

Florida Department of Environmental Regulation

Twin Towers Office Bldg. ● 2600 Blair Stone Road ● Tallahassee, Florida 32399-2400

Bob Martinez, Governor

Dale Twachtmann, Secretary

John Shearer, Assistant Secretary

October 31, 1988

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

Mr. George L. Whitmer
Environmental Compliance Manager
Environmental Science and Engineering, Inc.
Post Office Box 4943
Jacksonville, Florida 32201

Dear Mr. Whitmer:

Re: Ft. Pierce Utility Authority - File No. AC 56-141460

The Department is in receipt of your letter dated October 6, 1988, on behalf of Ft. Pierce Utilities Authority, requesting changes in the specific conditions of permit No. AC 56-141460.

The Department has considered your request and determined that Specific Condition No. 3 regarding ASTM methods and No. 5 regarding steam to fuel ratio will be modified as per your letter of October 6, 1988.

The formula which includes the factor in Specific Condition No. 5 is an error. The correct formula must be used in determining the compliance status of this source. Please see the attached letter.

Please replace pages 6 and 7 of permit No. AC 56-141460 with the attached new pages.

Attachments to be Incorporated:

Mr. George L. Whitmer's letter of October 6, 1988.

Mr. Eric A. Noble's letter of April 28, 1983.

PERMITTEE: Ft. Pierce Utilities Authority Permit Number: AC 56-141460 Expiration Date: December 1, 1989

SPECIFIC CONDITIONS:

Nitrogen oxides NSPS Standards = 0.0075 $(\frac{14.4}{Y})$ + F

or

= 84 ppm NOx

and

Sulfur dioxide NSPS Standard = 0.015% by volume at 15% oxygen on a dry basis

Visible Emission

Not to exceed 15% opacity

Fuel oil No. 2

Not to exceed 0.5% sulfur content by weight

- 2. The combined cycle gas turbine shall be allowed to operate continuously (8736 hours per year). The gas turbine shall operate on natural gas at all times, except that No. 2 fuel oil with a maximum sulfur content of 0.5 percent by weight shall be allowed to be burned only as a emergency back-up fuel.
- 3. Before this construction permit expires, the 31.6 MW combined cycle gas turbine will be tested for sulfur dioxide, visible emissions, carbon monoxide and nitrogen oxides. Except as provided under 40 CFR 60.8(b), the performance tests shall be in accordance with the provisions of the following reference methods in Appendix A of 40 CFR 60.
 - a. Method 1. Sample and Velocity Traverses
 - b. Method 2. Volumetric Flow Rate
 - c. Method 3. Gas Analysis
 - d. Compliance with the opacity limitation will be determined by reference Method 9, Visual Determination of Opacity of Emission from Stationary Sources.
 - e. Compliance with the sulfur dioxide emission limits will be determined by reference Method 20 or by calculations based on fuel analysis (ASTM D1552) for sulfur content.
 - f. Compliance with the carbon monoxide emission limit will be determined by Method 10, Determination of Carbon Monoxide Emissions from Stationary Sources.

PERMITTEE:
Ft. Pierce Utilities
Authority

Permit Number: AC 56-141460 Expiration Date: December 1, 1989

SPECIFIC CONDITIONS:

g. Compliance with the allowable emissions limits for nitrogen oxides shall be conducted using EPA reference Method 20 subpart GG Section 60.335.

During performance tests to determine compliance with the proposed standard, measured NOx emission at 15 percent oxygen will be adjusted to ISO ambient atmospheric conditions by the following correction factor:

NOx = (NOx obs)
$$\binom{P_{ref}}{P_{obs}}$$
 0.5 $e^{19}(H_{obs} - 0.00633)(\frac{288°K}{T_{AMB}})$ 1.53

where:

NOx = Emissions of NOx at 15% oxygen and ISO standard ambient conditions.

NOx obs = Measured NOx emission at 15% oxygen, ppmv.

Pbs = Measured combustor inlet absolute pressure at test
 ambient pressure.

Hobs = Specific humidity of ambient air at test.

e = Transcendental constant (2.718)

TAMB = Temperature of ambient air at test.

- 4. Test results will be the average of 3 valid runs. The Department's District office in West Palm Beach will be notified 15 days in advance of the compliance test. Tests shall be conducted operating between 90 and 100% of permitted capacity while using natural gas fuel.
- 5. A continuous monitoring system shall be installed to monitor and record the fuel consumption and the ratio of steam to fuel being fired in the turbine.

Mr. George L. Whitmer Page Two October 31, 1988

This letter must be attached to the above mentioned permit and shall become a part of the permit.

Sincerely

Dale Twachtmann

Secretary

DT/ks

cc: S. Brooks

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ENVIRONMENTAL SCIENCE AND ENGINEERING, INC.

RECEIVE D

OCT 7 1988

C.H. Fancy, P.E., Deputy Chief
Bureau of Air Quality Management
Florida Department of Environmental Regulation DER.BAQM
Twin Towers Office Building
2600 Blair Stone Road
Tallahassee, Florida 32399-2400

Subject: Permit No. AC56-141460
Combined Cycle Gas Turbine
Fort Pierce Utilities Authority
Fort Pierce, Florida

Dear Mr. Fancy:

The enclosed letter was received from General Electric Company, vendor supplying the gas turbine for Fort Pierce Utilities Authority (FPUA). They bring three Specific Conditions of the subject permit to our attention. Two of the items are obvious typographical errors and should be corrected. These are:

- Specific Condition No. 3.e "ASTM 1552" should read "ASTM D1552".
- Specific Condition No. 5 "ratio of water to fuel" should read "ratio of steam to fuel".

The other item listed is not as readily apparent. General Electric contends that the formula listed in 40 CFR 60.335 for adjusting NO_X emission levels measured by Reference Method 20 to 1SO standard day conditions is in error in the Code of Federal Regulations (CFR) and, therefore, is in error in Specific Condition No. 3.g. in the permit. It is General Electric's contention that the formula as printed:

$$NO_{x} = (NO_{x_{obs}}) \frac{(P_{ref})}{P_{obs}} = 0.5 e^{19} (H_{obs} - 0.00633) \frac{(T_{AMR})}{288 \text{ K}} = 1.53$$

should read:

$$NO_X = (NO_{X_{obs}}) \frac{(P_{ref})}{P_{obs}} = 0.5 e^{19(H_{obs} - 0.00633)} \frac{(288 \text{ K})}{T_{AMB}} = 1.53$$

C.H. Fancy, P.E. Page 2 October 6, 1988

General Electric refers to this as a "long standing error" in the CFR. In discussions with FDER Air Quality personnel, I was told they were not aware of this error and unless the CFR were corrected, FDER would continue to use the formula as it is presently printed.

We would appreciate your office looking into this matter and determining whether this formula is correct as written or whether it should be corrected as stated above. It is realized that either way the formula is written, the change in the resulting figure will be very slight and possibly insignificant. We would also appreciate the correction of the two typographical errors in Specific Conditions Number 3.e and 5.

Your cooperation in this matter is appreciated. Please feel free to call me if you need further information or have any questions.

Very truly yours,

ENVIRONMENTAL SCIENCE AND ENGINEERING, INC.

A HUNTER COMPANY

George L. Whitmer

Environmental Compliance Manager Industrial Environmental Division

GLW/cdb

Enclosure

cc: | Bob Gambon - RS&H

Harry Schindehette - FPUA

L.E. Tandy - Metric Constructors

e copied: Stresa Mison SE Dist. O. Guid man, SE Dist. 7 September 1988

Subject: Metric Constructors

Ft. Pierce, Fla. GE Reqn. 340-000143 PO 86-508-100 Emissions Permit

Mr. LE Tandy
Construction Manager
Metric Constructors
Two South Executive Park
6135 Park Road
Charlotte, NC 28210-3294

REYNOLDS, COMMENTAL COMPANY
ARCHITECTS-EMICHERS, P.
JACKSOMMELE SLAB

DEPARTMENT L.

DEPT PENSENSE

ARCH
STRUC

MECH

ELEC

SITE

PLAN

FROJ. DISPASS

FROJ.

PROJ.

In the process of reviewing the EPA Permit for the emissions test criteria, the Engineering Dept. noticed some problems. You may wish to bring these to RS&H's attention to have the permit corrected.

- 1. Under Specific Condition 3.e., GE is interpreting "ASTM 1552" as meaning "ASTM D1552".
- 2. In Specific Condition 3.g., the formula has one term inverted just as in the Federal Regulations. This long standing error has

$$\left(\frac{T_{AmB}}{288^{\circ}K}\right)^{1.53}$$
 and it should be $\left(\frac{288^{\circ}K}{T_{AmB}}\right)^{1.53}$

3. In Specific Condition 5, "ratio of water to fuel" should read "ratio of steam to fuel".

VE Hoeppner Contract Manager

CC: SF Ginter #36-605
BL Bailey #23-384B
RW Keith #53-401
J. Lowe Charlotte





UNITED STATES ENVIRONMENTAL PROTECTION AGENCY Office of Air Quality Planning and Standards Research Triangle Park, North Carolina 27711

APR 28 1983

DER

BAQM

Ms. Teresa M. Heron
Department of Environmental Regulation
State of Florida
2600 Blair Stone Road
Tallahassee, Florida 32301

Dear Ms. Heron:

As you requested in our phone conversation of April 26, 1983, I am sending you this letter to confirm the correct ISO adjustment equation for the new source performance standard for stationary gas turbines. The equation as it appears in the Federal Register of September 10, 1979, (44 FR 52800) is incorrect. The correct equation is as follows:

$$\text{HO}_{x} = (\text{HO}_{x_{\text{OBS}}}) \left(\frac{\text{Pref.}}{\text{P}_{\text{OBS}}}\right)^{0.5} e^{19(\text{H}_{\text{OBS}} - 0.00633)} \left(\frac{288^{\circ}\text{K}}{\text{Tamb.}}\right)^{1.53}$$

Also, as we discussed, the allowance for fuel NO $_{\rm X}$ in the standard must be based on the amount of bound nitrogen actually present in the fuel being burned in the gas turbine. There is no bound nitrogen in natural gas (the primary fuel for the Kissimee Utility gas turbine) and only a negligible amount in most #2 distillate (the emergency fuel). Thus, for most (if not all) of this gas turbine operating time, a fuel $\Re O_{\rm X}$ allowance will be inappropriate and allowable $\Re O_{\rm X}$ emissions will be 79 ppmv. However, the permit does require the fuel nitrogen to be measured (p.4 of 5), so the allowance for it can be applied when appropriate. It should be noted that the plant must file a report whenever the plant burns fuel with a nitrogen level giving a higher fuel $\Re O_{\rm X}$ allowance than that provided during compliance tests.

You commented that the proposed standards allowed only the gas turbine heat rate to be used in determining allowable NO_X emissions, but that this limitation does not appear in the promulgated standards (Part 60, Subpart 6G). The limitation is defined in Part 60, Subpart 6G as follows:

- 1. The standard is defined by the formula in 60.332(a)(1), when y =manufacturer heat rate ... for the affected facility.
 - 2. The affected facility is, per 60.330, all stationary gas turbines.
- 3. And, in 30.331(a) "Stationary gas turbine" means any ... gas turbine portion of a combined cycle steam/electric generating system cartability.

If you have any further questions, please contact me at (919) 541-5596, or call Doug Bell at (919) 541-5578.

Sincerely yours,

Eric A. Noble

Industrial Studies Branch Emission Standards and Engineering Division



State of Florida DEPARTMENT OF ENVIRONMENTAL REGULATION

	For Routing To Other Than	The Addresses
То		Location:
то		Location
то		Location
: From:		Oate:

Interoffice Memorandum

TO: Dale Twachtmann

FROM:

Steve Smallwood

SUBJ:

Approval of Amendments to Construction Permit:

AC 56-141460, Ft. Pierce Utilities Authority

DATE: October 31, 1988

Attached for your approval and signature is a letter authorizing changes in the specific conditions of the above referenced air construction permit. There are no controversies associated with these changes.

I recommend your approval and signature.

SS/TH/s

attachment

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NOV 2 1988

DER-BACIA

· P 274 007 494

RECEIPT FOR CERTIFIED MAIL

NO INSUPANCE COVERAGE PROVIDED NOT FOR INTERNATIONAL MAIL

(See Reverse)

# U.S.G.P.O, 1985-480-794	Sent to Mr. George L. Whitm	er,	ESE
985-48	P. O. and No. 4943		
P.O. 1	PO. State and ZIP Code Jacksonville, FL 32	201	
U.S.G.	Postage	3	
*	Certified Fee		
	Special Delivery Fee		
	Restricted Delivery Fee		
10	Return Receipt showing to whom and Date Delivered		_
198	Return Receipt showing to whom. Date, and Address of Delivery		
June .	TOTAL Postage and Fees	174	
3800	Postmark or Date		
PS Form 3800, June 1985	Permit: AC 56-14146 Mailed: 11-4-88	0	

DOMESTIC RETURN RECEIPT	PS Form 3811, Mar. 1987 * U.S.G.P.O. 1987-178-268
	7. Date of Delivery
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administra area for barra)	6. Signature - Apent
8. Addressee's Address (ONLY if	S. Signature – Addressee
Always obtain signature of addressee or agent and DATE DELIVERED.	
Express Mail	Jacksonville, FL 32201
	P. O. Box 4943
Registered Insured	Environmental Science & Eng.
Type of Service:	Environmental Compliance Manager
P 274 007 404	Mr. George L. Whitmer
4. Article Number	3. Article Addressed to:
se. 2. Pestricted Delivery	1. U show to whom delivered, date, and addresses address. 1 (Extra charge)1
the following services are available. Consult	permaster for tees and check box(es) for additional services the following services are available. Consult postmaster for tees and check box(es) for additional services (s) requested
will provide you the provide this	Put your address in the "RETURN TO" Space on the reverse side. Fallure to do this will prevent this card from being returned to you. The return receipt fee will provide you the remaining the card from being returned to you.
services are desired, and complete items 3	SENDER: Complete Items 1 and 2 when additional services are desired, and complete Items 3