1204 North Wheeler Street □ Plant City, Florida 33563-2354 □ (813) 752-5014 □ Fax (813) 752-2475

July 25, 2012 Via Email scott.sheplak@dep.state.fl.us

Mr. Scott Sheplak, P.E Florida Dept. of Environmental Protection Division of Air Resource Management 2600 Blair Stone Road, MS#5505 Tallahassee, FL 32399-2400

Re: Ajax Paving Industries of Florida, LLC (Ajax)

Request to Exempt 4 Emissions Units (EU) Under Air Permit No. 7775592-001-AC

Issued: August 11, 2009; Expired: July 1, 2011

EU 001 & EU 002: Two (2) Portable Lime Silos (Belgrade Steel Tank Co.) EU 003 & EU 004: Two (2) Portable Fiber Feeders (Krendl Machine Co.) EUs 001, 002, 003, 003 Used at any of Six (6) Ajax Drum Mix Asphalt Plants

Dear Mr. Sheplak:

On behalf of Ajax Paving Industries of Florida, LLC (Ajax) and based on information presented in this letter, Southern Environmental Sciences, Inc. (SES) requests that DEP make a determination in regard to the referenced Air Permit No. 7775592-001-AC that the two (2) portable lime storage silos and two (2) fiber feeders are exempt from air permitting as allowed in DEP Rule 62-210.300(3)(b)1., F.A.C. We also ask that once these four pieces of equipment are determined to be exempt, that annual visible emission (VE) compliance testing of the two silos no longer be required, and that all of the conditions of Air Permit No. 7775592-001-AC be "deleted", thus essentially "vacating" or "deleting" or "retiring" Air Permit No. 7775592-001-AC in its entirety. This letter is being sent as follow-up and in agreement with my communications with Mr. Jeff Koerner, Mr. Syed Arif, and yourself in this matter.

A permitting fee check in the amount of \$250.00, payable to Florida Dept. of Env. Protection, will be sent to you under separate cover for this determination and final action by your office in regard to Air Permit No. 7775592-001-AC. Once you have a chance to review this letter and attachments, please call me if you have any questions.

As discussed by telephone with Mr. Syed Arif and you, after further evaluation of the lime silos and fiber feeders we feel these four pieces of equipment should be exempted from air permitting. Information is provided in Attachments A, B, and C to support our requests stated in the above paragraph. Attachment A provides lime and fiber usage, lime silo PM estimates, and the basis for exemption from air permitting for the lime silos and the fiber feeders. Attachment B provides VE test reports for the two lime silos during 2009-2012 demonstrating the silo vent dust collector exhaust opacity is consistently less than 5% (6-minute average basis). Attachments A and B include the Air Permit ID No. for each of the six Ajax asphalt plants. Attachment C illustrates the integral nature of the silo vent dust collectors on these portable lime storage silos. The dust collectors are permanently attached to the silo vents.

Attachment A contains "PM Emissions Estimates and Basis of Exemptions from Air Permitting (Sheets 1 and 2)". The Ajax – Nokomis Asphalt Plant has the largest allowable annual "hot mix asphalt" (HMA)

Mr. Scott Sheplak, P.E. Re: Ajax Paving Industries of Florida, LLC July 25, 2012 Page 2

production (1,200,000 ton/yr; See Sheet 1 of 2, Column 6) of the six Ajax asphalt plants shown in Attachment A. These are the same six asphalt plants addressed in Air Permit No. 7775592-001-AC which, from time to time, may have one lime silo and/or one fiber feeder operating at the asphalt plant under its Air Operation (AO) permit. The Ajax – Odessa Asphalt Plant is permitted for up to 1,000,000 ton/yr HMA production and the other four Ajax Asphalt Plants are permitted for up to 500,000 ton/yr (Tampa, Palmetto, Punta Gorda, and Fort Myers asphalt plants). Estimated actual annual usage of lime (Column 11) and fiber (Column 8) are much less than the maximum annual usage of lime (Column 12) and fiber (column 13), respectively. Sheet 2 of 2 provides estimated particulate matter (PM) emissions from a portable lime silo with 1,200,000 ton/yr and 500,000 ton/yr maximum lime usage. Lime is used at a rate of 1% of HMA production. Therefore 12,000 ton/yr is the maximum lime usage for the case of an asphalt plant with 1,200,000 ton/yr HMA production.

Lime Silo Emissions Estimates & Basis for Exemption: The lime silos have integral silo vent dust collectors. See Attachment C which illustrates the integral nature of the silo vent dust collectors on these portable lime storage silos. The lime silos are used on an as needed basis at asphalt plants. The lime silo is therefore not an inherent part of the drum mix asphalt plant. Based on these characteristics, the relevant PM emissions are those using the AP-42 "controlled" emission factors. Based on the controlled PM emissions estimate of 0.006 ton/yr for 12,000 ton/yr lime usage, each lime silo is exempt from air permitting under DEP Rule 62-210.300(3)(b)1., F.A.C. ("Generic Emissions Unit or Activity Exemptions"), i.e. less than 5.0 ton/yr, etc. In comparison, the uncontrolled PM emissions are estimated at 4.3 ton/yr for 12,000 ton/yr lime usage. Further, as noted above, actual lime usage is estimated to be much less than the maximum usage and therefore actual PM emissions would be significantly less than the maximum estimated emissions. In addition, as stated above, VE tests of lime silo vent dust collector exhausts provided in Attachment B show opacity levels of less than 5% (6-minute average basis).

Fiber Feeder Emissions & Basis for Exemption: There are no AP-42 emission factors for fiber feeder PM emissions. PM emissions only occur when a fiber bale is loaded into the feed hopper, and these PM emissions are considered negligible. In Permit No. 7775592-001-AC, no annual VE testing is required for the fiber feeders, and no annual VE testing is required in the AO permits of the six Ajax drum mix asphalt plants. PM emissions from fiber bale loading into the hopper may be conservatively estimated using the same emission factors as used in Sheet 2 of 2 in Attachment A for the lime silo baghouse PM emissions. With this conservative approach, the fiber feeder PM emissions are less than lime silo emissions since annual fiber use (ton/yr) (See Sheet 1 of 2, Column 13) is less than annual lime use (ton/yr) (See Sheet 1 of 2, Column 12) in all cases. On this basis, each fiber feeder is exempt from air permitting under DEP Rule 62-210.300(3)(b)1., F.A.C. ("Generic Emissions Unit or Activity Exemptions"), i.e. less than 5.0 ton/yr, etc.

After DEP determines the two portable lime storage silos and two portable fiber feeders are exempt from air permitting, public notice will be published in each county where notice was published during the permitting process for Permit No. 7775592-001-AC (Pasco, Hillsborough, Manatee, Sarasota, Charlotte, and Lee counties). After these public notices are published, we would expect DEP to take final action to "vacate" or "delete" or "retire" Air Permit No. 7775592-001-AC in its entirety. After final DEP action on Permit No. 7775592-001-AC, and when appropriate, the air operation (AO) permits of the



six Ajax drum mix asphalt plants will be addressed. We expect the six AO permits to be amended, removing the emission unit (EU) designations of this equipment, with a lime silo and a fiber feeder described as exempt activities and allowing one lime silo and/or one fiber feeder to be operated at an asphalt plant. As an example of an asphalt plant permit which mentions a lime silo as exempt and without designating the lime silo as an emission unit, please see Permit No. 1030026-009-AO (combined with Permit No. 1030026-010-AC) for an asphalt plant in Pasco County with allowable annual HMA production of 1,000,000 ton/yr.

Thank you again for your guidance in this matter and please call me if you have any questions.

Sincerely,

SOUTHERN ENVIRONMENTAL SCIENCES, INC.

Lynn Robinson, P.E.

**Permitting Manager** 

Enclosures: Attachment A – Lime & Fiber Usage and PM Emissions Estimates for Exemptions

Attachment B – Reports of Visible Emissions Observations of Ajax Lime Silo Baghouses:

2009 - 2012

Attachment C - Manufacturer Information on Baghouse for Storage Silo

Ec: Mr. Vince L. Hafeli, Vice President, Plants & Materials, Ajax Paving Industries of Florida, LLC

vhafeli@ajaxpaving.com

Mr. Syed Arif, FDEP, Bureau of Air Regulation, Tallahassee Syed.Arif@dep.state.fl.us



Mr. Scott Sheplak, P.E. Re: Ajax Paving Industries of Florida, LLC July 25, 2012 Page 4

# **Attachment A:**

Lime & Fiber Usage and PM Emissions Estimates for Exemption of Two Portable Lime Silos and Two Portable Fiber Feeders Air Permit No. 7775592-001-AC (2 pages)



2 Portable Lime Silos and 2 Portable Fiber Feeders for Use at Hot Mix Asphalt (HMA) Plants of Ajax Paving Industries

Client	Ajax Paving Industries of Florida, LLC	Job No. 12P225
Subject	Modification of Air Permit 7775592-001-AC to Exempt 2 Portable Lime silos & 2 Fiber Feeders	7/25/2012
Task	Review Emissions Estimates for Air Permitting Exemptions of 2 Silos & 2 Feeders	Sheet 1 of 2

# Hot Mix Asphalt (HMA) Plants and Usage of Lime & Fiber

(14)	Allowed Operations of HMA Plant Drum Mixer (hr/yr)	4,000	8,760	8,760	3,500	4,000	4,000
(13)	Annual Fiber Usage, Max. (ton/yr)*****	4,800	2,000	2,000	2,000	4,000	2,000
(12)	Annual Lime Usage, Max. (ton/yr)******	12,000	5,000	2,000	5,000	10,000	5,000
(11)	Annual Lime Usage, Est. Actual (ton/yr) <sup>++</sup>	750	250	1,000	1,000	1,000	1,000
(10)	Hourly Lime Silo Loading Rate (ton/hr)	25	25	25	25	25	25
(6)	Hourly Lime Feed Rate*** (ton/hr)	3.0	2.3	3.0	4.0	2.5	4.0
(8)	Annual Fiber Usage, Est. Actual (ton/yr)**	275	125	350	350	350	350
(7)	Hourly Fiber Feed Rate* (ton/hr)	1.2	6.0	1.2	1.6	1.0	1.6
(9)	Allowed HMA Production (ton/yr)	1,200,000	500,000	200,000	200,000	1,000,000	500,000
(5)	Allowed HMA Production (ton/hr)	300	225	300	400	250	400
(4)	Agency/FDEP District	Sarasota Co.	SD	SWD	SD	SWD	EPCHC
(3)	County	Sarasota	Charlotte	Manatee	Lee	Pasco	Hillsborough
(2)	Plant Name	Nokomis	Punta Gorda	Palmetto	Ft. Myers	Odessa	Татра
(1)	Ajax Paving Industries Plant Name Plant No.		2	3	4	5	9
	FDEP Air Permit ID No.	1150103	0150028	0810063	7774822	1010027	7775424

At any time, any HMA plant may use one lime storage silo and/or one fiber feeder. Notes:

\* Fiber feed rate to drum mixer, ton/hr (Column 7) is 0.4% of allowed HMA production, tons/hr (Column 5).

\*\* Estimated Actual Annual Fiber Usage (tonlyr) is shown in Column 8 and Estimated Actual Annual Lime Usage (tonlyr) is shown in Column 11;

the actual ton/yr lime or fiber usage for individual plants may be higher than these estimates.

\*\*\* Lime feed rate to drum mix plant, ton/yr (Column 9) is 1% of allowed HMA production, ton/hr (Column 5). PM from the asphalt plant drum mixer is controlled by the main asphalt plant baghouse.

\*\*\* Lime silo loading rate of 25 ton/hr assumed (Column 10). At 25 tons/hr, a 24 ton truckload of lime may be loaded into silo in approximately 1 hr.

PM/PM10 emissions from the silo occur only during lime tanker truck unloading to silo when air is displaced from the silo through its integral dust control baghouse mounted on top of the silo's vent. Emissions from the baghouse are based on 25 ton/hr loading rate to the silo.

\*\*\*\*\* Maximum Annual Lime Usage (Column 12) is Annual Allowed HMA Production (Column 6) X 1.0%. Maximum Annual Fiber Usage (Column 13) is

Annual Allowed HMA Production (Column 6) X 0.4%.

F. ROD. Emissions Estimate Calculations by:

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2 Portable Lime Silos and 2 Portable Fiber Feeders for Use at Hot Mix Asphalt (HMA) Plants of Ajax Paving Industries

Client	Ajax Paving Industries of Florida, LLC	Job No. 12P225
Subject	Modification of Air Permit 7775592-001-AC to Exempt 2 Portable Lime silos & 2 Fiber Feeders	7/25/2012
Task	Review Emissions Estimates for Air Permitting Exemptions of 2 Silos & 2 Feeders	Sheet 2 of 2

#### Hot Mix Asphalt (HMA) Plants - PM Emissions Estimates and Basis of Exemptions from Air Permitting

- >The Nokomis plant has the largest allowable HMA production of the Ajax plants (1,200,000 ton/yr). See Sheet 1 of 2 (Column 6). The other Ajax HMA plants are permitted with lower maximum HMA production per year, with 500,000 ton/yr being the smallest maximum (Tampa, Palmetto, Punta Gorda, and Fort Myers plants). The Odessa plant is permitted for 1,000,000 ton/yr HMA production.
- >Lime Silo Emissions: The lime silos have integral silo vent dust collectors. Therefore the "Controlled" PM emissions estimates below are applicable to the exemption. Based on the PM emissions estimates, each lime silo is exempt from air permitting under DEP Rule 62-210.300(3)(b)1. ("Generic Emissions Unit or Activity Exemptions").
- >Fiber Feeder Emissions: There are no AP-42 emission factors for fiber feeder PM emissions. PM emissions only occur when a fiber bale is loaded into the feed hopper, and these PM emissions are considered negligible.

  PM emissions from fiber bale loading into the hopper may be conservatively estimated using the same emission factors as used below for the lime silo baghouse PM emissions, and thus fiber feeder PM emissions are less than lime silo emissions since annual fiber use (ton/yr) (See Sheet 1 of 2, Column 13) is less than annual lime use (ton/yr) (See Sheet 1 of 2, Column 12) in all cases. Based on this rationale, each fiber feeder is exempt from air permitting under DEP Rule 62-210.300(3)(b)1. ("Generic Emissions Unit or Activity Exemptions").

Ajax - Nokomis HMA Plant - Air Permit No. 1150103-010-AO allows max. 1,200,000 HMA production/12-months. At Maximum Annual Usage of Lime: 1% X 1,200,000 TPY HMA = 12,000 TPY Lime through a storage silo.

#### **PM Emissions Estimate**

Relocatable Equipment	Throughput (ton/yr)	Material	PM Emission Factor, lb/ton*	Uncontrolled or Controlled	PM Emissions (ton/yr)	Lime Silo Loading Rate** (ton/hr)	PM Emissions (lb/hr)
Lime Silo	12,000	lime	0.72	Uncontrolled	4.3	25	18
Lime Silo	12,000	lime	0.00099	Controlled	0.006	25	0.025

#### **PM10 Emissions Estimate**

Relocatable Equipment	Throughput ton/yr	Material	PM10 Emission Factor, lb/ton*			Lime Silo Loading Rate** (ton/hr)	PM10 Emissions (lb/hr)		
Lime Silo	12,000	lime	0.46	Uncontrolled	2.8	25	12		
Lime Silo	12,000	lime	0.00034	Controlled	0.002	25	0.009		

Ajax - Tampa HMA Plant - Air Permit No. 7775424-006-AO allows max. 500,000 HMA production/12-months. At Maximum Annual Usage of Lime: 1% X 500,000 TPY HMA = 5,000 TPY Lime through a storage silo

#### **PM Emissions Estimate**

Relocatable Equipment	Throughput (ton/yr)	Material	PM Emission Factor, lb/ton*	Uncontrolled or Controlled	PM Emissions (ton/yr)	Lime Silo Loading Rate** (ton/hr)	PM Emissions (lb/hr)	
Lime Silo	5,000	lime	0.72	Uncontrolled	1.8	25	18	
Lime Silo	5,000	lime	0.00099	Controlled	0.002	25	0.025	

#### **PM10 Emissions Estimate**

Relocatable Equipment	Throughput ton/yr	Material	PM10 Emission Factor, lb/ton*	Uncontrolled or Controlled	PM10 Emissions (ton/yr)	Lime Silo Loading Rate** (ton/hr)	PM10 Emissions (lb/hr)
Lime Silo	5,000	lime	0.46	Uncontrolled	1.2	25	12
Lime Silo	5,000	lime	0.00034	Controlled	0.001	25	0.009

#### Notes

\* Emission factors from AP-42 Table 11.12-2 for PM/PM10 from cement loading to elevated storage silo (pneumatic) 3-05-011-07. AP-42 Section 11.12, "Concrete Batching", US EPA, 6/2006.

Lynn F. Robinson, P.E.

\*\* Lime silo loading rate of 25 ton/hr assumed. At 25 tons/hr, a 24 ton truckload may be loaded into silo in approximately 1 hr. PM/PM10 emissions from the silo occur only during lime tanker truck unloading to silo when air is displaced from the silo through in integral dust control baghouse mounted on top of the silo's vent. Emissions from the baghouse are based on 25 ton/hr loading rate to the lime storage silo.

Emissions Estimate Calculation

Date: 7/25/2012

# **Attachment B:**

Cross-Reference Table of Emission Unit No. & Permit Nos.
 Reports of Visible Emissions Observations of Ajax Lime Silo Baghouses:
 2009 – 2012
 Air Permit No. 7775592-001-AC
 (16 pages)



#### Ajax Paving Industries of Florida, LLC Two (2) Portable Lime Silos (34 ton each) **EU Cross-Reference Table** "DEP ID 001" "DEP ID 002" **Ajax Silo Identification:** "Serial No. 2029" "Serial No. 2011" Ajax Silo Serial No.: **DEP Air Permit No./Facility ID No.** EU No. EU No. 7775592-001-AC\* 001\* 002\* **DEP-Tallahassee** Issued: August 11, 2009 \*Initial VE Test Conducted \*Initial VE Test Conducted Expired: July 1, 2011 12/10/2009 at Fort Myers 11/24/2009 at Palmetto Asphalt **Asphalt Plant:** Plant: ID No. 7774822 ID No. 0810063 1010027-010-AO Odessa Asphalt Plant-Pasco Co. 010 012 **DEP-SWD** 0810063-012-AO Palmetto Asphalt Plant-Manatee Co. 004 006 **DEP-SWD**

007

005

007

006

### DEP-SD Notes:

**DEP-SD** 

7775424-006-AO

0150028-009-AO

7774822-007-AF

EPCHC (SWHI) 1150103-008-AO

#### FFY 2011 (10/1/2010 - 9/30/2011):

Ft. Myers Asphalt Plant-Lee Co.

Tampa Asphalt Plant-Hillsborough Co.

Nokomis Asphalt Plant-Sarasota Co. Sarasota County AQ/STM (SWSA)

Punta Gorda Asphalt Plant-Charlotte Co.

1. Ajax Silo "DEP ID 001" (Serial No. 2029) was VE tested at Ajax – Tampa Asphalt Plant, Air ID No. 7775424 (EU 007) on 12/1/2010.

006

003

2. Ajax Silo "DEP ID 002" (Serial No. 2011) had very low usage, not used since June 2011, and designated Long Term Reserve Standby effective September 15, 2011. Unable to conduct VE test in FFY 2011.

#### FFY 2012 (10/1/2011 - 9/30/2012):

- 1. Ajax Silo "DEP ID 001" (Serial No. 2029) was VE tested at Ajax Tampa Asphalt Plant, Air ID No. 7775424 (EU 007) on 06/20/2012.
- Ajax Silo "DEP ID 002" (Serial No. 2011) was VE tested at Ajax Odessa Asphalt Plant, Air ID No. 1010027 (EU 012) on 10/27/2011.

# Reports of Visible Emissions Observations of Two Portable Lime Silo Baghouses 2009 – 2012 Ajax Paving Industries of Florida, LLC Air Permit No. 7775592-001-AC

## EU 001 - Portable Lime Silo (Ajax identifiers: "DEP ID 001" & "Serial No. 2029")

12/10/2009 – Initial VE Test at Ajax – Fort Myers Asphalt Plant – Air Permit ID No. 7774822

12/1/2010 - VE Test at Ajax - Tampa Asphalt Plant - Air Permit ID No. 7775424

6/20/2012 - VE Test at Ajax - Tampa Asphalt Plant - Air Permit ID No. 7775424

## EU 002 - Portable Lime Silo (Ajax identifiers: "DEP ID 002" & "Serial No. 2011")

11/24/2009 – Initial VE Test at Ajax – Palmetto Asphalt Plant – Air Permit ID No. 0810063

FFY 2011: Low usage, not used after June 2011, and designated Long Term Reserve Standby effective September 15, 2011. Therefore no VE Test in FFY 2011.

10/27/2011 - VE Test at Ajax - Odessa Asphalt Plant - Air Permit ID No. 1010027



1204 North Wheeler Street □ Plant City, Florida 33563-2354 □ (813) 752-5014 □ Fax: (813) 752-2475

December 11, 2009

Mr. Sherrill Culliver
FLORIDA DEPARTMENT OF
ENVIRONMENTAL PROTECTION
South District Air Section
P.O. Box 2549
Ft. Myers, Florida 33902-2549

R۵.

AJAX Paving Industries, Inc.

Portable Lime Silo

Permit ID No.: 7775592-001-AC

Mr. Culliver:

Enclosed is a copy of the visible emissions evaluation performed on the above referenced source on December 10, 2009. Results were well within the allowable limits established by the permit for this source.

Please feel free to call if you have any questions.

Regards,

SOUTHERN ENVIRONMENTAL

SCIENCES, INC.

Kenneth M. Roberts, QEP

Vice President

**Enclosures** 

CC:

Mr. Vince Hafeli, AJAX Paving Industries

# Southern Environmental Sciences, Inc. 1204 North Wheeler Street | Plant City, Florida 33563 | (813) 752-5014, Fax (813) 752-2475

# **VISIBLE EMISSIONS EVALUATION**

COMPANY A Jax	Paving
UNIT POSTABLE LIM	. /
ADDRESS 7121 Pen	nsylvania St.
Ft. Mye.	~s,FL
7775592-001-AC	COMPLIANCE? YES A NO □
AIRS NO. 7775592	EU NO.
PROCESS RATE 10- de d	PERMITTED RATE 34 TONS
POSTAble LIME	Silo
CONTROL EQUIPMENT B &	9 house
OPERATING MODE Filling Silo @ (o PSI6	AMBIENT TEMP. (° F) START 70 STOP 70
HEIGHT ABOVE GROUND LEVEL START YO' STOP SUME	HEIGHT RELATIVE TO OBSERVER START 7 6 40 STOP 40
DISTANCE FROM OBSERVER START 100' STOP Some	DIRECTION FROM OBSERVER START 300 STOP 300
EMISSION COLOR	PLUME TYPE
WATER DROPLETS PRESENT? NO X YES □	IS WATER DROPLET PLUME PATACHED DETACHED DETACHE
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#### EASTERN TECHNICAL ASSOCIATES

## MARK GIERKE

GIE703763 STUDENT ID NUMBER

met the specifications of Federal Reference Method 9 and qualifies as a visible emissions evaluator. Maximum deviation on white and black smoke did not exceed 7.5% opacity and no single error exceeding 15% opacity was incurred during the certification test conducted by Eastern Technical Associates of Raleigh, NC. This certificate is valid for six months from date of issue and expires on the date below.

TAMPA, FL

8/12/2009

375446

SCHOOL LOCATION

DATE OF SCHOOL

TMPS08 LAST LECTURE

2/11/2010 CERTIFICATION EXP DATE

I certify that all data provided to the person conducting the test was true and correct to the best of my knowledge:

Signature:

Title

1204 North Wheeler Street D Plant City, Florida 33563 D (813) 752-5014 D Fax: (813) 752-2475

December 15, 2010

Mr. Jason Waters
ENVIRONMENTAL PROTECTION COMMISSION
OF HILLSBOROUGH COUNTY
Roger P. Stewart Center
Air Quality Division
3629 Queen Palm Drive
Tampa, Florida 33619
Email: watersi@epchc.org

Re: AJAX Paving Industries of Florida, Inc.

Tampa Facility

Asphalt Storage Silos, Truck Loadout & Lime Storage Silo

EU ID Nos. 006 & 007

Permit No.: 7775424-005-AC

Mr. Waters:

Enclosed is one (1) copy of each of the four (4) visible emissions evaluations conducted at the above referenced facility on December 1, 2010 and December 15, 2010. A second visible emissions evaluation was conducted on the Asphalt Storage Silos on December 15, 2010 at a higher production rate. Results of the testing were well within the allowable limits.

If you have any questions concerning the reports, please do not hesitate to call.

Regards,

SOUTHERN ENVIRONMENTAL SCIENCES, INC.

Dale A. Wingler

Environmental Specialist

ec: Mr. Vince Hafeli, AJAX Paving Industries of Florida, Inc. at vhafeli@ajaxpaving.com

# Southern Environmental Sciences, Inc. 1204 North Wheeler Street | Plant City, Florida 33563 | (813) 752-5014, Fax (813) 752-2475

# VISIBLE EMISSIONS EVALUATION

COMPANY AJAX	Pavis Indiffice
UNIT Line Silo	<i>[ ]</i>
ADDRESS 6050 J.	ence RI.
Variation	, \_
PERMIT NO. 1 7775424-005-AC	COMPLIANCE?
AIRS NO. 7775424	EU NO. 007
PROCESS RATE WA	PERMITTED RATE
PROCESS EQUIPMENT	Silo
CONTROL EQUIPMENT Lust	Aleter
OPERATING MODE	AMBIENT TEMP. (* F) START 6 STOP 65
HEIGHT ABOVE GROUND LEVEL START NSD STOP SUIL	HEIGHT RELATIVE TO OBSERVER START NOTO STOP STOP
DISTANCE FROM OBSERVER START 1/10 STOP SALE	DIRECTION FROM OBSERVER START 300 STOP Some
EMISSION COLOR	PLUME TYPE CONTIN.   INTERMITTENT   WA
WATER DROPLETS PRESENT?	IS WATER DROPLET PLUME ATTACHED DETACHED DA
POINT IN PLUME AT WHICH OPACITY W START DUST Collecter Ventst	VAS DETERMINED
	OP Sour
BACKGROUND COLOR START Gray STOP Same	SKY CONDITIONS START WEREST STOP STORE
WIND SPEED (MPH) STARTY - 18 STOP Some	WIND DIRECTION START N STOP Some
AVERAGE OPACITY FOR HIGHEST PERIOD	RANGE OF OPACITY READINGS MIN. 0% MAX. 0%
SOURCE LAYOUT SKETCH	Draw North Arrow
	Emission Point
	Wid
Wind #	Observer's Position
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Comments A ) C A . I	<u> </u>
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# AEROMET ENGINEERING INC. CERTIFIES THAT **Dale Wingler**

has qualified as a CERTIFIED VISIBLE EMISSIONS READER per Title 40 Part 60 Appendix A USEPA Method 9

> Issued: 8/3/10 pires; 2/3/11

I certify that all data provided to the person conducting the test was true and correct to the best of my knowledge:

Title Plant Fortman

1204 North Wheeler Street □ Plant City, Florida 33566-2354 □ (813) 752-5014, Fax (813) 752-2475.

November 3, 2010

Mr. Jason Waters
ENVIRONMENTAL PROTECTION COMMISSION
OF HILLSBOROUGH COUNTY
Air Quality Division
3629 Queen Palm Drive
Tampa, Florida 33605
via email: watersi@epchc.org

Re:

AJAX Paving Industries of Florida, Inc.

Tampa Facility

Asphalt Storage Silos, Truck Loadout & Lime Storage Silo

EU ID Nos. 006 & 007

Permit No.: 7775424-005-AC

Dear Mr. Waters:

This is to notify your office that Southern Environmental Sciences, Inc. is scheduled to perform visible emissions evaluations of the above referenced facility on December 1, 2010 beginning at approximately 8:00 A.M.

Testing will be performed in accordance with EPA Method 9 for determination of compliance status. I, <a href="mailto:mgierke@sesfla.com">mgierke@sesfla.com</a>, will be the contact person for this testing. The following sources will be tested:

EU ID No. 006: Asphalt Storage Silos (EP 02)

EU ID No. 006: Truck Loadout Scale Station (EP 03)

EU ID No. 007: Lime Storage Silo

If any changes in scheduling become necessary, your office will be notified prior to the testing.

Very truly yours,

SOUTHERN ENVIRONMENTAL SCIENCES, INC.

Mark Gierke Mark Gierke, QSTI Source Testing Manager

cc: Mr. Vince Hafeli, AJAX Paving Industries of Florida, Inc. (via email)

June 22, 2012 Submitted by email only

Mr. Jason Waters
ENVIRONMENTAL PROTECTION COMMISSION
OF HILLSBOROUGH COUNTY
Air Quality Division
3629 Queen Palm Drive
Tampa, Florida 33605
Submitted via email: waters@epchc.org

Re: VE Test Report: Portable Lime Storage Silo – Ajax "ID EU 001" (Serial No. 2029)

EU No. 007 under Air Permit No. 7775425-006-AC Site Name: Tampa Asphalt Plant, Hillsborough County Owner/Company: Ajax Paving Industries of Florida, LLC

Dear Mr. Waters:

On behalf of Ajax Paving Industries of Florida, LLC (Ajax), Southern Environmental Sciences, Inc. (SES) submits the attached copy of the visible emissions (VE) evaluation performed on the above referenced source on June 20, 2012. This submission is to provide additional information to the letter submitted to your office on June 20, 2012. This lime silo was also designated EU 001 under statewide Air Construction Permit No. 7775592-001-AC. The attached updated EU Cross-Reference Table (6/21/2012) for the two (2) Ajax Portable Lime Silos is provided for your reference. The results of the testing were well within the allowable limits established by the permits for this emission unit.

This is the FFY 2012 VE test for this lime storage silo.

Please contact me at phone (813) 752-5014 if you have any questions.

Sincerely,

SOUTHERN ENVIRONMENTAL

SCIENCES, INC.

Dale A. Wingler

Environmental Specialist

ec: Ms. Danielle Henry, DEP-SW at Danielle, D. Henry@dep.state.fl.us

Ms. Susan Cameron, Sarasota County at scameron@scgov.net

Mr. Sherrill Culliver, DEP-SD at Sherrill.Culliver@dep.state.fl.us

Mr. Vince Hafeli, V.P., Ajax at vhafeli@ajaxpaving.com

Mr. Mickey Cox, Ajax at mcox@ajaxpaving.com

Mr. Hector Arroyo, Ajax at harroyo@ajaxpaving.com

Mr. Mark Gierke, SES Source Testing Manager at mgierke@sesfla.com

Ms. Cindy Benning, SES Testing Coordinator at <a href="mailto:cbenning@sesfla.com">cbenning@sesfla.com</a>

# Southern Environmental Sciences, Inc. 1204 North Wheeler Street | Plant City, Florida 33563 | (813) 752-5014 | Fax (813) 752-2475

# **VISIBLE EMISSIONS EVALUATION**

COMPANY AJAK Pavin	Industries
UNIT Line Silo	
ADDRESS 6050 Jeyson	RJ.
Taux F/	33619
	33619   COMPLIANCE   YES-ET NO
7775424 -006 -40 AIRS NO.	EU NO.
7775424	067
PROCESS RATE	PERMITTED RATE
PROCESS EQUIPMENT	7 004
CONTROL EQUIPMENT	, .1 i
OPERATING MODE	AMBIENT TEMP (oF)
Fill Silo eNGPSIG	START 78 STOP 79
START STOP	HEIGHT RELATIVE TO OBSERVER START
DISTANCE FROM OBSERVER	DIRECTION FROM OBSERVER
START 150 STOP Shure	PLUME TYPE
None	CONTIN. D INTERMITTENT DA
WATER DROPLETS PRESENT? NO YES :	IS WATER DROPLET PLUME ATTACHED DETACHED NA
POINT IN PLUME AT WHICH OPACITY WAS	STOP Some
DESCRIBE BACKGROUND START	STOP COLLEGE
BACKGROUND COLOR START A STOP	SKY CONDITIONS START() + STOP C
WIND SPEED (MPH) START STOP	WIND DIRECTION START AT STOP C
START 6 / 7 STOP Sour	RANGE OF OPACITY READINGS
HIGHEST PERIOD 0%	MIN. 02 MAX. 076
SOURCE LAYOUT SKETCH	Draw North Алтоw
	Emission Point
	-\frac{1}{2}
<b>\</b>	7
Sun Wind  **  Plume and Stack	Observer's Position Wind
Fill E a Ar Slaux	
	cation Line
COMMENTS (): Sun Andr-	Overcust
AJAX S:16 ID ! "I	IEP ID OO!"

OBSERVATION DATE   START TIME   STOP TIME										
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# AEROMET ENGINEERING INC. CERTIFIES THAT Dale Wingler

has qualified as a CERTIFIED VISIBLE EMISSIONS READER per Title 40 Port 60 Appendix A USEPA Method 9

/12/12 issued Questions? Call 5/2-636.6393

I certify that all data provided to the person conducting the test was true and correct to the best of my knowledge:

Signature:

Title / Continuer

# Ajax Paving Industries of Florida, LLC Two (2) Portable Lime Silos (34 ton each) EU Cross-Reference Table

Ajax Silo Identification	DEP ID 001	DEP ID 002			
Ajax Silo Serial No.	Serial No. 2029	Serial No. 2011			
Air Permit/Facility ID No.	EU No.	EU No.			
7775592-001-AC*	001*	002*			
DEP-Tallahassee	70				
	12/10/2009 at	11/24/2009 at			
*Initial VE Test	Ft. Myers Asphalt Plant 7774822	Palmetto Asphalt Plant 0810063			
1010027-010-AO					
Odessa Asphalt Plant-Pasco Co.	010	012			
DEP-SWD					
0810063-012-AO					
Palmetto Asphalt Plant-Manatee Co.	004	006			
DEP-SWD					
7775424-006-AO	111111111111111111111111111111111111111	. 7444			
Tampa Asphalt Plant-Hillsborough Co.	00	07			
EPCHC (SWHI)					
1150103-008-AO					
Nokomis Asphalt Plant-Sarasota Co.	006	007			
Sarasota County AQ/STM (SWSA)					
0150028-009-AO					
Punta Gorda Asphalt Plant-Charlotte Co.	00	)5			
DEP-SD					
7774822-007-AF	-	7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7			
Ft. Myers Asphalt Plant-Lee Co.	003	006			
DEP-SD					

#### Notes:

## FFY 2011 (10/1/2010 - 9/30/2011):

- 1. Ajax Silo "DEP ID 001" (Serial No. 2029) was VE tested at Ajax Tampa Asphalt Plant, Air ID No. 7775424 (EU 007) on 12/1/2010.
- 2. Ajax Silo "DEP ID 002" (Serial No. 2011) had very low usage, not used since June 2011, and designated Long Term Reserve Standby effective September 15, 2011. Unable to conduct VE test in FFY 2011.

#### FFY 2012 (10/1/2011 - 9/30/2012):

- 1. Ajax Silo "DEP ID 002" (Serial No. 2011) was VE tested at Ajax Odessa Asphalt Plant, Air ID No. 1010027 (EU 012) on 10/27/2011.
- 2. Ajax Silo "DEP ID 001" (Serial No. 2029) was VE tested at Ajax Tampa Asphalt Plant, Air ID No. 7775424 (EU 007) on 06/20/2012.

1204 North Wheeler Street □ Plant City, Florida 33563 □ (813) 752-5014 □ Fax: (813) 752-2475

December 15, 2009

Ms. Danielle Henry
Environmental Compliance Manager
FLORIDA DEPARTMENT OF ENVIRONMENTAL PROTECTION
Southwest District Air Section
13051 N Telecom Parkway
Temple Terrace, Florida 33637-0926

Re: AJAX Paving Industries of Florida, LLC

Portable Lime Storage Silo, Emissions Unit 002

FDEP Permit No.: 7775592-001-AC

Dear Ms. Henry:

Enclosed is a copy of the visible emissions evaluation performed on the above referenced source on November 24, 2009 while it was located at the AJAX No. 3 Asphalt Plant in Palmetto, Florida (Airs ID: 0710063). A copy of the evaluation is also included in the asphalt plant emissions test report for the test that was conducted on the dame day. Mr. James Burkholder of your office was present as an observer during the evaluation. Results of the testing were well within the allowable limits established by the permit for this source.

Please feel free to call if you have any questions concerning the results.

Sincerely,

SOUTHERN ENVIRONMENTAL SCIENCES, INC.

Kenneth M. Roberts, QEP

Vice President

Enclosures

cc: Mr. Vince Hafeli, AJAX Paving Industries of Florida, LLC

# Southern Environmental Sciences, Inc. 1204 North Wheeler Street Plant City, Florida 33563 (813) 752-5014, Fax (813) 752-2475

VISIBLE EMISSIONS EVALUATION

COMPANY AJAX Pa	ving Industries.								
UNIT Lime Sil									
ADDRESS 12165 U.S.41 South									
Palmett	o,FL								
PERMIT NO. 80 7 775592-001-AC	YES NO □								
AIRS NO. 7775542	EU NO. 002								
PROCESS RATE 24.2-TPH	PERMITTED RATE								
PROCESS EQUIPMENT Stores	ge 5:10								
CONTROL EQUIPMENT FHEN	Collecton								
OPERATING MODE LOACY OF 3PSIG	START 68 STOP								
HEIGHT ABOVE GROUND LEVEL START 201 STOP	HEIGHT RELATIVE TO OBSERVER START STOP								
DISTANCE FROM OBSERVER START STOP	DIRECTION FROM OBSERVER START スペラーSTOP								
EMISSION COLOR	PLUME TYPE V/I+ CONTIN □ INTERMITTENT □								
WATER DROPLETS PRESENT? NO D YES □	IS WATER DROPLET PLUME NA ATTACHED DETACHED D								
POINT IN PLUME AT WHICH OPACITY I	WAS DETERMINED FOP								
DESCRIBE BACKGROUND START S	тор								
BACKGROUND COLOR START STOP	SKY CONDITIONS START OUR TO STOP								
WIND SPEED (MPH) START 2 - 4 STOP	WIND DIRECTION START CHAC STOP FINE								
AVERAGE OPACITY FOR 0%	RANGE OF OPACITY READINGS. MIN. O O MAX O 7								
SOURCE LAYOUT SKETCH	Draw North Arrow  Emission Point								
LEGEND Hsa = Hortontal Sun Angle Vsa = Vertical Sun Angle = Wind									
= Plume & Stack	Coserver's Position Probable in Angle								
	Sum Loberton Line								
Comments									

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### EASTERN TECHNICAL ASSOCIATES

## KENNETH M ROBERTS

ROB420592 STUDENT ID NUMBER

met the specifications of Federal Reference Method 9 and qualifies as a visible met me specifications of Federal Reference Method 9 and qualifies as a visible emissions evaluator. Maximum deviation on white and black smoke did not exceed 7.5% opacity and no single error exceeding 15% opacity was incurred during the certification test conducted by Eastern Technical Associates of Raleigh, NC. This certificate is valid for six months from date of issue and expires on the date below.

TAMPA, FL SCHOOL LOCATION

8/12/2009 DATE OF SCHOOL

375445 CERT NUMBER

TMPF07

2/11/2010

LAST LECTURE

CERTIFICATION EXP. DATE

BEARER

I certify that all data provided to the person conducting the test was true and correct to the best of ny knowledge:  $\backslash$ 

Signature:

AST FOEP

1204 North Wheeler Street □ Plant City, Florida 33563 □ (813) 752-5014 □ Fax: (813) 752-2475

November 8, 2011 Submitted by email only

Ms. Danielle Henry
Environmental Compliance Manager
FLORIDA DEPARTMENT OF ENVIRONMENTAL PROTECTION
Southwest District Air Section
13051 N Telecom Parkway
Temple Terrace, Florida 33637-0926
Submitted via email: Danielle.D.Henry@dep.state.fl.us

Re: VE Test Report: Portable Lime Storage Silo – Ajax "ID EU 002" (Serial No. 2011)

EU No. 012 under Air Permit No. 1010027-010-AO Site Name: Odessa Asphalt Plant, Odessa, Pasco County Owner/Company: Ajax Paving Industries of Florida, LLC

Dear Ms. Henry:

On behalf of Ajax Paving Industries of Florida, LLC (Ajax), Southern Environmental Sciences, Inc. (SES) submits the attached copy of the visible emissions (VE) evaluation performed on the above referenced source on October 27, 2011. This lime silo was also designated EU 002 under statewide Air Construction Permit No. 7775592-001-AC. The attached updated EU Cross-Reference Table (11/7/2011) for the two (2) Ajax Portable Lime Silos is provided for your reference. The results of the testing were well within the allowable limits established by the permits for this emission unit.

This is the FFY 2012 VE test for this lime storage silo. As described in previous email correspondence, Ajax was unable to perform a VE test for this portable lime silo during federal fiscal year (FFY) 2011 (10/1/2010 - 9/30/2011) due to extended inactivity.

Please contact me at phone (813) 752-5014 if you have any questions.

Sincerely,

SOUTHERN ENVIRONMENTAL

SCIENCES, INC.

Lypn Robinson, P.E.

Permitting Manager

ec: Mr. Mr. Jason Waters, EPCHC at watersi@epchc.org

J. afinan

Ms. Susan Cameron, Sarasota County at scameron@scgov.net

Mr. Sherrill Culliver, DEP-SD at Sherrill.Culliver@dep.state.fl.us

Mr. Vince Hafeli, V.P., Ajax at vhafeli@ajaxpaving.com

Mr. Mickey Cox, Ajax at mcox@ajaxpaving.com

Mr. Hector Arroyo, Ajax at harroyo@ajaxpaving.com

Mr. Mark Gierke, SES Source Testing Manager at mgierke@sesfla.com

Ms. Cindy Benning, SES Testing Coordinator at <a href="mailto:cbenning@sesfla.com">cbenning@sesfla.com</a>

Ajax Paving Industries of Florida, LLC
Two (2) Portable Lime Silos (34 ton each)
EU Cross-Reference Table

Ajax Silo Identification	DEP ID 001	DEP ID 002 Serial No. 2011 EU No.			
Ajax Silo Serial No.	Serial No. 2029				
Air Permit/Facility ID No.	EU No.				
7775592-001-AC* DEP-Tallahassee	001*	002*			
*Initial VE Test	12/10/2009 at Ft. Myers Asphalt Plant 7774822	11/24/2009 at Palmetto Asphalt Plant 0810063			
1010027 Odessa Asphalt Plant-Pasco Co. DEP-SWD	010	012			
0810063 Palmetto Asphalt Plant-Manatee Co. DEP-SWD	004	006			
7775424 Tampa Asphalt Plant-Hillsborough Co. EPCHC (SWHI)	00	07			
1150103 Nokomis Asphalt Plant-Sarasota Co. Sarasota County AQ/STM (SWSA)	006	007			
0150028 Punta Gorda Asphalt Plant-Charlotte Co. DEP-SD	005				
7774822 Ft. Myers Asphalt Plant-Lee Co. DEP-SD	003	006			

#### Notes:

## FFY 2011 (10/1/2010 - 9/30/2011):

- 1. Ajax Silo "DEP ID 001" (Serial No. 2029) was VE tested at Ajax Tampa Asphalt Plant, Air ID No. 7775424 (EU 007) on 12/1/2010.
- 2. Ajax Silo "DEP ID 002" (Serial No. 2011) had very low usage, not used since June 2011, and designated Long Term Reserve Standby effective September 15, 2011. Unable to conduct VE test in FFY 2011.

## FFY 2012 (10/1/2011 - 9/30/2012):

1. Ajax Silo "DEP ID 002" (Serial No. 2011) was VE tested at Ajax – Odessa Asphalt Plant, Air ID No. 1010027 (EU 012) on 10/27/2011.

# Southern Environmental Sciences, Inc. 1204 North Wheeler Street | Plant City, Florida 33563 | (813) 752-5014 | Fax (813) 752-2475

	VISIBLE EIVISSI
COMPANY Ajax Paving I	industries of Florida
UNIT Odessa Aspha	It Plant-Silo
ADDRESS 11603 State	1
Odessa, FL 33	3556(Pasco County)
PERMIT NO. 1010027-010-AD	COMPLIANCE NO []
1010027	EU NO.
PROCESS RATE	PERMITTED RATE  N/A
PROCESS EQUIPMENT	"DEPID OOZ"
Vent Filter Baghon	l l
OPERATING MODE LOOKING SILVE 7 PSI	AMBIENT TEMP (+F) START 75 STOP 78
HEIGHT ABOVE GOUND LEVEL START 30 STOP	HEIGHT RELATIVE TO OBSERVER START 25 STOP
DISTANCE FROM OBSERVER START / STOP	DIRECTION FROM OBSERVER STARTY 3 170 STOP Same
EMISSION COLOR None	PLUME TYPE CONTIN. INTERMITTENT IN INTERMITTENT I
WATER DROPLETS PRESENT?	IS WATER DROPLET PLUME NAME ATTACHED DETACHED DETACHED DETACHED
POINT IN PLUME AT WHICH OPACITY WAS START BOOK ONSE VENT	DETERMINED STOP Salme
DESCRIBE BACKGROUND START SKY	STOP Samo
BACKGROUND COLOR START  STOP  SAME	SKY CONDITIONS START STA
WIND SPEED (MPH) START 5-10 STOP	WIND DIRECTION START SSW STOP Same
AVERAGE OPACITY FOR HIGHEST PERIOD	RANGE OF OPACITY READINGS MIN. O S MAX. O S
SOURCE LAYOUT SKETCH	Line Draw North Arrow
, (8)	Emission Point
	· -
Sun Wind	
	Observer's Position
- 1407 - Sun Too	ation Line
COMMENTS	
Silo : Ajax Seria	al No. 2011
Reference also: 77	75592-001-AC EU002
* 22,9 tone line	e loaded.

VISIBLE EMISSIONS EVALUATION Page 1 of 2												
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<i>&gt;</i>						Lynn	Robin	son				
		Lynn Robinson This is To Cardly That The Above Named Observer Has Met The Specification										

This is To Cartify That The Above Named Observer Has Met The Specification: Of Federal Reference Method 9 And Qualifies As A Visible Emissions Evaluato Cartification Tosi Conducted By Eastern Technical Associates Of Ralaigh, N.C

ROB449028 Student ID Number

396701 Certificate Number

8/10/2011

2/9/2012

Certification Date

Certification Expiration Date

TAMPA, FL Location

TMPF09 Last Lecture

I certify that all data provided to the person conducting the test was true and correct to the best of my knowledge:

Title Cheat

# Southern Environmental Sciences, Inc. 1204 North Wheeler Street | Plant City, Florida 33563 | (813) 752-5014 | Fax (813) 752-2475

YES 1010027 OIZ 1010027 START 25' STOP Sa DIRECTION FROM OBSERVER DISTANCE FROM OBSERVER START 100' STOP Same START 3/80 STOP INTERMITTENT (N)A None CONTIN. 🗆 WATER DROPLETS PRESENT? IS WATER DROPLET PLUME DETACHED N A POINT IN PLUME AT WHICH OPACITY WAS DETERMINED STOP ATTACHED [] START Baghouse Vent DESCRIBE BACKGROUND Samo START SKY STOP Same BACKGROUND COLOR SKY CONDITIONS STOPSame START STOP STAME
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#### VISIBLE EMISSIONS EVALUATOR

#### Lynn Robinson

This is To Certify That The Above Named Observer Has Met The Specification Of Foderal Reference Method 9 And Qualifies As A Visible Emissions Evaluate Certification Test Conducted By Esstern Technical Associates Of Railogh, N.C

ROB449028 Student ID Number

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TAMPA, FL.

TMPF09

Last Lecture

I certify that all data provided to the person conducting the test was true and correct to the best of my knowledge:

Signature:

Title Chenater

Mr. Scott Sheplak, P.E. Re: Ajax Paving Industries of Florida, LLC July 25, 2012 Page 7

# **Attachment C:**

Manufacturer Information on Integral Baghouse on Portable Storage Silo (Belgrade Steel Tank Company, Inc.)

Air Permit No. 7775592-001-AC (1 page)

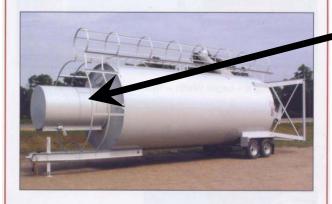


Belgrade Steel Tank Company, Inc.

Examples of portable storage silo with integral silo vent baghouse.



# **Portable Cement Silo**



- 350 Barrel Portable Silo

   816\* Dia. x 37\* Height 350 Brd.
   Pansitiva Faed Drive

   12\* Screw

   10 HP Motor And Gear Box Drive
   Heavy Duty Dual Axle Trailer and Tires
   Electric Brakes and Linth Packane
   Available with 225 Sq. Ft. Dust House
- Vibrator Trailer Jack Wt. 10,000#
- Bin Level Indicators

Baghouse is located on top of silo to control dust in air vented from silo. Air is only displaced and vented when material is loaded into the silo pneumatically from a tanker truck (e.g. lime, cement).