

## Florida Department of Environmental Regulation

Twin Towers Office Bldg. ● 2600 Blair Stone Road ● Tallahassee, Florida 32399-2400

Bob Martinez, Governor

Dale Twachtmann, Secretary

John Shearer, Assistant Secretary

#### STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION NOTICE OF PERMITS

Mr. John A. Cronkhite Sr. Vice President/General Counsel Sea Ray Boats, Inc. 2600 Sea Ray Blvd. Knoxville, Tennessee 37914

September 13, 1989

Enclosed are construction permits AC 05-165270 and AC 05-165271 for Sea Ray Boats, Inc. to construct a fiberglass boat building plant and development facility in Merritt Island, Brevard County, These permits are issued pursuant to Section 403, Florida. Florida Statutes.

Any party to these permits has the right to seek judicial review of the permits pursuant to Section 120.68, Florida Statutes, by the filing of a Notice of Appeal pursuant to Rule 9.110, Florida Rules of Appellate Procedure, with the Clerk of the Department in Stone General Counsel, 2600 Blair Office οf Tallahassee, Florida 32399-2400; and by filing a copy of the Notice of Appeal accompanied by the applicable filing fees with the appropriate District Court of Appeal. The Notice of Appeal must be filed within 30 days from the date these permits are filed with the Clerk of the Department.

Executed in Tallahassee, Florida.

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

C. H. Fancy, P.E.

Bureau of Air Regulation

Copy furnished to:

Signed 9/15/89

C. Collins, C District

G. E. Cantelou, Jr., P.E.

### CERTIFICATE OF SERVICE

The undersigned duly designated deputy clerk hereby certifies that this NOTICE OF PERMIT and all copies were mailed before the close of business on 9-15-89.

FILING AND ACKNOWLEDGEMENT FILED, on this date, pursuant to \$120.52(9), Florida Statutes, with the designated Department Clerk, receipt of which is hereby acknowledged.

Martha Wise 9-15-89
Clerk Date

#### Final Determination

Sea Ray Boats, Inc.
Brevard County
Merritt Island, Florida

Fiberglass Boat Plant and Development Facility
Permit Numbers:
AC 05-165270
AC 05-165271

Florida Department of Environmental Regulation Division of Air Resources Management Bureau of Air Regulation

#### Final Determination

The construction permit application has been reviewed by the Department. Public notice of the Department's Intent to Issue was published in the Florida Today on July 28, 1989. The Technical Evaluation and Preliminary Determination were available for public inspection at the DER's Central District office in Orlando and the DER's Bureau of Air Regulation office in Tallahassee.

No comments were received during the public notice period. Therefore, the final action of the Department will be to issue the construction permit as drafted.



# State of Florida DEPARTMENT OF ENVIRONMENTAL REGULATION

For Routing To Other Than The Addresses			
To:	Location:		
To:	Location		
То:	Location		
From:	Onto:		

# Interoffice Memorandum

TO: Dale Twachtmann

FROM: Steve Smallwood

DATE: September 6, 1989

SUBJ: Approval of Construction Permits No. AC 05-165270

and AC 05-165271 - Sea Ray Boats, Inc.

Attached for your approval and signature are two permits prepared by the Bureau of Air Regulation for the above mentioned company to construct a fiberglass boat building plant and development facility in Merritt Island, Florida.

No comments were received during the public notice period.

Day 90, after which this permit will be issued by default, is September 26, 1989.

I recommend your approval and signature.

SS/JR/t

attachments

DECEIVED
SEP 7.000

Office of the Secretary



## Florida Department of Environmental Regulation

Twin Towers Office Bldg. ● 2600 Blair Stone Road ● Tallahassee, Florida 32399-2400

Bob Martinez, Governor

Dale Twachtmann, Secretary

John Shearer, Assistant Secretary

PERMITTEE: Sea Ray Boats, Inc. Sea Ray Drive Merritt Island, FL 32953

Permit Number: AC 05-165270 Expiration Date: March 31, 1990

County: Brevard

Latitude/Longitude: 28°24'32"N

80°42'23"W

Project: Fiberglass Boat Plant

This permit is issued under the provisions of Chapter 403, Florida Statutes, and Florida Administrative Code Chapters 17-2 and 17-4. The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawing(s), plans, and other documents attached hereto or on file with the Department and made a part hereof and specifically described as follows:

For the after-the-fact construction of a facility to produce fiberglass boats. This facility is located near the Canaveral Port Authority in Merritt Island, Brevard County, Florida. The UTM coordinates of this site are Zone 17, 529 km E and 3,142 km N.

The source shall be in accordance with the permit application, plans, documents, amendments and drawings, except as otherwise noted in the General and Specific Conditions.

#### Attachment:

1. Application to Operate/Construct Air Pollution Sources, DER Form 17-202(1), received on May 19, 1989.

Permit No. AC 05-165270 Expiration Date: March 31, 1990

#### **GENERAL CONDITIONS:**

- 1. The terms, conditions, requirements, limitations, and restrictions set forth herein are "Permit Conditions" and as such are binding upon the permittee and enforceable pursuant to the authority of Sections 403.161, 403.727, or 403.859 through 403.861, Florida Statutes. The permittee is hereby placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of the "Permit Conditions" by the permittee, its agents, employees, servants or representatives.
- 2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.
- 3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Nor does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit does not constitute a waiver of or approval of any other Department permit that may be required for other aspects of the total project which are not addressed in the permit.
- 4. This permit conveys no title to land or water, does not constitute state recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the state. Only the Trustees of the Internal Improvement Trust Fund may express state opinion as to title.
- 5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, plant or aquatic life or property and penalties therefore caused by the construction or operation of this permitted source, nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.

Permit No. AC 05-165270 Expiration Date: March 31, 1990

#### GENERAL CONDITIONS:

- 6. The permittee shall at all times properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed or used by the permittee to achieve compliance with the conditions of this permit, as required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.
- 7. The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law, access to the premises, at reasonable times, where the permitted activity is located or conducted for the purpose of:
  - a. Having access to and copying any records that must be kept under the conditions of the permit;
  - b. Inspecting the facility, equipment, practices, or operations regulated or required under this permit; and
  - c. Sampling or monitoring any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules.

Reasonable time may depend on the nature of the concern being investigated.

- 8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately notify and provide the Department with the following information:
  - a. a description of and cause of non-compliance; and
  - b. the period of noncompliance, including exact dates and times; or, if not corrected, the anticipated time the non-compliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the non-compliance.

Permit No. AC 05-165270 Expiration Date: March 31, 1990

#### GENERAL CONDITIONS:

The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or revocation of this permit.

- 9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source, which are submitted to the Department, may be used by the Department as evidence in any enforcement case arising under the Florida Statutes or Department rules, except where such use is proscribed by Sections 403.73 and 403.111, Florida Statutes.
- 10. The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance, provided however, the permittee does not waive any other rights granted by Florida Statutes or Department rules.
- 11. This permit is transferable only upon Department approval in accordance with Florida Administrative Code Rules 17-4.12 and 17-30.30, as applicable. The permittee shall be liable for any non-compliance of the permitted activity until the transfer is approved by the Department.
- 12. This permit is required to be kept at the work site of the permitted activity during the entire period of construction or operation.
- 13. The permittee shall comply with the following monitoring and record keeping requirements:
  - a. Upon request, the permittee shall furnish all records and plans required under Department rules. The retention period for all records will be extended automatically, unless otherwise stipulated by the Department, during the course of any unresolved enforcement action.
  - b. The permittee shall retain at the facility or other location designated by this permit records of all monitoring information (including all calibration and all original strip chart maintenance records recordings for continuous monitoring instrumentation), copies of all reports required by this permit, and records of all data used to complete the application for this permit. The time period of retention shall be at least three years from the date of the sample, measurement, report or application unless otherwise specified by Department rule.

Permit No. AC 05-165270 Expiration Date: March 31, 1990

#### GENERAL CONDITIONS:

- c. Records of monitoring information shall include:
  - the date, exact place, and time of sampling or measurements;
  - the person responsible for performing the sampling or measurements;
  - the date(s) analyses were performed;
  - the person responsible for performing the analyses;
  - the analytical techniques or methods used; and
  - the results of such analyses.
- 14. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be submitted or corrected promptly.

- 1. The construction and operation of this source shall be in accordance with the capacities and specifications stated in the application.
- 2. The plant shall be allowed to operate for up to 3,840 hours per year.
- 3. Visible emissions from the dust collection system shall not be greater than 5% opacity and compliance shall be demonstrated at 90-100% of permitted capacity using DER Method 9 in accordance with F.A.C. Rule 17-2.700.
- 4. Hydrocarbon emissions (VOC) shall not exceed the following calculated values and total VOC emissions from the facility shall not exceed 65.5 lbs/hr, 1048 lbs/day (30 day average), and 125.8 tons/year. Compliance shall be demonstrated by applying the following raw material utilization rates and emission factors:

	Utilization Rate lbs/hr	Emission Factor	Emissions lbs/hr
Styrene (Resin)	272.5	0.06	16.4
Styrene (Gel Coat)	37.7	0.30	11.3
Methyl Methacrylate	125.7	0.05	6.3
Methylene Chloride	2.5	0.30	0.8
Aromatic Hydrocarbon	21.9	0.16	3.5
1,1,1-Trichloroethane	2.5	0.60	1.5
Acetone	24.4	1.00	24.4
Xylene	21.9	0.06	1.3

Permit No. AC 05-165270 Expiration Date: March 31, 1990

- 5. Nonvolatile acetone substitutes shall be used to the maximum extent practicable to further reduce the quantity of acetone consumed.
- 6. No air pollutants shall be discharged which cause or contribute to an objectionable odor (F.A.C. Rule 17-2.620(2)).
  - 7. The dust collector compliance test shall be conducted within 90 days after this permit is issued and the results reported to the Department's Central District office before this construction permit expires. The Department shall be notified at least 15 days in advance of the test.
  - 8. VOC compliance shall be demonstrated over a 90-day period and the results reported to the Department's Central District office before this construction permit expires. The Department shall be notified at least 15 days in advance of the commencement of the 90-day compliance demonstration period.
  - 9. Six months from the date of the construction permit, Sea Ray Boats shall submit a conceptual plan and potential course of action that will provide the Department with reasonable assurance that objectionable odors and toxic air pollutants in quantities that could exceed acceptable ambient concentrations will not be discharged off of the facility's property boundary or where the public has access, whichever is closest, pursuant to F.A.C. Rules 17-2.200 and 17-2.620(1) and (2). The plan should contain at a minimum, but not be limited to, various control system strategies/options that might be retrofitted/installed to reduce or eventually eliminate emissions of VOC/OS from each type of operation, associated time and cost analyses, and VOC/OS substitutes.
  - 10. The permittee, for good cause, may request that this construction permit be extended. Such a request shall be submitted to the Bureau of Air Regulation prior to 60 days before the expiration of the permit (F.A.C. 17-4.090).
  - 11. An application for an operation permit must be submitted to the Central District office at least 90 days prior to the expiration date of this construction permit or within 45 days after completion of compliance testing, whichever occurs first. To properly apply for an operation permit, the applicant shall submit the appropriate application form, fee, certification that construction was completed noting any deviations from the conditions in the construction permit, and compliance test reports as required by this permit (F.A.C. 17-4.220).

Permit No. AC 05-165270 Expiration Date: March 31, 1990

Issued this

\_ day , 1989

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

Dale Twachtmann, Secretary



## Florida Department of Environmental Regulation

Twin Towers Office Bldg. ● 2600 Blair Stone Road ● Tallahassee, Florida 32399-2400

Bob Martinez, Governor

Dale Twachtmann, Secretary

John Shearer, Assistant Secretary

PERMITTEE:
Sea Ray Boats, Inc.
Sea Ray Drive
Merritt Island, FL 32953

Permit Number: AC 05-165271 Expiration Date: March 31, 1990

County: Brevard

Latitude/Longitude: 28°24'22"N

80°42'08"W

Project: Development Facility

This permit is issued under the provisions of Chapter 403, Florida Statutes, and Florida Administrative Code Chapters 17-2 and 17-4. The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawing(s), plans, and other documents attached hereto or on file with the Department and made a part hereof and specifically described as follows:

For the after-the-fact construction of a facility to develop prototypes for new fiberglass boats. This facility is located near the Canaveral Port Authority in Merritt Island, Brevard County, Florida. The UTM coordinates of this site are Zone 17, 529 km E and 3,142.3 km N.

The source shall be in accordance with the permit application, plans, documents, amendments and drawings, except as otherwise noted in the General and Specific Conditions.

#### Attachment:

1. Application to Operate/Construct Air Pollution Sources, DER Form 17-202(1), received on May 19, 1989.

Permit No. AC 05-165271 Expiration Date: March 31, 1990

#### GENERAL CONDITIONS:

1. The terms, conditions, requirements, limitations, and restrictions set forth herein are "Permit Conditions" and as such are binding upon the permittee and enforceable pursuant to the authority of Sections 403.161, 403.727, or 403.859 through 403.861, Florida Statutes. The permittee is hereby placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of the "Permit Conditions" by the permittee, its agents, employees, servants or representatives.

- 2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.
- 3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Nor does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit does not constitute a waiver of or approval of any other Department permit that may be required for other aspects of the total project which are not addressed in the permit.
- 4. This permit conveys no title to land or water, does not constitute state recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the state. Only the Trustees of the Internal Improvement Trust Fund may express state opinion as to title.
- 5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, plant or aquatic life or property and penalties therefore caused by the construction or operation of this permitted source, nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.

Permit No. AC 05-165271 Expiration Date: March 31, 1990

#### GENERAL CONDITIONS:

- 6. The permittee shall at all times properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed or used by the permittee to achieve compliance with the conditions of this permit, as required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.
- 7. The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law, access to the premises, at reasonable times, where the permitted activity is located or conducted for the purpose of:
  - a. Having access to and copying any records that must be kept under the conditions of the permit;
  - b. Inspecting the facility, equipment, practices, or operations regulated or required under this permit; and
  - c. Sampling or monitoring any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules.

Reasonable time may depend on the nature of the concern being investigated.

- 8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately notify and provide the Department with the following information:
  - a. a description of and cause of non-compliance; and
  - b. the period of noncompliance, including exact dates and times; or, if not corrected, the anticipated time the non-compliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the non-compliance.

Permit No. AC 05-165271 Expiration Date: March 31, 1990

#### GENERAL CONDITIONS:

The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or revocation of this permit.

- 9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source, which are submitted to the Department, may be used by the Department as evidence in any enforcement case arising under the Florida Statutes or Department rules, except where such use is proscribed by Sections 403.73 and 403.111, Florida Statutes.
- 10. The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance, provided however, the permittee does not waive any other rights granted by Florida Statutes or Department rules.
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  - a. Upon request, the permittee shall furnish all records and plans required under Department rules. The retention period for all records will be extended automatically, unless otherwise stipulated by the Department, during the course of any unresolved enforcement action.
  - b. The permittee shall retain at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation), copies of all reports required by this permit, and records of all data used to complete the application for this permit. The time period of retention shall be at least three years from the date of the sample, measurement, report or application unless otherwise specified by Department rule.

Permit No. AC 05-165271
Expiration Date: March 31, 1990

#### **GENERAL CONDITIONS:**

- c. Records of monitoring information shall include:
  - the date, exact place, and time of sampling or measurements;
  - the person responsible for performing the sampling or measurements;
  - the date(s) analyses were performed;
  - the person responsible for performing the analyses;
  - the analytical techniques or methods used; and
  - the results of such analyses.
- 14. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be submitted or corrected promptly.

- 1. The construction and operation of this source shall be in accordance with the capacities and specifications stated in the application.
- 2. The plant shall be allowed to operate for up to 3,840 hours per year.
- 3. Visible emissions from the dust collection system shall not be greater than 5% opacity and compliance shall be demonstrated at 90-100% of permitted capacity using DER Method 9 in accordance with F.A.C. Rule 17-2.700.
- 4. Hydrocarbon emissions (VOC) shall not exceed the following calculated values and total VOC emissions from the facility shall not exceed 26.2 lbs/hr, 420 lbs/day (30 day average), and 50.5 tons/year. Compliance shall be demonstrated by applying the following raw material utilization rates and emission factors:

	Utilization Rate lbs/hr	Emission Factor	Emissions lbs/hr
Styrene (Resin-AME)	10.2	0.06	0.6
Styrene (Resin-RCI)	40.8	0.06	2.5
Styrene (Gel coat)	6.4	0.30	1.9
Methyl Methacrylate	18.3	0.05	0.9
1,1,1-Trichloroethane	0.2	0.68	0.1
Acetone	20.1	1.00	20.1
Toluene	0.2	0.08	0.02
Misc.	0.1	1.00	0.1

Permit No. AC 05-165271 Expiration Date: March 31, 1990

- 5. Nonvolatile acetone substitutes shall be used to the maximum extent practicable to further reduce the quantity of acetone consumed.
- 6. No air pollutants shall be discharged which cause or contribute to an objectionable odor (F.A.C. Rule 17-2.620(2)).
- 7. VOC Compliance shall be demonstrated over a 90-day period and the results reported to the Department's Central District office before this construction permit expires. The Department shall be notified at least 15 days in advance of the commencement of the 90 day compliance demonstration period.
- 8. The dust collector compliance test shall be conducted within 90 days after this permit is issued and the results reported to the Department's Central District office before this construction permit expires. The Department shall be notified at least 15 days in advance of the test.
- Six months from the date of the construction permit, Sea Ray Boats shall submit a conceptual plan and potential course of action that will provide the Department with reasonable assurance that objectionable odors and toxic air pollutants in quantities that could exceed acceptable ambient concentrations will not be discharged off of the facility's property boundary or where the public has access, whichever is closest, pursuant to F.A.C. Rules 17-2.200 and 17-2.620(1) and (2). The plan should contain at a but limited to, various minimum. not be control strategies/options that might be retrofitted/installed to reduce eventually eliminate emissions of VOC/OS from each type of operation, associated time and cost analyses, and VOC/OS substitutes.
- 10. The permittee, for good cause, may request that this construction permit be extended. Such a request shall be submitted to the Bureau of Air Regulation prior to 60 days before the expiration of the permit (F.A.C. Rule 17-4.090).
- 11. An application for an operation permit must be submitted to the Central District office at least 90 days prior to the expiration date of this construction permit or within 45 days after completion of compliance testing, whichever occurs first. To properly apply for an operation permit, the applicant shall submit the appropriate application form, fee, certification that construction was completed noting any deviations from the conditions in the construction permit, and compliance test reports as required by this permit (F.A.C. 17-4.220).

Permit No. AC 05-165271 Expiration Date: March 31, 1990

Issued this \_\_\_\_\_\_ day of \_\_\_\_\_\_, 1989

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

Dale Twachtmann, Secretary

SENDER: Complete Items 1 and 2 when additional 3 and 4.  Put your address in the "RETURN TO" Space on the rever card from being returned to you. The return receipt fee will p to and the date of delivery. For additional fees the following for fees and check box(es) for additional service(s) request 1.   Show to whom delivered, date, and addressee's ad (Extra charge)	se side. Failure to do this will prevent this found you the name of the person delivered services are evailable. Consult postmaste ted.
3. Article Addressed to:     Mr. John A. Cronkhite     St. Vice Pres./General Counsel     Sea Ray Boats, Inc.     2600 Sea Ray Drive     Knoxville, TN 37914	4. Article Number P 983 762 681  Type of Service: Registered COD Certified COD Express Mail Return Receipt for Merchandise  Always obtain signature of addressee or agent and DATE DELIVERED.
5. Signature Address  X 6. Signature — Agent  X 7. Date of Delivery	8. Addressee's Address (ONLY if requested and fee paid)

P 738 753 553

### RECEIPT FOR CERTIFIED MAIL

NO INSURANCE COVERAGE PROVIDED NOT FOR INTERNATIONAL MAIL (See Reverse)

Sent to Mr. John A. Kronkhite, Sea Ray Street and No. 2600 Sea Ray Drive Boats P.O. State and ZIP Code Knoxville, TN 37914 Postage Certified Fee Special Delivery Fee Restricted Delivery Fee Return Receipt showing to whom and Date Delivered Return Receipt showing to whom, Date, and Address of Delivery TOTAL Postage and Fees Postmark or Date Mailed: 9-15-89 Permit: AC 05-165270, -71

Form 3800, June 1985