September 28, 2006

SEP 29 2006

Mr. A. A. Linero Program Administrator Permitting South Section Division of Air Resources Management Florida Department of Environmental Protection\* Twin Towers Office Building MS 5500 2600 Blair Stone Road Tallahassee, FL 32399-2400

BUREAU OF AIR REGULATION

SUBJECT:

Response to Request for Additional Information

Reedy Creek Improvement District Project No. 095011-027-AV

Dear Mr. Linero:

Your letter of September 13, 2006 requested additional information regarding the Carbon Monoxide Continuous Assurance Monitoring (CAM) Plan for the purpose of completing our Title V Permit revision. Please find enclosed three (3) originals of:

- 1. The revised CAM Plan composed of four pages. The only changes made to this plan are modifications to the carbon monoxide emission limits that reflect those in the air construction permit.
- 2. The original signed and sealed professional engineer's certification.
- 3. The original signature sheet "Application Responsible Official Certification"

Please do not hesitate to call me if you have any questions or concerns.

Edward Godwin, P.E.

Chief Mechanical Engineer

Reedy Creek Energy Services

Mr. Leonard Kozlov CC:

Program Administrator

Air Resources Management

Florida Department of Environmental Protection

3319 Maguire Boulevard, Suite 232

Orlando, Florida 32803-3767

Post Office Box 10000 / Lake Buena Vista, Florida 32830-1000

#### MONITORING APPROACH SUBMITTAL

#### I. Background

#### **Emissions Unit**

Description:

Combined Cycle Combustion Turbine

(Type of emissions point)

with a Natural Gas-Fired Duct Burner-Heat Recovery Steam Generator

Identification:

(Emissions point number)

Facility: (Location) Walt Disney World Resort Complex -

Facility ID 0950111

B. Applicable Regulation, Emission Limits, and Monitoring Requirements

Regulation No.: 40 CFR 60 Subpart GG

Air Permit No. 0950111-025-AC Pollutant: Carbon Monoxide

12.6 lbs/hr or 55.2 tpy burning natural gas

(Emissions limit)

Pollutant: Carbon Monoxide

2.4 lbs/hr or 0.6 tpy burning fuel oil

(Emissions limit)

#### C. Control Technology

Carbon Monoxide (CO) is controlled or reduced by the use of a catalytic oxidation system, which is effectively a passive control system. The catalyst (stainless steel foil coated with calcined alumina with platinum metal) enhances the chemical reaction between oxygen and carbon monoxide and forms carbon dioxide as the end product. This reaction is greater than 80% efficient at 392° F (200° C) within minutes of gas turbine startup, before power generation begins. The catalyst normally operates at a temperature around 800° F (427° C) with corresponding CO removal efficiencies above 90%. The carbon monoxide removal efficiency increases as temperature increases up to the maximum operating limit of 1250° F (677° C). (Refer to the attached graph in Figure 1, which illustrates the carbon monoxide conversion efficiency at varying temperatures up to 500° C (932° F). This system is designed and certified by the manufacturer to operate while the plant is burning either natural gas or new No. 2 diesel fuel oil.

A plant operator occupies the plant control room 24 hours per day, which allows the plant personnel to monitor two key catalyst operating parameters. Namely, catalyst inlet temperature and pressure drop across the catalyst bed. A high temperature alarm is in place to alert the operator if the catalyst inlet temperature exceeds 1250° F (677° C) to protect the bed from thermal damage, and a high-pressure alarm sounds if the pressure drop across the catalyst bed exceeds 3" of water column. The pressure reading serves two purposes: to ensure that there is airflow across the bed, thus verifying that the system is operating, and to alert the plant operator if a possible plugging or fouling has occurred.

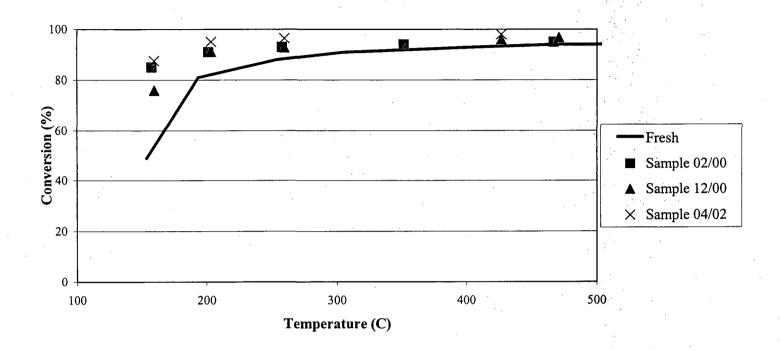
### II. Monitoring Approach

The key elements of the monitoring approach are presented in Table 1. The selected performance indicators are catalyst inlet temperature, pressure drop across the catalyst bed, and annual analysis of a catalyst test plug. The plant operator manually logs the temperature and the pressure drop once a day, monitors the alarms, and takes action if the readings are outside the allowable operating range. The test plug is analyzed annually to enable the catalyst manufacturer to certify the condition of the catalyst.

TABLE 1: MONITORING APPROACH

		Indicator No. 1	Indicator No. 2
I.	Indicator	Catalyst inlet temperature and pressure differential	Annual Test plug analysis
	Measurement Approach	Thermocouples Pressure sensors	A test plug of the catalytic material is removed for the manufacturer's laboratory analysis.
II.	Indicator Range	Minimum Temp.: 392° F (200° C) Maximum Temp.: 1250° F (677° C) Maximum pressure diff. = 3" of water column (w.c.)	Manufacturer certifies whether or not the catalyst is within operating specifications.
	QIP Threshold (optional)	An excursion is defined as falling below 392° F (200° C), or rising above 1250° F (677° C), or rising above 3" w.c., during normal operation.	
III.	Performance Criteria		
	A. Data Representativeness	The thermocouples are located at the inlet face of the catalyst bed. The pressure sensors are located on the inlet and outlet faces of the catalyst bed.	A representative sample is removed from the catalyst bed in accordance with manufacturer's operational instructions.
	B. Verification of Operational Status	Plant control room operators monitor the alarm system 24 hours/day and records data once per day.	Manufacturer certified condition of catalyst after initial installation and annually thereafter.
	C. QA/QC Practices and Criteria	Annual testing/calibration of the temperature and pressure sensor transmitters	NA
	D. Monitoring Frequency	Daily	Annual
	Data Collection Procedures	Temperature and pressure readings are recorded daily.	Test plugs are removed when the plant is shut down for annual maintenance.
	Averaging Procedures	NA (monitoring data does not correspond to actual emissions rate.)	NA

Figure 1: Reedy Creek Cogeneration Plant CO Conversion



#### **APPLICATION INFORMATION**

## **Application Responsible Official Certification**

Complete if applying for an initial/revised/renewal Title V permit or concurrent processing of an air construction permit and a revised/renewal Title V permit. If there are multiple responsible officials, the "application responsible official" need not be the "primary responsible official."

	Possibility					
1.	Application Responsible Official Name:					
	Lee Schmudde, Vice President					
2.	Application Responsible Official Qualification (Check one or more of the following					
	options, as applicable):					
	<b>x</b> For a corporation, the president, secretary, treasurer, or vice-president of the corporation in					
	charge of a principal business function, or any other person who performs similar policy or					
	decision-making functions for the corporation, or a duly authorized representative of such					
	person if the representative is responsible for the overall operation of one or more					
	manufacturing, production, or operating facilities applying for or subject to a permit under					
	Chapter 62-213, F.A.C.					
	For a partnership or sole proprietorship, a general partner or the proprietor, respectively.  For a municipality, county, state, federal, or other public agency, either a principal executive					
	officer or ranking elected official.					
	The designated representative at an Acid Rain source.					
3.	Application Responsible Official Mailing Address					
	Organization/Firm: Walt Disney World Company					
	Street Address: P.O. Box 10000					
<u> </u>	City: Lake Buena Vista State: Florida Zip Code: 32830-1000					
4.	Application Responsible Official Telephone Numbers					
	Telephone: (407) 828 - 1723 ext. Fax: (407) 828 - 4311					
5.						
6.	Application Responsible Official Certification:					
	I, the undersigned, am a responsible official of the Title V source addressed in this air permit					
	application. I hereby certify, based on information and belief formed after reasonable inquiry,					
	that the statements made in this application are true, accurate and complete and that, to the best					
	of my knowledge, any estimates of emissions reported in this application are based upon					
	reasonable techniques for calculating emissions. The air pollutant emissions units and air					
	pollution control equipment described in this application will be operated and maintained so as to					
	comply with all applicable standards for control of air pollutant emissions found in the statutes of					
	the State of Florida and rules of the Department of Environmental Protection and revisions thereof and all other applicable requirements identified in this application to which the Title V					
	source is subject. I understand that a permit, if granted by the department, cannot be transferred					
	without authorization from the department, and I will promptly notify the department upon sale or					
	legal transfer of the facility or any permitted emissions unit. Finally, I certify that the facility and					
	each emissions unit are in compliance with all applicable requirements to which they are subject,					
	except of identified in compliance plan(s) submitted with this application.					
	9/27/06					
1	11211					
1	Signature Date					

DEP Form No. 62-210.900(1) - Form

Effective: 2/2/06 5

# WALT DISNEY WORLD COMPANY WALT DISNEY WORLD RESORT COMPLEX

# TITLE V PERMIT REVISION APPLICATION PROJECT NO. 0950111-027-AV LM600 REPOWERING PROJECT REVISED COMPLIANCE ASSURANCE MONITORING PLAN

### **Professional Engineer Certification**

Pro	fece	ional	Engineer	Statement:
PIU	Tess	ionai	Engineer	Statement.

- I, the undersigned, hereby certify, except as particularly noted herein\*, that:
- (1) To the best of my knowledge, the information presented in the response by Reedy Creek Energy Services (RCES) to the Department's September 13, 2006 request for revisions to the Compliance Assurance Monitoring (CAM) Plan of Title V Permit No. 0950111-024-AV is true, accurate, and complete based on my review of material provided by RCES engineering and environmental staff; and
- (2) To the best of my knowledge, any emission estimates reported or relied on in this submittal are true, accurate, and complete and are either based upon reasonable techniques available for calculating emissions or, for emission estimates of air pollutants not regulated for an emissions unit, based solely upon the materials, information and calculations provided with this certification.

Phomas W. Dawis, P.E. Principal Engineer

Signature

Date

\* Certification is applicable to the RCES response to the Department's September 13, 2006 request for a revised Title V Permit No. 0950111-024-AV CAM Plan for the LM6000 Repowering Project.