

4014 NW 13th STREET GAINESVILLE, FL 32609-1923 352/377-5822 • FAX/377-7158 KA519-08-13 June 11, 2009

Nancy E. Knight FDEP Southwest District 13051 N Telecom Parkway Temple Terrace, FL 33637-0926

Subject:

Submittal of Air Operation Permit Renewal

C. W. Roberts Contracting Inc. - Wildwood Asphalt Plant

Operation Permit No.: 7775176-002-AO Second Request for Additional Information

JUN 1 8 2009
Southwest District

Dear Mrs. Knight,

On behalf of C.W. Roberts Contracting, Inc. (CWR), I am submitting the following information in response to your letter to Charles W. Roberts requesting additional information dated February 18, 2009. I appreciate your allowance for additional time per emails on May 8 and June 11, 2009 (through June 19, 2009). Please note the email version of the package does not include the signature of the authorized representative. The hardcopies do include that signature. The format of responses is provided in the sequence of requested information. Four copies of the response are included.

Please note the response information refers to the conference call on May 5, 2009 with FDEP personnel (Mara Nasca, Cindy-Zhang Torres, Nancy Knight and Ronni Moore) and C.W. Roberts personnel (myself, Joseph Shuler, and Angela Morrison Uhland—legal counsel).

1. Emissions Unit Information

Answer: Based on the discussion of the conference call on May 5, 2009, a revised operation renewal permit application is attached (Attachment 1). The revised application provides potential emissions from the facility operating without RAP crushing and with RAP crushing. The potential emissions of the hypothetical RAP crushing system used for emissions calculations is of a crushing system that can easily crush over 200 tons per hour. The facility is currently permitted to crush up to 200 tons per hour. The following conservative assumptions of the hypothetical crusher unit were performed for the emissions calculations as reasonable assurance of compliance of the existing permit conditions.

As a conservative assumption in this application, the hypothetical crusher unit engines (engine for crusher and engine for screens and conveyors) are assumed to be non-electric and consume twice the amount of fuel needed for crushing 200 ton RAP per hour. Based on this conservative annual fuel consumption, such a unit consumes 32,000 gal/yr to crush 200,000 tons/yr of RAP. However, the air construction permit application from

2002 proposed an even more conservative assumed fuel consumption of 50,770 gal/yr. For this application, emissions information is based on the higher amount of 50,770 gal/yr.

As an additional conservative measure, the potential fugitive particulate matter emissions from the entire crusher unit (crusher, screens, conveyors, and material handling) are doubled. These assumptions should provide a conservative estimate of the potential annual emissions from any RAP crusher system owned or operated by CWR (or other company) having an AG permit that might be used at the Wildwood facility (due to the limits on fuel consumption and material usage

Please note the crusher unit ID that I referred to in the 2002 air construction permit application, 7775158-001-AG was the wrong crusher AG permit number. Dickson Dibble of FDEP, by telephone, tells me that the internal FDEP database provides specifics of all crusher units and this crusher was registered to Lee Hoffman d.b.a. Hoffman Demolition. The correct AG number for CWR's crusher is 7775155. This crusher remains active under permit 7775155-002-AG.

Any RAP crusher operated on-site at the Wildwood facility must have an air general (AG) permit and tested accordingly. In addition to submittal of the information required by AG permitting, any AG-permitted crusher unit to be moved to Wildwood that is to be operated at the Wildwood site in a manner that is not representative of conditions existing during the most recent compliance test, CWR proposes to inform the SW District with the relocation notice, to retest the unit at the Wildwood site within 30 days of the unit arriving at Wildwood, and to notify the Department within 15 days of the scheduled testing. A unit that operates in a manner not representative of a prior compliance test would be any crusher unit that includes replaced or additional equipment that was not present during most recent testing or if the unit was tested with any material having lower emission factors than that to be crushed at Wildwood. Based on my engineering judgment and experience, emissions of crushed stone, typical C&D debris, or crushed concrete have higher emissions than RAP because RAP includes asphalt bitumen which acts as a binder for dust. In reality, the CWR crushers, including those at the Wildwood facility, are exclusively used for RAP crushing. The likelihood of testing on other than RAP is very unlikely.

The proposed specific additional testing requirements should provide conservative and reasonable assurance that the crusher unit is operating in a representative manner within the permitted VE limits and appear to be beyond what the SW District has required for other similar asphalt facilities (see e.g., 1010041-009-AO).

Applicability of 40 CFR 60, subpart IIII: CWR agrees that if engines used at the facility are subject to stationary Compression Ignition Internal Combustion Engines (CI ICE) NSPS, Subpart IIII (40 CFR 60.4200(a)), CWR must comply with this rule. As such, the permit should reflect requirements of this new rule.

Of the three CWR-operated crushers and the many potential crusher units that are AG-permitted and could operate at Wildwood, the relevant information of the subpart applicability, e.g., unit manufacturer year and model, is provided in each AG application and input to the internal FDEP database. Should another RAP crusher be relocated to the Wildwood site (whether it is owned and operated by CWR or another company), CWR will be providing the AG permit number with the relocation notification, and the NSPS applicability information for that unit should be accessible to the SW District through the FDEP database. In addition, NSPS compliance information from the manufacturer of the crusher engine can be provided by CWR to the SW District if requested for any crusher units brought on-site to the Wildwood facility.

2. Required Documentation

Answer: Please find enclosed in Attachment 2, the requested documentation that shows crushing for the year which occurred in June and July 2008.

If you have any questions concerning the application, please call me at (352) 377-5822.

Sincerely,

Max Lee, Ph.D., P.E.

KOOGLER & ASSOCIATES

6/10/09

Date

NO the best of my knowledge, there is reasonable assurance that the air pollutant emissions unit(s) and the air pollution is only being the control of air pollutant emissions for the standards for control of air pollutant emissions found in the Florida Statutes and rules of the Department of Englishmental Protection.

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cc. via email

Mara Nasca, FDEP Cindy Zhang-Torres, FDEP

Ronni Moore, FDEP

Angela Morrison-Uhland, Hopping Green, and Sams, P.A.

Joseph Shuler, C. W. Roberts Contracting, Inc.

ATTACHMENT 1

AIR PERMIT MODIFICATION APPLICATION



Department of Environmental Protection

Division of Air Resources Management

APPLICATION FOR NON-TITLE V AIR PERMIT RENEWAL

See Instructions for Form No. 62-210.900(4)

I. APPLICATION INFORMATION

Identification of Facility

1. Facility Owner/Company.Name: C W Roberts Contracting, Inc.					
2. Site Name: Wildwood Asphalt Plant	,				
3. Facility Identification Number: 7775176	4. Facility Status Code: A				
Application Contact					
1. Name and Title of Application Contact: N Engineer	Maxwell Lee, Ph.D., P.E., Senior Project				
2. Application Contact Mailing Address:					
Organization/Firm: Koogler & Associates, Street Address: 4014 NW 13 th Street					
City: Gainesville	State: FL Zip Code: 32609				
3. Application Contact Telephone Numbers: Telephone: (352)377-5822 Fax:	: (352) 377- 7158				
Application Processing Information (DEP Use)					
1. Date of Receipt of Application:					

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DEP Form No. 62-210.900(4) - Form

2. Permit Number:

Owner/Authorized Representative

1. Name and Title of Owner/Authorized Representative: Charles W. Roberts, President	ent
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2. Owner/Authorized Representative Mailing Address:

Organization/Firm: C. W. Roberts Contracting, Inc.

Street Address: P.O. Box 188

City: Hosford

State: FL

Zip Code: 32334

3. Owner/Authorized Representative Telephone Numbers:

Telephone: (850)379-8116

Fax: (850)379-8188

4. Owner/Authorized Representative Statement:

I, the undersigned, am the owner or authorized representative* of the facility addressed in this Application for Air Permit. I hereby certify, based on information and belief formed after reasonable inquiry, that the statements made in this application are true, accurate and complete and that, to the best of my knowledge, any estimates of emissions reported in this application are based upon reasonable techniques for calculating emissions. Further, I agree to operate and maintain the air pollutant emissions units and air pollution control equipment described in this application so as to comply with all applicable standards for control of air pollutant emissions found in the statutes of the State of Florida and rules of the Department of Environmental Protection and revisions thereof. I understand that a permit, if granted by the Department, cannot be transferred without authorization from the Department, and I will promptly notify the Department upon sale or legal transfer of any permitted emissions unit.

Signature

Date

6/15/09

^{*} Attach letter of authorization if not currently on file.

Scope of Application

Emissions Unit ID	Description of Emissions Unit	Permit Type	Processing Fee
001	CMI drum mix asphalt plant	NA	
unknown	Crushing Operations	NA .	
	(fee previously submitted for AO renewal)		

App	lication	Processing	Fee

Check one: [] Attached - Amount: \$ [X] Not Applicab
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Application Comment

Project is to address concerns of FDEP per conference call discussion on 5/5/2009 with FDEP personnel (Mara Nasca, Cindy-Zhang Torres, Nancy Knight and Ronni Moore) and C.W. Roberts personnel (Joseph Shuler, Angela Morrison Uhland—legal counsel, and Max Lee-project engineer,).

This revised permit application provides potential emissions from the facility and a comparison of potential emissions for A) only operating the asphalt plant and B) operating the asphalt plant and the RAP crusher. Note the facility-wide fuel usage is limited to 1.2 mmgal/yr and product (asphalt and RAP crushed) to 500,000 tons per year.

As a conservative assumption, the RAP crusher potential emissions are based on a diesel engine with twice the power (fuel usage 15.5gal/hr x 2 = 31 gal/hr) of a unit capable of 200 ton of RAP crushed/hr. The permit currently allows up to 200 tons per hour. The annual fuel usage estimate for the crushing system in 2002 was more conservative than the above assumption (50.77 TGB in 2002, versus 31gal/200ton x 200,000 ton/yr = 31 TGB in this application). Therefore, potential annual emissions are based in this application on the 2002 annual fuel usage of 50.77 gal/yr. Annual potential emissions remain below the Title V threshold (100 tpy). Another conservative assumption is that the total crusher unit fugitive PM emissions are doubled the calculated amount. See attachment A, pg 3. of this application.

This application will allow no new construction or modification and only provides revisions of emission estimates previously submitted.

DEP Form No. 62-210.900(4) - Form

II. FACILITY INFORMATION

Facility Contact

1.	Name and Title of Facility Contact: Ch	arles W. Roberts,	President
2.	Facility Contact Mailing Address: Organization/Firm: C. W. Roberts Con	ntracting, Inc.	
	Street Address: P. O. Box 188		:
	City: Hosford	State: FL	Zip Code: 32334
3.	Facility Contact Telephone Numbers: Telephone: (850) 379-8116	Fax: (85 0	0) 379-8188
	(
Fa	cility Supplemental Requirements		
1.	Area Map Showing Facility Location: [] Attached, Document ID:	_ [] Not Applic	able [X] Waiver Requested
2.	Facility Plot Plan: [] Attached, Document ID:	_ [] Not Applic	able [X] Waiver Requested
3.	Process Flow Diagram(s): [] Attached, Document ID:	_ [] Not Applic	able [X] Waiver Requested
4.	Precautions to Prevent Emissions of Ur [] Attached, Document ID:		
<u>Fa</u>	cility Comment		
No	changes to the current permit conditi	ions are requested	•

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' Emissions Unit ID 001

III. EMISSIONS UNIT INFORMATION

A separate Emissions Unit Information Section must be completed for each emissions unit addressed in this Application for Non-Title V Air Permit Renewal. If submitting the form in hard copy, indicate, in the space provided at the top of each page, the Emissions Unit ID of the emissions unit addressed on the page, as given in the unit's most current air operation permit.

Emissions Unit Description and Status

1. Description of Emissions Unit Addressed in This Section (limit to 60 characters):			
CMI Drum mix asphalt plant			
•			
2. Emissions Unit Status Code: A	3. Long-Term Reserve Shutdown Date:		
2. Zamostono omi statas coust. 1			
4. Control Equipment Method/Description (lin	mit to 200 characters per device or method):		
CMI Roto-Aire 318P Fabric Filter baghouse	*		
CMI Roto-Ame 5161 Fabric Filter bagnouse			
Code 016			
Code 010			
	•		

Emissions Unit Operating Capacity and Schedule

1.	Maximum Heat Input Rate:		mmBtu/hr
2	Maximum Incineration Rate:	lb/hr	tons/day
		10/111	
3.	Maximum Process or Throughput	Rate:	
4.	Maximum Production Rate: 400 t	ph, 500,000 ton/yea	r
5.	Requested Maximum Operating S	schedule:	
		hours/day	days/week
:		weeks/year	8760 hours/year

• Emissions Unit ID____001____

Emissions Unit Supplemental Requirements

1.	Fuel Analysis or Specification [] Attached, Document ID: [] Not Applicable [X] Waiver Requested
2.	Compliance Test Report [] Attached, Document ID: [] Not Applicable [X] Previously submitted, Date:_9/19/2008
3.	Procedures for Startup and Shutdown [] Attached, Document ID: [] Not Applicable [X] Waiver Requested
4.	Operation and Maintenance Plan [] Attached, Document ID: [] Not Applicable [X] Waiver Requested
5.	Other Information Required by Rule or Statute [] Attached, Document ID: [] Not Applicable
	missions Unit Comment
No	o changes to current permit requested.

Emissions	Unit	Information	Section	2	of	2	
	CHIL		Dection	_	O.	_	

III. EMISSIONS UNIT INFORMATION

A separate Emissions Unit Information Section (including subsections A through G as required) must be completed for each emissions unit addressed in this Application for Air Permit. If submitting the application form in hard copy, indicate, in the space provided at the top of each page, the number of this Emissions Unit Information Section and the total number of Emissions Unit Information Sections submitted as part of this application.

A. GENERAL EMISSIONS UNIT INFORMATION

Emissions Unit Description and Status

1.	1. Type of Emissions Unit Addressed in This Section: (Check one)				
[[] This Emissions Unit Information Section addresses, as a single emissions unit, a single process or production unit, or activity, which produces one or more air pollutants and which has at least one definable emission point (stack or vent).				
[process or production unit	mation Section addresses, as a sires and activities which has at least so produce fugitive emissions.	, , ,		
[X	-	rmation Section addresses, as a size and activities which produce fu	· '		
	•	nit Addressed in This Section (line in the inveyor subject to NSPS Subpart RAP crushing equipment	•		
3.	Emissions Unit Identificatio ID: 002 (assumed new ID)		[] No ID . [] ID Unknown		
4.	Emissions Unit Status Code: A	5. Initial Startup Date: 2002 (per -001-AC and 002-AO)	6. Emissions Unit Major Group SIC Code: 29		
7.	Emissions Unit Comment: (Limit to 500 Characters)			
can So	The unit is intended to be used periodically for supplying RAP to the asphalt mix. The unit can consist of any air general permitted RAP crushing system. Some portable crusher engines maybe subject to NSPS subpart IIII. If applicable engines must comply.				
mı	ist comply.				

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Emissions Unit Information Sec	tion2 of2_		
Emissions Unit Control Equipm	ient		
1. Control Equipment/Method D	escription (limit to 200	characters per d	evice or method):
N/A			
2 Control Daviss on Mathed Co	do(a).		
2. Control Device or Method Co	ue(s):		
Emissions Unit Details			
1. Package Unit: Manufacturer:			
Model Number:			
2. Generator Nameplate Rating:	MW		
3. Incinerator Information:			0.5
Dwell Tem	nperature: vell Time:		°F seconds
Incinerator Afterburner Tem			°F
Emissions Unit Operating Capa	city and Schedule		
1. Maximum Heat Input Rate:	N/A		
2. Maximum Incineration Rate:	N./A	lb/hr	
3. Maximum Process or Through	nput Rate: 200 tph and	200,000 tpy	
4. Maximum Production Rate:			·
5. Requested Maximum Operation	ng Schedule:	,	
	24 hours/day		7 days/week
	52 weeks/year		8760 hours/year
6. Operating Capacity/Schedule (Comment (limit to 200 c	haracters):	
	•		
-			

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* Emissions Unit Information Section 2 of 2

B. EMISSION POINT (STACK/VENT) INFORMATION

Emission Point Description and Type

1.	Identification of Point on Pl Flow Diagram? Portable	ot Plan or	2. Emission Po	int Type Code: 3	
	100 characters per point):			Jnit for VE Tracking (limit to	
Th	is unit includes a RAP crus	sher, and screen	ing and conveyi	ng equipment.	
4.	ID Numbers or Description	s of Emission Ur	nits with this Emi	ssion Point in Common: NA	_
5.	Discharge Type Code: F	6. Stack Height N/A feet	ht:	 Exit Diameter: N/A feet 	
8.	Exit Temperature: ambient °F	9. Actual Vol	umetric Flow	10. Water Vapor: N/A %	_
	ambient 'r	Rate: N/A			
11. Maximum Dry Standard Flow Rate: 12. Nonstact N/A dscfm			12. Nonstack Er	nission Point Height: NA feet	
13	. Emission Point UTM Coord	linates:			
	Zone: E	ast (km):	North (km):		
14	. Emission Point Comment (limit to 200 char	acters):		
En	nissions points defined in e	ach crusher AG	permit		
,					

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Emissions Unit Information Section2 of2						
C. SEGN	MENT (PROCE	SS/FUEL) INF	ORMATION .			
Segment Description and Ra	te: Segment	1 of2				
1. Segment Description (Proc	cess/Fuel Type)	(limit to 500 cha	aracters):			
Mineral Products: Stone Qu	arry/Processing	: Primary Crus	shing			
2. Source Classification Code 3-05-020-01	e (SCC):	3. SCC Units	: Tons Processed			
4. Maximum Hourly Rate: 200	5. Maximum 200,000	Annual Rate:	6. Estimated Annual Activity Factor: NA			
7. Maximum % Sulfur: NA	8. Maximum	% Ash: NA	9. Million Btu per SCC Unit: NA			
10. Segment Comment (limit to 200 characters): Annual rate is 40 percent of current facility-wide 500,000-ton annual asphalt production limit. Segment Description and Rate: Segment2_ of2_ 1. Segment Description (Process/Fuel Type) (limit to 500 characters):						
Internal Combustion Engine		•				
 Source Classification Code 2-02-001-02 	e (SCC):	3. SCC Units (TGB)	: Thousand gallons burned			
4. Maximum Hourly Rate: 0.0310	5. Maximum <i>i</i> 50.77	Annual Rate:	6. Estimated Annual Activity Factor: NA			
7. Maximum % Sulfur: 0.5	7. Maximum % Sulfur: 0.5 8. Maximum % Ash: NA 9. Million Btu per SCC Unit: 137 mmBtu/TGB					
10. Segment Comment (limit to 200 characters): The fuel usage is based on twice the size of a large RAP crushing unit: Caterpillar C18 engine (735 HP) + 100 HP to run screens and conveyors = 835 HP Crusher operation for C18 engine = 200 tons of RAP per hour 137,000 Btu/gal (AP-42 App. A), diesel fuel Maximum energy use rates: (835 HP) x 2545 Btu per hr/HP = 2.125.075 Btu/hr = 2.125 MMBtu/hr						

31.02 gal/200 ton=0.155 gal/ton

0.155 gal/ton x 200,000 tons/yr = 31,000 gal/yr = 31.0 TGB Use original annual usage of 2002 application 50.77 TGB

2.125 mmbtu/hr x 2 (conservative assumption) = 4.25 mmbtu/hr $4.25 \text{ mmbtu/hr} \times 1000 \text{gal/} 137 \text{ mmbtu} = 0.03102 \text{ } 1000 \text{gal/hr} = 31.02 \text{ gal/hr}$

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Emissions Unit Information Section	1	_ of	_1
Pollutant Detail Information Page	1	of	6

Potential Emissions					
1. Pollutant Emitted: PM	2. Pollutant Regulatory Code: EL				
3. Primary Control Device 4. Secondary C Code: NA Code: NA	ontrol Device 5. Total Percent Efficiency of Control:				
6. Potential Emissions: 6.0 lb/hour 3.4 tons/year	7. Synthetically Limited? [X]				
8. Emission Factor: see below	9. Emissions Method Code:				
Reference: see below	3B				
10. Calculation of Emissions (limit to 600 chara	acters):				
See Attachment A					
11. Pollutant Potential Emissions Comment (lin	11. Pollutant Potential Emissions Comment (limit to 200 characters):				
Allowable Emissions	of				
Basis for Allowable Emissions Code: NA	2. Future Effective Date of Allowable Emissions: NA				
3. Requested Allowable Emissions and Units:	4. Equivalent Allowable Emissions:				
	lb/hour tons/year				
5. Method of Compliance (limit to 60 characte	ers):				
6. Allowable Emissions Comment (Desc. of O	perating Method) (limit to 200 characters):				

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Emissions Unit Information Section	1_	_ of	_1	
Pollutant Detail Information Page	2	of	6	

Potential Emissions					
1. Pollutant Emitted: PM10		2. Pollutant Reg	gulatory Code: NS		
3. Primary Control Device Code: 016	4. Secondary Code: NA	Control Device	5. Total Percent Efficiency of Control:		
6. Potential Emissions: 4.2 lb/hour 2.4 to	ons/year		7. Synthetically Limited? [X]		
8. Emission Factor: see below			9. Emissions Method Code:		
Reference: see below 3B					
10. Calculation of Emissions (limit to 600 characters): See Attachment A 11. Pollutant Potential Emissions Comment (limit to 200 characters):					
Allowable Emissions of					
Basis for Allowable Emission		2. Future Eff Emissions	fective Date of Allowable		
3. Requested Allowable Emiss	sions and Units		t Allowable Emissions:		
		lb/hour	tons/year		
 5. Method of Compliance (limit to 60 characters): 6. Allowable Emissions Comment (Desc. of Operating Method) (limit to 200 characters): 					

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Emissions Unit Information Section	1_	of _	_1
Pollutant Detail Information Page	3_	of _	6

Potential Emissions

<u> </u>					
1. Pollutant Emitted: SO2	2. Pollutant Regulatory Code: EL				
l , , , , , , , , , , , , , , , , , , ,	Control Device 5. Total Percent Efficiency				
Code: NA Code: NA	of Control:				
6. Potential Emissions:	7. Synthetically Limited?				
1.23 lb/hour 1.01 tons/year	[X]				
8. Emission Factor: 0.29 lb/MMBtu	9. Emissions Method Code:				
Reference: AP-42, Table 3.3-1	3B				
10. Calculation of Emissions (limit to 600 cha	racters):				
See Attachment A					
See Artenemical Ar					
	-				
11. Pollutant Potential Emissions Comment (l	imit to 200 characters):				
,	lion gallons in accordance with Rule 62-210.300(3)(c).				
	include the rate of usage marced to the minion ganons in accordance with real of 210,000(3)(c).				
Allowable Emissions Allowable Emissions	1 of1				
1. Basis for Allowable Emissions Code: N/A	2. Future Effective Date of Allowable				
The Duble for this waste Emissions could fine	Emissions: NA				
3. Requested Allowable Emissions and Units					
	lb/hour tons/year				
5. Method of Compliance (limit to 60 charac	ters):				
Company (company)					
(All 11 D : : : : : : : : : : : : : : : : :					
6. Allowable Emissions Comment (Desc. of	Operating Method) (limit to 200 characters):				

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Emissions Unit Information Section	_1	_ of _	_1_	_
Pollutant Detail Information Page	4	of	6	

Potential Emissions						
1. I	1. Pollutant Emitted: NOx 2. 1			Regulatory Code: NS		
	Primary Control Device Code: NA	4. Secondary Code: NA	Control Devic	5. Total Percent Efficiency of Control:		
	Potential Emissions: 18.74 lb/hour	15.34 tons/year		7. Synthetically Limited? [X]		
8. I	Emission Factor: 4.41 lb/I	MMBtu		9. Emissions Method Code:		
Reference: AP-42, Table 3.3-1			3B			
10. 0	Calculation of Emissions	(limit to 600 cha	racters):			
_						
See	Attachment A					
11.	Pollutant Potential Emiss	ions Comment (limit to 200 ch	haracters):		
	•					
!						
Allo	wable Emissions Allow	able Emissions	of			
1. I	Basis for Allowable Emis	sions Code: NA	1	e Effective Date of Allowable ions: NA		
3. I	Requested Allowable Emi	ssions and Units	s: 4. Equiva	alent Allowable Emissions:		
				hour tons/year		
5. 1	Method of Compliance (li	mit to 60 charac	ters):			
6. 4	Allowable Emissions Con	nment (Desc. of	Operating Me	ethod) (limit to 200 characters):		

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Emissions Unit Information Section	1	of_	1
Pollutant Detail Information Page	5	of	6

Potential Emissions

Totolitis Ballissions					
1. Pollutant Emitted: CO	2. Pollutant Regulatory Code: NS				
3. Primary Control Device 4. Secondary	Control Device 5. Total Percent Efficiency				
Code: NA Code: NA	of Control:				
6. Potential Emissions:	7. Synthetically Limited?				
4.04 lb/hour 3.3 tons/year	[X]				
8. Emission Factor: 0.95 lb/MMBtu	9. Emissions Method Code:				
Reference: AP-42, Table 3.3-1	3B				
10. Calculation of Emissions (limit to 600 cha	racters):				
See Attachment A					
11. Pollutant Potential Emissions Comment (l	imit to 200 characters):				
,					
Allowable Emissions Allowable Emissions	of				
1. Basis for Allowable Emissions Code: NA	2. Future Effective Date of Allowable				
	Emissions: NA				
3. Requested Allowable Emissions and Units	: 4. Equivalent Allowable Emissions:				
	lb/hour tons/year				
5. Method of Compliance (limit to 60 characters):					
1					
6. Allowable Emissions Comment (Desc. of	Operating Method) (limit to 200 characters):				

DEP Form No. 62-210.900(4) - Form

1. Pc	tial Emissions ollutant Emitted: VOC		2 Pollutant Re	gulatory Code: NS
3. Pr	rimary Control Device	4. Secondary		5. Total Percent Efficiency
5. Po	ode: NA otential Emissions: 53 lb/hour 1.	Code: NA 25 tons/year		of Control: 7. Synthetically Limited? X
	mission Factor: 0.36 lb/N			9. Emissions Method Code
	Reference: AP-42, T	able 3.3-1		3B
10. Ca	alculation of Emissions ((limit to 600 cha	racters):	
See A	ttachment A			
<i></i>				
11 Pc		ons Comment (1	mit to 200 chara	oters):
11. Po	ollutant Potential Emissi	ons Comment (l	mit to 200 chara	acters):
11. Pc		ons Comment (l	mit to 200 chara	acters):
11. Pc		ons Comment (1	mit to 200 chara	acters):
11. Pc		ons Comment (l	mit to 200 chara	ecters):
				ecters):
Allow	ollutant Potential Emissi	able Emissions _	of	ffective Date of Allowable
Allow	ollutant Potential Emissions Vable Emissions Allowa asis for Allowable Emiss	able Emissions _ sions Code: NA	ofof 2. Future En	ffective Date of Allowable
Allow	ollutant Potential Emissions Vable Emissions Allowa	able Emissions _ sions Code: NA	ofof	ffective Date of Allowable as: NA ant Allowable Emissions:
Allow 1. Ba 3. Re	vable Emissions Allowa asis for Allowable Emiss	able Emissions _ sions Code: NA ssions and Units	ofof	ffective Date of Allowable as: NA ant Allowable Emissions:
Allow 1. Ba 3. Re	ollutant Potential Emissions Vable Emissions Allowa asis for Allowable Emiss	able Emissions _ sions Code: NA ssions and Units	ofof	ffective Date of Allowable as: NA ant Allowable Emissions:
Allow 1. Ba 3. Re	vable Emissions Allowa asis for Allowable Emiss	able Emissions _ sions Code: NA ssions and Units	ofof	ffective Date of Allowable as: NA ant Allowable Emissions:

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	SIONS INFORMATION Subject to a VE Limitation)	
Visible Emissions Limitation: Visible Emiss	•		
1. Visible Emissions Subtype: VE15 and VE10	2. Basis for Allowable Op [X] Rule Other	pacity:]
3. Requested Allowable Opacity: Normal Conditions: 10 and 15 %Exceptio Maximum Period of Excess Opacity Allow	nal Conditions:	%	
4. Method of Compliance: Method 9			
It is proposed that if most recent testing of the representative of the on-site operation, the unotice to FDEP 15 days prior to testing. "Not representative" means new or replaced testing with a material having lower emission. F. CONTINUOUS MO (Only Emissions Units Sub-	Init will be retested within and fugitive emitting equipme ons than that of material to ONITOR INFORMATION	30 days and wi	ith g or
representative of the on-site operation, the unotice to FDEP 15 days prior to testing. "Not representative" means new or replaced testing with a material having lower emission. F. CONTINUOUS MO	Init will be retested within and fugitive emitting equipme ons than that of material to only one on the continuous Monitor in the continuous of the continuo	30 days and wi	ith g or
representative of the on-site operation, the unotice to FDEP 15 days prior to testing. "Not representative" means new or replaced testing with a material having lower emission. F. CONTINUOUS MO (Only Emissions Units Sub	Init will be retested within and fugitive emitting equipme ons than that of material to only one on the continuous Monitor in the continuous of the continuo	30 days and wi	ith g or
representative of the on-site operation, the unotice to FDEP 15 days prior to testing. "Not representative" means new or replaced testing with a material having lower emission F. CONTINUOUS MO (Only Emissions Units Sub) Continuous Monitoring System: Continuous 1. Parameter Code: NA 3. CMS Requirement:	Init will be retested within and fugitive emitting equipme ons than that of material to one of the continuous Monitor of the continuous of	30 days and wi	g or site.
representative of the on-site operation, the unotice to FDEP 15 days prior to testing. "Not representative" means new or replaced testing with a material having lower emission. F. CONTINUOUS MO (Only Emissions Units Sub) Continuous Monitoring System: Continuous	Init will be retested within and fugitive emitting equipments than that of material to ONITOR INFORMATION ject to Continuous Monitor of	30 days and wi	g or site.
representative of the on-site operation, the unotice to FDEP 15 days prior to testing. "Not representative" means new or replaced testing with a material having lower emission. F. CONTINUOUS MC (Only Emissions Units Sub) Continuous Monitoring System: Continuous 1. Parameter Code: NA 3. CMS Requirement: Other 4. Monitor Information: Manufacturer: Model Number:	Init will be retested within and fugitive emitting equipments than that of material to ONITOR INFORMATION ject to Continuous Monitor of	30 days and wi	g or site.

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* Emissions Unit Information Section ___1__ of ___1__

G. EMISSIONS UNIT SUPPLEMENTAL INFORMATION

Supplemental Requirements

1.	Process Flow Diagram
	[X] Attached, Document ID:B [] Not Applicable [] Waiver Requested
2	Fuel Analysis or Specification
	[] Attached, Document ID: [] Not Applicable [X] Waiver Requested
<u> </u>	
3.	Detailed Description of Control Equipment
	[] Attached, Document ID: [] Not Applicable [X] Waiver Requested
4.	Description of Stack Sampling Facilities
	[] Attached, Document ID: [] Not Applicable [X] Waiver Requested
5	Compliance Test Report
	•
	[] Attached, Document ID:
	Previously submitted, Date:
	[X] Not Applicable
6.	Procedures for Startup and Shutdown
	[] Attached, Document ID: [X] Not Applicable [] Waiver Requested
7.	Operation and Maintenance Plan
	[] Attached, Document ID: [X] Not Applicable [] Waiver Requested
8.	Supplemental Information for Construction Permit Application
0.	[] Attached, Document ID: [X] Not Applicable
	[A] Not Applicable
9.	Other Information Required by Rule or Statute
	[] Attached, Document ID: [X] Not Applicable
10	. Supplemental Requirements Comment:
	· ~ wpp. · · · · · · · · · · · · · · · · · ·
l	

DEP Form No. 62-210.900(4) - Form

ATTACHMENT A

Facility Emissions

DEP Form No. 62-210.900(4) Effective: 2/11/99

C. W. Roberts Contracting, Inc. Wildwood, Sumter County, Florida

Potential Emissions Calculations Counterflow Drum Mix Asphalt Plant

Attachment A: June 2009

Facility-wide limits:

1.2 mmgal/yr of fuel burned 500,000 tn/yr of the sum of asphalt produced and RAP crushed

RAP crushed portion limited to 200,000 tn/yr

							,				
			ant *Crushing		ant *Crushing		nt *Crushing		ant *Crushing		lant *Crushing
			*Cur		*Cirr		*Cin		*Cirr		*Cin
	Asphall P	lant Pi	ark * Asphalt P	iant pla	ant *	laur bla	int " Asphalt P	lant Pla	ant" Asphall P	lant.	ant
	chalt.	ohalt.	chait,	ohalt.	chait.	shall.	shalt.	ahalt.	shalt.	ohalt.	
	N ₂ P	- Per									-
application year	P	М	S	02	N	Ox	C	0	\ v	C	1
				1				,		,	
	ton/y	r	ton/y		tor	n/yr	tor	n/yr		n/yr	1
2002	8.2	6.1	59.95	59.95	13.8	29.1	32.5	35.8	8.0	9.3	
2009	12.4	11.7	59.95	36.98	13.8	23.6	33.1	23.4	8.0	6.1	ļ
column numbers	1	2	3	4	5	6	7	8	9	10	

column notes

- 1- PM- 2009 emissions higher for asphalt plant due to inclusion of more fugitive emissions
- 2- PM- 2009 emissions higher for asphalt plant + crushing due to inclusion of more fugitive emissions
- 3- SO2 -same emissions
- 4- SO2- 2002 emissions calculation assumed all SO2 emissions based on fuel burned for asphalt production
- 5- NOx- same emissions
- 7- CO- 2002 emissions did not account for fugitve CO from silos
- 9- VOC- same emissions
- 6, 8, and 10- NOx,CO,VOC- Total facility asphalt and crushing limited to 500,000 tn/yr. 2002 emissions did not account for reduction of asphalt production (total 300,000 tn/yr) when crusher operated at capacity (200,000 tn/yr). 2009 emissions does account.

TABLE PM C W. Roberts Contracting, Inc. Wildwood, Sumter County, Florida

Potential Emissions Calculations Counterflow Drum Mix Asphalt Plant

sumed		Emission Fa	ctor		Proce	ss Rate			PM Potenti	ial Emission	ıs
ugitive	TOTAL PM:						Ĭ	15.46	i lb/hr	12.24	TPY
mission	TOTAL PM10: (8)							10.82		8.57	
Points											
	RAP Feed System (EU001) (assume RAP not crushed on-site)										
1-01	Front End Loader to Portable Recycle System Hopper	0 00014	l lb/ton (1)	160	TPH	200,000		0 02	lb/hr	0 014	TPY
1-02	Portable Recycle System Hopper to Underhopper Conveyor Belt	0 00014	lb/ton (1)	160	TPH	200,000		0 02	lb/hr	0 014	TPY
1-03	Underhopper Conveyor Belt to 4x8 Screen		lb/ton (1)		TPH	200,000		0 02	lb/hr	0 014	
1-04	4x8 Screen) lb/ton (1)		TPH	200,000			lb/hr	0 360	TPY
1-05	4x8 Screen to Drum Mix Plant Feeder Conveyor Belt		lb/ton (1)		TPH	200,000			lb/hr	0 014	
1-06	Drum Mix Plant Feeder Conveyor Belt to Drum Mix Plant	0 00014	lb/ton (1)	160	TPH	200,000	TPY		2 fb/hr		TPY
	TOTAL PM:							0 69	lb/hr	0 43	TPY
	* assume 10% of 200 tph and 200,000 tpy is screened to a pile						•		•		
	Drum Mix Asphalt Plant (EU001)									1	
	Front End Loader to Cold Feed Storage Bin 1-6		lib/ton (1)		TPH	500,000			lb/hr		TPY
	Cold Feed Storage Bin 1- 6 to Conveyor		lb/ton (1)		TPH	500,000			lb/hr		TPY
4-13	Conveyor to 5x12 Single Deck Screen		l lb/ton (1)		TPH	500,000			lb/hr		TPY
4-14	5x12 Single Deck Screen		lb/ton (1)		TPH	500,000			lb/hr		TPY
4-15	5x12 Single Deck Screen to SC-3050 Conveyor Belt		lb/ton (1)		TPH	500,000		0 06	lb/hr		TPY
4-16	SC-3050 Conveyor Belt to Drum Mix Plant	0 00014	lb/ton (1)	400	TPH	500,000	TPY	0 06	lb/hr	0.0	TPY
4-17	Drum Mix Plant (vented to Baghouse)	0 04	gr/dscf	38070	dscfm	500,000	TPY	13 05	lb/hr	8 16	TPY
4-21	Raw Material Storage Piles	5.8883	2 lb/day/acre (4)	NA.		730	acres-day/yr (6)	N/	<u></u>	21	TPY (7
4-21		0 0002	Indianation (4)	13/3		7.50	acres-day/yr (o)			+	
	TOTAL PM:	· · · · · · · · · · · · · · · · · · ·						14.77	lb/hr	11 4	TPY
	TOTAL PM (EU001)							15 46	ib/hr	11.81	TPY
	Portable RAP Crushing System (EU002)	1	1 1							7	т —
2-01	Front End Loader to Hopper	0.00014	lb/ton (1)	٥	TPH	0	TPY	0.00	lb/hr	1 00	TPY
2-02	hopper to screening		lb/ton (1)		TPH		TPY		lb/hr		TPY
2-02	Screening		b/ton (1)		TPH		TPY		lb/hr		TPY
2-04	Screening to Oversize Belt		lb/ton (1)		TPH		TPY		lb/hr		TPY
2-05	Oversize Belt to Crusher		Ib/ton (1)		TPH		TPY		lb/hr		TPY
2-06	Crusher		2 lb/ton (5)		TPH		TPY) lb/hr		TPY
2-07	Crusher to Crusher Return Belt		lb/ton (1)		TPH		TPY		lb/hr		TPY
2-07	Crusher Return Belt to Underscreen Belt		l lb/ton (1)		TPH		TPY		lb/hr		TPY
2-09	Screening to Underscreen Belt		lib/ton (1)		TPH		TPY		lb/hr		TPY
2-10	Underscreen Belt to Short Belt		lb/ton (1)		TPH		TPY		lb/hr		TPY
2-10	Short Belt to Stacker Belt		lb/ton (1)		TPH		TPY		lb/hr		TPY
2-11	Stacker Belt to Storage Pile		lib/ton (1)		TPH		TPY) lb/hr		TPY
	ottorior boil to ottogo i no	3 00011	1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2				Sum =		lb/hr		TPY
			i i				2 x Sum (10) =		lb/hr		TPY
	Portable RAP Crushing Engine (EU002)	———	 				= × 54m (19/ -	- 00	+	 	
3-01	Engine Exhaust (9)	0.31	lb/mmbtu	n	mmbtu/hr	n	mmbtu/vr	0 00	lb/hr	0 00	TPY
- 0.	TOTAL PM:) lb/hr		TPY

- (1) Emission Factor based on AP-42, Table 11 19 2-2 tertiary crushing controlled by water spray
- (2) FYI- totally enclosed drop point with baghouse fan suction
 (3) Emission Factor based on AP-42, Table 11 1-14 Assume V = -0 05 and T = 325F
- (4) Emission Factor based on EPA's Technical Report Data, Control of Open Fugitive Dust Sources, EPA-450/3-88-008, p 4-17 Assumes s = 19%, p = 110 days, f = 13 3%
- (5) Emiss Factor 0 00059 (PM10) x 2 1 = 0 0012 lb/ton, AP-42, Table 11 19 2-2

- (5) Emiss Factor 7 00039 (PM 10 x 21 = 0 0012 lbtoh, Ar-42, Table 11 19 22 (6) Based on the assumption that the total pile area of 2 acres and the pile(s) are continuously active for 365 days per year (7) Emissions based on the product of the emission factor, total pile area, and days the pile(s) are continuously active (8) Conservatively assume PM10 = 0 7 PM Baghouse controlled drum mix (AP-42, 11 1-3) PM10/PM = 0 023/0 033 Whereas, uncontrolled or less controlled sources will have less wt fraction of PM10/PM (9) AP-42, Table 3 3-1
- (10) Conservatively assume that twice the expected number of pieces of equipment of a RAP crusher are on site

TARLE PM C. W. Roberts Contracting, Inc. Wildwood, Sumter County, Florida

Potential Emissions Calculations Counterflow Drum Mix Asphalt Plant

ASPHALT PLANT AND RAP CRUSHER

ssumed		Emission Fa	ctor		Proce	ss Rate	<u></u>		PM Potenti	al Emission	s
ugitive	TOTAL PM:							21.80	lb/hr	11.67	TPY
mission	TOTAL PM10: (8)							15 26		8.17	
Points	**************************************										
	RAP Feed System (EU001)									1	
1-01	Front End Loader to Portable Recycle System Hopper	0 00014	lb/ton (1)	160	TPH	200,000	TPY	0 02	lb/hr	0.0	TPY
1-02	Portable Recycle System Hopper to Underhopper Conveyor Belt	0 00014	lb/ton (1)	160	TPH	200,000	TPY	0 02	lb/hr	0.0	TPY
1-03	Underhopper Conveyor Belt to 4x8 Screen	0.00014	lb/ton (1)	160	TPH	200,000	TPY	0 02	lb/hr	0.0	TPY
1-04	4x8 Screen	0 00360	lb/ton (1)	160	TPH	200,000	TPY	0 58	lb/hr	04	TPY
1-05	4x8 Screen to Drum Mix Plant Feeder Conveyor Belt	0 00014	lb/ton (1)	160	TPH	200,000		0 02	lb/hr	0.0	TPY
1-06	Drum Mix Plant Feeder Conveyor Belt to Drum Mix Plant	. 0 00014	lb/ton (1)	160	TPH	200,000	TPY	0 02	lb/hr	0.0	TPY
	TOTAL PM:							0 69	lb/hr	0 43	TPY
	* assume 10% of 200 tph and 200,000 tpy is screened to a pile										
	Drum Mix Asphalt Plant (EU001)										
1 to 4-06	Front End Loader to Cold Feed Storage Bin 1-6		lb/ton (1)		TPH	300,000			lb/hr		TPY
07 to 4-12			lb/ton (1)		TPH	300,000			lb/hr		TPY
4-13	Conveyor to 5x12 Single Deck Screen		lb/ton (1)		TPH	300,000			lb/hr		TPY
4-14	5x12 Single Deck Screen		lb/ton (1)		TPH	300,000			lb/hr		TPY
4-15	5x12 Single Deck Screen to SC-3050 Conveyor Belt		lb/ton (1)		TPH	300,000			lb/hr		TPY
4-16	SC-3050 Conveyor Belt to Drum Mix Plant	0 00014	lb/ton (1)	400	TPH	300,000	IPY	0 06	lb/hr	0.0	TPY
4-17	Drum Mix Plant (vented to Baghouse)	0 04	gr/dscf	39000	dscfm	300,000	TPY	13 37	lb/hr	5.01	TPY
4-21	Raw Material Storage Piles	5 8882	lb/day/acre (4)	NA		730	acres-day/yr (6)	N/	A		TPY (7
	TOTAL PM:							15.09	lb/hr	7.8	TPY
	TOTAL PM (EU001)							15.78	lb/hr	8.24	IPY
	Portable RAP Crushing System (EU002)		1								
2-01	Front End Loader to Hopper		lb/ton (1)		TPH	200,000			lb/hr		TPY
2-02	Front End Loader to Hopper hopper to screening	0 00014	lb/ton (1)	200	TPH	200,000	TPY	0 03	lb/hr	0.0	TPY
2-02 2-03	Front End Loader to Hopper hopper to screening Screening	0 00014 0 00360	lb/ton (1) lb/ton (1)	200 200	TPH TPH	200,000 200,000	TPY TPY	0 03 0 72	lb/hr lb/hr	00	TPY TPY
2-02 2-03 2-04	Front End Loader to Hopper hopper to screening Screening Screening to Oversize Belt	0 00014 0 00360 0 00014	lb/ton (1) lb/ton (1) lb/ton (1)	200 200 180	TPH TPH TPH	200,000 200,000 180,000	TPY TPY TPY	0 03 0 72 0 03	lb/hr lb/hr lb/hr	0 0 0 4 0 0	TPY TPY TPY
2-02 2-03 2-04 2-05	Front End Loader to Hopper hopper to screening Screening Screening to Oversize Belt Oversize Belt to Crusher	0 00014 0 00360 0 00014 0 00014	lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1)	200 200 180 180	TPH TPH TPH TPH	200,000 200,000 180,000 180,000	TPY TPY TPY TPY	0 03 0 72 0 03 0 03	lb/hr lb/hr lb/hr lb/hr	00 04 00	TPY TPY TPY TPY
2-02 2-03 2-04 2-05 2-06	Front End Loader to Hopper hopper to screening Screening Screening to Oversize Belt Oversize Belt to Crusher Crusher	0 00014 0 00360 0 00014 0 00014 0 0012	lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (5)	200 200 180 180 180	TPH TPH TPH TPH TPH	200,000 200,000 180,000 180,000 180,000	TPY TPY TPY TPY TPY	0 03 0 72 0 03 0 03 0 22	lb/hr lb/hr lb/hr lb/hr lb/hr	0 0 0 4 0 0 0 0 0 1	TPY TPY TPY TPY TPY
2-02 2-03 2-04 2-05 2-06 2-07	Front End Loader to Hopper hopper to screening Screening Screening to Oversize Belt Oversize Belt to Crusher Crusher Crusher to Crusher Return Belt	0 00014 0 00360 0 00014 0 00014 0 0012 0 00014	lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (5) lb/ton (1)	200 200 180 180 180 180	TPH TPH TPH TPH TPH TPH TPH	200,000 200,000 180,000 180,000 180,000	TPY TPY TPY TPY TPY TPY TPY	0 03 0 72 0 03 0 03 0 22 0 03	lb/hr lb/hr lb/hr lb/hr lb/hr	0 0 0 4 0 0 0 0 0 1	TPY TPY TPY TPY TPY TPY
2-02 2-03 2-04 2-05 2-06 2-07 2-08	Front End Loader to Hopper hopper to screening Screening Screening to Oversize Belt Oversize Belt to Crusher Crusher Crusher to Crusher Return Belt Crusher Return Belt to Underscreen Belt	0 00014 0 00360 0 00014 0 00014 0 0012 0 00014	lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (5) lb/ton (1) lb/ton (1)	200 200 180 180 180 180 200	TPH TPH TPH TPH TPH TPH TPH TPH TPH	200,000 200,000 180,000 180,000 180,000 180,000 200,000	TPY TPY TPY TPY TPY TPY TPY TPY TPY	0 03 0 72 0 03 0 03 0 22 0 03 0 03	lb/hr lb/hr lb/hr lb/hr lb/hr lb/hr lb/hr	0 0 0 4 0 0 0 0 0 1 0 0 0 0	TPY TPY TPY TPY TPY TPY TPY
2-02 2-03 2-04 2-05 2-06 2-07 2-08 2-09	Front End Loader to Hopper hopper to screening Screening Screening Screening to Oversize Belt Oversize Belt to Crusher Crusher Crusher to Crusher Return Belt Crusher to Hopper Crusher Return Belt Screening to Underscreen Belt	0 00014 0 00360 0 00014 0 00014 0 0012 0 00014 0.00014	lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (5) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1)	200 200 180 180 180 180 200 200	TPH	200,000 200,000 180,000 180,000 180,000 180,000 200,000	TPY	0 03 0 72 0 03 0 03 0 22 0 03 0 03	lb/hr lb/hr lb/hr lb/hr lb/hr lb/hr lb/hr	0 0 0 4 0 0 0 0 0 1 0 0 0 0 0 0	TPY TPY TPY TPY TPY TPY TPY TPY TPY
2-02 2-03 2-04 2-05 2-06 2-07 2-08 2-09 2-10	Front End Loader to Hopper hopper to screening Screening Screening to Oversize Belt Oversize Belt to Crusher Crusher Crusher to Crusher Return Belt Crusher Return Belt to Underscreen Belt Screening to Underscreen Belt Underscreen Belt to Underscreen Belt	0 00014 0 00360 0 00014 0 00014 0 0012 0 00014 0 00014 0 00014	lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (5) lb/ton (1) lb/	200 200 180 180 180 180 200 200 200	TPH	200,000 200,000 180,000 180,000 180,000 200,000 200,000 200,000	TPY	0 03 0 72 0 03 0 03 0 22 0 03 0 03 0 00 0 00	lb/hr lb/hr lb/hr lb/hr lb/hr lb/hr lb/hr lb/hr	0 0 0 4 0 0 0 0 0 1 0 0 0 0 0 0	TPY
2-02 2-03 2-04 2-05 2-06 2-07 2-08 2-09 2-10 2-11	Front End Loader to Hopper hopper to screening Screening Screening to Oversize Belt Oversize Belt to Crusher Crusher Crusher Return Belt to Underscreen Belt Screening to Underscreen Belt Underscreen Belt to Short Belt Short Bett to Stacker Belt	0 00014 0 00360 0 00014 0 00014 0 00012 0 00014 0 00014 0 00014 0 00014	lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (5) lb/ton (1) lb/	200 200 180 180 180 180 200 200 200 200	ТРН ТРН ТРН ТРН ТРН ТРН ТРН ТРН ТРН ТРН	200,000 200,000 180,000 180,000 180,000 200,000 200,000 200,000 200,000	TPY	0 03 0 72 0 03 0 03 0 02 0 03 0 03 0 00 0 03	lb/hr lb/hr lb/hr lb/hr lb/hr lb/hr lb/hr lb/hr	0 0 0 4 0 0 0 0 0 1 0 0 0 0 0 0 0 0 0 0	TPY
2-02 2-03 2-04 2-05 2-06 2-07 2-08 2-09 2-10 2-11	Front End Loader to Hopper hopper to screening Screening Screening to Oversize Belt Oversize Belt to Crusher Crusher Crusher to Crusher Return Belt Crusher Return Belt to Underscreen Belt Screening to Underscreen Belt Underscreen Belt to Underscreen Belt	0 00014 0 00360 0 00014 0 00014 0 00012 0 00014 0 00014 0 00014 0 00014	lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (5) lb/ton (1) lb/	200 200 180 180 180 180 200 200 200 200	TPH	200,000 200,000 180,000 180,000 180,000 200,000 200,000 200,000	TPY	0 03 0 72 0 03 0 03 0 02 0 03 0 03 0 00 0 03 0 03	lb/hr lb/hr lb/hr lb/hr lb/hr lb/hr lb/hr lb/hr	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	TPY
2-02 2-03 2-04 2-05 2-06 2-07 2-08 2-09 2-10	Front End Loader to Hopper hopper to screening Screening Screening to Oversize Belt Oversize Belt to Crusher Crusher Crusher Return Belt to Underscreen Belt Screening to Underscreen Belt Underscreen Belt to Short Belt Short Bett to Stacker Belt	0 00014 0 00360 0 00014 0 00014 0 00012 0 00014 0 00014 0 00014 0 00014	lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (5) lb/ton (1) lb/	200 200 180 180 180 180 200 200 200 200	ТРН ТРН ТРН ТРН ТРН ТРН ТРН ТРН ТРН ТРН	200,000 200,000 180,000 180,000 180,000 200,000 200,000 200,000 200,000 200,000	TPY	0 03 0 72 0 03 0 03 0 03 0 03 0 03 0 03 0 00 0 03	lb/hr lb/hr lb/hr lb/hr lb/hr lb/hr lb/hr lb/hr	0 0 0 4 0 0 0 0 0 1 0 0 0 0 0 0 0 0 0 0	TPY
2-02 2-03 2-04 2-05 2-06 2-07 2-08 2-09 2-10 2-11	Front End Loader to Hopper hopper to screening Screening Screening to Oversize Belt Oversize Belt to Crusher Crusher Crusher to Crusher Return Belt Crusher to Crusher Return Belt Screening to Underscreen Belt Underscreen Belt to Storage Short Belt to Stacker Belt Stacker Belt to Storage Pile	0 00014 0 00360 0 00014 0 00014 0 00012 0 00014 0 00014 0 00014 0 00014	lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (5) lb/ton (1) lb/	200 200 180 180 180 180 200 200 200 200	ТРН ТРН ТРН ТРН ТРН ТРН ТРН ТРН ТРН ТРН	200,000 200,000 180,000 180,000 180,000 200,000 200,000 200,000 200,000 200,000	TPY	0 03 0 72 0 03 0 03 0 03 0 03 0 03 0 00 0 03 0 03 1 18	lb/hr lb/hr lb/hr lb/hr lb/hr lb/hr lb/hr lb/hr lb/hr	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	TPY
2-02 2-03 2-04 2-05 2-06 2-07 2-08 2-09 2-10 2-11 2-12	Front End Loader to Hopper hopper to screening Screening Screening to Oversize Belt Oversize Belt to Crusher Crusher Crusher Crusher Return Belt Crusher to Crusher Return Belt Crusher Belt to Underscreen Belt Screening to Underscreen Belt Underscreen Belt to Short Belt Stacker Belt to Storage Pile Portable RAP Crushing Engine (EU002)	0 00014 0 00360 0 00014 0 00014 0 00012 0 00014 0 00014 0 00014 0 00014	b/ton (1) b/ton (5) b/ton (1) b/to	200 200 180 180 180 200 200 200 200 200	ТРН ТРН ТРН ТРН ТРН ТРН ТРН ТРН ТРН ТРН	200,000 200,000 180,000 180,000 180,000 200,000 200,000 200,000 200,000 200,000	TPY	0 03 0 72 0 03 0 03 0 03 0 02 0 03 0 03 0 03 0 0	lb/hr	0 0 0 4 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	TPY
2-02 2-03 2-04 2-05 2-06 2-07 2-08 2-09 2-10 2-11 2-12	Front End Loader to Hopper hopper to screening Screening Screening to Oversize Belt Oversize Belt to Crusher Crusher Crusher to Crusher Return Belt Crusher to Underscreen Belt Screening to Underscreen Belt Underscreen Belt to Short Belt Screening to Underscreen Belt Underscreen Belt to Short Belt Short Belt to Stacker Belt Stacker Belt to Storage Pile Portable RAP Crushing Engine (EU002) Engine Exhaust (9)	0 00014 0 00360 0 00014 0 00014 0 00012 0 00014 0 00014 0 00014 0 00014	lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (1) lb/ton (5) lb/ton (1) lb/	200 200 180 180 180 200 200 200 200 200	ТРН ТРН ТРН ТРН ТРН ТРН ТРН ТРН ТРН ТРН	200,000 200,000 180,000 180,000 180,000 200,000 200,000 200,000 200,000 200,000	TPY	0 03 0 72 0 03 0 03 0 03 0 03 0 03 0 03 0 03 1 18 2 36	lb/hr	0 0 0 4 0 0 0 0 0 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0	TPY
2-02 2-03 2-04 2-05 2-06 2-07 2-08 2-09 2-10 2-11	Front End Loader to Hopper hopper to screening Screening Screening to Oversize Belt Oversize Belt to Crusher Crusher Crusher Crusher Return Belt Crusher to Crusher Return Belt Crusher Belt to Underscreen Belt Screening to Underscreen Belt Underscreen Belt to Short Belt Stacker Belt to Storage Pile Portable RAP Crushing Engine (EU002)	0 00014 0 00360 0 00014 0 00014 0 00012 0 00014 0 00014 0 00014 0 00014	b/ton (1) b/ton (5) b/ton (1) b/to	200 200 180 180 180 200 200 200 200 200	ТРН ТРН ТРН ТРН ТРН ТРН ТРН ТРН ТРН ТРН	200,000 200,000 180,000 180,000 180,000 200,000 200,000 200,000 200,000 200,000	TPY	0 03 0 72 0 03 0 03 0 03 0 03 0 03 0 03 0 03 1 18 2 36	lb/hr	0 0 0 4 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	TPY

- (1) Emission Factor based on AP-42, Table 11 19 2-2 tertiary crushing controlled by water spray
- (2) FYI- totally enclosed drop point with baghouse fan suction
- (3) Emission Factor based on AP-42, Table 11 1-14 Assume V = -0 05 and T = 325F

- (3) Emission Factor based on AP-42, Table 11 1-14 Assume V = -0.05 and T = 325F
 (4) Emission Factor based on EPA's Technical Report Data, Control of Open Fugitive Dust Sources, EPA-450/3-88-008, p. 4-17 Assumes s = 19%, p ≈ 110 days, f = 13.3%
 (5) Emiss Factor 0.00059 (PM10) x 2.1 = 0.0012 lb/ton, AP-42, Table 11.19 2-2
 (6) Based on the assumption that the total pile area of 2 acres and the pile(s) are continuously active for 365 days per year
 (7) Emissions based on the product of the emission factor, total pile area, and days the pile(s) are continuously active
 (8) Conservatively assume PM10 = 0.7 PM Baghouse controlled drum mix (AP-42, 111-3) PM10/PM = 0.023/0.033 Whereas, uncontrolled or less controlled sources will have less wt_fraction of PM10/PM
 (9) AP-42, Table 3.3-1 6955.49 mmbtu/yr based on 50.77 gallyr @ 137 mmbtu/1000gal
- (10) Conservatively assume that twice the expected number of pieces of equipment of a RAP crusher are on site

TABLE SO2 C W Roberts Contracting, Inc Wildwood, Sumter County, Florida

Attachment A. June 2009

Potential Emissions Calculations Counterflow Drum Mix Asphalt Plant

ASPHALT PLANT ONLY

MOFINE FLANT ONLY				 		_
Sulfur Dioxide (SO ₂)						
Emission Point	Emission Factor		Process Rate	 P	otentral Emissic	ns
Drum Mix Plant (EU001)	0 2398 lb SO2/ton	400 ton/hr	500000 tonasph/yr	95 92	lb/hr 59	95
TOTAL SO ₂				 95 92	lb/hr 59	9.95
(1) From 2002 application 1 2 10 ⁶ gal/yr / 500	.000 ton/yr = 2.4 gal/ton asphalt			 		
SO2 per ton asphalt 2.4 gal/ton x 7.08 lb/gal(AF	P42AppA) x 0 01 S x 2 SO2/S = 0 3398 ib SO2/ton asphalt					
AP-42, Table 11 1-7 allows reduction factor of S	O2 by 0 1 lb/ton = 0 3398 - 0 1 = 0 2398 lb SO2/ton asphalt					

RAP CRUSHER AND ASPHALT PLANT
Sulfur Dioxide (SO₂)
Emission Point
Drum Mix Plant (EU001) Emission Factor 0 2398 to SO2/ton Process Rate
300000 tonasph/yr asphalt plant production = 500 000 ton/yr minus 200,000 RAP crusher Potential Emissions 95 92 lb/hr 35 97 400 ton/hr

											Potential Em	issions
	Emission Factor (1) (2)				Capa	city					1	
gine Exhaust (EU 002)	0 29 lb/mmbtu	4 25 mmbtu/hr(3)	0 0310 1000gal/hr	200 tonRAP/hr	0 000155 1000gal/ton	200000 tonRAP/yr	31 02 1000gal/yr	50 77 1000gal/yr	6955 49 mmbtu/yr			
								use higher annual fuel us	age from 2002 application of 6955 49 mmbtu/yr	50 777 TGB		

(2) 157 x S , S = assume Fuel Sulfur Content is 0.5%
(3) see application, conservatively assume twice the largest HP (835 HP) expected for potential emissions

TOTAL SO2

97 15 lb/hr 36 98

Attachment A. June 2009

TABLE NOx
C. W Roberts Contracting, Inc
Wildwood, Sumter County, Florida

Potential Emissions Calculations
Counterflow Drum Mix Asphalt Plant

ASPHALT PLANT ONLY

Nitrogen Oxides (NOx)					
Emission Point	Emission Factor		Process Rate	 Potential Er	nissions
Drum Mix Plant (EU001)	0 055 lb/ton	400 ton/hr	500000 tonasph/yr	22 00 lb/hr	13.8 TPY
TOTAL NOx:				 22 0 lb/hr	13.8 TPY

(1) Emission Factor based on AP-42, Table 11 1-7

PAD CDIISUED AND ASSUALT DI ANT

Emission Point Drum Mix Plant (EU001)	Emission Factor 0 055 lb/ton			400 ton/hr	Process Ra	te				P	otential Emi	· «lons
rum Mix Plant (EU001)	0 055 lb/ton		i	400 toofbr								
				400 torers		300000 tonasph/yr				22 00	lb/hr	8.3
					a	sphalt plant production = 50	0,000 ton/yr minus 200,0	00 RAP crusher				
· · · · · · · · · · · · · · · · · · ·										P	otential Emi	SSIONS
	Emission Factor (1) (2)				Capacity				ŀ		OLUMBIA CAR	
ngine Exhaust (EU 002)	4 41 lb/mmbtu	4 25 mmbtu/hr(3)	0 0310 1000gaVhr	200 tonRAP/hr	0 000155 1000gal/ton	200000 tonRAP/yr	31 02 1000gaVyr	50 77 1000gal/yr	6955 49 mmbtu/yr			
								use higher annual fuel us	age from 2002 application	of 50 777 T	GB	
	4 41 lb/mmbtu	4 25 mmbtu/hr(3)		1					6955 49 mmbtu/yr	18 74	lb/hr	15 34
1) Emission Factor based on AP-42, Table 3 3-1	I, Diesel Fuel Oil (137 mmbtu/1000	ial)										
		•										
see application, conservatively assume twice t	the largest HP (835 HP) expected for	r potential emissions NOTE	2007 or newer engines, per	r NSPS subpart IIII Table	e 1 NOx at 6 9 gr/HP-hr= 2 17	lb/mmbtu						
,,,		•	, ,		- · · · · · · · · · · · · · · · · · · ·							

TABLE CO
C. W Roberts Contracting, Inc
Wildwood, Sumter County, Florida

Attachment A June 2009

Potential Emissions Calculations Counterflow Drum Mix Asphalt Plant

| ASPHALT PLANT ONLY | Carbon Monoxude (CO) | | Carbon Monoxude (CO) | Carbon Monoxude (CO)

RAP CRUSHER AND ASPHALT PLANT Carbon Monoxide (CO) Emission Point Emission Factor 0 13 lb/ton (1) 0 00117998 lb/ton (2) Process Rate Potential Emissions Drum Mix Plant Silo Filling Silo Load Out 400 ton/hr 400 ton/hr 400 ton/hr 300000 ton/yr 500000 ton/yr 500000 ton/yr 52 0 0 5 0 00134924 lb/ton (2) (1) Emission Factor based on AP-42, Table 11 1-7
(2) Emission Factor based on AP-42, Table 11 1-14 Assume V = -0.05 and T = 325F TOTAL CO. lb/hr 20 1 asphalt plant tonnageuel = 500,000 minus RAP crusher Potential Emissions Emission Factor (1) 0 95 lb/mmbtu
 Capacity
 31 02 1000gal/tr
 50.77 1000gal/yr
 6955 49 mmbtu/yr
 4 25 mmbtu/hr(3) 0 0310 1000gal/hr 200 tonRAP/hr Engine Exhaust (EU 002) * use higher annual fuel usage from 2002 application of \$0.777 TGB 6955 49 mmbtu/yr 4 04 | lb/hr 3 30 (3) see application, conservatively assume twice the largest HP (835 HP) expected for potential emissions TOTAL CO 57 05 lb/hr 23.44

TABLE VOC C W Roberts Contracting, inc Wildwood, Sumter County, Florida Attachment A June 2009

Potential Emissions Calculations Counterflow Drum Mix Asphalt Plant

ASPHALT PLANT ONLY

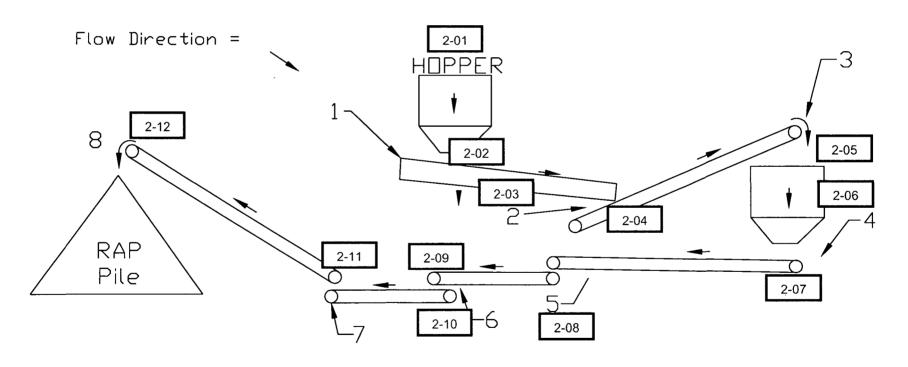
Volatile Organic Compounds (VOC)				
Emission Point	Emission Factor		Process Rate	Potential Emissions
Drum Mix Plant (EU001)	0 032 lb/ton (1)	400 ton/hr	500000 ton/yr	12 80 lb/hr 8 0 TPY
TOTAL NOx				 12.8 lb/hr 8.0 TPY

ATTACHMENT B

General Process Diagram for RAP Crusher

DEP Form No. 62-210.900(4)

Emission Points	Percent of Thruput
1) hopper to screen	100
2) screen to conveyor	90
3) oversize belt conveyor to crusher	90
4) crusher to conveyor	90
5) conveyor to underscreen conveyor	90
6) underscreen belt to short belt conv	eyor 100
7) short belt conveyor to stacker belt	conveyor 100
8) stacker belt conveyor to pile	100



C.W. ROBERTS CONTRACTING, INC.

RAP CRUSHER

PLANT #7

HILLSBOROUGH COUNTY

RAP CRUSHER SYSTEM FLOW DIAGRAM



ATTACHMENT 2

SPECIFIC CONDITION NO. 39, OF OPERATION PERMIT 7775175-002-AO MONTHLY DATA: JUNE-DECEMBER, 2008

	dailty	asphalt	12-month	dally	monthly asphalt	12-month	daily average	incoming fuel loads	monthly asphalt	12-month	daily RAP crush	monthly RAP crush	12-month RAP crush	RAP crush	monthly RAP crush	12-month RAP crush	daily RAP crush	monthly RAP crush	12-month RAP crush
date	1	production			operation		1[1	fuel usage		production	production	production	operation	operation	operation	fuel usage	fuel usage	fuel usage
	tons	tons	tons	hours	hours	hours	ton/hr	gallons	tons	tons	tons	tons	tons	hours	hours	hours	gallons	tons	tons
01470000		27190	97799		400.03	*****							10005					707 5	707.5
6/1/2008 6/2/2008 6/3/2008	1504 1911	27150	51739	6 68 8 49	125 27	390240	225	4939	45309	182608	0	10885	10885	0	82	Ů		.707 3	707 5
6/4/2008 6/5/2008	1540 1446			6 84 6 43			225 225 225	5383			0			0					
6/6/2008 6/7/2008	6			0 04			150				0			0					
6/8/2008 6/9/2008	539			3 37			160	3741			0			0					
6/10/2008 6/11/2008	1520 2940			6 76 13 07			225 225	4911			0			0			<u> </u>		
6/12/2008 6/13/2008	1589 1080			7 06 4 8			225 225	5508			831			8			54		
6/14/2008 6/15/2008 6/16/2008	937			4 16			225				0 0 631			0			41		
6/17/2008 6/18/2008	1745	==		7 76			225	4888			838			8 12			54 5 76 5		
6/19/2008 6/20/2008	1565 696	==		6 96 4 35			225 160	4984			1523 500			15			99 32 5		
6/21/2008 6/22/2008											0			0					
6/23/2008 6/24/2008	1250 2218			5 56 9 86			225	4845			2685 1285			13			83 5		
6/25/2008 6/26/2008 6/27/2008	639 1606 571			3 98 7 14 3 57			161 225 160	6110			0 162 0			0 2 0			10 5		
6/28/2008 6/29/2008	3/1			3 37		====	100				0			0					
6/30/2008						===	H			=	1254			13			815		
7/1/2008 7/2/2008		21343	119142		97 23	509382			39372	221980	1231	9300	20185	12 0	93	94	80	604 5	1312
7/3/2008 7/4/2008							曰				1692			17			110		
7/5/2008 7/6/2008	403			2 = 2			100	4000			0			0			20		
7/7/2008 7/8/2008 7/9/2008	403 836 1476			2 52 3 72 6 56			180 225 225	4898			308 1477 1723			15 17			96 112		
7/10/2008 7/11/2008	1399			6 22 0 28		= =	225 161	5951			0 1162			12	<u> </u>		75.5		
7/12/2008 7/13/2008		==				=				= =	0			0					
7/14/2008 7/15/2008	913 1570			4 06 6 98			225 225	5986			862 0			9			56		
7/16/2008 7/17/2008 7/18/2008	279 291	==		3 94 1 74 1 82			225 160 160				0			0					
7/19/2008 7/19/2008 7/20/2008	291			1 62			160				0			0					
7/21/2008 7/22/2008	9 285			0.05			180	5633			-			0					
7/23/2008 7/24/2008	1933 1608			8 59 7 15			225 225 225	<u> </u>			848 C			8			55		
7/25/2008 7/26/2008	1175			5 22			225	4944			0			0					
7/27/2008 7/28/2008	1935			8.6			225				0			0	<u> </u>				
7/29/2008 7/30/2008 7/31/2008	2067 2597 1635			9 19 11 54 7 27			225 225 225	5990 5970			0			0					
8/1/2008	98	21622	140764	0.61	99 16	650146	161	5991	42489	264469	0	- 0	20185	0	0	175			1312
8/2/2008 8/3/2008											0			0					
8/4/2008 8/5/2008	1744 2225			7 75 9 89			225 225	6187			0			0					
8/6/2008 8/7/2008 8/8/2008	1772			10 38 7 88 2 41			225 225	5959		$\sqsubseteq \exists$	0			0					
8/9/2008 8/10/2008	386			241			160			=	0			0					
8/11/2008 8/12/2008	2614 2039			11 62 9 06			225 225	5966			-			0					
8/13/2008 8/14/2008	547 6			3 42 0 04			160 150	5396			0			0					
8/15/2008 8/16/2008											0			0					
8/17/2008 8/18/2008 8/19/2008	626			3 91			160				0			- 8					
8/20/2008 8/21/2008							1				0			- 0					
8/22/2008 8/23/2008											0	-		0					
8/24/2008 8/25/2008	1787			7 07			250				0			0					
8/26/2008 8/27/2008	1850 1342			8 22 5 96			225 225	5999		圙	0			0					
8/28/2008 8/29/2008 8/30/2008	1800 470			8 2 94			225 160	6991		囯	0			0					
8/31/2008							=				0			0					
9/1/2008 9/2/2008	0 1182	20874	152252	5 25	100 99	718 15	225	4987	39755	283713	0	0	20185	0	0	175	0	0	1312
9/3/2008 9/4/2008	1248 582 135			5 55 3 64	-		160	-			0			0			0		
9/5/2008 9/6/2008	0			0.84			161	5971			0			0			0		
9/7/2008 9/8/2008	1035			4 6			225				0			0			0		
9/9/2008 9/10/2008 9/11/2008	1912 1773 971			8 5 7 88 4 32			225 225 225	5982			0			0			0		
9/12/2008 9/13/2008	786 0			491		===	160				0			0			0	-	
9/14/2008 9/15/2008	505			3 16			160	5995		=	0			0			0		
9/16/2008 9/17/2008	1123 696			4 99 4 35 3 75			225				0			0			0		
9/18/2008	843 499			3 12			160 225 160	4991			0			0			0		
9/20/2008 9/21/2008 9/22/2008	0			0							0			0			0		
9/23/2008	1497			4 51 6 65			160 225				0			0			0		
9/24/2008 9/25/2008 9/26/2008	1283 1718 84			5 7 7 64 0 53		===	225 225 158	5931	.		0			0			0	<u> </u>	
9/27/2008 9/28/2008	- 8			000		$= \pm$					0			0			0		
9/29/2008 9/30/2008	538 1742			3 36 7 74			160 225	5898			0			0			0		
														L	L		Ö		