

DESTEC ENERGY, INC. 2500 CITYWEST BLVD., SUITE 150 P.O. BOX 4411 HOUSTON, TEXAS 77210-4411 (713) 735-4000

August 3, 1994

Ms. Jewell A. Harper, Chief Air Enforcement Branch Air, Pesticides, and Toxics Management Division U. S. Environmental Protection Agency 345 Courtland Street, N.E. Atlanta, Georgia 30365

RECEIVED

Bureau of Air Regulation

Mr. Clair H. Fancy, P.E. Chief Bureau of Air Regulation Florida Department of Environmental Protection Twin Towers Office Building 2600 Blair Stone Road Tallahassee, Florida 32399-2400

RE: NSPS Custom Fuel Monitoring Schedule Permit Nos. AC53-214903 and PSD-FL-190 Tiger Bay Limited Partnership Tiger Bay Cogeneration Facility

Dear Ms. Harper and Mr. Fancy,

On behalf of Tiger Bay Limited Partnership, we request that your department approve our proposed custom fuel monitoring schedule. For your review I have attached are two examples of NSPS custom fuel monitoring schedules for similar facilities. We propose that you approve a similar schedule for the Tiger Bay cogeneration facility. The following documents are attached:

- 1. KBN's March 7, 1994 Letter.
- 2. USEPA's April 18, 1994 Letter.
- 3. FDEP's April 22, 1994 Letter.
- 4. USEPA's Letter to Mr. C.H. Fancy-FDEP.
- 5. Specific Condition No. 18.

Should you have any questions, please feel free to contact me at (713) 735-4087.

Sincerely,

Robert S. Chatham, P.E.

Senior Environmental Engineer

RSC:kro

Attachments (4)

cc: Teresa Heron -FDEP Chuck Cook





Post-it Fax Note 7671 Date pages > To ROBERT CHATHEM From D. D. MCCANIII

COLORD ETT. C. Co. KBN

Phone # Phone # PAT NO18-0320

Fax # 7/3-735-4571 Fax #

March 7, 1994

Ms. Jewell A. Harper, Chief Air Enforcement Branch Air, Pesticides, and Toxics Management Division U.S. Environmental Protection Agency 345 Courtland Street, N.E. Atlanta GA 30365

Mr. Clair H. Fancy, P.E. Chief Bureau of Air Regulation Florida Department of Environmental Protection Twin Towers Office Building 2600 Blair Stone Road Tallahassee, FL 32399-2400

Re: Mulberry Cogeneration Project FDEP File No. AC53-211670; PSD-FL-187 NSPS Custom Fuel Monitoring Schedule

Dear Ms. Harper and Mr. Fancy:

This correspondence is submitted on behalf of Polk Power Partners, L.P. to request approval of a custom fuel monitoring schedule for the determination of sulfur content required under the New Source Performance Standards (NSPS) for Stationary Gas Turbines [40 Code of Federal Regulations (CFR) Part 60, Subpart GG). This request is made necessary by Section 60.334(b) and (b)(2) of Subpart GG, which states:

- (b) The owner or operator of any stationary gas turbine subject to the provisions of this subpart shall monitor sulfur content and nitrogen content of the fuel being fired in the turbine. The frequency of determination of these values shall be as follows:
  - (2) If the turbine is supplied its fuel without intermediate bulk storage the values shall be determined and recorded daily. Owners operators or fuel vendors may develop custom schedules for determination of the values based on the design and operation of the affected facility and the characteristics of the fuel supply. These custom schedules shall be substantiated with data and must be approved by the Administrator before they can be used to comply with paragraph (b) of this section.

It is my understanding that the U.S. Environmental Protection Agency (EPA) has not delegated the authority to implement Section 60.334(4) to the Florida Department of Environmental Protection (FDEP). Therefore, a copy of this request has been transmitted jointly to EPA Region IV and FDEP.

2112363/4

KBN ENGINEERING AND APPLIED SCIENCES, INC.

1034 Northwest 57th Street Gaineswile, Flunda 32605 994-331-9000 FAX-994-312-4189 5405 West Cypress Street, Soile 215 Fampa, Nonua 33007 513 287-1717 FAX 813-287-1716 1801 Clint Moore Road, Suite 10 Boca Raton, Ronda 33487 407 994-9910 FAX 407-994-9393 GB21 Southtomi Orive Horn, Suite 21G Jacksonwile, Florida 32216 904:296:9663 FAX 904:296:014G One Charles Street, Suite 501 Rockille, Maryland 20550 301-738-1100 EAT 301-738-1105 12.00

Ms. Jewell Harper and Mr. Clair Fancy March 7, 1994 Page 2



As indicated by Section 60.344(b)(2), the NSPS imply that daily sampling be performed when there is not an intermediate bulk storage tank, even if the fuel is pipeline natural gas. Discussions with EPA's Office of Air Quality Planning and Standards (OAQPS) confirm this interpretation of the rule and offer the attached memorandum as guidance. Specifically, a custom fuel monitoring schedule must be developed and approved for pipeline natural gas. The schedule should address the sulfur content of the fuel; the nitrogen content in natural gas is not required.

The sulfur content for natural gas submitted in the application was developed from data supplied by the natural gas pipeline company in Florida, i.e., Florida Gas Transmission Company (FGT). The data are summarized in Table 1. The emission limit proposed in the application was based on 1 grain sulfur per 100 cubic feet of gas (1 grain/100 cf) which is equivalent to about 0.003 percent sulfur by weight. This sulfur concentration was based on the highest recorded value over the 8-month study period (see Table 1) with a margin of 25 percent (i.e., 0.8 grains/100 cf times 1.25). The pipeline company (i.e., FGT) regularly samples for total sulfur in the natural gas to assure that the hydrogen sulfide content is low and that the concentrations of mercaptan are sufficient for safety reasons. Mercaptan is added to natural gas to assure that the gas has an odor that can be perceived if mistakenly released; otherwise natural gas would have no odor. Please note that the NSPS require that the sulfur content of the fuel be no more than 0.8 percent by weight; a difference of over two orders of magnitude from the basis of the emission limit. Thus, there is significant margin in complying with the NSPS limit.

The EPA guidance memorandum suggests that sampling be conducted twice monthly over the first six months, quarterly over the next six quarters and then during the first and third quarters of each calendar year. The 8 months of data listed in Table 1 (3 to 4 samples per month) demonstrate that the sulfur content meets the NSPS and is less than the basis of the emission limit for natural gas, i.e., 1 grain per 100 cf. FGT was recently contacted and supplied the following data from random analyses:

Analyses Date	Sulfur Content (grains/100cf)
03/10/92	0.50
06/30/92	0.40
09/29/92	0.26
01/05/93	0.31
03/02/93	0.27
06/01/93	0.16
09/28/93	0.12
12/14/93	0.42
02/09/94	0.04

Clearly, the data over that last several years have demonstrated that the NSPS limit is easily met. Thus, it is requested that EPA approve a custom fuel monitoring schedule that requires the facility to submit representative sulfur analyses supplied by the pipeline company each quarter over the first six quarters of turbine operation with the excess emissions report required under Section 60.7(c) of the CFR. After this

Ms. Jewell Harper and Mr. Clair Fancy March 7, 1994 Page 3



time period, sulfur analyses would be supplied during the first and third quarters of each calendar year. This would provide assurance to EPA and FDEP that the NSPS was being achieved.

Please call if you have any questions.

Sincerely,

Kennard F. Kosky, P.E.

President

KFK/lcb

cc: Ward Marshall, C&SW
William Malenius, Ark Energy
FDEP Southwest District
File (2)

91193A3/4 03/07/94

Table 1. Sulfur Content, Heat Content, and SO<sub>2</sub> Emission Factors for Natural Gas

			<del></del>	<u> </u>
	Sulfur Concent	Heat Content	SO <sub>2</sub> Emission Factor	SO <sub>2</sub> Emission Factor
Date	(gr/100 cf)	(Btu)	(1b/10 <sup>6</sup> Btu)	(lb/10 <sup>6</sup> cf)
2/6/90	0.30	1,031	0.00083	0.857
2/13/90	0.05	1,028	0.00014	0.143
2/20/90	0.35	1,025	0.00098	1.000
2/27/90	0.45	1,024	0.00126	1.286
3/6/90	0.45	1,025	0.00125	1.286
3/13/90	0.30	1.026	0.00084	0,857
3/20/90	0.35	1,026	0.00097	1.000
3/27/90	0.35	1,025	0.00098	1.000
4/3/90	0.60	1,026	0.00167	1,714
4/10/90	0.25	1,022	0.00070	0.714
4/17/90	0.40	1,026	0.00111	1.143
4/24/90	0.30	1,022	0.00084	0.857
5/1/90	0.40	1,020	0.00112	1.143
5/8/90	0.25	1.034	0.00069	0.714
5/15/90	0.20	1,023	0.00056	0.571
6/5/90	0.45	1,020	0.00126	1.286
6/12/90	0.40	1,018	0.00112	1.143
6/19/90	0.70	1,017	0.00197	2.000
6/26/90	0.45	1,019	0.00126	1.286
7/3/90	0.55	1,022	0.00154	1.571
= '- '-	0.35	1,022	0.00098	1.000
7/10/90	0.45	1,021	0.00126	1.286
7/17/90	0.30		0.00084	0.857
7/30/90		1,021	0.00140	1.429
8/7/90	0.50	1,024	0.00126	1.286
8/14/90	0.45	1,022		1.143
8/21/90	0.40	1,022	0.00112	2.000
8/28/90	0.70	1,022	0.00196 0.00153	1.571
9/4/90	0.55	1,029		
9/11/90	0.40	1,025	0.00111	1.143
9/18/90	0.45	1,026	0.00125	1.286
9/25/90	0.40	1.026	0.00111	1.143
10/2/90	0.45	1,029	0.00125	1.286
10/9/90	0.45	1,025	0.00125	1.286
10/16/90	0.70	1,028	0.00195	2.000
10/28/90	0.80	1,024	0.00223	2.286
Average:	0.43	1,024	0.00119	1.216
Maximum:	0.80	1,034	0.00223	2.286
Minimum:	0.05	1,017	0.00014	0.143
Std. Dev.	0.15	4	0.00042	0.427

Source: Florida Gas Transmission Company, 1990.

Transfer and the second SEP-20-1992 13:39 FROM OPOPS.ESD.CPB.ISB.RTP.FC TO 69844332 99043324189 - P.OL

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UNITED STATES ENVIRONMENTAL PROTECTION AGENCY WASHINGTON, D.C. 20460

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OFFICE OF ALL AND RAWATION

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Authority for Approval of Custom Fuel Monitoring Schodulas under MSPS Support CO SUBJECT

John B. Rasnic, Chief John B. Rassic Compliance Monitoring Branch FROM:

Air Compliance Branch Chiefe Regions II, III, IV, V, VI and IX TOI

> Air Programs Branch Chiefe Ragions I-X

The NSPS for Stationary Gas Turbines (Subpart GG) at 40 CFR 60.314(b)(2) allows for the development of custom fuel monitoring achedules as an alternative to daily monitoring of the sulfur and nitrogen contant of fuel fired in the turbines. Regional Offices have been forwarding custom fuel monitoring schedules to the Stationary Source Compliance Division (5900) for consideration since it was understood that sucherity for approval of these concludes was not delegated to the Regiona. Revever, in sensultation with the Emission Standards and Engineering Division, it has been determined that the Regional Offices do have the authority to atprove Subpart of cutton fuel monitoring schedules. Therefore it is no longer necessary to forward these requests to Readquarters for approval.

Over the past few years, SECD has issued over twenty custom schedulas for sources using pipeline quality natural gas. In order to maintain national consistency, we recommend that any schedules Regional Offices issue for natural gas be no loss stringent than the following: sulfur monitoring should

JUN-15-94 WED 13:31 KBN. GAINES

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TO 89195413470

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#### Enclosure

Conditions for Custom Fuel Sampling Schedule for Stationary Gas Turbines

- 1. Monitoring of fuel mitrogen content shall not be required while natural gas is the only fuel fired in the gas turbing.
- 2. Sulfur Honitoring
  - a. Analysis for fuel sulfur content of the natural gas shall be. conducted using one of the approved ASTM reference methods for the measurement of sulfur in gaseous fuels, or an approved alternative method. The reference methods are: ASTN 01072-80; . ASTH 03031-81; ASTH 03246-81; and ASTH 04084-82 as referenced in 40 CFR 50.335(b)(2).
  - b. Effective the date of this custom schedule, sulfur monitoring shall be conducted twice monthly for six months. If this monitoring shows little variability in the fuel sulfur content, 2 and indicates consistent compliance with 40 CFR 60.333, then sulfur monitoring shall be conducted once per quarter for six quarters.
  - c. If after the monitoring required in item 2(b) above, or horein, the sulfur content of the fuel shows little variability and. calculated as sulfur dioxide, represents consistent compliance with the sulfur dioxide emission limits specified under 40 CFR 60.333, sample analysis shall be conducted twice per annum. This monitoring shall be conducted during the first and third quarters of each calendar year.
  - d. Should any sulfur analysis as required in items 2(b) or 2(c) above indicate noncompliance with 40 GFR 60.333, the owner or operator shall notify the State Air Control Sound ) of such excess emissions and the custom schedule shall be re-examined by the Environmental Protection Agency. Sulfur monitoring shall be conducted weekly during the interim period when this custom schedule is being re-examined.
  - 3. If there is a change in fuel supply, the owner or operator must notify the State of such change for re-examination of this custom schedule. A substantial change in fuel quality shall be considered as a change in fuel supply. Sulfur monitoring shall be conducted waskly during the interim period when this custom schedule is being re-examined.
  - 4. Records of sample analysis and fuel supply pertinent to this custom schedule thall be retained for a period of three years, and be available for inspection by personnel of federal, state, and local air pollution control agencies.

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SEP-RE-1992 13:40 FROM GROPS, ESD, CPB/158 RTP, NC TO 1.

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be binonthly, followed by quarterly, then centannual, given at loast dix months of data demonstrating little variability in dulfur content and compliance with (60.13) at each monitoring fraquency; nitrogen nonitoring can be waived for pipeline quality natural gas, since there is no fuel-bound nitrogen and since the free nitrogen does not contribute appreciably to NO<sub>x</sub> emissions. Please see the attached sample custom schedule for details. Given the increasing trand in the use of pipeline quality natural gas, we are invectigating the possibility of amending subpart Od to allow for loss frequent sulfur monitoring and a valver of nitrogen monitoring requirements where netural gas is used.

Where courses using oil request outton fuel monitoring ochadules, Regional Offices are encouraged to contact 85CD for consultation on the appropriate fuel monitoring schedule. However, Regions are not required to send the request itself to CBCD for approval.

If you have any questions, please contact Sally K. Farsell at FIS 382-2875.

#### Attachment

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#### UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

MEGION IV

MAS COURTLAND STREET, N.E. MILANTA, GEORGIA 30365

APR 18 1994

4APT-AEB

Clair H. Fancy, P.E., Chief Bureau of Air Regulation Florida Department of Environmental Protection 2600 Blair Stone Road Tallahassee, FL 32399-2400

Re: Approval of NSPS Custom Fuel Monitoring Schedules for:
Mulberry Cogeneration Project, PSD-FL-187 (AC53-211670);
Lake Cogeneration Project, PSD-FL-176 (AC15-196459); and
Pasco Cogeneration Project, PSD-FL-177 (AC51-196460).

Dear Mr. Fancy:

This is to acknowledge letters from KBN Engineering and Applied Sciences, Inc. (KBN) dated March 7, 1994, and March 17, 1994, requesting approval of customized fuel monitoring schedules for the above referenced projects. These requests were jointly transmitted to the U.S. Environmental Protection Agency (EPA), and to you. Since the authority for implementing \$60.334(b) of 40 CFR Part 60, Subpart GG has not been delegated to the State of Florida, we have reviewed KBN's custom fuel monitoring schedules.

Based on our review we have determined that the proposed schedules are acceptable, as long as each source also complies with items 2(d), 3, and 4 of the attachment to the custom fuel monitoring guidance memo issued by EPA Headquarters on August 14, 1987. A copy of this memo was included in KBN's request as attachment.

If you have any questions regarding this letter, please contact Mr. Mirza P. Baig of my staff at 404/347-5014.

Sincerely yours

Jewell A. Harper, Chief Air Enforcement Branch Air, Pesticides, & Toxics Management Division

cc: Kennard F. Kosky
KBN Engineering



### Florida Department of

### Environmental Protection

Twin Towers Office Building 2600 Blair Stone Road Tallahassee, Florida 32399-2400

Virginia B. Wetherell Secretary

April 22, 1994

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

Mr. Kevin Fullerton Project Manager, Air Programs Lake Cogen Limited Post Office Box 2562 Tampa, Florida 33601

Dear Mr. Fullerton:

RE: Amendment to Construction Permit
AC 35-196459 (PSD-FL-176)
NSPS Custom Fuel Monitoring Schedule
Lake Cogen Limited

The Department has reviewed your March 17, 1994 letter, with supporting data, requesting an NSPS Custom Fuel Monitoring Schedule for sulfur dioxide ( $SO_2$ ) and nitrogen oxide ( $NO_X$ ) at the subject facility (refer to Attachment No. 1). The facility is required by the permit to comply with Subpart GG of the New Source Performance Standards (NSPS) 40 CFR 60. NSPS 40 CFR 60.334(b) and 60.334(b)(2) of Subpart GG state that for sources utilizing pipeline quality natural gas a custom fuel monitoring schedule, if supported by data which demonstrates compliance with NSPS emission limits, may be approved by the Administrator of EPA. This authority has been delegated to EPA's regional offices and a copy of the subject request was jointly submitted to EPA Region IV for their determination. The Department received a letter from EPA, by fax on April 15, 1994, stating that a custom fuel monitoring schedule for this facility was acceptable if it complied with specific items of a custom fuel monitoring guidance memo issued by EPA Headquarters on August 14, 1987 (Refer to attachment No. 2). Since monitoring data was provided by the applicant which demonstrated compliance with the requirements of 2.a and 2.b in the EPA guidance memo, 2.a and 2.b were deleted from the custom fuel monitoring schedule. In compliance with the EPA determination, the permit specific conditions will be amended as follows:

#### A. Specific Condition Number;

#### 20. <u>From</u>

This source shall comply with all requirements of 40 CFR 60, Subparts GG and Dc and F.A.C. Rule 17-296.800(2)(a), Standard of Performance for Stationary Gas Turbines and Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units.

Mr. Kevin Fullerton AC 35-196459 (PSD-FL-176) Permit Amendment April 22, 1994 Page 2 of 4

To

This source shall comply with all requirements of 40 CFR 60, Subparts GG and Dc and F.A.C. Rule 17-296.800(2)(a), Standard of Performance for Stationary Gas Turbines and Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units. 40 CFR 60.334(b)(2) requires that a custom fuel monitoring schedule shall be followed for natural gas fired at this facility, as follows:

#### Custom Fuel Monitoring Schedule for Natural Gas

- 1. Monitoring of fuel nitrogen content shall not be required since natural gas is the only fuel being fired in the gas turbines.
- 2. Sulfur Monitoring
  - a. Analysis for fuel sulfur content of the natural gas shall be conducted using one of the approved ASTM reference methods for the measurement of sulfur in gaseous fuels, or an approved alternative method. The reference methods are ASTM D1072-80, ASTM D3031-81, ASTM D3246-81, and ASTM D4084-82 as referenced in 40 CFR 60.335(b)(2).
  - b. This custom fuel monitoring schedule shall become effective on the date this permit becomes valid. Effective the date of this custom schedule, sulfur monitoring shall be conducted twice monthly for six months. If this monitoring shows little variability in the fuel sulfur content, and indicates consistent compliance with 40 CFR 60.333, then sulfur monitoring shall be conducted once per quarter for six quarters. If monitoring data is provided by the applicant which demonstrates consistent compliance with the requirements herein the applicant may begin monitoring as per the requirements of 2(c).
  - c. If after the monitoring required in item 2(b) above, or herein, the sulfur content of the fuel shows little variability and, calculated as sulfur dioxide, represents consistent compliance with the sulfur dioxide emission limits specified under 40 CFR 60.333, sample analysis shall be conducted twice per annum. This monitoring shall be conducted during the first and third quarters of each calendar year.
  - d. Should any sulfur analysis as required in items 2(b) or 2(c) above indicate noncompliance with 40 CFR 60.333, the owner or operator shall notify the Department of such excess emissions and the custom schedule shall be reexamined by the Environmental Protection Agency. Sulfur monitoring shall be conducted weekly during the interim period when this custom schedule is being re-examined.
- 3. If there is a change in fuel supply, the owner or operator must notify the Department of such change for re-examination of this custom schedule. A substantial change in fuel quality shall be considered as a change in fuel supply. Sulfur monitoring shall

Mr. Kevin Fullerton AC 35-196459 (PSD-FL-176) Permit Amendment April 22, 1994 Page 3 of 4

be conducted weekly during the interim period when this custom schedule is being re-examined.

4. Records of sample analysis and fuel supply pertinent to this custom schedule shall be retained for a period of three years, and be available for inspection by personnel of federal, state, and local air pollution control agencies.

#### B. Attachments to be Incorporated;

- KBN letter received March 21, 1994
- EPA letter received April 15, 1994

A person whose substantial interests are affected by the Department's proposed permitting decision may petition for an administrative proceeding (hearing) in accordance with Section 120.57, Florida Statutes. The petition must contain the information set forth below and must be filed (received) in the Office of General Counsel of the Department at 2600 Blair Stone Road, Tallahassee, Florida 32399-2400. Petitions filed by the applicant of the amendment request/application and the parties listed below must be filed within 14 days of receipt of this amendment. Petitions filed by other persons must be filed within 14 days of their receipt of this amendment, whichever occurs first. Petitioner shall mail a copy of the petition to the applicant at the address indicated above at the time of filing. Failure to file a petition within this time period shall constitute a waiver of any right such person may have to request an administrative determination (hearing) under Section 120.57, Florida Statutes.

The Petition shall contain the following information:

- (a) The name, address and telephone number of each petitioner, the applicant's name and address, the Department Permit File Number and the county in which the project is proposed;
- (b) A statement of how and when each petitioner received notice of the Department's action or proposed action;
- (c) A statement of how each petitioner's substantial interests are affected by the Department's action or proposed action;
- (d) A statement of the material facts disputed by Petitioner, if any;
- (e) A statement of facts which petitioner contends warrant reversal or modification of the Department's action or proposed action;
- (f) A statement of which rules or statutes petitioner contends require reversal or modification of the Department's action or proposed action;
- (g) A statement of the relief sought by petitioner, stating precisely the action the petitioner wants the Department to take with respect to the Department's action or proposed action.

If a petition is filed, the administrative hearing process is designed to formulate agency action. Accordingly, the Department's final action may be different from the position taken by it in this amendment. Persons whose substantial interests will be affected by any decision

Mr. Kevin Fullerton AC 35-196459 (PSD-FL-176) Permit Amendment April 22, 1994 Page 4 of 4

of the Department with regard to the request/application have the right to petition to become a party to the proceeding. The petition must conform to the requirements specified above and be filed (received) within 14 days of receipt of this amendment in the Office of General Counsel at the above address of the Department. Failure to petition within the allowed time frame constitutes a waiver of any right such person has to request a hearing under Section 120.57, F.S., and to participate as a party to this proceeding. Any subsequent intervention will only be at the approval of the presiding officer upon motion filed pursuant to Rule 28-5.207, F.A.C.

This letter amendment must be attached to Construction Permit No. AC 35-196459 (PSD-FL-176), and shall become part of the permit.

Sincerely,

Howard L. Rhodes

Director

Division of Air Resources

Management

HLR/CSL

Attachments

cc: A. Zahm, CD

- J. Harper, EPA
- J. Bunyak, NPS
- K. Kosky, KBN

#### CERTIFICATE OF SERVICE

The undersigned duly designated deputy clerk hereby certifies that this AMENDMENT and all copies were mailed by certified mail before the close of business on 509 to the listed persons.

FILING AND AND ACKNOWLEDGMENT FILED, on this date, pursuant to 120.52(11), Florida Statutes, with the designated Department Clerk, receipt of which is hereby acknowledged.

#erk/

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March 17, 1994

Ms. Jewell A. Harper, Chief Air Enforcement Branch Air, Pesticides, and Toxics Management Division U.S. Environmental Protection Agency 345 Courtland Street, N.E. Atlanta GA 30365

Mr. Clair H. Fancy, P.E. Chief Bureau of Air Regulation Florida Department of Environmental Protection Twin Towers Office Building 2600 Blair Stone Road Tallahassee, FL 32399-2400

Re: Lake and Pasco Cogeneration Projects
FDEP File Nos. AC35-196459, PSD-FL-176; AC51-196460, PSD-FL-177
NSPS Custom Fuel Monitoring Schedule

RECEIVED

AIR BUREAU OF REBUISTION

Dear Ms. Harper and Mr. Fancy:

This correspondence is submitted on behalf of Lake Cogen Limited and Pasco Cogen Limited to request approval of a custom fuel monitoring schedule for the determination of sulfur content required under the New Source Performance Standards (NSPS) for Stationary Gas Turbines [40 Code of Federal Regulations (CFR) Part 60, Subpart GG). This request is made necessary by Section 60.334(b) and (b)(2) of Subpart GG, which states:

- (b) The owner or operator of any stationary gas turbine subject to the provisions of this subpart shall monitor sulfur content and nitrogen content of the fuel being fired in the turbine. The frequency of determination of these values shall be as follows:
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It is my understanding that the U.S. Environmental Protection Agency (EPA) has not delegated the authority to implement Section 60.334(4) to the Florida Department of Environmental Protection (FDEP). Therefore, a copy of this request has been transmitted jointly to EPA Region IV and FDEP.

Ms. Jewell Harper and Mr. Clair Fancy March 17, 1994

Page 2



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Ms. Jewell Harper and Mr. Clair Fancy March 17, 1994 Page 3



time period, sulfur analyses would be supplied during the first and third quarters of each calendar year. This would provide assurance to EPA and FDEP that the NSPS was being achieved.

Please call if you have any questions.

Sincerely,

Kennard F. Kosky, P.E.

President

KFK/lcb

cc: Kevin Fullerton, Lake Cogen Limited Bruce Miller, Pasco Cogen Limited Harry Kerns, FDEP Southwest District Chuck Collins, FDEP Central District File (2)

Table 1. Sulfur Content, Heat Content, and  $\mathrm{SO}_2$  Emission Factors for Natural Gas

	Sulfur	lieat	SO <sub>2</sub> Emission	CO
	Content	Content	Factor	SO <sub>2</sub> Emission
Date	(gr/100 cf)	(Btu)	(1b/10 <sup>6</sup> Btu)	Factor (lb/10 <sup>6</sup> cf
<del></del>		· · · · · · · · · · · · · · · · · · ·		
2/6/90	0.30	1,031	0.00083	0.857
2/13/90	0.05	1,028	0.00014	0.143
2/20/90	0.35	1,025	0.00098	1.000
2/27/90	0.45	1,024	0.00126	1.286
3/6/90	0.45	1,025	0.00125	1.286
3/13/90	0.30	1,026	0.00084	0.857
3/20/90	0.35	1,026	0.00097	1.000
3/27/90	0.35	1,025	0.00098	1.000
4/3/90	0.60	1,026	0.00167	1.714
4/10/90	0.25	1,022	0.00070	0.714
4/17/90	0.40	1,026	0.00111	1.143
4/24/90	0.30	1,022	0.00084	0.857
5/1/90	0.40	1,020	0.00112	1.143
5/8/90	0.25	1,034	0.00069	0.714
5/15/90	0.20	1,023	0.00056	0.571
6/5/90	0.45	1,020	0.00126	1.286
6/12/90	0.40	1,018	0.00112	1.143
6/19/90	0.70	1,017	0.00197	2.000
6/26/90	0.45	1,019	0.00126	1.286
7/3/90	0.55	1,022	0.00154	1.571
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7/30/90	0.30	1,021	0.00084	0.857
8/7/90	0.50	1,024	0.00140	1.429
8/14/90	0.45	1,022	0.00126	1.286
8/21/90	0.40	1.022	0.00112	1.143
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Maximum:	0.80	1,024	0.00223	2.286
Minimum:	0.80	1,017	0.00223	
Std. Dev.	0.15	1,017	0.00014	0.143 0.427

Source: Florida Gas Transmission Company, 1990.

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UNITED STATES ENVIRONMENTAL PROTECTION AGENCY WASHINGTON, ILC. 20460

AUG | 4 1927

OFFICE OF ATTAND RAMATIC

HEMORANDUM

SUBJECT: Authority for Approval of Custom Fuel Monitoring

Schodulac Under MSPS Support CO

gola Bhanic FROM: John B. Rasnia, chief

Compliance Monitoring prenen

Air Compliance Brunch Chiefe Regions II, III, IV, V, VI and IX TOI

Air Programs Branch Chiefs Regions I-X

The MSPS for Stationary Gas Turbines (Subpart GG) at 40 CFR 60.334(b)(2) allows for the development of custom fuel monitoring exhedules as an alternative to daily monitoring of the sulfur and nitrogen content of fuel fired in the turbines. Regional Offices have been forwarding custom fuel monitoring schodules to the Stationary Source Compliance Division (SSCD) for consideration cinca it was understood that sucherity for approval of these concdular was not delogated to the Regions. Kowavar, in consultation with the Emission Standards and Engineering Division, it has been determined that the Regional Offices do have the authority to approve supply to curron fuel monitoring schoolules. Therefore it is no longer necessary to forward these raquests to Headquarters for approval.

Over the past few years, SECD has issued ever twenty custom achedules for sources using pipeline quality natural cas. In order to maintain national consistency, we recommend that any cohodules Regional Offices issue for natural gas be no less stringent than the Collowing: sulfur mentering should

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be blacethly, followed by quarterly, then centannual, given at loast six months of data demonstrating little variability in sulfur content and compliance with \$60.113 at each monitoring frequency; nitrogen nonitoring can be waived for pipeline quality natural gas, since there is no fuel-bound nitrogen and since the free nitrogen does not contribute appreciably to NO<sub>x</sub> emissions. Please see the attached sample custom schedule for datalls. Given the increasing trend in the use of pipeline quality natural gas, we are investigating the possibility of amending subpart of to allow for loss frequent sulfur contoring and a valver of nitrogen monitoring requirements where netural gas is used.

Where courses using oil request outlon fuel monitoring ochedules, Regional Offices are encouraged to contact SSCD for consultation on the appropriate fuel monitoring echedule. However, Regions are not required to send the request iterals to GBCD for approval.

If you have any questions, please contact Sally H. Farsell at FTS 187-2875.

#### Attachment

ca: John Cronebaw Coonga Walah Robert Ajax Earl Salo 05-07-92 11:45AM PROM SPA FPS/35CD

TO 89195413470

413470 PO07/007

#### Enclosure

Conditions for Custom Fuel Sampling Schedule for Stationary Gas Turbines

- 1. Honitoring of fuel nitrogen content shall not be required while natural gas is the only fuel fired in the gas turbing.
- 2. Sulfur Homitoring
  - a. Analysis for fuel sulfur content of the natural gas shall be conducted using one of the approved ASTH reference methods for the measurement of sulfur in gasaous fuels, or an approved alternative method. The reference methods are: ASTH D1072-80; ASTH D3031-81; ASTH D3246-81; and ASTH D4084-82 as referenced in 40 CFR 60.335(b)(2).
  - b. Effective the date of this custom schedule, sulfur monitoring shall be conducted twice monthly for six months. If this monitoring shows little variability in the fuel sulfur content. I and indicates consistent compliance with 40 CFR 60.333, then sulfur monitoring shall be conducted once per quarter for six quarters.
  - c. If after the monitoring required in item 2(b) above, or harein, the sulfur content of the fuel shows-little variability and, calculated as sulfur dioxide, represents consistent compliance with the sulfur dioxide emission limits specified under 40 CFR 60.333, sample analysis shall be conducted twice per annum. This monitoring shall be conducted during the first and third quarters of each calendar year.
  - d. Should any sulfur analysis as required in items 2(b) or 2(c) above indicate noncompliance with 40 CFR 60.333, the owner or operator shall notify the Sate Air Control Tourd of such excess emissions and the custom schedula shall be re-examined by the Environmental Protection Agancy. Sulfur monitoring shall be conducted weekly during the interim period when this custom schedule is being re-examined.
  - J. If there is a change in fuel supply, the owner or operator must notify the State of such change for re-examination of this custom schedule. A substantial change in fuel quality shall be considered as a change in fuel supply. Sulfur monitoring chall be conducted weekly during the interim period when this custom schedule is being re-examined.
  - 4. Records of sample analysis and fuel supply persinent to this custom schedule chall be retained for a period of three years, and be available for inspection by personnel of federal, state, and local air pollution control agencies.

## US ENVIRONMENTAL PROTECTION AGENCY Region IV



Company: DEP - Tallahassec
Phone: FAX: 404-622-6979
Date: 4-15-94 Pages (incl. cover) 2
FROM: Air Enforcement Branch Phone: (404) 347-5014 345 Courtland Street, NE Atlanta, GA 30065 FAX: (404) 347-3059
Sender's Name: MIRZA P. BAIG.
Subject: Mulberry Lake Papa Gas Turbine
COMMENTS: Custom Fuel Monitoring Schedules
Dear Charles:
I am faxing you the
Law faxing you the letter that approves cutom fluct monitoring for the above referenced gas turbures.  The hard copy Should get to four next week.
for the above referenced gas tenbus.
The hard copy should get to you
next week.
If you need anything else please
let me Know.
Thanks,
my



#### UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

#### REGION IV

345 COURTLAND STREET, N.E. ATLANTA, GEORGIA 30365

**4APT-AEB** 

Clair H. Fancy, P.E., Chief Bureau of Air Regulation Florida Department of Environmental Protection 2600 Blair Stone Road Tallahassee, FL 32399-2400

Re: Approval of NSPS Custom Fuel Monitoring Schedules for:
Mulberry Cogeneration Project, PSD-FL-187 (AC53-211670);
Lake Cogeneration Project, PSD-FL-176 (AC15-196459); and
Pasco Cogeneration Project, PSD-FL-177 (AC51-196460).

Dear Mr. Fancy:

This is to acknowledge letters from KBN Engineering and Applied Sciences, Inc. (KBN) dated March 7, 1994, and March 17, 1994, requesting approval of customized fuel monitoring schedules for the above referenced projects. These requests were jointly transmitted to the U.S. Environmental Protection Agency (EPA), and to you. Since the authority for implementing \$60.334(b) of 40 CFR Part 60, Subpart GG has not been delegated to the State of Florida, we have reviewed KBN's custom fuel monitoring schedules.

Based on our review we have determined that the proposed schedules are acceptable, as long as each source also complies with items 2(d), 3, and 4 of the attachment to the custom fuel monitoring guidance memo issued by EPA Headquarters on August 14, 1987. A copy of this memo was included in KBN's request as attachment.

If you have any questions regarding this letter, please contact Mr. Mirza P. Baig of my staff at 404/347-5014.

Sincerely yours,

Jewell A. Harper, Chief Air Enforcement Branch Air, Pesticides, & Toxics Management Division

cc: Kennard F. Kosky
KBN Engineering

PERMITTER: Central Florida Power, L.P.

Permit Number: AC53-214903 PSD-FL-190

Expiration Date: January 1, 1996

#### SPECIFIC CONDITIONS:

18. Sulfur and nitrogen content and lower heating value of the fuel being fired in the combustion turbines shall be determined as specified in 40 CFR 60.334(b). Any request for a future custom monitoring schedule shall be made in writing and directed to the Southwest District office. Any custom schedule approved by DER pursuant to 40 CFR 60.334(b) will be recognized as enforceable provisions of the permit, provided that the holder of this permit demonstrates that the provisions of the schedule will be adequate to assure continuous compliance. The records of distillate fuel oil usage shall be kept by the company for a two-year period for regulatory agency inspection purposes. For sulfur dioxide, periods of excess emissions shall be reported if the fuel being fired in the gas turbine exceeds 0.05 percent sulfur by weight.

### Rule Requirements

- 19. This source shall comply with all applicable provisions of Chapter 403, Florida Statutes, Chapters 17-210, 212, 275, 296, 297 and 17-4, Florida Administrative Code and 40 CFR 60 (July, 1992 version).
- 20. The sources shall comply with all requirements of 40 CFR 60, Subpart GG and Subpart Dc, and F.A.C. Rule 17-296.800,(2)(a), Standards of Performance for Stationary Gas Turbines and Standards of Performance for Industrial, Commercial, and Institutional Steam Generating Units.
- 21. Issuance of this permit does not relieve the facility owner or operator from compliance with any applicable federal, state, or local permitting requirements and regulations (F.A.C. Rule 17-210.300(1)).
- 22. This source shall be in compliance with all applicable provisions of F.A.C. Rules 17-210.650: Circumvention; 17-210.700: Excess Emissions; 17-296.800: Standards of Performance for New Stationary Sources (NSPS); 17-297: Stationary Sources-Emissions Monitoring; and, 17-4.130: Plant Operation-Problems.
- 23. If construction does not commence within 18 months of issuance of this permit, then the permittee shall obtain from the Department a review and, if necessary, a modification of the control technology and allowable emissions for the unit(s) on which contruction has not commenced (40 CFR 52.21(r)(2)).
- 24. Quarterly excess emission reports, in accordance with the July 1, 1992 version of 40 CFR 60.7 and 60.334 shall be submitted to the Department's Southwest District office.

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TURN	5. Signature (Addressee)	8. PAdd	reset s'Address (Only if requested fee is paid)	Thank yo
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P 872 563 653



Receipt for Certified Mail No Insurance Coverage Provided Do not use for International Mail (See Reverse)

	(See Hevelse)	
	Mr. Robert S. Ch	atham, P.E
	Street and No. P. O. Box 4411	
	P.O., State and ZIP Code Houston, TX 7721	0-4411
	Postage	\$
	Certified Fee	
	Special Delivery Fee	
	Restricted Delivery Fee	
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Š	Mailed: 8-18-94	
7	Permit: AC53-21	4903
Ľ	PSD-FL-	
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## Department of Environmental Protection

Lawton Chiles Governor Twin Towers Office Building 2600 Blair Stone Road Tallahassee, Florida 32399-2400

Virginia B. Wetherell Secretary

August 18, 1994

Mr. Robert S. Chatham, P.E. Destec Energy, Inc. P.O. Box 4411 Houston, Texas 77210-4411

RE: Custom Fuel Monitoring Schedule Request Tiger Bay Cogeneration Facility AC 53-214903 [PSD-FL-190]

Dear Mr. Chatham:

Thank you for your letter dated August 3, 1994 and the attached documents. Comments concerning the letter and attached documents are as follows:

- 1) Pursuant to Rules 17-4.050(4) and (5), F.A.C., the Department must receive the proper processing fee before action is taken on an applicant's request. The Department will begin processing the subject request once a fee of \$250.00 has been received.
- 2) Please clarify that the data submitted on the sulfur content of the fuel were for the pipeline that supplies the turbine at Tiger Bay, without intermediate bulk storage.
- 3) Please provide the test(s) or analysis method(s) used to determine the sulfur content of the fuel referenced in your letter and in Table 1. Also, provide supporting documentation from the vendor. In addition, please provide any additional sulfur analysis data that is available for the past two years with supporting documentation and method(s) of determining sulfur content.
- 4) EPA has delegated authority for implementation of 40 CFR 60, Subpart GG, to the Department. The Department and EPA agree that all future requests be submitted to the Department and not EPA. The Department will then coordinate with EPA for approval of custom fuel monitoring schedules.
- 5) If available, please provide any information to substantiate that the fuel sampling location for the sulfur

Mr. Robert Chatham Permit Amendment Request AC 53-214903 [PSD-FL-190] August 18, 1994 Page 2 of 2

content will clearly be representative of the fuel that is delivered to Tiger Bay.

If you have any questions concerning the above, please call Mr. Charles Logan at (904) 488-1344 or write to me at the above address.

Respectfully,

Bureau of Air Regulation

CHF/csl/bjb

- cc: B. Thomas, SWD

  - D. Zell, SWD J. Harper, U.S. EPA
  - B. Beals, U.S. EPA
  - J. Brown, DEP



DESTEC ENERGY, INC. 2500 CITYWEST BLVD., SUITE 150 P.O. BOX 4411 HOUSTON, TEXAS 77210-4411 (713) 735-4000

RECEIVED

AUG 5 19-

Bureau of

Air, Regulation

August 3, 1994

Ms. Jewell A. Harper, Chief
Air Enforcement Branch
Air, Pesticides, and Toxics Management Division
U. S. Environmental Protection Agency
345 Courtland Street, N.E.
Atlanta, Georgia 30365

Mr. Clair H. Fancy, P.E. Chief
Bureau of Air Regulation
Florida Department of Environmental Protection
Twin Towers Office Building
2600 Blair Stone Road
Tallahassee. Florida 32399-2400

RE: NSPS Custom Fuel Monitoring Schedule Permit Nos. AC53-214903 and PSD-FL-190 Tiger Bay Limited Partnership Tiger Bay Cogeneration Facility

Dear Ms. Harper and Mr. Fancy,

On behalf of Tiger Bay Limited Partnership, we request that your department approve our proposed custom fuel monitoring schedule. For your review I have attached are two examples of NSPS custom fuel monitoring schedules for similar facilities. We propose that you approve a similar schedule for the Tiger Bay cogeneration facility. The following documents are attached:

- 1. KBN's March 7, 1994 Letter.
- 2. USEPA's April 18, 1994 Letter.
- 3. FDEP's April 22, 1994 Letter.
- 4. USEPA's Letter to Mr. C.H. Fancy-FDEP.
- 5. Specific Condition No. 18.

Should you have any questions, please feel free to contact me at (713) 735-4087.

Sincerely,

Robert S. Chatham, P.E.

Senior Environmental Engineer

RSC:kro

Attachments (4)

cc: Teresa Heron -FDEP Chuck Cook



Post-It <sup>-</sup> Fax Note 7671	Date # of pages
TO ROBERT CHATHAM	From B.D MCCANIN
Co./Dep) E = 76C	CO. KBA
Phone #	Phope 1 1018-0320
Fax # 7/3-735-4571	

March 7, 1994

Ms. Jewell A. Harper, Chief Air Enforcement Branch Air, Pesticides, and Toxics Management Division U.S. Environmental Protection Agency 345 Courtland Street, N.E. Atlanta GA 30365

Mr. Clair H. Fancy, P.E. Chief Bureau of Air Regulation Florida Department of Environmental Protection Twin Towers Office Building 2600 Blair Stone Road Tallahassee, FL 32399-2400

Re: Mulberry Cogeneration Project FDEP File No. AC53-211670; PSD-FL-187 NSPS Custom Fuel Monitoring Schedule

Dear Ms. Harper and Mr. Fancy:

This correspondence is submitted on behalf of Polk Power Partners, L.P. to request approval of a custom fuel monitoring schedule for the determination of sulfur content required under the New Source Performance Standards (NSPS) for Stationary Gas Turbines [40 Code of Federal Regulations (CFR) Part 60, Subpart GG). This request is made necessary by Section 60.334(b) and (b)(2) of Subpart GG, which states:

- (b) The owner or operator of any stationary gas turbine subject to the provisions of this subpart shall monitor sulfur content and nitrogen content of the fuel being fired in the turbine. The frequency of determination of these values shall be as follows:
  - (2) If the turbine is supplied its fuel without intermediate bulk storage the values shall be determined and recorded daily. Owners operators or fuel vendors may develop custom schedules for determination of the values based on the design and operation of the affected facility and the characteristics of the fuel supply. These custom schedules shall be substantiated with data and must be approved by the Administrator before they can be used to comply with paragraph (b) of this section.

It is my understanding that the U.S. Environmental Protection Agency (EPA) has not delegated the authority to implement Section 60.334(4) to the Florida Department of Environmental Protection (FDEP). Therefore, a copy of this request has been transmitted jointly to EPA Region IV and FDEP.

21123A3/4

KBN ENGINEERING AND APPLIED SCIENCES, INC.

One Church Street, Suite 801 Rochille, Maryland 20850 301-738-1100 FAT 301-738-1105 Ms. Jewell Harper and Mr. Clair Fancy March 7, 1994 Page 2



As indicated by Section 60.344(b)(2), the NSPS imply that daily sampling be performed when there is not an intermediate bulk storage tank, even if the fuel is pipeline natural gas. Discussions with EPA's Office of Air Quality Planning and Standards (OAQPS) confirm this interpretation of the rule and offer the attached memorandum as guidance. Specifically, a custom fuel monitoring schedule must be developed and approved for pipeline natural gas. The schedule should address the sulfur content of the fuel; the nitrogen content in natural gas is not required.

The sulfur content for natural gas submitted in the application was developed from data supplied by the natural gas pipeline company in Florida, i.e., Florida Gas Transmission Company (FGT). The data are summarized in Table 1. The emission limit proposed in the application was based on 1 grain sulfur per 100 cubic feet of gas (1 grain/100 cf) which is equivalent to about 0.003 percent sulfur by weight. This sulfur concentration was based on the highest recorded value over the 8-month study period (see Table 1) with a margin of 25 percent (i.e., 0.8 grains/100 cf times 1.25). The pipeline company (i.e., FGT) regularly samples for total sulfur in the natural gas to assure that the hydrogen sulfide content is low and that the concentrations of mercaptan are sufficient for safety reasons. Mercaptan is added to natural gas to assure that the gas has an odor that can be perceived if mistakenly released; otherwise natural gas would have no odor. Please note that the NSPS require that the sulfur content of the fuel be no more than 0.8 percent by weight; a difference of over two orders of magnitude from the basis of the emission limit. Thus, there is significant margin in complying with the NSPS limit.

The EPA guidance memorandum suggests that sampling be conducted twice monthly over the first six months, quarterly over the next six quarters and then during the first and third quarters of each calendar year. The 8 months of data listed in Table 1 (3 to 4 samples per month) demonstrate that the sulfur content meets the NSPS and is less than the basis of the emission limit for natural gas, i.e., 1 grain per 100 cf. FGT was recently contacted and supplied the following data from random analyses:

Analyses Date	Sulfur Content (grains/100cf)
03/10/92	0.50
06/30/92	0.40
09/29/92	0.26
01/05/93	0.31
03/02/93	0.27
06/01/93	0.16
09/28/93	0.12
12/14/93	0.42
02/09/94	0.04

Clearly, the data over that last several years have demonstrated that the NSPS limit is easily met. Thus, it is requested that EPA approve a custom fuel monitoring schedule that requires the facility to submit representative sulfur analyses supplied by the pipeline company each quarter over the first six quarters of turbine operation with the excess emissions report required under Section 60.7(c) of the CFR. After this

Ms. Jewell Harper and Mr. Clair Fancy March 7, 1994 Page 3



time period, sulfur analyses would be supplied during the first and third quarters of each calendar year. This would provide assurance to EPA and FDEP that the NSPS was being achieved.

Please call if you have any questions.

Sincerely,

Kennard F. Kosky, P.E.

President

KFK/lcb

cc: Ward Marshall, C&SW
William Malenius, Ark Energy
FDEP Southwest District

File (2)

91193A3/4 03/07/94

Table 1. Sulfur Content, Heat Content, and SO<sub>2</sub> Emission Factors for Natural Gas

Date	Sulfur Content (gr/100 cf)	Heat Content (Btu)	SO <sub>2</sub> Emission Factor (lb/10 <sup>6</sup> Btu)	SO <sub>2</sub> Emission Factor (lb/10 <sup>6</sup> cf
2/6/90	0.30	1,031	0.00083	0.857
2/13/90	0.05	1,028	0.00014	0.143
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6/26/90	0.45	1,019	0.00126	1.286
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7/3/90	0.35	1,022	0.00098	1.000
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7/17/90	0.30	1,021	0.00084	0.857
7/30/90	0.50	1,021	0.00140	1.429
8/7/90	0.45	1,024	0.00126	1.286
8/14/90	0.40	1,022	0.00112	1.143
8/21/90	0.70	1,022	0.00196	2.000
8/28/90		1,022	0.00153	1.571
9/4/90	0.55		0.00133	1.143
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10/9/90	0.45	1,025 1,028	0.00123	2.000
10/16/90	0.70	•	0.00193	2.286
10/28/90	0.80	1,024	0,00223	2.200
Average:	0.43	1,024	0.00119	1.216
Maximum:	0.80	1,034	0.00223	2.286
Minimum:	0.05	1,017	0.00014	0.143
Std. Dev.	0.15	4	0.00042	0.427

Source: Florida Gas Transmission Company, 1990.

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UNITED STATES ENVIRONMENTAL PROTECTION AGENCY WASHINGTON, ILC. 20460 ...

AUG 1 4 1987

APPRICE OF

**МЕМОКАНОИМ** 

SUBJECT:

Authority for Approval of Custom Fuel Monitoring Schodules Under MSPS Support GG

FROM:

John B. Rasnio, chief Cole Compliance Monitoring Branch

TOI

Air Compliance Branch Chiefe Regions II, III, IV, V, VI and IX

Air Programs Branch Chiefe Regions I-X

The NSPS for Stationary Gas Turbines (Subpart GG) at 40 CFR 60.334(b)(2) allows for the development of custom fuel monitoring achedules 43 an alternative to daily monitoring of the sulfur and nitrogen content of fuel fired in the turbines. Regional Offices have been forwarding custom fuel monitoring schedules to the Stationary Source Compliance Division (59CD) for consideration since it was understood that sutherity for approval of these cohedules was not delegated to the Regional Revover, in consultation with the Emission Standards and Engineering Division, it has been determined that the Regional Offices do have the authority to approve support of custom fuel monitoring schodules. Therefore it is no longer necessary to forward these requests to Readquarters for approval.

Over the past few years, SECD has issued over twenty custom achedules for sources using pipeline quality natural gas. In order to maintain national consistency, we recommend that any sohedules Regional Offices issue for natural gap be no local stringent than the following: sulfur monitoring should

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TO 89195413470

P007/007

#### Enclosure

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  - a. Analysis for fuel sulfur content of the natural gas shall be conducted using one of the approved ASTM reference methods for the measurement of sulfur in gaseous fuels, or an approved alternative method. The reference methods are: ASTM D1072-80; ASTM D3031-81; ASTM D3246-81; and ASTM D4084-82 as referenced in 40 CFR S0.335(b)(2).
  - b. Effective the date of this custom schedule, sulfur monitoring shall be conducted twice monthly for six months. If this monitoring shows little variability in the fuel sulfur content, and indicates consistent compliance with 40 CFR 60.333, then sulfur monitoring shall be conducted once per quarter for six quarters.
  - c. If after the monitoring required in item 2(b) above, or horein, the sulfur content of the fuel shows little variability and, calculated as sulfur dioxide, represents consistent compliance with the sulfur dioxide emission limits specified under 40 CFR 60.333, sample analysis shall be conducted twice per annum. This monitoring shall be conducted during the first and third quarters of each calendar year.
  - d. Should any sulfur analysis as required in items 2(b) or 2(c) above indicate noncompliance with 40 CFR 60.333, the owner or operator shall notify the State Air Control Eourd ) of such excess emissions and the custom schedule shall be re-examined by the Environmental Protection Agency. Sulfur monitoring shall be conducted weekly during the interim period when this custom schedule is being re-examined.
  - 3. If there is a change in fuel supply, the owner or operator must notify the Shac of such change for re-examination of this custom schedule. A substantial change in fuel quality shall be considered as a change in fuel supply. Sulfur monitoring shall be conducted waskly during the interim period when this custom schedule is being re-examined.
  - 4. Records of sample analysis and fuel supply pertinent to this custom schedule thall be retained for a period of three years, and be available for inspection by personnel of federal, state, and local air pollution control agencies.

.+.: :

CARCETYED BAZEL 19:19 LOSS AT BRIGGERED PAGE 2 CHILDRED PAGE 2) 1
SEP-28-1992 13:40 FROM DAGPS.ESD.CPB/ISB RTP NO TO

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be bimonthly, followed by quarterly, then cemiennual, given at loast six months of data demonstrating little variability in sulfur content and compliance with 460.333 at each monitoring frequency; nitrogen nonitoring can be waived for pipeline quality natural gas, since there is no fuel-bound nitrogen and since the free nitrogen does not contribute appreciably to NO, emissions. Please see the attached sample custom schedule for details. Given the increasing trend in the use of pipeline quality natural gas, we are investigating the possibility or amending subpart Od to allow for loss frequent sulfur nonitoring and a valver of nitrogen monitoring requirements where natural gas is used.

Where courses using oil request sucrem fuel monitoring ochedules. Regional Offices are encouraged to contact SSCD for consultation on the appropriate fuel monitoring schedule. However, Regions are not required to send the request itself to GBCD for approval.

If you have any questions, please contact Sally H. Farsell at FTS 382-2875.

#### Attachment

co: John Cronshaw Cooxge Walsh Robert Ajax Earl Salo



#### UNITED STATES ENVIRONMENTAL PROTECTION AGENCY.

FEGION IV

VIIS COURTLAND STREET, N.E. Urlanta, Georgia 30365

APR 18 1994

4APT-AEB

Clair H. Fancy, P.E., Chief Bureau of Air Regulation Florida Department of Environmental Protection 2600 Blair Stone Road Tallahassee, FL 32399-2400

Re: Approval of NSPS Custom Fuel Monitoring Schedules for: Mulberry Cogeneration Project, PSD-FL-187 (AC53-211670); Lake Cogeneration Project, PSD-FL-176 (AC15-196459); and Pasco Cogeneration Project, PSD-FL-177 (AC51-196460).

Dear Mr. Fancy:

This is to acknowledge letters from KBN Engineering and Applied Sciences, Inc. (KBN) dated March 7, 1994, and March 17, 1994, requesting approval of customized fuel monitoring schedules for the above referenced projects. These requests were jointly transmitted to the U.S. Environmental Protection Agency (EPA), and to you. Since the authority for implementing \$60.334(b) of 40 CFR Part 60, Subpart GG has not been delegated to the State of Florida, we have reviewed KBN's custom fuel monitoring schedules.

Based on our review we have determined that the proposed schedules are acceptable, as long as each source also complies with items 2(d), 3, and 4 of the attachment to the custom fuel monitoring guidance memo issued by EPA Headquarters on August 14, 1987. A copy of this memo was included in KBN's request as attachment.

If you have any questions regarding this letter, please contact Mr. Mirza P. Baig of my staff at 404/347-5014.

Sincerely yours

Jewell A. Harper, Chief Air Enforcement Branch Air, Pesticides, & Toxics

Management Division

cc: Kennard F. Kosky
KBN Engineering



# Florida Department of Environmental Protection

Twin Towers Office Building 2600 Blair Stone Road Tallahassee, Florida 32399-2400

Virginia B. Wetherell Secretary

April 22, 1994

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

Mr. Kevin Fullerton Project Manager, Air Programs Lake Cogen Limited Post Office Box 2562 Tampa, Florida 33601

Dear Mr. Fullerton:

RE: Amendment to Construction Permit
AC 35-196459 (PSD-FL-176)
NSPS Custom Fuel Monitoring Schedule
Lake Cogen Limited

The Department has reviewed your March 17, 1994 letter, with supporting data, requesting an NSPS Custom Fuel Monitoring Schedule for sulfur dioxide (SO2) and nitrogen oxide (NOx) at the subject facility (refer to Attachment No. 1). The facility is required by the permit to comply with Subpart GG of the New Source Performance Standards (NSPS) 40 CFR 60. NSPS 40 CFR 60.334(b) and 60.334(b)(2) of Subpart GG state that for sources utilizing pipeline quality natural gas a custom fuel monitoring schedule, if supported by data which demonstrates compliance with NSPS emission limits, may be approved by the Administrator of EPA. This authority has been delegated to EPA's regional offices and a copy of the subject request was jointly submitted to EPA Region IV for their determination. The Department received a letter from EPA, by fax on April 15, 1994, stating that a custom fuel monitoring schedule for this facility was acceptable if it complied with specific items of a custom fuel monitoring guidance memo issued by EPA Headquarters on August 14, 1987 (Refer to attachment No. 2). Since monitoring data was provided by the applicant which demonstrated compliance with the requirements of 2.a and 2.b in the EPA guidance memo, 2.a and 2.b were deleted from the custom fuel monitoring schedule. In compliance with the EPA determination, the permit specific conditions will be amended as follows:

#### A. Specific Condition Number;

#### 20. From

This source shall comply with all requirements of 40 CFR 60, Subparts GG and Dc and F.A.C. Rule 17-296.800(2)(a), Standard of Performance for Stationary Gas Turbines and Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units.

Mr. Kevin Fullerton AC 35-196459 (PSD-FL-176) Permit Amendment April 22, 1994 Page 2 of 4

#### To

This source shall comply with all requirements of 40 CFR 60, Subparts GG and Dc and F.A.C. Rule 17-296.800(2)(a), Standard of Performance for Stationary Gas Turbines and Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units. 40 CFR 60.334(b)(2) requires that a custom fuel monitoring schedule shall be followed for natural gas fired at this facility, as follows:

#### Custom Fuel Monitoring Schedule for Natural Gas

1. Monitoring of fuel nitrogen content shall not be required since natural gas is the only fuel being fired in the gas turbines.

#### 2. Sulfur Monitoring

- a. Analysis for fuel sulfur content of the natural gas shall be conducted using one of the approved ASTM reference methods for the measurement of sulfur in gaseous fuels, or an approved alternative method. The reference methods are ASTM D1072-80, ASTM D3031-81, ASTM D3246-81, and ASTM D4084-82 as referenced in 40 CFR 60.335(b)(2).
- b'. This custom fuel monitoring schedule shall become effective on the date this permit becomes valid. Effective the date of this custom schedule, sulfur monitoring shall be conducted twice monthly for six months. If this monitoring shows little variability in the fuel sulfur content, and indicates consistent compliance with 40 CFR 60.333, then sulfur monitoring shall be conducted once per quarter for six quarters. If monitoring data is provided by the applicant which demonstrates consistent compliance with the requirements herein the applicant may begin monitoring as per the requirements of 2(c).
- c. If after the monitoring required in item 2(b) above, or herein, the sulfur content of the fuel shows little variability and, calculated as sulfur dioxide, represents consistent compliance with the sulfur dioxide emission limits specified under 40 CFR 60.333, sample analysis shall be conducted twice per annum. This monitoring shall be conducted during the first and third quarters of each calendar year.
- d. Should any sulfur analysis as required in items 2(b) or 2(c) above indicate noncompliance with 40 CFR 60.333, the owner or operator shall notify the Department of such excess emissions and the custom schedule shall be reexamined by the Environmental Protection Agency. Sulfur monitoring shall be conducted weekly during the interim period when this custom schedule is being re-examined.
- 3. If there is a change in fuel supply, the owner or operator must notify the Department of such change for re-examination of this custom schedule. A substantial change in fuel quality shall be considered as a change in fuel supply. Sulfur monitoring shall

Mr. Kevin Fullerton AC 35-196459 (PSD-FL-176) Permit Amendment April 22, 1994 Page 3 of 4

be conducted weekly during the interim period when this custom schedule is being re-examined.

4. Records of sample analysis and fuel supply pertinent to this custom schedule shall be retained for a period of three years, and be available for inspection by personnel of federal, state, and local air pollution control agencies.

#### B. Attachments to be Incorporated;

- KBN letter received March 21, 1994
- EPA letter received April 15, 1994

A person whose substantial interests are affected by the Department's proposed permitting decision may petition for an administrative proceeding (hearing) in accordance with Section 120.57, Florida Statutes. The petition must contain the information set forth below and must be filed (received) in the Office of General Counsel of the Department at 2600 Blair Stone Road, Tallahassee, Florida 32399-2400. Petitions filed by the applicant of the amendment request/application and the parties listed below must be filed within 14 days of receipt of Petitions filed by other persons must be filed within this amendment. 14 days of the amendment issuance or within 14 days of their receipt of this amendment, whichever occurs first. Petitioner shall mail a copy of the petition to the applicant at the address indicated above at the time of filing. Failure to file a petition within this time period shall constitute a waiver of any right such person may have to request an administrative determination (hearing) under Section 120.57, Florida Statutes.

The Petition shall contain the following information:

- (a) The name, address and telephone number of each petitioner, the applicant's name and address, the Department Permit File Number and the county in which the project is proposed;
- (b) A statement of how and when each petitioner received notice of the Department's action or proposed action;
- (c) A statement of how each petitioner's substantial interests are affected by the Department's action or proposed action;
- (d) A statement of the material facts disputed by Petitioner, if any;
- (e) A statement of facts which petitioner contends warrant reversal or modification of the Department's action or proposed action;
- (f) A statement of which rules or statutes petitioner contends require reversal or modification of the Department's action or proposed action;
- (g) A statement of the relief sought by petitioner, stating precisely the action the petitioner wants the Department to take with respect to the Department's action or proposed action.

If a petition is filed, the administrative hearing process is designed to formulate agency action. Accordingly, the Department's final action may be different from the position taken by it in this amendment. Persons whose substantial interests will be affected by any decision

Mr. Kevin Fullerton AC 35-196459 (PSD-FL-176) Permit Amendment April 22, 1994 Page 4 of 4

of the Department with regard to the request/application have the right to petition to become a party to the proceeding. The petition must conform to the requirements specified above and be filed (received) within 14 days of receipt of this amendment in the Office of General Counsel at the above address of the Department. Failure to petition within the allowed time frame constitutes a waiver of any right such person has to request a hearing under Section 120.57, F.S., and to participate as a party to this proceeding. Any subsequent intervention will only be at the approval of the presiding officer upon motion filed pursuant to Rule 28-5.207, F.A.C.

This letter amendment must be attached to Construction Permit No. AC 35-196459 (PSD-FL-176), and shall become part of the permit.

Sincerely,

Howard L. Rhodes

Director

Division of Air Resources

Management

HLR/CSL

Attachments

cc: A. Zahm, CD

- J. Harper, EPA
- J. Bunyak, NPS
- K. Kosky, KBN

CERTIFICATE OF SERVICE

The undersigned duly designated deputy clerk hereby certifies that this AMENDMENT and all copies were mailed by certified mail before the close of business on 509 to the listed persons.

FILING AND AND ACKNOWLEDGMENT FILED, on this date, pursuant to 120.52(11), Florida Statutes, with the designated Department Clerk, receipt of which is

hereby acknowledged.

rk/

Date



March 17, 1994

Ms. Jewell A. Harper, Chief Air Enforcement Branch Air, Pesticides, and Toxics Management Division U.S. Environmental Protection Agency 345 Courtland Street, N.E. Atlanta GA 30365:

Mr. Clair H. Fancy, P.E. Chief Bureau of Air Regulation Florida Department of Environmental Protection Twin Towers Office Building 2600 Blair Stone Road Tallahassee, FL 32399-2400

Re: Lake and Pasco Cogeneration Projects
FDEP File Nos. AC35-196459, PSD-FL-176; AC51-196460, PSD-FL-177
NSPS Custom Fuel Monitoring Schedule

RECEIVED AIR BUREAU OF REBUISION

Dear Ms. Harper and Mr. Fancy:

This correspondence is submitted on behalf of Lake Cogen Limited and Pasco Cogen Limited to request approval of a custom fuel monitoring schedule for the determination of sulfur content required under the New Source Performance Standards (NSPS) for Stationary Gas Turbines [40 Code of Federal Regulations (CFR) Part 60, Subpart GG). This request is made necessary by Section 60.334(b) and (b)(2) of Subpart GG, which states:

- (b) The owner or operator of any stationary gas turbine subject to the provisions of this subpart shall monitor sulfur content and nitrogen content of the fuel being fired in the turbine. The frequency of determination of these values shall be as follows:
  - (2) If the turbine is supplied its fuel without intermediate bulk storage the values shall be determined and recorded daily. Owners operators or fuel vendors may develop custom schedules for determination of the values based on the design and operation of the affected facility and the characteristics of the fuel supply. These custom schedules shall be substantiated with data and must be approved by the Administrator before they can be used to comply with paragraph (b) of this section.

It is my understanding that the U.S. Environmental Protection Agency (EPA) has not delegated the authority to implement Section 60.334(4) to the Florida Department of Environmental Protection (FDEP). Therefore, a copy of this request has been transmitted jointly to EPA Region IV and FDEP.

Ms. Jewell Harper and Mr. Clair Fancy March 17, 1994

Page 2



As indicated by Section 60.344(b)(2), the NSPS imply that daily sampling be performed when there is not an intermediate bulk storage tank, even if the fuel is pipeline natural gas. Discussions with EPA's Office of Air Quality Planning and Standards (OAQPS) confirm this interpretation of the rule and offer the attached memorandum as guidance. Specifically, a custom fuel monitoring schedule must be developed and approved for pipeline natural gas. The schedule should address the sulfur content of the fuel; the nitrogen content in natural gas is not required.

The sulfur content for natural gas submitted in the application was developed from data supplied by the natural gas pipeline company in Florida, i.e., Florida Gas Transmission Company (FGT). The data are summarized in Table 1. The emission limit proposed in the application was based on 1 grain sulfur per 100 cubic feet of gas (1 grain/100 cf) which is equivalent to about 0.003 percent sulfur by weight. This sulfur concentration was based on the highest recorded value over the 8-month study period (see Table 1) with a margin of 25 percent (i.e., 0.8 grains/100 cf times 1.25). The pipeline company (i.e., FGT) regularly samples for total sulfur in the natural gas to assure that the hydrogen sulfide content is low and that the concentrations of mercaptan are sufficient for safety reasons. Mercaptan is added to natural gas to assure that the gas has an odor that can be perceived if mistakenly released; otherwise natural gas would have no odor. Please note that the NSPS require that the sulfur content of the fuel be no more than 0.8 percent by weight; a difference of over two orders of magnitude from the basis of the emission limit. Thus, there is significant margin in complying with the NSPS limit.

The EPA guidance memorandum suggests that sampling be conducted twice monthly over the first six months, quarterly over the next six quarters and then during the first and third quarters of each calendar year. The 8 months of data listed in Table 1 (3 to 4 samples per month) demonstrate that the sulfur content meets the NSPS and is less than the basis of the emission limit for natural gas, i.e., 1 grain per 100 cf. FGT was recently contacted and supplied the following data from random analyses:

Analyses	Sulfur Content
<u>Date</u>	<u>(grains/100cf)</u>
00/10/00	0.50
03/10/92	0.50
06/30/92	0.40
09/29/92	0.26
01/05/93	0.31
03/02/93	0.27
06/01/93	0.16
09/28/93	0.12
12/14/93	0.42
02/09/94	0.04

Clearly, the data over that last several years have demonstrated that the NSPS limit is easily met. Thus, it is requested that EPA approve a custom fuel monitoring schedule that requires the facility to submit representative sulfur analyses supplied by the pipeline company each quarter over the first six quarters of turbine operation with the excess emissions report required under Section 60.7(c) of the CFR. After this

Ms. Jewell Harper and Mr. Clair Fancy March 17, 1994 Page 3



time period, sulfur analyses would be supplied during the first and third quarters of each calendar year. This would provide assurance to EPA and FDEP that the NSPS was being achieved.

Please call if you have any questions.

Sincerely,

Kennard F. Kosky/100 Kennard F. Kosky, P.E.

President

KFK/lcb

cc: Kevin Fullerton, Lake Cogen Limited Bruce Miller, Pasco Cogen Limited Harry Kerns, FDEP Southwest District Chuck Collins, FDEP Central District File (2)

Table 1. Sulfur Content, Heat Content, and  $\mathrm{SO}_2$  Emission Factors for Natural Gas

Date	Sulfur Content (gr/100 cf)	Heat Content (Btu)	$SO_2$ Emission Factor ( $1b/10^6$ Btu)	SO <sub>2</sub> Emission Factor (lb/10 <sup>6</sup> cf)
				(34,/ 13 34,
2/6/90	0.30	1,031	0.00083	0.857
2/13/90	0.05	1,028	0.00014	0.143
2/20/90	0.35	1,025	0.00098	1,000
2/27/90	0.45	1,024	0.00126	1.286
3/6/90	0.45	1,025	0.00125	1.286
3/13/90	0.30	1,026	0.00084	0.857
3/20/90	0.35	1,026	0.00097	1.000
3/27/90	0.35	1,025	0.00098	1.000
4/3/90	0.60	1,026	0.00167	1.714
4/10/90	0.25	1,022	0.00070	0.714
4/17/90	0.40	1,026	0.00111	1.143
4/24/90	0.30	1,022	0.00084	0.857
5/1/90	0.40	1,020	0.00112	1.143
5/8/90	0.25	1,034	0.00069	0.714
5/15/90	0.20	1,023	0.00056	0.571
6/5/90	0.45	1,020	0.00126	1.286
6/12/90	0.40	1,018	0.00112	1.143
6/19/90	0.70	1,017	0.00197	2.000
6/26/90	0.45	1,019	0.00126	1.286
7/3/90	0.55	1,022	0.00154	1.571
7/10/90	0.35	1,022	0.00098	1.000
7/17/90	0.45	1,021	0.00126	1.286
7/30/90	0.30	1,021	0.00084	0.857
8/7/90	0.50	1,024	0.00140	1.429
8/14/90	0.45	1,022	0.00126	1.286
8/21/90	0.40	1,022	0.00112	1.143
8/28/90	0.70	1,022	0.00196	2.000
9/4/90	0.55	1,029	0.00153	1.571
9/11/90	0.40	1,025	0.00111	1.143
9/18/90	0.45	1,026	0.00111	1.286
9/25/90	0.40	1,026	0.00111	1.143
	0.45	1,029	0.00111	1.286
10/2/90	0.45	1,025	0.00123	1.286
10/9/90		•		
10/16/90	0.70	1.028	0.00195	2.000
10/28/90	0.80	1,024	0.00223	2.286
Average:	0.43	1,024	0.00119	1.216
Maximum:	0.80	1,034	0.00223	2.286
Minimum:	0.05	1,017	0.00014	0.143
Std. Dev.	0.15	4	0.00042	0_427

Source: Florida Gas Transmission Company, 1990.

05 C7-92 11:45AU FROM EPA FES/5SCD



#### UNITED STATES ENVIRONMENTAL PROTECTION AGENCY WASHINGTON, D.C. 20460

AUG 1 4 1927

AFTECE OF OTANIA DILLE

HEMORANDUM

SUBJECT: Authority for Approval of Custom Fuel Monitoring

Schodulac Under HSPS Support CC

FROM: John B. Rasnia, Chief

compliance Monitoring branch

Air Compliance Branch Chiefe Regions II, III, IV, V, VI and IX TOI

Air Programs Branch Chiefe Regions I-X

The MSPS for Stationary Gas Turbines (Subpart GG) at 40 CFR 60.334(b)(2) allows for the development of custom fuel monitoring achedulas as an alternative to daily monitoring of the subjut and nitrogen content of fuel fired in the turbines. Regional Offices have been forwarding custom fuel monitoring schodules to the Stationary Source Compliance Division (SSCD) for consideration since it was understood that authority for approval of these concduled was not delegated to the Regions. However, in consultation with the Emission Standards and Engineering Division, it has been determined that the Regional Offices do have the authority to approve Subpart to curron fuel monitoring cohodules. Therefore it is no longer necessary to forward these requests to Mandquarters for approval.

Over the past few years, SECD has issued over twenty custom achedules for sources using pipeline quality natural cas. In order to maintain national consistency, we recommend that any schodules Regional Offices issue for natural gas be no less atringant than the following: sulfur monitoring should

- :

05 07-92 11:45AM FROM EPA FFS/SSCO

TO 29195413470

PG 16/007

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be bisonthly, followed by quarterly, then centennual, given at least six months of data demonstrating little variability in sulfur content and compliance with \$60.333 at each monitoring frequency; nitrogen nonitoring can be waived for pipeline quality natural gas, since there is no fuel-bound nitrogen and since the free nitrogen does not contribute appreciably to NO<sub>x</sub> emissions. Please see the attached sample custom schedule for datalls. Given the increasing trend in the use of pipeline quality natural gas, we are invectigating the possibility of amending Suppart Od to allow for loss frequent sulfur nonitoring and a valver of nitrogen monitoring requirements where natural gas is used.

Where courses using oil request outcom fuel monitoring ochedules, Regional Offices are encouraged to contact SSCD for consultation on the appropriate fuel monitoring cohedule. However, Regions are not required to send the request itself to GBCD for approval.

If you have any questions, please contact Sally K. Farsell at FTS 182-2875.

#### Attachment

co: John Cronshav Coorga Walsh Robert Ajax Earl Salo 05-07-92 11:45AM PROM EPA FPS/3SCD

•

TO 89195413470

P007/007

#### Enclosure

Conditions for Custom Fuel Sampling Schedule for Stationary Gas Turbines

- 1. Honitoring of Fuel nitroyen content shall not be required while natural gas is the only fuel fired in the gas turbine.
- 2. Sulfur Homitoring
  - a. Analysis for fuel sulfur content of the natural gas shall be conducted using one of the approved ASTM reference methods for the measurement of sulfur in gaseous fuels, or an approved alternative method. The reference methods are: ASTM 01072-80; ASTM 03031-81; ASTM 03246-81; and ASTM 04084-82 as referenced in 40 CFR S0.335(b)(2).
  - b. Effective the date of this custom schedule, sulfur monitoring shall be conducted twice monthly for six months. If this monitoring shows little variability in the fuel sulfur content. I and indicates consistent compliance with 40 CFR 60.333, then sulfur monitoring shall be conducted once per quarter for six quarters.
  - c. If after the monitoring required in item 2(b) above, or herein, the sulfur content of the fuel shows little variability and, calculated as sulfur dioxide, represents consistent compliance with the sulfur dioxide emission limits specified under 40 CFR 60.333, sample analysis shall be conducted twice per annum. This monitoring shall be conducted during the first and third quarters of each calendar year.
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  - 3. If there is a change in fuel supply, the owner or operator must notify the State of such change for re-examination of this custom schedule. A substantial change in fuel quality shall be considered as a change in fuel supply. Sulfur monitoring thall be conducted weekly during the interim period when this custom schedule is being re-examined.
  - 4. Records of sample analysis and fuel supply pertinent to this custom schedule enall be retained for a period of three years, and be available for inspection by personnel of federal, state, and local air pollution control agencies.

### US ENVIRONMENTAL PROTECTION AGENCY Region IV



TO: Name: CHARLES LOGAN
Company: DEP - Tallahanser
Phone: FAX: 404-622-6979
Date: 4-15-94 Pages (incl. cover) 2_
FROM: Air Enforcement Branch Phone: (404) 347-5014 345 Courtland Street, NE Atlanta, GA 30065 FAX: (404) 347-3059
Sender's Name: MIRZA P. BAIG.
Subject: Mulberry Lake / Paoco Gas Turbine
COMMENTS: Custom Fuel Monitoring Schedules
Dear Charles:
Law faxing you the letter that approves cutom freed monitoring for the above referenced gas tenburas.  The hard copy should get to four next week.
letter that approves culon fred monitoring
for the above referenced gas tenburas.
The hard copy should get to you
next-week.
If you need anything else please
let me Know.
Thanks,
mye



#### UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

#### REGION IV

345 COURTLAND STREET, N.E. ATLANTA, GEORGIA 30365

4APT-AEB

Clair H. Fancy, P.E., Chief Bureau of Air Regulation Florida Department of Environmental Protection 2600 Blair Stone Road Tallahassee, FL 32399-2400

Re: Approval of NSPS Custom Fuel Monitoring Schedules for:
Mulberry Cogeneration Project, PSD-FL-187 (AC53-211670);
Lake Cogeneration Project, PSD-FL-176 (AC15-196459); and
Pasco Cogeneration Project, PSD-FL-177 (AC51-196460).

Dear Mr. Fancy:

This is to acknowledge letters from KBN Engineering and Applied Sciences, Inc. (KBN) dated March 7, 1994, and March 17, 1994, requesting approval of customized fuel monitoring schedules for the above referenced projects. These requests were jointly transmitted to the U.S. Environmental Protection Agency (EPA), and to you. Since the authority for implementing \$60.334(b) of 40 CFR Part 60, Subpart GG has not been delegated to the State of Florida, we have reviewed KBN's custom fuel monitoring schedules.

Based on our review we have determined that the proposed schedules are acceptable, as long as each source also complies with items 2(d), 3, and 4 of the attachment to the custom fuel monitoring guidance memo issued by EPA Headquarters on August 14, 1987. A copy of this memo was included in KBN's request as attachment.

If you have any questions regarding this letter, please contact Mr. Mirza P. Baig of my staff at 404/347-5014.

Sincerely yours

Jewell A. Harper, Chief Air Enforcement Branch Air, Pesticides, & Toxics Management Division

cc: Kennard F. Kosky
KBN Engineering

Permit Number: AC53-214903 PSD-FL-190

Expiration Date: January 1, 1996

#### SPECIFIC CONDITIONS:

18. Sulfur and nitrogen content and lower heating value of the fuel being fired in the combustion turbines shall be determined as specified in 40 CFR 60.334(b). Any request for a future custom monitoring schedule shall be made in writing and directed to the Southwest District office. Any custom schedule approved by DER pursuant to 40 CFR 60.334(b) will be recognized as enforceable provisions of the permit, provided that the holder of this permit demonstrates that the provisions of the schedule will be adequate to assure continuous compliance. The records of distillate fuel oil usage shall be kept by the company for a two-year period for regulatory agency inspection purposes. For sulfur dioxide, periods of excess emissions shall be reported if the fuel being fired in the gas turbine exceeds 0.05 percent sulfur by weight.

#### Rule Requirements

- 19. This source shall comply with all applicable provisions of Chapter 403, Florida Statutes, Chapters 17-210, 212, 275, 296, 297 and 17-4, Florida Administrative Code and 40 CFR 60 (July, 1992 version).
- 20. The sources shall comply with all requirements of 40 CFR 60, Subpart GG and Subpart Dc, and F.A.C. Rule 17-296.800,(2)(a), Standards of Performance for Stationary Gas Turbines and Standards of Performance for Industrial, Commercial, and Institutional Steam Generating Units.
- 21. Issuance of this permit does not relieve the facility owner or operator from compliance with any applicable federal, state, or local permitting requirements and regulations (F.A.C. Rule 17-210.300(1)).
- 22. This source shall be in compliance with all applicable provisions of F.A.C. Rules 17-210.650: Circumvention; 17-210.700: Excess Emissions; 17-296.800: Standards of Performance for New Stationary Sources (NSPS); 17-297: Stationary Sources-Emissions Monitoring; and, 17-4.130: Plant Operation-Problems.
- 23. If construction does not commence within 18 months of issuance of this permit, then the permittee shall obtain from the Department a review and, if necessary, a modification of the control technology and allowable emissions for the unit(s) on which contruction has not commenced (40 CFR 52.21(r)(2)).
- 24. Quarterly excess emission reports, in accordance with the July 1, 1992 version of 40 CFR 60.7 and 60.334 shall be submitted to the Department's Southwest District Office.



July 22, 1994

DESTEC ENERGY, INC. 2500 CITYWEST BLVD., SUITE 150 P.O. BOX 4411 HOUSTON, TEXAS 77210-4411 (713) 735-4000

DESTEC - ENVIRON. AFFAIRS

Mr. Bill Thomas
Administrator - Air Program
Florida Department of Environmental Protection
3804 Coconut Palm Drive
Tampa, Florida 33619

RE: Custom Fuel Schedule For Sulfur and Nitrogen Content and Lower Heating Value
Permit Nos. AC53-214903 and PSD-FL-190
Tiger Bay Limited Partnership
Tiger Bay Cogeneration Facility

#### Dear Mr. Thomas:

On behalf of Tiger Bay Limited Partnership, we request that your department approve the following custom fuel monitoring schedule for sulfur and nitrogen content and lower heating value for natural gas firing pursuant to 40 CFR 60.334(b). We propose that the natural gas be sampled once during the first 20 days of each quarter for each calendar year (e.g., January, April, July, and October). Enclosed for your review is a copy of FGT's sulfur content for natural gas and a copy of Specific Condition 18.

Thank you for your prompt review of our request, and please provide in writing your decision.

Sincerely.

Robert S. Chatham, P.E.

Senior Environmental Engineer

RSC:ko Enclosure

cc: Chuck Cook

File 1253

ROUTING AND TRANSMITTAL SLIP	ACTION DUE DATE
PAITY ADAMS TALLAR	ULATIONS Igitial VASSEE Date
2. R E C	E I Voale D
3. AUG	J 191 Date
4. Bu Air, R	reau of Initial egulation Date
The attached request was submitted to SWD. After talleing with Teresa Heron I believe that it should have been submitted to Air Regulations.	INFORMATION  Review & Return  Review & File  Initial & Forward
have been submitted to	DISPOSITION
Air Regulations.	Review & Respond
11011-9	Prepare Response
	For My Signature
	For Your Signature
	Let's Discuss
	Set Up Meeting
	Investigate & Report
	Initial & Forward
	Distribute
· ·	Concurrence For Processing
•	Initial & Return
FROM: Bill Proses	DATE 8/1/94  PHONE SC 542-6100  EXT 417

01/03/91

Sulfur Content, Heat Content, and SO, Emission Factors for Natural Gas

	Sulfur	Heat	SO <sub>2</sub> Emission	SO, Emission
	Content	Content	Factor (1b/10° Btu)	Factor (lb/10° cf)
Date	(gr/100 cf)	(Btu)	(15/10- 500)	(15/10 01)
2/6/90	0.30	1,031	0.00083	0.857
2/13/90	0.05	1,028	0.00014	0.143
2/20/90	0.35	1,025	0.00098	1.000
2/27/90	0.45	1,024	0.00126	1.286
3/6/90	0.45	1,025	0.00125	1,286
3/13/90	0.30	1,026	0.00084	0.857
3/20/90	0.35	1,026	0.00097	1.000
3/27/90	0.35	1,025	0.00098	1.000
4/3/90	0.60	1,026	0,00167	1.714
4/10/90	0.25	1,022	0,00070	0.714
4/17/90	0.40	1,026	0,00111	1.143
4/24/90	0.30	1,022	0.00084	0.857
5/1/90	0.40	1,020	0.00112	1.143
5/8/90	0.25	1,034	0.00069	0.714
5/15/90	0.20	1,023	0.00056	0,571
6/5/90	0.45	1,020	0,00126	1.286
	0.40	1,018	0.00112	1.143
6/12/90	0.70	1,017	0.00197	2.000
6/19/90	0.45	1,019	0.00126	1,286
6/26/90	0.55	1,022	0.00154	1.571
7/3/90	0.35	1,022	0.00098	1.000
7/10/90	0.45	1,021	0.00126	1.286
7/17/90	0.30	1,021	0.00084	0.857
7/30/90		1,024	0.00140	1.429
8/7/90	0.50	•	0.00126	1.286
8/14/90	0.45	1,022	0.00112	1.143
8/21/90	0.40	1,022	0.00196	2.000
8/28/90	0.70	1,022	0.00153	1.571
9/4/90	0.55	1,029	0.00111	1.143
9/11/90	0.40	1,025	0.00125	1.286
9/18/90	0.45	1,026		1.143
9/25/90	0.40	1,026	0.00111	1.286
10/2/90	0.45	1,029	0.00125	1.286
10/9/90	0.45	1,025	0.00125	2.000
10/16/90	0.70	1,028	0.00195	_
10/28/90	0.80	1,024	0.00223	2.286
Average:	0.43	1,024	0.00119	1.216
Maximum:	0.80	1,034	0.00223	2.286
Minimum:	0.05	1,017	0.00014	0.143
Std. Dev.	0.15	4	0.00042	0.427

Source: Florida Gas Transmission Company, 1990.

PERKITTEE: Central Florida Pover, L.P. Permit Number: AC53-214903 PSD-PL-190 Expiration Date: January 1, 1996

#### SPECIFIC COMDITIONS:

18. Sulfur and nitrogen content and lower heating value of the fuel being fired in the combustion turbines shall be determined as specified in 40 CFR 60.334(b). Any request for a future custom monitoring schedule shall be made in writing and directed to the southwest District office. Any custom schedule approved by DER pursuant to 40 CFR 60.334(b) will be recognized as enforceable provisions of the permit, provided that the holder of this permit demonstrates that the provisions of the schedule will be adequate to assure continuous compliance. The records of distillate fuel oil usage shall be kept by the company for a two-year period for regulatory agency inspection purposes. For sulfur dioxide, periods of excess emissions shall be reported if the fuel being fired in the gas turbine exceeds 0.05 percent sulfur by weight.

#### Rule Recuirements

- 19. This source shall comply with all applicable provisions of Chapter 403, Florida Statutes, Chapters 17-210, 212, 275, 296, 297 and 17-4, Florida Administrative Code and 40 CFR 60 (July, 1992) varsion).
- 20. The sources shall comply with all requirements of 40 CFR 60, Subpart GG and Subpart Dc, and F.A.C. Rule 17-296.800,(2)(a), Standards of Performance for Stationary Gas Turbines and Standards of Performance for Industrial, Commercial, and Institutional Steam Generating Units.
- 21. Issuance of this permit does not relieve the facility owner or operator from compliance with any applicable federal, state, or local permitting requirements and regulations (F.A.C. Rule 17-210.300(1)).
- 22. This source shall be in compliance with all applicable provisions of F.A.C. Rules 17-210.650: Circumvention; 17-210.700: Excess Emissions; 17-296.800: Standards of Performance for New Stationary Sources (NSPS); 17-297: Stationary Sources-Emissions Monitoring; and, 17-4.130: Plant Operation-Problems.
- 23. If construction does not commence within 18 months of issuance of this permit, then the permittee shall obtain from the Department a review and, if necessary, a modification of the control technology and allowable emissions for the unit(s) on which contruction has not commenced (40 CFR 52.21(r)(2)).
- 24. Quarterly excess emission reports, in accordance with the July 1, 1992 version of 40 CFR 60.7 and 60.334 shall be submitted to the Department's Southwest District office.



July 25, 1994

Mr. Bill Proses
Florida Department of Environmental Protection
Southwest District
3804 Coconut Palm Drive
Tampa, Florida 33619

DESTEC ENERGY, INC. 2500 CITYWEST BLVD., SUITE 150 P.O. BOX 4411 HOUSTON, TEXAS 77210-4411 (713) 735-4000



Department of Environmental Protection SOUTHWEST DISTRICT

BY \_\_

**RE:** Custom Fuel Sampling Schedule

Permit Nos. AC53-214903 and PSD-FL-190

Tiger Bay Limited Partnership Tiger Bay Cogeneration Facility

Dear Mr. Proses,

On July 25, 1994, we spoke about the NSPS requirement for natural gas sampling. Based on a previous custom fuel monitoring schedule (Polk Power Partners, L.P.), Tiger Bay Limited Partnership requests that the FDEP approve a similar custom fuel schedule that will require the facility to submit representative sulfur analyses each quarter over the first six quarters of gas turbine operation. After this time period, sulfur analyses would be sampled and supplied during the first and third quarters of each year. This should satisfy the EPA and FDEP that the NSPS is being achieved. The sampling and determination of the nitrogen content and daily heating value in natural gas should not be required as referenced in Specific Condition 18.

Should you have any questions, please feel free to contact me at (713) 735-4087.

Sincerely,

Robert S. Chatham, P.E.

Senior Environmental Engineer

Roll Chathern

RSC:kro

cc:

Chuck Cook

David Zell

File 1253



Gavernor

# Florida Department of Environmental Protection

Twin Towers Office Building 2600 Blair Stone Road Tallahassee, Florida 32399-2400

Virginia B. Wetherell Secretary

April 22, 1994

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

Mr. Kevin Fullerton Project Manager, Air Programs Lake Cogen Limited Post Office Box 2562 Tampa, Florida 33601

Dear Mr. Fullerton:

RE: Amendment to Construction Permit
AC 35-196459 (PSD-FL-176)
NSPS Custom Fuel Monitoring Schedule
Lake Cogen Limited

The Department has reviewed your March 17, 1994 letter, with supporting data, requesting an NSPS Custom Fuel Monitoring Schedule for sulfur dioxide  $(SO_2)$  and nitrogen oxide  $(NO_X)$  at the subject facility (refer to Attachment No. 1). The facility is required by the permit to comply with Subpart GG of the New Source Performance Standards (NSPS) 40 CFR 60. NSPS 40 CFR 60.334(b) and 60.334(b)(2) of Subpart GG state that for sources utilizing pipeline quality natural gas a custom fuel monitoring schedule, if supported by data which demonstrates compliance with NSPS emission limits, may be approved by the Administrator of EPA. This authority has been delegated to EPA's regional offices and a copy of the subject request was jointly submitted to EPA Region IV for their determination. The Department received a letter from EPA, by fax on April 15, 1994, stating that a custom fuel monitoring schedule for this facility was acceptable if it complied with specific items of a custom fuel monitoring guidance memo issued by EPA Headquarters on August 14, 1987 (Refer to attachment No. 2). Since monitoring data was provided by the applicant which demonstrated compliance with the requirements of 2.a and 2.b in the EPA guidance memo, 2.a and 2.b were deleted from the custom fuel monitoring schedule. In compliance with the EPA determination, the permit specific conditions will be amended as follows:

#### A. Specific Condition Number;

#### 20. <u>From</u>

This source shall comply with all requirements of 40 CFR 60, Subparts GG and Dc and F.A.C. Rule 17-296.800(2)(a), Standard of Performance for Stationary Gas Turbines and Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units.

Mr. Kevin Fullerton AC 35-196459 (PSD-FL-176) Permit Amendment April 22, 1994 Page 2 of 4

To

This source shall comply with all requirements of 40 CFR 60, Subparts GG and Dc and F.A.C. Rule 17-296.800(2)(a), Standard of Performance for Stationary Gas Turbines and Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units. 40 CFR 60.334(b)(2) requires that a custom fuel monitoring schedule shall be followed for natural gas fired at this facility, as follows:

#### Custom Fuel Monitoring Schedule for Natural Gas

- Monitoring of fuel nitrogen content shall not be required since natural gas is the only fuel being fired in the gas turbines.
- 2. Sulfur Monitoring
  - a. Analysis for fuel sulfur content of the natural gas shall be conducted using one of the approved ASTM reference methods for the measurement of sulfur in gaseous fuels, or an approved alternative method. The reference methods are ASTM D1072-80, ASTM D3031-81, ASTM D3246-81, and ASTM D4084-82 as referenced in 40 CFR 60.335(b)(2).
  - b. This custom fuel monitoring schedule shall become effective on the date this permit becomes valid. Effective the date of this custom schedule, sulfur monitoring shall be conducted twice monthly for six months. If this monitoring shows little variability in the fuel sulfur content, and indicates consistent compliance with 40 CFR 60.333, then sulfur monitoring shall be conducted once per quarter for six quarters. If monitoring data is provided by the applicant which demonstrates consistent compliance with the requirements herein the applicant may begin monitoring as per the requirements of 2(c).
  - c. If after the monitoring required in item 2(b) above, or herein, the sulfur content of the fuel shows little variability and, calculated as sulfur dioxide, represents consistent compliance with the sulfur dioxide emission limits specified under 40 CFR 60.333, sample analysis shall be conducted twice per annum. This monitoring shall be conducted during the first and third quarters of each calendar year.
  - d. Should any sulfur analysis as required in items 2(b) or 2(c) above indicate noncompliance with 40 CFR 60.333, the owner or operator shall notify the Department of such excess emissions and the custom schedule shall be reexamined by the Environmental Protection Agency. Sulfur monitoring shall be conducted weekly during the interim period when this custom schedule is being re-examined.
- 3. If there is a change in fuel supply, the owner or operator must notify the Department of such change for re-examination of this custom schedule. A substantial change in fuel quality shall be considered as a change in fuel supply. Sulfur monitoring shall

Mr. Kevin Fullerton AC 35-196459 (PSD-FL-176) Permit Amendment April 22, 1994 Page 3 of 4

be conducted weekly during the interim period when this custom schedule is being re-examined.

4. Records of sample analysis and fuel supply pertinent to this custom schedule shall be retained for a period of three years, and be available for inspection by personnel of federal, state, and local air pollution control agencies.

#### B. Attachments to be Incorporated;

- KBN letter received March 21, 1994
- EPA letter received April 15, 1994

A person whose substantial interests are affected by the Department's proposed permitting decision may petition for an administrative proceeding (hearing) in accordance with Section 120.57, Florida Statutes. The petition must contain the information set forth below and must be filed (received) in the Office of General Counsel of the Department at 2600 Blair Stone Road, Tallahassee, Florida 32399-2400. Petitions filed by the applicant of the amendment request/application and the parties listed below must be filed within 14 days of receipt of this amendment. Petitions filed by other persons must be filed within 14 days of the amendment issuance or within 14 days of their receipt of this amendment, whichever occurs first. Petitioner shall mail a copy of the petition to the applicant at the address indicated above at the time of filing. Failure to file a petition within this time period shall constitute a waiver of any right such person may have to request an administrative determination (hearing) under Section 120.57, Florida Statutes.

The Petition shall contain the following information:

- (a) The name, address and telephone number of each petitioner, the applicant's name and address, the Department Permit File Number and the county in which the project is proposed;
- (b) A statement of how and when each petitioner received notice of the Department's action or proposed action;
- (c) A statement of how each petitioner's substantial interests are affected by the Department's action or proposed action;
- (d) A statement of the material facts disputed by Petitioner, if any;
- (e) A statement of facts which petitioner contends warrant reversal or modification of the Department's action or proposed action;
- (f) A statement of which rules or statutes petitioner contends require reversal or modification of the Department's action or proposed action;
- (g) A statement of the relief sought by petitioner, stating precisely the action the petitioner wants the Department to take with respect to the Department's action or proposed action.

If a petition is filed, the administrative hearing process is designed to formulate agency action. Accordingly, the Department's final action may be different from the position taken by it in this amendment. Persons whose substantial interests will be affected by any decision

Mr. Kevin Fullerton AC 35-196459 (PSD-FL-176) Permit Amendment April 22, 1994 Page 4 of 4

of the Department with regard to the request/application have the right to petition to become a party to the proceeding. The petition must conform to the requirements specified above and be filed (received) within 14 days of receipt of this amendment in the Office of General Counsel at the above address of the Department. Failure to petition within the allowed time frame constitutes a waiver of any right such person has to request a hearing under Section 120.57, F.S., and to participate as a party to this proceeding. Any subsequent intervention will only be at the approval of the presiding officer upon motion filed pursuant to Rule 28-5.207, F.A.C.

This letter amendment must be attached to Construction Permit No. AC 35-196459 (PSD-FL-176), and shall become part of the permit.

Sincerely,

Howard L. Rhodes

Director

Division of Air Resources

Management

HLR/CSL

Attachments

cc: A. Zahm, CD

J. Harper, EPA

J. Bunyak, NPS

K. Kosky, KBN

#### CERTIFICATE OF SERVICE

FILING AND ACKNOWLEDGMENT FILED, on this date, pursuant to 120.52(11), Florida Statutes, with the designated Department Clerk, receipt of which is hereby acknowledged.

;⊬erk

Date/



March 17, 1994

Ms. Jewell A. Harper, Chief Air Enforcement Branch Air, Pesticides, and Toxics Management Division U.S. Environmental Protection Agency 345 Courtland Street, N.E. Atlanta GA 30365

Mr. Clair H. Fancy, P.E. Chief Bureau of Air Regulation Florida Department of Environmental Protection Twin Towers Office Building 2600 Blair Stone Road Tallahassee, FL 32399-2400

Re: Lake and Pasco Cogeneration Projects
FDEP File Nos. AC35-196459, PSD-FL-176; AC51-196460, PSD-FL-177
NSPS Custom Fuel Monitoring Schedule

RECEIVED AIR BUREBUISTION

Dear Ms. Harper and Mr. Fancy:

This correspondence is submitted on behalf of Lake Cogen Limited and Pasco Cogen Limited to request approval of a custom fuel monitoring schedule for the determination of sulfur content required under the New Source Performance Standards (NSPS) for Stationary Gas Turbines [40 Code of Federal Regulations (CFR) Part 60, Subpart GG). This request is made necessary by Section 60.334(b) and (b)(2) of Subpart GG, which states:

- (b) The owner or operator of any stationary gas turbine subject to the provisions of this subpart shall monitor sulfur content and nitrogen content of the fuel being fired in the turbine. The frequency of determination of these values shall be as follows:
  - (2) If the turbine is supplied its fuel without intermediate bulk storage the values shall be determined and recorded daily. Owners operators or fuel vendors may develop custom schedules for determination of the values based on the design and operation of the affected facility and the characteristics of the fuel supply. These custom schedules shall be substantiated with data and must be approved by the Administrator before they can be used to comply with paragraph (b) of this section.

It is my understanding that the U.S. Environmental Protection Agency (EPA) has not delegated the authority to implement Section 60.334(4) to the Florida Department of Environmental Protection (FDEP). Therefore, a copy of this request has been transmitted jointly to EPA Region IV and FDEP.

Ms. Jewell Harper and Mr. Clair Fancy March 17, 1994 Page 2



As indicated by Section 60.344(b)(2), the NSPS imply that daily sampling be performed when there is not an intermediate bulk storage tank, even if the fuel is pipeline natural gas. Discussions with EPA's Office of Air Quality Planning and Standards (OAQPS) confirm this interpretation of the rule and offer the attached memorandum as guidance. Specifically, a custom fuel monitoring schedule must be developed and approved for pipeline natural gas. The schedule should address the sulfur content of the fuel; the nitrogen content in natural gas is not required.

The sulfur content for natural gas submitted in the application was developed from data supplied by the natural gas pipeline company in Florida, i.e., Florida Gas Transmission Company (FGT). The data are summarized in Table 1. The emission limit proposed in the application was based on 1 grain sulfur per 100 cubic feet of gas (1 grain/100 cf) which is equivalent to about 0.003 percent sulfur by weight. This sulfur concentration was based on the highest recorded value over the 8-month study period (see Table 1) with a margin of 25 percent (i.e., 0.8 grains/100 cf times 1.25). The pipeline company (i.e., FGT) regularly samples for total sulfur in the natural gas to assure that the hydrogen sulfide content is low and that the concentrations of mercaptan are sufficient for safety reasons. Mercaptan is added to natural gas to assure that the gas has an odor that can be perceived if mistakenly released; otherwise natural gas would have no odor. Please note that the NSPS require that the sulfur content of the fuel be no more than 0.8 percent by weight; a difference of over two orders of magnitude from the basis of the emission limit. Thus, there is significant margin in complying with the NSPS limit.

The EPA guidance memorandum suggests that sampling be conducted twice monthly over the first six months, quarterly over the next six quarters and then during the first and third quarters of each calendar year. The 8 months of data listed in Table 1 (3 to 4 samples per month) demonstrate that the sulfur content meets the NSPS and is less than the basis of the emission limit for natural gas, i.e., I grain per 100 cf. FGT was recently contacted and supplied the following data from random analyses:

Analyses Date	Sulfur Content (grains/100cf)	
03/10/92	0.50	
06/30/92	0.40	
09/29/92	0.26	
01/05/93	0.31	
03/02/93	0.27	
06/01/93	0.16	
09/28/93	0.12	
12/14/93	0.42	
02/09/94	0.04	

Clearly, the data over that last several years have demonstrated that the NSPS limit is easily met. Thus, it is requested that EPA approve a custom fuel monitoring schedule that requires the facility to submit representative sulfur analyses supplied by the pipeline company each quarter over the first six quarters of turbine operation with the excess emissions report required under Section 60.7(c) of the CFR. After this

Ms. Jewell Harper and Mr. Clair Fancy March 17, 1994 Page 3



time period, sulfur analyses would be supplied during the first and third quarters of each calendar year. This would provide assurance to EPA and FDEP that the NSPS was being achieved.

Please call if you have any questions.

Sincerely,

Kennard F. Kosky, P.E.

President

KFK/lcb

cc: Kevin Fullerton, Lake Cogen Limited Bruce Miller, Pasco Cogen Limited Harry Kerns, FDEP Southwest District Chuck Collins, FDEP Central District File (2)

Table 1. Sulfur Content, Heat Content, and  $\mathrm{SO}_2$  Emission Factors for Natural Gas

Date	Sulfur Content (gr/100 cf)	Heat Content (Stu)	SO <sub>z</sub> Emission Factor (lb/l0 <sup>6</sup> Btu)	SO <sub>2</sub> Emissio Factor (lb/10 <sup>6</sup> cf
2/6/90	0.30	1,031	0.00083	0.067
2/13/90	0.05	1,028	0.00014	0.857
2/20/90	0.35	1,025	0.00098	0.143
2/27/90	0.45	1,024	0.00126	1.000
3/6/90	0.45	1,025	0.00125	1.286 1.286
3/13/90	0.30	1,026	0.00084	0.857
3/20/90	0.35	1,026	0.00097	
3/27/90	0.35	1,025	0.00098	1.000
4/3/90	0.60	1,026	0.00167	1.000
4/10/90	0.25	1,022	0.00070	1.714
4/17/90	0.40	1,026	0.00111	0.714
4/24/90	0.30	1,022	0.00084	1.143
5/1/90	0.40	1,020	0.00084	0.857
5/8/90	0.25	1,034	0.00012	1.143
5/15/90	0.20	1,023	0.00069	0.714
6/5/90	0.45	1,020	0.00036	0.571
6/12/90	0.40	1,018	0.00128	1.286
6/19/90	0,70	1,017	0.00112	1.143
6/26/90	0.45	1,019	0.00137	2.000
7/3/90	0.55	1,022	0.00154	1.286
7/10/90	0.35	1,022	0.00098	1.571 1.000
7/17/90	0.45	1,021	0.00126	1.286
7/30/90	0.30	1,021	0.00084	0.857
8/7/90	0.50	1,024	0.00140	1.429
8/14/90	0.45	1,022	0.00126	
8/21/90	0.40	1,022	0.00123	1.286
8/28/90	0.70	1,022	0.00196	1.143
9/4/90	0.55	1,029	0.00153	2.000
9/11/90	0.40	1,025	0.00133	1.571
9/18/90	0.45	1,026	0.00111	1.143
9/25/90	0.40	1,026	0.00123	1.286
10/2/90	0.45	1,029	0.00125	1.143
10/9/90	0.45	1,025	0.00125	1.286
10/16/90	0.70	1,028	0.00123	1.286
10/28/90	0.80	1,024	0.00223	2.000 2.286
Average:	0.43	1,024	0.00119	1.216
Maximum:	0.80	1,034	0.00223	2.286
Minimum:	0.05	1,017	0.00014	0.143
Std. Dev.	0.15	4	0.00042	0_427

Source: Florida Gas Transmission Company, 1990.

05 C7-92 11-15AU FROM ETA FES/55CD



### UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

AUG 1 4 1987

ATTACE OF

HEMORANDUM

SUBJECT: Authority for Approval of Custom Fuel Monitoring

Schodulas Under MSPS Suppart co

FROM: John B. Resnia, Chief pola la hauce

Compliance Monitoring Franch

To: Air Compliance Branch Chiefe Regions II, III, IV, V, VI and IX

Air Programs Branch Chiefs

Regions I-X

The NSPS for Stationary Gas Turbines (subpart GG) at 40 CFR GO.314(h)(2) allows for the development of cutton fuel monitoring cohedulas as an alternative to daily monitoring of the sulfer and nitrogen content of fuel fired in the turbines. Regional Offices have been forwarding custon fuel monitoring schodules to the Stationary Source Compliance Division (SSCD) for consideration cincs it was understood that authority for approval of these cohedules was not delegated to the Regional Rewever, in consultation with the Emission Standards and Engineering Division, it has been determined that the Regional Offices do have the authority to approve subpart to custom fuel monitoring schodules. Therefore it is no longer necessary to forward those requests to Readquarters for approval.

Over the past few years, SSCO has issued over twenty custom achedulas for sources using pipeline quality natural gas. In order to maintain national consistency, we recommend that any cohodules Regional Offices issue for natural gas be no less attingent than the following: sulfur sonttoring should

. . . :

05 07-92 11:45AM FROM SPA FAS/SSCO

TO 29195413470

PG36/001

be bloomenly, followed by quartarly, then containnual, given at loast dix months of data demonstrating little variability in gulfur contant and compliance with (60.333 at each monitoring fraquency; nitrogen nonitoring can be walved for pipeline quality natural gas, since there is no fuel-bound nitrogen and since the free nitrogan does not contribute appreciably to NO. emissions. Given the increasing trend in the use of pipeline quality natural qua, we are investigating the possibility or amending Subpart Od to allow for loss trequent sulfur nonitoring and a valver of nitrogen monitoring requirements where natural gas is used.

Whore courses using oil request ductom fuel menitoring ochadulas, Ragional Officas are encouraged to contact SSCD for consultation on the appropriate fuel monitoring consults. Howover, Regions are not required to send the request itsals to GBCD for approval.

If you have any quartions, please contact Sally K. Farsell at FTS 382-2875.

#### Attachment

cai John Chanenaw Coorge Walsh Robert Ajax Earl Salo

05-07-92 11:45AM PROM EPA F75/35CD

TO 89195413470

P007/007

#### Enclosure

Conditions for Custom Fuel Sampling Schedule for Stationary Gas Turbines

- Honitoring of fuel mitrogen content shall not be required while natural gas is the only fuel fired in the gas turbing.
- Z. Sulfur Homitoring
  - a. Analysis for fuel sulfur content of the natural gas shall be. conducted using one of the approved ASTH reference methods for the measurement of sulfur in gaseous fuels, or an approved alternative method. The reference methods are: ASTN 01072-80; ASTN 03031-81; ASTN 03246-81; and ASTN 04084-82 as referenced in 40 CFR SQ.335(b)(2).
  - b. Effective the date of this custom schedule, sulfur monitoring shall be conducted twice monthly for six months. If this monitoring shows little variability in the fuel sulfur content, I and indicates consistent compliance with 40 CFR 60.333, then sulfur monitoring shall be conducted once per quarter for six quarters.
  - c. If after the monitoring required in item 2(b) above, or harein, the sulfur content of the fuel shows. Little variability and, calculated as sulfur dioxide, represents consistent compliance with the sulfur dioxida emission limits specified under 40 CFR 60.333, sample analysis shall be conducted twice per annum. This monitoring shall be conducted during the first and third quarters of each calendar year.
  - d. Should any sulfur analysis as required in items 2(b) or 2(c) above indicate noncompliance with 40 CFR 60.333, the owner or operator shall notify the State Air Control Tourd ) of such excess emissions and the custom schedule shall be re-examined by the Environmental Protection Agency. Sulfur monitoring shall be conducted weekly during the interim period when this custom schedule is being re-examined.
  - 3. If there is a change in fuel supply, the owner or operator must notify the State of such change for re-examination of this custom schedule. A substantial change in fuel quality shall be considered es a change in fuel supply. Sulfur monitoring chall be conducted wackly during the interim period when this custom schedule is being ce-examined.
  - 4. Records of sample analysis and fuel supply pertinent to this custom schodula chall be recained for a period of three years, and be available. for inspection by personnel of federal, state, and local air pollution control agencies.

### US ENVIRONMENTAL PROTECTION AGENCY Region IV



TO:	Name: CHARLES LOGAN
C	Company: DEP - Tallaharsec
	Phone: FAX: 404-622-6979
	Date: 4-15-94 Pages (incl. cover) 2
FROM:	Air Enforcement Branch Phone: (404) 347-5014 345 Courtland Street, NE Atlanta, GA 30065 FAX: (404) 347-3059 Sender's Name: M(RZA P. BAG)
	Subdects Name: //// // / / / / / / / / / / / / / / /
COMMENT	Subject: Mulliary Lake / Paoco Gas Turbine S: Custom Fuel Monitoring Schedules
<del> </del>	
	Dear Charles:
	I am faxing you the
lette	that approves cuitom phiel monitoring the above referenced gas tenburas. The hard copy should get to four week.
1.08	the above referenced gas tenburs.
	The hard copy should get to you
next	-week.
	If you need authing the blease
Let	If you need auttrig else please ne Know.
	Thanks,
	ma
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#### UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

#### REGION IV

345 COURTLAND STREET, N.E. ATLANTA, GEORGIA 30365

4APT-AEB

Clair H. Fancy, P.E., Chief Bureau of Air Regulation Florida Department of Environmental Protection 2600 Blair Stone Road Tallahassee, FL 32399-2400

Re: Approval of NSPS Custom Fuel Monitoring Schedules for: Mulberry Cogeneration Project, PSD-FL-187 (AC53-211670); Lake Cogeneration Project, PSD-FL-176 (AC15-196459); and Pasco Cogeneration Project, PSD-FL-177 (AC51-196460).

Dear Mr. Fancy:

This is to acknowledge letters from KBN Engineering and Applied Sciences, Inc. (KBN) dated March 7, 1994, and March 17, 1994, requesting approval of customized fuel monitoring schedules for the above referenced projects. These requests were jointly transmitted to the U.S. Environmental Protection Agency (EPA), and to you. Since the authority for implementing \$60.334(b) of 40 CFR Part 60, Subpart GG has not been delegated to the State of Florida, we have reviewed KBN's custom fuel monitoring schedules.

Based on our review we have determined that the proposed schedules are acceptable, as long as each source also complies with items 2(d), 3, and 4 of the attachment to the custom fuel monitoring guidance memo issued by EPA Headquarters on August 14, 1987. A copy of this memo was included in KBN's request as attachment.

If you have any questions regarding this letter, please contact Mr. Mirza P. Baig of my staff at 404/347-5014.

Sincerely yours

Jewell A. Harper, Chief Air Enforcement Branch Air, Pesticides, & Toxics Management Division

cc: Kennard F. Kosky
KBN Engineering



## Florida Department of Environmental Protection

File Copy

Twin Towers Office Building 2600 Blair Stone Road Tallahassee, Florida 32399-2400

Virginia B. Wetherell Secretary

April 11, 1994

Mr. Robert S. Chatham, P.E. Destec Energy, Inc. 2500 Citywest Blvd., Suite 150 Houston, Texas 77210-4411

Dear Mr. Chatham:

Re: Tiger Bay Cogeneration Facility

FDEP Permit No. AC53-214903 & PSD-FL-190

This is in response to your March 16, 1994, letter notifying the Department of several design changes to your proposed Tiger Bay Cogeneration Facility. These design changes, as stated in your letter, will neither increase emissions nor result in a different ambient air impact. However, it is required that this and all other substantive changes in the final design and construction be reported in the operation permit application.

Thank you for the opportunity to review and comment on this letter.

Sincerely,

· Chief

Bureau of Air Regulation

CHF/TH/bjb

cc: Robert Taylor

Harry Kerns - FDEP, Southwest District

Ken Kosky - KBN



March 16, 1994

DESTEC ENERGY, INC. 2500 CITYWEST BLVD., SUITE 150 P.O. BOX 4411 HOUSTON, TEXAS 77210-4411 (713) 735-4000

Mr. Preston Lewis, P.E. Florida Department of Environmental Protection Bureau of Air Regulation 2600 Blair Stone Road Tallahassee. Florida 32399-2400

RECEIVED

MAR 1 8 1994

Bureau of Air Regulation

Re: FDER Permit No. AC53-214903 & PSD-FL-190

Tiger Bay cogeneration facility Tiger Bay Limited Partnership

Dear Mr. Lewis:

Since the Florida Department of Environmental Regulation (now the Florida Department of Environmental Protection, FDEP) issued the above-referenced permit to construct the Tiger Bay cogeneration facility, Destec on behalf of the Tiger Bay Limited Partnership has been finalizing the design details of the facility. Since our last update, several design changes have been identified which differ from information supplied to the FDEP; the purpose of this letter is to apprise you of these changes in accordance with the requirements of general condition 2 and specific condition 6 of the permit. We do not anticipate these changes, the addition of a waste water tank and two fuel oil tanks (the original application referenced four fuel oil tanks), will have any significant impact to your agency and, in that respect, we are asking for your concurrence.

Thank you in advance for your prompt consideration of this information. Should you need additional information, or have any questions, please feel free to contact me at your convenience at (713) 735-4087. Written confirmation of the conclusion reached in this correspondence is respectfully requested.

Sincerely,

Robert S. Chatham, P.E.

Enclosures

**RSC** 

cc:

Harry Kerns - FDEP, Southwest District

Robert Taylor

Ken Kosky - KBN

A:\CONST3.WPR

#### A. Waste Water Tank

During August 1993, Tiger Bay Limited Partnership (TBLP) notified the Florida Department of Environmental Protection (FDEP), Industrial Waste Water Section, that our steam host had requested that TBLP route any water USAC considers usable to USAC for use rather than unnecessarily sending it to the zero liquid discharge system (ZLD). This option is not intended to void the use of the ZLD.

In conjunction to the routing of waste water to USAC, TBLP proposes to construct and operate an open-top 1,400,000 gallon waste water tank. The tank dimensions are 92 feet diameter and 32 feet tall. This system has been designed to continuously transfer the 120 gpm (normal operation) flow of waste water from this waste water tank to the steam host. The tank is design to hold a minimum of five days (at maximum flow conditions) of waste water. This volume includes appropriate freeboard to account for the 8 inch storm event, therefore, the tank should have no significant impact on storm water flow.

The tank will normally operate near empty, between low level (30") and high level (54"), in order to provide the maximum amount of storage capacity in the event of an interruption of USAC's demand. Protection from an overflow event is provided by automatic closure of a block valve on the influent line, upon a high-high level (30 feet) alarm. A low-low level (18") alarm will shut down the export pumps for protection against operating dry. The current site plan, SK-1253-G-100.14 Rev A, reflects the most recent design information (see Attachment A).

#### B. Fuel Oil Tanks

The above referenced site plan shows the location of the two fuel oil storage tanks. The capacity of each tank is approximately 150,000 gallons. The original application, permit and SPCC plan referenced four fuel oil tanks. These fuel oil tanks will comply with the applicable sections of the application, permit and Florida Chapter 17-762.



March 16, 1994

Mr. Preston Lewis, P.E. Florida Department of Environmental Protection Bureau of Air Regulation 2600 Blair Stone Road Tallahassee, Florida 32399-2400

Re: FDER Permit No. AC53-214903 & PSD-FL-190

Tiger Bay cogeneration facility Tiger Bay Limited Partnership

Dear Mr. Lewis:

DESTEC ENERGY, INC. 2500 CITYWEST BLVD., SUITE 150 P.O. BOX 4411 HOUSTON, TEXAS 77210-4411 (713) 735-4000

RECEIVED

MAR 1 8 1994

Bureau of Air Regulation

Since the Florida Department of Environmental Regulation (now the Florida Department of Environmental Protection, FDEP) issued the above-referenced permit to construct the Tiger Bay cogeneration facility, Destec on behalf of the Tiger Bay Limited Partnership has been finalizing the design details of the facility. Since our last update, several design changes have been identified which differ from information supplied to the FDEP; the purpose of this letter is to apprise you of these changes in accordance with the requirements of general condition 2 and specific condition 6 of the permit. We do not anticipate these changes, the addition of a waste water tank and two fuel oil tanks (the original application referenced four fuel oil tanks), will have any significant impact to your agency and, in that respect, we are asking for your concurrence.

Thank you in advance for your prompt consideration of this information. Should you need additional information, or have any questions, please feel free to contact me at your convenience at (713) 735-4087. Written confirmation of the conclusion reached in this correspondence is respectfully requested.

Sincerely,

Robert S. Chatham, P.E.

Resp. Chath

**Enclosures** 

**RSC** 

cc: Harry Kerns - FDEP, Southwest District

Robert Taylor

Ken Kosky - KBN

A:\CONST3.WPR

#### A. Waste Water Tank

During August 1993, Tiger Bay Limited Partnership (TBLP) notified the Florida Department of Environmental Protection (FDEP), Industrial Waste Water Section, that our steam host had requested that TBLP route any water USAC considers usable to USAC for use rather than unnecessarily sending it to the zero liquid discharge system (ZLD). This option is not intended to void the use of the ZLD.

In conjunction to the routing of waste water to USAC, TBLP proposes to construct and operate an open-top 1,400,000 gallon waste water tank. The tank dimensions are 92 feet diameter and 32 feet tall. This system has been designed to continuously transfer the 120 gpm (normal operation) flow of waste water from this waste water tank to the steam host. The tank is design to hold a minimum of five days (at maximum flow conditions) of waste water. This volume includes appropriate freeboard to account for the 8 inch storm event, therefore, the tank should have no significant impact on storm water flow.

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#### B. Fuel Oil Tanks

The above referenced site plan shows the location of the two fuel oil storage tanks. The capacity of each tank is approximately 150,000 gallons. The original application, permit and SPCC plan referenced four fuel oil tanks. These fuel oil tanks will comply with the applicable sections of the application, permit and Florida Chapter 17-762.

#### ATTACHMENT A



DESTEC EN 2500 CITYV P.O. BOX 4-HOUSTON. (713) 735-4

DESTEC ENERGY, INC. 2500 CITYWEST BLVD., SUITE 150 P.O. BOX 4411 HOUSTON, TEXAS 77210-4411 (713) 735-4000

September 15, 1993

Mr. Preston Lewis, P.E.
Florida Department of Environmental Protection
Bureau of Air Regulation
2600 Blair Stone Road
Tallahassee, Florida 32399-2400

Re: FDER Permit No. AC53-214903, PSD-FL-190, and AC53-230744

Tiger Bay cogeneration facility Tiger Bay Limited Partnership

Dear Mr. Lewis:

The purpose of this letter is to notify you on behalf of Tiger Bay Limited Partnership that construction of the Tiger Bay cogeneration plant commenced on August 16, 1993.

Should you have any questions, please feel free to contact me at your convenience at (713) 735-4087.

Sincerely,

Robert S. Chatham, P.E.

Enclosures RSC/tk

cc: Harry Kerns - FDEP, Southwest District

Robert Taylor Ken Kosky - KBN

A:\CONST2.WPR



July 27, 1994

DESTEC ENERGY, INC. 2500 CITYWEST BLVD., SUITE 150 P.O. BOX 4411 HOUSTON, TEXAS 77210-4411 (713) 735-4000

Mr. Cleveland Holladay
Bureau of Air Regulations
Florida Department of Environmental Protection
Twin Towers Office Building
2600 Blair Stone Road
Tallahassee, Florida 32399-2400

RECEIVED

1111 23 1777

Bureau of Air Regulation

RE: Stack Diameter Change

Permit Nos. PSD-FL-190 and AC53-214903

Tiger Bay Limited Partnership Tiger Bay Cogeneration Plant

Dear Mr. Holladay,

Yesterday I spoke with Teresa Heron and mentioned that the as-built diameter for the gas turbine/heat recovery steam generator stack is 19 feet. The permit application stated that the proposed stack diameter would be 18 feet. Ms. Heron suggested that I contact you about this change. It is our opinion that this change is minor and we respectfully request your concurrence.

Should you have questions or comments about this matter, please contact me at (713) 735-4087.

Sincerely,

Robert S. Chatham, P.E.

Senior Environmental Engineer

Roll Chatham

RSC:kro

cc: Ms. Teresa Heron - FDEP

File 1253

Hollaway.WPR