

FAX COVER SHEET

ST. JOHNS RIVER POWER PARK 11201 NEW BERLIN ROAD JACKSONVILLE, FLORIDA 32226

| FAX NO(904) 665-8719 |
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| PLEASE DELIVER THE FOLLOWING PAGES TO: |
| COMPANY FDEP |
| CONTACT Bruce Mitchell |
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| VOICE NO. (904) 665 - 8729 |
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BEFORE THE STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL PROTECTION

In Re: Jacksonville Electric Authority St. Johns River Power Park Modification of Conditions of of Certification Duval County, Florida

.. 45000

DER CASE NO.PA 81-13 HIACKSONVILLE ELECTRIC ADESIGNATION RECEIVED OGC NO. 85-0353

OCT 3 1 1996

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Environmental, Health & Safety Department

CORRECTED FINAL ORDER MODIFYING CONDITIONS OF CERTIFICATION

On June 29, 1982, the Governor and Cabinet, sitting as the Siting Board, issued a final order approving certification for the Jacksonville Electric Authority and Florida Power & Light Company (JEA/FPL) St. Johns River Power Park electrical power plant site. That certification order approved the construction and operation of a 1200 MW, coal-fired power plant and associated facilities located in Duval County, Florida.

On August 7, 1995, October 2, 1995, and March 1, 1996, Jacksonville Electric Authority (JEA) filed requests to amend the conditions of certification pursuant to Section 403.516(1)(b), Florida Statutes (F.S.). JEA requested that the conditions be modified to allow the burning of petroleum coke as a supplementary fuel.

Copies of JEA's proposed modifications were made available for public review. On October 27, 1995, a Proposed Modification of Power Plant Certification was published in the Florida Administrative Weekly. As of October 24, 1995, all parties to the original proceeding had received copies of the intent to modify. The notice specified that a hearing would be held if a party to the original certification hearing objects within 45 days from receipt of the proposed modifications or if

a person whose substantial interests will be affected by the proposed modifications objects in writing within 30 days after issuance of the public notice. No timely objection to the proposed modifications has been received by the Department. Accordingly, in the absence of any timely objection, IT IS ORDERED:

The proposed changes to the JEA/FPL St. Johns River Power Park power plant as described in the August 7, 1995. October 5, 1995, and March 1, 1996, requests for modification are APPROVED. Pursuant to Section 403.516(1)(b), F.S., the conditions of certification for the JEA/FPL St. Johns River Power Park, are MODIFIED as follows:

I.A. <u>Emission Limitations</u>

- 1. Based on a maximum heat input of 6,144 million BTU per hour, stack emissions from SJRPP Units 1 & 2 shall not exceed the following when burning coal only:
 - a. d. No change.
- 2. When Unit 1 or Unit 2 are burning a mixture of coal and petroleum coke, the following limitations shall apply:
 - a. When blends of petroleum coke and coal with a sulfur content of up to 2 percent are fired in Units 1 & 2, the SO₂ emissions shall not exceed 0.55 pound per million British Thermal Units (Ib/MMBtu) and a minimum of 76 percent reduction shall be achieved in the flue gas desulfurization system.
 - b. When co-firing petroleum coke with coals having a sulfur content between 2.00 and

 3.63 percent, the emission limitation shall be based on the following formula:

 SO_3 emission limit (lb/MMBtu) = $(0.2 \times C/100) + 4$

Where C = percent of coal fired on a heat input basis.

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c. When coals with a sulfur content greater than 3.63 percent are co-fired with petroleum coke, the SO₂ emission limitation shall be established by the following formula:

 SO_2 (lb/MMBtu) = $(0.1653 \times C \times S - 0.4 \times C + 40) \times 1/100$

where: C = percent of coal co-fired on a heat input basis

S = weight percent sulfur in the coal

- d. The maximum SO₂ emission rate when firing petroleum coke and coal shall not exceed 0.676 lb/MMBtu.
- e. Compliance with the SO₂ emissions limit shall be based on a 30-day rolling average for - those days when petroleum coke is fired. Any use of petroleum coke during a 24-hour period shall be considered one day of the 30-day rolling average. The 30-day rolling average shall be calculated according to the New Source Performance Standards (NSPS) codified in 40 CFR 60 Subpart Da, except as noted above.
 - f. The petroleum coke blends shall be limited to a maximum of 20 percent petroleum coke by weight. The maximum weight of petroleum coke burned shall not exceed 100,000 lb/hr. The maximum sulfur content of the petroleum coke-coal blend shall not exceed 4.00 percent by weight.
- g. The permittee shall maintain and submit to the Department on an annual basis for a period of five years from the date the unit is initially fired with petroleum coke, information demonstrating in accordance with 40 CFR 52.21(b)(21)(v) and 40 CFR 52.21(b)(33) that operational changes did not result in emissions increases of nitrogen oxides and particulate matter.
 - h. The permittee shall maintain and submit to the Department on a semiannual basis for a period of two years from the date the unit is initially co-fired with petroleum coke, and then

on an annual basis (if the first two years of data show no significant increase in carbon monoxide emissions) for an additional three years, information demonstrating that the operational changes did not result in a significant emissions increase of carbon monoxide. The carbon monoxide emissions shall be based on test results using EPA Method 10. Additionally quarterly continuous emission monitoring data for carbon monoxide emissions shall be submitted to the Department for a period of two years to show the range of emissions experienced during each quarter.

SJRPP SITE OFFICE

i. The permittee shall maintain and submit to the Department on a semiannual basis for a period of two years from the date a unit is initially co-fired with petroleum coke. information demonstrating that the operational changes did not result in significant increases of sulfuric acid mist. The sulfuric acid mist emissions shall be based on test results using EPA Method 8. The height of the boiler exhaust stack for SJRPP Unit-1 & 2 shall not be less than 640 feet above grade.

C. Stack Testing

- 1. No change
- 2. Performance tests shall be conducted and data reduced in accordance with methods and procedures outlined in Section 62-297, 17-2-700 F.A.C.
 - 3. 4. No change
- 5. Stack test for particulates, NO₂ and SO₂ and visible emissions shall be performed annually in accordance with conditions C. 2, 3, and 4 above.

Any party to this Notice has the right to seek judicial review of the Order pursuant to Section 120.68, Florida Statutes, by the filing of a Notice of Appeal pursuant to Rule 9.110, Florida Rules of Appellate Procedure, with the clerk of the Department of Environmental Protection in the Office of General Counsel, 3900 Commonwealth Boulevard, Tallahassee, Florida 32399-3000; and by filing a copy of the Notice of Appeal accompanied by the applicable filing fees with the appropriate District Court of Appeal. The Notice of Appeal must be filed within 30 days from the date that the Final Order is filed with the Department of Environmental Protection.

DONE AND ENTERED this こらっち day of October, 1996 in Tallahassee. Florida.

> STATE OF FLORIDA, DEPARTMENT OF ENVIRONMENTAL PROTECTION

FILING AND ACKNOWLEDGEMENT FILED, on this date, pursuant to \$120.52 Florida Statutes, with the designated Department Clerk, receipt of which is bereby ackn<u>ow</u>ledged.

Clerk

Date

SECRETARY

3900 Commonwealth Boulevard Tallahassee, FL 32399-3000

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Certificate of Service

I hereby certify that a true and correct copy was sent to the following parties by United States mail on the 29% day of October, 1996.

Clare Gray, Esquire St. Johns River Water Management District P.O. Box 1429 Palatka, Florida 32178-1429

1. 11200 300

Karen Brodeen, Esquire
Department of Community Affairs
2740 Centerview Drive
Tallahassee, FL 32399-2100

Bob Elias, Esquire Florida Public Service Commission 2540 Shumard Oak Blvd. Tallahassee, FL 32399-0850

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Jeffrey Brown

State of Florida Department of Environmental Protection 3900 Commonwealth Blvd. M.S. 35 Tallahassee, FL 32399-3000 (904) 488-9730

Attorney for Department

Jacksonville Electric Authority

Operation and Maintenance Plan

Operation and Maintenance

Following is a list of activities to be accomplished for the control of particulate emissions from units in or impacting the Duval County maintenance areas. These schedules apply to each on-line unit.

Daily:

- 1. Check and clean burners (renew tips as necessary) daily.
- 2. Conduct one complete soot-blowing cycle (or as needed).
- 3. Maintain optimum fuel oil temperature and pressure at all times.

Weekly:

- 1. Clean low pressure fuel oil strainers (more frequently if required).
- 2. Clean other fuel oil strainers as needed by monitoring the pressure drop.

Annually:

- 1. Clean the boiler and inspect baffles.
- 2. Inspect the:
- (a) wind box;
- (b) registers;
- (c) diffusers;
- (d) refractory throat;
- (e) scanners;
- (f) ignitors.
- 3. Adjust the air registers for optimum flame pattern with assistance from Engineering Services.
- 4. Replace burner tips (more frequently if required).

Operation and Maintenance Plan Page -2-

As Needed:

1. Wash furnace and air heaters.

Major Outages:

1. Overhaul the: (a) turbine/generator

(b) boiler and auxiliary equipment.

2. Calibrate the: (a) flow meters including sensing line checks;

(b) pneumatic controls;

c) temperature gauges.

Performance Parameters

The following operational parameters are to be recorded on a bi-hourly basis.

1. Steam flow.

2. Burner oil pressure.

3. Burner oil temperature.

Fuel Type: Number 6 residual oil unless otherwise stated.

Records

Records of all operating data and maintenance procedures listed herein shall be retained at the Generating Station for review, upon request, for a period of five (5) years.

LB/O&MPlan.doc

04/29/98

Attachment NGS: CT Heat Input Nominal Values

NORTHSIDE STATION COMBUSTION TURBINES BASE LOAD MW vs TEMPERATURE

| | AMBIENT TEMP | GROSS MW | x Coeff. Net MW | HEAT CONSUMED | AMBIENT | GROSS MW | x Coeff. | HEAT CONSUMED |
|----------|-----------------|----------------|------------------------|------------------|----------------|----------------|----------------|------------------|
| # | . *F | (X) | MEI MAA | MBTU/HR |] | (X) | MAGI MAA | MBTU/HR |
| | | | | | 1 | | | |
| 1 | . 20 | 67,97 | 67.63 | 868 | , I 60 | 58.77 | 58.43 | 747 |
| 2 | 21 | 67.74 | 67.40 | 865 | 61 | 58.54 | 58.20 | 744 |
| 3 | 22 | 67.51 | 67.17 | 861 | 62 | 58.31 | 57.97 | 741 |
| 4 | 23 | 67.28 | 66,94 | 858 | 63 | 58.08 | 57.74 | 738 |
| 5 | 24 | 67.05 | 66.71 | 855 | 64 | 57,85 | 57.51 | 735 |
| 6 | 25 | 66.82 | 65.48 | 852 | 65 | 57.62 | 57.28 | 733 |
| 7 | 26 | 66.59 | 66.25 | 849 |] 66 | 57,39 | 57.05 | 730 |
| 8 | 27 | 66.36 | 66.02 | 846 | 67 | 57.16 | 56,62 | 727 |
| 9 | 28 | 66.13 | 65,79 | 842 | j 68 | 56,93 | 56.59 | 724 |
| 10 | 29 | 65,90 | 65.56 | 839 | 69 | 56.70 | 56.36 | 721 |
| 11 | 30 | 65,67 | 65,33 | 836 | 70 | 56,47 | 56,13 | 719 |
| 12 | 31 | 65.44 | 65,10 | 833 | 71 | 55.24 | 55.90 | 716 |
| 13 | 32 | 65.21 | 64.87 | |] 72 | 56,01 | 55.67 | 713 |
| 14 | 33 | 64.98 | 64.64 | 827 |] 73 | 55.78 | 55.44 | 710 |
| 15 | 34 | 64.75 | 64.41 | 824 | 74 | 55.55 | 55,21 | 708 |
| 16 | 35 | 64.52 | 64.18 | 821 | 75 | 55.32 | 54.98 | 705 |
| 17 | 36 | 64.29 | 6 3. 9 5 | 818 | 76 | 55,09 | 54.75 | 702 |
| 18 | 37 | 64.06 | 63.72 | 815 | 77 | 54.86 | 54.52 | 699 |
| 19 | 38 | 63.83 | 63.49 | 812 | 78 | 54,63 | 54.29 | 697 |
| 20 | 39 | 63.60 | 63.26 | 809 | 79 | 54,40 | 54.06 | 694 |
| 21 | 40 | 63.37 | 63.03 | 806 | 80 | 54.17 | 53.83 | 691 |
| 22 | 41 | 63.14 | 62.80 | 802 | 81 | 53.94 | 53.60 | 689 |
| 23 | 42 | 62.91 | 62.57 | 799 | 82 | 53,71 | 53,37 | 686 |
| 24 | 43 | 62.68 . | 62.34 | 796 | 83 | 53.48 | 53.14 | 683 |
| 25 | 44 | 62.45 | 62,11 | 793 | 84 | 53,25 | 52.91 | 681 |
| 26 | | 62,22 | 61.88 | 791 | 85 | 53.02 | 52.68 | 678 |
| 27 | 46 | 61.99 | 61.65 | 788 | 86 | 52.79 | 52.45 | 675 |
| 28 | 47 | 61.76 | 61.42 | 785 | 87 | 52,56 | 52.22 | 673 |
| 29 | 48 | 61.53 | 61.19 | 7£2 | 88 | 52.33 | 51.99 | 670 |
| 30 | 49 50 | 61.30 | 60,96 | 779 776 | 1 89 | 52.10 | 51.76 | 667 |
| 31 | 50 51 | £1,07 | 60.73 | 776 |) 90 (91 | 51.87 51.64 | 51.53 | 665 |
| 32 33 | 51 52 | 60.84 | 60.50 | 773 770 | 91 92 | 51.64 | 51.30 51.07 | 662 |
| 34 | 52 53 | 60.61 60.38 | 60.27 | 770 767 | 92 93 | 51.41 | | 660 657 |
| 35 | 53 54 | 60,36 | 60.04 59.81 | 767 764 | 1 94 | 50.95 | 50.84 50.61 | 657 654 |
| 35 | 55 | 59.92 | 59.58 | 764 761 | 95 | 50.72 | 50.38 | 652 |
| 37 | 56 | 59.69 | 59.35 | 751 758 |) 95 95 | 50.72 50.49 | 50.15 | |
| 38 | 57 · | , 59.46 | 59.33 59.12 | 755 755 | 95 97 | 50,49 | 49.92 | 649 647 |
| 35 | 58 | 59.23 | 58.89 | 753 753 | | - 50.03 | 49.52 | 647 644 |
| 40 | 59 | 59.00 | 58.66 | 750 · | , 96 . ! 99 | 49.80 | 49.46 | 641 |
| 41 | 6D | 58.77 | 58.43 | 747 | 100 | 49.57 | | 639 |
| 7, | OU . | , 30.77 | JO,43 | 191 | , 10-) | 45.51 | 49,23 | 639 |

| 72.576 |
|--------|
| 0.2301 |
| |

DISPATCH HEAT RATE CURVES

| አ = | 1.78910E+02 |
|-------|--------------|
| B = | 8.82453E+00 |
| C = | -1.50705E-02 |
| D = | 5.20028E-04 |
| AA = | 3.40192E-01 |
| BB = | 9.99987E-01 |
| CC = | 1.79499E-07 |
| DATE: | 05/21/93 |

Attachment SJRPP: Material Handling Transfer Points

SJRPP Material Handling Transfer Points for Permitting

| Limestone | | Points | Coai-S | hlpunloader | Points |
|-----------|--|--------|---------|--------------------------------------|--------|
| 1) | Limestone receiving bin with 3 Unloading hoppers | 1 | 14) | Bucket to Hopper (grab & dump) | 2 |
| 2) | Unloading hoppers to FLD-1 Bet | 3 | 15) | Hopper to Belt | 1 |
| 3) | FLD-1 to LO | 1 | 16) | Hopper Belt to CT1 | 1 |
| 4) . | L0 to L1 | 1 | 17) | CT1 to CT2 | 1 |
| 5) | L1 to L2 | 1 | 18) | CT2 to CT3 | 1 |
| 6) | L2 to Storage Pile | 1 | 19) | CT3 to CT4 | 1 |
| 7) | Reclaim hopper | 1 | 20) | Reclaimer to CT4 (grab, dump,dump) | 3 |
| 8) | Hopper to 9LC-02 | 1 | 21) | CT4 to CT5 | 1 |
| 9) | 9LC-02 to Siios(2) | 2 | | CT4 to S1 traveling conveyor | 1 |
| 10} | Silos to 1LC-01,2LC-01 (to ball mills) | 2 | | S1 Traveling conv. to \$2 boom conv. | 1 |
| | Total | 14 | | S2 boom convito etorage pile | 1 |
| | | | 22) | CT5 to C2 | 1 |
| Coal-Yard | | | 23) | CT6 to CT4 | 1 |
| 1) | Receiving bin with 4. Unloading hoppers | 1 | | Total | 16 |
| 2) | 4 Unloading hoppers to FCO-1,2,3,4 | 4 | | | |
| 3) | FCD-1,2,3,4 to CO | 4 | Coal-Po | rtcoke Feeder System | |
| 4) | CG to C1 | 1 | 24) | Hopper | 1 |
| 5) | C1 to C2 | 1 | - | Hopper to SPC-1 | 1 |
| | C1 to emergency stackout | 1 | | SPC-1 to PC-1 | 1 |
| 6) | CZ to C4 | 1 | | FC-1 to C4 | 1 |
| ή | C4 to C5 | 1 | | Total | 4 |
| • | C4 to CT6 | 1 | | | |
| 8) | C5 to C6 | 1 | FIV & B | ottom Ash Handling System | |
| | CS to storage pile | 1 | 25) | Flyash | |
| • | Reclaim to C6 (grab and dump) | 2 | , | U#1-A&B Saleable silo Baghouse (2) | |
| | C6 to C4 | 1 | | & roof vents (2) | 4 |
| 10) | Surge Bins | • | | U#1-1 Non-seloable Silo Baghouse | • |
| | C2 to Surge Bin | 1 | | & roof vent | 2 |
| | C3 to Surge Bin | 1 | | U#1-A loadout Silo discharge (2) | _ |
| | C∴ to Surge Bin | 1 | | & roof yent (1) | 3 |
| | Surge Bin to FCR-A.B | 2 | | U#1-B loadout Silo discharge (2) | |
| 11) | FCR-A,B to Crushors (2) | 2 | | & roof vent (1) | 3 |
| • | Crushers (2) | 2 | | U#2-A&S Saleable silo Baghouse (2) | |
| | Crushers to C7,8 | 2 | | & roof vents (2) | 4 |
| 12) | C7,8 to C9,10 | 2 | | U#2-A Non-saleable Silo Baghouso | |
| | C9,10 to 14 Coal Storage Silos | 14 | | & roof vent | 2 |
| - | Total | 47 | | U#2-A loadout Silo discharge (2) | |
| | | | | & roof vent (1) | 3 |
| | | | | U#2-B loadout Silo discharge (2) | |
| | | | | & roof vent (1) | 3 |
| | | | 26) | Bottom Ash | • |
| | | | | U#1-A&B Sile to conveyor belt | 2 |
| | | | | Conveyor belt to truck | 1 |
| | | | | U#2-A&B Sile to conveyor bett | 2 |
| | | | | | |

Conveyor bett to truck

Total

Grand Total

30

Table 6. Allowable Emission Limits (Revised: From PSD Permit)

| _ | | | NO _x (lb/hour: | PM (Revised | Opacity |
|-----|---|---|------------------------------|-------------------|-----------|
| | Emission Unit | SO ₂ | lb/MMBtu) | Original) | (Percent) |
| _ | | | | | |
| 1. | Steam Generating Boiler No.1 (6,144 MMBtu/hr maximum heat input) | 4,669.: 0.76 (30-day rolling average) | 3.686: 0.6 | 184 0.03 | 20 |
| 2. | Steam Generating Boller No. 2 (6,144 MMBtu/hr maximum heat input) | 4,669: 0.76 (30-day rolling average) | 3,686: 0.6 | 184: 0.03 | 20 |
| 3. | Auxiliary ooilers (254 MMBtu/hr maximum heat input total) | 203: 0.8 | | 25.0: 0.1 | 20 |
| 4. | Ship Unloading (2 Grab Buckets) | | | 1.0 | 10 |
| 5. | Feeders to Conveyor A (2 Wet Suppre-sion points)* | | | 0.13 | 10 |
| 6. | Conveyor Transfers 1 & 2 (2 points)* | | | 0.57 | 10 |
| 7. | Conveyor Transfer 3, 4, 5 & D to D by-pass (4 points)* | | | 2.6 | 10 |
| 8. | Conveyor Transfers 6 & 7 (2 points)* | | | 1.0 | 10 |
| 9. | Traveling Stacker (3 points)* | | | 0.8 | 10 |
| 10. | Bucket Wheel Reclaimer (2 points)* | | | 0.6 | 10 |
| 11. | Ship unloading facility coal storage pile | | | 1.6 | 10 |
| 12. | Coal handling transfer points ship unloading facility coal pile (8 points)* | | | 1.8 | 10 |
| 13. | Rail car unloading (Rotary Dumper) | | | 5 | 10 |
| 14. | Coal handling transfer points (6 wet suppression points) | - | | 5 (each) | 10 |
| 15. | Coal handling transfer points (11 dry colleccion) | | | 0.1(each) | 10 |
| 16. | Coal storage at plant. (10 acres active) | | | 0.5 | 10 |
| 17. | Coal storage at plant* (2 to 13-acre inactive piles) | | | 0.02 | 10 |
| 18. | Limestone unloading (rail dumper) | | | 0.1 | 10 |
| 19. | Limestone transfer points | | | 0.4(each) | 10 |
| 20. | Cooling towers | | | 67(Each tower) | N/A |

^{*} Revised emission unit, May 1986.