

**TEST REPORT**  
on  
**EXHAUST EMISSIONS**  
from a  
**COOPER BESSEMER 8W330C2 COMPRESSOR ENGINE**  
at  
**FLORIDA GAS TRANSMISSION'S**  
**COMPRESSOR STATION NO. 15**  
**PERRY, TAYLOR COUNTY, FLORIDA**

Prepared For  
**FLORIDA GAS TRANSMISSION COMPANY**  
April 1992

Prepared by

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## INTRODUCTION


One Cooper Bessemer 8W330-C2 compressor engine was tested to determine the quantity of emissions released into the atmosphere. The tests were conducted on March 20, 1992 at Compressor Station No. 15 located near Perry, in Taylor County, Florida. This compressor station is owned and operated by Florida Gas Transmission Company (an affiliate of Enron).

The tests were conducted to determine the unit's compliance status with regard to the Florida Department of Environmental Regulation's Permit No. AC 62-189439.

Quantities of nitrogen oxides (NO<sub>x</sub>), carbon monoxide (CO), nonmethane hydrocarbon emissions (VOC), and other combustion products were determined in the exhaust stack of the engine. The tests followed the procedures set forth in the Code of Federal Regulations, Title 40, Part 60, Appendix A, Methods 1, 2, 3, 3a, 4, 7e, 9, 10, 18, 19, 25 and 25a, ASTM D-3246, and the American Gas Association's Carbon Balance Method\*. All field testing was conducted by Cubix Corporation of Austin, Texas. The laboratory analyses for VOC concentrations and total sulfur in the fuel were conducted by Clean Air Engineering of Palatine, Illinois and Southern Petroleum Labs of Houston, Texas, respectively.

This test report has been reviewed and approved for submittal to the FDER by the following representatives:

\*NOTE: Additional test methods (3a, 18, 25a, 19 and carbon balance) were done for comparison purposes. Florida Gas intends to formally request that Methods 3 and 25 be replaced by Methods 3a and 25a.

  
\_\_\_\_\_  
Florida Gas Transmission Co.

  
\_\_\_\_\_  
Cubix Corporation

**Table 1**  
**Background Data**

<u>Source Owner/Operator:</u>	<b>Florida Gas Transmission Co.</b> 601 South Lake Destiny Drive Maitland, Florida 32751 (407) 875-5816 TEL (407) 875-5896 FAX Attn: Allan Weatherford
<u>Testing Organization</u>	<b>Cubix Corporation</b> 9225 Lockhart Hwy Austin, Texas 78747 (512) 243-0202 TEL (512) 243-0222 FAX Attn: Lowell Faulkner
<u>Test Participants:</u>	<b>Florida Gas Transmission Co.</b> Allan Weatherford Fred Griffin  <b>Cooper Bessemer</b> Carl McCluney  <b>Cubix Corporation</b> Norman Franco Tony Sacre
<u>Test Date:</u>	March 20, 1992
<u>Location:</u>	near Perry in Taylor County, Florida
<u>Process Description:</u>	Cooper Bessemer compressor engine
<u>Sampling Points:</u>	Exhaust stack of compressor engine (See Appendix A)
<u>Regulatory Application:</u>	Florida Department of Environmental Regulation Permit No. AC 62-189439

Required Test Methods:

EPA Method 1 for traverse point layout  
EPA Method 2 for stack gas velocity  
EPA Method 3 for O<sub>2</sub> and CO<sub>2</sub>  
concentrations  
EPA Method 4 for moisture content  
EPA Method 7e for NO<sub>x</sub> concentrations  
EPA Method 9 for opacity observations  
EPA Method 10 for CO concentrations  
EPA Method 25 for VOC concentration  
ASTM D-3246 for indirect measurement  
of SO<sub>2</sub> emissions

Alternate Test Methods:  
(conducted for  
comparison purposes)

EPA Method 3a for CO<sub>2</sub> and O<sub>2</sub>  
concentrations  
Stoichiometric calculation of moisture  
content  
EPA Method 18 for VOC portion of  
THC concentration  
EPA Method 19 for calculation of stack  
flow rate  
EPA Method 25a for THC concentration  
AGA Carbon Balance Method for stack  
flow rate calculation

## SUMMARY OF RESULTS

One Cooper Bessemer 8W330-C2 compressor engine was tested to determine the quantity of emissions vented to the atmosphere. The emission measurements reported herein result from tests conducted on March 20, 1992 at Compressor Station No. 15 located near Perry, in Taylor County, Florida. The purpose of these tests was to determine the compliance status of this engine with regard to the FDER permit.

The permit required that tests be conducted for NO<sub>x</sub>, O<sub>2</sub>, CO<sub>2</sub>, CO, nonmethane hydrocarbons (i.e. VOC), SO<sub>2</sub>, and opacity. These parameters were measured throughout three 1-hour test runs on this engine while operating at full load and full speed.

The results from these three test runs are presented in Table 2. This table includes the operating data and ambient conditions for each test run. The measured concentrations of NO<sub>x</sub>, CO, O<sub>2</sub>, CO<sub>2</sub>, VOC, and the stack flow rates are presented in the same units and using the same test methods listed in the permit. The calculated mass emission rates of NO<sub>x</sub>, CO, and VOC are presented in terms of lbs/hr, TPY, and g/hp-hr for comparison with the permit limits.

The sulfur content of the fuel provided an indirect measurement of SO<sub>2</sub> emissions. The SO<sub>2</sub> emission rate is calculated from the total sulfur in the fuel and the measured fuel flow.

The average emissions over the three test runs for NO<sub>x</sub> were found to be 9.2 lbs/hr, 40.4 tons/yr, and 1.05 g/hp-hr. By comparison, permit limits are 17.6 lbs/hr, 77.2 tons/yr, and 2.0 g/hp-hr. CO emissions averaged 8.2 lbs/hr, 35.8 tons/yr, and 0.93 g/hp-hr and are limited by the permit to 22.0 lbs/hr, 96.6 tons/yr, and 2.5 g/hp-hr. The tons/yr emission rates are based on 8760 hrs/year operation of the engine.

The total sulfur content of the fuel was determined via laboratory analysis by Southern Petroleum Labs of Houston, Texas. The result of that analysis is contained in Appendix H and show that the fuel contained less than 0.059 grains/100 DSCF. The permit limits the sulfur content of the fuel to 10 grains/100 DSCF. The mass emission rate of SO<sub>2</sub> presented in Table 2

was calculated from the fuel flow to the engine assuming that all sulfur in the fuel was oxidized to SO<sub>2</sub>. The SO<sub>2</sub> emission rate based on this calculation averaged <0.0024 lbs/hr or <0.0103 tons/yr. The permit limits for SO<sub>2</sub> mass emissions are 0.75 lbs/hr and 3.3 tons/yr.

Nonmethane hydrocarbon (i.e. VOC) concentrations were measured as required by the permit using EPA Method 25. Table 2 contains the results of those measurements. The average VOC emissions using Method 25 over all three test runs were 18.8 lbs/hr, 82.3 tons/yr, and 2.14 g/hp-hr. The Method 25 analyses contained in Appendix A note that a laboratory leak could have caused an erroneously high concentration to be measured during test run C-1. Excluding the results of C-1, the average VOC emissions using Method 25 were 8.7 lbs/hr (38.1 tons/yr and 0.99 g/hp-hr). The permit limits nonmethane hydrocarbon emissions to 8.8 lbs/hr, 38.6 tons/yr, and 1.0 g/hp-hr.

It is Cubix's belief that the applicability of using EPA Method 25 on this type of source is questionable. Method 25 results are affected by CO<sub>2</sub> and moisture interferences, both of which are present in percent levels in engine exhaust. These interferences would be expected to cause a high bias of the VOC concentration measurements. Even under ideal circumstances (i.e. measurements made from a matrix of air containing little or no CO<sub>2</sub> or moisture), the minimum detection limit of this method is 50 ppmv as compared to a minimum detection limit of <1.0 ppmv using other EPA test methods. For this reason, Cubix chose to also conduct VOC testing on this source using alternate, more appropriate methods.

Appendix I contains the results of these engine tests using alternate test methods. The alternate methods provided for a continuous measurement of total hydrocarbon concentrations (THC) using EPA Method 25a. The nonmethane portion of the THC was measured periodically during each test run using an on-site gas chromatograph as per EPA Method 18.

Examination of the data in Appendix I shows that the VOC emissions using the alternate methods averaged 2.43 lbs/hr (10.6 tons/yr and 0.28 g/hp-hr). When compared with the data obtained from Method 25, one can see that the CO<sub>2</sub> and moisture interferences may have biased the VOC concentrations high. In addition, the alternate methods are much less labor intensive, which eliminates a lot of the possibility of human error from the field or lab personnel.

Other alternate methods test results presented in Appendix I include

the use of EPA Method 3a for O<sub>2</sub> and CO<sub>2</sub> concentrations rather than the Orsat procedure of EPA Method 3. Since turbulent, pulsating, engine exhaust can sometimes produce questionable flow rate results using a pitot tube, the exhaust flow rates were calculated stoichiometrically using two methods: (1) EPA Method 19 F-factors and (2) American Gas Association's Carbon Balance Method. Appendix I contains data that compares the flow rate results using these methods with those using the pitot tube traverse techniques of EPA Methods 1-4. The moisture content was also calculated stoichiometrically and compared with that obtained using EPA Method 4.

Appendix I shows that the instrumental techniques of EPA Method 3a provide more precision in measuring O<sub>2</sub> and CO<sub>2</sub> concentrations than the Orsat procedures of Method 3. When the proper analyzer range is used, EPA Method 3a provides a precision of tenfold that of EPA Method 3, even under the best of circumstances (i.e. no human error in performing Orsat). In addition, the *Quality Assurance* section of this report shows that EPA Method 3a results can be directly traced to various QA procedures including certified calibration gases and instrument linearity and interference tests. EPA Method 3 provides for no quality assurance procedures to ensure the accuracy of the results.

Data showing the use of stoichiometric calculations for determination of stack flow rate (i.e. F-factors and carbon balance) as well as for the stack moisture content included in Appendix I demonstrates that alternate methods are in agreement with the pitot tube traverse technique. During all three test runs on this engine, the moisture content obtained from stoichiometric calculations showed agreement within 5% of that obtained using EPA Method 4. The flow rate determination using F-factors as well as carbon balance agreed with the pitot tube measurements within 5%, averaged over the three test runs.

Cubix's purpose in performing the additional testing on this unit in order to provide the data included in Appendix I is threefold:

(1) The unofficial VOC data provides alternate results to consider with regard to the compliance status of the unit. As stated earlier, Cubix believes that the data obtained from the alternate methods is more accurate than that obtained from the permit required test method.

(2) It is hoped that the data included in Appendix I can be used to allow for alternate test methods to be used on future emission tests on similar sources.

(3) The stoichiometric flow rate data included in Appendix I helps to verify the reasonableness of the results obtained from the pitot tube measurements of the exhaust flow.



Examples of any calculations necessary for presentation of the results of this section of the report or the alternate data contained in Appendix I are available in Appendix B of this report. Field data sheets and chain of custody records is presented in Appendix A as is the Method 25 laboratory analysis results. The strip chart records on which the instrumental analyses were recorded are provided in Appendix E and the chromatograms used for the Method 18 analyses can be found in Appendix F.

Opacity observation results and the certification for the technician performing the visible emission readings are contained in Appendix G. The permit stipulated that visible emissions shall not exceed 10%. No opacity was observed throughout the three 1-hour tests.

**TABLE 2  
SUMMARY OF RESULTS**

<b>Operator/Plant</b>	Florida Gas Perry Compressor Station
<b>Location</b>	Taylor County, Florida
<b>Source</b>	Cooper-Bessamer 8W330-C2
<b>Technicians</b>	TS,NF

<b>Test Run No.</b>	<b>C-1</b>	<b>C-2</b>	<b>C-3</b>
Date	3/20/92	3/20/92	3/20/92
Start Time	08:45	09:55	11:13
Stop Time	09:45	10:55	12:13
<b>Engine/Compressor Operation</b>			
Engine Speed (rpm)	328	328	328
Ignition Timing (°BTDC)	3	3	3
Air Manifold Pressure (psig)	12	12	12
Air Manifold Temperature (°F)	112	111	111
Fuel Flow (SCFH)	28025	28130	27990
Fuel Manifold Pressure (psig)	55	56	56
Pre-Combustion Chamber Pressure (psig)	45.5	45.5	45.5
Loading Step (pockets open out of 12 total)	6	6	6
Suction Pressure (psig)	690	691	697
Suction Temperature (°F)	63	63	63
Discharge Pressure (psig)	910	912	910
Discharge Temperature (°F)	103	103	103
Engine Load (BHP)	3980	4004	3992
Torque (%)	99.8	100	98.8
Turbo Exhaust Temperature (°F)	510	510	510
<b>Ambient Conditions</b>			
Atmospheric Pressure (in. Hg)	29.67	29.67	29.67
Temperature (°F) :        Dry bulb	58	63	63
Wet bulb	52	57	56
Humidity (lb/lb air)	0.0068	0.0085	0.0079
<b>Measured Emissions</b>			
NOx (ppmv)	72.0	82.0	74.0
CO (ppmv)	110	110	112.5
O2 via EPA Method 3 (vol %)	16.0	16.0	16.0
CO2 via EPA Method 3 (vol %)	3.0	3.0	3.0
VOC via EPA Method 25 (ppmv)	962.0	194.3	211.0
SO2 in fuel (grains/100 DSCF)	<0.059	<0.059	<0.059
<b>Stack Volumetric Flow Rates</b>			
via Pitot Tube (SCFH, dry)	9.76E+05	1.02E+06	1.04E+06
<b>Calculated Emission Rates (via pitot tube)</b>			
NOx (lbs/hr)	8.39	10.0	9.22
CO (lbs/hr)	7.80	8.18	8.53
VOC (lbs/hr)	39.0	8.25	9.14
SO2 (lbs/hr)	<0.0024	<0.0024	<0.0024
NOx (tons/yr)	36.8	43.9	40.4
CO (tons/yr)	34.2	35.8	37.4
VOC (tons/yr)	170.8	36.1	40.0
SO2 (tons/yr)	<0.0103	<0.0104	<0.0103
NOx (g/hp-hr)	0.96	1.14	1.05
CO (g/hp-hr)	0.89	0.93	0.97
VOC (g/hp-hr)	4.45	0.94	1.04

## PROCESS DESCRIPTION

Florida Gas Transmission Co. owns and operates Compressor Station No. 15 located near Perry, Florida. This plant uses engines to compress natural gas to allow for transportation in the main pipeline system. This compressor station is a part of a system developed by Florida Gas Transmission Company to allow the transport of natural gas from reserves in Texas to the Florida market.

The engine tested is a Cooper Bessemer 8W330-C2 compressor engine bearing the serial number of 49116. The engine is rated at 4000 BHP at 330 rpm. It is a lean burn, high air/fuel ratio engine including a precombustion chamber on each cylinder, main chamber mixture regulation, and a variable timing spark control responsive to speed, torque, and air temperature.

The engine emissions are vented to the atmosphere through a 34" ID exhaust pipe at approximately 45 feet above grade. Two sample ports were installed in a straight horizontal section of the exhaust pipe between the engine and the silencer. The ports met EPA Method 1 criteria with regard to location. A field diagram of the sampling location can be found in Appendix A.

## ANALYTICAL TECHNIQUE

The sampling and analysis procedures used during these tests conform in principle with the methods outlined in the Code of Federal Regulations, Title 40, Part 60, Appendix A, Methods 1, 2, 3, 3a, 4, 7e, 9, 10, 18, 19, 25, and 25a, ASTM D-3246, and AGA's carbon balance method for flow rate measurement. Table 3 provides a description of the analyzers used for the instrumental portion of the tests.

Figure 1 depicts the sample system used for the tests. A stainless steel probe was inserted into the sample port of the stack. The gas sample was continuously pulled through the probe and transported via 3/8 inch heat-traced Teflon® tubing to the mobile laboratory located at ground level. To prevent the possibility of condensation of heavier hydrocarbons, the sample was then delivered to the THC analyzer and gas chromatograph portion of the sample manifold via a stainless steel/Teflon® diaphragm pump through more heat-traced sample line (i.e. wet sample). The remaining sample then passed through a stainless steel minimum-contact condenser designed to dry it. The dry sample returned to the sample manifold. From the manifold, the sample was partitioned to the NO<sub>x</sub>, CO, O<sub>2</sub>, and CO<sub>2</sub> analyzers through glass and stainless steel rotameters that controlled the flow rate of the sample.

Figure 1 shows that the sample system was also equipped with a separate path through which a calibration gas could be delivered to the probe and back through the entire sampling system. This allowed for convenient performance of system bias checks as required by the testing methods.

All instruments were housed in an air conditioned trailer-mounted mobile laboratory. Gaseous calibration standards were provided in aluminum cylinders with the concentrations certified by the vendor. EPA Protocol No. 1 was used to determine the cylinder concentrations where applicable (i.e. NO<sub>x</sub> calibration gases).

All data from the continuous monitoring instruments were recorded on two synchronized 3-pen strip chart recorders (Soltec Model 1243). These recorders were operated at a chart speed of 30 centimeters/hour, recording over a 25-centimeter width. Strip chart records can be found in Appendix E of this report.

EPA Method 1 was used to determine the velocity traverse point locations. The stack diagram of Appendix A shows that the sample ports did meet the location criteria set forth by the method. The sample ports were located approximately 6 diameters downstream and 1.5 diameters upstream of the nearest flow disturbances.

EPA Method 2 was used to measure the stack gas velocity. A pitot tube and inclined manometer were used to measure the head pressure at each of sixteen traverse points. The stack temperature was determined with a K-type thermocouple and digital thermometer. Cubix checked for cyclonic flow during the first test run and found that none existed.

The stack gas analyses for CO<sub>2</sub> and O<sub>2</sub> concentrations were performed in accordance with procedures set forth in EPA Method 3. An Orsat device was used on a bag sample collected throughout each test run. Instrumental analyses (NDIR) as per EPA Method 3a were also used for O<sub>2</sub> and CO<sub>2</sub> concentrations due to the greater accuracy and precision provided by the instruments. The CO<sub>2</sub> analyzer was based on the principle of infrared absorption; and, the O<sub>2</sub> analyzer operated on a paramagnetic cell. The data presented in *Summary of Results* contains the O<sub>2</sub> and CO<sub>2</sub> concentrations obtained from EPA Method 3. Appendix I makes use of the data obtained from EPA Method 3a.

EPA Method 4 was used to measure the moisture content of the stack during each test run. An impinger train was used in conjunction with a calibrated dry gas meter. The sample used for the moisture determination was taken from the heat traced-line upstream of the condensor (see *Figure 1*). The moisture content was also estimated stoichiometrically using the combustion moisture, excess air dilution, and ambient humidity in the combustion air. The velocity template in Appendix I shows that the agreement was greater than 90% between stack moisture measurement methods. All calculations involved in the *Summary of Results* make use of the moisture measurements obtained from EPA Method 4.

Means, in addition to EPA Methods 1-4, were also employed to obtain the stack gas flow rate. The F-factor calculations of EPA Method 19 provided results that were less than 5% higher than those obtained by the pitot tube measurement. AGA's carbon balance technique yielded results approximately 5% lower than those of EPA Methods 1-4. Both of these methods use stoichiometric relationships based on the measured fuel flow, fuel composition, and excess air concentration for calculation of the

stack flow rates. The *Summary of Results* uses the pitot tube values in all calculations to be consistent with the permit provisions as well as to present the worst case scenario (i.e. the pitot tube values were generally slightly higher than the stoichiometric results). However, the alternate methods provided for a check of the pitot tube traverse results.

EPA Method 7e was used to determine concentrations of NO<sub>x</sub>. A chemiluminescence cell analyzer was used. The NO<sub>x</sub> mass emission rates were calculated as if all the NO<sub>x</sub> were in the form of NO<sub>2</sub>. This approach corresponds to EPA's convention. However, it tends to overestimate the actual stack NO<sub>x</sub> mass emission rates, since the majority of the NO<sub>x</sub> is in the form of NO which is less dense (i.e. lbs of emissions per ppmv concentration) than the NO<sub>2</sub> form of NO<sub>x</sub>. This gives a worst case scenario of NO<sub>x</sub> emissions.

Opacity was determined via EPA Method 9. A one-hour opacity test run was performed concurrently with each gaseous compliance test run. The observer was certified with Texas Air Control Board. Appendix G provides the observer's field data sheets as well as Method 9 certification documentation.

CO emission concentrations were quantified in accordance with procedures set forth in EPA Method 10. A continuous nondispersive infrared (NDIR) analyzer was used for this purpose. This analyzer was equipped with a gas correlation filter which also removes any interference from CO<sub>2</sub>, or other combustion products.

The non-methane portion of the hydrocarbon emissions (i.e. VOC) were determined using EPA Method 25 as required by the permit. Clean Air Engineering of Palatine, Illinois provided the sample system apparatus for Cubix's sample collection. A Clean Air Engineering Model 2610 instrument was used for the sample collection.

A gaseous sample was pulled under a vacuum through a heated probe and filter to a trap/tank assembly. The trap was immersed in dry ice to remove moisture and heavier hydrocarbons. The remaining sample was then collected in the tank. The tank started with a vacuum of approximately 30 in. Hg and the sample rate was set such that the vacuum was nearly depleted at the end of each one-hour test run. Each one-hour test run coincided with the other gaseous analyses. The field data sheets involved with the sample collection of this measurement are included in Appendix A. Following sample collection, the tanks and traps were packed in dry ice and shipped to Clean Air Engineering where the laboratory

analyses for nonmethane hydrocarbon concentrations were performed. The data presented in *Summary of Results* reflects the VOC measurements taken using this technique.

VOC concentrations were also quantified during each test run using EPA Methods 25a and 18. Cubix feels that these test methods provide more accurate results on this type of source than does Method 25. The unofficial data contained in Appendix I summarizes the results obtained using these alternate methods.

Total hydrocarbon concentrations were determined continuously throughout each test run using an flame ionization detector (FID). This instrument was calibrated before and after each test run using methane standards of a known concentration. Therefore, the response of this instrument is based on methane equivalents.

During each test run, shots were taken on a gas chromatograph as per the procedures of EPA Method 18. The chromatograms contained in Appendix F show that the methane concentration of the THC was separated on the unit to allow for the determination of the VOC portion of the THC. A Hewlett Packard 5890 gas chromatograph equipped with a flame ionization detector and a 1cc sample loop was operated with a temperature program of 40°C for 1 min. and an increase of 15°C per minute until 150°C was reached. The Chrompack PoraPlot Q capillary column head pressure was maintained at 8 psi. The hydrogen and air flows to the detector were maintained at 10 psi and 20 psi respectively. This instrument was calibrated on methane standards before and after each test run.

One fuel sample was taken at this compressor station and analyzed via ASTM D-3246 to determine the total sulfur content of the fuel. By assuming that all of the sulfur in the fuel was oxidized to SO<sub>2</sub>, the SO<sub>2</sub> mass emission rate can be calculated from the fuel flow to the engine. The fuel analysis was conducted by Southern Petroleum Labs of Houston, Texas and a copy of that report is contained in Appendix H.

Cubix personnel collected ambient absolute pressure, temperature and humidity data. A sling psychrometer was used to determine temperature and humidity conditions. An aircraft-type aneroid barometer (altimeter) was used to measure absolute atmospheric pressure.

During the tests, the engine and compressor operational data was collected by Florida Gas personnel. Key operational data collected include

compressor discharge pressures, compressor suction pressures, engine manifold pressure, engine speed, timing, and horsepower. Florida Gas also provided a recent fuel composition analysis to allow for the calculation of the heating values and F-factors.

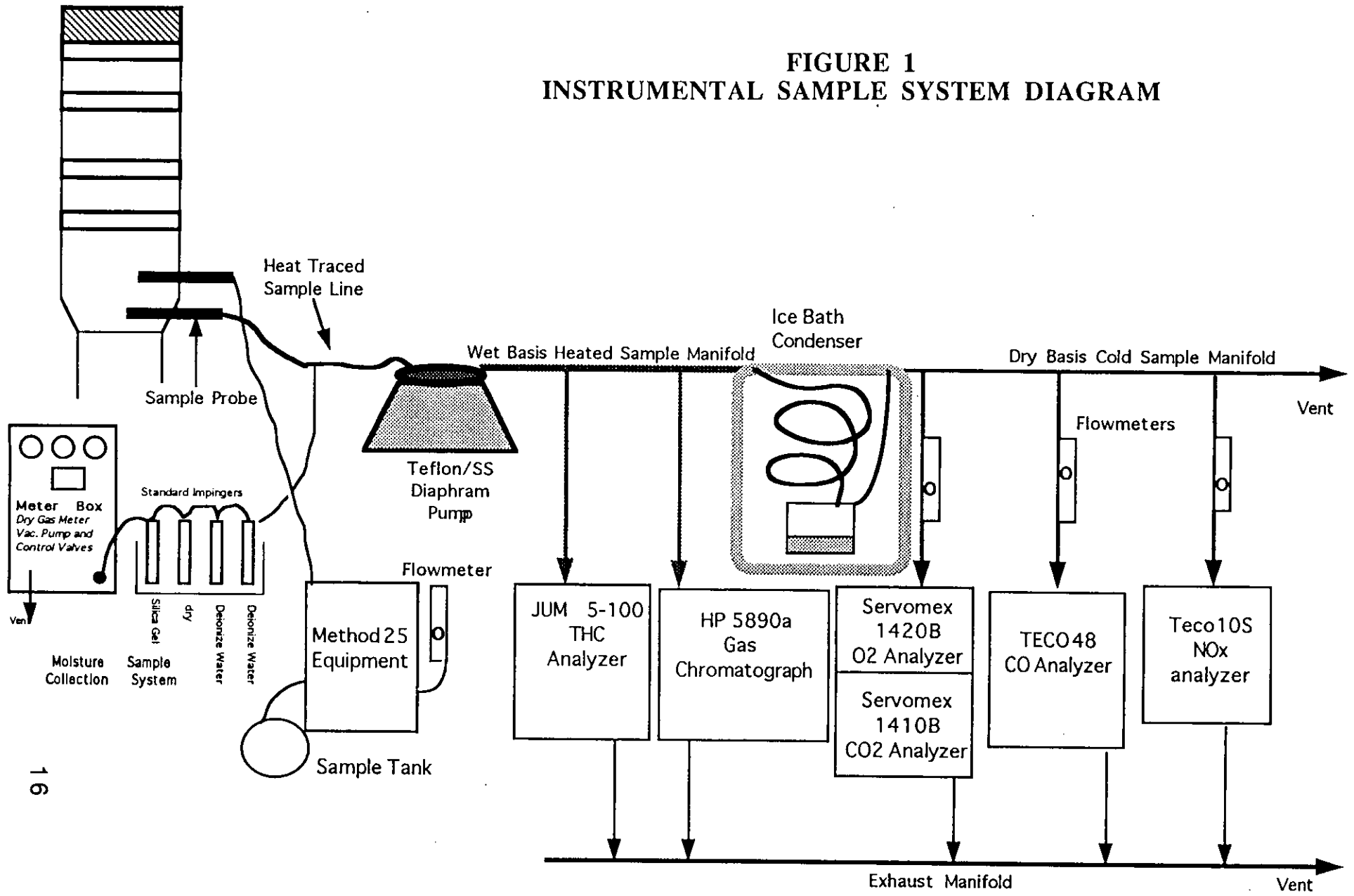


**TABLE 3  
ANALYTICAL INSTRUMENTATION**

<u>Parameter</u>	<u>Model and Manufacturer</u>	<u>Common Use Ranges</u>	<u>Sensitivity</u>	<u>Response Time (sec.)</u>	<u>Detection Principle</u>
NO <sub>x</sub>	TECO 10S	0-10 ppm 0-100 ppm 0-200 ppm 0-500 ppm 0-1,000 ppm 0-5,000 ppm	0.1ppm	1.7	Thermal reduction of NO <sub>2</sub> to NO. Chemiluminescence of reaction of NO with O <sub>3</sub> . Detection by PMT. Inherently linear for listed ranges.
CO	TECO 48	0-10 ppm 0-20 ppm 0-50 ppm 0-100 ppm 0-200 ppm 0-500 ppm 0-1000 ppm	0.1ppm	10	Infrared absorption, gas filter correlation detector, micro- processor based linearization.
CO <sub>2</sub>	Servomex 1410 B	0-4% 0-20%	0.02%	30	Infrared absorption, analog linearization.
O <sub>2</sub>	Servomex 1420 B	0-10% 0-25 %	0.1%	15	Paramagnetic cell, inherently linear.
THC	JUM Model 5-100	0-10, 0-100, 0-1000, 0-10000 0-100000 ppm	0.2 ppm	5.0	Flame ionization of hydrocarbons inherently linear over 2 orders of magnitude.
VOC	HP 5890A	0-10, 0-100 ppm	0.5 ppm	na	Flame ionization of hydrocarbons inherently linear over 2 orders of magnitude.

**NOTE:** Higher ranges available by sample dilution.  
Other ranges available via signal attenuation.

**FIGURE 1  
INSTRUMENTAL SAMPLE SYSTEM DIAGRAM**



## QUALITY ASSURANCE ACTIVITIES

A number of quality assurance activities were undertaken before, during, and after this testing project. This section of the report combined with the documentation in Appendices C and D describe each of those activities.

Each instrument's response was checked and adjusted in the field prior to the collection of data via multi-point calibration. The instrument's linearity was checked by first adjusting the its zero and span responses to zero (nitrogen) and an upscale calibration gas in the range of the expected concentrations. The instrument response was then challenged with other calibration gases of known concentration and accepted as being linear if the response of the other calibration gases agreed within  $\pm 2$  percent of range of the predicted values. (The response of the infrared absorption type CO and CO<sub>2</sub> analyzers is electronically linearized.). The strip chart excerpts that present the results of the multi-point linearity test are provided in Appendix C.

Before and after each test run, the analyzers were checked for zero and span drift. This allowed each test run to be bracketed by calibrations and documents the precision of the data just collected. The criterion for acceptable data is that the instrument drift is no more than 2 percent of the full scale response. The quality assurance worksheets in Appendix E summarize all multipoint calibration checks and zero to span checks performed during the tests. These worksheets (as prepared from the strip chart records of Appendix E) show that no drifts in excess of 2 percent existed.

Interference response tests on the instruments were conducted by the instrument vendors and Cubix Corporation on the NO<sub>x</sub>, CO, CO<sub>2</sub>, and O<sub>2</sub> analyzers. The sum of the interference responses for H<sub>2</sub>O, CO, SO<sub>2</sub>, CO<sub>2</sub> and O<sub>2</sub> (as appropriate for each analyzer) are less than 2 percent of the applicable full scale span value. The instruments used for the tests meet the performance specifications for EPA Methods 3a, 7e, and 10. The results of the interference tests are available in Appendix C of this report.

The residence time of the sampling and measurement system was

estimated using the pump flow rate and the sampling system volume. The pump's rated flow is 0.8 SCFM at 5 psig. The sampling system volume is 0.13 scf. Therefore, the sample residence time is approximately 10 seconds.

The NO<sub>x</sub> and O<sub>2</sub> sampling and analysis system was checked for response time per the procedures outlined in EPA's Method 20. The average NO<sub>x</sub> analyzer's response times were 0.61 minutes upscale and 0.65 minutes downscale. The O<sub>2</sub> analyzer's response times were 0.76 minutes (46 seconds) upscale and 0.88 minutes (53 seconds) downscale. The results of these response time tests are contained in Appendix C.

The sampling systems were leak checked by demonstrating that a vacuum greater than 10" Hg (21 in. Hg actual) could be held for at least 1 minute with a decline of less than 1" Hg. A leak test was conducted after the sample system was set up and before the system was dismantled (i.e. after testing was completed). This test was conducted to ensure that ambient air had not diluted the sample. Any leakage detected prior to the tests was repaired and another leak check conducted before testing commenced. No leaks were found during the post test leak checks.

The moisture train and Method 25 sample systems were leak checked independently of the gaseous sample system before and after each individual test run. These leak checks were performed in accordance with EPA Methods 4 and 25 to ensure that the sample was not diluted by ambient air. No leaks were detected.

The absence of leaks in the sampling system was also verified by a system bias check. The sampling system's integrity was tested by comparing the responses of the NO<sub>x</sub> analyzer to a calibration gas introduced via two paths. The first path was into the analyzer via the zero/span calibration manifold. The second path was to introduce a calibration gas into the sample system at the sample probe. Any difference in the instrument responses by these two methods was attributed to sampling system bias or leakage. NO<sub>x</sub> was used for this bias check because it is the most reactive of the compounds measured. The bias check was also conducted using methane standards on the THC analyzer. The criteria for acceptance is agreement within 2% of the full scale range of the analyzer. Examination of the strip chart excerpts and Instrumental Analysis Quality Assurance Data worksheet in Appendix C show that the analyzer response via both sample paths agreed within 2% in all cases.

The efficiency of the NO<sub>2</sub> to NO converter in the NO<sub>x</sub> analyzer was checked by having the analyzer sample a mixture of NO in N<sub>2</sub> standard gas and zero air from a Tedlar® bag. When this bag is mixed and exposed to sunlight, the NO is oxidized to NO<sub>2</sub> over approximately a 30-minute period. If the NO<sub>x</sub> instrument's converter is 100% efficient, then the NO<sub>x</sub> response does not decrease as the NO in the bag is converted to NO<sub>2</sub>. The criterion for acceptability is a demonstrated NO<sub>x</sub> converter efficiency greater than 90%. The strip chart excerpts that demonstrate the converter efficiency test are available in Appendix C. The above mentioned quality assurance worksheet of Appendix C also summarizes the results of the converter efficiency test.

The control gases used to calibrate the instruments were analyzed and certified by the compressed gas vendors to  $\pm 1\%$  accuracy for NO<sub>x</sub> and O<sub>2</sub>, and to  $\pm 2\%$  accuracy for the remaining gases. EPA Protocol No. 1 was used, where applicable (i.e. NO<sub>x</sub> gases), to assign the concentration values traceable to the National Bureau of Standards, Standard Reference Materials (SRM's). The gas calibration sheets as prepared by the vendor are contained in Appendix D.

The pitot tube tips used during the testing were visually inspected to ensure that they met the criteria of EPA Method 2. The pitot tubes were also wind tunnel tested and the results of those tests are contained in Appendix D. The pitot tube lines were leak checked in the field each time connection to the manometer was made in accordance with EPA Method 2 guidelines.

The dry gas meter used for the moisture train was calibrated prior to testing in accordance with EPA Method 4. A standard dry gas meter traceable to NIST was used for this calibration. Calibration certification documentation of the dry gas meter can be found in Appendix D.

Appendix D also contains calibration data on the altimeter and digital thermometer used during this testing.

The observer for the opacity measurements was certified by the Texas Air Control Board. The certification for the observer can be found in Appendix G.

Two Method 25 audit samples were provided by EPA at another compressor station during this series of compressor station tests. These audit samples were collected using the same equipment and techniques used during this test. The laboratory analysis of these audits were conducted

concurrently with the sample analyses. The results of the audit samples are included in Appendix C.

Cubix collected and reported the enclosed test data in accordance with the procedures and quality assurance activities described in this test report. Cubix makes no warranty as to the suitability of the test methods. Cubix also assumes no liability relating to the interpretation and use of the test data.

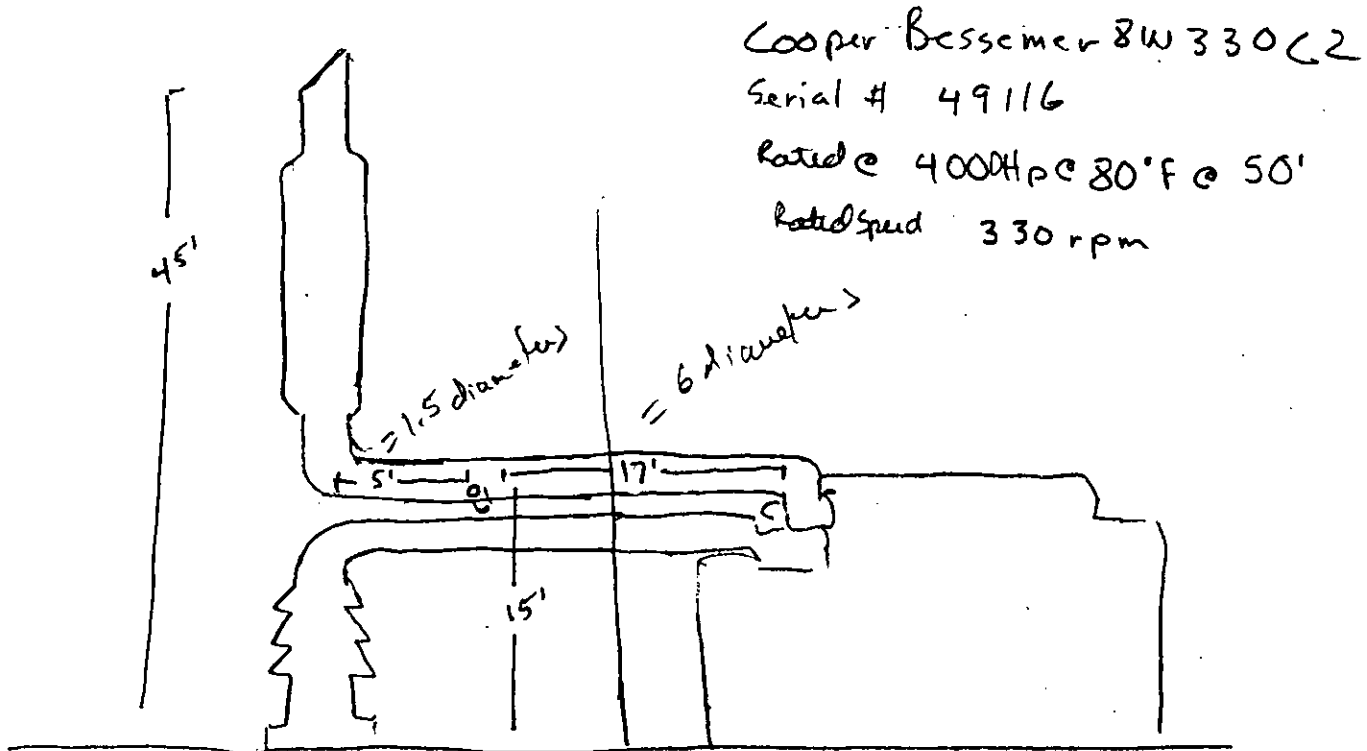
**APPENDIX A:  
FIELD DATA SHEETS**

# Circular Stack Sampling Traverse Point Layout (EPA Method 1)

Date: 3/19/72  
 Plant: Perry  
 Source: Cooper  
 Technician(s): MP, TS

Port + Stack ID: 46 in.  
 Port Extension 12 in.  
 Stack ID: 34 in.  
 Stack Area 6.31 ft<sup>2</sup>  
 Total Req'd Traverse Pts. 16  
 No. of Traverse Pts. 8 /diam.  
 No. of Traverse Pts. 8 /port

**Stack Diagram** (Side View showing major unit components, dimensions and nearest upstream & downstream flow disturbances)



Traverse Point Number	Length Factor (% of diameter)				Distance from Reference Point (inches)
	Number of traverse pts./diameter				
	4	6	8	12	
1	6.7	4.4	3.2	2.1	<u>11.088</u>
2	25.0	14.6	10.5	8.2	<u>13.57</u>
3	75.0	29.6	19.4	11.8	<u>16.590</u>
4	93.3	70.4	32.3	17.7	<u>20.982</u>
5		85.4	67.7	25.0	<u>33.018</u>
6		95.6	80.6	35.6	<u>37.404</u>
7			89.5	64.4	<u>40.430</u>
8			96.8	75.0	<u>42.912</u>
9				82.3	_____
10				88.2	_____
11				93.3	_____
12				97.9	_____



# MOISTURE AND VELOCITY FIELD DATA SHEETS

Date: 3/20/22  
 Plant/Operator: FGT/Rever  
 Source: Cooper Eng.  
 Technicians: NFTS  
 Atm. Pres. 29.67 in.Hg(Pb)  
 Test Run # C-1

Dry Gas Meter ID: Anderson  
 Dry Gas Meter Factor: 0.9904 (Kd)  
 Pitot Tube #/Type: 107 s-type  
 Pitot Tube Factor: 0.84 (Kp)  
 Static Pres. -0.70 in.H<sub>2</sub>O(Pg)  
 Average Stack Temp. 526 °F(Ts)

Pre-test Leak check	0.000 ft.3/min at 17.0 in. Hg Vacuum	Impinger #	Contents	Initial Weight	Final Weight
<u>OK</u>		1	<u>dH<sub>2</sub>O</u>	<u>695.7</u>	<u>723.4</u>
Post-test Leak check	0.000 ft.3/min at 16.5 in. Hg Vacuum	2	<u>dH<sub>2</sub>O</u>	<u>548.8</u>	<u>545.2</u>
<u>OK</u>		3	<u>MT</u>	<u>491.9</u>	<u>488.9</u>
		4	<u>SIG</u>	<u>752.1</u>	<u>754.3</u>
		5			
		6			
		Totals	<del>XXXXXXXXXX</del>	<u>2488.5</u>	<u>2511.8</u>

## Moisture Train

	Initial	Final
Time:	<u>8:45</u>	<u>9:38</u>
Meter Reading (ft <sup>3</sup> or L)	<u>1056.795</u>	<u>678.805</u>
Meter Temp. (°F)	<u>70</u>	<u>102</u>
Sample Box #	<u>Tr 7 BUN</u> <u>8750</u>	
O <sub>2</sub> %	<u>16.0</u>	
CO <sub>2</sub> %	<u>3.0</u>	

## Pitot Tube Traverse/Stack Temp./Angle

Traverse Pt.	ΔP (" H <sub>2</sub> O)	°F	B	ΔP (" H <sub>2</sub> O)	°F	B
1	<u>1.2</u>			<u>1.4</u>		
2	<u>1.4</u>			<u>1.4</u>		
3	<u>1.3</u>			<u>1.5</u>		
4	<u>1.1</u>			<u>1.4</u>		
5	<u>1.2</u>			<u>1.4</u>		
6	<u>0.9</u>			<u>1.2</u>		
7	<u>0.85</u>			<u>1.0</u>		
8	<u>1.0</u>			<u>1.1</u>		
9						
10						
11						
12						

# MOISTURE AND VELOCITY FIELD DATA SHEETS

Date: 3/20/92  
 Plant/Operator: FGT/Perrier  
 Source: Cooper Eng 1506  
 Technicians: MF TS  
 Atm. Pres. 29.07 in.Hg(Pb)  
 Test Run # C-2

Dry Gas Meter ID: Anderson  
 Dry Gas Meter Factor: 0.9904 (Kd)  
 Pitot Tube #/Type: 107 S-type  
 Pitot Tube Factor: 0.84 (Kp)  
 Static Pres. 0.74 in.H2O(Pg)  
 Average Stack Temp. 531 °F(Ts)

Pre-test Leak check	0.000 ft.3/min at 20.0 in. Hg Vacuum	Impinger #	Contents	Initial Weight	Final Weight
DF		1	H <sub>2</sub> O	723.4	731.2
Post-test Leak check	0.000 ft.3/min at 16.0 in. Hg Vacuum	2	H <sub>2</sub> O	545.2	548.2
DF		3	AT	488.9	490.0
		4	S.601	754.3	764.6
		5			
		6			
		Totals	<del>                    </del>	2511.8	2534

### Moisture Train

### Pitot Tube Traverse/Stack Temp./Angle

	Initial	Final
Time:	9:55	10:42
Meter Reading (ft <sup>3</sup> or L)	678.892	700.062
Meter Temp. (°F)	84	105
Sample Box #	Tr 7 Boy Orsat	
O <sub>2</sub> %	16.0	
CO <sub>2</sub> %	3.0	

Traverse Pt.	ΔP (" H <sub>2</sub> O)	°F	β	ΔP (" H <sub>2</sub> O)	°F	β
1	1.3			1.4		
2	1.4			1.4		
3	1.5			1.6		
4	1.5			1.5		
5	1.3			1.4		
6	1.2			1.3		
7	1.2			1.2		
8	1.2			1.1		
9						
10						
11						
12						

# MOISTURE AND VELOCITY FIELD DATA SHEETS

Date: 3-20-92  
 Plant/Operator: Florida Gas/ Kelly St  
 Source: Loop 101 Bessamel 1506  
 Technicians: NFTS  
 Atm. Pres. 29.92 in.Hg(Pb)  
 Test Run # C-3

Dry Gas Meter ID: I 5301  
 Dry Gas Meter Factor: 0.9904 (Kd)  
 Pitot Tube #/Type: S-Type  
 Pitot Tube Factor: 0.74 (Kp)  
 Static Pres. - .77 in.H<sub>2</sub>O(Pg)  
 Average Stack Temp. 509 °F(Ts)

Pre-test Leak check	0.000 ft.3/min at 15.0 in. Hg Vacuum	Impinger #	Contents	Initial Weight	Final Weight
OK		1	H <sub>2</sub> O	589.0	599.2
		2	H <sub>2</sub> O	548.2	550.3
Post-test Leak check	0.000 ft.3/min at 15.5 in. Hg Vacuum	3	NT	490.0	493.8
OK		4	S Gel	704.6	770.1
		5			
		6			
		Totals	<del>          </del>	2391.8	2413.4

### Moisture Train

### Pitot Tube Traverse/Stack Temp./Angle

	Initial	Final
Time:	11:15	12:02
Meter Reading (ft <sup>3</sup> or L)	700.43	722.646
Meter Temp. (°F)	88	121
Sample Box #	T-7 Box Orsat	
O <sub>2</sub> %	16.0	
CO <sub>2</sub> %	3.0	

Traverse Pt.	ΔP (" H <sub>2</sub> O)	°F	β	ΔP (" H <sub>2</sub> O)	°F	β
1	1.2			1.5		
2	1.4			1.4		
3	1.6			1.5		
4	1.6			1.6		
5	1.4			1.4		
6	1.1			1.4		
7	1.1			1.2		
8	1.0			1.0		
9						
10						
11						
12						

Perry Compressor Station--Moisture, Molecular Weight. Stack Flow Rate

**Operator/Plant** Florida Gas Perry Compressor Station  
**Location** Taylor County, Florida  
**Source** Cooper-Bessamer 8W330-C2  
**Technicians** TS,NF

Test Run No.	C-1	C-2	C-3
<b>Stack Moisture &amp; Molecular Wt. via EPA Method 4</b>			
CO2 (%)	3.00	3.00	3.00
O2 (%)	16.00	16.00	16.00
Beginning Meter Reading (ft3)	656.795	678.892	700.143
Ending Meter Reading (ft3)	678.805	700.062	722.646
Beginning Impinger Wt (g)	2488.5	2511.8	2391.8
Ending Impinger Wt. (g)	2511.8	2534	2413.4
Dry Gas Meter Factor (Kd)	0.9904	0.9904	0.9904
Dry Gas Meter Temperature (°F begin)	70	84	110
Dry Gas Meter Temperature (°F end)	102	105	120
Atmospheric Pressure (in Hg, abs.)	29.67	29.64	29.67
Stack Gas Moisture (% volume)	5.00	5.03	4.78
Dry Gas Fraction	0.950	0.950	0.952
Stack Gas Molecular Wt. (lbs/lb-mole)	28.56	28.56	28.59
<b>Stack Flow Rate via Pitot Tube</b>			
Pitot Tube Factor	0.84	0.84	0.84
ΔP #1	1.2	1.3	1.2
ΔP #2	1.4	1.4	1.4
ΔP #3	1.3	1.5	1.6
ΔP #4	1.1	1.5	1.6
ΔP #5	1.2	1.3	1.4
ΔP #6	0.9	1.2	1.1
ΔP #7	0.85	1.2	1.1
ΔP #8	1.0	1.2	1
ΔP #9	1.40	1.40	1.50
ΔP #10	1.40	1.40	1.40
ΔP #11	1.50	1.60	1.50
ΔP #12	1.60	1.50	1.60
ΔP #13	1.40	1.40	1.40
ΔP #14	1.20	1.30	1.40
ΔP #15	1.00	1.20	1.40
ΔP #16	1.10	1.10	1.20
Sum of Square Root of ΔP's	17.6	18.5	18.6
Number of Traverse Points	16	16	16
Average Square Root of ΔP's	1.10	1.16	1.16
Average Temperature (°F)	526	531	509
Static Pressure (in. H2O)	-0.7	-0.74	-0.77
Stack Diameter (in.)	34	34	34
Stack Area (ft2)	6.31	6.31	6.31
Stack Velocity (ft/min)	5121	5401	5367
Stack Flow,wet (ACFM)	32288	34056	33841
Stack Flow,dry (SCFH)	9.76E+05	1.02E+06	1.04E+06

# Volatile Organic Carbon by Method 25

Client: <u>FGT</u>	Project #: _____
Plant: <u>Perry FI</u>	Sample Location: <u>Centroid</u>
Operator: <u>LF, RF, TS</u>	Date: <u>3/25/92</u>
Run Number: <u>C-1</u>	Sample ID: <u>*10</u>
Tank Number: <u>4174</u>	Trap Number: <u>X-10</u>
Sampling Train ID#: <u>6825</u>	% CO2: <u>3.0</u>
Side: Left / Right: <u>1</u>	% H2O: <u>5.0</u>
Start Time: <u>830</u>	Stop Time: <u>930</u>

Pressure Readings	Tank Vacuum		Barometric Pressure mm Hg / in Hg	Ambient Temperature C / F
	Manometer mm Hg / in Hg	Gauge mm Hg / in Hg		
Pre Test	23.2	22.9	29.57	62
Post Test	2.5	<del>22.32</del>	29.57	62

Leak Rate	Tank* (in Hg)		Trap black ball reading
	Allowable	Actual	
Pre Test	0.59	0	0
Post Test	0.59	0	0

$\Delta P = .01 \frac{F P_b \emptyset}{V_t}$   
 $\Delta P$  = Pressure Change (in Hg)  
 $F$  = Sampling Flow Rate cc / min  
 $P_b$  = Barometric Pressure (in Hg)  
 $\emptyset$  = Leak Check Time Period (min)  
 $V_t$  = Sample Train Volume (cc); approx 100 cc

Clock Time	Gauge Vacuum (in Hg)	Flowmeter Setting (silver ball)	Probe Temp C / F	Filter Temp C / F	Notes
830	22.9	40	265	255	
835	25.4	40	266	255	
830	23.5	40	270	256	
845	21.0	40	268	256	
850	19.5	70	267	257	
855	17.1	40	267	256	
900	15.0	70	267	258	
905	13.1	40	267	258	
910	11.7	40	268	258	
915	9.6	40	265	258	
920	7.3	40	265	259	
925	5.4	40	265	259	
930	3.2	40	264	260	



## Volatile Organic Carbon by Method 25

Client: <u>F6J</u>	Project #: _____
Plant: <u>Perry, FI</u>	Sample Location: <u>Control</u>
Operator: <u>LF, NFB</u>	Date: <u>3/20/92</u>
Run Number: <u>C-2</u>	Sample ID: _____
Tank Number: <u>4791</u>	Trap Number: <u>X-13</u>
Sampling Train ID#: <u>EX25</u>	% CO <sub>2</sub> : <u>13.0</u>
Side: Left / Right: <u>#1</u>	% H <sub>2</sub> O: <u>5.0</u>
Start Time: <u>1000</u>	Stop Time: <u>1100</u>

Pressure Readings	Tank Vacuum		Barometric Pressure mm Hg / in Hg	Ambient Temperature C/F
	Manometer mm Hg / in Hg	Gauge mm Hg / in Hg		
Pre Test	26.5	28.2	29.67	64
Post Test	0.30	2.7	29.67	63

Leak Rate	Tank* (in Hg)		Trap black ball reading
	Allowable	Actual	
Pre Test	0.50	0	0
Post Test	0.59	0	0

$$\Delta P = .01 \frac{F P_b \theta}{V_t}$$

$\Delta P$  = Pressure Change (in Hg)

F = Sampling Flow Rate cc / min

P<sub>b</sub> = Barometric Pressure (in Hg)

$\theta$  = Leak Check Time Period (min)

V<sub>t</sub> = Sample Train Volume (cc); approx 100 cc

Clock Time	Gauge Vacuum (in Hg)	Flowmeter Setting (silver ball)	Probe Temp C/F	Filter Temp C/F	Notes
1000	28.2	40	266	257	
1005	28.1	40	267	258	
1010	23.0	40	268	258	
1015	21.4	40	269	259	
1020	19.2	40	270	258	
1025	17.0	40	275	259	
1030	15.2	40	275	260	
1035	13.9	40	270	260	
1040	10.1	40	270	260	
1045	8.2	40	270	261	
1050	6.9	40	271	260	
1055	4.9	40	270	261	
1100	2.7	40	270	261	



Volatile Organic Carbon by Method 25

Client: <u>Florida Gas Trans.</u>	Project #: _____
Plant: <u>Perry, FL</u>	Sample Location: <u>Centraid</u>
Operator: <u>LBNF, TB</u>	Date: <u>3/20/92</u>
Run Number: <u>C-3</u>	Sample ID: _____
Tank Number: <u>4T 81</u>	Trap Number: <u>C10</u>
Sampling Train ID#: <u>EX 25</u>	% CO2: <u>5.0</u>
Side: Left / Right: <u>Fl</u>	% H2O: <u>5.0</u>
Start Time: <u>1120</u>	Stop Time: <u>1220</u>

Pressure Readings	Tank Vacuum		Barometric Pressure mm Hg / in Hg	Ambient Temperature C / F
	Manometer mm Hg / in Hg	Gauge mm Hg / in Hg		
Pre Test	<del>28.1</del> 27.1	28.5	29.67	65
Post Test	1.9	4.0	29.66	65

Leak Rate	Tank * (in Hg)		Trap black ball reading
	Allowable	Actual	
Pre Test	.59	0	0
Post Test	.59	0	0

$\Delta P = .01 \frac{F P_b \phi}{V_t}$   
 $\Delta P$  = Pressure Change (in Hg)  
 $F$  = Sampling Flow Rate cc / min  
 $P_b$  = Barometric Pressure (in Hg)  
 $\phi$  = Leak Check Time Period (min)  
 $V_t$  = Sample Train Volume (cc); approx 100 cc

Clock Time	Gauge Vacuum (in Hg)	Flowmeter Setting (silver ball)	Probe Temp C / F	Filter Temp C / F	Notes
1120	27.1	40	271	257	
1125	25.0	40	272	258	
1130	23.7	40	272	259	
1135	21.9	40	272	260	
1140	19.4	40	272	260	
1145	17.0	40	273	261	
1150	15.4	40	275	260	
1155	13.0	40	275	261	
1200	11.4	40	275	260	
1205	9.2	40	274	260	
1210	7.4	40	275	261	
1215	5.0	40	276	262	
1220	4.0	40	274	262	



4336

CHAIN OF CUSTODY RECORD

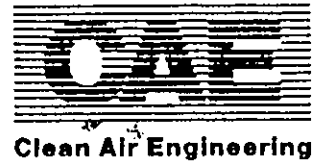
PROJ. NO.		PROJECT NAME			NO. OF CONTAINERS	REMARKS					
DEPT. NO.		SAMPLERS: (Signature)									
8151		Cubix Corp			002	Blank value (ppmv) N/AFC Blank value (ppmv)					
Joseph Rudyk											
LAB NO.	SAMPLE NO.	DATE	TIME	SAMPLE LOCATION							
	C-2	3/19/92	1020	Trap # N20	1.9				Quincy - Fla GAS ✓		
	C-3	3/18/92	1325	N21	1.8				Caryville - Fla GAS ✓		
				VWR	0.9						
	C-2	3/18/92	1210	TANK # 4T19	0.0				Caryville - Fla GAS ✓		
	C-3	3/18/92	1325	4T22	0.0				CAROL VIGOR - Fla GAS ✓		
				4T29	1.8						
	C-3	3/26/92	1100	4T41	2.1				Melbourne - Fla GAS ✓		
				4T66	0.1						
				4T71	0.0						
	C-2	3/24/92	1130	4T80	0.6				Silver Springs Fla GAS ✓		
	C-3	3/20/92	1120	4T81	0.2				Perry - Fla GAS ✓		
	C-1	3/24/92	1000	4T89	0.7				Silver Springs - Fla GAS ✓		
	C-2	3/20/92	1000	4T91	0.1				Perry - Fla GAS ✓		
	C-2	3/26/92	955	4T103 LAB 412	0.5				Melbourne - Fla GAS ✓		
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Relinquished by: (Signature)		Date / Time		Received by: (Signature)	
[Signature]		4/1/92 11:42		[Signature]		[Signature]		[Signature]		[Signature]	
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Relinquished by: (Signature)		Date / Time		Received by: (Signature)	
[Signature]		[Signature]		[Signature]		[Signature]		[Signature]		[Signature]	
Relinquished by: (Signature)		Date / Time		Received for Laboratory By:		Date / Time					
[Signature]		[Signature]		[Signature]		[Signature]					
REMARKS:											



500 W. Wood Street  
Palatine, IL 60067  
708/991-3300



PROJ. NO.		PROJECT NAME				NO. OF CON-TAINERS	REMARKS					
DEPT. NO.												
8151		Cubix Corp.				008 BLANK VALUE (SPRINK)						
SAMPLERS: (Signature)		Joseph Rudyk										
LAB NO.	SAMPLE NO.	DATE	TIME	SAMPLE LOCATION								
	C-1	3/26/92	830	Tap #	B35	3.0					Melbourne - Fla. GAS ✓	
	C-2	3/7/92	1530		B53	4.5					MUNSON - Fla. GAS ✓	
	C-5	3/27/92			B233	1.3					Melbourne	
	C-2	3/24/92	1130		C1	2.4					Silver Springs - Fla. GAS ✓	
	C-1	3/19/92	900		C3	3.5					Quincy - Fla. GAS ✓	
	Adit-2	3/26/92			C7	0.8					Melbourne	
	C-3	3/29/92	1120		C10	6.6					Perry - Fla. GAS ✓	
	C-3	3/19/92	1413		C13	3.6					MUNSON - Fla. GAS ✓	
	C-3				C15	3.6					BROOKER	
	C-2	3/6/92	955		C37	0.8					Melbourne - Fla. GAS ✓	
	C-2	3/7/92	1300		R002	4.3					Coating with C-PLG	
					R004	1.2						
					R008	2.5						
					X1	2.6						
	C-1	3/20/92	830		X10	2.5					Perry - Fla. GAS ✓	
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Date / Time		Relinquished by: (Signature)		Date / Time		
[Signature]		4/1/92		[Signature]								
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Date / Time		Relinquished by: (Signature)		Date / Time		
[Signature]				[Signature]								
Relinquished by: (Signature)		Date / Time		Received for Laboratory by:		Date / Time						
[Signature]				[Signature]								
REMARKS:												



PROJ. NO.		PROJECT NAME			NO. OF CONTAINERS	REMARKS					
DEPT. NO.		SAMPLERS: (Signature)									
8151		Cubix Corp			CO <sub>2</sub>	BLANK VALUE (PPH V/L)					
		Joseph Rudyk									
LAB NO.	SAMPLE NO.	DATE	TIME	SAMPLE LOCATION							
→	C-2	3/20/92	1000	Trap # X13 ? Brooker	1.8					Perry - Fla. GAS ✓	
				X14	0.9						
				X16	2.3						
	Audit-1	3/26/92		X23	2.6					Melbourne	
				X27	1.8						
				X28	8.0						
	C-3	3/24/92	1100	X32	3.3					Melbourne - Fla. GAS ✓	
	C-1	3/24/92	1000	X48	9.0					Silver Springs - Fla. GAS ✓	
	C-4	3/27/92		X4	2.3					Melbourne	
	C-3	3/19/92	1135	N2	5.6					Quincy - Fla. GAS ✓	
	C-3	3/24/92	1310	N4	3.0					Silver Spring - Fla. GAS ✓	
				N7	2.1						
	C-6	3/27/92		N8	2.6					Melbourne	
	C-1	3/17/92	1425	N15	8.7					Munson - Fla GAS ✓	
	C1	3/28/92	1100	N19	3.0					Caryville Fla GAS ✓	
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Relinquished by: (Signature)		Date / Time		Received by: (Signature)	
[Signature]		4/1/92 142		[Signature]		[Signature]		[Signature]		[Signature]	
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Relinquished by: (Signature)		Date / Time		Received by: (Signature)	
[Signature]		[Signature]		[Signature]		[Signature]		[Signature]		[Signature]	
Relinquished by: (Signature)		Date / Time		Received for Laboratory		Date / Time					
[Signature]		[Signature]		[Signature]		[Signature]					
REMARKS:											

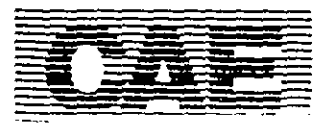


4337

CHAIN OF CUSTODY RECORD

PROJ. NO.		PROJECT NAME				NO. OF CONTAINERS	REMARKS									
DEPT. NO.		SAMPLERS: (Signature)														
LAB NO.	SAMPLE NO.	DATE	TIME	SAMPLE LOCATION												
8151		Cubix, Corp				NAHC BLACK VALVE (SPRUE)	/ / / / / / / / / /									
Joseph Rudyk																
	Audit-2	3/26/92		TANK # 4T107	0.1											Melbourne
	C-2	3/23/92	1733	4T108	0.1											Brooker - Fla. GAS ✓
	C-1	3/20/92	830	4T114	0.2											Perry - Fla. GAS ✓
	C-6	3/27/92	15	4T119	0.7											Melbourne
	C-11	3/23/92	1526	4T121	0.1											Brooker - Fla. GAS ✓
				4T127	0.4											
	Audit 1	3/26/92		4T128	0.2											Melbourne
	C-1	3/19/92	2900	4T149	0.9											Quincy - Fla. GAS ✓
				4T159	1.1											
	C-3	3/19/92	1135	4T177	1.1											Quincy - Fla. GAS ✓
	C-3	3/23/92	1833	4T182	0.1											Brooker - Fla. GAS ✓
	C-3	3/24/92	310	4T187	1.5											Silver Springs Fla. GAS ✓
	CA	3/27/92		4T193	0.2											Melbourne
	C-1	3/26/92	28:30	4T194	0.1					Melbourne - Fla. GAS ✓						
	C-5	3/27/92		4T197	0.1					Melbourne						
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Date / Time		Received by: (Signature)								
[Signature]		4/1/92 1:22		Tom Gross		/ /		/ /								
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Date / Time		Received by: (Signature)								
[Signature]		/ /		[Signature]		/ /		/ /								
Relinquished by: (Signature)		Date / Time		Received for Laboratory Use		Date / Time		Received by: (Signature)								
[Signature]		/ /		[Signature]		/ /		/ /								

REMARKS:



500 W. Wood Street

Table of Carbon Concentration for Method 25.  
 Samples collected by Cubix Corp. at Florida  
 Gas & Trans on 3/24/92 and reported on 4/29/92.

Source	Sample - Run ID #	Carbon Concentration			
		Total (Mc) (mg/dscm)	Total (C) (ppmv)	Conden- sible (Ccm) (ppmv)	Noncon- densible (Ctm) (ppmv)
PERRY STATION	C-1 *	480.3	962.0	923.0	39.0
	C-2	97.0	194.3	154.7	39.6
	C-3	105.4	211.0	177.1	33.9

Compiled By: Miguel Juy On: 5-1-92

Approved By: B.C. On: 5/1/92

Page 1

\* Sample leaked during preparation, which could  
 cause high results.



Job No. 8160  
 Client Cubix  
 Disk/File 8160P  
 Page No. 2

Plant: Florida Gas & Trans.  
 Sample Loc. Perry Station  
 (In/Out) Centroid  
 Date 3/28/92

Preliminary Data-----

Run No.	C-1	C-2	C-3
Tank No.	4T114	4T91	4T81
Trap No.	X10	X13	C10
Tank Volume V(cc)	4272	4255	4265

Field Data-----

PTI (mm Hg)	-717	-673	-688
TTI (F)	62	64	65
PbI (mm Hg)	754	754	754
PT (mm Hg)	-64	-8	-48
TT (F)	62	63	65
Pb (mm Hg)	754	754	753

Noncondensable Organics-----

PT(Lab) (mm Hg)	-60	-58	-82
TT(Lab) (F)	77	77	77
Pb(Lab) (mm Hg)	742	742	743
PTF (mm Hg)	920	915	922
TTF (F)	77	77	77
PbF (mm Hg)	742	741	743
Ba (ppmv C)	0.2	0.1	0.2
Ctm 1 (ppmv C)	17.3	16.8	14.8
Ctm 2 (ppmv C)	15.4	16.5	12.8
Ctm 3 (ppmv C)	15.2	16.0	12.9
Avg. Ctm (ppmv C)	16.0	16.4	13.5
RSD Ctm (%)	7.3	2.5	8.3

Condensable Organics-----

ICV Tank No.	4T141	4T215	4T113
ICV Tank, Vv (cc)	4041	3994	4265
PFI (mm Hg)	-732	-732	-734
TFI (F)	77	77	77
PbFI (mm Hg)	742	741	743
PF (mm Hg)	920	920	922
TF (F)	77	77	77
PbFf (mm Hg)	742	741	743
Bt (ppmv C)	2.5	1.8	6.6
Ccm 1 (ppmv C)	392.9	69.9	77.1
Ccm 2 (ppmv C)	403.6	69.7	75.0
Ccm 3 (ppmv C)	394.2	69.1	76.3
Avg. Ccm (ppmv C)	396.9	69.6	76.1
RSD Ccm (%)	1.5	0.6	1.4

Total Gaseous Nonmethane Organics (TGNMO)=====

Vs (cc)	3714	3761	3608
Dil. Factor (Non)	2.474	2.425	2.547
Dil. Factor (Con)	2.340	2.283	2.547
Ct (ppmv C)	39.0	39.6	33.9
Cc (ppmv C)	923.0	154.7	177.1
Ct+Cc= C (ppmv C)	962.0	194.3	211.0
Mc (mg C/dscm)	480.3	97.0	105.4



**APPENDIX B:  
EXAMPLE CALCULATIONS**

## MOISTURE CONTENT

refers to test run C-1

$$\begin{aligned}V_1 &= \text{initial dry gas meter reading} = 656.795 \text{ ft}^3 \\V_2 &= \text{final dry gas meter reading} = 678.805 \text{ ft}^3 \\V_{\text{net}} &= \text{total gas sample volume collected (ft}^3\text{)} \\&= V_2 - V_1 \\&= 678.805 - 656.795 = 22.01 \text{ ft}^3\end{aligned}$$

$$\begin{aligned}M_1 &= \text{initial weight of impinger train} = 2488.5 \text{ g} \\M_2 &= \text{final weight of impinger train} = 2511.8 \text{ g}\end{aligned}$$

$$\begin{aligned}\text{MWC} &= \text{total weight gain of all impingers (g)} \\&= M_2 - M_1 = 2511.8 - 2488.5 \\&= 23.3 \text{ g}\end{aligned}$$

$$K_d = \text{dry gas meter factor (unitless)} = 0.9904$$

$$\begin{aligned}V_{\text{corrected}} &= V_{\text{net}} \times K_d = x \\&= 22.01 \times 0.9904 = 21.799 \text{ ft}^3.\end{aligned}$$

1.335 liters weighs 1 gram at standard conditions  
499.4 = Gas constant

$$P_{\text{bar}} = \text{barometric pressure (in Hg)} = 29.67$$

$$T = \text{temperature of gas DGM (F}^\circ\text{)} = 86$$

$F_w$  = moisture fraction by volume

$$\begin{aligned}&= \frac{\text{volume H}_2\text{O collected in impingers}}{\text{vol. H}_2\text{O collected} + \text{volume gas dry gas collected}}\end{aligned}$$

$$\begin{aligned}&= \frac{\text{MWC} \times 1.335}{(\text{MWC} \times 1.335) + (((V_{\text{cor}} \times P_{\text{bar}}) / (T + 460)) \times 499.4)} \\&= \frac{(23.3 \times 1.335)}{(23.3 \times 1.335) + (((21.799 \times 29.67) / (86 + 460)) \times 499.4)} \\&= 0.05 \text{ moisture}\end{aligned}$$

## MOLECULAR WEIGHT

refers to test run C-1

$$MW_{H_2O} = \text{molecular wt of } H_2O = 18 \text{ lb/lb-mole}$$

$$MW_{CO_2} = \text{molecular wt of } CO_2 = 44 \text{ lb/lb-mole}$$

$$MW_{O_2} = \text{molecular wt of } O_2 = 32 \text{ lb/lb-mole}$$

$$MW_{N_2} = \text{molecular wt of } N_2 = 28 \text{ lb/lb-mole}$$

$$C_{CO_2} = \text{concentration of } CO_2 = 3.0 \text{ (from Orsat)}$$

$$C_{O_2} = \text{concentration of } O_2 = 16.0 \text{ (from Orsat)}$$

$$C_{N_2} = \text{concentration of } N_2 = 1 - (C_{CO_2} + C_{O_2}) = 0.81$$

$$F_w = \text{moisture fraction} = 0.05$$

$$F_d = \text{dry gas fraction} = 1 - F_w = 0.95$$

MW = molecular weight of stack gas (lb/lb-mole)

$$= \text{wt of } H_2O + \text{wt. of } CO_2 + \text{wt. of } O_2 + \text{wt. of } N_2$$

$$= (MW_{H_2O} \times F_w) + (F_d \times ((MW_{CO_2} \times C_{CO_2}) + (MW_{O_2} \times C_{O_2}) + (MW_{N_2} \times C_{N_2})))$$

$$= (18 \times 0.05) + (0.95 \times ((44 \times 0.03) + (32 \times 0.16) + (28 \times 0.81)))$$

$$= 28.56 \text{ lb/lb-mole}$$



## STACK GAS VELOCITY AND FLOW RATE

refers to test run C-1

$$\begin{aligned}K_p &= \text{pitot tube factor} = .84 \\ \Delta P &= \text{pressure difference in stack as measured (in. H}_2\text{O)} \\ (\sqrt{\Delta P})_{\text{avg}} &= \text{average of square root of } \Delta P\text{'s} = 1.1011 \\ T_s &= \text{stack temperature} = 526 \text{ F}^\circ = 986 \text{ R}^\circ \\ P_b &= \text{atmospheric pressure (in Hg)} = 29.67 \\ P_g &= \text{stack static pressure (in. H}_2\text{O)} = -0.7 \\ P_s &= \text{absolute stack pressure} \\ &= P_b + (P_g \times .0735 \text{ in.Hg / in.H}_2\text{O}) = 29.6186 \text{ in. Hg}\end{aligned}$$

$V = \text{stack velocity (ft/min)}$

$$\begin{aligned}&= 5128 \times K_p \times (\sqrt{\Delta P})_{\text{avg}} \times \sqrt{(T_s / (P_s \times MW))} \\ &= 5128.8 \times .84 \times 1.1011 \times \sqrt{(986 / (29.6186 \times 28.56))} \\ &= 5121 \text{ ft/min}\end{aligned}$$

$Q_a = \text{stack flow rate (ft}^3\text{/min)}$

$$\begin{aligned}&= V \times A, \text{ where } A = \text{area of stack} = 6.31 \text{ ft}^2 \\ &= 5121 \times 6.31 = 32300 \text{ ft}^3\text{/min}\end{aligned}$$

$Q_d = \text{stack flow rate on dry basis at standard conditions (SCFH)}$

$$\begin{aligned}&= Q_a \times 1059 \times (P_s / T_s) \times F_d \\ &= 32300 \times 1059 \times (29.6186 / 986) \times 0.95 \\ &= 9.76 \times 10^5 \text{ SCFH}\end{aligned}$$

**FLOW RATE DETERMINATION BY F-FACTOR (EPA Method 19)**  
refers to test run C-1

$$\begin{aligned}Q_f &= \text{fuel flow} = 28025 \text{ SCF/hr} \\F_{\text{BTU}} &= \text{heating value of gas} = 1028 \text{ BTU/SCF} \\F &= \text{O}_2 \text{ F factor} = 8636 \text{ SCF/MMBTU} \\C_{\text{O}_2} &= \text{concentration of O}_2 = 16.05 \%(\text{from analyzer})\end{aligned}$$

$$\begin{aligned}Q_d &= \text{stack flow rate on dry basis at standard conditions (SCFH)} \\&= Q_f \times F_{\text{BTU}} \times 10^{-6} \times F \times 20.9 / (20.9 - C_{\text{O}_2}) \\&= 28025 \times 1028 \times 10^{-6} \times 8636 \times 20.9 / (20.9 - 16.05) \\&= 1.07 \times 10^6 \text{ SCFH}\end{aligned}$$

With CO<sub>2</sub> F-factor (i.e. F=1023), same calculation is used except for final term.....

$$\begin{aligned}Q_d &= Q_f \times F_{\text{BTU}} \times 10^{-6} \times F \times 100/C_{\text{CO}_2} \\&= 28025 \times 1029 \times 10^{-6} \times 1023 \times 100/2.92 \\&= 1.01 \times 10^6 \text{ SCFH}\end{aligned}$$

\* For calculation of f-factor and heating value of fuels, see Appendix H.

## MASS EMISSION RATES

refers to test run C-1

$\text{NO}_x = \text{concentration of NO}_x = 72 \text{ ppmv}$

$\text{CO} = \text{observed concentration of CO} = 110 \text{ ppmv}$

$\text{VOC} = \text{observed concentration via EPA Method 25 and 18}$   
 $= 50.7 \text{ ppmv}$

$1 \text{ SCF NO}_x = 11.94 \times 10^{-8} \text{ lbs}$

$1 \text{ SCF CO} = 7.26 \times 10^{-8} \text{ lbs}$

$1 \text{ SCF C1(methane)} = 4.15 \times 10^{-8} \text{ lbs}$

$Q_d = \text{stack flow rate} = 6.00 \times 10^5 \text{ SCFH}$

$E_{\text{NO}_x} = \text{mass emission rate of NO}_x \text{ (lb/hr)}$

$$= \text{NO}_x \times Q_d \times 11.94 \times 10^{-8}$$

$$E_{\text{NO}_x} = 72 \times 9.76 \times 10^5 \times 11.94 \times 10^{-8}$$

$$E_{\text{NO}_x} = 8.4 \text{ lb/hr}$$

$$E_{\text{CO}} = 7.8 \text{ lb/hr}$$

$$E_{\text{VOC}} = 2.2 \text{ lb/hr}$$

$\text{HP} = \text{engine horsepower} = 3980 \text{ hp}$

$454 \text{ g} = 1.0 \text{ lb}$

$$E_{\text{NO}_x} \text{ (g/hp-hr)} = E_{\text{NO}_x} \times 454 / \text{HP}$$

$$= 8.4 \times 454 / 3980$$

$$E_{\text{NO}_x} \text{ (g/hp-hr)} = 0.96 \text{ g/hp-hr}$$

$$E_{\text{CO}} \text{ (g/hp-hr)} = 0.89 \text{ g/hp-hr}$$

$$E_{\text{VOC}} \text{ (g/hp-hr)} = 0.25 \text{ g/hp-hr}$$

## Stack Gas Flow Rate via AGA Carbon Balance Method

Refers to Test Run #C-1

$$Q_f = \text{fuel flow} = 28025 \text{ SCF/hr}$$

$$C_f = \text{carbon content of fuel (from fuel analysis)} = 1.029$$

$$C_e = \text{exhaust gas carbon content}$$

$$= \text{CO} + \text{THC (as C1)} + \text{CO}_2$$

$$= (110 + 800) / 10000 + 2.92 = 3.01 \%$$

$$Q = \text{stack flow rate}$$

$$= Q_f \times C_f \times 100 / C_e$$

$$= 28025 \times 1.029 \times 100 / 3.01$$

$$= 9.58 \times 10^5 \text{ SCFH}$$

## SO2 Emission Rate from Fuel Analysis

Refers to Test Run #C-1

S = sulfur content of fuel = <0.059 grains/100 DSCF

7000 grains = 1.0 lb

Q<sub>f</sub> = 28025 SCF/hr

SO<sub>2</sub> = mass emission rate of SO<sub>2</sub>

= S / 100 / 7000 x Q<sub>f</sub>

= <.059 / 100 / 7000 x 28025

= <0.0024 lbs/hr

## Moisture Content via Stoichiometry

Refers to test run #1

H = Ambient humidity (via psychrometer) = 0.0068 lb/lb air

O<sub>2</sub> = O<sub>2</sub> concentration in stack = 16.05%

F = wet basis O<sub>2</sub> F-factor (from fuel calcs)

= 10641 DSCF/MMBTU

FW = moisture F-factor = 2005 SCF of H<sub>2</sub>O/MMBTU

CM = combustion moisture % at 0% O<sub>2</sub>

=  $F_w / F \times 100 = 2005 / 10641 \times 100$

= 18.84 %

Fw = moisture content

=  $(CM \times (20.9 - O_2) / 20.9) + (H \times 64.3)$

=  $(18.84 \times (20.9 - 16.05) / 20.9) + (.0068 \times 64.3)$

= 4.81 %

**APPENDIX C:  
QUALITY ASSURANCE ACTIVITIES**

0 10 20 30 40 50 60 70 80 90 100

88.1000  
1.0000

NOX SAMPLE SYSTEM BIAS CHECK

3.99 O<sub>2</sub>  
150 CO

101 CO

171 O<sub>2</sub>

117 CO

(6334)

CHART NO. RN2-01-25-20M

Charts-Inc

Multipoint Linearity

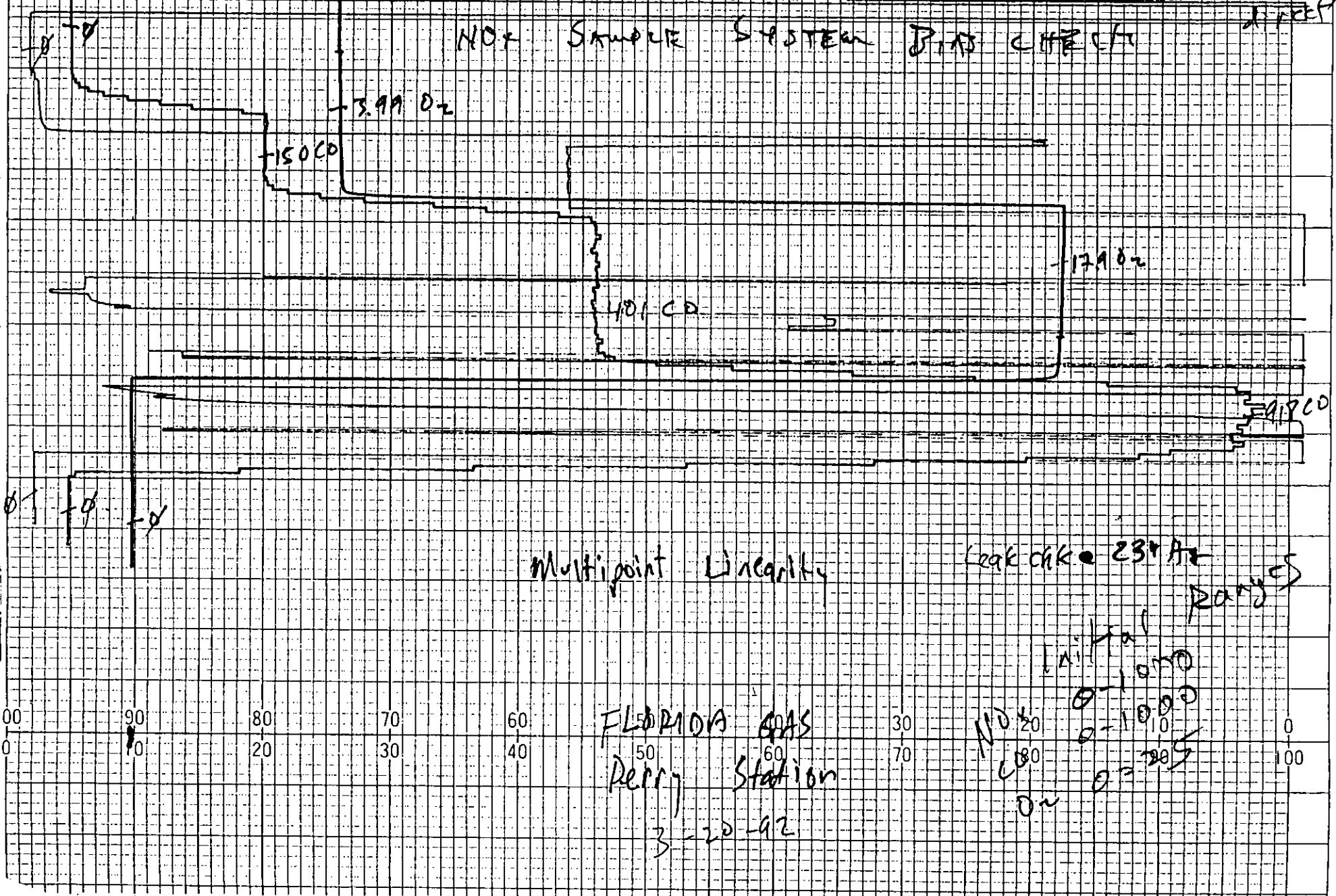
Leak chk = 231 A  
RANGE

Initial  
0-1000  
0-1000  
0-200

FLORIDA GAS  
Perry Station  
3-20-92

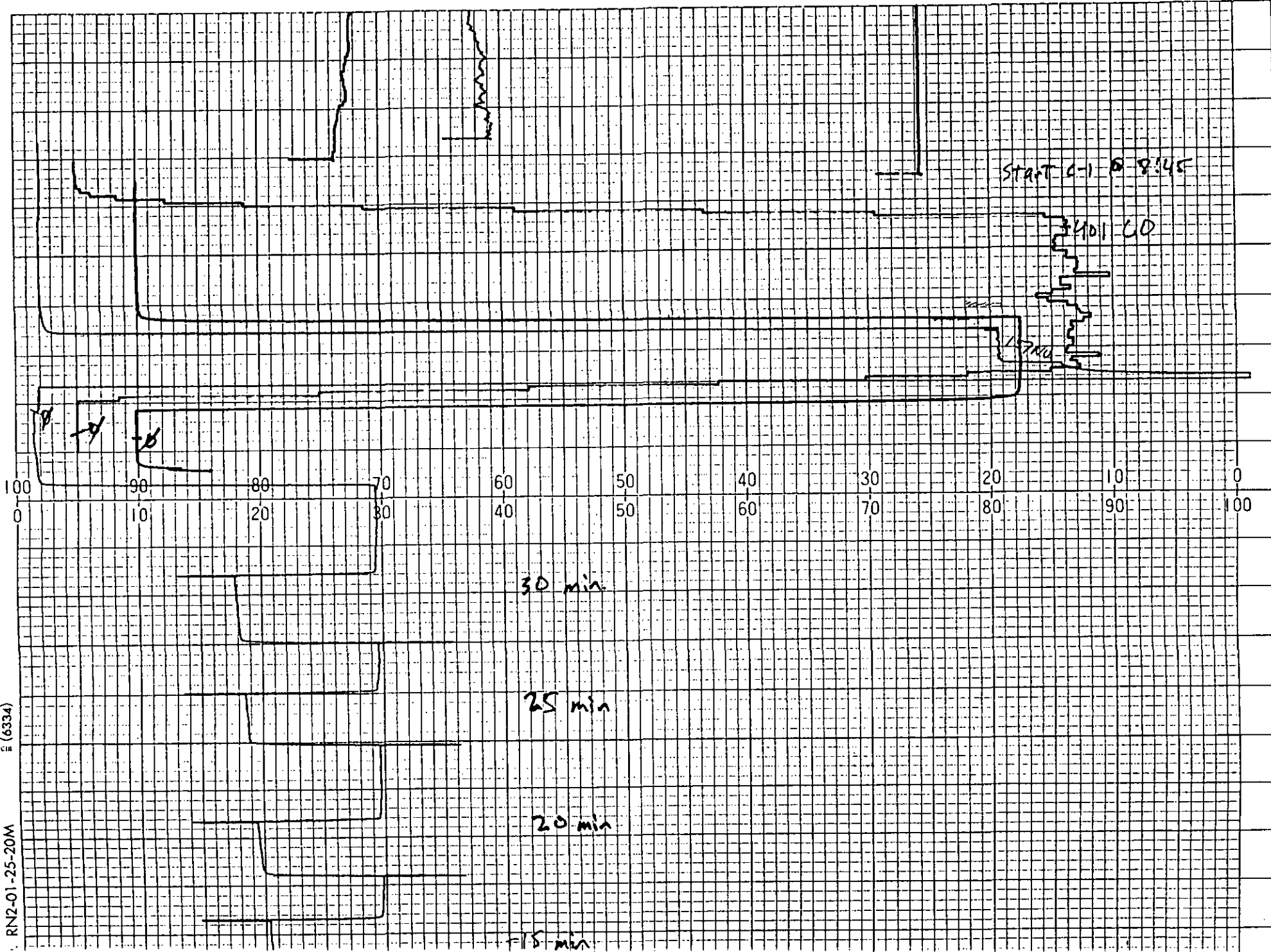
NO  
CO  
ON

100 90 80 70 60 50 40 30 20 10 0  
980cm 0









940cir (6334)

RN2-01-25-20M

15 min

1320cm

823 C1

17.79 CO<sub>2</sub>

3.12 CO<sub>2</sub> (0-4)

100 90 80 70 60 50 40 30 20 10 0

0 10 20 30 40 50 60 70 80 90 100

Multipoint Linearity

Conf Chk 0311 Hz

FLORIDA GAS  
 Perry Station  
 3-20-92

TJK  
CDW

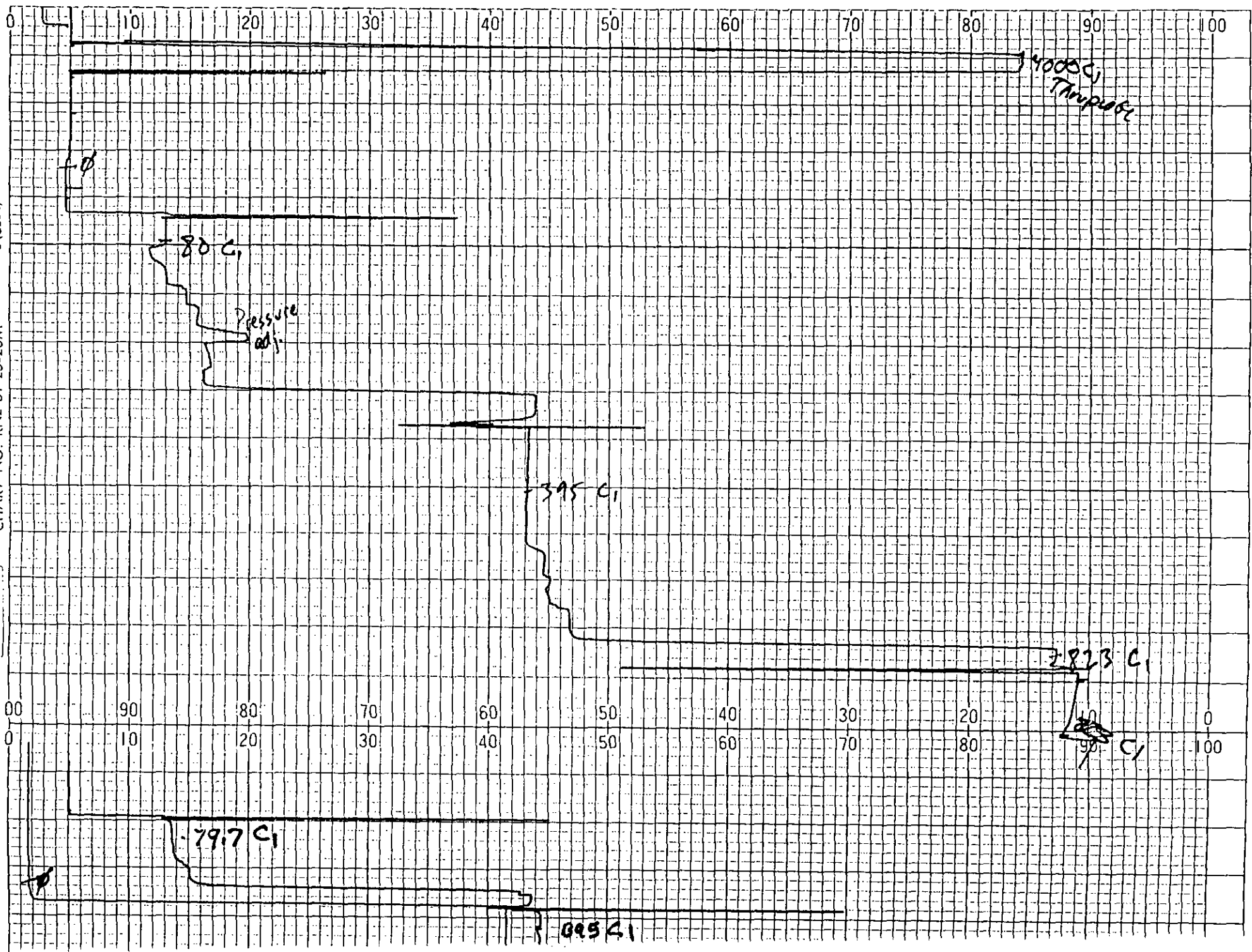
(6334)

C. RN2-01-25-20M

1306cm (6334)

CHART NO. RN2-01-25-20M

Charts, Inc.



CHART

Charts-Inc

1280cm



START 6-10 P. 45

4000 G

Direct

100

90

80

70

60

50

40

30

20

10

0

Gaseous Emission QA Worksheet

GASEOUS EMISSION	CERTIFIED GAS INPUT		INITIAL CALIBRATION & LINEARITY CHECK		ZERO and SPAN CALIBRATION CHECK		ZERO and SPAN CALIBRATION CHECK		ZERO and SPAN CALIBRATION CHECK		ZERO and SPAN CALIBRATION CHECK		
	Concentration (% or ppm)	Target (% Chart)	Initial (% Chart)	Difference (% Chart)	TEST RUN C-1 Avg. ppm	Final (% Chart)	Drift (% Chart)	TEST RUN C-2 Avg. ppm	Final (% Chart)	Drift (% Chart)	TEST RUN C-3 Avg. ppm	Final (% Chart)	Drift (% Chart)
NOx													
zero	0.0	2.0	2.0	0.0	72.0	2.0	0.0	82.0	2.0	0.0	74.0	0.0	0.0
low	157.7	17.8	17.8	0.0	% Chart			% Chart			% Chart		
mid	406.4	42.6	42.3	-0.3	38.0	80.5	0.0	43.0	81.0	0.5	39.0	81.0	0.5
high	888.1	90.8	91.7	0.9									
full scale	1000.0				200.0			200.0			200.0		
O2					Avg. ppm			Avg. ppm			Avg. %		
zero	0.0	10.0	10.0	0.0	16.05	10.0	0.0	16.03	10.0	0.0	16.00	10.0	0.0
low	3.99	26.0	26.0	0.0	% Chart			% Chart			% Chart		
mid	7.98	41.9	42.2	-0.1	74.2	82.3	0.7	74.1	82.3	0.7	74.0	82.3	0.7
high	17.90	81.6	82.3	0.7									
full scale	25.0				25.0			25			25		
CO					Avg. ppm			Avg. ppm			Avg. ppm		
zero	0.0	5.0	5.0	0.0	110.0	5.0	0.0	110.0	5.0	0.0	113.0	5.0	0.0
low	150.0	20.0	20.1	0.1	% Chart			% Chart			% Chart		
mid	401.0	45.1	45.9	0.8	27.0	85.5	0.3	27.0	85.5	0.3	27.6	85.5	0.3
high	918.0	96.8	96.8	0.0									
full scale	1000.0				500.0			500			500		
CO2					Avg. ppm			Avg. ppm			Avg. %		
zero	0.0	2.0	2.0	0.0	2.92	2.0	0.0	2.92	2.0	0.0	2.92	2.0	0.0
low				0.0	% Chart			% Chart			% Chart		
mid	7.99	42.0	40.8	0.0	75.0			75.0			75.0		
high	17.99	92.0	91.6	-0.3		81.0	-0.5		81.0	-0.5		80.5	-1.0
full scale	20.0				4.0			4			4		
THC					Avg. ppm			Avg. ppm			Avg. ppm		
zero	0.0	5.0	5.0	0.0	800.0	10.0	5.0	700.0	10.0	5.0	725.0	10.0	5.0
low	80.0	13.0	13.0	0.0	% Chart			% Chart			% Chart		
mid	395.0	44.5	43.3	-1.2	21.0			19.0			19.5		
high	823.0	87.3	88.5	1.2		85.0	0.0		85.0	0.0		85.0	0.0
full scale	1000.0				5000.0			5000			5000		







# Continuous Emission Analyzer Interference Response Tests

Date: 7/8/88  
 Technician: KRB/MM

Analyzer Type: Thermo Environmental  
 Analyzer Model: Model 48 Gas Filter Correlation Analyzer  
 Serial Number: 48-23576-210  
 Analyzer Test Range: 0-20 ppm v

Test Gas		Analyzer Response		Response Ratio
Type Gas	Concentration	Concentration <u>ppm v</u>	% of Range	
Air	CO Free	0.0	N/A	
CO <sub>2</sub> /O <sub>2</sub>	49.18%	0.0		0.000
CO <sub>2</sub> /N <sub>2</sub>	12.11/87%	-0.2		-0.017 / -0.025
CO <sub>2</sub> /O <sub>2</sub>	21.9% / 3%	-0.3		-0.014 / -0.100
Air	Dry	0.4		CO Impurity?
NO <sub>x</sub>	176 ppm v	0.4		0.002
NO <sub>x</sub>	3030 ppm v	0.4		0.0001
SO <sub>2</sub>	401 ppm v	-0.2		0.0005
Propene	240 ppm v	0.4		0.002

↑  
 all interferences are  
 negligible

TR 7

Environmental Instruments Division

108 South Street  
Hopkinton, Massachusetts 01748  
(617) 435-5321

INTERFERENCE RESPONSE TEST

DATE OF TEST JAN 20, 1992

ANALYZER TYPE 10AAS RANGE 0-25 PPM SERIAL NO. 105-19481-184

<u>TEST GAS TYPE</u>	<u>CONCENTRATION PPM</u>	<u>ANALYZER OUTPUT RESPONSE</u>	<u>% OF SPAN</u>
<u>CO</u>	<u>500</u>	<u>&lt; .1 PPM</u>	<u>&lt; .1%</u>
<u>CO<sub>2</sub></u>	<u>201</u>	<u>&lt; .1 PPM</u>	<u>&lt; .1%</u>
<u>CO<sub>2</sub></u>	<u>10%</u>	<u>&lt; .1 PPM</u>	<u>&lt; .1%</u>
<u>O<sub>2</sub></u>	<u>20.9%</u>	<u>&lt; .1 PPM</u>	<u>&lt; .1%</u>

## Instrumental Analysis Quality Assurance Data

Date: 3-20-92  
 Plant: FGT Perry  
 Technician: NFTS

### NOx Analyzer: NO2 to NO Converter Efficiency Test

NO Calibration Gas: 406.4 ppm  
 Diluent Gas: Air (20.9% oxygen)

	NOx Concentration (ppm)	% Decrease from Initial Concentration	NO Concentration (ppm)
Initial Concentration	<u>140</u>	<u>n.g.</u>	<u>109</u>
10 minute Concentration	<u>139.5</u>	<u>0.36%</u>	<u>97.5</u>
20 minute Concentration	<u>138</u>	<u>1.4%</u>	<u>87.5</u>
30 minute Concentration	<u>137.5</u>	<u>1.8%</u>	<u>79.5</u>

### Sampling System Bias Check

Analysis	Calibration Gas Concentration (ppm)	Full Scale Span (ppm)	Direct Calibration Response (ppm)	Thru-Probe Sample System Response (ppm)	System Calibration Bias (% of Span)
Zero Gas	<u>888.1</u>	<u>1000</u>	<u>889</u>	_____	_____
NOx	<u>888.1</u>	<u>1000</u>	<u>898</u>	<u>889</u>	<u>-0.9%</u>
SO2	_____	_____	_____	_____	_____
TIC	<u>4000</u>	<u>5000</u>	<u>3990</u>	<u>3960</u>	<u>-0.6%</u>
_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____

$$\% \text{ Calibration Bias} = \frac{(\text{Thru-Probe Response}) - (\text{Direct Calibration Response})}{\text{Full Scale Span}} \times 100 *$$

**APPENDIX D:  
CALIBRATION CERTIFICATIONS**

1290 COMBERMERE STREET, TROY, MICHIGAN 48084 (313) 589-2950

Our Project # : 520006

Your P.O. # : 91004

Customer :  
CUBIX CORPORATION  
1713 FORT VIEW ROAD  
AUSTIN, TX. 78704

\*\*\* CERTIFICATE OF ANALYSIS - EPA PROTOCOL BASES \*\*\*  
PERFORMED ACCORDING TO SECTION 3.0.4

Expiration Date : 8-18-92

Certified Per Traceability Procedure # 81  
Protocol # 1

Cylinder Number AAL-9912

File # P08274

Cylinder Pressure 1900 psig

Certified Accuracy 1 % NBS Traceable

REFERENCE STD

GAS ANALYZER

COMPONENT	CERTIFIED CONC.	SRM # (CRM #)	CYLINDER NUMBER	CONC.	MAKE/MODEL	LAST CALIBRATION DATE	ANALYTICAL PRINCIPLE
NITRIC OXIDE	157.7 PPM	1685	AAL-9851	236.0 PPM	BECKMAN	12-4-90	CHEMILUMINESCENCE
		6M181	AAL-14484	145.3 PPM	951A		
BALANCE GAS : NITROGEN		1684	ALN-003623	97.28 PPM			
NITROGEN DIOXIDE	1.77 PPM						

EPA PROTOCOL

FIRST ANALYSIS				DATE : 2-11-91	SECOND ANALYSIS				DATE : 2-18-91	CALIBRATION CURVE 2 nd DEGREE					
ZERO GAS (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC.	RESULTS PPM	ZERO GAS (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC.	RESULTS PPM	SRM # (CRM #)	CONC. PPM	SPLIT PT (%)	DVM (mV)	FITTED VALUE	PERCENT ERROR
0.00	53.30	157.4	236.0 PPM	80.00 236.0	0.00	53.50	158.0	236.0 PPM	80.00 236.0	1685	236.0	100	80.00	236.0	-0.00
0.00	53.30	157.4	80.00	236.0	0.00	53.50	158.0	80.00	236.0		207.6	88	70.50	208.1	0.23
0.00	53.30	157.4	80.00	236.0	0.00	53.50	158.0	80.00	236.0		145.3	62	49.10	145.1	-0.17
			80.00	236.0	0.00	53.50	158.0	80.00	236.0	1684	97.28	41	33.00	97.54	0.27
					0.00	54.10 NOX	159.8				0.0000	0	0.00	0.0000	0.00
												0		0.00	0.00
												0		0.00	0.00
CALCULATED RESULTS	157.4				CALCULATED RESULTS	158.0									
	157.4					158.0			159.8 PPM NOX						
	157.4									1684	97.28	LOW	33.00	97.54	0.27
AVERAGE : 157.4 PPM					AVERAGE : 158.0 PPM					1685	236.0	HIGH	80.00	236.0	-0.00

BM18 - GAS MANUFACTURER'S INTERNAL STANDARD. The responsibility of this Company for use which fails to comply with this analysis shall be replacement thereof by the Company without further cost.



1290 COMBERMERE STREET, TROY, MICHIGAN 48084 (313) 589-2950

Shipped From : Scott Michigan

Our Project # : 532228

Your P.O. # : 92 0000

Expiration Date : 7-21-93

Cylinder Number : AAL5112

Cylinder Pressure : 1900 psig

1 of 1 Component(s)

Customer :  
CUBIX CORPORATION  
9225 LOCKHART HWY  
AUSTIN TX 78747

\*\*\*\*\* CERTIFICATE OF ANALYSIS - EPA VOLATILE GASES \*\*\*\*\*  
PERFORMED ACCORDING TO SECTION 3.0.4  
Certified Per Traceability Procedure # G1  
Protocol # 1  
File # PO-2143  
Certified Accuracy 1 % NPS Traceable

ANALYZED CYLINDER	REFERENCE STD	INSTRUMENTATION			ANALYTICAL PRINCIPLE		
		SRM # (CRM #)	CYLINDER NUMBER	CONC.		INSTR./MODEL/SERIAL #	LAST CALIBRATION DATE
COMPONENT	CERTIFIED CONC.						
NITRIC OXIDE	406.4 PPM	1687	ALM-014665	965.5 PPM	BECKMAN 951A	1-15-92	CHEMILUMINESCENCE
		1685	ALM-006700	250.3 PPM	276-082899B		
BALANCE GAS : NITROGEN							
NITROGEN DIOXIDE	0.00 PPM (FROM SECOND ANALYSIS)						

FIRST ANALYSIS			DATE : 1-15-92			SECOND ANALYSIS			DATE : 1-21-92			CALIBRATION CURVE				1 ST DEGREE	
ZERO GAS (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC.	RESULTS (mV)	PPM	ZERO GAS (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC.	RESULTS (mV)	PPM	SRM # (CRM #)	CONC. PPM	SPLIT PT (%)	DVM (mV)	FITTED VALUE	PERCENT ERROR
0.00	40.70	406.9	965.5 PPM	96.50	965.5	0.00	40.60	405.9	965.5 PPM	96.50	965.5	1684B	965.5	100	96.50	965.5	0.00
0.00	40.70	406.9	96.50	965.5	965.5	0.00	40.60	405.9	96.50	965.5	965.5		748.0	77	75.00	750.3	0.30
0.00	40.70	406.9	96.50	965.5	965.5	0.00	40.60	405.9	96.50	965.5	965.5		395.0	41	39.60	395.9	0.22
						0.00	40.60 NOX	405.9				1685	250.3	26	25.10	250.7	0.16
						0.0000							0.0000			0.0000	0.00
						0										0.0000	0.00
CALCULATED RESULTS	406.9	406.9				CALCULATED RESULTS	405.9	405.9				1685	250.3	LOW	25.10	250.7	0.16
AVERAGE	406.9 PPM					AVERAGE	405.9 PPM	405.9 PPM NOX				1684B	965.5	HIGH	96.50	965.5	0.00

The only liability of this Company for gas which fails to comply with this analysis shall be replacement thereof by the Company without extra cost.

Your P.O. #: 90347  
 Expiration Date: 7-28-92  
 Cylinder Number: ALK-016031  
 Cylinder Pressure: 1900 psig

Customer:  
 CUBIX CORPORATION  
 1713 FORT VIEW ROAD  
 AUSTIN, TX. 78704

\*\*\* CERTIFICATE OF ANALYSIS - EPA PROTOCOL BASES \*\*\*  
 PERFORMED ACCORDING TO SECTION 3.0.4  
 Certified Per Traceability Procedure # 61  
 Protocol # 1  
 File # PDB133  
 Certified Accuracy 1% NBS Traceable

ANALYZED. CYLINDER	REFERENCE STD	INSTRUMENTATION	ANALYTICAL PRINCIPLE			
COMPONENT	CERTIFIED CONC.	SRM # (CRM #) CYLINDER NUMBER	CONC.	INSTR/MODEL/SERIAL #	LAST CALIBRATION DATE	ANALYTICAL PRINCIPLE
NITRIC OXIDE	888.1 PPM	2631 FF-16175 6H1S# HA-6840	2854 PPM 971.6 PPM	BECKMAN 951A	1-8-91	CHEMILUMINESCENCE
BALANCE GAS: NITROGEN						
NITROGEN DIOXIDE	5.82 PPM (FROM SECOND ANALYSIS)					

EPA PROTOCOL

FIRST ANALYSIS				DATE: 1-21-91				SECOND ANALYSIS				DATE: 1-28-91				CALIBRATION CURVE 1st DEGREE						
ZERO (mV)	TEST (mV)	RESULTS PPM	REFERENCE GAS CONC. (mV)	ZERO (mV)	TEST (mV)	RESULTS PPM	REFERENCE GAS CONC. (mV)	ZERO (mV)	TEST (mV)	RESULTS PPM	REFERENCE GAS CONC. (mV)	ZERO (mV)	TEST (mV)	RESULTS PPM	REFERENCE GAS CONC. (mV)	SRM # (CRM #)	CONC. PPM	SPLIT PT (%)	DVM (mV)	FITTED VALUE	PERCENT ERROR	
0.00	30.50	889.5	2854 PPM	98.00	2854	886.6	2854 PPM	98.00	2854	886.6	2854 PPM	98.00	2854	886.6	2854	2631	2854	100	98.00	2854	0.00	
0.00	30.50	889.5	98.00	2854	0.00	30.40	886.6	98.00	2854	886.6	98.00	2854	886.6	98.00	2854		1428	50	49.00	1428	-0.00	
0.00	30.50	889.5	98.00	2854	0.00	30.40	886.6	98.00	2854	886.6	98.00	2854	886.6	98.00	2854		971.6	34	33.10	965.2	-0.66	
					0.00	30.60 NOX	892.5										489.0	17	16.80	490.8	0.38	
																	0.0000	0	0.00	0.0000	0.00	
																	0			0.0000	0.00	
																	0			0.00	0.00	
																	16866	489.0	LDW	16.80	490.8	0.38
																	N/A	971.6	6H1S#	33.10	965.2	-0.66

\* 6H1S - GAS MANUFACTURER'S INTERNAL STANDARD

Analyst: *Lou P. Doran* Approved By: *J. Shapiro*

The only liability of this Company for gas which fails to comply with this analysis shall be replacement thereof by the Company without extra cost.



# Scott Specialty Gases, Inc.

FAX: 713-644-0244  
PHONE: 713-644-4820

3714 LAPAS DRIVE, HOUSTON, TEXAS 77023

6/03/91

CUBIX CORPORATION  
9225 LOCKHART

PROJECT #: 04-11057  
PO #: 91105

AUSTIN  
KEVUN JANCK

TX 78747-0000

CYLINDER #: ALM006621

ANALYTICAL ACCURACY: +-1%

COMPONENT	REQUESTED CONCENTRATION	ANALYSIS 1 ( MOLES) U/M
ON MONOXIDE	150.0 PPM	150. PPM
ANE	80.0 PPM	79.7 PPM
OGEN	BALANCE	BALANCE

ANALYTICAL METHOD: GRAV.MASTER GAS

DATE OF ANALYSIS: 6/03/91

ANALYST:

ANALYST

APPROVED BY:

SUPERVISOR





# Scott Specialty Gases, Inc.

3714 LAPAS DRIVE, HOUSTON, TX 77023-0000  
PHONE: 713-644-4820 FAX: 713-644-0244

10/17/91

CUBIX CORPORATION  
9225 LOCKHART HWY

PROJECT #: 04-13936  
PO #: 910523

AUSTIN

TX 78747-0000

CYLINDER #: AAL9308

ANALYTICAL ACCURACY: +-1%

COMPONENT	REQUESTED CONCENTRATION	ANALYSIS 1 ( MOLES ) U/M
CARBON MONOXIDE	400.0 PPM	401. PPM
METHANE	400.0 PPM	395. PPM
NITROGEN	BALANCE	BALANCE

ANALYTICAL METHOD: ACUBLEND MASTER

DATE OF ANALYSIS: 10/17/91

ANALYST: John R. Waller  
ANALYST

APPROVED BY: [Signature]  
SUPERVISOR



# Scott Specialty Gases

a division of  
Scott Environmental Technology, Inc.



3714 LAPAS DRIVE, HOUSTON, TEXAS 77023. (713) 644-4820. FAX 644-0244

CUBIX CORPORATION  
P.O. BOX 5083  
AUSTIN, TX. 78763

Date: MARCH 1, 1990  
Our Project No.: 0403425  
Your P.O. No.: 90035

Gentlemen:

Thank you for choosing Scott for your Specialty Gas needs. The analyses for the gases ordered, as reported by our laboratory, are listed below. Results are in volume percent, unless otherwise indicated.

### ANALYTICAL REPORT

Cyl No.	Analytical Accuracy	Concentration
AAL17750	±1%	
Component	WT%	Concentration
CARBON MONOXIDE		4000 PPM
METHANE		4000 PPM
NITROGEN		BALANCE
NBS TRACEABLE BY WEIGHT		

Cyl No.	Analytical Accuracy	Concentration
Component		Concentration

Cyl No.	Analytical Accuracy	Concentration
Component		Concentration

Cyl No.	Analytical Accuracy	Concentration
Component		Concentration

Analyst John Lempe

Approved By [Signature]

The only liability of this Company for gas which fails to comply with this analysis shall be replacement thereof by the company without extra cost.

CERTIFIED REFERENCE MATERIALS    EPA PROTOCOL GASES  
ACUBLEND™    CALIBRATION & SPECIALTY GAS MIXTURES    PURE GASES  
ACCESSORY PRODUCTS    CUSTOM ANALYTICAL SERVICES

TROY, MICHIGAN / SAN BERNARDINO, CALIFORNIA / HOUSTON, TEXAS / BATON ROUGE, LOUISIANA / AUSTIN, TEXAS  
SOUTH PLAINFIELD, NEW JERSEY / FREMONT, CALIFORNIA / WAKEFIELD, MASSACHUSETTS / LONGMONT, COLORADO



# Scott Specialty Gases, Inc.

9714 LAPAS DRIVE, HOUSTON, TX 77028-0000  
PHONE: 713-644-4820 FAX: 713-644-0244

10/22/91

CUBIX CORPORATION  
9225 LOCKHART HWY

PROJECT #: 04-13836  
PO #: 910505

AUSTIN

TX 78747-0000

CYLINDER #: AAL13971

ANALYTICAL ACCURACY: +-1%

COMPONENT	REQUESTED CONCENTRATION	ANALYSIS 1 ( MOLES) U/M
RBON MONOXIDE	910.0 PPM	918. PPM
THANE	820.0 PPM	823. PPM
TROGEN	BALANCE	BALANCE

NOTES: EXP: 11/92

ANALYTICAL METHOD: ACUBLEND MASTER

DATE OF ANALYSIS: 10/22/91

ANALYST:

ANALYST

APPROVED BY:

SUPERVISOR

10/23

FILED

# Matheson<sup>®</sup> Gas Products

World Leader in Specialty Gases & Equipment

POST OFFICE BOX 908  
LA PORTE, TEXAS 77571  
TELEPHONE: (713) 471-2544

RECEIVED JAN 17 1992

WILSON OXYGEN AND SUPPLY CO.  
2801 MONTOPOLIS  
AUSTIN, TX 78760

Date 1-8-92

Our Invoice # 104-63230

Your P.O. # 04312

Lot No. \_\_\_\_\_

Gentlemen:

Below are the results of the analysis you requested, as reported by our laboratory. Results are in volume percent, unless otherwise indicated.

### LABORATORY REPORT ON GAS ANALYSIS

*IR*

	CYL. # MIXTURE REQ.	ANALYSIS
CARBON DIOXIDE	SX-23633	3.20%      3.18% ± .02
OXYGEN		18.00%      17.9% ± .02
NITROGEN	BALANCE	BALANCE

*IR*

	CYL. # MIXTURE REQ.	ANALYSIS
	SX-23625	8.00%      7.98% ± .02
		8.00%      7.98% ± .02
	BALANCE	BALANCE

*IR*

	CYL. # MIXTURE REQ.	ANALYSIS
CARBON DIOXIDE	SX-23652	18.00%      17.99% ± .02
OXYGEN		4.00%      3.99% ± .02
NITROGEN	BALANCE	BALANCE

	CYL. # MIXTURE REQ.	ANALYSIS

ACCEPTED BY



WILSON OXYGEN

Analyst   
JOHN K. WRIGHT

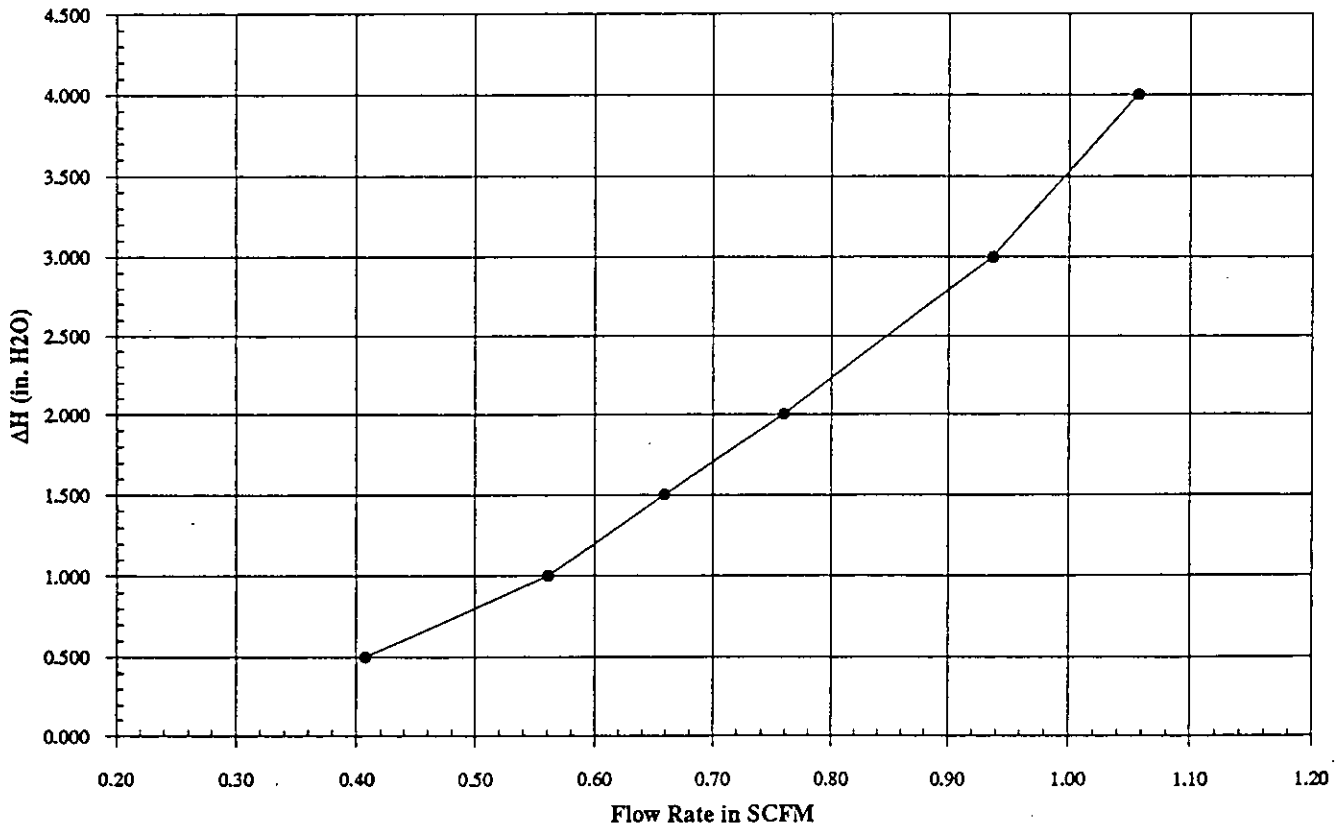
METER BOX DRY GAS METER and ORIFICE CALIBRATION

Date: 8/2/91  
 Prev. Calib. Date: 12/27/90  
 Location: 1713 Fortview, Austin, Tx  
 Technician: DH,LJB  
 Meter No: 1286-3061  
 Atm. Pressure: 29.32

Test Meter ID P164240  
 Make & Model American Singer  
 Calibration Factor 0.998

Orifice Meter Setting $\Delta H$ (in. H <sub>2</sub> O)	Elapsed Time (min.)	Meter Box				Standard Test Meter				Calculated Meter Factor (Kd)	Calculated $\Delta H$ @ 0.75 SCFM (" H <sub>2</sub> O)
		Starting Reading ft <sup>3</sup>	Ending Reading ft <sup>3</sup>	Starting Avg. Temp. °F	Ending Avg. Temp. (°F)	Starting Reading (ft <sup>3</sup> )	Ending Reading (ft <sup>3</sup> )	Starting Avg. Temp. (°F)	Ending Avg. Temp. (°F)		
0.50	10.00	43.095	47.310	77	86	0.000	4.080	72	72	0.9821	1.704
1.00	10.00	47.310	53.164	86	97	4.080	9.695	72	72	0.9899	1.767
1.50	10.00	53.164	60.138	97	109	9.695	16.300	72	73	0.9956	1.880
2.00	10.00	60.138	68.398	109	114	16.300	23.900	73	73	0.9797	1.868
3.00	10.00	68.398	78.344	114	120	23.900	33.287	73	73	1.0121	1.820
4.00	10.00	78.344	89.968	120	124	33.287	43.872	73	72	0.9834	1.888
Averages:				101	108			73	73	0.9904	1.845

Differential Pressure vs. Flow Rate Calibration Curve Andersen 8/91



Pitot Tube Calibration Sheet

Date: 10/22/91

Technician: JB

Calibration pitot tube

Type: std

Size (OD): 1/4"

ID number: 450

Cp (std): 0.99

S-Type pitot tube

Size (OD): 1/4"

ID Number: 107

A-Side Calibration			
$\Delta p$ std in H2O	$\Delta p$ s in H2O	Cp(s)	DEV
0.640	0.895	0.837	0.002
0.640	0.900	0.835	0.004
0.635	0.890	0.836	0.003
0.415	0.575	0.841	0.002
0.420	0.580	0.842	0.003
0.415	0.570	0.845	0.006
0.210	0.290	0.842	0.003
0.205	0.285	0.840	0.001
0.205	0.290	0.832	0.007
<b>A-Side Averages</b>		<b>0.839</b>	<b>0.003</b>

B-Side Calibration			
$\Delta p$ std in H2O	$\Delta p$ s in H2O	Cp(s)	DEV
0.205	0.290	0.832	0.003
0.205	0.285	0.840	0.004
0.205	0.285	0.840	0.004
0.430	0.600	0.838	0.003
0.435	0.605	0.839	0.004
0.430	0.605	0.835	0.001
0.625	0.885	0.832	0.003
0.625	0.890	0.830	0.006
0.630	0.890	0.833	0.002
<b>B-Side Averages</b>		<b>0.835</b>	<b>0.003</b>

Average DEV = 0.003 must be less  $\leq$  0.01

Cp(s) from Side A - Cp(s) from Side B = 0.004 must be less  $\leq$  0.01

# Trailer #7 Altimeter

ALTIMETER SCALE ERROR					
PART NO. <u>5934P-1A.83</u>			SERIAL NO. <u>3H909</u>		
ALTIMETER PRESSURE					
TEST PT (FT)	INDICATOR READINGS AT + 25 °C	TEST PT (FT)	INDICATOR READINGS AT + 25 °C	TEST PT (FT)	INDICATOR READINGS AT + 25 °C
-1000	0	8,000	-45	30,000	
0 0	-20	10,000	-50	35,000	
500	-15	12,000	-70	40,000	
1000	-10	14,000	-70	45,000	
1500	-15	16,000	-65	50,000	
2000	-15	18,000	-50	55,000	
3000	-25	20,000	-45	60,000	
4000	-25	22,000		70,000	
6000	-30	25,000		80,000	

BFG/CS102

COMPONENT ALTIMETER  
 PART NO. 5934P-1A.83  
 SERIAL NO. 3H909  
 MFG. UNITED WORK ORDER # K0687

Overhaul       Repair       Bench Check & Test

The Aircraft Appliance Identified above was overhauled, repaired, or bench tested (as per block marked) and inspected, in accordance with current Federal Aviation Administration Regulations, and is approved for return to service. Details of this component are on file at this repair station.

Joy Lusnel  
 AUTHORIZED SIGNATURE

FEB 11 1992  
 DATE





**APPENDIX E:  
STRIP CHART RECORDS**

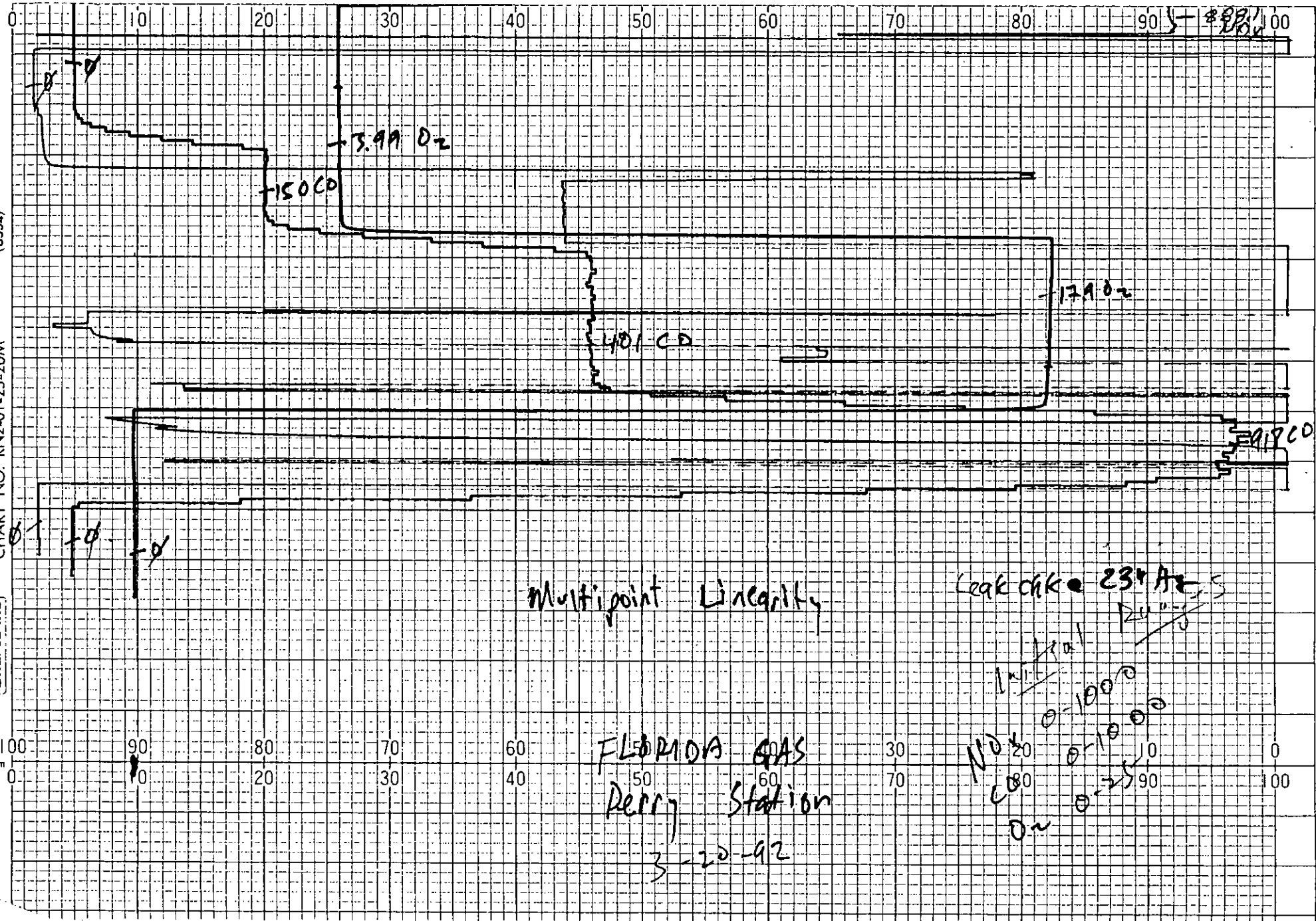
**NO<sub>x</sub>, O<sub>2</sub>, CO**

(6334)

CHART NO. RN2-01-25-20M

Charts Inc

980cm



Multipoint Linearity

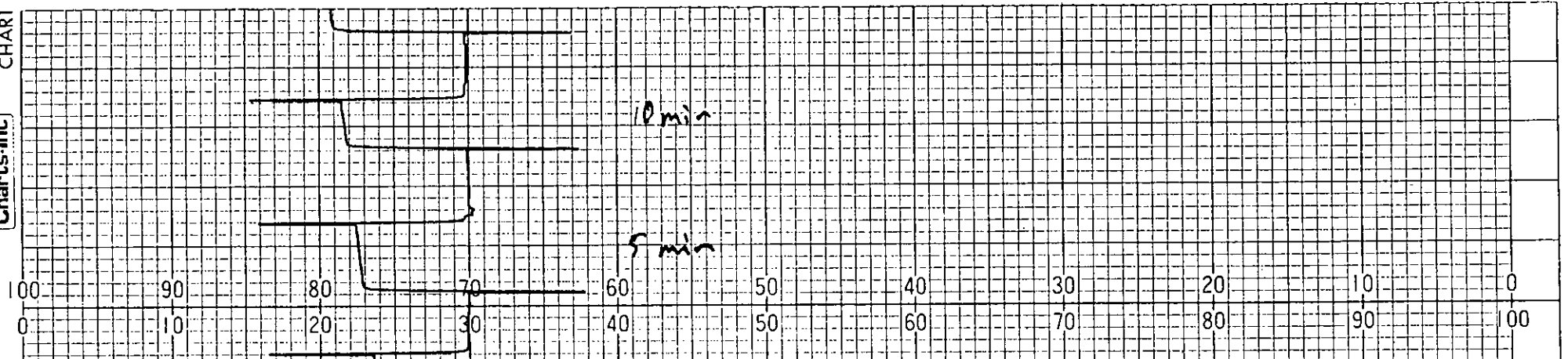
Leak check 234 Az

FLORIDA GAS  
 Perry Station  
 3-20-92

NO<sub>x</sub> 0-1000  
 CO 0-1000  
 Oz 0-2590

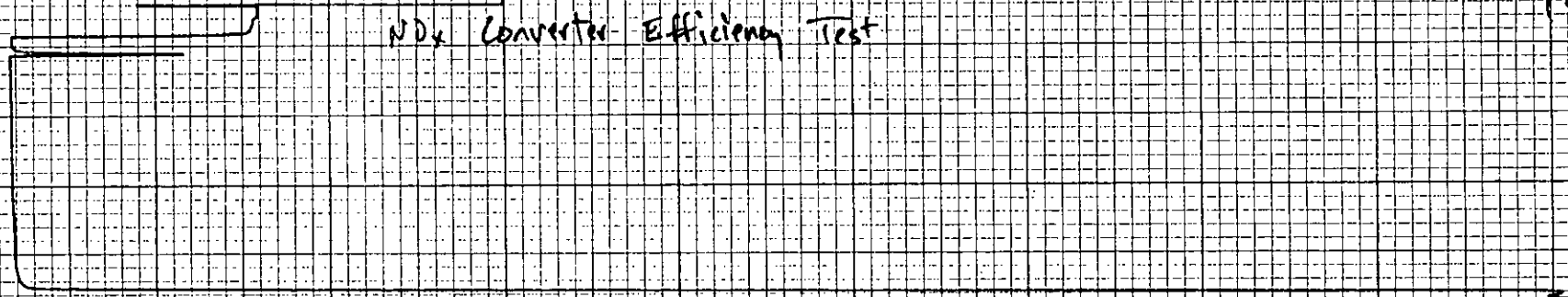
CHART

Charts-Inc



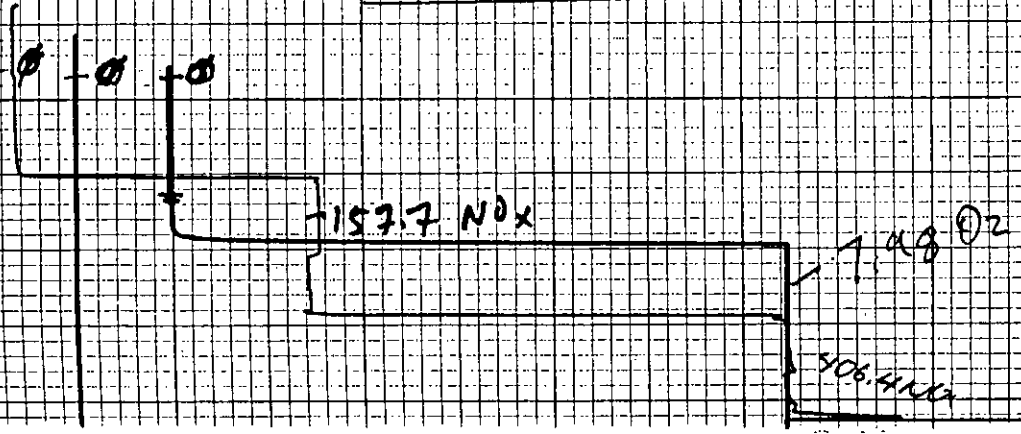
NO  
NO<sub>x</sub>  
NO<sub>x</sub> Converter Efficiency Test

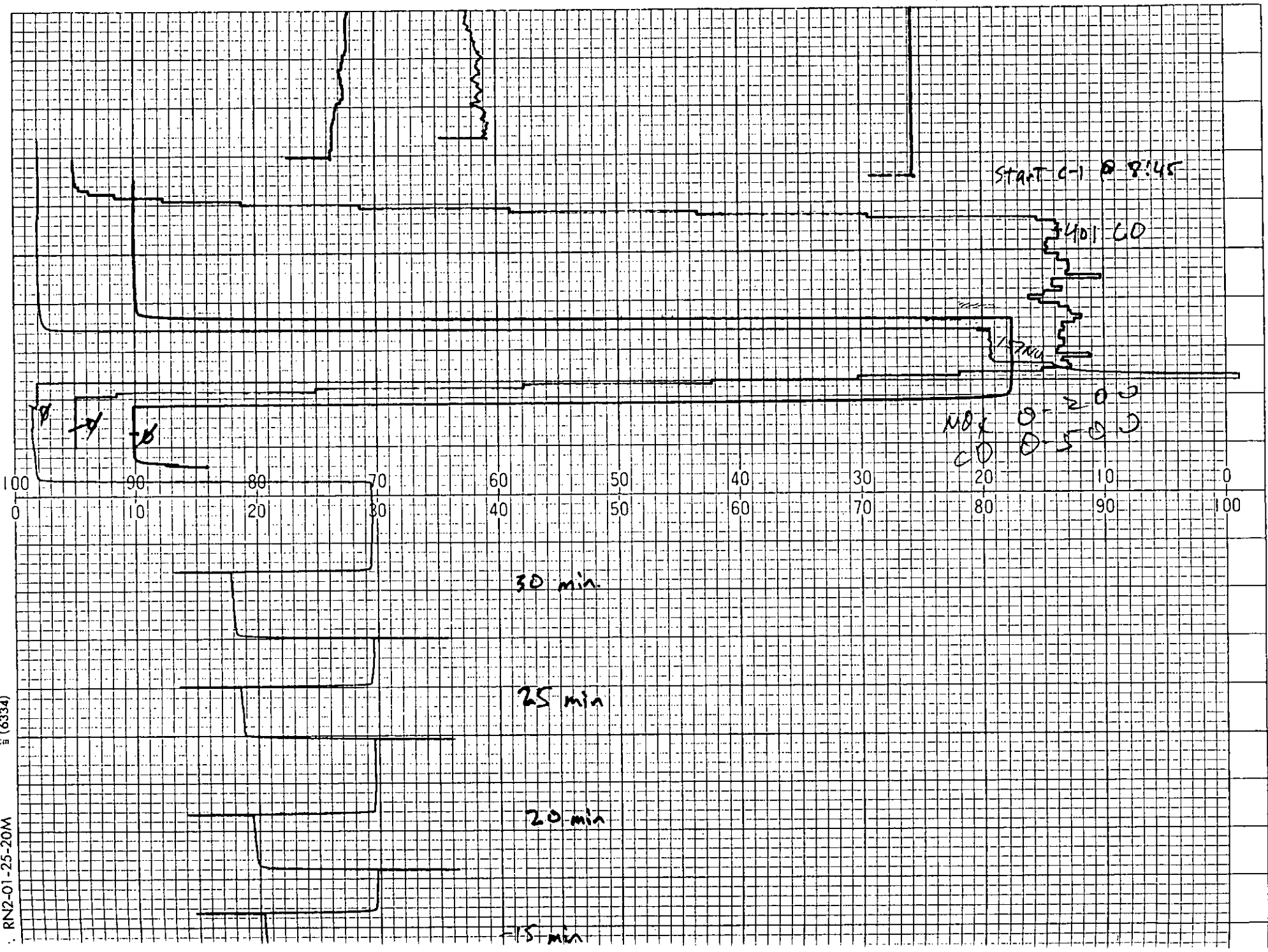
(0-500)  
NO<sub>x</sub> C.E.T.



881 NO<sub>x</sub>  
Thru the Probe

960cm





(6334)

CHART NO. RN2-01-25-20M

Charts-Inc

920cm



NOx = 72  
CO = 110  
D2 = 14.05

CHART

Charts-Inc

100 90 80 70 60 50 40 30 20 10 0  
 0 10 20 30 40 50 60 70 80 90 100

START C-2 @ 9:55

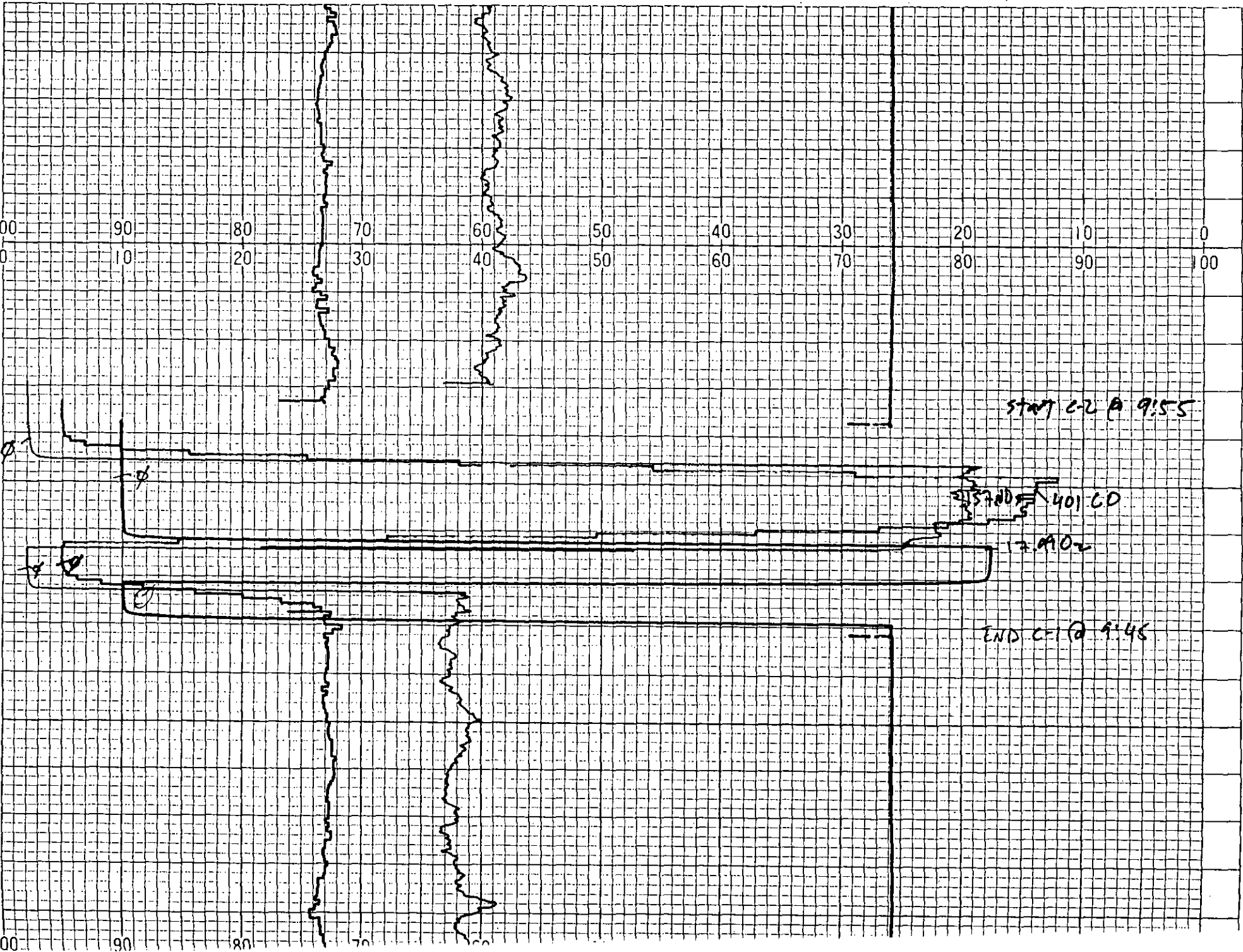
START 401 CD

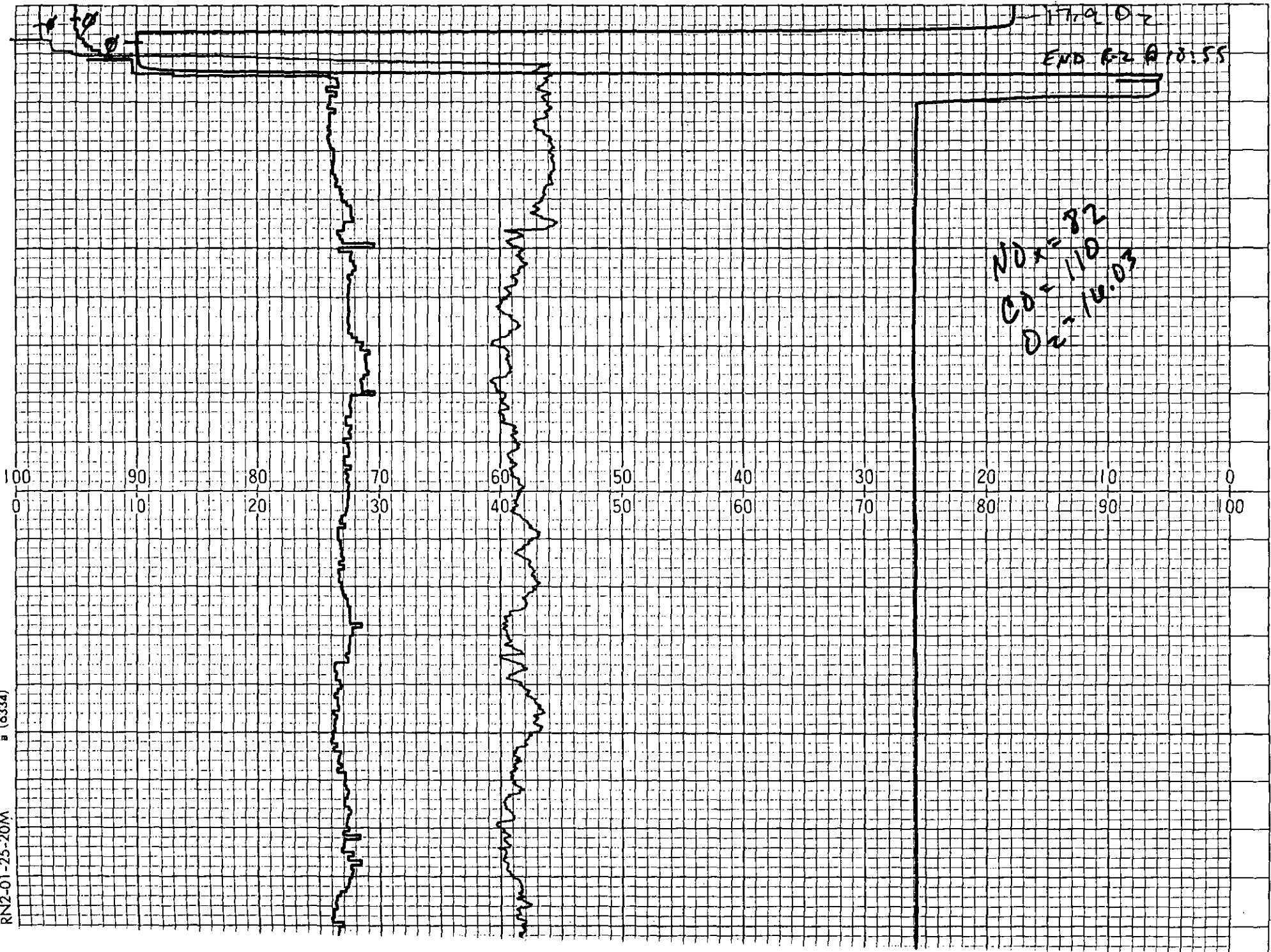
12:10

END C-1 @ 9:45

900cm

100 90 80 70 60 50 40 30 20 10 0





886C (6334)

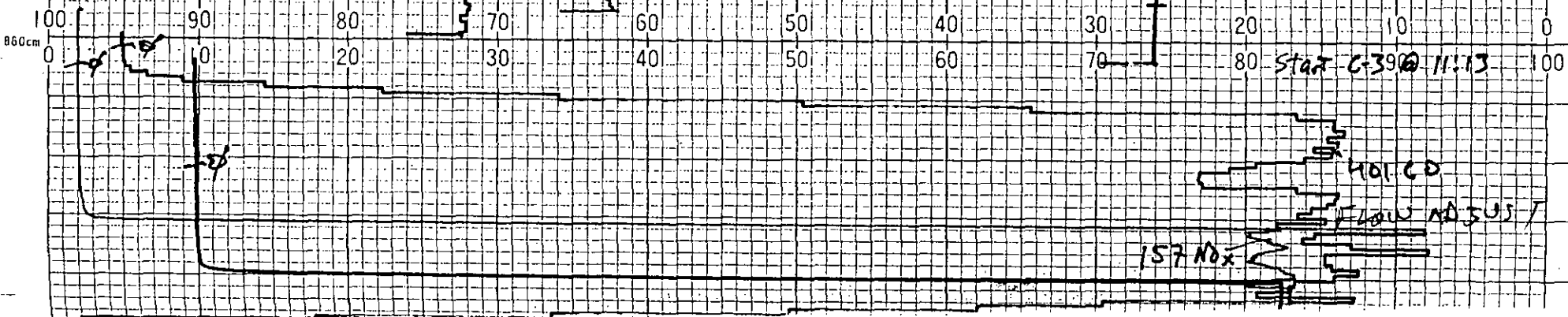
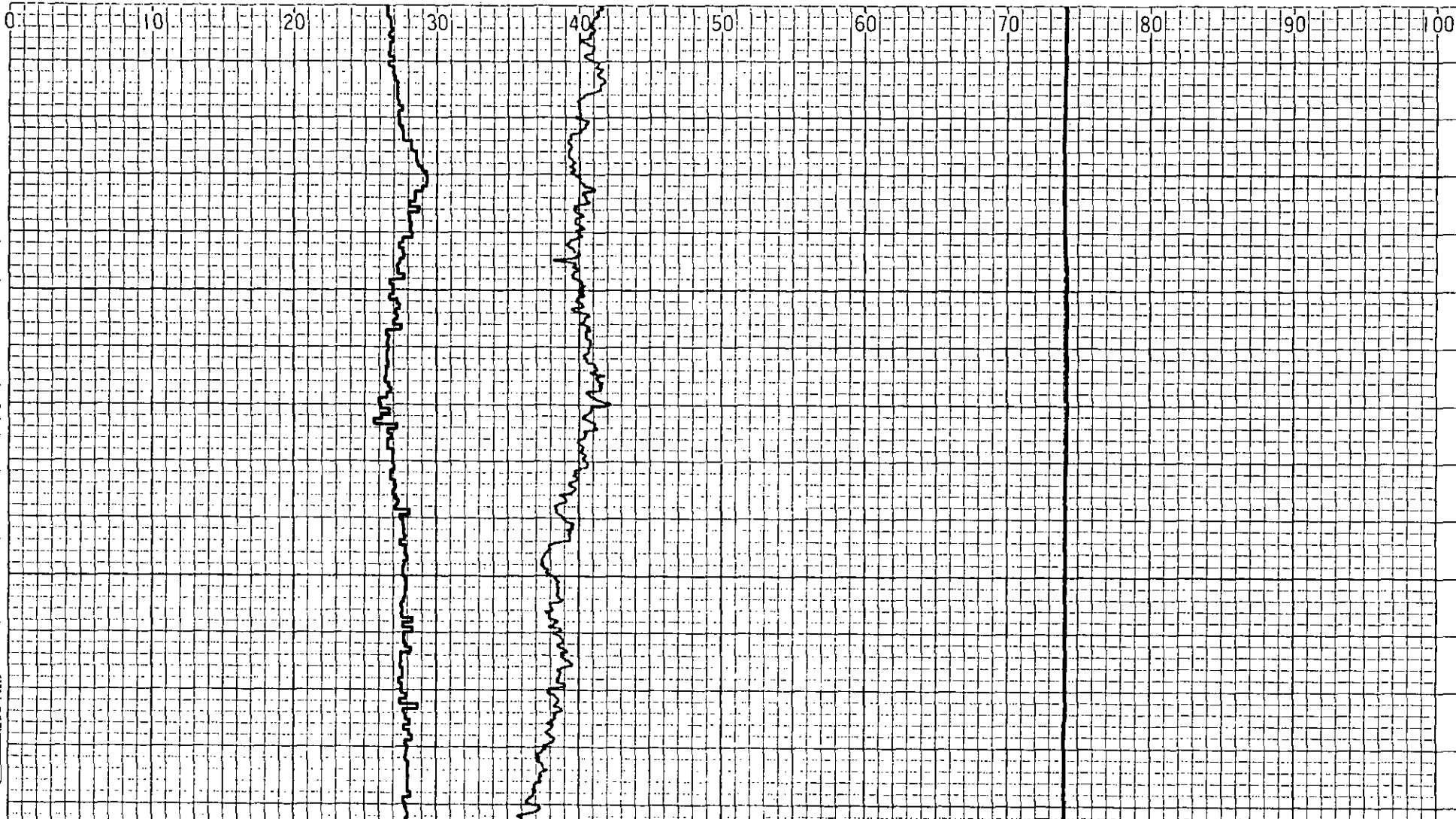
RN2-01-25-20M



(6334)

CHART NO. RN2-01-25-20M

Charts, Inc.



860cm

Start 6:39 @ 11:13

157 Nox

401 CO

FLOW ADJUST

100 90 80 70 60 50 40 30 20 0  
 0 10 20 30 40 50 60 70 80 90 100

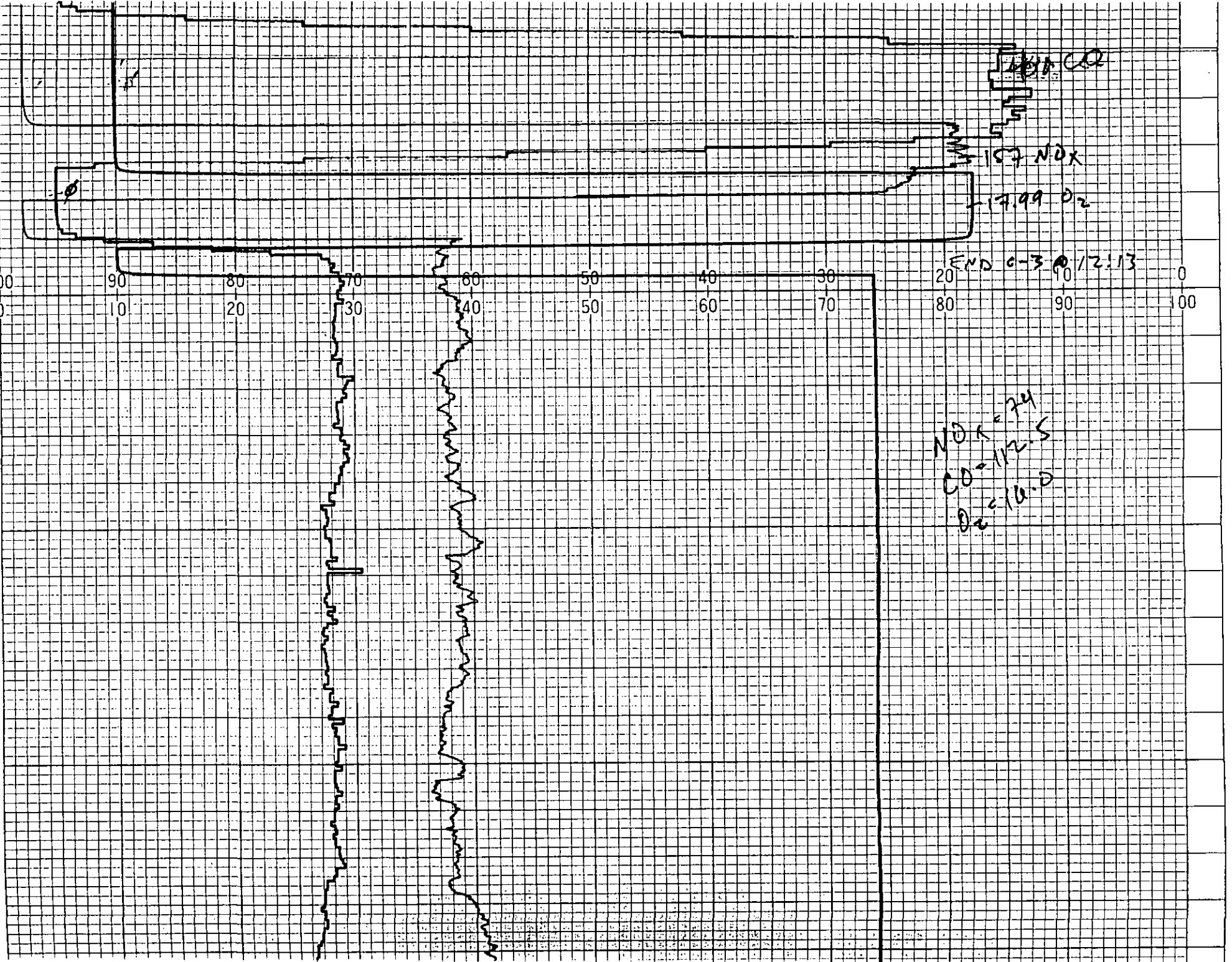
11.1 CO

1.57 NOx

17.99 O<sub>2</sub>

END 0-3 @ 12:13

NOx = 74  
 CO = 112.5  
 O<sub>2</sub> = 16.0



**CO<sub>2</sub>, THC**

1320cm

7.99 CO<sub>2</sub> 823 C1

Initial Ranges

CO<sub>2</sub> 0-20  
TMC 0-1000

17.99 CO<sub>2</sub>

100 90 80 70 60 50 40 30 20 10 0  
0 10 20 30 40 50 60 70 80 90 100

3.17 CO<sub>2</sub> (0-4)

Multipoint Linearity  
& A Activities

CO<sub>2</sub> CH<sub>4</sub> 23.1 Hz

FLORIDA GAS  
Station  
Permy  
3-20-92

TMC  
CO<sub>2</sub>

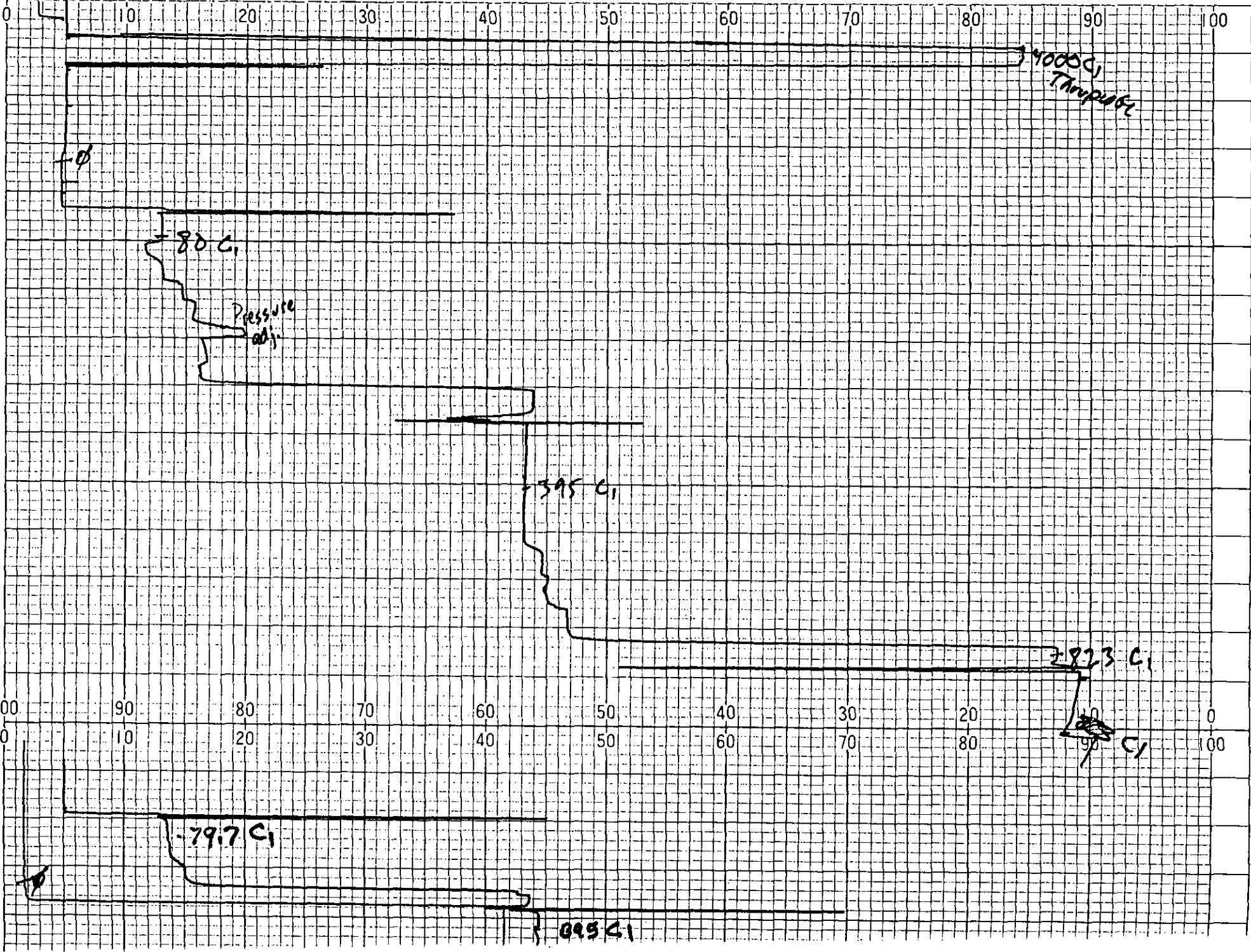
(6334)

C. RN2-01-25-20M

1300cm (6334)

CHART NO. RN2-01-25-20M

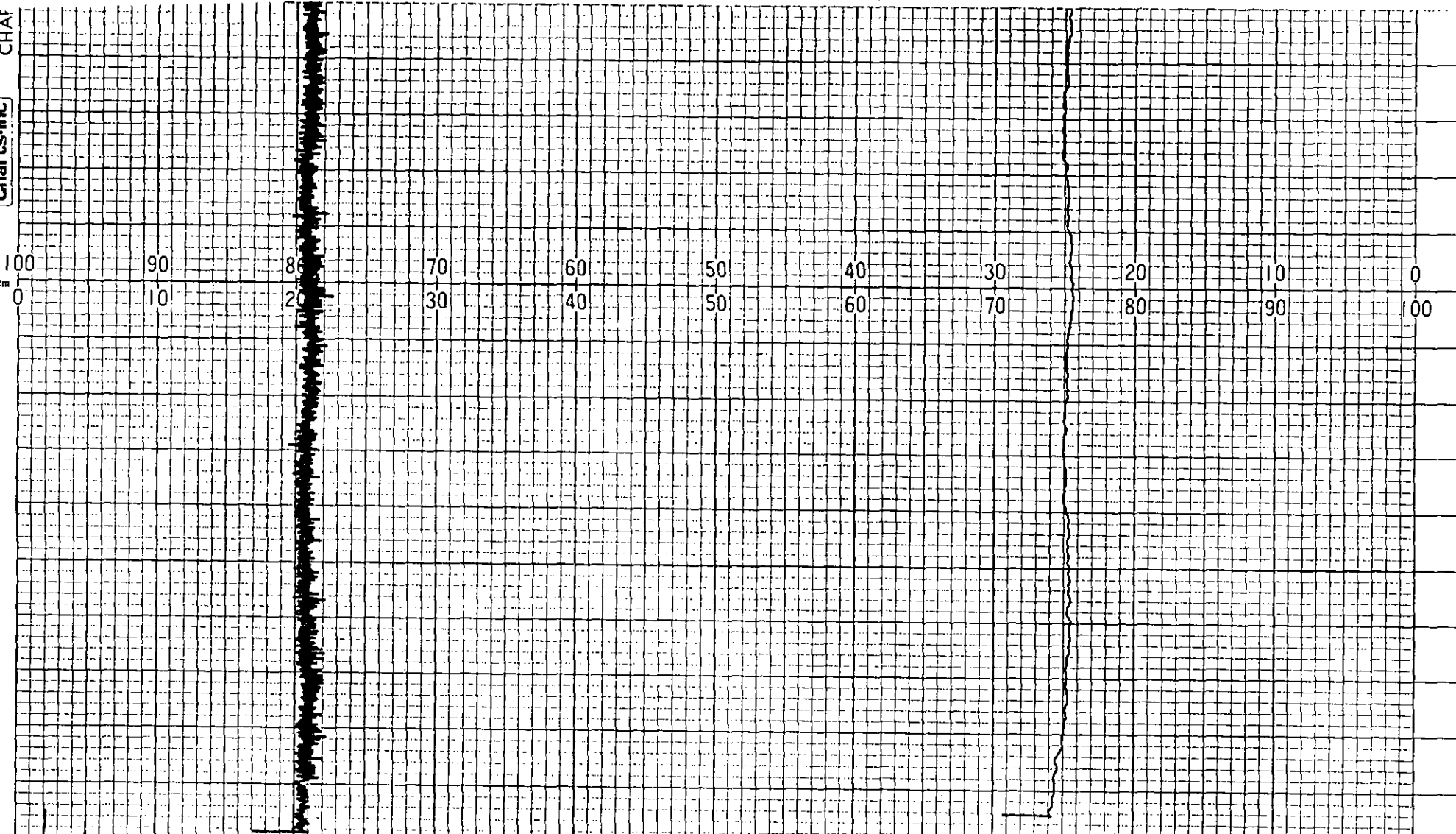
Charts, Inc



CHAF

Charts Inc

1280cm



75-85

START CHAF @ 8:45

4000 G

Dipped

1004

90

80

70

60

50

40

30

20

10

0

1260cm

100	90	80	70	60	50	40	30	20	10	0
0	10	20	30	40	50	60	70	80	90	100

START C-2 @ 9:55

3.17 CO<sub>2</sub>

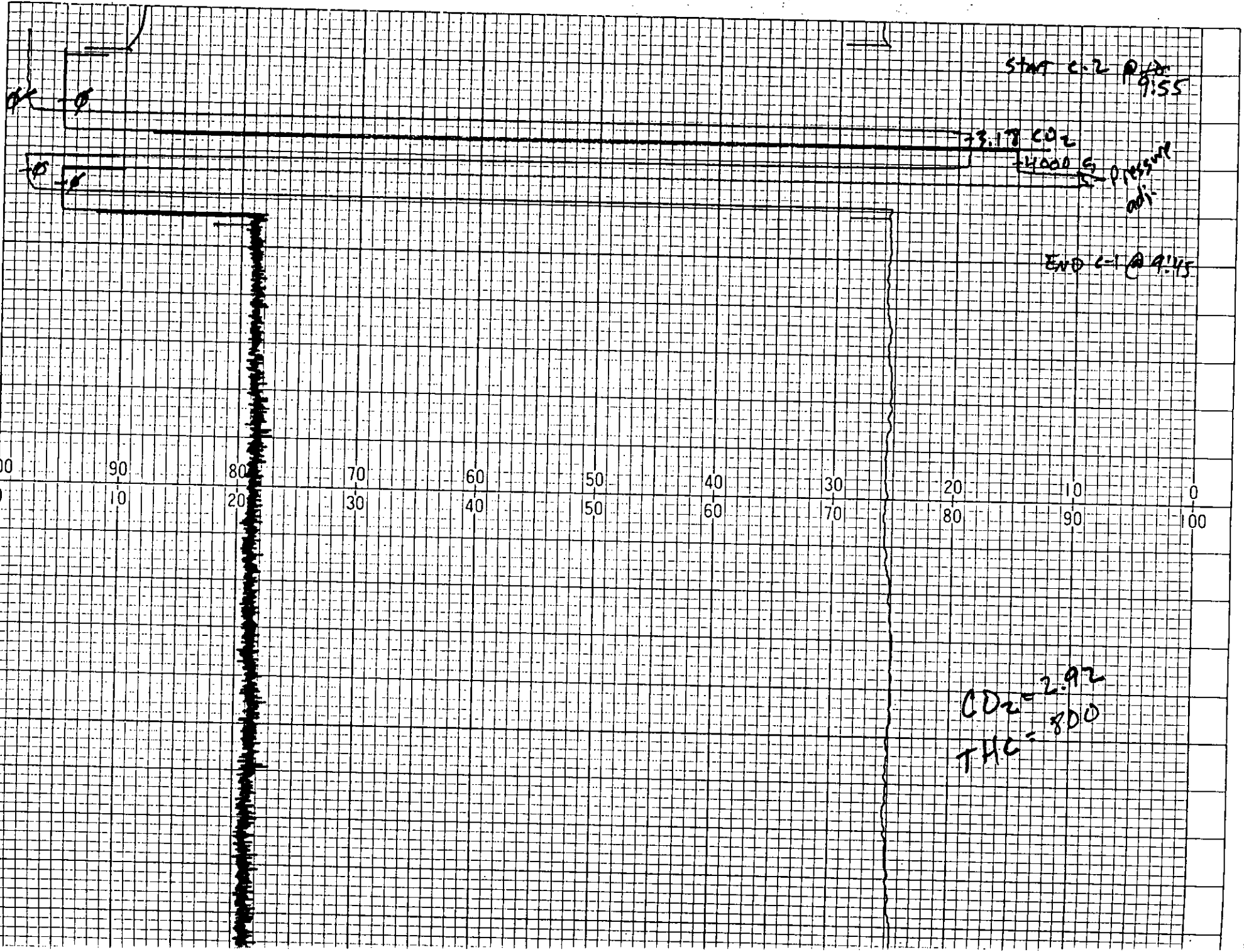
1400 g PRESSURE adj.

END C-1 @ 9:15

CO<sub>2</sub> = 2.92  
THC = 800

(6334)

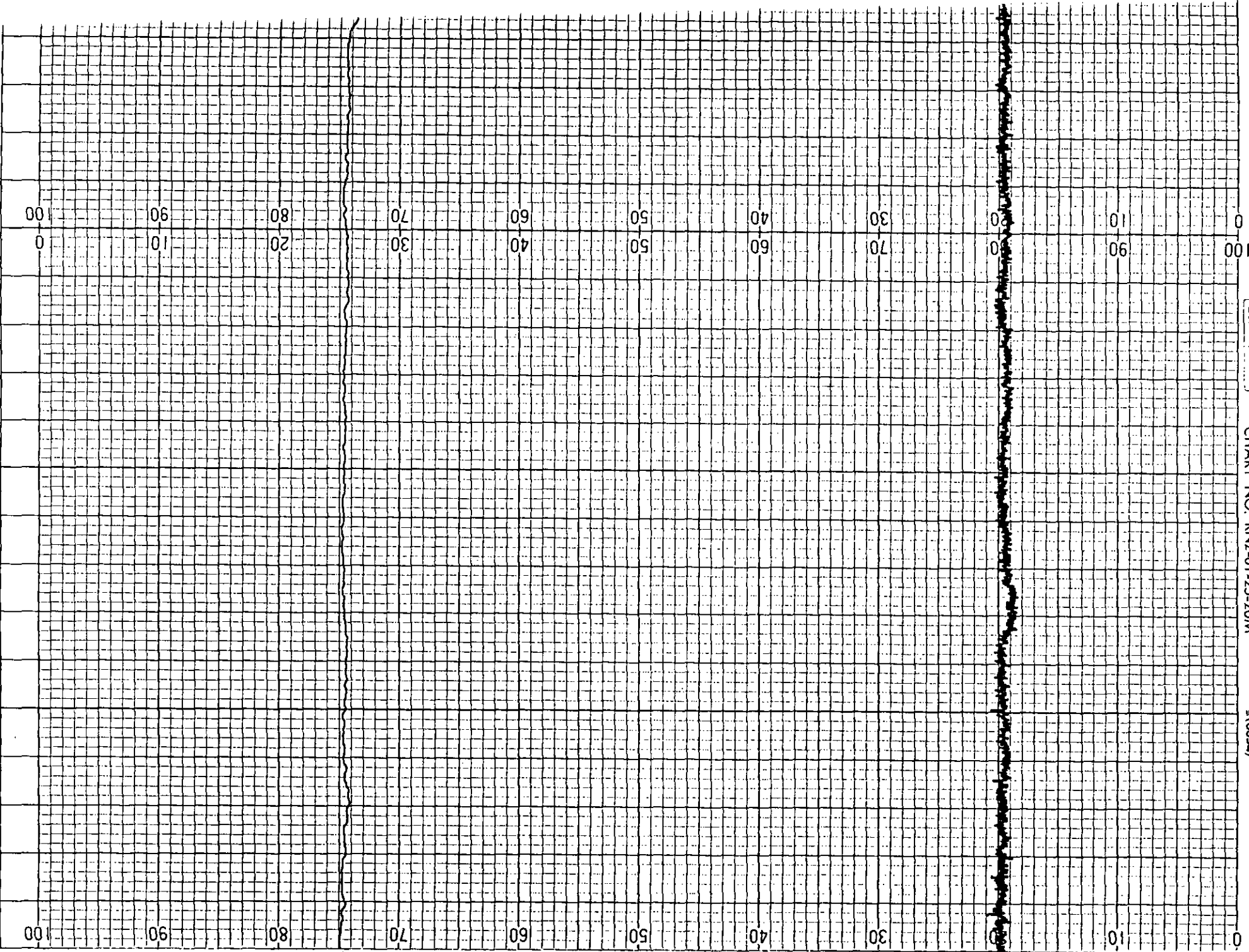
NO. RN2-01-25-20M



Charts-Inc

CHART NO. RN2-01-25-20M

1240m (6334)

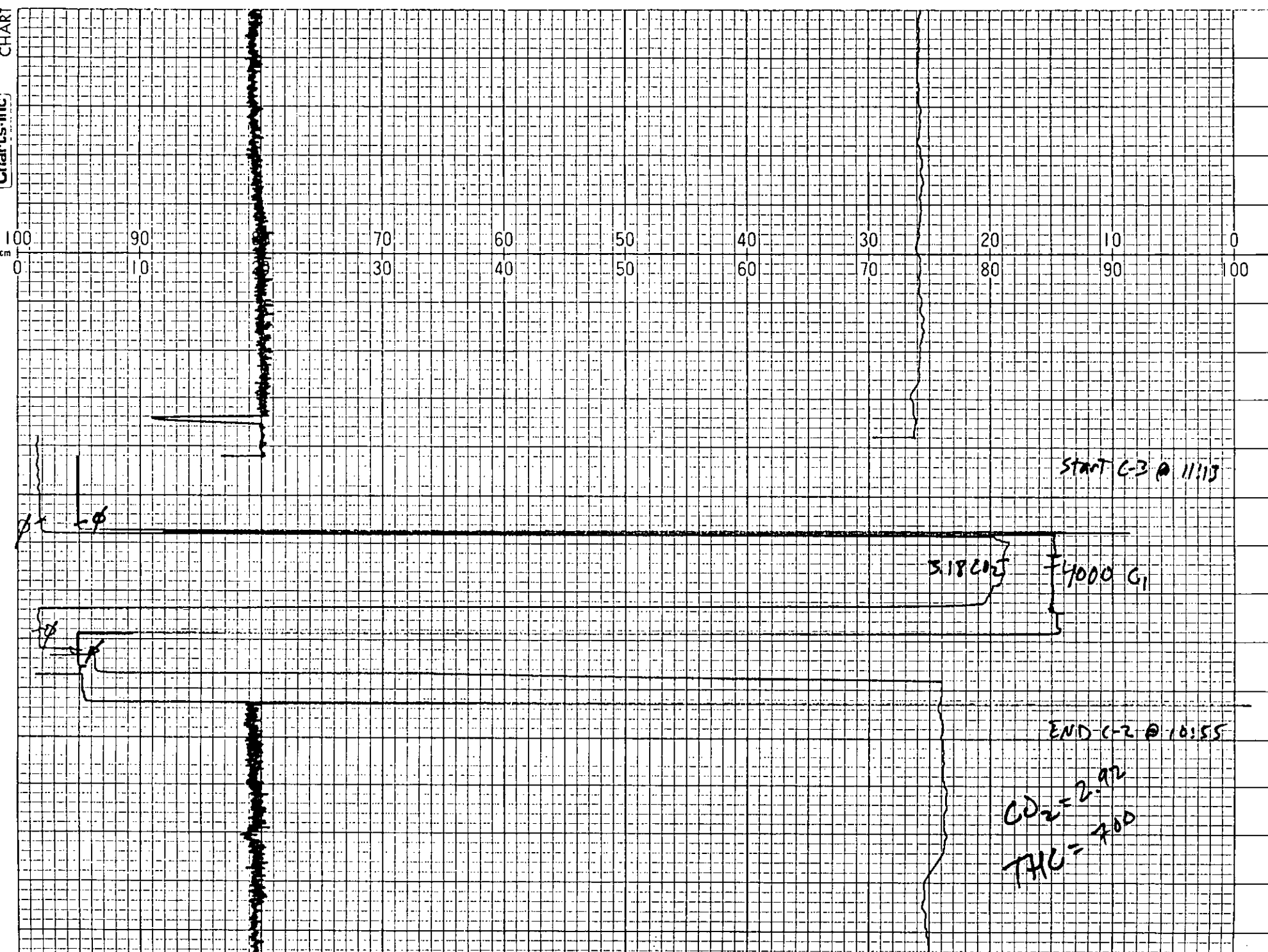




CHART

Charts, Inc.

1220cm



START C-3 @ 11:13

31802  
4000 G1

END C-2 @ 10:55

CD<sub>2</sub> = 2.92  
THU = 400

$\phi = \phi$

CO<sub>2</sub> = 2.92  
THC = 1.25

1200cm

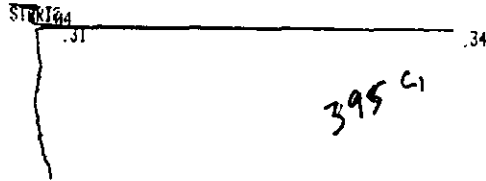
100	90	80	70	60	50	40	30	20	10	0
0	10	20	30	40	50	60	70	80	90	100

(6334)

20M

## **APPENDIX F CHROMATOGRAMS**

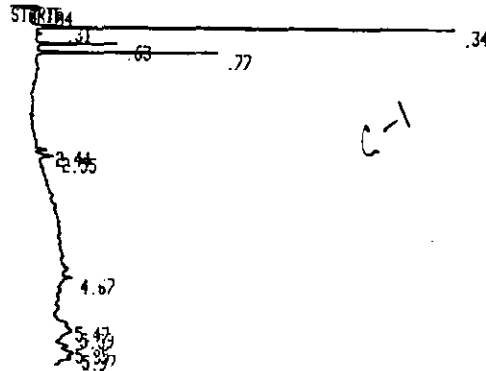
!\*#%&'()\*+,-./0123456789:;<=>?@ABCDEFGHI  
JKLMNOPQRSTUVWXYZ123456789:;<=>?@ABCDEFGHI



RUN # 83 MAR/20/92 08:36:03  
WORKFILE ID: B  
WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
0.04	426	BB	0.030	0.208
0.31	308	D PV	0.017	0.208
0.34	147160	D VB	0.015	99.504

TOTAL AREA= 147090  
MUL FACTOR= 1.0000E+00



RUN # 84 MAR/20/92 09:06:13  
WORKFILE ID: B  
WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
0.04	1360	BV	0.066	0.976
0.31	398	D PV	0.015	0.206
0.34	120630	D VB	0.015	86.558 C1
0.63	1845	D PB	0.020	1.324
0.77	4454	D BB	0.021	3.196
2.44	448	BP	0.036	0.322
2.55	919	PP	0.053	0.659
4.67	1027	VP	0.076	0.737
5.47	1567	BV	0.100	1.124
5.59	3469	VV	0.169	2.489
5.85	1111	VV	0.070	0.797
5.97	2135	VV	0.096	1.532

TOTAL AREA= 139360  
MUL FACTOR= 1.0000E+00

\*\*\*\*\* LOOP UP \*\*\*\*\*  
OP # 1 e  
<M-D-Y> DATE: 3 - 2 0 - 9 2 e  
<H-M-S> TIME: 8 - 1 9 - 0 0 e  
RUN # ? 0 ? 0 e

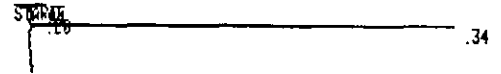
START  
1.32  
1.41

RUN # 90 MAR/20/92 08:19:12  
WORKFILE ID: B  
WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
1.32	782	PP	0.067	74.053
1.41	274	PV	0.048	25.947

TOTAL AREA= 1056  
MUL FACTOR= 1.0000E+00

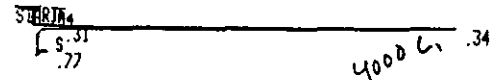
INTG # 8 TIME 0 e



RUN # 91 MAR/20/92 08:24:12  
WORKFILE ID: B  
WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
0.04	586	PV	0.046	4.759
0.20	1496	D VV	0.101	12.149
0.34	10232	D VB	0.016	83.092

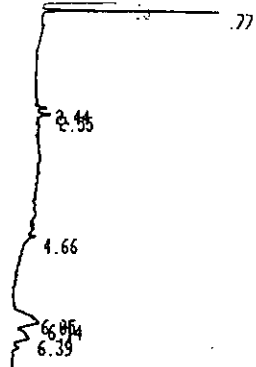
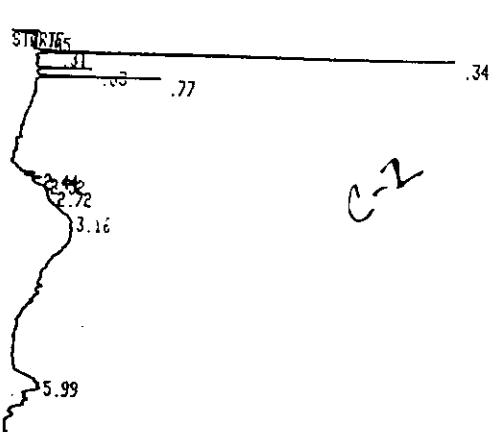
TOTAL AREA= 12314  
MUL FACTOR= 1.0000E+00



RUN # 92 MAR/20/92 08:30:13  
WORKFILE ID: B  
WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
0.04	752	BV	0.038	0.094
0.31	536	D PH	0.019	0.067
0.34	798770	DSHB	0.015	99.778
0.77	492	D PV	0.039	0.062

5.44% V00



RUN # 86  
 WORKFILE ID: B  
 WORKFILE NAME:  
 MAR/20/92 09:57:55

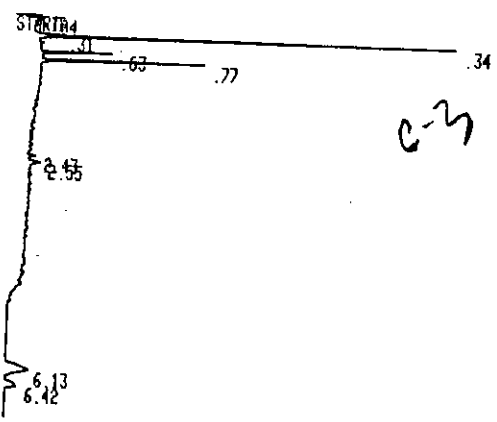
AREA%	RT	AREA TYPE	AR/HT	AREA%
0.85	752	BB	0.054	0.797
0.31	313	D PV	0.016	0.332
0.34	83023	D VB	0.015	88.828
0.63	1269	D PB	0.020	1.346
0.77	3147	D VB	0.022	3.337
2.44	703	PV	0.047	0.745
2.52	782	VV	0.043	0.829
2.72	1990	VV	0.123	2.110
3.16	1949	VV	0.182	2.062
5.99	386			

RUN # 85  
 WORKFILE ID: B  
 WORKFILE NAME:  
 MAR/20/92 09:28:26

AREA%	RT	AREA TYPE	AR/HT	AREA%
0.04	570	BV	0.031	0.425
0.31	286	D PV	0.012	0.213
0.34	115370	D VB	0.015	85.984
0.63	1617	D PB	0.019	1.205
0.77	4304	D BB	0.021	3.208
2.44	539	PV	0.043	0.402
2.55	1031	VV	0.061	0.768
4.66	787	VV	0.070	0.587
6.05	2415	PV	0.098	1.800
6.14	4015	VV	0.128	2.992
6.39	3242	VV	0.167	2.416

TOTAL AREA= 134180  
 MUL FACTOR= 1.0000E+00

TOTAL AREA= 943  
 MUL FACTOR= 1.0000E+00



RUN # 87  
 WORKFILE ID: B  
 WORKFILE NAME:  
 MAR/20/92 10:17:16

AREA%	RT	AREA TYPE	AR/HT	AREA%
0.04	1185	BV	0.063	0.931
0.31	303	D PV	0.014	0.238
0.34	109610	D VB	0.015	86.137
0.63	1602	D PB	0.020	1.259
0.77	3975	D VB	0.021	3.124
2.43	291	PV	0.033	0.229
2.55	960	VV	0.062	0.754
6.13	6224	VV	0.174	4.891
6.42	3100	VV	0.140	2.436

Handwritten notes: 10.6% (circled), 6.20% (circled), and other scribbles.

**APPENDIX G**  
**OPACITY OBSERVATIONS**

The Texas Air Control Board  
Certifies That

EDWARD A. SACRE II

Has completed a course conducted by The Texas Air Control Board and  
has met the requirements for evaluating visible emissions.



September 20, 1991

Date Certified

March 21, 1992

This Certificate Expires

Phillip G. Clark 9/20/91

Certifying Officer

Date

VISIBLE EMISSION OBSERVATION FORM

SOURCE NAME <b>Florida Gas 1 Perry Station</b>				OBSERVATION DATE <b>3-20-92</b>				START TIME <b>8:45</b>				STOP TIME <b>9:45</b>			
ADDRESS				SEC				SEC				SEC			
				M				M				M			
				0 15 30 45				0 15 30 45				0 15 30 45			
CITY <b>Perry</b>				STATE <b>Fl</b>				ZIP				1			
PHONE				SOURCE ID NUMBER <b>1500</b>				2				3			
PROCESS EQUIPMENT <b>Cooper Bessemer</b>				OPERATING MODE <b>3970 BHP</b>				3				4			
CONTROL EQUIPMENT				OPERATING MODE				4				5			
DESCRIBE EMISSION POINT				5				6				7			
HEIGHT ABOVE GROUND LEVEL <b>~60'</b>				HEIGHT RELATIVE TO OBSERVER <b>~60'</b>				6				8			
DISTANCE FROM OBSERVER <b>~200'</b>				DIRECTION FROM OBSERVER <b>N-NW</b>				7				9			
DESCRIBE EMISSIONS <b>None</b>				8				10				11			
EMISSION COLOR				PLUME TYPE: CONTINUOUS <input type="checkbox"/>				9				12			
WATER DROPLETS PRESENT NO <input checked="" type="checkbox"/> YES <input type="checkbox"/>				FUGITIVE <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>				10				13			
AT WHAT POINT IN THE PLUME WAS OPACITY DETERMINED <b>~2 duct diameter downstream from emission point</b>				IS WATER DROPLET PLUME ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/>				11				14			
DESCRIBE BACKGROUND <b>SKY</b>				12				15				16			
BACKGROUND COLOR <b>Blue</b>				SKY CONDITIONS <b>Clear</b>				13				17			
WIND SPEED <b>10-15 mph</b>				WIND DIRECTION <b>SE</b>				14				18			
AMBIENT TEMP. <b>57</b>				WET BULB TEMP. <b>52</b>				15				19			
				RELATIVE HUMIDITY <b>67%</b>				16				20			
SOURCE LAYOUT SKETCH DRAW NORTH ARROW				17				21				22			
				18				23				24			
				19				25				26			
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VISIBLE EMISSION OBSERVATION FORM

SOURCE NAME <b>Florida Gas / Perry Station</b>			OBSERVATION DATE <b>3-20-92</b>				START TIME <b>9:55</b>				STOP TIME <b>10:55</b>												
ADDRESS											SEC					SEC							
											M	0	15	30	45	M	0	15	30	45			
											1	0	0	0	0	31	0	0	0	0			
CITY <b>Perry</b>			STATE <b>FL</b>			ZIP							2	0	0	0	0	32	0	0	0	0	
PHONE			SOURCE ID NUMBER <b>1500</b>											3	0	0	0	0	33	0	0	0	0
PROCESS EQUIPMENT <b>Cooper Bessmer Eng</b>			OPERATING MODE <b>4004 BHP</b>											4	0	0	0	0	34	0	0	0	0
CONTROL EQUIPMENT			OPERATING MODE											5	0	0	0	0	35	0	0	0	0
DESCRIBE EMISSION POINT <b>circular stack</b>											6	0	0	0	0	36	0	0	0	0			
HEIGHT ABOVE GROUND LEVEL <b>~60'</b>			HEIGHT RELATIVE TO OBSERVER <b>~60'</b>											7	0	0	0	0	37	0	0	0	0
DISTANCE FROM OBSERVER <b>~200'</b>			DIRECTION FROM OBSERVER <b>N</b>											8	0	0	0	0	38	0	0	0	0
DESCRIBE EMISSIONS <b>None</b>											9	0	0	0	0	39	0	0	0	0			
EMISSION COLOR			PLUME TYPE: CONTINUOUS <input type="checkbox"/>											10	0	0	0	0	40	0	0	0	0
			FUGITIVE <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>											11	0	0	0	0	41	0	0	0	0
WATER DROPLETS PRESENT <b>NO <input checked="" type="checkbox"/> YES <input type="checkbox"/></b>			IS WATER DROPLET PLUME ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/>											12	0	0	0	0	42	0	0	0	0
AT WHAT POINT IN THE PLUME WAS OPACITY DETERMINED <b>2 duct diameters downstream of emission point</b>											13	0	0	0	0	43	0	0	0	0			
DESCRIBE BACKGROUND <b>SKY</b>											14	0	0	0	0	44	0	0	0	0			
BACKGROUND COLOR <b>Blue</b>			SKY CONDITIONS <b>Clear</b>											15	0	0	0	0	45	0	0	0	0
WIND SPEED <b>10-15 mph</b>			WIND DIRECTION											16	0	0	0	0	46	0	0	0	0
AMBIENT TEMP. <b>63</b>			WET BULB TEMP. <b>57</b>			RELATIVE HUMIDITY <b>67%</b>								17	0	0	0	0	47	0	0	0	0
SOURCE LAYOUT SKETCH DRAW NORTH ARROW											18	0	0	0	0	48	0	0	0	0			
<p style="text-align: center;">X EMISSION POINT</p> <p style="text-align: center;">OBSERVERS POSITION</p> <p style="text-align: center;">SUN SHADOW LINE 70° 70°</p>											19	0	0	0	0	49	0	0	0	0			
											20	0	0	0	0	50	0	0	0	0			
											21	0	0	0	0	51	0	0	0	0			
											22	0	0	0	0	52	0	0	0	0			
											23	0	0	0	0	53	0	0	0	0			
											24	0	0	0	0	54	0	0	0	0			
											25	0	0	0	0	55	0	0	0	0			
											26	0	0	0	0	56	0	0	0	0			
											27	0	0	0	0	57	0	0	0	0			
											28	0	0	0	0	58	0	0	0	0			
											29	0	0	0	0	59	0	0	0	0			
											30	0	0	0	0	60	0	0	0	0			
											AVERAGE OPACITY FOR HIGHEST PERIOD <b>0</b>					NUMBER OF READINGS ABOVE 0 % WERE <b>0</b>							
COMMENTS											RANGE OF OPACITY READINGS <b>0</b> MINIMUM <b>0</b> MAXIMUM												
											OBSERVER'S NAME (PRINT) <b>TONY SAUER</b>												
											OBSERVER'S SIGNATURE <i>Tony Sauer</i>					DATE <b>3-20-92</b>							
											ORGANIZATION <b>CVBIX</b>												
I HAVE RECEIVED A COPY OF THESE OPACITY OBSERVATIONS											CERTIFIED BY <b>TACB</b>					DATE <b>9-15-92</b>							
SIGNATURE			DATE			VERIFIED BY					DATE												

VISIBLE EMISSION OBSERVATION FORM

SOURCE NAME <i>Florida Gas / Perry Station</i>				OBSERVATION DATE <i>3-20-92</i>				START TIME <i>11:13</i>				STOP TIME <i>12:13</i>					
ADDRESS				sec				sec									
				M	0	15	30	45	M	0	15	30	45				
				1	0	0	0	0	31	0	0	0	0				
CITY <i>Perry</i>		STATE <i>FL</i>		ZIP													
PHONE		SOURCE ID NUMBER <i>1506</i>															
PROCESS EQUIPMENT <i>Wopar Bessemer</i>				OPERATING MODE <i>4000 BHP</i>													
CONTROL EQUIPMENT				OPERATING MODE													
DESCRIBE EMISSION POINT <i>Circular Stack</i>																	
HEIGHT ABOVE GROUND LEVEL <i>~60'</i>				HEIGHT RELATIVE TO OBSERVER <i>~60'</i>													
DISTANCE FROM OBSERVER <i>~200'</i>				DIRECTION FROM OBSERVER <i>N</i>													
DESCRIBE EMISSIONS <i>None</i>																	
EMISSION COLOR				PLUME TYPE: CONTINUOUS <input type="checkbox"/>													
				FUGITIVE <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>													
WATER DROPLETS PRESENT <i>NO</i> <input checked="" type="checkbox"/> YES <input type="checkbox"/>				IS WATER DROPLET PLUME ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/>													
AT WHAT POINT IN THE PLUME WAS OPACITY DETERMINED <i>2 duct diameters downstream of emission point</i>																	
DESCRIBE BACKGROUND <i>SKY</i>																	
BACKGROUND COLOR <i>Blue</i>				SKY CONDITIONS <i>Clear</i>													
WIND SPEED <i>10-15 mph</i>				WIND DIRECTION <i>SE</i>													
AMBIENT TEMP. <i>63</i>		WET BULB TEMP. <i>54</i>		RELATIVE HUMIDITY <i>65</i>													
SOURCE LAYOUT SKETCH				DRAW NORTH ARROW													
				22				0				0					
				23				0				0					
				24				0				0					
				25				0				0					
				26				0				0					
				27				0				0					
				28				0				0					
				29				0				0					
				30				0				0					
								AVERAGE OPACITY FOR HIGHEST PERIOD				0				NUMBER OF READINGS ABOVE 0 % WERE 0	
COMMENTS				RANGE OF OPACITY READINGS				MINIMUM 0				MAXIMUM 0					
				OBSERVER'S NAME (PRINT)				<i>Tony Sacie</i>									
				OBSERVER'S SIGNATURE				<i>Tony Sacie</i>				DATE <i>3-20-92</i>					
				ORGANIZATION				<i>CVBIX</i>									
I HAVE RECEIVED A COPY OF THESE OPACITY OBSERVATIONS				CERTIFIED BY				<i>TALB</i>				DATE <i>3-15-90</i>					
SIGNATURE				TITLE				DATE				DATE					

**APPENDIX H:  
FUEL ANALYSES  
AND CALCULATIONS**



CERTIFICATE OF ANALYSIS NUMBER 199908

SAMPLE IDENT.: PERRY COMP. STA. 2055      DATE: APRIL 08, 1992  
FLORIDA GAS TRANS.  
NATURAL GAS F.G.T.      P. O. NO.: 92143  
03/20/92 @ 11:00

FOR: CUBIX CORPORATION  
9225 LOCKHART HIGHWAY  
AUSTIN, TEXAS 78747

ATTN: MR. JOE RUDYK

-----

ASTM D-3246  
TOTAL SULFUR ANALYSIS

< 1 ppm by wt.

< 0.059 Grains/100 cu. ft. by vol.

< 0.105 Grains/100 cu. ft. by wt.

SOUTHERN PETROLEUM LABORATORIES, INC.

.....  
  
.....  
J. C. WINFREY

Fuel Calculations: Perry Station

Client: Florida Gas  
 Sample ID: Perry Station Fuel Gas

**CALCULATION OF DENSITY AND HEATING VALUE**

Component	% Volume	Molecular Wt.	Density (lb/ft <sup>3</sup> )	% volume x		Component		Gross Heating Value (Btu/SCF)	Volume Fract. Btu
				Density	weight %	Gross Btu/lb	Weight Fract. Btu		
Hydrogen		2.016	0.0053	0.00000	0.0000	61100	0.00	325	0
Oxygen		32.000	0.0846	0.00000	0.0000	0	0.00	0	0
Nitrogen	0.3720	28.016	0.0744	0.00028	0.6251	0	0.00	0	0
CO2	0.6730	44.01	0.117	0.00079	1.7784	0	0.00	0	0
CO		28.01	0.074	0.00000	0.0000	4347	0.00	322	0
Methane	96.5510	16.041	0.0424	0.04094	92.4608	23879	22078.72	1013	978.06
Ethane	1.9070	30.067	0.0803	0.00153	3.4586	22320	771.96	1792	34.173
Ethylene		28.051	0.0746	0.00000	0.0000	21644	0.00	1614	0
Propane	0.2620	44.092	0.1196	0.00031	0.7077	21661	153.30	2590	6.7858
propylene		42.077	0.111	0.00000	0.0000	21041	0.00	2336	0
Isobutane	0.0700	58.118	0.1582	0.00011	0.2501	21308	53.29	3363	2.3541
n-butane	0.0580	58.118	0.1582	0.00009	0.2072	21257	44.05	4016	2.3293
Isobutene		56.102	0.148	0.00000	0.0000	20840	0.00	3068	0
Isopentane	0.0270	72.144	0.1904	0.00005	0.1161	21091	24.49	4008	1.0822
n-pentane	0.0180	72.144	0.1904	0.00003	0.0774	21052	16.30	3993	0.7187
n-hexane	0.0620	86.169	0.2274	0.00014	0.3184	20940	66.68	4762	2.9524
H2S		34.076	0.0911	0.00000	0.0000	7100	0.00	647	0
total	100.00								
		Average Density		0.04428	100.0000	Gross Heating Value		Gross Heating Value	
		Specific Gravity		0.57877		Btu/lb		Btu/SCF	
						23209		1028	

**CALCULATION OF F FACTORS**

Component	Mol. Wt.	C Factor	H Factor	% volume	Fract. Wt.	Weight Percents				
						Carbon	Hydrogen	Nitrogen	Oxygen	Sulfur
Hydrogen	2.016	0	1	0.00	0.0000	0	0			
Oxygen	32	0	0	0.00	0.0000				0	
Nitrogen	28.016	0	0	0.37	10.4220	0	0	0.622677016		
CO2	44.01	0.272273	0	0.67	29.6187	0.48181995	0		1.2865	
CO	28.01	0.42587	0	0.00	0.0000	0	0		0	
Methane	16.041	0.75	0.25	96.55	1548.7746	69.4006033	23.133534			
Ethane	30.067	0.8	0.2	1.91	57.3378	2.740593	0.6851483			
Ethylene	28.051	0.85714	0.14286	0.00	0.0000	0	0			
Propane	44.092	0.81818	0.18182	0.26	11.5521	0.56470771	0.1254908			
Propene	42.077	0.85714	0.14286	0.00	0.0000	0	0			
Isobutane	58.118	0.82759	0.17247	0.07	4.0683	0.20115818	0.0419214			
n-butane	58.118	0.82759	0.17247	0.06	3.3708	0.16667392	0.0347349			
Isobutene	56.102	0.85714	0.14286	0.00	0.0000	0	0			
Isopentane	72.144	0.83333	0.16667	0.03	1.9479	0.09698281	0.019397			
n-pentane	72.144	0.83333	0.16667	0.02	1.2986	0.06465521	0.0129314			
n-hexane	86.169	0.83721	0.16279	0.06	5.3425	0.26723351	0.0519618			
H2S	34.08	0	0	0.00	0.0000	0	0			0
Totals										
				#####	1673.7332	73.9844275	24.11	0.622677016	1.2865	0

CALCULATED VALUES		
O2 F Factor (dry)	8636	DSCF of Exhaust/MM Btu of Fuel Burned @ 0% excess air
O2 F Factor (wet)	10641	SCF of Exhaust/MM Btu of Fuel Burned @ 0% excess air
Moisture F Factor	2005	SCF of Water/MM Btu of Fuel Burned @ 0% excess air
Combust. Moisture Fo	18.84	volume % water in flue gas @ 0% excess air
Fo	1.8	fuel factor (dimensionless)
VOC Portion of fuel	2.40	%
CO2 F Factor	1023	DSCF of CO2/MM Btu of Fuel Burned @ 0% excess air

To: Fred Griffia  
 From: Ebery Griffis - STA 16

Perry Compressor Station P.1

ANALYSIS

DATE: 03/20/92 ANALYSIS TIME: 345 STREAM SEQUENCE: 12  
 TIME: 08:09 CYCLE TIME: 360 STREAM#: 1  
 ANALYZER#: 2 MODE: RUN CYCLE START TIME: 09:03

COMP NAME	COMP CODE	MOLE %	GAL/MCF**	B.T.U.*	SP. GR.*
HEXANE +	151	0.062	0.0270	3.19	0.0020
HEPTANE	152	0.262	0.0722	6.61	0.0040
-BUTANE	153	0.070	0.0229	2.28	0.0014
-BUTANE	154	0.058	0.0181	1.88	0.0012
PENTANE	155	0.027	0.0098	1.08	0.0007
PENTANE	156	0.018	0.0068	0.73	0.0005
NITROGEN	157	0.372	0.0000	0.00	0.0036
ETHANE	158	96.551	0.0000	877.39	0.5348
CO2	159	0.673	0.0000	0.00	0.0102
ETHANE	160	1.907	0.5101	33.82	0.0196
TOTALS		100.000	0.6868	1026.98	0.5781

@ 14.730 PSIA DRY & UNCORRECTED FOR COMPRESSIBILITY

@ 14.730 & 60 DEG. F

COMPRESSIBILITY FACTOR (1/Z) = 1.0021  
 DRY B.T.U. @ 14.730 PSIA & 60 DEG. F CORRECTED FOR (1/Z) = 1029.2  
 REAL SPECIFIC GRAVITY = 0.5780  
 UNNORMALIZED TOTAL = 100.03  
 ANALOG INPUT CHANNEL 1 = H 2 S 140 = .23208  
 ANALOG INPUT CHANNEL 2 = WATER 144 = .21972

FIVE ALARMS

RE

Btu/scf 1028

O2 Factor 8637

CO2 Factor 1023

Hydrogen Sulfide - .2 grain/ccf

1 gr = 15.83 PPM

**APPENDIX I:  
ALTERNATIVE COMPLIANCE  
TEST DATA**

Perry Compressor Station--Unofficial Data

**Operator/Plant**  
**Location**  
**Source**  
**Technicians**

Florida Gas Perry Compressor Station  
 Taylor County, Florida  
 Cooper-Bessamer 8W330-C2  
 TS,NF

Test Run No.	C-1	C-2	C-3
Date	3/20/92	3/20/92	3/20/92
Start Time	08:45	09:55	11:13
Stop Time	09:45	10:55	12:13
<b>Engine/Compressor Operation</b>			
Engine Speed (rpm)	328	328	328
Ignition Timing (°BTDC)	3	3	3
Air Manifold Pressure (psig)	12	12	12
Air Manifold Temperature (°F)	112	111	111
Fuel Flow (SCFH)	28025	28130	27990
Fuel Manifold Pressure (psig)	55	56	56
Pre-Combustion Chamber Pressure (psig)	45.5	45.5	45.5
Loading Step (pockets open out of 12 total)	6	6	6
Suction Pressure (psig)	690	691	697
Suction Temperature (°F)	63	63	63
Discharge Pressure (psig)	910	912	910
Discharge Temperature (°F)	103	103	103
Engine Load (BHP)	3980	4004	3992
Torque (%)	99.8	100	98.8
Turbo Exhaust Temperature (°F)	510	510	510
<b>Ambient Conditions</b>			
Atmospheric Pressure (in. Hg)	29.67	29.67	29.67
Temperature (°F) : Dry bulb	58	63	63
(°F) Wet bulb	52	57	56
Humidity (lb/lb air)	0.0068	0.0085	0.0079
<b>Measured Emissions</b>			
NOx (ppmv)	72.0	82.0	74.0
CO (ppmv)	110	110	112.5
O2 via Method 3a (%)	16.1	16.0	16.0
CO2 via Method 3a (%)	2.92	2.92	2.90
THC via EPA Method 25a (ppmv, wet)	800	700	725
VOC via EPA Method 18 (% of THC)	6.34%	10.60%	5.37%
VOC i.e. non methane via EPA 18 (ppmv, wet)	50.7	74.2	38.9
VOC via Methods 25a and 18 (ppmv, dry)	53.4	78.1	40.9
SO2 in fuel (grains/100 DSCF)	<0.059	<0.059	<0.059
<b>Stack Volumetric Flow Rates</b>			
via Pitot Tube (SCFH, dry)	9.76E+05	1.02E+06	1.04E+06
<b>Calculated Emission Rates (via pitot tube)</b>			
NOx (lbs/hr)	8.39	10.0	9.22
CO (lbs/hr)	7.80	8.18	8.53
VOC (lbs/hr)	2.16	3.32	1.77
SO2 (lbs/hr)	<0.0024	<0.0024	<0.0024
NOx (tons/yr)	36.8	43.9	40.4
CO (tons/yr)	34.2	35.8	37.4
VOC (tons/yr)	9.48	14.5	7.76
SO2 (tons/yr)	<0.0103	<0.0104	<0.0103
NOx (g/hp-hr)	0.96	1.14	1.05
CO (g/hp-hr)	0.89	0.93	0.97
VOC (g/hp-hr)	0.25	0.38	0.20



Perry Compressor Station--Unofficial Data

Operator/Plant  
Location  
Source  
Technicians

Florida Gas Perry Compressor Station  
Taylor County, Florida  
Cooper-Bessamer 8W330-C2  
TS,NF

Test Run No.	C-1	C-2	C-3
<b>Stack Moisture &amp; Molecular Wt. via EPA Method 4</b>			
CO2 (%)	2.92	2.92	2.90
O2 (%)	16.05	16.03	16.00
Beginning Meter Reading (ft3)	656.795	678.892	700.143
Ending Meter Reading (ft3)	678.805	700.062	722.646
Beginning Impinger Wt. (g)	2488.5	2511.8	2391.8
Ending Impinger Wt. (g)	2511.8	2534	2413.4
Dry Gas Meter Factor (Kd)	0.9904	0.9904	0.9904
Dry Gas Meter Temperature (°F begin)	70	84	110
Dry Gas Meter Temperature (°F end)	102	105	120
Atmospheric Pressure (in Hg, abs.)	29.67	29.64	29.67
Stack Gas Moisture (% volume)	5.00	5.03	4.78
Dry Gas Fraction	0.950	0.950	0.952
Stack Gas Molecular Wt. (lbs/lb-mole)	28.55	28.55	28.57
<b>Stack Moisture &amp; Molecular Wt. via Stoichiometry</b>			
Fuel Moisture Content (vol % @ 0% O2)	18.84	18.84	18.84
Moisture Content (vol %)	4.81	4.94	4.92
Difference between methods	4%	2%	3%
<b>Stack Flow Rate via Pitot Tube</b>			
Pitot Tube Factor	0.84	0.84	0.84
ΔP #1	1.2	1.3	1.2
ΔP #2	1.4	1.4	1.4
ΔP #3	1.3	1.5	1.6
ΔP #4	1.1	1.5	1.6
ΔP #5	1.2	1.3	1.4
ΔP #6	0.9	1.2	1.1
ΔP #7	0.85	1.2	1.1
ΔP #8	1.0	1.2	1
ΔP #9	1.40	1.40	1.50
ΔP #10	1.40	1.40	1.40
ΔP #11	1.50	1.60	1.50
ΔP #12	1.60	1.50	1.60
ΔP #13	1.40	1.40	1.40
ΔP #14	1.20	1.30	1.40
ΔP #15	1.00	1.20	1.40
ΔP #16	1.10	1.10	1.20
Sum of Square Root of ΔP's	17.6	18.5	18.6
Number of Traverse Points	16	16	16
Average Square Root of ΔP's	1.10	1.16	1.16
Average Temperature (°F)	526	531	509
Static Pressure (in. H2O)	-0.7	-0.74	-0.77
Stack Diameter (in.)	34	34	34
Stack Area (ft2)	6.31	6.31	6.31
Stack Velocity (ft/min)	5122	5402	5369
Stack Flow,wet (ACFM)	32294	34062	33850
Stack Flow,dry (SCFH)	9.76E+05	1.02E+06	1.04E+06
<b>Stack Flow Rate via EPA Method 19</b>			
Fuel Flow to Engine (SCFH)	28025	28130	27990
Fuel Heating Value (BTU/SCF)	1028	1029	1029
Fuel O2 F-Factor (DSCFH/MMBTU)	8636	8636	8636
Fuel CO2 F-Factor (DSCFH/MMBTU)	1023	1024	1024
Stack Flow, dry via O2 F-factor (SCFH)	1.07E+06	1.07E+06	1.06E+06
Stack Flow, dry via CO2 F-factor (SCFH)	1.01E+06	1.02E+06	1.02E+06
Difference between O2 F-factor and pitot tube	10%	5%	2%
Difference between CO2 F-factor and pitot tube	3%	1%	2%
<b>Stack Flow Rate via Carbon Balance</b>			
Fuel Carbon Content	1.029	1.029	1.029
Exhaust Carbon Content	3.01	3.00	2.98
Stack Flow, dry via carbon balance (SCFH)	9.58E+05	9.65E+05	9.66E+05
Difference between carbon balance and pitot tube	2%	6%	7%



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION IV

345 COURTLAND STREET, N.E.  
ATLANTA, GEORGIA 30365

4APT-AEB

MAY 31 1991

Mr. Clair H. Fancy, P.E., Chief  
Bureau of Air Regulation  
Florida Department of Environmental  
Regulation  
Twin Towers Office Building  
2600 Blair Stone Road  
Tallahassee, Florida 32399-2400

RE: Florida Gas Transmission Company Compressor Stations  
PSD-FL-156 Santa Rosa County  
PSD-FL-158 Washington County  
PSD-FL-159 Gadsden County  
PSD-FL-160 Taylor County  
PSD-FL-161 Bradford County  
PSD-FL-162 Marion County  
PSD-FL-163 Orange County  
PSD-FL-164 St. Lucie County

RECEIVED

JUN 8 1991

Division of Air  
Resources Management

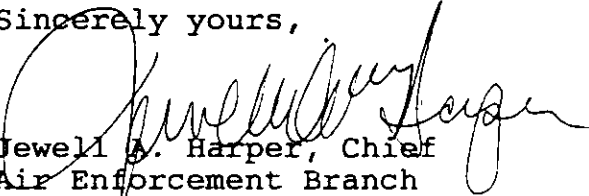
Dear Mr. Fancy:

This is to acknowledge receipt of your final determinations and permits for modifications to Compressor Station Nos. 12 through 18 and 20 of the above referenced source, by letters dated May 9, 1991.

The proposed projects are similar in scope in that they each consist of the addition of one reciprocating internal combustion engine to an existing compressor station. The engines proposed for the stations in Santa Rosa, Taylor and Bradford Counties will be sized at 4000 brake horsepower. The engines for the remaining five counties will be sized at 2400 brake horsepower. We have reviewed the packages as requested and have no adverse comments.

Thank you for the opportunity to review and comment on this application. If you have any questions or comments on this package, please contact Mr. Gregg Worley of my staff at (404) 347-2904.

Sincerely yours,

  
Jewell A. Harper, Chief  
Air Enforcement Branch  
Air, Pesticides, and Toxics  
Management Division

J. Harper  
CHP/SC