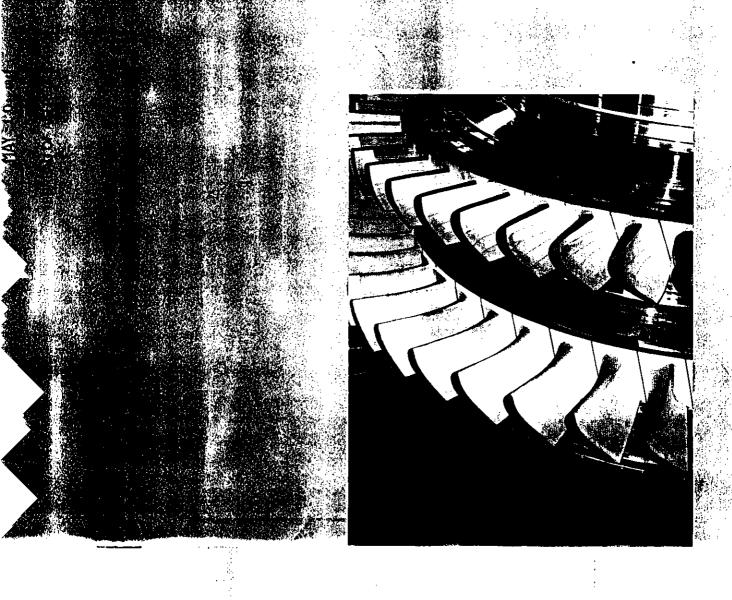
# M501F/M701F



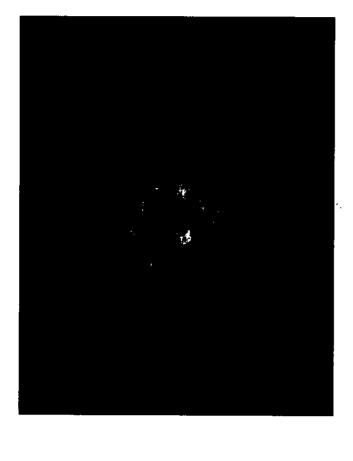
## GASTURBINE M501G/M7



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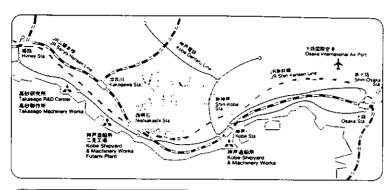
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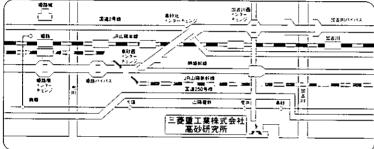
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#### 三菱重工業株宝會社 高砂研究所

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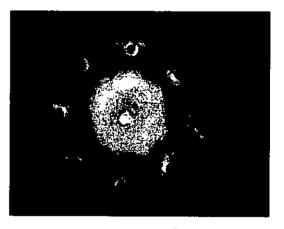
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May 15, 2001

**BUREAU OF AIR REGULATION** 

Mr. Jeffery Koerner Florida Department of Environmental Protection Division of Air Resources Management 2600 Blair Stone Road MS #5505 Tallahassee, FL 32399-2400

Re: Response to Request for Additional Information, dated May 4, 2001

Project No. 1110102-001-AC (PSD-FL-320) Fort Pierce Re-Powering Project, LLC St. Lucie County

Dear Mr. Koerner:

Fort Pierce Repowering Project, L.L.C. ("FPRP") has received and reviewed your above referenced information request. Please consider this letter as FPRP's response.

FPRP also requests that the Florida Department of Environmental Protection ("FDEP") consider the following change to the proposed operational configuration. In the permit application for this facility, FPRP requested the ability to operate in two modes, "steam sales" and "simple cycle." FPRP wishes to formally rescind the request to operate in simple cycle mode. The operation of this facility will only occur with the CTG exit gasses traveling through the HRSG and SCR modules. An additional steam condenser will be installed at the facility should a situation arise that would require the facility to operate at a time when FPUA is unable to accept steam. Therefore, in all cases, the emission rates will not exceed those represented in the permit application for "steam sales" mode of operation. No additional operational configurations are being requested at this time. The operation of the steam condenser will not result in any release of emissions and does not require any permitting. However, it is currently uncertain whether additional cooling tower capacity will be needed. Should additional cooling capacity be required, an appropriate permitting request will be made.

Listed below are your numbered information requests, followed by the FPRP response.

1. <u>Commencement of Construction</u>: The application indicates that Enron anticipates commencement of construction by July of 2001. The Department notes that it has

ninety days to take final agency action. This period may become much longer depending on the applicant's initial requests, the information submitted, and additional information needed to complete the application. If the Department intends to issue a draft PSD permit, the applicant must publish a Notice of Intent in a newspaper of general circulation with a 30-day comment period. Please plan accordingly.

Response: FPRP acknowledges that a July 1st issuance date may not be feasible.

2. Overall Project: Enron proposes to install a Model M501F gas turbine manufactured by Mitsubishi Heavy Industries (MHI) adjacent to the H.D. King Electric Generating Plant. Steam produced in the combined cycle mode will be sold to the H.D. King Plant to "re-power" two existing steam turbine generators. Please provide reasonable assurance that the two plants will remain under separate control and therefore separate facilities. If it is determined that the proposed plant is a separate facility, the Department can give little weight to such "re-powering" aspects. Please provide documentation of Fort Pierce Utilities Authority's (FPUA) obligations for purchasing steam from the proposed project for use at the existing H.D. King Plant. FPUA should recognize that reduced operation of existing units at the H.D. King Plant could affect a PSD netting analysis for any future projects involving the addition of new units as well as the replacement or modification of existing units.

Response: FPRP is currently negotiating a final Participation Agreement ("PA") and Tolling Agreement ("TA") with the Fort Pierce Utility Authority ("FPUA"), which provides the commitment for FPUA to purchase steam from the proposed FPRP facility. Additionally, under the terms of these agreements, this facility will remain under the ownership of FPRP. Furthermore, FPUA will have no ownership interest in the proposed facility.

3. <u>Project Costs</u>: What are the estimated individual equipment costs of the gas turbine and heat recovery steam generator (HRSG)?

Response: The approximate individual equipment costs are as follows:

Turbine: \$47,967,731

HRSG: \$12,338,956

4. <u>Emission Rates</u>: Appendix C provides pollutant emission rates as a function of compressor inlet air temperature, load, fuel type, and duct firing. Please provide the supporting documentation from MHI upon which these emission estimates were based. Please provide written documentation from MHI verifying that the CO and NOx emission rates stated in the application are currently the lowest achievable CO and NOx emission rates for the MHI Model M501F gas turbine. For all mode of operation, what are the estimated particulate matter emission rates excluding the condensables (back-half analysis)?

5. <u>Performance Data</u>: Please provide documentation from MHI to support the technical information (fuel flows, power production, heat input rates, exhaust flow rates, temperatures, exhaust gas oxygen contents, etc.) presented by ECT in Appendix C.

Response: FPRP is currently negotiating with MHI for final guaranteed emission rates. Attached to this letter is a summary spreadsheet received from Mitsubishi Heavy Industries ("MHI") of "expected" emissions numbers from the 501F machine without any post-combustion NOx or CO emission control devices. This spreadsheet also contains other expected technical information such as flow rates, temperatures, and oxygen

content.

Please note that the "MHI" oil-fired particulate emissions numbers are higher than what is represented in the permit application. The basis of these MHI numbers is the World Bank Standard for which this machine was initially contracted, while firing with a different oil specification. The actual particulate emissions while firing with the oil specification provided in the permit application are expected to be significantly lower and consistent with what was provided in Appendix C. Please also note that the emission numbers while in "steam sales mode", that were provided in Appendix C, represent design specifications for the HRSG with NOx and CO catalysts. The HRSG with catalysts will not be provided by MHI.

6. <u>Heat Input Rates</u>: Please explain the "5% margin" for heat inputs as identified in Note #1 of Tables C-7A and C-7B. Also, please clarify the slight differences in the maximum heat input rates (mmBTU per hour) listed these tables between simple cycle operation and combined cycle operation (both gas and oil firing).

Response: The 5% heat input margin, as noted in the footnotes to Table C-7A and Table C-7B, was primarily included to account for combustion turbine heat rate degradation over time.

Heat input rates for simple cycle and combined cycle modes were provided as lower heating values (LHV) and higher heating values (HHV), respectively. Conversion between the two forms of heat input (i.e., net and gross) were made using approximate HHV/LHV ratios of 1.10 and 1.06 for natural gas and distillate fuel oil, respectively. Use of approximate HHV/LHV ratios resulted in slight differences (approximately one percent or less) in heat inputs between simple and combined cycle modes of operation. Table C-7A, Table C-7B, and Table C-7C have been revised using HHV/LHV ratios of 1.10830 and 1.07216 for natural gas and distillate fuel oil, respectively, to provide better agreement between the tables; revised tables are attached. A revised typical No. 2 fuel oil analysis is also provided with this response.

7. <u>CEMS</u>: Are the proposed CO and NOx CEM systems capable of monitoring emissions from the simple cycle stack as well as the combined cycle stack?

Response: As previously noted, FPRP is formally requesting that simple cycle configuration be removed from consideration from this permit application.

- 8. Control Equipment: Enron proposes to install MHI's Model 501F gas turbine with dry low-NOx combustion (gas firing), a heat recovery steam generator (HRSG) with duct firing, a wet injection system to control NOx emissions (oil firing), a conventional selective catalytic reduction (SCR) system to control NOx emissions, and an oxidation catalyst system to control CO emissions.
  - a. It appears that the SCR control efficiency is approximately 85% when firing natural gas, but drops to about 70% when firing oil. Please explain the drop in control efficiency and provide supporting documentation. Note that the Department has specified maximum ammonia slip levels of 5 ppm for several recent projects. Please provide information describing MHI's experience with employing high-temperature SCR on gas turbines and boilers. Please detail MHI's experience and success with installing conventional SCR systems on oil-fired gas turbines and boilers in Japan.

Response: The SCR is designed to provide control of NOx emissions to a rate of 3.5 ppm while firing natural gas. The NOx emission control efficiency is anticipated to be less while firing oil. However, the expected emissions while oil firing was selected as a minimum criteria for the catalyst design and was based upon air permit applications previously approved by the FDEP.

As noted above, the MHI CT will not operate in simple cycle mode and therefore high-temperature SCR is no longer a consideration for this project. The HRSG vendor (CMI) will be supplying the conventional SCR control system for steam sales mode operation; i.e., MHI will not be supplying the SCR control system. The MHI machine is not anticipated to vary significantly from other turbine manufacturers of similar sized machines in terms of turbine function and SCR performance. Accordingly, the SCR system should also perform consistently with similar SCR systems employed with these other machines.

b. Please provide information from MHI describing their dry low NOx combustion technology including such process details as air/fuel staging, diffusion firing, premix, lean premix, flame stability, etc. Please have MHI describe the current status, future goal, and proposed implementation schedule for lowering NOx emissions with their dry low NOx combustion technology. When does MHI plan to offer dry low-NOx combustors capable of achieving NOx emissions of 15 ppmvd @ 15% oxygen or less? When does MHI plan to offer dry low-NOx combustors capable of achieving NOx emissions of 9 ppmvd @ 15% oxygen or less?

Response: Additional commercial information is included with this package. However, the MHI burner technology is proprietary in nature. Additionally, FPRP cannot comment on the development status of future MHI burner technology. However, a request has been made to MHI to provide the information requested by DEP. Any additional information regarding this matter received from MHI will be forwarded to DEP.

c. Please describe MHI's wet injection system for reducing NOx emissions when firing oil. Is this system capable of achieving NOx emissions lower than 42 ppmvd @ 15% oxygen? What is the feasibility of employing wet injection techniques to further reduce NOx emissions when firing natural gas? What emission levels could be achieved? Does MHI offer other techniques that can reduce NOx emissions below 15 ppmvd @ 15% oxygen when firing natural gas?

Response: The 501F's expected NOx emission rate while firing oil is 42 ppmvd @ 15% oxygen. MHI is not expecting nor guaranteeing any lower NOx emission rates for this machine. Additionally, the MHI 501F expected NOx emissions rate while firing natural gas is 25 ppmvd @ 15% oxygen. These emission rates are being represented by MHI as the best technology currently available for this machine. In addition, there are currently no other techniques identified by MHI, including water injection, which can provide lower emission rates.

d. Because the SCONOx<sup>TM</sup> control system also controls CO emissions, please evaluate the cost effectiveness (dollars per tons of pollutants removed) considering the combined pollutant reduction of both NOx and CO emissions.

Response:

A summary table of joint  $NO_x/CO$  emission, economic, energy, and environmental impacts is attached; reference Table 5-24A. This table provides joint  $NO_x/CO$  impact estimates for both  $SCONO_x^{TM}$  and the SCR/oxidation catalyst control systems proposed for the Fort Pierce Repowering Project.

The joint  $NO_x/CO$  average cost effectiveness for  $SCONO_x^{TM}$  is estimated to be approximately three times higher than the joint  $NO_x/CO$  average cost effectiveness for SCR and oxidation catalyst controls. In addition, the joint  $NO_x/CO$  incremental cost effectiveness for  $SCONO_x^{TM}$  compared to SCR/Oxidation catalyst controls is over \$45,000 per ton.

Due to the high control costs and unproven performance on large, "F" Class combustion turbines,  $SCONO_x^{TM}$  is not considered to represent BACT for the Fort Pierce Repowering Project. The SCR and oxidation control technologies proposed for the Fort Pierce Repowering Project represent demonstrated control systems that are consistent with prior Department BACT determinations for combustion turbine projects.

- 9. <u>Supplemental Simple Cycle Request</u>: Enron requests 2000 hours per year of simple cycle operation for this project and indicates that such operation is necessary for the following reasons.
  - a. The gas turbine will be installed and ready for operation by June of 2002. However, due to HRSG availability, scheduling, and installation concerns, it is anticipated that the combined cycle stage (HRSG, SCR, and oxidation catalyst systems) would not be complete until the end of the third quarter in 2002. Enron requests 2000 hours per year of simple cycle operation to allow the new unit to respond to summer peaking demands.

b. After completing combined cycle installation, Enron believes that there is some risk that both steam turbine generators could go down at the existing H.D. King Plant, which would prevent combined cycle operation. Enron requests 2000 hours per year of simple cycle operation to reduce this risk.

Enron proposes to install a combined cycle unit with advanced pollution control equipment and yet requests a substantial amount of simple cycle operation that completely circumvents these controls. Further, the proposed gas turbine will have NOx emissions of 25 ppmvd at 15% oxygen when firing gas based on MHI's dry low-NOx combustion technology. The Department notes that annual NOx emissions for the proposed 2000 hours of simple cycle operation are more than 2 ½ times the annual NOx emissions for the remaining 6760 hours of combined cycle operation. These levels do not reflect the most recent determinations of Best Available Control Technology (BACT) for similarly sized units. As discussed in the application, the Department's record for NOx BACT determinations on simple cycle gas turbines is fairly clear: units that can achieve 9 ppmvd @ 15% oxygen have been allowed some backup oil firing (if requested) and units that can achieve only 15 ppmvd @ 15% oxygen have been allowed no oil firing.

Please provide information from MHI indicating the lowest NOx emissions achievable in simple cycle mode for the Model 501F gas turbine while employing dry-low NOx combustion technology, wet injection techniques for oil and gas firing, and any other emission reduction techniques or combination of methods. Also, please evaluate the cost effectiveness of a high-temperature SCR system (installed prior to the HRSG) for 2000 hours per year of simple cycle operation and 6760 hours per year of combined cycle operation. From a preliminary review, a high-temperature SCR system may be cost-effective and would allow Enron the requested flexibility in operation.

Response: As previously stated, FPRP is requesting that the simple cycle operation configuration be removed from consideration from this permit application.

10. Startups/Shutdowns: Enron requests up to 4 hours of excess emissions due to a cold startup to combined cycle operation and 3 hours of excess emissions due to shutdowns from combined cycle operation. A cold startup is defined as a startup to combined cycle operation following a complete shutdown lasting at least 48 hours. Please provide documentation such as performance curves (emissions vs. load during startup/shutdown) to support this request.

Response: The requested start-up and shut-down emissions time frames were based on conditions previously granted by FDEP for similar systems. There are no start-up and shut-down guarantees provided for the MHI machine. However, the MHI machine is anticipated to perform similar to other "F-class" machines in this regard.

11. <u>Air Quality Analysis</u>: The Department will provide any questions and comments related to the air quality analysis within the 30-day period allowed by rule.

12. EPA/NPS Comments: We will forward any comments received from the National Park Service and the EPA Region 4 Office as soon as they are available.

#### No Response

Finally, also enclosed with this response is an updated distillate fuel specification that corrects a minor typographical error. Should you have any additional questions or require any additional information, please do not hesitate to contact me at 713/345-4623.

Respectfully Submitted,

Scott Churbock

Environmental Manager

Enclosures

eci & boldman, SED B. Wreley, EPA G. Buryal, NPS

MHI 501F EXPECTED EMISSIONS** E EMISSIONS CASE Mode Fuel Load Level Duct Fire Ambient Temperature Ambient Reletive Natidity	BASED ON WORE Units  deg F	1 CC NG 100 Max 32 65	2 CC NG 100 Max 59,74,96 65	3 CC NG 100 nors	4 CC NG 100 rone 50,74,95	5 CC NG 75 75 7000 32 65	6 CC NG 75 none 59 65	7 CC NG 75 none 74 65	B CC NG 75 none 95 65	9 CC NG 50 none 32 65	10 CC NG 50 TOTA 59 65	11 CC NG 50 none 74 65	12 CC NG 50 none 95 65	13 CC Distribute 100 Mass 32 85	14 CC Distillate 100 Max 59,74,95 65	15 CC Distribute 100 none 32 85	16 CC Distillate 100 none 56,74,95 85	17 CC Distillate 75 none 32 65	18 CC Distillate 75 none 59 65	19 CC Distillate 75 none 74 65	20 CC Dutillate 75 none 95 65	21 CC Distillate 50 none 32 65	22 CC Distillate 50 rions 59 65	23 CC Distillate 50 none 74 65	24 CC Distillate 50 none 96 65
CTG DATA Load Condition Exhaust Pressure Loss CTG conditioned inlet air temp CTG conditioned inlet air FMH	inches Water Deg F	14 03 32	13 36 45 Brooker Gas	12 2 32 65 Innoker Ges	12 2 45 100 Irooker Gad	7 9 32 65 Brooker Ged	7 7 59 65 Inpoker Gad		7 0 95 65 rooker Gad	6 3 32 65 rooker Ga3 20885	5 9 59 65 moker Gad 20885	5 7 74 65 3rooker Gad 20885	5 3 95 65 Rooker Ge: 20885	15 24 32 : Dist 18180	14 53 45 Dist 18180	12 8 32 65 Ost 18180	12 2 45 100 Dist 18180	8 3 32 65 Dest 16160 77	7 6 59 65 Dist 18180 77	7 2 74 65 Dest 18180 77	6 6 95 65 Dest 18180 77	6 6 32 65 Dest 18180 77	6 0 59 65 Dept 18180 77	74 65 Dest 18180 77	95 65 Dest 18180 77
Fuel Type Fuel (147	StuMb 34	20885	20885	20885 77	20885 77	20885 77	20885 77	20885 77	20885 77	77	77	77	77	77 66	77 6 6	77 6 6	77 66	6.6	66	6.6	6 6 97790	6 6 82380	6 6 74570	6 6 70410	6 6 64780
Fuel Temperature (site boundary)	Deg F	77	77 -				131640	124940	115880	92,110	87610	83140	77100		•	166020 9773	159140 9874	124233	112490	106250 11142	11557	12002	12626	12909	13475 873
Liquid Fuel H/C Ratio Net Output	kW		-	185,130 9277	183900 9343	138,620 9854	9990	10154	10449	11074	11316	11580 963	12014 926	-		1623	1571	1903	1224	1184	1130 2692	989 2833	942 2660	909 2658	2563
Net Heat Rate (LHV) Heat Cons. (LHV) X 10 <sup>8</sup>	Btu∕k₩h Btu⁄h	-		1717	1718	1366	1314	1269 2893	1211 2818	1020 2809	991 2700	2637	2542		-	3868 1906	3761 1014	3044 1064	2696 1086	2815 1099	1121	937	993	971	989
Exhaust Flow X 10 <sup>3</sup>	#b/h			3743 1112	3730 1124	2983 1148	2945 1148	1148	1148	964	1023	1036	1055			1000	-			20720	21700	19000	18100	17500	16800
Exhaust Temp	Deg.F. Btu∕h	•				_	0	0	0	٥	0	0	0			31100	30100	25000	23500	22700	21700	,,,,,,,,			
Exhaust Heat (UHV) X 10 <sup>a</sup> Water Flow	lb/h	•		0	0	0	v	Ů	-			45	45			42	42	42	42	42	42 196	42 171	42 163	42 158	42 152
EMISSIONS.	20mwd@15%O2			25	25	27	25 132	25 128	25 122	50 205	45 180	174	168	-	•	281 50	272 50	226 50	212 50	205 50	50	1000	1000	1000 2,260	1000 2,189
NOx AS NO2	No / hr	-	-	173 11	173 10	148 16	15	15	15	80	70	70 165	70 159	:		204	197	164	154	149 75	142 75	2,476 300	2,358 300	300	300
CO	xpmvd@15%O2			47	42	54	49	47	45 5	200 175	170 150	150	150		-	75	75	75 140	75 132	128	122	425	405	391	375
co	lb / hr ⊃orred @ 15%O2	; -		5	5	10	5 10	5 9	9	250	208	202	194	-		175 15	169 15	15	15	16	15	60	60	60 79	60 76
UHC UHC (as CH4)	lb/hr			12	12	20 2	10	1	1	35	30	30	30	-	•	35	34	28	27	26	25	85 50	81 50	50	50
VOC (as 20% of UHC)	pmvd@15%O2	-	-	3	1 2	4	2	. 2	2	50	42	41 5	39 5			50	50	50	50	50 103	50 97	105	98	98	93
VOC (as CH4)	lb/hr			5	5	5	5	5	5	5 11	5 10	10	10			142	138	112	106	103					
PM10	mg/Nm3 #b/hr			14	14	11	11	11	11		10														
PM10 (PM10 Front-half Filterable Only)	*D7111															1 31	1 30	1 31	1 30				1 30 72 64	1 30 72,71	
EXHAUST ANALYSIS % WT			_	1 32	1 31	1 32	1 31	1.31	1 29	1 32	1 32 73 63	1 31 73 28	1 30 72 46			72 95	726	728						16 06	15.64
Argon	% %			73.63	73 35	73.64	73.36	73 03	72 23 14 21	73.98 15.97	158	15 73	15 49		-	14 7						6 07	6 15		
Nitragen	74 %			14 09	13 97	14 11	14 24	14 29 5 72	1421	4 74	4 79	4 77	4 75		•	7.29 3.72						3 14	4 07	3 97	5.05
Oxygen		-	-	5 99	6 01	5 97	5 82 5 27	565	6 67	3 99	4 46	4 91	5	•	•	3 /2	4.00	, ,,,							
Carbon Dioxide Water	*		•	4 97	5 36	4 96	521	340						-	•										
MM Mater	ib / ib - moi	-	•																						

NOTE

- 1 Output is limited by generator capacity at 32F.
  2 Duct firing is not our scope of supply, then all data when duct firing is blank.
  3 Power output and heat rate are NET values.
  4 NOx and PM10 © 100% load when oil firing are guarantee values. The others are expected only.
  5 Fuel Bound Nitrogen (FBN) is none.
  6 Sulfur in fuel gas is 3.536 ppmv. (Brooker gas) Sulfur in fuel oil is 0.05 wt.%.
  7. Fuel conditions will be satisfied with MH1a requirements.

Typical No. 2 Fuel Oil Analysis

Parameter	Value
API gravity @ 60°F (maximum)	32.1
Viscosity, saybolt (SUS) @ 100°F Minimum Maximum	40.2 32.6 32.6 40.2
Flash point, °F (minimum)	100
Pour point, °F (minimum)	0
Heating value, Btu/lb LHV HHV	<del>18,180</del> 17,460 <del>19,271</del> 18,720
Water and sediment, percent by volume (maximum)	0.05
Ash, percent by weight (maximum)	0.01
Sulfur, percent by weight (maximum)	0.05
Fuel-bound nitrogen, percent by weight (maximum)	0.015
Trace constituents, ppm (maximum)  Lead  Sodium  Vanadium	1.0 1.0 0.5

Note: SUS = Saybolt Universal Seconds.

Btu/gal = British thermal units per gallon.

LHV = lower heating value. HHV = higher heating value.

Source: ECT, 2001. FPRP, 2001.

Table C-7A. Ft. Pierce Utilities Authority H.D. King Plant Repowering Project Fuel Flow Data - MHI 501 F CTG; Simple-Cycle

#### A. Natural Gas-Firing

		100.9	6 Load			75 %	Load	Cathachail na baileil
	32 °F	59 °F	74 °F	95 °F	32 °F	59 °F	74 °F	95 °F
Case	SC 3	SC 4	SC 4	SC 4	SC 5	SC 6	SC 7	∴ SC 8 🦠
Heat Input - LHV <sup>1</sup> (MMBtu/hr)	1,802.9	1,803.9	1,803.9	1,803.9	1,434.3	1,379.7	1,332.5	1,271.6
Heat Input - HHV <sup>2</sup> (MMBtu/hr)	1,998.1	1,999.3	1,999.3	1,999.3	1,589.6	1,529.1	1,476.8	1,409.3
Fuel Rate (lb/hr)	86,282	86,333	86,333	86,333	68,644	66,031	63,770	60,855
Fuel Rate <sup>3</sup> (10 <sup>6</sup> ft <sup>3</sup> /hr)	1.907	1.908	1.908	1.908	1.517	1.460	1.410	1.345
Fuel Rate (lb/sec)	23.967	23.981	23.981	23.981	19.068	18.342	17.714	16.904

#### B. Distillate Fuel Oil-Firing

	และสาร โดโลโลโลโลโลสิล		6 Load			75 %	Load	: A.TS.J.&FTS&BPCS875
	32°F	59 °F	74 °F	95 °F	32 °F	59 °F	74 °F	95°F
Case	SC 15	○ SC 16	SC 16	**SC 16 ***	SC 17	SC 18	SC 19	SC 20 %
Heat Input - LHV <sup>2</sup> (MMBtu/hr)	1,704.2	1,649.6	1,649.6	1,649.6	1,368.2	1,285.2	1,243.2	1,186.5
Heat Input - HHV <sup>5</sup> (MMBtu/hr)	1,827.1	1,768.6	1,768.6	1,768.6	1,466.9	1,377.9	1,332.9	1,272.1
Fuel Rate <sup>6</sup> (lb/hr)	97,603	94,476	94,476	94,476	78,359	73,608	71,203	67,955
Fuel Rate <sup>7</sup> (10 <sup>3</sup> gal/hr)	13.556	13.122	13.122	13.122	10.883	10.223	9.889	9.438
Fuel Rate (lb/sec)	27.112	26.243	26.243	26.243	21.766	20.447	19.779	18.876

<sup>&</sup>lt;sup>1</sup> Natural gas HHV/LHV ratio of 1.10830.

Sources: ECT, 2001. FPRP, 2001.

<sup>&</sup>lt;sup>2</sup> Includes 5% margin.

<sup>&</sup>lt;sup>3</sup> Natural gas heat content of 23,158 Btu/lb (HHV).

<sup>&</sup>lt;sup>4</sup> Natural gas density of 0.0452 lb/ft<sup>3</sup>.

<sup>&</sup>lt;sup>5</sup> Distillate fuel oil HHV/LHV ratio of 1.07216.

<sup>&</sup>lt;sup>6</sup> Distillate fuel oil heat content of 18,720 Btu/lb (HHV).

Distillate fuel oil density of 7.20 lb/gal.

Table C-7B. Ft. Pierce Utilities Authority H.D. King Plant Repowering Project Fuel Flow Data - MHI 501 F CTG; Steam Sales

#### A. Natural Gas-Firing

######################################	32.527.083909999	**********				468. 3046476888888	\$887 111 <u>- 111 4888</u> . 6888	S288637988614C			Load % 1	
	32.°F	32.°F	‱59°£‱	‱59.°F‱		74 °F	3.895 °F 888	‱95°F∰	32.°F∭	88859 °F.≎8	22.74.°F.38	⊬&95.°F%∂
Case	8888 SS 3 8888	30000 SS:180000	3333 SS 43333	**** SS 2****	>>>> SS 4 >>>>	>>>> SS 2 >> >>	3000 SS 4 3000	8888 SS 23888	888 SS 5888	SS 6 SS	SS 7.88	680 SS18861
Heat Input - LHV <sup>1</sup> (MMBtu/hr)	1,802.9	1,802.9	1,803.8	1,803.8	1,803.8	1,803.8	1,803 8	1,803.8	1,433.4	1,379.4	1,332.0	1,271.4
Heat Input - HHV <sup>2</sup> (MM8tu/hr)	1,998.2	1,998.2	1,999.2	1,999.2	1,999.2	1,999.2	1,999.2	1,999.2	1,588.7	1,528.8	1,476.3	1,409.1
Fuel Rate <sup>3</sup> (lb/hr)	86,285	86,285	86,330	86,330	86,330	86,330	86,330	86,330	68,602	66,017	63,750	60,848
Fuel Rate <sup>4</sup> (10 <sup>5</sup> ft <sup>3</sup> /hr)	1.907	1.907	1.908	1.908	1.908	1.908	1 908	1.908	1.516	1.459	1.409	1.345
Fuel Rate (lb/sec)	23.968	23.968	23.981	23.981	23.981	23.981	23.981	23.981	19.056	18.338	17.708	16.902

#### B. Distillate Fuel Oil-Firing

	200000000000000000000000000000000000000			100 9	6 Load :::::			************	301000000000000000000000000000000000000		Load ::::::::::	800:300:0000000000000000000000000000000
	32 °F	32°F	38359.°F.888	388 59 °F 8888	‱74 °F ‱	74 °F	95 °F	95 °F	8832 F888	888 59 °F 888	‱74°F.‱	388 95.°F388
Casa	888 SS:15	888 SS:13	388 SS 16888	888 SS:14	SS:16	SS:14	888 SS:16	∰ SS:14 ∰	888SS:17888	≫ SS:18 :::	888 SS\1998	‱ SS∶20 ३३३
Heat Input - LHV <sup>2</sup> (MMBtu/hr)	1,698.2	1,698.2	1,645.3	1,645 3	1,645.3	1,645.3	1,645.3	1,645.3	1,364.2	1,281.9	1,239.8	1,183.0
Heat Input - HHV <sup>5</sup> (MM8tu/hr)	1,820.7	1,820.7	1,764.0	1,764.0	1,764.0	1,764.0	1,764.0	1,764.0	1,462.7	1,374.5	1,329.3	1,268.4
Fuel Rate <sup>6</sup> (lb/hr)	97,260	97,260	94,231	94,231	94,231	94,231	94.231	94,231	78,133	73,421	71,010	67,756
Fuel Rate <sup>7</sup> (10 <sup>3</sup> gal/hr)	13,508	13.508	13.088	13.088	13.088	13.088	13.088	13.088	10.852	10.197	9.862	9.411
Fuel Rate (lb/sec)	27.017	27.017	26.175	26.175	26.175	26.175	26.175	26.175	21.704	, 20.395	19.725	18.821

<sup>&</sup>lt;sup>1</sup> Natural gas HHV/LHV ratio of 1.10830.

Sources ECT, 2001. FPRP, 2001.

<sup>&</sup>lt;sup>2</sup> Includes 5% margin.

<sup>&</sup>lt;sup>3</sup> Natural gas heat content of 23,158 Btu/lb (HHV).

<sup>&</sup>lt;sup>4</sup> Natural gas density of 0.0452 lb/ft<sup>3</sup>.

<sup>&</sup>lt;sup>5</sup> Distillate fuel oil HHV/LHV ratio of 1.07216.

<sup>&</sup>lt;sup>6</sup> Distillate fuel oil heat content of 18,720 Btu/lb (HHV).

Distillate fuel oil density of 7.20 lb/gal.

5/12/01

Table C-7C. Ft. Pierce Utilities Authority H.D. King Plant Repowering Project
Fuel Flow Data - Duct Burner

#### **Natural Gas-Firing**

-				100 %	6 Load			
	32 °F	32 °F	59 °F	59 °F	74 °F	74 °F	95°F	95 °F
Case	3/15	1/13	4/16	2/14	4/16	2/14	4/16	2/14
Heat Input - LHV <sup>1</sup> (MMBtu/hr)		346.5		346.5		346.5		346.5
Heat Input - HHV <sup>2</sup> (MMBtu/hr)		384.0		384.0		384.0		384.0
Fuel Rate <sup>3</sup> (lb/hr)		16,582		16,582		16,582		16,582
Fuel Rate (lb/sec)		4.606		4.606		4.606		4.606
Fuel Rate <sup>4</sup> (10 <sup>6</sup> ft <sup>3</sup> /hr)	_	0.367		0.367		0.367		0.367

<sup>&</sup>lt;sup>1</sup> Includes 4% margin.

Sources: ECT, 2001. FPRP, 2001.

<sup>&</sup>lt;sup>2</sup> Natural gas HHV/LHV ratio of 1.10830.

<sup>&</sup>lt;sup>3</sup> Natural gas heat content of 23,158 Btu/lb (HHV).

<sup>&</sup>lt;sup>4</sup> Natural gas density of 0.0452 lb/ft<sup>3</sup>.

Table 5-24A. Summary of NO<sub>x</sub>/CO BACT Analysis - FPRP CTG-1, SS Mode

	E	mission Impa	icts		Econor	mic Impacts		Energy Impacts	Enviror	mental Impacts
Control	Emissi	on Rates	Total Reduction	Installed Capital Cost	Total Annualized Cost	Average Cost Effectiveness	Incremental Cost Effectiveness	Increase Over Baseline	Toxic Impact	Adverse Envir. Impact
Option	(lb/hr)	(tpy)	(tpy)	(\$)	(\$/yr)	(\$/ton)	(\$/ton)	(MMBtu/yr)	(Y/N)	(Y/N)
SCONOx	20.0	87.6	942.5	12,092,710	7,427,631	7,881	46,618	53,803	N	N
	[NO <sub>x</sub> - 2.0 pp	mvd (gas) ar	id 3.4 ppmvd (oi	l) at 15% O <sub>2</sub> ]						
	[CO - 1.0 pp	mvd (gas) an	d 5.0 ppmvd (oi	l) at 15% O <sub>2</sub> ]						
SCR + Oxidation	46.5	203.5	826.7	5,082,177	2,027,582	2,453	N/A	30,129	N	N
Catalyst	[NO <sub>x</sub> - 3.5 pp	mvd (gas) ar	id 12.0 ppmvd (d	oil) at 15% O <sub>2</sub> ]						
	[CO - 3.5 pp	mvd (gas) an	d 10.0 ppmvd (c	oil) at 15% O <sub>2</sub> ]						
Base Case	235.2	1,030.1	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
	[NO <sub>x</sub> - 25.0 p	pmvd (gas) a	ind 42.0 ppmvd	(oil) at 15% O <sub>2</sub> ]						
	[CO - 10.0 p	pmvd (gas) a	nd 50.0 ppmvd (	(oil) at 15% O <sub>3</sub> ]						

Basis: One, MHI M501F CTG/HRSG unit - 7,760 hr/yr (gas) and 1,000 hr/yr (oil).

Sources: ECT, 2001.

FPRP, 2001. MHI, 2001.

ABB Alstom, 2001.

<ul> <li>Complete items 1, 2, and 3. Also ditem 4 if Restricted Delivery is desi</li> <li>Print your name and address on the so that we can return the card to y</li> <li>Attach this card to the back of the or on the front if space permits.</li> </ul>	e reverse C. Signature	5-7-0
1. Article Addressed to: Mr. Ben Jacoby Fort Pierce Re-Poweri Project, L.L.C. 1400 Smith Street	If YES, enter delivery address	
Houston, TX 11002-736	Certified Mail	Receipt for Merchandise
	4. Restricted Delivery? (Extra Fed	e) 🗆 Yes

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#### Department of Environmental Protection

Jeb Bush Governor Twin Towers Office Building 2600 Blair Stone Road Tallahassee, Florida 32399-2400

David B. Struhs Secretary

May 4, 2001

#### CERTIFIED MAIL - RETURN RECEIPT REQUESTED

Mr. Ben Jacoby
Fort Pierce Re-Powering Project, LLC
1400 Smith Street
Houston, TX ¬77002-7361

Re: Request for Additional Information

Project No. 1110102-001-AC (PSD-FL-320) Fort Pierce Re-Powering Project, LLC St. Lucie County

Dear Mr. Jacoby:

On April 19, 2001, the Department received your application and sufficient fee for an air construction permit to construct a combined cycle gas turbine adjacent to the H.D. King Electric Generating Plant located at 1311 North Indian River Drive in Fort Pierce, Florida. The application is incomplete. In order to continue processing your application, the Department will need the additional information requested below. Should your response to any of the items below require new calculations, please submit the new calculations, assumptions, reference material and appropriate revised pages of the application form.

- 1. Commencement of Construction: The application indicates that Enron anticipates commencement of construction by July of 2001. The Department notes that it has ninety days to take final agency action. This period may become much longer depending on the applicant's initial requests, the information submitted, and additional information needed to complete the application. If the Department intends to issue a draft PSD permit, the applicant must publish a Notice of Intent in a newspaper of general circulation with a 30-day comment period. Please plan accordingly.
- 2. Overall Project: Enron proposes to install a Model M501F gas turbine manufactured by Mitsubishi Heavy Industries (MHI) adjacent to the H.D. King Electric Generating Plant. Steam produced in the combined cycle mode will be sold to the H.D. King Plant to "re-power" two existing steam turbine generators. Please provide reasonable assurance that the two plants will remain under separate control and therefore separate facilities. If it is determined that the proposed plant is a separate facility, the Department can give little weight to such "re-powering" aspects. Please provide documentation of Fort Pierce Utilities Authority's (FPUA) obligations for purchasing steam from the proposed project for use at the existing H.D. King Plant. FPUA should recognize that reduced operation of existing units at the H.D. King Plant could affect a PSD netting analysis for any future projects involving the addition of new units as well as the replacement or modification of existing units.

- 3. <u>Project Costs</u>: What are the estimated individual equipment costs of the gas turbine and heat recovery steam generator (HRSG)?
- 4. <u>Emission Rates</u>: Appendix C provides pollutant emission rates as a function of compressor inlet air temperature, load, fuel type, and duct firing. Please provide the supporting documentation from MHI upon which these emission estimates were based. Please provide written documentation from MHI verifying that the CO and NOx emission rates stated in the application are currently the lowest achievable CO and NOx emission rates for the MHI Model M501F gas turbine. For all mode of operation, what are the estimated particulate matter emission rates excluding the condensables (back-half analysis)?
- 5. <u>Performance Data</u>: Please provide documentation from MHI to support the technical information (fuel flows, power production, heat input rates, exhaust flow rates, temperatures, exhaust gas oxygen contents, etc.) presented by ECT in Appendix C.
- 6. <u>Heat Input Rates</u>: Please explain the "5% margin" for heat inputs as identified in Note #1 of Tables C-7A and C-7B. Also, please clarify the slight differences in the maximum heat input rates (mmBTU per hour) listed these tables between simple cycle operation and combined cycle operation (both gas and oil firing).
- 7. <u>CEMS</u>: Are the proposed CO and NOx CEM systems capable of monitoring emissions from the simple cycle stack as well as the combined cycle stack?
- 8. Control Equipment: Enron proposes to install MHI's Model 501F gas turbine with dry low-NOx combustion (gas firing), a heat recovery steam generator (HRSG) with duct firing, a wet injection system to control NOx emissions (oil firing), a conventional selective catalytic reduction (SCR) system to control NOx emissions, and an oxidation catalyst system to control CO emissions.
  - a. It appears that the SCR control efficiency is approximately 85% when firing natural gas, but drops to about 70% when firing oil. Please explain the drop in control efficiency and provide supporting documentation. Note that the Department has specified maximum ammonia slip levels of 5 ppm for several recent projects. Please provide information describing MHI's experience with employing high-temperature SCR on gas turbines and boilers. Please detail MHI's experience and success with installing conventional SCR systems on oil-fired gas turbines and boilers in Japan.
  - b. Please provide information from MHI describing their dry low NOx combustion technology including such process details as air/fuel staging, diffusion firing, premix, lean premix, flame stability, etc. Please have MHI describe the current status, future goal, and proposed implementation schedule for lowering NOx emissions with their dry low NOx combustion technology. When does MHI plan to offer dry low-NOx combustors capable of achieving NOx emissions of 15 ppmvd @ 15% oxygen or less? When does MHI plan to offer dry low-NOx combustors capable of achieving NOx emissions of 9 ppmvd @ 15% oxygen or less?
  - c. Please describe MHI's wet injection system for reducing NOx emissions when firing oil. Is this system capable of achieving NOx emissions lower than 42 ppmvd @ 15% oxygen? What is the feasibility of employing wet injection techniques to further reduce NOx emissions when firing natural gas? What emission levels could be achieved? Does MHI offer other techniques that can reduce NOx emissions below 15 ppmvd @ 15% oxygen when firing natural gas?

- d. Because the SCONOx<sup>TM</sup> control system also controls CO emissions, please evaluate the cost effectiveness (dollars per tons of pollutants removed) considering the combined pollutant reduction of both NOx and CO emissions.
- 9. Supplemental Simple Cycle Request: Enron requests 2000 hours per year of simple cycle operation for this project and indicates that such operation is necessary for the following reasons.
  - a. The gas turbine will be installed and ready for operation by June of 2002. However, due to HRSG availability, scheduling, and installation concerns, it is anticipated that the combined cycle stage (HRSG, SCR, and oxidation catalyst systems) would not be complete until the end of the third quarter in 2002. Enron requests 2000 hours per year of simple cycle operation to allow the new unit to respond to summer peaking demands.
  - b. After completing combined cycle installation, Enron believes that there is some risk that both steam turbine generators could go down at the existing H.D. King Plant, which would prevent combined cycle operation. Enron requests 2000 hours per year of simple cycle operation to reduce this risk.

Enron proposes to install a combined cycle unit with advanced pollution control equipment and yet requests a substantial amount of simple cycle operation that completely circumvents these controls. Further, the proposed gas turbine will have NOx emissions of 25 ppmvd at 15% oxygen when firing gas based on MHI's dry low-NOx combustion technology. The Department notes that annual NOx emissions for the proposed 2000 hours of simple cycle operation are more than 2 ½ times the annual NOx emissions for the remaining 6760 hours of combined cycle operation. These levels do not reflect the most recent determinations of Best Available Control Technology (BACT) for similarly sized units. As discussed in the application, the Department's record for NOx BACT determinations on simple cycle gas turbines is fairly clear: units that can achieve 9 ppmvd @ 15% oxygen have been allowed some backup oil firing (if requested) and units that can achieve only 15 ppmvd @ 15% oxygen have been allowed no oil firing.

Please provide information from MHI indicating the lowest NOx emissions achievable in simple cycle mode for the Model 501F gas turbine while employing dry-low NOx combustion technology, wet injection techniques for oil and gas firing, and any other emission reduction techniques or combination of methods. Also, please evaluate the cost effectiveness of a high-temperature SCR system (installed prior to the HRSG) for 2000 hours per year of simple cycle operation and 6760 hours per year of combined cycle operation. From a preliminary review, a high-temperature SCR system may be cost-effective and would allow Enron the requested flexibility in operation.

- 10. <u>Startups/Shutdowns</u>: Enron requests up to 4 hours of excess emissions due to a cold startup to combined cycle operation and 3 hours of excess emissions due to shutdowns from combined cycle operation. A cold startup is defined as a startup to combined cycle operation following a complete shutdown lasting at least 48 hours. Please provide documentation such as performance curves (emissions vs. load during startup/shutdown) to support this request.
- 11. <u>Air Quality Analysis</u>: The Department will provide any questions and comments related to the air quality analysis within the 30-day period allowed by rule.
- 12. <u>EPA/NPS Comments</u>: We will forward any comments received from the National Park Service and the EPA Region 4 Office as soon as they are available.

The Department will resume processing your application after receipt of the requested information. Rule 62-4.050(3), F.A.C. requires that all applications for a Department construction permit must be certified by a professional engineer registered in the State of Florida. This requirement also applies to responses to Department requests for additional information of an engineering nature. For any material changes to the application, please include a new certification statement by the authorized representative or responsible official. You are reminded that Rule 62-4.055(1), F.A.C. now requires applicants to respond to requests for information within 90 days or provide a written request for an additional period of time to submit the information.

If you have any questions regarding this matter, please call me at 850/921-9536.

Sincerely,

Jeffery F. Koerner, Project Engineer

Jeffeng J. Koen

New Source Review Section

#### AAL/jfk

cc: Mr. Scott Churbock, Enron North America

Mr. Thomas Richard, Fort Pierce Utilities Authority

Mr. Tom Davis, ECT

Mr. Isidore Goldman, SED

Mr. Gregg Worley, EPA Region 4

Mr. John Bunyak, NPS



#### Department of **Environmental Protection**

leb Bush Governor

Twin Towers Office Building 2600 Blair Stone Road Tallahassee, Florida 32399-2400

David B. Strubs Secretary

April 25, 2001

Mr. John Bunyak, Chief Policy, Planning & Permit Review Branch NPS - Air Quality Division Post Office Box 25287 Denver, Colorado 80225

RE: Facility ID No. 1110102-001-AC, PSD-FL-320 Fort Pierce H.D. King Plant Repowering Project St. Lucie County

Dear Mr. Bunyak:

Enclosed for your review and comment is an application for Fort Pierce Repowering Project, L.L.C., to construct and operate a new electric power generating \_\_\_\_ facility to be located at the existing Fort Pierce Utilities Authority's H.D. King Electric ...Generating Plant in Fort Pierce, St. Lucie County, Florida.

Your comments may be forwarded to my attention at the letterhead address or faxed to the Bureau of Air Regulation at 850/922-6979. If you have any questions, please contact Jeff Koerner, review engineer, at 850/921-9529.

Patty Clams

New Source Review Section

AAL/pa

Enclosure

cc: Jeff Koerner

"More Protection, Less Process"

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Jeb Bush Governor

### Department of Environmental Protection

Twin Towers Office Building 2600 Blair Stone Road Talfahassee, Florida 32399-2400

David B. Struhs Secretary

April 25, 2001

Mr. Gregg Worley, Chief Air, Radiation Technology Branch Preconstruction/HAP Section U.S. EPA, Region 4 61 Forsyth Street Atlanta, Georgia 30303

Attention: Jim Little

RE: Facility ID No. 1110102-001-AC, PSD-FL-320

Fort Pierce H.D. King Plant Repowering Project

St. Lucie County

Dear Mr. Worley

Enclosed for your review and comment is an application for Fort Pierce Repowering Project, L.L.C., to construct and operate a new electric power generating facility to be located at the existing Fort Pierce Utilities Authority's H.D. King Electric Generating Plant in Fort Pierce, St. Lucie County, Florida.

Your comments may be forwarded to my attention at the letterhead address or faxed to the Bureau of Air Regulation at 850/922-6979. If you have any questions, please contact Jeff Koerner, review engineer, at 850/921-9529.

Sincerely,

Al Linero, P.E.
Administrator

New Source Review Section

Path Adams

AAL/pa Enclosure

cc: Jeff Koerner

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#### Environmental Consulting & Technology, Inc.

April 18, 2001

Mr. A. A. Linero, P.E. Administrator, New Source Review Section Division of Air Resources Management Florida Department of Environmental Protection 2600 Blair Stone Road, MS # 5505 Tallahassee, Florida 32399-2400 RECEIVED

APR 20 2001

BUREAU OF AIR REGULATION

Re: Fort Pierce Repowering Project
Air Construction Permit Application

Dear Mr. Linero:

Fort Pierce Repowering Project, LLC (FPRP) is planning to construct, own, and operate a new electric power generating facility to be located at the existing Fort Pierce Utilities Authority's (FPUA) H.D. King Electric Generating Plant in Fort Pierce, St. Lucie County, Florida. The new electric generating facility is designated as FPRP CTG-1.

The new generating facility will consist of one nominal 180-megawatt (MW) Mitsubishi Heavy Industries (MHI) M501F combustion turbine generator (CTG) and one fired heat recovery steam generator (HRSG). The CTG will include provisions for inlet air chilling. The HRSG will include a 381.1 million British thermal unit (MMBtu) heat input natural gas-fired duct burner. The CTG/HRSG unit will include a HRSG by-pass stack to allow the CTG to operate in simple cycle (SC) mode. In steam sales (SS) mode of operation, steam generated by the HRSG will be sold to FPUA for use in the existing H.D. King Plant steam turbines. FPRP CTG-1 will be fired primarily with pipeline quality natural gas. Low sulfur distillate fuel oil will serve as a backup fuel source: The new CTG/HRSG unit will utilize the existing H.D. King Electric Generating Plant infrastructure with respect to fuel oil storage and cooling towers.

Seven copies of an Application for Air Permit – Title V Source, together with a check in the amount of \$7,500 as payment of the required permit processing fee, are enclosed for your review. Note that three of the applications include a CD-ROM containing the dispersion modeling files. Your expeditious processing of the FPRP air permit application will be appreciated. Please contact Mr. Scott Churbock at 713/345-4623 if there are any questions regarding this application.

Sincerely,

ENVIRONMENTAL CONSULTING & TECHNOLOGY, INC.

Thomas W: Davis, P.E. Principal Engineer

cc: Mr. Scott Churbock

(352) 332-0444

701 Northwest

Gainesville, FL 32606

98TH Street

FAX (352)

Enclosures