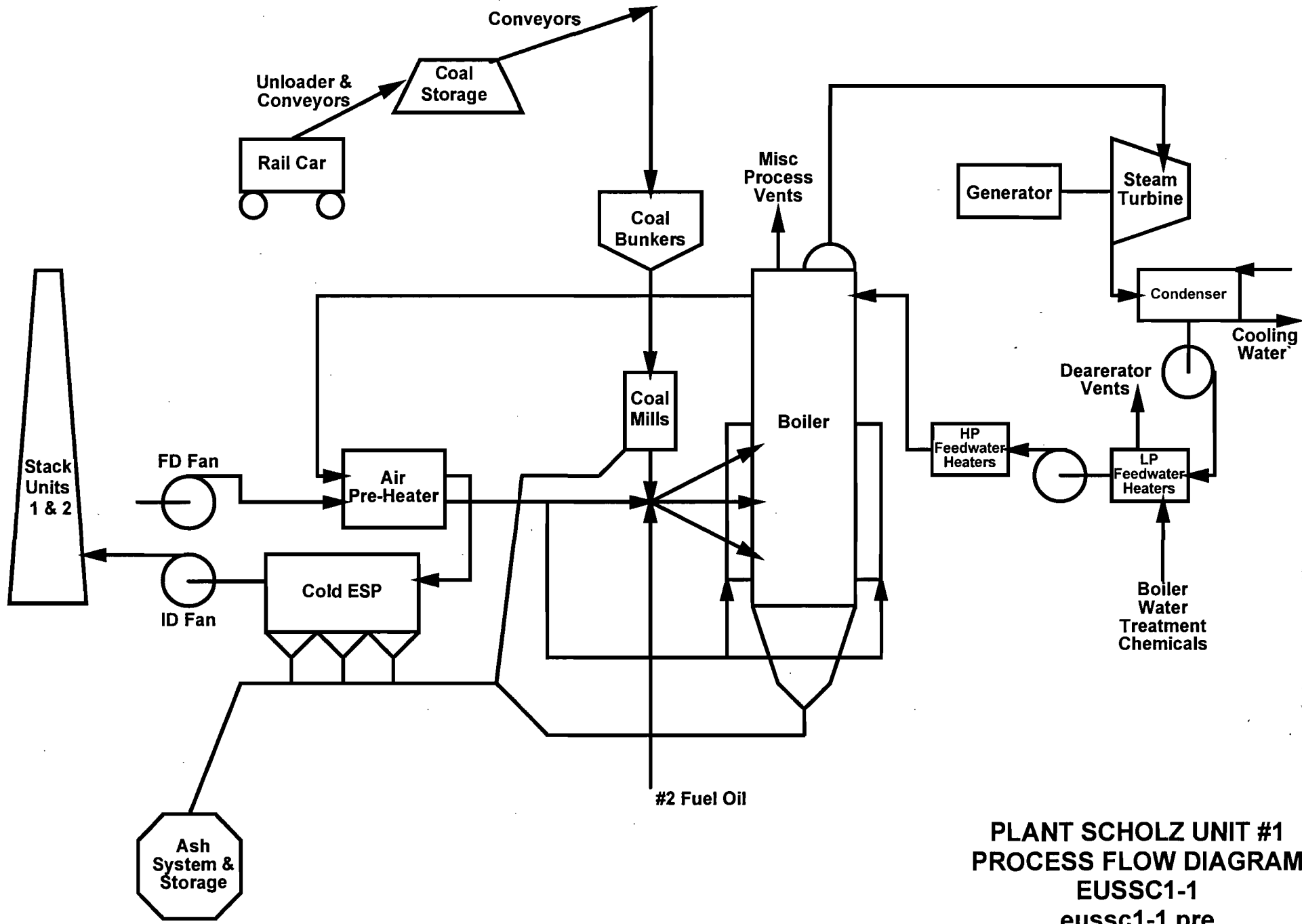


**Title V  
SCHOLZ  
ELECTRIC**

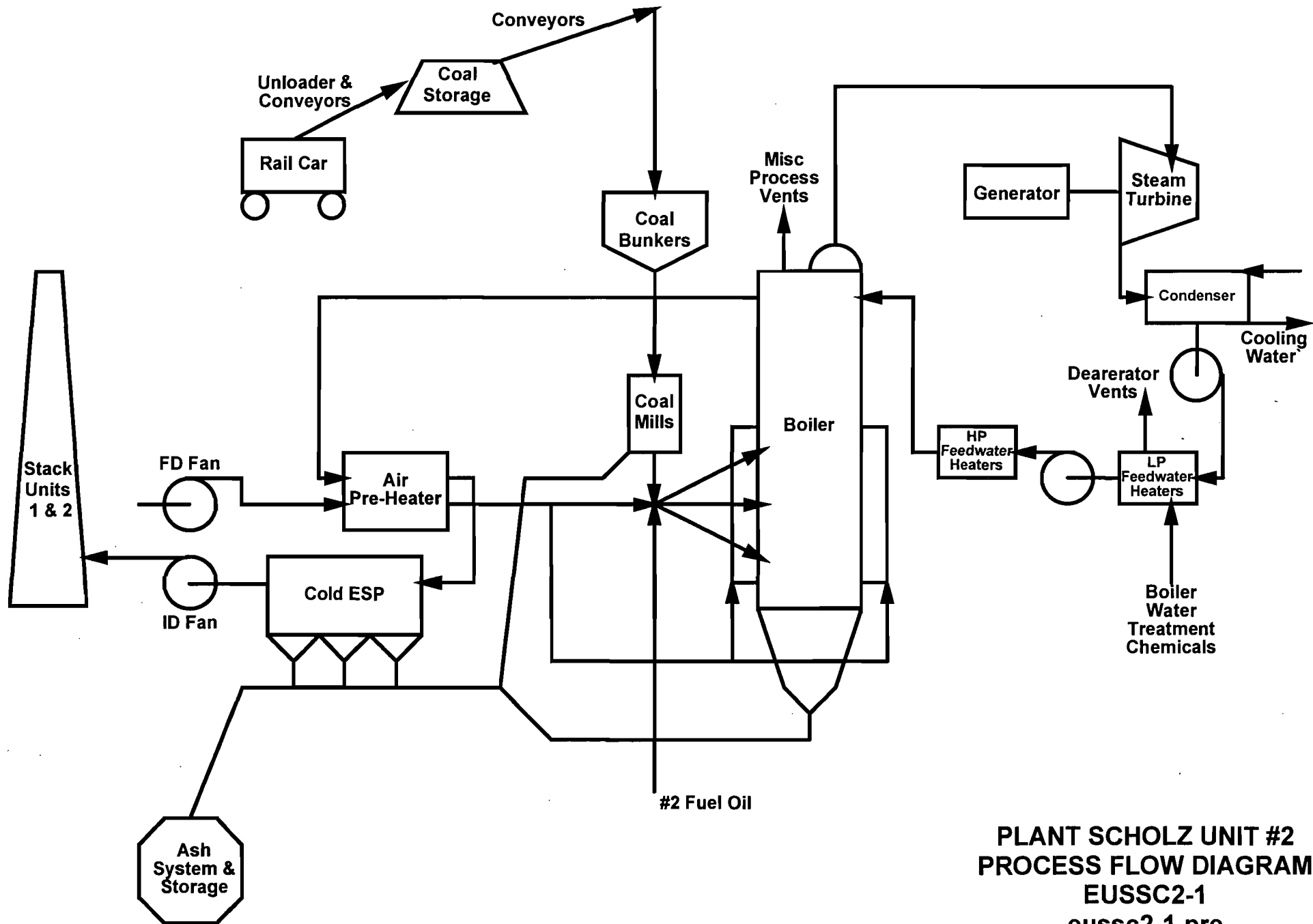
**GENERATING  
PLANT PERMIT  
APPLICATION**

**Volume II**

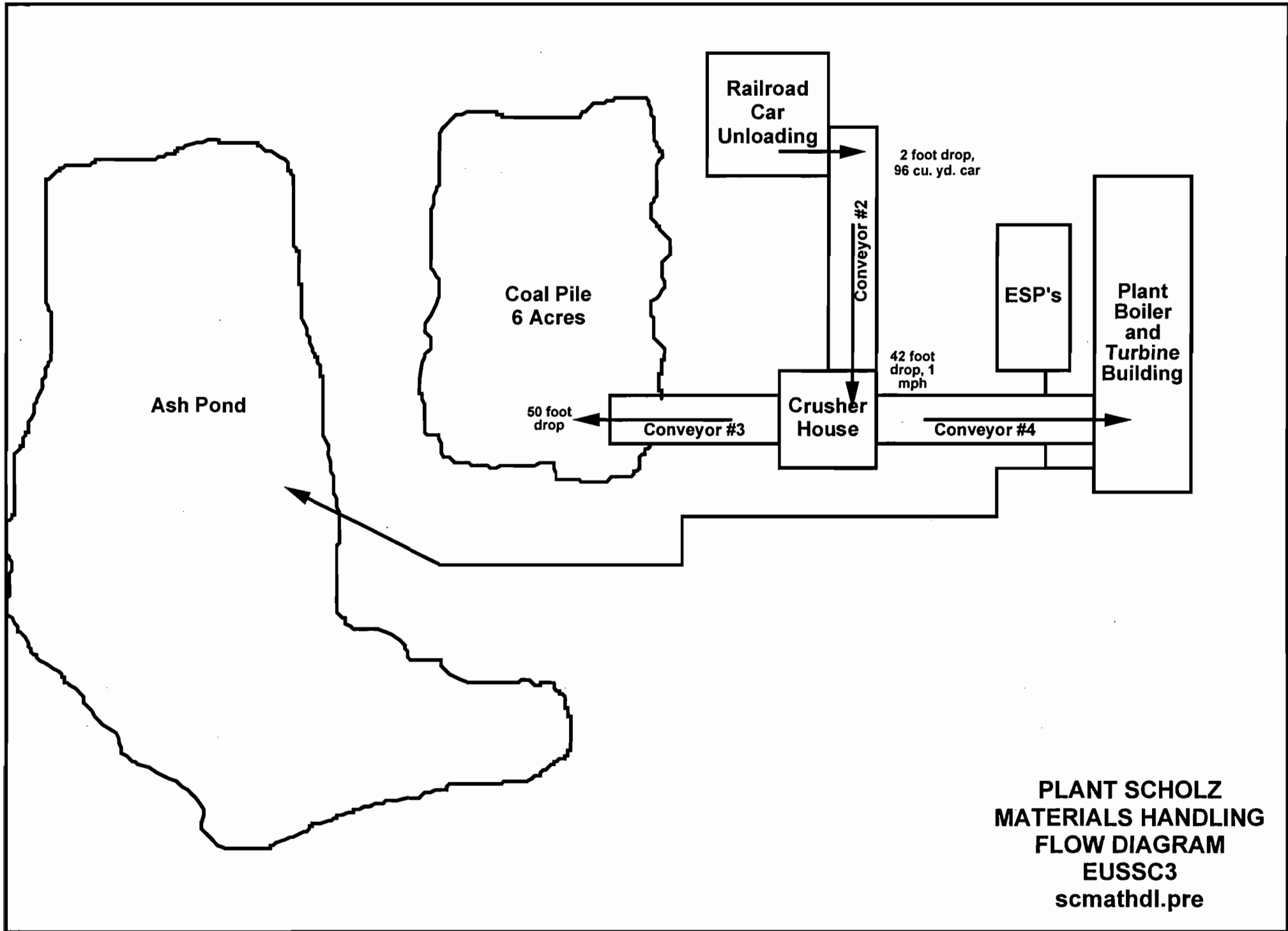
ELIS-1



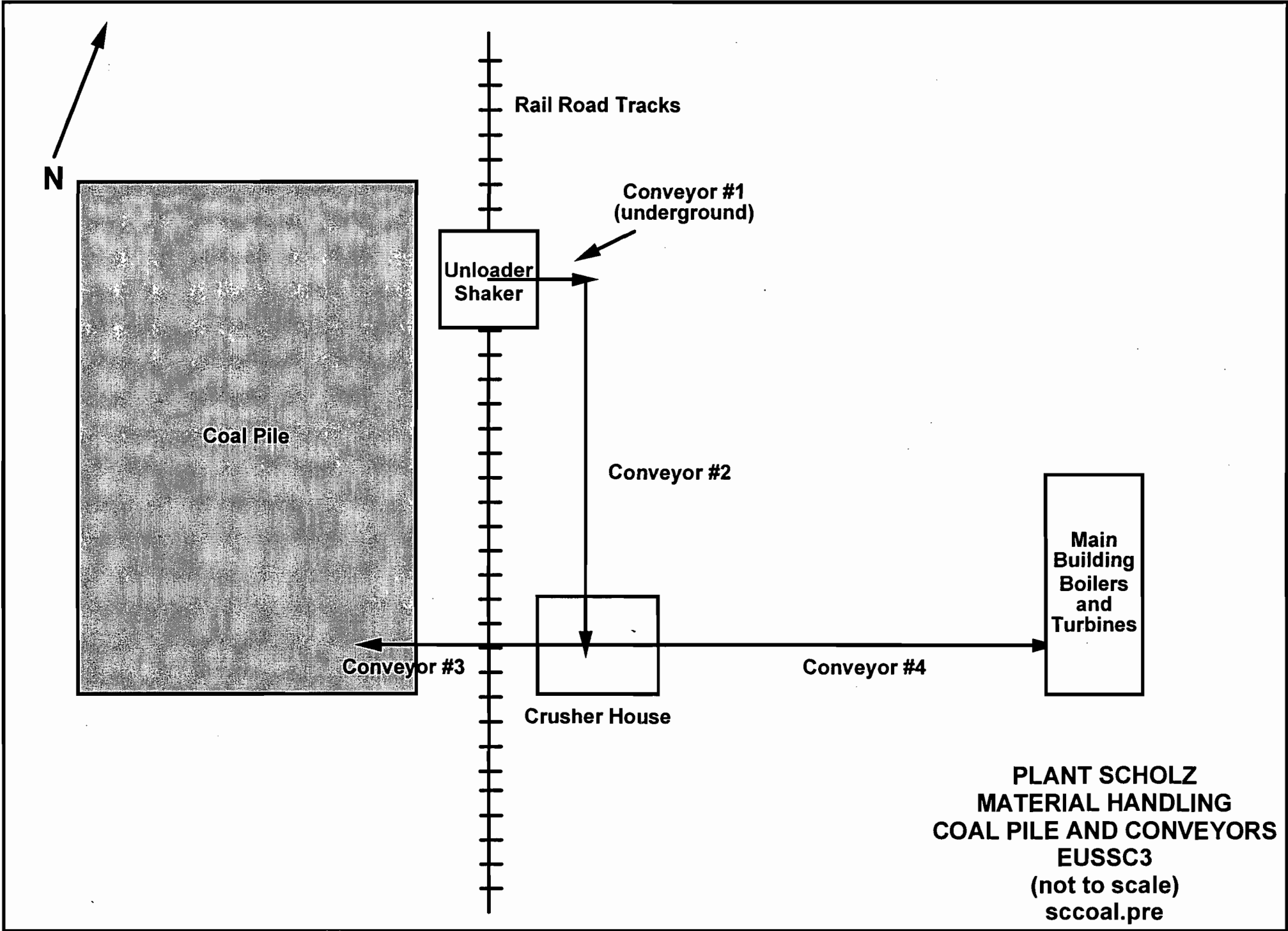
**PLANT SCHOLZ UNIT #1  
PROCESS FLOW DIAGRAM  
EUSSC1-1  
eussc1-1.pre**



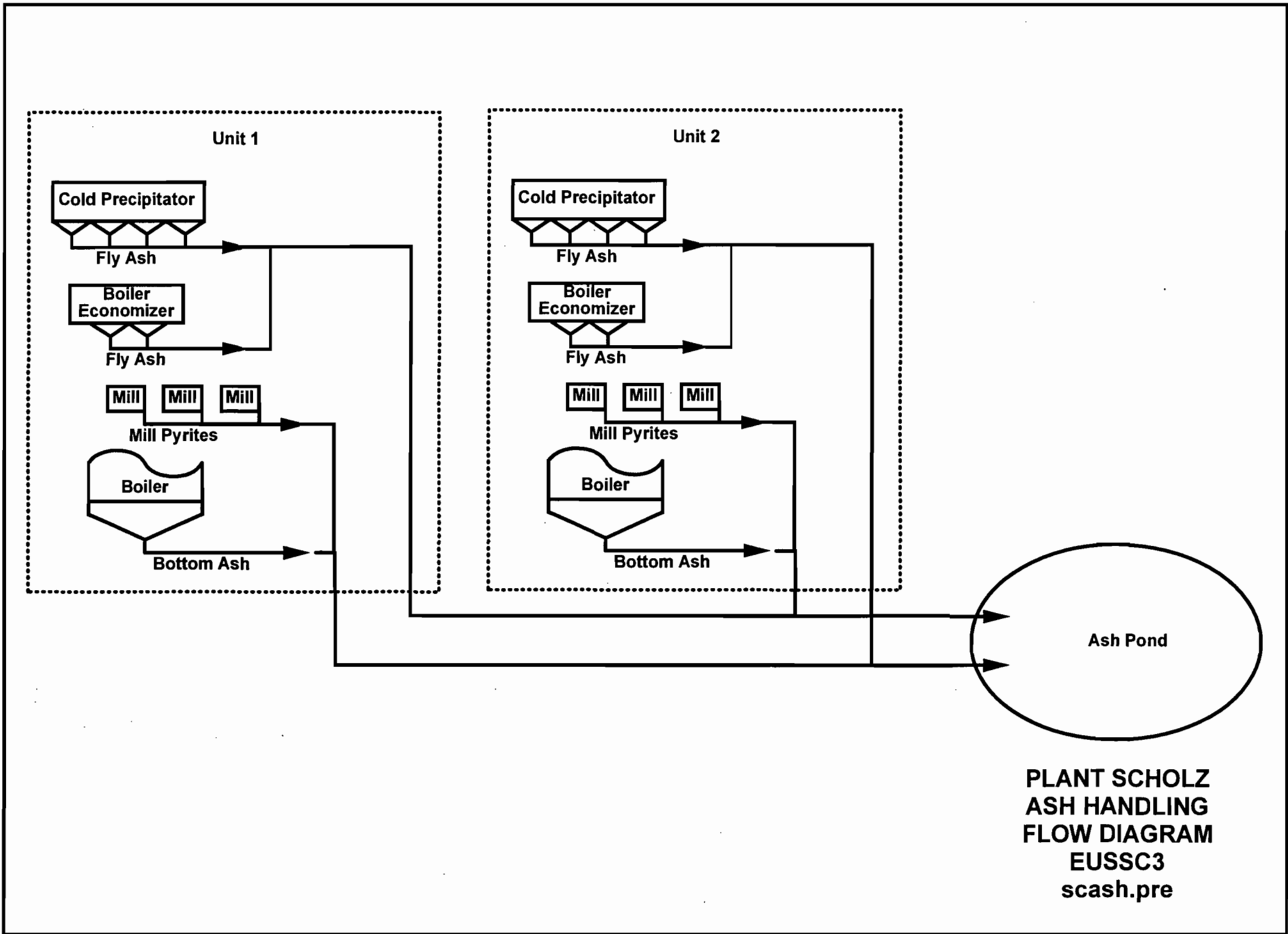
**PLANT SCHOLZ UNIT #2  
 PROCESS FLOW DIAGRAM  
 EUSSC2-1  
 eussc2-1.pre**



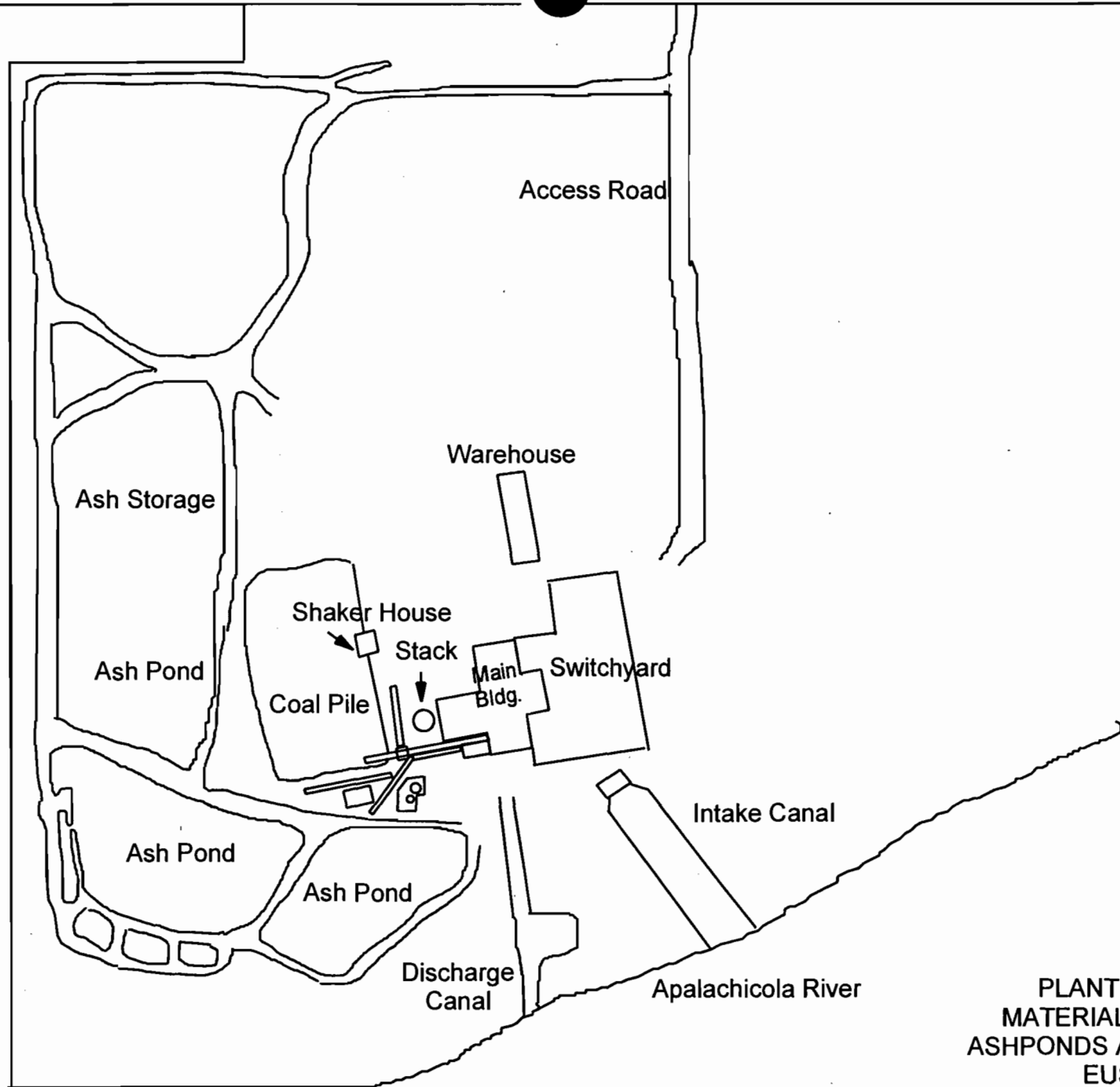
**PLANT SCHOLZ  
MATERIALS HANDLING  
FLOW DIAGRAM  
EUSSC3  
scmathdl.pre**



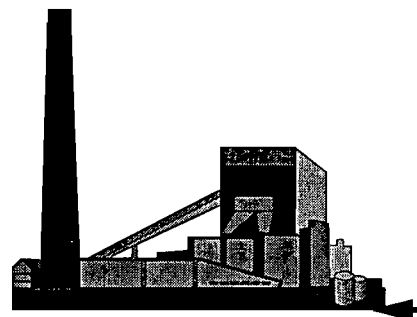
**PLANT SCHOLZ  
MATERIAL HANDLING  
COAL PILE AND CONVEYORS  
EUSSC3  
(not to scale)  
sccoal.pre**



**PLANT SCHOLZ  
ASH HANDLING  
FLOW DIAGRAM  
EUSSC3  
scash.pre**



PLANT SCHOLZ  
MATERIAL HANDLING  
ASHPONDS AND STORAGE  
EUSSC3  
scashmat.pre



**Main Building and Boilers**



**#2 Diesel**

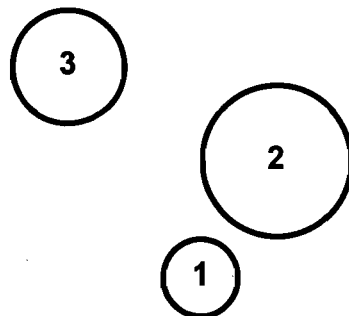
**Coal Pile  
Tractors and  
other  
Vehicles**

**PLANT SCHOLZ  
TANKS PROCESS FLOW  
EUSSC4  
sctankpf.pre**



State Registration #	Contents	Size (gallons)
1	#2 diesel - fuel oil	15,000
2	#2 diesel - fuel oil	200,000
3	#2 diesel - fuel oil	150,000

**Main Building  
Turbines and  
Boilers**



**PLANT SCHOLZ  
TANKS PLOT PLAN  
(not to scale)  
EUSC4  
sctanks.pre**



EUS-2

BEST AVAILABLE COPY

File C/m/Under  
Copy Com  
Ed

Plant Security  
EUS-009116

**McCoy & McCoy Laboratories, Inc.**  
a subsidiary of McCoy & McCoy, Inc.  
P.O. Box 907  
85 East Noel Avenue  
Madisonville, Kentucky 42431  
Telephone 502/821-7375

Lexington, Ky. 606/299-7775  
Louisville, Ky. 502/429-5777  
Madisonville, Ky. 502/821-7375

Paducah, Ky. 502/444-6547  
Pikeville, Ky. 606/432-3104  
Evansville, In. 812/425-9288

# ANALYSIS REPORT

ANALYSIS REPORT  
MCCOY & MCCOY LABORATORIES, INCORPORATED  
ATTN: BILL FRASER  
PO BOX 907  
MADISONVILLE KY 42431

DATE: 10/06/95

REPORT NO: 950905J05M

## FULL PROXIMATE ANALYSIS

IDENTIFICATION: AUGUST 1995 BREC COMPOSITE

SAMPLED BY: CLIENT  
DATE: 8/13/90

WEATHER: N/A  
SAMPLE TYPE: N/A

	PERCENT MOISTURE	PERCENT ASH	BTU	PERCENT SULFUR	PERCENT VOLATILE	PERCENT FIXED CARBON
AS RECEIVED	8.62	10.11	11875	3.03	37.57	43.69
DRY BASIS	N/A	11.06	12995	3.32	41.11	47.83
MAF	N/A	N/A	14511	N/A	N/A	N/A

### FUSION TEMPERATURE OF ASH IN DEGREES FAHRENHEIT

	INITIAL	SOFTENING	HEMISPHERICAL	FLUID
REDUCING	2060	2125	2259	2317
OXIDIZING	2388	2429	2500	2550

GRINDABILITY: N/A

### ULTIMATE ANALYSIS

	CARBON	HYDROGEN	NITROGEN	CHLORINE	OXYGEN
AS RECEIVED	55.74	4.97	1.31	0.05	15.17
DRY	57.062	5.243	1.3	0.05	15.08

REMARKS:

### ADDITIONAL TESTING DATA

PHOSPHORUS PENTOXIDE	= 0.09
BARIUM OXIDE	= 0.05
STRONTIUM OXIDE	= 0.00

Submitted by: *[Signature]*



BEST AVAILABLE COPY

**McCoy & McCoy Laboratories, Inc.**

a subsidiary of McCoy & McCoy, Inc.  
P.O. Box 907  
85 East Noel Avenue  
Madisonville, Kentucky 42431  
Telephone 502/821-7375

Lexington, Ky.  
606/299-7775  
Louisville, Ky.  
502/429-5777  
Madisonville, Ky.  
502/821-7375

Paducah, Ky.  
502/444-6547  
Pikeville, Ky.  
606/432-3104  
Evansville, In.  
812/425-9288

# ANALYSIS REPORT

IDENTIFICATION: AUGUST 1995 BREC COMPOSITE  
DATE: 8/19/90  
WEATHER: N/A  
SAMPLE TYPE: N/A  
ESTIMATED VISCOSITY AT CRITICAL VISCOSITY TEMP OF 2459 DEGREES F = 420 PO

IDENTIFICATION: AUGUST 1995 BREC COMPOSITE

SAMPLED BY: CLIENT  
DATE: 8/19/90

WEATHER: N/A  
SAMPLE TYPE: N/A

### MINERAL ASH ANALYSIS

SILICA (SiO <sub>2</sub> )	52.66
ALUMINA (Al <sub>2</sub> O <sub>3</sub> )	17.99
FERRIC OXIDE (Fe <sub>2</sub> O <sub>3</sub> )	18.87
LIME (CaO)	3.44
MAGNESIA (MgO)	.88
SODIUM OXIDE (Na <sub>2</sub> O)	.29
POTASSIUM OXIDE (K <sub>2</sub> O)	2.44
TITANIA (TiO <sub>2</sub> )	.96
MANGANESE OXIDE (MnO <sub>2</sub> )	.04
SULFUR TRIOXIDE (SO <sub>3</sub> )	1.03
SILICA VALUE	69.47
BASE/ACID RATIO	.36
T250 TEMPERATURE	2450 DEGREES F
SILICA/ALUMINA RATIO	2.95
FOULING INDEX	.10
SLAGGING INDEX	1.20
ESTIMATED VISCOSITY AT CRITICAL VISCOSITY TEMP OF 2459 DEGREES F	= 420 PO
ALKALIES AS Na <sub>2</sub> O	.21

### SULFUR FORMS

	AS REC	DRY
PYRITIC	1.01	1.11
SULFATE	.05	.05
ORGANIC	1.97	2.16

Submitted by

*Kurt Wallace*

EUS-3

## ELECTROSTATIC PRECIPITATORS

1. Emissions Point No. / Name: Plant Scholz Unit 1

2. Manufacturers Name and Model No.: Buell

3. Date of construction for existing sources or date of anticipated start-up for new sources: Placed in service in November 1974

4. Precipitator Data:

a) Precipitator Type:

Single Stage     Low Voltage     Hot Side  
 Two Stage     High Voltage     Cold Side  
 Other: \_\_\_\_\_

b) Efficiency: 99.8

c) Flow rate: 190,600 acfm

d) Pressure drop:

e) Inlet temperture: 348

f) Total collection plate area:

g) No. of compartments: 1

h) No. of electrically separate fields:

i) Fan is:  Upstream     Downstream

j) Cleaning Method:

Plate Rapping  
 Plate Vibrating  
 None  
 Washing  
 Other: \_\_\_\_\_

k) Gas velocity thru precipitator: \_\_\_\_\_

5. Which process or processes does the electrostatic percipitator control emissions from? Pulverized coal fired steam generator ( Wall fired )

# ELECTROSTATIC PRECIPITATORS

1. Emissions Point No. / Name: Plant Scholz Unit 2

2. Manufacturers Name and Model No.: Buell

3. Date of construction for existing sources or date of anticipated start-up for new sources: Placed in service in June 1976

4. Precipitator Data:

a) Precipitator Type:

Single Stage     Low Voltage     Hot Side  
 Two Stage     High Voltage     Cold Side  
 Other: \_\_\_\_\_

b) Efficiency: 99.8

c) Flow rate: 190,600 acfm

d) Pressure drop:

e) Inlet temperature: 348 degrees

f) Total collection plate area:

g) No. of compartments: 1

h) No. of electrically separate fields:

i) Fan is:  Upstream     Downstream

j) Cleaning Method:

Plate Rapping  
 Plate Vibrating  
 None  
 Washing  
 Other: \_\_\_\_\_

k) Gas velocity thru precipitator: \_\_\_\_\_

5. Which process or processes does the electrostatic percipitator control emissions from? Pulverized coal fired steam generator ( Wall fired )

EUS-4

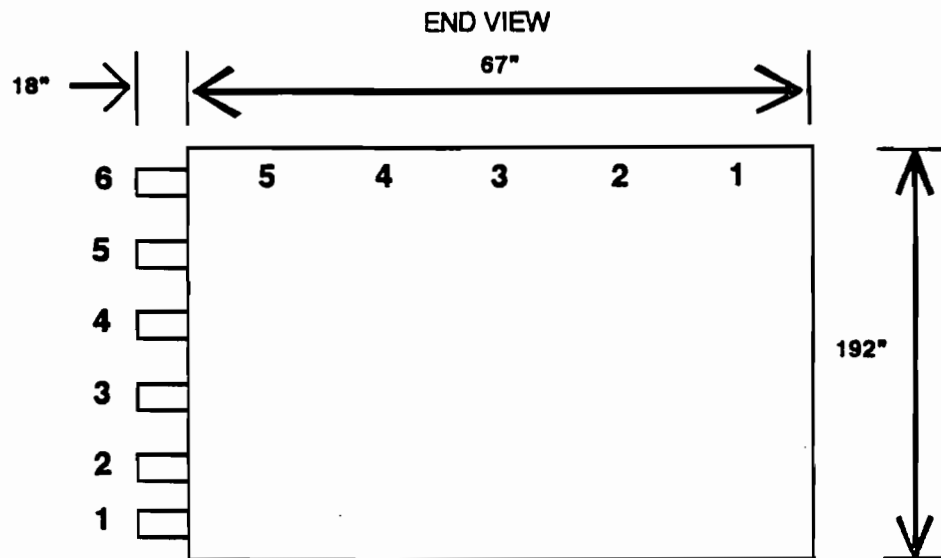
**Plant Scholz**

**Unit 1**

#### 4. SAMPLE POINT LOCATION

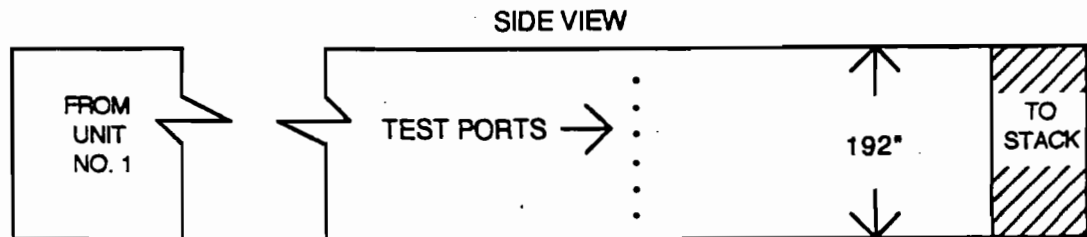
The sample point locations and outlet duct schematic are presented in Figure 2. Method 1 was used for determination of the number and location of sampling points. The minimum number of points (25) required for rectangular stacks was met by sampling a total of 30 points.

Figure 2. Sample Point Locations



Area = 89.333 Ft.<sup>2</sup>

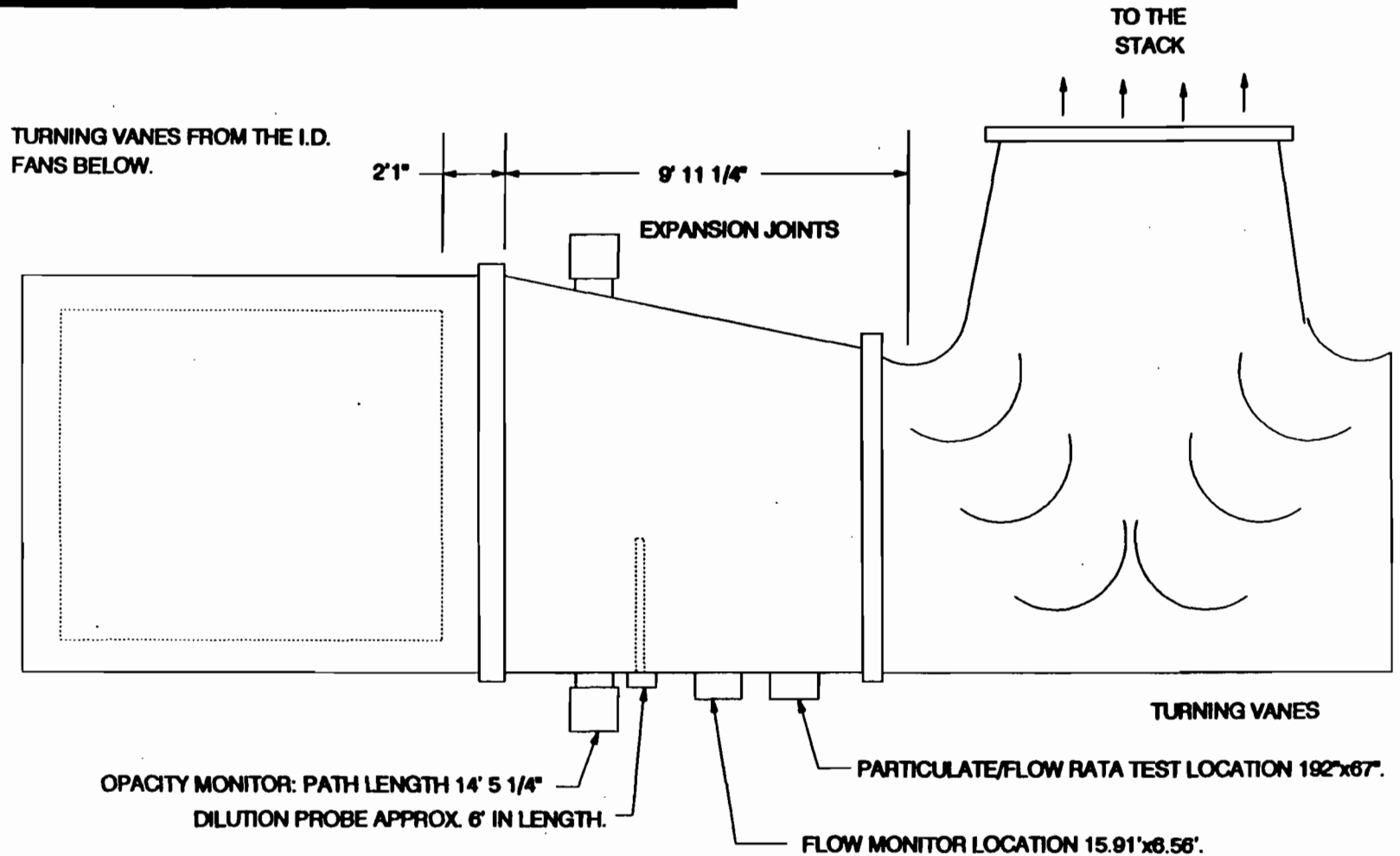
POINT NUMBER	DISTANCE IN INCHES
1	60.3
2	48.9
3	33.5
4	20.1
5	6.7



Gulf Power Company  
Plant Scholz ORIS Code 642  
Unit 1 Simplified Duct Drawing  
Monitoring Plan Part 2: Monitor Location Information

Step 2 - Schematic Drawing Unit 1 - TOP VIEW

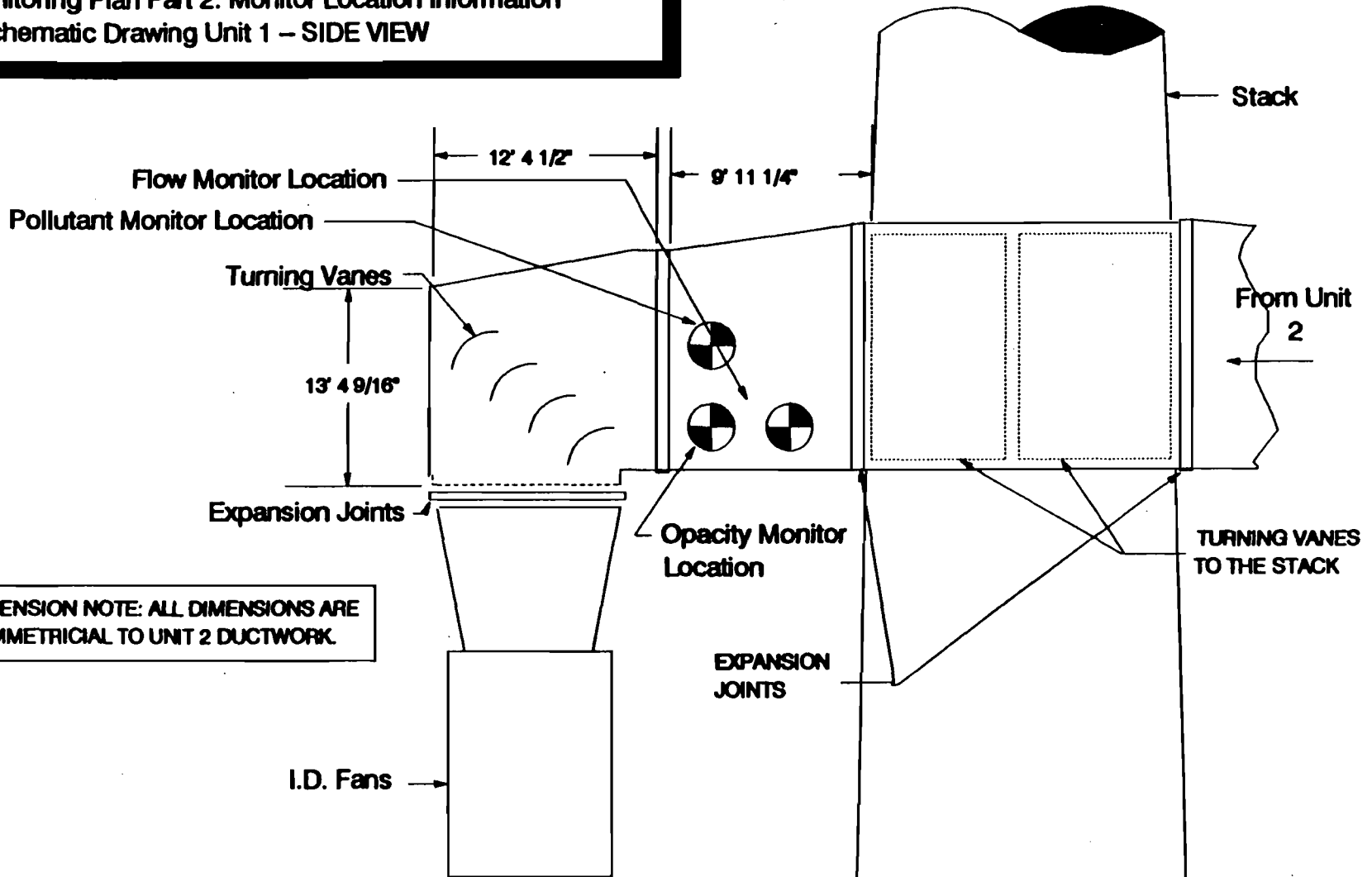
NOTES:  
DRAWING NOT TO SCALE,  
ALL DIMENSIONS ARE SYMMETRICAL  
TO UNIT 2.





Gulf Power Company  
Plant Scholz ORIS Code 642  
Unit 1 Simplified Duct Drawing  
Monitoring Plan Part 2: Monitor Location Information

Step 2 - Schematic Drawing Unit 1 - SIDE VIEW



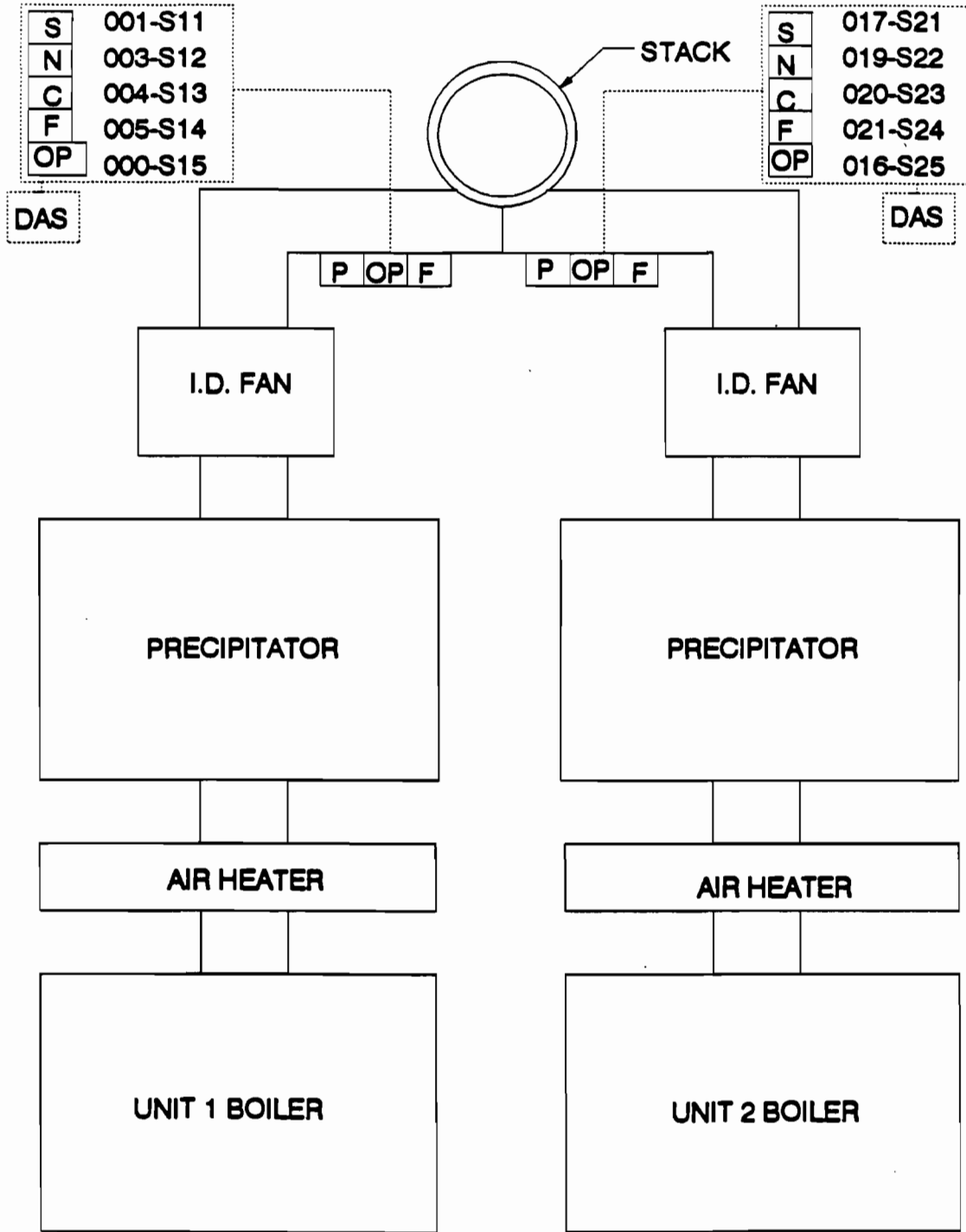
DIMENSION NOTE: ALL DIMENSIONS ARE SYMMETRICAL TO UNIT 2 DUCTWORK.

Note: Drawing not to scale.

Plant Scholz ORIS Code 642

Monitoring Plan Part 2: Monitoring Location Information

Step 2 - Schematic Diagram - Units 1 & 2



STACK NOTE: THE STACK DIAMETER IS 13' 6".

NOTE: Drawing not to scale.

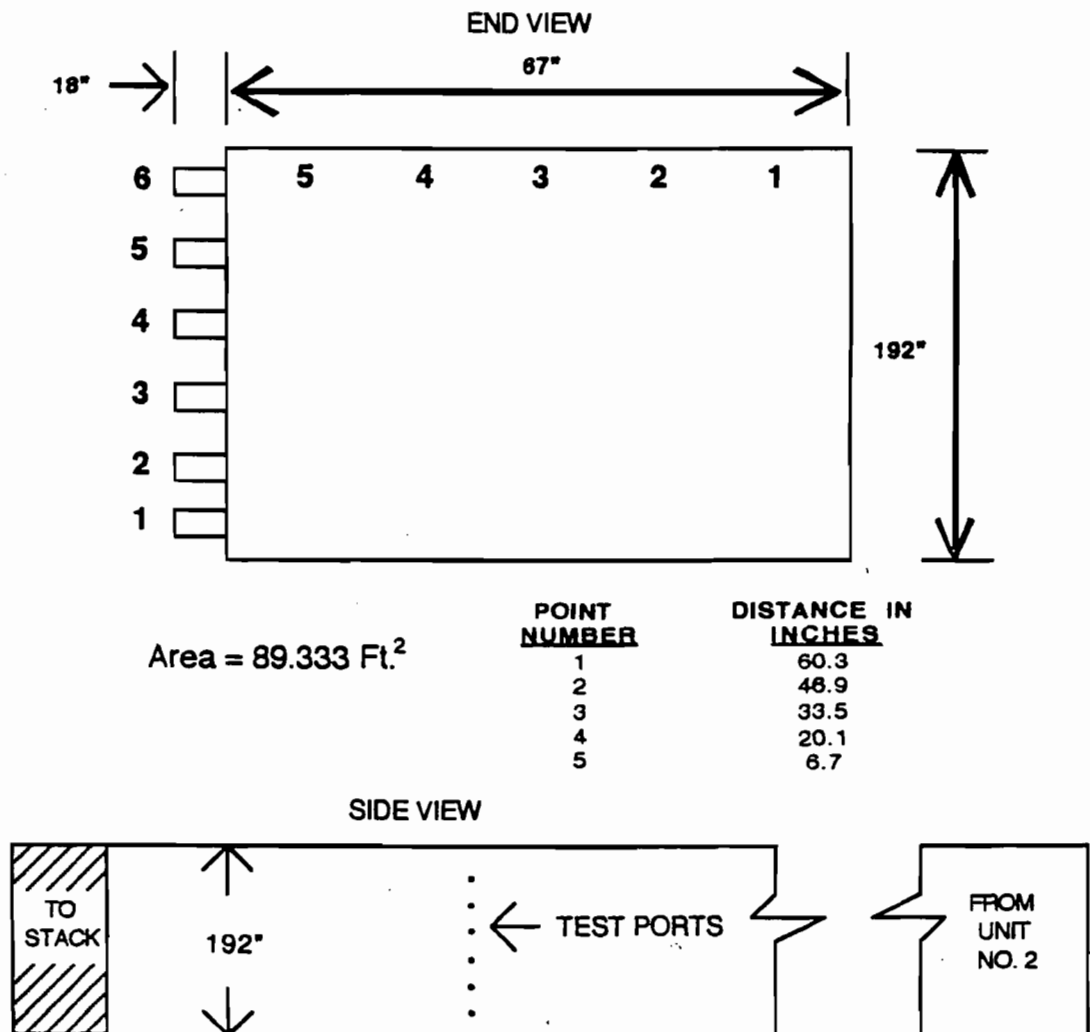
**Plant Scholz**

**Unit 2**

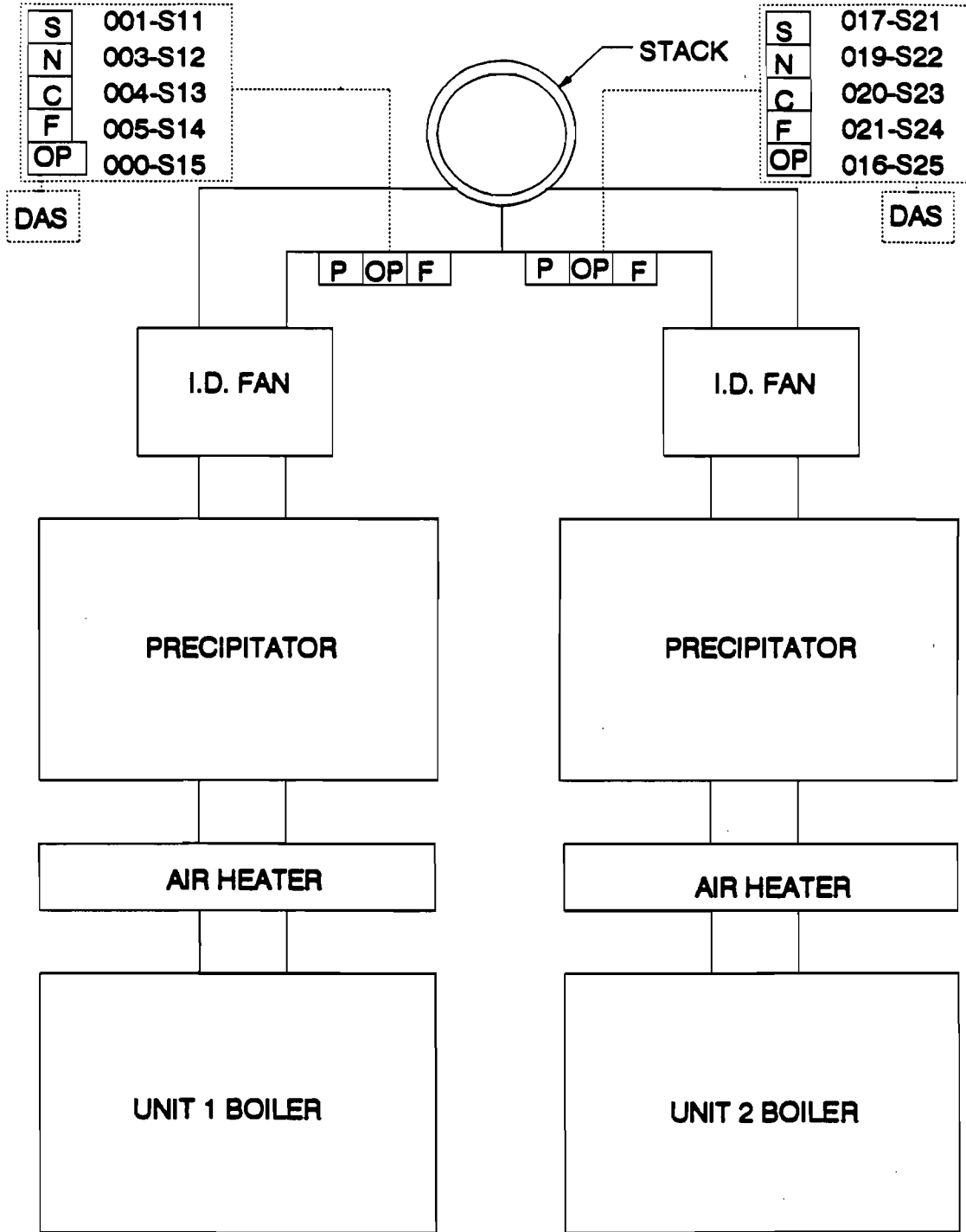
#### 4. SAMPLE POINT LOCATION

The sample point locations and outlet duct schematic are presented in Figure 2. Method 1 was used for determination of the number and location of sampling points. The minimum number of points (25) required for rectangular stacks was met by sampling a total of 30 points.

Figure 2. Sample Point Locations



Plant Scholz    ORIS Code 642  
 Monitoring Plan    Part 2: Monitoring Location Information  
 Step 2 - Schematic Diagram - Units 1 & 2



STACK NOTE: THE STACK DIAMETER IS 13' 6".

NOTE: Drawing not to scale.

EUS-5

SANDERS ENGINEERING & ANALYTICAL SERVICES, INC.

**PARTICULATE EMISSIONS TEST REPORT  
STEADY STATE OPERATIONS**

*FOR*

**GULF POWER COMPANY**  
*Plant Scholz, Unit 1  
Sneads, Florida*



*July 12, 1995*

1568 LEROY STEVENS ROAD

MOBILE, ALABAMA 36695 • 205/633-4120



SANDERS ENGINEERING & ANALYTICAL SERVICES, INC.

1568 LEROY STEVENS ROAD MOBILE, ALABAMA 36695 • OFFICE 334 / 633-4120  
FAX 334 / 633-2285

ENVIRONMENTAL ENGINEERING  
AIR & WATER QUALITY MODELING  
ENVIRONMENTAL ASSESSMENTS  
PSD ANALYSIS  
EMERGENCY RESPONSE MONITORING

AMBIENT AIR MONITORING  
CONTINUOUS IN-STACK MONITORING  
SOURCE TESTING  
VISIBLE EMISSIONS TESTING  
CONSULTING SERVICES

## REPORT CERTIFICATION

The sampling and analysis for this report was carried out under my direction and supervision.

Date: 7/19/95

Signature: Edward L. Harris  
Edward L. Harris  
Senior Field Service Engineer

I have reviewed the testing details and results in this report and hereby certify that the test report is authentic and accurate to the best of my knowledge.

Date: 7-19-95

Signature: Joseph C. Sanders  
Joseph C. Sanders  
Manager

**TABLE OF CONTENTS**

INTRODUCTION..... 1

SUMMARY AND DISCUSSION OF RESULTS ..... 2

PROCESS DESCRIPTION..... 4

    Source Air Flow..... 4

    Operation During Testing ..... 5

SAMPLE POINT LOCATION..... 6

PARTICULATE SAMPLING PROCEDURE (EPA Method 17) ..... 7

    Particulate Sample Recovery ..... 8

    Particulate Analytical Procedures..... 9

APPENDIX A EQUATIONS AND FIELD DATA SHEETS..... 10

APPENDIX B SAMPLE CALCULATIONS..... 11

APPENDIX C QUALITY CONTROL..... 12

APPENDIX D OPERATIONAL DATA..... 13



**LIST OF TABLES**

TABLE I. SUMMARY OF PARTICULATE TESTING..... 3

**ILLUSTRATIONS**

Figure 1. Air Flow Schematic..... 5

Figure 2. Sample Point Locations..... 6

Figure 3. Particulate Sampling Train..... 7

## **1. INTRODUCTION**

Sanders Engineering & Analytical Services, Inc. (SEAS) performed a particulate emissions test during steady state operations at Gulf Power Company, Plant Scholz, Unit 1, located in Sneads, Florida. The testing was conducted on July 12, 1995. The testing was performed in accordance with the applicable U.S. EPA procedures specified at **40 CFR, Part 60, Appendix A, Methods 1, 2, 3, 4, and 17.**

The purpose of the test was to demonstrate compliance with the rules and regulations of the Florida Department of Environmental Protection, and to meet the necessary requirements contained in the permit to operate issued by the Florida Department of Environmental Protection.

The test was conducted by Mr. Edward Harris and Mr. Dean Holmes of Sanders Engineering & Analytical Services, Inc., and was coordinated with Mr. John McPherson of Gulf Power Company. Mr. Lewis Nichols and Mr. Jim Boylan of the Florida Department of Environmental Protection were also present to observe the testing.

The test was conducted in accordance with the guidelines of the Florida Department of Environmental Protection. Further discussion of the test methods are included later in the report.

## **2. SUMMARY AND DISCUSSION OF RESULTS**

The results of the particulate emissions test for the steady state runs, along with the results of the computations, are summarized in Table I. The equations used in the calculations of the results, along with the completed field data sheets for the testing, are presented in Appendix A. The sample calculations of the first run are presented in Appendix B. The quality control checks of the equipment used in the sampling program are included in Appendix C.

There were no problems encountered during the performance of the test. At the completion of each run, the filter and probe were removed to a relatively clean, draft-free area for clean-up.

The results of the testing indicate the particulate emission rate during steady state for Plant Scholz, Unit 1, is 0.023 LBS/MMBTU. The applicable Florida Department of Environmental Protection rules and regulations require an emission rate of no greater than 0.10 LBS/MMBTU. The results of the testing indicate that the unit is in compliance with the particulate emission condition of the permit to operate issued by the Florida Department of Environmental Protection.

**TABLE I. PARTICULATE EMISSIONS TEST RESULTS  
GULF POWER COMPANY  
PLANT SCHOLZ, UNIT 1, STEADY STATE  
7/12/95**

Title of Run		<u>RUN 1</u>	<u>RUN 2</u>	<u>RUN 3</u>
Sampling Time -Start	Military	9:03	10:40	12:11
Sampling Time -Stop	Military	10:13	11:46	1:16
F Factor	SDCF/BTU	9820	9820	9820
Static Pressure	In. H2O	0.25	0.25	0.25
Barometric Pressure	In. Hg	30.10	30.10	30.10
Average dH	In. H2O	1.1	1.1	1.1
Meter correction		1.016	1.016	1.016
Avg. Meter Temp.	Deg. F	84.9	89.3	91.6
% O2	%	9.0	8.7	8.4
%CO2	%	8.5	9.0	9.0
Volume Metered	ACF	39.054	38.641	38.936
Volume Water	MI	56.0	62.0	57.0
Sampling Time	Minutes	60	60	60
Nozzle Diameter	Inches	0.241	0.241	0.239
Avg. Stack Temp.	Deg. F	282.3	287.3	289.5
Area of Stack	Sq. Feet	89.3330	89.3330	89.3330
Wt. of Part.	Mg.	14.2	30.1	27.2
Number of Points		30	30	30
Avg. Sqrt dP	In. H2O	0.7454	0.7438	0.7548

**RESULTS OF COMPUTATIONS**

		<u>RUN 1</u>	<u>RUN 2</u>	<u>RUN 3</u>	<u>Average</u>
Volume of Gas Sampled	SDCF	38.776	38.056	38.183	
H2O vapor in Gas Stream	PERCENT	6.4	7.1	6.6	6.7
Avg. Stack Gas Velocity	FT/SEC	49.4	49.4	50.2	49.7
Volumetric Flow Rate	SDCF/M	177,403	175,083	178,313	176,933
<b>Volumetric Flow Rate</b>	<b>ACF/M</b>	<b>264,605</b>	<b>265,048</b>	<b>269,106</b>	<b>266,253</b>
Particulate Conc.	Grs/SDCF	0.006	0.012	0.011	0.010
Particulate Conc.	Grs/ACF	0.004	0.008	0.007	0.006
Particulate Mass Rate	Lb/Hr	8.6	18.3	16.8	14.5
Particulate Mass Rate	Lb/MMBtu	0.014	0.029	0.026	0.023
Heat Input	F Factor MMBTU/Hr	617.16	624.45	651.61	631.07
Percent of Isokinetic	%	102.8	102.2	102.4	

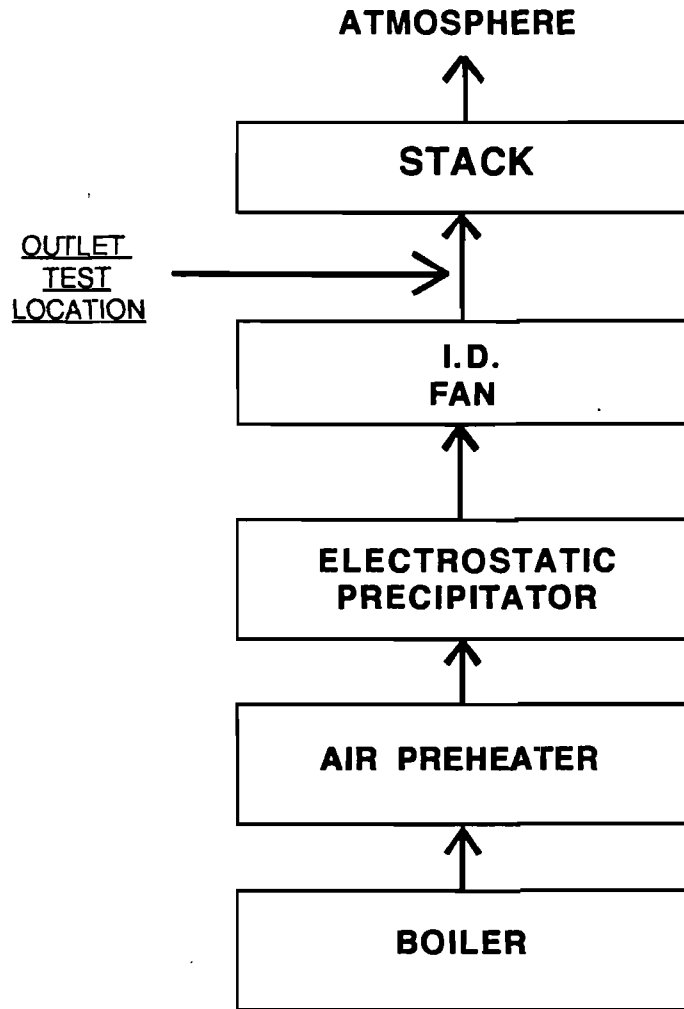
### **3. PROCESS DESCRIPTION**

The process consists of a steam electric generating unit firing bituminous coal for the production of electric energy. The coal is received by barge, and loaded directly onto the conveyor feeding the plant, or onto the stockpile and later loaded onto the conveyor belt transporting the coal to the plant. The coal from the conveyor is loaded into bunkers capable of holding between 36 to 48 hours supply of coal. The coal is then fed to pulverizing mills before being fired in the unit through the burners. Upon combustion of the coal in the fire box, approximately 20 percent of the ash falls to the bottom of the boiler and is removed by the ash removal system. The remaining 80 percent exits with the flue gases through the heat exchange and economizer sections of the furnace, and is collected by electrostatic precipitators.

#### **3.1. Source Air Flow**

The air flow schematic which depicts the passage of the flue gases exhausted from Scholz, Unit 1, are presented in Figure 1.

Figure 1. Air Flow Schematic



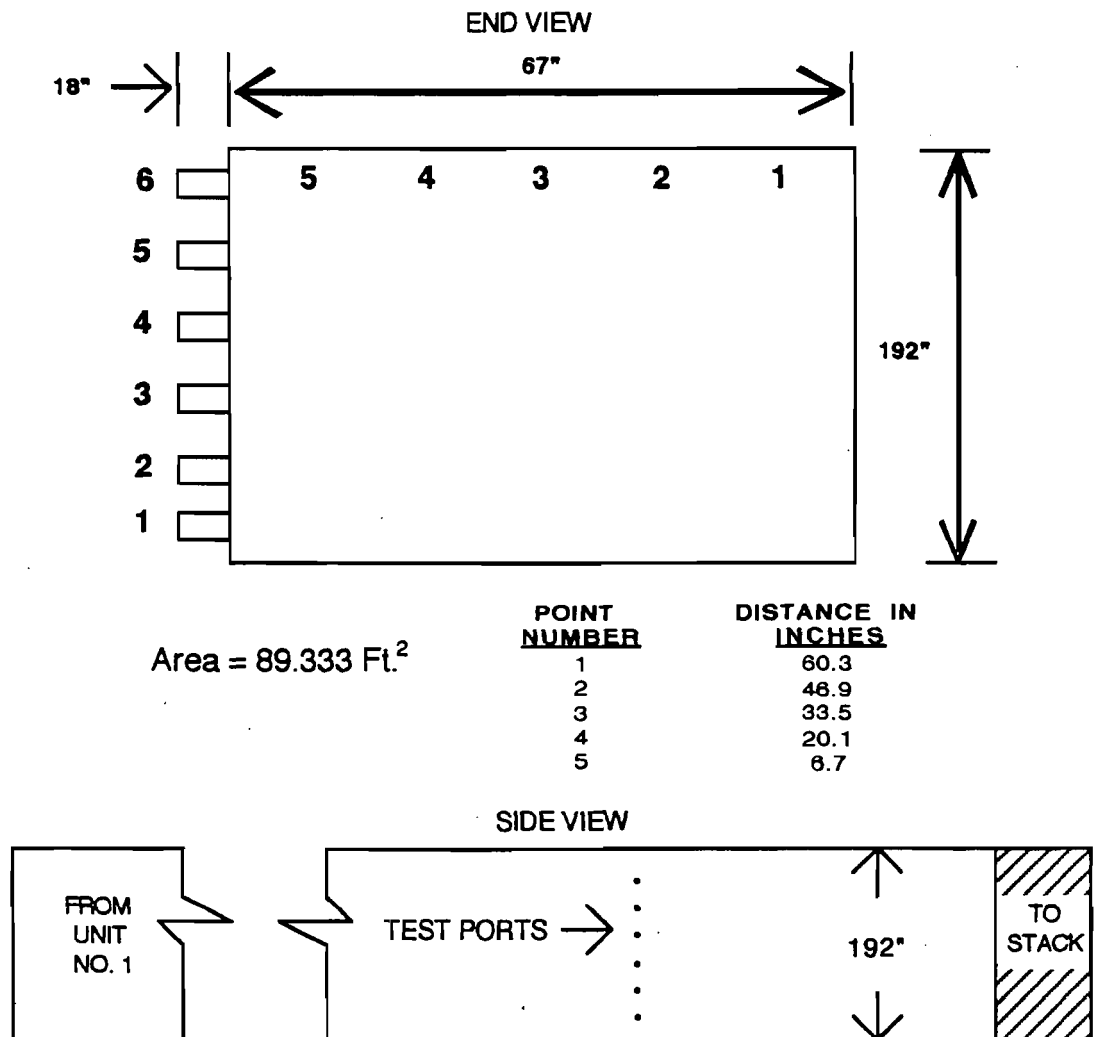
### 3.2. Operation During Testing

The average heat input during steady state operation, as based on F-factor calculations, was 631.07 million BTU per hour resulting in the production of approximately 50 megawatts of electricity. Precipitator data supplied by Gulf Power personnel is given in Appendix D.

#### 4. SAMPLE POINT LOCATION

The sample point locations and outlet duct schematic are presented in Figure 2. Method 1 was used for determination of the number and location of sampling points. The minimum number of points (25) required for rectangular stacks was met by sampling a total of 30 points.

Figure 2. Sample Point Locations



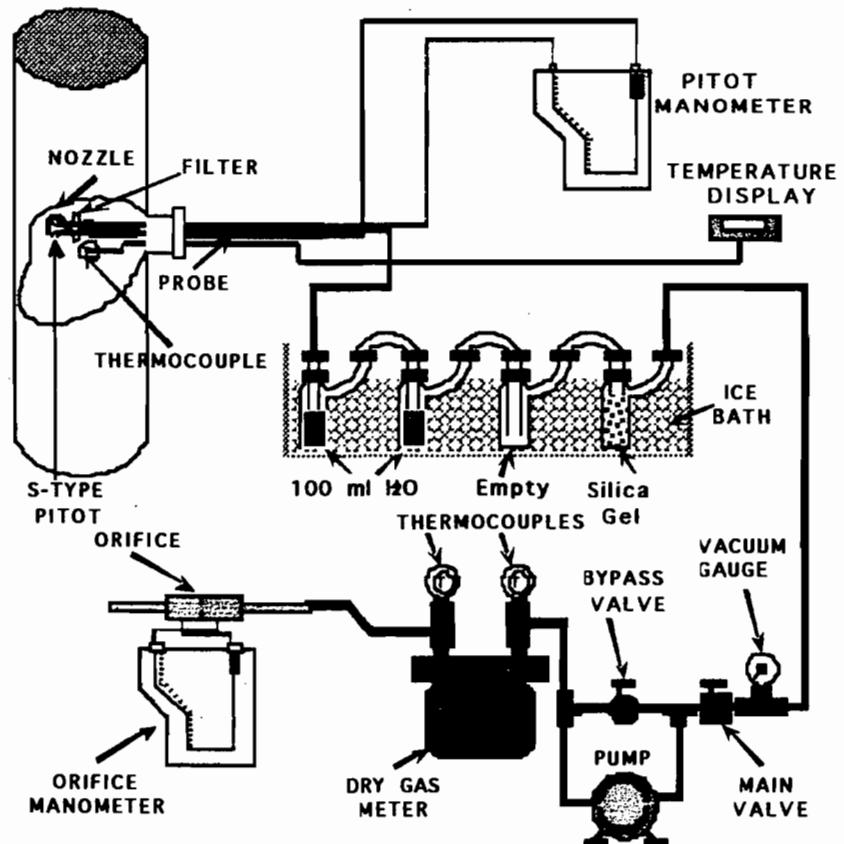


5. PARTICULATE SAMPLING PROCEDURE (EPA Method 17)

The sampling procedure utilized is that specified in 40 CFR, Part 60, Appendix A, Method 17, as modified by the governing regulatory agency. A brief description of this procedure is as follows:

The first impingers were partially filled with 100 milliliters of deionized water. The next impinger was left empty to act as a moisture trap. Preweighed 6 to 16 mesh indication silica gel was added to the last impinger. The sampling equipment manufactured by Lear Siegler (Model 100) or Sanders Engineering

Figure 3. Particulate Sampling Train



(Model 200) was assembled as shown in the attached drawing. The system was leak checked by plugging the inlet to the nozzle and pulling a 15 inch mercury vacuum. A leakage rate not in excess of 0.02 cubic feet per minute was considered acceptable.

The inside dimensions of the stack liner were measured and recorded. The required number of sampling points were marked on the probe for easy visibility. The range of velocity pressure, the percent moisture, and the temperature of the effluent gases were determined. From this data, the correct nozzle size and the nomograph multiplication factor were determined.

Crushed ice was placed around the impingers. The nozzle was placed on the first traverse point with the tip pointing directly into the gas stream. The pump was started immediately and the flow was adjusted to isokinetic sampling conditions. After the required time interval had elapsed, the probe was repositioned to the next traverse point and isokinetic sampling was re-established. This was performed for each point until the run was completed. Readings were taken at each point and recorded on the field data sheet. At the conclusion of each run, the pump was turned off and the final readings were recorded.

### **5.1. Particulate Sample Recovery**

Care was exercised in moving the collection train to the sample recovery area to minimize the loss of collected sample, or the gain of extraneous particulate matter. The volume of water in the impingers was measured, the silica gel impinger was weighed and recorded on the field data sheet. The nozzle, and all sample-exposed surfaces were washed with reagent grade acetone into a clean sample container. A brush was used to loosen any adhering particulate matter and subsequent washings were placed into the container. The filter was carefully removed from the fritted support and placed in a clean separate sample container. A sample of the acetone used in the washing was saved for a blank laboratory analysis.

## **5.2. Particulate Analytical Procedures**

The filter and any loose particulate matter were transferred from the sample container to a clean, tared weighing dish. The filter was placed in a desiccator for at least 24 hours and then weighed to the nearest 0.1 milligram until a constant weight was obtained. The original weight of the filter was deducted, and the weight gain was recorded to the nearest 0.1 milligram.

The wash solution was transferred to a clean, tared beaker. The solution was evaporated to dryness, desiccated to a constant weight, and the weight gain was recorded to the nearest 0.1 milligram.

**APPENDIX A EQUATIONS AND FIELD DATA SHEETS**

## EQUATIONS

$$1. \quad P_s = P_{\text{bar}} + \frac{P_g}{13.6}$$

$$2. \quad P_m = P_{\text{bar}} + \frac{\overline{\Delta H}}{13.6}$$

$$3. \quad V_s = K_p C_p \sqrt{\Delta P} \sqrt{\frac{\overline{T_s}}{M_s P_s}}$$

$$4. \quad V_{m(\text{Std})} = K_1 V_m Y \left[ \frac{p_{\text{bar}} + \frac{\overline{\Delta H}}{13.6}}{\overline{T_m}} \right]$$

$$5. \quad V_{w(\text{Std})} = 0.04707 V_{1c}$$

$$6. \quad B_{ws} = \frac{V_{w(\text{Std})}}{V_{m(\text{Std})} + V_{w(\text{Std})}}$$

$$7. \quad M_d = 0.44 (\%CO_2) + 0.32 (\%O_2) + 0.28 (\%N_2 + \%CO)$$

$$8. \quad M_s = M_d(1 - B_{ws}) + 18 (B_{ws})$$

$$9. \quad EA = \left[ \frac{(\%O_2 - 0.5 (\%CO))}{0.264 (\%N_2) - ((\%O_2) - 0.5 (\%CO))} \right] 100$$

$$10. \quad Q_a = (V_s) (A_s) (60)$$

$$11. \quad Q_s = Q_a (1 - B_{ws}) \frac{(528)}{\bar{T}_s} \frac{(P_s)}{29.92}$$

$$12. \quad E_H = \left( \frac{PMR}{H_I} \right)$$

$$13. \quad E = C_d F_{O_2} \left( \frac{20.9}{20.9 - \%O_2} \right)$$

$$14. \quad C_s = 0.0154 \frac{M_n}{V_{m(Std)}}$$

$$15. \quad C_{50} = \frac{21 C_s}{21 - [(1.5) (\%O_2) - 0.133 (N_2) - 0.75 (\%CO)]}$$

$$16. \quad C_{12} = \frac{C_s (12)}{\%CO_2}$$

$$17. \quad PMR = (C_s) (Q_s) \frac{(60)}{7000}$$

$$18. \quad V_n = \left[ (0.002669) (V_{1c}) + \frac{V_m Y}{\bar{T}_m} \left( p_{bar} + \frac{\bar{\Delta H}}{13.6} \right) \right] \frac{\bar{T}_s}{P_s}$$

$$19. \quad I = \frac{100 V_n}{(60) \emptyset V_s A_n}$$

## NOMENCLATURE

- $A_n$  = Cross-sectional area of nozzle, ft<sup>2</sup>
- $A_s$  = Cross sectional area of stack, ft<sup>2</sup>
- $B_{wa}$  = Water vapor in the gas stream,  
proportion by volume (dimensionless)
- $C_p$  = Pitot tube coefficient (dimensionless) (0.84)
- $C_s$  = Particulate concentration, grains/SDCF
- $C_d$  = Particulate concentration, lbs/SDCF
- $C_{12}$  = Particulate concentration ( $C_s$  adjusted to 12% CO )  
grains/SDCF
- $C_{50}$  = Particulate concentration ( $C_s$  adjusted to 50% excess air)  
grains/SDCF
- EA = Excess air, %
- E = Emission in lb/mmBTU
- $E_H$  = Emission in lb/mmBTU, based on heat input
- $H_I$  = Total Heat Input, Million BTU per Hour (MMBTU/hr)
- I = Percent of isokinetic sampling
- $K_1$  = 17.64 °R/ inches Hg
- $K_p$  = Pitot tube constant,  
$$85.49 \text{ ft/sec} \left[ \frac{(\text{lb/lb-mole}) (\text{in. Hg})}{(^\circ\text{R}) (\text{inc. H}_2\text{O})} \right]^{\frac{1}{2}}$$
- $M_n$  = Total amount of particulate collected, mg
- $M_d$  = Molecular weight of stack gas; dry basis, lb/lb mole
- $M_s$  = Molecular weight of stack gas; wet basis, lb/lb mole
- $P_{bar}$  = Barometric pressure at the sampling site, in. Hg

## NOMENCLATURE (continued)

- $P_m$  = Meter pressure, in. Hg
- $P_s$  = Absolute stack pressure, in. Hg
- $P_g$  = Stack static pressure, in. H<sub>2</sub>O
- PMR = Particulate mass rate, lb/Hr
- $Q_a$  = Volumetric flow rate ACFM
- $Q_s$  = Volumetric flow rate SDCFM
- $V_s$  = Average stack gas velocity, ft/sec
- $V_{lc}$  = Total volume of liquid collected in impingers & silica gel, ml
- $V_m$  = Volume of gas sample as measured by dry gas meter, ACF
- $V_{m(std)}$  = Volume of gas sample measured by dry gas meter,  
corrected to standard conditions, SDCF
- $V_{w(std)}$  = Volume of water vapor in gas sample, corrected to standard  
conditions, SCF
- $V_n$  = Volume collected at stack conditions through nozzle, ACF
- Y = Dry gas meter calibration factor (dimensionless)
- $\Delta H$  = Average pressure difference of orifice, in. H<sub>2</sub>O
- $\Delta P$  = Velocity head of stack gas, in. H<sub>2</sub>O
- $\overline{\sqrt{\Delta P}}$  = Average of square roots of the velocity pressure, in. H<sub>2</sub>O
- $\emptyset$  = Total sampling time, minutes
- %CO<sub>2</sub>, %O<sub>2</sub>, N<sub>2</sub>, %CO - Number % by volume, dry basis, from gas analysis
- $F_{O_2}$  = Oxygen based F factor (9820 SDCF/mmBTU for bituminous coal)
- $T_s$  = Temperature of the stack, °R (°F + 460)





SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

1688 Lacey Stevens Rd.  
 Media, AL 36688

Office: (205) 333-4128  
 FAX: (205) 333-2225

FIELD DATA SHEET

COMPANY GPCO DATE 7-12-95 DGM# S-101  
 PLANT Scholtz OPERATOR ELH 242 0-75  
 UNIT #1 state METHOD 17 PROBE N/A 8'  
Steady water barge

RUN 1			RUN 2			RUN 3		
NOZZLE CALIBRATION PRE	NOZZLE CALIBRATION POST	FILTER NUMBER	NOZZLE CALIBRATION PRE	NOZZLE CALIBRATION POST	FILTER NUMBER	NOZZLE CALIBRATION PRE	NOZZLE CALIBRATION POST	FILTER NUMBER
.241	.241	1243	.241	.240	1244	.239	.239	1245
.241	.241		.241	.241		.239	.240	
.241	.241		.240	.241		.240	.239	
.241	.241		.241	.241		.239	.239	
AVERAGE	AVERAGE		AVERAGE	AVERAGE		AVERAGE	AVERAGE	

METER READING		METER READING		METER READING	
464.354		504.641		545.236	
425.300		466.000		506.300	
39.054		38.641		38.936	
NET	NET	NET	NET	NET	NET

LEAK CHECK				LEAK CHECK				LEAK CHECK			
SYSTEM		PITOT		SYSTEM		PITOT		SYSTEM		PITOT	
15	12	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	15	12	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	15	14	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
0.001	0.000	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	0.001	0.001	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	0.002	0.001	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

VOLUME OF LIQUID WATER COLLECTED				VOLUME OF LIQUID WATER COLLECTED				VOLUME OF LIQUID WATER COLLECTED			
MF. 1	MF. 2	MF. 3	MF. 4	MF. 1	MF. 2	MF. 3	MF. 4	MF. 1	MF. 2	MF. 3	MF. 4
140	100	0	1503.0	150	100	0	1515.0	150	100	0	1522.0
160	100	0	1487.0	160	100	0	1503.0	160	100	0	1515.0
40	100	0	16.0	50	0	0	12.0	50	0	0	7.0
NET	NET	NET	NET	NET	NET	NET	NET	NET	NET	NET	NET
			TOTAL 56.0				TOTAL 62.0				TOTAL 57.0

GAS ANALYSIS		STATIC	GAS ANALYSIS		STATIC	GAS ANALYSIS		STATIC
O <sub>2</sub>	9.0 %	+ .25	O <sub>2</sub>	8.7 %	+ .25	O <sub>2</sub>	8.4 %	+ .25
CO <sub>2</sub>	8.5 %	BAROMETRIC	CO <sub>2</sub>	9.0 %	BAROMETRIC	CO <sub>2</sub>	9.0 %	BAROMETRIC
CO	-	30.10	CO	-	30.10	CO	-	30.10
		NET			NET			NET

1.976

PORT #	TIME	GAS METER VOL. (cu. ft.)	VEL. HEAD ΔP in. H <sub>2</sub> O	ORIFICE HEAD ΔH in. H <sub>2</sub> O	TEMPERATURE °F					VAC. in. H <sub>g</sub>	
					STACK	PROBE	NOT BOX	IMP.	GAS METER		
POINT #									IN	OUT	
1-1	9:03	425.300	.51	.99	275	N/A	N/A	50	83	82	3
2	1:05	426.600	.34	.66	275			✓	83	82	2.5
3	1:07	427.600	.34	.66	277			✓	83	83	2.5
4	1:09	428.700	.35	.69	278			✓	83	83	2.5
5	1:11	429.650	.32	.63	278			✓	83	83	2.5
2-1	9:14	430.725	.50	.98	277			52	83	83	3
2	1:16	431.850	.48	.94	280			✓	83	83	3
3	1:18	433.100	.37	.73	281			✓	84	83	2.5
4	1:20	434.200	.30	.59	281			✓	84	83	2.5
5	1:22	435.300	.38	.74	281			✓	84	84	2.5
3-1	9:25	436.335	.70	1.37	281			✓	84	84	4.5
2	1:22	437.700	.50	.98	281			✓	84	84	4
3	1:29	438.950	.40	.78	283			✓	85	84	3
4	1:31	440.100	.38	.74	283			58	85	84	3
5	1:33	441.200	.40	.78	283			✓	85	84	3
4-1	9:41	442.325	1.37	2.70	282			✓	85	85	9
2	1:43	444.500	.65	1.28	284			✓	85	85	5
3	1:45	445.700	.54	1.06	285			✓	86	85	4.5
4	1:47	447.000	.50	.98	285			✓	86	85	4
5	1:49	448.200	.55	1.08	285			✓	86	85	4
5-1	9:52	449.550	1.35	2.66	285			✓	86	86	9
2	1:54	451.600	.80	1.57	285			✓	86	86	6
3	1:56	452.900	.52	1.02	286			✓	86	86	5
4	1:58	454.300	.63	1.23	286			✓	87	86	5

CHECK INDICATES TEMPERATURES MEET REQUIRED LIMITS.

COMPANY GPCO DATE 7-12-95  
 SITE Schultz #1 St. State RUN # 1 PAGE 2 OF 7

PORT # POINT #	TIME	GAS METER VOL. (cu. ft.)	VEL. HEAD ΔP in. H <sub>2</sub> O	ORIFICE HEAD ΔH in. H <sub>2</sub> O	TEMPERATURE °F					VAC. in. H <sub>g</sub>	
					STACK	PROBE	NOT BOX	IMP.	GAS METER		
									IN	OUT	
5-5	10:00	455.800	.59	1.16	285	N/A	N/A	60	87	87	5
6-1	:03	457.033	1.40	2.75	285			✓	87	87	9
2	:05	459.200	.80	1.57	286			✓	87	87	6.5
3	:07	460.700	.49	.96	286			✓	87	87	4.5
4	:09	461.850	.50	.98	286			✓	87	87	4.5
5	:11	463.100	.55	1.08	284			✓	87	87	4.5
Final	10:13	464.354									
			.7454		282.3						

CHECK INDICATES TEMPERATURES MEET REQUIRED LIMITS.

COMPANY GPCO DATE 7-12-95  
 SITE Scholtz RUN # 1 PAGE 3 OF 7

1A66

PORT #	TIME	GAS METER VOL. (cu. ft.)	VEL. HEAD ΔP in. H <sub>2</sub> O	ORIFICE HEAD ΔH in. H <sub>2</sub> O	TEMPERATURE °F					VAC. in. H <sub>g</sub>	
					STACK	PROBE	HOT BOX	IMP.	GAS METER		
POINT #	IN	OUT									
6-1	10:40	466.000	1.40	2.75	285	N/A	N/A	60	87	87	9.5
2	:42	467.800	1.0	1.96	285			✓	87	87	7
3	:44	469.800	.77	1.51	287			✓	88	87	6
4	:46	471.200	.71	1.39	287			✓	88	87	5.5
5	:48	472.800	.71	1.39	287			✓	88	88	5.5
5-1	:51	474.190	1.20	2.36	286			55	88	88	8
2	:53	475.900	.76	1.49	288			✓	88	88	6
3	:55	477.400	.55	1.08	288			✓	88	88	4.5
4	:57	478.700	.60	1.18	288			✓	89	88	4.5
5	:59	480.100	.57	1.12	288			✓	89	88	4.5
4-1	11:02	481.380	1.10	2.16	287			✓	89	89	7
2	:04	483.000	.69	1.35	288			✓	89	89	5.5
3	:06	484.600	.50	.98	288			53	89	89	4
4	:08	485.800	.48	.94	289			✓	89	89	4
5	:10	487.100	.52	1.02	288			✓	89	89	4.5
3-1	11:14	488.345	.60	1.18	287			✓	90	89	4.5
2	:16	489.600	.49	.96	287			✓	90	89	4.5
3	:18	490.900	.40	.78	289			✓	90	90	3.5
4	:20	492.000	.40	.78	289			✓	90	90	3.5
5	:22	493.100	.39	.76	288			✓	90	90	3.5
2-1	11:25	494.232	.59	1.16	288			✓	90	90	4
2	:27	495.400	.41	.80	288			✓	90	90	4
3	:29	496.600	.34	.66	288			✓	90	90	2
4	:31	497.600	.34	.66	288			✓	91	90	3

CHECK INDICATES TEMPERATURES MEET REQUIRED LIMITS.

COMPANY GPCO DATE 7-12-95

SITE Scholtz RUN # 2 PAGE 4 OF 7

PORT # POINT #	TIME	GAS METER VOL. (cu. ft.)	VEL. HEAD ΔP in. H <sub>2</sub> O	ORIFICE HEAD Δh in. H <sub>2</sub> O	TEMPERATURE °F						VAC. in. H <sub>g</sub>
					STACK	PROBE	HOT BOX	IMP.	GAS METER		
									IN	OUT	
2-5	:33	498.700	.34	.66	286	N/A	N/A	60	91	91	3
1-1	11:36	499.650	.37	.73	286			✓	91	91	3
2	:38	500.750	.32	.63	286			✓	91	91	3
3	:40	501.800	.32	.63	287			✓	91	91	3
4	:42	502.700	.30	.59	287			✓	91	91	3
5	:44	503.700	.27	.53	286			✓	91	91	3
Final	11:46	504.641									
			.7438		277.3						

CHECK INDICATES TEMPERATURES MEET REQUIRED LIMITS.

COMPANY GPCO DATE 7-12-95

SITE Scholtz RUN # 2 PAGE 5 OF 7

1.908

PORT #	TIME	GAS METER VOL. (cu. ft.)	VEL. HEAD $\Delta P$ in. H <sub>2</sub> O	ORIFICE HEAD $\Delta H$ in. H <sub>2</sub> O	TEMPERATURE °F					VAC. in. H <sub>g</sub>	
					STACK	PROBE	HOT BOX	IMP.	GAS METER		
POINT #	IN	OUT									
1-1	12:11	506.300	.44	.84	285	N/A	N/A	50	91	91	4
2	:13	507.400	.40	.76	285			✓	91	91	4
3	:15	508.550	.35	.66	287			✓	91	91	3.5
4	:17	509.550	.33	.63	288			✓	91	91	3.5
5	:19	510.550	.33	.63	287			✓	91	91	3.5
2-1	:21	511.642	.54	1.03	287			✓	91	91	4
2	:23	512.850	.47	.89	289			✓	91	91	4
3	:25	514.100	.39	.74	290			✓	91	91	4
4	:27	515.200	.36	.68	289			✓	91	91	4
5	:29	516.200	.41	.78	289			✓	91	91	4
3-1	:32	517.350	.65	1.24	289			✓	91	91	5.5
2	:34	518.600	.45	.85	290			✓	91	91	5
3	:36	519.900	.40	.76	291			57	91	91	4
4	:38	521.000	.38	.72	291			✓	91	91	4
5	:40	522.000	.40	.76	290			✓	92	92	4
4-1	12:44	523.178	.95	1.81	289			✓	92	92	6
2	:46	524.900	.65	1.24	290			✓	92	91	6
3	:48	526.200	.52	.99	291			✓	92	92	5
4	:50	527.450	.52	.99	291			✓	92	92	5
5	:52	528.700	.55	1.04	290			✓	92	92	5
5-1	:55	530.980	1.55	2.95	290			✓	92	92	11
2	:57	531.900	.85	1.62	291			57	92	92	7.5
3	:59	533.600	.55	1.04	291			✓	92	92	5.5
4	1:01	534.850	.54	1.03	291			✓	92	92	5.5

1.907

CHECK INDICATES TEMPERATURES MEET REQUIRED LIMITS.

COMPANY GPCODATE 7-12-95SITE SchultzRUN # 3PAGE 6 OF 7



# LABORATORY ANALYSIS & CHAIN OF CUSTODY

COMPANY/PLANT: GPCO / Scholz

UNIT #: #1 Steady State DATE OF TEST: 7-12-95 TYPE OF TEST:  M-5  M-17  OTHER \_\_\_\_\_

SAMPLE #	RELINQUISHED BY	RECEIVED BY	TIME	DATE	REASON FOR CHANGE
1243 : Wash	<del>EFH</del>	<del>EFH</del>	<del>10:40</del>	<del>7-17-95</del>	Analysis
1244 : Wash	<del>EFH</del>	<del>EFH</del>	<del>10:40</del>	<del>7-17-95</del>	
1245 : Wash	<del>EFH</del>	<del>EFH</del>	<del>10:40</del>	<del>7-17-95</del>	

UNIT # #1 Steady State

RUN # <u>1</u>	FILTER # <u>1243</u>	BEAKER # <u>14</u>	WASH (ML) <u>30</u>
FINAL WEIGHT	<u>133.7 mg</u>	<u>65621.5 mg</u>	
INITIAL WEIGHT	<u>121.2 mg</u>	<u>65619.8 mg</u>	
DIFFERENCE	<u>12.5</u>	<u>1.7</u>	
CORRECTED TOTAL WEIGHT		<u>14.2</u>	
RUN # <u>2</u>	FILTER # <u>1244</u>	BEAKER # <u>16</u>	WASH (ML) <u>40</u>
FINAL WEIGHT	<u>143.4 mg</u>	<u>70163.8 mg</u>	
INITIAL WEIGHT	<u>124.3 mg</u>	<u>70152.8 mg</u>	
DIFFERENCE	<u>19.1</u>	<u>11.0</u>	
CORRECTED TOTAL WEIGHT		<u>30.1</u>	
RUN # <u>3</u>	FILTER # <u>1245</u>	BEAKER # <u>27</u>	WASH (ML) <u>40</u>
FINAL WEIGHT	<u>148.1 mg</u>	<u>68106.9 mg</u>	
INITIAL WEIGHT	<u>125.2 mg</u>	<u>68102.6 mg</u>	
DIFFERENCE	<u>22.9</u>	<u>4.3</u>	
CORRECTED TOTAL WEIGHT		<u>27.2</u>	
RUN # _____	FILTER # _____	BEAKER # _____	WASH (ML) _____
FINAL WEIGHT			
INITIAL WEIGHT			
DIFFERENCE			
CORRECTED TOTAL WEIGHT			

UNIT # \_\_\_\_\_

RUN # _____	FILTER # _____	BEAKER # _____	WASH (ML) _____
FINAL WEIGHT			
INITIAL WEIGHT			
DIFFERENCE			
CORRECTED TOTAL WEIGHT			
RUN # _____	FILTER # _____	BEAKER # _____	WASH (ML) _____
FINAL WEIGHT			
INITIAL WEIGHT			
DIFFERENCE			
CORRECTED TOTAL WEIGHT			
WASH SOLVENT BLANK (ML)	<u>100</u>	BEAKER # <u>36</u>	WASH (ML) <u>100</u>
FINAL WEIGHT		<u>67940.3</u>	
INITIAL WEIGHT		<u>67940.3</u>	
DIFFERENCE		<u>0.0</u>	
CORRECTION FACTOR (MG/ML)		<u>0.0</u>	

ALL WEIGHTS ARE IN MILLIGRAMS (MG)



**APPENDIX B SAMPLE CALCULATIONS**

**Input and Constants**

```

          3
    9820 ft
f := -----
      mm btu

pg := 0.25 in. H2O
pbar := 30.1 in. Hg.
Ahavg := 1.1 in. H2O
y := 1.016
tm := 84.9 °F
o2 := 9.
co2 := 8.5

          3
vm := 39.054 ft
vlc := 56. ml
theta := 60 min
nozdia := 0.241 in.
ts := 282.3 °F

          2
as := 89.333 ft
mn := 14.2 mg
numberofpoints := 30

          0.5
sqrtAp := 0.7454 in. H2O

          lb in. Hg.      0.5
      85.49 1 ft 1 (-----)
          lb-mole °R in. H2O
kp := -----
          1 sec

cp := 0.84

      17.64 °R
k1 := -----
      in. Hg.
    
```

$$ts = \frac{(ts + 460 \text{ } ^\circ\text{F}) \text{ } ^\circ\text{R}}{\text{ } ^\circ\text{F}}$$

742.3 °R

$$tm = \frac{(tm + 460 \text{ } ^\circ\text{F}) \text{ } ^\circ\text{R}}{\text{ } ^\circ\text{F}}$$

544.9 °R

$$n2 = 100 - o2 - co2$$

82.5

$$an = \frac{\text{nozdia}^2 \text{ } 3.1416}{12 \text{ in.}^2 \text{ } 4 \left(\frac{\text{ft}}{\text{ft}}\right)}$$

0.000316783 ft<sup>2</sup>

**Calculations**

**Equation 1**

$$p_s = p_{bar} + \frac{p_g}{\frac{13.6 \text{ in. H}_2\text{O}}{1 \text{ in. Hg.}}}$$

30.1184 in. Hg.

**Equation 2**

$$p_m = p_{bar} + \frac{\Delta h_{avg}}{\frac{13.6 \text{ in. H}_2\text{O}}{\text{in. Hg.}}}$$

30.1809 in. Hg.

**Equation 3**

$$k_1 v_m y \left( p_{bar} + \frac{\Delta h_{avg}}{\frac{13.6 \text{ in. H}_2\text{O}}{\text{in. Hg.}}} \right)$$

$$v_{mstd} = \frac{\text{-----}}{t_m}$$

<sup>3</sup>  
38.768 ft

**Equation 4**

$$v_{wstd} = \frac{0.04707 \text{ ft } v_{lc}^3}{m_l}$$

<sup>3</sup>  
2.63592 ft

**Equation 5**

$$b_{ws} = \frac{v_{wstd}}{v_{mstd} + v_{wstd}}$$

0.0636636

Equation 6

$$md = \frac{(0.44 \text{ co}_2 + 0.32 \text{ o}_2 + 0.28 \text{ n}_2) \text{ lb}}{\text{lb-mole}}$$

$$\frac{29.72 \text{ lb}}{\text{lb-mole}}$$

Equation 7

$$ms = md (1 - bws) + \frac{bws \text{ 18 lb}}{\text{lb-mole}}$$

$$\frac{28.9739 \text{ lb}}{\text{lb-mole}}$$

Equation 8

$$vs = kp \text{ cp } \sqrt{\Delta p} \left( \frac{ts \text{ 0.5}}{ms \text{ ps}} \right)$$

$$\frac{49.369 \text{ ft}}{\text{sec}}$$

Equation 9

$$qa = \frac{vs \text{ as } 60 \text{ sec}}{\text{min}}$$

$$\frac{264617. \text{ ft}^3}{\text{min}}$$

Equation 10

$$qs = \frac{qa (1 - bws) 528 \text{ }^\circ\text{R ps}}{ts \text{ 29.92 in. Hg.}}$$

$$\frac{177408. \text{ ft}^3}{\text{min}}$$

Equation 11

$$cs = \frac{0.0154 \text{ gr mn}}{\text{mg vmstd}}$$

$$\frac{0.00564074 \text{ gr}}{\text{ft}^3}$$

Equation 12

$$pmr = \frac{cs \text{ qs } 60 \text{ min}}{\text{hour} \frac{7000 \text{ gr}}{\text{lb}}}$$

$$\frac{8.57756 \text{ lb}}{\text{hour}}$$

Equation 13

$$e = \frac{cs \text{ f } 20.9 \text{ l lb}}{(20.9 - o_2) 7000 \text{ gr}}$$

$$\frac{0.0138979 \text{ lb}}{\text{mm btu}}$$

Equation 14

$$vn = \frac{0.002669 \text{ in. Hg. ft}^3 \text{ vlc} + \frac{\text{vm } \bar{y} \text{ pm}}{\text{tm}}}{\text{ps}}$$

$$\frac{57.8491 \text{ ft}^3}{\text{ps}}$$

Equation 15

$$i = \frac{100 \% \text{ vn}}{60 \text{ sec theta vs an}} \text{ min}$$

102.749 %

Equation 16

$$hi = \frac{\text{pmr}}{e}$$

617.184 mm btu  
hour

**APPENDIX C QUALITY CONTROL**



**INITIAL  
METER CALIBRATION FORM - DGM**

DATE:	06-23-95	Box No.	S-101			
Ref. DGM Ser. #	1044456	Calibrated By	EDWARD HARRIS			
RUN #		1	2	3	4	5
DELTA H (DGM)		0.50	1.00	1.50	2.00	2.50
Y (Ref. DGM)		0.985	0.985	0.985	0.985	0.985
Reference DGM						
Gas Vol. Initial		806.700	812.800	823.200	830.325	836.536
Gas Vol. Final		812.800	819.680	830.325	836.536	842.767
Meter Box DGM						
Gas Vol. Initial		4.900	10.944	21.200	28.200	34.300
Gas Vol. Final		10.944	17.700	28.200	34.300	40.400
Reference DGM						
Temp.		Avg.	Avg.	Avg.	Avg.	Avg.
Deg F Initial		86	87	89	89	89
Deg F Final		86	87	89	89	89
Meter Box DGM						
Temp. Initial In		86	87	89	91	92
Temp. Initial Out		85	86	89	91	92
Temp. Final In		86	88	91	92	92
Temp. Final Out		86	88	90	92	92
P Bar IN. Hg		30.10	30.10	30.10	30.10	30.10
Time (sec.)		820	659	555	419	378
Meter Calibration						
Factor (Y)		1.008	1.016	1.016	1.018	1.021
Qm (C.F.M.)		0.434	0.608	0.745	0.861	0.957
Km (Std Pressure)		0.777	0.769	0.768	0.768	0.764
DELTA Ha		1.45	1.47	1.46	1.46	1.47
Average Y (Meter Calibration Factor)					1.016	
Average Km (Standard Pressure)					0.769	
Average DELTA Ha of Orifice					1.460	

Y =  $\leq .03$   
 Max & Min  $\leq .02$  from Avg  
 Final Avg within 5% of Initial Avg  
 $\Delta H_a = \text{Max \& Min} \leq .2$  from Avg

**FINAL  
METER CALIBRATION FORM - DGM**

	DATE:	07-17-95	Box No.	S-101
Ref. DGM Ser. #	1044453	Calibrated By		EDWARD HARRIS
RUN #		1	2	3
DELTA H (DGM)	1.5	1.5	1.5	
Y (Ref. DGM)	0.995	0.995	0.995	
Reference DGM				
Gas Vol. Initial	24.600	39.645	48.307	
Gas Vol. Final	39.645	48.307	54.642	
Meter Box DGM				
Gas Vol. Initial	88.500	103.200	111.700	
Gas Vol. Final	103.200	111.700	117.900	
Reference DGM				
Temp.		Avg.	Avg.	Avg.
Deg F Initial		93	95	95
Deg F Final		93	95	95
Meter Box DGM				
Temp. Initial In		93	95	97
Temp. Initial Out		93	95	97
Temp. Final In		93	97	97
Temp. Final Out		93	97	97
P Bar IN. Hg		30.04	30.04	30.04
Time (sec.)		1179	681	495
Meter Calibration				
Factor (Y)		1.015	1.012	1.017
Qm (C.F.M.)		0.730	0.725	0.730
Km (Std Pressure)		0.750	0.743	0.747
DELTA Ha		1.51	1.52	1.50
Average Y (Meter Calibration Factor)				1.014
Initial Y (Meter Calibration Factor)				1.016
Percent Error				0.20%
Average Km (Standard Pressure)				0.746
Average DELTA Ha of Orifice				1.51

### MAGEHELIC CALIBRATION

BOX	460	2879	S-100	C-133	175	S-318	S-101	S-110
SER. NO.	91127W W137		91126AM 91	9126A M91	R90125 MR6	R74D	R22D	R20208 A617
RANGE	0-2	0-2	0-2	0-2	0-2	0-5	0-2	0-2
REFERENCE READING	FIELD DEVICE READING							
0.000	0.00		0.02	0.00	0.00	0.00	0.00	0.00
0.050								
0.150								
0.200								
0.250								
0.450								
0.50	0.50	0.51	0.50	0.50	0.50	0.49	0.50	0.50
1.00	1.00	1.02	1.00	0.99	1.00	1.01	1.00	1.00
1.30								
1.80	1.77	1.82	1.78	1.78	1.80	1.80	1.80	1.80
2.50								
4.50								
5.0								
9.0								
13.0								
22.0								

SIGNATURE:

Edward F. Harris

DATE:

6/23/75

MAGEHELIC CALIBRATION  
BOX #1

SER. NO.	10720- AB68	R1061- 6AG48	R5031- SEB76	R1062- 9JA82	R1051- 3MR42	R90124 RI119
RANGE	0-0.25	0-0.50	0-2	0-5	0-10	0-25
REFERENCE READING	FIELD DEVICE READING					
0.000	0.000	0.000	0.000	0.000	0.000	0.000
0.050	0.050					
0.150	0.150	0.140				
0.200	0.200					
0.250		0.250				
0.450		0.450				
0.50			0.51			
1.00			1.00			
1.30				1.30		
1.80			1.80			
2.50				2.49	2.5	
4.50				4.47		
5.0					5.0	5.0
9.0					9.1	
13.0						13.1
22.0						22.0

SIGNATURE:

*6/23/95*  
*E. J. ... of Hawaii*

DATE:

MAGEHELIC CALIBRATION  
BOX #2

SER. NO.	10819-DR2	R1090-2AG18	R50315-EB93	R1062-9TA87	30830-AM79	R1072-2MC5
RANGE	0-0.25	0-0.50	0-2	0-5	0-10	0-25
REFERENCE READING	FIELD DEVICE READING					
0.000	-0.008	0.000	0.00	0.00	0.0	0.0
0.050	0.055					
0.150	0.160	0.145				
0.200	0.210					
0.250		0.250				
0.450		0.450				
0.50			0.50			
1.00			1.00			
1.30				1.26		
1.80			1.80			
2.50				2.52	2.4	
4.50				4.55		
5.0					4.9	5.0
9.0					9.0	
13.0						12.9
22.0						21.8

SIGNATURE:

*[Handwritten Signature]*

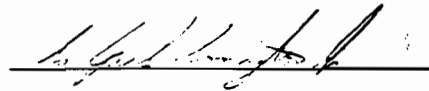
DATE:

6-20-75

MAGEHELIC CALIBRATION  
BOX #3

SER. NO.	R10908AG71 MRR1	R0112642	R10608CF20 CF20
RANGE	0-0.50	0-2.0	0-10
REFERENCE READING	FIELD DEVICE READING		
0.000	0.00	0.00	0.0
0.050			
0.150	0.15		
0.200			
0.250	0.245		
0.450	0.450		
0.50		0.50	
1.00		0.99	
1.50			
1.80		1.79	1.9
2.50			
4.50			
5.0			5.0
9.0			9.0
13.0			
22.0			

SIGNATURE:



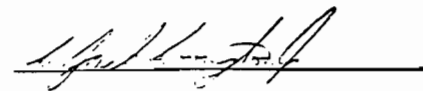
DATE:

2002

MAGEHELIC CALIBRATION  
BOX #4

SER. NO.	R22D	R90051	R90101
RANGE	0-0.50	0-5	0-25
REFERENCE READING	FIELD DEVICE READING		
0.000	-0.010	0.00	0.0
0.050			
0.150	0.151		
0.200			
0.250	0.252		
0.450	0.458		
0.50			
1.00			
1.30		1.31	
1.80			
2.50		2.55	
4.50		4.58	
5.0			5.0
9.0			
13.0			13.2
22.0			21.9

SIGNATURE:



DATE:

6-20-95

**TEMPERATURE CALIBRATIONS - DEGREES FAHRENHEIT**

REFERENCE DEVICE READING*	0 DEG. F	210 DEG.	420 DEG.	630 DEG.	840 DEG.	1050 DEG.	1260 DEG.	1470 DEG.	1680 DEG.	1900 DEG.
2879	0	211	421	630	840	1050	1260	1470	1680	1900
METER BOX #1 C-133 11580	0	210	419	629	840	1052	1267	1479	1687	1893
METER BOX #2 C-175 15962	1	212	417	633	839	1052	1262	1471	1683	1904
METER BOX #4 D-460 15751	0	209	420	631	838	1047	1265	1476	1683	1893
METER BOX #5 S-100 15751	0	208	416	626	841	1059	1276	1489	1696	1905
METER BOX #6 S-101 15751	0	210	420	627	838	1051	1263	1473	1679	1899
PORTABLE THERMOCOUPLE # 1 (Yellow) T105998	1	209	416	625	839	1055	1270	1480	1684	1890
PORTABLE THERMOCOUPLE # 2 (Blue)	1	209	419	625	838	1051	1265	1471	1686	1900
METER BOX #7 S-110 15751	0	212	421	630	842	1053	1264	1477	1683	1905
PINK T140293	0	209	416	630	840	1056	1271	1482	1686	1893

DATE: 6-20-95

SIGNATURE:

*Edward L. Harris*

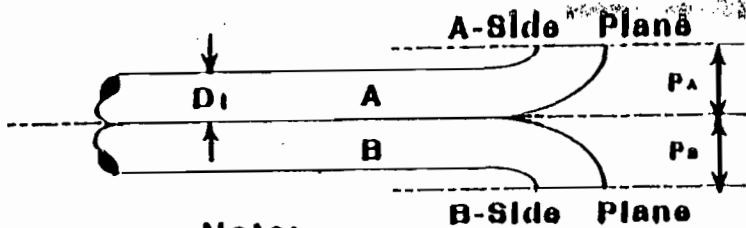
\* Reference Device is an Omega Engineering CL505-A calibrated reference thermocouple-potentiometer system.





**SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.**

1668 Leroy Stevens Rd. Office: (205) 833-4120  
 Mobile, AL 36685 FAX#: (205) 833-2285

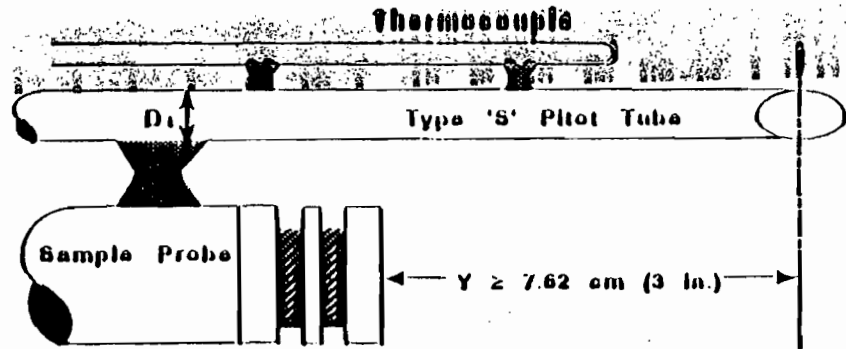


**Note:**

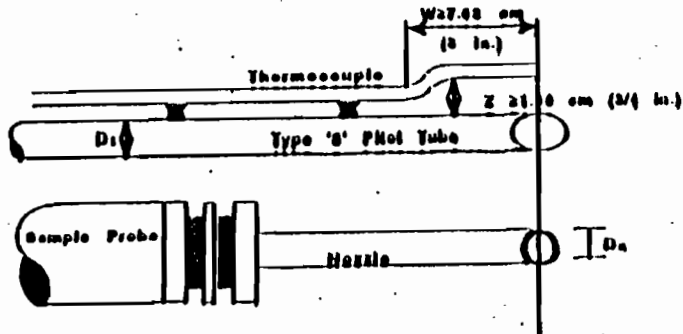
$$1.05 \cdot D_i \leq 1.50 D_i$$

$$P_A = P_B$$

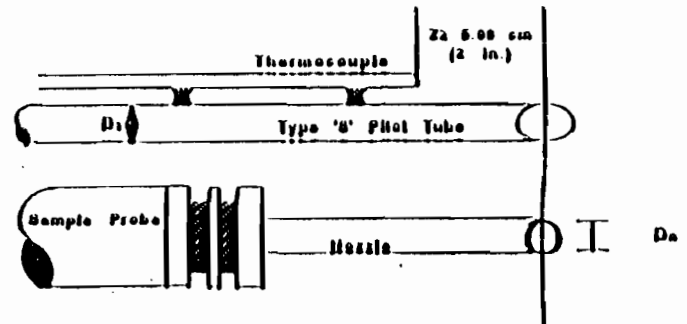
The Pilot used was within the following geometric specifications:  
 $D_i$  between 0.48 and 0.95 cm (3/16 and 3/8 in.)  
 $C_p = 0.84$



Minimum pilot-sample probe separation needed to prevent interference



OR



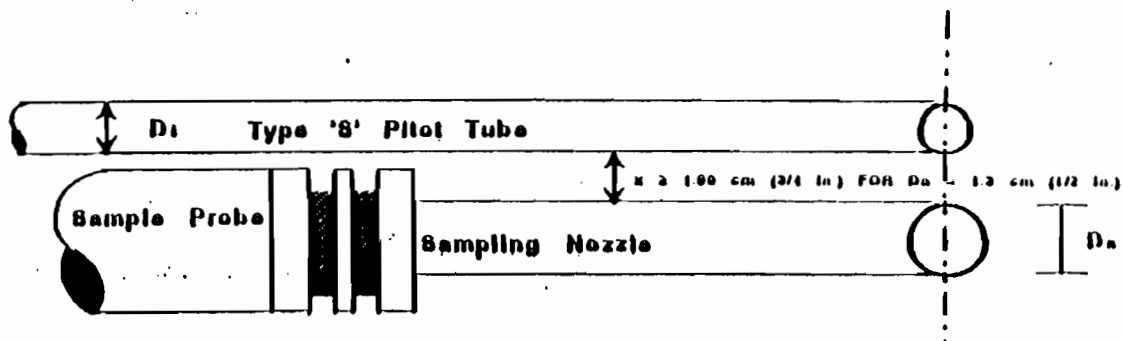
Proper thermocouple placement to prevent interference.



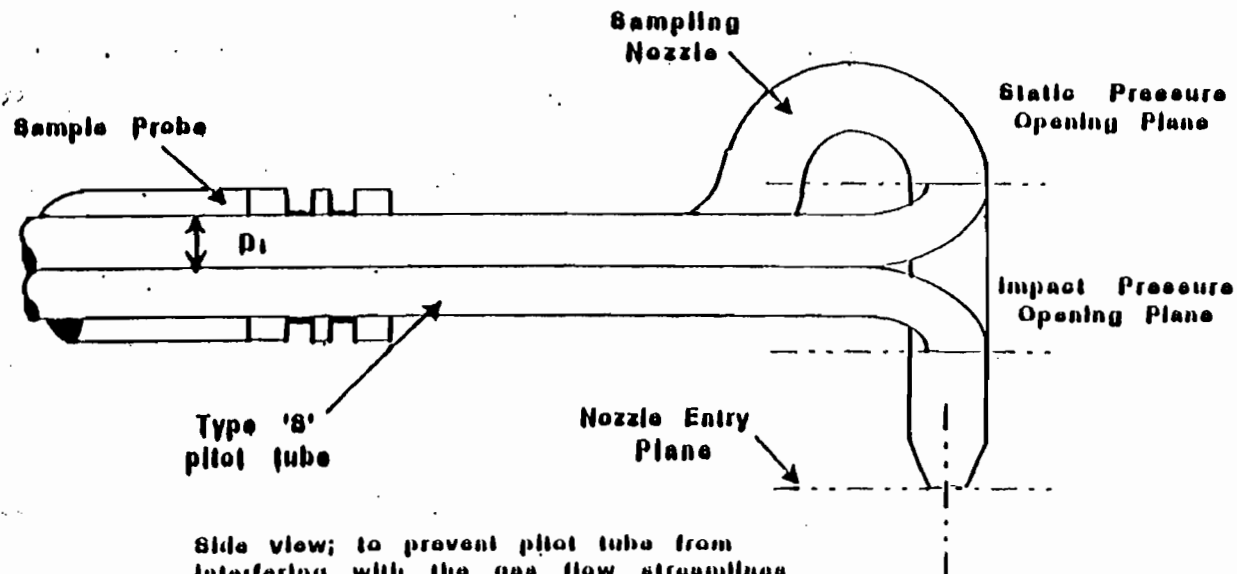
**SANDERS ENGINEERING &  
ANALYTICAL SERVICES, Inc.**

1666 Leroy Stevens Rd. Office: (205) 833-4120  
Mobile, AL 36686 FAX#: (205) 833-2286

Proper pitot tube-sampling nozzle configuration to prevent aero-dynamic interference; bottomhook type nozzle; centers of nozzle and pitot opening aligned;  $D_1$  between 0.48 and 0.95 cm (3/16 and 3/8 in.)



Bottom view showing minimum pitot/nozzle separation



Side view; to prevent pitot tube from interfering with the gas flow streamlines approaching the nozzle, the impact pressure opening plane of the pitot tube shall be even with or above the nozzle entry plane.

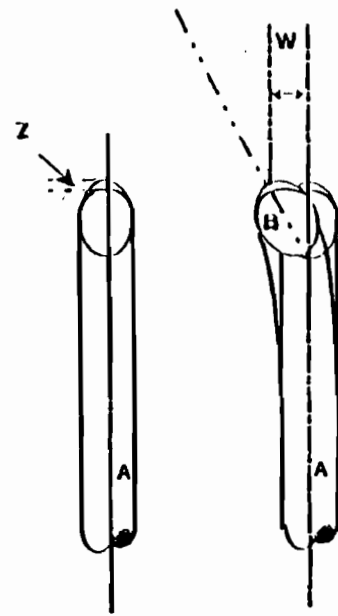
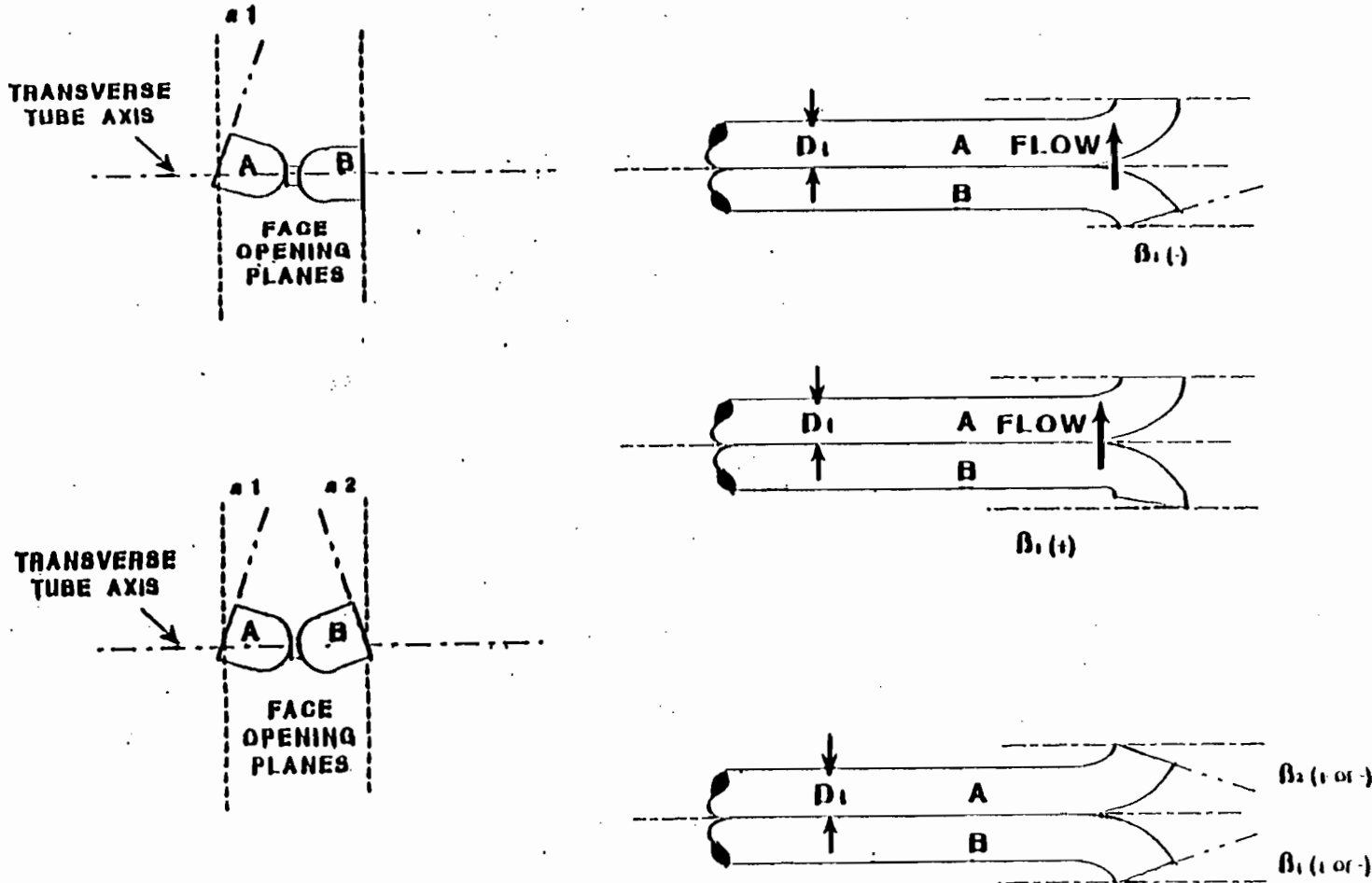
Best Available Copy



# SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

1588 Leroy Stevens Rd. Office: (205) 833-4120  
Mobile, AL 36686 FAX: (205) 833-2285

Types of face-opening misalignment that can result from field use or improper construction of type 'S' pitot tubes. These will not affect the baseline value of  $C_p(s)$  so long as  $\alpha_1$  and  $\alpha_2 < 10^\circ$ ,  $\theta_1$  and  $\theta_2 < 5^\circ$ ,  $\delta < 0.32$  cm (1/8 in.)



**APPENDIX D OPERATIONAL DATA**

**SCHOLZ ELECTRIC GENERATING PLANT  
PARTICULATE COMPLIANCE TEST CHRONOLOGY  
UNIT # 1  
STEADY STATE CONDITIONS  
July 12,1995**

RUN # 1	START	9:03 a.m.	No problems noted at beginning of run.
	STOP	10:13 a.m.	No problems noted at end of run.
RUN # 2	START	10:40 a.m.	No problems noted at beginning of run.
	STOP	11:46 a.m.	No problems noted at end of run.
RUN # 3	START	12:11 p.m.	No problems noted at beginning of run.
	STOP	13:16 p.m.	No problems noted at end of run.

**SCHOLZ ELECTRIC GENERATING PLANT**  
**PARTICULATE COMPLIANCE TEST**  
**SIX - MINUTE OPACITY AVERAGES**  
**UNIT # 1**  
**STEADY STATE CONDITIONS**  
**July 12, 1995**

TIME OF 6 MIN. AVERAGE	OPACITY (%)
(RUN # 1)	(RUN # 1)
8:01 - 8:06	.04
8:07 - 8:12	.04
8:13 - 8:18	.04
8:19 - 8:24	.04
8:25 - 8:30	.05
8:31 - 8:36	.04
8:37 - 8:42	.05
8:43 - 8:48	.04
8:49 - 8:54	.04
8:55 - 9:00	.04
9:01 - 9:06	.04
9:07 - 9:12	.04
9:14 - 9:18	.04
(RUN # 2)	(RUN # 2)
9:37 - 9:42	.05
9:43 - 9:48	.04
9:49 - 9:54	.04
9:55 - 10:00	.04
10:01 - 10:06	.04
10:07 - 10:12	.04
10:13 - 10:18	.04
10:19 - 10:24	.04
10:25 - 10:30	.04
10:31 - 10:36	.04
10:37 - 10:42	.04
10:43 - 10:48	.04

**SCHOLZ ELECTRIC GENERATING PLANT  
PARTICULATE COMPLIANCE TEST  
SIX - MINUTE OPACITY AVERAGES  
UNIT # 1  
STEADY STATE CONDITIONS  
July 12, 1995**

(RUN # 3)	(RUN # 3)
11:07 - 11:12	.06
11:13 - 11:18	.08
11:19 - 11:24	.08
11:25 - 11:30	.08
11:31 - 11:36	.06
11:37 - 11:42	.05
11:43 - 11:48	.05
11:49 - 11:54	.04
11:55 - 12:00	.05
12:01 - 12:06	.04
12:07 - 12:12	.06
12:13 - 12:18	.07

Precipitator Readings

Unit # 1  
 Date 7/12/95  
 Load 49.6

Run # 3  
 Start Time 1211  
 Finish Time 1316

*Steady State*

Precipitator Cabinet	Primary AMPS	Primary Volts	Secondary AMPS	Secondary Voltage
Start				
A	109	322	.83	
B	84	312	.63	
C	65	360	.47	
D	71	381	.58	
E	81	299	.61	
F	60	274	.47	
Finish				
A	111	323	.81	
B	84	315	.61	
C	65	299	.47	
D	73	381	.57	
E	81	299	.61	
F	60	273	.46	



**Best Available Copy**

SCHOLZ ELECTRIC GENERATING PLANT

Precipitator Readings

Unit # 1  
 Date 7/12/95  
 Load 49

Run # 2  
 Start Time 1040  
 Finish Time 1146

*Steady State*

Precipitator Cabinet	Primary AMPS	Primary Volts	Secondary AMPS	Secondary Voltage
Start				
A	108	321	.82	✓
B	84	311	.62	✗
C	65	298	.47	✗
D	72	380	.58	✗
E	81	299	.61	✗
F	60	271	.47	
Finish				
A	111	332	.87	✓
B	84	313	.62	✗
C	65	300	.47	✗
D	73	385	.58	
E	81	299	.61	
F	60	274	.47	

Best Available Copy

SCHOLZ ELECTRIC GENERATING PLANT

Precipitator Readings

Unit #1  
 Date 7/12/95  
 Load 49.9

Run # 1  
 Start Time 0903  
 Finish Time 1012

Steady State

Precipitator Cabinet	Primary AMPS	Primary Volts	Secondary AMPS	Secondary Voltage
Start				
A	110	322	.82	0
B	84	312	.62	0
C	65	297	.47	0
D	73	380	.58	0
E	81	298	.61	0
F	60	271	.47	0
Finish				
A	107	320	.82	0
B	84	313	.62	0
C	65	299	.47	0
D	73	381	.58	0
E	81	299	.61	0
F	60	272	.47	0

SANDERS ENGINEERING & ANALYTICAL SERVICES, INC.

**PARTICULATE EMISSIONS TEST REPORT**  
**SOOT BLOWING OPERATIONS**

*FOR*

**GULF POWER COMPANY**  
*Plant Scholz, Unit 1*  
*Sneads, Florida*



*July 11, 1995*

1568 LEROY STEVENS ROAD

MOBILE, ALABAMA 36695 • 205/633-4120



SANDERS ENGINEERING & ANALYTICAL SERVICES, INC.

1588 LEROY STEVENS ROAD MOBILE, ALABAMA 36685 • OFFICE 334 / 633-4120  
FAX 334 / 633-2285

ENVIRONMENTAL ENGINEERING  
AIR & WATER QUALITY MODELING  
ENVIRONMENTAL ASSESSMENTS  
PSD ANALYSIS  
EMERGENCY RESPONSE MONITORING

AMBIENT AIR MONITORING  
CONTINUOUS IN-STACK MONITORING  
SOURCE TESTING  
VISIBLE EMISSIONS TESTING  
CONSULTING SERVICES

**REPORT CERTIFICATION**

The sampling and analysis for this report was carried out under my direction and supervision.

Date: 7/19/95

Signature: Edward L. Harris  
Edward L. Harris  
Senior Field Service Engineer

I have reviewed the testing details and results in this report and hereby certify that the test report is authentic and accurate to the best of my knowledge.

Date: 7-19-95

Signature: Joseph C. Sanders  
Joseph C. Sanders  
Manager

**TABLE OF CONTENTS**

INTRODUCTION..... 1

SUMMARY AND DISCUSSION OF RESULTS ..... 2

PROCESS DESCRIPTION..... 4

    Source Air Flow ..... 4

    Operation During Testing ..... 5

SAMPLE POINT LOCATION..... 6

PARTICULATE SAMPLING PROCEDURE (EPA Method 17) ..... 7

    Particulate Sample Recovery ..... 8

    Particulate Analytical Procedures..... 9

APPENDIX A EQUATIONS AND FIELD DATA SHEETS..... 10

APPENDIX B SAMPLE CALCULATIONS..... 11

APPENDIX C QUALITY CONTROL..... 12

APPENDIX D OPERATIONAL DATA..... 13

**LIST OF TABLES**

TABLE I. SUMMARY OF PARTICULATE TESTING..... 3

**ILLUSTRATIONS**

Figure 1. Air Flow Schematic..... 5  
Figure 2. Sample Point Locations..... 6  
Figure 3. Particulate Sampling Train..... 7

## **1. INTRODUCTION**

Sanders Engineering & Analytical Services, Inc. (SEAS) performed a particulate emissions test during soot blowing operations at Gulf Power Company, Plant Scholz, Unit 1, located in Sneads, Florida. The testing was conducted on July 11, 1995. The testing was performed in accordance with the applicable U.S. EPA procedures specified at **40 CFR, Part 60, Appendix A, Methods 1, 2, 3, 4, and 17.**

The purpose of the test was to demonstrate compliance with the rules and regulations of the Florida Department of Environmental Protection, and to meet the necessary requirements contained in the permit to operate issued by the Florida Department of Environmental Protection.

The test was conducted by Mr. Edward Harris and Mr. Dean Holmes of Sanders Engineering & Analytical Services, Inc., and was coordinated with Mr. John McPherson of Gulf Power Company. Mr. Lewis Nichols and Mr. Jim Boylan of the Florida Department of Environmental Protection were also present to observe the testing.

The test was conducted in accordance with the guidelines of the Florida Department of Environmental Protection. Further discussion of the test methods are included later in the report.



## **2. SUMMARY AND DISCUSSION OF RESULTS**

The results of the particulate emissions test for the soot blowing runs, along with the results of the computations, are summarized in Table I. The equations used in the calculations of the results, along with the completed field data sheets for the testing, are presented in Appendix A. The sample calculations of the first run are presented in Appendix B. The quality control checks of the equipment used in the sampling program are included in Appendix C.

There were no problems encountered during the performance of the test. At the completion of each run, the filter and probe were removed to a relatively clean, draft-free area for clean-up.

The results of the testing indicate the particulate emission rate during soot blowing for Plant Scholz, Unit 1, is 0.014 LBS/MMBTU. The applicable Florida Department of Environmental Protection rules and regulations require an emission rate of no greater than 0.30 LBS/MMBTU. The results of the testing indicate that the unit is in compliance with the particulate emission condition of the permit to operate issued by the Florida Department of Environmental Protection.

**TABLE I. PARTICULATE EMISSIONS TEST RESULTS**  
**GULF POWER COMPANY**  
**PLANT SCHOLZ, UNIT 1, SOOT BLOWING**  
**7/11/95**

Title of Run		<u>RUN 1</u>	<u>RUN 2</u>	<u>RUN 3</u>
Sampling Time -Start	Military	8:22	10:00	11:25
Sampling Time -Stop	Military	9:30	11:05	12:32
F Factor	SDCF/BTU	9820	9820	9820
Static Pressure	In. H2O	0.25	0.25	0.25
Barometric Pressure	In. Hg	30.10	30.10	30.10
Average dH	In. H2O	1.2	1.1	1.1
Meter correction		1.016	1.016	1.016
Avg. Meter Temp.	Deg. F	82.1	85.6	89.5
% O2	%	10.6	10.0	10.0
%CO2	%	8.0	8.0	8.0
Volume Metered	ACF	39.723	38.680	38.278
Volume Water	MI	54.0	67.0	61.0
Sampling Time	Minutes	60	60	60
Nozzle Diameter	Inches	0.241	0.241	0.239
Avg. Stack Temp.	Deg. F	283.5	286.2	285.8
Area of Stack	Sq. Feet	89.3330	89.3330	89.3330
Wt. of Part.	Mg.	9.8	15.2	12.1
Number of Points		30	30	30
Avg. Sqrt dP	In. H2O	0.7504	0.7328	0.7353

**RESULTS OF COMPUTATIONS**

		<u>RUN 1</u>	<u>RUN 2</u>	<u>RUN 3</u>	<u>Average</u>
Volume of Gas Sampled	SDCF	39.648	38.353	37.677	
H2O vapor in Gas Stream	PERCENT	6.0	7.6	7.1	6.9
Avg. Stack Gas Velocity	FT/SEC	49.7	48.8	48.9	49.2
Volumetric Flow Rate	SDCF/M	179,032	172,200	173,637	174,956
Volumetric Flow Rate	ACF/M	266,510	261,628	262,203	263,447
Particulate Conc.	Grs/SDCF	0.004	0.006	0.005	0.005
Particulate Conc.	Grs/ACF	0.003	0.004	0.003	0.003
Particulate Mass Rate	Lb/Hr	5.8	9.0	7.4	7.4
Particulate Mass Rate	Lb/MMBtu	0.011	0.016	0.013	0.014
Heat Input	F Factor MMBTU/Hr	539.09	548.72	553.30	547.04
Percent of Isokinetic	%	104.1	104.7	103.7	

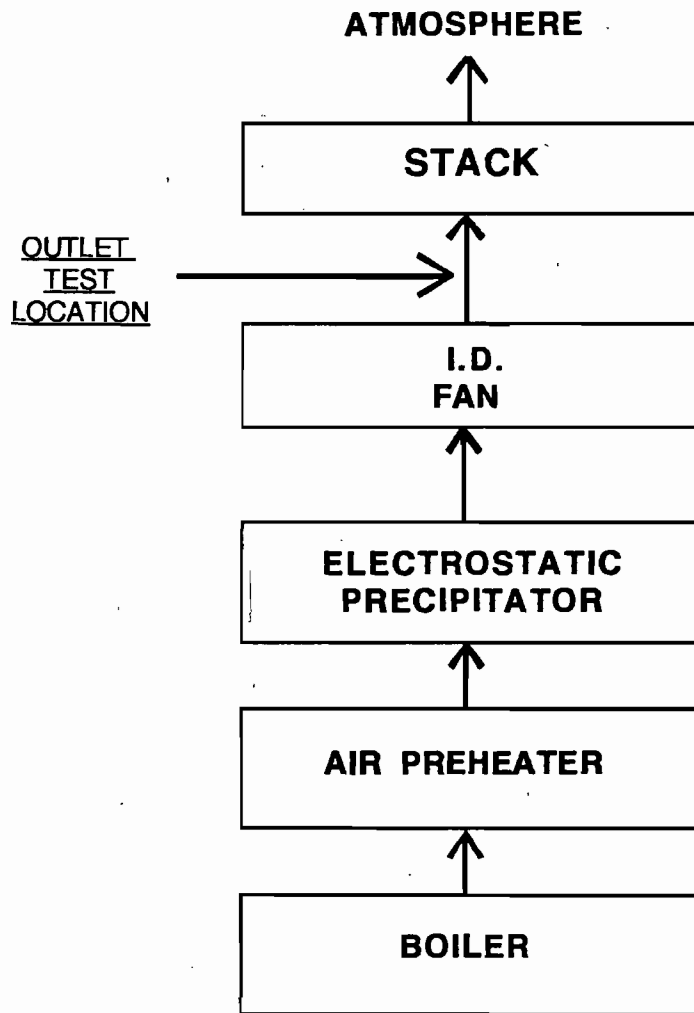
### **3. PROCESS DESCRIPTION**

The process consists of a steam electric generating unit firing bituminous coal for the production of electric energy. The coal is received by barge, and loaded directly onto the conveyor feeding the plant, or onto the stockpile and later loaded onto the conveyor belt transporting the coal to the plant. The coal from the conveyor is loaded into bunkers capable of holding between 36 to 48 hours supply of coal. The coal is then fed to pulverizing mills before being fired in the unit through the burners. Upon combustion of the coal in the fire box, approximately 20 percent of the ash falls to the bottom of the boiler and is removed by the ash removal system. The remaining 80 percent exits with the flue gases through the heat exchange and economizer sections of the furnace, and is collected by electrostatic precipitators.

#### **3.1. Source Air Flow**

The air flow schematic which depicts the passage of the flue gases exhausted from Scholz, Unit 1, are presented in Figure 1.

Figure 1. Air Flow Schematic



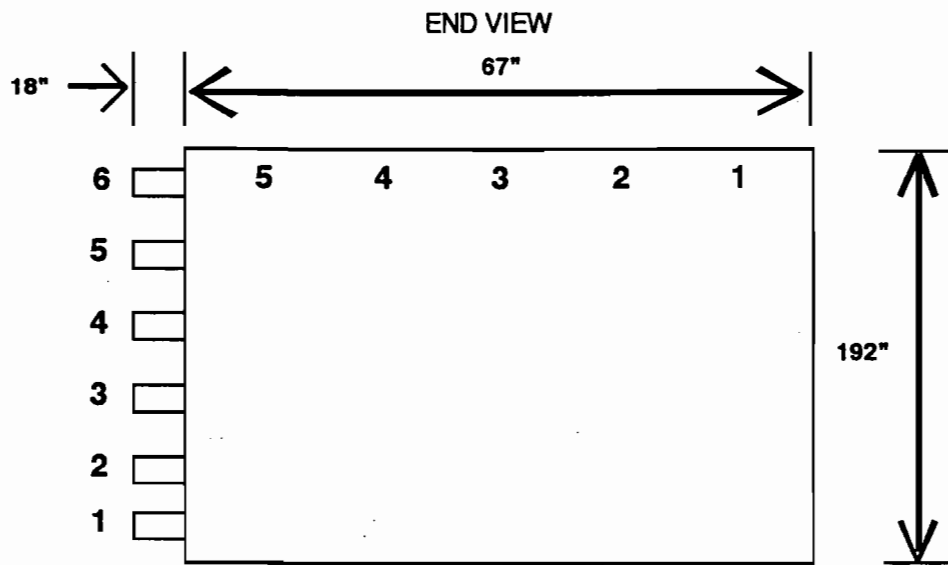
### 3.2. Operation During Testing

The average heat input during soot blowing operation, as based on F-factor calculations, was 547.04 million BTU per hour resulting in the production of approximately 50 megawatts of electricity. Precipitator data supplied by Gulf Power personnel is given in Appendix D.

**4. SAMPLE POINT LOCATION**

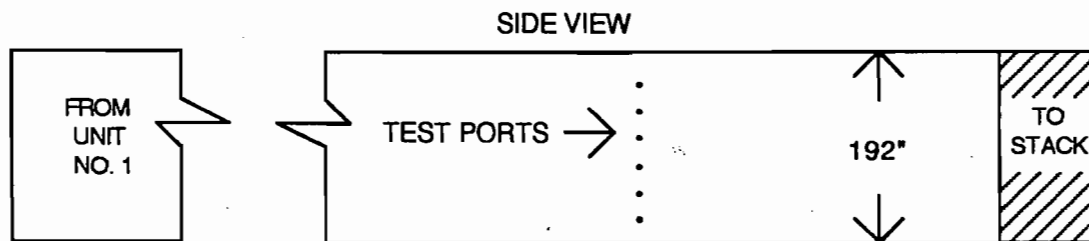
The sample point locations and outlet duct schematic are presented in Figure 2. Method 1 was used for determination of the number and location of sampling points. The minimum number of points (25) required for rectangular stacks was met by sampling a total of 30 points.

**Figure 2. Sample Point Locations**



Area = 89.333 Ft.<sup>2</sup>

<u>POINT NUMBER</u>	<u>DISTANCE IN INCHES</u>
1	60.3
2	46.9
3	33.5
4	20.1
5	6.7

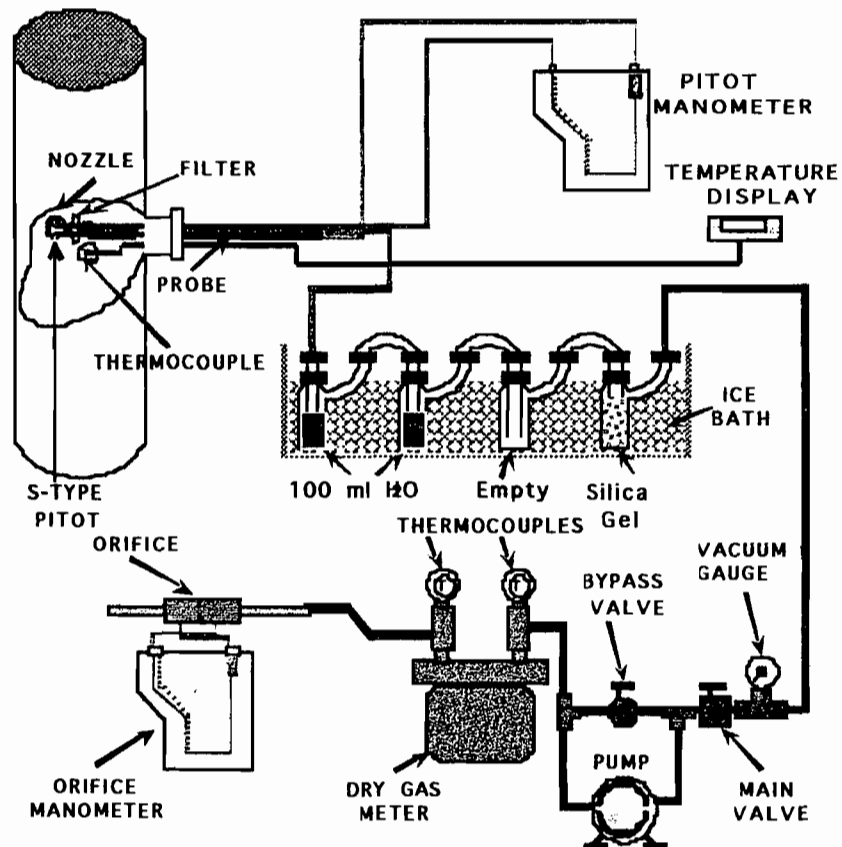


### 5. PARTICULATE SAMPLING PROCEDURE (EPA Method 17)

The sampling procedure utilized is that specified in **40 CFR, Part 60, Appendix A, Method 17**, as modified by the governing regulatory agency. A brief description of this procedure is as follows:

The first impingers were partially filled with 100 milliliters of deionized water. The next impinger was left empty to act as a moisture trap. Preweighed 6 to 16 mesh indication silica gel was added to the last impinger. The sampling equipment manufactured by Lear Siegler (Model 100) or Sanders Engineering

**Figure 3. Particulate Sampling Train**



(Model 200) was assembled as shown in the attached drawing. The system was leak checked by plugging the inlet to the nozzle and pulling a 15 inch mercury vacuum. A leakage rate not in excess of 0.02 cubic feet per minute was considered acceptable.

The inside dimensions of the stack liner were measured and recorded. The required number of sampling points were marked on the probe for easy visibility. The range of velocity pressure, the percent moisture, and the temperature of the effluent gases were determined. From this data, the correct nozzle size and the nomograph multiplication factor were determined.

Crushed ice was placed around the impingers. The nozzle was placed on the first traverse point with the tip pointing directly into the gas stream. The pump was started immediately and the flow was adjusted to isokinetic sampling conditions. After the required time interval had elapsed, the probe was repositioned to the next traverse point and isokinetic sampling was re-established. This was performed for each point until the run was completed. Readings were taken at each point and recorded on the field data sheet. At the conclusion of each run, the pump was turned off and the final readings were recorded.

### **5.1. Particulate Sample Recovery**

Care was exercised in moving the collection train to the sample recovery area to minimize the loss of collected sample, or the gain of extraneous particulate matter. The volume of water in the impingers was measured, the silica gel impinger was weighed and recorded on the field data sheet. The nozzle, and all sample-exposed surfaces were washed with reagent grade acetone into a clean sample container. A brush was used to loosen any adhering particulate matter and subsequent washings were placed into the container. The filter was carefully removed from the fritted support and placed in a clean separate sample container. A sample of the acetone used in the washing was saved for a blank laboratory analysis.

## **5.2. Particulate Analytical Procedures**

The filter and any loose particulate matter were transferred from the sample container to a clean, tared weighing dish. The filter was placed in a desiccator for at least 24 hours and then weighed to the nearest 0.1 milligram until a constant weight was obtained. The original weight of the filter was deducted, and the weight gain was recorded to the nearest 0.1 milligram.

The wash solution was transferred to a clean, tared beaker. The solution was evaporated to dryness, desiccated to a constant weight, and the weight gain was recorded to the nearest 0.1 milligram.



**APPENDIX A EQUATIONS AND FIELD DATA SHEETS**

## EQUATIONS

$$1. \quad P_s = P_{\text{bar}} + \frac{P_g}{13.6}$$

$$2. \quad P_m = P_{\text{bar}} + \frac{\overline{\Delta H}}{13.6}$$

$$3. \quad V_s = K_p C_p \sqrt{\Delta P} \sqrt{\frac{\overline{T_s}}{M_s P_s}}$$

$$4. \quad V_{m(\text{Std})} = K_1 V_m Y \left[ \frac{P_{\text{bar}} + \frac{\overline{\Delta H}}{13.6}}{\overline{T_m}} \right]$$

$$5. \quad V_{w(\text{Std})} = 0.04707 V_{1c}$$

$$6. \quad B_{ws} = \frac{V_{w(\text{Std})}}{V_{m(\text{Std})} + V_{w(\text{Std})}}$$

$$7. \quad M_d = 0.44 (\% \text{CO}_2) + 0.32 (\% \text{O}_2) + 0.28 (\% \text{N}_2 + \% \text{CO})$$

$$8. \quad M_s = M_d (1 - B_{ws}) + 18 (B_{ws})$$

$$9. \quad EA = \left[ \frac{(\% \text{O}_2 - 0.5 (\% \text{CO}))}{0.264 (\% \text{N}_2) - ((\% \text{O}_2) - 0.5 (\% \text{CO}))} \right] 100$$

$$10. \quad Q_a = (V_s) (A_s) (60)$$

$$11. \quad Q_s = Q_a (1 - B_{ws}) \frac{(528)}{\bar{T}_s} \frac{(P_s)}{29.92}$$

$$12. \quad E_H = \left( \frac{PMR}{H_I} \right)$$

$$13. \quad E = C_d F_{O_2} \left( \frac{20.9}{20.9 - \%O_2} \right)$$

$$14. \quad C_s = 0.0154 \frac{M_n}{V_{m(Std)}}$$

$$15. \quad C_{50} = \frac{21 C_s}{21 - [(1.5) (\%O_2) - 0.133 (N_2) - 0.75 (\%CO)]}$$

$$16. \quad C_{12} = \frac{C_s (12)}{\%CO_2}$$

$$17. \quad PMR = (C_s) (Q_s) \frac{(60)}{7000}$$

$$18. \quad V_n = \left[ (0.002669) (V_{1c}) + \frac{V_m Y}{T_m} \left( p_{bar} + \frac{\bar{\Delta H}}{13.6} \right) \right] \frac{\bar{T}_s}{p_s}$$

$$19. \quad I = \frac{100 V_n}{(60) \emptyset V_s A_n}$$

## NOMENCLATURE

- $A_n$  = Cross-sectional area of nozzle, ft<sup>2</sup>
- $A_s$  = Cross sectional area of stack, ft<sup>2</sup>
- $B_{ws}$  = Water vapor in the gas stream,  
proportion by volume (dimensionless)
- $C_p$  = Pitot tube coefficient (dimensionless) (0.84)
- $C_s$  = Particulate concentration, grains/SDCF
- $C_d$  = Particulate concentration, lbs/SDCF
- $C_{12}$  = Particulate concentration ( $C_s$  adjusted to 12% CO )  
grains/SDCF
- $C_{50}$  = Particulate concentration ( $C_s$  adjusted to 50% excess air)  
grains/SDCF
- EA = Excess air, %
- E = Emission in lb/mmBTU
- $E_H$  = Emission in lb/mmBTU, based on heat input
- $H_I$  = Total Heat Input, Million BTU per Hour (MMBTU/hr)
- I = Percent of isokinetic sampling
- $K_1$  = 17.64 °R/ inches Hg
- $K_p$  = Pitot tube constant,  
$$85.49 \text{ ft/sec} \left[ \frac{(\text{lb/lb-mole}) (\text{in. Hg})}{(^\circ\text{R}) (\text{inc. H}_2\text{O})} \right]^{\frac{1}{2}}$$
- $M_n$  = Total amount of particulate collected, mg
- $M_d$  = Molecular weight of stack gas; dry basis, lb/lb mole
- $M_s$  = Molecular weight of stack gas; wet basis, lb/lb mole
- $P_{bar}$  = Barometric pressure at the sampling site, in. Hg

## NOMENCLATURE (continued)

- $P_m$  = Meter pressure, in. Hg
- $P_s$  = Absolute stack pressure, in. Hg
- $P_g$  = Stack static pressure, in. H<sub>2</sub>O
- PMR = Particulate mass rate, lb/Hr
- $Q_a$  = Volumetric flow rate ACFM
- $Q_s$  = Volumetric flow rate SDCFM
- $V_s$  = Average stack gas velocity, ft/sec
- $V_{lc}$  = Total volume of liquid collected in impingers & silica gel, ml
- $V_m$  = Volume of gas sample as measured by dry gas meter, ACF
- $V_{m(std)}$  = Volume of gas sample measured by dry gas meter,  
corrected to standard conditions, SDCF
- $V_{w(std)}$  = Volume of water vapor in gas sample, corrected to standard  
conditions, SCF
- $V_n$  = Volume collected at stack conditions through nozzle, ACF
- Y = Dry gas meter calibration factor (dimensionless)
- $\Delta H$  = Average pressure difference of orifice, in. H<sub>2</sub>O
- $\Delta P$  = Velocity head of stack gas, in. H<sub>2</sub>O
- $\sqrt{\Delta P}$  = Average of square roots of the velocity pressure, in. H<sub>2</sub>O
- $\emptyset$  = Total sampling time, minutes
- %CO<sub>2</sub>, %O<sub>2</sub>, N<sub>2</sub>, %CO - Number % by volume, dry basis, from gas analysis
- $F_{O_2}$  = Oxygen based F factor (9820 SDCF/mmBTU for bituminous coal)
- $T_s$  = Temperature of the stack, °R (°F + 460)



SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

1333 Larcy Stevens Rd.  
Mccalla, AL 36685

Office: (205) 833-4120  
FAX#: (205) 833-2225

FIELD DATA SHEET

COMPANY GPCO DATE 7-11-95 DGM# S-101  
 PLANT Scholtz OPERATOR ELM dHa 0.75  
 UNIT #1 <sup>SOOT</sup> Blow METHOD 17 PROCES N/A 8'

RUN 1

NOZZLE CALIBRATION		FILTER NUMBER
PRE	POST	
.241	.241	1241
.241	.241	
.242	.241	
.241	.241	
AVERAGE		

RUN 2

NOZZLE CALIBRATION		FILTER NUMBER
PRE	POST	
.241	.240	1242
.241	.241	
.240	.241	
.241	.241	
AVERAGE		

RUN 3

NOZZLE CALIBRATION		FILTER NUMBER
PRE	POST	
.239	.239	1263
.239	.239	
.240	.240	
.239	.240	
AVERAGE		

METER READING

125.123	
85.400	
39.723	
NET	

METER READING

164.990	
126.300	
38.680	
NET	

METER READING

205.078	
166.500	
38.278	
NET	

LEAK CHECK

SYSTEM		PITOT	
PRE	POST	PRE	POST
15	10	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
0.002	0.000	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

LEAK CHECK

SYSTEM		PITOT	
PRE	POST	PRE	POST
15	13	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
0.005	0.010	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

LEAK CHECK

SYSTEM		PITOT	
PRE	POST	PRE	POST
15	12	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
0.000	0.005	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

VOLUME OF LIQUID WATER COLLECTED

MF. 1	MF. 2	MF. 3	MF. 4
138	100	0	1500.0
100	100	0	1484.0
38	0	0	16.0
NET	NET	NET	NET
			TOTAL 54.0

VOLUME OF LIQUID WATER COLLECTED

MF. 1	MF. 2	MF. 3	MF. 4
150	100	0	1531.0
100	100	0	1514.0
50	0	0	17.0
NET	NET	NET	NET
			TOTAL 67.0

VOLUME OF LIQUID WATER COLLECTED

MF. 1	MF. 2	MF. 3	MF. 4
150	100	0	1542.0
100	100	0	1500.0
50	0	0	11.0
NET	NET	NET	NET
			TOTAL 61.0

GAS ANALYSIS

O <sub>2</sub> 10.6 %	STATIC + 0.25
CO <sub>2</sub> 8.0 %	BAROMETRIC
CO -	30.10

GAS ANALYSIS

O <sub>2</sub> 10.0 %	STATIC + 0.25
CO <sub>2</sub> 8.0 %	BAROMETRIC
CO -	30.10

GAS ANALYSIS

O <sub>2</sub> 10.0 %	STATIC + 0.25
CO <sub>2</sub> 8.0 %	BAROMETRIC
CO -	30.10



SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

1568 Leroy Stevens Rd.  
Mobile, AL 36695

Office: 334 (205) 633-4120  
FAX#: (205) 633-2285  
334

PORT # POINT #	TIME	GAS METER VOLUME (cu.ft.)	VEL. HEAD ΔP In. H <sub>2</sub> O	ORIFICE HEAD ΔH In. H <sub>2</sub> O	TEMPERATURE °F					VAC. In. Hg	
					STACK	PROBE	HOT BOX	IMP.	GAS METER		
									IN		OUT
1-1	8:22	85.400	.50	1.02	279	NA	N/A	57	86	80	2
2	:24	86.700	.37	.75	279			✓	80	80	2
3	:26	87.750	.34	.68	280			✓	80	80	2
4	:28	88.800	.30	.60	280			✓	80	80	2
5	:30	89.800	.30	.60	280			✓	80	80	2
2-1	8:33	90.850	.54	1.10	280			✓	81	80	3
2	:35	92.150	.49	1.00	280			✓	81	81	3
3	:37	93.450	.40	.82	282			✓	81	81	2
4	:39	94.500	.35	.71	283			✓	81	81	2.5
5	:41	95.600	.35	.71	282			✓	81	81	2.5
3-1	8:45	96.734	.62	1.27	281			48	82	81	4
2	:47	98.200	.45	.92	284			56	82	81	3.5
3	:49	99.300	.43	.88	284			✓	82	82	3
4	:51	100.400	.45	.92	284			✓	82	82	3.5
5	:53	101.500	.45	.92	284			✓	82	82	3.5
4-1	8:57	102.857	1.25	2.57	283			52	83	82	3.5
2	:59	104.800	.61	1.25	284			✓	83	82	5
3	9:01	106.100	.50	1.03	285			✓	83	82	4.5
4	:03	107.300	.50	1.03	285			✓	83	82	4.5
5	:05	108.400	.54	1.10	286			✓	83	82	4.5
5-1	9:09	109.950	1.45	2.97	284			53	83	82	10
2	:11	111.850	.74	1.51	286			✓	83	83	6
3	:13	113.400	.64	1.31	287			✓	83	83	5.5
4	:15	114.800	.70	1.43	287			✓	84	83	5.5

✓ INDICATES TEMPERATURES MEET REQUIRED LIMITS

• or - 28 248°    • or - 28 248°    less than 88°

COMPANY GPCO

OPERATOR ELH

PLANT Scholtz

DATE 7-11-75

UNIT #1

RUN# 1

PAGE 2 OF 7







SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

1568 Leroy Stevens Rd.  
Mobile, AL 36695

Office: (205) 633-4120  
FAX#: (205) 633-2285

PORT # POINT #	TIME	GAS METER VOLUME (cu. ft.)	VEL. HEAD ΔP In. H <sub>2</sub> O	ORIFICE HEAD ΔH In. H <sub>2</sub> O	TEMPERATURE °F					VAC. In. Hg	
					STACK	PROBE	NOT BOX	IMP.	GAS METER		
									IN	OUT	
6-1	10:00	126.300	1.20	2.46	283	N/A	N/A	68	84	84	8.0
2	:02	128.200	.84	1.72	285			✓	84	84	5.5
3	:04	129.800	.47	.94	286			✓	84	84	3.5
4	:06	131.000	.49	.98	286			63	85	84	3.5
5	:08	132.200	.50	1.00	286			✓	85	84	3.5
5-1	10:11	133.526	1.45	2.91	285			59	85	84	9
3	:13	135.500	.82	1.65	286			✓	85	84	6
3	:15	137.000	.55	1.10	286			✓	85	84	4
4	:17	138.400	.60	1.20	287			56	85	85	4
5	:19	139.800	.65	1.31	287			✓	85	85	4
4-1	10:21	141.200	1.10	2.21	286			✓	85	85	6
2	:23	142.900	.55	1.10	286			✓	85	85	4
3	:25	144.300	.64	1.28	287			✓	85	85	4.5
4	:27	145.600	.50	1.00	287			✓	86	85	4
5	:29	146.800	.50	1.00	287			57	86	85	4
3-1	10:33	148.147	.60	1.20	286			✓	86	85	4
2	:35	149.500	.52	1.04	285			59	86	86	4
3	:37	150.800	.40	0.80	287			58	86	86	3.5
4	:39	151.900	.44	.88	287			✓	86	86	3.5
5	:41	153.100	.39	.78	286			✓	86	86	3.5
2-1	10:44	154.223	.54	1.08	287			✓	86	86	3
2	:46	155.500	.41	.82	287			✓	86	86	3
3	:48	156.700	.32	.64	287			✓	87	86	2
4	:50	157.700	.35	.70	287			✓	87	86	3

✓ INDICATES TEMPERATURES MEET REQUIRED LIMITS

248°  
 248°  
 less than 88°

Run #2 of ScotBlaw is also

COMPANY GPCO

OPERATOR ELM

Run #1 of RATA

PLANT Scholtz

DATE 7-11-95

UNIT #1

RUN# 2

PAGE 4 OF 7





SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

1568 Leroy Stevens Rd.  
Mobile, AL 36695

Office: (205) 633-4120  
FAX#: (205) 633-2285



PORT # POINT #	TIME	GAS METER VOLUME (cu. ft.)	VEL. HEAD ΔP In. H <sub>2</sub> O	ORIFICE HEAD ΔH In. H <sub>2</sub> O	TEMPERATURE °F				VAC. In. Hg		
					STACK	PROBE	NOT BOX	IMP.		GAS METER	
									IN	OUT	
1-1	11:25	166.800	.40	.79	287	N/A	N/A	68	88	88	3
2	:27	168.000	.41	.81	285			✓	87	88	3
3	:29	169.200	.35	.69	284			✓	88	88	3
4	:31	170.300	.25	.49	284			✓	88	88	2
5	:33	171.150	.25	.49	283			✓	88	88	2
2-1	:37	172.000	.55	1.06	283			67	88	88	3
2	:39	173.300	.43	.83	284			✓	88	88	3
3	:41	174.550	.34	.66	285			✓	88	88	3
4	:43	175.500	.39	.75	285			✓	89	88	3
5	:45	176.600	.35	.67	284			65	90	89	3
3-1	:48	177.625	.60	1.16	284			✓	90	89	4
2	:50	179.000	.44	0.85	285			✓	89	89	4
3	:52	180.150	.39	.75	286			✓	89	89	3
4	:54	181.200	.40	.77	286			✓	90	89	3
5	:56	182.300	.40	.77	286			✓	90	89	3
4-1	11:59	183.430	1.10	2.13	286			60	90	89	7
2	:01	185.200	.61	1.18	286			✓	90	90	5
3	:03	186.400	.55	1.06	287			✓	90	90	4.5
4	:05	187.750	.52	1.00	288			✓	90	90	4.5
5	12:07	189.100	.52	1.00	287			✓	90	90	4.5
5-1	:11	190.345	1.35	2.61	286			✓	91	90	9
2	:13	192.200	.72	1.39	287			66	91	90	5.5
3	:15	193.700	.55	1.06	287			✓	91	90	5
4	:17	194.950	.60	1.16	287			✓	91	91	5

✓ INDICATES TEMPERATURES MEET REQUIRED LIMITS

• or • 28 248°    • or • 28 248°    (less than 88°)

COMPANY GPCO

OPERATOR EW

Run #3 of Sect Blow is also

PLANT Schultz

DATE 7-11-95

Run #2 of RATA

UNIT #1

RUN# 3

PAGE 6 OF 7



# LABORATORY ANALYSIS & CHAIN OF CUSTODY

COMPANY/PLANT: GPCO / Scholz  
Soot  
 UNIT #: #1 Blow DATE OF TEST: 7-11-95 TYPE OF TEST:  M-5  M-17  OTHER \_\_\_\_\_

SAMPLE #	RELINQUISHED BY	RECEIVED BY	TIME	DATE	REASON FOR CHANGE
1241 i wash	<i>EJL</i>	<i>EJL</i>	<i>10:55</i>	<i>7-17-95</i>	<i>Analysis</i>
1242 i wash					
1263 i wash					

UNIT # #1 Soot Blow

RUN # <u>1</u>	FILTER # <u>1241</u>	BEAKER # <u>3</u>	WASH (ML) <u>30</u>
FINAL WEIGHT	<u>131.0mg</u>	<u>64478.5mg</u>	
INITIAL WEIGHT	<u>124.2mg</u>	<u>64475.5mg</u>	
DIFFERENCE	<u>6.8</u>	<u>3.0</u>	
CORRECTED TOTAL WEIGHT		<u>9.8</u>	
RUN # <u>2</u>	FILTER # <u>1242</u>	BEAKER # <u>10</u>	WASH (ML) <u>35</u>
FINAL WEIGHT	<u>134.4mg</u>	<u>63818.6mg</u>	
INITIAL WEIGHT	<u>125.5mg</u>	<u>63812.3mg</u>	
DIFFERENCE	<u>8.9</u>	<u>6.3</u>	
CORRECTED TOTAL WEIGHT		<u>15.2</u>	
RUN # <u>3</u>	FILTER # <u>1263</u>	BEAKER # <u>12</u>	WASH (ML) <u>38</u>
FINAL WEIGHT	<u>133.9mg</u>	<u>70466.1mg</u>	
INITIAL WEIGHT	<u>124.5mg</u>	<u>70463.4mg</u>	
DIFFERENCE	<u>9.4</u>	<u>2.7</u>	
CORRECTED TOTAL WEIGHT		<u>12.1</u>	
RUN # _____	FILTER # _____	BEAKER # _____	WASH (ML) _____
FINAL WEIGHT			
INITIAL WEIGHT			
DIFFERENCE			
CORRECTED TOTAL WEIGHT			

UNIT # \_\_\_\_\_

RUN # _____	FILTER # _____	BEAKER # _____	WASH (ML) _____
FINAL WEIGHT			
INITIAL WEIGHT			
DIFFERENCE			
CORRECTED TOTAL WEIGHT			
RUN # _____	FILTER # _____	BEAKER # _____	WASH (ML) _____
FINAL WEIGHT			
INITIAL WEIGHT			
DIFFERENCE			
CORRECTED TOTAL WEIGHT			
WASH SOLVENT BLANK (ML)		BEAKER # <u>36</u>	WASH (ML) <u>600</u>
FINAL WEIGHT		<u>67940.3mg</u>	
INITIAL WEIGHT		<u>67940.3mg</u>	
DIFFERENCE		<u>0.0</u>	
CORRECTION FACTOR (MG/ML)		<u>0.0</u>	

ALL WEIGHTS ARE IN MILLIGRAMS (MG)

**APPENDIX B SAMPLE CALCULATIONS**

**Input and Constants**

```

          3
    9820 ft
f := -----
      mm btu

pg := 0.25 in. H2O
pbar := 30.1 in. Hg.
Δhavg := 1.2 in. H2O
y := 1.016
tm := 82.1 °F
o2 := 10.6
co2 := 8.

          3
vm := 39.723 ft
vlc := 54. ml
theta := 60 min
nozdia := 0.241 in.
ts := 283.5 °F

          2
as := 89.333 ft
mn := 9.8 mg
numberofpoints := 30

          0.5
sqrtAp := 0.7504 in. H2O

          lb in. Hg.      0.5
      85.49 1 ft 1 (-----)
          lb-mole °R in. H2O
kp := -----
          1 sec

cp := 0.84

      17.64 °R
k1 := -----
      in. Hg.
    
```

$$ts = \frac{(ts + 460 \text{ } ^\circ\text{F}) \text{ } ^\circ\text{R}}{\text{ } ^\circ\text{F}}$$

743.5 °R

$$tm = \frac{(tm + 460 \text{ } ^\circ\text{F}) \text{ } ^\circ\text{R}}{\text{ } ^\circ\text{F}}$$

542.1 °R

$$n2 = 100 - o2 - co2$$

81.4

$$an = \frac{\text{nozdia}^2 \text{ } 3.1416}{4 \left( \frac{12 \text{ in. }^2}{\text{ft}} \right)}$$

0.000316783 ft<sup>2</sup>



**Calculations**

**Equation 1**

$$ps = pbar + \frac{pg}{\frac{13.6 \text{ in. H}_2\text{O}}{1 \text{ in. Hg.}}}$$

30.1184 in. Hg.

**Equation 2**

$$pm = pbar + \frac{\Delta havg}{\frac{13.6 \text{ in. H}_2\text{O}}{\text{in. Hg.}}}$$

30.1882 in. Hg.

**Equation 3**

$$k1 \text{ } v_m \text{ } y \left( pbar + \frac{\Delta havg}{\frac{13.6 \text{ in. H}_2\text{O}}{\text{in. Hg.}}} \right)$$

$$vmstd = \frac{\text{-----}}{tm}$$

<sup>3</sup>  
39.6454 ft

**Equation 4**

$$vwstd = \frac{0.04707 \text{ ft } vlc^3}{ml}$$

<sup>3</sup>  
2.54178 ft

**Equation 5**

$$bws = \frac{vwstd}{vmstd + vwstd}$$

0.0602501

Equation 6

$$md = \frac{(0.44 \text{ co}_2 + 0.32 \text{ o}_2 + 0.28 \text{ n}_2) \text{ lb}}{\text{lb-mole}}$$

$$\frac{29.704 \text{ lb}}{\text{lb-mole}}$$

Equation 7

$$ms = md (1 - bws) + \frac{bws \text{ 18 lb}}{\text{lb-mole}}$$

$$\frac{28.9988 \text{ lb}}{\text{lb-mole}}$$

Equation 8

$$vs = kp \text{ cp } \sqrt{\Delta p} \left( \frac{ts}{ms} \right)^{0.5}$$

$$\frac{49.7189 \text{ ft}}{\text{sec}}$$

Equation 9

$$qa = \frac{vs \text{ as } 60 \text{ sec}}{\text{min}}$$

$$\frac{266493. \text{ ft}^3}{\text{min}}$$

Equation 10

$$qs = \frac{qa (1 - bws) 528 \text{ }^\circ\text{R ps}}{ts \text{ 29.92 in. Hg.}}$$

$$\frac{179028. \text{ ft}^3}{\text{min}}$$

Equation 11

$$cs = \frac{0.0154 \text{ gr mn}}{\text{mg vmstd}}$$

$$\frac{0.00380675 \text{ gr}}{\text{ft}^3}$$

Equation 12

$$pmr = \frac{cs \text{ qs } 60 \text{ min}}{\text{hour} \frac{7000 \text{ gr}}{\text{lb}}}$$

$$\frac{5.84154 \text{ lb}}{\text{hour}}$$

Equation 13

$$e = \frac{cs \text{ f } 20.9 \text{ } 1 \text{ lb}}{(20.9 - o_2) 7000 \text{ gr}}$$

$$\frac{0.0108362 \text{ lb}}{\text{mm btu}}$$

Equation 14

$$vn = \frac{0.002669 \text{ in. Hg. ft}^3 \text{ vlc} \text{ } \text{vm y pm}}{\text{ts} \left( \frac{\text{ml } ^\circ\text{R}}{\text{tm}} + \frac{\text{tm}}{\text{tm}} \right)}$$

$$\frac{59.0388 \text{ ft}^3}{\text{ps}}$$

Equation 15

$$i = \frac{100 \% \text{ vn}}{60 \text{ sec theta vs an}} \text{ min}$$

104.124 %

Equation 16

$$hi = \frac{\text{pmr}}{e}$$

539.077 mm btu

hour

**APPENDIX C QUALITY CONTROL**

**INITIAL  
METER CALIBRATION FORM - DGM**

DATE: 06-23-95                      Box No. S-101

Ref. DGM Ser. #	1044456	Calibrated By			EDWARD HARRIS	
RUN #		1	2	3	4	5
DELTA H (DGM)		0.50	1.00	1.50	2.00	2.50
Y (Ref. DGM)		0.985	0.985	0.985	0.985	0.985
Reference DGM						
Gas Vol. Initial	806.700	812.800	823.200	830.325	836.536	836.536
Gas Vol. Final	812.800	819.680	830.325	836.536	842.767	842.767
Meter Box DGM						
Gas Vol. Initial	4.900	10.944	21.200	28.200	34.300	34.300
Gas Vol. Final	10.944	17.700	28.200	34.300	40.400	40.400
Reference DGM						
Temp.		Avg.	Avg.	Avg.	Avg.	Avg.
Deg F Initial		86	87	89	89	89
Deg F Final		86	87	89	89	89
Meter Box DGM						
Temp. Initial In		86	87	89	91	92
Temp. Initial Out		85	86	89	91	92
Temp. Final In		86	88	91	92	92
Temp. Final Out		86	88	90	92	92
P Bar IN. Hg		30.10	30.10	30.10	30.10	30.10
Time (sec.)		820	659	555	419	378
Meter Calibration						
Factor (Y)		1.008	1.016	1.016	1.018	1.021
Qm (C.F.M.)		0.434	0.608	0.745	0.861	0.957
Km (Std Pressure)		0.777	0.769	0.768	0.768	0.764
DELTA Ha		1.45	1.47	1.46	1.46	1.47
Average Y (Meter Calibration Factor)					1.016	
Average Km (Standard Pressure)					0.769	
Average DELTA Ha of Orifice					1.460	

Y =  $\leq .03$   
 Max & Min  $\leq .02$  from Avg  
 Final Avg within 5% of Initial Avg  
 $\Delta H_a = \text{Max \& Min} \leq .2$  from Avg

**FINAL  
METER CALIBRATION FORM - DGM**

DATE:	07-17-95	Box No.	S-101
Ref. DGM Ser. #	1044453	Calibrated By	EDWARD HARRIS
RUN #	1	2	3
DELTA H (DGM)	1.5	1.5	1.5
Y (Ref. DGM)	0.995	0.995	0.995
Reference DGM			
Gas Vol. Initial	24.600	39.645	48.307
Gas Vol. Final	39.645	48.307	54.642
Meter Box DGM			
Gas Vol. Initial	88.500	103.200	111.700
Gas Vol. Final	103.200	111.700	117.900
Reference DGM			
Temp.	Avg.	Avg.	Avg.
Deg F Initial	93	95	95
Deg F Final	93	95	95
Meter Box DGM			
Temp. Initial In	93	95	97
Temp. Initial Out	93	95	97
Temp. Final In	93	97	97
Temp. Final Out	93	97	97
P Bar IN. Hg	30.04	30.04	30.04
Time (sec.)	1179	681	495
Meter Calibration			
Factor (Y)	1.015	1.012	1.017
Qm (C.F.M.)	0.730	0.725	0.730
Km (Std Pressure)	0.750	0.743	0.747
DELTA Ha	1.51	1.52	1.50
Average Y (Meter Calibration Factor)			1.014
Initial Y (Meter Calibration Factor)			1.016
Percent Error			0.20%
Average Km (Standard Pressure)			0.746
Average DELTA Ha of Orifice			1.51

### MAGEHELIC CALIBRATION

BOX	460	2879	S-100	C-133	175	S-318	S-101	S-110
SER. NO.	91127W W137		91126AM 91	9126A M91	R90125 MR6	R74D	R22D	R20208 A617
RANGE	0-2	0-2	0-2	0-2	0-2	0-5	0-2	0-2
REFERENCE READING	FIELD DEVICE READING							
0.000	0.00		0.02	0.00	0.00	0.00	0.00	0.00
0.050								
0.150								
0.200								
0.250								
0.450								
0.50	0.50	0.51	0.50	0.50	0.50	0.49	0.50	0.50
1.00	1.00	1.02	1.00	0.99	1.00	1.01	1.00	1.00
1.30								
1.80	1.77	1.82	1.78	1.78	1.80	1.80	1.80	1.80
2.50								
4.50								
5.0								
9.0								
13.0								
22.0								

SIGNATURE:

Edward L. Hains

DATE:

6/23/95



MAGEHELIC CALIBRATION  
BOX #1

SER. NO.	10720- AB68	R1061- 6AG48	R5031- SEB76	R1062- 9JA82	R1051- 3MR42	R90124 RI119
RANGE	0-0.25	0-0.50	0-2	0-5	0-10	0-25
REFERENCE READING	FIELD DEVICE READING					
0.000	0.000	0.000	0.000	0.000	0.000	0.000
0.050	0.050					
0.150	0.150	0.140				
0.200	0.200					
0.250		0.250				
0.450		0.450				
0.50			0.51			
1.00			1.00			
1.30				1.30		
1.80			1.80			
2.50				2.49	2.5	
4.50				4.47		
5.0					5.0	5.0
9.0					9.1	
13.0						13.1
22.0						22.0

SIGNATURE: Edward J. Hami  
 DATE: 6/23/94

MAGEHELIC CALIBRATION  
BOX #2

SER. NO.	10819-DR2	R1090-2AG18	R50315-EB93	R1062-9TA87	30830-AM79	R1072-2MC5
RANGE	0-0.25	0-0.50	0-2	0-5	0-10	0-25
REFERENCE READING	FIELD DEVICE READING					
0.000	-0.008	0.000	0.00	0.00	0.0	0.0
0.050	0.055					
0.150	0.160	0.145				
0.200	0.210					
0.250		0.250				
0.450		0.450				
0.50			0.50			
1.00			1.00			
1.30				1.26		
1.80			1.80			
2.50				2.52	2.4	
4.50				4.55		
5.0					4.9	5.0
9.0					9.0	
13.0						12.9
22.0						21.8

SIGNATURE:

*[Handwritten Signature]*

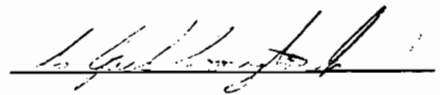
DATE:

6-20-95

**MAGEHELIC CALIBRATION**  
BOX #3

SER. NO.	R10908AG71 MRR1	R0112642	R10608CF20 CF20
RANGE	0-0.50	0-2.0	0-10
REFERENCE READING	FIELD DEVICE READING		
0.000	0.00	0.00	0.0
0.050			
0.150	0.15		
0.200			
0.250	0.245		
0.450	0.450		
0.50		0.50	
1.00		0.99	
1.50			
1.80		1.79	1.9
2.50			
4.50			
5.0			5.0
9.0			9.0
13.0			
22.0			

SIGNATURE:



DATE:

7-21-02

MAGEHELIC CALIBRATION  
BOX #4

SER. NO.	R22D	R90051	R90101
RANGE	0-0.50	0-5	0-25
REFERENCE READING	FIELD DEVICE READING		
0.000	-0.010	0.00	0.0
0.050			
0.150	0.151		
0.200			
0.250	0.252		
0.450	0.458		
0.50			
1.00			
1.30		1.31	
1.80			
2.50		2.55	
4.50		4.58	
5.0			5.0
9.0			
13.0			13.2
22.0			21.9

SIGNATURE:

*[Handwritten Signature]*

DATE:

6-22-95

**TEMPERATURE CALIBRATIONS - DEGREES FAHRENHEIT**

REFERENCE DEVICE READING*	0 DEG. F	210 DEG.	420 DEG.	630 DEG.	840 DEG.	1050 DEG.	1260 DEG.	1470 DEG.	1680 DEG.	1900 DEG.
2879	0	211	421	630	840	1050	1260	1470	1680	1900
METER BOX #1 C-133 11580	0	210	419	629	840	1052	1267	1479	1687	1893
METER BOX #2 C-175 15962	1	212	417	633	839	1052	1262	1471	1683	1904
METER BOX #4 D-460 15751	0	209	420	631	838	1047	1265	1476	1683	1893
METER BOX #5 S-100 15751	0	208	416	626	841	1059	1276	1489	1696	1905
METER BOX #6 S-101 15751	0	210	420	627	838	1051	1263	1473	1679	1899
PORTABLE THERMOCOUPLE # 1 (Yellow) T105998	1	209	416	625	839	1055	1270	1480	1684	1890
PORTABLE THERMOCOUPLE # 2 (Blue)	1	209	419	625	838	1051	1265	1471	1686	1900
METER BOX #7 S-110 15751	0	212	421	630	842	1053	1264	1477	1683	1905
PINK T140293	0	209	416	630	840	1056	1271	1482	1686	1893

DATE: 6-20-95

SIGNATURE: *Edward L. Harris*

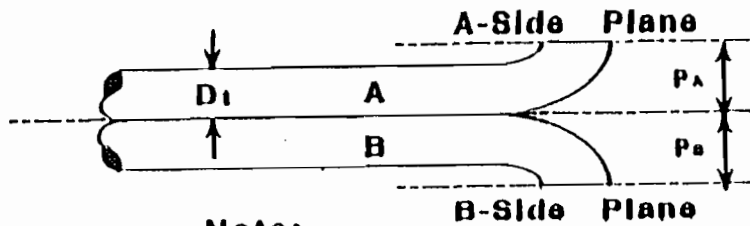
\* Reference Device is an Omega Engineering CL505-A calibrated reference thermocouple-potentiometer system.



**SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.**

1588 Leroy Stevens Rd. Office: (205) 633-4120  
 Mobile, AL 36695 FAX#: (205) 633-2285

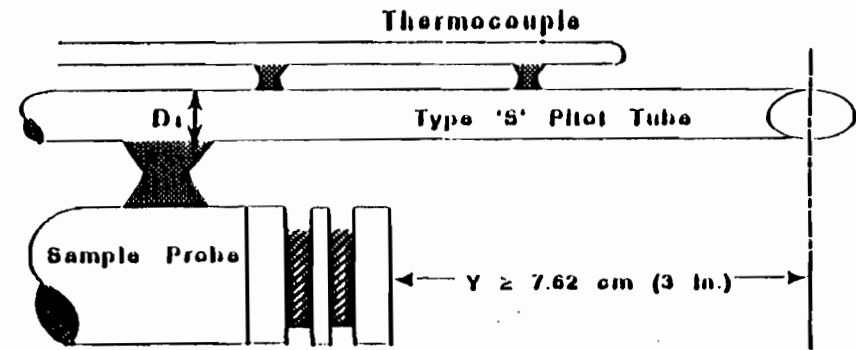
The Pitot used was within the following geometric specifications:  
 $D_i$  between 0.48 and 0.05 cm (3/16 and 3/8 in.)  
 $C_p = 0.84$



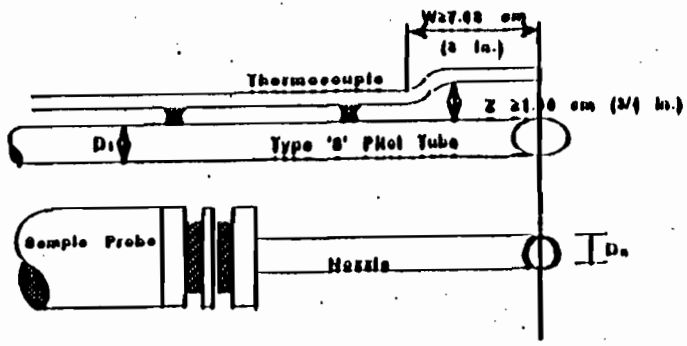
**Note:**

$1.05 \cdot D_i \leq 1.50 \cdot D_i$

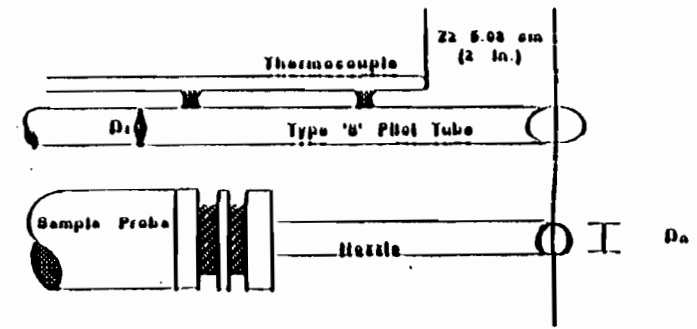
$P_A = P_B$



Minimum pitot-sample probe separation needed to prevent interference



OR



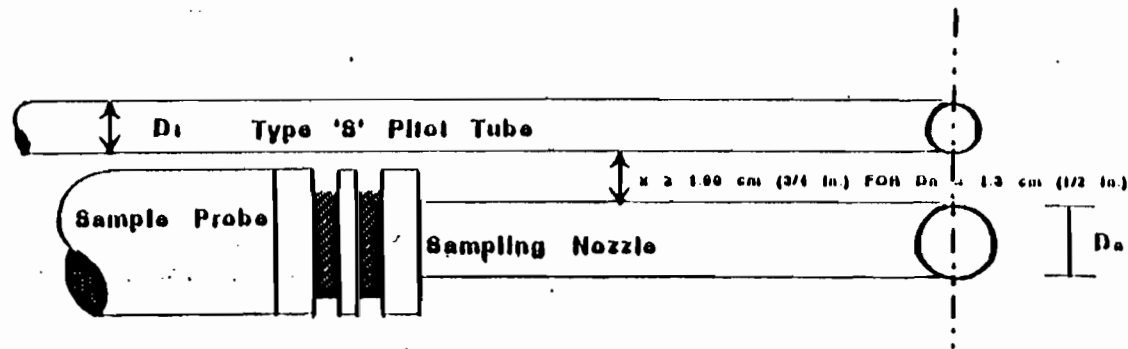
Proper thermocouple placement to prevent interference.



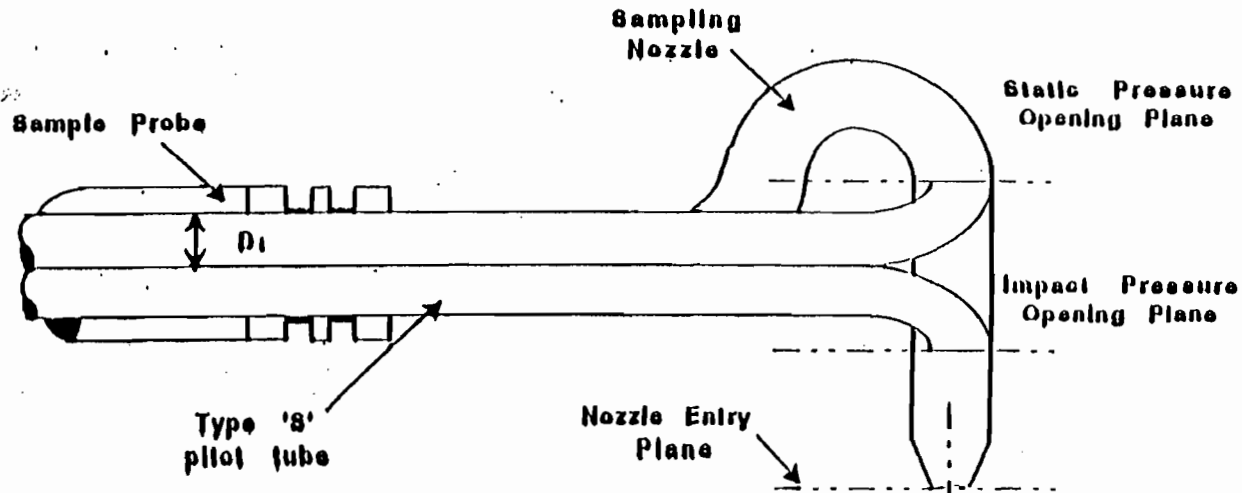
**SANDERS ENGINEERING &  
ANALYTICAL SERVICES, Inc.**

1588 Leroy Stevens Rd. Office: (205) 833-4120  
Mobile, AL 36686 FAX#: (205) 833-2285

Proper pilot tube-sampling nozzle configuration to prevent aero-dynamic interference; bottomhook type nozzle; centers of nozzle and pilot opening aligned;  $D_i$  between 0.48 and 0.95 cm (3/16 and 3/8 in.)



Bottom view showing minimum pilot/nozzle separation



Side view; to prevent pilot tube from interfering with the gas flow streamlines approaching the nozzle, the impact pressure opening plane of the pilot tube shall be even with or above the nozzle entry plane.

Best Available Copy

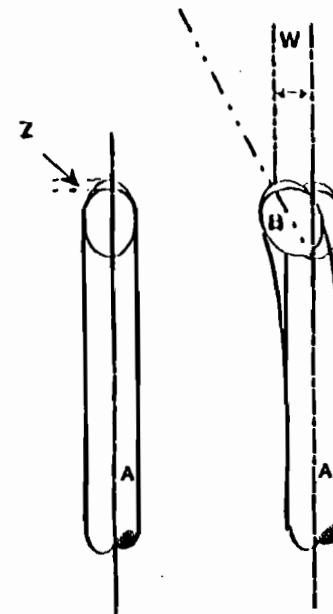
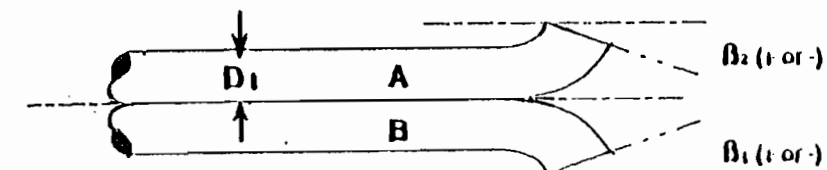
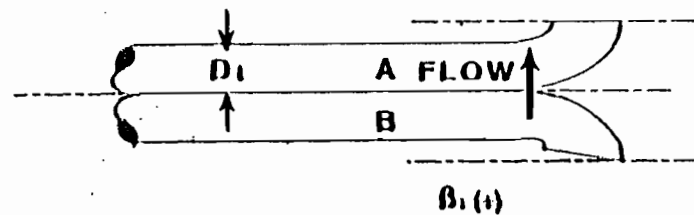
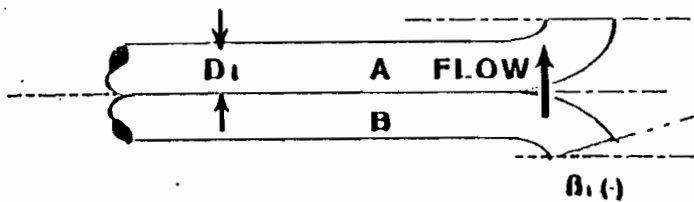
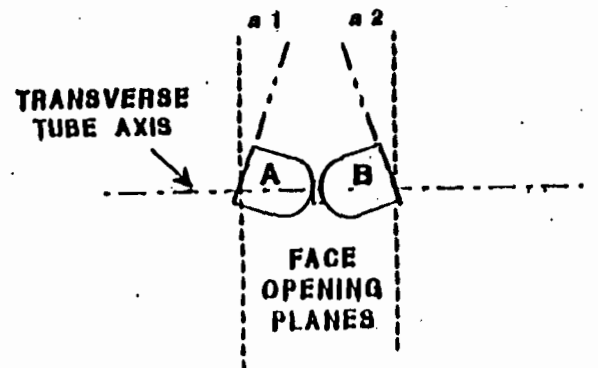
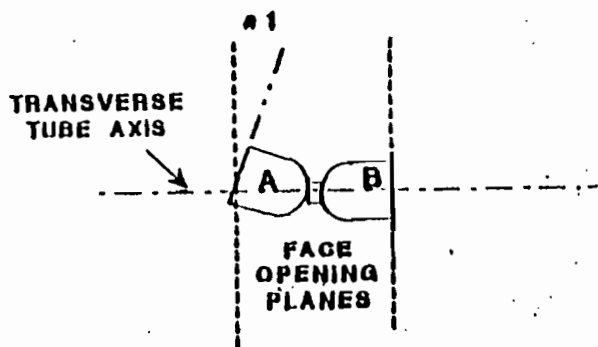


**SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.**

1668 Leroy Stevens Rd.  
Mobile, AL 36695

Office: (205) 633-4120  
FAX#: (205) 633-2285

Types of face-opening misalignment that can result from field use or improper construction of type 'S' pitot tubes. These will not affect the baseline value of  $C_p(a)$  so long as  $\alpha_1$  and  $\alpha_2 < 10^\circ$ ,  $\theta_1$  and  $\theta_2 \leq 5^\circ$ ,  $\delta \leq 0.32$  cm (1/8 in.)





**APPENDIX D OPERATIONAL DATA**

**SCHOLZ ELECTRIC GENERATING PLANT  
PARTICULATE COMPLIANCE TEST CHRONOLOGY  
UNIT # 1  
SOOTBLOWING CONDITIONS  
July 11, 1995**

RUN # 1	START STOP	8:22 a.m. 9:30 a.m.	No problems noted at beginning of run. No problems noted at end of run.
RUN # 2	START STOP	10:00 a.m. 11:05 a.m.	No problems noted at beginning of run. No problems noted at end of run.
RUN # 3	START STOP	11:25 a.m. 12:32 p.m.	No problems noted at beginning of run. No problems noted at end of run.

**SCHOLZ ELECTRIC GENERATING PLANT**  
**PARTICULATE COMPLIANCE TEST**  
**SIX - MINUTE OPACITY AVERAGES**  
**UNIT #1**  
**SOOT BLOWING CONDITIONS**  
**July 11, 1995**

TIME OF 6 MIN. AVERAGE	OPACITY (%)
(RUN # 1)	(RUN # 1)
7:19 - 7:24	.4
7:25 - 7:30	.4
7:31 - 7:36	.4
7:37 - 7:42	.4
7:43 - 7:48	.4
7:49 - 7:54	.4
7:55 - 8:00	.4
8:01 - 8:06	.4
8:07 - 8:12	.4
8:14 - 8:18	.4
8:19 - 8:24	.4
8:25 - 8:30	.4
(RUN # 2)	(RUN # 2)
8:55 - 9:00	.04
9:01 - 9:06	.05
9:07 - 9:12	.04
9:13 - 9:18	.05
9:19 - 9:24	.04
9:25 - 9:30	.04
9:31 - 9:36	.04
9:37 - 9:42	.04
9:43 - 9:48	.04
9:49 - 9:54	.04
9:55 - 10:00	.04
10:01 - 10:06	.04

**SCHOLZ ELECTRIC GENERATING PLANT  
PARTICULATE COMPLIANCE TEST  
SIX - MINUTE OPACITY AVERAGES  
UNIT # 1  
SOOT BLOWING CONDITIONS  
July 11, 1995**

(RUN # 3)	(RUN # 3)
10:25.- 10:30	.04
10:31.- 10:36	.04
10:37 - 10:42	.04
10:43 - 10:48	.04
10:49 - 10:54	.04
10:55 - 11:00	.04
11:01 - 11:06	.04
11:07 - 11:12	.06
11:14 - 11:18	.04
11:19 - 11:24	.05
11:25 -.11:30	.04
11:31 - 11:36	.04

Precipitator Readings

Unit # 1  
 Date 7/11/95  
 Load 49.2

Run # 2  
 Start Time 1000  
 Finish Time 1105

*Soot Blowing*

Precipitator Cabinet	Primary AMPS	Primary Volts	Secondary AMPS	Secondary Voltage
Start				
A	101	320	.80	
B	84	311	.62	
C	65	300	.48	
D	74	389	.52	
E	81	300	.62	
F	60	279	.48	
Finish				
A	106	329	.84	
B	84	310	.62	
C	62	300	.48	
D	73	299	.52	
E	81	300	.62	
F	65	280	.48	

BEST AVAILABLE COPY

SCHOLZ ELECTRIC GENERATING PLANT

Precipitator Readings

Unit # 1  
 Date 7/11/95  
 Load 29.7

Run # 1  
 Start Time 0822  
 Finish Time 0930

*Soot Blowing*

Precipitator Cabinet	Primary AMPS	Primary Volts	Secondary AMPS	Secondary Voltage
Start				
A	107	329	.81	
B	84	319	.62	
C	65	299	.48	
D	72	331	.58	
E	81	310	.62	
F	60	272	.48	
Finish				
A	106	320	.81	
B	82	310	.60	
C	65	290	.48	
D	72	320	.58	
E	81	310	.62	
F	60	270	.48	

Precipitator Readings

Unit #1  
 Date 7/11/95  
 Load 48.7

Run # 3  
 Start Time 1125  
 Finish Time 1232

Soot Blowing

Precipitator Cabinet	Primary AMPS	Primary Volts	Secondary AMPS	Secondary Voltage
Start				
A	105	321	.82	
B	84	319	.62	
C	65	300	.48	
D	73	309	.58	
E	21	300	.62	
F	60	279	.47	
Finish				
A	104	321	.82	
B	84	319	.62	
C	65	300	.48	
D	73	309	.58	
E	21	300	.62	
F	60	279	.47	

SANDERS ENGINEERING & ANALYTICAL SERVICES, INC.

**PARTICULATE EMISSIONS TEST REPORT**  
**STEADY STATE OPERATIONS**

*FOR*

**GULF POWER COMPANY**  
*Plant Scholz, Unit 2*  
*Sneads, Florida*



*July 13, 1995*

1568 LEROY STEVENS ROAD

MOBILE, ALABAMA 36695 • 205/633-4120

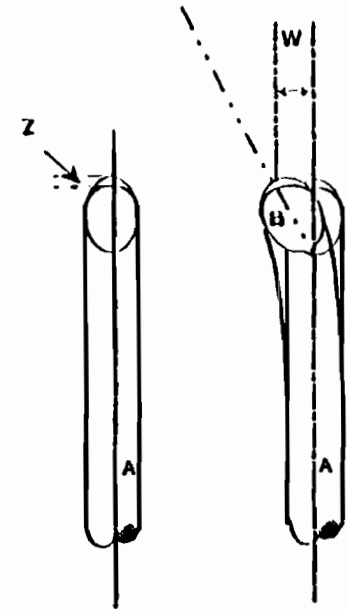
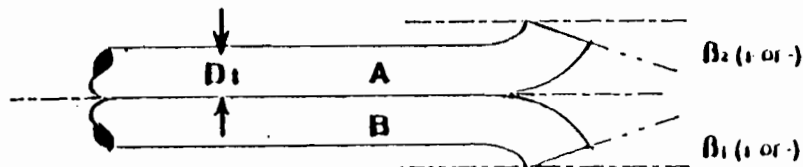
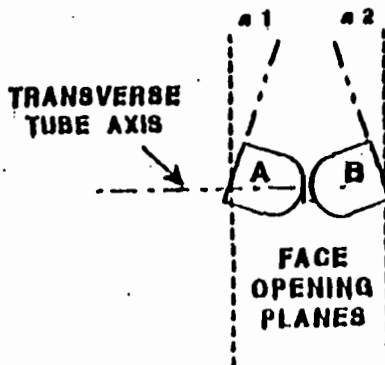
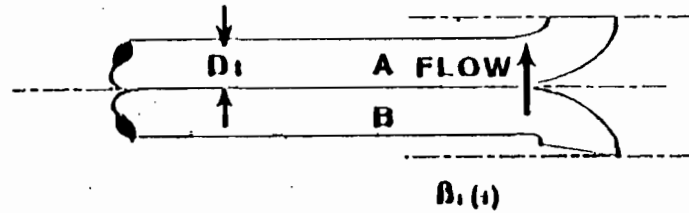
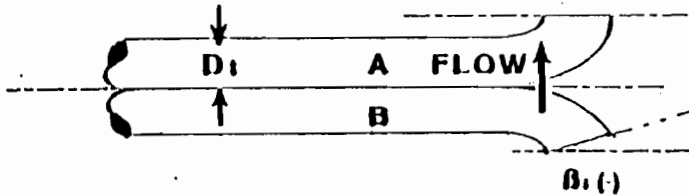
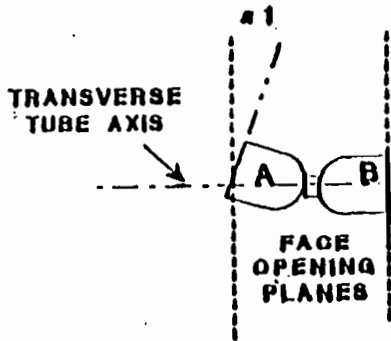


Best Available Copy

# SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

1688 Leroy Stevens Rd. Office: (205) 833-4120  
Mobile, AL 36685 FAX#: (205) 833-2285

Types of face-opening misalignment that can result from field use or improper construction of type 'S' pitot tubes. These will not affect the baseline value of  $C_p(\theta)$  so long as  $\alpha_1$  and  $\alpha_2 < 10^\circ$ ,  $\beta_1$  and  $\beta_2 \leq 6^\circ$ ,  $\delta \leq 0.32$  cm (1/8 in.)



**APPENDIX D OPERATIONAL DATA**

**SCHOLZ ELECTRIC GENERATING PLANT  
PARTICULATE COMPLIANCE TEST CHRONOLOGY  
UNIT # 2  
STEADY STATE CONDITIONS  
July 14,1995**

RUN # 1	START STOP	13:10 p.m. 14:15 p.m.	No problems noted at beginning of run. No problems noted at end of run.
RUN # 2	START STOP	14:41 p.m. 15:47 p.m.	No problems noted at beginning of run. No problems noted at end of run.
RUN # 3	START STOP	16:08 p.m. 17:13 p.m.	No problems noted at beginning of run. No problems noted at end of run.

**SCHOLZ ELECTRIC GENERATING PLANT**  
**PARTICULATE COMPLIANCE TEST**  
**SIX - MINUTE OPACITY AVERAGES**  
**UNIT # 2**  
**STEADY STATE CONDITIONS**  
**July 14,1995**

TIME OF 6 MIN. AVERAGE	OPACITY (%)
(RUN # 1)	(RUN # 1)
12:07 - 12:12	1.6
12:13 - 12:18	1.6
12:19 - 12:24	1.6
12:25 - 12:30	1.6
12:31 - 12:36	1.6
12:37 - 12:42	1.7
12:43 - 12:48	1.6
12:49 - 12:54	1.6
12:55 - 13:00	1.6
13:01 - 13:06	1.6
13:07 - 13:12	1.6
13:13 - 13:18	1.6
(RUN # 2)	(RUN # 2)
13:37 - 13:42	1.8
13:43 - 13:48	1.6
13:49 - 13:54	1.6
13:55 - 14:00	1.6
14:01 - 14:06	1.6
14:07 - 14:12	1.6
14:13 - 14:18	1.6
14:19 - 14:24	1.6
14:25 - 14:30	1.6
14:31 - 14:36	1.6
14:37 - 14:42	1.6
14:43 - 14:48	1.6

**SCHOLZ ELECTRIC GENERATING PLANT  
PARTICULATE COMPLIANCE TEST  
SIX - MINUTE OPACITY AVERAGES  
UNIT # 2  
STEADY STATE CONDITIONS  
July 14, 1995**

(RUN # 3)	(RUN # 3)
15:01 - 15:06	1.6
15:07 - 15:12	1.6
15:13 - 15:18	1.6
15:19 - 15:24	1.6
15:25 - 15:30	1.6
15:31 - 15:36	1.6
15:37 - 15:42	1.6
15:43 - 15:48	1.6
15:49 - 15:54	1.6
15:55 - 16:00	1.6
16:01 - 16:06	1.6
16:07 - 16:12	1.6
16:13 - 16:18	1.6

Precipitator Readings

Unit # 2  
 Date 7/14/95  
 Load 48.6

Run # 1  
 Start Time 1310  
 Finish Time 1415

*Steady State*

Precipitator Cabinet	Primary AMPS	Primary Volts	Secondary AMPS	Secondary Voltage
Start				
A	97	350	.76	
B	91	351	.74	
C	91	301	.63	
D	77	310	.62	
E	78	275	.60	
F	37	275	.54	
Finish				
A	98	350	.76	
B	91	352	.74	
C	91	301	.72	
D	78	310	.62	
E	78	276	.60	
F	37	275	.54	

FD  
 EN  
 183

*prec + ID + Coal samples*

**BEST AVAILABLE COPY**

SCHOLZ ELECTRIC GENERATING PLANT

Precipitator Readings

Unit # 2  
 Date 7/14/95  
 Load 48.5

Run # 2  
 Start Time 1441  
 Finish Time 1547

*Steady State*

Precipitator Cabinet	Primary AMPS	Primary Volts	Secondary AMPS	Secondary Voltage
Start				ED Fun START 183
A	98	348	.76	
B	91	352	.74	
C	92	351	.73	
D	78	310	.62	"
E	78	276	.60	
F	38	275	.54	
Finish				
A	98	348	.76	
B	91	251	.74	
C	92	300	.73	
D	77	310	.62	
E	78	275	.60	
F	38	276	.54	ED Fun END 192

Precipitator Readings

Unit # 2  
 Date 7/14/95  
 Load 48.4

Run # 3  
 Start Time 1608  
 Finish Time 1713

*Steady State*

Precipitator Cabinet	Primary AMPS	Primary Volts	Secondary AMPS	Secondary Voltage
Start				IO FAN
A	98	350	.76	181
B	91	352	.74	
C	91	301	.73	
D	78	310	.62	
E	78	275	.60	
F	.38	276	.55	
Finish				
A	98	350	.76	
B	91	356	.74	
C	91	301	.73	
D	78	310	.62	
E	78	275	.59	
F	38	276	.54	IDF 183



SANDERS ENGINEERING & ANALYTICAL SERVICES, INC.

**PARTICULATE EMISSIONS TEST REPORT**  
**SOOT BLOWING OPERATIONS**

*FOR*

**GULF POWER COMPANY**  
*Plant Scholz, Unit 2*  
*Sneads, Florida*



*July 13, 1995*

1568 LEROY STEVENS ROAD

MOBILE, ALABAMA 36695 • 205/633-4120



SANDERS ENGINEERING & ANALYTICAL SERVICES, INC.

1568 LEROY STEVENS ROAD MOBILE, ALABAMA 36695 • OFFICE 334 / 633-4120  
FAX 334 / 633-2285

ENVIRONMENTAL ENGINEERING  
AIR & WATER QUALITY MODELING  
ENVIRONMENTAL ASSESSMENTS  
PSD ANALYSIS  
EMERGENCY RESPONSE MONITORING

AMBIENT AIR MONITORING  
CONTINUOUS IN-STACK MONITORING  
SOURCE TESTING  
VISIBLE EMISSIONS TESTING  
CONSULTING SERVICES

### REPORT CERTIFICATION

The sampling and analysis for this report was carried out under my direction and supervision.

Date: 7/19/95

Signature: Edward L. Harris  
Edward L. Harris  
Senior Field Service Engineer

I have reviewed the testing details and results in this report and hereby certify that the test report is authentic and accurate to the best of my knowledge.

Date: 7-19-95

Signature: Joseph C. Sanders  
Joseph C. Sanders  
Manager

**TABLE OF CONTENTS**

INTRODUCTION..... 1

SUMMARY AND DISCUSSION OF RESULTS ..... 2

PROCESS DESCRIPTION..... 4

    Source Air Flow..... 4

    Operation During Testing ..... 5

SAMPLE POINT LOCATION..... 6

PARTICULATE SAMPLING PROCEDURE (EPA Method 17) ..... 7

    Particulate Sample Recovery ..... 8

    Particulate Analytical Procedures..... 9

APPENDIX A EQUATIONS AND FIELD DATA SHEETS..... 10

APPENDIX B SAMPLE CALCULATIONS..... 11

APPENDIX C QUALITY CONTROL..... 12

APPENDIX D OPERATIONAL DATA..... 13

**LIST OF TABLES**

TABLE I. SUMMARY OF PARTICULATE TESTING..... 3

**ILLUSTRATIONS**

Figure 1. Air Flow Schematic..... 5  
Figure 2. Sample Point Locations..... 6  
Figure 3. Particulate Sampling Train..... 7

## **1. INTRODUCTION**

Sanders Engineering & Analytical Services, Inc. (SEAS) performed a particulate emissions test during soot blowing operations at Gulf Power Company, Plant Scholz, Unit 2, located in Sneads, Florida. The testing was conducted on July 13, 1995. The testing was performed in accordance with the applicable U.S. EPA procedures specified at **40 CFR, Part 60, Appendix A, Methods 1, 2, 3, 4, and 17.**

The purpose of the test was to demonstrate compliance with the rules and regulations of the Florida Department of Environmental Protection, and to meet the necessary requirements contained in the permit to operate issued by the Florida Department of Environmental Protection.

The test was conducted by Mr. Edward Harris and Mr. Dean Holmes of Sanders Engineering & Analytical Services, Inc., and was coordinated with Mr. John McPherson of Gulf Power Company. Mr. Lewis Nichols and Mr. Jim Boylan of the Florida Department of Environmental Protection were also present to observe the testing.

The test was conducted in accordance with the guidelines of the Florida Department of Environmental Protection. Further discussion of the test methods are included later in the report.

## **2. SUMMARY AND DISCUSSION OF RESULTS**

The results of the particulate emissions test for the soot blowing runs, along with the results of the computations, are summarized in Table I. The equations used in the calculations of the results, along with the completed field data sheets for the testing, are presented in Appendix A. The sample calculations of the first run are presented in Appendix B. The quality control checks of the equipment used in the sampling program are included in Appendix C.

There were no problems encountered during the performance of the test. At the completion of each run, the filter and probe were removed to a relatively clean, draft-free area for clean-up.

The results of the testing indicate the particulate emission rate during soot blowing for Plant Scholz, Unit 2, is 0.016 LBS/MMBTU. The applicable Florida Department of Environmental Protection rules and regulations require an emission rate of no greater than 0.30 LBS/MMBTU. The results of the testing indicate that the unit is in compliance with the particulate emission condition of the permit to operate issued by the Florida Department of Environmental Protection.

**TABLE I. PARTICULATE EMISSIONS TEST RESULTS**  
**GULF POWER COMPANY**  
**PLANT SCHOLZ, UNIT 2, SOOT BLOWING**  
**7/13/95**

Title of Run		<u>RUN 1</u>	<u>RUN 2</u>	<u>RUN 3</u>
Sampling Time -Start	Military	8:04	9:38	11:04
Sampling Time -Stop	Military	9:09	10:44	12:09
F Factor	SDCF/BTU	9820	9820	9820
Static Pressure	In. H2O	0.25	0.25	0.25
Barometric Pressure	In. Hg	30.11	30.11	30.11
Average dH	In. H2O	1.2	1.3	1.2
Meter correction		1.016	1.016	1.016
Avg. Meter Temp.	Deg. F	79.7	85.2	88.0
% O2	%	8.4	8.7	8.8
%CO2	%	9.5	9.0	9.5
Volume Metered	ACF	38.568	40.380	39.115
Volume Water	MI	56.0	77.0	67.0
Sampling Time	Minutes	60	60	60
Nozzle Diameter	Inches	0.241	0.241	0.239
Avg. Stack Temp.	Deg. F	319.3	324.9	326.8
Area of Stack	Sq. Feet	89.3330	89.3330	89.3330
Wt. of Part.	Mg.	17.9	16.9	15.8
Number of Points		30	30	30
Avg. Sqrt dP	In. H2O	0.7761	0.8016	0.7932

**RESULTS OF COMPUTATIONS**

		<u>RUN 1</u>	<u>RUN 2</u>	<u>RUN 3</u>	<u>Average</u>
Volume of Gas Sampled	SDCF	38.679	40.092	38.631	
H2O vapor in Gas Stream	PERCENT	6.4	8.3	7.5	7.4
Avg. Stack Gas Velocity	FT/SEC	52.5	54.7	54.1	53.8
Volumetric Flow Rate	SDCF/M	179,889	182,277	181,088	181,085
Volumetric Flow Rate	ACF/M	281,652	293,404	289,846	288,301
Particulate Conc.	Grs/SDCF	0.007	0.006	0.006	0.007
Particulate Conc.	Grs/ACF	0.005	0.004	0.004	0.004
Particulate Mass Rate	Lb/Hr	11.0	10.1	9.8	10.3
Particulate Mass Rate	Lb/MMBtu	0.017	0.016	0.015	0.016
Heat Input	F Factor MMBTU/Hr	657.37	650.11	640.57	649.35
Percent of Isokinetic	%	101.1	103.4	102.0	



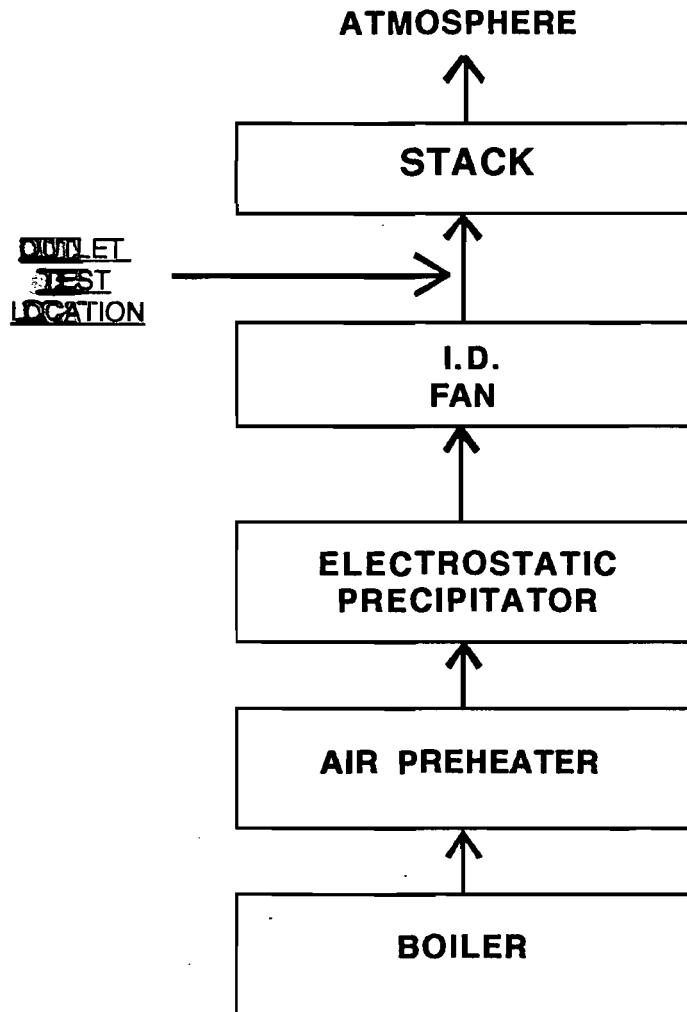
### **3. PROCESS DESCRIPTION**

The process consists of a steam electric generating unit firing bituminous coal for the production of electric energy. The coal is received by barge, and loaded directly onto the conveyor feeding the plant, or onto the stockpile and later loaded onto the conveyor belt transporting the coal to the plant. The coal from the conveyor is loaded into bunkers capable of holding between 36 to 48 hours supply of coal. The coal is then fed to pulverizing mills before being fired in the unit through the burners. Upon combustion of the coal in the fire box, approximately 20 percent of the ash falls to the bottom of the boiler and is removed by the ash removal system. The remaining 80 percent exits with the flue gases through the heat exchange and economizer sections of the furnace, and is collected by electrostatic precipitators.

#### **3.1. Source Air Flow**

The air flow schematic which depicts the passage of the flue gases exhausted from Scholz, Unit 2, are presented in Figure 1.

Figure 1. Air Flow Schematic



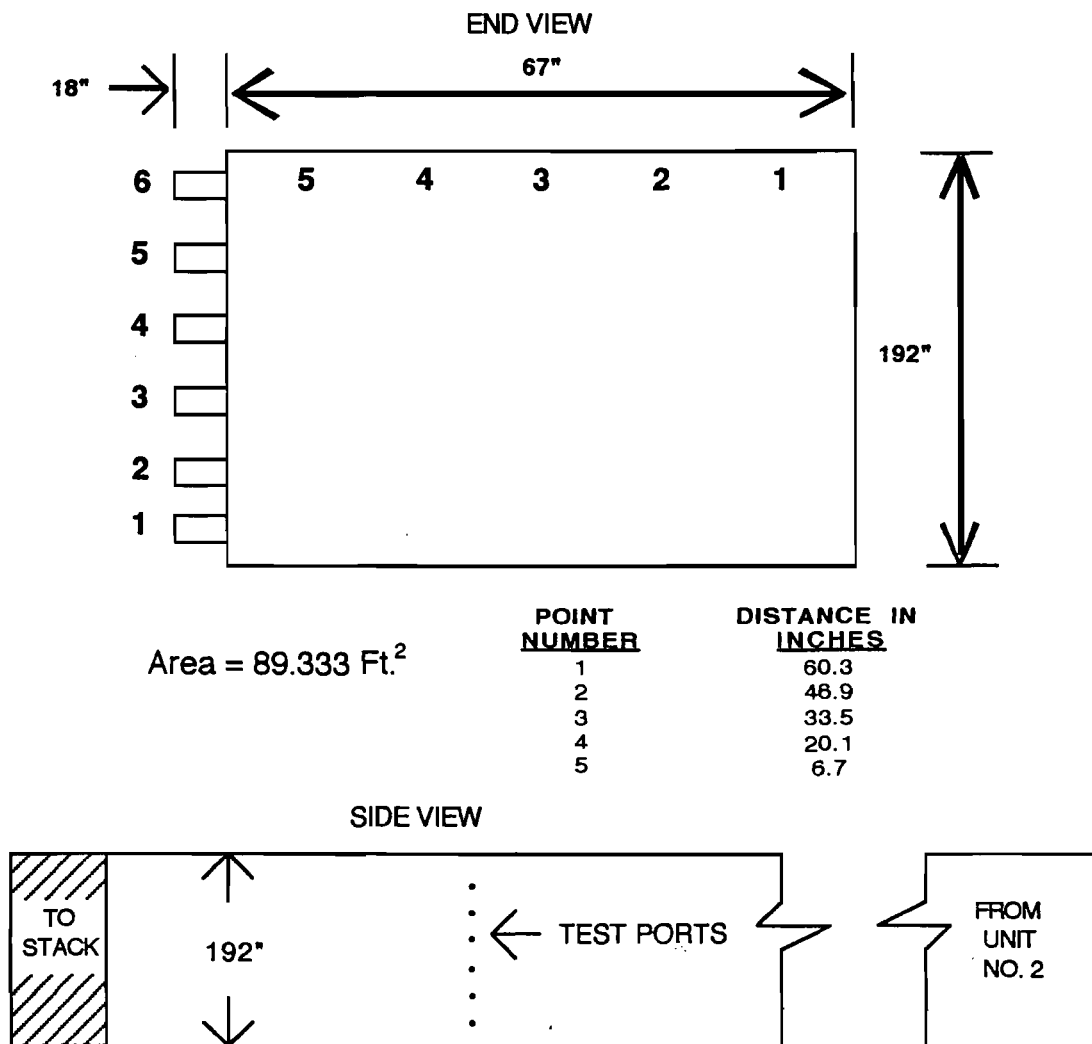
### 3.2. Operation During Testing

The average heat input during soot blowing operation, as based on F-factor calculations, was 649.35 million BTU per hour resulting in the production of approximately 50 megawatts of electricity. Precipitator data supplied by Gulf Power personnel is given in Appendix D.

4. SAMPLE POINT LOCATION

The sample point locations and outlet duct schematic are presented in Figure 2. Method 1 was used for determination of the number and location of sampling points. The minimum number of points (25) required for rectangular stacks was met by sampling a total of 30 points.

Figure 2. Sample Point Locations

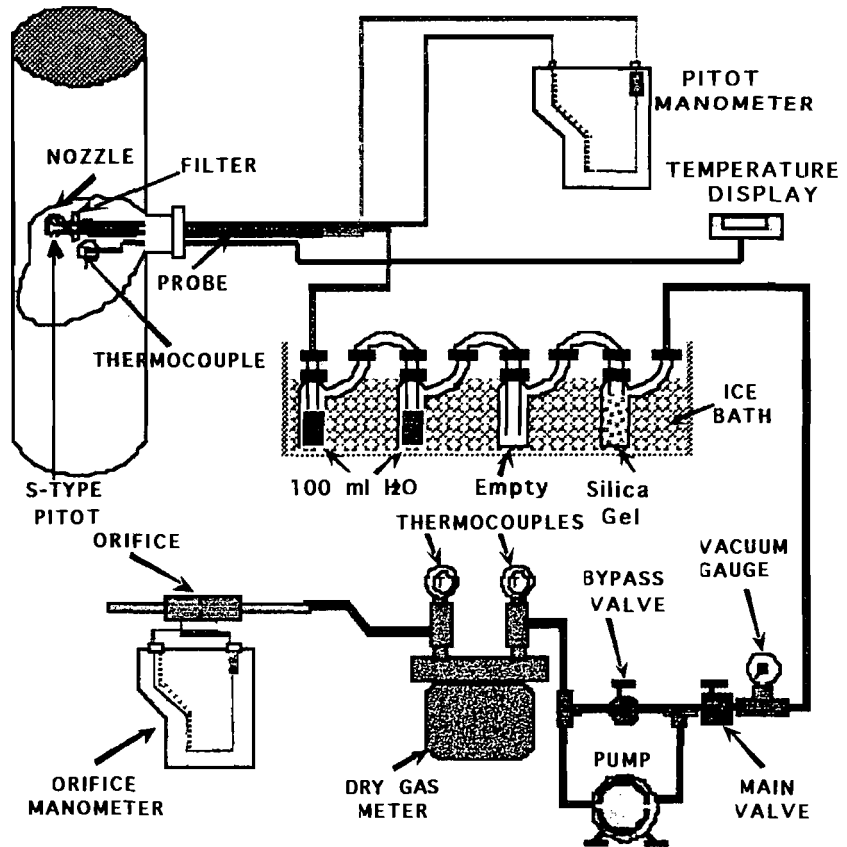


**5. PARTICULATE SAMPLING PROCEDURE (EPA Method 17)**

The sampling procedure utilized is that specified in **40 CFR, Part 60, Appendix A, Method 17**, as modified by the governing regulatory agency. A brief description of this procedure is as follows:

The first impingers were partially filled with 100 milliliters of deionized water. The next impinger was left empty to act as a moisture trap. Preweighed 6 to 16 mesh indication silica gel was added to the last impinger. The sampling equipment manufactured by Lear Siegler (Model 100) or Sanders Engineering

**Figure 3. Particulate Sampling Train**



(Model 200) was assembled as shown in the attached drawing. The system was leak checked by plugging the inlet to the nozzle and pulling a 15 inch mercury vacuum. A leakage rate not in excess of 0.02 cubic feet per minute was considered acceptable.

The inside dimensions of the stack liner were measured and recorded. The required number of sampling points were marked on the probe for easy visibility. The range of velocity pressure, the percent moisture, and the temperature of the effluent gases were determined. From this data, the correct nozzle size and the nomograph multiplication factor were determined.

Crushed ice was placed around the impingers. The nozzle was placed on the first traverse point with the tip pointing directly into the gas stream. The pump was started immediately and the flow was adjusted to isokinetic sampling conditions. After the required time interval had elapsed, the probe was repositioned to the next traverse point and isokinetic sampling was re-established. This was performed for each point until the run was completed. Readings were taken at each point and recorded on the field data sheet. At the conclusion of each run, the pump was turned off and the final readings were recorded.

### **5.1. Particulate Sample Recovery**

Care was exercised in moving the collection train to the sample recovery area to minimize the loss of collected sample, or the gain of extraneous particulate matter. The volume of water in the impingers was measured, the silica gel impinger was weighed and recorded on the field data sheet. The nozzle, and all sample-exposed surfaces were washed with reagent grade acetone into a clean sample container. A brush was used to loosen any adhering particulate matter and subsequent washings were placed into the container. The filter was carefully removed from the fritted support and placed in a clean separate sample container. A sample of the acetone used in the washing was saved for a blank laboratory analysis.

## **5.2. Particulate Analytical Procedures**

The filter and any loose particulate matter were transferred from the sample container to a clean, tared weighing dish. The filter was placed in a desiccator for at least 24 hours and then weighed to the nearest 0.1 milligram until a constant weight was obtained. The original weight of the filter was deducted, and the weight gain was recorded to the nearest 0.1 milligram.

The wash solution was transferred to a clean, tared beaker. The solution was evaporated to dryness, desiccated to a constant weight, and the weight gain was recorded to the nearest 0.1 milligram.

**APPENDIX A EQUATIONS AND FIELD DATA SHEETS**

## EQUATIONS

$$1. \quad P_s = P_{\text{bar}} + \frac{P_g}{13.6}$$

$$2. \quad P_m = P_{\text{bar}} + \frac{\overline{\Delta H}}{13.6}$$

$$3. \quad V_s = K_p C_p \sqrt{\overline{\Delta P}} \sqrt{\frac{\overline{T_s}}{M_s P_s}}$$

$$4. \quad V_{m(\text{Std})} = K_1 V_m Y \left[ \frac{P_{\text{bar}} + \frac{\overline{\Delta H}}{13.6}}{\overline{T_m}} \right]$$

$$5. \quad V_{w(\text{Std})} = 0.04707 V_{1c}$$

$$6. \quad B_{ws} = \frac{V_{w(\text{Std})}}{V_{m(\text{Std})} + V_{w(\text{Std})}}$$

$$7. \quad M_d = 0.44 (\% \text{CO}_2) + 0.32 (\% \text{O}_2) + 0.28 (\% \text{N}_2 + \% \text{CO})$$

$$8. \quad M_s = M_d (1 - B_{ws}) + 18 (B_{ws})$$

$$9. \quad EA = \left[ \frac{(\% \text{O}_2 - 0.5 (\% \text{CO}))}{0.264 (\% \text{N}_2) - ((\% \text{O}_2) - 0.5 (\% \text{CO}))} \right] 100$$



$$10. \quad Q_a = (V_s) (A_s) (60)$$

$$11. \quad Q_s = Q_a (1 - B_{ws}) \frac{(528)}{\bar{T}_s} \frac{(P_s)}{29.92}$$

$$12. \quad E_H = \left( \frac{PMR}{H_I} \right)$$

$$13. \quad E = C_a F_{O_2} \left( \frac{20.9}{20.9 - \%O_2} \right)$$

$$14. \quad C_s = 0.0154 \frac{M_n}{V_{m(Std)}}$$

$$15. \quad C_{50} = \frac{21 C_s}{21 - [(1.5) (\%O_2) - 0.133 (N_2) - 0.75 (\%CO)]}$$

$$16. \quad C_{12} = \frac{C_s (12)}{\%CO_2}$$

$$17. \quad PMR = (C_s) (Q_s) \frac{(60)}{7000}$$

$$18. \quad V_n = \left[ (0.002669) (V_{1c}) + \frac{V_m Y}{T_m} \left( p_{bar} + \frac{\bar{\Delta H}}{13.6} \right) \right] \frac{\bar{T}_s}{P_s}$$

$$19. \quad I = \frac{100 V_n}{(60) \emptyset V_s A_n}$$

## NOMENCLATURE

- $A_n$  = Cross-sectional area of nozzle, ft<sup>2</sup>
- $A_s$  = Cross sectional area of stack, ft<sup>2</sup>
- $B_{ws}$  = Water vapor in the gas stream,  
proportion by volume (dimensionless)
- $C_p$  = Pitot tube coefficient (dimensionless) (0.84)
- $C_s$  = Particulate concentration, grains/SDCF
- $C_d$  = Particulate concentration, lbs/SDCF
- $C_{12}$  = Particulate concentration ( $C_s$  adjusted to 12% CO )  
grains/SDCF
- $C_{50}$  = Particulate concentration ( $C_s$  adjusted to 50% excess air)  
grains/SDCF
- EA = Excess air, %
- E = Emission in lb/mmBTU
- $E_H$  = Emission in lb/mmBTU, based on heat input
- $H_I$  = Total Heat Input, Million BTU per Hour (MMBTU/hr)
- I = Percent of isokinetic sampling
- $K_1$  = 17.64 °R/ inches Hg
- $K_p$  = Pitot tube constant,  
$$85.49 \text{ ft/sec} \left[ \frac{(\text{lb/lb-mole}) (\text{in. Hg})}{(^\circ\text{R}) (\text{inc. H}_2\text{O})} \right]^{\frac{1}{2}}$$
- $M_n$  = Total amount of particulate collected, mg
- $M_d$  = Molecular weight of stack gas; dry basis, lb/lb mole
- $M_s$  = Molecular weight of stack gas; wet basis, lb/lb mole
- $P_{bar}$  = Barometric pressure at the sampling site, in. Hg

## NOMENCLATURE (continued)

- $P_m$  = Meter pressure, in. Hg
- $P_s$  = Absolute stack pressure, in. Hg
- $P_g$  = Stack static pressure, in. H<sub>2</sub>O
- PMR = Particulate mass rate, lb/Hr
- $Q_a$  = Volumetric flow rate ACFM
- $Q_s$  = Volumetric flow rate SDCFM
- $V_s$  = Average stack gas velocity, ft/sec
- $V_{lc}$  = Total volume of liquid collected in impingers & silica gel, ml
- $V_m$  = Volume of gas sample as measured by dry gas meter, ACF
- $V_{m(std)}$  = Volume of gas sample measured by dry gas meter,  
corrected to standard conditions, SDCF
- $V_{w(std)}$  = Volume of water vapor in gas sample, corrected to standard  
conditions, SCF
- $V_n$  = Volume collected at stack conditions through nozzle, ACF
- Y = Dry gas meter calibration factor (dimensionless)
- $\Delta H$  = Average pressure difference of orifice, in. H<sub>2</sub>O
- $\Delta P$  = Velocity head of stack gas, in. H<sub>2</sub>O
- $\sqrt{\Delta P}$  = Average of square roots of the velocity pressure, in. H<sub>2</sub>O
- $\emptyset$  = Total sampling time, minutes
- %CO<sub>2</sub>, %O<sub>2</sub>, N<sub>2</sub>, %CO - Number % by volume, dry basis, from gas analysis
- $F_{O_2}$  = Oxygen based F factor (9820 SDCF/mmBTU for bituminous coal)
- $T_s$  = Temperature of the stack, °R (°F + 460)



SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

1588 Larcy Stevens Rd.  
 Mezzie, AL 36685

Office: (205) 533-4120  
 FAX#: (205) 533-2225

FIELD DATA SHEET

COMPANY GPCO DATE 7-13-95 DGM# S-101  
 PLANT Scholz OPERATOR ELH 242 .75  
 UNIT #2 <sup>Scot</sup> Blow METHOD IT PROCES N/A 8'  
water length

RUN 1

NOZZLE CALIBRATION		FILTER NUMBER
PRE	POST	
.241	.241	<u>1246</u>
.241	.241	
.241	.241	
.241	.241	
AVERAGE	AVERAGE	

RUN 2

NOZZLE CALIBRATION		FILTER NUMBER
PRE	POST	
.241	.241	<u>1247</u>
.241	.240	
.240	.241	
.241	.240	
AVERAGE	AVERAGE	

RUN 3

NOZZLE CALIBRATION		FILTER NUMBER
PRE	POST	
.239	.239	<u>1248</u>
.239	.239	
.239	.239	
.239	.239	
AVERAGE	AVERAGE	

METER READING

<u>746.168</u>	
<u>707.600</u>	
<u>38.568</u>	
NET	NET

METER READING

<u>787.980</u>	
<u>747.600</u>	
<u>40.380</u>	
NET	NET

METER READING

<u>828.615</u>	
<u>789.500</u>	
<u>39.115</u>	
NET	NET

LEAK CHECK

SYSTEM		PITOT	
PRE	POST	PRE	POST
<u>15</u>	<u>12</u>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<u>0.000</u>	<u>0.000</u>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

LEAK CHECK

SYSTEM		PITOT	
PRE	POST	PRE	POST
<u>15</u>	<u>12</u>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<u>0.001</u>	<u>0.002</u>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

LEAK CHECK

SYSTEM		PITOT	
PRE	POST	PRE	POST
<u>15</u>	<u>13</u>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
<u>0.000</u>	<u>0.005</u>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

VOLUME OF LIQUID WATER COLLECTED

MF. 1	MF. 2	MF. 3	MF. 4
<u>142</u>	<u>100</u>	<u>0</u>	<u>1364.0</u>
<u>100</u>	<u>100</u>	<u>0</u>	<u>1350.0</u>
<u>42</u>	<u>0</u>	<u>0</u>	<u>14.0</u>
NET	NET	NET	NET
			TOTAL <u>56.0</u>

VOLUME OF LIQUID WATER COLLECTED

MF. 1	MF. 2	MF. 3	MF. 4
<u>154</u>	<u>100</u>	<u>0</u>	<u>1442.0</u>
<u>100</u>	<u>100</u>	<u>0</u>	<u>1424.0</u>
<u>54</u>	<u>0</u>	<u>0</u>	<u>23.0</u>
NET	NET	NET	NET
			TOTAL <u>77.0</u>

VOLUME OF LIQUID WATER COLLECTED

MF. 1	MF. 2	MF. 3	MF. 4
<u>160</u>	<u>100</u>	<u>0</u>	<u>1454.0</u>
<u>100</u>	<u>100</u>	<u>0</u>	<u>1447.0</u>
<u>60</u>	<u>0</u>	<u>0</u>	<u>7.0</u>
NET	NET	NET	NET
			TOTAL <u>67.0</u>

GAS ANALYSIS

O <sub>2</sub> <u>8.4 %</u>	STATIC <u>+ .25</u>
CO <sub>2</sub> <u>9.5 %</u>	BAROMETRIC
CO <u>-</u>	<u>30.11</u>

GAS ANALYSIS

O <sub>2</sub> <u>8.7 %</u>	STATIC <u>+ .25</u>
CO <sub>2</sub> <u>9.0 %</u>	BAROMETRIC
CO <u>-</u>	<u>30.11</u>

GAS ANALYSIS

O <sub>2</sub> <u>8.8 %</u>	STATIC <u>+ .25</u>
CO <sub>2</sub> <u>9.5 %</u>	BAROMETRIC
CO <u>-</u>	<u>30.11</u>



SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

1568 Leroy Stevens Rd.  
Mobile, AL 36695

Office: (205) 633-4120  
FAX#: (205) 633-2285

PORT # POINT #	TIME	GAS METER VOLUME (cu.ft.)	VEL. HEAD ΔP In. H <sub>2</sub> O	ORIFICE HEAD ΔH In. H <sub>2</sub> O	TEMPERATURE °F					VAC. In. Hg	
					STACK	PROBE	HOT BOX	IMP.	GAS METER		
									IN		OUT
1- 1	8:04	707.600	1.10	2.04	319	NA	NA	47	77	77	6
2	:06	709.300	.81	1.50	320			✓	77	77	5
3	:08	710.700	.52	.96	320			✓	77	77	3
4	:10	712.000	.85	1.57	320			✓	78	77	4
5	:12	713.500	.90	1.66	300			✓	78	77	4.5
2- 6	8:14	715.030	1.20	2.21	320			✓	78	78	6
2	:16	716.800	1.0	1.84	321			✓	78	78	6
3	:18	718.400	.76	1.40	321			✓	78	78	5
4	:20	719.800	1.0	1.84	320			✓	78	78	5.5
5	:22	721.500	1.35	2.49	317			✓	79	78	7
3- 1	8:26	723.380	1.10	2.03	320			58	79	79	6
2	:28	725.100	.56	1.03	320			✓	79	79	3.5
3	:30	726.300	.45	.83	320			✓	79	79	3
4	:32	727.450	.40	.73	320			✓	79	79	2.5
5	:34	728.600	.62	1.14	320			✓	80	79	3.5
4- 1	8:37	729.850	1.0	1.85	320			60	80	79	6
2	:39	731.400	.77	1.42	322			✓	80	79	5
3	:41	732.950	.50	.92	321			✓	80	80	3.5
4	:43	734.200	.45	.83	321			✓	80	80	3.5
5	:45	735.250	.52	.96	317			✓	80	80	3.5
5- 1	8:48	736.400	.63	1.17	320			✓	81	80	3.5
2	:50	737.700	.51	.94	321			60	81	81	3.5
3	:52	738.850	.30	.55	321			✓	82	81	2.5
4	:54	739.800	.30	.55	321			✓	82	81	2.5

✓ INDICATES TEMPERATURES MEET REQUIRED LIMITS

• or • 248°    • or • 248°    less than 88°

COMPANY GPCO  
PLANT Schaly  
          S.B.  
UNIT #2

OPERATOR ELH  
DATE 7-13-95  
RUN# 1



PORT #	TIME	GAS METER VOL. (cu. ft.)	VEL. HEAD $\Delta P$ in. H <sub>2</sub> O	ORIFICE HEAD $\Delta H$ in. H <sub>2</sub> O	TEMPERATURE °F					VAC. in. H <sub>g</sub>	
					STACK	PROBE	HOT BOX	IMP.	GAS METER		
POINT #									IN	OUT	
6 - 1	9:38	747.600	.45	.83	322	N/A	N/A	56	83	83	2
2	:40	748.700	.25	.46	322			✓	83	83	2
3	:42	749.600	.24	.44	322			✓	83	83	2
4	:44	750.600	.24	.44	322			✓	84	84	2
5	:46	751.300	.17	.31	322			✓	84	84	1.5
5 - 1	:49	752.100	.69	1.28	322			56	84	84	3
2	:51	753.400	.53	.99	325			✓	84	84	3
3	:53	754.600	.34	.63	325			✓	84	84	2.5
4	:55	755.800	.30	.55	324			✓	84	84	2
5	:57	756.800	.35	.65	321			✓	84	84	2.5
4 - 1	10:00	757.640	.95	1.77	327			✓	85	84	5
2	:02	759.250	.71	1.32	327			✓	85	85	5
3	:04	760.600	.50	.93	327			✓	85	85	4
4	:06	761.900	.50	.93	325			✓	85	85	4
5	:08	763.000	.55	1.02	323			✓	85	85	4
3 - 1	10:12	764.350	1.05	1.95	323			✓	86	85	6
2	:14	766.100	.70	1.30	327			✓	86	85	5
3	:16	767.500	.50	.93	326			✓	86	86	4
4	:18	768.700	.50	.93	326			✓	86	86	4
5	:20	769.900	.68	1.27	326			✓	86	86	4
2 - 1	:23	771.260	1.40	2.61	326			✓	86	86	8
2	:25	773.200	1.0	1.87	328			✓	86	86	6.5
3	:27	774.900	.95	1.77	327			✓	86	86	6.5
4	:29	776.500	1.10	2.05	327			✓	86	86	6.5

CHECK INDICATES TEMPERATURES MEET REQUIRED LIMITS.

COMPANY GPCO DATE 7-13-95  
 SITE Scholz #2 S.B. RUN # 2 PAGE 4 OF 7





PORT #	TIME	GAS METER VOL. (cu. ft.)	VEL. HEAD ΔP in. H <sub>2</sub> O	ORIFICE HEAD ΔH in. H <sub>2</sub> O	TEMPERATURE °F					VAC. in. H <sub>g</sub>	
					STACK	<del>PROBE</del>	<del>NOT BOX</del>	IMP.	GAS METER		
POINT #									IN	OUT	
1-1	11:04	789.500	1.25	2.25	328	N/A	N/A	52	87	87	7
2	:06	791.400	.93	1.67	329			✓	87	87	6
3	:08	793.000	.70	1.26	329			✓	87	87	5
4	:10	794.300	.82	1.47	329			✓	87	87	5
5	:12	795.800	.85	1.53	327			✓	87	87	5
2-1	11:15	797.390	1.50	2.70	327			52	87	87	8.5
2	:17	799.250	.99	1.78	329			✓	87	87	6.5
3	:19	800.900	.92	1.65	328			✓	87	87	6
4	:21	802.400	1.09	1.96	328			✓	87	87	6
5	:23	804.100	1.30	2.30	324			✓	87	87	7
3-1	11:26	805.880	1.20	2.16	326			✓	88	88	6
2	:28	807.600	.69	1.24	328			✓	88	88	5
3	:30	809.000	.53	.95	329			✓	88	88	5
4	:32	810.200	.52	.93	328			✓	88	88	4
5	:34	811.400	.65	1.17	328			✓	88	88	4.5
4-1	11:37	812.740	1.0	1.80	328			✓	88	88	6
2	:39	814.300	.55	.99	328			✓	88	88	4
3	:41	815.700	.46	.82	328			✓	88	88	4
4	:43	816.800	.32	.57	327			✓	89	88	3
5	:45	817.700	.55	.99	325			✓	89	88	4
5-1	11:49	818.865	.75	1.35	327			✓	89	89	5
2	:51	820.200	.52	.94	326			✓	89	89	4.5
3	:53	821.450	.33	.59	326			✓	89	89	3.5
4	:55	822.350	.30	.54	325			✓	89	89	3

CHECK INDICATES TEMPERATURES MEET REQUIRED LIMITS.

COMPANY GPCO DATE 7-13-95  
 SITE Schaly #2 S.B. RUN # 3 PAGE 6 OF 7



## LABORATORY ANALYSIS & CHAIN OF CUSTODY

COMPANY/PLANT: BPCO / Scholzy

UNIT #: <sup>Soot</sup> #2 Blow DATE OF TEST: 7-13-95 TYPE OF TEST:  M-5  M-17  OTHER \_\_\_\_\_

SAMPLE #	RELINQUISHED BY	RECEIVED BY	TIME	DATE	REASON FOR CHANGE
1246 ? Wash	<del>E.H.H.</del>	<del>E.H.H.</del>	<del>10:43</del>	<del>7-17-95</del>	<i>Analysis</i>
1247 ? Wash					
1248 ? Wash					

UNIT # 2 Soot Blow

RUN # <u>1</u>	FILTER # <u>1246</u>	BEAKER # <u>28</u>	WASH (ML) <u>30</u>
FINAL WEIGHT	<u>135.2mg</u>	<u>67789.4mg</u>	
INITIAL WEIGHT	<u>121.4mg</u>	<u>67785.3mg</u>	
DIFFERENCE	<u>13.8</u>	<u>4.1</u>	
CORRECTED TOTAL WEIGHT		<u>17.9</u>	
RUN # <u>2</u>	FILTER # <del>1247</del>	BEAKER # <u>44</u>	WASH (ML) <u>30</u>
FINAL WEIGHT	<u>139.4mg</u>	<u>66934.3mg</u>	
INITIAL WEIGHT	<u>124.4mg</u>	<u>66932.4mg</u>	
DIFFERENCE	<u>15.0</u>	<u>1.9</u>	
CORRECTED TOTAL WEIGHT		<u>16.9</u>	
RUN # <u>3</u>	FILTER # <u>1248</u>	BEAKER # <u>45</u>	WASH (ML) <u>30</u>
FINAL WEIGHT	<u>139.8mg</u>	<u>67590.2mg</u>	
INITIAL WEIGHT	<u>125.2mg</u>	<u>67589.0mg</u>	
DIFFERENCE	<u>14.6</u>	<u>1.2</u>	
CORRECTED TOTAL WEIGHT		<u>15.8</u>	
RUN # _____	FILTER # _____	BEAKER # _____	WASH (ML) _____
FINAL WEIGHT			
INITIAL WEIGHT			
DIFFERENCE			
CORRECTED TOTAL WEIGHT			

UNIT # \_\_\_\_\_

RUN # _____	FILTER # _____	BEAKER # _____	WASH (ML) _____
FINAL WEIGHT			
INITIAL WEIGHT			
DIFFERENCE			
CORRECTED TOTAL WEIGHT			
RUN # _____	FILTER # _____	BEAKER # _____	WASH (ML) _____
FINAL WEIGHT			
INITIAL WEIGHT			
DIFFERENCE			
CORRECTED TOTAL WEIGHT			
WASH SOLVENT BLANK (ML)	<u>100</u>	BEAKER # <u>36</u>	WASH (ML) <u>100</u>
FINAL WEIGHT		<u>67940.3</u>	
INITIAL WEIGHT		<u>67940.3</u>	
DIFFERENCE		<u>0.0</u>	
CORRECTION FACTOR (MG/ML)		<u>0.0</u>	

ALL WEIGHTS ARE IN MILLIGRAMS (MG)

**APPENDIX B SAMPLE CALCULATIONS**

Input and Constants

$$f := \frac{9820 \text{ ft}^3}{\text{mm btu}}$$

$$pg := 0.25 \text{ in. H}_2\text{O}$$

$$pbar := 30.11 \text{ in. Hg.}$$

$$Ahavg := 1.2 \text{ in. H}_2\text{O}$$

$$y := 1.016$$

$$tm := 79.7 \text{ }^\circ\text{F}$$

$$o_2 := 8.4$$

$$co_2 := 9.5$$
  

$$vm := 38.568 \text{ ft}^3$$

$$vlc := 56. \text{ ml}$$

$$theta := 60 \text{ min}$$

$$nozdia := 0.241 \text{ in.}$$

$$ts := 319.3 \text{ }^\circ\text{F}$$
  

$$as := 89.333 \text{ ft}^2$$

$$mn := 17.9 \text{ mg}$$

$$numberofpoints := 30$$
  

$$sqrtAp := 0.7761 \text{ in. H}_2\text{O}^{0.5}$$
  

$$kp := \frac{85.49 \text{ 1 ft 1 (} \frac{\text{lb in. Hg.}}{\text{lb-mole } ^\circ\text{R in. H}_2\text{O}} \text{)}^{0.5}}{1 \text{ sec}}$$
  

$$cp := 0.84$$
  

$$k1 := \frac{17.64 \text{ }^\circ\text{R}}{\text{in. Hg.}}$$

$$ts = \frac{(ts + 460 \text{ } ^\circ\text{F}) \text{ } ^\circ\text{R}}{\text{ } ^\circ\text{F}}$$

779.3 °R

$$tm = \frac{(tm + 460 \text{ } ^\circ\text{F}) \text{ } ^\circ\text{R}}{\text{ } ^\circ\text{F}}$$

539.7 °R

$$n_2 = 100 - o_2 - co_2$$

82.1

$$an = \frac{\text{nozdia}^2 \cdot 3.1416}{4 \left( \frac{12 \text{ in.}}{\text{ft}} \right)^2}$$

0.000316783 ft<sup>2</sup>

**Calculations**

**Equation 1**

$$ps = pbar + \frac{pg}{13.6 \text{ in. H}_2\text{O}} \times 1 \text{ in. Hg.}$$

30.1284 in. Hg.

**Equation 2**

$$pm = pbar + \frac{\Delta havg}{13.6 \text{ in. H}_2\text{O}} \times \text{in. Hg.}$$

30.1982 in. Hg.

**Equation 3**

$$k1 \text{ vm } \gamma \left( pbar + \frac{\Delta havg}{13.6 \text{ in. H}_2\text{O}} \right) \times \text{in. Hg.}$$

$$vmstd = \frac{\quad}{tm}$$

<sup>3</sup>  
38.6766 ft

**Equation 4**

$$vwstd = \frac{0.04707 \text{ ft } vlc^3}{ml}$$

<sup>3</sup>  
2.63592 ft

**Equation 5**

$$bws = \frac{vwstd}{vmstd + vwstd}$$

0.0638044

Equation 6

$$md = \frac{(0.44 \text{ co}_2 + 0.32 \text{ o}_2 + 0.28 \text{ n}_2) \text{ lb}}{\text{lb-mole}}$$

$$\frac{29.856 \text{ lb}}{\text{lb-mole}}$$

Equation 7

$$ms = md (1 - bws) + \frac{bws \text{ 18 lb}}{\text{lb-mole}}$$

$$\frac{29.0995 \text{ lb}}{\text{lb-mole}}$$

Equation 8

$$vs = kp \text{ cp } \sqrt{\Delta p} \left( \frac{ts}{ms} \frac{0.5}{ps} \right)$$

$$\frac{52.5453 \text{ ft}}{\text{sec}}$$

Equation 9

$$qa = \frac{vs \text{ as } 60 \text{ sec}}{\text{min}}$$

$$\frac{281642. \text{ ft}^3}{\text{min}}$$

Equation 10

$$qs = \frac{qa (1 - bws) 528 \text{ }^\circ\text{R ps}}{ts \text{ 29.92 in. Hg.}}$$

$$\frac{179890. \text{ ft}^3}{\text{min}}$$



Equation 11

$$cs = \frac{0.0154 \text{ gr mn}}{\text{mg vmstd}}$$

$$\frac{0.0071273 \text{ gr}}{\text{ft}^3}$$

Equation 12

$$pmr = \frac{cs \text{ qs } 60 \text{ min}}{\text{hour} \frac{7000 \text{ gr}}{\text{lb}}}$$

$$\frac{10.9897 \text{ lb}}{\text{hour}}$$

Equation 13

$$e = \frac{cs \text{ f } 20.9 \text{ } 1 \text{ lb}}{(20.9 - o_2) 7000 \text{ gr}}$$

$$\frac{0.0167176 \text{ lb}}{\text{mm btu}}$$

Equation 14

$$vn = \frac{0.002669 \text{ in. Hg. ft}^3 \text{ vlc} \text{ vm y pm}}{\text{ts} \left( \frac{\text{ml } ^\circ\text{R}}{\text{ml } ^\circ\text{R}} + \frac{\text{tm}}{\text{tm}} \right)} \text{ ps}$$

$$60.5785 \text{ ft}^3$$

Equation 15

$$i = \frac{100 \% \text{ vn}}{60 \text{ sec theta vs an}} \text{ min}$$

101.093 %

Equation 16

$$hi = \frac{\text{pmr}}{e} \text{ hour}$$

657.371 mm btu

**APPENDIX C QUALITY CONTROL**

**INITIAL  
METER CALIBRATION FORM - DGM**

DATE: 06-23-95                      Box No. S-101

Ref. DGM Ser. #	1044456	Calibrated By			EDWARD HARRIS	
RUN #		1	2	3	4	5
DELTA H (DGM)		0.50	1.00	1.50	2.00	2.50
Y (Ref. DGM)		0.985	0.985	0.985	0.985	0.985
Reference DGM						
Gas Vol. Initial	806.700	812.800	823.200	830.325	836.536	836.536
Gas Vol. Final	812.800	819.680	830.325	836.536	842.767	842.767
Meter Box DGM						
Gas Vol. Initial	4.900	10.944	21.200	28.200	34.300	34.300
Gas Vol. Final	10.944	17.700	28.200	34.300	40.400	40.400
Reference DGM						
Temp.		Avg.	Avg.	Avg.	Avg.	Avg.
Deg F Initial		86	87	89	89	89
Deg F Final		86	87	89	89	89
Meter Box DGM						
Temp. Initial In		86	87	89	91	92
Temp. Initial Out		85	86	89	91	92
Temp. Final In		86	88	91	92	92
Temp. Final Out		86	88	90	92	92
P Bar IN. Hg		30.10	30.10	30.10	30.10	30.10
Time (sec.)		820	659	555	419	378
Meter Calibration						
Factor (Y)		1.008	1.016	1.016	1.018	1.021
Qm (C.F.M.)		0.434	0.608	0.745	0.861	0.957
Km (Std Pressure)		0.777	0.769	0.768	0.768	0.764
DELTA Ha		1.45	1.47	1.46	1.46	1.47
Average Y (Meter Calibration Factor)					1.016	
Average Km (Standard Pressure)					0.769	
Average DELTA Ha of Orifice					1.460	

Y =  $\leq$  .03  
 Max & Min  $\leq$  .02 from Avg  
 Final Avg within 5% of Initial Avg  
 $\Delta H_a =$  Max & Min  $\leq$  .2 from Avg

<b>FINAL</b> <b>METER CALIBRATION FORM - DGM</b>
---

DATE:	07-17-95	Box No.	S-101
Ref. DGM Ser. #	1044453	Calibrated By	EDWARD HARRIS
RUN #	1	2	3
DELTA H (DGM)	1.5	1.5	1.5
Y (Ref. DGM)	0.995	0.995	0.995
Reference DGM			
Gas Vol. Initial	24.600	39.645	48.307
Gas Vol. Final	39.645	48.307	54.642
Meter Box DGM			
Gas Vol. Initial	88.500	103.200	111.700
Gas Vol. Final	103.200	111.700	117.900
Reference DGM			
Temp.	Avg.	Avg.	Avg.
Deg F Initial	93	95	95
Deg F Final	93	95	95
Meter Box DGM			
Temp. Initial In	93	95	97
Temp. Initial Out	93	95	97
Temp. Final In	93	97	97
Temp. Final Out	93	97	97
P Bar IN. Hg	30.04	30.04	30.04
Time (sec.)	1179	681	495
Meter Calibration			
Factor (Y)	1.015	1.012	1.017
Qm (C.F.M.)	0.730	0.725	0.730
Km (Std Pressure)	0.750	0.743	0.747
DELTA Ha	1.51	1.52	1.50
Average Y (Meter Calibration Factor)			1.014
Initial Y (Meter Calibration Factor)			1.016
Percent Error			0.20%
Average Km (Standard Pressure)			0.746
Average DELTA Ha of Orifice			1.51

### MAGHELIC CALIBRATION

BOX	460	2879	S-100	C-133	175	S-318	S-101	S-110
SER. NO.	91127W W137		91126AM 91	9126A M91	R90125 MR6	R74D	R22D	R20208 A617
RANGE	0-2	0-2	0-2	0-2	0-2	0-5	0-2	0-2
REFERENCE READING	FIELD DEVICE READING							
0.000	0.00		0.02	0.00	0.00	0.00	0.00	0.00
0.050								
0.150								
0.200								
0.250								
0.450								
0.50	0.50	0.51	0.50	0.50	0.50	0.49	0.50	0.50
1.00	1.00	1.02	1.00	0.99	1.00	1.01	1.00	1.00
1.30								
1.80	1.77	1.82	1.78	1.78	1.80	1.80	1.80	1.80
2.50								
4.50								
5.0								
9.0								
13.0								
22.0								

SIGNATURE:

*Edward L. Harris*

DATE:

6/23/95

MAGEHELIC CALIBRATION  
BOX #1

SER. NO.	10720- AB68	R1061- 6AG48	R5031- SEB76	R1062- 9JA82	R1051- 3MR42	R90124 RI119
RANGE	0-0.25	0-0.50	0-2	0-5	0-10	0-25
REFERENCE READING	FIELD DEVICE READING					
0.000	0.000	0.000	0.000	0.000	0.000	0.000
0.050	0.050					
0.150	0.150	0.140				
0.200	0.200					
0.250		0.250				
0.450		0.450				
0.50			0.51			
1.00			1.00			
1.30				1.30		
1.80			1.80			
2.50				2.49	2.5	
4.50				4.47		
5.0					5.0	5.0
9.0					9.1	
13.0						13.1
22.0						22.0

SIGNATURE: 6/23/95

DATE: 6/23/95

*Edward J. Hain*

MAGEHELIC CALIBRATION  
BOX #2

SER. NO.	10819-DR2	R1090-2AG18	R50315-EB93	R1062-9TA87	30830-AM79	R1072-2MC5
RANGE	0-0.25	0-0.50	0-2	0-5	0-10	0-25
REFERENCE READING	FIELD DEVICE READING					
0.000	-0.008	0.000	0.00	0.00	0.0	0.0
0.050	0.055					
0.150	0.160	0.145				
0.200	0.210					
0.250		0.250				
0.450		0.450				
0.50			0.50			
1.00			1.00			
1.30				1.26		
1.80			1.80			
2.50				2.52	2.4	
4.50				4.55		
5.0					4.9	5.0
9.0					9.0	
13.0						12.9
22.0						21.8

SIGNATURE:

*[Handwritten Signature]*

DATE:

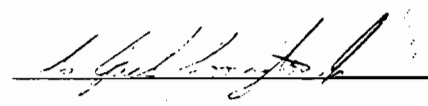
6-20-95



MAGEHELIC CALIBRATION  
BOX #3

SER. NO.	R10908AG71 MRR1	R0112642	R10608CF20 CF20
RANGE	0-0.50	0-2.0	0-10
REFERENCE READING	FIELD DEVICE READING		
0.000	0.00	0.00	0.0
0.050			
0.150	0.15		
0.200			
0.250	0.245		
0.450	0.450		
0.50		0.50	
1.00		0.99	
1.50			
1.80		1.79	1.9
2.50			
4.50			
5.0			5.0
9.0			9.0
13.0			
22.0			

SIGNATURE:



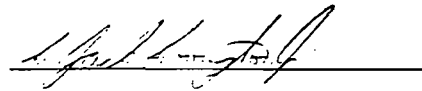
DATE:

2/1/02

MAGEHELIC CALIBRATION  
BOX #4

SER. NO.	R22D	R90051 6GT21	R90101 5CD102
RANGE	0-0.50	0-5	0-25
REFERENCE READING	FIELD DEVICE READING		
0.000	-0.010	0.00	0.0
0.050			
0.150	0.151		
0.200			
0.250	0.252		
0.450	0.458		
0.50			
1.00			
1.30		1.31	
1.80			
2.50		2.55	
4.50		4.58	
5.0			5.0
9.0			
13.0			13.2
22.0			21.9

SIGNATURE:



DATE:

6-30-95

**TEMPERATURE CALIBRATIONS - DEGREES FAHRENHEIT**

REFERENCE DEVICE READING*	0 DEG. F	210 DEG.	420 DEG.	630 DEG.	840 DEG.	1050 DEG.	1260 DEG.	1470 DEG.	1680 DEG.	1900 DEG.
2879	0	211	421	630	840	1050	1260	1470	1680	1900
METER BOX #1 C-133 11580	0	210	419	629	840	1052	1267	1479	1687	1893
METER BOX #2 C-175 15962	1	212	417	633	839	1052	1262	1471	1683	1904
METER BOX #4 D-460 15751	0	209	420	631	838	1047	1265	1476	1683	1893
METER BOX #5 S-100 15751	0	208	416	626	841	1059	1276	1489	1696	1905
METER BOX #6 S-101 15751	0	210	420	627	838	1051	1263	1473	1679	1899
PORTABLE THERMOCOUPLE # 1 (Yellow) T105998	1	209	416	625	839	1055	1270	1480	1684	1890
PORTABLE THERMOCOUPLE # 2 (Blue)	1	209	419	625	838	1051	1265	1471	1686	1900
METER BOX #7 S-110 15751	0	212	421	630	842	1053	1264	1477	1683	1905
PINK T140293	0	209	416	630	840	1056	1271	1482	1686	1893

DATE: 6-20-95

SIGNATURE:

*Edward L. Harris*

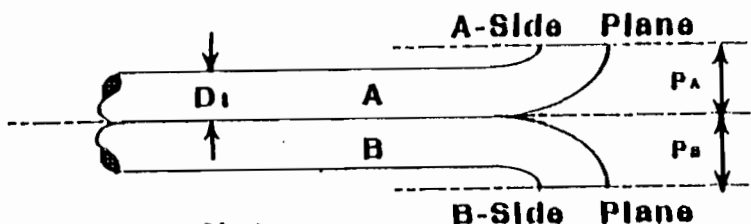
\* Reference Device is an Omega Engineering CL505-A calibrated reference thermocouple-potentiometer system.



**SANDERS ENGINEERING &  
ANALYTICAL SERVICES, Inc.**

1566 Leroy Stevens Rd.  
Mobile, AL 36695

Office: (205) 833-4120  
FAX#: (205) 833-2285

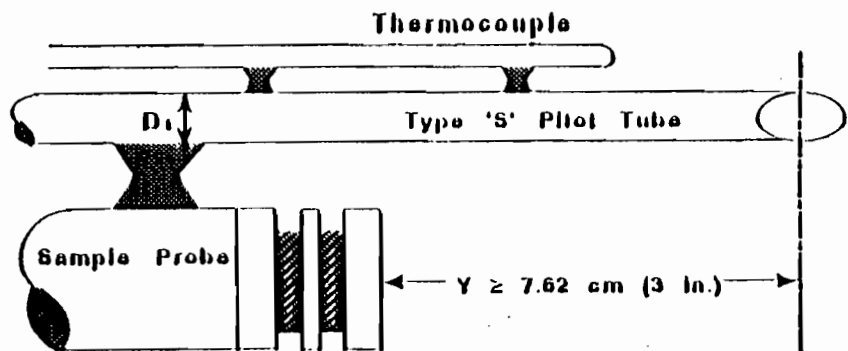


**Note:**

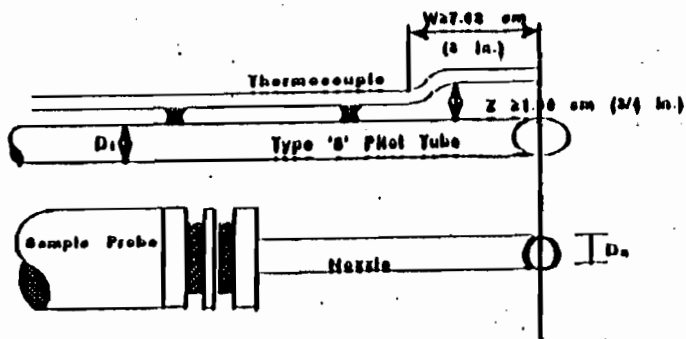
$$1.05 D_i \leq 1.50 D_i$$

$$P_A = P_B$$

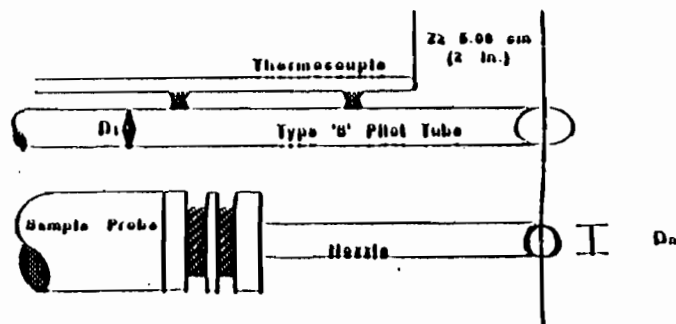
The Pilot used was within the following geometric specifications:  
 $D_i$  between 0.48 and 0.95 cm (3/16 and 3/8 in.)  
 $C_p = 0.84$



Minimum pilot-sample probe separation needed to prevent interference



OR



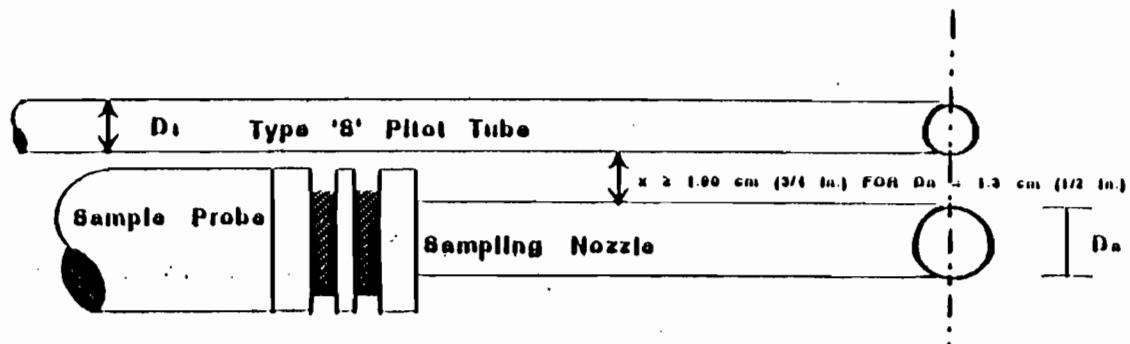
Proper thermocouple placement to prevent interference.



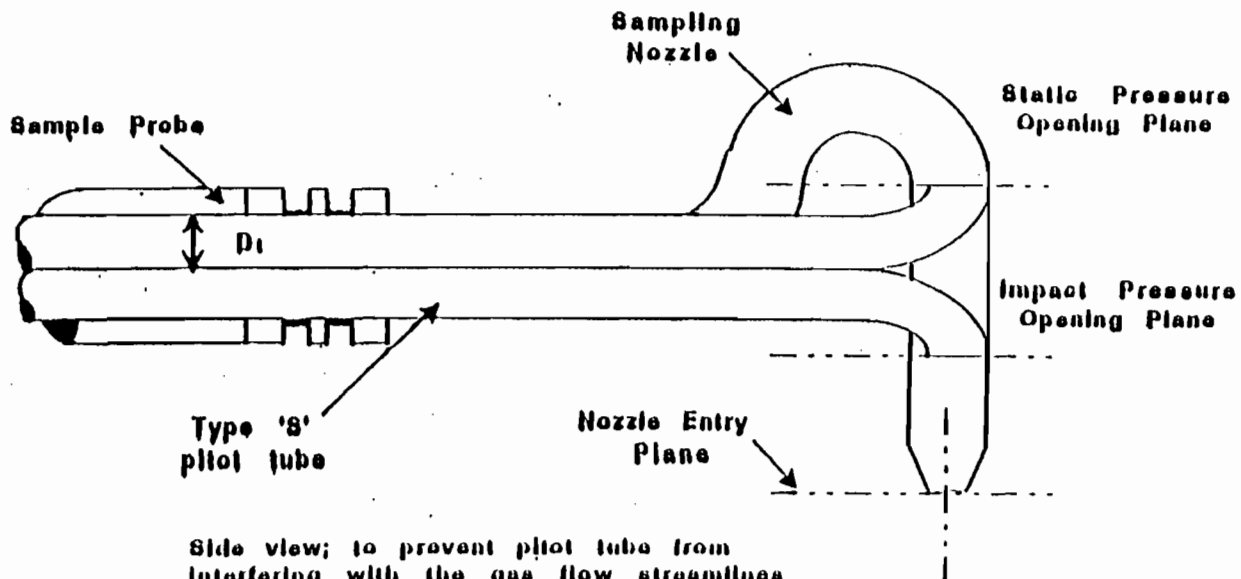
**SANDERS ENGINEERING &  
ANALYTICAL SERVICES, Inc.**

1688 Leroy Stevens Rd. Office: (205) 633-4120  
Mobile, AL 36686 FAX#: (205) 633-2286

Proper pilot tube-sampling nozzle configuration to prevent aero-dynamic interference; bottomhook type nozzle; centers of nozzle and pilot opening aligned;  $D_i$  between 0.48 and 0.95 cm (3/16 and 3/8 in.)



Bottom view showing minimum pilot/nozzle separation



Side view; to prevent pilot tube from interfering with the gas flow streamlines approaching the nozzle, the impact pressure opening plane of the pilot tube shall be even with or above the nozzle entry plane.

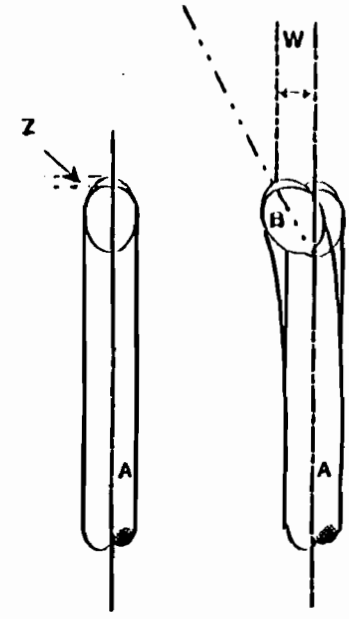
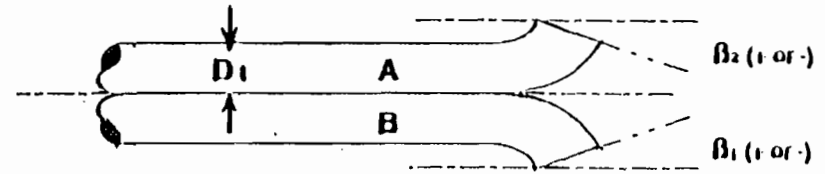
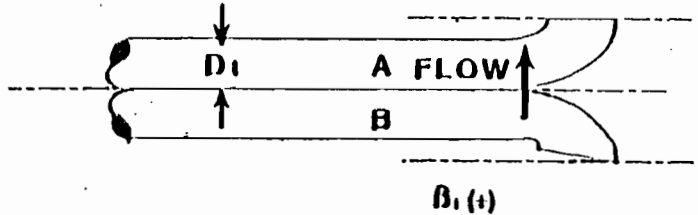
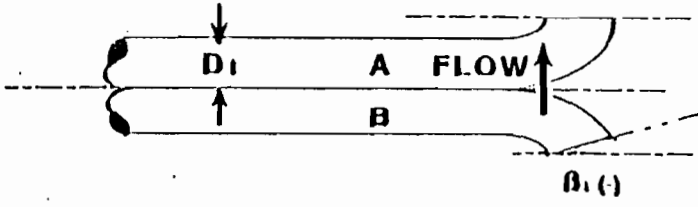
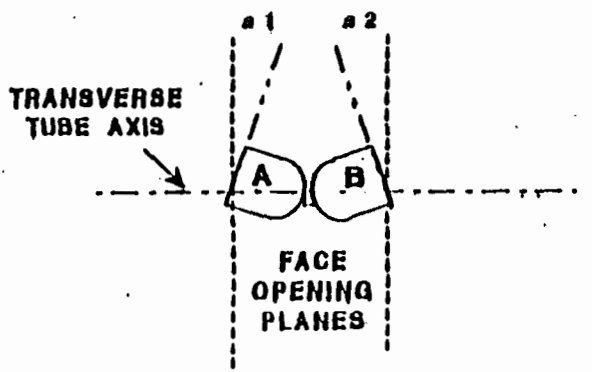
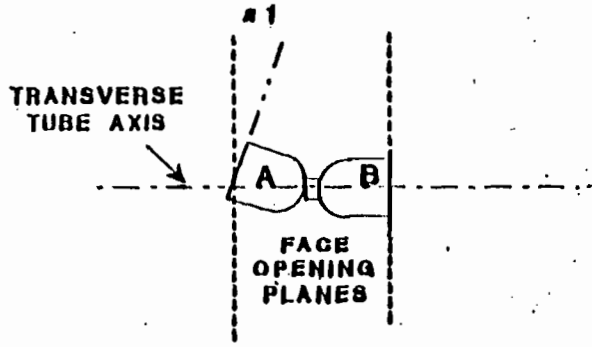
Best Available Copy



# SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

1568 Leroy Stevens Rd. Office: (205) 833-4120  
Mobile, AL 36685 FAX: (205) 833-2285

Types of face-opening misalignment that can result from field use or improper construction of type 'S' pitot tubes. These will not affect the baseline value of  $C_p(\theta)$  so long as  $\alpha_1$  and  $\alpha_2 \leq 10^\circ$ ,  $\theta_1$  and  $\theta_2 \leq 6^\circ$ ,  $\epsilon \leq 0.32$  cm (1/8 in.)



**APPENDIX D OPERATIONAL DATA**

**SCHOLZ ELECTRIC GENERATING PLANT  
PARTICULATE COMPLIANCE TEST CHRONOLOGY  
UNIT # 2  
SOOTBLOWING CONDITIONS  
July 13, 1995**

RUN # 1	START STOP	8:04 a.m. 9:09 a.m.	No problems noted at beginning of run. No problems noted at end of run.
RUN # 2	START STOP	9:38 a.m. 10:44 a.m.	No problems noted at beginning of run. No problems noted at end of run.
RUN # 3	START STOP	11:04 p.m. 12:09 p.m.	No problems noted at beginning of run. No problems noted at end of run.



**SCHOLZ ELECTRIC GENERATING PLANT**  
**PARTICULATE COMPLIANCE TEST**  
**SIX - MINUTE OPACITY AVERAGES**  
**UNIT #2**  
**SOOT BLOWING CONDITIONS**  
**July 13, 1995**

TIME OF 6 MIN. AVERAGE	OPACITY (%)
(RUN # 1)	(RUN # 1)
7:01 - 7:06	1.6
7:07 - 7:12	1.7
7:13 - 7:18	1.6
7:19 - 7:24	1.6
7:25 - 7:30	1.6
7:31 - 7:36	1.6
7:37 - 7:42	1.6
7:43 - 7:48	1.6
7:49 - 7:54	1.6
7:55 - 8:00	1.6
8:01 - 8:06	1.6
8:07 - 8:12	1.6
(RUN # 2)	(RUN # 2)
8:37 - 8:42	1.6
8:43 - 8:48	1.6
8:49 - 8:54	1.6
8:55 - 9:00	1.6
9:01 - 9:06	1.6
9:07 - 9:12	1.7
9:13 - 9:18	1.6
9:19 - 9:24	1.6
9:25 - 9:30	1.6
9:31 - 9:36	1.6
9:37 - 9:42	1.6
9:43 - 9:48	1.6

**SCHOLZ ELECTRIC GENERATING PLANT  
PARTICULATE COMPLIANCE TEST  
SIX - MINUTE OPACITY AVERAGES  
UNIT # 2  
SOOT BLOWING CONDITIONS  
July 13, 1995**

(RUN # 3)	(RUN # 3)
10:01 - 10:06	1.6
10:07 - 10:12	1.6
10:13 - 10:18	1.6
10:19 - 10:24	1.6
10:25 - 10:30	1.6
10:31 - 10:36	1.6
10:37 - 10:42	1.6
10:43 - 10:48	1.6
10:49 - 10:54	1.6
10:55 - 11:00	1.6
11:01 - 11:06	1.6
11:07 - 11:12	1.6

**BEST AVAILABLE COPY**

SCHOLZ ELECTRIC GENERATING PLANT

Precipitator Readings

Unit # 2  
 Date 7/13/95  
 Load 48.7

Run # 3  
 Start Time 1104  
 Finish Time 1209

*Soot Blowing*

Precipitator Cabinet	Primary AMPS	Primary Volts	Secondary AMPS	Secondary Voltage
Start				
A	97	350	.76	
B	91	350	.74	
C	91	300	.72	
D	77	310	.62	
E	79	275	.60	
F	37	260	.51	
Finish				
A	97	345	.76	
B	90	351	.74	
C	91	301	.73	
D	78	310	.62	
E	79	272	.60	
F	37	260	.51	

Precipitator Readings

Unit # 2  
 Date 7/13/95  
 Load 48.7

Run # 2  
 Start Time 0938  
 Finish Time 1044

*Soot Blowing*

Precipitator Cabinet	Primary AMPS	Primary Volts	Secondary AMPS	Secondary Voltage
Start				
A	96	340	.76	
B	90	350	.74	
C	91	301	.72	
D	76	309	.61	
E	79	279	.60	
F	82	360	.57	
Finish				
A	96	340	.76	
B	90	351	.76	
C	91	301	.72	
D	77	310	.61	
E	79	279	.60	
F	82	360	.57	

BEST AVAILABLE COPY

SCHOLZ ELECTRIC GENERATING PLANT

Precipitator Readings

Unit # 2  
 Date 7/13/95  
 Load 48.7

Run # 1  
 Start Time 0804  
 Finish Time 0909

*Soot Blowing*

Precipitator Cabinet	Primary AMPS	Primary Volts	Secondary AMPS	Secondary Voltage
Start				
A	97	340	.76	
B	90	350	.74	
C	91	301	.73	
D	77	309	.62	
E	79	279	.60	
F	38	260	.55	
Finish				
A	96	341	.76	
B	90	350	.74	
C	91	300	.73	
D	77	309	.62	
E	79	279	.60	
F	38	260	.55	

EUS-6

## Plant Scholz Startup Procedures

The steam generators at Plant Scholz are non-reheat, balanced draft, front wall fired boilers, manufactured by Babcock and Wilcox . The primary fuel for normal operations is coal . Distillate #2 fuel oil is used to light off the coal burners and to stabilize the flame. The start-up procedures for Unit 1 and Unit 2 are basically the same and is follows:

Prior to startup, it is insured that all personal and foreign materials are out of the boiler and ductwork before the access and observation doors are closed and secured, including the induced draft (ID) fan and the forced draft (FD) fan and pulverizers. The boiler valves are checked to be in the startup position. The ID fan is started and a negative draft of approximately .25 inches of water is established. The forced draft fan is then started, and a total air flow equal to or greater than 25% of the total full load air flow is maintained through the boiler. After five minute purge, the pulverizer seal air fan and scanner cooling fan are started. After the air flow has stabilized, the first oil gun is lighted using distillate oil. Upon stable combustion, the first pulverizer is brought into service by bringing approximately .8 inches of air through the pulverizer. The coal feeder is started with a minimum coal flow and increased gradually until establishing the firing rate for minimum load. After about four hours of operation, enough steam temperature and pressure is obtained in the boiler to roll and warm the turbine. This process continues for at least 1 1/2 hours until the unit is tied "on-line" which refers to the transmission of electrical power to the switchyard for power distribution. During the process of raising the boiler pressure, the air heater outlet gas temperature is increased. When this temperature reaches approximately 200 degrees F, the "Buell" cold-side precipitators can safely be placed in service. This process takes six to twelve hours from the time when a fire is established in the boiler but is dictated directly by ambient temperature, fuel quality, the number of equipment malfunctions encountered during startup, and the turbine warm-up conditions. After the unit is on-line, the firing rate is increased by placing more burners in service until the minimum electrical output on the generator is met. Startup operations are complete when the plant laboratoryman checks the quality of the boiler water and its ancillary equipment and processes and releases the unit for full boiler pressure and generator load.

## **Shutdown Procedures**

Shutdown operations can be separated into two categories: emergency shutdown or normal shutdown. An emergency shutdown occurs when a piece of equipment fails or an electrical fault occurs within the system and causes the unit to trip off-line. At this point, all of the fuel is immediately taken out of the boiler. The unit is stabilized; and depending on what was at fault, the unit is either left down or the malfunction is corrected and the unit is brought back on line. A normal controlled shutdown is usually due to load demands within the Southern System and how the units are dispatched. When a unit is requested to shutdown by the Southern Company Central Dispatch Office, the fuel is slowly restricted to the boiler while the steam pressure is allowed to drop. When all of the fuel has been removed from the boiler, the ID and FD fans are left running to cool the boiler. When the temperature drops to approximately 100 to 125 degrees, the fans are shut down, and the precipitator is taken out of service.

An emergency shutdown typically takes from a half hour to several hours, depending on the nature of the emergency and whether the unit is placed back "on-line" after correcting the equipment malfunction. A typical normal shutdown takes approximately ten to twelve hours to cool down the boiler and shut down the fans and precipitator. This depends on the ambient temperature and the number of equipment malfunctions encountered during shutdown.

EUS-10

Scholz1EUS1-10 (Alternative Methods of Operation)

## **ALTERNATIVE METHODS OF OPERATION SCHOLZ UNIT 1**

- 1. Unit is operated under normal conditions utilizing coal as the primary fuel with supplemental firing of "on specification" used oil at a rate to minimize emissions less than the applicable opacity standard. The amount of used oil to be consumed by the unit is estimated to be less than 50,000 gallons per year.**
- 2. Unit is operated under normal conditions utilizing coal as the primary fuel with supplemental firing of "boiler chemical cleaning waste" at a rate of less than 50 gallons per minute to minimize emissions less than the applicable opacity standard.**
- 3. Unit is operated under normal conditions utilizing coal as the primary fuel with supplemental firing of "oil contaminated soil" for energy recovery at a rate to minimize emissions less than the applicable opacity standard. The amount of "oil contaminated soil" is estimated to be less than 2500 cubic yards of soil per year.**
- 4. Unit is operated under normal conditions utilizing coal as the primary fuel with supplemental firing of #2 oil.**
- 5. Unit is operated under normal conditions utilizing subbituminous coal as the primary fuel.**
- 6. Unit is operated under normal conditions utilizing bituminous coal as the primary fuel.**



## **ALTERNATIVE METHODS OF OPERATION SCHOLZ UNIT 2**

- 1. Unit is operated under normal conditions utilizing coal as the primary fuel with supplemental firing of "on specification" used oil at a rate to minimize emissions less than the applicable opacity standard. The amount of used oil to be consumed by the unit is estimated to be less than 50,000 gallons per year.**
- 2. Unit is operated under normal conditions utilizing coal as the primary fuel with supplemental firing of "boiler chemical cleaning waste" at a rate of less than 50 gallons per minute to minimize emissions less than the applicable opacity standard.**
- 3. Unit is operated under normal conditions utilizing coal as the primary fuel with supplemental firing of "oil contaminated soil" for energy recovery at a rate to minimize emissions less than the applicable opacity standard. The amount of "oil contaminated soil" is estimated to be less than 2500 cubic yards of soil per year.**
- 4. Unit is operated under normal conditions utilizing coal as the primary fuel with supplemental firing of #2 oil.**
- 5. Unit is operated under normal conditions utilizing subbituminous coal as the primary fuel.**
- 6. Unit is operated under normal conditions utilizing bituminous coal as the primary fuel.**



EUS-12

received  
4/21/92

## Florida Department of Environmental Regulation

Northwest District • 160 Governmental Center • Pensacola, Florida 32501-5794

Lawton Chiles, Governor

Carol M. Browner, Secretary

**PERMITTEE:**

Gulf Power Company

I.D. Number: 10PCY32001401 and 02  
Permit/Certification Number: A032-211311  
Date of Issue: April 17, 1992

Expiration Date: April 1, 1997  
County: Jackson  
Latitude/Longitude: 30°40'08"N/84°53'13"W  
Section/Township/Range: 12/3N/7W  
Project: Scholz Units No. 1 and No. 2  
Coal Fired Boilers

This permit is issued under the provisions of Section 403.087, Florida Statutes, and Florida Administrative Code Rules 17-2 and 17-4. The above named applicant, hereinafter called Permittee, is hereby authorized to perform the work or operate the facility shown on the application and approved drawing(s), plans, and other documents attached hereto or on file with the Department and made a part hereof and specifically described as follows:

Operation of Scholz Units No. 1 and No. 2, both coal fired boilers, generating 50 megawatts of electricity for each unit. Particulate emissions from each Unit are controlled by an electrostatic precipitator manufactured by Buell Model BAL 2X38L-44-2P. Sulfur dioxide emissions are controlled by the sulfur content of the coal used as fuel. Sulfur dioxide, nitrogen dioxide, oxygen and opacity are monitored by continuous emission monitors on each Unit.

Located at the south end of State Road 271, 2.2 miles south of U.S. 90, three miles southeast of Sneads, west bank of Apalachicola River.

Specific Condition No. 7 requires logging excess emissions.  
Specific Condition No. 8 requires keeping a maintenance log.  
Specific Condition No. 9 requires submitting quarterly excess emissions reports.  
Specific Condition No. 11 requires annual particulate emissions tests due before the end of September.  
Specific Condition No. 12 requires maintenance of a QC program.  
Specific Condition No. 14 requires reporting of excess emissions as soon as possible.  
Specific Condition No. 15 requires actions taken upon particulate test failures.  
Specific Condition No. 18 requires submittal of permit renewal application by February 1, 1997.

PERMITTEE:  
Gulf Power Company

I.D. Number: 10PCY32001401 and 02  
Permit/Certification Number: AO32-211311  
Date of Issue: April 17, 1992

Expiration Date: April 1, 1997

SPECIFIC CONDITIONS:

1. The attached General Conditions are part of this permit.
2. The maximum allowable heat inputs are those heat inputs necessary to maintain electrical load output at 110% of the level at which the most recent successful particulate emissions compliance test was conducted for each unit. If the test was conducted at less than 90% of rated capacity of the unit, permittee may operate the unit at loads up to the rated capacity (50 megawatts for each unit) for purposes of preparation for testing for up to ten calendar days. The Department shall be advised in writing prior to each testing.
3. Particulate emissions shall not exceed 0.1 pounds per million Btu heat input.
4. Sulfur dioxide emissions shall not exceed 6.17 pounds per million Btu heat input.
5. Visible emissions shall not exceed 40% opacity.
6. Excess emissions are defined as:
  - A. Any six-minute average for opacity which exceeds the standard.
  - B. Any 24-hour average for sulfur dioxide which exceeds the standard.
7. A log shall be maintained showing the:
  - A. Duration of excess visible emissions and their causes.
  - B. Duration of excess SO<sub>2</sub> emissions.
8. A maintenance log of the continuous monitoring system shall be kept showing:
  - A. Time out of service.
  - B. Calibrations and adjustments.
9. A quarterly report of excess emissions shall be submitted within 30 days following the end of each calendar quarter. The report shall consist of each individual exceedance of opacity or SO<sub>2</sub> emissions (Specific Conditions 6 and 7) with duration, magnitude and cause. Any exceedance that is beyond the allowances of FAC Rule 17-2.250 shall be highlighted with note indicating compliance with Specific Condition 14 below.
10. Units 1 and 2 use a common stack. Visible emission violations from this stack shall be attributed to both Units unless opacity meter results show the specific Unit causing the violation.

PERMITTEE:

Gulf Power Company

I.D. Number: 10PCY32001401 and 02

Permit/Certification Number: AO32-211311

Date of Issue: April 17, 1992

Expiration Date: April 1, 1997

SPECIFIC CONDITIONS:

11. Particulate emissions tests are required to show continuing compliance with the standards of the Department. The test results must provide reasonable assurance that the source is capable of compliance at the permitted maximum operating rate. Tests shall be conducted in accordance with EPA methods 1, 2, 3 and 17. Such tests shall be conducted once per year before the end of September. Results shall be submitted to the Department within 45 days after testing. The Department shall be notified at least 15 days prior to testing to allow witnessing.

12. Continuous SO<sub>2</sub> emission monitoring 24-hour averages are required to demonstrate compliance with the standard of the Department (Specific Condition 4). A valid 24-hour average shall consist of no less than 18 hours of valid data capture per calendar day. In the event that valid data capture is not available, the permittee shall initiate as-fired fuel sampling to demonstrate compliance with the SO<sub>2</sub> emission standard. The as-fired fuel sampling shall be initiated no later than 36 hours after the permittee has verified the problem or no later than 36 hours after the end of the affected calendar day. Fuel sampling shall continue until such time as the valid data capture is restored. In lieu of as-fired fuel sampling the permittee may elect to demonstrate SO<sub>2</sub> emission compliance by the temporary use of a spare SO<sub>2</sub> emission monitor. The spare SO<sub>2</sub> emissions monitor must be installed and collecting data in the same time frame as required above for as-fired fuel sampling.

Maintain a QC program. As a minimum the QC program must include written procedures which should describe in detail complete, step-by-step procedures and operations for each of the following activities:

1. Calibration of CEMS.
2. CD determination and adjustment of CEMS.
3. Preventative maintenance of CEMS (including spare parts inventory).
4. Data recording, calculations and reporting.
5. Accuracy audit procedures including sampling and analysis methods.
6. Program of corrective action for malfunctioning CEMS.

13. Excess emissions as stated in Florida Administrative Code Rule 17-2.250 shall be allowed.

14. The Department shall be notified as soon as possible (by telephone) of excess emissions that are beyond the allowances of FAC Rule 17-2.250, such as:

A. Any soot blowing or load changes that cause excess visible emissions for a period longer than three hours, or that exceed 60% opacity (six minute average) more than four times in any one day.

B. Any malfunction that causes visible emissions for a period longer than two hour in any one day.

C. A 24-hour average of SO<sub>2</sub> emissions measured by the continuous monitor that exceeds the standard, or daily average SO<sub>2</sub> emissions measured by coal analysis (in the event the permittee chooses) that exceeds the standard.

Immediately upon notification of excess emissions that are beyond the allowances, the permittee shall take the necessary steps to determine the cause and arrange a meeting with the Department within 72 hours to discuss a settlement of the violation with corrective action to avoid recurrence.

PERMITTEE:  
Gulf Power Company

I.D. Number: 10PCY32001401 and 02  
Permit/Certification Number: AO32-211311  
Date of Issue: April 17, 1992

Expiration Date: April 1, 1997

SPECIFIC CONDITIONS:

15. Immediately upon notification of a particulate test report that fails to demonstrate compliance with the particulate emission limit of 0.1 pounds per million Btu heat input, the permittee shall take necessary steps to determine the cause of the test failure and arrange a meeting with the Department within 72 hours to discuss a settlement of the violation and a schedule for retesting when the cause of the test failure has been determined and corrected.

16. An annual operation report (DER Form 17-1.202(6) attached) shall be submitted by March 1 each year. The attached form shall be reproduced by the permittee and used for future annual submittals.

17. An application to renew this permit shall be submitted prior to February 1, 1997.

18. The permanent source identification numbers for these point sources are:  
10PCY32001401 Scholz Unit No. 1, and  
10PCY32001402 Scholz Unit No. 2.

Please cite the appropriate number on all test reports and other correspondence specific to a permitted point source.

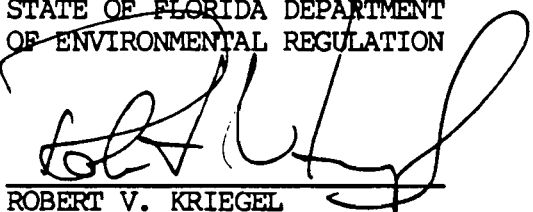
19. The Department telephone number for reporting problems, malfunctions or exceedances under this permit is (904) 436-8300, day or night, and for emergencies involving a significant threat to human health or the environment is (904) 488-1320. For routine business, telephone (904) 872-4375 during normal working hours.

Expiration date:

April 1, 1997

Issued this 17th day of April,  
1992.

STATE OF FLORIDA DEPARTMENT  
OF ENVIRONMENTAL REGULATION

  
ROBERT V. KRIEDEL  
District Director

PERMITTEE:

Gulf Power Company

I.D. Number: 10PCY32001401 and 02

Permit/Certification Number: AO32-211311

Date of Issue: April 17, 1992

Expiration Date: April 1, 1997

GENERAL CONDITIONS:

1. The terms, conditions, requirements, limitations, and restrictions set forth in this permit are "permit conditions", and are binding and enforceable pursuant to Sections 403.141, 403.727, or 403.859 through 403.861, Florida Statutes. The permittee is placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of these conditions.

2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.

3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Nor does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit does not constitute a waiver of or approval of any other Department permit that may be required for other aspects of the total project which are not addressed in the permit.

4. This permit conveys no title to land or water, does not constitute state recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the state. Only the Trustees of the Internal Improvement Trust Fund may express state opinion as to title.

5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, or plant life, or property caused by the construction or operation of this permitted source, or from penalties therefore; nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.

6. The permittee shall properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed and used by the permittee to achieve compliance with the conditions of this permit, are required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.

PERMITTEE:

Gulf Power Company

I.D. Number: 10PCY32001401 and 02

Permit/Certification Number: AO32-211311

Date of Issue: April 17, 1992

Expiration Date: April 1, 1997

GENERAL CONDITIONS:

7. The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law, access to the premises, at reasonable times, where the permitted activity is located or conducted for the purpose of:

- a. Having access to and copying any records that must be kept under the conditions of this permit;
- b. Inspecting the facility, equipment, practices, or operations regulated or required under this permit; and,
- c. Sampling or monitoring any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules.

Reasonable time may depend on the nature of the concern being investigated.

8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately provide the Department with the following information:

- a. A description of and cause of noncompliance; and
- b. The period of noncompliance, including exact dates and times; or, if not corrected, the anticipated time the noncompliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the noncompliance. The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or for revocation of this permit.

9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source which are submitted to the Department may be used by the Department as evidence in any enforcement case involving the permitted source arising under the Florida Statutes or Department rules, except where such use is proscribed by Sections 403.73 and 403.111, Florida Statutes. Such evidence shall only be used to the extent it is consistent with Florida Rules of Civil Procedure and appropriate evidentiary rules.

PERMITTEE:

Gulf Power Company

I.D. Number: 10PCY32001401 and 02

Permit/Certification Number: A032-211311

Date of Issue: April 17, 1992

Expiration Date: April 1, 1997

GENERAL CONDITIONS:

10. The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance, provided however, the permittee does not waive any other rights granted by Florida Statutes or Department rules.

11. This permit is transferable only upon Department approval in accordance with Florida Administrative Code Rules 17-4.120 and 17-730.300, as applicable. The permittee shall be liable for any noncompliance of the permitted activity until the transfer is approved by the Department.

12. This permit is required to be kept at the work site of the permitted activity during the entire period of construction or operation.

13. The permittee shall comply with the following:

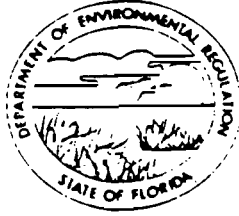
- a. Upon request, the permittee shall furnish all records and plans required under Department rules. During enforcement actions, the retention period for all records will be extended automatically unless otherwise stipulated by the Department.
- b. The permittee shall hold at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation) required by the permit, copies of all reports required by this permit, and records of all data used to complete the application for this permit. These materials shall be retained at least three years from the date of the sample, measurement, report or application unless otherwise specified by Department rule.
- c. Records of monitoring information shall include:
  - the date, exact place, and time of sampling or measurement;
  - the person responsible for performing the sampling or measurement;
  - the date(s) analyses were performed;
  - the person responsible for performing the analyses;
  - the analytical techniques or methods used; and
  - the results of such analyses.

14. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware the relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be corrected promptly.



STATE OF FLORIDA  
DEPARTMENT OF ENVIRONMENTAL REGULATION

NORTHWEST DISTRICT  
160 GOVERNMENTAL CENTER  
PENSACOLA, FLORIDA 32501-5794



ANNUAL OPERATION REPORT FORM FOR AIR EMISSIONS SOURCES

For each permitted emission point, please submit a separate report for calendar year 19\_\_\_\_  
prior to March 1st of the following year.

I GENERAL INFORMATION

1. Source Name: \_\_\_\_\_
2. Permit Number: \_\_\_\_\_
3. Source Address: \_\_\_\_\_  
\_\_\_\_\_
4. Description of Source: \_\_\_\_\_  
\_\_\_\_\_

II ACTUAL OPERATING HOURS: \_\_\_\_\_ hrs/day \_\_\_\_\_ days/wk \_\_\_\_\_ wks/yr

III RAW MATERIAL INPUT PROCESS WEIGHT: (List separately all materials put into process  
and specify applicable units if other than tons/yr)

Raw Material	Input Process Weight
_____	_____ tons/yr
_____	_____ tons/yr
_____	_____ tons/yr
_____	_____ tons/yr
_____	_____ tons/yr

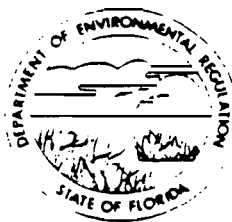
IV PRODUCT OUTPUT (Specify applicable units)

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

STATE OF FLORIDA    **BEST AVAILABLE COPY**

**DEPARTMENT OF ENVIRONMENTAL REGULATION**

**NORTHWEST DISTRICT**  
160 GOVERNMENTAL CENTER  
PENSACOLA, FLORIDA 32501-5794



**APPLICATION FOR RENEWAL OF  
PERMIT TO OPERATE AIR POLLUTION SOURCE(S)**

If major alterations have occurred, the applicant should complete the Standard Air Permit Application Form.

Source Type: \_\_\_\_\_ Renewal of DER Permit No. \_\_\_\_\_

Company Name: \_\_\_\_\_ County: \_\_\_\_\_

Identify the specific emission point source(s) addressed in this application (i.e., Lime Kiln No. 4 with Venturi Scrubber; Peaking Unit No. 2, Gas Fired):

Source Location: Street: \_\_\_\_\_ City: \_\_\_\_\_

UTM: East \_\_\_\_\_ North \_\_\_\_\_

Latitude: \_\_\_ ° \_\_\_ ' \_\_\_ "N.      Longitude: \_\_\_ ° \_\_\_ ' \_\_\_ "W.

1. Attach a check made payable to the Department of Environmental Regulation in accordance with operation permit fee schedule set forth in Florida Administrative Code Rule 17-4.05.
2. Have there been any alterations to the plant since last permitted?     Yes     No  
If minor alterations have occurred, describe on a separate sheet and attach.
3. Attach the last compliance test report required per permit conditions if not submitted previously.
4. Have previous permit conditions been adhered to?     Yes     No    If no, explain on a separate sheet and attach.
5. Has there been any malfunction of the pollution control equipment during tenure of current permit?     Yes     No    If yes, and not previously reported, give brief details and what action was taken on a separate sheet and attach.
6. Has the pollution control equipment been maintained to preserve the collection efficiency last permitted by the Department?     Yes     No
7. Has the annual operating report for the last calendar year been submitted?     Yes  
      No    If no, please attach.

Best Available Copy

Gulf Power Company  
500 Baymont Parkway  
Post Office Box 1151  
Pensacola, FL 32520  
Telephone 904 444-6111



Gulf Power

August 10, 1993

Ms. Carolyn Salmon  
Florida Department of Environmental Protection  
Northwest Florida  
160 Governmental Center  
Pensacola, Florida 32501-5794

Dear Ms. <sup>Carolyn</sup> ~~Salmon~~

SCHOLZ ELECTRIC GENERATING PLANT  
FDEP # 328520652


As discussed with you earlier today, Gulf Power is preparing to burn, for energy recovery, approximately 370 cubic yards of soil contaminated with #2 fuel oil at Plant Scholz. The soil contamination is possibly related to historical fuel oil spills near the fuel oil tanks. Soil samples analyzed using the TCLP indicated no hazardous constituents present.

Attached find a copy of the March 3, 1993 letter to Mr. Ed Middleswart concerning an earlier burning of contaminated soil at our Lansing Smith Plant. There seems to be no prohibition against recovering energy from this material and using incineration as a method of disposal. The soil will be maintained in a manner to minimize any further environmental contamination.

This Initial Remedial Action is associated with an ongoing Contamination Assessment at Plant Scholz (notification made to FDEP on 07/12/93).

If you have any questions, please feel free to call me at 444-6311.

Sincerely,



J. O. Vick  
Supervisor of  
Environmental Affairs

rc/0042JLM  
Attachment

cc: R. L. Allen  
M. L. Gilchrist  
C. R. Lee  
J. L. Mintz  
P. Parker  
G. D. Waters

Post Office Box 1151  
Pensacola, FL 32520  
Telephone 904 444-6111



August 24, 1993

Mr. Ed K. Middleswart, P.E.  
Florida Department of Environmental Protection  
Northwest District  
160 Governmental Center  
Pensacola, Florida 32501-5794

Dear Mr. Middleswart:

**OIL CONTAMINATED MATERIALS**

On August 18, 1993, Andy Allen of your staff and I discussed current regulations covering energy recovery of oil contaminated soils. Pursuant to those discussions, I agreed to document to the department Gulf's current understanding of recycling requirements and overview our present practices.

Recently, Gulf Power has made several notifications to the waste and air sections of FDEP regarding energy recovery operations concerning oil contaminated soils at Plants Smith and Scholz. Florida regulations currently exempt operations of this type for electric utility sources as long as the material is considered non-hazardous and the material is handled in a responsible manner. In lieu of continuing the process of making courteous notifications, the Department and Gulf have reached an agreement that no further notification is needed for small de-minus operations. Operations involving major cleanup operations will continue to be noticed by Gulf for monitoring purposes. For example, Gulf Power is preparing a Contamination Assessment Report (CAR) for a situation at Plant Smith. Energy recovery of this type of material will be managed on a case by case basis as part of an approved cleanup plan.

If you have any questions or need further information, please call me at (904) 444-6527.

Sincerely,

A handwritten signature in black ink, appearing to read "G. Dwain Waters".

G. Dwain Waters  
Senior Environmental Affairs Specialist

cc: Florida Department of Environmental Protection  
Mike Kennedy

Gulf Power Company

M. L. Gilchrist  
J. A. Tucker  
J. O. Vick



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION 4

145 COURTLAND STREET, N.E.  
ATLANTA, GEORGIA 30365

## PHASE I ACID RAIN PERMIT

Issued to: Gulf Power Company-Scholz  
Operated by: Gulf Power Company  
Effective: January 1, 1995 to December 31, 1999

### Summary of Previous Actions

This page will be replaced to document new EPA actions each time a new action is taken by the Agency. The following actions have been taken:

1. Draft permit, including SO<sub>2</sub> compliance plan,  
issued for public comment  
(See page 1) November 4, 1994
2. SO<sub>2</sub> portion of permit finalized and issued December 27, 1994
3. Permit revised to activate the conditional SO<sub>2</sub>  
Substitution Plan for Units 1 and 2,  
issued as an administrative amendment  
(See page 3 and 4) February 14, 1995
4. Permit revised to include a draft nitrogen oxides  
Emissions Averaging Plan for Units 1 and 2, issued for  
public comment on the NO<sub>x</sub> portion only, consistent  
with 40 CFR part 76 (as promulgated on April 13, 1995)  
(see page 3(a) and 4(a) and the NO<sub>x</sub> compliance plan) September 21, 1995

### Present Action

5. NO<sub>x</sub> portion of permit revised to reflect changes in the  
draft NO<sub>x</sub> averaging plan for Units 1 and 2, issued as a  
permit modification  
(see page 3(a) and 4(a) and the NO<sub>x</sub> compliance plan)

BEST AVAILABLE COPY



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION 4

345 COURTLAND STREET, N.E.  
ATLANTA, GEORGIA 30365

Plant Name: Scholz  
State: Florida  
ORIS Code: 0642

6. Permit revised to include a SO<sub>2</sub> reduced utilization plan for Units 1 and 2, issued as an administrative amendment (See page 3 and 4 and the SO<sub>2</sub> compliance plan)

Winston A. Smith for

12/14/95

*Signature*

*Date*

Winston A. Smith  
Director, Air, Pesticides and Toxics Management Division  
U.S. Environmental Protection Agency, Region 4  
345 Courtland Street, N.E.  
Atlanta, Georgia 30365  
Telephone: (404) 347-3043      Facsimile: (404) 347-5207

Plant Name: Scholz  
 State: Florida  
 ORIS Code: 0642  
 Boiler ID#: 0001

Phase I SO<sub>2</sub> Allowance Allocation

	1995	1996	1997	1998	1999
Table 1 40 CFR 73.10	N/A	N/A	N/A	N/A	N/A
Phase I Extension 40 CFR 72.42	N/A	N/A	N/A	N/A	N/A
Substitution 40 CFR 72.41	8,282	8,282	8,282	8,282	8,282
Reduced Utilization 40 CFR 72.43	0	N/A	N/A	N/A	N/A

Comments, notes and justifications regarding permit decisions, and changes made to the permit application forms during the review process:

See changes made to the Permit Application form on Statement of Basis, page 2.

Consistent with the Partial Settlement Agreement in Environmental Defense Fund v. Carol M. Browner, No. 93-1203 (executed on May 4, 1994):

1. EPA approves a substitution plan for this unit for 1995-1999 in which it is designated as a substitution unit for Gulf Power Company-Crist Unit 7, a Phase I unit. This substitution unit will receive the allowances indicated above. In this plan, Scholz Unit 2, Crist Unit 4 and Unit 5, and Lansing Smith Unit 1 and Unit 2 are also designated as substitution units by the Phase I unit.
2. The value in step 3, column e, of the substitution plan for this unit reflects the lesser of (i) the unit's 1985 actual emission rate from NADB, (ii) the unit's 1985 allowable emission rate from NADB, (iii) the greater of the unit's 1989 or 1990 actual emissions rate, or (iv) the unit's most stringent federally enforceable or state enforceable emissions limitation for Phase I as of November 15, 1990.
3. EPA approves a reduced utilization plan for this unit for 1995 that designates these Southern Company units (see attachments to plan dated October 16, 1995) as compensating units or sulfur free generators. This plan results in the use of improved unit efficiency measures or the shifting of electrical generation to account for underutilization of this unit. There is no allowance allocation for the use of this compliance measure.

R. SCOTT DAVIS  
 Permit Reviewer

*R. Scott Davis*  
 Signature

12-11-95  
 Date

Plant Name: Scholz  
State: Florida  
ORIS Code: 0642  
Boiler ID#: 0001

**NO<sub>x</sub> Compliance Plan**

EPA approves a nitrogen oxides emissions averaging plan for this unit for 1996-1999. For each year under the plan, this unit's actual annual average emission rate for NO<sub>x</sub> shall not exceed the alternative contemporaneous annual emission limitation of 0.70 lbs/mmBtu, and this unit's actual annual heat input shall not be greater than the annual heat input limit of 723,608 mmBtu.

The other units designated in the plan are Scholz Unit 2, Watson Unit 4 and Unit 5, Daniel Unit 1 and Unit 2, and Crist Unit 4, Unit 5, and Unit 6. Under the plan, the actual Btu-weighted annual average emission rate for the units in the plan shall be less than or equal to the Btu-weighted annual average rate for the same units had they each been operated, during the same period of time, in compliance with the applicable emission limitation in 40 CFR 76.5. If the designated representative demonstrates that the requirement of the prior sentence (as set forth in 40 CFR 76.11(d)(1)(ii)(A)) is met for a year under the plan, then this unit shall be deemed to be in compliance for that year with its alternative contemporaneous annual emission limitation and annual heat input limit.

R. SCOTT DAVIS  
Permit Reviewer

R. Scott Davis  
Signature

12-11-95  
Date



**Statement of Basis. Part B**

Plant Name: Scholz  
State: Florida  
ORIS Code: 0642  
Boiler ID#: 0002

**Phase I SO<sub>2</sub> Allowance Allocation**

	1995	1996	1997	1998	1999
Table 1 40 CFR 73.10	N/A	N/A	N/A	N/A	N/A
Phase I Extension 40 CFR 72.42	N/A	N/A	N/A	N/A	N/A
Substitution 40 CFR 72.41	8,572	8,572	8,572	8,572	8,572
Reduced Utilization 40 CFR 72.43	0	N/A	N/A	N/A	N/A

**Comments, notes and justifications regarding permit decisions, and changes made to the permit application forms during the review process:**

See changes made to the Permit Application form on Statement of Basis, page 2.

Consistent with the Partial Settlement Agreement in Environmental Defense Fund v. Carol M. Browner, No. 93-1203 (executed on May 4, 1994):

1. EPA approves a substitution plan for this unit for 1995-1999 in which it is designated as a substitution unit for Gulf Power Company-Crist Unit 7, a Phase I unit. This substitution unit will receive the allowances indicated above. In this plan, Scholz Unit 1, Crist Unit 4 and Unit 5, and Lansing Smith Unit 1 and Unit 2 are also designated as substitution units by the Phase I unit.
2. The value in step 3, column f, of the substitution plan for this unit reflects the lesser of (i) the unit's 1985 actual emission rate from NADB, (ii) the unit's 1985 allowable emission rate from NADB, (iii) the greater of the unit's 1989 or 1990 actual emissions rate, or (iv) the unit's most stringent federally enforceable or state enforceable emissions limitation for Phase I as of November 15, 1990.
3. EPA approves a reduced utilization plan for this unit for 1995 that designates these Southern Company units (see attachments to plan dated October 16, 1995) as compensating units or sulfur free generators. This plan results in the use of improved unit efficiency measures or the shifting of electrical generation to account for underutilization of this unit. There is no allowance allocation for the use of this compliance measure.

R. SCOTT DAVIS  
Permit Reviewer

R. Scott Davis  
Signature

12-11-95  
Date

Statement of Basis. Part B

Plant Name: Scholz  
State: Florida  
ORIS Code: 0642  
Boiler ID#: 0002

NO<sub>x</sub> Compliance Plan

EPA approves a nitrogen oxides emissions averaging plan for this unit for 1996-1999. For each year under the plan, this unit's actual annual average emission rate for NO<sub>x</sub> shall not exceed the alternative contemporaneous annual emission limitation of 0.75 lbs/mmBtu, and this unit's actual annual heat input shall not be greater than the annual heat input limit of 731,528 mmBtu.

The other units designated in the plan are Scholz Unit 1, Watson Unit 4 and Unit 5, Daniel Unit 1 and Unit 2, and Crist Unit 4, Unit 5, and Unit 6. Under the plan, the actual Btu-weighted annual average emission rate for the units in the plan shall be less than or equal to the Btu-weighted annual average rate for the same units had they each been operated, during the same period of time, in compliance with the applicable emission limitation in 40 CFR 76.5. If the designated representative demonstrates that the requirement of the prior sentence (as set forth in 40 CFR 76.11(d)(1)(ii)(A)) is met for a year under the plan, then this unit shall be deemed to be in compliance for that year with its alternative contemporaneous annual emission limitation and annual heat input limit.

R. SCOTT DAVIS  
Permit Reviewer

*R. Scott Davis*  
Signature

12-11-95  
Date



# NO<sub>x</sub> Averaging Plan

**RECEIVED**  
12-11-95

For more information, see instructions and refer to 40 CFR 76.11

This submission is:  New  Revised

**STEP 1**

Identify the units participating in this averaging plan by plant name, State, and boiler ID# from NADB. In column (a), fill in each unit's applicable emission limitation from 40 CFR 76.5, 76.6, or 76.7. In column (b), assign an alternative contemporaneous annual emissions limitation in lb/mmBtu to each unit. In column (c), assign an annual heat input limitation in mmBtu to each unit. Continue on page 3 if necessary

Plant Name	State	ID#	(a) Emission Limitation	(b) Alt. Contemp. Emission Limitation	(c) Annual Heat Input Limit
Watson	MS	4	.50	.57	12086872
Watson	MS	5	.50	.57	20127887
Daniel	MS	1	.45	.35	21244417
Daniel	MS	2	.45	.35	29987051
Crist	FL	4	.45	.60	4330920
Crist	FL	5	.45	.60	3518988
Crist	FL	6	.50	.60	13451097
Scholz	FL	1	.50	.70	723608
Scholz	FL	2	.50	.75	731528

**STEP 2**

Use the formula to enter the Btu-weighted annual emission rate averaged over the units if they are operated in accordance with the proposed averaging plan and the Btu-weighted annual average emission rate for the same units if they are operated in compliance with 40 CFR 76.5, 76.6, or 76.7. The former must be less than or equal to the latter

Btu-weighted annual emission rate averaged over the units if they are operated in accordance with the proposed averaging plan

.4720

≤

Btu-weighted annual average emission rate for same units operated in compliance with 40 CFR 76.5, 76.6 or 76.7

.4722

$$\frac{\sum_{i=1}^n (R_{Li} \times HI_i)}{\sum_{i=1}^n HI_i}$$

≤

$$\frac{\sum_{i=1}^n (R_{li} \times HI_i)}{\sum_{i=1}^n HI_i}$$

Where,

$R_{Li}$  = Alternative contemporaneous annual emission limitation for unit i, in lb/mmBtu, as specified in column (b) of Step 1;

$R_{li}$  = Applicable emission limitation for unit i, in lb/mmBtu, as specified in column (a) of Step 1;

$HI_i$  = Annual heat input for unit i, in mmBtu, as specified in column (c) of Step 1;

$n$  = Number of units in the averaging plan

# Phase II Permit Application

For more information, see instructions and refer to 40 CFR 72.30 and 72.31 and Chapter 62-214, F.A.C.

This submission is:  New  Revised

**STEP 1**  
Identify the source by plant name, State, and ORIS code from NADB

Plant Name <b>Scholz</b>	FL State	642 ORIS Code
--------------------------	-------------	------------------

**STEP 2**  
Enter the boiler ID# from NADB for each affected unit, and indicate whether a repowering plan is being submitted for the unit by entering "yes" or "no" at column c. For new units, enter the requested information in columns d and e

Compliance Plan				
a Boiler ID#	b Unit Will Hold Allowances in Accordance with 40 CFR 72.9(c)(1)	c Repowering Plan	d New Units  Commence Operation Date	e New Units  Monitor Certification Deadline
1	Yes	No		
2	Yes	No		
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			

**STEP 3**  
Check the box if the response in column c of Step 2 is "Yes" for any unit

For each unit that will be repowered, the Repowering Extension Plan form is included and the Repowering Technology Petition form has been submitted or will be submitted by June 1, 1997.

F Name (from Step 1)

**STEP 4**

Read the standard requirements and certification, enter the name of the designated representative, and sign and date

**Standard Requirements**Permit Requirements.

- (1) The designated representative of each Acid Rain source and each Acid Rain unit at the source shall:
  - (i) Submit a complete Acid Rain part application (including a compliance plan) under 40 CFR part 72, Rules 62-214.320 and 330, F.A.C. in accordance with the deadlines specified in Rule 62-214.320, F.A.C.; and
  - (ii) Submit in a timely manner any supplemental information that the permitting authority determines is necessary in order to review an Acid Rain part application and issue or deny an Acid Rain permit;
- (2) The owners and operators of each Acid Rain source and each Acid Rain unit at the source shall:
  - (i) Operate the unit in compliance with a complete Acid Rain part application or a superseding Acid Rain part issued by the permitting authority; and
  - (ii) Have an Acid Rain Part.

Monitoring Requirements.

- (1) The owners and operators and, to the extent applicable, designated representative of each Acid Rain source and each Acid Rain unit at the source shall comply with the monitoring requirements as provided in 40 CFR part 75, and Rule 62-214.420, F.A.C.
- (2) The emissions measurements recorded and reported in accordance with 40 CFR part 75 shall be used to determine compliance by the unit with the Acid Rain emissions limitations and emissions reduction requirements for sulfur dioxide and nitrogen oxides under the Acid Rain Program.
- (3) The requirements of 40 CFR part 75 shall not affect the responsibility of the owners and operators to monitor emissions of other pollutants or other emissions characteristics at the unit under other applicable requirements of the Act and other provisions of the operating permit for the source.

Sulfur Dioxide Requirements.

- (1) The owners and operators of each source and each Acid Rain unit at the source shall:
  - (i) Hold allowances, as of the allowance transfer deadline, in the unit's compliance subaccount (after deductions under 40 CFR 73.34(e)) not less than the total annual emissions of sulfur dioxide for the previous calendar year from the unit; and
  - (ii) Comply with the applicable Acid Rain emissions limitations for sulfur dioxide.
- (2) Each ton of sulfur dioxide emitted in excess of the Acid Rain emissions limitations for sulfur dioxide shall constitute a separate violation of the Act.
- (3) An Acid Rain unit shall be subject to the requirements under paragraph (1) of the sulfur dioxide requirements as follows:
  - (i) Starting January 1, 2000, an Acid Rain unit under 40 CFR 72.6(a)(2); or
  - (ii) Starting on the later of January 1, 2000 or the deadline for monitor certification under 40 CFR part 75, an Acid Rain unit under 40 CFR 72.6(a)(3).
- (4) Allowances shall be held in, deducted from, or transferred among Allowance Tracking System accounts in accordance with the Acid Rain Program.
- (5) An allowance shall not be deducted in order to comply with the requirements under paragraph (1)(i) of the sulfur dioxide requirements prior to the calendar year for which the allowance was allocated.
- (6) An allowance allocated by the Administrator under the Acid Rain Program is a limited authorization to emit sulfur dioxide in accordance with the Acid Rain Program. No provision of the Acid Rain Program, the Acid Rain permit application, the Acid Rain permit, or the written exemption under 40 CFR 72.7 and 72.8 and no provision of law shall be construed to limit the authority of the United States to terminate or limit such authorization.
- (7) An allowance allocated by the Administrator under the Acid Rain Program does not constitute a property right.

Nitrogen Oxides Requirements. The owners and operators of the source and each Acid Rain unit at the source shall comply with the applicable Acid Rain emissions limitation for nitrogen oxides.

Excess Emissions Requirements.

- (1) The designated representative of an Acid Rain unit that has excess emissions in any calendar year shall submit a proposed offset plan, as required under 40 CFR part 77.
- (2) The owners and operators of an Acid Rain unit that has excess emissions in any calendar year shall:
  - (i) Pay without demand the penalty required, and pay upon demand the interest on that penalty, as required by 40 CFR part 77; and
  - (ii) Comply with the terms of an approved offset plan, as required by 40 CFR part 77.

Recordkeeping and Reporting Requirements.

- (1) Unless otherwise provided, the owners and operators of the source and each Acid Rain unit at the source shall keep on site at the source each of the following documents for a period of 5 years from the date the document is created. This period may be extended for cause, at any time prior to the end of 5 years, in writing by the Administrator or permitting authority:
  - (i) The certificate of representation for the designated representative for the source and each Acid Rain unit at the source and all documents that demonstrate the truth of the statements in the certificate of representation, in accordance with Rule 62-214.350, F.A.C.; provided that the certificate and documents shall be retained on site at the source beyond such 5-year period until such documents are superseded because of the submission of a new certificate of representation changing the designated representative;
  - (ii) All emissions monitoring information, in accordance with 40 CFR part 75;
  - (iii) Copies of all reports, compliance certifications, and other submissions and all records made or required under the Acid Rain Program; and,

Plant Name (from Step 1)

Recordkeeping and Reporting Requirements (cont.)

(iv) Copies of all documents used to complete an Acid Rain part application and any other submission under the Acid Rain Program or to demonstrate compliance with the requirements of the Acid Rain Program.

(2) The designated representative of an Acid Rain source and each Acid Rain unit at the source shall submit the reports and compliance certifications required under the Acid Rain Program, including those under 40 CFR part 72 subpart I and 40 CFR part 75.

Liability.

(1) Any person who knowingly violates any requirement or prohibition of the Acid Rain Program, a complete Acid Rain part application, an Acid Rain part, or a written exemption under 40 CFR 72.7 or 72.8, including any requirement for the payment of any penalty owed to the United States, shall be subject to enforcement pursuant to section 113(c) of the Act.

(2) Any person who knowingly makes a false, material statement in any record, submission, or report under the Acid Rain Program shall be subject to criminal enforcement pursuant to section 113(c) of the Act and 18 U.S.C. 1001.

(3) No permit revision shall excuse any violation of the requirements of the Acid Rain Program that occurs prior to the date that the revision takes effect.

(4) Each Acid Rain source and each Acid Rain unit shall meet the requirements of the Acid Rain Program.

(5) Any provision of the Acid Rain Program that applies to an Acid Rain source (including a provision applicable to the designated representative of an Acid Rain source) shall also apply to the owners and operators of such source and of the Acid Rain units at the source.

(6) Any provision of the Acid Rain Program that applies to an Acid Rain unit (including a provision applicable to the designated representative of an Acid Rain unit) shall also apply to the owners and operators of such unit. Except as provided under 40 CFR 72.44 (Phase II repowering extension plans), and except with regard to the requirements applicable to units with a common stack under 40 CFR part 75 (including 40 CFR 75.16, 75.17, and 75.18), the owners and operators and the designated representative of one Acid Rain unit shall not be liable for any violation by any other Acid Rain unit of which they are not owners or operators or the designated representative and that is located at a source of which they are not owners or operators or the designated representative.

(7) Each violation of a provision of 40 CFR parts 72, 73, 75, 77, and 78 by an Acid Rain source or Acid Rain unit, or by an owner or operator or designated representative of such source or unit, shall be a separate violation of the Act.

Effect on Other Authorities. No provision of the Acid Rain Program, an Acid Rain part application, an Acid Rain part, or a written exemption under 40 CFR 72.7 or 72.8 shall be construed as:

(1) Except as expressly provided in title IV of the Act, exempting or excluding the owners and operators and, to the extent applicable, the designated representative of an Acid Rain source or Acid Rain unit from compliance with any other provision of the Act, including the provisions of title I of the Act relating to applicable National Ambient Air Quality Standards or State Implementation Plans;

(2) Limiting the number of allowances a unit can hold; provided, that the number of allowances held by the unit shall not effect the source's obligation to comply with any other provisions of the Act;


(3) Requiring a change of any kind in any State law regarding electric utility rates and charges, affecting any State law regarding such State regulation, or limiting such State regulation, including any prudence review requirements under such State law;

(4) Modifying the Federal Power Act or affecting the authority of the Federal Energy Regulatory Commission under the Federal Power Act; or,

(5) Interfering with or impairing any program for competitive bidding for power supply in a State in which such program is established.

Certification

I am authorized to make this submission on behalf of the owners and operators of the Acid Rain source or Acid Rain units for which the submission is made. I certify under penalty of law that I have personally examined, and am familiar with, the statements and information submitted in this document and all its attachments. Based on my inquiry of those individuals with primary responsibility for obtaining the information, I certify that the statements and information are to the best of my knowledge and belief true, accurate, and complete. I am aware that there are significant penalties for submitting false statements and information or omitting required statements and information, including the possibility of fine or imprisonment.

Name	M. L. Gilchrist	
Signature		Date 12/8/95

**STEP 5 (optional)**  
Enter the source **AIRS**  
and **FINDS** identification  
numbers, if known

AIRS
FINDS

United States  
Environmental Protection Agency  
Acid Rain Program

EPA Form 3500-1 (11-82)  
OMB No. 2060-0060  
Expires 5-31-83



# Certificate of Representation

For more information, see instructions and refer to 40 CFR 72.24

This submission is:  New  Revised

**STEP 1**  
Identify the source by plant name, State, and ORIS code from NADS

Plant Name	Scholz Electric Generating Plant	State	FL	ORIS Code	642
------------	----------------------------------	-------	----	-----------	-----

**STEP 2**  
Enter requested information for the designated representative

Name	Frederick D. Kuester				
Address	2992 West Beach Boulevard P. O. Box 4079 Gulfport, MS 39502				
Phone Number	(601) 865-5964	Fax Number	(601) 865-5873		

**STEP 3**  
Enter requested information for the alternate designated representative (optional)

Name	M. L. Gilchrist				
Address	Gulf Power Company P. O. Box 1151 Pensacola, FL 32520-0328				
Phone Number	(904) 444-6236	Fax Number	(904) 444-6705		

**STEP 4**  
Complete Step 5, read the certifications and sign and date

I certify that I was selected as the designated representative or alternate designated representative, as applicable, by an agreement binding on the owners and operators of the affected source and each affected unit at the source.

I certify that I have given notice of the agreement, selecting me as the designated representative or alternate designated representative, as applicable for the affected source and each affected unit at the source identified in this certificate of representation, daily for a period of one week in a newspaper of general circulation in the area where the source is located or in a State publication designed to give general public notice.

I certify that I have all necessary authority to carry out my duties and responsibilities under the Acid Rain Program on behalf of the owners and operators of the affected source and of each affected unit at the source and that each such owner and operator shall be fully bound by my actions, inactions, or submissions.

I certify that I shall abide by any fiduciary responsibilities imposed by the agreement by which I was selected as designated representative or alternate designated representative, as applicable.

I certify that the owners and operators of the affected source and of each affected unit at the source shall be bound by any order issued to me by the Administrator, the permitting authority, or a court regarding the source or unit.

Where there are multiple holders of a legal or equitable title to, or a leasehold interest in, an affected unit where a utility or industrial customer purchases power from an affected unit under life-of-the-unit, firm, or contractual arrangements, I certify that:

I have given a written notice of my selection as the designated representative or alternate designated representative, as applicable, and of the agreement by which I was selected to each owner and operator of the affected source and of each affected unit at the source; and

Allowances and the proceeds of transactions involving allowances will be deemed to be held or distributed in proportion to each holder's legal, equitable, leasehold, or contractual reservation or entitlement or, if such multiple holders have expressly provided for a different distribution of allowances contract, that allowances and the proceeds of transactions involving allowances will be deemed to be held or distributed in accordance with the contract.

The agreement by which I was selected as the alternate designated representative includes a procedure authorizing the owners and operators of the source and affected units at the source to authorize the alternate designated representative to act in lieu of the designated representative.



Scholz Electric Generating Plant  
 Plant Name (from Step 1)

**Certification**

I am authorized to make this submission on behalf of the owners and operators of the affected source or affected units for which the submission is made. I certify under penalty of law that I have personally examined, and am familiar with, the statements and information submitted in this document and all its attachments. Based on my inquiry of those individuals with primary responsibility for obtaining the information, I certify that the statements and information are to the best of my knowledge and belief true, accurate, and complete. I am aware that there are significant penalties for submitting false statements and information or omitting required statements and information, including the possibility of fine or imprisonment.

Signature (designated representative) *Frederick D. Wheeler* Date *12/21/94*

Signature (alternate) *M. J. Goldsmith* Date *12/21/94*

**STEP 5**  
 Provide the name of every owner and operator of the source and each affected unit at the source. Identify the units they own and/or operate by boiler ID# from NADS. For owners only, identify each state or local utility regulatory authority with jurisdiction over each owner

Name					<input checked="" type="checkbox"/> Owner	<input checked="" type="checkbox"/> Operator
Gulf Power Company						
ID# 1	ID# 2	ID#	ID#	ID#	ID#	ID#
ID#	ID#	ID#	ID#	ID#	ID#	ID#
Regulatory Authorities Florida Public Service Commission						

Name					<input type="checkbox"/> Owner	<input type="checkbox"/> Operator
ID#	ID#	ID#	ID#	ID#	ID#	ID#
ID#	ID#	ID#	ID#	ID#	ID#	ID#
Regulatory Authorities						

Name					<input type="checkbox"/> Owner	<input type="checkbox"/> Operator
ID#	ID#	ID#	ID#	ID#	ID#	ID#
ID#	ID#	ID#	ID#	ID#	ID#	ID#
Regulatory Authorities						

Name					<input type="checkbox"/> Owner	<input type="checkbox"/> Operator
ID#	ID#	ID#	ID#	ID#	ID#	ID#
ID#	ID#	ID#	ID#	ID#	ID#	ID#
Regulatory Authorities						

Mississippi Power and Light Company  
P.O. Box 1000  
Tallahassee, Florida 32302-1000  
Telephone: 904-444-6527

12/14/95  
1-1-95



The Customer's Choice

M. L. Gilchrist  
Manager, Field and Environmental Affairs

December 14, 1995

Mr. John C. Brown (MS 5505)  
Department of Environmental Protection  
Twin Towers Office Building  
2600 Blair Stone Road  
Tallahassee, Florida 32399-2400

Dear Mr. Brown:

**GULF POWER COMPANY  
PHASE II ACID RAIN PERMIT APPLICATIONS  
PLANT CRIST (ORIS CODE 641)  
PLANT SCHOLZ (ORIS CODE 642)  
PLANT LANSING SMITH (ORIS CODE 643)**

Gulf Power Company hereby submits to the Florida Department of Environmental Protection one original and 3 copies of the Title IV Phase II Acid Rain Permit Applications for Plant Crist, Plant Scholz and Plant Lansing Smith. Also included are copies of the Certificate of Representation for the Designated Representative (DR) and the Alternate Designated Representative (ADR) for each facility. Please note that the DR for Gulf Power is Mr. Rick Kuester, Vice-President of Power Generation and Delivery at Mississippi Power Company. Mr. Kuester was chosen DR because of an EPA rule that requires a centralized designated representative for a NOx averaging plan that has units in more than one state and that has different owners or operators. As you are aware, Gulf Power has two "Named" Phase I Acid Rain affected units (Crist 6 & 7) and has elected to bring into compliance early, four additional sources as "Substitution" units, i.e. Crist 4 & 5, Scholz 1 & 2. All of these units, plus four units from Mississippi Power are included in a Gulf/Mississippi Power NOx Averaging Plan for Phase I NOx compliance. Because of the problems with timely responses inherent in the permitting process, please copy Mr. Lane Gilchrist, Gulf's ADR, on all correspondences in the Phase II permitting process.

If you have any questions or need further information concerning Gulf's Phase I or II applications or permits, please call me or Dwain Waters at (904) 444-6527.

Sincerely,

Attachments (2)  
See Distribution List

DISTRIBUTION LIST

U. S. Environmental Protection Agency

R. Scott Davis

Southern Company Services

Danny Herrin

Gulf Power Company

G. Edison Holland, Jr.

M. L. Gilchrist

J. A. Babbitt

C. R. Lee

C. A. Tugwell

P. Parker

J. O. Vick

G. D. Waters

H. L. Witt

Mississippi Power Company

Frederick D. Kuester

## **ATTACHMENT 1**

(1 Original + 3 copies of Phase II Applications for Plant Crist, Plant Scholz and Plant Lansing Smith)

# Phase II Permit Application

For more information, see instructions and refer to 40 CFR 72.30 and 72.31 and Chapter 62-214, F.A.C.

This submission is:  New  Revised

**STEP 1**  
Identify the source by plant name, State, and ORIS code from NADB

Plant Name	Crist	FL State	641 ORIS Code
------------	-------	----------	---------------

**STEP 2**  
Enter the boiler ID# from NADB for each affected unit, and indicate whether a repowering plan is being submitted for the unit by entering "yes" or "no" at column c. For new units, enter the requested information in columns d and e

Compliance Plan				
a	b	c	d	e
Boiler ID#	Unit Will Hold Allowances in Accordance with 40 CFR 72.9(c)(1)	Repowering Plan	New Units Commence Operation Date	New Units Monitor Certification Deadline
1	Yes	No		
2	Yes	No		
3	Yes	No		
4	Yes	No		
5	Yes	No		
6	Yes	No		
7	Yes	No		
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			

For each unit that will be repowered, the Repowering Extension Plan form is included and the Repowering Technology Petition form has been submitted or will be submitted by June 1, 1997.

**STEP 3**  
Check the box if the response in column c of Step 2 is "Yes" for any unit

P. Name (from Step 1)

**STEP 4**

Read the standard requirements and certification, enter the name of the designated representative, and sign and date

**Standard Requirements**Permit Requirements.

- (1) The designated representative of each Acid Rain source and each Acid Rain unit at the source shall:
  - (i) Submit a complete Acid Rain part application (including a compliance plan) under 40 CFR part 72, Rules 62-214.320 and 330, F.A.C. in accordance with the deadlines specified in Rule 62-214.320, F.A.C.; and
  - (ii) Submit in a timely manner any supplemental information that the permitting authority determines is necessary in order to review an Acid Rain part application and issue or deny an Acid Rain permit.
- (2) The owners and operators of each Acid Rain source and each Acid Rain unit at the source shall:
  - (i) Operate the unit in compliance with a complete Acid Rain part application or a superseding Acid Rain part issued by the permitting authority; and
  - (ii) Have an Acid Rain Part.

Monitoring Requirements.

- (1) The owners and operators and, to the extent applicable, designated representative of each Acid Rain source and each Acid Rain unit at the source shall comply with the monitoring requirements as provided in 40 CFR part 75, and Rule 62-214.420, F.A.C.
- (2) The emissions measurements recorded and reported in accordance with 40 CFR part 75 shall be used to determine compliance by the unit with the Acid Rain emissions limitations and emissions reduction requirements for sulfur dioxide and nitrogen oxides under the Acid Rain Program.
- (3) The requirements of 40 CFR part 75 shall not effect the responsibility of the owners and operators to monitor emissions of other pollutants or other emissions characteristics at the unit under other applicable requirements of the Act and other provisions of the operating permit for the source.

Sulfur Dioxide Requirements.

- (1) The owners and operators of each source and each Acid Rain unit at the source shall:
  - (i) Hold allowances, as of the allowance transfer deadline, in the unit's compliance subaccount (after deductions under 40 CFR 73.34(c)) not less than the total annual emissions of sulfur dioxide for the previous calendar year from the unit; and
  - (ii) Comply with the applicable Acid Rain emissions limitations for sulfur dioxide.
- (2) Each ton of sulfur dioxide emitted in excess of the Acid Rain emissions limitations for sulfur dioxide shall constitute a separate violation of the Act.
- (3) An Acid Rain unit shall be subject to the requirements under paragraph (1) of the sulfur dioxide requirements as follows:
  - (i) Starting January 1, 2000, an Acid Rain unit under 40 CFR 72.8(a)(2); or
  - (ii) Starting on the later of January 1, 2000 or the deadline for monitor certification under 40 CFR part 75, an Acid Rain unit under 40 CFR 72.8(a)(3).
- (4) Allowances shall be held in, deducted from, or transferred among Allowance Tracking System accounts in accordance with the Acid Rain Program.
- (5) An allowance shall not be deducted in order to comply with the requirements under paragraph (1)(i) of the sulfur dioxide requirements prior to the calendar year for which the allowance was allocated.
- (6) An allowance allocated by the Administrator under the Acid Rain Program is a limited authorization to emit sulfur dioxide in accordance with the Acid Rain Program. No provision of the Acid Rain Program, the Acid Rain permit application, the Acid Rain permit, or the written exemption under 40 CFR 72.7 and 72.8 and no provision of law shall be construed to limit the authority of the United States to terminate or limit such authorization.
- (7) An allowance allocated by the Administrator under the Acid Rain Program does not constitute a property right.

Nitrogen Oxides Requirements. The owners and operators of the source and each Acid Rain unit at the source shall comply with the applicable Acid Rain emissions limitation for nitrogen oxides.

Excess Emissions Requirements.

- (1) The designated representative of an Acid Rain unit that has excess emissions in any calendar year shall submit a proposed offset plan, as required under 40 CFR part 77.
- (2) The owners and operators of an Acid Rain unit that has excess emissions in any calendar year shall:
  - (i) Pay without demand the penalty required, and pay upon demand the interest on that penalty, as required by 40 CFR part 77; and
  - (ii) Comply with the terms of an approved offset plan, as required by 40 CFR part 77.

Recordkeeping and Reporting Requirements.

- (1) Unless otherwise provided, the owners and operators of the source and each Acid Rain unit at the source shall keep on site at the source each of the following documents for a period of 5 years from the date the document is created. This period may be extended for cause, at any time prior to the end of 5 years, in writing by the Administrator or permitting authority:
  - (i) The certificate of representation for the designated representative for the source and each Acid Rain unit at the source and all documents that demonstrate the truth of the statements in the certificate of representation, in accordance with Rule 62-214.350, F.A.C.; provided that the certificate and documents shall be retained on site at the source beyond such 5-year period until such documents are superseded because of the submission of a new certificate of representation changing the designated representative;
  - (ii) All emissions monitoring information, in accordance with 40 CFR part 75;
  - (iii) Copies of all reports, compliance certifications, and other submissions and all records made or required under the Acid Rain Program; and,

Plant Name (from Step 1)

Recordkeeping and Reporting Requirements (cont.)

(iv) Copies of all documents used to complete an Acid Rain part application and any other submission under the Acid Rain Program or to demonstrate compliance with the requirements of the Acid Rain Program.

(2) The designated representative of an Acid Rain source and each Acid Rain unit at the source shall submit the reports and compliance certifications required under the Acid Rain Program, including those under 40 CFR part 72 subpart I and 40 CFR part 75.

Liability.

(1) Any person who knowingly violates any requirement or prohibition of the Acid Rain Program, a complete Acid Rain part application, an Acid Rain part, or a written exemption under 40 CFR 72.7 or 72.8, including any requirement for the payment of any penalty owed to the United States, shall be subject to enforcement pursuant to section 113(c) of the Act.

(2) Any person who knowingly makes a false, material statement in any record, submission, or report under the Acid Rain Program shall be subject to criminal enforcement pursuant to section 113(c) of the Act and 18 U.S.C. 1001.

(3) No permit revision shall excuse any violation of the requirements of the Acid Rain Program that occurs prior to the date that the revision takes effect.

(4) Each Acid Rain source and each Acid Rain unit shall meet the requirements of the Acid Rain Program.

(5) Any provision of the Acid Rain Program that applies to an Acid Rain source (including a provision applicable to the designated representative of an Acid Rain source) shall also apply to the owners and operators of such source and of the Acid Rain units at the source.

(6) Any provision of the Acid Rain Program that applies to an Acid Rain unit (including a provision applicable to the designated representative of an Acid Rain unit) shall also apply to the owners and operators of such unit. Except as provided under 40 CFR 72.44 (Phase II repowering extension plans), and except with regard to the requirements applicable to units with a common stack under 40 CFR part 75 (including 40 CFR 75.16, 75.17, and 75.18), the owners and operators and the designated representative of one Acid Rain unit shall not be liable for any violation by any other Acid Rain unit of which they are not owners or operators or the designated representative and that is located at a source of which they are not owners or operators or the designated representative.

(7) Each violation of a provision of 40 CFR parts 72, 73, 75, 77, and 78 by an Acid Rain source or Acid Rain unit, or by an owner or operator or designated representative of such source or unit, shall be a separate violation of the Act.

Effect on Other Authorities. No provision of the Acid Rain Program, an Acid Rain part application, an Acid Rain part, or a written exemption under 40 CFR 72.7 or 72.8 shall be construed as:

(1) Except as expressly provided in title IV of the Act, exempting or excluding the owners and operators and, to the extent applicable, the designated representative of an Acid Rain source or Acid Rain unit from compliance with any other provision of the Act, including the provisions of title I of the Act relating to applicable National Ambient Air Quality Standards or State Implementation Plans;

(2) Limiting the number of allowances a unit can hold; provided, that the number of allowances held by the unit shall not effect the source's obligation to comply with any other provisions of the Act;


(3) Requiring a change of any kind in any State law regarding electric utility rates and charges, affecting any State law regarding such State regulation, or limiting such State regulation, including any prudence review requirements under such State law;

(4) Modifying the Federal Power Act or affecting the authority of the Federal Energy Regulatory Commission under the Federal Power Act; or,

(5) Interfering with or impairing any program for competitive bidding for power supply in a State in which such program is established.

Certification

I am authorized to make this submission on behalf of the owners and operators of the Acid Rain source or Acid Rain units for which the submission is made. I certify under penalty of law that I have personally examined, and am familiar with, the statements and information submitted in the document and all its attachments. Based on my inquiry of those individuals with primary responsibility for obtaining the information, I certify that the statements and information are to the best of my knowledge and belief true, accurate, and complete. I am aware that there are significant penalties for submitting false statements and information or omitting required statements and information, including the possibility of fine or imprisonment.

Name	M. L. Gilchrist	
Signature		Date 12/8/95

STEP 5 (optional)  
Enter the source AIRS  
and FINDS identification  
numbers, if known

S
FINDS



# Phase II Permit Application

For more information, see instructions and refer to 40 CFR 72.30 and 72.31 and Chapter 62-214, F.A.C.

This submission is:  New  Revised

**STEP 1**  
Identify the source by plant name, State, and ORIS code from NADB

Plant Name <b>Scholz</b>	State <b>FL</b>	ORIS Code <b>642</b>
--------------------------	-----------------	----------------------

**STEP 2**  
Enter the boiler ID# from NADB for each affected unit, and indicate whether a repowering plan is being submitted for the unit by entering "yes" or "no" at column c. For new units, enter the requested information in columns d and e

Compliance Plan				
a Boiler ID#	b Unit Will Hold Allowances in Accordance with 40 CFR 72.9(c)(1)	c Repowering Plan	d New Units  Commence Operation Date	e New Units  Monitor Certification Deadline
1	Yes	No		
2	Yes	No		
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			

**STEP 3**  
Check the box if the response in column c of Step 2 is "Yes" for any unit

For each unit that will be repowered, the Repowering Extension Plan form is included and the Repowering Technology Petition form has been submitted or will be submitted by June 1, 1997.

F Name (from Step 1)

**STEP 4**

Read the standard requirements and certification, enter the name of the designated representative, and sign and date

**Standard Requirements**Permit Requirements.

- (1) The designated representative of each Acid Rain source and each Acid Rain unit at the source shall:
  - (i) Submit a complete Acid Rain part application (including a compliance plan) under 40 CFR part 72, Rules 62-214.320 and 330, F.A.C. in accordance with the deadlines specified in Rule 62-214.320, F.A.C.; and
  - (ii) Submit in a timely manner any supplemental information that the permitting authority determines is necessary in order to review an Acid Rain part application and issue or deny an Acid Rain permit.
- (2) The owners and operators of each Acid Rain source and each Acid Rain unit at the source shall:
  - (i) Operate the unit in compliance with a complete Acid Rain part application or a superseding Acid Rain part issued by the permitting authority; and
  - (ii) Have an Acid Rain Part.

Monitoring Requirements.

- (1) The owners and operators and, to the extent applicable, designated representative of each Acid Rain source and each Acid Rain unit at the source shall comply with the monitoring requirements as provided in 40 CFR part 75, and Rule 62-214.420, F.A.C.
- (2) The emissions measurements recorded and reported in accordance with 40 CFR part 75 shall be used to determine compliance by the unit with the Acid Rain emissions limitations and emissions reduction requirements for sulfur dioxide and nitrogen oxides under the Acid Rain Program.
- (3) The requirements of 40 CFR part 75 shall not affect the responsibility of the owners and operators to monitor emissions of other pollutants or other emissions characteristics at the unit under other applicable requirements of the Act and other provisions of the operating permit for the source.

Sulfur Dioxide Requirements.

- (1) The owners and operators of each source and each Acid Rain unit at the source shall:
  - (i) Hold allowances, as of the allowance transfer deadline, in the unit's compliance subaccount (after deductions under 40 CFR 73.34(c)) not less than the total annual emissions of sulfur dioxide for the previous calendar year from the unit; and
  - (ii) Comply with the applicable Acid Rain emissions limitations for sulfur dioxide.
- (2) Each ton of sulfur dioxide emitted in excess of the Acid Rain emissions limitations for sulfur dioxide shall constitute a separate violation of the Act.
- (3) An Acid Rain unit shall be subject to the requirements under paragraph (1) of the sulfur dioxide requirements as follows:
  - (i) Starting January 1, 2000, an Acid Rain unit under 40 CFR 72.8(a)(2); or
  - (ii) Starting on the later of January 1, 2000 or the deadline for monitor certification under 40 CFR part 75, an Acid Rain unit under 40 CFR 72.8(a)(3).
- (4) Allowances shall be held in, deducted from, or transferred among Allowance Tracking System accounts in accordance with the Acid Rain Program.
- (5) An allowance shall not be deducted in order to comply with the requirements under paragraph (1)(i) of the sulfur dioxide requirements prior to the calendar year for which the allowance was allocated.
- (6) An allowance allocated by the Administrator under the Acid Rain Program is a limited authorization to emit sulfur dioxide in accordance with the Acid Rain Program. No provision of the Acid Rain Program, the Acid Rain permit application, the Acid Rain permit, or the written exemption under 40 CFR 72.7 and 72.8 and no provision of law shall be construed to limit the authority of the United States to terminate or limit such authorization.
- (7) An allowance allocated by the Administrator under the Acid Rain Program does not constitute a property right.

Nitrogen Oxides Requirements. The owners and operators of the source and each Acid Rain unit at the source shall comply with the applicable Acid Rain emissions limitation for nitrogen oxides.

Excess Emissions Requirements.

- (1) The designated representative of an Acid Rain unit that has excess emissions in any calendar year shall submit a proposed offset plan, as required under 40 CFR part 77.
- (2) The owners and operators of an Acid Rain unit that has excess emissions in any calendar year shall:
  - (i) Pay without demand the penalty required, and pay upon demand the interest on that penalty, as required by 40 CFR part 77; and
  - (ii) Comply with the terms of an approved offset plan, as required by 40 CFR part 77.

Recordkeeping and Reporting Requirements.

- (1) Unless otherwise provided, the owners and operators of the source and each Acid Rain unit at the source shall keep on site at the source each of the following documents for a period of 5 years from the date the document is created. This period may be extended for cause, at any time prior to the end of 5 years, in writing by the Administrator or permitting authority:
  - (i) The certificate of representation for the designated representative for the source and each Acid Rain unit at the source and all documents that demonstrate the truth of the statements in the certificate of representation, in accordance with Rule 62-214.350, F.A.C.; provided that the certificate and documents shall be retained on site at the source beyond such 5-year period until such documents are superseded because of the submission of a new certificate of representation changing the designated representative;
  - (ii) All emissions monitoring information, in accordance with 40 CFR part 75;
  - (iii) Copies of all reports, compliance certifications, and other submissions and all records made or required under the Acid Rain Program; and

Plant Name (from Step 1)

Recordkeeping and Reporting Requirements (cont.)

(iv) Copies of all documents used to complete an Acid Rain part application and any other submission under the Acid Rain Program or to demonstrate compliance with the requirements of the Acid Rain Program.

(2) The designated representative of an Acid Rain source and each Acid Rain unit at the source shall submit the reports and compliance certifications required under the Acid Rain Program, including those under 40 CFR part 72 subpart I and 40 CFR part 75.

Liability.

(1) Any person who knowingly violates any requirement or prohibition of the Acid Rain Program, a complete Acid Rain part application, an Acid Rain part, or a written exemption under 40 CFR 72.7 or 72.8, including any requirement for the payment of any penalty owed to the United States, shall be subject to enforcement pursuant to section 113(c) of the Act.

(2) Any person who knowingly makes a false, material statement in any record, submission, or report under the Acid Rain Program shall be subject to criminal enforcement pursuant to section 113(c) of the Act and 18 U.S.C. 1001.

(3) No permit revision shall excuse any violation of the requirements of the Acid Rain Program that occurs prior to the date that the revision takes effect.

(4) Each Acid Rain source and each Acid Rain unit shall meet the requirements of the Acid Rain Program.

(5) Any provision of the Acid Rain Program that applies to an Acid Rain source (including a provision applicable to the designated representative of an Acid Rain source) shall also apply to the owners and operators of such source and of the Acid Rain units at the source.

(6) Any provision of the Acid Rain Program that applies to an Acid Rain unit (including a provision applicable to the designated representative of an Acid Rain unit) shall also apply to the owners and operators of such unit. Except as provided under 40 CFR 72.44 (Phase II repowering extension plans), and except with regard to the requirements applicable to units with a common stack under 40 CFR part 75 (including 40 CFR 75.16, 75.17, and 75.18), the owners and operators and the designated representative of one Acid Rain unit shall not be liable for any violation by any other Acid Rain unit of which they are not owners or operators or the designated representative and that is located at a source of which they are not owners or operators or the designated representative.

(7) Each violation of a provision of 40 CFR parts 72, 73, 75, 77, and 78 by an Acid Rain source or Acid Rain unit, or by an owner or operator or designated representative of such source or unit, shall be a separate violation of the Act.

Effect on Other Authorities. No provision of the Acid Rain Program, an Acid Rain part application, an Acid Rain part, or a written exemption under 40 CFR 72.7 or 72.8 shall be construed as:

(1) Except as expressly provided in title IV of the Act, exempting or excluding the owners and operators and, to the extent applicable, the designated representative of an Acid Rain source or Acid Rain unit from compliance with any other provision of the Act, including the provisions of title I of the Act relating to applicable National Ambient Air Quality Standards or State Implementation Plans;

(2) Limiting the number of allowances a unit can hold; provided, that the number of allowances held by the unit shall not effect the source's obligation to comply with any other provisions of the Act;


(3) Requiring a change of any kind in any State law regarding electric utility rates and charges, affecting any State law regarding such State regulation, or limiting such State regulation, including any prudence review requirements under such State law;

(4) Modifying the Federal Power Act or affecting the authority of the Federal Energy Regulatory Commission under the Federal Power Act; or,

(5) Interfering with or impairing any program for competitive bidding for power supply in a State in which such program is established.

Certification

I am authorized to make this submission on behalf of the owners and operators of the Acid Rain source or Acid Rain units for which the submission is made. I certify under penalty of law that I have personally examined, and am familiar with, the statements and information submitted in this document and all its attachments. Based on my inquiry of those individuals with primary responsibility for obtaining the information, I certify that the statements and information are to the best of my knowledge and belief true, accurate, and complete. I am aware that there are significant penalties for submitting false statements and information or omitting required statements and information, including the possibility of fine or imprisonment.

Name	M. L. Gilchrist	
Signature		Date 12/8/95

**STEP 5 (optional)**  
Enter the source AIRS  
and FINDS identification  
numbers, if known

AIRS
FINDS

# Phase II Permit Application

For more information, see instructions and refer to 40 CFR 72.30 and 72.31 and Chapter 62-214, F.A.C.

This submission is:  New  Revised

**STEP 1**  
Identify the source by plant name, State, and ORIS code from NADB

Lansing Smith Plant Name	FL State	643 ORIS Code
-----------------------------	-------------	------------------

**STEP 2**  
Enter the boiler ID# from NADB for each affected unit, and indicate whether a repowering plan is being submitted for the unit by entering "yes" or "no" at column c. For new units, enter the requested information in columns d and e

Compliance Plan				
a	b	c	d	e
Boiler ID#	Unit Will Hold Allowances in Accordance with 40 CFR 72.9(e)(1)	Repowering Plan	New Units  Commence Operation Date	New Units  Monitor Certification Deadline
1	Yes	No		
2	Yes	No		
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			
	Yes			

For each unit that will be repowered, the Repowering Extension Plan form is included and the Repowering Technology Petition form has been submitted or will be submitted by June 1, 1997.

**STEP 3**  
Check the box if the response in column c of Step 2 is "Yes" for any unit

Pl. Name (from Step 1)

**STEP 4**

Read the standard requirements and certification, enter the name of the designated representative, and sign and date

**Standard Requirements****Permit Requirements.**

- (1) The designated representative of each Acid Rain source and each Acid Rain unit at the source shall:
  - (i) Submit a complete Acid Rain permit application (including a compliance plan) under 40 CFR part 72, Rules 62-214.320 and 330, F.A.C. in accordance with the deadlines specified in Rule 62-214.320, F.A.C.; and
  - (ii) Submit in a timely manner any supplemental information that the permitting authority determines is necessary in order to review an Acid Rain permit application and issue or deny an Acid Rain permit;
- (2) The owners and operators of each Acid Rain source and each Acid Rain unit at the source shall:
  - (i) Operate the unit in compliance with a complete Acid Rain permit application or a superseding Acid Rain permit issued by the permitting authority; and
  - (ii) Have an Acid Rain Permit.

**Monitoring Requirements.**

- (1) The owners and operators and, to the extent applicable, designated representative of each Acid Rain source and each Acid Rain unit at the source shall comply with the monitoring requirements as provided in 40 CFR part 75, and Rule 62-214.420, F.A.C.
- (2) The emissions measurements recorded and reported in accordance with 40 CFR part 75 shall be used to determine compliance by the unit with the Acid Rain emissions limitations and emissions reduction requirements for sulfur dioxide and nitrogen oxides under the Acid Rain Program.
- (3) The requirements of 40 CFR part 75 shall not affect the responsibility of the owners and operators to monitor emissions of other pollutants or other emissions characteristics at the unit under other applicable requirements of the Act and other provisions of the operating permit for the source.

**Sulfur Dioxide Requirements.**

- (1) The owners and operators of each source and each Acid Rain unit at the source shall:
  - (i) Hold allowances, as of the allowance transfer deadline, in the unit's compliance subaccount (after deductions under 40 CFR 73.34(e)) not less than the total annual emissions of sulfur dioxide for the previous calendar year from the unit; and
  - (ii) Comply with the applicable Acid Rain emissions limitations for sulfur dioxide.
- (2) Each ton of sulfur dioxide emitted in excess of the Acid Rain emissions limitations for sulfur dioxide shall constitute a separate violation of the Act.
- (3) An Acid Rain unit shall be subject to the requirements under paragraph (1) of the sulfur dioxide requirements as follows:
  - (i) Starting January 1, 2000, an Acid Rain unit under 40 CFR 72.6(a)(2); or
  - (ii) Starting on the later of January 1, 2000 or the deadline for monitor certification under 40 CFR part 75, an Acid Rain unit under 40 CFR 72.6(a)(3).
- (4) Allowances shall be held in, deducted from, or transferred among Allowance Tracking System accounts in accordance with the Acid Rain Program.
- (5) An allowance shall not be deducted in order to comply with the requirements under paragraph (1)(i) of the sulfur dioxide requirements prior to the calendar year for which the allowance was allocated.
- (6) An allowance allocated by the Administrator under the Acid Rain Program is a limited authorization to emit sulfur dioxide in accordance with the Acid Rain Program. No provision of the Acid Rain Program, the Acid Rain permit application, the Acid Rain permit, or the written exemption under 40 CFR 72.7 and 72.8 and no provision of law shall be construed to limit the authority of the United States to terminate or limit such authorization.
- (7) An allowance allocated by the Administrator under the Acid Rain Program does not constitute a property right.

**Nitrogen Oxides Requirements.** The owners and operators of the source and each Acid Rain unit at the source shall comply with the applicable Acid Rain emissions limitation for nitrogen oxides.

**Excess Emissions Requirements.**

- (1) The designated representative of an Acid Rain unit that has excess emissions in any calendar year shall submit a proposed offset plan, as required under 40 CFR part 77.
- (2) The owners and operators of an Acid Rain unit that has excess emissions in any calendar year shall:
  - (i) Pay without demand the penalty required, and pay upon demand the interest on that penalty, as required by 40 CFR part 77; and
  - (ii) Comply with the terms of an approved offset plan, as required by 40 CFR part 77.

**Recordkeeping and Reporting Requirements.**

- (1) Unless otherwise provided, the owners and operators of the source and each Acid Rain unit at the source shall keep on site at the source each of the following documents for a period of 5 years from the date the document is created. This period may be extended for cause, at any time prior to the end of 5 years, in writing by the Administrator or permitting authority:
  - (i) The certificate of representation for the designated representative for the source and each Acid Rain unit at the source and all documents that demonstrate the truth of the statements in the certificate of representation, in accordance with Rule 62-214.350, F.A.C.; provided that the certificate and documents shall be retained on site at the source beyond such 5-year period until such documents are superseded because of the submission of a new certificate of representation changing the designated representative;
  - (ii) All emissions monitoring information, in accordance with 40 CFR part 75;
  - (iii) Copies of all reports, compliance certifications, and other submissions and all records made or required under the Acid Rain Program; and,

Plant Name (from Step 1)

Recordkeeping and Reporting Requirements (cont.)

- (iv) Copies of all documents used to complete an Acid Rain part application and any other submission under the Acid Rain Program or to demonstrate compliance with the requirements of the Acid Rain Program.
- (2) The designated representative of an Acid Rain source and each Acid Rain unit at the source shall submit the reports and compliance certifications required under the Acid Rain Program, including those under 40 CFR part 72 subpart I and 40 CFR part 75.

Liability.

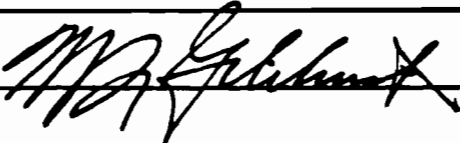
- (1) Any person who knowingly violates any requirement or prohibition of the Acid Rain Program, a complete Acid Rain part application, an Acid Rain part, or a written exemption under 40 CFR 72.7 or 72.8, including any requirement for the payment of any penalty owed to the United States, shall be subject to enforcement pursuant to section 113(a) of the Act.
- (2) Any person who knowingly makes a false, material statement in any record, submission, or report under the Acid Rain Program shall be subject to criminal enforcement pursuant to section 113(c) of the Act and 18 U.S.C. 1001.
- (3) No permit revision shall excuse any violation of the requirements of the Acid Rain Program that occurs prior to the date that the revision takes effect.
- (4) Each Acid Rain source and each Acid Rain unit shall meet the requirements of the Acid Rain Program.
- (5) Any provision of the Acid Rain Program that applies to an Acid Rain source (including a provision applicable to the designated representative of an Acid Rain source) shall also apply to the owners and operators of such source and of the Acid Rain units at the source.
- (6) Any provision of the Acid Rain Program that applies to an Acid Rain unit (including a provision applicable to the designated representative of an Acid Rain unit) shall also apply to the owners and operators of such unit. Except as provided under 40 CFR 72.44 (Phase II repowering extension plans), and except with regard to the requirements applicable to units with a common stack under 40 CFR part 75 (including 40 CFR 75.16, 75.17, and 75.18), the owners and operators and the designated representative of one Acid Rain unit shall not be liable for any violation by any other Acid Rain unit of which they are not owners or operators or the designated representative and that is located at a source of which they are not owners or operators or the designated representative.
- (7) Each violation of a provision of 40 CFR parts 72, 73, 75, 77, and 78 by an Acid Rain source or Acid Rain unit, or by an owner or operator or designated representative of such source or unit, shall be a separate violation of the Act.

Effect on Other Authorities. No provision of the Acid Rain Program, an Acid Rain part application, an Acid Rain part, or a written exemption under 40 CFR 72.7 or 72.8 shall be construed as:

- (1) Except as expressly provided in title IV of the Act, exempting or excluding the owners and operators and, to the extent applicable, the designated representative of an Acid Rain source or Acid Rain unit from compliance with any other provision of the Act, including the provisions of title I of the Act relating to applicable National Ambient Air Quality Standards or State Implementation Plans;
- (2) Limiting the number of allowances a unit can hold; provided, that the number of allowances held by the unit shall not affect the source's obligation to comply with any other provisions of the Act;
- (3) Requiring a change of any kind in any State law regarding electric utility rates and charges, affecting any State law regarding such State regulation, or limiting such State regulation, including any prudence review requirements under such State law;
- (4) Modifying the Federal Power Act or affecting the authority of the Federal Energy Regulatory Commission under the Federal Power Act; or,
- (5) Interfering with or impairing any program for competitive bidding for power supply in a State in which such program is established.

Certification

I am authorized to make this submission on behalf of the owners and operators of the Acid Rain source or Acid Rain units for which the submission is made. I certify under penalty of law that I have personally examined, and am familiar with, the statements and information submitted in this document and all its attachments. Based on my inquiry of those individuals with primary responsibility for obtaining the information, I certify that the statements and information are to the best of my knowledge and belief true, accurate, and complete. I am aware that there are significant penalties for submitting false statements and information or omitting required statements and information, including the possibility of fine or imprisonment.

Name	M. L. Gilchrist	
Signature		Date 12/8/95

**STEP 5 (optional)**  
Enter the source AIRS  
and FINDS identification  
numbers, if known


FINDS



## **ATTACHMENT 2**

(4 copies of Certificate of Representation for Plant Crist, Plant Scholz and Plant Lansing Smith)

United States  
Environmental Protection Agency  
Acid Rain Program

CMB No 2060-  
Expires 6-1



# Certificate of Representation

For more information, see instructions and refer to 40 CFR 72.24

This submission is:  New  Revised

**STEP 1**  
Identify the source by  
plant name, State, and  
ORIS code from NADB

Plant Name	Crist Electric Generating Plant	State	FL
------------	---------------------------------	-------	----

**STEP 2**  
Enter requested  
information for the  
designated  
representative

Name	Frederick D. Kuester		
Address	2992 West Beach Boulevard P. O. Box 4079 Gulfport, MS 39502		
Phone Number	(601) 865-5964	Fax Number	(601) 865-5873

**STEP 3**  
Enter requested  
information for the  
alternate designated  
representative  
(optional)

Name	M. L. Gilchrist		
Address	Gulf Power Company P. O. Box 1151 Pensacola, FL 32520-0328		
Phone Number	(904) 444-6236	Fax Number	(904) 444-6705

**STEP 4**  
Complete Step 5, read  
the certifications and  
sign and date

I certify that I was selected as the designated representative or alternate designated representative, as applicable, by an agreement binding on the owners and operators of the affected source and each affected unit at the source.

I certify that I have given notice of the agreement, selecting me as the designated representative or alternate designated representative, as applicable for the affected source and each affected unit at the source identified in this certificate of representation, daily for a period of one week in a newspaper of general circulation in the area where the source is located or in a State publication designed to give general public notice.

I certify that I have all necessary authority to carry out my duties and responsibilities under the Acid Rain Program on behalf of the owners and operators of the affected source and of each affected unit at the source and that each such owner and operator shall be fully bound by my actions, inactions, or submissions.

I certify that I shall abide by any fiduciary responsibilities imposed by the agreement by which I was selected as designated representative or alternate designated representative, as applicable.

I certify that the owners and operators of the affected source and of each affected unit at the source are bound by any order issued to me by the Administrator, the permitting authority, or a court regarding the source or unit.

Where there are multiple holders of a legal or equitable title to, or a leasehold interest in, an affected unit where a utility or industrial customer purchases power from an affected unit under life-of-the-unit, firm or contractual arrangements, I certify that:

I have given a written notice of my selection as the designated representative or alternate designated representative, as applicable, and of the agreement by which I was selected to each owner and operator of the affected source and of each affected unit at the source; and

Allowances and the proceeds of transactions involving allowances will be deemed to be held or distributed in proportion to each holder's legal, equitable, leasehold, or contractual reservation or entitlement or, if such multiple holders have expressly provided for a different distribution of allowances contract, that allowances and the proceeds of transactions involving allowances will be deemed to be or distributed in accordance with the contract.

The agreement by which I was selected as the alternate designated representative includes a procedure

Crist Electric Generating Plant  
Plant Name (from Step 1)

**Certification**

I am authorized to make this submission on behalf of the owners and operators of the affected source or affected units for which the submission is made. I certify under penalty of law that I have personally examined, and am familiar with, the statements and information submitted in this document and all its attachments. Based on my inquiry of those individuals with primary responsibility for obtaining the information, I certify that the statements and information are to the best of my knowledge and belief true, accurate, and complete. I am aware that there are significant penalties for submitting false statements and information or omitting required statements and information, including the possibility of fine or imprisonment.

<i>Frederick D. Kingston</i> Signature (designated representative)	12/21/94 Date
Signature (alternate) <i>[Signature]</i>	Date 12/21/94

**STEP 5**  
 Provide the name of every owner and operator of the source and each affected unit at the source. Identify the units they own and/or operate by boiler ID# from NADS. For owners only, identify each state or local utility regulatory authority with jurisdiction over each owner

Name Gulf Power Company					<input checked="" type="checkbox"/> Owner	<input checked="" type="checkbox"/> Operator
ID# 1	ID# 2	ID# 3	ID# 4	ID# 5	ID# 6	ID# 7
ID#	ID#	ID#	ID#	ID#	ID#	ID#
Regulatory Authorities Florida Public Service Commission						

Name					<input type="checkbox"/> Owner	<input type="checkbox"/> Operator
ID#	ID#	ID#	ID#	ID#	ID#	ID#
ID#	ID#	ID#	ID#	ID#	ID#	ID#
Regulatory Authorities						

Name					<input type="checkbox"/> Owner	<input type="checkbox"/> Operator
ID#	ID#	ID#	ID#	ID#	ID#	ID#
ID#	ID#	ID#	ID#	ID#	ID#	ID#
Regulatory Authorities						

Name					<input type="checkbox"/> Owner	<input type="checkbox"/> Operator
ID#	ID#	ID#	ID#	ID#	ID#	ID#
ID#	ID#	ID#	ID#	ID#	ID#	ID#
Regulatory Authorities						

United States  
Environmental Protection Agency  
Acid Rain Program

CMB No 106  
Expires 3



# Certificate of Representation

For more information, see instructions and refer to 40 CFR 72.24

This submission is:  New  Revised

**STEP 1**  
Identify the source by  
plant name, State, and  
ORIS code from NADS

Plant Name	Scholz Electric Generating Plant	State	FL	642 ORIS CODE
------------	----------------------------------	-------	----	------------------

**STEP 2**  
Enter requested  
information for the  
designated  
representative

Name	Frederick D. Kuester		
Address	2992 West Beach Boulevard P. O. Box 4079 Gulfport, MS 39502		
Phone Number	(601) 865-5964	Fax Number	(601) 865-5873

**STEP 3**  
Enter requested  
information for the  
alternate designated  
representative  
(optional)

Name	M. L. Gilchrist		
Address	Gulf Power Company P. O. Box 1151 Pensacola, FL 32520-0328		
Phone Number	(904) 444-6236	Fax Number	(904) 444-6705

**STEP 4**  
Complete Step 5, read  
the certifications and  
sign and date

I certify that I was selected as the designated representative or alternate designated representative, as applicable, by an agreement binding on the owners and operators of the affected source and each affected unit at the source.

I certify that I have given notice of the agreement, selecting me as the designated representative or alternate designated representative, as applicable, for the affected source and each affected unit at the source identified in this certificate of representation, daily for a period of one week in a newspaper of general circulation in the area where the source is located or in a State publication designed to give general public notice.

I certify that I have all necessary authority to carry out my duties and responsibilities under the Acid Rain Program on behalf of the owners and operators of the affected source and of each affected unit at the source and that each such owner and operator shall be fully bound by my actions, inspections, or submissions.

I certify that I shall abide by any fiduciary responsibilities imposed by the agreement by which I was selected as designated representative or alternate designated representative, as applicable.

I certify that the owners and operators of the affected source and of each affected unit at the source are bound by any order issued to me by the Administrator, the permitting authority, or a court regarding the source or unit.

Where there are multiple holders of a legal or equitable title to, or a leasehold interest in, an affected unit where a utility or industrial customer purchases power from an affected unit under life-of-the-unit, firm contractual arrangements, I certify that:

I have given a written notice of my selection as the designated representative or alternate designated representative, as applicable, and of the agreement by which I was selected to each owner and operator of the affected source and of each affected unit at the source; and

Allowances and the proceeds of transactions involving allowances will be deemed to be held or distributed in proportion to each holder's legal, equitable, leasehold, or contractual reservation or entitlement or, if such multiple holders have expressly provided for a different distribution of allowances or contract, that allowances and the proceeds of transactions involving allowances will be deemed to be held or distributed in accordance with the contract.

The agreement by which I was selected as the alternate designated representative includes a procedure for the owners and operators of the source and affected units at the source to authorize the alternate designated representative to act in lieu of the designated representative.

Scholz Electric Generating Plant  
 Plant Name (from Step 1)

**Certification**

I am authorized to make the submission on behalf of the owners and operators of the affected source or affected units for which the submission is made. I certify under penalty of law that I have personally examined, and am familiar with, the statements and information submitted in this document and all its attachments. Based on my inquiry of those individuals with primary responsibility for obtaining the information, I certify that the statements and information are to the best of my knowledge and belief true, accurate, and complete. I am aware that there are significant penalties for submitting false statements and information or omitting required statements and information, including the possibility of fine or imprisonment.

Signature (designated representative): <i>Frederick D. Thresher</i>	Date: <i>12/21/94</i>
Signature (alternate): <i>M. J. Goldstein</i>	Date: <i>12/21/94</i>

**STEP 5**  
 Provide the name of every owner and operator of the source and each affected unit at the source. Identify the units they own and/or operate by boiler ID#, from NADB. For owners only, identify each state or local utility regulatory authority with jurisdiction over each owner.

Name: <b>Gulf Power Company</b>					<input checked="" type="checkbox"/> Owner	<input checked="" type="checkbox"/> Operator
ID#	ID#	ID#	ID#	ID#	ID#	ID#
ID#	ID#	ID#	ID#	ID#	ID#	ID#
Regulatory Authorities: <b>Florida Public Service Commission</b>						

Name:					<input type="checkbox"/> Owner	<input type="checkbox"/> Operator
ID#	ID#	ID#	ID#	ID#	ID#	ID#
ID#	ID#	ID#	ID#	ID#	ID#	ID#
Regulatory Authorities:						

Name:					<input type="checkbox"/> Owner	<input type="checkbox"/> Operator
ID#	ID#	ID#	ID#	ID#	ID#	ID#
ID#	ID#	ID#	ID#	ID#	ID#	ID#
Regulatory Authorities:						

Name:					<input type="checkbox"/> Owner	<input type="checkbox"/> Operator
ID#	ID#	ID#	ID#	ID#	ID#	ID#
ID#	ID#	ID#	ID#	ID#	ID#	ID#
Regulatory Authorities:						

United States  
Environmental Protection Agency  
Acid Rain Program

EPA Form 7610-1 (11-92)  
OMB No. 2060-02  
Expires 6-30-



# Certificate of Representation

For more information, see instructions and refer to 40 CFR 72.24

This submission is:  New  Revised

**STEP 1**  
Identify the source by  
plant name, State, and  
ORIS code from NADB

Plant Name	Smith Electric Generating Plant	State	FL	ORIS Code	643
------------	---------------------------------	-------	----	-----------	-----

**STEP 2**  
Enter requested  
information for the  
designated  
representative

Name	Frederick D. Kuester				
Address	2992 West Beach Boulevard P. O. Box 4079 Gulfport, MS 39502				
Phone Number	(601)	65-5964	Fax Number	(601)	865-5873

**STEP 3**  
Enter requested  
information for the  
alternate designated  
representative  
(optional)

Name	M. L. Gilchrist				
Address	Gulf Power Company P. O. Box 1151 Pensacola, FL 32520-0328				
Phone Number	(904)	444-6236	Fax Number	(904)	444-6705

**STEP 4**  
Complete Step 5, read  
the certifications and  
sign and date

I certify that I was selected as the designated representative or alternate designated representative, as applicable, by an agreement binding on the owners and operators of the affected source and each affected unit at the source.

I certify that I have given notice of the agreement, selecting me as the designated representative or alternate designated representative, as applicable for the affected source and each affected unit at the source identified in this certificate of representation, daily for a period of one week in a newspaper of general circulation in the area where the source is located or in a State publication designed to give general public notice.

I certify that I have all necessary authority to carry out my duties and responsibilities under the Acid Rain Program on behalf of the owners and operators of the affected source and of each affected unit at the source and that each such owner and operator shall be fully bound by my actions, inactions, or submissions.

I certify that I shall abide by any fiduciary responsibilities imposed by the agreement by which I was selected as designated representative or alternate designated representative, as applicable.

I certify that the owners and operators of the affected source and of each affected unit at the source shall be bound by any order issued to me by the Administrator, the permitting authority, or a court regarding the source or unit.

Where there are multiple holders of a legal or equitable title to, or a leasehold interest in, an affected unit, or where a utility or industrial customer purchases power from an affected unit under life-of-the-unit, firm power contractual arrangements, I certify that:

I have given a written notice of my selection as the designated representative or alternate designated representative, as applicable, and of the agreement by which I was selected to each owner and operator of the affected source and of each affected unit at the source; and

Allowances and the proceeds of transactions involving allowances will be deemed to be held or distributed in proportion to each holder's legal, equitable, leasehold, or contractual reservation or entitlement or, if such multiple holders have expressly provided for a different distribution of allowances contract, that allowances and the proceeds of transactions involving allowances will be deemed to be held or distributed in accordance with the contract.

The agreement by which I was selected as the alternate designated representative includes a procedure for the owners and operators of the source and affected units at the source to authorize the alternate designated representative to act in lieu of the designated representative.

Smith Electric Generating Plant  
 Plant Name (from Step 1)

**Certification**

I am authorized to make this submission on behalf of the owners and operators of the affected source or affected units for which the submission is made. I certify under penalty of law that I have personally examined, and am familiar with, the statements and information submitted in this document and all its attachments. Based on my inquiry of those individuals with primary responsibility for obtaining the information, I certify that the statements and information are to the best of my knowledge and belief true, accurate, and complete. I am aware that there are significant penalties for submitting false statements and information or omitting required statements and information, including the possibility of fine or imprisonment.

Signature (designated representative) <i>Frederick D. [unclear]</i>	Date 12/21/94
Signature (alternate) <i>[unclear]</i>	Date 12/21/94

**STEP 5**  
 Provide the name of every owner and operator of the source and each affected unit at the source. Identify the units they own and/or operate by boiler ID# from NADS. For owners only, identify each state or local utility regulatory authority with jurisdiction over each owner.

Name Gulf Power Company					<input checked="" type="checkbox"/> Owner	<input checked="" type="checkbox"/> Operator
ID# 1	ID# 2	ID#	ID#	ID#	ID#	ID#
ID#	ID#	ID#	ID#	ID#	ID#	ID#
Regulatory Authorities Florida Public Service Commission						

Name					<input type="checkbox"/> Owner	<input type="checkbox"/> Operator
ID#	ID#	ID#	ID#	ID#	ID#	ID#
ID#	ID#	ID#	ID#	ID#	ID#	ID#
Regulatory Authorities						

Name					<input type="checkbox"/> Owner	<input type="checkbox"/> Operator
ID#	ID#	ID#	ID#	ID#	ID#	ID#
ID#	ID#	ID#	ID#	ID#	ID#	ID#
Regulatory Authorities						

Name					<input type="checkbox"/> Owner	<input type="checkbox"/> Op
ID#	ID#	ID#	ID#	ID#	ID#	ID#
ID#	ID#	ID#	ID#	ID#	ID#	ID#
Regulatory Authorities						