



Marine Corps Support Facility- Blount Island
Home of Blount Island Command
System Maintenance for PAINT/BLAST BLDG 352
ESOH-F-4.4.6.1081 Original 13 April 09



| 8-22 WCC | Craftsmen | Inspection/Maint. Results |
|--|-----------|---------------------------|
| Complete TSI/LOTO | | |
| Lubricate chain rotary air lock feeder and gear producer | | |
| Check operation of rotary air lock feeder | | |
| Check valve flanges/purge connections | | |
| Check screw conveyor | | |
| Check shaft on screw | | |
| Check trough for wear | | |
| Check flights | | |
| Lubricate tail bearings | | |
| Check hangar bearings | | |
| Inspect induction motor | | |
| Zero photohelic gauge | | |
| Check Visible Emissions | | |

| Manometers | Craftsmen | Inspection/Maint. Results |
|---|-----------|---|
| Manometer Vacuum Recovery Unit Reading/Calibration | | Calibrated On: ____ Calibrated By: ____ Manometer Reading: ____ |
| Manometer Interior Bag House Reading/Calibration | | Calibrated On: ____ Calibrated By: ____ Manometer Reading: ____ |
| Zero photohelic gauge paint booth | | Zeroed On: ____ By: ____ Photohelic Reading: ____ |

| Breathing Air Board | Craftsmen | Inspection/Maint. Results |
|-----------------------------|-----------|--|
| Shut Off Air/Purge | | |
| Calibrate Board | | Calibrated On: ____ Calibrated By: ____ |
| Change Filters (Bi-monthly) | | |

| Exhaust Fan Main | Craftsmen | Inspection/Maint. Results |
|------------------|-----------|---------------------------|
|------------------|-----------|---------------------------|

Check the master list – verify this is the correct version before use

4/18/2009 11:22 AM

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| | | |
|--|--|--|
| Grease Pillow Block Bearings (Weekly) | | |
| Check/Replace Belts (Quarterly) | | |
| Inspect Plenum Housing for Corrosion (Quarterly) | | |

| Vertical Motorized Doors | Craftsmen | Inspection/Maint. Results |
|--|-----------|---------------------------|
| Lock Out/Tag Out | | |
| Lubricate Drive Chains (Quarterly) | | |
| Inspect Sprockets (Quarterly) | | |
| Lubricate Rail Wheel Bearings (Quarterly) | | |
| Check All Set Screws for Tightness (Quarterly) | | |
| Perform Corrosion Control | | |

| Exhaust Fans Paint Booth (3 ea) | Craftsmen | Inspection/Main t. Results |
|--|-----------|----------------------------|
| Start Fans, Listen For Unusual Noise (Bi-annually) | | |
| Lock Out/Tag Out (Bi-annually) | | |
| Check Motor, Fan Shaft Bearing (Bi-Annually) | | |
| Check Electrical Wiring (Bi-annually) | | |

| Long Screws | Craftsmen | Inspection/Maint. Results |
|---|-----------|---------------------------|
| Inspect For Unusual Noises Coming From Bearings | | |

| Elevator System (Quarterly) | Craftsmen | Inspection/Maint. Results |
|--|-----------|---------------------------|
| Clean/Lubricate Drive Chain & Sprocket | | |
| Inspect Chain/Sprockets | | |
| Clean Out Debris Base Of Elevator | | |
| Grease Top & Bottom Bearings | | |



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| | | |
|-------------------------------------|--|--|
| Inspect Oil Level In Gear Reducer | | |
| Grease Zert Fittings | | |
| Check Set Screws For Tightness | | |
| Inspect V-Belts | | |
| Grease Collector Screw Tail Bearing | | |

| Heliveyor System (Quarterly) | Craftsmen | Inspection/Maint. Results |
|---|------------------|----------------------------------|
| Lock Out/Tag Out | | |
| Check Speed Reducers | | |
| Inspect/Clean/Lube Drive Chains/Sprockets (9 ea.) | | |
| Inspect Blades on Heliveyor Shaft | | |

| Vacuum Recovery Unit (Annually) | Craftsmen | Inspection/Maint. Results |
|---|------------------|----------------------------------|
| Inspect 18 Dust Tubes/Cages | | |
| Check Sight glass For Oil Level (Quarterly) | | |
| Check Goyan Valve Operation (Quarterly) | | |
| Check/Replace Belts (Quarterly) | | |

| Interior Bag House | Craftsmen | Inspection/Maint. Results |
|------------------------------|------------------|----------------------------------|
| Inspect 64 dust tubes | | |
| Check for VE | | |
| Check for dust on cell plate | | |
| Lubricate shakers | | |