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BUREAU OF AIR REGULATION

AIR CONSTRUCTION PERMIT APPLICATION FOR THE CAPE CANAVERAL REPAIR FACILITY SEA RAY BOATS, INC. BREVARD COUNTY, FLORIDA

Prepared For:

Sea Ray Boats, Inc. 1200 Sea Ray Drive Merritt Island, Florida 32953

Prepared By:

Golder Associates Inc. 6241 NW 23rd Street, Suite 500 Gainesville, Florida 32653-1500

May 2004

0437569-0200

DISTRIBUTION:

4 Copies - FDEP

1 Copy - Sea Ray - Cape Canaveral

1 Copy - Sea Ray - Knoxville

1 Copy - Golder Associates Inc.

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PERMIT APPLICATION



Department of Environmental Protection

Division of Air Resource Management

APPLICATION FOR AIR PERMIT - LONG FORM

I. APPLICATION INFORMATION

Air Construction Permit – Use this form to apply for an air construction permit for a proposed project:

- subject to prevention of significant deterioration (PSD) review, nonattainment area (NAA) new source review, or maximum achievable control technology (MACT) review; or
- where the applicant proposes to assume a restriction on the potential emissions of one or more pollutants to
 escape a federal program requirement such as PSD review, NAA new source review, Title V, or MACT; or
- at an existing federally enforceable state air operation permit (FESOP) or Title V permitted facility.

Air Operation Permit – Use this form to apply for:

- an initial federally enforceable state air operation permit (FESOP); or
- an initial/revised/renewal Title V air operation permit.

Air Construction Permit & Revised/Renewal Title V Air Operation Permit (Concurrent Processing Option)

- Use this form to apply for both an air construction permit and a revised or renewal Title V air operation permit

inc	orporating the proposed project.				
	To ensure accuracy, p	lease see form in	structions.		
<u>Id</u>	entification of Facility				
1.	Facility Owner/Company Name: Sea Ray	Boats, Inc			
2.	Site Name: Cape Canaveral Plant				
3.	Facility Identification Number: 0090093				
4.	Facility Location:				
	Street Address or Other Locator: 1200 Sea	Ray Drive			
	City: Merritt Island County:	Brevard	Zip Code: 32953		
5.	Relocatable Facility?		Title V Permitted Facility?		
	☐ Yes No	☐ ☐ Yes	□ No		
<u>A</u>	pplication Contact				
1.	Application Contact Name: Mr. Randy Clui	nie, EHS Direct	or		
2.	Application Contact Mailing Address Organization/Firm: Sea Ray Boats, Inc.				
	Street Address: 2600 Sea Ray Boulevar	d			
ļ	•	tate: TN	Zip Code: 37914		
3.	Application Contact Telephone Numbers		Zip Code: 37914		
٦٠.	•				
Ļ	Telephone: (865) 971-6241 ext.		5) 971-6434 		
4.	4. Application Contact Email Address: Randy.Clunie@searay.com				
Ar	oplication Processing Information (DEP U	Jse)			
1.	Date of Receipt of Application:	5-2	6-04		
2.	Project Number(s):	00900	93-007-AC		
3:	PSD Number (if applicable):				
4.	Siting Number (if applicable):				
Щ.					

Effective: 06/16/03

Purpose of Application

This application for air permit is submitted to obtain: (Check one)
Air Construction Permit Air construction permit.
Air Operation Permit Initial Title V air operation permit. Title V air operation permit revision. Title V air operation permit renewal. Initial federally enforceable state air operation permit (FESOP) where professional engineer (PE) certification is required. Initial federally enforceable state air operation permit (FESOP) where professional engineer (PE) certification is not required.
Air Construction Permit and Revised/Renewal Title V Air Operation Permit (Concurrent Processing) Air construction permit and Title V permit revision, incorporating the proposed project.
☐ Air construction permit and Title V permit renewal, incorporating the proposed project.
Note: By checking one of the above two boxes, you, the applicant, are requesting concurrent processing pursuant to Rule 62-213.405, F.A.C. In such case, you must also check the following box:
I hereby request that the department waive the processing time requirements of the air construction permit to accommodate the processing time frames of the Title V air operation permit.
Application Comment
This application is for a minor source air construction permit to allow boat repair to be conducted at the Cape Canaveral Plant. See Part II.

Scope of Application

Emissions		Air	Air
Unit ID	Description of Emissions Unit	Permit	Permit
Number	Description of Emissions Ont		Proc. Fee
		Туре	
001	Building 101	AC1F	NA
		1	
			1
			
<u> </u>			

Application Processing Fee	
Check one: Attached - Amount: \$	

Owner/Authorized Representative Statement

Complete if applying for an air construction permit or an initial FESOP.

1. Owner/Authorized Representative Name:

Mr. Milind Dange, Vice President of Product Development & Engineering

2. Owner/Authorized Representative Mailing Address...

Organization/Firm: Sea Ray Boats, Inc.

Street Address: 200 Sea Ray Boulevard

City: Merritt Island

State: FL

Zip Code: **32954**

3. Owner/Authorized Representative Telephone Numbers...

Telephone: (321) 452-9876

ext.

(321) 453-5609

4. Owner/Authorized Representative Email Address: milind.dange@searay.com

5. Owner/Authorized Representative Statement:

I, the undersigned, am the owner or authorized representative of the facility addressed in this air permit application. I hereby certify, based on information and belief formed after reasonable inquiry, that the statements made in this application are true, accurate and complete and that, to the best of my knowledge, any estimates of emissions reported in this application are based upon reasonable techniques for calculating emissions. The air pollutant emissions units and air pollution control equipment described in this application will be operated and maintained so as to comply with all applicable standards for control of air pollutant emissions found in the statutes of the State of Florida and rules of the Department of Environmental Protection and revisions thereof and all other requirements identified in this application to which the facility is subject. I understand that a permit, if granted by the department, cannot be transferred without authorization from the department, and I will promptly notify the department upon sale or legal transfer of the facility or any permitted emissions unit.

Signature

5/25/04

Application Responsible Official Certification

Complete if applying for an initial/revised/renewal Title V permit or concurrent processing of an air construction permit and a revised/renewal Title V permit. If there are multiple responsible officials, the "application responsible official" need not be the "primary responsible official."

1.	Application Responsible Official Name:
2.	Application Responsible Official Qualification (Check one or more of the following options, as applicable):
	For a corporation, the president, secretary, treasurer, or vice-president of the corporation in
	charge of a principal business function, or any other person who performs similar policy or decision-making functions for the corporation, or a duly authorized representative of such
•	person if the representative is responsible for the overall operation of one or more
1	manufacturing, production, or operating facilities applying for or subject to a permit under Chapter 62-213, F.A.C.
	For a partnership or sole proprietorship, a general partner or the proprietor, respectively.
	For a municipality, county, state, federal, or other public agency, either a principal executive officer or ranking elected official.
	The designated representative at an Acid Rain source.
3.	Application Responsible Official Mailing Address
	Organization/Firm: Street Address:
	City: State: Zip Code:
4.	Application Responsible Official Telephone Numbers
7.	Telephone: () - ext. Fax: () -
5.	
6.	Application Responsible Official Certification:
	I, the undersigned, am a responsible official of the Title V source addressed in this air permit application. I hereby certify, based on information and belief formed after
	reasonable inquiry, that the statements made in this application are true, accurate and
	complete and that, to the best of my knowledge, any estimates of emissions reported in this
	application are based upon reasonable techniques for calculating emissions. The air pollutant emissions units and air pollution control equipment described in this application
	will be operated and maintained so as to comply with all applicable standards for control of
	air pollutant emissions found in the statutes of the State of Florida and rules of the
	Department of Environmental Protection and revisions thereof and all other applicable
	requirements identified in this application to which the Title V source is subject. I
	understand that a permit, if granted by the department, cannot be transferred without authorization from the department, and I will promptly notify the department upon sale or
	legal transfer of the facility or any permitted emissions unit. Finally, I certify that the
	facility and each emissions unit are in compliance with all applicable requirements to
	which they are subject, except as identified in compliance plan(s) submitted with this application.
	аррисалоп.
	Signature Date
	Date

	PLICATION INFORMATION
_	ofessional Engineer Certification
1.	Professional Engineer Name: Kennard F. Kosky
<u> </u>	Registration Number: 14996
2.	Professional Engineer Mailing Address
	Organization/Firm: Golder Associates Inc.**
	Street Address: 6241 NW 23 rd Street, Suite 500
<u> </u>	City: Gainesville State: FL Zip Code: 32653
3.	Professional Engineer Telephone Numbers
<u> </u>	Telephone: (352) 336-5600 ext.545 Fax: (352) 336-6603
<u>4.</u> 5.	Professional Engineer Email Address: kkosky@golder.com
٦.	Professional Engineer Statement:
	I, the undersigned, hereby certify, except as particularly noted herein*, that:
	(1) To the best of my knowledge, there is reasonable assurance that the air pollutant emissions unit(s) and the air pollution control equipment described in this application for air permit, when properly operated and maintained, will comply with all applicable standards for control of air pollutant emissions found in the Florida Statutes and rules of the Department of Environmental Protection; and
	(2) To the best of my knowledge, any emission estimates reported or relied on in this application are true, accurate, and complete and are either based upon reasonable techniques available for calculating emissions or, for emission estimates of hazardous air pollutants not regulated for an emissions unit addressed in this application, based solely upon the materials, information and calculations submitted with this application.
: !	(3) If the purpose of this application is to obtain a Title V air operation permit (check here , if so), I further certify that each emissions unit described in this application for air permit, when properly operated and maintained, will comply with the applicable requirements identified in this application to which the unit is subject, except those emissions units for which a compliance plan and schedule is submitted with this application.
	(4) If the purpose of this application is to obtain an air construction permit (check here \boxtimes , if so) or concurrently process and obtain an air construction permit and a Title V air operation permit revision or renewal for one or more proposed new or modified emissions units (check here \square , if so), I further certify that the engineering features of each such emissions unit described in this application have been designed or examined by me or individuals under my direct supervision and found to be in conformity with sound engineering principles applicable to the control of emissions of the air pollutants characterized in this application.
	(5) If the purpose of this application is to obtain an initial air operation permit or operation permit revision or renewal for one or more newly constructed or modified emissions units (check here , if so), I further certify that, with the exception of any changes detailed as part of this application, each such emissions unit has been constructed or modified in substantial accordance with the information given in the corresponding application for air construction permit and with all provisions contained in such permit. Signature 5/2404 Date

* Attach any exception to certification statement.

^{**} Board of Professional Engineers Certificate of Authorization #00001670

II. FACILITY INFORMATION

A. GENERAL FACILITY INFORMATION

	Facility	Location	and	Type
--	-----------------	----------	-----	------

1.	1. Facility UTM Coordinates Zone 17 East (km) 531.85 North (km) 3114.15		Facility Latitude/Longitude Latitude (DD/MM/SS) Longitude (DD/MM/SS)				
3.	3. Governmental 4. Facility Status Code:			Facility Major Group SIC Code: 37	6. Facility SIC(s): 3732		
7.	facilities, that consi (PD&E) Plant and Sy	l Plant was determined to st of the Merrit Island Pla ykes Creek Plant. The Ca D Permit No. 0090093-00	int, l ape	Production Develope Canaveral Plant was	nent and Engineering		

Facility Contact

1.	Facility Contact Name:				
	Milind Dange, Vice President of Pro-	duct [Development	& Engineering	
2.	Facility Contact Mailing Address				
l	Organization/Firm: Sea Ray Boats,	Inc.			ļ
	Street Address: 200 Sea Ray Dri	ve			I
	City: Merritt Island		State: FL	Zip Code: 32953	
3.	Facility Contact Telephone Numbe	rs:			
	Telephone: (321) 452-9876	ext.	Fax:	(321) 453-5609	
4.	Facility Contact Email Address: mi	lind.d	ange@searay	/.com	

Facility Primary Responsible Official

Complete if an "application responsible official" is identified in Section I. that is not the facility "primary responsible official."

1.	Facility Primary Responsible (Official Name:					
2.	Facility Primary Responsible Official Mailing Address Organization/Firm:						
	Street Address:						
	City:	State:			Zip	Code:	;
3.	Facility Primary Responsible (Official Telephon	e Number	s			
	Telephone: () -	ext.	Fax:	()	-	
4.	Facility Primary Responsible (Official Email Ac	dress:				

Facility Regulatory Classifications

Check all that would apply following completion of all projects and implementation of all other changes proposed in this application for air permit. Refer to instructions to distinguish between a "major source" and a "synthetic minor source."

1.	Small Business Stationary Source
2. 🗆	Synthetic Non-Title V Source
3. 🛛	Title V Source
4. 🛛	Major Source of Air Pollutants, Other than Hazardous Air Pollutants (HAPs)
5. 🗆	Synthetic Minor Source of Air Pollutants, Other than HAPs
6. 🛛	Major Source of Hazardous Air Pollutants (HAPs)
7. 🗆	Synthetic Minor Source of HAPs
8. 🔲	One or More Emissions Units Subject to NSPS (40 CFR Part 60)
9. 🗆	One or More Emissions Units Subject to Emission Guidelines (40 CFR Part 60)
10. 🛛	One or More Emissions Units Subject to NESHAP (40 CFR Part 61 or Part 63)
11.	Title V Source Solely by EPA Designation (40 CFR 70.3(a)(5))
Th	cility Regulatory Classifications Comment: e Sea Ray facilities located in Merrit Island are subject to the NESHAPS for Boat unufacturing (40 CFR Part 63 Subpart VVVV).

FACILITY INFORMATION List of Pollutants Emitted by Facility

1. Pollutant Emitted	2. Pollutant Classification	3. Emissions Cap [Y or N]?
Volatile Organic Compounds- VOCs	SM	Y
Total Hazardous Air Pollutants (HAPS)	SM	Y
H163 - Styrene	SM	Ÿ

B. EMISSIONS CAPS

Facility-Wide or Multi-Unit Emissions Caps

		Emissions Caps	•		
1. Pollutant	2. Facility	3. Emissions	4. Hourly	5. Annual	6. Basis for
Subject to	Wide	Unit ID No.s	Cap	Сар	Emissions
Emissions	Cap	Under Cap	(lb/hr)	(ton/yr)	Cap
Сар	[Y or N]?	(if not all			
	(all units)	units)		-	
			<u> </u>		
				<u> </u>	
	l		<u> </u>	<u> </u>	
			ļ		
			<u> </u>	 	
			 	ļ	
7. Facility	-Wide or Multi	Unit Emissions Ca	ip Comment:		
				-	

C. FACILITY ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

1.	Facility Plot Plan: (Required for all permit applications, except Title V air operation
	permit revision applications if this information was submitted to the department within the
	previous five years and would not be altered as a result of the revision being sought)
	☐ Attached, Document ID: ☐ ☐ Previously Submitted, Date: ☐
2.	Process Flow Diagram(s): (Required for all permit applications, except Title V air
	operation permit revision applications if this information was submitted to the department
	within the previous five years and would not be altered as a result of the revision being
	sought)
<u></u>	Attached, Document ID: Previously Submitted, Date:
3.	
	permit applications, except Title V air operation permit revision applications if this
	information was submitted to the department within the previous five years and would not
	be altered as a result of the revision being sought)
	Attached, Document ID: Previously Submitted, Date:
<u>A</u>	dditional Requirements for Air Construction Permit Applications
1.	Area Map Showing Facility Location:
	☐ Attached, Document ID: ☐ ☐ Not Applicable (existing permitted facility)
2.	Description of Proposed Construction or Modification:
3.	Rule Applicability Analysis:
4.	List of Exempt Emissions Units (Rule 62-210.300(3)(a) or (b)1., F.A.C.):
	☐ Attached, Document ID: ⊠ Not Applicable (no exempt units at facility)
5.	Fugitive Emissions Identification (Rule 62-212.400(2), F.A.C.):
	☐ Attached, Document ID: ☐ Not Applicable
6.	Preconstruction Air Quality Monitoring and Analysis (Rule 62-212.400(5)(f), F.A.C.):
	☐ Attached, Document ID: ☐ Not Applicable
7.	Ambient Impact Analysis (Rule 62-212.400(5)(d), F.A.C.):
	☐ Attached, Document ID: ☐ Not Applicable
8.	Air Quality Impact since 1977 (Rule 62-212.400(5)(h)5., F.A.C.):
	☐ Attached, Document ID: ☐ Not Applicable
9.	Additional Impact Analyses (Rules 62-212.400(5)(e)1. and 62-212.500(4)(e), F.A.C.):
	☐ Attached, Document ID: ☐ ☐ Not Applicable
10	· · · · · · · · · · · · · · · · · · ·
J * V	. Alternative Analysis Requirement (Rule 62-212.500(4)(g), F.A.C.):

DEP Form No. 62-210.900(1) – Form 0437569/4 CC/4.3/SR_KFK_Form1_EU1.doc Effective: 06/16/03 11 5/24/2004

Additional Requirements for FESOP Applications

Additional Requirements for Title V Air Operation Permit Applications 1. List of Insignificant Activities (Required for initial/renewal applications only): Attached, Document ID: Not Applicable (revision application) 2. Identification of Applicable Requirements (Required for initial/renewal applications, and for revision applications if this information would be changed as a result of the revision being sought):
 List of Insignificant Activities (Required for initial/renewal applications only): Attached, Document ID:
Attached, Document ID: Not Applicable (revision application) 2. Identification of Applicable Requirements (Required for initial/renewal applications, and for revision applications if this information would be changed as a result of the revision being sought):
2. Identification of Applicable Requirements (Required for initial/renewal applications, and for revision applications if this information would be changed as a result of the revision being sought):
for revision applications if this information would be changed as a result of the revision being sought):
being sought):
, , ,
Attached, Document ID:
☐ Not Applicable (revision application with no change in applicable requirements)
3. Compliance Report and Plan (Required for all initial/revision/renewal applications):
Attached, Document ID:
Note: A compliance plan must be submitted for each emissions unit that is not in compliance with all applicable requirements at the time of application and/or at any time
during application processing. The department must be notified of any changes in
compliance status during application processing.
4. List of Equipment/Activities Regulated under Title VI (If applicable, required for
initial/renewal applications only):
Attached, Document ID:
Equipment/Activities On site but Not Required to be Individually Listed
Not Applicable Not Applicable
5. Verification of Risk Management Plan Submission to EPA (If applicable, required for initial/renewal applications only):
☐ Attached, Document ID: ☐ Not Applicable
6. Requested Changes to Current Title V Air Operation Permit:
Attached, Document ID: Not Applicable
Additional Requirements Comment
See Part II.

EMISSIONS UNIT INFORMATION Section [1] of [1] Cape Canaveral Plant

III. EMISSIONS UNIT INFORMATION

Title V Air Operation Permit Application - For Title V air operation permitting only, emissions units are classified as regulated, unregulated, or insignificant. If this is an application for Title V air operation permit, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each regulated and unregulated emissions unit addressed in this application for air permit. Some of the subsections comprising the Emissions Unit Information Section of the form are optional for unregulated emissions units. Each such subsection is appropriately marked. Insignificant emissions units are required to be listed at Section II, Subsection C.

Air Construction Permit or FESOP Application - For air construction permitting or federally enforceable state air operation permitting, emissions units are classified as either subject to air permitting or exempt from air permitting. The concept of an "unregulated emissions unit" does not apply. If this is an application for air construction permit or FESOP, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air permitting are required to be listed at Section II, Subsection C.

Air Construction Permit and Revised/Renewal Title V Air Operation Permit Application — Where this application is used to apply for both an air construction permit and a revised/renewal Title V air operation permit, each emissions unit is classified as either subject to air permitting or exempt from air permitting for air construction permitting purposes and as regulated, unregulated, or insignificant for Title V air operation permitting purposes. The air construction permitting classification must be used to complete the Emissions Unit Information Section of this application for air permit. A separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air construction permitting and insignificant emissions units are required to be listed at Section II, Subsection C.

If submitting the application form in hard copy, the number of this Emissions Unit Information Section and the total number of Emissions Unit Information Sections submitted as part of this application must be indicated in the space provided at the top of each page.

Section [1] of Cape Canaveral Plant

A. GENERAL EMISSIONS UNIT INFORMATION

1. Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or

Title V Air Operation Permit Emissions Unit Classification

[1]

	renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)				
	 ☑ The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit. ☐ The emissions unit addressed in this Emissions Unit Information Section is an unregulated emissions unit. 				
Er	nissions Unit	Description and Sta	<u>atus</u>		
1.	Type of Emis	ssions Unit Addresse	d in this Section	n: (Check one)	
	process o		activity, which	dresses, as a single em produces one or mor int (stack or vent).	
	process o		ıd activities wh	ich has at least one de	hissions unit, a group of efinable emission point
				lresses, as a single em es which produce fug	•
2.	2. Description of Emissions Unit Addressed in this Section: Fiberglass Boat Repair				
3.	Emissions U	nit Identification Nui	mber: 002		
4.	Emissions Unit Status Code:	5. Commence Construction Date:	6. Initial Startup Date: 7/1/04	7. Emissions Unit Major Group SIC Code: 37	8. Acid Rain Unit? ☐ Yes ☑ No
	Package Unit Manufacture	r:		Model Number:	
		lameplate Rating:	MW		
	11. Emissions Unit Comment: The Cape Canaveral Plant will be used to repair Brunswick Corporation boats that have been distributed to dealers.				

EMISSIONS UNIT INFORMATION Section [1] of [] Cape Canaveral Plant

Emissions Unit Control Equipment

1. Control Equipment/Method(s) Description:
2. Control Device or Method Code(s):

Section [1] of [1] Cape Canaveral Plant

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

1.	. Maximum Process or Throughput Rate:				
2.	Maximum Production Rate:				
3.	Maximum Heat Input Rate:	million Btu/hr			
4.	Maximum Incineration Rate:	pounds/hr			
		tons/day			
5.	Requested Maximum Operating	Schedule:	· · · · · · · · · · · · · · · · · · ·		
		hours/day	days/week		
		weeks/year	8,760hours/year		
6. Operating Capacity/Schedule Comment:					
U.			The amount of materials used during boat repairs will be variable. The maximum number of		
	The amount of materials used de	uring boat repairs will be va	riable. The maximum number of		
		uring boat repairs will be va	riable. The maximum number of		
	The amount of materials used de	uring boat repairs will be va	riable. The maximum number of		
	The amount of materials used de	uring boat repairs will be va	riable. The maximum number of		
	The amount of materials used de	uring boat repairs will be va	riable. The maximum number of		
	The amount of materials used de	uring boat repairs will be va	riable. The maximum number of		
	The amount of materials used de	uring boat repairs will be va	riable. The maximum пиmber of		
	The amount of materials used de	uring boat repairs will be va	riable. The maximum number of		
	The amount of materials used de	uring boat repairs will be va	riable. The maximum number of		
	The amount of materials used de	uring boat repairs will be va	riable. The maximum number of		
	The amount of materials used de	uring boat repairs will be va	ríable. The maximum пиmber of		

Section [1] of [1] Cape Canaveral Plant

C. EMISSION POINT (STACK/VENT) INFORMATION (Optional for unregulated emissions units.)

Emission Point Description and Type

1.	Identification of Point on Flow Diagram: NA	Plot Plan or	2.	Emission Point 7	Гуре Code:
3.	Descriptions of Emission	Points Comprising	g this	Emissions Unit	for VE Tracking:
4.	ID Numbers or Descriptio	ns of Emission Ur	nits v	vith this Emission	n Point in Common:
5.	Discharge Type Code: F	6. Stack Height feet	:		7. Exit Diameter: feet
8.	Exit Temperature: °F	9. Actual Volur acfm	netri	c Flow Rate:	10. Water Vapor: %
11.	Maximum Dry Standard F dscfm	low Rate:	12.	Nonstack Emissi feet	on Point Height:
13.	Emission Point UTM Coo Zone: East (km): North (km)		14.	Emission Point I Latitude (DD/MI Longitude (DD/MI	, and the second
15.	Emission Point Comment: All emission will occur ins				
					;

Section [1] of [1] Cape Canaveral Plant

D. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment 1 of 1

1.	1. Segment Description (Process/Fuel Type): Transportation Equipment				
2.	Source Classification Cod 314	e (SCC):	3. SCC Units	:	
4.	Maximum Hourly Rate:	5. Maximum	Annual Rate:	6.	Estimated Annual Activity Factor:
7.	Maximum % Sulfur:	8. Maximum	% Ash:	9.	Million Btu per SCC Unit:
10	10. Segment Comment: The boats being repaired have been previously distributed to dealers.				alers.
Se	gment Description and Ra	ite: Segment	of		· · · · · · · · · · · · · · · · · · ·
1.	1. Segment Description (Process/Fuel Type):				
2.	Source Classification Code	e (SCC):	3. SCC Units	:	
4.	Maximum Hourly Rate:	5. Maximum	Annual Rate:	6.	Estimated Annual Activity Factor:
7.	Maximum % Sulfur:	8. Maximum % Ash:		9.	Million Btu per SCC Unit:
10	. Segment Comment:	I			

Section [1] of [1] Cape Canaveral Plant

E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

1. Pollutant Emitted	Primary Control Device Code	Secondary Control Device Code	4. Pollutant Regulatory Code
voc			EL
HAPS			EL
H163		***	EL
			·

Section [1] of [1] Cape Canaveral Plant

POLLUTANT DETAIL INFORMATION Page [1] of [1]

age [1] of [1] VOC, HAPS, Styrene

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL/ESTIMATED FUGITIVE EMISSIONS

(Optional for unregulated emissions units.)

Potential/Estimated Fugitive Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

Pollutant Emitted: VOC	2. Total Percent Efficiency of Control:
3. Potential Emissions:	4. Synthetically Limited?
lb/hour 3.	1 tons/year ⊠ Yes □ No
5. Range of Estimated Fugitive Emissions (as to tons/year	applicable):
6. Emission Factor: See Part II Reference: See Part II	7. Emissions Method Code: 0
8. Calculation of Emissions: See Part II	
9. Pollutant Potential/Estimated Fugitive Emis The emissions of total HAPS will be limited to be limited to less than 0.5 tons/year.	sions Comment: o 1.1 tons/year and a single HAP (styrene) will

EMISSIONS UNIT INFORMATION Section [1] of [1] Cape Canaveral Plant

POLLUTANT DETAIL INFORMATION
Page [1] of [1]
VOC, HAPS and Styrene

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: Other	Future Effective Date of Allowable Emissions:
3.	Allowable Emissions and Units: 3.1 tons/year VOC	4. Equivalent Allowable Emissions: lb/hour 3.1 tons/year
5.	Method of Compliance: Recordkeeping	
6.	Allowable Emissions Comment (Description Total HAPS and Styrene will be limited to 1.1 respectively.	
Al	lowable Emissions Allowable Emissions	of
1.	Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3.	Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour tons/year
	Method of Compliance:	
6.	Allowable Emissions Comment (Description	of Operating Method):
Al	lowable Emissions Allowable Emissions	of
1.	Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3.	Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour tons/year
5.	Method of Compliance:	
6.	Allowable Emissions Comment (Description	of Operating Method):

Section [1] of [1] Cape Canaveral Plant

G. VISIBLE EMISSIONS INFORMATION

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

<u>Vi</u>	Visible Emissions Limitation: Visible Emissions Limitation of					
1.	Visible Emissions Subtype:	2. Basis for Allowable Rule	Opacity: Other			
3.	Allowable Opacity: Normal Conditions: % Ex Maximum Period of Excess Opacity Allow	sceptional Conditions:	% min/hour			
	Method of Compliance:					
5.	Visible Emissions Comment:					
<u>Vi</u>	sible Emissions Limitation: Visible Emissi	ons Limitation of _				
	sible Emissions Limitation: Visible Emissi Visible Emissions Subtype:	ons Limitation of 2. Basis for Allowable Rule				
1.	Visible Emissions Subtype: Allowable Opacity:	2. Basis for Allowable Rule	Opacity:			
 3. 4. 	Visible Emissions Subtype: Allowable Opacity: Normal Conditions: % Ex	2. Basis for Allowable Rule	Opacity: Other			

Section [1] of [1] Cape Canaveral Plant

H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

	ontinuous Monitoring System: Continuous			_
1.	Parameter Code:	2.	Pollutant(s):	
3.	CMS Requirement:		Rule	Other
4.	Monitor Information Manufacturer:			
	Model Number:		Serial Number	r:
5.	Installation Date:	6.	Performance Spec	cification Test Date:
7.	Continuous Monitor Comment:			
<u>Co</u>	entinuous Monitoring System: Continuous	Mon	of	
1.	Parameter Code:		2. Pollutant(s):	
3.	CMS Requirement:		Rule	Other
4.	Monitor Information Manufacturer:			
	Model Number:		Serial Number	r:
-	T . 11 .1 Th .		6 Performance S	Specification Test Date:
5.	Installation Date:		o. Terrormance i	Specification Test Date.
5. 7.				Specification Test Date.
			o. Torrormanco	specification Test Date.
				Specification Test Date.
				specification Test Date.
				specification Test Date.

Section [1] of [1] Cape Canaveral Plant

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

1.	Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date Not Applicable (construction application)
5.	Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date Not Applicable
6.	Compliance Demonstration Reports/Records Attached, Document ID: Test Date(s)/Pollutant(s) Tested:
	Previously Submitted, Date: Test Date(s)/Pollutant(s) Tested:
	To be Submitted, Date (if known): Test Date(s)/Pollutant(s) Tested:
	☑ Not Applicable
	Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7.	Other Information Required by Rule or Statute Attached, Document ID: See Part II Not Applicable

Section [1] of Cape Canaveral Plant

Additional Requirements for Air Construction Permit Applications

[1]

1	Control Technology Review and Analysis (Rules 62-212.400(6) and 62-212.500(7),
1.	F.A.C.; 40 CFR 63.43(d) and (e))
	☐ Attached, Document ID: ⊠ Not Applicable
_	
2.	Good Engineering Practice Stack Height Analysis (Rule 62-212.400(5)(h)6., F.A.C., and
	Rule 62-212.500(4)(f), F.A.C.)
	☐ Attached, Document ID: ☐ ☐ Not Applicable
3.	Description of Stack Sampling Facilities (Required for proposed new stack sampling
	facilities only)
	☐ Attached, Document ID: ☐ Not Applicable
Ad	Iditional Requirements for Title V Air Operation Permit Applications
1.	Identification of Applicable Requirements
	☐ Attached, Document ID: ☐ Not Applicable
2.	Compliance Assurance Monitoring
	☐ Attached, Document ID: ☐ Not Applicable
3.	Alternative Methods of Operation
	☐ Attached, Document ID: ☐ Not Applicable
4.	Alternative Modes of Operation (Emissions Trading)
	Attached, Document ID: Not Applicable
5.	Acid Rain Part Application
	☐ Certificate of Representation (EPA Form No. 7610-1)
	Copy Attached, Document ID:
	☐ Acid Rain Part (Form No. 62-210.900(1)(a))
	Attached, Document ID:
	Previously Submitted, Date:
	☐ Repowering Extension Plan (Form No. 62-210.900(1)(a)1.)
	Attached, Document ID:
	Previously Submitted, Date:
	☐ New Unit Exemption (Form No. 62-210.900(1)(a)2.)
	Attached, Document ID:
	☐ Previously Submitted, Date:
	Retired Unit Exemption (Form No. 62-210.900(1)(a)3.)
	Attached, Document ID:
	Previously Submitted, Date:
	Phase II NOx Compliance Plan (Form No. 62-210.900(1)(a)4.)
	Attached, Document ID:
	Previously Submitted, Date:
	Phase II NOx Averaging Plan (Form No. 62-210.900(1)(a)5.)
	Attached, Document ID:
	Previously Submitted, Date:
	☐ Not Applicable

Additional Requirements Comment See Part II.

DEP Form No. 62-210.900(1) – Form Effective: 06/16/03

EMISSIONS UNIT INFORMATION

of

[1]

Section [1]

PART II

APPLICATION FOR AIR CONSTRUCTION PERMIT SEA RAY BOATS, INC. – CAPE CANAVERAL PLANT

1.0 INTRODUCTION

Sea Ray Boats, Inc. (Sea Ray) owns a plant located at 1200 Sea Ray Drive, Merritt Island, Brevard County, Florida. The plant was constructed under an air construction permit and Prevention of Significant Deterioration (PSD) issued by Florida Department of Environmental Protection (FDEP) as a fiberglass boat manufacturing plant (DEP File No. 0090093-003-AC; PSD-FL-274). The fabrication and lamination building (identified as Emission Unit 001 and Building 101) was constructed but equipment necessary for the fabrication and lamination of fiberglass boats was never installed and the plant was never operated. The FDEP was notified by Sea Ray that the plant would not be used to manufacture fiberglass boats as authorized in the original air construction/PSD permit. In November 2003, Sea Ray requested and FDEP issued an exemption to allow the plant to be used to repair fiberglass boats. This air construction permit application is submitted to the FDEP to obtain formal authorization of the fiberglass boat repair operation. The sections that follow provide a summary description of theboat repair operations, as well as addressing rule applicability.

2.0 DESCRIPTION OF ACTIVITY

The Cape Canaveral Plant will be used to perform water-related repairs on existing Brunswick Boat Group boats. These boats have been in service for various periods and there is a need to remove water and make repairs. The water damage is generally between the exterior and the interior portions of the hull near and below the waterline. During the construction of the hull, mats of thin balsa wood are laid in patterns and impregnated with fiberglass resin. The balsa wood layer is between the fiberglass exterior and interior portions of the hull. The combined fiberglass and balsa wood layer produces a structurally strong hull. This balsa layer is where the water must either be removed or the water damage that has already occurred must be repaired.

The procedure will involve first placing the boats in the large Cape Canaveral building that has sufficient space to house the boat away from any rainfall. Moisture meters and infrared imaging devices are used to determine where the moisture is inside the laminate of each boat. It also determines the point of ingress of the water into the boat. Once this is complete, the determination is made of where and how many holes are necessary to vent and draw the moisture out of the laminate using high-pressure vacuum technology. The drying process is monitored closely to determine that

sufficient moisture has been removed. If the vacuum system is not drying the laminate sufficiently, a determination is made whether to remove a larger section of the laminate or remove the wet core completely and replace with new laminate. Replacing laminate is more time consuming than using only the vacuum system. The bulk of the repairs involve the use of resins and putties to repair the structural components of the hull. Where needed, gel coats (bilge and/or exterior) are applied. Where needed, gunks are applied. Where carpet and other coverings are removed to expose water damage, adhesives are used to replace the coverings. Although rare, stringer(s) may occasionally be replaced within a boat. Bottom paints are used, as necessary, to complete the final repairs on the exterior portions of the hull at and below the waterline. Prior to returning the boats to the dealers/customers, the boats would be detailed and cleaned with waxes, buffing compound, polishing compounds, and various cleaners. The overall repairs can take several days to over a month, depending upon the amount of repairs necessary.

These processes will result in minor emissions of volatile organic compounds (VOCs), total hazardous air pollutants (HAPs), and the maximum amount for a single HAP (i.e., styrene). Table 1 presents the calculations for repairing 60 boats. The maximum annual VOC, total HAPs, and styrene emissions are 3.09, 1.091, and 0.496 tons per year (TPY), respectively. The calculations are based on typical average repairs, but individual repairs vary greatly due to the type and extent of water damage. Unlike the production of boats, individual repairs are uncertain since the total extent of the damage cannot be determined precisely from measurements. The emission activity is separate and distinct from the current operations at the Merritt Island Facility that consist of boat manufacturing.

3.0 RULE APPLICABILITY

The Sea Ray Merritt Island Facility is classified as a Title V source (Final Permit No. 0090093-004-AV) and consists of the Merritt Island Plant, the Product and Development Engineering Plant (P.D.E), and the Sykes Creek Plant. These plants are located at 100, 200, and 350 Sea Ray Drive, respectively, and regulated as one emission unit. Beginning in August 22, 2004, the production plants are subject to the applicable requirements of National Emission Standards for Hazardous Air Pollutants (NESHAPS) codified in 40 CFR Part 63, Subpart VVVV. The facility has an emission limit for VOCs of 426 TPY.

The Cape Canaveral Plant is located at 1200 Sea Ray Drive about 1.2 miles east of the three other Merritt Island plants. The previous air construction/PSD permit for the Cape Canaveral Plant was

issued by FDEP as a major modification of an existing major PSD source. This air construction permit application for boat repairs is being requested as a minor modification of an existing major source. The amount of emissions increase being requested is below the thresholds for a generic exemption pursuant to Rule 62-210.300(3)(b) of 5 TPY for VOCs, 1.25 TPY for total HAPs, and 0.5 TPY for a single HAP.

While the applicability of NESHAPS Subpart VVVV may be questionable for the repair of boats based on the definitions in these regulations, Sea Ray is committed to use gel coats, resins, adhesives, and other materials that would comply with Subpart VVVV for this request. The materials used at the Cape Canaveral Plant during the boat repair will be used in the determination of compliance with Subpart VVVV for the Merritt Island Facility.

4.0 PROPOSED PERMIT CONDITIONS

Because this air construction is being requested as a minor modification to the existing Merritt Island. Facility, permit conditions similar to that authorized in the current Title V Permit is being proposed.

These proposed conditions are presented below:

Essential Potential to Emit (PTE) Parameters

B1. Capacity. The Cape Canaveral Plant is authorized to completely repair 60 Brunswick Corporation Boats per twelve consecutive months.

[Rule 62-210.200, (PTE), F.A.C.]

B2. Hours of Operation. The repairs can be conducted for 8,760 hours/year. [Rule 62-210.200, (PTE), F.A.C.

Emission Limitations and Standards

B3. The emissions of volatile organic compounds (VOC/OS), HAPs and single HAP as defined in Chapter 62-213, F.A.C., from the sources at the facility shall not exceed 3.2 tons, 1.2 tons and 0.5 tons, respectively per twelve consecutive months.

Monitoring of Operations

B4. Determination of Process Variables.

- (a) Required Equipment. The owner or operator of an emissions unit for which compliance tests are required shall install, operate, and maintain equipment or instruments necessary to determine process variables, such as process weight input or heat input, when such data are needed in conjunction with emissions data to determine the compliance of the emissions unit with applicable emission limiting standards.
- (b) Accuracy of Equipment. Equipment or instruments used to directly or indirectly determine process variables, including devices such as belt scales, weight hoppers, flow meters, and tank scales, shall be calibrated and adjusted to indicate the true value of the parameter being measured with sufficient accuracy to allow the applicable process variable to be determined within 10% of its true value.

Recordkeeping and Reporting Requirements

B5. In order to demonstrate compliance with conditions no. B3, the permittee shall maintain a log at the facility for a period of at least 5 years from the date the data is recorded. The log at a minimum shall contain the following:

Monthly

- a) count of boats completely repaired
- b) consecutive twelve month total of VOC and HAP emission rates [Rules 62-4.070(3)]

B6. Documentation of each chemical reclaimed will use a mass balance method to determine usage/emissions (the amount used minus the amount collected for disposal or recycle). Supporting documentation (chemical usage tracking logs, MSD sheets, purchase orders, EPA "As Supplied" data sheets, EPA Method 24 and 24A, etc.) shall be kept for each chemical and associated products which includes sufficient information to determine usage rates and emissions. These records shall be made available to the Department upon request.

The log and documents shall be kept at the facility for at least five years and made available to the Department. The monthly log shall be completed by the end of the following month.

[Rules 62-4.070(3)]

Table 1. Cape Canaveral Repair Facility Annual Emissions Calculations

Description	Amount (pounds)	Chemical	VO	C HAP	Pecent	Amount Chemical (pounds)	Emission Factor	VOC Emissons (pounds)	HAP Emissions (pounds)	Styrene Emissions (pounds)
Gel Coats - Various Bilge Gel Coats	780	Styrene	х	Х	27.09%	211.30	48%	101.425	101.425	101.425
	780	Ethyl Benzene	Х	Х	1.00%	7.80	48%	3.744	3.744	
Gel Coats - Various Artic White Gel Coats	3,810	Styrene	Х	Х	21.21%	808.10	48%	387.888	387.888	387.888
	3,810	Methyl Methacrylate	Х	Х	10.00%	381.00	100%	381.000	381.000	
	3,810	Other: VOC	Х		1.00%	38.10	100%	38.100		
	3,810	Hydroquinone	X	Х	0.10%	3.81	100%	3.810	3.810	
Resins	10,700	Styrene	Х	Х	34.00%	3,638.00	11%	400.180	400.180	400.180
Resin Based Bonding Puttys	3,810	Styrene	Х	Х	21.00%	800.10	11%	88.011	88.011	88.011
Resin Based Bonding Gunks	90	Styrene	X	Х	17.00%	15.30	100%	15.300	15.300	15.300
Bonding Putty Filler	2,000	Other:VOC	X		17.10%	342.00	100%	342.000		
Catalysts	200	Other: VOC	Х		2.00%	4.00	100%	4.000		
	200	Dimethyl Phthalate	Х	Х	43.00%	86.00	0%	0.086	0.086	
	200	Methyl Ethyl Ketone	Х	Х	2.00%	4.00	100%	4.000	4.000	
Dyes (Tracers)	500	Other: VOC	Х		93.00%	465.00	100%	465.000		
Polyvinyl Alcohol (PVA)Part-All #10	550	Other:VOC	X		37.00%	203.50	100%	203.500		
Adhesives - HAPs	200	Methyl Methacrylate	Х	Х	8.00%	16.00	100%	16.000	16.000	
	200	Dibutyl Phthalate	X	X	70.00%	140.00	0%	0.140	0.140	
	200	Other: VOC	Х	Х	10.00%	20.00	100%	20.000	20.000	
Adhesives and Sealants- VOCs only	500	Other: VOC	Х		25.00%	125.00	100%	125.000		
Spray Adhesives	200	Other: VOC	Х		66.00%	132.00	100%	132.000		
	200	Acetone			13.00%	26.00	100%			
Primers - Metal	430	Ethyl Benzene	X	Х	5.00%	21.50	100%	21.500	21.500	
	430	xylene	Х	Х	40.00%	172.00	100%	172.000	172.000	
	430	Cumene	Х	Х	0.15%	0.65	100%	0.645	0.645	
	430	Other: VOC	Х		55.00%	236.50	100%	236.500		
Primers - Etching Metal	400	Other: VOC	Х		82.00%	328.00	100%	328.000		
Primers - Fiberglass	500	MDI	Х	Х	10.00%	50.00	100%	50.000	50.000	
	500	Methyl Isobutyl Ketone	Х	X	55.00%	275.00	100%	275.000	275.000	
	500	Xylene	Х	Х	0.35%	1.75	100%	1.750	1.750	
	500	Cumene	Х	Х	0.15%	0.75	100%	0.750	0.750	
Bottom Paint	4,410	Ethylene Glycol Monobutyl Eth	ĸХ	Х	5.00%	220.50	100%	220.500	220.500	
	4,410	Other: VOC	X		3.00%	132.30	100%	132.300		
Waxes, Buffing Compounds & Polishing Compounds	1,000	xylene	Х	Х	1.00%	10.00	100%	10.000	10.000	
	1,000	Other: VOC	Χ		99.00%	990.00	100%	990.000		
Cleaners - VOC/HAPs containing	150	various (no styrene)	X	Х	6.00%	9.00	100%	9.000	9.000	
Cleaners - VOCs only	4,000	various	Χ		25.00%	1,000.00	100%	1,000.000		
Solvent & Thinner - Non-VOCs	7,050	Acetone			100.00%	7,050.00	100%			
						Total Emissio	" ,	6,179.129	2,182.729	992.804
·						Total Emissio	ns (tons)	3.090	1.091	0.496

Golder Associates Inc.

6241 NW 23rd Street, Suite 500 Gainesville, FL 32653-1500 Telephone (352) 336-5600 Fax (352) 336-6603



	LETTER

To: Linda Granger

Date: May 24, 2004

	Ray Boats, Inc. Canaveral Facility	Project No.: 0437569-0200	•
		RECEIVED	
Sent by:	nav Mail Air Freight	BUREAU OF AIR REGULATION UPS Federal Express	:: :: :
Per:	Hand Carried		
Quantity	Item	Description	
6	Bound Final	Boston Whaler Revision to Title V Air Operating Permit Application	
Remarks:			
Please hav	ve Milind Dange sign	page 4 where flagged and forward the 4 copies to Al Linero at	:

FDEP. His address is:

Mr. Al Linero, P.E. **FDEP** 111 South Magnolia Drive, Ste 4 Tallahassee, FL 32301

R. Clunie, Sea Ray Boats-Knoxville

Boston Whaler W.A. 1\T051704.doc

C. Phillips

J. Kaylow, CD