

TEST REPORT
on
EXHAUST EMISSIONS
from a
COOPER BESSEMER GMVR 12 COMPRESSOR ENGINE
at
**FLORIDA GAS TRANSMISSION'S
COMPRESSOR STATION NO. 13**
CARYVILLE, WASHINGTON COUNTY, FLORIDA

Prepared For
FLORIDA GAS TRANSMISSION COMPANY
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Prepared by



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INTRODUCTION

One Cooper Bessemer GMVR 12 compressor engine was tested to determine the quantity of emissions released into the atmosphere. The tests were conducted on March 18, 1992 at Compressor Station No. 13 located near Caryville, in Washington County, Florida. This compressor station is owned and operated by Florida Gas Transmission Company (an affiliate of Enron).

The tests were conducted to determine the unit's compliance status with regard to the Florida Department of Environmental Regulation's Permit No. AC 67-189220.

Quantities of nitrogen oxides (NO_x), carbon monoxide (CO), nonmethane hydrocarbon emissions (VOC), and other combustion products were determined in the exhaust stack of the engine. The tests followed the procedures set forth in the Code of Federal Regulations, Title 40, Part 60, Appendix A, Methods 1, 2, 3, 3a, 4, 7e, 9, 10, 18, 19, 25 and 25a, ASTM D-3246, and the American Gas Association's Carbon Balance Method*. All field testing was conducted by Cubix Corporation of Austin, Texas. The laboratory analyses for VOC concentrations and total sulfur in the fuel were conducted by Clean Air Engineering of Palatine, Illinois and Southern Petroleum Labs of Houston, Texas, respectively.

This test report has been reviewed and approved for submittal to the FDER by the following representatives:

*NOTE: Additional test methods (3a, 18, 25a, 19 and carbon balance) were done for comparison purposes. Florida Gas intends to formally request that Methods 3 and 25 be replaced by Methods 3a and 25a.



Florida Gas Transmission Co.



Cubix Corporation

Table 1
Background Data

<u>Source Owner/Operator:</u>	Florida Gas Transmission Co. 601 South Lake Destiny Drive Maitland, Florida 32751 (407) 875-5816 TEL (407) 875-5896 FAX Attn: Allan Weatherford
<u>Testing Organization</u>	Cubix Corporation 9225 Lockhart Hwy Austin, Texas 78747 (512) 243-0202 TEL (512) 243-0222 FAX Attn: Lowell Faulkner
<u>Test Participants:</u>	Florida Gas Transmission Co. Allan Weatherford Jerry Thomas Fred Griffin Cooper Bessemer Carl McCluney Cubix Corporation Lowell Faulkner Norman Franco Tony Sacre
<u>Test Date:</u>	March 18, 1992
<u>Location:</u>	near Caryville in Washington County, Florida
<u>Process Description:</u>	Cooper Bessemer compressor engine
<u>Sampling Points:</u>	Exhaust stack of compressor engine (See Appendix A)
<u>Regulatory Application:</u>	Florida Department of Environmental Regulation Permit No. AC 67-189220

Required Test Methods:

EPA Method 1 for traverse point layout
EPA Method 2 for stack gas velocity
EPA Method 3 for O₂ and CO₂
concentrations
EPA Method 4 for moisture content
EPA Method 7e for NO_x concentrations
EPA Method 9 for opacity observations
EPA Method 10 for CO concentrations
EPA Method 25 for VOC concentration
ASTM D-3246 for indirect measurement
of SO₂ emissions

Alternate Test Methods:
(conducted for
comparison purposes)

EPA Method 3a for CO₂ and O₂
concentrations
Stoichiometric calculation of moisture
content
EPA Method 18 for VOC portion of
THC concentration
EPA Method 19 for calculation of stack
flow rate
EPA Method 25a for THC concentration
AGA Carbon Balance Method for stack
flow rate calculation

SUMMARY OF RESULTS

One Cooper Bessemer GMVR 12 compressor engine was tested to determine the quantity of emissions vented to the atmosphere. The emission measurements reported herein result from tests conducted on March 18, 1992 at Compressor Station No. 13 located near Caryville, in Washington County, Florida. The purpose of these tests was to determine the compliance status of this engine with regard to the FDER permit.

The permit required that tests be conducted for NO_x, O₂, CO₂, CO, nonmethane hydrocarbons (i.e. VOC), SO₂, and opacity. These parameters were measured throughout three 1-hour test runs on this engine while operating at full load and full speed.

The results from these three test runs are presented in Table 2. This table includes the operating data and ambient conditions for each test run. The measured concentrations of NO_x, CO, O₂, CO₂, VOC, and the stack flow rates are presented in the same units and using the same test methods listed in the permit. The calculated mass emission rates of NO_x, CO, and VOC are presented in terms of lbs/hr, TPY, and g/hp-hr for comparison with the permit limits.

The sulfur content of the fuel provided an indirect measurement of SO₂ emissions. The SO₂ emission rate is calculated from the total sulfur in the fuel and the estimated fuel flow as based on the Florida Gas provided horsepower.

The average emissions over the three test runs for NO_x were found to be 1.56 lbs/hr, 6.84 tons/yr, and 0.27 g/hp-hr. By comparison, permit limits are 10.6 lbs/hr, 46.3 tons/yr, and 2.0 g/hp-hr. CO emissions averaged 7.79 lbs/hr, 34.1 tons/yr, and 1.33 g/hp-hr and are limited by the permit to 11.1 lbs/hr, 48.7 tons/yr, and 2.1 g/hp-hr. The tons/yr emission rates are based on 8760 hrs/year operation of the engine.

The total sulfur content of the fuel was determined via laboratory analysis by Southern Petroleum Labs of Houston, Texas. The result of that analysis is contained in Appendix H and show that the fuel contained less than 0.059 grains/100 DSCF. The permit limits the sulfur content of the fuel to

10 grains/100 DSCF. The mass emission rate of SO₂ presented in Table 2 was calculated from the estimated fuel flow to the engine assuming that all sulfur in the fuel was oxidized to SO₂. The SO₂ emission rate based on this calculation averaged <0.0016 lbs/hr or <0.0069 tons/yr. The permit limits for SO₂ mass emissions are 0.46 lbs/hr and 2.0 tons/yr.

Nonmethane hydrocarbon (i.e. VOC) concentrations were measured as required by the permit using EPA Method 25. Table 2 contains the results of those measurements. The average VOC emissions using Method 25 were 7.26 lbs/hr, 31.8 tons/yr, and 1.24 g/hp-hr. The permit limits nonmethane hydrocarbon emissions to 2.6 lbs/hr, 11.6 tons/yr, and 0.5 g/hp-hr.

It is Cubix's belief that the applicability of using EPA Method 25 on this type of source is questionable. Method 25 results are affected by CO₂ and moisture interferents, both of which are present in percent levels in engine exhaust. These interferences would be expected to cause a high bias of the VOC concentration measurements. Even under ideal circumstances (i.e. measurements made from a matrix of air containing little or no CO₂ or moisture), the minimum detection limit of this method is 50 ppmv as compared to a minimum detection limit of <1.0 ppmv using other EPA test methods. For this reason, Cubix chose to also conduct VOC testing on this source using alternate, more appropriate methods.

Appendix I contains the results of these engine tests using alternate test methods. The alternate methods provided for a continuous measurement of total hydrocarbon concentrations (THC) using EPA Method 25a. The nonmethane portion of the THC was measured periodically during each test run using an on-site gas chromatograph as per EPA Method 18.

Examination of the data in Appendix I shows that the VOC emissions using the alternate methods averaged 1.91 lbs/hr (5.43 tons/yr and 0.33 g/hp-hr). When compared with the data obtained from Method 25, one can see that the CO₂ and moisture interferents may have biased the VOC concentrations high. In addition, the alternate methods are much less labor intensive, which eliminates a lot of the possibility of human error from the field or lab personnel.

Other alternate methods test results presented in Appendix I include the use of EPA Method 3a for O₂ and CO₂ concentrations rather than the Orsat procedure of EPA Method 3. Since turbulent, pulsating, engine exhaust can sometimes produce questionable flow rate results using a pitot tube, the exhaust flow rates were calculated stoichiometrically using two

methods: (1) EPA Method 19 F-factors and (2) American Gas Association's Carbon Balance Method. Appendix I contains data that compares the flow rate results using these methods with those using the pitot tube traverse techniques of EPA Methods 1-4. The moisture content was also calculated stoichiometrically and compared with that obtained using EPA Method 4.

Appendix I shows that the instrumental techniques of EPA Method 3a provide more precision in measuring O₂ and CO₂ concentrations than the Orsat procedures of Method 3. When the proper analyzer range is used, EPA Method 3a provides a precision of tenfold that of EPA Method 3, even under the best of circumstances (i.e. no human error in performing Orsat). In addition, the *Quality Assurance* section of this report shows that EPA Method 3a results can be directly traced to various QA procedures including certified calibration gases and instrument linearity and interference tests. EPA Method 3 provides for no quality assurance procedures to ensure the accuracy of the results.

Data showing the use of stoichiometric calculations for determination of stack flow rate (i.e. F-factors and carbon balance) as well as for the stack moisture content included in Appendix I demonstrates that alternate methods are in agreement with the pitot tube traverse technique. During all three test runs on this engine, the moisture content obtained from stoichiometric calculations showed agreement within 5% of that obtained using EPA Method 4. The flow rate determination using F-factors agreed with the pitot tube measurements within 15%, averaged over the three test runs, and the carbon balance provided agreement within 10%.

Cubix's purpose in performing the additional testing on this unit in order to provide the data included in Appendix I is threefold:

(1) The unofficial VOC data provides alternate results to consider with regard to the compliance status of the unit. As stated earlier, Cubix believes that the data obtained from the alternate methods is more accurate than that obtained from the permit required test method.

(2) It is hoped that the data included in Appendix I can be used to allow for alternate test methods to be used on future emission tests on similar sources.

(3) The stoichiometric flow rate data included in Appendix I helps to verify the reasonableness of the results obtained from the pitot tube measurements of the exhaust flow.

Examples of any calculations necessary for presentation of the results of this section of the report or the additional data contained in Appendix I are available in Appendix B of this report. Field data sheets and chain of

custody records is presented in Appendix A as is the Method 25 laboratory analysis results. The strip chart records on which the instrumental analyses were recorded are provided in Appendix E and the chromatograms used for the Method 18 analyses can be found in Appendix F.

Opacity observation results and the certification for the technician performing the visible emission readings are contained in Appendix G. The permit stipulated that visible emissions shall not exceed 10%. No opacity was observed throughout the three 1-hour tests.

TABLE 2 SUMMARY OF RESULTS

Operator/ Plant Location Source Technicians	Florida Gas Carryville Compressor Station Washington County, Florida Cooper Bessemer Compressor Engine LF,NF,TS
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Test Run No.	C-1	C-2	C-3
Date	3/18/92	3/18/92	3/18/92
Start Time	11:08	12:22	13:30
Stop Time	12:08	13:22	14:30
Engine/Compressor Operation			
Engine Speed (rpm)	330	330	330
Ignition Timing (°BTDC)	4	4	4
Air Manifold Pressure (psig)	13.2	12.9	13.4
Air Manifold Temperature (°F)	105	104	104
Fuel Manifold Pressure (psig)	38.5	39	38.5
Estimated Fuel Flow (SCFH)	18820	18623	18680
Pre Combustion Chamber Pressure (psig)	unavailable	38	39
Loading Step (pockets open out of 16 total)	14	14	14
Suction Pressure (psig)	702	700	700
Suction Temperature (°F)	65	65	65
Discharge Pressure (psig)	908	907	904
Discharge Temperature (°F)	101	101	100
Engine Load (BHP)	2650	2660	2679
Torque (%)	98.5	98.6	99.4
Turbo Exhaust Temperature (°F)	380/484	unavailable	381/465
Ambient Conditions			
Atmospheric Pressure (in. Hg)	29.98	29.95	29.86
Temperature (°F) : Dry bulb	66	71	69
Wet bulb	62	65	65
Humidity (lb/lb air)	0.0107	0.0116	0.0121
Measured Emissions			
NOx (ppmv)	22.4	24.0	23.4
CO (ppmv)	190	188	194
O2 (%)	15.6	15.6	15.6
CO2 (%)	3.05	3.16	3.13
O2 via EPA Method 3 (vol %)	16.0	16.0	16.0
CO2 via EPA Method 3 (vol %)	3.0	3.0	3.0
VOC via EPA Method 25 (ppmv)	292	372	267
SO2 in fuel (grains/100 DSCF)	<0.059	<0.059	<0.059
Stack Volumetric Flow Rates			
via Pitot Tube (SCFH, dry)	5.62E+05	5.71E+05	5.53E+05
Calculated Emission Rates (via pitot tube)			
NOx (lbs/hr)	1.50	1.64	1.55
CO (lbs/hr)	7.76	7.80	7.80
VOC (lbs/hr)	6.82	8.83	6.13
SO2 (lbs/hr)	<0.0016	<0.0016	<0.0016
NOx (tons/yr)	6.59	7.17	6.77
CO (tons/yr)	34.0	34.2	34.2
VOC (tons/yr)	29.9	38.7	26.8
SO2 (tons/yr)	<0.0069	<0.0069	<0.0069
NOx (g/hp-hr)	0.26	0.28	0.26
CO (g/hp-hr)	1.33	1.33	1.32
VOC (g/hp-hr)	1.17	1.51	1.04

PROCESS DESCRIPTION

Florida Gas Transmission Co. owns and operates Compressor Station No. 13 located near Caryville, Florida. This plant uses engines to compress natural gas to allow for transportation in the main pipeline system. This compressor station is a part of a system developed by Florida Gas Transmission Company to allow the transport of natural gas from reserves in Texas to the Florida market.

The engine tested is a Cooper Bessemer GMVR 12 compressor engine bearing the serial number 48488. The engine is rated at 2700 BHP. It is a lean burn, high air/fuel ratio engine including a precombustion chamber on each cylinder, main chamber mixture regulation, and a variable timing spark control responsive to speed, torque, and air temperature.

The engine emissions are vented to the atmosphere through a 23.0" ID exhaust pipe at approximately 45 feet above grade. Two sample ports were installed in a straight horizontal section of the exhaust pipe between the engine and the silencer. The ports met EPA Method 1 criteria with regard to location. A field diagram of the sampling location can be found in Appendix A.

ANALYTICAL TECHNIQUE

The sampling and analysis procedures used during these tests conform in principle with the methods outlined in the Code of Federal Regulations, Title 40, Part 60, Appendix A, Methods 1, 2, 3, 3a, 4, 7e, 9, 10, 18, 19, 25, and 25a, ASTM D-3246, and AGA's carbon balance method for flow rate measurement. Table 3 provides a description of the analyzers used for the instrumental portion of the tests.

Figure 1 depicts the sample system used for the tests. A stainless steel probe was inserted into the sample port of the stack. The gas sample was continuously pulled through the probe and transported via 3/8 inch heat-traced Teflon® tubing to the mobile laboratory located at ground level. To prevent the possibility of condensation of heavier hydrocarbons, the sample was then delivered to the THC analyzer and gas chromatograph portion of the sample manifold via a stainless steel/Teflon® diaphragm pump through more heat-traced sample line (i.e. wet sample). The remaining sample then passed through a stainless steel minimum-contact condenser designed to dry it. The dry sample returned to the sample manifold. From the manifold, the sample was partitioned to the NO_x, CO, O₂, and CO₂ analyzers through glass and stainless steel rotameters that controlled the flow rate of the sample.

Figure 1 shows that the sample system was also equipped with a separate path through which a calibration gas could be delivered to the probe and back through the entire sampling system. This allowed for convenient performance of system bias checks as required by the testing methods.

All instruments were housed in an air conditioned trailer-mounted mobile laboratory. Gaseous calibration standards were provided in aluminum cylinders with the concentrations certified by the vendor. EPA Protocol No. 1 was used to determine the cylinder concentrations where applicable (i.e. NO_x calibration gases).

All data from the continuous monitoring instruments were recorded on two synchronized 3-pen strip chart recorders (Soltec Model 1243). These recorders were operated at a chart speed of 30 centimeters/hour, recording over a 25-centimeter width. Strip chart records can be found in Appendix E of this report.

EPA Method 1 was used to determine the velocity traverse point locations. The stack diagram of Appendix A shows that the sample ports did meet the location criteria set forth by the method. The sample ports were located approximately 4 diameters downstream and 3 diameters upstream of the nearest flow disturbances.

EPA Method 2 was used to measure the stack gas velocity. A pitot tube and inclined manometer were used to measure the head pressure at each of sixteen traverse points. The stack temperature was determined with a K-type thermocouple and digital thermometer. Cubix checked for cyclonic flow during the first test run and found that none existed.

The stack gas analyses for CO₂ and O₂ concentrations were performed in accordance with procedures set forth in EPA Method 3. An Orsat device was used on a bag sample collected throughout each test run. Instrumental analyses (NDIR) as per EPA Method 3a were also used for O₂ and CO₂ concentrations due to the greater accuracy and precision provided by the instruments. The CO₂ analyzer was based on the principle of infrared absorption; and, the O₂ analyzer operated on a paramagnetic cell. The data presented in *Summary of Results* contains the O₂ and CO₂ concentrations obtained from EPA Method 3. Appendix I makes use of the data obtained from EPA Method 3a.

EPA Method 4 was used to measure the moisture content of the stack during each test run. An impinger train was used in conjunction with a calibrated dry gas meter. The sample used for the moisture determination was taken from the heat traced-line upstream of the condenser (see *Figure 1*). The moisture content was also estimated stoichiometrically using the combustion moisture, excess air dilution, and ambient humidity in the combustion air. The velocity template in Appendix I shows that the agreement was greater than 90% between stack moisture measurement methods. All calculations involved in the *Summary of Results* make use of the moisture measurements obtained from EPA Method 4.

Means, in addition to EPA Methods 1-4, were also employed to obtain the stack gas flow rate. The F-factor calculations of EPA Method 19 provided results that were approximately 15% higher than those obtained by the pitot tube measurement. AGA's carbon balance technique yielded results approximately 5% higher than those of EPA Methods 1-4. Both of these methods use stoichiometric relationships based on the estimated fuel flow, fuel composition, and excess air concentration for

calculation of the stack flow rates. The *Summary of Results* uses the pitot tube values in all calculations to be consistent with the permit provisions. However, the alternate methods provided for a check of the pitot tube traverse results.

EPA Method 7e was used to determine concentrations of NO_x. A chemiluminescence cell analyzer was used. The NO_x mass emission rates were calculated as if all the NO_x were in the form of NO₂. This approach corresponds to EPA's convention. However, it tends to overestimate the actual stack NO_x mass emission rates, since the majority of the NO_x is in the form of NO which is less dense (i.e. lbs of emissions per ppmv concentration) than the NO₂ form of NO_x. This gives a worst case scenario of NO_x emissions.

Opacity was determined via EPA Method 9. A one-hour opacity test run was performed concurrently with each gaseous compliance test run. The observer was certified with Texas Air Control Board. Appendix G provides the observer's field data sheets as well as Method 9 certification documentation.

CO emission concentrations were quantified in accordance with procedures set forth in EPA Method 10. A continuous nondispersive infrared (NDIR) analyzer was used for this purpose. This analyzer was equipped with a gas correlation filter which also removes any interference from CO₂, or other combustion products.

The non-methane portion of the hydrocarbon emissions (i.e. VOC) were determined using EPA Method 25 as required by the permit. Clean Air Engineering of Palatine, Illinois provided the sample system apparatus for Cubix's sample collection. A Clean Air Engineering Model 2610 instrument was used for the sample collection.

A gaseous sample was pulled under a vacuum through a heated probe and filter to a trap/tank assembly. The trap was immersed in dry ice to remove moisture and heavier hydrocarbons. The remaining sample was then collected in the tank. The tank started with a vacuum of approximately 30 in. Hg and the sample rate was set such that the vacuum was nearly depleted at the end of each one-hour test run. Each one-hour test run coincided with the other gaseous analyses. The field data sheets involved with the sample collection of this measurement are included in Appendix A. Following sample collection, the tanks and traps were packed in dry ice and shipped to Clean Air Engineering where the laboratory analyses for nonmethane hydrocarbon concentrations were performed.

The data presented in *Summary of Results* reflects the VOC measurements taken using this technique.

VOC concentrations were also quantified during each test run using EPA Methods 25a and 18. Cubix feels that these test methods provide more accurate results on this type of source than does Method 25. The unofficial data contained in Appendix I summarizes the results obtained using these alternate methods.

Total hydrocarbon concentrations were determined continuously throughout each test run using an flame ionization detector (FID). This instrument was calibrated before and after each test run using methane standards of a known concentration. Therefore, the response of this instrument is based on methane equivalents.

During each test run, a minimum of two shots were taken on a gas chromatograph as per the procedures of EPA Method 18. The chromatograms contained in Appendix F show that the methane concentration of the THC was separated on the unit to allow for the determination of the VOC portion of the THC. A Hewlett Packard 5890 gas chromatograph equipped with a flame ionization detector and a 1cc sample loop was operated with a temperature program of 40°C for 1 min. and an increase of 15°C per minute until 150°C was reached. The Chrompack PoraPlot Q capillary column head pressure was maintained at 8 psi. The hydrogen and air flows to the detector were maintained at 10 psi and 20 psi respectively. This instrument was calibrated on methane standards before and after each test run.

One fuel sample was taken at this compressor station and analyzed via ASTM D-3246 to determine the total sulfur content of the fuel. By assuming that all of the sulfur in the fuel was oxidized to SO₂, the SO₂ mass emission rate can be calculated from the fuel flow to the engine. The fuel flow to the engine was estimated based on the horsepower value provided by Florida Gas, the heating value of the fuel, and an assumed heat efficiency (i.e. BTU/hp-hr) for an engine of this type. The fuel analysis was conducted by Southern Petroleum Labs of Houston, Texas and a copy of that report is contained in Appendix H.

Cubix personnel collected ambient absolute pressure, temperature and humidity data. A sling psychrometer was used to determine temperature and humidity conditions. An aircraft-type aneroid barometer (altimeter) was used to measure absolute atmospheric pressure.

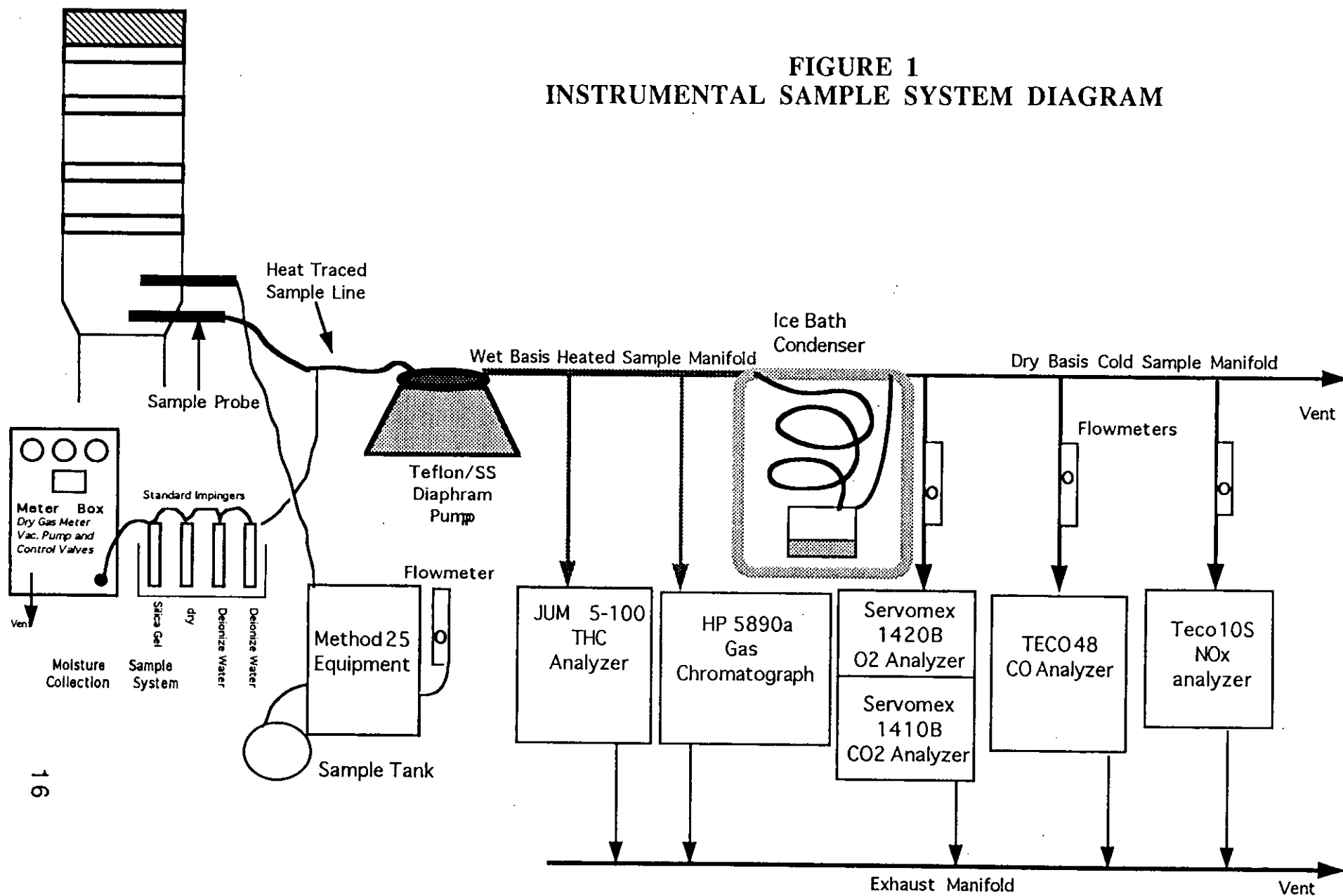
During the tests, the engine and compressor operational data was collected by Florida Gas personnel and is presented in Appendix A. Key operational data collected include compressor discharge pressures, compressor suction pressures, engine manifold pressure, engine speed, timing, and horsepower. Florida Gas also provided a recent fuel composition analysis to allow for the calculation of the heating values and F-factors.

TABLE 3
ANALYTICAL INSTRUMENTATION

<u>Parameter</u>	<u>Model and Manufacturer</u>	<u>Common Use Ranges</u>	<u>Sensitivity</u>	<u>Response Time (sec.)</u>	<u>Detection Principle</u>
NO _x	TECO 10S	0-10 ppm 0-100 ppm 0-200 ppm 0-500 ppm 0-1,000 ppm 0-5,000 ppm	0.1ppm	1.7	Thermal reduction of NO ₂ to NO. Chemiluminescence of reaction of NO with O ₃ . Detection by PMT. Inherently linear for listed ranges.
CO	TECO 48	0-10 ppm 0-20 ppm 0-50 ppm 0-100 ppm 0-200 ppm 0-500 ppm 0-1000 ppm	0.1ppm	10	Infrared absorption, gas filter correlation detector, micro-processor based linearization.
CO ₂	Servomex 1410 B	0-4% 0-20%	0.02%	30	Infrared absorption, analog linearization.
O ₂	Servomex 1420 B	0-10% 0-25 %	0.1%	15	Paramagnetic cell, inherently linear.
THC	JUM Model 5-100	0-10, 0-100, 0-1000, 0-10000 0-100000 ppm	0.2 ppm	5.0	Flame ionization of hydrocarbons inherently linear over 2 orders of magnitude.
VOC	HP 5890A	0-10, 0-100 ppm	0.5 ppm	na	Flame ionization of hydrocarbons inherently linear over 2 orders of magnitude.

NOTE: Higher ranges available by sample dilution.
Other ranges available via signal attenuation.

**FIGURE 1
INSTRUMENTAL SAMPLE SYSTEM DIAGRAM**



QUALITY ASSURANCE ACTIVITIES

A number of quality assurance activities were undertaken before, during, and after this testing project. This section of the report combined with the documentation in Appendices C and D describe each of those activities.

Each instrument's response was checked and adjusted in the field prior to the collection of data via multi-point calibration. The instrument's linearity was checked by first adjusting the it's zero and span responses to zero (nitrogen) and an upscale calibration gas in the range of the expected concentrations. The instrument response was then challenged with other calibration gases of known concentration and accepted as being linear if the response of the other calibration gases agreed within ± 2 percent of range of the predicted values. (The response of the infrared absorption type CO and CO₂ analyzers is electronically linearized.). The strip chart excerpts that present the results of the multi-point linearity test are provided in Appendix C.

Before and after each test run, the analyzers were checked for zero and span drift. This allowed each test run to be bracketed by calibrations and documents the precision of the data just collected. The criterion for acceptable data is that the instrument drift is no more than 2 percent of the full scale response. The quality assurance worksheets in Appendix E summarize all multipoint calibration checks and zero to span checks performed during the tests. These worksheets (as prepared from the strip chart records of Appendix E) show that no drifts in excess of 2 percent existed.

Interference response tests on the instruments were conducted by the instrument vendors and Cubix Corporation on the NO_x, CO, CO₂, and O₂ analyzers. The sum of the interference responses for H₂O, CO, SO₂, CO₂ and O₂ (as appropriate for each analyzer) are less than 2 percent of the applicable full scale span value. The instruments used for the tests meet the performance specifications for EPA Methods 3a, 7e, and 10. The results of the interference tests are available in Appendix C of this report.

The residence time of the sampling and measurement system was

estimated using the pump flow rate and the sampling system volume. The pump's rated flow is 0.8 SCFM at 5 psig. The sampling system volume is 0.13 scf. Therefore, the sample residence time is approximately 10 seconds.

The NO_x and O₂ sampling and analysis system was checked for response time per the procedures outlined in EPA's Method 20. The average NO_x analyzer's response times were 0.61 minutes upscale and 0.65 minutes downscale. The O₂ analyzer's response times were 0.76 minutes (46 seconds) upscale and 0.88 minutes (53 seconds) downscale. The results of these response time tests are contained in Appendix C.

The sampling systems were leak checked by demonstrating that a vacuum greater than 10" Hg (21 in. Hg actual) could be held for at least 1 minute with a decline of less than 1" Hg. A leak test was conducted after the sample system was set up and before the system was dismantled (i.e. after testing was completed). This test was conducted to ensure that ambient air had not diluted the sample. Any leakage detected prior to the tests was repaired and another leak check conducted before testing commenced. No leaks were found during the post test leak checks.

The moisture train and Method 25 sample systems were leak checked independently of the gaseous sample system before and after each individual test run. These leak checks were performed in accordance with EPA Methods 4 and 25 to ensure that the sample was not diluted by ambient air. No leaks were detected.

The absence of leaks in the sampling system was also verified by a system bias check. The sampling system's integrity was tested by comparing the responses of the NO_x analyzer to a calibration gas introduced via two paths. The first path was into the analyzer via the zero/span calibration manifold. The second path was to introduce a calibration gas into the sample system at the sample probe. Any difference in the instrument responses by these two methods was attributed to sampling system bias or leakage. NO_x was used for this bias check because it is the most reactive of the compounds measured. The bias check was also conducted using methane standards on the THC analyzer. The criteria for acceptance is agreement within 2% of the full scale range of the analyzer. Examination of the strip chart excerpts and Instrumental Analysis Quality Assurance Data worksheet in Appendix C show that the analyzer response via both sample paths agreed within 2% in all cases.

The efficiency of the NO₂ to NO converter in the NO_x analyzer was checked by having the analyzer sample a mixture of NO in N₂ standard gas and zero air from a Tedlar® bag. When this bag is mixed and exposed to sunlight, the NO is oxidized to NO₂ over approximately a 30-minute period. If the NO_x instrument's converter is 100% efficient, then the NO_x response does not decrease as the NO in the bag is converted to NO₂. The criterion for acceptability is a demonstrated NO_x converter efficiency greater than 90%. The strip chart excerpts that demonstrate the converter efficiency test are available in Appendix C. The above mentioned quality assurance worksheet of Appendix C also summarizes the results of the converter efficiency test.

The control gases used to calibrate the instruments were analyzed and certified by the compressed gas vendors to $\pm 1\%$ accuracy for NO_x and O₂, and to $\pm 2\%$ accuracy for the remaining gases. EPA Protocol No. 1 was used, where applicable (i.e. NO_x gases), to assign the concentration values traceable to the National Bureau of Standards, Standard Reference Materials (SRM's). The gas calibration sheets as prepared by the vendor are contained in Appendix D.

The pitot tube tips used during the testing were visually inspected to ensure that they met the criteria of EPA Method 2. The pitot tubes were also wind tunnel tested and the results of those tests are contained in Appendix D. The pitot tube lines were leak checked in the field each time connection to the manometer was made in accordance with EPA Method 2 guidelines.

The dry gas meter used for the moisture train was calibrated prior to testing in accordance with EPA Method 4. A standard dry gas meter traceable to NIST was used for this calibration. Calibration certification documentation of the dry gas meter can be found in Appendix D.

Appendix D also contains calibration data on the altimeter and digital thermometer used during this testing.

The observer for the opacity measurements was certified by the Texas Air Control Board. The certification for the observer can be found in Appendix G.

Two Method 25 audit samples were provided by EPA at another compressor station during this series of compressor station tests. These audit samples were collected using the same equipment and techniques used during this test. The laboratory analysis of these audits were conducted

concurrently with the sample analyses. The results of the audit samples are included in Appendix C.

Cubix collected and reported the enclosed test data in accordance with the procedures and quality assurance activities described in this test report. Cubix makes no warranty as to the suitability of the test methods. Cubix also assumes no liability relating to the interpretation and use of the test data.

**APPENDIX A:
FIELD DATA SHEETS AND
OPERATIONAL DATA**

SIGN IN SHEET

JOB NAME: ~~Car~~ FGT

DATE: 3 / 18 / 92

LOCATION: Caryville, FL

PERMIT # AC 67-189220

SOURCE(S): Cooper - Bessant Engrg

ASD-FL-158

PARTICIPANTS: Cubix Corporation

- FLORIDA GAS
- ENRON
- COOPER

NAME:

AFFILIATION:

PHONE NUMBER:

ALLAN WEATHERFORD

FLA. GAS

407 875-5816

Lowell Faulkner

CUBIX

512 243 0202

Jerry Thomas

Enron

713-853-7331

CARL MCCLUNEY

COOPER

504-465-0260

[Signature]

CUBIX

512 293 0202

Tiny Sun

"

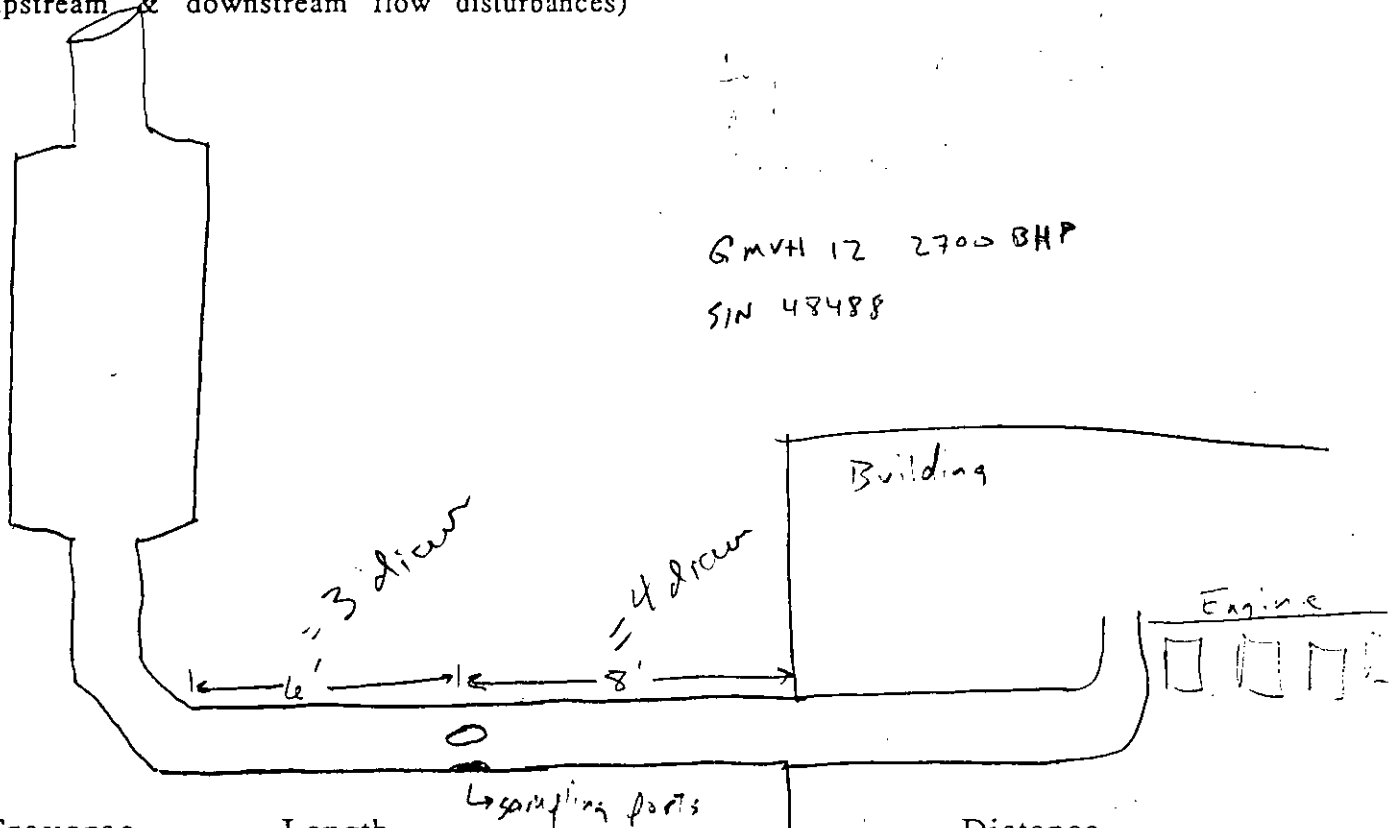
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Circular Stack Sampling Traverse Point Layout (EPA Method 1)

Date: 3-18-92
 Plant: Florida Gas
 Source: Looped Bessemer Compressor/Engine
 Technician(s): LF, NETS

Port + Stack ID: 32.0 in.
 Port Extension 8.5 in.
 Stack ID: 23.5 in.
 Stack Area 3.546 ft²
 Total Req'd Traverse Pts. 16
 No. of Traverse Pts. 8 /diam.
 No. of Traverse Pts. 8 /port

Stack Diagram (Side View showing major unit components, dimensions and nearest upstream & downstream flow disturbances)



Traverse Point Number	Length Factor (% of diameter)				Distance from Reference Point (inches)
	Number of traverse pts./diameter				
	4	6	8	12	
1	6.7	4.4	3.2	2.1	<u>28.7 = 1.0</u>
2	25.0	14.6	10.5	8.2	<u>2.5</u>
3	75.0	29.6	19.4	11.8	<u>4.6</u>
4	93.3	70.4	32.3	17.7	<u>7.6</u>
5		85.4	67.7	25.0	<u>15.9</u>
6		95.6	80.6	35.6	<u>18.9</u>
7			89.5	64.4	<u>21.0</u>
8			96.8	75.0	<u>22.7 = 22.5</u>
9				82.3	_____
10				88.2	_____
11				93.3	_____
12				97.9	_____

MOISTURE AND VELOCITY FIELD DATA SHEETS

Date: 2-18-72
 Plant/Operator: FGT Carville
 Source: Cooper Eng
 Technicians: L. FINE, TS
 Atm. Pres. 29.98 in.Hg(Pb)
 Test Run # C-1

Dry Gas Meter ID: Anderson
 Dry Gas Meter Factor: 0.9904 (Kd)
 Pitot Tube #/Type: 107 51VPC
 Pitot Tube Factor: 0.84 (Kp)
 Static Pres. -0.09 in.H₂O(Pg)
 Average Stack Temp. 525 °F(Ts)

Pre-test Leak check	ft.3/min at in. Hg Vacuum	Impinger #	Contents	Initial Weight	Final Weight
OK	0 18"	1	H ₂ O	638.9	690.6
Post-test Leak check OK	0 17"	2	H ₂ O	558.8	539.1
		3	MT	484.7	487.9
		4	Silica	777.7	814.8
		5			
		6			
		Totals	 	2480.1	2532.4

Moisture Train

Pitot Tube Traverse/Stack Temp./Angle

	Initial	Final
Time:	1100	12:12
Meter Reading (ft ³ or L)	482.062	524.380
Meter Temp. (°F)	82	100
Sample Box #	JRE7 B-10	
	SREJAF	
O ₂ %	76.0	
CO ₂ %	3.0	

Traverse Pt.	ΔP (" H ₂ O)	°F	β	ΔP (" H ₂ O)	°F	β
1	1.6			2.0		
2	1.7			2.1		
3	1.8			2.1		
4	1.6			1.9		
5	1.7			1.7		
6	1.9			1.8		
7	1.7			1.7		
8	1.4			1.6		
9						
10						
11						
12						

MOISTURE AND VELOCITY FIELD DATA SHEETS

Date: 3-18-92
 Plant/Operator: Florida Gas / Caryville
 Source: Cooper Bessemer
 Technicians: LF, NFTS
 Atm. Pres. 29.95 in.Hg(Pb)
 Test Run # C-2

Dry Gas Meter ID: J5901
 Dry Gas Meter Factor: 0.9904 (Kd)
 Pitot Tube #/Type: S-Type
 Pitot Tube Factor: 0.94 (Kp)
 Static Pres. 0.25 in.H₂O(Pg)
 Average Stack Temp. 529 °F(Ts)

Pre-test Leak check	0.000 ft. ³ /min at in. Hg Vacuum	Impinger #	Contents	Initial Weight	Final Weight
OK	15.5	1	H ₂ O	696.6	717.1
Post-test Leak check	0.000 ft. ³ /min at in. Hg Vacuum	2	H ₂ O	539.1	540.2
OK	11.2	3	MT	487.9	489.4
		4	Si Gel	814.8	821.4
		5			
		6			
		Totals	 	2538.4	2568.1

Moisture Train

Pitot Tube Traverse/Stack Temp./Angle

	Initial	Final
Time:	12:30	13:25
Meter Reading (ft ³ or L)	524.610	549.695
Meter Temp. (°F)	100	106
Sample Box #	TR 7 BOM OK SAT	
O ₂ %	16.0	
CO ₂ %	3.5	

Traverse Pt.	ΔP (" H ₂ O)	°F	β	ΔP (" H ₂ O)	°F	β
1	1.5			1.9		
2	1.7			2.3		
3	1.5			2.4		
4	1.7			1.7		
5	1.7			1.6		
6	1.9			1.6		
7	2.3			1.8		
8	2.2			1.6		
9						
10						
11						
12						

MOISTURE AND VELOCITY FIELD DATA SHEETS

Date: 3-17-92 Dry Gas Meter ID: Jsgur
 Plant/Operator: Florida Gas Caryville St Dry Gas Meter Factor: 0.9904 (Kd)
 Source: Coppel Becker Engine/Compressor Pitot Tube #/Type: S-Type
 Technicians: LP 45 NJ Pitot Tube Factor: 0.74 (Kp)
 Atm. Pres. 29.86 in.Hg(Pb) Static Pres. -0.27 in.H2O(Pg)
 Test Run # C-3 Average Stack Temp. 533 °F(Ts)

Pre-test Leak check	Flow Rate	Impinger #	Contents	Initial Weight	Final Weight
<u>OK</u>	<u>0.000</u> ft.3/min at <u>21</u> in. Hg Vacuum	1	H ₂ O	739.1	764.4
<u>OK</u>	<u>0.000</u> ft.3/min at <u>16.0</u> in. Hg Vacuum	2	H ₂ O	548.2	542.9
		3	MT	489.4	490.6
		4	Si Gel	828.4	826.4
		5			
		6			
		Totals	 	<u>2599.1</u>	<u>2624.3</u>

Moisture Train

	Initial	Final
Time:	<u>13:35</u>	<u>14:25</u>
Meter Reading (ft ³ or L)	<u>549.810</u>	<u>571.250</u>
Meter Temp. (°F)	<u>98</u>	<u>100</u>
Sample Box #	<u>JR 7 Box</u> <u>OK JAF</u>	
O ₂ %	<u>16.0</u>	
CO ₂ %	<u>3.0</u>	

Pitot Tube Traverse/Stack Temp./Angle

Traverse Pt.	ΔP (" H ₂ O)	°F	β	ΔP (" H ₂ O)	°F	β
1	<u>1.7</u>			<u>2.0</u>		
2	<u>1.8</u>			<u>2.2</u>		
3	<u>1.6</u>			<u>1.9</u>		
4	<u>1.7</u>			<u>1.7</u>		
5	<u>1.6</u>			<u>1.6</u>		
6	<u>1.8</u>			<u>1.6</u>		
7	<u>1.9</u>			<u>1.5</u>		
8	<u>1.4</u>			<u>1.7</u>		
9						
10						
11						
12						

Carryville Compressor Station: Moisture, Molecular Weight, Stack Flow RAte

Operator/ Plant	Florida Gas Carryville Compressor Station
Location	Washington County, Florida
Source	Cooper Bessemer Compressor Engine
Technicians	LF,NF,TS

Test Run No.	C-1	C-2	C-3
Stack Moisture & Molecular Wt. via EPA Method 4			
CO2 (%)	3.00	3.00	3.00
O2 (%)	16.00	16.00	16.00
Beginning Meter Reading (ft3)	482.062	524.610	549.810
Ending Meter Reading (ft3)	524.386	549.695	571.256
Beginning Impinger Wt (g)	2480.1	2538.4	2599.1
Ending Impinger Wt. (g)	2532.4	2568.1	2624.3
Dry Gas Meter Factor (Kd)	0.9904	0.9904	0.9904
Dry Gas Meter Temperature (°F begin)	82	100	98
Dry Gas Meter Temperature (°F end)	100	106	100
Atmospheric Pressure (in Hg, abs.)	29.98	29.95	29.86
Stack Gas Moisture (% volume)	5.78	5.67	5.60
Dry Gas Fraction	0.942	0.943	0.944
Stack Gas Molecular Wt. (lbs/lb-mole)	28.48	28.49	28.50
Stack Flow Rate via Pitot Tube			
Pitot Tube Factor	0.84	0.84	0.84
ΔP #1	1.60	1.50	1.70
ΔP #2	1.70	1.70	1.80
ΔP #3	1.80	1.50	1.60
ΔP #4	1.60	1.70	1.70
ΔP #5	1.70	1.70	1.60
ΔP #6	1.90	1.90	1.80
ΔP #7	1.70	2.30	1.90
ΔP #8	1.40	2.20	1.40
ΔP #9	2.00	1.90	2.00
ΔP #10	2.10	2.30	2.20
ΔP #11	2.10	2.40	1.90
ΔP #12	1.90	1.70	1.70
ΔP #13	1.70	1.60	1.60
ΔP #14	1.80	1.60	1.60
ΔP #15	1.70	1.80	1.50
ΔP #16	1.60	1.60	1.70
Sum of Square Root of ΔP's	21.2	21.6	21.0
Number of Traverse Points	16	16	16
Average Square Root of ΔP's	1.33	1.35	1.31
Average Temperature (°F)	525	529	533
Static Pressure (in. H2O)	-0.09	-0.25	-0.27
Stack Diameter (in.)	23.5	23.5	23.5
Stack Area (ft2)	3.01	3.01	3.01
Stack Velocity (ft/min)	6146	6270	6116
Stack Flow, wet (ACFM)	18514	18887	18423
Stack Flow, dry (SCFH)	5.62E+05	5.71E+05	5.53E+05

Volatile Organic Carbon by Method 25

Client: <u>FGT</u>	Project #: _____
Plant: <u>Carrville, F</u>	Sample Location: <u>Centroid</u>
Operator: <u>U, MF, JS</u>	Date: <u>3/18/92</u>
Rup-Number: <u>C-1</u>	Sample ID: <u>C-1</u>
Tank Number: <u>4T248</u>	Trap Number: <u>No. 19</u>
Sampling Train ID#: <u>EX 25</u>	% CO2: <u>3%</u>
Side: Left / Right: <u>H </u>	% H2O: <u>6%</u>
Start Time: <u>1100</u>	Stop Time: <u>1200</u>

Pressure Readings	Tank Vacuum		Barometric Pressure	Ambient Temperature
	Manometer mm Hg / (in Hg)	Gauge mm Hg / (in Hg)	mm Hg / (in Hg)	C (F)
Pre Test	22.90	29.8	29.98 = 29.98	68
Post Test	10.50	10.9	29.98	69

Leak Rate	Tank (in Hg)		Trap black ball reading
	Allowable	Actual	
Pre Test	1.05	17.2 = 0.3	0
Post Test	1.05	0.4	0

$$\Delta P = .01 \frac{F P_b \phi}{V_t} = .01 \frac{25 \cdot 29.98 \cdot 10}{100}$$

ΔP = Pressure Change (in Hg)
 F = Sampling Flow Rate cc / min
 P_b = Barometric Pressure (in Hg)
 ϕ = Leak Check Time Period (min)
 V_t = Sample Train Volume (cc); approx 100 cc

Clock Time	Gauge Vacuum (in Hg)	Flowmeter Setting (silver ball)	Probe Temp C (F)	Filter Temp C / F	Notes
1100	29.8	35	786	252	Don't trust probe temp
1105	27.6	36	822	251	Stack T = 522 & set point
1110	25.9	35	880	248	is 265 so how is
1115	23.7	37	870	250	probe @ 822
1120	21.9	38	878	251	
1125	20.9	39	907	252	
1130	19.7	38	910	250	
1135	17.2	39	894	249	
1140	16.1	40	880	252	
1145	15.0	39	885	254	
1150	14.2	39	880	251	
1155	12.8	38	870	252	
1200	10.9	38	875	253	



Volatile Organic Carbon by Method 25

Client: <u>F&T</u>	Project #: _____
Plant: <u>Campville</u>	Sample Location: <u>Central</u>
Operator: <u>LF, NR, TS</u>	Date: <u>3/18/92</u>
Run Number: <u>R-2</u>	Sample ID: <u>C-2</u>
Tank Number: <u>4T19</u>	Trap Number: <u>unmarked CO2</u> <i>three bottles on long arm</i>
Sampling Train ID#: <u>CE2610</u>	% CO2: <u>3%</u>
Side: Left / Right: <u>#1</u>	% H2O: <u>6%</u>
Start Time: <u>1210</u>	Stop Time: <u>1310</u>

Pressure Readings	Tank Vacuum		Barometric Pressure mm Hg / in Hg	Ambient Temperature C / F
	Manometer mm Hg / in Hg	Gauge mm Hg / in Hg		
Pre Test	26.5	28.8	29.98	68
Post Test	5.5	11.9	29.99	69

Leak Rate	Tank* (in Hg)		Trap black ball reading
	Allowable	Actual	
Pre Test	0.59	0.10	0
Post Test	0.59	0.10	0

$$\Delta P = .01 \frac{F P_b \phi}{V_t}$$

.01 (40) (29.98) (5)

100

ΔP = Pressure Change (in Hg)
 F = Sampling Flow Rate cc/min = 40
 P_b = Barometric Pressure (in Hg)
 ϕ = Leak Check Time Period (min)
 V_t = Sample Train Volume (cc); approx 100 cc

Clock Time	Gauge Vacuum (in Hg)	Flowmeter Setting (silver ball)	Probe Temp C / F	Filter Temp C / F	Notes
1210	28.8	40	270	260	
1215	26.8	40	271	255	
1220	24.2	40	272	254	
1225	22.0	40	273	252	Adj. flow rate
1230	20.3	39	270	251	Adj. flow
1235	18.2	10	265	251	low flow
1240	15.0	40	265	255	good flow
1245	11.5	41	264	254	
1250	8.4	41	265	253	
1255	6.8	40	265	255	
1300	5.5	31	268	256	
1305	4.8	40	270	257	
1310	1.9	40	275	258	



Volatile Organic Carbon by Method 25

Client: <u>FGT</u>	Project #: _____
Plant: <u>Caryville</u>	Sample Location: <u>Centroid</u>
Operator: <u>LFNRTS</u>	Date: <u>3/18/92</u>
Run Number: <u>C-3</u>	Sample ID: <u>C-3</u>
Tank Number: <u>4T22</u>	Trap Number: <u>AD-21</u>
Sampling Train ID#: <u>CE-2610</u>	% CO ₂ : <u>3%</u>
Side: Left / Right: <u>#1</u>	% H ₂ O: <u>6%</u>
Start Time: <u>1325</u>	Stop Time: <u>1425</u>

Pressure Readings	Tank Vacuum		Barometric Pressure mm Hg / in Hg	Ambient Temperature C (F)
	Manometer mm Hg / in Hg	Gauge mm Hg / in Hg		
Pre Test	28.0	28.9	29.99	69
Post Test	4.2	4.0	29.99	67

Leak Rate	Tank (in Hg)		Trap black ball reading
	Allowable	Actual	
Pre Test	0.59	0	0
Post Test	0.59	0	0

$$\Delta P = .01 \frac{F P_b \phi}{V_t}$$

ΔP = Pressure Change (in Hg)

F = Sampling Flow Rate cc / min

P_b = Barometric Pressure (in Hg)

ϕ = Leak Check Time Period (min)

V_t = Sample Train Volume (cc); approx 100 cc

Clock Time	Gauge Vacuum (in Hg)	Flowmeter Setting (silver ball)	Probe Temp C/F	Filter Temp C/F	Notes
1325	28.9	40	270	255	
1330	27.8	40	275	260	
1335	25.2	40	277	261	
1340	22.9	40	278	264	
1345	19.0	40	280	266	
1350	17.3	39	285	267	
1355	14.9	40	285	265	
1400	12.3	35	280	264	
1405	10.9	37	275	260	
1410	9.9	37	270	255	
1415	6.1	38	271	255	
1420	4.9	39	270	257	
1425	4.0	39	270	255	



4335

CHAIN OF CUSTODY RECORD

PROJ. NO.		PROJECT NAME				NO. OF CONTAINERS	REMARKS				
DEPT. NO.		SAMPLERS: (Signature)									
8151		Cubix Corp				CO2	BLANK VALUE (PPM VC)				
		Joseph Rudyk									
LAB NO.	SAMPLE NO.	DATE	TIME	SAMPLE LOCATION							
→	C-2	3/20/92	1000	Trap # X13	Brooker	1.8					Perry - Fla. GAS ✓
				X14		0.9					
				X16		2.3					
	Audit-1	3/26/92		X23		2.6					Melbourne
				X27		1.8					
				X28		8.0					
	C-3	3/24/92	1100	X32		3.3					Melbourne - Fla. GAS ✓
	C-1	3/24/92	1000	X48		9.0					Silver Springs - Fla. GAS ✓
	C-4	3/27/92		X4		2.3					Melbourne
	C-3	3/19/92	1135	N2		5.6					Quincy - Fla. GAS ✓
	C-3	3/24/92	1310	N4		3.0					Silver Spring - Fla. GAS ✓
				N7		2.1					
	C-6	3/27/92		N8		2.6					Melbourne
	C-1	3/17/92	1425	N15		8.7					Melbourne - Fla. GAS
	C1	3/8/92	1100	N19	LAD 4/2	3.0					Carrollton - Fla. GAS ✓
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Relinquished by: (Signature)		Date / Time		Received by: (Signature)	
[Signature]		4/1/92 1:42		[Signature]		[Signature]		[Signature]		[Signature]	
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Relinquished by: (Signature)		Date / Time		Received by: (Signature)	
[Signature]		[Signature]		[Signature]		[Signature]		[Signature]		[Signature]	
Relinquished by: (Signature)		Date / Time		Received for Laboratory by		Date / Time					
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REMARKS:											

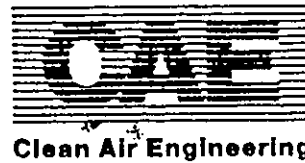


500 W. Wood Street
 Palatine, IL 60067
 708/991-3300

4334

CHAIN OF CUSTODY RECORD

PROJ. NO.		PROJECT NAME			NO. OF CONTAINERS	REMARKS				
DEPT. NO.										
8151		Cubix Corp.			008	BLANK VALUE (PPM)				
SAMPLERS: (Signature)		Joseph Rudyk								
LAB NO.	SAMPLE NO.	DATE	TIME	SAMPLE LOCATION						
	C-1	3/26/92	830	Tap # B35	3.0					Melbourne - Fla. GAS ✓
	C-2	3/7/92	1530	B53	4.5					MUNSON - Fla. GAS ✓
	C-5	3/27/92		B233	1.3					Melbourne
	C-2	3/24/92	1130	C1	2.4					Silver Springs - Fla. GAS ✓
	C-1	3/19/92	900	C3	3.5					Quincy - Fla. GAS ✓
	Audit-2	3/26/92		C7	0.8					Melbourne
→	C-3	3/29/92	1120	C10	6.6					Perry - Fla. GAS ✓
	C-3	3/17/92	1643	C13	3.6					MUNSON - Fla. GAS ✓
	C-3			C15	3.6					Brooker
	C-2	3/16/92	955	C37	0.8					Melbourne - Fla. GAS ✓
	C-3	3/18/92	1300	R002	4.3					Coakley Hill C - PCB
				R004	1.2					
				R008	2.5					
				X1	2.6					
→	C-1	3/20/92	830	X10	2.5					Perry - Fla. GAS ✓
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Date / Time		Received by: (Signature)		
[Signature]		4/1/92 1142		[Signature]						
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Date / Time		Received by: (Signature)		
[Signature]				[Signature]						
Relinquished by: (Signature)		Date / Time		Received for Laboratory by:		Date / Time				
[Signature]				[Signature]						
REMARKS:										



500 W. Wood Street
 Palatine, IL 60067
 708/991-3300

4336

CHAIN OF CUSTODY RECORD

PROJ. NO.		PROJECT NAME				NO. OF CONTAINERS	REMARKS			
DEPT. NO.		SAMPLERS: (Signature)								
8151		Cubic Corp				19	CO2 Blank Value (ppmv) N/A Blank Value (ppmv)			
Joseph Rudyk										
LAB NO.	SAMPLE NO.	DATE	TIME	SAMPLE LOCATION						
	C-2	3/17/92	1020	TANK # N20	1.9					Quincy - Fla GAS ✓
	C-5	3/18/92	1325	N21	1.8					Caryville - Fla GAS ✓
				VWR	0.9					
	C-2	3/18/92	1310	TANK # 4T19	0.0					Caryville - Fla GAS ✓
	C-3	3/18/92	1325	4T22	0.0					CARYVILLE - Fla GAS ✓
				4T29	1.8					
	C-3	3/26/92	1100	4T41	2.1					Melbourne - Fla GAS ✓
				4T66	0.1					
				4T71	0.0					
	C-2	3/24/92	1130	4T80	0.6					Silver Springs - Fla GAS ✓
	C-3	3/20/92	1120	4T81	0.2					Perry - Fla GAS ✓
	C-1	3/24/92	1000	4T89	0.7					Silver Springs - Fla GAS ?
	C-2	3/20/92	1000	4T91	0.1					Perry - Fla GAS ✓
	C-2	3/26/92	955	4T103	0.5					Melbourne - Fla GAS ✓
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Date / Time		Received by: (Signature)		
[Signature]		4/1/92 11:42		[Signature]						
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[Signature]				[Signature]						
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[Signature]				[Signature]						
REMARKS:										



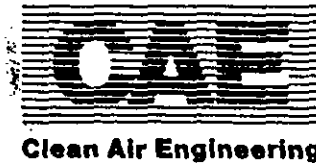
500 W. Wood Street
 Palatine, IL 60067
 708/991-3300

Clean Air Engineering

PROJ. NO.		PROJECT NAME				NO. OF CONTAINERS	NHHC BLANK VALUE (ppmv)	REMARKS
DEPT. NO. 8151		Cubix Corp						
SAMPLERS: (Signature) <i>Joseph Rudyk</i> Joseph Rudyk								
LAB NO.	SAMPLE NO.	DATE	TIME	SAMPLE LOCATION				
				TANK # 4T206	1.1			
	C-2	3/19/92	1020	4T210	0.7		Quincy - Fla GAS ?	
				4T217	0.4			
	C-2	3/17/92	1530	4T222	0.0		MUNSON - Fla GAS ✓	
	C-1	3/17/92	1425	4T238	1.6		MUNSON - Fla GAS ✓	
	C-1	3/18/92	1100	4T248	0.3		Caryville Fla GAS ✓	
	C-3	3/17/92	1643	4T254	0.1		MUNSON - Fla GAS ✓	

Relinquished by: (Signature) <i>Joseph Rudyk</i>	Date / Time 4/1/92 11:42	Received by: (Signature) <i>LAB 412</i>	Relinquished by: (Signature)	Date / Time	Received by: (Signature)
Relinquished by: (Signature)	Date / Time	Received by: (Signature)	Relinquished by: (Signature)	Date / Time	Received by: (Signature)

Relinquished by: (Signature)	Date / Time	Received for Laboratory by:	Date / Time
REMARKS:			



500 W. Wood Street
Palatine, IL 60067
708/991-3300

Table of Carbon Concentration for Method 25.
 Samples collected by Cubix Corp. at Florida
 Gas & Trans on 3/18/92 and reported on 4/30/92.

Source	Sample - Run ID #	Carbon Concentration			
		Total (Mc) (mg/dscm)	Total (C) (ppmv)	Conden- sible (Ccm) (ppmv)	Noncon- densible (Ctm) (ppmv)
CARYVILLE STATION	C-1	145.8	292.1	288.4	3.7
	C-2	185.9	372.3	365.0	7.3
	C-3	133.1	266.6	263.4	3.2

Compiled By: *Jeffrey J. J...* On: 4-30-92

Approved By: *SC* On: 5/1/92



Job No. 8160
 Client Cubix
 Disk/File 8160C
 Page No. 2

Plant: Florida Gas & Trans.
 Sample Loc. Caryville Station
 (In/Out) Centroid
 Date 3/18/92

Preliminary Data-----

Run No.	C-1	C-2	C-3
Tank No.	4T248	4T19	4T22
Trap No.	NO 19	ROO2	NO 21
Tank Volume V(cc)	4280	4012	4049

Field Data-----

PTI (mm Hg)	-582	-673	-711
TTI (F)	68	68	69
PbI (mm Hg)	761	762	762
PT (mm Hg)	-267	-140	-107
TT (F)	69	69	67
Pb (mm Hg)	761	762	762

Noncondensable Organics-----

PT(Lab) (mm Hg)	-137	-86	-114
TT(Lab) (F)	78	76	76
Pb(Lab) (mm Hg)	749	750	749
PTF (mm Hg)	920	930	920
TTF (F)	78	76	76
PbF (mm Hg)	749	750	749
Ba (ppmv C)	0.3	0.0	0.0
Ctm 1 (ppmv C)	1.0	2.9	1.6
Ctm 2 (ppmv C)	1.0	2.9	1.2
Ctm 3 (ppmv C)	1.0	1.2	0.7
Avg. Ctm (ppmv C)	1.0	2.3	1.2
RSD Ctm (%)	0.0	42.1	38.7

Condensable Organics-----

ICV Tank No.	4T226	4T127	4T137
ICV Tank, Vv (cc)	4255	4035	4038
PFI (mm Hg)	-741	-740	-740
TFI (F)	78	76	76
PbFI (mm Hg)	749	750	749
PF (mm Hg)	920	920	940
TF (F)	78	76	76
PbFf (mm Hg)	749	750	749
Bt (ppmv C)	3.0	4.3	1.8
Ccm 1 (ppmv C)	58.1	122.3	98.1
Ccm 2 (ppmv C)	59.3	120.3	97.4
Ccm 3 (ppmv C)	58.5	122.3	98.2
Avg. Ccm (ppmv C)	58.6	121.6	97.9
RSD Ccm (%)	1.0	0.9	0.4

Total Gaseous Nonmethane Organics (TGNMO)=====

Vs (cc)	1769	2809	3227
Dil. Factor (Non)	5.215	3.112	2.716
Dil. Factor (Con)	5.185	3.111	2.741
Ct (ppmv C)	3.7	7.3	3.2
Cc (ppmv C)	288.4	365.0	263.4
Ct+Cc= C (ppmv C)	292.1	372.3	266.6
Mc (mg C/dscm)	145.8	185.9	133.1



ENGINE/COMPRESSOR PERFORMANCE
EMISSION & PERFORMANCE TEST FORM

STATION CARYVILLE
STA. EL. _____

		10:41 AM 11/15/58 12:25 TEST NO. 410P							
END ANALYSIS		1st	1-B	2	3	4			
ENGINE SPEED - RPM		330	330	330	330	330			
IGN. TIMING - BTDC		4°	4	4	4	4			
AMP - PSIG / "Hg		1305	13.2	12.9	13.4	12.7			
AMT - F		105°	105	104	104	116			
FUEL STATIC PR. - PSIA									
FUEL DIFF. - "H2O									
FUEL TEMP. - F									
FMP - PSIG		38	38.5	39.0	39.5	38.0			
FUEL FLOW - SCFH		18792	18820	18623	18680	18538			
AMBIENT TEMP. - F		62°	66	71	69	66			
O2 - PCC - PSIG				37.5	39	36.5			
CO - ppm									
CO2 - %									
NO - ppm									
NO2 - ppm									
THC - (ppmv as C1)									

COMPRESSOR END ANALYSIS								
LOADING STEP ^(6 1/2 steps total) _{# pockets open}		14	14	14	14	14		
SUCTION PRESSURE - PSIG		702	702	700	700	696		
SUCTION TEMP. - F		65	65	65	65	65		
DISCHARGE PRESSURE-PSIG		909	908	907	907	900		
DISCHARGE TEMP. - F		100	104	101	100	101		
COMPRESSOR FLOW - MMCFD								
TESTED BHP		2646	2650	2660	2679	2640		
TESTED TORQUE - %		98.3	98.5	98.6	99.4	96.5		
SFC - BTU/BHP-HR								

Turbo exhaust
66.4

380
494

381

~~465~~

45311

**APPENDIX B:
EXAMPLE CALCULATIONS**

MOISTURE CONTENT

refers to test run C-1

$$V_1 = \text{initial dry gas meter reading} = 482.062 \text{ ft}^3$$

$$V_2 = \text{final dry gas meter reading} = 524.386 \text{ ft}^3$$

$$V_{\text{net}} = \text{total gas sample volume collected (ft}^3\text{)}$$

$$= V_2 - V_1$$

$$= 524.386 - 482.062 = 42.324 \text{ ft}^3$$

$$M_1 = \text{initial weight of impinger train} = 2480.1 \text{ g}$$

$$M_2 = \text{final weight of impinger train} = 2532.4 \text{ g}$$

$$\text{MWC} = \text{total weight gain of all impingers (g)}$$

$$= M_2 - M_1 = 2532.4 - 2480.1$$

$$= 52.3 \text{ g}$$

$$K_d = \text{dry gas meter factor (unitless)} = 0.9904$$

$$V_{\text{corrected}} = V_{\text{net}} \times K_d = x$$

$$= 42.324 \times 0.9904 = 41.9177 \text{ ft}^3$$

1.335 liters weighs 1 gram at standard conditions

499.4 = Gas constant

$$P_{\text{bar}} = \text{barometric pressure (in Hg)} = 29.98$$

$$T = \text{temperature of gas DGM (F}^\circ\text{)} = 91$$

F_w = moisture fraction by volume

volume H₂O collected in impingers

= vol. H₂O collected + volume gas dry gas collected

MWC x 1.335

$$= (\text{MWC} \times 1.335) + \left(\frac{V_{\text{cor}} \times P_{\text{bar}}}{T + 460} \right) \times 1.335$$

$$= \frac{(52.3 \times 1.335)}{$$

$$(52.3 \times 1.335) + \left(\frac{(41.9177 \times 29.98)}{(91 + 460)} \right) \times 499.4$$

$$= 0.0578 \text{ moisture}$$

MOLECULAR WEIGHT

refers to test run C-1 a

MW_{H_2O} = molecular wt of H_2O = 18 lb/lb-mole

MW_{CO_2} = molecular wt of CO_2 = 44 lb/lb-mole

MW_{O_2} = molecular wt of O_2 = 32 lb/lb-mole

MW_{N_2} = molecular wt of N_2 = 28 lb/lb-mole

C_{CO_2} = concentration of CO_2 = 3.0 (from Orsat)

C_{O_2} = concentration of O_2 = 16.0 (from Orsat)

C_{N_2} = concentration of N_2 = $1 - (C_{CO_2} + C_{O_2}) = 0.81$

F_w = moisture fraction = 0.0578

F_d = dry gas fraction = $1 - F_w = 0.9422$

MW = molecular weight of stack gas (lb/lb-mole)

= wt of H_2O + wt. of CO_2 + wt. of O_2 + wt. of N_2

$$= (MW_{H_2O} \times F_w) + (F_d \times ((MW_{CO_2} \times C_{CO_2}) + (MW_{O_2} \times C_{O_2}) + (MW_{N_2} \times C_{N_2})))$$

$$= (18 \times 0.0578) + (0.9422 \times ((44 \times 0.03) + (32 \times 0.16) + (28 \times 0.81)))$$

$$= 28.48 \text{ lb/lb-mole}$$

STACK GAS VELOCITY AND FLOW RATE

refers to test run C-1

$$\begin{aligned}K_p &= \text{pitot tube factor} = .84 \\ \Delta P &= \text{pressure difference in stack as measured (in. H}_2\text{O)} \\ (\sqrt{\Delta P})_{\text{avg}} &= \text{average of square root of } \Delta P\text{'s} = 1.328108 \\ T_s &= \text{stack temperature} = 525\text{F}^\circ = 985 \text{R}^\circ \\ P_b &= \text{atmospheric pressure (in Hg)} = 29.98 \\ P_g &= \text{stack static pressure (in. H}_2\text{O)} = -0.09 \\ P_s &= \text{absolute stack pressure} \\ &= P_b + (P_g \times .0735 \text{ in.Hg / in.H}_2\text{O}) = 29.973 \text{ in. Hg}\end{aligned}$$

V = stack velocity (ft/min)

$$\begin{aligned}&= 5128.8 \times K_p \times (\sqrt{\Delta P})_{\text{avg}} \times \sqrt{(T_s / (P_s \times MW))} \\ &= 5128.8 \times .84 \times 1.3281 \times \sqrt{(985 / (29.973 \times 28.48))} \\ &= 6146 \text{ ft/min}\end{aligned}$$

Q_a = stack flow rate (ft³/min)

$$\begin{aligned}&= V \times A, \text{ where } A = \text{area of stack} = 3.01 \text{ ft}^2 \\ &= 6146 \times 3.01 = 18500 \text{ ft}^3/\text{min}\end{aligned}$$

Q_d = stack flow rate on dry basis at standard conditions (SCFH)

$$\begin{aligned}&= Q_a \times 1059 \times (P_s / T_s) \times F_d \\ &= 18500 \times 1059 \times (29.973 / 985) \times 0.9422 \\ &= 5.62 \times 10^5 \text{ SCFH}\end{aligned}$$

FLOW RATE DETERMINATION BY F-FACTOR (EPA Method 19)
refers to test run C-1

$$\begin{aligned}Q_f &= \text{fuel flow} = 18820 \text{ SCF/hr} \\F_{\text{BTU}} &= \text{heating value of gas} = 1026 \text{ BTU/SCF} \\F &= \text{O}_2 \text{ F factor} = 8635 \text{ SCF/MMBTU} \\C_{\text{O}_2} &= \text{concentration of O}_2 = 15.6 \%(\text{from analyzer})\end{aligned}$$

$$\begin{aligned}Q_d &= \text{stack flow rate on dry basis at standard conditions (SCFH)} \\&= Q_f \times F_{\text{BTU}} \times 10^{-6} \times F \times 20.9 / (20.9 - C_{\text{O}_2}) \\&= 18820 \times 1026 \times 10^{-6} \times 8635 \times 20.9 / (20.9 - 15.6) \\&= 6.58 \times 10^5 \text{ SCFH}\end{aligned}$$

With CO₂ F-factor (i.e. F=1023), same calculation is used except for final term.....

$$\begin{aligned}Q_d &= Q_f \times F_{\text{BTU}} \times 10^{-6} \times F \times 100/C_{\text{CO}_2} \\&= 18820 \times 1026 \times 10^{-6} \times 1023 \times 100/3.05 \\&= 6.48 \times 10^5 \text{ SCFH}\end{aligned}$$

* For calculation of f-factor and heating value of fuels, see Appendix H.

MASS EMISSION RATES

refers to test run C-1

NO_x = concentration of NO_x (uncorrected) = 22.4 ppmv

CO = observed concentration of CO = 190 ppmv

VOC = observed concentration via EPA Method 25 and 18
= 91.4 ppmv

1 SCF NO_x = 11.94×10^{-8} lbs

1 SCF CO = 7.26×10^{-8} lbs

1 SCF C1(methane) = 4.15×10^{-8} lbs

E_{NO_x} = mass emission rate of NO_x (lb/hr)

= NO_x x Qd x 11.94×10^{-8}

E_{NO_x} = $22.4 \times 5.62 \times 10^5 \times 11.94 \times 10^{-8}$

E_{NO_x} = 1.5 lb/hr

E_{CO} = 7.8 lb/hr

E_{VOC} = 2.0 lb/hr

HP = engine horsepower = 2650 hp

454 g = 1.0 lb

E_{NO_x} (g/hp-hr) = E_{NO_x} x 454 / HP
= $1.5 \times 454 / 2650$

E_{NO_x} (g/hp-hr) = 0.26 g/hp-hr

E_{CO} (g/hp-hr) = 1.33 g/hp-hr

E_{VOC} (g/hp-hr) = 0.34 g/hp-hr

Stack Gas Flow Rate via AGA Carbon Balance Method

Refers to Test Run #C-1

$$\begin{aligned} Q_f &= \text{estimated fuel flow} = 18820 \text{ SCF/hr} \\ C_f &= \text{carbon content of fuel (from fuel analysis)} = 1.026 \\ C_e &= \text{exhaust gas carbon content} \\ &= \text{CO} + \text{THC (as C1)} + \text{CO}_2 \\ &= (190 + 1400) / 10000 + 3.05 = 3.209 \% \end{aligned}$$

$$\begin{aligned} Q &= \text{stack flow rate} \\ &= Q_f \times C_f \times 100 / C_e \\ &= 18820 \times 1.026 \times 100 / 3.209 \\ &= 6.02 \times 10^5 \text{ SCFH} \end{aligned}$$

SO2 Emission Rate from Fuel Analysis

Refers to Test Run #C-1

S = sulfur content of fuel = <0.059 grains/100 DSCF

7000 grains = 1.0 lb

Q_f = 18820 SCF/hr

SO₂ = mass emission rate of SO₂

= S / 100 / 7000 x Q_f

= <0.059 / 100 / 7000 x 18820

= <0.0016 lbs/hr

Moisture Content via Stoichiometry

Refers to test run #1

H = Ambient humidity (via psychrometer) = 0.0107 lb/lb air

O₂ = O₂ concentration in stack = 15.6%

F = wet basis O₂ F-factor (from fuel calcs)

= 10641 DSCF/MMBTU

FW = moisture F-factor = 2006 SCF of H₂O/MMBTU

CM = combustion moisture % at 0% O₂

= $F_w / F \times 100 = 2006 / 10641 \times 100$

= 18.85 %

F_w = moisture content

= $(CM \times (20.9 - O_2) / 20.9) + (H \times 64.3)$

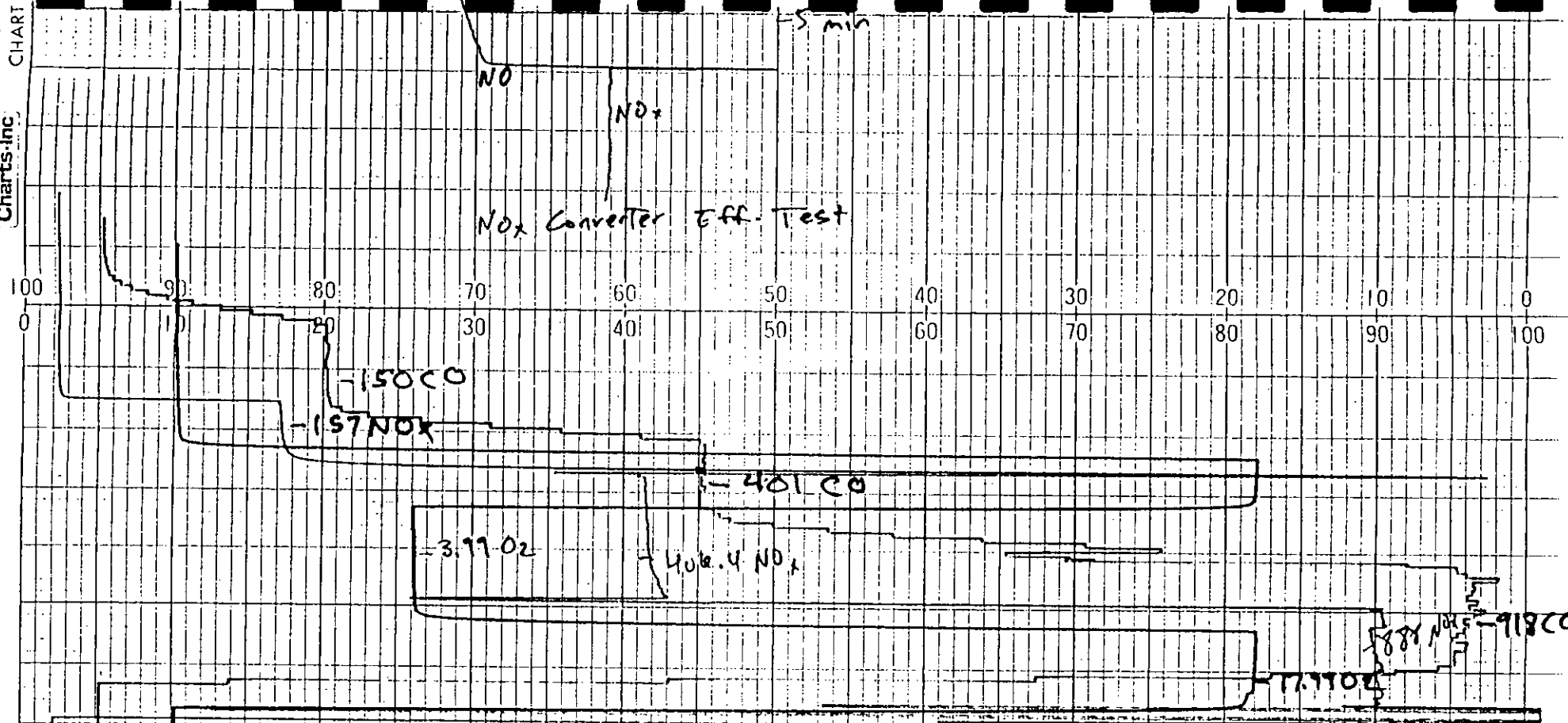
= $(18.85 \times (20.9 - 15.6) / 20.9) + (.0107 \times 64.3)$

= 5.47 %

**APPENDIX C:
QUALITY ASSURANCE ACTIVITIES**

CHART

Charts-inc



3/18/92

MOULT @ point Calibration

F6T

Carryville, FL

⊙ ACTIVITIES

Initial Ranges

NOx 0-1000

CO 0-1000

O2 0-23.5

1380cm

NO_x Converter Eff. Test

100 90 80 70 60 50 40 30 20 10 0
0 10 20 30 40 50 60 70 80 90 100

30 min

25 min

20 min

15 min

10 min

5 min

88% NO_x in Air

NO

NO_x

NO_x Converter Eff. Test

100 90 80 70 60 50 40 30 20 10 0

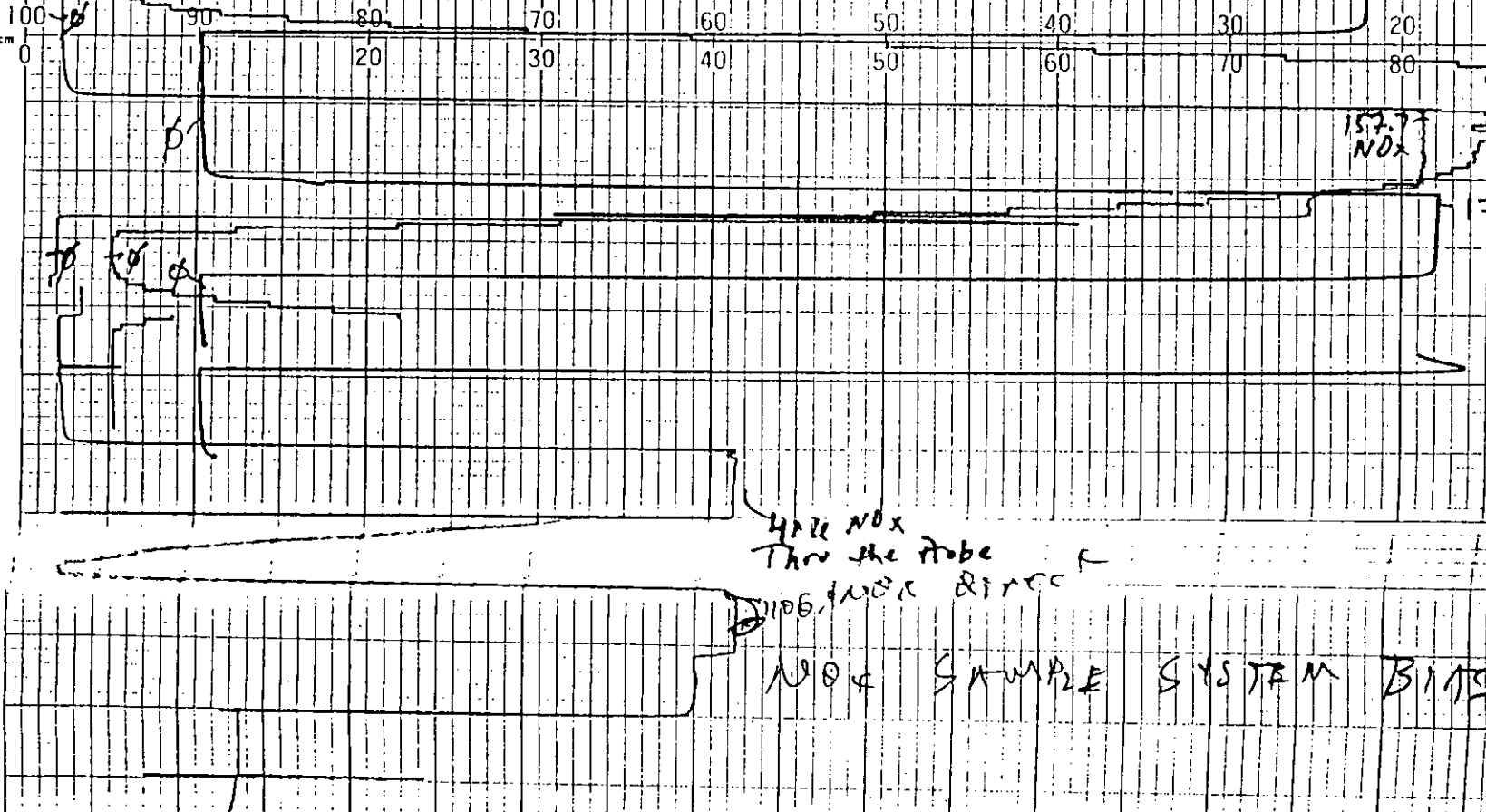
(6334)

CHART NO. RN2-01-25-20M

Charts, Inc.

ABORT

Start C-1 @ 10:30



NOx	0-200
CO	0-500

157.77
NOx

401 CO

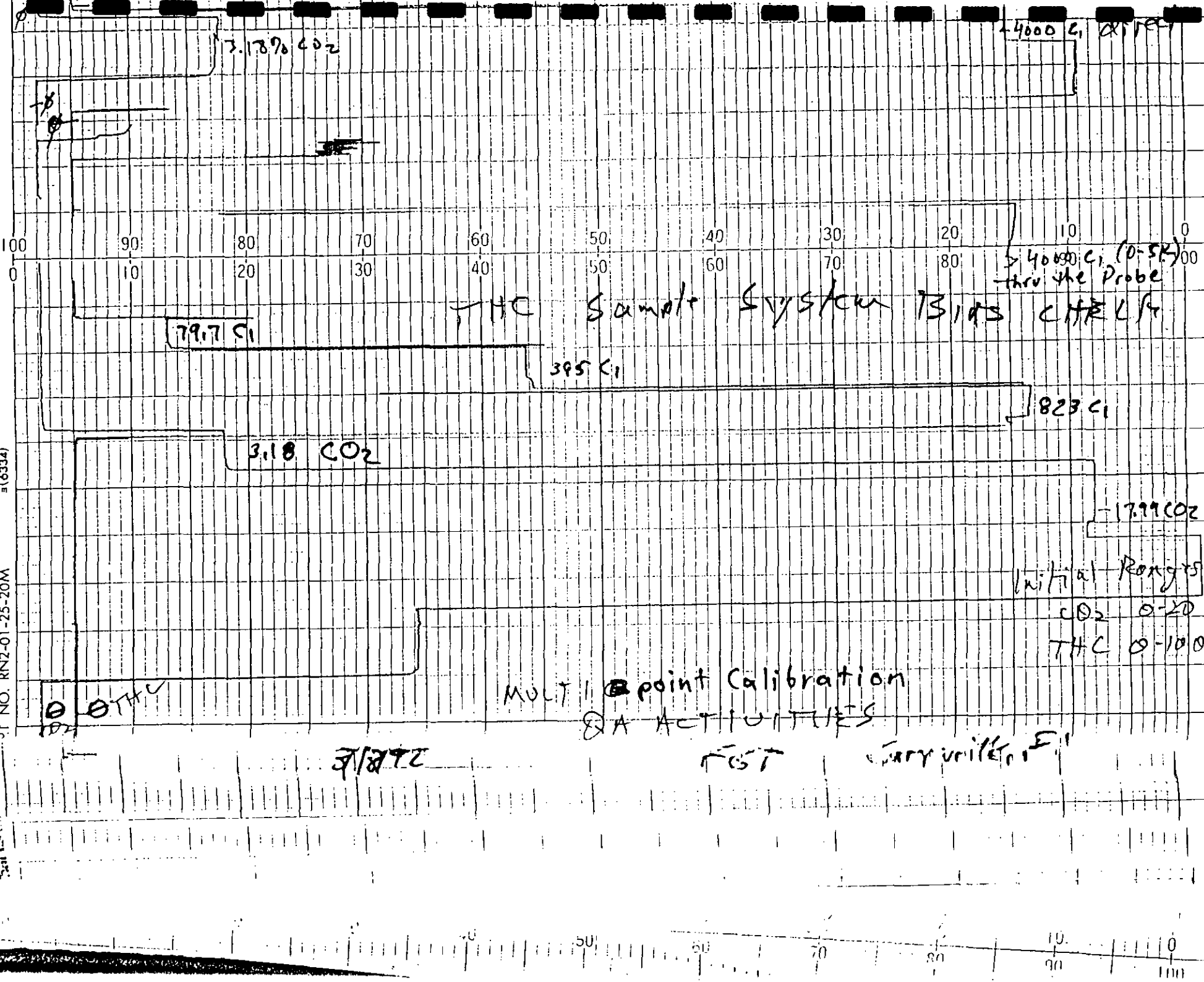
17.9 O₂

400 NOx
Thru the probe

NOx, direct

NOx SAMPLE SYSTEM BINS CIRC

1660 (6334)
LOT NO. RN2-01-25-20M



3.18% CO₂

4000 C₁ 21/10/72

> 4000 C₁ (0-5K) thru the Probe

79.7 C₁

THC Sample System Bids CHRLA

395 C₁

823 C₁

3.18 CO₂

17.99 CO₂

Initial Ranges

CO₂ 0-20

THC 0-100

MULTI point Calibration

QA ACTIVITIES

FST

GARY WILKINSON

3/27/72

THC

NOR SAMPLER SYSTEM BIAS CHECK AFTER TEST

+ 157.7 NOR flow probe

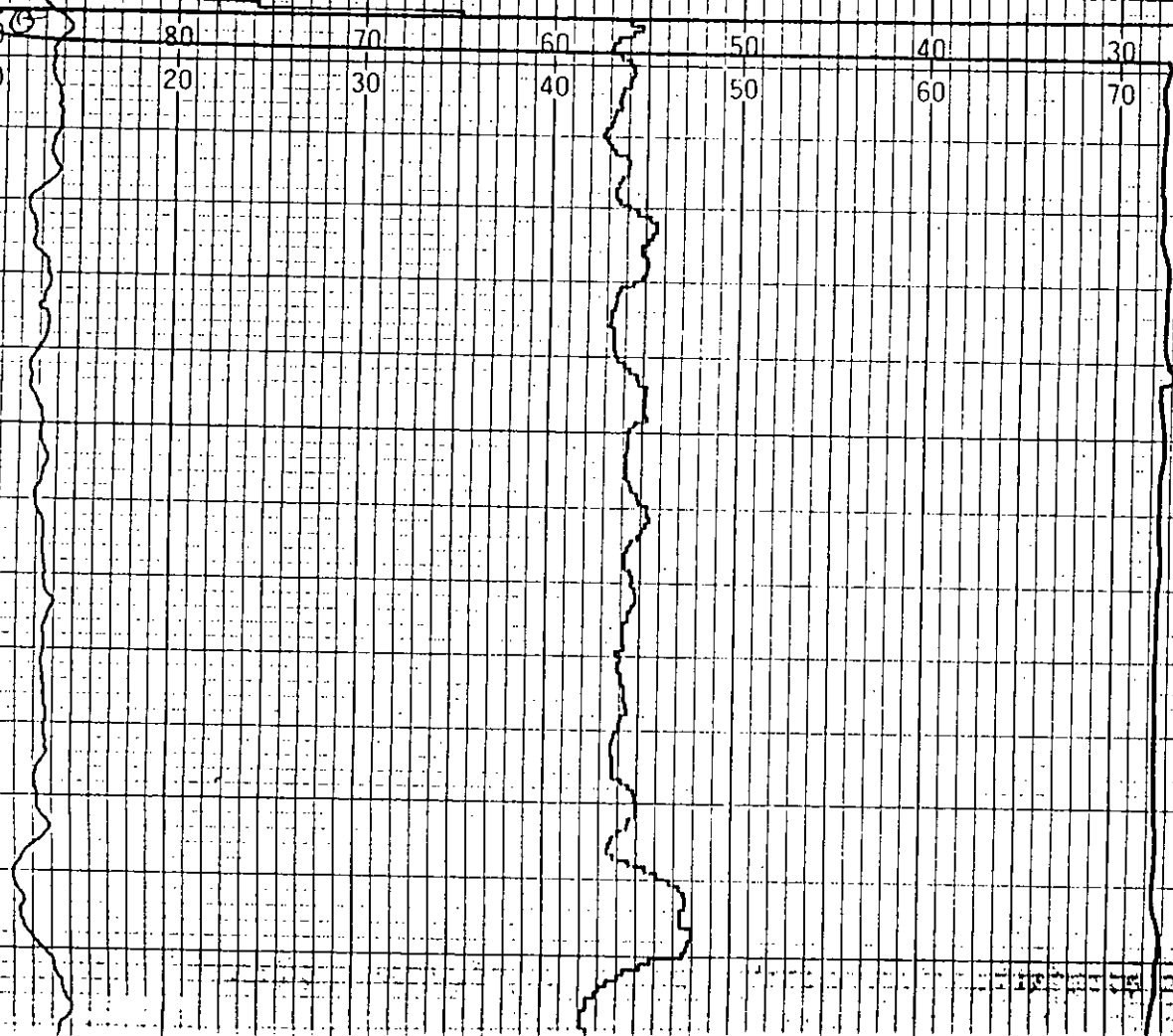
157.7 NO, direct

1502
110100
11.00.02

20430 END C-3
80 90 100

1220cm

95 80 70 60 50 40 30
10 20 30 40 50 60 70



23.4
NOR

1520cm
0

100 90 80 70 60 50 40 30 20 10 0
0 10 20 30 40 50 60 70 80 90 100

THC SAMPLE SYSTEM BINS
CHECK W/ TRK ME 11

7000 C, TRAN PROB

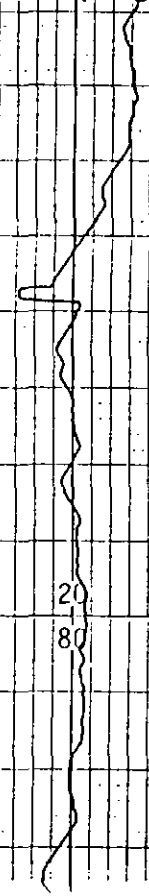
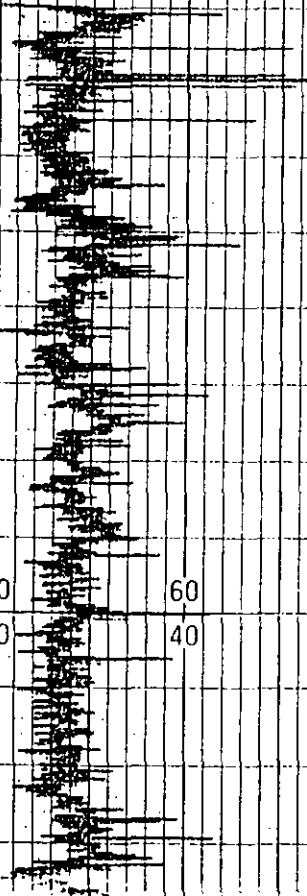
4000 C, DIRECT

310 C

FROM 4000 C1

1430 RND C-3

100 90 80 70 60 50 40 30 20 10 0
0 10 20 30 40 50 60 70 80 90 100



Quality Assurance Worksheet: Carryville Compressor Station

	CERTIFIED GAS INPUT		INITIAL CALIBRATION & LINEARITY CHECK		TEST RUN #C1	ZERO and SPAN CALIBRATION CHECK		TEST RUN #C2	ZERO and SPAN CALIBRATION CHECK		TEST RUN #C3	ZERO and SPAN CALIBRATION CHECK	
	Concentration (% or ppm)	Target (% Chart)	Initial (% Chart)	Difference (% Chart)		Final (% Chart)	Drift (% Chart)		Final (% Chart)	Drift (% Chart)		Final (% Chart)	Drift (% Chart)
NOx					Avg. ppm			Avg. ppm			Avg. ppm		
zero	0.0	2.0	2.1	0.1	22.4	2.0	0.0	24.0	2.1	0.1	23.4	2.1	0.1
low	157.7	17.8	17.2	-0.6	% Chart	82.4	1.6	% Chart	80.4	-0.4	% Chart	80.2	-0.6
mid	406.4	42.6	41.3	-1.3	13.2	n.a.	n.a.	14.0	n.a.	n.a.	13.7	n.a.	n.a.
high	888.1	90.8	90.6	-0.2		n.a.	n.a.		n.a.	n.a.		n.a.	n.a.
full scale	1000.0				200.0			200.0			200.0		
CO					Avg. ppm			Avg. ppm			Avg. ppm		
zero	0.0	5.0	5.2	0.2	190.0	5.0	0.0	188.0	5.0	0.0	194.0	5.1	0.1
low	150.0	20.3	20.2	-0.1	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.
mid	401.0	45.3	45.2	-0.1	43.0	85.8	0.6	42.6	85.0	-0.2	43.8	85.2	0.0
high	918.0	96.5	96.5	0.0		n.a.	n.a.		n.a.	n.a.		n.a.	n.a.
full scale	1000.0				500.0			500.0			500.0		
O2					Avg.%			Avg.%			Avg.%		
zero	0.0	10.0	10.1	0.1	15.60	10.3	0.3	15.60	10.2	0.2	15.60	10.1	0.1
low	3.99	26.0	26.1	0.1	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.
mid	n.a.	n.a.	n.a.	n.a.	72.4	n.a.	n.a.	72.4	n.a.	n.a.	72.4	n.a.	n.a.
high	17.99	82.0	82.1	0.1		81.5	-0.5		81.9	-0.1		82.0	0.0
full scale	25.0				25.0			25.0			25.0		
CO2					Avg.%			Avg.%			Avg.%		
zero	0.0	2.0	2.2	0.2	3.05	1.5	-0.5	3.16	2.2	0.2	3.13	2.2	0.2
low	3.18	17.9	17.9	0.0	% Chart	80.2	-1.3	% Chart	80.6	-0.9	% Chart	81.6	0.1
mid	n.a.	n.a.	n.a.	n.a.	78.3	n.a.	n.a.	81.0	n.a.	n.a.	80.3	n.a.	n.a.
high	17.90	91.5	92.0	0.5		n.a.	n.a.		n.a.	n.a.		n.a.	n.a.
full scale	20				4.0			4.0			4.0		
THC					Avg. ppmv			Avg. ppmv			Avg. ppmv		
zero	0.0	5.0	5.2	0.2	1400.00	5.0	0.0	1400	5.1	0.1	1435	5.0	0.0
low	79.7	13.0	18.2	5.2	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.
mid	395	44.5	43.7	-0.8	33.0	n.a.	n.a.	33.0	n.a.	n.a.	33.7	n.a.	n.a.
high	823	87.3	86.6	-0.7		n.a.	n.a.		n.a.	n.a.		n.a.	n.a.
high	4000	n.a.	n.a.	n.a.		84.8	-0.2		84.4	-0.6		83.8	-1.2
full scale	1000.00				5000.0			5000			5000		

TR 7

Environmental Instruments Division

108 South Street
Hopkinton, Massachusetts 01748
(617) 435-5321

INTERFERENCE RESPONSE TEST

DATE OF TEST JAN 20, 1992

ANALYZER TYPE 10AAS RANGE 0-25PPM SERIAL NO. 105-19481-184

<u>TEST GAS TYPE</u>	<u>CONCENTRATION PPM</u>	<u>ANALYZER OUTPUT RESPONSE</u>	<u>% OF SPAN</u>
<u>CO</u>	<u>500</u>	<u><.1 PPM</u>	<u><.1%</u>
<u>CO₂</u>	<u>201</u>	<u><.1 PPM</u>	<u><.1%</u>
<u>CO₂</u>	<u>10%</u>	<u><.1 PPM</u>	<u><.1%</u>
<u>O₂</u>	<u>20.9%</u>	<u><.1 PPM</u>	<u><.1%</u>

Continuous Emission Analyzer Interference Response Tests

Date: 7/8/88
 Technician: KRB/MM

Analyzer Type: Thermo Environmental
 Analyzer Model: Model 48 Gas Filter Correlation Analyzer
 Serial Number: 48-23576-210
 Analyzer Test Range: 0-20ppmV

Test Gas		Analyzer Response		Response Ratio	
Type Gas	Concentration	Concentration PPM _v	% of Range		
Air	CO Free	0.0	N/A		
CO ₂ /O ₂	4% / 18%	0.0	↓	0.000	
CO ₂ /O ₂	12% / 18%	-0.2		-0.017 / -0.025	
CO ₂ /O ₂	21% / 13%	-0.3		-0.014 / -0.100	
Air	Dry	0.4		CO Impurity?	
NO _x	176 ppm _v	0.4		0.002	
NO _x	3030 ppm _v	0.4		0.0001	
SO ₂	401 ppm _v	-0.2		0.0005	
Propene	240 ppm _v	0.4		0.002	

↑
 all interferences are
 negligible

Response Time Data Sheet

Date: 3/24/89

Plant: Austin Office

Technician: MM/DC

Sample Manifold Press.: 6 psi

Sample Line Length: 140 ft.

Pump Model No.: 6-3 Dia-pump

Analyzer: NO_x Analyzer
 Model: TECO 10AR
 Range: 0-1000 ppm
 Span Gas: 900 ppm NO_x

Oxygen Analyzer
Teladune 320 AX
0-25 %
Air = 20.9% O₂

Upscale Response .65 min

.72 min

.60

.75

.60

.80

Average .61 min

.76 min

Downscale Response .65 min

.90 min

.65

.90

.65

.85

Average .65 min

.88 min

Comments: 3/8" Sample line
Igloo Condenser

Instrumental Analysis
Quality Assurance Data

Date: 3/18/92
 Plant: FGT Caryville Compressor Station
 Technician: LF TS WI

NOx Analyzer: NO2 to NO Converter Efficiency Test

NO Calibration Gas: 888.1 ppm
 Diluent Gas: Air (20.9% oxygen)

	NOx Concentration (ppm)	% Decrease from Initial Concentration	NO Concentration (ppm)
Initial Concentration	<u>369</u>	<u>n.c.</u>	<u>281</u>
10 minute Concentration	<u>368</u>	<u>0.3%</u>	<u>240</u>
20 minute Concentration	<u>364</u>	<u>1.4%</u>	<u>205</u>
30 minute Concentration	<u>364</u>	<u>1.4%</u>	<u>170</u>

Sampling System Bias Check

Analysis	Calibration Gas Concentration (ppm)	Full Scale Span (ppm)	Direct Calibration Response (ppm)	Thru-Probe Sample System Response (ppm)	System Calibration Bias (% of Span)
Zero Gas	_____	_____	_____	_____	_____
NOx before	<u>406.4</u>	<u>1000</u>	<u>403</u>	<u>394</u>	<u>-0.9%</u>
SO2	_____	_____	_____	_____	_____
TIC before	<u>4000</u>	<u>5000</u>	<u>4000</u>	<u>4025</u>	<u>+0.5%</u>
NOx (after)	<u>157.7</u>	<u>200</u>	<u>157.6</u>	<u>157.0</u>	<u>-0.3%</u>
TIC (after)	<u>4000</u>	<u>5000</u>	<u>4010</u>	<u>4010</u>	<u>0</u>

$$\% \text{ Calibration Bias} = \frac{(\text{Thru-Probe Response}) - (\text{Direct Calibration Response})}{\text{Full Scale Span}} \times 100 \%$$

* NOTE: Equation per EPA Method 6C (40 CFR 60, Appendix A)

Table of Carbon Concentration for Method 25.
 Audit samples collected by Cubix Corp. at Fl.
 Gas & Trans on 3/26/92 and reported on 4/30/92.

Source	Sample - Run ID #	Carbon Concentration			
		Total (Mc) (mg/dscm)	Total (C) (ppmv)	Conden- sible (Ccm) (ppmv)	Noncon- densible (Ctm) (ppmv)
AUDITS	#470A	110.7	221.8	89.3	132.5
	#470B	806.8	1615.9	131.8	1484.1

Compiled By: *Shirley J. King* On: 5-1-92

Approved By: *D.C.* On: 5/1/92 Page 1



Job No. 8160
Client Cubix
Disk/File 8160
Page No. 2

Plant: Florida Gas & Trans
Sample Loc. Audits
(In/Out)
Date 3/26/92

Preliminary Data-----		
Run No.	Audit #473B	Audit #473A
Tank No.	4T128	4T107
Trap No.	X23	C7
Tank Volume V(cc)	4033	4010
Field Data-----		
PTI (mm Hg)	-711	-709
TTI (F)	85	82
PbI (mm Hg)	760	760
PT (mm Hg)	0	0
TT (F)	82	78
Pb (mm Hg)	760	760
Noncondensable Organics-----		
PT(Lab) (mm Hg)	24	4
TT(Lab) (F)	78	78
Pb(Lab) (mm Hg)	734	734
PTF (mm Hg)	924	920
TTF (F)	78	78
PbF (mm Hg)	734	734
Ba (ppmv C)	0.2	0.1
Ctm 1 (ppmv C)	56.3	642.8
Ctm 2 (ppmv C)	56.7	627.8
Ctm 3 (ppmv C)	56.9	639.3
Avg. Ctm (ppmv C)	56.6	636.6
RSD Ctm (%)	0.5	1.2
Condensable Organics-----		
ICV Tank No.	4T143	4T266
ICV Tank, Vv (cc)	4047	4270
PFI (mm Hg)	-720	-722
TFI (F)	78	78
PbFI (mm Hg)	734	734
PF (mm Hg)	1840	940
TF (F)	78	78
PbFf (mm Hg)	734	734
Bt (ppmv C)	2.6	0.8
Ccm 1 (ppmv C)	26.6	52.1
Ccm 2 (ppmv C)	27.2	53.9
Ccm 3 (ppmv C)	27.2	53.7
Avg. Ccm (ppmv C)	27.0	53.2
RSD Ccm (%)	1.3	1.9
Total Gaseous Nonmethane Organics (TGNMO)=====		
Vs (cc)	3678	3675
Dil. Factor (Non)	2.348	2.332
Dil. Factor (Con)	3.658	2.513
Ct (ppmv C)	132.5	1484.1
Cc (ppmv C)	89.3	131.8
Ct+Cc= C (ppmv C)	221.8	1615.9
Mc (mg C/dscm)	110.7	806.8



**APPENDIX D:
CALIBRATION CERTIFICATIONS**



1290 COMBERMERE STREET, TROY, MICHIGAN 48084 (313) 589-2950

Customer :
CUBIX CORPORATION
1713 FORT VIEW ROAD
AUSTIN, TX. 78704

*** CERTIFICATE OF ANALYSIS - EPA PROTOCOL BASES ***
PERFORMED ACCORDING TO SECTION 3.0.4
Certified Per Traceability Procedure # 01
Protocol # 1
File # P08274
Certified Accuracy 1 % NBS Traceable

Our Project # : 520006
Your P.O. # : 91004
Expiration Date : 8-18-92
Cylinder Number AAL-9912
Cylinder Pressure 1900 psig

COMPONENT	CERTIFIED CONC.	REFERENCE STD			GAS ANALYZER		ANALYTICAL PRINCIPLE
		SRM # (CRM #)	CYLINDER NUMBER	CONC.	MAKE/MODEL	LAST CALIBRATION DATE	
NITRIC OXIDE	157.7 PPM	1685	AAL-9851	236.0 PPM	BECKMAN	12-4-90	CHEMILUMINESCENCE
		6M19	AAL-14484	145.3 PPM	951A		
		1684	ALM-003623	97.28 PPM			
BALANCE GAS : NITROGEN							
NITROGEN DIOXIDE	1.77 PPM						

CERTIFICATE OF ANALYSIS
EPA PROTOCOL

FIRST ANALYSIS			DATE : 2-11-91	SECOND ANALYSIS			DATE : 2-18-91	CALIBRATION CURVE		2 nd DEGREE				
ZERO	TEST	REFERENCE		ZERO	TEST	REFERENCE		SRM # (CRM #)	CONC. PPM	SPLIT PT (%)	DVM (mV)	FITTED VALUE	PERCENT ERROR	
GAS (mV)	GAS (mV)	GAS CONC. (mV)	RESULTS PPM	GAS (mV)	GAS (mV)	GAS CONC. (mV)	RESULTS PPM							
0.00	53.30	236.0 PPM	157.4	0.00	53.50	236.0 PPM	158.0	1685	236.0	100	80.00	236.0	-0.00	
0.00	53.30	80.00	157.4	0.00	53.50	80.00	158.0		207.6	88	70.50	208.1	0.23	
0.00	53.30	80.00	157.4	0.00	53.50	80.00	158.0		145.3	62	49.10	145.1	-0.17	
				0.00	53.50	80.00	158.0	1684	97.28	41	33.00	97.54	0.27	
				0.00	54.10 NOX		159.8		0.0000	0	0.00	0.0000	0.00	
									0			0.00	0.00	
									0			0.00	0.00	
CALCULATED RESULTS	157.4		157.4	CALCULATED RESULTS	158.0		158.0							
	157.4		157.4		158.0		159.8 PPM NOX		1684	97.28	LOW	33.00	97.54	0.27
AVERAGE : 157.4 PPM				AVERAGE : 158.0 PPM					1685	236.0	HIGH	80.00	236.0	-0.00

† 6M19 - GAS MANUFACTURER'S INTERNAL STANDARD. The responsibility of this Company for any which fails to comply with this analysis shall be replacement thereof by the Company without charge.

Handwritten signature and initials



Scott Specialty Gases

Scott Environmental Technology, Inc.

1290 COMBERMERE STREET, TROY, MICHIGAN 48084 (313) 589-2950

Shipped From : Scott Michigan

Our Project # : 532228

Your P.O. # : 92 0000

Expiration Date : 7-21-93

Cylinder Number : AAL5112

Cylinder Pressure : 1900 psig

1 of 1 Component(s)

Customer :
CUBIX CORPORATION
9225 LOCKHART HWY
AUSTIN TX 78747

*** CERTIFICATE OF ANALYSIS - EPA PROTOCOL GASES ***
PERFORMED ACCORDING TO SECTION 3.0.4
Certified For traceability Procedure # 61
Protocol # 1
File # PD-2143
Certified Accuracy 1% NBS traceable

ANALYZED CYLINDER		REFERENCE STD			INSTRUMENTATION		ANALYTICAL PRINCIPLE
COMPONENT	CERTIFIED CONC.	SRM # (CRM #)	CYLINDER NUMBER	CONC.	INSTR/MODEL/SERIAL #	LAST CALIBRATION DATE	
NITRIC OXIDE	406.4 PPM	1587	ALH-014665	965.5 PPM	BECKMAN	1-15-92	CHEMILUMINESCENCE
		1685	ALH-096700	250.3 PPM	951A		
<p>ALANCE GAS : NITROGEN</p> <p>NITROGEN DIOXIDE 0.00 PPM (FROM SECOND ANALYSIS)</p>							

FIRST ANALYSIS			DATE : 1-15-92			SECOND ANALYSIS			DATE : 1-21-92			CALIBRATION CURVE		1 ST	DEGREE		
ZERO	TEST	REFERENCE	ZERO	TEST	REFERENCE	ZERO	TEST	REFERENCE	ZERO	TEST	REFERENCE	SRM # (CRM #)	CONC. PPM	SPLIT PT (%)	OVN (mV)	FITTED VALUE	PERCENT ERROR
(mV)	(mV)	GAS CONC. (mV) PPM	(mV)	(mV)	GAS CONC. (mV) PPM	(mV)	(mV)	GAS CONC. (mV) PPM	(mV)	(mV)	GAS CONC. (mV) PPM						
0.00	40.70	406.9	0.00	40.60	965.5 PPM	0.00	40.60	965.5 PPM	0.00	40.60	965.5 PPM	1684B	965.5	100	96.50	965.5	0.00
0.00	40.70	406.9	0.00	40.60	965.5 PPM	0.00	40.60	965.5 PPM	0.00	40.60	965.5 PPM		748.0	77	75.00	750.3	0.30
0.00	40.70	406.9	0.00	40.60	965.5 PPM	0.00	40.60	965.5 PPM	0.00	40.60	965.5 PPM		395.0	41	39.60	395.9	0.22
0.00	40.70	406.9	0.00	40.60	965.5 PPM	0.00	40.60	965.5 PPM	0.00	40.60	965.5 PPM	1685	250.3	26	25.10	250.7	0.16
			0.0000			0.0000			0.0000				0.0000			0.0000	0.00
			0			0			0				0			0.00	0.00
												1685	250.3	LOW	25.10	250.7	0.16
												1684B	965.5	HIGH	96.50	965.5	0.00

The only liability of this Company for gas which fails to comply with this analysis shall be replacement thereof by the Company without extra cost.

Analyst : J.P. Davis Approved By : J. Shapiro

OK15 - GAS MANUFACTURER'S INTERNAL STANDARD



Customer : CUBIX CORPORATION
1713 FORT VIEW ROAD
AUSTIN, TX. 78704

*** CERTIFICATE OF ANALYSIS - EPA PROTOCOL GASES ***
PERFORMED ACCORDING TO SECTION 3.0.4
Certified Per Traceability Protocol # 1 Procedure # G1
File # POB133
Certified Accuracy 1% NBS Traceable

Expiration Date : 7-28-92
Cylinder Number : ALH-016031
Cylinder Pressure 1900 psig

ANALYZED CYLINDER	REFERENCE STD	INSTRUMENTATION		ANALYTICAL PRINCIPLE			
COMPONENT	CERTIFIED CONC.	SRM # (CRM #)	CYLINDER NUMBER	CONC.	INSTR/MODEL/SERIAL #	LAST CALIBRATION DATE	ANALYTICAL PRINCIPLE
NITRIC OXIDE	888.1 PPM	2631	FF-16175	2854 PPM	BECKMAN 951A	1-8-91	CHEMILUMINESCENCE
		GMIS*	HA-6840	971.6 PPM*			
BALANCE GAS : NITROGEN							
NITROGEN DIOXIDE	5.82 PPM (FROM SECOND ANALYSIS)						

CERTIFIED EPA PROTOCOL

FIRST ANALYSIS			DATE : 1-21-91	SECOND ANALYSIS			DATE : 1-28-91	CALIBRATION CURVE				1st DEGREE	
ZERO (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC. (mV)	ZERO (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC. (mV)	SRM # (CRM #)	CONC. PPM	SPLIT PT (%)	DVM (mV)	FITTED VALUE	PERCENT ERROR
0.00	30.50	889.5	2854 PPM	0.00	30.40	886.6	2854 PPM	2631	2854	100	98.00	2854	0.00
0.00	30.50	889.5	98.00	0.00	30.40	886.6	98.00		1428	50	49.00	1428	-0.00
0.00	30.50	889.5	98.00	0.00	30.40	886.6	98.00		971.6	34	33.10	965.2	-0.66
				0.00	30.40	886.6	98.00		489.0	17	16.80	490.8	0.38
				0.00	30.60 NOX	892.5			0.0000	0	0.00	0.0000	0.00
									0			0.0000	0.00
CALCULATED RESULTS	889.5			CALCULATED RESULTS	886.6				0			0.00	0.00
	889.5				886.6								
	889.5				886.6	892.5 PPM NOX		16866	489.0	LOW	16.80	490.8	0.38
AVERAGE	889.5 PPM			AVERAGE	886.6 PPM			N/A	971.6	GMIS*	33.10	965.2	-0.66

* GMIS - GAS MANUFACTURER'S INTERNAL STANDARD

Analyst: *Frank P. Doran* Approved By: *J. Shapiro*

The only liability of this Company for gas which fails to comply with this analysis shall be replacement thereof by the Company without extra cost.



Scott Specialty Gases, Inc.

FAX: 713-644-0244
PHONE: 713-644-4820

3714 LAPAS DRIVE, HOUSTON, TEXAS 77023

6/03/91

CUBIX CORPORATION
9225 LOCKHART

PROJECT #: 04-11057
PO #: 91105

AUSTIN
KEVUN JANCK

TX 78747-0000

CYLINDER #: ALM006621

ANALYTICAL ACCURACY: +-1%

COMPONENT	REQUESTED CONCENTRATION	ANALYSIS 1 (MOLES) U/M
CARBON MONOXIDE	150.0 PPM	150. PPM
ETHANE	80.0 PPM	79.7 PPM
HYDROGEN	BALANCE	BALANCE

ANALYTICAL METHOD: GRAV.MASTER GAS

DATE OF ANALYSIS: 6/03/91

ANALYST:

ANALYST

APPROVED BY:

SUPERVISOR



Scott Specialty Gases, Inc.

3714 LAFAS DRIVE, HOUSTON, TX 77023-0000
PHONE: 713-644-4820 FAX: 713-644-0244

10/17/91

CUBIX CORPORATION
3225 LOCKHART HWY

PROJECT #: 04-13936
PO #: 910523

AUSTIN

TX 78747-0000

CYLINDER #: AAL9308

ANALYTICAL ACCURACY: +-1%

COMPONENT

REQUESTED
CONCENTRATION

ANALYSIS 1
(MOLES) U/M

CARBON MONOXIDE
METHANE
NITROGEN

400.0 PPM
400.0 PPM
BALANCE

401. PPM
395. PPM
BALANCE

ANALYTICAL METHOD: ACUBLEND MASTER

DATE OF ANALYSIS: 10/17/91

ANALYST:

ANALYST

APPROVED BY:

SUPERVISOR



Scott Specialty Gases, Inc.

9714 LAPAS DRIVE, HOUSTON, TX 77023-0000
PHONE: 713-644-4820 FAX: 713-644-0244

10/22/91

CUBIX CORPORATION
9225 LOCKHART HWY

PROJECT #: 04-13836
PO #: 910505

AUSTIN

TX 78747-0000

CYLINDER #: AAL13971

ANALYTICAL ACCURACY: +-1%

COMPONENT	REQUESTED CONCENTRATION	ANALYSIS 1 (MOLES) U/M
CARBON MONOXIDE	910.0 PPM	918. PPM
METHANE	820.0 PPM	823. PPM
NITROGEN	BALANCE	BALANCE

NOTES: EXP: 11/92

ANALYTICAL METHOD: ACUBLEND MASTER

DATE OF ANALYSIS: 10/22/91

ANALYST:

ANALYST

APPROVED BY:

SUPERVISOR

FILED

10/23



Scott Specialty Gases

a division of
Scott Environmental Technology, Inc.

3714 LAPAS DRIVE, HOUSTON, TEXAS 77023. (713) 644-4820. FAX 644-0244

CUBIX CORPORATION
P.O. BOX 5083
AUSTIN, TX. 78763

Date: MARCH 1, 1990
Our Project No.: 0403425
Your P.O. No.: 90035

Gentlemen:

Thank you for choosing Scott for your Specialty Gas needs. The analyses for the gases ordered, as reported by our laboratory, are listed below. Results are in volume percent, unless otherwise indicated.

ANALYTICAL REPORT

Cyl No.	Analytical Accuracy	Concentration
<u>AAL17750</u>	<u>±1%</u>	
Component	WT%	Concentration
CARBON MONOXIDE		4000 PPM
METHANE		4000 PPM
NITROGEN		BALANCE
NBS TRACEABLE BY WEIGHT		

Cyl No.	Analytical Accuracy	Concentration
Component	WT%	Concentration

Cyl No.	Analytical Accuracy	Concentration
Component	WT%	Concentration

Cyl No.	Analytical Accuracy	Concentration
Component	WT%	Concentration

Analyst John Lempe

Approved By [Signature]

The only liability of this Company for gas which fails to comply with this analysis shall be replacement thereof by the company without extra cost.

CERTIFIED REFERENCE MATERIALS EPA PROTOCOL GASES
ACUBLEND® CALIBRATION & SPECIALTY GAS MIXTURES PURE GASES
ACCESSORY PRODUCTS CUSTOM ANALYTICAL SERVICES

TROY, MICHIGAN / SAN BERNARDINO, CALIFORNIA / HOUSTON, TEXAS / BATON ROUGE, LOUISIANA / AUSTIN, TEXAS
SOUTH PLAINFIELD, NEW JERSEY / FREMONT, CALIFORNIA / WAKEFIELD, MASSACHUSETTS / LONGMONT, COLORADO



World Leader in Specialty Gases & Equipment

POST OFFICE BOX 908
LA PORTE, TEXAS 77571
TELEPHONE: (713) 471-2544

RECEIVED JAN 17 1992

WILSON OXYGEN AND SUPPLY CO.
2801 MONTOPOLIS
AUSTIN, TX 78760

Date 1-8-92

Our Invoice # 104-63230

Your P.O. # 04312

Lot No. _____

Gentlemen:

Below are the results of the analysis you requested, as reported by our laboratory. Results are in volume percent, unless otherwise indicated.

LABORATORY REPORT ON GAS ANALYSIS

IR

	CYL. # MIXTURE REQ.	ANALYSIS
CARBON DIOXIDE	SX-23633	
	3.20%	3.18% ± .02
OXYGEN	18.00%	17.9% ± .02
NITROGEN	BALANCE	BALANCE

IR

	CYL. # MIXTURE REQ.	ANALYSIS
	SX-23625	
	8.00%	7.98% ± .02
	8.00%	7.98% ± .02
	BALANCE	BALANCE

IR

	CYL. # MIXTURE REQ.	ANALYSIS
CARBON DIOXIDE	SX-23652	
	18.00%	17.99% ± .02
OXYGEN	4.00%	3.9% ± .02
NITROGEN	BALANCE	BALANCE

	CYL. # MIXTURE REQ.	ANALYSIS

ACCEPTED BY

WILSON OXYGEN

Analyst
JOHN K. WRIGHT

Pitot Tube Calibration Sheet

Date: 10/22/91

Technician: JB

Calibration pitot tube

Type: std

Size (OD): 1/4"

ID number: 450

Cp (std): 0.99

S-Type pitot tube

Size (OD): 1/4"

ID Number: 107

A-Side Calibration			
Δp std in H2O	Δp s in H2O	Cp(s)	DEV
0.640	0.895	0.837	0.002
0.640	0.900	0.835	0.004
0.635	0.890	0.836	0.003
0.415	0.575	0.841	0.002
0.420	0.580	0.842	0.003
0.415	0.570	0.845	0.006
0.210	0.290	0.842	0.003
0.205	0.285	0.840	0.001
0.205	0.290	0.832	0.007
A-Side Averages		0.839	0.003

B-Side Calibration			
Δp std in H2O	Δp s in H2O	Cp(s)	DEV
0.205	0.290	0.832	0.003
0.205	0.285	0.840	0.004
0.205	0.285	0.840	0.004
0.430	0.600	0.838	0.003
0.435	0.605	0.839	0.004
0.430	0.605	0.835	0.001
0.625	0.885	0.832	0.003
0.625	0.890	0.830	0.006
0.630	0.890	0.833	0.002
B-Side Averages		0.835	0.003

Average DEV = 0.003 must be less \leq 0.01

Cp(s) from Side A - Cp(s) from Side B = 0.004 must be less \leq 0.01

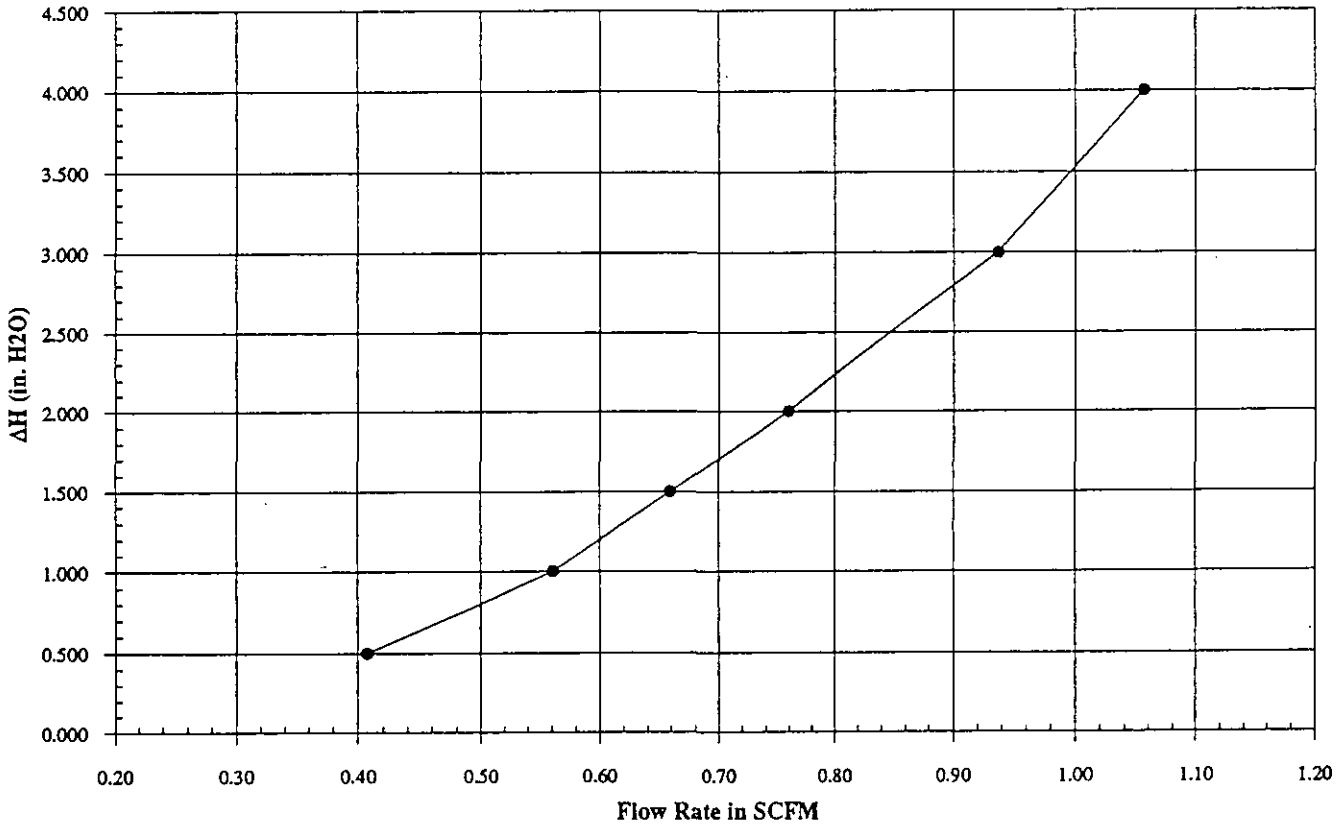
METER BOX DRY GAS METER and ORIFICE CALIBRATION

Date: 8/2/91
 Prev. Callb. Date: 12/27/90
 Location: 1713 Fortview, Austin, Tx
 Technician: DH,L,JB
 Meter No: 1286-3061
 Atm. Pressure: 29.32

Test Meter ID P164240
 Make & Model American Singer
 Calibration Factor 0.998

Orifice Meter Setting ΔH (in. H ₂ O)	Elapsed Time (min.)	Meter Box				Standard Test Meter				Calculated Meter Factor (Kd)	Calculated $\Delta H @ 0.75$ SCFM (" H ₂ O)
		Starting Reading ft ³	Ending Reading ft ³	Starting Avg. Temp. °F	Ending Avg. Temp. (°F)	Starting Reading (ft ³)	Ending Reading (ft ³)	Starting Avg. Temp. (°F)	Ending Avg. Temp. (°F)		
0.50	10.00	43.095	47.310	77	86	0.000	4.080	72	72	0.9821	1.704
1.00	10.00	47.310	53.164	86	97	4.080	9.695	72	72	0.9899	1.767
1.50	10.00	53.164	60.138	97	109	9.695	16.300	72	73	0.9956	1.880
2.00	10.00	60.138	68.398	109	114	16.300	23.900	73	73	0.9797	1.868
3.00	10.00	68.398	78.344	114	120	23.900	33.287	73	73	1.0121	1.820
4.00	10.00	78.344	89.968	120	124	33.287	43.872	73	72	0.9834	1.888
Averages:				101	108			73	73	0.9904	1.845

Differential Pressure vs. Flow Rate Calibration Curve Andersen 8/91



Trailer # 7 Altimeter

ALTIMETER SCALE ERROR					
PART NO. <u>5934P-1A.83</u>			SERIAL NO. <u>3H909</u>		
ALTIMETER PRESSURE					
TEST PT (FT)	INDICATOR READINGS AT + 25 ° C	TEST PT (FT)	INDICATOR READINGS AT + 25 ° C	TEST PT (FT)	INDICATOR READINGS AT + 25 ° C
-1000	0	8,000	-45	30,000	
0 0	-20	10,000	-50	35,000	
500	-15	12,000	-70	40,000	
1000	-10	14,000	-70	45,000	
1500	-15	16,000	-65	50,000	
2000	-15	18,000	-50	55,000	
3000	-25	20,000	-45	60,000	
4000	-25	22,000		70,000	
6000	-30	25,000		80,000	

BFG/C9102

COMPONENT ALTIMETER

PART NO. 5934P-1A.83

SERIAL NO. 3H909

MFG. UNITED

WORK ORDER # K0687

Overhaul

Repair

Bench Check & Test

The Aircraft Appliance Identified above was overhauled, repaired, or bench-tested (as per block marked) and inspected, in accordance with current Federal Aviation Administration Regulations, and is approved for return to service. Details of this component are on file at this repair station.

Joy Luemml
AUTHORIZED SIGNATURE

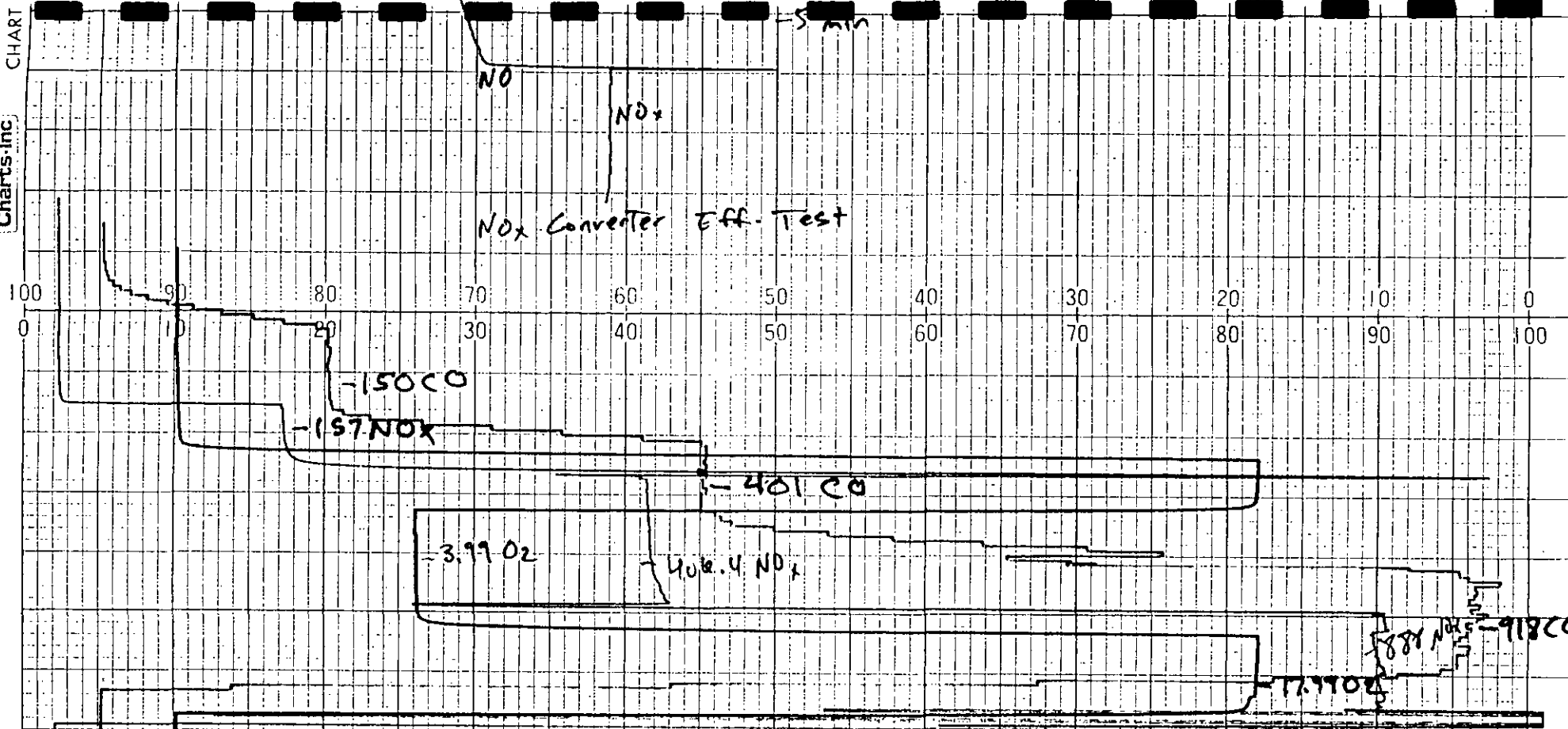
FEB 11 1992
DATE

**APPENDIX E:
STRIP CHART RECORDS**

NO_x, O₂, CO

CHART

Charts-inc



0 0 A

3/18/92

MOULT @ point Calibration

F6T

Carryville, FL

DATA ACTIVITIES

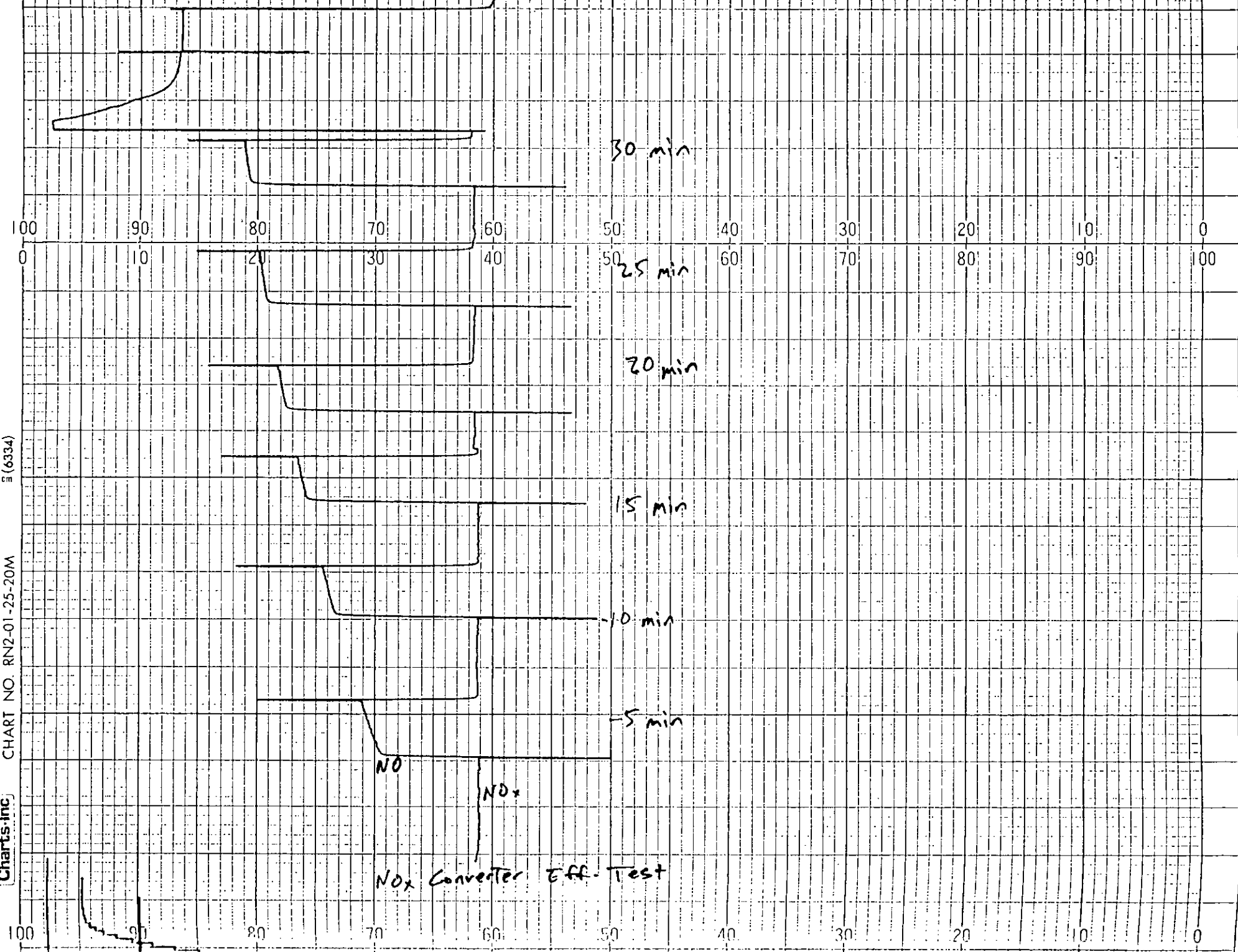
Initial Ranges

NOx 0-1000

CO 0-1000

O2 0-25

1380cm



30 min

25 min

20 min

15 min

10 min

5 min

NO

NO_x

NO_x Converter Eff. Test

136UC (6334)

CHART NO. RN2-01-25-20M

Charts-inc.

ABORT

START C-1 @ 10:30

NOx	0-200
CO	0-500

157.7 NOx

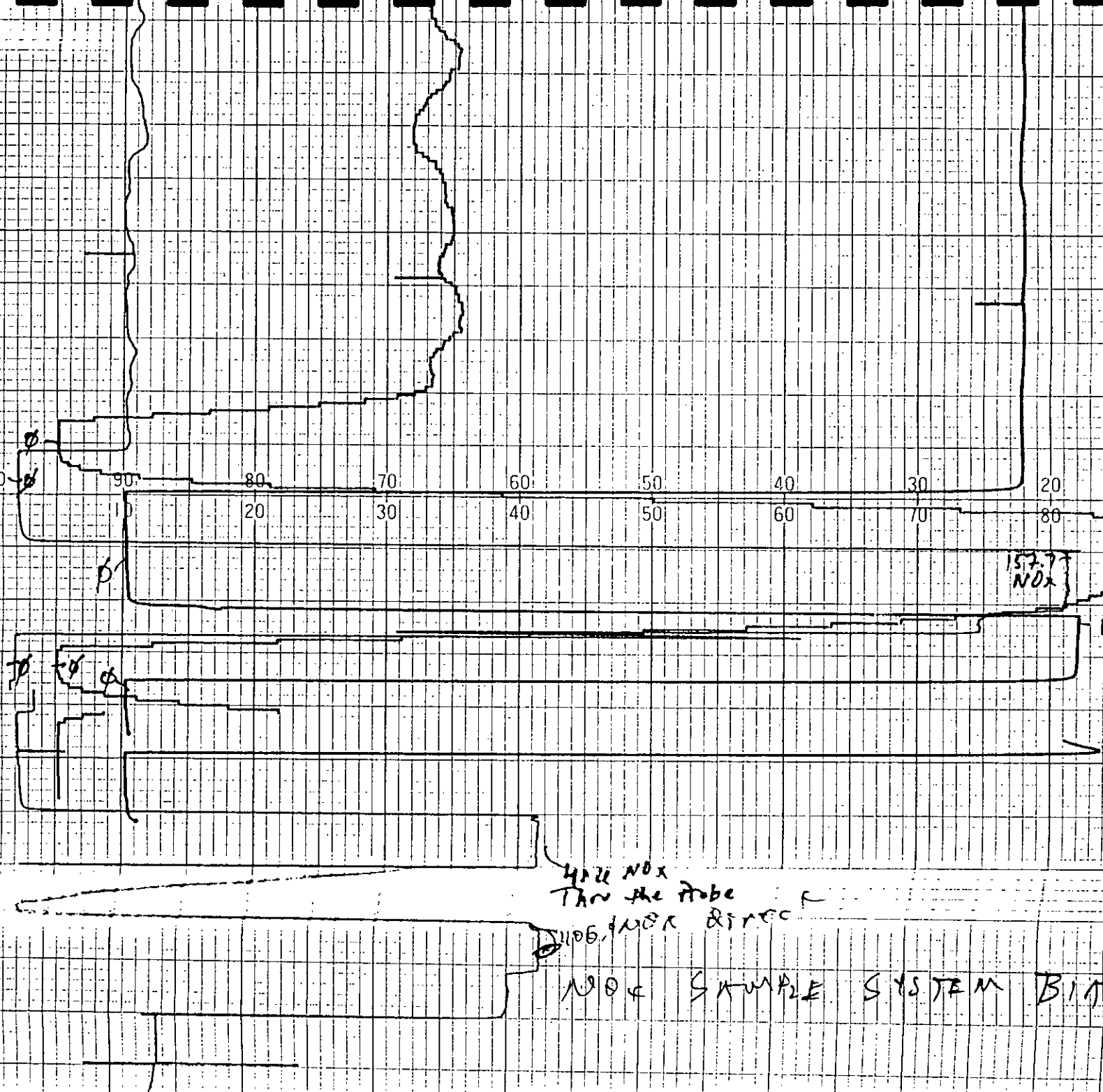
401 CO

17.9 O2

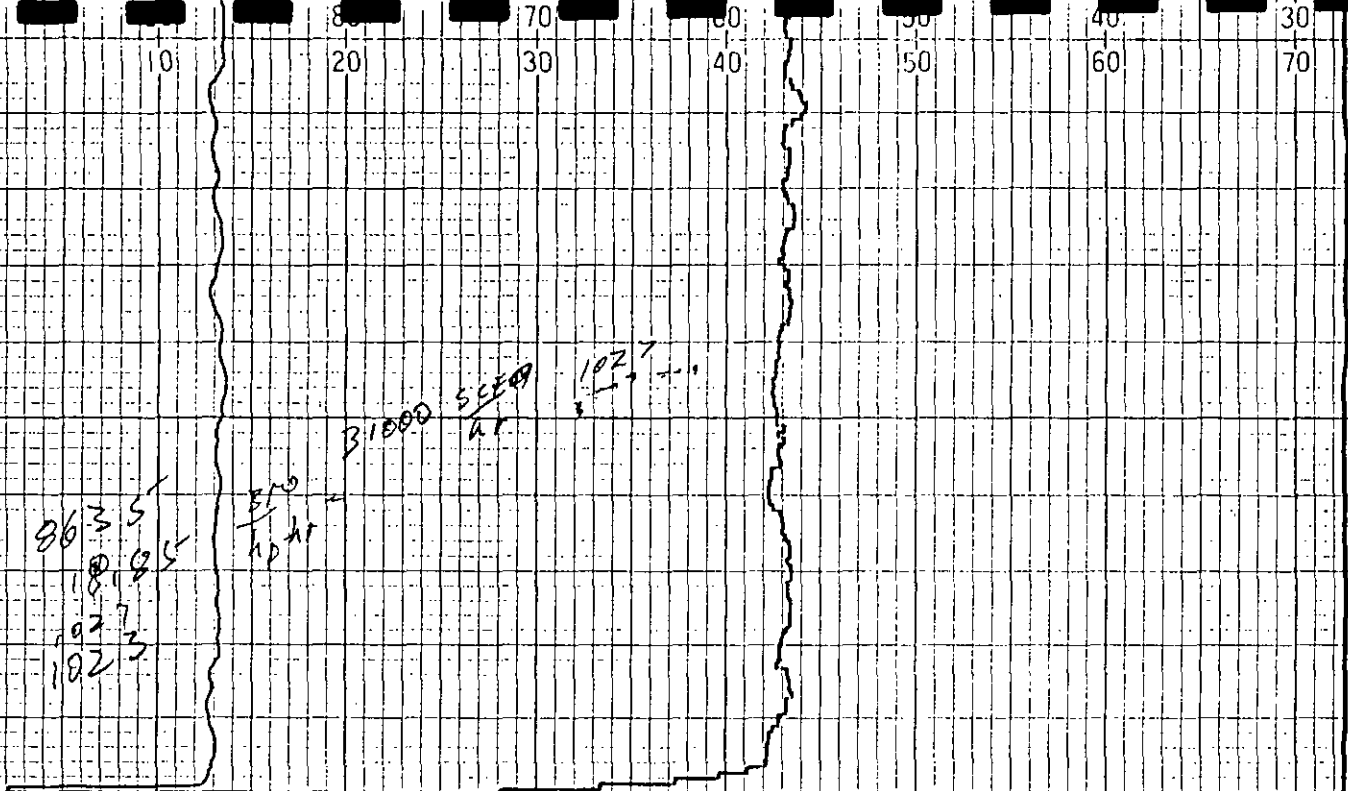
400 NOx
Thru the probe

400 NOx DIRECT

NOx SAMPLE SYSTEM BITE CIRCUIT



0 10 20 30 40 50 60 70 80 90 100



1108 start C

100 80 70 60 50 40 30 20 10 0 100 0 10 20 30 40 50 60 70 80 90 100

Leak check 10/20 @ 15.1" 0

LEAK DETECTED

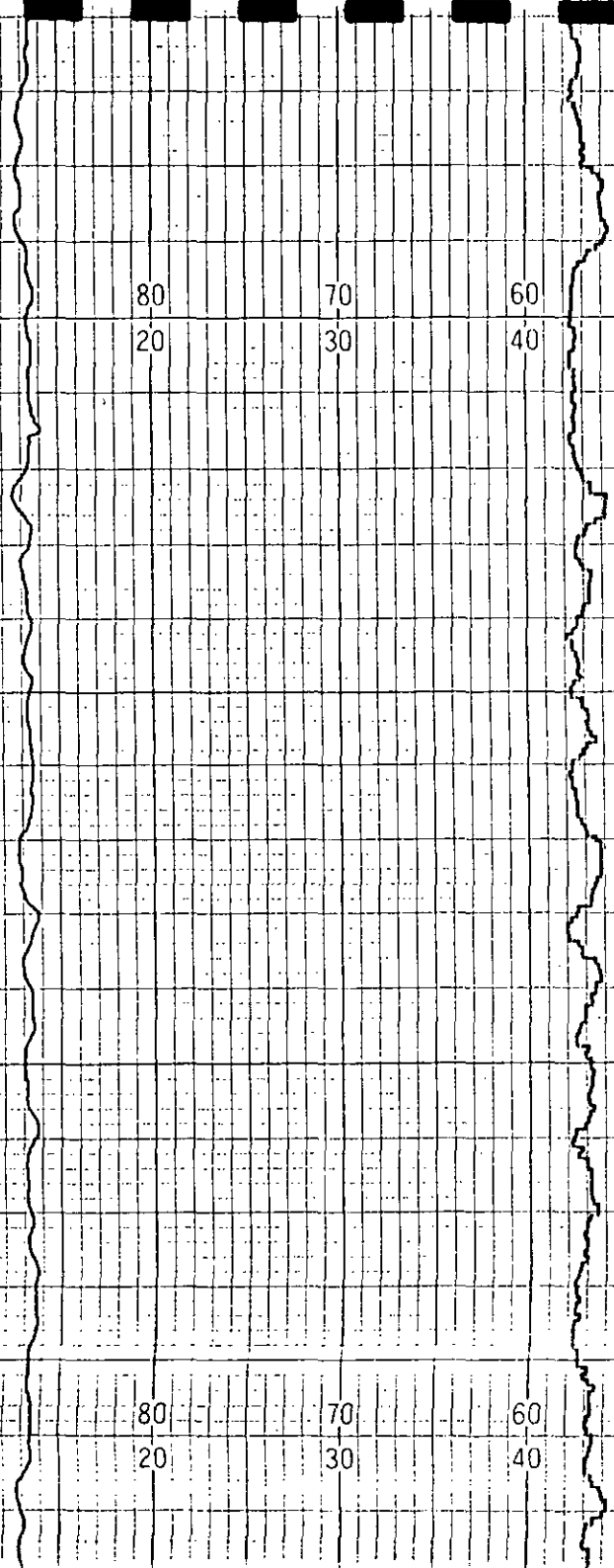
100 90 80 70 60 50 40 30 20 10 0
0 10 20 30 40 50 60 70 80 90 100

100 90 80 70 60 50 40 30 20 10 0
0 10 20 30 40 50 60 70 80 90 100

1300cm (6334)

CHART NO. RN2-01-25-20M

Charts, Inc.

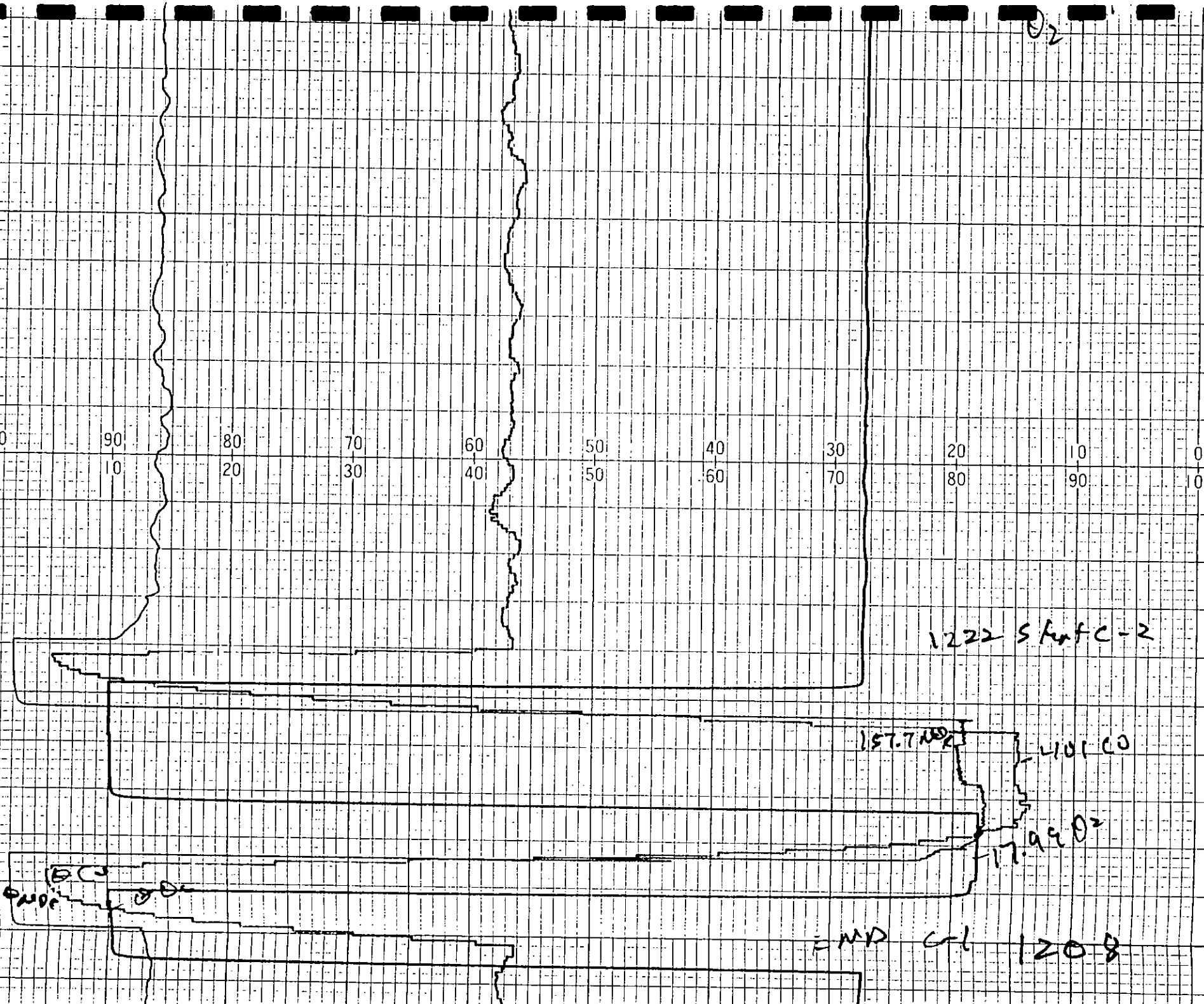


10.87

$NO_2 = 22.4$
 $CO = 19.0$
 $O_2 = 15.6$

02

100	90	80	70	60	50	40	30	20	10	0
0	10	20	30	40	50	60	70	80	90	00



1222 Surf C-2

157.7

4101 CO

17.9902

END of 1208

END

40.00
15.7 NOX
-17.990

END C-2 1522

1260cm

100 90 80 70 60 50 40 30 20 10 0
0 10 20 30 40 50 60 70 80 90 100

NO_x = 24.0
CO = 18.9
O₂ = 15.6

(6334)

27.4

NO. = 194
CS = 15.6
O2 = 10

100 90 80 70 60 50 40 30 20 10 0
0 10 20 30 40 50 60 70 80 90 100

1240 (6334)

CHART NO. RN2-01-25-20M

Charts, Inc.

100 90 80 70 60 50 40 30 20 10 0
0 10 20 30 40 50 60 70 80 90 100

330 START C-3
40% CO
LEFT NON

SAMPLE SYSTEM BIAS CHECK

+ 157.7 NRx this probe

157.7 NRx direct

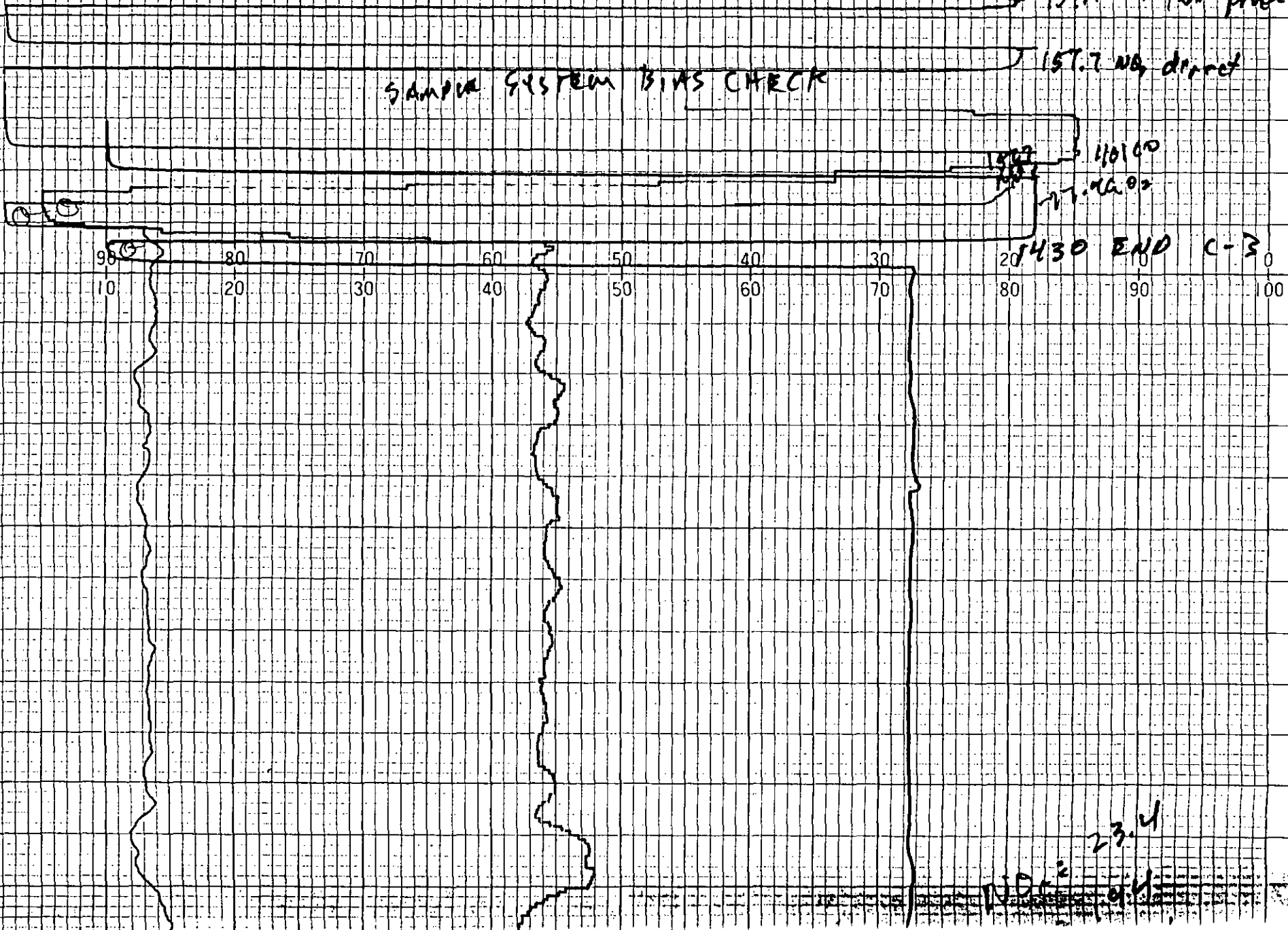
140100

17.06.02

157.7

NRx

20430 END C-3



23.4

NDI 204

CO₂, THC

3.18% CO₂

4000 C₁

100	90	80	70	60	50	40	30	20	10	0
0	10	20	30	40	50	60	70	80	90	100

> 4000 C₁ (0-5K) through the Probe

79.7 C₁

395 C₁

823 C₁

3.18 CO₂

17.99 CO₂

Initial Ranges

CO₂ 0-20

THC 0-100

MULTI point Calibration

QA ACTIVITIES

3/18/92

FST

Waryville, F

1660cm (6334)

UNIT NO. RN2-01-25-20M

DATE

100

90

80

70

60

50

40

30

20

10

0

(6334)

CHART NO. RN2-01-25-20M

Charts, Inc.

1640cm

100 90 80 70 60 50 40 30 20 10 0
0 10 20 30 40 50 60 70 80 90 100

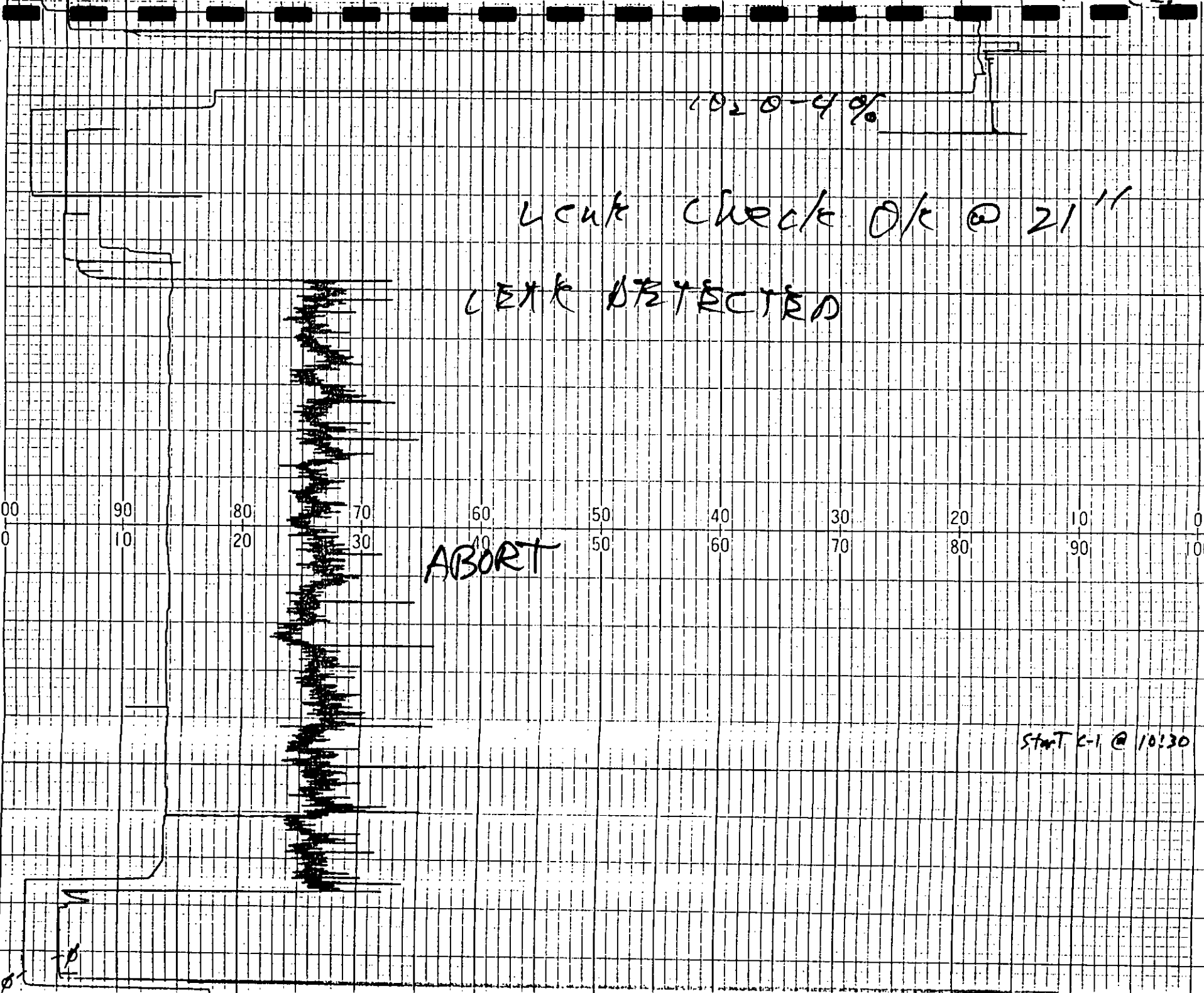
CO₂ 0-4%

Leak check O/K @ 21"

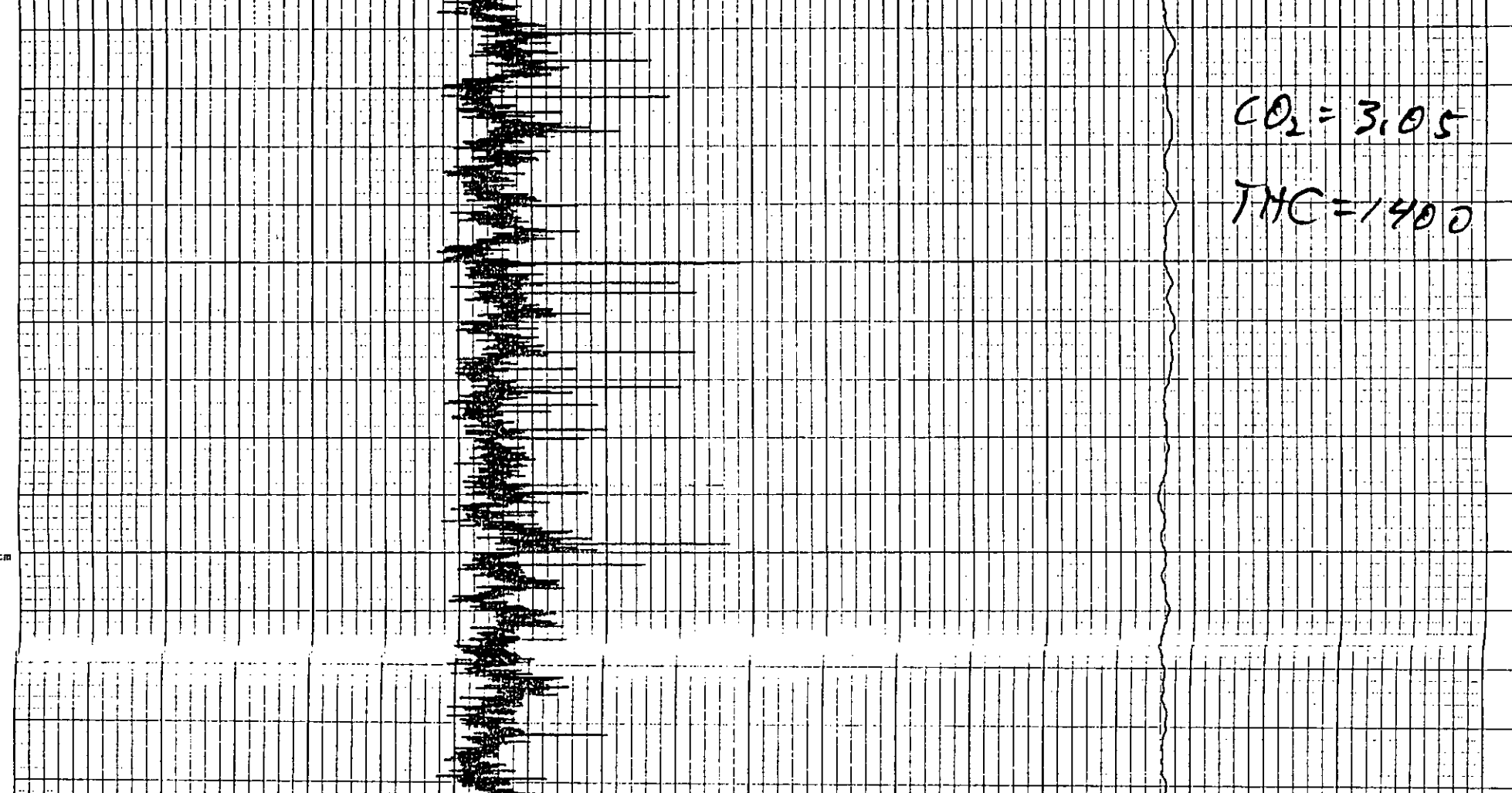
LEAK DETECTED

ABORT

Start C-1 @ 10:30

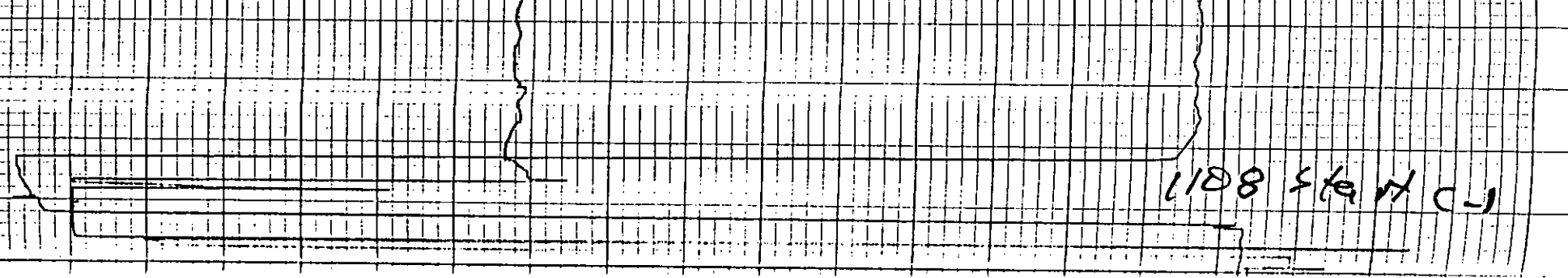


100 90 80 70 60 50 40 30 20 10 0



$CO_2 = 3.05$
 $TMC = 1400$

100 90 80 70 60 50 40 30 20 10 0
 0 10 20 30 40 50 60 70 80 90 100



1108 Start C-J

(6334)

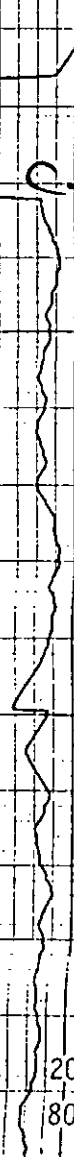
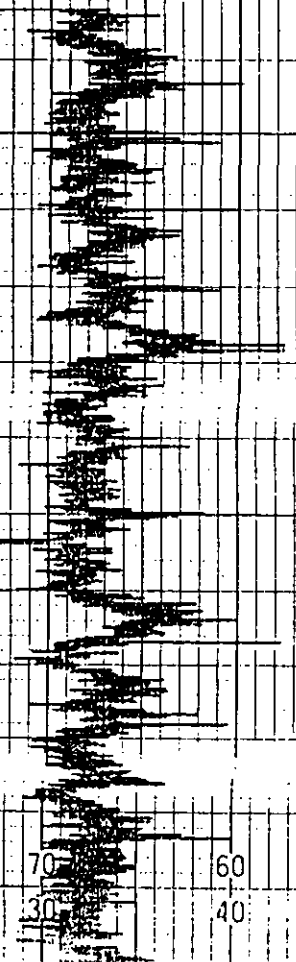
12 2 2 Start C-2

100 90 80 70 60 50 40 30 20 10 0
0 10 20 30 40 50 60 70 80 90 100

3, 1940 40 80 C1

CO₂ TMC

RWD C-1 1208



1600 (6334)

CHART NO. R12-01-25-20M

Charts-Inc

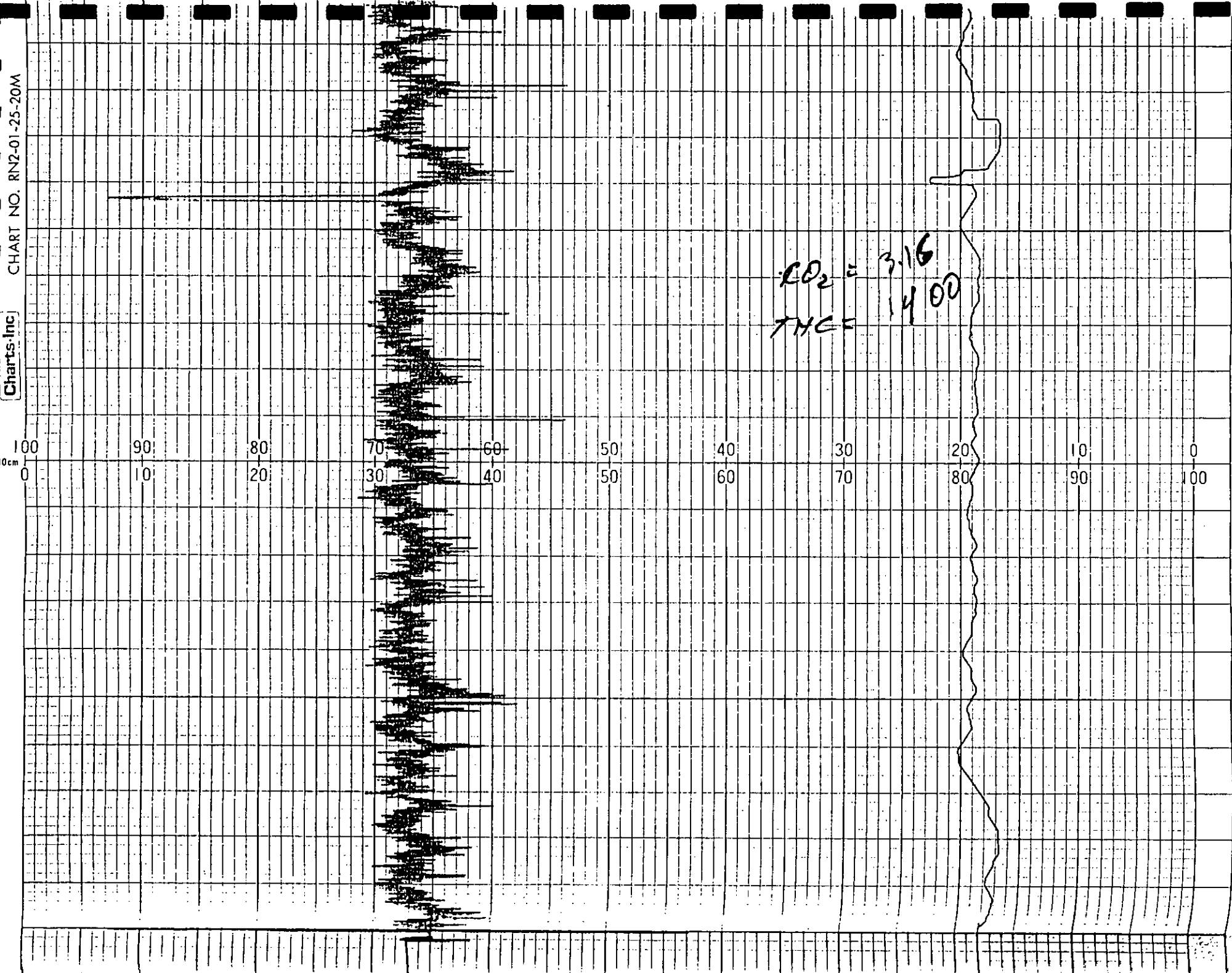
100 90 80 70 60 50 40 30 20 10 0
0 10 20 30 40 50 60 70 80 90 100

CHART NO. RN2-01-25-20M

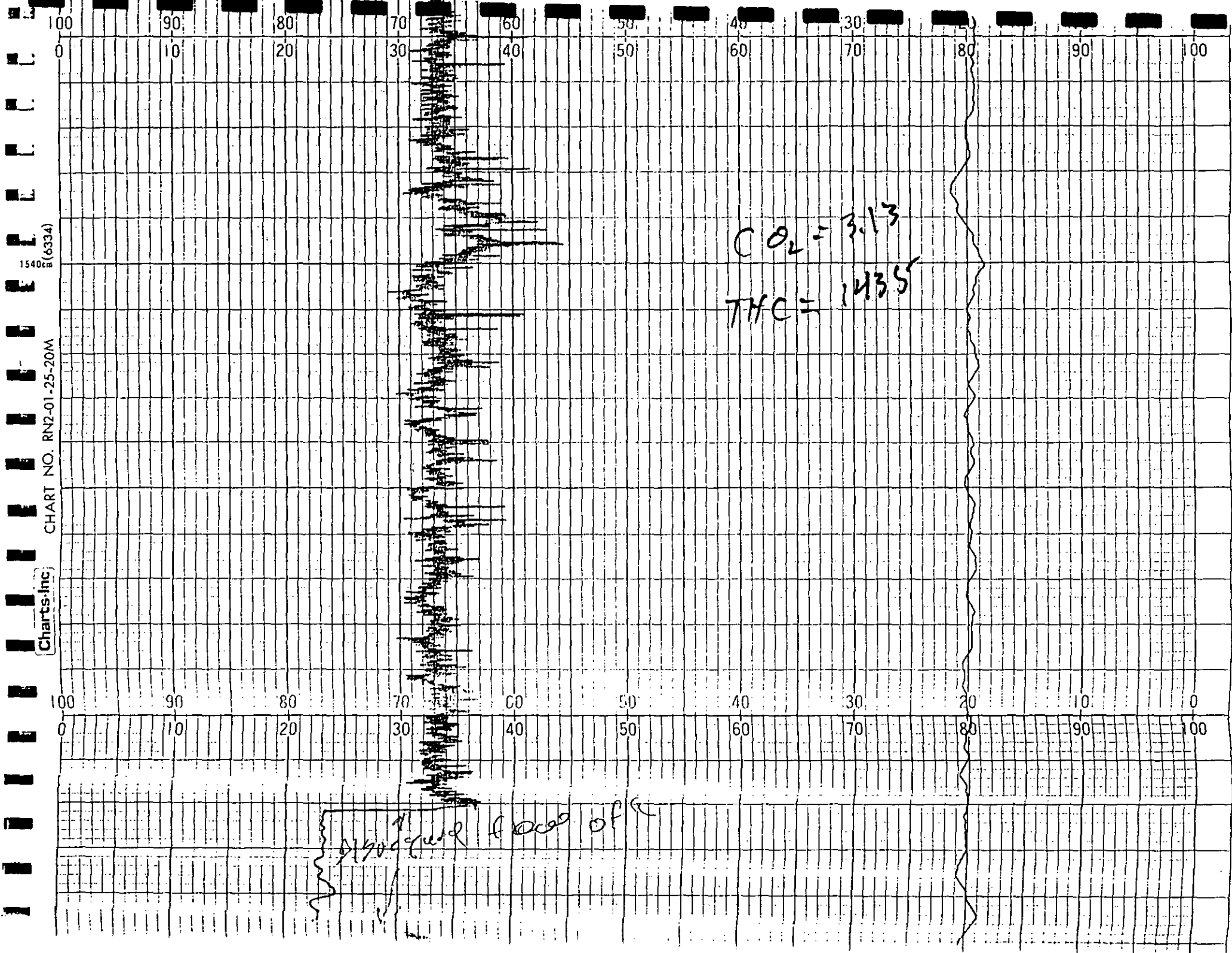
Charts, Inc.

1580cm

100 90 80 70 60 50 40 30 20 10 0
0 10 20 30 40 50 60 70 80 90 100



CO₂ = 3.16
TIME = 14 00



1540R (6334)

CHART NO. RN2-01-25-20M

Charts-Inc.

CO₂ = 3.13

TFC = 1435

Average force of C

Char
1520cm

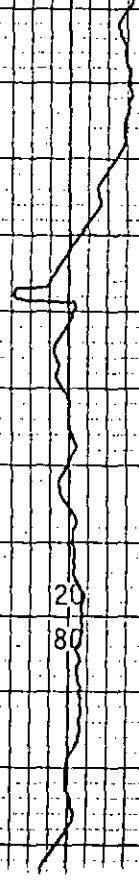
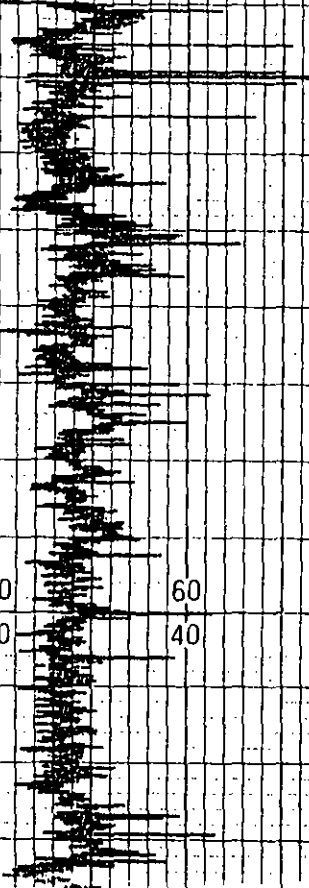
100 90 80 70 60 50 40 30 20 10 0
0 10 20 30 40 50 60 70 80 90 100

1000 C, TRAN 1000
4000 C, DIRECT

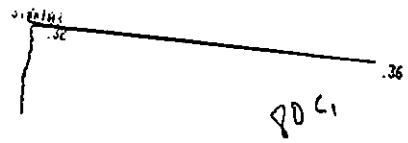
8.19.10
4000 C₁

1430 RND C-3

100 90 80 70 60 50 40 30 20 10 0
0 10 20 30 40 50 60 70 80 90 100



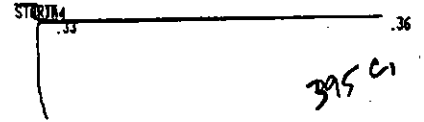
APPENDIX F
CHROMATOGRAMS



RUN # 2
 WORKFILE ID: B
 WORKFILE NAME: MAR/18/92 09:45:55

AREA#	RT	AREA TYPE	AR/HT	AREA%
0.03		446 PV	0.036	2.471
0.32		298 D PV	0.017	1.607
0.36		17314 D VB	0.016	95.922

TOTAL AREA= 18050
 MUL FACTOR= 1.0000E+00



RUN # 3
 WORKFILE ID: B
 WORKFILE NAME: MAR/18/92 10:04:28

AREA#	RT	AREA TYPE	AR/HT	AREA%
0.04		395 BB	0.035	0.546
0.33		278 D PV	0.018	0.384
0.36		71653 D VB	0.015	99.069

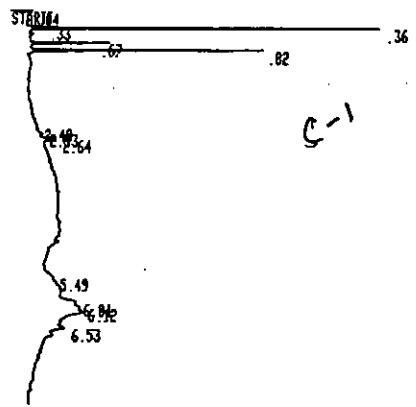
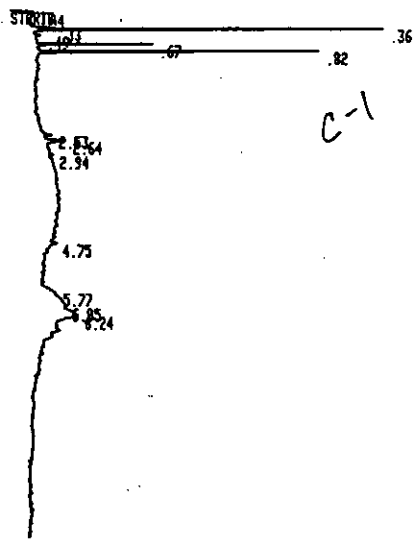
TOTAL AREA= 72326
 MUL FACTOR= 1.0000E+00



RUN # 4
 WORKFILE ID: B
 WORKFILE NAME: MAR/18/92 10:11:41

AREA#	RT	AREA TYPE	AR/HT	AREA%
0.04		947 BB	0.066	0.555
0.33		235 D PV	0.015	0.138
0.36		169580 D VB	0.015	99.308

TOTAL AREA= 170770
 MUL FACTOR= 1.0000E+00



RUN # 5
 WORKFILE ID: B
 WORKFILE NAME: MAR/18/92 10:33:11

AREA#	RT	AREA TYPE	AR/HT	AREA%
0.04		1043 BB	0.050	0.523
0.33		220 D PV	0.012	0.110
0.36		179270 D VB	0.015	89.077
0.67		2186 D BB	0.019	1.096
0.82		6948 D VB	0.021	3.483
2.40		277 PP	0.132	0.139
2.53		213 PB	0.038	0.107
2.64		1072 BB	0.053	0.538
3.49		632 PV	0.098	0.317
5.49		2349 PV	0.090	1.170
6.01		3195 VV	0.090	1.682
6.12		2057 VV	0.091	1.031
6.53				

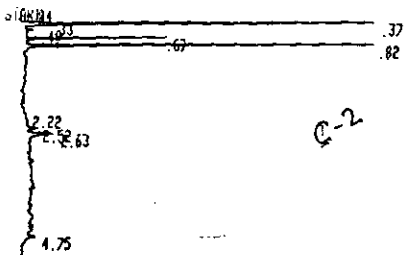
TOTAL AREA= 199460
 MUL FACTOR= 1.0000E+00

RUN # 6
 WORKFILE ID: B
 WORKFILE NAME: MAR/18/92 11:25:12

AREA#	RT	AREA TYPE	AR/HT	AREA%
0.04		1760 PV	0.005	0.639
0.33		305 D PV	0.014	0.111
0.36		243560 D VB	0.015	88.417
0.49		123 D PB	0.017	0.045
0.67		3046 D BB	0.019	1.106
0.82		8510 D VB	0.022	3.889
2.53		396 BB	0.039	0.144
2.64		1411 BV	0.052	0.512
2.94		446 VB	0.082	0.162
4.75		946 VP	0.072	0.343
5.77		1652 PV	0.103	0.600
6.05		6812 VV	0.250	2.183
6.24		7300 VV	0.204	2.650

TOTAL AREA= 275470
 MUL FACTOR= 1.0000E+00

Handwritten calculations:
 $\frac{6.001}{6.001 + 88.417} = 6.36\% \text{ VOC}$
 $\frac{5.68}{5.68 + 89.877} = 5.94$

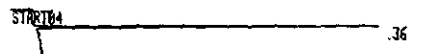


RUN # 9
 WORKFILE ID: B
 WORKFILE NAME:

AREA%	RT	AREA	TYPE	AR/HT	AREA%
0.04	0.84	659	BB	0.031	0.205
0.33	0.33	378	D PV	0.015	0.118
0.37	0.37	301010	D VB	0.015	93.749
0.49	0.49	203	D BB	0.022	0.063
0.67	0.67	3781	D PB	0.019	1.178
0.82	0.82	10446	D VB	0.022	3.253
2.22	2.22	468	PV	0.115	0.146
2.52	2.52	479	BV	0.043	0.149
2.63	2.63	1866	VV	0.054	0.581
4.75	4.75	1789	VP	0.110	0.557

TOTAL AREA= 321000
 MUL FACTOR= 1.0000E+00

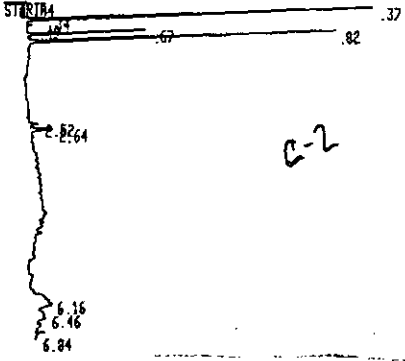
$\frac{5.927}{5.927 + 93.749} = 5.95\% \text{ VDC}$



RUN # 8
 WORKFILE ID: B
 WORKFILE NAME:

AREA%	RT	AREA	TYPE	AR/HT	AREA%
0.04	0.04	613	BV	0.042	4.163
0.36	0.36	14111	D PB	0.016	95.837

TOTAL AREA= 14724
 MUL FACTOR= 1.0000E+00



RUN # 10
 WORKFILE ID: C
 WORKFILE NAME:

AREA%	RT	AREA	TYPE	AR/HT	AREA%
0.04	0.04	636	PB	0.029	0.232
0.34	0.34	0	D PP	0.000	0.000
0.37	0.37	251600	D PB	0.015	91.642
0.49	0.49	137	D PB	0.018	0.050
0.67	0.67	3170	D BB	0.019	1.158
0.82	0.82	9263	D VB	0.022	3.374
2.52	2.52	699	PV	0.059	0.255
2.64	2.64	1536	VV	0.051	0.560
6.16	6.16	4176	VV	0.155	1.521
6.46	6.46	2200	VV	0.117	0.833
6.84	6.84	1020	I VH	0.056	0.372

TOTAL AREA= 2745.00

$\frac{5.397}{91.647 + 5.397} = 5.56\% \text{ VDC}$

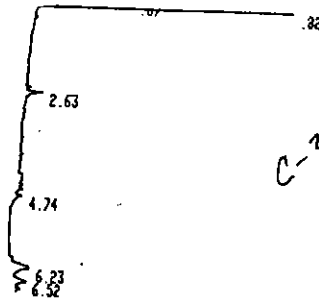
STARTM .33 .37

3950

RUN # 15 MAR/18/92 14:29:25
WORKFILE ID: C
WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
0.04	538	BB	0.028	0.735
0.33	258	D PV	0.015	0.353
0.37	72357	D VB	0.015	98.912

TOTAL AREA= 73153
MUL FACTOR= 1.0000E+00



RUN # 13 MAR/18/92 13:59:57
WORKFILE ID: C
WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
0.04	531	PB	0.029	0.233
0.33	93	D PP	0.087	0.041
0.36	205570	D PB	0.015	90.068
0.49	183	D PP	0.020	0.080
0.67	2628	D PB	0.019	1.152
0.82	7838	D VB	0.022	3.434
2.63	1252	PB	0.055	0.549
4.74	590	BP	0.062	0.259
6.23	5685	VV	0.191	2.491
6.52	3868	VV	0.151	1.695

TOTAL AREA= 228230
MUL FACTOR= 1.0000E+00

STARTM .33 .36

8230

RUN # 11 MAR/18/92 13:29:07
WORKFILE ID: C
WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
0.04	443	PB	0.026	0.263
0.33	208	D PP	0.012	0.124
0.36	163980	D PB	0.015	97.582
6.24	2556	VV	0.139	1.520
6.52	995	BP	0.080	0.592

TOTAL AREA= 168190
MUL FACTOR= 1.0000E+00

STARTM .33 .36

8230

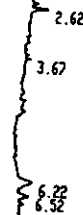
STARTM .33 .37

800

RUN # 14 MAR/18/92 14:11:14
WORKFILE ID: C
WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
0.04	1450	BB	0.055	7.610
0.33	430	D BV	0.020	2.257
0.37	17175	D VB	0.016	90.134

TOTAL AREA= 19055
MUL FACTOR= 1.0000E+00



C-3

RUN # 12 MAR/18/92 13:43:12
WORKFILE ID: C
WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
0.04	744	PV	0.035	0.329
0.33	249	D PP	0.014	0.110
0.36	207470	D PB	0.015	91.680
0.49	214	D BV	0.026	0.095
0.67	2511	D PB	0.019	1.110
0.81	7383	D VB	0.022	3.263
2.62	1221	PP	0.051	0.540
3.67	154	D PB	0.021	0.068
6.22	4894	PV	0.207	2.167
6.52	1457	VV	0.088	0.544

TOTAL AREA= 226290
MUL FACTOR= 1.0000E+00

RUN # 16 MAR/18/92 14:36:04
WORKFILE ID: C
WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
0.04	746	BV	0.037	0.449
0.33	321	D PV	0.016	0.193
0.36	165120	D VB	0.015	99.358

TOTAL AREA= 166190
MUL FACTOR= 1.0000E+00

5.070
5.070 + 91.68 = 5.25%
VOC

APPENDIX G
OPACITY OBSERVATIONS

The Texas Air Control Board
Certifies That

EDWARD A. SACRE II

Has completed a course conducted by The Texas Air Control Board and
has met the requirements for evaluating visible emissions.



September 20, 1991
Date Certified

March 21, 1992
This Certificate Expires

Shirley J. Olmick 9/20/91
Certifying Officer Date

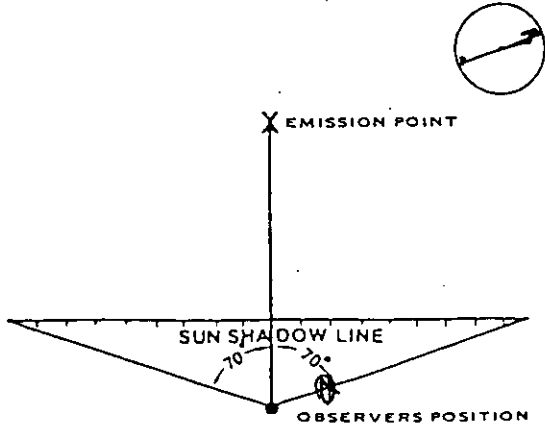
VISIBLE EMISSION OBSERVATION FORM

SOURCE NAME Florida Gas/ Caryville Station			OBSERVATION DATE 3-18-92				START TIME 1100		STOP TIME 1200					
ADDRESS			SEC		SEC		SEC		SEC					
			M	0	15	30	45	M	0	15	30	45		
			1	0	0	0	0	31	0	0	0	0		
CITY Caryville			STATE FL		ZIP		2		0	0	0	0		
PHONE			SOURCE ID NUMBER SMVH 12		3		0		0	0	0	0		
PROCESS EQUIPMENT			OPERATING MODE 2700 BHP		4		0		0	0	0	0		
CONTROL EQUIPMENT			OPERATING MODE		5		0		0	0	0	0		
DESCRIBE EMISSION POINT Circular Stack ~ 2' diameter			6		0		0		0	0	0	0		
HEIGHT ABOVE GROUND LEVEL ~ 75'			HEIGHT RELATIVE TO OBSERVER ~ 75'		7		0		0	0	0	0		
DISTANCE FROM OBSERVER ~ 200'			DIRECTION FROM OBSERVER N-NW		8		0		0	0	0	0		
DESCRIBE EMISSIONS None			9		0		0		0	0	0	0		
EMISSION COLOR			PLUME TYPE: CONTINUOUS <input type="checkbox"/>		10		0		0	0	0	0		
			FUGITIVE <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>		11		0		0	0	0	0		
WATER DROPLETS PRESENT NO <input checked="" type="checkbox"/> YES <input type="checkbox"/>			IS WATER DROPLET PLUME ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/>		12		0		0	0	0	0		
AT WHAT POINT IN THE PLUME WAS OPACITY DETERMINED 2 Dvt diameters downstream of emission point			13		0		0		0	0	0	0		
DESCRIBE BACKGROUND SKY			14		0		0		0	0	0	0		
BACKGROUND COLOR Grey			SKY CONDITIONS Overcast		15		0		0	0	0	0		
WIND SPEED 10 mph			WIND DIRECTION SE		16		0		0	0	0	0		
AMBIENT TEMP. 66		WET BULB TEMP. 62		RELATIVE HUMIDITY 80%		17		0		0	0	0		
SOURCE LAYOUT SKETCH			DRAW NORTH ARROW		18		0		0	0	0	0		
			19		0		0		0	0	0	0		
			20		0		0		0		0	0	0	
			21		0		0		0		0		0	0
			22		0		0		0		0		0	0
			23		0		0		0		0		0	0
			24		0		0		0		0		0	0
			25		0		0		0		0		0	0
			26		0		0		0		0		0	0
			27		0		0		0		0		0	0
			28		0		0		0		0		0	0
AVERAGE OPACITY FOR HIGHEST PERIOD 0			NUMBER OF READINGS ABOVE 0			% WERE 0								
COMMENTS			RANGE OF OPACITY READINGS 0 MINIMUM 0 MAXIMUM											
			OBSERVER'S NAME (PRINT) TONY SAURE											
			OBSERVER'S SIGNATURE <i>TONY SAURE</i>		DATE 3-18-92									
			ORGANIZATION Cubix											
I HAVE RECEIVED A COPY OF THESE OPACITY OBSERVATIONS			CERTIFIED BY TACB											
SIGNATURE			DATE 3/20/92											
TITLE			DATE 3-18-90											
DATE			DATE											

VISIBLE EMISSION OBSERVATION FORM

SOURCE NAME Florida Gas / Caryville Station			OBSERVATION DATE 3-18-92				START TIME 12:22			STOP TIME 12:22						
ADDRESS			SEC	M	0	15	30	45	SEC	M	0	15	30	45		
			1	0	0	0	0	0	31	0	0	0	0	0		
CITY Caryville			STATE FL			ZIP			2	0	0	0	0	0		
PHONE			SOURCE ID NUMBER			3	0	0	0	33	0	0	0	0		
PROCESS EQUIPMENT			OPERATING MODE			4	0	0	0	34	0	0	0	0		
CONTROL EQUIPMENT			OPERATING MODE			5	0	0	0	35	0	0	0	0		
DESCRIBE EMISSION POINT Circular Stack - 2 diameter			6	0	0	0	0	0	36	0	0	0	0	0		
HEIGHT ABOVE GROUND LEVEL ~75'			HEIGHT RELATIVE TO OBSERVER ~75'			7	0	0	0	37	0	0	0	0		
DISTANCE FROM OBSERVER ~200'			DIRECTION FROM OBSERVER N-NW			8	0	0	0	38	0	0	0	0		
DESCRIBE EMISSIONS None			9	0	0	0	0	0	39	0	0	0	0	0		
EMISSION COLOR			PLUME TYPE: CONTINUOUS <input type="checkbox"/>			10	0	0	0	40	0	0	0	0		
			FUGITIVE <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>			11	0	0	0	41	0	0	0	0		
WATER DROPLETS PRESENT NO YES <input type="checkbox"/>			IS WATER DROPLET PLUME ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/>			12	0	0	0	42	0	0	0	0		
AT WHAT POINT IN THE PLUME WAS OPACITY DETERMINED 2 Duct diameters downstream of emission			13	0	0	0	0	0	43	0	0	0	0	0		
DESCRIBE BACKGROUND Sky			14	0	0	0	0	0	44	0	0	0	0	0		
BACKGROUND COLOR Grey			SKY CONDITIONS Overcast			15	0	0	0	45	0	0	0	0		
WIND SPEED 5-10 mph			WIND DIRECTION SE			16	0	0	0	46	0	0	0	0		
AMBIENT TEMP. 71	WET BULB TEMP. 65	RELATIVE HUMIDITY 71%			17	0	0	0	47	0	0	0	0	0		
SOURCE LAYOUT SKETCH			DRAW NORTH ARROW			18	0	0	0	48	0	0	0	0		
			19	0	0	0	0	0	49	0	0	0	0	0		
			20	0	0	0	0	0	0	50	0	0	0	0	0	
			21	0	0	0	0	0	0	0	51	0	0	0	0	0
			22	0	0	0	0	0	0	0	52	0	0	0	0	0
			23	0	0	0	0	0	0	0	53	0	0	0	0	0
			24	0	0	0	0	0	0	0	54	0	0	0	0	0
			25	0	0	0	0	0	0	0	55	0	0	0	0	0
			26	0	0	0	0	0	0	0	56	0	0	0	0	0
			27	0	0	0	0	0	0	0	57	0	0	0	0	0
			28	0	0	0	0	0	0	0	58	0	0	0	0	0
29	0	0	0	0	0	0	0	59	0	0	0	0	0			
30	0	0	0	0	0	0	0	60	0	0	0	0	0			
COMMENTS			AVERAGE OPACITY FOR HIGHEST PERIOD 0			NUMBER OF READINGS ABOVE 0 % WERE 0										
			RANGE OF OPACITY READINGS MINIMUM 0 MAXIMUM 0													
			OBSERVER'S NAME (PRINT) Tony Sacre													
			OBSERVER'S SIGNATURE <i>Tony Sacre</i>						DATE 3-18-92							
			ORGANIZATION Cubix													
I HAVE RECEIVED A COPY OF THESE OPACITY OBSERVATIONS			CERTIFIED BY TACB						DATE 3/20/92							
SIGNATURE			DATE			VERIFIED BY			DATE							

VISIBLE EMISSION OBSERVATION FORM

SOURCE NAME Florida Gas/Caryville Station			OBSERVATION DATE 3-18-92				START TIME 13:30		STOP TIME 14:30			
ADDRESS			sec		sec							
			M	0	15	30	45	M	0	15	30	45
			1	0	0	0	0	31	0	0	0	0
CITY Caryville			STATE FL		ZIP		2		0	0	0	0
PHONE			SOURCE ID NUMBER		3		0		0	0	0	0
PROCESS EQUIPMENT			OPERATING MODE		4		0		0	0	0	0
CONTROL EQUIPMENT			OPERATING MODE		5		0		0	0	0	0
DESCRIBE EMISSION POINT Circular Stack ~2' diameter			HEIGHT ABOVE GROUND LEVEL ~75'		HEIGHT RELATIVE TO OBSERVER ~75'		6		0	0	0	1
DISTANCE FROM OBSERVER ~200'			DIRECTION FROM OBSERVER N		7		0		0	0	0	0
DESCRIBE EMISSIONS None			EMISSION COLOR		PLUME TYPE: CONTINUOUS <input type="checkbox"/>		8		0	0	0	0
					FUGITIVE <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>		9		0	0	0	0
WATER DROPLETS PRESENT NO <input checked="" type="checkbox"/> YES <input type="checkbox"/>			IS WATER DROPLET PLUME ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/>		10		0		0	0	0	0
AT WHAT POINT IN THE PLUME WAS OPACITY DETERMINED 2 DUCT diameters downstream of emission point			DESCRIBE BACKGROUND Sky		11		0		0	0	0	0
BACKGROUND COLOR Grey			SKY CONDITIONS Overcast		12		0		0	0	0	0
WIND SPEED 10-20 mph			WIND DIRECTION SE		13		0		0	0	0	0
AMBIENT TEMP. 65		WET BULB TEMP. 65		RELATIVE HUMIDITY 100%		14		0		0	0	0
SOURCE LAYOUT SKETCH 			DRAW NORTH ARROW		15		0		0	0	0	0
COMMENTS			AVERAGE OPACITY FOR HIGHEST PERIOD 0		NUMBER OF READINGS ABOVE 0		% WERE 0		16		0	
			RANGE OF OPACITY READINGS 0 MINIMUM 0 MAXIMUM		17		0		0	0	0	0
			OBSERVER'S NAME (PRINT) Tom Saure		OBSERVER'S SIGNATURE <i>Tom Saure</i>		DATE 3-18-92		18		0	
			ORGANIZATION Cubix		I HAVE RECEIVED A COPY OF THESE OPACITY OBSERVATIONS		CERTIFIED BY TAOB		DATE 9/20/91		19	
SIGNATURE			DATE		VERIFIED BY		DATE		20		0	
TITLE									21		0	
									22		0	
									23		0	
									24		0	
									25		0	
									26		0	
									27		0	
									28		0	
									29		0	
									30		0	

**APPENDIX H:
FUEL ANALYSES
AND CALCULATIONS**

To: Fred Griffin - Carryville IS #
Sta. 16 NOT 16T ANALYSIS

DATE: 03/18/92 ANALYSIS TIME: 345 STREAM SEQUENCE: 12
TIME: 17:15 CYCLE TIME: 360 STREAM#: 1
ANALYZER#: 2 MODE: RUN CYCLE START TIME: 17:09

COMP NAME	COMP CODE	MOLE %	GAL/MCF**	B.T.U.*	SP. GR.
HEXANE +	151	0.053	0.0230	2.71	0.00
PROPANE	152	0.224	0.0617	5.65	0.00
I-BUTANE	153	0.063	0.0207	2.06	0.00
N-BUTANE	154	0.052	0.0165	1.71	0.00
IPENTANE	155	0.024	0.0087	0.95	0.00
NPENTANE	156	0.016	0.0057	0.63	0.00
NITROGEN	157	0.355	0.0000	0.00	0.00
METHANE	158	96.770	0.0000	979.61	0.53
CO2	159	0.689	0.0000	0.00	0.01
ETHANE	160	1.753	0.4690	31.10	0.01
TOTALS		100.000	0.6053	1024.43	0.57

* @ 14.730 PSIA DRY & UNCORRECTED FOR COMPRESSIBILITY

** @ 14.730 & 60 DEG. F

COMPRESSIBILITY FACTOR (1/Z) = 1.0021
 DRY B.T.U. @ 14.730 PSIA & 60 DEG. F CORRECTED FOR (1/Z) = 1026.6
 REAL SPECIFIC GRAVITY = 0.5775
 UNNORMALIZED TOTAL = 99.56
 ANALOG INPUT CHANNEL 1 = H 2 S 140 = .28152
 ANALOG INPUT CHANNEL 2 = WATER 144 = .21972

ACTIVE ALARMS

NONE

Hydrogen Sulfide .1 to .2

15.88 PPM

Analysis for Carryville
Sta 13

Fuel Calculations: Natural Gas Fuel for Carryville Compressor Engine

Client: Florida Gas
 Sample ID: Carryville Station Fuel Gas

CALCULATION OF DENSITY AND HEATING VALUE

Component	% Volume	Molecular Wt.	Density (lb/ft3)	% volume x		Component Gross Btu/lb	Weight Fract. Btu	Gross Heating Value (Btu/SCF)	Volume Fract. Btu
				Density	weight %				
Hydrogen		2.016	0.0053	0.00000	0.0000	61100	0.00	325	0
Oxygen		32.000	0.0846	0.00000	0.0000	0	0.00	0	
Nitrogen	0.3550	28.016	0.0744	0.00026	0.5982	0	0.00	0	0
CO2	0.6890	44.01	0.117	0.00081	1.8257	0	0.00	0	0
CO		28.01	0.074	0.00000	0.0000	4347	0.00	322	0
Methane	96.7700	16.041	0.0424	0.04103	92.9239	23879	22189.31	1013	980.28
Ethane	1.7530	30.067	0.0803	0.00141	3.1880	22320	711.56	1792	31.414
Ethylene		28.051	0.0746	0.00000	0.0000	21644	0.00	1614	0
Propane	0.2240	44.092	0.1196	0.00027	0.6067	21661	131.43	2590	5.8016
propylene		42.077	0.111	0.00000	0.0000	21041	0.00	2336	0
isobutane	0.0630	58.118	0.1582	0.00010	0.2257	21308	48.10	3363	2.1187
n-butane	0.0520	58.118	0.1582	0.00008	0.1863	21257	39.60	4016	2.0883
isobutene		56.102	0.148	0.00000	0.0000	20840	0.00	3068	0
isopentane	0.0240	72.144	0.1904	0.00005	0.1035	21091	21.83	4008	0.9619
n-pentane	0.0160	72.144	0.1904	0.00003	0.0690	21052	14.52	3993	0.6389
n-hexane	0.0530	86.169	0.2274	0.00012	0.2730	20940	57.16	4762	2.5239
H2S		34.076	0.0911	0.00000	0.0000	7100	0.00	647	0

total	100.00	Average Density 0.04415		100.0000	Gross Heating Value		Gross Heating Value	
		Specific Gravity 0.57719			Btu/lb 23214		Btu/SCF 1026	

CALCULATION OF F FACTORS

Component	Mol. Wt.	C Factor	H Factor	% volume	Fract. Wt.	Weight Percents				
						Carbon	Hydrogen	Nitrogen	Oxygen	Sulfur
Hydrogen	2.016	0	1	0.00	0.0000	0	0			
Oxygen	32	0	0	0.00	0.0000				0	
Nitrogen	28.016	0	0	0.36	9.9457	0	0	0.59580783		
CO2	44.01	0.272273	0	0.69	30.3229	0.49459178	0		1.3206	
CO	28.01	0.42587	0	0.00	0.0000	0	0		0	
Methane	16.041	0.75	0.25	96.77	1552.2876	69.7437295	23.24791			
Ethane	30.067	0.8	0.2	1.75	52.7075	2.5260022	0.6315006			
Ethylene	28.051	0.85714	0.14286	0.00	0.0000	0	0			
Propane	44.092	0.81818	0.18182	0.22	9.8766	0.48409255	0.1075763			
Propene	42.077	0.85714	0.14286	0.00	0.0000	0	0			
isobutane	58.118	0.82759	0.17247	0.06	3.6614	0.18152572	0.03783			
n-butane	58.118	0.82759	0.17247	0.05	3.0221	0.14983075	0.0312248			
isobutene	56.102	0.85714	0.14286	0.00	0.0000	0	0			
isopentane	72.144	0.83333	0.16667	0.02	1.7315	0.0864371	0.0172878			
n-pentane	72.144	0.83333	0.16667	0.02	1.1543	0.05762474	0.0115252			
n-hexane	86.169	0.83721	0.16279	0.05	4.5670	0.22905145	0.0445376			
H2S	34.08	0	0	0.00	0.0000	0	0			0

Totals				99.99900	1669.2765	73.9528858	24.13	0.59580783	1.3206	0
--------	--	--	--	----------	-----------	------------	-------	------------	--------	---

CALCULATED VALUES		
O2 F Factor (dry)	8635	DSCF of Exhaust/MM Btu of Fuel Burned @ 0% excess air
O2 F Factor (wet)	10641	SCF of Exhaust/MM Btu of Fuel Burned @ 0% excess air
Moisture F Factor	2006	SCF of Water/MM Btu of Fuel Burned @ 0% excess air
Combust. Moisture	18.85	volume % water in flue gas @ 0% excess air
Fo	1.8	fuel factor (dimensionless)
VOC Portion of fuel	2.19	%
CO2 F Factor	1023	DSCF of CO2/MM Btu of Fuel Burned @ 0% excess air

99.999



CERTIFICATE OF ANALYSIS NUMBER 199903

SAMPLE IDENT.: CARYVILLE STATION F-22 DATE: APRIL 08, 1992
FLORIDA GAS TRANS.
ENGINE FUEL GAS P. O. NO.: 92143
03/18/92 @ 16:30

FOR: CUBIX CORPORATION
9225 LOCKHART HIGHWAY
AUSTIN, TEXAS 78747

ATTN: MR. JOE RUDYK

ASTM D-3246
TOTAL SULFUR ANALYSIS

< 1 ppm by wt.

< 0.059 Grains/100 cu. ft. by vol.

< 0.105 Grains/100 cu. ft. by wt.

SOUTHERN PETROLEUM LABORATORIES, INC.

..... 

**APPENDIX I:
ALTERNATIVE COMPLIANCE
TEST DATA**

Carryville Compressor Station--Unofficial Data

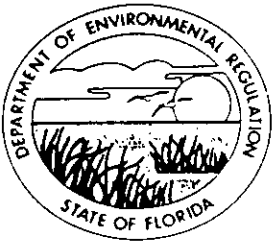
Operator/ Plant Florida Gas Carryville Compressor Station
 Location Washington County, Florida
 Source Cooper Bessemer Compressor Engine
 Technicians LF,NF,TS

Test Run No.	C-1	C-2	C-3
Date	3/18/92	3/18/92	3/18/92
Start Time	11:08	12:22	13:30
Stop Time	12:08	13:22	14:30
Engine/Compressor Operation			
Engine Speed (rpm)	330	330	330
Ignition Timing (°BTDC)	4	4	4
Air Manifold Pressure (psig)	13.2	12.9	13.4
Air Manifold Temperature (°F)	105	104	104
Fuel Manifold Pressure (psig)	38.5	39	38.5
Estimated Fuel Flow (SCFH)	18820	18623	18680
Pre Combustion Chamber Pressure (psig)	unavailable	38	39
Loading Step (pockets open out of 16 total)	14	14	14
Suction Pressure (psig)	702	700	700
Suction Temperature (°F)	65	65	65
Discharge Pressure (psig)	908	907	904
Discharge Temperature (°F)	101	101	100
Engine Load (BHP)	2650	2660	2679
Torque (%)	98.5	98.6	99.4
Turbo Exhaust Temperature (°F)	380/484	unavailable	381/465
Ambient Conditions			
Atmospheric Pressure (in. Hg)	29.98	29.95	29.86
Temperature (°F) : Dry bulb	66	71	69
(°F) Wet bulb	62	65	65
Humidity (lb/lb air)	0.0107	0.0116	0.0121
Measured Emissions			
NOx (ppmv)	22.4	24.0	23.4
CO (ppmv)	190	188	194
O2 via Method 3a (%)	15.6	15.6	15.6
CO2 via Method 3a (%)	3.05	3.16	3.13
THC via EPA Method 25a (ppmv)	1400	1400	1435
VOC via EPA Method 18 (% of THC)	6.15%	5.76%	5.49%
VOC i.e. non methane via EPA 18 (ppmv, wet)	86.1	80.6	78.8
VOC via EPA 18 and 25a (ppmv, dry)	91.4	85.4	83.5
SO2 in fuel (grains/100 DSCF)	<0.159	<0.159	<0.159
Stack Volumetric Flow Rates			
via Pitot Tube (SCFH, dry)	5.62E+05	5.71E+05	5.53E+05
Calculated Emission Rates (via pitot tube)			
NOx (lbs/hr)	1.50	1.64	1.55
CO (lbs/hr)	7.76	7.80	7.80
VOC (lbs/hr)	2.01	1.91	1.81
SO2 (lbs/hr)	<0.0016	<0.0016	<0.0016
NOx (tons/yr)	6.59	7.17	6.77
CO (tons/yr)	34.0	34.2	34.2
VOC (tons/yr)	8.8	8.4	7.9
SO2 (tons/yr)	<0.0069	<0.0069	<0.0069
NOx (g/hp-hr)	0.26	0.28	0.26
CO (g/hp-hr)	1.33	1.33	1.32
VOC (g/hp-hr)	0.34	0.33	0.31

Carryville Compressor Station--Unofficial Data

Operator/ Plant Florida Gas Carryville Compressor Station
 Location Washington County, Florida
 Source Cooper Bessemer Compressor Engine
 Technicians LF,NF,TS

Test Run No.	C-1	C-2	C-3
Stack Moisture & Molecular Wt. via EPA Method 4			
CO2 (%)	3.05	3.16	3.13
O2 (%)	15.60	15.60	15.60
Beginning Meter Reading (ft3)	482.062	524.610	549.810
Ending Meter Reading (ft3)	524.386	549.695	571.256
Beginning Impinger Wt (g)	2480.1	2538.4	2599.1
Ending Impinger Wt. (g)	2532.4	2568.1	2624.3
Dry Gas Meter Factor (Kd)	0.9904	0.9904	0.9904
Dry Gas Meter Temperature (°F begin)	82	100	98
Dry Gas Meter Temperature (°F end)	100	106	100
Atmospheric Pressure (in Hg, abs.)	29.98	29.95	29.86
Stack Gas Moisture (% volume)	5.78	5.67	5.60
Dry Gas Fraction	0.942	0.943	0.944
Stack Gas Molecular Wt. (lbs/lb-mole)	28.47	28.50	28.50
Stack Moisture & Molecular Wt. via Stoichiometry			
Fuel Moisture Content (vol % @ 0% O2)	18.85	18.85	18.85
Moisture Content (vol % at stack)	5.47	5.52	5.56
Difference between methods	5%	3%	1%
Stack Flow Rate via Pitot Tube			
Pitot Tube Factor	0.84	0.84	0.84
ΔP #1	1.60	1.50	1.70
ΔP #2	1.70	1.70	1.80
ΔP #3	1.80	1.50	1.60
ΔP #4	1.60	1.70	1.70
ΔP #5	1.70	1.70	1.60
ΔP #6	1.90	1.90	1.80
ΔP #7	1.70	2.30	1.90
ΔP #8	1.40	2.20	1.40
ΔP #9	2.00	1.90	2.00
ΔP #10	2.10	2.30	2.20
ΔP #11	2.10	2.40	1.90
ΔP #12	1.90	1.70	1.70
ΔP #13	1.70	1.60	1.60
ΔP #14	1.80	1.60	1.60
ΔP #15	1.70	1.80	1.50
ΔP #16	1.60	1.60	1.70
Sum of Square Root of ΔP's	21.2	21.6	21.0
Number of Traverse Points	16	16	16
Average Square Root of ΔP's	1.33	1.35	1.31
Average Temperature (°F)	525	529	533
Static Pressure (in. H2O)	-0.09	-0.25	-0.27
Stack Diameter (in.)	23.5	23.5	23.5
Stack Area (ft2)	3.01	3.01	3.01
Stack Velocity (ft/min)	6147	6269	6116
Stack Flow,wet (ACFM)	18516	18884	18421
Stack Flow,dry (SCFH)	5.62E+05	5.71E+05	5.53E+05
Stack Flow Rate via EPA Method 19			
Fuel Flow to Engine (SCFH)	18820	18623	18680
Fuel Heating Value (BTU/SCF)	1026	1026	1026
Fuel O2 F-Factor (DSCF/MMBTU)	8635	8635	8635
Fuel CO2 F-Factor (DSCF/MMBTU)	1023	1023	1023
Stack Flow Rate, dry via O2 F-factor (SCFH)	6.58E+05	6.51E+05	6.53E+05
Stack Flow Rate, dry via CO2 F-factor (SCFH)	6.48E+05	6.19E+05	6.26E+05
Difference between O2 F-factor and pitot tube	17%	14%	18%
Difference between CO2 F-factor and pitot tube	15%	8%	13%
Stack Flow Rate via Carbon Balance			
Fuel Carbon Content	1.026	1.026	1.026
Exhaust Carbon Content	3.21	3.32	3.29
Stack Flow Rate, dry via Carbon Balance (SCFH)	6.02E+05	5.76E+05	5.82E+05
Difference between carbon balance and pitot tube	7%	1%	5%



Florida Department of Environmental Regulation

Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, Florida 32399-2400

Lawton Chiles, Governor

Carol M. Browner, Secretary

March 9, 1992

Mr. Allan Weatherford
Compliance Environmentalist
Florida Gas Transmission Company
P. O. Box 945100
Maitland, Florida 32794-5100

Re: Air Permit AC20-189438, AC57-188869 and AC67-189220.
Florida Gas Transmission Company - Station 14, 12, and
13, respectively.

Dear Mr. Weatherford:

This letter is in reference to your letter of February 25, 1992 regarding air emissions testing at the above referenced facilities.

The testing protocol submitted by the Cubix Corporation does not reflect the specific conditions for determining compliance as required in the above mentioned construction permits. Any deviations from the testing methods specified in the permit would require an alternate sampling procedures request, as outlined in F.A.C. 17-2.700(3). The utilization of EPA Methods 3A and 25A would require such a request.

The minimum sampling time for each test run shall be 60 minutes in accordance with 17-2.700(d)1a, unless a shorter time has been approved for the EPA test method, and is specified in 40 CFR 60, Appendix A.

In addition, the minimum period for opacity observations shall be 60 minutes, and three 60-minutes opacity observations for the purpose of demonstrating initial compliance is required as specified in 40 CFR 60.11(b).

If there are any additional questions, please call me at (904)488-1344 or write to me at the letterhead address.

Sincerely,

Syed Arif
Compliance Engineer

SA:cjh

cc: ✓ Teresa Heron, Permit Engineer; Tallahassee
Rick Prusa, Permit Engineer; Pensacola



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION IV

345 COURTLAND STREET, N.E.
ATLANTA, GEORGIA 30365

4APT-AEB

MAY 31 1991

Mr. Clair H. Fancy, P.E., Chief
Bureau of Air Regulation
Florida Department of Environmental
Regulation
Twin Towers Office Building
2600 Blair Stone Road
Tallahassee, Florida 32399-2400

RE: Florida Gas Transmission Company Compressor Stations
PSD-FL-156 Santa Rosa County
PSD-FL-158 Washington County
PSD-FL-159 Gadsden County
PSD-FL-160 Taylor County
PSD-FL-161 Bradford County
PSD-FL-162 Marion County
PSD-FL-163 Orange County
PSD-FL-164 St. Lucie County

RECEIVED

JUN 03 1991

Division of Air
Resources Management

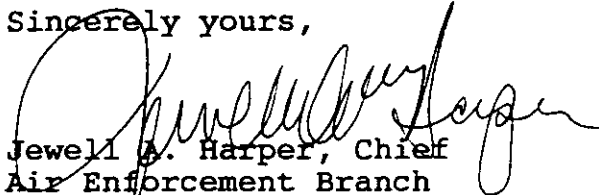
Dear Mr. Fancy:

This is to acknowledge receipt of your final determinations and permits for modifications to Compressor Station Nos. 12 through 18 and 20 of the above referenced source, by letters dated May 9, 1991.

The proposed projects are similar in scope in that they each consist of the addition of one reciprocating internal combustion engine to an existing compressor station. The engines proposed for the stations in Santa Rosa, Taylor and Bradford Counties will be sized at 4000 brake horsepower. The engines for the remaining five counties will be sized at 2400 brake horsepower. We have reviewed the packages as requested and have no adverse comments.

Thank you for the opportunity to review and comment on this application. If you have any questions or comments on this package, please contact Mr. Gregg Worley of my staff at (404) 347-2904.

Sincerely yours,


Jewell A. Harper, Chief
Air Enforcement Branch
Air, Pesticides, and Toxics
Management Division

J. Harper
CHF/54