SENDER: Complete items 1 and 2 when additional 3 and 4. Put your address in the "RETURN TO" Space on the receive from being returned to you. The return receipt fee will provide the date of delivery. For additional fees the following services and check box(es) for additional service(s) requested. 1. Show to whom delivered, date, and addressee's ad (Extra charge)	side. Failure to do this will prevent this card you the name of the person delivered to and s are available. Consult postmaster for fees
3. Article Addressed, to: M. L.D. Riley, Jr.	4. Article Number 404
Hone Cortaines Corp. 1 Everitt Ave. 1 P.D. BOX 2560,	Type of Service: Registered Insured COD Express Neil for Merchandise
Panama City, F1 32402	Always obtain signature of addressee or agent and DATE DELIVERED.
5. Signature – Addressee	8. Addresseeks Address (ONLY if requested and fee paid)
6. Sylporture Algent X 1 5 a Chee	
7. Date of Delivery PS 2 33	
	EIFI

P 280 742 404

RECEIPT FOR CERTIFIED MAIL

NO INSURANCE COVERAGE PROVIDED

NOT FOR INTERNATIONAL MAIL

(See Reverse)

	(See Heverse)	
89-234-555	Signa to D. Rilley Signet on Myo.	
₽U.S.G.P.O. 1989-234-555	Po State and ZIP Gode 350	60 sC(
L	Cértified Fee Special Delivery Fee	<u> </u>
	Restricted Delivery Fee	
22	Return Receipt showing to whom and Date Delivered Return Receipt showing to whom,	
Jne 19(Date, and Address of Delivery TOTAL Postage and Fees	S
PS Form 3800, June 1985		1 - 178473



Florida Department of Environmental Regulation

Twin Towers Office Bldg. ● 2600 Blair Stone Road ● Tallahassee, Florida 32399-2400

Bob Martinez, Governor Dale Twachtmann, Secretary John Shearer, Assistant Secretary

STATE OF FLORIDA
DEPARTMENT OF ENVIRONMENTAL REGULATION
NOTICE OF PERMIT

Mr. L. D. Riley, Jr. Stone Container Corporation 1 Everitt Avenue Post Office Box 2560 Panama City, Florida 32402

November 1, 1990

Enclosed is construction permit No. AC 03-178473 for Stone Container Corporation to install TRS incineration equipment and controls for the No. 4 bark boiler at the Panama City Mill. This permit is issued pursuant to Section 403, Florida Statutes.

Any party to this permit has the right to seek judicial review of the permit pursuant to Section 120.68, Florida Statutes, by the filing of a Notice of Appeal pursuant to Rule 9.110, Florida Rules of Appellate Procedure, with the Clerk of the Department in the Office of General Counsel, 2600 Blair Stone Road, Tallahassee, Florida 32399-2400; and by filing a copy of the Notice of Appeal accompanied by the applicable filing fees with the appropriate District Court of Appeal. The Notice of Appeal must be filed within 30 days from the date this permit is filed with the Clerk of the Department.

Executed in Tallahassee, Florida.

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

C. H. Fancy, P.E.

Chief

Bureau of Air Regulation

Copy furnished to:

E. Middleswart, NW District

C. T. Fontaine, P.E., SCC

CERTIFICATE OF SERVICE

The	unde	ersign	ned du	ly	designa	ted	dep	uty c	lerk	hereby
certifies									were	mailed
before the	clos	e of 1	buisnes	s on		<u>- d</u>	-91			•

FILING AND ACKNOWLEDGEMENT FILED, on this date, pursuant to \$120.52(9), Florida Statutes, with the designated Department Clerk, receipt of which is hereby acknowledged.

Clerk

Date

Final Determination

Stone Container Corporation
Bay County
Panama City, Florida

Construction Permit Number: AC 03-178473

Department of Environmental Regulation Division of Air Resources Management Bureau of Air Regulation

October 30, 1990

Final Determination

The construction permit application has been reviewed by the Department. Public Notice of the Department's Intent to Issue was published in the News-Herald on October 12, 1990. The Technical Evaluation and Preliminary Determination were available for public inspection at the DER's Northwest District office and the DER's Bureau of Air Regulation office.

There were no comments received during the public notice period. Therefore, it is recommended that the construction permit be issued as drafted.



Florida Department of Environmental Regulation

Twin Towers Office Bldg. ● 2600 Blair Stone Road ● Tallahassee, Florida 32399-2400

Bob Martinez, Governor

Dale Twachtmann, Secretary

John Shearer, Assistant Secretary

PERMITTEE:

Stone Container Corporation Post Office Box 2560

Panama City, Florida 32402

Permit Number: AC 03-178473 Expiration Date: Dec. 31, 1991

County: Bay

Latitude/Longitude: 30°08'30"N

85°37'25"W

Project: No. 4 Bark Boiler

Modification

This permit is issued under the provisions of Chapter 403, Florida Statutes, and Florida Administrative Code (F.A.C.) Chapters 17-2 and 17-4. The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawings, plans, and other documents attached hereto or on file with the Department and made a part hereof and specifically described as follows:

For the construction of a noncondensible gas (NCG) collection and transport system for TRS gases from the Nos. 1A, 2, and 3 Multiple Effect Evaporator (MEE) Systems and the batch digesting blow heat recovery system to the existing No. 4 Bark Boiler. The No. 4 Bark Boiler's capacity is 300,000 pounds of steam produced per hour. An existing venturi scrubber controls the pollutant emissions from The No. 4 Bark Boiler will be used to the No. 4 Bark Boiler. minimize TRS emissions when the existing lime kiln adequately operative. The UTM coordinates οf the facility are Zone 16, 632.8 km East and 3355.1 km North.

The Standard Industrial Codes are: Industry Nos. 2611-Pulp Mills and 2621-Paper Mills.

The Standard Classification Codes are: Major Group 49: External Combustion Boilers, Wood/Bark Waste, 1-02-009-02 (tons burned).

The source shall be constructed in accordance with the permit application, plans, documents, amendments and drawings, except as otherwise noted in the General and Specific Conditions.

Attachments to be Incorporated:

- 1. Application to Construct/Modify Air Pollution Sources, DER Form 17-1.202(1), received April 2, 1990.
- 2. Mr. C. H. Fancy's letter dated April 5, 1990.
- 3. Mr. C. H. Fancy's letter dated April 27, 1990.
- 4. Mr. L. D. Riley, Jr.'s letter with enclosure received June 18, 1990.
- 5. Interoffice Memorandum by Bruce Mitchell dated August 23, 1990.
- 6. Mr. David Riley's letter received via FAX on September 4, 1990 and amended September 5, 1990.
- 7. Technical Evaluation and Preliminary Determination dated September 5, 1990.

GENERAL CONDITIONS:

- 1. The terms, conditions, requirements, limitations, and restrictions set forth in this permit are "Permit Conditions" and are binding and enforceable pursuant to Sections 403.161, 403.727, or 403.859 through 403.861, Florida Statutes. The permittee is placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of these conditions.
- 2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.
- 3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Neither does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit is not a waiver of or approval of any other Department permit that may be required for other aspects of the total project which are not addressed in the permit.
- 4. This permit conveys no title to land or water, does not constitute State recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the State. Only the Trustees of the Internal Improvement Trust Fund may express State opinion as to title.
- 5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, or plant life, or property caused by the construction or operation of this permitted source, or from penalties therefore; nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.

GENERAL CONDITIONS:

6. The permittee shall properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed or used by the permittee to achieve compliance with the conditions of this permit, as required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.

- 7. The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law and at a reasonable time, access to the premises, where the permitted activity is located or conducted to:
 - a. Have access to and copy any records that must be kept under the conditions of the permit;
 - b. Inspect the facility, equipment, practices, or operations regulated or required under this permit; and
 - c. Sample or monitor any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules.

Reasonable time may depend on the nature of the concern being investigated.

- 8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately provide the Department with the following information:
 - a. a description of and cause of non-compliance; and
 - b. the period of noncompliance, including dates and times; or, if not corrected, the anticipated time the non-compliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the non-compliance.

GENERAL CONDITIONS:

The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or for revocation of this permit.

- 9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source which are submitted to the Department may be used by the Department as evidence in any enforcement case involving the permitted source arising under the Florida Statutes or Department rules, except where such use is proscribed by Sections 403.73 and 403.111, Florida Statutes. Such evidence shall only be used to the extent it is consistent with the Florida Rules of Civil Procedure and appropriate evidentiary rules.
- 10. The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance, provided, however, the permittee does not waive any other rights granted by Florida Statutes or Department rules.
- 11. This permit is transferable only upon Department approval in accordance with Florida Administrative Code Rules 17-4.120 and 17-30.300, F.A.C., as applicable. The permittee shall be liable for any non-compliance of the permitted activity until the transfer is approved by the Department.
- 12. This permit or a copy thereof shall be kept at the work site of the permitted activity.
- 13. The permittee shall comply with the following:
 - a. Upon request, the permittee shall furnish all records and plans required under Department rules. During enforcement actions, the retention period for all records will be extended automatically unless otherwise stipulated by the Department.
 - b. The permittee shall hold at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation) required by the permit, copies of all reports required by this permit, and

GENERAL CONDITIONS:

records of all data used to complete the application for this permit. These materials shall be retained at least three years from the date of the sample, measurement, report, or application unless otherwise specified by Department rule.

- c. Records of monitoring information shall include:
 - the date, exact place, and time of sampling or measurements;
 - the person responsible for performing the sampling or measurements;
 - the dates analyses were performed;
 - the person responsible for performing the analyses;
 - the analytical techniques or methods used; and
 - the results of such analyses.
- 14. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be corrected promptly.

SPECIFIC CONDITIONS:

- 1. This permit for the No. 4 Bark Boiler shall supercede previous permits issued only to the extent of the changes due to the additional TRS noncondensible gas incineration system.
- 2. The No. 4 Bark Boiler may operate continuously, i.e., 8760 hrs/yr, except when incinerating TRS gases. When incinerating TRS gases, the No. 4 Bark Boiler may operate 24 hrs/day continuously, not to exceed 360 hrs/yr total.
- 3. The maximum rated capacity is 300,000 pounds of steam produced per hour from firing any combination of the fuels wood waste, No. 6 fuel oil, coal, turpentine residue, and TRS gases. Projected wood waste utilization rate is 30 tons per hour at 48% moisture (273 MMBtu/hr).
- 4. The maximum fuel utilization rates, heat inputs, and their maximum % sulfur, by weight, are:

0	No. 6 Fuel Oil	3150	gals/hr	(472	MMBtu/hr)	2.4%
0	Coal	15.8	TPH	(395	MMBtu/hr)	1.7%
0	Natural Gas	0.04	MMcf/hr	(40	MMBtu/hr)	_

SPECIFIC CONDITIONS:

5. If the TRS gases from the Nos. 1A, 2, and 3 MEE Systems and the batch digesting system are collected and transported to the No. 4 Bark Boiler for incineration, then the TRS gases shall be subjected to a minimum of 1200°F for at least 0.5 seconds.

- 6. A continuous temperature monitor shall be installed, calibrated, and operated in accordance with F.A.C. Rule 17-2.710. Also, a continuous recorder for the temperature shall be installed, calibrated, and operated properly.
- 7. The No. 4 Bark Boiler emissions shall not exceed:
- a) TRS: 5 ppmvd at standard conditions, @ 10% O_2 , 12-hr avg. (4.45 lbs/hr, 0.80 TPY)
- b) SO₂: 772 lbs/hr, 3381 TPY (No TRS Incineration) 988 lbs/hr, 3420 TPY (TRS Incineration)
- c) PM: o carbonaceous fuel: 0.3 lbs/10⁶ Btu of heat input o fossil fuel: 0.1 lbs/10⁶ Btu of heat input

Note: Fly ash and SO_2 are controlled by a wet scrubber. The projected SO_2 removal efficiency is 35%.

- 8. Annual compliance tests for PM and visible emissions shall be conducted using the following test methods in accordance with F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A:
- a) EPA Method 5, Determination of Particulate Emissions from Stationary Sources.
- b) EPA Method 9, Visual Determination of the Opacity of Emissions from Stationary Sources.
- 9. Initial (and annual) compliance tests for SO_2 shall be conducted using the following test method in accordance with F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A.
- a) EPA Method 6, Determination of Sulfur Dioxide Emissions from Stationary Sources.
- 10. Compliance tests for TRS shall be conducted using one of the following test methods in accordance with F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A:
- a) EPA Method 16, 16A or 16B, Determination of TRS Emissions from Stationary Sources.
- 11. The Department reserves the right to require testing for TRS, in accordance with No. 10 above, for operation permit renewal.

SPECIFIC CONDITIONS:

- 12. Other test methods may be used only after prior Department approval in accordance with F.A.C. Rule 17-2.700(3).
- 13. The No. 4 Bark Boiler is subject to the provisions of F.A.C. Rule 17-2.600(4)(c)l.c., which includes the requirement of establishing a contingency plan.
- 14. The No. 4 Bark Boiler is subject to the provisions of F.A.C. Rules 17-4.130: Plant Operation-Problems; 17-2.240: Circumvention, 17-2.250: Excess Emissions; and, 17-2.710(4): Quarterly Reporting Requirements.
- 15. Except for start-up, shut-down, or malfunction, the No. 4 Bark Boiler is not permitted to fire 100% fossil fuel.
- 16. The project shall comply with all applicable provisions of F.A.C. Chapters 17-2 and 17-4.
- 17. All process equipment shall be inspected regularly and maintained in good operating condition to minimize fugitive gaseous emissions.
- 18. Objectionable odors shall not be allowed off plant property in accordance with F.A.C. Rule 17-2.620(2).
- 19. The DER's Northwest District office shall be notified in writing at least 15 days prior to source testing pursuant to F.A.C. Rule 17-2.700(2)(a)5. Written reports of the tests shall be submitted to the DER's Northwest District office within 45 days of the test completion in accordance with F.A.C. Rule 17-2.700(7).
- 20. Any change in the method of operation, raw materials, chemicals processed, equipment, or operating hours pursuant to F.A.C. Rule 17-2.100(123), Modification, shall be submitted for approval to the DER's Bureau of Air Regulation office and Northwest District office.
- 21. The No. 4 Bark Boiler shall be tested for SO_2 emissions before and after connecting the TRS NCG handling system to it and the system is operating properly. The SO_2 emissions tests, using EPA Method 6 pursuant to F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A, shall be used to rule out or require further emissions review pursuant to F.A.C. Rule 17-2.500, PSD, and to assess the appropriate processing fee pursuant to F.A.C. Rule 17-4.050.

PERMITTEE: Stone Container Corporation Permit Number: AC 03-178473 Expiration Date: December 31, 1991

SPECIFIC CONDITIONS:

22. The permittee, for good cause, may request that this construction permit be extended. Such a request shall be submitted to the DER's Bureau of Air Regulation prior to 60 days before the expiration of the permit (F.A.C. Rule 17-4.090).

23. An application for an operation permit must be submitted to the DER's Northwest District office at least 90 days prior to the expiration date of this construction permit or within 45 days after completion of compliance testing, whichever occurs first. To properly apply for an operation permit, the applicant shall submit the appropriate application form, fee, certification that construction was completed noting any deviations from the conditions in the construction permit, and compliance test reports as required by this permit (F.A.C. Rule 17-4.220).

Issued this 3/ day of ______, 1990

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

STEVE SMALLWOOD, P.E., Director Division of Air Resources

Management



State of Florida DEPARTMENT OF ENVIRONMENTAL REGULATION

	For Routing To Other Than	The Addressee
То:		Location:
To:		Location:
To:		Location:
From:		Date:

Interoffice Memorandum

TO: Steve Smallwood

FROM: Clair Fancy

DATE: October 30, 1990

SUBJ: Approval of Construction Permit AC 03-178473

Stone Container Corporation

Attached for your approval and signature is a permit prepared by the Bureau of Air Regulation for the above mentioned company to modify the existing No. 4 Bark Boiler by connecting the TRS NCG system to it for TRS incineration purposes and as a back-up incinerator to the lime kiln. There were no comments received during the Public Notice period of the Department's Intent to Issue.

Day 90, after which this permit will be issued by default, is November 14, 1990.

I recommend your approval and signature.

CHF/BM/t

attachments

OK/fin

Check Sheet
Company Name: Stome Container Consoration
Permit Number: AC 03-178473
PSD Number:
Permit Engineer:
Application: Initial Application Cross References: Responses Responses Waiver of Department Action Department Response Other
Intent: Intent to Issue Notice of Intent to Issue Technical Evaluation BACT or LAER Determination Unsigned Permit Correspondence with: EPA Park Services Other Proof of Publication Petitions - (Related to extensions, hearings, etc.) Waiver of Department Action Other
Final Determination: Final Determination Signed Permit BACT or LAER Determination □ Other
Post Permit Correspondence: □ Extensions/Amendments/Modifications □ Other



Florida Department of Environmental Regulation

Northwest District ● 160 Governmental Center ● Pensacola, Florida 32501-5794 ● 904-436-8300

Bob Martinez, Governor

Dale Twachtmann, Secretary

John Shearer, Assistant Secretary Robert Kriegel, Deputy Assistant Secretary

PERMITTEE:

I.D. Number: 10PCY03000916

Permit/Certification Number: A003-169285

Stone Container Corp. Date of Issue: OCT 3

OCT 3 1989

Expiration Date: September 1, 1994

County: Bay

Latitude/Longitude: 30°08'30"N/85°37'25"W Section/Township/Range: Parker/4S/13W

Project: Bark Boiler #4

This permit is issued under the provisions of Section 403.087, Florida Statutes, and Florida Administrative Code Rules 17-2 and 17-4. The above named applicant, hereinafter called Permittee, is hereby authorized to perform the work or operate the facility shown on the application and approved drawing(s), plans, and other documents attached hereto or on file with the department and made a part hereof and specifically described as follows:

Operation of Bark Boiler #4 fueled by coal, #6 fuel oil, turpentine residue, gas and wood waste. Capacity is 300,000 pounds of steam produced per hour. Particulate emissions are controlled by a fly ash arrestor, model MTSA-380-9CVT, followed by a wet scrubber manufactured by FMC Link Belt, model 200K dual throat. Sulfur dioxide emissions are controlled by limiting sulfur in the fuel to 2.4% in fuel oil and to 1.7% in coal.

Located at No. 1 Everitt Avenue, Panama City.

PERMITTEE:

I.D. Number: 10PCY03000916

Permit/Certification Number: A003-169285

Stone Container Corp.

OCT 3 1989

Expiration Date: September 1, 1994

GENERAL CONDITIONS:

14. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware the relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be corrected promptly.

Date of Issue:

SPECIFIC CONDITIONS:

- 15. The maximum allowable operating rate is 300,000 pounds of steam produced per hour. This is the operating rate at which compliance with standards shall be demonstrated.
- 16. Particulate emissions shall not exceed more than 0.30 pounds per million Btu heat input from wood waste fuel plus 0.10 pounds per million Btu heat input from fossil fuels (coal, oil and gas).
- 17. Visible emissions shall not exceed 30% opacity under normal operation except for up to 2 minutes in any one hour at not more than 40% opacity.
- 18. Fuel oil shall contain a maximum of 2.4% sulfur. Coal shall contain a maximum of 1.7% sulfur.
- 19. Particulate tests are required to show continuing compliance with the standards of the Department. The test results must provide reasonable assurance that the source is capable of compliance at the permitted maximum operating rate. Tests shall be conducted in accordance with EPA methods 1, 2, 3 and 5. Not more than 4% of the heat input shall be supplied by gas during the test. Such tests shall be conducted once per year before the end of May. Results shall be submitted to the Department within 45 days after testing. The Department shall be notified at least 15 days prior to testing to allow witnessing.
- 20. An annual operation report (DER Form 17-1.202(6) attached) shall be submitted by March 1 each year. The attached form shall be reproduced by the permittee and used for future annual submittals.
- 21. An application to renew this permit shall be submitted prior to July 1, 1994.
- 22. The permanent source identification number for this point source is 10PCY03000916. Please cite this number on all test reports and other correspondence specific to this permitted point source.

PERMITTEE:

I.D. Number: 10PCY03000916

Permit/Certification Number: A003-169285

Date of Issue: OCT 3

1989

Expiration Date: September 1, 1994

SPECIFIC CONDITIONS:

Stone Container Corp.

Expiration date:

Issued this 3

day of

1989.

September 1, 1994

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

ROBERT V. KRIEGEL

Deputy Assistant Secretary



Stone Container Corporation

Panama City Mill

Containerboard and Paper Division

Post Office Box 2560 Panama City, Florida 32402

(904) 785-4311

February 14, 1990

RECEIVED FEB 1 5 1990

DER - BAQM

Mr. Bruce Mitchell Central Air Permitting Florida Dept. of Environmental Regulation Twin Towers Office Building 2600 Blair Stone Road Tallahassee, FL 32399

Dear Mr. Mitchell:

Enclosed are two copies of a construction permit application to install TRS incineration equipment and controls for No. 4 bark boiler at the Panama City Mill of Stone Container Corporation.

If you have questions or comments, please contact David Riley at (904) 785-4311, Ext: 257.

Yours very truly,

L. D. Riley, Jr.

Environmental Superintendent

LDR, Jr:cf

Enclosures

BM: 4-5-90 RAN

Stone Container Corporation PANAMA CITY MILE PANAMA CITY FLORIDA

. 0873 NO.38442

2/28/90 PAY EXACILY****\$500.00*********** PAY TO THE ORDER OF

DATE

FILE NO.

Stime Contains r Corporation

FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

TO NONB NATIONAL BANK OF N.C. ASHEVILLE, NORTH CAROLINA

STATE OF FLORIDA

DEPARTMENT OF ENVIRONMENTAL REGULATION

BEST AVAILABLE COPY

NORTHWEST DISTRICT BRANCH OFFICE 340 WEST 23RO STREET PANAMA CITY, FLORIDA 32405



AC 03-178473 DALE TW.

BOB MARTINEZ GOVERNOR

DALE TWACHTMANN SECRETARY

APPLICATION TO OPERATE/CO	NSTRUCT AIR POLLUTION SOURCES
SOURCE TYPE: Air Emissions	[] New ¹ [] Existing ¹
APPLICATION TYPE: [X] Construction [] Op	eration [] Modification
COMPANY NAME: Stone Container Corporation	COUNTY: Bay
•	e(s) addressed in this application (i.e. lime
Kiln No. 4 with Venturi Scrubber; Peaking U	Init No. 2, Gas Fired) Venturi scrubber
SOURCE LOCATION: Street #1 Everitt Avenue	
UTM: East	North
Latitude 30 ° 08' 30	
APPLICANT NAME AND TITLE: Stone Container	Corporation
APPLICANT ADDRESS: P. O. Box 2560 - Panama	City, FL 32402
SECTION I: STATEMENTS	BY APPLICANT AND ENGINEER
A. APPLICANT	
I am the undersigned owner or authorize	ed representative* of Stone Container Corporation
I certify that the statements made in	his application for a <u>Construction</u>
permit are true, correct and complete to I agree to maintain and operate the	to the best of my knowledge and belief. Further pollution control source and pollution contro
facilities in such a manner as to com	aply with the provision of Chapter 403, Floridations of the department and revisions thereof.
also understand that a permit, if gran	ted by the department, will be non-transferablent upon sale or legal transfer of the permitte
*Attach letter of authorization	Signed: L. A. Riley D.
	L. D. Riley, Jr., Environmental Superintendent Name and Title (Please Type)
· ,	Date: 2/14/90 Telephone No. (904)785-4311
	ORIDA (where required by Chapter 471, F.S.)
This is to certify that the engineering	g features of this pollution control project hav

1 See Florida Administrative Code Rule 17-2.100(57) and (104)

DER Form 17-1.202(1) Effective October 31, 1982

Page 1 of 12

been designed/examined by me and found to be in conformity with modern engineerin principles applicable to the treatment and disposal of pollutants characterized in the permit application. There is reasonable assurance, in my professional judgment, that

The Second France	the pollution control facilities, when properly maintained and operated, will discharge an effluent that complies with all applicable statutes of the State of Florida and the rules and regulations of the department. It is also agreed that the undersigned will furnish, if authorized by the owner, the applicant a set of instructions for the proper maintenance and operation of the pollution control facilities and, if applicable, pollution sources. Signed Charles T. Fontaine Name (Please Type) Stone Container Corporation Company Name (Please Type) Mailing Address (Please Type)
Flo	rida Registration No. 34823 Date: 3/28/90 Telephone No. 204 285 43/1
	SECTION II: GENERAL PROJECT INFORMATION
Α.	Describe the nature and extent of the project. Refer to pollution control equipment, and expected improvements in source performance as a result of installation. State whether the project will result in full compliance. Attach additional sheet if necessary.
	Application is being made to install delivery pipe, controls, and burned to equip
	this unit for standby incineration of TRS gasses should the primary incineration
	device_(lime_kiln) fail
В.	Schedule of project covered in this application (Construction Permit Application Only)
	Start of Construction Completion of Construction February 6, 1989
c.	Costs of pollution control system(s): (Note: Show breakdown of estimated costs only for individual components/units of the project serving pollution control purposes. Information on actual costs shall be furnished with the application for operation permit.)
	·
	· · · · · · · · · · · · · · · · · · ·
D .	Indicate any previous DER permits, orders and notices associated with the emission point, including permit issuance and expiration dates.
	Operating permit No. A003-169285. A copy of the specific conditions in the
	operating permit is attached.

DER Form 17-1.202(1) Effective October 31, 1982

	this is a new source or major modifica s or No) N/A	tion, answer the following questions.
•	Is this source in a non-attainment ar	ea for a particular pollutant?
	a. If yes, has "offset" been applied	?
	b. If yes, has "Lowest Achievable Em.	ission Rate" been applied? ·
	c. If yes, list non-attainment pollu	tants.
		y (BACT) apply to this source?
	Does the State "Prevention of Signification requirement apply to this source? If	cant Deterioriation" (PSD) yes, see Sections VI and VII. No
•	Do "Standards of Performance for New apply to this source?	Stationary Sources" (NSPS)
•	Do "National Emission Standards for H (NESHAP) apply to this source?	
	"Reasonably Available Control Technolo this source?	gy" (RACT) requirements applyNo
	a. If yes, for what pollutants?	
		ation required in this form,

SECTION III: AIR POLLUTION SOURCES & CONTROL DEVICES (Other than Incinerators)

A. Raw Materials and Chemicals Used in your Process, if applicable:

	N/A Contaminants		Utilization			
Description	Туре	% Wt	Rate - lbs/hr	Relate to Flow Diagram		
				,		

B. Process Rate, if applicable: (See Section V, Item 1)	le: (See Section V. Item I) N/A
---	---------------------------------

Product Weight (lbs/hr):_

1.	Total Process	Input Rate	(lbs/hr):_	
			_	

emission point, use additional sheets as necessary)

Name of	specific condition Emission ¹		Allowed ² Emission Rate per	Allowable ³ Emission	Potent Emiss	Relate to Flow	
Contaminant -	Maximum lbs/hr	Actual T/yr	Rule 17-2	lbs/hr	lbs/yr	T/yr	Diagram

¹See Section V, Item 2.

[.] Airborne Contaminants Emitted: (Information in this table must be submitted for each

²Reference applicable emission standards and units (e.g. Rule 17-2.600(5)(b)2. Table II, E. (1) - 0.1 pounds per million BTU heat input)

³Calculated from operating rate and applicable standard.

⁴Emission, if source operated without control (See Section V, Item 3).

Control Devices: (See Section V, Item 4)

Name and Type (Model & Serial No.)	Contaminant	Efficiency	Range of Particles Size Collected (in microns) (If applicable)	Basis for Efficiency (Section V Item 5)
FMC Link Belt	Particulate	90.3	N/A	Manufacture Guarantee
Model 200K			· ·	
Dual Throat Wet	-			
Scrubber				

Fuels Please see specific conditions from operating permit.

	Consu	mption*			
Type (Be Specific)	avg/hr	max./hr	Maximum Heat Input (MMBTU/hr)		
			· :		

*Units: Natural Gas--MMCF/hr; Fuel Oils--gallons/hr; Coal, wood, refuse, other--lbs/hr.

F	uе	1	Ana	1	v s	i	9	:

Percent Sulfur:	Percent Ash:				
Density:	lbs/gal	Typical Percent Nitrogen:			
Heat Capacity:	BTU/16		BTU/gal		
Other Fuel Contaminants (which may ca	use air p	oallutian):			

F. If applicable, indicate the percent of fuel used for space heating.

Annu	al Averaç	e		n		Ma	axim	J m		0	
G.	Indicate	liquid	or	solid	wastes	generated	and	method	o f	disposal.	

Ash ·	 Pumped 	to	Settling	Pond	-	Decanted	water	returned	το	waste	treatment	system.
			• •									

Ash stored on site.

H. Emissi	on Stack Ge	ometry and	Flow Cha	racteristi	.cs (Provid	e data for a	ach stack):	
Stack Heig	ht: 213'5	" (Elevati	on 222'3"	<u>')</u> ft. St	ack Diamet	er:7'-	10"	_ft.
Gas Flow R	ate: <u>236,5</u>	00 ACFM 1	79,200	_DSCFM Ga	as Exit Tem	perature:	141	oF.
Water Vapo	r Content:	19		% Ve	elocity: _	86.5		FPS
		SECT	ION IV:		OR INFORMAT	ION		
				N/A .	1			
Type of Waste	Type 0 (Plastics)	Type I (Rubbish)	Type II (Refuse)	Type III (Garbage)	(Patholog	Type V - (Liq.& Gas By-prod.)	Type VI (Solid By-prod	1.)
Actual lb/hr Inciner- ated								i
Uncon- trolled (lbs/hr)								
Total Weig		ted (lbs/h	r)	· · · · · · · · · · · · · · · · · · ·	_ Design Ca	•	/hr)	
	e Number of		•	•	day	/wk	wks/yr	
				-	M			
vate const	ructed			model	NO			
		Volume (ft) ³	ι	elease /hr)	Fue Type	BTU/hr	Temperature (°F)	
Primary C	hamber							
Secondary			,					
Stack Heig	ht:	ft.	Stack Dia	mter:		Stack	emp	
	more tons p foot dry g					sions rate :	in grains per st	tan⊸
Type of po	llution con	trol devic	e: '[] C	yclone [] Wet Scru	ibber [] A	fterburner	
			[] 0	ther (spec	cify)			
25.5	7 1 000/11							

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Brief description of operating characteristics of control devices:	Wet scrubber
Operating with DP of 9-10 inches. PH of scrubbing liquid control	led with caustic.
	<u> </u>
Ultimate disposal of any effluent other than that emitted from the ash, etc.):	stack (scrubber water,
Scrubber water is pumped to Settling pond - settled ash is remove	ed and stored on site.
Decanted water is returned to waste treatment system.	

NOTE: Items 2, 3, 4, 6, 7, 8, and 10 in Section V must be included where applicable.

SECTION V: SUPPLEMENTAL REQUIREMENTS

Please provide the following supplements where required for this application.

- 1. Total process input rate and product weight -- show derivation [Rule $17-2\cdot100(12.7)$]
- 2. To a construction application, attach basis of emission estimate (e.g., design calculations, design drawings, pertinent manufacturer's test data, etc.) and attach proposed methods (e.g., FR Part 60 Methods 1, 2, 3, 4, 5) to show proof of compliance with applicable standards. To an operation application, attach test results or methods used to show proof of compliance. Information provided when applying for an operation permit from a construction permit shall be indicative of the time at which the test was made.
- 3. Attach basis of potential discharge (e.g., emission factor, that is, AP42 test).
- 4. With construction permit application, include design details for all air pollution control systems (e.g., for baghouse include cloth to air ratio; for scrubber include cross-section sketch, design pressure drop, etc.)
- With construction permit application, attach derivation of control device(s) efficiency. Include test or design data. Items 2, 3 and 5 should be consistent: actual emissions = potential (1-efficiency).
- 6. An 8 1/2" x 11" flow diagram which will, without revealing trade secrets, identify the individual operations and/or processes. Indicate where raw materials enter, where solid and liquid waste exit, where gaseous emissions and/or airborne particles are evolved and where finished products are obtained.
- 7. An 8 1/2" x 11" plot plan showing the location of the establishment, and points of air-borne emissions, in relation to the surrounding area, residences and other permanent structures and roadways (Example: Copy of relevant portion of USGS topographic map).
- 8. An 8 1/2" x 11" plot plan of facility showing the location of manufacturing processes and outlets for airborne emissions. Relate all flows to the flow diagram.

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9.	The appropriate application fee in accordance payable to the Department of Environ	dance with Rule 17-4.05. The check should be mental Regulation.
10.		, attach a Certificate of Completion of Con- as constructed as shown in the construction
	SECTION VI: BEST AVAIL	ABLE CONTROL TECHNOLOGY
Α.	Are standards of performance for new sta applicable to the source?	tionary sources pursuant to 40 C.F.R. Part 60
	[] Yes [] No	•
	Contaminant	Rate or Concentration
	•	<u> </u>
		
<u>-</u>		
В.	Has EPA declared the best available cont	trol technology for this class of sources (If
	[] Yes [] No	
	Contaminant	Rate or Concentration
		· ·
С.	What emission levels do you propose as be	est available control technology?
	Contaminant	Rate or Concentration
	· · · · · · · · · · · · · · · · · · ·	
D.	Describe the existing control and treatme	ent technology (if any).
	1. Control Device/System:	2. Operating Principles:
	3. Efficiency:*	4. Capital Costs:
*F v	nlain method of determining	•

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Operating Costs: Useful Life: Maintenance Cost: Energy: 9. Emissions: Contaminant Rate or Concentration 10. Stack Parameters Height: ft. ь. Diameter: ft. a. OF. c. Flow Rate: ACFM d. Temperature: FPS Velocity: Describe the control and treatment technology available (As many types as applicable, use additional pages if necessary). 1. Control Device: b. Operating Principles: Efficiency: 1 Capital Cost: ·d. Useful Life: f. Operating Cost: Energy: 2 h. Maintenance Cost: Availability of construction materials and process chemicals: .j • Applicability to manufacturing processes: Ability to construct with control device, install in available space, and operate within proposed levels: 2. Control Device: Operating Principles: Efficiency: 1 Capital Cost: c. Useful Life: Operating Cost: е. Energy: 2 Maintenance Cost: g. Availability of construction materials and process chemicals: $^{\mathrm{l}}$ Explain method of determining efficiency. 2 Energy to be reported in units of electrical power - KWH design rate.

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Applicability to manufacturing processes: Ability to construct with control device, install in available space, and operate within proposed levels: 3. Control Device: Operating Principles: b. Efficiency: 1 Capital Cost: Useful Life: f. Operating Cost: Energy: 2 Maintenance Cost: g. i. Availability of construction materials and process chemicals: Applicability to manufacturing processes: j. Ability to construct with control device, install in available space, and operate k. within proposed levels: 4. Control Device: Operating Principles: ь. a. Efficiency: 1 Capital Costs: c. Useful Life: Operating Cost: e. Energy: 2 Maintenance Cost: g. Availability of construction materials and process chemicals: i. Applicability to manufacturing processes: Ability to construct with control device, install in available space, and operate within proposed levels: Describe the control technology selected: Efficiency: 1 Control Device: 1. 2. 3. Capital Cost: Δ. Useful Life: Energy: 2 Operating Cost: 5. 6. Maintenance Cost: Manufacturer: 7. 9. Other locations where employed on similar processes: (1) Company: а. (2) Mailing Address: (4) State: (3) City: $^{\mathrm{l}}$ Explain method of determining efficiency. 2 Energy to be reported in units of electrical power - KWH design rate.

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F.

•		
* J'	(5) Environmental Manager:	
	(6) Telephone No.:	
	(7) Emissions: 1	
	Contaminant	Rate or Concentration
	(8) Process Rate: 1	
	b. (1) Company:	
	(2) Mailing Address:	
	(3) City:	(4) State:
	(5) Environmental Manager:	
	(6) Telephone No.:	
• .	(7) Emissions: 1	
	Contaminant	Rete or Concentration
	(8) Process Rate: 1	
	10. Reason for selection and description	of systems:
^l Ap av	plicant must provide this information when ailable, applicant must state the reason(s	n available. Should this information not) why.
	SECTION VII - PREVENTION O	F SIGNIFICANT DETERIORATION
Α.	Company Monitored Data	
	1no. sitesTSP _	() S0 ² * Wind spd/dir
	Period of Monitoring / month d	/ / / / / month day year
	Other data recorded	
	Attach all data or statistical summaries	to this application.
* S p	ecify bubbler (8) or continuous (C).	<u>.</u>
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	a. Was instrumen	tation EPA refe	renced or its	equivale	int? [] Yes	[] No		
	b. Was instrumen	tation calibrat	ed in accordar	nce with	Depart	ment p	rocedure	s?	
		No [] Unknown			·				
	Meteorological Da			lina					
•	1Year(s)		•	-	/ nth da	/ y yea	-		
	2. Surface data	obtained from (location)						
	Upper air (mi		•						
	4. Stability win	d rose (STAR) d	ata obtained	from (loc	ation)				
· •	Computer Models U	sed							
	1.			Modifi	ied? I	f yes,	attach	descrip	tion.
	2.			Modifi	.ed? I	fyes,	attach	descrip	tion.
	Attach copies of ciple output tabl		runs showing	input da	ita, re	ceptor	locatio	ns, and	f.prin
	Applicants Maximu	m Allowable Emi	ssion Data					-	
	Pollutant	Emi	ssion Rate						•
•	**************************************				grams	/sec	• •	<i>*</i>	
	so ²				_ grams	/sec		•	j.
. •	Emission Data Use			,					

2. Instrumentation, Field and Laboratory

Attach list of emission sources. Emission data required is source name, description of point source (on NEDS point number), UTM coordinates, stack data, allowable emissions, and normal operating time.

- F. Attach all other information supportive to the PSD review.
- G. Discuss the social and economic impact of the selected technology versus other applicable technologies (i.e., jobs, payroll, production, taxes, energy, etc.). Include assessment of the environmental impact of the sources.
- H. Attach scientific, engineering, and technical material, reports, publications, journals, and other competent relevant information describing the theory and application of the requested best available control technology.



Florida Department of Environmental Regulation

Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, Florida 32399-2400

Bob Martinez, Governor Dale Twachtmann, Secretary John Shearer, Assistant Secretary

April 5, 1990

Mr. Ray Andreu, Chairman
Florida Pulp and Paper Association
Technical and Environmental Committee
Route 3, Box 260
Perry, Florida 32347

Dear Mr. Andreu:

This is to confirm the agreements made by the Florida Pulp and Paper Association and the Bureau of Air Regulation at our meeting on March 20, 1990, regarding incineration of TRS gases in an incinerator(s).

- Any company using an incinerator will initially test to show compliance with the 5 ppmvd limit, corrected to 10% oxygen, using DER approved test methods.
- 2. These tests will not be required annually. The Department reserves the right to require testing for operation permit renewal (every 5 years).
- 3. Compliance during the five year period will be demonstrated by continuous monitoring and recording of the temperature showing that a minimum temperature of 1200°F is being achieved.
- 4. By the selected design and the P.E. of record, the construction permit applications shall contain calculations to insure that the specified retention time (i.e., 0.5 seconds) will be achieved by the source in order to provide reasonable assurance to the Department.

Sincerely,

C. H. Fancy, P.E.

Chief

Bureau of Air Regulation

CHF/kt



Put your address in the "R card from being returned to to and the date of delivery.	ETURN TO'' Space on the revers you. The return receipt fee will pr For additional fees the following for additional service(s) request yered, date, and addressee's add	services are desired, and complete items se side. Failure to do this will prevent this ovide you the name of the person delivered services are available. Consult postmaster ed. Restricted Delivery (Extra charge)
	(Extra charge)	4. Article Number
3. Article Addressed to: Mr. L. D. Riley, Jr. Environmental Superintendent Stone Container Corporation P. O. Box 2560		P 052 482 249 Type of Service: ☐ Registered ☐ Insured ☐ COD ☐ Express Mail ☐ Return Receipt for Merchandise
Panama City FL	°.32402	Always obtain signature of addressee or agent and DATE DELIVERED.
5. Signature Address 6. Signature Agent A Date of Delivery	ulu -	8. Addressee's Address (ONLY if requested and fee paid)
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	P 052 482 25 RECEIPT FOR CERTIFIE NO INSURANCE COVERAGE PROV NOT FOR INTERNATIONAL MAI	D WAIL
(See Reverse) Sent to Mr. L. D. Riley, Stone Contain-		
Street and No. er Corp. P.O. Box 2560		
	P.O., State and ZIP Code Panama City, FL 324	02
,	Postage	S

Certified Fee Special Delivery Fee Restricted Delivery Fee Return Receipt showing to whom and Date Delivered Return Receipt showing to whom, Date, and Address of Delivery TOTAL Postage and Fees Postmark or Date

June 1985

PS Form 3800,

Permit: AC 03-178473

Mailed: 4/27/90



Florida Department of Environmental Regulation

Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, Florida 32399-2400

Bob Martinez, Governor Dale Twachtmann, Secretary John Shearer, Assistant Secretary

April 27, 1990

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

Mr. L. D. Riley, Jr. Environmental Superintendent Stone Container Corporation Post Office Box 2560 Panama City, Florida 32402

Dear Mr. Riley:

Re: Completeness Review for Application to Construct Permit No. AC 03-178473

The Department has reviewed the above referenced application package received April 2, 1990. Based on a technical review of the information, it has been deemed incomplete. Please submit to the Department's Bureau of Air Regulation the following information, including all assumptions, calculations and reference material, and the status will, again, be ascertained:

 Complete Sections III. A., B., C., and E. of the application package.

If there are any questions, please call Bruce Mitchell at (904)488-1344 or write to me at the above address.

Sincerely,

C. H. Fancy, P.E

Chief

Bureau of Air Regulation

CHF/plm

c: E. Middleswart, NW Dist.

C. Fontaine, P.E., SCC



Stone Container Corporation

RECARIANTE D

Containerboard and Paper Division

JUN 1 8 1990
Post Office Box 2560
Panama City Florida 32402
DER - BAOM

(904) 785-4311

June 13, 1990

Mr. Clair Fancy Florida Dept. of Environmental Regulation Twin Towers Office Building 2600 Blair Stone Road Tallahassee, FL 32399

Dear Mr. Fancy:

Enclosed is the additional information you requested concerning the incineration of TRS gasses in No. 4 bark boiler at the Panama City Mill of Stone Container Corporation.

If you have questions or comments, please contact David Riley at (904) 785-4311, Ext. 257.

Yours very truly,

L. D. Riley, Jr.

Environmental Superintendent

/cf

Enclosure

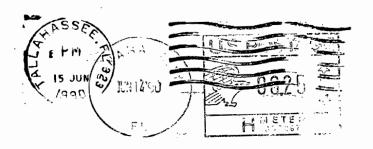
cc: Jack Prescott
C. F. Bogatie
Bruce Mitchell
E. Middlewart
CHF/BA



Stone Container Corporation

Containerboard and Paper Division

Post Office Box 2560 Panama City, Florida 32402



Mr. Clair Fancy Florida Dept. of Environmental Regulation Twin Towers Office Building 2600 Blair Stone Road Tallahassee, FL 32399

hallandalallalalalalalalal

SULFUR DIOXIDE GENERATED FROM INCINERATION OF TRS GASSES

- I. TRS gasses per 1000 A.D. Tons pulp = 163 Lbs/Hr As H^2S (from EPA guideline document)
- II. Pulp production = 1694 A.D.Tons/Day
- III. TRS gasses to incinerate = 163 Lbs./Hr x $\frac{1694 \text{ A.D. Tons}}{1000 \text{ A.D. Tons}}$ = 276 Lbs./Hrs
- IV. Sulfur in TRS gasses = $276 \text{ Lbs/Hr} \times 32/34 = 260 \text{ Lbs}$. Sulfur/Hr.
- V. Sulfur Dioxide produced = 260 Lbs. Sulfur/Hr x 64/32 = 520 Lbs.SO²/Hr.
- VI. Scrubbing Medium (PH Controlled with Caustic) reduces SO² Emissions by 35%
- VII. SO^2 emitted per hour from TRS gasses = 520 Lbs. $SO^2/Hr \times 65\%=338$ Lbs/Hr
- VIII. Maintenance outages on the lime kiln (primary incineration device) amount to 96 hours per year. Mechanical failures and process upsets that preclude incinerating TRS gasses in the lime kiln have never exceeded 100 hours per year. The combined time of 196 hours per year is the time we would expect to incinerate TRS gasses in the bark boiler.
 - IX. Yearly emissions of sulfur dioxide from incinerating TRS gasses in No. 4 bark boiler = $\frac{196 \text{ Hrsx}338 \text{ Lbs/Hr}}{2000}$ = 33 Tons/Yr.

SECTION III: AIR POLLUTION SOURCES & CONTROL DEVICES (Other than Incinerators)

A. Raw Materials and Chemicals Used in your Process, if applicable:

NOT APPLICABLE

	Contam	inants	Utilization	
Description	Туре	% Wt	Rate - lbs/hr	Relate to Flow Diagram

В.	Pro	cess Rate, if applicable: (See Se	ction V, Item 1)	Not Applicable	
	1.	Total Process Input Rate (lbs/hr)	•		
	2.	Product Weight (lbs/hr):	·	·	

C. Airborne Contaminants Emitted: (Information in this table must be submitted for each emission point, use additional sheets as necessary)

Name of	Emission ¹		Allowed ² Emission Rate per	Allowable ³ Emission	Potential ⁴ Emission		Relate to Flow
Contaminant	Maximum lbs/hr	Actual T/yr	Rule 17-2	lbs/hr	lbs/yr	T/yr	Diagram
Particulate		105.79	0.3 #/mm BIU Bark	30.2	916,000	458	
			0.1 #/mm BTU fossil fuels	51.8	1,572,000	786	
Sulfur Dioxid	e 466	1126.04	2:75 #/mm	1415	4,352,000	2176	
			fuels				
SULFUR DIOXI	DE FROM	TRS INC	INERATION -	SEE ATTACHME	NT		

 $^{^{1}}$ See Section V, Item 2.

²Reference applicable emission standards and units (e.g. Rule 17-2.600(5)(b)2. Table II, E. (1) - 0.1 pounds per million BTU heat input)

³Calculated from operating rate and applicable standard.

 $^{^{4}}$ Emission, if source operated without control (See Section V, Item 3).

	power plant, hrs/yr; if seasonal, describe:	
	this is a new source or major modification, answer the following quest	ions.
	Is this source in a non-attainment area for a particular pollutant?	·
	a. If yes, has "offset" been applied?	
	b. If yes, has "Lowest Achievable Emission Rate" been applied?	
	c. If yes, list non-attainment pollutants.	
•	Does best available control technology (BACT) apply to this source? If yes, see Section VI.	
	Does the State "Prevention of Significant Deterioriation" (PSD) requirement apply to this source? If yes, see Sections VI and VII.	:
•	Do "Standards of Performance for New Stationary Sources" (NSPS) apply to this source?	. ·
•.	Do "National Emission Standards for Hazardous Air Pollutants" (NESHAP) apply to this source?	
	"Reasonably Available Control Technology" (RACT) requirements apply this source?	
	a. If yes, for what pollutants?	

Attach all supportive information related to any answer of "Yes". Attach any justification for any answer of "No" that might be considered questionable.

D. Control Devices: (See Section V, Item 4)

Name and Type (Model & Serial No.)	Contaminant	Efficiency	Range of Particles Size Collected (in microns) (If applicable)	Basis for Efficiency (Section V Item 5)
,				

E. Fuels

	Consu	mption*		
Type (Be Specific)	avq/hr	max./hr	Maximum Heat Input (MMBTU/hr)	
No. 6 fuel oil	317	1610	241.50	
Wood Bark	14,245	21900	102.00	
_Coal	16,333	21000	273.00	
Natural Gas	0.04	0.04	0.04	

^{*}Units: Natural Gas--MMCF/hr; Fuel Oils--gallons/hr; Coal, wood, refuse, other--lbs/hr.

Fuel Analysis:	011 0.1% Max.
Percent Sulfur: 0j] 2.28%, Coal 0.90%	
Density: 8.1 0il lbs/gal	Typical Percent Nitrogen:
Heat Capacity: Coal 13,000 Bark 4650 BTU/16	0i] 150,000BTU/gal
Other Fuel Contaminants (which may cause air	pollution):
F. If applicable, indicate the percent of fu	el used for space heating. Not Applicable
Annual Average M	aximum
G. Indicate liquid or solid wastes generated	and method of disposal.
Ash is sluiced to settling pond. Water is	decanted into waste treatment system.

•		Geometry and				ter:	•
Gas Flow Rate:ACFM_							
							FPS
					OR INFORMA		
Type of Waste						g- (Liq.& Gas	Type VI (Solid By-prod.)
Actual lb/hr Inciner- ated							
Uncon- trolled (lbs/hr)							
Approximate	Number o)	Operation	per day			/hr)wks/yr
					No		
		Volume (ft) ³	Heat R (BTU		Fu:	BTU/hr	Temperature (°F)
Primary Ch							
Secondary	-	£. (Stark Dia		<u> </u>	Charle I	<u> </u>
Stack Height:				•	•	·	
*If 50 or m	ore tons		ign capac	ity, subm	it the emi		n grains per stan-
Type of pol	lution co	ontrol devic				ubber [] Af	

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State of Florida DEPARTMENT OF ENVIRONMENTAL REGULATION

For Routing To Other Than The Addressee					
To:	Location:				
To:	Location:				
To:	Location:				
From:	Oate;				

Interoffice Memorandum

TO: Main File: AC 03-178473

FROM: Bruce Mitchell

DATE: August 23, 1990

SUBJ: Calculation of TRS Limits From the Emission Limiting

Standard

Based on stack test parameters received today via phone from Mr. David Riley, with Stone Container Corporation, the TRS emission limits are calculated:

Parameters: September, 1989 test data 258,000 acfm 182,849 dscfm 9.5% O2 19.5% H2O 140°F

Standard: 5 ppmvd @ standard conditions @ 10% O2

Correction for O_2 : (21-10)/(21-9.5) = 0.9575 ppm/0.957 = 5.22 ppm

Therefore,

PV = mRT

M = PV/RT

m = (14.7 x 144) lbf/ft² x 182,849 dcfm x lbm-R°/45.44 ft-lbf x 1/(460 + 140) R° x 60 min/hr x 5.22 ppm/ $10^6 = 4.45$ lbs/hr as H₂S

4.45 lbs/hr x 360 hrs/yr = 2000 lbs/ton = 0.80 TPY

BM/plm

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STONE CONTAINER CORPORATION Panama City Mill

Sulfur Dioxide Generated from Incinerating TRS in No. 4 Bark Boiler

STONE CONTAINER CORPORATION

- Emission factors taken from EPA TRS guideline document Table 5-1. TRS values are expressed as hydrogen sulfide.
- TRS emissions from digester system: 1.5 Lbs/T ADP TRS emissions from evaporators: 1.0 Lbs/T ADP Total TRS emissions: 2.5 Lbs/Ton /ADP
- 3. Pulp Production: 1694 A.D. Tons/Day
- 4. TRS Gasses to Incinerate: 2.5 Lbs/Ton ADP x 1694 A.D.Ton/Day = 4235 Lbs/Day
- 5. Sulfur Dioxide Produced: 4,235 Lbs. TRS/Day x 64/34 = 7,972 Lbs/Day
- 6. Scrubbing Medium (Ph Controlled with Caustic) reduces SO² Emissions by 35%
- 7. SO^2 emitted per hour from inclinerating TRS Gasses: $\frac{7,972 \text{ Lbs./Day}}{24 \text{ Hrs/Day}} \times 65\% = 216 \text{ Lbs/Hrs}$
- 8. Incinerating TRS gasses in the lime kiln results in emissions of 8.4 pounds of sulfur dioxide per hour. This 8.4 pounds per hour of sulfur dioxide will not be emitted when incinerating TRS gasses in No. 4 bark boiler. 9-5-90 Not agreed to space a Mr. Riley. Rem
- 9. The net increase of sulfur dioxide emissions from incinerating TRS gasses in NO. 4 bark boiler is: 216 pounds per hour (from item 7) = 8.4 Lbs/Hr = 207.6 Lbs. SO²/Hour 9-5-90

 To use 216 lbs lhr. Spake DMr. Riley.
- 10. We do not anticipate maintenance outages, mechanical failures, or process upsets will preclude our incinerating TRS gasses in the lime kiln (primary incineration device) for more than 380 hours per year.

 9-5-90 To use 360 hrs.lyr operation, Scoke D Mr. Riley. Repu
- 11. Yearly emissions from incinerating TRS gasses in No. 4 bark boiler for 380 hours per year are:

 9-5-90

 Therefore.

380 hrs/year x 207.6 Lbs. S0²/Hr. = 39.4 Tons/Yr. 2000 Lbs/Ton

360 x 216 = 39 TPY 5 roke DMr. Riley, RAM

12. Increased sulfur dioxide emission estimates are less than 40 Ton/Year therefore, PSD considerations are not involved.

RECEIVED

SEP 4 1990

DER - BAQM

Post-It' brand fax transmittal m	emo 7671 # of pages >
	From Dave Kiley
Coloral A. Permit	co. Stone-PC
Depl.	Phone # 785-4311- 021251
FAX# 904 - 922 - 6979	Fax# 4x1313

from being returned to you. The return receipt fee will provide the date of delivery. For additional fees the following services and check box(es) for additional service(s) requested. 1. Show to whom delivered, date, and addressee's additional service(s) requested.	s are available. Consult postmaster for fees
3. Article Addressed to: L.D. Riley, Ir. Stone Conseiner Corp.	Pago 742 420 Type of Service:
P.O. BOX 2560	Registered Insured COD Express Mail Return Receipt for Merchandise
Pariama, City, F1 32402	Always obtain signature of addressee or agent and DATE DELIVERED.
5. Signature – Addressee X 6. Signature – Agent X	8. Addressee's Address (ONLY if requested and fee paid)
Date of Delivery	,

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RECEIPT FOR CERTIFIED MAIL
NO INSURANCE COVERAGE PROVIDED
NOT FOR INTERNATIONAL MAIL

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Florida Department of Environmental Regulation

Twin Towers Office Bldg. ● 2600 Blair Stone Road ● Tallahassee, Florida 32399-2400

Bob Martinez, Governor

Dale Twachtmann, Secretary

John Shearer, Assistant Secretary

September 5, 1990

CERTIFIED MAIL-RETURN RECEIPT REQUESTED

Mr. L. D. Riley, Jr.
Stone Container Corporation
1 Everitt Avenue
Post Office Box 2560
Panama City, Florida 32402

Dear Mr. Riley:

Attached is one copy of the Technical Evaluation and Preliminary Determination and proposed permit to modify the existing No. 4 Bark Boiler by connecting the TRS noncondensible gas handling and transporting system to it for incineration purposes and as a back-up incinerator to the lime kiln.

Please submit any written comments you wish to have considered concerning the Department's proposed action to Mr. Barry Andrews of the Bureau of Air Regulation.

Sincerely,

C. H. Fancy, P.E.

Chief

Bureau of Air Regulation

CHF/BM/plm

Attachments

C: E. Middleswart, NW District
C. T. Fontaine, P.E., SCC

Reading File 39-6-90 gan

Brue Mitchell

BEFORE THE STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

In the Matter of Application for Permit by:

Stone Container Corporation 1 Everitt Avenue Post Office Box 2560 Panama City, Florida 32402 DER File No. AC 03-178473

INTENT TO ISSUE

The Department of Environmental Regulation hereby gives notice of its intent to issue an air construction permit (copy attached) for the proposed project as detailed in the application specified above. The Department is issuing this Intent to Issue for the reasons stated in the attached Technical Evaluation and Preliminary Determination.

The applicant, Stone Container Corporation, applied on April 2, 1990, to the Department of Environmental Regulation for a permit to modify the existing No. 4 Bark Boiler by connecting the TRS noncondensible gas handling and transporting system to it for incineration purposes and as a back-up incinerator to the lime kiln.

The Department has permitting jurisdiction under Chapter 403, Florida Statutes, and Florida Administrative Code Chapters 17-2 and 17-4. The project is not exempt from permitting procedures. The Department has determined that an air construction permit is required for the proposed work.

Pursuant to Section 403.815, F.S. and DER Rule 17-103.150, F.A.C., you (the applicant) are required to publish at your own expense the enclosed Notice of Intent to Issue Permit. The notice shall be published one time only within 30 days, in the legal ad section of a newspaper of general circulation in the "publication affected. this rule, For the purpose of newspaper of general circulation in the area affected" publication in a newspaper meeting the requirements of Sections 50.011 and 50.031, F.S., in the county where the activity is to take place. The applicant shall provide proof of publication to the Department, at the address specified within seven days of publication. Failure to publish the notice and provide proof of publication within the allotted time may result in the denial of the permit.

The Department will issue the permit with the attached conditions unless a petition for an administrative proceeding (hearing) is filed pursuant to the provisions of Section 120.57, F.S.

A person whose substantial interests are affected by Department's proposed permitting decision may petition for an administrative proceeding (hearing) in accordance with Section Florida Statutes. The petition must contain information set forth below and must be filed (received) in the Office of General Counsel of the Department at 2600 Blair Stone Road, Tallahassee, Florida 32399-2400. Petitions filed by the permit applicant and the parties listed below must be filed within Petitions filed by other 14 days of receipt of this intent. persons must be filed within 14 days of publication of the public notice or within 14 days of receipt of this intent, whichever Petitioner shall mail a copy of the petition to the first occurs. applicant at the address indicated above at the time of filing. to file a petition within this time period shall Failure constitute a waiver of any right such person may have to request an administrative determination (hearing) under Section 120.57, Florida Statutes.

The Petition shall contain the following information;

(a) The name, address, and telephone number of each petitioner, the applicant's name and address, the Department Permit File Number and the county in which the project is proposed;

(b) A statement of how and when each petitioner received

notice of the Department's action or proposed action;

(c) A statement of how each petitioner's substantial interests are affected by the Department's action or proposed action;

- (d) A statement of the material facts disputed by Petitioner, if any;
- (e) A statement of facts which petitioner contends warrant reversal or modification of the Department's action or proposed action;
- (f) A statement of which rules or statutes petitioner contends require reversal or modification of the Department's action or proposed action; and

(g) A statement of the relief sought by petitioner, stating precisely the action petitioner wants the Department to take with

respect to the Department's action or proposed action.

If a petition is filed, the administrative hearing process is designed to formulate agency action. Accordingly, Department's final action may be different from the position taken by it in this notice. Persons whose substantial interests will be affected by any decision of the Department with regard to the application(s) have the right to petition to become a party to the proceeding. The petition must conform to the requirements specified above and be filed (received) within 14 days publication of this notice in the Office in General Counsel at the above address of the Department. Failure to petition within the allowed time frame constitutes a waiver of any right

person has to request a hearing under Section 120.57, F.S., and to participate as a party to this proceeding. Any subsequent intervention will only be at the approval of the presiding officer upon motion filed pursuant to Rule 28-5.207, F.A.C.

Executed in Tallahassee, Florida.

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

C. H. Fancy, P.E.

Chief

Bureau of Air Regulation

Copies furnished to:

E. Middleswart, NW District

C. T. Fontaine, P.E., SCC

CERTIFICATE OF SERVICE

	The	under	signed	d duly	desi	ignated	der	outy c	lerk	here	by	
cert	ifie	s that	this	NOTICE	OF	INTENT	TO	ISSUE	and	all	copies	were
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FILING AND ACKNOWLEDGEMENT FILED, on this date, pursuant to \$120.52(9), Florida Statutes, with the designated Department Clerk, receipt of which is hereby acknowledged.

Clerk

Date

State of Florida Department of Environmental Regulation Notice of Intent to Issue

The Department of Environmental Regulation hereby gives notice of its intent to issue a permit to Stone Container Corporation, 1 Everitt Avenue, Panama City, Bay County, Florida 32402, to modify the existing No. 4 Bark Boiler by connecting the TRS noncondensible gas handling and transporting system to it for incineration purposes and as a back-up incinerator to the lime kiln. A determination of Best Available Control Technology (BACT) was not required. The Department is issuing this Intent to Issue for the reasons stated in the Technical Evaluation and Preliminary Determination.

A person whose substantial interests are affected by the Department's proposed permitting decision may petition for administrative proceeding (hearing) in accordance with Section The petition must Florida Statutes. contain information set forth below and must be filed (received) in the Office of General Counsel of the Department at 2600 Blair Stone Road, Tallahassee, Florida 32399-2400, within fourteen (14) days of publication of this notice. Petitioner shall mail a copy of the petition to the applicant at the address indicated above at the time of filing. Failure to file a petition within this time period shall constitute a waiver of any right such person may have to request an administrative determination (hearing) under Section 120.57, Florida Statutes.

The Petition shall contain the following information:

- (a) The name, address, and telephone number of each petitioner, the applicant's name and address, the Department Permit File Number and the county in which the project is proposed;
- (b) A statement of how and when each petitioner received notice of the Department's action or proposed action;
- (c) A statement of how each petitioner's substantial interests are affected by the Department's action or proposed action;
- (d) A statement of the material facts disputed by Petitioner, if any;
- (e) A statement of facts which petitioner contends warrant reversal or modification of the Department's action or proposed action;
- (f) A statement of which rules or statutes petitioner contends require reversal or modification of the Department's action or proposed action; and
- (g) A statement of the relief sought by petitioner, stating precisely the action petitioner wants the Department to take with respect to the Department's action or proposed action.

If a petition is filed, the administrative hearing process is Accordingly, formulate agency action. Department's final action may be different from the position taken by it in this Notice. Persons whose substantial interests will be affected by any decision of the Department with regard to the application have the right to petition to become a party to the proceeding. The petition must conform to the requirements specified above and be filed (received) within 14 days publication of this notice in the Office of General Counsel at the above address of the Department. Failure to petition within the allowed time frame constitutes a waiver of any right such person has to request a hearing under Section 120.57, F.S., and to participate as a party to this proceeding. Any subsequent intervention will only be at the approval of the presiding officer upon motion filed pursuant to Rule 28-5.207, F.A.C.

The application is available for public inspection during business hours, 8:00 a.m. to 5:00 p.m., Monday through Friday, except legal holidays, at:

Department of Environmental Regulation Bureau of Air Regulation 2600 Blair Stone Road Tallahassee, Florida 32399-2400

Department of Environmental Regulation Northwest District 160 Governmental Center Pensacola, Florida 32501-5794

Any person may send written comments on the proposed action to Mr. Barry Andrews at the Department's Tallahassee address. All comments mailed within 14 days of the publication of this notice will be considered in the Department's final determination.

Technical Evaluation and Preliminary Determination

Stone Container Corporation
Bay County
Panama City, Florida

Construction Permit Number AC 03-178473

Department of Environmental Regulation Division of Air Resources Management Bureau of Air Regulation

Application

A. Applicant and Address

Stone Container Corporation 1 Everitt Avenue Post Office Box 2560 Panama City, Florida 32402

B. Project and Location

The mill intends to modify the existing No. 4 Bark Boiler by connecting the TRS noncondensible gas handling and transporting system (NCG) to it for incineration purposes and as a back-up incinerator to the lime kiln. The project will take place at Stone Container Corporation's existing mill located in Bay County, Florida. The UTM coordinates are Zone 16, 632.8 km East and 3335.1 km North.

C. Process and Controls

The No. 4 Bark Boiler is permitted to fire coal, No. 6 fuel oil, turpentine residue, natural gas and wood waste. The fuel sulfur, by weight, is limited to 2.4% in the fuel oil and 1.7% for coal.

The combustion/oxidation of the TRS gases from the NCG system will result in emissions of sulfur dioxide (SO_2).

The existing boiler has an associated venturi scrubber system to control pollutant emissions.

D. SIC and SCC

The Standard Industrial Codes are:

o 2611: Pulp Mills o 2621: Paper Mills

2. The Source Classification Codes are:

o Major Croup 49: External Combustion Boiler 1-02-099-02 Wood/Bark Waste (tons burned)

II. Rule Applicability

The modification is subject to preconstruction review in accordance with Chapter 403, Florida Statutes, and Florida Administrative Code (F.A.C.) Chapters 17-2 and 17-4.

The existing facility is a major facility for all of the criteria pollutants pursuant to F.A.C. Rule 17-2.100(115) (October, 1989 version). The existing No. 4 Bark Boiler is a major source for SO₂ pursuant to F.A.C. Rule 17-2.100(116).

The existing facility is located in Bay County, which is an area designated attainment for all pollutants pursuant to F.A.C. Rule 17-2.420.

The following table exhibits the net potential pollutant emissions from the modification in tons per year (TPY):

Table 1

		Net Potential Pollutant Emissions (TP)	()
Source		TRS SO ₂	
_		. -	
Bark Bo	oile	er 0.80	
Note:	0	Maximum proposed hours of operation are 360 while	
		incinerating TRS gases from the TRS NCG System.	
	0	SO2: emissions are calculated from a TRS emission	
,		factor of 2.5 lbs/ton ADP (EPA TRS guideline document:	
		Table 5-1) and 360 hrs/yr operation.	
	Ò.	Pulp production capacity @ 1694 TPD ADP.	

o Scrubber projected efficiency for SO₂ @ 35%.

o TRS emissions @ 5 ppmvd, corr. to 10% O2, @ std. cond., 12-hr avg.

Since the net potential pollutant emissions are not greater than the significant levels in Table 500-2, F.A.C. Chapter 17-2, the modification's potential emissions will be reviewed in accordance with F.A.C. Rule 17-2.520, Sources Not Subject to Prevention of Significant Deterioration (PSD) or Nonattainment Requirements.

The No. 4 Bark Boiler is subject to the provisions of F.A.C. Rule 17-2.600(10)(a), Carbonaceous Fuel Burning Equipment. Compliance shall be demonstrated in accordance with F.A.C. Rule 17-2.700, which includes Table 1. The No. 4 Bark Boiler is subject to the provisions of F.A.C. Rule 17-2.600(4)(c)6. in accordance with F.A.C. Rule 17-2.600(4)(c)1.

Visible emissions shall not exceed 30% opacity, except that 40% opacity is permissible for not more than 2 minutes in any one hour pursuant to F.A.C. Rule 17-2.600(10)(a)2.a. Initial and annual compliance tests shall be conducted using EPA Method 9 pursuant to F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A.

Particulate matter emissions shall be limited to 0.3 lbs/10⁶ Btu of heat input of carbonaceous fuel and 0.1 lbs/10⁶ Btu of heat input of fossil fuel. Except for start-up, shut-down, or malfunction, the No. 4 Bark Boiler is not permitted to burn 100% fossil fuel. Initial and annual compliance tests shall be conducted using EPA Method 5 pursuant to F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A.

All compliance test methods shall be in accordance with F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A (July, 1989 version).

The No. 4 Bark Boiler is subject to the provisions of F.A.C. Rule 17-2.620(2), Objectionable Odors Prohibited.

The No. 4 Bark Boiler is subject to the provisions of F.A.C. Rule 17-2.710, which includes quarterly reporting requirements.

An initial TRS mass compliance test using EPA Method 16, 16A or 16B, shall be required in accordance with F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A. The Department shall reserve the right to require TRS mass tests for annual compliance and for permit renewal times and will require that a continuous temperature monitor and recorder be installed, properly operated, and maintained (see attachment: C. H. Fancy's letter dated April 5, 1990):

The No. 4 Bark Boiler is subject to the provisions of F.A.C. Rules 17-2.240: Circumvention; 17-2.250: Excess Emissions; and, 17-4.130: Plant Operations-Problems.

A mass test (Pre-test) for SO₂ shall be conducted using EPA Method 6 prior to connecting the TRS NCG system to the No. 4 Bark Boiler. A mass test (Post-test) for SO₂ shall be conducted using EPA Method 6 after connecting the TRS NCG system to the No. 4 Bark Boiler. A comparison of the pre- and post-tests shall be made to determine if further PSD review is warranted, which might include a processing fee.

III. Summary of Emissions

A. Emission Limitations

The No. 4 Bark Boiler will have allowable emission limits and standards for the pollutants TRS, PM, SO_2 and visible emissions (VE). The following table reflects these limits and standards:

Table 2

Source	Pollutant	Allowable Emission Limits/Standards
No. 4 Bark Boiler	TRS	5 ppmvd @ standard conditions, 10% O ₂ , 12-hr average (4.45 lbs/hr, 0.80 TPY)
	PM	0.3 lbs/10 ⁶ Btu of heat input for carbonaceous fuel; 0.1 lbs/10 ⁶ Btu of heat input for fossil fuel

Source		Pollutant	Allowable Emission Limits/Standards		
		so ₂	772 lbs/hr, 3381 TPY (No TRS Incineration) 1		
			988 lbs/hr, 3420 TPY (TRS Incineration) ²		
			\leq 30% opacity, except \leq 40% opacity for \leq 2 mins. in any 1 hour		
Note:	0	Maximum permitted hours of incinerating TRS gases from			
	0		<pre>10)(a)2.; except for start-up, the No. 4 Bark Boiler is</pre>		
	0	SO2: 1. No TRS Incineration			

- from incinerating TRS.
 O Pulp production capacity @ 1694 TPD ADP.
- o Scrubber estimated efficiency for SO2 @ 35%.
- o TRS emissions @ 5 ppmvd, corr. to 10% O2, @ std. cond., 12-hr avg.

lbs/1000 gals; 2.4%S, 3150 gals/hr.

2. TRS Incineration: Sum of the amount from "no TRS incineration" and the amount from Table 1, which is the net potential emissions of 39 TPY

- o Boiler capacity is 300,000 lbs/hr steam produced.
- B. Ambient Air Quality Analysis

Based on a review of the proposed project, an air quality analysis was not required.

IV. Conclusion

Based on the information provided by Stone Container Corporation, the Department has reasonable assurance that the modification of the No. 4 Bark Boiler, as described in this evaluation, and subject to the conditions proposed herein, will not cause or contribute to a violation of any air quality standard, PSD increment, or any other technical provision of Chapter 17-2 of the Florida Administrative Code.

Pany D. H. Jun.

Source		Pollutant	Allowable Emission Limits/Standards
		so ₂	772 lbs/hr, 3381 TPY (No TRS Incineration) 1
			988 lbs/hr, 3420 TPY (TRS Incineration) ²
·		VE	\leq 30% opacity, except \leq 40% opacity for \leq 2 mins. in any 1 hour
Note:	0	Maximum permitted hours of incinerating TRS gases from	
	O	PM: F.A.C. Rule 17-2600	(10)(a)2.; except for start-up, , the No. 4 Bark Boiler is
	0	SO ₂ : 1. No TRS Incineration 1.3-1 for fuel oi	on: based on AP-42, Table 1 - industrial boiler: 157S 4%S, 3150 gals/hr.
		TRS Incineration: TRS incineration" which is the net	Sum of the amount from "no and the amount from Table 1, potential emissions of 39 TPY
	_	from incinerating	
ţ	0	Pulp production capacity Scrubber estimated efficient	
	0		corr. to 10% O ₂ , @ std. cond.,
	0	Boiler capacity is 300,00	0 lbs/hr steam produced.

B. Ambient Air Quality Analysis

Based on a review of the proposed project, an air quality analysis was not required.

IV. Conclusion

Based on the information provided by Stone Container Corporation, the Department has reasonable assurance that the modification of the No. 4 Bark Boiler, as described in this evaluation, and subject to the conditions proposed herein, will not cause or contribute to a violation of any air quality standard, PSD increment, or any other technical provision of Chapter 17-2 of the Florida Administrative Code.





Florida Department of Environmental Regulation

Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, Florida 32399-2400

Bob Martinez, Governor

Dale Twachtmann, Secretary John Shearer, Assistant Secretary

PERMITTEE:

Stone Container Corporation

Post Office Box 2560

Panama City, Florida 32402

Permit Number: AC 03-178473 Expiration Date: Dec. 31, 1991

County: Bay

Latitude/Longitude: 30°08'30"N

85°37'25"W

Project: No. 4 Bark Boiler

Modification

This permit is issued under the provisions of Chapter 403, Florida Statutes, and Florida Administrative Code (F.A.C.) Chapters 17-2 and 17-4. The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawings, plans, and other documents attached hereto or on file with the Department and made a part hereof and specifically described as follows:

For the construction of a noncondensible gas (NCG) collection and transport system for TRS gases from the Nos. 1A, 2, and 3 Multiple Effect Evaporator (MEE) Systems and the batch digesting blow heat recovery system to the existing No. 4 Bark Boiler. The No. 4 Bark Boiler's capacity is 300,000 pounds of steam produced per hour. An existing venturi scrubber controls the pollutant emissions from The No. 4 Bark Boiler will be used to the No. 4 Bark Boiler. lime TRS emissions when the existing minimize The UTM coordinates of the existing adequately operative. facility are Zone 16, 632.8 km East and 3355.1 km North.

The Standard Industrial Codes are: Industry Nos. 2611-Pulp Mills and 2621-Paper Mills.

The Standard Classification Codes are: Major Group 49: External Combustion Boilers, Wood/Bark Waste, 1-02-009-02 (tons burned).

The source shall be constructed in accordance with the permit application, plans, documents, amendments and drawings, except as otherwise noted in the General and Specific Conditions.

Attachments to be Incorporated:

- Application to Construct/Modify Air Pollution Sources, DER Form 17-1.202(1), received April 2, 1990.
- 2. Mr. C. H. Fancy's letter dated April 5, 1990.
- 3. Mr. C. H. Fancy's letter dated April 27, 1990.
- 4. Mr. L. D. Riley, Jr.'s letter with enclosure received June 18, 1990.
- 5. Interoffice Memorandum by Bruce Mitchell dated August 23, 1990.
- 6. Mr. David Riley's letter received via FAX on September 4, 1990 and amended September 5, 1990.
- 7. Technical Evaluation and Preliminary Determination dated September 5, 1990.

GENERAL CONDITIONS:

1. The terms, conditions, requirements, limitations, and restrictions set forth in this permit are "Permit Conditions" and are binding and enforceable pursuant to Sections 403.161, 403.727, or 403.859 through 403.861, Florida Statutes. The permittee is placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of these conditions.

- 2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.
- 3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Neither does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit is not a waiver of or approval of any other Department permit that may be required for other aspects of the total project which are not addressed in the permit.
- 4. This permit conveys no title to land or water, does not constitute State recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the State. Only the Trustees of the Internal Improvement Trust Fund may express State opinion as to title.
- 5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, or plant life, or property caused by the construction or operation of this permitted source, or from penalties therefore; nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.

GENERAL CONDITIONS:

6. The permittee shall properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed or used by the permittee to achieve compliance with the conditions of this permit, as required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.

- 7. The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law and at a reasonable time, access to the premises, where the permitted activity is located or conducted to:
 - a. Have access to and copy any records that must be kept under the conditions of the permit;
 - b. Inspect the facility, equipment, practices, or operations regulated or required under this permit; and
 - c. Sample or monitor any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules.

Reasonable time may depend on the nature of the concern being investigated.

- 8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately provide the Department with the following information:
 - a. a description of and cause of non-compliance; and
 - b. the period of noncompliance, including dates and times; or, if not corrected, the anticipated time the non-compliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the non-compliance.

PERMITTEE: Permit Number: AC 03-178473

Stone Container Corporation Expiration Date: December 31, 1991

GENERAL CONDITIONS:

The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or for revocation of this permit.

- 9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source which are submitted to the Department may be used by the Department as evidence in any enforcement case involving the permitted source arising under the Florida Statutes or Department rules, except where such use is proscribed by Sections 403.73 and 403.111, Florida Statutes. Such evidence shall only be used to the extent it is consistent with the Florida Rules of Civil Procedure and appropriate evidentiary rules.
- 10. The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance, provided, however, the permittee does not waive any other rights granted by Florida Statutes or Department rules.
- 11. This permit is transferable only upon Department approval in accordance with Florida Administrative Code Rules 17-4.120 and 17-30.300, F.A.C., as applicable. The permittee shall be liable for any non-compliance of the permitted activity until the transfer is approved by the Department.
- 12. This permit or a copy thereof shall be kept at the work site of the permitted activity.
- 13. The permittee shall comply with the following:
 - a. Upon request, the permittee shall furnish all records and plans required under Department rules. During enforcement actions, the retention period for all records will be extended automatically unless otherwise stipulated by the Department.
 - b. The permittee shall hold at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation) required by the permit, copies of all reports required by this permit, and

GENERAL CONDITIONS:

records of all data used to complete the application for this permit. These materials shall be retained at least three years from the date of the sample, measurement, report, or application unless otherwise specified by Department rule.

- c. Records of monitoring information shall include:
 - the date, exact place, and time of sampling or measurements;
 - the person responsible for performing the sampling or measurements;
 - the dates analyses were performed;
 - the person responsible for performing the analyses;
 - the analytical techniques or methods used; and
 - the results of such analyses.
- 14. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be corrected promptly.

SPECIFIC CONDITIONS:

- 1. This permit for the No. 4 Bark Boiler shall supercede previous permits issued only to the extent of the changes due to the additional TRS noncondensible gas incineration system.
- 2. The No. 4 Bark Boiler may operate continuously, i.e., 8760 hrs/yr, except when incinerating TRS gases. When incinerating TRS gases, the No. 4 Bark Boiler may operate 24 hrs/day continuously, not to exceed 360 hrs/yr total.
- 3. The maximum rated capacity is 300,000 pounds of steam produced per hour from firing any combination of the fuels wood waste, No. 6 fuel oil, coal, turpentine residue, and TRS gases. Projected wood waste utilization rate is 30 tons per hour at 48% moisture (273 MMBtu/hr).
- 4. The maximum fuel utilization rates, heat inputs, and their maximum % sulfur, by weight, are:

o No. 6 Fuel Oil	3150 gals/hr	(472 MMBtu/hr)	2.4%
o Coal	15.8 TPH	(395 MMBtu/hr)	1.7%
o Natural Gas	0.04 MMcf/hr	(40 MMBtu/hr)	_

SPECIFIC CONDITIONS:

5. If the TRS gases from the Nos. 1A, 2, and 3 MEE Systems and the batch digesting system are collected and transported to the No. 4 Bark Boiler for incineration, then the TRS gases shall be subjected to a minimum of 1200°F for at least 0.5 seconds.

- 6. A continuous temperature monitor shall be installed, calibrated, and operated in accordance with F.A.C. Rule 17-2.710. Also, a continuous recorder for the temperature shall be installed, calibrated, and operated properly.
- 7. The No. 4 Bark Boiler emissions shall not exceed:
- a) TRS: 5 ppmvd at standard conditions, @ 10% O_2 , 12-hr avg. (4.45 lbs/hr, 0.80 TPY)
- b) SO₂: 772 lbs/hr, 3381 TPY (No TRS Incineration) 988 lbs/hr, 3420 TPY (TRS Incineration)
- c) PM: o carbonaceous fuel: 0.3 lbs/106 Btu of heat input
- o fossil fuel: 0.1 lbs/106 Btu of heat input
- d) VE: \leq 30% opacity, except \leq 40% for \leq 2 mins in any 1 hour

Note: Fly ash and SO_2 are controlled by a wet scrubber. The projected SO_2 removal efficiency is 35%.

- 8. Annual compliance tests for PM and visible emissions shall be conducted using the following test methods in accordance with F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A:
- a) EPA Method 5, Determination of Particulate Emissions from Stationary Sources.
- b) EPA Method 9, Visual Determination of the Opacity of Emissions from Stationary Sources.
- 9. Initial (and annual) compliance tests for SO_2 shall be conducted using the following test method in accordance with F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A.
- a) EPA Method 6, Determination of Sulfur Dioxide Emissions from Stationary Sources.
- 10. Compliance tests for TRS shall be conducted using one of the following test methods in accordance with F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A:
- a) EPA Method 16, 16A or 16B, Determination of TRS Emissions from Stationary Sources.
- 11. The Department reserves the right to require testing for TRS, in accordance with No. 10 above, for operation permit renewal.

SPECIFIC CONDITIONS:

- 12. Other test methods may be used only after prior Department approval in accordance with F.A.C. Rule 17-2.700(3).
- 13. The No. 4 Bark Boiler is subject to the provisions of F.A.C. Rule 17-2.600(4)(c)1.c., which includes the requirement of establishing a contingency plan.
- 14. The No. 4 Bark Boiler is subject to the provisions of F.A.C. Rules 17-4.130: Plant Operation-Problems; 17-2.240: Circumvention, 17-2.250: Excess Emissions; and, 17-2.710(4): Quarterly Reporting Requirements.
- 15. Except for start-up, shut-down, or malfunction, the No. 4 Bark Boiler is not permitted to fire 100% fossil fuel.
- 16. The project shall comply with all applicable provisions of F.A.C. Chapters 17-2 and 17-4.
- 17. All process equipment shall be inspected regularly and maintained in good operating condition to minimize fugitive gaseous emissions.
- 18. Objectionable odors shall not be allowed off plant property in accordance with F.A.C. Rule 17-2.620(2).
- 19. The DER's Northwest District office shall be notified in writing 15 days prior to source testing pursuant to F.A.C. Rule 17-2.700(2)(a)5. Written reports of the tests shall be submitted to the DER's Northwest District office within 45 days of the test completion in accordance with F.A.C. Rule 17-2.700(7).
- 20. Any change in the method of operation, raw materials, chemicals processed, equipment, or operating hours pursuant to F.A.C. Rule 17-2.100(123), Modification, shall be submitted for approval to the DER's Bureau of Air Regulation office and Northwest District office.
- 21. The No. 4 Bark Boiler shall be tested for SO_2 emissions before and after connecting the TRS NCG handling system to it and the system is operating properly. The SO_2 emissions tests, using EPA Method 6 pursuant to F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A, shall be used to rule out or require further emissions review pursuant to F.A.C. Rule 17-2.500, PSD, and to assess the appropriate processing fee pursuant to F.A.C. Rule 17-4.050.

PERMITTEE: Stone Container Corporation Permit Number: AC 03-178473

Expiration Date: December 31, 1991

SPECIFIC CONDITIONS:

22. The permittee, for good cause, may request that this construction permit be extended. Such a request shall be submitted to the DER's Bureau of Air Regulation prior to 60 days before the expiration of the permit (F.A.C. Rule 17-4.090).

23. An application for an operation permit must be submitted to the DER's Northwest District office at least 90 days prior to the expiration date of this construction permit or within 45 days after completion of compliance testing, whichever occurs first. To properly apply for an operation permit, the applicant shall submit the appropriate application form, fee, certification that construction was completed noting any deviations from the conditions in the construction permit, and compliance test reports as required by this permit (F.A.C. Rule 17-4.220).

Issued	this	 day
of		 1990

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

STEVE SMALLWOOD, P.E., Director Division of Air Resources Management



Stone Container Corporation

Panama City Mill

Containerboard and Paper Division

Post Office Box 2560 Panama City, Florida 32402

October 18, 1990 P C E 994 V 85 2 3 1990 B DER-BAQM

Mr. Bruce Mitchell Florida Dept. of Environmental Regulation Department of Air Quality Management 2600 Blair Stone Road Tallahassee, FL 32301

Dear Mr. Mitchell:

Enclosed is proof of publication of the Notice of Intent to issue the permit for our No. 4 bark boiler.

If you have questions or comments, please contact David Riley at (904) 785-4311, Ext: 257.

Yours very truly,

Environmental Supt.

LDRjr:cf

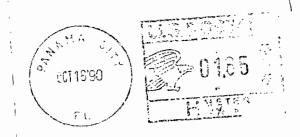
Enclosure CC: B. Milabell G Middlewart



Stone Container Corporation

Containerboard and Paper Division

Post Office Box 2560 Panama City, Florida 32402





Mr. Bruce Mitchell Florida Dept. of Environmental Regulation Department of Air Quality Management 2600 Blair Stone Road Tallahassee, FL 32301

Florida Freedom Newspapers, Inc.

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Panama City, Bay County, Florida
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State of Florida County of Bay

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My Commission Expires My Commission Expires Aug. 25, 1992

Notary Public State of Florida

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State of Florida
Department of
Environmental Regulation
Notice of
Intent to Issue

The Department of Environmental Regulation hereby gives notice of its intent to issue a permit to Stone Container Corporation, 1 Everitt Avenue, Panama City, Bay County, Florida 32402, to modify the existing No. 4 Bark Boiler by connecting the TRS noncondensible gas handling and transporting system to it for incineration purposes and as a back-up incineration to the lime. kilip. A determination of Best Available Control Technology (BACT) was not required. The Department is issuing this Intent to Issue for the reasons stated in the Technical Evaluation and Preliminary Determination.

A person whose substantial interests are affected by the Department's proposed permitting decision may petition for an administrative proceeding (hearing) in accordance with Section 120.57, Florida Statutes. The petition must contain the information set forth below and must be filed (received) in the Office of General Counsel of the Department at 2600 Blair Stone Road, Tallahassee, Florida 32399-2400, within fourteen (14) days of publication of this notice. Petitioner shall mail a copy of the petition to the applicant at the address indicated above at the time of filing. Failure to file a petition within this time period shall constitute a waiver of any right such person may have to request an administrative determination (hearing) under Section 120.57, Florida Statutes.

The Petition shall contain the following information:

(a) The name, address, and telephone number of each petitioner, the applicant's name and address, the Department Permit File Number and the county in which the project is proposed;

(b) A statement of how and when each petitioner received notice of the Department's action or proposed action;

(c) A statement of how each petitioner's substantial interests are affected by the Department's action or proposed action;

(d) A statement of the material facts disputed by Petitioner, if any:

(e) A statement of facts which petitioner contends warrant reversal or modification of the Department's action or proposed action;

(f) A statement of which rules or statutes petitioner contends require reversal or modification of the Department's action or proposed action; and

(g) A statement of the relief sought by petitioner, stating precisely the action petitioner wants the Department to take with respect to the Department's action or proposed action. If a petition is filed, the administrative hearing process is designed to formulate agency action. Accordingly, the Department's final action may be different from the position taken by it in this Notice. Persons whose substantial interests will be affected by any decision of the Department with regard to the application have the right to petition to become a party to the proceeding. The petition must conform to the requirements specified above and be filed (received) within 14 days of publication of this notice in the Office of General Counsel at the above address of the Department. Failure to petition within the allowed time frame constitutes a waiver of any right such person has to request a hearing under Section 120.57, F.S., and to participate as a party to this proceeding. Any subsequent intervention will only be at the approval of the presiding officer upon motion filed pursuant to Rule 28-5.207, F.A.C.

The application is available for public inspection during business hours, 8:00 a.m. to 5:00 p.m., Monday through Friday, except legal holidays, at:

Department of Environmental Regulation Bureau of Air Regulation 2600 Blair Stone Road Tallahassee, Florida 32399-2400

Department of Environmental Regulation Northwest District 160 Governmental Center Pensacola, Florida 32501-5794

Any person may send written comments on the proposed action to Mr. Barry Andrews at the Department's Tallahassee address. All comments mailed within 14 days of the publication of this notice will be considered in the Department.s final determination.

October 12, 1990