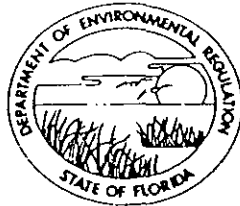


STATE OF FLORIDA  
DEPARTMENT OF ENVIRONMENTAL REGULATION

\$7500pd.  
7-1-93  
Recpt. #180568



AC53-233851  
PSD-FL-206

RECEIVED

JUL 08 1993

Division of Air  
Resources Management

APPLICATION TO OPERATE/CONSTRUCT AIR POLLUTION SOURCES

SOURCE TYPE: Cogeneration Power Plant [x] New<sup>1</sup> [ ] Existing<sup>1</sup>

APPLICATION TYPE: [x] Construction [ ] Operation [ ] Modification

COMPANY NAME: Orange Cogeneration Limited Partnership COUNTY: Polk

Identify the specific emission point source(s) addressed in this application (i.e., Lime Kiln No. 4 with Venturi Scrubber; Peaking Unit No. 2, Gas Fired) Two GE LM6000 Combustion Turbines

SOURCE LOCATION: Street Clear Springs Road City Bartow

UTM: East 418.75 km (Zone 17) North 3083.0 km

Latitude 27° 52' 15" N Longitude 81° 49' 31" W

APPLICANT NAME AND TITLE: William R. Malenius, Director of Project Development

APPLICANT ADDRESS: 3753 Howard Hughes Parkway, Suite 200, Las Vegas, NV 89109

SECTION I: STATEMENTS BY APPLICANT AND ENGINEER

A. APPLICANT

I am the undersigned owner or authorized representative\* of Orange Cogeneration Limited Partnership

I certify that the statements made in this application for an air construction permit are true, correct and complete to the best of my knowledge and belief. Further, I agree to maintain and operate the pollution control source and pollution control facilities in such a manner as to comply with the provision of Chapter 403, Florida Statutes, and all the rules and regulations of the department and revisions thereof. I also understand that a permit, if granted by the department, will be non-transferable and I will promptly notify the department upon sale or legal transfer of the permitted establishment.

\*Attach letter of authorization

Signed: William R. Malenius  
Director of  
William R. Malenius, Project Development  
Name and Title (Please Type)

Date: 6/24/93 Telephone No. (714) 588-3767

B. PROFESSIONAL ENGINEER REGISTERED IN FLORIDA (where required by Chapter 471, F.S.)  
This is to certify that the engineering features of this pollution control project have been designed/examined by me and found to be in conformity with modern engineering principles applicable to the treatment and disposal of pollutants characterized in the permit application. There is reasonable assurance, in my professional judgement, that

<sup>1</sup>See Florida Administration Code Rule 17-2.100(57) and (104)

the pollution control facilities, when properly maintained and operated, will discharge an effluent that complies with all applicable statutes of the State of Florida and the rules and regulations of the department. It is also agreed that the undersigned will furnish, if authorized by the owner, the applicant a set of instructions for the proper maintenance and operation of the pollution control facilities and, if applicable, pollution sources.

Signed *Kennard F. Kosky*

Kennard F. Kosky  
Name (Please Type)

KBN Engineering and Applied Sciences, Inc.  
Company Name (Please Type)

1034 N.W. 57th Street, Gainesville, FL 32605  
Mailing Address (Please Type)

Florida Registration No. 14996 Date: 6/30/93 Telephone No. (904) 331-9000

SECTION II: GENERAL PROJECT INFORMATION

A. Describe the nature and extent of the project. Refer to pollution control equipment, and expected improvements in source performance as a result of installation. State whether the project will result in full compliance. Attach additional sheet if necessary.

Construction and operation of a cogeneration facility. The power plant consists of two combustion turbines, associated heat recovery steam generators (HRSGs), one steam turbine generator, and an auxiliary fire-tube boiler. All combustion units will fire natural gas only. See Sections 1.0 and 2.0 in PSD Permit Application.

B. Schedule of project covered in this application (Construction Permit Application Only)

Start of Construction 12/01/93 Completion of Construction 12/31/95

C. Costs of pollution control system(s): (Note: Show breakdown of estimated costs only for individual components/units of the project serving pollution control purposes. Information on actual costs shall be furnished with the application for operation permit.)

The cost of control is integral to the overall design of the project. Dry low-NO<sub>x</sub> combustion technology will be used to reduce air pollutant emissions. See Section 4.0 in PSD Permit Application for estimated costs.

D. Indicate any previous DER permits, orders and notices associated with the emission point, including permit issuance and expiration dates.

No previous DER permits.

E. Requested permitted equipment operating time: hrs/day 24; days/wk 7; wks/yr 52;

If power plant, hrs/yr \_\_\_\_\_; if seasonal, describe: \_\_\_\_\_

F. If this is a new source or major modification, answer the following questions.  
(Yes or No)

1. Is this source in a non-attainment area for a particular pollutant? No

a. If yes, has "offset" been applied? \_\_\_\_\_

b. If yes, has "Lowest Achievable Emission Rate" been applied? \_\_\_\_\_

c. If yes, list non-attainment pollutants. \_\_\_\_\_

2. Does best available control technology (BACT) apply to this source?  
If yes, see Section VI. Yes<sup>a</sup>

3. Does the State "Prevention of Significant Deterioration" (PSD)  
requirement apply to this source? If yes, see Sections VI and VII. Yes<sup>b</sup>

4. Do "Standards of Performance for New Stationary Sources" (NSPS)  
apply to this source? Yes<sup>c</sup>

5. Do "National Emission Standards for Hazardous Air Pollutants"  
(NESHAP) apply to this source? No

H. Do "Reasonably Available Control Technology" (RACT) requirements apply  
to this source? No

a. If yes, for what pollutants? \_\_\_\_\_

b. If yes, in addition to the information required in this form, any information  
requested in Rule 17-2.650 must be submitted.

Attach all supportive information related to any answer of "Yes". Attach any  
justification for any answer of "No" that might be considered questionable. *PSD permit  
application attached. Full responses can be found as follows:*

<sup>a</sup> Section 4.0

<sup>b</sup> Section 3.0

<sup>c</sup> Section 4.0

SECTION III: AIR POLLUTION SOURCES & CONTROL DEVICES (Other than Incinerators)

A. Raw Materials and Chemicals Used in your Process, if applicable: *Not applicable.*

Description	Contaminants		Utilization Rate - lbs/hr	Relate to Flow Diagram
	Type	% Wt		

B. Process Rate, if applicable: (See Section V, Item 1) *Not applicable.*

1. Total Process Input Rate (lbs/hr): \_\_\_\_\_

2. Product Weight (lbs/hr): \_\_\_\_\_

C. Airborne Contaminants Emitted: (Information in this table must be submitted for each emission point, use additional sheets as necessary) *See Tables 2-2 through 2-6 in PSD Application*

Name of Contaminant	Emission <sup>1</sup>		Allowed <sup>2</sup> Emission Rate per Rule 17-2 lbs/hr	Allowable <sup>3</sup> Emission lbs/hr	Potential <sup>4</sup> Emission		Relate to Flow Diagram
	Maximum lbs/hr	Actual T/yr			lbs/hr	T/yr	
SO <sub>2</sub>	2.26 (WI)/2.15 (DLN)	9.5 (WI)/9.0 (DLN)	606 (WI)/575 (DLN)	606 (WI)/575 (DLN)	2.26	9.5	See
PM	10 (WI/DLN)	43.8 (WI/DLM)	NA	NA	10	43.8	Figure 2-1
NO <sub>x</sub>	75.7 (WI)/72.6 (DLN)	318 (WI)/305 (DLN)	326.4 (WI)/322.8 (DLN)	326.4 (WI)/322.8 (DLN)	75.7	318	in PSD
CO	57.0 (WI)/57.2 (DLN)	235 (WI)/236 (DLN)	NA	NA	57.2	236	Application
VOC	8.14 (WI)/8.17 (DLN)	33.6 (WI)/33.8 (DLN)	NA	NA	8.17	33.8	

<sup>1</sup>See Section V, Item 2. Maximum (lbs/hr) at 20° to 40°F; Actual (T/yr) at 59°F. Emissions based on the maximum rates from either using wet injection (WI) or dry low NO<sub>x</sub> combustors (DLN) to control NO<sub>x</sub> emissions to 25 ppmvd at 15% O<sub>2</sub>. After 12/31/97, NO<sub>x</sub> emissions will be limited to 15 ppmvd at 15% O<sub>2</sub> using DLN combustors.

<sup>2</sup>Reference applicable emission standards and units (e.g. Rule 17-2.600(5)(b)2. Table II, E. (1) - 0.1 pounds per million BTU heat input 75 ppmvd NO<sub>x</sub> corrected to 15% O<sub>2</sub> and heat rate at ISO conditions. FDER Rule 17-2.660; 40 CFR Part 60 Subpart GG.

<sup>3</sup>Calculated from operating rate and applicable standard.

<sup>4</sup>Emission, if source operated without control (See Section V, Item 3).

D. Control Devices: (See Section V, Item 4) See Section 4.0 in PSD application

Name and Type (Model & Serial No.)	Contaminant	Efficiency	Range of Particles Size Collected (in microns) (If applicable)	Basis for Efficiency (Section V Item 5)

E. Fuels

Type (Be Specific)	Consumption*		Maximum Heat Input (MMBTU/hr)
	avg/hr	max./hr	
Natural Gas--CT	0.7607 MMCF/hr (Wet injection, 59°F)	0.7925 MMCF/hr (Wet injection, 40°F)	749.7 (Wet injection, 40°F)
	0.7212 MMCF/hr (Dry low NO <sub>x</sub> , 59°F)	0.7530 MMCF/hr (Dry low NO <sub>x</sub> , 40°F)	712.3 (Dry low NO <sub>x</sub> , 40°F)

\*Units: Natural Gas--MMCF/hr; Fuel Oils--gallons/hr; Coal, wood, refuse, others--lbs/hr.

Fuel Analysis:

Percent Sulfur: Natural gas--1 grain/100 CF; Percent Ash: <0.01% WGT

Density: Not applicable lbs/gal Typical Percent Nitrogen: 0.03% WGT

Heat Capacity: Natural gas - 19,000 Btu/lb BTU/lb Not applicable BTU/gal  
(LHV); 946 Btu/cf (LHV)

Other Fuel Contaminants (which may cause air pollution): See Appendix A in PSD permit application

F. If applicable, indicate the percent of fuel used for space heating. Not applicable

Annual Average \_\_\_\_\_ Maximum \_\_\_\_\_

G. Indicate liquid or solid wastes generated and method of disposal.

Plant will be designed for zero wastewater discharge. Solid wastes will be disposed of in an approved manner.

H. Emission Stack Geometry and Flow Characteristics (Provide data for each stack):

Stack Height: 100 ft. Stack Diameter: 8.5 ft.  
 Gas Flow Rate: 294,841 ACFM 230,632 DSCFM Gas Exit Temperature: 215 °F.  
 Water Vapor Content: 6.1 % Velocity: 86.6 FPS

See Tables in Appendix A of PSD application. Data for natural gas at 40°F shown above (general maximum emission case) for combined cycle operation with dry low NO<sub>x</sub> combustors. See Table A-9. For data applicable for wet injection, see Table A-5.

SECTION IV: INCINERATOR INFORMATION *Not Applicable*

Type of Waste	Type 0 (Plastics)	Type II (Rubbish)	Type III (Refuse)	Type IV (Garbage)	Type IV (Pathological)	Type V (Liq. & Gas By-prod.)	Type VI (Solid By-prod.)
Actual lb/hr Incinerated							
Uncontrolled (lbs/hr)							

Description of Waste \_\_\_\_\_

Total Weight Incinerated (lbs/hr) \_\_\_\_\_ Design Capacity (lbs/hr) \_\_\_\_\_

Approximate Number of Hours of Operation per day \_\_\_\_\_ day/wk \_\_\_\_\_ wks/yr. \_\_\_\_\_

Manufacturer \_\_\_\_\_

Date Constructed \_\_\_\_\_ Model No. \_\_\_\_\_

	Volume (ft) <sup>3</sup>	Heat Release (BTU/hr)	Fuel		Temperature (°F)
			Type	BTU/hr	
Primary Chamber					
Secondary Chamber					

Stack Height: \_\_\_\_\_ ft. Stack Diameter: \_\_\_\_\_ Stack Temp. \_\_\_\_\_

Gas Flow Rate: \_\_\_\_\_ ACFM \_\_\_\_\_ DSCFM Velocity: \_\_\_\_\_ FPS

\*If 50 or more tons per day design capacity, submit the emissions rate in grains per standard cubic foot dry gas corrected to 50% excess air.

Type of pollution control devices:  Cyclone  Wet Scrubber  Afterburner  
 Other (specify) \_\_\_\_\_

Brief description of operating characteristics of control devices: \_\_\_\_\_

Ultimate disposal of any effluent other than that emitted from the stack (scrubber water, ash, etc.):

NOTE: Items 2, 3, 4, 6, 7, 8, and 10 in Section V must be included where applicable.

### SECTION V: SUPPLEMENTAL REQUIREMENTS

Please provide the following supplements where required for this application.

1. Total process input rate and product weight -- show derivation [Rule 17-2.100(127)]  
*Not Applicable*
2. To a construction application, attach basis of emission estimate (e.g., design calculations, design drawings, pertinent manufacturer's test data, etc.) and attach proposed methods (e.g., FR Part 60 Methods, 1, 2, 3, 4, 5) to show proof of compliance with applicable standards. To an operation application, attach test results or methods used to show proof of compliance. Information provided when applying for an operation permit from a construction permit shall be indicative of the time at which the test was made.  
*See Tables A-1 through A-12 in PSD application.*
3. Attach basis of potential discharge (e.g., emission factor, that is, AP42 test).  
*See Tables A-1 through A-12 in PSD application.*
4. With construction permit application, include design details for all air pollution control systems (e.g., for baghouse include cloth to air ratio; for scrubber include cross-section sketch, design pressure drop, etc.)  
*See Sections 2.0 and 4.0 in PSD application.*
5. With construction permit application, attach derivation of control device(s) efficiency. Include test or design data. Items 2, 3 and 5 should be consistent: actual emissions = potential (1-efficiency).  
*Manufacturers' expected performances form the basis of emission estimates (see Tables A-1 through A-12 in PSD application).*
6. An 8 ½" x 11" flow diagram which will, without revealing trade secrets, identify the individual operations and/or processes. Indicate where raw materials enter, where solid and liquid waste exit, where gaseous emissions and/or airborne particles are evolved and where finished products are obtained.  
*See Figure 2-1 in PSD application.*
7. An 8 ½" x 11" plot plan showing the location of the establishment, and points of airborne emissions, in relation to the surrounding area, residences and other permanent structures and roadways (Examples: Copy of relevant portion of USGS topographic map).  
*See Figure 1-1 in PSD application.*
8. An 8 ½" x 11" plot plan of facility showing the location of manufacturing processes and outlets for airborne emissions. Relate all flows to the flow diagram.  
*See Figure 2-1 in PSD application.*

9. The appropriate application fee in accordance with Rule 17-4.05. The check should be made payable to the Department of Environmental Regulation.  
*Applicable fee is attached.*
10. With an application for operation permit, attach a Certificate of Completion of Construction indicating that the source was constructed as shown in the construction permit. *Not Applicable*

SECTION VI: BEST AVAILABLE CONTROL TECHNOLOGY

A. Are standards of performance for new stationary sources pursuant to 40 C.F.R. Part 60 applicable to the source?

Yes [ ] No

Contaminant	Rate or Concentration
<i>NO<sub>x</sub> - natural gas firing</i>	<i>112.4 ppmvd (WI) / 115.9 ppmvd (DLN)</i>
	<i>corrected to 15% O<sub>2</sub> and heat rate</i>
<i>SO<sub>2</sub></i>	<i>0.8 percent sulfur content in fuel</i>

B. Has EPA declared the best available control technology for this class of sources (If yes, attach copy)

Yes [ ] No

Contaminant	Rate or Concentration
<i>See Section 4.0 in PSD application</i>	

C. What emission levels do you propose as best available control technology?

Contaminant	Rate or Concentration
<i>See Sections 2.0 and 4.0 in PSD application</i>	

D. Describe the existing control and treatment technology (if any). *Not applicable.*

- |                           |                          |
|---------------------------|--------------------------|
| 1. Control Device/System: | 2. Operating Principles: |
| 3. Efficiency:            | 4. Capital Costs:        |

\*Explain method of determining



- 5. Useful Life:
- 7. Energy:
- 9. Emissions:

- 6. Operating Costs:
- 8. Maintenance Cost:

Contaminant

Rate or Concentration

10. Stack Parameters

- a. Height: ft.
- b. Diameter ft.
- c. Flow Rate: ACFM
- d. Temperature: °F.
- e. Velocity: FPS

E. Describe the control and treatment technology available (As many types as applicable, use additional pages if necessary). *See Section 4.0 in PSD application*

1.

- a. Control Devices:
- b. Operating Principles:
- c. Efficiency:<sup>1</sup>
- d. Capital Cost:
- e. Useful Life:
- f. Operating Cost:
- g. Energy:<sup>2</sup>
- h. Maintenance Cost:
- i. Availability of construction materials and process chemicals:
- j. Applicability to manufacturing processes:
- k. Ability to construct with control device, install in available space, and operate within proposed levels:

2.

- a. Control Device:
- b. Operating Principles:
- c. Efficiency:<sup>1</sup>
- d. Capital Cost:
- e. Useful Life:
- f. Operating Cost:
- g. Energy:<sup>2</sup>
- h. Maintenance Cost:
- i. Availability of construction materials and process chemicals:

<sup>1</sup>Explain method of determining efficiency.

<sup>2</sup>Energy to be reported in units of electrical power - KWH design rate.

- j. Applicability to manufacturing processes:
- k. Ability to construct with control device, install in available space, and operate within proposed levels:

3.

- a. Control Device:
- b. Operating Principles:
- c. Efficiency:<sup>1</sup>
- d. Capital Cost:
- e. Useful Life:
- f. Operating Cost:
- g. Energy:<sup>2</sup>
- h. Maintenance Cost:
- i. Availability of construction materials and process chemicals:
- j. Applicability to manufacturing processes:
- k. Ability to construct with control device, install in available space, and operate within proposed levels:

4.

- a. Control Device:
- b. Operating Principles:
- c. Efficiency:<sup>1</sup>
- d. Capital Cost:
- e. Useful Life:
- f. Operating Cost:
- g. Energy:<sup>2</sup>
- h. Maintenance Cost:
- i. Availability of construction materials and process chemicals:
- j. Applicability to manufacturing processes:
- k. Ability to construct with control device, install in available space, and operate within proposed levels:

F. Describe the control technology selected: *See Section 4.0 in PSD application*

- 1. Control Device:
- 2. Efficiency:<sup>1</sup>
- 3. Capital Cost:
- 4. Useful Life:
- 5. Operating Cost:
- 6. Energy:<sup>2</sup>
- 7. Maintenance Cost:
- 8. Manufacturer:
- 9. Other locations where employed on similar processes:
  - a. (1) Company:
  - (2) Mailing Address:
  - (3) City:
  - (4) State:

<sup>1</sup>Explain method of determining efficiency.

<sup>2</sup>Energy to be reported in units of electrical power - KWH design rate.

(5) Environmental Manager:

(6) Telephone No.:

(7) Emissions:<sup>1</sup>

Contaminant

Rate or Concentration

Contaminant	Rate or Concentration

(8) Process Rate:<sup>1</sup>

b. (1) Company:

(2) Mailing Address:

(3) City:

(4) State:

(5) Environmental Manager:

(6) Telephone No.:

(7) Emissions:<sup>1</sup>

Contaminant

Rate or Concentration

Contaminant	Rate or Concentration

(8) Process Rate:<sup>1</sup>

10. Reason for selection and description of systems:

<sup>1</sup>Applicant must provide this information when available. Should this information not be available, applicant must state the reason(s) why.

**SECTION VII - PREVENTION OF SIGNIFICANT DETERIORATION**

*See Sections 2.0 through 7.0 in PSD application*

A. Company Monitored Data *See Section 5.0 in PSD application*

1. \_\_\_\_\_ no. sites \_\_\_\_\_ TSP \_\_\_\_\_ ( ) SO<sup>2</sup> \_\_\_\_\_ Wind spd/dir

Period of Monitoring \_\_\_\_\_ / \_\_\_\_\_ / \_\_\_\_\_ to \_\_\_\_\_ / \_\_\_\_\_ / \_\_\_\_\_  
month day year month day year

Other data recorded \_\_\_\_\_

Attach all data or statistical summaries to this application.

<sup>1</sup>Specify bubbler (B) or continuous (C).

2. Instrumentation, Field and Laboratory

- a. Was instrumentation EPA referenced or its equivalent?  Yes  No
- b. Was instrumentation calibrated in accordance with Department procedures?  
 Yes  No  Unknown

B. Meteorological Data Used for Air Quality Modeling *See Section 6.1 in PSD application.*

1. \_\_\_\_\_ Year(s) of data from \_\_\_\_\_ / \_\_\_\_\_ / \_\_\_\_\_ to \_\_\_\_\_ / \_\_\_\_\_ / \_\_\_\_\_  
month day year month day year
2. Surface data obtained from (location) \_\_\_\_\_
3. Upper air (mixing height) data obtained from (location) \_\_\_\_\_
4. Stability wind rose (STAR) data obtained from (location) \_\_\_\_\_

C. Computer Models Used *See Section 6.1 in PSD application.*

1. \_\_\_\_\_ Modified? If yes, attach description.
2. \_\_\_\_\_ Modified? If yes, attach description.
3. \_\_\_\_\_ Modified? If yes, attach description.
4. \_\_\_\_\_ Modified? If yes, attach description.

Attach copies of all final model runs showing input data, receptor locations, and principle output tables.

D. Applicants Maximum Allowable Emission Data *See Section 6.1 in PSD application.*

Pollutant	Emission Rate
TSP	_____ grams/sec
SO <sup>2</sup>	_____ grams/sec

E. Emission Data Used in Modeling *See Section 6.0 in PSD application.*

Attach list of emission sources. Emission data required is source name, description of point source (on NEDS point number), UTM coordinates, stack data, allowable emissions, and normal operating time.

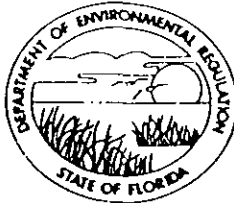
F. Attach all other information supportive to the PSD review. *See PSD application.*

G. Discuss the social and economic impact of the selected technology versus other applicable technologies (i.e, jobs, payroll, production, taxes, energy, etc.). Include assessment of the environmental impact of the sources. *See Section 4.0 in PSD application.*

H. Attach scientific, engineering, and technical material, reports, publications, journals, and other competent relevant information describing the theory and application of the requested best available control technology. *See Section 4.0 in PSD application.*

STATE OF FLORIDA  
DEPARTMENT OF ENVIRONMENTAL REGULATION

#4500 pd.  
7-1-93  
Recpt. # 180566



AC53-233852  
PSD-FL-206

APPLICATION TO OPERATE/CONSTRUCT AIR POLLUTION SOURCES

SOURCE TYPE: Cogeneration Power Plant [X] New<sup>1</sup> [ ] Existing<sup>1</sup>  
APPLICATION TYPE: [X] Construction [ ] Operation [ ] Modification  
COMPANY NAME: Orange Cogeneration Limited Partnership COUNTY: Polk

Identify the specific emission point source(s) addressed in this application (i.e., Lime Kiln No. 4 with Venturi Scrubber; Peaking Unit No. 2, Gas Fired) Auxiliary Boiler

SOURCE LOCATION: Street Clear Springs Road City Bartow

UTM: East 418.75 km (Zone 17) North 3083.0 km

Latitude 27° 52' 15" N Longitude 81° 49' 31" W

APPLICANT NAME AND TITLE: William R. Malenius, Director of Project Development

APPLICANT ADDRESS: 3753 Howard Hughes Parkway, Suite 200, Las Vegas, NV 89109

SECTION I: STATEMENTS BY APPLICANT AND ENGINEER

A. APPLICANT

I am the undersigned owner or authorized representative\* of Orange Cogeneration Limited Partnership

I certify that the statements made in this application for an air construction permit are true, correct and complete to the best of my knowledge and belief. Further, I agree to maintain and operate the pollution control source and pollution control facilities in such a manner as to comply with the provision of Chapter 403, Florida Statutes, and all the rules and regulations of the department and revisions thereof. I also understand that a permit, if granted by the department, will be non-transferable and I will promptly notify the department upon sale or legal transfer of the permitted establishment.

\*Attach letter of authorization

Signed: Jim Malenius  
Director of  
William R. Malenius, Project Development  
Name and Title (Please Type)

Date: 4/27/93 Telephone No. (714) 588-3767

B. PROFESSIONAL ENGINEER REGISTERED IN FLORIDA (where required by Chapter 471, F.S.)  
This is to certify that the engineering features of this pollution control project have been designed/examined by me and found to be in conformity with modern engineering principles applicable to the treatment and disposal of pollutants characterized in the permit application. There is reasonable assurance, in my professional judgement, that

<sup>1</sup>See Florida Administration Code Rule 17-2.100(57) and (104)

the pollution control facilities, when properly maintained and operated, will discharge an effluent that complies with all applicable statutes of the State of Florida and the rules and regulations of the department. It is also agreed that the undersigned will furnish, if authorized by the owner, the applicant a set of instructions for the proper maintenance and operation of the pollution control facilities and, if applicable, pollution sources.

Signed *J. Kennard F. Kosky*  
Kennard F. Kosky

Name (Please Type)

KBN Engineering and Applied Sciences, Inc.  
Company Name (Please Type)

1034 N.W. 57th Street, Gainesville, FL 32605  
Mailing Address (Please Type)

Florida Registration No. 14996 Date: 6/3/93 Telephone No. (904) 331-9000

SECTION II: GENERAL PROJECT INFORMATION

- A. Describe the nature and extent of the project. Refer to pollution control equipment, and expected improvements in source performance as a result of installation. State whether the project will result in full compliance. Attach additional sheet if necessary.

Construction and operation of a cogeneration facility. The power plant consists of two combustion turbines, one steam turbine generator, associated heat recovery steam generators (HRSGs), and an auxiliary fire-tube boiler. All combustion units will fire natural gas only. See Sections 1.0 and 2.0 in PSD Permit Application.

- B. Schedule of project covered in this application (Construction Permit Application Only)

Start of Construction 12/01/93 Completion of Construction 12/31/95

- C. Costs of pollution control system(s): (Note: Show breakdown of estimated costs only for individual components/units of the project serving pollution control purposes. Information on actual costs shall be furnished with the application for operation permit.)

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

- D. Indicate any previous DER permits, orders and notices associated with the emission point, including permit issuance and expiration dates.

No previous DER permits.  
\_\_\_\_\_  
\_\_\_\_\_

E. Requested permitted equipment operating time: hrs/day 24; days/wk 7; wks/yr 52;  
If power plant, hrs/yr \_\_\_\_\_; if seasonal, describe: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

F. If this is a new source or major modification, answer the following questions.  
(Yes or No)

1. Is this source in a non-attainment area for a particular pollutant? No
  - a. If yes, has "offset" been applied? \_\_\_\_\_
  - b. If yes, has "Lowest Achievable Emission Rate" been applied? \_\_\_\_\_
  - c. If yes, list non-attainment pollutants. \_\_\_\_\_
2. Does best available control technology (BACT) apply to this source?  
If yes, see Section VI. Yes<sup>a</sup>
3. Does the State "Prevention of Significant Deterioration" (PSD)  
requirement apply to this source? If yes, see Sections VI and VII. Yes<sup>b</sup>
4. Do "Standards of Performance for New Stationary Sources" (NSPS)  
apply to this source? Yes<sup>c</sup>
5. Do "National Emission Standards for Hazardous Air Pollutants"  
(NESHAP) apply to this source? No

H. Do "Reasonably Available Control Technology" (RACT) requirements apply  
to this source? No

- a. If yes, for what pollutants? \_\_\_\_\_
- b. If yes, in addition to the information required in this form, any information  
requested in Rule 17-2.650 must be submitted.

Attach all supportive information related to any answer of "Yes". Attach any  
justification for any answer of "No" that might be considered questionable.

*PSD permit application attached. Full responses can be found as follows:*

- <sup>a</sup> Section 4.0.
- <sup>b</sup> Section 3.0.
- <sup>c</sup> Section 4.0.

SECTION III: AIR POLLUTION SOURCES & CONTROL DEVICES (Other than Incinerators)

A. Raw Materials and Chemicals Used in your Process, if applicable: *Not applicable*

Description	Contaminants		Utilization Rate - lbs/hr	Relate to Flow Diagram
	Type	% Wt		

B. Process Rate, if applicable: (See Section V, Item 1) *Not Applicable*

- Total Process Input Rate (lbs/hr): \_\_\_\_\_
- Product Weight (lbs/hr): \_\_\_\_\_

C. Airborne Contaminants Emitted: (Information in this table must be submitted for each emission point, use additional sheets as necessary)

*See Table 2-5 in PSD application*

Name of Contaminant	Emission <sup>1</sup>		Allowed <sup>2</sup> Emission Rate per Rule 17-2	Allowable <sup>3</sup> Emission lbs/hr	Potential <sup>4</sup> Emission		Relate to Flow Diagram
	Maximum lbs/hr	Actual T/yr			lbs/hr	T/yr	
SO <sub>2</sub>	0.30	1.3	NA	NA	0.30	1.3	see
PM	1.0	4.4	NA	NA	1.0	4.4	Figure
NO <sub>x</sub>	13.0	56.9	NA	NA	13.0	56.9	2-2 in
CO	10.0	43.8	NA	NA	10.0	43.8	PSD
VOC	4.3	18.8	NA	NA	4.3	18.8	App.

<sup>1</sup>See Section V, Item 2.

<sup>2</sup>Reference applicable emission standards and units (e.g. Rule 17-2.600(5)(b)2. Table II, E. (1) - 0.1 pounds per million BTU heat input)

<sup>3</sup>Calculated from operating rate and applicable standard.

<sup>4</sup>Emission, if source operated without control (See Section V, Item 3).



D. Control Devices: (See Section V, Item 4) *See Section 4.0 in PSD application*

Name and Type (Model & Serial No.)	Contaminant	Efficiency	Range of Particles Size Collected (in microns) (If applicable)	Basis for Efficiency (Section V Item 5)

E. Fuels

Type (Be Specific)	Consumption*		Maximum Heat Input (MMBTU/hr)
	avg/hr	max./hr	
Natural gas	0.105708 MMCF/hr	0.105708 MMCF/hr	100

\*Units: Natural Gas--MMCF/hr; Fuel Oils--gallons/hr; Coal, wood, refuse, others--lbs/hr.

Fuel Analysis:

Percent Sulfur: 1 grain/100 CF Percent Ash: <0.01% WGT

Density: Not applicable lbs/gal Typical Percent Nitrogen: <0.03% WGT

Heat Capacity: 19,000 Btu/lb (LHV) BTU/lb Not applicable BTU/gal  
946 Btu/cf (LHV)

Other Fuel Contaminants (which may cause air pollution): See Appendix A in PSD permit application

F. If applicable, indicate the percent of fuel used for space heating. *Not Applicable*  
Annual Average \_\_\_\_\_ Maximum \_\_\_\_\_

G. Indicate liquid or solid wastes generated and method of disposal.  
Plant will be designed for zero wastewater discharge. Solid wastes will be disposed of in an approved manner.

H. Emission Stack Geometry and Flow Characteristics (Provide data for each stack):

Stack Height: 65 ft. Stack Diameter: 3.67 ft.  
 Gas Flow Rate: 29,731 ACFM 18,338 DSCFM Gas Exit Temperature: 305 °F.  
 Water Vapor Content: approximately 10 % Velocity: 46.9 FPS

(See Table A-13 in PSD Application)

SECTION IV: INCINERATOR INFORMATION

Not Applicable

Type of Waste	Type 0 (Plastics)	Type II (Rubbish)	Type III (Refuse)	Type IV (Garbage)	Type IV (Pathological)	Type V (Liq. & Gas By-prod.)	Type VI (Solid By-prod.)
Actual lb/hr Incinerated							
Uncontrolled (lbs/hr)							

Description of Waste \_\_\_\_\_

Total Weight Incinerated (lbs/hr) \_\_\_\_\_ Design Capacity (lbs/hr) \_\_\_\_\_

Approximate Number of Hours of Operation per day \_\_\_\_\_ day/wk \_\_\_\_\_ wks/yr. \_\_\_\_\_

Manufacturer \_\_\_\_\_

Date Constructed \_\_\_\_\_ Model No. \_\_\_\_\_

	Volume (ft) <sup>3</sup>	Heat Release (BTU/hr)	Fuel		Temperature (°F)
			Type	BTU/hr	
Primary Chamber					
Secondary Chamber					

Stack Height: \_\_\_\_\_ ft. Stack Diameter: \_\_\_\_\_ Stack Temp. \_\_\_\_\_

Gas Flow Rate: \_\_\_\_\_ ACFM \_\_\_\_\_ DSCFM\* Velocity: \_\_\_\_\_ FPS

\*If 50 or more tons per day design capacity, submit the emissions rate in grains per standard cubic foot dry gas corrected to 50% excess air.

Type of pollution control devices:  Cyclone  Wet Scrubber  Afterburner  
 Other (specify) \_\_\_\_\_

Brief description of operating characteristics of control devices: \_\_\_\_\_

Ultimate disposal of any effluent other than that emitted from the stack (scrubber water, ash, etc.):

NOTE: Items 2, 3, 4, 6, 7, 8, and 10 in Section V must be included where applicable.

### SECTION V: SUPPLEMENTAL REQUIREMENTS

Please provide the following supplements where required for this application.

1. Total process input rate and product weight -- show derivation [Rule 17-2.100(127)]  
*Not applicable*
2. To a construction application, attach basis of emission estimate (e.g., design calculations, design drawings, pertinent manufacturer's test data, etc.) and attach proposed methods (e.g., FR Part 60 Methods, 1, 2, 3, 4, 5) to show proof of compliance with applicable standards. To an operation application, attach test results or methods used to show proof of compliance. Information provided when applying for an operation permit from a construction permit shall be indicative of the time at which the test was made.  
*See Section 2.0 in PSD application.*
3. Attach basis of potential discharge (e.g., emission factor, that is, AP42 test).  
*See Section 2.0 in PSD application.*
4. With construction permit application, include design details for all air pollution control systems (e.g., for baghouse include cloth to air ratio; for scrubber include cross-section sketch, design pressure drop, etc.)  
*See Section 4.0 in PSD application.*
5. With construction permit application, attach derivation of control device(s) efficiency. Include test or design data. Items 2, 3 and 5 should be consistent: actual emissions = potential (1-efficiency).  
*See Section 4.0 in PSD application.*
6. An 8 ½" x 11" flow diagram which will, without revealing trade secrets, identify the individual operations and/or processes. Indicate where raw materials enter, where solid and liquid waste exit, where gaseous emissions and/or airborne particles are evolved and where finished products are obtained.  
*See Figure 2-2 in PSD application.*
7. An 8 ½" x 11" plot plan showing the location of the establishment, and points of airborne emissions, in relation to the surrounding area, residences and other permanent structures and roadways (Examples: Copy of relevant portion of USGS topographic map).  
*See Figure 1-1 in PSD application.*
8. An 8 ½" x 11" plot plan of facility showing the location of manufacturing processes and outlets for airborne emissions. Relate all flows to the flow diagram.  
*See Figure 2-1 in PSD application.*

9. The appropriate application fee in accordance with Rule 17-4.05. The check should be made payable to the Department of Environmental Regulation. *Applicable fee is attached.*
10. With an application for operation permit, attach a Certificate of Completion of Construction indicating that the source was constructed as shown in the construction permit.

SECTION VI: BEST AVAILABLE CONTROL TECHNOLOGY

A. Are standards of performance for new stationary sources pursuant to 40 C.F.R. Part 60 applicable to the source?

[ ] Yes [X] No

Contaminant

Rate or Concentration

Contaminant	Rate or Concentration

B. Has EPA declared the best available control technology for this class of sources (If yes, attach copy)

[X] Yes<sup>a</sup> [ ] No <sup>a</sup>*In general*

Contaminant

Rate or Concentration

Contaminant	Rate or Concentration

C. What emission levels do you propose as best available control technology?

Contaminant

Rate or Concentration

Contaminant	Rate or Concentration
<i>See Section 4.0 in PSD application</i>	

D. Describe the existing control and treatment technology (if any). *Not applicable.*

- |                           |                          |
|---------------------------|--------------------------|
| 1. Control Device/System: | 2. Operating Principles: |
| 3. Efficiency:*           | 4. Capital Costs:        |

\*Explain method of determining

5. Useful Life:

6. Operating Costs:

7. Energy:

8. Maintenance Cost:

9. Emissions:

Contaminant

Rate or Concentration

10. Stack Parameters

a. Height: ft.

b. Diameter ft.

c. Flow Rate: ACFM

d. Temperature: °F.

e. Velocity: FPS

E. Describe the control and treatment technology available (As many types as applicable, use additional pages if necessary). See Section 4.0 in PSD application.

1.

a. Control Devices:

b. Operating Principles:

c. Efficiency:<sup>1</sup>

d. Capital Cost:

e. Useful Life:

f. Operating Cost:

g. Energy:<sup>2</sup>

h. Maintenance Cost:

i. Availability of construction materials and process chemicals:

j. Applicability to manufacturing processes:

k. Ability to construct with control device, install in available space, and operate within proposed levels:

2.

a. Control Device:

b. Operating Principles:

c. Efficiency:<sup>1</sup>

d. Capital Cost:

e. Useful Life:

f. Operating Cost:

g. Energy:<sup>2</sup>

h. Maintenance Cost:

i. Availability of construction materials and process chemicals:

<sup>1</sup>Explain method of determining efficiency.

<sup>2</sup>Energy to be reported in units of electrical power - KWH design rate.

- j. Applicability to manufacturing processes:
- k. Ability to construct with control device, install in available space, and operate within proposed levels:

3.

- a. Control Device:
- b. Operating Principles:
- c. Efficiency:<sup>1</sup>
- d. Capital Cost:
- e. Useful Life:
- f. Operating Cost:
- g. Energy:<sup>2</sup>
- h. Maintenance Cost:
- i. Availability of construction materials and process chemicals:
- j. Applicability to manufacturing processes:
- k. Ability to construct with control device, install in available space, and operate within proposed levels:

4.

- a. Control Device:
- b. Operating Principles:
- c. Efficiency:<sup>1</sup>
- d. Capital Cost:
- e. Useful Life:
- f. Operating Cost:
- g. Energy:<sup>2</sup>
- h. Maintenance Cost:
- i. Availability of construction materials and process chemicals:
- j. Applicability to manufacturing processes:
- k. Ability to construct with control device, install in available space, and operate within proposed levels:

F. Describe the control technology selected: *See Section 4.0 in PSD application.*

- 1. Control Device:
- 2. Efficiency:<sup>1</sup>
- 3. Capital Cost:
- 4. Useful Life:
- 5. Operating Cost:
- 6. Energy:<sup>2</sup>
- 7. Maintenance Cost:
- 8. Manufacturer:
- 9. Other locations where employed on similar processes:
- a. (1) Company:
- (2) Mailing Address:
- (3) City:
- (4) State:

<sup>1</sup>Explain method of determining efficiency.

<sup>2</sup>Energy to be reported in units of electrical power - KWH design rate.

(5) Environmental Manager:

(6) Telephone No.:

(7) Emissions:<sup>1</sup>

Contaminant

Rate or Concentration

(8) Process Rate:<sup>1</sup>

b. (1) Company:

(2) Mailing Address:

(3) City:

(4) State:

(5) Environmental Manager:

(6) Telephone No.:

(7) Emissions:<sup>1</sup>

Contaminant

Rate or Concentration

(8) Process Rate:<sup>1</sup>

10. Reason for selection and description of systems:

<sup>1</sup>Applicant must provide this information when available. Should this information not be available, applicant must state the reason(s) why.

SECTION VII - PREVENTION OF SIGNIFICANT DETERIORATION

See Sections 2.0 through 7.0 in PSD application

A. Company Monitored Data See Section 5.0 in PSD application

1. \_\_\_\_\_ no. sites \_\_\_\_\_ TSP ( ) SO<sup>2</sup>\* \_\_\_\_\_ Wind spd/dir

Period of Monitoring \_\_\_\_\_ / \_\_\_\_\_ / \_\_\_\_\_ to \_\_\_\_\_ / \_\_\_\_\_ / \_\_\_\_\_  
month day year month day year

Other data recorded \_\_\_\_\_

Attach all data or statistical summaries to this application.

\*Specify bubbler (B) or continuous (C).

2. Instrumentation, Field and Laboratory

- a. Was instrumentation EPA referenced or its equivalent?  Yes  No
- b. Was instrumentation calibrated in accordance with Department procedures?  
 Yes  No  Unknown

B. Meteorological Data Used for Air Quality Modeling See Section 6.0 in PSD application

- 1. \_\_\_\_\_ Year(s) of data from \_\_\_\_\_ / \_\_\_\_\_ / \_\_\_\_\_ to \_\_\_\_\_ / \_\_\_\_\_ / \_\_\_\_\_  
month day year month day year
- 2. Surface data obtained from (location) \_\_\_\_\_
- 3. Upper air (mixing height) data obtained from (location) \_\_\_\_\_
- 4. Stability wind rose (STAR) data obtained from (location) \_\_\_\_\_

C. Computer Models Used See Section 6.0 in PSD application

- 1. \_\_\_\_\_ Modified? If yes, attach description.
- 2. \_\_\_\_\_ Modified? If yes, attach description.
- 3. \_\_\_\_\_ Modified? If yes, attach description.
- 4. \_\_\_\_\_ Modified? If yes, attach description.

Attach copies of all final model runs showing input data, receptor locations, and principle output tables.

D. Applicants Maximum Allowable Emission Data See Section 6.0 in PSD application

Pollutant	Emission Rate
TSP	_____ grams/sec
SO <sup>2</sup>	_____ grams/sec

E. Emission Data Used in Modeling See Section 6.0 in PSD application

Attach list of emission sources. Emission data required is source name, description of point source (on NEDS point number), UTM coordinates, stack data, allowable emissions, and normal operating time.

F. Attach all other information supportive to the PSD review. See PSD application

G. Discuss the social and economic impact of the selected technology versus other applicable technologies (i.e, jobs, payroll, production, taxes, energy, etc.). Include assessment of the environmental impact of the sources. See Section 4.0 in PSD application

H. Attach scientific, engineering, and technical material, reports, publications, journals, and other competent relevant information describing the theory and application of the requested best available control technology. See Section 4.0 in PSD application



**DOCUMENTATION IN SUPPORT OF THE  
AIR CONSTRUCTION PERMIT APPLICATION**

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## 1.0 INTRODUCTION

Orange Cogeneration Limited Partnership is proposing to construct and operate a nominal 99-megawatt (MW) cogeneration facility located in Polk County near Bartow, Florida (see Figure 1-1). The facility is referred to as the Orange Cogeneration Facility, which will be a combined cycle cogeneration power plant. The plant will provide low-pressure steam to the thermal host, Orange-Co of Florida, Inc. KBN Engineering and Applied Sciences, Inc. (KBN), has been contracted by Orange Cogeneration Limited Partnership to provide air permitting services and perform air quality impact assessments for the project.

The plant will consist of: 1) two advanced aircraft-derivative technology combustion turbine (CT) electric generating units, each with a heat recovery steam generator (HRSG); 2) one steam turbine generator (see Table 1-1); and 3) one auxiliary boiler. The plant will have a nominal electrical output of about 99 MW to the transmission system at average ambient conditions. The primary fuel for the CTs and auxiliary boiler is natural gas.

Nitrogen oxide ( $\text{NO}_x$ ) emissions from the CT units will be controlled using dry low  $\text{NO}_x$  combustion technology. The CT units using this technology may become available when the plant becomes operational. However, for purposes of this analysis, it is assumed that  $\text{NO}_x$  emissions will be controlled using water injection for the first 15 months of plant operation.

Initially, the plant will operate with one CT in simple cycle mode, using water injection to control  $\text{NO}_x$  emissions. When the plant converts to combined cycle operation (i.e. addition of another CT, two HRSGs, steam turbine generator, and auxiliary boiler),  $\text{NO}_x$  emissions will be controlled, first using water injection and then using advanced dry low- $\text{NO}_x$  combustors to limit  $\text{NO}_x$  emissions. Exhaust gas from the CTs will be routed to the HRSGs. The steam from the HRSGs will power a steam turbine to generate electrical power of no greater than 25 MW. When the plant is operating at partial load, an auxiliary boiler may provide supplemental steam to the

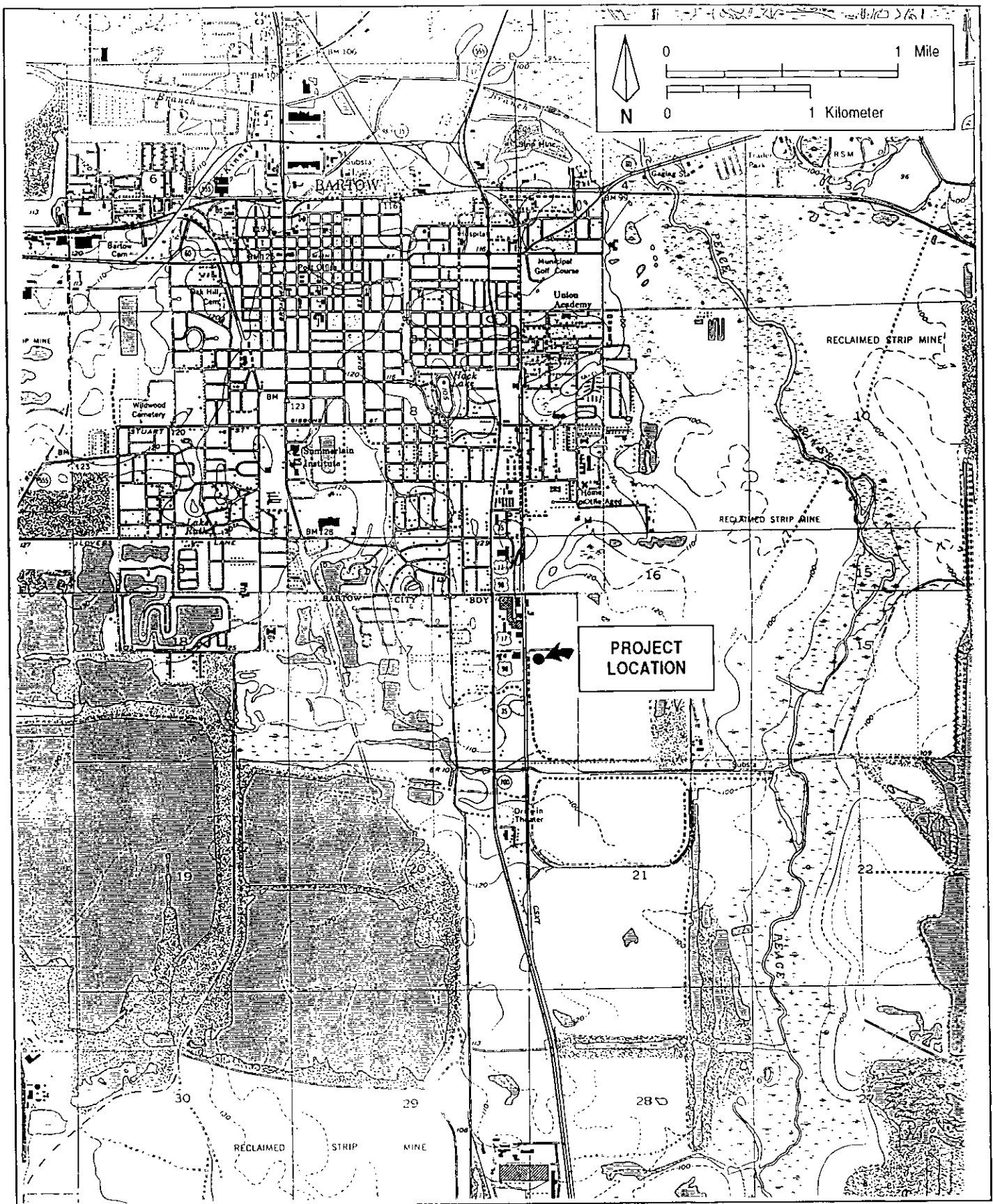


Figure 1-1 LOCATION OF PROPOSED COGENERATION FACILITY

SOURCE: USGS, 1966, 1967



Table 1-1. Characteristics of the Orange Cogeneration Facility

Characteristic	Data
<u>Nominal Capacity</u>	
Combustion Turbines <sup>a</sup>	78 MW
Steam Cycle	25 MW
Total	103 MW
Auxiliary Loads	4
Net Output	99 MW
<u>Equipment Characteristics</u>	
Type of CT	GE LM6000
Heat Input per Unit <sup>a</sup>	
- Water Injection	360 MMBtu/hr
- Dry Low NO <sub>x</sub>	341 MMBtu/hr
Number of CTs	2
Number of HRSGs <sup>b</sup>	2
Number of Steam Turbines	1
<u>Fuel</u>	
Permanent Operation	Natural gas
<u>Auxiliary Boiler</u>	
Type	Fire-tube
Heat Input	100 MMBtu/hr
Fuel	Natural gas

Note: CT = combustion turbine.  
 GE = General Electric.  
 HRSG = heat recovery steam generator.  
 MMBtu/hr = million British thermal units per hour.

<sup>a</sup> Represents ISO conditions.

<sup>b</sup> HRSGs do not have supplemental firing.

thermal host. The auxiliary boiler is expected to have a maximum heat input of about 100 million British thermal units per hour (MMBtu/hr). Low-pressure steam will be exported to Orange-Co of Florida, Inc., located immediately to the northwest of Clear Springs Road and the CSX railroad, for process uses.

Operation of the cogeneration facility will result in the emission of air pollutants. Therefore, an air construction permit is required prior to beginning facility construction.

Because the proposed plant will be located in an attainment area for all criteria pollutants, the plant's emissions are subject to new source review (NSR) requirements as established by the Florida Department of Environmental Regulation (FDER) and the U.S. Environmental Protection Agency (EPA) under the Prevention of Significant Deterioration (PSD) regulations. The PSD review includes control technology review, source impact analysis, air quality analysis (monitoring), and additional impact analyses. This report supports the air construction permit application and constitutes a PSD permit application for approval with respect to the FDER and EPA PSD regulations.

The proposed plant will be a major new source because emissions of at least one regulated pollutant exceeds 250 tons per year (TPY). PSD review is required for these emissions and for any pollutant for which the net increase in emissions exceeds the PSD significant emission rates. The potential emissions from the proposed project will exceed the PSD significant emission rates for nitrogen dioxide (NO<sub>2</sub>), carbon monoxide (CO), particulate matter (PM), particulate matter with an aerodynamic diameter of 10 micrometers (PM<sub>10</sub>), and volatile organic compounds (VOCs). Therefore, the project is subject to PSD review for these pollutants.

This report is presented in seven sections.

- Section 2.0 -- A general description of the proposed operation.

- Section 3.0 -- The air quality review requirements and applicability of the project to the PSD and nonattainment regulations.
- Section 4.0 -- The control technology review for the project applicable under the EPA's current (draft) top-down approach.
- Section 5.0 -- A discussion of the need for air quality monitoring data to satisfy the PSD preconstruction monitoring requirements.
- Section 6.0 -- The air source impact analysis approach.
- Section 7.0 -- The results of the air quality analyses and additional impact analyses associated with the project's impacts on vegetation, soils, and associated growth

## 2.0 PROJECT DESCRIPTION

The Orange Cogeneration Facility will consist of two CT electrical generating units equipped with HRSGs. The CTs will be advanced aircraft-derivative technology combustion turbines that will use advanced dry low-NO<sub>x</sub> combustors to control NO<sub>x</sub> emissions. During combined cycle operation, the CT combustion gases will exhaust through each HRSG and into its associated stack. There will be a bypass stack for simple cycle operation of one CT up to the first 11 months of operation.

NO<sub>x</sub> emissions for CT units will be controlled using dry low-NO<sub>x</sub> combustion technology. The CT units using this technology may become available when the plant becomes operational. However, for purposes of this analysis, it is assumed that NO<sub>x</sub> emissions will be controlled using water injection for the first 15 months of plant operation.

Initially, the facility will consist of one CT operating in simple cycle mode, from September 30, 1994, to August 16, 1995. NO<sub>x</sub> emissions will be limited to 25 parts per million, corrected to dry conditions by volume (ppmvd) and 15 percent oxygen (O<sub>2</sub>), by using water injection. As early as June 16, 1995 but no later than August 16, 1995, an additional CT will be added, together with the associated HRSGs and steam turbine, to convert the facility to combined cycle operation. NO<sub>x</sub> emissions will be limited to 25 ppmvd, corrected to 15 percent O<sub>2</sub>, by using water injection or dry low NO<sub>x</sub> combustion technology. Water injection technology will be used from June 16, 1995 to as late as December 31, 1995. Dry low NO<sub>x</sub> combustion technology will be installed no later than December 31, 1995. By December 31, 1997, NO<sub>x</sub> emissions will be limited to 15 ppmvd, corrected to 15 percent O<sub>2</sub>, by using advanced dry low NO<sub>x</sub> combustion technology. The proposed schedule of the facility's operation for simple and combined cycle modes is presented in Table 2-1.

At this time, the CT being considered for this project is the General Electric (GE) LM6000-PA. Operating and emission data are available for these turbines for an operating load of 100 percent and ambient

Table 2-1. Proposed Schedule of the Simple and Combined Cycle Operation for Orange Cogeneration Facility

Operating Mode	NO <sub>x</sub> Control Technology	NO <sub>x</sub> Emission Limit (ppmvd) <sup>a</sup>	Date of Operation	
			Start	End
Simple Cycle	Water injection	25	09/30/94	08/16/95 <sup>b</sup>
Combined Cycle <sup>c</sup>	Water injection	25	06/16/95 <sup>d</sup>	12/31/95
Combined Cycle	Dry low NO <sub>x</sub>	25	12/31/95	12/31/97
Combined Cycle	Dry low NO <sub>x</sub>	15	12/31/97	Future

<sup>a</sup> ppmvd corrected to 15 percent O<sub>2</sub>.

<sup>b</sup> End date could be 06/16/95 if additional CT, HRSGs, and steam turbine are installed.

<sup>c</sup> Water injection technology is planned for initial combined cycle operation. Dry low NO<sub>x</sub> technology could be available earlier than listed.

<sup>d</sup> Start date could be as late as 08/16/95.

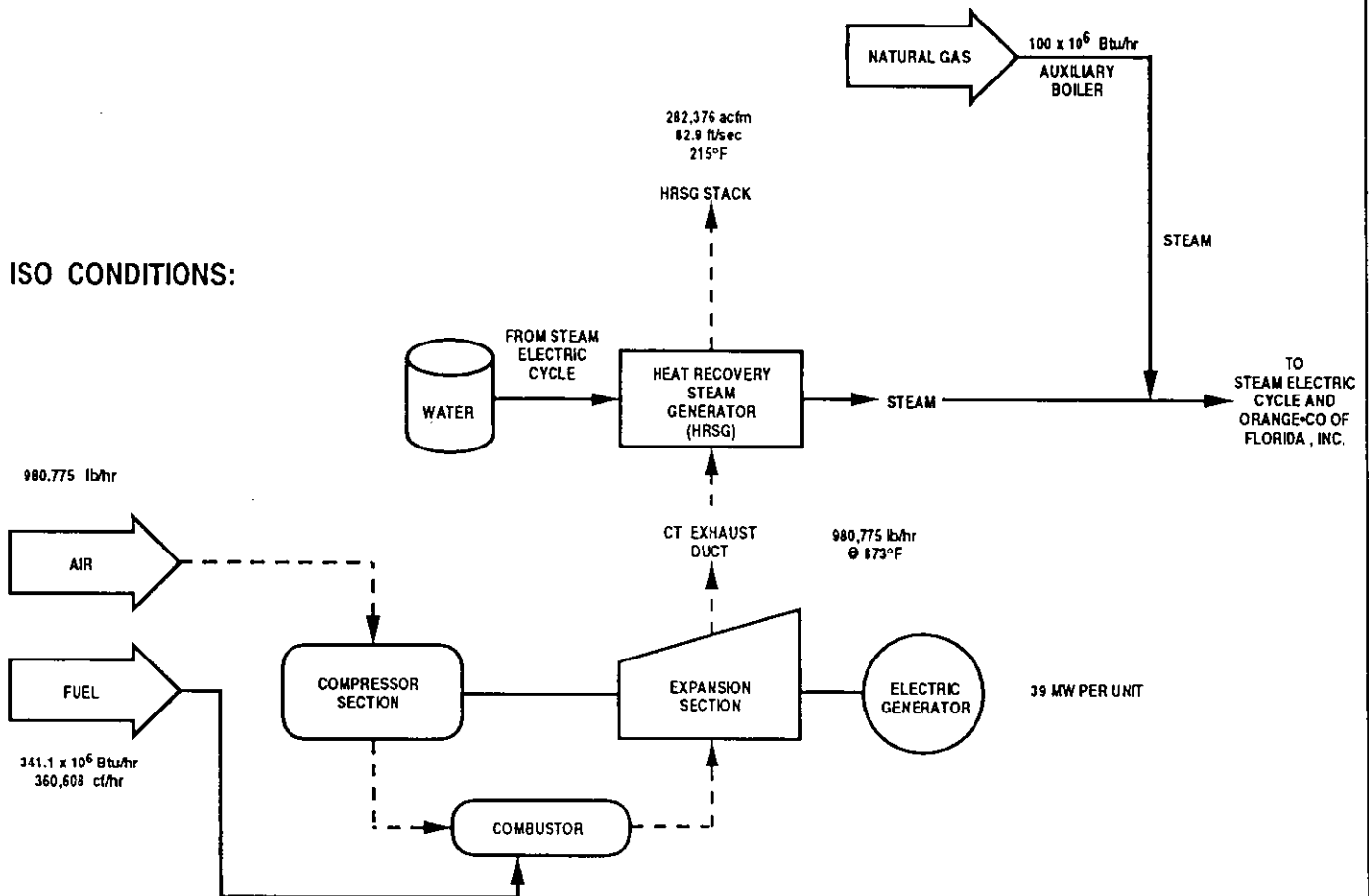
temperatures ranging from 20 to 100°F. The CT/HRSG units and the auxiliary boiler will be fired with natural gas only and are assumed to operate for 8,760 hours in a year.

Each CT will have a nominal electrical output of about 39 MW and a maximum heat input of about 360 MMBtu/hr (water injection) and 341 MMBtu/hr (dry low NO<sub>x</sub>) at 59 degrees Fahrenheit (°F) ambient conditions. The natural-gas-fired auxiliary boiler will have a maximum heat input of 100 MMBtu/hr. The steam from the HRSGs will power a steam turbine electrical generator with maximum output of about 25 MW. Low-pressure steam will be exported to Orange-Co of Florida, Inc. for process uses. Electrical power will be sold to the electric utility grid. A process flow diagram of the facility operating in combined cycle mode is presented in Figure 2-1.

Stack, operating, and emission data for each of the proposed combustion turbines are presented in Tables 2-2 through 2-4. Emission data for the auxiliary boiler are presented in Table 2-5. Detailed information on the combustion calculations for the fuel to be fired in the CT and auxiliary boiler is presented in Appendix A. A summary of total annual emissions from the CTs operation in simple and combined cycle modes and the auxiliary boiler is presented in Table 2-6. A plot plan of the facility is presented in Figure 2-2.



ISO CONDITIONS:



NOTE: 1. SEE TABLE A-9 FOR DESIGN INFORMATION AND STACK PARAMETERS.  
 2. FIGURE SHOWS FLOW DIAGRAM FOR ONE COMBUSTION TURBINE AND ONE HRSG.  
 3. PLANT WILL CONSIST OF TWO COMBUSTION TURBINES, EACH WITH A HRSG; ONE STEAM TURBINE GENERATOR, AND ONE AUXILIARY BOILER.

Figure 2-1 SIMPLIFIED FLOW DIAGRAM OF PROPOSED ORANGE COGENERATION POWER PLANT — DRY LOW NO<sub>x</sub> COMBUSTOR, COMBINED CYCLE



Table 2-2. Stack, Operating, and Emission Data for the Proposed Combustion Turbine with Water Injection--Simple Cycle Operation

Parameter	Operating and Emission Data <sup>a</sup> for Ambient Temperatures (°F) at				
	20°F	40°F	59°F	80°F	100°F
<u>Stack Data (ft)</u>					
Height	60	60	60	60	60
Diameter	9.0	9.0	9.0	9.0	9.0
<u>Operating Data</u>					
Temperature (°F)	754	804	830	842	859
Velocity (ft/sec)	142.9	149.7	145.4	132.2	119.6
<u>Maximum Hourly Emission Data (lb/hr) Per Unit<sup>b</sup></u>					
SO <sub>2</sub>	1.07	1.13	1.09	0.95	0.82
PM	5.0	5.0	5.0	5.0	5.0
NO <sub>x</sub> <sup>c</sup>	35.7	37.8	36.3	31.6	27.3
CO	28.5	28.4	26.8	24.1	21.3
VOC	4.07	4.05	3.83	3.44	3.04
Sulfuric Acid Mist	0.082	0.087	0.083	0.072	0.063
<u>Annual Potential Emission Data (TPY) Per Unit<sup>b</sup></u>					
SO <sub>2</sub>	NA	NA	4.76	NA	NA
PM	NA	NA	21.9	NA	NA
NO <sub>x</sub> <sup>c</sup>	NA	NA	159.1	NA	NA
CO	NA	NA	117.5	NA	NA
VOC	NA	NA	16.8	NA	NA
Sulfuric Acid Mist	NA	NA	0.36	NA	NA

<sup>a</sup> Refer to Appendix A for detailed information. Annual emission data are based on the turbine firing natural gas for 8,760 hours. Tables A-1 through A-4 provide information on the simple cycle operation with wet injection.

<sup>b</sup> Other regulated pollutants are assumed to have negligible emissions. These pollutants include lead, reduced sulfur compounds, hydrogen sulfide, fluorides, beryllium, mercury, arsenic, asbestos, vinyl chloride, and radionuclides.

<sup>c</sup> Based on 25 ppm, corrected to 15 percent O<sub>2</sub> and dry conditions by volume.

Table 2-3. Stack, Operating, and Emission Data for the Proposed Combustion Turbine with Water Injection--Combined Cycle Operation

Parameter	Operating and Emission Data <sup>a</sup> for Ambient Temperatures (°F) at				
	20°F	40°F	59°F	80°F	100°F
<u>Stack Data (ft)</u>					
Height	100	100	100	100	100
Diameter	8.5	8.5	8.5	8.5	8.5
<u>Operating Data</u>					
Temperature (°F)	215	215	215	215	215
Velocity (ft/sec)	89.1	89.6	85.3	76.8	68.6
<u>Maximum Hourly Emission Data (lb/hr)<sup>b</sup>/Per Unit</u>					
SO <sub>2</sub>	1.07	1.13	1.09	0.95	0.82
PM	5.0	5.0	5.0	5.0	5.0
NO <sub>x</sub> <sup>c</sup>	35.7	37.8	36.3	31.6	27.3
CO	28.5	28.4	26.8	24.1	21.3
VOC	4.07	4.05	3.83	3.44	3.04
Sulfuric Acid Mist	0.082	0.087	0.083	0.072	0.063
<u>Annual Potential Emission Data (TPY)<sup>b</sup>/Per Unit</u>					
SO <sub>2</sub>	NA	NA	4.76	NA	NA
PM	NA	NA	21.9	NA	NA
NO <sub>x</sub> <sup>c</sup>	NA	NA	159.1	NA	NA
CO	NA	NA	117.5	NA	NA
VOC	NA	NA	16.8	NA	NA
Sulfuric Acid Mist	NA	NA	0.36	NA	NA

<sup>a</sup> Refer to Appendix A for detailed information. Annual emission data are based on the turbine firing natural gas for 8,760 hours. Tables A-5 through A-8 provide information on combined cycle operation with wet injection.

<sup>b</sup> Other regulated pollutants are assumed to have negligible emissions. These pollutants include lead, reduced sulfur compounds, hydrogen sulfide, fluorides, beryllium, mercury, arsenic, asbestos, vinyl chloride, and radionuclides.

<sup>c</sup> Based on 25 ppm, corrected to 15 percent O<sub>2</sub> and dry conditions by volume.

Table 2-4. Stack, Operating, and Emission Data for the Proposed Combustion Turbine with Dry Low NO<sub>x</sub> Combustion Technology-- Combined Cycle Operation

Parameter	Operating and Emission Data <sup>a</sup> for Ambient Temperatures (°F) at				
	20°F	40°F	59°F	80°F	100°F
<u>Stack Data (ft)</u>					
Height	100	100	100	100	100
Diameter	8.5	8.5	8.5	8.5	8.5
<u>Operating Data</u>					
Temperature (°F)	215	215	215	215	215
Velocity (ft/sec)	86.9	86.6	82.9	75.4	67.6
<u>Maximum Hourly Emission Data (lb/hr) Per Unit<sup>b</sup></u>					
SO <sub>2</sub>	1.03	1.08	1.03	0.91	0.79
PM	5.0	5.0	5.0	5.0	5.0
NO <sub>x</sub> <sup>c</sup>	34.7	36.3	34.8	30.7	26.6
CO	28.6	28.4	27.0	24.3	21.5
VOC	4.09	4.05	3.86	3.47	3.06
Sulfuric Acid Mist	0.079	0.082	0.079	0.070	0.060
<u>Annual Potential Emission Data (TPY) Per Unit<sup>b</sup></u>					
SO <sub>2</sub>	NA	NA	4.51	NA	NA
PM	NA	NA	21.9	NA	NA
NO <sub>x</sub> <sup>c</sup>	NA	NA	152.3	NA	NA
CO	NA	NA	118.2	NA	NA
VOC	NA	NA	16.9	NA	NA
Sulfuric Acid Mist	NA	NA	0.35	NA	NA

<sup>a</sup> Refer to Appendix A for detailed information. Annual emission data are based on the turbine firing natural gas for 8,760 hours. Tables A-9 through A-12 provide information on combined cycle operation with dry low NO<sub>x</sub>.

<sup>b</sup> Other regulated pollutants are assumed to have negligible emissions. These pollutants include lead, reduced sulfur compounds, hydrogen sulfide, fluorides, beryllium, mercury, arsenic, asbestos, vinyl chloride, and radionuclides.

<sup>c</sup> Based on 25 ppm, corrected to 15 percent O<sub>2</sub> and dry conditions by volume.

Table 2-5. Stack, Operating, and Emission Data for the Proposed Natural-Gas-Fired Auxiliary Boiler

Parameter	Operating and Emission Data <sup>a</sup>
<u>Stack Data (ft)</u>	
Height	65
Diameter	3.67
<u>Operating Data</u>	
Temperature (°F)	305
Velocity (ft/sec)	46.9
<u>Maximum Hourly Emissions (lb/hr)<sup>b</sup>:</u>	
SO <sub>2</sub>	0.30
PM	1.00
NO <sub>x</sub>	13.0
CO	10.0
VOC	4.30
Sulfuric Acid Mist	0.0231
<u>Maximum Annual Emissions (TPY)<sup>b</sup>:</u>	
SO <sub>2</sub>	1.32
PM	4.38
NO <sub>x</sub>	56.9
CO	43.8
VOC	18.8
Sulfuric Acid Mist	0.101

Note: Neg. = negligible emissions for applicable pollutant.

<sup>a</sup> Based on the duct burner operating for 8,760 hours at 100 MMBtu per hour and the following emission factors:

PM = 0.01 lb/MMBtu; SO<sub>2</sub> = 1 grain/100 cf of natural gas;  
NO<sub>x</sub> = 0.13 lb/MMBtu; CO = 0.10 lb/MMBtu; VOC = 0.043 lb/MMBtu, and  
H<sub>2</sub>SO<sub>4</sub> = 5% of SO<sub>2</sub>

Tables A-13 through A-16 present emissions.

<sup>b</sup> Other regulated pollutants are assumed to have negligible or no emissions.

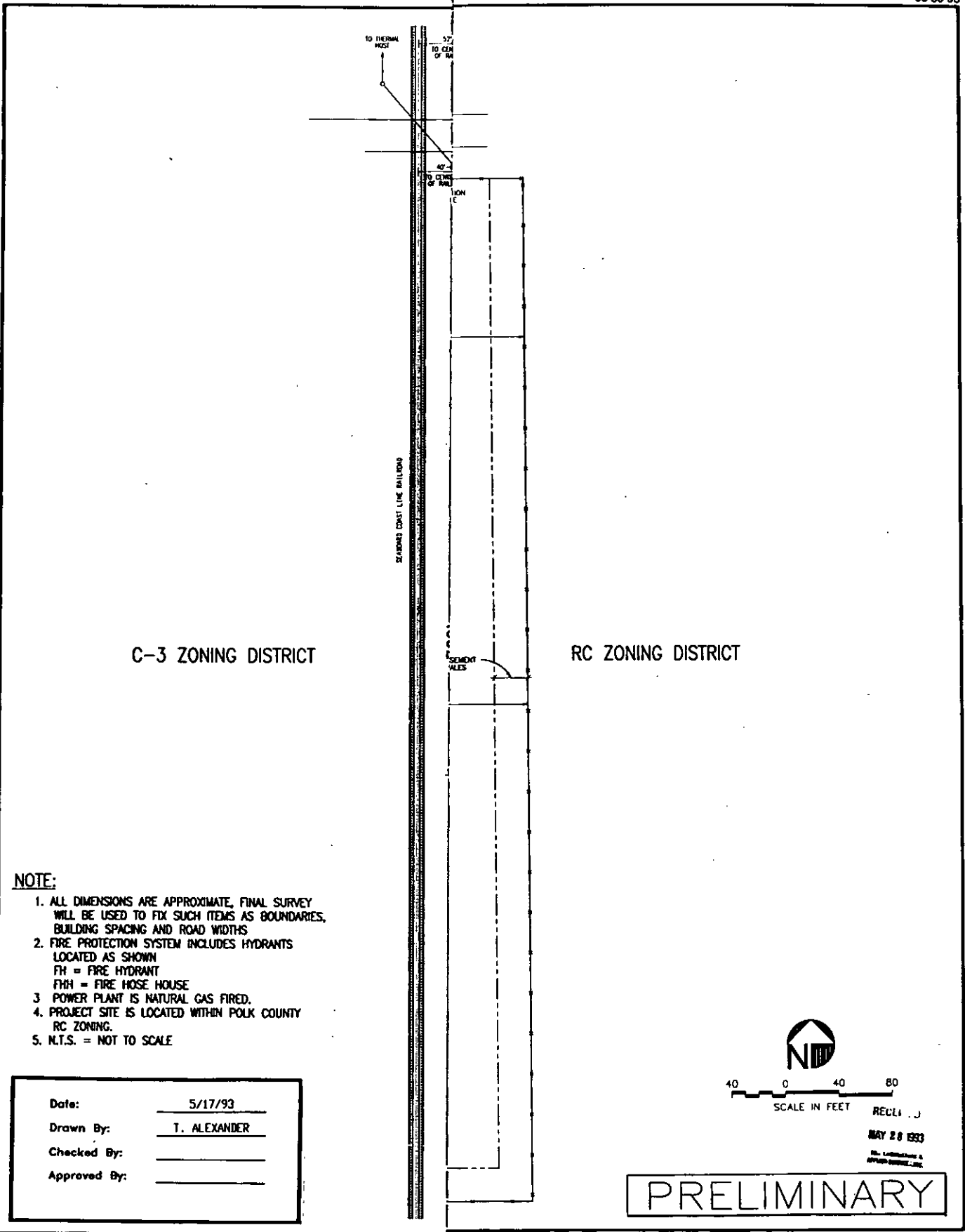
Table 2-6. Summary of the Annual Emissions for the Proposed Combustion Turbines Operating in Simple and Combined Cycle Modes and Auxiliary Boiler

Pollutant	Emissions (TPY) <sup>a</sup>							
	Simple Cycle		Combined Cycle-- Water Injection			Combined Cycle-- Dry Low NO <sub>x</sub>		
	CT	Total	CT	AB	Total	CT	AB	Total
SO <sub>2</sub>	4.76	4.76	9.52	1.32	10.8	9.03	1.32	10.3
PM	21.90	21.90	43.8	4.38	48.2	43.8	4.38	48.2
NO <sub>x</sub> <sup>b</sup>	159.1	159.1	318.2	56.9	375.1	304.6	56.9	361.5
CO	117.5	117.5	235.1	43.8	278.9	236.4	43.8	280.0
VOC	16.8	16.8	33.6	18.8	52.4	33.8	18.8	52.6
Sulfuric Acid Mist	0.36	0.36	0.73	0.101	0.83	0.69	0.101	0.79

Note: CT = combustion turbine.  
AB = auxiliary boiler.

Simple cycle operation includes one CT. Combined cycle operation includes two CTs and one AB. The CTs and AB are assumed to operate for 8,760 hours per year.

<sup>a</sup> Based on ambient temperature of 59°F.  
<sup>b</sup> Based on 25 ppm, corrected to 15 percent O<sub>2</sub> and dry conditions by volume (ppmvd). After December 31, 1997, NO<sub>x</sub> emissions will be limited to 15 ppmvd, corrected to 15 percent O<sub>2</sub>.



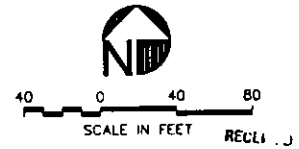
C-3 ZONING DISTRICT

RC ZONING DISTRICT

**NOTE:**

1. ALL DIMENSIONS ARE APPROXIMATE, FINAL SURVEY WILL BE USED TO FIX SUCH ITEMS AS BOUNDARIES, BUILDING SPACING AND ROAD WIDTHS
2. FIRE PROTECTION SYSTEM INCLUDES HYDRANTS LOCATED AS SHOWN  
FH = FIRE HYDRANT  
FHH = FIRE HOSE HOUSE
3. POWER PLANT IS NATURAL GAS FIRED.
4. PROJECT SITE IS LOCATED WITHIN POLK COUNTY RC ZONING.
5. N.T.S. = NOT TO SCALE

Date:	<u>5/17/93</u>
Drawn By:	<u>T. ALEXANDER</u>
Checked By:	_____
Approved By:	_____



PRELIMINARY

Figure 2-2 SITE LAYOUT



### 3.0 AIR QUALITY REVIEW REQUIREMENTS AND APPLICABILITY

The following discussion pertains to the federal and state air regulatory requirements and their applicability to the proposed project. These regulations must be satisfied before the proposed facility (combined cycle turbines and auxiliary boilers) can begin operation.

#### 3.1 NATIONAL AND STATE AAQS

The existing applicable national and Florida AAQS are presented in Table 3-1. Primary national AAQS were promulgated to protect the public health, and secondary national AAQS were promulgated to protect the public welfare from any known or anticipated adverse effects associated with the presence of pollutants in the ambient air. Areas of the country in violation of AAQS are designated as nonattainment areas, and new sources to be located in or near these areas may be subject to more stringent air permitting requirements.

#### 3.2 PSD REQUIREMENTS

##### 3.2.1 GENERAL REQUIREMENTS

Under federal and State of Florida PSD review requirements, all major new or modified sources of air pollutants regulated under the Clean Air Act (CAA) must be reviewed and a preconstruction permit issued. Florida's State Implementation Plan (SIP), which contains PSD regulations, has been approved by EPA, and therefore PSD approval authority has been granted to the Florida Department of Environmental Regulation (FDER).

A "major facility" is defined as any one of 28 named source categories that has the potential to emit 100 TPY or more, or any other stationary facility that has the potential to emit 250 TPY or more of any pollutant regulated under CAA. "Potential to emit" means the capability, at maximum design capacity, to emit a pollutant after the application of control equipment.



Table 3-1. National and State AAQS, Allowable PSD Increments, and Significant Impact Levels ( $\mu\text{g}/\text{m}^3$ )

Pollutant	Averaging Time	AAQS <sup>a</sup>			PSD Increments <sup>a</sup>		Significant Impact Levels <sup>b</sup>
		National		State of Florida	Class I	Class II	
		Primary Standard	Secondary Standard				
Particulate Matter (TSP)	Annual Geometric Mean	NA	NA	NA	5	19	1
	24-Hour Maximum	NA	NA	NA	10	37	5
Particulate Matter (PM10)	Annual Arithmetic Mean	50	50	50	4 <sup>c</sup>	17 <sup>c</sup>	1
	24-Hour Maximum	150	150	150	8 <sup>c</sup>	30 <sup>c</sup>	5
Sulfur Dioxide	Annual Arithmetic Mean	80	NA	60	2	20	1
	24-Hour Maximum	365	NA	260	5	91	5
	3-Hour Maximum	NA	1,300	1,300	25	512	25
Carbon Monoxide	8-Hour Maximum	10,000	10,000	10,000	NA	NA	500
	1-Hour Maximum	40,000	40,000	40,000	NA	NA	2,000
Nitrogen Dioxide	Annual Arithmetic Mean	100	100	100	2.5	25	1
Ozone	1-Hour Maximum <sup>d</sup>	235	235	235	NA	NA	NA
Lead	Calendar Quarter Arithmetic Mean	1.5	1.5	15	NA	NA	NA

<sup>a</sup>Short-term maximum concentrations are not to be exceeded more than once per year.

<sup>b</sup>Maximum concentrations are not to be exceeded.

<sup>c</sup>Proposed October 5, 1989.

<sup>d</sup>Achieved when the expected number of days per year with concentrations above the standard is fewer than 1.

Note: Particulate matter (TSP) = total suspended particulate matter.

Particulate matter (PM10) = particulate matter with aerodynamic diameter less than or equal to 10 micrometers.

NA = Not applicable, i.e., no standard exists.

Sources: Federal Register, Vol. 43, No. 118, June 19, 1978.

40 CFR 50.

40 CFR 52.21.

Chapter 17-2.400, F.A.C.

A "major modification" is defined under PSD regulations as a change at an existing major facility that increases emissions by greater than significant amounts. PSD significant emission rates are shown in Table 3-2.

PSD review is used to determine whether significant air quality deterioration will result from the new or modified facility. Federal PSD requirements are contained in 40 CFR 52.21, Prevention of Significant Deterioration of Air Quality. The State of Florida has adopted PSD regulations that are essentially identical to federal regulations [Chapter 17-2.510, Florida Administrative Code (F.A.C.)]. Major facilities and major modifications are required to undergo the following analysis related to PSD for each pollutant emitted in significant amounts:

1. Control technology review,
2. Source impact analysis,
3. Air quality analysis (monitoring),
4. Source information, and
5. Additional impact analyses.

In addition to these analyses, a new facility also must be reviewed with respect to Good Engineering Practice (GEP) stack height regulations. Discussions concerning each of these requirements are presented in the following sections.

### 3.2.2 INCREMENTS/CLASSIFICATIONS

In promulgating the 1977 CAA Amendments, Congress specified that certain increases above an air quality baseline concentration level of SO<sub>2</sub> and total suspended particulate matter [PM(TSP)] concentrations would constitute significant deterioration. The magnitude of the allowable increment depends on the classification of the area in which a new source (or modification) will be located or have an impact. Three classifications were designated, based on criteria established in the CAA Amendments. Initially, Congress promulgated areas as Class I (international parks,

Table 3-2. PSD Significant Emission Rates and *De Minimis* Monitoring Concentrations

Pollutant	Regulated Under	Significant Emission Rate (TPY)	<i>De Minimis</i> Monitoring Concentration <sup>a</sup> ( $\mu\text{g}/\text{m}^3$ )
Sulfur Dioxide	NAAQS, NSPS	40	13, 24-hour
Particulate Matter (TSP)	NAAQS, NSPS	25	10, 24-hour
Particulate Matter (PM10)	NAAQS	15	10, 24-hour
Nitrogen Oxides	NAAQS, NSPS	40	14, annual
Carbon Monoxide	NAAQS, NSPS	100	575, 8-hour
Volatile Organic Compounds (Ozone)	NAAQS, NSPS	40	100 TPY <sup>b</sup>
Lead	NAAQS	0.6	0.1, 3-month
Sulfuric Acid Mist	NSPS	7	NM
Total Fluorides	NSPS	3	0.25, 24-hour
Total Reduced Sulfur	NSPS	10	10, 1-hour
Reduced Sulfur Compounds	NSPS	10	10, 1-hour
Hydrogen Sulfide	NSPS	10	0.2, 1-hour
Asbestos	NESHAP	0.007	NM
Beryllium	NESHAP	0.0004	0.001, 24-hour
Mercury	NESHAP	0.1	0.25, 24-hour
Vinyl Chloride	NESHAP	1	15, 24-hour
Benzene	NESHAP	c	NM
Radionuclides	NESHAP	c	NM
Inorganic Arsenic	NESHAP	c	NM

<sup>a</sup> Short-term concentrations are not to be exceeded.

<sup>b</sup> No *de minimis* concentration; an increase in VOC emissions of 100 TPY or more will require monitoring analysis for ozone.

<sup>c</sup> Any emission rate of these pollutants.

Note: Ambient monitoring requirements for any pollutant may be exempted if the impact of the increase in emissions is below *de minimis* monitoring concentrations.

NAAQS = National Ambient Air Quality Standards.

NM = No ambient measurement method established; therefore, no *de minimis* concentration has been established.

NSPS = New Source Performance Standards.

NESHAP = National Emission Standards for Hazardous Air Pollutants.

$\mu\text{g}/\text{m}^3$  = micrograms per cubic meter.

Sources: 40 CFR 52.21.  
Chapter 17-2, F.A.C.

national wilderness areas, and memorial parks larger than 5,000 acres, and national parks larger than 6,000 acres) or as Class II (all areas not designated as Class I). No Class III areas, which would be allowed greater deterioration than Class II areas, were designated. EPA then promulgated as regulations the requirements for classifications and area designations.

On October 17, 1988, EPA promulgated regulations to prevent significant deterioration as a result of emissions of NO<sub>x</sub> and established PSD increments for NO<sub>2</sub> concentrations. The EPA class designations and allowable PSD increments are presented in Table 3-1. FDER has adopted the EPA class designations and allowable PSD increments for SO<sub>2</sub>, PM(TSP), and NO<sub>2</sub> increments.

The term "baseline concentration" evolves from federal and state PSD regulations and refers to a concentration level corresponding to a specified baseline date and certain additional baseline sources. By definition, in the PSD regulations as amended August 7, 1980, baseline concentration means the ambient concentration level that exists in the baseline area at the time of the applicable baseline date. A baseline concentration is determined for each pollutant for which a baseline date is established and includes:

1. The actual emissions representative of facilities in existence on the applicable baseline date; and
2. The allowable emissions of major stationary facilities that commenced construction before January 6, 1975, for SO<sub>2</sub> and PM(TSP) concentrations, or February 8, 1988, for NO<sub>2</sub> concentrations, but that were not in operation by the applicable baseline date.

The following emissions are not included in the baseline concentration and therefore affect PSD increment consumption:

1. Actual emissions from any major stationary facility on which construction commenced after January 6, 1975, for SO<sub>2</sub> and PM(TSP) concentrations, and after February 8, 1988, for NO<sub>2</sub> concentrations; and

2. Actual emission increases and decreases at any stationary facility occurring after the baseline date.

In reference to the baseline concentration, the term "baseline date" actually includes three different dates:

1. The major facility baseline date, which is January 6, 1975, in the cases of SO<sub>2</sub> and PM(TSP), and February 8, 1988, in the case of NO<sub>2</sub>.
2. The minor facility baseline date, which is the earliest date after the trigger date on which a major stationary facility or major modification subject to PSD regulations submits a complete PSD application.
3. The trigger date, which is August 7, 1977, for SO<sub>2</sub> and PM(TSP), and February 8, 1988, for NO<sub>2</sub>.

The minor source baseline date for SO<sub>2</sub> and PM(TSP) has been set as December 27, 1977, for the entire State of Florida (Chapter 17-2.450, F.A.C.).

### 3.2.3 CONTROL TECHNOLOGY REVIEW

The control technology review requirements of the federal and state PSD regulations require that all applicable federal and state emission-limiting standards be met, and that Best Available Control Technology (BACT) be applied to control emissions from the source [Chapter 17-2.500(5)(c), F.A.C.]. The BACT requirements are applicable to all regulated pollutants for which the increase in emissions from the facility or modification exceeds the significant emission rate (see Table 3-2).

BACT is defined in Chapter 17-2.100(25), F.A.C., as:

An emissions limitation, including a visible emission standard, based on the maximum degree of reduction of each pollutant emitted which the department, on a case by case basis, taking into account energy, environmental, and economic impacts, and other costs, determines is achievable through application of production processes and available methods, systems, and techniques (including fuel cleaning or treatment or innovative fuel combustion techniques) for control of such pollutant. If the Department determines that technological or economic limitations on the application of measurement methodology to a particular part of a source or facility would make the imposition of an emission standard infeasible, a design, equipment, work practice, operational standard or combination thereof, may be prescribed instead to satisfy the requirement for the application of BACT. Such standard shall, to the degree possible, set forth the emissions reductions achievable by implementation of such design, equipment, work practice, or operation.

BACT was promulgated within the framework of the PSD requirements in the 1977 amendments of the CAA [Public Law 95-95; Part C, Section 165(a)(4)]. The primary purpose of BACT is to optimize consumption of PSD air quality increments and thereby enlarge the potential for future economic growth without significantly degrading air quality (EPA, 1978; 1980). Guidelines for the evaluation of BACT can be found in EPA's Guidelines for Determining Best Available Control Technology (BACT), (EPA, 1978) and in the PSD Workshop Manual (EPA, 1980). These guidelines were promulgated by EPA to provide a consistent approach to BACT and to ensure that the impacts of alternative emission control systems are measured by the same set of parameters. In addition, through implementation of these guidelines, BACT in one area may not be identical to BACT in another area. According to EPA (1980), "BACT analyses for the same types of emissions unit and the same pollutants in different locations or situations may determine that different control strategies should be applied to the different sites, depending on site-specific factors. Therefore, BACT analyses must be conducted on a case-by-case basis."

The BACT requirements are intended to ensure that the control systems incorporated in the design of a proposed facility reflect the latest in control technologies used in a particular industry and take into consideration existing and future air quality in the vicinity of the proposed facility. BACT must, as a minimum, demonstrate compliance with New Source Performance Standards (NSPS) for a source (if applicable). An evaluation of the air pollution control techniques and systems, including a cost-benefit analysis of alternative control technologies capable of achieving a higher degree of emission reduction than the proposed control technology, is required. The cost-benefit analysis requires the documentation of the materials, energy, and economic penalties associated with the proposed and alternative control systems, as well as the environmental benefits derived from these systems. A decision on BACT is to be based on sound judgment, balancing environmental benefits with energy, economic, and other impacts (EPA, 1978).

Historically, a "bottom-up" approach consistent with the BACT Guidelines and PSD Workshop Manual has been used. With this approach, an initial control level, which is usually NSPS, is evaluated against successively more stringent controls until a BACT level is selected. However, EPA developed a concern that the bottom-up approach was not providing the level of BACT decisions originally intended. As a result, in December 1987, the EPA Assistant Administrator for Air and Radiation mandated changes in the implementation of the PSD program, including the adoption of a new "top-down" approach to BACT decisionmaking.

The top-down BACT approach essentially starts with the most stringent (or top) technology and emissions limit that have been applied elsewhere to the same or a similar source category. The applicant must next provide a basis for rejecting this technology in favor of the next most stringent technology or propose to use it. Rejection of control alternatives may be based on technical or economic infeasibility. Such decisions are made on the basis of physical differences (e.g., fuel type), locational differences (e.g., availability of water), or significant differences that may exist in the environmental, economic, or energy impacts. The differences between

the proposed facility and the facility on which the control technique was applied previously must be justified. Recently, EPA issued a draft guidance document on the top-down approach entitled Top-Down Best Available Control Technology Guidance Document (EPA, 1990).

#### 3.2.4 AIR QUALITY MONITORING REQUIREMENTS

In accordance with requirements of 40 CFR 52.21(m) and Chapter 17-2.500(f), F.A.C, any application for a PSD permit must contain an analysis of continuous ambient air quality data in the area affected by the proposed major stationary facility or major modification. For a new major facility, the affected pollutants are those that the facility potentially would emit in significant amounts. For a major modification, the pollutants are those for which the net emissions increase exceeds the significant emission rate (see Table 3-2).

Ambient air monitoring for a period of up to 1 year generally is appropriate to satisfy the PSD monitoring requirements. A minimum of 4 months of data is required. Existing data from the vicinity of the proposed source may be used if the data meet certain quality assurance requirements; otherwise, additional data may need to be gathered. Guidance in designing a PSD monitoring network is provided in EPA's Ambient Monitoring Guidelines for Prevention of Significant Deterioration (EPA, 1987a).

The regulations include an exemption that excludes or limits the pollutants for which an air quality analysis must be conducted. This exemption states that FDER may exempt a proposed major stationary facility or major modification from the monitoring requirements with respect to a particular pollutant if the emissions increase of the pollutant from the facility or modification would cause, in any area, air quality impacts less than the *de minimis* levels presented in Table 3-2 [Chapter 17-2.500(3)(e), F.A.C.].



### 3.2.5 SOURCE IMPACT ANALYSIS

A source impact analysis must be performed for a proposed major source subject to PSD review for each pollutant for which the increase in emissions exceeds the significant emission rate (Table 3-2). The PSD regulations specifically provide for the use of atmospheric dispersion models in performing impact analyses, estimating baseline and future air quality levels, and determining compliance with AAQS and allowable PSD increments. Designated EPA models normally must be used in performing the impact analysis. Specific applications for other than EPA-approved models require EPA's consultation and prior approval. Guidance for the use and application of dispersion models is presented in the EPA publication *Guideline on Air Quality Models (Revised)*. The source impact analysis for criteria pollutants to address compliance with AAQS and PSD Class II increments may be limited to the new or modified source if the net increase in impacts as a result of the new or modified source is below significance levels, as presented in Table 3-1.

EPA and the National Park Service (NPS) has recommended significant impact levels for PSD Class I areas. The levels are as follows:

Pollutant	Averaging Time	Maximum Significance Level ( $\mu\text{g}/\text{m}^3$ )
SO <sub>2</sub>	3-hour	1.23
	24-hour	0.275
	Annual	0.1
PM(TSP)	24-hour	1.35
	Annual	0.27
NO <sub>2</sub>	Annual	0.1

Although these levels were proposed for use in Virginia and may not be binding in other states, the proposed levels serve as a guideline in assessing a source's impact in a Class I area. EPA's Office of Air Quality Planning and Standards has initiated a motion that will lead to rulemaking

to address the general need for Class I significant impact levels. The action is part of EPA's efforts to incorporate new source review provisions of the 1990 Clean Air Act Amendments. Because the process of developing the regulations will be lengthy, EPA believes that immediate guidance concerning the significant impact levels is appropriate in order to assist states in implementing the PSD permit process.

Various lengths of record for meteorological data can be used for impact analysis. A 5-year period can be used with corresponding evaluation of highest, second-highest short-term concentrations for comparison to AAQS or PSD increments. The term "highest, second-highest" (HSH) refers to the highest of the second-highest concentrations at all receptors (i.e., the highest concentration at each receptor is discarded). The second-highest concentration is significant because short-term AAQS specify that the standard should not be exceeded at any location more than once a year. If less than 5 years of meteorological data are used in the modeling analysis, the highest concentration at each receptor normally must be used for comparison to air quality standards.

### 3.2.6 ADDITIONAL IMPACT ANALYSIS

In addition to air quality impact analyses, federal and State of Florida PSD regulations require analyses of the impairment to visibility and the impacts on soils and vegetation that would occur as a result of the proposed source [40 CFR 52.21; Chapter 17-2.500(5)(e), F.A.C.]. These analyses are to be conducted primarily for PSD Class I areas. Impacts as a result of general commercial, residential, industrial, and other growth associated with the source also must be addressed. These analyses are required for each pollutant emitted in significant amounts (Table 3-2).

### 3.2.7 GOOD ENGINEERING PRACTICE STACK HEIGHT

The 1977 CAA Amendments require that the degree of emission limitation required for control of any pollutant not be affected by a stack height that exceeds GEP or any other dispersion technique. On July 8, 1985, EPA promulgated final stack height regulations (EPA, 1985a). Identical

regulations have been adopted by FDER [Chapter 17-2.270, F.A.C.]. GEP stack height is defined as the highest of:

1. 65 meters (m); or
2. A height established by applying the formula:

$$H_g = H + 1.5L$$

where:  $H_g$  = GEP stack height,

$H$  = Height of the structure or nearby structure, and

$L$  = Lesser dimension (height or projected width) of nearby structure(s); or

3. A height demonstrated by a fluid model or field study.

"Nearby" is defined as a distance up to five times the lesser of the height or width dimensions of a structure or terrain feature, but not greater than 0.8 kilometer (km). Although GEP stack height regulations require that the stack height used in modeling for determining compliance with AAQS and PSD increments not exceed the GEP stack height, the actual stack height may be greater.

The stack height regulations also allow increased GEP stack height beyond that resulting from the above formula in cases where plume impaction occurs. Plume impaction is defined as concentrations measured or predicted to occur when the plume interacts with elevated terrain. Elevated terrain is defined as terrain that exceeds the height calculated by the GEP stack height formula.

### 3.3 NONATTAINMENT RULES

Based on the current nonattainment provisions (Chapter 17-2.510, F.A.C.), all major new facilities and modifications to existing major facilities located in a nonattainment area must undergo nonattainment review. A new major facility is required to undergo this review if the proposed pieces of equipment have the potential to emit 100 TPY or more of the nonattainment pollutant. A major modification at a major facility is required to undergo review if it results in a significant net emission increase of 40 TPY or more of the nonattainment pollutant or if the modification is major (i.e., 100 TPY or more).

For major facilities or major modifications that locate in an attainment or unclassifiable area, the nonattainment review procedures apply if the source or modification is located within the area of influence of a nonattainment area. The area of influence is defined as an area that is outside the boundary of a nonattainment area but within the locus of all points that are 50 km outside the boundary of the nonattainment area. Based on Chapter 17-2.510(2)(a)2.a, F.A.C., all VOC sources that are located within an area of influence are exempt from the provisions of new source review for nonattainment areas. Sources that emit other nonattainment pollutants and are located within the area of influence are subject to nonattainment review unless the maximum allowable emissions from the proposed source do not have a significant impact within the nonattainment area.

### 3.4 SOURCE APPLICABILITY

#### 3.4.1 AREA CLASSIFICATION

The project site is located in Polk County, which has been designated by EPA and FDER as an attainment area for all criteria pollutants. Polk County and surrounding counties are designated as PSD Class II areas for SO<sub>2</sub>, PM(TSP), and NO<sub>x</sub>. The site is located approximately 114 km from the closest part of the Chassahowitzka National Wilderness Area.

#### 3.4.2 PSD REVIEW

##### 3.4.2.1 Pollutant Applicability

The proposed project is considered to be a major facility because emissions of any regulated pollutant will exceed 250 TPY (refer to Table 2-2); therefore, PSD review is required for any pollutant for which the net increase in emissions exceeds the PSD significant emission rates presented in Table 3-2 (i.e., major modification). As shown, potential emissions from the proposed project will exceed the PSD significant emission rates for PM(TSP), PM(PM10), NO<sub>2</sub>, CO, and VOC. Therefore, the project is subject to PSD review for these pollutants.

#### 3.4.2.2 Ambient Monitoring

Based on the net increase in emissions from the proposed project, presented in Table 3-3, a PSD preconstruction ambient monitoring analysis is required for VOCs. However, if the net increase in impact of a pollutant is less than the *de minimis* monitoring concentration (or, for VOCs, *de minimis* emission rate of 100 TPY), then an exemption from the preconstruction ambient monitoring requirement is provided for in the FDER regulations [FDER Rule 17-2.500(3)(e)]. In addition, if an acceptable ambient monitoring method for the pollutant has not been established by EPA, monitoring is not required.

If preconstruction monitoring data are required to be submitted, data collected at or near the project site can be submitted, based on existing air quality data (e.g., FDER) or the collection of on-site data.

Maximum predicted impacts as a result of the net increase associated with the proposed project are presented in Table 3-4 for pollutants requiring PSD review. The methodology used to predict maximum impacts and the impact analysis results are presented in Sections 6.0 and 7.0. As shown in Table 3-4, the maximum net increase in impact is below the respective *de minimis* monitoring concentration for all pollutants.

#### 3.4.2.3 GEP Stack Height Impact Analysis

The GEP stack height regulations allow any stack to be at least 65 m high. The stacks for the proposed turbine in simple-cycle operation, HRSG, and auxiliary boiler will be 60 feet (ft) (18.3 m), 100 ft (30.5 m), and 65 ft (19.8 m), respectively. These stack heights do not exceed the GEP stack height. The potential for downwash of the units' emissions caused by nearby structures is discussed in Section 6.0, Air Quality Modeling Approach.

#### 3.4.3 NONATTAINMENT REVIEW

The project site is located in Polk County, which is classified as an attainment area for all criteria pollutants. The plant is also located

Table 3-3. Net Increase in Emissions Due To the Proposed Orange Cogeneration Facility  
Compared to the PSD Significant Emission Rates

Pollutant	Emissions (TPY)		
	Potential Emissions From Proposed Facility*	Significant Emission Rate	PSD Review
Sulfur Dioxide	10.8 (WI)	40	No
Particulate Matter (TSP)	48.2 (WI/DLN)	25	Yes
Particulate Matter (PM10)	48.2 (WI/DLN)	15	Yes
Nitrogen Dioxide	375.1 (WI)	40	Yes
Carbon Monoxide	280.0 (DLN)	100	Yes
Volatile Organic Compounds	52.6 (DLN)	40	Yes
Lead	NEG	0.6	No
Sulfuric Acid Mist	0.83 (WI)	7	No
Total Fluorides	NEG	3	No
Total Reduced Sulfur	NEG	10	No
Reduced Sulfur Compounds	NEG	10	No
Hydrogen Sulfide	NEG	10	No
Asbestos	NEG	0.007	No
Beryllium	NEG	0.0004	No
Mercury	NEG	0.1	No
Vinyl Chloride	NEG	1	No
Benzene	NEG	0	No
Radionuclides	NEG	0	No
Inorganic Arsenic	NEG	0	No

Note: NEG = Negligible.  
All calculations based on 59°F peak load condition.  
WI = water injection  
DLN = dry low NO<sub>x</sub>

\* Includes emissions due to two combined cycle CT units and an auxiliary boiler.

Table 3-4. Predicted Net Increase in Impacts Due To the Proposed Orange Cogeneration Facility Compared to PSD *De Minimis* Monitoring Concentrations

Pollutant	Concentration ( $\mu\text{g}/\text{m}^3$ )	
	Predicted Net Increase in Impacts <sup>a</sup>	<i>De Minimis</i> Monitoring Concentration
Particulate Matter (TSP)	0.10 <sup>3.47</sup>	10, 24-hour
Particulate Matter (PM10)	3.47	10, 24-hour
Nitrogen Dioxide	0.90	14, annual
Carbon Monoxide	34.8	575, 8-hour
Volatile Organic Compounds (VOCs)	52.6 TPY	100 TPY

Note: TPY = tons per year.

<sup>a</sup> See section 7.0 for air dispersion modeling results. PM/PM10 and NO<sub>2</sub> results are based on combined cycle operation with dry low NO<sub>x</sub> combustors at an ambient temperature of 100°F. CO results are based on combined cycle operation with dry low NO<sub>x</sub> combustors at ambient temperature of 40°F.

more than 50 km from any nonattainment area. Therefore, nonattainment requirements are not applicable.

#### 3.4.4 HAZARDOUS POLLUTANT REVIEW

The FDER has promulgated guidelines (FDER, 1992) to determine whether any emission of a hazardous or toxic pollutant can pose a possible health risk to the public. Maximum concentrations for all regulated pollutants for which an ambient standard does not exist and all nonregulated hazardous pollutants are to be compared to no-threat levels (NTL) for each applicable pollutant. If the maximum predicted concentration for any hazardous pollutant is less than the corresponding NTL for each applicable averaging time, that emission is considered not to pose a significant health risk. The NTLs for pollutants applicable to the proposed project are presented in Table 3-5. Emissions for these pollutants are presented in Appendix A.



Table 3-5. Summary of Florida No-Threat Levels for Toxic Air Pollutants  
Applicable to the Proposed Facility Analysis

Pollutant	No-Threat Level ( $\mu\text{g}/\text{m}^3$ )		
	8-Hour	24-Hour	Annual
Formaldehyde	4.5	1.08	0.077
Sulfuric Acid Mist	10	2.38	NE

Note: NE - none established.

#### 4.0 CONTROL TECHNOLOGY REVIEW

##### 4.1 APPLICABILITY

The control technology review requirements of the PSD regulations are applicable to emissions of PM<sub>10</sub>, NO<sub>x</sub>, CO, and VOC (see Section 3.0). This section presents the applicable NSPS and the proposed BACT for these pollutants. The approach to BACT analysis is based on the regulatory definitions of BACT, as well as EPA's current policy guidelines requiring the top-down approach.

##### 4.2 NEW SOURCE PERFORMANCE STANDARDS

The applicable NSPS for gas turbines are codified in 40 CFR 60, Subpart GG. These regulations apply to:

1. Electric utility stationary gas turbines with a heat input at peak load of greater than  $100 \times 10^6$  Btu/hr [40 CFR 60.332 (b)];
2. Stationary gas turbines with a heat input at peak load between 10 and  $100 \times 10^6$  Btu/hr [40 CFR 60.332 (c)]; or
3. Stationary gas turbines with a manufacturer's rate base load at ISO conditions of 30 MW or less [40 CFR 60.332 (d)].

The electric utility stationary gas turbine provisions apply to stationary gas turbines constructed for the purpose of supplying more than one-third of their potential electric output capacity for sale to any utility power distribution system [40 CFR 60.331 (q)]. The requirements for electric utility stationary gas turbines are applicable to the project and are the most stringent provision of the NSPS. These requirements are summarized in Table 4-1 and were considered in the BACT analysis.

As noted from Table 4-1, the NSPS NO<sub>x</sub> emission limit can be adjusted upward to allow for fuel-bound nitrogen (FBN). For a fuel-bound nitrogen concentration of 0.015 percent or less, no increase in the NSPS is provided; for a fuel-bound nitrogen concentration of 0.06 percent, the NSPS is increased by 0.0024 percent or 24 parts per million (ppm).

Table 4-1. Federal NSPS for Electric Utility Stationary Gas Turbines

Pollutant	Emission Limitation <sup>a</sup>
Nitrogen Oxides <sup>b</sup>	0.0075 percent by volume (75 ppm) at 15 percent O <sub>2</sub> on a dry basis adjusted for heat rate and fuel nitrogen

<sup>a</sup> Applicable to electric utility gas turbines with a heat input at peak load of greater than 100 x 10<sup>6</sup> Btu/hr.

<sup>b</sup> Standard is multiplied by 14.4/Y; where Y is the manufacturer's rated heat rate in kilojoules per watt at rated load or actual measured heat rate based on the lower heating value of fuel measured at actual peak load; Y cannot be greater than 14.4. Standard is adjusted upward (additive) by the percent of nitrogen in the fuel:

Fuel-bound nitrogen (percent by weight)	Allowed Increase NO <sub>x</sub> percent by volume
N ≤ 0.015.....	0
0.015 < N ≤ 0.1.....	0.04(N)
0.1 < N ≤ 0.25.....	0.004 + 0.0067(N - 0.1)
N > 0.25.....	0.005

where:

N = the nitrogen content of the fuel (percent by weight).

Source: 40 CFR 60 Subpart GG.

For the proposed CTs, the NSPS emission limit would be 112.4 ppm (wet injection) and 115.9 ppm (dry low NO<sub>x</sub>) on gas (corrected to 15 percent oxygen at a fuel-bound nitrogen content of 0.015 percent).

The applicable NSPS for the auxiliary boiler will be 40 CFR 60, Subpart Dc. The applicable requirements are presented in Table 4-2.

#### 4.3 BEST AVAILABLE CONTROL TECHNOLOGY - COMBUSTION TURBINE

##### 4.3.1 NITROGEN OXIDES

###### 4.3.1.1 Identification of NO<sub>x</sub> Control Technologies

NO<sub>x</sub> emissions from combustion of fossil fuels consist of thermal NO<sub>x</sub> and fuel-bound NO<sub>x</sub>. Thermal NO<sub>x</sub> is formed from the reaction of oxygen and nitrogen in the combustion air at combustion temperatures. Formation of thermal NO<sub>x</sub> depends on the flame temperature, residence time, combustion pressure, and air-to-fuel ratios in the primary combustion zone. The design and operation of the combustion chamber dictates these conditions. Fuel-bound NO<sub>x</sub> is created by the oxidation of volatilized nitrogen in the fuel. Nitrogen content in the fuel is the primary factor in its formation.

Table 4-3 presents a listing of the lowest achievable emission rates/best available control technology (LAER/BACT) decisions made by state environmental agencies and EPA regional offices for gas turbines. This table was developed from the information contained in the LAER/BACT clearinghouse documents (EPA, 1985b, 1986, 1987c, 1988c, 1989) and by contacting state agencies, such as the California Air Control Board, the South Coast Air Quality Management District, the New Jersey Department of Environmental Protection, and the Rhode Island Department of Environmental Management.

The most stringent NO<sub>x</sub> controls for CTs established as LAER/BACT by state agencies are selective catalytic reduction (SCR) with wet injection and wet injection alone. When SCR has been employed, wet injection is used initially to reduce NO<sub>x</sub> emissions. SCR has been installed or permitted in

Table 4-2. Summary of NSPS For Small Industrial-Commercial-Institutional Steam Generating Units

Unit Size (heat input)	Annual Capacity Fuel	Factor	Emission Standard
<b><u>PARTICULATE MATTER</u></b>			
30-100 MMBtu/hr	Coal; Coal w/other fuels	>90% on coal	0.05 lb/MMBtu
		<90% on coal	0.10 lb/MMBtu
	Wood; Wood w/other fuels (except coal)	>30% on wood <30% on wood	0.10 lb/MMBtu 0.30 lb/MMBtu
	Oil	No limitation	No emission limit
<b><u>OPACITY</u></b>			
30-100 MMBtu/hr	All fuels	No limitation	20% opacity
<b><u>SULFUR DIOXIDE</u></b>			
>75 MMBtu/hr	Coal	>55% on coal	1.2 lb/MMBtu; 90% reduction
	Coal	<55% on coal	1.2 lb/MMBtu
	Coal w/emerging SO <sub>2</sub> control technology	>55% on coal	0.6 lb/MMBtu; 50% reduction
	Coal in duct burner of combined cycle system	No limitation	1.2 lb/MMBtu
	Oil	No limitation	0.5 lb/MMBtu or 0.5% S fuel
	Coal refuse in fluidized bed combustor	No limitation	1.2 lb/MMBtu; 80% reduction
30-75 MMBtu/hr	Coal	No limitation	1.2 lb/MMBtu
	Coal w/emerging SO <sub>2</sub> control technology	No limitation	0.6 lb/MMBtu
	Coal in duct burner of combined cycle system	No limitation	0.6 lb/MMBtu
	Oil	No limitation	0.5 lb/MMBtu or 0.5% S fuel
	Coal refuse in fluidized bed combustor	No limitation	1.2 lb/MMBtu

Table 4-3. Summary of BACT Determinations for NO<sub>x</sub> from Gas-Fired Turbines (Page 1 of 3)

Company Name	State	Date of Permit	Unit/Process Description	Capacity (Size)	(lb/MMBtu)	NO <sub>x</sub> Emission Limit (lb/hr) (TPY)	Limit (ppmvd basis)	Control Method	Eff. (%)
Tiger Bay Cogen	FL	May-93	GE FA	206 MW	--	97.2 425.7	15 @ 15% O <sub>2</sub>	Dry low NO <sub>x</sub> burners	--
Central Florida Cogen	FL	Nov-92	GE EA	126 MW	--	87.8 384.5	25 @ 15% O <sub>2</sub>	Low NO <sub>x</sub> burners and water injection	--
University of Florida Cogen	FL	Aug-92	GE LM6000	43 MW	--	35 142.7	25 @ 15% O <sub>2</sub>	--	--
Bermuda Hundred Energy	VA	Mar-92	Gas Turbine	1175 MMBtu/hr	--	-- --	9 ppm @ 15% O <sub>2</sub>	SCR/Steam Injection	--
Bermuda Hundred Energy	VA	Mar-92	Gas Turbine	1117 MMBtu/hr	--	-- --	15 ppm @ 15% O <sub>2</sub>	SCR/Steam Injection	--
Southern California Gas	CA	Oct-91	GT Solar Model H	5500 HP	--	-- --	8 ppm @ 15% O <sub>2</sub>	High Temp SCR	--
Southern California Gas	CA	Oct-91	GT Solar Model H	47.64 MMBtu/hr	--	1.92 --	--	SCR	--
El Paso Natural Gas	AZ	Oct-91	GT Solar Centaur H	5500 HP	--	-- --	42 ppm @ 15% O <sub>2</sub>	Dry Low NO <sub>x</sub> Combustor	--
El Paso Natural Gas	AZ	Oct-91	GT Solar Centaur H	5500 HP	--	-- --	85.1 ppm @ 15% O <sub>2</sub>	Lean Fuel Mix	--
El Paso Natural Gas	AZ	Oct-91	GT Solar Centaur H	5500 HP	--	-- --	84.9 ppm @ 15% O <sub>2</sub>	Lean Burn	--
El Paso Natural Gas	AZ	Oct-91	GE Gas Turbine	12000 HP	--	-- --	42 ppm @ 15% O <sub>2</sub>	Dry Low NO <sub>x</sub> Combustor	--
El Paso Natural Gas	AZ	Oct-91	GE Gas Turbine	12000 HP	--	-- --	225 ppm @ 15% O <sub>2</sub>	Lean Burn	--
Lake Cogen	FL	Nov-91	Combined Cycle	120 MW	--	-- --	25 @ 15% O <sub>2</sub>	Steam Injection	--
Pasco Cogen	FL	Nov-91	Combined Cycle	120 MW	--	-- --	25 @ 15% O <sub>2</sub>	Steam Injection	--
Florida Power Corporation	FL	Sep-91	Simple Cycle	552 MW	--	-- --	42 @ 15% O <sub>2</sub>	Dry Low NO <sub>x</sub> Combustor	--
Enron Louisiana Energy Co	LA	Aug-91	Gas Turbines (2)	78.2 MMBtu/hr	--	6.3 --	40 ppmv @ 15% O <sub>2</sub>	Water Inject 0.67 lb/lb	71.00
City of Lakeland	FL	Jul-91	Combined Cycle	120 MW	--	-- --	25 @ 15% O <sub>2</sub>	Dry Low NO <sub>x</sub> Combustor	--
Sumas Energy, Inc.	WA	Jun-91	Gas Turbine	80 MW	--	-- --	6 @ 15% O <sub>2</sub>	SCR	90.00
Florida P&L Co. (Martin)	FL	Jun-91	Combined Cycle	860 MW	--	-- --	25 @ 15% O <sub>2</sub>	Dry Low NO <sub>x</sub> Combustor	--
Commonwealth Atlantic LTD Partn.	VA	Mar-91	Gas Turbine	1533 MMBtu/hr	--	139 --	25	H <sub>2</sub> O Injection & Low NO <sub>x</sub> Comb.	--
Commonwealth Atlantic LTD Partn.	VA	Mar-91	Gas Turbine	1400 MMBtu/hr	--	-- 1032	42	Water Injection	--
Florida P&L Co. (Ft. Lauderdale)	FL	Mar-91	Combined Cycle	860 MW	--	-- --	42 @ 15% O <sub>2</sub>	Steam Injection	--
Hardes Power Station	FL	Dec-90	Combined Cycle	660 MW	--	-- --	42 @ 15% O <sub>2</sub>	Wet Injection	--
Salinas River Cogen	CA	Nov-90	Gas Turbine	43.2 MW	--	10 --	6 @ 15% O <sub>2</sub>	Dry Low NO <sub>x</sub> Comb. & SCR	--
Sargent Canyon Cogen Co	CA	Nov-90	Gas Turbine	42.5 MW	--	10 --	6 @ 15% O <sub>2</sub>	Dry Low NO <sub>x</sub> Comb. & SCR	--
March Point Cogen	WA	Oct-90	Turbine	80 MW	--	-- --	25 @ 15% O <sub>2</sub>	Massive Steam Injection	80.00
Las Vegas Cogen	NV	Oct-90	Turbine, Peaking	397 MMBtu/hr	--	-- --	10 ppm	Water Injection & SCR	--
Delmarva Power Corporation	DE	Sep-90	Combined Cycle	450 MW	0.10	-- --	25 @ 15% O <sub>2</sub>	Dry Low NO <sub>x</sub> Combustor	--
Doswell Limited Partnership	VA	May-90	Turbine	1,261 MMBtu/hr	--	-- --	9	Dry Comb. to 25 ppm, SCR to 9 ppm	--
Fulton Cogeneration Assoc.	NY	Jan-90	GE LM5000	500 MMBtu/hr	--	-- --	36	--	--
O'Brian California Cogen II	CA	Jan-90	Gas Turbine	49.50 MW	--	114.6 --	--	--	--
Arrowhead Cogeneration	VT	Dec-89	Gas Turbine	282.0 MMBtu/hr	--	-- --	9 @ 15% O <sub>2</sub> , 1H Avg	Water Injection & SCR	80.00
Richmond Power Enterprise Partn.	VA	Dec-89	Gas Turbine	1,163.5 MMBtu/hr	--	-- --	8.2 @ 15% O <sub>2</sub>	Steam Inj. & SCR	--
JMC Selkirk, Inc.	NY	Nov-89	GE Frame 7	80 MW	--	-- --	25 ppm	Steam Injection	--
Badger Creek Limited	CA	Oct-89	GT-Cogen	457.8 MMBtu/hr	0.0135	-- --	--	Steam Injection & SCR	--
Capitol District NRG Ctr	CT	Oct-89	Gas Turbine	738.8 MMBtu/hr	--	-- --	42 @ 15% O <sub>2</sub>	Steam Injection	--
City of Anaheim GT Proj.	CA	Sep-89	Gas Turbine	442 MMBtu/hr	--	3.75 --	--	Steam Injection & SCR	69.60

Table 4-3. Summary of BACT Determinations for NO<sub>x</sub> from Gas-Fired Turbines (Page 2 of 3)

Company Name	State	Date of Permit	Unit/Process Description	Capacity (Size)	NO <sub>x</sub> Emission Limit			Control Method	Eff. (X)
					(lb/MMBtu)	(lb/hr)	(TPY) (ppmvd basis)		
Panda-Rosemary Corp.	NC	Sep-89	GE Frame 6	499 MMBtu/hr	0.17	83	--	Water Injection	--
Kamine Syracuse Cogen	NY	Sep-89	Turbine	79 MW	--	--	--	Water Injection	--
Cimarron Chemical Co.	CO	Aug-89	Turbines (2)	271.0 MMBtu/hr	--	--	--	65 ppmv @ 15% O <sub>2</sub>	--
Tropicana Products, Inc.	FL	May-89	Gas Turbine	45.40 MW	--	--	--	42 @ 15% O <sub>2</sub>	--
Empire Energy - Niagara Cogen	NY	May-89	GE Frame 6 (3)	1,248 MMBtu/hr	--	--	--	42 ppm	--
Megan-Racine Assoc.	NY	Mar-89	GE LM 5000	430 MMBtu/hr	--	--	--	42 ppm	--
Potomac Electric Power Company	MD	Mar-89	Combined Cycle	860 MW	--	--	--	42 @ 15% O <sub>2</sub>	--
Indac/Oswego Hill Cogen	NY	Feb-89	GE Frame 6	40 MW	--	--	--	42 @ 15% O <sub>2</sub>	--
Pawtucket Power	RI	Jan-89	Turbine	58 MW	--	--	--	9 @ 15% O <sub>2</sub>	--
L&J Energy System Cogen	NY	Jan-89	GE LM 5000	40 MW	--	--	--	42 ppm	--
Mojave Cogen	CA	Jan-89	Turbine	490 MMBtu/hr	0.031	--	--	--	--
Ocean State Power	RI	Jan-89	Combine Cycle	500 MW	--	--	--	9 @ 15% O <sub>2</sub>	--
Mojave Cogen	CA	Dec-88	Turbine	45 MW	--	--	--	10 ppm	--
Champion International	AL	Nov-88	Gas Turbine	35 MW	--	--	--	42 @ 15% O <sub>2</sub>	--
Indeck-Yerks Energy Services	NY	Nov-88	GE Frame 6	40 MW	--	--	--	42 @ 15% O <sub>2</sub>	70.00
Long Island Lighting Co	NY	Nov-88	Peaking Units (3)	75 MW	--	--	--	55 ppm	--
Amtrak	PA	Oct-88	Turbine (2)	20 MW	--	--	--	42 @ 15% O <sub>2</sub>	--
Mobile Oil	CA	Sep-88	Turbine (2)	81.40 MMBtu/hr	0.047	3.78	--	Water Inj. & SCR	--
Kamine South Glens Falls	NY	Sep-88	GE Frame 6	40 MW	--	--	--	42 ppm	--
Orlando Utilities	FL	Sep-88	Gas Turbine (2)	35 MW	--	--	--	42 @ 15% O <sub>2</sub>	--
Delmarva Power Corporation	DE	Aug-88	Turbine (2)	200 MW	--	--	--	42 ppm	--
O'Brien Cogen	CT	Aug-88	Gas Turbine (2)	499.9 MMBtu/hr	--	--	--	39 @ 15% O <sub>2</sub>	--
Kamine Carthage	NY	Jul-88	GE Frame 6	40 MW	--	--	--	42 ppm	--
ADA Cogeneration	MI	Jun-88	Turbine	245.0 MMBtu/hr	--	--	--	42 @ 15% O <sub>2</sub> , 1H Avg	--
CCF-1 Jefferson Station	CT	May-88	Gas Turbines (2)	110 MMBtu/hr	--	--	--	36 @ 15% O <sub>2</sub>	59.00
Merck Sharp & Pohme	PA	May-88	Turbine	310 MMBtu/hr	--	--	--	42 @ 15% O <sub>2</sub>	--
Virginia Power	VA	Apr-88	GE Turbine	1,875 MMBtu/hr	--	490	--	42 @ 15% O <sub>2</sub>	--
TBG/Grumman	NY	Mar-88	Gas Turbine	16 MW	0.2	--	--	75 ppm	--
Combined Energy Resources	CA	Feb-88	Gas Turbine	25.94 MW	--	199.0	--	H <sub>2</sub> O Inj. & Combustion Controls	--
Texas Gas Transmission Corp.	KY	Feb-88	Gas Turbine	14300 HP	--	--	--	H <sub>2</sub> O Injection & SCR	81.00
Midland Cogeneration Venture	MI	Feb-88	Turbines (12)	984.2 MMBtu/hr	--	--	--	NO <sub>x</sub> 0.015 X by Volume	--
Midway-Sunset Cogen	CA	Jan-88	GE Frame 7 (3)	75 MW	--	85	--	42 @ 15% O <sub>2</sub>	--
Downtown Cogeneration Assoc.	LA	Aug-87	Gas Turbine	71.9 MMBtu/hr	--	--	--	Water Inj. & Quiet Combustion	--
BAF Energy	CA	Jul-87	Turbine, Generator	887.2 MMBtu/hr	--	30.1	--	42 @ 15% O <sub>2</sub>	--
AES Placerita, Inc.	CA	Jul-87	Turbine	530 MMBtu/hr	--	14.2	--	9 ppm @ 15% O <sub>2</sub>	80.00
AES Placerita, Inc.	CA	Jul-87	Gas Turbine	530 MMBtu/hr	--	12.0	--	St./F Ratio 2.2:1 & SCR	--
Simpson Paper Co.	CA	Jun-87	Gas Turbine	49.50 MW	--	9.71	--	9 @ 15% O <sub>2</sub>	--
								6 @ 15% O <sub>2</sub>	--
								Steam Injection & SCR	--

Table 4-3. Summary of BACT Determinations for NO<sub>x</sub> from Gas-Fired Turbines (Page 3 of 3)

Company Name	State	Date of Permit	Unit/Process Description	Capacity (Size)	NOx Emission Limit			Control Method	Eff. (X)	
					(lb/MMBtu)	(lb/hr)	(TPY) (ppmvd basis)			
Power Development Co.	CA	Jun-87	Gas Turbine	49 MMBtu/hr	--	1.5	--	9 @ 15% O <sub>2</sub>	H <sub>2</sub> O Injection & SCR	--
San Joaquin Cogen Limited	CA	Jun-87	Gas Turbine	48.6 MW	--	10.4	--	6 @ 15% O <sub>2</sub>	H <sub>2</sub> O Injection & SCR	76.00
Cogen Technologies	NJ	Jun-87	GE Frame 6 (3)	40 MW	--	--	--	9.6 @ 15% O <sub>2</sub>	H <sub>2</sub> O Injection & SCR	95.00
Trunkline LNG	LA	May-87	Gas Turbine	147,102 SCF/hr	--	59	--	--	--	--
Pacific Gas Transmission	OR	May-87	Gas Turbine	14,000 HP	--	30.3	--	154	Combustion Control	--
Anheuser-Busch	FL	Apr-87	Gas Turbine	95.7 MMBtu/hr	0.10	--	--	--	--	--
Alaska Elect. Gen. & Trans.	AK	Mar-87	Gas Turbine	80 MW	--	--	--	75 @ 15% O <sub>2</sub>	H <sub>2</sub> O Injection	--
Sycamore Cogen	CA	Mar-87	Gas Turbine	75 MW	--	--	--	--	--	--
U.S. Borax & Chemical Corp.	CA	Feb-87	Gas Turbine	45 MW	--	40	--	25 ppm @ 15% O <sub>2</sub>	Proper Combust. Techniques	--
Sierra LTD.	CA	Feb-87	GE Gas Turbine	11.34 MMCF/D	0.016	4.04	--	--	Steam Injection & SCR	95.86
Midway-Sunset Project	CA	Jan-87	Gas Turbines (3)	973 MMBtu/hr	--	113.4	--	16.31 ppmvd	H <sub>2</sub> O Injection	73.00
City of Santa Clara	CA	Jan-87	Gas Turbine	--	--	--	--	42 @ 15% O <sub>2</sub>	Water Injection	--
O'Brien NRG Systems/Merchants Ref	CA	Dec-86	Gas Turbine	359.5 MMBtu/hr	--	30.3	--	15 @ 15% O <sub>2</sub>	Water Injection & SCR	--
California Dept. of Corr.	CA	Dec-86	Gas Turbine	5.1 MW	--	--	--	38 @ 15% O <sub>2</sub>	1:1 H <sub>2</sub> O Injection	--
Double 'C' Limited	CA	Nov-86	Gas Turbine	25 MW	--	8.08	--	--	H <sub>2</sub> O Inj. & Selected Catalytic Red.	--
Kern Front Limited	CA	Nov-86	Gas Turbine (2)	50 MW	--	8.08	--	4.5 @ 15% O <sub>2</sub>	Water Injection & SCR	95.80
PG&E, Station T	CA	Aug-86	GE LM5000	396 MMBtu/hr	--	63	--	25 ppm @ 15% O <sub>2</sub>	Steam Injection @ St/F Ratio of 1.7/1	75.00
Wichita Falls E. I., I.	TX	Jun-86	Gas Turbine	20 MW	--	--	684	--	Steam Injection	--
Formosa Plastic Corp.	TX	May-86	GE MS 6001	38.4 MW	--	--	640	--	Steam Injection	--
Kern Energy Corp.	CA	Apr-86	Gas Turbine	8.8 MMCF/D	0.023	8.29	--	--	Steam Inj., Low NO <sub>x</sub> Config. & SCR	87.00
Monarch Cogen	CA	Apr-86	Combined Cycle	92.20 MMBtu/hr	--	8.02	--	22 @ 15% O <sub>2</sub>	SCR	--
Moran Power, Inc.	CA	Apr-86	Gas Turbine	8.0 MMCF/D	0.02	8.29	--	--	Steam Inj., Low NO <sub>x</sub> Config. & SCR	87.00
Southeast Energy, Inc.	CA	Apr-86	Gas Turbine	8.0 MMCF/D	0.023	8.29	--	--	Steam Inj., Low NO <sub>x</sub> Config. & SCR	87.00
Western Power System, Inc	CA	Mar-86	GE Gas Turbine	26.5 MW	--	--	--	9 @ 15% O <sub>2</sub>	H <sub>2</sub> O Injection & SCR	80.00
AES Placerita, Inc.	CA	Mar-86	Turbine	519 MMBtu/hr	--	26.2	--	7 @ 15% O <sub>2</sub>	H <sub>2</sub> O Injection & SCR	--
OLS Energy	CA	Jan-86	GE Gas Turbine	256 MMBtu/hr	--	--	--	9 @ 15% O <sub>2</sub>	H <sub>2</sub> O Injection & Scrubber	80.00
Union Cogeneration	CA	Jan-86	Gas Turbine	16 MW	--	--	--	25 @ 15% O <sub>2</sub>	H <sub>2</sub> O Injection & Scrubber	--



about 132 projects. The majority of these projects (more than 90 percent) are cogeneration facilities with capacities of 50 MW or less. About 83 percent (i.e., 109) of the projects have been in California. Of these 109 projects that have either installed SCR or have been permitted with SCR, 43 percent have been in the Southern California NO<sub>2</sub> nonattainment area where SCR was required not as BACT but as LAER, a more stringent requirement. LAER is distinctly different from BACT in that there is no consideration of economic, energy, or environmental impacts; if a control technology has previously been installed, it must be required as LAER.

LAER is defined as follows:

Lowest achievable emission rate means, for any source, the more stringent rate of emissions based on the following: (i) The most stringent emissions limitation which is contained in the implementation plan of any State of such class or category of stationary source, unless the owner or operator of the proposed stationary source demonstrates that such limitations are not achievable; or (ii) The most stringent emissions limitation which is achieved in practice by such class or category of stationary source. This limitation, when applied to a modification, means the lowest achievable emissions rate for the new or modified emissions units within the stationary source. In no event shall the application of this term permit a proposed new modified stationary source to emit any pollutant in excess of the amount allowable under applicable new source standards of performance (40 CFR 51, Appendix S.II, A.18).

As noted previously, there are distinct regulatory and policy differences between LAER and BACT.

All the projects in California have natural gas as the primary fuel, and only 15 of the SCR applications in California have distillate fuel as backup.

The remaining projects with SCR (i.e., 23 projects) are located in the eastern United States. These projects are located in Vermont, Massachusetts, Connecticut, New Jersey, New York, Rhode Island, and Virginia. A majority of these projects are cogenerators or independent power producers. The size of these projects ranges from 22 MW to 450 MW, with 87 percent less than 100 MW in size. While almost all of the

facilities have distillate oil as backup fuel, distillate oil generally is restricted by permit to 1,000 hours or less per CT.

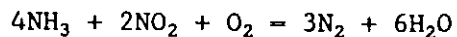
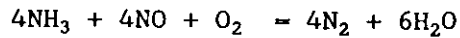
Reported and permitted NO<sub>x</sub> removal efficiencies of SCR range from 40 to 80 percent. The most stringent emission limiting standards associated with SCR are approximately 9 ppm for natural gas firing. However, two facilities have reported emission limits of about 4.5 ppm. These emission limits were clearly determined to be LAER on CTs using water injection with uncontrolled NO<sub>x</sub> levels below 42 ppm. SCR has not been installed or permitted on simple cycle CTs.

Wet injection has been the primary method of reducing NO<sub>x</sub> emissions from CTs. This method of control was first mandated by the NSPS to reduce NO<sub>x</sub> levels to 75 parts per million by volume, dry (ppmvd) (corrected to 15 percent O<sub>2</sub> and heat rate). Development of improved wet injection combustors reduced NO<sub>x</sub> concentrations to 25 ppmvd (corrected to 15 percent O<sub>2</sub>) when burning natural gas. More recently, CT manufacturers have developed dry low-NO<sub>x</sub> combustors that can initially reduce NO<sub>x</sub> concentrations to 25 ppmvd (corrected to 15 percent O<sub>2</sub>) when firing natural gas; retrofitting with improved combustors will achieve 15 ppmvd.

In Florida, a majority of the most recent PSD permits and BACT determinations for gas turbines have required either wet injection or dry low-NO<sub>x</sub> technology for NO<sub>x</sub> control. The emission limits included in these latest permits and BACT determinations are 25/15 ppmvd corrected to 15 percent O<sub>2</sub> for natural-gas firing using combustion technology. These permits require that sources meet 15 ppmvd by December 31, 1997.

#### 4.3.1.2 Technology Description and Feasibility

Selective Catalytic Reduction (SCR)--SCR uses ammonia (NH<sub>3</sub>) to react with NO<sub>x</sub> in the gas stream in the presence of a catalyst. NH<sub>3</sub>, which is diluted with air to about 5 percent by volume, is introduced into the gas stream at reaction temperatures between 600°F and 750°F. The reactions are as follows:



SCR operating experience, as applied to gas turbines, consists primarily of baseload natural-gas-fired installations either of cogeneration or combined cycle configuration; no simple cycle facilities have SCR. Exhaust gas temperatures of simple cycle CTs generally are in the range of 800°F to 1,000°F, which exceeds the optimum range for SCR. All current SCR applications have the catalyst placed in the HRSG to achieve proper reaction conditions. This allows a relatively constant temperature for the reaction of  $\text{NH}_3$  and  $\text{NO}_x$  on the catalyst surface.

The use of SCR has been limited to facilities that burn natural gas or small amounts of fuel oil since SCR catalysts are contaminated by sulfur-containing fuels (i.e., fuel oil). For most fuel-oil-burning facilities, catalyst operation is discontinued, or the exhaust bypasses the SCR system. While the operating experience has not been extensive, certain cost, technical, and environmental considerations have surfaced. These considerations are summarized in Table 4-4.

As presented in Table 4-4, ammonium salts (ammonium sulfate and bisulfate) are formed by the reaction of  $\text{NH}_3$  and sulfur combustion products. Ammonium bisulfate can be corrosive and could cause damage to the HRSG surfaces that follow the catalyst, as well as to the stack. Corrosion protection for these areas would be required. Ammonium sulfate is emitted as particulate matter. While the formation of ammonium salts is primarily associated with oil firing, sulfur combustion products from natural gas also could form small amounts of ammonium salts.

Zeolite catalysts, which are reported to be capable of operating in temperature ranges from 600°F to 950°F, have been available commercially only recently. Their application with SCR primarily has been limited to internal combustion engines which have relatively high  $\text{NO}_x$  emissions (i.e., 7,500 ppm) and low flow rates. Optimum performance of an SCR system using

Table 4-4. Cost, Technical, and Environmental Considerations of SCR Used on Combustion Turbines (Page 1 of 2)

Consideration	Description
<b>COST:</b>	
Catalyst Replacement	Catalyst life varies depending on the application. Cost ranges from 20 to 40 percent of total capital cost and is the dominant annual cost factor.
Ammonia	Ratio of at least 1:1 NH <sub>3</sub> to NO <sub>x</sub> generally needed to obtain high removal efficiencies. Special storage and handling equipment required.
Space Requirements	For new installations, space in the catalyst is needed for replacement layers. Additional space is also required for catalyst maintenance and replacement.
Backup Equipment	Reliability requirements necessitate redundant systems, such as ammonia control and vaporization equipment.
Catalyst Back Pressure Heat Rate Reduction	Addition of catalyst creates backpressure on the turbine, which reduces overall heat rate.
Electrical	Additional usage of energy to operate ammonia pumps and dilution fans.
<b>TECHNICAL:</b>	
Ammonia Flow Distribution	NH <sub>3</sub> must be uniformly distributed in the exhaust stream to assure optimum mixing with NO <sub>x</sub> before reaching the catalyst.
Temperature	The narrow temperature range that SCR systems operate within (i.e., about 100°F) must be maintained even during load changes. Operational problems could occur if this range is not maintained. HRSG duct firing requires careful monitoring.

Table 4-4. Cost, Technical, and Environmental Considerations of SCR Used on Combustion Turbines (Page 2 of 2)

Consideration	Description
Ammonia Control	Quantity of NH <sub>3</sub> introduced must be carefully controlled. With too little NH <sub>3</sub> , the desired control efficiency is not reached; with too much NH <sub>3</sub> , NH <sub>3</sub> emissions (referred to as slip) occur.
Flow Control	The velocity through the catalyst must be within a range to assure satisfactory residence time.
ENVIRONMENTAL:	
Ammonia Slip	NH <sub>3</sub> slip (NH <sub>3</sub> that passes unreacted through the catalyst and into the atmosphere) can occur if 1) too much ammonia is added, 2) the flow distribution is not uniform, 3) the velocity is not within the optimum range, or 4) the proper temperature is not maintained.
Ammonium Salts	Ammonium salts (ammonium sulfate and bisulfate) can lead to increased corrosion. These salts can occur when firing natural gas. These compounds are emitted as particulates.
Ammonia Transportation and Storage	Storage and handling of anhydrous ammonia produces additional environmental risks. Appropriate controls and contingency plans in the event of a release is required.

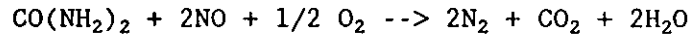
a zeolite catalyst is reported to range from about 800°F to 900°F. At temperatures of 1,000°F and above, the zeolite catalyst will be irreparably damaged. Therefore, application of an SCR system using a zeolite catalyst on a simple cycle operation is technically infeasible without exhaust gas cooling. Moreover, since zeolite catalysts have not been operated continuously in combustion exhausts greater than 900°F, the cooling system would have to reduce turbine exhaust temperatures about 200°F (i.e., to around 700°F).

Wet Injection--The injection of water or steam in the combustion zone of CTs reduces the flame temperature with a corresponding decrease of NO<sub>x</sub> emissions. The amount of NO<sub>x</sub> reduction possible depends on the combustor design and the water-to-fuel ratio employed. An increase in the water-to-fuel ratio will cause a concomitant decrease in NO<sub>x</sub> emissions until flame instability occurs. At this point, operation of the CT becomes inefficient and unreliable, and significant increases in products of incomplete combustion will occur (i.e., CO and VOC emissions).

Dry Low-NO<sub>x</sub> Combustor--In the past several years, CT manufacturers have offered and installed machines with dry low-NO<sub>x</sub> combustors. These combustors, which are offered on machines manufactured by GE, Kraftwerk Union, and ABB, can achieve NO<sub>x</sub> concentrations of 25 ppmvd or less when firing natural gas. Thermal NO<sub>x</sub> formation is inhibited by using combustion techniques where the natural gas and combustion air are premixed before ignition.

NO<sub>x</sub>OUT Process--The NO<sub>x</sub>OUT process originated from the initial research by the Electric Power Research Institute (EPRI) in 1976 on the use of urea to reduce NO<sub>x</sub>. EPRI licensed the proprietary process to Fuel Tech, Inc., for commercialization. In the NO<sub>x</sub>OUT process, aqueous urea is injected into the flue gas stream ideally within a temperature range of 1,600°F to 1,900°F.

In the presence of oxygen, the following reaction results:



The amount of urea required is most cost-effective when the treatment rate is 0.5 to 2 moles of urea per mole of  $\text{NO}_x$ . In addition to the original EPRI urea patents, Fuel Tech claims to have a number of proprietary catalysts capable of expanding the effective temperature range of the reaction to between 1,600°F and 1,950°F. Advantages of the system are as follows:

1. Low capital and operating costs as a result of use of urea injection, and
2. The proprietary catalysts used are nontoxic and nonhazardous, thus eliminating potential disposal problems.

Disadvantages of the system are as follows:

1. Formation of ammonia from excess urea treatment rates and/or improper use of reagent catalysts, and
2. Sulfur trioxide ( $\text{SO}_3$ ), if present, will react with ammonia created from the urea to form ammonium bisulfate, potentially plugging the cold end equipment downstream.

Commercial application of the  $\text{NO}_x$ OUT system is limited to three reported cases:

1. Trial demonstration on a 62.5-ton-per-hour (TPH) stoker-fired wood waste boiler with 60 to 65 percent  $\text{NO}_x$  reduction,
2. A  $600 \times 10^6$  Btu CO boiler with 60 to 70 percent  $\text{NO}_x$  reduction, and
3. A 75-MW pulverized coal-fired unit with 65 percent  $\text{NO}_x$  reduction.

The  $\text{NO}_x$ OUT system has not been demonstrated on any combustion turbine/HRSG unit.

The  $\text{NO}_x$ OUT process is not technically feasible for the proposed project because of the high application temperature of 1,600°F to 1,950°F. The

maximum exhaust gas temperature of the CT is about 1,000°F. Raising the exhaust temperature the required amount essentially would require installation of a heater. This would be economically prohibitive and would result in an increase in fuel consumption, an increase in the volume of gases that must be treated by the control system, and an increase in uncontrolled air emissions, including NO<sub>x</sub>.

Thermal DeNO<sub>x</sub>--Thermal DeNO<sub>x</sub> is Exxon Research and Engineering Company's patented process for NO<sub>x</sub> reduction. The process is a high temperature selective noncatalytic reduction (SNCR) of NO<sub>x</sub> using ammonia as the reducing agent. Thermal DeNO<sub>x</sub> requires the exhaust gas temperature to be above 1,800°F. However, use of ammonia plus hydrogen lowers the temperature requirement to about 1,000°F. For some applications, this must be achieved by additional firing in the exhaust stream before ammonia injection.

The only known commercial applications of Thermal DeNO<sub>x</sub> are on heavy industrial boilers, large furnaces, and incinerators that consistently produce exhaust gas temperatures above 1,800°F. There are no known applications on or experience with CTs. Temperatures of 1,800°F require alloy materials constructed with very large piping and components since the exhaust gas volume would be increased by several times. As with the NO<sub>x</sub>OUT process, high capital, operating, and maintenance costs are expected because of construction-specified material, an additional duct burner system, and fuel consumption. Uncontrolled emissions would increase because of the additional fuel burning.

Thus, the Thermal DeNO<sub>x</sub> process will not be considered for the proposed project since its high application temperature makes it technically infeasible. The maximum exhaust gas temperature of a combustion turbine is typically about 1,000°F; the cost to raise the exhaust gas to such a high temperature is prohibitively expensive.



Nonselective Catalytic Reduction--Certain manufacturers, such as Engelhard, market a nonselective catalytic reduction system (NSCR) for NO<sub>x</sub> control on reciprocating engines. The NSCR process requires a low oxygen content in the exhaust gas stream and high temperature (700°F to 1,400°F) in order to be effective. CTs have the required temperature but also have high oxygen levels (greater than 12 percent) and, therefore, cannot use the NSCR process. As a result, NSCR is not a technically feasible add-on NO<sub>x</sub> control device for CTs.

Summary of Technically Feasible NO<sub>x</sub> Control Methods--The available information suggests that SCR with dry low-NO<sub>x</sub> combustor technology or with wet injection would produce the lowest NO<sub>x</sub> emissions and is technically feasible. Dry low-NO<sub>x</sub> combustion alone has increasingly been approved by regulatory agencies as BACT and is a technically feasible alternative for the project.

A technical evaluation of other tail gas controls (i.e., NO<sub>x</sub>OUT, Thermal DeNO<sub>x</sub>, and NSCR) indicates that these processes have not been applied to CT/HRSG and are technically infeasible for the project because of process constraints (e.g., temperature).

For the CT being considered for the project, the combustion chamber design includes the initial use of wet injection with a retrofit to dry low-NO<sub>x</sub>/wet combustor technology. The NO<sub>x</sub> emission level guaranteed by GE for the project is 25 ppmvd (corrected to 15 percent O<sub>2</sub>) for wet injection and 15 ppmvd (corrected) for the retrofit.

For the BACT analysis, SCR with dry low-NO<sub>x</sub> combustion is capable of achieving a NO<sub>x</sub> emission level of 9 ppm when firing natural gas (corrected to 15 percent O<sub>2</sub> dry conditions). Combustion controls (i.e., wet injection and/or dry low-NO<sub>x</sub> combustion) alone can achieve 25 ppmvd (corrected) and 15 ppmvd, respectively.

4.3.1.3 Impact Analysis

A BACT determination requires an analysis of the economic, environmental, and energy impacts of the proposed and alternative control technologies [see 40 CFR 52.21(b)(12), Chapter 17-2.100(25), F.A.C., and Chapter 17-2.500(5)(c), F.A.C.]. The analysis must, by definition, be specific to the project (i.e., case-by-case).

The BACT analysis was performed for the following alternatives:

1. SCR and combustion controls at an emission rate of approximately 9 ppmvd corrected to 15 percent O<sub>2</sub> when firing gas; and
2. Combustion controls (i.e., wet injection and/or dry low NO<sub>x</sub>) at emission rates of 25 ppmvd corrected to 15 percent O<sub>2</sub> until December 31, 1997 and 15 ppmvd (corrected) thereafter.

The NO<sub>x</sub> removed using SCR under this assumption would be 207 TPY when firing natural gas (i.e., at 25 ppmvd). After the first 2 years of operation (i.e., after 1 year of simple cycle operation), the emission rate would be reduced by 40 percent to 15 ppmvd. Under this operational scenario, approximately 120 TPY of NO<sub>x</sub> would be removed with SCR. In order to calculate a cost effectiveness over a 20-year period (i.e., the basis for the economic analysis), the cost effectiveness was weight-adjusted by the number of years under the specific operation scenario; i.e., 2 years at 25 ppmvd and 17 years at 15 ppmvd--the first year would be operating on simple cycle.

Economic--The total capital and annualized costs for SCR are presented in Tables 4-5 and 4-6, respectively. The total annualized cost of applying SCR with dry low-NO<sub>x</sub> combustion is \$1,648,000. The incremental reduction in NO<sub>x</sub> emissions is 207 TPY for the first 2 years of combined cycle operation and about 120 TPY thereafter. The incremental cost effectiveness of SCR over water injection is estimated to be \$7,970/ton of NO<sub>x</sub> removed for the first 2 years of combined cycle operation and \$23,510/ton of NO<sub>x</sub> removed thereafter. The average cost effectiveness over the initial 20-year period would be \$21,900/ton of NO<sub>x</sub> removed.

Table 4-5. Direct and Indirect Capital Cost for Selective Catalytic Reduction (SCR) (Page 1 of 4)

Cost Component	Estimated Cost (\$)	Basis for Cost Estimate
<u>Direct Capital Costs</u>		
SCR Associated Equipment	559,200	Developed from manufacturer budget quotations <sup>a</sup>
Ammonia Storage Tank	138,400	Developed from manufacturer budget quotations <sup>b</sup>
HRSG Modification	243,600	Developed from manufacturer budget quotations <sup>c</sup>
<u>Indirect Capital Costs</u>		
Installation	351,100	20% of SCR associated equipment and catalyst <sup>d</sup>
Engineering, Erection Supervision, Startup, and O&M Training	248,800	10% SCR equipment and catalyst with contingency, ammonia storage tank, HRSG costs, installation labor <sup>e</sup>
Project Support	136,900	5% SCR equipment and catalyst with contingency, ammonia storage tank, HRSG engineering costs, and installation labor <sup>f</sup>
Ammonia Emergency Preparedness Program	19,200	Engineering estimate
Liability Insurance	13,700	0.5% SCR equipment and catalyst with contingency, ammonia storage tank, HRSG engineering costs and installation labor
Interest During Construction	436,100	15% of all direct and indirect capital costs, including catalyst cost <sup>g</sup>
Contingency	268,200	15% of all capital costs <sup>h</sup>
<u>Total Capital Costs</u>	2,415,300	Sum of all capital costs

Table 4-5. Direct and Indirect Capital Cost for Selective Catalytic Reduction (SCR) (Page 2 of 4)

Cost Component	Estimated Cost (\$)	Basis for Cost Estimate
<u>Annualized Capital Costs</u>	283,700	Capital recovery of 10% over 20 years, 11.74% per year <sup>1</sup>
<u>Recurring Capital Costs</u> SCR Catalyst (Materials and Labor)	1,196,000	Developed from manufacturer budget quotations <sup>j</sup>
Contingency	179,400	15% of recurring capital costs <sup>k</sup>
<u>Total Recurring Capital Costs</u>	1,375,400	Sum of recurring capital costs
<u>Annualized Recurring Capital Costs</u>	553,100	Capital recovery of 10% over 3 years, 40.21% per year <sup>1</sup>

Note: HRSG = heat recovery steam generators.  
SCR = selective catalytic reduction.

Footnotes for Table 4-5

Note: All calculations rounded to nearest 100.

- a. Developed from various vendor data as an algorithm to account for mass flow (lb/hr) through HRSG.

The SCR associated cost is made up of 2 factors:

1. Catalyst Housing, vaporizer, and HRSG wash system is \$98.7 per 1,000 lb/hr mass flow at ISO (59°F) conditions.

$$\$98.7 \times 996.7 \times 10^3 \text{ lb/hr} \times 2\text{CTs} = \$235,300$$

2. Control system costs = \$362,500

Total is \$559,200

Table 4-5. Direct and Indirect Capital Cost for Selective Catalytic Reduction (SCR) (Page 3 of 4)

Cost Component	Estimated Cost (\$)	Basis for Cost Estimate
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Footnotes for Table 4-5 (continued)

- b. Ammonia tank size is based on SCR size as follows:  

$$\$69.45/1,000 \text{ lb mass flow} \times 996.7 \times 10^3 \text{ lb/hr} \times 2\text{CTs} = \$138,400$$
- c. HRSG modifications based on mass flow at \$122.2 per 1,000 lb mass flow.  

$$\$122.22/10^3 \text{ lb} \times 996.7 \times 10^3 \text{ lb/hr} \times 2 \text{ CTs} = \$243,600$$
- d. From EPA OAQPS cost control manual  

$$(\$559,200 + \$1,196,000) \times 0.2 = \$351,100$$
- e. From EPA OAQPS cost control manual  

$$(\$559,200 + \$138,400 + \$1,196,000 + \$243,600 + \$351,100) \times 0.10 = \$248,800$$
- f. Engineering estimate; same as engineering costs except use 0.05.
- g. From OAQPS cost control manual and engineering estimate.  

$$0.15 \times (\$559,200 + \$138,400 + \$243,600 + \$351,100 + \$248,800 + \$136,900 + \$19,200 + \$13,700 + \$1,196,000) = \$436,100$$
- h. From EPA OAQPS cost control manual and engineering estimate  

$$0.20 \times (\$559,200 + \$138,400 + \$243,600 + \$351,100 + \$248,800 + \$136,900 + \$19,200 + \$13,700 + \$436,100 - (0.15 \times 0.30 \times \$1,196,400)) = \$268,200; \text{ note that the } (0.15 \times 0.30 \times \$1,196,400) \text{ removes contingency for catalyst.}$$
- i. OAQPS cost control manual; standard statistical tables for 10% interest over 20 years  

$$\$2,415,300 \times 0.1174 = \$283,700$$

Table 4-5. Direct and Indirect Capital Cost for Selective Catalytic Reduction (SCR) (Page 4 of 4)

Cost Component	Estimated Cost (\$)	Basis for Cost Estimate
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Footnotes for Table 4-5 (continued)

j. Developed from manufacturer data at \$0.6/lb mass flow:

$$\$0.6 \times 996,700 \times 2 = \$1,196,000$$

k. Same rationale as h:

$$0.25 \times \$1,196,000 = \$179,400$$

l. Manufacturer guarantees of 3 years life or catalyst. Used OAQPS cost control manual interest of 10 percent over 3 years (40.21 percent per year):

$$0.4021 \times \$1,375,400 = \$553,100$$

Table 4-6. Annualized Cost for Selective Catalytic Reduction (SCR)  
(Page 1 of 4)

Cost Component	Estimated Cost (\$)	Basis for Cost Estimate
<u>Direct Annual Costs</u>		
Operating Personnel	15,600	16 hours/week @ \$25/hour <sup>a</sup>
Ammonia	22,900	\$300/ton; NH <sub>3</sub> :NO <sub>x</sub> = 1:1 volume <sup>b</sup>
Accident/Emergency Response Plan	8,100	Consultant estimate, 80 hours/year @ \$75/hour plus expenses @ 35% labor <sup>c</sup>
Inventory Cost	46,800	Capital recovery (11.74%/year) for 1/3 of catalyst cost <sup>d</sup>
Catalyst Disposal Cost	55,400	Engineering estimate <sup>e</sup>
Contingency	43,900	25% of indirect costs <sup>f</sup>
<u>Energy Costs</u>		
Electrical	35,000	80 kWh/hr; \$0.05/kWh <sup>g</sup>
Heat Rate Penalty	173,000	4" back pressure, heat rate reduction of 0.5%, energy loss at \$0.05/kWh <sup>h</sup>
MW Loss Penalty	167,800	84 MW lost for 3 days; lost capacity @ \$0.05/kW; cost of natural gas @ \$2.25/MMBtu subtracted <sup>i</sup>
Fuel Escalation Costs	94,600	Real cost increase of fuel <sup>j</sup>
Contingency	45,400	15% of energy costs; excludes fuel escalation <sup>k</sup>
<u>Total Direct Annual Costs</u>	708,500	Sum of all direct annual costs

Table 4-6. Annualized Cost for Selective Catalytic Reduction (SCR)  
(Page 2 of 4)

Cost Component	Estimated Cost (\$)	Basis for Cost Estimate
<u>Indirect Annual Costs</u>		
Overhead	26,900	60% of ammonia and 115% of O&M labor, and 15% of O&M labor (OAQPS Cost Control Manual) <sup>1</sup>
Property Taxes and Insurance	75,800	2% of total capital costs <sup>m</sup>
Annualized Capital Costs	283,700	Capital recovery of 10% over 20 years, 11.74% per year (from Table 4-5)
Recurring Capital Costs	553,100	Capital recovery of 10% over 3 years, 40.21% per year (from Table 4-5)
<u>Total Indirect Annual Costs</u>	939,500	Sum of all indirect annual costs
<u>Total Annual Costs</u>	1,648,000	Total annualized cost <sup>a</sup>

Note: All calculations rounded to the nearest \$100.

kW = kilowatt.  
kWh = kilowatt-hour.  
kWh/hr = kilowatt-hour per hour.  
MM/Btu = million British thermal units.  
NH<sub>3</sub> = ammonia.  
NO<sub>x</sub> = nitrogen oxides.  
O&M = operation and maintenance.

Footnotes for Table 4-6

Note: all calculations rounded to nearest 100

a. Engineering Estimate:

$$12 \text{ hours/week} \times 52 \text{ weeks/year} \times \$25/\text{hour} = \$15,600$$

b. Delivered cost of ammonia at \$300/ton

$$207 \text{ TPY removed} \times \$300 \times 17/46 \text{ (molecular weight of ammonia to NO}_x\text{)} \\ = 22,900$$



Table 4-6. Annualized Cost for Selective Catalytic Reduction (SCR)  
(Page 3 of 4)

Cost Component	Estimated Cost (\$)	Basis for Cost Estimate
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Footnotes for Table 4-6 (continued)

- c. 80 hours/yr x \$75 x 1.35 = \$8,100
- d. Required to purchase and store 1/3 of a catalyst for replacement or required.  
\$1,196,000 x 0.1174 (20 years @ 10 percent) + 3 = \$46,800
- e. Estimated as \$27.77/1,000 lb mass flow; based on catalyst volume.  
\$27.77 x 996.7 (1,000 lb mass flow) x 2CTs = \$55,400
- f. OAQPS cost control manual background documents  
0.25 x (\$15,600 + \$22,900 + \$8,100 + \$46,800 + \$55,400) = \$43,900
- g. 40 kWh/hr per system; 2 CTs; \$0.05/kWh is cost of estimated energy:  
40 kWh/hr x \$8,760 hr/yr x \$0.08/kWh x 2 CTs = \$35,000
- h. 4" back pressure from SCR manufacturer; 0.8 percent energy losses from general CT performance curver; 39.49 MW power per CT rating at 150 (59°F) conditions.  
39.49 MW x 0.005 x 8,760 hrs/yr x 1,000 kW/mw x \$0.05/kWh x 2CTs = \$173,000
- i. 3 days required to change catalyst or maintenance; saving in gas usage subtracted  
39.49 MW x 3 days x 24 hours x \$0.05/kWh x 1,000 MWh x 2CTs - (359.8 x 10<sup>6</sup> Btu/hr x 2CTs x 3 days x 24 hours x \$2.25/10<sup>6</sup> Btu) = \$167,800
- j. Escalation of fuel costs over inflation; 3 percent over 20 years; factor calculated as 0.454565; applies to electrical and heat rate costs only:  
0.454565 x (\$35,000 + \$167,800) = \$94,600
- k. OAQPS cost control manual background documents  
0.15 x (\$35,000 + \$167,800 x \$ 173,000) = \$45,400
- l. 0.6 (\$22,900 + 1.15 x \$15,600) + 0.15 x \$15,600 = \$26,900

Table 4-6. Annualized Cost for Selective Catalytic Reduction (SCR)  
(Page 4 of 4)

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Cost Component	Estimated Cost (\$)	Basis for Cost Estimate
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Footnotes for Table 4-6 (continued)

m. From OAQPS cost control manual

$$0.02 \times (\$2,415,300 + \$1,375,400) = \$75,800$$

n. Total direct annual costs plus total indirect annual costs:

$$\$811,200 + \$939,500 = \$1,648,000$$

Environmental--The maximum predicted impacts of the alternative technologies are all considerably below the PSD increment for NO<sub>x</sub> of 25 µg/m<sup>3</sup>, annual average, and the AAQS for NO<sub>x</sub>, 100 µg/m<sup>3</sup>. Indeed, the impacts are less than the significant impact levels. Additional controls beyond wet/dry low-NO<sub>x</sub> combustors (i.e., SCR and SCR with water injection) would further reduce predicted impacts by much less than 1 percent of the PSD increment and the AAQS for the project.

The use of wet/dry low-NO<sub>x</sub> combustor technology is truly "pollution prevention". In contrast, use of SCR on the proposed project will cause emissions of ammonia and ammonium salts, such as ammonium sulfate and bisulfate. Ammonia emissions associated with SCR are expected to be 10 ppm based on reported experience; previous permit conditions have specified this level. Ammonia emissions could be as high as 53 TPY. Potential emissions of ammonium sulfate and bisulfate will increase emissions of PM10; up to 13.4 TPY could be emitted.

The electrical energy required to run the SCR system and the back pressure from the turbine will generate secondary emissions since this lost energy will necessitate additional generation. These emissions, coupled with potential emissions of ammonia and ammonium salts, are presented in Table 4-7, which shows the emissions balance for the project with and without SCR. Emissions of carbon dioxide were included in this table since this gas is under study as required in the 1990 Clean Air Act Amendments. As noted from this table, the emissions would be greater with SCR than that proposed using wet/dry low-NO<sub>x</sub> combustion technology. Indeed, when emissions of CO<sub>2</sub> are included, the environmental impacts favor the use of combustion controls.

The replacement of the SCR catalyst will create additional environmental impacts since certain catalysts contain materials that are listed as hazardous chemical wastes under Resource Conservation and Recovery Act (RCRA) regulations (40 CFR 261).

Table 4-7. Comparison of NO<sub>x</sub> Emissions for Combustion Turbines

Type of CT	Size (MW)	Rate NO <sub>x</sub> Emissions @ 25 ppm			Increase From LM6000	Equivalent Emission (ppm)	Equivalent Emission (ppm)
		(Btu/kwh)	(lb/hr)	(lb/MW)			
GE 7EA	82.0	10,590	87.8	1.07	16.4%	25.0	15
GE 7FA	151.9	9,750	148.5	0.98	6.4%	22.8	13.7
GE LM6000	39.5	9,111	36.3	0.92		21.5	12.9

Source: GE Data Sheets for the CT listed. All data at ISO conditions except for GE 7FA which was for 64°F.

The use of ammonia is necessary for the reduction of NO<sub>x</sub> emissions by means of a catalytic reaction. This process will require the construction and maintenance of storage vessels of anhydrous or aqueous ammonia for use in the reaction. Ammonia has a number of potential health effects, and the construction of ammonia storage facilities triggers the application of at least three major standards: Clean Air Act (section 112), OSHA 29 CFR 1910.1000, and OSHA 29 CFR 1910.119.

Ammonia is a colorless gas with a sharp, pungent odor which can be identified at about 5 ppm. It is lighter than air and very soluble in water. Other chemical and physical properties include:

Molecular weight - 17.03

Density (gas) - 0.5967, (liquid) 0.67

Boiling point - (-33.35°C)

Freezing point - (-77.7°C)

Vapor pressure(liquid) - 8.5 atmospheres at 20°C

Solubility - very soluble in water, alcohol, and ether

Flammable limits in air - LEL 15 percent, UEL 28 percent

Elevated temperatures may contribute to instability and cause containers to burst. Ammonia is incompatible with strong oxidizers, calcium, hypochlorite bleaches, gold, mercury, halogens, and silver. Liquid ammonia will corrode some forms of plastic, rubber, and coatings.

The toxicology of ammonia is well understood from a variety of animal and human studies. Ammonia is a severe irritant of the eyes, especially the cornea, the respiratory tract, and the skin. It is detectable at about 5 ppm and causes respiratory irritation in humans above 25 ppm. The irritating effects of ammonia are less noticeable with chronic exposure. There is at least one reference in the literature that indicates exposure to ammonia and amines increases the incidence of cancer.

The eyes are generally the organ of most concern in an acute exposure. As a strong alkali, ammonia can cause severe burns of the cornea and the

effects are often delayed. Even burns that at the time of injury appear to be mild can go on to opacification, vascularization, and ulceration or perforation. Of all the alkali compounds that cause eye damage, ammonia penetrates the cornea the most rapidly, resulting in potentially severe damage to the cornea.

Because ammonia is very soluble in water, it is irritating to the upper respiratory tract. Inhalation of the gas will cause throat and nose irritation and dyspnea as aqueous ammonia is formed. Liquid anhydrous ammonia will cause first and second degree burns on contact with the skin. Standards applicable to ammonia are listed below:

OSHA--35 ppm as a 15-minute short-term exposure limit (STEL), 29 CFR 1910.1000.

ACGIH/NIOSH--25 ppm as an 8-hour TWA, 35 ppm as a 15-minute STEL.

NIOSH has also established an immediately dangerous to life or health (IDLH) recommendation of 500 ppm. The U.S. Navy has established a limit of 25 ppm for continuous exposure to personnel in submarines.

Employee exposure to ammonia should be measured on a regular basis to assure compliance with the applicable standards and verify that the protective equipment chosen is effective. Monitoring should follow the procedures outlined in the NIOSH Manual of Analytical Methods, Number 6701. Air-purifying respirators may be used if concentrations do not exceed 250 ppm. If concentrations exceed 250 ppm, a supplied air system must be used to provide maximum protection. The use of any respirator requires the implementation of a respiratory protection program in compliance with 29 CFR 1910.134.

Protective clothing should be provided to employees if there is any chance of skin or eye contact with solutions of more than 10 percent ammonia. Protective clothing includes goggles or face shields for face and eye protection and impervious clothing. Facilities should be provided for quick drenching of the skin and eyes of employees exposed to ammonia.

The utilization of ammonia will require the installation of one or more pressure vessels (anhydrous ammonia) or atmospheric tanks (aqueous ammonia). OSHA, in 29 CFR 1910.119, requires a stringent process safety review if 10,000 pounds of anhydrous ammonia or 15,000 pounds of aqueous ammonia (> 44 percent ammonia by weight) is stored in one location at the site. Compliance with the standard requires the preparation of a process safety analysis that is updated every 5 years. Other major requirements include: written operating procedures, employee training, pre-startup review, mechanical integrity checks, hot work permit system, incident investigation (releases), emergency action plan, and a compliance audit every 3 years.

Section 112 of the 1990 Clean Air Act Amendments proposes to regulate a number of highly toxic substances. Anhydrous and aqueous ammonia are both listed as compounds that may cause a threat to the public if released to the atmosphere. Regulated facilities must prepare a risk management plan which shall include a hazard assessment to predict the effect of any release. Other requirements include the development of worst-case release scenarios, training, monitoring, and actions to be taken in the event of a spill.

Energy--Energy penalties will occur with all control alternatives evaluated. However, significant energy penalties occur with SCR. With SCR, the output of the CT is reduced by about 0.50 percent over that of wet injection. This penalty is the result of the SCR pressure drop, which would be about 4 inches of water and would amount to about 3,460,000 kilowatt hours (kWh) in potential lost generation per year. The energy required by the SCR equipment would be about 700,800 kilowatt hours per year (kWh/yr). Taken together, the lost generation and energy requirements of SCR could supply the electrical needs of 300 residential customers. To replace this lost energy, an additional  $4 \times 10^{10}$  British thermal units per year (Btu/yr) or about 40 million cubic feet per year (ft<sup>3</sup>/yr) of natural gas would be required.

Technology Comparison--The project will use an advanced air craft derivative gas turbine with wet/dry low-NO<sub>x</sub> combustors. This type of machine advances the state-of-the-art for CTs by being more efficient and less polluting than previous CTs. Integral to the machine's design will be wet injection with retrofitting dry low-NO<sub>x</sub> combustors that prevent the formation of air pollutants within the combustion process, thereby eliminating the need for add-on controls that can have detrimental effects to the environment. An analogy of this technology is a more efficient automotive engine that gives better mileage and reduces pollutant formation without the need of a catalytic converter.

The LM6000 machine is unique from an engineering perspective in two ways. First, the combination of advanced aircraft derivative compressor and turbine sections results in a more thermally efficient machine with a heat rate of 9,111 Btu/kWh at ISO conditions. In contrast, large industrial combustion turbines have heat rates between 10,600 Btu/kWh (conventional) and 9,800 Btu/kWh (advanced frame). This has the added advantage of producing lower air pollutant emissions (e.g., NO<sub>x</sub>, PM, and CO) for each MW generated.

The second unique attribute of the proposed CT will be the use of wet/dry low-NO<sub>x</sub> combustors that will reduce NO<sub>x</sub> emissions to 15 ppmvd corrected to 15 percent oxygen by December 31, 1997. Thermal NO<sub>x</sub> formation is inhibited by using staged combustion techniques where the natural gas and combustion air are premixed prior to ignition. This level of control has never before been achieved in an advanced CT and will result in emissions of less than 0.1 lb/10<sup>6</sup> Btu, which is more than two times lower than emissions from conventional steam generators.

Since the purpose of the project is to produce electrical energy, and combustion turbine technology is rapidly advancing, it is appropriate to compare the proposed emissions on an equivalent generation basis to that of a conventional CT and advanced CT. The heat rate of an advanced GE Frame



7FA will be 9,750 Btu/kWh at ISO conditions, and the heat rate for the conventional GE Frame 7EA is 10,590 Btu/kWh (see Table 4-7).

Therefore, the NO<sub>x</sub> emissions for the LM6000 will be 16 percent less than a conventional CT and 6 percent less than an advanced CT for the same amount of generation.

#### 4.3.1.4 Proposed BACT and Rationale

The proposed BACT for the project is wet and dry low-NO<sub>x</sub> combustion technology. When firing natural gas, the proposed NO<sub>x</sub> emissions level using this technology is initially 25 ppmvd (corrected to 15 percent oxygen) for the first 2 years of combined cycle operation and 15 ppmvd (corrected) thereafter. This control technology is proposed for the following reasons:

1. SCR was rejected based on technical, economic, environmental, and energy grounds. The estimated incremental cost of SCR is more than \$20,000 per ton of NO<sub>x</sub> removed. These costs are clearly above the range for other projects that have rejected SCR as unreasonable. This is even more apparent if additional pollutant emissions due to SCR are considered (refer to Table 4-8). SCR is not cost effective when the emissions (exclusive of CO<sub>2</sub>) are considered.
2. Additional environmental impacts would result from SCR operation, including emissions of ammonia; from secondary generations (to replace the lost generation); and from the generation of hazardous waste (i.e., spent catalyst replacement).
3. The energy impacts of SCR will reduce potential electrical power generation by more than 4 million kWh.
4. The proposed BACT (i.e., wet and dry low-NO<sub>x</sub> combustion) provides the most cost effective control alternative and results in low environmental impacts (less than the significant impact levels). Wet/dry low-NO<sub>x</sub> combustion at the proposed emissions levels has been adopted previously in BACT determinations. In addition, CT

Table 4-8. Maximum Potential Emission Differentials TPY With and Without Selective Catalytic Reduction

Pollutants	Project With SCR			Project Without SCR	Difference <sup>b</sup>
	Primary	Secondary <sup>a</sup>	Total	CT/DB	
Particulate	13.4 <sup>c</sup>	2.1	15.5	0	15.5
Sulfur Dioxide	0	23.1	23.1	0	23.1
Nitrogen Oxides	120.0 <sup>d</sup>	11.5	131.5	204.3 <sup>e</sup>	(-72.8)
Carbon Monoxide	0	0.7	0.7	0	0.7
Volatile Organic Compounds	0	0.1	0.1	0	0.1
Ammonia	52.7 <sup>f</sup>	0.00	52.7	0	52.7
Total	186.1	37.5	223.6	204.3	19.3
Carbon Dioxide <sup>g</sup>	--	3,606	3,606	--	3,606

Note: Btu/kWh = British thermal units per kilowatt-hour.  
 CT = combustion turbine.  
 DB = duct burner.  
 MW = megawatt.  
 % = percent.  
 SCR = selective catalytic reduction.  
 TPY = tons per year.

- <sup>a</sup> Lost energy of 0.48 MW from heat rate penalty and electrical for 8,760 hours per year operation (0.5% of 79.88 MW plus 0.080 MW). Assumes Florida Power Corp. baseloaded oil-fired unit would replace lost energy. EPA emission factors used for 1% sulfur fuel oil and an assumed heat rate of 10,000 Btu/kWh. Emission factors use were (lb/10<sup>6</sup> Btu): PM = 0.1; SO<sub>2</sub> = 1.1; NO<sub>x</sub> = 0.55, CO = 0.033 and VOC = 0.005. Example calculation for PM: 0.48 MW x 10,000 Btu/kwh x 1,000 kw/MW x 8,760 hr/yr x 0.1 lb PM/10<sup>6</sup> Btu + 2,000 lb/ton = 2.10 TPY.
- <sup>b</sup> Difference = Total with SCR minus project without SCR.
- <sup>c</sup> Assume sulfur reacts with ammonia; 17 TPY H<sub>2</sub>SO<sub>4</sub> x 132 (MW of ammonia salt) + 98 (MW of H<sub>2</sub>SO<sub>4</sub>).
- <sup>d</sup> 9 ppm NO<sub>x</sub> emissions on gas.
- <sup>e</sup> Weighted average emission; 25 ppm for first 2 years and 15 ppm for 17 years.
- <sup>f</sup> 10 ppm ammonia slip (ideal gas law at actual flow rate from stack): 292,495 acfm/CT x 60 m/hr x 10 ppm/10<sup>6</sup> x 2,116.8 lb/ft<sup>2</sup> + 1,545 x 17 (molecular weight of NH<sub>3</sub>) + (460 + 220) x 8,760 + 2,000 x 2 CTs.
- <sup>g</sup> Reflects differential emissions due to lost energy efficiency with SCR (i.e., 0.48 MW CO<sub>2</sub> calculated based on 85.7% carbon in fuel oil and 18,300 Btu/lb).

manufacturers have been willing to guarantee this level of NO<sub>x</sub> emissions.

#### 4.3.2 CARBON MONOXIDE

##### 4.3.2.1 Emission Control Hierarchy

CO emissions are a result of incomplete or partial combustion of fossil fuel. Combustion design and catalytic oxidation are the control alternatives that are viable for the project. Table 4-9 presents a listing of LAER/BACT decisions for CO emissions from combustion turbines. Combustion design is the more common control technique used in CTs. Sufficient time, temperature, and turbulence is required within the combustion zone to maximize combustion efficiency and minimize the emissions of CO. Combustion efficiency is dependent upon combustor design. For the CT being evaluated, CO emissions will not exceed 30 ppmvd, corrected to dry conditions when firing natural gas under full load conditions.

Catalytic oxidation is a post-combustion control that has been employed in CO nonattainment areas where regulations have required CO emission levels to be less than those associated with wet injection. These installations have been required to use LAER technology and typically have CO limits in the 10 ppm range (corrected to dry conditions).

##### 4.3.2.2 Technology Description

In an oxidation catalyst control system, CO emissions are reduced by allowing unburned CO to react with oxygen at the surface of a precious metal catalyst, such as platinum. Combustion of CO starts at about 300°F, with efficiencies above 90 percent occurring at temperatures above 600°F. Catalytic oxidation occurs at temperatures 50 percent lower than that of thermal oxidation, which reduces the amount of thermal energy required. For CTs, the oxidation catalyst can be located directly after the CT. Catalyst size depends upon the exhaust flow, temperature, and desired efficiency. The existing oxidation catalyst applications primarily have been limited to smaller cogeneration facilities burning natural gas.

Table 4-9. Summary of BACT Determinations for CO from Gas-Fired Turbines (Page 1 of 2)

Company Name	State	Date of Permit	Unit/Process Description	Capacity (Size)	CO Emission Limit			Control Method	Eff. (X)	
					(lb/MMBtu)	(lb/hr)	(TPY) (ppmv basis)			
Tiger Bay Cogen	FL	May-93	GE FA	206 MW	--	48.8	213.7	15 @ 15% O <sub>2</sub>	Proper combustion	--
Central Florida Cogen	FL	Nov-92	GE EA	126 MW	--	42.9	187.8	20 @ 15% O <sub>2</sub>	Efficient combustion	--
University of Florida Cogen	FL	Aug-92	GE LM6000	43 MW	--	38.8	158	42 @ 15% O <sub>2</sub>	--	--
Bermuda Hundred Energy	VA	Mar-92	Gas Turbine	1175 MMBtu/hr	62	--	--	--	Furnace Design	--
Bermuda Hundred Energy	VA	Mar-92	Gas Turbine	1117 MMBtu/hr	62	--	--	--	Furnace Design	--
Southern California Gas	CA	Oct-91	GT Solar Model B	47.64 MMBtu/hr	--	--	--	7.74 ppm @ 15% O <sub>2</sub>	High Temp Oxidation Catalyst	--
El Paso Natural Gas	AZ	Oct-91	GT Solar Centaur H	5500 HP	--	--	--	10.5 ppm @ 15% O <sub>2</sub>	Lean Fuel Mix	--
El Paso Natural Gas	AZ	Oct-91	GE Gas Turbine	12000 HP	--	--	--	60	Lean Burn	--
Lake Cogen	FL	Nov-91	Combined Cycle	120 MW	--	--	--	42	78 ppmvd for oil firing	--
Pasco Cogen	FL	Nov-91	Combined Cycle	120 MW	--	--	--	42	78 ppmvd for oil firing	--
Florida Power Corporation	FL	Sep-91	Simple Cycle	552 MW	--	--	--	--	25 ppmvd for oil firing	--
Enron Louisiana Energy Co	LA	Aug-91	Gas Turbines (2)	78.2 MMBtu/hr	--	5.8	--	60 @ 15% O <sub>2</sub>	Base Case, No Additional Control	--
Sumas Energy, Inc.	WA	Jun-91	Gas Turbine	80 MW	--	--	--	6 @ 15% O <sub>2</sub>	CO Catalyst	80.00
Florida P&L Co. (Martin)	FL	Jun-91	Combined Cycle	860 MW	--	--	--	30	33 ppmvd for oil firing	--
Commonwealth Atlantic LTD Partn.	VA	Mar-91	Gas Turbine	1533 MMBtu/hr	--	--	261	30	Combustion control	--
Commonwealth Atlantic LTD Partn.	VA	Mar-91	Gas Turbine	1400 MMBtu/hr	--	--	261	30	Combustion control	--
Florida P&L Co. (Ft. Lauderdale)	FL	Mar-91	Combined Cycle	860 MW	--	--	--	30	33 ppmvd for oil firing	--
Hardee Power Station	FL	Dec-90	Combined Cycle	660 MW	--	--	--	10	26 ppmvd for oil firing	--
March Point Cogen	WA	Oct-90	Turbine	80 MW	--	--	--	37 @ 15% O <sub>2</sub>	Combustion Control	--
Delmarva Power Corporation	DE	Sep-90	Combined Cycle	450 MW	--	--	--	15 ppm	Good Combustion	--
Doswell Limited Partnership	VA	May-90	Turbine	1,261 MMBtu/hr	--	25	--	--	Combustor Design & Operation	--
Fulton Cogeneration Assoc.	NY	Jan-90	GE LM5000	500 MMBtu/hr	0.02	--	--	--	--	--
Arrowhead Cogeneration	VT	Dec-89	Gas Turbine	282.0 MMBtu/hr	--	--	--	50 @ ISO Cond & 12% O <sub>2</sub>	Design & Good Combustion Techniques	--
JMC Selkirk, Inc.	NY	Nov-89	GE Frame 7	80 MW	--	--	--	25 ppm	Combustion Control	--
Capitol District NRG Ctr	CT	Oct-89	Gas Turbine	738.8 MMBtu/hr	0.112	--	--	--	--	--
Panda-Rosemary Corp.	NC	Sep-89	GE Frame 6	499 MMBtu/hr	0.022	10.8	--	--	Combustion Control	--
Kamins Syracuse Cogen	NY	Sep-89	Turbine	79 MW	0.028	--	--	--	Combustion Control	--
Tropicana Products, Inc.	FL	May-89	Gas Turbine	45.40 MW	--	--	--	10 @ 15% O <sub>2</sub>	--	--
Empire Energy - Niagara Cogen	NY	May-89	GE Frame 6 (3)	1,248 MMBtu/hr	0.024	--	--	--	Combustion Control	--
Megan-Racine Assoc.	NY	Mar-89	GE LM 5000	430 MMBtu/hr	0.026	--	--	--	Combustion Control	--
Indec/Oswego Hill Cogen	NY	Feb-89	GE Frame 6	40 MW	0.022	--	--	--	Combustion Control	--
Pawtucket Power	RI	Jan-89	Turbine	58 MW	--	--	--	23 @ 15% O <sub>2</sub>	--	--
Ocean State Power	RI	Jan-89	Combine Cycle	500 MW	--	--	--	25 @ 15% O <sub>2</sub>	--	--
Champion International	AL	Nov-88	Gas Turbine	35 MW	--	9	--	--	--	--
Long Island Lighting Co	NY	Nov-88	Peaking Units (3)	75 MW	--	--	--	10 ppm	Combustion Control	--
Amtrak	PA	Oct-88	Turbine (2)	20 MW	--	30.76	--	--	--	--
Kamins South Glens Falls	NY	Sep-88	GE Frame 6	40 MW	0.021	--	--	--	Combustion Control	--

Table 4-9. Summary of BACT Determinations for CO from Gas-Fired Turbines (Page 2 of 2)

Company Name	State	Date of Permit	Unit/Process Description	Capacity (Size)	CO Emission Limit				Control Method	Eff. (%)
					(lb/MMBtu)	(lb/hr)	(TPY)	(ppmvd basis)		
Orlando Utilities	FL	Sep-88	Gas Turbine (2)	35 MW	--	--	--	10 @ 15% O <sub>2</sub>	Combustion Control	--
Delmarva Power Corporation	DE	Aug-88	Turbine (2)	200 MW	--	--	--	15 ppm	Good Combustion	--
Kamins Carthage	NY	Jul-88	GE Frame 6	40 MW	0.022	--	--	--	Combustion Control	--
ADA Cogeneration	MI	Jun-88	Turbine	245.0 MMBtu/hr	0.1	--	--	--	Water Injection	--
CCF-1 Jefferson Station	CT	May-88	Gas Turbines (2)	110 MMBtu/hr	0.605	--	--	--	--	--
TBG/Grumman	NY	Mar-88	Gas Turbine	16 MW	0.181	--	--	--	CO Catalyst	80.00
Midland Cogeneration Venture	MI	Feb-88	Turbines (12)	984.2 MMBTU/hr	--	26	--	--	Turbine Design	--
Midway-Sunset Cogen	CA	Jan-88	GE Frame 7 (3)	75 MW	--	94	--	--	Proper Combustion	--
Downtown Cogeneration Assoc.	LA	Aug-87	Gas Turbine	71.9 MMBtu/hr	0.048	--	--	--	--	--
San Joaquin Cogen Limited	CA	Jun-87	Gas Turbine	48.6 MW	--	55.25	--	55 @ 15% O <sub>2</sub>	Combustion Control	--
Cogen Technologies	NJ	Jun-87	GE Frame 6 (3)	40 MW	--	--	--	50 @ 15% O <sub>2</sub>	--	--
Pacific Gas Transmission	OR	May-87	Gas Turbine	14,000 HP	--	6	25	--	--	--
Alaska Elect. Gen. & Trans.	AK	Mar-87	Gas Turbine	80 MW	--	--	--	109 lb/scf fuel	Water Injection	--
Sycamore Cogen	CA	Mar-87	Gas Turbine	75 MW	--	--	--	10 @ 15% O <sub>2</sub>	CO Catalyst & Comb. Control	--
PG&E, Station I	CA	Aug-86	GE LM5000	396 MMBTU/hr	--	--	--	--	CO Catalyst (No limit indicated)	--
Formosa Plastic Corp.	TX	May-86	GE MS 6001	38.4 MW	--	--	32.4	--	--	--

Oxidation catalysts have not been used on fuel-oil-fired CTs or combined cycle facilities. The use of sulfur-containing fuels in an oxidation catalyst system would result in an increase of SO<sub>3</sub> emissions and concomitant corrosive effects to the stack. In addition, trace metals in the fuel could result in catalyst poisoning during prolonged periods of operation.

Since the units likely will require numerous startups, variations in exhaust conditions will influence catalyst life and performance. Very little technical data exist to demonstrate the effect of such cycling.

The lack of demonstrated operation with oil firing suggests rejection of catalytic oxidation as a technically feasible alternative. However, the advent of a second generation catalyst suggests that an oxidation catalyst could be used.

Combustion design is dependent upon the manufacturer's operating specifications, which include the air-to-fuel ratio and the amount of water injected. The CTs proposed for the project have designs to optimize combustion efficiency and minimize CO emissions. Installations with an oxidation catalyst and combustion controls generally have controlled CO levels of 10 ppm as LAER and BACT.

For the project, the following alternatives were evaluated for natural gas firing as BACT:

1. Oxidation catalyst at 10 ppmvd; maximum annual CO emissions are 78 TPY;
2. Combustion controls; maximum annual CO emissions are 236 TPY.

#### 4.3.2.3 Impact Analysis

Economic--The estimated annualized cost of a CO oxidation catalyst is \$834,700 (Table 4-10), with a cost effectiveness of over \$5,280/ton of CO removed. The cost effectiveness is based on natural gas firing at

Table 4-10. Capital and Annualized Cost for Oxidation Catalyst

Cost Component	Cost (\$)	Basis
<b>I. CAPITAL COSTS</b>		
<b>A. DIRECT:</b>		
1. Associated Equipment for Catalyst	145,400	Manufacture Estimate - \$1,750 per lb/sec mass flow Engineering Estimate 25% of Equipment Costs (I.A.1. & 2., and II.A.)
2. HRSG Modification	138,400	
3. Installation	276,900	
<b>B. INDIRECT:</b>		
1. Engineering & Supervision	83,100	7.5% of Equipment Costs (I.A.1. & 2., and II.A.)
2. Construction and Field Expense	110,700	10% of Equipment Costs (I.A.1. & 2., and II.A.)
3. Construction Contractor Fee	55,400	5% of Equipment Costs (I.A.1. & 2., and II.A.)
4. Startup & Testing	22,100	2% of Equipment Costs (I.A.1. & 2., and II.A.)
5. Contingency	124,800	25% of Direct and Indirect Capital Costs (I.A. and I.B.1-4)
6. Interest During Construction	267,100	15% of Direct and Indirect Capital Costs, and Recurring Capital Costs (I.A., I.B.1.-4 and II.A.)
<b>TOTAL CAPITAL COSTS</b>	<b>1,223,800</b>	<b>Sum of Direct and Indirect Capital Costs</b>
<b>ANNUALIZED CAPITAL COSTS</b>	<b>143,800</b>	<b>Capital Recovery of 10% over 20 years</b>
<b>II. RECURRING CAPITAL COSTS</b>		
<b>A. Catalyst</b>		
B. Contingency	123,500	Manufacture Estimate - \$1,750 per lb/sec mass flow 25% of Recurring Capital Costs (II.A)
<b>TOTAL RECURRING CAPITAL COSTS</b>	<b>947,200</b>	<b>Sum of Recurring Capital Costs</b>
<b>ANNUALIZED RECURRING CAPITAL COSTS</b>	<b>380,900</b>	<b>Capital Recovery of 10% over 20 years</b>
<b>III. ANNUALIZED COST</b>		
<b>A. DIRECT:</b>		
1. Labor - Operator & Supervisor	5,300	4 hours/week, 52 weeks/year, \$22/hour and 15% supervisor cost 0.5% of Total and Recurring Capital Costs Capital Carrying cost (10% over 20 years) for catalyst for 1 CT
2. Maintenance	10,900	
3. Inventory Cost	32,200	
<b>B. ENERGY COSTS</b>		
1. Heat Rate Penalty	69,200	0.2% heat rate penalty. \$50/MW energy loss
2. MW Loss Penalty (catalyst changeout)	43,000	Loss of 84.43 MW for one day; cost of natural gas at \$3/10 <sup>6</sup> Btu deducted from cost
3. Fuel Escalation Costs	31,500	Fuel escalation of 3% over inflation; annualized over 20 years
4. Contingency	21,500	25% of energy costs
<b>C. INDIRECT:</b>		
1. Overhead	9,700	60% of Labor and Maintenance Costs (III.A.1. and 2.)
2. Property Taxes	21,700	1% of Total and Recurring Capital Cost
3. Insurance	21,700	1% of Total and Recurring Capital Cost
4. Administration	43,400	2% of Total and Recurring Capital Cost
<b>Annualized Capital Costs</b>	<b>143,800</b>	
<b>Annualized Recurring Capital Costs</b>	<b>380,900</b>	
<b>TOTAL ANNUALIZED COSTS</b>	<b>834,700</b>	<b>Sum of Operating and Maintenance and Annualized Capital Costs</b>

Note: All calculations using machine performance were based on 59°F conditions.  
Assumptions based on percentage of costs were adapted from EPA OAQPS Control Cost Manual (1990).

10 ppmvd. No costs are associated with combustion techniques since they are inherent in the design.

Environmental--The air quality impacts of both oxidation catalyst control and combustion design control techniques are below the significant impact levels for CO. Therefore, no significant environmental benefit would be realized by the installation of a CO catalyst.

Energy--An energy penalty would result from the pressure drop across the catalyst bed. A pressure drop of about 2 inches water gauge would be expected. At a catalyst back pressure of about 2 inches, an energy penalty of about 1,730,000 kWh/yr would result at 100 percent load. This energy penalty is sufficient to supply the electrical needs of about 120 residential customers over a year. To replace this lost energy, about  $1.7 \times 10^{10}$  Btu/yr or about 17 million ft<sup>3</sup>/yr of natural gas would be required.

#### 4.3.2.4 Proposed BACT and Rationale

Combustion design is proposed as BACT as a result of the technical and economic consequences of using catalytic oxidation on CTs. Catalytic oxidation is considered unreasonable for the following reasons:

1. Catalytic oxidation will not produce measurable reduction in the air quality impacts; and
2. The economic impacts are significant (i.e., an annualized cost of about \$34,700 with a cost effectiveness of over \$5,280/ton of CO removed).

Combustion design is proposed as BACT as a result of the technical and economic consequences of using catalytic oxidation on CTs. Catalytic oxidation is considered unreasonable since it will not lower CO emissions substantially and will not produce a measurable reduction in the air quality impacts. Indeed, recent BACT decisions for combustion turbines have set limits in the 30 ppmvd range. The cost of an oxidation catalyst would be significant and not cost-effective given the proposed emission limit of 30 ppmvd for the CT when firing natural gas.



#### 4.3.3 VOLATILE ORGANIC COMPOUNDS

VOCs will be emitted by the CT and are a result of incomplete combustion. The proposed BACT for VOC emissions will be the use of combustion technology and the use of clean fuels so that emissions will not exceed 10 ppmvd when firing natural gas. This emission level is similar to the BACT emission levels established for other similar sources. Combustion controls and the use of clean fuels have been overwhelmingly approved as BACT for CTs. The proposed VOC emission limits for the CT are in the range approved for other similar sources. The environmental effect of reduced emissions would not be significant.

#### 4.3.4 OTHER REGULATED AND NONREGULATED POLLUTANT EMISSIONS

The PSD source applicability analysis shows that the PSD significant emissions level is exceeded for PM/PM10 requiring PSD review (including BACT) for these pollutants. The emission of particulates from the CT is a result of incomplete combustion and trace solids in the fuel. The design of the CT ensures that particulate emissions will be minimized by combustion controls and the use of clean fuels. A review of EPA's BACT/LAER Clearinghouse Documents did not reveal any post-combustion particulate control technologies being used on a gas-fueled CT.

The maximum particulate emissions from the CT will be lower in concentration than that normally specified for fabric filter designs (i.e., the grain loading associated with the maximum particulate emissions [about 5 pounds per hour (lb/hr)]) is less than 0.01 grain per standard cubic foot (gr/scf), which is a typical design specification for a baghouse. This further demonstrates that no further particulate controls are necessary for the proposed project.

Therefore, there are no technically feasible methods for controlling the emissions of these pollutants from CTs, other than the inherent quality of the fuel. Natural gas represents BACT for this pollutant.

For the nonregulated pollutants, none of the control technologies evaluated for other pollutants (i.e., SCR) would reduce such emissions; in fact, SCR would tend to increase emissions. Thus, natural gas represents BACT because of its inherent low contaminant content.

#### 4.4 BEST AVAILABLE CONTROL TECHNOLOGY - AUXILIARY BOILER

As discussed in Section 2.0, the proposed Orange Cogeneration facility will include a natural gas-fired auxiliary boiler with a maximum heat input capability of 100 mmBtu/hr. The auxiliary boiler will be used to provide supplemental steam to the steam electric turbine and the Orange-Co of Florida, Inc. citrus process facility. Applicable NSPS for the auxiliary are the recently promulgated Subpart Dc which specify emission limiting standards for small industrial-commercial-institutional steam generating units (see Table 4-2). These NSPS do not specify emission limiting standards for natural gas-fired boilers.

The proposed control technologies for the auxiliary boiler are the use of clean fuel for limiting PM and SO<sub>2</sub> emissions, and combustion control for limiting emissions of NO<sub>x</sub>, CO and VOCs. The proposed emission rates of PM of 0.01 lb/mmBtu, which reflect the use of natural gas, is equivalent to 0.006 grains per standard cubic feet. This emission level is at or lower than that generally specified for a baghouse.

Pollution preventing combustion controls, i.e., low-NO<sub>x</sub> combustors, will limit the formation of NO<sub>x</sub>, CO and VOCs in the combustion process. Since the formation of NO<sub>x</sub>, and CO and VOC formation are interdependent in the combustion process, a design point that provides the optimum (i.e., minimum) emission level has been proposed. The proposed NO<sub>x</sub> emission level of 0.13 lb/mmBtu is lower than the NSPS than that for larger steam generators (0.2 lb/mmBtu for Subpart Db) and lower than that being required as BACT for larger steam electric generators using sophisticated control technology (0.17 lb/mmBtu). Control technology such as flue gas recirculation (FGR) and selective catalytic reduction (SCR) are technically feasible for auxiliary boilers of this size but are generally not cost

effective due to limitation of scale. Cost effectiveness will exceed \$5,000/ton and provide limited overall benefits. That is, the reduction of NO<sub>x</sub> emissions, that will be at most 20 to 40 tons/year with additional control technology, will be offset by decreased thermal efficiency and additional secondary emissions (e.g., ammonia in the case of SCR).

The proposed CO and VOC emission limits are of the lowest being achieved on an auxiliary boiler in Florida and are based on achieving the NO<sub>x</sub> emission limit. The Tropicana Products facility (constructed in 1990) has a slightly higher heat input auxiliary boiler (104 mmBtu/hr) with a CO limit of 0.14 lb/mmBtu and an NO<sub>x</sub> emission level of 0.1 lb/mmBtu. The auxiliary boiler for the proposed Orange Cogeneration has a lower overall combined emission of CO and NO<sub>x</sub> (i.e., 0.23 lb/mmBtu for CO and NO<sub>x</sub> compared to 0.24 lb/mmBtu for the Tropicana facility). Post combustion control, such as an oxidation catalyst, are feasible for CO emissions. These controls have principally been added where the AAQS for CO are being exceeded. Moreover, the cost effectiveness is high with limited overall reduction in emissions (at most 20 to 30 tons/year reduction).

Thus, the proposed BACT emissions levels for NO<sub>x</sub>, CO and VOC reflect emissions in range of the lowest being established for auxiliary boilers and utilize pollution prevention technology.

## 5.0 AIR QUALITY MONITORING DATA

### 5.1 PSD PRECONSTRUCTION MONITORING

The CAA requires that an air quality analysis be conducted for each pollutant subject to regulation under the act before a major stationary source is constructed. This analysis may be performed by the use of modeling and/or by monitoring the air quality. Preconstruction monitoring data generally are not required if the ambient air quality concentration before construction is less than the *de minimis* impact monitoring concentrations. Also, if the maximum predicted impact of the source is less than the *de minimis* impact monitoring concentrations, the source generally would be exempt from preconstruction monitoring.

For noncriteria pollutants, EPA recommends that an analysis based on air quality modeling generally should be used instead of monitoring data.

### 5.2 PROJECT MONITORING APPLICABILITY

As determined by the source applicability analysis described in Section 3.1, an ambient monitoring analysis is required by PSD regulations for PM(TSP), PM(PM10), NO<sub>2</sub>, CO, and O<sub>3</sub> (based on VOC emissions). The maximum concentrations predicted for the proposed project compared to the PSD *de minimis* monitoring concentrations are presented in Table 3-4. Since the maximum predicted impacts from the proposed facility are less than *de minimis* levels for all pollutants, preconstruction monitoring is not required for this project.

## 6.0 AIR QUALITY IMPACT ANALYSIS

### 6.1 ANALYSIS APPROACH AND ASSUMPTIONS

#### 6.1.1 GENERAL MODELING APPROACH

The general modeling approach follows EPA and FDER modeling guidelines. The highest predicted concentrations are compared with both PSD significant impact levels and *de minimis* air quality levels. If a facility exceeds the significant impact level for a particular pollutant, current policies stipulate that the highest annual average and HSH short-term (i.e., 24 hours or less) concentrations be compared with AAQS and PSD increments when 5 years of meteorological data are used. The HSH concentration is calculated for a receptor field by:

1. Eliminating the highest concentration predicted at each receptor,
2. Identifying the second-highest concentration at each receptor, and
3. Selecting the highest concentration among these second-highest concentrations.

This approach is consistent with the air quality standards, which permit a short-term average concentration to be exceeded once per year at each receptor.

To develop the maximum short-term concentrations for the facility, the general modeling approach was divided into screening and refined phases to reduce the computation time required to perform the modeling analysis. The basic difference between the two phases is the receptor grid used when predicting concentrations.

Concentrations for the screening phase were predicted using a coarse receptor grid and a 5-year meteorological record. After a final list of maximum short-term concentrations was developed, the refined phase of the analysis was conducted by predicting concentrations for a refined receptor grid centered on the receptor at which the HSH concentration from the screening phase was produced. The air dispersion model then was executed for the entire year during which HSH concentrations were predicted. This

approach was used to ensure that valid HSH concentrations were obtained. More detailed descriptions of the emission inventory and receptor grids used in the screening and refined phases of the analysis are presented in the following sections.

#### 6.1.2 MODEL SELECTION

The selection of the appropriate air dispersion model was based on its ability to simulate impacts in areas surrounding the plant site. Within 50 km of the site, the terrain can be described as simple (i.e., flat to gently rolling). As defined in the EPA modeling guidelines, simple terrain is considered to be an area where the terrain features are all lower in elevation than the top of the stack(s) under evaluation. Therefore, a simple terrain model was selected to predict maximum ground-level concentrations.

The Industrial Source Complex (ISC) dispersion model (EPA, 1992) was selected to evaluate the pollutant emissions from the proposed units and other modeled sources. This model is contained in EPA's User's Network for Applied Modeling of Air Pollution (UNAMAP), Version 6 (EPA, 1988b). The ISC model is applicable to sources located in either flat or rolling terrain where terrain heights do not exceed stack heights.

The ISC model consists of two sets of computer codes that are used to calculate short- and long-term ground level concentrations. The main differences between the two codes are the input format of the meteorological data and the method of estimating the plume's horizontal dispersion.

The first model code, the ISCST2 short-term model (ISCST2, Version 9227), is an extended version of the single-source (CRSTER) model (EPA, 1977). The ISCST2 model is designed to calculate hourly concentrations based on hourly meteorological parameters (i.e., wind direction, wind speed, atmospheric stability, ambient temperature, and mixing heights). The hourly concentrations are processed into non-overlapping, short-term, and

averaging periods. For example, a 24-hour average concentration is based on twenty-four 1-hour averages calculated from midnight to midnight of each day. For each short-term averaging period selected, the highest and second-highest average concentrations are calculated for each receptor. As an option, a table of the 50 highest concentrations over the entire field of receptors can be produced.

The second model code within the ISC model is the ISC long-term (ISCLT2) model. The ISCLT2 model uses joint frequencies of wind direction, wind speed, and atmospheric stability to calculate seasonal and/or annual average ground-level concentrations. Because the input wind directions are for 16 sectors, with each sector defined as 22.5 degrees, the model calculates concentrations by assuming that the pollutant is uniformly distributed in the horizontal plane within a 22.5-degree sector.

In this analysis, the ISCST2 model was used to calculate both short-term and annual average concentrations because these concentrations are readily obtainable from the model output. Major features of the ISCST2 model are presented in Table 6-1. Concentrations caused by stack and volume sources are calculated by the ISCST2 model using the steady-state Gaussian plume equation for a continuous source. The area source equation in the ISCST2 model is based on the equation for a continuous and finite crosswind line source. The ISCST2 model has rural and urban options that affect the wind speed profile exponent law, dispersion rates, and mixing-height formulations used in calculating ground-level concentrations. The criteria used to determine when the rural or urban mode is appropriate are based on land use near the proposed plant's surroundings (Auer, 1978). If the land use is classified as heavy industrial, light-moderate industrial, commercial, or compact residential for more than 50 percent of the area within a 3-km radius circle centered on the proposed source, the urban option should be selected. Otherwise, the rural option is more appropriate.

Table 6-1. Major Features of the ISCST2 Model

---

- Polar or Cartesian coordinate systems for receptor locations
  - Rural or one of three urban options that affect wind speed profile exponent, dispersion rates, and mixing height calculations
  - Plume rise as a result of momentum and buoyancy as a function of downwind distance for stack emissions (Briggs, 1969, 1971, 1972, and 1975)
  - Procedures suggested by Huber and Snyder (1976); Huber (1977); Schulmann and Hanna (1986); and Schulmann and Scire (1980) for evaluating building wake effects
  - Direction-specific building heights and projected widths for all sources for which downwash is considered
  - Procedures suggested by Briggs (1974) for evaluating stack-tip downwash
  - Separation of multiple-point sources
  - Consideration of the effects of gravitational settling and dry deposition on ambient particulate concentrations
  - Capability of simulating point, line, volume, and area sources
  - Capability to calculate dry deposition
  - Variation of wind speed with height (wind speed-profile exponent law)
  - Concentration estimates for 1-hour to annual average
  - Terrain-adjustment procedures for elevated terrain, including a terrain truncation algorithm
  - Receptors located above local terrain (i.e., "flagpole" receptors)
  - Consideration of time-dependent exponential decay of pollutants
  - The method of Pasquill (1976) to account for buoyancy-induced dispersion
  - A regulatory default option to set various model options and parameters to EPA recommended values (see text for regulatory options used)
  - Procedure for calm-wind processing
  - Wind speeds less than 1 m/s are set to 1 m/s
- 

Source: EPA, 1992.



For modeling analyses that will undergo regulatory review, such as PSD permit applications, the following model features are recommended by EPA (1987a) and are referred to as the regulatory options in the ISCST model:

1. Final plume rise at all receptor locations,
2. Stack-tip downwash,
3. Buoyancy-induced dispersion,
4. Default wind speed profile coefficients for rural or urban option,
5. Default vertical potential temperature gradients,
6. Calm wind processing, and
7. Reducing calculated SO<sub>2</sub> concentrations in urban areas by using a decay half-life of 4 hours (i.e., reduce the SO<sub>2</sub> concentration emitted by 50 percent for every 4 hours of plume travel time).

In this analysis, the EPA regulatory options were used to address maximum impacts. Based on a review of the land use around the facility, the rural mode was selected because of the lack of residential, industrial, and commercial development within 3 km of the plant site.

## 6.2 METEOROLOGICAL DATA

Meteorological data used in the ISCST2 model to determine air quality impacts consisted of a concurrent 5-year period of hourly surface weather observations and twice-daily upper air soundings from the National Weather Service (NWS) station at Tampa International Airport and Ruskin, respectively. The 5-year period of meteorological data was from 1982 through 1986. The NWS station in Tampa, located approximately 65 km to the west-northwest of the site, was selected for use in the study because it is the closest primary weather station to the study area considered to have meteorological data representative of the project site. This station has surrounding topographical features similar to the project site and the most readily available and complete database.

The surface observations included wind direction, wind speed, temperature, cloud cover, and cloud ceiling height. The wind speed, cloud cover, and

cloud ceiling values were used in the ISCST2 meteorological preprocessor program to determine atmospheric stability using the Turner stability scheme. Based on the temperature measurements at morning and afternoon, mixing heights were calculated from the radiosonde data at Ruskin using the Holzworth approach (Holzworth, 1972). Hourly mixing heights were derived from the morning and afternoon mixing heights using the interpolation method developed by EPA (Holzworth, 1972). The hourly surface data and mixing heights were used to develop a sequential series of hourly meteorological data (i.e., wind direction, wind speed, temperature, stability, and mixing heights). Because the observed hourly wind directions at the NWS stations are classified into one of thirty-six 10-degree sectors, the wind directions were randomized within each sector to account for the expected variability in air flow. These calculations were performed using the EPA RAMMET meteorological preprocessor program.

### 6.3 EMISSION INVENTORY

Stack operating parameters and emission rates for the proposed facility used in the modeling analysis are presented in Table 6-2. Data are presented for the facility operating in both simple cycle and combined cycle modes for various ambient temperatures. For combined cycle mode, data are presented for the CTs operating using water injection or dry low NO<sub>x</sub> burners. Data are also presented for the auxiliary boiler, which will be used only during combined cycle operation. Modeling of the proposed facility demonstrated that the facility's PM, SO<sub>2</sub>, NO<sub>2</sub>, and CO impacts are below the significant impact levels. Therefore, further modeling for these pollutants for comparison to AAQS and PSD Class II increments is not required.

### 6.4 RECEPTOR LOCATIONS

For comparison to significant impact levels, concentrations were predicted for the following receptor locations:

1. For simple and combined cycle operation, 81 plant boundary and near-field receptors along 36 radials with each radial spaced at 10-degree increments. These receptors are presented in Table 6-3.

Table 6-2. Stack, Operating, and Emission Data Considered in the Air Quality Impact Assessment for the Proposed Facility

Parameter	Simple Cycle Operation			Combined Cycle Units (each)						Auxiliary Boiler
	20°F	40°F	100°F	With Water Injection			With Dry Low NO <sub>x</sub> Combustor			
				40°F	59°F	100°F	40°F	59°F	100°F	
<u>Stack Data (ft)</u>										
Height	60	60	60	100	100	100	100	100	100	65
Diameter	9.0	9.0	9.0	8.5	8.5	8.5	8.5	8.5	8.5	3.67
<u>Operating Data</u>										
Temperature (°F)	754	804	859	215	215	215	215	215	215	305
Velocity (ft/sec)	142.9	149.7	119.6	89.6	85.3	68.6	86.6	82.9	67.6	46.9
<u>Pollutant Emission Rates</u>										
PM (lb/hr)	5.0	5.0	5.0	5.0	5.0	5.0	5.0	5.0	5.0	1.0
NO <sub>2</sub> (TPY)	156.53	165.73	119.47	165.7	159.1	119.5	159.0	152.3	116.3	56.9
CO (lb/hr)	28.5	28.4	21.3	28.4	26.8	21.3	28.3	27.0	21.4	10.0
Sulfuric Acid Mist (lb/hr)	8.19E-02	8.67E-02	6.25E-02	8.67E-02	8.32E-02	6.25E-02	8.24E-02	7.89E-02	6.03E-02	2.31E-02
Polycyclic Organic Matter (lb/hr)	3.95E-04	4.18E-04	3.02E-04	4.18E-04	4.01E-04	3.02E-04	4.18E-04	4.01E-04	3.02E-04	1.11E-04
Formaldehyde (lb/hr)	3.13E-02	3.31E-02	2.39E-02	3.31E-02	3.18E-02	2.39E-02	3.31E-02	3.18E-02	2.39E-02	8.81E-03

Note:

Simple cycle operation includes one CT unit. Combined cycle operation includes two CT/HRSG units. Emission rates presented for the combined cycle operation are for each CT/HRSG unit. The auxiliary boiler will be used during combined cycle operation only.

Table 6-3. Plant Property and Near-Field Receptors Used in the Screening Modeling Analysis

Receptor Location		Receptor Location	
Direction (degrees)	Distance (meters)	Direction (degrees)	Distance (meters)
10	142/200	190	93/100/200
20	149/200	200	97/100/200
30	162/200	210	106/200
40	142/200	220	119/200
50	119/200	230	142/200
60	106/200	240	183/200
70	97/100/200	250	193/200
80	93/100/200	260	184/200
90	91/100/200	270	182/200
100	93/100/200	280	184/200
110	97/100/200	290	193/200
120	106/200	300	210
130	119/200	310	218
140	119/200	320	115/200
150	106/200	330	102/200
160	97/100/200	340	94/100/200
170	93/100/200	350	142/200
180	91/100/200	360	140/200

Note: Direction and distance are relative to the grid origin which is centered between the two proposed HRSG stack locations.

2. For simple cycle operation, 540 general grid receptors located at distances of 200; 400; 700; 1,000; 1,500; 2,000; 2,500; 3,000; 4,000; 5,000, 6,000; 7,000; 8,000; 9,000; and 10,000 m along 36 radials with each radial spaced at 10-degree increments.
3. For combined cycle operation, 432 general grid receptors located at distances of 400; 600; 800; 1,000; 1,500; 2,000; 2,500; 3,000; 3,500; 4,000; 4,500; and 5,000 m along 36 radials with each radial spaced at 10-degree increments.

These grids were centered between the two proposed CT stack locations.

After the screening modeling was completed, refined modeling was conducted using a receptor grid centered on the receptor that had the highest short-term concentration from the screening analysis. The receptors were located at intervals of 100 m between the distances considered in the screening phase, along 9 radials spaced at 2-degree increments, centered on the radial along which the maximum concentration was produced. For example, if the maximum concentration was produced along the 90-degree radial at a distance of 1.0 km, the refined receptor grid would consist of receptors at the following locations:

<u>Directions (degrees)</u>	<u>Distance (km)</u>
82, 84, 86, 88, 90, 92, 94, 96, 98	0.8, 0.9, 1.0, 1.1, 1.2, 1.3, and 1.4 per direction

To ensure that a valid maximum concentration was calculated, concentrations were predicted using the refined grid for the entire year that produced the highest concentration from the screening receptor grid.

Refined modeling analysis was not performed for the annual averaging period because the spatial distribution of annual average concentrations are not expected to vary significantly from those produced from the screening analysis.

The maximum PSD increment consumption at the Chassahowitzka Wilderness Area was determined for the proposed facility alone at 13 discrete receptors located along the boundary of the Class I area. The highest predicted concentrations for the proposed facility for the 5 years of meteorological data were compared with the recommended NPS Class I significance values for PM and NO<sub>2</sub> (see Section 3.2.6).

#### 6.5 BUILDING DOWNWASH EFFECTS

Based on the building dimensions associated with buildings and structures planned at the plant, the stacks for the proposed units (i.e., CT stack for simple cycle operation, HRSG stack, and auxiliary boiler stack) will comply with the GEP stack height regulations. However, these stacks will be less than GEP. Therefore, the potential for building downwash to occur was considered in the modeling analysis for these stacks.

The ISC model uses two procedures to address the effects of building downwash. For both methods the direction-specific building dimensions are input for  $H_b$  and  $l_b$  for 36 radial directions, with each direction representing a 10-degree sector, which uses these parameters to modify the dispersion parameters. The  $H_b$  is the building height and  $l_b$  is the lesser of the building height or projected width. For short stacks (i.e., physical stack height is less than  $H_b + 0.5 l_b$ ), the Schulman and Scire (1980) method is used. The features of the Schulman and Scire method are as follows:

1. Reduced plume rise as a result of initial plume dilution,
2. Enhanced plume spread as a linear function of the effective plume height, and
3. Specification of building dimensions as a function of wind direction.

For cases where the physical stack is greater than  $H_b + 0.5 l_b$  but less than GEP, the Huber-Snyder (1976) method is used.

The building dimensions considered in the modeling analysis are presented in Table 6-4. A detailed listing of direction-specific building data used in the modeling analysis is given in Appendix B.

Table 6-4. Building Dimensions Used to Address Potential Building Wake Effects

Unit/Stack	Source		Building(s) of Influence	Actual Building Dimensions (m)			Maximum Projected Width <sup>a</sup> (m)
	Stack Height ft	Stack Height m		Length	Width	Height	
Turbine Stack (CT--Simple Cycle)	60	18.3	HRSG Building	19.8	10.4	17.1	22.4
			CT Hood/Intake Structure	8.8	16.5	11.0	18.7
HRSG Stack (CT--Combined Cycle)	100	30.5	HRSG Building	19.8	10.4	17.1	22.4
Auxiliary Boiler  CT Hood/Intake Structure	65	19.8	Plant Services Building	31.7	24.4	8.8	40.0
			Control Building	12.2	9.1	9.1	15.2
			CT Hood/Intake Structure	8.8	16.5	11.0	18.7

Note: Refer to Appendix C for BREEZEWAKE output depicting direction-specific building data used in the modeling analysis.

<sup>a</sup> Diagonal of actual building dimensions.



## 7.0 AIR QUALITY MODELING RESULTS

### 7.1 SIGNIFICANT IMPACT ANALYSIS FOR PROPOSED FACILITY

A summary of the maximum concentrations as a result of the proposed facility operating at simple and combined cycle modes at various design temperatures and with two control technologies (i.e., water injection and dry low NO<sub>x</sub> technology) is presented in Table 7-1. The results are presented for all regulated pollutants considered in the modeling analysis. The modeling was performed based on the operating conditions for the ambient temperature that produced the highest emissions or lowest flow rate. This approach ensured that the maximum impacts from the proposed facility were obtained.

The overall maximum impacts from the screening analysis for all scenarios considered in the modeling analysis are presented in Table 7-2. Based on these results, a refined analysis was performed.

A summary of the refined impacts developed from the overall maximum concentrations produced in the screening analysis is presented in Table 7-3 and compared to the significant impact levels and *de minimis* monitoring levels.

The maximum predicted 24-hour and annual average PM(TSP) concentrations due to the proposed facility are 3.47 and 0.10  $\mu\text{g}/\text{m}^3$ , respectively. Maximum PM10 impacts are assumed to be identical to the PM(TSP) impacts. Since these maximum concentrations are below the significance and *de minimis* levels for these pollutants, no further modeling analysis is necessary.

The maximum predicted annual NO<sub>2</sub> concentration due to the proposed facility is 0.90  $\mu\text{g}/\text{m}^3$ . Because this level of impact is below the significance and *de minimis* levels, no further modeling analysis was performed.

The maximum predicted 1- and 8-hour average CO concentrations due to the proposed facility are 71.3 and 34.8  $\mu\text{g}/\text{m}^3$ , respectively. These maximum impacts are less than the CO significance impact levels. Because the

✓ Table 7-1. Summary of Screening Modeling Impacts for the Orange Cogeneration Facility

Pollutant	Averaging Period	Ambient Temp (°F)	Simple Cycle Operation	Maximum Impacts (µg/m³)				
				Combined Cycle Units Only		Combined Cycle Units with Aux Boiler		
				Water Inj	DLN	Water Inj	DLN	
PM(PM10)	Annual	20	0.0059	NM	NM	NM	NM	
		40	0.0055	0.055	0.056	0.083	0.084	
		59	NM	0.057	0.058	0.085	0.087	
		100	0.0130	0.071	0.071	0.10	0.10	
	24-Hour	20	1.47	NM	NM	NM	NM	
		40	1.14	2.44	2.48	2.57	2.61	
		59	NM	2.50	2.54	2.63	2.67	
		100	3.41	3.31	3.35	3.43	3.47	
	NO <sub>2</sub>	Annual	20	0.042	NM	NM	NM	NM
			40	0.041	0.41	0.41	0.87	0.88
			59	NM	0.41	0.41	0.88	0.89
			100	0.069	0.39	0.38	0.90	0.90
CO	1-Hour	20	66.51	NM	NM	NM	NM	
		40	59.12	44.8	45.9	58.4	58.8	
		59	NM	44.0	45.3	57.8	58.3	
		100	70.37	41.1	41.8	55.7	56.0	
	8-Hour	20	18.53	NM	NM	NM	NM	
		40	14.81	24.7	25.1	26.9	29.4	
		59	NM	24.0	24.5	28.6	29.1	
		100	27.35	21.9	22.3	27.7	28.0	

Note: Highest concentrations reported for all averaging periods.  
 Simple cycle operation includes one CT unit. Combined cycle operation includes two CT/HRSG units.  
 Refer to Appendix B for location and time period of maximum concentrations.

DLN = dry low NO<sub>x</sub>  
 NM = not modeled  
 Water Inj = water injection

Table 7-2. Summary of Overall Maximum Screening Modeling Impacts for the Orange Cogeneration Facility

Pollutant	Averaging Period	Maximum Concentration ( $\mu\text{g}/\text{m}^3$ )	Operating Condition
PM(PM10)	Annual	0.10	Combined cycle; DLN; 100°F
	24-Hour	3.47	Combined cycle; DLN; 100°F
NO <sub>2</sub>	Annual	0.90	Combined cycle; DLN; 100°F
CO	1-Hour	70.4	Simple cycle; 100°F
	8-Hour	29.4	Combined cycle; DLN; 40°F

Note: Highest concentrations reported for all averaging periods. Simple cycle operation includes one CT unit. Combined cycle operation includes two CT/HRSG units. Refer to Appendix B for location and time period of maximum concentrations.

DLN = dry low NO<sub>x</sub>

Table 7-3. Summary of Maximum Refined Modeling Impacts for the Orange Cogeneration Facility

Pollutant	Averaging Period	Maximum Concentration ( $\mu\text{g}/\text{m}^3$ )	Significant Impact Levels ( $\mu\text{g}/\text{m}^3$ )	de minimus Monitoring Level ( $\mu\text{g}/\text{m}^3$ )
PM(PM10)	Annual	0.10 <sup>a</sup>	1	NA
	24-Hour	3.47 <sup>a</sup>	5	10
NO <sub>2</sub>	Annual	0.90 <sup>a</sup> 0.92	1	14
CO	1-Hour	71.3 <sup>b</sup>	2,000	NA
	8-Hour	34.8 <sup>c</sup>	500	575

Note: Highest refined concentrations reported for all averaging periods.

NA = not applicable.

<sup>a</sup> Combined cycle operation with DLN combustors at ambient temperature of 100°F.

<sup>b</sup> Simple cycle operation at ambient temperature of 100°F.

<sup>c</sup> Combined cycle operation with DLN combustors at ambient temperature of 40°F.

10-degree increment  
2-degree increment

maximum predicted impacts due to the proposed facility are less than the CO significance and *de minimis* levels, additional modeling is not required for this pollutant.

No significance levels have been established for sulfuric acid mist. There is also no ambient measurement method established for this pollutant and, thus, no *de minimis* monitoring concentration. Therefore, no further PSD modeling analysis was conducted. Sulfuric acid mist, along with formaldehyde and polycyclic organic matter were addressed as toxic air pollutants for comparison to the Florida NTLs (refer to Section 7.1.3).

## 7.2 PSD CLASS I SIGNIFICANCE ANALYSIS

Maximum NO<sub>2</sub> and PM concentrations predicted at the PSD Class I area of the Chassahowitzka National Wilderness Area for comparison to NPS's recommended PSD Class I significance levels are presented in Table 7-4. Results are presented for simple and combined cycle operation. For combined cycle operation, results are presented for the CTs operating with water injection and dry low NO<sub>x</sub> combustors. Impacts for 40°F and 100°F are presented, representing the maximum emission-maximum flow and minimum emission-minimum flow cases. The overall maximum concentrations predicted for all modeled scenarios, which are compared to the NPS-recommended Class I significance levels, are presented in Table 7-5.

The maximum predicted PM 24-hour and annual concentrations in the Class I area are 0.030 and 0.0017  $\mu\text{g}/\text{m}^3$ , respectively. These predicted impacts are below the NPS Class I 24-hour and annual significance levels of 0.33 and 0.1  $\mu\text{g}/\text{m}^3$ , respectively.

The maximum predicted NO<sub>2</sub> annual concentration in the Class I area is 0.013  $\mu\text{g}/\text{m}^3$ . This predicted impact is below the NPS Class I annual significance level of 0.025  $\mu\text{g}/\text{m}^3$ .

As the results indicate, the proposed facility's impacts are below the NPS-recommended Class I significance values for all averaging periods and

Table 7-4. Summary of Maximum Predicted PM and NO<sub>2</sub> Concentrations Due to the Proposed Facility at the Class I Area of the Chassahowitzka National Wilderness Area

Pollutant	Averaging Period	Ambient Temp (°F)	Simple Cycle Operation	Maximum Impacts (µg/m <sup>3</sup> )			
				Combined Cycle Units Only		Combined Cycle Units with Aux Boiler	
				Water Inj	DLN	Water Inj	DLN
PM(PM10)	Annual	40	0.00054 ✓	0.0014	0.0014	0.0016	0.0016
		100	0.00060 ✓	0.0014	0.0014	0.0017	0.0017
	24-Hour	40	0.010 ✓	0.024	0.024	0.028	0.028 ✓
		100	0.011 ✓	0.025	0.025	0.030	0.030 ✓
NO <sub>2</sub>	Annual	40	0.0041 ✓	0.011	0.010	0.013	0.013
		100	0.0033 ✓	0.0079	0.0077	0.011	0.010

Note: Highest concentrations reported for all averaging periods.  
Simple cycle operation includes one CT unit. Combined cycle operation includes two CT/ERSG units.  
Refer to Appendix B for location and time period of maximum concentrations.

DLN = dry low NO<sub>x</sub>  
Water Inj = water injection

Table 7-5. Summary of Overall Maximum Predicted PM and NO<sub>2</sub> Concentrations Due to the Proposed Facility at the Class I Area of the Chassahowitzka National Wilderness Area

Pollutant	Averaging Period	Maximum Concentration (µg/m <sup>3</sup> )	NPS-Recommended Class I Significance Levels (µg/m <sup>3</sup> )	Operating Condition
PM(PM10)	Annual	0.0017	0.1 0.08	Combined Cycle; 100°F
	24-Hour	0.030	0.33	Combined Cycle; 100°F
NO <sub>2</sub>	Annual	0.013	0.025	Combined Cycle; 40°F

Note: Highest concentrations reported for all averaging periods.  
Simple cycle operation includes one CT unit. Combined cycle operation includes two CT/HRSG units and auxiliary boiler.

modeled pollutants. Therefore, no further Class I modeling analysis was conducted.

### 7.3 TOXIC POLLUTANT IMPACT ANALYSIS

The maximum impacts of regulated and nonregulated toxic air pollutants that will be emitted by the proposed facility are presented in Table 7-6. These impacts represent the highest impacts predicted from the screening analysis for the combined cycle operation with dry low-NO<sub>x</sub> combustors. This design case was modeled since the highest concentrations were predicted for the criteria pollutants from among the operating design cases considered for the project.

The maximum 8-hour, 24-hour, and annual concentrations are compared to the Florida NTLs. As shown, the predicted impacts are below the NTLs for all pollutants and averaging times. Therefore, the emissions from the proposed facility are not expected to pose a significant health risk to the public.

### 7.4 ADDITIONAL IMPACT ANALYSIS

#### 7.4.1 IMPACTS UPON VEGETATION

The response of vegetation to atmospheric pollutants is influenced by the concentration of the pollutant, duration of the exposure and the frequency of exposures. The pattern of pollutant exposure expected from the facility is that of a few episodes of relatively high ground-level concentration which occur during certain meteorological conditions interspersed with long periods of extremely low ground-level concentrations. If there are any effects of stack emissions on plants, they will be from the short-term higher doses. A dose is the product of the concentration of the pollutant and the duration of the exposure. The impact of the proposed facility on regional vegetation was assessed by comparing pollutant doses that are predicted from modeling with threshold doses reported from the scientific literature which could adversely affect plant species typical of those present in the region.

Predicted impacts of all regulated pollutants considered in the analysis are less than the significant impact levels (see Table 7-3). As a result,



Table 7-6. Summary of Maximum Concentrations Due to the Proposed Facility for the Air Toxic Modeling Analysis

Pollutant	Averaging Period	Maximum Concentration ( $\mu\text{g}/\text{m}^3$ )	Florida No Threat Levels ( $\mu\text{g}/\text{m}^3$ )
Formaldehyde	8-hour	0.031 <sup>a</sup> ✓	4.5
	24-hour	0.018 <sup>a</sup> ✓	1.08
	Annual	0.00067 <sup>b</sup> ✓	0.077
Polycyclic Organic Matter	8-hour	0.00040 <sup>a</sup>	NE
	24-hour	0.00022 <sup>b</sup>	NE
	Annual	0.00001 <sup>b</sup>	NE
Sulfuric Acid Mist	8-hour	0.076 <sup>a</sup>	10
	24-hour	0.043 <sup>b</sup>	2.38
	Annual	0.0017 <sup>b</sup> ✓	NE

Note: Highest concentrations reported for all averaging periods.  
NE = none established.

<sup>a</sup> Combined cycle operation with DLN combustors at ambient temperature of 40°F.

<sup>b</sup> Combined cycle operation with DLN combustors at ambient temperature of 100°F.

no impacts are expected to occur to vegetation as a result of the proposed emissions of other regulated pollutants.

#### 7.4.2 IMPACTS TO SOILS

Because the predicted impacts for all pollutants considered in the analysis are less than the significant impact levels, the facility is not expected to have a significant adverse impact on regional vegetation or soils.

#### 7.4.3 IMPACTS DUE TO ADDITIONAL GROWTH

A limited number of personnel will be used to operate the proposed facility. These personnel are not expected to have a significant effect on the residential, commercial, and industrial growth in Polk County.

#### 7.4.4 IMPACTS TO VISIBILITY

The Orange Cogeneration Facility is located approximately 114 km from the Chassahowitzka Wilderness Area, a PSD Class I area. Impacts to visibility were estimated using the VISCREEN computer model. Impacts were calculated for particulates and nitrogen oxides (as nitrogen dioxide). Worst-case NO<sub>x</sub> and PM emissions at the 40-degree design temperature for combined cycle operation with water injection were used in order to maximize impacts at the Class I area. The results of the screening analysis are presented in Table 7-7. Based on these results the proposed facility is not expected to significantly impair visibility in the Chassahowitzka Wilderness Area.

Table 7-7. Visibility Analysis for the Orange Cogeneration Facility on the PSD Class I Area

Visual Effects Screening Analysis for  
Source: ORANGE COGENERATION FACILITY  
Class I Area: CHASSAHOWITZKA NWA

\*\*\* Level-1 Screening \*\*\*

Input Emissions for

Particulates	11.0	lb/hr
NOx (as NO2)	88.70	lb/hr
Primary NO2	.00	lb/hr
Soot	.00	lb/hr
Primary SO4	.20	lb/hr

\*\*\*\* Default Particle Characteristics Assumed

Transport Scenario Specifications:

Background Ozone:	.04	ppm
Background Visual Range:	25.00	km
Source-Observer Distance:	114.00	km
Min. Source-Class I Distance:	114.00	km
Max. Source-Class I Distance:	134.00	km
Plume-Source-Observer Angle:	11.25	degrees
Stability:	6	
Wind Speed:	1.00	m/s

R E S U L T S

Asterisks (\*) indicate plume impacts that exceed screening criteria

Maximum Visual Impacts INSIDE Class I Area  
Screening Criteria ARE NOT Exceeded

Backgrnd	Theta	Azi	Distance	Alpha	Delta E		Contrast	
					Crit	Plume	Crit	Plume
SKY	10.	84.	114.0	84.	2.00	.008	.05	.000
SKY	140.	84.	114.0	84.	2.00	.002	.05	-.000
TERRAIN	10.	84.	114.0	84.	2.00	.000	.05	.000
TERRAIN	140.	84.	114.0	84.	2.00	.000	.05	.000

Maximum Visual Impacts OUTSIDE Class I Area  
Screening Criteria ARE NOT Exceeded

Backgrnd	Theta	Azi	Distance	Alpha	Delta E		Contrast	
					Crit	Plume	Crit	Plume
SKY	10.	75.	110.4	94.	2.00	.009	.05	.000
SKY	140.	75.	110.4	94.	2.00	.002	.05	-.000
TERRAIN	10.	60.	104.3	109.	2.00	.001	.05	.000
TERRAIN	140.	60.	104.3	109.	2.00	.000	.05	.000

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**APPENDIX A**

**DESIGN INFORMATION, STACK PARAMETERS, AND EXAMPLE  
CALCULATIONS FOR THE PROPOSED ORANGE COGENERATION FACILITY**

ORANGE COGENERATION FACILITY  
EXAMPLE CALCULATIONS FOR DRY LOW NO<sub>x</sub> COMBUSTOR, COMBINED CYCLE OPERATION,  
AT AMBIENT TEMPERATURE OF 59°F

(Procedures used in the calculations for other combustion turbine operations are identical to these example calculations.)

Table A-9: (Note: all other data not calculated but supplied by Manufacturer)

Heat Input (10<sup>6</sup> Btu/hr):

$$\begin{aligned} & \text{Power (kW) x Heat Rate (10}^6 \text{ Btu/kWh)} \\ & 38,638 \times 8,829/10^6 = 341.13 \times 10^6 \text{ Btu/hr} \end{aligned}$$

Natural Gas Consumption (cf/hr):

$$\begin{aligned} & \text{Heat Input (10}^6 \text{ Btu/hr) } \div \text{ Fuel Heat Content (Btu/cf) (lower heating} \\ & \text{value)} \\ & 341.13 \times 10^6 \div 946 = 360,608 \text{ cf/hr} \end{aligned}$$

Volume Flow (acfm) - See Note A:

$$\begin{aligned} & V = mRT/PM \\ & 980,775 \text{ lb/hr} \times 1,545 \text{ ft-lb/}^\circ\text{R} \times (873^\circ\text{F} + 460^\circ\text{F}) \\ & \div (28.52 \times 2,116.8 \text{ lb/ft}^2) \div 60 \text{ min/hr} \\ & = 557,641 \text{ acfm} \end{aligned}$$



Volume Flow (scfm) - See Note A:

Same as volume flow (acfm) except adjusted for standard temperature of  
68°F

$$\begin{aligned} & 980,775 \text{ lb/hr} \times 1,545 \text{ ft-lb/}^\circ\text{R} \times (68^\circ\text{F} + 460^\circ\text{F}) \\ & + (28.52 \times 2,116.8 \text{ lb/ft}^2) \div 60 \text{ min/hr} \\ & - 220,881 \text{ scfm} \end{aligned}$$

Volume Flow (acfm) from HRSG:

$$\begin{aligned} & \text{CT exhaust adjusted for HRSG exhaust temperature} \\ & 557,641 \text{ acfm} \times (215^\circ\text{F} + 460^\circ\text{F}) \div (873^\circ\text{F} + 460^\circ\text{F}) \\ & - 282,376 \text{ acfm} \end{aligned}$$

HRSG Exhaust Velocity (ft/sec):

$$\begin{aligned} & \text{Volume Flow (acfm)} \div \text{Area (ft}^2) \div 60 \text{ sec/min} \\ & 282,376 \text{ acfm} \div 60 \div (8.5^2 \div 4 \times 3.14159) \\ & - 82.9 \text{ ft/sec} \end{aligned}$$

Table A-10:

PM/PM10 Emissions:

$$\begin{aligned} & 5 \text{ lb/hr} \times 8,760 \text{ hr/yr} \div 2,000 \text{ lb/ton} \\ & - 21.9 \text{ ton/yr} \end{aligned}$$

SO<sub>2</sub> Emissions:

$$\begin{aligned} & 360,608 \text{ cf/hr} \times 1 \text{ gr/100 cf} \div 7,000 \text{ gr/lb} \times 2 \text{ lb SO}_2\text{/lb S} \\ & - 1.03 \text{ lb/hr} \\ & - 4.51 \text{ ton/year} \end{aligned}$$

NO<sub>x</sub> Emissions - See Note B:

$$\begin{aligned} & 25 \text{ ppm} \times [20.9 \times (1 - 6.58/100) - 14.34] \div 5.9 \times 2,116.8 \text{ lb/ft}^2 \\ & \times 557,641 \text{ ft}^3/\text{min} \times 46 \text{ (molecular wgt NO}_2\text{)} \times 60 \text{ min/hr} \\ & \div [1,545 \text{ ft-lb/}^\circ\text{F} \times (873^\circ\text{F} + 460^\circ\text{F}) \times 10^6 \text{ (adjust for ppm)}] \\ & = 34.8 \text{ lb/hr} \\ & = 152.3 \text{ ton/year} \end{aligned}$$

CO Emissions - See Note C:

$$\begin{aligned} & 30 \text{ ppm} \times (1 - 6.58/100) \times 557,641 \text{ acfm} \times 2,116.8 \text{ lb/ft}^2 \\ & \times 28 \text{ (molecular wgt. of carbon)} \times 60 \text{ min/hr} \div [1,545 \text{ ft-lb/}^\circ\text{F} \\ & \times (873 + 460^\circ\text{F}) \times 10^6] \\ & = 27.0 \text{ lb/hr} \\ & = 118.2 \text{ ton/year} \end{aligned}$$

VOC Emissions - See Note C:

$$\begin{aligned} & 10 \text{ ppm} \times (1 - 6.58/100) \times 557,641 \text{ acfm} \times 2,116.8 \text{ lb/ft}^2 \\ & \times 12 \text{ (molecular wgt. of carbon)} \times 60 \text{ min/hr} \div [1,545 \text{ ft-lb/}^\circ\text{F} \\ & \times (873^\circ\text{F} + 460^\circ\text{F}) \times 10^6] \\ & = 3.86 \text{ lb/hr} \\ & = 16.9 \text{ ton/year} \end{aligned}$$

Lead Emissions:

Negligible

Table A-11:

H<sub>2</sub>SO<sub>4</sub> Mist Emissions:

Based on 5 percent of SO<sub>2</sub> converted to sulfuric acid mist

1.03 lb/hr x 1.53 lb H<sub>2</sub>SO<sub>4</sub>/lb SO<sub>2</sub> x 0.05 (converted)

- 0.0789 lb/hr

- 0.346 ton/year

Arsenic, Beryllium, Mercury, Fluoride Emissions:

Negligible

Table A-12:

Polycyclic Organic Matter Emissions:

Emission factor (pg/J) x 2.324  $\frac{\text{lb}/10^{12} \text{ Btu}}{\text{pg/J}}$  x Heat input rate  
(10<sup>12</sup> Btu/hr)

0.48 pg/J x 2.324 x 341.13 x 10<sup>-6</sup> (10<sup>12</sup> Btu/hr)

- 0.00040 lb/hr

- 0.00176 ton/year

Formaldehyde Emissions:

Emission factor (pg/J) x 2.324  $\frac{\text{lb}/10^{12} \text{ Btu}}{\text{pg/J}}$  x Heat input rate  
(10<sup>12</sup> Btu/hr)

38 pg/J x 2.324 x 341.13 x 10<sup>-6</sup> (10<sup>12</sup> Btu/hr)

- 0.0318 lb/hr

- 0.139 ton/year

NOTE A

Volume is calculated based on ideal gas law:

$$PV = mRT \div M$$

where: P - pressure = 2116.8 lb/ft<sup>2</sup>  
 m - mass flow of gas (lb/hr)  
 R - universal gas constant = 1,545 ft-lb/°R  
 M - molecular weight of gas  
 T - temperature (°R)

NOTE B

NO<sub>x</sub> is calculated by correcting to 15% O<sub>2</sub> dry conditions using ideal gas law and moisture and O<sub>2</sub> conditions.

Oxygen correction:

$$V_{NOx (15\%)} = \frac{V_{NOx Dry} * 5.9}{20.9 - \%O_2 Dry}$$

(From 40 CFR Part 60; Appendix A, Method 20, Equation 20-4)

$$V_{NOx Dry} = V_{NOx (15\%)} (20.9 - \%O_2 Dry) \div 5.9$$

$$\%O_2 Dry = \%O_2 Act \div (1 - \%H_2O) ; \%O_2 Act = \%O_2 Dry (1 - \%H_2O)$$

(From Method 20; Equation 20-1)

$$V_{NOx Act} = V_{NOx Dry} (1 - \%H_2O); (From Method 20; Equation 20-1)$$

Substituting:

$$V_{NOx Act} = V_{NOx 15\%} (20.9 - \%O_2 Dry) (1 - \%H_2O) \div 5.9$$

$$= V_{NOx (15\%)} [20.9 - (\%O_2 Act \div (1 - \%H_2O))] (1 - \%H_2O) \div 5.9$$

$$= V_{NOx (15\%)} [20.9 (1 - \%H_2O) - \%O_2] \div 5.9$$

$$m_{NOx} = \frac{PVM_{NOx}}{RT} = \frac{V_{NOx (15\%)} [20.9 (1 - \%H_2O) - \%O_2] * P * M_{NOx}}{RT * 5.9}$$

NOTE C

Same as Note B except only moisture correction is used:

$$V_{CO \text{ Act}} = V_{CO \text{ Dry}} (1 - \%H_2O)$$

$$\begin{aligned} m_{CO} &= PV_{CO \text{ Act}} M_{CO} \div RT \\ &= PV_{CO \text{ Dry}} (1 - \%H_2O) M_{CO} \div RT \end{aligned}$$

Table A-1. Design Information and Stack Parameters for the Proposed Orange Cogen Facility, Simple Cycle Operation  
GE LM6000-PA, Natural Gas, Water Injection

Data	Gas Turbine Natural Gas 20 °F	Gas Turbine Natural Gas 40 °F	Gas Turbine Natural Gas 59 °F	Gas Turbine Natural Gas 80 °F	Gas Turbine Natural Gas 100 °F
<b>General</b>	16081	16082	16084	16085	16086
Power (kW)	39,571.0	41,505.0	39,493.0	33,598.0	27,715.0
Heat Rate (Btu/kwh)	8,954.0	9,032.0	9,111.0	9,325.0	9,753.0
<b>CT Exhaust Flow</b>					
Mass Flow (lb/hr)	1,046,409	1,049,860	996,693	896,512	797,377
Temperature (oF)	754	804	830	842	859
Moisture (% Vol.)	8.17	9.11	9.65	10.01	10.99
Oxygen (% Vol.)	14.23	13.77	13.61	13.72	13.68
Molecular Weight	28.33	28.24	28.19	28.14	28.02
<b>Heat Input (MMBtu/hr)= Power (kW) x Heat Rate (Btu/kwh) ÷ 1,000,000 Btu/MMBtu</b>					
Power (kW)	39,571.0	41,505.0	39,493.0	33,598.0	27,715.0
Heat Rate (Btu/kwh)	8,954.0	9,032.0	9,111.0	9,325.0	9,753.0
Heat Input (MMBtu/hr)	354.32	374.87	359.82	313.30	270.30
<b>Natural Gas Consumption (lb/hr)= Heat Input (MMBtu/hr) x 1,000,000 Btu/MMBtu ÷ Fuel Heat Content, LHV (Btu/lb)</b> <b>(cf/hr)= Heat Input (MMBtu/hr) x 1,000,000 Btu/MMBtu ÷ Fuel Heat Content, LHV (Btu/cf)</b>					
Heat Input (MMBtu/hr)	354.32	374.87	359.82	313.30	270.30
Heat Content, LHV (Btu/lb)	19,000	19,000	19,000	19,000	19,000
Natural Gas (lb/hr)	18,648.4	19,730.2	18,937.9	16,489.5	14,226.5
Heat Content, LHV (Btu/cf)	946	946	946	946	946
Natural Gas (cf/hr)	374,544	396,272	380,360	331,185	285,734
<b>Volume Flow (acfm)= [(Mass Flow (lb/hr) x 1,545 x (Temp. (°F)+ 460°F)] ÷ [Molecular weight x 2116.8] ÷ 60 min/hr</b>					
Mass Flow (lb/hr)	1,046,409	1,049,860	996,693	896,512	797,377
Temperature (°F)	754	804	830	842	859
Molecular Weight	28.33	28.24	28.19	28.14	28.02
Volume Flow (acfm)	545,404	571,551	554,881	504,616	456,568
<b>Volume Flow (scfm)= [(Mass Flow (lb/hr) x 1,545 x (68°F + 460°F)] ÷ [Molecular weight x 2116.8] ÷ 60 min/hr</b>					
Mass Flow (lb/hr)	1,046,409	1,049,860	996,693	896,512	797,377
Temperature (°F)	68	68	68	68	68
Molecular Weight	28.33	28.24	28.19	28.14	28.02
Volume Flow (scfm)	237,210	238,749	227,114	204,637	182,766
<b>CT Stack Data</b>					
Stack Height (ft)	60	60	60	60	60
Diameter (ft)	9.0	9.0	9.0	9.0	9.0
<b>Volume Flow (acfm) from CT= [Volume flow (acfm) x (CT temp.(°F)+ 460°F)] ÷ [CT temp.(°F)+ 460°F]</b>					
Volume Flow (acfm) from CT	545,404	571,551	554,881	504,616	456,568
CT Temperature (°F)	754	804	830	842	859
CT Temperature (°F)	754	804	830	842	859
Volume Flow (acfm) from CT	545,404	571,551	554,881	504,616	456,568
<b>Velocity (ft/sec)= Volume flow (acfm) from CT ÷ [((diameter)² ÷ 4) x 3.14159] ÷ 60 sec/min</b>					
Volume Flow (acfm) from CT	545,404	571,551	554,881	504,616	456,568
Diameter (ft)	9.0	9.0	9.0	9.0	9.0
Velocity (ft/sec)	142.9	149.7	145.4	132.2	119.6

Note: Universal gas constant= 1,545 ft-lb(force)/°R; atmospheric pressure= 2.116.8 lb(force)/ft²

Source: Stewart & Stevenson, 1993. (4/13/93)

Table A-2. Maximum Criteria Pollutant Emissions for the Proposed Orange Cogeneration Facility  
GE LM6000-PA, Natural Gas, Water Injection

Pollutant	Gas Turbine Natural Gas 20 °F	Gas Turbine Natural Gas 40 °F	Gas Turbine Natural Gas 59 °F	Gas Turbine Natural Gas 80 °F	Gas Turbine Natural Gas 100 °F
Particulate (lb/hr)= Emission rate (lb/hr) from manufacturer					
PM, lb/hr (manufacturer)	5.0	5.0	5.0	5.0	5.0
TPY	21.90	21.90	21.90	21.90	21.90
Sulfur Dioxide (lb/hr)= Natural gas (cf/hr) x sulfur content(gr/100 cf) x 1 lb/7000 gr x (lb SO2/lb S) ÷ 100					
Natural Gas (cf/hr)	374,544	396,272	380,360	331,185	285,734
Basis, gr/100 cf	1.0	1.0	1.0	1.0	1.0
lb SO2/lb S (64/32)	2.0	2.0	2.0	2.0	2.0
SO2, lb/hr	1.07	1.13	1.09	0.95	0.82
TPY	4.69	4.96	4.76	4.14	3.58
Nitrogen Oxides (lb/hr)= NOx(ppm) x [20.9 x (1 - Moisture%)/100] - Oxygen(%) x 2116.8 lb/ft2 x Volume flow (acfm) x 46 (mole. wgt NOx) x 60 min/hr ÷ [1545 x (CT temp.(°F) + 460°F) x 5.9 x 1,000,000 (adj. for ppm)]					
Basis, ppm <sup>a</sup>	25.0	25.0	25.0	25.0	25.0
Moisture (%)	8.17	9.11	9.6543	10.0102	10.9915
Oxygen (%)	14.23	13.77	13.6119	13.7157	13.6848
Volume Flow (acfm)	545,404	571,551	554,881	504,616	456,568
Temperature (°F)	754	804	830	842	859
NOx, lb/hr	35.7	37.8	36.3	31.6	27.3
TPY	156.53	165.73	159.10	138.51	119.47
Carbon Monoxide (lb/hr)= CO(ppm) x [1 - Moisture%/100] x 2116.8 lb/ft2 x Volume flow (acfm) x 28 (mole. wgt CO) x 60 min/hr ÷ [1545 x (CT temp.(°F) + 460°F) x 1,000,000 (adj. for ppm)]					
Basis, ppm <sup>b</sup>	30.0	30.0	30.0	30.0	30.0
Moisture (%)	8.1654	9.1117	9.6543	10.0102	10.9915
Volume Flow (acfm)	545,404	571,551	554,881	504,616	456,568
Temperature (°F)	754	804	830	842	859
lb/hr	28.5	28.4	26.8	24.1	21.3
TPY	124.78	124.30	117.54	105.49	93.19
VOCs (lb/hr)= VOC(ppm) x [1 - Moisture%/100] x 2116.8 lb/ft2 x Volume flow (acfm) x 12 (mole. wgt as carbon) x 60 min/hr ÷ [1545 x (CT temp.(°F) + 460°F) x 1,000,000 (adj. for ppm)]					
Basis, ppm <sup>b</sup>	10.0	10.0	10.0	10.0	10.0
Moisture (%)	8.1654	9.1117	9.6543	10.0102	10.9915
Volume Flow (acfm)	545,404	571,551	554,881	504,616	456,568
Temperature (°F)	754	804	830	842	859
lb/hr	4.07	4.05	3.83	3.44	3.04
TPY	17.8	17.8	16.8	15.1	13.3
Lead (lb/hr)= Negligible					
Basis, lb/10E+12 Btu	NA	NA	NA	NA	NA
HIR (MMBtu/hr)	NA	NA	NA	NA	NA
lb/hr	NA	NA	NA	NA	NA
TPY	NA	NA	NA	NA	NA

Note: Universal gas constant= 1,545 ft-lb(force)/°R; atmospheric pressure= 2.116.8 lb(force)/ft<sup>2</sup>

<sup>a</sup> corrected to 15% O2 and dry conditions  
<sup>b</sup> corrected to dry conditions

Table A-3. Other Regulated Pollutant Emissions for the Proposed Orange Cogeneration Facility  
GE LM6000-PA, Natural Gas, Water Injection

Pollutant	Units	Gas Turbine Natural Gas 20 °F	Gas Turbine Natural Gas 40 °F	Gas Turbine Natural Gas 59 °F	Gas Turbine Natural Gas 80 °F	Gas Turbine Natural Gas 100 °F
Arsenic (lb/hr)= Negligible						
	lb/10E+12 Btu	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Beryllium (lb/hr)= Negligible						
	lb/10E+12 Btu	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Mercury (lb/hr)= Basis (lb/10E+12 Btu) x Heat Input Rate (MMBtu/hr) ÷ 1,000,000 Btu/MMBtu						
	lb/10E+12 Btu (1)	0.027	0.027	0.027	0.027	0.027
	HIR (MMBtu/hr)	354.3	374.9	359.8	313.3	270.3
	lb/hr	9.57E-06	1.01E-05	9.72E-06	8.46E-06	7.30E-06
	TPY	4.19E-05	4.43E-05	4.26E-05	3.71E-05	3.20E-05
Fluoride (lb/hr)= Negligible						
	lb/10E+12 Btu	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Sulfuric Acid Mist (lb/hr) = Fraction of SO2 Emission Rate x SO2 Emission Rate x lb H2SO4/lb SO2 (98/64)						
	Fraction SO2 (%)	5	5	5	5	5
	SO2 (lb/hr)	1.1	1.1	1.1	0.9	0.8
	lb H2SO4/lb SO2	1.53	1.53	1.53	1.53	1.53
	lb/hr	8.19E-02	8.67E-02	8.32E-02	7.24E-02	6.25E-02
	TPY	3.59E-01	3.80E-01	3.64E-01	3.17E-01	2.74E-01

Source: (1) DER, 1992



Table A-4. Non-Regulated Pollutant Emissions for the Proposed Orange Cogeneration Facility  
GE LM6000-PA, Natural Gas, Water Injection

Pollutant	Units	Gas Turbine Natural Gas 20 °F	Gas Turbine Natural Gas 40 °F	Gas Turbine Natural Gas 59 °F	Gas Turbine Natural Gas 80 °F	Gas Turbine Natural Gas 100 °F
Manganese (lb/hr)= Negligible						
lb/10E+12 Btu (1)		NA	NA	NA	NA	NA
HIR (MMBtu/hr)		NA	NA	NA	NA	NA
lb/hr		NA	NA	NA	NA	NA
TPY		NA	NA	NA	NA	NA
Nickel (lb/hr)= Negligible						
lb/10E+12 Btu (1)		NA	NA	NA	NA	NA
HIR (MMBtu/hr)		NA	NA	NA	NA	NA
lb/hr		NA	NA	NA	NA	NA
TPY		NA	NA	NA	NA	NA
Cadmium (lb/hr)= Negligible						
lb/10E+12 Btu (1)		NA	NA	NA	NA	NA
HIR (MMBtu/hr)		NA	NA	NA	NA	NA
lb/hr		NA	NA	NA	NA	NA
TPY		NA	NA	NA	NA	NA
Chromium (lb/hr)= Negligible						
lb/10E+12 Btu (1)		NA	NA	NA	NA	NA
HIR (MMBtu/hr)		NA	NA	NA	NA	NA
lb/hr		NA	NA	NA	NA	NA
TPY		NA	NA	NA	NA	NA
Copper (lb/hr)= Negligible						
lb/10E+12 Btu (1)		NA	NA	NA	NA	NA
HIR (MMBtu/hr)		NA	NA	NA	NA	NA
lb/hr		NA	NA	NA	NA	NA
TPY		NA	NA	NA	NA	NA
Vanadium (lb/hr)= Negligible						
lb/10E+12 Btu (1)		NA	NA	NA	NA	NA
HIR (MMBtu/hr)		NA	NA	NA	NA	NA
lb/hr		NA	NA	NA	NA	NA
TPY		NA	NA	NA	NA	NA
Selenium (lb/hr)= Negligible						
lb/10E+12 Btu (1)		NA	NA	NA	NA	NA
HIR (MMBtu/hr)		NA	NA	NA	NA	NA
lb/hr		NA	NA	NA	NA	NA
TPY		NA	NA	NA	NA	NA
Polycyclic Organic Matter (lb/hr)= Basis (lb/10E+12 Btu) x Heat Input Rate (MMBtu/hr) ÷ 1,000,000 Btu/MMBtu						
lb/10E+12 Btu (1)		1.113	1.113	1.113	1.113	1.113
HIR (MMBtu/hr)		354.3	374.9	359.8	313.3	270.3
lb/hr		3.94E-04	4.17E-04	4.00E-04	3.49E-04	3.01E-04
TPY		1.73E-03	1.83E-03	1.75E-03	1.53E-03	1.32E-03
Formaldehyde (lb/hr)= Basis (lb/10E+12 Btu) x Heat Input Rate (MMBtu/hr) ÷ 1,000,000 Btu/MMBtu						
lb/10E+12 Btu (1)		88.12	88.12	88.12	88.12	88.12
HIR (MMBtu/hr)		354.3	374.9	359.8	313.3	270.3
lb/hr		3.12E-02	3.30E-02	3.17E-02	2.76E-02	2.38E-02
TPY		1.37E-01	1.45E-01	1.39E-01	1.21E-01	1.04E-01

Source: (1) EPA, 1990

Table A-5. Design Information and Stack Parameters for the Proposed Orange Cogen Facility, Combined Cycle Operation  
GE LM6000-PA, Natural Gas, Water Injection

Data	Gas Turbine Natural Gas 20 °F	Gas Turbine Natural Gas 40 °F	Gas Turbine Natural Gas 59 °F	Gas Turbine Natural Gas 80 °F	Gas Turbine Natural Gas 100 °F
General	16081	16082	16084	16085	16086
Power (kW)	39,571.0	41,505.0	39,493.0	33,598.0	27,715.0
Heat Rate (Btu/kwh)	8,954.0	9,032.0	9,111.0	9,325.0	9,753.0
CT Exhaust Flow					
Mass Flow (lb/hr)	1,046,409	1,049,860	996,693	896,512	797,377
Temperature (oF)	754	804	830	842	859
Moisture (% Vol.)	8.17	9.11	9.65	10.01	10.99
Oxygen (% Vol.)	14.23	13.77	13.61	13.72	13.68
Molecular Weight	28.33	28.24	28.19	28.14	28.02
Heat Input (MMBtu/hr)= Power (kW) x Heat Rate (Btu/kwh) ÷ 1,000,000 Btu/MMBtu					
Power (kW)	39,571.0	41,505.0	39,493.0	33,598.0	27,715.0
Heat Rate (Btu/kwh)	8,954.0	9,032.0	9,111.0	9,325.0	9,753.0
Heat Input (MMBtu/hr)	354.32	374.87	359.82	313.30	270.30
Natural Gas Consumption (lb/hr)= Heat Input (MMBtu/hr) x 1,000,000 Btu/MMBtu ÷ Fuel Heat Content, LHV (Btu/lb) (cf/hr)= Heat Input (MMBtu/hr) x 1,000,000 Btu/MMBtu ÷ Fuel Heat Content, LHV (Btu/cf)					
Heat Input (MMBtu/hr)	354.32	374.87	359.82	313.30	270.30
Heat Content, LHV (Btu/lb)	19,000	19,000	19,000	19,000	19,000
Natural Gas (lb/hr)	18,648.4	19,730.2	18,937.9	16,489.5	14,226.5
Heat Content, LHV (Btu/cf)	946	946	946	946	946
Natural Gas (cf/hr)	374,544	396,272	380,360	331,185	285,734
Volume Flow (acfm)= [(Mass Flow (lb/hr) x 1,545 x (Temp. (°F)+ 460°F)] ÷ [Molecular weight x 2116.8] ÷ 60 min/hr					
Mass Flow (lb/hr)	1,046,409	1,049,860	996,693	896,512	797,377
Temperature (°F)	754	804	830	842	859
Molecular Weight	28.33	28.24	28.19	28.14	28.02
Volume Flow (acfm)	545,404	571,551	554,881	504,616	456,568
Volume Flow (scfm)= [(Mass Flow (lb/hr) x 1,545 x (68°F + 460°F)] ÷ [Molecular weight x 2116.8] ÷ 60 min/hr					
Mass Flow (lb/hr)	1,046,409	1,049,860	996,693	896,512	797,377
Temperature (°F)	68	68	68	68	68
Molecular Weight	28.33	28.24	28.19	28.14	28.02
Volume Flow (scfm)	237,210	238,749	227,114	204,637	182,766
HRSG Stack Data					
Stack Height (ft)	100	100	100	100	100
Diameter (ft)	8.5	8.5	8.5	8.5	8.5
Volume Flow (acfm) from HRSG= [Volume flow (acfm) from CT x (HRSG temp.(°F)+ 460°F)] ÷ [CT temp.(°F)+ 460°F]					
Volume Flow (acfm) from CT	545,404	571,551	554,881	504,616	456,568
CT Temperature (°F)	754	804	830	842	859
HRSG Temperature (°F)	215	215	215	215	215
Volume Flow (acfm) from HRSG	303,252	305,219	290,345	261,610	233,649
Velocity (ft/sec)= Volume flow (acfm) from HRSG ÷ [((diameter)² ÷ 4) x 3.14159] ÷ 60 sec/min					
Volume Flow (acfm) from HRSG	303,252	305,219	290,345	261,610	233,649
Diameter (ft)	8.5	8.5	8.5	8.5	8.5
Velocity (ft/sec)	89.1	89.6	85.3	76.8	68.6

Note: Universal gas constant= 1,545 ft-lb(force)/°R; atmospheric pressure= 2.116.8 lb(force)/ft²

Source: Stewart &amp; Stevenson, 1993. (4/13/93)

Table A-6. Maximum Criteria Pollutant Emissions for the Proposed Orange Cogeneration Facility  
GE LM6000-PA, Natural Gas, Water Injection

Pollutant	Gas Turbine Natural Gas 20 °F	Gas Turbine Natural Gas 40 °F	Gas Turbine Natural Gas 59 °F	Gas Turbine Natural Gas 80 °F	Gas Turbine Natural Gas 100 °F
Particulate (lb/hr)= Emission rate (lb/hr) from manufacturer					
PM, lb/hr (manufacturer) TPY	5.0 21.90	5.0 21.90	5.0 21.90	5.0 21.90	5.0 21.90
Sulfur Dioxide (lb/hr)= Natural gas (cf/hr) x sulfur content(gr/100 cf) x 1 lb/7000 gr x (lb SO2/lb S) + 100					
Natural Gas (cf/hr)	374,544	396,272	380,360	331,185	285,734
Basis, gr/100 cf	1.0	1.0	1.0	1.0	1.0
lb SO2/lb S (64/32)	2.0	2.0	2.0	2.0	2.0
SO2, lb/hr TPY	1.07 4.69	1.13 4.96	1.09 4.76	0.95 4.14	0.82 3.58
Nitrogen Oxides (lb/hr)= NOx(ppm) x [20.9 x (1 - Moisture%)/100] - Oxygen(%) x 2116.8 lb/ft2 x Volume flow (acfm) x 46 (mole. wgt NOx) x 60 min/hr ÷ [1545 x (CT temp.(°F) + 460°F) x 5.9 x 1,000,000 (adj. for ppm)]					
Basis, ppm <sup>a</sup>	25.0	25.0	25.0	25.0	25.0
Moisture (%)	8.17	9.11	9.65	10.01	10.99
Oxygen (%)	14.23	13.77	13.61	13.72	13.68
Volume Flow (acfm)	545,404	571,551	554,881	504,616	456,568
Temperature (°F)	754	804	830	842	859
lb/hr TPY	35.7 156.53	37.8 165.73	36.3 159.10	31.6 138.51	27.3 119.47
Carbon Monoxide (lb/hr)= CO(ppm) x [1 - Moisture%/100] x 2116.8 lb/ft2 x Volume flow (acfm) x 28 (mole. wgt CO) x 60 min/hr ÷ [1545 x (CT temp.(°F) + 460°F) x 1,000,000 (adj. for ppm)]					
Basis, ppm <sup>b</sup>	30.0	30.0	30.0	30.0	30.0
Moisture (%)	8.17	9.11	9.65	10.01	10.99
Volume Flow (acfm)	545,404	571,551	554,881	504,616	456,568
Temperature (°F)	754	804	830	842	859
lb/hr TPY	28.5 124.78	28.4 124.30	26.8 117.54	24.1 105.49	21.3 93.19
VOCs (lb/hr)= VOC(ppm) x [1 - Moisture%/100] x 2116.8 lb/ft2 x Volume flow (acfm) x 12 (mole. wgt as carbon) x 60 min/hr ÷ [1545 x (CT temp.(°F) + 460°F) x 1,000,000 (adj. for ppm)]					
Basis, ppm <sup>b</sup>	10.0	10.0	10.0	10.0	10.0
Moisture (%)	8.17	9.11	9.65	10.01	10.99
Volume Flow (acfm)	545,404	571,551	554,881	504,616	456,568
Temperature (°F)	754	804	830	842	859
lb/hr TPY	4.07 17.8	4.05 17.8	3.83 16.8	3.44 15.1	3.04 13.3
Lead (lb/hr)= Negligible					
Basis, lb/10E+12 Btu	NA	NA	NA	NA	NA
HIR (MMBtu/hr)	NA	NA	NA	NA	NA
lb/hr TPY	NA	NA	NA	NA	NA

Note: Universal gas constant= 1,545 ft-lb(force)/°R; atmospheric pressure= 2.116.8 lb(force)/ft<sup>2</sup>

<sup>a</sup> corrected to 15% O2 and dry conditions  
<sup>b</sup> corrected to dry conditions

Table A-7. Other Regulated Pollutant Emissions for the Proposed Orange Cogeneration Facility  
GE LM6000-PA, Natural Gas, Water Injection

Pollutant	Units	Gas Turbine Natural Gas 20 °F	Gas Turbine Natural Gas 40 °F	Gas Turbine Natural Gas 59 °F	Gas Turbine Natural Gas 80 °F	Gas Turbine Natural Gas 100 °F
Arsenic (lb/hr)= Negligible						
	lb/10E+12 Btu	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Beryllium (lb/hr)= Negligible						
	lb/10E+12 Btu	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Mercury (lb/hr)= Basis (lb/10E+12 Btu) x Heat Input Rate (MMBtu/hr) ÷ 1,000,000 Btu/MMBtu						
	lb/10E+12 Btu (1)	0.027	0.027	0.027	0.027	0.027
	HIR (MMBtu/hr)	354.3	374.9	359.8	313.3	270.3
	lb/hr	9.57E-06	1.01E-05	9.72E-06	8.46E-06	7.30E-06
	TPY	4.19E-05	4.43E-05	4.26E-05	3.71E-05	3.20E-05
Fluoride (lb/hr)= Negligible						
	lb/10E+12 Btu	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Sulfuric Acid Mist (lb/hr) = Fraction of SO2 Emission Rate x SO2 Emission Rate x lb H2SO4/lb SO2 (98/64)						
	Fraction SO2 (%)	5	5	5	5	5
	SO2 (lb/hr)	1.1	1.1	1.1	0.9	0.8
	lb H2SO4/lb SO2	1.53	1.53	1.53	1.53	1.53
	lb/hr	8.19E-02	8.67E-02	8.32E-02	7.24E-02	6.25E-02
	TPY	3.59E-01	3.80E-01	3.64E-01	3.17E-01	2.74E-01

Source: (1) DER, 1992

Table A-8. Non-Regulated Pollutant Emissions for the Proposed Orange Cogeneration Facility  
GE LM6000-PA, Natural Gas, Water Injection

Pollutant	Units	Gas Turbine Natural Gas 20 °F	Gas Turbine Natural Gas 40 °F	Gas Turbine Natural Gas 59 °F	Gas Turbine Natural Gas 80 °F	Gas Turbine Natural Gas 100 °F
Manganese (lb/hr)= Negligible						
	lb/10E+12 Btu (1)	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Nickel (lb/hr)= Negligible						
	lb/10E+12 Btu (1)	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Cadmium (lb/hr)= Negligible						
	lb/10E+12 Btu (1)	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Chromium (lb/hr)= Negligible						
	lb/10E+12 Btu (1)	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Copper (lb/hr)= Negligible						
	lb/10E+12 Btu (1)	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Vanadium (lb/hr)= Negligible						
	lb/10E+12 Btu (1)	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Selenium (lb/hr)= Negligible						
	lb/10E+12 Btu (1)	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Polycyclic Organic Matter (lb/hr)= Basis (lb/10E+12 Btu) x Heat Input Rate (MMBtu/hr) ÷ 1,000,000 Btu/MMBtu						
	lb/10E+12 Btu (1)	1.113	1.113	1.113	1.113	1.113
	HIR (MMBtu/hr)	354.3	374.9	359.8	313.3	270.3
	lb/hr	3.94E-04	4.17E-04	4.00E-04	3.49E-04	3.01E-04
	TPY	1.73E-03	1.83E-03	1.75E-03	1.53E-03	1.32E-03
Formaldehyde (lb/hr)= Basis (lb/10E+12 Btu) x Heat Input Rate (MMBtu/hr) ÷ 1,000,000 Btu/MMBtu						
	lb/10E+12 Btu (1)	88.12	88.12	88.12	88.12	88.12
	HIR (MMBtu/hr)	354.3	374.9	359.8	313.3	270.3
	lb/hr	3.12E-02	3.30E-02	3.17E-02	2.76E-02	2.38E-02
	TPY	1.37E-01	1.45E-01	1.39E-01	1.21E-01	1.04E-01

Source: (1) EPA, 1990

Table A-9. Design Information and Stack Parameters for the Proposed Orange Cogen Facility, Combined Cycle Operation  
GE LM6000-PA, Natural Gas, Dry Low NOx

Data	Gas Turbine Natural Gas 20 °F	Gas Turbine Natural Gas 40 °F	Gas Turbine Natural Gas 59 °F	Gas Turbine Natural Gas 80 °F	Gas Turbine Natural Gas 100 °F
<b>General</b>	11011	11012	11014	11015	11016
Power (kW)	39,122.0	40,793.0	38,638.0	33,240.0	27,344.0
Heat Rate (Btu/kwh)	8,699.0	8,731.0	8,829.0	9,058.0	9,532.0
CT Exhaust Flow					
Mass Flow (lb/hr)	1,031,596	1,026,032	980,775	887,935	791,613
Temperature (oF)	796	852	873	881	887
Moisture (% Vol.)	5.54	6.08	6.58	7.45	9.02
Oxygen (% Vol.)	14.81	14.44	14.34	14.30	14.15
Molecular Weight	28.62	28.57	28.52	28.42	28.23
<b>Heat Input (MMBtu/hr)= Power (kW) x Heat Rate (Btu/kwh) ÷ 1,000,000 Btu/MMBtu</b>					
Power (kW)	39,122.0	40,793.0	38,638.0	33,240.0	27,344.0
Heat Rate (Btu/kwh)	8,699.0	8,731.0	8,829.0	9,058.0	9,532.0
Heat Input (MMBtu/hr)	340.32	356.16	341.13	301.09	260.64
<b>Natural Gas Consumption (lb/hr)= Heat Input (MMBtu/hr) x 1,000,000 Btu/MMBtu ÷ Fuel Heat Content, LHV (Btu/lb)</b> <b>(cf/hr)= Heat Input (MMBtu/hr) x 1,000,000 Btu/MMBtu ÷ Fuel Heat Content, LHV (Btu/cf)</b>					
Heat Input (MMBtu/hr)	340.32	356.16	341.13	301.09	260.64
Heat Content, LHV (Btu/lb)	19,000	19,000	19,000	19,000	19,000
Natural Gas (lb/hr)	17,911.7	18,745.5	17,954.5	15,846.7	13,718.1
Heat Content, LHV (Btu/cf)	946	946	946	946	946
Natural Gas (cf/hr)	359,749	376,494	360,608	318,275	275,521
<b>Volume Flow (acfm)= [(Mass Flow (lb/hr) x 1,545 x (Temp. (°F)+ 460°F)] ÷ [Molecular weight x 2116.8] ÷ 60 min/hr</b>					
Mass Flow (lb/hr)	1,031,596	1,026,032	980,775	887,935	791,613
Temperature (°F)	796	852	873	881	887
Molecular Weight	28.62	28.57	28.52	28.42	28.23
Volume Flow (acfm)	550,717	573,084	557,641	509,736	459,410
<b>Volume Flow (scfm)= [(Mass Flow (lb/hr) x 1,545 x (68°F + 460°F)] ÷ [Molecular weight x 2116.8] ÷ 60 min/hr</b>					
Mass Flow (lb/hr)	1,031,596	1,026,032	980,775	887,935	791,613
Temperature (°F)	68	68	68	68	68
Molecular Weight	28.62	28.57	28.52	28.42	28.23
Volume Flow (scfm)	231,512	230,632	220,881	200,702	180,081
<b>HRSR Stack Data</b>					
Stack Height (ft)	100	100	100	100	100
Diameter (ft)	8.5	8.5	8.5	8.5	8.5
<b>Volume Flow (acfm) from HRSR= [Volume flow (acfm) from CT x (HRSR temp.(°F)+ 460°F)] ÷ [CT temp.(°F)+ 460°F]</b>					
Volume Flow (acfm) from CT	550,717	573,084	557,641	509,736	459,410
CT Temperature (°F)	796	852	873	881	887
HRSR Temperature (°F)	215	215	215	215	215
Volume Flow (acfm) from HRSR	295,966	294,841	282,376	256,579	230,217
<b>Velocity (ft/sec)= Volume flow (acfm) from HRSR ÷ [((diameter)² ÷ 4) x 3.14159] ÷ 60 sec/min</b>					
Volume Flow (acfm) from HRSR	295,966	294,841	282,376	256,579	230,217
Diameter (ft)	8.5	8.5	8.5	8.5	8.5
Velocity (ft/sec)	86.9	86.6	82.9	75.4	67.6

Note: Universal gas constant= 1,545 ft-lb(force)/°R; atmospheric pressure= 2.116.8 lb(force)/ft²

Source: Stewart & Stevenson, 1993. (4/13/93)

Table A-10. Maximum Criteria Pollutant Emissions for the Proposed Orange Cogeneration Facility  
GE LM6000-PA, Natural Gas, Dry Low NOx

Pollutant	Gas Turbine Natural Gas 20 °F	Gas Turbine Natural Gas 40 °F	Gas Turbine Natural Gas 59 °F	Gas Turbine Natural Gas 80 °F	Gas Turbine Natural Gas 100 °F
Particulate (lb/hr)= Emission rate (lb/hr) from manufacturer					
PM, lb/hr (manufacturer)	5.0	5.0	5.0	5.0	5.0
TPY	21.90	21.90	21.90	21.90	21.90
Sulfur Dioxide (lb/hr)= Natural gas (cf/hr) x sulfur content(gr/100 cf) x 1 lb/7000 gr x (lb SO2/lb S) + 100					
Natural Gas (cf/hr)	359,749	376,494	360,608	318,275	275,521
Basis, gr/100 cf	1.0	1.0	1.0	1.0	1.0
lb SO2/lb S (64/32)	2.0	2.0	2.0	2.0	2.0
SO2, lb/hr	1.03	1.08	1.03	0.91	0.79
TPY	4.50	4.71	4.51	3.98	3.45
Nitrogen Oxides (lb/hr)= NOx(ppm) x [20.9 x (1 - Moisture(%)/100) - Oxygen(%)] x 2116.8 lb/ft2 x Volume flow (acfm) x 46 (mole. wgt NOx) x 60 min/hr ÷ [1545 x (CT temp.(°F) + 460°F) x 5.9 x 1,000,000 (adj. for ppm)]					
Basis, ppm <sup>a</sup>	25.0	25.0	25.0	25.0	25.0
Moisture (%)	5.54	6.08	6.58	7.45	9.02
Oxygen (%)	14.81	14.44	14.34	14.30	14.15
Volume Flow (acfm)	550,717	573,084	557,641	509,736	459,410
Temperature (°F)	796	852	873	881	887
lb/hr	34.7	36.3	34.8	30.7	26.6
TPY	151.88	159.03	152.32	134.42	116.34
Carbon Monoxide (lb/hr)= CO(ppm) x [1 - Moisture(%)/100] x 2116.8 lb/ft2 x Volume flow (acfm) x 28 (mole. wgt CO) x 60 min/hr ÷ [1545 x (CT temp.(°F) + 460°F) x 1,000,000 (adj. for ppm)]					
Basis, ppm <sup>b</sup>	30.0	30.0	30.0	30.0	30.0
Moisture (%)	5.54	6.08	6.58	7.45	9.02
Volume Flow (acfm)	550,717	573,084	557,641	509,736	459,410
Temperature (°F)	796	852	873	881	887
lb/hr	28.6	28.3	27.0	24.3	21.4
TPY	125.27	124.08	118.21	106.40	93.85
VOCs (lb/hr)= VOC(ppm) x [1 - Moisture(%)/100] x 2116.8 lb/ft2 x Volume flow (acfm) x 12 (mole. wgt as carbon) x 60 min/hr ÷ [1545 x (CT temp.(°F) + 460°F) x 1,000,000 (adj. for ppm)]					
Basis, ppm <sup>b</sup>	10.0	10.0	10.0	10.0	10.0
Moisture (%)	5.54	6.08	6.58	7.45	9.02
Volume Flow (acfm)	550,717	573,084	557,641	509,736	459,410
Temperature (°F)	796	852	873	881	887
lb/hr	4.09	4.05	3.86	3.47	3.06
TPY	17.9	17.7	16.9	15.2	13.4
Lead (lb/hr)= Negligible					
Basis, lb/10E+12 Btu	NA	NA	NA	NA	NA
HIR (MMBtu/hr)	NA	NA	NA	NA	NA
lb/hr	NA	NA	NA	NA	NA
TPY	NA	NA	NA	NA	NA

Note: Universal gas constant= 1,545 ft-lb(force)/°R; atmospheric pressure= 2,116.8 lb(force)/ft<sup>2</sup>

<sup>a</sup> corrected to 15% O2 dry conditions  
<sup>b</sup> corrected to dry conditions

Table A-11. Other Regulated Pollutant Emissions for the Proposed Orange Cogeneration Facility  
GE LM6000-PA, Natural Gas, Dry Low NOx

Pollutant	Units	Gas Turbine Natural Gas 20 °F	Gas Turbine Natural Gas 40 °F	Gas Turbine Natural Gas 59 °F	Gas Turbine Natural Gas 80 °F	Gas Turbine Natural Gas 100 °F
Arsenic (lb/hr)= Negligible						
	lb/10E+12 Btu	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Beryllium (lb/hr)= Negligible						
	lb/10E+12 Btu	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Mercury (lb/hr)= Basis (lb/10E+12 Btu) x Heat Input Rate (MMBtu/hr) ÷ 1,000,000 Btu/MMBtu						
	lb/10E+12 Btu (1)	0.027	0.027	0.027	0.027	0.027
	HIR (MMBtu/hr)	354.3	374.9	359.8	313.3	270.3
	lb/hr	9.57E-06	1.01E-05	9.72E-06	8.46E-06	7.30E-06
	TPY	4.19E-05	4.43E-05	4.26E-05	3.71E-05	3.20E-05
Fluoride (lb/hr)= Negligible						
	lb/10E+12 Btu	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Sulfuric Acid Mist (lb/hr) = Fraction of SO2 Emission Rate x SO2 Emission Rate x lb H2SO4/lb SO2 (98/64)						
	Fraction SO2 (%)	5	5	5	5	5
	SO2 (lb/hr)	1.0	1.1	1.0	0.9	0.8
	lb H2SO4/lb SO2	1.53	1.53	1.53	1.53	1.53
	lb/hr	7.87E-02	8.24E-02	7.89E-02	6.96E-02	6.03E-02
	TPY	3.45E-01	3.61E-01	3.46E-01	3.05E-01	2.64E-01

Source: (1) DER, 1992



Table A-12. Non-Regulated Pollutant Emissions for the Proposed Orange Cogeneration Facility  
GE LM6000-PA, Natural Gas, Dry Low NOx

Pollutant	Units	Gas Turbine Natural Gas 20 °F	Gas Turbine Natural Gas 40 °F	Gas Turbine Natural Gas 59 °F	Gas Turbine Natural Gas 80 °F	Gas Turbine Natural Gas 100 °F
Manganese (lb/hr)= Negligible						
	lb/10E+12 Btu (1)	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Nickel (lb/hr)= Negligible						
	lb/10E+12 Btu (1)	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Cadmium (lb/hr)= Negligible						
	lb/10E+12 Btu (1)	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Chromium (lb/hr)= Negligible						
	lb/10E+12 Btu (1)	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Copper (lb/hr)= Negligible						
	lb/10E+12 Btu (1)	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Vanadium (lb/hr)= Negligible						
	lb/10E+12 Btu (1)	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Selenium (lb/hr)= Negligible						
	lb/10E+12 Btu (1)	NA	NA	NA	NA	NA
	HIR (MMBtu/hr)	NA	NA	NA	NA	NA
	lb/hr	NA	NA	NA	NA	NA
	TPY	NA	NA	NA	NA	NA
Polycyclic Organic Matter (lb/hr)= Basis (lb/10E+12 Btu) x Heat Input Rate (MMBtu/hr) ÷ 1,000,000 Btu/MMBtu						
	lb/10E+12 Btu (1)	1.113	1.113	1.113	1.113	1.113
	HIR (MMBtu/hr)	354.3	374.9	359.8	313.3	270.3
	lb/hr	3.94E-04	4.17E-04	4.00E-04	3.49E-04	3.01E-04
	TPY	1.73E-03	1.83E-03	1.75E-03	1.53E-03	1.32E-03
Formaldehyde (lb/hr)= Basis (lb/10E+12 Btu) x Heat Input Rate (MMBtu/hr) ÷ 1,000,000 Btu/MMBtu						
	lb/10E+12 Btu (1)	88.12	88.12	88.12	88.12	88.12
	HIR (MMBtu/hr)	354.3	374.9	359.8	313.3	270.3
	lb/hr	3.12E-02	3.30E-02	3.17E-02	2.76E-02	2.38E-02
	TPY	1.37E-01	1.45E-01	1.39E-01	1.21E-01	1.04E-01

Source: (1) EPA, 1990

Table A-13. Design Information and Stack Parameters for Orange Cogeneration Facility-  
Auxiliary Boiler

Data	Design Operating Conditions (Maximum Capacity, Percent)
	100
<b>General</b>	
Steam Output (lb/hr)	82,993
Heat Input Rate (MMBtu/hr)	100
Hours of Operation	8760
<b>Exhaust Flow Conditions</b>	
Mass Flow Rate (lb/hr)	89,455
Temperature (°F)	305
Moisture Content (% Vol.)	10.39
Natural Gas Consumption (cf/hr)= Heat Input (MMBtu/hr) x 1,000,000 Btu/MMBtu ÷ Fuel Heat Content, LHV (Btu/cf)	
Heat Content, LHV (Btu/cf)	946
Natural Gas Consumption (cf/hr)	105,708
Natural Gas Consumption (MMcf/hr)	0.105708
Volume Flow (acfm)= [(Mass Flow (lb/hr) x 1,545 ft-lb/°R x (Temp. (°F)+ 460°F)] ÷ ÷ [Molecular weight x 2116.8 lb/ft <sup>3</sup> x 60 min/hr]	
Mass Flow (lb/hr)	89,455
Temperature (°F)	305
Molecular Weight	28.00
Volume Flow (acfm)	29,731
Volume Flow (dscfm)= Volume flow (acfm) x [(68°F + 460°F)+(Exhaust Temperature(°F) + 460°F)] x [(100-(Moisture Content(%)) ÷ 100]	
Volume Flow (acfm)	29,731
Exhaust Temperature (°F)	305
Moisture Content (%)	10.39
Volume Flow (dscfm)	18,388
<b>Stack Data</b>	
Stack Height (ft)	65
Diameter (ft)	3.67
<b>Operating Data</b>	
Velocity (ft/sec)= Volume flow (acfm) ÷ [((diameter) <sup>2</sup> ÷ 4) x 3.14159] ÷ 60 sec/min	
Volume Flow (acfm)	29,731
Diameter (ft)	3.67
Velocity (ft/sec)	46.9

Note: Universal gas constant= 1,545 ft-lb(force)/°R; atmospheric pressure= 2.116.8 lb(force)/ft<sup>2</sup>

Table A-14. Maximum Emissions of Criteria Pollutants for the Orange Cogeneration Facility-  
Auxiliary Boiler

Pollutant	Design Operating Conditions (Maximum Capacity, Percent)
	100
<b>Particulate Matter (lb/hr)= Emission Factor (lb/MMBtu) x Heat Input Rate (MMBtu/hr)</b>	
Emission Factor, lb/MMBtu	0.010
Heat Input Rate (MMBtu/hr)	100.0
lb/hr	1.00
TPY	4.38
<b>Sulfur Dioxide (lb/hr)= Sulfur Content (gr/100 cf) x [Fuel Consumption (cf/hr) + 100] x 1 lb/7000 gr x (lb SO<sub>2</sub>/lb S)</b>	
Sulfur content, gr/100 cf	1.0
Fuel Consumption (cf/hr)	105,708
lb SO <sub>2</sub> /lb S (64/32)	2.0
lb/hr	0.30
TPY	1.32
<b>Nitrogen Oxides (lb/hr)= Emission Factor (lb/MMBtu) x Heat Input Rate (MMBtu/hr)</b>	
Emission Factor (lb/MMBtu)	0.130
Heat Input Rate (MMBtu/hr)	100.0
lb/hr	13.00
TPY	56.94
<b>Carbon Monoxide (lb/hr)= Emission Factor (lb/MMBtu) x Heat Input Rate (MMBtu/hr)</b>	
Emission Factor (lb/MMBtu)	0.100
Heat Input Rate (MMBtu/hr)	100.0
lb/hr	10.00
TPY	43.80
<b>Volatile Organic Compounds (lb/hr)= Emission Factor (lb/MMBtu) x Heat Input Rate (MMBtu/hr)</b>	
Emission Factor (lb/MMBtu)	0.043
Heat Input Rate (MMBtu/hr)	100.0
lb/hr	4.30
TPY	18.83

Table A-15. Maximum Emissions of Other Regulated Pollutants for the Orange Cogeneration Facility Auxiliary Boiler

Pollutant	Design Operating Conditions (Maximum Capacity, Percent)	
	100	
<b>Arsenic (lb/hr)= Negligible</b>		
Basis, lb/10E+12 Btu		NA
HIR (MMBtu/hr)		NA
lb/hr		NA
TPY		NA
<b>Beryllium (lb/hr)= Negligible</b>		
Basis, lb/10E+12 Btu		NA
HIR (MMBtu/hr)		NA
lb/hr		NA
TPY		NA
<b>Mercury (lb/hr)= Basis (lb/10E+12 Btu) x Heat Input Rate (MMBtu/hr) ÷ 1,000,000 MMBtu/10E+12 Btu</b>		
Basis, lb/10E+12 Btu (1)		0.027
HIR (MMBtu/hr)		100.0
lb/hr		2.70E-06
TPY		1.18E-05
<b>Fluoride (lb/hr)= Negligible</b>		
Basis, lb/10E+12 Btu		NA
HIR (MMBtu/hr)		NA
lb/hr		NA
TPY		NA
<b>Sulfuric Acid Mist (lb/hr) = Fraction of SO2 Emission Rate x SO2 Emission Rate x lb H2SO4/lb SO2</b>		
Fraction SO2 (%)		5
SO2 (lb/hr)		0.30
lb H2SO4/lb SO2 (98/64)		1.53
lb/hr		2.31E-02
TPY		1.01E-01

Source: (1) DER, 1992

Table A-16. Maximum Emissions of Non-Regulated Pollutants for the Orange Cogeneration Facility-  
Auxiliary Boiler

Pollutant	Design Operating Conditions (Maximum Capacity, Percent)	
	100	
Manganese (lb/hr)= Negligible		
Basis, lb/10E+12 Btu (1)		NA
HIR (MMBtu/hr)		NA
lb/hr		NA
TPY		NA
Nickel (lb/hr)= Negligible		
Basis, lb/10E+12 Btu (1)		NA
HIR (MMBtu/hr)		NA
lb/hr		NA
TPY		NA
Cadmium (lb/hr)= Negligible		
Basis, lb/10E+12 Btu (1)		NA
HIR (MMBtu/hr)		NA
lb/hr		NA
TPY		NA
Chromium (lb/hr)= Negligible		
Basis, lb/10E+12 Btu (1)		NA
HIR (MMBtu/hr)		NA
lb/hr		NA
TPY		NA
Copper (lb/hr)= Negligible		
Basis, lb/10E+12 Btu (1)		NA
HIR (MMBtu/hr)		NA
lb/hr		NA
TPY		NA
Vanadium (lb/hr)= Negligible		
Basis, lb/10E+12 Btu (1)		NA
HIR (MMBtu/hr)		NA
lb/hr		NA
TPY		NA
Selenium (lb/hr)= Negligible		
Basis, lb/10E+12 Btu (1)		NA
HIR (MMBtu/hr)		NA
lb/hr		NA
TPY		NA
Polycyclic Organic Matter (lb/hr)= Basis (lb/10E+12 Btu) x Heat Input Rate (MMBtu/hr) ÷ 1,000,000 MMBtu/10E+12 Btu		
Basis, lb/10E+12 Btu (1)		1.113
HIR (MMBtu/hr)		100.0
lb/hr		1.11E-04
TPY		4.87E-04
Formaldehyde (lb/hr)= Basis (lb/10E+12 Btu) x Heat Input Rate (MMBtu/hr) ÷ 1,000,000 MMBtu/10E+12 Btu		
Basis, lb/10E+12 Btu (1)		88.12
HIR (MMBtu/hr)		100.0
lb/hr		8.81E-03
TPY		3.86E-02

Source: (1) EPA, 1990

Table A-17. Summary of Maximum Pollutant Emissions for the Proposed Orange Cogeneration Facility-  
Simple Cycle Operation- GE LM6000-PA, Natural Gas, Water Injection

Pollutant	Units	20 °F			40 °F			59 °F			80 °F			100 °F		
		CT	AB	Total	CT	AB	Total	CT	AB	Total	CT	AB	Total	CT	AB	Total
PM	lb/hr	5.00E+00	0.00E+00	5.00E+00	5.00E+00	0.00E+00	5.00E+00	5.00E+00	0.00E+00	5.00E+00	5.00E+00	0.00E+00	5.00E+00	5.00E+00	0.00E+00	5.00E+00
	TPY	2.19E+01	0.00E+00	2.19E+01	2.19E+01	0.00E+00	2.19E+01	2.19E+01	0.00E+00	2.19E+01	2.19E+01	0.00E+00	2.19E+01	2.19E+01	0.00E+00	2.19E+01
SO2	lb/hr	1.07E+00	0.00E+00	1.07E+00	1.13E+00	0.00E+00	1.13E+00	1.09E+00	0.00E+00	1.09E+00	9.46E-01	0.00E+00	9.46E-01	8.16E-01	0.00E+00	8.16E-01
	TPY	4.69E+00	0.00E+00	4.69E+00	4.96E+00	0.00E+00	4.96E+00	4.76E+00	0.00E+00	4.76E+00	4.14E+00	0.00E+00	4.14E+00	3.58E+00	0.00E+00	3.58E+00
NOx <sup>a</sup>	lb/hr	3.57E+01	0.00E+00	3.57E+01	3.78E+01	0.00E+00	3.78E+01	3.63E+01	0.00E+00	3.63E+01	3.16E+01	0.00E+00	3.16E+01	2.73E+01	0.00E+00	2.73E+01
	TPY	1.57E+02	0.00E+00	1.57E+02	1.66E+02	0.00E+00	1.66E+02	1.59E+02	0.00E+00	1.59E+02	1.39E+02	0.00E+00	1.39E+02	1.19E+02	0.00E+00	1.19E+02
CO	lb/hr	2.85E+01	0.00E+00	2.85E+01	2.84E+01	0.00E+00	2.84E+01	2.68E+01	0.00E+00	2.68E+01	2.41E+01	0.00E+00	2.41E+01	2.13E+01	0.00E+00	2.13E+01
	TPY	1.25E+02	0.00E+00	1.25E+02	1.24E+02	0.00E+00	1.24E+02	1.18E+02	0.00E+00	1.18E+02	1.05E+02	0.00E+00	1.05E+02	9.32E+01	0.00E+00	9.32E+01
VOC	lb/hr	4.07E+00	0.00E+00	4.07E+00	4.05E+00	0.00E+00	4.05E+00	3.83E+00	0.00E+00	3.83E+00	3.44E+00	0.00E+00	3.44E+00	3.04E+00	0.00E+00	3.04E+00
	TPY	1.78E+01	0.00E+00	1.78E+01	1.78E+01	0.00E+00	1.78E+01	1.68E+01	0.00E+00	1.68E+01	1.51E+01	0.00E+00	1.51E+01	1.33E+01	0.00E+00	1.33E+01
Sulfuric Acid Mist	lb/hr	8.19E-02	0.00E+00	8.19E-02	8.67E-02	0.00E+00	8.67E-02	8.32E-02	0.00E+00	8.32E-02	7.24E-02	0.00E+00	7.24E-02	6.25E-02	0.00E+00	6.25E-02
	TPY	3.59E-01	0.00E+00	3.59E-01	3.80E-01	0.00E+00	3.80E-01	3.64E-01	0.00E+00	3.64E-01	3.17E-01	0.00E+00	3.17E-01	2.74E-01	0.00E+00	2.74E-01
POM	lb/hr	3.94E-04	0.00E+00	3.94E-04	4.17E-04	0.00E+00	4.17E-04	4.00E-04	0.00E+00	4.00E-04	3.49E-04	0.00E+00	3.49E-04	3.01E-04	0.00E+00	3.01E-04
	TPY	1.73E-03	0.00E+00	1.73E-03	1.83E-03	0.00E+00	1.83E-03	1.75E-03	0.00E+00	1.75E-03	1.53E-03	0.00E+00	1.53E-03	1.32E-03	0.00E+00	1.32E-03
Formaldehyde	lb/hr	3.12E-02	0.00E+00	3.12E-02	3.30E-02	0.00E+00	3.30E-02	3.17E-02	0.00E+00	3.17E-02	2.76E-02	0.00E+00	2.76E-02	2.38E-02	0.00E+00	2.38E-02
	TPY	1.37E-01	0.00E+00	1.37E-01	1.45E-01	0.00E+00	1.45E-01	1.39E-01	0.00E+00	1.39E-01	1.21E-01	0.00E+00	1.21E-01	1.04E-01	0.00E+00	1.04E-01

Note: CT = 1 combustion turbine; AB = auxiliary boiler (not in operation). All units operating for 8,760 hours per year.

<sup>a</sup> NOx emission is based on 25 ppmvd, corrected to 15 % O<sub>2</sub>.

Table A-18. Summary of Maximum Pollutant Emissions for the Proposed Orange Cogeneration Facility- Combined Cycle Operation- GE LM6000-PA, Natural Gas, Water Injection

Pollutant	Units	20 °F			40 °F			59 °F			80 °F			100 °F		
		CT	AB	Total	CT	AB	Total	CT	AB	Total	CT	AB	Total	CT	AB	Total
PM	lb/hr	1.00E+01	1.00E+00	1.10E+01	1.00E+01	1.00E+00	1.10E+01	1.00E+01	1.00E+00	1.10E+01	1.00E+01	1.00E+00	1.10E+01	1.00E+01	1.00E+00	1.10E+01
	TPY	4.38E+01	4.38E+00	4.82E+01	4.38E+01	4.38E+00	4.82E+01	4.38E+01	4.38E+00	4.82E+01	4.38E+01	4.38E+00	4.82E+01	4.38E+01	4.38E+00	4.82E+01
SO2	lb/hr	2.14E+00	3.02E-01	2.44E+00	2.26E+00	3.02E-01	2.57E+00	2.17E+00	3.02E-01	2.48E+00	1.89E+00	3.02E-01	2.19E+00	1.63E+00	3.02E-01	1.93E+00
	TPY	9.37E+00	1.32E+00	1.07E+01	9.92E+00	1.32E+00	1.12E+01	9.52E+00	1.32E+00	1.08E+01	8.29E+00	1.32E+00	9.61E+00	7.15E+00	1.32E+00	8.47E+00
NOx <sup>a</sup>	lb/hr	7.15E+01	1.30E+01	8.45E+01	7.57E+01	1.30E+01	8.87E+01	7.26E+01	1.30E+01	8.56E+01	6.32E+01	1.30E+01	7.62E+01	5.46E+01	1.30E+01	6.76E+01
	TPY	3.13E+02	5.69E+01	3.70E+02	3.31E+02	5.69E+01	3.88E+02	3.18E+02	5.69E+01	3.75E+02	2.77E+02	5.69E+01	3.34E+02	2.39E+02	5.69E+01	2.96E+02
CO	lb/hr	5.70E+01	1.00E+01	6.70E+01	5.68E+01	1.00E+01	6.68E+01	5.37E+01	1.00E+01	6.37E+01	4.82E+01	1.00E+01	5.82E+01	4.26E+01	1.00E+01	5.26E+01
	TPY	2.50E+02	4.38E+01	2.93E+02	2.49E+02	4.38E+01	2.92E+02	2.35E+02	4.38E+01	2.79E+02	2.11E+02	4.38E+01	2.55E+02	1.86E+02	4.38E+01	2.30E+02
VOC	lb/hr	8.14E+00	4.30E+00	1.24E+01	8.11E+00	4.30E+00	1.24E+01	7.67E+00	4.30E+00	1.20E+01	6.88E+00	4.30E+00	1.12E+01	6.08E+00	4.30E+00	1.04E+01
	TPY	3.57E+01	1.88E+01	5.45E+01	3.55E+01	1.88E+01	5.43E+01	3.36E+01	1.88E+01	5.24E+01	3.01E+01	1.88E+01	4.90E+01	2.66E+01	1.88E+01	4.55E+01
Sulfuric Acid Mist	lb/hr	1.64E-01	2.31E-02	1.87E-01	1.73E-01	2.31E-02	1.96E-01	1.66E-01	2.31E-02	1.90E-01	1.45E-01	2.31E-02	1.68E-01	1.25E-01	2.31E-02	1.48E-01
	TPY	7.18E-01	1.01E-01	8.19E-01	7.59E-01	1.01E-01	8.61E-01	7.29E-01	1.01E-01	8.30E-01	6.35E-01	1.01E-01	7.36E-01	5.48E-01	1.01E-01	6.49E-01
POM	lb/hr	7.89E-04	1.11E-04	9.00E-04	8.34E-04	1.11E-04	9.46E-04	8.01E-04	1.11E-04	9.12E-04	6.97E-04	1.11E-04	8.09E-04	6.02E-04	1.11E-04	7.13E-04
	TPY	3.45E-03	4.87E-04	3.94E-03	3.65E-03	4.87E-04	4.14E-03	3.51E-03	4.87E-04	4.00E-03	3.05E-03	4.87E-04	3.54E-03	2.64E-03	4.87E-04	3.12E-03
Formaldehyde	lb/hr	6.24E-02	8.81E-03	7.13E-02	6.61E-02	8.81E-03	7.49E-02	6.34E-02	8.81E-03	7.22E-02	5.52E-02	8.81E-03	6.40E-02	4.76E-02	8.81E-03	5.65E-02
	TPY	2.74E-01	3.86E-02	3.12E-01	2.89E-01	3.86E-02	3.28E-01	2.78E-01	3.86E-02	3.16E-01	2.42E-01	3.86E-02	2.80E-01	2.09E-01	3.86E-02	2.47E-01

Note: CT = 2 combustion turbines; AB = auxiliary boiler. All units operating for 8,760 hours per year.

<sup>a</sup> NOx emission is based on 25 ppmvd, corrected to 15 % O2.

Table A-19. Summary of Maximum Pollutant Emissions for the Proposed Orange Cogeneration Facility-  
Combined Cycle Operation- GE LM6000-PA, Natural Gas, Dry Low NOx

Pollutant	Units	20 °F			40 °F			59 °F			80 °F			100 °F		
		CT	AB	Total	CT	AB	Total	CT	AB	Total	CT	AB	Total	CT	AB	Total
PM	lb/hr	1.00E+01	1.00E+00	1.10E+01	1.00E+01	1.00E+00	1.10E+01	1.00E+01	1.00E+00	1.10E+01	1.00E+01	1.00E+00	1.10E+01	1.00E+01	1.00E+00	1.10E+01
	TPY	4.38E+01	4.38E+00	4.82E+01	4.38E+01	4.38E+00	4.82E+01	4.38E+01	4.38E+00	4.82E+01	4.38E+01	4.38E+00	4.82E+01	4.38E+01	4.38E+00	4.82E+01
SO2	lb/hr	2.06E+00	3.02E-01	2.36E+00	2.15E+00	3.02E-01	2.45E+00	2.06E+00	3.02E-01	2.36E+00	1.82E+00	3.02E-01	2.12E+00	1.57E+00	3.02E-01	1.88E+00
	TPY	9.00E+00	1.32E+00	1.03E+01	9.42E+00	1.32E+00	1.07E+01	9.03E+00	1.32E+00	1.03E+01	7.97E+00	1.32E+00	9.29E+00	6.90E+00	1.32E+00	8.22E+00
NOx <sup>a</sup>	lb/hr	6.94E+01	1.30E+01	8.24E+01	7.26E+01	1.30E+01	8.56E+01	6.96E+01	1.30E+01	8.26E+01	6.14E+01	1.30E+01	7.44E+01	5.31E+01	1.30E+01	6.61E+01
	TPY	3.04E+02	5.69E+01	3.61E+02	3.18E+02	5.69E+01	3.75E+02	3.05E+02	5.69E+01	3.62E+02	2.69E+02	5.69E+01	3.26E+02	2.33E+02	5.69E+01	2.90E+02
CO	lb/hr	5.72E+01	1.00E+01	6.72E+01	5.67E+01	1.00E+01	6.67E+01	5.40E+01	1.00E+01	6.40E+01	4.86E+01	1.00E+01	5.86E+01	4.29E+01	1.00E+01	5.29E+01
	TPY	2.51E+02	4.38E+01	2.94E+02	2.48E+02	4.38E+01	2.92E+02	2.36E+02	4.38E+01	2.80E+02	2.13E+02	4.38E+01	2.57E+02	1.88E+02	4.38E+01	2.31E+02
VOC	lb/hr	8.17E+00	4.30E+00	1.25E+01	8.09E+00	4.30E+00	1.24E+01	7.71E+00	4.30E+00	1.20E+01	6.94E+00	4.30E+00	1.12E+01	6.12E+00	4.30E+00	1.04E+01
	TPY	3.58E+01	1.88E+01	5.46E+01	3.55E+01	1.88E+01	5.43E+01	3.38E+01	1.88E+01	5.26E+01	3.04E+01	1.88E+01	4.92E+01	2.68E+01	1.88E+01	4.56E+01
Sulfuric Acid Mist	lb/hr	1.57E-01	2.31E-02	1.81E-01	1.65E-01	2.31E-02	1.88E-01	1.58E-01	2.31E-02	1.81E-01	1.39E-01	2.31E-02	1.62E-01	1.21E-01	2.31E-02	1.44E-01
	TPY	6.89E-01	1.01E-01	7.91E-01	7.21E-01	1.01E-01	8.23E-01	6.91E-01	1.01E-01	7.92E-01	6.10E-01	1.01E-01	7.11E-01	5.28E-01	1.01E-01	6.29E-01
POM	lb/hr	7.89E-04	1.11E-04	9.00E-04	8.34E-04	1.11E-04	9.46E-04	8.01E-04	1.11E-04	9.12E-04	6.97E-04	1.11E-04	8.09E-04	6.02E-04	1.11E-04	7.13E-04
	TPY	3.45E-03	4.87E-04	3.94E-03	3.65E-03	4.87E-04	4.14E-03	3.51E-03	4.87E-04	4.00E-03	3.05E-03	4.87E-04	3.54E-03	2.64E-03	4.87E-04	3.12E-03
Formaldehyde	lb/hr	6.24E-02	8.81E-03	7.13E-02	6.61E-02	8.81E-03	7.49E-02	6.34E-02	8.81E-03	7.22E-02	5.52E-02	8.81E-03	6.40E-02	4.76E-02	8.81E-03	5.65E-02
	TPY	2.74E-01	3.86E-02	3.12E-01	2.89E-01	3.86E-02	3.28E-01	2.78E-01	3.86E-02	3.16E-01	2.42E-01	3.86E-02	2.80E-01	2.09E-01	3.86E-02	2.47E-01

Note: CT = 2 combustion turbines; AB = auxiliary boiler. All units operating for 8,760 hours per year.

<sup>a</sup> NOx emission is based on 25 ppmvd, corrected to 15 % O2.



**EPA-450/2-90-011**

**October 1990**

**TOXIC AIR POLLUTANT EMISSION FACTORS -  
A COMPILATION FOR SELECTED AIR TOXIC  
COMPOUNDS AND SOURCES, SECOND EDITION**

**By**

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**U. S. ENVIRONMENTAL PROTECTION AGENCY**

**Office Of Air and Radiation  
Office Of Air Quality Planning And Standards  
Research Triangle Park, North Carolina 27711**

INDUSTRIAL PROCESS	SIC CODE	EMISSION SOURCE	SIC CODE	POLLUTANT	CAS NUMBER	EMISSION FACTOR	NOTES	REFERENCE
Municipal waste combustion	4953	Mass burn waterwall combustor, small size new model to any age medium	501001	Tetrachlorodibenzo-p-diox ins, total		3.2 x 10E-8 lb/ton feed	Capacity < 600 tons/day, ESP control only, overall average of several source averages, range is 1.26 x 10E-8 - 5.2 x 10E-8 lb/ton	180
Municipal waste combustion	4953	Mass burn waterwall combustor, small size new model to any age medium	501001	Tetrachlorodibenzo-p-diox ins, total		0.74 ug/lb feed	Capacity < 600 tons/day, spray drying after acid gas and PH control, one data point only	180
Municipal waste combustion	4953	Mass burn waterwall combustor, small size new model to any age medium	501001	Tetrachlorodibenzo-p-diox ins, total		2.0 x 10E-8 lb/ton feed	Capacity < 600 tons/day, dry sorbent injection after acid gas and PH control, range is 1.0E x 10E-8 - 2.4 x 10E-8 lb/ton	180
Municipal waste combustion	4953	Mass burn waterwall combustor, built before 1990	501001	Tetrachlorodibenzo-p-diox ins, total		2.8 x 10E-6 lb/ton feed	ESP control only, overall average of several source averages, range is 6.4 x 10E-8 - 6.0 x 10E-6 lb/ton	180
Municipal waste combustion	4953	Mass burn, refractory facility	501001	Tetrachlorodibenzo-p-diox ins, total		3.4 x 10E-6 lb/ton feed	ESP control only, overall average of several source averages, range is 3.0 x 10E-6 - 3.6 x 10E-6 lb/ton	180
Municipal waste combustion	4953	Incinerator stack	501001	Zinc	7440446	1.0 lb/ton munic. solid waste-dry wt.	Controlled by spray-baffle scrubber, based on material balance for model incinerator	98
Naphthalene production		Process emissions		Naphthalene	91203	0.478 lb/ton naphthalene produced	Based on POM emissions and 875 naphthalene	99
Naphthalene production		Storage		Naphthalene	91203	0.0454 lb/ton produced	Based on data from State files and engineering judgement	99
Natural gas combustion		Commercial boiler	10300401	Ammonia	7644417	0.49 lb/10E6 cubic feet gas burned	Sources emitting > 100 tons MTC/year	179
Natural gas combustion		Industrial boilers	10200401	Ammonia	7644417	3.2 lbs/10E6 cubic feet gas burned	Sources emitting > 100 tons MTC/year	179
Natural gas combustion		Boilers, exhaust system	102004	Benzene	71432	1.181 lb/vol (or 41 lb wt) of total VOC	South Coast study, California, engineering judgement	132
Natural gas combustion		Commercial/institutional	103004	Formaldehyde	50000	220.3 lb/10E12 Btu heat input	Control status unspecified, based on source tests	106
Natural gas combustion		Domestic		Formaldehyde	50000	997 lb/10E12 Btu heat input	Control status unspecified, based on source tests	106
Natural gas combustion		Industrial	102004	Formaldehyde	50000	88.12 lb/10E12 Btu heat input	Control status unspecified, based on source tests	106
Natural gas combustion		Double shell boilers, home heating		Polycyclic organic matter		1.113 lb/10E12 Btu heat input	Represents primarily particulate POM, uncontrolled	114
Natural gas combustion		Firerube boiler, process heater	10200401	Polycyclic organic matter		0.649 lb/10E12 Btu heat input	Represents primarily particulate POM, uncontrolled	114

**MERCURY EMISSIONS TO THE  
ATMOSPHERE IN FLORIDA**

**FINAL REPORT**

**Prepared For:**

**Florida Department of Environmental Regulation  
2600 Blair Stone Road  
Tallahassee, Florida 32399**

**Prepared By:**

**KBN Engineering and Applied Sciences, Inc.  
1034 NW 57th Street  
Gainesville, Florida 32605**

**August 1992  
91166C1**

Table 2.2-2. Mercury Emission Factors Used for Florida Electric Utility Sources

Fuel	Removal	Units	Emission Factor		
			Low	Average	High
Coal-Uncontrolled	NA	lb/10 <sup>12</sup> Btu <sup>a</sup>	10	16	21
		lb/Mton	0.25	0.42	0.546
w/ESP	25%	lb/10 <sup>12</sup> Btu	7.2	12.0	15.6
		lb/Mton	0.19	0.32	0.41
w/Scrubber	70%	lb/10 <sup>12</sup> Btu	2.9	4.8	6.3
		lb/Mton	0.08	0.13	0.16
Residual Oil	NA	lb/10 <sup>12</sup> Btu	0.4	3.6	9.3
		lb/10 <sup>3</sup> gal <sup>b</sup>	5.79E-05	5.46E-04	1.41E-03
Distillate Oil	NA	lb/10 <sup>12</sup> Btu	0.4	3.4	8.8
		lb/10 <sup>3</sup> gal <sup>c</sup>	4.99E-05	4.71E-04	1.21E-03
Natural Gas	NA	lb/10 <sup>12</sup> Btu <sup>d</sup>	0.001	0.014	0.027
		lb/MMcf	1.25E-06	1.44E-05	2.75E-05

Note: NA = not applicable.

Units: M = 1,000

<sup>a</sup> Calculated based on 13,100 Btu/lb coal.

<sup>b</sup> Calculated based on 18,500 Btu/lb and 8.2 lb/gal.

<sup>c</sup> Calculated based on 19,500 Btu/lb and 7.1 lb/gal.

<sup>d</sup> Calculated based on 1,024 Btu/scf.

Source: KBN, 1992.

**APPENDIX B**

**ISCST MODEL RESULTS SUMMARY**

Summary of Screening Air Dispersion Impacts for the Orange Cogeneration Facility, Bartow, Florida; Simple Cycle Operation  
(Three Ambient Temperatures)

OCSSGENR  
06/22/93

Ambient Temperature (°F)	Number of Units	Pollutant	Emission Rate Basis		Per Unit Emission Rate			Total Facility Emission Rate			Modeled Emission Rate (g/s)	Averaging Period	Generic Modeled Conc (µg/m³)	Actual Conc (µg/m³)	EPA Sig. Values (µg/m³)
			Rate	Units	Rate	Units	Rate	Units	(g/s)						
20	1	Particulate	5 lb/hr		5.0 lb/hr		5.0 lb/hr		0.63✓	10.00	24-hour Annual	23.40✓ 0.094✓	1.47✓ 0.0059✓	5 1	
		Nitrogen Dioxide	25 ppm		156.5 TPY		156.5 TPY		4.50✓	10.00	Annual	0.094✓	0.042✓	1	
		Carbon Monoxide	30 ppm		28.5 lb/hr		28.5 lb/hr		3.59✓	10.00	1-hour 8-hour	185.2✓ 51.6✓	66.51 <sup>x</sup> 18.53✓	2000 500	
40	1	Particulate	5 lb/hr		5.0 lb/hr		5.0 lb/hr		0.63✓	10.00	24-hour Annual	18.10✓ 0.087✓	1.14✓ 0.0055✓	5 1	
		Nitrogen Dioxide	25 ppm		165.7 TPY		165.7 TPY		4.77✓	10.00	Annual	0.087✓	0.041✓	1	
		Carbon Monoxide	30 ppm		28.4 lb/hr		28.4 lb/hr		3.58✓	10.00	1-hour 8-hour	165.20✓ 41.4✓	59.12 <sup>x</sup> 14.81✓	2000 500	
100	1	Particulate	5 lb/hr		5.0 lb/hr		5.0 lb/hr		0.63✓	10.00	24-hour Annual	54.20✓ 0.20✓	3.41✓ 0.013✓	5 1	
		Nitrogen Dioxide	25 ppm		119.5 TPY		119.5 TPY		3.44✓	10.00	Annual	0.20✓	0.069✓	1	
		Carbon Monoxide	30 ppm		21.3 lb/hr		21.3 lb/hr		2.68✓	10.00	1-hour 8-hour	262.2✓ 101.9✓	70.37 <sup>x</sup> 27.35 <sup>x</sup>	2000 500	

Note: All stack parameters and emission rates apply to the CT operating in simple cycle mode with water injection using natural gas.

66.49

59.14  
14.82

70.27  
27.31

47°F ✓

ST2 OUTPUT FILE NUMBER 1 :OCSSGENR.082  
 ST2 OUTPUT FILE NUMBER 2 :OCSSGENR.083  
 ISCST2 OUTPUT FILE NUMBER 3 :OCSSGENR.084  
 ISCST2 OUTPUT FILE NUMBER 4 :OCSSGENR.085  
 ST2 OUTPUT FILE NUMBER 5 :OCSSGENR.086

First title for first output file is 1982 ARK ENERGY-ORANGECO / SIMPLE CYCLE GENERIC EMISSIONS 10 G/S ✓  
 Second title for first output file is 20,40, and 100 DEG / 60' CT STACK

-----  
 AVERAGING TIME      YEAR      CONC      DIR (deg)      DIST (m)      PERIOD ENDING  
    (ug/m3)      or X (m)      or Y (m)      (YYMMDDHH)

SOURCE GROUP ID: GSS020

20°F

AVERAGING TIME	YEAR	CONC (ug/m3)	DIR (deg) or X (m)	DIST (m) or Y (m)	PERIOD ENDING (YYMMDDHH)
-----					
SOURCE GROUP ID: GSS020					
Annual	1982	0.09044	240.	9000.	82-----
	1983	0.06770	250.	7000.	83-----
	1984	<span style="border: 1px solid black; padding: 2px;">0.09431</span>	240.	8000.	84-----
	1985	0.08706	240.	9000.	85-----
	1986	0.08504	90.	3000.	86-----
HIGH 1-Hour	1982	154.44221	150.	106.	82011414
	1983	<span style="border: 1px solid black; padding: 2px;">185.19388</span>	90.	91.	83032414
	1984	144.28180	110.	97.	84032908
	1985	73.47141	360.	140.	85083119
	1986	59.64932	340.	94.	86031412
HSH 1-Hour	1982	52.79645	130.	200.	82011415
	1983	75.60313	280.	184.	83022712
	1984	120.47332	150.	106.	84022811
	1985	42.89340	20.	149.	85083117
	1986	7.12177	110.	100.	86012711
HIGH 3-Hour	1982	73.16328	140.	119.	82011415
	1983	66.30235	90.	91.	83032415
	1984	<span style="border: 1px solid black; padding: 2px;">94.83561</span>	150.	106.	84022812
	1985	28.56992	360.	140.	85083121
	1986	19.88311	340.	94.	86031412
HSH 3-Hour	1982	9.57439	130.	119.	82011418
	1983	25.21534	280.	184.	83022712
	1984	45.71914	140.	119.	84032912
	1985	17.44268	130.	119.	85021218
	1986	3.10454	230.	10000.	86032706
HIGH 8-Hour	1982	28.00793	140.	119.	82011416
	1983	29.35867	280.	184.	83022716
	1984	<span style="border: 1px solid black; padding: 2px;">51.59492</span>	150.	106.	84022816
	1985	12.71086	20.	149.	85083116
	1986	7.45617	340.	94.	86031416
HSH 8-Hour	1982	2.42431	140.	119.	82011424
	1983	6.01550	90.	91.	83031724
	1984	30.58204	140.	119.	84032916
	1985	6.54659	130.	119.	85021224
	1986	1.84591	90.	2500.	86100516
HIGH 24-Hour	1982	10.14408	140.	119.	82011424
	1983	9.78623	280.	184.	83022724

1984	23.36542	150.	106.	84022824
1985	6.33263	20.	149.	85083124
1986	2.59345	340.	94.	86031424

SHH 24-Hour

1982	0.77859	240.	3000.	82082924
1983	2.00517	90.	91.	83031724
1984	10.25467	140.	119.	84032924
1985	0.78318	120.	7000.	85021224
1986	0.75215	90.	3000.	86040824

SOURCE GROUP ID: GSS040

Annual

1982	0.08372	240.	9000.	82-----
1983	0.06292	240.	8000.	83-----
1984	0.08699	240.	8000.	84-----
1985	0.08034	240.	10000.	85-----
1986	0.07803	90.	3000.	86-----

SHH 1-Hour

1982	129.31621	150.	106.	82011414
1983	165.15565	90.	91.	83032414
1984	120.22223	110.	97.	84032908
1985	56.07795	360.	140.	85083119
1986	44.30790	340.	94.	86031412

SHH 1-Hour

1982	43.81917	130.	200.	82011415
1983	58.17887	280.	184.	83022712
1984	97.56460	150.	106.	84022811
1985	31.41789	20.	149.	85083117
1986	5.16054	100.	1000.	86080112

SHH 3-Hour

1982	60.93316	140.	119.	82011415
1983	58.11613	90.	91.	83032415
1984	76.08755	150.	106.	84022812
1985	21.40800	360.	140.	85083121
1986	14.76930	340.	94.	86031412

SHH 3-Hour

1982	5.97315	130.	119.	82011418
1983	19.39811	280.	184.	83022712
1984	34.89723	140.	119.	84032912
1985	12.13949	130.	119.	85021215
1986	2.90621	230.	10000.	86032706

SHH 8-Hour

1982	23.20721	140.	119.	82011416
1983	24.59791	280.	184.	83022716
1984	41.44559	150.	106.	84022816
1985	9.37802	20.	149.	85083116
1986	5.53849	340.	94.	86031416

SHH 8-Hour

1982	1.56001	360.	2500.	82082716
1983	3.97531	90.	91.	83031724
1984	22.35923	140.	119.	84032916
1985	4.76691	130.	119.	85021224
1986	1.68468	90.	3000.	86100516

SHH 24-Hour

1982	8.24165	140.	119.	82011424
1983	8.19930	280.	184.	83022724
1984	18.13896	150.	106.	84022824
1985	4.62480	20.	149.	85083124
1986	1.92643	340.	94.	86031424

SHH 24-Hour

1982	0.71859	240.	3000.	82082924
------	---------	------	-------	----------

40 ° F



1983	1.32510	90.	91.	83031724
1984	7.47854	140.	119.	84032924
1985	0.71667	120.	7000.	85021224
1986	0.70370	90.	3000.	86040824

SOURCE GROUP ID: GSS100

100 of

Annual

1982	0.10095	240.	8000.	82-----
1983	0.07879	100.	93.	83-----
1984	0.20368	140.	119.	84-----
1985	0.09606	240.	9000.	85-----
1986	0.09200	90.	3000.	86-----

HIGH 1-Hour

1982	262.19177	150.	106.	82011414
1983	258.46442	90.	91.	83032414
1984	245.76088	110.	97.	84032908
1985	158.52286	360.	140.	85083119
1986	147.63962	340.	94.	86031412

HSH 1-Hour

1982	87.90906	130.	200.	82011415
1983	161.78177	280.	184.	83022712
1984	225.89149	150.	106.	84022811
1985	103.41029	20.	149.	85083117
1986	41.70058	110.	100.	86012711

HIGH 3-Hour

1982	124.44328	140.	119.	82011415
1983	105.48948	90.	91.	83032415
1984	185.65222	150.	106.	84022812
1985	67.97526	140.	119.	85021215
1986	49.21321	340.	94.	86031412

HSH 3-Hour

1982	38.94577	130.	119.	82011418
1983	55.37284	90.	91.	83031724
1984	107.61301	140.	119.	84032912
1985	45.62215	130.	119.	85021218
1986	15.88226	110.	100.	86012715

HIGH 8-Hour

1982	48.98525	140.	119.	82011416
1983	51.12876	280.	184.	83022716
1984	101.93536	150.	106.	84022816
1985	36.04826	140.	119.	85021216
1986	18.45495	340.	94.	86031416

HSH 8-Hour

1982	9.80539	140.	119.	82011424
1983	20.76481	90.	91.	83031724
1984	68.83555	140.	119.	84022816
1985	17.40616	130.	119.	85021224
1986	5.82260	150.	106.	86012724

HIGH 24-Hour

1982	19.59688	140.	119.	82011424
1983	17.04990	280.	184.	83022724
1984	54.16481	150.	106.	84022824
1985	19.13910	130.	119.	85021224
1986	6.41911	340.	94.	86031424

HSH 24-Hour

1982	1.19343	260.	184.	82061524
1983	6.92160	90.	91.	83031724
1984	28.50564	140.	119.	84032924
1985	2.56146	140.	119.	85010424
1986	2.14240	150.	106.	86012724

All receptor computations reported with respect to a user-specified origin

GRID

0.00

0.00

DISCRETE

0.00

0.00

ISCST2 OUTPUT FILE NUMBER 1 :OCWIPM.082  
 SCST2 OUTPUT FILE NUMBER 2 :OCWIPM.083  
 SCST2 OUTPUT FILE NUMBER 3 :OCWIPM.084  
 ISCST2 OUTPUT FILE NUMBER 4 :OCWIPM.085  
 SCST2 OUTPUT FILE NUMBER 5 :OCWIPM.086

First title for first output file is 1982 ARK ENERGY-ORANGECO / **COMBINED CYCLE-WATER INJECTION** PM ✓  
 Second title for first output file is 40,59, and 100 DEG / 65' AUX and 100' HRSG STACKS

47°F

AVERAGING TIME YEAR CONC DIR (deg) DIST (m) PERIOD ENDING  
 (ug/m3) or X (m) or Y (m) (YYMMDDHH)

SOURCE GROUP ID: ALL040

40°F ALL SOURCES

Annual

YEAR	CONC (ug/m3)	DIR (deg)	DIST (m)	PERIOD ENDING (YYMMDDHH)
1982	0.08267	250.	1000.	82-----
1983	0.06294	250.	1000.	83-----
1984	0.07632	240.	1500.	84-----
1985	0.06969	70.	1000.	85-----
1986	0.08058	90.	1000.	86-----

HIGH 24-Hour

1982	0.92654	120.	200.	82011424
1983	1.45181	290.	200.	83022724
1984	2.56726	130.	200.	84022824
1985	2.38860	360.	200.	85083124
1986	0.83515	300.	210.	86031324

ASH 24-Hour

1982	0.77915	290.	200.	82120124
1983	1.18654	110.	200.	83020324
1984	1.27560	120.	200.	84022824
1985	0.91056	120.	400.	85010424
1986	0.81211	300.	210.	86031824

59°F

SOURCE GROUP ID: ALL059

Annual

YEAR	CONC (ug/m3)	DIR (deg)	DIST (m)	PERIOD ENDING (YYMMDDHH)
1982	0.08508	250.	1000.	82-----
1983	0.06484	250.	1000.	83-----
1984	0.07874	240.	1500.	84-----
1985	0.07229	70.	1000.	85-----
1986	0.08374	90.	1000.	86-----

HIGH 24-Hour

1982	0.94803	120.	200.	82011424
1983	1.61343	290.	193.	83022724
1984	2.62976	130.	200.	84022824
1985	2.45507	360.	200.	85083124
1986	0.83515	300.	210.	86031324

ASH 24-Hour

1982	0.77915	290.	200.	82120124
1983	1.27563	110.	200.	83020324
1984	1.30729	120.	200.	84022824
1985	1.38883	120.	200.	85010424
1986	0.81211	300.	210.	86031824

100°F

SOURCE GROUP ID: ALL100

Annual

YEAR	CONC (ug/m3)	DIR (deg)	DIST (m)	PERIOD ENDING (YYMMDDHH)
1982	0.10047	250.	1000.	82-----
1983	0.07473	250.	1000.	83-----
1984	0.09134	240.	1500.	84-----
1985	0.08582	80.	1000.	85-----
1986	0.09941	90.	1000.	86-----

HIGH 24-Hour

1982	1.56366	240.	183.	82042324
1983	2.34028	290.	193.	83022724
1984	3.43134	130.	200.	84022824
1985	2.90536	120.	200.	85010424
1986	1.19577	230.	200.	86010824

24-Hour

1982	1.40756	240.	183.	82032824
1983	1.82606	100.	200.	83042424
1984	1.67573	120.	106.	84022824
1985	2.56048	120.	200.	85021224
1986	0.84785	300.	210.	86031824

SOURCE GROUP ID: CT040

Annual

1982	0.04843	240.	2500.	82-----
1983	0.03452	240.	2500.	83-----
1984	0.04509	240.	2500.	84-----
1985	0.04537	80.	1500.	85-----
1986	0.05453	90.	1500.	86-----

40°F CT ONLY

HIGH 24-Hour

1982	0.84757	120.	200.	82011424
1983	1.16574	110.	200.	83042424
1984	2.44159	130.	200.	84022824
1985	2.37983	360.	200.	85083124
1986	0.62733	130.	200.	86030124

HSH 24-Hour

1982	0.50632	240.	1500.	82082924
1983	1.08294	110.	200.	83020324
1984	1.22520	120.	200.	84022824
1985	0.73004	120.	200.	85010424
1986	0.57872	130.	200.	86012724

SOURCE GROUP ID: CT059

Annual

1982	0.05066	240.	2500.	82-----
1983	0.03642	240.	2000.	83-----
1984	0.04731	240.	2000.	84-----
1985	0.04790	70.	1000.	85-----
1986	0.05678	90.	1500.	86-----

59°F CT ONLY

HIGH 24-Hour

1982	0.86906	120.	200.	82011424
1983	1.26649	110.	200.	83042424
1984	2.50408	130.	200.	84022824
1985	2.44630	360.	200.	85083124
1986	0.64865	130.	200.	86030124

HSH 24-Hour

1982	0.52443	240.	1500.	82082924
1983	1.17202	110.	200.	83020324
1984	1.25824	120.	106.	84022824
1985	1.23738	120.	200.	85010424
1986	0.59914	130.	200.	86012724

SOURCE GROUP ID: CT100

Annual

1982	0.06355	240.	2000.	82-----
1983	0.04505	240.	2000.	83-----
1984	0.05864	240.	2000.	84-----
1985	0.06112	80.	1000.	85-----
1986	0.07080	90.	1000.	86-----

100°F CT ONLY

HIGH 24-Hour

1982	1.56366	240.	183.	82042324
1983	1.94624	100.	200.	83031824
1984	3.30567	130.	200.	84022824

1985	2.83316	360.	200.	85083124
1986	1.19577	230.	200.	86010824
H 24-Hour				
1982	1.40756	240.	183.	82032824
1983	1.68144	100.	200.	83042424
1984	1.66936	120.	106.	84022824
1985	2.41983	120.	200.	85021224
1986	0.71988	130.	200.	86012724

SOURCE GROUP ID: AUXBLR

Annual

1982	0.05687	290.	200.	82-----
1983	0.04732	290.	200.	83-----
1984	0.04514	250.	800.	84-----
1985	0.04435	70.	400.	85-----
1986	0.05285	80.	400.	86-----

GH 24-Hour

1982	0.84948	300.	210.	82122424
1983	0.93817	300.	210.	83030524
1984	0.79311	300.	210.	84022624
1985	0.89812	300.	210.	85083024
1986	0.83515	300.	210.	86031324

HS 24-Hour

1982	0.77915	290.	200.	82120124
1983	0.64075	300.	210.	83020124
1984	0.73540	300.	210.	84030524
1985	0.61206	300.	210.	85112124
1986	0.81211	300.	210.	86031824

All receptor computations reported with respect to a user-specified origin

GRID	0.00	0.00
SCRETE	0.00	0.00

AUX. BLR.

ISCST2 OUTPUT FILE NUMBER 1 :OCWINOX.082  
 ISCST2 OUTPUT FILE NUMBER 2 :OCWINOX.083  
 ISCST2 OUTPUT FILE NUMBER 3 :OCWINOX.084  
 ISCST2 OUTPUT FILE NUMBER 4 :OCWINOX.085  
 ISCST2 OUTPUT FILE NUMBER 5 :OCWINOX.086

First title for first output file is 1982 ARK ENERGY-ORANGECO / COMBINED CYCLE-WATER INJECTION / NO2 ✓  
 Second title for first output file is 40,59, and 100 DEG / 65' AUX and 100' HRSG STACKS

AVERAGING TIME	YEAR	CONC (ug/m3)	DIR (deg) or X (m)	DIST (m) or Y (m)	PERIOD ENDING (YYMMDDHH)
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SOURCE GROUP ID: ALL040

Annual	1982	0.87495	250.	1000.	82-----
	1983	0.66418	250.	1000.	83-----
	1984	0.77046	250.	1000.	84-----
	1985	0.69116	250.	1000.	85-----
	1986	0.76842	90.	800.	86-----

40°F ALL SOURCES

SOURCE GROUP ID: ALL059

Annual	1982	0.88242	250.	1000.	82-----
	1983	0.67023	250.	1000.	83-----
	1984	0.77676	250.	1000.	84-----
	1985	0.69749	250.	1000.	85-----
	1986	0.77815	90.	800.	86-----

59°F

SOURCE GROUP ID: ALL100

Annual	1982	0.90262	250.	1000.	82-----
	1983	0.68826	290.	200.	83-----
	1984	0.78191	250.	1000.	84-----
	1985	0.70671	250.	1000.	85-----
	1986	0.78457	90.	800.	86-----

100°F

SOURCE GROUP ID: CT040

Annual	1982	0.36594	240.	2500.	82-----
	1983	0.26082	240.	2500.	83-----
	1984	0.34068	240.	2500.	84-----
	1985	0.34277	80.	1500.	85-----
	1986	0.41200	90.	1500.	86-----

40°F CT ONLY

SOURCE GROUP ID: CT059

Annual	1982	0.36747	240.	2500.	82-----
	1983	0.26416	240.	2000.	83-----
	1984	0.34315	240.	2000.	84-----
	1985	0.34749	70.	1000.	85-----
	1986	0.41188	90.	1500.	86-----

59°F

SOURCE GROUP ID: CT100

Annual	1982	0.34702	240.	2000.	82-----
	1983	0.24600	240.	2000.	83-----
	1984	0.32021	240.	2000.	84-----
	1985	0.33372	80.	1000.	85-----
	1986	0.38657	90.	1000.	86-----

100°F

SOURCE GROUP ID: AUXBLR

Annual	1982	0.71747	290.	200.	82-----
	1983	0.59700	290.	200.	83-----

AUX. BLR.

1984	0.56945	250.	800.	84-----
1985	0.55944	70.	400.	85-----
1986	0.66668	80.	400.	86-----

W1 receptor computations reported with respect to a user-specified origin

GRID	0.00	0.00
CONCRETE	0.00	0.00

ISCST2 OUTPUT FILE NUMBER 1 :OCWICO.082  
 ISCST2 OUTPUT FILE NUMBER 2 :OCWICO.083  
 ISCST2 OUTPUT FILE NUMBER 3 :OCWICO.084  
 ISCST2 OUTPUT FILE NUMBER 4 :OCWICO.085  
 ISCST2 OUTPUT FILE NUMBER 5 :OCWICO.086

First title for first output file is 1982 ARK ENERGY-ORANGECO COMBINED CYCLE-WATER INJECTION / CO ✓  
 Second title for first output file is 40,59, and 100 DEG / 65' AUX and 100' HRSG STACKS

AVERAGING TIME	YEAR	CONC (ug/m3)	DIR (deg) or X (m)	DIST (m) or Y (m)	PERIOD ENDING (YYMMDDHH)
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SOURCE GROUP ID: ALL040

40°F ALL SOURCES

HIGH 1-Hour	1982	36.62535	120.	200.	82011415
	1983	<u>58.38681</u>	290.	193.	83070622
	1984	39.98288	220.	200.	84081704
	1985	44.84493	190.	200.	85031006
	1986	37.07120	10.	200.	86031412

HSH 1-Hour	1982	30.88519	120.	200.	82011413
	1983	<u>55.29050</u>	290.	200.	83022712
	1984	35.65929	100.	200.	84041613
	1985	40.56778	190.	200.	85012306
	1986	31.56118	300.	210.	86031823

HIGH 8-Hour	1982	15.17585	300.	210.	82122416
	1983	26.82116	290.	193.	83022716
	1984	<u>26.92858</u>	120.	200.	84032916
	1985	22.35588	360.	200.	85083116
	1986	15.55304	300.	210.	86031308

H 8-Hour	1982	12.66530	300.	210.	82121516
	1983	12.61085	110.	200.	83042416
	1984	<u>19.69659</u>	130.	200.	84022808
	1985	12.45903	30.	162.	85083124
	1986	15.31325	300.	210.	86031824

59°F

SOURCE GROUP ID: ALL059

HIGH 1-Hour	1982	47.86941	290.	200.	82013011
	1983	<u>57.80543</u>	290.	193.	83070622
	1984	38.80351	220.	200.	84081704
	1985	44.00381	190.	200.	85031006
	1986	35.90173	10.	200.	86031412

HSH 1-Hour	1982	29.86980	120.	200.	82011413
	1983	54.28680	290.	200.	83022712
	1984	35.10567	100.	200.	84041613
	1985	39.87309	190.	200.	85012306
	1986	31.56118	300.	210.	86031823

HIGH 8-Hour	1982	15.17585	300.	210.	82122416
	1983	<u>28.62789</u>	290.	193.	83022716
	1984	26.17939	120.	200.	84032916
	1985	21.65367	360.	200.	85083116
	1986	15.55304	300.	210.	86031308

HSH 8-Hour	1982	13.01664	300.	210.	82121516
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1983	13.17905	110.	200.	83042416
1984	19.16915	130.	200.	84022808
1985	12.63220	120.	200.	85021216
1986	15.31325	300.	210.	86031824

SOURCE GROUP ID: ALL100

100 ° F

HS 1-Hour

1982	46.28763	290.	200.	82013011
1983	55.72725	290.	193.	83070622
1984	44.78695	290.	200.	84102020
1985	44.24531	290.	200.	85041823
1986	33.19429	10.	142.	86031412

HS 1-Hour

1982	44.42138	290.	200.	82051021
1983	53.90086	290.	200.	83051424
1984	44.42138	290.	200.	84102024
1985	39.29859	290.	200.	85112020
1986	31.75222	300.	210.	86031823

HIGH 8-Hour

1982	19.90525	290.	200.	82122424
1983	27.65517	290.	193.	83022716
1984	24.06155	120.	200.	84032916
1985	19.91609	360.	200.	85083116
1986	15.77560	300.	210.	86031308

HS 8-Hour

1982	15.12149	290.	200.	82120124
1983	13.39733	120.	200.	83020316
1984	17.59592	130.	200.	84022808
1985	14.15406	120.	200.	85110516
1986	15.76922	300.	210.	86031824

SOURCE GROUP ID: CT040

40 ° F CT ONLY

HIGH 1-Hour

1982	34.27558	50.	200.	82061805
1983	38.54921	350.	200.	83040212
1984	39.98288	220.	200.	84081704
1985	44.84493	190.	200.	85031006
1986	37.07120	10.	200.	86031412

HS 1-Hour

1982	29.34603	120.	200.	82011413
1983	31.97799	10.	200.	83042311
1984	34.19050	130.	200.	84022811
1985	40.56778	190.	200.	85012306
1986	25.42013	130.	200.	86030117

HIGH 8-Hour

1982	11.06264	120.	200.	82011416
1983	15.73972	110.	200.	83020316
1984	24.71782	120.	200.	84032916
1985	22.17671	360.	200.	85083116
1986	8.70269	100.	200.	86012716

HS 8-Hour

1982	5.91079	300.	1500.	82051416
1983	9.81146	110.	200.	83042416
1984	17.93479	130.	200.	84022808
1985	12.45903	30.	162.	85083124
1986	7.07129	130.	200.	86030116

SOURCE GROUP ID: CT059

59 ° F

HIGH 1-Hour

1982	33.20836	50.	200.	82061805
1983	37.39183	350.	200.	83040212
1984	38.80351	220.	200.	84081704
1985	44.00381	190.	200.	85031006

	1986	35.90173	10.	200.	86031412
HSH 1-Hour	1982	28.33064	120.	200.	82011413
	1983	31.18593	10.	200.	83042311
	1984	33.05038	130.	200.	84022811
	1985	39.87309	190.	200.	85012306
	1986	24.83786	130.	200.	86030117
HIGH 8-Hour	1982	10.69695	120.	200.	82011416
	1983	16.61674	290.	193.	83022716
	1984	23.96863	120.	200.	84032916
	1985	21.47450	360.	200.	85083116
	1986	8.47999	100.	200.	86012716
H 8-Hour	1982	5.91482	360.	1000.	82082716
	1983	10.37966	110.	200.	83042416
	1984	17.40735	130.	200.	84022808
	1985	12.08110	30.	162.	85083124
	1986	6.90051	130.	200.	86030116
SOURCE GROUP ID: CT100					
H 1-Hour	1982	32.51016	130.	200.	82011414
	1983	33.69687	350.	200.	83040212
	1984	38.75000	220.	200.	84081704
	1985	41.07350	190.	200.	85031006
	1986	33.19429	10.	142.	86031412
H 1-Hour	1982	27.87585	120.	200.	82011413
	1983	28.35765	10.	200.	83042311
	1984	31.99312	130.	200.	84022811
	1985	37.48651	190.	200.	85012306
	1986	22.77267	130.	200.	86030117
HIGH 8-Hour	1982	14.64153	240.	183.	82042316
	1983	15.64402	290.	193.	83022716
	1984	21.85078	120.	200.	84032916
	1985	19.76684	360.	140.	85083116
	1986	10.10853	160.	200.	86010516
HSH 8-Hour	1982	8.77448	230.	200.	82110716
	1983	11.14336	100.	200.	83042408
	1984	15.83412	130.	200.	84022808
	1985	12.99793	120.	200.	85110516
	1986	7.81427	230.	200.	86101824
SOURCE GROUP ID: AUXBLR					
HIGH 1-Hour	1982	28.92957	290.	200.	82051021
	1983	37.10068	290.	200.	83051424
	1984	30.42903	300.	210.	84052203
	1985	30.64110	300.	210.	85022212
	1986	32.78995	300.	210.	86052520
HSH 1-Hour	1982	28.92957	290.	200.	82120322
	1983	36.25010	290.	200.	83070622
	1984	30.39415	300.	210.	84042705
	1985	30.27352	300.	210.	85022324
	1986	31.56118	300.	210.	86031823
HIGH 8-Hour	1982	15.17585	300.	210.	82122416
	1983	12.45329	290.	200.	83022716

100°

Aux. BLR.

1984	15.22147	300.	210.	84022624
1985	11.65628	290.	200.	85112024
1986	15.55304	300.	210.	86031308

HSR 8-Hour

1982	12.55088	290.	200.	82122424
1983	10.85351	290.	200.	83012024
1984	15.10129	300.	210.	84030508
1985	10.37806	300.	210.	85021116
1986	15.31325	300.	210.	86031824

l receptor computations reported with respect to a user-specified origin

GRID	0.00	0.00
DISCRETE	0.00	0.00

ISCST2 OUTPUT FILE NUMBER 1 :OCDNPM.082  
 ISCST2 OUTPUT FILE NUMBER 2 :OCDNPM.083  
 ISCST2 OUTPUT FILE NUMBER 3 :OCDNPM.084  
 ISCST2 OUTPUT FILE NUMBER 4 :OCDNPM.085  
 ISCST2 OUTPUT FILE NUMBER 5 :OCDNPM.086

First title for first output file is 1982 ARK ENERGY-ORANGECO / COMBINED CYCLE-DLNOX / PM ✓  
 Second title for first output file is 40,59, and 100 DEG / 65' AUX and 100' HRSG STACKS

47°F

AVERAGING TIME YEAR CONC DIR (deg) DIST (m) PERIOD ENDING  
 (ug/m3) or X (m) or Y (m) (YYMMDDHH)

SOURCE GROUP ID: ALL040

40°F ALL SOURCES

Annual

YEAR	CONC (ug/m3)	DIR (deg) or X (m)	DIST (m) or Y (m)	PERIOD ENDING (YYMMDDHH)
1982	0.08433	250.	1000.	82-----
1983	0.06420	250.	1000.	83-----
1984	0.07792	240.	1500.	84-----
1985	0.07147	70.	1000.	85-----
1986	0.08275	90.	1000.	86-----

HIGH 24-Hour

1982	0.94134	120.	200.	82011424
1983	1.60243	290.	193.	83022724
1984	2.61026	130.	200.	84022824
1985	2.43435	360.	200.	85083124
1986	0.83515	300.	210.	86031324

ASH 24-Hour

1982	0.77915	290.	200.	82120124
1983	1.26437	110.	200.	83020324
1984	1.29741	120.	200.	84022824
1985	1.37547	120.	200.	85010424
1986	0.81211	300.	210.	86031824

SOURCE GROUP ID: ALL059

59°F

Annual

YEAR	CONC (ug/m3)	DIR (deg) or X (m)	DIST (m) or Y (m)	PERIOD ENDING (YYMMDDHH)
1982	0.08703	250.	1000.	82-----
1983	0.06593	250.	1000.	83-----
1984	0.08034	240.	1500.	84-----
1985	0.07390	70.	1000.	85-----
1986	0.08563	90.	1000.	86-----

HIGH 24-Hour

1982	1.08901	120.	200.	82011424
1983	1.80039	290.	193.	83022724
1984	2.66631	130.	200.	84022824
1985	2.49389	360.	200.	85083124
1986	0.91563	130.	200.	86030124

ASH 24-Hour

1982	0.77915	290.	200.	82120124
1983	1.38276	110.	200.	83020324
1984	1.32578	120.	200.	84022824
1985	2.03876	120.	200.	85010424
1986	0.81211	300.	210.	86031824

SOURCE GROUP ID: ALL100

100°F

Annual

YEAR	CONC (ug/m3)	DIR (deg) or X (m)	DIST (m) or Y (m)	PERIOD ENDING (YYMMDDHH)
1982	0.10188	250.	1000.	82-----
1983	0.07566	250.	1000.	83-----
1984	0.09238	240.	1500.	84-----
1985	0.08676	80.	1000.	85-----
1986	0.10056	90.	1000.	86-----

HIGH 24-Hour

1982	1.60853	290.	193.	82120324
1983	2.36194	290.	193.	83022724
1984	3.47289	130.	200.	84022824
1985	2.93480	120.	200.	85010424
1986	1.21025	230.	200.	86010824

24-Hour

1982	1.42234	240.	183.	82032824
1983	1.84261	100.	200.	83042424
1984	1.70580	120.	106.	84022824
1985	2.59220	120.	200.	85021224
1986	0.84818	300.	210.	86031824

SOURCE GROUP ID: CT040

Annual

1982	0.04997	240.	2500.	82-----
1983	0.03563	240.	2500.	83-----
1984	0.04649	240.	2000.	84-----
1985	0.04709	70.	1000.	85-----
1986	0.05609	90.	1500.	86-----

HIGH 24-Hour

1982	0.86237	120.	200.	82011424
1983	1.25377	110.	200.	83042424
1984	2.48459	130.	200.	84022824
1985	2.42558	360.	200.	85083124
1986	0.64199	130.	200.	86030124

HSR 24-Hour

1982	0.51878	240.	1500.	82082924
1983	1.16076	110.	200.	83020324
1984	1.24701	120.	200.	84022824
1985	1.22402	120.	200.	85010424
1986	0.59276	130.	200.	86012724

SOURCE GROUP ID: CT059

Annual

1982	0.05208	240.	2000.	82-----
1983	0.03743	240.	2000.	83-----
1984	0.04887	240.	2000.	84-----
1985	0.04952	70.	1000.	85-----
1986	0.05808	90.	1500.	86-----

HIGH 24-Hour

1982	1.03009	240.	183.	82042324
1983	1.33645	100.	200.	83042424
1984	2.54064	130.	200.	84022824
1985	2.48512	360.	200.	85083124
1986	0.89414	130.	200.	86030124

HSR 24-Hour

1982	0.64246	240.	183.	82032824
1983	1.27915	110.	200.	83020324
1984	1.30548	120.	106.	84022824
1985	1.88731	120.	200.	85010424
1986	0.61114	130.	200.	86012724

SOURCE GROUP ID: CT100

Annual

1982	0.06448	240.	2000.	82-----
1983	0.04574	240.	2000.	83-----
1984	0.05955	240.	2000.	84-----
1985	0.06206	80.	1000.	85-----
1986	0.07194	90.	1000.	86-----

HIGH 24-Hour

1982	1.58041	240.	183.	82042324
1983	2.02259	100.	200.	83031824
1984	3.34721	130.	200.	84022824

40°F CT ONLY

54°F

100°F

1985	2.86830	360.	200.	85083124
1986	1.21025	230.	200.	86010824
HSH 24-Hour				
1982	1.42234	240.	183.	82032824
1983	1.69799	100.	200.	83042424
1984	1.69943	120.	106.	84022824
1985	2.45154	120.	200.	85021224
1986	0.72708	130.	200.	86012724

SOURCE GROUP ID: AUXBLR

Annual

1982	0.05687	290.	200.	82-----
1983	0.04732	290.	200.	83-----
1984	0.04514	250.	800.	84-----
1985	0.04435	70.	400.	85-----
1986	0.05285	80.	400.	86-----

HSH 24-Hour

1982	0.84948	300.	210.	82122424
1983	0.93817	300.	210.	83030524
1984	0.79311	300.	210.	84022624
1985	0.89812	300.	210.	85083024
1986	0.83515	300.	210.	86031324

HSH 24-Hour

1982	0.77915	290.	200.	82120124
1983	0.64075	300.	210.	83020124
1984	0.73540	300.	210.	84030524
1985	0.61206	300.	210.	85112124
1986	0.81211	300.	210.	86031824

All receptor computations reported with respect to a user-specified origin

GRID	0.00	0.00
SCRETE	0.00	0.00

AUX. BLR.

470°F

ISCST2 OUTPUT FILE NUMBER 1 :OCDNNOX.082  
 ISCST2 OUTPUT FILE NUMBER 2 :OCDNNOX.083  
 ISCST2 OUTPUT FILE NUMBER 3 :OCDNNOX.084  
 ISCST2 OUTPUT FILE NUMBER 4 :OCDNNOX.085  
 ISCST2 OUTPUT FILE NUMBER 5 :OCDNNOX.086

First title for first output file is 1982 ARK ENERGY-ORANGECO / COMBINED CYCLE-DLNOX / NO2 ✓  
 Second title for first output file is 40,59, and 100 DEG / 65' AUX and 100' HRSRG STACKS

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 AVERAGING TIME YEAR CONC DIR (deg) DIST (m) PERIOD ENDING  
 (ug/m3) or X (m) or Y (m) (YYMMDDHH)

SOURCE GROUP ID: ALL040

40°F ALL SOURCES

Annual

1982	0.87698	250.	1000.	82-----
1983	0.66564	250.	1000.	83-----
1984	0.77187	250.	1000.	84-----
1985	0.69285	250.	1000.	85-----
1986	0.77103	90.	800.	86-----

SOURCE GROUP ID: ALL059

59°F

Annual

1982	0.88528	250.	1000.	82-----
1983	0.66949	250.	1000.	83-----
1984	0.77601	250.	1000.	84-----
1985	0.69746	250.	1000.	85-----
1986	0.77741	90.	800.	86-----

SOURCE GROUP ID: ALL100

100°F

Annual

1982	0.90281	250.	1000.	82-----
1983	0.69552	290.	200.	83-----
1984	0.78257	250.	1000.	84-----
1985	0.70598	250.	1000.	85-----
1986	0.78222	90.	800.	86-----

SOURCE GROUP ID: CT040

40°F CT ONLY

Annual

1982	0.36247	240.	2500.	82-----
1983	0.25842	240.	2500.	83-----
1984	0.33722	240.	2000.	84-----
1985	0.34160	70.	1000.	85-----
1986	0.40685	90.	1500.	86-----

SOURCE GROUP ID: CT059

59°F

Annual

1982	0.36208	240.	2000.	82-----
1983	0.26022	240.	2000.	83-----
1984	0.33974	240.	2000.	84-----
1985	0.34427	70.	1000.	85-----
1986	0.40382	90.	1500.	86-----

SOURCE GROUP ID: CT100

100°F

Annual

1982	0.34290	240.	2000.	82-----
1983	0.24322	240.	2000.	83-----
1984	0.31666	240.	2000.	84-----
1985	0.32998	80.	1000.	85-----
1986	0.38254	90.	1000.	86-----

SOURCE GROUP ID: AUXBLR

AUX. BLR

Annual

1982	0.71747	290.	200.	82-----
1983	0.59700	290.	200.	83-----

1984	0.56945	250.	800.	84-----
1985	0.55944	70.	400.	85-----
1986	0.66668	80.	400.	86-----

All receptor computations reported with respect to a user-specified origin

GRID	0.00	0.00
SCRETE	0.00	0.00



ISCST2 OUTPUT FILE NUMBER 1 :OCDNCO.082  
 ISCST2 OUTPUT FILE NUMBER 2 :OCDNCO.083  
 ISCST2 OUTPUT FILE NUMBER 3 :OCDNCO.084  
 ISCST2 OUTPUT FILE NUMBER 4 :OCDNCO.085  
 ISCST2 OUTPUT FILE NUMBER 5 :OCDNCO.086

First title for first output file is 1982 ARK ENERGY-ORANGECO / COMBINED CYCLE-DLNOX / CO ✓  
 Second title for first output file is 40,59, and 100 DEG / 65' AUX and 100' HRSG STACKS

47°F

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 AVERAGING TIME      YEAR      CONC      DIR (deg)      DIST (m)      PERIOD ENDING  
    (ug/m3)      or X (m)      or Y (m)      (YYMMDDHH)

SOURCE GROUP ID: ALL040

40°F ALL SOURCES

HSH 1-Hour

1982	48.81420	290.	200.	82013011
1983	<u>58.80875</u>	290.	193.	83070622
1984	40.46173	220.	200.	84081704
1985	45.92739	190.	200.	85031006
1986	37.62341	10.	200.	86031412

HSH 1-Hour

1982	31.25737	120.	200.	82011413
1983	55.72579	290.	200.	83022712
1984	36.12712	130.	200.	84022813
1985	41.59468	190.	200.	85012306
1986	31.56118	300.	210.	86031823

HSH 8-Hour

1982	15.17585	300.	210.	82122416
1983	<u>29.37497</u>	290.	193.	83022716
1984	27.31887	120.	200.	84032916
1985	22.68431	360.	200.	85083116
1986	15.55304	300.	210.	86031308

HSH 8-Hour

1982	13.17452	300.	210.	82121516
1983	13.65508	110.	200.	83042416
1984	19.99147	130.	200.	84022808
1985	13.17420	120.	200.	85021216
1986	15.31325	300.	210.	86031824

SOURCE GROUP ID: ALL059

59°F

HSH 1-Hour

1982	48.44765	290.	200.	82013011
1983	<u>58.32696</u>	290.	193.	83070622
1984	40.34258	220.	200.	84081704
1985	45.25053	190.	200.	85031006
1986	36.64240	10.	200.	86031412

HSH 1-Hour

1982	43.65388	290.	193.	82020404
1983	54.88261	290.	200.	83022712
1984	35.65252	100.	200.	84041613
1985	41.04202	190.	200.	85012306
1986	31.56118	300.	210.	86031823

HSH 8-Hour

1982	15.17585	300.	210.	82122416
1983	<u>29.06007</u>	290.	193.	83022716
1984	26.69195	120.	200.	84032916
1985	22.09525	360.	200.	85083116
1986	15.55304	300.	210.	86031308

HSH 8-Hour

1982	13.09269	300.	210.	82121516
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1983	14.19674	120.	200.	83032116
1984	19.55088	130.	200.	84022808
1985	14.91416	120.	200.	85021216
1986	15.31325	300.	210.	86031824

SOURCE GROUP ID: ALL100

100°F

GH 1-Hour

1982	46.63850	290.	200.	82013011
1983	56.04659	290.	193.	83070622
1984	45.12063	290.	200.	84102020
1985	44.55350	290.	200.	85041823
1986	34.14188	10.	142.	86031412

HSH 1-Hour

1982	44.73096	290.	200.	82051021
1983	54.24386	290.	200.	83051424
1984	44.73096	290.	200.	84102024
1985	39.61539	290.	200.	85112020
1986	31.75400	300.	210.	86031823

HIGH 8-Hour

1982	20.05154	290.	200.	82122424
1983	27.97041	290.	193.	83022716
1984	24.52362	120.	200.	84032916
1985	20.33607	360.	200.	85083116
1986	15.77972	300.	210.	86031308

SH 8-Hour

1982	15.83042	290.	200.	82013024
1983	13.57748	120.	200.	83020316
1984	17.91063	130.	200.	84022808
1985	14.39722	120.	200.	85110516
1986	15.77691	300.	210.	86031824

SOURCE GROUP ID: CT040

40°F CT ONLY

HIGH 1-Hour

1982	34.79632	50.	200.	82061805
1983	39.16595	350.	200.	83040212
1984	40.46173	220.	200.	84081704
1985	45.92739	190.	200.	85031006
1986	37.62341	10.	200.	86031412

SH 1-Hour

1982	29.71820	120.	200.	82011413
1983	32.61107	10.	200.	83042311
1984	34.65522	130.	200.	84022811
1985	41.59468	190.	200.	85012306
1986	25.95756	130.	200.	86030117

HIGH 8-Hour

1982	11.21531	120.	200.	82011416
1983	17.36382	290.	193.	83022716
1984	25.10810	120.	200.	84032916
1985	22.50515	360.	200.	85083116
1986	8.86980	100.	200.	86012716

HSH 8-Hour

1982	6.13279	360.	1000.	82082716
1983	10.85569	110.	200.	83042416
1984	18.22966	130.	200.	84022808
1985	12.65551	30.	162.	85083124
1986	7.21441	130.	200.	86030116

SOURCE GROUP ID: CT059

59°F

HIGH 1-Hour

1982	33.90173	50.	200.	82061805
1983	38.19755	350.	200.	83040212
1984	40.34258	220.	200.	84081704
1985	45.25053	190.	200.	85031006

	1986	36.64240	10.	200.	86031412
HSH 1-Hour	1982	28.86300	120.	200.	82011413
	1983	31.95679	10.	200.	83042311
	1984	33.69641	130.	200.	84022811
	1985	41.04202	190.	200.	85012306
	1986	25.47978	130.	200.	86030117
HIGH 8-Hour	1982	13.38774	160.	200.	82022216
	1983	17.07178	110.	200.	83020316
	1984	24.48118	120.	200.	84032916
	1985	21.91609	360.	200.	85083116
	1986	8.81901	130.	200.	86030116
H 8-Hour	1982	6.15625	360.	1000.	82082716
	1983	11.57532	90.	200.	83042408
	1984	17.78908	130.	200.	84022808
	1985	13.45233	120.	200.	85010416
	1986	7.61747	130.	200.	86012724
SOURCE GROUP ID: CT100					
HIGH 1-Hour	1982	33.24274	130.	200.	82011414
	1983	34.58192	350.	200.	83040212
	1984	39.59442	220.	200.	84081704
	1985	41.82648	190.	200.	85031006
	1986	34.14188	10.	142.	86031412
H 1-Hour	1982	28.50003	120.	200.	82011413
	1983	28.82767	10.	200.	83042311
	1984	32.74077	130.	200.	84022811
	1985	38.19214	190.	200.	85012306
	1986	23.16296	130.	200.	86030117
HIGH 8-Hour	1982	14.90806	240.	183.	82042316
	1983	15.95926	290.	193.	83022716
	1984	22.31285	120.	200.	84032916
	1985	20.23825	360.	140.	85083116
	1986	10.30637	160.	200.	86010516
HSH 8-Hour	1982	9.70267	250.	193.	82043024
	1983	11.34429	100.	200.	83042408
	1984	16.14883	130.	200.	84022808
	1985	13.24109	120.	200.	85110516
	1986	7.97033	230.	200.	86101824
SOURCE GROUP ID: AUXBLR					
HIGH 1-Hour	1982	28.92957	290.	200.	82051021
	1983	37.10068	290.	200.	83051424
	1984	30.42903	300.	210.	84052203
	1985	30.64110	300.	210.	85022212
	1986	32.78995	300.	210.	86052520
HSH 1-Hour	1982	28.92957	290.	200.	82120322
	1983	36.25010	290.	200.	83070622
	1984	30.39415	300.	210.	84042705
	1985	30.27352	300.	210.	85022324
	1986	31.56118	300.	210.	86031823
HIGH 8-Hour	1982	15.17585	300.	210.	82122416
	1983	12.45329	290.	200.	83022716

100 ° F

Aux. BLR

1984	15.22147	300.	210.	84022624
1985	11.65628	290.	200.	85112024
1986	15.55304	300.	210.	86031308

ASH 8-Hour

1982	12.55088	290.	200.	82122424
1983	10.85351	290.	200.	83012024
1984	15.10129	300.	210.	84030508
1985	10.37806	300.	210.	85021116
1986	15.31325	300.	210.	86031824

ll receptor computations reported with respect to a user-specified origin

GRID	0.00	0.00
DISCRETE	0.00	0.00

ISCS22 OUTPUT FILE NUMBER 1 :OCSSREF.082

First title for first output file is 1982 ARK ENERGY-ORANGECO / SIMPLE CYCLE / GENERIC EMISSIONS 10 G/S ✓

Second title for first output file is REFINEMENT / 100 DEG / 60' CT STACK

47 OF ✓

AVERAGING TIME	YEAR	CONC (ug/m3)	DIR (deg) or X (m)	DIST (m) or Y (m)	PERIOD ENDING (YYMMDDHH)
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SOURCE GROUP ID: GSS100

HIGH 1-Hour

1982	265.70499	152.	104.	82011414
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LOW 1-Hour

1982	154.80836	144.	113.	82011414
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All receptor computations reported with respect to a user-specified origin

CONTINUED 0.00 0.00

DISCRETE 0.00 0.00

ISCST2 OUTPUT FILE NUMBER 1 :OCDNPMRF.084

First title for first output file is 1984 ARK ENERGY-ORANGECO / COMBINED CYCLE-DLNOX / PM / REFINEMENT  
Second title for first output file is 100 DEG / 65' AUX and 100' HRSG STACKS

✓ 47°F higher

AVERAGING TIME	YEAR	CONC (ug/m3)	DIR (deg) or X (m)	DIST (m) or Y (m)	PERIOD ENDING (YYMMDDHH)
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SOURCE GROUP ID: ALL100

HIGH 24-Hour	1984	3.47289	130.	200.	84022824
HS 24-Hour	1984	2.60184	124.	200.	84022824

SOURCE GROUP ID: CT100

HIGH 24-Hour	1984	3.34721	130.	200.	84022824
HS 24-Hour	1984	2.52872	124.	200.	84022824

SOURCE GROUP ID: AUXBLR

HIGH 24-Hour	1984	0.51024	134.	400.	84022824
HS 24-Hour	1984	0.37851	124.	400.	84040524

All receptor computations reported with respect to a user-specified origin

DISCRETE	0.00	0.00
DISCRETE	0.00	0.00

ISCST2 OUTPUT FILE NUMBER 1 :OCDNCONF.083

First title for first output file is 1983 ARK ENERGY-ORANGECO / COMBINED CYCLE-DLNOX / CO / REFINEMENT  
Second title for first output file is 40 DEG / 65' AUX and 100' HRSG STACKS

✓  
47°F Higher

AVERAGING TIME	YEAR	CONC (ug/m3)	DIR (deg) or X (m)	DIST (m) or Y (m)	PERIOD ENDING (YYMMDDHH)
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SOURCE GROUP ID: ALL040

HIGH 8-Hour	1983	34.83726	286.	200.	83022716
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H 8-Hour	1983	14.06484	286.	200.	83022016
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SOURCE GROUP ID: CT040

HIGH 8-Hour	1983	18.15022	288.	191.	83022716
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HS 8-Hour	1983	3.77474	296.	202.	83070624
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SOURCE GROUP ID: AUXBLR

HIGH 8-Hour	1983	17.60450	286.	200.	83022716
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H 8-Hour	1983	14.06484	286.	200.	83022016
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All receptor computations reported with respect to a user-specified origin

ID	0.00	0.00			
DISCRETE	0.00	0.00			

ISCST2 OUTPUT FILE NUMBER 1 :OCDNFORM.082  
 ISCST2 OUTPUT FILE NUMBER 2 :OCDNFORM.083  
 ISCST2 OUTPUT FILE NUMBER 3 :OCDNFORM.084  
 ISCST2 OUTPUT FILE NUMBER 4 :OCDNFORM.085  
 ISCST2 OUTPUT FILE NUMBER 5 :OCDNFORM.086

First title for first output file is 1982 ARK ENERGY-ORANGECO / **COMBINED CYCLE-DLNOX / FORMALDEHYDE** ✓  
 Second title for first output file is 40 and 100 DEG / 65' AUX and 100' HRSG STACKS

AVERAGING TIME	YEAR	CONC (ug/m3)	DIR (deg) or X (m)	DIST (m) or Y (m)	PERIOD ENDING (YYMMDDHH)
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SOURCE GROUP ID: ALL040

Annual

1982	0.00065	250.	1000.	82-----
1983	0.00049	250.	1000.	83-----
1984	0.00058	240.	1500.	84-----
1985	0.00052	70.	800.	85-----
1986	0.00060	90.	1000.	86-----

40°F ALL SOURCES

HIGH 8-Hour

1982	0.01468	120.	200.	82011416
1983	0.03091	290.	193.	83022716
1984	0.03147	120.	200.	84032916
1985	0.02663	360.	200.	85083116
1986	0.01358	300.	210.	86031308

HSR 8-Hour

1982	0.01257	300.	210.	82121516
1983	0.01522	110.	200.	83042416
1984	0.02298	130.	200.	84022808
1985	0.01514	120.	200.	85021216
1986	0.01337	300.	210.	86031824

HIGH 24-Hour

1982	0.00719	300.	210.	82122424
1983	0.01176	290.	200.	83022724
1984	0.01763	130.	200.	84022824
1985	0.01624	360.	200.	85083124
1986	0.00707	300.	210.	86031324

HSR 24-Hour

1982	0.00659	290.	200.	82120124
1983	0.00862	110.	200.	83020324
1984	0.00874	120.	200.	84022824
1985	0.00944	120.	200.	85010424
1986	0.00687	300.	210.	86031824

SOURCE GROUP ID: ALL100

Annual

1982	0.00067	250.	1000.	82-----
1983	0.00050	250.	1000.	83-----
1984	0.00058	250.	1000.	84-----
1985	0.00053	250.	1000.	85-----
1986	0.00060	90.	800.	86-----

100°F ALL SOURCES

HIGH 8-Hour

1982	0.01929	290.	200.	82122424
1983	0.02822	290.	193.	83022716
1984	0.02672	120.	200.	84032916
1985	0.02255	360.	200.	85083116
1986	0.01388	300.	210.	86031824

HSR 8-Hour

1982	0.01500	290.	200.	82013024
1983	0.01450	120.	200.	83020316
1984	0.01948	130.	200.	84022808
1985	0.01572	120.	200.	85110516
1986	0.01383	300.	210.	86031308

HIGH 24-Hour

1982	0.01055	290.	193.	82120324
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1983	0.01340	290.	193.	83022724
1984	0.01700	130.	200.	84022824
1985	0.01454	120.	200.	85010424
1986	0.00747	300.	210.	86031324

HSH 24-Hour

1982	0.00767	290.	200.	82122424
1983	0.01099	290.	200.	83012024
1984	0.00815	120.	106.	84022824
1985	0.01286	120.	200.	85021224
1986	0.00704	300.	210.	86031824

SOURCE GROUP ID: CT040  
Annual

1982	0.00033	240.	2500.	82-----
1983	0.00024	240.	2500.	83-----
1984	0.00031	240.	2000.	84-----
1985	0.00031	70.	1000.	85-----
1986	0.00037	90.	1500.	86-----

HIGH 8-Hour

1982	0.01319	120.	200.	82011416
1983	0.02043	290.	193.	83022716
1984	0.02954	120.	200.	84032916
1985	0.02648	360.	200.	85083116
1986	0.01044	100.	200.	86012716

HSH 8-Hour

1982	0.00722	360.	1000.	82082716
1983	0.01277	110.	200.	83042416
1984	0.02145	130.	200.	84022808
1985	0.01489	30.	162.	85083124
1986	0.00849	130.	200.	86030116

HIGH 24-Hour

1982	0.00575	120.	200.	82011424
1983	0.00836	110.	200.	83042424
1984	0.01656	130.	200.	84022824
1985	0.01617	360.	200.	85083124
1986	0.00428	130.	200.	86030124

HSH 24-Hour

1982	0.00346	240.	1500.	82082924
1983	0.00774	110.	200.	83020324
1984	0.00831	120.	200.	84022824
1985	0.00816	120.	200.	85010424
1986	0.00395	130.	200.	86012724

SOURCE GROUP ID: CT100  
Annual

1982	0.00031	240.	2000.	82-----
1983	0.00022	240.	2000.	83-----
1984	0.00028	240.	2000.	84-----
1985	0.00030	80.	1000.	85-----
1986	0.00034	90.	1000.	86-----

HIGH 8-Hour

1982	0.01656	240.	183.	82042316
1983	0.01773	290.	193.	83022716
1984	0.02479	120.	200.	84032916
1985	0.02249	360.	140.	85083116
1986	0.01145	160.	200.	86010516

HSH 8-Hour

1982	0.01078	250.	193.	82043024
1983	0.01260	100.	200.	83042408
1984	0.01794	130.	200.	84022808
1985	0.01471	120.	200.	85110516
1986	0.00886	230.	200.	86101824

HIGH 24-Hour

1982	0.00753	240.	183.	82042324
1983	0.00963	100.	200.	83031824
1984	0.01594	130.	200.	84022824
1985	0.01366	360.	200.	85083124
1986	0.00576	230.	200.	86010824

40°F CT ONLY

100°F

HSH 24-Hour

1982	0.00677	240.	183.	82032824
1983	0.00809	100.	200.	83042424
1984	0.00809	120.	106.	84022824
1985	0.01167	120.	200.	85021224
1986	0.00346	130.	200.	86012724

SOURCE GROUP ID: AUXBLR

Annual

1982	0.00048	290.	200.	82-----
1983	0.00040	290.	200.	83-----
1984	0.00038	250.	800.	84-----
1985	0.00038	70.	400.	85-----
1986	0.00045	80.	400.	86-----

AVX. BLR.

HIGH 8-Hour

1982	0.01325	300.	210.	82122416
1983	0.01087	290.	200.	83022716
1984	0.01329	300.	210.	84022624
1985	0.01018	290.	200.	85112024
1986	0.01358	300.	210.	86031308

HSH 8-Hour

1982	0.01096	290.	200.	82122424
1983	0.00948	290.	200.	83012024
1984	0.01318	300.	210.	84030508
1985	0.00906	300.	210.	85021116
1986	0.01337	300.	210.	86031824

HIGH 24-Hour

1982	0.00719	300.	210.	82122424
1983	0.00794	300.	210.	83030524
1984	0.00671	300.	210.	84022624
1985	0.00760	300.	210.	85083024
1986	0.00707	300.	210.	86031324

HSH 24-Hour

1982	0.00659	290.	200.	82120124
1983	0.00542	300.	210.	83020124
1984	0.00622	300.	210.	84030524
1985	0.00518	300.	210.	85112124
1986	0.00687	300.	210.	86031824

All receptor computations reported with respect to a user-specified origin

GRID	0.00	0.00
DISCRETE	0.00	0.00

ISCST2 OUTPUT FILE NUMBER 1 :OCDNPOM.082  
 ISCST2 OUTPUT FILE NUMBER 2 :OCDNPOM.083  
 ISCST2 OUTPUT FILE NUMBER 3 :OCDNPOM.084  
 ISCST2 OUTPUT FILE NUMBER 4 :OCDNPOM.085  
 ISCST2 OUTPUT FILE NUMBER 5 :OCDNPOM.086

First title for first output file is 1982 ARK ENERGY-ORANGECO / COMBINED CYCLE-DLNOX / POM'S  
 Second title for first output file is 40 and 100 DEG / 65' AUX and 100' HRSG STACKS

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SOURCE GROUP ID: ALL040  
 Annual

1982	0.00001	250.	1000.	82-----
1983	0.00001	250.	1000.	83-----
1984	0.00001	240.	1500.	84-----
1985	0.00001	70.	800.	85-----
1986	0.00001	90.	1000.	86-----

40°F ALL SOURCES

HIGH 8-Hour

1982	0.00019	120.	200.	82011416
1983	0.00039	290.	193.	83022716
1984	<u>0.00040</u>	120.	200.	84032916
1985	0.00034	360.	200.	85083116
1986	0.00017	300.	210.	86031308

HSR 8-Hour

1982	0.00016	300.	210.	82121516
1983	0.00019	110.	200.	83042416
1984	0.00029	130.	200.	84022808
1985	0.00019	120.	200.	85021216
1986	0.00017	300.	210.	86031824

HIGH 24-Hour

1982	0.00009	300.	210.	82122424
1983	0.00015	290.	200.	83022724
1984	<u>0.00022</u>	130.	200.	84022824
1985	0.00021	360.	200.	85083124
1986	0.00009	300.	210.	86031324

HSR 24-Hour

1982	0.00008	290.	200.	82120124
1983	0.00011	110.	200.	83020324
1984	0.00011	120.	200.	84022824
1985	0.00012	120.	200.	85010424
1986	0.00009	300.	210.	86031824

SOURCE GROUP ID: ALL100  
 Annual

1982	0.00001	250.	1000.	82-----
1983	0.00001	250.	1000.	83-----
1984	0.00001	250.	1000.	84-----
1985	0.00001	250.	1000.	85-----
1986	0.00001	90.	800.	86-----

100°F ALL SOURCES

HIGH 8-Hour

1982	0.00025	290.	200.	82122424
1983	<u>0.00036</u>	290.	193.	83022716
1984	0.00034	120.	200.	84032916
1985	0.00029	360.	200.	85083116
1986	0.00018	300.	210.	86031824

HSR 8-Hour

1982	0.00019	290.	200.	82013024
1983	0.00018	120.	200.	83020316
1984	<u>0.00025</u>	130.	200.	84022808
1985	0.00020	120.	200.	85110516
1986	0.00018	300.	210.	86031308

HIGH 24-Hour

1982	0.00013	290.	193.	82120324
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	1983	0.00017	290.	193.	83022724
	1984	0.00022	130.	200.	84022824
	1985	0.00018	120.	200.	85010424
	1986	0.00010	300.	210.	86031324
HSH 24-Hour					
	1982	0.00010	290.	200.	82122424
	1983	0.00014	290.	200.	83012024
	1984	0.00010	120.	106.	84022824
	1985	0.00016	120.	200.	85021224
	1986	0.00009	300.	210.	86031824
SOURCE GROUP ID: CT040					
Annual					
	1982	0.00000	240.	2500.	82-----
	1983	0.00000	240.	2500.	83-----
	1984	0.00000	240.	2000.	84-----
	1985	0.00000	70.	1000.	85-----
	1986	0.00000	90.	1500.	86-----
HIGH 8-Hour					
	1982	0.00017	120.	200.	82011416
	1983	0.00026	290.	193.	83022716
	1984	0.00037	120.	200.	84032916
	1985	0.00033	360.	200.	85083116
	1986	0.00013	100.	200.	86012716
HSH 8-Hour					
	1982	0.00009	360.	1000.	82082716
	1983	0.00016	110.	200.	83042416
	1984	0.00027	130.	200.	84022808
	1985	0.00019	30.	162.	85083124
	1986	0.00011	130.	200.	86030116
HIGH 24-Hour					
	1982	0.00007	120.	200.	82011424
	1983	0.00011	110.	200.	83042424
	1984	0.00021	130.	200.	84022824
	1985	0.00020	360.	200.	85083124
	1986	0.00005	130.	200.	86030124
HSH 24-Hour					
	1982	0.00004	240.	1500.	82082924
	1983	0.00010	110.	200.	83020324
	1984	0.00010	120.	200.	84022824
	1985	0.00010	120.	200.	85010424
	1986	0.00005	130.	200.	86012724
SOURCE GROUP ID: CT100					
Annual					
	1982	0.00000	240.	2000.	82-----
	1983	0.00000	240.	2000.	83-----
	1984	0.00000	240.	2000.	84-----
	1985	0.00000	80.	1000.	85-----
	1986	0.00000	90.	1000.	86-----
HIGH 8-Hour					
	1982	0.00021	240.	183.	82042316
	1983	0.00022	290.	193.	83022716
	1984	0.00031	120.	200.	84032916
	1985	0.00028	360.	140.	85083116
	1986	0.00015	160.	200.	86010516
HSH 8-Hour					
	1982	0.00014	250.	193.	82043024
	1983	0.00016	100.	200.	83042408
	1984	0.00023	130.	200.	84022808
	1985	0.00019	120.	200.	85110516
	1986	0.00011	230.	200.	86101824
HIGH 24-Hour					
	1982	0.00010	240.	183.	82042324
	1983	0.00012	100.	200.	83031824
	1984	0.00020	130.	200.	84022824
	1985	0.00017	360.	200.	85083124
	1986	0.00007	230.	200.	86010824

40°F CT ONLY

100°F

HSH 24-Hour

1982	0.00009	240.	183.	82032824
1983	0.00010	100.	200.	83042424
1984	0.00010	120.	106.	84022824
1985	0.00015	120.	200.	85021224
1986	0.00004	130.	200.	86012724

SOURCE GROUP ID: AUXBLR

Annual

1982	0.00001	290.	200.	82-----
1983	0.00001	290.	200.	83-----
1984	0.00000	250.	800.	84-----
1985	0.00000	70.	400.	85-----
1986	0.00001	80.	400.	86-----

HIGH 8-Hour

1982	0.00017	300.	210.	82122416
1983	0.00014	290.	200.	83022716
1984	0.00017	300.	210.	84022624
1985	0.00013	290.	200.	85112024
1986	0.00017	300.	210.	86031308

HSH 8-Hour

1982	0.00014	290.	200.	82122424
1983	0.00012	290.	200.	83012024
1984	0.00017	300.	210.	84030508
1985	0.00012	300.	210.	85021116
1986	0.00017	300.	210.	86031824

HIGH 24-Hour

1982	0.00009	300.	210.	82122424
1983	0.00010	300.	210.	83030524
1984	0.00009	300.	210.	84022624
1985	0.00010	300.	210.	85083024
1986	0.00009	300.	210.	86031324

HSH 24-Hour

1982	0.00008	290.	200.	82120124
1983	0.00007	300.	210.	83020124
1984	0.00008	300.	210.	84030524
1985	0.00007	300.	210.	85112124
1986	0.00009	300.	210.	86031824

All receptor computations reported with respect to a user-specified origin

GRID 0.00 0.00

DISCRETE 0.00 0.00

AUX. BLR.

SCST2 OUTPUT FILE NUMBER 1 :OCDNMIST.082  
 SCST2 OUTPUT FILE NUMBER 2 :OCDNMIST.083  
 SCST2 OUTPUT FILE NUMBER 3 :OCDNMIST.084  
 SCST2 OUTPUT FILE NUMBER 4 :OCDNMIST.085  
 SCST2 OUTPUT FILE NUMBER 5 :OCDNMIST.086

First title for first output file is 1982 ARK ENERGY-ORANGE CO / **COMBINED CYCLE-DLNOX / SULF ACID MIST**  
 Second title for first output file is 40 and 100 DEG / 65' AUX and 100' HRSG STACKS

AVERAGING TIME YEAR CONC DIR (deg) DIST (m) PERIOD ENDING  
 (ug/m3) or X (m) or Y (m) (YYMMDDHH)

SOURCE GROUP ID: ALL040

40°F ALL SOURCES

Annual  
 1982 0.00166 250. 1000. 82-----  
 1983 0.00126 250. 1000. 83-----  
 1984 0.00146 250. 1000. 84-----  
 1985 0.00132 250. 1000. 85-----  
 1986 0.00150 90. 800. 86-----

HIGH 8-Hour  
 1982 0.03532 120. 200. 82011416  
 1983 0.07628 290. 193. 83022716  
 1984 0.07542 120. 200. 84032916  
 1985 0.06345 360. 200. 85083116  
 1986 0.03580 300. 210. 86031308

HSH 8-Hour  
 1982 0.03208 300. 210. 82121516  
 1983 0.03685 110. 200. 83042416  
 1984 0.05512 130. 200. 84022808  
 1985 0.03630 120. 200. 85021216  
 1986 0.03524 300. 210. 86031824

HIGH 24-Hour  
 1982 0.01895 300. 210. 82122424  
 1983 0.02932 290. 200. 83022724  
 1984 0.04224 130. 200. 84022824  
 1985 0.03870 360. 200. 85083124  
 1986 0.01863 300. 210. 86031324

HSH 24-Hour  
 1982 0.01738 290. 200. 82120124  
 1983 0.02074 110. 200. 83020324  
 1984 0.02092 120. 200. 84022824  
 1985 0.02281 120. 200. 85010424  
 1986 0.01812 300. 210. 86031824

SOURCE GROUP ID: ALL100

100°F ALL SOURCES

Annual  
 1982 0.00174 250. 1000. 82-----  
 1983 0.00129 250. 1000. 83-----  
 1984 0.00150 250. 1000. 84-----  
 1985 0.00136 250. 1000. 85-----  
 1986 0.00155 90. 800. 86-----

HIGH 8-Hour  
 1982 0.05000 290. 200. 82122424  
 1983 0.07257 290. 193. 83022716  
 1984 0.06789 120. 200. 84032916  
 1985 0.05715 360. 200. 85083116  
 1986 0.03655 300. 210. 86031824

HSH 8-Hour  
 1982 0.03898 290. 200. 82013024  
 1983 0.03695 120. 200. 83020316  
 1984 0.04951 130. 200. 84022808  
 1985 0.03993 120. 200. 85110516  
 1986 0.03643 300. 210. 86031308

HIGH 24-Hour  
 1982 0.02741 290. 193. 82120324

1983	0.03445	290.	193.	83022724
1984	0.04318	130.	200.	84022824
1985	0.03696	120.	200.	85010424
1986	0.01966	300.	210.	86031324

HSH 24-Hour

1982	0.01993	290.	200.	82122424
1983	0.02857	290.	200.	83012024
1984	0.02064	120.	106.	84022824
1985	0.03271	120.	200.	85021224
1986	0.01855	300.	210.	86031824

SOURCE GROUP ID: CT040  
Annual

1982	0.00079	240.	2500.	82-----
1983	0.00057	240.	2500.	83-----
1984	0.00074	240.	2000.	84-----
1985	0.00075	70.	1000.	85-----
1986	0.00089	90.	1500.	86-----

HIGH 8-Hour

1982	0.03142	120.	200.	82011416
1983	0.04864	290.	193.	83022716
1984	0.07033	120.	200.	84032916
1985	0.06304	360.	200.	85083116
1986	0.02485	100.	200.	86012716

HSH 8-Hour

1982	0.01718	360.	1000.	82082716
1983	0.03041	110.	200.	83042416
1984	0.05106	130.	200.	84022808
1985	0.03545	30.	162.	85083124
1986	0.02021	130.	200.	86030116

HIGH 24-Hour

1982	0.01369	120.	200.	82011424
1983	0.01990	110.	200.	83042424
1984	0.03944	130.	200.	84022824
1985	0.03850	360.	200.	85083124
1986	0.01019	130.	200.	86030124

HSH 24-Hour

1982	0.00823	240.	1500.	82082924
1983	0.01842	110.	200.	83020324
1984	0.01979	120.	200.	84022824
1985	0.01943	120.	200.	85010424
1986	0.00941	130.	200.	86012724

SOURCE GROUP ID: CT100  
Annual

1982	0.00078	240.	2000.	82-----
1983	0.00055	240.	2000.	83-----
1984	0.00072	240.	2000.	84-----
1985	0.00075	80.	1000.	85-----
1986	0.00087	90.	1000.	86-----

HIGH 8-Hour

1982	0.04196	240.	183.	82042316
1983	0.04492	290.	193.	83022716
1984	0.06281	120.	200.	84032916
1985	0.05697	360.	140.	85083116
1986	0.02901	160.	200.	86010516

HSH 8-Hour

1982	0.02731	250.	193.	82043024
1983	0.03193	100.	200.	83042408
1984	0.04546	130.	200.	84022808
1985	0.03727	120.	200.	85110516
1986	0.02244	230.	200.	86101824

HIGH 24-Hour

1982	0.01907	240.	183.	82042324
1983	0.02440	100.	200.	83031824
1984	0.04038	130.	200.	84022824
1985	0.03460	360.	200.	85083124
1986	0.01460	230.	200.	86010824

40°F CT ONLY

100°F CT ONLY

HSH 24-Hour

1982	0.01716	240.	183.	82032824
1983	0.02048	100.	200.	83042424
1984	0.02050	120.	106.	84022824
1985	0.02957	120.	200.	85021224
1986	0.00877	130.	200.	86012724

SOURCE GROUP ID: AUXBLR

Annual

1982	0.00127	290.	200.	82-----
1983	0.00106	290.	200.	83-----
1984	0.00101	250.	800.	84-----
1985	0.00099	70.	400.	85-----
1986	0.00118	80.	400.	86-----

AUX. BLR.

HIGH 8-Hour

1982	0.03493	300.	210.	82122416
1983	0.02866	290.	200.	83022716
1984	0.03503	300.	210.	84022624
1985	0.02683	290.	200.	85112024
1986	0.03580	300.	210.	86031308

HSH 8-Hour

1982	0.02889	290.	200.	82122424
1983	0.02498	290.	200.	83012024
1984	0.03476	300.	210.	84030508
1985	0.02389	300.	210.	85021116
1986	0.03524	300.	210.	86031824

HIGH 24-Hour

1982	0.01895	300.	210.	82122424
1983	0.02093	300.	210.	83030524
1984	0.01769	300.	210.	84022624
1985	0.02003	300.	210.	85083024
1986	0.01863	300.	210.	86031324

HSH 24-Hour

1982	0.01738	290.	200.	82120124
1983	0.01429	300.	210.	83020124
1984	0.01641	300.	210.	84030524
1985	0.01365	300.	210.	85112124
1986	0.01812	300.	210.	86031824

All receptor computations reported with respect to a user-specified origin

GRID	0.00	0.00
DISCRETE	0.00	0.00



Summary of PSD Class 1 Air Dispersion Impacts for the Orange Cogeneration Facility, Bartow, Florida; Simple Cycle Operation  
 (Three Ambient Temperatures)

OCSSC1GN  
 06/25/93

Ambient Temperature (°F)	Number of Units	Pollutant	Emission Rate Basis		Per Unit Emission Rate		Total Facility Emission Rate			Modeled Emission Rate (g/s)	Averaging Period	Generic Modeled Conc (µg/m³)	Actual Conc (µg/m³)	Class 1 Sig. Values (µg/m³)
			Rate	Units	Rate	Units	Rate	Units	(g/s)					
20	1	Particulate	5 lb/hr		5.0 lb/hr		5.0 lb/hr		0.63	10.00	24-hour Annual	0.16 0.0089	0.010 0.00056	0.33 0.1
		Nitrogen Dioxide	25 ppmvd		156.5 TPY		156.5 TPY		4.50	10.00	Annual	0.0089	0.0031	0.025
40	1	Particulate	5 lb/hr		5.0 lb/hr		5.0 lb/hr		0.63	10.00	24-hour Annual	0.16 0.0086	0.010 0.00054	0.33 0.1
		Nitrogen Dioxide	25 ppmvd		165.7 TPY		165.73 TPY		4.77	10.00	Annual	0.0086	0.0041	0.025
100	1	Particulate	5 lb/hr		5.0 lb/hr		5.0 lb/hr		0.63	10.00	24-hour Annual	0.18 0.0095	0.011 0.00060	0.33 0.1
		Nitrogen Dioxide	25 ppmvd		119.5 TPY		119.5 TPY		3.44	10.00	Annual	0.0095	0.0033	0.025

Note: All stack parameters and emission rates apply to the CT operating in simple cycle mode with water injection using natural gas.

ISCST2 OUTPUT FILE NUMBER 1 :OCSSC1.082  
 ISCST2 OUTPUT FILE NUMBER 2 :OCSSC1.083  
 ISCST2 OUTPUT FILE NUMBER 3 :OCSSC1.084  
 ISCST2 OUTPUT FILE NUMBER 4 :OCSSC1.085  
 ISCST2 OUTPUT FILE NUMBER 5 :OCSSC1.086

First title for first output file is 1982 ARK ENERGY-ORANGECO / CLASS 1 / SIMPLE CYCLE / GENERIC EMISSION  
 Second title for first output file is 20,40, and 100 DEG / 60' CT STACK

AVERAGING TIME YEAR CONC DIR (deg) DIST (m) PERIOD ENDING  
 (ug/m<sup>3</sup>) or X (m) or Y (m) (YYMMDDHH)

SOURCE GROUP ID: GSS020

Annual  
 1982 0.00891 340300. 3165700. 82-----  
 1983 0.00620 343700. 3178300. 83-----  
 1984 0.00572 340300. 3165700. 84-----  
 1985 0.00578 340300. 3165700. 85-----  
 1986 0.00791 340300. 3165700. 86-----

20° F ALL

HIGH 24-Hour

1982 0.16398 340300. 3169800. 82122124  
 1983 0.13602 342400. 3180600. 83090424  
 1984 0.09497 343000. 3176200. 84041924  
 1985 0.13397 340300. 3165700. 85082224  
 1986 0.12120 342000. 3174000. 86080324

HSR 24-Hour

1982 0.12950 340300. 3165700. 82122124  
 1983 0.11327 341100. 3183400. 83120224  
 1984 0.08020 340300. 3165700. 84082124  
 1985 0.10110 340300. 3165700. 85082124  
 1986 0.10707 342000. 3174000. 86053024

SOURCE GROUP ID: GSS040

Annual  
 1982 0.00862 340300. 3165700. 82-----  
 1983 0.00599 343700. 3178300. 83-----  
 1984 0.00558 340300. 3165700. 84-----  
 1985 0.00560 340300. 3165700. 85-----  
 1986 0.00764 340300. 3165700. 86-----

40° F ALL

HIGH 24-Hour

1982 0.15798 340300. 3169800. 82122124  
 1983 0.13152 342400. 3180600. 83090424  
 1984 0.09129 343000. 3176200. 84041924  
 1985 0.12819 340300. 3165700. 85082224  
 1986 0.11777 342000. 3174000. 86080324

HSR 24-Hour

1982 0.12482 340300. 3165700. 82122124  
 1983 0.10890 341100. 3183400. 83120224  
 1984 0.07695 340300. 3165700. 84082124  
 1985 0.09069 340300. 3165700. 85082124  
 1986 0.10300 343000. 3176200. 86120124

SOURCE GROUP ID: GSS100

Annual  
 1982 0.00946 340300. 3165700. 82-----  
 1983 0.00648 343700. 3178300. 83-----  
 1984 0.00598 340300. 3165700. 84-----  
 1985 0.00613 340300. 3165700. 85-----  
 1986 0.00846 340300. 3165700. 86-----

100° F ALL

HIGH 24-Hour

1982 0.17789 340300. 3169800. 82122124  
 1983 0.14834 342400. 3180600. 83090424  
 1984 0.10145 343000. 3176200. 84041924  
 1985 0.14303 340300. 3165700. 85082224  
 1986 0.12635 342000. 3174000. 86080324

HSR 24-Hour

1982	0.14136	340300.	3165700.	82122124
1983	0.12181	341100.	3183400.	83120224
1984	0.08518	340300.	3165700.	84082124
1985	0.10645	340300.	3165700.	85082124
1986	0.11652	342000.	3174000.	86051924

All receptor computations reported with respect to a user-specified origin

GRID	0.00	0.00
DISCRETE	0.00	0.00

ISCST2 OUTPUT FILE NUMBER 1 :OCWIC1PM.082  
ISCST2 OUTPUT FILE NUMBER 2 :OCWIC1PM.083  
ISCST2 OUTPUT FILE NUMBER 3 :OCWIC1PM.084  
ISCST2 OUTPUT FILE NUMBER 4 :OCWIC1PM.085  
ISCST2 OUTPUT FILE NUMBER 5 :OCWIC1PM.086

First title for first output file is 1982 ARK ENERGY-ORANGECO / CLASS 1 / COMBINED CYCLE-WATER INJ / PM ✓  
Second title for first output file is 40,59, and 100 DEG / 65' AUX and 100' HRSR STACKS

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AVERAGING TIME      YEAR      CONC      DIR (deg)      DIST (m)      PERIOD ENDING  
  (ug/m3)      or X (m)      or Y (m)      (YYMMDDHH)

SOURCE GROUP ID: ALL040

Annual

1982      0.00160      340300.      3165700.      82-----  
1983      0.00108      343700.      3178300.      83-----  
1984      0.00104      340300.      3165700.      84-----  
1985      0.00102      340300.      3165700.      85-----  
1986      0.00143      340300.      3165700.      86-----

40° F ALL

HIGH 24-Hour

1982      0.02810      340300.      3165700.      82081424  
1983      0.02159      343700.      3178300.      83090424  
1984      0.02006      343000.      3176200.      84041924  
1985      0.02666      340300.      3165700.      85082224  
1986      0.02448      342000.      3174000.      86080324

HSH 24-Hour

1982      0.02509      343700.      3178300.      82062524  
1983      0.02052      342400.      3180600.      83120224  
1984      0.01632      343000.      3176200.      84050224  
1985      0.01889      340300.      3165700.      85082124  
1986      0.02195      342000.      3174000.      86053024

SOURCE GROUP ID: ALL059

Annual

1982      0.00162      340300.      3165700.      82-----  
1983      0.00110      343700.      3178300.      83-----  
1984      0.00106      340300.      3165700.      84-----  
1985      0.00103      340300.      3165700.      85-----  
1986      0.00146      340300.      3165700.      86-----

59° F ALL

HIGH 24-Hour

1982      0.02838      340300.      3165700.      82081424  
1983      0.02175      343700.      3178300.      83090424  
1984      0.02024      343000.      3176200.      84041924  
1985      0.02693      340300.      3165700.      85082224  
1986      0.02462      342000.      3174000.      86080324

HSH 24-Hour

1982      0.02536      343700.      3178300.      82062524  
1983      0.02071      342400.      3180600.      83120224  
1984      0.01649      343000.      3176200.      84050224  
1985      0.01904      340300.      3165700.      85082124  
1986      0.02214      342000.      3174000.      86053024

SOURCE GROUP ID: ALL100

Annual

1982      0.00165      340300.      3165700.      82-----  
1983      0.00113      343700.      3178300.      83-----  
1984      0.00108      340300.      3165700.      84-----  
1985      0.00108      340300.      3165700.      85-----  
1986      0.00149      340300.      3165700.      86-----

100° F ALL

HIGH 24-Hour

1982      0.02960      340300.      3165700.      82081424  
1983      0.02239      343700.      3178300.      83090424  
1984      0.02099      343000.      3176200.      84041924  
1985      0.02807      340300.      3165700.      85082224  
1986      0.02521      342000.      3174000.      86080324

HSH 24-Hour

1982	0.02649	343700.	3178300.	82062524
1983	0.02151	342400.	3180600.	83120224
1984	0.01724	343000.	3176200.	84050224
1985	0.01972	340300.	3165700.	85082124
1986	0.02293	342000.	3174000.	86053024

SOURCE GROUP ID: CT040

Annual

1982	0.00139	340300.	3165700.	82-----
1983	0.00094	343700.	3178300.	83-----
1984	0.00090	340300.	3165700.	84-----
1985	0.00089	340300.	3165700.	85-----
1986	0.00123	340300.	3165700.	86-----

HIGH 24-Hour

1982	0.02371	340300.	3169800.	82122124
1983	0.01850	343700.	3178300.	83090424
1984	0.01708	343000.	3176200.	84041924
1985	0.02248	340300.	3165700.	85082224
1986	0.02128	342000.	3174000.	86080324

HSH 24-Hour

1982	0.02110	343700.	3178300.	82062524
1983	0.01756	341100.	3183400.	83090424
1984	0.01371	343000.	3176200.	84050224
1985	0.01614	340300.	3165700.	85082124
1986	0.01869	342000.	3174000.	86053024

SOURCE GROUP ID: CT059

Annual

1982	0.00141	340300.	3165700.	82-----
1983	0.00096	343700.	3178300.	83-----
1984	0.00092	340300.	3165700.	84-----
1985	0.00089	340300.	3165700.	85-----
1986	0.00125	340300.	3165700.	86-----

HIGH 24-Hour

1982	0.02397	340300.	3165700.	82081424
1983	0.01865	343700.	3178300.	83090424
1984	0.01725	343000.	3176200.	84041924
1985	0.02274	340300.	3165700.	85082224
1986	0.02141	342000.	3174000.	86080324

HSH 24-Hour

1982	0.02137	343700.	3178300.	82062524
1983	0.01770	341100.	3183400.	83090424
1984	0.01389	343000.	3176200.	84050224
1985	0.01630	340300.	3165700.	85082124
1986	0.01888	342000.	3174000.	86053024

SOURCE GROUP ID: CT100

Annual

1982	0.00144	340300.	3165700.	82-----
1983	0.00099	343700.	3178300.	83-----
1984	0.00094	340300.	3165700.	84-----
1985	0.00094	340300.	3165700.	85-----
1986	0.00129	340300.	3165700.	86-----

HIGH 24-Hour

1982	0.02518	340300.	3165700.	82081424
1983	0.01930	343700.	3178300.	83090424
1984	0.01801	343000.	3176200.	84041924
1985	0.02389	340300.	3165700.	85082224
1986	0.02200	342000.	3174000.	86080324

HSH 24-Hour

1982	0.02251	343700.	3178300.	82062524
1983	0.01840	342400.	3180600.	83120224
1984	0.01464	343000.	3176200.	84050224
1985	0.01697	340300.	3165700.	85082124
1986	0.01967	342000.	3174000.	86053024

SOURCE GROUP ID: AUXBLR

Annual

1982	0.00021	340300.	3165700.	82-----
1983	0.00014	343700.	3178300.	83-----

40 °F CT ONLY

59 °F

100 °F

AUX. BLR.

1984	0.00013	340300.	3165700.	84-----
1985	0.00013	340300.	3165700.	85-----
1986	0.00020	340300.	3165700.	86-----

HIGH 24-Hour

1982	0.00505	343700.	3178300.	82072924
1983	0.00314	341100.	3183400.	83120224
1984	0.00298	343000.	3176200.	84041924
1985	0.00418	340300.	3165700.	85082224
1986	0.00327	340300.	3167700.	86061224

HSH 24-Hour

1982	0.00399	343700.	3178300.	82062524
1983	0.00308	342400.	3180600.	83090424
1984	0.00260	343000.	3176200.	84050224
1985	0.00274	340300.	3165700.	85082124
1986	0.00321	342000.	3174000.	86080324

All receptor computations reported with respect to a user-specified origin

GRID	0.00	0.00
DISCRETE	0.00	0.00

ISCST2 OUTPUT FILE NUMBER 1 :OCWIC1NO.082  
 ISCST2 OUTPUT FILE NUMBER 2 :OCWIC1NO.083  
 ISCST2 OUTPUT FILE NUMBER 3 :OCWIC1NO.084  
 ISCST2 OUTPUT FILE NUMBER 4 :OCWIC1NO.085  
 ISCST2 OUTPUT FILE NUMBER 5 :OCWIC1NO.086

First title for first output file is 1982 ARK ENERGY-ORANGECO / CLASS 1 / COMBINED CYCLE-WATER INJ / NO2 ✓  
 Second title for first output file is 40,59, and 100 DEG / 65' AUX and 100' HRSG STACKS

AVERAGING TIME	YEAR	CONC (ug/m3)	DIR (deg) or X (m)	DIST (m) or Y (m)	PERIOD ENDING (YYMMDDHH)
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SOURCE GROUP ID: ALL040

AVERAGING TIME	YEAR	CONC (ug/m3)	DIR (deg) or X (m)	DIST (m) or Y (m)	PERIOD ENDING (YYMMDDHH)
Annual					
	1982	0.01314	340300.	3165700.	82-----
	1983	0.00886	343700.	3178300.	83-----
	1984	0.00851	340300.	3165700.	84-----
	1985	0.00838	340300.	3165700.	85-----
	1986	0.01184	340300.	3165700.	86-----

40°F ALL

SOURCE GROUP ID: ALL059

AVERAGING TIME	YEAR	CONC (ug/m3)	DIR (deg) or X (m)	DIST (m) or Y (m)	PERIOD ENDING (YYMMDDHH)
Annual					
	1982	0.01284	340300.	3165700.	82-----
	1983	0.00874	343700.	3178300.	83-----
	1984	0.00838	340300.	3165700.	84-----
	1985	0.00814	340300.	3165700.	85-----
	1986	0.01164	340300.	3165700.	86-----

59°F ALL

SOURCE GROUP ID: ALL100

AVERAGING TIME	YEAR	CONC (ug/m3)	DIR (deg) or X (m)	DIST (m) or Y (m)	PERIOD ENDING (YYMMDDHH)
Annual					
	1982	0.01052	340300.	3165700.	82-----
	1983	0.00718	343700.	3178300.	83-----
	1984	0.00683	340300.	3165700.	84-----
	1985	0.00681	340300.	3165700.	85-----
	1986	0.00957	340300.	3165700.	86-----

100°F ALL

SOURCE GROUP ID: CT040

AVERAGING TIME	YEAR	CONC (ug/m3)	DIR (deg) or X (m)	DIST (m) or Y (m)	PERIOD ENDING (YYMMDDHH)
Annual					
	1982	0.01050	340300.	3165700.	82-----
	1983	0.00707	343700.	3178300.	83-----
	1984	0.00682	340300.	3165700.	84-----
	1985	0.00672	340300.	3165700.	85-----
	1986	0.00930	340300.	3165700.	86-----

40°F CT ONLY

SOURCE GROUP ID: CT059

AVERAGING TIME	YEAR	CONC (ug/m3)	DIR (deg) or X (m)	DIST (m) or Y (m)	PERIOD ENDING (YYMMDDHH)
Annual					
	1982	0.01020	340300.	3165700.	82-----
	1983	0.00694	343700.	3178300.	83-----
	1984	0.00669	340300.	3165700.	84-----
	1985	0.00648	340300.	3165700.	85-----
	1986	0.00910	340300.	3165700.	86-----

59°F CT ONLY

SOURCE GROUP ID: CT100

AVERAGING TIME	YEAR	CONC (ug/m3)	DIR (deg) or X (m)	DIST (m) or Y (m)	PERIOD ENDING (YYMMDDHH)
Annual					
	1982	0.00787	340300.	3165700.	82-----
	1983	0.00539	343700.	3178300.	83-----
	1984	0.00514	340300.	3165700.	84-----
	1985	0.00515	340300.	3165700.	85-----
	1986	0.00703	340300.	3165700.	86-----

100°F CT ONLY

SOURCE GROUP ID: AUXBLR

AVERAGING TIME	YEAR	CONC (ug/m3)	DIR (deg) or X (m)	DIST (m) or Y (m)	PERIOD ENDING (YYMMDDHH)
Annual					
	1982	0.00264	340300.	3165700.	82-----
	1983	0.00180	343700.	3178300.	83-----
	1984	0.00169	340300.	3165700.	84-----
	1985	0.00166	340300.	3165700.	85-----
	1986	0.00254	340300.	3165700.	86-----

AUX. BLR.

All receptor computations reported with respect to a user-specified origin

GRID	0.00	0.00
DISCRETE	0.00	0.00

ISCST2 OUTPUT FILE NUMBER 1 :OCDNC1PM.082  
 ISCST2 OUTPUT FILE NUMBER 2 :OCDNC1PM.083  
 ISCST2 OUTPUT FILE NUMBER 3 :OCDNC1PM.084  
 ISCST2 OUTPUT FILE NUMBER 4 :OCDNC1PM.085  
 ISCST2 OUTPUT FILE NUMBER 5 :OCDNC1PM.086

First title for first output file is 1982 ARK ENERGY-ORANGECO / CLASS 1 / COMBINED CYCLE-DLNOX / PM ✓  
 Second title for first output file is 40,59, and 100 DEG / 65' AUX and 100' HRSG STACKS

-----  
 AVERAGING TIME      YEAR      CONC      DIR (deg)      DIST (m)      PERIOD ENDING  
    (ug/m3)      or X (m)      or Y (m)      (YYMMDDHH)

SOURCE GROUP ID: ALL040

40°F ALL

Annual

Year	Conc (ug/m3)	Dir (deg) or X (m)	Dist (m) or Y (m)	Period Ending (YYMMDDHH)
1982	0.00161	340300.	3165700.	82-----
1983	0.00108	343700.	3178300.	83-----
1984	0.00104	340300.	3165700.	84-----
1985	0.00102	340300.	3165700.	85-----
1986	0.00145	340300.	3165700.	86-----

HIGH 24-Hour

1982	0.02829	340300.	3165700.	82081424
1983	0.02170	343700.	3178300.	83090424
1984	0.02018	343000.	3176200.	84041924
1985	0.02684	340300.	3165700.	85082224
1986	0.02458	342000.	3174000.	86080324

HSR 24-Hour

1982	0.02527	343700.	3178300.	82062524
1983	0.02065	342400.	3180600.	83120224
1984	0.01644	343000.	3176200.	84050224
1985	0.01900	340300.	3165700.	85082124
1986	0.02208	342000.	3174000.	86053024

SOURCE GROUP ID: ALL059

59°F ALL

Annual

Year	Conc (ug/m3)	Dir (deg) or X (m)	Dist (m) or Y (m)	Period Ending (YYMMDDHH)
1982	0.00162	340300.	3165700.	82-----
1983	0.00110	343700.	3178300.	83-----
1984	0.00106	340300.	3165700.	84-----
1985	0.00103	340300.	3165700.	85-----
1986	0.00146	340300.	3165700.	86-----

HIGH 24-Hour

1982	0.02855	340300.	3165700.	82081424
1983	0.02183	343700.	3178300.	83090424
1984	0.02034	343000.	3176200.	84041924
1985	0.02708	340300.	3165700.	85082224
1986	0.02470	342000.	3174000.	86080324

HSR 24-Hour

1982	0.02551	343700.	3178300.	82062524
1983	0.02082	342400.	3180600.	83120224
1984	0.01659	343000.	3176200.	84050224
1985	0.01913	340300.	3165700.	85082124
1986	0.02225	342000.	3174000.	86053024

SOURCE GROUP ID: ALL100

100°F ALL

Annual

Year	Conc (ug/m3)	Dir (deg) or X (m)	Dist (m) or Y (m)	Period Ending (YYMMDDHH)
1982	0.00165	340300.	3165700.	82-----
1983	0.00113	343700.	3178300.	83-----
1984	0.00108	340300.	3165700.	84-----
1985	0.00108	340300.	3165700.	85-----
1986	0.00151	340300.	3165700.	86-----

HIGH 24-Hour

1982	0.02968	340300.	3165700.	82081424
1983	0.02243	343700.	3178300.	83090424
1984	0.02104	343000.	3176200.	84041924
1985	0.02815	340300.	3165700.	85082224
1986	0.02525	342000.	3174000.	86080324

HSR 24-Hour



1982	0.02657	343700.	3178300.	82062524
1983	0.02156	342400.	3180600.	83120224
1984	0.01729	343000.	3176200.	84050224
1985	0.01976	340300.	3165700.	85082124
1986	0.02299	342000.	3174000.	86053024

SOURCE GROUP ID: CT040

Annual

1982	0.00140	340300.	3165700.	82-----
1983	0.00094	343700.	3178300.	83-----
1984	0.00091	340300.	3165700.	84-----
1985	0.00089	340300.	3165700.	85-----
1986	0.00125	340300.	3165700.	86-----

HIGH 24-Hour

1982	0.02389	340300.	3169800.	82122124
1983	0.01860	343700.	3178300.	83090424
1984	0.01720	343000.	3176200.	84041924
1985	0.02266	340300.	3165700.	85082224
1986	0.02137	342000.	3174000.	86080324

HSR 24-Hour

1982	0.02129	343700.	3178300.	82062524
1983	0.01766	341100.	3183400.	83090424
1984	0.01384	343000.	3176200.	84050224
1985	0.01625	340300.	3165700.	85082124
1986	0.01882	342000.	3174000.	86053024

SOURCE GROUP ID: CT059

Annual

1982	0.00141	340300.	3165700.	82-----
1983	0.00096	343700.	3178300.	83-----
1984	0.00092	340300.	3165700.	84-----
1985	0.00090	340300.	3165700.	85-----
1986	0.00126	340300.	3165700.	86-----

HIGH 24-Hour

1982	0.02413	340300.	3165700.	82081424
1983	0.01874	343700.	3178300.	83090424
1984	0.01735	343000.	3176200.	84041924
1985	0.02290	340300.	3165700.	85082224
1986	0.02149	342000.	3174000.	86080324

HSR 24-Hour

1982	0.02152	343700.	3178300.	82062524
1983	0.01778	341100.	3183400.	83090424
1984	0.01399	343000.	3176200.	84050224
1985	0.01639	340300.	3165700.	85082124
1986	0.01898	342000.	3174000.	86053024

SOURCE GROUP ID: CT100

Annual

1982	0.00144	340300.	3165700.	82-----
1983	0.00099	343700.	3178300.	83-----
1984	0.00094	340300.	3165700.	84-----
1985	0.00095	340300.	3165700.	85-----
1986	0.00131	340300.	3165700.	86-----

HIGH 24-Hour

1982	0.02527	340300.	3165700.	82081424
1983	0.01934	343700.	3178300.	83090424
1984	0.01806	343000.	3176200.	84041924
1985	0.02397	340300.	3165700.	85082224
1986	0.02204	342000.	3174000.	86080324

HSR 24-Hour

1982	0.02258	343700.	3178300.	82062524
1983	0.01845	342400.	3180600.	83120224
1984	0.01469	343000.	3176200.	84050224
1985	0.01702	340300.	3165700.	85082124
1986	0.01972	342000.	3174000.	86053024

SOURCE GROUP ID: AUXBLR

Annual

1982	0.00021	340300.	3165700.	82-----
1983	0.00014	343700.	3178300.	83-----

40°F CT ONLY

59°F CT ONLY

100°F CT ONLY

AUX. BLR

1984	0.00013	340300.	3165700.	84-----
1985	0.00013	340300.	3165700.	85-----
1986	0.00020	340300.	3165700.	86-----

HIGH 24-Hour

1982	0.00505	343700.	3178300.	82072924
1983	0.00314	341100.	3183400.	83120224
1984	0.00298	343000.	3176200.	84041924
1985	0.00418	340300.	3165700.	85082224
1986	0.00327	340300.	3167700.	86061224

HSH 24-Hour

1982	0.00399	343700.	3178300.	82062524
1983	0.00308	342400.	3180600.	83090424
1984	0.00260	343000.	3176200.	84050224
1985	0.00274	340300.	3165700.	85082124
1986	0.00321	342000.	3174000.	86080324

All receptor computations reported with respect to a user-specified origin

GRID	0.00	0.00
DISCRETE	0.00	0.00

ISCST2 OUTPUT FILE NUMBER 1 :OCDNC1NO.082  
 ISCST2 OUTPUT FILE NUMBER 2 :OCDNC1NO.083  
 ISCST2 OUTPUT FILE NUMBER 3 :OCDNC1NO.084  
 ISCST2 OUTPUT FILE NUMBER 4 :OCDNC1NO.085  
 ISCST2 OUTPUT FILE NUMBER 5 :OCDNC1NO.086

First title for first output file is 1982 ARK ENERGY-ORANGECO CLASS 1 / COMBINED CYCLE-DLNOX / NO2 ✓  
 Second title for first output file is 40,59, and 100 DEG / 65' AUX and 100' HRSG STACKS

AVERAGING TIME	YEAR	CONC (ug/m <sup>3</sup> )	DIR (deg) or X (m)	DIST (m) or Y (m)	PERIOD ENDING (YYMMDDHH)
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SOURCE GROUP ID: ALL040  
Annual

1982	0.01282	340300.	3165700.	82-----
1983	0.00861	343700.	3178300.	83-----
1984	0.00826	340300.	3165700.	84-----
1985	0.00813	340300.	3165700.	85-----
1986	0.01162	340300.	3165700.	86-----

40° F ALL

SOURCE GROUP ID: ALL059  
Annual

1982	0.01245	340300.	3165700.	82-----
1983	0.00848	343700.	3178300.	83-----
1984	0.00812	340300.	3165700.	84-----
1985	0.00789	340300.	3165700.	85-----
1986	0.01129	340300.	3165700.	86-----

59° F ALL

SOURCE GROUP ID: ALL100  
Annual

1982	0.01032	340300.	3165700.	82-----
1983	0.00705	343700.	3178300.	83-----
1984	0.00671	340300.	3165700.	84-----
1985	0.00669	340300.	3165700.	85-----
1986	0.00952	340300.	3165700.	86-----

100° F ALL

SOURCE GROUP ID: CT040  
Annual

1982	0.01018	340300.	3165700.	82-----
1983	0.00681	343700.	3178300.	83-----
1984	0.00657	340300.	3165700.	84-----
1985	0.00647	340300.	3165700.	85-----
1986	0.00908	340300.	3165700.	86-----

40° F CT ONLY

SOURCE GROUP ID: CT059  
Annual

1982	0.00980	340300.	3165700.	82-----
1983	0.00668	343700.	3178300.	83-----
1984	0.00643	340300.	3165700.	84-----
1985	0.00623	340300.	3165700.	85-----
1986	0.00875	340300.	3165700.	86-----

59° F CT ONLY

SOURCE GROUP ID: CT100  
Annual

1982	0.00768	340300.	3165700.	82-----
1983	0.00525	343700.	3178300.	83-----
1984	0.00502	340300.	3165700.	84-----
1985	0.00503	340300.	3165700.	85-----
1986	0.00697	340300.	3165700.	86-----

100° F CT ONLY

SOURCE GROUP ID: AUXBLR  
Annual

1982	0.00264	340300.	3165700.	82-----
1983	0.00180	343700.	3178300.	83-----
1984	0.00169	340300.	3165700.	84-----
1985	0.00166	340300.	3165700.	85-----
1986	0.00254	340300.	3165700.	86-----

AUX. BLR.

All receptor computations reported with respect to a user-specified origin

GRID	0.00	0.00
DISCRETE	0.00	0.00

**APPENDIX C**  
**BREEZEWAKE OUTPUT**

RBRZWAKE  
 IBM-PC VERSION (2.1 )  
 (C) COPYRIGHT 1989, TRINITY CONSULTANTS, INC.  
 SERIAL NUMBER 7474 SOLD TO KBN  
 RUN NAME: ocss  
 RUN BEGAN ON 06-30-93 AT 12:48:20

BREEZE WAKE DOWNWASH ANALYSIS

The following options have been chosen:

- (1) Calculations are made for the ISCST model.
- (2) All stacks must be within 5L to be considered for direction specific downwash.
- (3) Downwash is calculated in 360 radial directions.
- (4) Buildings are combined.

Note: This analysis determines the direction specific downwash parameters for the flow vector pointing in the direction listed.

Round figures are converted into 8-sided figures for the downwash analysis.

Algorithms:

- 
- 0 = No Downwash
  - 1 = Huber-Snyder Downwash
  - 2 = Schulman-Scire Downwash
- 

Input Buildings

Description	Bldg #	Bldg Ht(m)	# of Corners	X(m)	Y(m)
HRSG North	1	17.07	4	-4.57	7.62
				-4.57	17.98
				-24.38	17.98
				-24.38	7.62
HRSG South	2	17.07	4	-4.57	-7.62
				-4.57	-17.98
				-24.38	-17.98
				-24.38	-7.62
Cooling Tower	3	16.31	4	12.19	69.80
				12.19	121.92
				-4.27	121.92
				-4.27	69.80
Raw Water Tank	4	16.31	8	-19.42	92.13
				-17.37	87.17
				-19.42	82.21
				-24.38	80.16
				-29.34	82.21

				-31.39	87.17
				-29.34	92.13
				-24.38	94.18
North LM6000	5	10.97	4		
				-48.77	4.57
				-48.77	21.03
				-57.61	21.03
				-57.61	4.57
South LM6000	6	10.97	4		
				-48.77	-4.57
				-48.77	-21.03
				-57.61	-21.03
				-57.61	-4.57
Plant Services	7	8.84	4		
				-57.61	59.74
				-57.61	84.12
				-89.31	84.12
				-89.31	59.74
Control Bldg	8	9.14	4		
				-56.08	30.48
				-56.08	39.62
				-68.28	39.62
				-68.28	30.48

Input Stacks

Stack ID #	Stack #	Stack Ht(m)	X(m)	Y(m)
1	1	18.29	-39.62	-12.80

Downwash Structures

Structure 1: Ht= 17.07 m, MPW= 41.06 m, GEP= 42.67 m

Contains the following buildings:

- Building # 1: HRSG North
- Building # 2: HRSG South

The following stacks are within 5L:

- Stack # 1: 1

Structure 2: Ht= 16.31 m, MPW= 57.46 m, GEP= 40.77 m

Contains the following buildings:

- Building # 3: Cooling Tower
- Building # 4: Raw Water Tank

The following stacks are within 5L:

Structure 3: Ht= 10.97 m, MPW= 42.98 m, GEP= 27.43 m

Contains the following buildings:

- Building # 5: North LM6000
- Building # 6: South LM6000

The following stacks are within 5L:

- Stack # 1: 1

Structure 4: Ht= 9.14 m, MPW= 63.71 m, GEP= 22.85 m

---

Contains the following buildings:

Building # 5: North LM6000

Building # 6: South LM6000

Building # 8: Control Bldg

The following stacks are within 5L:

Stack # 1: 1

Structure 5: Ht= 8.84 m, MPW= 39.99 m, GEP= 22.10 m

---

Contains the following buildings:

Building # 7: Plant Services

The following stacks are within 5L:

NUMBER OF SOURCES = 1

Stack ID # 1, Stack # 1

The Dominant Structure Within 5L is:

STRUC= 1 H= 17.07 W= 41.06 GEP= 42.67

Direction Specific Building Downwash

Degree	Structure #	Height	Width	GEP	Algorithm
10	1	17.07	28.44	42.67	2
20	1	17.07	33.15	42.67	2
30	1	17.07	36.85	42.67	2
40	1	17.07	39.44	42.67	2
50	1	17.07	40.82	42.67	2
60	1	17.07	41.06	42.67	2
70	1	17.07	40.91	42.67	2
80	1	17.07	39.68	42.67	2
90	1	17.07	37.55	42.67	2
100	1	17.07	39.86	42.67	2
110	1	17.07	40.96	42.67	2
120	1	17.07	41.06	42.67	2
130	1	17.07	40.74	42.67	2
140	1	17.07	39.23	42.67	2
150	3	10.97	30.85	27.43	1
160	3	10.97	25.18	27.43	1
170	3	10.97	18.75	27.43	1
180	0	.00	.00	.00	0
190	1	17.07	28.44	42.67	2
200	1	17.07	33.15	42.67	2
210	1	17.07	36.85	42.67	2
220	1	17.07	39.44	42.67	2
230	1	17.07	40.82	42.67	2
240	1	17.07	41.06	42.67	2
250	1	17.07	40.91	42.67	2
260	1	17.07	39.68	42.67	2
270	1	17.07	37.55	42.67	2
280	1	17.07	39.86	42.67	2
290	1	17.07	40.96	42.67	2
300	1	17.07	41.06	42.67	2
310	1	17.07	40.74	42.67	2
320	1	17.07	39.23	42.67	2
330	3	10.97	30.85	27.43	1
340	3	10.97	25.18	27.43	1
350	3	10.97	18.75	27.43	1
360	0	.00	.00	.00	0

---

Stack # 1

ack ID: 1, Building Height: 17.070, Building Width: 41.056  
07017.07017.07017.07017.07017.07017.07017.07017.07017.07017.07017.070  
17.07017.07010.97010.97010.970.0000017.07017.07017.07017.07017.070  
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RUN ENDED ON 06-30-93 AT 12:48:22



RBRZWAKE  
 IBM-PC VERSION (2.1 )  
 (C) COPYRIGHT 1989, TRINITY CONSULTANTS, INC.  
 SERIAL NUMBER 7474 SOLD TO KBN  
 RUN NAME: occc  
 RUN BEGAN ON 06-30-93 AT 12:48:29

BREEZE WAKE DOWNWASH ANALYSIS

The following options have been chosen:

- (1) Calculations are made for the ISCST model.
- (2) All stacks must be within 5L to be considered for direction specific downwash.
- (3) Downwash is calculated in 360 radial directions.
- (4) Buildings are combined.

Note: This analysis determines the direction specific downwash parameters for the flow vector pointing in the direction listed.

Round figures are converted into 8-sided figures for the downwash analysis.

Algorithms:

- 
- 0 = No Downwash
  - 1 = Huber-Snyder Downwash
  - 2 = Schulman-Scire Downwash
- 

Input Buildings

Description	Bldg #	Bldg Ht(m)	# of Corners	X(m)	Y(m)
HRSG North	1	17.07	4	-4.57	7.62
				-4.57	17.98
				-24.38	17.98
				-24.38	7.62
HRSG South	2	17.07	4	-4.57	-7.62
				-4.57	-17.98
				-24.38	-17.98
				-24.38	-7.62
Cooling Tower	3	16.31	4	12.19	69.80
				12.19	121.92
				-4.27	121.92
				-4.27	69.80
Raw Water Tank	4	16.31	8	-19.42	92.13
				-17.37	87.17
				-19.42	82.21
				-24.38	80.16
				-29.34	82.21

				-31.39	87.17
				-29.34	92.13
				-24.38	94.18
North LM6000	5	10.97	4		
				-48.77	4.57
				-48.77	21.03
				-57.61	21.03
				-57.61	4.57
South LM6000	6	10.97	4		
				-48.77	-4.57
				-48.77	-21.03
				-57.61	-21.03
				-57.61	-4.57
Plant Services	7	8.84	4		
				-57.61	59.74
				-57.61	84.12
				-89.31	84.12
				-89.31	59.74
Control Bldg	8	9.14	4		
				-56.08	30.48
				-56.08	39.62
				-68.28	39.62
				-68.28	30.48

Input Stacks

Stack ID #	Stack #	Stack Ht(m)	X(m)	Y(m)
1	1	30.48	.00	12.80
2	2	30.48	.00	-12.80
3	3	19.81	-108.51	34.14

Downwash Structures

Structure 1: Ht= 17.07 m, MPW= 41.06 m, GEP= 42.67 m

Contains the following buildings:

Building # 1: HRSG North

Building # 2: HRSG South

The following stacks are within 5L:

Stack # 1: 1

Stack # 2: 2

Structure 2: Ht= 16.31 m, MPW= 57.46 m, GEP= 40.77 m

Contains the following buildings:

Building # 3: Cooling Tower

Building # 4: Raw Water Tank

The following stacks are within 5L:

Stack # 1: 1

Structure 3: Ht= 10.97 m, MPW= 42.98 m, GEP= 27.43 m

Contains the following buildings:

Building # 5: North LM6000

Building # 6: South LM6000

The following stacks are within 5L:

- Stack # 1: 1
- Stack # 2: 2
- Stack # 3: 3

Structure 4: Ht= 9.14 m, MPW= 63.71 m, GEP= 22.85 m

---

Contains the following buildings:

- Building # 5: North LM6000
- Building # 6: South LM6000
- Building # 8: Control Bldg

The following stacks are within 5L:

- Stack # 3: 3

Structure 5: Ht= 8.84 m, MPW= 39.99 m, GEP= 22.10 m

---

Contains the following buildings:

- Building # 7: Plant Services

The following stacks are within 5L:

- Stack # 3: 3

NUMBER OF SOURCES = 3

- Stack ID # 1, Stack # 1

The Dominant Structure Within 5L is:

STRUC= 1 H= 17.07 W= 41.06 GEP= 42.67

Direction Specific Building Downwash

Degree	Structure #	Height	Width	GEP	Algorithm
10	1	17.07	28.44	42.67	1
20	1	17.07	33.15	42.67	1
30	1	17.07	36.85	42.67	1
40	1	17.07	39.44	42.67	1
50	1	17.07	40.82	42.67	1
60	1	17.07	41.06	42.67	1
70	1	17.07	40.91	42.67	1
80	1	17.07	39.68	42.67	1
90	1	17.07	37.55	42.67	1
100	1	17.07	39.86	42.67	1
110	1	17.07	40.96	42.67	1
120	1	17.07	41.06	42.67	1
130	1	17.07	40.74	42.67	1
140	1	17.07	39.23	42.67	1
150	1	17.07	36.53	42.67	1
160	1	17.07	32.72	42.67	1
170	1	17.07	27.92	42.67	1
180	1	17.07	22.87	42.67	1
190	1	17.07	28.44	42.67	1
200	1	17.07	33.15	42.67	1
210	1	17.07	36.85	42.67	1
220	1	17.07	39.44	42.67	1
230	1	17.07	40.82	42.67	1
240	1	17.07	41.06	42.67	1
250	1	17.07	40.91	42.67	1
260	1	17.07	39.68	42.67	1
270	1	17.07	37.55	42.67	1
280	1	17.07	39.86	42.67	1
290	1	17.07	40.96	42.67	1
300	1	17.07	41.06	42.67	1

310	1	17.07	40.74	42.67	1
320	1	17.07	39.23	42.67	1
330	1	17.07	36.53	42.67	1
340	1	17.07	32.72	42.67	1
350	1	17.07	27.92	42.67	1
360	1	17.07	22.87	42.67	1

---

Stack ID # 2, Stack # 2

The Dominant Structure Within 5L is:

STRUC= 1 H= 17.07 W= 41.06 GEP= 42.67

Direction Specific Building Downwash

Degree	Structure #	Height	Width	GEP	Algorithm
10	1	17.07	28.44	42.67	1
20	1	17.07	33.15	42.67	1
30	1	17.07	36.85	42.67	1
40	1	17.07	39.44	42.67	1
50	1	17.07	40.82	42.67	1
60	1	17.07	41.06	42.67	1
70	1	17.07	40.91	42.67	1
80	1	17.07	39.68	42.67	1
90	1	17.07	37.55	42.67	1
100	1	17.07	39.86	42.67	1
110	1	17.07	40.96	42.67	1
120	1	17.07	41.06	42.67	1
130	1	17.07	40.74	42.67	1
140	1	17.07	39.23	42.67	1
150	1	17.07	36.53	42.67	1
160	1	17.07	32.72	42.67	1
170	1	17.07	27.92	42.67	1
180	1	17.07	22.87	42.67	1
190	1	17.07	28.44	42.67	1
200	1	17.07	33.15	42.67	1
210	1	17.07	36.85	42.67	1
220	1	17.07	39.44	42.67	1
230	1	17.07	40.82	42.67	1
240	1	17.07	41.06	42.67	1
250	1	17.07	40.91	42.67	1
260	1	17.07	39.68	42.67	1
270	1	17.07	37.55	42.67	1
280	1	17.07	39.86	42.67	1
290	1	17.07	40.96	42.67	1
300	1	17.07	41.06	42.67	1
310	1	17.07	40.74	42.67	1
320	1	17.07	39.23	42.67	1
330	1	17.07	36.53	42.67	1
340	1	17.07	32.72	42.67	1
350	1	17.07	27.92	42.67	1
360	1	17.07	22.87	42.67	1

---

Stack ID # 3, Stack # 3

The Dominant Structure Within 5L is:

STRUC= 3 H= 10.97 W= 42.98 GEP= 27.43

Direction Specific Building Downwash

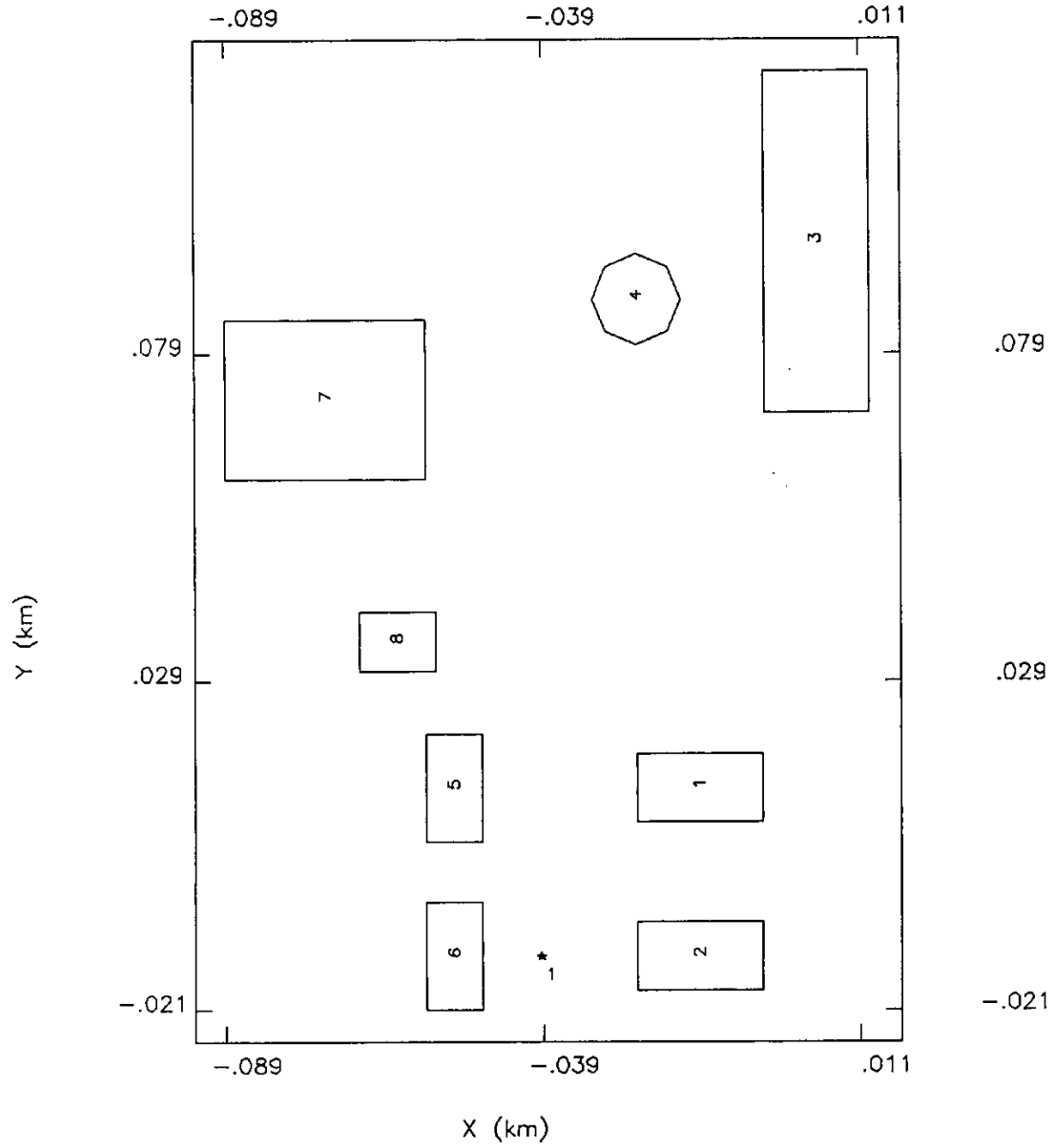
Degree	Structure #	Height	Width	GEP	Algorithm
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RUN ENDED ON 06-30-93 AT 12:48:31

ORANGE COGEN-SIMPLE CYCLE



ORANGE COGEN-COMBINED CYCLE

