

**BART CONTROL TECHNOLOGY REPORT
FOR
MOSAIC FERTILIZER, LLC
NEW WALES FACILITY**

**Prepared For:
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LIST OF ACRONYMS AND ABBREVIATIONS

| | |
|--------------------------------|---|
| AFI | animal feed ingredients |
| BACT | Best Available Control Technology |
| BART | Best Available Retrofit Technology |
| CAA | Clean Air Act |
| CaCO ₃ | limestone |
| CFR | Code of Federal Regulations |
| DAP | diammonium phosphate |
| dv | deciview |
| EPA | U.S. Environmental Protection Agency |
| ESP | electrostatic precipitator |
| Fl | fluoride |
| °F | degrees Fahrenheit |
| F.A.C. | Florida Administrative Code |
| FDEP | Florida Department of Environmental Protection |
| FGD | flue gas desulfurization |
| GMAP | granular monoammonium phosphate |
| H ₂ SO ₄ | sulfuric acid |
| IMPROVE | Interagency Monitoring of Protected Visual Environments |
| km | kilometer |
| LAER | lowest achievable emission rate |
| lb/hr | pounds per hour |
| lb/MMBtu | pounds per million British thermal units |
| lb/ton | pounds per ton |
| MACT | Maximum Achievable Control Technology |
| MAP | monoammonium phosphate |
| MMBtu/hr | million British thermal units per hour |
| MMBtu/yr | million British thermal units per year |
| Mosaic | Mosaic Fertilizer, LLC |
| NH ₃ | anhydrous ammonia |
| NO _x | nitrogen oxides |
| NSPS | New Source Performance Standards |

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LIST OF ACRONYMS AND ABBREVIATIONS (cont'd)

| | |
|-------------------------------|--|
| NSR | new source review |
| NWA | National Wilderness Area |
| OAQPS | Office of Air Quality Planning and Standards |
| P ₂ O ₅ | phosphorous pentoxide |
| PAP | phosphorous acid plant |
| PM | particulate matter |
| PM ₁₀ | particulate matter with an aerodynamic diameter equal to or less than 10 micrometers |
| ppm | parts per million |
| PSD | prevention of significant deterioration |
| R/G | reactor/granulator |
| RBLC | RACT, BACT, LAER Clearinghouse |
| RHR | Regional Haze Rule |
| SAM | sulfuric acid mist |
| SAP | sulfuric acid plant |
| SO ₂ | sulfur dioxide |
| SO ₃ | sulfur trioxide |
| TPD | tons per day |
| TPH | tons per hour |
| TPY | tons per year |
| VOC | volatile organic compound |
| \$/dv | dollars per deciview |
| \$/ton | dollars per ton |
| \$/yr | dollars per year |

1.0 INTRODUCTION

Pursuant to Section 403.061(35), Florida Statutes, the federal Clean Air Act, and the regional haze regulations contained in Title 40, Part 51 of the Code of Federal Regulations (40 CFR 51), Subpart P – Protection of Visibility, the Florida Department of Environmental Protection (FDEP) is required to ensure that certain sources of visibility impairing pollutants in Florida use Best Available Retrofit Technology (BART) to reduce the impact of their emissions on regional haze in federal Class I areas. Requirements for individual source BART control technology determinations and for BART exemptions are described in Rule 62-296.340 of the Florida Administrative Code (F.A.C.), effective January 31, 2007.

Rule 62-296.340(5)(c), F.A.C., states that a BART-eligible source may demonstrate that it is exempt from the requirement for BART determination for all pollutants by performing an individual source attribution analysis in accordance with the procedures contained in 40 CFR 51, Appendix Y. A BART-eligible source is exempt from BART determination requirements if its contribution to visibility impairment, as determined below, does not exceed 0.5 deciview (dv) above natural conditions in any Class I area.

Based on FDEP guidelines, the 98th percentile, i.e., the 8th highest 24-hour average visibility impairment value in any year or the 22nd highest 24-hour average visibility impairment value over 3 years combined, whichever is higher, is compared to 0.5 dv in the source attribution analysis.

Based on Rule 62-296.340(5)(c), F.A.C., if the owner or operator of a BART-eligible source requests exemption from the requirement for BART determination for all pollutants by submitting its source attribution analysis to the FDEP by January 31, 2007, and the FDEP ultimately grants such exemption, the requirement for submission of an air construction permit application pursuant to 62-296.340(3)(b)1., F.A.C., shall not apply.

This report is submitted to the FDEP to present the source attribution analysis, BART evaluation, and proposed BART determination(s) for the BART-eligible emissions units at the Mosaic Fertilizer, LLC (Mosaic) New Wales facility. A description of the BART-eligible emissions units is presented in Section 2.0. Results of the BART exemption analysis are presented in Section 3.0. Regulatory requirements for the BART determination (control options) analysis are presented in Section 4.0. The BART determination analysis is presented in Section 5.0.

The source information and methodologies used for the BART exemption analysis and the control technology determination are the same as those presented in the document entitled "Revised Air Modeling Protocol to Evaluate Best Available Retrofit Technology (BART) Options for Affected Mosaic Fertilizer, LLC Facilities", referred to in this document as the "BART Protocol". A copy of this document has been included for reference in Appendix A. The facility information section of the FDEP permit application form is included in Appendix B.

2.0 DESCRIPTION OF BART-ELIGIBLE EMISSIONS UNITS

The Mosaic New Wales facility is a phosphate fertilizer manufacturing complex, which processes phosphate rock into several different fertilizer products and animal feed ingredients. The facility operates five sulfuric acid plants (SAPs), three phosphoric acid plants (PAPs), three diammonium phosphate (DAP) plants, a monoammonium phosphate (MAP) plant, a granular monoammonium phosphate (GMAP) plant, an animal feed ingredients (AFI) plant, a Multifos production plant, a molten sulfur system, phosphoric acid clarification and storage area, and a phosphogypsum stack. The New Wales facility is located near Mulberry in Polk County, Florida, and is currently operating under the Title V Permit No. 1050059-045-AV, a draft of which was issued on November 2, 2006.

A detailed BART-eligibility analysis was presented in the BART Protocol (see Appendix A). Based on this analysis, a total of 32 BART-eligible emissions units have been identified at the New Wales facility. Four of these emit no visibility-impairing pollutants; i.e., sulfur dioxide (SO₂), nitrogen oxides (NO_x), or particulate matter (PM) with an aerodynamic diameter equal to or less than 10 micrometers (PM₁₀). One emissions unit is "facility-wide fugitive emissions". Among the BART-eligible, non-fugitive emissions units that emit visibility-impairing pollutants of SO₂, NO_x, or PM₁₀ at the New Wales facility, the following are large with the potential to emit at least 50 tons per year (TPY) or more:

- EU002 SAP No. 1
- EU003 SAP No. 2
- EU004 SAP No. 3
- EU009 DAP Plant No. 1
- EU011 MAP Plant
- EU027 AFI Plant
- EU036 Multifos A and B Kilns, Dryer and Blending Operation

The rest of the BART-eligible, non-fugitive emissions units at the New Wales facility are sources with low PM emissions only and are described in detail in the BART Protocol. A description of these BART-eligible emissions units at the New Wales facility is presented in the following sections.

2.1 SAP Nos. 1, 2, and 3 (EU002, EU003, and EU004)

SAP Nos. 1, 2, and 3 at the Mosaic New Wales facility are double-absorption plants, each with the capacity to produce 3,400 tons per day (TPD) of 100-percent sulfuric acid (H_2SO_4). In the process, molten sulfur is combusted (oxidized) with dry air in the sulfur furnace. The resulting SO_2 gas is catalytically converted (further oxidized) to sulfur trioxide (SO_3) over a catalyst bed in a converter tower. The SO_3 is then absorbed in sulfuric acid. The remaining SO_2 , not previously oxidized, is passed over a final converter bed of catalyst and the SO_3 produced is then absorbed in H_2SO_4 . The remaining gases exit to the atmosphere through a high-efficiency mist eliminator.

The current 24-hour average SO_2 emission limit for each of the three plants is 3.5 pounds per ton (lb/ton) of 100-percent H_2SO_4 , equivalent to 496 pounds per hour (lb/hr). The current sulfuric acid mist (SAM) and NO_x emission limits for each of the SAP Nos. 1, 2, and 3 are 0.10 lb/ton and 0.12 lb/ton of 100-percent H_2SO_4 , respectively, equivalent to 14.2 lb/hr and 17.0 lb/hr, respectively.

2.2 DAP Plant No. 1 (EU009)

The DAP Plant No. 1 at the New Wales facility produces MAP or DAP at a maximum rate of 150 tons per hour (TPH). The plant consists of a reactor/granulator (R/G), dryer, cooler, and associated equipment. Emissions from the reactor/granulator are controlled by a pre-scrubber, the R/G venturi scrubber, and a cyclonic scrubber with an impact spraying system. Emissions from the dryer are controlled by its dedicated cyclones, the dryer venturi scrubber, and a cyclonic scrubber. Emissions from the cooler are controlled by its own dedicated cyclones, the cooler venturi scrubber, and a cyclonic scrubber. Emissions from the associated equipment are controlled by cyclones and the cooler venturi scrubber. The venturi scrubbers use process acid. The impact spraying system for the cyclonic scrubber uses recirculating water.

PM emissions from the DAP plant are limited to 28.6 lb/hr. The maximum total fluoride (F1) emissions from the DAP plant are limited to 0.06 lb/ton of phosphorous pentoxide (P_2O_5) input, equivalent to 2.92 lb/hr.

2.3 MAP Plant (EU011)

The MAP plant at the New Wales facility produces MAP at a maximum rate of 50 TPH or 1,200 TPD. Emissions from the MAP plant are controlled by a venturi scrubber and a cyclonic demister.

PM emissions from the MAP plant are limited to 0.3 lb/ton of MAP, equivalent to 15.0 lb/hr. The maximum total FI emissions from the MAP plant are limited to 0.83 lb/hr.

2.4 AFI Granulation Plant (EU027)

The AFI Granulation Plant at the New Wales facility produces up to 120 TPH of animal feed. The plant consists of a reactor, pug mill, granulator, dryer, screening system, and cooler. The dryer has a maximum heat input rate of 135 million British thermal units per hour (MMBtu/hr) and is fired with natural gas or new, No. 6 or better grade fuel oil. PM emissions from the AFI plant are controlled by four venturi scrubbers, and three cyclones. PM emissions from the AFI plant are limited to 36.8 lb/hr.

2.5 Multifos A and B Kilns, Dryer and Blending Operation (EU036)

The Multifos Production Plant consists of a phosphate rock dryer, a blending operation, a storage building, a pug mill, coolers, crushers, screens, mills, and three defluorination kilns designated as Kiln "A", Kiln "B", and Kiln "C".

The dryer, fired with either natural gas or No. 6 fuel oil, processes wet phosphate rock. The dried phosphate rock is normally stored in a hopper prior to the blending operation. The blending operation combines dried phosphate rock with soda ash and phosphoric acid, in the pug mill, into a mixed feed, which is then sent to the mixed feed storage building. From storage, the mixed feed is transferred to the common kiln feed conveyor system. Each of Kilns A and B are capable of being fired by either natural gas or No. 6 fuel oil. Emissions from the dryer, the blending operation, and Kilns A and B are controlled by three separate packed bed scrubbers connected to a common stack.

Total annual production rate of Kilns "A" and "B" combined is limited to 140,000 TPY of Multifos. The process input rate to each Kiln "A" and Kiln "B" is limited to 15 TPH, which is equivalent to 5.7 TPH of P_2O_5 . Maximum heat input rate of the dryer is limited to 12.5 MMBtu/hr. Each of the kilns has a maximum heat input rate of 56 MMBtu/hr.

PM emissions from the Multifos "A" and "B" kilns, dryer, and blending operation are limited to 29.83 lb/hr. The maximum total FI emissions from the Multifos A and B kilns, dryer, and blending operation are limited to 4.2 lb/hr.

2.6 Other BART Eligible Units (EUs 15, 23 to 28, 29 to 35, 38, 52, 55, 63, & 66 to 68)

Other BART-eligible emissions units at the New Wales facility include the following:

- AFI truck loadout system (EU015)
- AFI storage silos north and south sides (EUs 023 & 028)
- AFI railcar loadout system (EU024)
- AFI limestone storage silos (EU025)
- AFI silica storage bin (EU026)
- AFI limestone feed bin (EU052)
- No. 1 fertilizer truck/rail loadout
- Multifos soda ash unloading (EU030)
- Multifos soda ash conveying (EU031)
- Multifos "A" and "B" kiln coolers (EUs 032 & 033)
- Multifos "A" and "B" kilns milling and sizing – East & West baghouses (EUs 034 & 035)
- Multifos "A" and "B" kilns milling and sizing – surge bin (EUs 038)
- MAP plant cooler (EU 055)
- 1,500-Ton truck unloading sulfur pit (EU 063)
- 200-Ton molten sulfur transfer pit (EU 066)
- 1,500-Ton truck unloading sulfur pit, front and rear vents (EUs 067 and 068)

Except for the molten sulfur pits (EUs 063, 066, 067, and 068), all of these emissions units emit only PM and the PM emission rates are very low (less than 5 lb/hr each). The PM emission rates of these units are presented in Table 2-15 of the BART Protocol. As noted in the Title V Permit No. 1050059-045-AV, the molten sulfur pits each emit 0.2 lb/hr or less of PM and 0.3 lb/hr or less of SO₂.

3.0 BART EXEMPTION ANALYSIS AND RESULTS

A BART modeling protocol for the affected Mosaic facilities was submitted to the FDEP in September 2006 and a revised protocol was submitted in January 2007. Initial visibility modeling was conducted to determine if the BART-eligible source could be exempt from BART based on its impacts. The baseline emissions used for the exemption modeling and the exemption modeling results are presented below.

3.1 Emission Rates

Emission rates used in the Mosaic New Wales BART analysis are presented in the BART Protocol (see Appendix A).

3.2 Modeling Methodology

The CALPUFF model, Version 5.756, was used to predict the maximum visibility impairment at the two PSD Class I areas located within 300 kilometers (km) of the Mosaic New Wales facility. Recent technical enhancements, including changes to the over-water boundary layer formulation and coastal effects modules (sponsored by the Minerals Management Service), are included in this version. The methods and assumptions used in the CALPUFF model are presented in the Protocol. The 4-km spacing Florida domain was used for the BART exemption. The refined CALMET domain, used for the CFI BART modeling analysis has been provided by the FDEP. The major features used in preparing these CALMET data have also been described in Section 4.0 of the Protocol.

Currently, the atmospheric light extinction is estimated by an algorithm developed by the Interagency Monitoring of Protected Visual Environments (IMPROVE) committee, which was adopted by the EPA under the 1999 Regional Haze Rule (RHR) and referred to as the "1999 IMPROVE" algorithm. This algorithm for estimating light extinction from particle speciation data tends to underestimate light extinction for the highest haze conditions and overestimate it for the lowest haze conditions and does not include light extinction due to sea salt, which is important at sites near the sea coasts. As a result of these limitations, the IMPROVE Steering Committee recently developed a new algorithm (the "new IMPROVE algorithm") for estimating light extinction from PM component concentrations, which provides a better correspondence between measured visibility and that calculated from PM component concentrations. A detailed description of the new IMPROVE algorithm and its implementation is presented in section 3.4 of the Protocol.

Both the 1999 IMPROVE algorithm and the new IMPROVE algorithm were used to calculate the natural background light extinction at the Class I areas for the Mosaic New Wales BART modeling analysis. Visibility impacts were predicted at each PSD Class I area using receptors provided by the National Park Service and are represented in Figures 4-1 and 4-2 of the Protocol.

3.3 BART Exemption Modeling Results

Summaries of the maximum visibility impairment values for the Mosaic New Wales BART-eligible emission units, estimated using the 1999 IMPROVE algorithm, are presented in Tables 3-1 and 3-2. The 98th percentile 24-hour average visibility impairment values (i.e., 8th highest) for the years 2001, 2002 and 2003; and the 22nd highest 24-hour average visibility impairment value over the three years are presented in Table 3-1. This table also presents the number of days and receptors for which the visibility impairment was predicted to be greater than 0.5 dv. The eight highest visibility impairment values predicted at the PSD Class I areas are presented in Table 3-2.

As shown in Tables 3-1 and 3-2, the highest, 8th highest visibility impairment values predicted at the Everglades NP using the 1999 IMPROVE algorithm is 0.52 dv. At the Chassahowitzka NWA, the highest, 8th highest visibility impairment value is predicted to be 1.03 dv in 2003 and the 22nd highest visibility impairment value predicted over the 3-year period is 0.97 dv.

As a result, the new IMPROVE algorithm was used to re-calculate the visibility impacts and the results are presented in Tables 3-3 and 3-4. As shown in Tables 3-3 and 3-4, the highest, 8th highest visibility impairment values predicted for each year and the 22nd highest visibility impairment value over a period of 3 years at the Everglades NP using the new IMPROVE algorithm is less than 0.5 dv. However, at the Chassahowitzka NWA, the highest, 8th highest visibility impairment value is predicted to be 0.81 dv in 2003 and the 22nd highest visibility impairment value predicted over the 3-year period is 0.75 dv.

Based on these results, the Mosaic New Wales facility is subject to the BART requirements and a BART determination analysis is required for each of the BART-eligible emissions units at the facility. Since the visibility impacts due to the facility were found to be more than 0.5 dv only at the Chassahowitzka NWA, the BART determination analysis will include only the Chassahowitzka NWA.

Visibility impacts at the Chassahowitzka due to each BART-eligible unit were determined and are presented in Table 3-5. The table shows individual impacts of the primary emitting BART-eligible

units, as well as of all “other combined” units described in Section 2-6. The 8th highest impact of each unit for each year is also shown in a bar-graph in Figure 3-1. The contribution of the individual visibility impairing particulate species to the 8th highest visibility impact is presented in Table 3-6.

**TABLE 3-1
SUMMARY OF BART EXEMPTION MODELING RESULTS, MOSAIC FERTILIZER, LLC, NEW WALES FACILITY
1999 IMPROVE ALGORITHM**

| Class I Area | Distance from Source to Nearest Class I Area Boundary (km) | Number of Days and Receptors with Visibility Impacts >0.5 dv | | | | | | | | | 22 nd Highest Impact (dv) Over 3-Yr Period |
|--------------------|---|--|---------------------|----------------------------|----------------|---------------------|----------------------------|----------------|---------------------|----------------------------|--|
| | | 2001 | | | 2002 | | | 2003 | | | |
| | | No. of Days | No. of Receptors | 8th Highest Impact (dv) | No. of Days | No. of Receptors | 8th Highest Impact (dv) | No. of Days | No. of Receptors | 8th Highest Impact (dv) | |
| Chassahowitzka NWA | 104 | 32 | 113 | 0.823 | 30 | 113 | 0.903 | 38 | 113 | 1.032 | 0.969 |
| Everglades NP | 226 | 1 | 4 | 0.361 | 7 | 804 | 0.495 | 10 | 356 | 0.521 | 0.489 |

**TABLE 3-2
BART EXEMPTION ANALYSIS RESULTS FOR MOSAIC FERTILIZER, LLC, NEW WALES FACILITY
VISIBILITY IMPACT RANKINGS AT CLASS I AREAS
1999 IMPROVE ALGORITHM**

| Class I Area | Predicted Visibility Impacts (dv) | | | |
|--------------------|-----------------------------------|-------|-------|-------|
| | Rank | 2001 | 2002 | 2003 |
| Chassahowitzka NWR | 1 | 2.119 | 1.760 | 2.037 |
| | 2 | 1.681 | 1.092 | 1.314 |
| | 3 | 1.452 | 1.071 | 1.309 |
| | 4 | 1.019 | 1.063 | 1.250 |
| | 5 | 0.873 | 1.033 | 1.231 |
| | 6 | 0.844 | 1.030 | 1.201 |
| | 7 | 0.840 | 1.019 | 1.035 |
| | 8 | 0.823 | 0.903 | 1.032 |
| Everglades NP | 1 | 0.512 | 1.134 | 0.737 |
| | 2 | 0.490 | 0.994 | 0.664 |
| | 3 | 0.472 | 0.946 | 0.632 |
| | 4 | 0.467 | 0.935 | 0.569 |
| | 5 | 0.400 | 0.781 | 0.555 |
| | 6 | 0.376 | 0.732 | 0.554 |
| | 7 | 0.363 | 0.597 | 0.546 |
| | 8 | 0.361 | 0.495 | 0.521 |

**TABLE 3-3
SUMMARY OF BART EXEMPTION MODELING RESULTS, MOSAIC FERTILIZER, LLC, NEW WALES FACILITY
NEW IMPROVE ALGORITHM**

| Class I Area | Distance from Source to Nearest Class I Area Boundary (km) | Number of Days and Receptors with Visibility Impacts >0.5 dv | | | | | | | | | 22 nd Highest Impact (dv) Over 3-Yr Period |
|--------------------|---|--|---------------------|----------------------------|----------------|---------------------|----------------------------|----------------|---------------------|----------------------------|--|
| | | 2001 | | | 2002 | | | 2003 | | | |
| | | No. of Days | No. of Receptors | 8th Highest Impact (dv) | No. of Days | No. of Receptors | 8th Highest Impact (dv) | No. of Days | No. of Receptors | 8th Highest Impact (dv) | |
| Chassahowitzka NWA | 104 | 20 | NA | 0.636 | 14 | NA | 0.725 | 33 | NA | 0.805 | 0.753 |
| Everglades NP | 226 | 0 | NA | 0.252 | 6 | NA | 0.351 | 1 | NA | 0.369 | 0.345 |

**TABLE 3-4
BART EXEMPTION ANALYSIS RESULTS FOR MOSAIC NEW WALES
VISIBILITY IMPACT RANKINGS AT CLASS I AREAS
NEW IMPROVE ALGORITHM**

| Class I Area | Predicted Visibility Impacts (dv) | | | |
|--------------------|-----------------------------------|-------|-------|-------|
| | Rank | 2001 | 2002 | 2003 |
| Chassahowitzka NWA | 1 | 1.668 | 1.376 | 1.604 |
| | 2 | 1.315 | 0.849 | 1.057 |
| | 3 | 1.130 | 0.827 | 1.022 |
| | 4 | 0.801 | 0.822 | 0.977 |
| | 5 | 0.673 | 0.799 | 0.945 |
| | 6 | 0.664 | 0.796 | 0.934 |
| | 7 | 0.647 | 0.789 | 0.806 |
| | 8 | 0.636 | 0.725 | 0.805 |
| Everglades NP | 1 | 0.351 | 0.803 | 0.525 |
| | 2 | 0.336 | 0.715 | 0.465 |
| | 3 | 0.333 | 0.671 | 0.449 |
| | 4 | 0.330 | 0.661 | 0.401 |
| | 5 | 0.280 | 0.550 | 0.392 |
| | 6 | 0.258 | 0.509 | 0.392 |
| | 7 | 0.254 | 0.420 | 0.383 |
| | 8 | 0.252 | 0.351 | 0.369 |

**TABLE 3-5
 MOSAIC NEW WALES - VISIBILITY IMPACTS AT CNWA USING NEW IMPROVE ALGORITHM
 8th HIGHEST IMPACT OF EACH INDIVIDUAL BART-ELIGIBLE UNIT**

| Emission Unit | Unit ID | Predicted 8th Highest Visibility Impacts (dv) | | |
|-----------------------------|-----------------|---|-------|-------|
| | | 2001 | 2002 | 2003 |
| SAP No. 1 | SAP No. 1 | 0.132 | 0.160 | 0.158 |
| SAP No. 2 | SAP No. 2 | 0.135 | 0.160 | 0.160 |
| SAP No. 3 | SAP No. 3 | 0.136 | 0.164 | 0.167 |
| DAP Plant No. 1 | DAP Plant No. 1 | 0.031 | 0.026 | 0.041 |
| MAP Plant | MAP Plant | 0.014 | 0.009 | 0.017 |
| Multifos Kilns, Dryer | MULTDRY | 0.109 | 0.110 | 0.162 |
| AFI Granulation | AFI Granulation | 0.073 | 0.071 | 0.084 |
| Other Combined ^a | COMBO | 0.038 | 0.025 | 0.040 |

^a Represents combined impact of all other BART-eligible emission units.

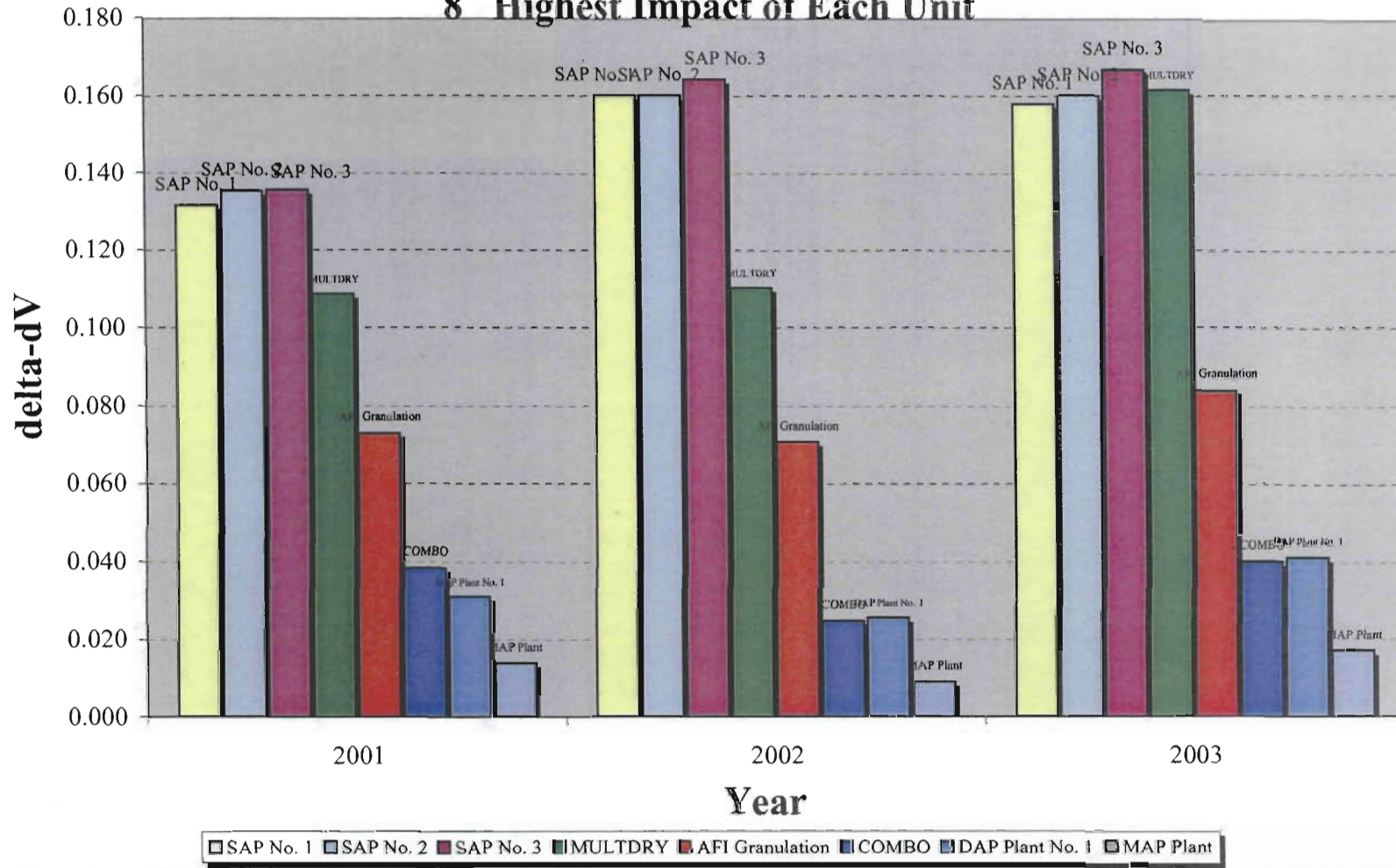
TABLE 3-6
BART ANALYSIS FOR MOSAIC NEW WALES - VISIBILITY IMPACTS AT CNWA USING NEW IMPROVE ALGORITHM
CONTRIBUTION OF VISIBILITY IMPAIRING PARTICLE SPECIES TYPES

| Emission Unit | Unit ID | Percent Contribution to 8th Highest Visibility Impacts (dv) | | | | | | | | | | | |
|-----------------------------|---------------------|---|------------------------------|------|---------------------|------------------------|------------------------------|-----|---------------------|------------------------|------------------------------|------|-------|
| | | 2001 | | | | 2002 | | | | 2003 | | | |
| | | Visibility Impact (dv) | Contribution of ^a | | | Visibility Impact (dv) | Contribution of ^a | | | Visibility Impact (dv) | Contribution of ^a | | |
| | SO ₄ (%) | NO ₃ (%) | PM ₁₀ (%) | | SO ₄ (%) | NO ₃ (%) | PM ₁₀ (%) | | SO ₄ (%) | NO ₃ (%) | PM ₁₀ (%) | | |
| SAP No. 1 | SAP No. 1 | 0.132 | 89.5 | 10.5 | 0.0 | 0.160 | 100.0 | 0.0 | 0.0 | 0.158 | 99.8 | 0.2 | 0.0 |
| SAP No. 2 | SAP No. 2 | 0.135 | 99.4 | 0.6 | 0.0 | 0.160 | 100.0 | 0.0 | 0.0 | 0.160 | 99.5 | 0.5 | 0.0 |
| SAP No. 3 | SAP No. 3 | 0.136 | 99.4 | 0.6 | 0.0 | 0.164 | 100.0 | 0.0 | 0.0 | 0.167 | 99.8 | 0.2 | 0.0 |
| DAP Plant No. 1 | DAP Plant No. 1 | 0.031 | 24.8 | 1.3 | 73.9 | 0.026 | 14.7 | 0.1 | 78.9 | 0.041 | 25.3 | 7.8 | 66.9 |
| MAP Plant | MAP Plant | 0.014 | 0.0 | 0.0 | 100.0 | 0.009 | 0.0 | 0.0 | 100.0 | 0.017 | 0.0 | 0.0 | 100.0 |
| Multifos Kilns, Dryer | MULTDRY | 0.109 | 76.6 | 1.1 | 22.3 | 0.110 | 91.6 | 0.3 | 8.0 | 0.162 | 69.9 | 10.8 | 19.3 |
| AFI Granulation | AFI Granulation | 0.073 | 52.9 | 1.8 | 45.4 | 0.071 | 80.8 | 4.4 | 14.7 | 0.084 | 80.8 | 2.4 | 16.8 |
| Other Combined ^b | COMBO | 0.038 | 0.0 | 0.0 | 100.0 | 0.025 | 1.6 | 0.0 | 98.4 | 0.040 | 0.9 | 0.0 | 99.1 |

^a Visibility impairing sulfate particles are formed due to SO₂ and H₂SO₄ emissions, nitrate particles are formed due to NO_x emissions, and other non-hygroscopic PM₁₀ particles are a result of fine filterable PM₁₀, coarse filterable PM₁₀, elemental carbon, and condensable secondary organic aerosol emissions.

^b Represents combined impact of all other BART-eligible emission units.

Figure 3-1
Visibility Impacts (dv) at Chassahowitzka NWA
8th Highest Impact of Each Unit



4.0 REQUIREMENTS FOR ANALYSIS OF BART CONTROL OPTIONS

The visibility regulations define BART as follows:

Best Available Retrofit Technology (BART) means an emission limitation based on the degree of reduction achievable through the application of the best system of continuous emission reduction for each pollutant which is emitted by . . . [a BART-eligible source]. The emission limitation must be established, on a case-by-case basis, taking into consideration the technology available, the costs of compliance, the energy and non-air quality environmental impacts of compliance, any pollution control equipment in use or in existence at the source, the remaining useful life of the source, and the degree of improvement in visibility which may reasonably be anticipated to result from the use of such technology.

The BART analysis identifies the best system of continuous emission reduction taking into account:

1. The available retrofit control options,
2. Any pollution control equipment in use at the source (which affects the availability of options and their impacts),
3. The costs of compliance with control options,
4. The remaining useful life of the facility,
5. The energy and non-air quality environmental impacts of control options, and
6. The visibility impacts analysis.

Once it is determined that a source is subject to BART for a particular pollutant, then for each affected emission unit, BART must be established for that pollutant. The BART determination must address air pollution control measures for each emissions unit or pollutant emitting activity subject to review.

For volatile organic compounds (VOC) and PM sources subject to maximum achievable control technology (MACT) standards under 40 CFR Part 63, the analysis may be streamlined (at the discretion of the State) by including a discussion of the MACT controls and whether any major new technologies have been developed subsequent to the MACT standards. There are many VOC and PM sources that are well controlled because they are regulated by the MACT standards, which EPA developed under Clean Air Act (CAA) section 112. For a few MACT standards, this may also be true for SO₂. Any source subject to MACT standards must meet a level that is as stringent as the best-controlled 12 percent of sources in the industry. The EPA indicates that, in many cases, it will

be unlikely that States will identify emission controls more stringent than the MACT standards without identifying control options that would cost many thousands of dollars per ton. Unless there are new technologies subsequent to the MACT standards which would lead to cost-effective increases in the level of control, EPA indicates the State may rely on the MACT standards for purposes of BART.

The EPA indicates that the same rationale also holds true for emissions standards developed for municipal waste incinerators under the CAA section 111(d), and for many new source review/prevention of significant deterioration (NSR/PSD) determinations and NSR/PSD settlement agreements. However, EPA indicates that technology determinations from the 1970s or early 1980s, including new source performance standards (NSPS), may not be considered to represent best control for existing sources, as best control levels for recent plant retrofits are typically more stringent than these older levels.

Where the source is relying on these standards to represent a BART level of control, a discussion of whether any new technologies have subsequently become available should be provided.

The five basic steps of a case-by-case BART analysis are:

- STEP 1—Identify All Available Retrofit Control Technologies,
- STEP 2— Eliminate Technically Infeasible Options,
- STEP 3— Evaluate Control Effectiveness of Remaining Control Technologies,
- STEP 4— Evaluate Impacts and Document the Results, and
- STEP 5—Evaluate Visibility Impacts.

Each of these steps is described briefly in the following sections.

STEP 1—Identify All Available Retrofit Control Technologies

Available retrofit control options are those air pollution control technologies with a practical potential for application to the emissions unit and the regulated pollutant under evaluation. In identifying “all” options, the most stringent option and a reasonable set of options for analysis that reflects a comprehensive list of available technologies must be identified. It is not necessary to list

all permutations of available control levels that exist for a given technology—the list is complete if it includes the maximum level of control each technology is capable of achieving.

Air pollution control technologies can include a wide variety of available methods, systems, and techniques for control of the affected pollutant. Technologies required as Best Available Control Technology (BACT) or lowest achievable emission rate (LAER) are available for BART purposes and must be included as control alternatives. The control alternatives can include not only existing controls for the source category in question but also take into account technology transfer of controls that have been applied to similar source categories and gas streams. Technologies which have not yet been applied to (or permitted for) full scale operations are not needed to be considered and purchase or construction of a process or control device that has not already been demonstrated in practice is not expected.

Where a NSPS exists for a source category (which is the case for most of the categories affected by BART), a level of control equivalent to the NSPS as one of the control options, should be included. The NSPS standards are codified in 40 CFR Part 60.

Potentially applicable retrofit control alternatives can be categorized in three ways.

- Pollution prevention: use of inherently lower-emitting processes/practices, including the use of control techniques (e.g. low-NO_x burners) and work practices that prevent emissions and result in lower “production-specific” emissions (note that it is not our intent to direct States to switch fuel forms, e.g. from coal to gas),
- Use of (and where already in place, improvement in the performance of) add-on controls, such as scrubbers, fabric filters, thermal oxidizers and other devices that control and reduce emissions after they are produced, and
- Combinations of inherently lower-emitting processes and add-on controls.

In the course of the BART review, one or more of the available control options may be eliminated from consideration because they are demonstrated to be technically infeasible or to have unacceptable energy, cost, or non-air quality environmental impacts on a case-by-case (or site-specific) basis.

EPA does not consider BART as a requirement to redesign the source when considering available control alternatives. For example, where the source subject to BART is a coal-fired electric

generator, EPA does not require the BART analysis to consider building a natural gas-fired electric turbine although the turbine may be inherently less polluting on a per unit basis.

For emission units subject to a BART review, there will often be control measures or devices already in place. For such emission units, it is important to include control options that involve improvements to existing controls and not to limit the control options only to those measures that involve a complete replacement of control devices.

If a BART source has controls already in place which are the most stringent controls available (note that this means that all possible improvements to any control devices have been made), then it is not necessary to comprehensively complete each following step of the BART analysis. As long these most stringent controls available are made federally enforceable for the purpose of implementing BART for that source, the remaining analyses may be skipped, including the visibility analysis in Step 5. Likewise, if a source commits to a BART determination that consists of the most stringent controls available, then there is no need to complete the remaining analyses.

STEP 2— Eliminate Technically Infeasible Options

In Step 2, the source evaluates the technical feasibility of the control options identified in Step 1. The source should document a demonstration of technical infeasibility and should explain, based on physical, chemical, or engineering principles, why technical difficulties would preclude the successful use of the control option on the emissions unit under review. The source may then eliminate such technically infeasible control options from further consideration in the BART analysis.

Control technologies are technically feasible if either (1) they have been installed and operated successfully for the type of source under review under similar conditions, or (2) the technology could be applied to the source under review. Two key concepts are important in determining whether a technology could be applied: “availability” and “applicability.” A technology is considered “available” if the source owner may obtain it through commercial channels, or it is otherwise available within the common sense meaning of the term. An available technology is “applicable” if it can reasonably be installed and operated on the source type under consideration. A technology that is available and applicable is technically feasible.

Where it is concluded that a control option identified in Step 1 is technically infeasible, the source should demonstrate that the option is either commercially unavailable, or that specific circumstances preclude its application to a particular emission unit. Generally, such a demonstration involves an evaluation of the characteristics of the pollutant-bearing gas stream and the capabilities of the technology. Alternatively, a demonstration of technical infeasibility may involve a showing that there are un-resolvable technical difficulties with applying the control to the source (e.g., size of the unit, location of the proposed site, operating problems related to specific circumstances of the source, space constraints, reliability, and adverse side effects on the rest of the facility). Where the resolution of technical difficulties is merely a matter of increased cost, the technology should be considered as technically feasible. The cost of a control alternative is considered later in the process.

STEP 3— Evaluate Control Effectiveness of Remaining Control Technologies

Step 3 involves evaluating the control effectiveness of all the technically feasible control alternatives identified in Step 2 for the pollutant and emissions unit under review. Two key issues in this process include:

1. Ensure that the degree of control is expressed using a metric that ensures an “apples to apples” comparison of emissions performance levels among options, and
2. Giving appropriate treatment and consideration of control techniques that can operate over a wide range of emission performance levels.

This issue is especially important when comparing inherently lower-polluting processes to one another or to add-on controls. In such cases, it is generally most effective to express emissions performance as an average steady state emissions level per unit of product produced or processed. Examples of common metrics are:

- Pounds of SO₂ emissions per million Btu heat input, and
- Pounds of NO_x emissions per ton of cement produced.

Many control techniques, including both add-on controls and inherently lower polluting processes, can perform at a wide range of levels. Scrubbers and high and low efficiency electrostatic precipitators (ESPs) are two of the many examples of such control techniques that can perform at a wide range of levels. It is important, that in analyzing the technology one take into account the most stringent emission control level that the technology is capable of achieving. The recent regulatory

decisions and performance data (e.g., manufacturer's data, engineering estimates and the experience of other sources) should be considered when identifying an emissions performance level or levels to evaluate.

For retrofitting existing sources in addressing BART, one should consider ways to improve the performance of existing control devices, particularly when a control device is not achieving the level of control that other similar sources are achieving in practice with the same device. For example, one should consider improving performance when sources with ESPs are performing below currently achievable levels.

STEP 4— Evaluate Impacts and Document the Results

After identifying the available and technically feasible control technology options, the following analyses should be conducted when making the BART determination:

1. Costs of compliance,
2. Energy impacts,
3. Non-air quality environmental impacts, and
4. Remaining useful life.

The source should discuss and, where possible, quantify both beneficial and adverse impacts. In general, the analysis should focus on the direct impact of the control alternative.

Costs of Compliance

To conduct a cost analysis, the following steps are used:

1. Identify the emissions units being controlled,
2. Identify design parameters for emission controls, and
3. Develop cost estimates based upon those design parameters.

It is important to identify clearly the emission units being controlled, that is, to specify a well-defined area or process segment within the plant. In some cases, multiple emission units can be controlled jointly. Then, the control system design parameters should be specified. The value selected for the design parameter should ensure that the control option will achieve the level of emission control being evaluated. The source should include in the analysis documentation of the assumptions

regarding design parameters. Examples of supporting references include the EPA OAQPS *Control Cost Manual* and background information documents used for NSPS and hazardous pollutant emission standards.

Once the control technology alternatives and achievable emissions performance levels have been identified, then the source must develop estimates of capital and annual costs. The basis for equipment cost estimates also should be documented, either with data supplied by an equipment vendor (i.e., budget estimates or bids) or by a referenced source (such as the *OAQPS Control Cost Manual*, Fifth Edition, February 1996, EPA 453/B-96-001). In order to maintain and improve consistency, cost estimates should be based on the *OAQPS Control Cost Manual*, where possible. The *Control Cost Manual* addresses most control technologies in sufficient detail for a BART analysis. The cost analysis should also take into account any site-specific design or other conditions identified above that affect the cost of a particular BART technology option.

Cost effectiveness, in general, is a criterion used to assess the potential for achieving an objective in the most economical way. For purposes of air pollutant analysis, "effectiveness" is measured in terms of tons of pollutant emissions removed, and "cost" is measured in terms of annualized control costs. EPA recommends two types of cost-effectiveness calculations—average cost effectiveness, and incremental cost effectiveness.

Average cost effectiveness means the total annualized costs of control divided by annual emissions reductions (the difference between baseline annual emissions and the estimate of emissions after controls). Because costs are calculated in (annualized) dollars per year (\$/yr) and emission rates are calculated in TPY, the result is an average cost-effectiveness number in (annualized) dollars per ton (\$/ton) of pollutant removed.

The baseline emissions rate should represent a realistic depiction of anticipated annual emissions for the source. In general, for the existing sources subject to BART, the anticipated annual emissions will be estimated based upon actual emissions from a baseline period.

When future operating parameters (e.g., limited hours of operation or capacity utilization, type of fuel, raw materials or product mix or type) are projected to differ from past practice, and if this projection has a deciding effect in the BART determination, then these parameters or assumptions are to be translated into enforceable limitations. In the absence of enforceable limitations, baseline emissions are calculated based upon continuation of past practice.

In addition to the average cost effectiveness of a control option, the incremental cost effectiveness should also be calculated. The incremental cost effectiveness calculation compares the costs and performance level of a control option to those of the next most stringent option, as shown in the following formula (with respect to cost per emissions' reduction):

Incremental Cost Effectiveness (dollars per incremental ton removed) =

$$\frac{[(\text{Total annualized costs of control option}) - (\text{Total annualized costs of next control option})]}{[(\text{Control option annual emissions}) - (\text{Next control option annual emissions})]}$$

Energy Impacts

The energy requirements of the control technology should be analyzed to determine whether the use of that technology results in energy penalties or benefits. If such benefits or penalties exist, they should be quantified to the extent practicable. Because energy penalties or benefits can usually be quantified in terms of additional cost or income to the source, the energy impacts analysis can, in most cases, simply be factored into the cost impacts analysis.

The energy impact analysis should consider only direct energy consumption and not indirect energy impacts. The energy requirements of the control options should be shown in terms of total (and in certain cases, also incremental) energy costs per ton of pollutant removed. Then these units can be converted into dollar costs and, where appropriate, can be factored into the control cost analysis. Indirect energy impacts (such as energy to produce raw materials for construction of control equipment) are generally not considered.

The energy impact analysis may also address concerns over the use of locally scarce fuels. The designation of a scarce fuel may vary from region to region. However, in general, a scarce fuel is one which is in short supply locally and can be better used for alternative purposes, or one which may not be reasonably available to the source either at the present time or in the near future.

Non-Air Quality Environmental Impacts

In the non-air quality related environmental impacts portion of the BART analysis, environmental impacts other than air quality due to emissions of the pollutant in question are addressed. Such environmental impacts include solid or hazardous waste generation and discharges of polluted water from a control device.

Any significant or unusual environmental impacts associated with a control alternative that has the potential to affect the selection or elimination of a control alternative should be identified. Some control technologies may have potentially significant secondary environmental impacts. Scrubber effluent, for example, may affect water quality and land use. Alternatively, water availability may affect the feasibility and costs of wet scrubbers. Other examples of secondary environmental impacts could include hazardous waste discharges, such as spent catalysts or contaminated carbon.

In general, the analysis need only address those control alternatives with any significant or unusual environmental impacts that have the potential to affect the selection of a control alternative, or elimination of a more stringent control alternative. Thus, any important relative environmental impacts (both positive and negative) of alternatives can be compared with each other.

Remaining Useful Life

The requirement to consider the source's "remaining useful life" of the source for BART determinations may be treated as one element of the overall cost analysis. The "remaining useful life" of a source, if it represents a relatively short time period, may affect the annualized costs of retrofit controls. For example, the methods for calculating annualized costs in EPA's *OAQPS Control Cost Manual* require the use of a specified time period for amortization that varies based upon the type of control. If the remaining useful life will clearly not exceed this time period, the remaining useful life has an effect on control costs and on the BART determination process. Where the remaining useful life is less than the time period for amortizing costs, this shorter time period should be considered in the cost calculations.

The remaining useful life is the difference between:

1. The date that controls will be put in place (capital and other construction costs incurred before controls are put in place can be rolled into the first year, as suggested in EPA's *OAQPS Control Cost Manual*); and
2. The date the facility permanently stops operations. Where this affects the BART determination, this date should be assured by a federally- or State-enforceable restriction preventing further operation.

The EPA recognizes that there may be situations where a source operator intends to shut down a source by a given date, but wishes to retain the flexibility to continue operating beyond that date in the event, for example, that market conditions change. Where this is the case, the BART analysis may account for this, but it must maintain consistency with the statutory requirement to install BART

within 5 years. Where the source chooses not to accept a federally enforceable condition requiring the source to shut down by a given date, it is necessary to determine whether a reduced time period for the remaining useful life changes the level of controls that would have been required as BART.

STEP 5—Evaluate Visibility Impacts

The following is an approach EPA suggests to determine visibility impacts (the degree of visibility improvement for each source subject to BART) for the BART determination. Once it is determined that a source is subject to BART, a visibility improvement determination for the source must be conducted as part of the BART determination.

The permitting agency has flexibility in making this determination, i.e., in setting absolute thresholds, target levels of improvement, or *de minimis* levels since the dv improvement must be weighed among the five factors, and the agency is free to determine the weight and significance to be assigned to each factor. For example, a 0.3 dv improvement may merit a stronger weighting in one case versus another, so one “bright line” may not be appropriate.

CALPUFF or other appropriate dispersion model must be used to determine the visibility improvement expected at a Class I area from the potential BART control technology applied to the source. Modeling should be conducted for SO₂, NO_x, and direct PM emissions (PM_{2.5} and/or PM₁₀). There are several steps for determining the visibility impacts from an individual source using a dispersion model:

- Develop a modeling protocol.
- For each source, run the model, at pre-control and post-control emission rates according to the accepted methodology in the protocol. Use the 24-hour average actual emission rate from the highest emitting day of the meteorological period modeled (for the pre-control scenario). Calculate the model results for each receptor as the change in dv compared against natural visibility conditions. Post-control emission rates are calculated as a percentage of pre-control emission rates. For example; if the 24-hr pre-control emission rate is 100 lb/hr of SO₂, then the post control rate is 5 lb/hr if the control efficiency being evaluated is 95 percent.
- Make the net visibility improvement determination. Assess the visibility improvement based on the modeled change in visibility impacts for the pre-control and post-control emission scenarios. The assessment of visibility improvements due to BART controls is flexible and can be done by one or more methods. The frequency, magnitude, and duration components of impairment may be considered. Suggestions for making the determination are:

- Use of a comparison threshold, as is done for determining if BART-eligible sources should be subject to a BART determination. Comparison thresholds can be used in a number of ways in evaluating visibility improvement (e.g. the number of days or hours that the threshold was exceeded, a single threshold for determining whether a change in impacts is significant, or a threshold representing an x percent change in improvement).
- Compare the 98th percent days for the pre- and post-control runs.

Each of the modeling options may be supplemented with source apportionment data or source apportionment modeling.

Selecting the “Best” Alternative

From the alternatives evaluated in Step 3, EPA recommends developing a chart (or charts) displaying for each of the alternatives the following:

1. Expected emission rate (TPY, lb/hr);
2. Emissions performance level [e.g., percent pollutant removed, emissions per unit product, lb/MMBtu, parts per million (ppm)];
3. Expected emissions reductions (TPY);
4. Costs of compliance—total annualized costs (\$), cost effectiveness (\$/ton), and incremental cost effectiveness (\$/ton), and/or any other cost-effectiveness measures (such as \$/dv);
5. Energy impacts;
6. Non-air quality environmental impacts; and
7. Modeled visibility impacts.

The source has the discretion to determine the order in which you should evaluate control options for BART. The source should provide a justification for adopting the technology selected as the “best” level of control, including an explanation of the CAA factors that led you to choose that option over other control levels.

In the case where the source is conducting a BART determination for two regulated pollutants on the same source, if the result is two different BART technologies that do not work well together, then a different technology or combination of technologies can be substituted.

Even if the control technology is cost effective, there may be cases where the installation of controls would affect the viability of continued plant operations. There may be unusual circumstances that justify taking into consideration the conditions of the plant and the economic effects of requiring the use of a given control technology. These effects would include effects on product prices, the market share, and profitability of the source. Where there are such unusual circumstances that are judged to affect plant operations, the conditions of the plant and the economic effects of requiring the use of a control technology may be taken into consideration. Where these effects are judged to have a severe impact on plant operations, they may be considered in the selection process, but an economic analysis that demonstrates, in sufficient detail for public review, the specific economic effects, parameters, and reasoning may have to be provided. Any analysis may also consider whether other competing plants in the same industry have been required to install BART controls if this information is available.

5.0 BART ANALYSIS

5.1 BART for SO₂ Emissions From SAP Nos. 1, 2, and 3

SAP Nos. 1, 2, and 3 at the Mosaic New Wales facility are double-absorption plants, with a maximum production capacity of 3,400 TPD of 100-percent H₂SO₄ for each plant. The production capacity of SAPs were increased in 2002 from 2,900 TPD to 3,400 TPD per construction permit No. 1050059-036-AC/PSD-FL-325 and a SO₂ BACT emission limit of 3.5 lb/ton of H₂SO₄, 24-hour average, was established for each unit. The SAP No. 3 uses an interpass absorbing tower that utilizes a heat recovery system with a heat recovery tower. Each of the SAPs is equipped with a mist eliminator to reduce sulfuric acid mist emissions.

As shown in Table 3-5, the highest, 8th highest change in visibility impact at the Chassahowitzka NWA due to the SAP Nos. 1, 2, and 3 is 0.16, 0.16, and 0.17 dv, respectively. Individual visibility impairing particle species contributions, presented in Table 3-6, show that more than 90 percent of each of the SAPs visibility impact is due to sulfate particles. Since sulfate particles are formed due to SO₂ and SAM emissions, it is clear that control of SO₂ emissions from these plants may be the best strategy to reduce visibility impact due to each unit.

However, these plants already have a BACT-established SO₂ emissions limit. The BACT limit for each of the SAP Nos. 1, 2, and 3 was established in 2002 and the BACT was determined to be the existing double-absorption technology. To achieve the BACT limit, in SAP No. 1, an interpass tower was replaced and the converter was modified. Modifications were also made in SAP Nos. 2 and 3. The double absorption technology with a 4-stage converter is considered to be the BACT for SAPs in the phosphate fertilizer industry. The lowest BACT emission rate of 3.5 lb/ton H₂SO₄, 24-hour average, was imposed on these plants. A BART analysis is presented in the following sections to demonstrate that the existing controls at the SAP Nos. 1, 2, and 3 are BART.

5.1.1 Available Retrofit Technologies

In the SAP Nos. 1, 2, and 3, sulfur is burned with dried atmospheric oxygen to produce SO₂. The SO₂ is catalytically oxidized to SO₃ over a catalyst bed. The SO₃ is then absorbed in sulfuric acid to produce additional sulfuric acid. The remaining SO₂, not previously oxidized, is passed over a final converter bed of catalyst and the SO₃ produced is then absorbed into sulfuric acid. The process results in emissions of SO₂, SAM, and a small amount of NO_x.

SO₂ emissions from the SAPs are controlled by the double contact process where the converted SO₃ emissions from the sulfur combustion are absorbed by water in a tower. The process is at least 99-percent efficient at absorbing SO₃. This system is considered as process equipment, which is integral to the H₂SO₄ production process and is not considered to be air control equipment.

As part of the BART analysis, a review was performed of previous SO₂ BACT determinations for SAPs listed in the RACT/BACT/LAER Clearinghouse (RBLC) on EPA's webpage. A summary of BACT determinations for SAPs from this review is presented in Table 5-1. Determinations issued during the last 10 years are shown in the table. From the review of previous BACT determinations, it is evident that SO₂ BACT determinations for SAPs have largely been based on double-absorption process technology. BACT determinations have been in the range of 3.5 to 4.0 lb/ton for SO₂ emissions.

All three of the SAPs at New Wales are double-absorption plants. The existing double-absorption technology is considered to be state-of-the-art in reducing SO₂ emissions from H₂SO₄ plants and is already in operation at the SAP Nos. 1, 2, and 3. The SAP Nos. 1, 2, and 3 were subject to a BACT determination when the production capacity of each of the unit was expanded from 2,900 to 3,400 TPD in 2002, and the continued use of double-absorption technology was determined to be BACT for SO₂ emissions.

All three SAPs are currently subject to a BACT emission limit of 3.5 lb/ton 100-percent H₂SO₄ as a 24-hour average for SO₂ emissions.

5.1.2 Control Technology Feasibility

The available feasible SO₂ controls for the SAP Nos. 1, 2, and 3 are identified in Table 5-2. As shown, there are four types of available SO₂ abatement methods. Each abatement method is described below.

Sorbent Injection

Sorbent injection has been used on boilers and involves the injection of a dry sorbent into the furnace, economizer, or in the flue gas duct after the preheater where the temperature is about 300 degrees Fahrenheit (°F). In furnace injection, a finely grained sorbent, limestone (CaCO₃) or hydrated lime [Ca(OH)₂] is distributed quickly and evenly over the entire cross section in the upper part of the furnace in a location where the temperature is in the range of 1,380 to 2,280°F. The sorbent reacts with SO₂ and O₂ to form CaSO₄. CaSO₄ is then captured in a particulate control

device together with unused sorbent and fly ash. Temperatures over 2,280°F result in sintering of the surface on the sorbent, destroying the structure of the pores and reducing the active surface area.

In an economizer sorbent injection system, hydrated lime is injected into the flue gas stream near the economizer zone where the temperature is in the range of 570 to 1,200°F. At this temperature, SO₂ reacts with the sorbent to form CaSO₃.

In duct sorbent injection the aim is to distribute the sorbent evenly in the flue gas duct after the air preheater, where the temperature is about 300°F. At the same time, the flue gas is humidified with water. As with the furnace and economizer designs, the end products are collected in a particulate control device.

There are many factors that influence the performance of a duct sorbent injection process. These include sorbent reactivity, quantity of injected sorbent, relative humidity of the flue gas, gas and solids residence time in the duct, and quantity of recycled, unreacted sorbent from the particulate control device. The most efficient way of achieving good conditions is to establish a dedicated reaction chamber.

Although demonstrated on boilers, sorbent injection has never been used at a SAP to control SO₂. Nor is there a suitable injection location that would not interfere with the H₂SO₄ recovery process. Therefore, since this is not a proven technique for SO₂ control from a SAP, this technique was not considered further.

5.1.3 Process Modification

The most common process modification control technique applied to SAPs is the double-absorption process. In the double-absorption process, SO₂ is formed in the furnace (sulfur burner). The SO₂ is then converted to SO₃ gas in the primary converter stages and is sent to an interpass absorber where most of the SO₃ is removed to form H₂SO₄. The remaining unconverted SO₂ is forwarded to the final stages in the converter to convert much of the remaining SO₂ by oxidation to SO₃, whence it is sent to the final absorber for removal of the remaining SO₃. There are no byproducts or waste scrubbing materials created, only additional H₂SO₄.

SO₂ to SO₃ conversion efficiencies of 99.7 percent and higher are achievable, whereas most single-absorption plants have SO₂ conversion efficiencies ranging from only 95 to 98 percent. Furthermore, double-absorption permits higher converter inlet SO₂ concentrations than are used in

single-absorption plants because the final conversion stages effectively remove any residual SO_2 from the interpass absorber.

Gas Absorption

Absorption is a mass transfer operation in which one or more soluble components of a gas mixture are dissolved in a liquid that has low volatility under the process conditions. The pollutant diffuses from the gas into the liquid when the liquid contains less than the equilibrium concentration of the gaseous component. The difference between the actual and the equilibrium concentration provides the driving force for absorption. Devices that are based on absorption principles include wet scrubbers such as packed towers, plate columns, venturi scrubbers, and spray chambers. Specific applications of these technologies to SAPs are described below.

In cases where very low SO_2 emissions limits are required (i.e., substantially lower than NSPS limits), tail-gas scrubbing in addition to the double-absorption system could potentially be employed. Hydrogen peroxide scrubbing has been employed at SAPs. In addition, ammonia scrubbing has been employed at some single-absorption SAPs in other facilities.

In hydrogen peroxide scrubbing, dilute H_2SO_4 and hydrogen peroxide are circulated over a packed bed countercurrent to the stream of SO_2 containing tail-gas. SO_2 is absorbed in the solution where a rapid, high-yield reaction takes place to produce H_2SO_4 . The acid produced in the scrubber becomes part of the plant's total production by blending with high-strength acid in the drying or absorbing towers. Thus, there is no by-product or purge stream to dispose of with this process. Although this technique has been applied to SAPs, the high cost of hydrogen peroxide makes this technique economically infeasible.

The ammonia scrubbing process uses anhydrous ammonia (NH_3) and water makeup in a 2-stage scrubbing system to remove SO_2 from acid plant tail gas. Excess ammonium sulfite-bisulfite solution is reacted with H_2SO_4 in a stripper to evolve SO_2 gas and produce an ammonium sulfate byproduct solution. The SO_2 is returned to the SAP while the solution is recycled to the MAP/DAP fertilizer production units.

As of 1979, one new plant (two units) and a new unit added to an existing plant were known to employ an ammonia scrubbing system for tail gas SO_2 emissions control. There are existing single-absorption SAPs at other facilities such as CF Industries that employ ammonia scrubbing.

Molecular sieves are also known as Zeolite traps. Zeolites are naturally occurring rock composed of aluminum, silicon, and oxygen. Zeolite has a natural porosity because it has a crystal structure with windows, cages, and supercages. These internal voids, when engineered to have specific opening size ranges, can trap and hold a variety of molecules which enter the structural matrix. The trapped molecules are held in the cavities by physical and chemical bonding. Zeolites possess properties of attrition resistance, temperature stability, inertness to regeneration techniques, and uniform pore size which make them ideal absorbents. However, they lack the ability to catalyze the oxidation of SO_2 to SO_3 and, thus, cannot desulfurize flue-gases at normal operating temperatures.

Flue Gas Desulfurization

The processes that transform gaseous SO_2 from flue gas to primarily solid sulfur compounds that are collected for safe disposal or beneficial use are referred to as flue gas desulfurization (FGD) processes. Although similar in concept, these processes are characterized as wet or dry, and they differ as to the sorbents used and byproducts produced. Several FGD systems are described below.

Spray dryer FGD is one of the principal methods of SO_2 control used today. Calcium oxide (quick lime) mixed with water produces a calcium hydroxide slurry, which is injected into a spray dryer where it is dried by the hot flue gas and reacts with the gas to remove SO_2 . The dry product is collected both at the bottom of the spray tower and in the downstream particulate removal device where more SO_2 may be removed. Pilot testing has indicated that SO_2 removal of 80 to 90 percent is possible, and over 90 percent removal is possible under certain conditions. However, a fabric filter may have to be added to maintain particulate emission standards. Since this option would require an additional particulate control device, this would be more expensive than the wet scrubbing options. Use of spray dryer FGD in a SAP has not been demonstrated.

The dual alkali SO_2 removal system is a regenerative process designed for disposal of wastes in a solid/slurry form. The process consists of three basic steps: gas scrubbing, a reactor system, and solids dewatering. The scrubbing system utilizes a sodium hydroxide and sodium sulfite solution. Upon absorption of SO_2 in the scrubber, a solution of sodium bisulfite and sodium sulfite is produced. The scrubber effluent containing the dissolved sodium salts is reacted outside the scrubber with lime or limestone to produce a precipitate of calcium salts containing calcium sulfate. The precipitate slurry from the reactor system is dewatered and the solids are disposed of in a landfill. The liquid fraction containing soluble salts is recirculated back to the absorber. Dual alkali systems can achieve efficiencies of 90 to 95 percent.

Wet FGD systems using lime or limestone scrubbing are very popular in the U.S. and are the predominant SO₂ control technology used by the utilities industry, for example. Other wet FGDs include forced or inhibited oxidation and magnesium-enhanced lime FGD. These systems create solid and liquid waste streams, which must be treated before disposal. SO₂ control efficiencies for wet limestone FGD range from 50 to 98 percent, depending on the type of device and design, with an average of 90 percent.

A significant impediment to applying a wet FGD system to a SAP is the economic impact, reflected in an increase in capital costs, annual operating costs, and the cost per ton of H₂SO₄ manufactured. No SAP is known to have employed a wet FGD as a control technology. In the PSD permits issued to Mosaic Riverview and Piney Point Phosphates in recent years, FGD systems were dismissed as not being practical or economically feasible. As a result of these considerations, FGD systems were not considered further as BART.

Oxidation

SO₂ oxidation with activated carbon is an alternative to double-absorption technology that has been applied to SAPs for SO₂ control on a limited scale. In this process, the dry gas leaving the final absorbing tower is humidified then passed through a reactor filled with activated carbon. The activated carbon oxidizes the SO₂ to H₂SO₄, which is retained in the pores of the carbon. Clean but wet tail-gas is discharged to the stack. Periodically, the carbon bed is regenerated by flushing with water. This produces a weak H₂SO₄ stream that can be recycled back to the contact plant as dilution water.

One application of this technology is the Centaur process, which uses low-temperature wet carbon catalysis/adsorption in place of the standard final pass and absorption tower. The Centaur process has been demonstrated on a pilot scale at a sulfur burning plant. Emissions as low as 1 lb SO₂ per ton of acid are theoretically possible. However, the process has not yet been optimized and might result in a separate excess weak H₂SO₄ stream (beyond plant water makeup needs), which might require treatment and disposal. Process optimization and building wastewater treatment facilities would delay expansion of the plant. Also, the high cost involved in building, maintenance, and operation of the wastewater treatment facility makes it a less favorable option. Furthermore, SAP Nos. 1, 2, and 3 at New Wales are double-absorption plants, and since this control technique has only been applied to single-absorption plants, this technique was not considered further.

Summary of Technically Feasible Options

The available SO₂ controls for the SAP Nos. 1, 2, and 3 are identified in Table 5-2. As shown, there are four primary types of SO₂ abatement methods that are technically feasible, with various techniques within each method. Options deemed to be technically infeasible are identified in the table, and were not considered further.

5.1.4 Control Effectiveness of Options

Each technically feasible control method identified in Section 5.1.2 is listed in Table 5-2 with its associated control efficiency estimate and ranked based on control efficiency.

5.1.5 Impacts of Control Technology Options

Cost of Compliance

To achieve SO₂ emissions below those achieved by the SAP Nos. 1, 2, and 3 double-absorption plants, add-on control equipment such as tail-gas scrubbers would be required. This would add considerable capital and operating costs to the present system. Mosaic has estimated the cost of installing and operating an ammonia scrubbing system on any one of the SAP Nos. 1, 2, and 3; and is presented in Table 5-3. This would require installation of new ammonia absorber vessels, a new turbine and blower to account for the additional pressure drop through the system, and new mist eliminators.

Based on a cost quote received in 2004, the cost for installation of an ammonia scrubber on one double absorption SAP is \$8 million, which includes installation but does not include blower and mist eliminators and certain other items. Converting the cost quote to 2006 dollars, the estimated total capital cost of the ammonia scrubbing system on either of the SAP Nos. 1, 2, or 3 is almost \$19 million. Using a standard capital recovery factor of 0.0944 (20 years at 7 percent interest), the annualized cost of the capital investment is \$1.8 million/yr. Additional annualized operating costs to operate the scrubbing system are estimated at \$1.2 million/yr. The total annual cost is \$3.0 million per year, as shown in Table 5-3.

This cost does not include any cost for handling or disposal of the liquid ammonium sulfate stream generated by the scrubbing process. One feasible technical option for disposal of the liquid stream would be to construct an ammonium sulfate crystallizer, storage warehouse and shipping unit in order to market the ammonium sulfate product. However, these additional facilities are estimated to

cost at least an additional \$20 million. There is also no guarantee that an adequate market for ammonium sulfate will exist, or the revenue from such an operation.

Regardless of the SO₂ reduction gained by ammonia scrubbing of the SAP Nos. 1, 2, and 3, the cost of these systems would be economically infeasible. Assuming 90 percent control efficiency, the ammonia scrubbing system would further reduce the current baseline, 24-hour average emission rates of SAP Nos. 1, 2, and 3 from 423 lb/hr, 423 lb/hr, and 438 lb/hr (see Table 2-15 of the BART Protocol), respectively, to 42.0 lb/hr, 42.0 lb/hr, and 43.8 lb/hr, respectively.

Based on average actual annual SO₂ emissions from SAP Nos. 1, 2, and 3 for the period 2001 to 2003, the ammonia scrubbing system with 90 percent control efficiency would reduce the annual emissions by 1,171 TPY, 1,256 TPY, and 1,328 TPY, respectively. Based on the annualized cost of control of \$ 3.0 million per year, these annual SO₂ emissions reductions would result in a cost effectiveness ranging from \$2,260 to \$2,560. This is considered very high for a BACT determination. Also, based on 3 million TPY of DAP/MAP production, the annualized cost of control of \$3.0 million per year to add ammonia scrubbing to just one SAP would increase the cost to produce the DAP/MAP by \$1/ton, which is unacceptable in today's marketplace

It is also emphasized that no other double absorption SAP located at a fertilizer manufacturing plant has been required to employ add-on FGD equipment.

Energy Impacts

Annual energy consumption by the ammonia scrubber, new blower, mist eliminator, and auxiliary equipment are estimated to be 700 kW/hr and the operating cost was estimated using a cost factor of \$0.06 per kW-hr of electricity. This energy cost was included in developing the direct operating cost shown in Table 5-3.

Non-Air Quality Environmental Impacts

Some of the technically feasible control techniques have a negative environmental impact due to waste streams created or additional water or energy demands. For instance, SO₂ oxidation can create an excess weak H₂SO₄ stream and requires additional water for flushing of the carbon bed for regeneration. FGD systems create both solid and liquid waste streams that require additional treatment prior to disposal.

Of the feasible control techniques, the control technique with the least environmental impact is the double absorption process since this process does not create any by-products or waste scrubbing materials.

Remaining Useful Life

Mosaic has no plan to shutdown the SAP Nos. 1, 2, or 3 in the near future. A useful life of 20 years was used to calculate the annualized capital recovery cost.

5.1.6 Visibility Impacts

As shown in Table 3-5, the highest, 8th highest visibility impact due to the SAP Nos. 1, 2, and 3 is 0.16 dv, 0.16 dv, and 0.17 dv, respectively. Adding ammonia scrubber would further reduce the current baseline emission rates of SAP Nos. 1, 2, and 3 from 423 lb/hr, 423 lb/hr and 438 lb/hr, respectively, to 42.3 lb/hr, 42.3 lb/hr and 43.8 lb/hr, respectively. Using these reduced SO₂ emission rates, the CALPUFF model was run for each of the SAP Nos. 1, 2, and 3 and the highest, 8th highest visibility impact was determined to be 0.06 dv for each SAP. This is a reduction of only 0.10 dv, 0.10 dv, and 0.11 dv, respectively, from the baseline visibility impacts of the SAP Nos. 1, 2, and 3.

Based on these reductions in the change in haze index and the annualized operating cost of \$3.0 million, determined in Section 5.1.3, the cost effectiveness of adding an ammonia scrubber to each of the SAP Nos. 1, 2, and 3, can be estimated as \$30.0 million or more, for every 1 dv reduction in the visibility impact.

5.1.7 Selection of BART

Based on the high cost of reducing the visibility impact, it is considered economically infeasible to add tail-gas scrubbing to the existing SAP Nos. 1, 2, and 3. An annual cost of \$3.0 million results in only 0.10 dv reduction in the visibility impact. No other double absorption SAP located at a phosphate fertilizer plant has been required to employ add-on FGD equipment. As explained in Section 5.1.5, requiring ammonia scrubbing on the SAP Nos. 1, 2, and 3 would put Mosaic at a significant economic disadvantage compared to its competitors, at a time when fertilizer prices are depressed and raw material costs (i.e., molten sulfur) have increased.

Therefore, Mosaic is proposing the current double-absorption system as BART for SO₂ emissions from the SAP Nos. 1, 2, and 3, with a proposed BART SO₂ emission limit of 3.5 lb/ton of H₂SO₄, 24-hour average.

5.2 BART for NO_x Emissions from the SAP Nos. 1, 2, and 3

As shown in Table 3-6, the nitrate particles, which are formed by NO_x emissions, contribute less than 1 percent of the total visibility impact due to each of the SAP Nos. 1, 2, and 3 for most of the cases. For SAP No. 1, in 2001, the nitrate contribution was found to be about 10-percent. Since the double-absorption process results in a small amount of NO_x emissions, the NO_x emissions from the SAPs are very low. Currently, the NO_x emissions are limited to 17.0 lb/hr for each of the SAPs.

Because of the low NO_x emissions from each of the units, add-on NO_x control technology would not result in significant emission reduction, but would have a significant economic impact on Mosaic. It is emphasized that there are no known add-on NO_x control techniques that have been applied to SAPs.

As a result, Mosaic proposes that BART for NO_x emissions from each of the SAP Nos. 1, 2, and 3 is the existing combustion process and good combustion practices.

5.3 BART for the DAP Plant No. 1

As shown in Table 3-5, the highest, 8th highest visibility impact due to the DAP Plant No. 1 is only 0.04 dv. Therefore, no amount of control of PM, SO₂, or NO_x from the plant can achieve a meaningful reduction of visibility impact. Based on the pollutant contributions shown in Table 3-6, 67 to 79-percent of the impact is due to non-hygroscopic PM particles. The visibility impact due to the DAP Plant is also overly conservative because all PM emissions from the plant were assumed to be organic carbon particles with very high light extinction efficiency. A realistic speciation profile of the PM emissions would have significantly reduced the visibility impact due to the unit.

PM emissions from the DAP Plant No. 1 are currently extensively controlled by cyclones, one pre-scrubber, three venturi scrubbers in parallel with demisters, and one cyclonic scrubber with an impact spraying system. Any additional control will add unnecessary financial burden on Mosaic and will not achieve any significant amount of visibility benefit. Considering the highest, 8th highest visibility impact due to the BART-eligible source of 0.81 dv (see Table 3-3), an unrealistic assumption of completely shutting down DAP Plant No. 1 will only theoretically reduce the total source impact by about 6 percent. This again is a conservative assumption, because it is important to note that visibility impacts due to individual units cannot be simply summed to get the cumulative impact. In other words, a 0.06 dv reduction from the DAP Plant does not necessarily reduce the cumulative impact by the same amount.

As a result, Mosaic is proposing the existing PM controls at the DAP Plant No. 1 as BART for PM emissions, with a 24-hour average PM emission limit of 28.6 lb/hr. Mosaic is also proposing the existing combustion process and good combustion practices as BART for NO_x emissions and the existing practice of firing natural gas, or No. 6 fuel oil, or better grade fuel oil as BART for SO₂ emissions.

5.4 BART for the MAP Plant

The highest, 8th highest visibility impact due to the MAP plant is only 0.017 dv (see Table 3-5). Even shutting down the plant would yield only a 0.017-dv reduction, which would, theoretically reduce the highest, 8th highest BART-eligible source impact from 0.81 dv to 0.79 dv, an insignificant reduction.

The PM emissions from the MAP Plant, which account for all of the visibility impacts due to the plant, are currently controlled by a venturi scrubber and a cyclonic demister. Any additional PM control equipment will add unnecessary economic burden on Mosaic for the purpose of achieving insignificant amount of reduction in the visibility impact. As a result, Mosaic proposes the existing PM control equipment as BART for PM controls from the MAP Plant No. 1.

5.5 BART for the AFI Granulation Plant

As shown in Table 3-5, the highest, 8th highest visibility impact due to the AFI Granulation Plant is only 0.08 dv. Table 3-6 shows that sulfate particles contribute about 50 to 80-percent and other non-hygroscopic PM particles contribute about 15 to 45-percent of the total impact. Impacts due to the PM particles are overly conservative for two reasons – (1) permit allowable PM emission rate of the AFI plant used in modeling; and (2) without any available PM speciation data, all PM emissions were considered as organic carbon, which have high light extinction efficiency.

PM emissions from the AFI plant are currently controlled by four venturi scrubbers and three cyclones. Any additional control of PM emissions will be unreasonable because it will be expensive and it will not achieve a meaningful reduction in visibility impacts. Even an unrealistic complete absence of PM emissions from the AFI plant will achieve a visibility reduction of 45-percent or about 0.04 dv.

Currently, there are no SO₂ emissions limits for the AFI plant. SO₂ emissions from the AFI plant are caused by burning fuel oil in the dryer, which is permitted to burn No. 6 fuel oil or better grade fuel oil. There are two technically feasible options available to reduce SO₂ emissions from the AFI dryer

– use of low sulfur fuel oil and use of post-combustion control equipment such as a FGD system or a scrubber. Since controlling sulfate particles will only achieve a visibility reduction of 80-percent or less or about 0.06 dv, and given the high cost of a FGD system, it is clear that adding a post-combustion control system is not economically feasible. This assumption is again overly conservative, because sulfate particles are formed by SO₂ and SAM emissions. Therefore, controlling SO₂ alone will not achieve the total contribution of sulfate particles. Also, the SAM emission rate used in the modeling, was determined without any controls. In reality, some SAM emissions controls are achieved in the venturi scrubbers.

The remaining option is the use of low sulfur fuel oil, which Mosaic is already employing. Since 2001, Mosaic has burned only 1 percent sulfur fuel oil. It will be very expensive to convert to lower sulfur No. 2 fuel oil with 0.05 percent sulfur, because of the need to add a new fuel oil storage tank, pumps, piping, etc, as well as the replacement of the fuel oil burners to accommodate the No. 2 fuel oil, all for the benefit of an insignificant amount of visibility reduction. Also, burning of fuel oil in the dryer is very rare and except for 288 hours in 2003, fuel oil has not been burned in the dryer since 2002.

Based on these facts, Mosaic is proposing the existing PM controls as BART for PM from the AFI Granulation Plant, and the continuing practice of burning No. 6 or better grade fuel oil as BART for SO₂ emissions. Mosaic also proposes the existing 24-hour average PM emission limit of 36.8 lb/hr as the BART PM limit. BART for NO_x emissions is proposed to be the existing combustion process and good combustion practices.

5.6 BART for Other BART Eligible Units (EUs 15, 23-28, 29-35, 38, 52, 55, 63, & 66-68)

As shown in Table 3-5, the highest, 8th highest visibility impact, due to the all the other BART-eligible emissions units described in Section 2.6 combined, is only 0.04 dv. This impact is overly conservative for two reasons: (1) permit allowable emission rates used in modeling and (2) PM emissions considered as organic carbon with high light extinction efficiency. The combined PM and SO₂ emissions rates for all these units are 40 lb/hr and 1.0 lb/hr, respectively, and individual maximum PM and SO₂ emission rates are 4.8 lb/hr and 0.3 lb/hr, respectively. Therefore, the 8th highest visibility impact due to any one of these emissions units would be approximately one-eighth of 0.04 dv, or about 0.005 dv. Based on this insignificant amount of visibility benefit that could result from any of these units, add-on PM or SO₂ control technology would not be economically feasible.

As a result, Mosaic proposes that BART for PM or SO₂ emissions from each of these units (EUs 15, 23-28, 29-35, 38, 52, 55, 63, & 66-68) is existing controls.

5.7 BART for the Multifos Kilns "A" and "B", Dryer, and Blending Operation

The multifos production plant dryer, batch blending operation, and the kilns "A" and "B" scrubbers all vent through a common stack. As shown in Table 3-5, the highest, 8th highest change in haze index due to emissions from the common stack for the multifos kilns "A" and "B", dryer, and the blending operation is 0.16 dv for 2003. Table 3-6 shows that approximately 70 to 90 percent of the visibility impact is due to the sulfate particles.

The baseline SO₂ emission rate used in the analysis from the common stack is 316 lb/hr, which is based on a stack test conducted during the 2001-2003 period. The kilns and dryer are capable of burning either natural gas or fuel oil, but fuel oil is rarely burned in the kilns and dryer. Only a small amount of fuel oil was burned in the "A" Kiln in 2001. No fuel oil has been burned since then. The blending operation combines dried phosphate rock with soda ash and phosphoric acid and it is assumed that there are no SO₂ emissions from the blending operation. It is therefore clear that the high SO₂ emissions result from the reaction of the phosphate rock in the kilns. Since sulfate particles are formed due to SO₂ emissions, control of SO₂ emissions from the "A" and "B" kilns may be the best strategy to reduce visibility impact due to emissions from the common stack.

Kilns "A" and "B" each have a packed bed process water scrubber, which controls primarily PM and FI emissions. The new kiln "C" at the New Wales facility, which was permitted in 2004, has a pond water scrubber followed by a caustic scrubber for the removal of SO₂. Even though technically feasible, installation of a similar tail-gas caustic scrubbing system for each of the "A" and "B" kilns is not economically feasible. The BART analysis, presented in the following sections, demonstrate that the existing process water scrubbers for the "A" and "B" kilns are BART.

5.7.1 Available Retrofit Technologies and Feasibility

Kilns "A" and "B" at the New Wales facility process phosphate rock, soda ash, and phosphoric acid at high temperatures to produce an animal feed supplement. In addition to SO₂, FI and PM also result from the kilns. Each kiln has a process water scrubber that primarily controls FI and PM emissions. Some amount of SO₂ controls are also achieved by the process water scrubber.

There are three alternative control options for SO₂ control from the common stack of the multifos dryer, kilns "A" and "B" and the blending operation: use of low sulfur content fuel oil in the dryer

and kilns; the addition of lime or caustic solution to the wet scrubber water; and add-on FGD system. Each of these options is described below.

The multifos dryer and kilns are permitted to burn No. 6 fuel oil or better grade fuel oil. Burning of fuel oil in the dryer and kilns is very rare and since 2001, Mosaic has used only low sulfur fuel oil with 1 percent sulfur. Since low sulfur fuel is already burned in the dryer and kilns, the remaining alternatives are the addition of lime or caustic to the existing wet scrubbing system, or the use of add-on FGD.

Currently, Kiln "C" has a caustic scrubbing system to reduce SO₂ emissions to a limit of 9.1 lb/hr or less. The kiln "C" permit also stipulates that at minimum 100 gpm of caustic solution be recirculated in sprays in the final ductwork from each of "A" and "B" Kiln scrubbers.

Makeup addition to this recirculating solution for the two kilns must consist of a minimum of 15 gallons per hour of 50 percent caustic solution (total both kilns). To prevent recovered SO₂ being stripped out of acidic process water system, no effluent from the caustic scrubbing systems may be discharged to the existing process water system.

Therefore, caustic scrubbing is already employed on all three kilns.

Due to the problem with the effluent from caustic scrubbing, addition of additional caustic to the existing pond water scrubbers for each of the "A" and "B" kilns is not feasible. Also, SO₂ reduction is dependent on a number of factors, including gas/liquid mixing, scrubbing liquid dispersion, scrubber water pH, etc. The existing system is not designed as an SO₂ removal device, and therefore very high removal efficiencies may not be attainable. Parametric testing would need to be conducted to determine the relationship between scrubber water pH, SO₂ removal, and SO₂ emission rate, in order to define the achievable SO₂ emission rate.

The only alternative left is the add-on FGD system along with a wastewater treatment facility to dispose of the effluent. A cost estimate for installing a caustic scrubber for each of kilns "A" and "B" is presented in Table 5-4 and explained in the section below.

5.7.2 Impacts of Control Technology Options

Cost of Compliance

As explained in Section 5.7.1, to further control SO₂ emissions from the "A" and "B" kilns, add-on control equipment such as tail-gas caustic or lime scrubbers would be required. This would add

considerable capital and operating costs to the present system. Mosaic has estimated the cost of installing and operating an add-on caustic scrubbing system for each of the "A" and "B" kilns, which is presented in Table 5-4.

Based on a cost quote received in 1998 from Andersen 2000 Inc., the cost for a Model HS-150 sulfur dioxide, hydrogen fluoride and hydrogen chloride scrubbing system with Model 1000 double alkali waste liquid regeneration system to control SO₂ emissions from the "A" and "B" kilns was developed. The original cost quote received in 1998 was converted to 2006 dollars using United States Bureau of Labor Statistics Producer Price Index data for the chemical manufacturing industry. As shown in Table 5-4, the estimated total capital cost of two SO₂ scrubbing systems for the "A" and "B" kilns is almost \$11.1 million. Using a standard capital recovery factor of 0.1098 (15 years at 7 percent interest), the annualized cost of the capital investment is \$0.95 million/yr. Additional annualized operating costs to operate the scrubbing systems are estimated at \$1.15 million/yr. The total annualized cost is \$2.1 million per year, as shown in Table 5-4.

Regardless of the SO₂ reduction gained by SO₂ scrubbing of the "A" and "B" kilns, the cost of these systems would be economically infeasible. Assuming 95 percent control efficiency, the scrubbing system would further reduce the current baseline, hourly average emission rate from the common stack of 316 lb/hr to 15.8 lb/hr.

Based on average annual operation of 7,500 hours, current baseline SO₂ emissions from the kilns "A" and "B" stack, is 1,185 TPY. The SO₂ scrubbing system with 95 percent control efficiency would reduce the annual emissions by 1,123 TPY. Based on the annualized cost of control of \$ 2.1 million per year, this annual SO₂ emissions reduction would result in a cost effectiveness of more than \$1,800 per ton of SO₂ removed. This is considered high for a BACT determination.

Energy Impacts

Annual energy consumption by the scrubber fan and recirculation pump is estimated to be 298 kW/hr, for each scrubbing system and the operating cost was estimated using a cost factor of \$0.06 per kW-hr of electricity. This energy cost was included in developing the direct operating cost.

Non-Air Quality Environmental Impacts

Various environmental and energy impacts may result from the various technologies evaluated as BART. FGD systems may create both solid and liquid waste streams that require additional treatment prior to disposal.

Remaining Useful Life

Mosaic has no plan to shutdown either of the kilns "A" and "B", the multifos dryer, or the blending operation in the near future. A useful life of 15 years was used to calculate the annualized capital recovery cost.

5.7.3 Visibility Impacts

As shown in Table 3-5, the 8th highest visibility impact due to emissions from the common stack of the dryer, kilns "A" and "B", and the blending operation is 0.16 dv. Assuming 95 percent control, the tail-gas SO₂ scrubbers would reduce the current baseline emission rate from 316 lb/hr to 15.8 lb/hr. Using this reduced SO₂ emission rate, the CALPUFF model was run and the highest, 8th highest visibility impact was determined to be 0.06 dv. This is a reduction of only 0.10 dv from the baseline visibility impacts.

Based on these reductions in visibility impacts and the annualized operating cost of \$2.1 million determined above, the cost effectiveness of adding a SO₂ scrubbing system to each of the kilns "A" and "B" can be estimated as \$21.0 million for every 1 dv reduction in the visibility impact.

5.7.4 Selection of BART

Based on the high cost of reducing the visibility impact, it is considered economically infeasible to add tail-gas SO₂ scrubbing systems to the existing kilns "A" and "B". An annual cost of \$27.0 million results in only 1 dv reduction in the visibility impact. The existing kiln "C" has a SO₂ scrubbing system in series with the pond water scrubber. However, installing such a system for the "A" and "B" kilns for so little reduction in visibility impacts is clearly not cost effective. Requiring SO₂ scrubbing on the "A" and "B" kilns would put Mosaic at a significant economic disadvantage compared to its competitors, at a time when product prices are depressed and raw material costs (i.e., molten sulfur) have increased.

Therefore, Mosaic is proposing the current process-water packed bed scrubbers as BART for both SO₂ and PM emissions from the "A" and "B" kilns. Mosaic also proposes existing combustion process and good combustion practices as BART for NO_x emissions.

TABLE 5-1
SUMMARY OF BACT DETERMINATIONS FOR SULFUR DIOXIDE EMISSIONS FROM SULFURIC ACID PLANTS

| Company Name | State | Permit No./RBLC ID | Permit Issue Date | Throughput | Emission Limit | Control Equipment |
|---|-------|---------------------------|-------------------|------------------------|---|--|
| CF INDUSTRIES, INC.--PLANT CITY | FL | 0570005-020-AC | 8/19/2005 | 2,750 TPD | 3.5 lb/ton (3-hr) | Double Absorption & Mist Eliminators |
| PCS PHOSPHATE COMPANY | NC | NC-0088 | 9/24/2003 | 1,850 TPD | 4.0 lb/ton | Double Absorption Catalyst |
| IMC PHOSPHATES--NEW WALES | FL | FL-0325 | 7/12/2002 | 3,400 TPD | 4.0 lb/ton (3-hr) 3.5 lb/ton (24-hr) | Double Absorption System |
| PCS PHOSPHATE COMPANY | NC | NC-0099 | 7/14/2000 | 2,000 TPD | 4.0 lb/ton | Double Absorption |
| CARGILL FERTILIZER | FL | 0570008-036-AC/PSD-FL-315 | 11/21/2001 | 3,400 TPD | 4 lb/ton (3-hr) 3.5 lb/ton (24-hr) | Double Absorption System |
| US AGRI-CHEMICALS CORP. | FL | PSD-FL-278/FL-0237 | 2/6/2001 | 3,000 TPD | 3.5 lb/ton (24-hr) | Double Absorption & Mist Eliminators |
| CARGILL FERTILIZER--RIVERVIEW | FL | 0570008-014-AV | 4/28/1999 | 2,700 TPD | 4 lb/ton (3-hr) 3.5 lb/ton (24-hr) | Double Absorption Double Absorption |
| FARMLAND HYDRO, L. P. (NOW CARGILL GREEN BAY) | FL | 1050053-019-AC/FL-0129 | 3/8/1999 | 2,750 TPD | 3.5 lb/ton (24-hr) | Double Absorption Scrubber/Mist Eliminator |
| CARGILL FERTILIZER | FL | FL-0197 | 10/16/1998 | 3,200 TPD | 3.5 lb/ton (24-hr) | Double Absorption Process |
| FARMLAND HYDRO, L. P. (NOW CARGILL GREEN BAY) | FL | 1050053-019-AC | 7/15/1998 | 250 TPD | 401 lb/hr | Double Absorption Scrubber/Mist Eliminator |
| PINEY POINT PHOSPHATES INC. | FL | FL-0194 | 2/17/1998 | 2,000 TPD | 4 lb/ton (3-hr) 3.5 lb/ton (48-hr) | Double Absorption Double Absorption |
| IMC -AGRICO - SOUTH PIERCE FACILITY | FL | FL-235 | 9/17/1997 | 3,000 TPD | 4 lb/ton | Double Absorption Towers/Fiber Mist Eliminators |
| JR SIMPLOT COMPANY - DON SIDING PLANT | ID | T1-9507-114-1 | 4/5/2004 | 2,500 TPD 1,750 TPD | 4 lb/ton 4 lb/ton | Double Contact Process Dynawave Reverse-Jet Scrubber followed by an amnox packed-bed ammonia scrubber |
| SEMINOLE FERTILIZER CORPORATION | FL | FL-PSD-191 | 12/31/1992 | 2,280 TPD | 4 LB/TON H2SO4 | DOUBLE ABSORPTION, DEMISTER |
| HESS OIL VIRGIN ISLAND CORP. - HOVIC | VI | | 12/14/1990 | 225 TPD | 4 LB/T ACID PRODUCED | DOUBLE ABSORPTION TOWERS AND CEM |

Reference: RACT/BACT/LAER Clearinghouse on EPA's Webpage, 2006.

TABLE 5-2
SO₂ CONTROL TECHNOLOGY FEASIBILITY ANALYSIS FOR THE SULFURIC ACID PLANTS

| SO₂ Abatement Method | Technique Now Available | Estimated Efficiency | Technically Feasible and Demonstrated? (Y/N) | Rank Based on Control Efficiency | Employed by the Nos. 1, 2, and 3 SAPs? (Y/N) |
|--|---|-----------------------------|---|---|---|
| Sorbent Injection | Sorbent Furnace Injection | 50% | N | -- | N |
| | Sorbent Economiser Injection | 50% | N | -- | N |
| | Sorbent Duct Injection | 80% | N | -- | N |
| Process Modification | Double-Absorption System | >99.7% | Y | 1 | Y |
| Gas Absorption/Wet Scrubbers | Ammonia Scrubbing | >90% | Y | 3 | N |
| | Hydrogen Peroxide Scrubbing | >90% | Y | 3 | N |
| | Molecular Sieves | >90% | N | -- | N |
| Flue Gas Desulfurization | Sodium Sulfite-Bisulfite Scrubbing | >90% | Y | 3 | N |
| | Lime or Calcium Oxide Spray Dryers | 80 - 90% | Y | 4 | N |
| | Wet Limestone FGD | 50 - 98% | Y | 2 | N |
| Oxidation | SO ₂ Oxidation with Activated Carbon | >90% | Y | 3 | N |

**TABLE 5-3
COST EFFECTIVENESS OF AMMONIA SCRUBBING ON MOSAIC NEW WALES SAP NOS. 1, 2, OR 3**

| Cost Items | Cost Factors ^a | Cost (\$) |
|---|--|-------------------|
| DIRECT CAPITAL COSTS (DCC): | | |
| <u>Purchased Equipment Cost (PEC)</u> | | |
| Absorber + packing + auxiliary equipment | 100,000 SCFM ^b | 9,400,000 |
| New Blower | 100,000 SCFM for providing 30" | 250,000 |
| Mist eliminator | ~50 candles | 300,000 |
| Ammonia storage tank | not necessary | 0 |
| Instrumentation | 10% of EC | 995,000 |
| Freight | 5% of EC | 497,500 |
| Taxes | 6% Sales Tax | 597,000 |
| Total PEC: | | <u>12,039,500</u> |
| <u>Direct Installation Costs</u> | | |
| Vendor quote | Included | 0 |
| Items excluded from vendor quote: | | |
| Ductwork | 100 ft @\$300/ft | 30,000 |
| Liquid waste piping | 1,000 ft @\$110/ft | 110,000 |
| Foundations | 12% of PEC | 1,444,740 |
| Water/air/electrical supply & piping | 10% of PEC | 1,203,950 |
| Thermal insulation and lagging | lump | 75,000 |
| Total Direct Installation Costs | | <u>2,863,690</u> |
| Total DCC (PEC + Direct Installation): | | 14,903,190 |
| INDIRECT CAPITAL COSTS (ICC): | | |
| Engineering | 2% of PEC (for excluded items) | 240,790 |
| Construction and field expenses | 2% of PEC (for excluded items) | 240,790 |
| Contractor Fees | 2% of PEC (for excluded items) | 240,790 |
| Startup | 1% of PEC | 120,395 |
| Performance test + | 1% of PEC | 120,395 |
| Contingencies (retrofit cost) | 25% of PEC | 3,009,875 |
| Total ICC: | | <u>3,973,035</u> |
| TOTAL CAPITAL INVESTMENT (TCI): | DCC + ICC | 18,876,225 |
| DIRECT OPERATING COSTS (DOC): | | |
| (1) Operating Labor | | |
| Operator | 0.5 hr/shift, \$16/hr, 8,760 hrs/yr | 8,760 |
| Supervisor | 15% of operator cost | 1,314 |
| (2) Maintenance | | |
| Labor | 0.5 hr/shift, \$16/hr, 8,760 hrs/yr | 8,760 |
| Materials | 100% of maintenance labor | 8,760 |
| (3) Operating Materials | | |
| Ammonia | 48 lbs/hr, \$65/ton | 13,666 |
| (4) Liquid Waste Disposal | 103 lb/hr, \$30/ton | 13,534 |
| (5) Electricity - Operating | \$0.06/kWh, 700 kW, 8,760 hr/yr | 367,920 |
| Total DOC: | | <u>422,714</u> |
| INDIRECT OPERATING COSTS (IOC): | | |
| Overhead | 60% of oper. labor & maintenance | 24,756 |
| Property Taxes | 1% of total capital investment | 188,762 |
| Insurance | 1% of total capital investment | 188,762 |
| Administration | 2% of total capital investment | 377,525 |
| Total IOC: | | <u>779,805</u> |
| CAPITAL RECOVERY COSTS (CRC): | CRF of 0.0944 times TCI (20 yrs @ 7%) | 1,781,916 |
| ANNUALIZED COSTS (AC): | DOC + IOC + CRC | 2,984,434 |

Footnotes:

^a Unless otherwise specified, factors and cost estimates reflect OAQPS Cost Manual, Section 3. Sixth edition.

^b Based on actual costs of ammonia scrubbers on single-absorption SAPs at CF Industries. FL.

TABLE 5-4
CAPITAL AND ANNUAL COSTS FOR TWO CAUSTIC SCRUBBING SYSTEM

| Cost Items | Cost Factors | SO ₂ Scrubber System (two units) Cost (\$) |
|--|--|---|
| DIRECT CAPITAL COSTS (DCC): | | |
| (1) Included Equipment Cost (two units, for "A" and "B" Kilns) | Based on Vendor Quote (\$725,000 each in 1998) | 1,922,000 |
| (a) Andersen Model HS-150 SO ₂ Scrubbing System | | included |
| (b) Wetted Approach, Variable Throat Quench Section | | included |
| (c) Horizontal Spray-Baffle Absorber | | included |
| (d) Scrubber I.D. Fan | | included |
| (e) Instrumentation System with Motor Controls | | included |
| (f) Piping and Piping System | | included |
| (g) Scrubber Recirculation Pump | | included |
| (h) Freight to Job Site | | included |
| (i) Model 1000 Double Alkali Waste Liquid Regeneration System | Vendor Quote (one unit for both scrubbers) | 1,988,000 |
| (2) Sales Tax | Florida Sales Tax: 6.25% of Equipment Cost | 120,125 |
| Subtotal: Total Equipment Cost (TEC) | | 4,030,125 |
| (3) Installation Costs | | |
| (a) Foundations, Structural Steel, Lighting | 20% of Total Equipment Cost | 806,025 |
| (b) Field installation, Rigging & Assembly | Typical Value: 50% of Total Equipment Cost | 2,015,063 |
| (c) Field Wiring | Typical Value: 8% of Total Equipment Cost | 322,410 |
| (d) Piping | Typical Value: 4% of Total Equipment Cost | 161,205 |
| (e) Control Panel and Motor Starters | | included |
| (f) Inlet Ductwork and Connecting Ductwork | Estimate | 150,000 |
| Total DCC: | | 7,484,828 |
| INDIRECT CAPITAL COSTS (ICC): (a) | | |
| (1) Indirect Installation Costs | | |
| (a) Performance Testing | Typical Value: 1% of Total Equipment Cost | 40,301 |
| (2) Other Indirect Costs (a) | | |
| Engineering | Typical Value: 2% of TEC (for excluded items) | 80,603 |
| Construction and field expenses | Typical Value: 2% of TEC (for excluded items) | 80,603 |
| Contractor Fees | Typical Value: 2% of TEC (for excluded items) | 80,603 |
| Contingencies | 20% of TEC (for retrofit installation) | 806,025 |
| Startup & Testing | Typical Value: 1% of TEC | 40,301 |
| Total ICC: | | 1,128,435 |
| TOTAL CAPITAL INVESTMENT (TCI): | DCC + ICC | 8,613,263 |
| DIRECT OPERATING COSTS (DOC): (a) | | |
| (1) Operating Labor | | |
| Operator | 1.0 hr/shift, \$16/hr, 8760 hrs/yr | 17,520 |
| Supervisor | 15% of operator cost | 2,628 |
| (2) Maintenance | | |
| Labor | Equivalent to One-Half Operating Labor | 8,760 |
| Materials | 100% of operator labor | 17,520 |
| (3) Operating Material | | |
| Caustic | \$400/dry ton caustic | 369,719 |
| Water makeup | 40 gpm, \$2.36/1000 gal | 42,480 |
| Solid Waste Disposal | 32 lbs/hour, \$40/ton | 4,748 |
| (4) Electricity | 2x400 hp (Fan+Recirc Pump), 298 KW, \$0.06/KW- | 313,258 |
| Total DOC: | | 776,632 |
| INDIRECT OPERATING COSTS (IOC): (a) | | |
| (1) Overhead | 60% of oper. labor & maintenance | 27,857 |
| (2) Property Taxes | 1% of total capital investment | 86,133 |
| (3) Insurance | 1% of total capital investment | 86,133 |
| (4) Administration | 2% of total capital investment | 172,265 |
| Total IOC: | (1) + (2) + (3) + (4) | 372,387 |
| CAPITAL RECOVERY COSTS (CRC): | CRF of 0.1098 times TCI (15 yrs @ 7%) | 945,736 |
| ANNUALIZED COSTS (AC): | DOC + IOC + CRF | 2,094,756 |

Notes:

(a) Factors and cost estimates reflect OAQPS Cost Manual, 4th Edition, Chapter 6

Vendor quote from Andersen 2000 Inc., received in March 1998, adjusted to 2006 dollars using a price index of 148.7 for 1998 and 197.1 for 2006.

APPENDIX A

AIR MODELING PROTOCOL

TO EVALUATE

BEST AVAILABLE RETROFIT TECHNOLOGY (BART) OPTIONS

FOR MOSAIC FERTILIZER, LLC

NEW WALES FACILITY

REVISED
AIR MODELING PROTOCOL
TO EVALUATE
BEST AVAILABLE RETROFIT
TECHNOLOGY (BART) OPTIONS
FOR
AFFECTED MOSAIC FERTILIZER, LLC FACILITIES

Prepared For:
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January 2007
0637622

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1.0 INTRODUCTION

1.1 Objectives

Under the regional haze regulations, contained in Title 40, Part 51 of the Code of Federal Regulations (40 CFR 51), Subpart P – Protection of Visibility, the U.S. Environmental Protection Agency (EPA) has issued final rules and guidelines dated July 6, 2005, for Best Available Retrofit Technology (BART) determinations [Federal Register (FR), Volume 70, pages 39104-39172]. BART applies to certain large stationary sources known as BART-eligible sources. Sources are BART-eligible if they meet the following three criteria:

- Contains emissions units that are one of the 26 listed source categories in the guidance;
- Contains emissions units that were put in place between August 7, 1962 and August 7, 1977; and
- Potential emissions from these emissions units of at least 250 tons per year (TPY) of a visibility-impairing pollutant [sulfur dioxide (SO₂), nitrogen oxides (NO_x), and direct particulate matter equal to or less than 10 microns (PM₁₀)].

The Florida Department of Environmental Protection (FDEP) has adopted EPA's visibility protection rules and guidelines contained in 40 CFR 51, Subpart P. FDEP's BART Rules are described in 62-296.340 of the Florida Administrative Code (F.A.C.), effective January 31, 2007.

The basic tenet of the regional haze program is the achievement of natural visibility conditions in Prevention of Significant Deterioration (PSD) Class I areas by the year 2064. Florida has four PSD Class I areas while Georgia has two PSD Class I areas that can be affected by Florida sources [i.e., located in Florida or within 300 kilometers (km) of Florida].

BART is required for any BART-eligible source that FDEP determines emits any air pollutant that may "reasonably be anticipated to cause or contribute to any impairment of visibility in any Class I area." The BART guidelines establish a threshold value of 0.5 deciview (dv) for any single source for determining whether the source contributes to visibility impairment.

FDEP has identified five Mosaic facilities as BART-eligible sources with multiple BART-eligible emissions units. The Mosaic Bartow facility, which was not included in FDEP's list, has one BART-eligible emissions unit and will be included in the BART analysis of the Mosaic facilities. Mosaic facilities with BART-eligible emissions units include:

- Mosaic Riverview – Facility ID 0570008;
- Mosaic Green Bay – Facility ID 1050053;
- Mosaic South Pierce – Facility ID 1050055;
- Mosaic New Wales – Facility ID 1050059; and
- Mosaic Bartow – Facility ID 1050046.

Throughout this protocol the terms “source” and “facility” have the same meanings. The term “BART-eligible emissions unit” is defined as any single emissions unit that meets the criteria described above, except for the 250 TPY criteria, which applies to the entire BART-eligible source. A “BART-eligible source” is defined as the collection of all BART-eligible emissions units at a single facility. If a source has several emissions units, only those that meet the BART-eligible criteria are included in the definition of “BART-eligible source.”

The FDEP requires that the California Puff (CALPUFF) modeling system be used to determine visibility impacts from BART-eligible sources at the PSD Class I areas. A source-specific modeling protocol is required to be submitted by the affected sources to FDEP for review and approval. The source-specific modeling must be included in the BART application, due to FDEP no later than January 31, 2007.

This protocol describes the modeling procedures to be followed for performing the air modeling and includes site-specific data for Mosaic's BART-eligible emissions units. The site-specific data includes emissions unit locations, stack parameters, emission rates, and PM₁₀ speciation information.

For guidance in preparing the air modeling protocol, the Visibility Improvement State and Tribal Association of the Southeast (VISTAS) has developed a “common” modeling protocol outline that describes the recommended procedures for performing a visibility impairment analysis under the BART regulations [see *Protocol for the Application of the CALPUFF Model for Analyses of Best Available Retrofit Technology (BART)*, December 22, 2005 (Revision 3-2 – August 31, 2006)]. The proposed modeling protocol for the Mosaic facilities follows the general procedures recommended by VISTAS.

1.2 Location of Source

An area map showing the Mosaic facilities and PSD Class I areas within 300 km of each facility is presented in Figure 1-1. The PSD Class I areas and their distances from the Mosaic plants are as follows:

- Central Florida Minerals Operation (CFMO)
 - Chassahowitzka National Wilderness Area (NWA) - 108 km
 - Everglades National Park (NP) - 222 km
- Mosaic Riverview -
 - Chassahowitzka NWA – 87 km
 - Everglades NP - 239 km
 - St. Marks NWA – 291 km
- Mosaic Green Bay -
 - Chassahowitzka NWA – 112 km
 - Everglades NP - 223 km
- Mosaic South Pierce -
 - Chassahowitzka NWA- 115 km
 - Everglades NP - 217 km
- Mosaic New Wales -
 - Chassahowitzka NWA- 104 km
 - Everglades NP - 226 km
- Mosaic Bartow -
 - Chassahowitzka NWA- 106 km
 - Everglades NP - 229 km
 - Okefenokee NWA – 296 km

The general locations of the Mosaic facilities, in UTM East and North coordinates, all in UTM Zone 17, are as follows:

- CFMO- 414.7 km East, 3,080.3 km North
- Mosaic Riverview - 362.9 km East, 3,082.5 km North
- Mosaic Green Bay - 409.5 km East, 3,080.1 km North
- Mosaic South Pierce - 408.2 km East, 3,073.2 km North
- Mosaic New Wales - 396.6 km East, 3,078.9 km North
- Mosaic Bartow - 409.8 km East, 3,086.6 km North

Physical locations of the Mosaic facilities are as follows:

- CFMO- Hillsborough, Manatee, Polk, & Hardee Counties
- Mosaic Riverview - 8813 US Hwy 41 South, Riverview, Hillsborough County
- Mosaic Green Bay - 4390 CR 640 West, Bartow, Polk County
- Mosaic South Pierce - 7450 Hwy 630, Mulberry, Polk County
- Mosaic New Wales - 3095 Hwy 640 West, Mulberry, Polk County
- Mosaic Bartow - 3200 Hwy 60 West, Bartow, Polk County

1.3 Source Impact Evaluation Criteria

The common BART modeling protocol describes the application of the CALPUFF modeling system for two purposes:

- Air quality modeling to determine whether a BART-eligible source is “subject to BART” – to evaluate whether a BART-eligible source is exempt from BART controls because it is not reasonably expected to cause or contribute to impairment of visibility in Class I areas, and
- Air quality modeling of emissions from sources that have been found to be subject to BART – to evaluate regional haze benefits of alternative control options and to document the benefits of the preferred option.

The common BART protocol identifies the first activity as the “BART exemption analysis” and the second activity as the “BART control analysis.”

The final BART rule (70 FR 39118) states that the proposed threshold at which a source may “contribute” to visibility impairment should not be higher than 0.5 dv. The FDEP is also recommending the criterion of 0.5 dv.

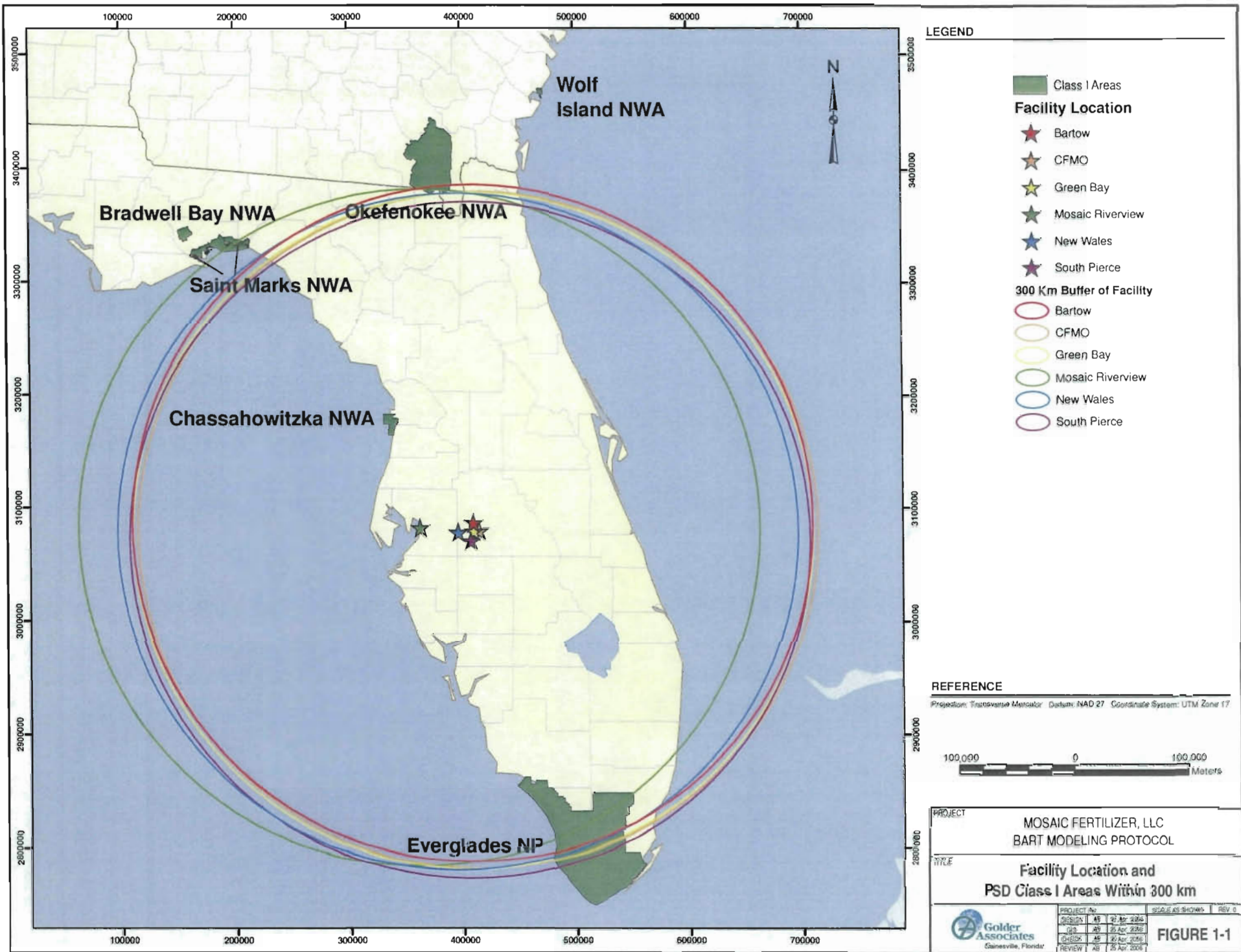
Based on VISTAS recommendations regarding BART exemption analysis, “initial screening” and “refined” analyses can be performed to determine whether a BART-eligible source is subject to or exempt from BART. The initial screening analysis, which is based on a coarse scale 12-km regional VISTAS domain, is optional and answers two questions – whether (a) a particular source may be exempted from further BART analyses and (b) if refined (finer grid) CALPUFF analyses were to be undertaken, which Class I areas should be included.

For the screening analysis, the highest predicted 24-hour impairment value is compared to the 0.5 dv criteria. If the highest predicted impacts are found to be less than 0.5 dv, no further analysis is required. But if the highest impact is predicted to be greater than 0.5 dv, then a refined, finer grid, analysis may be performed.

The refined analysis, which is based on a finer grid subregional California Meteorological Model (CALMET) domain, is the definitive test for whether a source is subject to BART. In the refined analysis, the 98th percentile, i.e., the 8th highest 24-hour average visibility impairment value in 1 year or the 22nd highest 24-hour average visibility impairment value over 3 years combined, whichever is higher, is compared to 0.5 dv.

The screening analysis is optional for large sources that will clearly exceed the initial screening thresholds or sources that are very close to the Class I areas, which will be better analyzed by a finer grid resolution. For the Mosaic BART analyses, only the refined analysis will be performed to determine whether the facilities are exempt from BART. All Class I areas within 300 km of each Mosaic facility will be included in the refined modeling analysis and modeling results will be presented for each evaluated Class I area.

If the BART exemption analysis reveals that the BART-eligible source is subject to BART control analysis, part of the BART review process involves evaluating the visibility benefits of different BART control measures. These benefits will be determined by the refined analysis, where CALPUFF will be executed with the baseline emission rates and again with emission rates reflective of BART control options.



2.0 SOURCE DESCRIPTION

2.1 Source Applicability

The FDEP published a list of potential BART-eligible sources (updated January 11, 2007), which is based on a survey questionnaire sent by FDEP to selected facilities in Florida on November 4, 2002 and April 18, 2003. The FDEP list contains more than 100 potential BART-eligible emissions units at Mosaic facilities. These facilities are on the FDEP list since they are in one of the 26 major source categories identified in the BART regulation (phosphate rock processing plants or chemical process plants) and have potential emissions of visibility impairment pollutants [i.e., SO₂, NO_x, and particulate matter (PM)] from its BART-eligible emissions units that are greater than 250 TPY.

From detailed information obtained from Mosaic, a BART-eligibility analysis was performed to verify the applicability of the BART rule to the facilities as well as the list of BART-eligible units at each facility. This analysis consisted of a three-step procedure.

First, each facility is a BART-eligible source since it is classified under the source category of "Phosphate Rock Processing Plants" or "Chemical Process Plants".

Second, each emissions unit and each facility was reviewed to determine which units met the date requirements for a BART-eligible unit. For each emissions unit, it was determined which units began operation after August 7, 1962, and also were in existence on August 7, 1977.

Third, if an emissions unit met the date requirements for BART eligibility, the potential emissions of visibility impairing pollutants from each unit were identified. At present, the visibility impairing pollutants include SO₂, NO_x, and PM₁₀. Other potential visibility impairing pollutants, such as volatile organic compounds (VOCs) and ammonia, have been determined by FDEP to have no significant effect on regional haze in Florida.

Based on this analysis, a revised list of BART-eligible emission units at the Mosaic facilities was prepared, which are presented in Tables 2-1 through 2-6. As shown in these tables, the potential annual SO₂, NO_x, and PM₁₀ emissions from the BART-eligible emissions units total more than 250 TPY for each pollutant. Because the emissions of one or more pollutants are greater than the 250 TPY threshold, all of these pollutants will be included in the visibility impairment assessment for the facility. Since PM₁₀ emissions from the non-fugitive emissions units are greater than 250 TPY, it is not necessary to quantify fugitive particulate matter (PM) emissions from the BART-eligible

emissions units for source applicability under the BART regulation. Only the visibility impairing pollutants of SO₂, NO_x, and PM₁₀ are required to be included in the visibility modeling analysis. Therefore, BART-eligible emission units that do not emit these pollutants will not be included in the modeling analysis. In addition, FDEP is not requiring fugitive emissions to be included in the modeling unless the source is relatively close to a PSD Class I area (i.e.: 50 km).

The Mosaic Bartow and Mulberry plants share the same facility ID (1050046) under the common name Mosaic Bartow. It was determined that there are no BART-eligible emission units at the Bartow plant and the No. 3 sulfuric acid plant is the only BART-eligible emission unit at the Mulberry plant. Therefore, the Mosaic Bartow facility should be included in the potential BART-eligible source list.

Based on discussions with FDEP, if a BART-eligible emission unit does not emit SO₂, NO_x, or PM₁₀, the emission unit is not required to undergo a BART control technology determination. Also, if a facility is more than 50 km from the nearest PSD Class I area, fugitive PM emissions from BART-eligible emissions units are not required to undergo BART control evaluation.

2.2 Stack Parameters

The stack height above ground, stack diameter, exit velocity, and exit temperature for the BART-eligible sources at each Mosaic facility are presented in Tables 2-7 to 2-11. Each emission location is provided in UTM coordinates and in the VISTAS domain Lambert Conformal Conic (LCC) coordinate system.

2.3 Emission Rates for Visibility Impairment Analyses

The EPA BART guidance indicates that the emission rate to be used for BART modeling is the highest 24-hour actual emission rate representative of normal operations for the modeling period. Depending on the availability of the source data, the source emissions information should be based on the following in order of priority, based on the BART common protocol:

- 24-hour maximum emissions based on continuous emission monitoring (CEM) data for the period 2001-2003,
- Facility stack test emissions,
- Potential to emit,

- Allowable permit limits, and
- AP-42 emission factors.

Emissions rates to be used for the visibility impairment analyses are presented in Tables 2-12 through 2-16. Detailed emissions calculations for the fuel-burning equipment, for which no permit allowable emissions rates or stack test data are available, are presented in Appendix A.

2.4 PM Speciation

Based on the latest regulatory guidance, PM emissions by size category need to be considered in the appropriate species for the visibility analysis. The effect that each species has on visibility impairment is related to a parameter called the extinction coefficient. The higher the extinction coefficient, the greater the species' affect on visibility. Filterable PM is speciated into coarse (PMC), fine (PMF), and elemental carbon (EC), with default extinction efficiencies of 0.6, 1.0, and 10.0, respectively. PMC is PM with aerodynamic diameter between 10 microns and 2.5 microns. Both EC and PMF have aerodynamic diameters equal to or less than 2.5 microns. Condensable PM is comprised of inorganic PM such as sulfate (SO_4) and organic PM such as secondary organic aerosols (SOA). The extinction efficiencies for these species are $3 \cdot f(\text{RH})$ and 4, respectively, where $f(\text{RH})$ is the relative humidity factor.

As shown in Tables 2-2 through 2-6, total PM_{10} emissions from the BART-eligible emissions units at each facility are much lower than the SO_2 emissions. Since PM_{10} emissions are much lower than SO_2 emissions, and the PM speciation profiles for the major PM emission sources are not known, as a conservative approach, all PM_{10} emissions will be considered as organic PM with extinction efficiency of 4.0. Sulfuric acid (H_2SO_4) mist emissions from the sulfuric acid plants (SAPs) will be considered as inorganic condensable PM and will be modeled as SO_4 with the extinction efficiency of $3 \cdot f(\text{RH})$.

2.5 Building Dimension

Based on discussions with FDEP, building downwash effects will not be considered in the modeling because these effects are considered to be minimal in assessing impacts as the distance of the nearest PSD Class I area, which is more than 50 km from all the Mosaic facilities.

**TABLE 2-1
BART ELIGIBILITY ANALYSIS FOR MOSAIC PHOSPHATES -- CENTRAL FLORIDA MINING OPERATIONS (CFMO)
FACILITY ID 1050034**

| EU ID | Emission Unit | BART Category * | Dates | | | | SO ₂ , NO _x , or PM Source ? (Yes/No) | BART Eligible ? (Yes/No) | Comments | |
|-------|--|-----------------|-----------------------|---|--|--|--|-----------------------------|----------|--|
| | | | Initial Start-Up Date | In Existence Construction on 8/7/1977 ? (Yes/No) | Began Operation After 8/7/1962 ? (Yes/No) | Meets BART Date Criteria ? (Yes/No) | | | | Meets BART Date Criteria ? (Yes/No) |
| 007 | Soda Ash Storage & Handling | 13 | >8/7/77 | No | Yes | No | No | -- | NO | Did not exist on 8/7/77 |
| 008 | Boiler @ Four Corners Mine | 13 | 1993 | No | Yes | No | No | -- | NO | Did not exist on 8/7/77 |
| 009 | Magnetite Storage Bin @ Four Corners Mine (009) | 13 | 1990 | No | Yes | No | No | -- | NO | Did not exist on 8/7/77 |
| 010 | Ferrosilicon Storage Bin @ Four Corners Mine | 13 | 1990 | No | Yes | No | No | -- | NO | Did not exist on 8/7/77 |
| 011 | Dryer No. 1 @ Noralyn Mine (011) | 13 | <1962 | Yes | No | No | No | -- | NO | Began operation before 8/7/62 |
| 012 | Dryer No. 2 East @ Noralyn Mine (012) | 13 | <1962 | Yes | No | No | No | -- | NO | Began operation before 8/7/62 |
| 013 | Silos 1, 2, 3, 12 @ Noralyn Mine (013) | 13 | <1962 | Yes | No | No | No | -- | NO | Began operation before 8/7/62 |
| 015 | Ball Mill Transfers @ Noralyn Mine (015) | 13 | 1979 | No | Yes | No | No | -- | NO | Did not exist on 8/7/77 |
| 016 | Ball Mill No. 3 @ Noralyn Mine (016) | 13 | <1962 | Yes | No | No | No | -- | NO | Began operation before 8/7/62 |
| 017 | Ball Mill No. 4 @ Noralyn Mine (017) | 13 | <1962 | Yes | No | No | No | -- | NO | Began operation before 8/7/62 |
| 018 | No. 3 Ball Mill Loadouts @ Noralyn Mine (018) | 13 | <1962 | Yes | No | No | No | -- | NO | Began operation before 8/7/62 |
| 019 | No. 4 Ball Mill Loadouts @ Noralyn Mine (019) | 13 | <1962 | Yes | No | No | No | -- | NO | Began operation before 8/7/62 |
| 020 | A Track Railcar Loadout @ Noralyn Mine | 13 | >8/7/77 | No | Yes | No | No | -- | NO | Did not exist on 8/7/77 |
| 021 | B Track Railcar Loadout @ Noralyn Mine | 13 | >8/7/77 | No | Yes | No | No | -- | NO | Did not exist on 8/7/77 |
| 022 | Transfer Points To Conveyors C31 & C33 @ Noralyn | 13 | <1962 | Yes | No | No | No | -- | NO | Began operation before 8/7/62 |
| 023 | Material Transfer Sources @ Noralyn | 13 | 1991 | No | Yes | No | No | -- | NO | Did not exist on 8/7/77 |
| 024 | Dry Phosphate Transfer @ Noralyn Mine (024) | 13 | <1962 | Yes | No | No | No | -- | NO | Began operation before 8/7/62 |
| 027 | Fugitive Dust Sources | 13 | <1962 | Yes | No | No | No | -- | NO | Began operation before 8/7/62 |
| 028 | Dry Underground Rock Truck Load Out System | 13 | 1998 | No | Yes | No | No | -- | NO | Did not exist on 8/7/77 |
| 029 | Flocculation System - Four Corners Mine | 13 | 12/5/2001 | No | Yes | No | No | -- | NO | Did not exist on 8/7/77 |
| 030 | Flocculation System - Fort Green Mine | 13 | 12/5/2001 | No | Yes | No | No | -- | NO | Did not exist on 8/7/77 |

* BART Category 13 is "Phosphate Rock Processing Plants."

TABLE 2-2
BART ELIGIBILITY ANALYSIS FOR MOSAIC RIVERVIEW
FACILITY ID 0570008

| EU ID | Emission Unit | BART Category | Dates | | | | SO ₂ , NO _x , or PM Source ? (Yes/No) | BART Eligible ? (Yes/No) | Potential Emissions ^b | | | Comments |
|--------------------|--|---------------|----------|---------------------------|------------------------------|-----------------------------|--|-----------------------------|----------------------------------|-----------------|------------------|--|
| | | | Start-Up | In Existence | Began Operation | Meets BART | | | SO ₂ | NO _x | PM ₁₀ | |
| | | | Date | on 8/7/1977 ? (Yes/No) | After 8/7/1962 ? (Yes/No) | Date Criteria ? (Yes/No) | | | (TPY) | (TPY) | (TPY) | |
| 004 | No. 7 Sulfuric Acid Plant | 13 | -- | 1974 | Yes | Yes | Yes | Yes | 2,044.0 | -- | -- | |
| 005 | No. 8 Sulfuric Acid Plant | 13 | -- | 1974 | Yes | Yes | Yes | Yes | 1724.6 | -- | -- | |
| 006 | No. 9 Sulfuric Acid Plant | 13 | -- | 1974 | Yes | Yes | Yes | Yes | 2171.8 | -- | -- | |
| 007 | DAP Manufacturing Plant | 13 | -- | 10/23/1978 | No | Yes | No | NU | -- | -- | -- | Did not exist on 8/7/1977 |
| 008 | GTSP Ground Rock Handling | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 022 | No. 3 MAP Plant | 13 | -- | <8/7/77 | Yes | Yes | Yes | Yes | -- | -- | 21.25 | |
| 023 | No. 4 MAP Plant | 13 | -- | <8/7/77 | Yes | Yes | Yes | Yes | -- | -- | 21.25 | |
| 024 | South Cooler | 13 | -- | <8/7/77 | Yes | Yes | Yes | Yes | -- | -- | 51.0 | |
| 034 | Phosphate Rock Railcar/Truck Unloading System | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 044 | Sodium Silicofluoride/Sodium Fluoride Plant Dryer | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 043 | Auxiliary Steam Boiler | 13 | -- | 12/27/1977 | No | Yes | No | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 051 | West Bag Filter | 13 | -- | 8/31/1977 | No | Yes | No | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 052 | South Baghouse | 13 | -- | 8/31/1977 | No | Yes | No | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 053 | Vessel Loading System -- Tower Baghouse Exhaust | 13 | -- | 11/21/1987 | No | Yes | No | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 054 | Sodium Silicofluoride/Sodium Fluoride Plant Handling | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 055 | No. 5 DAP Plant | 13 | -- | 1980 | No | Yes | No | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 058 | Building #6 Belt to Conveyor #7 Transfer Point | 13 | -- | 11/2/1987 | No | Yes | No | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 059 | Conveyor #7 to Conveyor #8 Transfer Point with Baghouse | 13 | -- | 11/2/1987 | No | Yes | No | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 060 | Conveyor #8 to Conveyor #9 Transfer Point with Baghouse | 13 | -- | 11/2/1987 | No | Yes | No | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 061 | East Vessel Loading Facility -- Shiphold/Chokefeed | 13 | -- | 11/2/1987 | No | Yes | No | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 063 | TANK Nos. 1, 2, and 3 for molten sulfur storage w/scrubber | 13 | -- | <8/7/77 | Yes | Yes | Yes | Yes | -- | -- | 1.02 | |
| 066 | Molten Sulfur Storage and Handling System -- Pit #7 | 13 | -- | <8/7/77 | Yes | Yes | Yes | Yes | -- | -- | 1.02 | |
| 067 | Molten Sulfur Storage and Handling System -- Pit #8 | 13 | -- | <8/7/77 | Yes | Yes | Yes | Yes | -- | -- | 1.02 | |
| 068 | Molten Sulfur Storage and Handling System -- Pit #9 | 13 | -- | <8/7/77 | Yes | Yes | Yes | Yes | -- | -- | 1.02 | |
| 070 | GTSP Storage Building No. 2 | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 071 | GTSP Storage Building No. 4 | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 072 | GTSP Truck Loading Station | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 073 | Phosphoric Acid Production Facility | 13 | -- | -- | Yes | Yes | Yes | No | Yes | -- | -- | Not a SO ₂ , NO _x , or PM source |
| 074 | Molten Sulfur Storage and Handling System -- Truck Load Silo | 13 | -- | 1994 | No | Yes | No | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 078 | Animal Feed Ingredient (AFI) Plant No. 1 | 13 | -- | 1994 | No | Yes | No | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 079 | Diatomaceous Earth Silo | 13 | -- | 1994 | No | Yes | No | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 080 | Limestone Silo | 13 | -- | 1994 | No | Yes | No | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 081 | Animal Feed Plant Loadout System | 13 | -- | 1994 | No | Yes | No | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 100 | Raymond Mill No. 5 | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 101 | Raymond Mill No. 9 | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 102 | Ground Rock Handling/Storage System | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 103 | Animal Feed Ingredient Plant No. 2 | 13 | -- | Nov-01 | No | Yes | No | Yes | NU | -- | -- | Did not exist on 8/7/1977 |
| 104 | Phosphogypsum Stack | 13 | -- | -- | Yes | Yes | Yes | No | Yes | -- | -- | Not a SO ₂ , NO _x , or PM source |
| 106 | No. 7 Rock Drying/Grinding Mill | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 108 | Phosphogypsum Stack (no 2) | 13 | -- | -- | No | Yes | No | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| Total TPY = | | | | | | | | | 5,940.4 | 0.0 | 97.6 | |

^a BART Category 13 is "Phosphate Rock Processing Plants."

^b Permit No. 0570008-045-AV and 0570008-036-AC/PSD-FL-315.

^c Source has been permanently shutdowns per Permit No. 0570008-045-AV.

TABLE 2-3
BART ELIGIBILITY ANALYSIS FOR MOSAIC GREEN BAY
FACILITY ID 1050053

| EU ID | Emission Unit | BART Category ^a | Dates | | | | SO ₂ , NO _x , or PM Source? (Yes/No) | BART Eligible? (Yes/No) | Potential Emissions ^b | | | Comments |
|--------------------|--|----------------------------|---------------|---------------------------|------------------------------------|--|--|-------------------------|------------------------------------|-----------------------|-----------------------|--|
| | | | Start-Up Date | Initial Construction Date | In Existence on 8/7/1977? (Yes/No) | Began Operation After 8/7/1962? (Yes/No) | | | Meets BART Date Criteria? (Yes/No) | SO ₂ (TPY) | NO _x (TPY) | |
| 003 | Sulfuric Acid Plant (Double Contact/Absorption) #3 | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 004 | Sulfuric Acid Plant (Double Contact/Absorption) #4 | 13 | -- | <8/7/77 | Yes | Yes | Yes | Yes | 1,533.0 | -- | -- | |
| 005 | Sulfuric Acid Plant (Double Contact/Absorption) #5 | 13 | -- | 2/4/1991 | No | Yes | No | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 007 | South AP Fertilizer Plant | 13 | Oct-65 | <8/7/77 | Yes | Yes | Yes | Yes | -- | -- | 35.5 | |
| 009 | Green Superphosphoric Acid Plant (GSPA) | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 013 | Phosphoric Acid Plant #2 with Scrubber | 13 | 11/1/1976 | -- | Yes | Yes | Yes | No | Yes | -- | -- | Not a SO ₂ , NO _x , or PM source |
| 014 | Two 54% Phos Acid Storage Tanks at PAD 1 with Scrubber R-R | 13 | 11/13/1975 | -- | Yes | Yes | Yes | No | Yes | -- | -- | Not a SO ₂ , NO _x , or PM source |
| 015 | Two 54% Phos Acid Storage Tanks at PAD 2 with Scrubber N-N | 13 | 11/13/1975 | -- | Yes | Yes | Yes | No | Yes | -- | -- | Not a SO ₂ , NO _x , or PM source |
| 016 | Phosphoric Acid Plant No 1 North Train With Wet Scrubber | 13 | 11/10/1976 | -- | Yes | Yes | Yes | No | Yes | -- | -- | Not a SO ₂ , NO _x , or PM source |
| 017 | Phosphoric Acid Plant No. 1 (South Train) | 13 | 10/10/1975 | -- | Yes | Yes | Yes | No | Yes | -- | -- | Not a SO ₂ , NO _x , or PM source |
| 020 | Storage and Shipping Buildings for MAP,DAP | 13 | -- | -- | Yes | Yes | Yes | Yes | Yes | -- | -- | Fugitive emissions only |
| 026 | Auxiliary Process Steam Boiler | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 028 | Superphosphoric Acid Thermoil Heater | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 029 | North MAP/DAP Fertilizer Plant | 13 | -- | <8/7/77 | Yes | Yes | Yes | Yes | Yes | -- | 139.3 | |
| 030 | Molten Sulfur Storage Tank 1 - 6000 Short Tons, 9 Vents | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 031 | Molten Sulfur Storage Tank 2 (East)-2500 Short Tons, 10 Vent | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 032 | Molten Sulfur Storage Tank 3 (West)-2500 Short Tons, 10 Vent | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 033 | Molten Sulfur Truck Pit - 72 Short Tons, 1 Vent | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 034 | Molten Sulfur Rail (And Back-Up Truck) Pit - 91 Short Tons | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 035 | Molten Sulfur No. 5 Supply Pit - 31 Short Tons, | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 036 | Molten Sulfur Supply Pit #3 & #4 - 28 Short Tons, One Vent | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 037 | Four Phosphoric Acid Blend Tanks | 13 | 3/25/1995 | >8/7/77 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 038 | 2750 Tpd No. 6 Sulfuric Acid Plant | 13 | 4/10/1999 | >8/7/77 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 039 | Molten Sulfur Storage Tank No 4 with 1 Vent | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 040 | Phosphogypsum Stack I | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 041 | Molten Sulfur No. 6 Supply Pit | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 042 | Facility-wide fugitive and unregulated emissions | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 043 | Lime Storage Silo | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 044 | Phosphogypsum Stack II | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| Total TPY = | | | | | | | | | 1,533.0 | 0.0 | 174.8 | |

^a BART Category 13 is "Phosphate Rock Processing Plants."

^b Permit No. 1050053-037-AV

^c Source has been permanently shutdown per Permit No. 1050053-037-AV.

TABLE 2-4
BART ELIGIBILITY ANALYSIS FOR MOSAIC - SOUTH PIERCE
FACILITY ID 1050055

| EU ID | Emission Unit | BART Category ^a | Dates | | | | | SO ₂ , NO _x , or PM Source? ^c | BART Eligible? ^c | Potential Emissions ^b | | | Comments |
|-------|---|----------------------------|---------------|-------------------|--|--|--|--|-----------------------------|----------------------------------|-----------------------|--|----------|
| | | | Start-Up Date | Construction Date | In Existence on 8/7/1977? ^c | Began Operation After 8/7/1962? ^c | Meets BART Date Criteria? ^c | | | SO ₂ (TPY) | NO _x (TPY) | PM ₁₀ (TPY) | |
| 001 | Auxiliary Boiler | N/A | 1965 | 1964 | Yes | Yes | Yes | Yes | -- | -- | -- | <250 MMBtu/hr and not integral to process ^d | |
| 004 | Sulfuric Acid Plant No. 10 | 13 | 1965 | 1964 | Yes | Yes | Yes | Yes | 2190.0 | 65.7 | -- | | |
| 005 | Sulfuric Acid Plant No. 11 | 13 | 1965 | 1964 | Yes | Yes | Yes | Yes | 2190.0 | 65.7 | -- | | |
| 008 | Phosphoric Acid Plant - A Train | 13 | 1965 | 1964 | Yes | Yes | Yes | No | -- | -- | -- | Not a SO ₂ , NO _x , or PM source | |
| 009 | Phosphoric Acid Plant - B Train | 13 | 1965 | 1964 | Yes | Yes | Yes | No | -- | -- | -- | Not a SO ₂ , NO _x , or PM source | |
| 022 | No. 2 Ball Mill Grinding System | 13 | 1965 | 1964 | Yes | Yes | Yes | Yes | -- | -- | 139.2 | | |
| 023 | GTSP Production Plant | 13 | 1965 | 1964 | Yes | Yes | Yes | Yes | 745.0 ^e | 104.4 ^e | 153.0 | | |
| 024 | GTSP East Storage Building - North Scrubber | 13 | 1965 | 1964 | Yes | Yes | Yes | Yes | -- | -- | 175.6 | | |
| 025 | GTSP East Storage Building - South Scrubber | 13 | 1965 | 1964 | Yes | Yes | Yes | Yes | -- | -- | 175.6 | | |
| 026 | GTSP Rock Hopper Bin | 13 | 1965 | 1964 | Yes | Yes | Yes | Yes | -- | -- | 98.6 | | |
| 030 | Molten Sulfur Storage - (East) Tank 1 - Vent 1 | 13 | 1965 | 1964 | Yes | Yes | Yes | Yes | -- | -- | -- | Fugitive emissions only | |
| 031 | Molten Sulfur Storage - (East) Tank 1 - Vent 2 | 13 | 1965 | 1964 | Yes | Yes | Yes | Yes | -- | -- | -- | Fugitive emissions only | |
| 032 | Molten Sulfur Storage - (East) Tank 1 - Vent 3 | 13 | 1965 | 1964 | Yes | Yes | Yes | Yes | -- | -- | -- | Fugitive emissions only | |
| 033 | Molten Sulfur Storage - (East) Tank 1 - Vent 4 | 13 | 1965 | 1964 | Yes | Yes | Yes | Yes | -- | -- | -- | Fugitive emissions only | |
| 034 | Molten Sulfur Storage - (East) Tank 1 - Vent 5 | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Removed ^f | |
| 035 | Molten Sulfur Storage - (West) Tank 2 - Vent 1 | 13 | 1965 | 1964 | Yes | Yes | Yes | Yes | -- | -- | -- | Fugitive emissions only | |
| 036 | Molten Sulfur Storage - (West) Tank 2 - Vent 2 | 13 | 1965 | 1964 | Yes | Yes | Yes | Yes | -- | -- | -- | Fugitive emissions only | |
| 037 | Molten Sulfur Storage - (West) Tank 2 - Vent 3 | 13 | 1965 | 1964 | Yes | Yes | Yes | Yes | -- | -- | -- | Fugitive emissions only | |
| 038 | Molten Sulfur Storage - (West) Tank 2 - Vent 4 | 13 | 1965 | 1964 | Yes | Yes | Yes | Yes | -- | -- | -- | Fugitive emissions only | |
| 039 | Molten Sulfur Storage - (West) Tank 2 - Vent 5 | 13 | 1965 | 1964 | Yes | Yes | Yes | Yes | -- | -- | -- | Fugitive emissions only | |
| 040 | Molten Sulfur Truck Pit, East Vent, with fan | 13 | 1965 | 1964 | Yes | Yes | Yes | Yes | -- | -- | -- | Fugitive emissions only | |
| 041 | Molten Sulfur Truck Pit, East Vent, without fan | 13 | 1965 | 1964 | Yes | Yes | Yes | Yes | -- | -- | -- | Fugitive emissions only | |
| 042 | Molten Sulfur Truck Pit, West Vent, with fan | 13 | 1965 | 1964 | Yes | Yes | Yes | Yes | -- | -- | -- | Fugitive emissions only | |
| 043 | Molten Sulfur Truck Pit, West Vent, without fan | 13 | 1965 | 1964 | Yes | Yes | Yes | Yes | -- | -- | -- | Fugitive emissions only | |
| 044 | Molten Sulfur Rail Pit, North Vent | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Removed ^f | |
| 045 | Molten Sulfur Rail Pit, South Vent | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Removed ^f | |
| 048 | PHOSPHOGYPSUM STACK | 13 | 1965 | 1964 | Yes | Yes | Yes | No | -- | -- | -- | Not a SO ₂ , NO _x , or PM source | |
| 049 | FUGITIVE EMISSIONS | 13 | 1965 | 1964 | Yes | Yes | Yes | Yes | -- | -- | -- | Fugitive emissions only | |
| 050 | Molten Sulfur Transfer Pit with two vents | 13 | -- | June, 2003 | No | Yes | No | -- | -- | -- | -- | Did not exist on 8/7/1977 | |
| | | | | | | | | | Total TPY= | 5,125.0 | 235.8 | 742.0 | |

^a BART Category 13 is "Phosphate Rock Processing Plants."

^b Permit No. 1050055-014-AV.

^c See Appendix A for Calculation.

^d The Auxiliary Boiler (EU 001) has a heat input of less than 250 MMBtu/hr and only provides steam to the process, and is therefore exempt based on EPA guidelines.

^e Source removed per Permit No. 1050055-014-AV

TABLE 2-5
BART ELIGIBILITY ANALYSIS FOR MOSAIC - NEW WALES
FACILITY ID 1050059

| EU ID | Emission Unit | BART Category * | Dates | | | Meets BART Date Criteria ? (Yes/No) | SO ₂ , NO _x , or PM Source ? (Yes/No) | BART Eligible ? (Yes/No) | Potential Emissions ^b | | | Comments |
|-------|--|-----------------|---------------|---------------------------|-------------------------------------|-------------------------------------|---|--------------------------|---|-----------------------|-----------------------|---------------------------|
| | | | Start-Up Date | Initial Construction Date | In Existence on 8/7/1977 ? (Yes/No) | | | | Began Operation After 8/7/1962 ? (Yes/No) | SO ₂ (TPY) | NO _x (TPY) | |
| 002 | Sulfuric Acid Plant No. 1 | 13 | 1975 | 1973 | Yes | Yes | Yes | Yes | 2172.0 | 63.5 | -- | |
| 003 | Sulfuric Acid Plant No. 2 | 13 | 1975 | 1973 | Yes | Yes | Yes | Yes | 2172.0 | 63.5 | -- | |
| 004 | Sulfuric Acid Plant No. 3 | 13 | 1975 | 1973 | Yes | Yes | Yes | Yes | 2172.0 | 63.5 | -- | |
| 005 | Ground Phosphate Rock Railcar Unloading | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 006 | Ground Phosphate Rock Silo | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 008 | Phosphoric Acid Plant (East) | 13 | 1975 | 1973 | Yes | Yes | Yes | No | -- | -- | -- | Only fluoride emissions |
| 009 | DAP Plant No. 1 | 13 | 1975 | 1973 | Yes | Yes | Yes | Yes | 127.0 ^d | 44.5 ^d | 125.3 | |
| 010 | GTSP Plant | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 011 | MAP Plant | 13 | 1975 | 1973 | Yes | Yes | Yes | Yes | -- | -- | 65.7 | |
| 012 | GTSP Storage Building | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 013 | Auxiliary Boiler | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 015 | Animal Feed Ingredients (AFI) Shipping/Truck Loading | 13 | 1978 | 1976 | Yes | Yes | Yes | Yes | -- | -- | 15.8 | |
| 017 | Phosphoric Acid Plant (West) | 13 | 1975 | 1973 | Yes | Yes | Yes | No | -- | -- | -- | Only fluoride emissions |
| 021 | Ground Phosphate Rock Bin | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 023 | AFI Storage Silos (3) - "A" Side | 13 | 1978 | 1976 | Yes | Yes | Yes | Yes | -- | -- | 20.8 | |
| 024 | AFI Shipping Rail Car Loading | 13 | 1978 | 1976 | Yes | Yes | Yes | Yes | -- | -- | 15.8 | |
| 025 | AFI Limestone Storage Silos (2) | 13 | 1978 | 1976 | Yes | Yes | Yes | Yes | -- | -- | 15.8 | |
| 026 | AFI Silica Unloading and Storage | 13 | 1978 | 1976 | Yes | Yes | Yes | Yes | -- | -- | 7.0 | |
| 027 | AFI Plant | 13 | 1978 | 1976 | Yes | Yes | Yes | Yes | 618.9 ^e | 185.3 ^e | 161.2 | |
| 028 | AFI Storage Silos (3) - "B" Side | 13 | 1978 | 1976 | Yes | Yes | Yes | Yes | -- | -- | 20.8 | |
| 029 | Fertilizer Truck/Rail Loadout No. 1 | 13 | 1975 | 1973 | Yes | Yes | Yes | Yes | -- | -- | 20.5 | |
| 030 | Mulfifos Soda Ash Unloading System | 13 | 1979 | 6/3/1977 | Yes | Yes | Yes | Yes | -- | -- | 0.44 ^d | |
| 031 | Mulfifos Soda Ash Conveying System | 13 | 1979 | 6/3/1977 | Yes | Yes | Yes | Yes | -- | -- | 0.26 ^d | |
| 032 | Mulfifos "A" Kiln Cooler | 13 | 1979 | 6/3/1977 | Yes | Yes | Yes | Yes | -- | -- | 5.69 ^d | |
| 033 | Mulfifos "B" Kiln Cooler | 13 | 1979 | 6/3/1977 | Yes | Yes | Yes | Yes | -- | -- | 8.32 ^d | |
| 034 | Mulfifos A & B Kilns Milling & Sizing - West Bag | 13 | 1979 | 6/3/1977 | Yes | Yes | Yes | Yes | -- | -- | 1.75 ^d | |
| 035 | Mulfifos A & B Kilns Milling & Sizing - East Bag | 13 | 1979 | 6/3/1977 | Yes | Yes | Yes | Yes | -- | -- | 1.75 ^d | |
| 036 | Mulfifos A and B Kilns, Dryer and Blending Operation | 13 | 1979 | 6/3/1977 | Yes | Yes | Yes | Yes | 1426.9 ^f | 200.0 ^f | 130.7 | |
| 037 | Fertilizer Truck Loadout No. 2 | 13 | -- | 1980 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 038 | Mulfifos A&B Kilns Milling&Sizing - Surge Bin | 13 | 1979 | 6/3/1977 | Yes | Yes | Yes | Yes | -- | -- | 3.9 ^d | |
| 039 | Phosphoric Acid Plant No. 3 | 13 | 1979 | 1979 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 041 | Fertilizer Truck Loadout No. 3 | 13 | -- | 1980 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 042 | Sulfuric Acid Plant #4 | 13 | 1982 | 1980 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 043 | Fertilizer Rail Loadout No. 2 | 13 | -- | 1980 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 044 | Sulfuric Acid Plant #5 | 13 | 1982 | 1980 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 045 | DAP Plant #2--East Train | 13 | -- | 1980 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 046 | DAP Plant #2--West Train | 13 | -- | 1980 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 047 | DAP Plant #2 West Product Conler | 13 | -- | 1980 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 048 | Uranium Recovery Operations -- Acid Clean Up | 13 | 1980 | 1978 | No | Yes | No | -- | NO | -- | -- | Did not exist on 8/7/1977 |
| 049 | Uranium Recovery Operations -- Solvent Extraction | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 050 | Uranium Recovery Operations -- Uranium Refining | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 051 | Uranium Recovery Operations -- Clay Storage | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shut down ^c |
| 052 | AFI Limestone Feed Bin | 13 | 1978 | 1976 | Yes | Yes | Yes | Yes | -- | -- | 15.8 | |

TABLE 2-5
BART ELIGIBILITY ANALYSIS FOR MOSAIC - NEW WALES
FACILITY ID 1050059

| EU ID | Emission Unit | BART Category ^a | Dates | | | Meets BART Date Criteria? ^e | SO ₂ , NO _x , or PM Source? ^d | BART Eligible? ^e | Potential Emissions ^b | | | Comments | |
|-------------|---|----------------------------|---------------|---------------------------|--|--|--|-----------------------------|--|-----------------------|-----------------------|----------|--|
| | | | Start-Up Date | Initial Construction Date | In Existence on 8/7/1977? ^c | | | | Began Operation After 8/7/1962? ^c | SO ₂ (TPY) | NO _x (TPY) | | PM ₁₀ (TPY) |
| 053 | Phosphoric Acid Clarification and Storage Area | 13 | 1975 | 1973 | Yes | Yes | Yes | No | Yes | -- | -- | -- | Only fluoride emissions removed ^f |
| 054 | DAP Plant No. 1 Cooler | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | -- | |
| 055 | MAP Plant Cooler | 13 | 1975 | 1973 | Yes | Yes | Yes | Yes | Yes | -- | -- | 17.5 | |
| 056 | DAP Plant #2 East Product Cooler | 13 | 1991 | 1990 | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 059 | Fertilizer Rail Loadout No. 3 | 13 | -- | 1980 | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 060 | 7500 Ton Rail Molten Storage Tank | 13 | 1998 | 1997 | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 061 | Molten Sulfur - 2000 Ton Tank No 2, south (removed) | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | -- | Shutdown ^g |
| 062 | 5000 Ton Molten Storage Tank | 13 | 1982 | 1980 | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 063 | 1500 Ton Truck Unloading Sulfur Pit | 13 | 1975 | 1973 | Yes | Yes | Yes | Yes | Yes | 1.2 | -- | 0.8 | |
| 064 | 350 Ton Truck Unloading Sulfur Pit | 13 | 1982 | 1980 | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 065 | Railcar Unloading Pit | 13 | 1982 | 1980 | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 066 | 200 Ton Molten Sulfur Transfer Pit | 13 | 1975 | 1973 | Yes | Yes | Yes | Yes | Yes | 0.4 | -- | 0.4 | |
| 067 | 1500 Ton Truck Unloading Sulfur Pit, Front Vent | 13 | 1975 | 1973 | Yes | Yes | Yes | Yes | Yes | 1.2 | -- | 0.8 | |
| 068 | 1500 Ton Truck Unloading Sulfur Pit, Rear Vent | 13 | 1975 | 1973 | Yes | Yes | Yes | Yes | Yes | 1.2 | -- | 0.8 | |
| 069 | 350 Ton Truck Unloading Sulfur Pit, Vent | 13 | 1982 | 1980 | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 070 | Limestone Storage Silo/Rock Grinding | 13 | -- | 1996 | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 071 | Phosphogypsum stack | 13 | 1975 | 1973 | Yes | Yes | Yes | No | Yes | -- | -- | -- | Only fluoride emissions |
| 072 | Facility-Wide Fugitive Emissions | 13 | 1975 | 1973 | Yes | Yes | Yes | Yes | Yes | -- | -- | -- | Fugitive emissions only |
| 074 | Multifox C Kiln | 13 | 10/26/99 | -- | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 075 | Multifox Kiln C Cooler Baghouse | 13 | 10/26/99 | -- | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 076 | Multifox Kiln C Milling & Sizing Baghouse | 13 | 10/26/99 | -- | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 078 | GRANULAR MAP PLANT | 13 | 1/18/2001 | -- | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 079 | Molten sulfur pit - 200 ton (not constructed) | 13 | -- | na | -- | -- | -- | -- | -- | -- | -- | -- | Source does not exist |
| 080 | Molten Sulfur Truck Loading (1 of 2 constructed) | 13 | -- | 2002 | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 081 | 89.5 MMBTU/hr boiler (non-NSPS) - rental boiler | 13 | -- | -- | -- | -- | -- | -- | -- | -- | -- | -- | Source eliminated ^g |
| Total TPY = | | | | | | | | | 8,692.8 | 620.3 | 657.6 | | |

^a BART Category 13 is "Phosphate Rock Processing Plants."

^b Permit No. 1050059-014-AV

^c See Appendix A for Calculation.

^d Based on stack test data and 8760 hr/yr operation.

^e Permit No. 1050059-045-AV.

^f Source does not exist in Permit No. 1050059-045-AV.

TABLE 2-6
BART ELIGIBILITY ANALYSIS FOR MOSAIC BARTOW
FACILITY ID 1050046

| EU ID | Emission Unit | BART Category ^a | Dates | | | | SO ₂ , NO _x , or PM Source? (Yes/No) | BART Eligible? (Yes/No) | Potential Emissions ^b | | | Comments | |
|-----------------------|--|----------------------------|---------------|---------------------------|------------------------------------|--|--|-------------------------|------------------------------------|-----------------------|-----------------------|----------|-------------------------------|
| | | | Start-Up Date | Initial Construction Date | In Existence on 8/7/1977? (Yes/No) | Began Operation After 8/7/1962? (Yes/No) | | | Meets BART Date Criteria? (Yes/No) | SO ₂ (TPY) | NO _x (TPY) | | PM ₁₀ (TPY) |
| Bartow Plant | | | | | | | | | | | | | |
| 001 | NO. 3 FERTILIZER PLANT | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 002 | No. 4 Fertilizer Shipping Plant | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 004 | No. 3 Fertilizer Shipping Plant | 13 | <8/7/62 | <8/7/77 | No | No | No | -- | NO | -- | -- | -- | Began operation before 8/7/62 |
| 010 | Phosphoric Acid Plant (No. 4 -- V-Train, and No. 5 -- U-Train) | 13 | -- | -- | Yes | Yes | Yes | No | Yes | -- | -- | -- | Only fluoride emissions |
| 012 | No. 4 Sulfuric Acid Plant | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 021 | NO. 4 FERTILIZER PLANT | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 032 | No. 6 Sulfuric Acid Plant | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 033 | No. 5 Sulfuric Acid Plant | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 034 | No. 5 Phosphoric Acid Plant | 13 | -- | 7/22/1975 | Yes | Yes | Yes | No | Yes | -- | -- | -- | Only fluoride emissions |
| 045 | Molten Sulfur System -- Stack 45 from West 200 ton molten sulfur pit | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 046 | Molten Sulfur System -- Vent 44 and 44A from 6,000 ton tank | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 047 | Molten Sulfur System -- Vent 43, 43A, 43B, 43C and 43D from 3,000 ton tank | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 050 | Molten Sulfur System -- Stack 47 from East 300 ton molten sulfur pit | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 051 | Cleaver Brooks Package Watertube Boiler | 13 | -- | >8/7/77 | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 052 | Bartow Phosphogypsum Stack | 13 | -- | -- | Yes | Yes | Yes | -- | Yes | -- | -- | -- | Only fluoride emissions |
| Mulberry Plant | | | | | | | | | | | | | |
| 054 | No. 3 Sulfuric Acid Plant | 13 | 12/26/74 | -- | Yes | Yes | Yes | Yes | Yes | 1240.8 | -- | -- | |
| 055 | Auxiliary Process Steam Boiler | 13 | <8/7/62 | -- | Yes | No | No | -- | NO | -- | -- | -- | Began operation before 8/7/62 |
| 056 | Molten Sulfur Storage/Handling--Truck Delivery Pit | 13 | 4/3/90 | -- | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 057 | Molten Sulfur Storage/Handling--Storage Tank, North Vent | 13 | 4/3/90 | -- | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 058 | Molten Sulfur Storage/Handling--Storage Tank, Southeast Vent | 13 | 4/3/90 | -- | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 059 | Molten Sulfur Storage/Handling--Storage Tank, Southwest Vent | 13 | 4/3/90 | -- | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| 060 | Molten Sulfur Storage/Handling--Storage Tank, Middle Vent | 13 | 4/3/90 | -- | No | Yes | No | -- | NO | -- | -- | -- | Did not exist on 8/7/1977 |
| Total TPY= | | | | | | | | | | 1,240.8 | 0.0 | 0.0 | |

^a BART Category 13 is "Phosphate Rock Processing Plants."

^b Permit No. 1050046-018-AV

**TABLE 2-7
SUMMARY OF STACK AND OPERATING PARAMETERS AND LOCATIONS FOR THE BART-ELIGIBLE EMISSIONS UNITS
MOSAIC RIVERVIEW**

| EU ID | Emission Unit | Model ID | Stack Parameters ^a | | | | Operating Parameters ^a | | | | |
|----------|---|----------|-------------------------------|-------|----------|------|-----------------------------------|------------------|-------|----------|-------|
| | | | Height | | Diameter | | Flow Rate (acfm) | Exit Temperature | | Velocity | |
| | | | ft | m | ft | m | | °F | K | ft/s | m/s |
| 004 | No. 7 Sulfuric Acid Plant | NO7SAP | 150 | 45.72 | 7.5 | 2.29 | 122,000 | 170 | 349.8 | 46.0 | 14.03 |
| 005 | No. 8 Sulfuric Acid Plant | NO8SAP | 150 | 45.72 | 8.0 | 2.44 | 105,000 | 150 | 338.7 | 34.8 | 10.61 |
| 006 | No. 9 Sulfuric Acid Plant | NO9SAP | 150 | 45.72 | 9.0 | 2.74 | 149,000 | 152 | 339.8 | 39.0 | 11.90 |
| 22,23,24 | Nos. 3 and 4 MAP Plants and South Cooler | MAPNO34 | 133 | 40.54 | 7.0 | 2.13 | 165,000 | 142 | 334.3 | 71.5 | 21.78 |
| 063 | Molten Sulfur Storage Tank Nos. 1, 2, and 3 | MSSKTL | 33 | 10.06 | 0.83 | 0.25 | 665 | 110 | 316.5 | 20.5 | 6.24 |
| 66,67,68 | Molten Sulfur Storage and Handling -- Pits 7, 8, 9 ^b | MSPITS | 6 | 1.83 | 0.58 | 0.18 | -- | 70 | 294.3 | 0.3 | 0.1 |

^a Stack and operating parameters from PSD Permit Application for facility expansion, May 2001.

Note: All emissions units will be collocated for the purpose of modeling. The facility coordinates are as follows:

UTM Coordinates: Zone 17, 362.9 km East, 3,082.5 km North.

Lat/Long: 27° 51' 28" North, 82° 23' 15" West.

Lambert Conformal Conic (LCC) coordinate, VISTAS Domain: 1,448.7 km, -1,233.5 km.

^b Modeled as volume sources. Dimensions are based on methods presented in accordance with AERMOD User's Manual, and are as follows:

| Physical Dimensions (ft) | | Model Dimensions (ft) | | |
|--------------------------|-----------|-----------------------|-----------------|------------------|
| Height (H) | Width (W) | Height (H or H/2) | Sigma Y (W/4.3) | Sigma Z (H/2.15) |
| 8.0 | 210.0 | 8.0 | 48.8 | 3.72 |

**TABLE 2-8
SUMMARY OF STACK AND OPERATING PARAMETERS AND LOCATIONS FOR THE BART-ELIGIBLE EMISSIONS UNITS
MOSAIC GREEN BAY**

| EU ID | Emission Unit | Model ID | Stack Parameters ^a | | | | Operating Parameters ^a | | | | |
|-------|--------------------------------|----------|-------------------------------|-------|----------|------|-----------------------------------|------------------|-------|----------|-------|
| | | | Height | | Diameter | | Flow Rate (acfm) | Exit Temperature | | Velocity | |
| | | | ft | m | ft | m | | °F | K | ft/s | m/s |
| 004 | #4 Sulfuric Acid Plant | MOSGB4 | 100 | 30.48 | 7.5 | 2.29 | 151,100 | 180.0 | 355.4 | 57.0 | 17.37 |
| 007 | South AP Fertilizer Plant | MOSGB7A | 130 | 39.62 | 5.0 | 1.52 | 24,400 | 151.0 | 339.3 | 20.7 | 6.31 |
| 007 | South AP Fertilizer Plant | MOSGB7B | 129.5 | 39.47 | 7.5 | 2.29 | 139,500 | 108.0 | 315.4 | 52.6 | 16.04 |
| 029 | North MAP/DAP Fertilizer Plant | MOSGB29A | 129.5 | 39.47 | 7.5 | 2.29 | 180,800 | 105.0 | 313.7 | 68.2 | 20.79 |
| 029 | North MAP/DAP Fertilizer Plant | MOSGB29B | 117 | 35.66 | 5.5 | 1.68 | 56,100 | 204.0 | 368.7 | 39.4 | 12.00 |

^a Stack and operating parameters from PSD Permit Application for Ammoniated Phosphates Plants dated August, 2005.

Note: All emissions units will be collocated for the purpose of modeling. The facility coordinates are as follows:

UTM Coordinates: Zone 17, 409.5 km East, 3,080.1 km North.

Lat/Long: 27° 50' 21" North, 81° 54' 41" West.

Lambert Conformal Conic (LCC) coordinate, VISTAS Domain: 1,492.85 km, -1,227.83 km.

**TABLE 2-9
SUMMARY OF STACK AND OPERATING PARAMETERS AND LOCATIONS FOR THE BART-ELIGIBLE EMISSIONS UNITS
MOSAIC SOUTH PIERCE**

| EU ID | Emission Unit | Model ID | Stack Parameters ^a | | | | Operating Parameters ^a | | | | |
|-------|--|----------|-------------------------------|-------|----------|------|-----------------------------------|------------------|-------|----------|-------------------|
| | | | Height | | Diameter | | Flow Rate (acfm) | Exit Temperature | | Velocity | |
| | | | ft | m | ft | m | | ^o F | K | ft/s | m/s |
| 004 | Sulfuric Acid Plant No. 10 | SPIER4 | 150 | 45.72 | 9.0 | 2.74 | 125,162 | 169.7 | 349.7 | 32.8 | 9.99 |
| 005 | Sulfuric Acid Plant No. 11 | SPIER5 | 150 | 45.72 | 9.0 | 2.74 | 118,163 | 159.9 | 344.2 | 31.0 | 9.44 |
| 022 | No. 2 Ball Mill Grinding System | SPIER22 | 110 | 33.53 | 1.8 | 0.55 | 4,513 | 145.5 | 336.2 | 29.6 | 9.01 |
| 023 | GTSP Production Plant | SPIER23 | 140 | 42.67 | 9.0 | 2.74 | 138,527 | 113.3 | 318.3 | 36.3 | 11.06 |
| 024 | GTSP East Storage Building - North Scrubber | SPIER24 | 70 | 21.34 | 11.0 | 3.35 | 134,892 | 88.9 | 304.7 | 23.7 | 7.21 |
| 025 | GTSP East Storage Building - South Scrubber | SPIER25 | 70 | 21.34 | 11.0 | 3.35 | 140,830 | 92.0 | 306.5 | 24.7 | 7.53 |
| 026 | GTSP Rock Hopper Bin | SPIER26 | 60 | 18.29 | 11.7 | 3.57 | 1,325 | 123.5 | 324.0 | 0.03 | 0.01 ^b |
| 030 | Molten Sulfur Storage - (East) Tank 1 - Vent 1 ^c | SPIER30 | 30 | 9.14 | 14.0 | 4.27 | -- | 70.0 | 294.3 | 0.03 | 0.01 ^b |
| 031 | Molten Sulfur Storage - (East) Tank 1 - Vent 2 ^c | SPIER31 | 30 | 9.14 | 14.0 | 4.27 | -- | 70.0 | 294.3 | 0.03 | 0.01 ^b |
| 032 | Molten Sulfur Storage - (East) Tank 1 - Vent 3 ^c | SPIER32 | 30 | 9.14 | 14.0 | 4.27 | -- | 70.0 | 294.3 | 0.03 | 0.01 ^b |
| 033 | Molten Sulfur Storage - (East) Tank 1 - Vent 4 ^c | SPIER33 | 30 | 9.14 | 14.0 | 4.27 | -- | 70.0 | 294.3 | 0.03 | 0.01 ^b |
| 035 | Molten Sulfur Storage - (West) Tank 2 - Vent 1 ^c | SPIER35 | 30 | 9.14 | 14.0 | 4.27 | -- | 70.0 | 294.3 | 0.03 | 0.01 ^b |
| 036 | Molten Sulfur Storage - (West) Tank 2 - Vent 2 ^c | SPIER36 | 30 | 9.14 | 14.0 | 4.27 | -- | 70.0 | 294.3 | 0.03 | 0.01 ^b |
| 037 | Molten Sulfur Storage - (West) Tank 2 - Vent 3 ^c | SPIER37 | 30 | 9.14 | 14.0 | 4.27 | -- | 70.0 | 294.3 | 0.03 | 0.01 ^b |
| 038 | Molten Sulfur Storage - (West) Tank 2 - Vent 4 ^c | SPIER38 | 30 | 9.14 | 14.0 | 4.27 | -- | 70.0 | 294.3 | 0.03 | 0.01 ^b |
| 039 | Molten Sulfur Storage - (West) Tank 2 - Vent 5 ^c | SPIER39 | 30 | 9.14 | 14.0 | 4.27 | -- | 70.0 | 294.3 | 0.03 | 0.01 ^b |
| 040 | Molten Sulfur Truck Pit, East Vent, with fan ^d | SPIER40 | 10 | 3.05 | 12.0 | 3.66 | -- | 70.0 | 294.3 | 0.03 | 0.01 ^b |
| 041 | Molten Sulfur Truck Pit, East Vent, without fan ^d | SPIER41 | 10 | 3.05 | 12.0 | 3.66 | -- | 70.0 | 294.3 | 0.03 | 0.01 ^b |
| 042 | Molten Sulfur Truck Pit, West Vent, with fan ^d | SPIER42 | 10 | 3.05 | 12.0 | 3.66 | -- | 70.0 | 294.3 | 0.03 | 0.01 ^b |
| 043 | Molten Sulfur Truck Pit, West Vent, without fan ^d | SPIER43 | 10 | 3.05 | 12.0 | 3.66 | -- | 70.0 | 294.3 | 0.03 | 0.01 ^b |

^a Mosaic data.

^b Horizontal or downward discharge. EUs 40, 41, 42, and 43 have raincap. Exit temperature assumed as ambient.

^c Emission units 30 to 39 are modeled as one emission unit.

^d Emission units 40 to 43 are modeled as one emission unit.

Note: All emissions units will be collocated for the purpose of modeling. The facility coordinates are as follows:

UTM Coordinates: Zone 17, 408.2 km East, 3,073.2 km North.

Lat/Long: 27° 46' 56" North, 81° 55' 55" West.

Lambert Conformal Conic (LCC) coordinate, VISTAS Domain: 1,494.852 km, -1,234.567 km.

TABLE 2-10
SUMMARY OF STACK AND OPERATING PARAMETERS AND LOCATIONS FOR THE BART-ELIGIBLE EMISSIONS UNITS
MOSAIC NEW WALES

| EU ID | Emission Unit | Model ID | Stack Parameters ^a | | | | Operating Parameters ^a | | | | | |
|-------|--|----------|-------------------------------|-------|----------|------|-----------------------------------|------------------|-------|----------|-------------------|--|
| | | | Height | | Diameter | | Flow Rate (acfm) | Exit Temperature | | Velocity | | |
| | | | ft | m | ft | m | | °F | K | ft/s | m/s | |
| 002 | Sulfuric Acid Plant No. 1 | WALES2 | 200 | 60.96 | 8.5 | 2.59 | 139,680 | 157.2 | 342.7 | 41.0 | 12.50 | |
| 003 | Sulfuric Acid Plant No. 2 | WALES3 | 200 | 60.96 | 8.5 | 2.59 | 131,990 | 152.1 | 339.8 | 38.8 | 11.82 | |
| 004 | Sulfuric Acid Plant No. 3 | WALES4 | 200 | 60.96 | 8.5 | 2.59 | 143,948 | 162.5 | 345.6 | 42.3 | 12.89 | |
| 009 | DAP Plant No. 1 | WALES9 | 133 | 40.54 | 7.0 | 2.13 | 168,647 | 158.5 | 343.4 | 73.0 | 22.26 | |
| 011 | MAP Plant | WALES11 | 120 | 36.58 | 4.0 | 1.22 | 43,246 | 173.8 | 351.9 | 57.4 | 17.48 | |
| 015 | Animal Feed Ingredients (AFI) Shipping/Truck Loading ^c | WALES15 | 66 | 20.12 | 2.5 | 0.76 | 5,685 | 83.9 | 302.0 | 0.03 | 0.01 ^b | |
| 023 | AFI Storage Silos (3) - "A" Side ^c | WALES23 | 114 | 34.75 | 0.8 | 0.23 | 1,812 | 93.4 | 307.3 | 0.03 | 0.01 ^b | |
| 024 | AFI Shipping Rail Car Loading ^c | WALES24 | 103 | 31.39 | 2.5 | 0.76 | 2,538 | 90.6 | 305.7 | 0.03 | 0.01 ^b | |
| 025 | AFI Limestone Storage Silos (2) ^c | WALES25 | 119 | 36.27 | 1.2 | 0.37 | 9,727 | 102.7 | 312.4 | 0.03 | 0.01 ^b | |
| 026 | AFI Silica Unloading and Storage ^c | WALES26 | 18 | 5.49 | 0.7 | 0.21 | 1,522 | 154.8 | 341.4 | 0.03 | 0.01 ^b | |
| 027 | AFI Plant | WALES27 | 172 | 52.43 | 8.0 | 2.44 | 221,554 | 153.1 | 340.5 | 73.5 | 22.39 | |
| 028 | AFI Storage Silos (3) - "B" Side ^c | WALES28 | 114 | 34.75 | 0.8 | 0.23 | 716 | 84 | 302.0 | 0.03 | 0.01 ^b | |
| 029 | Fertilizer Truck/Rail Loadout No. 1 ^c | WALES29 | 132 | 40.23 | 3.0 | 0.91 | 16,843 | 97.5 | 309.5 | 39.7 | 12.10 | |
| 030 | Mulfifos Soda Ash Unloading System ^c | WALES30 | 5 | 1.52 | 0.5 | 0.15 | 538 | 131 | 328.2 | 45.7 | 13.92 | |
| 031 | Mulfifos Soda Ash Conveying System ^c | WALES31 | 105 | 32.00 | 0.8 | 0.23 | 1,354 | 105 | 313.7 | 0.03 | 0.01 ^b | |
| 032 | Mulfifos "A" Kiln Cooler ^c | WALES32 | 86 | 26.21 | 1.5 | 0.46 | 30,376 | 212 | 373.2 | 286.5 | 87.32 | |
| 033 | Mulfifos "B" Kiln Cooler ^c | WALES33 | 86 | 26.21 | 1.5 | 0.46 | 22,665 | 260 | 399.8 | 213.8 | 65.15 | |
| 034 | Mulfifos A & B Kilns Milling & Sizing - West Bag Collector ^c | WALES34 | 71 | 21.64 | 2.5 | 0.76 | 10,035 | 136 | 330.9 | 0.03 | 0.01 ^b | |
| 035 | Mulfifos A & B Kilns Milling & Sizing - East Bag Collector ^c | WALES35 | 65 | 19.81 | 1.1 | 0.34 | 4,525 | 89.3 | 305.0 | 0.03 | 0.01 ^b | |
| 036 | Mulfifos A and B Kilns, Dryer and Blending Operation | WALES36 | 172 | 52.43 | 4.5 | 1.37 | 51,469 | 102.4 | 312.3 | 53.9 | 16.44 | |
| 038 | Mulfifos A&B Kilns Milling&Sizing - Surge Bin Bag Collector ^c | WALES38 | 71 | 21.64 | 2.5 | 0.76 | 4,525 | 89.3 | 305.0 | 0.03 | 0.01 ^b | |
| 052 | AFI Limestone Feed Bin ^c | WALES52 | 116 | 35.36 | 0.9 | 0.27 | 1,178 | 99.8 | 310.8 | 0.03 | 0.01 ^b | |
| 055 | MAP Plant Cooler ^c | WALES55 | 51 | 15.54 | 4.3 | 1.31 | 19,188 | 131.2 | 328.3 | 0.03 | 0.01 ^b | |
| 063 | 1500 Ton Truck Unloading Sulfur Pit ^c | WALES63 | 40 | 12.19 | 2.0 | 0.61 | 80 | 240 | 388.7 | 0.42 | 0.13 | |
| 066 | 200 Ton Molten Sulfur Transfer Pit ^c | WALES66 | 12 | 3.66 | 1.0 | 0.30 | -- | 240 | 388.7 | 0.03 | 0.01 ^b | |
| 067 | 1500 Ton Truck Unloading Sulfur Pit, Front Vent ^c | WALES67 | 10 | 3.05 | 1.0 | 0.30 | -- | 90 | 305.4 | 0.03 | 0.01 ^b | |
| 068 | 1500 Ton Truck Unloading Sulfur Pit, Rear Vent ^c | WALES68 | 10 | 3.05 | 1.0 | 0.30 | -- | 90 | 305.4 | 0.03 | 0.01 ^b | |

^a Mosaic data.

^b Horizontal discharge. EUs 66, 67, and 68 have raincap.

^c Emissions units 15 to 26, 28 to 35, and 38 to 68 are modeled as one emission unit using the stack parameters of EU 68.

Note: All emissions units will be collocated for the purpose of modeling. The facility coordinates are as follows:

UTM Coordinates: Zone 17, 396.6 km East, 3,078.9 km North.

Lat/Long: 27° 49' 56" North, 82° 03' 00" West.

Lambert Conformal Conic (LCC) coordinate, VISTAS Domain: 1,482.32 km, -1,230.95 km.

**TABLE 2-11
SUMMARY OF STACK AND OPERATING PARAMETERS AND LOCATIONS FOR THE BART-ELIGIBLE EMISSIONS UNITS
MOSAIC BARTOW**

| EU ID | Emission Unit | Model ID | Stack Parameters ^a | | | | Operating Parameters ^a | | | | |
|-------|---------------------------|----------|-------------------------------|-------|----------|------|-----------------------------------|------------------|-------|----------|-------|
| | | | Height | | Diameter | | Flow Rate | Exit Temperature | | Velocity | |
| | | | ft | m | ft | m | (acfm) | °F | K | ft/s | m/s |
| 054 | No. 3 Sulfuric Acid Plant | BARTOW54 | 200 | 60.96 | 7.0 | 2.13 | 77,550 | 153.0 | 340.4 | 33.6 | 10.24 |

^a Stack and operating parameters from Title V renewal application dated May, 2004.

Note: All emissions units will be collocated for the purpose of modeling. The facility coordinates are as follows:

UTM Coordinates: Zone 17, 409.8 km East, 3,086.6 km North.

Lat/Long: 27° 54' 10" North, 81° 54' 59" West.

Lambert Conformal Conic (LCC) coordinate, VISTAS Domain: 1,494.137 km, -1,220.920 km.

TABLE 2-12
SUMMARY OF MAXIMUM 24-HOUR AVERAGE EMISSION RATES FOR THE BART-ELIGIBLE EMISSIONS UNITS
MOSAIC RIVERVIEW

| Source | EU ID | Model ID | PM ₁₀ lb/hr | NO _x lb/hr | SO ₂ lb/hr | H ₂ SO ₄ ^h lb/hr |
|--|----------|----------|------------------------|-----------------------|-----------------------|---|
| No. 7 Sulfuric Acid Plant | 004 | NO7SAP | -- | 16.0 ^b | 467.0 ^a | 16.0 ^a |
| No. 8 Sulfuric Acid Plant | 005 | NO8SAP | -- | 13.5 ^b | 393.8 ^c | 11.3 ^c |
| No. 9 Sulfuric Acid Plant | 006 | NO9SAP | -- | 17.0 ^b | 495.8 ^c | 14.2 ^c |
| Nos. 3 and 4 MAP Plants and South Cooler | 22,23,24 | MAPNO34 | 22 ^a | 0.47 ^b | 0.003 ^b | -- |
| Molten Sulfur Storage Tank Nos. 1, 2, and 3 | 063 | MSTKTL | 0.28 ^b | -- | 3.34 ^b | -- |
| Molten Sulfur Storage and Handling -- Pits 7, 8, 9 | 66,67,68 | MSPITS | 1.31 ^b | -- | 0.13 ^b | -- |

^a Based on permit limit in permit No. 0570008-045-AV

^b Based on PSD permit application for facility expansion dated May, 2001.

^c Based on permit limit in permit No. 0570008-036-AC/PSD-FL-315

TABLE 2-13
SUMMARY OF MAXIMUM 24-HOUR AVERAGE EMISSION RATES FOR THE BART-ELIGIBLE EMISSIONS UNITS
MOSAIC GREEN BAY

| Source | EU ID | Model ID | PM ₁₀ lb/hr | NO _x lb/hr | SO ₂ lb/hr | H ₂ SO ₄ lb/hr |
|---|-------|----------|------------------------|-----------------------|-----------------------|--------------------------------------|
| #4 Sulfuric Acid Plant | 004 | MOSGB4 | -- | 10.5 ^a | 350.0 ^b | 13.1 ^b |
| South AP Fertilizer Plant - Reactor/Granulator | 007 | MOSGB7 | 5.9 ^b | -- | -- | -- |
| South AP Fertilizer Plant - Dryer | 007 | MOSGB7B | 5.9 ^b | 12.6 ^c | 3.2 ^c | 0.053 ^c |
| North MAP/DAP Fertilizer Plant - Main Stack (Dryer) | 029 | MOSGB29A | 15.9 ^b | 7.4 ^c | 2.6 ^c | 0.044 ^c |
| North MAP/DAP Fertilizer Plant - R/G Stack | 029 | MOSGB29B | 15.9 ^b | -- | -- | -- |

^a Calculated based on emission limit of No. 6 SAP (0.12 lb/ton H₂SO₄) and 2,100 TPD of production capacity.

^b Permit allowable emission rates from Permit 1050053-037-AV.

^c See Appendix A for calculation.

TABLE 2-14
SUMMARY OF MAXIMUM 24-HOUR AVERAGE EMISSION RATES FOR THE BART-ELIGIBLE EMISSIONS UNITS
MOSAIC SOUTH PIERCE

| Source | EU ID | Model ID | PM ₁₀ lb/hr | NO _x lb/hr | SO ₂ lb/hr | H ₂ SO ₄ lb/hr |
|---|-------|----------|------------------------|-----------------------|-----------------------|--------------------------------------|
| Sulfuric Acid Plant No. 10 | 004 | MOSSP4 | -- | -- | 494.7 ^b | 18.6 ^b |
| Sulfuric Acid Plant No. 11 | 005 | MOSSP5 | -- | -- | 477.2 ^b | 17.9 ^b |
| No. 2 Ball Mill Grinding System | 022 | MOSSP22 | 31.8 ^c | -- | -- | -- |
| GTSP Production Plant | 023 | MOSSP23 | 35.0 ^c | 23.8 ^a | 170.1 ^a | 2.2 ^a |
| GTSP East Storage Building - North Scrubber | 024 | MOSSP24 | 20.1 ^c | -- | -- | -- |
| GTSP East Storage Building - South Scrubber | 025 | MOSSP25 | 20.1 ^c | -- | -- | -- |
| GTSP Rock Hopper Bin | 026 | MOSSP26 | 22.5 ^c | -- | -- | -- |
| Molten Sulfur Storage - (East) Tank 1 - Vent 1 | 030 | MOSSP30 | 0.14 ^c | -- | 0.18 ^c | -- |
| Molten Sulfur Storage - (East) Tank 1 - Vent 2 | 031 | MOSSP31 | 0.14 ^c | -- | 0.18 ^c | -- |
| Molten Sulfur Storage - (East) Tank 1 - Vent 3 | 032 | MOSSP32 | 0.14 ^c | -- | 0.18 ^c | -- |
| Molten Sulfur Storage - (East) Tank 1 - Vent 4 | 033 | MOSSP33 | 0.14 ^c | -- | 0.18 ^c | -- |
| Molten Sulfur Storage - (West) Tank 2 - Vent 1 | 035 | MOSSP35 | 0.11 ^c | -- | 0.14 ^c | -- |
| Molten Sulfur Storage - (West) Tank 2 - Vent 2 | 036 | MOSSP36 | 0.11 ^c | -- | 0.14 ^c | -- |
| Molten Sulfur Storage - (West) Tank 2 - Vent 3 | 037 | MOSSP37 | 0.11 ^c | -- | 0.14 ^c | -- |
| Molten Sulfur Storage - (West) Tank 2 - Vent 4 | 038 | MOSSP38 | 0.11 ^c | -- | 0.14 ^c | -- |
| Molten Sulfur Storage - (West) Tank 2 - Vent 5 | 039 | MOSSP39 | 0.11 ^c | -- | 0.14 ^c | -- |
| Molten Sulfur Truck Pit, East Vent, with fan ^d | 040 | MOSSP40 | -- | -- | -- | -- |
| Molten Sulfur Truck Pit, East Vent, without fan | 041 | MOSSP41 | 0.51 ^c | -- | 0.66 ^c | -- |
| Molten Sulfur Truck Pit, West Vent, with fan ^e | 042 | MOSSP42 | -- | -- | -- | -- |
| Molten Sulfur Truck Pit, West Vent, without fan | 043 | MOSSP43 | 0.51 ^c | -- | 0.66 ^c | -- |

^a See Appendix A for calculation.

^b Based on maximum actual daily production rate during 2001-2003 and permit allowable emission limit in lb/ton H₂SO₄ production.

^c Permit allowable emission rates from Permit 1050055-014-AV.

^d Duplicate of EU 041.

^e Duplicate of EU 043.

Notes:

Emission units 30 to 39 are modeled as one emission unit.

Emission units 40 to 43 are modeled as one emission unit.

TABLE 2-15
SUMMARY OF MAXIMUM 24-HOUR AVERAGE EMISSION RATES FOR THE BART-ELIGIBLE EMISSIONS UNITS
MOSAIC NEW WALES

| Source | EU ID | Model ID | PM ₁₀ lb/hr | NO _x lb/hr | SO ₂ lb/hr | H ₂ SO ₄ ^b lb/hr |
|--|-------|----------|------------------------|-----------------------|-----------------------|---|
| Sulfuric Acid Plant No. 1 | 002 | WALES2 | | 14.5 ^a | 422.9 ^b | 12.1 ^b |
| Sulfuric Acid Plant No. 2 | 003 | WALES3 | | 14.5 ^a | 422.9 ^b | 12.1 ^b |
| Sulfuric Acid Plant No. 3 | 004 | WALES4 | | 14.5 ^a | 438.1 ^b | 12.5 ^b |
| DAP Plant No. 1 | 009 | WALES9 | 26.8 ^a | 10.2 ^c | 29.0 ^c | 0.37 ^c |
| MAP Plant | 011 | WALES11 | 15.0 ^a | -- | -- | -- |
| Animal Feed Ingredients (AFI) Shipping/Truck Loading ^e | 015 | WALES15 | 3.6 ^a | -- | -- | -- |
| AFI Storage Silos (3) - "A" Side ^e | 023 | WALES23 | 4.8 ^a | -- | -- | -- |
| AFI Shipping Rail Car Loading ^e | 024 | WALES24 | 3.6 ^a | -- | -- | -- |
| AFI Limestone Storage Silos (2) ^c | 025 | WALES25 | 3.6 ^a | -- | -- | -- |
| AFI Silica Unloading and Storage ^e | 026 | WALES26 | 1.6 ^a | -- | -- | -- |
| AFI Plant | 027 | WALES27 | 36.8 ^a | 42.3 ^c | 141.3 ^c | 1.8 ^c |
| AFI Storage Silos (3) - "B" Side ^e | 028 | WALES28 | 4.8 ^a | -- | -- | -- |
| Fertilizer Truck/Rail Loadout No. 1 ^e | 029 | WALES29 | 4.7 ^a | -- | -- | -- |
| Multifos Soda Ash Unloading System ^e | 030 | WALES30 | 0.1 ^d | -- | -- | -- |
| Multifos Soda Ash Conveying System ^e | 031 | WALES31 | 0.1 ^d | -- | -- | -- |
| Multifos "A" Kiln Cooler ^e | 032 | WALES32 | 1.3 ^d | -- | -- | -- |
| Multifos "B" Kiln Cooler ^e | 033 | WALES33 | 1.9 ^d | -- | -- | -- |
| Multifos A & B Kilns Milling & Sizing - West Bag Collector ^e | 034 | WALES34 | 0.4 ^d | -- | -- | -- |
| Multifos A & B Kilns Milling & Sizing - East Bag Collector ^e | 035 | WALES35 | 0.4 ^d | -- | -- | -- |
| Multifos A and B Kilns, Dryer and Blending Operation | 036 | WALES36 | 29.83 ^a | 45.7 ^c | 316.0 ^d | 4.2 ^c |
| Multifos A&B Kilns Milling&Sizing - Surge Bin Bag Collector ^e | 038 | WALES38 | 0.9 ^d | -- | -- | -- |
| AFI Limestone Feed Bin ^e | 052 | WALES52 | 3.6 ^a | -- | -- | -- |
| MAP Plant Cooler ^e | 055 | WALES55 | 4.0 ^a | -- | -- | -- |
| 1500 Ton Truck Unloading Sulfur Pit ^e | 063 | WALES63 | 0.2 ^a | | 0.30 ^a | -- |
| 200 Ton Molten Sulfur Transfer Pit ^e | 066 | WALES66 | 0.1 ^a | | 0.10 ^a | -- |
| 1500 Ton Truck Unloading Sulfur Pit, Front Vent ^e | 067 | WALES67 | 0.2 ^a | | 0.30 ^a | -- |
| 1500 Ton Truck Unloading Sulfur Pit, Rear Vent ^e | 068 | WALES68 | 0.2 ^a | | 0.30 ^a | -- |

^a Permit allowable emission rates from Permit 1050059-045-AV.

^b Based on maximum actual daily production rate during 2001-2003 and permit allowable emission limit in lb/ton H₂SO₄ production.

^c See Appendix A for calculation.

^d Stack test data from 2001-2003.

^e Emissions units 15 to 26, 28 to 35, and 38 to 68 are modeled as one emission unit using the stack parameters of EU 68.

TABLE 2-16
SUMMARY OF MAXIMUM 24-HOUR AVERAGE EMISSION RATES FOR THE BART-ELIGIBLE EMISSIONS UNITS
MOSAIC BARTOW

| Source | EU ID | Model ID | PM ₁₀ lb/hr | NO _x lb/hr | SO ₂ lb/hr | H ₂ SO ₄ lb/hr |
|---------------------------|----------|-------------|---------------------------|--------------------------|--------------------------|---|
| No. 3 Sulfuric Acid Plant | 054 | BARTOW54 | -- | -- | 283.3 ^a | 10.6 ^a |

^a Permit allowable emission rates from Permit 1050046-018-AV.

3.0 GEOPHYSICAL AND METEOROLOGICAL DATA

3.1 Modeling Domain and Terrain

CALMET data sets have been developed by EarthTech, Inc. that are based on the following 3 years of Fifth Generation Mesoscale Model (MM5) meteorological data assembled by VISTAS:

- 2001 MM5 data set at 12 km grid (developed by EPA),
- 2002 MM5 data set at 12 km grid (developed by VISTAS), and
- 2003 MM5 data set at 36 km grid (developed by Midwest Regional Planning Organization).

For the finer grid modeling analysis (refined analysis), the 4-km spacing Florida CALMET domain will be used. VISTAS has prepared a total of five sub-regional 4-km spacing CALMET domains. Domain 2 covers all Florida sources and Class I areas that can be potentially affected by the Florida sources.

Golder Associates Inc. (Golder) obtained these data sets from FDEP. As indicated in Section 1.3 of this protocol, the exemption modeling will be based on the finer grid modeling since the Mosaic facilities are large sources that are likely to exceed the initial screening thresholds. Therefore, for the Mosaic BART analyses, only the refined analysis will be performed to determine whether the source is exempt from BART.

3.2 Land Use and Meteorological Database

The CALMET meteorological domains to be used in the exemption modeling have been supplied by VISTAS. The CALMET data sets contain meteorological data and land use parameters for the three-dimensional modeling domain.

3.3 Air Quality Database

3.3.1 Ozone Concentrations

For these analyses, observed ozone data for 2001-2003 from CASTNet and Aerometric Information Retrieval System (AIRS) stations will be used. These data sets have been obtained from EarthTech's website as recommended by FDEP.

3.3.2 Ammonia Concentrations

A fixed monthly background ammonia concentration of 0.5 parts per billion (ppb) will be used based on FDEP's recommendation.

3.4 Natural Conditions at Class I Area

Based on VISTAS' recommendation, Visibility Method 6 will be used in all BART-related modeling, which will compute extinction coefficients for hygroscopic species (modeled and background) using a monthly $f(RH)$ in lieu of calculating hourly RH factors. Monthly RH values from Table A-3 of EPA's *Guidance for Estimating Natural Visibility Conditions under the Regional Haze Rule* (Haze Guideline) will be used. Monthly RH factors for the Class I areas within 300 km of the Mosaic facilities are as follows:

| Month | Chassahowitzka NWA | Everglades NP | Saint Marks NWA | Okefenokee NWA |
|-----------|-----------------------|---------------|--------------------|-------------------|
| January | 3.8 | 2.7 | 3.7 | 3.5 |
| February | 3.5 | 2.6 | 3.4 | 3.2 |
| March | 3.4 | 2.6 | 3.4 | 3.1 |
| April | 3.2 | 2.4 | 3.4 | 3.0 |
| May | 3.3 | 2.4 | 3.5 | 3.6 |
| June | 3.9 | 2.7 | 4.0 | 3.7 |
| July | 3.9 | 2.6 | 4.1 | 3.7 |
| August | 4.2 | 2.9 | 4.4 | 4.1 |
| September | 4.1 | 3.0 | 4.2 | 4.0 |
| October | 3.9 | 2.8 | 3.8 | 3.8 |
| November | 3.7 | 2.6 | 3.7 | 3.5 |
| December | 3.9 | 2.7 | 3.8 | 3.6 |

Method 6 requires input of natural background (BK) concentrations of ammonium sulfate ($BKSO_4$), ammonium nitrate ($BKNO_3$), coarse particulates ($BKPMC$), organic carbon ($BKOC$), soil ($BKSOIL$), and elemental carbon ($BKEC$) in micrograms per cubic meter ($\mu g/m^3$). The model then calculates the natural background light extinction and haze index (HI) based on these values.

According to FDEP recommendations, the natural background light extinction may be based on HI values (in dv) for either the annual average or the 20-percent best visibility days provided by EPA in Appendix B of the Haze Guideline document (using the 10th percentile HI value). For Mosaic's BART analysis, the annual average HI values will be used to determine natural background light extinction of the Class I areas. The light extinction coefficient in inverse megameters (Mm^{-1}) is based on the concentration of the visibility impairing components and the extinction efficiency, in square meters per gram (m^2/g), for each component.

Per VISTAS and FDEP recommendations, the natural background light extinction that is equivalent to EPA-provided background HI values for each Class I area, based on the annual average, will be estimated using the following background values:

- Rayleigh scattering = $10 Mm^{-1}$;
- Concentrations of $BKSO_4$, $BKNO_3$, $BKPMC$, $BKEC$, and $BKEC$ = 0.0; and
- $BKSOIL$ concentration, which is estimated from the extinction coefficient that corresponds to EPA's HI value (corresponding to annual average) and then subtracting the Rayleigh scattering of $10 Mm^{-1}$ (assumes that the extinction efficiency of soil is $1 m^2/g$).

According to Appendix B of the Haze Guideline document document, the annual average background light extinction coefficient for each PSD Class I area and corresponding calculated $BKSOIL$ concentrations are as follows:

- Chassahowitzka NWA – $21.45 Mm^{-1}$ (equivalent to 7.63 dv); $11.45 g/m^3$
- Everglades NP – $20.77 Mm^{-1}$ (equivalent to 7.31 dv); $10.77 g/m^3$
- Saint Marks NWA – $21.53 Mm^{-1}$ (equivalent to 7.67 dv); $11.53 g/m^3$
- Okefenokee NWA – $21.40 Mm^{-1}$ (equivalent to 7.61 dv); $11.40 g/m^3$

Currently, the atmospheric light extinction is estimated by an algorithm developed by the Interagency Monitoring of Protected Visual Environments (IMPROVE) committee, which was adopted by the EPA under the 1999 Regional Haze Rule (RHR). This algorithm for estimating light extinction from particle speciation data tends to underestimate light extinction for the highest haze conditions and overestimate it for the lowest haze conditions and does not include light extinction due to sea salt, which is important at sites near the sea coasts. As a result of these limitations, the IMPROVE Steering Committee recently developed a new algorithm (the "new IMPROVE algorithm") for estimating light extinction from

particulate matter component concentrations, which provides a better correspondence between measured visibility and that calculated from particulate matter component concentrations.

The new algorithm splits the total sulfate, nitrate, and organic carbon compound concentrations into two fractions, representing small and large size distributions of those compounds. New terms added to the algorithm are light absorption by NO₂ gas and light scattering due to fine sea salt accompanied by its own hygroscopic scattering enhancement factor and Class I area specific Rayleigh scattering values rounded off to the nearest whole number. The U.S. Environmental Protection Agency (EPA) and the Federal Land Managers (FLMs) from the National Park Service and the U.S. Fish and Wildlife Service have determined that adding site-specific data (e.g., sea salt and site-specific Rayleigh scattering) to the old IMPROVE algorithm, for a hybrid approach, is not recommended and is allowing the optional use of the new IMPROVE algorithm.

Because one or more of the Class I areas within 300 km of the CFI's Plant City facility are located near the sea coast, the new IMPROVE algorithm may additionally be used to calculate the natural background at these Class I areas. The new IMPROVE algorithm accounts for the background sea salt concentrations and site-specific Rayleigh scattering. Since the new IMPROVE equation cannot be directly implemented using the existing version of the CALPUFF model without additional post-processing or model revision, VISTAS has developed a methodology for implementing the new IMPROVE equation using existing CALPUFF/CALPOST output in a spreadsheet. This spreadsheet, known as the CALPOST-IMPROVE processor will be used to re-calculate visibility impacts due to Mosaic's BART-eligible units in addition to the visibility impacts determined using the old IMPROVE equation.

It is assumed that ambient NO₂ concentrations due to Mosaic's BART eligible units would be very small as to cause negligible light absorption, so light absorption by NO₂ gas, which is a new term added to the new IMPROVE algorithm, will not be considered for Mosaic's BART modeling analysis. The following Class I area specific Rayleigh scattering (in Mm⁻¹) and sea salt concentrations (in µg/m³) values will be used to evaluate the visibility impacts using the new CALPOST-IMPROVE processor:

- Chassahowitzka NWA – 11 Mm⁻¹ ; 0.08 µg/m³
- Everglades NP – 11 Mm⁻¹ ; 0.31 µg/m³
- Saint Marks NWA – 11 Mm⁻¹ ; 0.03 µg/m³
- Okefenokee NWA – 11 Mm⁻¹ ; 0.09 µg/m³

4.0 AIR QUALITY MODELING METHODOLOGY

For predicting maximum visibility impairment at the Class I Area, the CALPUFF modeling system will be used. For BART-related visibility impact assessments, the CALPUFF model, Version 5.756 (060725), is recommended for use by EPA and VISTAS. Recent technical enhancements, including changes to the over-water boundary layer formulation and coastal effects modules (sponsored by the Minerals Management Service), are included in this version. The CALPUFF model is a non-steady-state long-range transport Lagrangian puff dispersion model applicable for estimating visibility impacts. The methods and assumptions used in the CALPUFF model will be based on the latest recommendations for CALPUFF analysis as presented in the VISTAS modeling protocol, Interagency Workgroup on Air Quality Models (IWAQM) Phase 2 Summary Report and the Federal Land Managers' Air Quality Related Values Work Group (FLAG) document. This model is also maintained by EPA on the Support Center for Regulatory Air Models (SCRAM) website.

4.1 Modeling Domain Configuration

The 4-km spacing Florida domain will be used for the BART exemption modeling and if required, modeling to evaluate visibility benefits of different BART control measures. VISTAS has prepared five sub-regional 4-km spacing CALMET domains. Domain 2 covers sources in Florida and Class I areas that are affected by the sources in Florida.

4.2 CALMET Meteorological Domain

The refined CALMET domain, to be used for the Mosaic BART modeling has been provided by FDEP. The major features used in preparing these CALMET data have been described in Section 4.0 of the VISTAS BART modeling protocol.

4.3 CALPUFF Computational Domain and Receptors

The computational domain to be used for the refined modeling will be equal to the full extent of the meteorological domain. Visibility impacts will be predicted at each PSD Class I area using receptor locations provided by the FLMs. The receptors to be used for each of the PSD Class I areas are presented in Figures 4-1 through 4-4.

4.4 CALPUFF Modeling Options

The major CALPUFF modeling options recommended in the IWAQM guidance (EPA, 1988; Pages B-1 through B-8), in addition to the recommendations in Section 4.3.3 of the VISTAS BART modeling protocol, will be used. An example CALPUFF input file showing the default modeling options and modeling options to be used for Mosaic's BART analysis is presented in Appendix B.

4.5 Light Extinction and Haze Impact Calculations

The CALPOST program will be used to calculate the light extinction and the haze impact. The Method 6 technique, which is recommended by the BART guidance, will be used to compute change in light extinction.

4.6 Quality Assurance and Quality Control (QA/QC)

Quality assurance procedures will be established to ensure that the setup and execution of the CALPUFF model and processing of the modeling results satisfy the regulatory objectives of the BART program. The meteorological datasets to be used in the modeling were developed and provided by VISTAS and therefore, no further QA will be required for these.

The CALPUFF modeling options are described in Section 4.4. The site-specific source data will be independently confirmed by an independent modeler not involved in the initial setup of the modeling files. The verification will include:

- Units of measure;
- Verification of the correct source and receptor locations, including datum and projection;
- Confirmation of the switch selections relative to modeling guidance;
- Checks of the program switches and file names of the various processing steps; and
- Confirmation of the use of the proper version and level of each model program.

In addition, all the data and program files needed to reproduce the modeling results will be supplied with the modeling report.

The source and emission data will be independently verified by Golder and Mosaic. The source coordinates and related projection/datum parameters will be checked using the CALPUFF GUI's COORDS software and other comparable coordinate translation software such as CORPSCON and National Park Services Conversion Utilities software.

The POSTUTIL and CALPOST post-processor input files will be carefully checked to make sure of the following:

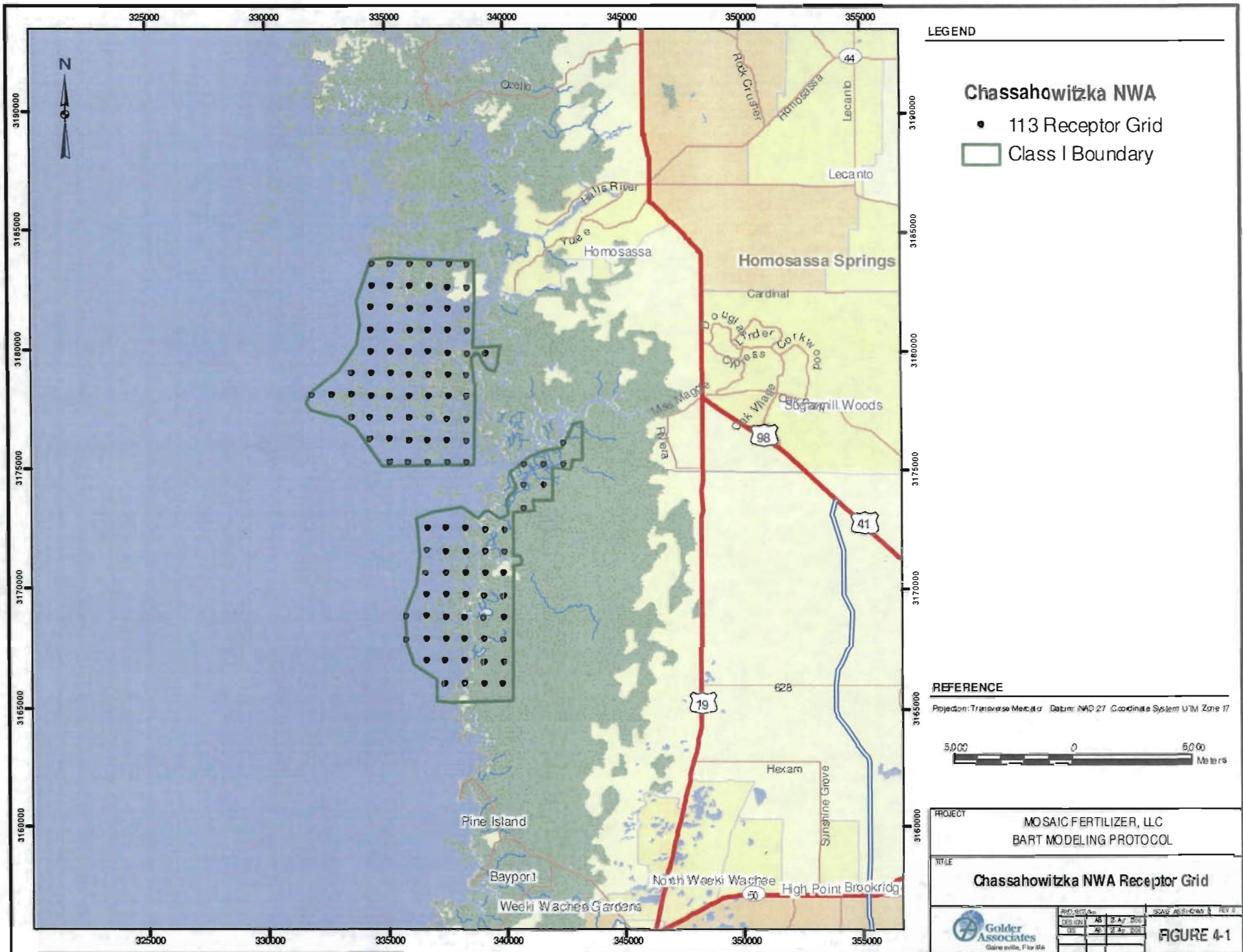
- Appropriate CALPUFF concentrations files are used in the POSTUTIL run;
- The PM species categories are computed using the appropriate fractions;
- Background light extinction computation method selected as Method 6;
- Correct monthly relative humidity adjustment factors used for the appropriate Class I area;
- Background light extinction values as described in Section 3.4 of this protocol;
- Appropriate species names for coarse and fine PM;
- Appropriate Rayleigh scattering term used; and
- Appropriate Class I receptors selected for each Class I area-specific CALPOST run.

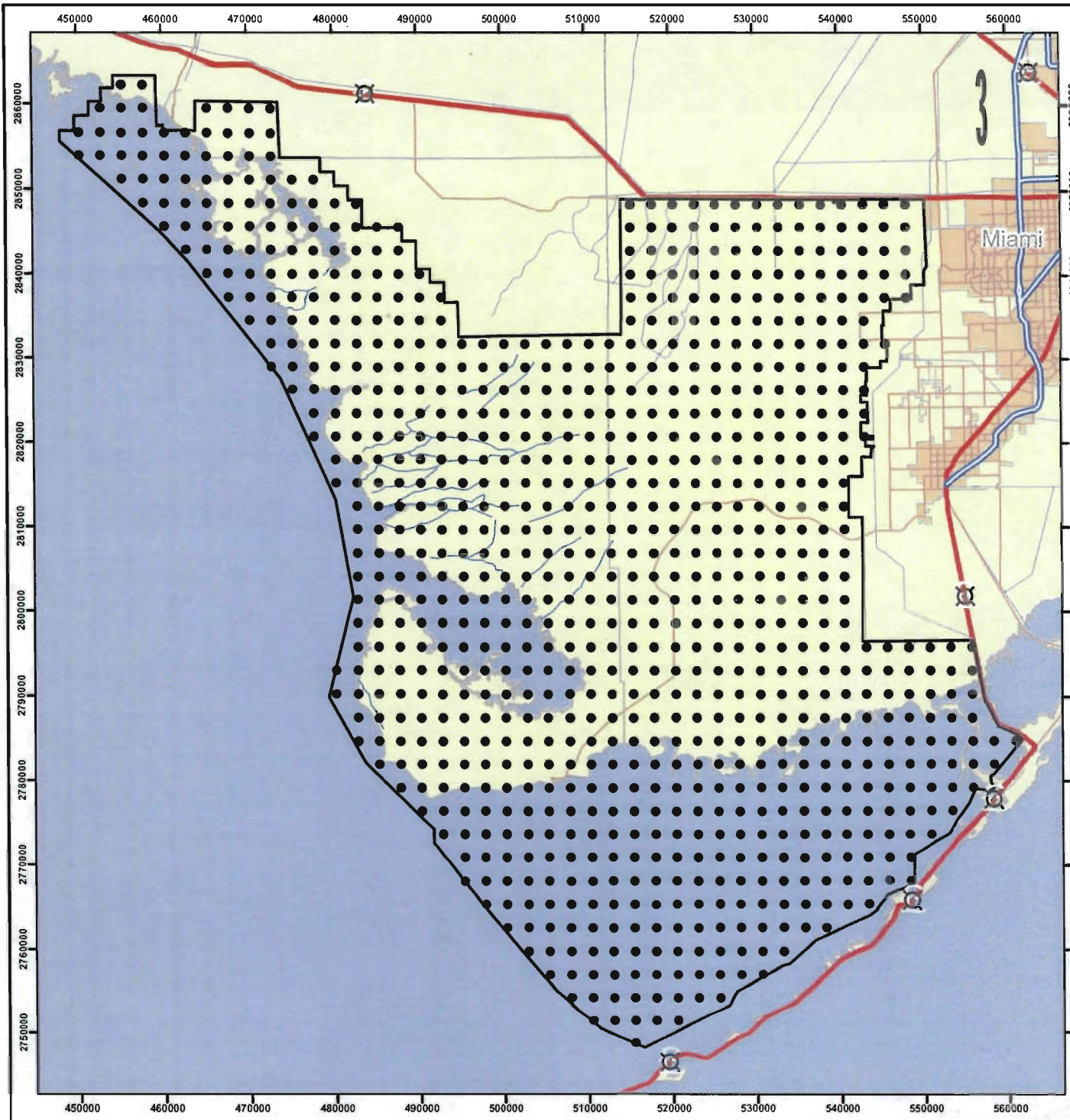
4.7 Modeling Report

A modeling report will be submitted containing the following information:

- Map of source location and Class I areas within 300 km of the source;
- Table showing visibility impacts at each Class I area within 300 km of the source, which would include the following:
 - 8th highest impact each year;
 - number of days and number of receptors with visibility impacts more than 0.5 dv for each year; and
 - 22nd highest impact over a period of three years.
- For the refined modeling analysis, a table showing the eight highest visibility impairment values ranked in a descending order for the prime Class I area(s) of interest.

The predicted visibility impairment results for the base emission case and all evaluated BART emission scenarios will be included in the report to show the affect on visibility for each proposed control technology. Final recommendations for BART will also be presented, based on the analysis results of the five evaluation criteria presented in the regulation.



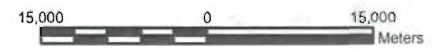


LEGEND

- Everglades NP**
- 901 Receptor Grid
 - Class 1 Boundary

REFERENCE

Projection: Transverse Mercator Datum NAD 27 Coordinate System: UTM Zone 17



PROJECT
**MOSAIC FERTILIZER, LLC
 BART MODELING PROTOCOL**

TITLE
Everglades NP Receptor Grid



| | | |
|---------------------------|----------------|-------|
| PROJECT No. | SCALE AS SHOWN | REV 0 |
| DESIGN AB 25 Apr 2006 | | |
| GS AB 25 Apr 2006 | | |

FIGURE 4-2

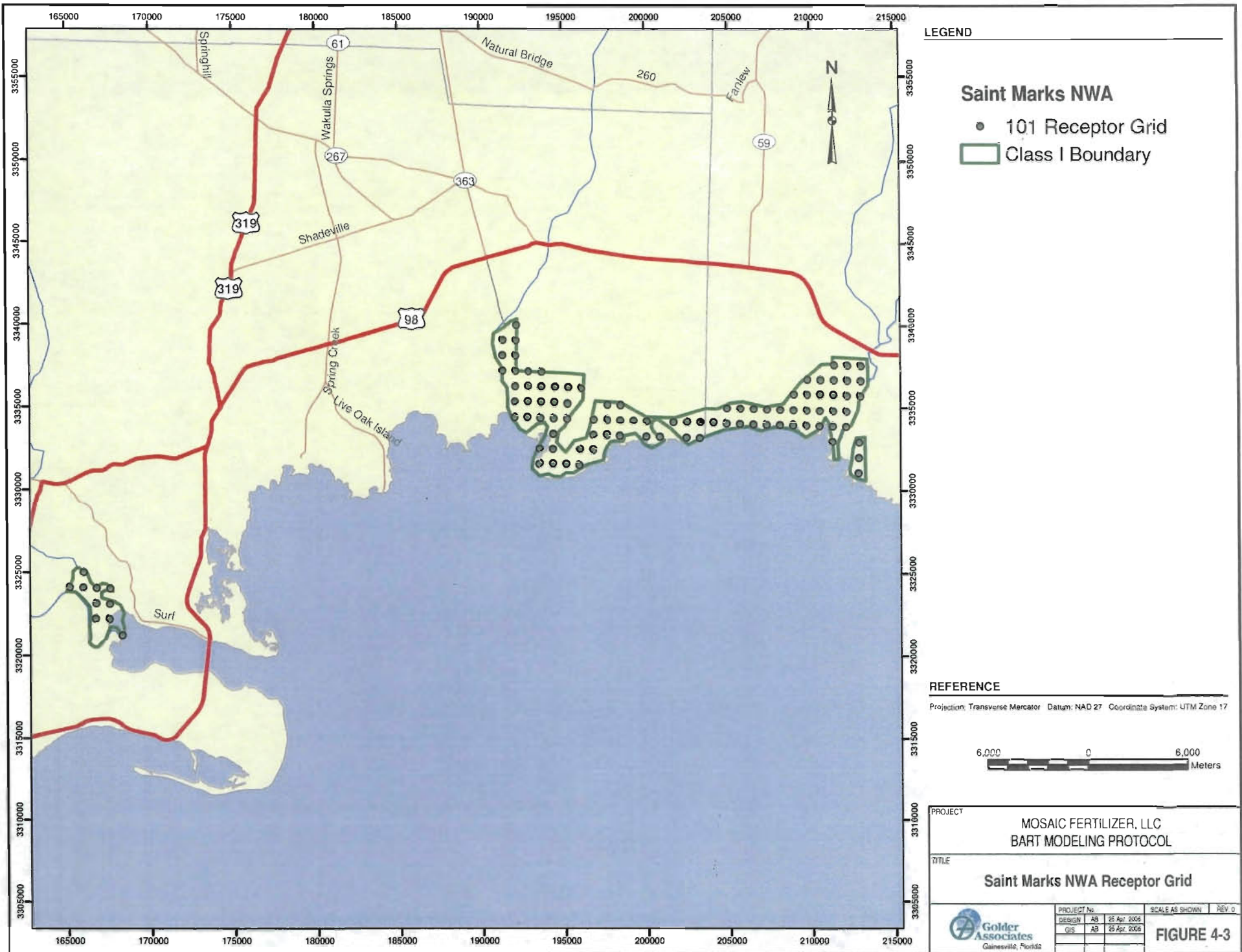
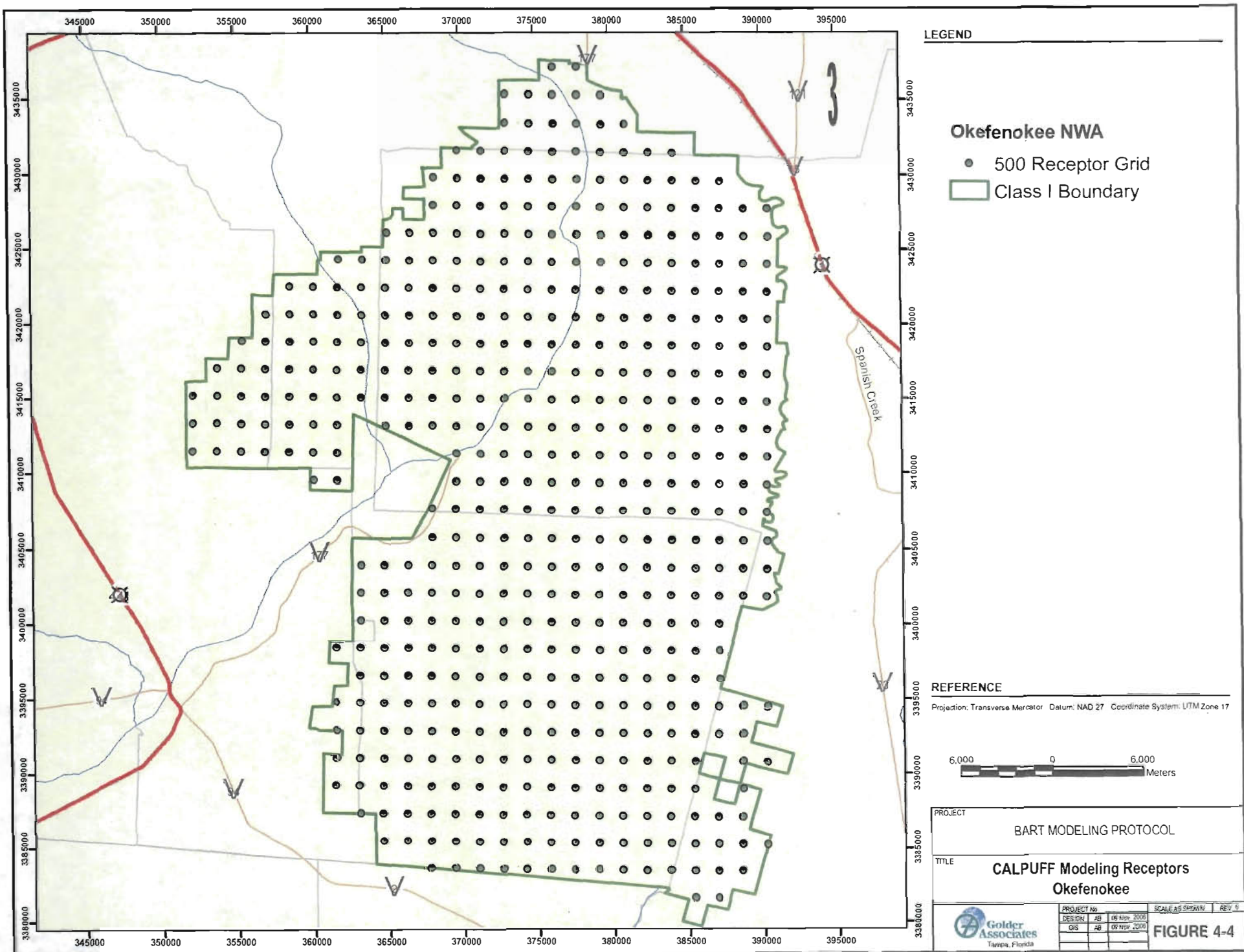


FIGURE 4-3



LEGEND


Okefenokee NWA

- 500 Receptor Grid
- Class I Boundary

REFERENCE

Projection: Transverse Mercator Datum: NAD 27 Coordinate System: UTM Zone 17



| | | | |
|--|------------|--|-------------------|
| PROJECT | | BART MODELING PROTOCOL | |
| TITLE | | CALPUFF Modeling Receptors Okefenokee | |
|  Golder Associates Tampa, Florida | PROJECT No | 06 Nov 2000 | SCALE AS SHOWN |
| | DESIGN | RE | 09 Nov 2000 |
| | GIS | RE | 09 Nov 2000 |
| | | | FIGURE 4-4 |

APPENDIX A

DETAILED EMISSION CALCULATIONS

**TABLE A-1
MAXIMUM EMISSION RATES DUE TO FUEL COMBUSTION FOR THE DRYER AT THE SOUTH AP PLANT (EU 007)
MOSAIC GREEN BAY**

| Parameter | Units | No. 2 Fuel Oil | Natural Gas | LPG |
|---------------------------------------|------------------------|----------------|-------------|-------|
| <u>Operating Data</u> | | | | |
| Annual Operating Hours | hr/yr | 8760 | 8,760 | 8,760 |
| Maximum Heat Input Rate | 10 ⁶ Btu/hr | 60 | 60 | 60 |
| Hourly Fuel Oil Usage ² | 10 ³ gal/hr | 0.44 | N/A | N/A |
| Annual Fuel Oil Usage | 10 ³ gal/yr | 3.893 | N/A | N/A |
| Maximum Sulfur Content | Weight % | 0.05 | N/A | N/A |
| Hourly Natural Gas Usage ¹ | 10 ⁶ scf/hr | N/A | 0.060 | N/A |
| Annual Natural Gas Usage | 10 ⁶ scf/yr | N/A | 525.6 | N/A |
| Maximum Sulfur Content | gr/100 ft ³ | N/A | N/A | 15 |
| Hourly LPG Usage ⁵ | 10 ³ gal/hr | N/A | N/A | 0.663 |
| Annual LPG Usage | 10 ³ gal/yr | N/A | N/A | 5,808 |

| Pollutant | AP-42 Emissions Factor ^c | No. 2 Fuel Oil | | Natural gas | | LPG | | Maximum Emission Rate | |
|---------------------------------|--|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|
| | | Hourly Emission Rate | Annual Emission Rate | Hourly Emission Rate | Annual Emission Rate | Hourly Emission Rate | Annual Emission Rate | Hourly Emission Rate | Annual Emission Rate |
| | | (lb/hr) | (TPY) | (lb/hr) | (TPY) | (lb/hr) | (TPY) | (lb/hr) | (TPY) |
| <u>Sulfur Dioxide</u> | | | | | | | | | |
| Fuel oil | 142 *(S) lb/10 ³ gal | 3.16 | 13.82 | -- | -- | -- | -- | -- | -- |
| Natural gas | 0.6 lb/10 ⁶ ft ³ | -- | -- | 0.04 | 0.16 | -- | -- | -- | -- |
| LPG | 0.1 *(S) lb/10 ³ gal | -- | -- | -- | -- | 0.994 | 4.36 | -- | -- |
| Worse-Case Combination of Fuels | | -- | -- | -- | -- | -- | -- | 3.16 | 13.82 |
| <u>Sulfuric Acid Mist</u> | | | | | | | | | |
| Fuel oil | 2.4 *(S) lb/10 ³ gal | 0.05 | 0.23 | -- | -- | -- | -- | 0.053 | 0.234 |
| <u>Nitrogen Oxides</u> | | | | | | | | | |
| Fuel oil | 20 lb/10 ³ gal | 8.89 | 38.93 | -- | -- | -- | -- | -- | -- |
| Natural gas | 100 lb/10 ⁶ ft ³ | -- | -- | 6.00 | 26.28 | -- | -- | -- | -- |
| LPG | 19 lb/10 ³ gal | -- | -- | -- | -- | 12.60 | 55.17 | -- | -- |
| Worse-Case Combination of Fuels | | -- | -- | -- | -- | -- | -- | 12.60 | 55.17 |

Footnotes:

Particulate matter emissions rates through the common plant stack are included in Table 2-1.

² Based on the heat content of fuel oil of 135,000 Btu/gallon.

¹ Based on the heat content of natural gas of 1,000 Btu/scf.

^c Emission factors for fuel oil are based on AP-42, Section 1.3, September 1998. Emission factors for natural gas are based on AP-42, Section 1.4, July 1998.

^d S denotes the weight-percent of Sulfur in fuel oil; Maximum sulfur content = 0.05%.

^e Sulfuric acid mist emission factor based on emission factor for SO₃ (AP-42, Section 1.3) converted to H₂SO₄ using molecular weight.

^f Based on the heat content of propane of 90,500 Btu/gallon.

⁵ S denotes the amount of sulfur in propane; maximum sulfur content = 15 grains/100 ft³

**TABLE A-2
MAXIMUM EMISSION RATES DUE TO FUEL COMBUSTION FOR THE DRYER AT THE NORTH AP PLANT (EU 029)
MOSAIC GREEN BAY**

| Parameter | Units | Natural Gas | | | | | |
|---------------------------------------|--|------------------------------|----------------------------|------------------------------|----------------------------|------------------------------|----------------------------|
| | | No. 2 Fuel Oil | Natural Gas | | | | |
| <u>Operating Data</u> | | | | | | | |
| Annual Operating Hours | hr/yr | 8,760 | 8,760 | | | | |
| Maximum Heat Input Rate | 10 ⁶ Btu/hr | 50 | 50 | | | | |
| Hourly Fuel Oil Usage ^a | 10 ³ gal/hr | 0.370 | N/A | | | | |
| Annual Fuel Oil Usage | 10 ³ gal/yr | 3,244 | N/A | | | | |
| Maximum Sulfur Content | Weight % | 0.05 | N/A | | | | |
| Hourly Natural Gas Usage ^b | 10 ⁶ scf/hr | N/A | 0.050 | | | | |
| Annual Natural Gas Usage | 10 ⁶ scf/yr | N/A | 438 | | | | |
| Hourly LPG Usage | 10 ³ gal/hr | N/A | N/A | | | | |
| Annual LPG Usage | 10 ³ gal/yr | N/A | N/A | | | | |
| Pollutant | AP-42 Emissions Factor ^c | No. 2 Fuel Oil | | Natural gas | | Maximum Emission Rate | |
| | | Hourly Emission Rate (lb/hr) | Annual Emission Rate (TPY) | Hourly Emission Rate (lb/hr) | Annual Emission Rate (TPY) | Hourly Emission Rate (lb/hr) | Annual Emission Rate (TPY) |
| <u>Sulfur Dioxide</u> | | | | | | | |
| Fuel oil | 142 *(S) lb/10 ³ gal ^d | 2.630 | 11.52 | -- | -- | -- | -- |
| Natural gas | 0.6 lb/10 ⁶ ft ³ | -- | -- | 0.030 | 0.131 | -- | -- |
| Worse-Case Combination of Fuels | | -- | -- | -- | -- | 2.63 | 11.52 |
| <u>Sulfuric Acid Mist</u> | | | | | | | |
| Fuel oil | 2.4 *(S) lb/10 ³ gal ^{d,e} | 0.044 | 0.195 | -- | -- | 0.044 | 0.195 |
| <u>Nitrogen Oxides</u> | | | | | | | |
| Fuel oil | 20 lb/10 ³ gal | 7.407 | 32.44 | -- | -- | -- | -- |
| Natural gas | 100 lb/10 ⁶ ft ³ | -- | -- | 5.000 | 21.900 | -- | -- |
| Worse-Case Combination of Fuels | | -- | -- | -- | -- | 7.41 | 32.44 |

Footnotes:

Particulate matter emissions rates through the common plant stack are included in Table 2-1.

^a Based on the heat content of fuel oil of 135,000 Btu/gallon.

^b Based on the heat content of natural gas of 1,000 Btu/scf.

^c Emission factors for fuel oil are based on AP-42, Section 1.3, September 1998. Emission factors for natural gas are based on AP-42, Section 1.4, July 1998.

^d S denotes the weight-percent of Sulfur in fuel oil; Maximum sulfur content = 0.05%.

^e Sulfuric acid mist emission factor based on emission factor for SO₃ (AP-42, Section 1.3) converted to H₂SO₄ using molecular weight.

**TABLE A-3
MAXIMUM EMISSION RATES DUE TO FUEL COMBUSTION FOR THE GTSP PRODUCTION PLANT (EU 023)
MOSAIC SOUTH PIERCE**

| Parameter | Units | No. 6 Fuel Oil | Natural Gas | | | | |
|---------------------------------------|--|------------------------------|----------------------------|------------------------------|----------------------------|------------------------------|----------------------------|
| | | | Hourly | Annual | | | |
| <u>Operating Data</u> | | | | | | | |
| Annual Operating Hours | hr/yr | 8,760 | 8,760 | | | | |
| Maximum Heat Input Rate | 10 ⁶ Btu/hr | 65 | 113 | | | | |
| Hourly Fuel Oil Usage ^a | 10 ³ gal/hr | 0.43 | N/A | | | | |
| Annual Fuel Oil Usage | 10 ³ gal/yr | 3,796 | N/A | | | | |
| Maximum Sulfur Content | Weight % | 2.50 | N/A | | | | |
| Hourly Natural Gas Usage ^b | 10 ⁶ scf/hr | N/A | 0.113 | | | | |
| Annual Natural Gas Usage | 10 ⁶ scf/yr | N/A | 989.9 | | | | |
| Maximum Sulfur Content | gr/100 ft ³ | N/A | N/A | | | | |
| | | | | | | | |
| Pollutant | AP-42 Emissions Factor ^c | No. 2 Fuel Oil | | Natural gas | | Maximum Emission Rate | |
| | | Hourly Emission Rate (lb/hr) | Annual Emission Rate (TPY) | Hourly Emission Rate (lb/hr) | Annual Emission Rate (TPY) | Hourly Emission Rate (lb/hr) | Annual Emission Rate (TPY) |
| <u>Sulfur Dioxide</u> | | | | | | | |
| Fuel oil | 157 *(S) lb/10 ³ gal ^d | 170.08 | 744.97 | -- | -- | -- | -- |
| Natural gas | 0.6 lb/10 ⁶ ft ³ | -- | -- | 0.07 | 0.30 | -- | -- |
| Worse-Case Combination of Fuels | | -- | -- | -- | -- | 170.08 | 744.97 |
| <u>Sulfuric Acid Mist</u> | | | | | | | |
| Fuel oil | 2 *(S) lb/10 ³ gal ^{d,e} | 2.17 | 9.49 | -- | -- | 2.167 | 9.490 |
| <u>Nitrogen Oxides</u> | | | | | | | |
| Fuel oil | 55 lb/10 ³ gal | 23.83 | 104.39 | -- | -- | -- | -- |
| Natural gas | 100 lb/10 ⁶ ft ³ | -- | -- | 11.30 | 49.49 | -- | -- |
| Worse-Case Combination of Fuels | | -- | -- | -- | -- | 23.83 | 104.39 |

Footnotes:

^a Based on the heat content of fuel oil of 150,000 Btu/gallon.

^b Based on the heat content of natural gas of 1,000 Btu/scf.

^c Emission factors for fuel oil are based on AP-42, Section 1.3, September 1998. Emission factors for natural gas are based on AP-42, Section 1.4, July 1998.

^d S denotes the weight-percent of Sulfur in fuel oil; Maximum sulfur content = 2.5%.

^e Sulfuric acid mist emission factor based on emission factor for SO₃ (AP-42, Section 1.3) converted to H₂SO₄ using molecular weight.

**TABLE A-4
MAXIMUM EMISSION RATES DUE TO FUEL COMBUSTION FOR THE DAP PLANT NO. 1 DRYER (EU 009)
MOSAIC NEW WALES**

| Parameter | Units | Natural Gas | | | | | |
|---------------------------------------|--|------------------------------|----------------------------|------------------------------|----------------------------|------------------------------|----------------------------|
| | | No. 6 Fuel Oil | Natural Gas | | | | |
| <u>Operating Data</u> | | | | | | | |
| Annual Operating Hours | hr/yr | 8,760 | 8,760 | | | | |
| Maximum Heat Input Rate | 10 ⁶ Btu/hr | 27.7 | 27.7 | | | | |
| Hourly Fuel Oil Usage ^a | 10 ³ gal/hr | 0.18 | N/A | | | | |
| Annual Fuel Oil Usage | 10 ³ gal/yr | 1,618 | N/A | | | | |
| Maximum Sulfur Content | Weight % | 1.00 | N/A | | | | |
| Hourly Natural Gas Usage ^b | 10 ⁶ scf/hr | N/A | 0.028 | | | | |
| Annual Natural Gas Usage | 10 ⁶ scf/yr | N/A | 242.7 | | | | |
| Maximum Sulfur Content | gr/100 ft ³ | N/A | N/A | | | | |
| Pollutant | AP-42 Emissions Factor ^c | No. 6 Fuel Oil | | Natural gas | | Maximum Emission Rate | |
| | | Hourly Emission Rate (lb/hr) | Annual Emission Rate (TPY) | Hourly Emission Rate (lb/hr) | Annual Emission Rate (TPY) | Hourly Emission Rate (lb/hr) | Annual Emission Rate (TPY) |
| <u>Sulfur Dioxide</u> | | | | | | | |
| Fuel oil | 157 *(S) lb/10 ³ gal ^d | 28.99 | 126.99 | -- | -- | -- | -- |
| Natural gas | 0.6 lb/10 ⁶ ft ³ | -- | -- | 0.02 | 0.07 | -- | -- |
| Worse-Case Combination of Fuels | | -- | -- | -- | -- | 28.99 | 126.99 |
| <u>Sulfuric Acid Mist</u> | | | | | | | |
| Fuel oil | 2 *(S) lb/10 ³ gal ^{d,e} | 0.37 | 1.62 | -- | -- | 0.369 | 1.618 |
| <u>Nitrogen Oxides</u> | | | | | | | |
| Fuel oil | 55 lb/10 ³ gal | 10.16 | 44.49 | -- | -- | -- | -- |
| Natural gas | 100 lb/10 ⁶ ft ³ | -- | -- | 2.77 | 12.13 | -- | -- |
| Worse-Case Combination of Fuels | | -- | -- | -- | -- | 10.16 | 44.49 |

Footnotes:

^a Based on the heat content of fuel oil of 150,000 Btu/gallon.

^b Based on the heat content of natural gas of 1,000 Btu/scf.

^c Emission factors for fuel oil are based on AP-42, Section 1.3, September 1998. Emission factors for natural gas are based on AP-42, Section 1.4, July 1998.

^d S denotes the weight-percent of Sulfur in fuel oil; Maximum sulfur content of fuel oil used since 2001 = 1.0%.

^e Sulfuric acid mist emission factor based on emission factor for SO₃ (AP-42, Section 1.3) converted to H₂SO₄ using molecular weight.

**TABLE A-5
MAXIMUM EMISSION RATES DUE TO FUEL COMBUSTION FOR THE AFI PLANT DRYER (EU 027)
MOSAIC NEW WALES**

| Parameter | Units | Natural Gas | | | | | |
|---------------------------------------|--|------------------------------|----------------------------|------------------------------|----------------------------|------------------------------|----------------------------|
| | | No. 2 Fuel Oil | Natural Gas | | | | |
| <u>Operating Data</u> | | | | | | | |
| Annual Operating Hours | hr/yr | 8,760 | 8,760 | | | | |
| Maximum Heat Input Rate | 10 ⁶ Btu/hr | 135 | 135 | | | | |
| Hourly Fuel Oil Usage ^a | 10 ³ gal/hr | 0.90 | N/A | | | | |
| Annual Fuel Oil Usage | 10 ³ gal/yr | 7,884 | N/A | | | | |
| Maximum Sulfur Content | Weight % | 1.00 | N/A | | | | |
| Hourly Natural Gas Usage ^b | 10 ⁶ scf/hr | N/A | 0.135 | | | | |
| Annual Natural Gas Usage | 10 ⁶ scf/yr | N/A | 1182.6 | | | | |
| Maximum Sulfur Content | gr/100 ft ³ | N/A | N/A | | | | |
| <hr/> | | | | | | | |
| Pollutant | AP-42 Emissions Factor ^c | No. 6 Fuel Oil | | Natural gas | | Maximum Emission Rate | |
| | | Hourly Emission Rate (lb/hr) | Annual Emission Rate (TPY) | Hourly Emission Rate (lb/hr) | Annual Emission Rate (TPY) | Hourly Emission Rate (lb/hr) | Annual Emission Rate (TPY) |
| <u>Sulfur Dioxide</u> | | | | | | | |
| Fuel oil | 157 *(S) lb/10 ³ gal ^d | 141.30 | 618.89 | -- | -- | -- | -- |
| Natural gas | 0.6 lb/10 ⁶ ft ³ | -- | -- | 0.08 | 0.35 | -- | -- |
| Worse-Case Combination of Fuels | | -- | -- | -- | -- | 141.3 | 618.9 |
| <u>Sulfuric Acid Mist</u> | | | | | | | |
| Fuel oil | 2 *(S) lb/10 ³ gal ^{d,e} | 1.80 | 7.88 | -- | -- | 1.80 | 7.88 |
| <u>Nitrogen Oxides</u> | | | | | | | |
| Fuel oil | 47 lb/10 ³ gal | 42.30 | 185.27 | -- | -- | -- | -- |
| Natural gas | 100 lb/10 ⁶ ft ³ | -- | -- | 13.50 | 59.13 | -- | -- |
| Worse-Case Combination of Fuels | | -- | -- | -- | -- | 42.3 | 185.3 |

Footnotes:

^a Based on the heat content of fuel oil of 150,000 Btu/gallon.

^b Based on the heat content of natural gas of 1,000 Btu/scf.

^c Emission factors for fuel oil are based on AP-42, Section 1.3, September 1998. Emission factors for natural gas are based on AP-42, Section 1.4, July 1998.

^d S denotes the weight-percent of Sulfur in fuel oil; Maximum sulfur content of fuel oil used since 2001 = 1.0%.

^e Sulfuric acid mist emission factor based on emission factor for SO₃ (AP-42, Section 1.3) converted to H₂SO₄ using molecular weight.

**TABLE A-6
MAXIMUM EMISSION RATES DUE TO FUEL COMBUSTION FOR THE MULTIFOS A AND B KILNS & DRYER (EU 036)
MOSAIC NEW WALES**

| Parameter | Units | Natural Gas | | | | | |
|---------------------------------------|--|------------------------------|----------------------------|------------------------------|----------------------------|------------------------------|----------------------------|
| | | No. 6 Fuel Oil | Natural Gas | | | | |
| <u>Operating Data</u> | | | | | | | |
| Annual Operating Hours | hr/yr | 8,760 | 8,760 | | | | |
| Maximum Heat Input Rate | 10 ⁶ Btu/hr | 124.5 | 124.5 | | | | |
| Hourly Fuel Oil Usage ^a | 10 ³ gal/hr | 0.83 | N/A | | | | |
| Annual Fuel Oil Usage | 10 ³ gal/yr | 7,271 | N/A | | | | |
| Maximum Sulfur Content | Weight % | 2.50 | N/A | | | | |
| Hourly Natural Gas Usage ^b | 10 ⁶ scf/hr | N/A | 0.125 | | | | |
| Annual Natural Gas Usage | 10 ⁶ scf/yr | N/A | 1090.6 | | | | |
| Maximum Sulfur Content | gr/100 ft ³ | N/A | N/A | | | | |
| | | | | | | | |
| Pollutant | AP-42 Emissions Factor ^c | No. 6 Fuel Oil | | Natural gas | | Maximum Emission Rate | |
| | | Hourly Emission Rate (lb/hr) | Annual Emission Rate (TPY) | Hourly Emission Rate (lb/hr) | Annual Emission Rate (TPY) | Hourly Emission Rate (lb/hr) | Annual Emission Rate (TPY) |
| <u>Sulfur Dioxide</u> | | | | | | | |
| Fuel oil | 157 *(S) lb/10 ³ gal ^d | 325.78 | 1426.89 | -- | -- | -- | -- |
| Natural gas | 0.6 lb/10 ⁶ ft ³ | -- | -- | 0.07 | 0.33 | -- | -- |
| Worse-Case Combination of Fuels | | -- | -- | -- | -- | 325.8 | 1426.89 |
| <u>Sulfuric Acid Mist</u> | | | | | | | |
| Fuel oil | 2 *(S) lb/10 ³ gal ^{d,e} | 4.15 | 18.18 | -- | -- | 4.15 | 18.177 |
| <u>Nitrogen Oxides</u> | | | | | | | |
| Fuel oil | 55 lb/10 ³ gal | 45.65 | 199.95 | -- | -- | -- | -- |
| Natural gas | 100 lb/10 ⁶ ft ³ | -- | -- | 12.45 | 54.53 | -- | -- |
| Worse-Case Combination of Fuels | | -- | -- | -- | -- | 45.65 | 199.95 |

Footnotes:

^a Based on the heat content of fuel oil of 150,000 Btu/gallon.

^b Based on the heat content of natural gas of 1,000 Btu/scf.

^c Emission factors for fuel oil are based on AP-42, Section 1.3, September 1998. Emission factors for natural gas are based on AP-42, Section 1.4, July 1998.

^d S denotes the weight-percent of Sulfur in fuel oil; Maximum sulfur content = 2.5 %.

^e Sulfuric acid mist emission factor based on emission factor for SO₃ (AP-42, Section 1.3) converted to H₂SO₄ using molecular weight.

APPENDIX B

EXAMPLE CALPUFF INPUT FILE

EXAMPLE FACILITY XYZ - CALPUFF
 IMPACTS AT SOURCE-SPECIFIC CLASS I AREAS
 4-km FLORIDA DOMAIN (VISTAS REFINED DOMAIN 2), 2001
 ----- Run title (3 lines) -----

CALPUFF MODEL CONTROL FILE

INPUT GROUP: 0 -- Input and Output File Names

```

-----
Default Name  Type      File Name
-----
CALMET.DAT   input    * METDAT =      *
or
ISCMET.DAT   input    * ISCDAT =      *
or
PLMMET.DAT   input    * PLMDAT =      *
or
PROFILE.DAT  input    * PRFDAT =      *
SURFACE.DAT  input    * SFCDAT =      *
RESTARTB.DAT input    * RSTARTB=      *

```

```

-----
CALPUFF.LST  output   ! PUFFLST = PUFFEXP.LST !
CONC.DAT     output   ! CONDAT = PUFFEXP.CON !
DFLX.DAT     output   * DFDAT =        *
WFLX.DAT     output   * WFDAT =        *

VISB.DAT     output   * VISDAT =        *
TK2D.DAT     output   * T2DDAT =        *
RHO2D.DAT    output   * RHODAT =        *
RESTARTE.DAT output   * RSTARTE=       *

```

Emission Files

```

-----
PTEMARB.DAT  input    * PTDAT =        *
VOLEMARB.DAT input    * VOLDAT =        *
BAEMARB.DAT  input    * ARDAT =        *
LNEMARB.DAT  input    * LNDAT =        *

```

Other Files

```

-----
OZONE.DAT    input    ! OZDAT =C:\BARTHRO3\2001FLOz.DAT !
VD.DAT       input    * VDDAT =        *
CHEM.DAT     input    * CHEMDAT=       *
H2O2.DAT     input    * H2O2DAT=       *
HILL.DAT     input    * HILDAT=        *
HILLRCT.DAT  input    * RCTDAT=        *
COASTLN.DAT  input    * CSTDAT=        *
FLUXBDY.DAT  input    * BDYDAT=        *
BCON.DAT     input    * BCNDAT=        *
DEBUG.DAT    output   * DEBUG =        *
MASSFLX.DAT  output   * FLXDAT=        *
MASSBAL.DAT  output   * BALDAT=        *
FOG.DAT      output   * FOGDAT=        *

```

All file names will be converted to lower case if LCFILES = T
 Otherwise, if LCFILES = F, file names will be converted to UPPER CASE
 T = lower case ! LCFILES = T !
 F = UPPER CASE

NOTE: (1) file/path names can be up to 70 characters in length

Provision for multiple input files

```

-----
Number of CALMET.DAT files for run (NMETDAT)
Default: 1           ! NMETDAT = 36 !

Number of PTEMARB.DAT files for run (NPTDAT)
Default: 0           ! NPTDAT = 0 !

Number of BAEMARB.DAT files for run (NARDAT)

```


Default: 0 ! NARDAT = 0 !

Number of VOLEMARB.DAT files for run (NVOLDAT)
Default: 0 ! NVOLDAT = 0 !

!END!

Subgroup (0a)

The following CALMET.DAT filenames are processed in sequence if NMETDAT>1

| Default Name | Type | File Name |
|--------------|-------|---|
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-01A.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-01B.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-01C.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-02A.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-02B.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-02C.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-03A.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-03B.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-03C.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-04A.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-04B.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-04C.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-05A.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-05B.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-05C.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-06A.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-06B.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-06C.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-07A.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-07B.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-07C.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-08A.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-08B.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-08C.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-09A.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-09B.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-09C.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-10A.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-10B.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-10C.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-11A.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-11B.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-11C.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-12A.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-12B.DAT ! !END! |
| CALMET.DAT | input | ! METDAT =E:\FLA4KM\2001\MET2001-DOM2-12C.DAT ! !END! |

INPUT GROUP: 1 -- General run control parameters

Option to run all periods found
in the met. file (METRUN) Default: 0 ! METRUN = 0 !

METRUN = 0 - Run period explicitly defined below
METRUN = 1 - Run all periods in met. file

Starting date: Year (IBYR) -- No default ! IBYR = 2001 !
(used only if Month (IBMO) -- No default ! IBMO = 1 !
METRUN = 0) Day (IBDY) -- No default ! IBDY = 1 !
Hour (IBHR) -- No default ! IBHR = 1 !

Base time zone (XBTZ) -- No default ! XBTZ = 5.0 !
PST = 8., MST = 7.
CST = 6., EST = 5.

Length of run (hours) (IRLG) -- No default ! IRLG = 8760 !

Number of chemical species (NSPEC)
Default: 5 ! NSPEC = 11 !

Number of chemical species
to be emitted (NSE) Default: 3 ! NSE = 9 !

Flag to stop run after
SETUP phase (ITEST) Default: 2 ! ITEST = 2 !
{Used to allow checking
of the model inputs, files, etc.)
 ITEST = 1 - STOPS program after SETUP phase
 ITEST = 2 - Continues with execution of program
 after SETUP

Restart Configuration:

 Control flag (MRESTART) Default: 0 ! MRESTART = 0 !

 0 = Do not read or write a restart file
 1 = Read a restart file at the beginning of
 the run
 2 = Write a restart file during run
 3 = Read a restart file at beginning of run
 and write a restart file during run

 Number of periods in Restart
 output cycle (NRESPD) Default: 0 ! NRESPD = 0 !

 0 = File written only at last period
 >0 = File updated every NRESPD periods

 Meteorological Data Format (METFM)
 Default: 1 ! METFM = 1 !

 METFM = 1 - CALMET binary file (CALMET.MET)
 METFM = 2 - ISC ASCII file (ISCMET.MET)
 METFM = 3 - AUSPLUME ASCII file (PLMMET.MET)
 METFM = 4 - CTDM plus tower file (PROFILE.DAT) and
 surface parameters file (SURFACE.DAT)

 PG sigma-y is adjusted by the factor (AVET/PGTIME)**0.2
 Averaging Time (minutes) (AVET) Default: 60.0 ! AVET = 60. !

 PG Averaging Time (minutes) (PGTIME) Default: 60.0 ! PGTIME = 60. !

!END!

INPUT GROUP: 2 -- Technical options

Vertical distribution used in the
near field (MGAUSS) Default: 1 ! MGAUSS = 1 !

 0 = uniform
 1 = Gaussian

Terrain adjustment method
(MCTADJ) Default: 3 ! MCTADJ = 3 !

 0 = no adjustment
 1 = ISC-type of terrain adjustment
 2 = simple, CALPUFF-type of terrain
 adjustment
 3 = partial plume path adjustment

Subgrid-scale complex terrain
flag (MCTSG) Default: 0 ! MCTSG = 0 !

 0 = not modeled
 1 = modeled

Near-field puffs modeled as
elongated 0 (MSLUG) Default: 0 ! MSLUG = 0 !

 0 = no

1 = yes (slug model used)

Transitional plume rise modeled ?
(MTRANS) Default: 1 ! MTRANS = 1 !
0 = no (i.e., final rise only)
1 = yes (i.e., transitional rise computed)

Stack tip downwash? (MTIP) Default: 1 ! MTIP = 1 !
0 = no (i.e., no stack tip downwash)
1 = yes (i.e., use stack tip downwash)

Vertical wind shear modeled above
stack top? (MSHEAR) Default: 0 ! MSHEAR = 0 !
0 = no (i.e., vertical wind shear not modeled)
1 = yes (i.e., vertical wind shear modeled)

Puff splitting allowed? (MSPLIT) Default: 0 ! MSPLIT = 0 !
0 = no (i.e., puffs not split)
1 = yes (i.e., puffs are split)

Chemical mechanism flag (MCHEM) Default: 1 ! MCHEM = 1 !
0 = chemical transformation not modeled
1 = transformation rates computed internally (MESOPUFF II scheme)
2 = user-specified transformation rates used
3 = transformation rates computed internally (RIVAD/ARM3 scheme)
4 = secondary organic aerosol formation computed (MESOPUFF II scheme for OH)

Aqueous phase transformation flag (MAQCHEM)
(Used only if MCHEM = 1, or 3) Default: 0 ! MAQCHEM = 0 !
0 = aqueous phase transformation not modeled
1 = transformation rates adjusted for aqueous phase reactions

Wet removal modeled ? (MWET) Default: 1 ! MWET = 1 !
0 = no
1 = yes

Dry deposition modeled ? (MDRY) Default: 1 ! MDRY = 1 !
0 = no
1 = yes
(dry deposition method specified for each species in Input Group 3)

Method used to compute dispersion coefficients (MDISP) Default: 3 ! MDISP = 3 !
1 = dispersion coefficients computed from measured values of turbulence, σ_v , σ_w
2 = dispersion coefficients from internally calculated σ_v , σ_w using micrometeorological variables (u^* , w^* , L , etc.)
3 = PG dispersion coefficients for RURAL areas (computed using the ISCST multi-segment approximation) and MP coefficients in urban areas
4 = same as 3 except PG coefficients computed using the MESOPUFF II eqns.
5 = CTDM sigmas used for stable and neutral conditions. For unstable conditions, sigmas are computed as in MDISP = 3, described above. MDISP = 5 assumes that measured values are read

Sigma-v/sigma-theta, sigma-w measurements used? (MTURBVW)
(Used only if MDISP = 1 or 5) Default: 3 ! MTURBVW = 3 !
1 = use sigma-v or sigma-theta measurements from PROFILE.DAT to compute sigma-y (valid for METFM = 1, 2, 3, 4)
2 = use sigma-w measurements from PROFILE.DAT to compute sigma-z (valid for METFM = 1, 2, 3, 4)

- 3 = use both sigma-(v/theta) and sigma-w
from PROFILE.DAT to compute sigma-y and sigma-z
(valid for METFM = 1, 2, 3, 4)
- 4 = use sigma-theta measurements
from PLMMET.DAT to compute sigma-y
(valid only if METFM = 3)

Back-up method used to compute dispersion
when measured turbulence data are
missing (MDISP2) Default: 3 ! MDISP2 = 3 !
(used only if MDISP = 1 or 5)

- 2 = dispersion coefficients from internally calculated
sigma v, sigma w using micrometeorological variables
(u*, w*, L, etc.)
- 3 = PG dispersion coefficients for RURAL areas (computed using
the ISCST multi-segment approximation) and MP coefficients in
urban areas
- 4 = same as 3 except PG coefficients computed using
the MESOPUFF II eqns.

PG sigma-y,z adj. for roughness? Default: 0 ! MROUGH = 0 !
(MROUGH)
0 = no
1 = yes

Partial plume penetration of Default: 1 ! MPARTL = 1 !
elevated inversion?
(MPARTL)
0 = no
1 = yes

Strength of temperature inversion Default: 0 ! MTINV = 0 !
provided in PROFILE.DAT extended records?
(MTINV)
0 = no (computed from measured/default gradients)
1 = yes

PDF used for dispersion under convective conditions?
 Default: 0 ! MPDF = 0 !
(MPDF)
0 = no
1 = yes

Sub-Grid TIBL module used for shore line?
 Default: 0 ! MSGTIBL = 0 !
(MSGTIBL)
0 = no
1 = yes

Boundary conditions (concentration) modeled?
 Default: 0 ! MBCON = 0 !
(MBCON)
0 = no
1 = yes

Analyses of fogging and icing impacts due to emissions from
arrays of mechanically-forced cooling towers can be performed
using CALPUFF in conjunction with a cooling tower emissions
processor (CTEMISS) and its associated postprocessors. Hourly
emissions of water vapor and temperature from each cooling tower
cell are computed for the current cell configuration and ambient
conditions by CTEMISS. CALPUFF models the dispersion of these
emissions and provides cloud information in a specialized format
for further analysis. Output to FOG.DAT is provided in either
'plume mode' or 'receptor mode' format.

Configure for FOG Model output?
 Default: 0 ! MFOG = 0 !
(MFOG)
0 = no
1 = yes - report results in PLUME Mode format
2 = yes - report results in RECEPTOR Mode format

Test options specified to see if
they conform to regulatory
values? (MREG)

Default: 1 ! MREG = 1 !

0 = NO checks are made
1 = Technical options must conform to USEPA
Long Range Transport (LRT) guidance

| | |
|--------|-------------------------------|
| METFM | 1 or 2 |
| AVET | 60. (min) |
| PGTIME | 60. (min) |
| MGAUSS | 1 |
| MCTADJ | 3 |
| MTRANS | 1 |
| MTIP | 1 |
| MCHEM | 1 or 3 (if modeling SOx, NOx) |
| MWET | 1 |
| MDRY | 1 |
| MDISP | 2 or 3 |
| MPDF | 0 if MDISP=3 1 if MDISP=2 |
| MROUGH | 0 |
| MPARTL | 1 |
| SYTDEP | 550. (m) |
| MHPTSZ | 0 |

!END!

INPUT GROUP: 3a, 3b -- Species list

Subgroup (3a)

The following species are modeled:

```
! CSPEC =      SO2 !      !END!
! CSPEC =      SO4 !      !END!
! CSPEC =      NOX !      !END!
! CSPEC =      HNO3 !     !END!
! CSPEC =      NO3 !      !END!
! CSPEC =      PM0063 !    !END!
! CSPEC =      PM0100 !    !END!
! CSPEC =      PM0125 !    !END!
! CSPEC =      PM0250 !    !END!
! CSPEC =      PM0600 !    !END!
! CSPEC =      PM1000 !    !END!
```

| SPECIES NAME (Limit: 12 Characters in length) | MODELED (0=NO, 1=YES) | EMITTED (0=NO, 1=YES) | Dry DEPOSITED (0=NO, 1=COMPUTED-GAS 2=COMPUTED-PARTICLE 3=USER-SPECIFIED) | OUTPUT GROUP NUMBER (0=NONE, 1=1st CGRUP, 2=2nd CGRUP, 3= etc.) |
|---|--------------------------|--------------------------|--|--|
| ! SO2 = | 1, | 1, | 1, | 0 ! |
| ! SO4 = | 1, | 1, | 2, | 0 ! |
| ! NOX = | 1, | 1, | 1, | 0 ! |
| ! HNO3 = | 1, | 0, | 1, | 0 ! |
| ! NO3 = | 1, | 0, | 2, | 0 ! |
| ! PM0063 = | 1, | 1, | 2, | 1 ! |
| ! PM0100 = | 1, | 1, | 2, | 1 ! |
| ! PM0125 = | 1, | 1, | 2, | 1 ! |
| ! PM0250 = | 1, | 1, | 2, | 1 ! |
| ! PM0600 = | 1, | 1, | 2, | 1 ! |
| ! PM1000 = | 1, | 1, | 2, | 1 ! |

!END!

Subgroup (3b)

 The following names are used for Species-Groups in which results for certain species are combined (added) prior to output. The CGRUP name will be used as the species name in output files. Use this feature to model specific particle-size distributions by treating each size-range as a separate species. Order must be consistent with 3(a) above.

! CGRUP = PM10 ! !END!

INPUT GROUP: 4 -- Map Projection and Grid control parameters

Projection for all (X,Y):

Map projection
 (PMAP) Default: UTM ! PMAP = LCC !

UTM : Universal Transverse Mercator
 TTM : Tangential Transverse Mercator
 LCC : Lambert Conformal Conic
 PS : Polar Stereographic
 EM : Equatorial Mercator
 LAZA : Lambert Azimuthal Equal Area

False Easting and Northing (km) at the projection origin
 (Used only if PMAP= TTM, LCC, or LAZA)
 (FEAST) Default=0.0 ! FEAST = 0.000 !
 (FNORTH) Default=0.0 ! FNORTH = 0.000 !

UTM zone (1 to 60)
 (Used only if PMAP=UTM)
 (IUTMZN) No Default ! IUTMZN = 0 !

Hemisphere for UTM projection?
 (Used only if PMAP=UTM)
 (UTMHEM) Default: N ! UTMHEM = N !
 N : Northern hemisphere projection
 S : Southern hemisphere projection

Latitude and Longitude (decimal degrees) of projection origin
 (Used only if PMAP= TTM, LCC, PS, EM, or LAZA)
 (RLAT0) No Default ! RLAT0 = 40N !
 (RLON0) No Default ! RLON0 = 97W !

TTM : RLON0 identifies central (true N/S) meridian of projection
 RLAT0 selected for convenience
 LCC : RLON0 identifies central (true N/S) meridian of projection
 RLAT0 selected for convenience
 PS : RLON0 identifies central (grid N/S) meridian of projection
 RLAT0 selected for convenience
 EM : RLON0 identifies central meridian of projection
 RLAT0 is REPLACED by 0.0N (Equator)
 LAZA: RLON0 identifies longitude of tangent-point of mapping plane
 RLAT0 identifies latitude of tangent-point of mapping plane

Matching parallel(s) of latitude (decimal degrees) for projection
 (Used only if PMAP= LCC or PS)
 (XLAT1) No Default ! XLAT1 = 33N !
 (XLAT2) No Default ! XLAT2 = 45N !

LCC : Projection cone slices through Earth's surface at XLAT1 and XLAT2
 PS : Projection plane slices through Earth at XLAT1
 (XLAT2 is not used)

 Note: Latitudes and longitudes should be positive, and include a letter N,S,E, or W indicating north or south latitude, and east or west longitude. For example,
 35.9 N Latitude = 35.9N
 118.7 E Longitude = 118.7E

Datum-region

The Datum-Region for the coordinates is identified by a character string. Many mapping products currently available use the model of the Earth known as the World Geodetic System 1984 (WGS-84). Other local models may be in use, and their selection in CALMET will make its output consistent with local mapping products. The list of Datum-Regions with official transformation parameters is provided by the National Imagery and Mapping Agency (NIMA).

NIMA Datum - Regions (Examples)

| | |
|--------|--|
| WGS-84 | WGS-84 Reference Ellipsoid and Geoid, Global coverage (WGS84) |
| NAS-C | NORTH AMERICAN 1927 Clarke 1866 Spheroid, MEAN FOR CONUS (NAD27) |
| NAR-C | NORTH AMERICAN 1983 GRS 80 Spheroid, MEAN FOR CONUS (NAD83) |
| NWS-84 | NWS 6370KM Radius, Sphere |
| ESR-S | ESRI REFERENCE 6371KM Radius, Sphere |

Datum-region for output coordinates

(DATUM) Default: WGS-G ! DATUM = NWS-84 !

METEOROLOGICAL Grid:

Rectangular grid defined for projection PMAP,
with X the Easting and Y the Northing coordinate

| | | |
|---|-------------|------------------|
| No. X grid cells (NX) | No default | ! NX = 263 ! |
| No. Y grid cells (NY) | No default | ! NY = 206 ! |
| No. vertical layers (NZ) | No default | ! NZ = 10 ! |
| Grid spacing (DGRIDKM) | No default | ! DGRIDKM = 4. ! |
| | Units: km | |
| Cell face heights (ZFACE(nz+1)) | No defaults | |
| | Units: m | |
| ! ZFACE = 0.,20.,40.,80.,160.,320.,640.,1200.,2000.,3000.,4000. ! | | |

Reference Coordinates
of SOUTHWEST corner of
grid cell(1, 1):

| | | |
|------------------------|------------|-------------------------|
| X coordinate (XORIGKM) | No default | ! XORIGKM = 721.995 ! |
| Y coordinate (YORIGKM) | No default | ! YORIGKM = -1598.000 ! |
| | Units: km | |

COMPUTATIONAL Grid:

The computational grid is identical to or a subset of the MET. grid. The lower left (LL) corner of the computational grid is at grid point (IBCOMP, JBCOMP) of the MET. grid. The upper right (UR) corner of the computational grid is at grid point (IECOMP, JECOMP) of the MET. grid. The grid spacing of the computational grid is the same as the MET. grid.

| | | |
|--|------------|------------------|
| X index of LL corner (IBCOMP) (1 <= IBCOMP <= NX) | No default | ! IBCOMP = 1 ! |
| Y index of LL corner (JBCOMP) (1 <= JBCOMP <= NY) | No default | ! JBCOMP = 1 ! |
| X index of UR corner (IECOMP) (1 <= IECOMP <= NX) | No default | ! IECOMP = 263 ! |
| Y index of UR corner (JECOMP) (1 <= JECOMP <= NY) | No default | ! JECOMP = 206 ! |

SAMPLING Grid (GRIDDED RECEPTORS):

The lower left (LL) corner of the sampling grid is at grid point (IBSAMP, JBSAMP) of the MET. grid. The upper right (UR) corner of the

sampling grid is at grid point (IESAMP, JESAMP) of the MET. grid.
 The sampling grid must be identical to or a subset of the computational
 grid. It may be a nested grid inside the computational grid.
 The grid spacing of the sampling grid is DGRIDKM/MESHDN.

| | | |
|---|------------|------------------|
| Logical flag indicating if gridded receptors are used (LSAMP) (T=yes, F=no) | Default: T | ! LSAMP = F ! |
| X index of LL corner (IBSAMP) (IBCOMP <= IBSAMP <= IECOMP) | No default | ! IBSAMP = 1 ! |
| Y index of LL corner (JBSAMP) (JBCOMP <= JBSAMP <= JECOMP) | No default | ! JBSAMP = 1 ! |
| X index of UR corner (IESAMP) (IBCOMP <= IESAMP <= IECOMP) | No default | ! IESAMP = 263 ! |
| Y index of UR corner (JESAMP) (JBCOMP <= JESAMP <= JECOMP) | No default | ! JESAMP = 206 ! |
| Nesting factor of the sampling grid (MESHDN) (MESHDN is an integer >= 1) | Default: 1 | ! MESHDN = 1 ! |

!END!

 INPUT GROUP: 5 -- Output Options

| FILE | DEFAULT VALUE | VALUE THIS RUN |
|--|---------------|-----------------|
| ---- | ----- | ----- |
| Concentrations (ICON) | 1 | ! ICON = 1 ! |
| Dry Fluxes (IDRY) | 1 | ! IDRY = 0 ! |
| Wet Fluxes (IWET) | 1 | ! IWET = 0 ! |
| Relative Humidity (IVIS) (relative humidity file is required for visibility analysis) | 1 | ! IVIS = 0 ! |
| Use data compression option in output file? (LCOMPRS) | Default: T | ! LCOMPRS = T ! |

*
 0 = Do not create file, 1 = create file

DIAGNOSTIC MASS FLUX OUTPUT OPTIONS:

Mass flux across specified boundaries
 for selected species reported hourly?
 (IMFLX) Default: 0 ! IMFLX = 0 !
 0 = no
 1 = yes (FLUXBDY.DAT and MASSFLX.DAT filenames
 are specified in Input Group 0)

Mass balance for each species
 reported hourly?
 (IMBAL) Default: 0 ! IMBAL = 0 !
 0 = no
 1 = yes (MASSBAL.DAT filename is
 specified in Input Group 0)

LINE PRINTER OUTPUT OPTIONS:

| | | |
|------------------------------|------------|---------------|
| Print concentrations (ICPRT) | Default: 0 | ! ICPRT = 0 ! |
| Print dry fluxes (IDPRT) | Default: 0 | ! IDPRT = 0 ! |
| Print wet fluxes (IWPRT) | Default: 0 | ! IWPRT = 0 ! |

(0 = Do not print, 1 = Print)

Concentration print interval
(ICFRQ) in hours Default: 1 ! ICFRQ = 24 !
Dry flux print interval
(IDFRQ) in hours Default: 1 ! IDFRQ = 1 !
Wet flux print interval
(IWFRQ) in hours Default: 1 ! IWFRQ = 1 !

Units for Line Printer Output
(IPRTU) Default: 1 ! IPRTU = 3 !

| | for Concentration | for Deposition |
|-----|----------------------|-------------------|
| 1 = | g/m**3 | g/m**2/s |
| 2 = | mg/m**3 | mg/m**2/s |
| 3 = | ug/m**3 | ug/m**2/s |
| 4 = | ng/m**3 | ng/m**2/s |
| 5 = | Odour Units | |

Messages tracking progress of run
written to the screen ?

(IMESG) Default: 2 ! IMESG = 2 !
0 = no
1 = yes (advection step, puff ID)
2 = yes (YYYYJJJHH, # old puffs, # emitted puffs)

SPECIES (or GROUP for combined species) LIST FOR OUTPUT OPTIONS

| MASS FLUX -- SPECIES /GROUP ON DISK? | ---- CONCENTRATIONS ---- | | ----- DRY FLUXES ----- | | ----- WET FLUXES ----- | | -- SAVED |
|---|--------------------------|----------------|------------------------|----------------|------------------------|----------------|-------------|
| | PRINTED? | SAVED ON DISK? | PRINTED? | SAVED ON DISK? | PRINTED? | SAVED ON DISK? | |
| ! SO2 = | 0, | 1, | 0, | 1, | 0, | 1, | 0 ! |
| ! SO4 = | 0, | 1, | 0, | 1, | 0, | 1, | 0 ! |
| ! NOX = | 0, | 1, | 0, | 1, | 0, | 1, | 0 ! |
| ! HNO3 = | 0, | 1, | 0, | 1, | 0, | 1, | 0 ! |
| ! NO3 = | 0, | 1, | 0, | 1, | 0, | 1, | 0 ! |
| ! PM10 = | 0, | 1, | 0, | 1, | 0, | 1, | 0 ! |

OPTIONS FOR PRINTING "DEBUG" QUANTITIES (much output)

Logical for debug output
(LDEBUG) Default: F ! LDEBUG = F !
First puff to track
(IPFDEB) Default: 1 ! IPFDEB = 1 !
Number of puffs to track
(NPFDEB) Default: 1 ! NPFDEB = 1 !
Met. period to start output
(NN1) Default: 1 ! NN1 = 1 !
Met. period to end output
(NN2) Default: 10 ! NN2 = 10 !

!END!

INPUT GROUP: 6a, 6b, & 6c -- Subgrid scale complex terrain inputs

Subgroup (6a)

Number of terrain features (NHILL) Default: 0 ! NHILL = 0 !

Number of special complex terrain

```

receptors (NCTREC) Default: 0 ! NCTREC = 0 !

Terrain and CTSG Receptor data for
CTSG hills input in CTDM format ?
(MHILL) No Default ! MHILL = 2 !
1 = Hill and Receptor data created
by CTDM processors & read from
HILL.DAT and HILLRCT.DAT files
2 = Hill data created by OPTHILL &
input below in Subgroup (6b);
Receptor data in Subgroup (6c)

Factor to convert horizontal dimensions Default: 1.0 ! XHILL2M = 1. !
to meters (MHILL=1)

Factor to convert vertical dimensions Default: 1.0 ! ZHILL2M = 1. !
to meters (MHILL=1)

X-origin of CTDM system relative to No Default ! XCTDMKM = 0.0E00 !
CALPUFF coordinate system, in Kilometers (MHILL=1)

Y-origin of CTDM system relative to No Default ! YCTDMKM = 0.0E00 !
CALPUFF coordinate system, in Kilometers (MHILL=1)

```

! END !

Subgroup (6b)

1 **
HILL information

| HILL AMAX1 NO. (m) | XC AMAX2 (km) | YC (km) | THETAH (deg.) | ZGRID (m) | RELIEF (m) | EXPO 1 (m) | EXPO 2 (m) | SCALE 1 (m) | SCALE 2 (m) | (m) |
|-----------------------------|---------------------|------------|------------------|--------------|---------------|---------------|---------------|----------------|----------------|-------|
| ---- | ---- | ---- | ----- | ----- | ----- | ----- | ----- | ----- | ----- | ----- |

Subgroup (6c)

COMPLEX TERRAIN RECEPTOR INFORMATION

| XRCT (km) | YRCT (km) | ZRCT (m) | XHH |
|--------------|--------------|-------------|-------|
| ----- | ----- | ----- | ----- |

1

Description of Complex Terrain Variables:

XC, YC = Coordinates of center of hill
THETAH = Orientation of major axis of hill (clockwise from North)
ZGRID = Height of the 0 of the grid above mean sea level
RELIEF = Height of the crest of the hill above the grid elevation
EXPO 1 = Hill-shape exponent for the major axis
EXPO 2 = Hill-shape exponent for the major axis
SCALE 1 = Horizontal length scale along the major axis
SCALE 2 = Horizontal length scale along the minor axis
AMAX = Maximum allowed axis length for the major axis
BMAX = Maximum allowed axis length for the major axis
XRCT, YRCT = Coordinates of the complex terrain receptors
ZRCT = Height of the ground (MSL) at the complex terrain Receptor
XHH = Hill number associated with each complex terrain receptor
(NOTE: MUST BE ENTERED AS A REAL NUMBER)

**

NOTE: DATA for each hill and CTSG receptor are treated as a separate input subgroup and therefore must end with an input group terminator.

 INPUT GROUP: 7 -- Chemical parameters for dry deposition of gases

| SPECIES COEFFICIENT NAME (dimensionless) | DIFFUSIVITY (cm**2/s) | ALPHA STAR | REACTIVITY | MESOPHYLL RESISTANCE (s/cm) | HENRY'S LAW |
|---|--------------------------|------------|------------|--------------------------------|--------------|
| ! SO2 = | 0.1509, | 1000, | 8, | 0, | 0.04 ! |
| ! NOX = | 0.1656, | 1, | 8, | 5, | 3.5 ! |
| ! HNO3 = | 0.1628, | 1, | 18, | 0, | 0.00000008 ! |

!END!

INPUT GROUP: 8 -- Size parameters for dry deposition of particles

For SINGLE SPECIES, the mean and standard deviation are used to compute a deposition velocity for NINT (see group 9) size-ranges, and these are then averaged to obtain a mean deposition velocity.

For GROUPED SPECIES, the size distribution should be explicitly specified (by the 'species' in the group), and the standard deviation for each should be entered as 0. The model will then use the deposition velocity for the stated mean diameter.

| SPECIES NAME | GEOMETRIC MASS MEAN DIAMETER (microns) | GEOMETRIC STANDARD DEVIATION (microns) |
|-----------------|--|--|
| ! SO4 = | 0.48, | 2. ! |
| ! NO3 = | 0.48, | 2. ! |
| ! PM0063 = | 0.63, | 0. ! |
| ! PM0100 = | 1.00, | 0. ! |
| ! PM0125 = | 1.25, | 0. ! |
| ! PM0250 = | 2.50, | 0. ! |
| ! PM0600 = | 6.00, | 0. ! |
| ! PM1000 = | 10.00, | 0. ! |

!END!

INPUT GROUP: 9 -- Miscellaneous dry deposition parameters

Reference cuticle resistance (s/cm)
 (RCUTR) Default: 30 ! RCUTR = 30.0 !
 Reference ground resistance (s/cm)
 (RGR) Default: 10 ! RGR = 10.0 !
 Reference pollutant reactivity
 (REACTR) Default: 8 ! REACTR = 8.0 !

Number of particle-size intervals used to
 evaluate effective particle deposition velocity
 (NINT) Default: 9 ! NINT = 9. !

Vegetation state in unirrigated areas
 (IVEG) Default: 1 ! IVEG = 1 !
 IVEG=1 for active and unstressed vegetation
 IVEG=2 for active and stressed vegetation

IVEG=3 for inactive vegetation

!END!

INPUT GROUP: 10 -- Wet Deposition Parameters

Scavenging Coefficient -- Units: (sec)**(-1)

| Pollutant | Liquid Precip. | Frozen Precip. |
|------------|----------------|----------------|
| ! SO2 = | 3.0E-05, | 0.0E00 ! |
| ! SO4 = | 1.0E-04, | 3.0E-05 ! |
| ! HNO3 = | 6.0E-05, | 0.0E00 ! |
| ! NO3 = | 1.0E-04, | 3.0E-05 ! |
| ! PM0063 = | 1.0E-04, | 3.0E-05 ! |
| ! PM0100 = | 1.0E-04, | 3.0E-05 ! |
| ! PM0125 = | 1.0E-04, | 3.0E-05 ! |
| ! PM0250 = | 1.0E-04, | 3.0E-05 ! |
| ! PM0600 = | 1.0E-04, | 3.0E-05 ! |
| ! PM1000 = | 1.0E-04, | 3.0E-05 ! |

!END!

INPUT GROUP: 11 -- Chemistry Parameters

Ozone data input option (MOZ) Default: 1 ! MOZ = 1 !
(Used only if MCHEM = 1, 3, or 4)
0 = use a monthly background ozone value
1 = read hourly ozone concentrations from
the OZONE.DAT data file

Monthly ozone concentrations
(Used only if MCHEM = 1, 3, or 4 and
MOZ = 0 or MOZ = 1 and all hourly O3 data missing)
(BCKO3) in ppb Default: 12*80.
! BCKO3 = 12*50. !

Monthly ammonia concentrations
(Used only if MCHEM = 1, or 3)
(BCKNH3) in ppb Default: 12*10.
! BCKNH3 = 12*0.5 !

Nighttime SO2 loss rate (RNITE1)
in percent/hour Default: 0.2 ! RNITE1 = .2 !

Nighttime NOx loss rate (RNITE2)
in percent/hour Default: 2.0 ! RNITE2 = 2.0 !

Nighttime HNO3 formation rate (RNITE3)
in percent/hour Default: 2.0 ! RNITE3 = 2.0 !

H2O2 data input option (MH2O2) Default: 1 ! MH2O2 = 1 !
(Used only if MAQCHEM = 1)
0 = use a monthly background H2O2 value
1 = read hourly H2O2 concentrations from
the H2O2.DAT data file

Monthly H2O2 concentrations
(Used only if MAQCHEM = 1 and
MH2O2 = 0 or MH2O2 = 1 and all hourly H2O2 data missing)
(BCKH2O2) in ppb Default: 12*1.
! BCKH2O2 = 12*1 !

--- Data for SECONDARY ORGANIC AEROSOL (SOA) Option
 (used only if MCHM = 4)

The SOA module uses monthly values of:
 Fine particulate concentration in ug/m³ (BCKPMF)
 Organic fraction of fine particulate (OFRAC)
 VOC / NOX ratio (after reaction) (VCNX)

to characterize the air mass when computing
 the formation of SOA from VOC emissions.
 Typical values for several distinct air mass types are:

| Month | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
|--|------|------|------|------|------|------|------|------|------|------|------|------|
| | Jan | Feb | Mar | Apr | May | Jun | Jul | Aug | Sep | Oct | Nov | Dec |
| Clean Continental | | | | | | | | | | | | |
| BCKPMF | 1. | 1. | 1. | 1. | 1. | 1. | 1. | 1. | 1. | 1. | 1. | 1. |
| OFRAC | .15 | .15 | .20 | .20 | .20 | .20 | .20 | .20 | .20 | .20 | .20 | .15 |
| VCNX | 50. | 50. | 50. | 50. | 50. | 50. | 50. | 50. | 50. | 50. | 50. | 50. |
| Clean Marine (surface) | | | | | | | | | | | | |
| BCKPMF | .5 | .5 | .5 | .5 | .5 | .5 | .5 | .5 | .5 | .5 | .5 | .5 |
| OFRAC | .25 | .25 | .30 | .30 | .30 | .30 | .30 | .30 | .30 | .30 | .30 | .25 |
| VCNX | 50. | 50. | 50. | 50. | 50. | 50. | 50. | 50. | 50. | 50. | 50. | 50. |
| Urban - low biogenic (controls present) | | | | | | | | | | | | |
| BCKPMF | 30. | 30. | 30. | 30. | 30. | 30. | 30. | 30. | 30. | 30. | 30. | 30. |
| OFRAC | .20 | .20 | .25 | .25 | .25 | .25 | .25 | .25 | .20 | .20 | .20 | .20 |
| VCNX | 4. | 4. | 4. | 4. | 4. | 4. | 4. | 4. | 4. | 4. | 4. | 4. |
| Urban - high biogenic (controls present) | | | | | | | | | | | | |
| BCKPMF | 60. | 60. | 60. | 60. | 60. | 60. | 60. | 60. | 60. | 60. | 60. | 60. |
| OFRAC | .25 | .25 | .30 | .30 | .30 | .55 | .55 | .55 | .35 | .35 | .35 | .25 |
| VCNX | 15. | 15. | 15. | 15. | 15. | 15. | 15. | 15. | 15. | 15. | 15. | 15. |
| Regional Plume | | | | | | | | | | | | |
| BCKPMF | 20. | 20. | 20. | 20. | 20. | 20. | 20. | 20. | 20. | 20. | 20. | 20. |
| OFRAC | .20 | .20 | .25 | .35 | .25 | .40 | .40 | .40 | .30 | .30 | .30 | .20 |
| VCNX | 15. | 15. | 15. | 15. | 15. | 15. | 15. | 15. | 15. | 15. | 15. | 15. |
| Urban - no controls present | | | | | | | | | | | | |
| BCKPMF | 100. | 100. | 100. | 100. | 100. | 100. | 100. | 100. | 100. | 100. | 100. | 100. |
| OFRAC | .30 | .30 | .35 | .35 | .35 | .55 | .55 | .55 | .35 | .35 | .35 | .30 |
| VCNX | 2. | 2. | 2. | 2. | 2. | 2. | 2. | 2. | 2. | 2. | 2. | 2. |

Default: Clean Continental
 ! BCKPMF = 1.00, 1.00, 1.00, 1.00, 1.00, 1.00, 1.00, 1.00, 1.00, 1.00, 1.00, 1.00, 1.00 !
 ! OFRAC = 0.15, 0.15, 0.20, 0.20, 0.20, 0.20, 0.20, 0.20, 0.20, 0.20, 0.20, 0.20, 0.15 !
 ! VCNX = 50.00, 50.00, 50.00, 50.00, 50.00, 50.00, 50.00, 50.00, 50.00, 50.00, 50.00, 50.00, 50.00 !

!END!

 INPUT GROUP: 12 -- Misc. Dispersion and Computational Parameters

Horizontal size of puff (m) beyond which
 time-dependent dispersion equations (Heffter)
 are used to determine sigma-y and
 sigma-z (SYTDEP) Default: 550. ! SYTDEP = 5.5E02 !

Switch for using Heffter equation for sigma z
 as above (0 = Not use Heffter; 1 = use Heffter
 (MHFTSZ) Default: 0 ! MHFTSZ = 0 !

Stability class used to determine plume
 growth rates for puffs above the boundary
 layer (JSUP) Default: 5 ! JSUP = 5 !

Vertical dispersion constant for stable
 conditions (k1 in Eqn. 2.7-3) (CONK1) Default: 0.01 ! CONK1 = .01 !

Minimum sigma y for a new puff/slug (m)
(SYMIN) Default: 1.0 ! SYMIN = 1.0 !

Minimum sigma z for a new puff/slug (m)
(SZMIN) Default: 1.0 ! SZMIN = 1.0 !

Default minimum turbulence velocities sigma-v and sigma-w
for each stability class over land and over water (m/s)
(SVMIN(12) and SWMIN(12))

| Stab Class : | LAND | | | | | | WATER | | | | | |
|-----------------|------|------|------|------|------|-------|-------|------|------|------|------|------|
| | A | B | C | D | E | F | A | B | C | D | E | F |
| Default SVMIN : | .50, | .50, | .50, | .50, | .50, | .50, | .37, | .37, | .37, | .37, | .37, | .37 |
| Default SWMIN : | .20, | .12, | .08, | .06, | .03, | .016, | .20, | .12, | .08, | .06, | .03, | .016 |

! SVMIN = 0.500, 0.500, 0.500, 0.500, 0.500, 0.500, 0.500, 0.370, 0.370, 0.370, 0.370, 0.370, 0.370!
! SWMIN = 0.200, 0.120, 0.080, 0.060, 0.030, 0.016, 0.200, 0.120, 0.080, 0.060, 0.030, 0.016!

Divergence criterion for dw/dz across puff
used to initiate adjustment for horizontal
convergence (1/s)

Partial adjustment starts at CDIV(1), and
full adjustment is reached at CDIV(2)
(CDIV(2))

Default: 0.0,0.0 ! CDIV = .0, .0 !

Minimum wind speed (m/s) allowed for
non-calm conditions. Also used as minimum
speed returned when using power-law
extrapolation toward surface
(WSCALM)

Default: 0.5 ! WSCALM = .5 !

Maximum mixing height (m)
(XMAXZI)

Default: 3000. ! XMAXZI = 3000.0 !

Minimum mixing height (m)
(XMINZI)

Default: 50. ! XMINZI = 50.0 !

Default wind speed classes --
5 upper bounds (m/s) are entered;
the 6th class has no upper limit
(WSCAT(5))

Default :
ISC RURAL : 1.54, 3.09, 5.14, 8.23, 10.8 (10.8+)

Wind Speed Class : 1 2 3 4 5

! WSCAT = 1.54, 3.09, 5.14, 8.23, 10.80 !

Default wind speed profile power-law
exponents for stabilities 1-6
(PLX0(6))

Default : ISC RURAL values
ISC RURAL : .07, .07, .10, .15, .35, .55
ISC URBAN : .15, .15, .20, .25, .30, .30

Stability Class : A B C D E F

! PLX0 = 0.07, 0.07, 0.10, 0.15, 0.35, 0.55 !

Default potential temperature gradient
for stable classes E, F (degK/m)
(PTGO(2))

Default: 0.020, 0.035
! PTGO = 0.020, 0.035 !

Default plume path coefficients for
each stability class (used when option
for partial plume height terrain adjustment
is selected -- MCTADJ=3)

(PPC(6))

Stability Class : A B C D E F
Default PPC : .50, .50, .50, .50, .35, .35

! PPC = 0.50, 0.50, 0.50, 0.50, 0.35, 0.35 !

Slug-to-puff transition criterion factor
equal to sigma-y/length of slug

(SL2PF)

Default: 10. ! SL2PF = 10.0 !

Puff-splitting control variables -----

VERTICAL SPLIT

Number of puffs that result every time a puff
is split - nsplit=2 means that 1 puff splits
into 2

(NSPLIT) Default: 3 ! NSPLIT = 3 !

Time(s) of a day when split puffs are eligible to
be split once again; this is typically set once
per day, around sunset before nocturnal shear develops.
24 values: 0 is midnight (00:00) and 23 is 11 PM (23:00)

0=do not re-split 1=eligible for re-split
(IRESPLIT(24)) Default: Hour 17 = 1

! IRESPLIT = 0,0 !

Split is allowed only if last hour's mixing
height (m) exceeds a minimum value

(ZISPLIT) Default: 100. ! ZISPLIT = 100.0 !

Split is allowed only if ratio of last hour's
mixing ht to the maximum mixing ht experienced
by the puff is less than a maximum value (this
postpones a split until a nocturnal layer develops)

(ROLDMAX) Default: 0.25 ! ROLDMAX = 0.25 !

HORIZONTAL SPLIT

Number of puffs that result every time a puff
is split - nsplith=5 means that 1 puff splits
into 5

(NSPLITH) Default: 5 ! NSPLITH = 5 !

Minimum sigma-y (Grid Cells Units) of puff
before it may be split

(SYSPLITH) Default: 1.0 ! SYSPLITH = 1.0 !

Minimum puff elongation rate (SYSPLITH/hr) due to
wind shear, before it may be split

(SHSPLITH) Default: 2. ! SHSPLITH = 2.0 !

Minimum concentration (g/m³) of each
species in puff before it may be split
Enter array of NSPEC values; if a single value is
entered, it will be used for ALL species

(CNSPLITH) Default: 1.0E-07 ! CNSPLITH = 1.0E-07 !

Integration control variables -----

Fractional convergence criterion for numerical SLUG
sampling integration

(EPSSLUG) Default: 1.0e-04 ! EPSSLUG = 1.0E-04 !

Fractional convergence criterion for numerical AREA
source integration

(EPSAREA) Default: 1.0e-06 ! EPSAREA = 1.0E-06 !

Trajectory step-length (m) used for numerical rise
integration

(DSRISE) Default: 1.0 ! DSRISE = 1.0 !

!END!

INPUT GROUPS: 13a, 13b, 13c, 13d -- Point source parameters

 Subgroup (13a)

Number of point sources with parameters provided below (NPT1) No default ! NPT1 = 1 !

Units used for point source emissions below (IPTU) Default: 1 ! IPTU = 3 !
 1 = g/s
 2 = kg/hr
 3 = lb/hr
 4 = tons/yr
 5 = Odour Unit * m**3/s (vol. flux of odour compound)
 6 = Odour Unit * m**3/min
 7 = metric tons/yr

Number of source-species combinations with variable emissions scaling factors provided below in (13d) (NSPT1) Default: 0 ! NSPT1 = 0 !

Number of point sources with variable emission parameters provided in external file (NPT2) No default ! NPT2 = 0 !

(If NPT2 > 0, these point source emissions are read from the file: PTEMARB.DAT)

!END!

 Subgroup (13b)

a
 POINT SOURCE: CONSTANT DATA

| Source No. | X Coordinate (km) | Y Coordinate (km) | Stack Height (m) | Base Elevation (m) | Stack Diameter (m) | Exit Vel. (m/s) | Exit Temp. (deg. K) | Bldg. Dwash | Emission Rates |
|--|-------------------|-------------------|------------------|--------------------|--------------------|-----------------|---------------------|-------------|----------------|
| | | | | | | | | | |
| ***** EMISSION RATES ARE IN LB/HR *****SO2*****SO4***NOX***HNO3**NO3**PM10 | | | | | | | | | |

Project-Specific Source Input

a
 Data for each source are treated as a separate input subgroup and therefore must end with an input group terminator.

SRCNAM is a 12-character name for a source (No default)
 X is an array holding the source data listed by the column headings (No default)
 SIGYZI is an array holding the initial sigma-y and sigma-z (m) (Default: 0.,0.)
 FMFAC is a vertical momentum flux factor (0. or 1.0) used to represent the effect of rain-caps or other physical configurations that reduce momentum rise associated with the actual exit velocity. (Default: 1.0 -- full momentum used)

b
 0. = No building downwash modeled, 1. = downwash modeled
 NOTE: must be entered as a REAL number (i.e., with decimal point)

c
 An emission rate must be entered for every pollutant modeled. Enter emission rate of zero for secondary pollutants that are modeled, but not emitted. Units are specified by IPTU (e.g. 1 for g/s).

 Subgroup (13c)

 BUILDING DIMENSION DATA FOR SOURCES SUBJECT TO DOWNWASH

| Source No. | Effective building width and height (in meters) every 10 degrees | a |
|---------------|--|---|
| 1 | ! SRCNAM = BLR2 | ! |
| 1 | ! HEIGHT = 11.28, 11.28, 11.28, 11.28, 11.28, 11.28, | |
| | 11.28, 11.28, 11.28, 7.93, 7.93, 7.93, | |
| | 7.93, 7.93, 7.93, 11.28, 11.28, 11.28, | |
| | 11.28, 11.28, 11.28, 11.28, 11.28, 11.28, | |
| | 11.28, 11.28, 11.28, 7.93, 7.93, 7.93, | |
| | 7.93, 7.93, 7.93, 11.28, 11.28, 11.28 ! | |
| 1 | ! WIDTH = 45.44, 44.94, 43.07, 42.54, 44.67, 45.45, | |
| | 44.85, 42.89, 39.62, 26.50, 21.73, 16.30, | |
| | 13.98, 19.63, 24.68, 38.82, 42.34, 44.57, | |
| | 45.44, 44.94, 43.07, 42.54, 44.67, 45.45, | |
| | 44.85, 42.89, 39.62, 26.50, 21.73, 16.30, | |
| | 13.98, 19.63, 24.68, 38.82, 42.34, 44.57 ! | |
| 1 | ! LENGTH = 35.15, 29.61, 23.18, 21.80, 28.39, 34.13, | |
| | 38.82, 42.34, 44.57, 36.22, 36.50, 35.67, | |
| | 35.03, 36.30, 36.47, 44.85, 42.89, 39.62, | |
| | 35.15, 29.61, 23.18, 21.80, 28.39, 34.13, | |
| | 38.82, 42.34, 44.57, 36.22, 36.50, 35.67, | |
| | 35.03, 36.30, 36.47, 44.85, 42.89, 39.62 ! | |
| 1 | ! XBADJ = -42.73, -41.87, -39.73, -39.27, -41.93, -43.32, | |
| | -43.39, -42.14, -39.62, -19.16, -19.34, -18.93, | |
| | -18.59, -19.17, -19.16, -7.22, -2.31, 2.68, | |
| | 7.58, 12.25, 16.55, 17.47, 13.54, 9.19, | |
| | 4.57, -0.19, -4.95, -17.06, -17.16, -16.74, | |
| | -16.44, -17.13, -17.30, -37.63, -40.58, -42.30 ! | |
| 1 | ! YBADJ = 13.16, 8.60, 3.77, -1.18, -6.08, -10.81, | |
| | -15.20, -19.14, -22.49, 0.34, 0.15, -0.04, | |
| | -0.23, -0.41, -0.58, -23.98, -20.97, -17.33, | |
| | -13.16, -8.60, -3.77, 1.18, 6.08, 10.81, | |
| | 15.20, 19.14, 22.49, -0.34, -0.15, 0.04, | |
| | 0.23, 0.41, 0.58, 23.98, 20.97, 17.33 ! | |

!END!

 a
 Each pair of width and height values is treated as a separate input subgroup and therefore must end with an input group terminator.

 Subgroup (13d)

a
 POINT SOURCE: VARIABLE EMISSIONS DATA

Use this subgroup to describe temporal variations in the emission rates given in 13b. Factors entered multiply the rates in 13b. Skip sources here that have constant emissions. For more elaborate variation in source parameters, use PTEMARB.DAT and NPT2 > 0.

IVARY determines the type of variation, and is source-specific:
 (IVARY) Default: 0

- 0 = Constant
- 1 = Diurnal cycle (24 scaling factors: hours 1-24)
- 2 = Monthly cycle (12 scaling factors: months 1-12)
- 3 = Hour & Season (4 groups of 24 hourly scaling factors, where first group is DEC-JAN-FEB)
- 4 = Speed & Stab. (6 groups of 6 scaling factors, where first group is Stability Class A, and the speed classes have upper bounds (m/s) defined in Group 12)
- 5 = Temperature (12 scaling factors, where temperature classes have upper bounds (C) of: 0, 5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 50+)

a
Data for each species are treated as a separate input subgroup
and therefore must end with an input group terminator.

INPUT GROUPS: 14a, 14b, 14c, 14d -- Area source parameters

Subgroup (14a)

Number of polygon area sources with
parameters specified below (NAR1) No default ! NAR1 = 0 !

Units used for area source
emissions below (IARU) Default: 1 ! IARU = 1 !

- 1 = g/m**2/s
- 2 = kg/m**2/hr
- 3 = lb/m**2/hr
- 4 = tons/m**2/yr
- 5 = Odour Unit * m/s (vol. flux/m**2 of odour compound)
- 6 = Odour Unit * m/min
- 7 = metric tons/m**2/yr

Number of source-species
combinations with variable
emissions scaling factors
provided below in (14d) (NSAR1) Default: 0 ! NSAR1 = 0 !

Number of buoyant polygon area sources
with variable location and emission
parameters (NAR2) No default ! NAR2 = 0 !
(If NAR2 > 0, ALL parameter data for
these sources are read from the file: BAEMARB.DAT)

!END!

Subgroup (14b)

a
AREA SOURCE: CONSTANT DATA

| Source No. | Effect. Height (m) | Base Elevation (m) | Initial Sigma z (m) | Emission Rates |
|---------------|--------------------------|--------------------------|---------------------------|-------------------|
| ----- | ----- | ----- | ----- | ----- |

a
Data for each source are treated as a separate input subgroup
and therefore must end with an input group terminator.

b
An emission rate must be entered for every pollutant modeled.
Enter emission rate of zero for secondary pollutants that are
modeled, but not emitted. Units are specified by IARU
(e.g. 1 for g/m**2/s).

Subgroup (14c)

COORDINATES (UTM-km) FOR EACH VERTEX (4) OF EACH POLYGON

Source

a

No. Ordered list of X followed by list of Y, grouped by source

a
Data for each source are treated as a separate input subgroup and therefore must end with an input group terminator.

Subgroup (14d)

a
AREA SOURCE: VARIABLE EMISSIONS DATA

Use this subgroup to describe temporal variations in the emission rates given in 14b. Factors entered multiply the rates in 14b. Skip sources here that have constant emissions. For more elaborate variation in source parameters, use BAEMARB.DAT and NAR2 > 0.

IVARY determines the type of variation, and is source-specific:
(IVARY) Default: 0

- 0 = Constant
- 1 = Diurnal cycle (24 scaling factors: hours 1-24)
- 2 = Monthly cycle (12 scaling factors: months 1-12)
- 3 = Hour & Season (4 groups of 24 hourly scaling factors, where first group is DEC-JAN-FEB)
- 4 = Speed & Stab. (6 groups of 6 scaling factors, where first group is Stability Class A, and the speed classes have upper bounds (m/s) defined in Group 12)
- 5 = Temperature (12 scaling factors, where temperature classes have upper bounds (C) of: 0, 5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 50+)

a
Data for each species are treated as a separate input subgroup and therefore must end with an input group terminator.

INPUT GROUPS: 15a, 15b, 15c -- Line source parameters

Subgroup (15a)

Number of buoyant line sources
with variable location and emission
parameters (NLN2) No default ! NLN2 = 0 !

(If NLN2 > 0, ALL parameter data for
these sources are read from the file: LNEARB.DAT)

Number of buoyant line sources (NLINES) No default ! NLINES = 0 !

Units used for line source
emissions below (ILNU) Default: 1 ! ILNU = 1 !

- 1 = g/s
- 2 = kg/hr
- 3 = lb/hr
- 4 = tons/yr
- 5 = Odour Unit * m**3/s (vol. flux of odour compound)
- 6 = Odour Unit * m**3/min
- 7 = metric tons/yr

Number of source-species

combinations with variable
emissions scaling factors
provided below in (15c) (NSLN1) Default: 0 ! NSLN1 = 0 !

Maximum number of segments used to model
each line (MXNSEG) Default: 7 ! MXNSEG = 7 !

The following variables are required only if NLINES > 0. They are
used in the buoyant line source plume rise calculations.

| | |
|---|---|
| Number of distances at which transitional rise is computed | Default: 6 ! NLRISE = 6 ! |
| Average building length (XL) | No default ! XL = .0 ! (in meters) |
| Average building height (HBL) | No default ! HBL = .0 ! (in meters) |
| Average building width (WBL) | No default ! WBL = .0 ! (in meters) |
| Average line source width (WML) | No default ! WML = .0 ! (in meters) |
| Average separation between buildings (DXL) | No default ! DXL = .0 ! (in meters) |
| Average buoyancy parameter (FPRIMEL) | No default ! FPRIMEL = .0 ! (in m**4/s**3) |

!END!

Subgroup (15b)

BUOYANT LINE SOURCE: CONSTANT DATA

| Source No. | Beg. X Coordinate (km) | Beg. Y Coordinate (km) | End. X Coordinate (km) | End. Y Coordinate (km) | Release Height (m) | Base Elevation (m) | Emission Rates |
|---------------|------------------------------|------------------------------|------------------------------|------------------------------|--------------------------|--------------------------|-------------------|
| ----- | ----- | ----- | ----- | ----- | ----- | ----- | ----- |

a
Data for each source are treated as a separate input subgroup
and therefore must end with an input group terminator.

b
An emission rate must be entered for every pollutant modeled.
Enter emission rate of zero for secondary pollutants that are
modeled, but not emitted. Units are specified by ILNTU
(e.g. 1 for g/s).

Subgroup (15c)

BUOYANT LINE SOURCE: VARIABLE EMISSIONS DATA

Use this subgroup to describe temporal variations in the emission
rates given in 15b. Factors entered multiply the rates in 15b.
Skip sources here that have constant emissions.

IVARY determines the type of variation, and is source-specific:
(IVARY) Default: 0

| | |
|-----|--|
| 0 = | Constant |
| 1 = | Diurnal cycle (24 scaling factors: hours 1-24) |
| 2 = | Monthly cycle (12 scaling factors: months 1-12) |
| 3 = | Hour & Season (4 groups of 24 hourly scaling factors, where first group is DEC-JAN-FEB) |

- 4 = Speed & Stab. (6 groups of 6 scaling factors, where first group is Stability Class A, and the speed classes have upper bounds (m/s) defined in Group 12
- 5 = Temperature (12 scaling factors, where temperature classes have upper bounds (C) of: 0, 5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 50+)

a
Data for each species are treated as a separate input subgroup and therefore must end with an input group terminator.

INPUT GROUPS: 16a, 16b, 16c -- Volume source parameters

Subgroup (16a)

Number of volume sources with parameters provided in 16b,c (NVL1) No default ! NVL1 = 0 !

Units used for volume source emissions below in 16b (IVLU) Default: 1 ! IVLU = 1 !

- 1 = g/s
- 2 = kg/hr
- 3 = lb/hr
- 4 = tons/yr
- 5 = Odour Unit * m**3/s (vol. flux of odour compound)
- 6 = Odour Unit * m**3/min
- 7 = metric tons/yr

Number of source-species combinations with variable emissions scaling factors provided below in (16c) (NSVL1) Default: 0 ! NSVL1 = 0 !

Number of volume sources with variable location and emission parameters (NVL2) No default ! NVL2 = 0 !

(If NVL2 > 0, ALL parameter data for these sources are read from the VOLEMARB.DAT file(s))

!END!

Subgroup (16b)

a
VOLUME SOURCE: CONSTANT DATA

| X UTM Coordinate (km) | Y UTM Coordinate (km) | Effect. Height (m) | Base Elevation (m) | Initial Sigma y (m) | Initial Sigma z (m) | b Emission Rates |
|-----------------------------|-----------------------------|--------------------------|--------------------------|---------------------------|---------------------------|------------------------|
| ----- | ----- | ----- | ----- | ----- | ----- | ----- |

a
Data for each source are treated as a separate input subgroup and therefore must end with an input group terminator.

b
An emission rate must be entered for every pollutant modeled. Enter emission rate of zero for secondary pollutants that are

modeled, but not emitted. Units are specified by IVLU
(e.g. 1 for g/s).

Subgroup (16c)

a
VOLUME SOURCE: VARIABLE EMISSIONS DATA

Use this subgroup to describe temporal variations in the emission rates given in 16b. Factors entered multiply the rates in 16b. Skip sources here that have constant emissions. For more elaborate variation in source parameters, use VOLEMARB.DAT and NVL2 > 0.

IVARY determines the type of variation, and is source-specific:
(IVARY) Default: 0

- 0 = Constant
- 1 = Diurnal cycle (24 scaling factors: hours 1-24)
- 2 = Monthly cycle (12 scaling factors: months 1-12)
- 3 = Hour & Season (4 groups of 24 hourly scaling factors, where first group is DEC-JAN-FEB)
- 4 = Speed & Stab. (6 groups of 6 scaling factors, where first group is Stability Class A, and the speed classes have upper bounds (m/s) defined in Group 12)
- 5 = Temperature (12 scaling factors, where temperature classes have upper bounds (C) of:
0, 5, 10, 15, 20, 25, 30, 35, 40,
45, 50, 50+)

.a
Data for each species are treated as a separate input subgroup and therefore must end with an input group terminator.

INPUT GROUPS: 17a & 17b -- Non-gridded (discrete) receptor information

Subgroup (17a)

Number of non-gridded receptors (NREC) No default ! NREC = 744 !

!END!

Subgroup (17b)

a
NON-GRIDDED (DISCRETE) RECEPTOR DATA

| Receptor No. | X Coordinate (km) | Y Coordinate (km) | Ground Elevation (m) | Height Above Ground (m) |
|--------------|-------------------|-------------------|----------------------|-------------------------|
|--------------|-------------------|-------------------|----------------------|-------------------------|

RECEPTORS OBTAINED FROM THE NPS/FWS EXTRACTION PROGRAM
ALL RECEPTORS ARE LCC (KM)

PROJECT-SPECIFIC CLASS I AREA RECEPTORS

a
Data for each receptor are treated as a separate input subgroup and therefore must end with an input group terminator.

b
Receptor height above ground is optional. If no value is entered, the receptor is placed on the ground.

APPENDIX B

APPLICATION FOR AIR PERMIT – LONG FORM



Department of Environmental Protection

Division of Air Resource Management

APPLICATION FOR AIR PERMIT - LONG FORM

I. APPLICATION INFORMATION

Air Construction Permit – Use this form to apply for an air construction permit at a facility operating under a federally enforceable state air operation permit (FESOP) or Title V air permit. Also use this form to apply for an air construction permit:

- For a proposed project subject to prevention of significant deterioration (PSD) review, nonattainment area (NAA) new source review, or maximum achievable control technology (MACT) review; or
- Where the applicant proposes to assume a restriction on the potential emissions of one or more pollutants to escape a federal program requirement such as PSD review, NAA new source review, Title V, or MACT; or
- Where the applicant proposes to establish, revise, or renew a plantwide applicability limit (PAL).

Air Operation Permit – Use this form to apply for:

- an initial federally enforceable state air operation permit (FESOP); or
- an initial/revise/renewal Title V air operation permit.

Air Construction Permit & Title V Air Operation Permit (Concurrent Processing Option) – Use this form to apply for both an air construction permit and a revised or renewal Title V air operation permit incorporating the proposed project.

To ensure accuracy, please see form instructions.

Identification of Facility

| | |
|--|--|
| 1. Facility Owner/Company Name: Mosaic Fertilizer, LLC. | |
| 2. Site Name: New Wales Plant | |
| 3. Facility Identification Number: 1050059 | |
| 4. Facility Location...: Street Address or Other Locator: 3095 Highway 640 City: Mulberry County: FL Zip Code: 33860 | |
| 5. Relocatable Facility? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 6. Existing Title V Permitted Facility? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |

Application Contact

| | |
|---|--|
| 1. Application Contact Name: David Turley, Environmental Superintendent | |
| 2. Application Contact Mailing Address... Organization/Firm: Mosaic Fertilizer, LLC Street Address: 3095 Highway 640 City: Mulberry State: FL Zip Code: 33860 | |
| 3. Application Contact Telephone Numbers... Telephone: (863) 428- 7153 ext. Fax: () - | |
| 4. Application Contact Email Address: David.Turley@mosaicco.com | |

Application Processing Information (DEP Use)

| | |
|------------------------------------|-----------------------------------|
| 1. Date of Receipt of Application: | 3. PSD Number (if applicable): |
| 2. Project Number(s): | 4. Siting Number (if applicable): |

FACILITY INFORMATION

Purpose of Application

This application for air permit is submitted to obtain: (Check one)

Air Construction Permit

- Air construction permit.
- Air construction permit to establish, revise, or renew a plantwide applicability limit (PAL).
- Air construction permit to establish, revise, or renew a plantwide applicability limit (PAL), and separate air construction permit to authorize construction or modification of one or more emissions units covered by the PAL.

Air Operation Permit

- Initial Title V air operation permit.
- Title V air operation permit revision.
- Title V air operation permit renewal.
- Initial federally enforceable state air operation permit (FESOP) where professional engineer (PE) certification is required.
- Initial federally enforceable state air operation permit (FESOP) where professional engineer (PE) certification is not required.

Air Construction Permit and Revised/Renewal Title V Air Operation Permit (Concurrent Processing)

- Air construction permit and Title V permit revision, incorporating the proposed project.
- Air construction permit and Title V permit renewal, incorporating the proposed project.

Note: By checking one of the above two boxes, you, the applicant, are requesting concurrent processing pursuant to Rule 62-213.405, F.A.C. In such case, you must also check the following box:

- I hereby request that the department waive the processing time requirements of the air construction permit to accommodate the processing time frames of the Title V air operation permit.

Application Comment

This application is for the purpose of obtaining a BART determination for the BART-eligible emissions units at the Mosaic New Wales facility.

FACILITY INFORMATION

Scope of Application

| Emissions Unit ID Number | Description of Emissions Unit | Air Permit Type | Air Permit Proc. Fee |
|--------------------------|--|-----------------|----------------------|
| | BART-Eligible Emissions Units (see report) | AC1F | |
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Application Processing Fee

Check one: Attached - Amount: \$ _____ Not Applicable

FACILITY INFORMATION

Owner/Authorized Representative Statement

Complete if applying for an air construction permit or an initial FESOP.

| | |
|--|-------------------------|
| 1. Owner/Authorized Representative Name : | |
| Thomas W. Fuchs, Plant Manager – New Wales | |
| 2. Owner/Authorized Representative Mailing Address... | |
| Organization/Firm: Mosaic Fertilizer, LLC. | |
| Street Address: P.O. Box 2000 | |
| City: Mulberry State: FL Zip Code: 33860 | |
| 3. Owner/Authorized Representative Telephone Numbers... | |
| Telephone: (863) 428-7102 ext. Fax: (863) 428-7190 | |
| 4. Owner/Authorized Representative Email Address: Tom.Fuchs@mosaicco.com | |
| 5. Owner/Authorized Representative Statement: | |
| <i>I, the undersigned, am the owner or authorized representative of the facility addressed in this air permit application. I hereby certify, based on information and belief formed after reasonable inquiry, that the statements made in this application are true, accurate and complete and that, to the best of my knowledge, any estimates of emissions reported in this application are based upon reasonable techniques for calculating emissions. The air pollutant emissions units and air pollution control equipment described in this application will be operated and maintained so as to comply with all applicable standards for control of air pollutant emissions found in the statutes of the State of Florida and rules of the Department of Environmental Protection and revisions thereof and all other requirements identified in this application to which the facility is subject. I understand that a permit, if granted by the department, cannot be transferred without authorization from the department, and I will promptly notify the department upon sale or legal transfer of the facility or any permitted emissions unit.</i> | |
| <u>Thomas W Fuchs</u> Signature | <u>01/31/07</u> Date |

FACILITY INFORMATION

Application Responsible Official Certification

Complete if applying for an initial/revised/renewal Title V permit or concurrent processing of an air construction permit and a revised/renewal Title V permit. If there are multiple responsible officials, the "application responsible official" need not be the "primary responsible official."

| |
|---|
| 1. Application Responsible Official Name: |
| 2. Application Responsible Official Qualification (Check one or more of the following options, as applicable): <input type="checkbox"/> For a corporation, the president, secretary, treasurer, or vice-president of the corporation in charge of a principal business function, or any other person who performs similar policy or decision-making functions for the corporation, or a duly authorized representative of such person if the representative is responsible for the overall operation of one or more manufacturing, production, or operating facilities applying for or subject to a permit under Chapter 62-213, F.A.C. <input type="checkbox"/> For a partnership or sole proprietorship, a general partner or the proprietor, respectively. <input type="checkbox"/> For a municipality, county, state, federal, or other public agency, either a principal executive officer or ranking elected official. <input type="checkbox"/> The designated representative at an Acid Rain source. |
| 3. Application Responsible Official Mailing Address... Organization/Firm: Street Address: City: State: Zip Code: |
| 4. Application Responsible Official Telephone Numbers... Telephone: () - ext. Fax: () - |
| 5. Application Responsible Official Email Address: |
| 6. Application Responsible Official Certification: <i>I, the undersigned, am a responsible official of the Title V source addressed in this air permit application. I hereby certify, based on information and belief formed after reasonable inquiry, that the statements made in this application are true, accurate and complete and that, to the best of my knowledge, any estimates of emissions reported in this application are based upon reasonable techniques for calculating emissions. The air pollutant emissions units and air pollution control equipment described in this application will be operated and maintained so as to comply with all applicable standards for control of air pollutant emissions found in the statutes of the State of Florida and rules of the Department of Environmental Protection and revisions thereof and all other applicable requirements identified in this application to which the Title V source is subject. I understand that a permit, if granted by the department, cannot be transferred without authorization from the department, and I will promptly notify the department upon sale or legal transfer of the facility or any permitted emissions unit. Finally, I certify that the facility and each emissions unit are in compliance with all applicable requirements to which they are subject, except as identified in compliance plan(s) submitted with this application.</i> _____ Signature _____ Date |




FACILITY INFORMATION

Professional Engineer Certification

| |
|--|
| 1. Professional Engineer Name: David A. Buff Registration Number: |
| 2. Professional Engineer Mailing Address... Organization/Firm: Golder Associates Inc.** Street Address: 6241 NW 23rd Street, Suite 500 City: Gainesville State: FL Zip Code: 32653 |
| 3. Professional Engineer Telephone Numbers... Telephone: (352) 336-5600 ext. 545 Fax: (352) 336-6603 |
| 4. Professional Engineer Email Address: dbuff@golder.com |
| 5. Professional Engineer Statement: <i>I, the undersigned, hereby certify, except as particularly noted herein*, that:</i> (1) <i>To the best of my knowledge, there is reasonable assurance that the air pollutant emissions unit(s) and the air pollution control equipment described in this application for air permit, when properly operated and maintained, will comply with all applicable standards for control of air pollutant emissions found in the Florida Statutes and rules of the Department of Environmental Protection; and</i> (2) <i>To the best of my knowledge, any emission estimates reported or relied on in this application are true, accurate, and complete and are either based upon reasonable techniques available for calculating emissions or, for emission estimates of hazardous air pollutants not regulated for an emissions unit addressed in this application, based solely upon the materials, information and calculations submitted with this application.</i> (3) <i>If the purpose of this application is to obtain a Title V air operation permit (check here <input type="checkbox"/>, if so), I further certify that each emissions unit described in this application for air permit, when properly operated and maintained, will comply with the applicable requirements identified in this application to which the unit is subject, except those emissions units for which a compliance plan and schedule is submitted with this application.</i> (4) <i>If the purpose of this application is to obtain an air construction permit (check here <input checked="" type="checkbox"/>, if so) or concurrently process and obtain an air construction permit and a Title V air operation permit revision or renewal for one or more proposed new or modified emissions units (check here <input type="checkbox"/>, if so), I further certify that the engineering features of each such emissions unit described in this application have been designed or examined by me or individuals under my direct supervision and found to be in conformity with sound engineering principles applicable to the control of emissions of the air pollutants characterized in this application.</i> (5) <i>If the purpose of this application is to obtain an initial air operation permit or operation permit revision or renewal for one or more newly constructed or modified emissions units (check here <input type="checkbox"/>, if so), I further certify that, with the exception of any changes detailed as part of this application, each such emissions unit has been constructed or modified in substantial accordance with the information given in the corresponding application for air construction permit and with all provisions contained in such permit.</i> <u>David A. Buff</u> Signature 1/31/07 Date (seal) |

* Attach any exception to certification statement.

** Board of Professional Engineers Certificate of Authorization #00001670

| | | | | |
|--|--|---|--|--|
|  | | GNDD | | Pieces: 1/1 |
| FM: DEP AIR RESOURCE MGMT P. Adams DIRECTOR OFFICE STE 23 111 S MAGNOLIADR TALLAHASSEE, FL 32301 UNITED STATES Phone: 850-921-9505 | | ORIGIN: TLH Sender's ref: 37550201000 A7 AP235 | | 33637 POSTCODE: |
| To: DEP SOUTHWEST DISTRICT OFFICE MS. CINDY ZHANG-TORRES AIR RESOURCES TEMPLE TERRACE, FL 33637 UNITED STATES | | 33637 | | TEL: 813-632-7600 |
| Description: BART applications | | Weight: 6 lbs for 1 pcs Date: 2007-03-16 | | 19MO Day |
|  | | ALEX OD FSC | | DHL standard terms and conditions apply. |
|  | | WAYBILL: 20624455854 (Non-Negotiable) | | (2L)US33637 |



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SENDER'S RECEIPT

Waybill #: 20624455854

To(Company):
 DEP Southwest District Office
 Air Resources
 13051 N. Telecom Parkway

Temple Terrace, FL 33637
 UNITED STATES

Attention To: Ms. Cindy Zhang-Torres
 Phone#: 813-632-7600

Sent By: P. Adams
 Phone#: 850-921-9505

Rate Estimate: 3.06
 Protection: Not Required
 Description: BART applications

Weight (lbs.): 6
 Dimensions: 0 x 0 x 0

Ship Ref: 37550201000 A7 AP235
 Service Level: Ground (Est. delivery in 1 business day(s))


Special Svc:

Date Printed: 3/16/2007
 Bill Shipment To: Sender
 Bill To Acct: 778941 286

DHL Signature (optional) _____ Route _____ Date _____ Time _____

For Tracking, please go to www.dhl-usa.com or call 1-800-225-5345

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