REVISED

MACT II AIR PERMIT APPLICATION GEORGIA-PACIFIC CORPORATION PALATKA MILL

Prepared for:

Georgia-Pacific Corporation North of CR 216; West of US 17 Palatka, Florida 32177

Prepared by:

Golder Associates Inc. 6241 NW 23rd Street, Suite 500 Gainesville, Florida 32653-1500

> September 2003 0337515

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PART A

APPLICATION FOR AIR PERMIT TITLE V SOURCE



Department of Environmental Protection $R_{ECE/VED}$

Division of Air Resources Management

APPLICATION FOR AIR PERMIT - TITLE V SOURCE

See Instructions for Form No. 62-210.900(1)

I. APPLICATION INFORMATION

Identification	of Facility
AUCHUINAUU	I UI I ACIIILY

1.	Facility Owner/Company Name:		
	Georgia-Pacific Corporation		
2.	Site Name:		
	Palatka Mill		
3.	Facility Identification Number: 10700	05	[] Unknown
4.	Facility Location:		
	Street Address or Other Locator: North o	f CR 216; West of	FUS 17
	City: Palatka County	: Putnam	Zip Code: 32177
5.	Relocatable Facility?	6. Existing	Permitted Facility?
	[] Yes [X] No	[X] Yes	•
Ar	oplication Contact		
1.	Name and Title of Application Contact:		
	Myra Carpenter, Superintendent of Enviro	nmental Affairs	
2.	Application Contact Mailing Address:		
	Organization/Firm: Georgia-Pacific Co	rporation	
	Street Address: P.O. Box 919		
	City: Palatka	State: FL	Zip Code: 32178-0919
3.	Application Contact Telephone Numbers	•	
	Telephone: (386) 325 - 2001	Fax: (38	6) 328 - 0014
Ar	plication Processing Information (DEP	<u>Use)</u>	
1.	Date of Receipt of Application:		
2.	Permit Number:		-
3.	PSD Number (if applicable):		
4.	Siting Number (if applicable):	,	
	· · · · · · · · · · · · · · · · · · ·		

Purpose of Application

Air Operation Permit Application

This Application for Air Permit is submitted to obtain: (Check one) Initial Title V air operation permit for an existing facility which is classified as a Title V source. Initial Title V air operation permit for a facility which, upon start up of one or more newly constructed or modified emissions units addressed in this application, would become classified as a Title V source. Current construction permit number:] Title V air operation permit revision to address one or more newly constructed or modified emissions units addressed in this application. Current construction permit number: Operation permit number to be revised: Title V air operation permit revision or administrative correction to address one or more proposed new or modified emissions units and to be processed concurrently with the air construction permit application. (Also check Air Construction Permit Application below.) Operation permit number to be revised/corrected: Title V air operation permit revision for reasons other than construction or modification of an emissions unit. Give reason for the revision; e.g., to comply with a new applicable requirement or to request approval of an "Early Reductions" proposal. Operation permit number to be revised: Reason for revision: **Air Construction Permit Application** This Application for Air Permit is submitted to obtain: (Check one) [X] Air construction permit to construct or modify one or more emissions units. Air construction permit to make federally enforceable an assumed restriction on the potential emissions of one or more existing, permitted emissions units.

Air construction permit for one or more existing, but unpermitted, emissions units.

Owner/Authorized Representative or Responsible Official

1.	Name and Title of Owner/Authorized	Representative or Responsible Official:
	Theodore D. Kennedy, Vice President,	Georgia-Pacific, Palatka Operations

2. Owner/Authorized Representative or Responsible Official Mailing Address:

Organization/Firm: Georgia-Pacific Corporation

Street Address: P.O. Box 919

City: Palatka

State: FL

Zip Code: **32178-0919**

3. Owner/Authorized Representative or Responsible Official Telephone Numbers:

Telephone: (386) 325-2001

Fax: (386) 328 - 0014

4. Owner/Authorized Representative or Responsible Official Statement:

I, the undersigned, am the owner or authorized representative*(check here [], if so) or the responsible official (check here [X], if so) of the Title V source addressed in this application, whichever is applicable. I hereby certify, based on information and belief formed after reasonable inquiry, that the statements made in this application are true, accurate and complete and that, to the best of my knowledge, any estimates of emissions reported in this application are based upon reasonable techniques for calculating emissions. The air pollutant emissions units and air pollution control equipment described in this application will be operated and maintained so as to comply with all applicable standards for control of air pollutant emissions found in the statutes of the State of Florida and rules of the Department of Environmental Protection and revisions thereof. I understand that a permit, if granted by the Department, cannot be transferred without authorization from the Department, and I will promptly notify the Department upon sale or legal transfer of any permitted emissions unit.

Signature

Date

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Professional Engineer Certification

1. Professional Engineer Name: David A. Buff

Registration Number: 19011

2. Professional Engineer Mailing Address:

Organization/Firm: Golder Associates Inc.*

City: Gainesville

Street Address: 6241 NW 23rd Street, Suite 500

solves. Variable and other controls

3. Professional Engineer Telephone Numbers:

Telephone: (352) 336 - 5600

Fax: (352) 336 - 6603

Zip Code: **32653-1500**

State: FL

^{*} Attach letter of authorization if not currently on file.

^{*} Board of Professional Engineers Certificate of Authorization #00001670

4. Professional Engineer Statement:

I, the undersigned, hereby certify, except as particularly noted herein*, that:

- (1) To the best of my knowledge, there is reasonable assurance that the air pollutant emissions unit(s) and the air pollution control equipment described in this Application for Air Permit, when properly operated and maintained, will comply with all applicable standards for control of air pollutant emissions found in the Florida Statutes and rules of the Department of Environmental Protection; and
- (2) To the best of my knowledge, any emission estimates reported or relied on in this application are true, accurate, and complete and are either based upon reasonable techniques available for calculating emissions or, for emission estimates of hazardous air pollutants not regulated for an emissions unit addressed in this application, based solely upon the materials, information and calculations submitted with this application.

If the purpose of this application is to obtain a Title V source air operation permit (check here [], if so), I further certify that each emissions unit described in this Application for Air Permit, when properly operated and maintained, will comply with the applicable requirements identified in this application to which the unit is subject, except those emissions units for which a compliance schedule is submitted with this application.

If the purpose of this application is to obtain an air construction permit for one or more proposed new or modified emissions units (check here [X], if so), I further certify that the engineering features of each such emissions unit described in this application have been designed or examined by me or individuals under my direct supervision and found to be in conformity with sound engineering principles applicable to the control of emissions of the air pollutants characterized in this application.

If the purpose of this application is to obtain an initial air operation permit or operation permit revision for one or more newly constructed or modified emissions units (check here [], if so), I further certify that, with the exception of any changes detailed as part of this application, each such emissions unit has been constructed or modified in substantial accordance with the information given in the corresponding application for air construction permit and with all provisions contained in such permit.

David a. Buff

Signature

 $\frac{9}{\text{Date}}$ 25/03

(seal)

^{*} Attach any exception to certification statement.

Scope of Application

Emissions		Permit	Processing
Unit ID	Description of Emissions Unit	Type	Fee
018	No. 4 Recovery Boiler	AC1B	
019	No. 4 Smelt Dissolving Tanks (2)	AC1B	
017	No. 4 Lime Kiln	AC1B	
.			
			-
_			
· · · · · · · · · · · · · · · · · · ·			

Application P	rocessing Fee	
Check one: [] Attached - Amount: \$:	[X] Not Applicable

Construction/Modification Information 1. Description of Proposed Project or Alterations: See Part B Projected or Actual Date of Commencement of Construction: NA – No Actual Construction Projected Date of Completion of Construction: NA – No Actual Construction **Application Comment**

II. FACILITY INFORMATION

A. GENERAL FACILITY INFORMATION

Facility Location and Type

1.	Facility UTM Coor	dinates:			
	Zone: 17	East (km)): 434.0	North (km): 3283.4	
2.	Facility Latitude/Lo Latitude (DD/MM/	-	Longitude	e (DD/MM/SS): 81 / 40 / 45	
3.	Governmental Facility Code:	4. Facility Status Code:	5. Facility N Group SI	• • • • • • • • • • • • • • • • • • • •	
	0	A	26	2611, 2621	
7.		(limit to 500 characters):			

Facility Contact

Name and Title of Facility Contact: Myra Carpenter, Superintendent of Environmental Affairs		
Street Address: P.O. Box 919		
City: Palatka	State: FL	Zip Code: 32178-0919
Facility Contact Telephone Numbers:		
Telephone: (386) 325-2001 Fax:	(386) 328-0014	
	Myra Carpenter, Superintendent of Envi Facility Contact Mailing Address: Organization/Firm: Georgia-Pacific Co Street Address: P.O. Box 919 City: Palatka Facility Contact Telephone Numbers:	Myra Carpenter, Superintendent of Environmental Affairs Facility Contact Mailing Address: Organization/Firm: Georgia-Pacific Corporation Street Address: P.O. Box 919 City: Palatka State: FL Facility Contact Telephone Numbers:

Facility Regulatory Classifications

Check all that apply:

1. [] Small Business Stationary Source? [] Unknown
2. [X] Major Source of Pollutants Other than Hazardous Air Pollutants (HAPs)?
3. [] Synthetic Minor Source of Pollutants Other than HAPs?
4. [X] Major Source of Hazardous Air Pollutants (HAPs)?
5. [] Synthetic Minor Source of HAPs?
6. [X] One or More Emissions Units Subject to NSPS?
7. [X] One or More Emission Units Subject to NESHAP?
8. [] Title V Source by EPA Designation?
9. Facility Regulatory Classifications Comment (limit to 200 characters):
List of Applicable Regulations

62-210.700(1) - Excess Emission		
62-210.700(4) - Excess Emission		
62-210.700(5) - Excess Emission		
62-210.700(6) - Excess Emission		
02-210.700(0) - Excess Emission	 	
62 206 220/4) Canada VE insit		
62-296.320(4) - General VE Limit		 118
See Title V Core List, Effective 3/1/02		
• • • • • • • • • • • • • • • • • • • •		
		· · · · · · · · · · · · · · · · · · ·

Title V Core List

Effective: 03/01/02

[Note: The Title V Core List is meant to simplify the completion of the "List of Applicable Regulations" for DEP Form No. 62-210.900(1), Application for Air Permit - Long Form. The Title V Core List is a list of rules to which all Title V Sources are presumptively subject. The Title V Core List may be referenced in its entirety, or with specific exceptions. The Department may periodically update the Title V Core List.]

Federal:

(description)

40 CFR 61, Subpart M: NESHAP for Asbestos.

40 CFR 82: Protection of Stratospheric Ozone.

40 CFR 82, Subpart B: Servicing of Motor Vehicle Air Conditioners (MVAC).

40 CFR 82, Subpart F: Recycling and Emissions Reduction.

State:

(description)

CHAPTER 62-4, F.A.C.: PERMITS, effective 06-01-01

62-4.030, F.A.C.: General Prohibition.

62-4.040, F.A.C.: Exemptions.

62-4.050, F.A.C.: Procedure to Obtain Permits; Application.

62-4.060, F.A.C.: Consultation.

62-4.070, F.A.C.: Standards for Issuing or Denying Permits; Issuance; Denial.

62-4.080, F.A.C.: Modification of Permit Conditions.

62-4.090, F.A.C.: Renewals.

62-4.100, F.A.C.: Suspension and Revocation.

62-4.110, F.A.C.: Financial Responsibility.

62-4.120, F.A.C.: Transfer of Permits.

62-4.130, F.A.C.: Plant Operation - Problems.

62-4.150, F.A.C.: Review.

62-4.160, F.A.C.: Permit Conditions.

62-4.210, F.A.C.: Construction Permits.

62-4.220, F.A.C.: Operation Permit for New Sources.

CHAPTER 62-210, F.A.C.: STATIONARY SOURCES - GENERAL REQUIREMENTS, effective 06-21-01

62-210.300, F.A.C.: Permits Required.

62-210.300(1), F.A.C.: Air Construction Permits.

62-210.300(2), F.A.C.: Air Operation Permits.

62-210.300(3), F.A.C.: Exemptions.

62-210.300(5), F.A.C.: Notification of Startup.

62-210.300(6), F.A.C.: Emissions Unit Reclassification.

62-210.300(7), F.A.C.: Transfer of Air Permits.

Title V Core List

Effective: 03/01/02

- 62-210.350, F.A.C.: Public Notice and Comment.
- 62-210.350(1), F.A.C.: Public Notice of Proposed Agency Action.
- 62-210.350(2), F.A.C.: Additional Public Notice Requirements for Emissions Units Subject to Prevention of Significant Deterioration or Nonattainment-Area Preconstruction Review.
- 62-210.350(3), F.A.C.: Additional Public Notice Requirements for Sources Subject to Operation Permits for Title V Sources.
- 62-210.360, F.A.C.: Administrative Permit Corrections.
- 62-210.370(3), F.A.C.: Annual Operating Report for Air Pollutant Emitting Facility.
- 62-210.400, F.A.C.: Emission Estimates.
- 62-210.650, F.A.C.: Circumvention.
- 62-210.700, F.A.C.: Excess Emissions.
- 62-210.900, F.A.C.: Forms and Instructions.
- 62-210.900(1), F.A.C.: Application for Air Permit Title V Source, Form and Instructions.
- 62-210.900(5), F.A.C.: Annual Operating Report for Air Pollutant Emitting Facility, Form and Instructions.
- 62-210.900(7), F.A.C.: Application for Transfer of Air Permit Title V and Non-Title V Source.
- CHAPTER 62-212, F.A.C.: STATIONARY SOURCES PRECONSTRUCTION REVIEW, effective 08-17-00

CHAPTER 62-213, F.A.C.: OPERATION PERMITS FOR MAJOR SOURCES OF AIR POLLUTION, effective 04-16-01

- 62-213.205, F.A.C.: Annual Emissions Fee.
- 62-213.400, F.A.C.: Permits and Permit Revisions Required.
- 62-213.410, F.A.C.: Changes Without Permit Revision.
- 62-213.412, F.A.C.: Immediate Implementation Pending Revision Process.
- 62-213.415, F.A.C.: Trading of Emissions Within a Source.
- 62-213.420, F.A.C.: Permit Applications.
- 62-213.430, F.A.C.: Permit Issuance, Renewal, and Revision.
- 62-213.440, F.A.C.: Permit Content.
- 62-213.450, F.A.C.: Permit Review by EPA and Affected States
- 62-213.460, F.A.C.: Permit Shield.
- 62-213.900, F.A.C.: Forms and Instructions.
- 62-213.900(1), F.A.C.: Major Air Pollution Source Annual Emissions Fee Form.
- 62-213.900(7), F.A.C.: Statement of Compliance Form.

Title V Core List

Effective: 03/01/02

CHAPTER 62-296, F.A.C.: STATIONARY SOURCES - EMISSION STANDARDS, effective 03-02-99

62-296.320(4)(c), F.A.C.: Unconfined Emissions of Particulate Matter.

62-296.320(2), F.A.C.: Objectionable Odor Prohibited.

CHAPTER 62-297, F.A.C.: STATIONARY SOURCES - EMISSIONS MONITORING, effective 03-02-99

62-297.310, F.A.C.: General Test Requirements.

62-297.330, F.A.C.: Applicable Test Procedures.

62-297.340, F.A.C.: Frequency of Compliance Tests.

62-297.345, F.A.C.: Stack Sampling Facilities Provided by the Owner of an Emissions Unit.

62-297.350, F.A.C.: Determination of Process Variables.

62-297.570, F.A.C.: Test Report.

62-297.620, F.A.C.: Exceptions and Approval of Alternate Procedures and Requirements.

Miscellaneous:

CHAPTER 28-106, F.A.C.: Decisions Determining Substantial Interests

CHAPTER 62-110, F.A.C.: Exception to the Uniform Rules of Procedure, effective 07-01-98

CHAPTER 62-256, F.A.C.: Open Burning and Frost Protection Fires, effective 11-30-94

CHAPTER 62-257, F.A.C.: Asbestos Notification and Fee, effective 02-09-99

CHAPTER 62-281, F.A.C.: Motor Vehicle Air Conditioning Refrigerant Recovery and Recycling, effective 09-10-96

B. FACILITY POLLUTANTS

List of Pollutants Emitted

1. Pollutant	2. Pollutant	3. Requested	Emissions Cap	4. Basis for	5. Pollutant
Emitted	Classif.			Emissions	Comment
		lb/hour	tons/year	Cap	
					Particulate Matter -
PM	, А				Total
PM ₁₀	A				Particulate Matter – PM ₁₀
SO ₂	Α				Sulfur Dioxide
NO _x	Α				Nitrogen Oxides
со	A				Carbon Monoxide
voc	Α				Volatile Organic Compounds
SAM	Α '				Sulfuric Acid Mist
- OAIII					
TRS	Α				Total Reduced Sulfur
HAPs	A				Total Hazardous Air Pollutants
H001	Α				Acetaldehyde
H021	В				Beryllium Compounds
H043	A				Chloroform
H095	Α				Formaldehyde
H106	. A				Hydrochloric Acid
H115	Α				Methanol

C. FACILITY SUPPLEMENTAL INFORMATION

Supplemental Requirements

1.	Area Map Showing Facility Location: [] Attached, Document ID: [] Not Applicable [X] Waiver Requested
2.	Facility Plot Plan: [] Attached, Document ID: [] Not Applicable [X] Waiver Requested
3.	Process Flow Diagram(s): [] Attached, Document ID: [] Not Applicable [X] Waiver Requested
4.	Precautions to Prevent Emissions of Unconfined Particulate Matter: [] Attached, Document ID: [X] Not Applicable [] Waiver Requested
5.	Fugitive Emissions Identification: [] Attached, Document ID: [X] Not Applicable [] Waiver Requested
6.	Supplemental Information for Construction Permit Application: [X] Attached, Document ID: Part B [] Not Applicable
7	Constant P
1.	Supplemental Requirements Comment:
7.	Supplemental Requirements Comment:
7.	Supplemental Requirements Comment:
1.	Supplemental Requirements Comment:

Additional Supplemental Requirements for Title V Air Operation Permit Applications

List of Proposed Insignificant Activities: [] Attached, Document ID:	[X] Not Applicable
9. List of Equipment/Activities Regulated und	der Title VI:
[] Attached, Document ID:	
[] Equipment/Activities On site but Not	t Required to be Individually Listed
[X] Not Applicable	
10. Alternative Methods of Operation:	
[] Attached, Document ID:	[X] Not Applicable
11. Alternative Modes of Operation (Emission	s Trading):
[] Attached, Document ID:	[X] Not Applicable
12. Identification of Additional Applicable Rec [] Attached, Document ID:	
13. Risk Management Plan Verification:	
Office (CEPPO). Verification of sub	al Emergency Preparedness and Prevention mittal attached (Document ID:)
[] Plan to be submitted to CEPPO (Dat	e required:)
[X] Not Applicable	
14. Compliance Report and Plan:	
[] Attached, Document ID:	[X] Not Applicable
15. Compliance Certification (Hard-copy Requ [] Attached, Document ID:	
	[]rippiiouoio

Emissions	Unit	Information	Section	1	of	;
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III. EMISSIONS UNIT INFORMATION

A separate Emissions Unit Information Section (including subsections A through J as required) must be completed for each emissions unit addressed in this Application for Air Permit. If submitting the application form in hard copy, indicate, in the space provided at the top of each page, the number of this Emissions Unit Information Section and the total number of Emissions Unit Information Sections submitted as part of this application.

A. GENERAL EMISSIONS UNIT INFORMATION (All Emissions Units)

Emissions Unit Description and Status

1		Type of Emission	ns Unit Addressed in Thi	s Section: (Check one)	
] [X	process or prod		n addresses, as a single emis which produces one or more a noint (stack or vent).	, ,
ן		process or prod		n addresses, as a single emis s which has at least one defi- gitive emissions.	, 0
[-		n addresses, as a single emis s which produce fugitive em	•
2		Regulated or Unr	egulated Emissions Unit	? (Check one)	
[X] The emissions remissions unit.	unit addressed in this Em	issions Unit Information Sec	ction is a regulated
[The emissions emissions unit.	unit addressed in this Em	issions Unit Information Sec	ction is an unregulated
3	3. Description of Emissions Unit Addressed in This Section (limit to 60 characters): No. 4 Recovery Boiler				
4	4. Emissions Unit Identification Number: [] No ID ID: 018 [] ID Unknown				
5	•	Emissions Unit Status Code:	6. Initial Startup Date:	7. Emissions Unit Major Group SIC Code: 26	8. Acid Rain Unit?
9		Emissions Unit C	Comment: (Limit to 500 C	Characters)	<u> </u>

DEP Form No. 62-210.900(1) - Form Effective: 2/11/99

Emissions Unit Control Equipment

1.	Control Equipment/Method Description (Limit to 200 characters per device or method):
	Electrostatic Precipitator
	•
2.	Control Device or Method Code(s): 10

Emissions Unit Details

1.	Package Unit:		
	Manufacturer:	Model Number:	
2.	Generator Nameplate Rating:	MW	
3.	Incinerator Information:		
1	Dwell Temperature:		°F
1,	Dwell Time:		seconds
	Incinerator Afterburner Temperature:		°F

B. EMISSIONS UNIT CAPACITY INFORMATION (Regulated Emissions Units Only)

Emissions Unit Operating Capacity and Schedule

1.	Maximum Heat Input Rate:		1,278	mmBtu/hr
2.	Maximum Incineration Rate:	lb/hr		tons/day
3.	Maximum Process or Throughp	ut Rate:	210,000	lb/hr BLS
4.	Maximum Production Rate:			
5.	Requested Maximum Operating	Schedule:	 .	
	24	hours/day	7	days/week
	52	weeks/year	8,760	hours/year
6.	Operating Capacity/Schedule Co	omment (limit to 200 c	characters):	
	Maximum heat input rate and the based on 6,084 Btu/lb BLS. Max			

C. EMISSIONS UNIT REGULATIONS (Regulated Emissions Units Only)

List of Applicable Regulations

```
62-296.404(1)(a)1. Kraft (Sulfate) Pulp Mills and Tall Oil Plants
62-296.404(2)(a) Kraft (Sulfate) Pulp Mills and Tall Oil Plants
62-296.404(3)(c)1.a. Kraft (Sulfate) Pulp Mills and Tall Oil Plants
62-296.404(3)(c)3. Kraft (Sulfate) Pulp Mills and Tall Oil Plants
62-296.404(4)(a) Kraft Recovery Furnaces
62-296.404(4)(f) Kraft (Sulfate) Pulp Mills and Tall Oil Plants
62-296.404(5)(a) Kraft (Sulfate) Pulp Mills and Tall Oil Plants
62-296.404(5)(b) Kraft (Sulfate) Pulp Mills and Tall Oil Plants
62-296.404(6)(a) Kraft (Sulfate) Pulp Mills and Tall Oil Plants
62-296.404(6)(b) Kraft (Sulfate) Pulp Mills and Tall Oil Plants
62-296.404(6)(c)1. Kraft (Sulfate) Pulp Mills and Tall Oil Plants
62-296.404(6)(c)4. Kraft (Sulfate) Pulp Mills and Tall Oil Plants
62-296.404(6)(d) Kraft (Sulfate) Pulp Mills and Tall Oil Plants
62-297.310 General Test Requirements
62-297.401(1)(a) EPA Method 1 - Sample and Velocity Traverses for Stationary Sources
62-297.401(2) EPA Method 2 - Determination of Stack Gas Velocity and Volumentric Flow Rate
62-297.401(3) EPA Method 3 - Gas Analysis for Carbon Dioxide, Oxygen, Excess Air, and Dry
   Molecular Weight
62-297.401(4) EPA Method 4 - Determination of Moisture Content in Stack Gases
62-297.401(5) EPA Method 5 - Determination of Particulate Emissions from Stationary Sources
62-297.401(7) EPA Method 7 - Determination of Nitrogen Oxide Emissions from Stationary Sources
62-297.401(7)(e) EPA Method 7E - Determination of Nitrogen Oxide Emissions from Stationary
   Sources
62-297.401(8) EPA Method 8 - Determination of Sulfuric Acid Mist and Sulfur Dioxide Emissions
  from Stationary Sources
62-297.401(9)(a) EPA Method 9 - Visual Determination of the Opacity of Emissions from Stationary
62-297.401(10) EPA Method 10 - Determination of Carbon Monoxide Emissions from Stationary
   Sources
62-297.401(16) EPA Method 16 - Semicontinuous Determination of Sulfur Emissions from
  Stationary Sources
62-297.401(16)(a) EPA Method 16A - Determination of Total Reduced Sulfur Emissions from
  Stationary Sources
62-297.401(25) EPA Method 25 - Determination of Total Gaseous Nonmethane Organic Emissions
  as Carbon
62-297.401(25)(a) EPA Method 25A - Determination of Total Gaseous Organic Concentration Using
  a Flame Ionization Detector
62-297.401(34) EPA Method 103 – Beryllium Screening Method
62-297.401(35) EPA Method 104 - Determination of Beryllium Emissions from Stationary Sources
40 CFR 63 - Subpart MM - NESHAPs for Chemical Recovery Combustion Sources, Kraft, Soda,
  Sulfite, and Stand Alone Semi-Chemical Pulp Mills
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DEP Form No. 62-210.900(1) - Form Effective: 2/11/99

D. EMISSION POINT (STACK/VENT) INFORMATION (Regulated Emissions Units Only)

Emission Point Description and Type

Identification of Point on P Flow Diagram? 018			oint Type Code:	
3. Descriptions of Emission Points Comprising this Emissions Unit for VE Tracking (limit to 100 characters per point):				
4. ID Numbers or Description	s of Emission Ui	nits with this Emi	ssion Point in Commo	on:
5. Discharge Type Code:	6. Stack Heig		7. Exit Diameter:	2
· ·		230 feet	12	feet
8. Exit Temperature:	9. Actual Vol	umetric Flow	10. Water Vapor:	
425 °F	Rate:	-	21	%
11. Maximum Dry Standard Flo		7,000 acfm 12 Nonstack Fr	nission Point Height:	
294,000	dscfm		_	feet
13. Emission Point UTM Coord	linates:			
Zone: E	ast (km):	Nort	h (km):	
14. Emission Point Comment (I	imit to 200 char	acters):		
Maximum Dry Standard Flow Rate is at 8 percent O ₂ .				
•				

E. SEGMENT (PROCESS/FUEL) INFORMATION (All Emissions Units)

gment Description and Ra	ate: Segment	1 of 2			
. Segment Description (Process/Fuel Type) (limit to 500 characters):					
Pulp and Paper and Wood Products, Sulfate (Kraft) Pulping, Recovery Furnace/Indirect Contact Evaporator.					
Source Classification Cod 3-07-001-10	e (SCC):		s: ried Unbleached Pulp Produced		
Maximum Hourly Rate: 118	5. Maximum 675,250		6. Estimated Annual Activity Factor:		
Maximum % Sulfur:	8. Maximum	% Ash:	9. Million Btu per SCC Unit:		
Segment Comment (limit	to 200 characters	s):			
Maximum annual rate is ba (monthly average).	ised on maximun	n daily rate of 1,	350 tons/day ADUP		
	_				
ment Description and Ra	ite: Segment 2	of 2			
Segment Description (Prod	cess/Fuel Type)	(limit to 500 ch	aracters):		
External Combustion Boile	ers; Industrial: Re	esidual Oil			
Source Classification Code 1-02-004-01	e (SCC):				
Maximum Hourly Rate: 8.52			6. Estimated Annual Activity Factor:		
Maximum % Sulfur: 2.35	8. Maximum % Ash: 9. Million Btu per SCC Unit: 150				
Segment Comment (limit t	to 200 characters):			
Residual oil may include No. 6 fuel oil and on spec used oil. Fuel used for startup, shutdown, and malfunction only; therefore, an annual rate is inappropriate.					
	Segment Description (Pro- Pulp and Paper and Wood Contact Evaporator. Source Classification Cod 3-07-001-10 Maximum Hourly Rate: 118 Maximum % Sulfur: Segment Comment (limit Maximum annual rate is ba (monthly average). External Combustion Boile Source Classification Cod 1-02-004-01 Maximum Hourly Rate: 8.52 Maximum % Sulfur: 2.35 Segment Comment (limit to	Segment Description (Process/Fuel Type) Pulp and Paper and Wood Products, Sulfate Contact Evaporator. Source Classification Code (SCC): 3-07-001-10 Maximum Hourly Rate: 5. Maximum 675,250 Maximum % Sulfur: 8. Maximum Segment Comment (limit to 200 characters Maximum annual rate is based on maximum (monthly average). External Combustion Boilers; Industrial: Research Company Rate: 5. Maximum Assimum Hourly Rate: 5. Maximum Assimum Hourly Rate: 5. Maximum Assimum Hourly Rate: 5. Maximum Assimum Maximum Hourly Rate: 5. Maximum Assimum % Sulfur: 8. Maximum % Sulfur: 8. Maximum % Sulfur: 8. Maximum % Sulfur: 8. Maximum % Sulfur: 9. Maximum % Sulfur: 9	Segment Description (Process/Fuel Type) (limit to 500 chell Pulp and Paper and Wood Products, Sulfate (Kraft) Pulping Contact Evaporator. Source Classification Code (SCC): 3. SCC Units Tons Air-d Maximum Hourly Rate: 118 5. Maximum Annual Rate: 675,250 Maximum % Sulfur: 8. Maximum % Ash: Segment Comment (limit to 200 characters): Maximum annual rate is based on maximum daily rate of 1,4 (monthly average). Maximum Description and Rate: Segment Description (Process/Fuel Type) (limit to 500 chem) External Combustion Boilers; Industrial: Residual Oil Source Classification Code (SCC): 1-02-004-01 Maximum Hourly Rate: 1-02-004-01 Maximum		

F. EMISSIONS UNIT POLLUTANTS (All Emissions Units)

1. Pollutant Emitted	Primary Control Device Code	3. Secondary Control Device Code	4. Pollutant Regulatory Code
PM	010		EL
PM ₁₀	010		EL
SO ₂			EL
NO _X			EL
со			EL
voc			EL
SAM			EL
TRS			EL
HAPs			NS
H001			NS
H021	010		NS
H095			NS
H106			NS
H115			NS

DEP Form No. 62-210.900(1) - Form Effective: 2/11/99

Emissions Unit Information Section	1	of	3	No. 4 Recovery Boiler
Pollutant Detail Information Page	1	of	2	Particulate Matter - Total

G. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION (Regulated Emissions Units -

Emissions-Limited and Preconstruction Review Pollutants Only)

Potential/Fugitive Emissions

<u> </u>	75 11 ·		TO CC		
1.	Pollutant Emitted:	2. Total Po	ercent Efficie	ency of Control:	
	PM				
3.	Potential Emissions:			4. Synthetically	
	75.6 lb/hour	331.1 to	ons/year	Limited? []	
5.	Range of Estimated Fugitive Emissions:			<u> </u>	
	[] 1 [] 2 [] 3		to to	ns/year	
6.	Emission Factor: 0.030 gr/dscf @ 8 percent	O ₂		7. Emissions	
	Reference: BACT			Method Code: 0	
8.	Calculation of Emissions (limit to 600 chara	cters):		<u>. </u>	
	0.030 gr/dscf x 294,000 dscfm x 60 min/hr ÷ 7,000 gr/lb = 75.6 lb/hr				
All	Pollutant Potential/Fugitive Emissions Comi	1 of 1			
					
1.	Basis for Allowable Emissions Code: OTHER	2. Future Emissi		te of Allowable	
3.	Requested Allowable Emissions and Units:	4. Equiva	alent Allowab	ole Emissions:	
	0.030 gr/dscf @ 8 percent O ₂	75.	.6 lb/hour	331.1 tons/year	
5.	Method of Compliance (limit to 60 character	s):		, , , , , , , , , , , , , , , , , , , ,	
	Annual stack test using EPA Methods 5, 17, o	r 29.			
6.	Allowable Emissions Comment (Desc. of Op	perating Met	thod) (limit to	200 characters):	
	Based on Title V permit and PSD permit limit.	-			

Emissions Unit Information Section	1	of	3	No. 4 Recovery Boiler
Pollutant Detail Information Page	2	of	2	Particulate Matter – PM ₁₀

G. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION (Regulated Emissions Units - Emissions-Limited and Preconstruction Review Pollutants Only)

Potential/Fugitive Emissions

Total Lagrence Distribution	
1. Pollutant Emitted:	2. Total Percent Efficiency of Control:
PM ₁₀	
3. Potential Emissions:	4. Synthetically
75.6 lb/hour	331.1 tons/year Limited? []
5. Range of Estimated Fugitive Emissions:	An Annahanan
[] 1 [] 2 [] 3 6. Emission Factor: 0.030 gr/dscf @ 8 percent	to tons/year 7. Emissions
	Method Code:
Reference: BACT	0
8. Calculation of Emissions (limit to 600 chara	cters):
PM₁₀ limit equal to PM limit.	
	•
9. Pollutant Potential/Fugitive Emissions Com	ment (limit to 200 characters):
Allowable Emissions Allowable Emissions	1 of 1
1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable
OTHER	Emissions:
3. Requested Allowable Emissions and Units:	4. Equivalent Allowable Emissions:
0.030 gr/dscf @ 8 percent O ₂	75.6 lb/hour 331.1 tons/year
5. Method of Compliance (limit to 60 characte	rs):
Amount stant to the EDA Matheda 5 47	20
Annual stack test using EPA Methods 5, 17, c	or 29.
6. Allowable Emissions Comment (Desc. of O	perating Method) (limit to 200 characters):

Emissions	Ilmit	Inform	ation	Section
CHIISSIOHS	um	THIOLIN	auon	Section

of	3

H. VISIBLE EMISSIONS INFORMATION (Only Regulated Emissions Units Subject to a VE Limitation)

	sible Emissions Limitation: Visible Emissi	
1.	Visible Emissions Subtype: VE20	2. Basis for Allowable Opacity: [X] Rule [] Other
3.	Requested Allowable Opacity:	
	-	ceptional Conditions: %
	Maximum Period of Excess Opacity Allowe	ed: min/hour
4.	Method of Compliance:	
	Annual VE test using EPA Method 9.	
5.	Visible Emissions Comment (limit to 200 c	haracters):
	BACT	
	L CONTINUOUS MO	NITOR INFORMATION
		Subject to Continuous Monitoring)
Co		5
<u></u>	commuous Monitoring System: Commuous	Monitor <u>1</u> of <u>2</u>
	Parameter Code: EM	Monitor 1 of 2 2. Pollutant(s): TRS
1.		
1. 3.	Parameter Code: EM	2. Pollutant(s): TRS
1. 3.	Parameter Code: EM CMS Requirement:	2. Pollutant(s): TRS [X] Rule [] Other
 3. 4. 	Parameter Code: EM CMS Requirement: Monitor Information: Manufacturer: Thermal Environmental Instance Model Number: Not Applicable	2. Pollutant(s): TRS [X] Rule [] Other
1. 3.	Parameter Code: EM CMS Requirement: Monitor Information: Manufacturer: Thermal Environmental In: Model Number: Not Applicable	2. Pollutant(s): TRS [X] Rule [] Other strument, Inc.
 3. 4. 5. 	Parameter Code: EM CMS Requirement: Monitor Information: Manufacturer: Thermal Environmental In: Model Number: Not Applicable Installation Date:	2. Pollutant(s): TRS [X] Rule
 3. 4. 5. 	Parameter Code: EM CMS Requirement: Monitor Information: Manufacturer: Thermal Environmental In: Model Number: Not Applicable Installation Date: Dec 2000	2. Pollutant(s): TRS [X] Rule
 3. 4. 5. 	Parameter Code: EM CMS Requirement: Monitor Information: Manufacturer: Thermal Environmental In: Model Number: Not Applicable Installation Date: Dec 2000 Continuous Monitor Comment (limit to 200) Monitor information describes equipment in	2. Pollutant(s): TRS [X] Rule
 3. 4. 5. 	Parameter Code: EM CMS Requirement: Monitor Information: Manufacturer: Thermal Environmental In: Model Number: Not Applicable Installation Date: Dec 2000 Continuous Monitor Comment (limit to 200) Monitor information describes equipment in	2. Pollutant(s): TRS [X] Rule

Emissions	Unit	Informa	tion	Section
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1	of	3

H. VISIBLE EMISSIONS INFORMATION (Only Regulated Emissions Units Subject to a VE Limitation)

<u>Vi</u>	sible Emissions Limitation: Visible Emissi	ons Limitation of
1.	Visible Emissions Subtype:	2. Basis for Allowable Opacity:
Ļ		Rule [] Other
3.	Requested Allowable Opacity:	
		sceptional Conditions: %
ŀ	Maximum Period of Excess Opacity Allowe	ed: min/hour
4.	Method of Compliance:	
	•	
-	Walking Comment of the 200	
5.	Visible Emissions Comment (limit to 200 c	naracters):
L		
	I CONTINUOUS MO	NITOR INFORMATION
		Subject to Continuous Monitoring)
Ca	, -	· ·
	ontinuous Monitoring System: Continuous	
1.	Parameter Code: O,	2. Pollutant(s):
3.	CMS Requirement:	[X] Rule [] Other
4.	Monitor Information:	
İ	Manufacturer: Thermal Environmental In-	strument, Inc.
	Model Number: 320B Serial	Number: Not Applicable
5.	Installation Date: Dec 2000	6. Performance Specification Test Date:
7.	- · · · · · · · · · · · · · · · · · · ·	characters):
	- 1 12	
	Rule 62-296.404(5)(b)1.a. Monitor information reserves the right to replace this equipment	
	roserves the right to replace this equipment	as maintenance may require.
Щ.		

DEP Form No. 62-210.900(1) - Form Effective: 2/11/99

J. EMISSIONS UNIT SUPPLEMENTAL INFORMATION (Regulated Emissions Units Only)

of

Supplemental Requirements

11.	. Process Flow Diagram	
	[] Attached, Document ID: []	Not Applicable [X] Waiver Requested
2.	. Fuel Analysis or Specification	
	[] Attached, Document ID:[]	Not Applicable [X] Waiver Requested
3.	. Detailed Description of Control Equipment	
	[] Attached, Document ID:[]	Not Applicable [X] Waiver Requested
4.	. Description of Stack Sampling Facilities	
	[] Attached, Document ID:[]	Not Applicable [X] Waiver Requested
5.	. Compliance Test Report	
	[] Attached, Document ID:	
	[] Previously submitted, Date:	
	[X] Not Applicable	
6.	. Procedures for Startup and Shutdown	
	[] Attached, Document ID: [X]	Not Applicable [] Waiver Requested
7.	. Operation and Maintenance Plan	
	[] Attached, Document ID: [X]	Not Applicable [] Waiver Requested
8.	. Supplemental Information for Construction Peri	mit Application
	[X] Attached, Document ID: Part B []	
9.	. Other Information Required by Rule or Statute	-
	[] Attached, Document ID:	X] Not Applicable
10	0. Supplemental Requirements Comment:	

Emissions Unit Information Section	1	of	3
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Additional Supplemental Requirements for Title V Air Operation Permit Applications

11. Alternative Methods of Operation
[] Attached, Document ID: [X] Not Applicable
12. Alternative Modes of Operation (Emissions Trading)
[] Attached, Document ID: [X] Not Applicable
13. Identification of Additional Applicable Requirements
[] Attached, Document ID: [X] Not Applicable
14. Compliance Assurance Monitoring Plan
[] Attached, Document ID: [X] Not Applicable
15. Acid Rain Part Application (Hard-copy Required)
[] Acid Rain Part - Phase II (Form No. 62-210.900(1)(a)) Attached, Document ID:
[] Repowering Extension Plan (Form No. 62-210.900(1)(a)1.)
Attached, Document ID:
[] New Unit Exemption (Form No. 62-210.900(1)(a)2.) Attached, Document ID:
Retired Unit Exemption (Form No. 62-210.900(1)(a)3.)
Attached, Document ID:
[] Phase II NO _x Compliance Plan (Form No. 62-210.900(1)(a)4.)
Attached, Document ID:
Phase NO _x Averaging Plan (Form No. 62-210.900(1)(a)5.) Attached, Document ID:
[X] Not Applicable
L 1

III. EMISSIONS UNIT INFORMATION

2

A separate Emissions Unit Information Section (including subsections A through J as required) must be completed for each emissions unit addressed in this Application for Air Permit. If submitting the application form in hard copy, indicate, in the space provided at the top of each page, the number of this Emissions Unit Information Section and the total number of Emissions Unit Information Sections submitted as part of this application.

A. GENERAL EMISSIONS UNIT INFORMATION (All Emissions Units)

Emissions Unit Description and Status

1. Type of Emissions Unit Addressed in Thi	s Section: (Check one)		
process or production unit, or activity, v	X] This Emissions Unit Information Section addresses, as a single emissions unit, a single process or production unit, or activity, which produces one or more air pollutants and which has at least one definable emission point (stack or vent).		
process or production units and activitie] This Emissions Unit Information Section addresses, as a single emissions unit, a group of process or production units and activities which has at least one definable emission point (stack or vent) but may also produce fugitive emissions.		
	n addresses, as a single emissions unit, one or more s which produce fugitive emissions only.		
2. Regulated or Unregulated Emissions Unit	? (Check one)		
[X] The emissions unit addressed in this Ememissions unit.	nissions Unit Information Section is a regulated		
[] The emissions unit addressed in this Ememissions unit.			
 Description of Emissions Unit Addressed in This Section (limit to 60 characters): No. 4 Smelt Dissolving Tanks (2) 			
4. Emissions Unit Identification Number: ID: 019	[] No ID [] ID Unknown		
5. Emissions Unit 6. Initial Startup Status Code: Date: A	7. Emissions Unit Major 8. Acid Rain Unit? Group SIC Code: [] 26		
9. Emissions Unit Comment: (Limit to 500 (Characters)		
Emissions unit consists of two smelt disso	olving tanks with a Venturi scrubber on each tank.		

Emissions Unit Control Equipment

1.	Control Equipment/Method Description (Limit to 200 characters per device or method):
	Venturi scrubbers; one for each smelt dissolving tank
	•
2.	Control Device or Method Code(s): 53

Emissions Unit Details

1.	Package Unit:		
	Manufacturer:	Model Number:	
2.	Generator Nameplate Rating:	MW	
3.	Incinerator Information:		
1	Dwell Temperature:		°F
	Dwell Time:		seconds
	Incinerator Afterburner Temperature:		°F

B. EMISSIONS UNIT CAPACITY INFORMATION (Regulated Emissions Units Only)

Emissions Unit Operating Capacity and Schedule

1.	Maximum Heat Input Rate:			mmBtu/hr	
2.	Maximum Incineration Rate:	lb/hr		tons/day	
3.	Maximum Process or Throughp	out Rate:	210,000	lb/hr BLS	
4.	Maximum Production Rate:	* **			
5.	Requested Maximum Operating	Schedule:			
	24	hours/day	7	days/week	
L	52	weeks/year	8,760	hours/year	
6.	Operating Capacity/Schedule Co	omment (limit to 200 ch	naracters):		
	BLS feed to the No. 4 Recovery Boiler as a 24-hr average.				

C. EMISSIONS UNIT REGULATIONS (Regulated Emissions Units Only)

List of Applicable Regulations

62.296.320/4)(a)2. Canaral Pollutant Emission Limiting Standard	
62-296.320(4)(a)2. General Pollutant Emission Limiting Standards 62-296.320(4)(a)3.a.(ii) General Pollutant Emission Limiting Standards	
62-296.320(4)(a)3.c. General Pollutant Emission Limiting Standards	
62-296.320(4)(b) General Pollutant Emission Limiting Standards	
62-296.404(2)(b) Kraft (Sulfate) Pulp Mills and Tall Oil Plants	
62-296.404(3)(d). Kraft (Sulfate) Pulp Mills and Tall Oil Plants	
62-296.404(4)(c)1. Kraft (Sulfate) Pulp Mills and Tall Oil Plants	
62-296.404(4)(c)3. Kraft (Sulfate) Pulp Mills and Tall Oil Plants	
62-296.404(4)(f) Kraft (Sulfate) Pulp Mills and Tall Oil Plants	
62-296.404(5)(d) Kraft (Sulfate) Pulp Mills and Tall Oil Plants	
62-296.404(6)(a) Kraft (Sulfate) Pulp Mills and Tall Oil Plants	
62-296.404(6)(b) Kraft (Sulfate) Pulp Mills and Tall Oil Plants	
62-296.404(6)(c)3. Kraft (Sulfate) Pulp Mills and Tall Oil Plants	
62-296.404(6)(c)4. Kraft (Sulfate) Pulp Mills and Tall Oil Plants	
62-296.404(6)(d) Kraft (Sulfate) Pulp Mills and Tall Oil Plants	
62-297.310 General Test Requirements	
62-297.401(1)(a) EPA Method 1 - Sample and Velocity Traverses for Stationary Sources	
62-297.401(2) EPA Method 2 - Determination of Stack Gas Velocity and Volumentric Flow Ra	te
62-297.401(3) EPA Method 3 - Gas Analysis for Carbon Dioxide, Oxygen, Excess Air, and Dry	,
Molecular Weight	
62-297.401(4) EPA Method 4 - Determination of Moisture Content in Stack Gases	
62-297.401(5) EPA Method 5 - Determination of Particulate Emissions from Stationary Source	es
62-297.401(9)(a) EPA Method 9 - Visual Determination of the Opacity of Emissions from Stati	ionary
62-297.401(16) EPA Method 16 – Semicontinuous Determination of Sulfur Emissions from	
Stationary Sources	
62-297.401(16)(a) EPA Method 16A – Determination of Total Reduced Sulfur Emissions from	
Stationary Sources	
40 CFR 63 – Subpart MM – NESHAPs for Chemical Recovery Combustion Sources, Kraft, Soc	da
Sulfite, and Stand Alone Semi-Chemical Pulp Mills	Ja,
The state of the s	

DEP Form No. 62-210.900(1) - Form Effective: 2/11/99

D. EMISSION POINT (STACK/VENT) INFORMATION (Regulated Emissions Units Only)

Emission Point Description and Type

1.	Identification of Point on Pl Flow Diagram? 019	? 019				
3.	3. Descriptions of Emission Points Comprising this Emissions Unit for VE Tracking (limit to 100 characters per point):					
	Two smelt dissolving tank vents, each with a venturi scrubber.					
4.	4. ID Numbers or Descriptions of Emission Units with this Emission Point in Common:					
5.	Discharge Type Code: V	6. Stack Heig	ht: 206 feet	7. Exit Diameter: 5	feet	
8.	Exit Temperature: 180 °F	9. Actual Vol Rate:	umetric Flow	10. Water Vapor:	%	
11.	11. Maximum Dry Standard Flow Rate: dscfm 12. Nonstack Emission Point Height: feet					
13.	Emission Point UTM Coord	linates:				
	Zone: E	ast (km):	Nortl	h (km):		
14.	Emission Point Comment (1	imit to 200 char	acters):		•	
	There are two identical smelt dissolving tanks. Stack parameters are the same for each smelt dissolving tank.					

E. SEGMENT (PROCESS/FUEL) INFORMATION

	(All Em	ussions Units)	
Segment Description and R	Rate: Segment_	1 of 1	
1. Segment Description (Pro	ocess/Fuel Type)	(limit to 500 cl	naracters):
Pulp and Paper and Wood Tank: General.	d Products, Sulfa	te (Kraft) Pulping	յ, Smelt Dissolving
2. Source Classification Co. 3-07-001-05	de (SCC):	3. SCC Units	s: ried Unbleached Pulp Produced
4. Maximum Hourly Rate: 118	5. Maximum 675,250	Annual Rate:	6. Estimated Annual Activity Factor:
7. Maximum % Sulfur:	8. Maximum	% Ash:	9. Million Btu per SCC Unit:
10. Segment Comment (limit	t to 200 character	s):	
(monthly average). Segment Description and R	ate: Segment_	of	
1. Segment Description (Pro	ocess/Fuel Type)	(limit to 500 ch	aracters):
2. Source Classification Coc	de (SCC):	3. SCC Units	:
4. Maximum Hourly Rate:	5. Maximum	Annual Rate:	6. Estimated Annual Activity Factor:
7. Maximum % Sulfur:	8. Maximum	% Ash:	9. Million Btu per SCC Unit:
10. Segment Comment (limit	to 200 characters	s):	•

DEP Form No. 62-210.900(1) - Form Effective: 2/11/99

F. EMISSIONS UNIT POLLUTANTS (All Emissions Units)

1. Pollutant Emitted	2. Primary Control	3. Secondary Control	4. Pollutant
	Device Code	Device Code	Regulatory Code
PM	053		EL
PM ₁₀	053		EL
so,			NS
NO _x			NS
voc			NS
TRS	053		EL
HAPs			NS
H095 (Formaldahyde)			NS
H115 (Methanol)			NS

DEP Form No. 62-210.900(1) - Form Effective: 2/11/99

Emissions Unit Information Section	2	of _	3	No. 4 Smelt Dissolving Tanks (2
Pollutant Detail Information Page	1	of	2	Particulate Matter - Tota

G. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION (Regulated Emissions Units -

Emissions-Limited and Preconstruction Review Pollutants Only)

Potential/Fugitive Emissions

	tentian i ugitive Emissions			
1.	Pollutant Emitted:	2. Tota	l Percent Eff	ficiency of Control:
	PM			
3.	Potential Emissions:			4. Synthetically
	12.6 lb/hour	55.2	tons/year	Limited? []
5.	Range of Estimated Fugitive Emissions:			
<u> </u>			to	_tons/year
6.	Emission Factor: 0.12 lb/ton BLS			7. Emissions
	Reference: BACT			Method Code: 0
8.	Calculation of Emissions (limit to 600 chara-	cters):		
	PM limit based on Title V permit and PSD per	mit.		
	0.12 lb/ton BLS x 105 tons/hr BLS = 12.6 lb/	/hr		
l				
9.	Pollutant Potential/Fugitive Emissions Comr	ment (lim	it to 200 cha	racters):
Al	owable Emissions Allowable Emissions	1 of	1	
1.	Basis for Allowable Emissions Code:	2. Futi	ıre Effective	Date of Allowable
	OTHER	Emi	issions:	
3.	Requested Allowable Emissions and Units:	4. Equ	ivalent Allo	wable Emissions:
	0.12 lb/ton BLS		12.6 lb/hour	55.2 tons/year
5.	Method of Compliance (limit to 60 character	·s):		
	Annual stack test using EPA Method 5.			
				-
6.	Allowable Emissions Comment (Desc. of Op	perating N	Method) (lim	it to 200 characters):
	BACT.			

Emissions Unit Information Section	2	of	3	No. 4 Smelt Dissolving Tanks (2
Pollutant Detail Information Page	2	of	2	Particulate Matter – PM ₁

G. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION (Regulated Emissions Units -

Emissions-Limited and Preconstruction Review Pollutants Only)

rote	enual/Fugitive Emissions		
1. I	Pollutant Emitted:	2. Total Percent Efficient	ency of Control:
6	PM ₁₀		
3. I	Potential Emissions:		4. Synthetically
	12.6 lb/hour	55.2 tons/year	Limited? []
5. I	Range of Estimated Fugitive Emissions:		
		to to	ns/year
6. I	Emission Factor: 0.12 lb/ton BLS		7. Emissions Method Code:
	Reference: BACT		0
8. (Calculation of Emissions (limit to 600 chara	cters):	
	PM ₁₀ limit based on PM emissions and BACT	-	
,	. My mine based on the cinesions and BAO	•	
Ì			
9. F	Pollutant Potential/Fugitive Emissions Com	ment (limit to 200 charac	ters):
Allo	wable Emissions Allowable Emissions	1 of 1	
	Basis for Allowable Emissions Code:	2. Future Effective Da	ate of Allowable
	OTHER	Emissions:	
] 3. F	Requested Allowable Emissions and Units:	4. Equivalent Allowal	ole Emissions:
0	0.12 lb/ton BLS	12.6 lb/hour	55.2 tons/year
5. N	Method of Compliance (limit to 60 character	rs):	
	Americal characteristics FDA Mathead 5		
	Annual stack test using EPA Method 5		
6. A	Allowable Emissions Comment (Desc. of Op	perating Method) (limit to	o 200 characters):
E	BACT		

H. VISIBLE EMISSIONS INFORMATION (Only Regulated Emissions Units Subject to a VE Limitation)

<u>Vi</u>	sible Emissions Limitation: Visible Emissi	ions Limitation 1 of 1
1.	Visible Emissions Subtype: VE20	2. Basis for Allowable Opacity: [X] Rule [] Other
3.	I	cceptional Conditions:
4.	Method of Compliance:	
5.	Visible Emissions Comment (limit to 200 c Due to moisture interference, the visible emi Rule 62-296.320(4) is not applicable and is d	ission limiting standard pursuant to F.A.C.
	(Only Regulated Emissions Units ontinuous Monitoring System: Continuous	NITOR INFORMATION Subject to Continuous Monitoring) Monitor1 of _2
1.	Parameter Code: FLOW	2. Pollutant(s):
3.	CMS Requirement:	[X] Rule [] Other
4.	Monitor Information: Manufacturer: Foxboro Model Number: 2803-SABA-TSA-G	Serial Number: 5252373
5.	Installation Date: 01 Dec 1976	6. Performance Specification Test Date:
7.	Continuous Monitor Comment (limit to 200 Monitor information describes equipment in this equipment as maintenance may require.	operation. G-P reserves the right to replace

DEP Form No. 62-210.900(1) - Form Effective: 2/11/99

Emissions Unit Information Section

2	of	3

No. 4 Smelt Dissolving Tanks (2)

H. VISIBLE EMISSIONS INFORMATION (Only Regulated Emissions Units Subject to a VE Limitation)

<u>Vi</u>	sible Emissions Limitation: Visible Emissi	ions Limitation of
1.	Visible Emissions Subtype:	2. Basis for Allowable Opacity:
		[] Rule [] Other
3.	Requested Allowable Opacity:	
		cceptional Conditions:
•	Maximum Period of Excess Opacity Allowe	ed: min/hour
	Mathad of Commission	
4.	Method of Compliance:	
5.	Visible Emissions Comment (limit to 200 c	haracters):
		NITOR INFORMATION
	(Only Regulated Emissions Units	Subject to Continuous Monitoring)
<u>Co</u>	ntinuous Monitoring System: Continuous	Monitor 2 of 2
1.	Parameter Code: FLOW	2. Pollutant(s):
3.	CMS Paguiroment	[V] Dula
3.	CMS Requirement:	[X] Rule [] Other
4.	Monitor Information:	
	Manufacturer: Taylor	
<u> </u>	Model Number: Not Applicable	Serial Number: Not Applicable
3.	Installation Date: 01 Dec 1976	6. Performance Specification Test Date:
7.	Continuous Monitor Comment (limit to 200) characters):
	Monitor information describes equipment in	
	this equipment as maintenance may require.	
l		

DEP Form No. 62-210.900(1) - Form Effective: 2/11/99

Emissions Unit Information Section 2 of 3 No. 4 Smelt Dissolving Tanks (2)

J. EMISSIONS UNIT SUPPLEMENTAL INFORMATION (Regulated Emissions Units Only)

Supplemental Requirements

1.	Process Flow Diagram
	[] Attached, Document ID: [] Not Applicable [X] Waiver Requested
2.	Fuel Analysis or Specification
	[] Attached, Document ID: [X] Not Applicable [] Waiver Requested
3.	Detailed Description of Control Equipment
	[] Attached, Document ID: [] Not Applicable [X] Waiver Requested
4.	Description of Stack Sampling Facilities
	[] Attached, Document ID:[] Not Applicable [X] Waiver Requested
5.	Compliance Test Report
	[] Attached, Document ID:
	Previously submitted, Date:
	[X] Not Applicable
6.	Procedures for Startup and Shutdown
į	[] Attached, Document ID: [X] Not Applicable [] Waiver Requested
7.	Operation and Maintenance Plan
	[] Attached, Document ID: [X] Not Applicable [] Waiver Requested
8.	Supplemental Information for Construction Permit Application
	[X] Attached, Document ID: Part B [] Not Applicable
9.	Other Information Required by Rule or Statute
	[] Attached, Document ID: [X] Not Applicable
10.	. Supplemental Requirements Comment:
<u> </u>	

DEP Form No. 62-210.900(1) - Form Effective: 2/11/99

Additional Supplemental Requirements for Title V Air Operation Permit Applications

11. Alternative Methods of Operation
[] Attached, Document ID: [X] Not Applicable
12. Alternative Modes of Operation (Emissions Trading)
[] Attached, Document ID: [X] Not Applicable
13. Identification of Additional Applicable Requirements
[] Attached, Document ID: [X] Not Applicable
14. Compliance Assurance Monitoring Plan
[] Attached, Document ID: [X] Not Applicable
15. Acid Rain Part Application (Hard-copy Required)
[] Acid Rain Part - Phase II (Form No. 62-210.900(1)(a)) Attached, Document ID:
[] Repowering Extension Plan (Form No. 62-210.900(1)(a)1.) Attached, Document ID:
[] New Unit Exemption (Form No. 62-210.900(1)(a)2.) Attached, Document ID:
[] Retired Unit Exemption (Form No. 62-210.900(1)(a)3.) Attached, Document ID:
[] Phase II NO _x Compliance Plan (Form No. 62-210.900(1)(a)4.) Attached, Document ID:
[] Phase NO _x Averaging Plan (Form No. 62-210.900(1)(a)5.) Attached, Document ID:
[X] Not Applicable

III.	EMISSIONS	UNIT	INFORMATION

A separate Emissions Unit Information Section (including subsections A through J as required) must be completed for each emissions unit addressed in this Application for Air Permit. If submitting the application form in hard copy, indicate, in the space provided at the top of each page, the number of this Emissions Unit Information Section and the total number of Emissions Unit Information Sections submitted as part of this application.

A. GENERAL EMISSIONS UNIT INFORMATION (All Emissions Units)

Emissions Unit Description and Status

_		eription and Status		
1.	Type of Emission	ns Unit Addressed in Thi	s Section: (Check one)	
[x	X] This Emissions Unit Information Section addresses, as a single emissions unit, a single process or production unit, or activity, which produces one or more air pollutants and which has at least one definable emission point (stack or vent).			
[] This Emissions Unit Information Section addresses, as a single emissions unit, a group of process or production units and activities which has at least one definable emission point (stack or vent) but may also produce fugitive emissions.			
[on addresses, as a single emises which produce fugitive em	
2.	Regulated or Unr	egulated Emissions Unit	? (Check one)	
[X] The emissions unit.	unit addressed in this Em	nissions Unit Information Sec	ction is a regulated
[The emissions unit.	unit addressed in this Em	nissions Unit Information Sec	ction is an unregulated
3.	 Description of Emissions Unit Addressed in This Section (limit to 60 characters): No. 4 Lime Kiln 			
4.	Emissions Unit Io	lentification Number:		[] No ID [] ID Unknown
5.	Emissions Unit Status Code: A	6. Initial Startup Date:	7. Emissions Unit Major Group SIC Code: 26	8. Acid Rain Unit? []
9.	Emissions Unit C	omment: (Limit to 500 (Characters)	

1.	Control Equipment/Method Description (Limit to 200 characters per device or method):
	Venturi scrubber
'	
2.	Control Device or Method Code(s): 53
E .	aissions Unit Dataile

Emissions Unit Details

1.	Package Unit:		
	Manufacturer:	Model Number:	
2.	Generator Nameplate Rating:	MW	
3.	Incinerator Information:		
	Dwell Temperature:		$^{\circ}\mathrm{F}$
Ì	Dwell Time:		seconds
	Incinerator Afterburner Temperature:		°F

3	of	3
•	VI.	~

B. EMISSIONS UNIT CAPACITY INFORMATION (Regulated Emissions Units Only)

Emissions Unit Operating Capacity and Schedule

1.	Maximum Heat Input Rate:		140	mmBtu/hr
2.	Maximum Incineration Rate:	lb/hr	· .	tons/day
3.	Maximum Process or Throughp	out Rate:	See Comme	ent
4.	Maximum Production Rate:			1011
5.	Requested Maximum Operating	Schedule:		
	24	hours/day	7	days/week
	52	weeks/year	8,760	hours/year
6.	Operating Capacity/Schedule Co Maximum Heat Input Rate based Maximum Process/Throughput F	l on 933 gal/hr of No. 6	6 fuel oil and 150	,000 Btu/gal.
6.	Maximum Heat Input Rate based	l on 933 gal/hr of No. 6	6 fuel oil and 150	,000 Btu/gal.
6.	Maximum Heat Input Rate based	l on 933 gal/hr of No. 6	6 fuel oil and 150	,000 Btu/gal.
6.	Maximum Heat Input Rate based	l on 933 gal/hr of No. 6	6 fuel oil and 150	,000 Btu/gal.
6.	Maximum Heat Input Rate based	l on 933 gal/hr of No. 6	6 fuel oil and 150	,000 Btu/gal.
6.	Maximum Heat Input Rate based	l on 933 gal/hr of No. 6	6 fuel oil and 150	,000 Btu/gal.
6.	Maximum Heat Input Rate based	l on 933 gal/hr of No. 6	6 fuel oil and 150	,000 Btu/gal.
6.	Maximum Heat Input Rate based	l on 933 gal/hr of No. 6	6 fuel oil and 150	,000 Btu/gal.

3 of 3

C. EMISSIONS UNIT REGULATIONS (Regulated Emissions Units Only)

List of Applicable Regulations

62-296.320(4)(a) General Pollutant Emission Limiting Standards
62-296.320(4)(b) General Pollutant Emission Limiting Standards
62-296.404(2)(b) Kraft (Sulfate) Pulp Mills and Tall Oil Plants
62-296.404(3)(e) Kraft (Sulfate) Pulp Mills and Tall Oil Plants
62-296.404(4)(b) Lime Kilns and Calciners
62-296.404(4)(f) Kraft (Sulfate) Pulp Mills and Tall Oil Plants
62-296.404(5)(a) Kraft (Sulfate) Pulp Mills and Tall Oil Plants
62-296.404(5)(b) Kraft (Sulfate) Pulp Mills and Tall Oil Plants
62-296.404(6)(a) Kraft (Sulfate) Pulp Mills and Tall Oil Plants
62-296.404(6)(b) Kraft (Sulfate) Pulp Mills and Tall Oil Plants
62-296.404(6)(c)2. Kraft (Sulfate) Pulp Mills and Tall Oil Plants
62-296.404(6)(d) Kraft (Sulfate) Pulp Mills and Tall Oil Plants
62-297.310 General Test Requirements
62-297.401(1)(a) EPA Method 1 - Sample and Velocity Traverses for Stationary Sources
62-297.401(2) EPA Method 2 - Determination of Stack Gas Velocity and Volumentric Flow Rate
62-297.401(3) EPA Method 3 - Gas Analysis for Carbon Dioxide Oxygen Excess Air and Dox

- 62-297.401(3) EPA Method 3 Gas Analysis for Carbon Dioxide, Oxygen, Excess Air, and Dry Molecular Weight
- 62-297.401(4) EPA Method 4 Determination of Moisture Content in Stack Gases
- 62-297.401(5) EPA Method 5 Determination of Particulate Emissions from Stationary Sources
- 62-297.401(7) EPA Method 7 Determination of Nitrogen Oxide Emissions from Stationary Sources
- 62-297.401(7)(e) EPA Method 7E Determination of Nitrogen Oxide Emissions from Stationary Sources
- 62-297.401(8) EPA Method 8 Determination of Sulfuric Acid Mist and Sulfur Dioxide Emissions from Stationary Sources
- 62-297.401(10) EPA Method 10 Determination of Carbon Monoxide Emissions from Stationary Sources
- 62-297.401(16) EPA Method 16 Semicontinuous Determination of Sulfur Emissions from Stationary Sources
- 62-297.401(16)(a) EPA Method 16A Determination of Total Reduced Sulfur Emissions from Stationary Sources
- 62-297.401(25) EPA Method 25 Determination of Total Gaseous Nonmethane Organic Emissions as Carbon
- 62-297.401(25)(a) EPA Method 25A Determination of Total Gaseous Organic Concentration Using a Flame Ionization Detector
- 40 CFR 63 Subpart MM NESHAPs for Chemical Recovery Combustion Sources, Kraft, Soda, Sulfite, and Stand Alone Semi-Chemical Pulp Mills

D. EMISSION POINT (STACK/VENT) INFORMATION (Regulated Emissions Units Only)

Emission Point Description and Type

Identification of Point on P Flow Diagram? 017		1	oint Type Code:	
Descriptions of Emission Policy 100 characters per point): 4. ID Numbers or Descriptions				
1. 15 Numbers of Descriptions	of Emission Of	mes with this Emi	SSION FORM IN COMMO	
5. Discharge Type Code:	6. Stack Heig	ht: 131 feet	7. Exit Diameter: 4.4	feet
		131 Icct	4.4	1001
8. Exit Temperature:		umetric Flow	10. Water Vapor:	0/
170 °F	Rate:	4,000 acfm	34	%
11. Maximum Dry Standard Flo 44,500	w Rate:		nission Point Height: fe	et
13. Emission Point UTM Coord	linates:			-
Zone: E	ast (km):	Nort	h (km):	
14. Emission Point Comment (1	imit to 200 chara	acters):		
Maximum Dry Standard Flow Rate is @ 10 percent O₂				

E. SEGMENT (PROCESS/FUEL) INFORMATION (All Emissions Units)

1. Segment Description (Process/Fuel Type) (limit to 500 characters):				
Pulp and Paper and Wood Products, Sulfate (Kraft) Pulping, Lime Kiln: General				
oduced				
Activity				
CC Unit:				
 :				
(monthly average).				
Activity				
Activity				
1				

F. EMISSIONS UNIT POLLUTANTS (All Emissions Units)

1. Pollutant Emitted	Primary Control Device Code	3. Secondary Control Device Code	4. Pollutant Regulatory Code
PM	053		EL
PM ₁₀	053		EL
SO,		053	EL
NO _x			EL
со			EL
VOC			EL
TRS			EL
РВ		·	NS
HAPs			NS
H001 (Acetaldehyde)			NS
H095 (Formaldehyde)			NS
H115 (Methanol)			NS

Emissions Unit Information Section	3	of	3
Pollutant Detail Information Page	_1	of	2

No. 4 Lime Kiln

Particulate Matter - Total

G. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION (Regulated Emissions Units Emissions-Limited and Preconstruction Review Pollutants Only)

Potential/Fugitive Emissions

- Ottonical Lugitive Dimissions	
1. Pollutant Emitted:	2. Total Percent Efficiency of Control:
PM	
3. Potential Emissions:	4. Synthetically
30.9 lb/hour	135.3 tons/year Limited? []
5. Range of Estimated Fugitive Emissions:	
[] 1 [] 2 [] 3 6. Emission Factor: 0.081 gr/dscf @ 10 percen	to tons/year
	7. Emissions Method Code:
Reference: BACT	0
8. Calculation of Emissions (limit to 600 chara	cters):
0.081 gr/dscf x 44,500 dscf/min x 60 min/hr	\div 7 000 gr/lb = 30 9 lb/br
5.50. gi. 450. x 44,550 d56iiiiii x 60 iiiiiiii	. 7,000 girib = 30.3 lb/iii
9. Pollutant Potential/Fugitive Emissions Com-	ment (limit to 200 characters):
Allowable Emissions Allowable Emissions	<u>1</u> of <u>1</u>
Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable
OTHER	Emissions:
3. Requested Allowable Emissions and Units:	4. Equivalent Allowable Emissions:
0.081 gr/dscf @ 10 percent O ₂	30.9 lb/hour 135.3 tons/year
5. Method of Compliance (limit to 60 character	rs):
Annual stack test using EPA Method 5.	
6. Allowable Emissions Comment (Desc. of Option 1)	perating Method) (limit to 200 characters):
Based on BACT.	
-adda dii Bho i.	

Emissions Unit Information Section	3	of	_ 3	
Pollutant Detail Information Page	2	of	2	_

No. 4 Lime Kiln

Particulate Matter - PM₁₀

G. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION (Regulated Emissions Units -

Emissions-Limited and Preconstruction Review Pollutants Only)

Potential/Fugitive Emissions

1.	Pollutant Emitted:	2. Total Percent Efficiency of Control:
	PM ₁₀	
3.	Potential Emissions:	4. Synthetically
<u> </u>	30.9 lb/hour	135.3 tons/year Limited? []
5.	Range of Estimated Fugitive Emissions:	to tong/your
6	Emission Factor: 0.081 gr/dscf @ 10 percen	to tons/year 7. Emissions
°.		Method Code:
	Reference: BACT	0
8.	Calculation of Emissions (limit to 600 chara	icters):
	PM ₁₀ limit based on PM emissions.	
	· ····································	
9.	Pollutant Potential/Fugitive Emissions Comm	ment (limit to 200 characters):
		,
	Assume 100 percent of PM ₁₀ = PM	
Ali	owable Emissions Allowable Emissions	<u>1</u> of <u>1</u>
1.	Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable
	OTHER	Emissions:
3.	Requested Allowable Emissions and Units:	4. Equivalent Allowable Emissions:
	0.081 gr/dscf @ 10 percent O ₂	30.9 lb/hour 135.3 tons/year
5.	Method of Compliance (limit to 60 character	rs):
	Annual stack test using EPA Method 5	
6.	Allowable Emissions Comment (Desc. of Op	perating Method) (limit to 200 characters):
	Based on BACT.	i
	Dased on BACT.	

3	of	3
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H. VISIBLE EMISSIONS INFORMATION (Only Regulated Emissions Units Subject to a VE Limitation)

	sible Emissions Limitation: Visible Emissi	ons Limitation1	of <u>1</u>
1.	Visible Emissions Subtype:	2. Basis for Allowab	le Opacity:
	VE20	[X] Rule	Other
3.	Requested Allowable Opacity:		
	Normal Conditions: % Ex	cceptional Conditions:	%
	Maximum Period of Excess Opacity Allowe	ed:	min/hour
<u> </u>			
4.	Method of Compliance:		
	•		
5.	Visible Emissions Comment (limiter 200		
ا ع	Visible Emissions Comment (limit to 200 cl	naracters):	
	Due to moisture interference, the visible emi	ssion limiting standard	nureuant to E A C
	Rule 62-296.320(4) is not applicable and is de		
	I. CONTINUOUS MO	NITOR INFORMATI	ON
	(Only Regulated Emissions Units	Subject to Continuous	s Monitoring)
Co	ontinuous Monitoring System: Continuous		_
~~	memadas momenta bystem. Commudus	Monitor 1 of 2)
	<u> </u>		<u></u>
	Parameter Code: EM	2. Pollutant(s): TRS	<u>!</u>
1.	Parameter Code: EM	2. Pollutant(s): TRS	
3.	Parameter Code: EM CMS Requirement:		[] Other
3.	Parameter Code: EM CMS Requirement: Monitor Information:	2. Pollutant(s): TRS [X] Rule	
3.	Parameter Code: EM CMS Requirement: Monitor Information: Manufacturer: Thermal Environmental Ins	2. Pollutant(s): TRS [X] Rule	
1. 3. 4.	Parameter Code: EM CMS Requirement: Monitor Information: Manufacturer: Thermal Environmental Instance Model Number: Not Applicable	2. Pollutant(s): TRS [X] Rule strument, Inc. Serial Number: Not A	[] Other
1. 3. 4.	Parameter Code: EM CMS Requirement: Monitor Information: Manufacturer: Thermal Environmental Ins Model Number: Not Applicable Installation Date:	2. Pollutant(s): TRS [X] Rule	[] Other
 3. 4. 5. 	Parameter Code: EM CMS Requirement: Monitor Information: Manufacturer: Thermal Environmental Ins Model Number: Not Applicable Installation Date: Dec 2000	2. Pollutant(s): TRS [X] Rule strument, Inc. Serial Number: Not A 6. Performance Special	[] Other
 3. 4. 	Parameter Code: EM CMS Requirement: Monitor Information: Manufacturer: Thermal Environmental Ins Model Number: Not Applicable Installation Date:	2. Pollutant(s): TRS [X] Rule strument, Inc. Serial Number: Not A 6. Performance Special	[] Other
 3. 4. 5. 	Parameter Code: EM CMS Requirement: Monitor Information: Manufacturer: Thermal Environmental Ins Model Number: Not Applicable Installation Date: Dec 2000 Continuous Monitor Comment (limit to 200)	2. Pollutant(s): TRS [X] Rule strument, Inc. Serial Number: Not A 6. Performance Special Characters):	[] Other pplicable ification Test Date:
 3. 4. 5. 	Parameter Code: EM CMS Requirement: Monitor Information: Manufacturer: Thermal Environmental Ins Model Number: Not Applicable Installation Date: Dec 2000 Continuous Monitor Comment (limit to 200) Monitor Information describes equipment in the continuous i	2. Pollutant(s): TRS [X] Rule strument, Inc. Serial Number: Not A 6. Performance Special Characters):	[] Other pplicable ification Test Date:
 3. 4. 5. 	Parameter Code: EM CMS Requirement: Monitor Information: Manufacturer: Thermal Environmental Ins Model Number: Not Applicable Installation Date: Dec 2000 Continuous Monitor Comment (limit to 200)	2. Pollutant(s): TRS [X] Rule strument, Inc. Serial Number: Not A 6. Performance Special Characters):	[] Other pplicable ification Test Date:
 3. 4. 5. 	Parameter Code: EM CMS Requirement: Monitor Information: Manufacturer: Thermal Environmental Ins Model Number: Not Applicable Installation Date: Dec 2000 Continuous Monitor Comment (limit to 200) Monitor Information describes equipment in the continuous i	2. Pollutant(s): TRS [X] Rule strument, Inc. Serial Number: Not A 6. Performance Special Characters):	[] Other pplicable ification Test Date:
 3. 4. 5. 	Parameter Code: EM CMS Requirement: Monitor Information: Manufacturer: Thermal Environmental Ins Model Number: Not Applicable Installation Date: Dec 2000 Continuous Monitor Comment (limit to 200) Monitor Information describes equipment in the continuous i	2. Pollutant(s): TRS [X] Rule strument, Inc. Serial Number: Not A 6. Performance Special Characters):	[] Other pplicable ification Test Date:

DEP Form No. 62-210.900(1) - Form Effective: 2/11/99

of

Visible Emissions Limitation: Visible Emissions Limitation

H. VISIBLE EMISSIONS INFORMATION (Only Regulated Emissions Units Subject to a VE Limitation)

			
1.	Visible Emissions Subtype:	2. Basis for Allowable Op	acity:
		Rule [Other
3.	Requested Allowable Opacity:		1
		cceptional Conditions:	%
	Maximum Period of Excess Opacity Allowe		min/hour
	Maximum I criou of Excess Opacity Anoma	5 u .	mm/nout
 	Method of Compliance		
4.	Method of Compliance:		
5.	Visible Emissions Comment (limit to 200 c	hamatara).	
).	VISIOIC Emissions Comment (mint to 200 C	naracters):	
			•
L			
			_
	I. CONTINUOUS MO	NITOR INFORMATION	
	(Only Regulated Emissions Units		nitoring)
Cc	ontinuous Monitoring System: Continuous		u.
		Monitor <u>Z</u> oi <u>Z</u>	
1.	Parameter Code: O ₂	2. Pollutant(s):	
<u> </u>			
3.	CMS Requirement:	[X] Rule [] Other
1	Monitor Information:		
7.	Manufacturer: Thermal Environmental Ins	- 4	
j		Strument, inc. Number: Not available	
		γ 	
5.		6. Performance Specificati	on Test Date:
<u> </u>	Dec 2000		
7.	Continuous Monitor Comment (limit to 200	characters):	_
	Rule 62-296.404(5)(a). Monitor information d		ion. G-P reserves
	the right to replace this equipment as mainte	nance may require.	
	·		

J. EMISSIONS UNIT SUPPLEMENTAL INFORMATION (Regulated Emissions Units Only)

Supplemental Requirements

1.	Process Flow Diagram
	[] Attached, Document ID: [] Not Applicable [X] Waiver Requested
2.	Fuel Analysis or Specification
	[] Attached, Document ID: [] Not Applicable [X] Waiver Requested
3.	Detailed Description of Control Equipment
	[] Attached, Document ID: [] Not Applicable [X] Waiver Requested
4.	Description of Stack Sampling Facilities
	[] Attached, Document ID:[] Not Applicable [X] Waiver Requested
5.	Compliance Test Report
	[] Attached, Document ID:
	[] Previously submitted, Date:
	[X] Not Applicable
6.	Procedures for Startup and Shutdown
	[] Attached, Document ID: [X] Not Applicable [] Waiver Requested
7.	Operation and Maintenance Plan
	[] Attached, Document ID: [X] Not Applicable [] Waiver Requested
8.	Supplemental Information for Construction Permit Application
	[X] Attached, Document ID: Part B [] Not Applicable
9.	Other Information Required by Rule or Statute
	[] Attached, Document ID: [X] Not Applicable
10.	. Supplemental Requirements Comment:
L	

Emissions	Unit	Information	Section	3	of	3
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No. 4 Lime Kiln

Additional Supplemental Requirements for Title V Air Operation Permit Applications

11. Alternative Methods of Operation	
[] Attached, Document ID: [X] Not Applicable	
12. Alternative Modes of Operation (Emissions Trading)	
[] Attached, Document ID: [X] Not Applicable	
13. Identification of Additional Applicable Requirements	
[] Attached, Document ID: [X] Not Applicable	
14. Compliance Assurance Monitoring Plan	
[] Attached, Document ID: [X] Not Applicable	
15. Acid Rain Part Application (Hard-copy Required)	
[] Acid Rain Part - Phase II (Form No. 62-210.900(1)(a))	
Attached, Document ID:	
[] Repowering Extension Plan (Form No. 62-210.900(1)(a)1.)	
Attached, Document ID:	
[] New Unit Exemption (Form No. 62-210.900(1)(a)2.)	
Attached, Document ID:	
[] Retired Unit Exemption (Form No. 62-210.900(1)(a)3.)	
Attached, Document ID:	
	
Phase II NO _x Compliance Plan (Form No. 62-210.900(1)(a)4.)	
Attached, Document ID:	
[] Phase NO _x Averaging Plan (Form No. 62-210.900(1)(a)5.)	
Attached, Document ID:	
[X] Not Applicable	
[] viory sphuggore	

PART B

SUPPLEMENTAL INFORMATION FOR CONSTRUCTION PERMIT APPLICATION

1.0 INTRODUCTION

Georgia-Pacific Corporation (G-P) operates a Kraft pulp and paper mill located in Palatka, Florida. The facility operates one recovery boiler, two smelt dissolving tanks, a lime kiln, as well as other equipment used in the pulp and paper production processes at the facility. The facility is currently operating under Title V permit no. 1070005-014-AV, issued May 30, 2003.

The G-P Palatka facility is a major source of hazardous air pollutants (HAPs) and is subject to U.S. Environmental Protection Agency's (EPA) final rule promulgated on January 12, 2001, to require maximum achievable control technology (MACT) on Kraft and soda pulp mill recovery furnaces, smelt dissolving tanks, lime kilns and calciners; sulfite recovery furnaces and fluidized bed combustors; and semi-chemical liquor combustors. This rule is commonly referred to as the MACT II regulation. The rule is codified in Title 40, Part 63, Subpart MM of the Code of Federal Regulations (CFR).

The MACT II emission limitations are summarized in Table 1. The MACT II regulations allow an alternative particulate matter (PM) limit to be established using a "bubble" over the regulated sources. G-P is proposing to utilize the bubble alternative for meeting the PM emission limitations of Subpart MM. The purpose of this application is to present G-P's proposed plan to meet the MACT II requirements.

This attachment contains two additional sections. A description of the proposed project, including air emission estimates, is presented in Section 2.0. The air quality review requirements and source applicability of the proposed project in relation to regulatory requirements are discussed in Section 3.0.

2.0 G-P'S PROPOSED BUBBLE PLAN FOR PARICULATE MATTER EMISSIONS

2.1 BACKGROUND

G-P operates a Kraft pulp and paper mill located in Palatka, Florida. The Mill consists of a batch digester system, multiple effect evaporator (MEE) system, condensate stripper system, recovery boiler and smelt dissolving tanks, lime kiln, tall oil plant, power boilers, and other equipment to produce finished paper products from virgin wood. The facility is currently operating under Title V permit no. 1070005-014-AV, issued May 30, 2003.

The affected MACT II sources at the G-P Mill consist of the No. 4 Recovery Boiler, the No. 4 Smelt Dissolving Tanks, and the No. 4 Lime Kiln. The MACT II PM emission limits applicable to these emissions units are as follows:

Emissions Unit	Particulate Matter Limit
No. 4 Recovery Boiler	0.044 gr/dscf @ 8% O ₂
No. 4 Smelt Dissolving Tanks	0.20 lb/ton BLS
No. 4 Lime Kiln	0.064 gr/dscf @ 10% O ₂

BLS = black liquor solids

gr/dscf = grains per dry standard cubic feet

Ref: 40 CFR 63.862(a)

However, G-P has the option to establish an alternative PM emission limit for each existing unit under a Mill-specific bubble (40 CFR 63.862(a)(1)(ii)). The use of the bubble requires demonstration by the applicant that the sum of the alternative emission limits for all affected sources will not exceed the sum of the individual PM emission limits for each source. The bubble can be utilized for all emission units operating more than 6,300 hours per year. Procedures for calculating the bubble limits are contained in 40 CFR 63.865(a).

2.2 BUBBLE PLAN

According to 40 CFR 63.865(a), the overall bubble limit is calculated in terms of pounds of PM per ton (lb/ton) of black liquor solids (BLS) fired in the recovery system. To determine the overall PM limit, the PM limits for the individual emissions units must be determined. The individual PM limits for recovery furnaces and lime kilns are calculated by using the volumetric gas flow out the stack, corrected to the appropriate oxygen content, and using the grain loadings, as listed in Section 2.1 (0.044 gr/dscf at 8 percent O₂ for recovery furnaces and 0.064 gr/dscf at 10 percent O₂ for lime kilns). For smelt dissolving tanks, the individual PM limit is calculated based on the BLS firing rate to the recovery system and a factor of 0.20 lb/ton BLS.

For the G-P Mill sources, the maximum volumetric flow rates to be used in the bubble calculation were determined by considering the design gas flow rates based on historic permit applications, and by examining the last 5 years of stack test data. These data are presented in Tables 2 and 3. As shown, there is year-to-year variability in the flow rates. However, the test data demonstrated that the previously established design flow rates for the No. 4 Recovery Boiler and No. 4 Lime Kiln of

294,000 dscfm at 8 percent O_2 and 44,500 dscfm at 10 percent O_2 , respectively, are appropriate, as described in the accompanying letter to this application.

The calculated MACT II PM bubble limit for the G-P Mill, based on the design gas flow rates, is presented in Table 4. As shown, the overall bubble limit for PM is calculated to be 1.45 lbs/ton BLS.

G-P proposes to meet the overall PM limit by limiting the individual sources to the limits shown in Table 4. For the No. 4 Recovery Boiler, the proposed individual PM limit is 0.030 gr/dscf at 8 percent O₂. This grain loading is the same as in the current Title V permit for the G-P Mill, but is lower than the individual MACT II limit for the recovery boiler. For the No. 4 Smelt Dissolving Tanks, the proposed individual limit is 0.12 lb/ton BLS. This limit is the same as in the current Title V permit for the G-P Mill, but lower than the individual MACT II limit for the smelt dissolving tanks. For the No. 4 Lime Kiln, the proposed individual PM limit is 0.081 gr/dscf at 10 percent O₂. This grain loading is also the same as in the current Title V permit for the G-P Mill, but is higher than the individual MACT II limits for the lime kilns.

As shown in Table 4, these individual PM limits will result in an overall PM limit of 1.13 lb/ton BLS, which is lower than the calculated bubble limit of 1.45 lb/ton BLS. Therefore, the requirements of 63.865(a) will be met by G-P.

3.0 RELATION TO OTHER REGULATORY REQUIREMENTS

3.1 PREVIOUS BACT EMISSION LIMITS

The No. 4 Recovery Boiler, No. 4 Smelt Dissolving Tanks, and the No. 4 Lime Kiln emission units were previously subject to prevention of significant deterioration (PSD) review in 1991, and underwent best available control technology (BACT) analysis. The BACT emission limits for PM, established during the PSD review process, are compared to the proposed bubble limits in Table 4. The associated air flow rates used in the PSD permitting process are also shown (294,000 dscfm for the Recovery Boiler, and 37,400 dscfm for the Lime Kiln).

As shown, the previous BACT limits for the recovery boiler and the lime kiln were set on the basis of grain loading. G-P is not proposing to change the grain loading limits established as BACT. However, the associated hourly emission rate for the No. 4 Lime Kiln is higher due to the higher design gas flow rate now experienced by the Lime Kiln. For this reason, G-P is also requesting that the previous PSD permit be modified to reflect the higher hourly PM emission rate for the No. 4 Lime Kiln.

G-P is not requesting any change to the No. 4 Recovery Boiler or the No. 4 Smelt Dissolving Tanks BACT emission rate for PM.

3.2 OTHER SUBPART MM REQUIREMENTS

Subpart MM establishes emission standards, and requirements for monitoring, performance tests, recordkeeping and reporting for all affected sources. The requirements in Subpart MM must be complied with by March 13, 2004. These requirements are discussed in the following sections.

Subpart MM establishes emission standards for HAP metals and gaseous organic HAPs. Subpart MM regulates PM emissions as a surrogate parameter for HAPs. Method 5 or 29 in Appendix A of 40 CFR 60 must be used to determine compliance with this emission standard. No standards for gaseous organic HAP emissions from existing sources were established in Subpart MM.

Under Subpart MM, any recovery boiler, lime kiln, or smelt dissolving tank that is equipped with a wet scrubber (*i.e.*, No. 4 Smelt Dissolving Tanks and No. 4 Lime Kiln) must be equipped with a continuous monitoring system that can be used to determine and record the pressure drop across the scrubber and the scrubbing liquid flow rate at least once every successive 15-minute period. The monitoring device used to continuously monitor the pressure drop across the scrubber must be certified by the manufacturer to be accurate within a gauge pressure of ±500 pascals. The continuous monitoring device used to monitor the scrubber flow rate must be certified by the manufacturer to be accurate within ±5 percent of the design scrubbing liquid flow rate. As required by Subpart MM, initial performance tests will be conducted to determine compliance. During these initial performance tests, the operating range for the monitored parameters will be established.

Recovery boilers or lime kilns equipped with an electrostatic precipitator (ESP) control device (*i.e.*, No. 4 Recovery Boiler) must install a continuous opacity monitoring system. The system must determine opacity at least once every successive 10-second period and calculate and record each successive 6-minute average opacity.

Under Subpart MM, G-P is required to develop and implement a startup, shutdown, and malfunction (SSM) plan. This plan will contain the specific procedures to be followed for operating and maintaining the sources during periods of startup, shutdown, and malfunction. The plan also needs to include a program for corrective action for malfunctioning control systems used to comply with the

standards of Subpart MM. The plan must also include procedures for responding to any process parameter that is inconsistent with previously established operating ranges. This includes procedures to determine and record the cause of the exceedance, the time that the exceedance began and ended, and corrective actions to be taken. Maintenance and inspection schedules must also be included in the startup, shutdown, and malfunction plan.

Following the compliance date, owners or operators of all affected sources are required to implement corrective action as specified in the startup, shutdown, and malfunction plan when any 3-hour average parameter value is outside the established operating range. Records must be maintained of any occurrence when corrective action is required.

The following records are also required for sources affected by Subpart MM standards:

- Records of parameter monitoring data, including any time that the operating parameters
 were inconsistent with established operating ranges with brief explanations of the cause, the
 time the deviation occurred, the corrective action taken, and the time corrective action was
 initiated and completed;
- Records and documentation of supporting calculations made for compliance determinations;
 and
- Records of monitoring parameter ranges established for each affected source.

As required by Subpart MM, G-P is subject to certain notification requirements of 40 CFR 63, Subpart A. These requirements include an initial notification to the enforcement authority. This notification must include the following information:

- The name and address of the owner or operator;
- The physical address of the affected source;
- Identification of the applicable standard and the source's compliance date;
- A brief description of the nature, size, design and method of operation of the source, including design capacity and identification of the HAP emission point(s); and
- A statement of whether the source is a major source or an area source.

The initial notification for the G-P mill was previously submitted to the Florida Department of Environmental Protection. Notification of performance tests 60 days prior to the testing, continuous monitoring performance evaluations, and compliance status are also required under Subpart A.

In addition to the reporting requirements of Subpart A, G-P is required to submit an excess emissions report on a quarterly basis for any 3-hour average parameter that is outside of the established operational range. If no exceedance occurred during the reporting period, then a semi-annual report stating that no exceedance occurred must be submitted.

As part of this project, G-P will implement the appropriate systems and procedures to comply with all Subpart MM standards by March 13, 2004. All required records will be maintained and reports will be submitted in a timely manner as required to maintain compliance.

Table 1. Emission Limits for Existing Kraft and Soda Mills, Georgia-Pacific Corp., Palatka Mill

Source Type	P	articulate Matter	Gaseous Organics		
Kraft and soda recovery furnace		<u> </u>			
Existing	0.044	gr/dscf @8 % O2	No limits		
New	0.015	gr/dscf @8 % O ₂	0.025 lb/ton BLS		
Smelt dissolving tank					
Existing	0.2	lb/ton BLS	No limit		
New	0.12	lb/ton BLS	No limit		
Lime Kiln					
Existing	0.064	dscf@10% O2	No limit		
New	0.01	dscf@10% O2	No limit		
Sulfite recovery unit					
Existing	0.04	gr/dscf @8 % O2	Covered by MACT I		
New	0.02	gr/dscf @8 % O2	Covered by MACT I		
Semi-chemical unit					
Existing and New		No limit	2.97 lb/ton BLS or		
			90% reduction		

Source: 40 CFR 63, Subpart MM.

Table 2: No. 4 Recovery Booker Stack Total Unity Nummary, 1988-2003

F F F F F F F F F F F F F F F F F F F	Pate Mar-88 Mar-88 Feb 27, 1949 Feb 28, 1949 Feb 28, 1949 July 30 (1943) Sept ≈ 1941	Run 2 4 5 1 2 2 1 1 2 2 1 1 1 2 3 1 1 1 1 1 1 1 1	9 80 11 25 1 50 5181 10 20 11 30 12 48 12 54 12 16 1 30 9 08 10 27 10 49 11 50	(85hr BLS) 181,751 182,918 168,148 167,252 273,211 240,224 261,185 171,615 174,151 175,045 200,408	NEMB day RI NEMB	Paddo NERER NERE NERER NER N	27 29 26 55 29 02 29 61 26 34 26 72 26 78 20 52 20 52 31 53 54	9411,141 416,680 396,273 425,732 405,736 392,602 396,195 195,338 195,741	dscm 179,067 193,950 172,875 180,431 179,311 175,634 179,211 2,9,110 1,52,532	from Reported Data (dscfm @ 8*+00) NA NA NA NA NA NA	Compliance lea Results	Ik tween Stack Test Results
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PM F F F F F F F F F F F F F F F F F F F	Feb 27, 1080 Feb 28, 1480 Feb 28, 1080 Feb 26, 1081 Feb 26, 1081	1 2 1 1 2 3	1 50 500 10 20 11 30 13 45 12 54 12 16 1 50 9 08 10 27 10 49 11 50 9 50 11 15	182 118 168 148 167 252 273 218 240 224 261,185 171 615 174 151 175,049 260 408	4 38 4 (44 4 (47) 6 56 6 25 6 27 4 12 4 18 4 20	NE N	26 55 29 02 29 61 26 34 26 72 26 78 20 52 22 73	436,680 396,278 425,732 405,736 392,602 396,195 193,338 193,411	193 950 172 875 180 431 179 111 175,634 172 211 2 3 (104)	NA N1 N3 N4 N4		
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	mes in a second	;			4 70		21.4	459 503	209 441	254 185	257,5001	
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		į.	1715 2025	195.285	410	511	11.5	117_559	238 [44	293 1100		1.50

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Table 3. Lime Kiln Test Data Summary, 1998-2003

Purpose				Process Rate	Oxygen	Moisture	Reported I	Flow Rates	Calculated Flow Rate from Reported Data	Average Compliance	Variability
of Test	Date	Run	Time	(TPH CaCO ₃ and Inerts)	(% dry)	(%)	acfm	dscfm	(dscfm @ 10% O2)	Test Results	Between Stack
					(/2)	(76)	<u>ucin</u>	dichii	(dschii @ 1076 O2)	rest Results	Test Results
CO, NOx	1998	1	17:40-18:40	34.6	7.8	36.4	47,857	25,664	30,797	33,098	
SO2, VOC		2	19:05-20:05	37.2	7.6	33.1	48,330	27,436	33,422	33,090	8.52%
		3	20:26-21:26	39.8	6.9	35.5	50,239	27,364	35,076		13.89%
РМ	1998	l	9:30-10:32		6.8	34.7	47,779	26,556	34,281	35,557	
		2	11:05-12:08		6.4	35.2	53,965	29,377	38,991	35,557	13.74%
		3	13:10-14:13		6.4	36.6	46,562	25,163	33,398		-2.58%
CO, NOx	1999	1	14:00-1520	34.3	5.6	33.8		28,177	39,448	36,979	
SO2, VOC		2	18:45-19:45	34.6	7.30	34.5		29,018	36,141	00,3,7,3	-8.38%
		3	20:45-21:45	34.2	7.6	35.4	52,974	29,018	35,349		-10.39%
PM	1999	1	13:58-15:04	34.3	5.6	33.8	50,196	28,184	39,458	38,474	
		2	15:48-16:56	34.6	6.7	34.6	52,623	29,269	38,050	30,177	-3.57%
		3	17:36-18:40	34.2	7.2	33.5	53,585	30,223	37,916		-3.91%
PM	2000	1	11:20-12:22		7.8	35.3	41,579	35,328	42,394	42,619	
CO, NOx		2	13:35-14:37		6.4	35.3	62,299	34,233	45,343	.2,019	6.96%
SO2, VOC		3	15:20-16:23		8.4	35.2	63,554	35,025	40,120		-5.36%
PM	2001	1	10:10-11:12		6.9	31.5	53,921	31,374	40,216	43,263	
		2	13:05-14:07		7.1	29	58,528	35,424	44,763	13,203	11.31%
		3	14:36-15:38		7.1	28,9	58,622	35,461	44,810		11.42%
РМ	2002	1	17:20-18:25		7.3	37.1	60,823	32,273	40,195	38,323	
CO, NOx		2	18:45-19:50		5.9	38.3	54,738	28,526	39,158	50.545	-2.58%
SO2, VOC		3	20:05-21:15		6.7	37.6	52,049	27,398	35,617		-11.39%
РМ	2003	ı	8:45-9:50		6.2	27.9	54,570	33,553	45,144	42,783	
CO, NOx		2	10:25-11:30		- 6.5	29	54,252	32,949	43,433	,. 55	-3.79%
SO2, VOC		3	11:50-13:05		8.2	28.9	56,147	34,179	39,772		-11.90%

[&]quot;Reported" means figure as shown in the stack test report.

Table 4. Proposed MACT II Bubble Limits for PM, Georgia-Pacific, Palatka, Florida

Emission Unit	Limit	Equivalent PM Emissions		
			lb/hr	lb/ton BLS ^b
	Calculation of O	verall PM MACT II Limit	a 	
No. 4 Recovery Boiler	0.044 gr/dscf @ 8% O ₂	294,000 dscfm	110.88	1.06
No. 4 Smelt Dissolving Tanks	0.20 lb/ton BLS	105 tons/hr BLS	21.00	0.20
No. 4 Lime Kiln	0.064 gr/dscf @ 10% O ₂	37,400 dscfm	20.52	0.20
Total		-	152.40	1.45
•••••	G-P's Proposed	I Bubble Limits for PM ^a		
No. 4 Recovery Boiler	0.030 gr/dscf @ 8% O ₂	294,000 dscfm	75.60	0.72
No. 4 Smelt Dissolving Tanks	0.12 lb/ton BLS	105 tons/hr BLS	12.60	0.12
No. 4 Lime Kiln	0.081 gr/dscf @ 10% O_2	44,500 dscfm	30.90	0.29
Total		-	119.10	1.13
		existing BACT Limits ^c		
No. 4 Recovery Boiler	0.030 gr/dscf @ 8% O ₂	294,000 dscfm	75.6	0.72
No. 4 Smelt Dissolving Tanks	0.12 lb/ton BLS	105 tons/hr BLS	12.6	0.12
No. 4 Lime Kiln	0.081 gr/dscf@ 10% O ₂	37,400 dscfm	26.0	0.25
Total		_	114.17	1.09

^a Activity factors for the No. 4 Lime Kiln reflect proposed revision to the maximum volumetric flow rate for this unit.

^b Black liquor solids (BLS) rate is based on the permit limit of 210,000 lb/hr BLS for the No. 4 Recovery Boiler.

^e Based on: No. 4 Recovery Boiler: permit No. AC54-266676/PSD-FL-226, dated Sep. 21, 1995.

No. 4 Smelt Dissolving Tanks: permit No. AC54-193841/PSD-FL-171, dated June 7, 1991.

No. 4 Lime Kiln: permit No. AC54-192551/PSD-FL-171, dated June 7, 1991.