

Department of Environmental Protection

new facility

Division of Air Resources Management

APPLICATION FOR AIR PERMIT - NON-TITLE V SOURCE

See Instructions for Form No. 62-210.900(3)

I. APPLICATION INFORMATION

1190044-001-AC

Identification of Facility

1. Facility Owner/Company Name: Ronnie + Linda Graves	
2. Site Name: SUMTER CREMATION SERVICES, INC.	
3. Facility Identification Number: 1190044 <input checked="" type="checkbox"/> Unknown	
4. Facility Location: Street Address or Other Locator: Southand Ave City: BUSHNELL County: SUMTER Zip Code: 33513	
5. Relocatable Facility? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	6. Existing Permitted Facility? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No

Application Contact

1. Name and Title of Application Contact: Marco A. Salgado Engineer	Dept. of Environmental Protection MAY 25 2006 Southwest District
2. Application Contact Mailing Address: Organization/Firm: Matthews Cremation Division (formerly IEE Co.) Street Address: 2045 Sprint Blvd. City: Apopka State: FL Zip Code: 32703	
3. Application Contact Telephone Numbers: Telephone: (407)886-5533 Fax: (407)886-5990	

Application Processing Information (DEP Use)

1. Date of Receipt of Application:	5/25/06
2. Permit Number:	1190044-001-AC

Purpose of Application

Air Operation Permit Application

This Application for Air Permit is submitted to obtain: (Check one)

- Initial non-Title V air operation permit for one or more existing, but previously unpermitted, emissions units.
- Initial non-Title V air operation permit for one or more newly constructed or modified emissions units.

Current construction permit number: _____

- Non-Title V air operation permit revision to address one or more newly constructed or modified emissions units.

Current construction permit number: _____

Operation permit number to be revised: _____

- Initial non-Title V air operation permit under Rule 62-210.300(2)(b), F.A.C., for an existing facility seeking classification as a synthetic non-Title V source.

Current operation/construction permit number(s):

- Non-Title V air operation permit revision for a synthetic non-Title V source. Give reason for revision; e.g., to address one or more newly constructed or modified emissions units.

Operation permit number to be revised: _____

Reason for revision: _____

Air Construction Permit Application

This Application for Air Permit is submitted to obtain: (Check one)

- Air construction permit to construct or modify one or more emissions units.
- Air construction permit to make federally enforceable an assumed restriction on the potential emissions of one or more existing, permitted emissions units.
- Air construction permit for one or more existing, but unpermitted, emissions units.

4. Professional Engineer Statement:

I, the undersigned, hereby certify, except as particularly noted herein*, that:

(1) To the best of my knowledge, there is reasonable assurance that the air pollutant emissions unit(s) and the air pollution control equipment described in this Application for Air Permit, when properly operated and maintained, will comply with all applicable standards for control of air pollutant emissions found in the Florida Statutes and rules of the Department of Environmental Protection; and

(2) To the best of my knowledge, any emission estimates reported or relied on in this application are true, accurate, and complete and are either based upon reasonable techniques available for calculating emissions or, for emission estimates of hazardous air pollutants not regulated for an emissions unit addressed in this application, based solely upon the materials, information and calculations submitted with this application.

If the purpose of this application is to obtain an air construction permit for one or more proposed new or modified emissions units (check here [x], if so), I further certify that the engineering features of each such emissions unit described in this application have been designed or examined by me or individuals under my direct supervision and found to be in conformity with sound engineering principles applicable to the control of emissions of the air pollutants characterized in this application.

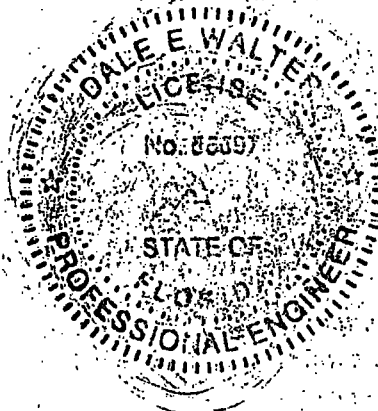
If the purpose of this application is to obtain an initial air operation permit or operation permit revision for one or more newly constructed or modified emissions units (check here [], if so), I further certify that, with the exception of any changes detailed as part of this application, each such emissions unit has been constructed or modified in substantial accordance with the information given in the corresponding application for air construction permit and with all provisions contained in such permit.

Dale E. Walter
Signature

2/20/2006
Date

(seal)

* Attach any exception to certification statement.



Scope of Application

Emissions Unit ID	Description of Emissions Unit	Permit Type	Processing Fee
001	Dual chamber gas-fired cremation unit for animal remains ---Power-Pak II	AC1F	\$250

Application Processing Fee

Check one: Attached - Amount: \$250 Not Applicable

Construction/Modification Information

1. Description of Proposed Project or Alterations:

Installation of Matthews Cremation Division Power-Pak II Pet Cremator.

2. Projected or Actual Date of Commencement of Construction: *JULY-AUGUST 2006*

3. Projected Date of Completion of Construction: *OCT-NOV 2006*

Application Comment

[Empty box for Application Comment]

Facility Regulatory Classifications

Check all that apply:

1. [] Small Business Stationary Source?	[X] Unknown
2. [] Synthetic Non-Title V Source?	
3. [] Synthetic Minor Source of Pollutants Other than HAPs?	
4. [] Synthetic Minor Source of HAPs?	
5. [] One or More Emissions Units Subject to NSPS?	
6. [] One or More Emission Units Subject to NESHAP Recordkeeping or Reporting?	
7. Facility Regulatory Classifications Comment (limit to 200 characters):	
This facility is a minor source.	

Rule Applicability Analysis

This facility is subject to the general regulations found in 62-210.300 FAC and 62-212.300 FAC and specifically to the animal crematory regulations in 62-296.401(6) FAC.
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III. EMISSIONS UNIT INFORMATION

A separate Emissions Unit Information Section (including subsections A through G as required) must be completed for each emissions unit addressed in this Application for Air Permit. If submitting the application form in hard copy, indicate, in the space provided at the top of each page, the number of this Emissions Unit Information Section and the total number of Emissions Unit Information Sections submitted as part of this application.

A. GENERAL EMISSIONS UNIT INFORMATION

Emissions Unit Description and Status

<p>1. Type of Emissions Unit Addressed in This Section: (Check one)</p> <p><input checked="" type="checkbox"/> This Emissions Unit Information Section addresses, as a single emissions unit, a single process or production unit, or activity, which produces one or more air pollutants and which has at least one definable emission point (stack or vent).</p> <p><input type="checkbox"/> This Emissions Unit Information Section addresses, as a single emissions unit, a group of process or production units and activities which has at least one definable emission point (stack or vent) but may also produce fugitive emissions.</p> <p><input type="checkbox"/> This Emissions Unit Information Section addresses, as a single emissions unit, one or more process or production units and activities which produce fugitive emissions only.</p>		
<p>2. Description of Emissions Unit Addressed in This Section (limit to 60 characters): Dual chamber gas-fired cremation unit for human remains. Matthews Cremation Division ; Model Power-Pak II</p>		
<p>3. Emissions Unit Identification Number: ID: 001</p> <p style="text-align: right;"><input type="checkbox"/> No ID <input type="checkbox"/> ID Unknown</p>		
<p>4. Emissions Unit Status Code: C</p>	<p>5. Initial Startup Date:</p>	<p>6. Emissions Unit Major Group SIC Code: 65</p>
<p>7. Emissions Unit Comment: (Limit to 500 Characters)</p> <p>Fuel is natural gas or LP gas.</p>		

Emissions Unit Information Section 1 of 1

Emissions Unit Control Equipment

<p>1. Control Equipment/Method Description (limit to 200 characters per device or method):</p> <p>The cremation unit is a multiple chamber design with a minimum secondary chamber operating temperature of 1600 °F.</p>
<p>2. Control Device or Method Code(s): 021</p>

Emissions Unit Details

<p>1. Package Unit: cremation unit Manufacturer: Matthews Cremation Division Model Number: Power-Pak II</p>
<p>2. Generator Nameplate Rating: MW</p>
<p>3. Incinerator Information:</p> <p style="padding-left: 40px;">Dwell Temperature: >1200 °F</p> <p style="padding-left: 40px;">Dwell Time: >1 seconds</p> <p style="padding-left: 40px;">Incinerator Afterburner Temperature: >1600 °F</p>

Emissions Unit Operating Capacity and Schedule

<p>1. Maximum Heat Input Rate: 2.2 mmBtu/hr</p>
<p>2. Maximum Incineration Rate: 150 (approx.) lb/hr 1.8 tons/day</p>
<p>3. Maximum Process or Throughput Rate:</p>
<p>4. Maximum Production Rate:</p>
<p>5. Requested Maximum Operating Schedule:</p> <p style="padding-left: 40px;">24 hours/day 7 days/week</p> <p style="padding-left: 40px;">52 weeks/year 8760 hours/year</p>
<p>6. Operating Capacity/Schedule Comment (limit to 200 characters):</p> <p>The expected usage of this unit will be 2500 hours per year or less.</p>

Emissions Unit Information Section 1 of 1

B. EMISSION POINT (STACK/VENT) INFORMATION

Emission Point Description and Type

1. Identification of Point on Plot Plan or Flow Diagram? stack		2. Emission Point Type Code: 1	
3. Descriptions of Emission Points Comprising this Emissions Unit for VE Tracking (limit to 100 characters per point): Single stack with unobstructed vertical discharge.			
4. ID Numbers or Descriptions of Emission Units with this Emission Point in Common:			
5. Discharge Type Code: V	6. Stack Height: 17 feet estimated	7. Exit Diameter: 1.7 feet	
8. Exit Temperature: 1200°F	9. Actual Volumetric Flow Rate: 2600 acfm	10. Water Vapor: 10 %	
11. Maximum Dry Standard Flow Rate: 750 dscfm		12. Nonstack Emission Point Height: feet	
13. Emission Point UTM Coordinates: Zone: 17 East (km): 391.571 North (km): 3170.276			
14. Emission Point Comment (limit to 200 characters): UTM coordinates are estimated.			

Emissions Unit Information Section 1 of 1

C. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment 1 of 1

1. Segment Description (Process/Fuel Type) (limit to 500 characters): Cremation of animal remains with gas fuel.		
2. Source Classification Code (SCC): 5-02-005-05		3. SCC Units: tons
4. Maximum Hourly Rate: 0.075	5. Maximum Annual Rate: 657	6. Estimated Annual Activity Factor: n/a
7. Maximum % Sulfur: unknown	8. Maximum % Ash: unknown	9. Million Btu per SCC Unit: n/a
10. Segment Comment (limit to 200 characters): Actual annual rate expected to be 188 tons or less.		

Segment Description and Rate: Segment _____ of _____

1. Segment Description (Process/Fuel Type) (limit to 500 characters):		
2. Source Classification Code (SCC):		3. SCC Units:
4. Maximum Hourly Rate:	5. Maximum Annual Rate:	6. Estimated Annual Activity Factor:
7. Maximum % Sulfur:	8. Maximum % Ash:	9. Million Btu per SCC Unit:
10. Segment Comment (limit to 200 characters):		

D. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION

Potential Emissions

1. Pollutant Emitted: PM		2. Pollutant Regulatory Code: EL	
3. Primary Control Device Code: 021	4. Secondary Control Device Code:	5. Total Percent Efficiency of Control:	
6. Potential Emissions: 0.51 lb/hour 2.23 tons/year		7. Synthetically Limited? []	
8. Emission Factor: see comment Reference:		9. Emissions Method Code: 0	
10. Calculation of Emissions (limit to 600 characters): Emission Rate = 0.08 gr/dscf x 750 dscf/min x 60 min/hr / 7000 gr/lb = 0.51 lb/hr Emission Rate (tpy) = 0.51 lb/hr x 8760 hr/yr / 2000 lb/ton = 2.23 ton/year			
11. Pollutant Potential Emissions Comment (limit to 200 characters): Potential emissions based on concentration limit of 0.08 gr/dscf.			

Allowable Emissions Allowable Emissions 1 of 1

1. Basis for Allowable Emissions Code: rule	2. Future Effective Date of Allowable Emissions:
3. Requested Allowable Emissions and Units: 0.08 grains/dscf @ 7% O₂	4. Equivalent Allowable Emissions: lb/hour tons/year
5. Method of Compliance (limit to 60 characters): Submission of an EPA method 5 stack test report from an identical cremation unit in Florida.	
6. Allowable Emissions Comment (Desc. of Operating Method) (limit to 200 characters): rule- 62-296.401(6)(a) FAC	

D. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION**Potential Emissions**

1. Pollutant Emitted: CO		2. Pollutant Regulatory Code: EL	
3. Primary Control Device Code: 021	4. Secondary Control Device Code:	5. Total Percent Efficiency of Control:	
6. Potential Emissions: 0.33 lb/hour 1.5 tons/year		7. Synthetically Limited? []	
8. Emission Factor: see comment Reference:		9. Emissions Method Code: 0	
10. Calculation of Emissions (limit to 600 characters): $\text{Emission Rate} = [100\text{ppm} \times 1.14\text{mg/cu.m.} \times 750 \text{ dscfm} \times 60 \text{ min/hr}] / [453600 \text{ mg/lb} \times 35.3 \text{ cu.ft./cu.m.}] = 0.33 \text{ lb/hr}$ $\text{Emission Rate (tpy)} = 0.33 \text{ lb/hr} \times 8760 \text{ hr/yr} / 2000 \text{ lb/ton} = 1.5 \text{ ton/year}$			
11. Pollutant Potential Emissions Comment (limit to 200 characters): Potential emissions based on concentration limit of 100 ppm.			

Allowable Emissions Allowable Emissions 1 of 1

1. Basis for Allowable Emissions Code: rule	2. Future Effective Date of Allowable Emissions:
3. Requested Allowable Emissions and Units: 100 ppm @ 7% O₂	4. Equivalent Allowable Emissions: lb/hour tons/year
5. Method of Compliance (limit to 60 characters): Submission of an EPA method 5 stack test report from an identical cremation unit in Florida.	
6. Allowable Emissions Comment (Desc. of Operating Method) (limit to 200 characters): rule- 62-296.401(6)(b) FAC	

Emissions Unit Information Section 1 of 1

G. EMISSIONS UNIT SUPPLEMENTAL INFORMATION

Supplemental Requirements

1. Process Flow Diagram <input checked="" type="checkbox"/> Attached, Document ID: C <input type="checkbox"/> Not Applicable <input type="checkbox"/> Waiver Requested
2. Fuel Analysis or Specification <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Not Applicable <input checked="" type="checkbox"/> Waiver Requested
3. Detailed Description of Control Equipment <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable <input type="checkbox"/> Waiver Requested
4. Description of Stack Sampling Facilities <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable <input type="checkbox"/> Waiver Requested
5. Compliance Test Report <input checked="" type="checkbox"/> Attached, Document ID: H [Stack test Report] <input type="checkbox"/> Previously submitted, Date: _____ <input type="checkbox"/> Not Applicable
6. Procedures for Startup and Shutdown <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable <input type="checkbox"/> Waiver Requested
7. Operation and Maintenance Plan <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable <input type="checkbox"/> Waiver Requested
8. Supplemental Information for Construction Permit Application <input checked="" type="checkbox"/> Attached, Document ID: D,E,F <input type="checkbox"/> Not Applicable
9. Other Information Required by Rule or Statute <input checked="" type="checkbox"/> Attached, Document ID: H <input checked="" type="checkbox"/> Not Applicable
10. Supplemental Requirements Comment: Attachment D: Calculation of emissions- Power-Pak II (NO_x, SO₂, VOC) Attachment E: Elevation drawings of cremation unit Attachment F: Cremator mass balance Attachment G: Training program approval letter



Air Emissions Testing

IE43-PPII, Power-Pak II Cremator

**Reflections Pet Funeral Home
Pinellas Park, Florida**

May 7, 2002

Testing Performed By:

Southern Environmental Sciences, Inc.

Air Emissions Testing

IE43-PPII, Power-Pak II Cremator

Reflections Pet Funeral Home
Pinellas Park, Florida

May 7, 2002

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1.0 INTRODUCTION

Southern Environmental Sciences, Inc. conducted emissions testing of the Industrial Equipment & Engineering Company Model IE43-PPII, Power-Pak II cremator (serial number 0691201) on May 7, 2002. The unit is located at Reflections Pet Funeral Home in Pinellas Park, Florida (permit number 1030136-004-AC). Testing was conducted for the particulates, carbon monoxide, and visible emissions. Oxygen (O₂) concentrations were measured in order to correct results to 7% O₂.

2.0 SUMMARY OF RESULTS

The equipment was found to be in compliance with all applicable emission limiting standards. Results of the particulate and carbon monoxide testing for runs 2, 3, and 4 are summarized in Table 1.

The average measured particulate emission concentration was 0.022 grains per dry standard cubic foot (corrected to 7% O₂).

The average measured carbon monoxide emission concentration was 2.5 parts per million by volume (corrected to 7% O₂).

A visible emissions evaluation was conducted over a 60-minute period. The maximum three minute average opacity was 0 percent.

The data for the first run, run 1, were not valid because of a problem with the pitot tube used in the sampling train. The field data sheets for run 1 are included in the appendix. The data were not analyzed.

EMISSIONS TEST SUMMARY

Company: REFLECTION PET FUNERAL HOME
 Source: IEE POWER-PAK II ANIMAL CREMATORY

	Run 2	Run 3	Run 4
Date of Run	5/7/02	5/7/02	5/7/02
Start Time (24-hr. clock)	1456	1628	1916
End Time (24-hr. clock)	1554	1742	2028
Vol. Dry Gas Sampled Meter Cond. (DCF)	31.172	47.554	50.327
Gas Meter Calibration Factor	1.000	1.000	1.000
Barometric Pressure at Barom. (in. Hg.)	30.15	30.09	30.08
Elev. Diff. Manom. to Barom. (ft.)	0	0	0
Vol. Gas Sampled Std. Cond. (DSCF)	30.172	45.527	48.276
Vol. Liquid Collected Std. Cond. (SCF)	2.801	5.587	6.177
Moisture in Stack Gas (% Vol.)	8.5	10.9	11.3
Molecular Weight Dry Stack Gas	29.62	29.36	29.40
Molecular Weight Wet Stack Gas	28.63	28.11	28.11
Stack Gas Static Press. (in. H ₂ O gauge)	-0.02	-0.01	-0.01
Stack Gas Static Press. (in. Hg. abs.)	30.15	30.09	30.08
Average Square Root Velocity Head	0.167	0.196	0.199
Average Orifice Differential (in. H ₂ O)	0.814	1.213	1.290
Average Gas Meter Temperature (Deg. F)	90.8	96.3	95.1
Average Stack Gas Temperature (Deg. F)	1393.5	1291.1	1207.3
Pitot Tube Coefficient	0.84	0.84	0.84
Stack Gas Vel. Stack Cond. (ft./sec.)	17.56	20.27	20.05
Effective Stack Area (sq. ft.)	2.18	2.18	2.18
Stack Gas Flow Rate Std. Cond. (DSCFM)	604	717	741
Stack Gas Flow Rate Stack Cond. (ACFM)	2,298	2,654	2,625
Net Time of Run (min.)	60.0	72.0	72.0
Nozzle Diameter (in.)	0.601	0.601	0.601
Percent Isokinetic	92.3	97.7	100.3
Oxygen (%)	8.4	10.7	10.0
Particulate Collected (mg.)	31.0	56.6	56.5
Particulate Emissions (lb./hr.)	0.082	0.118	0.115
Particulate Emissions (gr./DSCF)	0.016	0.019	0.018
Particulate Emissions (gr./DSCF @ 7% O ₂)	0.018	0.026	0.023
Avg. Particulate Emissions (gr./DSCF @ 7)		0.022	
Allowable Part. Emissions (gr./DSCF @ 7%)		0.08	
CO Emissions (ppm)	4.1	1.0	1.2
CO Emissions (ppm @ 7% O ₂)	4.6	1.4	1.6
Avg. CO Emissions (ppm @ 7% O₂)		2.5	
Allowable CO Emissions (ppm @ 7% O₂)		100	

Note: Standard conditions 68° F, 29.92 in. Hg

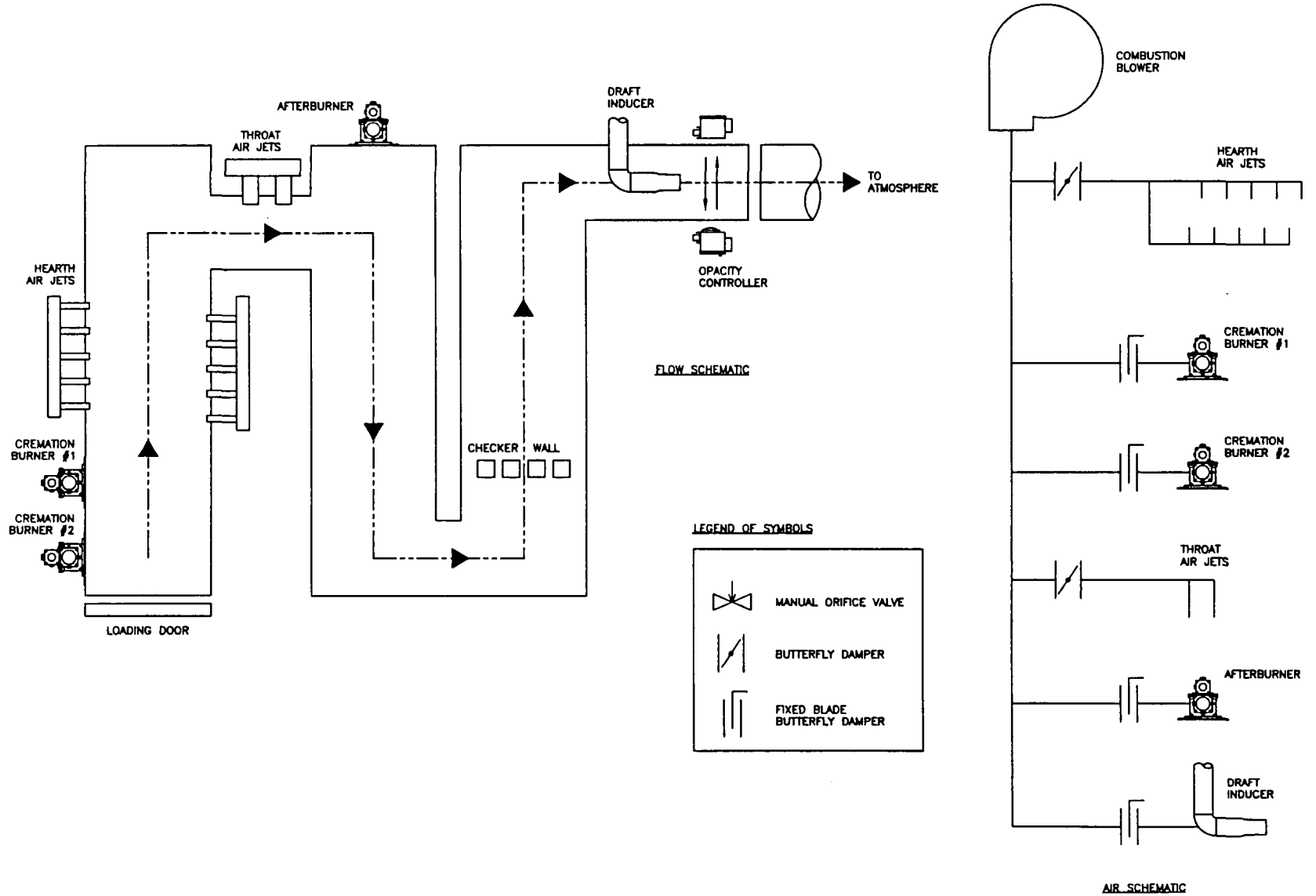
3.0 PROCESS DESCRIPTION

The Power-Pak II cremator has a multiple chamber design with a 150 pound per hour nominal burning capacity of animal remains. Animal remains are loaded into the primary chamber. The afterburner ignites and heats the secondary chamber to the required temperature. A process controller that automatically modulates the gas supply to the afterburner maintains the secondary chamber temperature.

After the secondary chamber has been heated sufficiently, the cremation burner ignites and the cremation process is initiated. A typical batch of animals takes 60 to 150 minutes to burn, but the time may vary depending upon various factors.

A gas flow schematic is shown in Figure 1. Process rates for the test are included in the appendix.

Figure 1.



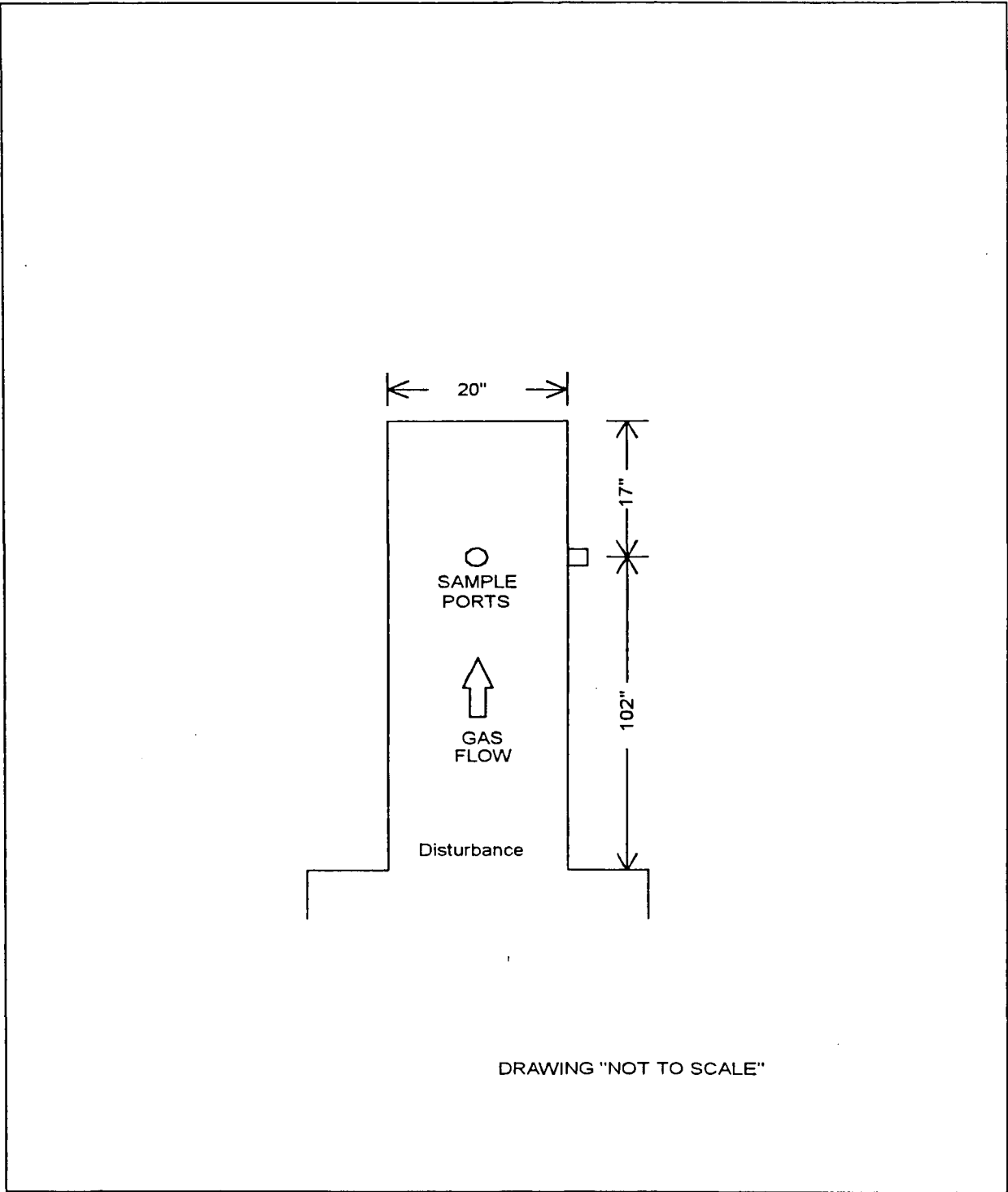
4.0 SAMPLING PROCEDURES

4.1 Methods

Particulate sampling and analyses were conducted in accordance with EPA Method 5 - Determination of Particulate Emissions from Stationary Sources, 40 CFR 60, Appendix A. Carbon monoxide emissions were conducted in accordance with EPA Method 10 - Determination of Carbon Monoxide Emissions from Stationary Sources, 40 CFR 60, Appendix A. The visible emissions evaluation was performed in accordance with EPA Method 9 - Visual Determination of the Opacity of Emissions from Stationary Sources, 40 CFR 60, Appendix A. The oxygen content of the stack was determined in accordance with EPA Method 3 - Gas Analysis for Carbon Dioxide, Oxygen, Excess Air, and Dry Molecular Weight, 40 CFR 60, Appendix A.

4.2 Sampling Locations

Locations of the sample ports and stack dimensions are shown in Figure 2. Particulate sampling was accomplished by conducting horizontal traverses through each of two ports located on the stack at a 90° angle from one another. Twenty-four sample points were chosen in accordance with EPA Method 1 - Sample and Velocity Traverses for Stationary Sources, 40 CFR 60, Appendix A. Carbon monoxide and oxygen sampling were performed from the same sampling ports as the particulate sampling.



Stack Dimensions and Sample Port Locations, Reflections Pet Funeral Home, IEE Power-Pak II Animal Crematory, Reflections Pet Funeral Home, St. Petersburg, Florida

Figure 2.

4.3 Sampling Trains

The particulate sampling train consisted of a Nutech Corporation 3 foot water-cooled probe utilizing a heated stainless steel liner, heated glass fiber filter, and four impingers arranged as shown in Figure 3. Flexible tubing was used between the heated filter and the impingers. The first two impingers were each charged with 100 milliliters of water, the third served as a dry trap, and the fourth impinger was charged with indicating silica gel desiccant. The impingers were cooled in an ice and water bath during sampling. A Nutech Corporation control console was used to monitor the gas flow rates and stack conditions during sampling.

The carbon monoxide sampling train (Figure 4) consisted of a stainless steel probe, teflon sample line, condenser, silica gel and ascarite tubes, and a Thermo Environmental Instruments, Inc. Model 48 Gas Filter Correlation Carbon Monoxide Analyzer.

The oxygen sampling train consisted of a probe, sample line, tedlar bag in a rigid container, valve, vacuum pump and flow meter.

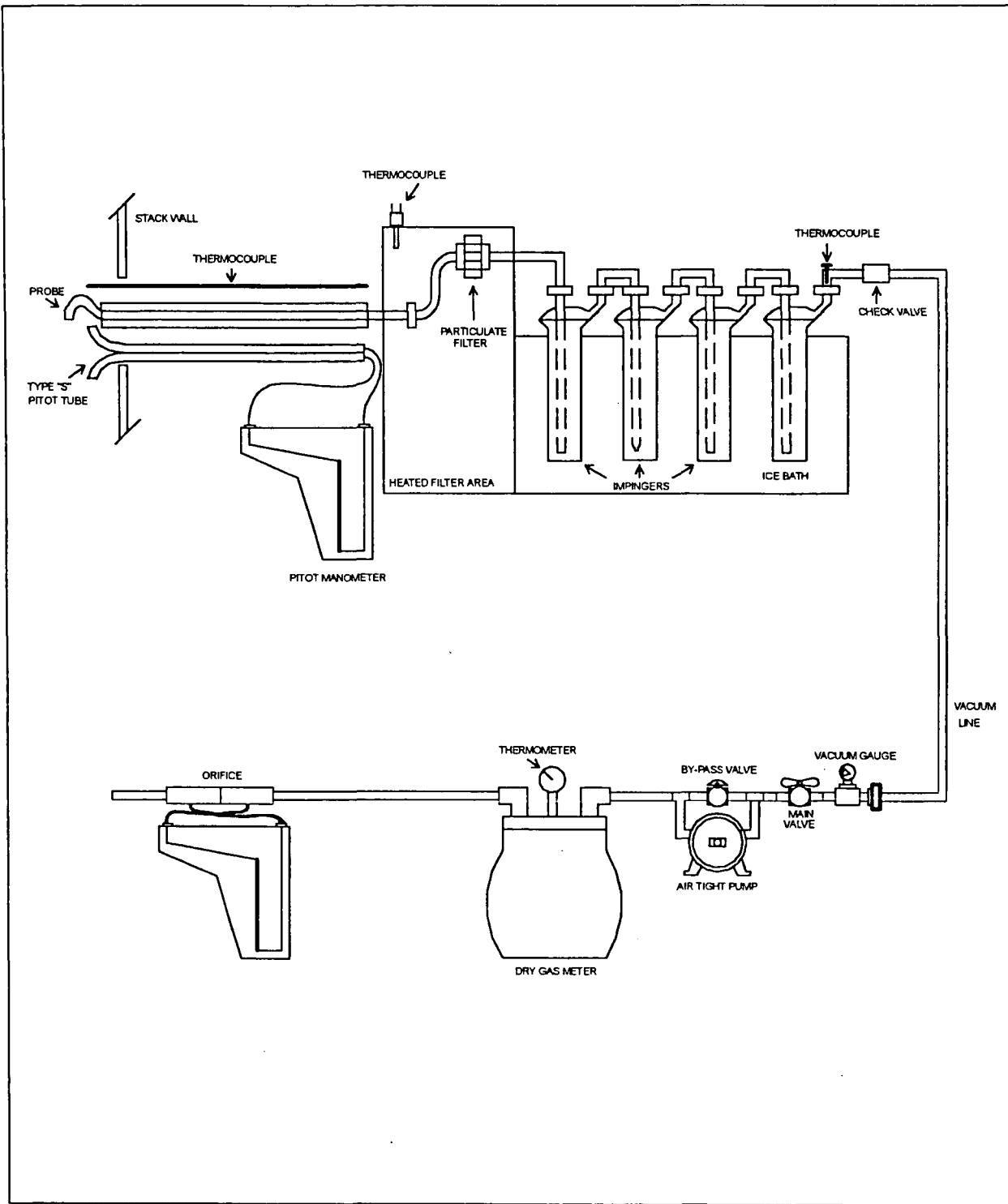
4.4 Sample Collection

Prior to particulate sampling, the pitot tubes were checked for leaks and the manometers were zeroed. A pretest leak check of the particulate sampling train was conducted by sealing the nozzle and applying a 15" Hg. vacuum. A leak rate of less than 0.02 cubic feet per minute was considered acceptable. Particulate sample was collected isokinetically for two and one half minutes at each of the points sampled.

The carbon monoxide analyzer was calibrated immediately before the beginning and after the end of the test by introducing known gases into the instrument through the sampling train. Zero and a calibration gas were also introduced after each run.

The tedlar bag used for obtaining an integrated oxygen sample was leak checked prior to the test by pressurizing it to 2 to 4 in. H₂O and allowing it to stand overnight. A deflated bag indicated a leak. A one hour integrated sample was obtained at a rate of 0.5 liters per minute for each run.

Carbon monoxide and oxygen sampling were conducted simultaneously with particulate sampling.



EPA Method 5 Sampling Train.

Figure 3.

4.5 Sample Recovery

A post test leak check of the particulate sampling train was performed at the completion of each run by sealing the nozzle and applying a vacuum equal to or greater than the maximum value reached during the sample period. A leak rate of less than 0.02 CFM or 4 percent of the average sampling rate (whichever was less) was considered acceptable. The nozzle and probe were brushed and rinsed with reagent grade acetone and the washings were placed in clean polyethylene containers and sealed. The glass fiber filter was removed from the holder with forceps and placed in a covered petri dish for return to the laboratory. The front half of the filter holder was rinsed with acetone and the washings were added to the nozzle and probe wash. The contents of the first three impingers were measured volumetrically and the silica gel in the fourth impinger was weighed to the nearest 0.1 gram for determination of moisture content.

Two calculations of the moisture content of the stack gas were made for each run, one from the impinger analysis and one from the assumption of saturated conditions based upon the average stack gas temperature and a psychrometric chart as described in EPA Method 4 - Determination of Moisture Content in Stack Gases, 40 CFR 60, Appendix A. The lower of the two values of moisture content was considered to be correct.

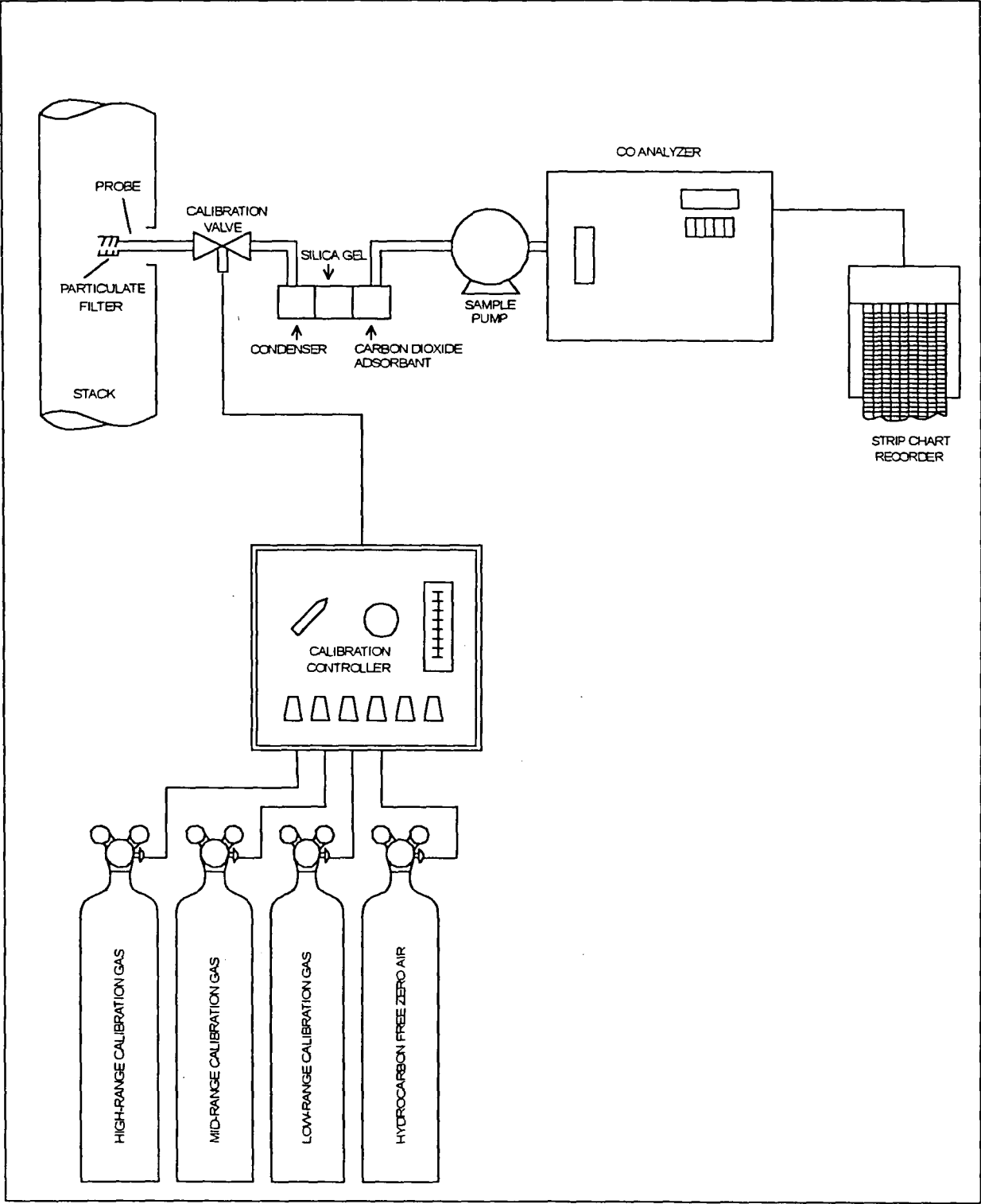
5.0 ANALYTICAL PROCEDURE

5.1 Pretest Preparation

The glass fiber filters for the particulate train were numbered, oven dried at 105° C for three hours, desiccated and weighed to a constant weight in preparation for the test. Results were recorded to the nearest 0.1 milligram. Filters were loaded into holders and a filter was set aside as a control blank. The impingers were charged as described in section 4.3 and the contents of the fourth impinger were weighed to the nearest 0.1 gram.

5.2 Analysis

Upon return to the laboratory, the particulate filters were removed from the containers with forceps, dried at 105° C for three hours, desiccated and weighed to a constant weight. Results were recorded to the nearest 0.1 milligram. The probe and nozzle washes and an acetone blank were measured volumetrically and transferred to clean, tared evaporating dishes and evaporated to dryness over low heat. The evaporating dishes were then oven dried at 105° C for three hours, desiccated and weighed to a constant weight. Results were recorded to the nearest 0.1 milligram. The total particulate reported is the sum of the filter weight gain and the weight gain of the evaporating dishes, corrected for the acetone blank.



EPA Method 10 Sampling Train.

Figure 4.

APPENDIX

Project Participants

Certification

Visible Emissions Evaluation

Temperature Chart

Daily Log Sheet

Laboratory Data

Field Data Sheets

Gas Analysis Sheets

CO Strip Charts

Calibration Data

Calculations and Symbols

Field Data Sheets for Run #1 (Not Analyzed)

PROJECT PARTICIPANTS AND CERTIFICATION

REFLECTION PET FUNERAL HOME
IEE - POWER-PAK II ANIMAL CREMATORY

St. Petersburg, Florida

May 7, 2002

Project Participants:

Byron E. Nelson
Terry L. Wilson
Travis B. Nelson

Conducted the field testing.

Byron E. Nelson

Performed the visible emissions
evaluation.

Kenneth M. Roberts

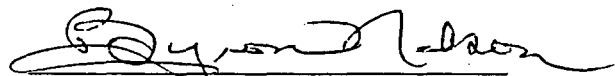
Performed laboratory analyses.

Kenneth M. Roberts

Computed test results.

Certification:

I certify that to my knowledge all data submitted in this report is true and correct.



Byron E. Nelson, CIH

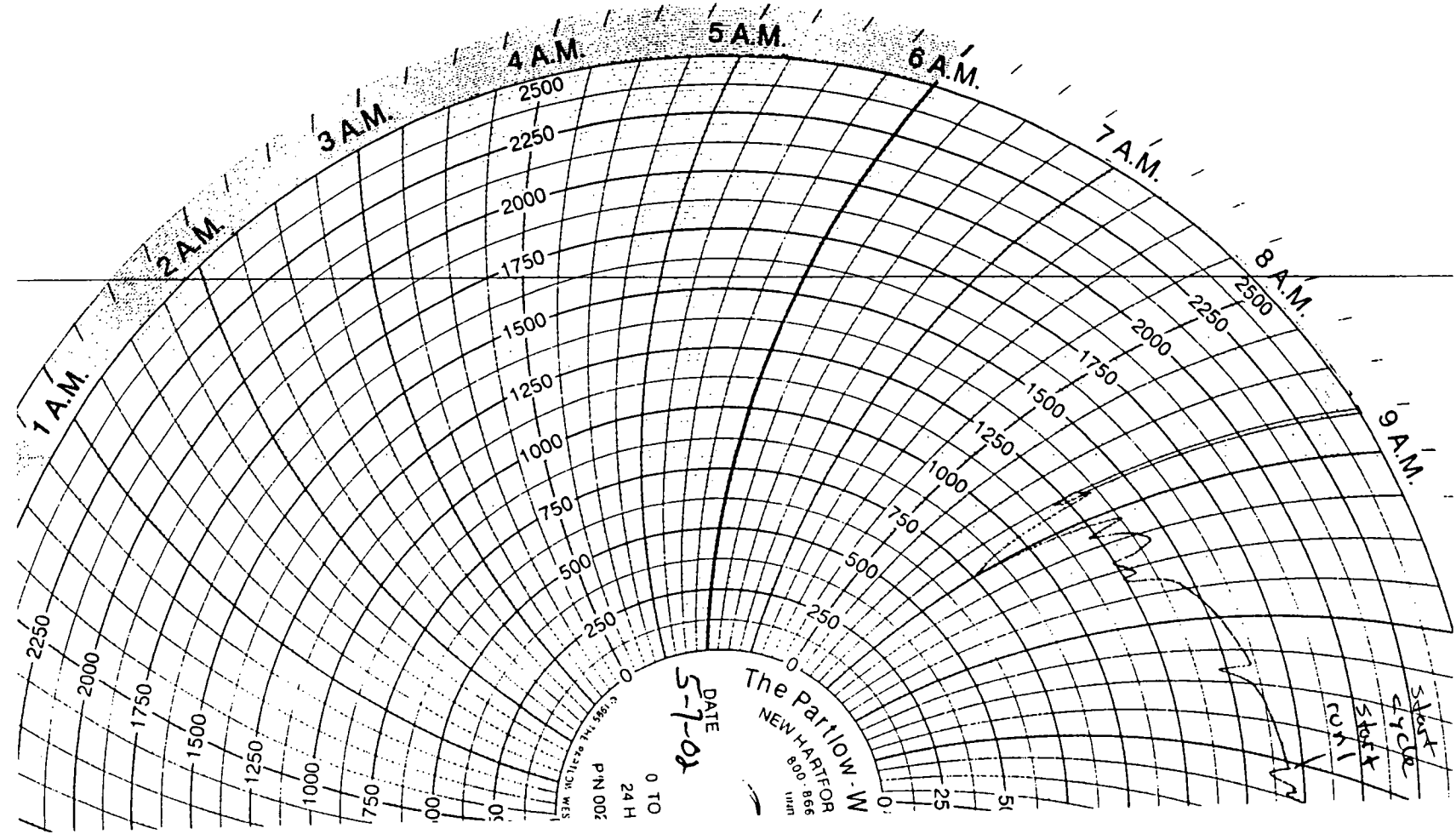
SOUTHERN ENVIRONMENTAL SCIENCES, INC.

1204 North Wheeler Street, Plant City, Florida 33566 (813)752-5014

VISIBLE EMISSIONS EVALUATION

COMPANY <i>Reflections Pet Funeral Home</i>	
UNIT <i>Animal Crematory</i>	
ADDRESS <i>Pinellas Park, FL</i>	
PERMIT NO. <i>1030136-004-A</i>	COMPLIANCE? YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>
AIRS NO. <i>1030136</i>	EU NO.
PROCESS RATE <i>350 lb batch;</i>	PERMITTED RATE <i>350 lb batch; 150 lb/hr</i>
PROCESS EQUIPMENT <i>IEE Power-Pak II</i>	
CONTROL EQUIPMENT <i>Multiple chamber</i>	
OPERATING MODE <i>Natural gas fired</i>	AMBIENT TEMP. (°F) START <i>~90</i> STOP <i>~90</i>
HEIGHT ABOVE GROUND LEVEL START <i>~15'</i> STOP <i>~15'</i>	HEIGHT REL. TO OBSERVER START <i>~15'</i> STOP <i>~15'</i>
DISTANCE FROM OBSERVER START <i>~75'</i> STOP <i>~75'</i>	DIRECTION FROM OBSERVER START <i>45°</i> STOP <i>45°</i>
EMISSION COLOR <i>None</i>	PLUME TYPE <i>NA</i> CONTIN. <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>
WATER DROPLETS PRESENT NO <input checked="" type="checkbox"/> YES <input type="checkbox"/>	IS WATER DROPLET PLUME <i>NA</i> ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/>
POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED START <i>stack exit</i> STOP <i>stack exit</i>	
DESCRIBE BACKGROUND START <i>Trees</i> STOP <i>Trees</i>	
BACKGROUND COLOR START <i>Green</i> STOP <i>Green</i>	SKY CONDITIONS START <i>50% clouds</i> STOP <i>50% clouds</i>
WIND SPEED (MPH) START <i>0-3</i> STOP <i>0-3</i>	WIND DIRECTION START <i>W</i> STOP <i>NW</i>
AVERAGE OPACITY FOR HIGHEST PERIOD <i>0%</i>	RANGE OF OPAC. READINGS MIN. <i>0%</i> MAX. <i>0%</i>
SOURCE LAYOUT SKETCH DRAW NORTH ARROW	
COMMENTS	

OBSERVATION DATE <i>5/7/02</i>		START TIME <i>2:52 PM</i>		STOP TIME <i>3:52 PM</i>					
SEC	0	15	30	45	SEC	0	15	30	45
MIN					MIN				
0	0	0	0	0	30	0	0	0	0
1	0	0	0	0	31	0	0	0	0
2	0	0	0	0	32	0	0	0	0
3	0	0	0	0	33	0	0	0	0
4	0	0	0	0	34	0	0	0	0
5	0	0	0	0	35	0	0	0	0
6	0	0	0	0	36	0	0	0	0
7	0	0	0	0	37	0	0	0	0
8	0	0	0	0	38	0	0	0	0
9	0	0	0	0	39	0	0	0	0
10	0	0	0	0	40	0	0	0	0
11	0	0	0	0	41	0	0	0	0
12	0	0	0	0	42	0	0	0	0
13	0	0	0	0	43	0	0	0	0
14	0	0	0	0	44	0	0	0	0
15	0	0	0	0	45	0	0	0	0
16	0	0	0	0	46	0	0	0	0
17	0	0	0	0	47	0	0	0	0
18	0	0	0	0	48	0	0	0	0
19	0	0	0	0	49	0	0	0	0
20	0	0	0	0	50	0	0	0	0
21	0	0	0	0	51	0	0	0	0
22	0	0	0	0	52	0	0	0	0
23	0	0	0	0	53	0	0	0	0
24	0	0	0	0	54	0	0	0	0
25	0	0	0	0	55	0	0	0	0
26	0	0	0	0	56	0	0	0	0
27	0	0	0	0	57	0	0	0	0
28	0	0	0	0	58	0	0	0	0
29	0	0	0	0	59	0	0	0	0
Observer: <i>Dyan Nelson</i>									
Certified by: <i>FDS</i> Certified at: <i>Tampa FL</i>									
Date Certified: <i>2/02</i> Exp. Date: <i>8/02</i>									
I certify that all data provided to the person conducting the test was true and correct to the best of my knowledge:									
Signature: <i>See Process Operational</i>									
Title: <i>Data</i>									

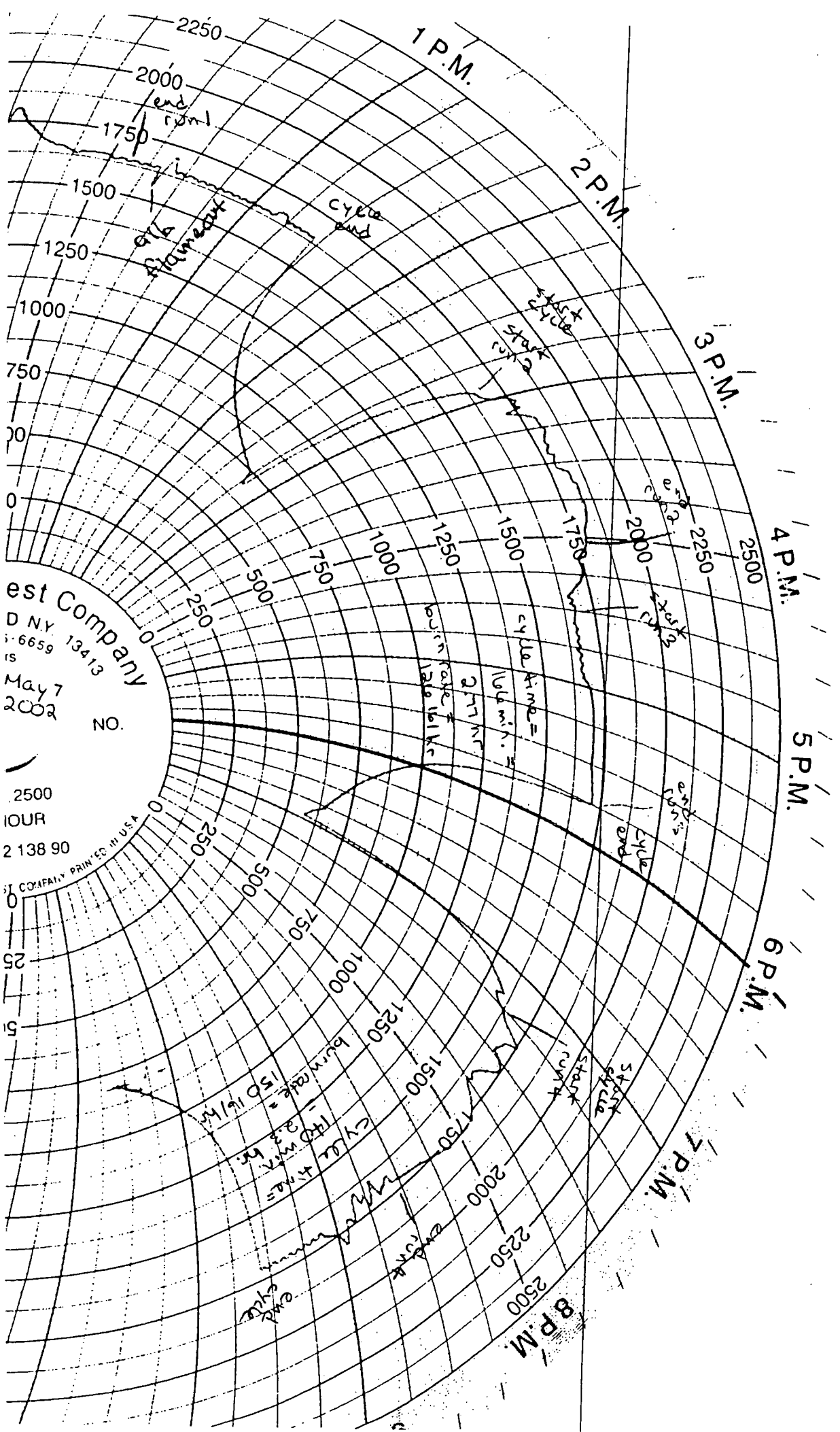


DATE
5-7-02

The Partlow-W
NEW HARTFORD
800-88
1111

0 TO
24 H
P/N 002

Chart Recorder Partlow
Model 51000011
Serial No. 887709-0002



est Company
 D N.Y. 13413
 6659
 May 7
 2002
 NO.

2500
 HOUR
 2138 90

ST COMPANY PRINTED IN U.S.A.

burn rate =
 150 lb/hr
 CYCLE TIME =
 2.2 hr

burn rate =
 120 lb/hr
 CYCLE TIME =
 1.6 hr

START CYCLE
 END CYCLE

START CYCLE
 END CYCLE

START CYCLE
 END CYCLE

SOUTHERN ENVIRONMENTAL SCIENCES, INC.

MOISTURE COLLECTED

Plant Reflections Pet Funeral Home

Unit Animal Crematory

Date 5/7/02

Run No. 2

Impinger Number	1	2	3	4	Weighed by:
Final Weight (grams):	<u>141.0</u>	<u>113.0</u>	<u>0</u>	<u>260.3</u>	<u>TW</u>
Initial Weight (grams):	<u>100.0</u>	<u>100.0</u>	<u>0</u>	<u>254.9</u>	<u>TW</u>
Difference (grams):	<u>41.0</u>	<u>13.0</u>	<u>0</u>	<u>5.4</u>	
Total Condensate (grams):				<u>59.4</u>	

Unit Animal Crematory

Date 5/7/02

Run No. 3

Impinger Number	1	2	3	4	Weighed by:
Final Weight (grams):	<u>196.0</u>	<u>106.0</u>	<u>0.0</u>	<u>266.4</u>	<u>BW</u>
Initial Weight (grams):	<u>100.0</u>	<u>100.0</u>	<u>0.0</u>	<u>249.9</u>	<u>BW</u>
Difference (grams):	<u>96.0</u>	<u>6.0</u>	<u>0.0</u>	<u>16.5</u>	
Total Condensate (grams):				<u>118.5</u>	

Unit Animal Crematory

Date 5/7/02

Run No. 4

Impinger Number	1	2	3	4	Weighed by:
Final Weight (grams):	<u>229.0</u>	<u>106.0</u>	<u>0.0</u>	<u>255.1</u>	<u>BW</u>
Initial Weight (grams):	<u>100.0</u>	<u>100.0</u>	<u>0.0</u>	<u>247.1</u>	<u>BW</u>
Difference (grams):	<u>129.0</u>	<u>6.0</u>	<u>0.0</u>	<u>8.0</u>	
Total Condensate (grams):				<u>131.0</u>	

SOUTHERN ENVIRONMENTAL SCIENCES, INC.

PARTICULATE MATTER COLLECTED

Plant: REFLECTIONS PET FUNERAL HOME
 Unit No. Animal Crematory
 Test Date: 5/7/02

Analyzed by: 

Acetone blank container no.	2W	Filter blank no.	6322
Acetone blank volume, ml., (Va)	200	Filter blank tare weight, g.	0.3424
Acetone blank final weight, g.	102.9572	Filter blank final weight, g.	0.3424
Acetone blank tare weight, g.	102.9572	Filter weight diff., g.	0.0000
Acetone blank weight diff., g., (ma)	0.0000		

Run No. 2
 Filter No. 6320
 Liquid lost during transport, ml. 0
 Acetone wash container no. 4
 Acetone wash volume, ml. (Vaw) 100
 Acetone wash residue, g. (Wa) 0.0000

Container Number	WEIGHT OF PARTICULATE COLLECTED		
	Final Weight	Tare Weight	Weight Gain
1 (Filter)	0.3525	0.3382	0.0143
2 (Wash)	103.1124	103.0957	0.0167
TOTAL			0.031
Less acetone blank, g. (Wa)			0.0000
Weight of particulate matter, g.			0.0310

Run No. 3
 Filter No. 6321
 Liquid lost during transport, ml. 0
 Acetone wash container no. 401
 Acetone wash volume, ml. (Vaw) 120
 Acetone wash residue, g. (Wa) 0.0000

Container Number	WEIGHT OF PARTICULATE COLLECTED		
	Final Weight	Tare Weight	Weight Gain
1 (Filter)	0.3875	0.3376	0.0499
2 (Wash)	102.843	102.8363	0.0067
TOTAL			0.0566
Less acetone blank, g. (Wa)			0.0000
Weight of particulate matter, g.			0.0566

Run No. 4
 Filter No. 6323
 Liquid lost during transport, ml. 0
 Acetone wash container no. 9
 Acetone wash volume, ml. (Vaw) 135
 Acetone wash residue, g. (Wa) 0.0000

Container Number	WEIGHT OF PARTICULATE COLLECTED		
	Final Weight	Tare Weight	Weight Gain
1 (Filter)	0.38	0.3404	0.0396
2 (Wash)	107.1869	107.17	0.0169
TOTAL			0.0565
Less acetone blank, g. (Wa)			0.0000
Weight of particulate matter, g.			0.0565

SOUTHERN ENVIRONMENTAL SCIENCES, INC.

GAS ANALYSIS DATA FORM

Plant <u>Reflections Pet Funeral Home</u>	
Unit <u>Animal Crematory</u>	Test No. <u>2</u>
Date <u>5/7/02</u>	Sampling Location <u>Stack</u>
Sampling Time (24-hr Clock)	
Sample Type: Continuous <input type="checkbox"/> Integrated Bag <input checked="" type="checkbox"/> Grab <input type="checkbox"/>	
Analytical Method <u>Orsat</u>	Ambient Temperature <u>~ 85°F</u>
Operator <u>B. N. Johnson</u>	

RUN →	1		2		3		Average Net Volume	Multiplier	Molecular Weight of Stack Gas (Dry Basis) (Md)
	Actual Reading	Net	Actual Reading	Net	Actual Reading	Net			
GAS ↓									
CO ₂	8.0	8.0	8.0	8.0	8.0	8.0	8.0	.44	352
O ₂ (NET IS ACTUAL O ₂ READING MINUS ACTUAL CO ₂ READING)	16.4	8.4	16.4	8.4	16.4	8.4	8.4	.32	2.69
CO (NET IS ACTUAL CO READING MINUS ACTUAL O ₂ READING)							} 93.6	.28	23.41
N ₂ (NET IS 100 MINUS ACTUAL CO READING)								.28	
								TOTAL	29.62

SOUTHERN ENVIRONMENTAL SCIENCES, INC.

GAS ANALYSIS DATA FORM

Plant <i>Reflections Pet Funeral Home</i>	
Unit <i>Animal Crematory</i>	Test No. <i>3</i>
Date <i>5/7/02</i>	Sampling Location <i>Stack</i>
Sampling Time (24-hr Clock)	
Sample Type: Continuous <input type="checkbox"/> Integrated Bag <input checked="" type="checkbox"/> Grab <input type="checkbox"/>	
Analytical Method <i>Orsat</i>	Ambient Temperature <i>~ 90 °F</i>
Operator <i>P. Nelson</i>	

RUN →	1		2		3		Average Net Volume	Multiplier	Molecular Weight of Stack Gas (Dry Basis) (Md)
	Actual Reading	Net	Actual Reading	Net	Actual Reading	Net			
GAS ↓									
CO ₂	5.8	5.8	5.8	5.8	5.8	5.8	5.8	.44	2.55
O ₂ (NET IS ACTUAL O ₂ READING MINUS ACTUAL CO ₂ READING)	16.5	10.7	16.5	10.7	16.5	10.7	10.7	.32	3.42
CO (NET IS ACTUAL CO READING MINUS ACTUAL O ₂ READING)							} 83.5	.28	23.38
N ₂ (NET IS 100 MINUS ACTUAL CO READING)								.28	
								TOTAL	29.35

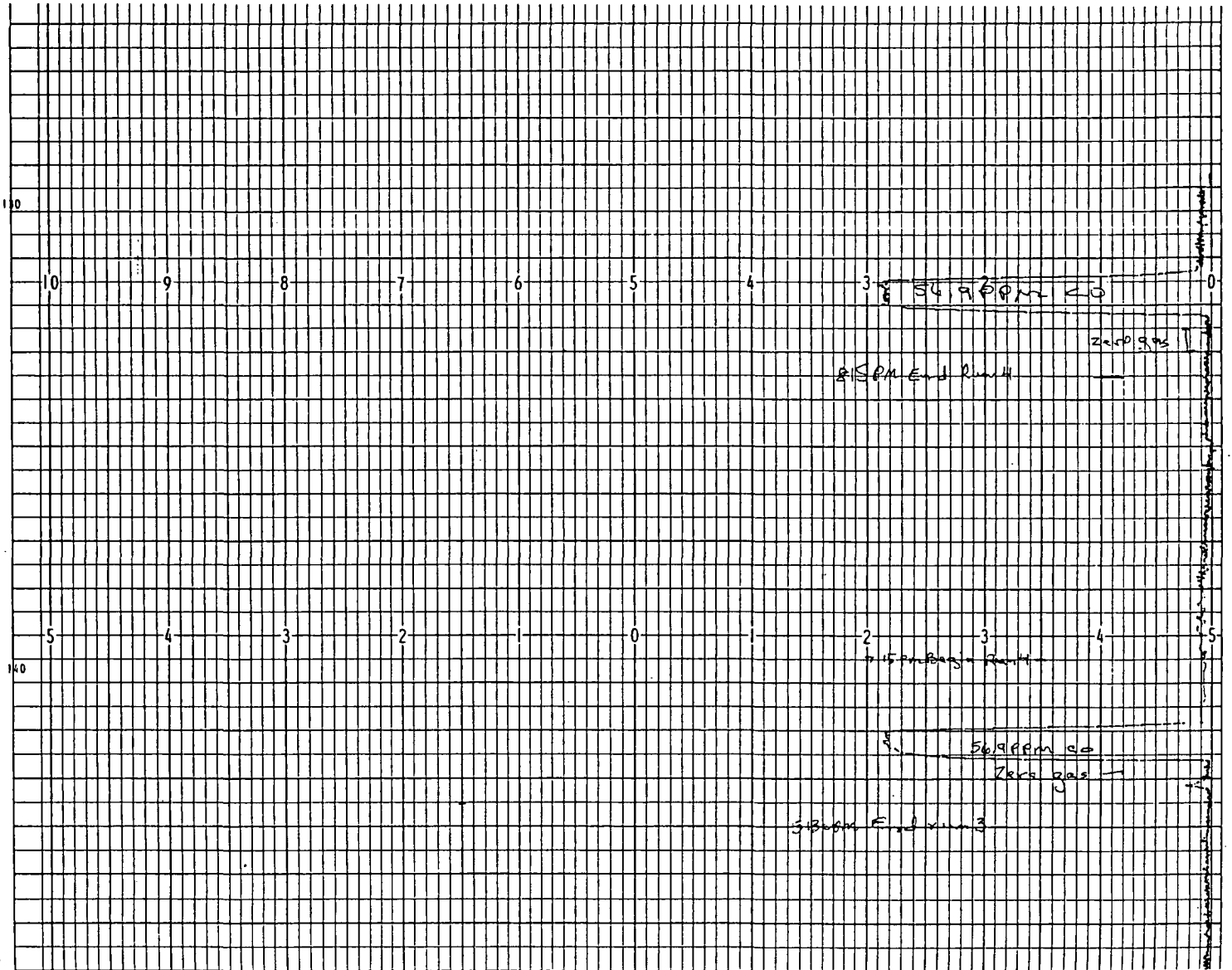
SOUTHERN ENVIRONMENTAL SCIENCES, INC.

GAS ANALYSIS DATA FORM

Plant <u>Reflections Pet Funerary Home</u>	
Unit <u>Animal Crematory</u>	Test No. <u>4</u>
Date <u>5/7/02</u>	Sampling Location <u>Stack</u>
Sampling Time (24-hr Clock)	
Sample Type: Continuous <input type="checkbox"/> Integrated Bag <input checked="" type="checkbox"/> Grab <input type="checkbox"/>	
Analytical Method <u>Orsat</u>	Ambient Temperature <u>~ 80 ° F</u>
Operator <u>P. N. Brown</u>	

RUN →	1		2		3		Average Net Volume	Multiplier	Molecular Weight of Stack Gas (Dry Basis) (Md)
GAS ↓	Actual Reading	Net	Actual Reading	Net	Actual Reading	Net			
CO ₂	6.5	6.5	6.5	6.5	6.5	6.5	6.5	.44	2.86
O ₂ (NET IS ACTUAL O ₂ READING MINUS ACTUAL CO ₂ READING)	16.5	10.0	16.5	10.0	16.1	10.1	15.0	.32	3.20
CO (NET IS ACTUAL CO READING MINUS ACTUAL O ₂ READING)							} 83.5	.28	23.38
N ₂ (NET IS 100 MINUS ACTUAL CO READING)								.28	
								TOTAL	29.44

REFLECTIONS PET FUNERAL HOME
IEE POWER-PAK II ANIMAL CREMATORY
MAY 7, 2002
CARBON MONOXIDE
0 - 200 PPM
6 CM/HR CHART SPEED
PAGE 2 OF 2



SOUTHERN ENVIRONMENTAL SCIENCES, INC.

DRY GAS METER CALIBRATION

Meter Box Number: 001 Barometric Pressure: 30.06
 Date: 05/29/2001 Wet Test Meter No.: P-576

Orifice Manometer Setting (Delta H) in. H2O	Gas Volume		Temperature		Time (THETA) Min.	Yi	Delta H@ in. H2O
	Wet Test Meter (Vw) ft.^3	Dry Gas Meter (Vd) ft.^3	Wet Test Meter (Tw) Deg F	Dry Gas Meter (Td) Deg F			
0.50	5.000	5.054	86.5	93.5	11.5	1.001	1.505
1.00	5.000	5.056	87.0	95.0	8.22	1.001	1.537
1.50	10.000	10.103	87.0	95.0	13.60	1.001	1.577
2.00	10.000	10.141	87.0	96.0	12.03	0.997	1.643
3.00	10.000	10.159	87.0	99.0	9.77	0.999	1.616
4.00	10.000	10.162	87.0	101.0	8.50	0.999	1.625
						1.000	1.584

Delta H@ Acceptable Range 1.784 to 1.384
 Yi Acceptable Range 1.020 to 0.980

$$Y_i = \frac{V_w P_b (T_d + 460)}{V_d (P_b + \Delta H / 13.6) (T_w + 460)}$$

$$\Delta H@ = \frac{.0317 (\Delta H)}{P_b (T_d + 460)} \left[\frac{(T_w + 460) (\Theta)}{V_w} \right]^2$$

Where:

- Vw = Gas Volume passing through the wet test meter, ft.^3.
- Vd = Gas Volume passing through the dry gas meter, ft.^3.
- Tw = Temperature of the gas in the wet test meter, deg F.
- Td = Average temperature of the gas in the dry gas meter, deg F.
- Delta H = Pressure differential across orifice. in. H2O.
- Yi = Ratio of accuracy of wet test meter to dry gas meter for each run.
- Y = Average ratio of accuracy of wet test meter to dry gas meter for all three runs; tolerance = pretest Y +/- 0.05Y.
- Pb = Barometric pressure, in. Hg
- Theta = Time of calibration run, min.

SOUTHERN ENVIRONMENTAL SCIENCES, INC.

TYPE S PITOT TUBE INSPECTION FORM

PITOT TUBE ID NUMBER	003	
INSPECTION DATE	04/01/02	
INSPECTED BY	M. Gierke	
PITOT TUBE ASSEMBLY LEVEL ?	YES	NO
PITOT TUBE OPENINGS DAMAGED ?	YES (explain please)	NO

ANGLE	MEASUREMENT	LIMITS
α_1	4°	<10°
a2	2°	<10°
b1	2°	<5°
b2	3°	<5°
Y	2°	
θ	2°	
A	0.660 inches	
$z = A \sin Y$.000 inches	< 1/8 inch
$w = A \sin \theta$.018 inches	< 1/32 inch
Pa	.330 inches	
Pb	.330 inches	
Dt	.390 inches	

COMMENTS:

CALIBRATION REQUIRED	YES	NO
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SOUTHERN ENVIRONMENTAL SCIENCES, INC.

POSTTEST DRY GAS METER CALIBRATION FORM

Meter Box Number: 001 Wet Test Meter No.: P-576
 Date: 05/17/2002 Pretest Y: 1.00
 Barometric Pressure: 30.1 Calibrated by: K. ROBERTS

Orifice Manometer Setting (Delta H) in. H2O	Gas Volume		Temperature		Time (THETA) Min	Vacuum Setting in. Hg	Yi
	Wet Test Meter (Vw) ft. ³	Dry Gas Meter (Vd) ft. ³	Wet Test Meter (Tw) Deg F	Dry Gas Meter (Td) Deg F			
2.00	10.000	10.014	76.50	79.00	11.45	10.00	0.998
2.00	10.000	10.165	76.00	85.00	11.30	10.00	0.995
2.00	10.000	10.199	75.50	88.00	11.40	10.00	0.998
Average							0.997

Acceptable Limits 0.950 to 1.050

$$Y_i = \frac{V_w P_b (T_d + 460)}{V_d (P_b + \Delta H / 13.6) (T_w + 460)}$$

Where:

- Vw = Gas volume passing through the wet test meter, ft.³.
- Vd = Gas volume passing through the dry gas meter, ft.³.
- Tw = Temperature of the gas in the wet test meter, deg F.
- Tdi = Temperature of the inlet gas of the dry gas meter, deg F.
- Tdo = Temperature of the outlet gas of the dry gas meter, deg F.
- Delta H = Pressure differential across orifice. in. H2O.
- Yi = Ratio of accuracy of wet test meter to dry gas meter for each run.
- Y = Average ratio of accuracy of wet test meter to dry gas meter for all three runs; tolerance = pretest Y +/- 0.05Y.
- Pb = Barometric pressure, in. Hg
- Theta = Time of calibration run, min.

THERMOMETER CALIBRATIONS

Ref	Wet Test Meter		Dry Gas Meter	
	Inlet Deg F	Outlet Deg F	Inlet Deg F	Outlet Deg F
76.0	n/a	76.0	n/a	76.5
Difference	n/a	0.0	n/a	-0.5

Quality Control Limits = +/- 5 Deg F

**SOUTHERN ENVIRONMENTAL SCIENCES, INC.
THERMOMETER CALIBRATIONS**

Calibrated By/Date: M. GIERKE 4/1/02

ALL TEMPERATURES ARE DEGREES RANKIN

ID No.	Type	Range	ICE BATH			TEPID WATER			BOILING WATER			HOT OIL		
			STD Therm	Temp	Deg or Diff	STD Therm	Temp	Deg or Diff	STD Therm	Temp	Deg or Diff	STD Therm	Temp	Deg or Diff
T1	PT	2000° F	495	496	0.2%	539	537	0.4%	672	670	0.3%	860	861	0.1%
T2	PT	2000° F	495	497	0.4%	539	537	0.4%	673	672	0.1%	870	872	0.2%
T3	PT	2000° F	495	497	0.4%	539	538	0.2%	673	671	0.3%	870	872	0.2%
T4	PT	2000° F	494	496	0.4%	539	538	0.2%	674	672	0.3%	863	864	0.1%
T5	PT	2000° F	494	496	0.4%	539	538	0.2%	672	670	0.3%	860	862	0.2%
T6	PT	2000° F	494	496	0.4%	539	537	0.4%	672	674	0.3%	852	854	0.2%
T7	PT	2000° F	495	497	0.4%	539	538	0.2%	673	671	0.3%	853	854	0.1%
T8	PT	2000° F	495	496	0.2%	539	537	0.4%	674	672	0.3%	864	865	0.1%
T9	PT	2000° F	495	497	0.4%	539	538	0.2%	673	671	0.3%	854	856	0.2%
Lab 14	BM	212° F	494	495	1°	536	535	1°	672	673	1°	-	-	-
I5	BM	250° F	494	495	1°	536	535	1°	672	672	1°	-	-	-
I6	BM	220° F	494	496	2°	536	536	0°	672	672	0°	-	-	-
SS110	BM	220° F	494	496	2°	540	539	2°	670	672	2°	-	-	-
SS300	PT	2000 °F	495	497	0.4%	540	538	0.4%	674	672	0.3%	850	852	0.2%
SS301	PT	2000° F	495	497	0.4%	540	538	0.4%	672	670	0.3%	856	858	0.2%
SS306	PT	2000° F	495	496	0.2%	540	538	0.4%	672	670	0.3%	856	858	0.2%
2.5'PA	PT	2000° F	495	496	0.2%	541	538	0.55%	673	672	0.1%	852	854	0.2%
2.5'PB	PT	2000° F	495	497	0.4%	541	538	0.55%	672	674	0.3%	856	858	0.2%
3'P	PT	2000° F	495	497	0.4%	541	539	0.4%	673	675	0.3%	858	860	0.2%
3'INC	PT	2000° F	494	496	0.4%	540	538	0.4%	676	678	0.3%	852	854	0.2%
5'PA	PT	2000° F	494	496	0.4%	540	539	0.2%	672	674	0.3%	856	858	0.2%
5'PB	PT	2000° F	495	497	0.4%	540	538	0.4%	674	672	0.3%	856	858	0.2%
5'PC	PT	2000° F	495	497	0.4%	540	538	0.4%	674	672	0.3%	856	858	0.2%
5'VP	PT	2000° F	495	497	0.4%	541	540	0.2%	676	678	0.3%	856	858	0.2%
5'INC	PT	2000° F	494	496	0.4%	542	540	0.4%	674	676	0.3%	850	852	0.2%
8'PA	PT	2000° F	494	496	0.4%	541	538	0.55%	676	678	0.3%	856	858	0.2%
8'PB	PT	2000° F	494	495	0.2%	541	539	0.4%	676	678	0.3%	856	858	0.2%
10'P	PT	2000° F	494	495	0.2%	541	539	0.4%	674	676	0.3%	854	856	0.2%

Quality Control Limits: Impinger Thermometers± 2°F, Bimetalic Thermometers(Bm)± 5°F,Pyrometers/Thermocouples(PT)± 1.5%

SOUTHERN ENVIRONMENTAL SCIENCES, INC.

1204 North Wheeler Street St. Plant City, Florida 33566 (813) 752-5014

INSTRUMENT CALIBRATION

TEST DATA	
DATE	04/23/2002
COMPANY	REFLECTIONS PET FUNERAL HOME
SOURCE	IEE POWER-PAK II ANIMAL CREMATORY
PARAMETER	CARBON MONOXIDE
TECHNICIAN	K. ROBERTS

INSTRUMENT DATA		
	MONITOR	RECORDER
MANUFACTURER	TECO	YOKOGAWA
MODEL NO.	48	
SERIAL NO.	48-27158-228	
RANGE (PPM)	1000	6 CM/HR

CALIBRATION GASES			
SUPPLIER	Air Products	Air Products	Air Products
CYLINDER #	SG112589	SG9175193	SG9170323
CONC. (%)	150	121	56.9
EXPIRATION DATE	06/06/2003	12/17/2002	04/25/2004

POINT	OBSERVED CONC.	ACTUAL CONC.	PERCENT DIFF.
1	0	0	0.00
2	56	56.9	-0.09
3	121.5	121	0.05
4	150	150	0.00

Regression Output:

Constant		-0.3555
Std Err of Y Est		0.6666
R Squared		0.9999
No. of Observations		4
Degrees of Freedom		2
X Coefficient(s)	1.0031	
Std Err of Coef	0.0057	

For Technical Information Call
1-800-752-1597



Air Products and Chemicals, Inc. * Rural Route #1, Tamaqua, PA 18252

ISO CERTIFICATION: 9002

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS STANDARD

PERFORMED ACCORDING TO EPA TRACEABILITY PROTOCOL FOR ASSAY AND CERTIFICATION OF GASEOUS CALIBRATION STANDARDS (PROCEDURE #G1)

Customer: AIR PRODUCTS & CHEMICALS, INC. 112 WADE ROAD LATHAM	Order No: SRP-341060-01 Batch No: 255-9781E PO: Release:	Cylinder No: SG9175193BAL Bar Code No: DMN402 Cylinder Pressure*: 2000 psig Certification Date: 12/17/1999 Expiration Date: 12/17/2002
NY 12110-		

CERTIFIED CONCENTRATION		REFERENCE STANDARDS			ANALYTICAL INSTRUMENTATION			
Component	Certified Concentration	Cylinder Number	Standard Type	Standard Concentration	Instrument Make/Model	Serial Number	Last Calibration	Measurement Principal
CARBON MONOXIDE	121±2.38 PPM	SG9159519BAL	NTRM 82636	244.7 PPM	Hewlett Packar	2518A052	12/08/99	GC-FID

NITROGEN Balance Gas

* STANDARD SHOULD NOT BE USED BELOW 150 PSIG

Analyst:

Patricia Williams

Patricia J. Williams

Approved By:

Bruce Andersen

Bruce Andersen

For Technical Information Call
1-800-752-1597



Air Products and Chemicals, Inc. * 12722 S. Wentworth Avenue, Chicago, IL 60628

ISO CERTIFICATION: 9002

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS STANDARD

PERFORMED ACCORDING TO EPA TRACEABILITY PROTOCOL FOR ASSAY AND CERTIFICATION OF GASEOUS CALIBRATION STANDARDS (PROCEDURE #G1)

Customer: 851 -1
APCI-LARGO
7900 118TH AVENUE NORTH
LARGO FL 33773-

Order No: CSS704108-01
Batch No: 86181785
PO:
Release:

Cylinder No: SG9170323BAL
Bar Code No: FHK790
Cylinder Pressure*: 2000 psig
Certification Date: 04/25/2001
Expiration Date: 04/25/2004

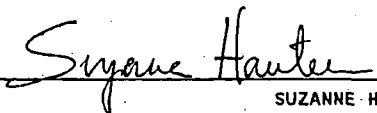
CERTIFIED CONCENTRATION		REFERENCE STANDARDS			ANALYTICAL INSTRUMENTATION			
Component	Certified Concentration	Cylinder Number	Standard Type	Standard Concentration	Instrument Make/Model	Serial Number	Last Calibration	Measurement Principal
CARBON MONOXIDE	56.9±.60 PPM	SG9161497BAL	NTRM 81679	99.90 PPM	HORIBA VIA-510	405079	04/01/01	NON DISPERSIVE INFRARED

NITROGEN Balance Gas

* STANDARD SHOULD NOT BE USED BELOW 150 PSIG

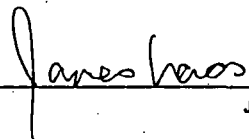
EPA PROTOCOL GAS MIXTURE : CARBON MONOXIDE IN NITROGEN
To reorder this mixture please use Mix ID: 27578

Analyst:


SUZANNE HAUTER

(16921)

Approved By:


James Laas

Pub. No. 320-9702

For Technical Information Call
1-800-752-1597



Air Products and Chemicals, Inc. * 12722 S. Wentworth Avenue, Chicago, IL 60628

ISO CERTIFICATION: 9002

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS STANDARD

PERFORMED ACCORDING TO EPA TRACEABILITY PROTOCOL FOR ASSAY AND CERTIFICATION OF GASEOUS CALIBRATION STANDARDS (PROCEDURE #G1)

Customer:

APCI-LARGO
7900 118TH AVENUE NORTH
LARGO FL 34643-

Order No: CSS-468280-01

Batch No: 861-70147

PO:

Release:

Cylinder No:

SG112589BAL

Bar Code No:

DXD944

Cylinder Pressure*: 2000 psig

Certification Date: 06/06/2000

Expiration Date: 06/06/2003

CERTIFIED CONCENTRATION		REFERENCE STANDARDS			ANALYTICAL INSTRUMENTATION			
Component	Certified Concentration	Cylinder Number	Standard Type	Standard Concentration	Instrument Make/Model	Serial Number	Last Calibration	Measurement Principal
CARBON MONOXIDE	150±.98 PPM	SG9162920BAL	NTRM	244.7 PPM	HORIBA VIA-510	405079	05/25/00	NON DISPERSIVE INFRARED

NITROGEN Balance Gas

* STANDARD SHOULD NOT BE USED BELOW 150 PSIG

Analyst:

Bryan Baker

(16921)

Approved By:

James Laas

Pub. No. 320-9702

2

AIR PRODUCTS AND CHEMICALS, INC.
7900 118TH AVENUE NORTH
LARGO, FL 33773
TELEPHONE (727) 541-3666

DATE: 17 JUL 2001
TIME: 17:27
PAGE: 1

* CERTIFICATE OF GAS ANALYSIS *

SOUTHERN ENVIRONMENTAL SCIENCES INC
MR. BYRON NELSON
1204 NORTH WHEELER STREET
PLANT CITY FL 33566

CUSTOMER ACCOUNT : U9107-1
CUSTOMER ORDER NO : 0735
CUST ORD LINE/REL :
ORDER NO : CSS777971-01
SHIPPER NUMBER : 851C36405

PRODUCT : AIR
GRADE : UMP/ZERO
CYLINDER TYPE : STEEL A
VALVE DESCRIPTION : 59OHV BR .75T PACK WS NYL *A*W/DT
CYLINDER PRESSURE : 2640 psig (at 70 degrees F)

REMARKS : The information provided on this Certificate of Analysis conforms to the requirements of the Purchase Order listed above. In accordance with our internal work instruction A-3, products below are traceable to NIST.

BAR CODE	CYLINDER NO	ACTUAL VOLUME	IMPURITY	APCI SPECIFICATION	UNIT OF ANAL MEASURE	ANALYTICAL RESULT	UNIT OF MEASURE	PHASE LAB CODE	LAB MET
-- BATCH NO. 85401051 Analysis Date 13 JUN 2001 Expiration Date 12 JUN 2006 Jacksonville, FL									
DG9905	86455197	311.00 CF	Oxygen	23.5	XV I	21.7	XV	V	20
			Total Hydrocarbons	0.5	PPMV B <	0.1	PPMV	V	08
			Water	3.5	PPMV B <	0.15	PPMV	V	07C
DJU634	869704594A	311.00 CF	Oxygen	23.5	XV I	21.7	XV	V	20
			Total Hydrocarbons	0.5	PPMV B <	0.1	PPMV	V	08
			Water	3.5	PPMV B <	0.15	PPMV	V	07C

* ANAL FREQ: I = CONTAMINANT INDIVIDUALLY TESTED B = CONTAMINANT BATCH TESTED S = SOURCE ANALYSIS.
BATCH TEST PERFORMED ON CYLINDER: DJU991 8613082A

-- BATCH NO. 85401065 Analysis Date 21 JUN 2001 Expiration Date 20 JUN 2006 Jacksonville, FL									
FJU373	86057647A	311.00 CF	Oxygen	23.5	XV I	21.8	XV	V	20
			Total Hydrocarbons	0.5	PPMV B <	0.1	PPMV	V	08
			Water	3.5	PPMV B <	0.15	PPMV	V	07C

* ANAL FREQ: I = CONTAMINANT INDIVIDUALLY TESTED B = CONTAMINANT BATCH TESTED S = SOURCE ANALYSIS.
BATCH TEST PERFORMED ON CYLINDER: DJU341 86618687

(CONTINUED)

CO EMISSION TEST CALCULATIONS

COMPANY: REFLECTIONS PET FUNERAL HOME
 SOURCE: IEE POWER PAK II ANIMAL CREMATORY
 TEST DATE: 05/07/2002
 Data analyst: Ken Roberts

Run No.	Average			Stack Flowrate (dscfm)	Emissions		
	CO (ppm)	O2 (%)	CO @ 7% O2 (ppm)		mg/m3	lbs/ft3	lbs/hr
1	4.10	8.4	4.6	604	4.8	2.98E-007	0.011
2	1.00	10.7	1.4	717	1.2	7.27E-008	0.003
3	1.20	10.0	1.5	741	1.4	8.72E-008	0.004
Averages	2.10	9.7	2.5	687	2.4	1.53E-007	0.006

FORMULAS: $CO @ 7\% O_2 = Actual\ CO \times (14 / (21 - \%O_2))$

$mg/m^3 = ppm \times .041573 \times molecular\ wt.$

$lb/ft^3 = \frac{mg/m^3}{35.31\ ft^3/m^3 \times 1000mg/g \times 453.59\ g/lb}$

$lb/hr = lb/ft^3 \times flowrate \times 60\ min/hr$

where:

Pstd = 29.92 "Hg

Tstd = 528 deg R

SOUTHERN ENVIRONMENTAL SCIENCES, INC.

EMISSIONS TEST CALCULATIONS

Plant: REFLECTIONS PET FUNERAL HOME
 Unit: Animal Crematory
 Run No: 3

Test Date: 5/7/02
 Data Input By: K. Ralston

$$Pbar = (Pbar \text{ at barom.}) - (\text{Elev. diff. barom. to manom., ft.}) \times (.1/100)$$

$$= 30.09 - 0 \times (0.1/100) = \underline{30.09}$$

$$Pm = Pbar + \frac{\Delta H}{13.6}$$

$$= 30.09 + \frac{1.213}{13.6} = \underline{30.18}$$

$$Vm(\text{std}) = (Vm) \times (Y) \times \frac{(Tstd, \text{deg R}) \times (Pm)}{(Tm, \text{deg R}) \times (Pstd)}$$

$$= 47.554 \times 1 \times \frac{528 \times 30.18}{556.3 \times 29.92} = \underline{45.527}$$

$$Vw(\text{std}) = Vlc \times (.04715) = 118.5 \times 0.04715 = \underline{5.587}$$

$$Bws = \frac{Vw(\text{std})}{Vw(\text{std}) + Vm(\text{std})} = \frac{5.587}{5.587 + 45.527} = \underline{0.109}$$

Bws @ saturation = 0.99
 1 - Bws = 0.891 USE LOWER BWS

$$Md = 0.44(\%CO_2) + .32(\%O_2) + .28(\%N_2 + \%CO)$$

$$= .44 \times 5.8 + .32 \times 10.7 + 0.28 \times 78$$

$$= \underline{\text{assume } 29.356}$$

$$Ms = Md(1-Bws) + 18(Bws) = 29.356 \times 0.891 + 18 \times 0.109$$

$$= \underline{28.11}$$

$$Ps = Pbar + \frac{(Pg, \text{ in. H}_2\text{O})}{13.6} = 30.09 + \frac{-0.01}{13.6} = \underline{30.09}$$

$$Vs = 85.49 \times (Cp) \times (\text{avg sqrt delta P}) \times \text{sqrt}[(Ts, \sim R)/(Ps)(Ms)]$$

$$= 85.49 \times 0.84 \times 0.196 \times \text{sqrt} \frac{1751.1}{30.09 \times 28.11}$$

$$= \underline{20.27}$$

$$An = \frac{[(\text{Nozzle diam, in.}/12)^2 \times 3.14159]}{4} = \frac{[(0.601/12)^2 \times 3.14159]}{4} = \underline{0.00197}$$

$$\%I = \frac{(.09450) \times (Ts, \text{deg R}) \times (Vm(\text{std}))}{(Ps) \times (Vs) \times (An) \times (\text{Sample Time}) \times (1-Bws)}$$

$$= \frac{0.0945 \times 1751.1 \times 45.527}{30.09 \times 20.27 \times 0.00197 \times 72 \times 0.891}$$

$$= \underline{97.7}$$

Southern Environmental Sciences, Inc.

1204 North Wheeler Street □ Plant City, Florida 33566-2354 □ (813) 752-5014

NOMENCLATURE USED IN STACK SAMPLING CALCULATIONS

- A_n = Cross-sectional area of nozzle, ft^2
- A_s = Cross-sectional area of stack, ft^2
- B_{ws} = Water vapor in gas stream, proportion by volume
- C_p = Pitot coefficient
- C_s = Pollutant concentration, $gr/DSCF$
- F_d = Ratio of gas generated to heat value of fuel, $DSCF/mm\ BTU$
- ΔH = Average pressure differential across orifice, in. H_2O
- %I = Isokinetic variation, %
- M_d = Molecular weight of dry gas
- M_n = Total amount of pollutant collected, mg
- M_s = Molecular weight of stack gas
- N = Normality of barium perchlorate titrant
- $\sqrt{\Delta P_{avg}}$ = Average of the square roots of the velocity heads
- P_{bar} = Barometric pressure at the sampling site, in. Hg
- P_g = Stack gas static pressure, in. H_2O
- P_m = Absolute pressure at the dry gas meter, in. Hg
- P_s = Absolute stack pressure, in. Hg
- PMR = Pollutant mass rate, lb/hr
- P_{std} = Standard absolute pressure, 29.92 in. Hg
- θ = Total sampling time, minutes

SOUTHERN ENVIRONMENTAL SCIENCES, INC.

EMISSIONS TEST CALCULATIONS

Plant: REFLECTIONS PET FUNERAL HOME
Unit: Animal Crematory
Run No: 3

Test Date: 5/7/02
Data Input By: *[Signature]*

$$As = \frac{(\text{Stack Diam., ft.})^2 \times 3.14}{4} = \frac{(1.666667)^2 \times 3.14}{4} = 2.18$$

$$As, \text{eff} = \frac{As \times (\text{total No. pts.} - \text{No. neg. pts.})}{(\text{Total No. pts.})} = \frac{2.181662 \times (24 - 0)}{24} = 2.18$$

$$Q = 60(As, \text{eff})(Vs) = 60 \times 2.18 \times 20.27 = 2,654$$

$$Q_{\text{std}} = \frac{(Q) \times (T_{\text{std}}) \times (P_s) \times (1 - B_{\text{ws}})}{(T_s, \text{degR}) \times (P_{\text{std}})} = \frac{2653.936 \times 528 \times 30.08926 \times 0.89069}{1751.125 \times 29.92} = 717$$

$$Cs = \frac{(.01543) \times (\text{mn, mg})}{Vm(\text{std})} = \frac{0.01543 \times 10.7}{45.52652} = 0.00363$$

$$PMR = \frac{(Cs)(Q_{\text{std}})(60)}{7000} = \frac{0.0036 \times 716.77617 \times 60}{7000} = 0.00$$

Emissions calculations in emissions test summary may differ slightly from example calculations due to rounding of some numbers in example.

Southern Environmental Sciences, Inc.

1204 North Wheeler Street □ Plant City, Florida 33566-2354 □ (813) 752-5014

NOMENCLATURE USED IN STACK SAMPLING CALCULATIONS

(Continued)

- Q = Stack gas flowrate, ACFM
- Q_{std} = Stack gas flowrate, DSCFM
- T_m = Absolute average meter temperature, °R
- T_s = Absolute average stack gas temperature, °R
- T_{std} = Standard absolute temperature, 528 °R
- V_a = Volume of sample aliquot titrated, ml
- V_{lc} = Liquid collected in impingers and silica gel, grams
- V_m = Sample volume at meter conditions, DCF
- $V_{m(std)}$ = Sample volume at standard conditions, DSCF
- V_s = Stack gas velocity, ft/sec
- V_{soln} = Total volume of solution, ml /
- V_t = Volume of barium perchlorate titrant used for the sample, ml
- V_{tb} = Volume of barium perchlorate titrant used for the blank, ml
- $V_{w(std)}$ = Volume of water vapor in sample corrected to standard conditions, SCF
- Y = Dry gas meter calibration factor
- 13.6 = Specific gravity of mercury

SOL NERN ENVIRONMENTAL SCIENCES, INC.

MOISTURE COLLECTED

Plant Reflections Pet Funeral Home

Unit Animal Crematory

Date 5/7/02

Run No. (1)

Impinger Number	1	2	3	4	Weighed by:
Final Weight (grams):	<u>120.0</u>	<u>108.0</u>	<u>0</u>	<u>260.8</u>	<u>TW</u>
Initial Weight (grams):	<u>100.0</u>	<u>100.0</u>	<u>0</u>	<u>257.4</u>	<u>TW</u>
Difference (grams):	<u>20.0</u>	<u>8.0</u>	<u>0</u>	<u>3.4</u>	
Total Condensate (grams):				<u>31.4</u>	

Unit _____

Date _____

Run No. _____

Impinger Number	1	2	3	4	Weighed by:
Final Weight (grams):	_____	_____	_____	_____	_____
Initial Weight (grams):	_____	_____	_____	_____	_____
Difference (grams):	_____	_____	_____	_____	
Total Condensate (grams):				_____	

Unit _____

Date _____

Run No. _____

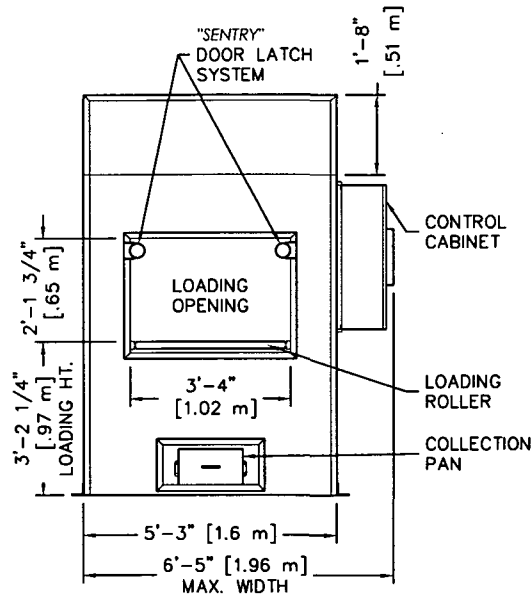
Impinger Number	1	2	3	4	Weighed by:
Final Weight (grams):	_____	_____	_____	_____	_____
Initial Weight (grams):	_____	_____	_____	_____	_____
Difference (grams):	_____	_____	_____	_____	
Total Condensate (grams):				_____	

SOUTHERN ENVIRONMENTAL SCIENCES, INC.

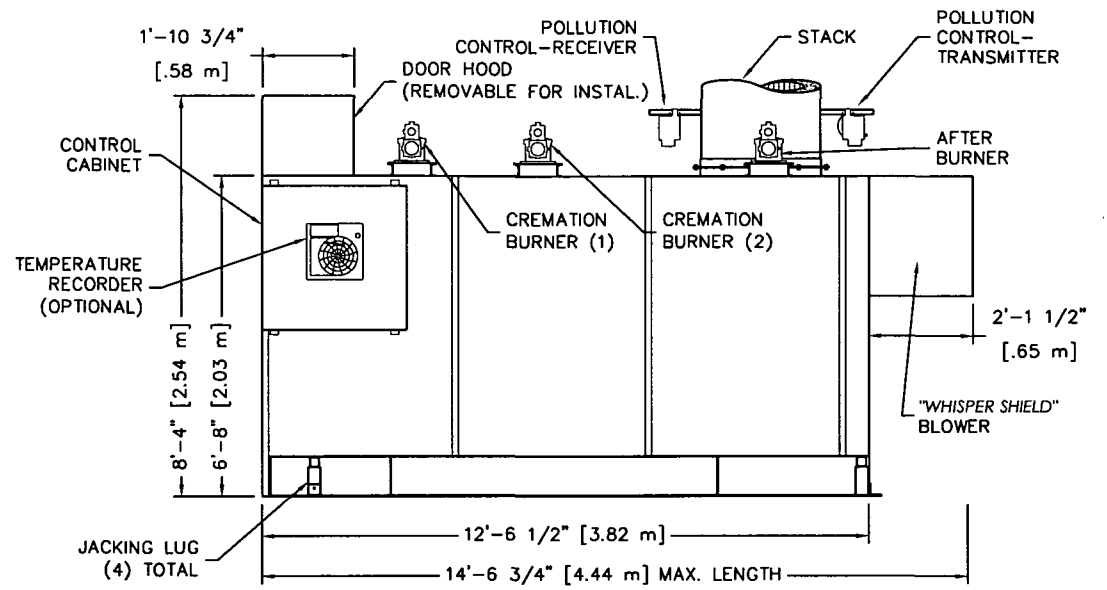
GAS ANALYSIS DATA FORM

Plant <u>Reflections Pet Funeral Home</u>	
Unit <u>Animal Crematory</u>	Test No. <u>1</u>
Date <u>5/7/02</u>	Sampling Location <u>Stack</u>
Sampling Time (24-hr Clock)	
Sample Type: Continuous <input type="checkbox"/> Integrated Bag <input checked="" type="checkbox"/> Grab <input type="checkbox"/>	
Analytical Method <u>Orsat</u>	Ambient Temperature <u>~80°F</u>
Operator <u>P. Nelson</u>	

RUN →	1		2		3		Average Net Volume	Multiplier	Molecular Weight of Stack Gas (Dry Basis) (Md)
GAS ↓	Actual Reading	Net	Actual Reading	Net	Actual Reading	Net			
CO ₂	8.6	8.6	8.6	8.6	8.6	8.6	8.6	.44	3.78
O ₂ (NET IS ACTUAL O ₂ READING MINUS ACTUAL CO ₂ READING)	16.7	8.1	16.7	8.1	16.7	8.1	8.1	.32	2.59
CO (NET IS ACTUAL CO READING MINUS ACTUAL O ₂ READING)							} 83.3	.28	23.32
N ₂ (NET IS 100 MINUS ACTUAL CO READING)								.28	
								TOTAL	29.69

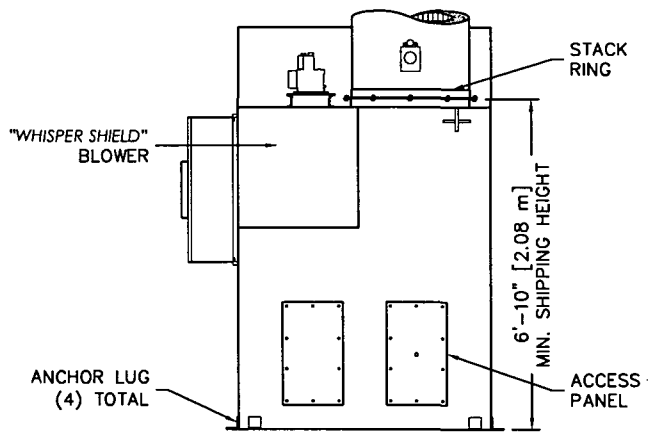


FRONT
ELEVATION

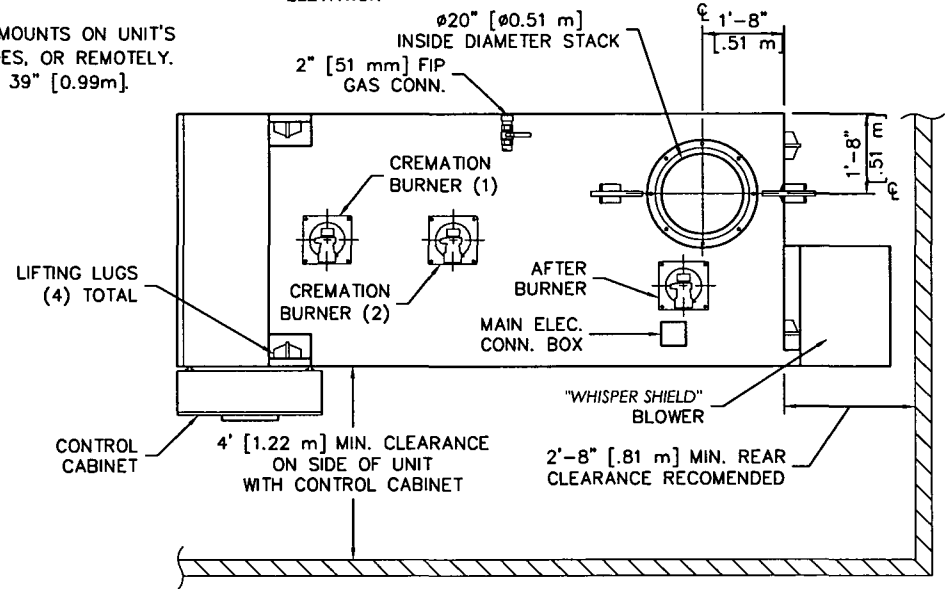


RIGHT SIDE
ELEVATION

- NOTES:
- 1) CONTROL CABINET MOUNTS ON UNIT'S LEFT OR RIGHT SIDES, OR REMOTELY.
 - 2) CHAMBER WIDTH IS 39" [0.99m].



REAR
ELEVATION



PLAN
VIEW

Matthews
CREMATION DIVISION

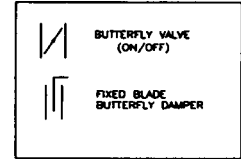
2045 Sprint Boulevard
Apopka, Florida 32703
USA

POWER-PAK II (PET)

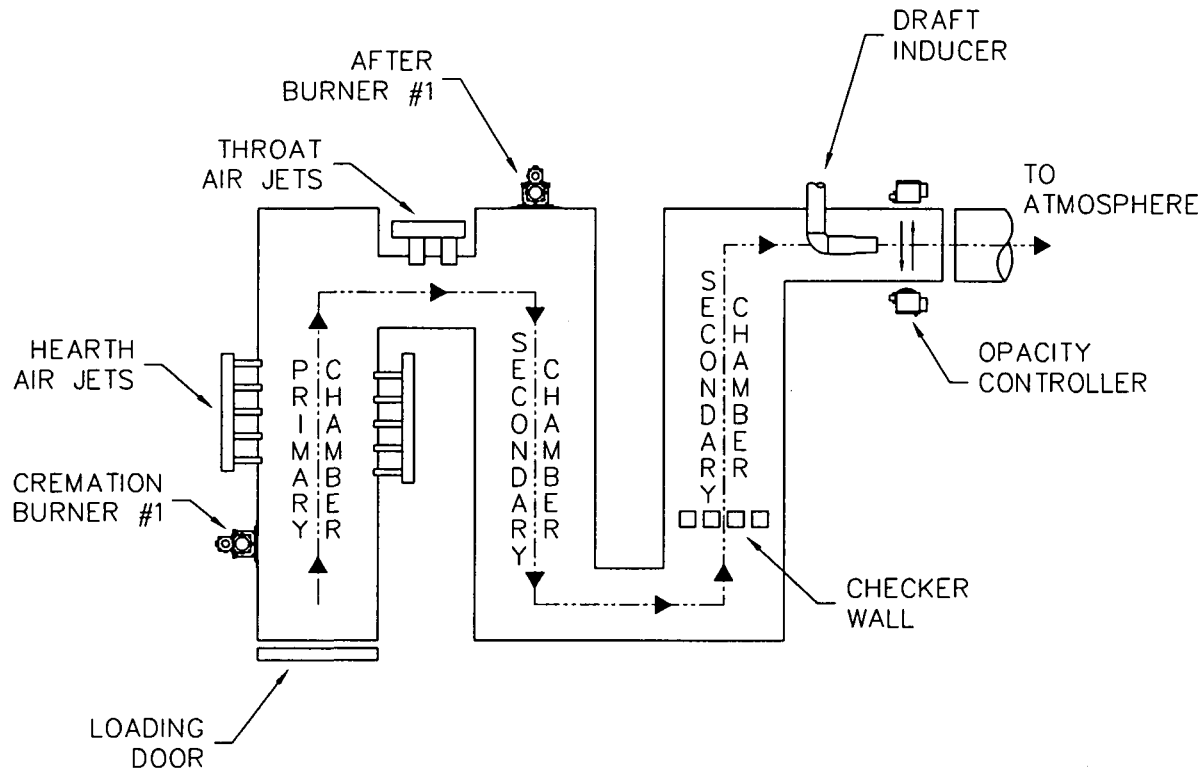
PLAN & ELEVATIONS INCL: CLEARANCES,
REQUIREMENTS & RECOMENDATIONS

DATE:	02-09-05	SCALE:	1/4"=1'
DRAWN:	JG	PLOT SCALE:	1:48
APRVD:		SHEET:	1 OF: 1
DWG FILE:	PPII-Pet-MarketingPlanElevS1R1		
DWG #:	0000139		

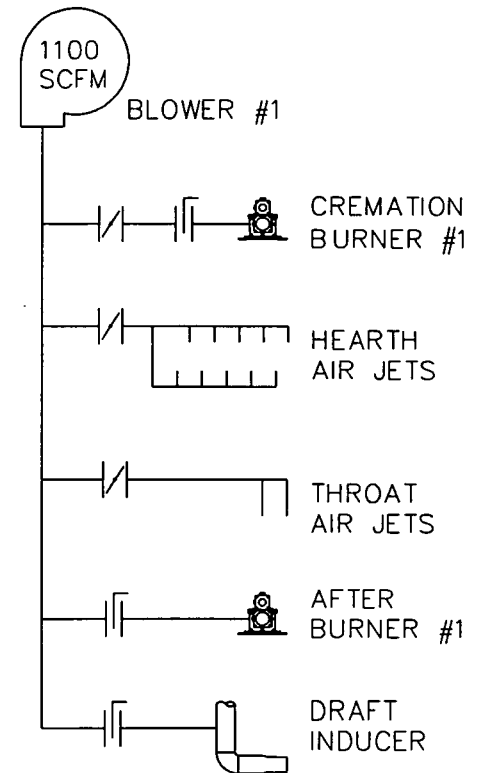
LEGEND OF SYMBOLS



FLOW DIAGRAM



AIR SCHEMATIC



Matthews
CREMATION DIVISION

2045 Sprint Boulevard
Apopka, Florida 32703
USA

POWER PAK II

FLOW DIAGRAM
& AIR SCHEMATIC

DATE:	08-05-05	SCALE:	1/4"=1'
DRAWN:	JG	PLOT SCALE:	1:48
APRVD:		SHEET:	1 OF 1
DWG FILE:	PPIIFlowDiaAirSchem		
DWG #:	0000523		

F

CREMATOR MASS BALANCE

Matthews International Cremation Division

Industrial Equipment & Engineering Co.

Model IE43-PPII (Power-Pak II) Crematory Incinerator, Fired on Natural Gas
Pet Unit

7-Mar-06

THESE CALCULATIONS HAVE BEEN PREPARED TO EVALUATE THE COMBUSTION
PROCESS IN THE POWER-PAK II CREMATORY INCINERATOR

Firing Rate 150 lb/hr = 75 % of 200 lbs/hr Rated Capacity)

Excess Air 100 %

THE INCINERATOR INSTITUTE OF AMERICA HAS PUBLISHED THE FOLLOWING SPECIFICATIONS
COVERING AVERAGE WASTES.

WASTE TYPE	TYPE 0	TYPE 4
BTU PER POUND	8500	1000
POUND ASH PER POUND WASTE	0.05	0.05
POUND MOISTURE PER POUND WASTE	0.1	0.85
POUND COMBUSTIBLES PER POUND WASTE	0.85	0.1
HOURLY CONSUMPTION OF WASTE (LBS)	0.8	149.3

SPECIFICATIONS		
PRIMARY CREMATION BURNER FUEL CONSUMPTION	0.7	(MMBTU/HR)
SECONDARY CREMATION BURNER FUEL CONSUMPTION	0.5	(MMBTU/HR)
PRIMARY CHAMBER VOLUME (CU.FT)	64	
HEARTH AREA (SQ.FT)	26.4	
SECONDARY BURNER FUEL CONSUMPTION (MMBTU/HR)	1.2	
ADDITIONAL COMBUSTION AIR SUPPLIED		
THROAT AIR (SCFM)	233	
HEARTH AIR (SCFM)	133	
SEC. CHAMBER OPERATING TEMPERATURE (°F)	1600	
SECONDARY CHAMBER VOLUME (CU. FT)	74	
SEC. CHAMB. CROSS-SECTIONAL AREA (SQ. FT)	2.7	
FLAME PORT AREA (SQ. FT)	2.8	
MIXING BAFFLES AREA (SQ. FT)	1.4	

1. TOTAL FLUE PRODUCTS

A. PRIMARY BURNER NATURAL GAS USAGE

$$1150000 \text{ BTU/HR} \times \frac{0.045 \text{ LBS/CF}}{1000 \text{ BTU/CF}} = 52 \text{ LBS/HR}$$

B. COMBUSTION AIR FOR PRIMARY BURNERS

(100 % Excess Air)

$$\frac{1150000 \text{ BTU/HR}}{100 \text{ BTU/SCF AIR}} \times 2 \times 0.075 \text{ LB/CF AIR} = 1725 \text{ LBS/HR}$$

$$= 383.3 \text{ SCFM}$$

C. SECONDARY BURNER NATURAL GAS USAGE

$$1200000 \text{ BTU/HR} \times \frac{0.045 \text{ LBS/CF}}{1000 \text{ BTU/CF}} = 54 \text{ LBS/HOUR}$$

D. COMBUSTION AIR FOR SECONDARY BURNER

(100 % Excess Air)

$$\frac{1200000 \text{ BTU/HR}}{100 \text{ BTU/SCF AIR}} \times 2 \times 0.075 \text{ LB/CF AIR} = 1800 \text{ LBS/HOUR}$$
$$= 400 \text{ SCFM}$$

E. PRODUCTS FROM TYPE 0 WASTE (CONTAINER)

$$0.95 \text{ LBS/LB BURNED} \times 1 \text{ LB/HR BURN RATE} = 1 \text{ LBS/HOUR}$$

F. PRODUCTS FROM TYPE 4 WASTE (TISSUE)

$$0.95 \text{ LBS/LB WASTE} \times 149 \text{ LB/HR BURN RATE} = 142 \text{ LBS/HOUR}$$

G. ADDITIONAL COMBUSTION AIR (THROAT & HEARTH AIR)

$$13980 \text{ SCF/HR} \times 0.075 \text{ LB/CF AIR} = 1049 \text{ LBS/HOUR}$$
$$7980 \text{ SCF/HR} \times 0.075 \text{ LB/CF AIR} = 599 \text{ LBS/HOUR}$$
$$= 824 \text{ LBS/HR/CREMAT}$$

H. TOTAL FLUE PRODUCTS

$$= \underline{\underline{4597 \text{ LBS/HOUR}}}$$

2. VELOCITY AND TIME CALCULATIONS

A. SCFM CALCULATION

(PRODUCTS ASSUMED TO HAVE DENSITY CLOSE TO AIR)

$$4597 \text{ LBS/HR} \times \frac{13.35 \text{ STD. CU. FT/LB}}{60 \text{ MIN/HR}} = 1023 \text{ SCFM}$$

B. TOTAL PRODUCTS ACFM @ 1600 °F

$$\frac{2060 \text{ °RANKINE}}{530 \text{ °RANKINE}} \times 1023 \text{ CFM} = 3975 \text{ ACFM}$$

C. RETENTION TIME

$$\frac{74 \text{ CU. FT}}{3975 \text{ ACFM}} \times \frac{60 \text{ SECONDS}}{1 \text{ MINUTE}} = 1.12 \text{ SECONDS}$$

D. VELOCITY IN FLAME PORT

$$\frac{3975 \text{ ACFM}}{2.8 \text{ SQ. FT}} \times \frac{1 \text{ MINUTE}}{60 \text{ SECONDS}} = 23.7 \text{ FEET/SECOND}$$

E. VELOCITY AT MIXING BAFFLES

$$\frac{3975 \text{ ACFM}}{1.4 \text{ SQ. FT}} \times \frac{1 \text{ MINUTE}}{60 \text{ SECONDS}} = 47.3 \text{ FEET/SECOND}$$

F. VELOCITY IN SECONDARY CHAMBER

$$\frac{3975 \text{ ACFM}}{2.7 \text{ SQ. FT}} \times \frac{1 \text{ MINUTE}}{60 \text{ SECONDS}} = 24.5 \text{ FEET/SECOND}$$

CALCULATION OF EMISSIONS
INDUSTRIAL EQUIPMENT & ENGINEERING COMPANY
POWER-PAK II Animal

3/7/06

The flue gas flow rate for the Power-Pak II was chosen to give the highest emission expected rate.

The emission concentrations are from a test for a larger unit of similar design- the Ener-Tek cremator.

NITROGEN OXIDE (as nitrogen dioxide)

Highest emission concentration from test of the Ener-Tek unit: = 164 ppmv
The emission concentration is assumed to be the same for the Power-Pak II.

Estimated emission rate for Power-Pak II =

$$\frac{164 \text{ ppmv} \times 1.88 \text{ mg/m}^3/\text{ppmv} \times 0.0283 \text{ m}^3/\text{ft}^3 \times 750 \text{ dscfm} \times 60 \text{ min/hr}}{453,600 \text{ mg/lb}} = 0.88 \text{ lb/hr}$$

HYDROCARBONS (VOC) (as methane)

Highest emission concentration from test of the Ener-Tek unit: = 5 ppmv
The emission concentration is assumed to be the same for the Power-Pak II.

Estimated emission rate for Power-Pak II =

$$\frac{5 \text{ ppmv} \times 0.65 \text{ mg/m}^3/\text{ppmv} \times 0.0283 \text{ m}^3/\text{ft}^3 \times 750 \text{ dscfm} \times 60 \text{ min/hr}}{453,600 \text{ mg/lb}} = 0.01 \text{ lb/hr}$$

SULFUR DIOXIDE

Highest emission concentration from test of the Ener-Tek unit: = 16 ppmv
The emission concentration is assumed to be the same for the Power-Pak II.

Estimated emission rate for Power-Pak II =

$$\frac{16 \text{ ppmv} \times 2.61 \text{ mg/m}^3/\text{ppmv} \times 0.0283 \text{ m}^3/\text{ft}^3 \times 657 \text{ dscfm} \times 60 \text{ min/hr}}{453,600 \text{ mg/lb}} = 0.11 \text{ lb/hr}$$

NOTES:

Conversion factors were taken from AP-42, Appendix A.

SPECIFICATIONS- Power-Pak II Pet

1. Equipment Type Matthews Cremation Division; Power-Pak II
 - A. Model No. IE43-PPII
 - B. Underwriters Laboratories Listing and File No. ... Listing No. 87E8; File No. MH14647

2. Dimensions
 - A. Maximum Length 14' - 6½"
 - B. Maximum Width 6' - 5"
 - C. Maximum Height 8' - 4"
 - D. Chamber Loading Opening 25¾" H x 39" W (into chamber)

3. Weight 24,000 lbs.

4. Utility/Air Requirements
 - A. Gross Gas Input, Natural or LP Gas 2,500,000 BTU/hr. max.
 Running Gas Pressure, Natural Gas 7 inches w.c. or greater
 Running Gas Pressure, LP Gas 11 inches w.c. or greater
 - B. Electrical Supply 230 volt, 3Ø or 1Ø, 60 hz (other available)
 - C. Air Supply 2,500 cfm

5. Incineration Capacity
 - A. Type 4 Material 150 lbs./hr.

6. Typical Loading Capacity of Material
 - A. Type 4 Material 400 to 800 lbs.

7. Construction and Safety Standards Incineration Institute of America, Underwriters Laboratories, Canadian Standards Association

8. Steel Structure Construction
 - A. Frame 2" square tubing
 - B. Front/Rear Plates 3/8" plate
 - C. Floor Plates 3/16" plate
 - D. Outer Side Casing 12 gauge plate
 - E. Inner Side Casing 12 gauge plate

9. Stack Construction
 - A. Inner Wall 4 ½" insulating firebrick or castable
 - B. Outer Wall 12 gauge plate, type 304 s.s., welded seams

10. Draft Nozzle Construction Schedule 40 type 316 s.s. pipe

11. Main Chamber Door Construction
 - A. Steel Shell 3/16" steel, welded with reinforcement
 - B. Outer Refractory 1" insulating block
 - C. Inner Refractory 4½" insulating firebrick

12. Primary Chamber Wall Construction
 - A. Outer Casing Wall 12 gauge plate
 - B. Inner Frame/Air Compartment 2" air compartment

SPECIFICATIONS- Power-Pak II Pet

- C. Inner Casing Wall 12 gauge plate
- D. Outer Refractory Wall 5" insulating block
- E. Inner Refractory Wall 4½" firebrick

13. Secondary Chamber Wall Construction

- A. Outer Casing Wall..... 12 gauge plate
- B. Inner Frame/Air Compartment 2" air compartment
- C. Inner Casing Wall 12 gauge plate
- D. Outer Refractory Wall 6" insulating block
- E. Inner Refractory Wall 4½" firebrick

14. Refractory Temperature Ratings

- A. Standard Firebrick..... 3,100° F.
- B. Insulating Firebrick..... 2,600° F.
- C. Castable Refractory (Hearth) 2,800° F.
- D. Castable Refractory 2,550° F.
- E. Insulating Block..... 1,900° F.
- F. Bonding Mortar 3,200° F.

15. Chamber Volumes (not including external flues, stacks or chimneys)

- A. Primary Chamber 69 cubic feet
- B. Secondary Chamber 71 cubic feet

16. Emission Control Features

- A. Secondary Chamber with Afterburner Included
- B. Opacity Monitor and Controller with Visual and Audible Alarms..... Included
- C. Auxiliary Air Control System..... Included
- D. Microprocessor Temperature Control System..... Included

17. Operating Temperatures

- A. Primary Chamber 1,200° F. - 1,800° F.
- B. Secondary Chamber 1,400° F. - 1,800° F. (as required)

18. Secondary Chamber Retention Time

- A. Type 4 Material > 1 second

19. Ash Removal Door functions as a heat shield. Sweep out through front door into a hopper that fills a collection pan.

20. Safety Interlocks

- A. High Gas Pressure..... Optional
- B. Low Gas Pressure Optional
- C. Blower Air Pressure Included
- D. Door Position Included
- E. Opacity Included
- F. Motor Starter Function Included
- G. Chamber Temperature..... Included
- H. Motor Overload Included
- I. Flame Quality..... Included

SPECIFICATIONS- Power-Pak II Pet

- J. Burner Safe Start..... Included
- 22. Burner Description..... The nozzle mix burners used on this cremation equipment are industrial quality and designed for incinerator use.
- 23. Ultraviolet Flame Detection..... Ultraviolet flame detection has proven to be the most reliable means of flame safety. The system is completely sealed in a quartz capsule to eliminate problems, caused by moisture and dust created in the cremation process, which effect flame rod detectors.
- 24. Operating Panel Indicating Lights
 - A. Safe Run..... Included
 - B. Door Closed..... Included
 - C. Pollution Alarm..... Included
 - D. Afterburner On (Secondary Burner)..... Included
 - E. Cremation Burners On..... Included
 - F. Low Fire Cremation Burner On..... Included
 - G. Afterburner (Secondary Burner) Reset..... Included
 - H. Cremation Burners Reset..... Included
 - I. Hearth Air..... Included
 - J. Throat Air Off..... Included
- 25. Automatic Timer Functions
 - A. Master Cycle..... Included
 - B. Afterburner (Secondary Burner)..... Included
 - C. Cremation Burners..... Included
 - D. Low Fire Cremation Burner..... Included
 - E. Hearth Air..... Included
 - F. Throat Air..... Included
 - G. Pollution Monitoring..... Included
 - H. Afterburner (Secondary Burner) Prepurge..... Included
 - I. Cremation Burner Prepurge..... Included
 - J. Cool Down..... Included
- 26. Exterior Finish
 - A. Primer..... 2 coats rust inhibiting
 - B. Finish..... 2 coats textured finish
- 27. Start-Up and Training Startup of cremation equipment and training of operators to properly operate and maintain the equipment is performed on-site under actual operating conditions. Included is a comprehensive owner's manual, with details on the equipment, its components and proper operation.
- 28. Environmental Submittals Complete technical portion of state environmental permits. Engineering calculations, technical data, existing stack test results and



Lawton Chiles
Governor

Florida Department of Environmental Protection

Twin Towers Office Building
2600 Blair Stone Road
Tallahassee, Florida 32399-2400

Virginia B. Wetherell
Secretary

May 25, 1994

Mr. Paul F. Rahill, Vice President
Industrial Equipment & Engineering Co.
PO Box 547796
Orlando, FL 32854-7796

Re: Approval of Training Program for Operators of Human or Animal
Crematories; Rule 17-296.401, F.A.C.

Dear Mr. Rahill:

On the basis of the trainers' credentials submitted on May 25, 1993 and May 25, 1994; and the content of the training programs submitted on August 4, 1992 and October 27, 1993; the Department has determined your training programs to be in the group of programs approved for the purpose of training cremation equipment operators statewide. The training programs shall consist of no less than eight hours of classroom instruction and on-site, hands-on training including start-up, operation of at least one cremation, shut-down of the equipment and one full cycle of preventive maintenance actions, using the actual equipment that the trainees will be operating at their facility.

Upon successful completion of your training course, each operator shall be issued a certificate of completion signed by the trainer. A copy of the training certificate for each operator having satisfactorily completed the training course must be submitted to the Department or approved Local Program Office within 15 days of training. For construction permit applications, a copy of this letter of authorization must be included with the application and the operator training must be performed at the time of startup.

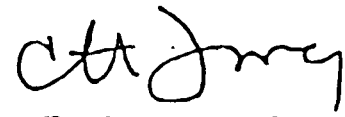
This letter serves as certification of Ken Robinson, Rick Thomas, Roger Elliott, Billie Nunn, Dave Gifford, Steve Sidelinger, Tony Lombardi, and you, Paul Rahill, as trainers for operators of IE&E Power-Pak Junior, Power-Pak, Power-Pak II, Super Power-Pak, Ener-Tek II; Crawford series C-1000; All Crematory series L-1701; and B&L Systems series N20AA cremation incinerators using one of the training programs you submitted to the Department on August 4, 1992 or October 27, 1993. Approval must be obtained from the Department prior to any modification an approved training program.

G

Mr. Paul Rahill
Page 2 of 2
May 25, 1994

Should you have any questions regarding this certification or need additional information, please contact Ms. Cindy Phillips at the above address, or call 904/921-9534.

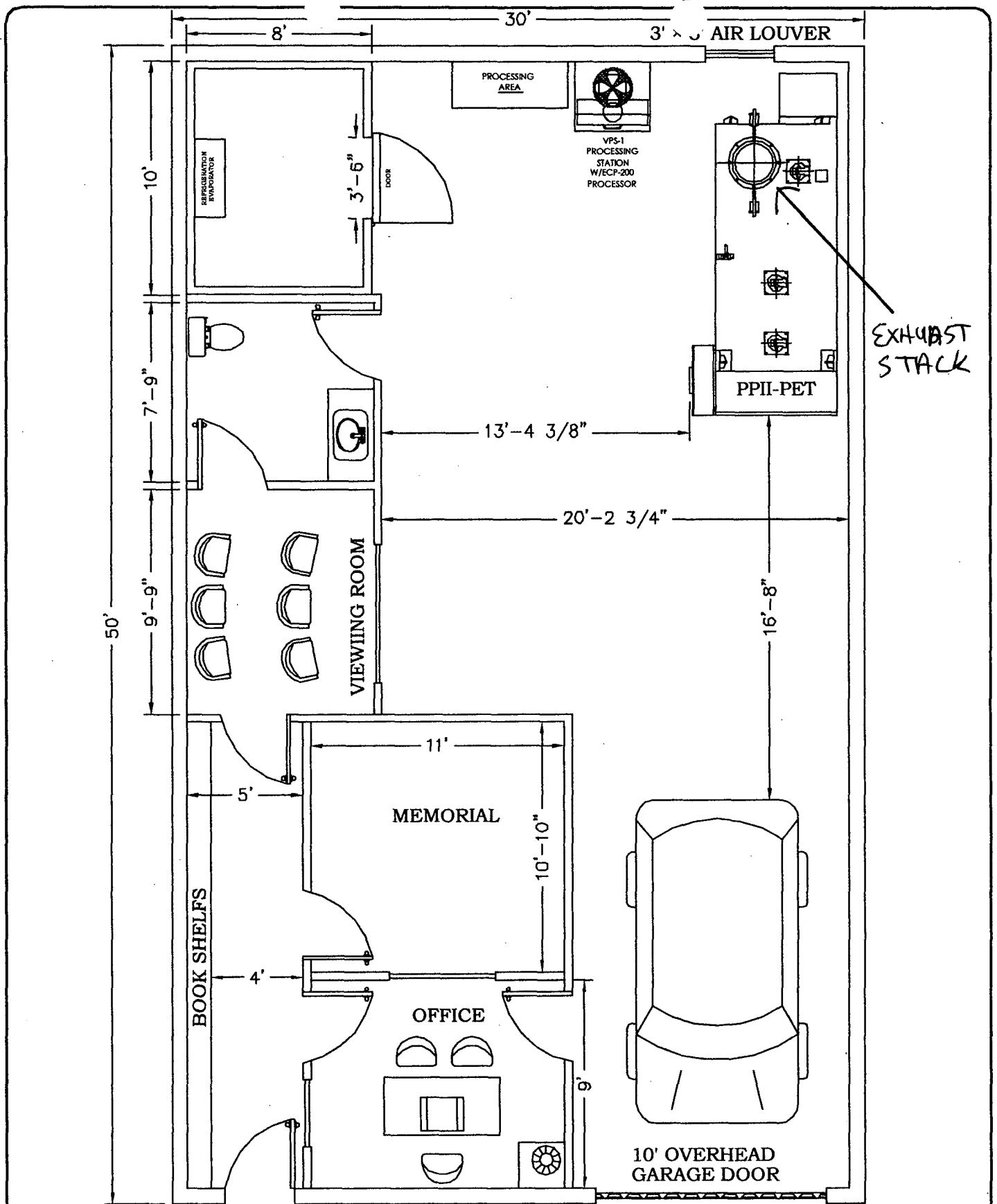
Sincerely,



C. H. Fancy, P.E.
Chief
Bureau of Air Regulation

CHF/CLP

- cc: Ed Middleswart, NWD
- Chris Kirts, NED
- Chuck Collins, CD
- Bill Thomas, SWD
- Isadore Goldman, SED
- David Knowles, SD



2045 Sprint Boulevard
 Apopka, Florida 32703
 USA

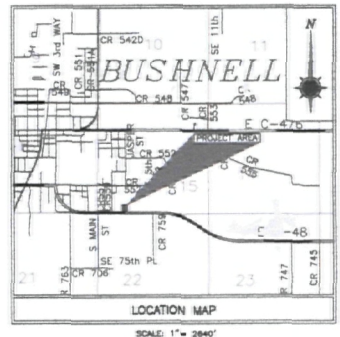
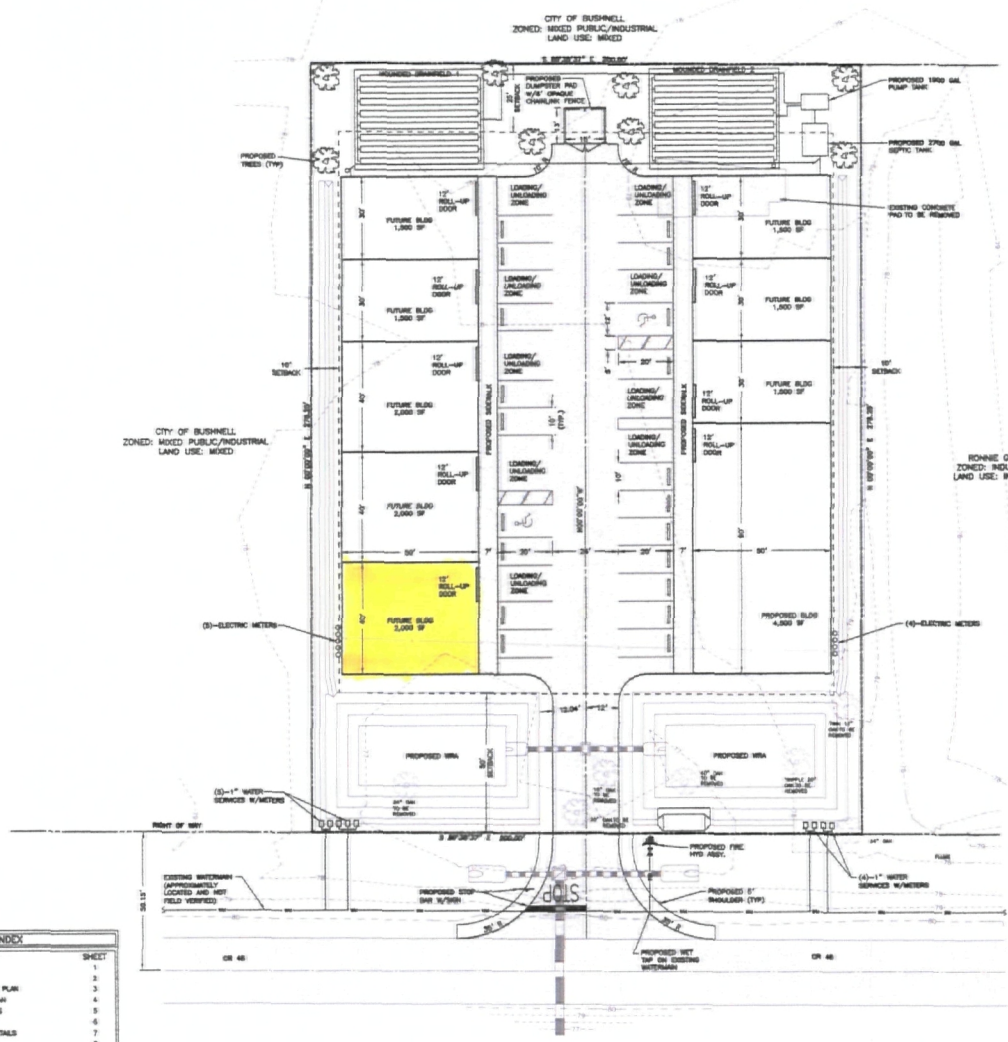
PROSTHETICS RESEARCH SPECIALISTS
 PROPOSED 30' x 50' BUILDING
 WITH TWO POWER PAK II PET MACHINES
 LAYOUT OPTION C

DATE: 03-28-06	SCALE: 3/16"=1'
DRAWN: JG	PLOT SCALE: 1:64
APRVD:	SHEET: 1 OF: 1
DWG FILE:	PRSLAYOUT
DWG #:	0000627

yellow shaded area is where Crematory will be constructed

The engineer expressly reserves the authorship, invention, copyright and proprietary rights in these drawings which may not be reproduced, changed or copied in any form or manner, nor may they be used to be designed to any party without the engineers written consent.

INDEX		
DESCRIPTION		SHEET
SITE PLAN		1
GENERAL		2
PRE-DEVELOPMENT SITE PLAN		3
POST DEV DRAINAGE PLAN		4
WATER & SEWER DETAILS		5
STORMWATER DETAILS		6
TYPICAL SECTION & DETAILS		7
GENERAL NOTES		8



LEGAL DESCRIPTION:
 CORNER CORNER OF 1/4 OF SE 1/4 OF SW 1/4 REAM S 333.38 FEET W 213.12 FEET W 284.8 FEET TO POINT OF BEGINNING S 27.25 FEET TO N R/W LINE OF CR 48 W 500 FEET W 274.8 FEET S 80 FEET TO POINT OF BEGINNING.

OWNER: RONNIE H. GRAVES AND LINDA R. GRAVES
 720 SOUTHWIND AVENUE
 BUSHNELL, FLORIDA 33813

ENGINEER/SURVEYOR: SPRINGSTEAD ENGINEERING, INC.
 227 SOUTH 14th STREET
 LEONARD, FLORIDA 34748
 (888) 787-1414

CONTRACTOR: M.C. OF FLORIDA
 2401 NORTH
 P.O. BOX 389
 BUSHNELL, FLORIDA 33813
 (888) 783-6310

- NOTES/CLASSIFICATIONS:**
1. 1" WATER METERS-(0)
 2. 3" PRESS. ELECTRICAL METERS-(0)
 3. 4" DIAMETER (M.A.L.) AND GREATER THAN 18" (M.A.-0)
 4. TREES TO BE MAINTAINED
 5. TREES TO BE PLANTED-(0)
 6. MAINTAIN EXISTING "S" HYDROLOGICAL"
 7. PROPOSED METAL BUILDING-18,000 SF
 8. PROPOSED DAILY WATER USE-4,000 GPD
 9. PROPOSED DAILY WATER USAGE-8,000 GPD
 10. PROPOSED DAILY WATER USAGE-8,000 GPD
 11. ZONING-INDUSTRIAL
 12. LAND USE-COMMERCIAL, INDUSTRIAL

AREA CALCULATIONS:

TOTAL FLOOR	0.18 AC/12,000
TOTAL IMPAVED	0.28 AC/20,000
TOTAL SITE	0.46 AC/32,000
TOTAL PROJECT	1.38 AC/100,000

PARKING CALCULATIONS:

TOTAL REQUIRED SPACES: TOTAL SF 18,000/1,000 SF = 18 SPACES
 REQUIRED HANDICAPPED SPACES: 1 TO 25 TOTAL SPACES REQUIRED 1 A.C.
 PROPOSED REGULAR SPACES: 18
 PROPOSED HANDICAPPED SPACES: 5
 TOTAL PARKING SPACES PROVIDED: 23

LEGEND

---	PROPERTY BOUNDARY
---	EXISTING CENTER LINE
---	EXISTING EDGE OF PAVEMENT
---	EXISTING RIGHT OF WAY
---	EXISTING FENCE

M.C. OF FLORIDA RONNIE GRAVES COMMERCIAL WAREHOUSE	SITE PLAN 1 of 8	
CLIENT: M.C. OF FLORIDA PROJECT: RONNIE GRAVES COMMERCIAL WAREHOUSE DRAWING: SITE PLAN		
Springstead Engineering, Inc. Consulting Engineers Architects, Planners Surveyors 227 SOUTH 14th STREET LEONARD, FL 34748 (888) 787-1414		
SCALE: AS SHOWN DATE: 01/10/2011	DESIGNED BY: JMG CHECKED BY: JMG DATE: 01/10/2011	SCALE: AS SHOWN DATE: 01/10/2011