

Florida Department of Environmental Regulation

Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, Florida 32399-2400

Bob Martinez, Governor

Dale Twachtman, Secretary

John Shearer, Assistant Secretary

September 8, 1988

CERTIFIED MAIL-RETURN RECEIPT REQUESTED

Mr. John A. Cronkhite
Senior Vice President/General Counsel
Sea Ray Boats, Inc.
2600 Sea Ray Boulevard
Knoxville, Tennessee 37914

Dear Mr. Cronkhite:

Attached is one copy of the Technical Evaluation and Preliminary Determination and proposed permit for construction of a fiberglass boat plant at your Merritt Island facility.

Please submit any written comments you wish to have considered concerning the Department's proposed action to Mr. Bill Thomas of the Bureau of Air Quality Management.

Sincerely,

C. H. Fancy, P.E.
Deputy Chief
Bureau of Air Quality
Management

CHF/JR/s

Attachments

cc: C. Collins, CF District
G. E. Cantelou, Jr., P.E.

BEFORE THE STATE OF FLORIDA
DEPARTMENT OF ENVIRONMENTAL REGULATION

In the Matter of
Application for Permit by:

Sea Ray Boats, Inc.
Sea Ray Drive
Merritt Island, Florida

DER File No. AC 05-151435

INTENT TO ISSUE

The Department of Environmental Regulation hereby gives notice of its intent to issue a permit (copy attached) for the proposed project as detailed in the application specified above. The Department is issuing this Intent to Issue for the reasons stated in the attached Technical Evaluation and Preliminary Determination.

The applicant, Sea Ray Boats, Inc., applied on June 30, 1988, to the Department of Environmental Regulation for a permit to construct a fiberglass boat facility in Merritt Island, Brevard County, Florida.

The Department has permitting jurisdiction under Chapter 403, Florida Statutes, and Florida Administrative Code Rules 17-2 and 17-4. The project is not exempt from permitting procedures. The Department has determined that an air construction permit was needed for the proposed work.

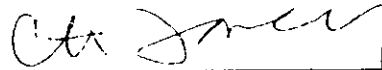
Pursuant to Section 403.815, F.S. and DER Rule 17-103.150, FAC, you (the applicant) are required to publish at your own expense the enclosed Notice of Proposed Agency Action on permit applications. The notice must be published one time only in a section of a major local newspaper of general circulation in the county in which the project is located and within thirty (30) days from receipt of this intent. Proof of publication must be provided to the Department within seven days of publication of the notice. Failure to publish the notice and provide proof of publication within the allotted time may result in the denial of the permit.

The Department will issue the permit with the attached conditions unless a petition for an administrative proceeding (hearing) is filed pursuant to the provisions of Section 120.57, F.S. A person whose substantial interests are affected by the

Department's proposed permitting decision may petition for an administrative proceeding (hearing) in accordance with Section 120.57, Florida Statutes. Petitions must comply with the requirements of Florida Administrative Code Rules 17-103.155 and 28-5.201 (copy enclosed) and be filed with (received by) the Office of General Counsel of the Department at 2600 Blair Stone Road, Tallahassee, Florida 32399-2400. Petitions filed by the permit applicant must be filed within fourteen (14) days of receipt of this intent. Petitions filed by other persons must be filed within fourteen (14) days of publication of the public notice or within fourteen (14) days of receipt of this intent, whichever first occurs. Failure to file a petition within this time period shall constitute a waiver of any right such person may have to request an administrative determination (hearing) under Section 120.57, Florida Statutes, concerning the subject permit application. Petitions which are not filed in accordance with the above provisions will be dismissed.

Executed in Tallahassee, Florida.

STATE OF FLORIDA DEPARTMENT
OF ENVIRONMENTAL REGULATION



C. H. Fancy, P.E.
Deputy Chief
Bureau of Air Quality
Management

Copies furnished to:

C. Collins, CF District
G. E. Cahtelou, Jr., P.E.

RULES OF THE ADMINISTRATIVE COMMISSION
MODEL RULES OF PROCEDURE
CHAPTER 28-5
DECISIONS DETERMINING SUBSTANTIAL INTERESTS

28-5.15 Requests for Formal and Informal Proceedings

- (1) Requests for proceedings shall be made by petition to the agency involved. Each petition shall be printed, typewritten or otherwise duplicated in legible form on white paper of standard legal size. Unless printed, the impression shall be on one side of the paper only and lines shall be double spaced and indented.
- (2) All petitions filed under these rules should contain:
 - (a) The name and address of each agency affected and each agency's file or identification number, if known;
 - (b) The name and address of the petitioner or petitioners;
 - (c) All disputed issues of material fact. If there are none, the petition must so indicate;
 - (d) A concise statement of the ultimate facts alleged, and the rules, regulations and constitutional provisions which entitle the petitioner to relief;
 - (e) A statement summarizing any informal action taken to resolve the issues, and the results of that action;
 - (f) A demand for the relief to which the petitioner deems himself entitled; and
 - (g) Such other information which the petitioner contends is material.

CERTIFICATE OF SERVICE

The undersigned duly designated deputy clerk hereby certifies that this NOTICE OF INTENT TO ISSUE and all copies were mailed before the close of business on 9-9-88.

FILING AND ACKNOWLEDGEMENT
FILED, on this date, pursuant to
§120.52(9), Florida Statutes, with
the designated Department Clerk,
receipt of which is hereby
acknowledged.

Judy Rogers
Clerk

9-9-88
Date

State of Florida
Department of Environmental Regulation
Notice of Intent

The Department of Environmental Regulation hereby gives notice of its intent to issue a permit to Sea Ray Boats, Inc. to construct a fiberglass boat building plant at their facility in Merritt Island, Florida. The Department is issuing this Intent to Issue for the reasons stated in the Technical Evaluation and Preliminary Determination.

Persons whose substantial interests are affected by the Department's proposed permitting decision may petition for an administrative determination (hearing) in accordance with Section 120.57, Florida Statutes. The petition must conform to the requirements of Chapters 17-103 and 28-5, Florida Administrative Code, and must be filed (received) in the Department's Office of General Counsel, 2600 Blair Stone Road, Twin Towers Office Building, Tallahassee, Florida 32399-2400, within fourteen (14) days of publication of this notice. Failure to file a petition within this time period constitutes a waiver of any right such person has to request an administrative determination (hearing) under Section 120.57, Florida Statutes.

If a petition is filed, the administrative hearing process is designed to formulate agency action. Accordingly, the Department's final action may be different from the proposed agency action. Therefore, persons who may not wish to file a petition may wish to intervene in the proceeding. A petition for intervention must be filed pursuant to Rule 28-5.207, Florida Administrative Code, at least five (5) days before the final hearing and be filed with the hearing officer if one has been assigned at the Division of Administrative Hearings, Department of Administration, 2009 Apalachee Parkway, Tallahassee, Florida 32301. If no hearing officer has been assigned, the petition is to be filed with the Department's Office of General Counsel, 2600 Blair Stone Road, Tallahassee, Florida 32399-2400. Failure to petition to intervene within the allowed time frame constitutes a waiver of any right such person has to request a hearing under Section 120.57, Florida Statutes.

The application is available for public inspection during normal business hours, 8:00 a.m. to 5:00 p.m., Monday through Friday, except legal holidays, at:

Dept. of Environmental Regulation
Bureau of Air Quality Management
2600 Blair Stone Road
Tallahassee, Florida 32399-2400

Dept. of Environmental Regulation
Central Florida District
3319 Maguire Blvd., Suite 232
Orlando, Florida 32803-3767

Any person may send written comments on the proposed action to Mr. Bill Thomas at the Department's Tallahassee address. All comments mailed within 14 days of the publication of this notice will be considered in the Department's final determination.

Technical Evaluation
and
Preliminary Determination

Sea Ray Boats, Inc.
Brevard County
Merritt Island, Florida

Fiberglass Boat Plant
Permit No. AC 05-151435

Florida Department of Environmental Regulation
Bureau of Air Quality Management
Central Air Permitting

September 8, 1988

I. Application Information

A. Applicant

Sea Ray Boats, Inc.
Sea Ray Drive
Merritt Island, Florida

B. Request

The Department received an application on June 30, 1988, for a permit to construct a fiberglass boat plant at the applicant's site in Merritt Island, Florida. The application was deemed complete on July 29, 1988.

C. Location/Classification

The applicant's boat manufacturing facility (SIC Code 3732) is located off State Road 3 near the Canaveral Port Authority in Merritt Island. Latitude and longitude are 28°24'26" N and 80°42'03" W, respectively. The UTM coordinates of the site are: Zone 17, 529.3 km E and 3,142.1 km N.

II. Project Description/Emissions

Fiberglass pleasure boats will be manufactured using an airless mold injection method. Laminations of resin and fiberglass are applied over gel coat before the wooden and foam structural parts are installed. After lamination the boats are extracted from their molds and trimmed of excess material. Upholstered parts are then prepared and used in the final assembly along with parts manufactured elsewhere.

Fiberglass boat manufacturing generates particulate emissions (sawdust from wood working and fiberglass from grinding) as well hydrocarbon (VOC) emissions from the molding operation. The applicant proposes using a high efficiency dust collection system to collect and recover essentially all of the particulate emissions. The VOC emissions, which total less than 100 TPY and are impractical to collect and treat, will be vented from the lamination building by exhaust fans.

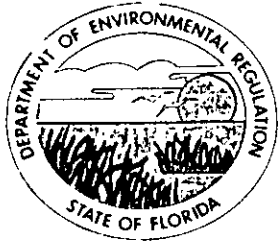
III. Rule Applicability

The construction permit application is subject to review under Chapter 403, Florida Statutes, and Florida Administrative Code (FAC) Rules 17-2 and 17-4. The proposed facility is to be located in an area classified as attainment for regulated air pollutants. Since the proposed facility is classified as minor, it is not subject to the new source review requirements of Rule 17-2.500. Applicable rules are (1) FAC Rule 17-2.520, Sources Not Subject to Prevention of Significant Deterioration or Nonattainment Requirements; (2) FAC Rule 17-2.610, General

Particulate Emission Limiting Standards; and (3) General Pollutant Emission Limiting Standards.

IV. Conclusion

The permit application should be approved.



Florida Department of Environmental Regulation

Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, Florida 32399-2400

Bob Martinez, Governor

Dale Twachtman, Secretary

John Shearer, Assistant Secretary

PERMITTEE:

Sea Ray Boats, Inc.
Sea Ray Drive
Merritt Island, FL

Permit Number: AC 05-151435

Expiration Date: August 31, 1989

County: Brevard

Latitude/Longitude: 28° 24' 26"N
80° 42' 03"W

Project: Fiberglass Boat Plant

This permit is issued under the provisions of Chapter 403, Florida Statutes, and Florida Administrative Code (FAC) Rules 17-2 and 17-4. The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawing(s), plans, and other documents attached hereto or on file with the Department and made a part hereof and specifically described as follows:

For the construction of a facility to produce fiberglass pleasure boats. This project will be located near the Canaveral Port Authority in Merritt Island, Brevard County, Florida. The UTM coordinates of this site are Zone 17, 529.3 km E and 3,142.1 km N.

Construction shall be in accordance with the permit application and plans, documents, and reference material submitted unless otherwise stated in the Preliminary Determination and Technical Evaluation or the General and Specific Conditions herein.

Attachments:

1. Application to Operate/Construct Air Pollution Sources, DER Form 17-202(1), received on June 30, 1988.

PERMITTEE:
Sea Ray Boats, Inc.

Permit Number: AC 05-151435
Expiration Date: August 31, 1989

GENERAL CONDITIONS:

1. The terms, conditions, requirements, limitations, and restrictions set forth herein are "Permit Conditions" and as such are binding upon the permittee and enforceable pursuant to the authority of Sections 403.161, 403.727, or 403.859 through 403.861, Florida Statutes. The permittee is hereby placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of the "Permit Conditions" by the permittee, its agents, employees, servants or representatives.

2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.

3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Nor does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit does not constitute a waiver of or approval of any other Department permit that may be required for other aspects of the total project which are not addressed in the permit.

4. This permit conveys no title to land or water, does not constitute state recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the state. Only the Trustees of the Internal Improvement Trust Fund may express state opinion as to title.

5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, plant or aquatic life or property and penalties therefore caused by the construction or operation of this permitted source, nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.

PERMITTEE:
Sea Ray Boats, Inc.

Permit Number: AC 05-151435
Expiration Date: August 31, 1989

GENERAL CONDITIONS:

6. The permittee shall at all times properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed or used by the permittee to achieve compliance with the conditions of this permit, as required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.

7. The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law, access to the premises, at reasonable times, where the permitted activity is located or conducted for the purpose of:

- a. Having access to and copying any records that must be kept under the conditions of the permit;
- b. Inspecting the facility, equipment, practices, or operations regulated or required under this permit; and
- c. Sampling or monitoring any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules.

Reasonable time may depend on the nature of the concern being investigated.

8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately notify and provide the Department with the following information:

- a. a description of and cause of non-compliance; and
- b. the period of noncompliance, including exact dates and times; or, if not corrected, the anticipated time the noncompliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the noncompliance.

PERMITTEE:
Sea Ray Boats, Inc.

Permit Number: AC 05-151435
Expiration Date: August 31, 1989

GENERAL CONDITIONS:

The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or revocation of this permit.

9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source, which are submitted to the Department, may be used by the department as evidence in any enforcement case arising under the Florida Statutes or Department rules, except where such use is proscribed by Sections 403.73 and 403.111, Florida Statutes.

10. The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance, provided however, the permittee does not waive any other rights granted by Florida Statutes or Department rules.

11. This permit is transferable only upon Department approval in accordance with Florida Administrative Code Rules 17-4.12 and 17-30.30, as applicable. The permittee shall be liable for any noncompliance of the permitted activity until the transfer is approved by the Department.

12. This permit is required to be kept at the work site of the permitted activity during the entire period of construction or operation.

13. This permit also constitutes:

- () Determination of Best Available Control Technology (BACT)
- () Determination of Prevention of Significant Deterioration (PSD)
- () Compliance with New Source Performance Standards

14. The permittee shall comply with the following monitoring and record keeping requirements:

- a. Upon request, the permittee shall furnish all records and plans required under Department rules. The retention period for all records will be extended automatically, unless otherwise stipulated by the Department, during the course of any unresolved enforcement action.

PERMITTEE:
Sea Ray Boats, Inc.

Permit Number: AC 05-151435
Expiration Date: August 31, 1989

GENERAL CONDITIONS:

b. The permittee shall retain at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation), copies of all reports required by this permit, and records of all data used to complete the application for this permit. The time period of retention shall be at least three years from the date of the sample, measurement, report or application unless otherwise specified by Department rule.

c. Records of monitoring information shall include:

- the date, exact place, and time of sampling or measurements;
- the person responsible for performing the sampling or measurements;
- the date(s) analyses were performed;
- the person responsible for performing the analyses;
- the analytical techniques or methods used; and
- the results of such analyses.

15. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be submitted or corrected promptly.

SPECIFIC CONDITIONS:

1. The construction and operation of this source shall be in accordance with the capacities and specifications stated in the application.

2. The plant shall be allowed to operate for up to 3,840 hours per year.

PERMITTEE:
Sea Ray Boats, Inc.

Permit Number: AC 05-151435
Expiration Date: August 31, 1989

SPECIFIC CONDITIONS:

3. Visible emissions from the dust collectors shall not be greater than 5% opacity and compliance shall be demonstrated at 90-100% of permitted capacity using DER Method 9 in accordance with FAC Rule 17-2.700.

4. Hydrocarbon emissions (VOC) shall not exceed the following calculated values and total VOC emissions from the facility shall not exceed 49.8 lbs/hr, 797 lbs/day (30 day average), and 95.6 tons/yr. Compliance shall be demonstrated by applying the following raw material utilization rates and emission factors:

	Utilization Rate lbs/hr	Emission Factor	Emissions (lbs/hr)
Styrene	372.5	0.08	29.80
Methyl Methacrylate	49.5	0.08	3.96
MEKP	4.7	0.10	0.47
1,1,1,-Trichloroethane	3.5	0.66	2.31
Acetone	12.5	0.50	6.25
Bottom Paint	11.7	0.60	7.02

5. No air pollutants shall be discharged which cause or contribute to an objectionable odor.

6. The compliance test shall be conducted within 30 days after operation begins and the results reported to the Department before this construction permit expires. The Department shall be notified at least 15 days in advance of the test and at least 5 days prior to the plant being placed in operation.

7. An application for a permit to operate shall be submitted to the Department's Central Florida District office at least 60 days prior to the expiration date of this permit or within 45 days of testing, whichever occurs first.

Issued this _____ day of _____, 1988

STATE OF FLORIDA DEPARTMENT OF
ENVIRONMENTAL REGULATION

Dale Twachtmann, Secretary

ATTACHMENT 1

Available Upon Request.

P 274 007 448

RECEIPT FOR CERTIFIED MAIL

NO INSURANCE COVERAGE PROVIDED
NOT FOR INTERNATIONAL MAIL
(See Reverse)

★ U.S.G.P.O. 1985-480-784

Sent to Mr. John A. Cronkhite, Sea Ray Boats	
Street and No. 2600 Sea Ray Blvd.	
P.O., State and ZIP Code Knoxville, TN 37914	
Postage	\$
Certified Fee	
Special Delivery Fee	
Restricted Delivery Fee	
Return Receipt showing to whom and Date Delivered	
Return Receipt showing to whom, Date, and Address of Delivery	
TOTAL Postage and Fees	\$
Postmark or Date Mailed 9-9-88 Permit: AC 05-151435	

PS Form 3800, June 1985

● SENDER: Complete Items 1 and 2 when additional services are desired, and complete Items 3 and 4.

Put your address in the "RETURN TO" Space on the reverse side. Failure to do this will prevent this card from being returned to you. The return receipt fee will provide you the name of the person delivered to and the date of delivery. For additional fees the following services are available. Consult postmaster for fees and check box(es) for additional service(s) requested.

- 1. Show to whom delivered, date, and addressee's address. †(Extra charge)†
- 2. Restricted Delivery †(Extra charge)†

3. Article Addressed to: Mr. John A. Cronkhite Senior VP/General Counsel Sea Ray Boats, Inc. 2600 Sea Ray Blvd. Knoxville, TN 37914	4. Article Number P 274 007 448 Type of Service: <input type="checkbox"/> Registered <input type="checkbox"/> Insured <input checked="" type="checkbox"/> Certified <input type="checkbox"/> COD <input type="checkbox"/> Express Mail Always obtain signature of addressee or agent and DATE DELIVERED .
5. Signature - Addressee X <i>Mr. Cronkhite</i>	8. Addressee's Address (ONLY if requested and fee paid)
6. Signature - Agent X	
7. Date of Delivery	

PS Form 3811, Mar. 1987

★ U.S.G.P.O. 1987-178-268

DOMESTIC RETURN RECEIPT

P 274 007 449

RECEIPT FOR CERTIFIED MAIL

NO INSURANCE COVERAGE PROVIDED
NOT FOR INTERNATIONAL MAIL
(See Reverse)

★ U.S.G.P.O. 1985-480-784

Sent to G. E. Cantelou, P.E., Cantelou Assoc.	
Street and No. P.O. Box 2102	
P.O., State and ZIP Code Aiken, SC 29802	
Postage	\$
Certified Fee	
Special Delivery Fee	
Restricted Delivery Fee	
Return Receipt showing to whom and Date Delivered	
Return Receipt showing to whom, Date, and Address of Delivery	
TOTAL Postage and Fees	\$
Postmark or Date Mailed: 9-9-88 Permit: AC 05-151435	

PS Form 3800, June 1985

● SENDER: Complete Items 1 and 2 when additional services are desired, and complete Items 3 and 4.

Put your address in the "RETURN TO" Space on the reverse side. Failure to do this will prevent this card from being returned to you. The return receipt fee will provide you the name of the person delivered to and the date of delivery. For additional fees the following services are available. Consult postmaster for fees and check box(es) for additional service(s) requested.

- 1. Show to whom delivered, date, and addressee's address. †(Extra charge)†
- 2. Restricted Delivery †(Extra charge)†

3. Article Addressed to: G. E. Cantelou, Jr., P.E. Cantelou Associates, Inc. Post Office Box 2102 Aiken, South Carolina 29802	4. Article Number P 274 007 449 Type of Service: <input type="checkbox"/> Registered <input type="checkbox"/> Insured <input checked="" type="checkbox"/> Certified <input type="checkbox"/> COD <input type="checkbox"/> Express Mail Always obtain signature of addressee or agent and DATE DELIVERED .
5. Signature - Addressee X	8. Addressee's Address (ONLY if requested and fee paid)
6. Signature - Agent X <i>Branda Cantelou</i>	
7. Date of Delivery 9-13-88	

PS Form 3811, Mar. 1987

★ U.S.G.P.O. 1987-178-268

DOMESTIC RETURN RECEIPT