(*SER REGISTRATION FORM TITLE PAGE.)

NONMETALLIC MINERAL PROCESSING PLANTS (CRUSHERS) AIR GENERAL PERMIT REGISTRATION FORM

| Part II. Notification to Permitting Office 768 / 202 |
|--|
| (Detach and submit to appropriate permitting office; keep copy onsite) |
| £ 5 |
| Instructions: To give notice to the Department of an eligible facility's intent to use this air general |
| permit, the owner or operator of the facility must detach and complete this part of the Air General Permit |
| Registration Form and submit it to the appropriate Department of Environmental Protection or local air |
| pollution control program office which has permitting authority. Please type or print clearly all |
| information, and enclose the appropriate air general permit registration processing fee pursuant to Rule |
| information, and enclose the appropriate air general permit registration processing fee pursuant to Rule 62-4.050, F.A.C. (\$100 as of the effective date of this form) |
| MAN AND AND AND AND AND AND AND AND AND A |
| Registration Type 7775614-001 |
| Check one: 1707 2 5 2009 |
| · · |
| INITIAL REGISTRATION - Notification of intent to: Construct and operate a proposed new facility. Sureau of Air Monitorio |
| Construct and operate a proposed new facility. Operate an existing facility not currently using an air general permit (e.g., a facility proposing to general from an operate an existing facility not currently using an air general permit (e.g., a facility proposing to general from an operate an existing facility not currently using an air general permit (e.g., a facility proposing to general from an operate an existing facility not currently using an air general permit (e.g., a facility proposing to general from an operate an existing facility not currently using an air general permit (e.g., a facility proposing to general from an operate an existing facility not currently using an air general permit (e.g., a facility proposing to general from an operate an existing facility not currently using an air general permit (e.g., a facility proposing to general facility p |
| air operation permit to an air general permit). |
| |
| RE-REGISTRATION (for facilities currently using an air general permit) - Notification of intent to: |
| Continue operating the facility after expiration of the current term of air general permit use. |
| Continue operating the facility after a change of ownership. |
| Make an equipment change requiring re-registration pursuant to Rule 62-210.310(2)(e), F.A.C., or any |
| other change not considered an administrative correction under Rule 62-210.310(2)(d), F.A.C. |
| |
| Surrender of Existing Air Operation Permit(s) - For Initial Registrations Only |
| If the facility currently holds one or more air operation permits, such permit(s) must be surrendered by the owner |
| or operator upon the effective date of this air general permit. In such case, check the first box, and indicate the |
| operation permits being surrendered. If no air operation permits are held by the facility, check the second box. |
| All existing air operation permits for this facility are hereby surrendered upon the effective date of this air |
| general permit; specifically permit number(s): |
| |
| No air operation permits currently exist for this facility. |
| |
| General Facility Information |
| Facility Owner/Company Name (Name of corporation, agency, or individual owner who or which owns, leases, |
| operates, controls, or supervises the facility.) |
| MFM Limestone, LLC |
| |
| Site Name (Name, if any, of the facility site; e.g., Plant A, Metropolis Plant, etc. If more than one facility is |
| owned, a registration form must be completed for each.) |
| Cedar Rapids Crusher/Screen - Secondary Plant |
| Facility I and in (Description to the character of the Callity and an analysis of the cities of the calling of the cities of the calling of t |
| Facility Location (Provide the physical location of the facility, not necessarily the mailing address.) Street Address: 15249 North CR 329 |
| City: Reddick County: Marion Zip Code: 32686 |
| Site Name (Name, if any, of the facility site; e.g., Plant A, Metropolis Plant, etc. If more than one facility is owned, a registration form must be completed for each.) Cedar Rapids Crusher/Screen - Secondary Plant Facility Location (Provide the physical location of the facility, not necessarily the mailing address.) Street Address: 15249 North CR 329 City: Reddick County: Marion Zip Code: 32686 Facility Start-Up Date (Estimated start-up date of proposed new facility.)(N/A for existing facility) Estimated start up date is February 2010. |
| Facility Start-Up Date (Estimated start-up date of proposed new facility.)(N/A for existing facility). |
| Estimated start up date is February 2010. |
| |
| A A |

DEP Form No. 62-210.920(2)(e) Effective: January 10, 2007

Owner/Authorized Representative

Name and Position Title (Person who, by signing this form below, certifies that the facility is eligible to use this

air general permit.)

Print Name and Title: Elliot Mallard, P.G. - President

Owner/Authorized Representative Mailing Address

Organization/Firm: MFM Limestone, LLC

Street Address: 15429 North CR 329

City: Reddick

County: Marion

Zip Code: 32686

Owner/Authorized Representative Telephone Numbers

Telephone: (352) 591-5000

Fax: (352) 591-5002

Cell phone (optional):

Facility Contact (If different from Owner/Authorized Representative)

Name and Position Title (Plant manager or person to be contacted regarding day-to-day operations at the facility.)

Print Name and Title: Gary Parker, Vice President of Operations

Facility Contact Mailing Address

Organization/Firm: MFM Limestone, LLC

Street Address: 15429 North CR 329

City: Reddick

County: Marion

Zip Code: 32686

11/13/09

Facility Contact Telephone Numbers

Telephone: (352) 591-5000

Cell phone (optional):

Fax: (352) 591-5002

Owner/Authorized Representative Statement

This statement must be signed and dated by the person named above as owner or authorized representative

I, the undersigned, am the owner or authorized representative of the owner or operator of the facility addressed in this Air General Permit Registration Form. I hereby certify, based on information and belief formed after reasonable inquiry, that the facility addressed in this registration form is eligible for use of this air general permit and that the statements made in this registration form are true, accurate and complete. Further, I agree to operate and maintain the facility described in this registration form so as to comply with all applicable standards for control of air pollutant emissions found in the statutes of the State of Florida and rules of the Department of Environmental Protection and revisions thereof.

I will promptly notify the Department of any changes to the information contained in this registration form

runta Walland

Date

DEP Form No. 62-210.920(2)(e) Effective: January 10, 2007

| Type of Facility | | |
|---|---|--|
| Check one: | | · |
| Stationary Facility | Relocatable Facility | |
| <u> </u> | · · · · · · · · · · · · · · · · · · · | |
| Type(s) of Precautions Used to Prevent | t Unconfined Emissions | · |
| Check all that apply for the managemen | nt of roads, parking areas, stock piles | and yards: |
| Maintain Roads/Parking/Yards | Use Water Application | ☐ Use Dust Suppressant |
| Remove Particulate Matter | Reduce Stock Pile Height | ☐ Install Wind Breaks |
| Check the location of spray bars at the r | nonmetallic mineral processing plant: | : |
| Feeders | ☐ Entrance to "Crusher" | Exit of "Crusher" |
| Classifier Screens | Conveyor Drop Points | |
| Description of Description | | |
| Description of Reasonable Precautions Below, or as an attachment to this form, p | | ble precautions to be used to |
| prevent unconfined emissions at the facili | | ore precautions to be used to |
| Equipment is lessted at a mine or ava- | www.and.nuooocco.matorial.fuom.on | site netural deposits. Material |
| Equipment is located at a mine or quar is moist, which helps control emissions. | | |
| approximately 8 - 12%, will be fed into | o the 40 ton hopper with a front en | ıd loader. |
| The material will be fed onto a wash sc | reen and have water sprayed onto | the material at a rate of |
| approximately 1400 to 1600 GPM before | | |
| The material will remain saturated thr | ough the remainder of process mal | king the need for additional |
| suppression mute. | | |
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| | | VALAR |

DEP Form No. 62-210.920(2)(e) Effective: January 10, 2007

Description of Facility Below, or as an attachment to this form, provide a description of the nonmetallic mineral processing operations at the facility in sufficient detail to demonstrate the facility's eligibility for use of this air general permit and to provide a basis for tracking any future equipment or process changes at the facility. Describe all air pollutantemitting processes and equipment at the facility, and identify any air pollution control measures or equipment used. The purpose of this Nonmetallic Mineral Processing Plant Air General Permit Registration Form is to operate relocatable crusher facility owned by MFM Limestone, LLC. The facility meets the Eligibility Requirements specified in Rule 62-210.310(2), F.A.C. Please refer to Page 9 of the Nonmetallic Mineral Processing Plant Air General Permit Registration Form for air pollution control measures. Please refer to Attachment 1 for Affected Facilities Description. The plant is electrically powered.

DEP Form No. 62-210.920(2)(e) Effective: January 10, 2007

Equipment List: Cedar Rapids - Secondary Plant

| Affected Facility | Manufacturer | Date of Manufacture | Model Number | Identifier & Serial Number | Size (TPH, hp, kW, etc.) | | ect to Part 60, et OOO No |
|------------------------|--|------------------------|----------------------|-------------------------------|-----------------------------|---|------------------------------------|
| Secondary Crusher | Cedar rapids | Post- 2008 | 4040 | Secondary impact crusher | 300 TPH | Х | |
| Screening Operation(s) | Cedar rapids | Post- 2008 | TSH-6203-32 | Horizontal screen | 6'X20' 40 HP | Х | |
| Storage Bin(s) | South eastern fabrication in Mulberry, Florida | Post - 2008 | N/A | Hopper | 40 TONS | X | |
| Belt Conveyor(s) | Masaba | Post - 2008 | 30"X125' conv. | Plant Feed Conveyor | 30 IN. 25 HP | Х | |
| v | Masaba | Post - 2008 | 24"X100' conv. | Return Conveyor | 24 IN. 10 HP | X | |
| <i>-</i> | Masaba | Post - 2008 | | Underscreen Belt | 24 IN. 5 HP | X | |
| ν | Masaba | Post - 2008 | | Underscreen Belt 2 | 24 IN. 5 HP | Х | |
| L | Masaba | Post - 2008 | | Undercrusher Belt | 24 IN. 10 HP | X | |
| | Masaba | Post - 2008 | 24" X 80' stacker | Radial Stacker | 24 IN. 10 HP | X | |
| 12 | Masaba | Post - 2008 | 24" X 80' stacker | Radial Stacker | 24 IN. 10 HP | Х | |
| U | Masaba | Post - 2008 | 24" X 80' stacker | Radial Stacker | 24 IN. 10 HP | Х | |

Comments:

Material is fed by into a feed hopper with a front end loader. It is not considered to be a "storage bin." In addition, per 40 CFR 60.672(d), truck dumping into any feed hopper is exempt from the particulate matter standards of 40 CFR 60, Subpart OOO.

Facility also has a screw conveyor, which is not subject to 40 CFR 60, Subpart OOO. Facility is electrically powered.

MFM LIMESTONE LLC

2653

| FL Department of Environmental Protection | | | 11/18/2009 | | | |
|---|--------------|---------------------------------|-------------------------|-----------------------|-----------|-------------------|
| Date 11/16/2009 | Type Bill | Reference IAGPN-Cedar Rapids | Original Amt. 100.00 | Balance Due 100.00 | Discount | Payment 100.00 |
| | | | | Cher | ck Amount | 100.00 |

Community Bank Che Initial Air General Permit Notifiation - Cedar Rapi

100.00



પુત્રમુક મુખ્યત્વાનું મુખ્યત્વામાં પુત્રનો મુખ્યત્વાનો મુખ

MFM Limestone, LLC. 15249 N Highway 329, Reddick, FL 32686

TO:

Mr. Dickson Dibble
Florida Department of Environmental Protection
PO Box 3070
Tallahassee, FL 32315-3070



Florida Department of Environmental Protection

Southwest District Office 13051 North Telecom Parkway Temple Terrace, Florida 33637-0926 1115614

Charlie Crist Governor

Jeff Kottkamp Lt. Governor

Michael W. Sole Secretary

September 15, 2009

Mr. Elliott, Mallard, Manager MFM Limestone LLC 15249 North Highway 329 Reddick, FL 32686

Subject: Workshop for Nonmetallic Mineral Processing Plants (NMMP) and affected Asphalt

Plants

Dear Mr. Mallard:

The Florida Department of Environmental Protection's Southwest District (SWD) Air Resource Management Program invites all Nonmetallic Mineral Processing Plants (NMMP) and affected Asphalt plants operating in Citrus, Desoto, Hardee, Hernando, Manatee, Marion, Pasco, Pinellas, and Polk counties to a workshop to be hosted by the SWD office on Tuesday, October 13, 2009. The workshop agenda is attached to this invitation letter.

Our goal is to assist affected facilities in understanding their permit requirements to ensure compliance and minimize their impact on the environment. Specifically, this workshop will provide information on the NMMP General Permit, the requirements of Asphalt Plants that permit NMMPs at their facility and information on the revised New Source Performance Standards (NSPS) Subpart OOO - Standards of Performance for Nonmetallic Mineral Processing Plants. We will also provide a brief overview of potential solid waste permit requirements for these facilities.

To ensure adequate conference room accommodations, we ask that you pre-register yourself and others you would like to bring to the workshop, including your consultants by contacting Patricia Prickett by email at Patricia.Prickett@dep.state.fl.us, or by phone at (813) 632-7600 ext. 102.

We look forward to your attendance and participation.

Sincerely,

Mara Grace Nasca District Air Program Administrator Southwest District

Attachment: Agenda MGN/ng

Florida Department of Environmental Protection Southwest District Air Resource Management Workshop

Nonmetallic Mineral Processing Plants (NMMP) and Affected Asphalt Plants

Tuesday, October 13th, 2009 9:30 a.m. – 12:00 p.m. Main Conference Room

Agenda

I. Welcome and Introduction

Mara Grace Nasca Air Program Administrator

II. Department Presentations

NMMP General Permit Requirements

Operating a RAP Crusher at Asphalt Plants
Revised Federal NSPS Subpart OOO Requirements
Waste Processing Facility Permit Requirements

Max Grondahl Nancy Knight Natrevia Gradney Susan Pelz

III. Questions and Answers

Workshop Attendees

VISIBLE EMISSIONS OBSERVATIONS

Limestone Quarry and Nonmetallic Mineral Processing Plants

MFM LIMESTONE, LLC
PRIMARY & SECONDARY PLANTS
Reddick, Marion County, Florida

Permit Nos.: 7775613-001-AG

7775614-001-AG -

Test Date: May 11, 2010 Report Date: June 7, 2010 ARMS UPDATED



4014 NW 13th STREET GAINESVILLE, FL 32609-1923 352/377-5822 • FAX/377-7158





Limestone Quarry and Nonmetallic Mineral Processing Plants

MFM LIMESTONE, LLC Primary & Secondary Plants Reddick, Marion County, Florida

Air Permit Numbers: 7775613-001-AG and 7775614-001-AG

Test Date: May 11, 2010 Report Date: June 7, 2010

Koogler and Associates, Inc. 4014 NW 13th Street Gainesville, Florida 32609-1923 (352) 377-5822

747-10-01



To the best of my knowledge, all applicable field and analytical procedures comply with the Florida Department of Environmental Protection requirements and all test data and plant operating data are true and correct.

John B. Koogler, Hh.D., P.E

State of Florida License No. 12925

hime 7, 2010

Date



1.0 INTRODUCTION

MFM Limestone, LLC owns and operates a limestone quarry and nonmetallic mineral processing plants at 15249 North County Road 329; Reddick, Marion County, Florida. At this facility, limestone is excavated and processed to produce crushed stone. Two portable crushers are located at the facility. A Bohringer Crusher serves as the primary plant and a Cedar Rapids Crusher serves as a secondary plant.

On May 11, 2010, Koogler and Associates, Inc. of Gainesville, Florida, conducted visible emissions observations on eight emission points associated with the primary plant and five emission points associated with the secondary plant in accordance with EPA Methods 9 (40 CFR 60, Appendix A). The purpose of the testing was to demonstrate compliance with the emission limiting standards set forth in the Air General Permits, Rule 62-210.310(5)(e)(3), F.A.C. and Rule 62-204.800, F.A.C.

Prior to the test date, the Southwest District Office of the Florida Department of Environmental Protection (FDEP) in Temple Terrace, Florida, was notified of the testing schedule and procedures. FDEP Engineering Specialist Mr. Malik Pickering was present during the test period.

The primary plant was operating at approximately 600 tons per hour during the test period. Visible emissions observations were conducted for 30-minute periods on



each of the eight emission points associated with the plant. The secondary plant was operating at approximately 300 tons per hour during the test period. Visible emissions observations were conducted for 30-minute periods on each of the five emission points associated with this plant. There were no emissions observed from either the primary or secondary plant during the test periods. The results of the visible emissions observations are presented in Tables 1 and 2.

Based upon the data, it can be concluded that during the May 11, 2010 test period, the facility was operating in compliance with the emission limiting standards set forth in the 40 CFR 60, Subpart OOO and the Air General Permit Nos. 7775613-001-AG and 7775614-001-AG.



Table 1

MFM Limestone, LLC Reddick, Marion County, Florida Facility ID 7775613

Primary Plant: Bohringer Crusher May 11, 2010

| < | NO SOM | |
|-----------|------------------|-----|
| 14 | V O POLITICA POR | |
| SAIMRA DE | 870 X 70 R | ton |
| T. | Mic. | |

| Emission Point No. | Emission Point Description | Opacity Limits (%) | Average Opacity (%) ⁽¹⁾ |
|--------------------|--|-----------------------|--|
| 1 | Roller Grizzley Feeder 1 | 7 | 0 |
| 2 | Transfer Point: Roller Grizzley Feeder 1 to Under Fines Conveyor | 7 | 0 |
| 3 | Transfer Point: Under Fines Conveyor to Radial Stacker | 7 | 0 |
| 4 | Roller Grizzley Feeder 2 | 7 | 0 |
| 5 | Transfer Point: Roller Grizzley Feeder 2 to Under Fines Conveyor | 7 | 0 |
| 6 | Crusher | 12 | 0 |
| 7 | Transfer Point: Crusher to Under Crusher Conveyor | 12 | 0 |
| 8 | Transfer Point: Under Crusher Conveyor to Stacker Conveyor | 7 | 0 |

⁽¹⁾ Average Opacity is the highest six-minute average.



Table 2

MFM Limestone, LLC Reddick, Marion County, Florida Facility ID 7775614

Secondary Plant: Cedar Rapids Crusher May 11, 2010

| Emission Point No. | Emission Point Description | Opacity Limits (%) | Average Opacity (%) ⁽¹⁾ |
|--------------------|--|-----------------------|--|
| 1 | Transfer Point: Hopper to Plant Feed Conveyor | 7 | 0 |
| 2 | Transfer Point: Plant Feed Conveyor to Screen | 7 | 0 |
| 3 | Crusher | 12 | 0 |
| 4 | Transfer Point: Crusher to Return Belt | 12 | 0 |
| 5 | Transfer Point: Return Conveyor to Hopper | 7 | 0 |
| 6 | Screen | | |
| 7 | Transfer Point: Screen to Underscreen Belt 1 | | |
| 8 | Transfer Point: Underscreen Belt 1 to Radial Stacker 1 | | |
| 9 | Transfer Point: Screen to Underscreen Belt 2 | (2 | 2) |
| 10 | Transfer Point: Underscreen Belt 2 to Radial Stacker 2 | | |
| 11 | Transfer Point: Screen to Return Conveyor | | |
| 12 | Transfer Point: Screw Conveyor to Radial Stacker 3 | | |

⁽¹⁾ Average Opacity is the highest six-minute average.



⁽²⁾ Wet material processing operations are not subject to 40 CFR 60, Subpart OOO.

VISIBLE EMISSIONS OBSERVATIONS

Limestone Quarry and Nonmetallic Mineral Processing Plants

MFM LIMESTONE, LLC
PRIMARY & SECONDARY PLANTS
Reddick, Marion County, Florida

Permit Nos.: 7775613-001-AG

7775614-001-AG -

Test Date: May 6, 2011 Report Date: June 9, 2011





4014 NW 13th STREET GAINESVILLE, FL 32609-1923 352/377-5822 • FAX/377-7158

VISIBLE EMISSIONS OBSERVATIONS

Limestone Quarry and Nonmetallic Mineral Processing Plants

MFM LIMESTONE, LLC
Primary & Secondary Plants
Reddick, Marion County, Florida

Air Permit Numbers: 7775613-001-AG and 7775614-001-AG

Test Date: May 6, 2011 Report Date: June 9, 2011

Dept. Of Environmental Protection

JUN 13 2011

Southwest District

Koogler and Associates, Inc.
4014 NW 13th Street
Gainesville, Florida 32609-1923
(352) 377-5822

747-11-01



To the best of my knowledge, all applicable field and analytical procedures comply with the Florida Department of Environmental Protection requirements and all test data and plant operating data are true and correct.

John B Koogle, Ph.D., P.E.

State of Florida License No. 12925

June 9, 2011

10



1.0 INTRODUCTION

MFM Limestone, LLC owns and operates a limestone quarry and nonmetallic mineral processing plant at 15249 North County Road 329; Reddick, Marion County, Florida. Limestone is excavated and processed to produce crushed stone. Two portable crushers are located at the facility. A Bohringer Crusher serves as the primary plant and a Cedar Rapids Crusher serves as a secondary plant. The plants operate under air General Permit Nos. 7775613-001-AG and 7775614-001-AG.

On May 6, 2011, Koogler and Associates, Inc. of Gainesville, Florida, conducted visible emissions observations on eight emission points associated with the primary plant and twelve emission points associated with the secondary plant in accordance with EPA Methods 9 (40 CFR 60, Appendix A). The purpose of the testing was to demonstrate compliance with the emission limiting standards set forth in the two Air General Permits, Rule 62-210.310(5)(e)(3), F.A.C. and Rule 62-204.800, F.A.C.

Prior to the test date, the Southwest District Office of the Florida Department of Environmental Protection (FDEP) in Temple Terrace, Florida, was notified of the testing schedule and procedures.



2.0 METHODS, RESULTS, AND CONCLUSION

The primary plant was operating at approximately 600 tons per hour during the test period. Visible emissions observations were conducted for 30-minute periods on each of the eight emission points associated with the plant. The secondary plant was operating at approximately 300 tons per hour during the test period. Visible emissions observations were conducted for 30-minute periods on each of the twelve emission points associated with this plant. There were no emissions observed from either the primary or secondary plant during the test periods. The results of the visible emissions observations are presented in Tables 1 and 2.

Based upon the data presented herein, it can be concluded that during the May 6, 2011 test period, the facility was operating in compliance with the emission limiting standards set forth in the 40 CFR 60, Subpart OOO and the Air General Permit Nos. 7775613-001-AG and 7775614-001-AG.



Table 1

MFM Limestone, LLC Reddick, Marion County, Florida Facility ID 7775613

Primary Plant: Bohringer Crusher May 6, 2011

| | | Test Time | | Tested | | |
|--------------------|---|-----------|---------|--------|-----------------------|-------------|
| | | Start | Stop | Rate | | Average |
| Emission Point No. | Emission Point Description | (hh:mm) | (hh:mm) | (ТРН) | Opacity Limits (%) | Opacity (%) |
| 1 | Roller Grizzley Feeder 1 | 12:01 | 12:31 | 600 | 7 | 0 |
| 2 | Feeder 1 to Under Fines Conveyor | 12:01 | 12:31 | 600 | 7 | 0 |
| 3 | Under Fines Conveyor to Radial Stacker | 12:01 | 12:31 | 600 | 7 | 0 |
| 4 | Roller Grizzley Feeder 2 | 12:31 | 13:01 | 600 | 7 | 0 |
| 5 | Feeder 2 to Under Fines Conveyor | 12:31 | 13:01 | 600 | 7 | 0 |
| 6 | Crusher | 12:31 | 13:01 | 600 | 12 | 0 |
| 7 | Crusher to Under Crusher Conveyor | 13:01 | 13:31 | 600 | 12 | 0 |
| 8 | Under Crusher Conveyor to Stacker Conveyor | 13:01 | 13:31 | 600 | 7 | 0 |

⁽¹⁾ Average Opacity is the highest six-minute average.



Table 2

MFM Limestone, LLC Reddick, Marion County, Florida Facility ID 7775614

Secondary Plant: Cedar Rapids Crusher May 6, 2011

| | | Test | Time | Tested | | |
|-----------------------|---|---------|---------|--------|-----------------------|-------------|
| | | Start | Stop | Rate | | Average |
| Emission Point No. | Emission Point Description | (hh:mm) | (hh:mm) | (ТРН) | Opacity Limits (%) | Opacity (%) |
| 1 | Hopper to Plant Feed Conveyor | 9:31 | 10:01 | 300_ | 7 | 0 |
| 2 | Plant Feed Conveyor to Screen | 9:31 | 10:01 | 300 | 7 | 0 |
| 3 | Crusher | 9:31 | 10:01 | 300 | 12 | 0 |
| 4 | Crusher to Return Belt | 10:01 | 10:31 | 300 | 12 | 0 |
| 5 | Return Conveyor to Hopper | 10:01 | 10:31 | 300 | 7 | 0 |
| 6 | Screen | 10:01 | 10:31 | 300_ | 7 | 0 |
| 77 | Screen to Underscreen Belt 1 | 10:31 | 11:01 | 300_ | 7 | 0 |
| 8 | Underscreen Belt 1 to Radial Stacker 1 | 10:31 | 11:01 | 300 | 7 | 0 |
| 9 | Screen to Underscreen Belt 2 | 10:31 | 11:01 | 300 | 7 | 0 |
| 10 | Underscreen Belt 2 to Radial Stacker 2 | 11:01 | 11:31 | 300_ | 7 | 0 |
| 11 | Screen to Return Conveyor | 11:01 | 11:31 | 300 | 7 | 0 |
| 12 | Screw Conveyor to Radial Stacker 3 | 11:01 | 11:31 | 300 | 7 | 0 |

(1) Average Opacity is the highest six-minute average.

