

**Phillips, Cindy**

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**From:** Gordon, Ray (DERM) [GordoR@miamidade.gov]  
**Sent:** Monday, March 07, 2005 3:47 PM  
**To:** Phillips, Cindy  
**Subject:** RE: Tarmac/Titan Pennsuco Cement 0250020

028 Raw Mill & Pyroprocessing System (Kiln 5): I have received a test summary report for PM testing on 11/17/04 and 11/18/04 but don't see this data in ARMS. Have you received and reviewed this test data? If so, did you consider the testing to be valid? Has an opacity test or dioxin test been performed yet?

The reports for dioxins/furans and PM were received in this office on January 18, 2005. The results are not yet in ARMS but they are well within the applicable limits. The tests are valid. We did not receive any VE reports

027 Clinker Handling System: Have you received and reviewed VE test(s) for this EU?

No

020 Slag Dryer: Have you received and reviewed PM and VE tests for 2004?

The slag dryer is not in use

026 Coal Handling System (including Coal Mill): Have you received and reviewed VE tests for this EU? Have you received and reviewed the PM test for the Coal Mill?

No

022 and 023 Nonmetallic Mineral Processing Plant Equipment: Have you received and reviewed VE tests for these EUs in 2004 or 2005?

No

024 and 025 Concrete Block Plant and Ready Mix Plant: Have you received and reviewed VE tests for these EUs 2004 or 2005?

No

Also, have you received and reviewed VE tests for any of the Finish Mills in 2004 or 2005?

No

-----Original Message-----

**From:** Phillips, Cindy [mailto:Cindy.Phillips@dep.state.fl.us]  
**Sent:** March 07, 2005 11:39 AM  
**To:** gordor@miamidade.gov  
**Cc:** jordac@miamidade.gov  
**Subject:** Tarmac/Titan Pennsuco Cement 0250020

Ray, do you have any pollutant test or VE test data for Tarmac/Titan in your files that has not been put into ARMS yet? In the compliance plan for their draft Title V revision I've asked them to perform compliance testing for the the following which they say has been done.

028 Raw Mill & Pyroprocessing System (Kiln 5): I have received a test summary report for PM testing on 11/17/04 and 11/18/04 but don't see this data in ARMS. Have you received and reviewed this test data? If so, did you consider the testing to be valid? Has an opacity test or dioxin test been performed yet?

027 Clinker Handling System: Have you received and reviewed VE test(s) for this EU?

020 Slag Dryer: Have you received and reviewed PM and VE tests for 2004?

026 Coal Handling System (including Coal Mill): Have you received and reviewed VE tests for this EU? Have you received and reviewed the PM test for the Coal Mill?

022 and 023 Nonmetallic Mineral Processing Plant Equipment: Have you received and reviewed VE tests for these EUs in 2004 or 2005?

024 and 025 Concrete Block Plant and Ready Mix Plant: Have you received and reviewed VE tests for these EUs 2004 or

2005?

Also, have you received and reviewed VE tests for any of the Finish Mills in 2004 or 2005?

Please let me know as soon as possible.

Thanks,

Cindy

3/7/2005

## Phillips, Cindy

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**From:** Jordahl, Claire (DERM) [JordaC@miamidade.gov]  
**Sent:** Monday, August 30, 2004 2:27 PM  
**To:** Phillips, Cindy  
**Cc:** Garcia, Manuel (DERM); Muthiah, Mallika (DERM); Gordon, Ray (DERM)  
**Subject:** FW: Titan - Baghouse Info



Untitled Attachment: CEM-Control Equipment-PK5.pdf (...)

This was sent by Scott Quaas and has all the 'pending' baghouse info that was not in the 016-AC project application.

Claire Jordahl, Air Permit Engineer  
Miami-Dade County Environmental Resources Management 305-372-6949  
www.miamidade.gov  
"Delivering Excellence Every Day"

-----Original Message-----

**From:** Quaas Scott [mailto:SQuaas@titanamerica.com]  
<mailto:[mailto:SQuaas@titanamerica.com]>  
**Sent:** Friday, August 27, 2004 4:18 PM  
**To:** Jordahl, Claire (DERM)  
**Subject:** Titan - Baghouse Info

<<Untitled Attachment>> <<CEM-Control Equipment-PK5.pdf>>

**Phillips, Cindy**

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**Sent:** Monday, August 30, 2004 2:27 PM



image001.gif (1 KB)

Claire . . .

Attached is a list of all the baghouse information not included in the permit update application. I have also attached an info sheet regarding FLS Airtech for your information. Let me know if you need anything further.

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Scott Quaas

Tarmac America, LLC

-A Titan America Business-

Environmental Manager

Phone: 954.425.4165

Fax: 954.480.9352

E-Mail: <BLOCKED::mailto:squaas@titanamerica.com> squaas@titanamerica.com





Pennsco Cement  
Control Equipment

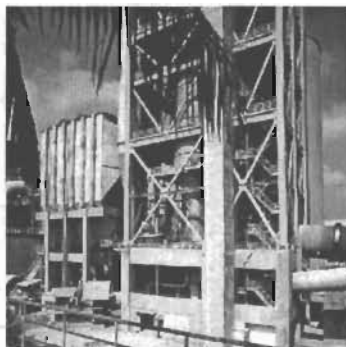
PK5 Units

EU ID	1R	Coal System							
Unit ID	Equip.MFG	Model	Bag#	CFM	Cloth Area (sqft)	A/C Ratio	Vent Size	Vent AGL	
461.BF130	FLS Airtech	36TAX10FM	36	1400	469	3.0:1	9"x10"	126	
461.BF230	FLS Airtech	36TAX10FM	36	1400	469	3.0:1	9"x10"	126	
461.BF350	FLS Airtech	121CX10	121	5550	1575	3.5:1	12"x15"	75	
461.BF500	FLS Airtech	735SX12	735	54500	13855	3.9:1	main stack	420	
461.BF650	FLS Airtech	800/7	9	294	75	3.9:1	5"	67	
461.BF750	FLS Airtech	800/7	9	294	75	3.9:1	5"	67	

EU ID	2R	Pyroprocessing							
Unit ID	Equip.MFG	Model	Bag#	CFM	Cloth Area (sqft)	A/C Ratio	Vent Size	Vent AGL	
331.BF200	FLS Airtech	M5C690D16(16)	6900	605000	173397	3.0:1	14'	420	
331.BF645	Midwest	MVL54H	36	3500	1167	3.9:1	10"	46	
331.BF740	FLS Airtech	100C10	100	4250	1302	3.3:1	12"x15"	125	
341.BF350	FLS Airtech	64C10	64	3760	833	4.5:1	11"x13"	241	
351.BF410	FLS Airtech	64C10	64	4000	833	4.8:1	11"x13"	84	
351.BF440	FLS Airtech	100C10	100	4760	1320	3.7:1	12"x15"	45	
351.BF470	FLS Airtech	100C10	100	4100	1302	3.2:1	12"x15"	353	

EU ID	4R	Clinker Handling & Storage							
Unit ID	Equip.MFG	Model	Bag#	CFM	Cloth Area (sqft)	A/C Ratio	Vent Size	Vent AGL	
441.BF540	FLS Airtech	100C10	100	4600	1302	3.5:1	12"x15"	53	
481.BF140	FLS Airtech	196C10	196	12000	2552	4.7:1	19"x23"	185	
481.BF330	FLS Airtech	100C10	100	6100	1302	4.7:1	16"x19"	103	
481.BF540	FLS Airtech	100C10	100	4700	1302	3.6:1	12"x15"	44	
481.BF640	FLS Airtech	100C10	100	4700	1302	3.6:1	12"x15"	42	
481.BF730	FLS Airtech	304C10	304	18700	3958	4.7:1	23"x33"	113	
481.BF930	FLS Airtech	304C10	304	15000	3958	3.8:1	20"x30"	113	

EU ID	6R	Raw Mill Feed & Grinding							
Unit ID	Equip.MFG	Model	Bag#	CFM	Cloth Area (sqft)	A/C Ratio	Vent Size	Vent AGL	
311.BF650	FLS Airtech	144C10	144	8500	1875	4.5:1	19"x19"	98	
311.BF750	FLS Airtech	144C10	144	7750	1875	4.5:1	18"x27"	17	
311.BF950	FLS Airtech	225C10	225	11700	2930	4.0:1	20"x30"	68	
321.BF470	FLS Airtech	225C10	225	10800	2930	3.7:1	17"x21"	100	



There are three main point sources of dust emissions from cement plants.

Kiln systems, clinker coolers and cement mills.

Custom-made solutions will ensure that your emission level always is kept. F.L.Smidth Airtech will guarantee a clean environment.

# A Clean Solution for Cement Plants

## Problems facing Cement Producers

Cement production is characterized by varying operating conditions of the production machines. Start and stop of machines in the process gives changes in the gas and dust composition, this requires that not only the filter, but also cooling devices, dust transportation, ID fans and dampers are designed in relation to each other and in relation to the process conditions.

### We know the problems:

- very fine dust particles from the kiln
- variation in outlet temperature from kiln and cooler
- wet bottom in the cooling tower
- sticky dust from kiln by-pass

## Typical solutions

A complete process line for removal of dust and sulphur from a cement kiln could consist of:

A cooling device (cooling tower or heat exchanger), a filter (electrostatic precipitators, or fabric filter), gas absorption equipment, dust removal systems, ducts and fan and a water treatment plant. De-dusting of clinker coolers and cement and coal mills are often done with electrostatic precipitators or bag filters in combination with a heat exchanger.

## Who are we ?

F.L.Smidth Airtech has deep roots within the cement industry. Being a part of the F.L.Smidth Group gives you the benefit of working with a company who have in-depth knowledge of all the processes involved in cement production. We employ more than 200 extremely competent and well-educated engineers. We know the cement production process inside out.

## Your benefits

In F.L.Smidth Airtech we supply custom made solutions. This means that we deliver a clean environment for your plant. You will get custom designed total solutions - considering both economical and technical aspects - based on our experience from more than 2,100 installations in the Cement industry. You will get a guarantee of performance as well as of the time for implementation, giving a minimum disturbance to the production.

## Solution examples

We are proud to be a partner to the Cement industry. F.L.Smith Airtech has a rich history of working with some of the largest cement companies in the world.



### ENCI, Holland

A total turnkey solution including a large four field electrostatic precipitator for de-dusting of the kiln and dryer. The ESP is guaranteed for an emission of max. 10 mg/Nm<sup>3</sup> dry gas, but is operating well below that level.



### NORCEM, Norway

A 3,500 tpd cement kiln burning hazardous waste. Emissions must be below 10 mg/Nm<sup>3</sup> for dust and 50 micro g/Nm<sup>3</sup> for mercury. Two fabric filters are installed after an electrostatic precipitator. The plant can operate with only the ESPs, or when burning hazardous waste, the fabric filters are connected. Mercury collection is ensured by injection of activated carbon. For optimum adsorption of mercury the existing gas conditioning tower was rebuilt to reduce the outlet temperature to 135 °C.



### Blue Circle, Hope Cement, UK / Fabric Filters

Two fabric filters for de-dusting of the kiln gases. The guaranteed emission from these filters is 10 mg/Nm<sup>3</sup>. Flow rate is 594,000 Nm<sup>3</sup>/h at a max. temperature of 260 °C.



### Aalborg Portland, Denmark, Scrubbers

A solution for sulphur dioxide removal, including two wet scrubber systems. The scrubbers are part of a new heat recuperation system, which utilises the heat in the gases for the city's district heating system. The scrubbers produce gypsum, which is used in the cement mills.



### APMC Rawang, Malaysia,

Clinker Cooler, Fabric filter with heat exchanger

A 5,800 tpd grate cooler de-dusted by a fabric filter preceded by a tube heat exchanger.

**FLSMIDTH**  
**AIRTECH**

F.L.Smith Airtech supplies Air Pollution Control equipment: Electrostatic precipitators • FabriClean pulse-jet fabric filters • Gas conditioning towers • Desulphurization systems • COROMAX pulse systems • PIACS microprocessor controllers and other advanced electrical control systems • Dust transport and storage equipment • All kinds of auxiliary equipment like fans, flue gas ducts, cyclones etc. • We supply new equipment or upgrading of existing equipment - no matter whether the existing equipment is supplied by us or not.

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[www.flsairtech.com](http://www.flsairtech.com)

Rev. 1 MRS

**Phillips, Cindy**

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**From:** Phillips, Cindy  
**Sent:** Wednesday, August 18, 2004 4:53 PM  
**To:** 'jordac@miamidade.gov'; 'gordor@miamidade.gov'; 'garcima@miamidade.gov'  
**Cc:** Linero, Alvaro  
**Subject:** Tarmac Revised Draft Revision

Have you found the design info (Cloth Areas, and Air-to-Cloth Ratios) for the baghouses for the following systems that Tarmac was supposed to submit to DERM at the time they applied for their building permits?

- coal handling system
- raw mill and pyroprocessing
- raw material handling
- clinker handling & storage

Have you found the weekly reports of their hourly clinker production in Kilns 3 and 5 that Tarmac was supposed to start submitting after Kiln 5 started-up?

I think I have made all of the edits that we discussed yesterday. However, when I was editing Subsection E (see attachment) I saw something else that I need to ask you about. Table 1 (see other attachment) is listed on page 3 of the permit as a relevant document, provided to the permittee for information purposes only, so I changed the wording in the permitting note in Subsection E to reflect this. However, when I read specific condition E.1.a., it seemed that the construction permit 0250020-012-AC intended Table 1 to be an enforceable attachment.

Do you want Table 1 to be an enforceable attachment, or for information purposes only? (I'm assuming there is only one Table 1.)

-Cindy

8/25/2004

## Phillips, Cindy

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**From:** Jordahl, Claire (DERM) [JordaC@miamidade.gov]  
**Sent:** Tuesday, July 20, 2004 9:31 AM  
**To:** Phillips, Cindy  
**Subject:** RE: Additional Information Submitted for Tarmac (0250020-016-AC)



Tarmac Flow  
Diagram 3pgs .pdf..

<<Tarmac Flow Diagram 3pgs .pdf>> Cindy - This is the entire 3/18/04 submittal from the paper file including the 2nd flow diagram dated 3/11/04. As we discussed, I was not able to see any changes on the 2/27/04 diagram either. The 2nd diagram in the submittal shows the 'as-built' process flow/cfm/etc without the changes. Claire

Claire Jordahl  
DERM Air Permit Engineer  
(P) 305-372-6925  
(F) 305-372-6954

-----Original Message-----

**From:** Phillips, Cindy [mailto:Cindy.Phillips@dep.state.fl.us]  
**Sent:** Monday, July 19, 2004 5:05 PM  
**To:** jordac@miamidade.gov  
**Subject:** FW: Additional Information Submitted for Tarmac (0250020-016-AC)

<< File: Tarmac additional info 0250020-016-AC.pdf >> Claire, I think my eyes must be getting worse because I couldn't find the differences between this flow diagram, dated 2/27/2004, and the flow diagram, dated 1/30/2004, that was included with the application. What got changed?

-Cindy

-----Original Message-----

**From:** Garcia, Manuel (DERM) [mailto:GarciaMa@miamidade.gov]  
**Sent:** Monday, July 19, 2004 3:58 PM  
**To:** Phillips, Cindy  
**Subject:** Additional Information Submitted for Tarmac (0250020-016-AC)

Cindy,  
Attached please find the additional information submitted by Tarmac for the above referenced project.

<<Tarmac additional info 0250020-016-AC.pdf>>  
Thanks  
Rick Garcia  
Air Permitting Project Manager  
Department of Environmental Resources Management  
Miami-Dade County  
305-372-6938  
305-372-6954 fax  
garcima@miamidade.gov

**Golder Associates Inc.**

6241 NW 23rd Street, Suite 500  
Gainesville, FL USA 32653  
Telephone (352) 336-5600  
Fax (352) 336-6603  
www.golder.com



February 7, 2005

0537511  
**RECEIVED**

FEB 08 2005

Florida Department of Environmental Protection  
Bureau of Air Regulation  
2600 Blair Stone Road, MS #5505

BUREAU OF AIR REGULATION

Attention: Ms. Cindy Phillips, P.E.

RE: Air Construction Permit Project No.: 0250020-016-AC  
Request for Revision to Air Construction Permit No.: 0250020-010-AC  
Tarmac Pennusco Cement Plant, Medley, Miami-Dade County

Dear Ms. Phillips:

Based on discussions at our meeting on December 15, 2004, and subsequent phone conversations with you concerning revision of Air Construction Permit No. 0250020-010-AC, Tarmac Pennusco Cement Plant (Tarmac) is submitting the attached revisions to its pending construction permit application. The revised application reflects the following changes:

1. Revised emission rate calculation tables (see Attachment A) reflecting several facility or operational modifications as described below:
  - Emissions from the Coal Mill, Kiln, Cooler, and Raw Mill are all vented through the Main Stack, which has a PM/PM<sub>10</sub> emission limit of 0.125 lb/ton of kiln feed. Previously, however, PM/PM<sub>10</sub> emissions from the Coal Mill have been calculated separately than those for the Main Stack. Based on the results of recent compliance tests for the Main Stack (see Attachment B), PM emissions from the Main Stack, during concurrent operation of the Kiln, Cooler, Raw Mill, and Coal Mill, are well below the permit limit of 0.125 lb/ton of kiln feed. As such, Tarmac requests that the permit limit for the Main Stack include emissions from the Coal Mill. Since the emission limit for the Main Stack is a function of the kiln feed rate, and Tarmac may operate the Coal Mill when the kiln is not operating, Tarmac requests that the Coal Mill be permitted to operate an additional 400 hours per year when the Kiln/Cooler/Raw Mill is not operating. PM emissions from the Coal Mill will still be vented from the Main Stack during these 400 hours. PM/PM<sub>10</sub> emissions resulting from operation of the Coal Mill, while the Kiln/Cooler/Raw Mill is down, are presented in Table 2-1. Tables 2-4 and 2-5 have been revised to indicate that the Main Stack emissions include emissions from the Coal Mill.
  - Removal of baghouses K347 and K447 associated with the Clinker Handling System (Table 2-2).
  - Modification of the finish mill operation to include Finish Mill Nos. 1, 3, 4, and 6 (i.e., Finish Mill No. 2 has been eliminated and Finish Mill No. 6 has been added). Note that Air Construction Permit No. 0250020-010-AC allowed construction of Finish Mill No. 6, but required both Finish Mill Nos. 1 and 2 to be shutdown upon startup of Finish Mill No. 6. The specifications and emissions for Finish Mill No. 6 are the same as those contained in Permit No. 0250020-010-AC.

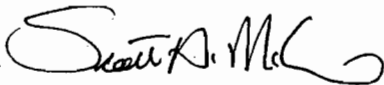


- Limitation of the operating hours of all finish mills to 7,884 hours per year each (Table 2-3).
  - Shutdown of the existing Slag Dryer (Emission Unit ID No. 020).
2. Revised Prevention of Significant Deterioration (PSD) Applicability Determination tables (see Attachment C) showing that New Source Review under PSD regulations is not triggered by this project.
  3. Revised permit application forms reflecting the facility and operational modifications described above (Attachment D).
  4. A description of the operation of the Finish Mill No. 3 O-Sepa Separator (Attachment E).

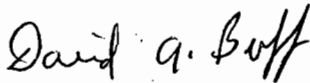
Thank you for consideration of this additional information. Please call or email me if you have any questions regarding this information at (352) 336-5600 or [dbuff@golder.com](mailto:dbuff@golder.com).

Sincerely,

GOLDER ASSOCIATES INC.



Scott A. McCann, P.E.  
Associate Engineer



David A. Buff, P.E., Q.E.P.  
Principal Engineer

DB/dmw

Enclosures

cc: A.A. Linero, DEP  
S. Quaas, Tarmac America  
P. Wong, DERM

Y:\Projects\2005\0537511 Tarmac Medley\4.1\020105\020105.doc

## **ATTACHMENT A**

### **EMISSION RATE CALCULATION TABLES**



026

Table 2-1. Coal Handling System (EU ID No. 001) Potential Emission Rates

Emission Unit	Equipment ID No.	New or Existing	Operating Hours (hr/yr)	Exhaust Flow Rate		Temperature (°F)	Potential PM/PM <sub>10</sub> Emission Rate <sup>a</sup>		
				(acfm)	(dscfm)		(gr/dscf)	(lb/hr)	(TPY)
<i>Dump Hopper</i> Coal transfer	461.BF130	New	4,000	1,400	1,339	92	0.0095	0.11	0.22
Coal transfer	461.BF230	New	4,000	1,400	1,339	92	0.0095	0.11	0.22
Coal mill	461.BF300	New	7,884	54,500	45,245	176	0.01	3.88	0.78
Coal feeder	461.BF650	New	7,884	294	243	178	0.0095	0.02	0.08
Coal feeder	461.BF750	New	7,884	294	243	178	0.0095	0.02	0.08
Coal mill feed	461.BF350	New	7,884	5,500	5,261	92	0.01	0.45	1.78
Revised Potential Emission Rates =								4.59	3.15

<sup>a</sup> PM<sub>10</sub> emission rate calculated as 100 percent of PM emission rate.

<sup>b</sup> The existing emission limit for the Main Stack (see Tables 2-4 and 2-5 for emissions from the Raw Mill and Pyroprocessing) of 0.125 lb/ton of dry clinker, includes emissions from the Coal Mill which are also vented to the atmosphere through the Main Stack. So that Tarmac may operate the coal mill when the Raw Mill and Pyroprocessing are down, 400 hours of emissions from the Coal Mill operating alone are included here. The emissions associated with the additional 7,484 hours of operation for the Coal Mill are included with the potential emissions for the Main Stack.

7004-400

027

Table 2-2. Clinker Handling and Storage System (EU ID No. 002) Potential Emission Rates

Emission Unit	Equip. ID No.	New or Existing	Operating Hours (hr/yr)	Exhaust Flow Rate		Temperature (°F)	Potential PM/PM <sub>10</sub> Emission Rate <sup>a</sup>			
				(acfm)	(dscfm)		(gr/dscf)	(gr/acf)	(lb/hr)	(TPY)
01 Clinker Silos 21-23 & 26-28	F633	Existing	8,760	6,000	--	77	--	0.01	0.51	2.25
02 Clinker transfer	441.BF540	New	7,884	4,600 ✓	3,421	250	0.0095	--	0.28	1.10
03 Clinker silo	481.BF140	New	7,884	12,000 ✓	8,924	250	0.0095	--	0.73	2.86
04 Clinker transfer	481.BF540	New	8,760	4,700 ✓	3,495	250	0.0095	--	0.28	1.25
05 Clinker bins	481.BF330	New	8,760	6,100 ✓	4,536	250	0.0095	--	0.37	1.62
06 Clinker transfer	481.BF640	New	8,760	4,700 ✓	3,495	250	0.0095	--	0.28	1.25
07 Clinker transfer	481.BF730	New	8,760	18,700 ✓	13,906	250	0.0095	--	1.13	4.96
08 Clinker transfer	481.BF930	New	8,760	15,000 ✓	11,155	250	0.0095	--	0.91	3.98
Revised Potential Emission Rates =									4.50	19.26 ✓

<sup>a</sup> PM<sub>10</sub> emission rate calculated as 100 percent of PM emission rate.

Table 2-3. Finish Mills (EU ID No. 003) Potential Emission Rates

Emission Unit	Equipment ID No.	New or Existing	Operating Hours (hr/yr)	Exhaust Flow Rate		Temperature (°F)	Potential PM/PM <sub>10</sub> Emission Rate*			
				(acfm)	(dscfm)		(gr/dscf)	(gr/acf)	(lb/hr)	(TPY)
010 Finish Mill No. 1 Baghouse	F113	Existing	7,884	11,800	--	--	--	0.01	1.01	3.99
010 Finish Mill No. 1 Baghouse	F130	Existing	7,884	12,000	--	--	--	0.01	1.03	4.05
012 Finish Mill No. 3 Baghouse	F330	Existing	7,884	20,000	--	--	--	0.01	1.71	6.76
012 Finish Mill No. 3 Baghouse	F332	Existing	7,884	13,500	--	--	--	0.01	1.16	4.56
Finish Mill No. 3 Baghouse	533.BF340	New	7,884	77,800	65,307	169	0.0095	--	5.32	20.96
013 Finish Mill No. 4 Baghouse	F432	Existing	7,884	17,000	--	--	--	0.01	1.46	5.74
013 Finish Mill No. 4 Baghouse	F605	Existing	7,884	4,000	--	--	--	0.01	0.34	1.35
Finish Mill No. 4 Baghouse	F603	Existing	7,884	8,000	--	--	--	0.01	0.69	2.70
Finish Mill No. 4 Baghouse	F430	Existing	7,884	30,000	--	--	--	0.01	2.57	10.14
Finish Mill No. 4 Baghouse	F604	Existing	7,884	8,000	--	--	--	0.01	0.69	2.70
030? Finish Mill No. 6 Baghouse	531.BF01	New	7,884	97,300	80,905	--	0.0095	--	6.59	25.97
030? Finish Mill No. 6 Baghouse	531.BF02	New	7,884	25,900	21,536	--	0.0095	--	1.75	6.91
All previously 3760									Revised Potential Emission Rates =	24.31 95.85

\* PM<sub>10</sub> emission rate calculated as 100 percent of PM emission rate.

028

Table 2-4. Raw Mill and Pyroprocessing Unit System (EU ID No. 005) Potential Emission Rates

Equip. ID No.	New or Existing	Operating Hours (hr/yr)	Exhaust Flow Rate		Temperature (°F)	Potential PM Emission Rate			Potential PM <sub>10</sub> Emission Rate	
			(acfm)	(dscfm)		(gr/dscf)	(lb/hr)	(TPY)	(lb/hr)	(TPY)
331.BF200	New	7,884	515,000	360,637	294	<sup>a</sup>	50.0 <sup>d</sup>	175.0 <sup>d</sup>	42.0 <sup>b,d</sup>	147.0 <sup>b,d</sup>
331.BF740	New	7,884	4,250	2,953	300	0.0095	0.24	0.95	0.24 <sup>c</sup>	0.95 <sup>c</sup>
341.BF350	New	8,760	3,760	3,112	178	0.0095	0.25	1.11	0.25 <sup>c</sup>	1.11 <sup>c</sup>
351.BF410	New	7,884	4,000	3,310	178	0.0095	0.27	1.06	0.27 <sup>c</sup>	1.06 <sup>c</sup>
351.BF440	New	7,884	4,760	3,939	178	0.0095	0.32	1.26	0.32 <sup>c</sup>	1.26 <sup>c</sup>
351.BF470	New	7,884	4,100	3,409	175	0.0095	0.28	1.09	0.28 <sup>c</sup>	1.09 <sup>c</sup>
331.BF645	New	7,884	3,500	2,910	175	0.0095	0.24	0.93	0.24 <sup>c</sup>	0.93 <sup>c</sup>
Revised Potential Emission Rates =						51.60		181.41	43.60	153.41
Revised Potential Emission Rates without Kiln/Cooler/Raw Mill =						1.6		6.4	1.6	6.4

<sup>a</sup> Emission note based on an emission factor of 0.125 lb/ton of dry kiln feed. See Table 2-5.<sup>b</sup> PM<sub>10</sub> emission rate calculated as 84 percent of PM emission rate.<sup>c</sup> PM<sub>10</sub> emission rate calculated as 100 percent of PM emission rate.<sup>d</sup> Includes emissions from the Coal Mill (EU ID No. 001) when the Kiln/Cooler/Raw Mill and Coal Mill are operating simultaneously.

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Table 2-5. Dry Kiln, Cooler, and Raw Mill (EU ID No. 005) Potential Emissions Vented From the Main Stack

Activity Factors			
Kiln Feed (Dry KF)		Clinker Production (CP)	
24-hour Average (TPH)	Maximum Annual (TPY)	Annual Average (TPH)	Maximum Annual (TPY)
400	2,792,250	208 <sup>b</sup>	1,642,500

Particulate Matter			
Emission Factor		Emission Rate <sup>c</sup>	
24-Hour Average (lb/ton dry KF)	Annual Average (lb/ton dry KF)	(lb/hr)	(TPY)
0.125	0.125	50.0	175

Sulfur Dioxide			
Emission Factor		Emission Rate	
24-Hour Average (lb/ton CP)	Annual Average (lb/ton CP)	(lb/hr)	(TPY)
1.540	0.981	320 <sup>a</sup>	806 <sup>a</sup>

Nitrogen Oxides			
Emission Factor		Emission Rate	
24-Hour Average (lb/ton CP)	Annual Average (lb/ton CP)	(lb/hr)	(TPY)
3.46	2.38	720 <sup>a</sup>	1,953 <sup>a</sup>

Carbon Monoxide			
Emission Factor		Emission Rate	
24-Hour Average (lb/ton CP)	Annual Average (lb/ton CP)	(lb/hr)	(TPY)
2.76	1.77	576 <sup>a</sup>	1,457 <sup>a</sup>

Volatile Organic Compounds			
Emission Factor		Emission Rate	
24-Hour Average (lb/ton CP)	Annual Average (lb/ton CP)	(lb/hr)	(TPY)
0.190	0.189	40 <sup>a</sup>	155 <sup>a</sup>

Sulfuric Acid Mist			
Emission Factor		Emission Rate	
24-Hour Average (lb/ton CP)	Annual Average (lb/ton CP)	(lb/hr)	(TPY)
0.0108	0.0108	2.24	8.86

<sup>a</sup> Permitted Limit.<sup>b</sup> Based on 7,884 hours per year of operation.<sup>c</sup> Includes Coal Mill (EU ID No. 001) emissions during concurrent operation of Kiln/Cooler/Raw Mill and Coal Mill. For emissions due to Coal Mill operating when the Kiln/Cool/Raw Mill are shut down, see Table 2-1.

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Table 2-6. Raw Material Handling and Storage System (EU ID No. 006) Potential Emission Rates

Emission Unit	Equip. ID No.	New or Existing	Operating Hours (hr/yr)	Exhaust Flow Rate		Temperature (°F)	Potential PM/PM <sub>10</sub> Emission Rate <sup>a</sup>		
				(acfm)	(dscfm)		(gr/dscf)	(lb/hr)	(TPY)
Lime/gyp silos	232.BF01	New	4,000	5,170	5,170	68	0.0095	0.42	0.84
Additives	311.BF650	New	7,884	8,500	8,130	92	0.0095	0.66	2.61
Additives	311.BF750	New	7,884	7,750	7,413	92	0.0095	0.60	2.38
Additives	321.BF470	New	7,884	10,800	10,039	108	0.0095	0.82	3.22
Additives	311.BF950	New	7,884	11,700	10,876	108	0.0095	0.89	3.49
Revised Potential Emission Rates =								3.39	12.54

<sup>a</sup> PM<sub>10</sub> emission rate calculated as 100 percent of PM emission rate.

## **ATTACHMENT B**

### **SUMMARY OF STACK TEST RESULTS FOR THE MAIN STACK**



**PM/PM10 Compliance Testing**  
**November 16-19, 2004**

**SUMMARY OF PARTICULATE MATTER EMISSION TEST DATA**

Plant : Titan American Source/Unit : Kiln - Raw Mill "ON" <i>KILN, COOLER, RAW MILL, COAL MILL</i> Date: November 17 and 18, 2004										
Run No.	Date	Time	Coal Mill	Dry Kiln Feed Rate (Tons/hr)	Stack Gas Flow Rate (SCFMD)	Stack Gas Temperature (F)	Stack Gas Moisture (%)	Particulate Matter		
								Conc. (gr/dscf)	Emission Rate (Lbs/Hr)	Emission Rate (lb/ton DKF)
1	11/17/04	0824 - 0930	On	320.0	323,969	197	14.2	0.0028	7.71	0.024
2	11/17/04	1449 - 1602	Off	334.8	334,223	200	12.9	0.0021	6.00	0.018
3	11/18/04	1858 - 2002	Off	313.5	344,055	211	15.2	0.0023	6.92	0.022
StdDev				10.9	10,044	7	1.1	0.0003	0.85	0.003
Average				322.8	334,082	203	14.1	0.0024	6.88	0.021





**PM/PM10 Compliance Testing**  
**November 16-19, 2004**

**SUMMARY OF PARTICULATE MATTER EMISSION TEST DATA**

Plant : Titan American Source/Unit : Kiln - Raw Mill "OFF" Date: November 16 and 18, 2004										
Run No.	Date	Time	Coal Mill	Process Weight Rate (Tons/hr)	Stack Gas Flow Rate (SCFMD)	Stack Gas Temperature (F)	Stack Gas Moisture (%)	Particulate Matter		
								Conc. (gr/dscf)	Emission Rate (Lbs/Hr)	Emission Rate (lb/ton DKF)
1	11/16/04	2005 - 2111	On	319.7	299,034	377	8.6	0.0040	10.23	0.032
2	11/18/04	0920 - 1027	On	314.3	353,523	352	8.3	0.0026	7.82	0.025
StdDev				3.8	38,530	17	0.2	0.0010	1.70	0.005
Average				317.0	326,278	365	8.5	0.0033	9.03	0.028

PM data extracted from: Koogler & Associates Test Report  
 Report Date: January 12, 2005

## **ATTACHMENT C**

### **PSD APPLICABILITY DETERMINATION TABLES**

Table 3-2. Future Maximum Annual Emissions From Material Handling Point Sources, Tarmac Pennsuco

Emission Unit	Emission Source	Point ID	Baghouse ID	Emission Basis	Potential Annual PM Emission Rate (TPY) <sup>2/6/05</sup>	Potential Annual PM <sub>10</sub> Emission Rate (TPY)
					2/6/04	
026 001	Coal Handling/Coal Mill System	<del>003</del>	6 baghouses ✓	See Table 2-1	3.15 (17.7)	3.15 ✓
027 002	Clinker Handling and Storage	<del>008</del>	8 Baghouses ✓	See Table 2-2	19.26 (20.37)	19.26 ✓
003	Finish Mill Nos. 1, 3, 4, and 6 <sup>010 012013 030?</sup>	010 - 013	12 baghouses ✓	See Table 2-3	95.85 (80.1)	95.85 ✓
014-016 004	Cement Storage, Packhouse, & Loadout	014 - 016	11 Baghouses	As Permitted in 0250020-010-AC	25.80	25.80
028 005	Raw Mill and Pyroprocessing without Kiln/Cooler/Raw Mill	021	6 7 Baghouses	See Table 2-4	6.40 (6.8)	6.40
029 006	Raw Material Handling and Storage	--	5 Baghouses ✓	See Table 2-6	12.54 (13.2)	12.54
Total					163.00	163.00

Table 3-3. Summary of Quantifiable Fugitive Emissions for the New Cement Plant, Tarmac

Source	Estimated Annual Emissions (TPY)		Estimated Hourly Emissions (lb/hr) <sup>a</sup>	
	PM	PM <sub>10</sub>	PM	PM <sub>10</sub>
Coal Handling Facilities-Batch Drop	<u>27.6</u> 0.32	0.11	<u>26.7</u> 0.28	0.1
Coal Handling Facilities-Vehicular Traffic	<u>27.46</u>	9.61	<u>26.4</u>	9.24
Raw Material Blending Area <sup>b</sup>	<u>2.66</u>	<u>0.93</u>	<u>2.56</u>	<u>0.89</u>
Total	30.44	10.65	29.24	10.23

Notes:

<sup>a</sup> Based on average hourly emissions assuming 2,080 hr/yr actual operation.

<sup>b</sup> See Table A-1.

Table 3-7. Net Change in Emissions and PSD Significant Emission Rates, Tarmac Cement Plant Modification

Pollutant	PSD Baseline Emissions (TPY)						Future Potential Emissions (TPY)				Net Increase in Emissions (TPY)	PSD Significant Emission Rate (TPY)	PSD Review Applies?
	Kiln No. 2	Kiln No. 3	Material Handling Point Sources	Slag Dryer	Material Handling Fugitive Sources	Total	New Raw Mill Preheater/ Calciner/Kiln/ Cooler	Material Handling Point Sources	Material Handling Fugitive Sources	Total			
Particulate Matter [PM(TSP)]	33.15	112.01	167.87	9.12	43.96	366.1	175.0 ✓	163.0 ✓	30.44 ✓	368.4	2.3	25	No
Particulate Matter (PM <sub>10</sub> )	28.18	94.09	167.87	9.12	15.39	314.6	147.0 ✓	163.0 ✓	10.65 ✓	320.7	6.0	15	No
Sulfur Dioxide	14.38	1,399.76	--	18.19	--	1,432.3	806	--	--	806.0	-626.3	40	No
Nitrogen Dioxide	435.09	1,836.06	--	12.81	--	2,284.0	1,953	--	--	1,953.0	-331.0	40	No
Carbon Monoxide	52.65	1,312.25	--	3.20	--	1,368.1	1,457	--	--	1,457.0	88.9	100	No
Volatile Organic Compounds	7.03	123.13	--	0.34	--	130.5	155	--	--	155.0	24.5	40	No
Sulfuric Acid Mist	0.61	256.58	--	0.078	--	257.27	8.9	--	--	8.9	-248.4	7	No
Lead	0.00757	0.03096	--	0.00080	--	0.0393	0.0465	--	--	0.0465	0.0071	0.6	No
Mercury	0.00458	0.01875	--	0.00027	--	0.0236	0.0149	--	--	0.0149	-0.0087	0.1	No

NEG = Negligible.

## **ATTACHMENT D**

### **REVISED PERMIT APPLICATION FORMS**

**(Note: Forms for all emission units for PM/PM<sub>10</sub> are provided to be complete, although some emission units are not being revised.)**

## APPLICATION INFORMATION

### Professional Engineer Certification

1. Professional Engineer Name: <b>David A. Buff</b> Registration Number: <b>19011</b>
2. Professional Engineer Mailing Address... Organization/Firm: <b>Golder Associates Inc.**</b> Street Address: <b>6241 NW 23<sup>rd</sup> Street, Suite 500</b> City: <b>Gainesville</b> State: <b>FL</b> Zip Code: <b>32653-1500</b>
3. Professional Engineer Telephone Numbers... Telephone: <b>(352) 336 - 5600</b> ext.      Fax: <b>(352) 336 - 6603</b>
4. Professional Engineer Email Address: <b>dbuff@golder.com</b>
5. Professional Engineer Statement: <i>I, the undersigned, hereby certify, except as particularly noted herein*, that:</i> <i>(1) To the best of my knowledge, there is reasonable assurance that the air pollutant emissions unit(s) and the air pollution control equipment described in this application for air permit, when properly operated and maintained, will comply with all applicable standards for control of air pollutant emissions found in the Florida Statutes and rules of the Department of Environmental Protection; and</i> <i>(2) To the best of my knowledge, any emission estimates reported or relied on in this application are true, accurate, and complete and are either based upon reasonable techniques available for calculating emissions or, for emission estimates of hazardous air pollutants not regulated for an emissions unit addressed in this application, based solely upon the materials, information and calculations submitted with this application.</i> <i>(3) If the purpose of this application is to obtain a Title V air operation permit (check here <input type="checkbox"/>, if so), I further certify that each emissions unit described in this application for air permit, when properly operated and maintained, will comply with the applicable requirements identified in this application to which the unit is subject, except those emissions units for which a compliance plan and schedule is submitted with this application.</i> <i>(4) If the purpose of this application is to obtain an air construction permit (check here <input checked="" type="checkbox"/>, if so) or concurrently process and obtain an air construction permit and a Title V air operation permit revision or renewal for one or more proposed new or modified emissions units (check here <input type="checkbox"/>, if so), I further certify that the engineering features of each such emissions unit described in this application have been designed or examined by me or individuals under my direct supervision and found to be in conformity with sound engineering principles applicable to the control of emissions of the air pollutants characterized in this application.</i> <i>(5) If the purpose of this application is to obtain an initial air operation permit or operation permit revision or renewal for one or more newly constructed or modified emissions units (check here <input type="checkbox"/>, if so), I further certify that, with the exception of any changes detailed as part of this application, each such emissions unit has been constructed or modified in substantial accordance with the information given in the corresponding application for air construction permit and with all provisions contained in such permit.</i> <div style="display: flex; justify-content: space-between;"><div>Signature <u>David A. Buff</u></div><div>Date <u>2/7/05</u></div></div> <div style="text-align: left; margin-top: 5px;">(seal)</div>

\* Attach any exception to certification statement.

\*\* Board of Professional Engineers Certificate of Authorization #00001670

## EMISSIONS UNIT INFORMATION

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Coal Handling System

## POLLUTANT DETAIL INFORMATION

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**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>PM</b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>31.3 lb/hour                      31.0 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year			
6. Emission Factor: <b>See note below</b>  Reference:		7. Emissions Method Code: <b>2</b>	
8. Calculation of Emissions:  <b>Includes 4.6 lb/hr and 3.15 TPY from the baghouses and 26.7 lb/hr and 27.8 TPY from fugitive PM emissions. For hourly and annual emission calculations for the baghouses, see Table 2-1 in Part B. For fugitive PM emission calculations, see Appendix A of Part B.</b>			
9. Pollutant Potential/Estimated Fugitive Emissions Comment: <b>Emissions from Coal Mill Baghouse are included in Main Stack emissions when operating concurrently with Kiln/Cooler/Raw Mill.</b>  <i>EU005 not EU001 EU001 only includes 400 hrs/yr of Coal Mill Baghouse operation when Raw Mill and Pyroprocessing not operating</i>			



## EMISSIONS UNIT INFORMATION

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Coal Handling System

## POLLUTANT DETAIL INFORMATION

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Particulate Matter - Total

**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

**Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.**

**Allowable Emissions** Allowable Emissions 1 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.0095 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>4.6 lb/hour      3.2 tons/year</b>
5. Method of Compliance: <b>EPA Method 9 Test, except EPA Method 5 for the Coal Mill (461.BF300)</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Allowable in gr/dscf, applies to baghouses only, except for Coal Mill and Coal Mill feed baghouse. Allowable for these baghouses is 0.01 gr/dscf. Coal Mill allowable reflects 400 hr/yr operation when Kiln/Cooler/Raw Mill are shut down. See Table 2-1 in Part B for calculation of potential emissions.</b>	

**Allowable Emissions** Allowable Emissions 2 of 2

1. Basis for Allowable Emissions Code: <b>RULE</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>3.59 p<sup>0.62</sup></b>	4. Equivalent Allowable Emissions: <b>29.6 lb/hour      116.7 tons/year</b>
5. Method of Compliance: <b>EPA Method 9 test.</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Applies to Coal Mill only. Calculated based on maximum 24-hour block average usage rates of 30 TPH and 190,000 TPY. However, emissions from the coal mill are controlled using a baghouse to 3.88 lb/hr and 3.15 TPY (see Table 2-1 in Part B).</b>	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: <b>lb/hour      tons/year</b>
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

## EMISSIONS UNIT INFORMATION

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Coal Handling System

## POLLUTANT DETAIL INFORMATION

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Particulate Matter – PM<sub>10</sub>F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS

(Optional for unregulated emissions units.)

Potential/Estimated Fugitive Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>PM<sub>10</sub></b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>14.0 lb/hour</b> <b>12.9 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to      tons/year			
6. Emission Factor: <b>See note below</b>  Reference:		7. Emissions Method Code: <b>2</b>	
8. Calculation of Emissions:  Includes 4.6 lb/hr and <b>3.15 TPY</b> (same as PM) for baghouses and 9.35 lb/hr and 9.72 TPY from fugitive PM emissions. For hourly and annual emission calculations for the baghouses, see Table 2-1 in Part B. For fugitive PM emission calculations, see Appendix A of Part B.			
9. Pollutant Potential/Estimated Fugitive Emissions Comment: <b>Emission from Coal Mill Baghouse are included in Main Stack emissions when operating concurrently with Kiln/Cooler/Raw Mill.</b>			

## EMISSIONS UNIT INFORMATION

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Coal Handling System

## POLLUTANT DETAIL INFORMATION

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**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

**Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.**

**Allowable Emissions** Allowable Emissions 1 of 1

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.0095 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>4.6 lb/hour      3.2 tons/year</b>
5. Method of Compliance: <b>EPA Method 9</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Allowable in gr/dscf, applies to baghouses only, except for Coal Mill and Coal Mill feed baghouse. Allowable for these baghouses is 0.01 gr/dscf. Coal Mill allowable reflects 400 hr/yr operation when Kiln/Cooler/Raw Mill are shut down. See Table 2-1 in Part B for calculation of potential emissions.</b>	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

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Particulate Matter - Total**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>PM</b>	2. Total Percent Efficiency of Control:
3. Potential Emissions: <b>4.50</b> lb/hour <b>19.3</b> tons/year	4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
5. Range of Estimated Fugitive Emissions (as applicable): to tons/year	
6. Emission Factor: <b>See comment.</b>  Reference:	7. Emissions Method Code: <b>0</b>
8. Calculation of Emissions:  <b>Assumed as 100 percent of PM emissions. See Table 2-2 in Part B for emission calculations.</b>	
9. Pollutant Potential/Estimated Fugitive Emissions Comment:	



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**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

**Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.**

**Allowable Emissions** Allowable Emissions 1 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.0095 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>3.99 lb/hour      17.0 tons/year</b>
5. Method of Compliance: <b>EPA Method 9</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Allowable in gr/dscf applies to all Baghouses except F633. See Table 2-2 in Part B for potential emission calculations.</b>	

**Allowable Emissions** Allowable Emissions 2 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.01 gr/dscf</b> <i>act in Table 2-2</i>	4. Equivalent Allowable Emissions: <b>0.51 lb/hour      2.25 tons/year</b>
5. Method of Compliance: <b>EPA Method 9</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Allowable in gr/dscf applies to Baghouse F633.</b>	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

## EMISSIONS UNIT INFORMATION

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Clinker Handling and Storage

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**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

**Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.**

1. Pollutant Emitted: <b>PM<sub>10</sub></b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>4.50</b> lb/hour <b>19.3</b> tons/year		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to tons/year			
6. Emission Factor: <b>See comment.</b>  Reference:		7. Emissions Method Code: <b>0</b>	
8. Calculation of Emissions:  <b>Assumed as 100 percent of PM emissions. See Table 2-2 in Part B for emission calculations.</b>			
9. Pollutant Potential/Estimated Fugitive Emissions Comment:			

**EMISSIONS UNIT INFORMATION**

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**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

**Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.**

**Allowable Emissions** Allowable Emissions 1 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.0095 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>3.99</b> lb/hour <b>17.0</b> tons/year
5. Method of Compliance: <b>EPA Method 9</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Allowable in gr/dscf applies to Baghouse F633. See Table 2-2 in Part B for potential emission calculations.</b>	

**Allowable Emissions** Allowable Emissions 2 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.01 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>0.51</b> lb/hour <b>2.25</b> tons/year
5. Method of Compliance: <b>EPA Method 9</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Allowable in gr/dscf applies to Baghouse F633.</b>	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**EMISSIONS UNIT INFORMATION**

Section [3] of [5]

Finish Mill Nos. 1, 3, 4, and 6

**POLLUTANT DETAIL INFORMATION**

Page [1] of [2]

Particulate Matter - Total

**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS****(Optional for unregulated emissions units.)****Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>PM</b>	2. Total Percent Efficiency of Control:
3. Potential Emissions: <b>24.31</b> lb/hour <b>95.85</b> tons/year	4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
5. Range of Estimated Fugitive Emissions (as applicable): to tons/year	
6. Emission Factor: <b>See comment.</b>  Reference:	7. Emissions Method Code: <b>0</b>
8. Calculation of Emissions:  <b>See Part B, Table 2-3.</b>	
9. Pollutant Potential/Estimated Fugitive Emissions Comment:	



**EMISSIONS UNIT INFORMATION**

Section [3] of [5]  
 Finish Mill Nos. 1, 3, 4, and 6

**POLLUTANT DETAIL INFORMATION**

Page [1] of [2]  
 Particulate Matter - Total

**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
 ALLOWABLE EMISSIONS**

**Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.**

**Allowable Emissions** Allowable Emissions 1 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.01 gr/lacf</b>	4. Equivalent Allowable Emissions: <b>10.65 lb/hour      42.0 tons/year</b>
5. Method of Compliance: <b>EPA Method 9.</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Applies to all baghouses except Finish Mill No. 3 Baggouse No. 533.BF340 and Finish Mill No. 6 Baggouse Nos. 531.BF01 and 531.BF02.</b>	

**Allowable Emissions** Allowable Emissions 2 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.0095 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>13.66 lb/hour      53.8 tons/year</b>
5. Method of Compliance: <b>EPA Method 9.</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Permit limit applies to Finish Mill No. 3, Baggouse No. 533.BF340 and Finish Mill No. 6 Baggouse Nos. 531.BF01 and 531.BF02.</b>	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

## EMISSIONS UNIT INFORMATION

Section [3] of [5]

Finish Mill Nos. 1, 3, 4, and 6

## POLLUTANT DETAIL INFORMATION

Page [2] of [2]

Particulate Matter – PM<sub>10</sub>

**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

**(Optional for unregulated emissions units.)**

**Potential/Estimated Fugitive Emissions**

**Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.**

1. Pollutant Emitted: <b>PM<sub>10</sub></b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>24.31 lb/hour      95.85 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to      tons/year			
6. Emission Factor: <b>See comment.</b>  Reference:		7. Emissions Method Code: <b>0</b>	
8. Calculation of Emissions:  <b>See Part B, Table 2-3.</b>			
9. Pollutant Potential/Estimated Fugitive Emissions Comment:			

## EMISSIONS UNIT INFORMATION

Section [3] of [5]

Finish Mill Nos. 1, 3, 4, and 6

## POLLUTANT DETAIL INFORMATION

Page [2] of [2]

Particulate Matter – PM<sub>10</sub>F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions Allowable Emissions 1 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.01 gr/acf</b>	4. Equivalent Allowable Emissions: <b>10.65 lb/hour</b> <b>42.0 tons/year</b>
5. Method of Compliance: <b>EPA Method 9.</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Applies to all baghouses except Finish Mill No. 3 Baghouse No. 533.BF340 and Finish Mill No. 6 Baghouse Nos. 531.BF01 and 531.BF02.</b>	

Allowable Emissions Allowable Emissions 2 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.0095 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>13.66 lb/hour</b> <b>53.8 tons/year</b>
5. Method of Compliance: <b>EPA Method 9.</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Permit limit applies to Finish Mill No. 3, Baghouse No. 533.BF340 and Finish Mill No. 6 Baghouse Nos. 531.BF01 and 531.BF02.</b>	

Allowable Emissions Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

## EMISSIONS UNIT INFORMATION

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

## POLLUTANT DETAIL INFORMATION

Page [2] of [8]  
Particulate Matter - Total

**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

**Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.**

1. Pollutant Emitted: <b>PM</b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>51.6 lb/hour                      181.4 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year			
6. Emission Factor: <b>See Comment</b>  Reference:		7. Emissions Method Code: <b>0</b>	
8. Calculation of Emissions:  <b>See Part B, Tables 2-4 and 2-5.</b>			
9. Pollutant Potential/Estimated Fugitive Emissions Comment: <b>Includes emissions from the Coal Mill when operating concurrently with the Kiln/Cooler/Raw Mill.</b>			

**EMISSIONS UNIT INFORMATION**

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

**POLLUTANT DETAIL INFORMATION**

Page [2] of [8]  
Particulate Matter - Total

**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

**Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.**

**Allowable Emissions** Allowable Emissions 1 of 4

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.125 lb/ton dry Kiln feed</b>	4. Equivalent Allowable Emissions: <b>50.0 lb/hour      175 tons/year</b>
5. Method of Compliance: <b>Annual Method 5</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Emission limit based on Permit No. 0250020-010-AC. Applies to emissions from Main Stack only, and includes emissions from Coal Mill (Emission Unit ID 001) when Kiln/Cooler/Raw Mill and Coal Mill are operating concurrently.</b>	

**Allowable Emissions** Allowable Emissions 2 of 4

1. Basis for Allowable Emissions Code: <b>RULE</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.1 lb/ton dry Kiln feed</b>	4. Equivalent Allowable Emissions: <b>40.0 lb/hour      139.6 tons/year</b>
5. Method of Compliance: <b>Annual EPA Method 5</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>MACT 40 CFR 63.1345(a)(1) for cooler only based on feed to kiln. Equivalent allowable emissions are emissions out the main stack.</b>	

**Allowable Emissions** Allowable Emissions 3 of 4

1. Basis for Allowable Emissions Code: <b>RULE</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.3 lb/ton dry Kiln feed</b>	4. Equivalent Allowable Emissions: <b>120.0 lb/hour      418.8 tons/year</b>
5. Method of Compliance: <b>Annual EPA Method 5</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Emission limit is MACT 40 CFR 63.1343(c)(1) for kiln only. Equivalent allowable emissions are emissions out main stack.</b>	

**EMISSIONS UNIT INFORMATION**

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

**POLLUTANT DETAIL INFORMATION**

Page [2] of [8]  
Particulate Matter - Total

**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

**Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.**

**Allowable Emissions** Allowable Emissions 4 of 4

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.0095 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>1.60 lb/hour          6.4 tons/year</b>
5. Method of Compliance: <b>Annual Method 5</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Emission limit requested by applicant. Applies to emissions from baghouses other than Kiln/Cooler/Raw Mill Baghouse No. 331.BF200. See Part B, Table 2-4.</b>	

**Allowable Emissions** Allowable Emissions \_\_\_ of \_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour          tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**Allowable Emissions** Allowable Emissions \_ of \_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour          tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	



## EMISSIONS UNIT INFORMATION

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

## POLLUTANT DETAIL INFORMATION

Page [3] of [8]  
Particulate Matter – PM<sub>10</sub>

**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

**(Optional for unregulated emissions units.)**

**Potential/Estimated Fugitive Emissions**

**Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.**

1. Pollutant Emitted: <b>PM<sub>10</sub></b>	2. Total Percent Efficiency of Control:
3. Potential Emissions: <b>43.6 lb/hour</b> <b>153.4 tons/year</b>	4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
5. Range of Estimated Fugitive Emissions (as applicable): to      tons/year	
6. Emission Factor:  Reference:	7. Emissions Method Code: <b>0</b>
8. Calculation of Emissions:  <b>See Part B, Table 2-4.</b>	
9. Pollutant Potential/Estimated Fugitive Emissions Comment: <b>Includes emissions from the Coal Mill when operating concurrently with the Kiln/Cooler/Raw Mill.</b>	

**EMISSIONS UNIT INFORMATION**

Section **[4]** of **[5]**  
 Raw Mill and Pyroprocessing Unit

**POLLUTANT DETAIL INFORMATION**

Page **[3]** of **[8]**  
 Particulate Matter – PM<sub>10</sub>

**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
 ALLOWABLE EMISSIONS**

**Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.**

**Allowable Emissions** Allowable Emissions **1** of **2**

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.105 lb/ton dry Kiln feed</b>	4. Equivalent Allowable Emissions: <b>42.0 lb/hour      147.0 tons/year</b>
5. Method of Compliance: <b>Annual Method 5</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Emission limit based on Permit No. 0250020-010-AC. Applies to emissions from Main Stack only, and includes emissions from Coal Mill (EU ID 001) when Kiln/Cooler/Raw Mill and Coal Mill are operating concurrently.</b>	

**Allowable Emissions** Allowable Emissions **2** of **2**

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>100% of PM</b>	4. Equivalent Allowable Emissions: <b>1.6 lb/hour      6.4 tons/year</b>
5. Method of Compliance: <b>Annual Method 9</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Emission limit requested by applicant. Applies to emissions from baghouses not exhausting through Main Stack.</b>	

**Allowable Emissions** Allowable Emissions  of

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	



**EMISSIONS UNIT INFORMATION**Section [5] of [5]  
Raw Material Handling**POLLUTANT DETAIL INFORMATION**Page [1] of [2]  
Particulate Matter - Total**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>PM</b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>3.39 lb/hour                      12.5 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year			
6. Emission Factor: <b>0.0095 gr/dscf</b>  Reference: <b>Applicant Request</b>		7. Emissions Method Code: <b>0</b>	
8. Calculation of Emissions:  <b>See Part B, Table 2-6.</b>			
9. Pollutant Potential/Estimated Fugitive Emissions Comment:			

**EMISSIONS UNIT INFORMATION**

Section [5] of [5]

Raw Material Handling

**POLLUTANT DETAIL INFORMATION**

Page [1] of [2]

Particulate Matter - Total

**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS****Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.****Allowable Emissions** Allowable Emissions \_ of \_

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.0095 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>3.39 lb/hour      12.5 tons/year</b>
5. Method of Compliance: <b>EPA Method 9</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Applicant request.</b>	

**Allowable Emissions** Allowable Emissions \_ of \_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**Allowable Emissions** Allowable Emissions \_ of \_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**EMISSIONS UNIT INFORMATION**Section [5] of [5]  
Raw Material Handling**POLLUTANT DETAIL INFORMATION**Page [1] of [2]  
Particulate Matter – PM<sub>10</sub>**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>PM<sub>10</sub></b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>3.39 lb/hour                      12.5 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year			
6. Emission Factor: <b>0.0095 gr/dscf</b>  Reference: <b>Applicant Request</b>		7. Emissions Method Code: <b>0</b>	
8. Calculation of Emissions:  <b>See Part B, Table 2-6.</b>			
9. Pollutant Potential/Estimated Fugitive Emissions Comment:			

**EMISSIONS UNIT INFORMATION**

Section [5] of [5]

Raw Material Handling

**POLLUTANT DETAIL INFORMATION**

Page [1] of [2]

Particulate Matter – PM<sub>10</sub>**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -****ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

**Allowable Emissions** Allowable Emissions \_ of \_

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.0095 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>3.39 lb/hour      12.5 tons/year</b>
5. Method of Compliance: <b>EPA Method 9</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Applicant request.</b>	

**Allowable Emissions** Allowable Emissions \_ of \_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**Allowable Emissions** Allowable Emissions \_ of \_

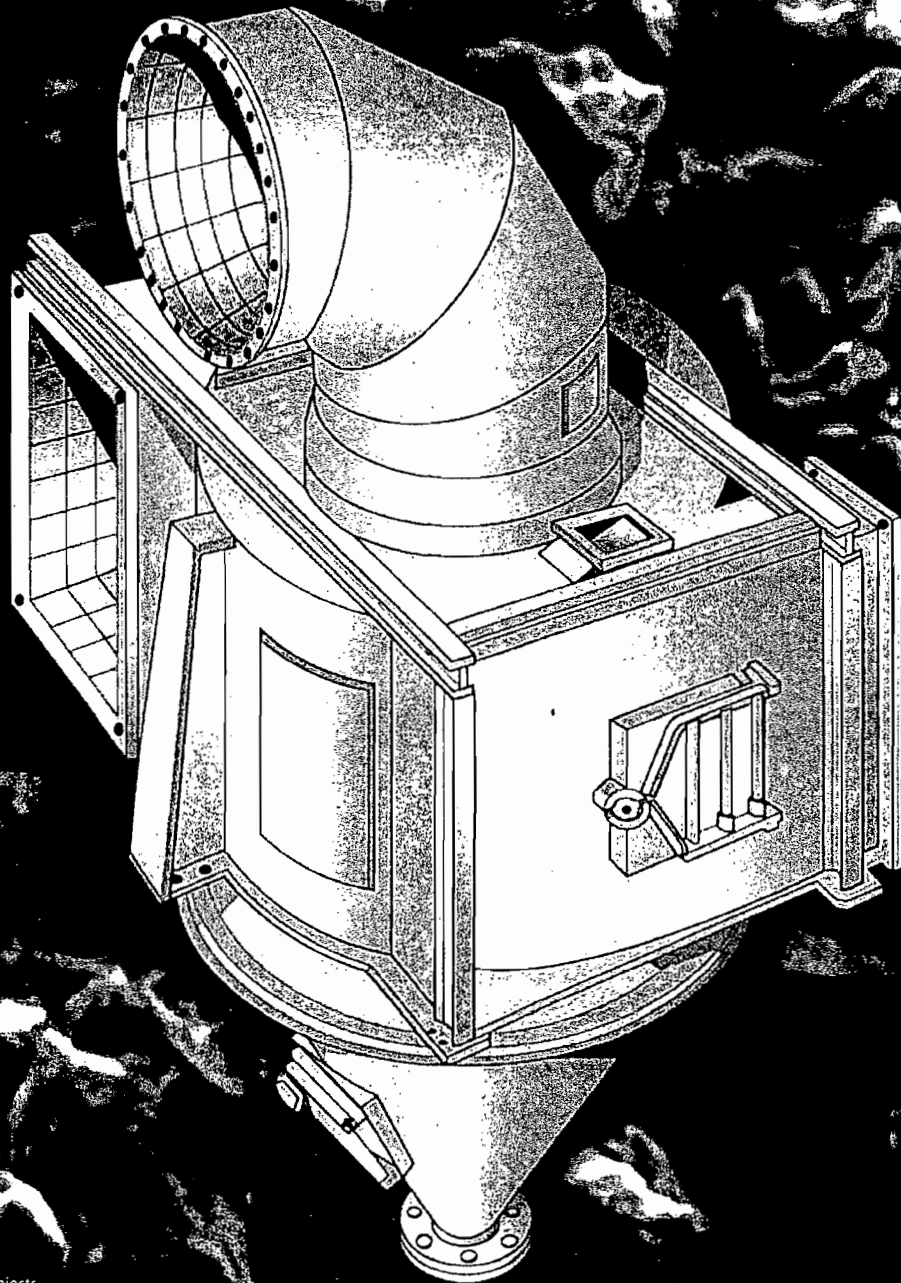
1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**ATTACHMENT E**

**O-SEPA SEPARATOR INFORMATION**

# O-Sepa® Separator

- Low Maintenance
- High Efficiency
- Simple Layout



Background shows O-Sepa separator rejects.

# FLSMIDTH

# Main Features

## Proven Reliability

- 25 years design and operating experience
- Over 425 units worldwide

## Cost Savings

- Reduced specific power consumption
- Increased grinding efficiency
- Low maintenance
- Integral cooling capability

## Low Maintenance

- Wear protection targets specific abrasion mechanisms for each separator component
- Circulating oil lubrication system promotes exceptional bearing life

## Reduced Capital Cost

- Compact design
- Simple Layout
- Bolt together construction for low installation time

## Flexibility

- New and Retrofit installations
- Raw and Cement Grinding
- High Blaine operation
- Standard and Mixed products
- Compatible with Semi-finish Grinding
- Full Gas recirculation optional
- Full size range

## Stable operation

- Simple system control
- Precise, uniform separation
- Less fine returns to the mill

## Better product quality

- High separator efficiency
- Improved product particle size distribution from first and second generation separators
- Increased cement quality
- Reduced coarse bypass in the product

The O-Sepa separator is the world standard in high-efficiency separation.

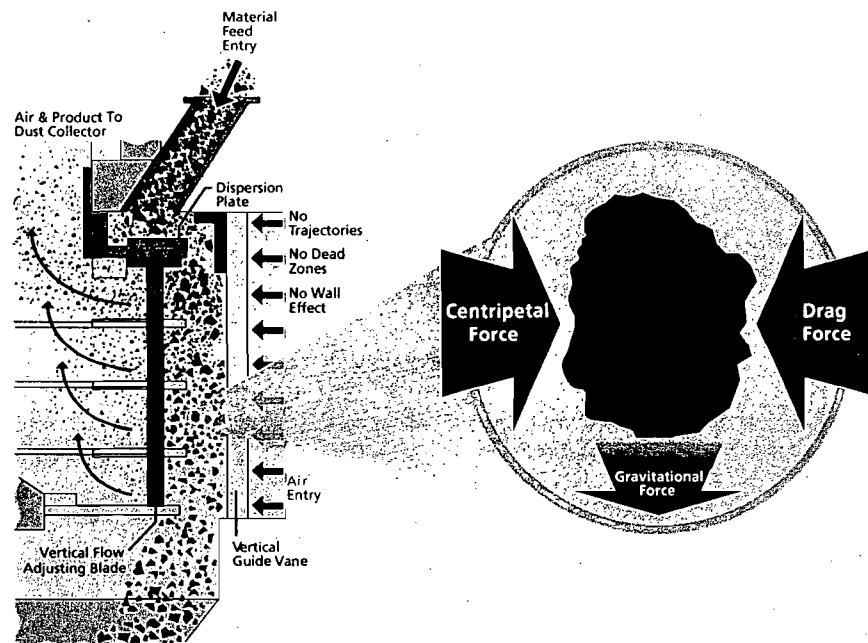
F.L.Smith has supplied O-Sepa separators since 1983.

There are now over 425 units installed worldwide.

The O-Sepa separator's success, based on its innovative design, continues as a result of superior performance and optimization. There are numerous features that place the O-Sepa separator at the top of industry lists for both performance and mechanical integrity.

## INSTALLATION

The O-Sepa separator has a compact design requiring minimal space for installation. Its simple circuit layout allows the highly flexible separator to be applied in a variety of systems and to fit any new process requirement or existing system. Installation time for the O-Sepa separator is minimized by its bolted-flange design.

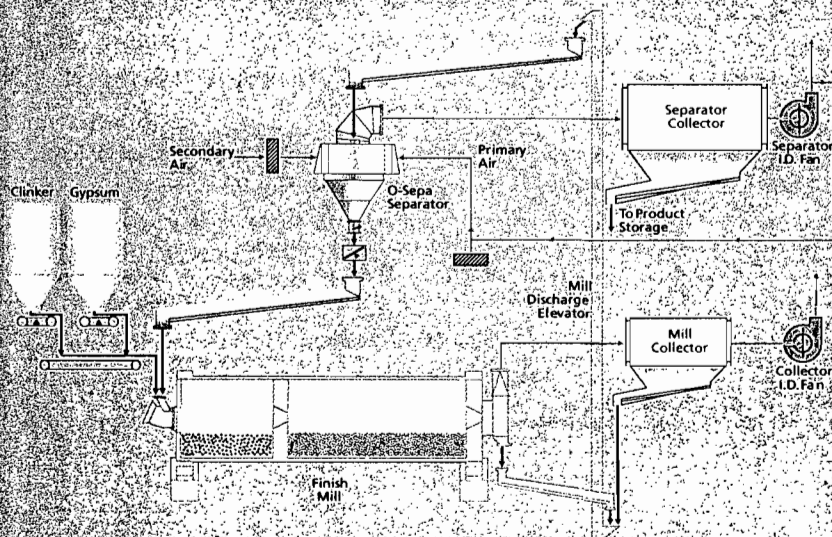


## Classification Zone

## Balance of Forces

*The rotor's speed directly affects the centripetal force.  
The amount of airflow directly affects the drag force.*

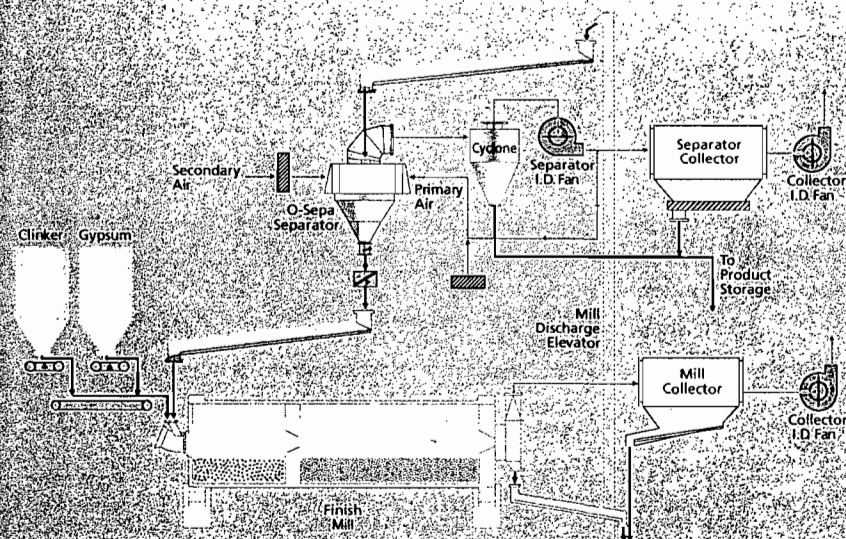
## Full Vent System



### Alternate Arrangement:

*The mill vent gases can be taken through the O-Sepa separator with either system design, thus eliminating one collector and fan.*

## Cyclone System



## FLEXIBILITY

The O-Sepa separator is installed for cement and non-cement applications. The O-Sepa separator can be retrofit into existing ball mill circuits or installed in new mill systems.

A system with dedusting cyclones on the outlet (product) stream can be beneficial for retrofits to existing systems. In this arrangement there is less exhaust gas which can be an advantage in obtaining environmental permits. This compact system, which requires a smaller bag collector, is very flexible and can require less overall space than other system designs.

For new installations where a simpler system containing less equipment and fewer drives is desired a full vent arrangement is possible. In this arrangement the separator fan handles clean gas which reduces maintenance and allows for a higher efficiency fan design. Any recycled air is therefore clean and does not limit the duct arrangement. The dust loading is higher, but of a coarser size, which reduces dust collection problems. This system gives the maximum air cooling or maximum system temperature for controlling product quality.

In either arrangement it is possible for all of the classifying air to come from atmosphere. Because of this feature the O-Sepa has a superior cooling capability. The ability to control recirculating material temperatures reduces the chance of ball coating and pack set problems in silos. Further, in either system arrangement it is possible to take the mill vent gases through the separator eliminating the need for a separate dust collector and fan.

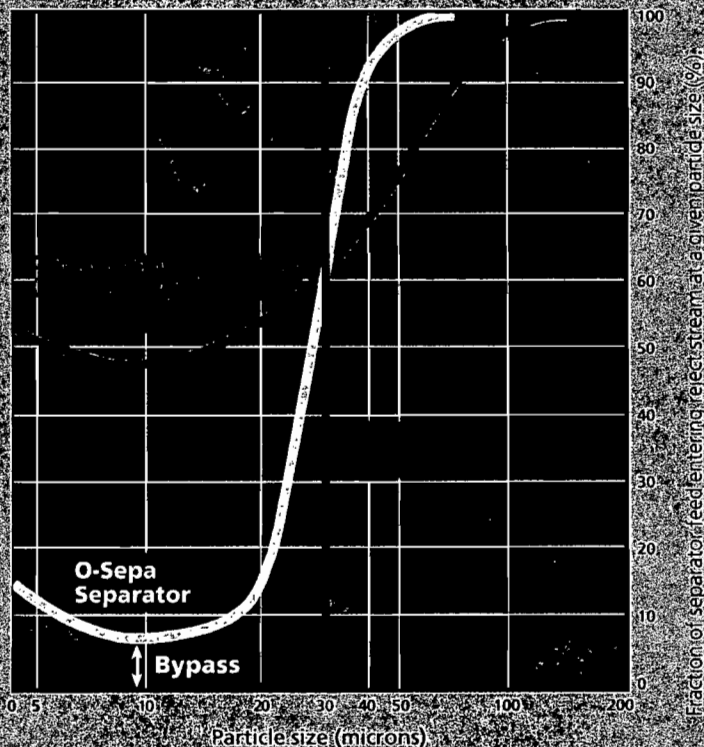


# Typical Separator Efficiency Curve (Tromp Curve)

The O-Sepa separator properly classifies a higher proportion of feed materials.

The Tromp curve is a plot of the probability of a given size of particle in the separator feed that will be returned to the mill. Thus better separation is indicated by higher probabilities for coarse material and lower probabilities for fine material.

The Tromp curve is an effective tool when evaluating separator performance. Calculations are based on separator feed, rejects and product samples. The top side control, which can be determined from the curve, indicates if the seal is operating correctly. Also, the amount of bypass and the extent of the fines' tail can be determined. These parameters along with the separator inlet loading give an accurate depiction of the separator's performance in the circuit.



## OPERATION

### Low Cost Operation

Compared to other separator designs the O-Sepa separator offers improved efficiency. Higher separation efficiency results in less fine material returning to the mill, which in turn reduces the mill power consumption at a given product fineness. System capacity is maximized through the combination of superior grinding efficiency and better product size distribution.

Stable operation is easily achieved through simple system control and precise, uniform separation. The results of superior efficiency and stable operation are evident through increased cement strength and a reduced amount of coarse material present in the product.

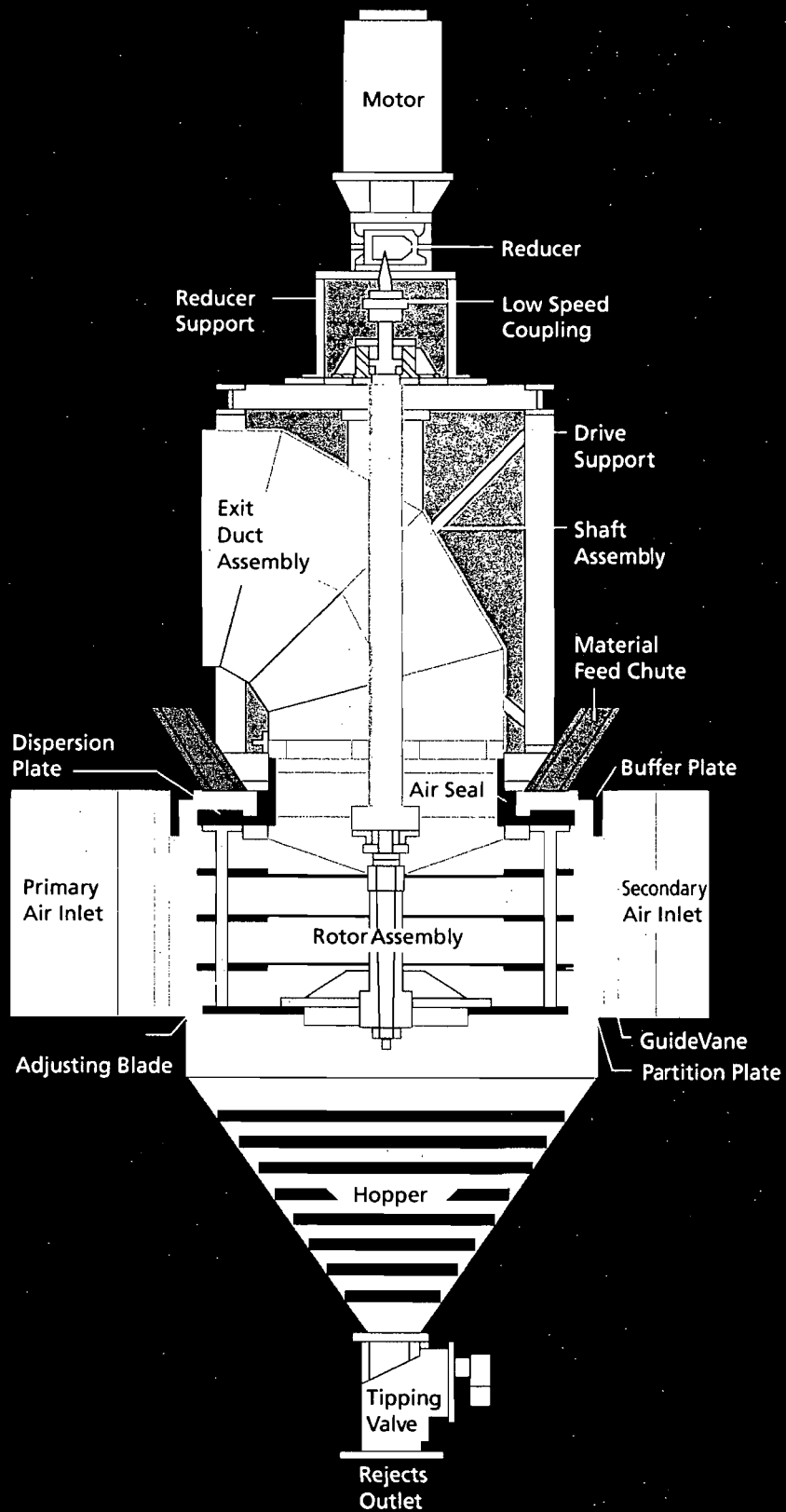
### Low Maintenance

Maintenance in the O-Sepa is reduced by specifically addressing the cause and mechanism of wear in each area of the







separator with the most effective wear protection materials. Ceramic tiles lining the separator inlet and exit ducts and the rotor shaft protect against jet abrasion from any dust entrained in the gas streams. The rotor vanes are coated with a spray ceramic for the same reason. The guide vanes around the rotor are made from chromium carbide bulk-welded plate to resist the impact of oversized material rejected from the rotor. The feed chutes are made from abrasion-resistant plate. The air seal and material distribution plate are made from impact and abrasion resistant NiHard castings. The use of dedicated wear materials reduces the maintenance requirements of the separator and saves overall operating costs.

To maximize the protection of the separator bearings the O-Sepa separator incorporates a standard circulating lubrication system. The use of circulating lubrication system ensures a long bearing life.

# Wear Protection

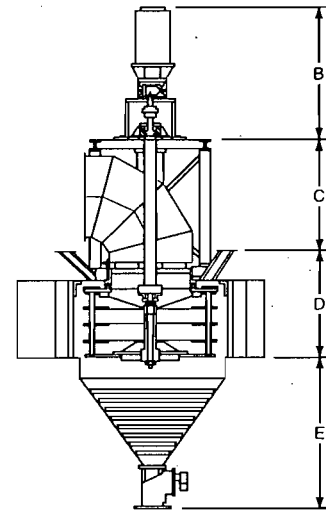
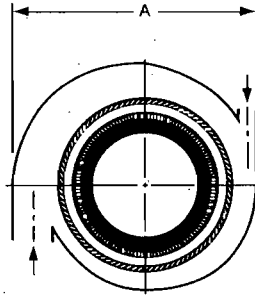
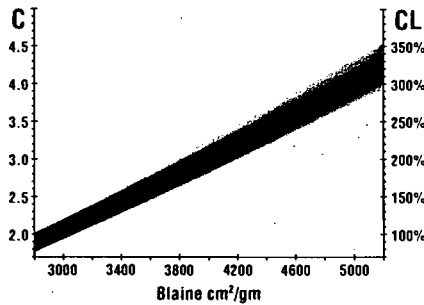


## Wear Protection Components

-  Ceramic tile on inlet ducts, outlet ducts, and shaft assembly
-  Spray ceramic coating on rotor
-  Chromium carbide bulk-welded plate for guide vanes
-  NiHard castings for air seal, distribution plate, and buffer ring
-  Abrasion-resistant plate in feed chutes
-  Autogenous hopper lining

# How to Size an O-Sepa Separator

- Predict circulation factor. Circulation factor =  $\left[1 + \frac{\text{Circulating Load (\%)}}{100\%}\right] = \frac{\text{separator feed}}{\text{production}}$
- Determine expected system production and feed rate to separator.  
( \_\_\_\_ mtph production x \_\_\_\_ Circulation factor = \_\_\_\_ mtph feed)
- Pick the separator size (from the chart below) that has rated feed and production which are greater than those expected. If separator will produce several types of cements, use maximum feed and production.



## Sizing Chart

Size	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	Typical Drive Type	Rotor Diameter (mm)	Rotor Height (mm)	Speed (rpm)	Motor (kW)	Air (m³/min)	Feed (mtph)	Production (mtph)
N-250	1522	2550	—	673	1604	V-belt	940	550	250-550	25	250	37.5	13
N-350	1757	1350	1190	798	1510	Vertical	1040	518	170-370	35	350	52.5	18
N-500	2109	1470	1396	956	1993	Vertical	1220	580	190-420	55	500	75	26
N-750	2517	1650	1676	1107	2310	Vertical	1460	730	170-360	75	750	112.5	38
N-1000	2714	1890	1693	1387	2505	Vertical	1660	850	150-320	90	1000	150	51
N-1500	3294	2220	2281	1434	2931	Vertical	2000	1060	120-260	110	1500	225	77
N-2000	3804	2500	2541	1643	2878	Vertical	2270	1240	105-230	150	2000	300	102
N-2500	4194	2590	2894	1791	3275	Vertical	2530	1390	95-205	185	2500	375	128
N-3000	4689	2610	3087	1933	3616	Horizontal	2760	1530	85-190	225	3000	450	153
N-3500	5154	2780	3408	2077	3861	Horizontal	2970	1660	80-175	260	3500	525	179
N-4000	5459	2880	3363	2515	4118	Horizontal	3150	1780	75-165	300	4000	600	204
N-4500	5750	2890	3744	2331	4171	Horizontal	3330	1900	70-155	335	4500	675	230
N-5000	6074	2900	3458	2806	4596	Horizontal	3480	2000	65-150	375	5000	750	255
N-5500	6300	3000	3454	3330	4900	Horizontal	3640	2100	60-145	410	5500	825	281
N-6000	6613	3010	3453	3607	5100	Horizontal	3850	2200	54-135	450	6000	900	306
N-7000	6991	3020	4736	3237	5500	Horizontal	4159	2371	50-125	525	7000	1050	357

\* with V-belt drive, value is B+C

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04-2004-OSEPA

**Golder Associates Inc.**

6241 NW 23rd Street, Suite 500  
Gainesville, FL USA 32653  
Telephone (352) 336-6600  
Fax (352) 336-6603  
www.golder.com

December 10, 2004

Florida Department of Environmental Protection  
Bureau of Air Regulation  
2600 Blair Stone Road, MS #5505

Attention: Ms. Cindy Phillips, P.E.

RE: Air Construction Permit Project No.: 0250020-016-AC  
Request for Revision to Air Construction Permit No.: 0250020-010-AC  
Tarmac Pennusco Cement Plant, Medley, Miami-Dade County

Response to Request for Additional Information

Dear Ms. Phillips:

On October 11, 2004, the Department issued a request for additional information for the processing of the permit application for the revision of air construction permit 0250020-010-AC. Responses to the request information are provided below in the same order as presented in the Department's letter.

**1. Table 2-5 "Calculation of Potential Emissions from the Kiln, Cooler, and Raw Mill Only (EU ID No. 005) Vented From the Main Stack" was submitted with the additional information. However, there does not appear to be any difference between this version of Table 2-5 and the version that was originally submitted on March 4, 2004. Were any changes actually intended to be included in this table?**

No changes were made to this table. It was included in the September 2004 submittal only to be complete and for convenience.

**2. The Potential PM Emission Rates for many of the baghouses have been changed from 0.01 to 0.0095 gr/dscf. Please provide justification (manufacturers' guarantees, etc.) as to why these rates were changed.**

The original manufacturer's design for these baghouses was 0.01 gr/dscf. These rates were changed to 0.0095 gr/dscf in order to remain below the PSD threshold for PM/PM<sub>10</sub> emissions, based on the requested changes in the new cement plant. As a practical matter, there is no significant difference in 0.01 vs. 0.0095 gr/dscf, as it represents only 5 percent change. This is within the accuracy of EPA Method 5.

In further evidence of the ability of modern materials handling baghouses in the cement industry to meet a 0.0095 gr/dscf PM limit, EPA's RACT/BACT/LAER Clearinghouse was reviewed for similar type sources. The results of this review are shown in Table 1 attached. As shown, there are a number of recent BACT determinations at 0.009 gr/dscf, with the Suwanne American cement plant in Florida designed to meet 0.0085 gr/dscf.



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BUREAU OF AIR REGULATION



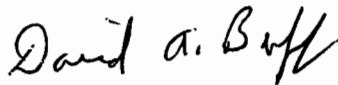
It is also noted that two existing finish mills (Finish Mills No. 1 and 2) and the slag dryer, equipped with baghouses at the Pennsuco Cement Plant, were tested recently for PM emissions. The results (attached) show PM emissions of less than 0.005 gr/dscf for the finish mills and less than 0.0072 gr/dscf for the slag dryer. These finish mills are equipped with older baghouses; the new baghouses associated with the new cement plant at Pennsuco should perform at least as good, if not better, than these older baghouses.

Also, in follow up to our recent meeting, please find attached a flow diagram which depicts the entire clinker handling system at Pennsuco.

Thank you for consideration of this additional information. Please call or email me if you have any questions regarding this information at (352) 336-5600 or dbuff@golder.com.

Sincerely,

GOLDER ASSOCIATES INC.



David A. Buff, P.E., Q.E.P.  
Principal Engineer

DB/dmw

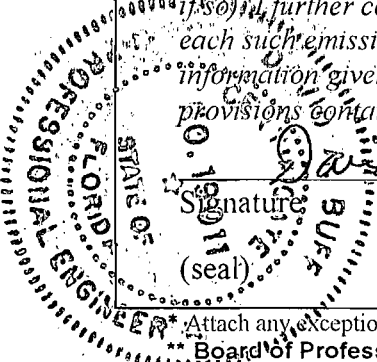
Enclosures

cc: A.A. Linero, DEP  
S. Quaas, Tarmac America  
P. Wong, DERM

Y:\Projects\2004\0437504 Tarmac - Medley\44.1\121004.doc

## APPLICATION INFORMATION

### Professional Engineer Certification

1. Professional Engineer Name: <b>David A. Buff</b> Registration Number: <b>19011</b>
2. Professional Engineer Mailing Address... Organization/Firm: <b>Golder Associates Inc.**</b> Street Address: <b>6241 NW 23<sup>rd</sup> Street, Suite 500</b> City: <b>Gainesville</b> State: <b>FL</b> Zip Code: <b>32653-1500</b>
3. Professional Engineer Telephone Numbers... Telephone: <b>(352) 336 - 5600</b> ext. Fax: <b>(352) 336 - 6603</b>
4. Professional Engineer Email Address: <b><u>dbuff@golder.com</u></b>
5. Professional Engineer Statement: <i>I, the undersigned, hereby certify, except as particularly noted herein*, that:</i>  (1) <i>To the best of my knowledge, there is reasonable assurance that the air pollutant emissions unit(s) and the air pollution control equipment described in this application for air permit, when properly operated and maintained, will comply with all applicable standards for control of air pollutant emissions found in the Florida Statutes and rules of the Department of Environmental Protection; and</i>  (2) <i>To the best of my knowledge, any emission estimates reported or relied on in this application are true, accurate, and complete and are either based upon reasonable techniques available for calculating emissions or, for emission estimates of hazardous air pollutants not regulated for an emissions unit addressed in this application, based solely upon the materials, information and calculations submitted with this application.</i>  (3) <i>If the purpose of this application is to obtain a Title V air operation permit (check here <input type="checkbox"/>, if so), I further certify that each emissions unit described in this application for air permit, when properly operated and maintained, will comply with the applicable requirements identified in this application to which the unit is subject, except those emissions units for which a compliance plan and schedule is submitted with this application.</i>  (4) <i>If the purpose of this application is to obtain an air construction permit (check here <input checked="" type="checkbox"/>, if so) or concurrently process and obtain an air construction permit and a Title V air operation permit revision or renewal for one or more proposed new or modified emissions units (check here <input type="checkbox"/>, if so), I further certify that the engineering features of each such emissions unit described in this application have been designed or examined by me or individuals under my direct supervision and found to be in conformity with sound engineering principles applicable to the control of emissions of the air pollutants characterized in this application.</i>  (5) <i>If the purpose of this application is to obtain an initial air operation permit or operation permit revision or renewal for one or more newly constructed or modified emissions units (check here <input type="checkbox"/>, if so), I further certify that, with the exception of any changes detailed as part of this application, each such emissions unit has been constructed or modified in substantial accordance with the information given in the corresponding application for air construction permit and with all provisions contained in such permit.</i>   Signature: <u>David A. Buff</u> Date: <u>12/10/04</u> (seal)

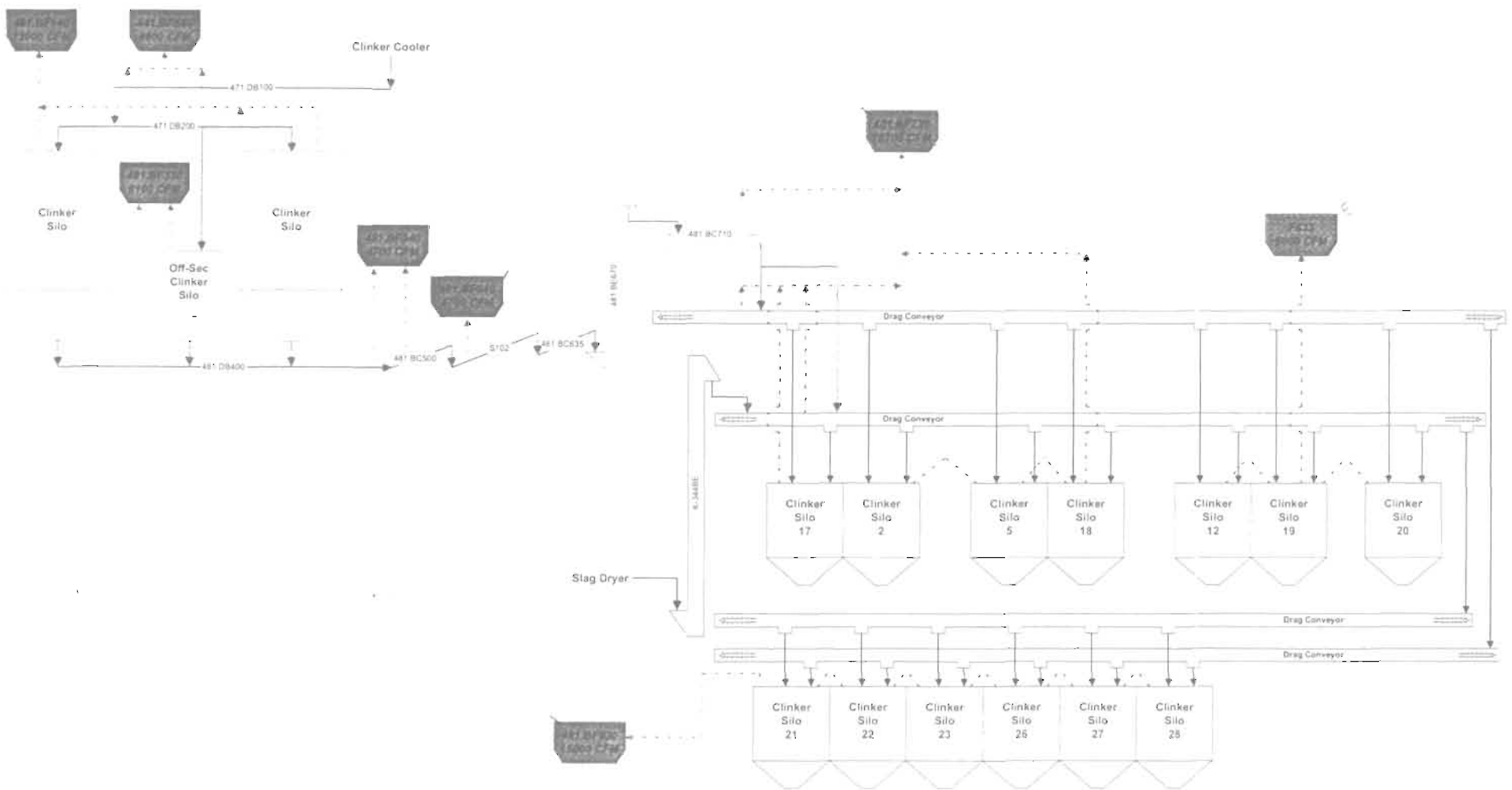
\* Attach any exception to certification statement.

\*\* Board of Professional Engineers Certificate of Authorization #00001670

Table 1. Cement Industry Baghouses with Particulate Matter Control Limits of <0.01 gr/dscf

Facility ID	Facility	Process	Control Technology	Pollutant	Limit (gr/dscf)	Basis	Permit Date
FL-0139	Suwannee American Cement Co., Inc.	Baghouse, Material Handling & Storage Silo	Baghouse	PM10	0.0085	BACT-PSD	6/1/2000
CO-0043	Rio Grande Portland Cement Corp.	Material Handling	Low temp. membrane type baghouse	PM10	0.005	BACT-PSD	9/25/2000
		Particulate Material Milling	Low temp. membrane type baghouse	PM10	0.005	BACT-PSD	9/25/2000
IA-0070	Lehigh Cement Company - Mason City	Pan & Bucket Elevators - Clinker Silo	Baghouse	PM, PM10	0.009	BACT-PSD	12/11/2003
		Bucket Elevator Feed - Cement Silo	Baghouse	PM, PM10	0.009	BACT-PSD	12/11/2003
		Airslides & Silos - Cement Silo	Baghouse	PM, PM10	0.009	BACT-PSD	12/11/2003
		Secondary Fuel Handling	Baghouse	PM	0.009	BACT-PSD	12/11/2003
		Silo Withdrawal	Baghouse	PM, PM10	0.009	BACT-PSD	12/11/2003
		Shipping Discharge Spouts	Baghouse	PM, PM10	0.009	BACT-PSD	12/11/2003
WA-0307	Ash Grove Cement Company	Kiln Exhaust Stack	Baghouse	PM2.5	0.005	LAER	10/5/2001

Source: RBLC Database, 2004.



Handling & Storage [EU-027]

**FACILITY SCHEMATICS  
EMISSION UNITS**

TITLE PENNSUKO CEMENT

FILENAME CEM-TS-SCHEMATIC-CLINKER-STORAGE\_V2\_04 VSD

LAST REVISION DATE 12/8/2004







ACE  
AIR CONSULTING  
& ENGINEERING, INC.

2106 N.W. 87th Place • Suite 4 • Gainesville, Florida • 32653  
(352) 335-1889 FAX (352) 335-1891

September 25, 2003

Mr. Scott Quaas  
Tarmac America, Inc.  
455 Fairway Drive  
Deerfield Beach, Florida 33441

Dear Scott:


On September 4, 2003, Air Consulting and Engineering, Inc. (ACE) conducted particulate emission testing on the Finish Mills 1 and 2 at your Medley, Florida facility. Results averaged as follows:

	<u>Flow SCFMD</u>	<u>Grains/SCF</u>	<u>lbs/Hr</u>
Mill 1	7034	0.0042	0.251
Mill 2	11640	0.0048	0.474

United States Environmental Protection Agency Method 5 was used for sampling and analysis.

I have enclosed our printouts, field data sheets and laboratory data for your files. Please contact me if further information is required.

Sincerely,  
AIR CONSULTING & ENGINEERING, INC.



Pete F. Burnette

PFB:gkg

247 03 0

**Table 1 Particulate Emission Summary**  
**Slag Dryer (ID 0250020 EU020)**  
**Tarmac America, Inc.**  
**Medley, Florida**  
**April 2-3, 2003**

Run Number	Time	Flow Rate SCFMD	Temp °F	Moisture %	Particulate Emissions	
					gr/DSCF	lbs/Hr
1	1208-1310	22041	141	18.4	0.0071	1.332
2	1339-1441	21639	140	19.3	0.0071	1.319
3 (4/3/03)	1234-1336	19414	144	21.6	0.0054	0.891
AVERAGE		21031	142	19.8	0.0065	1.181

Allowable Emissions: 0.04gr/DSCF and 4.2 lbs/Hr



Jeb Bush  
Governor

# Department of Environmental Protection

Twin Towers Office Building  
2600 Blair Stone Road  
Tallahassee, Florida 32399-2400

Colleen M. Castille  
Secretary

October 11, 2004

CERTIFIED MAIL – RETURN RECEIPT REQUESTED

Mr. Hardy Johnson  
President, Florida Division  
Tarmac America, Inc.  
455 Fairway Drive  
Deerfield Beach, Florida 33441

Re: Air Construction Permit Project No.: 0250020-016-AC  
Request for Revision to Air Construction Permit No.: 0250020-010-AC  
Tarmac Pennsuco Cement Plant, Medley, Miami-Dade County

Dear Mr. Johnson:

On September 10, 2004 the Department received your additional information for the processing of the permit application for the revision of air construction permit 0250020-010-AC. The application is still incomplete. Specifically, the following information needs clarification:

1. Table 2-5 "Calculation of Potential Emissions from the Kiln, Cooler, and Raw Mill Only (EU ID No. 005) Vented From the Main Stack" was submitted with the additional information. However, there does not appear to be any difference between this version of Table 2-5 and the version that was originally submitted on March 4, 2004. Were any changes actually intended to be included in this table?
2. The Potential PM Emission Rates for many of the baghouses have been changed from 0.01 to 0.0095 gr/dscf. Please provide justification (manufacturers' guarantees, etc.) as to why these rates were changed.

As a reminder, rule 62-4.050(3), F.A.C. requires that all applications for a Department permit must be certified by a professional engineer registered in the State of Florida. This requirement also applies to responses to Department requests for additional information of an engineering nature.

Within 45 days, please submit all requested information to me at FDEP Bureau of Air Regulation, MS 5505, 2600 Blair Stone Road, Tallahassee, FL 32399-2400. If you have any questions regarding this request for additional information, please contact me at (850) 921-9534 or [Cindy.Phillips@dep.state.fl.us](mailto:Cindy.Phillips@dep.state.fl.us).

Sincerely,

Cindy L. Phillips, P.E.  
Bureau of Air Regulation

cc: Scott Quaas, Tarmac America  
David A. Buff, P.E., Golder Associates  
Patrick Wong, DERM

"More Protection, Less Process"

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**Golder Associates Inc.**

6241 NW 23rd Street, Suite 500  
Gainesville, FL 32653-1500  
Telephone (352) 336-5600  
Fax (352) 336-6603



**TRANSMITTAL LETTER**

**To: Al Linero**  
**Environmental Manager**  
**Tarmac America, LLC**  
**455 Fairway Drive**  
**Deerfield Beach, Florida**

**Date: September 9, 2004**  
**Project No.: 0437504-0100**

**RECEIVED**

**SEP 10 2004**

**BUREAU OF AIR REGULATION**

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Quantity	Item	Description
1	Clipped Copy	Replacement Pages for Application for New Cement Plant, Tarmac America, LLC Medley, Florida <i>p. 6, 20</i>

**Remarks:**

**Copies also sent to FDEP and Scott Quaas.**

Table 2-1. Summary of Proposed Changes to Sources Associated with the Coal Handling System (EU ID No. 001) and Calculation of Potential Emission Rates

Emission Unit	Equipment ID No.	New or Existing	Operating Hours (hr/yr)	Exhaust Flow Rate		Temperature (°F)	Potential PM Emission Rate			Annual PM <sub>10</sub> Emission Rate
				(acfm)	(dscfm)		(gr/dscf)	(lb/hr)	(TPY)	(TPY)
<u>Equipment as Permitted in Permit No. 0250020-010-AC</u>										
Coal transfer	241.BF01	New	4,000	2,700	2,700	68	0.01	0.23	0.46	0.39 <sup>a</sup>
Coal transfer	241.BF02	New	4,000	6,400	6,400	68	0.01	0.55	1.10	0.92 <sup>a</sup>
Coal mill	461.BF01	New	7,884	54,500	43,600	200	0.01	3.74	14.73	12.37 <sup>a</sup>
Coal feeder	461.BF02	New	7,884	800	665	175	0.01	0.06	0.22	0.19 <sup>a</sup>
Coal feeder	461.BF03	New	7,884	800	665	175	0.01	0.06	0.22	0.19 <sup>a</sup>
Total								4.63	16.74	14.06
<u>Proposed Revisions to Equipment Nos., Flow Rates, and Baghouses</u>										
Coal transfer	461.BF130	New	4,000	1,400	1,339	92	0.0095	0.11	0.22	0.22
Coal transfer	461.BF230	New	4,000	1,400	1,339	92	0.0095	0.11	0.22	0.22
Coal mill	461.BF300	New	7,884	54,500	45,245	176	0.01	3.88	15.29	15.29 <sup>b</sup>
Coal feeder	461.BF650	New	7,884	294	243	178	0.0095	0.02	0.08	0.078 <sup>b</sup>
Coal feeder	461.BF750	New	7,884	294	243	178	0.0095	0.02	0.08	0.078 <sup>b</sup>
Total								4.14	15.88	15.88
<u>Proposed Equipment Additions</u>										
Coal mill feed	461.BF350	New	7,884	5,500	5,261	92	0.01	0.45	1.78	1.78 <sup>b</sup>
Revised Potential Emission Rates =								4.59	17.7	17.7

<sup>a</sup> PM<sub>10</sub> emission rate calculated as 84 percent of PM emission rate.<sup>b</sup> PM<sub>10</sub> emission rate calculated as 100 percent of PM emission rate.

0.01

Table 2-2a. Summary of Proposed Changes to Sources Associated with the Clinker Handling and Storage System (EU ID No. 002) and Calculation of Potential Emission Rates

Emission Unit	Equip. ID No.	New or Existing	Operating Hours (hr/yr)	Exhaust Flow Rate		Temperature (°F)	Potential PM Emission Rate				Annual PM <sub>10</sub> Emission Rate
				(acfm)	(dscfm)		(gr/dscf)	(gr/acf)	(lb/hr)	(TPY)	(TPY)
<u>Equipment as Permitted in Permit No. 0250020-010-AC</u>											
Clinker transfer <sup>b</sup>	K347	Existing	8,760	5,000	--	77	--	0.01	0.43	1.88	1.58 <sup>a</sup>
Clinker transfer <sup>b</sup>	K447	Existing	8,760	5,000	--	77	--	0.01	0.43	1.88	1.58 <sup>a</sup>
Clinker Silos 21-23 & 26-28	F633	Existing	8,760	1,500	--	77	--	0.01	0.13	0.56	0.47 <sup>a</sup>
Clinker transfer	441.BF01	New	7,884	3,000	2,494	175	0.01	--	0.21	0.84	0.71 <sup>a</sup>
Clinker silo	481.BF01	New	7,884	10,000	8,315	175	0.01	--	0.71	2.81	2.36 <sup>a</sup>
Clinker transfer	481.BF02	New	8,760	3,000	2,494	175	0.01	--	0.21	0.94	0.79 <sup>a</sup>
Clinker bins	481.BF03	New	8,760	5,000	4,157	175	0.01	--	0.36	1.56	1.31 <sup>a</sup>
Total									2.05 <sup>b</sup>	8.59 <sup>b</sup>	7.22 <sup>b</sup>
<u>Proposed Revisions to Equipment Nos., Flow Rates, and Baghouses</u>											
Clinker transfer	441.BF540	New	7,884	4,600	3,421	250	0.0095	--	0.28	1.10	1.10 <sup>c</sup>
Clinker silo	481.BF140	New	7,884	12,000	8,924	250	0.0095	--	0.73	2.86	2.86 <sup>c</sup>
Clinker transfer	481.BF540	New	8,760	4,700	3,495	250	0.0095	--	0.28	1.25	1.25 <sup>c</sup>
Clinker bins	481.BF330	New	8,760	6,100	4,536	250	0.0095	--	0.37	1.62	1.62 <sup>c</sup>
Total									1.66	6.83	6.83
<u>Proposed Equipment Additions</u>											
Clinker transfer	481.BF640	New	8,760	4,700	3,495	250	0.0095	--	0.28	1.25	1.25 <sup>c</sup>
Clinker transfer	481.BF730	New	8,760	18,700	13,906	250	0.0095	--	1.13	4.96	4.96 <sup>c</sup>
Clinker transfer	481.BF930	New	8,760	15,000	11,155	250	0.0095	--	0.91	3.98	3.98 <sup>c</sup>
Total									2.33	10.18	10.18

<sup>a</sup> PM<sub>10</sub> emission rate calculated as 84 percent of PM emission rate.<sup>b</sup> Baghouses K347 and K447 do not operate at the same time. Therefore, the total potential emission rates reflect operation of only one of these baghouses.<sup>c</sup> PM<sub>10</sub> emission rate calculated as 100 percent of PM emission rate.

Table 2-2b. Summary of Proposed Sources to be Permitted Associated with the Clinker Handling and Storage System (EU ID No. 002)

Emission Unit	Equip. ID No.	New or Existing	Operating Hours (hr/yr)	Exhaust Flow Rate		Temperature (°F)	Potential PM Emission Rate				Annual PM <sub>10</sub> Emission Rate <sup>a</sup>
				(acfm)	(dscfm)		(gr/dscf)	(gr/acf)	(lb/hr)	(TPY)	(TPY)
Equipment as Permitted in Permit No. 0250020-010-AC											
Clinker transfer <sup>b</sup>	K347	Existing	8,760	5,000	--	77	--	0.01	0.43	1.88	1.88
Clinker transfer <sup>b</sup>	K447	Existing	8,760	5,000	--	77	--	0.01	0.43	1.88	1.88
Clinker Silos 21-23 & 26-28	F633	Existing	8,760	1,500	--	77	--	0.01	0.13	0.56	0.56
Clinker transfer	441.BF540	New	7,884	4,600	3,421	250	0.0095	--	0.38	1.10	1.10
Clinker silo	481.BF140	New	7,884	12,000	8,924	250	0.0095	--	0.73	2.86	2.86
Clinker transfer	481.BF540	New	8,760	4,700	3,495	250	0.0095	--	0.28	1.25	1.25
Clinker bins	481.BF330	New	8,760	6,100	4,536	250	0.0095	--	0.37	1.62	1.62
Clinker transfer	481.BF640	New	8,760	4,700	3,495	250	0.0095	--	0.28	1.25	1.25
Clinker transfer	481.BF730	New	8,760	18,700	13,906	250	0.0095	--	1.13	4.96	4.96
Clinker transfer	481.BF930	New	8,760	15,000	11,155	250	0.0095	--	0.91	3.98	3.98
Revised Potential Emission Rates =									4.54 <sup>b</sup>	19.5 <sup>b</sup>	19.5 <sup>b</sup>

<sup>a</sup> PM<sub>10</sub> emission rate calculated as 100 percent of PM emission rate.

<sup>b</sup> Baghouses K347 and K447 do not operate at the same time. Therefore, total the potential emission rates reflect operation of only one of these baghouses.



Table 2-3a. Summary of Proposed Changes to Sources Associated with the Finish Mills (EU ID No. 003) and Calculation Emission Rates

Emission Unit	Equipment ID No.	New or Existing	Operating Hours (hr/yr)	Exhaust Flow Rate		Temperature (°F)	Potential PM/PM <sub>10</sub> Emission Rate				Annual PM <sub>10</sub> Emission Rate (TPY)
				(acfm)	(dscfm)		(gr/dscf)	(gr/act)	(lb/hr)	(TPY)	
<u>Equipment as Permitted in Permit No. 0250020-010-AC</u>											
Finish Mill No. 3 Baghouse	F330	Existing	8,760	20,000	--	--	--	0.01	1.71	7.51	6.30 <sup>a</sup>
Finish Mill No. 3 Baghouse	F332	Existing	8,760	13,500	--	--	--	0.01	1.16	5.07	4.26 <sup>a</sup>
Finish Mill No. 3 Baghouse	F313	Existing	8,760	8,000	--	--	--	0.01	0.69	3.00	2.52 <sup>a</sup>
Finish Mill No. 4 Baghouse	F432	Existing	8,760	17,000	--	--	--	0.01	1.46	6.38	5.36 <sup>a</sup>
Finish Mill No. 4 Baghouse	F605	Existing	8,760	4,000	--	--	--	0.01	0.34	1.50	1.26 <sup>a</sup>
Finish Mill No. 4 Baghouse	F603	Existing	8,760	8,000	--	--	--	0.01	0.69	3.00	2.52 <sup>a</sup>
Finish Mill No. 4 Baghouse	F430	Existing	8,760	30,000	--	--	--	0.01	2.57	11.26	9.46 <sup>a</sup>
Finish Mill No. 4 Baghouse	F604	Existing	8,760	8,000	--	--	--	0.01	0.69	3.00	2.52 <sup>a</sup>
Finish Mill No. 6 Baghouse	531.BF01	New	8,760	97,300	80,905	175	0.01	--	6.93	30.37	25.51 <sup>a</sup>
Finish Mill No. 6 Baghouse	531.BF02	New	8,760	25,900	21,536	175	0.01	--	1.85	8.09	6.75 <sup>a</sup>
Total									18.08	79.19	66.52
<u>Proposed Equipment Deletions</u>											
Finish Mill No. 3 Baghouse	F313	Existing	8,760	8,000	--	--	--	0.01	-0.69	-3.00	-2.52 <sup>a</sup>
Finish Mill No. 6 Baghouse	531.BF01	New	8,760	97,300	80,905	175	0.01	--	-6.93	-30.37	-25.51 <sup>a</sup>
Finish Mill No. 6 Baghouse	531.BF02	New	8,760	25,900	21,536	175	0.01	--	-1.85	-8.09	-6.75 <sup>a</sup>
Total									-9.47	-41.46	-34.78 <sup>a</sup>
<u>Proposed Retained Equipment</u>											
Finish Mill No. 1 Baghouse	F113	Existing	8,760	11,800	--	--	--	0.01	1.01	4.43	3.71 <sup>a</sup>
Finish Mill No. 1 Baghouse	F130	Existing	8,760	12,000	--	--	--	0.01	1.03	4.51	3.79 <sup>a</sup>
Finish Mill No. 2 Baghouse	F213	Existing	8,760	11,800	--	--	--	0.01	1.01	4.43	3.71 <sup>a</sup>
Finish Mill No. 2 Baghouse	F230	Existing	8,760	12,000	--	--	--	0.01	1.03	4.51	3.79 <sup>a</sup>
Total									4.08	17.87	15.01 <sup>a</sup>
<u>Proposed Equipment Additions</u>											
Finish Mill No. 3 Baghouse	533.BF340	New	8,760	77,800	65,307	169	0.0095		5.32	23.29	19.50 <sup>a</sup>

<sup>a</sup> PM<sub>10</sub> emission rate calculated as 84 percent of PM emission rate.<sup>b</sup> PM<sub>10</sub> emission rate calculated as 100 percent of PM emission rate.



Table 2-3b. Summary of Proposed Sources to be Permitted Associated with the Finish Mills (EU ID No. 003)

Emission Unit	Equipment ID No.	New or Existing	Operating Hours (hr/yr)	Exhaust Flow Rate		Temperature (°F)	Potential PM Emission Rate				Annual PM <sub>10</sub> Emission Rate <sup>a</sup> (TPY)
				(acfm)	(dscfm)		(gr/dscf)	(gr/acf)	(lb/hr)	(TPY)	
Finish Mill No. 1 Baghouse	F113	Existing	8,760	11,800	--	--	--	0.01	1.01	4.43	4.43
Finish Mill No. 1 Baghouse	F130	Existing	8,760	12,000	--	--	--	0.01	1.03	4.51	4.51
Finish Mill No. 2 Baghouse	F213	Existing	8,760	11,800	--	--	--	0.01	1.01	4.43	4.43
Finish Mill No. 2 Baghouse	F230	Existing	8,760	12,000	--	--	--	0.01	1.03	4.51	4.51
Finish Mill No. 3 Baghouse	F330	Existing	8,760	20,000	--	--	--	0.01	1.71	7.51	7.51
Finish Mill No. 3 Baghouse	F332	Existing	8,760	13,500	--	--	--	0.01	1.16	5.07	5.07
Finish Mill No. 3 Baghouse	533.BF340	New	8,760	77,800	65,307	169	0.0095	--	5.32	23.29	23.29
Finish Mill No. 4 Baghouse	F432	Existing	8,760	17,000	--	--	--	0.01	1.46	6.38	6.38
Finish Mill No. 4 Baghouse	F605	Existing	8,760	4,000	--	--	--	0.01	0.34	1.50	1.50
Finish Mill No. 4 Baghouse	F603	Existing	8,760	8,000	--	--	--	0.01	0.69	3.00	3.00
Finish Mill No. 4 Baghouse	F430	Existing	8,760	30,000	--	--	--	0.01	2.57	11.26	11.26
Finish Mill No. 4 Baghouse	F604	Existing	8,760	8,000	--	--	--	0.01	0.69	3.00	3.00
Revised Potential Emission Rates =									18.0	78.9	78.9

<sup>a</sup> PM<sub>10</sub> emission rate calculated as 100 percent of PM emission rate.

Table 2-4. Summary of Proposed Changes to Sources Associated with the Raw Mill and Pyroprocessing Unit System  
(EU ID No. 005) and Calculation of Potential Emission Rates

Equip. ID No.	New or Existing	Operating Hours (hr/yr)	Exhaust Flow Rate		Temperature (°F)	Potential PM Emission Rate			Annual PM <sub>10</sub> Emission Rate
			(acfm)	(dscfm)		(gr/dscf)	(lb/hr)	(TPY)	(TPY)
<u>Equipment as Permitted in Permit No. 0250020-010-AC</u>									
331.BF01	New	7,884	486,000	392,367	194	0.0132	53.1	175.0	147.0
331.BF02	New	7,884	6,800	4,175	400	0.01	0.36	1.41	1.18 <sup>b</sup>
341.BF01	New	8,760	6,250	5,189	176	0.01	0.44	1.95	1.64 <sup>b</sup>
351.BF01	New	7,884	6,200	5,147	176	0.01	0.44	1.74	1.46 <sup>b</sup>
351.BF02	New	7,884	3,000	2,491	176	0.01	0.21	0.84	0.71 <sup>b</sup>
351.BF03	New	7,884	10,400	8,634	176	0.01	0.74	2.92	2.45 <sup>b</sup>
							55.30	183.9	154.4
<u>Proposed Revisions to Equipment Nos., Flow Rates, and Baghouses</u>									
331.BF200	New	7,884	515,000	360,637	294	<sup>a</sup>	50.0	175.0	147.0 <sup>b</sup>
331.BF740	New	7,884	4,250	2,953	300	0.0095	0.24	0.95	0.95 <sup>c</sup>
341.BF350	New	8,760	3,760	3,112	178	0.0095	0.25	1.11	1.11 <sup>c</sup>
351.BF410	New	7,884	4,000	3,310	178	0.0095	0.27	1.06	1.06 <sup>c</sup>
351.BF440	New	7,884	4,760	3,939	178	0.0095	0.32	1.26	1.26 <sup>c</sup>
351.BF470	New	7,884	4,100	3,409	175	0.0095	0.28	1.09	1.09 <sup>c</sup>
							51.36	180.5	152.5
<u>Proposed Equipment Additions</u>									
331.BF645	New	7,884	3,500	2,910	175	0.0095	0.24	0.93	0.93 <sup>c</sup>
Revised Potential Emission Rates =							51.6	181.4	153.4
Revised Potential Emission Rates without Kiln/Cooler/Raw Mill =							1.6	6.4	6.4

<sup>a</sup> Emission based on an emission factor of 0.125 lb/ton of dry kiln feed. See Table 2-5.

<sup>b</sup> PM<sub>10</sub> emission rate calculated as 84 percent of PM emission rate.

<sup>c</sup> PM<sub>10</sub> emission rate calculated as 100 percent of PM emission rate.

Table 2-5 Calculation of Potential Emissions from the Kiln, Cooler, and Raw Mill Only (EU ID No. 005) Vented From the Main Stack

Activity Factors			
Kiln Feed (KF)		Clinker Production (CP)	
24-hour Average (TPH)	Maximum Annual (TPY)	24-hour Average (TPH)	Maximum Annual (TPY)
400	2,792,250	208	1,642,500

Particulate Matter			
Emission Factor		Emission Rate	
24-Hour Average (lb/ton dry KF)	Annual Average (lb/ton dry KF)	(lb/hr)	(TPY)
0.125	0.125	50.0	175

Sulfur Dioxide			
Emission Factor		Emission Rate	
24-Hour Average (lb/ton CP)	Annual Average (lb/ton CP)	(lb/hr)	(TPY)
1.540	0.981	320 <sup>a</sup>	806 <sup>a</sup>

Nitrogen Oxides			
Emission Factor		Emission Rate	
24-Hour Average (lb/ton CP)	Annual Average (lb/ton CP)	(lb/hr)	(TPY)
3.46	2.38	720 <sup>a</sup>	1953 <sup>a</sup>

Carbon Monoxide			
Emission Factor		Emission Rate	
24-Hour Average (lb/ton CP)	Annual Average (lb/ton CP)	(lb/hr)	(TPY)
2.76	1.77	576 <sup>a</sup>	1457 <sup>a</sup>

Volatile Organic Compounds			
Emission Factor		Emission Rate	
24-Hour Average (lb/ton CP)	Annual Average (lb/ton CP)	(lb/hr)	(TPY)
0.190	0.189	40 <sup>a</sup>	155 <sup>a</sup>

Sulfuric Acid Mist			
Emission Factor		Emission Rate	
24-Hour Average (lb/ton CP)	Annual Average (lb/ton CP)	(lb/hr)	(TPY)
0.0108	0.0108	2.24	8.86

<sup>a</sup> Permitted Limit.

Table 2-6. Summary of Proposed Changes to Sources Associated with the Raw Material Handling and Storage System (EU ID No. 006) and Calculation of Potential Emission Rates

Emission Unit	Equip. ID No.	New or Existing	Operating Hours (hr/yr)	Exhaust Flow Rate		Temperature (°F)	Potential PM Emission Rate			Annual PM <sub>10</sub> Emission Rate
				(acfm)	(dscfm)		(gr/dscf)	(lb/hr)	(TPY)	(TPY)
<u>Equipment as Permitted in Permit No. 0250020-010-AC</u>										
Lime/gyp silos	232.BF01	New	4,000	5,170	5,170	68	0.01	0.44	0.89	0.74 <sup>a</sup>
Additives	311.BF01	New	7,884	11,000	11,000	68	0.01	0.94	3.72	3.12 <sup>a</sup>
Additives	311.BF02	New	7,884	6,050	4,840	200	0.01	0.41	1.64	1.37 <sup>a</sup>
Additives	311.BF03	New	7,884	10,000	10,000	68	0.01	0.86	3.38	2.84 <sup>a</sup>
Additives	311.BF04	New	7,884	10,000	10,000	68	0.01	0.86	3.38	2.84 <sup>a</sup>
Total								3.52	13.00	10.92
<u>Proposed Revisions to Equipment Nos., Flow Rates, and Baghouses</u>										
Lime/gyp silos	232.BF01	New	4,000	5,170	5,170	68	0.0095	0.42	0.84	0.84 <sup>b</sup>
Additives	311.BF650	New	7,884	8,500	8,130	92	0.0095	0.66	2.61	2.61 <sup>b</sup>
Additives	311.BF750	New	7,884	7,750	7,413	92	0.0095	0.60	2.38	2.38 <sup>b</sup>
Additives	321.BF470	New	7,884	10,800	10,039	108	0.0095	0.82	3.22	3.22 <sup>b</sup>
Additives	311.BF950	New	7,884	11,700	10,876	108	0.0095	0.89	3.49	3.49 <sup>b</sup>
Revised Potential Emission Rates =							3.39	12.5		12.5

<sup>a</sup> PM<sub>10</sub> emission rate calculated as 84 percent of PM emission rate.

<sup>b</sup> PM<sub>10</sub> emission rate calculated as 100 percent of PM emission rate.

Table 3-2. Future Maximum Annual Emissions From Material Handling Point Sources, Tarmac Pennsuco

Emission Unit	Emission Source	Point ID	Baghouse ID	Emission Basis	Potential Annual PM/PM10 Emission Rate (TPY)
001	Coal Handling/Coal Mill System	003	6 baghouses	See Table 2-1	17.7
002	Clinker Handling and Storage	008	10 Baghouses	See Table 2-2b	19.5
003	Finish Mill Nos 1 through 4	010 - 013	12 baghouses	See Table 2-3b	78.9
004	Cement Storage, Packhouse, & Loadout	014 - 016	11 Baghouses	As Permitted in 0250020-010-AC	25.8
005	Raw Mill and Pyroprocessing without Kiln/Cooler/Raw Mill	021	7 Baghouses	See Table 2-4	6.4
006	Raw Material Handling and Storage	--	5 Baghouses	See Table 2-6	12.5
Total					160.8

(163.9)

Table 3-3. Summary of Quantifiable Fugitive Emissions for the New Cement Plant, Tarmac

Source	Estimated Annual Emissions (TPY)		Estimated Hourly Emissions (lb/hr) <sup>a</sup>	
	PM	PM <sub>10</sub>	PM	PM <sub>10</sub>
Coal Handling Facilities- Batch Drop	0.32	0.11	0.28	0.1
Coal Handling Facilities-Vehicular Traffic	27.46	9.61	26.4	9.24
Raw Material Blending Area <sup>b</sup>	2.66	0.93	2.56	0.89
Total	30.44	10.65	29.24	10.23

Notes:<sup>a</sup> Based on average hourly emissions assuming 2,080 hr/yr actual operation.<sup>b</sup> See Table A-1.

Table 3-7. Net Change in Emissions and PSD Significant Emission Rates, Tarmac Cement Plant Modification

Pollutant	PSD Baseline Emissions (TPY)						Future Potential Emissions (TPY)					Net Increase in Emissions (TPY)	PSD Significant Emission Rate (TPY)	PSD Review Applies?
	Kiln No. 2	Kiln No. 3	Material Handling	Slag Dryer	Material Handling	Total	New Raw Mill Preheater/ Calciner/Kiln/ Cooler	Material Handling	Slag Dryer	Material Handling	Total			
			Point Sources		Fugitive Sources			Point Sources		Fugitive Sources				
Particulate Matter [PM(TSP)]	33.15	112.01	167.87	9.12	43.96	366.1	175	160.8	9.12	30.44	375.4	9.3	25	No
Particulate Matter (PM <sub>10</sub> )	28.18	94.09	167.87	9.12	15.39	314.6	147	160.8	9.12	10.65	327.6	12.9	15	No
Sulfur Dioxide	14.38	1,399.76	--	18.19	--	1,432.3	806	--	18.19	--	824.2	-608.1	40	No
Nitrogen Dioxide	435.09	1,836.06	--	12.81	--	2,284.0	1953	--	12.81	--	1,965.8	-318.1	40	No
Carbon Monoxide	52.65	1,312.25	--	3.20	--	1,368.1	1,350	--	3.20	--	1,460.2	92.1	100	No
Volatile Organic Compounds	7.03	123.13	--	0.34	--	130.5	155	--	0.34	--	155.3	24.8	40	No
Sulfuric Acid Mist	0.61	256.58	--	0.078	--	257.27	8.9	--	0.078	--	9.0	-248.3	7	No
Lead	0.00757	0.03096	--	0.00080	--	0.0393	0.0465	--	0.00080	--	0.0473	0.0079	0.6	No
Mercury	0.00458	0.01875	--	0.00027	--	0.0236	0.0149	--	0.00027	--	0.0151	-0.0085	0.1	No

NEG = Negligible.



Table A-1. Estimated Future Fugitive Dust Emissions from Drop Type Operations, Tarmac America, Pennsuco.

SOURCE	Type of Type of Operation <sup>a</sup>	M Moisture Content (%)	U Wind Speed <sup>b</sup> (MPH)	Emission Factor	Activity Factor	Maximum Annual PM Emissions (tons/yr)	PM <sub>10</sub> Size Multiplier <sup>d</sup> <i>K</i>	Maximum Annual PM <sub>10</sub> Emissions (tons/yr)
<b><u>COAL HANDLING FACILITIES</u></b>								
Railcar Unloading	Batch Drop	7.2	8.8	0.00111 lbs/ton	190,000 TPY <sup>c</sup>	0.105	0.35	0.037
Temporary Storage Pile to Active Storage Pile	Batch Drop	7.2	8.8	0.00111 lbs/ton	190,000 TPY <sup>c</sup>	0.105	0.35	0.037
Active Storage Pile to Loading Hopper	Batch Drop	7.2	8.8	0.00111 lbs/ton	190,000 TPY <sup>c</sup>	<u>0.105</u>	0.35	<u>0.037</u>
	Subtotal					0.32		0.11
<b><u>RAW MATERIALS BLENDING AREA</u></b>								
Raw Material Unloading	Batch Drop	1.0	8.8	0.01761 lbs/ton	200,000 TPY	1.761	0.35	0.616
Choke Feed Hopper/Conveyor	Continuous Drop	1.0	1.3	0.00147 lbs/ton	200,000 TPY	0.147	0.35	0.051
Conveyor to Conveyor Transfer	Continuous Drop	1.0	1.3	0.00147 lbs/ton	200,000 TPY	0.147	0.35	0.051
Conveyor to Stacker Conveyor (inside building)	Continuous Drop	1.0	1.3	0.00147 lbs/ton	200,000 TPY	0.147	0.35	0.051
Stacker to Storage Pile (inside building)	Continuous Drop	1.0	1.3	0.00147 lbs/ton	200,000 TPY	<u>0.147</u>	0.35	<u>0.051</u>
	Subtotal					2.347		0.822
Total						2.66		0.93

<sup>a</sup> Batch Drop and Continuous Emission Factors are computed from AP-42 (US EPA, 1995) Section 13.2.4-3(1).  $E = 0.0032 \times (U/5)^{1.3} / (M/2)^{1.4}$  lb/ton

<sup>b</sup> Based on the average wind speed measured at Miami International Airport of 8.8 mph unless the transfer point is enclosed in which case the minimum windspeed for which the equation maintains an "A" Quality Rating, 1.3 mph, was used.

<sup>c</sup> Based on future coal throughput.

<sup>d</sup> PM<sub>10</sub> Size Multiplier is based on particles < 10 micrometers.



Table A-2. Estimation of Future Emissions For Vehicle Traffic in the Coal Handling System  
Tarmac America, Pennsuco Facility.

<i>General Data</i>	Front End Loader (loaded)	Front End Loader (unloaded)	Total
<b>Vehicle Data</b>			
Description	Coal	Coal	
Vehicle Speed (S), mph- Average	10	10	
Vehicle weight (W), tons:			
Loaded	55.5	--	
Unloaded	--	47.5	
Vehicle number of wheels (w)	4	4	
Vehicle miles traveled (VMT)- Annual <sup>a</sup>	2,845	2,845	
<b>General/ Site Characteristics</b>			
Days of precipitation > or = 0.01 inch (p) Annually	120	120	
Silt content (s), % <sup>b</sup>	12	12	
Particle size multiplier, PM (k)	1.00	1.00	
Particle size multiplier, PM10 (k)	0.35	0.35	
<b>Emission Control Data</b>			
Emission control method	--	--	
Emission control removal efficiency, %	0	0	
<b>Calculated PM Emission Factor (EF)</b>			
Uncontrolled EF, lb/VMT - Annual	10.18	9.13	19.30
Controlled (Final) EF, lb/VMT- Annual	10.18	9.13	19.30
<b>Calculated PM10 Emission Factor (EF)</b>			
Uncontrolled EF, lb/VMT - Annual	3.56	3.19	6.76
Controlled (Final) EF, lb/VMT- Annual	3.56	3.19	6.76
<b>Estimated Emission Rate (ER)</b>			
Particulate Matter (PM) Emission Rate			
lbs/hr <sup>c</sup>	13.92	12.48	26.40
TPY	14.48	12.98	27.46
Particulate Matter 10 (PM10) Emission Rate			
lbs/hr <sup>c</sup>	4.87	4.37	9.24
TPY	5.07	4.54	9.61

**Emission Factor (EF) Equations**

Uncontrolled EF (UEF) Equation:

$$UEF(lb/VMT) = k \times 5.9 \times (s/12) \times (S/30) \times (W/3)^{0.7} \times (w/4)^{0.5} \times ((365 - p)/365)$$

Controlled (Final) EF (CEF) Equation:

$$CEF(lb/VMT) = UEF(lb/ton) \times (100 - \text{Removal efficiency}(\%))$$

Source: AP-42, Section 13.2.2, Unpaved Roads, January, 1995.

<sup>a</sup> Annual VMT calculated as follows:

$$\text{Annual VMT} = 190,000 \text{ TPY coal} / 8 \text{ tons (bucket capacity of front-end loader)} \times 550 \text{ ft travel between (pile and hopper)} \times 1 \text{ mile} / 5,280 \text{ feet} \times 1.15 \text{ (factor to account for pile maintenance activities)} = 2,845 \text{ miles/year}$$

<sup>b</sup> Tarmac Information.

<sup>c</sup> Assumes 2,080 hr/yr operation.



**ENVIRONMENTAL RESOURCES MANAGEMENT**  
AIR QUALITY MANAGEMENT DIVISION  
33 S.W. 2nd AVENUE  
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April 15, 2004

Mr. Hardy Johnson  
President, Florida Division  
Tarmac America, LLC  
455 Fairway Drive  
Deerfield Beach, FL 33441

CERTIFIED MAIL NO. 7000 0600 0025 3505 2830  
RETURN RECEIPT REQUESTED

Subject: Application to Modify Air Construction Permit No. 0250020-010-AC, received March 4, 2004, for the Tarmac America, LLC Tarmac Pennsuco facility, located at, near, or in the vicinity of 11000 NW 121 Way, in Medley, Miami-Dade County, Florida.  
[FDEP File No. 0250020]

Dear Mr. Johnson:

The Department of Environmental Resources Management (DERM) has reviewed the above referenced submittal and determined that additional information is necessary in order to continue processing the construction permit application.

Please address each of the following and provide clarification within 90 days of this request unless additional time has been requested in writing:

- Fugitive emission sources other than those from coal handling facilities and vehicular traffic in the coal handling system as shown in Tables A-1 and A-2;
- Basis for the use of 2080 hours of actual operation for materials handling fugitive sources;
- The variation in factors used to estimate PM10 emissions from PM emissions for different processes;
- CO emissions estimates;
- Operation and design specifications for the proposed new cement separator (O-Sepa Separator) including a baghouse to be installed at the existing Finish Mill No. 3.

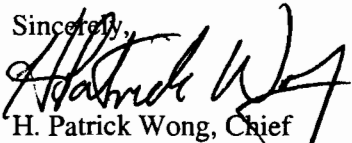
Furthermore, the Department has concerns regarding the emissions calculations, including the estimated decrease in fugitive PM/PM10 emissions from the material handling process, that were provided in the application. DERM believes that the increase in particulate matter (PM/PM10) emissions, including fugitive emissions from this project would exceed the Prevention of Significant Deterioration (PSD) applicability thresholds as established in Chapter 62-212.400. Be

April 16, 2004  
Tarmac America, LLC  
File No. 0250020

advised therefore, to either submit a proposal to this office identifying measures or projects to reduce emissions or, submit application to FDEP in Tallahassee for PSD review.

If you have any questions regarding the above, please contact Mallika Muthiah or myself at 305-372-6925.

Sincerely,

A handwritten signature in black ink, appearing to read "H. Patrick Wong", written over the word "Sincerely,".

H. Patrick Wong, Chief  
Air Quality Management Division

copy: Scott Quaas, Tarmac America, LLC, 455 Fairway Drive, Deerfield Beach, FL, 33441  
David Buff, P.E., Golder Associates, Inc, 6241 NW 23 St, Suite 500, Gainesville, FL  
32653-1500

Transmittal memo

RECEIVED

MAR 18 2004

Air Quality  
Management Division

**Tarmac** 

A Titan America Business

455 Fairway Drive  
Deerfield Beach, FL 33441  
Environmental Department  
Direct line 954.425.4165  
Direct fax 954.480.9352

To **Claire Jordahl – DERM**

Date 16 Mar 2004

From Scott Quaas

Ref Pennsuco Cement

Tel no. (954) 425-4165

Please find enclosed a copy of the "*Flow Diagram*" from the PK5 Construction Permit Revision Application; as discussed it shows the PMCD changes that the application addresses. Additionally, I have enclosed a photo of the new plant with labels of the major system components. Let me know if you need anything further.

---

**Confidential information**

Privileged information may be contained in this transmittal memorandum which is intended for the addressee only. If you are not the addressee, please do not copy or deliver this to anyone else.

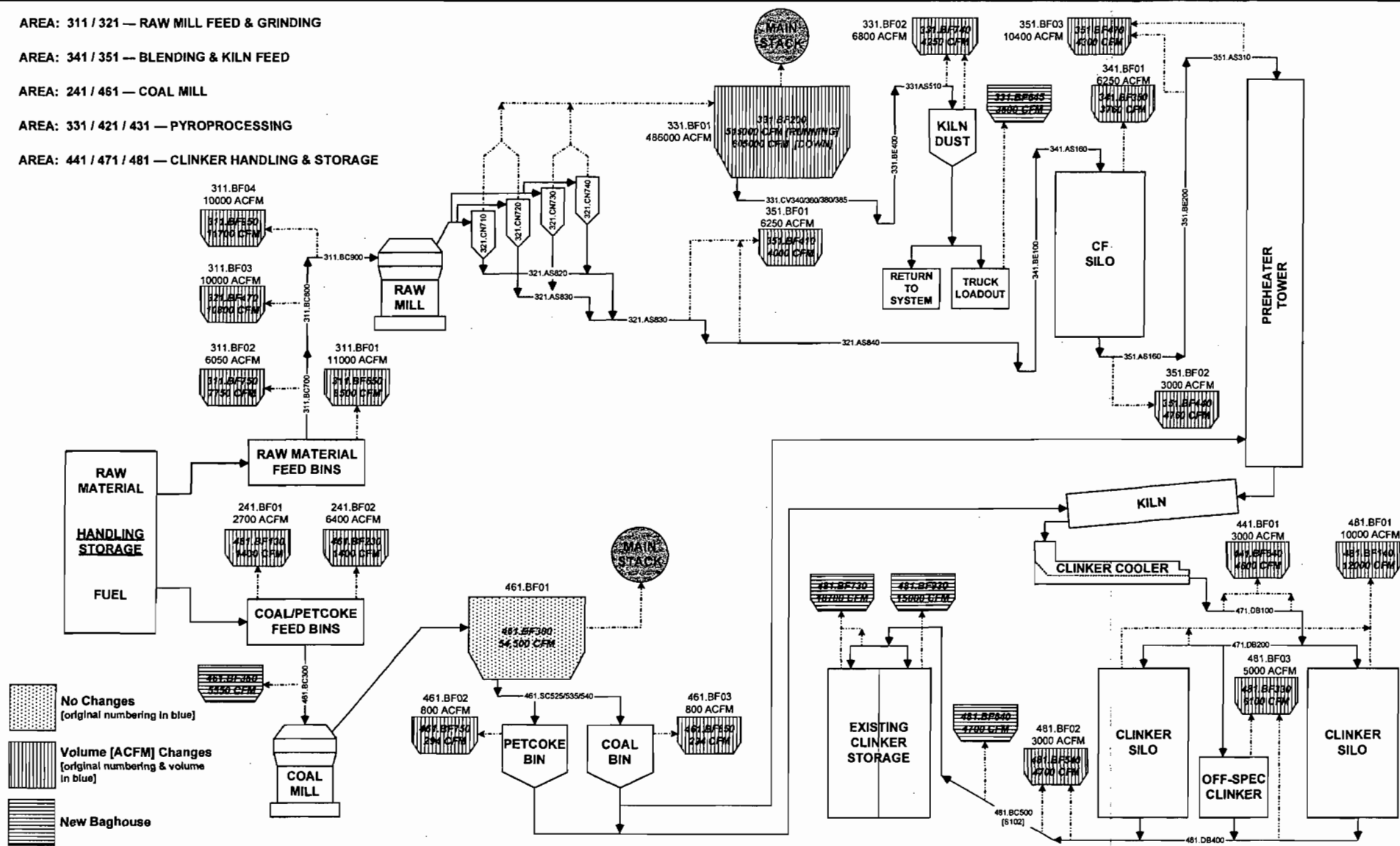
AREA: 311 / 321 — RAW MILL FEED & GRINDING

AREA: 341 / 351 — BLENDING & KILN FEED

AREA: 241 / 461 — COAL MILL

AREA: 331 / 421 / 431 — PYROPROCESSING

AREA: 441 / 471 / 481 — CLINKER HANDLING & STORAGE



DESCRIPTION

# **FLOW DIAGRAM** PMCD CHANGES

TITLE: PENNSUCO - PK5

FILENAME: CEM-PK5-FLOWDIAGRAM-CHANGES.VSD

LAST REVISION DATE: 2/27/2004

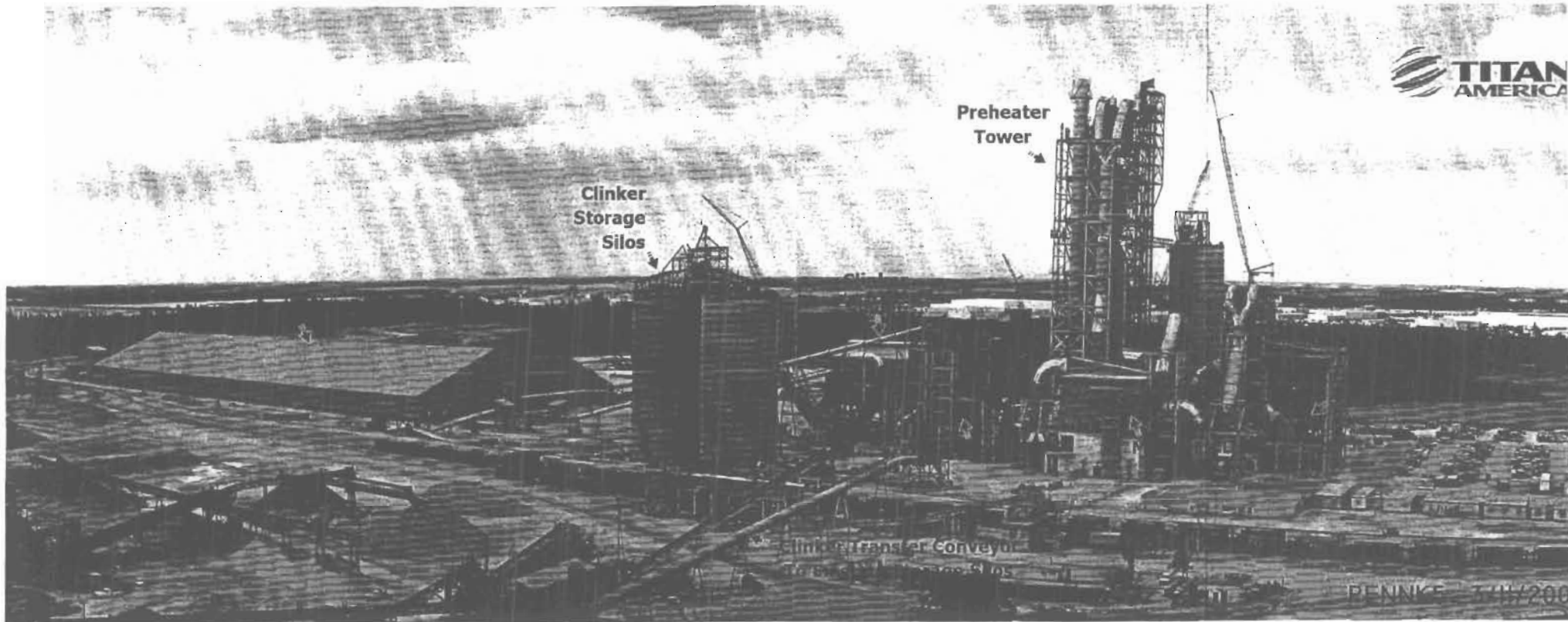
**Tarmac**  
A Titan America Business

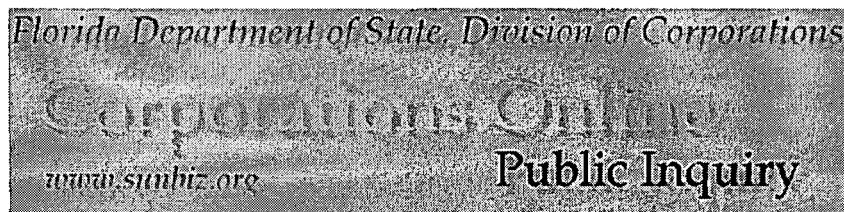
Preheater  
Tower

Clinker  
Storage  
Silos

Clinker Transfer Conveyor  
to Back End Storage Silos

PENNK 34H/200





---

## Foreign Limited Liability

### TARMAC AMERICA LLC

---

**PRINCIPAL ADDRESS**  
1151 AZALEA GARDEN RD.  
NORFOLK VA 23502

---

**MAILING ADDRESS**  
1151 AZALEA GARDEN RD.  
NORFOLK VA 23502

---

**Document Number**  
M01000001507

**FEI Number**  
510405873

**Date Filed**  
07/09/2001

**State**  
DE

**Status**  
ACTIVE

**Effective Date**  
NONE

**Last Event**  
NAME CHANGE AMENDMENT

**Event Date Filed**  
09/21/2001

**Event Effective Date**  
NONE

**Total Contribution**  
0.00

---

## Registered Agent

Name & Address
CORPORATION SERVICE COMPANY 1201 HAYS STREET TALLAHASSEE FL 32301-2525

---

## Manager/Member Detail

Name & Address	Title
PAPADOPOULOS, ARIS 1151 AZALEA GARDEN ROAD NORFOLK VA 23502	MGR
JOHNSON, HARDY B 455 FAIRWAY DRIVE DEERFIELD BEACH FL 33441	MGR

FINK, RUSSELL A 1151 AZALEA GARDEN ROAD NORFOLK VA 23502	MGR
WILT, JR., LAWRENCE H 1151 AZALEA GARDEN ROAD NORFOLK VA 23502	MGR
SELLS, ROBERT 455 FAIRWAY DRIVE DEERFIELD BEACH FL 33441	MGR
TRAKKIDES, PANOS 11000 NW 121 WAY MEDLEY FL 33178	MGR

---

## Annual Reports

Report Year	Filed Date
2003	02/25/2003
2004	01/20/2004
2005	02/02/2005

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[Previous Filing](#)[Return to List](#)[Next Filing](#)

[View Events](#)  
[View Name History](#)

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## Document Images

Listed below are the images available for this filing.

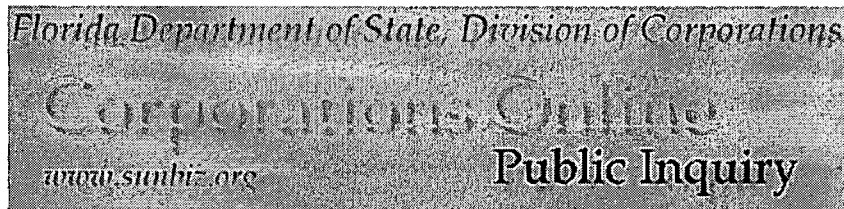
<a href="#">02/02/2005 -- ANNUAL REPORT</a>
<a href="#">01/20/2004 -- ANN REP/UNIFORM BUS REP</a>
<a href="#">02/25/2003 -- LIMITED LIABILITY CORPORATION</a>
<a href="#">03/05/2002 -- COR - ANN REP/UNIFORM BUS REP</a>
<a href="#">09/21/2001 -- Name Change</a>
<a href="#">08/17/2001 -- Merger</a>
<a href="#">07/09/2001 -- Foreign Limited</a>

**THIS IS NOT OFFICIAL RECORD; SEE DOCUMENTS IF QUESTION OR CONFLICT**

---

[Corporations Inquiry](#)[Corporations Help](#)





---

**Florida Profit****TITAN, INC**

---

**PRINCIPAL ADDRESS**

4485 SW 7 ST  
MIAMI FL 33134  
Changed 04/08/2004

---

**MAILING ADDRESS**

4485 SW 7 ST  
MIAMI FL 33134  
Changed 04/08/2004

---

**Document Number**  
P00000099288

**FEI Number**  
651051662

**Date Filed**  
10/20/2000

**State**  
FL

**Status**  
ACTIVE

**Effective Date**  
NONE

---

**Registered Agent**

Name & Address
CELIZ, HORACIO DANIEL 4485 SW 7 ST MIAMI FL 33134
Address Changed: 04/08/2004

---

**Officer/Director Detail**

Name & Address	Title
CELIZ, HORACIO DANIEL 4485 SW 7 ST MIAMI FL 33134	PSD

---

**Annual Reports**

Report Year	Filed Date
-------------	------------

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2003	01/27/2003
2004	04/08/2004
2005	02/10/2005

[Previous Filing](#)[Return to List](#)[Next Filing](#)

No Events  
No Name History Information

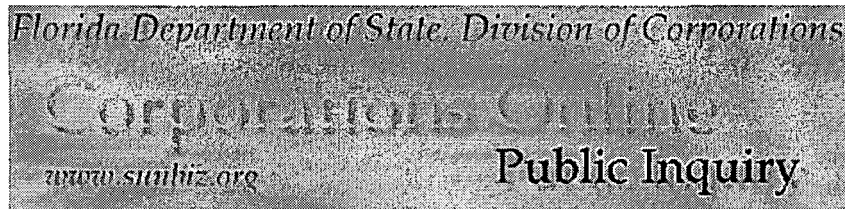
## Document Images

Listed below are the images available for this filing.

[02/10/2005 -- ANN REP/UNIFORM BUS REP](#)  
[04/08/2004 -- ANN REP/UNIFORM BUS REP](#)  
[01/27/2003 -- COR - ANN REP/UNIFORM BUS REP](#)  
[05/20/2002 -- COR - ANN REP/UNIFORM BUS REP](#)  
[05/10/2001 -- ANN REP/UNIFORM BUS REP](#)  
[10/20/2000 -- Domestic Profit](#)

**THIS IS NOT OFFICIAL RECORD; SEE DOCUMENTS IF QUESTION OR CONFLICT**

[Corporations Inquiry](#)[Corporations Help](#)

**TARMAC AMERICA LLC****Document Number**  
M01000001507**Date Filed**  
07/09/2001**Effective Date**  
None**Status**  
Active

EVENT TYPE	FILED DATE	EFFECTIVE DATE	DESCRIPTION
NAME CHANGE AMENDMENT	09/21/2001		OLD NAME WAS : TITAN FLORIDA LLC

**THIS IS NOT OFFICIAL RECORD; SEE DOCUMENTS IF QUESTION OR CONFLICT****Corporations Inquiry****Corporations Help**

RECEIVED

MAR 04 2004

Air Quality  
Management Division

*010-AC*  
UPDATE OF APPLICATION FOR  
NEW CEMENT PLANT  
TARMAC AMERICA, LLC  
MEDLEY, FLORIDA

*0250020-016-AC*

Prepared for:

Tarmac America, LLC  
455 Fairway Drive  
Deerfield Beach, Florida 33441

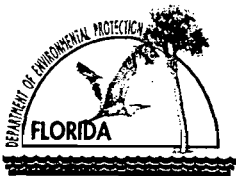
Prepared by:

Golder Associates Inc.  
6241 NW 23rd Street, Suite 500  
Gainesville, Florida 32653-1500

March 2004  
0437504

DISTRIBUTION:

4 Copies – FDEP  
2 Copies – Tarmac America, Inc.  
1 Copy – Golder Associates Inc.



# Department of Environmental Protection

## Division of Air Resource Management

### APPLICATION FOR AIR PERMIT - LONG FORM

#### I. APPLICATION INFORMATION

**Air Construction Permit** – Use this form to apply for an air construction permit for a proposed project:

- subject to prevention of significant deterioration (PSD) review, nonattainment area (NAA) new source review, or maximum achievable control technology (MACT) review; or
- where the applicant proposes to assume a restriction on the potential emissions of one or more pollutants to escape a federal program requirement such as PSD review, NAA new source review, Title V, or MACT; or
- at an existing federally enforceable state air operation permit (FESOP) or Title V permitted facility.

**Air Operation Permit** – Use this form to apply for:

- an initial federally enforceable state air operation permit (FESOP); or
- an initial/revised/renewal Title V air operation permit.

**Air Construction Permit & Revised/Renewal Title V Air Operation Permit (Concurrent Processing Option)**

– Use this form to apply for both an air construction permit and a revised or renewal Title V air operation permit incorporating the proposed project.

To ensure accuracy, please see form instructions.

#### Identification of Facility

1. Facility Owner/Company Name: <b>Tarmac America, LLC</b>	
2. Site Name: <b>Tarmac Pennsuco</b>	
3. Facility Identification Number: <b>0250020</b>	
4. Facility Location...: Street Address or Other Locator: <b>11000 N.W. 121 Way</b> City: <b>Medley</b> County: <b>Dade</b> Zip Code: <b>33178</b>	
5. Relocatable Facility? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	6. Existing Title V Permitted Facility? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No

#### Application Contact

1. Application Contact Name: <b>Scott Quaas, Environmental Manager</b>	
2. Application Contact Mailing Address: Organization/Firm: <b>Tarmac America, LLC</b> Street Address: <b>455 Fairway Drive</b> City: <b>Deerfield Beach</b> State: <b>FL</b> Zip Code: <b>33441</b>	
3. Application Contact Telephone Numbers... Telephone: <b>(954) 425 - 4165</b> ext. Fax: <b>(954) 480 - 9352</b>	
4. Application Contact Email Address:	

#### Application Processing Information (DEP Use)

1. Date of Receipt of Application:	<b>3/4/2004</b>
2. Project Number(s):	<b>0250020-015-AC</b>
3. PSD Number (if applicable):	
4. Siting Number (if applicable):	

## APPLICATION INFORMATION

### Purpose of Application

**This application for air permit is submitted to obtain: (Check one)**

#### **Air Construction Permit**

☒ Air construction permit.

#### **Air Operation Permit**

- ☐ Initial Title V air operation permit.
- ☐ Title V air operation permit revision.
- ☐ Title V air operation permit renewal.
- ☐ Initial federally enforceable state air operation permit (FESOP) where professional engineer (PE) certification is required.
- ☐ Initial federally enforceable state air operation permit (FESOP) where professional engineer (PE) certification is not required.

#### **Air Construction Permit and Revised/Renewal Title V Air Operation Permit (Concurrent Processing)**

- ☐ Air construction permit and Title V permit revision, incorporating the proposed project.
- ☐ Air construction permit and Title V permit renewal, incorporating the proposed project.

**Note: By checking one of the above two boxes, you, the applicant, are requesting concurrent processing pursuant to Rule 62-213.405, F.A.C. In such case, you must also check the following box:**

- ☐ I hereby request that the department waive the processing time requirements of the air construction permit to accommodate the processing time frames of the Title V air operation permit.

### Application Comment

**The purpose of this document is to modify Air Construction Permit No. 0250020-010-AC to reflect the final engineering and actual equipment to be installed at the Medley facility. This application includes the following revisions to Air Construction Permit No. 0250020-010-AC:**

- 1. Correction to the physical and operating parameters for a number of baghouses currently contained in the referenced Air Construction Permits to reflect the actual equipment to be installed,**
- 2. Modification of the clinker storage silo transfer system,**
- 3. Retention of Finish Mills Nos. 1 and 2 (Finish Mill No. 6 will not be installed), and**
- 4. Construction of a new O-Sepa System on Finish Mill No. 3.**

## APPLICATION INFORMATION

### Scope of Application

Emissions Unit ID Number	Description of Emissions Unit	Air Permit Type	Air Permit Proc. Fee
001	Coal Handling System	AC1C	
002	Clinker Handling and Storage	AC1C	
003	Finish Mill Nos. 1, 2, 3, and 4	AC1C	
005	Raw Mill and Pyroprocessing Unit	AC1C	
006	Raw Materials Handling	AC1C	

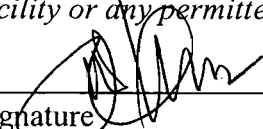
### Application Processing Fee

Check one: ☐ Attached - Amount: \$ \_\_\_\_\_ ☒ Not Applicable

## APPLICATION INFORMATION

### Owner/Authorized Representative Statement

**Complete if applying for an air construction permit or an initial FESOP.**

1. Owner/Authorized Representative Name :	
Hardy Johnson, President, Florida Division	
2. Owner/Authorized Representative Mailing Address...	
Organization/Firm: Tarmac America, LLC	
Street Address: 455 Fairway Drive	
City: Deerfield Beach State: FL Zip Code: 33441	
3. Owner/Authorized Representative Telephone Numbers...	
Telephone: (954) 481 - 2800 ext. Fax: (954) 421 - 0296	
4. Owner/Authorized Representative Email Address:	
5. Owner/Authorized Representative Statement:	
<p><i>I, the undersigned, am the owner or authorized representative of the facility addressed in this air permit application. I hereby certify, based on information and belief formed after reasonable inquiry, that the statements made in this application are true, accurate and complete and that, to the best of my knowledge, any estimates of emissions reported in this application are based upon reasonable techniques for calculating emissions. The air pollutant emissions units and air pollution control equipment described in this application will be operated and maintained so as to comply with all applicable standards for control of air pollutant emissions found in the statutes of the State of Florida and rules of the Department of Environmental Protection and revisions thereof and all other requirements identified in this application to which the facility is subject. I understand that a permit, if granted by the department, cannot be transferred without authorization from the department, and I will promptly notify the department upon sale or legal transfer of the facility or any permitted emissions unit.</i></p>	
<div>Signature </div>	<div>Date <u>3/2/04</u></div>



## APPLICATION INFORMATION

### Application Responsible Official Certification

Complete if applying for an initial/revised/renewal Title V permit or concurrent processing of an air construction permit and a revised/renewal Title V permit. If there are multiple responsible officials, the "application responsible official" need not be the "primary responsible official."

1. Application Responsible Official Name:
2. Application Responsible Official Qualification (Check one or more of the following options, as applicable): <input type="checkbox"/> For a corporation, the president, secretary, treasurer, or vice-president of the corporation in charge of a principal business function, or any other person who performs similar policy or decision-making functions for the corporation, or a duly authorized representative of such person if the representative is responsible for the overall operation of one or more manufacturing, production, or operating facilities applying for or subject to a permit under Chapter 62-213, F.A.C. <input type="checkbox"/> For a partnership or sole proprietorship, a general partner or the proprietor, respectively. <input type="checkbox"/> For a municipality, county, state, federal, or other public agency, either a principal executive officer or ranking elected official. <input type="checkbox"/> The designated representative at an Acid Rain source.
3. Application Responsible Official Mailing Address... Organization/Firm: Street Address: City: State: Zip Code:
4. Application Responsible Official Telephone Numbers... Telephone: ( ) - ext. Fax: ( ) -
5. Application Responsible Official Email Address:
6. Application Responsible Official Certification: <i>I, the undersigned, am a responsible official of the Title V source addressed in this air permit application. I hereby certify, based on information and belief formed after reasonable inquiry, that the statements made in this application are true, accurate and complete and that, to the best of my knowledge, any estimates of emissions reported in this application are based upon reasonable techniques for calculating emissions. The air pollutant emissions units and air pollution control equipment described in this application will be operated and maintained so as to comply with all applicable standards for control of air pollutant emissions found in the statutes of the State of Florida and rules of the Department of Environmental Protection and revisions thereof and all other applicable requirements identified in this application to which the Title V source is subject. I understand that a permit, if granted by the department, cannot be transferred without authorization from the department, and I will promptly notify the department upon sale or legal transfer of the facility or any permitted emissions unit. Finally, I certify that the facility and each emissions unit are in compliance with all applicable requirements to which they are subject, except as identified in compliance plan(s) submitted with this application.</i>  _____ Signature  _____ Date

## APPLICATION INFORMATION

RECEIVED

SEP 10 2004

**Professional Engineer Certification**1. Professional Engineer Name: **David A. Buff**Registration Number: **19011**

BUREAU OF AIR REGULATION

2. Professional Engineer Mailing Address...

Organization/Firm: **Golder Associates Inc.\*\***Street Address: **6241 NW 23<sup>rd</sup> Street, Suite 500**City: **Gainesville**State: **FL**Zip Code: **32653-1500**

3. Professional Engineer Telephone Numbers...

Telephone: **(352) 336 - 5600**

ext.

Fax: **(352) 336 - 6603**4. Professional Engineer Email Address: **dbuff@golder.com**

5. Professional Engineer Statement:

*I, the undersigned, hereby certify, except as particularly noted herein\*, that:**(1) To the best of my knowledge, there is reasonable assurance that the air pollutant emissions unit(s) and the air pollution control equipment described in this application for air permit, when properly operated and maintained, will comply with all applicable standards for control of air pollutant emissions found in the Florida Statutes and rules of the Department of Environmental Protection; and**(2) To the best of my knowledge, any emission estimates reported or relied on in this application are true, accurate, and complete and are either based upon reasonable techniques available for calculating emissions or, for emission estimates of hazardous air pollutants not regulated for an emissions unit addressed in this application, based solely upon the materials, information and calculations submitted with this application.**(3) If the purpose of this application is to obtain a Title V air operation permit (check here ☐, if so), I further certify that each emissions unit described in this application for air permit, when properly operated and maintained, will comply with the applicable requirements identified in this application to which the unit is subject, except those emissions units for which a compliance plan and schedule is submitted with this application.**(4) If the purpose of this application is to obtain an air construction permit (check here ☒, if so) or concurrently process and obtain an air construction permit and a Title V air operation permit revision or renewal for one or more proposed new or modified emissions units (check here ☐, if so), I further certify that the engineering features of each such emissions unit described in this application have been designed or examined by me or individuals under my direct supervision and found to be in conformity with sound engineering principles applicable to the control of emissions of the air pollutants characterized in this application.**(5) If the purpose of this application is to obtain an initial air operation permit or operation permit revision or renewal for one or more newly constructed or modified emissions units (check here ☐, if so), I further certify that, with the exception of any changes detailed as part of this application, each such emissions unit has been constructed or modified in substantial accordance with the information given in the corresponding application for air construction permit and with all provisions contained in such permit.*

Signature

Date

\*Attach any exception to certification statement.

Board of Professional Engineers Certificate of Authorization #00001670

## APPLICATION INFORMATION

### Professional Engineer Certification

1. Professional Engineer Name: <b>David A. Buff</b> Registration Number: <b>19011</b>
2. Professional Engineer Mailing Address... Organization/Firm: <b>Golder Associates Inc.**</b> Street Address: <b>6241 NW 23<sup>rd</sup> Street, Suite 500</b> City: <b>Gainesville</b> State: <b>FL</b> Zip Code: <b>32653-1500</b>
3. Professional Engineer Telephone Numbers... Telephone: <b>(352) 336 - 5600</b> ext. Fax: <b>(352) 336 - 6603</b>
4. Professional Engineer Email Address: <b>dbuff@golder.com</b>
5. Professional Engineer Statement: <i>I, the undersigned, hereby certify, except as particularly noted herein*, that:</i> <i>(1) To the best of my knowledge, there is reasonable assurance that the air pollutant emissions unit(s) and the air pollution control equipment described in this application for air permit, when properly operated and maintained, will comply with all applicable standards for control of air pollutant emissions found in the Florida Statutes and rules of the Department of Environmental Protection; and</i> <i>(2) To the best of my knowledge, any emission estimates reported or relied on in this application are true, accurate, and complete and are either based upon reasonable techniques available for calculating emissions or, for emission estimates of hazardous air pollutants not regulated for an emissions unit addressed in this application, based solely upon the materials, information and calculations submitted with this application.</i> <i>(3) If the purpose of this application is to obtain a Title V air operation permit (check here <input type="checkbox"/>, if so), I further certify that each emissions unit described in this application for air permit, when properly operated and maintained, will comply with the applicable requirements identified in this application to which the unit is subject, except those emissions units for which a compliance plan and schedule is submitted with this application.</i> <i>(4) If the purpose of this application is to obtain an air construction permit (check here <input checked="" type="checkbox"/>, if so) or concurrently process and obtain an air construction permit and a Title V air operation permit revision or renewal for one or more proposed new or modified emissions units (check here <input type="checkbox"/>, if so), I further certify that the engineering features of each such emissions unit described in this application have been designed or examined by me or individuals under my direct supervision and found to be in conformity with sound engineering principles applicable to the control of emissions of the air pollutants characterized in this application.</i> <i>(5) If the purpose of this application is to obtain an initial air operation permit or operation permit revision or renewal for one or more newly constructed or modified emissions units (check here <input type="checkbox"/>, if so), I further certify that, with the exception of any changes detailed as part of this application, each such emissions unit has been constructed or modified in substantial accordance with the information given in the corresponding application for air construction permit and with all provisions contained in such permit.</i> <div style="display: flex; justify-content: space-between;"><div>Signature <u>David A. Buff</u> (seal)</div><div>Date <u>3/01/04</u></div></div>

\* Attach any exception to certification statement.

Board of Professional Engineers Certificate of Authorization #00001670

**Phillips, Cindy**

---

**From:** Harvey, Mary  
**Sent:** Tuesday, March 08, 2005 12:55 PM  
**To:** Phillips, Cindy  
**Cc:** Linero, Alvaro  
**Subject:** FW:  
**Importance:** High

Cindy and Al - this is your teleconferenced number for Thursday.

Thanks,  
Mary

-----Original Message-----

**From:** Gaines, Hilda [mailto:Hilda.Gaines@myflorida.com]  
**Sent:** Tuesday, March 08, 2005 11:38 AM  
**To:** Harvey, Mary  
**Subject:** RE:  
**Importance:** High

MMCC FOR THURSDAY 3/10/5

30 LINERS

9:30---10:30A

850 414 1710

SC 994 1710

CON 30G 0308

I'M HOME ALONG TODA

THANKA

## II. FACILITY INFORMATION

### A. GENERAL FACILITY INFORMATION

#### Facility Location and Type

1. Facility UTM Coordinates... Zone 17      East (km) <b>562.8</b> North (km) <b>2861.7</b>		2. Facility Latitude/Longitude... Latitude (DD/MM/SS) <b>25/52/30</b> Longitude (DD/MM/SS) <b>80/22/30</b>	
3. Governmental Facility Code: <b>0</b>	4. Facility Status Code: <b>A</b>	5. Facility Major Group SIC Code: <b>32</b>	6. Facility SIC(s): <b>3241, 3271, 3273</b>
7. Facility Comment :			

#### Facility Contact

1. Facility Contact Name: <b>Scott Quaas, Environmental Manager</b>			
2. Facility Contact Mailing Address... Organization/Firm: <b>Tarmac America, LLC</b> Street Address: <b>455 Fairway Drive</b> City: <b>Deerfield Beach</b> State: <b>FL</b> Zip Code: <b>33441</b>			
3. Facility Contact Telephone Numbers: Telephone: <b>(954) 425-4165</b> ext.      Fax: <b>(954) 480-9352</b>			
4. Facility Contact Email Address:			

#### Facility Primary Responsible Official

**Complete if an "application responsible official" is identified in Section I. that is not the facility "primary responsible official."**

1. Facility Primary Responsible Official Name:			
2. Facility Primary Responsible Official Mailing Address... Organization/Firm: Street Address: City:      State:      Zip Code:			
3. Facility Primary Responsible Official Telephone Numbers... Telephone: (   ) -      ext.      Fax: (   ) -			
4. Facility Primary Responsible Official Email Address:			

## FACILITY INFORMATION

### Facility Regulatory Classifications

Check all that would apply *following* completion of all projects and implementation of all other changes proposed in this application for air permit. Refer to instructions to distinguish between a “major source” and a “synthetic minor source.”

1. <input type="checkbox"/> Small Business Stationary Source	<input type="checkbox"/> Unknown
2. <input type="checkbox"/> Synthetic Non-Title V Source	
3. <input checked="" type="checkbox"/> Title V Source	
4. <input checked="" type="checkbox"/> Major Source of Air Pollutants, Other than Hazardous Air Pollutants (HAPs)	
5. <input type="checkbox"/> Synthetic Minor Source of Air Pollutants, Other than HAPs	
6. <input checked="" type="checkbox"/> Major Source of Hazardous Air Pollutants (HAPs)	
7. <input type="checkbox"/> Synthetic Minor Source of HAPs	
8. <input checked="" type="checkbox"/> One or More Emissions Units Subject to NSPS (40 CFR Part 60)	
9. <input type="checkbox"/> One or More Emissions Units Subject to Emission Guidelines (40 CFR Part 60)	
10. <input checked="" type="checkbox"/> One or More Emissions Units Subject to NESHAP (40 CFR Part 61 or Part 63)	
11. <input type="checkbox"/> Title V Source Solely by EPA Designation (40 CFR 70.3(a)(5))	
12. Facility Regulatory Classifications Comment:	

### **List of Pollutants Emitted by Facility**

DEP Form No. 62-210.900(1) – Form  
Effective: 06/16/03

## FACILITY INFORMATION

### B. EMISSIONS CAPS

#### Facility-Wide or Multi-Unit Emissions Caps

1. Pollutant Subject to Emissions Cap	2. Facility Wide Cap [Y or N]? (all units)	3. Emissions Unit ID No.s Under Cap (if not all units)	4. Hourly Cap (lb/hr)	5. Annual Cap (ton/yr)	6. Basis for Emissions Cap

7. Facility-Wide or Multi-Unit Emissions Cap Comment:



## FACILITY INFORMATION

### C. FACILITY ADDITIONAL INFORMATION

#### Additional Requirements for All Applications, Except as Otherwise Stated

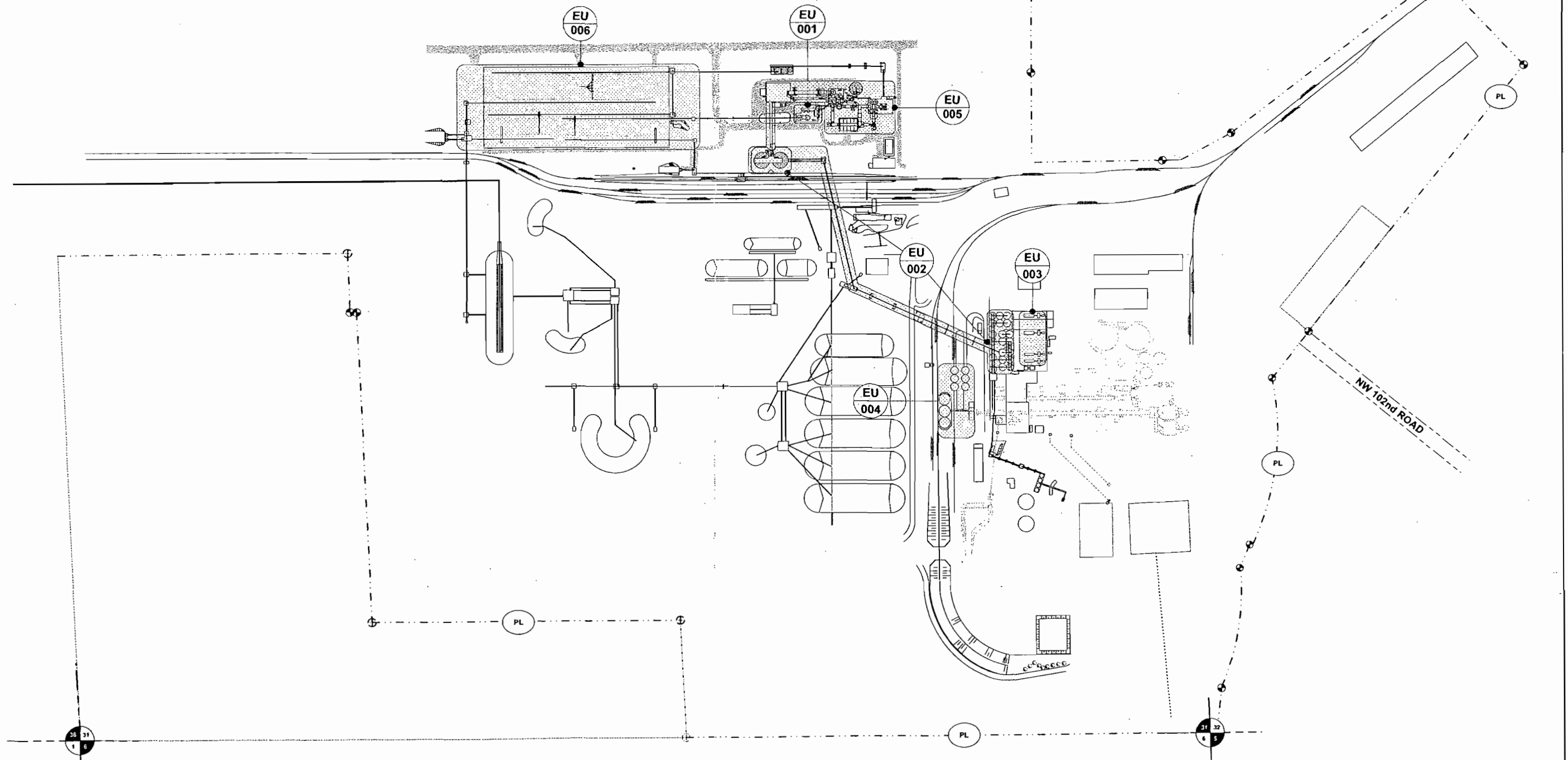
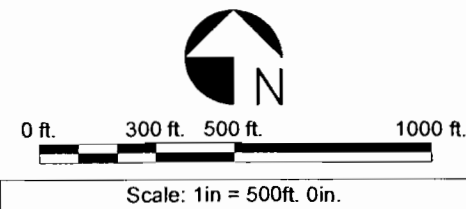
1. Facility Plot Plan: (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input checked="" type="checkbox"/> Attached, Document ID: <b>TA-FI-C1</b> <input type="checkbox"/> Previously Submitted, Date: _____
2. Process Flow Diagram(s): (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input checked="" type="checkbox"/> Attached, Document ID: <b>TA-FI-C2</b> <input type="checkbox"/> Previously Submitted, Date: _____
3. Precautions to Prevent Emissions of Unconfined Particulate Matter: (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input checked="" type="checkbox"/> Attached, Document ID: <b>TA-FI-C3</b> <input type="checkbox"/> Previously Submitted, Date: _____

#### Additional Requirements for Air Construction Permit Applications

1. Area Map Showing Facility Location: <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable (existing permitted facility)
2. Description of Proposed Construction or Modification: <input checked="" type="checkbox"/> Attached, Document ID: <b>Part B</b>
3. Rule Applicability Analysis: <input checked="" type="checkbox"/> Attached, Document ID: <b>TA-FI-CC3</b>
4. List of Exempt Emissions Units (Rule 62-210.300(3)(a) or (b)1., F.A.C.): <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Not Applicable (no exempt units at facility)
5. Fugitive Emissions Identification (Rule 62-212.400(2), F.A.C.): <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
6. Preconstruction Air Quality Monitoring and Analysis (Rule 62-212.400(5)(f), F.A.C.): <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
7. Ambient Impact Analysis (Rule 62-212.400(5)(d), F.A.C.): <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
8. Air Quality Impact since 1977 (Rule 62-212.400(5)(h)5., F.A.C.): <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
9. Additional Impact Analyses (Rules 62-212.400(5)(e)1. and 62-212.500(4)(e), F.A.C.): <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
10. Alternative Analysis Requirement (Rule 62-212.500(4)(g), F.A.C.): <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable



**ATTACHMENT TA-FI-C1**  
**FACILITY PLOT PLAN**



DESCRIPTION

**FACILITY PLOT PLAN  
PK5 CONSTRUCTION**

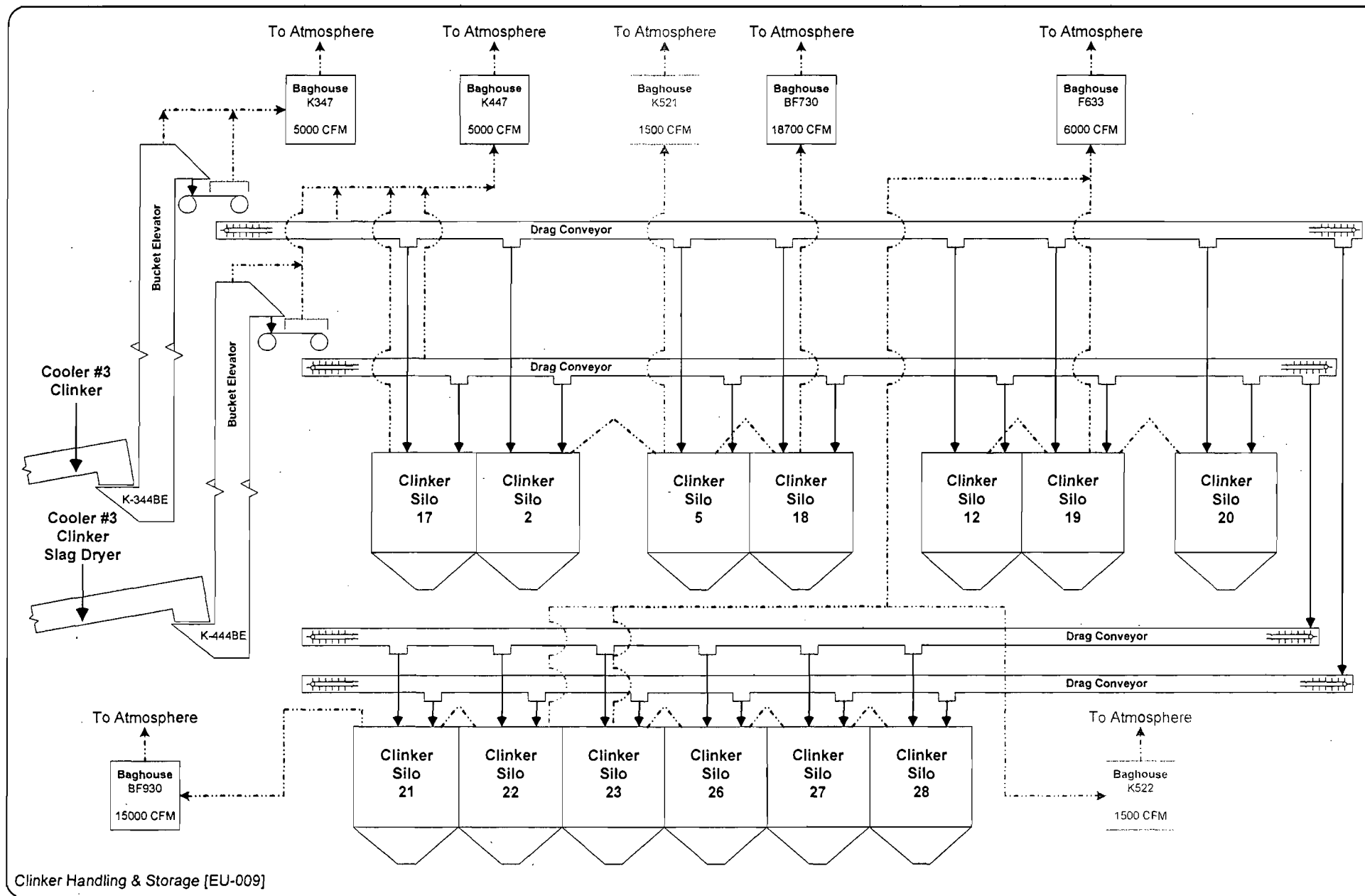
TITLE: **PENNSUCO CEMENT**


FILENAME: 0437504/4/4.4/TA-FI-C1

LAST REVISION DATE: 12/9/2003

**Tarmac**   
A Titan America Business

**ATTACHMENT TA-FI-C2**  
**PROCESS FLOW DIAGRAM**



<b>DESCRIPTION</b>  <b>FACILITY SCHEMATICS</b> <b>EMISSION UNITS</b>	<b>TITLE: PENNSUCO CEMENT</b>	 <b>Tarmac</b> <i>A Titan America Business</i>
	<b>FILENAME: TARMAC-TITLE V.VSD</b>	
	<b>LAST REVISION DATE: 9/24/2003</b>	

**ATTACHMENT TA-FI-C3**

**PRECAUTIONS TO PREVENT EMISSIONS OF  
UNCONFINED PARTICULATE MATTER**

**ATTACHMENT TA-FI-C3**  
**PRECAUTIONS TO PREVENT EMISSIONS**  
**OF UNCONFINED PARTICULATE MATTER**

The owner or operators shall not cause, let, permit, suffer, or allow the emissions of unconfined particulate matter (PM) from any source whatsoever, including, but not limited to, vehicular movement, transportation of materials, construction, alteration, demolition or wrecking, or industrially related activities such as loading, unloading, storing, or handling, without taking reasonable precautions to prevent such emissions.

Tarmac will employ reasonable precautions to control emissions of unconfined PM. These reasonable precautions may include, but are not limited to, the following:

1. Paving and maintenance of roads, parking areas, and yards.
2. Applying water or chemicals to control emissions from such activities as demolition of buildings, grading roads, construction, and land clearing.
3. Applying asphalt, water, oil, chemicals, or other dust suppressants to unpaved roads, yards, open stockpiles, and similar activities.
4. Removing PM from roads and other paved areas under the control of the owner or operator of the facility to prevent re-entrainment, and from buildings or work areas to prevent particulate from becoming airborne.
5. Confining abrasive blasting where possible.
6. Landscaping and planting of vegetation.
7. Using hoods, fans, filters, and similar equipment to contain, capture, and/or vent PM.
8. Enclosing or covering of conveyor systems.
9. Storing all materials, coal, and petroleum coke at the plant under roof on compacted clay or concrete or in enclosed vessels.
10. Locating water supply lines, hoses, and sprinklers near all unenclosed materials to prevent unconfined PM emissions.
11. Installing tire wash for bulk transport trucks leaving the plant, to remove PM from vehicle tires before traveling on the facility's access roadways.



**ATTACHMENT TA-FI-CC3**  
**RULE APPLICABILITY ANALYSIS**

**ATTACHMENT TA-FI-CC3**  
**RULE APPLICABILITY ANALYSIS**

**FACILITY**

62-210.700(1) Excess Emissions  
62-210.700(4) Excess Emissions  
62-210.700(5) Excess Emissions  
62-210.700(6) Excess Emissions  
62-296.320(4) General Visible Emissions Std.  
62-296.320(4)(c) - Unconfined Emissions  
Dade County - See 24-17

**COAL HANDLING SYSTEM**

40 CFR 60.11(b) General NSPS Requirements  
40 CFR 60.11(c) General NSPS Requirements  
40 CFR 60.11(d) General NSPS Requirements  
40 CFR 60.12 General NSPS Requirements  
40 CFR 60.19 General NSPS Requirements  
40 CFR 60.252(c) Subpart Y  
40 CFR 60.254(a)  
40 CFR 60.254(b)(2)  
40 CFR 60.7 General NSPS Requirements  
40 CFR 60.8 General NSPS Requirements  
62-296.320(4)(a) Process Weight Table

**CLINKER HANDLING AND STORAGE**

40 CFR 60.11(b) General NSPS Requirements  
40 CFR 60.11(c) General NSPS Requirements  
40 CFR 60.11(d) General NSPS Requirements  
40 CFR 60.12 General NSPS Requirements  
40 CFR 60.19 General NSPS Requirements  
40 CFR 60.62(c) Portland Cement Plant NSPS Requirement for non-kiln, non-cooler sources  
40 CFR 60.7 General NSPS Requirements  
40 CFR 60.8 General NSPS Requirements  
62-296.320(4)(b) Visible Emissions

**FINISH MILLS**

Finish Mill #4 Only  
40 CFR 60.11(b) General NSPS Requirements  
40 CFR 60.11(c) General NSPS Requirements  
40 CFR 60.11(d) General NSPS Requirements  
40 CFR 60.12 General NSPS Requirements  
40 CFR 60.19 General NSPS Requirements  
40 CFR 60.62(c) NSPS Subpart F  
40 CFR 60.7 General NSPS Requirements  
40 CFR 60.8 General NSPS Requirements  
Finish Mills #1 - #3: 62-296.320(4)(a) Process Weight Standard

**RAW MILL AND PYROPROCESSING**

40 CFR 60.11 General NSPS Requirements  
40 CFR 60.12 General NSPS Requirements  
40 CFR 60.13(a) General NSPS Requirements  
40 CFR 60.13(b) General NSPS Requirements  
40 CFR 60.13(d)(2) General NSPS Requirements  
40 CFR 60.13(e)(1) General NSPS Requirements  
40 CFR 60.13(f) General NSPS Requirements  
40 CFR 60.13(h) General NSPS Requirements  
40 CFR 60.19 General NSPS Requirements  
40 CFR 60.62(a) NSPS Requirement for Cement Kilns  
40 CFR 60.62(b) NSPS Requirements for Cement Plant Coolers  
40 CFR 60.63(a) NSPS Requirement for Cement Kilns  
40 CFR 60.63(b) NSPS Requirement for Cement Kilns  
40 CFR 60.63(d) NSPS Requirement for Cement Kilns  
40 CFR 60.64 NSPS Requirement for Cement Kilns  
40 CFR 60.65(a) NSPS Requirement for Cement Kilns  
40 CFR 60.65(b) NSPS Requirements for Cement Plant Coolers  
40 CFR 60.65(c) NSPS Requirements for Cement Plant Coolers  
40 CFR 60.7 General NSPS Requirements  
40 CFR 60.8 General NSPS Requirements  
62-296.320(4)(a) Process Weight Table  
62-296.407 Portland Cement Plants  
62-296.507(4)(b)8 RACT Requirements for Major VOC and NO<sub>x</sub> Emitting Facilities  
40 CFR 63, Subpart LLL – Area Source Requirements for Portland Cement Industry

**RAW MATERIAL HANDLING**

Rule 62-297.620(4), F.A.C. - 5% Opacity Limit in Lieu of Stack Testing

## EMISSIONS UNIT INFORMATION

Section [1] of [5]  
Coal Handling System

### III. EMISSIONS UNIT INFORMATION

**Title V Air Operation Permit Application** - For Title V air operation permitting only, emissions units are classified as regulated, unregulated, or insignificant. If this is an application for Title V air operation permit, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each regulated and unregulated emissions unit addressed in this application for air permit. Some of the subsections comprising the Emissions Unit Information Section of the form are optional for unregulated emissions units. Each such subsection is appropriately marked. Insignificant emissions units are required to be listed at Section II, Subsection C.

**Air Construction Permit or FESOP Application** - For air construction permitting or federally enforceable state air operation permitting, emissions units are classified as either subject to air permitting or exempt from air permitting. The concept of an "unregulated emissions unit" does not apply. If this is an application for air construction permit or FESOP, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air permitting are required to be listed at Section II, Subsection C.

**Air Construction Permit and Revised/Renewal Title V Air Operation Permit Application** - Where this application is used to apply for both an air construction permit and a revised/renewal Title V air operation permit, each emissions unit is classified as either subject to air permitting or exempt from air permitting for air construction permitting purposes and as regulated, unregulated, or insignificant for Title V air operation permitting purposes. **The air construction permitting classification must be used to complete the Emissions Unit Information Section of this application for air permit.** A separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air construction permitting and insignificant emissions units are required to be listed at Section II, Subsection C.

If submitting the application form in hard copy, the number of this Emissions Unit Information Section and the total number of Emissions Unit Information Sections submitted as part of this application must be indicated in the space provided at the top of each page.

**EMISSIONS UNIT INFORMATION**

Section [1] of [5]  
Coal Handling System

**A. GENERAL EMISSIONS UNIT INFORMATION****Title V Air Operation Permit Emissions Unit Classification**

1. Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)
- ☒ The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit.
- ☐ The emissions unit addressed in this Emissions Unit Information Section is an unregulated emissions unit.

**Emissions Unit Description and Status**

1. Type of Emissions Unit Addressed in this Section: (Check one)
- ☒ This Emissions Unit Information Section addresses, as a single emissions unit, a single process or production unit, or activity, which produces one or more air pollutants and which has at least one definable emission point (stack or vent).
- ☐ This Emissions Unit Information Section addresses, as a single emissions unit, a group of process or production units and activities which has at least one definable emission point (stack or vent) but may also produce fugitive emissions.
- ☐ This Emissions Unit Information Section addresses, as a single emissions unit, one or more process or production units and activities which produce fugitive emissions only.

2. Description of Emissions Unit Addressed in this Section:  
**Coal Handling System**

3. Emissions Unit Identification Number: **001**

4. Emissions Unit Status Code: <b>C</b>	5. Commence Construction Date:	6. Initial Startup Date:	7. Emissions Unit Major Group SIC Code: <b>32</b>	8. Acid Rain Unit? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
--	--------------------------------	--------------------------	--	--

9. Package Unit:  
Manufacturer:

Model Number:

10. Generator Nameplate Rating: **MW**

11. Emissions Unit Comment:

**Emission unit consists of Coal Handling System for the Pyroprocessing Operation, including coal/petcoke feed bins, coal mill, and storage bins.**

# EMISSIONS UNIT INFORMATION

Section [1] of [5]

Coal Handling System

## Emissions Unit Control Equipment

1. Control Equipment/Method(s) Description:

Baghouses (6)

Process Enclosure

2. Control Device or Method Code(s): 018, 054

018 - Low Temp (<100°F) Fabric Filter  
054 - Process enclosed

**EMISSIONS UNIT INFORMATION**

Section [1] of [5]

Coal Handling System

**B. EMISSIONS UNIT CAPACITY INFORMATION**

(Optional for unregulated emissions units.)

**Emissions Unit Operating Capacity and Schedule**

1. Maximum Process or Throughput Rate: 190,000 TPY
2. Maximum Production Rate:
3. Maximum Heat Input Rate: million Btu/hr
4. Maximum Incineration Rate: pounds/hr tons/day
5. Requested Maximum Operating Schedule: 24 hours/day 52 weeks/year 7 days/week 8,760 hours/year
6. Operating Capacity/Schedule Comment: Maximum process rate reflects coal/petroleum coke throughput.

**EMISSIONS UNIT INFORMATION**

Section [1] of [5]

Coal Handling System

**C. EMISSION POINT (STACK/VENT) INFORMATION**

(Optional for unregulated emissions units.)

**Emission Point Description and Type**

1. Identification of Point on Plot Plan or Flow Diagram: <b>EU 001</b>		2. Emission Point Type Code: <b>3</b>	
3. Descriptions of Emission Points Comprising this Emissions Unit for VE Tracking: <b>See Attachment TA-EU1-C15.</b>			
4. ID Numbers or Descriptions of Emission Units with this Emission Point in Common:			
5. Discharge Type Code: <b>V</b>	6. Stack Height: <b>420 feet</b>	7. Exit Diameter: <b>14 feet</b>	
8. Exit Temperature: <b>176°F</b>	9. Actual Volumetric Flow Rate: <b>54,500 acfm</b>	10. Water Vapor: <b>%</b>	
11. Maximum Dry Standard Flow Rate: <b>45,245 dscfm</b>		12. Nonstack Emission Point Height: <b>feet</b>	
13. Emission Point UTM Coordinates... Zone: East (km): North (km):		14. Emission Point Latitude/Longitude... Latitude (DD/MM/SS) Longitude (DD/MM/SS)	
15. Emission Point Comment: <b>Refer to Attachment TA-EU1-C15 for point specific data. Data above reflect coal mill exit gas emitted through common stack.</b>			



**EMISSIONS UNIT INFORMATION**

Section [1] of [5]  
Coal Handling System

**D. SEGMENT (PROCESS/FUEL) INFORMATION****Segment Description and Rate:** Segment 1 of 2

1. Segment Description (Process/Fuel Type): <b>Mineral Products; Bulk Material Stockpiles: Coal.</b>		
2. Source Classification Code (SCC): <b>3-05-103-03</b>		3. SCC Units: <b>Tons Processed</b>
4. Maximum Hourly Rate: <b>30</b>	5. Maximum Annual Rate: <b>190,000</b>	6. Estimated Annual Activity Factor:
7. Maximum % Sulfur:	8. Maximum % Ash:	9. Million Btu per SCC Unit:
10. Segment Comment: <b>Maximum permitted 24-hour block average usage rate is 30 TPH. Maximum annual permitted rate is 190,000 (Permit No. 0250020-010-AC). These rates are total for coal and petroleum coke. Maximum petroleum coke usage is 20 TPH, 24-hour block average.</b>		

**Segment Description and Rate:** Segment 2 of 2

1. Segment Description (Process/Fuel Type): <b>Mineral Products; Bulk Material Conveyors; Coal.</b>		
2. Source Classification Code (SCC): <b>3-05-101-03</b>		3. SCC Units: <b>Tons Processed</b>
4. Maximum Hourly Rate: <b>30</b>	5. Maximum Annual Rate: <b>190,000</b>	6. Estimated Annual Activity Factor:
7. Maximum % Sulfur:	8. Maximum % Ash:	9. Million Btu per SCC Unit:
10. Segment Comment: <b>Maximum permitted 24-hour block average usage rate is 30 TPH. Maximum annual permitted rate is 190,000 (Permit No. 0250020-010-AC). These rates are total for coal and petroleum coke. Maximum petroleum coke usage is 20 TPH, 24-hour block average.</b>		

**Section [1] of [5]  
Coal Handling System**

### List of Pollutants Emitted by Emissions Unit

[illegible]

## EMISSIONS UNIT INFORMATION

## POLLUTANT DETAIL INFORMATION

Section [1] of [5]  
Coal Handling System

Page [1] of [2]  
Particulate Matter - Total

**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

**Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.**

1. Pollutant Emitted: <b>PM</b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>31.3 lb/hour                      45.5 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year			
6. Emission Factor: <b>See note below</b>  Reference:		7. Emissions Method Code: <b>2</b>	
8. Calculation of Emissions: <b>Includes 4.6 lb/hr and 17.7 TPY from the baghouses and 26.7 lb/hr and 27.8 TPY from fugitive PM emissions. For hourly and annual emission calculations for the baghouses, see Table 2-1 in Part B. For fugitive PM emission calculations, see Appendix A of Part B.</b>			
9. Pollutant Potential/Estimated Fugitive Emissions Comment:			

## EMISSIONS UNIT INFORMATION

Section [1] of [5]  
Coal Handling System

## POLLUTANT DETAIL INFORMATION

Page [1] of [2]  
Particulate Matter - Total

**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>PM</b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>28.0 lb/hour                      42.0 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year			
6. Emission Factor: <b>See note below</b>  Reference:		7. Emissions Method Code: <b>2</b>	
8. Calculation of Emissions: <b>Includes 4.6 lb/hr and 17.7 TPY from the baghouses and 23.4 lb/hr and 24.29 TPY from fugitive PM emissions. For hourly and annual emission calculations for the baghouses, see Table 2-1 in Part B. For fugitive PM emission calculations, see Appendix B of Part B.</b>			
9. Pollutant Potential/Estimated Fugitive Emissions Comment:			

**EMISSIONS UNIT INFORMATION**Section 1 of 5  
Coal Handling System**POLLUTANT DETAIL INFORMATION**Page 1 of 2  
Particulate Matter - Total**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS****Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.****Allowable Emissions** Allowable Emissions 1 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.0095 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>4.6 lb/hour      17.7 tons/year</b>
5. Method of Compliance: <b>EPA Method 9 Test, except EPA Method 5 for the Coal Mill (461.BF300)</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Allowable in gr/dscf, applies to baghouses only, except for Coal Mill and Coal Mill feed baghouse. Allowable for these baghouses is 0.01 gr/dscf. See Table 2-1 in Part B for calculation of potential emissions.</b>	

**Allowable Emissions** Allowable Emissions 2 of 2

1. Basis for Allowable Emissions Code: <b>RULE</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>3.59 p<sup>A.62</sup></b>	4. Equivalent Allowable Emissions: <b>29.6 lb/hour      116.7 tons/year</b>
5. Method of Compliance: <b>EPA Method 9 test.</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Applies to Coal Mill only. Calculated based on maximum 24-hour block average usage rates of 30 TPH and 190,000 TPY. However, emissions from the coal mill are controlled using a baghouse to 3.88 lb/hr and 15.3 TPY (see Table 2-1 in Part B).</b>	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: <b>lb/hour      tons/year</b>
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

## EMISSIONS UNIT INFORMATION

Section [1] of [5]  
Coal Handling System

## POLLUTANT DETAIL INFORMATION

Page [1] of [2]  
Particulate Matter - Total

**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

**Allowable Emissions** Allowable Emissions 1 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.01 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>4.6 lb/hour                      17.7 tons/year</b>
5. Method of Compliance: <b>EPA Method 9 Test, except EPA Method 5 for the Coal Mill (461.BF300)</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Applies to baghouses only. See Table 2-1 in Part B for calculation of potential emissions.</b>	

**Allowable Emissions** Allowable Emissions 2 of 2

1. Basis for Allowable Emissions Code: <b>RULE</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>3.59 p<sup>0.62</sup></b>	4. Equivalent Allowable Emissions: <b>29.6 lb/hour                      116.7 tons/year</b>
5. Method of Compliance: <b>EPA Method 9 test.</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Applies to Coal Mill only. Calculated based on maximum 24-hour block average usage rates of 30 TPH and 190,000 TPY. However, emissions from the coal mill are controlled using a baghouse to 3.88 lb/hr and 15.3 TPY (see Table 2-1 in Part B).</b>	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: <b>lb/hour                      tons/year</b>
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

## EMISSIONS UNIT INFORMATION

Section [1] of [5]  
Coal Handling System

## POLLUTANT DETAIL INFORMATION

Page [2] of [2]  
Particulate Matter – PM<sub>10</sub>

**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: PM <sub>10</sub>	2. Total Percent Efficiency of Control:
3. Potential Emissions: 14.0 lb/hour 27.4 tons/year	4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
5. Range of Estimated Fugitive Emissions (as applicable): to tons/year	
6. Emission Factor: See note below  Reference:	7. Emissions Method Code: 2
8. Calculation of Emissions: Includes 4.6 lb/hr and 17.7 TPY (same as PM) for baghouses and 9.35 lb/hr and 9.72 TPY from fugitive PM emissions. For hourly and annual emission calculations for the baghouses, see Table 2-1 in Part B. For fugitive PM emission calculations, see Appendix A of Part B.	
9. Pollutant Potential/Estimated Fugitive Emissions Comment:	



## EMISSIONS UNIT INFORMATION

Section [1] of [5]  
Coal Handling System

## POLLUTANT DETAIL INFORMATION

Page [2] of [2]  
Particulate Matter – PM<sub>10</sub>F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS

(Optional for unregulated emissions units.)

Potential/Estimated Fugitive Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>PM<sub>10</sub></b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>27.3 lb/hour                      39.2 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year			
6. Emission Factor: <b>See note below</b>  Reference:		7. Emissions Method Code: <b>2</b>	
8. Calculation of Emissions: <b>Assumes 84 percent of PM is PM<sub>10</sub> for the baghouses. Includes 3.9 lb/hr and 14.9 TPY from the baghouses and 23.4 lb/hr and 24.29 TPY from fugitive PM emissions. For hourly and annual emission calculations for the baghouses, see Table 2-1 in Part B. For fugitive PM emission calculations, see Appendix B of Part B.</b>			
9. Pollutant Potential/Estimated Fugitive Emissions Comment:			



**EMISSIONS UNIT INFORMATION**Section [1] of [5]  
Coal Handling System**POLLUTANT DETAIL INFORMATION**Page [2] of [2]  
Particulate Matter – PM<sub>10</sub>**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

**Allowable Emissions** Allowable Emissions 1 of 1

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.0095 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>4.6 lb/hour</b> <b>17.7 tons/year</b>
5. Method of Compliance: <b>EPA Method 9</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Allowable in gr/dscf, applies to baghouses only, except for Coal Mill and Coal Mill feed baghouse. Allowable for these baghouses is 0.01 gr/dscf. See Table 2-1 in Part B for calculation of potential emissions.</b>	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**EMISSIONS UNIT INFORMATION**Section [1] of [5]  
Coal Handling System**POLLUTANT DETAIL INFORMATION**Page [2] of [2]  
Particulate Matter – PM<sub>10</sub>**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions Allowable Emissions \_\_\_ of \_\_\_

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>84% of PM</b>	4. Equivalent Allowable Emissions: <b>3.9 lb/hour                      14.9 tons/year</b>
5. Method of Compliance: <b>EPA Method 9</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Applicable to baghouses only.</b>	

Allowable Emissions Allowable Emissions \_\_\_ of \_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour                      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

Allowable Emissions Allowable Emissions \_\_\_ of \_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour                      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**EMISSIONS UNIT INFORMATION**

Section [1] of [5]  
Coal Handling System

**G. VISIBLE EMISSIONS INFORMATION**

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

**Visible Emissions Limitation:** Visible Emissions Limitation 1 of 3

1. Visible Emissions Subtype: <b>VE20</b>	2. Basis for Allowable Opacity: <input checked="" type="checkbox"/> Rule <input type="checkbox"/> Other
3. Allowable Opacity: Normal Conditions: <b>20 %</b> Exceptional Conditions: % Maximum Period of Excess Opacity Allowed: min/hour	
4. Method of Compliance: <b>EPA Method 9.</b>	
5. Visible Emissions Comment: <b>Applies to all baghouses. Coal Mill baghouse subject to 40 Part 60, Subpart Y.</b>	

**Visible Emissions Limitation:** Visible Emissions Limitation 2 of 3

1. Visible Emissions Subtype: <b>VE10</b>	2. Basis for Allowable Opacity: <input type="checkbox"/> Rule <input checked="" type="checkbox"/> Other
3. Allowable Opacity: Normal Conditions: <b>10 %</b> Exceptional Conditions: % Maximum Period of Excess Opacity Allowed: min/hour	
4. Method of Compliance: <b>EPA Method 9</b>	
5. Visible Emissions Comment: <b>Permit No. 0250020-010-AC. Applies to Coal Mill baghouse only (461.BF300).</b>	

**EMISSIONS UNIT INFORMATION**

Section [1] of [5]  
Coal Handling System

**G. VISIBLE EMISSIONS INFORMATION**

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

**Visible Emissions Limitation:** Visible Emissions Limitation 3 of 3

1. Visible Emissions Subtype: <b>VE5</b>	2. Basis for Allowable Opacity: <input type="checkbox"/> Rule <input checked="" type="checkbox"/> Other
3. Allowable Opacity: Normal Conditions: <b>5 %</b> Exceptional Conditions: % Maximum Period of Excess Opacity Allowed: min/hour	
4. Method of Compliance: <b>EPA Method 9.</b>	
6. Visible Emissions Comment: <b>Permit No 0250020-010-AC. Applies to all baghouses except Coal Mill baghouse (461.BF300). Based on Rule 62-297.620(4) in lieu of stack testing.</b>	

**Visible Emissions Limitation:** Visible Emissions Limitation \_\_\_\_ of \_\_\_\_

1. Visible Emissions Subtype:	2. Basis for Allowable Opacity: <input type="checkbox"/> Rule <input type="checkbox"/> Other
3. Allowable Opacity: Normal Conditions: % Exceptional Conditions: % Maximum Period of Excess Opacity Allowed: min/hour	
4. Method of Compliance:	
5. Visible Emissions Comment:	

**EMISSIONS UNIT INFORMATION**

Section [1] of [5]

Coal Handling System

**H. CONTINUOUS MONITOR INFORMATION**

Complete if this emissions unit is or would be subject to continuous monitoring.

**Continuous Monitoring System:** Continuous Monitor \_\_ of \_\_

1. Parameter Code:	2. Pollutant(s):
3. CMS Requirement:	<input type="checkbox"/> Rule <input type="checkbox"/> Other
4. Monitor Information... Manufacturer: Model Number: Serial Number:	
5. Installation Date:	6. Performance Specification Test Date:
7. Continuous Monitor Comment:	

**Continuous Monitoring System:** Continuous Monitor \_\_ of \_\_

1. Parameter Code:	2. Pollutant(s):
3. CMS Requirement:	<input type="checkbox"/> Rule <input type="checkbox"/> Other
4. Monitor Information... Manufacturer: Model Number: Serial Number:	
5. Installation Date:	6. Performance Specification Test Date:
7. Continuous Monitor Comment:	

## EMISSIONS UNIT INFORMATION

Section [1] of [5]

Coal Handling System

### I. EMISSIONS UNIT ADDITIONAL INFORMATION

#### Additional Requirements for All Applications, Except as Otherwise Stated

1. Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input checked="" type="checkbox"/> Attached, Document ID: <b>TA-FI-C2</b> <input type="checkbox"/> Previously Submitted, Date _____
2. Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date _____
3. Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input checked="" type="checkbox"/> Attached, Document ID: <b>See Part B</b> <input type="checkbox"/> Previously Submitted, Date _____
4. Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date _____ <input checked="" type="checkbox"/> Not Applicable (construction application)
5. Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date _____ <input checked="" type="checkbox"/> Not Applicable
6. Compliance Demonstration Reports/Records <input type="checkbox"/> Attached, Document ID: _____ Test Date(s)/Pollutant(s) Tested: _____  <input type="checkbox"/> Previously Submitted, Date: _____ Test Date(s)/Pollutant(s) Tested: _____  <input type="checkbox"/> To be Submitted, Date (if known): _____ Test Date(s)/Pollutant(s) Tested: _____  <input checked="" type="checkbox"/> Not Applicable  Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7. Other Information Required by Rule or Statute <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable

**EMISSIONS UNIT INFORMATION**

Section [1] of [5]

Coal Handling System

**Additional Requirements for Air Construction Permit Applications**

1. Control Technology Review and Analysis (Rules 62-212.400(6) and 62-212.500(7), F.A.C.; 40 CFR 63.43(d) and (e)) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
2. Good Engineering Practice Stack Height Analysis (Rule 62-212.400(5)(h)6., F.A.C., and Rule 62-212.500(4)(f), F.A.C.) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
3. Description of Stack Sampling Facilities (Required for proposed new stack sampling facilities only) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable

**Additional Requirements for Title V Air Operation Permit Applications**

1. Identification of Applicable Requirements <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
2. Compliance Assurance Monitoring <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
3. Alternative Methods of Operation <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
4. Alternative Modes of Operation (Emissions Trading) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
5. Acid Rain Part Application <input type="checkbox"/> Certificate of Representation (EPA Form No. 7610-1) <input type="checkbox"/> Copy Attached, Document ID: _____ <input type="checkbox"/> Acid Rain Part (Form No. 62-210.900(1)(a)) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Repowering Extension Plan (Form No. 62-210.900(1)(a)1.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> New Unit Exemption (Form No. 62-210.900(1)(a)2.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Retired Unit Exemption (Form No. 62-210.900(1)(a)3.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Phase II NOx Compliance Plan (Form No. 62-210.900(1)(a)4.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Phase II NOx Averaging Plan (Form No. 62-210.900(1)(a)5.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input checked="" type="checkbox"/> Not Applicable

**EMISSIONS UNIT INFORMATION**

Section [1] of [5]

Coal Handling System

**Additional Requirements Comment**

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**ATTACHMENT TA-EU1-C15**

**EMISSION POINT COMMENT**

Attachment TA-EU1-C15. Summary of Stack Parameter Data for the Coal Handling System (EU 001)

Emission Unit	Baghouse ID No.	Stack Height (ft)	Stack Diameter (ft)	Exhaust Flow Rate (acfm)	Exhaust Temperature (°F)
Coal transfer	461.BF130	126	0.75 x 0.83	1,400	92
Coal transfer	461.BF230	126	0.75 x 0.84	1,400	92
Coal mill	461.BF300	420	14	54,500 <sup>a</sup>	176
Coal mill feed	461.BF350	75	1.00 x 1.25	5,500	92
Coal feeder	461.BF650	67	0.42	294	178
Coal feeder	461.BF750	67	0.42	294	178

<sup>a</sup> The coal mill vents through the plant main stack. Flow rate represents coal mill exhaust gas only.

## EMISSIONS UNIT INFORMATION

Section [2] of [5]  
Clinker Handling and Storage

### III. EMISSIONS UNIT INFORMATION

**Title V Air Operation Permit Application** - For Title V air operation permitting only, emissions units are classified as regulated, unregulated, or insignificant. If this is an application for Title V air operation permit, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each regulated and unregulated emissions unit addressed in this application for air permit. Some of the subsections comprising the Emissions Unit Information Section of the form are optional for unregulated emissions units. Each such subsection is appropriately marked. Insignificant emissions units are required to be listed at Section II, Subsection C.

**Air Construction Permit or FESOP Application** - For air construction permitting or federally enforceable state air operation permitting, emissions units are classified as either subject to air permitting or exempt from air permitting. The concept of an "unregulated emissions unit" does not apply. If this is an application for air construction permit or FESOP, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air permitting are required to be listed at Section II, Subsection C.

**Air Construction Permit and Revised/Renewal Title V Air Operation Permit Application** - Where this application is used to apply for both an air construction permit and a revised/renewal Title V air operation permit, each emissions unit is classified as either subject to air permitting or exempt from air permitting for air construction permitting purposes and as regulated, unregulated, or insignificant for Title V air operation permitting purposes. **The air construction permitting classification must be used to complete the Emissions Unit Information Section of this application for air permit.** A separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air construction permitting and insignificant emissions units are required to be listed at Section II, Subsection C.

If submitting the application form in hard copy, the number of this Emissions Unit Information Section and the total number of Emissions Unit Information Sections submitted as part of this application must be indicated in the space provided at the top of each page.

# EMISSIONS UNIT INFORMATION

Section [2] of [5]

Clinker Handling and Storage

## A. GENERAL EMISSIONS UNIT INFORMATION

### Title V Air Operation Permit Emissions Unit Classification

1. Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)
- ☒ The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit.
- ☐ The emissions unit addressed in this Emissions Unit Information Section is an unregulated emissions unit.

### Emissions Unit Description and Status

1. Type of Emissions Unit Addressed in this Section: (Check one)
- ☒ This Emissions Unit Information Section addresses, as a single emissions unit, a single process or production unit, or activity, which produces one or more air pollutants and which has at least one definable emission point (stack or vent).
- ☐ This Emissions Unit Information Section addresses, as a single emissions unit, a group of process or production units and activities which has at least one definable emission point (stack or vent) but may also produce fugitive emissions.
- ☐ This Emissions Unit Information Section addresses, as a single emissions unit, one or more process or production units and activities which produce fugitive emissions only.

2. Description of Emissions Unit Addressed in this Section:  
**Clinker Handling and Storage**

3. Emissions Unit Identification Number: **002**

4. Emissions Unit Status Code: <b>A</b>	5. Commence Construction Date:	6. Initial Startup Date:	7. Emissions Unit Major Group SIC Code: <b>32</b>	8. Acid Rain Unit? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
--	--------------------------------	--------------------------	--	--

9. Package Unit:  
Manufacturer: \_\_\_\_\_ Model Number: \_\_\_\_\_

10. Generator Nameplate Rating: \_\_\_\_\_ MW

11. Emissions Unit Comment:  
**Emission unit consists of Clinker Handling and Storage systems for the Pyroprocessing Operation and Clinker Silos 1, 2, 4, 5, 11, 12, and 18-28. Original ARMS ID Nos. Are 08 and 09.**

# EMISSIONS UNIT INFORMATION

Section [2] of [5]

Clinker Handling and Storage

## Emissions Unit Control Equipment

1. Control Equipment/Method(s) Description:

Baghouses (7) + 1 existing = 8  
Process Enclosures

2. Control Device or Method Code(s): 018, 054

## Section [2] of [5] Clinker Handling and Storage

(Optional for unregulated emissions units.)

1. Maximum Process or Throughput Rate:	<b>320 TPH (24-hour block average)</b>	
2. Maximum Production Rate:	<b>1,942,500 TPY</b>	
3. Maximum Heat Input Rate:	million Btu/hr	
4. Maximum Incineration Rate:	pounds/hr tons/day	
5. Requested Maximum Operating Schedule:	<b>24 hours/day</b> <b>52 weeks/year</b>	<b>7 days/week</b> <b>8,760 hours/year</b>
6. Operating Capacity/Schedule Comment:		

**EMISSIONS UNIT INFORMATION**

Section [2] of [5]  
Clinker Handling and Storage

**C. EMISSION POINT (STACK/VENT) INFORMATION**  
(Optional for unregulated emissions units.)

**Emission Point Description and Type**

1. Identification of Point on Plot Plan or Flow Diagram: <b>EU 002</b>		2. Emission Point Type Code: <b>3</b>	
3. Descriptions of Emission Points Comprising this Emissions Unit for VE Tracking: <b>7 baghouse stacks. See Attachment TA-EU2-C15.</b> <i>+1 existing</i> <i>8</i>			
4. ID Numbers or Descriptions of Emission Units with this Emission Point in Common:			
5. Discharge Type Code: <b>H</b>		6. Stack Height: <b>113 feet</b>	
7. Exit Diameter: <b>feet</b>			
8. Exit Temperature: <b>250°F</b>		9. Actual Volumetric Flow Rate: <b>18,700 acfm</b>	
10. Water Vapor: <b>%</b>			
11. Maximum Dry Standard Flow Rate: <b>13,906 dscfm</b>		12. Nonstack Emission Point Height: <b>feet</b>	
13. Emission Point UTM Coordinates... Zone: East (km): North (km):		14. Emission Point Latitude/Longitude... Latitude (DD/MM/SS) Longitude (DD/MM/SS)	
15. Emission Point Comment: <b>Data presented above reflects Baghouse 481.BF730. Refer to Attachment TA-EU2-C15 for stack parameters for other baghouses.</b>			

**EMISSIONS UNIT INFORMATION**

Section [2] of [5]

Clinker Handling and Storage

**D. SEGMENT (PROCESS/FUEL) INFORMATION****Segment Description and Rate:** Segment 1 of 2

1. Segment Description (Process/Fuel Type): <b>Mineral Products; Cement Manufacturing; Dry Process; Clinker Transfer.</b>		
2. Source Classification Code (SCC): <b>3-05-006-16</b>		3. SCC Units: <b>Tons Cement Produced</b>
4. Maximum Hourly Rate: <b>320</b>	5. Maximum Annual Rate: <b>1,942,500</b>	6. Estimated Annual Activity Factor:
7. Maximum % Sulfur:	8. Maximum % Ash:	9. Million Btu per SCC Unit:
10. Segment Comment: <b>Note: maximum rates reflect transfer of clinker plus slag, not cement. Maximum hourly rate is 24-hour block average.</b>		

**Segment Description and Rate:** Segment 2 of 2

1. Segment Description (Process/Fuel Type): <b>Mineral Products; Cement Manufacturing; Dry Process; Clinker Storage Silos.</b>		
2. Source Classification Code (SCC):		3. SCC Units: <b>Tons Cement Produced</b>
4. Maximum Hourly Rate: <b>320</b>	5. Maximum Annual Rate: <b>1,942,500</b>	6. Estimated Annual Activity Factor:
7. Maximum % Sulfur:	8. Maximum % Ash:	9. Million Btu per SCC Unit:
10. Segment Comment: <b>Rates refers to tons of clinker produced plus slag, not cement. Maximum hourly rate is 24-hour block average.</b>		



## Section [2] of [5] Clinker Handling and Storage

### **List of Pollutants Emitted by Emissions Unit**

[illegible]

## EMISSIONS UNIT INFORMATION

Section [2] of [5]  
Clinker Handling and Storage

## POLLUTANT DETAIL INFORMATION

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Particulate Matter - Total

**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>PM</b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>4.54 lb/hour</b> <b>19.5 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to      tons/year			
6. Emission Factor: <b>See comment.</b>  Reference:		7. Emissions Method Code: <b>0</b>	
8. Calculation of Emissions: <b>Assumed as 100 percent of PM emissions. See Table 2-2b in Part B for emission calculations.</b>			
9. Pollutant Potential/Estimated Fugitive Emissions Comment:			

## EMISSIONS UNIT INFORMATION

Section [2] of [5]  
Clinker Handling and Storage

## POLLUTANT DETAIL INFORMATION

Page [1] of [2]  
Particulate Matter - TotalF1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS

(Optional for unregulated emissions units.)

Potential/Estimated Fugitive Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>PM</b>	2. Total Percent Efficiency of Control:
3. Potential Emissions: <b>4.75 lb/hour                      20.3 tons/year</b>	4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year	
6. Emission Factor: <b>0.01 gr/dscf</b>  Reference: <b>Manufacturer Design</b>	7. Emissions Method Code: <b>0</b>
8. Calculation of Emissions: <b>See Part B, Table 2-2.</b>	
9. Pollutant Potential/Estimated Fugitive Emissions Comment:	

**EMISSIONS UNIT INFORMATION**Section [2] of [5]  
Clinker Handling and Storage**POLLUTANT DETAIL INFORMATION**Page [1] of [2]  
Particulate Matter - Total**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS****Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.****Allowable Emissions** Allowable Emissions 1 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.0095 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>3.98 lb/hour</b> <b>17.1 tons/year</b>
5. Method of Compliance: <b>EPA Method 9</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Allowable in gr/dscf applies to all baghouses except K347, K447, and F633. See Table 2-2b in Part B for potential emission calculations.</b>	

**Allowable Emissions** Allowable Emissions 2 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.01 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>0.56 lb/hour</b> <b>2.44 tons/year</b>
5. Method of Compliance: <b>EPA Method 9</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Allowable in gr/dscf applies to Baghouses K347, K447, and F633. Allowable emissions reflect the fact that baghouses K347 and K447 do not operate at the same time.</b>	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

## EMISSIONS UNIT INFORMATION

Section [2] of [5]  
Clinker Handling and Storage

## • POLLUTANT DETAIL INFORMATION

Page [1] of [2]  
Particulate Matter - Total

**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

**Allowable Emissions** Allowable Emissions 1 of 1

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.01 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>4.75 lb/hour      20.3 tons/year</b>
5. Method of Compliance: <b>EPA Method 9</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>See Table 2-2 in Part B for potential emission calculations.</b>	

**Allowable Emissions** Allowable Emissions    of   

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**Allowable Emissions** Allowable Emissions        of       

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>PM<sub>10</sub></b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>4.54 lb/hour      19.5 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to      tons/year			
6. Emission Factor: <b>See comment.</b>  Reference:		7. Emissions Method Code: <b>0</b>	
8. Calculation of Emissions: <b>Assumed as 100 percent of PM emissions. See Table 2-2b in Part B for emission calculations.</b>			
9. Pollutant Potential/Estimated Fugitive Emissions Comment:			

## EMISSIONS UNIT INFORMATION

Section [2] of [5]  
Clinker Handling and Storage

## POLLUTANT DETAIL INFORMATION

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Particulate Matter – PM<sub>10</sub>

**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>PM<sub>10</sub></b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>3.99 lb/hour</b> <b>17.1 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year			
6. Emission Factor:  Reference:		7. Emissions Method Code: <b>0</b>	
8. Calculation of Emissions: <b>Assumed as 84 percent of PM emissions. See Table 2-2 in Part B for emission calculations.</b>			
9. Pollutant Potential/Estimated Fugitive Emissions Comment:			



**EMISSIONS UNIT INFORMATION**

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Clinker Handling and Storage

**POLLUTANT DETAIL INFORMATION**

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Particulate Matter – PM<sub>10</sub>

**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

**Allowable Emissions** Allowable Emissions 1 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.0095 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>3.98 lb/hour      17.1 tons/year</b>
5. Method of Compliance: <b>EPA Method 9</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Allowable in gr/dscf applies to Baghouses K347, K447, and F633. See Table 2-2b in Part B for potential emission calculations.</b>	

**Allowable Emissions** Allowable Emissions 2 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.01 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>0.56 lb/hour      2.44 tons/year</b>
5. Method of Compliance: <b>EPA Method 9</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Allowable in gr/dscf applies to Baghouses K347, K447, and F633. Allowable emissions reflect the fact that baghouses K347 and K447 do not operate at the same time.</b>	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	



**EMISSIONS UNIT INFORMATION**Section [2] of [5]  
Clinker Handling and Storage**POLLUTANT DETAIL INFORMATION**Page [2] of [2]  
Particulate Matter - PM<sub>10</sub>**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -****ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions Allowable Emissions 1 of 1

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>84% of PM</b>	4. Equivalent Allowable Emissions: <b>3.99 lb/hour      17.1 tons/year</b>
5. Method of Compliance: <b>EPA Method 9</b>	
6. Allowable Emissions Comment (Description of Operating Method):	

Allowable Emissions Allowable Emissions    of   

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

Allowable Emissions Allowable Emissions    of   

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**EMISSIONS UNIT INFORMATION**

Section [2] of [5]

Clinker Handling and Storage

**G. VISIBLE EMISSIONS INFORMATION**

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

**Visible Emissions Limitation:** Visible Emissions Limitation 1 of 2

1. Visible Emissions Subtype: <b>VE10</b>	2. Basis for Allowable Opacity: <input type="checkbox"/> Rule <input checked="" type="checkbox"/> Other
3. Allowable Opacity: Normal Conditions: <b>10 %</b> Exceptional Conditions: % Maximum Period of Excess Opacity Allowed: min/hour	
4. Method of Compliance: <b>Annual VE test using EPA Method 9.</b>	
5. Visible Emissions Comment: <b>Based on permit No. 0250020-010-AC.</b>	

**Visible Emissions Limitation:** Visible Emissions Limitation 2 of 2

1. Visible Emissions Subtype: <b>VE05</b>	2. Basis for Allowable Opacity: <input type="checkbox"/> Rule <input checked="" type="checkbox"/> Other
3. Allowable Opacity: Normal Conditions: % Exceptional Conditions: % Maximum Period of Excess Opacity Allowed: min/hour	
4. Method of Compliance: <b>Annual VE test using EPA Method 9.</b>	
5. Visible Emissions Comment: <b>Based on Permit No. 0250020-010-AC. Based on Rule 62-297.620(4), in lieu of stack testing for PM.</b>	

**EMISSIONS UNIT INFORMATION**

Section [2] of [5]  
Clinker Handling and Storage

**H. CONTINUOUS MONITOR INFORMATION**

Complete if this emissions unit is or would be subject to continuous monitoring.

**Continuous Monitoring System:** Continuous Monitor \_\_ of \_\_

1. Parameter Code:	2. Pollutant(s):
3. CMS Requirement:	<input type="checkbox"/> Rule <input type="checkbox"/> Other
4. Monitor Information... Manufacturer: Model Number: Serial Number:	
5. Installation Date:	6. Performance Specification Test Date:
7. Continuous Monitor Comment:	

**Continuous Monitoring System:** Continuous Monitor \_\_ of \_\_

1. Parameter Code:	2. Pollutant(s):
3. CMS Requirement:	<input type="checkbox"/> Rule <input type="checkbox"/> Other
4. Monitor Information... Manufacturer: Model Number: Serial Number:	
5. Installation Date:	6. Performance Specification Test Date:
7. Continuous Monitor Comment:	

**EMISSIONS UNIT INFORMATION**

Section [2] of [5]  
Clinker Handling and Storage

**I. EMISSIONS UNIT ADDITIONAL INFORMATION****Additional Requirements for All Applications, Except as Otherwise Stated**

1. Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input checked="" type="checkbox"/> Attached, Document ID: <b>TA-FI-C2</b> <input type="checkbox"/> Previously Submitted, Date _____
2. Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date _____
3. Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input checked="" type="checkbox"/> Attached, Document ID: <b>See Part B</b> <input type="checkbox"/> Previously Submitted, Date _____
4. Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date _____ <input checked="" type="checkbox"/> Not Applicable (construction application)
5. Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date _____ <input checked="" type="checkbox"/> Not Applicable
6. Compliance Demonstration Reports/Records <input type="checkbox"/> Attached, Document ID: _____ Test Date(s)/Pollutant(s) Tested: _____ <input type="checkbox"/> Previously Submitted, Date: _____ Test Date(s)/Pollutant(s) Tested: _____ <input type="checkbox"/> To be Submitted, Date (if known): _____ Test Date(s)/Pollutant(s) Tested: _____ <input checked="" type="checkbox"/> Not Applicable Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7. Other Information Required by Rule or Statute <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable

## EMISSIONS UNIT INFORMATION

Section [2] of [5]  
Clinker Handling and Storage

### Additional Requirements for Air Construction Permit Applications

1. Control Technology Review and Analysis (Rules 62-212.400(6) and 62-212.500(7), F.A.C.; 40 CFR 63.43(d) and (e)) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
2. Good Engineering Practice Stack Height Analysis (Rule 62-212.400(5)(h)6., F.A.C., and Rule 62-212.500(4)(f), F.A.C.) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
3. Description of Stack Sampling Facilities (Required for proposed new stack sampling facilities only) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable

### Additional Requirements for Title V Air Operation Permit Applications

1. Identification of Applicable Requirements <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
2. Compliance Assurance Monitoring <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
3. Alternative Methods of Operation <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
4. Alternative Modes of Operation (Emissions Trading) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
5. Acid Rain Part Application <input type="checkbox"/> Certificate of Representation (EPA Form No. 7610-1) <input type="checkbox"/> Copy Attached, Document ID: _____ <input type="checkbox"/> Acid Rain Part (Form No. 62-210.900(1)(a)) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Repowering Extension Plan (Form No. 62-210.900(1)(a)1.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> New Unit Exemption (Form No. 62-210.900(1)(a)2.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Retired Unit Exemption (Form No. 62-210.900(1)(a)3.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Phase II NOx Compliance Plan (Form No. 62-210.900(1)(a)4.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Phase II NOx Averaging Plan (Form No. 62-210.900(1)(a)5.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input checked="" type="checkbox"/> Not Applicable

**EMISSIONS UNIT INFORMATION**

Section [2] of [5]

Clinker Handling and Storage

**Additional Requirements Comment**

--

**ATTACHMENT TA-EU2-C15**  
**EMISSION POINT COMMENT**

Attachment TA-EU2-C15. Summary of Stack Parameter Data for the Clinker Handling and Storage System (EU 002)

Emission Unit	Baghouse ID No.	Stack Height (ft)	Vent Size (in)	Exhaust Flow Rate (acfm)	Exhaust Temperature (°F)
<del>Clinker transfer</del>	<del>K347</del>	<del>160</del>	<del>1.0<sup>a</sup></del>	<del>5,000</del>	<del>77</del>
<del>Clinker transfer</del>	<del>K447</del>	<del>160</del>	<del>1.0<sup>a</sup></del>	<del>5,000</del>	<del>77</del>
Clinker silos 21-23 and 26-28	K633	130	1.0 <sup>a</sup>	1,500	77
Clinker transfer	441.BF540	53	12 x 15	4,600	250
Clinker silo	481.BF140	185	19 x 13	12,000	250
Clinker transfer	481.BF540	44	12 x 15	4,700	250
Clinker bins	481.BF330	103	16 x 19	6,100	250
Clinker transfer	481.BF640	42	12 x 15	4,700	250
Clinker transfer	481.BF730	113	23 x 33	18,700	250
Clinker transfer	481.BF930	113	20 x 30	15,000	250

see 2/2/05  
Application  
revision

<sup>a</sup>Diameter of round stack.



## EMISSIONS UNIT INFORMATION

Section [3] of [5]

Finish Mill Nos. 1, 2, 3, and 4

### III. EMISSIONS UNIT INFORMATION

**Title V Air Operation Permit Application** - For Title V air operation permitting only, emissions units are classified as regulated, unregulated, or insignificant. If this is an application for Title V air operation permit, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each regulated and unregulated emissions unit addressed in this application for air permit. Some of the subsections comprising the Emissions Unit Information Section of the form are optional for unregulated emissions units. Each such subsection is appropriately marked. Insignificant emissions units are required to be listed at Section II, Subsection C.

**Air Construction Permit or FESOP Application** - For air construction permitting or federally enforceable state air operation permitting, emissions units are classified as either subject to air permitting or exempt from air permitting. The concept of an "unregulated emissions unit" does not apply. If this is an application for air construction permit or FESOP, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air permitting are required to be listed at Section II, Subsection C.

**Air Construction Permit and Revised/Renewal Title V Air Operation Permit Application** - Where this application is used to apply for both an air construction permit and a revised/renewal Title V air operation permit, each emissions unit is classified as either subject to air permitting or exempt from air permitting for air construction permitting purposes and as regulated, unregulated, or insignificant for Title V air operation permitting purposes. **The air construction permitting classification must be used to complete the Emissions Unit Information Section of this application for air permit.** A separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air construction permitting and insignificant emissions units are required to be listed at Section II, Subsection C.

If submitting the application form in hard copy, the number of this Emissions Unit Information Section and the total number of Emissions Unit Information Sections submitted as part of this application must be indicated in the space provided at the top of each page.

**EMISSIONS UNIT INFORMATION**

Section [3] of [5]

Finish Mill Nos. 1, 2, 3, and 4

**A. GENERAL EMISSIONS UNIT INFORMATION****Title V Air Operation Permit Emissions Unit Classification**

1. Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)

☒ The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit.

☐ The emissions unit addressed in this Emissions Unit Information Section is an unregulated emissions unit.

**Emissions Unit Description and Status**

1. Type of Emissions Unit Addressed in this Section: (Check one)

☐ This Emissions Unit Information Section addresses, as a single emissions unit, a single process or production unit, or activity, which produces one or more air pollutants and which has at least one definable emission point (stack or vent).

☒ This Emissions Unit Information Section addresses, as a single emissions unit, a group of process or production units and activities which has at least one definable emission point (stack or vent) but may also produce fugitive emissions.

☐ This Emissions Unit Information Section addresses, as a single emissions unit, one or more process or production units and activities which produce fugitive emissions only.

2. Description of Emissions Unit Addressed in this Section:

**Finish Mill Nos. 1, 2, 3, and 4**

3. Emissions Unit Identification Number: **003**

4. Emissions  
Unit Status  
Code:  
**C**

5. Commence  
Construction  
Date:

6. Initial  
Startup  
Date:

7. Emissions Unit  
Major Group  
SIC Code:  
**32**

8. Acid Rain Unit?  
☐ Yes  
☒ No

9. Package Unit:

Manufacturer:

Model Number:

10. Generator Nameplate Rating: **MW**

11. Emissions Unit Comment:

**Emission unit consists of Finish Mill Nos. 1, 2, 3, and 4. The original Arms ID Nos. for the Finish Mill Nos. 1, 2, 3, and 4 are 010, 011, 012, and 013, respectively.**

## EMISSIONS UNIT INFORMATION

Section [3] of [5]

Finish Mill Nos. 1, 2, 3, and 4

### Emissions Unit Control Equipment

1. Control Equipment/Method(s) Description:

Baghouses (12)

Process Enclosure

2. Control Device or Method Code(s): 018, 054

**Section [3] of [5]  
Finish Mill Nos. 1, 2, 3, and 4**

**(Optional for unregulated emissions units.)**

1. Maximum Process or Throughput Rate:	<b>274 TPH (24-hour block average)</b>	
2. Maximum Production Rate:	<b>2,400,240 TPY</b>	
3. Maximum Heat Input Rate:	million Btu/hr	
4. Maximum Incineration Rate:	pounds/hr tons/day	
5. Requested Maximum Operating Schedule:	24 hours/day 52 weeks/year	7 days/week 8,760 hours/year
6. Operating Capacity/Schedule Comment:	<b>Individual capacities:</b> <ul style="list-style-type: none"> <li>• Finish Mill No. 1 - 25 TPH</li> <li>• Finish Mill No. 2 - 25 TPH</li> <li>• Finish Mill No. 3 - 84 TPH</li> <li>• Finish Mill No. 4 - <u>140 TPH</u> 274 TPH</li> </ul>	

**EMISSIONS UNIT INFORMATION**

Section [3] of [5]

Finish Mill Nos. 1, 2, 3, and 4

**C. EMISSION POINT (STACK/VENT) INFORMATION**

(Optional for unregulated emissions units.)

**Emission Point Description and Type**

1. Identification of Point on Plot Plan or Flow Diagram: <b>EU 003</b>		2. Emission Point Type Code: <b>3</b>	
3. Descriptions of Emission Points Comprising this Emissions Unit for VE Tracking: <b>8 baghouses stacks. See Attachment TA-EU3-C15.</b>			
4. ID Numbers or Descriptions of Emission Units with this Emission Point in Common:			
5. Discharge Type Code: <b>V</b>	6. Stack Height: <b>85 feet</b>	7. Exit Diameter: <b>4.50 feet</b>	
8. Exit Temperature: <b>169°F</b>	9. Actual Volumetric Flow Rate: <b>77,800 acfm</b>	10. Water Vapor: <b>%</b>	
11. Maximum Dry Standard Flow Rate: <b>65,307 dscfm</b>		12. Nonstack Emission Point Height: <b>feet</b>	
13. Emission Point UTM Coordinates... Zone: East (km): North (km):		14. Emission Point Latitude/Longitude... Latitude (DD/MM/SS) Longitude (DD/MM/SS)	
15. Emission Point Comment: <b>Stack data representative of O-Sepa Separator baghouse stack on Finish Mill No. 3 (Equipment ID No. 533.BF340). Refer to Attachment TA-EU3-C15 for stack parameters for other baghouses.</b>			

**EMISSIONS UNIT INFORMATION**

Section [3] of [5]

Finish Mill Nos. 1, 2, 3, and 4

**D. SEGMENT (PROCESS/FUEL) INFORMATION****Segment Description and Rate:** Segment 1 of 1

1. Segment Description (Process/Fuel Type): <b>Mineral Products; Cement Manufacturing; Dry Process; Clinker Grinding.</b>		
2. Source Classification Code (SCC): <b>3-05-006-17</b>		3. SCC Units: <b>Tons Cement Produced</b>
4. Maximum Hourly Rate: <b>274</b>	5. Maximum Annual Rate: <b>2,400,240</b>	6. Estimated Annual Activity Factor:
7. Maximum % Sulfur:	8. Maximum % Ash:	9. Million Btu per SCC Unit:
10. Segment Comment: <b>Maximum annual rate based on cement production equivalent to 1,942,500 TPY clinker. Maximum hourly rate is 24-hour block average.</b>		

**Segment Description and Rate:** Segment    of   

1. Segment Description (Process/Fuel Type):		
2. Source Classification Code (SCC):		3. SCC Units:
4. Maximum Hourly Rate:	5. Maximum Annual Rate:	6. Estimated Annual Activity Factor:
7. Maximum % Sulfur:	8. Maximum % Ash:	9. Million Btu per SCC Unit:
10. Segment Comment:		

**Section [3] of [5]  
Finish Mill Nos. 1, 2, 3, and 4**

### **List of Pollutants Emitted by Emissions Unit**

[illegible]

## EMISSIONS UNIT INFORMATION

## POLLUTANT DETAIL INFORMATION

Section [3] of [5]

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Finish Mill Nos. 1, 2, 3, and 4

Particulate Matter - Total

**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>PM</b>	2. Total Percent Efficiency of Control:
3. Potential Emissions: <b>18.0 lb/hour</b> <b>78.9 tons/year</b>	4. Synthetically Limited? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
5. Range of Estimated Fugitive Emissions (as applicable): to      tons/year	
6. Emission Factor: <b>See comment.</b>  Reference:	7. Emissions Method Code: <b>0</b>
8. Calculation of Emissions: <b>See Part B, Table 2-3b.</b>	
9. Pollutant Potential/Estimated Fugitive Emissions Comment:	



**EMISSIONS UNIT INFORMATION**Section [3] of [5]  
Finish Mill Nos. 1, 2, 3, and 4**POLLUTANT DETAIL INFORMATION**Page [1] of [2]  
Particulate Matter - Total**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>PM</b>	2. Total Percent Efficiency of Control:
3. Potential Emissions: <b>18.3 lb/hour                      80.1 tons/year</b>	4. Synthetically Limited? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year	
6. Emission Factor: <b>See Part B, Table 2-3</b>  Reference:	7. Emissions Method Code: <b>0</b>
8. Calculation of Emissions: <b>See Part B, Table 2-3.</b>	
9. Pollutant Potential/Estimated Fugitive Emissions Comment:	

**EMISSIONS UNIT INFORMATION****POLLUTANT DETAIL INFORMATION**

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Finish Mill Nos. 1, 2, 3, and 4

Particulate Matter - Total

**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

**Allowable Emissions** Allowable Emissions 1 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.01 gr/acf</b>	4. Equivalent Allowable Emissions: <b>12.7 lb/hour      55.6 tons/year</b>
5. Method of Compliance: <b>EPA Method 9.</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Applies to all baghouses except Finish Mill No. 3 Baghouse 533.BF340.</b>	

**Allowable Emissions** Allowable Emissions 2 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.0095 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>5.32 lb/hour      23.29 tons/year</b>
5. Method of Compliance: <b>EPA Method 9.</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Permit limit applies to Finish Mill No. 3, Baghouse 533.BF340 only.</b>	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

## EMISSIONS UNIT INFORMATION

Section [3] of [5]  
Finish Mill Nos. 1, 2, 3, and 4

## POLLUTANT DETAIL INFORMATION

Page [1] of [2]  
Particulate Matter - Total

**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

**Allowable Emissions** Allowable Emissions 1 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.01 gr/lacf</b>	4. Equivalent Allowable Emissions: <b>12.7 lb/hour      55.58 tons/year</b>
5. Method of Compliance: <b>EPA Method 9.</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Applies to all baghouses except Finish Mill No. 3 baghouse 533.BF340.</b>	

**Allowable Emissions** Allowable Emissions 2 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.01 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>5.60 lb/hour      24.52 tons/year</b>
5. Method of Compliance: <b>EPA Method 9.</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Permit limit applies to Finish Mill No. 3, baghouse 533.BF340 only.</b>	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: <b>lb/hour      tons/year</b>
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

## EMISSIONS UNIT INFORMATION

## POLLUTANT DETAIL INFORMATION

Section [3] of [5]

Page [2] of [2]

Finish Mill Nos. 1, 2, 3, and 4

Particulate Matter – PM<sub>10</sub>F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS

(Optional for unregulated emissions units.)

Potential/Estimated Fugitive Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>PM<sub>10</sub></b>	2. Total Percent Efficiency of Control:
3. Potential Emissions: <b>18.0 lb/hour</b> 78.9 tons/year	4. Synthetically Limited? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
5. Range of Estimated Fugitive Emissions (as applicable): to      tons/year	
6. Emission Factor: <b>See comment.</b>  Reference:	7. Emissions Method Code: <b>0</b>
8. Calculation of Emissions: <b>See Part B, Table 2-3b.</b>	
9. Pollutant Potential/Estimated Fugitive Emissions Comment:	

## EMISSIONS UNIT INFORMATION

Section [3] of [5]  
Finish Mill Nos. 1, 2, 3, and 4

## POLLUTANT DETAIL INFORMATION

Page [2] of [2]  
Particulate Matter – PM<sub>10</sub>

**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: PM <sub>10</sub>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: 15.37 lb/hour                      67.3 tons/year		4. Synthetically Limited? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year			
6. Emission Factor:  Reference:		7. Emissions Method Code: 0	
8. Calculation of Emissions: Assumed 84 percent of PM emissions; see Part B, Table 2-3.			
9. Pollutant Potential/Estimated Fugitive Emissions Comment:			

## EMISSIONS UNIT INFORMATION

## POLLUTANT DETAIL INFORMATION

Section [3] of [5]

Page [2] of [2]

Finish Mill Nos. 1, 2, 3, and 4

Particulate Matter – PM<sub>10</sub>F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions Allowable Emissions 1 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.01 gr/acf</b>	4. Equivalent Allowable Emissions: <b>12.7 lb/hour</b> <b>55.6 tons/year</b>
5. Method of Compliance: <b>EPA Method 9.</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Applies to all baghouses except Finish Mill No. 3 Baghouse 533.BF340.</b>	

Allowable Emissions Allowable Emissions 2 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.0095 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>5.32 lb/hour</b> <b>23.29 tons/year</b>
5. Method of Compliance: <b>EPA Method 9.</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Permit limit applies to Finish Mill No. 3, Baghouse 533.BF340 only.</b>	

Allowable Emissions Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**EMISSIONS UNIT INFORMATION**Section [3] of [5]  
Finish Mill Nos. 1, 2, 3, and 4**POLLUTANT DETAIL INFORMATION**Page [2] of [2]  
Particulate Matter – PM<sub>10</sub>**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

**Allowable Emissions** Allowable Emissions 1 of 1

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>84% of PM</b>	4. Equivalent Allowable Emissions: <b>15.37lb/hour      67.3 tons/year</b>
5. Method of Compliance: <b>EPA Method 9.</b>	
6. Allowable Emissions Comment (Description of Operating Method):	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**EMISSIONS UNIT INFORMATION**

Section [3] of [5]

Finish Mill Nos. 1, 2, 3, and 4

**G. VISIBLE EMISSIONS INFORMATION**

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

**Visible Emissions Limitation:** Visible Emissions Limitation 1 of 3

1. Visible Emissions Subtype: <b>VE05</b>	2. Basis for Allowable Opacity: <input type="checkbox"/> Rule <input checked="" type="checkbox"/> Other
3. Allowable Opacity: Normal Conditions:                      %      Exceptional Conditions:                      % Maximum Period of Excess Opacity Allowed:                      min/hour	
4. Method of Compliance: <b>Annual visible emissions test using EPA Method 9.</b>	
7. Visible Emissions Comment: <b>BACT determination from Permit PSD-FL-236 for Finish Mill No. 4 only. BACT limit is more limiting than NSPS standard [40 CFR 60.62(c)] of 10 percent. Also applicable to all baghouses per Rule 62-620(4) in lieu of stack testing.</b>	

**Visible Emissions Limitation:** Visible Emissions Limitation 2 of 3

1. Visible Emissions Subtype: <b>VE10</b>	2. Basis for Allowable Opacity: <input checked="" type="checkbox"/> Rule <input type="checkbox"/> Other
3. Allowable Opacity: Normal Conditions:                      10 %      Exceptional Conditions:                      % Maximum Period of Excess Opacity Allowed:                      min/hour	
4. Method of Compliance: <b>Annual visible emissions test using EPA Method 9.</b>	
5. Visible Emissions Comment: <b>40 CFR 60.62(c) NSPS, applicable to Finish Mill No. 4. 40 CFR 63.1347 MACT, applicable to Finish Mill No. 3.</b>	



**EMISSIONS UNIT INFORMATION**

Section [3] of [5]

Finish Mill Nos. 1, 2, 3, and 4

**G. VISIBLE EMISSIONS INFORMATION**

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

**Visible Emissions Limitation:** Visible Emissions Limitation 3 of 3

1. Visible Emissions Subtype: <b>VE20</b>	2. Basis for Allowable Opacity: <input type="checkbox"/> Rule <input checked="" type="checkbox"/> Other
3. Allowable Opacity: Normal Conditions: <b>20 %</b> Exceptional Conditions: % Maximum Period of Excess Opacity Allowed: min/hour	
4. Method of Compliance: <b>Annual visible emissions test using EPA Method 9.</b>	
8. Visible Emissions Comment: <b>Applies to Finish Mill Nos. 1 and 2. Rule 62-296.320(4)(b).</b>	

**Visible Emissions Limitation:** Visible Emissions Limitation \_\_\_ of \_\_\_

1. Visible Emissions Subtype:	2. Basis for Allowable Opacity: <input type="checkbox"/> Rule <input type="checkbox"/> Other
3. Allowable Opacity: Normal Conditions: % Exceptional Conditions: % Maximum Period of Excess Opacity Allowed: min/hour	
4. Method of Compliance:	
6. Visible Emissions Comment:	

**EMISSIONS UNIT INFORMATION**

Section [3] of [5]

Finish Mill Nos. 1, 2, 3, and 4

**H. CONTINUOUS MONITOR INFORMATION****Complete if this emissions unit is or would be subject to continuous monitoring.****Continuous Monitoring System:** Continuous Monitor \_\_ of \_\_

1. Parameter Code:	2. Pollutant(s):
3. CMS Requirement:	<input type="checkbox"/> Rule <input type="checkbox"/> Other
4. Monitor Information...	
Manufacturer:	Serial Number:
Model Number:	
5. Installation Date:	6. Performance Specification Test Date:
7. Continuous Monitor Comment:	

**Continuous Monitoring System:** Continuous Monitor \_\_\_\_ of \_\_\_\_

1. Parameter Code:	2. Pollutant(s):
3. CMS Requirement:	<input type="checkbox"/> Rule <input type="checkbox"/> Other
4. Monitor Information...	
Manufacturer:	Serial Number:
Model Number:	
5. Installation Date:	6. Performance Specification Test Date:
7. Continuous Monitor Comment:	

## EMISSIONS UNIT INFORMATION

Section [3] of [5]  
Finish Mill Nos. 1, 2, 3, and 4

### I. EMISSIONS UNIT ADDITIONAL INFORMATION

#### Additional Requirements for All Applications, Except as Otherwise Stated

1. Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input checked="" type="checkbox"/> Attached, Document ID: <b>TA-EU3-11</b> <input type="checkbox"/> Previously Submitted, Date _____
2. Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date _____
3. Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input checked="" type="checkbox"/> Attached, Document ID: <b>See Part B</b> <input type="checkbox"/> Previously Submitted, Date _____
4. Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date _____ <input checked="" type="checkbox"/> Not Applicable (construction application)
5. Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date _____ <input checked="" type="checkbox"/> Not Applicable
6. Compliance Demonstration Reports/Records <input type="checkbox"/> Attached, Document ID: _____ Test Date(s)/Pollutant(s) Tested: _____ <input type="checkbox"/> Previously Submitted, Date: _____ Test Date(s)/Pollutant(s) Tested: _____ <input type="checkbox"/> To be Submitted, Date (if known): _____ Test Date(s)/Pollutant(s) Tested: _____ <input checked="" type="checkbox"/> Not Applicable  Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7. Other Information Required by Rule or Statute <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable

**EMISSIONS UNIT INFORMATION**

Section [3] of [5]

Finish Mill Nos. 1, 2, 3, and 4

**Additional Requirements for Air Construction Permit Applications**

1. Control Technology Review and Analysis (Rules 62-212.400(6) and 62-212.500(7), F.A.C.; 40 CFR 63.43(d) and (e)) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
2. Good Engineering Practice Stack Height Analysis (Rule 62-212.400(5)(h)6., F.A.C., and Rule 62-212.500(4)(f), F.A.C.) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
3. Description of Stack Sampling Facilities (Required for proposed new stack sampling facilities only) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable

**Additional Requirements for Title V Air Operation Permit Applications**

1. Identification of Applicable Requirements <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
2. Compliance Assurance Monitoring <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
3. Alternative Methods of Operation <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
4. Alternative Modes of Operation (Emissions Trading) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
5. Acid Rain Part Application <input type="checkbox"/> Certificate of Representation (EPA Form No. 7610-1) <input type="checkbox"/> Copy Attached, Document ID: _____ <input type="checkbox"/> Acid Rain Part (Form No. 62-210.900(1)(a)) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Repowering Extension Plan (Form No. 62-210.900(1)(a)1.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> New Unit Exemption (Form No. 62-210.900(1)(a)2.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Retired Unit Exemption (Form No. 62-210.900(1)(a)3.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Phase II NOx Compliance Plan (Form No. 62-210.900(1)(a)4.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Phase II NOx Averaging Plan (Form No. 62-210.900(1)(a)5.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input checked="" type="checkbox"/> Not Applicable

**EMISSIONS UNIT INFORMATION**

Section [3] of [5]

Finish Mill Nos. 1, 2, 3, and 4

**Additional Requirements Comment**

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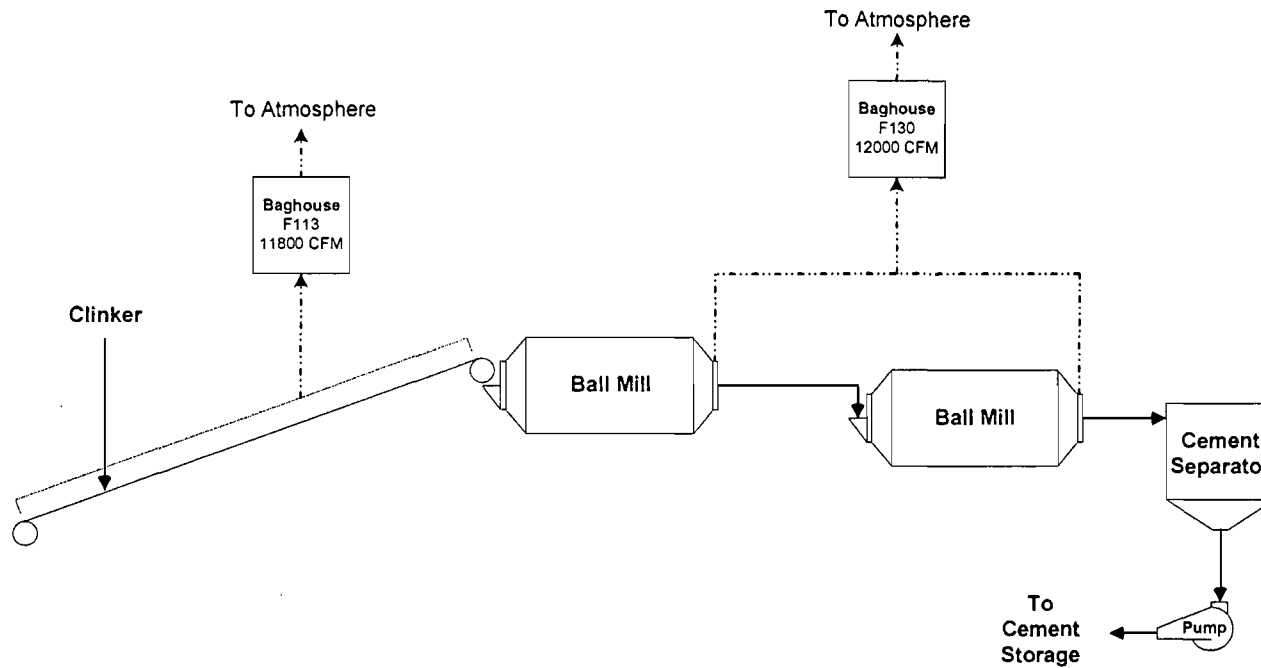
**ATTACHMENT TA-EU3-C15**  
**EMISSION POINT COMMENT**

## Attachment TA-EU3-C15. Summary of Stack Parameter Data for the Finish Mills (EU 003)

Emission Unit	Baghouse ID No.	Stack Height (ft)	Stack Diameter (ft)	Exhaust Flow Rate (acfm)	Exhaust Temperature (°F)
Finish Mill No. 1 Baghouse	F113	106	1.00	11,800	110
Finish Mill No. 1 Baghouse	F130	106	1.00	12,000	110
Finish Mill No. 2 Baghouse	F213	106	1.00	11,800	110
Finish Mill No. 2 Baghouse	F230	106	1.00	12,000	110
Finish Mill No. 3 Baghouse	F330	106	1.50	20,000	110
Finish Mill No. 3 Baghouse	F332	106	1.50	13,500	110
Finish Mill No. 3 Baghouse	533.BF340	84.6	4.50	77,800	169
Finish Mill No. 4 Baghouse	F432	106	2.00	17,000	110
Finish Mill No. 4 Baghouse	F605	106	2.00	4,000	110
Finish Mill No. 4 Baghouse	F603	106	1.00	8,000	110
Finish Mill No. 4 Baghouse	F430	106	1.00	30,000	110
Finish Mill No. 4 Baghouse	F604	106	1.00	8,000	110

**ATTACHMENT TA-EU3-I1**  
**PROCESS FLOW DIAGRAMS**





Finish Mill #1 [EU-010]

DESCRIPTION

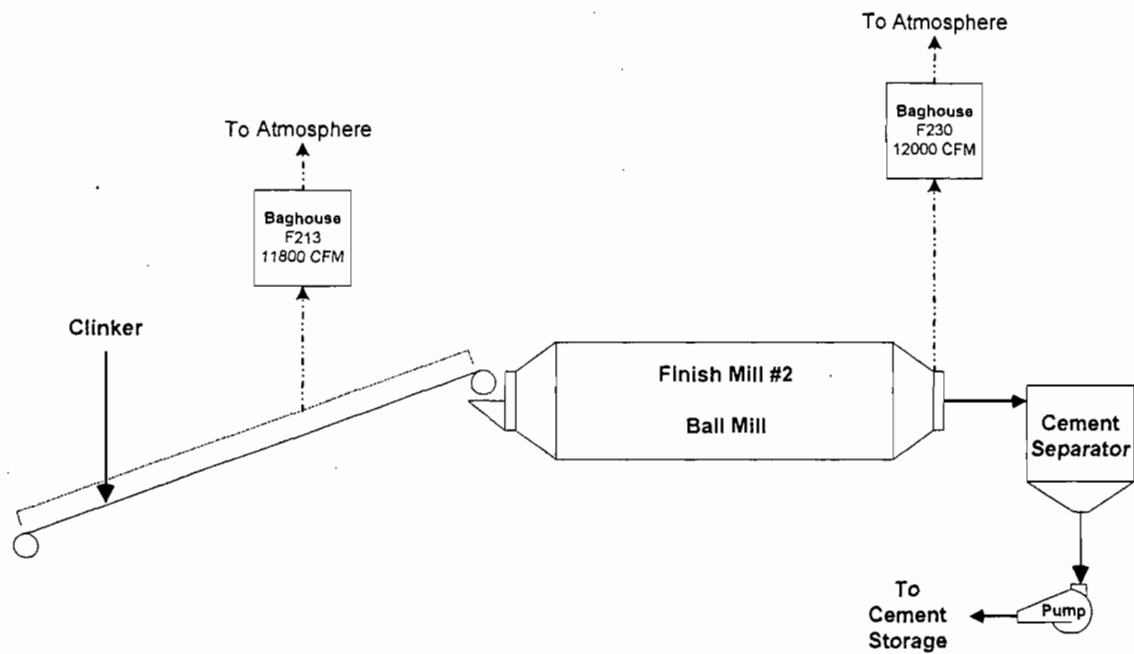
**FACILITY SCHEMATICS  
EMISSION UNITS**

TITLE: **PENNSUCO CEMENT**

FILENAME: TARMAC-TITLE V.VSD

LAST REVISION DATE: 9/24/2003

**Tarmac**   
A Titan America Business



Finish Mill #2 [EU-011]

DESCRIPTION

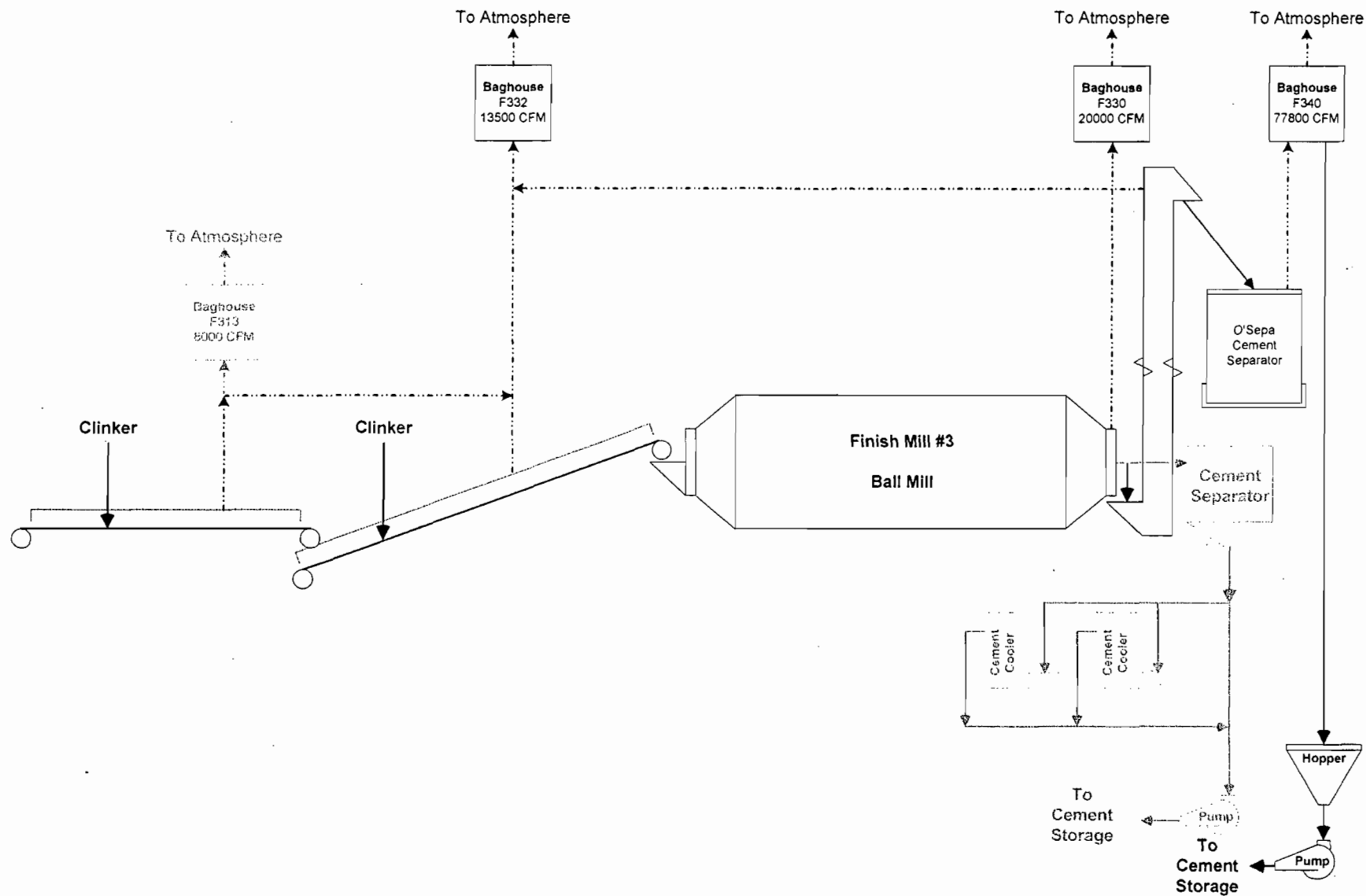
**FACILITY SCHEMATICS  
EMISSION UNITS**

TITLE: **PENNSUCO CEMENT**

FILENAME: TARMAC-TITLE V.VSD

LAST REVISION DATE: 9/24/2003

**Tarmac**   
A Titan America Business



Finish Mill #3 [EU-012]

DESCRIPTION

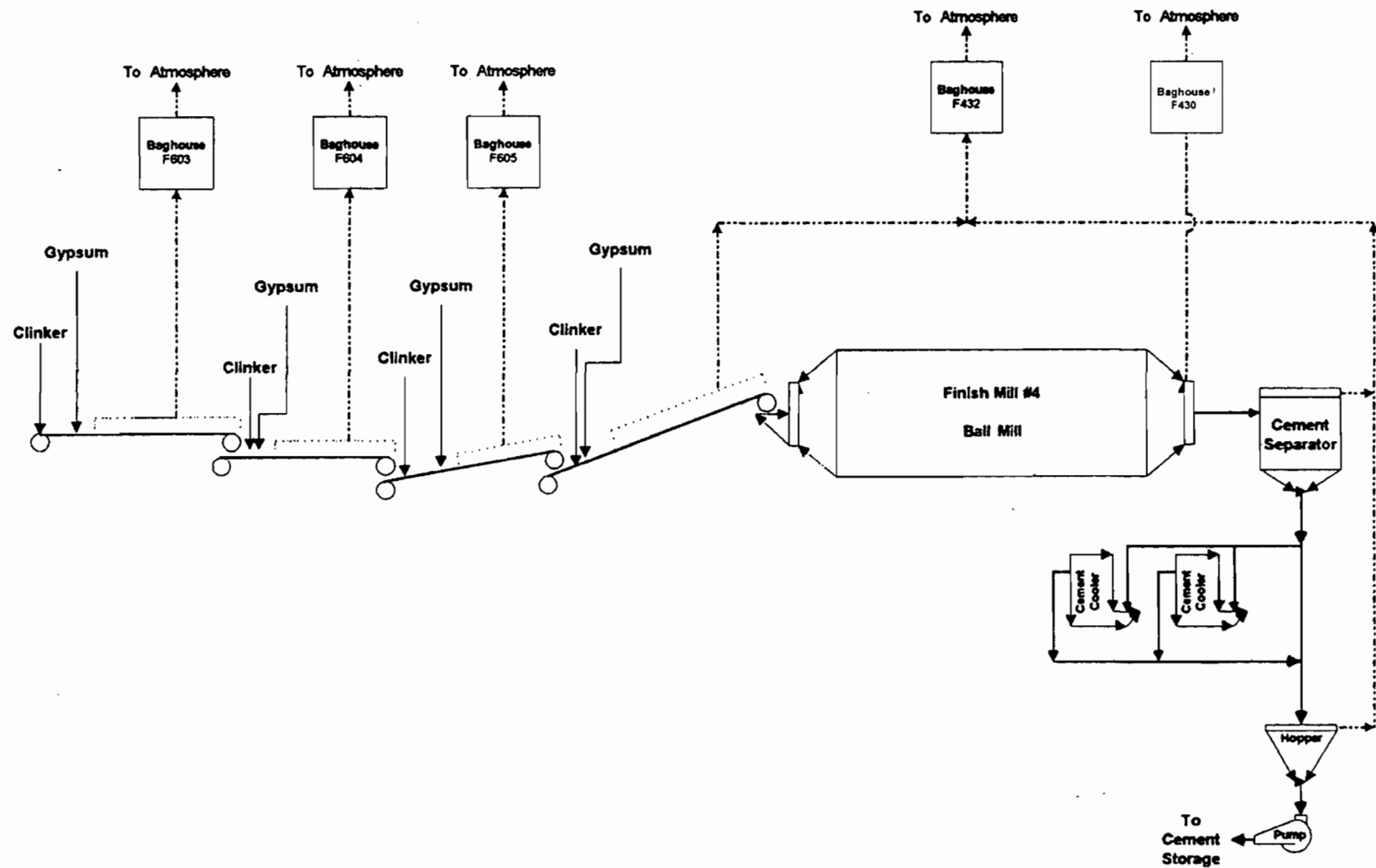
FACILITY SCHEMATICS  
EMISSION UNITS

TITLE: PENNSUCO CEMENT

FILENAME: TARMAC-TITLE V.VSD

LAST REVISION DATE: 9/24/2003

**Tarmac**  
A Titan America Business



Attachment TA-EU3-I1  
 Process Flow Diagram – Finish Mill No. 4  
 Tarmac America, Medley, FL

Source: Golder, 2004.



## EMISSIONS UNIT INFORMATION

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

### III. EMISSIONS UNIT INFORMATION

**Title V Air Operation Permit Application** - For Title V air operation permitting only, emissions units are classified as regulated, unregulated, or insignificant. If this is an application for Title V air operation permit, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each regulated and unregulated emissions unit addressed in this application for air permit. Some of the subsections comprising the Emissions Unit Information Section of the form are optional for unregulated emissions units. Each such subsection is appropriately marked. Insignificant emissions units are required to be listed at Section II, Subsection C.

**Air Construction Permit or FESOP Application** - For air construction permitting or federally enforceable state air operation permitting, emissions units are classified as either subject to air permitting or exempt from air permitting. The concept of an "unregulated emissions unit" does not apply. If this is an application for air construction permit or FESOP, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air permitting are required to be listed at Section II, Subsection C.

**Air Construction Permit and Revised/Renewal Title V Air Operation Permit Application** - Where this application is used to apply for both an air construction permit and a revised/renewal Title V air operation permit, each emissions unit is classified as either subject to air permitting or exempt from air permitting for air construction permitting purposes and as regulated, unregulated, or insignificant for Title V air operation permitting purposes. **The air construction permitting classification must be used to complete the Emissions Unit Information Section of this application for air permit.** A separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air construction permitting and insignificant emissions units are required to be listed at Section II, Subsection C.

If submitting the application form in hard copy, the number of this Emissions Unit Information Section and the total number of Emissions Unit Information Sections submitted as part of this application must be indicated in the space provided at the top of each page.

**EMISSIONS UNIT INFORMATION**

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

**A. GENERAL EMISSIONS UNIT INFORMATION****Title V Air Operation Permit Emissions Unit Classification**

1. Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)

☒ The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit.

☐ The emissions unit addressed in this Emissions Unit Information Section is an unregulated emissions unit.

**Emissions Unit Description and Status**

1. Type of Emissions Unit Addressed in this Section: (Check one)

☒ This Emissions Unit Information Section addresses, as a single emissions unit, a single process or production unit, or activity, which produces one or more air pollutants and which has at least one definable emission point (stack or vent).

☐ This Emissions Unit Information Section addresses, as a single emissions unit, a group of process or production units and activities which has at least one definable emission point (stack or vent) but may also produce fugitive emissions.

☐ This Emissions Unit Information Section addresses, as a single emissions unit, one or more process or production units and activities which produce fugitive emissions only.

2. Description of Emissions Unit Addressed in this Section:

**Raw Mill and Pyroprocessing Unit**

3. Emissions Unit Identification Number: **005**

4. Emissions  
Unit Status  
Code:  
**C**

5. Commence  
Construction  
Date:

6. Initial  
Startup  
Date:

7. Emissions Unit  
Major Group  
SIC Code:  
**32**

8. Acid Rain Unit?  
☐ Yes  
☒ No

9. Package Unit:

Manufacturer:

Model Number:

10. Generator Nameplate Rating: **MW**

11. Emissions Unit Comment:

**Pyroprocessing consists of the preheater/calcliner, kiln, and cooler.**

## EMISSIONS UNIT INFORMATION

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

### Emissions Unit Control Equipment

1. Control Equipment/Method(s) Description:

Baghouses (7)  
Process Enclosure

2. Control Device or Method Code(s): 016, 054

**EMISSIONS UNIT INFORMATION**

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

**B. EMISSIONS UNIT CAPACITY INFORMATION**

(Optional for unregulated emissions units.)

**Emissions Unit Operating Capacity and Schedule**

1. Maximum Process or Throughput Rate: <b>250 TPH (24-hour block average)</b>								
2. Maximum Production Rate: <b>1,642,500 TPY</b>								
3. Maximum Heat Input Rate: <b>675 million Btu/hr</b>								
4. Maximum Incineration Rate:       pounds/hr tons/day								
5. Requested Maximum Operating Schedule: <b>24 hours/day</b> <b>7 days/week</b> <b>52 weeks/year</b> <b>8,760 hours/year</b>								
6. Operating Capacity/Schedule Comment: <b>Production rates relate to clinker production.</b>  <table><tr><td><u>Source Description</u></td><td><u>Heat Input Rate (MMBtu/hr)</u></td></tr><tr><td>Calcliner</td><td><b>385</b></td></tr><tr><td>Kiln</td><td><b><u>290</u></b></td></tr><tr><td>Total</td><td><b>675</b></td></tr></table>	<u>Source Description</u>	<u>Heat Input Rate (MMBtu/hr)</u>	Calcliner	<b>385</b>	Kiln	<b><u>290</u></b>	Total	<b>675</b>
<u>Source Description</u>	<u>Heat Input Rate (MMBtu/hr)</u>							
Calcliner	<b>385</b>							
Kiln	<b><u>290</u></b>							
Total	<b>675</b>							



**EMISSIONS UNIT INFORMATION**

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

**C. EMISSION POINT (STACK/VENT) INFORMATION**  
(Optional for unregulated emissions units.)

**Emission Point Description and Type**

1. Identification of Point on Plot Plan or Flow Diagram: <b>09, 10, 11</b>		2. Emission Point Type Code: <b>1</b>	
3. Descriptions of Emission Points Comprising this Emissions Unit for VE Tracking: <b>7 baghouses stacks. Attachment TA-EU4-C15.</b>			
4. ID Numbers or Descriptions of Emission Units with this Emission Point in Common:			
5. Discharge Type Code: <b>V</b>	6. Stack Height: <b>420 feet</b>		7. Exit Diameter: <b>14 feet</b>
8. Exit Temperature: <b>294°F</b>	9. Actual Volumetric Flow Rate: <b>515,000 acfm</b>		10. Water Vapor: <b>%</b>
11. Maximum Dry Standard Flow Rate: dscfm		12. Nonstack Emission Point Height: feet	
13. Emission Point UTM Coordinates... Zone: East (km): North (km):		14. Emission Point Latitude/Longitude... Latitude (DD/MM/SS) Longitude (DD/MM/SS)	
15. Emission Point Comment: <b>Data for main stack. Representative of clinker production with raw mill operating. With raw mill down, parameters are 605,000 acfm @ 500°F. See Attachment TA-EU4-C15 for stack parameters for other sources.</b>			

**EMISSIONS UNIT INFORMATION**

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

**D. SEGMENT (PROCESS/FUEL) INFORMATION****Segment Description and Rate:** Segment 1 of 8

1. Segment Description (Process/Fuel Type): <b>Mineral Products; Cement Manufacturing; Dry Process; Raw Material Grinding and Drying.</b>			
2. Source Classification Code (SCC): <b>3-05-006-13</b>		3. SCC Units: <b>Raw Feed Produced</b>	
4. Maximum Hourly Rate: <b>400</b>	5. Maximum Annual Rate: <b>2,792,250</b>	6. Estimated Annual Activity Factor:	
7. Maximum % Sulfur:	8. Maximum % Ash:	9. Million Btu per SCC Unit:	
10. Segment Comment: <b>Segment refers to raw feed produced from raw mill.</b>			

**Segment Description and Rate:** Segment 2 of 8

1. Segment Description (Process/Fuel Type): <b>Mineral Products; Cement Manufacturing; Dry Process; Kilns</b>			
2. Source Classification Code (SCC): <b>3-05-006-06</b>		3. SCC Units: <b>Tons Cement Produced</b>	
4. Maximum Hourly Rate: <b>250</b>	5. Maximum Annual Rate: <b>1,642,500</b>	6. Estimated Annual Activity Factor:	
7. Maximum % Sulfur:	8. Maximum % Ash:	9. Million Btu per SCC Unit:	
10. Segment Comment: <b>Segment refers to clinker production. Maximum hourly rate is 24-hour block average.</b>			

**EMISSIONS UNIT INFORMATION**

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

**D. SEGMENT (PROCESS/FUEL) INFORMATION**

**Segment Description and Rate:** Segment 3 of 8

1. Segment Description (Process/Fuel Type): <b>Mineral Products; Cement Manufacturing; Dry Process; Clinker Cooler.</b>		
2. Source Classification Code (SCC): <b>3-05-006-14</b>		3. SCC Units: <b>Tons Cement Produced</b>
4. Maximum Hourly Rate: <b>250</b>	5. Maximum Annual Rate: <b>1,642,500</b>	6. Estimated Annual Activity Factor:
7. Maximum % Sulfur:	8. Maximum % Ash:	9. Million Btu per SCC Unit:
10. Segment Comment: <b>Segment refers to clinker through clinker cooler.</b>		

**Segment Description and Rate:** Segment 4 of 8

1. Segment Description (Process/Fuel Type): <b>In-process Fuel Use; Industrial Processes; Cement Kiln/Dryer (Bituminous Coal).</b>		
2. Source Classification Code (SCC): <b>3-90-002-01</b>		3. SCC Units: <b>Tons Burned</b>
4. Maximum Hourly Rate: <b>30</b>	5. Maximum Annual Rate: <b>190,000</b>	6. Estimated Annual Activity Factor:
7. Maximum % Sulfur: <b>3.5</b>	8. Maximum % Ash:	9. Million Btu per SCC Unit: <b>25</b>
10. Segment Comment: <b>Maximum annual rate based on 1,642,500 TPY clinker. Maximum hourly rate is 24-hour block average. Includes coal and petroleum coke.</b>		

**EMISSIONS UNIT INFORMATION**

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

**D. SEGMENT (PROCESS/FUEL) INFORMATION**

**Segment Description and Rate:** Segment 5 of 8

1. Segment Description (Process/Fuel Type): <b>In-process Fuel Use; Industrial Processes; General-Coke.</b>		
2. Source Classification Code (SCC): <b>3-90-008-99</b>		3. SCC Units: <b>Tons Burned</b>
4. Maximum Hourly Rate: <b>20.3</b>	5. Maximum Annual Rate: <b>177,828</b>	6. Estimated Annual Activity Factor:
7. Maximum % Sulfur: <b>5.5</b>	8. Maximum % Ash:	9. Million Btu per SCC Unit: <b>28.4</b>
10. Segment Comment: <b>Refers to petroleum coke.</b>		

**Segment Description and Rate:** Segment 6 of 8

1. Segment Description (Process/Fuel Type): <b>In-process Fuel Use; Industrial Processes; Cement Kiln/Dryer No. 2 Fuel Oil with Used Oil Blend.</b>		
2. Source Classification Code (SCC): <b>3-90-005-02</b>		3. SCC Units: <b>1000 Gallons Burned</b>
4. Maximum Hourly Rate: <b>4.86</b>	5. Maximum Annual Rate: <b>31,914</b>	6. Estimated Annual Activity Factor:
7. Maximum % Sulfur: <b>0.5</b>	8. Maximum % Ash:	9. Million Btu per SCC Unit: <b>138.8</b>
10. Segment Comment:		

**EMISSIONS UNIT INFORMATION**

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

**D. SEGMENT (PROCESS/FUEL) INFORMATION**

**Segment Description and Rate:** Segment 7 of 8

1. Segment Description (Process/Fuel Type): <b>In-process Fuel Use; Industrial Processes; Cement Kiln/Dryer No. 6 Fuel Oil with Used Oil Blend.</b>		
2. Source Classification Code (SCC): <b>3-90-004-02</b>		3. SCC Units: <b>1000 Gallons Burned</b>
4. Maximum Hourly Rate: <b>4.44</b>	5. Maximum Annual Rate: <b>29,185</b>	6. Estimated Annual Activity Factor:
7. Maximum % Sulfur: <b>2.0</b>	8. Maximum % Ash:	9. Million Btu per SCC Unit: <b>152</b>
10. Segment Comment:		

**Segment Description and Rate:** Segment 8 of 8

1. Segment Description (Process/Fuel Type): <b>In-process Fuel Use; Industrial Processes; Cement Kiln/Dryer; Natural Gas.</b>		
2. Source Classification Code (SCC): <b>3-90-006-02</b>		3. SCC Units: <b>Million Cubic Feet Burned</b>
4. Maximum Hourly Rate: <b>0.68</b>	5. Maximum Annual Rate: <b>4,436</b>	6. Estimated Annual Activity Factor:
7. Maximum % Sulfur:	8. Maximum % Ash:	9. Million Btu per SCC Unit: <b>1,000</b>
10. Segment Comment:		

**Section [4] of [5]**  
**Raw Mill and Pyroprocessing Unit**

## E. EMISSIONS UNIT POLLUTANTS

### List of Pollutants Emitted by Emissions Unit

[illegible]

## EMISSIONS UNIT INFORMATION

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

## POLLUTANT DETAIL INFORMATION

Page [1] of [8]  
Sulfur Dioxide

**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>SO<sub>2</sub></b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>320 lb/hour                      806 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year			
6. Emission Factor: <b>Permit Limit</b>  Reference: <b>Permit No. 0250020-010-AC</b>		7. Emissions Method Code: <b>2</b>	
8. Calculation of Emissions: <b>1.54 lb SO<sub>2</sub>/ton clinker produced (24-hour average) x 208 TPH clinker produced (24-hour average) = 320 lb SO<sub>2</sub>/hr</b>  <b>0.981 lb SO<sub>2</sub>/ton clinker produced (annual average) x 1,642,500 TPY clinker produced x 1 ton/2,000 lb = 806 TPY SO<sub>2</sub></b>			
9. Pollutant Potential/Estimated Fugitive Emissions Comment: <b>The hourly SO<sub>2</sub> emission limit at 250 TPH of clinker production is 1.28 lb SO<sub>2</sub>/ton clinker produced, which also yields a SO<sub>2</sub> emission rate of 320 lb/hr.</b>			

**EMISSIONS UNIT INFORMATION**Section [4] of [5]  
Raw Mill and Pyroprocessing Unit**POLLUTANT DETAIL INFORMATION**Page [1] of [8]  
Sulfur Dioxide**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

**Allowable Emissions** Allowable Emissions 1 of 3

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>1.54 lb/ton clinker*</b>	4. Equivalent Allowable Emissions: <b>320 lb/hour      806 tons/year</b>
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method): <b>* At 208 TPH clinker. Limit at 250 TPH is 1.28 lb/ton clinker.</b>	

**Allowable Emissions** Allowable Emissions 2 of 3

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>1.2 lb/mmBtu</b>	4. Equivalent Allowable Emissions: <b>lb/hour      tons/year</b>
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method): <b>Additional SO<sub>2</sub> limit when solid fuel is fired. 24-hour average.</b>	

**Allowable Emissions** Allowable Emissions 3 of 3

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.8 lb/MMBtu</b>	4. Equivalent Allowable Emissions: <b>lb/hour      tons/year</b>
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method): <b>Additional SO<sub>2</sub> limit when liquid fuel is fired (24-hour average).</b>	



## EMISSIONS UNIT INFORMATION

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

## POLLUTANT DETAIL INFORMATION

Page [2] of [8]  
Particulate Matter - Total

**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>PM</b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>51.6 lb/hour                      181.4 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year			
6. Emission Factor: <b>See Comment</b>  Reference:		7. Emissions Method Code: <b>0</b>	
8. Calculation of Emissions: <b>See Part B, Tables 2-4 and 2-5.</b>			
9. Pollutant Potential/Estimated Fugitive Emissions <b>Comment:</b>  <div style="background-color: yellow; height: 20px; width: 100%;"></div>			

**EMISSIONS UNIT INFORMATION**Section [4] of [5]  
Raw Mill and Pyroprocessing Unit**POLLUTANT DETAIL INFORMATION**Page [2] of [8]  
Particulate Matter - Total**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>PM</b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>51.7 lb/hour                      182 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year			
6. Emission Factor: <b>See Comment</b>  Reference:		7. Emissions Method Code: <b>0</b>	
8. Calculation of Emissions: <b>See Part B, Tables 2-4 and 2-5.</b>			
9. Pollutant Potential/Estimated Fugitive Emissions Comment:			

**EMISSIONS UNIT INFORMATION**

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

**POLLUTANT DETAIL INFORMATION**

Page [2] of [8]  
Particulate Matter - Total

**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

**Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.**

**Allowable Emissions** Allowable Emissions 1 of 4

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.125 lb/ton dry Kiln feed</b>	4. Equivalent Allowable Emissions: <b>50.0 lb/hour      175 tons/year</b>
5. Method of Compliance: <b>Annual Method 5</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Emission limit based on Permit No. 0250020-010-AC. Applies to emissions from main stack only.</b>	

**Allowable Emissions** Allowable Emissions 2 of 4

1. Basis for Allowable Emissions Code: <b>RULE</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.3 lb/ton dry Kiln feed</b>	4. Equivalent Allowable Emissions: <b>50.0 lb/hour      175 tons/year</b>
5. Method of Compliance: <b>Annual EPA Method 5</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>NSPS 40 CFR 60.62(b) for cooler only based on feed to kiln. Equivalent allowable emissions are emissions out the main stack.</b>	

**Allowable Emissions** Allowable Emissions 3 of 4

1. Basis for Allowable Emissions Code: <b>RULE</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.1 lb/ton dry Kiln feed</b>	4. Equivalent Allowable Emissions: <b>50.0 lb/hour      175 tons/year</b>
5. Method of Compliance: <b>Annual EPA Method 5</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Emission limit is NSPS (40 CFR 60.62) for kiln only. Equivalent allowable emissions are emissions out main stack.</b>	

**EMISSIONS UNIT INFORMATION**

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

**POLLUTANT DETAIL INFORMATION**

Page [2] of [8]  
Particulate Matter - Total

**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

**Allowable Emissions** Allowable Emissions 1 of 4

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.125 lb/ton dry Kiln feed</b>	4. Equivalent Allowable Emissions: <b>50.0 lb/hour      175 tons/year</b>
5. Method of Compliance: <b>Annual Method 5</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Emission limit based on Permit No. 0250020-010-AC. Applies to emissions from main stack only.</b>	

**Allowable Emissions** Allowable Emissions 2 of 4

1. Basis for Allowable Emissions Code: <b>RULE</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.3 lb/ton dry Kiln feed</b>	4. Equivalent Allowable Emissions: <b>50.0 lb/hour      175 tons/year</b>
5. Method of Compliance: <b>Annual EPA Method 5</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>NSPS 40 CFR 60.62(b) for cooler only based on feed to kiln. Equivalent allowable emissions are emissions out the main stack.</b>	

**Allowable Emissions** Allowable Emissions 3 of 4

1. Basis for Allowable Emissions Code: <b>RULE</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.1 lb/ton dry Kiln feed</b>	4. Equivalent Allowable Emissions: <b>50.0 lb/hour      175 tons/year</b>
5. Method of Compliance: <b>Annual EPA Method 5</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Emission limit is NSPS (40 CFR 60.62) for kiln only. Equivalent allowable emissions are emissions out main stack.</b>	

**EMISSIONS UNIT INFORMATION**

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

**POLLUTANT DETAIL INFORMATION**

Page [2] of [8]  
Particulate Matter - Total

**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

**Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.**

**Allowable Emissions** Allowable Emissions 4 of 4

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.0095 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>1.60 lb/hour          6.4 tons/year</b>
5. Method of Compliance: <b>Annual Method 5</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Emission limit requested by applicant. Applies to emissions from baghouses other than Kiln/Cooler/Raw Mill Baghouse 331.BF200. See Part B, Table 2-4.</b>	

**Allowable Emissions** Allowable Emissions \_\_\_ of \_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour          tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**Allowable Emissions** Allowable Emissions \_\_ of \_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour          tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

## EMISSIONS UNIT INFORMATION

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

## POLLUTANT DETAIL INFORMATION

Page [2] of [8]  
Particulate Matter - Total

## F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

**Allowable Emissions** Allowable Emissions 4 of 4

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.01 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>1.70 lb/hour      6.8 tons/year</b>
5. Method of Compliance: <b>Annual Method 5</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Emission limit requested by applicant. Applies to emissions from baghouses other than 331.BF200.</b>	

**Allowable Emissions** Allowable Emissions \_\_\_ of \_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**Allowable Emissions** Allowable Emissions \_\_ of \_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**EMISSIONS UNIT INFORMATION**

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

**POLLUTANT DETAIL INFORMATION**

Page [3] of [8]  
Particulate Matter – PM<sub>10</sub>

**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

**(Optional for unregulated emissions units.)**

**Potential/Estimated Fugitive Emissions**

**Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.**

1. Pollutant Emitted: <b>PM<sub>10</sub></b>	2. Total Percent Efficiency of Control:
3. Potential Emissions: <b>44.1 lb/hour                      153.4 tons/year</b>	4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year	
6. Emission Factor:  Reference:	7. Emissions Method Code: <b>0</b>
8. Calculation of Emissions: <b>See Part B, Table 2-4.</b>	
9. Pollutant Potential/Estimated Fugitive Emissions Comment:	

**EMISSIONS UNIT INFORMATION**Section [4] of [5]  
Raw Mill and Pyroprocessing Unit**POLLUTANT DETAIL INFORMATION**Page [3] of [8]  
Particulate Matter – PM<sub>10</sub>**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>PM<sub>10</sub></b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>43.4 lb/hour                      152.7 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year			
6. Emission Factor: <b>84% of PM</b>  Reference: <b>AP-42</b>		7. Emissions Method Code: <b>0</b>	
8. Calculation of Emissions: <b>84 percent of PM. 51.7 lb/hr x 0.84 = 43.4 lb/hr. 181.8 TPY x 0.84 = 152.7 TPY.</b>			
9. Pollutant Potential/Estimated Fugitive Emissions Comment:			



**EMISSIONS UNIT INFORMATION**Section [4] of [5]  
Raw Mill and Pyroprocessing Unit**POLLUTANT DETAIL INFORMATION**Page [3] of [8]  
Particulate Matter – PM<sub>10</sub>**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

**Allowable Emissions** Allowable Emissions 1 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.105 lb/ton dry Kiln feed</b>	4. Equivalent Allowable Emissions: <b>42.0 lb/hour          146.6 tons/year</b>
5. Method of Compliance: <b>Annual Method 5</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Emission limit based on Permit No. 0250020-010-AC. Applies to emissions from main stack Baghouse 331.BF200 (Kiln, Cooler, Raw Mill) only.</b>	

**Allowable Emissions** Allowable Emissions 2 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>100% of PM</b>	4. Equivalent Allowable Emissions: <b>1.6 lb/hour          6.4 tons/year</b>
5. Method of Compliance: <b>Annual Method 9</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Emission limit requested by applicant. Applies to emissions from baghouse other than Baghouse 331.BF200 (Kiln, Cooler, Raw Mill).</b>	

**Allowable Emissions** Allowable Emissions    of   

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour          tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**EMISSIONS UNIT INFORMATION**Section [4] of [5]  
Raw Mill and Pyroprocessing Unit**POLLUTANT DETAIL INFORMATION**Page [3] of [8]  
Particulate Matter – PM<sub>10</sub>**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

**Allowable Emissions** Allowable Emissions 1 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.105 lb/ton dry Kiln feed</b>	4. Equivalent Allowable Emissions: <b>42.0 lb/hour      146.6 tons/year</b>
5. Method of Compliance: <b>Annual Method 5</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Emission limit based on Permit No. 0250020-010-AC. Applies to emissions from main stack only.</b>	

**Allowable Emissions** Allowable Emissions 2 of 2

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>84% of PM</b>	4. Equivalent Allowable Emissions: <b>1.4 lb/hour      5.7 tons/year</b>
5. Method of Compliance: <b>Annual Method 9</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Emission limit requested by applicant. Applies to emissions from baghouses other than 331.BF200.</b>	

**Allowable Emissions** Allowable Emissions    of   

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

## EMISSIONS UNIT INFORMATION

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

## POLLUTANT DETAIL INFORMATION

Page [4] of [8]  
Dioxin/Furans

**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>D10X</b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>0.00067 lb/hour      0.0026 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to      tons/year			
6. Emission Factor: <b>0.4 ng/dscm (Permit Limit)</b>  Reference: <b>40 CFR 63.1343 (d)</b>		7. Emissions Method Code: <b>0</b>	
8. Calculation of Emissions: <b><math>0.4 \text{ ng TEQ/dscm} \times \text{lb}/4.54 \times 10^{11} \text{ ng} \times 35.3 \text{ m}^3/\text{ft}^3 \times 360,637 \text{ dscfm} \times 60 \text{ min/hr} = 0.00067 \text{ lb/hr}</math></b>  <b><math>0.00067 \text{ lb/hr} \times 7,884 \text{ hr/yr} \times 1 \text{ ton}/2,000 \text{ lb} = 0.0026 \text{ TPY}</math></b>			
9. Pollutant Potential/Estimated Fugitive Emissions Comment: <b>Emissions are from main stack.</b>			

**EMISSIONS UNIT INFORMATION**Section [4] of [5]  
Raw Mill and Pyroprocessing Unit**POLLUTANT DETAIL INFORMATION**Page [4] of [8]  
Dioxin/Furans**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions Allowable Emissions 1 of 1

1. Basis for Allowable Emissions Code: <b>RULE</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.4 ng/dscm</b>	4. Equivalent Allowable Emissions: <b>0.00067 lb/hour      0.0026 tons/year</b>
5. Method of Compliance: <b>EPA Method 23</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Based on limit in Permit No. 0250020-010-AC.</b>	

Allowable Emissions Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

Allowable Emissions Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

## EMISSIONS UNIT INFORMATION

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

## POLLUTANT DETAIL INFORMATION

Page [5] of [8]  
Nitrogen Oxides

**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

**Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.**

1. Pollutant Emitted: <b>NO<sub>x</sub></b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>720 lb/hour                      1,953 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year			
6. Emission Factor: <b>Permit Limit</b>  Reference: <b>Permit No. 0250020-010-AC</b>		7. Emissions Method Code: <b>0</b>	
8. Calculation of Emissions: <b>3.46 lb NO<sub>x</sub>/ton clinker produced (24-hour average) x 208 TPH clinker produced (24-hour average) = 720 lb NO<sub>x</sub>/hr</b>  <b>2.378 lb NO<sub>x</sub>/ton clinker produced (annual average) x 1,642,500 TPY clinker x 1 ton/2,000 lb = 1,953 TPY SO<sub>2</sub></b>			
9. Pollutant Potential/Estimated Fugitive Emissions Comment: <b>The hourly NO<sub>x</sub> emission limit at 250 TPH of clinker production is 2.88 lb NO<sub>x</sub>/ton of clinker produced which also yields a NO<sub>x</sub> emission rate of 720 lb/hr.</b>			

**EMISSIONS UNIT INFORMATION**Section [4] of [5]  
Raw Mill and Pyroprocessing Unit**POLLUTANT DETAIL INFORMATION**Page [5] of [8]  
Nitrogen Oxides**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

**Allowable Emissions** Allowable Emissions 1 of 1

1. Basis for Allowable Emissions Code: <b>RULE</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: <b>720 lb/hour                      1,953 tons/year</b>
5. Method of Compliance: <b>Annual EPA Method 7</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Emission limit based on Rule 62-296.570(4)(b)8. Equivalent allowable emissions are emissions out of main stack.</b>	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour                      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour                      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

## EMISSIONS UNIT INFORMATION

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

## POLLUTANT DETAIL INFORMATION

Page [6] of [8]  
Carbon Monoxide

**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

**Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.**

1. Pollutant Emitted: <b>CO</b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>576 lb/hour                      1,457 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year			
6. Emission Factor: <b>Permit Limit</b>  Reference: <b>Permit No. 0250020-010-AC</b>		7. Emissions Method Code: <b>0</b>	
8. Calculation of Emissions: <b>2.76 lb CO/ton clinker produced (24-hour average) x 208 TPH clinker produced (24-hour average) = 576 lb/hr</b>  <b>1.774 lb CO/ton clinker produced (annual average) x 1,642,500 TPY clinker produced x 1 ton/2,000 lb = 1,457 TPY CO</b>			
9. Pollutant Potential/Estimated Fugitive Emissions Comment: <b>The hourly CO emission limit at 250 TPH of clinker production is 2.30 lb CO/ton of clinker produced, which also yields a CO emission rate of 576 lb/hr.</b>			

## EMISSIONS UNIT INFORMATION

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

## POLLUTANT DETAIL INFORMATION

Page [6] of [8]  
Carbon Monoxide

**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

**Allowable Emissions** Allowable Emissions 1 of 1

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>576 lb/hr; 1,457 TPY</b>	4. Equivalent Allowable Emissions: <b>576 lb/hour                      1,457 tons/year</b>
5. Method of Compliance: <b>EPA Method 10</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Based on limit in Permit No. 0250020-010-AC.</b>	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour                      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour                      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	



## EMISSIONS UNIT INFORMATION

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

## POLLUTANT DETAIL INFORMATION

Page [7] of [8]  
Volatile Organic Compounds

**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>VOC</b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>40 lb/hour                      155 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year			
6. Emission Factor: <b>Pemit Limit</b>  Reference: <b>Permit No. 0250020-010-AC</b>		7. Emissions Method Code: <b>0</b>	
8. Calculation of Emissions: <b>0.19 lb VOC/ton clinker produced (24-hour average) x 208 TPH clinker produced (24-hour average) = 40 lb/hr</b>  <b>0.189 lb VOC/ton clinker produced (annual average) x 1,642,500 TPY clinker produced x 1 ton/2,000 lb = 155 TPY VOC</b>			
9. Pollutant Potential/Estimated Fugitive Emissions Comment: <b>The hourly VOC emission limit at 250 TPH of clinker production is 0.16 lb VOC/ton of clinker production, which also yields a VOC emission rate of 40 lb/hr.</b>			

**EMISSIONS UNIT INFORMATION**Section [4] of [5]  
Raw Mill and Pyroprocessing Unit**POLLUTANT DETAIL INFORMATION**Page [7] of [8]  
Volatile Organic Compounds**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

**Allowable Emissions** Allowable Emissions 1 of 1

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>40 lb/hr</b>	4. Equivalent Allowable Emissions: <b>40 lb/hour                      155 tons/year</b>
5. Method of Compliance: <b>EPA Method 25 or 25A</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Based on limit in Permit No. 0250020-010-AC.</b>	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour                      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour                      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**EMISSIONS UNIT INFORMATION**Section [4] of [5]  
Raw Mill and Pyroprocessing Unit**POLLUTANT DETAIL INFORMATION**Page [8] of [8]  
Sulfuric Acid Mist**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>SAM</b>	2. Total Percent Efficiency of Control:
3. Potential Emissions: <b>2.70 lb/hour                      8.87 tons/year</b>	4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year	
6. Emission Factor: <b>0.0108 lb/ton clinker</b>  Reference: <b>Vendor Information</b>	7. Emissions Method Code: <b>2</b>
8. Calculation of Emissions: <b>0.0108 lb SAM/ton clinker produced (24-hour average) x 250 TPH clinker produced (24-hour average) = 2.70 lb/hr</b>  <b>0.0108 lb SAM/ton clinker produced (annual average) x 1,642,500 TPY clinker produced x 1 ton/2,000 lb = 8.87 TPY SAM</b>	
9. Pollutant Potential/Estimated Fugitive Emissions Comment:	

## EMISSIONS UNIT INFORMATION

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

## POLLUTANT DETAIL INFORMATION

Page [8] of [8]  
Sulfuric Acid Mist

**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

**Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.**

**Allowable Emissions** Allowable Emissions 1 of 1

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.0108 lb/ton clinker</b>	4. Equivalent Allowable Emissions: <b>2.70 lb/hour      8.87 tons/year</b>
5. Method of Compliance: <b>EPA Method 5 and 8</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Based on limit in Permit No. 0250020-010-AC.</b>	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**EMISSIONS UNIT INFORMATION**

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

**G. VISIBLE EMISSIONS INFORMATION**

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

**Visible Emissions Limitation:** Visible Emissions Limitation 1 of 1

1. Visible Emissions Subtype: <b>VE10</b>	2. Basis for Allowable Opacity: <input checked="" type="checkbox"/> Rule <input type="checkbox"/> Other
3. Allowable Opacity: Normal Conditions: <b>10 %</b> Exceptional Conditions: % Maximum Period of Excess Opacity Allowed: min/hour	
4. Method of Compliance: <b>COMS or EPA Method 9.</b>	
9. Visible Emissions Comment: <b>Rule 40 CFR 63.1342 for the main/common stack and Rule 40 CFR 63.1348 for the other baghouse stacks.</b>	

**Visible Emissions Limitation:** Visible Emissions Limitation \_ of \_

1. Visible Emissions Subtype:	2. Basis for Allowable Opacity: <input type="checkbox"/> Rule <input type="checkbox"/> Other
3. Allowable Opacity: Normal Conditions: % Exceptional Conditions: % Maximum Period of Excess Opacity Allowed: min/hour	
4. Method of Compliance:	
5. Visible Emissions Comment:	

## EMISSIONS UNIT INFORMATION

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

### H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

**Continuous Monitoring System:** Continuous Monitor 1 of 1

1. Parameter Code: VE	2. Pollutant(s):
3. CMS Requirement:	<input checked="" type="checkbox"/> Rule <input type="checkbox"/> Other
4. Monitor Information... Manufacturer: Model Number: Serial Number:	
5. Installation Date:	6. Performance Specification Test Date:
10. Continuous Monitor Comment: 40 CFR 60, Subpart F, Vendor not yet selected.	

**Continuous Monitoring System:** Continuous Monitor \_\_\_\_ of \_\_\_\_

1. Parameter Code:	2. Pollutant(s):
3. CMS Requirement:	<input type="checkbox"/> Rule <input type="checkbox"/> Other
4. Monitor Information... Manufacturer: Model Number: Serial Number:	
5. Installation Date:	6. Performance Specification Test Date:
7. Continuous Monitor Comment:	

## EMISSIONS UNIT INFORMATION

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

### I. EMISSIONS UNIT ADDITIONAL INFORMATION

#### Additional Requirements for All Applications, Except as Otherwise Stated

1. Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input checked="" type="checkbox"/> Attached, Document ID: <b>TA-FI-C2</b> <input type="checkbox"/> Previously Submitted, Date _____
2. Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input checked="" type="checkbox"/> Attached, Document ID: <b>TA-EU4-I2</b> <input type="checkbox"/> Previously Submitted, Date _____
3. Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input checked="" type="checkbox"/> Attached, Document ID: <b>See Part B</b> <input type="checkbox"/> Previously Submitted, Date _____
4. Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date _____ <input checked="" type="checkbox"/> Not Applicable (construction application)
5. Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date _____ <input checked="" type="checkbox"/> Not Applicable
6. Compliance Demonstration Reports/Records <input type="checkbox"/> Attached, Document ID: _____ Test Date(s)/Pollutant(s) Tested: _____  <input type="checkbox"/> Previously Submitted, Date: _____ Test Date(s)/Pollutant(s) Tested: _____  <input type="checkbox"/> To be Submitted, Date (if known): _____ Test Date(s)/Pollutant(s) Tested: _____  <input checked="" type="checkbox"/> Not Applicable  Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7. Other Information Required by Rule or Statute <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable

**EMISSIONS UNIT INFORMATION**

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

**Additional Requirements for Air Construction Permit Applications**

1. Control Technology Review and Analysis (Rules 62-212.400(6) and 62-212.500(7), F.A.C.; 40 CFR 63.43(d) and (e)) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
2. Good Engineering Practice Stack Height Analysis (Rule 62-212.400(5)(h)6., F.A.C., and Rule 62-212.500(4)(f), F.A.C.) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
3. Description of Stack Sampling Facilities (Required for proposed new stack sampling facilities only) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable

**Additional Requirements for Title V Air Operation Permit Applications**

1. Identification of Applicable Requirements <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
2. Compliance Assurance Monitoring <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
3. Alternative Methods of Operation <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
4. Alternative Modes of Operation (Emissions Trading) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
5. Acid Rain Part Application <input type="checkbox"/> Certificate of Representation (EPA Form No. 7610-1) <input type="checkbox"/> Copy Attached, Document ID: _____ <input type="checkbox"/> Acid Rain Part (Form No. 62-210.900(1)(a)) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Repowering Extension Plan (Form No. 62-210.900(1)(a)1.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> New Unit Exemption (Form No. 62-210.900(1)(a)2.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Retired Unit Exemption (Form No. 62-210.900(1)(a)3.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Phase II NOx Compliance Plan (Form No. 62-210.900(1)(a)4.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Phase II NOx Averaging Plan (Form No. 62-210.900(1)(a)5.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input checked="" type="checkbox"/> Not Applicable



**EMISSIONS UNIT INFORMATION**

Section [4] of [5]  
Raw Mill and Pyroprocessing Unit

**Additional Requirements Comment**

--

**ATTACHMENT TA-EU4-C15**  
**EMISSION POINT COMMENT**

Attachment TA-EU4-C15. Summary of Stack Parameter Data for the Raw Mill and Pyroprocessing System (EU 005)

Emission Unit	Baghouse ID No.	Stack Height (ft)	Stack Diameter (ft)	Exhaust Flow Rate (acfm)	Exhaust Temperature (°F)
Kiln/Cooler/Raw Mill	331.BF200	420	14	515,000 <sup>a</sup>	294 <sup>a</sup>
Dust bin	331.BF740	125	1.00 x 1.25	4,250	300
Blend silo	341.BF350	241	0.92 x 1.08	3,760	178
Raw meal	351.BF410	84	0.92 x 1.08	4,000	178
Raw meal	351.BF440	45	1.00 x 1.25	4,760	178
Raw meal	351.BF470	353	1.00 x 1.25	4,100	175
Dust bin loadout	331.BF645	46	0.83	3,500	175

<sup>a</sup>When raw mill is operating, parameters are 605,000 acfm and 500°F when new mill is down.

**ATTACHMENT TA-EU4-I2**  
**FUEL ANALYSIS OR SPECIFICATION**

Attachment TA-EU4-I2. Fuel Analysis Specification

Parameter	No. 6 Residual Fuel Oil	Coal	Petroleum Coke	No. 2 Distillate Fuel Oil
Moisture	--	8.5%	12%	--
Density	8.0 lb/gal	--	--	7.2 lb/gal
Heating Value	152,000 Btu/gal	12,500 Btu/lb	14,200 Btu/lb	138,800 Btu/gal
Nitrogen	0.5%	1.1%	--	0.5%
Sulfur	2% Max	3.5%	5.5%	0.5% Max
Ash/Inorganic	0-10	20%	1.0%	0-10

## EMISSIONS UNIT INFORMATION

Section [5] of [5]  
Raw Material Handling

### III. EMISSIONS UNIT INFORMATION

**Title V Air Operation Permit Application** - For Title V air operation permitting only, emissions units are classified as regulated, unregulated, or insignificant. If this is an application for Title V air operation permit, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each regulated and unregulated emissions unit addressed in this application for air permit. Some of the subsections comprising the Emissions Unit Information Section of the form are optional for unregulated emissions units. Each such subsection is appropriately marked. Insignificant emissions units are required to be listed at Section II, Subsection C.

**Air Construction Permit or FESOP Application** - For air construction permitting or federally enforceable state air operation permitting, emissions units are classified as either subject to air permitting or exempt from air permitting. The concept of an "unregulated emissions unit" does not apply. If this is an application for air construction permit or FESOP, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air permitting are required to be listed at Section II, Subsection C.

**Air Construction Permit and Revised/Renewal Title V Air Operation Permit Application** - Where this application is used to apply for both an air construction permit and a revised/renewal Title V air operation permit, each emissions unit is classified as either subject to air permitting or exempt from air permitting for air construction permitting purposes and as regulated, unregulated, or insignificant for Title V air operation permitting purposes. **The air construction permitting classification must be used to complete the Emissions Unit Information Section of this application for air permit.** A separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air construction permitting and insignificant emissions units are required to be listed at Section II, Subsection C.

If submitting the application form in hard copy, the number of this Emissions Unit Information Section and the total number of Emissions Unit Information Sections submitted as part of this application must be indicated in the space provided at the top of each page.

**EMISSIONS UNIT INFORMATION**

Section [5] of [5]  
Raw Material Handling

**A. GENERAL EMISSIONS UNIT INFORMATION****Title V Air Operation Permit Emissions Unit Classification**

1. Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)
- ☒ The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit.
- ☐ The emissions unit addressed in this Emissions Unit Information Section is an unregulated emissions unit.

**Emissions Unit Description and Status**

1. Type of Emissions Unit Addressed in this Section: (Check one)
- ☒ This Emissions Unit Information Section addresses, as a single emissions unit, a single process or production unit, or activity, which produces one or more air pollutants and which has at least one definable emission point (stack or vent).
- ☐ This Emissions Unit Information Section addresses, as a single emissions unit, a group of process or production units and activities which has at least one definable emission point (stack or vent) but may also produce fugitive emissions.
- ☐ This Emissions Unit Information Section addresses, as a single emissions unit, one or more process or production units and activities which produce fugitive emissions only.

2. Description of Emissions Unit Addressed in this Section:  
**Raw Material Handling**

3. Emissions Unit Identification Number: **006**

- |  |                                |                          |  |  |
|--|--------------------------------|--------------------------|--|--|
| 4. Emissions Unit Status Code:<br><b>C</b> | 5. Commence Construction Date: | 6. Initial Startup Date: | 7. Emissions Unit Major Group SIC Code:<br><b>32</b> | 8. Acid Rain Unit?<br><input type="checkbox"/> Yes<br><input checked="" type="checkbox"/> No |
|--|--------------------------------|--------------------------|--|--|

9. Package Unit:  
Manufacturer: \_\_\_\_\_ Model Number: \_\_\_\_\_

10. Generator Nameplate Rating: \_\_\_\_\_ MW

11. Emissions Unit Comment:  
**Limestone/gypsum and additives storage silos and handling.**

## EMISSIONS UNIT INFORMATION

Section [5] of [5]

Raw Material Handling

### Emissions Unit Control Equipment

1. Control Equipment/Method(s) Description:

**Baghouses (5)**

**Process Enclosure**

2. Control Device or Method Code(s): **018, 054**



## EMISSIONS UNIT INFORMATION

Section [5] of [5]

Raw Material Handling

### B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

#### Emissions Unit Operating Capacity and Schedule

1. Maximum Process or Throughput Rate:		
2. Maximum Production Rate: <b>3,260,000 TPY (dry)</b>		
3. Maximum Heat Input Rate:		
4. Maximum Incineration Rate:	pounds/hr tons/day	
5. Requested Maximum Operating Schedule:	hours/day weeks/year	days/week <b>7,884 hours/year</b>
6. Operating Capacity/Schedule Comment:		

**EMISSIONS UNIT INFORMATION**

Section [5] of [5]  
Raw Material Handling

**C. EMISSION POINT (STACK/VENT) INFORMATION**  
**(Optional for unregulated emissions units.)**

**Emission Point Description and Type**

1. Identification of Point on Plot Plan or Flow Diagram:		2. Emission Point Type Code: <b>3</b>	
3. Descriptions of Emission Points Comprising this Emissions Unit for VE Tracking: <b>5 baghouses. See Attachment TA-EU5-C15.</b>			
4. ID Numbers or Descriptions of Emission Units with this Emission Point in Common:			
5. Discharge Type Code: <b>H</b>	6. Stack Height: <b>98 feet</b>	7. Exit Diameter: <b>1.58 x 1.58 feet</b>	
8. Exit Temperature: <b>92°F</b>	9. Actual Volumetric Flow Rate: <b>8,500 acfm</b>	10. Water Vapor: <b>%</b>	
11. Maximum Dry Standard Flow Rate: <b>8,130 dscfm</b>		12. Nonstack Emission Point Height: <b>feet</b>	
13. Emission Point UTM Coordinates... Zone: East (km): North (km):		14. Emission Point Latitude/Longitude... Latitude (DD/MM/SS) Longitude (DD/MM/SS)	
15. Emission Point Comment: <b>Stack parameters are for Baghouse 311.BF650. See Attachment TA-EU5-C15 for stack parameters of other baghouses.</b>			

**EMISSIONS UNIT INFORMATION**

Section [5] of [5]

Raw Material Handling

**D. SEGMENT (PROCESS/FUEL) INFORMATION****Segment Description and Rate:** Segment 1 of 1

1. Segment Description (Process/Fuel Type): <b>Raw Material Transfer</b>		
2. Source Classification Code (SCC): <b>3-05-006-12</b>		3. SCC Units: <b>Tons Transferred or Handled</b>
4. Maximum Hourly Rate:	5. Maximum Annual Rate: <b>3,260,000</b>	6. Estimated Annual Activity Factor:
7. Maximum % Sulfur:	8. Maximum % Ash:	9. Million Btu per SCC Unit:
10. Segment Comment: <b>Process rate is on a dry basis.</b>		

**Segment Description and Rate:** Segment \_\_\_ of \_\_\_

1. Segment Description (Process/Fuel Type):		
2. Source Classification Code (SCC):		3. SCC Units:
4. Maximum Hourly Rate:	5. Maximum Annual Rate:	6. Estimated Annual Activity Factor:
7. Maximum % Sulfur:	8. Maximum % Ash:	9. Million Btu per SCC Unit:
10. Segment Comment:		

**Section [5] of [5]**  
**Raw Material Handling**

### **List of Pollutants Emitted by Emissions Unit**

[illegible]

**EMISSIONS UNIT INFORMATION**

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Raw Material Handling

**POLLUTANT DETAIL INFORMATION**

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Particulate Matter - Total

**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS****(Optional for unregulated emissions units.)****Potential/Estimated Fugitive Emissions**

**Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.**

1. Pollutant Emitted: <b>PM</b>	2. Total Percent Efficiency of Control:
3. Potential Emissions: <b>3.39 lb/hour                      12.5 tons/year</b>	4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year	
6. Emission Factor: <b>0.0095 gr/dscf</b>  Reference: <b>Applicant Request</b>	7. Emissions Method Code: <b>0</b>
8. Calculation of Emissions: <b>See Part B, Table 2-6.</b>	
9. Pollutant Potential/Estimated Fugitive Emissions Comment:	

## EMISSIONS UNIT INFORMATION

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Raw Material Handling

## POLLUTANT DETAIL INFORMATION

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Particulate Matter - Total

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS

(Optional for unregulated emissions units.)

Potential/Estimated Fugitive Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>PM</b>	2. Total Percent Efficiency of Control:
3. Potential Emissions: <b>3.57 lb/hour                      13.2 tons/year</b>	4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year	
6. Emission Factor: <b>0.01 gr/dscf</b>  Reference: <b>Applicant Request</b>	7. Emissions Method Code: <b>0</b>
8. Calculation of Emissions: <b>See Part B, Table 2-6.</b>	
9. Pollutant Potential/Estimated Fugitive Emissions Comment:	

**EMISSIONS UNIT INFORMATION**Section **[5]** of **[5]**

Raw Material Handling

**POLLUTANT DETAIL INFORMATION**Page **[1]** of **[2]**

Particulate Matter - Total

**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS****Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.****Allowable Emissions** Allowable Emissions    of   

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.0095 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>3.39 lb/hour      12.5 tons/year</b>
5. Method of Compliance: <b>EPA Method 9</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Applicant request.</b>	

**Allowable Emissions** Allowable Emissions    of   

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**Allowable Emissions** Allowable Emissions        of       

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**EMISSIONS UNIT INFORMATION**Section [5] of [5]  
Raw Material Handling**POLLUTANT DETAIL INFORMATION**Page [1] of [2]  
Particulate Matter - Total**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions Allowable Emissions \_ of \_

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.01 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>3.57 lb/hour      13.2 tons/year</b>
5. Method of Compliance: <b>EPA Method 9</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Based on Permit No. 0250020-010-AC.</b>	

Allowable Emissions Allowable Emissions \_ of \_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

Allowable Emissions Allowable Emissions \_ of \_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	



## EMISSIONS UNIT INFORMATION

## POLLUTANT DETAIL INFORMATION

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Raw Material Handling

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Particulate Matter – PM<sub>10</sub>

**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>PM<sub>10</sub></b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>3.39 lb/hour                      12.5 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year			
6. Emission Factor: <b>0.0095 gr/dscf</b>  Reference: <b>Applicant Request</b>		7. Emissions Method Code: <b>0</b>	
8. Calculation of Emissions: <b>See Part B, Table 2-6.</b>			
9. Pollutant Potential/Estimated Fugitive Emissions Comment:			

**EMISSIONS UNIT INFORMATION**Section [5] of [5]  
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Particulate Matter - PM<sub>10</sub>**F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION –  
POTENTIAL/ESTIMATED FUGITIVE EMISSIONS**

(Optional for unregulated emissions units.)

**Potential/Estimated Fugitive Emissions**

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: <b>PM<sub>10</sub></b>		2. Total Percent Efficiency of Control:	
3. Potential Emissions: <b>3.0 lb/hour                      11.1 tons/year</b>		4. Synthetically Limited? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	
5. Range of Estimated Fugitive Emissions (as applicable): to                      tons/year			
6. Emission Factor: <b>84% of PM</b>  Reference:		7. Emissions Method Code: <b>2</b>	
8. Calculation of Emissions: <b>Assumed 84 percent of PM.</b>			
9. Pollutant Potential/Estimated Fugitive Emissions Comment:			

**EMISSIONS UNIT INFORMATION**

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Raw Material Handling

**POLLUTANT DETAIL INFORMATION**

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Particulate Matter – PM<sub>10</sub>**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -****ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

**Allowable Emissions** Allowable Emissions \_ of \_

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>0.0095 gr/dscf</b>	4. Equivalent Allowable Emissions: <b>3.39 lb/hour      12.5 tons/year</b>
5. Method of Compliance: <b>EPA Method 9</b>	
6. Allowable Emissions Comment (Description of Operating Method): <b>Applicant request.</b>	

**Allowable Emissions** Allowable Emissions \_ of \_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**Allowable Emissions** Allowable Emissions \_ of \_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**EMISSIONS UNIT INFORMATION**Section [5] of [5]  
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Particulate Matter - PM<sub>10</sub>**F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -  
ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

**Allowable Emissions** Allowable Emissions 1 of 1

1. Basis for Allowable Emissions Code: <b>OTHER</b>	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: <b>84% of PM</b>	4. Equivalent Allowable Emissions: <b>3.0 lb/hour                      11.1 tons/year</b>
5. Method of Compliance: <b>Opacity limitation of 0.5% in lieu of stack testing. Rule 62-297.620(4), F.A.C.</b>	
6. Allowable Emissions Comment (Description of Operating Method):	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour                      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**Allowable Emissions** Allowable Emissions \_\_\_\_ of \_\_\_\_

1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour                      tons/year
5. Method of Compliance:	
6. Allowable Emissions Comment (Description of Operating Method):	

**EMISSIONS UNIT INFORMATION**

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Raw Material Handling

**G. VISIBLE EMISSIONS INFORMATION**

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

**Visible Emissions Limitation:** Visible Emissions Limitation 1 of 1

1. Visible Emissions Subtype: <b>VE5</b>	2. Basis for Allowable Opacity: <input checked="" type="checkbox"/> Rule <input type="checkbox"/> Other
3. Allowable Opacity: Normal Conditions: <b>5 %</b> Exceptional Conditions: % Maximum Period of Excess Opacity Allowed: min/hour	
4. Method of Compliance: <b>Opacity limitation of 5% in lieu of stack testing. Rule 62-297.620(4), F.A.C.</b>	
5. Visible Emissions Comment:	

**Visible Emissions Limitation:** Visible Emissions Limitation \_\_\_\_ of \_\_\_\_

1. Visible Emissions Subtype:	2. Basis for Allowable Opacity: <input type="checkbox"/> Rule <input type="checkbox"/> Other
3. Allowable Opacity: Normal Conditions: % Exceptional Conditions: % Maximum Period of Excess Opacity Allowed: min/hour	
4. Method of Compliance:	
5. Visible Emissions Comment:	

**EMISSIONS UNIT INFORMATION**

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Raw Material Handling

**H. CONTINUOUS MONITOR INFORMATION**

Complete if this emissions unit is or would be subject to continuous monitoring.

**Continuous Monitoring System:** Continuous Monitor \_\_\_\_ of \_\_\_\_

1. Parameter Code:	2. Pollutant(s):
3. CMS Requirement:	<input type="checkbox"/> Rule <input type="checkbox"/> Other
4. Monitor Information... Manufacturer: Model Number: Serial Number:	
5. Installation Date:	6. Performance Specification Test Date:
7. Continuous Monitor Comment:	

**Continuous Monitoring System:** Continuous Monitor \_\_\_\_ of \_\_\_\_

1. Parameter Code:	2. Pollutant(s):
3. CMS Requirement:	<input type="checkbox"/> Rule <input type="checkbox"/> Other
4. Monitor Information... Manufacturer: Model Number: Serial Number:	
5. Installation Date:	6. Performance Specification Test Date:
7. Continuous Monitor Comment:	

**EMISSIONS UNIT INFORMATION**

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Raw Material Handling

**I. EMISSIONS UNIT ADDITIONAL INFORMATION****Additional Requirements for All Applications, Except as Otherwise Stated**

1. Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input checked="" type="checkbox"/> Attached, Document ID: <b>TA-FI-C2</b> <input type="checkbox"/> Previously Submitted, Date _____
2. Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date _____
3. Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input checked="" type="checkbox"/> Attached, Document ID: <b>See Part B</b> <input type="checkbox"/> Previously Submitted, Date _____
4. Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date _____ <input checked="" type="checkbox"/> Not Applicable (construction application)
5. Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date _____ <input checked="" type="checkbox"/> Not Applicable
6. Compliance Demonstration Reports/Records <input type="checkbox"/> Attached, Document ID: _____ Test Date(s)/Pollutant(s) Tested: _____  <input type="checkbox"/> Previously Submitted, Date: _____ Test Date(s)/Pollutant(s) Tested: _____  <input type="checkbox"/> To be Submitted, Date (if known): _____ Test Date(s)/Pollutant(s) Tested: _____  <input checked="" type="checkbox"/> Not Applicable  Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7. Other Information Required by Rule or Statute <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable

**EMISSIONS UNIT INFORMATION**

Section [5] of [5]  
Raw Material Handling

**Additional Requirements for Air Construction Permit Applications**

1. Control Technology Review and Analysis (Rules 62-212.400(6) and 62-212.500(7), F.A.C.; 40 CFR 63.43(d) and (e)) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
2. Good Engineering Practice Stack Height Analysis (Rule 62-212.400(5)(h)6., F.A.C., and Rule 62-212.500(4)(f), F.A.C.) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
3. Description of Stack Sampling Facilities (Required for proposed new stack sampling facilities only) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable

**Additional Requirements for Title V Air Operation Permit Applications**

1. Identification of Applicable Requirements <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
2. Compliance Assurance Monitoring <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
3. Alternative Methods of Operation <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
4. Alternative Modes of Operation (Emissions Trading) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
5. Acid Rain Part Application <input type="checkbox"/> Certificate of Representation (EPA Form No. 7610-1) <input type="checkbox"/> Copy Attached, Document ID: _____ <input type="checkbox"/> Acid Rain Part (Form No. 62-210.900(1)(a)) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Repowering Extension Plan (Form No. 62-210.900(1)(a)1.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> New Unit Exemption (Form No. 62-210.900(1)(a)2.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Retired Unit Exemption (Form No. 62-210.900(1)(a)3.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Phase II NOx Compliance Plan (Form No. 62-210.900(1)(a)4.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Phase II NOx Averaging Plan (Form No. 62-210.900(1)(a)5.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input checked="" type="checkbox"/> Not Applicable



**EMISSIONS UNIT INFORMATION**

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Raw Material Handling

**Additional Requirements Comment**

--

**ATTACHMENT TA-EU5-C15**

**EMISSION POINT COMMENT**

Attachment TA-EU5-C15. Summary of Stack Parameter Data for the Raw Material Handling and Storage (EU 006)

Emission Unit	Baghouse ID No.	Stack Height (ft)	Vent Size (in)	Exhaust Flow Rate (acfm)	Exhaust Temperature (°F)
Lime/gyp silos <i>original ID No.</i>	232.BF01	--	--	5,170	68
Additives <i>311.BF01</i>	311.BF650	98	19 x 19	8,500	92
Additives <i>311.BF02</i>	311.BF750	17	18 x 27	7,750	92
Additives <i>311.BF03</i>	321.BF470	100	17 x 21	10,800	108
Additives <i>311.BF04</i>	311.BF950	68	20 x 30	11,700	108

**PART B**

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## 1.0 INTRODUCTION

Tarmac America LLC (Tarmac) currently operates a Portland cement plant located in Medley, Miami-Dade County, Florida, near Miami. The existing cement plant consists of two wet process cement kilns, two coolers, a clinker handling system and storage silos, four finish mills, cement storage silos, a cement rail/truck loadout facility, and a packhouse. In June 1998, Tarmac submitted an Air Construction Permit application to the Miami-Dade County Department of Environmental Resources Management (DERM) to modernize the facility by constructing a single dry process raw mill, a new clinker cooler, a new finish mill (Finish Mill No. 6), and removing Wet Process Kilns Nos. 2 and 3, Clinker Coolers Nos. 2 and 3, and the dust insufflation system. DERM issued Air Construction Permit No. 0250020-008-AC for this project on October 21, 1999.

On November 14, 2000, Tarmac submitted a request to modify Air Construction Permit No. 0250020-008-AC. Although this application requested an increase in the production capacity for the new cement plant, limits on production, operating hours, and emission limits maintained total annual emission rates at or below those allowed by the original air construction permit. The revised permit (Air Construction Permit No. 0250020-010-AC) was issued by DERM on May 1, 2001, and allowed construction of a new Raw Material Handling System (Emission Unit ID No. 006), modification of the physical and operating parameters (i.e., air-to-cloth ratio, exhaust flow rate, etc.) of several baghouses, and removal of Finish Mills Nos. 1 and 2.

Tarmac is now proceeding with construction of the new cement plant. However, during the course of construction, several changes have been identified. The purpose of this document is to modify Air Construction Permit No. 0250020-010-AC to reflect the final engineering and actual equipment to be installed at the Medley facility. This application includes the following revisions to Air Construction Permit No. 0250020-010-AC:

1. Correction to the physical and operating parameters for a number of baghouses currently contained in the referenced Air Construction Permits to reflect the actual equipment to be installed;
2. Modification of the clinker storage silo transfer system;
3. Retention of Finish Mills Nos. 1 and 2 (Finish Mill No. 6 will not be installed); and
4. Construction of a new O-Sepa System on Finish Mill No. 3.

No change is being made to the maximum clinker production rate of the new cement plant, as contained in Air Construction Permit 0250020-010-AC (1,642,500 tons per year [TPY] clinker).

## 2.0 PROJECT DESCRIPTION

Air Construction Permit No. 0250020-010-AC addresses the following emissions units:

Emission Unit ID No.	System	Emission Unit Description
001	Coal Handling	Coal Feed Bin, Pet Coke Feed Bin, Coal Mill, Coal and Pet Coke Handling and Storage System
002	Clinker Handling and Storage	Clinker Transfer from Burner Building, Clinker Silo, Clinker Transfer, and Clinker Bins
003	Finish Mill	Finish Mills Nos. 3, 4, and 6
004	Cement Storage Packhouse and Loadout	Cement Silos Nos. 1 through 12, Packhouse, Bulk Loadout Unit Nos. 1 through 3
005	Raw Mill and Pyroprocessing Unit	Raw Mill, and Pyroprocessing System consisting of the Preheater, Calciner, Kiln, and Cooler
006	Raw Material Handling	Limestone/gypsum and additive Storage Silos and Handling System

Each of these emission units, with the exception of Emission Unit ID No. 004, will be modified as a result of this application. The extent of these modifications is described in the following sections, organized by emission unit.

### 2.1 COAL HANDLING

Two solid fuels, coal and petroleum coke (petcoke), will be utilized in the new cement plant at Tarmac's Medley facility. Both coal and petcoke will be delivered by rail and stored in in the material storage building. A stacker/reclaimer will be used to transfer the fuel to separate feed bins using conveyors.

The basis of Air Construction Permit No. 0250020-010-AC is as follows. Particulate matter (PM) emissions from the transfer of the fuels from the stacker/reclaimer to the first conveyor are controlled using a baghouse (Equipment ID No. 241.BF01). PM emissions from the transfer point from the first to the second conveyor and from each feed bin, are controlled using a second baghouse (Equipment ID No. 241.BF02). From the feed bins, coal and petcoke are transferred to the coal mill for grinding. PM emissions from the coal grinding operation are controlled using a third baghouse (Equipment ID No. 461.BF01). The dust collected in Baghouse 461.BF01 is recycled back to the



coal mill. Ground coal/petcoke are then transferred to two coal/petcoke surge bins. PM emissions from this transfer operation are controlled using two identical baghouses (Equipment ID Nos. 461.BF02 and 461.BF03). These surge bins are used to feed the kiln and preheater/calcliner.

Emission sources associated with the coal and petcoke handling and storage system are currently permitted to operate 7,884 hours per year (hr/yr), with the exception of the baghouses used to control emissions from the transfer of coal/petcoke from the storage piles to the feed bins (Equipment ID Nos. 241.BF01 and 241.BF02), which are permitted to operate up to 4,000 hr/yr. Air Construction Permit No. 0250020-010-AC limits the maximum combined usage of coal/petcoke to 30 tons per hour (TPH) on a 24-hour block average and 190,000 TPY annually. The use of petcoke only is limited to 20 TPH, 24-hour block average

Tarmac is not proposing to change the configuration of the coal and petcoke handling and storage system as described in Air Construction Permit No. 0250020-010-AC, other than to add another baghouse to control emissions from the coal mill feed operation. However, the operating parameters (flowrates and temperature) for the baghouses Tarmac now intends to install differ somewhat from those described in Air Construction Permit No. 0250020-010-AC. Since the PM emission limits in the existing permit are a function of the exhaust flowrate, they are also being revised. A summary of the operating parameters and proposed emission limits for each baghouse for the revised final design is presented in Table 2-1. A flow diagram of the revised Coal Handling emissions unit is presented in the application form, Attachment TA-FI-C2.

## **2.2 CLINKER HANDLING AND STORAGE**

Clinker from the pyroprocessing unit will be cooled in the new Clinker Cooler. From the Clinker Cooler, the clinker is stored in one of fourteen clinker storage silos. Tarmac is not proposing to change the configuration of the clinker handling and storage system described in Air Construction Permit No. 0250020-010-AC. The permit allows construction of two new clinker storage silos and an off-spec clinker storage silos along with four bag houses to control PM emissions. The operating parameters (flowrates and temperature) and Equipment ID Nos. for the baghouses Tarmac now intends to install differ somewhat from those described in construction permit. Again, since the PM emission limits in the existing permit are a function of the exhaust flowrate, they also are being revised. A summary of the operating parameters and proposed emission limits for each baghouse is presented in Table 2-2a.

Additionally, Tarmac is proposing to add three new baghouses to the Clinker Handling and Storage System. Two of these baghouses, (Equipment ID Nos. 481.BF730 and 481.BF930) will be installed to control PM emissions from the existing clinker storage silos. The third baghouse (Equipment ID No. 481.BF640) will be installed to control PM emissions from the conveyor system used to transfer clinker to these existing storage silos. A summary of the operating parameters and proposed emission limits for each of these baghouses is presented in Table 2-2a. A flow diagram of the revised Clinker Handling and Storage emissions unit is presented in the application form, Attachment TA-FI-C2.

A summary of all of the sources to be included in this emissions unit in the future is presented in Table 2-2b. Note that the changes to the current construction permit are detailed in Table 2-2a, whereas all the future sources included in the Clinker Handling and Storage System emissions unit are detailed in Table 2-2b.

### 2.3 FINISH MILLS

The current Air Construction Permit includes Finish Mills Nos. 3, 4, and 6. The permitted finish mills consist of a number of conveyors used to transfer clinker in and out of one or a series of ball mills. The ground clinker from the ball mills is transferred to a cement separator for sizing of the product, using an air classification system. The processed clinker, now in a granular or powdered form, may then be cooled or sent directly to storage. Generally, baghouses are used to control PM emissions from the conveyor systems and from the milling operation.

Tarmac is proposing the following changes to the Finish Mills emissions unit:

1. Retain existing Finish Mills Nos. 1 ~~and 2~~; *rev. 2/6/05*
2. Add an new cement separator (O-Sepa Separator), including a baghouse, to existing Finish Mill No. 3;
3. Remove an existing baghouse from Finish Mill No. 3; and
4. ~~Delete Finish Mill No. 6.~~ *Rev. 2/6/05*

No changes to Finish Mill No. 4 are anticipated at this time.

PM emissions from existing Finish Mill No. 1 are controlled using two baghouses. The first baghouse (Equipment ID No. F113) controls PM emissions from the transfer of clinker to the first of two ball mills. The second baghouse (Equipment ID No. F130) is used to control PM emissions from the transfer of material from the first ball mill to the second ball mill and from the transfer of material from the second ball mill to the cement separator.

PM emissions from existing Finish Mill No. 2 are controlled using two baghouses. The first baghouse (Equipment ID No. F213) controls PM emissions from the transfer of clinker to the ball mill. The second baghouse (Equipment ID No. F230) is used to control PM emissions from the transfer of material from the ball mill to the cement separator.

PM emissions from existing Finish Mill No. 3 and the new O'Sepa cement separator will be controlled using three baghouses. The first baghouse (Equipment ID No. F332) will control PM emissions from the transfer of clinker on each of two conveyors, as well as from the transfer of cement from the ball mill to the O'Sepa cement separator. This baghouse will replace the baghouse (Equipment ID No. F313) described in the application for Air Construction Permit No. 0250020-010-AC, which controlled PM emissions from the first conveyor used to transfer clinker from clinker storage. A second baghouse (Equipment ID No. F330) will be used to control PM emissions from the exit of the ball mill. A third baghouse (Equipment ID No. 533.BF340) will be used to control PM emission from the O'Sepa cement separator.

Process flow diagrams for all the finish mills are presented in Attachment TA-EU3-I1 of the permit application. A summary of the proposed changes to the finish mills as currently described in Air Construction Permit No. 0250020-010-AC, along with emission estimates, is presented in Table 2-3a. A summary of the sources to be included in the Finish Mills emissions unit in the future is presented in Table 2-3b. Note that the changes to the current construction permit are detailed in Table 2-3a, whereas all the future sources included in the Finish Mill emissions unit are detailed in Table 2-3b.

## **2.4 CEMENT STORAGE LOADOUT AND PACKHOUSE**

Cement from the finish mills will be sent to the existing cement storage silos. From the storage silos the cement will be transferred to one of several operations for delivery, including a combination rail/truck load out, two truck loadouts, and/or a bagging operation.

The configuration of process equipment, as described in Air Construction Permit No. 0250020-010-AC, will not be changed as a result of this application.

## **2.5 RAW MILL AND PYROPROCESSING UNIT**

Tarmac is not proposing to change the configuration of the Raw Mill and Pyroprocessing Unit as described in Air Construction Permit No. 0250020-010-AC other than to add another baghouse to control PM emissions from the truck loadout for the Kiln Dust Bin. However, the operating parameters (flowrates and temperature) and Equipment ID Nos. for the baghouses Tarmac now intends to install are different than those described in Air Construction Permit No. 0250020-010-AC. Since the PM emission limits in the existing permit are a function of the exhaust flowrate, they are also being revised. A summary of the operating parameters and proposed emission limits for each baghouse for the revised final design is presented in Table 2-4. A summary of emissions rate calculations for the Kiln, Cooler and Raw Mill only, which vents to the main stack (emissions from the coal mill also vent to the main stack), is presented in Table 2-5. A revised process flow diagram for this operation is presented in Attachment TA-FI-C2 of the permit application.

## **2.6 RAW MATERIAL HANDLING**

Tarmac is not proposing to change the configuration of the Raw Material Handling operation as described in Air Construction Permit No. 0250020-010-AC. However, the operating parameters (flowrates and temperature) and Equipment ID Nos. for the baghouses Tarmac now intends to install are different than those described in Air Construction Permit No. 0250020-010-AC. Since the PM emission limits in the existing permit are a function of the exhaust flowrate, they are also being revised. A summary of the operating parameters and proposed emission limits for each baghouse for the revised final design is presented in Table 2-6. A flow diagram of the revised Raw Material Handling emissions unit is presented in the application form, Attachment TA-FI-C2.



### **3.0 SOURCE APPLICABILITY**

#### **3.1 NEW SOURCE PERFORMANCE STANDARDS**

The kiln, cooler, raw mill, finish mills, clinker handling and storage system, and cement storage/packhouse/loadout system included in Air Construction Permit No. 0250020-010-AC are subject to 40 CFR 60, Subpart F, New Source Performance Standards for Portland Cement Plants. Subpart F states that particulate emissions for kilns and coolers shall not exceed 0.30 lb/ton dry kiln feed and 0.10 lb/ton dry kiln feed, respectively. Subpart F also limits the opacity for kilns and coolers to 20 and 10 percent, respectively. These requirements will also apply to the revised cement plant described in this application.

The Coal Handling system included in Air Construction Permit No. 0250020-010-AC is subject to 40 CFR 60, Subpart Y, New Source Performance Standards for Coal Preparation Plants. Subpart Y states that, the opacity shall not exceed 20 percent for coal processing, conveying, storage, transfer, and loading systems. These requirements will also apply to the revised Coal Handling system described in this application.

#### **3.2 FLORIDA EMISSION STANDARDS**

The State of Florida emission limiting standards potentially applicable to the proposed Portland cement plant modernization are contained in Florida Administrative Code, Rules 62-296.407 and 62-296.701. Paragraph (1) of Rule 62-296.407 applies to existing kilns and coolers, therefore paragraph (1) does not apply to the proposed project. Paragraph (2) limits particulate matter emissions to 0.3 lb/ton of feed for new kilns and 0.1 lb/ton of feed for new coolers. Paragraph (3) states that the test method for particulate emissions shall be EPA Method 5. These requirements will also apply to the revised cement plant described in this application.

The proposed project is not located in a particulate matter air quality maintenance area or in the area of influence of such an air quality maintenance area, therefore Rule 62-296.701 does not apply.

**Table 1**

<b>Facility Name</b>	<b>NO<sub>x</sub> (lb/ton)</b>	<b>SO<sub>2</sub> (lb/ton)</b>	<b>VOC (lb/ton)</b>	<b>PM<sub>10</sub> (lb/ton)</b>	<b>CO (lb/ton)</b>	<b>Mercury (lb/yr)</b>	<b>Additional Information</b>
Florida Rock	1.95 lb/ton (30-day)	0.28 lb/ton (24-hour)	0.12 lb/ton (30-day)	0.20 (kiln) 0.08 (cooler)	3.6 lb/ton (30-day)	122 lb	Conservative assumption is that all mercury entering process is emitted. Significant raw material testing. Continuous emission monitors for NO <sub>x</sub> , SO <sub>2</sub> , VOC, CO.
Holcim Lee, MO	2.40 lb/ton (30-day)	1.26 lb/ton (30-day)	0.33 lb/ton (30-day)	0.28 (kiln) 0.07 (cooler)	6.0 lb/ton (30-day)	160 lb	Less conservative assumption is that some mercury is removed by process. One time stack test and then test every five years. Stack test could easily be conducted when raw mill is on and miss high emissions periods when raw mill is off. Continuous emission monitors for NO <sub>x</sub> , SO <sub>2</sub> , VOC, CO. Largest permitted cement kiln in U.S. Permit issued June 2004.

### **3.3 MODIFICATION/PREVENTION OF SIGNIFICANT DETERIORATION (PSD) REVIEW**

#### **3.3.1 REQUIREMENTS**

Federal PSD requirements are contained in Title 40, Code of Federal Regulations (CFR), Part 52.21, Prevention of Significant Deterioration of Air Quality. The State of Florida has adopted PSD regulations (Chapter 62-212.400, F.A.C.) that essentially are identical to the federal regulations. PSD regulations require that all new major stationary sources or major modifications to existing major sources of air pollutants regulated under CAA be reviewed and a construction permit issued. Florida's State Implementation Plan (SIP), which contains PSD regulations, has been approved by EPA and PSD approval authority in Florida has been granted to FDEP.

A "major facility" is defined under Florida PSD regulations as any one of 28 named source categories that has the potential to emit 100 tons per year (TPY) or more of any pollutant regulated under the CAA, or any other stationary facility that has the potential to emit 250 TPY or more of any pollutant regulated under CAA. A "source" is defined as an identifiable piece of process equipment or emissions unit. "Potential to emit" means the capability, at maximum design capacity, to emit a pollutant, considering the application of control equipment and any other federally enforceable limitations on the source's capacity. A "major modification" is defined under PSD regulations as a change at an existing major stationary facility that increases emissions by greater than significant amounts. PSD significant emission rates are shown in Table 3-1.

#### **3.3.2 PSD APPLICABILITY**

Tarmac has previously obtained a construction permit for the new cement plant. Tarmac is now seeking to modify that permit. Based on Rule 62-212.400(2)(g), F.A.C., PSD applicability for the proposed modification must be determined "as though construction had not yet commenced on it". Therefore, the revised potential-to-emit of the modified facility must be compared to the original "baseline" emissions for the existing cement plant, as presented in the original June 1998 air permit application.

DOES NOT APPLY!  
12)(g) = RELAXATION OF  
EMISSION LIMIT  
TRIGGERS PSD...

The revised potential-to-emit for the new cement plant emission units being currently modified are presented in Tables 2-1 through 2-6. A summation of potential emission from the material handling point sources is presented in Table 3-2. This summation includes emissions from EU ID 004,

Cement Storage, Packhouse and Loadout, which are not being modified by the current application, but will be a part of the new cement plant.

Fugitive dust emissions from the Coal Handling System associated with the new cement plant will be affected by the proposed modification, as compared to the original June 1998 application. This is due to an increase in the coal/petcoke throughput from 176,080 TPY to 190,000 TPY, as reflected in permit no. 0250020-010-AC. Estimated future potential fugitive dust emissions from these sources are summarized in Table 3-3. Detailed calculations are presented in Appendix A. These calculations are based on the same methodology and equations used in the 1998 application.

The revised PSD source applicability analysis is presented in Table 3-4. The PSD baseline emissions are the same as those included in the 1998 application for the new cement plant. For convenience, the basis of these emissions is repeated in Appendix B.

The PSD applicability analysis includes the slag dryer. At the time of the 1998 application, the new slag dryer at Tarmac Pennsuco was under a construction permit. Since it had just recently started operations, its PSD baseline future emissions are equivalent to its allowable or potential emissions. The basis for these emissions is presented Appendix B.

As shown in Table 3-4, the revised PSD applicability analysis shows the net change in emissions of all PSD regulated pollutants is below the PSD significant emission rate. As a result, the proposed modification is not subject to PSD review.



Table 2-1. Summary of Proposed Changes to Sources Associated with the Coal Handling System (EU ID No. 001) and Calculation of Potential Emission Rates

Emission Unit	Equipment ID No.	New or Existing	Operating		Exhaust Flow Rate (acfm) (dscfm)	Temperature (°F)	Potential PM			Annual PM <sub>10</sub>
			Hours (hr/yr)				Emission Rate			Emission Rate <sup>a</sup>
							(gr/dscf)	(lb/hr)	(TPY)	(TPY)
Equipment as Permitted in Permit No. 0250020-010-AC										
Coal transfer	241.BF01	New	4,000	2,700	2,700	68	0.01	0.23	0.46	0.39
Coal transfer	241.BF02	New	4,000	6,400	6,400	68	0.01	0.55	1.10	0.92
Coal mill	461.BF01	New	7,884	54,500	43,600	200	0.01	3.74	14.73	12.37
Coal feeder	461.BF02	New	7,884	800	665	175	0.01	0.06	0.22	0.19
Coal feeder	461.BF03	New	7,884	800	665	175	0.01	0.06	0.22	0.19
Total								4.63	16.74	14.06
Proposed Revisions to Equipment Nos., Flow Rates, and Baghouses										
Coal transfer	461.BF130	New	4,000	1,400	1,339	92	0.01	0.11	0.23	0.19
Coal transfer	461.BF230	New	4,000	1,400	1,339	92	0.01	0.11	0.23	0.19
Coal mill	461.BF300	New	7,884	54,500	45,245	176	0.01	3.88	15.29	12.84
Coal feeder	461.BF650	New	7,884	294	243	178	0.01	0.02	0.08	0.069
Coal feeder	461.BF750	New	7,884	294	243	178	0.01	0.02	0.08	0.069
Total								4.15	15.91	13.37
Proposed Equipment Additions										
Coal mill feed	461.BF350	New	7,884	5,500	5,261	92	0.01	0.45	1.78	1.49
Revised Potential Emission Rates =								4.60	17.7	14.9

<sup>a</sup> PM<sub>10</sub> emission rate calculated as 84 percent of PM emission rate.

Table 2-2a. Summary of Proposed Changes to Sources Associated with the Clinker Handling and Storage System (EU ID No. 002) and Calculation of Potential Emission Rates

Emission Unit	Equip. ID No.	New or Existing	Operating Hours (hr/yr)	Exhaust Flow Rate		Temperature (°F)	Potential PM Emission Rate				Annual PM <sub>10</sub> Emission Rate <sup>a</sup>
				(acfm)	(dscfm)		(gr/dscf)	(gr/acf)	(lb/hr)	(TPY)	(TPY)
Equipment as Permitted in Permit No. 0250020-010-AC											
Clinker transfer <sup>b</sup>	K347	Existing	8,760	5,000	--	77	--	0.01	0.43	1.88	1.58
Clinker transfer <sup>b</sup>	K447	Existing	8,760	5,000	--	77	--	0.01	0.43	1.88	1.58
Clinker Silos 21-23 & 26-28	F633	Existing	8,760	1,500	--	77	--	0.01	0.13	0.56	0.47
Clinker transfer	441.BF01	New	7,884	3,000	2,494	175	0.01	--	0.21	0.84	0.71
Clinker silo	481.BF01	New	7,884	10,000	8,315	175	0.01	--	0.71	2.81	2.36
Clinker transfer	481.BF02	New	8,760	3,000	2,494	175	0.01	--	0.21	0.94	0.79
Clinker bins	481.BF03	New	8,760	5,000	4,157	175	0.01	--	0.36	1.56	1.31
Total									2.05 <sup>b</sup>	8.59 <sup>b</sup>	7.22 <sup>b</sup>
Proposed Revisions to Equipment Nos., Flow Rates, and Baghouses											
Clinker transfer	441.BF540	New	7,884	4,600	3,421	250	0.01	--	0.29	1.16	0.97
Clinker silo	481.BF140	New	7,884	12,000	8,924	250	0.01	--	0.76	3.02	2.53
Clinker transfer	481.BF540	New	8,760	4,700	3,495	250	0.01	--	0.30	1.31	1.10
Clinker bins	481.BF330	New	8,760	6,100	4,536	250	0.01	--	0.39	1.70	1.43
Total									1.75	7.19	6.04
Proposed Equipment Additions											
Clinker transfer	481.BF640	New	8,760	4,700	3,495	250	0.01	--	0.30	1.31	1.10
Clinker transfer	481.BF730	New	8,760	18,700	13,906	250	0.01	--	1.19	5.22	4.39
Clinker transfer	481.BF930	New	8,760	15,000	11,155	250	0.01	--	0.96	4.19	3.52
Total									2.45	10.72	9.01

<sup>a</sup> PM<sub>10</sub> emission rate calculated as 84 percent of PM emission rate.<sup>b</sup> Baghouses K347 and K447 do not operate at the same time. Therefore, the total potential emission rates reflect operation of only one of these baghouses.

TABLE 11.6-5 PARTICLE SIZE DISTRIBUTION

Table 2-2b. Summary of Proposed Sources to be Permitted Associated with the Clinker Handling and Storage System (EU ID No. 002)

Emission Unit	Equip. ID No.	New or Existing	Operating Hours (hr/yr)	Exhaust Flow Rate		Temperature (°F)	Potential PM <sub>10</sub> Emission Rate				Annual PM <sub>10</sub> Emission Rate <sup>a</sup>
				(acfm)	(dscfm)		Emission Rate				(TPY)
							(gr/dscf)	(gr/acf)	(lb/hr)	(TPY)	(TPY)
Equipment as Permitted in Permit No. 0250020-010-AC											
<del>Clinker transfer<sup>b</sup></del>	<del>K347</del>	<del>Existing</del>	<del>8,760</del>	<del>5,000</del>	<del>--</del>	<del>77</del>	<del>--</del>	<del>0.01</del>	<del>0.43</del>	<del>1.88</del>	<del>1.58</del>
<del>Clinker transfer<sup>b</sup></del>	<del>K447</del>	<del>Existing</del>	<del>8,760</del>	<del>5,000</del>	<del>--</del>	<del>77</del>	<del>--</del>	<del>0.01</del>	<del>0.43</del>	<del>1.88</del>	<del>1.58</del>
Clinker Silos 21-23 & 26-28	F633	Existing	8,760	1,500	--	77	--	0.01	0.13	0.56	0.47
Clinker transfer	441.BF540	New	7,884	4,600	3,421	250	0.01	--	0.29	1.16	0.97
Clinker silo	481.BF140	New	7,884	12,000	8,924	250	0.01	--	0.76	3.02	2.53
Clinker transfer	481.BF540	New	8,760	4,700	3,495	250	0.01	--	0.30	1.31	1.10
Clinker bins	481.BF330	New	8,760	6,100	4,536	250	0.01	--	0.39	1.70	1.43
Clinker transfer	481.BF640	New	8,760	4,700	3,495	250	0.01	--	0.30	1.31	1.10
Clinker transfer	481.BF730	New	8,760	18,700	13,906	250	0.01	--	1.19	5.22	4.39
Clinker transfer	481.BF930	New	8,760	15,000	11,155	250	0.01	--	0.96	4.19	3.52
Revised Potential Emission Rates =								4.75 <sup>b</sup>	20.3 <sup>b</sup>	17.1 <sup>b</sup>	

<sup>a</sup> PM<sub>10</sub> emission rate calculated as 84 percent of PM emission rate.

<sup>b</sup> Baghouses K347 and K447 do not operate at the same time. Therefore, total the potential emission rates reflect operation of only one of these baghouses.

Table 2-3a. Summary of Proposed Changes to Sources Associated with the Finish Mills (EU ID No. 003) and Calculation  
Emission Rates

Emission Unit	Equipment ID No.	New or Existing	Operating Hours (hr/yr)	Exhaust Flow Rate		Temperature (°F)	Potential PM/PM <sub>10</sub> Emission Rate				Annual PM <sub>10</sub> Emission Rate <sup>a</sup>
				(acfm)	(dscfm)		(gr/dscf)	(gr/acf)	(lb/hr)	(TPY)	(TPY)
<u>Equipment as Permitted in Permit No. 0250020-010-AC</u>											
Finish Mill No. 3 Baghouse	F330	Existing	8,760	20,000	--	--	--	0.01	1.71	7.51	6.31
Finish Mill No. 3 Baghouse	F332	Existing	8,760	13,500	--	--	--	0.01	1.16	5.07	4.26
<del>Finish Mill No. 3 Baghouse</del>	<del>F313</del>	<del>Existing</del>	<del>8,760</del>	<del>8,000</del>	<del>--</del>	<del>--</del>	<del>--</del>	<del>0.01</del>	<del>0.69</del>	<del>3.00</del>	<del>2.52</del>
Finish Mill No. 4 Baghouse	F432	Existing	8,760	17,000	--	--	--	0.01	1.46	6.38	5.36
Finish Mill No. 4 Baghouse	F605	Existing	8,760	4,000	--	--	--	0.01	0.34	1.50	1.26
Finish Mill No. 4 Baghouse	F603	Existing	8,760	8,000	--	--	--	0.01	0.69	3.00	2.52
Finish Mill No. 4 Baghouse	F430	Existing	8,760	30,000	--	--	--	0.01	2.57	11.26	9.46
Finish Mill No. 4 Baghouse	F604	Existing	8,760	8,000	--	--	--	0.01	0.69	3.00	2.52
Finish Mill No. 6 Baghouse	531.BF01	New	8,760	97,300	80,905	175	0.01	--	6.93	30.37	25.51
Finish Mill No. 6 Baghouse	531.BF02	New	8,760	25,900	21,536	175	0.01	--	1.85	8.09	6.79
Total									18.08	79.19	66.52
<u>Proposed Equipment Deletions</u>											
Finish Mill No. 3 Baghouse	F313	Existing	8,760	8,000	--	--	--	0.01	-0.69	-3.00	-2.52
<del>Finish Mill No. 6 Baghouse</del>	<del>531.BF01</del>	<del>New</del>	<del>8,760</del>	<del>97,300</del>	<del>80,905</del>	<del>175</del>	<del>0.01</del>	<del>--</del>	<del>-6.93</del>	<del>-30.37</del>	<del>-25.51</del>
<del>Finish Mill No. 6 Baghouse</del>	<del>531.BF02</del>	<del>New</del>	<del>8,760</del>	<del>25,900</del>	<del>21,536</del>	<del>175</del>	<del>0.01</del>	<del>--</del>	<del>-1.85</del>	<del>-8.09</del>	<del>-6.79</del>
Total									-9.47	-41.46	-34.83
<u>Proposed Retained Equipment</u>											
Finish Mill No. 1 Baghouse	F113	Existing	8,760	11,800	--	--	--	0.01	1.01	4.43	3.72
Finish Mill No. 1 Baghouse	F130	Existing	8,760	12,000	--	--	--	0.01	1.03	4.51	3.78
<del>Finish Mill No. 2 Baghouse</del>	<del>F213</del>	<del>Existing</del>	<del>8,760</del>	<del>11,800</del>	<del>--</del>	<del>--</del>	<del>--</del>	<del>0.01</del>	<del>1.01</del>	<del>4.43</del>	<del>3.72</del>
<del>Finish Mill No. 2 Baghouse</del>	<del>F230</del>	<del>Existing</del>	<del>8,760</del>	<del>12,000</del>	<del>--</del>	<del>--</del>	<del>--</del>	<del>0.01</del>	<del>1.03</del>	<del>4.51</del>	<del>3.78</del>
Total									4.08	17.87	15.01
<u>Proposed Equipment Additions</u>											
Finish Mill No. 3 Baghouse	533.BF340	New	8,760	77,800	65,307	169	0.01		5.60	24.52	20.60

<sup>a</sup> PM<sub>10</sub> emission rate calculated as 84 percent of PM emission rate.150  
see 2/2/05 revision

Table 2-3b. Summary of Proposed Sources to be Permitted Associated with the Finish Mills (EU ID No. 003)

Emission Unit	Equipment ID No.	New or Existing	Operating Hours (hr/yr)	Exhaust Flow Rate		Temperature (°F)	Potential PM/PM <sub>10</sub> Emission Rate				Annual PM <sub>10</sub> Emission Rate <sup>a</sup>	
				(acfm)	(dscfm)		(gr/dscf)	(gr/acf)	(lb/hr)	(TPY)	(TPY)	(TPY)
Finish Mill No. 1 Baghouse	F113	Existing	8,760	11,800	--	--	--	0.01	1.01	4.43	8.94	3.72
Finish Mill No. 1 Baghouse	F130	Existing	8,760	12,000	--	--	--	0.01	1.03	4.51	8.94	3.78
Finish Mill No. 2 Baghouse	F213	Existing	8,760	11,800	--	--	--	0.01	1.01	4.43	8.94	3.72
Finish Mill No. 2 Baghouse	F230	Existing	8,760	12,000	--	--	--	0.01	1.03	4.51	8.94	3.78
Finish Mill No. 3 Baghouse	F330	Existing	8,760	20,000	--	--	--	0.01	1.71	7.51	37.1	6.31
Finish Mill No. 3 Baghouse	F332	Existing	8,760	13,500	--	--	--	0.01	1.16	5.07	37.1	4.26
Finish Mill No. 3 Baghouse	533.BF340	New	8,760	77,800	65,307	169	0.01	--	5.60	24.52	23.29	20.60
Finish Mill No. 4 Baghouse	F432	Existing	8,760	17,000	--	--	--	0.01	1.46	6.38	25.14	5.36
Finish Mill No. 4 Baghouse	F605	Existing	8,760	4,000	--	--	--	0.01	0.34	1.50	25.14	1.26
Finish Mill No. 4 Baghouse	F603	Existing	8,760	8,000	--	--	--	0.01	0.69	3.00	25.14	2.52
Finish Mill No. 4 Baghouse	F430	Existing	8,760	30,000	--	--	--	0.01	2.57	11.26	25.14	9.46
Finish Mill No. 4 Baghouse	F604	Existing	8,760	8,000	--	--	--	0.01	0.69	3.00	25.14	2.52
Revised Potential Emission Rates =									18.3	80.1	78.9	67.3

<sup>a</sup> PM<sub>10</sub> emission rate calculated as 84 percent of PM emission rate.

55.6  
~~24.52~~ 23.29  
~~80.12~~ 78.9

Table 2-4. Summary of Proposed Changes to Sources Associated with the Raw Mill and Pyroprocessing Unit System (EU ID No. 00) and Calculation of Potential Emission Rates

Equip. ID No.	New or Existing	Operating		Temperature (°F)	Potential PM			Annual PM <sub>10</sub>	
		Hours (hr/yr)	Exhaust Flow Rate		Emission Rate			Emission Rate <sup>b</sup>	
			(acfm)		(dscfm)	(gr/dscf)	(lb/hr)	(TPY)	(TPY)
<u>Equipment as Permitted in Permit No. 0250020-010-AC</u>									
331.BF01	New	7,884	486,000	392,367	194	0.0132	53.1	175.0	147.00
331.BF02	New	7,884	6,800	4,175	400	0.01	0.36	1.41	1.18
341.BF01	New	8,760	6,250	5,189	176	0.01	0.44	1.95	1.64
351.BF01	New	7,884	6,200	5,147	176	0.01	0.44	1.74	1.46
351.BF02	New	7,884	3,000	2,491	176	0.01	0.21	0.84	0.71
351.BF03	New	7,884	10,400	8,634	176	0.01	0.74	2.92	2.45
							55.30	183.86	154.44
<u>Proposed Revisions to Equipment Nos., Flow Rates, and Baghouses</u>									
331.BF200	New	7,884	515,000	360,637	294	<sup>a</sup>	50.0	175.0	147.00
331.BF740	New	7,884	4,250	2,953	300	0.01	0.25	1.00	0.84
341.BF350	New	8,760	3,760	3,112	178	0.01	0.27	1.17	0.98
351.BF410	New	7,884	4,000	3,310	178	0.01	0.28	1.12	0.94
351.BF440	New	7,884	4,760	3,939	178	0.01	0.34	1.33	1.12
351.BF470	New	7,884	4,100	3,409	175	0.01	0.29	1.15	0.98
							51.43	180.77	151.84
<u>Proposed Equipment Additions</u>									
331.BF645	New	7,884	3,500	2,910	175	0.01	0.25	0.98	0.83
Revised Potential Emission Rates =							51.7	181.8	152.7
Revised Potential Emission Rates without Kiln/Cooler/Raw Mill =							1.7	6.8	5.7

<sup>a</sup> Emission based on an emission factor of 0.125 lb/ton of dry kiln feed. See Table 2-5.

<sup>b</sup> PM<sub>10</sub> emission rate calculated as 84 percent of PM emission rate.

Table 2-5 Calculation of Potential Emissions from the Kiln, Cooler, and Raw Mill Only (EU ID No. 005) Vented From the Main Stack

Activity Factors			
Kiln Feed (KF)		Clinker Production (CP)	
24-hour Average (TPH)	Maximum Annual (TPY)	24-hour Average (TPH)	Maximum Annual (TPY)
400	2,792,250	208	1,642,500

Particulate Matter			
Emission Factor		Emission Rate	
24-Hour Average (lb/ton dry KF)	Annual Average (lb/ton dry KF)	(lb/hr)	(TPY)
0.125	0.125	50.0	175

Sulfur Dioxide			
Emission Factor		Emission Rate	
24-Hour Average (lb/ton CP)	Annual Average (lb/ton CP)	(lb/hr)	(TPY)
1.540	0.981	320 <sup>a</sup>	806 <sup>a</sup>

Nitrogen Oxides			
Emission Factor		Emission Rate	
24-Hour Average (lb/ton CP)	Annual Average (lb/ton CP)	(lb/hr)	(TPY)
3.46	2.38	720 <sup>a</sup>	1953 <sup>a</sup>

Carbon Monoxide			
Emission Factor		Emission Rate	
24-Hour Average (lb/ton CP)	Annual Average (lb/ton CP)	(lb/hr)	(TPY)
2.76	1.77	576 <sup>a</sup>	1457 <sup>a</sup>

Volatile Organic Compounds			
Emission Factor		Emission Rate	
24-Hour Average (lb/ton CP)	Annual Average (lb/ton CP)	(lb/hr)	(TPY)
0.190	0.189	40 <sup>a</sup>	155 <sup>a</sup>

Sulfuric Acid Mist			
Emission Factor		Emission Rate	
24-Hour Average (lb/ton CP)	Annual Average (lb/ton CP)	(lb/hr)	(TPY)
0.0108	0.0108	2.24	8.86

<sup>a</sup> Permitted Limit.



Table 2-6. Summary of Proposed Changes to Sources Associated with the Raw Material Handling and Storage System (EU ID No. 006) and Calculation of Potential Emission Rates

Emission Unit	Equip. ID No.	New or Existing	Operating Hours (hr/yr)	Exhaust Flow Rate		Temperature (°F)	Potential PM Emission Rate			Annual PM <sub>10</sub> Emission Rate <sup>a</sup>
				(acfm)	(dscfm)		(gr/dscf)	(lb/hr)	(TPY)	(TPY)
<u>Equipment as Permitted in Permit No. 0250020-010-AC</u>										
Lime/gyp silos	232.BF01	New	4,000	5,170	5,170	68	0.01	0.44	0.89	0.74
Additives	311.BF01	New	7,884	11,000	11,000	68	0.01	0.94	3.72	3.12
Additives	311.BF02	New	7,884	6,050	4,840	200	0.01	0.41	1.64	1.37
Additives	311.BF03	New	7,884	10,000	10,000	68	0.01	0.86	3.38	2.84
Additives	311.BF04	New	7,884	10,000	10,000	68	0.01	0.86	3.38	2.84
Total								3.52	13.00	10.92
<u>Proposed Revisions to Equipment Nos., Flow Rates, and Baghouses</u>										
Lime/gyp silos	232.BF01	New	4,000	5,170	5,170	68	0.01	0.44	0.89	0.74
Additives	311.BF650	New	7,884	8,500	8,130	92	0.01	0.70	2.75	2.31
Additives	311.BF750	New	7,884	7,750	7,413	92	0.01	0.64	2.50	2.10
Additives	321.BF470	New	7,884	10,800	10,039	108	0.01	0.86	3.39	2.85
Additives	311.BF950	New	7,884	11,700	10,876	108	0.01	0.93	3.67	3.09
Revised Potential Emission Rates =							3.57	13.2		11.1

<sup>a</sup> PM<sub>10</sub> emission rate calculated as 84 percent of PM emission rate.

SEE 2/2/05 REVISIONS



Table 3-1. National and State AAQS, Allowable PSD Increments, and Significant Impact Levels ( $\mu\text{g}/\text{m}^3$ )

Pollutant	Averaging Time	AAQS			PSD Increments		Significant Impact Levels <sup>d</sup>
		National Primary Standard	National Secondary Standard	State of Florida	Class I	Class II	
Particulate Matter <sup>a</sup> (PM <sub>10</sub> )	Annual Arithmetic Mean	50	50	50	4	17	1
	24-Hour Maximum <sup>b</sup>	150 <sup>b</sup>	150 <sup>b</sup>	150 <sup>b</sup>	8	30	5
Sulfur Dioxide	Annual Arithmetic Mean	80	NA	60	2	20	1
	24-Hour Maximum <sup>c</sup>	365 <sup>b</sup>	NA	260 <sup>b</sup>	5	91	5
	3-Hour Maximum <sup>b</sup>	NA	1,300 <sup>b</sup>	1,300 <sup>b</sup>	25	512	25
Carbon Monoxide	8-Hour Maximum <sup>b</sup>	10,000 <sup>b</sup>	10,000 <sup>b</sup>	10,000 <sup>b</sup>	NA	NA	500
	1-Hour Maximum <sup>b</sup>	40,000 <sup>b</sup>	40,000 <sup>b</sup>	40,000 <sup>b</sup>	NA	NA	2,000
Nitrogen Dioxide	Annual Arithmetic Mean	100	100	100	2.5	25	1
Ozone <sup>a</sup>	1-Hour Maximum	235 <sup>c</sup>	235 <sup>c</sup>	235 <sup>c</sup>	NA	NA	NA
	1-Hour Maximum	235	235	NA	NA	NA	NA
Lead	Calendar Quarter Arithmetic Mean	1.5	1.5	1.5	NA	NA	NA

Note: NA = Not applicable, i.e., no standard exists.

PM<sub>10</sub> = particulate matter with aerodynamic diameter less than or equal to 10 micrometers.

<sup>a</sup> On July 18, 1997, the EPA promulgated revised AAQS for particulate matter and ozone. For particulate matter, PM<sub>2.5</sub> standards were introduced with a 24-hour standard of 65  $\mu\text{g}/\text{m}^3$  (3-year average of 98th percentile) and an annual standard of 15  $\mu\text{g}/\text{m}^3$  (3-year average at community monitors). Implementation of these standards has not yet occurred. The ozone standard was modified to be 0.08 ppm for 8-hour average; achieved when 3-year average of 99th percentile is 0.08 ppm or less. The FDEP has not yet adopted these standards.

<sup>b</sup> Short-term maximum concentrations are not to be exceeded more than once per year except for the PM<sub>10</sub> AAQS (these do not apply to significant impact levels). The PM<sub>10</sub> 24-hour AAQS is attained when the expected number of days per year with a 24-hour concentration above 150  $\mu\text{g}/\text{m}^3$  is equal to or less than 1. For modeling purposes, compliance is based on the sixth highest 24-hour average value over a 5-year period.

<sup>c</sup> Achieved when the expected number of days per year with concentrations above the standard is fewer than 1.

<sup>d</sup> Maximum concentrations.

Sources: Federal Register, Vol. 43, No. 118, June 19, 1978. 40 CFR 50. 40 CFR 52.21. Rule 62-204, F.A.C.

Table 3-2. Future Maximum Annual Emissions From Material Handling Point Sources, Tarmac

Emission Unit	Emission Source	Point ID	Baghouse ID	Emission Basis	Potential Annual PM Emission Rate (TPY)	Potential Annual PM <sub>10</sub> Emission Rate (TPY)
001	Coal Handling/Coal Mill System	003	6 baghouses	See Table 2-1	17.7	14.9
002	Clinker Handling and Storage	008	10 Baghouses	See Table 2-2b	20.3	17.1
003	Finish Mill Nos 1 through 4	010 - 013	12 baghouses	See Table 2-3b	80.1	67.3
004	Cement Storage, Packhouse, & Loadout	014 - 016	11 Baghouses	As Permitted in 0250020-010-AC	25.8	21.7
005	Raw Mill and Pyroprocessing without Kiln/Cooler/Raw Mill	021	7 Baghouses	See Table 2-4	6.8	5.7
006	Raw Material Handling and Storage	--	5 Baghouses	See Table 2-6	<u>13.2</u>	<u>11.1</u>
Total					163.9	137.8

Table 3-3. Summary of Quantifiable Fugitive Emissions for the New Cement Plant, Tarma

Source	Estimated Annual Emissions (TPY)		Estimated Hourly Emissions (lb/hr) <sup>a</sup>	
	PM	PM <sub>10</sub>	PM	PM <sub>10</sub>
Coal Handling Facilities-Batch Drop	0.32	0.11	0.28	0.1
Coal Handling Facilities-Vehicular Traffic	<u>25.46</u>	<u>9.61</u>	<u>26.4</u>	<u>9.24</u>
Total	25.78	9.72	26.68	9.34

Notes:

<sup>a</sup> Based on average hourly emissions assuming 2,080 hr/yr actual operation.

Table 3-7. Net Change in Emissions and PSD Significant Emission Rates, Tarmac Cement Plant Modification

Pollutant	PSD Baseline Emissions (TPY)						Future Potential Emissions (TPY)					Net Increase In Emissions (TPY)	PSD Significant Emission Rate (TPY)	PSD Review Applies?
	Kiln No. 2	Kiln No. 3	Material Handling Point Sources	Slag Dryer	Material Handling Fugitive Sources	Total	New Raw Mill Preheater/ Calciner/Kiln/ Cooler	Material Handling Point Sources	Slag Dryer	Material Handling Fugitive Sources	Total			
Particulate Matter [PM(TSP)]	33.15	112.01	167.87	9.12	43.96	366.1	175	163.8	9.12	25.78	373.7	7.6	25	No
Particulate Matter (PM <sub>10</sub> )	28.18	94.09	167.87	9.12	15.39	314.6	147	137.8	9.12	9.72	303.6	-11.0	15	No
Sulfur Dioxide	14.38	1,399.76	--	18.19	--	1,432.3	806	--	18.19	--	824.2	-608.1	40	No
Nitrogen Dioxide	435.09	1,836.06	--	12.81	--	2,284.0	1953	--	12.81	--	1,965.8	-318.1	40	No
Carbon Monoxide	52.65	1,312.25	--	3.20	--	1,368.1	1457	--	3.20	--	1,460.2	92.1	100	No
Volatile Organic Compounds	7.03	123.13	--	0.34	--	130.5	155	--	0.34	--	155.3	24.8	40	No
Sulfuric Acid Mist	0.61	256.58	--	0.078	--	257.27	8.9	--	0.078	--	9.0	-248.3	7	No
Lead	0.00757	0.03096	--	0.00080	--	0.0393	0.0465	--	0.00080	--	0.0473	0.0079	0.6	No
Mercury	0.00458	0.01875	--	0.00027	--	0.0236	0.0149	--	0.00027	--	0.0151	-0.0085	0.1	No

NEG = Negligible.

**APPENDIX A**

**FUGITIVE EMISSIONS ASSOCIATED  
WITH COAL HANDLING SYSTEM  
FOR NEW CEMENT PLANT**

Table A-1. Estimated Future Fugitive Dust Emissions from Drop Type Operations, Tarmac

SOURCE	Type of Operation <sup>a</sup>	M Moisture Content (%)	U Wind Speed (MPH)	Emission Factor	Activity Factor <sup>b</sup>	Maximum Annual PM Emissions (tons/yr)	PM <sub>10</sub> Size Multiplier <sup>c</sup>	Maximum Annual PM <sub>10</sub> Emissions (tons/yr)
<b><u>COAL HANDLING FACILITIES</u></b>								
Railcar Unloading	Batch Drop	7.2	8.8	0.00111 lbs/ton	190,000 TPY	0.105	0.35	0.037
Temporary Storage Pile to Active Storage Pile	Batch Drop	7.2	8.8	0.00111 lbs/ton	190,000 TPY	0.105	0.35	0.037
Active Storage Pile to Loading Hopper	Batch Drop	7.2	8.8	0.00111 lbs/ton	190,000 TPY	0.105	0.35	0.037
Total						0.32		0.11

<sup>a</sup> Batch Drop Emission Factors are computed from AP-42 (US EPA, 1995) Section 13.2.4-3(1).  $E = 0.0032 \times (U/5)^{1.3} / (M/2)^{1.4}$  lb/ton

<sup>b</sup> Based on future coal throughput.

<sup>c</sup> PM<sub>10</sub> Size Multiplier is based on particles < 10 micrometers.

Table A-2. Estimation of Future Emissions For Vehicle Traffic in the Coal Handling System, Tarmac

<i>General Data</i>	Front End Loader (loaded)	Front End Loader (unloaded)	Total
<b>Vehicle Data</b>			
Description	Coal	Coal	
Vehicle Speed (S), mph- Average	10	10	
Vehicle weight (W), tons:			
Loaded	55.5	--	
Unloaded	--	47.5	
Vehicle number of wheels (w)	4	4	
Vehicle miles traveled (VMT)- Annual <sup>a</sup>	2,845	2,845	
<b>General/ Site Characteristics</b>			
Days of precipitation > or = 0.01 inch (p) Annually	120	120	
Silt content (s), % <sup>b</sup>	12	12	
Particle size multiplier, PM (k)	1.00	1.00	
Particle size multiplier, PM <sub>10</sub> (k)	0.35	0.35	
<b>Emission Control Data</b>			
Emission control method	--	--	
Emission control removal efficiency, %	0	0	
<b>Calculated PM Emission Factor (EF)</b>			
Uncontrolled EF, lb/VMT - Annual	10.18	9.13	19.30
Controlled (Final) EF, lb/VMT- Annual	10.18	9.13	19.30
<b>Calculated PM10 Emission Factor (EF)</b>			
Uncontrolled EF, lb/VMT - Annual	3.56	3.19	6.76
Controlled (Final) EF, lb/VMT- Annual	3.56	3.19	6.76
<b>Estimated Emission Rate (ER)</b>			
Particulate Matter (PM) Emission Rate			
lbs/hr <sup>c</sup>	13.92	12.48	26.40
TPY	14.48	12.98	27.46
Particulate Matter (PM <sub>10</sub> ) Emission Rate			
lbs/hr <sup>c</sup>	4.87	4.37	9.24
TPY	5.07	4.54	9.61

**Emission Factor (EF) Equations**

Uncontrolled EF (UEF) Equation:

$$UEF(\text{lb/VMT}) = k \times 5.9 \times (s/12) \times (S/30) \times (W/3)^{0.7} \times (w/4)^{0.5} \times ((365 - p)/365)$$

Controlled (Final) EF (CEF) Equation:

$$CEF(\text{lb/VMT}) = UEF(\text{lb/ton}) \times (100 - \text{Removal efficiency}(\%))$$

Source: AP-42, Section 13.2.2, Unpaved Roads, January, 1995.

<sup>a</sup> Based on 190,000 TPY of coal transported 550 ft,  
empty half the time, full the remaining time.

Annual mileage increased by 15 % to account for additional travel due to pile maintenance activities.

<sup>b</sup> Tarmac Information.

<sup>c</sup> Assumes 2,080 hr/yr operation.

**APPENDIX B**

**BASIS OF ORIGINAL  
BASELINE EMISSION CALCULATIONS  
FROM JUNE 1998 APPLICATION**



Table B-1. Annual Baseline 1996-1997 Emissions From Kilns, Tarmac

Pollutant	Emission Factor	Reference	Activity Factor <sup>a</sup>	Baseline Emissions (tons/yr)
<u>Kiln No. 2</u> 004				
Particulate Matter (TSP)	8.67 lb/hr	1	7,646.5 hr/yr	✓ 33.15 <sup>96</sup> 28.18 <sup>97</sup> 34.05
Particulate Matter (PM <sub>10</sub> )	85 % of PM	2	--	28.18
Sulfur dioxide	3.76 lb/hr	1	7,646.5 hr/yr	14.38
Nitrogen Oxides	113.8 lb/hr	3	7,646.5 hr/yr	435.09
Carbon monoxide	13.77 lb/hr	1	7,646.5 hr/yr	52.65
Volatile Organic Compounds	1.84 lb/hr	1	7,646.5 hr/yr	7.03
Sulfuric acid mist	0.16 lb/hr	4	7,646.5 hr/yr	0.61
Lead	9.20E-05 lb/ton clinker	5	164,619 tons clinker	0.0076
Mercury	5.57E-05 lb/ton clinker	5	164,619 tons clinker	0.0046
<u>Kiln No. 3</u> 006				
Particulate Matter (TSP)	28.88 lb/hr	6	7,756.0 hr/yr	(103) 112.01 <sup>96</sup> 95.7 <sup>97</sup>
Particulate Matter (PM <sub>10</sub> )	84 % of PM	2	--	94.09
Sulfur dioxide	360.95 lb/hr	6	7,756.0 hr/yr	1,399.76
Nitrogen Oxides	473.45 lb/hr	6	7,756.0 hr/yr	1,836.06
Carbon monoxide	338.38 lb/hr	7	7,756.0 hr/yr	1,312.25
Volatile Organic Compounds	31.75 lb/hr	7	7,756.0 hr/yr	123.13
Sulfuric acid mist	66.16 lb/hr	8	7,756.0 hr/yr	256.58
Lead	9.20E-05 lb/ton clinker	5	673,096 tons clinker	0.0310
Mercury	5.57E-05 lb/ton clinker	5	673,096 tons clinker	0.0187

<sup>a</sup> Based on average of 1996-1997 actual operation.

## References:

1. Based on average of 12/11/95 and 4/16/97 compliance tests for Kiln No. 2. 1996 Test Failed
2. From AP-42, for kiln with ESP control, Section 11.6.
3. Based on permit limit for Kiln No. 2, since actual emission have been in excess of this limit.
4. Based on average of 4/16/97 compliance tests for Kiln No. 2.
5. Based on source testing of Kiln No. 3 on January 10, 1992.
6. Based on average of all source tests on Kiln No. 3 during the period January 1996 through December 1997. 11/4/97 14/5/97 12/6/97
7. Based on source test conducted on 11/22/94 on Kiln No.3. 112 is avg of 9 runs
8. Based on source tests conducted on 11/22/94 and 12/12/95 on Kiln No. 3.

Table 3-3. Annual 1996-1997 Baseline Emissions From Material Handling Point Sources, Tarmac Pennsuco

Emission Source	Point ID	Baghouse ID	Emission Basis	Emission Factor	Activity Factor <sup>a</sup>	Baseline PM/PM <sub>10</sub> Emissions (TPY)	
Coal Handling System	003	G-509, G-521, G-527, G-576 G-578, G-580, G-582	0.01 gr/acf; 50,000 acfm	4.29 lb/hr	7,756.0 hr/yr	16.62 ✓	96 97 33.15 32.0 39.05
Cooler No. 2	005	K-232	Stack Tests <sup>b</sup>	16.15 lb/hr	7,646.5 hr/yr	61.75 ✓	96 97 51.9 50.0 11.5
Cooler No. 3	007	K-332	Stack Tests <sup>b</sup>	9.32 lb/hr	7,756.0 hr/yr	36.14 ✓	51.9 20.78
Dust Insufflation System - Kiln 2	--	K-181	0.01 gr/acf; 3,000 acfm	0.26 lb/hr	7,646.5 hr/yr	0.98	
Dust Insufflation System - Kiln 3	--	K-383, K-396	0.01 gr/acf; 10,000 acfm	0.86 lb/hr	7,756.0 hr/yr	3.32	
Clinker Handling/Stg - Kilns 1 & 2 Silos 1, 2, 4, 5, 11 and 12	008	K-147, K-247 <sup>c</sup>	0.01 gr/acf; 3,000 acfm	0.26 lb/hr	7,646.5 hr/yr	0.98	0.99 0.97
Clinker Handling/Stg - Kiln 3 Silos 1, 4, 11, 17-23, 26-28	009	K-347, K-447, K-521, K-522, K-633 <sup>d</sup>	0.01 gr/acf; 9,500 acfm	0.81 lb/hr	7,756.0 hr/yr	3.16	3.12 3.12
Finish Mill No. 1	010	F-130, F-113	0.01 gr/acf; 23,800 acfm	2.04 lb/hr	4,881.0 hr/yr	4.98	5.3 4.7
Finish Mill No. 2	011	F-230, F-213	0.01 gr/acf; 23,800 acfm	2.04 lb/hr	6,072.5 hr/yr	6.19	5.9 6.4
Finish Mill No. 3	012	F-313, F-330, F-332	0.01 gr/acf; 41,500 acfm	3.56 lb/hr	4,546.0 hr/yr	8.09	8.2 8.0
Finish Mill No. 4	013	F-430, F-432, F-603, F-604, F-605	0.01 gr/acf; 67,000 acfm	5.74 lb/hr	3,876.0 hr/yr	11.13	10.6 11.7
Cement Silos #1-#12	014	F-511, F-512, F-513, F-514, F-515	0.01 gr/acf; 43,000 acfm	3.69 lb/hr	6,072.5 hr/yr	11.19	10.72 11.66
Cement Distribution-Rail/Truck	015	B-110, B-210, B-372, B-374, B-382	0.01 gr/acf; 15,000 acfm	1.29 lb/hr	2,721.5 hr/yr	1.75	1.69 1.81
Cement Distribution-Packhouse	016	B-621	0.01 gr/acf; 12,000 acfm	1.03 lb/hr	3,080.5 hr/yr	1.58	1.68
Total						167.87	

<sup>a</sup> Based on average of 1996-1997 actual operation.<sup>b</sup> Based on average of April 1997 and December 1997 stack tests.<sup>c</sup> Only one baghouse operates at any one time.<sup>d</sup> Baghouses K347 and K447 do not operate at the same time.

1996 test failed 4/97 was 97 AOR data but used for 96 value

Table B-3. Maximum Emissions From Slag Dryer, Tarmac

Parameter	No. 2 Fuel Oil	Natural Gas
<u>OPERATING DATA<sup>a</sup></u>		
Operating Time	3,120 hr/yr	3,120 hr/yr
Heat Input Rate	57.48 MMBtu/hr	57.48 MMBtu/hr
Heat Value	140,000 MMBtu/gal	1000 Btu/scf
Hourly Fuel Use	410.6 gal/hr	57,480 scf/hr
Annual Fuel Use	1,280,983 gal/yr	179.34 MMscf/yr
Max Sulfur Content	0.2 Wt%	0.01 gr/scf
	Fuel Oil	Natural Gas

Note: NA = not applicable.

<sup>a</sup>Fuel oil use is based on 140,000 Btu/gal for 0.2% S oil. Heat Input Rate is based on 0.48 MMBtu/ton and 150 ton/hr throughput

<sup>b</sup>Emission factors are based on AP-42 5th Edition, Tables 1.3-2, 1.3-4, and 1.3-11 for oil use and 1.4-1 and 1.4-3 for gas. NMVOC factor for gas is reduced by 34% to reflect presence of methane.

<sup>c</sup>"S" denotes the weight % sulfur in fuel oil; max sulfur content = 0.2%

Table B-4. Summary of Quantifiable Fugitive Emissions, Tarmac

Source	Estimated Annual Emissions (TPY)		Estimated Hourly Emissions (lb/hr) <sup>a</sup>	
	PM	PM <sub>10</sub>	PM	PM <sub>10</sub>
Coal Handling Facilities-Batch Drop	0.28	0.1	0.32	0.11
Coal Handling Facilities-Vehicular Traffic	23.97	8.39	23.05	8.07
Raw Materials Blending-Batch Drop	3.52	1.23	3.39	1.19
Raw Materials Blending-Vehicular Traffic	14.34	5.02	13.79	4.83
Insufflation Area-Batch Drop	0.22	0.08	0.21	0.07
Insufflation Area-Vehicular Traffic	<u>1.63</u>	<u>0.57</u>	<u>1.57</u>	<u>0.55</u>
Total	43.96	15.39	42.33	14.82

Notes:

<sup>a</sup> Based on average hourly emissions assuming 2,080 hr/yr actual operation.

Table B-5. Estimated Baseline Fugitive Dust Emissions from Drop Type Operations, Tarmac

SOURCE	Type of Operation <sup>a</sup>	M Moisture Content (%)	U Wind Speed (MPH)	Emission Factor	Activity Factor <sup>b</sup>	Maximum Annual PM Emissions (tons/yr)	PM <sub>10</sub> Size Multiplier <sup>c</sup>	Maximum Annual PM <sub>10</sub> Emissions (tons/yr)
<b><u>COAL HANDLING FACILITIES</u></b>								
Railcar Unloading	Batch Drop	7.2	8.8	0.00111 lbs/ton	165,841 TPY	0.092	0.35	0.032
Temporary Storage Pile to Active Storage Pile	Batch Drop	7.2	8.8	0.00111 lbs/ton	165,841 TPY	0.092	0.35	0.032
Active Storage Pile to Loading Hopper	Batch Drop	7.2	8.8	0.00111 lbs/ton	165,841 TPY	<u>0.092</u>	0.35	<u>0.032</u>
	Subtotal					0.28		0.10
<b><u>RAW MATERIALS BLENDING AREA</u></b>								
Raw Material unloading	Batch Drop	1.0	8.8	0.01761 lbs/ton	200,000 TPY	1.7610	0.35	0.616
Raw Materials Pile to Blending Location	Batch Drop	1.0	8.8	0.01761 lbs/ton	200,000 TPY	<u>1.7610</u>	0.35	<u>0.616</u>
	Subtotal					3.52		1.23
<b><u>INSUFFLATION AREA</u></b>								
Truck Loading	Batch Drop	1.0	8.8	0.01761 lbs/ton	12,500 TPY	0.1101	0.35	0.039
Truck Unloading	Batch Drop	1.0	8.8	0.01761 lbs/ton	12,500 TPY	<u>0.1101</u>	0.35	<u>0.039</u>
	Subtotal					0.2201		0.08
Total						4.02		1.41

<sup>a</sup> Batch Drop Emission Factors are computed from AP-42 (US EPA, 1995) Section 13.2.4-3(1).  $E = 0.0032 \times (U/5)^{1.3} / (M/2)^{1.4}$  lb/ton<sup>b</sup> Based on average two year period, 1996-1997.<sup>c</sup> PM<sub>10</sub> Size Multiplier is based on particles < 10 micrometers.

Table B-6. Estimation of Baseline Emissions For Vehicle Traffic in the Coal Handling System, Tarmac

General Data	Front End Loader (loaded)	Front End Loader (unloaded)	Total
<b>Vehicle Data</b>			
Description	Coal	Coal	
Vehicle Speed (S), mph- Average	10	10	
Vehicle weight (W), tons:			
Loaded	55.5	--	
Unloaded	--	47.5	
Vehicle number of wheels (w)	4	4	
Vehicle miles traveled (VMT)- Annual <sup>a</sup>	2,483	2,483	
<b>General/ Site Characteristics</b>			
Days of precipitation > or = 0.01 inch (p) Annually	120	120	
Silt content (s), % <sup>b</sup>	12	12	
Particle size multiplier, PM (k)	1.00	1.00	
Particle size multiplier, PM <sub>10</sub> (k)	0.35	0.35	
<b>Emission Control Data</b>			
Emission control method	--	--	
Emission control removal efficiency, %	0	0	
<b>Calculated PM Emission Factor (EF)</b>			
Uncontrolled EF, lb/VMT - Annual	10.18	9.13	
Controlled (Final) EF, lb/VMT- Annual	10.18	9.13	
<b>Calculated PM10 Emission Factor (EF)</b>			
Uncontrolled EF, lb/VMT - Annual	3.56	3.19	
Controlled (Final) EF, lb/VMT- Annual	3.56	3.19	
<b>Estimated Emission Rate (ER)</b>			
<b>Particulate Matter (PM) Emission Rate</b>			
lbs/hr <sup>c</sup>	12.15	10.90	23.05
TPY	12.64	11.33	23.97
<b>Particulate Matter (PM<sub>10</sub>) Emission Rate</b>			
lbs/hr <sup>c</sup>	4.25	3.81	8.07
TPY	4.42	3.97	8.39

**Emission Factor (EF) Equations**

Uncontrolled EF (UEF) Equation:

$$UEF(lb/VMT) = k \times 5.9 \times (s/12) \times (S/30) \times (W/3)^{0.7} \times (w/4)^{0.5} \times ((365 - p)/365)$$

Controlled (Final) EF (CEF) Equation:

$$CEF(lb/VMT) = UEF(lb/ton) \times (100 - \text{Removal efficiency}(\%))$$

Source: AP-42, Section 13.2.2, Unpaved Roads, January, 1995.

<sup>a</sup> Based on 165,841 TPY (average of 1996-1997 coal throughput) of coal transported 550 ft, empty half the time, full the remaining time.

Annual mileage increased by 15 % to account for additional travel due to pile maintenance activities.

<sup>b</sup> Tarmac Information.

<sup>c</sup> Assumes 2,080 hr/yr operation.

Table B-7. Estimation of Baseline Emissions For Vehicle Traffic in the Raw Material Blending Area, Tarmac

<i>General Data</i>	Front End Loader (loaded)	Front End Loader (unloaded)	Total
<b>Vehicle Data</b>			
Description	Dry Feed	Dry Feed	
Vehicle Speed (S), mph- Average	5	5	
Vehicle weight (W), tons:			
Loaded	50	--	
Unloaded	--	40	
Vehicle number of wheels (w)	4	4	
Vehicle miles traveled (VMT)- Annual <sup>a</sup>	3,267	3,267	
<b>General/ Site Characteristics</b>			
Days of precipitation > or = 0.01 inch (p) Annually	120	120	
Silt content (s), % <sup>b</sup>	12	12	
Particle size multiplier, PM (k)	1.00	1.00	
Particle size multiplier, PM <sub>10</sub> (k)	0.35	0.35	
<b>Emission Control Data</b>			
Emission control method	--	--	
Emission control removal efficiency, %	0	0	
<b>Calculated PM Emission Factor (EF)</b>			
Uncontrolled EF, lb/VMT - Annual	4.73	4.05	
Controlled (Final) EF, lb/VMT- Annual	4.73	4.05	
<b>Calculated PM<sub>10</sub> Emission Factor (EF)</b>			
Uncontrolled EF, lb/VMT - Annual	1.66	1.42	
Controlled (Final) EF, lb/VMT- Annual	1.66	1.42	
<b>Estimated Emission Rate (ER)</b>			
Particulate Matter (PM) Emission Rate			
lbs/hr <sup>c</sup>	7.43	6.36	13.79
TPY	7.73	6.61	14.34
Particulate Matter (PM <sub>10</sub> ) Emission Rate			
lbs/hr <sup>c</sup>	2.60	2.22	4.82
TPY	2.70	2.31	5.02

**Emission Factor (EF) Equations**

Uncontrolled EF (UEF) Equation:

$$UEF(lb/VMT) = k \times 5.9 \times (s/12) \times (S/30) \times (W/3)^{0.7} \times (w/4)^{0.5} \times ((365 - p)/365)$$

Controlled (Final) EF (CEF) Equation:

$$CEF(lb/VMT) = UEF(lb/ton) \times (100 - \text{Removal efficiency}(\%))$$

Source: AP-42, Section 13.2.2, Unpaved Roads, January, 1995.

<sup>a</sup>Based on 200,000 TPY (1996-1997 average throughput) of Raw Materials transported 750 ft, empty half the time, full the remaining time.

Annual mileage increased by 15 % to account for additional travel due to pile maintenance activities.

<sup>b</sup>Tarmac Information.

<sup>c</sup>Assumes 2,080 hr/yr operation.

Table B-8. Estimation of Baseline Emissions For Vehicle Traffic in the Insufflation Area, Tarmac

<i>General Data</i>	Truck (loaded)	Truck (unloaded)	Total
<b>Vehicle Data</b>			
Description	Clinker Dust	Clinker Dust	
Vehicle Speed (S), mph- Average	3	3	
Vehicle weight (W), tons:			
Loaded	25.75	--	
Unloaded	--	13.75	
Vehicle number of wheels (w)	10	10	
Vehicle miles traveled (VMT)- Annual <sup>a</sup>	704	704	
<b>General/ Site Characteristics</b>			
Days of precipitation > or = 0.01 inch (p) Annually	120	120	
Silt content (s), % <sup>b</sup>	12	12	
Particle size multiplier, PM (k)	1.00	1.00	
Particle size multiplier, PM <sub>10</sub> (k)	0.35	0.35	
<b>Emission Control Data</b>			
Emission control method	--	--	
Emission control removal efficiency, %	0	0	
<b>Calculated PM Emission Factor (EF)</b>			
Uncontrolled EF, lb/VMT - Annual	2.82	1.82	
Controlled (Final) EF, lb/VMT- Annual	2.82	1.82	
<b>Calculated PM10 Emission Factor (EF)</b>			
Uncontrolled EF, lb/VMT - Annual	0.99	0.64	
Controlled (Final) EF, lb/VMT- Annual	0.99	0.64	
<b>Estimated Emission Rate (ER)</b>			
Particulate Matter (PM) Emission Rate			
lbs/hr <sup>c</sup>	0.95	0.61	1.57
TPY	0.99	0.64	1.63
Particulate Matter (PM <sub>10</sub> ) Emission Rate			
lbs/hr <sup>c</sup>	0.33	0.22	0.55
TPY	0.35	0.22	0.57

**Emission Factor (EF) Equations**

Uncontrolled EF (UEF) Equation:

$$UEF(lb/VMT) = k \times 5.9 \times (s/12) \times (S/30) \times (W/3)^{0.7} \times (w/4)^{0.5} \times ((365 - p)/365)$$

Controlled (Final) EF (CEF) Equation:

$$CEF(lb/VMT) = UEF(lb/ton) \times (100 - \text{Removal efficiency}(\%))$$

Source: AP-42, Section 13.2.2, Unpaved Roads, January, 1995.

<sup>a</sup> Based on 12,500 (1996-1997 average throughput) TPY of clinker dust transported 3,100 ft, empty half the time, full the remaining time.

Annual mileage increased by 15 % to account for additional travel due to pile maintenance activities.

<sup>b</sup> Tarmac Information.

<sup>c</sup> Assumes 2,080 hr/yr operation.



Department of  
Environmental Protection

DIVISION OF AIR RESOURCES MANAGEMENT

ANNUAL OPERATING REPORT  
FOR AIR POLLUTANT EMITTING FACILITY

See Instructions for Form No. 62-210.900(5).

I. FACILITY REPORT

A. REPORT INFORMATION

1. Year of Report	1996	2. Number of Emissions Units in Report	14 16
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B. FACILITY INFORMATION

1. Facility ID 0250020	2. Facility Status ACTIVE	3. Date of Permanent Facility Shutdown
4. Facility Owner/Company Name <del>TARMAC FLORIDA</del> Tarmac America, Inc.		
5. Site Name TARMAC FLORIDA - Pensacola Cement		
6. Facility Location Street Address or Other Locator : 11000 NW 121 WAY City : MEDLEY County : DADE Zip Code : 33178		
7. Facility Compliance Tracking Code A	8. Governmental Facility Code 0	9. Facility SIC(s) 3241
10. Facility Comment		

C. FACILITY HISTORY INFORMATION

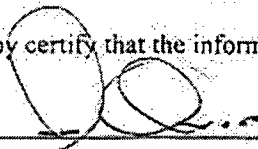
1. Change in Facility Owner/ Company Name During Year?	Previous Name	2. Date of Change
--	---------------	-------------------

Facility ID : 0250020

D. OWNER/CONTACT INFORMATION

1. Owner or Authorized Representative	
Name and Title SCOTT QUAAS ENVIRONMENTAL SPEE Manager	
Mailing Address Organization/Firm : TARMAC FLORIDA INC America, Inc. Street Address : 455 FAIRWAY DR City : DEERFIELD BEACH State : FL Zip Code : 33441	
Telephone : (305) 481-2800	Fax :
2. Facility Contact	
Name and Title SCOTT QUAAS - Environmental Manager	
Mailing Address Organization/Firm : TARMAC FLORIDA INC America, Inc. Street Address : P.O. BOX 8648 City : DEERFIELD BEACH State : FL Zip Code : 33443	
Telephone : (305) 481-2800	Fax : 954. 425. 4165
954. 430. 9352	

E. OWNER OR AUTHORIZED REPRESENTATIVE STATEMENT

I hereby certify that the information given in this report is correct to the best of my knowledge.	
 Signature	3/27/97 Date

Facility ID : 0250020

Emissions Unit ID : 003

## II. EMISSIONS UNIT REPORT

### A. EMISSIONS UNIT INFORMATION

1. Emissions Unit Description <del>23-TON MILL FOR 23-TPH COAL HANDLING SYSTEM</del>		
2. Emissions Unit ID 003	3. Emissions Unit Classification <del>Regulated Emissions Unit</del>	4. Operated During Year? Y
5. DEP Permit or PPS Number AO13238048	6. Emissions Unit Status ACTIVE	7. Ozone SIP Base Year Emissions Unit?
8. Emissions Unit Startup Date	9. Long-term Reserve Shutdown Date	10. Permanent Shutdown Date

### B. EMISSION POINT/CONTROL INFORMATION

1. Emissions Point Type <del>SINGLE POINT SERVING A SINGLE EMISSIONS UNIT</del> 3
2a. Description of Control Equipment 'a' FABRIC FILTER LOW TEMPERATURE (T<180F)
2b. Description of Control Equipment 'b'

### C. EMISSIONS UNIT OPERATING SCHEDULE INFORMATION

1. Average Annual Operation 24 hours/day 7 days/week		2. Total Operation During Year (hours/year) 7858
3. Percent Hours of Operation by Season DJF : MAM : JJA : SON :		
4. Average Ozone Season Operation (June 1 to August 31) hours/day days/week		5. Total Operation During Ozone Season (days/season)

Facility ID : 0250020

Emissions Unit ID : 003

D. EMISSIONS UNIT COMMENT

A large rectangular box with a thin black border, intended for handwritten or typed comments regarding the emissions unit. The box is currently empty.

Facility ID : 0250020

Emissions Unit ID : 003

SCC : 3-05-101-03

## E. EMISSIONS INFORMATION BY PROCESS/FUEL

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-05-101-03	2. Description of Process or Type of Fuel Mineral Products      Bulk Materials Conveyors Mineral Products      Coal	
3. Annual Process or Fuel Usage Rate 162,064	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit TONS PROCESSED
6. Fuel Average % Sulfur 0.90	7. Fuel Average % Ash —	8. Fuel Heat Content (mmBtu/SCC Unit) 26.10

## (2) EMISSIONS INFORMATION

1. Pollutant PM Particulate Matter - Total	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) 16.84	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 5
5. Emissions Calculation (Show separately both annual and daily emissions calculations) 0.01 gr/CFM - at 12 grain loading		

1. Pollutant PM10 Particulate Matter - PM10	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

Facility ID : 0250020

Emissions Unit ID : 003

SCC : 3-05-103-03

(1) PROCESS/FUEL INFORMATION

1. SCC 3-05-103-03	2. Description of Process or Type of Fuel Mineral Products Mineral Products Bulk Materials Open Stockpiles Coal	
3. Annual Process or Fuel Usage Rate 162,564	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit TONS PROCESSED
6. Fuel Average % Sulfur 0.90	7. Fuel Average % Ash —	8. Fuel Heat Content (mmBtu/SCC Unit) 26.10

(2) EMISSIONS INFORMATION

1. Pollutant PM Particulate Matter - Total	CAS No.	<input checked="" type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

1. Pollutant PM10 Particulate Matter - PM10	CAS No.	<input checked="" type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

Facility ID : 0250020

Emissions Unit ID : 004

## II. EMISSIONS UNIT REPORT

### A. EMISSIONS UNIT INFORMATION

1. Emissions Unit Description 41 TPH KILN #2 W/DOUBLE CHAMBER E.S.P.		
2. Emissions Unit ID 004	3. Emissions Unit Classification Regulated Emissions Unit	4. Operated During Year? Y
5. DEP Permit or PPS Number AO13238048 AC13169901	6. Emissions Unit Status ACTIVE	7. Ozone SIP Base Year Emissions Unit?
8. Emissions Unit Startup Date	9. Long-term Reserve Shutdown Date	10. Permanent Shutdown Date

### B. EMISSION POINT/CONTROL INFORMATION

1. Emissions Point Type SINGLE POINT SERVING A SINGLE EMISSIONS UNIT
2a. Description of Control Equipment 'a' ELECTROSTATIC PRECIPITATOR HIGH EFFICIENCY (95.0-99.9%)
2b. Description of Control Equipment 'b'

### C. EMISSIONS UNIT OPERATING SCHEDULE INFORMATION

1. Average Annual Operation 24 hours/day      7 days/week	2. Total Operation During Year (hours/year) 7713
3. Percent Hours of Operation by Season DJF :      MAM :      JJA :      SON :	
4. Average Ozone Season Operation (June 1 to August 31) hours/day      days/week	5. Total Operation During Ozone Season (days/season)

Facility ID : 0250020

Emissions Unit ID : 004

D. EMISSIONS UNIT COMMENT



Facility ID : 0250020

Emissions Unit ID : 004

SCC : 3-05-007-06

## E. EMISSIONS INFORMATION BY PROCESS/FUEL

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-05-007-06	2. Description of Process or Type of Fuel Mineral Products Mineral Products Cement Manufacturing: Wet Process Kilns	
3. Annual Process or Fuel Usage Rate 167,047 <del>167,047</del>	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit Clinker TONS CEMENT PRODUCED
6. Fuel Average % Sulfur 0.90	7. Fuel Average % Ash —	8. Fuel Heat Content (mmBtu/SCC Unit) 26.10

## (2) EMISSIONS INFORMATION

1. Pollutant CO Carbon Monoxide	CAS No. 630-08-0	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) 70.19	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 1
5. Emissions Calculation (Show separately both annual and daily emissions calculations)  Average CO emissions: 18.20 lb/hr x 773 hr/year = 14,068 lb/year Stack test 12/15-19/96		
1. Pollutant NOX Nitrogen Oxides	CAS No. 10102-44-0	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) 1184.72	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 1
5. Emissions Calculation (Show separately both annual and daily emissions calculations)  Average NOx emissions: 307.2 lb/hr x 773 hr/year = 237,456 lb/year Stack test 12/15-19/96		
1. Pollutant PB Lead - Total (elemental lead and lead compounds)	CAS No.	<input checked="" type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

Facility ID : 0250020

Emissions Unit ID : 004

SCC : 3-05-007-06

1. Pollutant Particulate Matter - Total	PM	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	78.90	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 1
5. Emissions Calculation (Show separately both annual and daily emissions calculations) Average PM emissions : 20.56 lb/hr x 7713 hr/yr = 200 lb/day Stack test 12/12-12/12			

1. Pollutant Particulate Matter - PM10	PM10	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	67.07	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 35
5. Emissions Calculation (Show separately both annual and daily emissions calculations) 85% of PM emissions			

1. Pollutant Sulfuric Acid Mist	SAM	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	15.66	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 1
5. Emissions Calculation (Show separately both annual and daily emissions calculations) average emissions : 4.06 lb/hr x 7713 hr/yr = 200 lb/day Stack test 12/12-12/12			

1. Pollutant Sulfur Dioxide	SO2	CAS No. 7446-09-5	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	498.95	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 1
5. Emissions Calculation (Show separately both annual and daily emissions calculations) Average emissions : 129.38 lb/hr x 7713 hr/yr = 200 lb/day Stack test 12/12-12/12			

Facility ID : 0250020

Emissions Unit ID : 004

SCC : 3-05-007-06

1. Pollutant VOC Volatile Organic Compounds		CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) 17.12	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 1	
5. Emissions Calculation (Show separately both annual and daily emissions calculations) <p>average emissions : 4.44 lb/hr = 7713 lb/yr ÷ 220 = 35 lb/hr              Show test 12/15-16/96</p>			

Facility ID : 0250020

Emissions Unit ID : 004

SCC : 3-90-002-01

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-90-002-01	2. Description of Process or Type of Fuel In-Process Fuel Use Bituminous Coal In-Process Fuel Use Cement Kiln/Dryer	
3. Annual Process or Fuel Usage Rate 34,951	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit TONS BURNED
6. Fuel Average % Sulfur 0.90	7. Fuel Average % Ash -	8. Fuel Heat Content (mmBtu/SCC Unit) 26,115

## (2) EMISSIONS INFORMATION

1. Pollutant Carbon Monoxide	CAS No. 630-08-0	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) 70.19	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 1
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

1. Pollutant Nitrogen Oxides	CAS No. 10102-44-0	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) 1184.72	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 1
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

1. Pollutant Lead - Total (elemental lead and lead compounds)	CAS No.	<input checked="" type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

Facility ID : 0250020

Emissions Unit ID : 004

SCC : 3-90-002-01

1. Pollutant <b>PM</b> <b>Particulate Matter - Total</b>		CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) <b>78.90</b>	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code <b>1</b>	
5. Emissions Calculation (Show separately both annual and daily emissions calculations)			

1. Pollutant <b>PM10</b> <b>Particulate Matter - PM10</b>		CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) <b>67.07</b>	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code <b>1</b>	
5. Emissions Calculation (Show separately both annual and daily emissions calculations)			

1. Pollutant <b>SAM</b> <b>Sulfuric Acid Mist</b>		CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) <b>15.66</b>	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code <b>1</b>	
5. Emissions Calculation (Show separately both annual and daily emissions calculations)			

1. Pollutant <b>SO2</b> <b>Sulfur Dioxide</b>		CAS No. <b>7446-09-5</b>	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) <b>493.95</b>	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code <b>1</b>	
5. Emissions Calculation (Show separately both annual and daily emissions calculations)			

Facility ID : 0250020

Emissions Unit ID : 004

SCC : 3-90-002-01

1. Pollutant Volatile Organic Compounds	VOC	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	17.12	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 1
5. Emissions Calculation (Show separately both annual and daily emissions calculations)			

Facility ID : 0250020

Emissions Unit ID : 005

## II. EMISSIONS UNIT REPORT

### A. EMISSIONS UNIT INFORMATION

1. Emissions Unit Description 25 TPH COOLER #2 W/MULTICLONE & DUAL CHAMBER E.S.P.		
2. Emissions Unit ID 005	3. Emissions Unit Classification Regulated Emissions Unit	4. Operated During Year? Y
5. DEP Permit or PPS Number AO13238048	6. Emissions Unit Status ACTIVE	7. Ozone SIP Base Year Emissions Unit?
8. Emissions Unit Startup Date	9. Long-term Reserve Shutdown Date	10. Permanent Shutdown Date

### B. EMISSION POINT/CONTROL INFORMATION

1. Emissions Point Type SINGLE POINT SERVING A SINGLE EMISSIONS UNIT
2a. Description of Control Equipment 'a' FABRIC FILTER MEDIUM TEMPERATURE (180F<T<250F)
2b. Description of Control Equipment 'b'

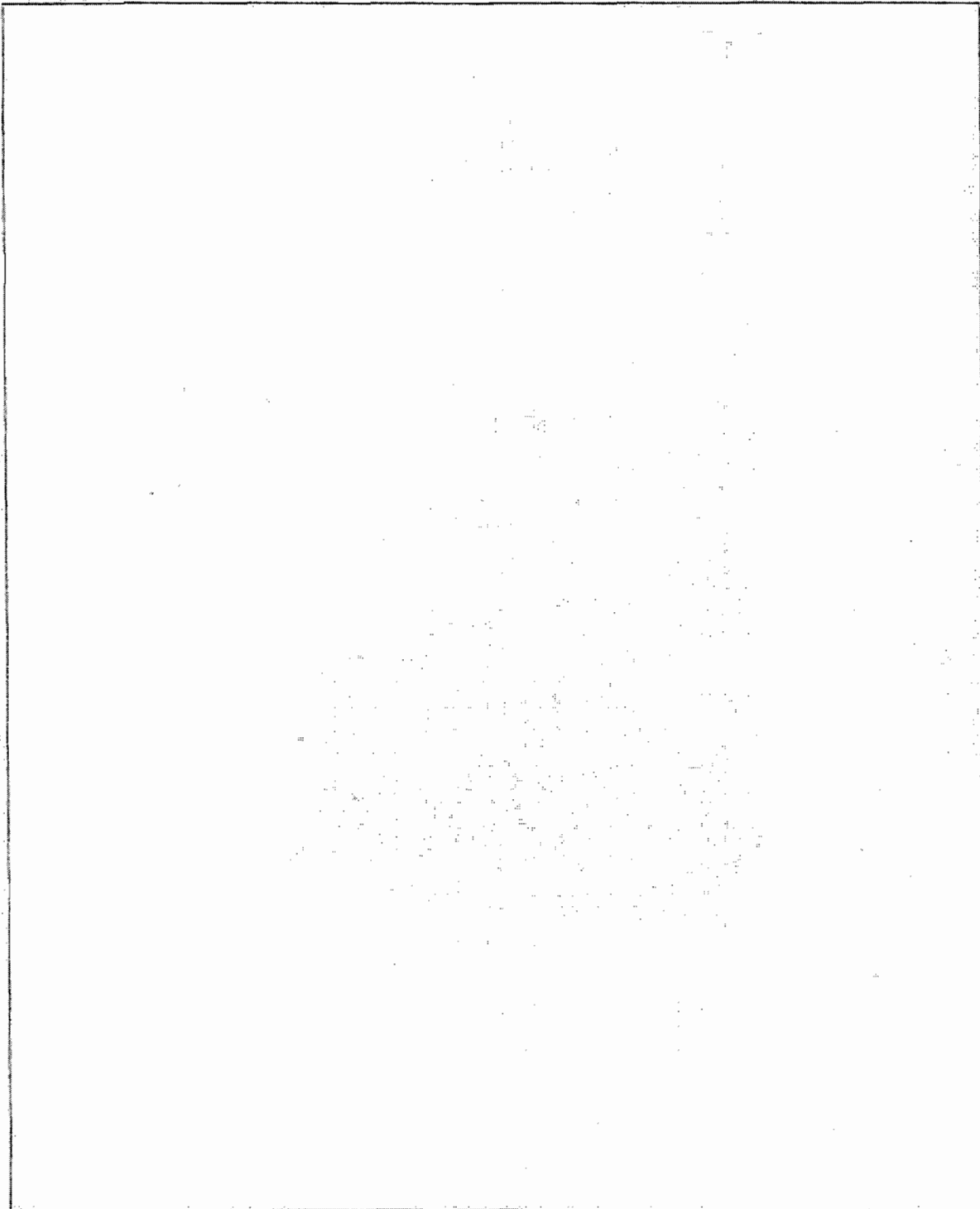
### C. EMISSIONS UNIT OPERATING SCHEDULE INFORMATION

1. Average Annual Operation 24 hours/day 7 days/week	2. Total Operation During Year (hours/year) 7713
3. Percent Hours of Operation by Season DJF : MAM : JJA : SON :	
4. Average Ozone Season Operation (June 1 to August 31) hours/day days/week	5. Total Operation During Ozone Season (days/season)

Facility ID : 0250020

Emissions Unit ID : 005

D. EMISSIONS UNIT COMMENT





Facility ID : 0250020

Emissions Unit ID : 005

SCC : 3-05-007-14

## E. EMISSIONS INFORMATION BY PROCESS/FUEL

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-05-007-14	2. Description of Process or Type of Fuel Mineral Products Mineral Products Cement Manufacturing: Wet Process Clinker Cooler	
3. Annual Process or Fuel Usage Rate 167,047	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit Clinker TONS CEMENT PRODUCED
6. Fuel Average % Sulfur	7. Fuel Average % Ash	8. Fuel Heat Content (mmBtu/SCC Unit)

## (2) EMISSIONS INFORMATION

1. Pollutant PM Particulate Matter - Total	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) 161.93	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 1
5. Emissions Calculation (Show separately both annual and daily emissions calculations) average emissions : 45.99 lb/hr = 773 lb/day ÷ 24 = 16 lb/hr stack test 12/12/96		

1. Pollutant PM10 Particulate Matter - PM10	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations) NA		

Facility ID : 0250020

Emissions Unit ID : 006

## II. EMISSIONS UNIT REPORT

### A. EMISSIONS UNIT INFORMATION

1. Emissions Unit Description 142 TPH KILN #3 W/DROPOUT BOX& DUAL CHAMBER E.S.P.		
2. Emissions Unit ID 006	3. Emissions Unit Classification Regulated Emissions Unit	4. Operated During Year? Y
5. DEP Permit or PPS Number AO13238048	6. Emissions Unit Status ACTIVE	7. Ozone SIP Base Year Emissions Unit? Y
8. Emissions Unit Startup Date	9. Long-term Reserve Shutdown Date	10. Permanent Shutdown Date

### B. EMISSION POINT/CONTROL INFORMATION

1. Emissions Point Type SINGLE POINT SERVING A SINGLE EMISSIONS UNIT
2a. Description of Control Equipment 'a' ELECTROSTATIC PRECIPITATOR HIGH EFFICIENCY (95.0-99.9%)
2b. Description of Control Equipment 'b'

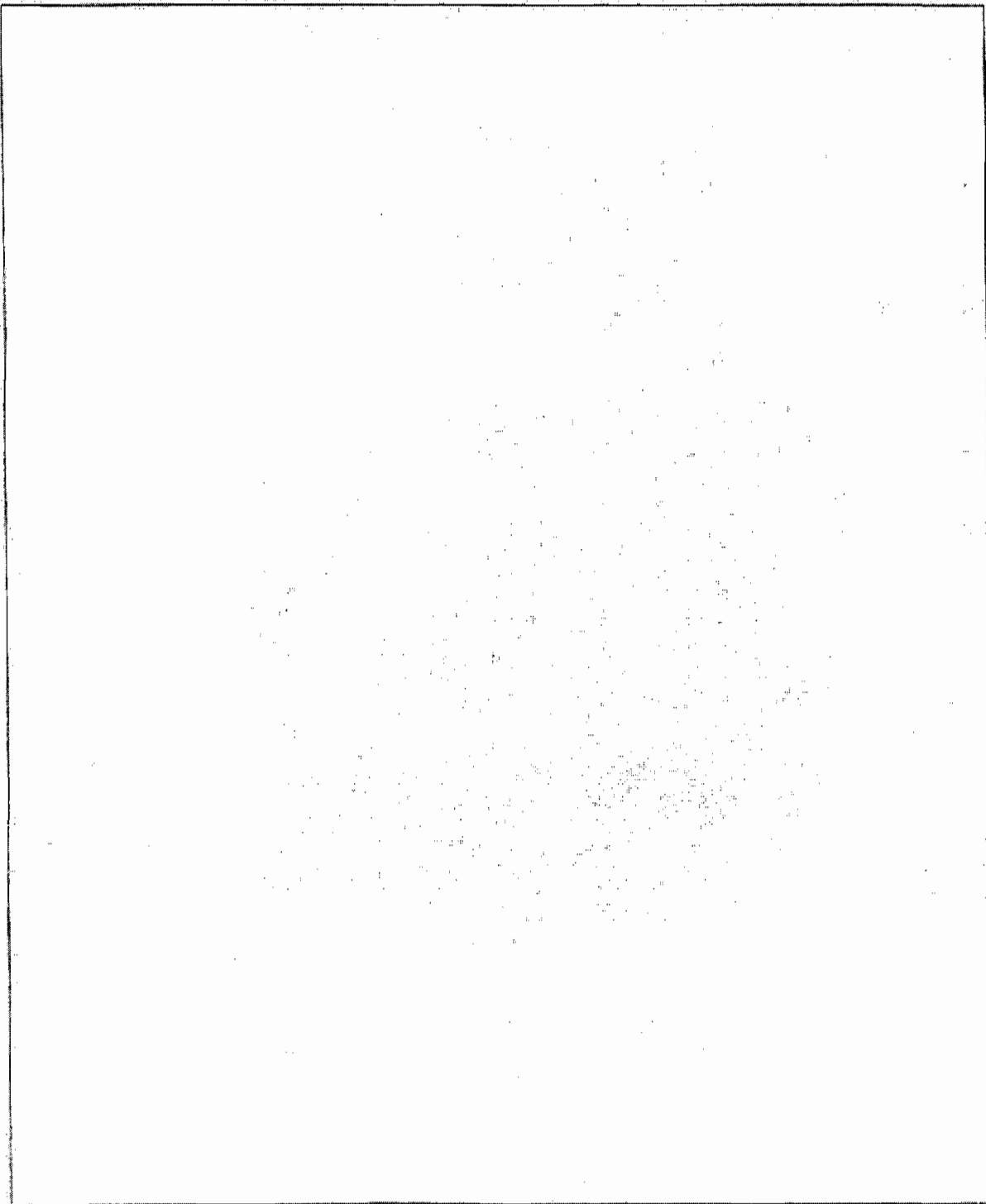
### C. EMISSIONS UNIT OPERATING SCHEDULE INFORMATION

1. Average Annual Operation 24 hours/day 7 days/week	2. Total Operation During Year (hours/year) 7858
3. Percent Hours of Operation by Season DJF : MAM : JJA : SON :	
4. Average Ozone Season Operation (June 1 to August 31) hours/day days/week	5. Total Operation During Ozone Season (days/season)

Facility ID : 0250020

Emissions Unit ID : 006

D. EMISSIONS UNIT COMMENT



Facility ID : 0250020

Emissions Unit ID : 006

SCC : 3-05-007-06

## E. EMISSIONS INFORMATION BY PROCESS/FUEL

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-05-007-06	2. Description of Process or Type of Fuel Mineral Products Mineral Products Cement Manufacturing: Wet Process Kilns	
3. Annual Process or Fuel Usage Rate 662,492	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit Clinker TONS CEMENT PRODUCED
6. Fuel Average % Sulfur	7. Fuel Average % Ash	8. Fuel Heat Content (mmBtu/SCC Unit)

## (2) EMISSIONS INFORMATION

1. Pollutant NOX Nitrogen Oxides	CAS No. 10102-44-0	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) 1454.87	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 1
5. Emissions Calculation (Show separately both annual and daily emissions calculations) Average emissions: $370.29 \text{ lb/hr} \times 7352 \div 24 = 1137.5 \text{ lb/day}$ Stack test 12/17-20/92		

1. Pollutant PB Lead - Total (elemental lead and lead compounds)	CAS No.	<input checked="" type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

1. Pollutant PM Particulate Matter - Total	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) 80.54	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations) Average emissions: $20.50 \text{ lb/hr} \times 17352 \div 24 = 1462.5 \text{ lb/day}$ Stack test 12/17-20/92		

Facility ID : 0250020

Emissions Unit ID : 006

SCC : 3-05-007-06

1. Pollutant <b>PM10</b> <b>Particulate Matter - PM10</b>		CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code	
5. Emissions Calculation (Show separately both annual and daily emissions calculations)			
NA			

1. Pollutant <b>SO2</b> <b>Sulfur Dioxide</b>		CAS No. <b>7446-09-5</b>	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) <b>2292.15</b>	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code <b>1</b>	
5. Emissions Calculation (Show separately both annual and daily emissions calculations)			
<p>average emissions : 589.4 lb/hr = 7890 lb/day ÷ 222 lb/day</p> <p>Spec test 12/17/96</p>			

Facility ID : 0250020

Emissions Unit ID : 006

SCC : 3-90-002-01

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-90-002-01	2. Description of Process or Type of Fuel In-Process Fuel Use Bituminous Coal In-Process Fuel Use Cement Kiln/Dryer	
3. Annual Process or Fuel Usage Rate 127,113	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit TONS BURNED
6. Fuel Average % Sulfur 0.90	7. Fuel Average % Ash —	8. Fuel Heat Content (mmBtu/SCC Unit) 26.10

## (2) EMISSIONS INFORMATION

1. Pollutant NOX Nitrogen Oxides	CAS No. 10102-44-0	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) 1454.87	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 1
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

1. Pollutant PB Lead - Total (elemental lead and lead compounds)	CAS No.	<input checked="" type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

1. Pollutant PM Particulate Matter - Total	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) 80.54	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

Facility ID : 0250020

Emissions Unit ID : 006

SCC : 3-90-002-01

1. Pollutant      PM10 Particulate Matter - PM10		CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code	
5. Emissions Calculation (Show separately both annual and daily emissions calculations)			
N/A			

1. Pollutant      SO2 Sulfur Dioxide		CAS No.    7446-09-5	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)    2792.13	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code	
5. Emissions Calculation (Show separately both annual and daily emissions calculations)			

Facility ID : 0250020

Emissions Unit ID : 006

SCC : 3-90-005-02

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-90-005-02	2. Description of Process or Type of Fuel In-Process Fuel Use In-Process Fuel Use Distillate Oil Cement Kiln/Dryer	
3. Annual Process or Fuel Usage Rate 142.5	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit 1000 GALLONS BURNED
6. Fuel Average % Sulfur	7. Fuel Average % Ash	8. Fuel Heat Content (mmBtu/SCC Unit) (38.0)

## (2) EMISSIONS INFORMATION

1. Pollutant NOX Nitrogen Oxides	CAS No. 10102-44-0	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) 1454.37	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 1
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

1. Pollutant PB Lead - Total (elemental lead and lead compounds)	CAS No.	<input checked="" type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

1. Pollutant PM Particulate Matter - Total	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) 8.94	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 1
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		



Facility ID : 0250020

Emissions Unit ID : 006

SCC : 3-90-005-02

1. Pollutant <b>PM10</b> <b>Particulate Matter - PM10</b>		CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code	
5. Emissions Calculation (Show separately both annual and daily emissions calculations)			
NA			

1. Pollutant <b>SO2</b> <b>Sulfur Dioxide</b>		CAS No. <b>7446-09-5</b>	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) <b>2292.13</b>	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code <b>1</b>	
5. Emissions Calculation (Show separately both annual and daily emissions calculations)			

Facility ID : 0250020

Emissions Unit ID : 007

## II. EMISSIONS UNIT REPORT

### A. EMISSIONS UNIT INFORMATION

1. Emissions Unit Description <b>88 TPH COOLER#3 W/DROPOUT BOX &amp; BAGHOUSE</b>		
2. Emissions Unit ID <b>007</b>	3. Emissions Unit Classification <b>Regulated Emissions Unit</b>	4. Operated During Year? <b>Y</b>
5. DEP Permit or PPS Number <b>AO13238048</b>	6. Emissions Unit Status <b>ACTIVE</b>	7. Ozone SIP Base Year Emissions Unit?
8. Emissions Unit Startup Date	9. Long-term Reserve Shutdown Date	10. Permanent Shutdown Date

### B. EMISSION POINT/CONTROL INFORMATION

1. Emissions Point Type <b>SINGLE POINT SERVING A SINGLE EMISSIONS UNIT</b>
2a. Description of Control Equipment 'a' <b>FABRIC FILTER HIGH TEMPERATURE (T&gt;250F)</b>
2b. Description of Control Equipment 'b'

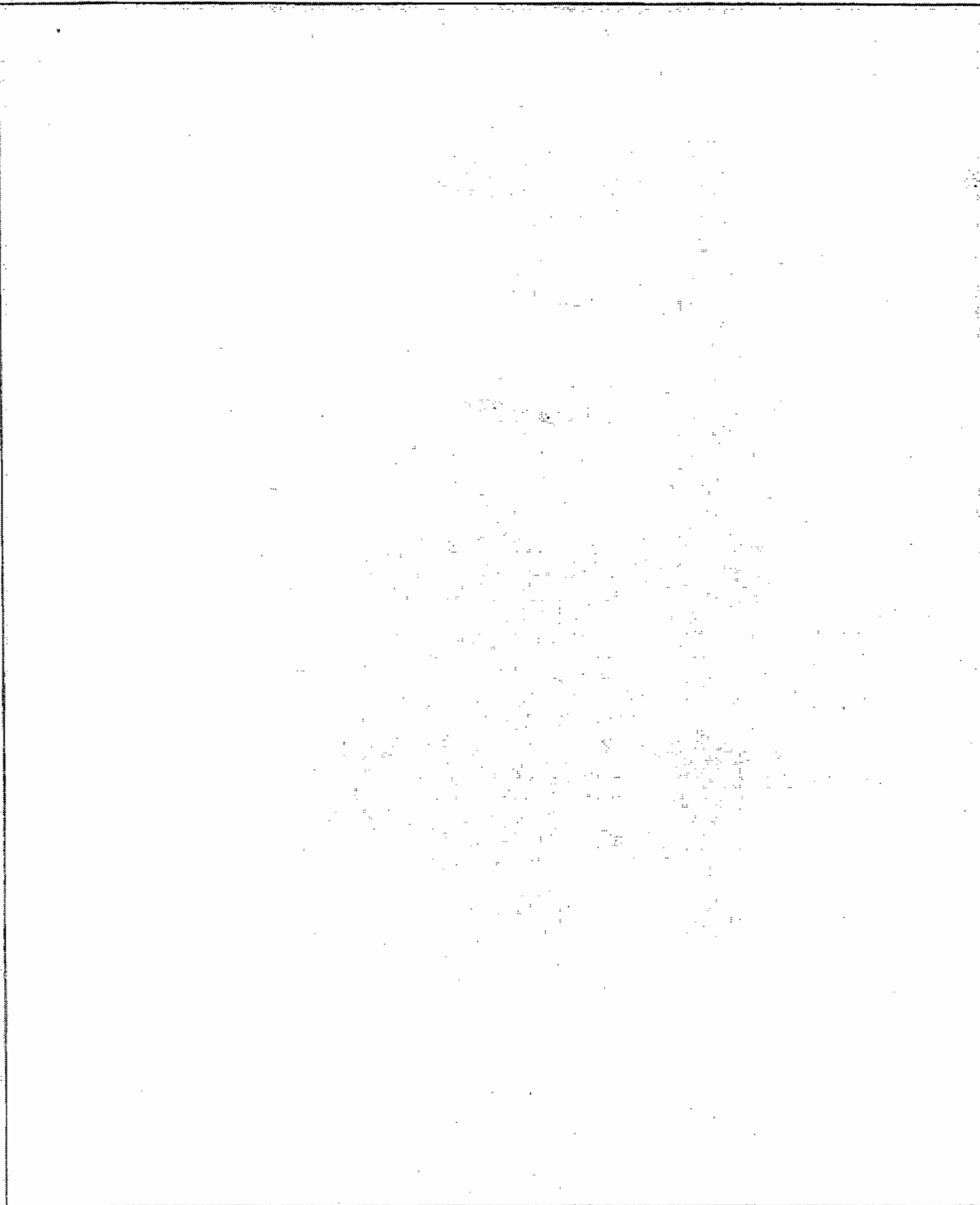
### C. EMISSIONS UNIT OPERATING SCHEDULE INFORMATION

1. Average Annual Operation <b>24</b> hours/day <b>7</b> days/week		2. Total Operation During Year (hours/year) <b>7853</b>
3. Percent Hours of Operation by Season DJF :      MAM :      JJA :      SON :		
4. Average Ozone Season Operation (June 1 to August 31) hours/day      days/week		5. Total Operation During Ozone Season (days/season)

Facility ID : 0250020

Emissions Unit ID : 007

D. EMISSIONS UNIT COMMENT



Facility ID : 0250020

Emissions Unit ID : 007

Facility ID : 0250020

Emissions Unit ID : 007

SCC : 3-05-007-14

## E. EMISSIONS INFORMATION BY PROCESS/FUEL

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-05-007-14	2. Description of Process or Type of Fuel Mineral Products Mineral Products Cement Manufacturing: Wet Process Clinker Cooler	
3. Annual Process or Fuel Usage Rate 668,432	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit Clinker TONS CEMENT PRODUCED
6. Fuel Average % Sulfur	7. Fuel Average % Ash	8. Fuel Heat Content (mmBtu/SCC Unit)

## (2) EMISSIONS INFORMATION

1. Pollutant PM Particulate Matter - Total	CAS No.	[ ] Below Threshold [ ] Not Emitted
2. Annual Emissions (ton/year) 252.40	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 1
5. Emissions Calculation (Show separately both annual and daily emissions calculations) Garage emissions: 64.24 lb/hr x 7258 hr/yr ÷ 24 = 1962 lb/yr Stack test 12/17/96		

1. Pollutant PM10 Particulate Matter - PM10	CAS No.	[ ] Below Threshold [ ] Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations) N/A		

Facility ID : 0250020

Emissions Unit ID : 008

## II. EMISSIONS UNIT REPORT

### A. EMISSIONS UNIT INFORMATION

1. Emissions Unit Description <b>CLINKER HANDLING &amp; STORAGE SYSTEM FOR KILNS #1&amp;2 (ACTLY FOR #2)</b>		
2. Emissions Unit ID <b>008</b>	3. Emissions Unit Classification <b>Regulated Emissions Unit</b>	4. Operated During Year? <b>Y</b>
5. DEP Permit or PPS Number <b>AO13238048</b>	6. Emissions Unit Status <b>ACTIVE</b>	7. Ozone SIP Base Year Emissions Unit?
8. Emissions Unit Startup Date	9. Long-term Reserve Shutdown Date	10. Permanent Shutdown Date

### B. EMISSION POINT/CONTROL INFORMATION

1. Emissions Point Type <b>MULTIPLE EMISSION POINTS SERVING 1 EMISSIONS UNIT</b>
2a. Description of Control Equipment 'a' <b>FABRIC FILTER LOW TEMPERATURE (T&lt;180F)</b>
2b. Description of Control Equipment 'b'

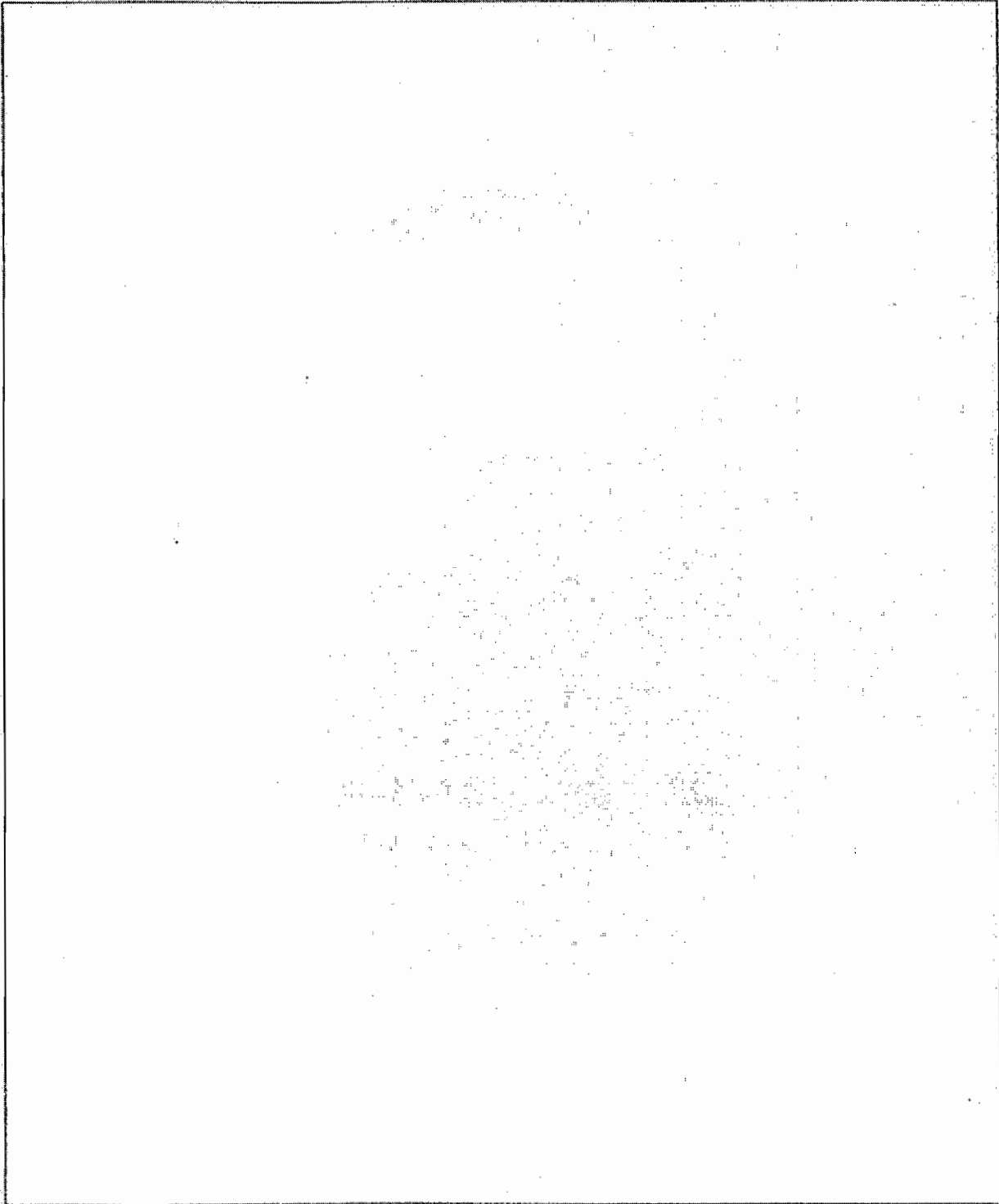
### C. EMISSIONS UNIT OPERATING SCHEDULE INFORMATION

1. Average Annual Operation <b>24</b> hours/day <b>7</b> days/week		2. Total Operation During Year (hours/year) <b>7713</b>
3. Percent Hours of Operation by Season DJF :                      MAM :                      JJA :                      SON :		
4. Average Ozone Season Operation (June 1 to August 31) hours/day                      days/week		5. Total Operation During Ozone Season (days/season)

Facility ID : 0250020

Emissions Unit ID : 008

D. EMISSIONS UNIT COMMENT



Facility ID : 0250020

Emissions Unit ID : 008

SCC : 3-05-007-16

## E. EMISSIONS INFORMATION BY PROCESS/FUEL

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-05-007-16	2. Description of Process or Type of Fuel Mineral Products Mineral Products Cement Manufacturing: Wet Process Clinker Transfer	
3. Annual Process or Fuel Usage Rate 167,047	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit TONS CEMENT PRODUCED Clinker
6. Fuel Average % Sulfur	7. Fuel Average % Ash	8. Fuel Heat Content (mmBtu/SCC Unit)

## (2) EMISSIONS INFORMATION

1. Pollutant PM Particulate Matter - Total	CAS No.	[ ] Below Threshold [ ] Not Emitted
2. Annual Emissions (ton/year) 0.99	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 5
5. Emissions Calculation (Show separately both annual and daily emissions calculations) 0.01 gr/ACFM - outlet grain loading		

1. Pollutant PM10 Particulate Matter - PM10	CAS No.	[x] Below Threshold [ ] Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

Facility ID : 0250020

Emissions Unit ID : 009

## II. EMISSIONS UNIT REPORT

### A. EMISSIONS UNIT INFORMATION

1. Emissions Unit Description <b>CLINKER HANDLING &amp; STORAGE SYSTEM FOR KILN #3</b>		
2. Emissions Unit ID <b>009</b>	3. Emissions Unit Classification <b>Regulated Emissions Unit</b>	4. Operated During Year? <b>Y</b>
5. DEP Permit or PPS Number <b>AO13238048</b>	6. Emissions Unit Status <b>ACTIVE</b>	7. Ozone SIP Base Year Emissions Unit?
8. Emissions Unit Startup Date	9. Long-term Reserve Shutdown Date	10. Permanent Shutdown Date

### B. EMISSION POINT/CONTROL INFORMATION

1. Emissions Point Type <b>MULTIPLE EMISSION POINTS SERVING 1 EMISSIONS UNIT</b>
2a. Description of Control Equipment 'a' <b>FABRIC FILTER LOW TEMPERATURE (T&lt;180F)</b>
2b. Description of Control Equipment 'b'

### C. EMISSIONS UNIT OPERATING SCHEDULE INFORMATION

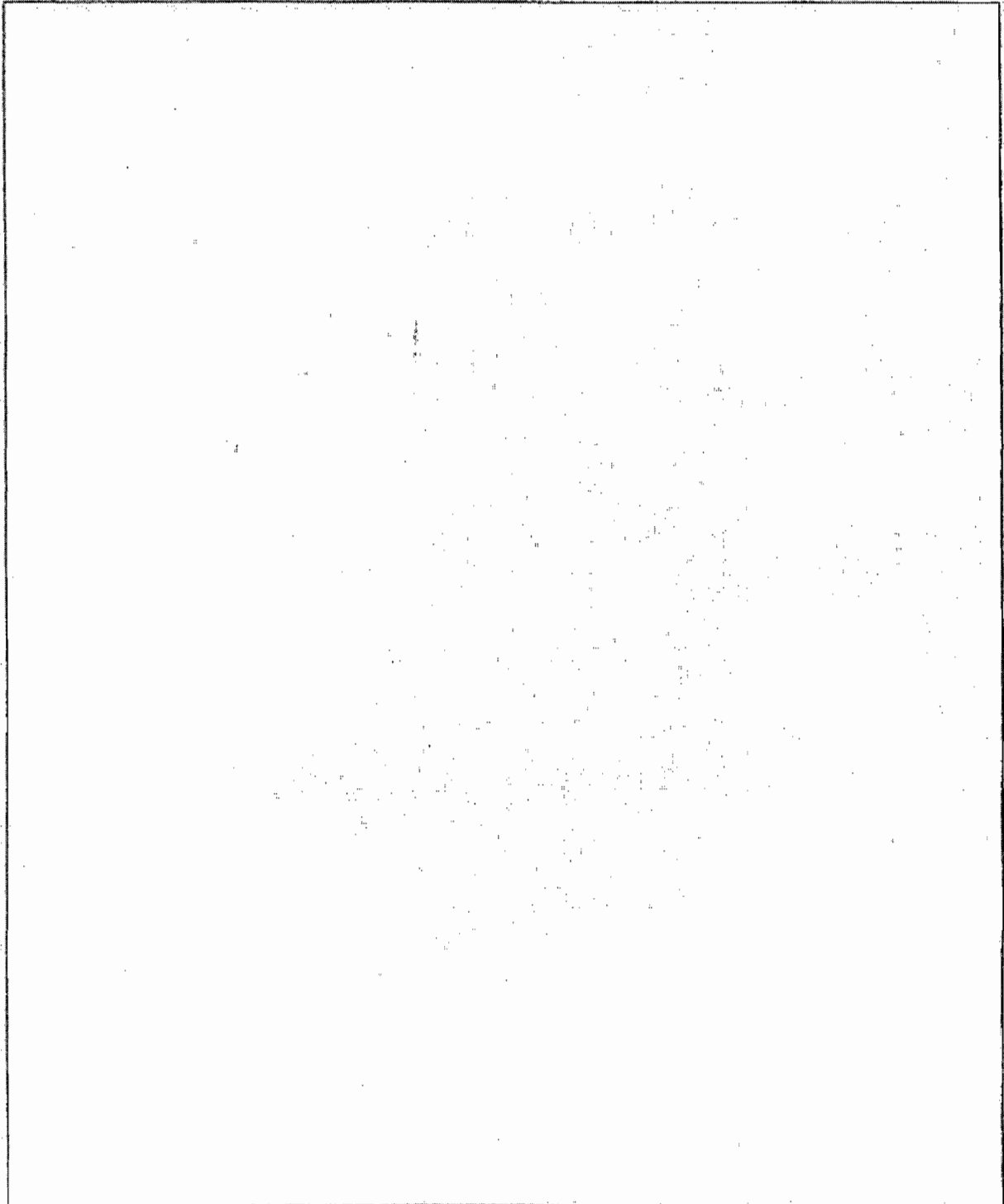
1. Average Annual Operation <b>24 hours/day                      7 days/week</b>	2. Total Operation During Year (hours/year) <b>7950</b>
3. Percent Hours of Operation by Season <b>DJF :                      MAM :                      JJA :                      SON :</b>	
4. Average Ozone Season Operation (June 1 to August 31) <b>hours/day                      days/week</b>	5. Total Operation During Ozone Season (days/season)



Facility ID : 0250020

Emissions Unit ID : 009

D. EMISSIONS UNIT COMMENT



Facility ID : 0250020

Emissions Unit ID : 009

SCC : 3-05-007-16

## E. EMISSIONS INFORMATION BY PROCESS/FUEL

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-05-007-16	2. Description of Process or Type of Fuel Mineral Products Mineral Products Cement Manufacturing: Wet Process Clinker Transfer	
3. Annual Process or Fuel Usage Rate 668,472	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit Clinker TONS CEMENT PRODUCED
6. Fuel Average % Sulfur	7. Fuel Average % Ash	8. Fuel Heat Content (mmBtu/SCC Unit)

## (2) EMISSIONS INFORMATION

1. Pollutant PM Particulate Matter - Total	CAS No.	<input checked="" type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) 3.20	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 5
5. Emissions Calculation (Show separately both annual and daily emissions calculations) 0.01 gr/ACFM - outlet grain loading		

1. Pollutant PM10 Particulate Matter - PM10	CAS No.	<input checked="" type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

Facility ID : 0250020

Emissions Unit ID : 009

SCC : 3-05-102-02

(1) PROCESS/FUEL INFORMATION

1. SCC 3-05-102-02 N/A	2. Description of Process or Type of Fuel Mineral Products Mineral Products Bulk Materials Storage Bins Cement	
3. Annual Process or Fuel Usage Rate	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit TONS PROCESSED
6. Fuel Average % Sulfur	7. Fuel Average % Ash	8. Fuel Heat Content (mmBtu/SCC Unit)

(2) EMISSIONS INFORMATION

1. Pollutant PM Particulate Matter - Total	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

1. Pollutant PM10 Particulate Matter - PM10	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

Facility ID : 0250020

Emissions Unit ID : 010

## II. EMISSIONS UNIT REPORT

### A. EMISSIONS UNIT INFORMATION

1. Emissions Unit Description 25 TPH FINISH MILL #1 W/AIRSLIDE, CONVEYOR & BGHS		
2. Emissions Unit ID 010	3. Emissions Unit Classification Regulated Emissions Unit	4. Operated During Year? Y
5. DEP Permit or PPS Number AO13238048	6. Emissions Unit Status ACTIVE	7. Ozone SIP Base Year Emissions Unit?
8. Emissions Unit Startup Date	9. Long-term Reserve Shutdown Date	10. Permanent Shutdown Date

### B. EMISSION POINT/CONTROL INFORMATION

1. Emissions Point Type MULTIPLE EMISSION POINTS SERVING 1 EMISSIONS UNIT
2a. Description of Control Equipment 'a' FABRIC FILTER MEDIUM TEMPERATURE (180F<T<250F)
2b. Description of Control Equipment 'b'

### C. EMISSIONS UNIT OPERATING SCHEDULE INFORMATION

1. Average Annual Operation 24 hours/day                      7 days/week	2. Total Operation During Year (hours/year) 5165
3. Percent Hours of Operation by Season DJF :                      MAM :                      JJA :                      SON :	
4. Average Ozone Season Operation (June 1 to August 31) hours/day                      days/week	5. Total Operation During Ozone Season (days/season)

Facility ID : 0250020

Emissions Unit ID : 010

SCC : 3-05-007-16

## E. EMISSIONS INFORMATION BY PROCESS/FUEL

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-05-007-16 NA	2. Description of Process or Type of Fuel Mineral Products Mineral Products Cement Manufacturing: Wet Process Clinker Transfer	
3. Annual Process or Fuel Usage Rate	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit TONS CEMENT PRODUCED
6. Fuel Average % Sulfur	7. Fuel Average % Ash	8. Fuel Heat Content (mmBtu/SCC Unit)

## (2) EMISSIONS INFORMATION

1. Pollutant PB Lead - Total (elemental lead and lead compounds)	CAS No.	[ ] Below Threshold [ ] Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

1. Pollutant PM Particulate Matter - Total	CAS No.	[ ] Below Threshold [ ] Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

1. Pollutant PM10 Particulate Matter - PM10	CAS No.	[ ] Below Threshold [ ] Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

Facility ID : 0250020

Emissions Unit ID : 010

SCC : 3-05-007-17

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-05-007-17	2. Description of Process or Type of Fuel Mineral Products      Cement Manufacturing: Wet Process Mineral Products      Clinker Grinding	
3. Annual Process or Fuel Usage Rate 87,307	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit TONS CEMENT PRODUCED
6. Fuel Average % Sulfur	7. Fuel Average % Ash	8. Fuel Heat Content (mmBtu/SCC Unit)

## (2) EMISSIONS INFORMATION

1. Pollutant      PB Lead - Total (elemental lead and lead compounds)	CAS No.	<input type="checkbox"/> Below Threshold <input checked="" type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

1. Pollutant      PM Particulate Matter - Total	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) 2.66	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 5
5. Emissions Calculation (Show separately both annual and daily emissions calculations) 0.01 gr/ACFM - outlet grain loading		

1. Pollutant      PM10 Particulate Matter - PM10	CAS No.	<input checked="" type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		



Facility ID : 0250020

Emissions Unit ID : 011

## II. EMISSIONS UNIT REPORT

### A. EMISSIONS UNIT INFORMATION

1. Emissions Unit Description 2 STPH FINISH MILL #2 W/AIRSLIDE, CONVEYOR & BGHS		
2. Emissions Unit ID 011	3. Emissions Unit Classification Regulated Emissions Unit	4. Operated During Year? Y
5. DEP Permit or PPS Number AO13238048	6. Emissions Unit Status ACTIVE	7. Ozone SIP Base Year Emissions Unit?
8. Emissions Unit Startup Date	9. Long-term Reserve Shutdown Date	10. Permanent Shutdown Date

### B. EMISSION POINT/CONTROL INFORMATION

1. Emissions Point Type SINGLE POINT SERVING A SINGLE EMISSIONS UNIT
2a. Description of Control Equipment 'a' FABRIC FILTER MEDIUM TEMPERATURE (180F < T < 250F)
2b. Description of Control Equipment 'b'

### C. EMISSIONS UNIT OPERATING SCHEDULE INFORMATION

1. Average Annual Operation 24 hours/day 7 days/week	2. Total Operation During Year (hours/year) 587
3. Percent Hours of Operation by Season DJF : MAM : JJA : SON :	
4. Average Ozone Season Operation (June 1 to August 31) hours/day days/week	5. Total Operation During Ozone Season (days/season)

Facility ID : 0250020

Emissions Unit ID : 011

SCC : 3-05-007-16

## E. EMISSIONS INFORMATION BY PROCESS/FUEL

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-05-007-16  NA	2. Description of Process or Type of Fuel Mineral Products Mineral Products Cement Manufacturing: Wet Process Clinker Transfer	
3. Annual Process or Fuel Usage Rate	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit TONS CEMENT PRODUCED
6. Fuel Average % Sulfur	7. Fuel Average % Ash	8. Fuel Heat Content (mmBtu/SCC Unit)

## (2) EMISSIONS INFORMATION

1. Pollutant: PB Lead - Total (elemental lead and lead compounds)		CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code	
5. Emissions Calculation (Show separately both annual and daily emissions calculations)			

1. Pollutant: PM Particulate Matter - Total		CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code	
5. Emissions Calculation (Show separately both annual and daily emissions calculations)			

1. Pollutant: PM10 Particulate Matter - PM10		CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code	
5. Emissions Calculation (Show separately both annual and daily emissions calculations)			



Facility ID : 0250020

Emissions Unit ID : 011

SCC : 3-05-007-17

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-05-007-17	2. Description of Process or Type of Fuel Mineral Products Mineral Products Cement Manufacturing: Wet Process Clinker Grinding	
3. Annual Process or Fuel Usage Rate 99,613	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit TONS CEMENT PRODUCED
6. Fuel Average % Sulfur	7. Fuel Average % Ash	8. Fuel Heat Content (mmBtu/SCC Unit)

## (2) EMISSIONS INFORMATION

1. Pollutant Lead - Total (elemental lead and lead compounds)	PB CAS No.	[ ] Below Threshold [X] Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

1. Pollutant Particulate Matter - Total	PM CAS No.	[ ] Below Threshold [ ] Not Emitted
2. Annual Emissions (ton/year) 2.99	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 5
5. Emissions Calculation (Show separately both annual and daily emissions calculations) 0.01 gr/ACFM - outlet grain loading		

1. Pollutant Particulate Matter - PM10	PM10 CAS No.	[X] Below Threshold [ ] Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

Facility ID : 0250020

Emissions Unit ID : 012

## II. EMISSIONS UNIT REPORT

### A. EMISSIONS UNIT INFORMATION

1. Emissions Unit Description 84 TPH FINISH MILL #3 W/AIRSLIDE, CONVEYOR & BGHS		
2. Emissions Unit ID 012	3. Emissions Unit Classification Regulated Emissions Unit	4. Operated During Year? Y
5. DEP Permit or PPS Number AO13238048	6. Emissions Unit Status ACTIVE	7. Ozone SIP Base Year Emissions Unit?
8. Emissions Unit Startup Date	9. Long-term Reserve Shutdown Date	10. Permanent Shutdown Date

### B. EMISSION POINT/CONTROL INFORMATION

1. Emissions Point Type MULTIPLE EMISSION POINTS SERVING 1 EMISSIONS UNIT
2a. Description of Control Equipment 'a' FABRIC FILTER MEDIUM TEMPERATURE (180F<T<250F)
2b. Description of Control Equipment 'b'

### C. EMISSIONS UNIT OPERATING SCHEDULE INFORMATION

1. Average Annual Operation 24 hours/day 7 days/week	2. Total Operation During Year (hours/year) 4610
3. Percent Hours of Operation by Season DJF : MAM : JJA : SON :	
4. Average Ozone Season Operation (June 1 to August 31) hours/day days/week	5. Total Operation During Ozone Season (days/season)

Facility ID : 0250020

Emissions Unit ID : 012

SCC : 3-05-007-16

## E. EMISSIONS INFORMATION BY PROCESS/FUEL

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-05-007-16 NA	2. Description of Process or Type of Fuel Mineral Products Mineral Products Cement Manufacturing: Wet Process Clinker Transfer	
3. Annual Process or Fuel Usage Rate	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit TONS CEMENT PRODUCED
6. Fuel Average % Sulfur	7. Fuel Average % Ash	8. Fuel Heat Content (mmBtu/SCC Unit)

## (2) EMISSIONS INFORMATION

1. Pollutant PB Lead - Total (elemental lead and lead compounds)	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

1. Pollutant PM Particulate Matter - Total	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

1. Pollutant PM10 Particulate Matter - PM10	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

Facility ID : 0250020

Emissions Unit ID : 012

SCC : 3-05-007-17

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-05-007-17	2. Description of Process or Type of Fuel Mineral Products Mineral Products Cement Manufacturing: Wet Process Clinker Grinding	
3. Annual Process or Fuel Usage Rate 349,823	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit TONS CEMENT PRODUCED
6. Fuel Average % Sulfur	7. Fuel Average % Ash	8. Fuel Heat Content (mmBtu/SCC Unit)

## (2) EMISSIONS INFORMATION

1. Pollutant PB Lead - Total (elemental lead and lead compounds)	CAS No.	[ ] Below Threshold [X] Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

1. Pollutant PM Particulate Matter - Total	CAS No.	[ ] Below Threshold [ ] Not Emitted
2. Annual Emissions (ton/year) 4.53	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations) 0.026 lb/ton cement produced		

1. Pollutant PM10 Particulate Matter - PM10	CAS No.	[X] Below Threshold [ ] Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

Facility ID : 0250020

Emissions Unit ID : 013

## II. EMISSIONS UNIT REPORT

### A. EMISSIONS UNIT INFORMATION

1. Emissions Unit Description 113 TPH FINISH MILL #4 W/AIRSLIDE, CONVEYOR & BGHS		
2. Emissions Unit ID 013	3. Emissions Unit Classification Regulated Emissions Unit	4. Operated During Year? Y
5. DEP Permit or PPS Number AO13238048	6. Emissions Unit Status ACTIVE	7. Ozone SIP Base Year Emissions Unit?
8. Emissions Unit Startup Date	9. Long-term Reserve Shutdown Date	10. Permanent Shutdown Date

### B. EMISSION POINT/CONTROL INFORMATION

1. Emissions Point Type MULTIPLE EMISSION POINTS SERVING 1 EMISSIONS UNIT
2a. Description of Control Equipment 'a' FABRIC FILTER MEDIUM TEMPERATURE (180F<T<250F)
2b. Description of Control Equipment 'b'

### C. EMISSIONS UNIT OPERATING SCHEDULE INFORMATION

1. Average Annual Operation 24 hours/day                      7 days/week		2. Total Operation During Year (hours/year) 3636
3. Percent Hours of Operation by Season DJF :                      MAM :                      JJA :                      SON :		
4. Average Ozone Season Operation (June 1 to August 31) hours/day                      days/week		5. Total Operation During Ozone Season (days/season)

Facility ID : 0250020

Emissions Unit ID : 013

SCC : 3-05-007-16

## E. EMISSIONS INFORMATION BY PROCESS/FUEL

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-05-007-16  NA	2. Description of Process or Type of Fuel Mineral Products Mineral Products Cement Manufacturing: Wet Process Clinker Transfer	
3. Annual Process or Fuel Usage Rate	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit TONS CEMENT PRODUCED
6. Fuel Average % Sulfur	7. Fuel Average % Ash	8. Fuel Heat Content (mmBtu/SCC Unit)

## (2) EMISSIONS INFORMATION

1. Pollutant PB Lead - Total (elemental lead and lead compounds)			CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code		
5. Emissions Calculation (Show separately both annual and daily emissions calculations)				

1. Pollutant PM Particulate Matter - Total			CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code		
5. Emissions Calculation (Show separately both annual and daily emissions calculations)				

1. Pollutant PM10 Particulate Matter - PM10			CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code		
5. Emissions Calculation (Show separately both annual and daily emissions calculations)				

Facility ID : 0250020

Emissions Unit ID : 013

SCC : 3-05-007-17

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-05-007-17	2. Description of Process or Type of Fuel Mineral Products Mineral Products Cement Manufacturing: Wet Process Clinker Grinding	
3. Annual Process or Fuel Usage Rate 369,221	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit TONS CEMENT PRODUCED
6. Fuel Average % Sulfur	7. Fuel Average % Ash	8. Fuel Heat Content (mmBtu/SCC Unit)

## (2) EMISSIONS INFORMATION

1. Pollutant PB Lead - Total (elemental lead and lead compounds)	CAS No.	[ ] Below Threshold [X] Not Emitted
2. Annual Emissions (ton/year) 4.80	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations) 0.026 lb/ton cement produced		

1. Pollutant PM Particulate Matter - Total	CAS No.	[ ] Below Threshold [ ] Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

1. Pollutant PM10 Particulate Matter - PM10	CAS No.	[X] Below Threshold [ ] Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		



Facility ID: 0250020

Emissions Unit ID: 014

## II. EMISSIONS UNIT REPORT

### A. EMISSIONS UNIT INFORMATION

1. Emissions Unit Description CEMENT STORAGE SILOS #1-12 SERVING MILLS#1-4		
2. Emissions Unit ID 014	3. Emissions Unit Classification Regulated Emissions Unit	4. Operated During Year? Y
5. DEP Permit or PPS Number AO13238048	6. Emissions Unit Status ACTIVE	7. Ozone SIP Base Year Emissions Unit?
8. Emissions Unit Startup Date	9. Long-term Reserve Shutdown Date	10. Permanent Shutdown Date

### B. EMISSION POINT/CONTROL INFORMATION

1. Emissions Point Type MULTIPLE EMISSION POINTS SERVING 1 EMISSIONS UNIT
2a. Description of Control Equipment 'a' FABRIC FILTER LOW TEMPERATURE (T<180F)
2b. Description of Control Equipment 'b'

### C. EMISSIONS UNIT OPERATING SCHEDULE INFORMATION

1. Average Annual Operation 24 hours/day 7 days/week		2. Total Operation During Year (hours/year) 5817
3. Percent Hours of Operation by Season DJF: MAM: JJA: SON:		
4. Average Ozone Season Operation (June 1 to August 31) hours/day days/week		5. Total Operation During Ozone Season (days/season)



Facility ID : 0250020

Emissions Unit ID : 014

SCC : 3-05-007-18

## E. EMISSIONS INFORMATION BY PROCESS/FUEL

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-05-007-18	2. Description of Process or Type of Fuel Mineral Products Mineral Products Cement Manufacturing: Wet Process Cement Silos	
3. Annual Process or Fuel Usage Rate 904,964	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit TONS CEMENT PRODUCED
6. Fuel Average % Sulfur	7. Fuel Average % Ash	8. Fuel Heat Content (mmBtu/SCC Unit)

## (2) EMISSIONS INFORMATION

1. Pollutant PM Particulate Matter - Total	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) 10.72	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 5
5. Emissions Calculation (Show separately both annual and daily emissions calculations) 0.01 gr / ACFM - outlet grain loading		

1. Pollutant PM10 Particulate Matter - PM10	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

Facility ID : 0250020

Emissions Unit ID : 015

## II. EMISSIONS UNIT REPORT

### A. EMISSIONS UNIT INFORMATION

1. Emissions Unit Description <b>CEMENT DISTRIBUTION-RAIL AND TRUCK LOADOUTS</b>		
2. Emissions Unit ID <b>015</b>	3. Emissions Unit Classification <b>Regulated Emissions Unit</b>	4. Operated During Year? <b>Y</b>
5. DEP Permit or PPS Number <b>AO13238048</b>	6. Emissions Unit Status <b>ACTIVE</b>	7. Ozone SIP Base Year Emissions Unit?
8. Emissions Unit Startup Date	9. Long-term Reserve Shutdown Date	10. Permanent Shutdown Date

### B. EMISSION POINT/CONTROL INFORMATION

1. Emissions Point Type <b>MULTIPLE EMISSION POINTS SERVING 1 EMISSIONS UNIT</b>
2a. Description of Control Equipment 'a' <b>FABRIC FILTER LOW TEMPERATURE (T&lt;180F)</b>
2b. Description of Control Equipment 'b'

### C. EMISSIONS UNIT OPERATING SCHEDULE INFORMATION

1. Average Annual Operation <b>24</b> hours/day <b>7</b> days/week		2. Total Operation During Year (hours/year) <b>2633</b>
3. Percent Hours of Operation by Season DJF :      MAM :      JJA :      SON :		
4. Average Ozone Season Operation (June 1 to August 31) hours/day      days/week		5. Total Operation During Ozone Season (days/season)

Facility ID : 0250020

Emissions Unit ID : 015

SCC : 3-05-007-19

## E. EMISSIONS INFORMATION BY PROCESS/FUEL

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-05-007-19	2. Description of Process or Type of Fuel Mineral Products Mineral Products Cement Manufacturing: Wet Process Cement Load Out	
3. Annual Process or Fuel Usage Rate 737,947	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit TONS CEMENT PRODUCED
6. Fuel Average % Sulfur	7. Fuel Average % Ash	8. Fuel Heat Content (mmBtu/SCC Unit)

## (2) EMISSIONS INFORMATION

1. Pollutant PM Particulate Matter - Total	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year) 1.48	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 3
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

1. Pollutant PM10 Particulate Matter - PM10	CAS No.	<input checked="" type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

Facility ID : 0250020

Emissions Unit ID : 016

## II. EMISSIONS UNIT REPORT

### A. EMISSIONS UNIT INFORMATION

1. Emissions Unit Description <b>CEMENT DISTRIBUTION-PACKHOUSE-W/2 BAGGERS</b>		
2. Emissions Unit ID <b>016</b>	3. Emissions Unit Classification <b>Regulated Emissions Unit</b>	4. Operated During Year? <b>Y</b>
5. DEP Permit or PPS Number <b>AO13238048</b>	6. Emissions Unit Status <b>ACTIVE</b>	7. Ozone SIP Base Year Emissions Unit?
8. Emissions Unit Startup Date	9. Long-term Reserve Shutdown Date	10. Permanent Shutdown Date

### B. EMISSION POINT/CONTROL INFORMATION

1. Emissions Point Type <b>AN EMISSION POINT SERVING TWO OR MORE EMISSIONS UNITS</b>
2a. Description of Control Equipment 'a' <b>FABRIC FILTER LOW TEMPERATURE (T&lt;180F)</b>
2b. Description of Control Equipment 'b'

### C. EMISSIONS UNIT OPERATING SCHEDULE INFORMATION

1. Average Annual Operation <b>24 hours/day 7 days/week</b>	2. Total Operation During Year (hours/year) <b>3265</b>
3. Percent-Hours of Operation by Season <b>DJF : MAM : JJA : SON :</b>	
4. Average Ozone Season Operation (June 1 to August 31) <b>hours/day days/week</b>	5. Total Operation During Ozone Season (days/season)

Facility ID : 0250020

Emissions Unit ID : 016

SCC : 3-05-007-19

## E. EMISSIONS INFORMATION BY PROCESS/FUEL

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-05-007-19	2. Description of Process or Type of Fuel Mineral Products Mineral Products Cement Manufacturing: Wet Process Cement Load Out	
3. Annual Process or Fuel Usage Rate 110,503	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit TONS CEMENT PRODUCED
6. Fuel Average % Sulfur	7. Fuel Average % Ash	8. Fuel Heat Content (mmBtu/SCC Unit)

## (2) EMISSIONS INFORMATION

1. Pollutant Particulate Matter - Total	PM	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	1.68	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code 3
5. Emissions Calculation (Show separately both annual and daily emissions calculations) 0.01 g- / 2 cfm - outlet grain loading			

1. Pollutant Particulate Matter - PM10	PM10	CAS No.	<input checked="" type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)		3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)			



Facility ID : 0250020

Emissions Unit ID : 017

## II. EMISSIONS UNIT REPORT

### A. EMISSIONS UNIT INFORMATION

1. Emissions Unit Description 15 TON MILL FOR COAL HANDLING SYSTEM FOR KILN #2.			NA - included in EU 003
2. Emissions Unit ID 017	3. Emissions Unit Classification Regulated Emissions Unit	4. Operated During Year?	
5. DEP Permit or PPS Number	6. Emissions Unit Status ACTIVE	7. Ozone SIP Base Year Emissions Unit?	
8. Emissions Unit Startup Date	9. Long-term Reserve Shutdown Date	10. Permanent Shutdown Date	

### B. EMISSION POINT/CONTROL INFORMATION

1. Emissions Point Type
2a. Description of Control Equipment 'a'
2b. Description of Control Equipment 'b'

### C. EMISSIONS UNIT OPERATING SCHEDULE INFORMATION

1. Average Annual Operation hours/day                      days/week		2. Total Operation During Year (hours/year)
3. Percent Hours of Operation by Season DJF :                      MAM :                      JJA :                      SON :		
4. Average Ozone Season Operation (June 1 to August 31) hours/day                      days/week		5. Total Operation During Ozone Season (days/season)

Facility ID : 0250020

Emissions Unit ID : 017

SCC : 3-05-101-03

## E. EMISSIONS INFORMATION BY PROCESS/FUEL

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-05-101-03	2. Description of Process or Type of Fuel Mineral Products Mineral Products Bulk Materials Conveyors Coal	
3. Annual Process or Fuel Usage Rate	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit TONS PROCESSED
6. Fuel Average % Sulfur	7. Fuel Average % Ash	8. Fuel Heat Content (mmBtu/SCC Unit)

## (2) EMISSIONS INFORMATION

1. Pollutant Particulate Matter - Total	PM CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

1. Pollutant Particulate Matter - PM10	PM10 CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

Facility ID : 0250020

Emissions Unit ID : 017

SCC : 3-05-103-03

## (1) PROCESS/FUEL INFORMATION

1. SCC 3-05-103-03	2. Description of Process or Type of Fuel Mineral Products Mineral Products Bulk Materials Open Stockpiles Coal	
3. Annual Process or Fuel Usage Rate	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit TONS PROCESSED
6. Fuel Average % Sulfur	7. Fuel Average % Ash	8. Fuel Heat Content (mmBtu/SCC Unit)

## (2) EMISSIONS INFORMATION

1. Pollutant PM Particulate Matter - Total	CAS No.	[ ] Below Threshold [ ] Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

1. Pollutant PM10 Particulate Matter - PM10	CAS No.	[ ] Below Threshold [ ] Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		



Facility ID : 0250020

Emissions Unit ID : 018

## II. EMISSIONS UNIT REPORT

### A. EMISSIONS UNIT INFORMATION

1. Emissions Unit Description <b>FEEDBIN AND ELEVATOR FOR 23 TPH COAL HANDLING SYSTEM.</b> <i>NA - included in Eu 003</i>		
2. Emissions Unit ID <b>018</b>	3. Emissions Unit Classification <b>Regulated Emissions Unit</b>	4. Operated During Year?
5. DEP Permit or PPS Number <b>AO13238048</b>	6. Emissions Unit Status <b>ACTIVE</b>	7. Ozone SIP Base Year Emissions Unit?
8. Emissions Unit Startup Date	9. Long-term Reserve Shutdown Date	10. Permanent Shutdown Date

### B. EMISSION POINT/CONTROL INFORMATION

1. Emissions Point Type
2a. Description of Control Equipment 'a'
2b. Description of Control Equipment 'b'

### C. EMISSIONS UNIT OPERATING SCHEDULE INFORMATION

1. Average Annual Operation hours/day days/week	2. Total Operation During Year (hours/year)
3. Percent Hours of Operation by Season DJF : MAM : JJA : SON :	
4. Average Ozone Season Operation (June 1 to August 31) hours/day days/week	5. Total Operation During Ozone Season (days/season)

Facility ID : 0250020

Emissions Unit ID : 018

SCC : 3-05-007-12

E. EMISSIONS INFORMATION BY PROCESS/FUEL

(1) PROCESS/FUEL INFORMATION

1. SCC 3-05-007-12	2. Description of Process or Type of Fuel Mineral Products Mineral Products Cement Manufacturing: Wet Proce Raw Material Transfer	
3. Annual Process or Fuel Usage Rate	4. Ozone Season Daily Process or Fuel Usage Rate	5. SCC Unit TONS HANDLED
6. Fuel Average % Sulfur	7. Fuel Average % Ash	8. Fuel Heat Content (mmBtu/SCC Unit)

(2) EMISSIONS INFORMATION

1. Pollutant PM Particulate Matter - Total	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

1. Pollutant PM10 Particulate Matter - PM10	CAS No.	<input type="checkbox"/> Below Threshold <input type="checkbox"/> Not Emitted
2. Annual Emissions (ton/year)	3. Ozone Season Daily Emissions (lb/day)	4. Emissions Method Code
5. Emissions Calculation (Show separately both annual and daily emissions calculations)		

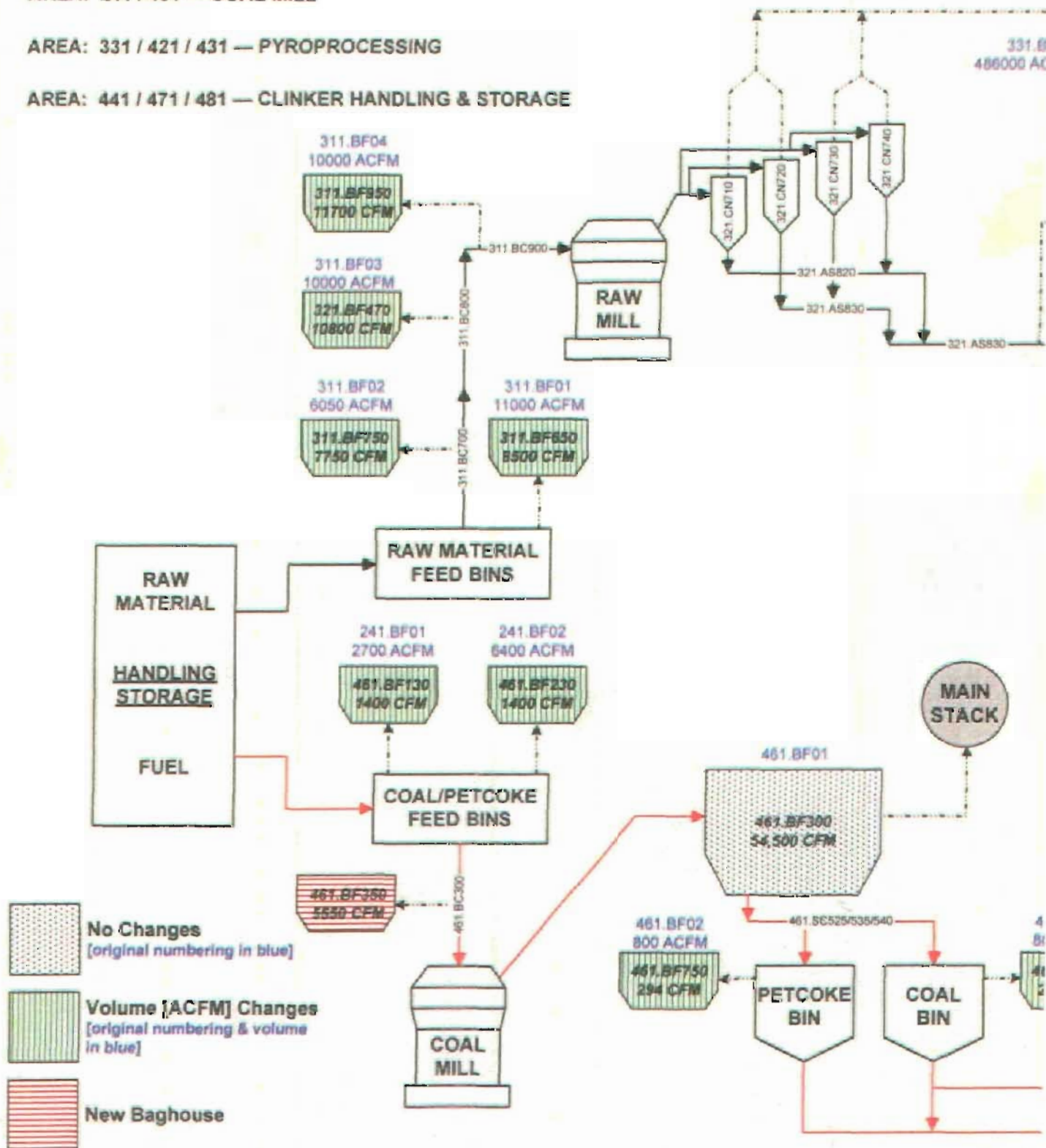
AREA: 311 / 321 — RAW MILL FEED & GRINDING

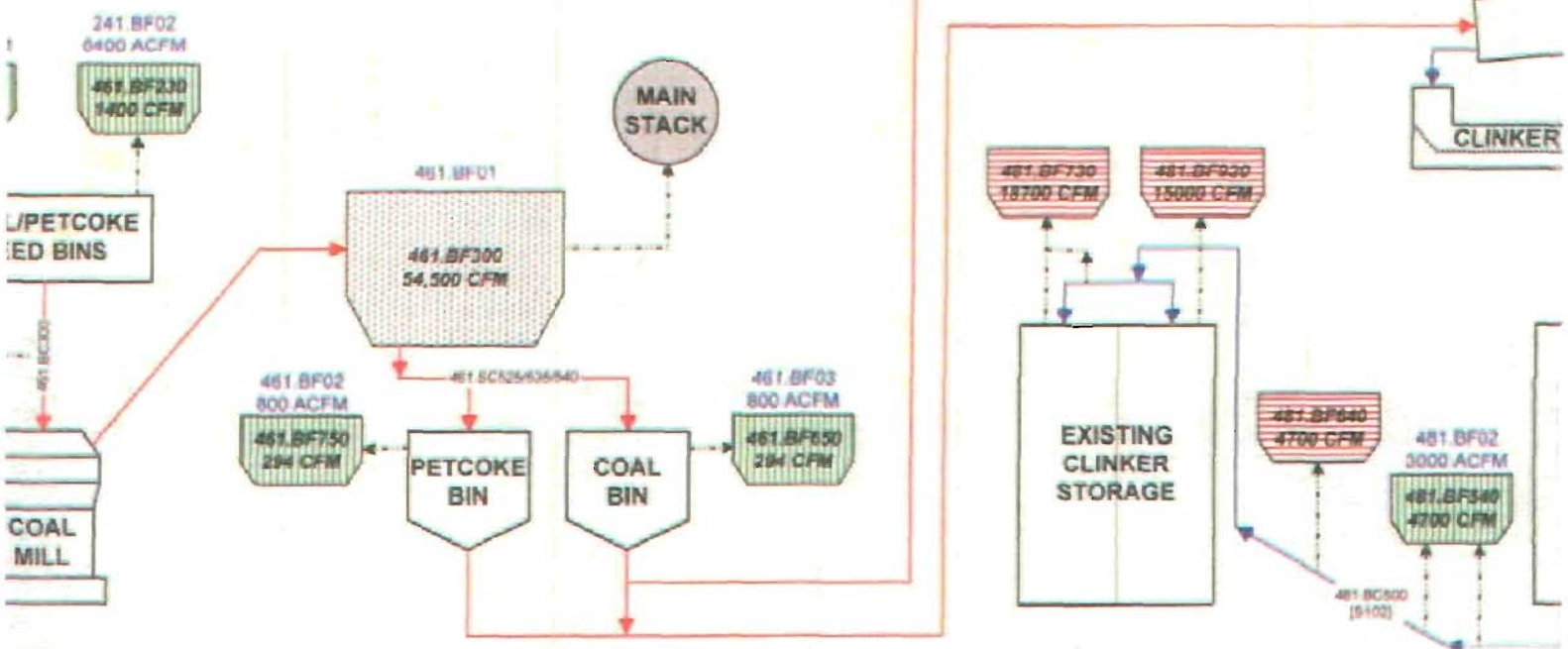
AREA: 341 / 351 — BLENDING & KILN FEED

AREA: 241 / 461 — COAL MILL

AREA: 331 / 421 / 431 — PYROPROCESSING

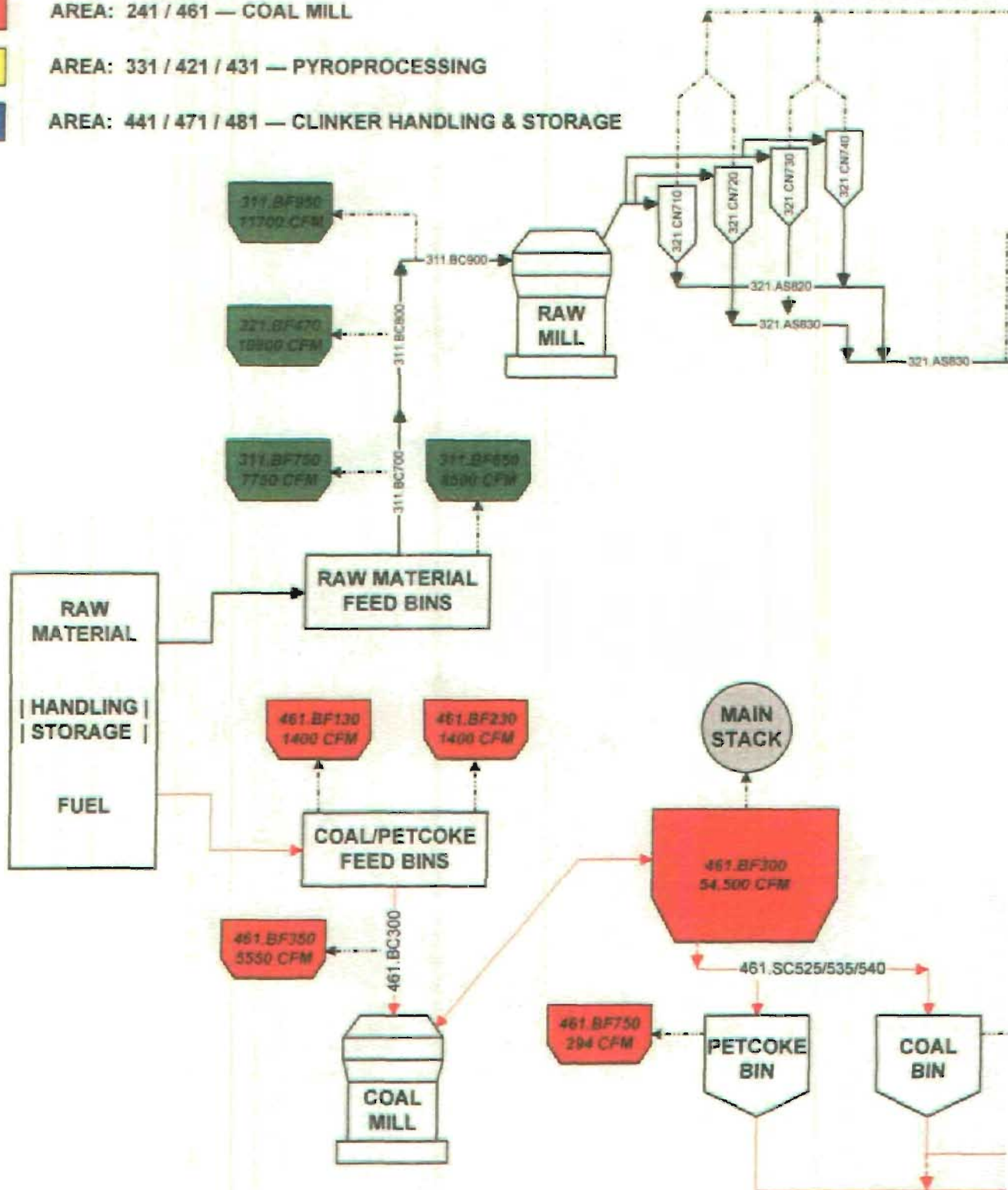
AREA: 441 / 471 / 481 — CLINKER HANDLING & STORAGE





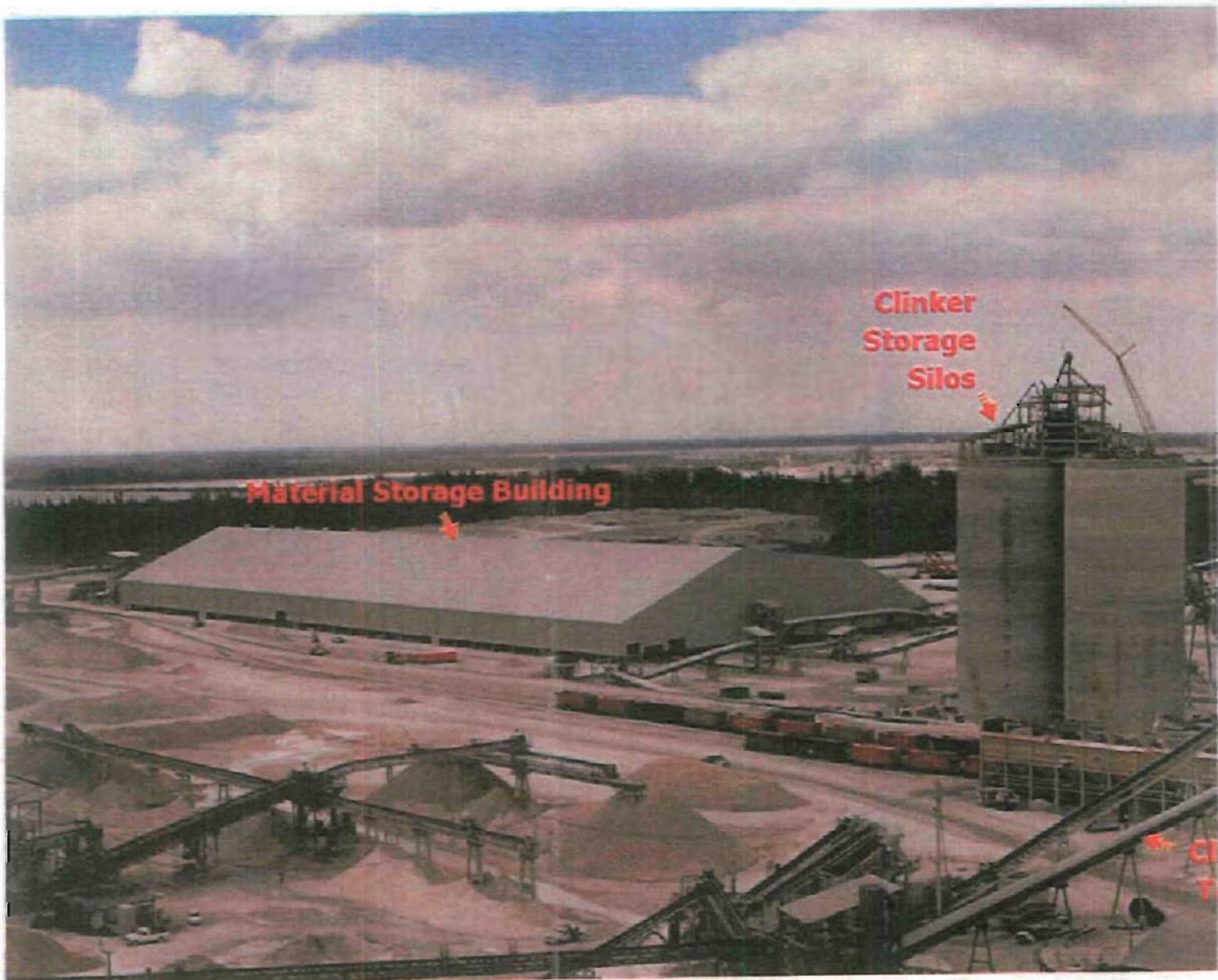


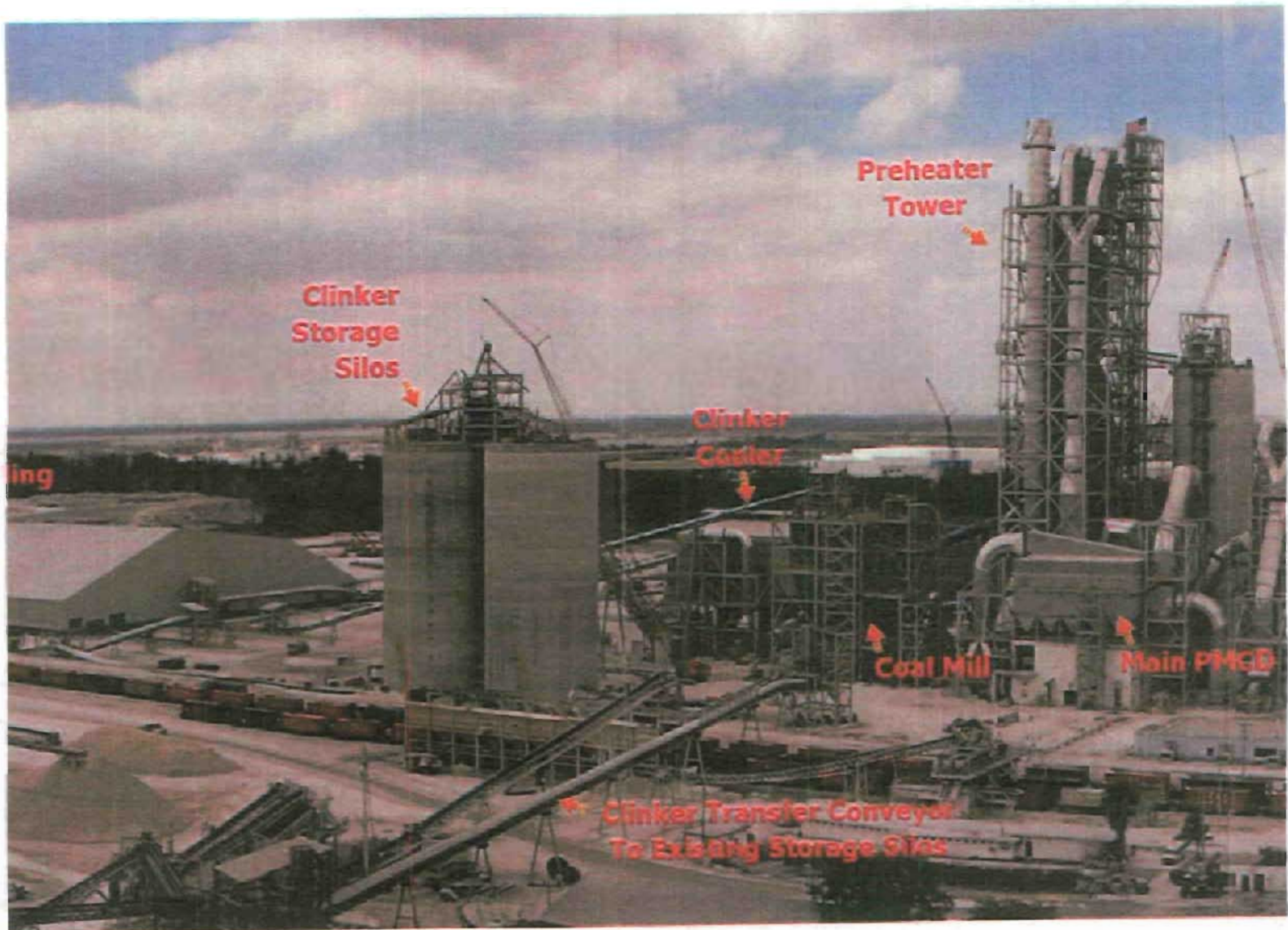
- AREA: 311 / 321 — RAW MILL FEED & GRINDING
- AREA: 341 / 351 — BLENDING & KILN FEED
- AREA: 241 / 461 — COAL MILL
- AREA: 331 / 421 / 431 — PYROPROCESSING
- AREA: 441 / 471 / 481 — CLINKER HANDLING & STORAGE



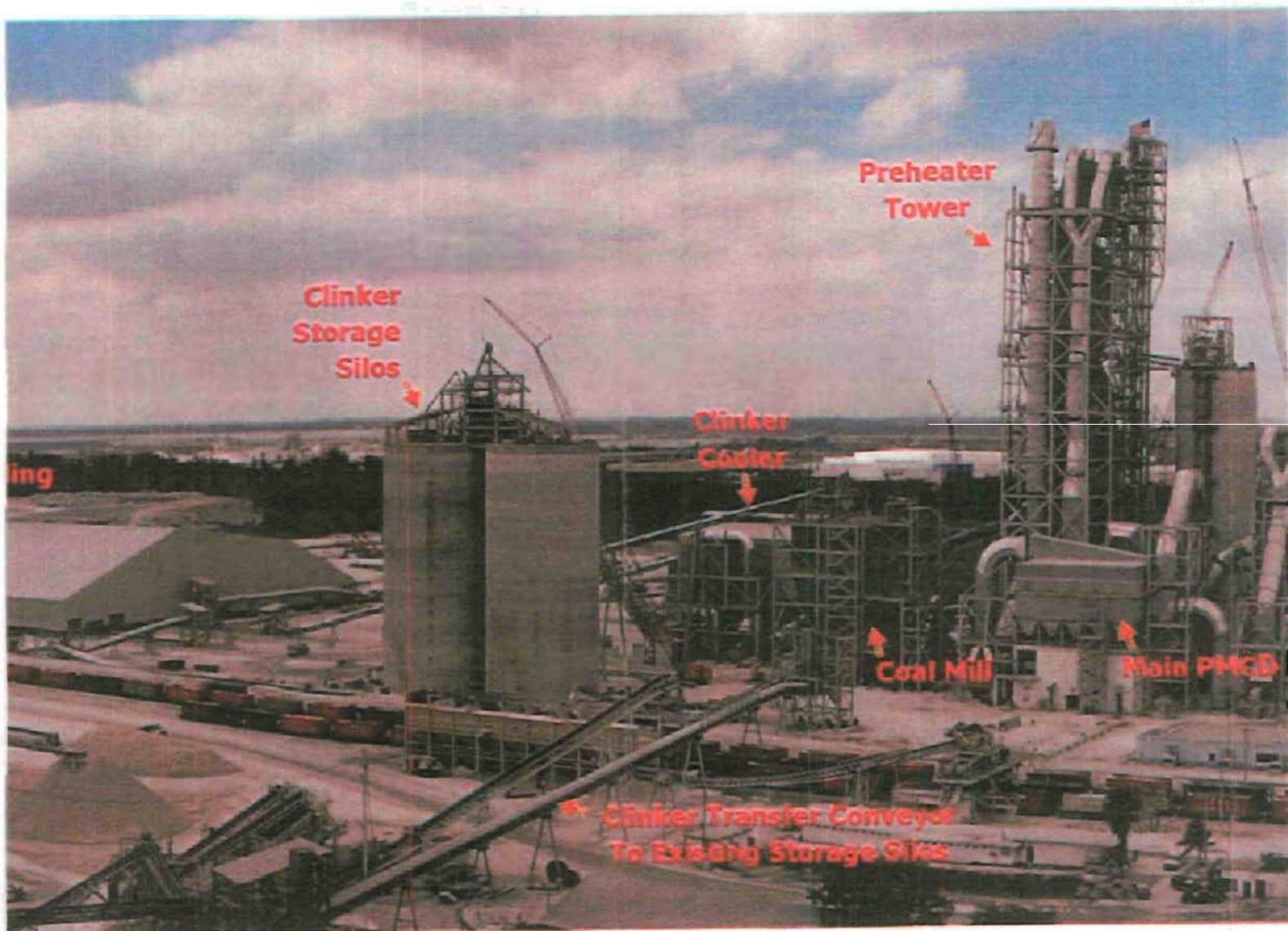












**Tarmac**   
A Titan America Business

Transmittal memo

RECEIVED

MAR 18 2004

Air Quality  
Management Division

455 Fairway Drive  
Deerfield Beach, FL 33441  
Environmental Department  
Direct line 954.425.4165  
Direct fax 954.480.9352

To Claire Jordahl - DERM

Date 16 Mar 2004

From

Scott Quaas

Ref Pennsuco Centent

Tel no.

(954) 425-4165

Please find enclosed a copy of the "Flow Diagram" from the PKS Construction Permit Revision Application; as discussed it shows the PMCD changes that the application addresses. Additionally, I have enclosed a photo of the new plant with labels of the major system components. Let me know if you need anything further.

E. D. M. S.

THIS DOCUMENT CONTAINS INFORMATION  
CHANGED, IS MODIFIED, REPRODUCED  
FOR SCANNING

RE-SCANNED: Dec. 11, 2004 by [illegible] 7/25/04  
RE-SCANNED  
RE-SCANNED

Confidential Information

Privileged information may be contained in this transmittal memorandum which is intended for the addressee only. If you are not the addressee, please do not copy or deliver this to anyone else.