

Syed & Grey

P.O. Drawer L.
Plant City, Florida 33564-9007
Telephone: 813/782-1591



CF Industries Inc.
Plant City Phosphate Complex

March 8, 2007

RECEIVED

MAR 14 2007

BUREAU OF AIR REGULATION

Mr. Chris Bradley
Florida Department of
Environmental Protection
13051 N. Telecom Parkway
Temple Terrace, Florida 33637-0926

**Subject: CF Industries, Inc.
Plant City Phosphate Complex
Permit No. 0570005-017-AV
"D" Sulfuric Acid Unit
Emissions Unit ID No. 008
CEMS Certifications and Compliance Test Report**

Dear Mr. Bradley:

In accordance with Permit No. 0570005-017-AV, enclosed are copies of the Sulfur Dioxide and Oxygen CEMS Certifications Test Reports for the testing conducted on our "D" Sulfuric Acid Unit on January 29, 30, and 31, 2007. Also, enclosed is the Calibration Drift Report.

If there are any questions concerning the results, please give Michael Messina a call at (813) 364-5639.

Sincerely,

Thomas A. Edwards
Thomas A. Edwards
Superintendent,
Environmental Affairs

TAE/JMM/gem
U:\ENVRPT\167063a.doc

CC: **Trina L. Vielhauer/Chief Bureau of Air Regulation FDEP**
Lynn Robinson/HCEPC
J.M. Messina/Envir. Files
Frank Dlugos

PERMIT NO. 0570005-017-AV

Emission Unit 008

RELATIVE ACCURACY TESTING

CF INDUSTRIES, INC.

PLANT CITY PHOSPHATE COMPLEX

"D" SULFURIC ACID PLANT

PLANT CITY, FLORIDA

JANUARY 29, 30 & 31, 2007

TEST CONDUCTED BY:

ENVIRONMENTAL LABORATORY
CF Industries, Inc.
Plant City Phosphate Complex
Plant City, Florida 33564

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1.0 INTRODUCTION

The Environmental Laboratory of CF Industries, Inc., Plant City Phosphate Complex, conducted relative accuracy (RA) at the "D" Unit Sulfuric Acid Plant in Plant City, Florida on January 19, 30 & 31, 2007. Testing was performed to determine conformance with EPA Performance Specification 2 and 4.

2.0 CONTINUOUS EMISSION MONITOR DESCRIPTION

The "D" Unit Sulfuric Acid Plant is equipped with a continuous emission monitoring system (CEMS) utilizing an Ametek 4000 Photometric SO₂ analyzer. This is an extractive sampler with a range of 0 to 1000 ppm. The analyzer is equipped with an automatic zero adjustment and adjusts the zero point at one hour intervals. The plant is also equipped with a Yokogawa continuous oxygen monitoring system. This is an extractive sampler with a range of 0 to 24 percent O₂. Gas concentrations are recorded by a data acquisition system in the control room. The SO₂ and O₂ data are utilized to determine the source SO₂ emission in pounds of SO₂ per ton of 100 percent sulfuric acid produced.

3.0 TEST RESULTS

Results of the SO₂ relative accuracy tests are summarized in Table 1. In order to be in conformance with Performance Specification 2, the relative accuracy of the SO₂ CEMS must be no greater than 20 percent of the mean value of the reference method test data in terms of the units of the emission standard or 10 percent of the applicable standard, whichever is greater. The relative accuracy is the absolute mean difference between the emission rate determined by the CEMS and the value determined by the reference method plus the 2.5 percent error confidence coefficient of a series of tests divided by the mean of the reference tests or the applicable emission limit. The relative accuracy of this CEMS, based upon the mean value of the reference method test data was 9.92 percent. The relative accuracy was therefore within the allowable limits.

Results of the O₂ relative accuracy tests are summarized in Table 2. The average difference between the reference method and the CEMS data of the nine data sets constitute the relative accuracy. In order to be in conformance with Performance Specification 3, the relative accuracy of the O₂ CEMS must be no greater than 1.0 percent O₂. The relative accuracy of the O₂ CEMS, based upon the above definition, was 0.44 percent. The relative accuracy was therefore within the allowable limits.

4.0 TEST PROCEDURES

4.1 Methods

The SO₂ relative accuracy test was conducted in accordance with Performance Specification 2 – Specifications and Test Procedures for SO₂ and NO₂ Continuous Emission Monitoring Systems in Stationary Sources, 40 CFR 60, Appendix B. The relative accuracy test procedures require that a minimum of nine sets of reference method tests be conducted. Nine sets of data were collected concurrently with the CEMS. Relative accuracy testing was performed in conjunction with a compliance test. Therefore, three runs were performed for a period of 60 minutes per run and six runs were performed for a period of 21 minutes per run. Reference method samples were collected and analyzed in accordance with EPA Method 8 – Determination of Sulfuric Acid Mist and Sulfur Dioxide Emissions from Stationary Sources, 40 CFR 60, Appendix A.

The O₂ relative accuracy test was conducted in accordance with Performance Specification 3 – Specifications and Test Procedures for O₂ and CO₂ Continuous Emission Monitoring Systems, 40 CFR 60, Appendix B. The relative accuracy test procedures require that a minimum of nine sets of reference method tests be conducted. Nine sets of data were collected concurrently with the O₂ CEMS. Oxygen sampling was performed simultaneously with SO₂ sampling in accordance with EPA Method 3B – Gas Analysis for the Determination of Emission Rate Correction Factor or Excess Air, 40 CFR 60, Appendix A.

4.2 Test Locations

During the three runs utilized for the EPA Method 8 compliance test, twenty four sample points were utilized. During the six runs utilized for relative accuracy only, three sample points were utilized for collecting the reference method sulfur dioxide and oxygen samples. The points were located along a measurement line that passed through the centroidal area of the stack. The three sample points were located on the line at 16.7, 50.0, and 83.3 percent of the stack diameter. Velocity traverses were performed at twenty four points during each of these runs for determination of flow rate. The locations of the sampling ports are shown in Figure 1.

4.3 Sampling Train

The sulfur dioxide sampling train consisted of a stainless steel nozzle, a Napp Corporation heated borosilicate glass-lined probe, a glass filter bypass tube, a glass fiber filter, and four impingers arranged as shown in Figure 2. The first impinger was charged with 100 milliliters of 80 percent isopropanol. The second and third impingers were each charged with 100 milliliters of 3 percent hydrogen peroxide and the fourth impinger charged with indicating silica gel desiccant. The impingers were cooled in an ice and

water bath during sampling. A Lear Siegler control console was used to monitor the gas flow rates and stack conditions during sampling.

The oxygen sampling train consisted of a stainless steel probe, sample line, pump, and Tedlar sampling bag as shown in Figure 3.

4.4 Sample Collection

Prior to sulfur dioxide sampling, the pitot tubes were checked for leaks and the manometers were zeroed. A pretest leak check of the sample line was conducted by sealing the nozzle and applying a 15" vacuum. A leak rate of less than 0.02 cubic feet per minute (CFM) was considered acceptable.

4.5 Sample Recovery

A post test leak check of the sulfur dioxide sampling train was performed at the completion of the run by sealing the nozzle and applying a vacuum equal to or greater than the maximum value reached during the sample run. A leak rate of less than 0.02 CFM or 4 percent of the average sampling rate (whichever is less) was considered acceptable. The probe was then disconnected, the ice bath drained, and the remaining part of the sample train was purged by drawing air through the system for fifteen minutes at the average flow rate used during sampling. The second and third impingers, associated connecting glassware, and back half of the filter holder were rinsed with distilled, deionized water into a 500 milliliter volumetric flask.

5.0 Analytical Procedure

5.1 Pretest Preparation

The 3 percent hydrogen peroxide solution was prepared from 30 percent reagent grade hydrogen peroxide and deionized water on the morning of the test. The 80 percent isopropanol solution was prepared from 100 percent reagent grade isopropanol and deionized water. The impingers were charged as described in section 4.3.

5.2 Analysis

After recovery, the samples were analyzed using procedures outline in EPA Method 8 – Determination of Sulfuric Acid Mist and Sulfur Dioxide Emissions from Stationary Sources, 40 CFR 60, Appendix A. Duplicate results were obtained in milliliters of barium perchlorate titrant. The average of these titration values were used to compute the sulfur dioxide concentrations.

Table 1. SULFUR DIOXIDE RELATIVE ACCURACY TEST RESULTS

Company: CF Industries, Inc., Plant City Phosphate Complex

Source: "D" Sulfuric Acid Plant

Date: 1/29-31/07

Run No.	Date	Time	Reference Method (PPM SO ₂)	CEM (PPM SO ₂)	Difference (PPM SO ₂)
1	1/29/07	13:22 - 13:53	352	373	21
2	1/30/07	10:42 - 11:03	308	363	55
3	1/30/07	11:35 - 13:01	339	358	19
4	1/30/07	13:17 - 14:26	341	360	19
5	1/30/07	14:54 - 16:21	339	362	23
6	1/31/07	10:36 - 10:57	349	367	18
7	1/31/07	11:55 - 12:16	343	358	15
8	1/31/07	12:58 - 13:19	345	362	17
9	1/31/07	13:45 - 14:06	332	362	30
Average			339	363	24.1

Std. Dev. 12.364

$$2.5\% \text{ Error Confidence Coefficient (CC)} = t_{0.975} * Sd / \text{sq.rt. } N$$

$$CC = 9.479$$

$$n = 9$$

$$t_{0.975} = 2.3 \text{ for } n = 9$$

$$\text{Relative Accuracy (RA)} = (\text{mean of difference} + CC) / \text{Avg RM}$$

$$RA = 9.92 \%$$

In order to be in conformance with Performance Specification 2, the relative accuracy of the SO₂ CEMS must be no greater than 20 percent of the mean value of the reference method test data in terms of the units of the emission standard or 10 percent of the applicable standard, whichever is greater.

The relative accuracy of the continuous monitoring system for this plant, based upon the mean value of the reference method, was 9.92%. This value is within the allowable limits

4,

Table 2. OXYGEN RELATIVE ACCURACY TEST RESULTS

Company: CF Industries, Inc., Plant City Phosphate Complex
 Source: "D" Sulfuric Acid Plant
 Date: 1/29-31/2007

Run No.	Date	Time	Reference Method (%O2)	CEM (%O2)	Difference (%O2)
1	1/29/07	13:22 - 13:53	3.18	3.45	0.27
2	1/30/07	10:42 - 11:03	3.70	3.50	-0.20
3	1/30/07	11:35 - 13:01	3.70	3.48	-0.22
4	1/30/07	13:17 - 14:26	3.97	3.49	-0.48
5	1/30/07	14:54 - 16:21	4.10	3.37	-0.73
6	1/31/07	10:36 - 10:57	4.03	3.38	-0.65
7	1/31/07	11:55 - 12:16	4.10	3.37	-0.73
8	1/31/07	12:58 - 13:19	4.00	3.38	-0.62
9	1/31/07	13:45 - 14:06	4.00	3.39	-0.61
Average			3.86	3.42	-0.44

In order to be in conformance with Performance Specification 3, the relative accuracy of the O2 CEMS must be no greater than 1.0 percent O2. The relative accuracy of the O2 CEMS, based upon the above definition was 0.44 percent O2. The relative accuracy was therefore within the allowable limits.

5.

Appendix

Project Participants

Emissions Test Summaries

Process Operational Data

Laboratory Data

Field Data Sheets

Gas Analysis Forms

Calibration Data

Source Sampling Nomenclature Sheet

Calculations

PROJECT PARTICIPANTS
CF INDUSTRIES, INC.
PLANT CITY PHOSPHATE COMPLEX

H.E. Morris
R.C. May
T.A. Edwards
J.M. Messina
J.H. Falls
F.J. Dlugos
E. Kretschmar
L. Camp
W. Cherry
N. Grant
M. Andrews

General Manager
Engineering Manager
Supt., Environmental Affairs
Chief of Environmental Affairs
Chief Chemist, Laboratory
Environmental Supervisor
Analyst II
"A" Class Technician
"A" Class Technician
Operator
Operator

CEMS SO2 Data - SO2 PPM

Run No.	Date	Time of RATA Run	Time	CEMS (PPM SO2)	Avg
1	01/29/07	13:22 - 13:53	1315	365	373
			1330	375	
			1345	370	
			1400	380	
2	01/30/07	10:42 - 11:03	1045	361	363
			1100	364	
3	01/30/07	11:35 - 13:01	1130	358	358
			1145	362	
			1200	355	
			1215	355	
			1230	358	
			1245	360	
			1300	360	
			1315	353	
4	01/30/07	13:17 - 14:26	1330	362	360
			1345	360	
			1400	367	
			1415	357	
			1430	363	
			1500	360	
			1515	358	
5	01/30/07	14:54 - 16:21	1530	365	362
			1545	360	
			1600	362	
			1615	362	
			1630	368	
			1030	373	
6	01/31/07	10:36 - 10:57	1045	364	367
			1100	363	
			1200	358	
7	01/31/07	11:55 - 12:16	1215	358	358
			1300	363	
8	01/31/07	12:58 - 13:19	1315	360	362
			1345	360	
9	01/31/07	13:45 - 14:06	1400	363	362

CEMS O2 Data - % O2

Run No.	Date	Time of RATA Run	Time	CEMS %O2	Avg
1	01/29/07	13:22 - 13:53	1315	3.51	3.45
			1330	3.42	
			1345	3.50	
			1400	3.37	
2	01/30/07	10:42 - 11:03	1045	3.47	3.50
			1100	3.52	
3	01/30/07	11:35 - 13:01	1130	3.43	3.48
			1145	3.55	
			1200	3.50	
			1215	3.45	
			1230	3.44	
			1245	3.49	
			1300	3.47	
			1315	3.48	
4	01/30/07	13:17 - 14:26	1330	3.44	3.47
			1345	3.55	
			1400	3.39	
			1415	3.48	
			1430	3.45	
			1500	3.56	
			1515	3.55	
5	01/30/07	14:54 - 16:21	1530	3.52	3.52
			1545	3.47	
			1600	3.45	
			1615	3.55	
			1630	3.51	
6	01/31/07	10:36 - 10:57	1030	3.50	3.49
			1045	3.43	
			1100	3.55	
7	01/31/07	11:55 - 12:16	1200	3.49	3.50
			1215	3.50	
8	01/31/07	12:58 - 13:19	1300	3.45	3.46
			1315	3.46	
9	01/31/07	13:45 - 14:06	1345	3.46	3.45
			1400	3.44	

9.

“D” Sulfuric Acid Plant Process Operation Data

Test Dates: 1/29, 30, & 31/2007

Run No.	1	2	3	4	5	6	7	8	9
Date	1/29/07	1/30/07	1/30/07	1/30/07	1/30/07	1/31/07	1/31/07	1/31/07	1/31/07
Start Time	1332	1042	1135	1317	1454	1036	1155	1258	1345
Stop Time	1353	1103	1301	1446	1621	1057	1216	1319	1406
Production tons/day	2632	2613	2613	2613	2613	2628	2610	2595	2588
Period Average Values from Aspen									
Avg lbs SO ₂ /ton for period	3.28	3.21	3.17	3.19	3.22	3.25	3.17	3.20	3.20
Avg % O ₂ for period	3.45	3.50	3.48	3.47	3.52	3.49	3.50	3.46	3.45
Avg SO ₂ ppm for period	373	363	358	360	362	367	358	362	362

SO2 MONITORING LOG

Plant (D)

Date 1/29/07

SO2 Chart Readings					
Time	:00	:15	:30	:45	AVG.
6:00 AM	370	370	375	370	373.25
7:00 AM	375	375	375	370	373.75
8:00 AM	375	370	370	370	371.25
9:00 AM	370	365	370	365	367.5
10:00 AM	360	370	SPAN TEST		365
11:00 AM	365	375	370	370	370
12:00 PM	370	370	365	370	368.75
1:00 PM	365	365	375	370	368.75
2:00 PM	380	370	370	370	372.5
3:00 PM	370	370	375	370	371.25
4:00 PM	365	370	370	375	370
5:00 PM	365	375	375	375	372.50
6:00 PM	375	375	375	370	373.75
7:00 PM	370	370	370	370	370
8:00 PM	370	365	375	375	371.25
9:00 PM	375	375	370	375	373.75
10:00 PM	375	370	380	380	376.25
11:00 PM	375	370	370	370	371.25
12:00 AM	370	370	375	375	372.50
1:00 AM	375	375	380	380	377.50
2:00 AM	370	370	375	375	372.50
3:00 AM	365	365	370	375	368.75
4:00 AM	370	370	365	370	368.75
5:00 AM	375	374	376	374	375

O2 Chart Readings					
Time	:00	:15	:30	:45	AVG.
6:00 AM	3.45	3.45	3.48	3.46	3.46
7:00 AM	3.44	3.46	3.54	3.44	3.47
8:00 AM	3.49	3.49	3.45	3.42	3.46
9:00 AM	3.44	3.50	3.40	3.50	3.51
10:00 AM	3.53	3.40	SPAN TEST		3.47
11:00 AM	3.49	3.51	3.46	3.41	3.47
12:00 PM	3.39	3.44	3.50	3.38	3.43
1:00 PM	3.52	2.51	3.42	3.50	3.49
2:00 PM	3.37	3.40	3.44	3.49	3.43
3:00 PM	3.36	3.36	3.52	3.40	3.41
4:00 PM	3.49	3.49	3.45	3.36	3.45
5:00 PM	3.45	3.45	3.40	3.40	3.42
6:00 PM	3.47	3.47	3.42	3.43	3.45
7:00 PM	3.39	3.39	3.46	3.45	3.42
8:00 PM	3.51	3.51	3.49	3.40	3.48
9:00 PM	3.43	3.43	3.51	3.44	3.45
10:00 PM	3.50	3.50	3.42	3.41	3.46
11:00 PM	3.49	3.49	3.44	3.50	3.48
12:00 AM	3.39	3.39	3.47	3.42	3.42
1:00 AM	3.43	3.43	3.36	3.44	3.42
2:00 AM	3.46	3.46	3.45	3.42	3.45
3:00 AM	3.47	3.47	3.52	3.45	3.48
4:00 AM	3.47	3.47	3.43	3.45	3.45
5:00 AM	3.44	3.44	3.44	3.42	3.45

Lbs SO2/ton H2SO4	
Time	AVG.
6:00 AM	
7:00 AM	
8:00 AM	3.27
9:00 AM	
10:00 AM	
11:00 AM	
12:00 PM	
1:00 PM	
2:00 PM	3.25
3:00 PM	
4:00 PM	
5:00 PM	
6:00 PM	
7:00 PM	
8:00 PM	3.29
9:00 PM	
10:00 PM	
11:00 PM	
12:00 AM	
1:00 AM	
2:00 AM	3.29
3:00 AM	
4:00 AM	
5:00 AM	

Lbs SO2/ton H2SO4 = ppm SO2 * .001959
 .265 - (.125 * %SO2)

EXIT REIGH TEST		
SHIFT	TIME	%SO2
7:00 AM		
7:00 AM		
7:00 PM		
7:00 PM		

Remarks: SPAN TEST 10.25-10.57 AGC 1-29-07

Day Shift Operator Ben Land
 Night Shift Operator Jimmy Parake

- To calculate Lbs/ Ton:
- 1) Multiply the hourly average ppm SO2 (from the log sheet) by .001959 _____ (a)
 - 2) Multiply the hourly average % O2 (from the log sheet) by .0126 _____ (b)
 - 3) Subtract the number calculated in step two (b) from .0265 _____ (c)
 - 4) Divide the number calculated in step 1 (a) by the number calculated in step 3 (c) _____. This will give Lbs/ ton _____

SO2 MONITORING LOG

Plant Q

Date 11/30/07

SO2 Chart Readings					
Time	:00	:15	:30	:45	AVG.
6:00 AM	375	375	376	361	372
7:00 AM	372	370	367	370	370
8:00 AM	366	366	363	362	365
9:00 AM	359	358	361	359	359
10:00 AM	355	SPAN	TEST	361	356.61
11:00 AM	364	359	358	362	360.50
12:00 PM	355	355	358	360	357.07
1:00 PM	360	353	362	360	358.67
2:00 PM	367	357	363	361	362.18
3:00 PM	360	358	365	360	360.89
4:00 PM	362	362	368	360	363.02
5:00 PM	353	350	361	365	357
6:00 PM	366	364	362	364	364
7:00 PM	361	356	360	359	359
8:00 PM	361	360	351	359	358
9:00 PM	359	357	358	354	357
10:00 PM	357	353	363	360	358
11:00 PM	359	363	364	367	362
12:00 AM	359	360	361	366	361
1:00 AM	364	364	365	364	364
2:00 AM	364	366	367	364	366
3:00 AM	363	361	367	361	362
4:00 AM	365	362	365	365	364
5:00 AM	364	364	366	365	365

O2 Chart Readings					
Time	:00	:15	:30	:45	AVG.
6:00 AM	3.45	3.45	3.43	3.55	3.47
7:00 AM	3.45	3.45	3.54	3.44	3.47
8:00 AM	3.47	3.52	3.48	3.47	3.48
9:00 AM	3.51	3.49	3.56	3.55	3.53
10:00 AM	3.58	SPAN	TEST	3.47	3.55
11:00 AM	3.52	3.47	3.43	3.55	3.49
12:00 PM	3.5	3.45	3.44	3.49	3.47
1:00 PM	3.53	3.48	3.44	3.55	3.5
2:00 PM	3.39	3.48	3.45	3.52	3.4
3:00 PM	3.56	3.55	3.52	3.47	3.53
4:00 PM	3.45	3.55	3.51	3.55	3.52
5:00 PM	3.58	3.43	3.55	3.45	3.50
6:00 PM	3.50	3.44	3.43	3.55	3.48
7:00 PM	3.44	3.49	3.45	3.52	3.47
8:00 PM	3.51	3.47	3.51	3.49	3.49
9:00 PM	3.49	3.52	3.49	3.47	3.49
10:00 PM	3.58	3.46	3.58	3.47	3.52
11:00 PM	3.51	3.50	3.45	3.46	3.48
12:00 AM	3.53	3.43	3.46	3.45	3.47
1:00 AM	3.49	3.46	3.45	3.48	3.47
2:00 AM	3.48	3.50	3.40	3.45	3.46
3:00 AM	3.47	3.48	3.52	3.44	3.48
4:00 AM	3.49	3.52	3.45	3.48	3.49
5:00 AM	3.40	3.48	3.45	3.49	3.45

Time	Lbs SO2/ton H2SO4 AVG.
6:00 AM	
7:00 AM	
8:00 AM	3.23
9:00 AM	
10:00 AM	
11:00 AM	
12:00 PM	
1:00 PM	
2:00 PM	3.20
3:00 PM	
4:00 PM	
5:00 PM	
6:00 PM	
7:00 PM	
8:00 PM	3.17
9:00 PM	
10:00 PM	
11:00 PM	
12:00 AM	
1:00 AM	
2:00 AM	3.23
3:00 AM	
4:00 AM	
5:00 AM	

Lbs SO2/ton H2SO4 = ppm SO2 * .001959
 .265 - (.125 * %SO2)

EXIT REIGH TEST		
SHIFT	TIME	%SO2
7:00 AM		
7:00 AM		
7:00 PM		
7:00 PM		

Remarks: Span test 10:06-10:36 use

Day Shift Operator Mark Anderson
 Night Shift Operator W. Bell

To calculate Lbs/ Ton:
 1) Multiply the hourly average ppm SO2 (from the log sheet) by .001959 _____ (a)
 2) Multiply the hourly average % O2 (from the log sheet) by .0126 _____ (b)
 3) Subtract the number calculated in step two (b) from .0265 _____ (c)
 4) Divide the number calculated in step 1 (a) by the number calculated in step 3 (c) _____. This will give Lbs/ ton _____

Plant D

SO2 MONITORING LOG

Date 1/3/07

SO2 Chart Readings					
Time	:00	:15	:30	:45	AVG.
6:00 AM	366	367	366	370	367
7:00 AM	368	375	Span	TEST	371
8:00 AM	377	365	365	363	367
9:00 AM	364	366	369	369	367
10:00 AM	371	366	373	364	369
11:00 AM	363	361	363	362	363
12:00 PM	358	358	358	366	360
1:00 PM	363	365	356	360	360
2:00 PM	363	364	365	366	365
3:00 PM	359	364	361	360	361
4:00 PM	368	370	368	373	370
5:00 PM	373	362	372	373	370
6:00 PM	373	370	369	370	370
7:00 PM	372	370	372	376	372
8:00 PM	376	369	369	371	371
9:00 PM	374	369	370	371	371
10:00 PM	372	374	372	371	372
11:00 PM	371	375	367	364	369
12:00 AM	368	363	364	370	366
1:00 AM	367	367	365	369	367
2:00 AM	361	361	358	366	360
3:00 AM	370	371	367	364	368
4:00 AM	362	359	372	372	366
5:00 AM	371	368	370	371	370

O2 Chart Readings					
Time	:00	:15	:30	:45	AVG.
6:00 AM	3.47	3.51	3.45	3.46	3.47
7:00 AM	3.45	3.45	Span	TEST	3.45
8:00 AM	3.36	3.47	3.51	3.47	3.45
9:00 AM	3.51	3.42	3.40	3.43	3.44
10:00 AM	3.39	3.55	3.50	3.43	3.47
11:00 AM	3.55	3.46	3.45	3.49	3.49
12:00 PM	3.49	3.50	3.45	3.42	3.47
1:00 PM	3.45	3.46	3.52	3.46	3.47
2:00 PM	3.44	3.42	3.44	3.41	3.43
3:00 PM	3.55	3.55	3.44	3.47	3.50
4:00 PM	3.43	3.43	3.43	3.39	3.42
5:00 PM	3.51	3.51	3.52	3.47	3.49
6:00 PM	3.44	3.44	3.42	3.46	3.44
7:00 PM	3.43	3.43	3.46	3.43	3.44
8:00 PM	3.51	3.51	3.42	3.42	3.47
9:00 PM	3.49	3.49	3.44	3.41	3.45
10:00 PM	3.45	3.45	3.40	3.48	3.45
11:00 PM	3.41	3.41	3.51	3.49	3.45
12:00 AM	3.49	3.49	3.49	3.45	3.48
1:00 AM	3.45	3.45	3.47	3.56	3.49
2:00 AM	3.45	3.45	3.55	3.49	3.49
3:00 AM	3.40	3.40	3.45	3.49	3.44
4:00 AM	3.50	3.50	3.51	3.41	3.48
5:00 AM	3.52	3.52	3.43	3.47	3.49

Lbs SO2/ton H2SO4	
Time	AVG.
6:00 AM	
7:00 AM	
8:00 AM	3.25
9:00 AM	
10:00 AM	
11:00 AM	
12:00 PM	
1:00 PM	
2:00 PM	3.21
3:00 PM	
4:00 PM	
5:00 PM	
6:00 PM	
7:00 PM	
8:00 PM	3.28
9:00 PM	
10:00 PM	
11:00 PM	
12:00 AM	
1:00 AM	
2:00 AM	3.19
3:00 AM	
4:00 AM	
5:00 AM	

Lbs SO2/ton H2SO4 = ppm SO2 * .001959
 .265 - (.125 * %SO2)

EXIT REIGH TEST		
SHIFT	TIME	%SO2
7:00 AM		
7:00 AM		
7:00 PM		
7:00 PM		

Remarks: Span test 07:20-07:50 USE

Day Shift Operator Matt Lyden
 Night Shift Operator Will

To calculate Lbs/ Ton:
 1) Multiply the hourly average ppm SO2 (from the log sheet) by .001959 _____ (a)
 2) Multiply the hourly average % O2 (from the log sheet) by .0126 _____ (b)
 3) Subtract the number calculated in step two (b) from .0265 _____ (c)
 4) Divide the number calculated in step 1 (a) by the number calculated in step 3 (c) _____. This will give Lbs/ ton _____

CF INDUSTRIES, INC.
PLANT CITY PHOSPHATE COMPLEX

DATE	29-Jan-07		
TIME	1:32 PM	TO	3:43:00 A
STACK	D SAP		
RUN	#1		

SAMPLE SOLUTION ANALYSIS

	Acid Mist, SO	SO
	3	2
Volume of Sample, ml.	500	500 100
Aliquot, ml.	50	20 20
Normality of Barium Perchlorate	0.012840	0.012840
Mls. of Barium Perchlorate Titrated		7.83
Blank, ml.	0.10	0.10
Conversion to Milligrams		397.38

Analyst

Floyd S. Camp

dso4titr.xls

**CF INDUSTRIES, INC.
PLANT CITY PHOSPHATE COMPLEX**

DATE	<u>30-Jan-07</u>			
TIME	<u>10:42 AM</u>	TO	<u>11:03 AM</u>	
STACK	<u>D SAP</u>			
RUN	<u>#2</u>			

SAMPLE SOLUTION ANALYSIS

	Acid Mist, SO	SO
	3	2
Volume of Sample, ml.	<u>500</u>	<u>500 100</u>
Aliquot, ml.	<u>50</u>	<u>20 20</u>
Normality of Barium Perchlorate	<u>0.012840</u>	<u>0.012840</u>
Mls. of Barium Perchlorate Titrated	<u> </u>	<u>6.93</u>
Blank, ml.	<u>0.10</u>	<u>0.15</u>
Conversion to Milligrams	<u> </u>	<u>348.55</u>

Analyst

Frank J. Ryan

dso4titr.xls

**CF INDUSTRIES, INC.
PLANT CITY PHOSPHATE COMPLEX**

DATE	<u>30-Jan-07</u>		
TIME	<u>11:25 AM</u>	TO	<u>1:01 PM</u>
STACK	<u>D SAP</u>		
RUN	<u>#3</u>		

SAMPLE SOLUTION ANALYSIS

	Acid Mist, SO 3	SO 2
Volume of Sample, ml.	<u>500</u>	<u>500 100</u>
Aliquot, ml.	<u>50</u>	<u>20 20</u>
Normality of Barium Perchlorate	<u>0.012840</u>	<u>0.012840</u>
Mls. of Barium Per- chlorate Titrated	<u>4.30</u>	<u>24.83</u>
Blank, ml.	<u>0.15</u>	<u>0.15</u>
Conversion to Milligrams	<u>26.13</u>	<u>1268.75</u>

Analyst

Lloyd B. Camp

dso4titr.xls

**CF INDUSTRIES, INC.
PLANT CITY PHOSPHATE COMPLEX**

DATE	<u>30-Jan-07</u>		
TIME	<u>1:17 PM</u>	TO	<u>2:46 PM</u>
STACK	<u>D SAP</u>		
RUN	<u>#4</u>		

SAMPLE SOLUTION ANALYSIS

	Acid Mist, SO 3	SO 2
Volume of Sample, ml.	<u>500</u>	<u>500 100</u>
Aliquot, ml.	<u>50</u>	<u>20 20</u>
Normality of Barium Perchlorate	<u>0.012840</u>	<u>0.012840</u>
Mls. of Barium Per- chlorate Titrated	<u>2.63</u>	<u>24.73</u>
Blank, ml.	<u>0.15</u>	<u>0.15</u>
Conversion to Milligrams	<u>15.62</u>	<u>1263.61</u>

Analyst

Floyd D. Camp

dso4titr.xls

**CF INDUSTRIES, INC.
PLANT CITY PHOSPHATE COMPLEX**

DATE	<u>30-Jan-07</u>				
TIME	<u>2:54 PM</u>		TO		<u>4:21 PM</u>
STACK	<u>D SAP</u>				
RUN	<u>#5</u>				

SAMPLE SOLUTION ANALYSIS

	Acid Mist, SO 3	SO 2	
Volume of Sample, ml.	<u>500</u>	<u>500</u>	<u>100</u>
Aliquot, ml.	<u>50</u>	<u>20</u>	<u>20</u>
Normality of Barium Perchlorate	<u>0.012840</u>	<u>0.012840</u>	
Mls. of Barium Per- chlorate Titrated	<u>2.75</u>	<u>24.85</u>	
Blank, ml.	<u>0.15</u>	<u>0.15</u>	
Conversion to Milligrams	<u>16.37</u>	<u>1269.78</u>	

Analyst

Lloyd L. Camp

dso4titr.xls

**CF INDUSTRIES, INC.
PLANT CITY PHOSPHATE COMPLEX**

DATE	31-Jan-07		
TIME	10:36 AM	TO	10:57 AM
STACK	D SAP		
RUN	#6		

SAMPLE SOLUTION ANALYSIS

	Acid Mist, SO	SO	
	3	2	
Volume of Sample, ml.	500	500	100
Aliquot, ml.	50	20	20
Normality of Barium Perchlorate	0.012840	0.012840	
Mls. of Barium Perchlorate Titrated		7.68	
Blank, ml.	0.15	0.15	
Conversion to Milligrams		387.10	

Analyst

[Handwritten Signature]

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**CF INDUSTRIES, INC.
PLANT CITY PHOSPHATE COMPLEX**

DATE	<u>31-Jan-07</u>			
TIME	<u>11:55 AM</u>	TO	<u>12:16 PM</u>	
STACK	<u>D SAP</u>			
RUN	<u>#7</u>			

SAMPLE SOLUTION ANALYSIS

	Acid Mist, SO	SO	
	3	2	
Volume of Sample, ml.	<u>500</u>	<u>500</u>	<u>100</u>
Aliquot, ml.	<u>50</u>	<u>20</u>	<u>20</u>
Normality of Barium Perchlorate	<u>0.012840</u>	<u>0.012840</u>	
Mls. of Barium Perchlorate Titrated	<u> </u>	<u>7.45</u>	
Blank, ml.	<u>0.15</u>	<u>0.15</u>	
Conversion to Milligrams	<u> </u>	<u>375.28</u>	

Analyst

Royd L. Camp

dso4titr.xls

**CF INDUSTRIES, INC.
PLANT CITY PHOSPHATE COMPLEX**

DATE	31-Jan-07		
TIME	12:58 PM	TO	1:19 PM
STACK	D SAP		
RUN	#8		

SAMPLE SOLUTION ANALYSIS

	Acid Mist, SO 3	SO 2
Volume of Sample, ml.	500	500 100
Aliquot, ml.	50	20 20
Normality of Barium Perchlorate	0.012840	0.012840
Mls. of Barium Per- chlorate Titrated		7.50
Blank, ml.	0.15	0.15
Conversion to Milligrams		377.85

Analyst

Floyd D. Camp

dso4titr.xls

**CF INDUSTRIES, INC.
PLANT CITY PHOSPHATE COMPLEX**

DATE	25-Jan-06		
TIME	1:30 PM	TO	1:51 PM
STACK	D SAP		
RUN	#9		

SAMPLE SOLUTION ANALYSIS

	Acid Mist, SO		SO
	3		2
Volume of Sample, ml.	500		500 100
Aliquot, ml.	50		20 20
Normality of Barium Perchlorate	0.012840		0.012840
Mls. of Barium Per- chlorate Titrated			7.18
Blank, ml.	0.15		0.15
Conversion to Milligrams			361.40

Analyst

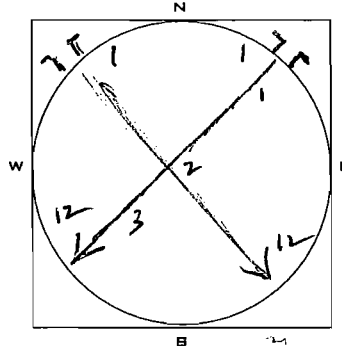
Floyd B. Camp

dso4titr.xls

CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

23.

PLANT	D SULFURIC ACID
CEM RUN NUMBER	1
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/29/07
OPERATOR	ERNEST KRETSCHMAR
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



SCHEMATIC OF STACK CROSS SECTION

AMBIENT AIR TEMPERATURE	55°	DEGREES F
BAROMETRIC PRESSURE	30.22	INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.276	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

No Leak at 15" (row start) etc

K = 4.88

No Leak at 12" (row of Pan) etc

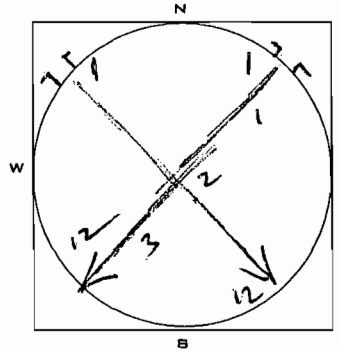
PITOT TRAVERSE POINT	PITOT DELTA P (INCHES) (OF WATER)	CEM PITOT TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	CEM PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
							INLET	OUTLET			
1	0.18	1	1:32 PM	305,609	0.33	1.61	64°	65°	6.0	48°	159°
2	0.23	2	1:39	311.1	0.25	1.22	82°	66°	5.0	48°	158°
3	0.23	3	1:46	315.7	0.25	1.22	58°	76°	5.0	51°	158°
4	0.30	STOP	1:53 PM	320,495							
5	0.25					1.35		72.67			158.33
6	0.23			14,886							
7	0.23										
8	0.25										
9	0.28										
10	0.28										
11	0.28										
12	0.25										
STOP											
1	0.25										
2	0.25										
3	0.31										
4	0.33										
5	0.33										
6	0.30										
7	0.25										
8	0.22										
9	0.22										
10	0.25										
11	0.23										
12	0.23										
STOP											

15134

CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

24.

PLANT	D SULFURIC ACID
CEM RUN NUMBER	2
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/30/07
OPERATOR	ERNEST KRETSCHMAR
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



SCHEMATIC OF STACK CROSS SECTION

AMBIENT AIR TEMPERATURE	54	DEGREES F
BAROMETRIC PRESSURE	30.30	INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.276	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

No Leak at 15' (run start) EA

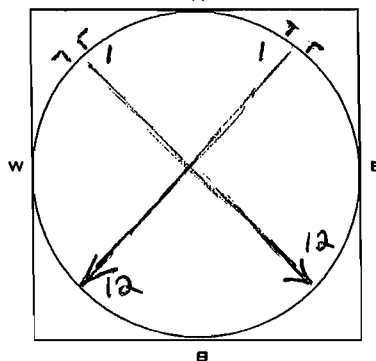
K=4.88
No Leak at 12" (End of run) EA

PITOT TRAVERSE POINT	PITOT DELTA P (INCHES) (OF WATER)	CEM PITOT TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	CEM PITOT DELTA P (INCHES) (OF WATER)	DRIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
							INLET	OUTLET			
1	0.25	1	10:42AM	323.005	0.33	1.61	61°	60°	6.0	58°	159°
2	0.27	2	10:49	328.2	0.26	1.27	74°	59°	3.0	48°	158°
3	0.30	3	10:56	333.1	0.23	1.12	80°	62°	4.8	50°	158°
4	0.33	STOP	11:03AM	337.694							
5	0.23							66.00			
6	0.34					1.33					158.33
7	0.30 0.25										
8	0.23										
9	0.22										
10	0.25										
11	0.23										
12	0.28										
STOP											
1	0.23										
2	0.26										
3	0.30										
4	0.32										
5	0.35										
6	0.33										
7	0.23										
8	0.22										
9	0.20										
10	0.22										
11	0.25										
12	0.28										
STOP											
	0.546			14,689							

CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

25.

PLANT	D SULFURIC ACID
RUN NUMBER	1
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	11/30/07
OPERATOR	ERNEST KRETSCHMAR
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



AMBIENT AIR TEMPERATURE	55	DEGREES F
BAROMETRIC PRESSURE	30.26	INCHES HG
ASSUMED MOISTURE		0%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.276	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

SCHEMATIC OF STACK CROSS SECTION

No Leak at 15" (resistant) etc

K=4.88

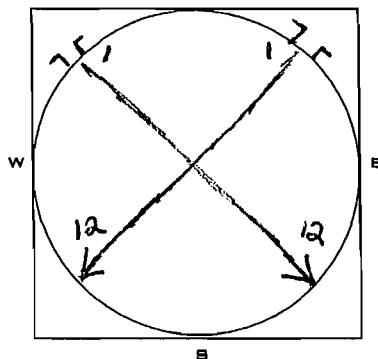
No Leak at 15" (resistant) etc

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
					INLET	OUTLET				
1	11:35AM	339.209	0.23	1.12	74°	71°	3.8	N/A ↓	55°	138°
2	11:38	341.2	0.23	1.37	82°	69°	4.2		48°	148°
3	11:41	343.3	0.33	1.61	84°	69°	5.0		48°	157°
4	11:44	345.6	0.33	1.61	85°	69°	5.0		47°	158°
5	11:47	348.0	0.31	1.51	87°	70°	4.8		49°	157°
6	11:50	350.1	0.31	1.51	87°	71°	4.8		50°	158°
7	11:53	352.3	0.20	0.98	88°	72°	3.5		52°	157°
8	11:56	354.2	0.20	0.98	88°	72°	3.5		52°	158°
9	11:59	356.0	0.20	0.98	89°	73°	3.5		53°	158°
10	12:02	358.0	0.23	1.12	90°	74°	3.8		53°	158°
11	12:05	360.0	0.27	1.32	92°	75°	4.2		53°	158°
12	12:08	361.9	0.30	1.46	92°	75°	4.5		54°	158°
STOP	12:11PM	364.093								
1	12:25PM	364.093	0.33	1.61	78°	75°	5.0	N/A ↓	54°	146°
2	12:28	366.4	0.27	1.32	89°	77°	4.0		55°	158°
3	12:31	368.6	0.23	1.12	90°	76°	3.8		55°	158°
4	12:34	370.6	0.30	1.46	90°	75°	4.5		55°	158°
5	12:37	372.8	0.33	1.61	91°	76°	5.0		55°	157°
6	12:40	374.9	0.33	1.61	92°	76°	5.0		55°	157°
7	12:43	377.4	0.20	0.98	91°	77°	3.5		55°	158°
8	12:46	379.3	0.20	0.98	91°	77°	3.5		55°	157°
9	12:49	381.1	0.23	1.12	92°	77°	4.0		54°	158°
10	12:52	383.1	0.23	1.12	93°	78°	4.0		54°	158°
11	12:55	385.1	0.27	1.32	93°	77°	4.2		54°	159°
12	12:58	387.2	0.27	1.32	93°	78°	4.2		54°	158°
STOP	1:01PM	389.371								
		50.162	5135	1.2975		81.25				156.04

CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

76.

PLANT	D SULFURIC ACID
RUN NUMBER	2
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/30/07
OPERATOR	ERNEST KRETSCHMAR
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



AMBIENT AIR TEMPERATURE	59	DEGREES F
BAROMETRIC PRESSURE	30.19	INCHES HG
ASSUMED MOISTURE		0 %
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.276	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

SCHEMATIC OF STACK CROSS SECTION

No Clean at 15" (raw stack) etc

K=4.88

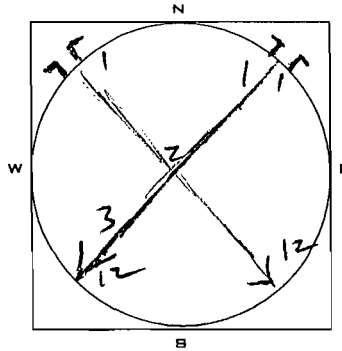
No Clean at 10" (raw stack) etc

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
					INLET	OUTLET				
1	1:17 PM	391.804	0.23	1.12	80°	77°	4.0	N/A ↓	55°	140°
2	1:20	393.8	0.28	1.37	89°	77°	4.5		52°	149°
3	1:23	395.9	0.32	1.56	89°	77°	5.0		51°	157°
4	1:26	398.2	0.34	1.66	90°	77°	5.2		51°	158°
5	1:29	400.5	0.34	1.66	91°	77°	5.2		52°	158°
6	1:32	402.9	0.30	1.46	92°	77°	5.0		53°	158°
7	1:35	404.4 405.1	0.20	0.98	92°	77°	4.0		54°	158°
8	1:38	407.1	0.18	0.88	92°	77°	3.5		54°	159°
9	1:41	408.8	0.18	0.88	92°	78°	3.5		53°	159°
10	1:44	410.5	0.23	1.12	93°	78°	4.0		53°	159°
11	1:47	412.5	0.25	1.22	94°	78°	4.2		53°	159°
12	1:50	414.5	0.28	1.37	95°	79°	4.5		53°	158°
STOP	1:53 PM	416.724								
1	2:10 PM	416.724	0.23	1.12	84°	80°	4.0	N/A ↓	53°	139°
2	2:13	418.7	0.28	1.37	95°	81°	4.5		53°	146°
3	2:16	420.8	0.31	1.51	96°	82°	5.0		54°	156°
4	2:19	423.1	0.31	1.51	97°	82°	5.0		54°	157°
5	2:22	425.4	0.33	1.61	97°	82°	5.2		56°	158°
6	2:25	427.5	0.31	1.51	97°	82°	5.0		57°	158°
7	2:28	430.1	0.23	1.12	96°	83°	4.0		58°	158°
8	2:31	432.2	0.20	0.98	95°	83°	3.5		60°	158°
9	2:34	433.9	0.18	0.88	95°	83°	3.5		58°	158°
10	2:37	435.7	0.23	1.12	96°	82°	4.0		59°	159°
11	2:40	437.7	0.28	1.37	97°	83°	4.5		58°	158°
12	2:43	440.0	0.28	1.37	97°	83°	4.5		59°	158°
STOP	2:46 PM	442.039								
		50.235	.5098	1.2813		86.38				155.63

CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

281

PLANT	D SULFURIC ACID
CEM RUN NUMBER	3
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/31/07
OPERATOR	ERNEST KRETSCHMAR
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



SCHEMATIC OF STACK CROSS SECTION

AMBIENT AIR TEMPERATURE	59	DEGREES F
BAROMETRIC PRESSURE	30.22	INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.276	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

$K=4.74$

No Leak at 18" (Run Start) ~~ES~~

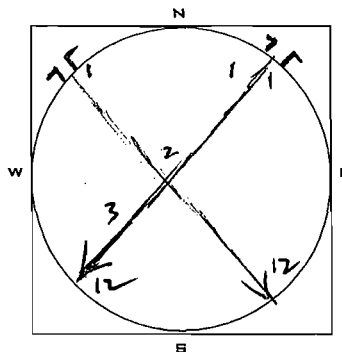
No Leak at 11" (End of Run) ~~ES~~

PITOT TRAVERSE POINT	PITOT DELTA P (INCHES) (OF WATER)	CEM PITOT TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	CEM PITOT DELTA P (INCHES) (OF WATER)	DRIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
							INLET	OUTLET			
1	0.23	1	10:36 AM	504.201	0.33	1.56	72°	73°	4.8	52°	154° 157°
2	0.28	2	10:43	509.5	0.28	1.33	88°	73°	4.0	74°	157°
3	0.24	3	10:50	514.5	0.23	1.09	91°	76°	3.7	55°	158°
4	0.35	STOP	10:57 AM	519.023							
5	0.35										
6	0.33										
7	0.22										
8	0.19										
9	0.22										
10	0.24										
11	0.27										
12	0.27										
STOP											
1	0.24										
2	0.30										
3	0.33										
4	0.35										
5	0.35										
6	0.31										
7	0.22										
8	0.18										
9	0.20										
10	0.23										
11	0.26										
12	0.29										
STOP											
	.5197			14822		1.3267		78.83			157.33

CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

29.

PLANT	D SULFURIC ACID
CEM RUN NUMBER	4
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/31/07
OPERATOR	ERNEST KRETSCHMAR
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



AMBIENT AIR TEMPERATURE	64	DEGREES F
BAROMETRIC PRESSURE	30.20	INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.276	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

K = 4.74

No Leak at 15" (Run Start) ~~at~~

SCHEMATIC OF STACK CROSS SECTION

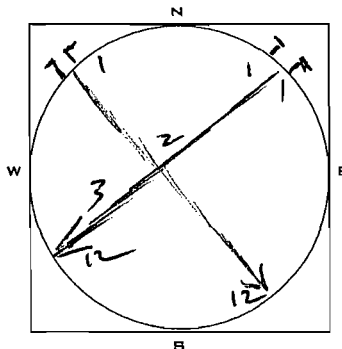
No Leak at 12" (End of Run) ~~at~~

PITOT TRAVERSE POINT	PITOT DELTA P (INCHES) (OF WATER)	CEM PITOT TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	CEM PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
							INLET	OUTLET			
1	0.23	1	11:55 AM	520.358	0.35	1.66	81°	82°	6.0	64°	159°
2	0.27	2	12:02 PM	525.3	0.26	1.23	93°	80°	5.0	57°	160°
3	0.33	3	12:09 PM	530.7	0.22	1.04	94°	81°	4.0	57°	160°
4	0.33	STOP	12:16 PM	535.135							
5	0.35										
6	0.33										
7	0.23										
8	0.20										
9	0.20										
10	0.25										
11	0.27										
12	0.28										
STOP											
1	0.25										
2	0.27										
3	0.32										
4	0.36										
5	0.34										
6	0.33										
7	0.21										
8	0.18										
9	0.21										
10	0.23										
11	0.27										
12	0.29										
STOP											
	.5187			14.777		1.3100		85.17			159.67

CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

30.

PLANT	D SULFURIC ACID
CEM RUN NUMBER	5
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/31/07
OPERATOR	ERNEST KRETSCHMAR
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



SCHEMATIC OF STACK CROSS SECTION

AMBIENT AIR TEMPERATURE	66	DEGREES F
BAROMETRIC PRESSURE	30.17	INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.276	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

No Leak at 15" (row start) ~~EX~~

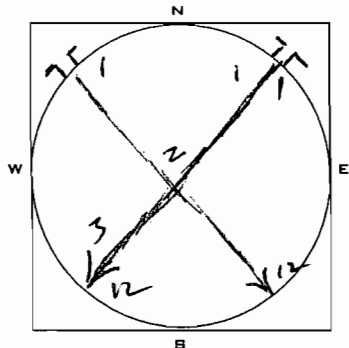
K=4.74
No Leak at 12" (end of run) ~~EX~~

PITOT TRAVERSE POINT	PITOT DELTA P (INCHES) (OF WATER)	CEM PITOT TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	CEM PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
							INLET	OUTLET			
1	0.25	1	12:58 PM	536.506	0.35	1.06	80°	80°	5.2	65°	158°
2	0.29	2	1:05	542.0	0.26	1.23	90°	80°	4.3	56°	161°
3	0.34	3	1:12	546.9	0.22	1.04	94°	81°	4.0	56°	162°
4	0.34	STOP	1:19 PM	551.306							
5	0.34										
6	0.32										
7	0.21										
8	0.19										
9	0.20										
10	0.24										
11	0.27										
12	0.29										
STOP											
1	0.24										
2	0.28										
3	0.24										
4	0.35										
5	0.34										
6	0.31										
7	0.22										
8	0.18										
9	0.20										
10	0.23										
11	0.28										
12	0.28										
STOP											
	5190			14800		13100		8417			160.67

CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

31.

PLANT	D SULFURIC ACID
CEM RUN NUMBER	6
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/31/07
OPERATOR	ERNEST KRETSCHMAR
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



AMBIENT AIR TEMPERATURE	68°	DEGREES F
BAROMETRIC PRESSURE	30.11	INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.276	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

SCHEMATIC OF STACK CROSS SECTION

NO LEAK at 15" (RAW STACK) EX

K=4.74

NO LEAK at 10" (RAW STACK) EX

PITOT TRAVERSE POINT	PITOT DELTA P (INCHES) (OF WATER)	CEM PITOT TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	CEM PITOT DELTA P (INCHES) (OF WATER)	DRIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
							INLET	OUTLET			
1	0.23	1	1:45 PM	551.502	0.28	1.33	83°	85°	3.0	64°	154°
2	0.31	2	1:52	556.5	0.27	1.28	96°	83°	3.0	62°	161°
3	0.32	3	1:59	561.5	0.27	1.28	98°	84°	3.0	62°	162°
4	0.33	STOP	2:06 PM	566.333							
5	0.34					1.297		88.16			159.00
6	0.32			4.831							
7	0.22										
8	0.18										
9	0.21										
10	0.22										
11	0.23										
12	0.27										
STOP											
1	0.23										
2	0.30										
3	0.34										
4	0.34										
5	0.34										
6	0.20										
7	0.18										
8	0.20										
9	0.23										
10	0.23										
11	0.27										
12	0.27										
STOP											

0.5120

O2 Testing by Orsat

Tedlar
 Bags Orsat
 Leak Leak

Date	Plant	Checked		Checked		Time Collected	Time Analyzed	CO2	O2*	Analyst	AVG
		Yes	No	Yes	No						
1/29/07	1 D	✓		✓		1332-1353	3PM	0	3.15	ER	
	2 D							0	3.20	ER	3.18
	3 D						4PM	0	3.20	ER	
1/30/07	1 D	✓		✓		1042-1103	1230	0.0	3.6	FJD	
	2							0.0	3.7	FJD	3.70
	3							0.0	3.8	FJD	
1/30/07	1 D					1135-1301	1345	0.0	3.6	FJD	
	2							0.0	3.8	FJD	3.70
	3							0.0	3.7	FJD	
1/30/07	1 D					1317-1446	1500	0.0	4.0	FJD	
	2							0.0	3.9	FJD	3.97
	3							0.0	4.0	FJD	
1/30/07	1 D					1454-1621	1635	0.0	4.1	FJD	
	2							0.0	4.1	FJD	4.10
	3 D							0.0	4.1	FJD	
1/31/07	1 D	✓		✓		1036-1057	1140	0.00	3.9	FJD	
	2							0.00	4.1	FJD	4.03
	3							0.00	4.1	FJD	
1/31/07	1 D						1250	0.00	4.1	FJD	
	2							0.00	4.0	FJD	4.10
	3							0.00	4.2	FJD	
1/31/07	1 D						1340	0.00	4.0	FJD	
	2							0.00	4.0	FJD	4.00
	3							0.00	4.0	FJD	
1/31/07	1 D						1500	0.00	3.9	FJD	
	2							0.00	4.0	FJD	4.00
	3							0.00	4.1	FJD	
	1										
	2										
	3										
	1										
	2										
	3										
	1										
	2										
	3										

*O2 is actual O2 reading minus actual CO2 reading

Southern Environmental Sciences, Inc.

1204 North Wheeler Street □ Plant City, Florida 33563 □ (813) 752-5014, Fax: (813) 752-2475

February 16, 2006

Mr. Frank Dlugos
CF INDUSTRIES, INC.
P.O. Drawer L
Plant City, Florida 33564

Re: Meter Box Calibration &
Dry Gas Meter Calibration

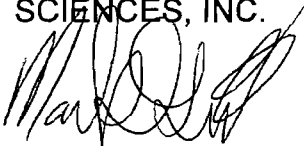
Dear Frank:

The attached calibrations were performed on the Lear Seigler meter box (serial # C254) and the Rockwell dry gas meter (serial # JA631105). All calibrations were performed using a wet test meter that is checked annually using a liquid displacement method as described in "Quality Assurance Handbook for Air Pollution Measurement Systems: Volume III, Stationary Source Specific Methods". A copy of the calibration check is enclosed.

Please let me know if we can be of any further assistance.

Very truly yours,

SOUTHERN ENVIRONMENTAL
SCIENCES, INC.



Mark S. Gierke
Source Testing Manager

MSG/mg

Enclosures

DRY GAS METER CALIBRATION

Meter Box Number: Lear Seigler Barometric Pressure: 30.23
 Serial No: C254 Wet Test Meter No.: P-576
 Date: 02/15/06 Calibrated By: MH

Orifice Manometer Setting (Delta H) in. H2O	Gas Volume		Temperature		Time (THETA) Min	Yi	Delta H@ in. H2O
	Wet Test Meter (Vw) ft.^3	Dry Gas Meter (Vd) ft.^3	Wet Test Meter (Tw) Deg. F	Dry Gas Meter (Td) Deg. F			
0.50	5.000	5.374	70.5	101.25	12.1	0.983	1.540
1.00	5.000	5.316	70.0	101.3	8.57	0.994	1.542
1.50	10.000	10.543	68.0	99.5	14.02	1.001	1.541
2.00	10.000	10.425	67.0	93.5	12.33	1.003	1.600
3.00	10.000	10.134	67.0	85.5	10.02	1.014	1.608
4.00	10.000	9.950	66.0	73.3	8.61	1.009	1.613
						1.001	1.574

Delta H@ Acceptable Range 1.774 to 1.374
 Yi Acceptable Range 1.021 to 0.981

$$Y_i = \frac{V_w P_b (T_d + 460)}{V_d (P_b + \Delta H / 13.6) (T_w + 460)}$$

$$\Delta H @ = \frac{.0317 (\Delta H)}{P_b (T_d + 460)} [(T_w + 460) (\Theta) / V_w]^2$$

Where:

- Vw = Gas Volume passing through the wet test meter, ft.^3.
 - Vd = Gas Volume passing through the dry gas meter, ft.^3.
 - Tw = Temperature of the gas in the wet test meter, deg F.
 - Td = Average temperature of the gas in the dry gas meter, deg F.
 - Delta H = Pressure differential across orifice. in. H2O.
 - Yi = Ratio of accuracy of wet test meter to dry gas meter for each run.
 - Y = Average ratio of accuracy of wet test meter to dry gas meter
 - Pb = Barometric pressure, in. Hg
 - Theta = Time of calibration run, min.
- SOUTHERN ENVIRONMENTAL SCIENCES, INC.

1204 North Wheeler Street

Plant City, Florida 33563

Phone (813) 752-5014 Fax (813) 752-2475

34.

STANDARD DRY GAS METER CALIBRATION

GAS METER MANUF.	ROCKWELL	PERFORMED FOR:	C. F. Industries - Plant City
MODEL #	175-S	DATE:	02/16/06
SERIAL #	JA 631105	BAROMETRIC PRESSURE:	30.28
WET TEST METER #	P-576	LEAK CHECK:	0.00 CFM @ 15" Hg

Approximate Flowrate (CFM)	Gas Volume		Temperature		Dry Gas Meter Delta P (in. H ₂ O)	Time (THETA) Min.	Flowrate (CFM)	Dry Gas Meter Coeff. (Yds)	Avg. Gas Meter Coeff. (Yds)
	Wet Test Meter (Vw) ft. ³	Dry Gas Meter (Vd) ft. ³	Wet Test Meter (Tw) Deg. F.	Dry Gas Meter (Td) Deg. F.					
0.40	7.000	6.902	60.0	74.0	0.08	14.92	0.482	1.041	
0.40	7.000	6.925	61.0	74.0	0.08	14.97	0.480	1.036	1.038
0.40	5.000	4.945	65.0	78.0	0.08	10.78	0.472	1.036	
0.60	5.000	4.936	62.0	75.0	0.32	8.43	0.607	1.037	
0.60	5.000	4.927	63.0	76.5	0.32	8.27	0.618	1.040	1.039
0.60	5.000	4.942	63.0	77.0	0.32	8.32	0.614	1.038	
0.80	6.000	5.957	63.5	77.5	0.68	6.98	0.877	1.032	
0.80	5.000	4.966	64.0	77.5	0.68	5.90	0.864	1.031	1.032
0.80	5.000	4.962	64.0	78.0	0.68	5.85	0.872	1.033	
1.00	5.000	5.000	65.0	80.0	1.23	4.63	1.099	1.026	
1.00	5.000	5.000	65.0	80.0	1.23	4.62	1.102	1.026	1.026
1.00	5.000	5.000	65.0	80.0	1.23	4.63	1.099	1.026	
1.20	5.000	5.046	66.0	79.0	1.10	3.85	1.319	1.013	
1.20	5.000	5.043	66.0	78.0	1.10	3.83	1.326	1.011	1.012
1.20	5.000	5.040	66.0	78.0	1.10	3.81	1.333	1.012	

$$Q = \frac{P_b \times V_w \times 528}{(T_w + 460) \times \Theta \times 29.92}$$

$$Y_{ds} = \frac{V_w}{V_d} \times \frac{(T_d + 460)}{(T_w + 460)} \times \frac{P_b}{[P_b + (\Delta P / 13.6)]}$$

- Where:
- V_w = Gas Volume passing through the wet test meter, ft.³.
 - V_d = Gas Volume passing through the dry gas meter, ft.³.
 - T_w = Temperature of the gas in the wet test meter, deg F.
 - T_d = Average temperature of the gas in the dry gas meter, deg F.
 - Delta P = Dry gas meter pressure differential, in. H₂O.
 - Y_{ds} = Dry gas meter Coefficient
 - P_b = Barometric pressure, in. Hg
 - Theta = Time of calibration run, min.

SOUTHERN ENVIRONMENTAL SCIENCES, INC.

1204 North Wheeler Street

Plant City, Florida 33563

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35.

SOUTHERN ENVIRONMENTAL SCIENCES, INC.

WET TEST METER CALIBRATION CHECK

Wet Test Meter #: P-576
 Manufacturer: American Meter
 Date: 01/05/06

Barometric Pressure: 30.18
 Calibration Factor: 1.00
 Checked by: MG

Gas Volume		Temperature		Yi
Liquid Displaced (Ld) ft. ³	Wet Test Meter (Vw) ft. ³	Ambient (Ta) Deg. F.	Wet Test Meter (Tw) Deg. F.	
1.198	1.202	67.0	69.0	1.000
1.198	1.204	67.0	70.0	1.001
1.198	1.202	67.0	69.0	1.000
1.197	1.204	67.0	70.0	1.000
1.199	1.202	67.0	69.0	1.001
1.199	1.204	67.0	69.0	1.000
				1.000

$$Y_i = \frac{V_w P_b (T_w + 460)}{V_d (P_b + \Delta H / 13.6) (T_a + 460)}$$

Where:

- Vw = Gas Volume passing through the wet test meter, ft.³.
- Vd = Gas Volume passing through the dry gas meter, ft.³.
- Tw = Temperature of the gas in the wet test meter, deg F.
- Ta = Ambient temperature, deg F.
- Yi = Accuracy of wet test meter to displaced liquid.
- Y = Average accuracy of wet test meter.
- Pb = Barometric pressure, in. Hg

STANDARD METER CALIBRATION CURVE

GAS METER MANUF.	ROCKWELL	PERFORMED FOR	C. F. Industries - Plant City
MODEL #	175-S	DATE	02/16/06
SERIAL #	JA 631105		

FLOWRATE (CFM)	DRY GAS METER COEFF (Yds)
0.478	1.038
0.613	1.039
0.871	1.032
1.100	1.026
1.326	1.012

Regression Output:

Constant	1.0344084
Std. Err. of Y Est.	0.0022086
R Squared	0.9494629
Nb. of Observations	5
Degrees of Freedom	3

X Coefficient(s)	-0.025997
Std. Err. of Coef.	0.0034628

FLOW (CFM)	CORRECTION FACTOR
0.40	1.024
0.45	1.023
0.50	1.021
0.55	1.020
0.60	1.019
0.65	1.018
0.70	1.016
0.75	1.015
0.80	1.014
0.85	1.012
0.90	1.011
0.95	1.010
1.00	1.008
1.05	1.007
1.10	1.006
1.15	1.005
1.20	1.003

SOUTHERN ENVIRONMENTAL SCIENCES, INC.

1204 North Wheeler Street

Plant City, Florida 33563

Phone (813) 752-5014 Fax (813) 752-2475

37.

TYPE S PITOT TUBE INSPECTION DATA

Date: August 6, 2004

Pitot Number: 8-6-04-5

Pitot tube assembly level? yes x no

Pitot tube opening damage? yes no x

If yes explain below:

$\alpha 1$ 1 ($<10^\circ$)

$\alpha 2$ 2 ($<10^\circ$)

$\beta 1 =$ 1 ($<5^\circ$)

$\beta 2$ 0 ($<5^\circ$)

$\gamma =$ 1 $^\circ$

$\theta =$ 1 $^\circ$

$A =$ 1.010 cm (in)

$Z = A \text{ SINE } \gamma =$ 0.018 cm (in) Where Z is <0.32 cm ($<1/8$ in)

$W = A \text{ SINE } \theta =$ 0.018 cm (in) Where W is <0.08 cm ($<1/32$ in)

$P_a =$ 0.505 cm, in

$P_b =$ 0.505 cm, in

$P = P_a + P_b /$ = 0.505 cm, in

$D_t =$ 0.375 cm, in

$P/D_t :$ 1.347 Where $P / D_p \geq 1.05$ and ≤ 1.50

Comments: Client: CF Industries

Type of Probe and Effective 31-674X-B1

$C_p = 0.84$

ANNUAL LSI STACKBOX (C254) THERMOCOUPLE CALIBRATIONS

FOR TEMPERATURES 0 TO 110 DEGREES C NIST Traceable Thermometer # J95-258
 FOR TEMPERATURES 110 TO 200 DEGREES C NIST Traceable Thermometer # 90B-2024

Date: 9/12/06

Time: 1020-1500

Initial *Paul [Signature]*

Display	Item	Ice Water Point			Ambient Water Point			Hot Water Point			Hot Oil Point		
		Thermocouple or RTD Reading (Degrees F)	NIST Reading		Thermocouple or RTD Reading (Degrees F)	NIST Reading		Thermocouple or RTD Reading (Degrees F)	NIST Reading		Thermocouple or RTD Reading (Degrees F)	NIST Reading	
			Actual	Con- version to		Actual	Con- version to		Actual	Con- version to		Actual	Con- version to
			Degrees			Degrees			Degrees			Degrees	
C	F	C	F	C	F	C	F						
[1] Stack	Probe 4.0ft. #2405	32	0.6	33.1	70	22.6	72.7	149	66.1	151.0	N/A	N/A	N/A
	Probe 6.0ft. #1009	33	0.6	33.1	70	22.6	72.7	150	66.1	151.0	N/A	N/A	N/A
	Probe 10.5ft. #2329	33	0.6	33.1	72	22.6	72.7	150	66.2	151.2	N/A	N/A	N/A
[2] Probe (Probe Liner Heater)	Probe 4.0ft. #2405	34	0.4	32.7	69	22.4	72.3	148	66.1	151.0	233	111.4	232.5
	Probe 6.0ft. #1009	33	0.4	32.7	69	22.4	72.3	150	66.1	151.0	233	111.2	232.2
	Probe 10.5ft. #2329	33	0.4	32.7	70	22.4	72.3	151	66.2	151.2	233	111.6	232.9
[3] Hot Box	Thermocouple	34	0.6	33.1	72	22.8	73.0	151	66.1	151.0	233	111.0	231.8
	External Sensor	OUT OF RANGE			75	22.8	73.0	150	66.0	150.8	231	111.4	232.5
[4] Umbilical (Coldbox Exit)		34	0.6	33.1	72	22.8	73.0	152	66.1	151.0	N/A	N/A	N/A
[5] DGM Inlet		34	0.6	33.1	74	22.8	73.0	152	66.1	151.0	N/A	N/A	N/A
[6] DGM Exit		33	0.6	33.1	74	22.8	73.0	151	66.1	151.0	N/A	N/A	N/A

POSTTEST DRY GAS METER CALIBRATION DATA FORM (English units)

Test numbers _____ Date 2/1/07 Meter box number C254 Plant D SULFURIC
 Barometric pressure, $P_b = 29.99$ in. Hg Dry gas meter number 463613 Pretest Y 1.001

Orifice manometer setting, (ΔH) , in. H ₂ O	Gas volume		Temperature				Time (θ) , min	Vacuum setting, in. Hg	Y_i	Y_i	$V_w P_b (t_d + 460)$
	Dry test meter (V_w) , ft ³	Dry gas meter (V_d) , ft ³	Dry test meter (t_w) , °F	Dry gas meter							
				Inlet (t_{d_i}) , °F	Outlet (t_{d_o}) , °F	Average (t_{d_a}) , °F					
<u>1.30</u>	<u>654.928</u> <u>644.937</u>	<u>607.633</u> <u>597.200</u>	<u>70.0°</u> <u>70.0°</u>	<u>106°</u> <u>94°</u>	<u>91°</u> <u>82°</u>	<u>94.75°</u>	<u>15.0</u>	<u>6.0</u>	<u>0.9992</u>	<u>(9.991)(29.99)(554.75)</u> <u>(10.433)(30.086)(530.00)</u>	
<u>1.30</u>	<u>665.535</u> <u>654.928</u>	<u>618.751</u> <u>607.633</u>	<u>70.0°</u> <u>70.0°</u>	<u>106°</u> <u>94°</u>	<u>92°</u> <u>90°</u>	<u>95.50°</u>	<u>16.0</u>	<u>6.0</u>	<u>1.0004</u>	<u>(10.607)(29.99)(555.50)</u> <u>(11.077)(30.086)(530.00)</u>	
<u>1.30</u>	<u>676.822</u> <u>665.535</u>	<u>630.588</u> <u>618.751</u>	<u>70.0°</u> <u>70.0°</u>	<u>106°</u> <u>92°</u>	<u>93°</u> <u>92°</u>	<u>95.75°</u>	<u>17.0</u>	<u>6.0</u>	<u>0.9967</u>	<u>(11.237)(29.99)(555.75)</u> <u>(11.837)(30.086)(530.00)</u>	
										<u>Y = 0.9987</u>	

^a If there is only one thermometer on the dry gas meter, record the temperature under t_d .

V_w = Gas volume passing through the wet test meter, ft³.

V_d = Gas volume passing through the dry gas meter, ft³.

t_w = Temperature of the gas in the wet test meter, °F.

t_{d_i} = Temperature of the inlet gas of the dry gas meter, °F.

t_{d_o} = Temperature of the outlet gas of the dry gas meter, °F.

t_{d_a} = Average temperature of the gas in the dry gas meter, obtained by the average of t_{d_i} and t_{d_o} , °F.

ΔH = Pressure differential across orifice, in H₂O.

Y_i = Ratio of accuracy of wet test meter to dry gas meter for each run.

Y = Average ratio of accuracy of wet test meter to dry gas meter for all three runs;
 tolerance = pretest Y $\pm 0.05Y$

P_b = Barometric pressure, in. Hg.

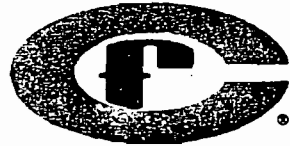
θ = Time of calibration run, min.

Dry test meter number Rockwell-JR631105

Quality Assurance Handbook M5-2.4A

*Within $\pm 0.05Y$
 2/1/07 10:48AM
 Emtg [Signature]*

P.O. Drawer L.
Plant City, Florida 33564-9007
Telephone: 813/782-1591



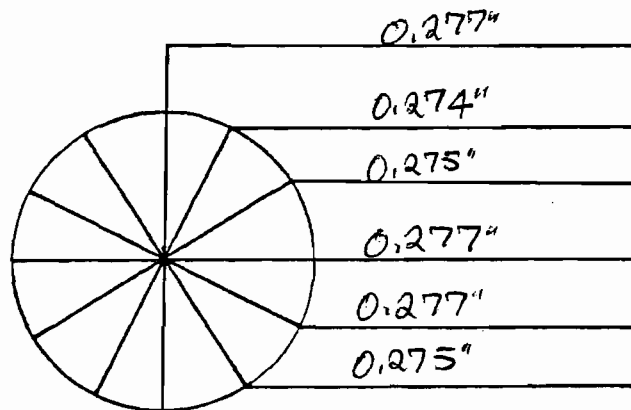
CF Industries, Inc.
Plant City Phosphate Complex

PROBE NOZZLE CALIBRATION DATA

Nozzle Identification Number: 4453

Calibrated by: ERNEST KRETSCHMAN

Date: 1/22/67



Instructions:

Measure to nearest 0.001"

Tolerance:

0.001" for mean of at least three readings.
Maximum deviation between readings ≤ 0.004 ".

Nozzle diameter, D_n : 0.276 in.

Nozzle area A_n : 0.000415 ft²

$$A_n = \frac{\pi}{144} \left(\frac{D_n}{2} \right)^2$$

CF INDUSTRIES, INC.
 PLANT CITY PHOSPHATE COMPLEX
SOURCE SAMPLING NOMENCLATURE SHEET

pb	=	Barometric pressure, in Hg
Ps	=	Stack pressure, in Hg
As	=	Stack area, square feet
As'	=	Effective area of positive stack gas flow, square feet
Ts	=	Stack temperature, °R
Tm	=	Meter temperature, °R
$\sqrt{\Delta P_{ave}}$	=	Average square root of velocity head, in. H ₂ O
Cp	=	S-type pitot tube correction factor
Kp	=	85.48 ft/sec (lb mole - °R) ^{1/2}
Ms	=	Molecular weight of gas at stack conditions
Md	=	Molecular weight of gas at dry conditions
Bwo	=	Proportion by volume of water vapor in gas stream
Vwstd	=	Volume of water vapor in gas sample
V	=	Total volume of liquid collected in impinger and silica gel
P H ₂ O	=	Density of water, 1 gm/ml
M H ₂ O	=	Molecular weight of water, 18 lb/lb mole
R	=	Ideal gas constant, 28.83 inches Hg-cu ft/lb-mole °R
T std	=	Absolute temperature at standard conditions, 528 °R
P std	=	Absolute pressure at standard conditions, 29.92 in. Hg
Vm std	=	Volume of gas sample through dry gas meter (standard conditions) ft ³
Vm	=	Volume of gas sample through the dry gas meter (meter condition)
Δ H	=	Orifice pressure of sampling meter
S.T.P.	=	Standard condition, dry, 528 °R, 29.92 inches Hg
An	=	Sampling nozzle area, square feet
Vs	=	Velocity of stack gas, feet per sec.
Qs	=	Volumetric flow rate, dry basis, standard condition, CFM
C mist	=	Concentration of mist in stack gas, grs/SCF
C SO ₂	=	Concentration of SO ₂ in stack gas, grs/SCF
C NH ₃	=	Concentration of NH ₃ in stack gas, grs/SCF
I	=	Percent isokinetic volume sampled
∅	=	Sampling time (minutes)

$$V_{wstd} = 0.04707 \text{ cuft/ml } (V_1)$$

$$V_{mstd} = V_m \left(\frac{T_{std}}{T_m} \right) \left(\frac{P_{bar} + \frac{\Delta H}{13.6}}{P_{std}} \right)$$

$$B_{wo} = \frac{V_{wstd}}{V_{wstd} + V_{mstd}}$$

$$M_s = M_d (1 - B_{wo}) + 18 (B_{wo})$$

$$V_s(\text{avg}) = K_p C_p \sqrt{P(\text{avg})} \sqrt{\frac{460 + T_s}{M_s P_s}}$$

$$Q_s = 60 (1 - B_{wo}) V_s A_s \left(\frac{T_{std}}{T_s} \right) \left(\frac{P_s}{P_{std}} \right)$$

PERCENT ISOKINETIC

$$I = \frac{T_s (1.667) \left[(0.00267) V_1 + \left(\frac{T_{std}}{T_m} \right) P_{bar} + \frac{\Delta H}{13.6} \right]}{\theta V_s P_s A_n}$$

$$C_s = 0.0154 \text{ grs/mg } \frac{M_f \text{ or } M_n}{V_{mstd}}$$

$$\text{lbs/hr} = (C_s \times Q_s \times 60) / 7000$$

$$\text{lbs/day} = \text{lbs/hr} \times 24 \text{ hrs/day}$$

CALIBRATION DRIFT EVALUATION

Sulfuric Acid Plant D

Continuous Emissions Monitoring System

January 28, 2007 through February 3, 2007

FDEP Facility ID No. 0570005

E.U. ID NO. 008

CALIBRATION DRIFT EVALUATION

The CF Industries, Inc., Instrument Shop tests the calibration of the SO₂ and O₂ Continuous Emissions Monitoring Systems (CEMS) against certified reference gases daily. Tables 1 and 2 show calibration drift test results for Sulfuric Acid Plant D for the period, January 28 through February 3, 2007. Both the SO₂ and O₂ calibration drift results are within the rule specification ranges.

Attachment 1 provides the CEMS Calibration Test Log for the month of January 2006. Attachment 2 provided zero point drift data for the SO₂ and O₂ CEMS.

T.A. Edwards
2/14/2007

Table 1
Calibration Drift Determination - "D" Sulfuric Acid Plant
January 22 - January 28, 2006 - SO2 CEMS

Date	Reference Value ppm (a)	CEMS Response ppm	Calibration Drift ppm	Calibration Drift, % of span value (b)
28-Jan-07	894	885.0	9	0.90
29-Jan-07	894	898.0	4	0.40
30-Jan-07	894	898.0	4	0.40
31-Jan-07	894	892.0	2	0.20
1-Feb-07	894	887.0	7	0.70
2-Feb-07	894	880.0	14	1.40
3-Feb-07	894	895.0	1	0.10

- (a) The zero point is checked daily against the certified SO2 reference gas (0 ppm SO2).
- (b) The maximum calibration drift performance specification for the SO2 CEMS is 2.5% of the span value (40 CFR 60, Appendix B, P.S.2,13.1). The span value is 1000 ppm as specified at 40 CFR 60.84(a).

Table 1
Calibration Drift Determination - "D" Sulfuric Acid Plant
January 28 - February 3, 2007 - O2 CEMS

Date	Reference Value % O2 (a)	CEMS Response % O2	Calibration Drift % O2 (b)
28-Jan-07	15.0	14.90	0.10
29-Jan-07	15.0	14.70	0.30
30-Jan-07	15.0	15.00	0.00
31-Jan-07	15.0	15.00	0.00
1-Feb-07	15.0	15.00	0.00
2-Feb-07	15.0	14.70	0.30
3-Feb-07	15.0	15.00	0.00

- (a) The zero point is checked daily against the certified O2 reference gas (0% O2). The CEMS reading is also checked daily against clean instrument air at 20.9% O2.
- (b) The maximum calibration drift performance specification for the O2 CEMS is 0.5% O2 (40CFR60, Appendix B, P.S.3,13.1).

ATTACHMENT 1 – CEMS CALIBRATION TEST

LOG – January, February 2007

Jan. 07

Day	Tech	Bottle Change (%)	Zero Ref Count	Prev Day Zero Ref Count	Ref Count Δ ²	O ₂ Sample	O ₂ Reference	O ₂ % Error ³	SO ₂ Sample	SO ₂ Reference	SO ₂ Error ⁴	Span Test Period ⁵
1	SC		-8579	-8573	6	15.0	15.0	0	909	913	4	07:11-07:41
2	SC		-8590	-8579	11	15.0	15.0	0	910	913	3	07:15-07:45
3	TC		-8591	-8590	1	15.1	15.0	+0.66	913	913	0	07:06-07:37
4	DR		-8593	-8591	2	15.1	15.0	+0.66	910	913	3	07:26-07:46
5	TC		-8603	-8593	10	15.0	15.0	0	907	913	6	07:27-07:57
6	SC		-8625	-8603	22	15.0	15.0	0	906	913	7	07:44-08:14
7	SC		-8601	-8625	24	15.0	15.0	0	911	913	2	07:11-07:42
8	SC		-8631	-8601	30	15.0	15.0	0	907	913	6	07:15-07:46
9	TC		-8609	-8631	22	15.1	15.0	+0.66	913	913	0	07:24-07:53
10	TC		-8608	-8609	1	15.1	15.0	+0.66	917	913	4	08:17-08:47
11	TC		-8615	-8608	7	15.0	15.0	0	919	913	6	07:30-08:02
12	SC		-8622	-8615	7	15.0	15.0	0	921	913	8	07:22-07:52
13	SC		-8634	-8622	12	15.0	15.0	0	918	913	5	07:15-07:46
14	SC		-8660	-8634	26	15.0	15.0	0	911	913	2	07:13-07:43
15	TC		-8665	-8660	5	15.0	15.0	0	912	913	1	07:21-07:50
16	TC		-8662	-8665	3	14.9	15.0	-0.66	912	913	1	07:15-07:45
17	TC		-8667	-8662	5	15.1	15.0	+0.66	912	913	1	07:09-07:40
18	DR		-8678	-8667	11	15.0	15.0	0	912	913	1	07:21-07:47
19	SC		-8664	-8678	14	15.1	15.0	+0.67	914	913	1	07:15-07:45
20	JC		-8675	-8664	11	15.0	15.0	0	910	913	3	07:19-07:46
21	TC		-8678	-8675	3	14.9	15.0	-0.66	910	913	3	07:05-07:35
22	TC	SO ₂	-8709	-8678	31	15.0	15.0	0	886	894	8	07:14-07:44
23	TC		-8707	-8709	3	15.0	15.0	0	889	894	5	07:15-07:45
24	SC		-8705	-8707	2	14.9	15.0	-0.67	889	894	5	07:10-07:40
25	SC		-8715	-8705	10	15.0	15.0	0	890	894	4	07:14-07:44
26	SC		-8690	-8715	25	15.0	15.0	0	897	894	3	09:31-10:01
27	TC		-8725	-8690	35	14.9	15.0	-0.66	894	894	0	09:05-09:35
28	TC		-8740	-8725	15	14.9	15.0	-0.66	895	894	9	09:20-07:50
29	TC		-8708	-8740	32	14.7	15.0	2	898	894	4	10:25-10:57
30	SC		-8724	-8708	16	15.0	15.0	0	898	894	4	10:06-10:36
31	SC		-8742	-8724	18	15.0	15.0	0	892	894	2	07:20-07:50

Notes:

1)	Type of gas (SO ₂)	Date Changed	Cylinder No.	ppm
	SO ₂	9/21/06	CC209496	913
	02	11/3/06	CC200616	15.0
	SO ₂	1-21-07	CC150077	894

2) |Ref Count Δ| <= 200

5) Note maintenance performed on separate sheet.

3) |O₂ % Error| <= 3%

4) |SO₂ Error| <= 25 ppm

D-SAP Daily SO2 Emissions Test Log for Month of

Feb. 07

Send copy of this document to Lab each month.

Day	Tech	Bottle Change (N)	Zero Ref Count	Prev Day Zero Ref Count	Ref Count Δ ²	O ₂ Sample	O ₂ Reference	O ₂ % Error ³	SO ₂ Sample	SO ₂ Reference	SO ₂ Error ⁴	Span Test Period ⁴
1	SC		-8740	-8742	2	15.0	15.0	0	887	894	7	07:19-07:49
2	TC		-8768	-8740	28	14.7	15.0	-2	880	894	14	07:18-07:46
3	TC		-8765	-8768	3	15.0	15.0	0	895	894	+1	07:05-07:35
4	TC		-8759	-8765	6	15.0	15.0	0	898	894	-4	07:25-07:55
5	CR		-8755	-8759	4	15.0	15.0	0	900	894	+6	07:21-07:48
6	CR		-8743	-8755	12	15.0	15.0	0	900	894	+6	07:15-07:41
7	CR		-8756	-8743	13	15.0	15.0	0	897	894	+3	07:14-07:40
8	YQ		-8766	-8756	10	15.1	15.0	+0.66	895	894	+1	07:12-07:37
9	YQ		-8770	-8766	4	15.1	15.0	+0.66	893	894	-1	07:22-07:48
10	WB		-8795	-8770	15	15.1	15.0	+0.66	891	894	-3	07:16-07:44
11	CR		-8809	-8795	14	15.1	15.0	+0.66	892	894	-2	06:58-07:24
12	SC		-8808	-8809	1	15.0	15.0	0	890	894	-4	07:35-08:02
13	CR		-8822	-8808	14	15.0	15.0	0	883	894	-11	07:24-07:51
14	CEB		-8844	-8822	22	15.0	15.0	0	877	894	-17	07:18-07:44
15	YQ		-8817	-8844	27	15.2	15.0	+1.3	886	894	-8	07:16-07:42
16				-8817								
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27												
28												
29												
30												
31												

Notes:

1)	Type of gas (SO ₂ /O ₂)	Date Changed	Cylinder No.	ppm
	SO2	1/21/07	CC150077	894
	O2	11/3/06	CC200616	15.0

2) |Ref Count Δ| ≤ 200

5) Note maintenance performed on separate sheet.

3) |O2 % Error| ≤ 3%

4) |SO2 Error| ≤ 25 ppm

50.

ATTACHMENT 2 – CEMS SO2 and O2

Zero Point Graphs from DCS-WPF – January 28-February 3, 2007

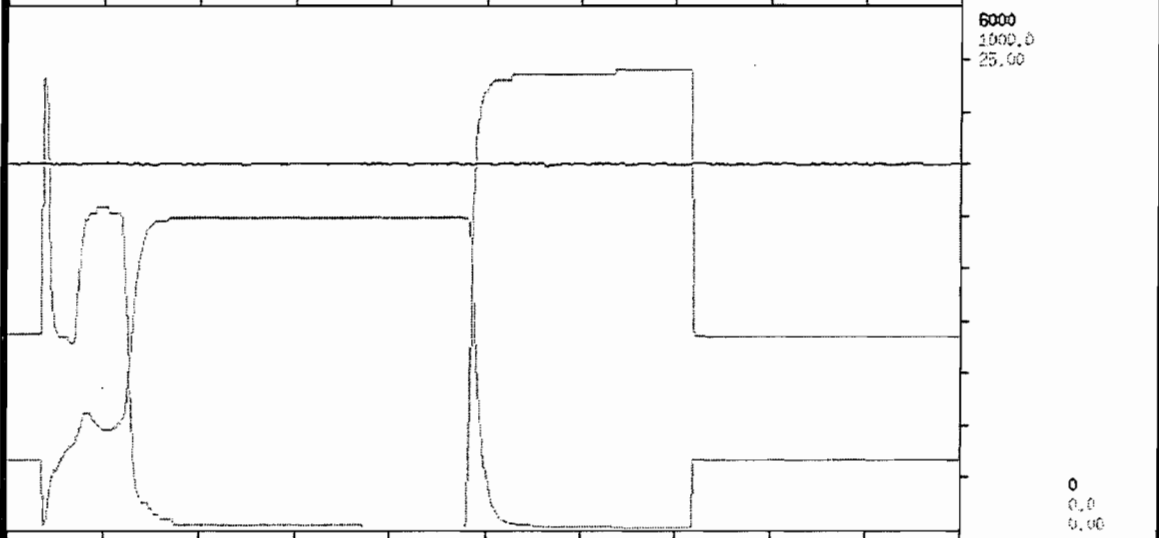
Historical Trend Display 5



Refresh Status Modify... Groups... Page Tabular Page Zoom

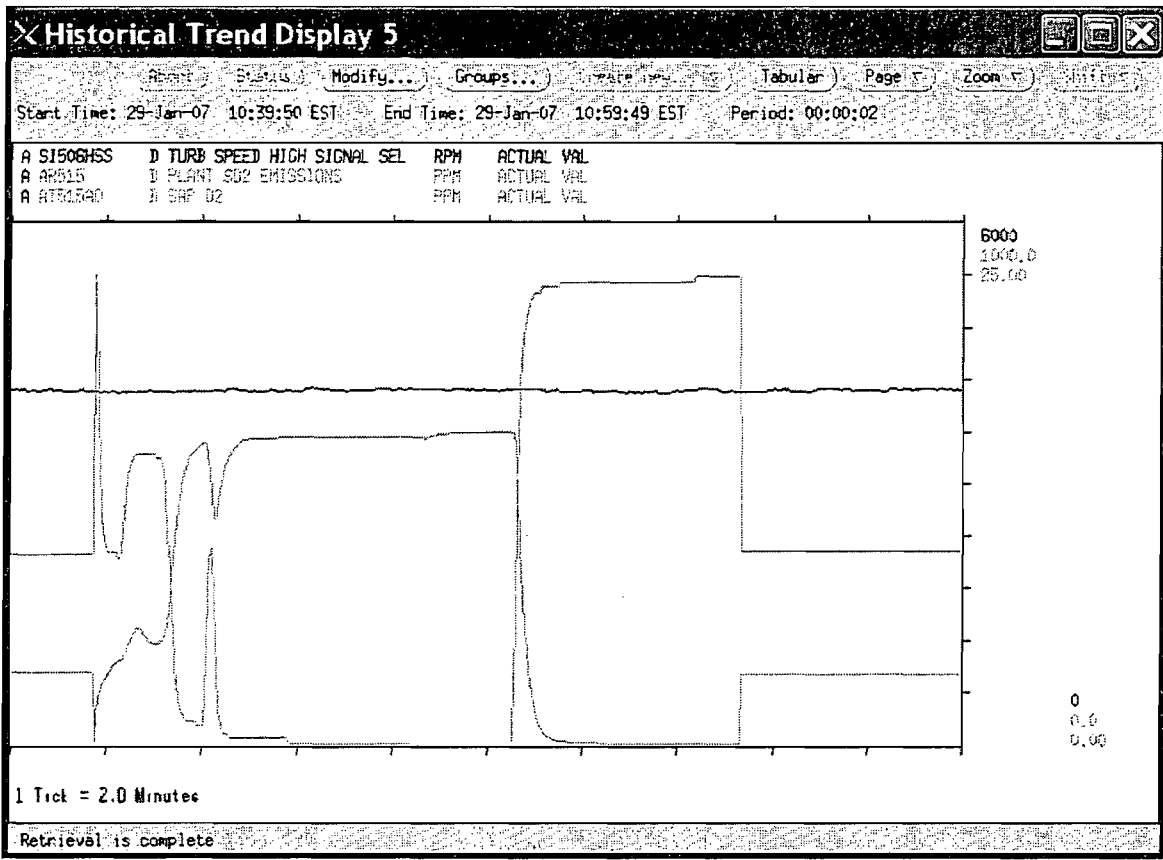
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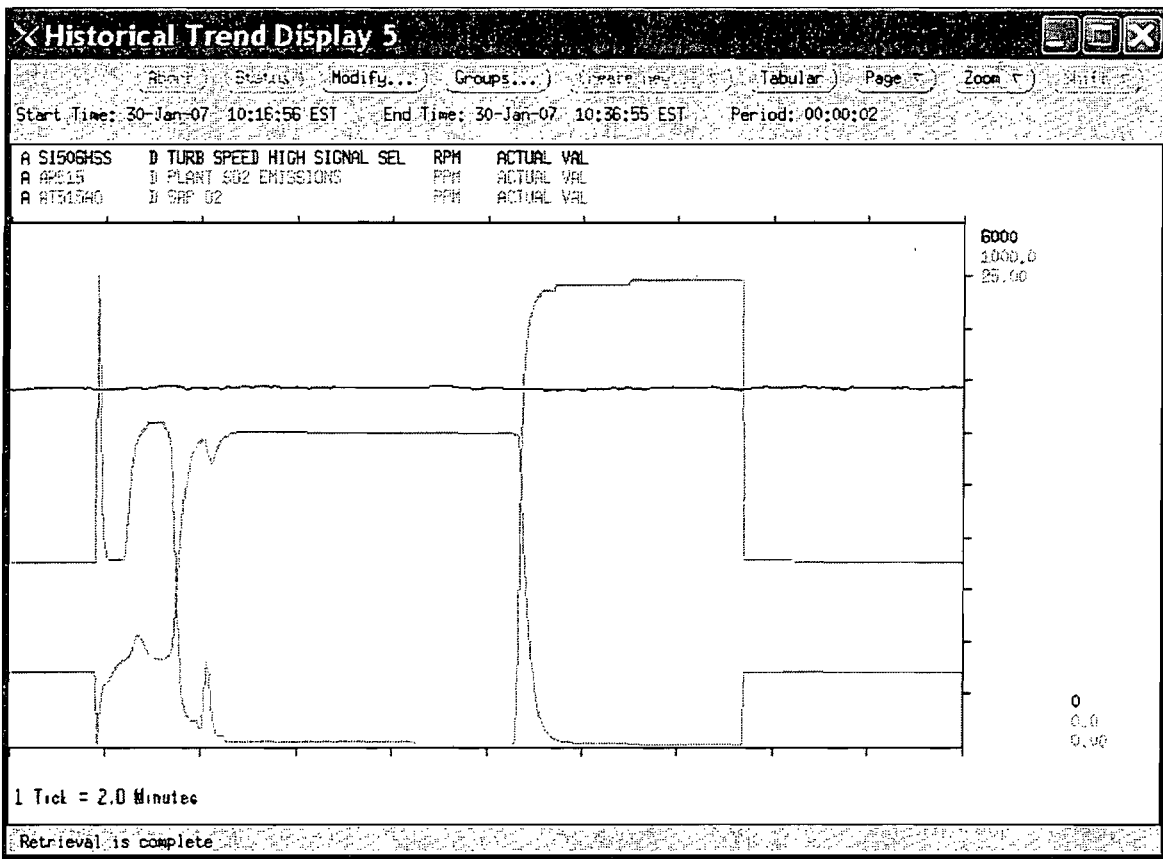
Variable	Unit	Actual Val
A S1506HSS	D TURB SPEED HIGH SIGNAL SEL	RPM
A APS15	D PLANT SO2 EMISSIONS	PPM
A ATR15A0	D BAF O2	PPM

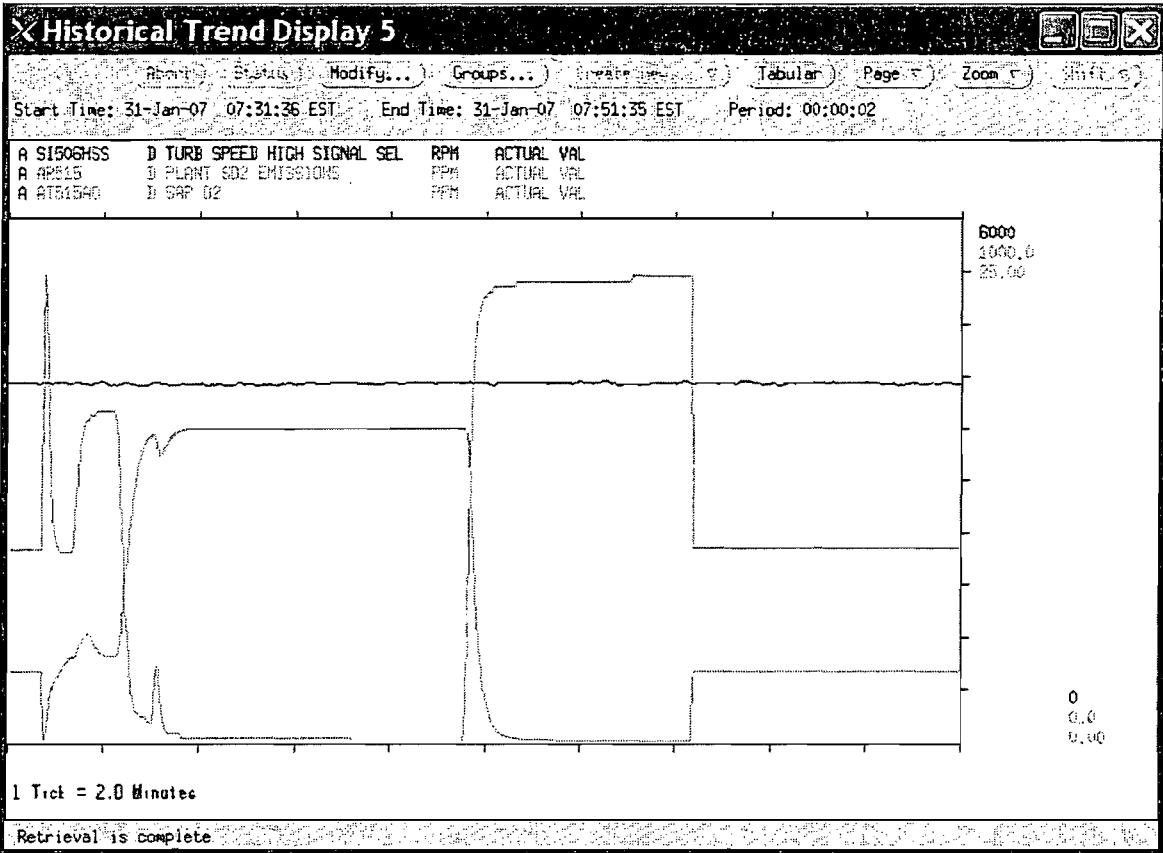


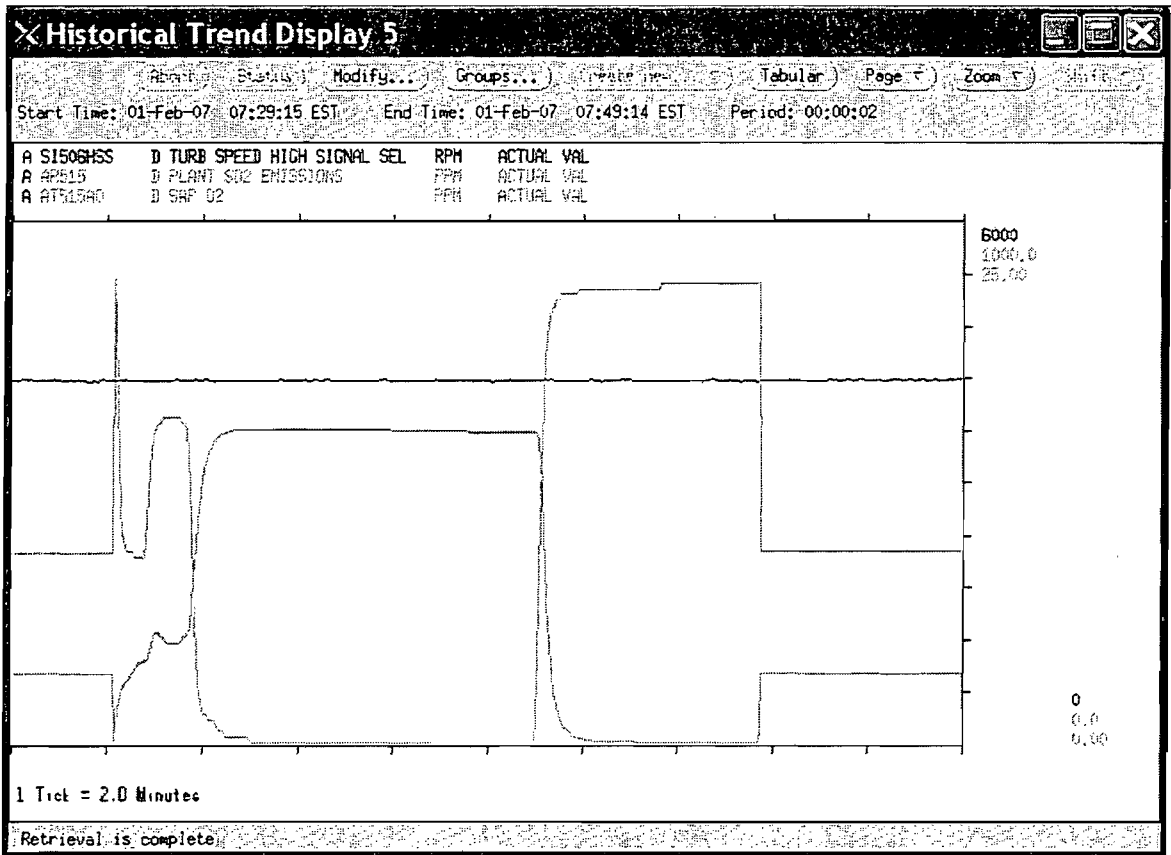
1 Tick = 2.0 Minutes

Retrieval is complete









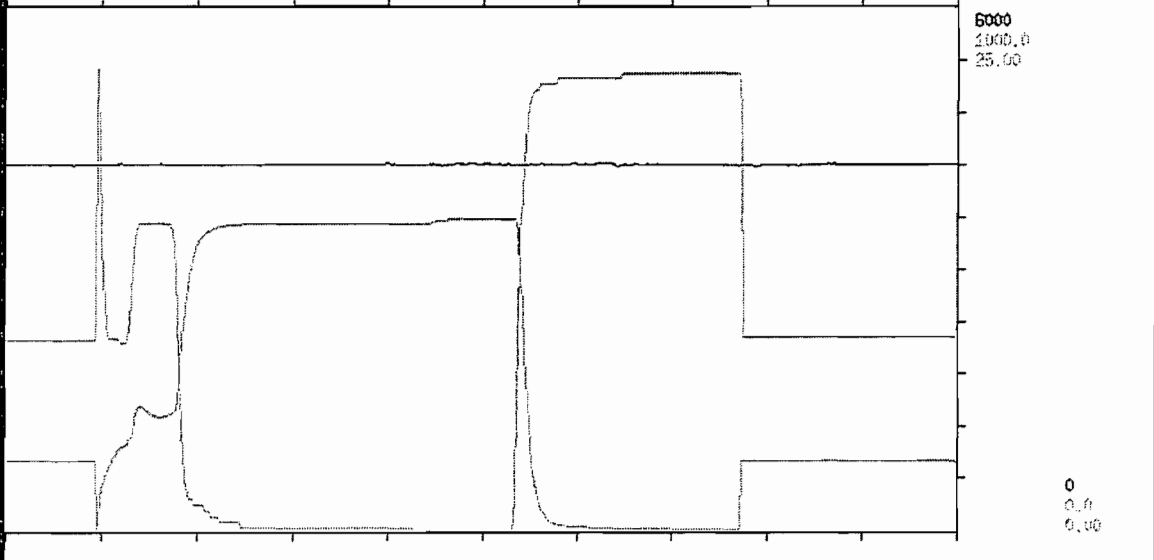
56,

Historical Trend Display 5

Report Status Modify... Groups... Create new... Tabular Page Zoom Shift

Start Time: 02-Feb-07 07:29:15 EST End Time: 02-Feb-07 07:49:14 EST Period: 00:00:02

A S1506HSS	D TURB SPEED HIGH SIGNAL SEL	RPM	ACTUAL VAL
A APE15	D PLANT SO2 EMISSIONS	PPM	ACTUAL VAL
A ATE15A0	D SAP O2	PPM	ACTUAL VAL



1 Tick = 2.0 Minutes

Retrieval is complete

