



# Florida Department of Environmental Protection

Northwest District Branch Office  
630-3 Capital Circle Northeast  
Tallahassee, Florida 32301

Charlie Crist  
Governor

Jeff Kottkamp  
Lt. Governor

Michael W. Sole  
Secretary

May 13, 2008

SENT VIA E-MAIL  
[erinc@rmusainc.com](mailto:erinc@rmusainc.com)

Ms. Erin Christie  
Environmental Director  
Ready Mix USA, LLC  
Post Office Box 101868  
Birmingham, Alabama 35210

Dear Ms. Christie:

A Department representative inspected your facilities to determine compliance with the Air Quality Operating Permits. The program identification numbers for these facilities are **0730059** and **0730069**. This letter applies only to activities covered by the Air Resource Management Program.

Based on the inspection results, the Tallahassee Branch Office reported a status of **In-Compliance** for your facilities.

Note that your facility compliance status may be subject to further examination by the District Program Office.

The assistance you provided is appreciated. You are encouraged to review the enclosed inspection checklists and comment sections. If you have any questions, your local contact is Tracy White at (850) 488-3704 or [tracy.a.white@dep.state.fl.us](mailto:tracy.a.white@dep.state.fl.us).

Sincerely,

Cliff McKeown  
Engineer Specialist

CM/tw  
Enclosures

cc: Rick Bradburn, FDEP, Pensacola  
Mary Beth Curle, FDEP  
Erica Mitchell, FDEP



# CONCRETE BATCHING PLANT



col

## COMPLIANCE INSPECTION CHECKLIST

**INSPECTION TYPE:** ANNUAL (INS1, INS2)  COMPLAINT/DISCOVERY (CI)   
 RE-INSPECTION (FUI)  ARMS COMPLAINT NO: 10935

**AIRS ID#:** 0730059 **DATE:** 3/21/2008 **ARRIVE:** 1:00 **DEPART:** 2:30

**FACILITY NAME:** WEEMS ROAD PLANT

**FACILITY LOCATION:** 3440 Weems Road  
TALLAHASSEE

**OWNER/AUTHORIZED REPRESENTATIVE:** MARC TYSON **PHONE:** (205)986-4800

**CONTACT NAME:** Robert Heuring **PHONE:**

**ENTITLEMENT PERIOD:** 9/11/2005 / 9/11/2010  
(effective date) (end date)

**PART I: INSPECTION COMPLIANCE STATUS** (check  only one box)

IN COMPLIANCE  MINOR Non-COMPLIANCE  SIGNIFICANT Non-COMPLIANCE

**PART II: TESTING/RECORDKEEPING REQUIREMENTS – Rule 62-296.414, F.A.C.**  
(check  appropriate box(es))

**Stack Emissions**

1. Were visible emissions tests conducted during this site visit according to EPA Method 9 (Ref.: Chapter 62-297, F.A.C.)?-----  Yes  No
2. Are emissions from silos, weigh hoppers (batchers), and other enclosed storage and conveying equipment controlled to the extent necessary to limit visible emissions to 5 percent opacity?-----  Yes  No
3. During visible emissions tests of the silo dust collector exhaust points was the loading of the silo conducted at a rate that is representative of the normal silo loading rate, or at least at the minimum 25 tons per hour rate, unless such rate is unachievable in practice?-----  Yes  No
4. Are emissions from the weigh hopper (batcher) operation controlled by the silo dust collector? (If answer to this question is "Yes", then continue on to questions 4.a) and 4.b) below. If answer is "No" then skip 4.a) and 4.b) and continue on to question 5.)-----  Yes  No
  - a) Was the batching operation in operation during the visible emissions test?-----  Yes  No
  - b) During the visible emissions test, was the batching rate representative of the normal batching rate and duration?-----  Yes  No
5. If emissions from the weigh hopper (batcher) operation are controlled by a dust collector, which is separate from the silo dust collector, are the visible emissions tests of the weigh hopper (batcher) dust collector conducted while batching at a rate that is representative of the normal batching rate and duration?-----  Yes  No

**PART II: TESTING/RECORDKEEPING REQUIREMENTS – Rule 62-296.414, F.A.C. – (continued)**

(check  appropriate box(es))

**Compliance Demonstration - (Rule 62-296.401(5)(i), F.A.C.)**

1. Is each dust collector exhaust point tested according to the visible emissions limiting standard as part of the annual compliance demonstration? (Rule 62-297.310(7)(a), F.A.C.)-----  Yes  No

**New Facilities – (permitted pursuant to Rule 62-210.300(4), F.A.C., Air General Permits)**

2. Did this facility demonstrate:
- a) initial compliance no later than 30 days after beginning operation?-----  Yes  No
- b) annual compliance within 60 days prior to each anniversary of the air general permit notification form submittal date?-----  Yes  No

**Existing Facilities – (permitted pursuant to Rule 62-210.300(4), F.A.C., Air General Permits)**

3. In order to demonstrate annual compliance, was an annual visible emissions test conducted 60 days prior to the AGP Notification form submission, and within 60 days prior to each anniversary date?-----  Yes  No

**Test Reports – (Rules 62-213.440, F.A.C. and 62-297.310(8)(b), F.A.C.)**

4. Was the required test report filed with the department as soon as practical, but no later than 45 days after the test was completed?-----  Yes  No

**PART III: OPERATING/RECORDKEEPING REQUIREMENTS – Rule 62-210.300(4)(c)2., F.A.C.**

(check  appropriate box(es))

1. Is this facility: 1) a stationary ; 2) a relocatable ; or does it have: 3) both, stationary and relocatable  concrete batching and/or nonmetallic mineral processing plants? (*Please check  only one box.*)
2. If this is a stationary concrete batching plant, is there one or more relocatable nonmetallic mineral processing plants using individual air general permits at the same location? (*If your answer to this question is YES, then proceed to questions 2.a), thru 2.d,) below.*)-----  Yes  No
- a) Are there any additional nonexempt units located at this facility?-----  Yes  No
- b) Is the total combined annual facility-wide fuel oil usage of all plants less than 240,000 gallons per calendar year?-----  Yes  No
- c) Is the quantity of material processed less than ten million tons per calendar year?-----  Yes  No
- d) Is the fuel oil sulfur content 0.5% by weight or less?-----  Yes  No
3. Does the owner/operator of the concrete batching plant maintain a log book or books to account for:
- a) fuel consumption on a monthly basis?-----  Yes  No
- b) material processed on a monthly basis?-----  Yes  No
- c) the sulfur content of the fuel being burned (Fuel supplier certifications)?-----  Yes  No

**PART III: OPERATING/RECORDKEEPING REQUIREMENTS – Rule 62-296.414(2)(a) and (b), F.A.C. (continued)**

(check  appropriate box(es))

**Unconfined Emissions – (Rule 62-296.320(4)(c), F.A.C.)**

1. Does the owner /operator of the concrete batching plant take reasonable precautions to control unconfined emissions by:

- a) management of roads, parking areas, stock piles, and yards, which shall include one or more of the following:
- 1) paving and maintenance of roads, parking areas, stock piles, and yards?-----  Yes  No
  - 2) application of water or environmentally safe dust-suppressant chemicals when necessary to control emissions?-----  Yes  No
  - 3) removal of particulate matter from roads and other paved areas under control of the owner/operator to re-entrainment, and from building or work areas to reduce airborne particulate matter?-----  Yes  No
  - 4) reduction of stock pile height, or installation of wind breaks to mitigate wind entrainment of particulate matter from stock piles?-----  Yes  No
- b) use of spray bar, chute, or partial enclosure to mitigate emissions at the drop point to the truck?-----  Yes  No

**PART IV: SPECIAL CONDITIONS AND PROCEDURES – Rule 62-210.300(4)(d)4., F.A.C.**

**A. New or Modified Process Equipment**

1. Since the last inspection has there been


- a) installation of any new process equipment?-----  Yes  No
- b) alterations to existing process equipment without replacement?-----  Yes  No
- c) replacement of existing equipment substantially different than that noted on the most recent notification form?-----  Yes  No
- d) If you answered **YES** to any of the above, did the owner submit a new and complete notification form and appropriate fee (Rule 62-4.050, FAC) to the appropriate DEP or local program office?-----  Yes  No

Tracy White

3/21/2008

Inspector's Name (Please Print)

Date of Inspection



2-12 months

Inspector's Signature

Approximate Date of Next Inspection

**COMMENTS:**

Complaint investigation:

3/21/2008.

Anonymous complainant claimed: Air emissions coming from batch point. Batching going on now, "cement all over the place", over both "trucks and us." Has "gotten worse" over the weeks. Requested that I come out today and look at it while batching going on.

I went to the site around 1:00 PM and looked at the site from the front road before I drove in. I did not note any excessive emission. I pulled in and saw one truck being loaded. No emissions observed. I then saw another truck pull in afterwards to be batched. I saw a "puff" of smoke coming from the drop point area, but it was temporary. After the truck was being loaded for a while, I observed another temporary "puff" of smoke from the same area.

Mr. Heuring thought the problem may be the access [maintenance] hatch for the "air slider." The slider part apparently helps force the fly ash into the weigh scale (scale is used for both fly ash and cement only). There is also a small filter unit incorporated into the weigh scale, but Mr. Heuring believed the air slider hatch was the issue.

I went into the scale area, and it appeared the access hatch for the air slider was ajar and the gasket was not set properly. It appears this could have been the source of emission. Mr. Heuring went to work on the problem. He also explained that compliance testing was scheduled for next week on both plants in town (Mosely Rd.).

I asked if the company had received my recent letter and I showed the cover sheet to Mr. Heuring. Mr. Heuring said that he had a copy of the March 4, 2008 letter posted in the office, that was sent to Ms. Erin Christie.

Before I left the site, I also recommended that Mr. Heuring observe and correct yard emissions (fugitives) as necessary, either by wetting or sweeping.

Resolution:

The excess emission observed from the hopper area was not continuous (temporary), however there was a minor problem with some of the equipment. At this time I do not believe it warrants non-compliance enforcement, however the plant needs to be more closely monitored to address these kind of problems when they first appear. A method 9 was not performed during the inspection. The compliance test results from next compliance testing (near future) should help establish compliance on the unit.

Update:

Company: Ready Mix  
Talked With: Erin Christie Title: Env. Manager  
Telephone: Cell 205-314-9942  
Date: 4/3/2008 Time: 2:15 P.M.  
Recorded By: TW AIRS ID No.: 0730059

Subject: Response to 3/4/2008 letter to facilities

Notes:

Ms. Christie said that her facilities had attempted to contact the Department about the loading of silos on 3/26/2008. I was unaware of such a notice. I recommended to her to provide a response to the 3/04/2008 letter I sent her. I mentioned that maybe if they have compliance testing next month it will confirm if the facilities were in compliance and there was not a problem.

She agreed and would get back with me. I told her that maybe it was best if I called the facility a few days ahead of time to schedule a viewing of silo loading if necessary. She agreed.

Update:

Maintenance records were received from the facility for March/April 2008:

From: Wiley Willoughby [mailto:WileyW@readymixusa.com]  
Sent: Friday, April 11, 2008 8:57 AM  
To: White, Tracy A.  
Subject: Weems Road

Tracy,

Here are the Filter Kleen Reports and the weekly inspections.

Wiley

Recommendations:

The facility was in non-compliance for a minor dust emission on 3/21/2008, but demonstrated compliance efforts, therefore this case will be closed out at the Branch office level and the facility is now compliant. Future compliance will be demonstrated and confirmed by the upcoming compliance testing results.

The non-compliance status on 3/21/2008 will be entered into the Department's computer records system.



# CONCRETE BATCHING PLANT

## COMPLIANCE INSPECTION CHECKLIST



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**INSPECTION TYPE:** ANNUAL (INS1, INS2)  COMPLAINT/DISCOVERY (CI)   
 RE-INSPECTION (FUI)  ARMS COMPLAINT NO:

AIRS ID#: 0730059 DATE: 4/30/2008 ARRIVE: 2:30 DEPART: \_\_\_\_\_  
 FACILITY NAME: WEEMS ROAD PLANT  
 FACILITY LOCATION: 3440 Weems Road  
 TALLAHASSEE  
 OWNER/AUTHORIZED REPRESENTATIVE: MARC TYSON PHONE: (205)986-4800  
 CONTACT NAME: PHONE:  
 ENTITLEMENT PERIOD: 9/11/2005 / 9/11/2010  
 (effective date) (end date)

**PART I: INSPECTION COMPLIANCE STATUS** (check  only one box)  
 IN COMPLIANCE  MINOR Non-COMPLIANCE  SIGNIFICANT Non-COMPLIANCE

**PART II: TESTING/RECORDKEEPING REQUIREMENTS – Rule 62-296.414, F.A.C.**  
 (check  appropriate box(es))

**Stack Emissions**

1. Were visible emissions tests conducted during this site visit according to EPA Method 9 (Ref.: Chapter 62-297, F.A.C.)?-----  Yes  No
2. Are emissions from silos, weigh hoppers (batchers), and other enclosed storage and conveying equipment controlled to the extent necessary to limit visible emissions to 5 percent opacity?-----  Yes  No
3. During visible emissions tests of the silo dust collector exhaust points was the loading of the silo conducted at a rate that is representative of the normal silo loading rate, or at least at the minimum 25 tons per hour rate, unless such rate is unachievable in practice?-----  Yes  No
4. Are emissions from the weigh hopper (batcher) operation controlled by the silo dust collector? (If answer to this question is "Yes", then continue on to questions 4.a) and 4.b) below. If answer is "No" then skip 4.a) and 4.b) and continue on to question 5.)-----  Yes  No
  - a) Was the batching operation in operation during the visible emissions test?-----  Yes  No
  - b) During the visible emissions test, was the batching rate representative of the normal batching rate and duration?-----  Yes  No
5. If emissions from the weigh hopper (batcher) operation are controlled by a dust collector, which is separate from the silo dust collector, are the visible emissions tests of the weigh hopper (batcher) dust collector conducted while batching at a rate that is representative of the normal batching rate and duration?-----  Yes  No

**PART II: TESTING/RECORDKEEPING REQUIREMENTS – Rule 62-296.414, F.A.C. – (continued)**

(check  appropriate box(es))

**Compliance Demonstration - (Rule 62-296.401(5)(i), F.A.C.)**

1. Is each dust collector exhaust point tested according to the visible emissions limiting standard as part of the annual compliance demonstration? (Rule 62-297.310(7)(a), F.A.C.)-----  Yes  No

**New Facilities – (permitted pursuant to Rule 62-210.300(4), F.A.C., Air General Permits)**

2. Did this facility demonstrate:
- a) initial compliance no later than 30 days after beginning operation?-----  Yes  No
- b) annual compliance within 60 days prior to each anniversary of the air general permit notification form submittal date?-----  Yes  No

**Existing Facilities – (permitted pursuant to Rule 62-210.300(4), F.A.C., Air General Permits)**

3. In order to demonstrate annual compliance, was an annual visible emissions test conducted 60 days prior to the AGP Notification form submission, and within 60 days prior to each anniversary date?-----  Yes  No

**Test Reports – (Rules 62-213.440, F.A.C. and 62-297.310(8)(b), F.A.C.)**

4. Was the required test report filed with the department as soon as practical, but no later than 45 days after the test was completed?-----  Yes  No

**PART III: OPERATING/RECORDKEEPING REQUIREMENTS – Rule 62-210.300(4)(c)2., F.A.C.**

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- a) Are there any additional nonexempt units located at this facility?-----  Yes  No
- b) Is the total combined annual facility-wide fuel oil usage of all plants less than 240,000 gallons per calendar year?-----  Yes  No
- c) Is the quantity of material processed less than ten million tons per calendar year?-----  Yes  No
- d) Is the fuel oil sulfur content 0.5% by weight or less?-----  Yes  No
3. Does the owner/operator of the concrete batching plant maintain a log book or books to account for:
- a) fuel consumption on a monthly basis?-----  Yes  No
- b) material processed on a monthly basis?-----  Yes  No
- c) the sulfur content of the fuel being burned (Fuel supplier certifications)?-----  Yes  No

**PART III: OPERATING/RECORDKEEPING REQUIREMENTS – Rule 62-296.414(2)(a) and (b), F.A.C. (continued)**

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**Unconfined Emissions – (Rule 62-296.320(4)(c), F.A.C.)**

1. Does the owner /operator of the concrete batching plant take reasonable precautions to control unconfined emissions by:

- a) management of roads, parking areas, stock piles, and yards, which shall include one or more of the following:
  - 1) paving and maintenance of roads, parking areas, stock piles, and yards?-----  Yes  No
  - 2) application of water or environmentally safe dust-suppressant chemicals when necessary to control emissions?-----  Yes  No
  - 3) removal of particulate matter from roads and other paved areas under control of the owner/operator to re-entrainment, and from building or work areas to reduce airborne particulate matter?-----  Yes  No
  - 4) reduction of stock pile height, or installation of wind breaks to mitigate wind entrainment of particulate matter from stock piles?-----  Yes  No
- b) use of spray bar, chute, or partial enclosure to mitigate emissions at the drop point to the truck?-----  Yes  No

**PART IV: SPECIAL CONDITIONS AND PROCEDURES – Rule 62-210.300(4)(d)4., F.A.C.**

**A. New or Modified Process Equipment**

1. Since the last inspection has there been

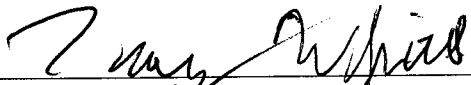
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- d) If you answered **YES** to any of the above, did the owner submit a new and complete notification form and appropriate fee (Rule 62-4.050, FAC) to the appropriate DEP or local program office?-----  Yes  No

Tracy White

4/30/2008

Inspector's Name (Please Print)

Date of Inspection

  
Inspector's Signature

6-12 months

Approximate Date of Next Inspection

**COMMENTS:**

I arrived at site just as Lisa Swain was finishing the compliance testing for both silos. The silos were still being loaded when I was there, and no excessive emissions were noted.

Mr. Swain explained that the facility did not have any trucks available for compliance testing of the batch drop point. She requested to move testing up when a truck would be available. I recommended she send the District office an email to notify them of the new test date. She agreed.

No excessive emissions were observed.





# CONCRETE BATCHING PLANT



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## COMPLIANCE INSPECTION CHECKLIST

**INSPECTION TYPE:** ANNUAL (INS1, INS2)  COMPLAINT/DISCOVERY (CI)   
 RE-INSPECTION (FUI)  ARMS COMPLAINT NO:

**AIRS ID#:** 0730069 **DATE:** 4/30/2008 **ARRIVE:** 1:45 **DEPART:** \_\_\_\_\_

**FACILITY NAME:** MOSLEY ST PLANT

**FACILITY LOCATION:** 901 MOSLEY STREET  
TALLAHASSEE 32314

**OWNER/AUTHORIZED REPRESENTATIVE:** MARC TYSON **PHONE:** (205)986-4800

**CONTACT NAME:** **PHONE:**

**ENTITLEMENT PERIOD:** 9/11/2005 / 9/11/2010  
(effective date) (end date)

**PART I: INSPECTION COMPLIANCE STATUS** (check  only one box)

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**PART II: TESTING/RECORDKEEPING REQUIREMENTS – Rule 62-296.414, F.A.C. – (continued)**

(check  appropriate box(es))

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- c) the sulfur content of the fuel being burned (Fuel supplier certifications)?-----  Yes  No

**PART III: OPERATING/RECORDKEEPING REQUIREMENTS – Rule 62-296.414(2)(a) and (b), F.A.C. (continued)**  
(check  appropriate box(es))

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- a) management of roads, parking areas, stock piles, and yards, which shall include one or more of the following:
    - 1) paving and maintenance of roads, parking areas, stock piles, and yards?-----  Yes  No
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    - 3) removal of particulate matter from roads and other paved areas under control of the owner/operator to re-entrainment, and from building or work areas to reduce airborne particulate matter?-----  Yes  No
    - 4) reduction of stock pile height, or installation of wind breaks to mitigate wind entrainment of particulate matter from stock piles?-----  Yes  No
  - b) use of spray bar, chute, or partial enclosure to mitigate emissions at the drop point to the truck?-----  Yes  No

**PART IV: SPECIAL CONDITIONS AND PROCEDURES – Rule 62-210.300(4)(d)4., F.A.C.**

**A. New or Modified Process Equipment**

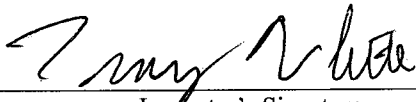
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  - b) alterations to existing process equipment without replacement?-----  Yes  No
  - c) replacement of existing equipment substantially different than that noted on the most recent notification form?-----  Yes  No
  - d) If you answered **YES** to any of the above, did the owner submit a new and complete notification form and appropriate fee (Rule 62-4.050, FAC) to the appropriate DEP or local program office?-----  Yes  No

Tracy White

4/30/2008

Inspector's Name (Please Print)

Date of Inspection



Inspector's Signature

Approximate Date of Next Inspection

**COMMENTS:**

I arrived at the facility and met with the manager, but Lisa Swain was finished with the compliance testing and had proceeded to the Weems road facility. However I did get to observe the cement silo as it was loaded from a supply truck. I did not note any excessive emission. It appeared that no concrete trucks were being loaded from the batch point. No excessive emission to report.