Jacksonville
Where Florida Begins.

NOTICE OF PERMIT ISSUANCE

CERTIFIED - RETURN RECEIPT

Mr. Joe Waryold, Plant Manager
Kraft Foods Group, Inc.
Maxwell House Coffee
735 East Bay Street
Jacksonville, Florida 32202-2303

Re: Duval County – Air Pollution
Kraft Foods Group, Inc.
Maxwell House Coffee
Tassimo Cyclone Installation
FINAL Permit No. 0310004-020-AC

Dear Mr. Waryold:

Enclosed is Permit Number 0310004-020-AC for the subject air pollution source, issued pursuant to Section 403.087, Florida Statutes (FS).

Any party to this Order (permit) has the right to seek judicial review of the permit pursuant to Section 120.68, FS, by the filing of a Notice of Appeal pursuant to Rule 9.110, Florida Rules of Appellate Procedure, with the Clerk of the Department in the Office of General Counsel, City of Jacksonville, 117 West Duval Street, Suite 480, Jacksonville, FL 32202, and with the Clerk of the Department of Environmental Protection in the Office of General Counsel, Mail Station 35, 3900 Commonwealth Boulevard, Tallahassee, FL, 32399-3000, and by filing a copy of the Notice of Appeal accompanied by the applicable filing fees with the appropriate District Court of Appeal. The Notice of Appeal must be filed within 30 days from the date thisnotice is filed with the Clerk of he Department.

Executed in Jacksonville, Florida.

City of Jacksonville
Neighborhoods Department
Environmental Quality Division

Richard J. Robinson FOR

Robert Steven Pace, P.E.
Air Quality Branch Manager

RSP/GHB

CERTIFICATE OF SERVICE

The undersigned duly designated agency clerk hereby certifies that this FINAL AIR CONSTRUCTION PERMIT was sent by certified mail before the close of business on 3.27.13 to the listed person(s):

Mr. Joe Waryold, Plant Manager
Kraft Foods Group, Inc.
Maxwell House Coffee

In addition, the undersigned duly designated Permitting Authority clerk hereby certifies that this FINAL AIR CONSTRUCTION PERMIT was sent by E-mail to the listed persons:

Mr. Stephen Alexander, P.E., Whitmer Environmental Services, Inc. (steveair57@yahoo.com)
Mr. George Whitmer, Consultant, Whitmer Environmental Consultants (george@whitmerenv.com)
Ms. Rita Felton-Smith, FDEP, Northeast District (Rita.Felton-Smith@dep.state.fl.us)
Mr. Wayne Walker, EQD (WLW@coj.net)
Ms. Kathy Parish, EQD (KParish@coj.net)

FILING AND ACKNOWLEDGMENT

FILED, on this date, pursuant to Section 120.52(7), Florida Statutes, with the designated agency clerk, receipt of which is hereby acknowledged.

A Maslalox
(Clerk)

3.27.13
(Date)

NEIGHBORHOODS DEPARTMENT

Jacksonville
Where Florida Begins.

Permittee:
Kraft Foods Group, Inc., Maxwell House Coffee
735 East Bay Street
Jacksonville, FL 32202

Permit No.: 0310004-020-AC
Facility ID No.: 0310004
SIC No(s).: 20
Project: Tassimo Cyclone Installation

This permit is for the installation of a newly manufactured cyclone to control the emissions from the handling and storage of Tassimo green beans. Kraft Foods Group, Inc., Maxwell House Coffee produces roasted coffee with batch and continuous roasters. This facility is located at 735 East Bay Street, Jacksonville, Duval County, FL; UTM Coordinates: Zone 17, 437.54 km East and 3354.71 km North; Latitude: 30° 19' 27" North and Longitude: 81° 38' 53" West.

This permit is issued under the provisions of Chapter 403, Florida Statutes (FS) and Chapters 62-4, 62-204, 62-210, 62-212, 62-213, 62-296, and 62-297, Florida Administrative Code (FAC). The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawing(s), plans, and other documents, attached hereto or on file with the Neighborhoods Department, Environmental Quality Division (Permitting Authority) in accordance with the terms and conditions of this permit.

***Title V Air Operation Permit Application Due Date:** **December 1, 2013**
Expiration Date: **February 28, 2014**

Neighborhoods Department
Environmental Quality Division

FOR

Robert Steven Pace, P.E., Manager
Air Quality Branch

RSP/GHB

***Note: See Section II. Facility Wide Conditions, Subsection B. Specific Condition 7**