STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION NOTICE OF PERMIT

In the matter of an Application for Permit by:

DER File No. AC 03-190964 Bay County

Mr. L. D. Riley, Jr. Stone Container Corporation P. O. Box 2560 Panama City, Florida 32402

Enclosed is Permit Number AC 03-190964 for a modification to allow the use of the No. 4 Bark Boiler as the back-up TRS incinerator to the lime kiln on a continuous basis (i.e., 8760 hrs/yr) and to establish emission standards and operation requirements while operating at 100% fossil fuel. The facility is located in Panama City, Bay County, Florida. This permit is issued pursuant to Section(s) 403, Florida Statutes.

Any party to this Order (permit) has the right to seek judicial review of the permit pursuant to Section 120.68, Florida Statutes, by the filing of a Notice of Appeal pursuant to Rule 9.110, Florida Rules of Appellate Procedure, with the Clerk of the Department in the Office of General Counsel, 2600 Blair Stone Road, Tallahassee, Florida 32399-2400; and by filing a copy of the Notice of Appeal accompanied by the applicable filing fees with the appropriate District Court of Appeal. The Notice of Appeal must be filed within 30 days from the date this Notice is filed with the Clerk of the Department Notice is filed with the Clerk of the Department.

Executed in Tallahassee, Florida.

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

C. H. Fancy, P.E., Chief Bureau of Air Regulation 2600 Blair Stone Road

Tallahassee, FL 32399-2400 904-488-1344

CERTIFICATE OF SERVICE

The undersigned duly designated deputy agency clerk hereby certifies that this NOTICE OF PERMIT and all copies were mailed before the close of business on $\frac{12-15-91}{2}$ to the listed persons.

Clerk Stamp

FILING AND ACKNOWLEDGMENT FILED, on this date, pursuant to \$120.52(11), Florida Statutes, with the designated Department Clerk, receipt of which is hereby acknowledged.

Copies furnished to:

- E. Middleswart, NW District
 C. T. Fontaine, P.E., SCC
- J. Harper, EPA

Final Determination

Stone Container Corporation Bay County Panama City, Florida

Construction Permit No. AC 03-190964

Department of Environmental Regulation Division of Air Resources Management Bureau of Air Regulation

Final Determination

The construction permit application package has been reviewed by the Department. Public Notice of the Department's Intent to Issue was published in the News Herald on November 8, 1991. The Technical Evaluation and Preliminary Determination was distributed on August 1, 1991, and available for public inspection at the Department's Northwest District office and the Department's Bureau of Air Regulation office.

There were no comments received during the public notice period. However, the expiration date was changed from December 31, 1991, to June 30, 1992, to allow sufficient time for Stone Container Corporation to apply for and obtain an operation permit. Therefore, it is recommended that the construction permit be issued as drafted.



Florida Department of Environmental Regulation

Twin Towers Office Bldg. ● 2600 Blair Stone Road ● Tallahassee, Florida 32399-2400

Carol M. Browner, Secretary

PERMITTEE: Stone Container Corporation Post Office Box 2560 Panama City, Florida 32402

Lawton Chiles, Governor

Permit Number: AC 03-190964 Expiration Date: June 30, 1992

County: Bay

Latitude/Longitude: 30°08'30"N

85°37′25"W

Project: No. 4 Bark Boiler

Modification

This permit is issued under the provisions of Chapter 403, Florida Statutes, Florida Administrative Code (F.A.C.) Chapters 17-2 and 17-4, and 40 CFR (July, 1990 version). The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawings, plans, and other documents attached hereto or on file with the Department and made a part hereof and specifically described as follows:

For a modification to the No. 4 Bark Boiler by designating it as the secondary control device (incinerator) of the TRS gases from the TRS noncondensible gas handling and transport system on an as needed basis, with the lime kiln remaining as the primary incinerator. The TRS gases are collected from the Nos. 1A, 2, and 3 Multiple Effect Evaporator (MEE) Systems and the batch digesting blow heat recovery system. The No. 4 Bark Boiler's capacity is 300,000 pounds of steam produced per hour. A venturi scrubber system will use pH control (i.e., pH @ 8.0 minimum) to minimize SO₂ emissions. The UTM coordinates of the existing facility are Zone 16, 632.8 km East and 3355.1 km North.

The Standard Industrial Codes are: 2611-Pulp Mill. 2621-Paper Mill.

The Standard Classification Code is:

o External Combustion Boilers: 1-02-009-02 tons burned Wood/Bark Waste

The source shall be constructed/modified in accordance with the permit application, plans, documents, amendments and drawings, except as otherwise noted in the General and Specific Conditions.

Attachments to be Incorporated:

- 1. Mr. David Riley's letter received December 21, 1990, via FAX.
- 2. Application to Construct/Modify Air Pollution Sources, DER Form 17-1.202(1), received May 23, 1991.
- 3. Interoffice Memorandum by Bruce Mitchell dated July 26, 1991.
- 4. Mr. C. H. Fancy's letter dated April 5, 1990.
- 5. Technical Evaluation and Preliminary Determination dated July 31, 1991.

GENERAL CONDITIONS:

- 1. The terms, conditions, requirements, limitations, and restrictions set forth in this permit are "Permit Conditions" and are binding and enforceable pursuant to Sections 403.161, 403.727, or 403.859 through 403.861, Florida Statutes. The permittee is placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of these conditions.
- 2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.
- 3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Neither does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit is not a waiver of or approval of any other Department permit that may be required for other aspects of the total project which are not addressed in the permit.
- 4. This permit conveys no title to land or water, does not constitute State recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the State. Only the Trustees of the Internal Improvement Trust Fund may express State opinion as to title.
- 5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, or plant life, or property caused by the construction or operation of this permitted source, or from penalties therefore; nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.
- 6. The permittee shall properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed or used by the permittee to achieve compliance with the conditions of this permit, as required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.

GENERAL CONDITIONS:

7. The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law and at a reasonable time, access to the premises, where the permitted activity is located or conducted to:

- a. Have access to and copy any records that must be kept under the conditions of the permit;
- b. Inspect the facility, equipment, practices, or operations regulated or required under this permit; and,
- c. Sample or monitor any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules.

Reasonable time may depend on the nature of the concern being investigated.

- 8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately provide the Department with the following information:
 - a. a description of and cause of non-compliance; and,
 - b. the period of noncompliance, including dates and times; or, if not corrected, the anticipated time the non-compliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the non-compliance.

The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or for revocation of this permit.

9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source which are submitted to the Department may be used by the Department as evidence in any enforcement case involving the permitted source arising under the Florida Statutes or Department rules, except where such use is proscribed by Sections 403.73 and 403.111, Florida Statutes. Such evidence shall only be used to the extent it is consistent with the Florida Rules of Civil Procedure and appropriate evidentiary rules.

GENERAL CONDITIONS:

- 10. The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance, provided, however, the permittee does not waive any other rights granted by Florida Statutes or Department rules.
- 11. This permit is transferable only upon Department approval in accordance with Florida Administrative Code Rules 17-4.120 and 17-30.300, F.A.C., as applicable. The permittee shall be liable for any non-compliance of the permitted activity until the transfer is approved by the Department.
- 12. This permit or a copy thereof shall be kept at the work site of the permitted activity.
- 13. The permittee shall comply with the following:
 - a. Upon request, the permittee shall furnish all records and plans required under Department rules. During enforcement actions, the retention period for all records will be extended automatically unless otherwise stipulated by the Department.
 - b. The permittee shall hold at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation) required by the permit, copies of all reports required by this permit, and records of all data used to complete the application for this permit. These materials shall be retained at least three years from the date of the sample, measurement, report, or application unless otherwise specified by Department rule.
 - c. Records of monitoring information shall include:
 - the date, exact place, and time of sampling or measurements;
 - the person responsible for performing the sampling or measurements;
 - the dates analyses were performed;
 - the person responsible for performing the analyses;
 - the analytical techniques or methods used; and,
 - the results of such analyses.

GENERAL CONDITIONS:

14. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be corrected promptly.

SPECIFIC CONDITIONS:

- 1. This permit, which is for the No. 4 Bark Boiler, shall supercede previous air permits issued.
- 2. The No. 4 Bark Boiler may operate continuously, i.e., 8760 hrs/yr, including the incineration of TRS gases.
- 3. The maximum rated capacity is 300,000 pounds of steam produced per hour from firing any combination of fuels of wood waste, No. 6 fuel oil, coal, and turpentine residue.
- 4. The maximum fuel utilization rates, heat inputs, and their maximum % sulfur content, by weight, are:

o No. 6 Fuel Oil	3150 gals/hr	472 MMBtu/hr	2.4%
o Coal	15.8 TPH	395 MMBtu/hr	1.7%
o Wood Bark	30.0 TPH	273 MMBtu/hr	-
o Natural Gas	0.04 MMcf/hr	40 MMBtu/hr	-

- 5. When the TRS gases from the Nos. 1A, 2, and 3 MEE Systems and the batch digesting system are collected and transported to the No. 4 Bark Boiler for incineration, then the TRS gases shall be subjected to a minimum of 1200°F for at least 0.5 seconds.
- 6. A continuous temperature monitor shall be installed, calibrated, and operated in accordance with F.A.C. Rule 17-2.710. Also, a continuous recorder for the temperature shall be installed, calibrated, and properly operated.
- 7. The No. 4 Bark Boiler is subject to the provisions of F.A.C. Rule 17-2.600(4)(c)1.c., which includes the requirement of establishing a contingency plan.
- 8. The No. 4 Bark Boiler is subject to the provisions of F.A.C. Rules 17-4.130: Plant Operation-Problems; 17-2.240: Circumvention, 17-2.250: Excess Emissions; and, 17-2.710(4): Quarterly Reporting Requirements.
- 9. The project shall comply with all applicable provisions of F.A.C. Chapters 17-2 and 17-4 and 40 CFR (July, 1990 version).

SPECIFIC CONDITIONS:

10. The No. 4 Bark Boiler emissions shall not exceed:

a) TRS: 5 ppmvd at standard conditions, corrected to 10% O₂, 12-hr avg (4.35 lbs/hr; 19.1 TPY)

b) SO₂: 772 lbs/hr; 3381 TPY (No TRS Incineration) 781 lbs/hr; 3420 TPY (TRS Incineration)

c) PM: o carbonaceous fuel: 0.3 lbs/10⁶ Btu of heat input o fossil fuel: 0.1 lbs/10⁶ Btu of heat input (86.6 lbs/hr, 379.3 TPY: combination of fuels)

d) VE:

o carbonaceous fuel: ≤ 30% opacity, except ≤ 40% opacity for ≤ 2 minutes in any 1 hour

o fossil fuel only: ≤ 20% opacity, except ≤ 40% opacity for one 2-minute period per hour

Note: o Fly ash and SO2 are controlled by a wet caustic scrubber.

o Projected SO2 removal efficiency is 35% during operation.

o PSD pollutant evaluation will compare "actual emissions" with "future allowable/potential emissions".

- 11. Annual compliance tests for PM and visible emissions shall be conducted concurrently, weather permitting, using the following test methods in accordance with F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A:
- a) EPA Method 5, Determination of Particulate Emissions from Stationary Sources.
- b) EPA Method 9, Visual Determination of the Opacity of Emissions from Stationary Sources.
- 12. Initial and annual compliance tests for SO_2 shall be conducted using the following test method in accordance with F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A:
- a) EPA Method 6, Determination of Sulfur Dioxide Emissions from Stationary Sources.
- 13. Compliance tests for TRS shall be conducted using one of the following test methods in accordance with F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A:
- a) EPA Method 16, 16A or 16B, Determination of TRS Emissions from Stationary Sources.
- 14. The Department reserves the right to require testing for TRS, in accordance with No. 13 above, for operating permit renewal (see Mr. C. H. Fancy's letter dated April 5, 1990).

SPECIFIC CONDITIONS:

- 15. Other test methods and alternate compliance procedures may be used only after prior Departmental approval has been obtained in writing in accordance with F.A.C. Rule 17-2.700(3).
- 16. The control equipment shall be inspected regularly and maintained in good operating condition to minimize fugitive gaseous emissions.
- 17. Objectionable odors shall not be allowed off plant property in accordance with F.A.C. Rule 17-2.620(2).
- 18. The sulfur content of the No. 6 fuel oil and the coal shall be verified using ASTM D1552-83 and ASTM D3177-75, respectively; and, the lab analysis data sheet(s), which are provided by the fuel oil and coal vendors upon delivery, shall be kept on record for at least two years.
- 19. The Department's Northwest District office shall be notified in writing when the boiler is switched to incinerating TRS gases and/or operating at 100% fossil fuel; and, a log book shall be maintained recording, at a minimum, the date(s) and the beginning and ending "clock time(s)" of operation while incinerating TRS gases and/or firing 100% fossil fuel. Records shall be maintained for at least two years.
- 20. The Department's Northwest District office shall be notified in writing at least 15 days prior to source testing pursuant to F.A.C. Rule 17-2.700(2). Written reports of the tests shall be submitted to the Department's Northwest District office within 45 days of the test completion in accordance with F.A.C. Rule 17-2.700(7).
- 21. Any change in the method of operation, raw materials, chemicals processed, equipment, or operating hours pursuant to F.A.C. Rule 17-2.100, Definitions-Modification, shall be submitted for approval to the Department's Bureau of Air Regulation office and Northwest District office.
- 22. The pH of the associated venturi scrubber system shall be maintained at a minimum of 8.0 while incinerating TRS gases and/or firing fossil fuel only. A continuous pH recorder shall be installed, calibrated, and properly operated to monitor the pH of the scrubbing medium. The records shall be maintained for at least two years.
- 23. The permittee, for good cause, may request that this construction permit be extended. Such a request shall be submitted to the Department's Bureau of Air Regulation prior to 60 days before the expiration of the permit (F.A.C. Rule 17-4.090).

SPECIFIC CONDITIONS:

24. An application for an operation permit must be submitted to the Department's Northwest District office at least 90 days prior to the expiration date of this construction permit. To properly apply for an operation permit, the applicant shall submit the appropriate application form, fee, certification that construction was completed while noting any deviations from the conditions in the construction permit, and compliance test reports as required by this permit (F.A.C. Rules 17-4.055 and 17-4.220).

Issued this 13th day of Decomber, 1991

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

STEVE SMALLWOOD, P.E., Director

Division of Air Resources

Management



Florida Department of Environmental Regulation

Twin Towers Office Bldg. ● 2600 Blair Stone Road ● Tallahassee, Florida 32399-2400

Lawton Chiles, Governor Carol M. Browner, Secretary

July 31, 1991

CERTIFIED MAIL-RETURN RECEIPT REQUESTED

Mr. L. D. Riley, Jr. Stone Container Corporation 1 Everitt Avenue Post Office Box 2560 Panama City, Florida 32402

Dear Mr. Riley:

Attached is one copy of the Technical Evaluation and Preliminary Determination and proposed permit to modify the No. 4 Bark Boiler, which is to designate it as the secondary incinerator of the TRS gases from the TRS noncondensible gas handling and transport system on an as needed basis, with the lime kiln remaining as the primary incinerator.

Please submit any written comments you wish to have considered concerning the Department's proposed action to Mr. Barry Andrews of the Bureau of Air Regulation.

Barry D. Anheur

C. H. Fancy, P.E.

Chief

Bureau of Air Regulation

CHF/BM/plm

Attachments

c: E. Middleswart, NW District

C. T. Fontaine, P.E., SCC

J. Harper, EPA

BEFORE THE STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

In the Matter of Application for Permit by:

Stone Container Corporation 1 Everitt Avenue Post Office Box 2560 Panama City, Florida 32402 DER File No. AC 03-190964 Bay County

INTENT TO ISSUE

The Department of Environmental Regulation hereby gives notice of its intent to issue an air construction permit (copy attached) for the proposed project as detailed in the application specified above. The Department is issuing this Intent to Issue for the reasons stated in the attached Technical Evaluation and Preliminary Determination.

The applicant, Stone Container Corporation, applied on May 23, 1991, to the Department of Environmental Regulation for a permit to modify the No. 4 Bark Boiler, which is to designate it as the secondary incinerator of the TRS gases from the TRS noncondensible gas handling and transport system on an as needed basis, with the lime kiln remaining as the primary incinerator.

The Department has permitting jurisdiction under Chapter 403, Florida Statutes, and Florida Administrative Code Chapters 17-2 and 17-4. The project is not exempt from permitting procedures. The Department has determined that an air construction permit is required for the proposed work.

Pursuant to Section 403.815, F.S. and DER Rule 17-103.150, F.A.C., you (the applicant) are required to publish at your own expense the enclosed Notice of Intent to Issue Permit. The notice shall be published one time only within 30 days, in the legal ad section of a newspaper of general circulation in the area affected. For the purpose of this rule, "publication in a newspaper of general circulation in the area affected" means publication in a newspaper meeting the requirements of Sections 50.011 and 50.031, F.S., in the county where the activity is to take place. Where there is more than one newspaper of general circulation in the county, newspaper used must be the one with significant circulation in the area that may be affected by the permit. If you are uncertain that a newspaper meets these requirements, please contact the Department at the address or telephone number listed below. The applicant shall provide proof of publication to the Department's Bureau of Air Regulation, 2600 Blair Stone Road, Tallahassee, Florida 32399-2400 (904-488-1344), within seven days of publication. Failure to publish the notice and provide proof of publication within the allotted time may result in the denial of the permit.

The Department will issue the permit with the attached conditions unless a petition for an administrative proceeding (hearing) is filed pursuant to the provisions of Section 120.57, F.S.

A person whose substantial interests are affected by the Department's proposed permitting decision may petition for an administrative proceeding (hearing) in accordance with Section 120.57, Florida Statutes. The petition must contain the information set forth below and must be filed (received) in the Office of General Counsel of the Department at 2600 Blair Stone Road, Tallahassee, Florida 32399-2400. Petitions filed by the permit applicant and the parties listed below must be filed within 14 days of receipt of this intent. Petitions filed by other persons must be filed within 14 days of publication of the public notice or within days of receipt of this intent, whichever first occurs. Petitioner shall mail a copy of the petition to the applicant at the address indicated above at the time of filing. Failure to file a petition within this time period shall constitute a waiver of any person may have to request an administrative right such determination (hearing) under Section 120.57, Florida Statutes.

The Petition shall contain the following information;

(a) The name, address, and telephone number of each petitioner, the applicant's name and address, the Department Permit File Number and the county in which the project is proposed;

(b) A statement of how and when each petitioner received notice of the Department's action or proposed action;

(c) A statement of how each petitioner's substantial interests are affected by the Department's action or proposed action;

(d) A statement of the material facts disputed by Petitioner, if any;

(e) A statement of facts which petitioner contends warrant reversal or modification of the Department's action or proposed action;

(f) A statement of which rules or statutes petitioner contends require reversal or modification of the Department's action or proposed action; and,

(g) A statement of the relief sought by petitioner, stating precisely the action petitioner wants the Department to take with respect to the Department's action or proposed action.

If a petition is filed, the administrative hearing process is designed to formulate agency action. Accordingly, the Department's final action may be different from the position taken by it in this notice. Persons whose substantial interests will be affected by any decision of the Department with regard to the application(s) have the right to petition to become a party to the proceeding. The petition must conform to the requirements specified above and be filed (received) within 14 days of publication of this notice in the Office in General Counsel at the above address of the Department. Failure to petition within the allowed time frame constitutes a waiver of any right such person has to request a hearing under Section 120.57, F.S., and to participate as a party to this

proceeding. Any subsequent intervention will only be at the approval of the presiding officer upon motion filed pursuant to Rule 28-5.207, F.A.C.

Executed in Tallahassee, Florida.

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

C. H. Fancy, P.E.

Chief

Bureau of Air Regulation

CERTIFICATE OF SERVICE

The undersigned duly designated deputy clerk hereby certifies that this INTENT TO ISSUE and all copies were mailed by certified mail before the close of business on 2 - |-9| to the listed persons.

Clerk Stamp

FILING AND ACKNOWLEDGMENT FILED, on this date, pursuant to \$120.52(11), Florida Statutes, with the designated Department Clerk, receipt of which is hereby acknowledged.

Clerk

Date

Copies furnished to:

E. Middleswart, NW District

C. T. Fontaine, P.E., SCC

State of Florida Department of Environmental Regulation Notice of Intent to Issue

The Department of Environmental Regulation hereby gives notice of its intent to issue a permit to Stone Container Corporation, 1 Everitt Avenue, Panama City, Bay County, Florida 32402, to modify the No. 4 Bark Boiler, which is to designate it as the secondary incinerator of the TRS gases from the TRS noncondensible gas handling and transport system on an as needed basis, with the lime kiln remaining as the primary incinerator. A determination of Best Available Control Technology (BACT) was not required. The Department is issuing this Intent to Issue for the reasons stated in the Technical Evaluation and Preliminary Determination.

affected by the person whose substantial interests are Department's proposed permitting decision may petition for administrative proceeding (hearing) in accordance with Section 120.57, Florida Statutes. The petition must contain the information set forth below and must be filed (received) in the Office of General Counsel of the Department at 2600 Blair Stone Road, Florida 32399-2400, within fourteen (14)days Tallahassee, publication of this notice. Petitioner shall mail a copy of the petition to the applicant at the address indicated above at the time of filing. Failure to file a petition within this time period shall constitute a waiver of any right such person may have to request an administrative determination (hearing) under Section 120.57, Florida Statutes.

The Petition shall contain the following information:

- (a) The name, address, and telephone number of each petitioner, the applicant's name and address, the Department Permit File Number and the county in which the project is proposed;
- (b) A statement of how and when each petitioner received notice of the Department's action or proposed action;
- (c) A statement of how each petitioner's substantial interests are affected by the Department's action or proposed action;
- (d) A statement of the material facts disputed by Petitioner, if any;
- (e) A statement of facts which petitioner contends warrant reversal or modification of the Department's action or proposed action;
- (f) A statement of which rules or statutes petitioner contends require reversal or modification of the Department's action or proposed action; and,
- (g) A statement of the relief sought by petitioner, stating precisely the action petitioner wants the Department to take with respect to the Department's action or proposed action.

If a petition is filed, the administrative hearing process is designed to formulate agency action. Accordingly, the Department's final action may be different from the position taken by it in this Notice. Persons whose substantial interests will be affected by any decision of the Department with regard to the application have the right to petition to become a party to the proceeding. The petition must conform to the requirements specified above and be filed (received) within 14 days of publication of this notice in the Office of General Counsel at the above address of the Department. Failure to petition within the allowed time frame constitutes a waiver of any right such person has to request a hearing under Section 120.57, F.S., and to participate as a party to this proceeding. Any subsequent intervention will only be at the approval of the presiding officer upon motion filed pursuant to Rule 28-5.207, F.A.C.

The application is available for public inspection during business hours, 8:00 a.m. to 5:00 p.m., Monday through Friday, except legal holidays, at:

Department of Environmental Regulation Bureau of Air Regulation 2600 Blair Stone Road Tallahassee, Florida 32399-2400

Department of Environmental Regulation Northwest District 160 Governmental Center Pensacola, Florida 32501-5794

Any person may send written comments on the proposed action to Mr. Barry Andrews at the Department's Tallahassee address. All comments mailed within 14 days of the publication of this notice will be considered in the Department's final determination.

Technical Evaluation and Preliminary Determination

Stone Container Corporation
Bay County
Panama City, Florida

Construction Permit Number AC 03-190964

Department of Environmental Regulation Division of Air Resources Management Bureau of Air Regulation

I. Application

A. Applicant and Address

Stone Container Corporation 1 Everitt Avenue Post Office Box 2560 Panama City, Florida 32402

B. Project and Location

The mill intends to modify the No. 4 Bark Boiler by designating it as the secondary incinerator of the TRS gases from the TRS noncondensible gas handling and transport system on an as needed basis, with the lime kiln remaining as the primary incinerator. The project will take place at Stone Container Corporation's existing mill located in Bay County, Florida. The UTM coordinates are Zone 16, 632.8 km East and 3335.1 km North.

C. Process and Controls

The No. 4 Bark Boiler is permitted to fire combinations of coal, No. 6 fuel oil, turpentine residue, natural gas and wood waste. The maximum fuel sulfur content, by weight, is limited to 2.4% in the fuel oil and 1.7% for coal.

The combustion/oxidation of the TRS gases from the NCG system will result in emissions of sulfur dioxide (SO_2) .

The boiler has an associated venturi caustic scrubber system to control pollutant emissions. In order to minimize SO₂ emissions, the scrubber water's pH will be maintained at a minimum of 8.0 while incinerating TRS gases and/or firing fossil fuel only.

- D. SIC and SCC
 - 1. The Standard Industrial Codes are:

o 2611: Pulp Mills o 2621: Paper Mills

- 2. The Source Classification Codes are:
 - o Major Group 49:

External Combustion Boiler 1-02-099-02 tons burned Wood/Bark Waste

II. Rule Applicability

The modification is subject to preconstruction review in accordance with Chapter 403, Florida Statutes, Florida Administrative Code (F.A.C.) Chapters 17-2 and 17-4, and 40 CFR (July, 1990 version).

The application package was deemed complete on May 23, 1991.

The existing facility is a major facility for all of the criteria pollutants pursuant to F.A.C. Rule 17-2.100, Definitions. The No. 4 Bark Boiler is a major source for SO_2 pursuant to F.A.C. Rule 17-2.100.

The existing facility is located in Bay County, which is an area designated attainment for all pollutants pursuant to F.A.C. Rule 17-2.420.

The following table exhibits the net potential pollutant emissions from the modification in tons per year (TPY):

Table 1

	Net	Potential	Pollutant	Emissions	(TPY)
Source		TRS SO ₂		SO ₂	
				<u> </u>	
No. 4 Bark Boiler		.0.00	<	39.0	

- Note: o Maximum annual hours of operation are 8760, including incineration of TRS gases.
 - o SO_2 : less than the PSD significant rate for New Source Review (based on actual test results plus a margin of safety synthetic minor).
 - o Future PSD evaluations will be based on "actual emissions" vs. "potential/allowable emissions".

Since the net potential pollutant emissions are not greater than the significant levels in Table 500-2, F.A.C. Chapter 17-2, the modification's potential pollutant emissions will be reviewed in accordance with F.A.C. Rule 17-2.520, Sources Not Subject to Prevention of Significant Deterioration (PSD) or Nonattainment Requirements.

The No. 4 Bark Boiler is subject to the provisions of F.A.C. Rule 17-2.600(10)(a), Carbonaceous Fuel Burning Equipment, and F.A.C. Rule 17-2.600(5)(a), Fossil Fuel Steam Generators with more than 250 MMBtu/hr Heat Input.

The No. 4 Bark Boiler is subject to the provisions of F.A.C. Rule 17-2.600(4)(c)6. pursuant to F.A.C. Rule 17-2.600(4)(c)1.

While burning a combination of carbonaceous and fossil fuels, visible emissions shall not exceed 30% opacity, except that 40% opacity is permissible for not more than 2 minutes in any one hour pursuant to F.A.C. Rule 17-2.600(10)(a)2.a. While burning fossil fuel only, visible emissions shall not exceed 20% opacity, except that 40% opacity is permissible for one 2-minute period per hour pursuant to F.A.C. Rule 17-2.600(5)(a)1. Initial and annual compliance tests shall be conducted using EPA Method 9 pursuant to F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A.

Particulate matter emissions shall be limited to 0.3 lbs/10⁶ Btu of heat input of carbonaceous fuel and 0.1 lbs/10⁶ Btu of heat input of fossil fuel. Initial and annual compliance tests shall be conducted using EPA Method 5 pursuant to F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A.

Particulate matter and visible emissions compliance tests shall be conducted concurrently, weather permitting.

All compliance test methods shall be in accordance with F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A (July, 1990 version).

The No. 4 Bark Boiler is subject to the provisions of F.A.C. Rule 17-2.620(2), Objectionable Odors Prohibited.

The No. 4 Bark Boiler is subject to the provisions of F.A.C. Rule 17-2.710, which includes quarterly reporting requirements.

An initial TRS mass compliance test using EPA Method 16, 16A or 16B, shall be required in accordance with F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A. The Department shall reserve the right to require TRS mass emissions tests for annual compliance and for permit renewal times and will require that a continuous temperature monitor and recorder be installed, properly operated, and maintained (see attachment: C. H. Fancy's letter dated April 5, 1990).

The No. 4 Bark Boiler is subject to the provisions of F.A.C. Rules 17-2.240: Circumvention; 17-2.250: Excess Emissions; and, 17-4.130: Plant Operations-Problems.

The modification to the No. 4 Bark Boiler is subject to all applicable provisions of F.A.C. Chapters 17-2 and 17-4 and 40 CFR (July, 1990 version).

III. Summary of Emissions

A. Emission Limitations

The No. 4 Bark Boiler will have allowable emission limits and standards for the pollutants TRS, PM, SO_2 and visible emissions (VE). The following table reflects these emission limitations/standards:

Table 2

Sou	rce		Pollutant	Allowable Emission Limits/Standards
No.	4 Bark	Boiler	TRS	5 ppmvd @ standard conditions, @ 10% O ₂ , 12-hr average (4.45 lbs/hr, 19.5 TPY)
			PM	0.3 lbs/10 ⁶ Btu heat input - carbonaceous fuel 0.1 lbs/10 ⁶ Btu heat input - fossil fuel (86.6 lbs/hr, 379.3 TPY - combination of both types of fuels)
			so ₂	772 lbs/hr, 3381 TPY (No TRS Incineration) 1
				781 lbs/hr, 3420 TPY (TRS Incineration) ²
			VE	carbonaceous fuel: \leq 30% opacity, except \leq 40% opacity for \leq 2 mins. in any one hour; and,
•				<pre>fossil fuel: ≤ 27% opacity, except ≤ 40% opacity for one 2-minute period per hour</pre>

Note: o Maximum permitted hours of operation are 8760, which includes incinerating TRS gases from the TRS NCG System.

o PM: F.A.C. Rules 17-2.600(10)(a)2. and 17-2.600(5)(a)2.

o SO2: scrubber removal efficiency @ 35%

1. No TRS Incineration: based on AP-42, Table 1.3-1 for fuel oil - industrial boiler: 157S lbs/1000 gals; 2.4%S, 3150 gals/hr.

2. TRS Incineration: Sum of the amount from "no TRS incineration" and 39.0 TPY.

o Pulp production capacity is 1694 TPD ADP.

TRS emissions @ 5 ppmvd, corr. to 10% O2, @ std. cond., 12-hr avg. (4.45 lbs/hr, 19.5 TPY).

o Boiler capacity is 300,000 lbs/hr steam produced.

B. Ambient Air Quality Analysis

Based on a technical review of the proposed project, an air quality analysis was not required.

IV. Conclusion

Based on the information provided by Stone Container Corporation, the Department has reasonable assurance that the modification of the No. 4 Bark Boiler to allow the incineration of TRS gases on an as needed basis, as described in this evaluation, and subject to the conditions proposed herein, will not cause or contribute to a violation of any air quality standard, PSD increment, or any other technical provision of Chapter 17-2 of the Florida Administrative Code.

· Barry D. Andrews # 36024 7-31-91



Florida Department of Environmental Regulation

Twin Towers Office Bldg. ● 2600 Blair Stone Road ● Tallahassee, Florida 32399-2400

Lawton Chiles, Governor

Carol M. Browner, Secretary

PERMITTEE: Stone Container Corporation

Post Office Box 2560.

Panama City, Florida 32402

Permit Number: AC 03-190964 Expiration Date: Dec. 31, 1991

County: Bay

Latitude/Longitude: 30°08'30"N

85°37'25"W

Project: No. 4 Bark Boiler

Modification

This permit is issued under the provisions of Chapter 403, Florida Statutes, Florida Administrative Code (F.A.C.) Chapters 17-2 and 17-4, and 40 CFR (July, 1990 version). The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawings, plans, and other documents attached hereto or on file with the Department and made a part hereof and specifically described as follows:

For a modification to the No. 4 Bark Boiler by designating it as the secondary control device (incinerator) of the TRS gases from the TRS noncondensible gas handling and transport system on an as needed basis, with the lime kiln remaining as the primary incinerator. The TRS gases are collected from the Nos. 1A, 2, and 3 Multiple Effect Evaporator (MEE) Systems and the batch digesting blow heat recovery system. The No. 4 Bark Boiler's capacity is 300,000 pounds of steam produced per hour. A venturi scrubber system will use pH control (i.e., pH @ 8.0 minimum) to minimize SO₂ emissions. The UTM coordinates of the existing facility are Zone 16, 632.8 km East and 3355.1 km North.

The Standard Industrial Codes are: 2611-Pulp Mill. 2621-Paper Mill.

The Standard Classification Code is:

o External Combustion Boilers: 1-02-009-02 tons burned Wood/Bark Waste

The source shall be constructed/modified in accordance with the permit application, plans, documents, amendments and drawings, except as otherwise noted in the General and Specific Conditions.

Attachments to be Incorporated:

- Mr. David Riley's letter received December 21, 1990, via FAX.
- Application to Construct/Modify Air Pollution Sources, DER Form 17-1.202(1), received May 23, 1991.
- 3. Interoffice Memorandum by Bruce Mitchell dated July 26, 1991.
- 4. Mr. C. H. Fancy's letter dated April 5, 1990.
- 5. Technical Evaluation and Preliminary Determination dated July 31, 1991.

GENERAL CONDITIONS:

- 1. The terms, conditions, requirements, limitations, and restrictions set forth in this permit are "Permit Conditions" and are binding and enforceable pursuant to Sections 403.161, 403.727, or 403.859 through 403.861, Florida Statutes. The permittee is placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of these conditions.
- 2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.
- 3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Neither does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit is not a waiver of or approval of any other Department permit that may be required for other aspects of the total project which are not addressed in the permit.
- 4. This permit conveys no title to land or water, does not constitute State recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the State. Only the Trustees of the Internal Improvement Trust Fund may express State opinion as to title.
- 5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, or plant life, or property caused by the construction or operation of this permitted source, or from penalties therefore; nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.
- 6. The permittee shall properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed or used by the permittee to achieve compliance with the conditions of this permit, as required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.

GENERAL CONDITIONS:

7. The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law and at a reasonable time, access to the premises, where the permitted activity is located or conducted to:

- a. Have access to and copy any records that must be kept under the conditions of the permit;
- b. Inspect the facility, equipment, practices, or operations regulated or required under this permit; and,
- c. Sample or monitor any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules.

Reasonable time may depend on the nature of the concern being investigated.

- 8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately provide the Department with the following information:
 - a. a description of and cause of non-compliance; and,
 - b. the period of noncompliance, including dates and times; or, if not corrected, the anticipated time the non-compliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the non-compliance.

The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or for revocation of this permit.

9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source which are submitted to the Department may be used by the Department as evidence in any enforcement case involving the permitted source arising under the Florida Statutes or Department rules, except where such use is proscribed by Sections 403.73 and 403.111, Florida Statutes. Such evidence shall only be used to the extent it is consistent with the Florida Rules of Civil Procedure and appropriate evidentiary rules.

GENERAL CONDITIONS:

10. The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance, provided, however, the permittee does not waive any other rights granted by Florida Statutes or Department rules.

- 11. This permit is transferable only upon Department approval in accordance with Florida Administrative Code Rules 17-4.120 and 17-30.300, F.A.C., as applicable. The permittee shall be liable for any non-compliance of the permitted activity until the transfer is approved by the Department.
- 12. This permit or a copy thereof shall be kept at the work site of the permitted activity.
- 13. The permittee shall comply with the following:
 - a. Upon request, the permittee shall furnish all records and plans required under Department rules. During enforcement actions, the retention period for all records will be extended automatically unless otherwise stipulated by the Department.
 - b. The permittee shall hold at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation) required by the permit, copies of all reports required by this permit, and records of all data used to complete the application for this permit. These materials shall be retained at least three years from the date of the sample, measurement, report, or application unless otherwise specified by Department rule.
 - c. Records of monitoring information shall include:
 - the date, exact place, and time of sampling or measurements;
 - the person responsible for performing the sampling or measurements;
 - the dates analyses were performed;
 - the person responsible for performing the analyses;
 - the analytical techniques or methods used; and,
 - the results of such analyses.

GENERAL CONDITIONS:

14. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be corrected promptly.

SPECIFIC CONDITIONS:

- 1. This permit, which is for the No. 4 Bark Boiler, shall supercede previous air permits issued.
- 2. The No. 4 Bark Boiler may operate continuously, i.e., 8760 hrs/yr, including the incineration of TRS gases.
- 3. The maximum rated capacity is 300,000 pounds of steam produced per hour from firing any combination of fuels of wood waste, No. 6 fuel oil, coal, and turpentine residue.
- 4. The maximum fuel utilization rates, heat inputs, and their maximum % sulfur, by weight, are:

0	No. 6 Fuel Oil	3150	gals/hr	47	2 MMBtu/hr	2.4%
0	Coal	15.8	TPH	39	5 MMBtu/hr	1.7%
0	Wood Bark	30.0	TPH	27	3 MMBtu/hr	. - ,
0	Natural Gas	0.04	MMcf/hr	4	0 MMBtu/hr	=

- 5. When the TRS gases from the Nos. 1A, 2, and 3 MEE Systems and the batch digesting system are collected and transported to the No. 4 Bark Boiler for incineration, then the TRS gases shall be subjected to a minimum of 1200°F for at least 0.5 seconds.
- 6. A continuous temperature monitor shall be installed, calibrated, and operated in accordance with F.A.C. Rule 17-2.710. Also, a continuous recorder for the temperature shall be installed, calibrated, and properly operated.
- 7. The No. 4 Bark Boiler is subject to the provisions of F.A.C. Rule 17-2.600(4)(c)1.c., which includes the requirement of establishing a contingency plan.
- 8. The No. 4 Bark Boiler is subject to the provisions of F.A.C. Rules 17-4.130: Plant Operation-Problems; 17-2.240: Circumvention, 17-2.250: Excess Emissions; and, 17-2.710(4): Quarterly Reporting Requirements.
- 9. The project shall comply with all applicable provisions of F.A.C. Chapters 17-2 and 17-4 and 40 CFR (July, 1990 version).

SPECIFIC CONDITIONS:

10. The No. 4 Bark Boiler emissions shall not exceed:

a) TRS: 5 ppmvd at standard conditions, corrected to 10% O₂, 12-hr avg (4.35 lbs/hr; 19.1 TPY)

b) SO₂: 772 lbs/hr; 3381 TPY (No TRS Incineration) 781 lbs/hr; 3420 TPY (TRS Incineration)

c) PM: o carbonaceous fuel: 0.3 lbs/10⁶ Btu of heat input o fossil fuel: 0.1 lbs/10⁶ Btu of heat input (86.6 lbs/hr, 379.3 TPY: combination of fuels)

d) VE:

o carbonaceous fuel: ≤ 30% opacity, except ≤ 40% opacity for ≤ 2 minutes in any 1 hour

o fossil fuel only: ≤ 20% opacity, except ≤ 40% opacity for one 2-minute period per hour

Note: o Fly ash and SO2 are controlled by a wet caustic scrubber.

- o Projected SO2 removal efficiency is 35% during operation.
- o PSD pollutant evaluation will compare "actual emissions" with "future allowable/potential emissions".
- 11. Annual compliance tests for PM and visible emissions shall be conducted concurrently, weather permitting, using the following test methods in accordance with F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A:
- a) EPA Method 5, Determination of Particulate Emissions from Stationary Sources.
- b) EPA Method 9, Visual Determination of the Opacity of Emissions from Stationary Sources.
- 12. Initial and annual compliance tests for SO_2 shall be conducted using the following test method in accordance with F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A:
- a) EPA Method 6, Determination of Sulfur Dioxide Emissions from Stationary Sources.
- 13. Compliance tests for TRS shall be conducted using one of the following test methods in accordance with F.A.C. Rule 17-2.700 and 40 CFR 60, Appendix A:
- a) EPA Method 16, 16A or 16B, Determination of TRS Emissions from Stationary Sources.
- 14. The Department reserves the right to require testing for TRS, in accordance with No. 13 above, for operating permit renewal (see Mr. C. H. Fancy's letter dated April 5, 1990).

SPECIFIC CONDITIONS:

- 15. Other test methods and alternate compliance procedures may be used only after prior Departmental approval has been obtained in writing in accordance with F.A.C. Rule 17-2.700(3).
- 16. The control equipment shall be inspected regularly and maintained in good operating condition to minimize fugitive gaseous emissions.
- 17. Objectionable odors shall not be allowed off plant property in accordance with F.A.C. Rule 17-2.620(2).
- 18. The sulfur content of the No. 6 fuel oil and the coal shall be verified using ASTM D1552-83and ASTM D3177-75, respectively; and, the lab analysis data sheet(s), which are provided by the fuel oil and coal vendors upon delivery, shall be kept on record for at least two years.
- 19. The Department's Northwest District office shall be notified when the boiler is switched to operating at 100% fossil fuel; and, a log book shall be maintained recording, at a minimum, the date(s) and the beginning and ending "clock time(s)" of operation while firing 100% fossil fuel.
- 20. The Department's Northwest District office shall be notified in writing at least 15 days prior to source testing pursuant to F.A.C. Rule 17-2.700(2). Written reports of the tests shall be submitted to the Department's Northwest District office within 45 days of the test completion in accordance with F.A.C. Rule 17-2.700(7).
- 21. Any change in the method of operation, raw materials, chemicals processed, equipment, or operating hours pursuant to F.A.C. Rule 17-2.100, Definitions-Modification, shall be submitted for approval to the Department's Bureau of Air Regulation office and Northwest District office.
- 22. The pH of the venturi scrubber system shall be maintained at a minimum of 8.0 while incinerating TRS gases. A continuous pH recorder shall be installed, calibrated, and properly operated to monitor the pH of the scrubbing medium.
- 23. The permittee, for good cause, may request that this construction permit be extended. Such a request shall be submitted to the Department's Bureau of Air Regulation prior to 60 days before the expiration of the permit (F.A.C. Rule 17-4.090).

PERMITTEE: Stone Container Corporation

Permit Number: AC 03-190964 Expiration Date: December 31, 1991

SPECIFIC CONDITIONS:

24. An application for an operation permit must be submitted to the Department's Northwest District office at least 90 days prior to the expiration date of this construction permit. To properly apply for an operation permit, the applicant shall submit the appropriate application form, fee, certification that construction was completed while noting any deviations from the conditions in the construction permit, and compliance test reports as required by this permit (F.A.C. Rules 17-4.055 and 17-4.220).

Issued this _____ day of _____, 1991

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

STEVE SMALLWOOD, P.E., Director Division of Air Resources Management Attachment 1

RECFIVED

DEC 21 1990

Den GAQIA

Hecember 19, 1990

Mr. Bruch Mitchell Thlorita Reportment of Innironmental Regulation Town Towers Office Building 2600 Blair Stone Road Tallahorsee, The 32399

DEAR MR. MITCHELL:

PER OUR CONVERSATION THIS MORNING, PLEASE REVISE PART A OF SECTION II OF OUR NO.4 BARK BOILER PERMIT TO READ." TO BE THE PRIMARY INCINEMATION DEVICE FOR OUR TRS GASSES. THE LIME KILN WILL BE THE STANDBY NCINERATION DEVICE.

SOZ EMISSION FROM INCINERATION OF THE TRS GASSES IN THE BARK BOILER # ARE CALCULATED AS FULLOWS:

HOURS PER YEAR: 8,760

SOZ EMISSIONS PER HOUR: 2.5 LBS.

ANNUAL SOZ EMISSIONS: 8,760 HRS × 2.5 LBS

ZOOO LBOKNS = 18.95 TM.

THE ESTIMATED 10.95 TANS, INCLUDES 502 FROMDIZ, COAL, & TRS GASSES.

/ unan Pass y En I MIT

RECEIVED DEC 21 1990 DER BAQM

Number of Sheets

Date

12/21/90

TO BRUCE MITCHELL

Location FDER - AiR

From Davis Riley

(904) 785-4311 Ex7, 257

Attachment 2

(Available Upon Request)

Attachment 3



State of Florida DEPARTMENT OF ENVIRONMENTAL REGULATION

For Routing To Other Than	The Addressee
To	Location:
To:	Location:
To:	Location:
From:	Cate:

Interoffice Memorandum

TO: Main File: AC 03-190964

FROM: Bruce Mitchell

DATE: July 26, 1991

SUBJ: Calculation of TRS Limits From the Emission Limiting

Standard

Based on stack test parameters received from Mr. David Riley, with Stone Container Corporation, the TRS emission limits are calculated:

Parameters: September, 1989 test data 258,000 acfm 182,849 dscfm 9.5% O₂ 19.5% H₂O 140°F

Standard: 5 ppmvd @ standard conditions corrected to 10% 02

Correction for O_2 : (21-10)/(21-9.5) = 0.9575 ppm/0.957 = 5.22 ppm

Therefore, PV = mRT M = PV/RT

m = (14.7×144) lbf/ft² x 182,849 dcfm x lbm-R°/45.44 ft-lbf x 1/(460 + 140) R° x 60 min/hr x 5.22 ppm/10⁶ = 4.45 lbs/hr as H₂S

 $4.45 \text{ lbs/hr} \times 8760 \text{ hrs/yr} - 2000 \text{ lbs/ton} = 19.5 \text{ TPY}$

BM/rbm

Attachment 4



Florida Department of Environmental Regulation

Twin Towers Office Bldg. ● 2600 Blair Stone Road ● Tallahassee, Florida 32399-2400

Bob Martinez, Governor Dale Twachimann, Secretary

John Shearer, Assistant Secretary

April 5, 1990

Mr. Ray Andreu, Chairman
Florida Pulp and Paper Association
Technical and Environmental Committee
Route 3, Box 260
Perry, Florida 32347

Dear Mr. Andreu:

This is to confirm the agreements made by the Florida Pulp and Paper Association and the Bureau of Air Regulation at our meeting on March 20, 1990, regarding incineration of TRS gases in an incinerator(s).

- Any company using an incinerator will initially test to show compliance with the 5 ppmvd limit, corrected to 10% oxygen, using DER approved test methods.
- 2. These tests will not be required annually. The Department reserves the right to require testing for operation permit renewal (every 5 years).
- 3. Compliance during the five year period will be demonstrated by continuous monitoring and recording of the temperature showing that a minimum temperature of 1200°F is being achieved.
- 4. By the selected design and the P.E. of record, the construction permit applications shall contain calculations to insure that the specified retention time (i.e., 0.5 seconds) will be achieved by the source in order to provide reasonable assurance to the Department.

Sincerely,

C. H. Fancy, P.E.

Chief

Bureau of Air Regulation

CHF/kt



Stone Container Corporation

Posichia Ct. Mis-

Containerboard and Paper Division

Post Office Boy 2560 Panama City Florida 32402

(904) 785-4311

May 21, 1991

RECEIVED

MAY 2 3 1991

Bureau of Air Regulation

Mr. C. H. Fancy Chief, Bureau of Air Regulation Florida Dept. of Environmental Regulation Twin Towers Office Building 2600 Blair Stone Road Tallahassee, FL 32399-2400

Dear Mr. Fancy:

Enclosed are four (4) copies of a construction permit application for incinerating TRS gasses in No. 4 bark boiler at the Panama City Mill of Stone Container Corporation.

We are requesting use of this source to incinerate TRS gasses on an as needed basis. Our lime kiln will continue to be an incineration device for TRS gasses also. Test data and technical information supporting the unrestricted use of this unit has previously been submitted.

Our control strategy for ${\rm SO}^2$ emissions will consist of controlling the $_{\rm p}{\rm H}$ of the scrubbing medium in the wet scrubber to a minimum of 8.0 when incinerating TRS gasses. A continuous $_{\rm p}{\rm H}$ recorder will be used to monitor the $_{\rm p}{\rm H}$ and act as a surrogate parameter for ${\rm SO}^2$ emissions.

If you have questions or comments, please contact David Riley at (904) 785-4311, ext. 257.

Yours very truly,

L. D. Riley, Jr.

Environmental Superintendent

/cf

Enclosures

cc: Jack Prescott
C. F. Bogatie
Tem Fontaine
B. Thull

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

NORTHWEST DISTRICT BRANCH OFFICE 340 WEST 23RD STREET PANAMA CITY, FLORIDA 32405 MAY 2 3 1991 Bureau of

AC 03-140 964

BOB MARTINEZ

DALE TWACHTMANN SECRETARY

Air Regulation

APPLICATION TO OPERATE/CONSTRUCT AIR POLLUTION SOURCES

AFFLICATION TO OFERATE/COM	STRUCT AIR PULLUTION SOURCES
SOURCE TYPE: <u>Air Emissions</u>	_ [] New ^l [] Existing ^l
APPLICATION TYPE: [X Construction [] Ope	ration [] Modification
COMPANY NAME: Stone Container Corporation	COUNTY: Bay
Identify the specific emission point source(Kiln No. 4 with Venturi Scrubber; Peaking Un	s) addressed in this application (i.e. Lime No. 4 Bark Boiler with it No. 2, Gas Fired) <u>Venturi Scrubber</u>
SOURCE LOCATION: Street #1 Everitt Avenue	City Panama City
UTM: East x	North
Latitude 30° 08' 30	''N Longitude 85° 37' 25''W
APPLICANT NAME AND TITLE: Stone Container C	orporation
APPLICANT ADDRESS: P. O. Box 2560 - Panama C	ity, FL 32402
SECTION I: STATEMENTS	BY APPLICANT AND ENGINEER
A. APPLICANT	
I am the undersigned owner or authorized	representative* of Stone Container
I's agree to maintain and operate the p facilities in such a manner as to comp Statutes, and all the rules and regulatialso understand that a permit, if grant	is application for a Construction the best of my knowledge and belief. Further, ollution control source and pollution control ly with the provision of Chapter 403, Florida ons of the department and revisions thereof. I ed by the department, will be non-transferable t upon sale or legal transfer of the permitted
*Attach letter of authorization S	igned: L. H. Killy, J.
—	L. D. Riley, Jr Environmental Superintendent Name and Title (Please Type)
D	ate: 4/19/91 Telephone No. (904) 785-4311
B. PROFESSIONAL ENGINEER REGISTERED IN FLOR	IDA (where required by Chapter 471, F.S.)

This is to certify that the engineering features of this pollution control project have been designed/examined by me and found to be in conformity with modern engineering principles applicable to the treatment and disposal of pollutants characterized in the permit application. There is reasonable assurance, in my professional judgment, that

1 See Florida Administrative Code Rule 17-2.100(57) and (104)

DER Form 17-1.202(1) Effective October 31, 1982

Page 1 of 12

	an effluent that complies w	ities, when properly maintained and operated, will discharge ith all applicable statutes of the State of Florida and the e department. It is also agreed that the undersigned will
		he owner, the applicant a set of instructions for the proper f the pollution control facilities and, if applicable,
	pollution sources.	Arm and Arm and Arman Ar
	The state of the s	
	THE CHARLES	Signed the layle table
	Se S	Charles Temple Fontaine
	国民国的 。有了	Name (Please Type)
	5 7 9 9 0	Stone Container Corporation
	The state of the s	Company Name (Please Type)
	AR TO THE STATE OF	P. O. Box 2560 - Panama City, FL 32402
	The state of the s	Mailing Address (Please Type)
Flo	rida Registration No. 3482	3 Date: 5/22/9/ Telephone No. (904)785-4311
	SECTION	N II: GENERAL PROJECT INFORMATION
A .	and expected improvements i	ent of the project. Refer to pollution control equipment, n source performance as a result of installation. State sult in full compliance. Attach additional sheet if
•	The numbers of this project	t is to permit No. 4 Bark Boiler to incinerate TRS gases.
,	The purpose of this projec	C 15 to between the 4 bark borrer to increase the gases.
В.	Schedule of project covered	in this application (Construction Permit Application Only)
	Start of Construction	Completion of Construction Feb. 6, 1989
C.	for individual components/u	system(s): (Note: Show breakdown of estimated costs only nits of the project serving pollution control purposes. shall be furnished with the application for operation
	N/A	
•		
		· · · · · · · · · · · · · · · · · · ·
D.	Indicate any previous DER point, including permit issue	ermits, orders and notices associated with the emission uance and expiration dates.
	Operating permit No. A003-	169285
	· · · · · · · · · · · · · · · · · · ·	<u> </u>

	·	
		_
If this is a new source or major (Yes or No) N/A	modification, answer the following quest	ions.
1. Is this source in a non-atta	inment area for a particular pollutant?	
a. If yes, has "offset" bee	n applied?	
b. If yes, has "Lowest Achi	evable Emisaion Rate" been spplied?	
c. If yes, list non-attainm	ent pollutants.	
 2. Does best available control If yes, see Section VI.	technology (BACT) apply to this source?	No
	f Significant Deterioriation" (PSD) urce? If yes, see Sections VI and VII.	No
4. Do "Standards of Performance apply to this source?	for New Stationary Sources" (NSPS)	No
5. Do "National Emission Standa (NESHAP) apply to this sourc	rds for Hazardous Air Pollutants" e?	No
Do "Reasonably Available Control to this source?	Technology" (RACT) requirements apply	No
a. If yes, for what polluta	nts?	

Attach all supportive information related to any answer of "Yes". Attach any justification for any answer of "No" that might be considered questionable.

SECTION III: AIR POLLUTION SOURCES & CONTROL DEVICES (Other than Incinerators)

A. Raw Materials and Chemicals Used in your Process, if applicable:

N/A						
	Contam	inants	Utilization			
Description	Туре	% Wt	Rate - lbs/hr	Relate to Flow Disgr		
	·	 				
		.,		-		
				<u> </u>		
				•		

В.	Pro	cess Rate, if applicable: (See Section V, Item 1) N/A
	1.	Total Process Input Rate (lbs/hr):
	2.	Product Weight (lbs/hr):

C. Airborne Contaminants Emitted: (Information in this table must be submitted for each emission point, use additional sheets as necessary)

Name of	Emission ¹		Allowed ² Emission Rate per	Allowable ³ Emission	Potential ⁴ Emission		Relate to Flow
Contaminant	Maximum lbs/hr	Actual T/yr	Rule 17-2	lbs/hr	lbs/yr	T/yr	Diagram
Particulate		120.7	0.11bs/MM BTU Fossil fi	uel 86.6	7,586,000	3793	(A)
		•	0.3 lbs/MM BTU carbonate	ous			
S02	·	1449	Lbs/ 2.75 MMBTU	1105	9,680,000	4840	(A)
						•	

¹See Section V, Item 2.

²Reference applicable emission standards and units (e.g. Rule 17-2.600(5)(b)2. Table II, E. (1) - 0.1 pounds per million BTU heat input)

³Calculated from operating rate and applicable standard.

 $^{^{4}}$ Emission, if source operated without control (See Section V, Item 3).

D. Control Devices: (See Section V, Item 4)

Name and Type (Model & Serial No.)	Contaminant	Efficiency	Range of Particles Size Collected (in microns) (If applicable)	Basis for Efficiency (Section V Item 5)
FMC Link Belt	Particulate	90-3	N/A	Manufactured Guarantee
Model 200K				
Dual Throat Wet				
Scrubber			· · · · · · · · · · · · · · · · · · ·	

E. Fuels

a section with the section of the se	Conaun	nption*		
Type (Be Specific)	avg/hr_	max./hr	Maximum Heat Input (MMBTU/hr)	
No. 6 Fuel Oil	196 Gal/Hr	2,000 Gal/Hr	300.00	
Coal _	16,380 Lbs/Hr	22,000 Lbs/Hr	102.30	
Wood Bark	17,352 Lbs/Hr	4,1700 Lbs/Hr	193.90	
•				

*Units: Natural Gas--MMCF/hr; Fuel Oils--gallons/hr; Coal, wood, refuse, other--lbs/hr.

Fuel Analysis:	0il: 0.1% Max.
Percent Sulfur: 01 2.5% Max. Coal 1.7% Max.	Percent Ash: Coal: 10% Bark: 1.45%
Density: 8.1 0il lbs/gal	Typical Percent Nitrogen:
Heat Capacity: Coal: 13,000 Bark:4650 BTU/16	0j]: 18.500 BTU/gal
Other Fuel Contaminants (which may cause air p	allution):
F. If applicable, indicate the percent of fue Annual Average 0 Ma	ximum 0
G. Indicate liquid or solid wastes generated Ash - Pumped to settling pond - Decanted wat	,
Ash stored on site.	

H. Emissi	on Stack G	eometry and	Flow Cha	racteris	tics (Pi	rovide	data for	each stac	k):
Stack Heig	ht: <u>213'-9</u>	"(Elevation	222'-3"	ft.	Stack Di	iamete	r:	10"	ft.
Gas Flow R	ate: <u>236,5</u> 0	00acfm_1	79.200	_DSCFM	Gas Exit	Temp	erature:	141	
Water Vapo	r Content:	19		×	Velocity	/:	86.5		FP S
		SECT	ION IV:	INCINERA N/A		DRMATI	ON		
Type of Waste	Type 0 (Plastics)	Type I (Rubbish)	Type II (Refuse)	Type I (Garbag	e) (Path	e IV nolog- nal)	Type V (Liq.& Ga By-prod.	s (Solid	e VI By-prod.)
Actual lb/hr Inciner- ated		in a secondary of the	e de la companya de l	an yether ye		,			
Uncon- trolled (lbs/hr)									
Total Weig Approximat	ht Incinera	ited (lbs/h	r)	_					-
	· · · · · · · · · · · · · · · · · · ·			Mode	1 Na	-			
		Volume (ft) ³	Heat R (BTU	elease /hr)	Туре	Fuel	BTU/hr	Temper	
Primary C	hamber								
Secondary	Chamber							<u>.</u>	
Stack Heig	ht:	ft.	Stack Dia	mter:			Stack	Temp	
Gas Flow R	ate:	·	_ACFM		DS	CFM#	Velocity:		FPS
		er day des pas correct				emiss	ions rate	in grains	per stan-
Type of po	llution con	itral devic		yclane ther (sp				fterburne	r

DER Form 17-1.202(1) Effective November 30, 1982

Brief description of operating characteristics of control devices: <u>Wet Scrubber</u>
operating with DP of 9-10 inches. pH of scrubbing liquid controlled with caustic. A
continuous recording pH meter will be installed on the scrubbing medium to insure that a
minimum pH of 8.0 is maintained. This will serve as the surrogate parameter for
demonstrating compliance.
Ultimate disposal of any effluent other than that emitted from the stack (scrubber water, ash, etc.):
Scrubber water is pumped to settling pond - settled ash is removed and stored on site.
Decanted water is returned to waste treatment system.

NOTE: Items 2, 3, 4, 6, 7, 8, and 10 in Section V must be included where applicable.

SECTION V: SUPPLEMENTAL REQUIREMENTS

Please provide the following supplements where required for this application.

- 1. Total process input rate and product weight -- show derivation [Rule 17-2.100(127)]
- 2. To a construction application, attach basis of emission estimate (e.g., design calculations, design drawings, pertinent manufacturer's test data, etc.) and attach proposed methods (e.g., FR Part 60 Methods 1, 2, 3, 4, 5) to show proof of compliance with applicable standards. To an operation application, attach test results or methods used to show proof of compliance. Information provided when applying for an operation permit from a construction permit shall be indicative of the time at which the test was made.
- 3. Attach basis of potential discharge (e.g., emission factor, that is, AP42 test).
- 4. With construction permit application, include design details for all air pollution control systems (e.g., for baghouse include cloth to air ratio; for scrubber include cross-section sketch, design pressure drop, etc.)
- 5. With construction permit application, attach derivation of control device(s) efficiency. Include test or design data. Items 2, 3 and 5 should be consistent: actual emissions = potential (1-efficiency).
- 6. An 8 1/2" x 11" flow diagram which will, without revealing trade secrets, identify the individual operations and/or processes. Indicate where raw materials enter, where solid and liquid waste exit, where gaseous emissions and/or airborne particles are evolved and where finished products are obtained.
- 7. An 8 1/2" x 11" plot plan showing the location of the establishment, and points of airborne emissions, in relation to the surrounding area, residences and other permanent structures and roadways (Example: Copy of relevant portion of USGS topographic map).
- 8. An 8 1/2" x 11" plot plan of facility showing the location of manufacturing processes and outlets for airborne emissions. Relate all flows to the flow diagram.

DER Form 17-1.202(1) Effective November 30, 1982

Page 7 of 12

List of District

9.	The appropriate application fee in accordance with Rule 17-4.05. The check should be made payable to the Department of Environmental Regulation.	e
10.	With an application for operation permit, attach a Certificate of Completion of Construction indicating that the source was constructed as shown in the construction permit.	

SECTION VI: BEST AVAILABLE CONTROL TECHNOLOGY N/A						
Α.	Are standards of performance for new stationary sources pursuant to 40 C.F.R. Part 60 applicable to the source?					
	[] Yes [] No	•				
	Contaminant	Rate or Concentration				
в.	Has EPA declared the best available cont yes, attach copy)	rol technology for this class of sources (I				
	[] Yes [] No					
	Contaminant 	Rate or Concentration				
	· · · · · · · · · · · · · · · · · · ·					
c.	What emission levels do you propose as be	st available control technology?				
	Contaminant	Rate or Concentration				
	·					
	Describe the existing control and treatmen	nt technology (if any).				
	1. Control Device/System:	2. Operating Principles:				

*Explain method of determining

DER Form 17-1.202(1) Effective November 30, 1982

3. Efficiency:*

4. Capital Costs:

Useful Life: 6. Operating Costs: 7. Energy: Maintenance Cost: 9. Emissions: Contaminant Rate or Concentration 10. Stack Parameters Height: ft. ь. Diameter: ft. °F. ACFM d. Flow Rate: Temperature: FPS Velocity: Describe the control and treatment technology available (As many types as applicable, use additional pages if necessary). Control Device: b. Operating Principles: Efficiency: 1 Capital Cost: Useful Life: f. Operating Cost: Energy: 2 h. Maintenance Cost: g. Availability of construction materials and process chemicals: Applicability to manufacturing processes: j. Ability to construct with control device, install in available space, and operate within proposed levels: 2. Control Device: b. Operating Principles: Efficiency: 1 d. Capital Cost: Useful Life: f. Operating Cost: Energy: 2 h. Maintenance Cost: i. Availability of construction materials and process chemicals: lexplain method of determining efficiency. 2 Energy to be reported in units of electrical power - KWH design rate.

Page 9 of 12

DER Form 17-1.202(1)

Effective November 30, 1982

Applicability to manufacturing processes: Ability to construct with control device, install in available space, and operate within proposed levels: 3. Control Device: Operating Principles: а. Efficiency: 1 Capital Cost: Useful Life: Operating Cost: Energy: 2 h. Maintenance Cost: Availability of construction materials and process chemicals: Applicability to manufacturing processes: Ability to construct with control device, install in available space, and operate within proposed levels: transfer and the second of the contract of the second of Control Device: b. Operating Principles: Efficiency: 1 d. Capital Costs: Useful Life: f. Operating Cost: Energy: 2 h. Maintenance Cost: Availability of construction materials and process chemicals: Applicability to manufacturing processes: j. Ability to construct with control device, install in available space, and operate within proposed levels: Describe the control technology selected: 1. Control Device: 2. Efficiency: 1 3. Capital Cost: Useful Life: 6. Energy:² 5. Operating Cost: 7. Maintenance Cost: 8. Manufacturer: Other locations where employed on similar processes: a. (1) Company: (2) Mailing Address: (3) City: (4) State: ¹Explain method of determining efficiency. 2 Energy to be reported in units of electrical power - KWH design rate. DER Form 17-1.202(1)

Page 10 of 12

Effective November 30, 1982

(5) Environmental Manager:	4			
(6) Telephone No.:				
(7) Emissions: 1				
Contaminant			Rate or Conc	entration
• • •				
b. (1) Company:				
(2) Mailing Address:				
(3) City: 142. 1521 .		(4) State:	٠.	AND THE STATE OF T
(5) Environmental Manager:				
(6) Telephone No.:				
(7) Emissions: 1				
Contaminant		:	Rate or Conc	entration
(8) Process Rate: 1				
10. Reason for selection a	nd description	of systems:		
¹ Applicant must provide this i available, applicant must stat			Should this	s information not be
SECTION VII	- PREVENTION O	F SIGNIFICANT	DETERIORATIO	אכ
A. Company Monitored Data	•			1
1no. sites	TSP _	()	so ² *	Wind spd/dir
Period of Manitoring	month d	/ to	month day	/ year
Other data recorded				
Attach all data or statisti	cal summaries	to this appli	cation.	
*Specify bubbler (B) or continu	ous (C).			
DER Form 17-1.202(1) Effective November 30, 1982	Page	11 of 12		•

.

	a. Was instrumentation EPA referenced or	its equivalent? [] Yes [] No				
	b. Was instrumentation calibrated in acco	ordance with Department procedures?				
	[] Yes [] No [] Unknown					
в.	Meteorological Data Used for Air Quality M	odeling				
٠	1. Year(s) of data from/month day	year month day year				
	2. Surface data obtained from (location)_					
	3. Upper air (mixing height) data obtaine	d from (location)				
	4. Stability wind rose (STAR) data obtain	ed from (location)				
c.	Computer Models Used					
	1.	Modified? If yes, attach description.				
	2.	Modified? If yes, attach description.				
	3	Modified? If yes, attach description.				
,		Modified? If yes, attach description.				
		ing input data, receptor locations, and prin-				
D.	Applicants Maximum Allowable Emission Data					
	Pollutant Emission Rate					
	TSP	grams/sec				
	502	grama/sec				
٤.	Emission Data Used in Modeling					

Attach list of emission sources. Emission data required is source name, description of point source (on NEDS point number), UTM coordinates, stack data, allowable emissions, and normal operating time.

F. Attach all other information supportive to the PSD review.

2. Instrumentation, Field and Laboratory

- G. Discuss the social and economic impact of the selected technology versus other applicable technologies (i.e., jobs, payroll, production, taxes, energy, etc.). Include assessment of the environmental impact of the sources.
- H. Attach scientific, engineering, and technical material, reports, publications, jour-nals, and other competent relevant information describing the theory and application of the requested best available control technology.

No. 3 & 4 BARK BOILER

15



Florida Department of Environmental Regulation

Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, Florida 32399-2400 Lawton Chiles, Governor Carol M. Browner, Secretary

May 14, 1992

CERTIFIED MAIL-RETURN RECEIPT REQUESTED

Mr. L. D. Riley, Jr. Environmental Superintendent Stone Container Corporation #1 Everitt Avenue Post Office Box 2560 Panama City, Florida 32402

Dear Mr. Riley:

Re: Permitting Strategy of Existing Sources

In reference to your April 2, 1992 letter (attached), received by the Department's Northwest District on April 9, 1992 (FAX'd to the BAR on April 15th), and phone conversation with Mr. Bruce Mitchell on the permitting strategy of the existing recovery boilers and associated smelt dissolving tanks, the following is recommended:

- o Provide a statement to the Department's Northwest District that each affected source (please identify) has not been modified since January 6, 1975, in accordance with Florida Administrative Code (F.A.C.) Rule 17-2.100, Definitions-Modification, and Title 40, Code of Federal Regulations, Part 60.14, Modification (July, 1991 version);
- o Under a seal of a Florida registered P.E., submit an application to the Department's Northwest District for a construction permit for each affected source to reflect the process/production capacity of each affected source and to establish federally enforceable permit conditions (i.e., public notice requirement). The associated processing fee is the minimum fee for a construction permit pursuant to F.A.C. Rule 17-4.050 (i.e., \$250.00 per source); and,
- o After compliance demonstration requirements, if any, an application for an operation permit(s) shall be submitted to the Department's Northwest District.



Mr. L. D. Riley, Jr. Page 2

If there are any questions, please call Mr. Bruce Mitchell at (904)488-1344 or write to me at the above address.

Sincerely,

C. H. Fancy, P.E.

Chief,

Bureau of Air Regulation

CHF/BM/rbm

Attachment

cc: E. Middleswart, NWD

G. Smallridge, Esq., DER