



FLORIDA DEPARTMENT OF ENVIRONMENTAL PROTECTION SOUTH DISTRICT P.O. BOX 2549 FORT MYERS, FL 33902-2549 SouthDistrict@dep.state.fl.us

RICK SCOTT GOVERNOR

CARLOS LOPEZ-CANTERA LT. GOVERNOR

JONATHAN P. STEVERSON SECRETARY

Electronic Mail Received Receipt Requested

Sem-Chi Rice Products Corporation One North Clematis Street, Suite 400 West Palm Beach, FL 33401

Authorized Representative: Doug Romain, Vice President

Re: Project No. 0990011-009-AC Sem-Chi Rice Products Corporation Sem-Chi Rice Products Plant Air Construction Permit

Dear Mr. Romain:

On February 23, 2015, you submitted an application requesting an Air Construction permit to increase the production capacity of the Rice Mill from 40,000 tons/year to 75,000 tons/year and the Rice Drying operations from 84,000 tons/year to 157,000 tons/year, by adding one (1) additional Dryer (No. 3), seven (7) Tempering Bins and four (4) Storage Silos. The existing facility is located in Palm Beach County, 4 miles west of U.S. 98, and 1 mile south of S.R. 80 in Loxahatchee, Florida. Enclosed are the following documents: the Written Notice of Intent to Issue Air Permit; the Public Notice of Intent to Issue Air Permit; the Technical Evaluation and Preliminary Determination; and the Draft Air Construction Permit with Appendices. The Public Notice of Intent to Issue Air Permit is the actual notice that you must have published in the legal advertisement section of a newspaper of general circulation in the area affected by this project. If you have any questions, please contact the project engineer, Carter B. Endsley, P.E. at (239) 344-5637.

Sincerely,

Megan Mills (handwritten signature)

for Jon M. Iglehart Director of District Management

February 27, 2015 (Date)

Enclosures

JMI/CBE/se



FLORIDA DEPARTMENT OF ENVIRONMENTAL PROTECTION SOUTH DISTRICT P.O. BOX 2549 FORT MYERS, FL 33902-2549 SouthDistrict@dep.state.fl.us

RICK SCOTT GOVERNOR

CARLOS LOPEZ-CANTERA LT. GOVERNOR

JONATHAN P. STEVERSON SECRETARY

In the Matter of an Application for Air Permit by:

Sem-Chi Rice Products Corporation One North Clematis Street, Suite 400 West Palm Beach, Florida 33401

Project No. 0990011-009-AC Minor Air Construction Permit Palm Beach County, Florida

Authorized Representative: Doug Romain, Vice President

Sem-Chi Rice Products Increase Facility Production Capacity of Rice Mill to 75,000 TPY and Rice Drying Operations to 157,000 TPY.

Facility Location: Sem-Chi Rice Products Corporation operates the existing Sem-Chi Rice Products Plant, which is located in Palm Beach County 4 miles west of U.S. 98, and 1 mile south of S.R. 80 in Loxahatchee, Florida.

Project: The applicant proposes to increase the capacity of the Rice Mill from 40,000 tons/year to 75,000 tons/year and the Rice Drying operations from 84,000 tons/year to 157,000 tons/year, by adding one (1) additional Dryer, seven (7) Tempering Bins and four (4) Storage Silos. Details of the project are provided in the application and the enclosed Technical Evaluation and Preliminary Determination.

Permitting Authority: Applications for air construction permits are subject to review in accordance with the provisions of Chapter 403, Florida Statutes (F.S.) and Chapters 62-4, 62-210, and 62-212 of the Florida Administrative Code (F.A.C.). The proposed project is not exempt from air permitting requirements and an air permit is required to perform the proposed work. The Department of Environmental Protection’s South District Office is the Permitting Authority responsible for making a permit determination for this project. The Permitting Authority’s physical address is: 2295 Victoria Avenue, Suite 364, Fort Myers, Florida 33901. The Permitting Authority’s mailing address is: P.O. Box 2549, Fort Myers, Florida 33902-2549. The Permitting Authority’s telephone number is (239) 344-5600.

Project File: A complete project file is available for public inspection during the normal business hours of 8:00 a.m. to 5:00 p.m., Monday through Friday (except legal holidays), at address indicated above for the Permitting Authority. The complete project file includes the Draft Air Construction Permit, the Technical Evaluation and Preliminary Determination, the application, and the information submitted by the applicant, exclusive of confidential records under Section 403.111, F.S. Interested persons may contact the Permitting Authority’s project review engineer for additional information at the address or phone number listed above.

Notice of Intent to Issue Permit: The Permitting Authority gives notice of its intent to issue an air permit to the applicant for the project described above. The applicant has provided reasonable assurance that operation of the proposed equipment will not adversely impact air quality and that the project will comply with all appropriate provisions of Chapters 62-4, 62-204, 62-210, 62-212, 62-296, and 62-297, F.A.C. The Permitting Authority will issue a Final Permit in accordance with the conditions of the proposed Draft Permit unless a timely petition for an administrative hearing is filed under Sections 120.569 and 120.57, F.S. or unless public comment received in

accordance with this notice results in a different decision or a significant change of terms or conditions.

**Public Notice:** Pursuant to Section 403.815, F.S. and Rules 62-110.106 and 62-210.350, F.A.C., you (the applicant) are required to publish at your own expense the enclosed Public Notice of Intent to Issue Air Permit (Public Notice). The Public Notice shall be published one time only as soon as possible in the legal advertisement section of a newspaper of general circulation in the area affected by this project. The newspaper used must meet the requirements of Sections 50.011 and 50.031, F.S. in the county where the activity is to take place. If you are uncertain that a newspaper meets these requirements, please contact the Permitting Authority at above address or phone number. Pursuant to Rule 62-110.106(5) and (9), F.A.C., the applicant shall provide proof of publication to the Permitting Authority at the above address within 7 days of publication. Failure to publish the notice and provide proof of publication may result in the denial of the permit pursuant to Rule 62-110.106(11), F.A.C.

**Comments:** The Permitting Authority will accept written comments concerning the proposed Draft Permit for a period of 14 days from the date of publication of the Public Notice. Written comments must be received by the Permitting Authority by close of business (5:00 p.m.) on or before the end of the 14-day period. If written comments received result in a significant change to the Draft Permit, the Permitting Authority shall revise the Draft Permit and require, if applicable, another Public Notice. All comments filed will be made available for public inspection.

**Petitions:** A person whose substantial interests are affected by the proposed permitting decision may petition for an administrative hearing in accordance with Sections 120.569 and 120.57, F.S. Petitions filed by the applicant or any of the parties listed below must be filed within 14 days of receipt of this written notice of Intent to Issue Air Permit. Petitions filed by any persons other than those entitled to written notice under Section 120.60(3), F.S., must be filed within 14 days of publication of the attached Public Notice or within 14 days of receipt of this written notice of Intent to Issue Air Permit, whichever occurs first. Under Section 120.60(3), F.S., however, any person who asked the Permitting Authority for notice of agency action may file a petition within 14 days of receipt of that notice, regardless of the date of publication. A petitioner shall mail a copy of the petition to the applicant at the address indicated above, at the time of filing. A petition for administrative hearing must contain the information set forth below and must be filed (received) with the Agency Clerk in the Office of General Counsel, 3900 Commonwealth Boulevard, MS 35, Tallahassee, Florida 32399-3000, [Agency.Clerk@dep.state.fl.us](mailto:Agency.Clerk@dep.state.fl.us), before the deadline. The failure of any person to file a petition within the appropriate time period shall constitute a waiver of that person's right to request an administrative determination (hearing) under Sections 120.569 and 120.57, F.S., or to intervene in this proceeding and participate as a party to it. Any subsequent intervention (in a proceeding initiated by another party) will be only at the approval of the presiding officer upon the filing of a motion in compliance with Rule 28-106.205, F.A.C.

A petition that disputes the material facts on which the Permitting Authority's action is based must contain the following information: (a) The name and address of each agency affected and each agency's file or identification number, if known; (b) The name, address, any email address, telephone number and any facsimile number of the petitioner; the name, address, any email address, telephone number, and any facsimile number of the petitioner's representative, if any, which shall be the address for service purposes during the course of the proceeding; and an explanation of how the petitioner's substantial interests will be affected by the agency determination; (c) A statement of when and how each petitioner received notice of the agency action or proposed decision; (d) A statement of all disputed issues of material fact. If there are none, the petition must so indicate; (e) A concise statement of the ultimate facts alleged, including the specific facts the petitioner contends warrant reversal or modification of the agency's proposed action; (f) A statement of the specific rules or statutes the petitioner contends require reversal or modification of the agency's proposed action including an explanation of how the alleged facts relate to the specific rules or statutes; and, (g) A statement of the relief sought by the petitioner, stating precisely the action the petitioner wishes the agency to take with respect to the agency's proposed action. A petition that does not dispute the material facts upon which the Permitting Authority's action is based shall state that no such facts are in dispute and otherwise shall contain the same information as set forth above, as required by

Rule 28-106.301, F.A.C.

Because the administrative hearing process is designed to formulate final agency action, the filing of a petition means that the Permitting Authority's final action may be different from the position taken by it in this written notice of Intent to Issue Air Permit. Persons whose substantial interests will be affected by any such final decision of the Permitting Authority on the application have the right to petition to become a party to the proceeding, in accordance with the requirements set forth above.

**Mediation:** Mediation is not available in this proceeding.

Executed in Fort Myers, Florida



\_\_\_\_\_  
for  
Jon M. Iglehart  
Director of District Management

February 27, 2015  
(Date)

**CERTIFICATE OF SERVICE**

The undersigned duly designated deputy agency clerk hereby certifies that this Written Notice of Intent to Issue Air Permit package (including the Written Notice of Intent to Issue Air Permit, the Public Notice of Intent to Issue Air Permit, the Technical Evaluation and Preliminary Determination and the Draft Permit) was sent by electronic mail (or a link to these documents made available electronically on a publicly accessible server) with received receipt requested before the close of business on February 27, 2015, to the persons listed below.

- Doug Romain, Vice President: ([doug.romain@asr-group.com](mailto:doug.romain@asr-group.com))
- Michael Riddle Senior Environmental Compliance Manager ([michael.riddle@floridacrystals.com](mailto:michael.riddle@floridacrystals.com))
- Mr. David Buff, P.E., Golder Associates, Inc. ([dbuff@golder.com](mailto:dbuff@golder.com))
- Ms. Barbara Friday, DEP OPC: ([barbara.friday@dep.state.fl.us](mailto:barbara.friday@dep.state.fl.us))
- Ms. Lynn Searce, DEP OPC: ([lynn.searce@dep.state.fl.us](mailto:lynn.searce@dep.state.fl.us))
- Laxmana Tallam: [Laxmana.Tallam@flhealth.gov](mailto:Laxmana.Tallam@flhealth.gov)
- Carter Endsley, FDEP

Clerk Stamp

**FILING AND ACKNOWLEDGMENT FILED**, on this date, pursuant to Section 120.52(7), Florida Statutes, with the designated agency clerk, receipt of which is hereby acknowledged.



\_\_\_\_\_  
(Clerk)

February 27, 2015  
(Date)

## PUBLIC NOTICE OF INTENT TO ISSUE AIR PERMIT

Florida Department of Environmental Protection  
South District Office  
Draft Minor Source Air Construction Permit  
Project No. 0990011-009-AC  
Sem-Chi Rice Products Corporation  
Sem-Chi Rice Products Plant  
Palm Beach County, Florida

**Applicant:** The applicant for this project is Sem-Chi Rice Products Corporation. The applicant's authorized representative and mailing address is: Doug Romain, Vice President, Sem-Chi Rice Products Corporation, One North Clematis Street, Suite 400, West Palm Beach, Florida 33401.

**Facility Location:** Sem-Chi Rice Products Corporation operates the existing Sem-Chi Rice Products Plant, which is located in Palm Beach County, 4 miles west of U.S. 98, and 1 mile south of S.R. 80 in Loxahatchee, Florida.

**Project:** Is to increase the production capacity of the Rice Mill from 40,000 tons/year to 75,000 tons/year and the Rice Drying operations from 84,000 tons/year to 157,000 tons/year, by adding one (1) additional Dryer, seven (7) Tempering Bins and four (4) Storage Silos to the existing plant. The total facility particulate matter (PM) emissions are computed at 30.5 ton per year (TPY). The fuel for the dryers is propane.

**Permitting Authority:** Applications for air construction permits are subject to review in accordance with the provisions of Chapter 403, Florida Statutes (F.S.) and Chapters 62-4, 62-210 and 62-212 of the Florida Administrative Code (F.A.C.). The proposed project is not exempt from air permitting requirements and an air permit is required to perform the proposed work. The Permitting Authority responsible for making a permit determination for this project is the Department of Environmental Protection's South District Office. The Permitting Authority's physical address is: 2295 Victoria Avenue, Suite 364, Fort Myers, Florida 33901. The Permitting Authority's mailing address is: P.O. Box 2549, Fort Myers, Florida 33902-2549. The Permitting Authority's telephone number is (239) 344-5600.

**Project File:** A complete project file is available for public inspection during the normal business hours of 8:00 a.m. to 5:00 p.m., Monday through Friday (except legal holidays), at the physical address indicated above for the Permitting Authority. The complete project file includes the Draft Permit, the Technical Evaluation and Preliminary Determination, the application and information submitted by the applicant (exclusive of confidential records under Section 403.111, F.S.). Interested persons may contact the Permitting Authority's project engineer for additional information at the address and phone number listed above. In addition, electronic copies of these documents are available on the following web site: <http://www.dep.state.fl.us/air/emission/apds/default.asp>.

**Notice of Intent to Issue Air Permit:** The Permitting Authority gives notice of its intent to issue an air construction permit to the applicant for the project described above. The applicant has provided reasonable assurance that operation of proposed equipment will not adversely impact air quality and that the project will comply with all appropriate provisions of Chapters 62-4, 62-204, 62-210, 62-212, 62-296 and 62-297, F.A.C. The Permitting Authority will issue a Final Permit in accordance with the conditions of the proposed Draft Permit unless a timely petition for an administrative hearing is filed under Sections 120.569 and 120.57, F.S. or unless public comment received in accordance with this notice results in a different decision or a significant change of terms or conditions.

**Comments:** The Permitting Authority will accept written comments concerning the proposed Draft Permit for a period of 14 days from the date of publication of this Public Notice. Written comments must be received by the Permitting Authority by close of business (5:00 p.m.) on or before the end of the 14-day period. If written

(Public Notice to be Published in the Newspaper)

comments received result in a significant change to the Draft Permit, the Permitting Authority shall revise the Draft Permit and require, if applicable, another Public Notice. All comments filed will be made available for public inspection.

**Petitions:** A person whose substantial interests are affected by the proposed permitting decision may petition for an administrative hearing in accordance with Sections 120.569 and 120.57, F.S. Petitions filed by any persons other than those entitled to written notice under Section 120.60(3), F.S., must be filed within 14 days of publication of the Public Notice or receipt of a written notice, whichever occurs first. Under Section 120.60(3), F.S., however, any person who asked the Permitting Authority for notice of agency action may file a petition within 14 days of receipt of that notice, regardless of the date of publication. A petitioner shall mail a copy of the petition to the applicant at the address indicated above, at the time of filing. A petition for administrative hearing must contain the information set forth below and must be filed (received) with the Agency Clerk in the Office of General Counsel, 3900 Commonwealth Boulevard, MS 35, Tallahassee, Florida 32399-3000, [Agency.Clerk@dep.state.fl.us](mailto:Agency.Clerk@dep.state.fl.us), before the deadline. The failure of any person to file a petition within the appropriate time period shall constitute a waiver of that person's right to request an administrative determination (hearing) under Sections 120.569 and 120.57, F.S., or to intervene in this proceeding and participate as a party to it. Any subsequent intervention (in a proceeding initiated by another party) will be only at the approval of the presiding officer upon the filing of a motion in compliance with Rule 28-106.205, F.A.C.

A petition that disputes the material facts on which the Permitting Authority's action is based must contain the following information: (a) The name and address of each agency affected and each agency's file or identification number, if known; (b) The name, address, any email address, telephone number and any facsimile number of the petitioner; the name, address, any email address, telephone number, and any facsimile number of the petitioner's representative, if any, which shall be the address for service purposes during the course of the proceeding; and an explanation of how the petitioner's substantial interests will be affected by the agency determination; (c) A statement of when and how each petitioner received notice of the agency action or proposed decision; (d) A statement of all disputed issues of material fact. If there are none, the petition must so indicate; (e) A concise statement of the ultimate facts alleged, including the specific facts the petitioner contends warrant reversal or modification of the agency's proposed action; (f) A statement of the specific rules or statutes the petitioner contends require reversal or modification of the agency's proposed action including an explanation of how the alleged facts relate to the specific rules or statutes; and, (g) A statement of the relief sought by the petitioner, stating precisely the action the petitioner wishes the agency to take with respect to the agency's proposed action. A petition that does not dispute the material facts upon which the Permitting Authority's action is based shall state that no such facts are in dispute and otherwise shall contain the same information as set forth above, as required by Rule 28-106.301, F.A.C.

Because the administrative hearing process is designed to formulate final agency action, the filing of a petition means that the Permitting Authority's final action may be different from the position taken by it in this written notice of Intent to Issue Air Permit. Persons whose substantial interests will be affected by any such final decision of the Permitting Authority on the application have the right to petition to become a party to the proceeding, in accordance with the requirements set forth above.

**Mediation:** Mediation is not available for this proceeding.

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**AIR CONSTRUCTION PERMIT (DRAFT)**

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**\*\*\* DRAFT PERMIT \*\*\***

*Electronic Mail  
Received Receipt Requested*

**PERMITTEE**

Sem-Chi Rice Products Corporation  
One North Clematis Street, Suite 400  
West Palm Beach, FL 33401

Air Permit No. 0990011-009-AC  
Permit Expires: *Draft*  
Sem-Chi Rice Products Plant  
Palm Beach County

Authorized Representative:  
Doug Romain  
Vice President of Global Supply Chain

Minor Source Air Construction Permit  
Increase Facility Production Capacity of Rice Mill to  
75,000 TPY and Rice Drying Operations to 157,000  
TPY

This is the final air construction permit, which authorizes the facility to increase the production capacity of the Rice Mill from 40,000 tons/year to 75,000 tons/year and the Rice Drying operations from 84,000 tons/year to 157,000 tons/year, by adding one (1) additional Dryer (No. 3), seven (7) Tempering Bins and four (4) Storage Silos. The proposed work will be conducted at the Sem-Chi Rice Products Plant, which is a Rice Mill (Standard Industrial Classification No. 2044). The facility is located in Palm Beach County, 4 miles west of U.S. 98, and 1 mile south of S.R. 80, in Loxahatchee, Florida. The UTM coordinates are Zone 17, 553.99 km East, and 2949.65 km North. As noted in the Final Determination provided with this final permit, only minor changes and clarifications were made to the draft permit.

This final permit is organized by the following sections.

- Section 1. General Information
- Section 2. Administrative Requirements
- Section 3. Emissions Unit Specific Conditions
- Section 4. Appendices

Because of the technical nature of the project, the permit contains numerous acronyms and abbreviations, which are defined in Appendix A of Section 4 of this permit.

This air pollution construction permit is issued under the provisions of: Chapter 403 of the Florida Statutes (F.S.) and Chapters 62-4, 62-204, 62-210, 62-212, 62-296 and 62-297 of the Florida Administrative Code (F.A.C.). The permittee is authorized to conduct the proposed work in accordance with the conditions of this permit. This project is subject to the general preconstruction review requirements in Rule 62-212.300, F.A.C. and is not subject to the preconstruction review requirements for major stationary sources in Rule 62-212.400, F.A.C. for the Prevention of Significant Deterioration (PSD) of Air Quality.

Upon issuance of this final permit, any party to this order has the right to seek judicial review of it under Section 120.68 of the Florida Statutes by filing a notice of appeal under Rule 9.110 of the Florida Rules of Appellate Procedure with the clerk of the Department of Environmental Protection in the Office of General Counsel (Mail Station #35, 3900 Commonwealth Boulevard, Tallahassee, Florida, 32399-3000) and by filing a copy of the notice of appeal accompanied by the applicable filing fees with the appropriate District Court of Appeal. The notice must be filed within 30 days after this order is filed with the clerk of the Department.

**AIR CONSTRUCTION PERMIT (DRAFT)**

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Executed in Fort Myers, Florida

**DRAFT**

\_\_\_\_\_  
Jon M. Iglehart  
Director of District Management

\_\_\_\_\_  
Date

**CERTIFICATE OF SERVICE**

The undersigned duly designated deputy agency clerk hereby certifies that this Final Air Permit package (including the Final Determination and Final Permit) was sent by electronic mail (or a link to these documents made available electronically on a publicly accessible server) with received receipt requested before the close of business on February 27, 2015, to the persons listed below.

Doug Romain, Vice President: ([doug.romain@asr-group.com](mailto:doug.romain@asr-group.com))

Michael Riddle Senior Environmental Compliance Manager ([michael.riddle@floridacrystals.com](mailto:michael.riddle@floridacrystals.com))

Mr. David Buff, P.E., Golder Associates, Inc. ([dbuff@golder.com](mailto:dbuff@golder.com))

Ms. Barbara Friday, DEP OPC: ([barbara.friday@dep.state.fl.us](mailto:barbara.friday@dep.state.fl.us))

Ms. Lynn Searce, DEP OPC: ([lynn.searce@dep.state.fl.us](mailto:lynn.searce@dep.state.fl.us))

Laxmana Tallam: [Laxmana.Tallam@flhealth.gov](mailto:Laxmana.Tallam@flhealth.gov)

Carter Endsley, FDEP

Clerk Stamp

**FILING AND ACKNOWLEDGMENT FILED**, on this date, pursuant to Section 120.52(7), Florida Statutes, with the designated agency clerk, receipt of which is hereby acknowledged.

**DRAFT**

\_\_\_\_\_  
(Clerk)

\_\_\_\_\_  
(Date)

**SECTION 1. GENERAL INFORMATION (DRAFT)**

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**FACILITY AND PROJECT DESCRIPTION**

The existing facility consists of a rice mill and rice receiving, cleaning and drying processes. The project consists of three MAC pulse jet baghouses to control particulate matter (PM) emissions from the rice mill, rice receiving and weighing from trucks, two (2) cleaners with cyclones and two propane fired dryer processes. The production system includes mechanical conveyors, waste bins, tempering bins and storage silos. Emissions are PM from the production processes and gaseous emissions from the dryers which use propane fuel.

The existing facility consists of the following emissions units:

<b>Facility ID No. 0990011</b>	
<b>EU No.</b>	<b>Emission Unit Description</b>
002	MAC Bag Filter BF-1, Model MAC144 LST 100
003	MAC Bag Filter BF-2, Model MAC144 RT 90
004	MAC Bag Filter BF-3, Model MAC72 AVR 39
005	Cyclone No. 1
006	Cyclone No. 2 – (DELETED – Removed from site)
007	Cyclone No. 3
008	Dryer No. 1
009	Dryer No. 2

**Proposed Project**

This project is to increase the facility production capacity by installing additional equipment. The maximum capacity is to be increased from 40,000 TPY of grain to 75,000 TPY. In addition, the Rice Drying operations capacity is to be increased from 84,000 TPY to 157,500 TPY. To achieve the increased capacities, the following equipment is to be added to the facility:

- \*One (1) GSS Column Dryer Model R453G (Dryer No. 3)
- Two (2) Tempering Bins (for Pit No. 1)
- Five (5) Tempering Bins (for Pit No. 2)
- Four (4) Storage Bins

\*Note: The only equipment added as a numbered emission unit is Dryer No. 3 (above) which is designated as emission unit EU 010. (The Tempering Bins and Storage Bins are classified as “Insignificant Emissions units”). Specific conditions in the permittee’s current air operation permit that are not related to EU 010 may not be repeated in this air construction permit because they are not relevant to this construction project. Such conditions are not deleted from the current air operation permit and will be carried through to the next air operation permit. This air construction permit only addresses the Proposed Project as defined above.

<b>Facility ID No. 0990011</b>	
<b>ID No.</b>	<b>Emission Unit Description</b>
010	Dryer No. 3 - GSS Column Dryer Model R453G

**FACILITY REGULATORY CLASSIFICATION**

- The facility is not a major source of hazardous air pollutants (HAP).
- The facility has no units subject to the acid rain provisions of the Clean Air Act (CAA).
- The facility is not a Title V major source of air pollution in accordance with Chapter 213, F.A.C.
- The facility is not a major stationary source in accordance with Rule 62-212.400(PSD), F.A.C.

## SECTION 2. ADMINISTRATIVE REQUIREMENTS (DRAFT)

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1. Permitting Authority: The permitting authority for this project is the South District, Florida Department of Environmental Protection (Department). The South District's mailing address is P.O. Box 2549, Fort Myers, Florida 33902-2549. All documents related to applications for permits to operate an emissions unit shall be submitted to the South District.
2. Compliance Authority: All documents related to compliance activities such as reports, tests, and notifications shall be submitted to the Palm Beach County Health Department with copies to the South District Office. The mailing address and phone number of the Palm Beach County Health Department is: Post Office Box 29, West Palm Beach, FL 33402-0029, 561/355-3136. The mailing address and phone number of the South District Office is: Post Office Box 2549, Fort Myers, Florida 33902-2549, 239/344-5600.
3. Appendices: The following Appendices are attached as part of this permit:
  - a. Appendix A. Citation Formats and Glossary of Common Terms;
  - b. Appendix B. General Conditions;
  - c. Appendix C. Common Conditions.
4. Applicable Regulations, Forms and Application Procedures: Unless otherwise specified in this permit, the construction and operation of the subject emissions units shall be in accordance with the capacities and specifications stated in the application. The facility is subject to all applicable provisions of: Chapter 403, F.S.; and Chapters 62-4, 62-204, 62-210, 62-212, 62-296 and 62-297, F.A.C. Issuance of this permit does not relieve the permittee from compliance with any applicable federal, state, or local permitting or regulations.
5. New or Additional Conditions: For good cause shown and after notice and an administrative hearing, if requested, the Department may require the permittee to conform to new or additional conditions. The Department shall allow the permittee a reasonable time to conform to the new or additional conditions, and on application of the permittee, the Department may grant additional time. [Rule 62-4.080, F.A.C.]
6. Modifications: The permittee shall notify the Compliance Authority upon commencement of construction. No new emissions unit shall be constructed and no existing emissions unit shall be modified without obtaining an air construction permit from the Department. Such permit shall be obtained prior to beginning construction or modification. [Rules 62-210.300(1) and 62-212.300(1)(a), F.A.C.]
7. Source Obligation:
  - (a) At such time that a particular source or modification becomes a major stationary source or major modification (as these terms were defined at the time the source obtained the enforceable limitation) solely by virtue of a relaxation in any enforceable limitation which was established after August 7, 1980, on the capacity of the source or modification otherwise to emit a pollutant, such as a restriction on hours of operation, then the requirements of subsections 62-212.400(4) through (12), F.A.C., shall apply to the source or modification as though construction had not yet commenced on the source or modification.
  - (b) At such time that a particular source or modification becomes a major stationary source or major modification (as these terms were defined at the time the source obtained the enforceable limitation) solely by exceeding its projected actual emissions, then the requirements of subsections 62-212.400(4) through (12), F.A.C., shall apply to the source or modification as though construction had not yet commenced on the source or modification. [Rule 62-212.400(12), F.A.C.]
8. Application for Air Operation Permit: This permit authorizes construction of the permitted emissions units and initial operation to determine compliance with Department rules. An air operation permit is required for regular operation of the permitted emissions unit. To apply for an air operation permit, the applicant shall submit the appropriate application form, compliance test results, and such additional information as the Department may by law require. The application shall be submitted to the appropriate Permitting Authority with copies to the Compliance Authority. [Rules 62-4.030, 62-4.050, 62-4.220 and Chapter 62-213, F.A.C.]

**SECTION 3. EMISSIONS UNIT SPECIFIC CONDITIONS**

**A. EU 002 thru 010**

This section of the permit addresses the following emissions units.

<b>EU No.</b>	<b>Emission Unit Description</b>
002	MAC Bag Filter BF-1 (controls PM from rice hullers, classification system and truck load out; Model MAC144 LST 100)
003	MAC Bag Filter BF-2 (controls PM from the three rice mill polishers; Model MAC144 RT 90)
004	MAC Bag Filter BF-3 (controls PM from the rice mill grinders; Model MAC72 AVR 39)
005	Cyclone No. 1 (for cleaner in Pit No. 1)
006	Cyclone No. 2 (for cleaner in Pit No. 1) – (DELETED – Removed from site)
007	Cyclone No. 3 (for cleaner/aspirator in Pit No. 2; Law-Marot Milpro 1H43 with rotary valve)
008	Dryer No. 1 (Pit 1; propane gas fired @ approximately 78.30 gal/hr)
009	Dryer No. 2 (Pit 2; propane gas fired @ approximately. 195.75 gal/hr)
010	Dryer No. 3 (New) ; Propane gas fired @ approximately 76.5 gal/hr)

**PERFORMANCE RESTRICTIONS**

1. Permitted Capacity: (For information purpose only.)

<b>Process Area</b>	<b>Capacity</b>
Rice Mill	75,000 TPY
Pit No. 1	37.5 TPH
Pit No. 2	60 TPH
Rice Drying	157,000 TPY

(Note: Includes multiple passes through dryers).  
[Permit No. 0990011-004-AC]

2. Authorized Fuel: The authorized fuel for dryer no. 1 (EU008) dryer no. 2 (EU009) and dryer No.3 (EU010) is propane. [ Rule 62-210.200(PTE), F.A.C.]
3. Restricted Operation: The hours of operation are not limited (8760 hours per year). [Permit No. 0990011-004-AC] Rule 62-210.200(PTE), F.A.C.]

**EMISSIONS STANDARDS**

4. Potential To Emit Emissions: (For information purpose only)

**Rice Receiving, Cleaning and Drying**

Source	Emission Unit (EU)	PM (TPY)	SO <sub>2</sub> (TPY)	NO <sub>x</sub> (TPY)	CO (TPY)	VOC (TPY)
Dryers 1, 2 and 3	008, 009, 010	0.131	0.028	2.43	1.4	0.15
Cyclones 1 and 3	005, 007	9.58	---	---	---	---
Process	-----	13.05	---	---	---	---

**Rice Mill**

Source	Emission Unit (EU)	PM (TPY)
Bag Filter (BF-1)	002	3.52
Bag Filter (BF-2)	003	3.23
Bag Filter (BF-3)	004	0.55

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**SECTION 3. EMISSIONS UNIT SPECIFIC CONDITIONS**

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**A. EU 002 thru 010**

5. Visible Emissions. Visible emissions from each emissions unit shall not be equal to or greater than 20 percent opacity. [Rule 62-296.320(4) (b), F.A.C.]
6. Insignificant Emissions: The following listing defines the sources of area wide emissions including multiple sources, where each specific source is determined to be an insignificant emission of less than 5 tons per year.

<b>Source</b>	<b>PM (TPY)</b>
Hopper/Truck Pit No.1	0.66
Hopper/Truck Pit No.2	0.66
Waste Bin No. 1	0.012
Waste Bin No. 2	0.012
Drop to truck, Waste Bin for Pit No. 1	0.012
Drop to truck, Waste Bin for pit No. 2	0.012
Total facility, belts, conveyors, scales	4.80
Total Facility Storage Bins	1.97
Silo to Truck –Rice Mill	0.435

**TESTING REQUIREMENTS**

7. Annual Compliance Tests. Annual compliance tests are not required. However, if the Department has a reasonable concern that visible emissions may be exceeding standards, the Department may require the facility to conduct a visible emissions evaluation compliance test per Rule 62-297.310(7) (b), F.A.C., “Special Compliance Test.” F.A.C. [Permit No. 0990011-004-AC] and as noted in [Permit No. 0990011-006-AO]. [Rule 62-297.310(7), F.A.C.]
8. Visible Emissions Test Method. Visible emissions testing (if required per specific condition 7, above) shall be conducted in accordance with EPA Method 9 as published in 40 CFR-60, Appendix A, or State approved equivalent method.

**SECTION 4. APPENDICES (DRAFT)**

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**Citation Formats and Glossary of Common Terms**

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**CITATION FORMATS**

The following illustrate the formats used in the permit to identify applicable requirements from permits and regulations.

**Old Permit Numbers**

Example: Permit No. AC50-123456 or Permit No. AO50-123456

Where: “AC” identifies the permit as an Air Construction Permit  
“AO” identifies the permit as an Air Operation Permit  
“123456” identifies the specific permit project number

**New Permit Numbers**

Example: Permit Nos. 099-2222-001-AC, 099-2222-001-AF, 099-2222-001-AO, or 099-2222-001-AV

Where: “099” represents the specific county ID number in which the project is located  
“2222” represents the specific facility ID number for that county  
“001” identifies the specific permit project number  
“AC” identifies the permit as an air construction permit  
“AF” identifies the permit as a minor source federally enforceable state operation permit  
“AO” identifies the permit as a minor source air operation permit  
“AV” identifies the permit as a major Title V air operation permit

**PSD Permit Numbers**

Example: Permit No. PSD-FL-317

Where: “PSD” means issued pursuant to the preconstruction review requirements of the Prevention of Significant Deterioration of Air Quality  
“FL” means that the permit was issued by the State of Florida  
“317” identifies the specific permit project number

**Florida Administrative Code (F.A.C.)**

Example: [Rule 62-213.205, F.A.C.]

Means: Title 62, Chapter 213, Rule 205 of the Florida Administrative Code

**Code of Federal Regulations (CFR)**

Example: [40 CFR 60.7]

Means: Title 40, Part 60, Section 7

**GLOSSARY OF COMMON TERMS**

° F: degrees Fahrenheit

**AAQS:** Ambient Air Quality Standard

**acf:** actual cubic feet

**acfm:** actual cubic feet per minute

**ARMS:** Air Resource Management System (DEP database)

**BACT:** best available control technology

**bhp:** brake horsepower

**Btu:** British thermal units

**CAM:** compliance assurance monitoring

**CEMS:** continuous emissions monitoring system

**cfm:** cubic feet per minute

**CFR:** Code of Federal Regulations

**CAA:** Clean Air Act

## SECTION 4. APPENDIX A (DRAFT)

### Citation Formats and Glossary of Common Terms

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<b>CMS:</b> continuous monitoring system	<b>NO<sub>x</sub>:</b> nitrogen oxides
<b>CO:</b> carbon monoxide	<b>NSPS:</b> New Source Performance Standards
<b>CO<sub>2</sub>:</b> carbon dioxide	<b>O&amp;M:</b> operation and maintenance
<b>COMS:</b> continuous opacity monitoring system	<b>O<sub>2</sub>:</b> oxygen
<b>DARM:</b> Division of Air Resource Management	<b>Pb:</b> lead
<b>DEP:</b> Department of Environmental Protection	<b>PM:</b> particulate matter
<b>Department:</b> Department of Environmental Protection	<b>PM<sub>10</sub>:</b> particulate matter with a mean aerodynamic diameter of 10 microns or less
<b>dscf:</b> dry standard cubic feet	<b>ppm:</b> parts per million
<b>dscfm:</b> dry standard cubic feet per minute	<b>ppmv:</b> parts per million by volume
<b>EPA:</b> Environmental Protection Agency	<b>ppmvd:</b> parts per million by volume, dry basis
<b>ESP:</b> electrostatic precipitator (control system for reducing particulate matter)	<b>QA:</b> quality assurance
<b>EU:</b> emissions unit	<b>QC:</b> quality control
<b>F.A.C.:</b> Florida Administrative Code	<b>PSD:</b> prevention of significant deterioration
<b>F.A.W.:</b> Florida Administrative Weekly	<b>psi:</b> pounds per square inch
<b>F.D.:</b> forced draft	<b>PTE:</b> potential to emit
<b>F.S.:</b> Florida Statutes	<b>RACT:</b> reasonably available control technology
<b>FGD:</b> flue gas desulfurization	<b>RATA:</b> relative accuracy test audit
<b>FGR:</b> flue gas recirculation	<b>RBLC:</b> EPA's RACT/BACT/LAER Clearinghouse
<b>Fl:</b> fluoride	<b>SAM:</b> sulfuric acid mist
<b>ft<sup>2</sup>:</b> square feet	<b>scf:</b> standard cubic feet
<b>ft<sup>3</sup>:</b> cubic feet	<b>scfm:</b> standard cubic feet per minute
<b>gpm:</b> gallons per minute	<b>SIC:</b> standard industrial classification code
<b>gr:</b> grains	<b>SIP:</b> State Implementation Plan
<b>HAP:</b> hazardous air pollutant	<b>SNCR:</b> selective non-catalytic reduction (control system used for reducing emissions of nitrogen oxides)
<b>Hg:</b> mercury	<b>SO<sub>2</sub>:</b> sulfur dioxide
<b>I.D.:</b> induced draft	<b>TPD:</b> tons/day
<b>ID:</b> identification	<b>TPH:</b> tons per hour
<b>kPa:</b> kilopascals	<b>TPY:</b> tons per year
<b>lb:</b> pound	<b>TRS:</b> total reduced sulfur
<b>MACT:</b> maximum achievable technology	<b>UTM:</b> Universal Transverse Mercator coordinate system
<b>MMBtu:</b> million British thermal units	<b>VE:</b> visible emissions
<b>MSDS:</b> material safety data sheets	<b>VOC:</b> volatile organic compounds
<b>MW:</b> megawatt	
<b>NESHAP:</b> National Emissions Standards for Hazardous Air Pollutants	

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**SECTION 4. APPENDIX B (DRAFT)**

**General Conditions**

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The permittee shall comply with the following general conditions from Rule 62-4.160, F.A.C.

1. The terms, conditions, requirements, limitations and restrictions set forth in this permit, are “permit conditions” and are binding and enforceable pursuant to Sections 403.141, 403.727, or 403.859 through 403.861, F.S. The permittee is placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of these conditions.
2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.
3. As provided in subsections 403.987(6) and 403.722(5), F.S., the issuance of this permit does not convey any vested rights or any exclusive privileges. Neither does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state, or local laws or regulations. This permit is not a waiver of or approval of any other department permit that may be required for other aspects of the total project which are not addressed in this permit.
4. This permit conveys no title to land or water, does not constitute State recognition or acknowledgment of title, and not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the State. Only the Trustees of the Internal Improvement Trust Fund may express State opinion as to title.
5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, or plant life, or property caused by the construction or operation of this permitted source, or from penalties therefore; nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.
6. The permittee shall properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed and used by the permittee to achieve compliance with the conditions of this permit, as required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.
7. The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law and at reasonable times, access to the premises where the permitted activity is located or conducted to:
  - a. Have access to and copy any records that must be kept under conditions of the permit;
  - b. Inspect the facility, equipment, practices, or operations regulated or required under this permit; and
  - c. Sample or monitor any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules. Reasonable time may depend on the nature of the concern being investigated.
8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately provide the Department with the following information:
  - a. A description of and cause of noncompliance; and
  - b. The period of noncompliance, including dates and times; or, if not corrected, the anticipated time the noncompliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the noncompliance. The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or for revocation of this permit.
9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source which are submitted to the Department may be used by the Department as evidence in any enforcement case involving the permitted source arising under the Florida Statutes or Department rules, except where such use is prescribed by Sections 403.111 and 403.73, F.S. Such evidence shall only be used to the extent it is consistent with the Florida Rules of Civil Procedure and appropriate evidentiary rules.
10. The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance; provided, however, the permittee does not waive any other rights granted by Florida Statutes or Department rules. A reasonable time for compliance with a new or amended surface water quality standard, other than those standards

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**SECTION 4. APPENDIX B (DRAFT)**

**General Conditions**

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addressed in Rule 62-302.500, F.A.C., shall include a reasonable time to obtain or be denied a mixing zone for the new or amended standard.

11. This permit is transferable only upon Department approval in accordance with Rules 62-4.120 and 62-730.300, F.A.C., as applicable. The permittee shall be liable for any non-compliance of the permitted activity until the transfer is approved by the Department.
12. This permit or a copy thereof shall be kept at the work site of the permitted activity.
13. This permit also constitutes:
  - a. Determination of Best Available Control Technology (not applicable);
  - b. Determination of Prevention of Significant Deterioration (not applicable); and
  - c. Compliance with New Source Performance Standards (not applicable).
14. The permittee shall comply with the following:
  - a. Upon request, the permittee shall furnish all records and plans required under Department rules. During enforcement actions, the retention period for all records will be extended automatically unless otherwise stipulated by the Department.
  - b. The permittee shall hold at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation) required by the permit, copies of all reports required by this permit, and records of all data used to complete the application for this permit. These materials shall be retained at least three years from the date of the sample, measurement, report, or application unless otherwise specified by Department rule.
  - c. Records of monitoring information shall include:
    - (1) The date, exact place, and time of sampling or measurements;
    - (2) The person responsible for performing the sampling or measurements;
    - (3) The dates analyses were performed;
    - (4) The person responsible for performing the analyses;
    - (5) The analytical techniques or methods used;
    - (6) The results of such analyses.
15. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware the relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be corrected promptly.

## SECTION 4. APPENDIX C (DRAFT)

### Common Conditions

Unless otherwise specified in the permit, the following conditions apply to all emissions units and activities at the facility.

#### EMISSIONS AND CONTROLS

1. **Plant Operation - Problems:** If temporarily unable to comply with any of the conditions of the permit due to breakdown of equipment or destruction by fire, wind or other cause, the permittee shall notify each Compliance Authority as soon as possible, but at least within one working day, excluding weekends and holidays. The notification shall include: pertinent information as to the cause of the problem; steps being taken to correct the problem and prevent future recurrence; and, where applicable, the owner's intent toward reconstruction of destroyed facilities. Such notification does not release the permittee from any liability for failure to comply with the conditions of this permit or the regulations. [Rule 62-4.130, F.A.C.]
2. **Circumvention:** The permittee shall not circumvent the air pollution control equipment or allow the emission of air pollutants without this equipment operating properly. [Rule 62-210.650, F.A.C.]
3. **Excess Emissions Allowed:** Excess emissions resulting from startup, shutdown or malfunction of any emissions unit shall be permitted providing (1) best operational practices to minimize emissions are adhered to and (2) the duration of excess emissions shall be minimized but in no case exceed 2 hours in any 24-hour period unless specifically authorized by the Department for longer duration. Pursuant to Rule 62-210.700(5), F.A.C., the permit subsection may specify more or less stringent requirements for periods of excess emissions. Rule 62-210-700(Excess Emissions), F.A.C., cannot vary or supersede any federal NSPS or NESHAP provision. [Rule 62-210.700(1), F.A.C.]
4. **Excess Emissions Prohibited:** Excess emissions caused entirely or in part by poor maintenance, poor operation, or any other equipment or process failure that may reasonably be prevented during startup, shutdown or malfunction shall be prohibited. [Rule 62-210.700(4), F.A.C.]
5. **Excess Emissions - Notification:** In case of excess emissions resulting from malfunctions, the permittee shall notify the Compliance Authority in accordance with Rule 62-4.130, F.A.C. A full written report on the malfunctions shall be submitted in a quarterly report, if requested by the Department. [Rule 62-210.700(6), F.A.C.]
6. **VOC or OS Emissions:** No person shall store, pump, handle, process, load, unload or use in any process or installation, volatile organic compounds (VOC) or organic solvents (OS) without applying known and existing vapor emission control devices or systems deemed necessary and ordered by the Department. [Rule 62-296.320(1), F.A.C.]
7. **Objectionable Odor Prohibited:** No person shall cause, suffer, allow or permit the discharge of air pollutants, which cause or contribute to an objectionable odor. An "objectionable odor" means any odor present in the outdoor atmosphere which by itself or in combination with other odors, is or may be harmful or injurious to human health or welfare, which unreasonably interferes with the comfortable use and enjoyment of life or property, or which creates a nuisance. [Rules 62-296.320(2) and 62-210.200(Definitions), F.A.C.]
8. **General Visible Emissions:** No person shall cause, let, permit, suffer or allow to be discharged into the atmosphere the emissions of air pollutants from any activity equal to or greater than 20% opacity. This regulation does not impose a specific testing requirement. [Rule 62-296.320(4)(b)1, F.A.C.]
9. **Unconfined Particulate Emissions:** During the construction period, unconfined particulate matter emissions shall be minimized by dust suppressing techniques such as covering and/or application of water or chemicals to the affected areas, as necessary. [Rule 62-296.320(4)(c), F.A.C.]

#### RECORDS AND REPORTS

10. **Records Retention:** All measurements, records, and other data required by this permit shall be documented in a permanent, legible format and retained for at least 5 years following the date on which such measurements, records, or data are recorded. Records shall be made available to the Department upon request. [Rule 62-213.440(1)(b)2, F.A.C.]
11. **Emissions Computation and Reporting:**
  - a. **Applicability.** This rule sets forth required methodologies to be used by the owner or operator of a facility for computing actual emissions, baseline actual emissions, and net emissions increase, as defined at Rule 62-210.200, F.A.C., and for computing emissions for purposes of the reporting requirements of subsection 62-210.370(3) and paragraph 62-212.300(1)(e), F.A.C., or of any permit condition that requires emissions be computed in accordance with this rule. This rule is not intended to establish methodologies for determining compliance with the emission limitations of any air permit. [Rule 62-210.370(1), F.A.C.]

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**SECTION 4. APPENDIX C (DRAFT)**

**Common Conditions**

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- b. *Computation of Emissions.* For any of the purposes set forth in subsection 62-210.370(1), F.A.C., the owner or operator of a facility shall compute emissions in accordance with the requirements set forth in this subsection.
- (1) **Basic Approach.** The owner or operator shall employ, on a pollutant-specific basis, the most accurate of the approaches set forth below to compute the emissions of a pollutant from an emissions unit; provided, however, that nothing in this rule shall be construed to require installation and operation of any continuous emissions monitoring system (CEMS), continuous parameter monitoring system (CPMS), or predictive emissions monitoring system (PEMS) not otherwise required by rule or permit, nor shall anything in this rule be construed to require performance of any stack testing not otherwise required by rule or permit.
- (a) If the emissions unit is equipped with a CEMS meeting the requirements of paragraph 62-210.370(2)(b), F.A.C., the owner or operator shall use such CEMS to compute the emissions of the pollutant, unless the owner or operator demonstrates to the department that an alternative approach is more accurate because the CEMS represents still-emerging technology.
- (b) If a CEMS is not available or does not meet the requirements of paragraph 62-210.370(2)(b), F.A.C., but emissions of the pollutant can be computed pursuant to the mass balance methodology of paragraph 62-210.370(2)(c), F.A.C., the owner or operator shall use such methodology, unless the owner or operator demonstrates to the department that an alternative approach is more accurate.
- (c) If a CEMS is not available or does not meet the requirements of paragraph 62-210.370(2)(b), F.A.C., and emissions cannot be computed pursuant to the mass balance methodology, the owner or operator shall use an emission factor meeting the requirements of paragraph 62-210.370(2)(d), F.A.C., unless the owner or operator demonstrates to the department that an alternative approach is more accurate.
- (2) **Continuous Emissions Monitoring System (CEMS).**
- (a) An owner or operator may use a CEMS to compute emissions of a pollutant for purposes of this rule provided:
- 1) The CEMS complies with the applicable certification and quality assurance requirements of 40 CFR Part 60, Appendices B and F, or, for an acid rain unit, the certification and quality assurance requirements of 40 CFR Part 75, all adopted by reference at Rule 62-204.800, F.A.C.; or
- 2) The owner or operator demonstrates that the CEMS otherwise represents the most accurate means of computing emissions for purposes of this rule.
- (b) Stack gas volumetric flow rates used with the CEMS to compute emissions shall be obtained by the most accurate of the following methods as demonstrated by the owner or operator:
- 1) A calibrated flow meter that records data on a continuous basis, if available; or
- 2) The average flow rate of all valid stack tests conducted during a five-year period encompassing the period over which the emissions are being computed, provided all stack tests used shall represent the same operational and physical configuration of the unit.
- (c) The owner or operator may use CEMS data in combination with an appropriate f-factor, heat input data, and any other necessary parameters to compute emissions if such method is demonstrated by the owner or operator to be more accurate than using a stack gas volumetric flow rate as set forth at subparagraph 62-210.370(2)(b)2., F.A.C., above.
- (3) **Mass Balance Calculations.**
- (a) An owner or operator may use mass balance calculations to compute emissions of a pollutant for purposes of this rule provided the owner or operator:
- 1) Demonstrates a means of validating the content of the pollutant that is contained in or created by all materials or fuels used in or at the emissions unit; and
- 2) Assumes that the emissions unit emits all of the pollutant that is contained in or created by any material or fuel used in or at the emissions unit if it cannot otherwise be accounted for in the process or in the capture and destruction of the pollutant by the unit's air pollution control equipment.

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## SECTION 4. APPENDIX C (DRAFT)

### Common Conditions

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- (b) Where the vendor of a raw material or fuel which is used in or at the emissions unit publishes a range of pollutant content from such material or fuel, the owner or operator shall use the highest value of the range to compute the emissions, unless the owner or operator demonstrates using site-specific data that another content within the range is more accurate.
  - (c) In the case of an emissions unit using coatings or solvents, the owner or operator shall document, through purchase receipts, records and sales receipts, the beginning and ending VOC inventories, the amount of VOC purchased during the computational period, and the amount of VOC disposed of in the liquid phase during such period.
- (4) Emission Factors.
- a. An owner or operator may use an emission factor to compute emissions of a pollutant for purposes of this rule provided the emission factor is based on site-specific data such as stack test data, where available, unless the owner or operator demonstrates to the department that an alternative emission factor is more accurate. An owner or operator using site-specific data to derive an emission factor, or set of factors, shall meet the following requirements.
    - 1) If stack test data are used, the emission factor shall be based on the average emissions per unit of input, output, or gas volume, whichever is appropriate, of all valid stack tests conducted during at least a five-year period encompassing the period over which the emissions are being computed, provided all stack tests used shall represent the same operational and physical configuration of the unit.
    - 2) Multiple emission factors shall be used as necessary to account for variations in emission rate associated with variations in the emissions unit's operating rate or operating conditions during the period over which emissions are computed.
    - 3) The owner or operator shall compute emissions by multiplying the appropriate emission factor by the appropriate input, output or gas volume value for the period over which the emissions are computed. The owner or operator shall not compute emissions by converting an emission factor to pounds per hour and then multiplying by hours of operation, unless the owner or operator demonstrates that such computation is the most accurate method available.
  - b. If site-specific data are not available to derive an emission factor, the owner or operator may use a published emission factor directly applicable to the process for which emissions are computed. If no directly-applicable emission factor is available, the owner or operator may use a factor based on a similar, but different, process.
- (5) Accounting for Emissions During Periods of Missing Data from CEMS, PEMS, or CPMS. In computing the emissions of a pollutant, the owner or operator shall account for the emissions during periods of missing data from CEMS, PEMS, or CPMS using other site-specific data to generate a reasonable estimate of such emissions.
- (6) Accounting for Emissions During Periods of Startup and Shutdown. In computing the emissions of a pollutant, the owner or operator shall account for the emissions during periods of startup and shutdown of the emissions unit.
- (7) Fugitive Emissions. In computing the emissions of a pollutant from a facility or emissions unit, the owner or operator shall account for the fugitive emissions of the pollutant, to the extent quantifiable, associated with such facility or emissions unit.
- (8) Recordkeeping. The owner or operator shall retain a copy of all records used to compute emissions pursuant to this rule for a period of five years from the date on which such emissions information is submitted to the department for any regulatory purpose.

[Rule 62-210.370(2), F.A.C.]

c. *Annual Operating Report for Air Pollutant Emitting Facility*

- (1) The Annual Operating Report for Air Pollutant Emitting Facility (DEP Form No. 62-210.900(5)) shall be completed each year for the following facilities:
  - a. All Title V sources.

## SECTION 4. APPENDIX C (DRAFT)

### Common Conditions

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- b. All synthetic non-Title V sources.
  - c. All facilities with the potential to emit ten (10) tons per year or more of volatile organic compounds or twenty-five (25) tons per year or more of nitrogen oxides and located in an ozone nonattainment area or ozone air quality maintenance area.
  - d. All facilities for which an annual operating report is required by rule or permit.
- (2) Notwithstanding paragraph 62-210.370(3)(a), F.A.C., no annual operating report shall be required for any facility operating under an air general permit.
  - (3) The annual operating report shall be submitted to the appropriate Department of Environmental Protection (DEP) division, district or DEP-approved local air pollution control program office by April 1 of the following year. If the report is submitted using the Department's electronic annual operating report software, there is no requirement to submit a copy to any DEP or local air program office.
  - (4) Emissions shall be computed in accordance with the provisions of subsection 62-210.370(2), F.A.C., for purposes of the annual operating report.
  - (5) Facility Relocation. Unless otherwise provided by rule or more stringent permit condition, the owner or operator of a relocatable facility must submit a Facility Relocation Notification Form (DEP Form No. 62-210.900(6)) to the Department at least 30 days prior to the relocation. A separate form shall be submitted for each facility in the case of the relocation of multiple facilities which are jointly owned or operated. [Rule 62-210.370(3), F.A.C]

## **1. GENERAL PROJECT INFORMATION**

### **Air Pollution Regulations**

Projects at stationary sources with the potential to emit air pollution are subject to the applicable environmental laws specified in Section 403 of the Florida Statutes (F.S.). The statutes authorize the Department of Environmental Protection (Department) to establish regulations regarding air quality as part of the Florida Administrative Code (F.A.C.), which includes the following applicable chapters: 62-4 (Permits); 62-204 (Air Pollution Control – General Provisions); 62-210 (Stationary Sources – General Requirements); 62-212 (Stationary Sources – Preconstruction Review); 62-213 (Operation Permits for Major Sources of Air Pollution); 62-296 (Stationary Sources - Emission Standards); and 62-297 (Stationary Sources – Emissions Monitoring). Specifically, air construction permits are required pursuant to Rules 62-4, 62-210 and 62-212, F.A.C.

In addition, the U. S. Environmental Protection Agency (EPA) establishes air quality regulations in Title 40 of the Code of Federal Regulations (CFR). Part 60 specifies New Source Performance Standards (NSPS) for numerous industrial categories. Part 61 specifies National Emission Standards for Hazardous Air Pollutants (NESHAP) based on specific pollutants. Part 63 specifies NESHAP based on the Maximum Achievable Control Technology (MACT) for numerous industrial categories. The Department adopts these federal regulations on a quarterly basis in Rule 62-204.800, F.A.C.

### **Glossary of Common Terms**

Because of the technical nature of the project, the permit contains numerous acronyms and abbreviations, which are defined in Appendix A of this permit.

### **Facility Description and Location**

Sem-Chi Rice Products Corporation is an existing plant, which is categorized under Standard Industrial Classification Code No. 2044. The facility is located in Palm Beach County, 4 miles west of U.S. 98, and 1 mile south of S.R.80 in Loxahatchee, Florida. The UTM coordinates of the existing facility are Zone 17, 553.99 km East, and 2949.65 km North. This site is in an area that is in attainment (or designated as unclassifiable) for all air pollutants subject to state and federal Ambient Air Quality Standards (AAQS).

### **Facility Regulatory Categories**

- The facility is not a major source of hazardous air pollutants (HAP).
- The facility has no units subject to the acid rain provisions of the Clean Air Act.
- The facility is not a Title V major source of air pollution in accordance with Chapter 213, F.A.C.
- The facility is not a major stationary source in accordance with Rule 62-212.400, F.A.C. for the Prevention of Significant Deterioration (PSD) of Air Quality.

### **Project Description**

The project is to increase the facility production capacity by installing additional equipment. The maximum capacity is to be increased from 40,000 TPY of grain to 75,000 TPY. In addition, the Rice Drying operations capacity is to be increased from 84,000 TPY to 157,500 TPY. To achieve the increased capacities, the following equipment is to be added to the facility:

- One (1) GSS Column Dryer Model R453G (Dryer No. 3)
- Two (2) Tempering Bins (for Pit No. 1)
- Five (5) Tempering Bins (for Pit No. 2)
- Four (4) Storage Bins

The only equipment added as a numbered emission unit is Dryer No. 3 which is designated as emission unit EU 010. (The Tempering Bins and Storage Bins are classified as “Insignificant Emissions”).

Note: Rice cleaning for Pit Nos. 1 and 2 are controlled by Cyclone Nos. 1 (EU 005) and 3 (EU 007). The emission units include a cleaner in the receiving line for Pit No. 1, and a cleaner/aspirator in the receiving line

for Pit No. 2. Cyclone No. 1 controls emissions from the cleaner in Pit No. 1 and Cyclone No. 3 controls dust from the cleaner/aspirator in Pit No. 2.

This project increases the total facility process and production rates. As a result, Cyclone Nos. 1 and 3 will have an increase in throughput. However, only potential emissions from Cyclone No. 1 will increase due to increase of throughput. Cyclone No. 3 potential emissions are based upon the manufacture guaranteed exhaust grain loading which will not be changed as a result of this project.

### **Processing Schedule**

February 23, 2015 Received the application for a minor source air pollution construction permit.

## **2. PSD APPLICABILITY**

### **General PSD Applicability**

For areas currently in attainment with the state and federal AAQS or areas otherwise designated as unclassifiable, the Department regulates major stationary sources of air pollution in accordance with Florida's PSD preconstruction review program as defined in Rule 62-212.400, F.A.C. Under preconstruction review, the Department first must determine if a project is subject to the PSD requirements ("PSD applicability review") and, if so, must conduct a PSD preconstruction review. A PSD applicability review is required for projects at new and existing major stationary sources. In addition, proposed projects at existing minor sources are subject to a PSD applicability review to determine whether potential emissions *from the proposed project itself* will exceed the PSD major stationary source thresholds. A facility is considered a major stationary source with respect to PSD if it emits or has the potential to emit:

- 250 tons per year or more of any regulated air pollutant; or
- 100 tons per year or more of any regulated air pollutant and the facility belongs to one of the following 28 PSD-major facility categories: fossil fuel-fired steam electric plants of more than 250 million British thermal units per hour heat input, coal cleaning plants (with thermal dryers), Kraft pulp mills, portland cement plants, primary zinc smelters, iron and steel mill plants, primary aluminum ore reduction plants, primary copper smelters, municipal incinerators capable of charging more than 250 tons of refuse per day, hydrofluoric, sulfuric, and nitric acid plants, petroleum refineries, lime plants, phosphate rock processing plants, coke oven batteries, sulfur recovery plants, carbon black plants (furnace process), primary lead smelters, fuel conversion plants, sintering plants, secondary metal production plants, chemical process plants, fossil fuel boilers (or combinations thereof) totaling more than 250 million British thermal units per hour heat input, petroleum storage and transfer units with a total storage capacity exceeding 300,000 barrels, taconite ore processing plants, glass fiber processing plants and charcoal production plants.

Once it is determined that a project is subject to PSD preconstruction review, the project emissions are compared to the "significant emission rates" defined in Rule 62-210.200, F.A.C. for the following pollutants: carbon monoxide (CO); nitrogen oxides (NO<sub>x</sub>); sulfur dioxide (SO<sub>2</sub>); particulate matter (PM); particulate matter with a mean particle diameter of 10 microns or less (PM<sub>10</sub>); volatile organic compounds (VOC); lead (Pb); fluorides (F1); sulfuric acid mist (SAM); hydrogen sulfide (H<sub>2</sub>S); total reduced sulfur (TRS), including H<sub>2</sub>S; reduced sulfur compounds, including H<sub>2</sub>S; municipal waste combustor organics measured as total tetra-through octa-chlorinated dibenzo-p-dioxins and dibenzofurans; municipal waste combustor metals measured as particulate matter; municipal waste combustor acid gases measured as SO<sub>2</sub> and hydrogen chloride (HCl); municipal solid waste landfills emissions measured as non-methane organic compounds (NMOC); and mercury (Hg). In addition, significant emissions rate also means any emissions rate or any net emissions increase associated with a major stationary source or major modification which would construct within 10 kilometers of a Class I area and have an impact on such area equal to or greater than 1 µg/m<sup>3</sup>, 24-hour average.

If the potential emission exceeds the defined significant emissions rate of a PSD pollutant, the project is considered "significant" for the pollutant and the applicant must employ the Best Available Control Technology (BACT) to minimize the emissions and evaluate the air quality impacts. Although a facility or

**TECHNICAL EVALUATION AND PRELIMINARY DETERMINATION**

project may be *major* with respect to PSD for only one regulated pollutant, it may be required to install BACT controls for several “significant” regulated pollutants.

**PSD Applicability for Project**

Note: Existing Dryer Nos. 1 and 2 will have an increase in throughput limits and emissions. Dryer No. 3 is a NEW installation.

As provided in the application, the following table summarizes potential emissions and PSD applicability for the project.

Table A. Potential Emissions (Tons/Year) and PSD Applicability

<b>Pollutant</b>	<b>Project Potential Emissions (TPY)</b>	<b>Significant Emissions Rate (TPY)</b>	<b>Subject To PSD?</b>
CO	1.40	100	No
NO <sub>x</sub>	2.43	40	No
PM/PM <sub>10</sub>	30.5	25/15	No
SO <sub>2</sub>	0.028	40	No
VOC	0.150	40	No

As shown in the above table, total project emissions will not exceed the PSD significant emissions rates; therefore, the project is not subject to PSD preconstruction review.

**3. APPLICATION REVIEW**

**Discussion of Emissions**

- a) Maximum Heat Input Rate:  
 Dryer No. 1.....7.16 MMBtu/hr  
 Dryer No. 2.....17.91 MMBtu/hr  
 Dryer No. 3 (New).... 7.00 MMBTU/hr

- b) Emissions: (Total facility).

**Rice Receiving, Cleaning and Drying**

Source	Emission Unit (EU)	PM (TPY)	SO2 (TPY)	NO <sub>x</sub> (TPY)	CO (TPY)	VOC (TPY)
Dryers 1, 2 and 3	008, 009, 010	0.131	0.028	2.43	1.4	0.15
Cyclones 1 and 3	005, 007	9.58	---	---	---	---
Process	-----	13.05	---	---	---	---

**Rice Mill**

Source	Emission Unit (EU)	PM (TPY)
Bag Filter (BF-1)	002	3.52
Bag Filter (BF-2)	003	3.23
Bag Filter (BF-3)	004	0.55

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**TECHNICAL EVALUATION AND PRELIMINARY DETERMINATION**

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c) Permitted Capacity (For information only.)

<b>Process Area</b>	<b>Capacity</b>
Rice Mill	75,000 TPY
Pit No. 1	37.5 TPH
Pit No. 2	60 TPH
Rice Drying	157,000 TPY

d) Insignificant Emissions: The following listing defines the sources of area wide emissions including multiple sources, where each specific source is determined to be an insignificant emission of less than 5 tons per year.

<b>Source</b>	<b>PM (TPY)</b>
Hopper/Truck Pit No.1	0.35
Hopper/Truck Pit No.2	0.35
Waste Bin No. 1	0.012
Waste Bin No. 2	0.012
Drop to truck, Waste Bin for Pit No. 1	0.012
Drop to truck, Waste Bin for pit No. 2	0.012
Total facility, belts, conveyors, scales	2.560
Total Facility Storage Bins	1.050
Silo to Truck –Rice Mill	0.23

[Permit No. 0990011-004-AC and Permit No. 0990011-006-AO]

e) Authorized Fuel: The authorized fuel for dryer No. 1 (EU008), No. 2 (EU009) and No. 3 (EU010) is propane.

**4. PRELIMINARY DETERMINATION**

The Department makes a preliminary determination that the proposed project will comply with all applicable state and federal air pollution regulations as conditioned by the draft permit. This determination is based on a technical review of the complete application, reasonable assurances provided by the applicant, and the conditions specified in the draft permit. Carter B. Endsley, P.E. is the project engineer responsible for reviewing the application and drafting the permit. Additional details of this analysis may be obtained by contacting the project engineer at the Department’s South District Office at 2295 Victoria Avenue, Suite 364, Fort Myers, Florida 33902.