PPE REQUIRED:

- Gloves
- Safety Glasses
- Safety-toe Shoes

A. Start-Up of The Nederman System

1. Locate the control panel behind the Cut & Trim Booth.	
2. To initiate the start-up turn the ON/OFF switch from the OFF position (horizontal) to the ON position (vertical).	

3. **Wait** for the system to boot until the <u>BLUE LIGHT</u> illuminates.	
4. When the control screen shows "STAND BY" perform the following sequence: a. <u>F5</u> b. <u>ENTER</u>	

5. To finalize the start-up sequence push the illuminated blue <u>DISCONNECT/RESET</u> button.	

B. <u>Changing The Dust Collection Bag</u>

1. The dust collection pump and filter station is located at the south-east exterior corner of the facility.	

2. Locate the dust collection can at the bottom of the primary filter assembly.	
3. The dust collection can is mounted via one clamp on each side of the can. 4. To dismount begin by unlatching the clamp on the front of the can.	

5. Unlatch the clamp on the rear of the can.	
6. Pull the dust collection can out from under the primary filter assembly, and change out the full collection bag with a new bag. **NOTE:** The dust collection can has casters mounted on the base for ease of movement during bag changing.	

7. Position the can back underneath the primary filter assembly. Hook the front clamp to the front prong on the base of the primary filter assembly.	
8. Hook the rear clamp to the rear prong on the base of the primary filter assembly.	

9. Once both clamps are repositioned on the prongs at the base close both clamps to mate the dust collection can to the primary filter assembly. **NOTE:** Ensure that the neoprene gasket around the top rim of the dust collection can is fully seated to confirm a proper seal.	