



Farzie Shelton, chE; REM

Manager of Environmental Affairs

RECEIVED

AUG 29 2003

BUREAU OF AIR REGULATION

August 26, 2003

Mr. Scott M. Sheplak, P.E.; Administrator Department of Environmental Protection Division of Air Resources Management Title V Section Twin Towers Office Building 2600 Blair Stone Road, Mail Station #5505 Tallahassee, Florida 32399-2400

Re:

C. D. McIntosh Power Plant - Facility Identification Number 1050004 Title V Permit Renewal Permit Application

Dear Mr. Sheplak:

We are in receipt of your letter dated June 11, 2003 addressed to Mr. Bates (Lakeland Electric's RO) in reference to the CAM for SO₂ and PM for Unit 3 located at the above facility. We are sorry to have taken some time to response to your letter as we were waiting for the result of annual stack testing on this unit so that we could utilize additional test data. Accordingly, we requested Mr. Ken Kosky P.E of Golder Associates to address your questions. Therefore, enclosed please find our response to your comments and questions sealed by Mr. Kosky. Additionally, we are enclosing our Responsible Official's certification with this letter.

If you should have any questions, please do not he sitate to contact me.

Sincerely,

Farzie Shelton

Enc.

Cc:

Ken Kosky P.E. – Golder Associates

City of Lakeland • Department of Electric Utilities

Owner/Designated Representative or Alternate Designated Representative

1.	Name and Title of Owner/Designated Representative or Alternate Designated Representative:							
	Timothy Bat	es, Director of Ener	rgy Supply					
2.	Owner/ Desig	gnated Representative	e or Alternate Designa	ted Representa	tive Mailing Address:			
	-	/Firm: Lakeland El						
	Street A	ddress: 501 East Le	mon Street					
		City: Lakeland	State: FL	Zip Cod	e: 33801-5079			
3.	Owner/ Desig	gnated Representative	e or Alternate Designa	ited Representa	tive Telephone Number	s:		
	Telephone:	(863) 834-6559		Fax: (863)	834-6362			
4.	Owner/Design	nated Representative	or Alternate Designa	ted Representat	ive:			
	I, the undersigned, am the designated representative (check here [X], if so) or the alternate designated representative (check here [], if so) of the Title V, Acid Rain source(s) addressed in this application, whichever is applicable. I am authorized to make this submission on behalf of the owner and operator of the affected source(s) or							
i	affected units with, the state of those indiv	for which the submi ement and information iduals with primary	ssion is made. I certif on submitted in this do	y that I have pe cument and all ining the inforn	rsonally examined, and its attachments. Based nation, I certify that the	am familiar on my inquiry		
		7h. C R	<i>t</i> o		8/26/03			
	- Jun	othy CBa) CCC		8/26103	 		
	Signature			Date	e			

Golder Associates Inc.

6241 NW 23rd Street, Suite 500 Gainesville, FL 32653-1500 Telephone (352) 336-5600 Fax (352) 336-6603



August 25, 2003

0237637

Lakeland Electric City of Lakeland 501 East Lemon Street Lakeland, Florida 33801

Attention: Ms. Farzie Shelton, Manager of Environmental Affairs

RE:

FDEP REQUEST FOR ADDITIONAL INFORMATION

TITLE V AIR OPERATION PERMIT RENEWAL APPLICATION C.D. MCINTOSH, JR. POWER PLANT, FACILITY ID: 1050004

Dear Farzie:

Attached you will find response to FDEP's request for additional information for the C.D. McIntosh, Jr. Power Plant, Title V Air Operations Permit renewal application, dated June 11, 2003.

The attached material includes clarification of the exempt status of Unit 3 for SO₂ CAM requirements, as well as updated PM CAM indicator ranges based on additional test data. In addition, a discussion of the ESP TR set secondary voltage relationship to ESP performance and PM emissions is provided as requested by FDEP.

Please call if you have any questions.

Sincerely,

GOLDER ASSOCIATES INC.

Kennard F. Kosky, P.E.

Principal

Professional Engineer Registration Number 14996

Golder Associates Board of Professional Engineers Certificate of Authorization #00001670

KFK/jkw

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RESPONSES TO COMMENTS FROM FDEP REGARDING THE TITLE V AIR OPERATION PERMIT RENEW APPLICATION FOR THE C.D. MCINTOSH, JR. POWER PLANT

Comment:

Because the SO₂ emissions standard for Unit 3 is not an Acid Rain Emission limit, Unit 3 is not automatically exempt from CAM pursuant to 40 CFR 64.2(b)(iii) just because the unit is using an Acid Rain SO₂ CEM. However, the use of the Acid Rain SO₂ CEM could qualify the unit for an exemption from the CAM requirements. Pursuant to 40 CRF 64.2(b)(vi), if Lakeland Electric chooses to use this CEM as a continuous compliance determination method, rather than just a monitoring method as required by 40 CFR 60.47a, Unit 3 could be exempt from the CAM requirements for emission of SO₂.

Please provide either, a statement that Lakeland Electric wishes to have a SO_2 CEM listed in the permit as the continuous compliance determination method, or and acceptable CAM plan for the FGD. The use of the Acid Rain CEM is a presumptively acceptable method of satisfying the CAM requirements, but must be written into the permit in a CAM plan.

Response:

McIntosh Unit 3 is exempt from the requirements of 40 CFR Part 64 by Section 64.2(b)(1)(vi) for sulfur dioxide (SO₂) since a continuous emission monitoring system is used to determine compliance on a continuous basis consistent with the averaging time for that standard. This section, which provides exemptions, states:

"Emission limitations or standards for which a part 70 or 71 permit specifies a continuous compliance determination method, as defined in § 64.1. The exemption provided in this paragraph (b)(1)(vi) shall not apply if the applicable compliance method includes an assumed control device emission reduction factor that could be affected by the actual operation and maintenance of the control device (such as a surface coating line controlled by an incinerator for which continuous compliance is determined by calculating emissions on the basis of coating records and an assumed control device efficiency factor based on an initial performance test; in this example, this part would apply to the control device and capture system, but not to the remaining elements of the coating line, such as raw material usage)."

The SO_2 emissions from Unit 3 are based on both a percent reduction and emission limit expressed in lb/MMBtu (see Condition E.9. of current Title V permit). The percent reduction is based on a 30-day rolling average. A percent reduction is also an appropriate "emission limitation or standard" based on the definition in Section 64.1, which states:

"Emission limitation or standard means any applicable requirement that constitutes an emission limitation, emission standard, standard of performance or means of emission limitation as defined under the Act. An emission limitation or standard may be expressed in terms of the pollutant, expressed either as a specific quantity, rate or concentration of emissions (e.g., pounds of SO2 per hour, pounds of SO2 per million British thermal units of fuel input, kilograms of VOC per liter of applied coating solids, or parts per million by volume of SO2) or as the relationship of uncontrolled to controlled emissions (e.g., percentage capture and destruction efficiency of VOC or percentage reduction of SO2). An emission limitation or standard may also be expressed either as a work practice, process or control device parameter, or other

form of specific design, equipment, operational, or operation and maintenance requirement. For purposes of this part, an emission limitation or standard shall not include general operation requirements that an owner or operator may be required to meet, such as requirements to obtain a permit, to operate and maintain sources in accordance with good air pollution control practices, to develop and maintain a malfunction abatement plan, to keep records, submit reports, or conduct monitoring."

This unit is required to have CEMS pursuant to 40 CFR Part 60 Subpart D and the air construction/PSD permit. Information is obtained on a continuous basis consistent with the averaging time of the standard. This meets the requirement for a continuous compliance determination method as defined in Section 64.1:

"Continuous compliance determination method means a method, specified by the applicable standard or an applicable permit condition, which:

(1) Is used to determine compliance with an emission limitation or standard on a continuous basis, consistent with the averaging period established for the emission limitation or standard; and (2) Provides data either in units of the standard or correlated directly with the compliance limit."

As a result, a CAM Plan is not required for SO₂ emissions based on the underlying applicable standards.

Comment:

Unit 3 is subject to CAM for PM emissions controlled by an ESP. Lakeland Electric proposed the use of the COMs for monitoring opacity as an indicator that the ESP is functioning properly. Various levels of opacity were also presented in the application as indicator ranges for the different types of fuel being fired. The selected opacity indicator ranges appear to be high based on the one test submitted with the application. Since there is not a consistent or well-defined correlation between PM emissions and opacity, please provide additional test data to support your choice of indicator ranges. Also, to avoid recordkeeping problems while switching between types of fuels, explore the feasibility of choosing a single maximum opacity reading for all types of fuels. Also, please provide data showing the correlation between tested PM emissions levels and ESP voltage for the different fuel types that are allowed to be fired. Consider identifying a minimum ESP voltage as an indicator of performance instead of, or in addition to, opacity.

Response:

Unit 3 is subject to CAM for PM emissions controlled by an ESP. Lakeland Electric proposed as CAM, the use of COMS for monitoring opacity as an indicator that Unit No. 3 ESP is functioning properly. The proposed indicator ranges were based on COM readings taken simultaneously to the 2002 annual compliance test. PM emissions were plotted versus the average of the COM opacity readings for three 1-hour stack test runs. A linear regression analysis was then performed to develop a relationship between opacity and PM (lb/MMBtu) emissions. The resulting correlation was applied to estimate opacity readings equivalent to each fuel specific PM emission limitation. To account for error in the correlation, 10 percent was added to each indicator range.

At the request of the Department, the correlation has been updated with additional data. Test data from the last three years (2003, 2002, and 2001) compliance tests has been correlated with the associated average COM data. The three 1-hour PM test

runs of each compliance test where averaged and plotted versus the average opacity readings during the same time period. In addition, zero opacity was assumed to occur with zero PM emissions. The resulting graph and correlation equation are presented in Figure 1. The compliance test and COM data used to develop the correlation as well as the details of the linear regression analysis are presented in Table 1 and 2, respectively.

Based on the new correlation and the permit limits for PM for each mode of firing, the corresponding estimated opacity for each limit is as follows:

Mode of Firing	PM Permit	New Correlation	
_	Limit	Corresponding	
	(lb/MMBtu)	Opacity (%)	
Coal	0.044	12.4	
Coal/Petroleum Coke	0.044	12.4	
Coal/Refuse	0.050	14.4	
Coal/Petroleum Coke/Refuse	0.050	14.4	
Oil	0.070	. *	
Oil/Refuse	0.075	*	

^{*} Oil and oil/refuse modes of firing only occur during Unit No. 3 start-up. Therefore these periods are excluded pursuant to Rule 62-210.700.

To reduce the recordkeeping burden and increase the ease of CAM plan implementation, Lakeland Electric proposes to set two CAM plan indicator ranges, which are as follows:

Mode of Firing	CAM Indicator Range Opacity (%)		
Coal	13.5		
Coal/Petroleum Coke	13.5		
Coal/Refuse	15.5		
Coal/Petroleum Coke/Refuse	15.5		

Therefore an excursion will be defined as a VE (3-hour block averaging time) greater than 13-percent opacity for coal and coal/petroleum coke firing. For coal/refuse and coal/petroleum coke/refuse firing an excursion will be defined as a VE (3-hour block averaging time) greater than 15-percent opacity. To account for error in the correlation, 10 percent was added to each indicator range. The indicator range was then rounded to the nearest 0.5-percent opacity. An excursion will trigger an evaluation of operation of the power boiler and ESP. Corrective action will be taken as necessary. Any excursion will trigger recordkeeping and reporting requirements. It should be noted that this indicator range is less than the permitted allowable opacity of 20 percent (6-minute average).

Prior to developing a correlation between opacity and PM emissions, data was analyzed to determine if a relationship exists between ESP TR set secondary voltage and PM emissions. Secondary voltage has not historically been logged and therefore limited data exists. However, data exists from the year 2002 compliance test and was utilized to explore a correlation with PM emissions. The results of this investigation indicates that a linear relationship exists, see Figure 2. However, the relationship

suggests that as TR set secondary voltage increases, the PM emissions (lb/MMBtu) also increase. This relationship does not agree with the theory of ESP performance. The ESP electric field plays an important role in the precipitation process in that it provides the basis for generation of corona required for charging and the necessary conditions for establishing a force to separate particulate from the gas stream. An electric field is formed from application of high voltage to the ESP discharge electrodes; the strength of this electric field is a critical factor in ESP performance.

Although the strength of the electric field is typically an indication of the effectiveness of an ESP, the examined data suggest otherwise and therefore is not considered appropriate as a monitoring parameter for CAM for Unit No. 3.

Table 1. Lakeland Electric McIntosh Unit 3 CAM Data

Run	Test	Start	Average	Test	Average of Three Runs		
Number	Date	Date Time		Mass Emissions (lb/mmbtu)	Opacity (%)	Mass Emissions (lb/mmbtu)	
			(%)	(0	
1	6/9/03	13:26	6.7	0.042	•		
2	6/9/03	15:09	6	0.043	6.0333	0.0380	
3	6/9/03	16:50	5.4	0.029			
1	6/11/02	7:00	11.6	0.017			
2	6/11/02	10:06	13.1	0.046	13.4333	0.0410	
3	6/11/02	11:30	15.6	0.06	•		
1	6/7/01	7:54	5.14	0.036			
2 ·	6/7/01	10:00	5.48	0.01	5.6858	0.0227	
3	6/7/01	11:48	6.44	0.022			

Table 2. Linear Regression Output

Regression Statistics						
Multiple R	0.870167724					
'R Square	0.757191868					
Adjusted R Square	0.635787802					
Standard Error	0.011315959					
Observations	4					

ANOVA

	df	SS	MS	F	Significance F
Regression	1	0.000798648	0.0007986	6.236956419	0.129832276
Residual	2	0.000256102	0.0001281		
Total	3	0.00105475			

	Coefficients	Standard Error	t Stat	P-value	Lower 95%	Upper 95%	Lower 95.0%	Upper 95.0%
Intercept	0.006790458	0.009361545	0.7253566	0.543624151	-0.033489047	0.047069964	-0.033489047	0.047069964
X Variable 1	0.002962129	0.00118609	2.4973899	0.129832276	-0.002141208	0.008065466	-0.002141208	0.008065466

Figure 1. ESP Opacity/PM Correlation Based on 2003, 2002, and 2001 Compliance Test Results

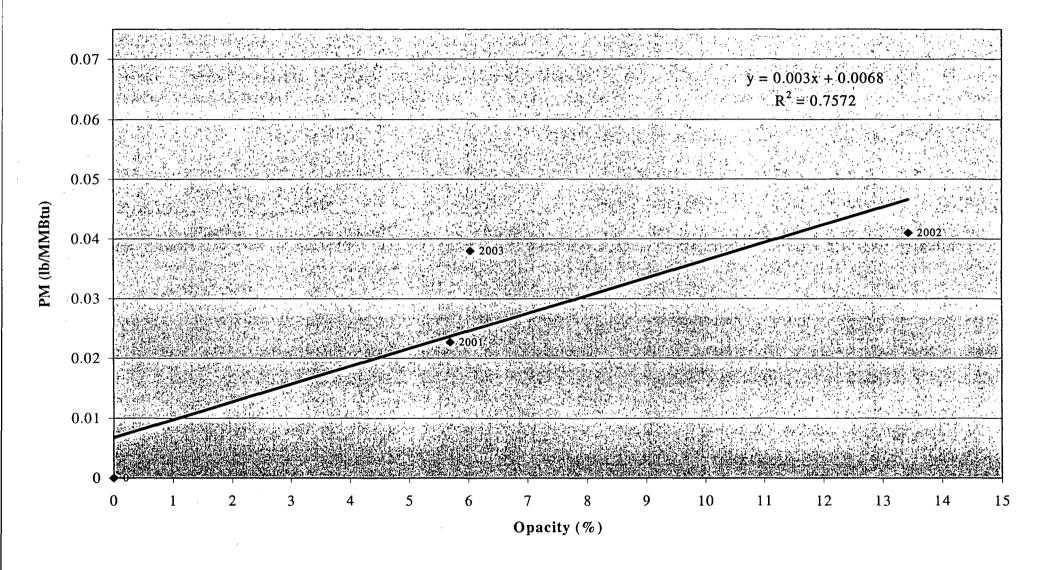


Figure 2. ESP Average Secondary Voltage/PM Correlation Based on 2002 Compliance Test Results

