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DEC 21 1999

December 20, 1999

9937529

BUREAU OF AIR REGULATION

Mr. Al Linero
Bureau of Air Quality Management
Florida Department of Environmental Protection
2600 Blair Stone Road
Tallahassee, FL 32399-2400

Cluster Rule

RE: NO₂ AIR IMPACT ANALYSIS FOR GEORGIA-PACIFIC PALATKA MILL

Dear Mr. Linero:

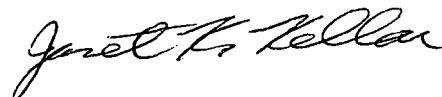
Please find enclosed three copies of the NO₂ air modeling analysis report performed for the Georgia-Pacific Palatka Mill. The analysis has been performed in support of an air construction permit application for the Cluster Rule Compliance Project.

All air modeling ISCST3 and BPIP files used for the compliance demonstration will be provided to the DEP electronically.

A readme.txt file will be included describing the contents of each ZIP file. Should you have any questions about the modeling analysis, please call Steve Marks or me at (352) 336-5600. Thank you.

Sincerely,

Golder Associates Inc.

for 
David A. Buff, P.E.
Principle Engineer

DB/SRM/jkk

cc: Myra Carpenter
Steve Marks, Golder

cc: *C Carlson*
NED

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DEC 21 1999

BUREAU OF AIR REGULATION

**NO₂ AMBIENT IMPACT ANALYSIS
FOR
GEORGIA-PACIFIC CORPORATION

PALATKA MILL**

Prepared For:

**GEORGIA-PACIFIC CORPORATION
PALATKA, FLORIDA**

Prepared By:

**Golder Associates Inc.
6241 NW 23rd Street, Suite 500
Gainesville, Florida 32653-1500**

**December 1999
9937529B/R3**

Distribution:

3 copies - FDEP

3 copies - Georgia-Pacific

2 copies - Golder Associates

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1.0 INTRODUCTION

Georgia-Pacific Corporation (G-P) operates a Kraft pulp and paper mill located in Palatka, Putnam County, Florida. An atmospheric dispersion modeling analysis of the G-P Palatka Mill has been conducted for nitrogen dioxide (NO_2) in support of an air construction permit application for the Cluster Rule Compliance Project.

The Cluster Rule Compliance Project, as described in the associated air construction permit application, includes the addition of a new condensate steam stripper and a thermal oxidizer for combustion of non-condensable gases (NCGs) containing total reduced sulfur (TRS). In addition, the No. 4 Combination Boiler will be used as a back-up incineration device for the NCGs. The existing TRS incinerator will be shut down and replaced by a new thermal oxidizer. An increase in emissions of nitrogen oxides (NO_x) will result from these changes.

In support of the air construction permit application, G-P is submitting this air dispersion modeling analysis to demonstrate that the G-P Palatka Mill is in compliance with ambient air quality standards (AAQS) and Prevention of Significant Deterioration (PSD) Class II and Class I allowable increments for NO_2 , considering the proposed changes for the Cluster Rule project.

This report contains the technical information and analysis developed in accordance with the PSD regulations as promulgated by the U.S. Environmental Protection Agency (EPA) and implemented through delegation to the Florida Department of Environmental Protection (FDEP). It presents an assessment of potential air quality impacts associated with the G-P Palatka Mill for NO_2 , for which AAQS have been promulgated.

The existing applicable, national and Florida AAQS are presented in Table 1-1. Primary national AAQS were promulgated to protect the public health. Secondary national AAQS were promulgated to protect the public welfare from any known or anticipated adverse effects associated with the presence of pollutants in the ambient air. Florida has adopted State AAQS in Rule 62-204.240. These standards are the same as the national AAQS for NO_2 .

EPA has promulgated allowable PSD air quality increments, which limit increases in air quality levels above an air quality baseline concentration level for sulfur dioxide (SO₂), particulate matter (PM₁₀), and NO₂. Increases above these increments would constitute significant deterioration. The EPA class designations and allowable PSD increments are presented in Table 1-1. The magnitude of the allowable increment depends on the classification of the area where the source is located or will have an impact. Three classifications are designated based on criteria established in the Clean Air Act Amendments. Congress promulgated areas as Class I (international parks, national wilderness areas, memorial parks, larger than 5,000 acres; and national parks, larger than 6,000 acres) or as Class II (all areas not designated as Class I). No Class III areas, which would be allowed greater deterioration than Class II areas, were designated.

Putnam County has been designated as an attainment or unclassifiable area for all criteria pollutants. The County is also classified as a PSD Class II area for PM₁₀, SO₂, and NO₂. The nearest PSD Class I area is the Okefenokee National Wilderness Area, located 111 kilometers (km) north of the G-P Palatka Mill.

The air quality impact analysis demonstrates that emissions from the G-P Palatka Mill will not result in ambient concentrations above the AAQS or the PSD Class II or Class I increments for NO₂.

This report is divided into five sections, including this introduction:

- Section 2.0 presents a description of the G-P Palatka facility, along with source NO₂ emission rates and stack parameters;
- Section 3.0 presents existing air quality data for purposes of determining suitable background air quality concentrations for NO₂;
- Section 4.0 presents the air modeling methodology, emissions inventories, and data used in the analysis;
- Section 5.0 presents the results, which demonstrate compliance of the G-P Palatka Mill with the AAQS and PSD increments for NO₂.

Table 1-1. National and State AAQS, Allowable PSD Increments, and Significant Impact Levels ($\mu\text{g}/\text{m}^3$)

Pollutant	Averaging Time	AAQS			PSD Increments		Significant Impact Levels ^d
		National Primary Standard	National Secondary Standard	State of Florida	Class I	Class II	
Particulate Matter ^a (PM10)	Annual Arithmetic Mean	50	50	50	4	17	1
	24-Hour Maximum	150 ^b	150 ^b	150 ^b	8	30	5
Sulfur Dioxide	Annual Arithmetic Mean	80	NA	60	2	20	1
	24-Hour Maximum	365 ^b	NA	260 ^b	5	91	5
	3-Hour Maximum	NA	1,300 ^b	1,300 ^b	25	512	25
Carbon Monoxide	8-Hour Maximum	10,000 ^b	10,000 ^b	10,000 ^b	NA	NA	500
	1-Hour Maximum	40,000 ^b	40,000 ^b	40,000 ^b	NA	NA	2,000
Nitrogen Dioxide	Annual Arithmetic Mean	100	100	100	2.5	25	1
Ozone ^a	1-Hour Maximum	235 ^c	235 ^c	235 ^c	NA	NA	NA
Lead	Calendar Quarter Arithmetic Mean	1.5	1.5	1.5	NA	NA	NA

Note: Particulate matter (PM10) = particulate matter with an aerodynamic diameter less than or equal to 10 micrometers.

NA = Not applicable, *i.e.*, no standard exists.

^a On July 18, 1997, EPA promulgated revised AAQS for particulate matter and ozone. For particulate matter, PM2.5 standards were introduced with a 24-hour standard of 65 $\mu\text{g}/\text{m}^3$ (3-year average of 98th percentile) and an annual standard of 15 $\mu\text{g}/\text{m}^3$ (3-year average at community monitors). Implementation of these standards are many years away. The ozone standard was modified to be 0.08 ppm for an 8-hour average; achieved when the 3-year average of the 99th percentile is 0.08 ppm or less. FDEP has not yet adopted these standards.

^b Short-term maximum concentrations are not to be exceeded more than once per year.

^c Achieved when the expected number of days per year with concentrations above the standard is fewer than 1.

^d Maximum concentrations.

Sources: Federal Register, Vol. 43, No. 118, June 19, 1978. 40 CFR 50. 40 CFR 52.21. Rule 62-204, F.A.C.

2.0 PROJECT DESCRIPTION

2.1 SITE DESCRIPTION

The G-P Palatka Mill is located in Palatka, Putnam County, Florida. A site map of the area, showing the plant property boundaries, is provided in Figure 2-1. The G-P Palatka Mill consists of a Kraft pulp and paper mill which has three power boilers (one natural gas-fired; two No. 6 fuel oil-fired), a recovery boiler, a smelt dissolving tank, a lime kiln, a total reduced sulfur (TRS) incinerator, and a combination bark/oil-fired boiler.

2.2 G-P PALATKA EMISSIONS

2.2.1 PROPOSED PROJECT

As part of the Cluster Rule Compliance Project, the existing TRS Incinerator will be removed and a new thermal oxidizer will be installed for NCG destruction. The No. 4 Combination Boiler will be used as a back-up NCG incineration device. Additional NO_x emissions will result from both of these sources.

As presented in the Cluster Rule Compliance Project application, the total NO_x emissions increase for the scenario of the new thermal oxidizer combusting NCGs 100 percent of the time was 88.1 tons per year (TPY). For the alternative scenario of the thermal oxidizer operating 90 percent of the time and the NCGs being sent to the No. 4 Combination Boiler the remaining 10 percent of the time, the total NO_x emissions increase was 76.0 TPY. Given this, and the fact that the new thermal oxidizer will have a stack height of 100 feet compared to the No. 4 Combination Boiler stack height of 231 feet, only one scenario was modeled (*i.e.*, that of the new thermal oxidizer combusting NCGs 100 percent of the time).

NO_x emissions from the new thermal oxidizer only were modeled initially to determine if the increase in NO₂ impacts, due to the project, were greater than significant impact levels (refer to Table 1-1). As presented in Section 5.0, the predicted maximum impacts were greater than significant impact levels, and therefore, further modeling is required to demonstrate compliance with AAQS and PSD increments.

2.2.2 OTHER G-P PALATKA SOURCES

The NO₂ modeling analysis is being conducted to assess the impacts of the increase in NO₂ emissions due to the new thermal oxidizer and the use of the No. 4 Combination Boiler as the back-up incineration device. The maximum annual (long-term) emissions for all permitted point sources of NO_x located at the G-P Palatka Mill are presented in Table 2-1. The basis for the maximum emissions are the permitted emission rates, or, for those sources not having a permitted emission, the basis was permitted or maximum operational rates.

2.2.3 PSD BASELINE EMISSIONS

Baseline NO_x emissions for the G-P Palatka Mill, for purposes of calculating PSD increment consumption, are presented in Table 2-2. For NO₂, both the major and minor source baseline date is February 8, 1988. Therefore, changes in actual emissions from both major and minor sources occurring after this date, resulting from a physical change or a change in the method of operation, affects PSD increments. The 1988 baseline emissions for NO_x emissions from the Palatka Mill were obtained directly from the 1988 Annual Operating Report submitted to FDEP by G-P, and are shown in Table 2-2.

2.3 SITE LAYOUT AND STRUCTURES

A plot plan of the G-P Palatka facility, showing stack locations, is presented in Figure 2-2. The dimensions of the major buildings and structures at the facility are presented in Section 4.0.

2.4 STACK PARAMETERS

Stack parameters for both the future case and the PSD baseline case are presented in Table 2-3.

Table 2-1. Maximum Future NO_x Emissions Used in the Modeling Analysis for Georgia-Pacific, Palatka

Emission Unit	Unit ID	Long-Term Emissions		
		(TPY)	(lb/hr)	(g/s)
New Thermal Oxidizer	TO	88.1	20.1	2.53
No. 4 Recovery Boiler	RB4	738.1	168.50	21.23
No. 4 Smelt Dissolving Tank	SDT4	69.0	15.80	1.99
No. 4 Lime Kiln	LK4	220.3	50.30	6.34
No. 4 Power Boiler	PB4	183.9	42.00	5.29
No. 5 Power Boiler	PB5	780.8	178.30	22.47
No. 6 Power Boiler	PB6	39.4	9.00	1.13
No. 4 Combination Boiler w/o NCGs	CB4	574.5	131.20	16.53
TOTALS		2694.1	615.2	77.5

Note: lb/hr = pounds per hour.
g/s = grams per second.
TPY = tons per year.

Table 2-2. PSD Baseline (1988) Emissions Used in the NO_x Modeling Analysis for Georgia-Pacific, Palatka

Emission Unit ^a	Unit ID	Long-Term Emissions		
		(TPY)	(lb/hr)	(g/s)
No. 4 Recovery Boiler	RB4B	392.1	89.5	11.28
No. 4 Smelt Dissolving Tank	SDT4B	0	0	0
No. 4 Lime Kiln	LK4B	249.4	56.9	7.17
No. 4 Power Boiler	PB4B	113.1	25.8	3.25
No. 5 Power Boiler	PB5B	560.3	127.9	16.12
No. 4 Combination Boiler	CB4B	313.6	71.6	9.02
TOTALS		1,628.5	371.8	46.8

^a Includes only those sources in existence or permitted as of March 8, 1988.

References:

1988 Baseline: Annual Operating Report submitted to FDEP for 1988.

Note: lb/hr = pounds per hour.
g/s = grams per second.
TPY = tons per year.

Table 2-3. Stack Parameters and Locations Used in the NO_x Modeling Analysis for Georgia-Pacific, Palatka

Emission Unit	Unit ID	Relative Location ^a				Stack Parameters				Operating Parameters			
		X		Y		Height		Diameter		Temperature		Velocity	
		(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(°F)	(°K)	(ft/s)	(m/s)
Future Conditions													
New Thermal Oxidizer	TO	77	24	-11	-4	100	30.5	3.60	1.10	130	328	68.8	20.96
No. 4 Recovery Boiler	RB4	-630	-192	300	91	230	70.1	12.00	3.66	400	478	63.7	19.42
No. 4 Smelt Dissolving Tanks	SDT4 ^b	-475	-145	415	126	206	62.8	5.00	1.52	160	344	21.2	6.46
No. 4 Lime Kiln	LK4	70	21	-320	-98	131	39.9	4.42	1.35	150	339	60.8	18.53
No. 4 Power Boiler	PB4	-265	-81	435	133	200	61.0	4.00	1.22	395	475	71.6	21.82
No. 5 Power Boiler	PB5	-332	-101	330	101	232	70.7	9.00	2.74	445	503	60.6	18.47
No. 4 Combination Boiler	CB4	-313	-95	340	104	237	72.2	8.00	2.44	440	500	71.8	21.88
No. 6 Power Boiler	PB6	-298	-91	390	119	60	18.3	6.00	1.83	660	622	57.2	17.43
PSD Baseline (1988) Conditions													
No. 4 Recovery Boiler	RB4B	-630	-192	300	91	230	70.1	12.00	3.66	400	478	63.7	19.42
No. 4 Smelt Dissolving Tanks	SDT4 ^b B	-475	-145	415	126	206	62.8	5.00	1.52	160	344	21.2	6.46
No. 4 Lime Kiln	LK4B	70	21	-320	-98	131	39.9	4.42	1.35	150	339	60.8	18.53
No. 4 Power Boiler	PB4B	-265	-81	435	133	122	37.2	4.00	1.22	395	475	71.6	21.82
No. 5 Power Boiler	PB5B	-332	-101	330	101	232	70.7	9.00	2.74	445	503	60.6	18.47
No. 4 Combination Boiler	CB4B	-313	-95	340	104	237	72.2	8.00	2.44	440	500	71.8	21.88

^a Relative to existing TRS Incinerator stack location and true north

^b Source has two stacks. Location is centroid.

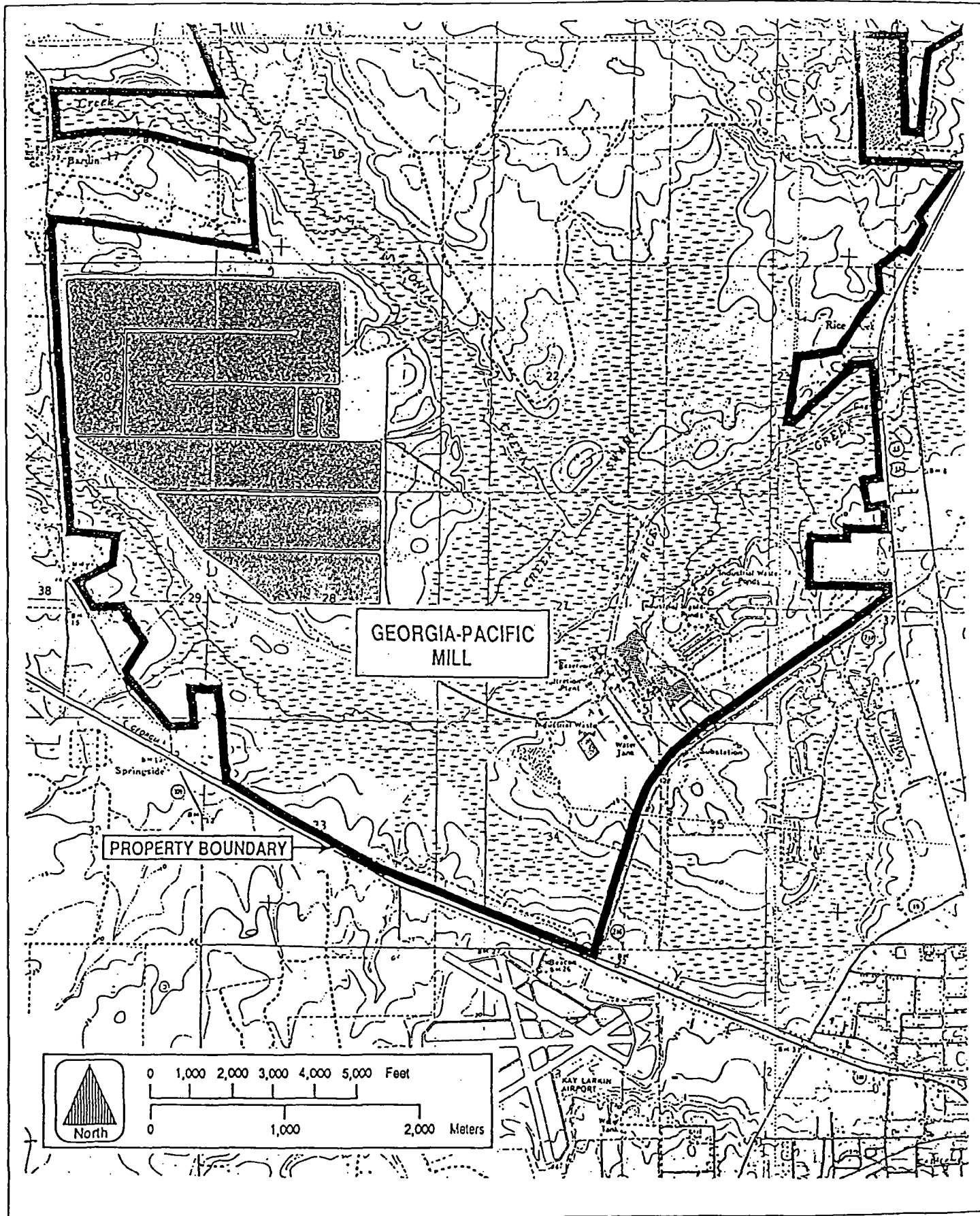


Figure 2-1.

Site Map: Georgia-Pacific Corporation

Palatka Mill



3.0 AMBIENT MONITORING ANALYSIS

Background concentrations are necessary to determine total ambient air quality impacts to demonstrate compliance with the AAQS. "Background concentrations" are defined as concentrations due to sources other than those specifically included in the modeling analysis. For all pollutants, background would include other point sources not included in the modeling (*i.e.*, distant sources or small sources), fugitive emission sources, and natural background sources.

3.1 NO₂ AMBIENT BACKGROUND CONCENTRATIONS

Presented in Table 3-1 is a summary of existing continuous ambient NO₂ data for monitors located in the area of Palatka. Data are presented for the last year of record, 1998. As shown, no NO₂ monitors were operational in the vicinity of Palatka during this period. The nearest NO₂ monitoring stations were located in Jacksonville.

The NO₂ monitoring data show that ambient NO₂ concentrations were well below the ambient air quality standards of 100 micrograms per cubic meter ($\mu\text{g}/\text{m}^3$) annual average. The monitor in Jacksonville is not considered to be representative of the Palatka area due to the distance this monitor is from Palatka, but it is the closest monitoring station to Palatka.

For purposes of an ambient NO₂ background concentration for use in the modeling analysis, the annual average concentration of 28 $\mu\text{g}/\text{m}^3$, recorded at the Jacksonville monitor during 1998, was selected. This concentration is very conservative since this monitor is impacted by significant mobile sources in Jacksonville, while Palatka has relatively little mobile traffic.

Table 3-1. Summary of Continuous Nitrogen Dioxide Ambient Monitoring Data Collected Near Palatka

Year	County	Station ID	Monitor Location	Number of Observations	Concentration ($\mu\text{g}/\text{m}^3$)		
					Maximum 1-Hour	2nd-High 1-Hour	Annual Average
1998	Duval	12-031-0032	Jacksonville-2900 Bennett St.	8,204	125 (0.066 ppm)	125 (0.066 ppm)	28 (0.015 ppm)

Note: ppm = parts per million.
 0.053 ppm = 100 $\mu\text{g}/\text{m}^3$.
 $\mu\text{g}/\text{m}^3$ = micrograms per cubic meter.

4.0 AIR QUALITY IMPACT ANALYSIS METHODOLOGY

4.1 AIR MODELING ANALYSIS APPROACH

An air quality impact analysis of the G-P Palatka Mill was conducted for NO₂. The air quality modeling analysis was performed using the Industrial Source Complex Short-Term (ISCST3) model, Version 99155, currently recommended for regulatory applications, to assess maximum ground-level impacts due to the G-P Palatka Mill and other sources in the area. The analysis followed EPA and FDEP modeling guidelines for assessing compliance with the AAQS and PSD increments.

The impact analysis used screening and refinement phases to determine the maximum pollutant impacts associated with the G-P facility. The difference between the two modeling phases is the density of the receptor grid spacing used when predicting concentrations. Concentrations are predicted for the screening phase using a coarse (*i.e.*, large spacing) receptor grid and a 5-year meteorological data record. In this analysis, the receptor grid consisted of a polar receptor grid with a 10-degree angular spacing between receptors.

Refinements of the maximum predicted concentrations from the screening phase are performed in the vicinity of the receptors of the screening receptor grid at which the highest predicted concentrations occurred over the 5-year period. Generally, if maximum concentrations predicted in another year are within 10 percent of the overall maximum concentration predicted for the 5-year period, then the other concentrations are refined as well. Modeling refinements are performed to determine maximum concentrations with a receptor grid spacing of 100 meters (m) or less.

The domain of a refined receptor grid will generally extend to all adjacent screening receptors surrounding a particular screening grid receptor. The air dispersion model is then executed with the refined grid for the entire year of meteorology during which the

maximum concentration in the screening phase occurred. This approach is used to ensure that a valid maximum concentration is obtained.

Because the G-P Palatka Mill is located approximately 111 and 179 km, respectively, from the Okefenokee national Wildlife Refuge (ONWR) and the Wolf Island NWR (WINWR) PSD Class I areas, an increment analysis was conducted at these two areas, according to FDEP requirements.

A more detailed description of the model, along with the emission inventory, meteorological data, and screening receptor grids, is presented in the following sections.

4.2 SIGNIFICANT IMPACT ANALYSIS

A significant impact analysis was performed to determine the magnitude and distance to which the project's NO₂ impacts exceed the EPA's NO₂ significant impact level of 1 µg/m³, annual average. If the significant impact level is not exceeded in the vicinity of the plant, AAQS and PSD Class II increment analyses are not required. A significant impact analysis is also performed for the project at the PSD Class I area(s). If the maximum NO₂ impact from the proposed project does not exceed EPA's proposed PSD Class I significant impact level of 0.1 µg/m³ at the PSD Class I areas, a PSD Class I increment analysis is not required.

For the significant impact analyses, the increase in NO_x emissions due to the proposed project (88.1 TPY) was modeled. The analyses did not consider the reduction in emissions due to the shutting down of the existing TRS incinerator.

4.3 AAQS AND PSD CLASS II INCREMENT ANALYSES

When 5 years of meteorological data are used, the highest annual NO₂ concentrations are compared to the NO₂ AAQS and allowable NO₂ PSD Class II increment. For the AAQS analysis, the future emissions of the facility are modeled together with background emission facilities. Additionally, a non-modeled background concentration

is added to the maximum predicted air quality concentration to determine a total air quality concentration. The maximum annual total concentration is compared to the AAQS.

For the PSD Class II increment analysis, the PSD increment consuming and expanding sources at the G-P Palatka Mill site are modeled with background PSD consuming or expanding sources. The maximum predicted annual PSD increment consumption is compared to the NO₂ PSD Class II increment.

4.4 PSD CLASS I INCREMENT ANALYSIS

For a PSD Class I increment analysis, the PSD increment consuming and expanding sources at the G-P Palatka Mill are modeled along with other background PSD consuming or expanding sources within 100-150 miles from the PSD Class I area. The maximum predicted annual NO₂ PSD increment at the PSD Class I area is compared to the allowable PSD Class I increment.

4.5 MODEL SELECTION

The ISCST3 dispersion model (Version 99155) was used to evaluate all pollutant impacts. This model is currently available on the EPA's Internet web site, Support Center for Regulatory Air Models (SCRAM), within the Technical Transfer Network (TTN). A listing of ISCST3 model features is presented in Table 4-1. The ISCST3 model is designed to calculate hourly concentrations based on hourly meteorological data (*i.e.*, wind direction, wind speed, atmospheric stability, ambient temperature, and mixing heights). The ISCST3 model is applicable to sources located in either flat or rolling terrain where terrain heights do not exceed stack heights. These areas are referred to as simple terrain.

Since the terrain surrounding the G-P Palatka Mill is flat, the modeling analysis assumed that all receptors were at the base elevation of the facility (*i.e.*, flat terrain assumption in ISCST3).

In this analysis, the EPA regulatory default options were used to predict all maximum impacts. The ISCST3 model can run in the rural or urban land use mode, which affects stability dispersion coefficients, wind speed profiles, and mixing heights. Land use can be characterized based on a scheme recommended by EPA (Auer, 1978). If more than 50 percent of the land use within a 3-km radius circle around a facility is classified as industrial or commercial, or high-density residential, then the urban option should be selected. Otherwise, the rural option is appropriate. Based on reviews of aerial and U.S. Geological Survey (USGS) topographical maps and a site visit, the land use within a 3-km (1.9-mile) radius of the G-P Palatka Mill site is considered to be rural (*i.e.*, very little heavy industrial, light-moderate industrial, commercial, or compact residential land use categories). Therefore, the rural mode was used in the air dispersion model to predict impacts from the G-P Palatka Mill and other emission sources considered in the modeling analysis.

The ISCST3 model was used to predict maximum pollutant concentrations for the annual averaging time period. The predicted concentration was then compared to the applicable significant impact level, monitoring *de minimis* level, allowable PSD increment, and the AAQS.

4.6 METEOROLOGICAL DATA

Meteorological data used in the ISCST3 model to determine air quality impacts consisted of a concurrent 5-year period of hourly surface weather observations and twice-daily upper air soundings from the National Weather Service (NWS) offices located at the Jacksonville International Airport (JAX) and Waycross, GA, respectively. Concentrations were predicted using 5 years of hourly meteorological data from 1984 through 1988. These data have been approved by FDEP for modeling applications in the Putnam County area. The NWS office at JAX is located approximately 91 km (56 miles) north of the site and is the closest primary weather station to the study area considered to have meteorological data representative of the project site. The JAX station meteorological data have been used for previous air modeling studies for the G-P Palatka Mill.

The surface observations included wind direction, wind speed, temperature, cloud cover, and cloud ceiling height. The wind speed, cloud cover, and cloud ceiling values were used in the ISCST3 meteorological preprocessor program to determine atmospheric stability using the Turner stability scheme. Based on the temperature measurements at morning and afternoon, mixing heights were calculated from the radiosonde data at Waycross, GA using the Holzworth approach (Holzworth, 1972). Hourly mixing heights were derived from the morning and afternoon mixing heights using the interpolation method developed by EPA (Holzworth, 1972). The hourly surface data and mixing heights were used to develop a sequential, hourly meteorological data set (*i.e.*, wind direction, wind speed, temperature, stability, and mixing heights). Because the observed hourly wind directions at the NWS stations are classified into one of thirty-six 10-degree sectors, the wind directions were randomized within each sector to account for the expected variability in air flow. These calculations were performed using the EPA RAMMET meteorological preprocessor program.

4.7 EMISSION INVENTORY

4.7.1 G-P PALATKA MILL

The maximum NO₂ emissions for the G-P Palatka Mill for the future operating condition are summarized in Table 2-1. The NO_x PSD baseline emissions are presented in Table 2-2. Future and baseline stack parameters and source locations are presented in Table 2-3.

It is noted that G-P, based on the recently issued No. 3 Bleach Plant permit (Permit No. 1070005-006-AC/PSD-FL-264), will raise the stack height of the No. 4 Power Boiler from the current 122 feet to a new height of 200 feet. This will insure that the predicted ISCST3 model concentrations do not exceed the AAQS for SO₂ in the vicinity of the G-P plant. The new thermal oxidizer will have a stack height of 100 feet.

4.7.2 OTHER EMISSION SOURCES

In the vicinity of the G-P Palatka Mill, the proposed Cluster Rule Compliance Project will exceed the significant impact level for NO₂ at only one property boundary receptor located at (100°, 533 meters) from the modeling origin. A significant impact distance was set at 1,100 meters for the air modeling analysis. As a result, other non-G-P facilities were evaluated for inclusion in the AAQS and PSD Class II increment analyses. A listing of these facilities was developed mainly from data bases from previous air modeling studies performed by Golder Associates for G-P Palatka and from Title V air permit data. A summary of these facilities is presented in Table 4-2.

The Seminole Electric and FPL Putnam facilities are the only major NO_x sources to be included in the AAQS and PSD Class II increment air modeling analyses. As shown in Table 4-2, all other facilities are located beyond 50 km from the significant impact area. The individual source emissions, stack, and operating parameters for the AAQS and PSD Class II modeling analyses were developed and are presented in Table 4-3.

A PSD Class I increment modeling analysis is not required for NO₂ because the increase in NO_x emissions due to the Cluster Rule Compliance Project causes impacts which are below EPA's proposed PSD Class I significant impact levels. Therefore, the project is not significant at the ONWR PSD Class I area.

4.8 BUILDING DOWNWASH EFFECTS FOR G-P PALATKA MILL

Based on the building dimensions associated with buildings and structures at the plant, all stacks at the G-P Palatka Mill will comply with the good engineering practice (GEP) stack height regulations. However, these stacks are less than GEP height. Therefore, the potential for building downwash to occur was considered in the air modeling analysis for these stacks.

Generally, a stack is considered to be within the influence of a building if it is within the lesser of 5 times L, where L is the lesser dimension of the building height or projected

width. The ISCST3 model uses two procedures to address the effects of building downwash. For both methods, the direction-specific building dimensions are input for H_b and L_b for 36 radial directions, with each direction representing a 10-degree sector. The H_b is the building height and L_b is the lesser of the building height or projected width. For short stacks (*i.e.*, physical stack height is less than $H_b + 0.5 L_b$), the Schulman and Scire (1980) method is used. The features of the Schulman and Scire method are as follows:

1. Reduced plume rise as a result of initial plume dilution,
2. Enhanced plume spread as a linear function of the effective plume height, and
3. Specification of building dimensions as a function of wind direction.

For cases where the physical stack height is greater than $H_b + 0.5 L_b$, but less than GEP, the Huber-Snyder (1976) method is used. Both downwash algorithms affect stacks that are within the influence of a building, without regard for the actual distance the stack or stack's plume is from the building during any given moment.

The building dimensions considered in the air modeling analysis for the G-P Palatka Mill are presented in Table 4-4. The location of the buildings and stacks can also be found on the site plot plan (Figure 2-2). At the G-P Palatka Mill, several stacks are influenced by one or more buildings. For the modeling analysis, direction-specific building dimensions are input for H_b and L_b for 36 radial directions, with each direction representing a 10-degree sector. All direction-specific building parameters were calculated with the Building Profile Input Program (BPIP), Version 95086. The BPIP program was used to generate building data for the ISCST3 model input. A detailed listing of direction-specific building data used in the air modeling analysis is provided in Appendix A. The major influencing structures at G-P Palatka Mill were the same in the baseline and future modeling scenarios.

4.9 RECEPTOR LOCATIONS

For predicting maximum concentrations due to the project only in the vicinity of the G-P Palatka Mill, an array of discrete polar receptors was used. The number of discrete receptors was 236, which included 36 receptors located along the property line of the G-P Palatka Mill and 200 additional offsite receptors located at distances of 0.7, 1.1, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 4.5 and 5.0 km from the existing TRS Incinerator stack location, the origin (*i.e.*, 0,0) location for the air modeling analysis. A summary of the boundary receptors at the G-P Palatka Mill is presented in Table 4-5.

Modeling refinements were performed, as needed. At a distance of less than 575 m, the angular distance between receptors is 100 m or less and additional refinements may not be performed. At distances of 600 m and beyond, modeling refinements are performed by employing an angular spacing between radials of 1 or 2 degrees and a spacing interval along radials of 100 m.

Pollutant concentrations for NO₂ were also predicted at 10 receptors located along the southern and eastern boundaries of the ONWR PSD Class I Area, plus one additional receptor located at the WINWR. A listing of the 11 Class I receptors is presented in Table 4-6. Due to the large distance from the G-P Palatka Mill to the ONWR and WINWR, additional receptor refinements were not performed for these areas.

Based on the results of the significant impact analysis, the proposed project will be significant at only one receptor located on the plant property boundary. However, for the AAQS and PSD Class II modeling analyses, the modeling area was extended to include all property boundary and offsite receptor locations within 1,100 meters from the origin.

4.10 BACKGROUND CONCENTRATIONS

Total air quality impacts were predicted for the AAQS analysis by adding the maximum annual averaged concentrations due to all modeled sources to estimated background

concentrations. Background concentrations are concentrations due to sources not explicitly included in the modeling analysis. These concentrations consist of two components:

- Impacts due to other non-modeled emission sources (*i.e.*, point sources not explicitly included in the modeling inventory), and
- Natural and fugitive emission sources.

The non-modeled background concentrations were obtained from air quality monitoring data, as described in Section 3.0, and are as follows:

Pollutant	Averaging Period	Background Concentration ($\mu\text{g}/\text{m}^3$)
NO ₂	Annual	28

Table 4-1. Major Features of the ISCST3 Model

ISCST3 Model Features
<ul style="list-style-type: none">• Polar or Cartesian coordinate systems for receptor locations• Rural or one of three urban options which affect wind speed profile exponents, dispersion rates, and mixing height calculations• Plume rise due to momentum and buoyancy as a function of downwind distance for stack emissions (Briggs, 1969, 1971, 1972, and 1975; Bowers, et al., 1979).• Procedures suggested by Huber and Snyder (1976); Huber (1977); and Schulman and Scire (1980) for evaluating building wake effects• Procedures suggested by Briggs (1974) for evaluating stack-tip downwash• Separation of multiple emission sources• Consideration of the effects of gravitational settling and dry deposition on ambient particulate concentrations• Capability of simulating point, line, volume, area, and open pit sources• Capability to calculate dry and wet deposition, including both gaseous and particulate precipitation scavenging for wet deposition• Variation of wind speed with height (wind speed-profile exponent law)• Concentration estimates for 1-hour to annual average times• Terrain-adjustment procedures for elevated terrain including a terrain truncation algorithm for ISCST3; a built-in algorithm for predicting concentrations in complex terrain• Consideration of time-dependent exponential decay of pollutants• The method of Pasquill (1976) to account for buoyancy-induced dispersion• A regulatory default option to set various model options and parameters to EPA recommended values (see text for regulatory options used)• Procedure for calm-wind processing including setting wind speeds less than 1 m/s to 1 m/s.

Note: ISCST3 = Industrial Source Complex Short-Term.
Source: EPA, 1998.

Table 4-2. NO_x Facilities Considered in the AAQS and PSD Class II Air Modeling Analysis

Facility	UTM Coordinates		Location ^a			
	East (km)	North (km)	X (km)	Y (km)	Distance (km)	Direction (deg.)
Seminole Power Plant	438.8	3289.2	4.8	5.8	7.5	40
FPL Putnam Power Plant	443.3	3277.6	9.3	-5.8	11.0	122
Atlantic Coast Asphalt	445.3	3339.6	11.3	56.2	57.3	11
Duval Asphalt Products	443.2	3344.0	9.2	60.6	61.3	9
Sloan Construction	439.6	3346.0	5.6	62.6	62.8	5
Naval Air Station	415.2	3344.5	-18.8	61.1	63.9	343
Maxwell House	439.7	3350.0	5.7	66.6	66.8	5
University of North Florida	451.2	3348.5	17.2	65.1	67.3	15
Memorial Hospital	442.2	3351.0	8.2	67.6	68.1	7
Baptist Medical Center	435.4	3352.0	1.4	68.6	68.6	1
St. Vincents Medical Center	433.9	3353.0	-0.1	69.6	69.6	360
JEA - Southside Power Plant	437.7	3353.9	3.7	70.5	70.6	3
Gulf Life Insurance	436.2	3354.1	2.2	70.7	70.7	2
National Linen Service	434.9	3354.8	0.9	71.4	71.4	1
Environmental Tech.	439.4	3355.0	5.4	71.6	71.8	4
Cathedral Towers	437.1	3355.4	3.1	72.0	72.1	2
Rinker Material	439.5	3355.6	5.5	72.2	72.4	4
Florida Steel - Baldwin	405.9	3350.2	-28.1	66.8	72.5	337
Jacksonville University Hospital	436.5	3357.2	2.5	73.8	73.8	2
Anchor Glass Container Co.	431.3	3357.5	-2.7	74.1	74.1	358
Bush Boake Allen, Inc.	427.6	3357.3	-6.4	73.9	74.2	355
J. W. Swisher	437.9	3357.9	3.9	74.5	74.6	3
Duval Asphalt Products	427.0	3357.7	-7.0	74.3	74.6	355
ES Metals	431.8	3358.3	-2.2	74.9	74.9	358
Coastal Fuel Marketing	439.7	3358.7	5.7	75.3	75.5	4
JEA - Kennedy Power Plant	440.0	3359.2	6.0	75.8	76.0	5
Atlantic Coast Asphalt	429.5	3359.7	-4.5	76.3	76.4	357
PCS Phosphate	439.3	3359.8	5.3	76.4	76.6	4
Steuart Petroleum Co.	438.5	3360.5	4.5	77.1	77.2	3
Millenium Specialty Products	435.6	3360.7	1.6	77.3	77.3	1
Duval Asphalt Products	428.7	3361.4	-5.3	78.0	78.2	356
Celotex Corp.	446.4	3362.4	12.4	79.0	80.0	9
Amerada Hess	442.7	3365.0	8.7	81.6	82.1	6
JEA - Northside Power Plant	446.9	3364.8	12.9	81.4	82.4	9
Stone Container Corp.	441.8	3365.6	7.8	82.2	82.6	5
Sears Catalog Center	438.2	3365.9	4.2	82.5	82.6	3
J. B. Coxwell Contracting	446.0	3365.9	12.0	82.5	83.4	8
BF Goodrich Co.	450.0	3365.5	16.0	82.1	83.6	11
Anheiser Busch, Inc	440.6	3366.8	6.6	83.4	83.7	5
U.S. Naval Station- Mayport	460.4	3362.8	26.4	79.4	83.7	18
JEA - St. Johns River Power Park	447.1	3366.7	13.1	83.3	84.3	9
Georgia Pacific	440.1	3368.3	6.1	84.9	85.1	4
City of Jacksonville	446.5	3367.7	12.5	84.3	85.2	8
Rayonier, Inc.	454.7	3392.2	20.7	108.8	110.8	11
Jefferson Smurfit Corp.	456.2	3394.2	22.2	110.8	113.0	11
Gilman Paper Co. St. Mary's GA	448.2	3401.3	14.2	117.9	118.8	7

^a Relative to the location of G-P Palatka Mill, located at the following UTM Coordinates:

East (km) 434.0
North (km) 3283.4

The significant impact area (SIA) equals 1.0 km
Sources beyond 50 from the SIA were not included in the AAQS and PSD Class II air modeling analyses

Table 4-3. Inventory of NO_x Sources Included in the AAQS and PSD Class II Air Modeling Analyses

APIS Number	Facility	Units	ISCST3 ID Name	Stack Parameters				Emission Rate (g/s)	NO ₂ PSD Source? (EXP/CON)	Modeled in	
				Height (m)	Diameter (m)	Temper. (K)	Velocity (m/s)			AAQS	Class II
31JAX540025	Seminole Power Plant	Units 1 and 2	SEMELECT	205.7	10.97	326.5	7.99	1319.32	No	Yes	No
31JAX540014	Florida Power & Light - Putnam	4x70Mw CT/HRSG + DB	FPLPUTNM	22.3	3.15	437.4	58.60	346.45	No	Yes	No

Table 4-4. Structure Dimensions Used in the Georgia-Pacific Modeling Analysis

Structure	Actual Building Dimensions					
	Height		Length		Width	
	ft	m	ft	m	ft	m
RB4 Preciptator	85	25.9	130	39.6	559	170.4
RB4 Boiler Building	193.7	59.0	104	31.7	100	30.5
Power Plant Building	107.6	32.8	92	28	92	28
Pulp Dryer No. 3	84.5	25.8	63	19.2	147	44.8
Pulp Dryer No. 5	70.5	21.5	306	93.3	95	29
Pulp Dryer No. 4	73	22.3	242	73.8	127	38.7
Warehouse Complex 1	62.67	19.1	1,382	421.2	411	125.3
Warehouse Complex 2	46.8	14.3	852	259.7	370	112.8
Nos. 1 and 2 Machines, Storage	71.16	21.7	232	70.7	412	125.6
Kraft Converting and Storing	60.75	18.5	264	80.5	516	157.3
Kraft Warehouse and Multi-Wall	56.7	17.3	274	83.5	507	154.5
Digester	62.2	19	264	80.5	32	9.8

Table 4-5. Summary of Direction-Specific Distances from the TRS Incinerator to Georgia-Pacific Plant Property Boundaries

Direction (Degrees)	Distance (m)	Direction (Degrees)	Distance (m)
10	5,000	190	750
20	4,500	200	1,829
30	2,500	210	1,829
40	2,500	220	1,981
50	1,500	230	2,134
60	1,500	240	2,438
70	1,500	250	2,896
80	838	260	3,048
90	686	270	3,658
100	533	280	3,962
110	457	290	4,572
120	457	300	5,182
130	457	310	4,801
140	457	320	4,875
150	457	330	6,000
160	488	340	5,500
170	533	350	5,250
180	610	360	5,125

Note: Existing TRS Incinerator is modeling origin.

Table 4-6. PSD Class I Area Receptors Used in the Modeling Analysis

PSD Class I Area	UTM Coordinates	
	East (km)	North (km)
Wolf Island NWR	470.5	3459.0
Okefenokee NWR	391.0	3417.0
Okefenokee NWR	390.0	3410.0
Okefenokee NWR	392.0	3400.0
Okefenokee NWR	390.0	3395.0
Okefenokee NWR	391.0	3390.0
Okefenokee NWR	390.0	3384.0
Okefenokee NWR	383.0	3382.0
Okefenokee NWR	378.0	3382.0
Okefenokee NWR	374.0	3383.0
Okefenokee NWR	370.0	3383.0

5.0 AIR MODELING ANALYSIS RESULTS

5.1 SIGNIFICANT IMPACT ANALYSIS

5.1.1 Site Vicinity

The maximum predicted annual NO₂ concentrations due to the Cluster Rule Compliance Project only are presented in Table 5-1. The maximum predicted annual average impact of 1.06 ug/m³ exceeds the significant impact level of 1 ug/m³, annual average. The proposed project is predicted to exceed the significant impact level at one receptor on the property boundary, and to be less than significant everywhere else. The location of the predicted maximum impact is at 100 degrees and 533 meters from the existing TRS incinerator stack location (the modeling analysis origin).

5.1.2 PSD Class I Area

The maximum predicted annual NO₂ concentrations due to the Cluster Rule Compliance Project at the ONWR and the WINWR are presented in Table 5-2. The maximum predicted impact of 0.0031 µg/m³, annual average, is well below the proposed EPA PSD Class I significant impact level of 0.1 µg/m³. Therefore, a full PSD Class I increment analysis was not performed.

5.2 AAQS ANALYSIS

A summary of the AAQS screening analysis is presented in Table 5-3. Because the maximum predicted impact occurred at 533 m from the modeling origin, additional refinements were not performed. The maximum predicted impact due to modeled sources is 7.9 µg/m³, annual average. With a background concentration of 28 µg/m³, the total maximum impact is 36 µg/m³, annual average. This concentration is well below the AAQS of 100 µg/m³.

5.3 PSD CLASS II INCREMENT ANALYSIS

The maximum predicted NO₂ PSD increment consumption, from the screening analysis, due to all PSD-affecting sources, is presented in Table 5-4. Based on the results of the screening analyses, additional refined modeling analyses were not performed. The

maximum predicted annual average NO₂ PSD increment consumption is 2.1 µg/m³, which is well below the allowable PSD Class II increment of 25 µg/m³.

Table 5-1. Maximum Predicted NO₂ Impacts Due to Cluster Rule Compliance Project Only,
Significant Impact Analysis, at Site Vicinity

Averaging Time	Concentration ^a (µg/m ³)	Receptor Location ^b		Time Period (YYMMDDHH)	Significant Impact Level (µg/m ³)
		Direction (degree)	Distance (m)		
Annual	1.01	100	533	84123124	1
	1.06	100	533	85123124	
	1.01	100	533	86123124	
	1.01	100	533	87123124	
	0.90	100	533	88123124	

^a Based on 5-year meteorological record, Jacksonville/Waycross, 1984-88

^b Relative to existing TRS Incinerator Stack Location

Note: YYMMDDHH = Year, Month, Day, Hour Ending

Table 5-2. Maximum Predicted NO₂ Impacts Due to Cluster Rule Compliance Project Only,
Significant Impact Analyses, at Okefenokee and Wolf Island NWR PSD Class I Areas

Averaging Time	Concentration ^a (µg/m ³)	Receptor Location (UTM)		Time Period (YYMMDDHH)	EPA Proposed Significant Impact Level (µg/m ³)
		(m)	(m)		
Annual	0.0031	374000	3383000	84123124	0.1
	0.0026	391000	3390000	85123124	
	0.0030	383000	3382000	86123124	
	0.0025	378000	3382000	87123124	
	0.0024	370000	3383000	88123124	

^a Based on 5-year meteorological record, Jacksonville/Waycross, 1984-88

^b Relative to existing TRS Incinerator Stack Location

Note: YYMMDDHH = Year, Month, Day, Hour Ending

Table 5-3. Maximum Predicted NO₂ Impacts Due to All Future Sources for Comparison to AAQS

Averaging Time	Concentration (ug/m ³)			Receptor Location ^b		Time Period (YYMMDDHH)	Florida AAQS (ug/m ³)
	Total	Modeled	Background	Direction (degree)	Distance (m)		
Annual	35.1	7.1	28	100	533	84123124	100
	35.5	7.5	28	100	533	85123124	
	34.9	6.9	28	100	533	86123124	
	35.9	7.9	28	100	533	87123124	
	35.3	7.3	28	100	533	88123124	

^a Based on 5-year meteorological record, Jacksonville/Waycross, 1984-88

^b Relative to existing TRS Incinerator Stack Location

Note: YYMMDDHH = Year, Month, Day, Hour Ending

Table 5-4. Maximum Predicted NO₂ PSD Class II Increment Consumption

Averaging Time	Concentration ^a ($\mu\text{g}/\text{m}^3$)	Receptor Location ^b		Time Period (YYMMDDHH)	Allowable PSD Class II Increment ($\mu\text{g}/\text{m}^3$)
		Direction (degree)	Distance (m)		
Annual	1.9	100	533	84123124	25
	2.1	100	533	85123124	
	1.9	100	533	86123124	
	2.1	100	533	87123124	
	1.9	100	533	88123124	

^a Based on 5-year meteorological record, Jacksonville/Waycross, 1984-88

^b Relative to existing TRS Incinerator Stack Location

Note: YYMMDDHH = Year, Month, Day, Hour Ending
PSD = Prevention of Significant Deterioration

APPENDIX A
DIRECTION-SPECIFIC BUILDING INFORMATION
USED FOR THE AIR MODELING ANALYSIS

'BPIP data for GA-PACIFIC PALATKA FUTURE - 5/27/99'

'ST'

'FEET' 0.3048

'UTHN' -34.0

12

'RB4 Precipitator' 1 0.0

4 85

-304 552

-304 682

-245 682

-245 552

'RB4 Building' 1 0.0

4 193.7

-228 569

-228 659

-124 659

-124 569

'Power House' 1 0.0

4 107.6

-83 533

-83 625

9 625

9 533

'Pulp Dryer 3' 1 0.0

4 84.5

496 -158

496 105

643 105

643 -158

'Pulp Dryer 5' 1 0.0

4 70.5

696 -158

696 148

791 148

791 -158

'Pulp Dryer 4' 1 0.0

4 73

791 -158

791 84

918 84

918 -158

'Warehouse complex 1' 1 0.0

4 62.67

485 -580

485 -169

1867 -169

1867 -580

'Warehouse Complex 2' 1 0.0

4 46.8

675 -950

675 -580

1527 -580

1527 -950

'#1 & #2 Machines, Storage' 1 0.0

4 71.16

211 327

211 739

443 739

443 327

'Kraft Converting & Storage' 1 0.0

4 60.75

211	739
211	1255
475	1255
475	739

'Kraft Warehouse & Multiwall' 1 0.0

6 56.7

559	886
559	1393
833	1393
833	1118
717	1118
717	886

'Digester' 1 0.0

4 62.2

211	95
211	127
475	127
475	95

10

'TRS'	'	0.0	250	0.00	0.00
'RB4'	'	0.0	230	-354.54	601.00
'SDT4'	'	0.0	206	-161.73	609.67
'LK4'	'	0.0	131	-123.00	-302.50
'PB4'	'	0.0	122	23.55	508.82
'PB5'	'	0.0	232	-90.71	459.23
'CB4'	'	0.0	232	-69.36	456.90
'PB6'	'	0.0	60	-28.97	489.96
'BLEACH'	'	0.0	118	557.09	183.92
'TO'	'	0.0	100	58.00	-52.50

0

BPIP (Dated: 95086)

DATE : 09/01/99
 TIME : 13:41:39
 BPIP data for GA-PACIFIC PALATKA FUTURE - 5/27/99, revised 9-1-99

=====
 BPIP PROCESSING INFORMATION:
 =====

The ST flag has been set for processing for an ISCST2 run.

Inputs entered in FEET will be converted to meters using
 a conversion factor of 0.3048. Output will be in meters.

UTMP is set to UTMN. The input is assumed to be in a local
 X-Y coordinate system as opposed to a UTM coordinate system.
 True North is in the positive Y direction.

Plant north is set to -34.00 degrees with respect to True North.

BPIP data for GA-PACIFIC PALATKA FUTURE - 5/27/99, revised 9-1-99

PRELIMINARY* GEP STACK HEIGHT RESULTS TABLE
 (Output Units: meters)

Stack Name	Stack Height	Stack-Building Base Elevation Differences	GEP** EQN1	Preliminary* GEP Stack Height Value
TRS	76.20	0.00	118.45	118.45
RB4	70.10	0.00	116.20	116.20
SDT4	62.79	0.00	121.92	121.92
LK4	39.93	N/A	0.00	65.00
PB4	60.96	0.00	121.79	121.79
PB5	70.71	0.00	121.92	121.92
CB4	72.24	0.00	121.92	121.92
PB6	18.29	0.00	121.92	121.92
BLEACH	35.97	0.00	64.39	65.00
TO	30.48	0.00	47.40	65.00

* Results are based on Determinants 1 & 2 on pages 1 & 2 of the GEP Technical Support Document. Determinant 3 may be investigated for additional stack height credit. Final values result after Determinant 3 has been taken into consideration.

** Results were derived from Equation 1 on page 6 of GEP Technical Support Document. Values have been adjusted for any stack-building base elevation differences.

Note: Criteria for determining stack heights for modeling emission limitations for a source can be found in Table 3.1 of the GEP Technical Support Document.

BPIP (Dated: 95086)

DATE : 09/01/99
 TIME : 13:41:39

BPIP data for GA-PACIFIC PALATKA FUTURE - 5/27/99, revised 9-1-99

BPIP output is in meters

SO BUILDHGT TRS	0.00	18.96	0.00	0.00	0.00	0.00
SO BUILDHGT TRS	0.00	0.00	18.96	18.96	0.00	59.04
SO BUILDHGT TRS	59.04	59.04	32.80	0.00	0.00	0.00
SO BUILDHGT TRS	0.00	18.96	18.96	18.96	18.96	18.96
SO BUILDHGT TRS	18.96	18.96	18.96	18.96	0.00	0.00

SO BUILDHGT TRS	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDWID TRS	0.00	471.02	0.00	0.00	0.00	0.00
SO BUILDHGT TRS	0.00	0.00	339.41	382.73	0.00	39.61
SO BUILDWID TRS	38.03	34.39	74.74	0.00	0.00	0.00
SO BUILDHGT TRS	0.00	55.19	44.04	31.56	100.16	86.21
SO BUILDWID TRS	88.62	285.77	339.41	382.73	0.00	0.00
SO BUILDHGT TRS	0.00	0.00	0.00	0.00	0.00	0.00

SO BUILDHGT RB4	59.04	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT RB4	59.04	59.04	59.04	59.04	25.91	25.91
SO BUILDHGT RB4	25.91	0.00	0.00	25.91	25.91	25.91
SO BUILDHGT RB4	59.04	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT RB4	59.04	59.04	59.04	59.04	25.91	25.91
SO BUILDHGT RB4	25.91	0.00	0.00	25.91	25.91	25.91
SO BUILDWID RB4	38.11	38.11	38.11	35.11	30.60	29.58
SO BUILDWID RB4	34.29	37.95	38.11	38.11	37.84	33.53
SO BUILDWID RB4	28.21	0.00	0.00	27.03	32.55	37.07
SO BUILDWID RB4	38.11	38.11	38.11	35.11	30.60	29.58
SO BUILDWID RB4	34.29	37.95	38.11	38.11	37.84	33.53
SO BUILDWID RB4	28.21	0.00	0.00	27.03	32.55	37.07

SO BUILDHGT SDT4	59.04	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT SDT4	59.04	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT SDT4	59.04	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT SDT4	59.04	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT SDT4	59.04	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT SDT4	59.04	59.04	59.04	59.04	59.04	59.04
SO BUILDWID SDT4	41.86	40.83	38.55	35.11	30.60	29.58
SO BUILDWID SDT4	34.29	37.95	40.47	41.75	41.77	40.52
SO BUILDWID SDT4	38.03	34.39	33.54	37.39	40.12	41.62
SO BUILDWID SDT4	41.86	40.83	38.55	35.11	30.60	29.58
SO BUILDWID SDT4	34.29	37.95	40.47	41.75	41.77	40.52
SO BUILDWID SDT4	38.03	34.39	33.54	37.39	40.12	41.62

SO BUILDHGT LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDHGT LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDHGT LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDHGT LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDHGT LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDHGT LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDWID LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDWID LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDWID LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDWID LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDWID LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDWID LK4	0.00	0.00	0.00	0.00	0.00	0.00

SO BUILDHGT PB4	32.80	32.80	32.80	32.80	32.80	59.04
SO BUILDHGT PB4	59.04	59.04	59.04	59.04	59.04	32.80
SO BUILDHGT PB4	32.80	32.80	32.80	32.80	32.80	32.80
SO BUILDHGT PB4	32.80	32.80	32.80	32.80	32.80	59.04
SO BUILDHGT PB4	59.04	59.04	59.04	59.04	59.04	32.80
SO BUILDHGT PB4	32.80	32.80	32.80	32.80	32.80	32.80
SO BUILDWID PB4	39.65	39.17	37.50	34.68	45.75	29.58
SO BUILDWID PB4	34.29	37.95	40.47	41.75	41.77	37.50
SO BUILDWID PB4	34.68	73.63	74.74	33.99	37.02	38.93
SO BUILDWID PB4	39.65	39.17	37.50	34.68	45.75	29.58
SO BUILDWID PB4	34.29	37.95	40.47	41.75	41.77	37.50
SO BUILDWID PB4	34.68	73.63	74.74	33.99	37.02	38.93

SO BUILDHGT PB5	32.80	32.80	32.80	32.80	0.00	0.00
SO BUILDHGT PB5	25.91	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT PB5	59.04	59.04	59.04	59.04	32.80	32.80
SO BUILDHGT PB5	32.80	32.80	32.80	32.80	21.69	21.69
SO BUILDHGT PB5	25.91	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT PB5	59.04	59.04	59.04	59.04	32.80	32.80
SO BUILDWID PB5	39.65	39.17	37.50	34.68	0.00	0.00
SO BUILDWID PB5	42.80	37.95	40.47	41.75	41.77	40.52
SO BUILDWID PB5	38.03	34.39	33.54	37.39	37.02	38.93
SO BUILDWID PB5	39.65	39.17	37.50	34.68	132.28	130.20
SO BUILDWID PB5	44.92	37.95	40.47	41.75	41.77	40.52
SO BUILDWID PB5	38.03	34.39	33.54	37.39	37.02	38.93

SO BUILDHGT CB4	32.80	32.80	32.80	32.80	0.00	0.00
SO BUILDHGT CB4	25.91	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT CB4	59.04	59.04	32.80	32.80	32.80	32.80
SO BUILDHGT CB4	32.80	32.80	32.80	32.80	21.69	21.69
SO BUILDHGT CB4	25.91	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT CB4	59.04	59.04	32.80	32.80	32.80	32.80
SO BUILDWID CB4	39.65	39.17	37.50	34.68	0.00	0.00
SO BUILDWID CB4	42.80	37.95	40.47	41.75	41.77	40.52
SO BUILDWID CB4	38.03	34.39	74.74	33.99	37.02	38.93
SO BUILDWID CB4	39.65	39.17	37.50	34.68	132.28	130.20
SO BUILDWID CB4	44.92	37.95	40.47	41.75	41.77	40.52
SO BUILDWID CB4	38.03	34.39	74.74	33.99	37.02	38.93

SO BUILDHGT PB6	32.80	32.80	32.80	32.80	32.80	32.80
SO BUILDHGT PB6	59.04	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT PB6	59.04	32.80	32.80	32.80	32.80	32.80
SO BUILDHGT PB6	32.80	32.80	32.80	32.80	32.80	32.80
SO BUILDHGT PB6	59.04	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT PB6	59.04	32.80	32.80	32.80	32.80	32.80
SO BUILDWID PB6	39.65	39.17	37.50	34.68	45.75	37.44
SO BUILDWID PB6	34.29	37.95	40.47	41.75	41.77	40.52
SO BUILDWID PB6	38.03	73.63	74.74	33.99	37.02	38.93
SO BUILDWID PB6	39.65	39.17	37.50	34.68	45.75	37.44
SO BUILDWID PB6	34.29	37.95	40.47	41.75	41.77	40.52
SO BUILDWID PB6	38.03	73.63	74.74	33.99	37.02	38.93

SO BUILDHGT BLEACH	25.76	25.76	18.96	18.96	18.96	21.49
SO BUILDHGT BLEACH	21.49	25.76	25.76	25.76	25.76	25.76
SO BUILDHGT BLEACH	25.76	25.76	25.76	25.76	25.76	25.76
SO BUILDHGT BLEACH	25.76	25.76	18.96	18.96	18.96	21.49
SO BUILDHGT BLEACH	22.25	25.76	25.76	25.76	25.76	25.76
SO BUILDHGT BLEACH	25.76	25.76	25.76	25.76	25.76	25.76
SO BUILDWID BLEACH	87.92	91.19	44.04	31.56	100.16	99.31
SO BUILDWID BLEACH	112.25	91.46	91.51	88.79	83.37	75.41
SO BUILDWID BLEACH	65.17	52.94	50.29	62.87	73.54	81.97
SO BUILDWID BLEACH	87.92	91.19	44.04	31.56	100.16	95.06
SO BUILDWID BLEACH	80.94	91.46	91.51	88.79	83.37	75.41
SO BUILDWID BLEACH	65.17	52.94	50.29	62.87	73.54	81.97

SO BUILDHGT TO	18.96	18.96	0.00	0.00	0.00	0.00
SO BUILDHGT TO	18.96	18.96	18.96	18.96	0.00	0.00
SO BUILDHGT TO	0.00	0.00	0.00	0.00	0.00	18.96
SO BUILDHGT TO	18.96	18.96	18.96	18.96	18.96	18.96
SO BUILDHGT TO	18.96	18.96	18.96	18.96	0.00	0.00
SO BUILDHGT TO	0.00	0.00	0.00	0.00	0.00	18.96
SO BUILDWID TO	512.78	471.02	0.00	0.00	0.00	0.00
SO BUILDWID TO	88.62	285.77	339.41	382.73	0.00	0.00
SO BUILDWID TO	0.00	0.00	0.00	0.00	0.00	72.16
SO BUILDWID TO	64.66	55.19	44.04	31.56	100.16	86.21
SO BUILDWID TO	88.62	285.77	339.41	382.73	0.00	0.00
SO BUILDWID TO	0.00	0.00	0.00	0.00	0.00	538.96

'BPIP data for GA-PACIFIC PALATKA 1988 NOX BASELINE 12-16-99'

'ST'

'FEET' 0.3048

'UTMN' -34.0

12

'RB4 Precipitator' 1 0.0

4 85

-304	552
-304	682
-245	682
-245	552

'RB4 Building' 1 0.0

4 193.7

-228	569
-228	659
-124	659
-124	569

'Power House' 1 0.0

4 107.6

-83	533
-83	625
9	625
9	533

'Pulp Dryer 3' 1 0.0

4 84.5

496	-158
496	105
643	105
643	-158

'Pulp Dryer 5' 1 0.0

4 70.5

696	-158
696	148
791	148
791	-158

'Pulp Dryer 4' 1 0.0

4 73

791	-158
791	84
918	84
918	-158

'Warehouse complex 1' 1 0.0

4 62.67

485	-580
485	-169
1867	-169
1867	-580

'Warehouse Complex 2' 1 0.0

4 46.8

675	-950
675	-580
1527	-580
1527	-950

'#1 & #2 Machines, Storage' 1 0.0

4 71.16

211	327
211	739
443	739
443	327

'Kraft Converting & Storage' 1 0.0

4 60.75

211	739
211	1255
475	1255
475	739

'Kraft Warehouse & Multiwall' 1 0.0

6 56.7

559	886
559	1393
833	1393
833	1118
717	1118
717	886

'Digester' 1 0.0

4 62.2

211	95
211	127

		475	127		
		475	95		
7					
'RB4	'	0.0	230	-354.54	601.00
'SDT4	'	0.0	206	-161.73	609.67
'LK4	'	0.0	131	-123.00	-302.50
'PB4	'	0.0	200	23.55	508.82
'PB5	'	0.0	232	-90.71	459.23
'CB4	'	0.0	237	-69.36	456.90
'BLEACH'		0.0	118	557.09	183.92
0					

BPIP (Dated: 95086)

DATE : 12/16/99
 TIME : 11:03:22
 BPIP data for GA-PACIFIC PALATKA 1988 NOX BASELINE 12-16-99

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 BPIP PROCESSING INFORMATION:
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The ST flag has been set for processing for an ISCST2 run.

Inputs entered in FEET will be converted to meters using a conversion factor of 0.3048. Output will be in meters.

UTMP is set to UTMN. The input is assumed to be in a local X-Y coordinate system as opposed to a UTM coordinate system. True North is in the positive Y direction.

Plant north is set to -34.00 degrees with respect to True North.

BPIP data for GA-PACIFIC PALATKA 1988 NOX BASELINE 12-16-99

PRELIMINARY* GEP STACK HEIGHT RESULTS TABLE
 (Output Units: meters)

Stack Name	Stack Height	Stack-Building Base Elevation Differences	GEP** EQN1	Preliminary* GEP Stack Height Value
RB4	70.10	0.00	116.20	116.20
SDT4	62.79	0.00	121.92	121.92
LK4	39.93	N/A	0.00	65.00
PB4	60.96	0.00	121.79	121.79
PB5	70.71	0.00	121.92	121.92
CB4	72.24	0.00	121.92	121.92
BLEACH	35.97	0.00	64.39	65.00

- * Results are based on Determinants 1 & 2 on pages 1 & 2 of the GEP Technical Support Document. Determinant 3 may be investigated for additional stack height credit. Final values result after Determinant 3 has been taken into consideration.
- ** Results were derived from Equation 1 on page 6 of GEP Technical Support Document. Values have been adjusted for any stack-building base elevation differences.

Note: Criteria for determining stack heights for modeling emission limitations for a source can be found in Table 3.1 of the GEP Technical Support Document.

BPIP (Dated: 95086)

DATE : 12/16/99
 TIME : 11:03:22
 BPIP data for GA-PACIFIC PALATKA 1988 NOX BASELINE 12-16-99

BPIP output is in meters

SO BUILDHGT RB4	59.04	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT RB4	59.04	59.04	59.04	59.04	25.91	25.91
SO BUILDHGT RB4	25.91	0.00	0.00	25.91	25.91	25.91
SO BUILDHGT RB4	59.04	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT RB4	59.04	59.04	59.04	59.04	25.91	25.91
SO BUILDHGT RB4	25.91	0.00	0.00	25.91	25.91	25.91
SO BUILDWID RB4	38.11	38.11	38.11	35.11	30.60	29.58
SO BUILDWID RB4	34.29	37.95	38.11	38.11	37.84	33.53

SO BUILDWID RB4	28.21	0.00	0.00	27.03	32.55	37.07
SO BUILDWID RB4	38.11	38.11	38.11	35.11	30.60	29.58
SO BUILDWID RB4	34.29	37.95	38.11	38.11	37.84	33.53
SO BUILDWID RB4	28.21	0.00	0.00	27.03	32.55	37.07
SO BUILDHGT SDT4	59.04	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT SDT4	59.04	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT SDT4	59.04	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT SDT4	59.04	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT SDT4	59.04	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT SDT4	59.04	59.04	59.04	59.04	59.04	59.04
SO BUILDWID SDT4	41.86	40.83	38.55	35.11	30.60	29.58
SO BUILDWID SDT4	34.29	37.95	40.47	41.75	41.77	40.52
SO BUILDWID SDT4	38.03	34.39	33.54	37.39	40.12	41.62
SO BUILDWID SDT4	41.86	40.83	38.55	35.11	30.60	29.58
SO BUILDWID SDT4	34.29	37.95	40.47	41.75	41.77	40.52
SO BUILDWID SDT4	38.03	34.39	33.54	37.39	40.12	41.62
SO BUILDHGT LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDHGT LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDHGT LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDHGT LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDHGT LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDHGT LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDWID LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDWID LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDWID LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDWID LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDWID LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDWID LK4	0.00	0.00	0.00	0.00	0.00	0.00
SO BUILDHGT PB4	32.80	32.80	32.80	32.80	32.80	59.04
SO BUILDHGT PB4	59.04	59.04	59.04	59.04	59.04	32.80
SO BUILDHGT PB4	32.80	32.80	32.80	32.80	32.80	32.80
SO BUILDHGT PB4	32.80	32.80	32.80	32.80	32.80	59.04
SO BUILDHGT PB4	59.04	59.04	59.04	59.04	59.04	32.80
SO BUILDHGT PB4	32.80	32.80	32.80	32.80	32.80	32.80
SO BUILDWID PB4	39.65	39.17	37.50	34.68	45.75	29.58
SO BUILDWID PB4	34.29	37.95	40.47	41.75	41.77	37.50
SO BUILDWID PB4	34.68	73.63	74.74	33.99	37.02	38.93
SO BUILDWID PB4	39.65	39.17	37.50	34.68	45.75	29.58
SO BUILDWID PB4	34.29	37.95	40.47	41.75	41.77	37.50
SO BUILDWID PB4	34.68	73.63	74.74	33.99	37.02	38.93
SO BUILDHGT PB5	32.80	32.80	32.80	32.80	0.00	0.00
SO BUILDHGT PB5	25.91	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT PB5	59.04	59.04	59.04	59.04	32.80	32.80
SO BUILDHGT PB5	32.80	32.80	32.80	32.80	21.69	21.69
SO BUILDHGT PB5	25.91	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT PB5	59.04	59.04	59.04	59.04	32.80	32.80
SO BUILDWID PB5	39.65	39.17	37.50	34.68	0.00	0.00
SO BUILDWID PB5	42.80	37.95	40.47	41.75	41.77	40.52
SO BUILDWID PB5	38.03	34.39	33.54	37.39	37.02	38.93
SO BUILDWID PB5	39.65	39.17	37.50	34.68	132.28	130.20
SO BUILDWID PB5	44.92	37.95	40.47	41.75	41.77	40.52
SO BUILDWID PB5	38.03	34.39	33.54	37.39	37.02	38.93
SO BUILDHGT CB4	32.80	32.80	32.80	32.80	0.00	0.00
SO BUILDHGT CB4	25.91	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT CB4	59.04	59.04	32.80	32.80	32.80	32.80
SO BUILDHGT CB4	32.80	32.80	32.80	32.80	21.69	21.69
SO BUILDHGT CB4	25.91	59.04	59.04	59.04	59.04	59.04
SO BUILDHGT CB4	59.04	59.04	32.80	32.80	32.80	32.80
SO BUILDWID CB4	39.65	39.17	37.50	34.68	0.00	0.00
SO BUILDWID CB4	42.80	37.95	40.47	41.75	41.77	40.52
SO BUILDWID CB4	38.03	34.39	74.74	33.99	37.02	38.93
SO BUILDWID CB4	39.65	39.17	37.50	34.68	132.28	130.20
SO BUILDWID CB4	44.92	37.95	40.47	41.75	41.77	40.52
SO BUILDWID CB4	38.03	34.39	74.74	33.99	37.02	38.93
SO BUILDHGT BLEACH	25.76	25.76	18.96	18.96	18.96	21.49

SO BUILDHGT BLEACH	21.49	25.76	25.76	25.76	25.76	25.76	25.76
SO BUILDHGT BLEACH	25.76	25.76	25.76	25.76	25.76	25.76	25.76
SO BUILDHGT BLEACH	25.76	25.76	18.96	18.96	18.96	21.49	
SO BUILDHGT BLEACH	22.25	25.76	25.76	25.76	25.76	25.76	25.76
SO BUILDHGT BLEACH	25.76	25.76	25.76	25.76	25.76	25.76	25.76
SO BUILDWID BLEACH	87.92	91.19	44.04	31.56	100.16	99.31	
SO BUILDWID BLEACH	112.25	91.46	91.51	88.79	83.37	75.41	
SO BUILDWID BLEACH	65.17	52.94	50.29	62.87	73.54	81.97	
SO BUILDWID BLEACH	87.92	91.19	44.04	31.56	100.16	95.06	
SO BUILDWID BLEACH	80.94	91.46	91.51	88.79	83.37	75.41	
SO BUILDWID BLEACH	65.17	52.94	50.29	62.87	73.54	81.97	