

Chemring Ordnance, Inc.

Facility ID No.: 1230047  
Taylor County

Title V Air Operation Permit Revision

Permit No. 1230047-007-AV

Revision of Title V Air Operation Permit No. 1230047-006-AV



**Permitting Authority:**

State of Florida  
Department of Environmental Protection  
Waste and Air Resource Management Program, Northeast District  
8800 Baymeadows Way West, Suite 100  
Jacksonville, Florida 32256  
Telephone: 904/256-1700  
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**Compliance Authority:**

State of Florida  
Department of Environmental Protection  
Compliance Assurance, Northeast District  
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## FLORIDA DEPARTMENT OF ENVIRONMENTAL PROTECTION

NORTHEAST DISTRICT  
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SECRETARY

**Permittee:**

Chemring Ordnance, Inc.  
10625 Puckett Road  
Perry, Florida 32348

**Permit No.:** 1230047-007-AV

**Facility ID No.:** 1230047

**Project:** Title V Air Operation Permit Revision

The purpose of this permit is to revise Title V Air Operation Permit No.: 1230047-006-AV by unrestricting the hours of operation of Emissions Unit 002 - Facility Wide Operations including Multiple Emission Points. As a result, Emissions Unit 002 will be reclassified as an unregulated emissions unit. The existing facility is located in Taylor County at 10625 Puckett Road (SR 361 A, 12 miles SW of Perry, FL), Perry, Taylor County; UTM Coordinates: Zone 17, 243.3 km East and 3318.3 km North; and, Latitude: 29°58'13" North and Longitude: 83°39'37" West.

This Title V Air Operation Permit is issued under the provisions of Chapter 403, Florida Statutes (F.S.), and Florida Administrative Code (F.A.C.) Chapters 62-4, 62-210, 62-213. The above named permittee is hereby authorized to operate the facility in accordance with the terms and conditions of this permit.

Revision Effective Date: **September 22, 2014**

Effective Date: **February 22, 2012**

Renewal Application Due Date: **July 18, 2016**

Expiration Date: **February 22, 2017**

Richard S. Rachal III, P.G.  
Program Administrator  
Waste and Air Resource Management Program

RSR/bcs

## SECTION I. FACILITY INFORMATION.

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### Subsection A. Facility Description

Chemring Ordnance, Inc. is a small to medium size explosive and pyrotechnic device manufacturer. Facility processes include Raw Material/Product Storage, Production, Plating Operations, Test Facilities, Thermal Treatment, and Fuel storage.

Chemring Ordnance, Inc. has various production lines located throughout the plant. Each of the products manufactured by the plant is done so through a dedicated production line. The production of pyrotechnics generally consists of blending, forming, packaging/encasing, and shipment preparation.

Hand grenade fuse parts are produced through the following processes: captive zinc die casting, vibratory deburring, noncyanide alkaline zinc electroplating and noncyanide chromate conversion coating operations. These processes are conducted on an intermittent basis, dependent upon contract requirements and schedules. The chromate conversion coating and zinc electroplating waste streams are individually chemically treated in the Industrial Wastewater Treatment Plant. Testing facilities are used to verify that the products manufactured meet contract specification.

The Open Burn Unit consists of a single unit limerock pad, which includes four diked concrete containment pads. Pans are used on each containment pad. The Open burn Unit receives all waste residues, pyrotechnic powders, contaminated containers, and waste industrial materials contaminated with pyrotechnic powders, metal bearing pyrotechnic powders and solvent (Acetone) contaminated pyrotechnic powders. The Open Burn Unit shall be operated in accordance with the RCRA operation permit.

The Sludge Dryer dries industrial wastewater treatment sludge. Upon inspection and rule review it has been determined that the Sludge Dryer (EU No. 003) is **not** subject to the requirements of 40 CFR 61, Subpart E, National Emission Standards for Mercury. The unit is fired by propane gas burners which provide infrared heat to dry the sludge. Direct flame is not applied to the sludge nor are the combustion gases from the propane burners used directly to heat the sludge. The burners are located above the sludge and the combustion gases are vented to a wet scrubber prior to venting to the atmosphere. Based upon the design and operational characteristics the unit does not meet the definition of Sludge Dryer as defined in 40 CFR 61, Subpart E. The unit will be classified as an insignificant emission unit.

The Facility Wide Operations including Multiple Emission Points (EU002) will no longer have restrictions on its hours of operation. As there are no other unit-specific standards or conditions to which this unit is subject, EU002 is being reclassified as an unregulated emissions unit.

Also included in this permit are miscellaneous unregulated and insignificant emissions units and/or activities.

## SECTION I. FACILITY INFORMATION.

### Subsection B. Summary of Emissions Unit ID Nos. and Brief Descriptions.

EU No.	Brief Description
<i>Regulated Emissions Units</i>	
001	Open Burn Unit

### Subsection C. Applicable Regulations

Based on the Title V air operation permit renewal application received **June 23, 2014**, this facility **is** a major source of air pollutants. The facility operates a plating and polishing operation which is **not** subject to regulation under 40 CFR 63, Subpart WWWW – National Emissions Standards for Hazardous Air Pollutants: Area Source Standards for Plating and Polishing Operations, since this regulation only applies to affected plating and polishing operations at area sources of HAPs. The facility also operates a Generac Guardian spark ignition emergency generator, which was manufactured on 12/04/2008; therefore, it is subject to 40 CFR 63, Subpart ZZZZ and **not** subject to 40 CFR 60, Subpart JJJJ. However, 40 CFR 63, Subpart ZZZZ, does not impose any requirements on this engine (see Statement of Basis). The existing facility is not a PSD major source of air pollutants in accordance with Rule 62-212.400, F.A.C. A summary of applicable regulations is shown in the following table.

Regulation	EU No(s).
Rule 62-4, F.A.C.	Facility
Rule 62-210, F.A.C.	Facility
Rule 62-213, F.A.C.	Facility
Rule 62-296, F.A.C.	Facility

## SECTION II. FACILITY-WIDE CONDITIONS.

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The following conditions apply facility-wide to all emission units and activities:

**FW1.** Appendices. The permittee shall comply with all documents identified in Section IV, Appendices, listed in the Table of Contents. Each document is an enforceable part of this permit unless otherwise indicated.

[Rule 62-213.440, F.A.C.]

### Emissions and Controls

**FW2. Not federally Enforceable. Objectionable Odor Prohibited.** No person shall cause, suffer, allow or permit the discharge of air pollutants, which cause or contribute to an objectionable odor. An “objectionable odor” means any odor present in the outdoor atmosphere which by itself or in combination with other odors, is or may be harmful or injurious to human health or welfare, which unreasonably interferes with the comfortable use and enjoyment of life or property, or which creates a nuisance.

[Rule 62-296.320(2) and 62-210.200(Definitions), F.A.C.]

**FW3. General Volatile Organic Compounds (VOC) Emissions or Organic Solvents (OS) Emissions.** The permittee shall allow no person to store, pump, handle, process, load, unload or use in any process or installation, volatile organic compounds or organic solvents without applying known and existing vapor emission control devices or systems deemed-necessary and ordered by the Department. .

[Rule 62-296.320(1), F.A.C.]

*{Permitting Note: Nothing is deemed necessary and ordered at this time.}*

**FW4. General Visible Emissions.** No person shall cause, let, permit, suffer or allow to be discharged into the atmosphere the emissions of air pollutants from any activity equal to or greater than 20% opacity. EPA Method 9 is the method of compliance pursuant to Chapter 62-297, F.A.C. This regulation does not impose a specific testing requirement.

[Rule 62-296.320(4)(b)1, F.A.C.]

**FW5. Unconfined Particulate Matter.** No person shall cause, let, permit, suffer or allow the emissions of unconfined particulate matter from any activity, including vehicular movement; transportation of materials; construction; alteration; demolition or wrecking; or industrially related activities such as loading, unloading, storing or handling; without taking reasonable precautions to prevent such emissions. Reasonable precautions to prevent emissions of unconfined particulate matter at this facility include:

- a. Maintenance of paved areas/paved parking areas as needed;
- b. Reduced speed for vehicular traffic; and
- c. Implementation of good housekeeping practices.

[Rule 62-296.320(4)(c), F.A.C.; and, proposed by applicant in Title V air operation permit application received July 21, 2011]

## SECTION II. FACILITY-WIDE CONDITIONS.

### **Annual Reports and Fees**

See Appendix RR, Facility-wide Reporting Requirements for additional details.

**FW6. Electronic Annual Operating Report and Title V Annual Emissions Fees.** The information required by the Annual Operating Report for Air Pollutant Emitting Facility [Including Title V Source Emissions Fee Calculation] (DEP Form No. 62-210.900(5)) shall be submitted by April 1 of each year, for the previous calendar year, to the Department of Environmental Protection's Division of Air Resource Management. Each Title V source shall submit the annual operating report using the DEP's Electronic Annual Operating Report (EAOR) software, unless the Title V source claims a technical or financial hardship by submitting DEP Form No. 62-210.900(5) to the DEP Division of Air Resource Management instead of using the reporting software. Emissions shall be computed in accordance with the provisions of subsection 62-210.370(2), F.A.C. Each Title V source must pay between January 15 and April 1 of each year an annual emissions fee in an amount determined as set forth in subsection 62-213.205(1), F.A.C. The annual fee shall only apply to those regulated pollutants, except carbon monoxide and greenhouse gases, for which an allowable numeric emission-limiting standard is specified in the source's most recent construction permit or operation permit. Upon completing the required EAOR entries, the EAOR Title V Fee Invoice can be printed by the source showing which of the reported emissions are subject to the fee and the total Title V Annual Emissions Fee that is due. The submission of the annual Title V emissions fee payment is also due (postmarked) by April 1<sup>st</sup> of each year. A copy of the system-generated EAOR Title V Annual Emissions Fee Invoice and the indicated total fee shall be submitted to: **Major Air Pollution Source Annual Emissions Fee, P.O. Box 3070, Tallahassee, Florida 32315-3070.** Additional information is available by accessing the Title V Annual Emissions Fee On-line Information Center at the following Internet web site: <http://www.dep.state.fl.us/air/emission/tvfee.htm>. [Rules 62-210.370(3), 62-210.900 & 62-213.205, F.A.C.; and, §403.0872(11), Florida Statutes (2013)]

*{Permitting Note: Resources to help you complete your AOR are available on the electronic AOR (EAOR) website at: <http://www.dep.state.fl.us/air/emission/eaor>. If you have questions or need assistance after reviewing the information posted on the EAOR website, please contact the Department by phone at (850) 717-9000 or email at [eaor@dep.state.fl.us](mailto:eaor@dep.state.fl.us).}*

*{Permitting Note: The Title V Annual Emissions Fee form (DEP Form No. 62-213.900(1)) has been repealed. A separate Annual Emissions Fee form is no longer required to be submitted by March 1st each year.}*

**FW7. Annual Statement of Compliance.** The permittee shall submit an annual statement of compliance to the compliance authority at the address shown on the cover of this permit within 60 days after the end of each calendar year during which the Title V permit was effective. [Rules 62-213.440(3)(a)2. & 3. and (3)(b), F.A.C.]

**FW8. Prevention of Accidental Releases (Section 112(r) of CAA).**

- a. As required by Section 112(r)(7)(B)(iii) of the CAA and 40 CFR 68, the owner or operator shall submit an updated Risk Management Plan (RMP) to the Chemical Emergency Preparedness and Prevention Office (CEPPO) RMP Reporting Center.
- b. As required under Section 252.941(1)(c), F.S., the owner or operator shall report to the appropriate representative of the Department of Community Affairs (DCA), as established by department rule, within one working day of discovery of an accidental release of a regulated substance from the stationary source, if the owner or operator is required to report the release to the United States Environmental Protection Agency under Section 112(r)(6) of the CAA.
- c. The owner or operator shall submit the required annual registration fee to the DCA on or before April 1, in accordance with Part IV, Chapter 252, F.S., and Rule 9G-21, F.A.C.
- d. Any required written reports, notifications, certifications, and data required to be sent to the DCA, should be sent to: Department of Community Affairs, Division of Emergency Management, 2555 Shumard Oak Boulevard, Tallahassee, FL 32399-2100, Telephone: (850) 413-9921, Fax: (850) 488-1739.

## SECTION II. FACILITY-WIDE CONDITIONS.

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- e. Any Risk Management Plans, original submittals, revisions, or updates to submittals, should be sent to: RMP Reporting Center, Post Office Box 10162, Fairfax, VA 22038, Telephone: (703) 227-7650.
  - f. Any required reports to be sent to the National Response Center, should be sent to: National Response Center, EPA Office of Solid Waste and Emergency Response, USEPA (5305 W), 401 M Street SW, Washington, D.C. 20460, Telephone: (800) 424-8802.
  - g. Send the required annual registration fee using approved forms made payable to: Cashier, Department of Community Affairs, State Emergency Response Commission, 2555 Shumard Oak Boulevard, Tallahassee, FL 32399-2149
- [Part IV, Chapter 252, F.S.; and, Rule 9G-21, F.A.C.]

**FW.9. Unregulated Emissions Units and/or Activities.** Appendix U-1, List of Unregulated Emissions Units and/or Activities, is a part of this permit.  
[Rule 62-213.440(1), F.A.C.]

**FW.10. Insignificant Emissions Units and/or Activities.** Appendix I-1, List of Insignificant Emissions Units and/or Activities, is a part of this permit.  
[Rules 62-213.440(1), 62-213.430(6) and 62-4.040(1)(b), F.A.C.]



### SECTION III. EMISSIONS UNITS AND SPECIFIC CONDITIONS.

#### Subsection A. Emissions Unit 001 Open Burn Unit

**Subsection A. This section addresses the following emissions unit.**

<b>E.U. ID No.</b>	<b>Brief Description of Emissions Unit</b>
001	<p><b>Open Burn Unit (OBU)</b></p> <p>The OBU consists of a single lime rock pad which includes four diked concrete containment pads. Pans are used on each containment pad. The OBU receives all waste residues (including but not limited to all reactive pyrotechnic powder/composite cuttings, shavings, residues, slurries, and unacceptable parts and contaminated industrial materials (hazardous waste code D003), pyrotechnic powders, contaminated containers, and waste industrial materials contaminated with pyrotechnic powders, metal bearing pyrotechnic powders, and solvent contaminated pyrotechnic powders (including but not limited to pyrotechnic powder/composite cuttings, shavings, residues, slurries, and unacceptable parts which may also carry hazardous waste codes D005 (Barium), D006 (Cadmium), D007 (Chromium) and D008 (Lead), F002, F003 and F005 . These wastes are sent to the OBU from the production areas of the facility. A record of all wastes received and handled at the OBU are maintained in the area logbook. The OBU is operated in accordance with the RCRA operation permit No. 16099-008-HO, permit No. 16099-010-HO, and it's successors</p>

**The following conditions apply to the emissions unit(s) listed above:**

#### **Essential Potential to Emit (PTE) Parameters**

- A.1. Permitted Capacity:** The maximum thermal treatment charge rate shall not exceed 500 pounds of hazardous waste per day. The amounts/quantity listed as the maximum burn batch size in Sub attachment II.0.3-1(1) of the Hazardous Waste Permit application shall not be exceeded for any of the waste streams.

[RCRA Permit 16099-008-HO, RCRA Permit 16099-008-HO, and its successors, Rule 62-4.070. F.A.C.]

- A.2. Method of Operation:** The hazardous waste facility will be operated for the thermal treatment of reactive pyrotechnic powder/composite cuttings, shavings, residues, slurries, and unacceptable parts and contaminated industrial materials (hazardous waste code D003). The pyrotechnic powder/composite cuttings, shavings, residues slurries, and unacceptable parts may also carry hazardous waste codes D005, D006, D007, and D008. The contaminated industrial materials may also carry hazardous waste codes D005, D006, D007, F002, F003, and F005.

[RCRA Permit 16099-008-HO, RCRA Permit 16099-008-HO, and its successors, Rule 62-4.070. F.A.C.]

- A.3. Hours of Operation:** The hours of operation of this emissions unit for thermal treatment as specified in **Specific Condition A.2.** above shall occur only between 8:00 A.M. and 5:00 P.M., Monday through Friday (**2180 hours/year**). Operation refers to active thermal destruction of wastes. Time for cooling of temperature after burn or residue cooling is not counted towards hours of operation.

[Rules 62-4.160(2) and 62-210.200(PTE), F.A.C.; RCRA Permit 16099-006-HO, RCRA Permit 16099-010-HO, its successors, Rule 62-4.070. F.A.C., Application No. 1230047-007-AV]

### SECTION III. EMISSIONS UNITS AND SPECIFIC CONDITIONS.

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#### Subsection A. Emissions Unit 001 Open Burn Unit

##### Recordkeeping and Reporting

- A.4. Annual Operating Report:** Total HAP emissions and total VOC emissions in tons shall be recorded monthly and reported annually.

[Rule 62-210.370(3), F.A.C.]

- A.5. Recordkeeping:** The permittee shall maintain records of operational data for this emission unit at the facility. The calendar year total operating hours shall be submitted to the Department in the Annual Operating Report. The report shall include the following minimum data:

- Hours of Operation
- Operation times ( start/end time)
- Daily charge rate (lbs/day.)

[Rule 62-4.070, F.A.C.]

#### **SECTION IV. APPENDICES.**

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##### **The Following Appendices Are Enforceable Parts of This Permit:**

Appendix A, Abbreviations, Acronyms, Citations, and Identification Numbers.

Appendix NESHAP Subpart ZZZZ

Appendix RR, Facility-wide Reporting Requirements.

Appendix TR, Facility-wide Testing Requirements.

Appendix TV, Title V General Conditions.

Appendix U, List of Unregulated Emissions Units and/or Activities.

Appendix I-1, List of Insignificant Emissions Units and/or Activities.

## **REFERENCED ATTACHMENTS.**

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### **The Following Attachments Are Included for Applicant Convenience:**

Table H, Permit History.

Table 1, Summary of Air Pollutant Standards and Terms.

Table 2, Compliance Requirements.