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DIVISION OF AIR
RESOURCE MANAGEMENT

AIR PERMIT APPLICATION TO MODIFY ACTIVATED CARBON INJECTION REQUIREMENT

New Hope Power Company Okeelanta Cogeneration Plant

Project No: 0990332-020-AC Module NO: ABO81

Prepared For: New Hope Power Company

8001 U.S. Highway 27 South South Bay, FL 33493

Submitted By: Golder Associates Inc.

6026 NW 1st Place

Gainesville, FL 32607 USA

Distribution: 4 copies - FDEP

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May 2012

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APPLICATION FOR AIR PERMIT

LONG FORM



Department of **Environmental Protection RECEIVED**

Division of Air Resource Management

MAY 09 2012

APPLICATION FOR AIR PERMIT - LONG FORM

DIVISION OF AIR RESOURCE MANAGEMENT

I. APPLICATION INFORMATION

Air Construction Permit – Use this form to apply for an air construction permit:

- For any required purpose at a facility operating under a federally enforceable state air operation permit (FESOP) or Title V air operation permit;
- For a proposed project subject to prevention of significant deterioration (PSD) review, nonattainment new source review, or maximum achievable control technology (MACT);
- To assume a restriction on the potential emissions of one or more pollutants to escape a requirement such as PSD review, nonattainment new source review, MACT, or Title V; or
- To establish, revise, or renew a plantwide applicability limit (PAL).

Air Operation Permit – Use this form to apply for:

- An initial federally enforceable state air operation permit (FESOP); or
- An initial, revised, or renewal Title V air operation permit.

To ensure accuracy, please see form instructions.

| Ide | entification of Facility | | | | | |
|-----|---|----------|--------|--------------|-----------------------------------|--|
| 1. | Facility Owner/Company Name: New Hope Power Company | | | | | |
| 2. | Site Name: Okeelanta Cogeneration Plant | | | | | |
| 3. | Facility Identification Number: 0990332 | | | | | |
| 4. | Facility Location Street Address or Other Locator: | 8001 U.S | . High | way 27 Sc | outh | |
| | City: South Bay | County: | Palm | Beach | Zip Code: 33493 | |
| 5. | Relocatable Facility? ☐ Yes ☒ No | | 6. | Existing Yes | Γitle V Permitted Facility? ☐ No | |
| Ap | oplication Contact | | | | | |
| 1. | Application Contact Name: Matti | hew Capo | ne, D | rector of l | Environmental Compliance | |
| 2. | Application Contact Mailing Add | | | | | |

Organization/Firm: New Hope Power Company Street Address: P. O. Box 9

State: FL City: South Bay

3. Application Contact Telephone Numbers... Telephone: (561) 993-1658 Fax: (561) 992-7326

Application Contact E-mail Address: Matthew Capone@floridacrystals.com

Application Processing Information (DEP Use)

| 1. Date of Receipt of Application: | 3. PSD Number (if applicable): |
|------------------------------------|-----------------------------------|
| 2. Project Number(s): | 4. Siting Number (if applicable): |

1

DEP Form No. 62-210.900(1) - Form Effective: 03/11/2010

Zip Code: 33493

Purpose of Application

| Thi | This application for air permit is being submitted to obtain: (Check one) | | | | |
|-------------|---|--|--|--|--|
| Air | Construction Permit | | | | |
| \boxtimes | Air construction permit. | | | | |
| | Air construction permit to establish, revise, or renew a plantwide applicability limit (PAL). | | | | |
| | Air construction permit to establish, revise, or renew a plantwide applicability limit (PAL), and separate air construction permit to authorize construction or modification of one or more emissions units covered by the PAL. | | | | |
| Air | Operation Permit | | | | |
| | Initial Title V air operation permit. | | | | |
| | Title V air operation permit revision. | | | | |
| | Title V air operation permit renewal. | | | | |
| | Initial federally enforceable state air operation permit (FESOP) where professional engineer (PE) certification is required. | | | | |
| _ | Initial federally enforceable state air operation permit (FESOP) where professional engineer (PE) certification is not required. | | | | |
| | Construction Permit and Revised/Renewal Title V Air Operation Permit ncurrent Processing) | | | | |
| | Air construction permit and Title V permit revision, incorporating the proposed project. | | | | |
| | Air construction permit and Title V permit renewal, incorporating the proposed project. | | | | |
| | Note: By checking one of the above two boxes, you, the applicant, are requesting concurrent processing pursuant to Rule 62-213.405, F.A.C. In such case, you must also check the following box: | | | | |
| | I hereby request that the department waive the processing time requirements of the air construction permit to accommodate the processing time frames of the Title V air operation permit. | | | | |

Application Comment

With this air construction permit application, NHPC is proposing to remove the requirement that each cogeneration boiler be equipped with an activated carbon injection system (or equivalent) from Permit No. 0990332-017-AC/PSD-FL-196P. NHPC has never failed its annual mercury compliance test, nor does it anticipate any change in fuel supply or operating conditions in the foreseeable future that would change this. Therefore, NHPC desires the ability to bring an activated carbon injection system (or equivalent) on site in the event that one is required in the future. The current carbon injection system is not needed and is costly to maintain.

Scope of Application

| Emissions | | Air | Air Permit |
|------------------|---|--------|------------|
| Unit ID | Description of Emissions Unit | Permit | Processing |
| Number | • | Type | Fee |
| 001 | Cogeneration Boiler A | A1CB | N/A |
| 002 | Cogeneration Boiler B | A1CB | N/A |
| 003 | Cogeneration Boiler C | A1CB | N/A |
| 004 | Cogeneration Plant – Materials Handling and Storage | A1CB | N/A |
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| Application Processing Fee | |
|----------------------------------|--|
| Check one: Attached - Amount: \$ | |

Owner/Authorized Representative Statement

Complete if applying for an air construction permit or an initial FESOP.

- 1. Owner/Authorized Representative Name:
 - Jose Gonzalez, Vice President of Industrial Operations
- 2. Owner/Authorized Representative Mailing Address...

Organization/Firm: New Hope Power Company

Street Address: P.O. Box 9

City: South Bay

State: FL

Zip Code: 33493

3. Owner/Authorized Representative Telephone Numbers...

Telephone: (561) 993-1600

Fax:

(561) 992-7326

4. Owner/Authorized Representative E-mail Address: Jose_Gonzalez@floridacrystals.com

ext.

5. Owner/Authorized Representative Statement:

I, the undersigned, am the owner or authorized representative of the corporation, partnership, or other legal entity submitting this air permit application. To the best of my knowledge, the statements made in this application are true, accurate and complete, and any estimates of emissions reported in this application are based upon reasonable techniques for calculating emissions. I understand that a permit, if granted by the department, cannot be transferred without authorization from the department.

Signature

Date

4.30-12

Application Responsible Official Certification

Complete if applying for an initial, revised, or renewal Title V air operation permit or concurrent processing of an air construction permit and revised or renewal Title V air operation permit. If there are multiple responsible officials, the "application responsible official" need not be the "primary responsible official."

| 1. Application Responsible Official Name: | | | | | |
|---|--|--|--|--|--|
| Application Responsible Official Qualification (Check one or more of the following options, as applicable): | | | | | |
| For a corporation, the president, secretary, treasurer, or vice-president of the corporation in charge of a principal business function, or any other person who performs similar policy or decision-making functions for the corporation, or a duly authorized representative of such person if the representative is responsible for the overall operation of one or more manufacturing, production, or operating facilities applying for or subject to a permit under Chapter 62-213, F.A.C. | | | | | |
| For a partnership or sole proprietorship, a general partner or the proprietor, respectively. For a municipality, county, state, federal, or other public agency, either a principal executive officer or ranking elected official. | | | | | |
| ☐ The designated representative at an Acid Rain source or CAIR source. | | | | | |
| 3. Application Responsible Official Mailing Address Organization/Firm: | | | | | |
| Street Address: City: State: Zip Code: | | | | | |
| 4. Application Responsible Official Telephone Numbers Telephone: () ext. Fax: () | | | | | |
| 5. Application Responsible Official E-mail Address: | | | | | |
| 6. Application Responsible Official Certification: | | | | | |
| 5. Application Responsible Official E-mail Address: | | | | | |
| Signature Date | | | | | |

Professional Engineer Certification

| 1. | Professional Engineer Name: David A. Buff |
|-------|---|
| | Registration Number: 19011 |
| 2. | Professional Engineer Mailing Address |
| _, | Organization/Firm: Golder Associates Inc.** |
| | Street Address: 6026 NW 1st Place |
| | City: Gainesville State: FL Zip Code: 32607 |
| 3. | Professional Engineer Telephone Numbers |
| | Telephone: (352) 336-5600 ext. 21145 Fax: (352) 336-6603 |
| 4. | Professional Engineer E-mail Address: dbuff@golder.com |
| | Professional Engineer Statement: |
| | I, the undersigned, hereby certify, except as particularly noted herein*, that: |
| | (1) To the best of my knowledge, there is reasonable assurance that the air pollutant emissions unit(s) and the air pollution control equipment described in this application for air permit, when properly operated and maintained, will comply with all applicable standards for control of air pollutant emissions found in the Florida Statutes and rules of the Department of Environmental Protection; and |
| | (2) To the best of my knowledge, any emission estimates reported or relied on in this application are true, accurate, and complete and are either based upon reasonable techniques available for calculating emissions or, for emission estimates of hazardous air pollutants not regulated for an emissions unit addressed in this application, based solely upon the materials, information and calculations submitted with this application. |
| | (3) If the purpose of this application is to obtain a Title V air operation permit (check here \square , if so), I further certify that each emissions unit described in this application for air permit, when properly operated and maintained, will comply with the applicable requirements identified in this application to which the unit is subject, except those emissions units for which a compliance plan and schedule is submitted with this application. |
| | (4) If the purpose of this application is to obtain an air construction permit (check here \boxtimes , if so) or concurrently process and obtain an air construction permit and a Title V air operation permit revision or renewal for one or more proposed new or modified emissions units (check here \square , if so), I further certify that the engineering features of each such emissions unit described in this application have been designed or examined by me or individuals under my direct supervision and found to be in conformity with sound engineering principles applicable to the control of emissions of the air pollutants characterized in this application. |
| | (5) If the purpose of this application is to obtain an initial air operation permit or operation permit revision or renewal for one or more newly constructed or modified emissions units (check here if so) If further certify that, with the exception of any changes detailed as part of this application, each such emissions unit has been constructed or modified in substantial accordance with the information given in the corresponding application for air construction permit and with all provisions contained in such permit. |
| 3 | 5/7/20/2 5/7/20/2 |
| | Signature Date |
| ***** | Attach any exception to certification statement. Board of Professional Engineers Certificate of Authorization #00001670. |
| | EP Form No. 62-210.900(1) - Form Y:\Projects\2012\123-87509 NHPC, Blr A\Activated Carbon (123-87522)\NHPC-1 fective: 03/11/2010 6 05/2 |
| | |

II. FACILITY INFORMATION

A. GENERAL FACILITY INFORMATION

Facility Location and Type

| racinty Location a | iu iype | | | | | | |
|----------------------|--------------------------|---------------------------------------|--------------------------------|--|--|--|--|
| 1. Facility UTM Co | | | 2. Facility Latitude/Longitude | | | | |
| | ast (km) 524.90 | Latitude (DD | O/MM/SS) 26°35'00" | | | | |
| N | orth (km) 2940.10 | Longitude (D | DD/MM/SS) 80°45'00" | | | | |
| 3. Governmental | 4. Facility Status | 5. Facility Majo | or 6. Facility SIC(s): | | | | |
| Facility Code: | Code: | Group SIC C | Code: 4911 | | | | |
| 0 | A | 49 | | | | | |
| 7. Facility Comme | nt: | | | | | | |
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| Facility Contact | | | | | | | |
| 1. Facility Contac | Name: | | | | | | |
| Matthew Capon | e, Director of Environme | ntal Compliance | | | | | |
| 2. Facility Contac | Mailing Address | | | | | | |
| 1 | rm: New Hope Power C | ompany | | | | | |
| 1 | ess: P.O.Box 9 | ····• | | | | | |
| C | ity: South Bay | State: FL | Zip Code: 33493 | | | | |
| 3. Facility Contac | Telephone Numbers: | | | | | | |
| Telephone: (50 | | . Fax: (| 561) 992-7326 | | | | |
| | E-mail Address: Matth | | ` | | | | |
| 4. Facility Contac | E-IIIaii Address. Watti | ew_capone@noridad | crystals.com | | | | |
| Facility Primary R | esponsible Official | | | | | | |
| | | PG: .: . 199 ! ! J 4 ! G: . J . | . C. 4' T 4b - 4 ! 4 4b . | | | | |
| | | iliciai" is identified | in Section I that is not the | | | | |
| facility "primary re | esponsible official." | | | | | | |
| 1. Facility Primary | Responsible Official Na | me: | | | | | |
| - | | | | | | | |
| 2. Facility Primary | Responsible Official Ma | ailing Address | | | | | |
| Organization/Fir | - | | | | | | |
| Street Addres | | | | | | | |
| Succi Addies | o. | | | | | | |

DEP Form No. 62-210.900(1) – Form Effective: 03/11/2010

City:

Telephone: (

3. Facility Primary Responsible Official Telephone Numbers...

4. Facility Primary Responsible Official E-mail Address:

Zip Code:

State:

Fax:

(

ext.

Facility Regulatory Classifications

Check all that would apply *following* completion of all projects and implementation of all other changes proposed in this application for air permit. Refer to instructions to distinguish between a "major source" and a "synthetic minor source."

| 1. Small Business Stationary Source | ☐ Unknown |
|--|---------------------------------------|
| 2. Synthetic Non-Title V Source | · · · · · · · · · · · · · · · · · · · |
| 3. Title V Source | |
| 4. Major Source of Air Pollutants, Other than | Hazardous Air Pollutants (HAPs) |
| 5. Synthetic Minor Source of Air Pollutants, C | Other than HAPs |
| 6. Major Source of Hazardous Air Pollutants | (HAPs) |
| 7. Synthetic Minor Source of HAPs | |
| 8. One or More Emissions Units Subject to N | SPS (40 CFR Part 60) |
| 9. One or More Emissions Units Subject to En | mission Guidelines (40 CFR Part 60) |
| 10. ⊠ One or More Emissions Units Subject to N | ESHAP (40 CFR Part 61 or Part 63) |
| 11. Title V Source Solely by EPA Designation | (40 CFR 70.3(a)(5)) |
| 12. Facility Regulatory Classifications Comment: | |
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List of Pollutants Emitted by Facility

| Entrol of the territy | | <u></u> |
|---------------------------------------|-----------------------------|----------------------------|
| 1. Pollutant Emitted | 2. Pollutant Classification | 3. Emissions Cap [Y or N]? |
| Particulate Matter Total – PM | Α | N |
| Particulate Matter – PM10 | A | N |
| Particulate Matter – PM2.5 | A | N |
| Sulfur Dioxide – SO2 | A | N |
| Nitrogen Oxides – NOx | A | N |
| Carbon Monoxide – CO | A | N |
| Volatile Organic Compounds – VOC | A | N |
| Hydrogen Chloride – H106 | A | N |
| Mercury Compounds – H114 | В | N |
| Total Hazardous Air Pollutants – HAPs | A | N |
| Greenhouse Gases (GHGs) | Α | N . |
| Carbon Dioxide Equivalent (CO2e) | A | N |
| | | |
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| | | |

B. EMISSIONS CAPS

Facility-Wide or Multi-Unit Emissions Caps

| . Pollutant Subject to Emissions | 2. Facility- Wide Cap [Y or N]? | 3. Emissions Unit ID's Under Cap | 4. | Hourly Cap (lb/hr) | 5. | Annual Cap (ton/yr) | 6. Basis for Emission Cap |
|--|---------------------------------------|----------------------------------|------|--------------------------|--|---------------------------|---------------------------|
| Cap | (all units) | (if not all units) | | (10/111) | | (told yl) | Сар |
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| . Facility-W | ide or Multi-Unit | Emissions Cap Con | nmer | nt: | | | |
| Facility-W | ide or Multi-Unit | Emissions Cap Con | nmer | nt: | | | |
| Facility-W | ide or Multi-Unit | Emissions Cap Con | nmer | nt: | | | |
| Facility-W | ide or Multi-Unit | Emissions Cap Con | nmer | nt: | | | |
| Facility-W | ide or Multi-Unit | Emissions Cap Con | nmer | nt: | | | |
| Facility-W | ide or Multi-Unit | Emissions Cap Con | nmer | nt: | | | |
| Facility-W | ide or Multi-Unit | Emissions Cap Con | nmer | nt: | | | |
| Facility-W | ide or Multi-Unit | Emissions Cap Con | nmer | nt: | | | |
| Facility-W | ide or Multi-Unit | Emissions Cap Con | nmer | nt: | | | |
| Facility-W | ide or Multi-Unit | Emissions Cap Con | nmer | nt: | | | |
| Facility-W | ide or Multi-Unit | Emissions Cap Con | nmer | nt: | | | |
| Facility-W | ide or Multi-Unit | Emissions Cap Con | nmer | nt: | | | |

C. FACILITY ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

| 1. | Facility Plot Plan: (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: NHPC-FI-C1 Previously Submitted, Date: |
|----|--|
| 2. | Process Flow Diagram(s): (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) ☑ Attached, Document ID: NHPC-FI-C2 ☐ Previously Submitted, Date: |
| 3. | Precautions to Prevent Emissions of Unconfined Particulate Matter: (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: NHPC-FI-C3 Previously Submitted, Date: |
| Ad | Iditional Requirements for Air Construction Permit Applications |
| 1. | Area Map Showing Facility Location: Attached, Document ID: Not Applicable (existing permitted facility) |
| 2. | Description of Proposed Construction, Modification, or Plantwide Applicability Limit (PAL): |
| 3. | Rule Applicability Analysis: |
| 4. | List of Exempt Emissions Units: ☐ Attached, Document ID: ☐ Not Applicable (no exempt units at facility) |
| 5. | Fugitive Emissions Identification: ☐ Attached, Document ID: ☐ Not Applicable |
| 6. | Air Quality Analysis (Rule 62-212.400(7), F.A.C.): ☐ Attached, Document ID: ☐ Not Applicable |
| 7. | Source Impact Analysis (Rule 62-212.400(5), F.A.C.): Attached, Document ID: Not Applicable |
| 8. | Air Quality Impact since 1977 (Rule 62-212.400(4)(e), F.A.C.): ☐ Attached, Document ID: ☐ Not Applicable |
| 9. | Additional Impact Analyses (Rules 62-212.400(8) and 62-212.500(4)(e), F.A.C.): Attached, Document ID: Not Applicable |
| 10 | Alternative Analysis Requirement (Rule 62-212.500(4)(g), F.A.C.): |

DEP Form No. 62-210.900(1) – Form

Effective: 03/11/2010

Y:\Projects\2012\123-87509 NHPC, Blr A\

C. FACILITY ADDITIONAL INFORMATION (CONTINUED)

Additional Requirements for FESOP Applications

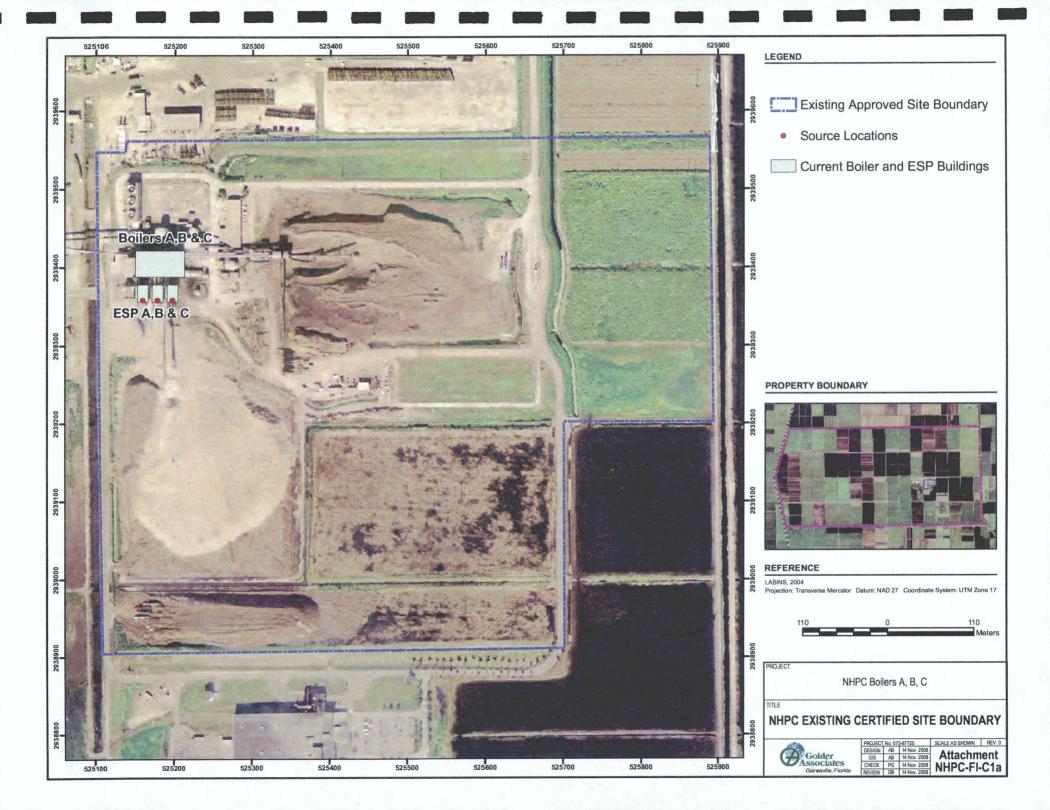
| 1. | List of Exempt Emissions Units: |
|------------|--|
| | Attached, Document ID: Not Applicable (no exempt units at facility) |
| <u>A</u> c | Iditional Requirements for Title V Air Operation Permit Applications |
| 1. | List of Insignificant Activities: (Required for initial/renewal applications only) Attached, Document ID: Not Applicable (revision application) |
| 2. | Identification of Applicable Requirements: (Required for initial/renewal applications, and for revision applications if this information would be changed as a result of the revision being sought) Attached, Document ID: |
| | ☐ Not Applicable (revision application with no change in applicable requirements) |
| 3. | Compliance Report and Plan: (Required for all initial/revision/renewal applications) Attached, Document ID: |
| | Note: A compliance plan must be submitted for each emissions unit that is not in compliance with all applicable requirements at the time of application and/or at any time during application processing. The department must be notified of any changes in compliance status during application processing. |
| 4. | List of Equipment/Activities Regulated under Title VI: (If applicable, required for initial/renewal applications only) Attached, Document ID: |
| | ☐ Equipment/Activities Onsite but Not Required to be Individually Listed ☐ Not Applicable |
| 5. | Verification of Risk Management Plan Submission to EPA: (If applicable, required for initial/renewal applications only) Attached, Document ID: |
| 6. | Requested Changes to Current Title V Air Operation Permit: Attached, Document ID: |

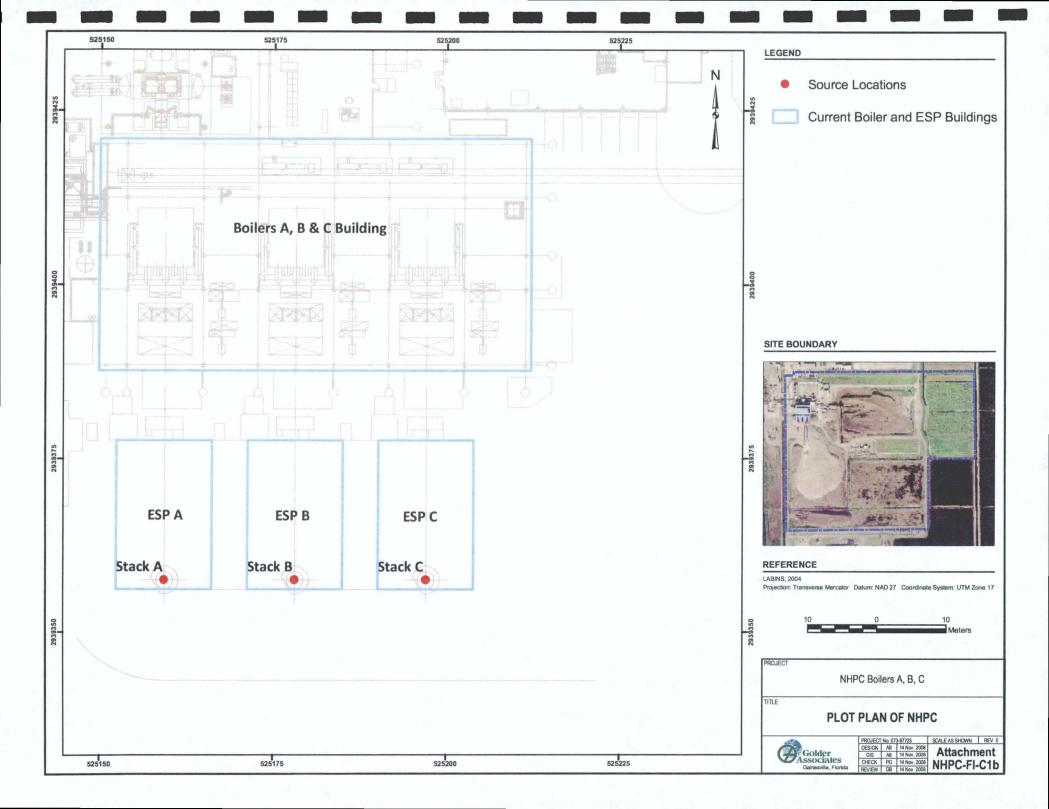
C. FACILITY ADDITIONAL INFORMATION (CONTINUED)

Additional Requirements for Facilities Subject to Acid Rain, CAIR, or Hg Budget Program

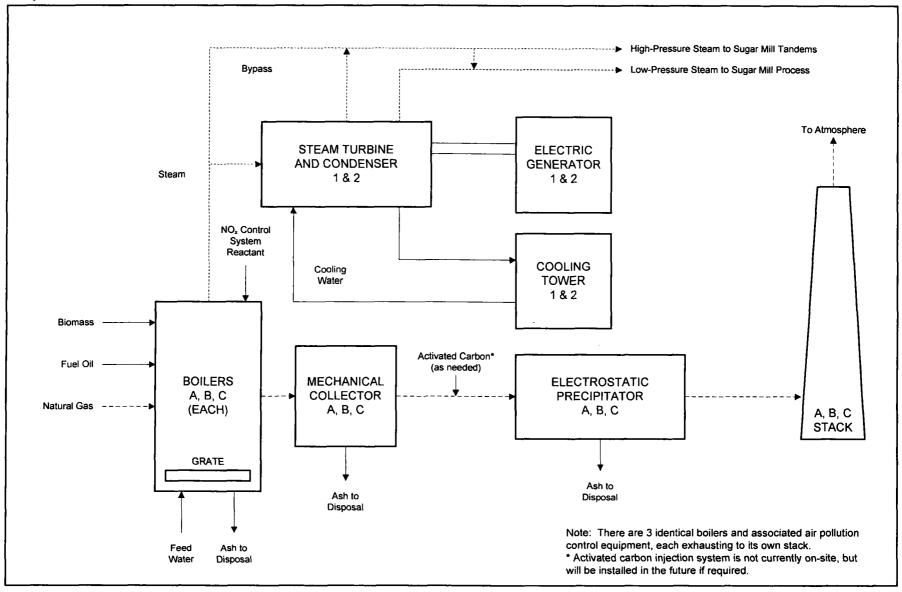
| 1. | Acid Rain Program Forms: | | | | |
|----|--|--|--|--|--|
| | Acid Rain Part Application (DEP Form No. 62-210.900(1)(a)): ☐ Attached, Document ID: ☐ Previously Submitted, Date: ☐ Not Applicable (not an Acid Rain source) | | | | |
| | Phase II NO _X Averaging Plan (DEP Form No. 62-210.900(1)(a)1.): ☐ Attached, Document ID: ☐ Previously Submitted, Date: ☐ Not Applicable | | | | |
| | New Unit Exemption (DEP Form No. 62-210.900(1)(a)2.): ☐ Attached, Document ID: ☐ Previously Submitted, Date: ☐ Not Applicable | | | | |
| 2. | CAIR Part (DEP Form No. 62-210.900(1)(b)): ☐ Attached, Document ID: ☐ Previously Submitted, Date: ☐ Not Applicable (not a CAIR source) | | | | |
| Ad | Iditional Requirements Comment | | | | |
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ATTACHMENT NHPC-FI-C1
FACILITY PLOT PLAN





ATTACHMENT NHPC-FI-C2
PROCESS FLOW DIAGRAM



Attachment NHPC-FI-C2 Simplified Flow Diagram New Hope Power Company, Okeelanta Cogeneration Facility South Bay, FL

Process Flow Legend
Solid/Liquid
Steam
Gas



ATTACHMENT NHPC-FI-C3

PRECAUTIONS TO PREVENT EMISSIONS OF UNCONFINED PARTICULATE MATTER

ATTACHMENT NHPC-FI-C3 PRECAUTIONS TO PREVENT EMISSIONS OF

UNCONFINED PARTICULATE MATTER

The New Hope Power Company (NHPC) takes reasonable precautions to prevent emissions of unconfined particulate matter at the cogeneration facility. These consist of the following:

- Enclosing conveyors and conveyor transfer points to preclude particulate emissions (except those directly associated with the stack/reclaimers, for which enclosure is operationally infeasible).
- Application of water sprays or chemical wetting agents and stabilizers to storage piles, handling equipment, unenclosed transfer points, etc., during dry periods as necessary to all facilities to maintain an opacity in compliance with the permit requirements.
- Enclosing the fly ash handling system including the transfer points and storage bin. The ash is wetted in the ash conditioner to minimize fugitive dust prior to it being discharged into the disposal bin.
- The mercury control system reactant storage silos, if used, will be maintained at a negative pressure while operating with the exhaust vented to a filter control system. A portable mercury control system may be utilized in lieu of a permanently installed system.



Section [1]
Cogeneration Boilers A, B, and C

III. EMISSIONS UNIT INFORMATION

Title V Air Operation Permit Application - For Title V air operation permitting only, emissions units are classified as regulated, unregulated, or insignificant. If this is an application for an initial, revised or renewal Title V air operation permit, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each regulated and unregulated emissions unit addressed in this application. Some of the subsections comprising the Emissions Unit Information Section of the form are optional for unregulated emissions units. Each such subsection is appropriately marked. Insignificant emissions units are required to be listed at Section II, Subsection C.

Air Construction Permit or FESOP Application - For air construction permitting or federally enforceable state air operation permitting, emissions units are classified as either subject to air permitting or exempt from air permitting. The concept of an "unregulated emissions unit" does not apply. If this is an application for an air construction permit or FESOP, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air permitting are required to be listed at Section II, Subsection C.

Air Construction Permit and Revised/Renewal Title V Air Operation Permit Application – Where this application is used to apply for both an air construction permit and a revised or renewal Title V air operation permit, each emissions unit is classified as either subject to air permitting or exempt from air permitting for air construction permitting purposes, and as regulated, unregulated, or insignificant for Title V air operation permitting purposes. A separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit addressed in this application that is subject to air construction permitting and for each such emissions unit that is a regulated or unregulated unit for purposes of Title V permitting. (An emissions unit may be exempt from air construction permitting but still be classified as an unregulated unit for Title V purposes.) Emissions units classified as insignificant for Title V purposes are required to be listed at Section II, Subsection C.

If submitting the application form in hard copy, the number of this Emissions Unit Information Section and the total number of Emissions Unit Information Sections submitted as part of this application must be indicated in the space provided at the top of each page.

14

EMISSIONS UNIT INFORMATION Section [1] Cogeneration Boilers A, B, and C

A. GENERAL EMISSIONS UNIT INFORMATION

Title V Air Operation Permit Emissions Unit Classification

| 1. | Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.) | | | | | |
|-----------|---|--|---------------------------|---|--|--|
| | ☐ The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit. | | | | | |
| | | unit addressed in this Er | missions Unit Informati | on Section is an | | |
| <u>En</u> | nissions Unit Descr | ription and Status | | | | |
| 1. | Type of Emissions | Unit Addressed in this | Section: (Check one) | | | |
| | single process | s Unit Information Sections or production unit, or ac which has at least one do | tivity, which produces of | one or more air | | |
| | of process or p | s Unit Information Section of the section units and active vent) but may also produced the section of the secti | vities which has at least | e emissions unit, a group one definable emission | | |
| | | s Unit Information Section production units and a | | e emissions unit, one or fugitive emissions only. | | |
| 2. | Description of Em Cogeneration Boile | issions Unit Addressed iers A, B, and C | n this Section: | | | |
| 3. | Emissions Unit Ide | entification Number: 00 | 1, 002, 003 | | | |
| 4. | Emissions Unit | 5. Commence | 6. Initial Startup | 7. Emissions Unit | | |
| | Status Code: | Construction Date: | Date: | Major Group SIC Code: | | |
| | Α | Date. | | 49 | | |
| 8. | Federal Program A | Applicability: (Check all | that apply) | <u></u> | | |
| | ☐ Acid Rain Unit | t | | | | |
| | ☐ CAIR Unit | | | | | |
| 9. | Package Unit: | | N. 1.137 1 | | | |
| 10 | Manufacturer: Model Number: | | | | | |
| | 10. Generator Nameplate Rating: MW | | | | | |
| 11. | 11. Emissions Unit Comment: Each boiler is a hybrid suspension grate unit fired by biomass (bagasse/wood) as the primary fuel. Distillate oil and natural gas are fired during startup and shutdown when necessary to ensure good combustion, to supplement biomass fuel, and during times when the biomass supply is interrupted. | | | | | |

Section [1] Cogeneration Boilers A, B, and C

| Emissions | Unit Control | Equipment/Method | l: Control | 1 | of | 4 |
|-----------|---------------------|------------------|------------|---|----|---|
| | | попристительной | • Common | | O1 | - |

- 1. Control Equipment/Method Description: Electrostatic Precipitator High Efficiency
- 2. Control Device or Method Code: 010

Emissions Unit Control Equipment/Method: Control 2 of 4

- 1. Control Equipment/Method Description: Selective Noncatalytic Reduction for NOx
- 2. Control Device or Method Code: 107

Emissions Unit Control Equipment/Method: Control 3 of 4

- 1. Control Equipment/Method Description:

 Multiple Cyclone without Fly Ash Reinjection
- 2. Control Device or Method Code: 076

Emissions Unit Control Equipment/Method: Control 4 of 4

- Control Equipment/Method Description:
 Activated Carbon Injection (or equivalent) used only as necessary
- 2. Control Device or Method Code: 048

Section [1] Cogeneration Boilers A, B, and C

E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

| 1. Pollutant Emitted | 2. Primary Control | 3. Secondary Control | 4. Pollutant |
|-----------------------------|--------------------|----------------------|-----------------|
| | Device Code | Device Code | Regulatory Code |
| PM | 076 | 010 | EL |
| PM10 | 076 | 010 | EL |
| PM2.5 | 076 | 010 | NS |
| SO2 | | | EL |
| NOx | 107 | | EL |
| СО | | | EL |
| VOC | | | EL |
| Mercury Compounds (H114) | 048* | | EL |
| Hydrochloric Acid (H106) | | | NS |
| Total HAPs | | | NS |
| Lead (Pb) | 076 | 010 | NS |
| Fluoride (F) | | | NS |
| Sulfuric Acid Mist (SAM) | | | NS |
| Non-biogenic GHGs | | | NS |
| Non-biogenic CO2e | | | NS |
| | | | |
| | | | |
| | | | |

^{*} Used only as necessary

EMISSIONS UNIT INFORMATION Section [1] Cogeneration Boilers A, B, and C

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

| 1. | Process Flow Diagram: (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: NHPC-FI-C2 Previously Submitted, Date |
|----|--|
| 2. | Fuel Analysis or Specification: (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date |
| 3. | Detailed Description of Control Equipment: (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: NHPC-EU1-I3 Previously Submitted, Date |
| 4. | Procedures for Startup and Shutdown: (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date |
| | |
| 5. | Operation and Maintenance Plan: (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: NHPC-EU1-15 Previously Submitted, Date |
| | ☐ Not Applicable |
| 6. | Compliance Demonstration Reports/Records: Attached, Document ID: |
| | Test Date(s)/Pollutant(s) Tested: |
| | ☐ Previously Submitted, Date: |
| | Test Date(s)/Pollutant(s) Tested: |
| | |
| | To be Submitted, Date (if known): |
| | Test Date(s)/Pollutant(s) Tested: |
| | Not Applicable ■ Not Applicable Not Applicable |
| | Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application. |
| 7. | Other Information Required by Rule or Statute: Attached, Document ID: Not Applicable |

Section [1] Cogeneration Boilers A, B, and C

I. EMISSIONS UNIT ADDITIONAL INFORMATION (CONTINUED)

Additional Requirements for Air Construction Permit Applications

| 1. | 1. Control Technology Review and Analysis (Rules 62-212.400(10) and 62-212.500(7), | | | | | | |
|----|--|---|--|--|--|--|--|
| | F.A.C.; 40 CFR 63.43(d) and (e)): | | | | | | |
| | Attached, Document ID: | Not Applicable | | | | | |
| 2. | 2. Good Engineering Practice Stack Height Analysis (Rules 62-212.400(4)(d) and 62- | | | | | | |
| | 212.500(4)(f), F.A.C.): | | | | | | |
| | ☐ Attached, Document ID: | Not Applicable ■ | | | | | |
| 3. | only) | Required for proposed new stack sampling facilities | | | | | |
| | Attached, Document ID: | Not Applicable ■ Not Applicable Not Applicable Not Applicable | | | | | |
| Ad | lditional Requirements for Title V Air Op | peration Permit Applications | | | | | |
| 1. | Identification of Applicable Requirements: Attached, Document ID: | | | | | | |
| 2. | Compliance Assurance Monitoring: Attached, Document ID: | ☐ Not Applicable | | | | | |
| 3. | Alternative Methods of Operation: Attached, Document ID: | ☐ Not Applicable | | | | | |
| 4. | Alternative Modes of Operation (Emission Attached, Document ID: | | | | | | |
| Ad | Iditional Requirements Comment | | | | | | |
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ATTACHMENT NHPC-EU1-I3

DETAILED DESCRIPTION OF CONTROL EQUIPMENT

ATTACHMENT NHPC-EU1-I3 DETAILED DESCRIPTION OF CONTROL EQUIPMENT

The cogeneration facility utilizes several emission control techniques to reduce emissions. A selective non-catalytic reduction (SNCR) system is used to reduce NO_x emissions. Further, the cogeneration boilers minimize CO and VOC through proper furnace design and good combustion practices, including: control of combustion air and combustion temperature; distribution of fuel on the combustion grate; and controls over the furnace loads and transient conditions. Particulate emissions are controlled by an ESP. Multiple cyclones were installed during the 2000 calendar year to improve control of particulate emissions. Mercury emissions are controlled through the ESP system. In the event that two boilers fail the required annual mercury compliance test, an activated carbon injection system (or equivalent) will be brought on-site for additional mercury control. The system may be a rental unit. The activated carbon injection system is addressed below.

Mercury Control System

In the event that an activated carbon injection system (or equivalent) must be used to control mercury emissions from the boilers, an activated carbon injection system will be brought on-site. A volumetric feeder with an integral supply hopper will be used to meter activated carbon for injection at a point in the ductwork between the ESP and the ID fan. This will promote turbulent mixing and provide adequate residence time. A blower system will then transport the carbon to the injection point. The ESP will effectively capture the activated carbon particles along with the boiler fly ash (which also contains some carbon). The system will be designed to inject activated carbon into the flue gases of each boiler, consistent with the engineering report resulting from mercury emissions testing.



ATTACHMENT NHPC-EU1-I5 OPERATION AND MAINTENANCE PLAN

New Hope Power Company (NHPC) is required, by Specific Condition No. 8 of Permit No. 0990332-017-AC/PSD-FL-196P, to develop an Operation and Maintenance (O&M) plan for the cogeneration Boilers A, B, and C and for the air pollution control equipment. The air pollution control equipment consists of electrostatic precipitators (ESPs), the selective non-catalytic reduction (SNCR) system, the fly ash silo fabric filter, mechanical dust collectors, and precautions to prevent fugitive dust emissions. An activated carbon injection system (or equivalent) will be brought on-site in the event that it is required. The system may be a rental unit.

The portion of the O&M plan pertaining to the activated carbon injection system has been revised and is attached.



OPERATION AND MAINTENANCE PLAN

4.0 ACTIVATED CARBON INJECTION (ACI)/MERCURY CONTROL SYSTEM

Activated Carbon Injection System

An activated carbon injection system is required to be used in the three cogeneration boilers in the event that two or more boilers fail the annual mercury compliance test in any particular year. In the event that two boilers fail the compliance test, a carbon injection system will be installed within 30 days of the failed test report due date. This system may be a rental unit. Within 60 days of the compliance test due date, a mercury testing protocol will be submitted that will be designed to establish an effective carbon injection rate to control mercury emissions.

Capacity

The activated carbon injection system will be designed to inject activated carbon into the flue gases of each boiler. The amount of activated carbon injected into the flue gases of each boiler will be determined during the testing of the system.

Design Efficiency

Due to the very low mercury emissions from the NHPC boilers, and the presence of unburned carbon in the flue gas of the boilers, it is not possible to establish a design removal efficiency for the mercury injection system.

General Operational Description of Equipment

The mercury control system will consist of a volumetric feeder with an integral supply hopper that will meter activated carbon for flue gas injection. The injection point will be located between the boiler and the ESP. A blower system will transport the carbon to the injection point. The ESP will effectively capture the activated carbon particles along with boiler flyash (which contains some carbon). The system will be designed to inject activated carbon into the flue gases of each boiler, with the amount of activated carbon determined during the testing.

The activated carbon is manufactured specifically for removal of heavy metals and mercury contaminants found in exhaust gases. It is also effective for adsorption of dioxins and other incomplete combustion byproducts. The activated carbon is a free flowing powdered carbon with minimal caking tendencies, which makes it ideal for automatic carbon injection systems. It is manufactured with a high ignition temperature to permit safe operations at elevated temperatures. The unique convoluted particle surface provides the maximum reaction surface for rapid removal of gaseous mercury vapors.

STARTUP/SHUTDOWN PROCEDURES TO MINIMIZE EMISSIONS

Refer to Attachment NHPC-EU1-I4 (previously submitted).



Section [2]

Cogeneration Plant - Materials Handling and Storage

III. EMISSIONS UNIT INFORMATION

Title V Air Operation Permit Application - For Title V air operation permitting only, emissions units are classified as regulated, unregulated, or insignificant. If this is an application for an initial, revised or renewal Title V air operation permit, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each regulated and unregulated emissions unit addressed in this application. Some of the subsections comprising the Emissions Unit Information Section of the form are optional for unregulated emissions units. Each such subsection is appropriately marked. Insignificant emissions units are required to be listed at Section II, Subsection C.

Air Construction Permit or FESOP Application - For air construction permitting or federally enforceable state air operation permitting, emissions units are classified as either subject to air permitting or exempt from air permitting. The concept of an "unregulated emissions unit" does not apply. If this is an application for an air construction permit or FESOP, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air permitting are required to be listed at Section II, Subsection C.

Air Construction Permit and Revised/Renewal Title V Air Operation Permit Application – Where this application is used to apply for both an air construction permit and a revised or renewal Title V air operation permit, each emissions unit is classified as either subject to air permitting or exempt from air permitting for air construction permitting purposes, and as regulated, unregulated, or insignificant for Title V air operation permitting purposes. A separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit addressed in this application that is subject to air construction permitting and for each such emissions unit that is a regulated or unregulated unit for purposes of Title V permitting. (An emissions unit may be exempt from air construction permitting but still be classified as an unregulated unit for Title V purposes.) Emissions units classified as insignificant for Title V purposes are required to be listed at Section II, Subsection C.

If submitting the application form in hard copy, the number of this Emissions Unit Information Section and the total number of Emissions Unit Information Sections submitted as part of this application must be indicated in the space provided at the top of each page.

Section [2]

Cogeneration Plant – Materials Handling and Storage

A. GENERAL EMISSIONS UNIT INFORMATION

Title V Air Operation Permit Emissions Unit Classification

| 1. | Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.) | | | | | |
|------|---|--|------------------------|---|--|--|
| | ☐ The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit. | | | | | |
| | | unit addressed in this E | Emissions Unit Informa | ation Section is an | | |
| En | nissions Unit Desci | ription and Status | | - | | |
| 1. | Type of Emissions | Unit Addressed in this | Section: (Check one) | | | |
| | | s Unit Information Sect | | | | |
| | ~ - | or production unit, or a which has at least one o | • | | | |
| | - | | - | gle emissions unit, a group | | |
| | | | | st one definable emission | | |
| | _ | vent) but may also prod | _ | | | |
| | | | - | gle emissions unit, one or ce fugitive emissions only. | | |
| 2. | | issions Unit Addressed t - Materials Handling a | | | | |
| | Cogeneration Flan | t - Materials Francining at | iu Storage Operations | | | |
| 3. | Emissions Unit Ide | entification Number: 0 | n4 | | | |
| 4. | Emissions Unit | 5. Commence | 6. Initial Startup | 7. Emissions Unit | | |
| '' | Status Code: | Construction | Date: | Major Group | | |
| | A | Date: | | SIC Code: | | |
| 8. | | l Applicability: (Check a | that apply) | | | |
| 0. | ☐ Acid Rain Uni | • • | ir that apply) | | | |
| | ☐ CAIR Unit | - | | | | |
| 9. | Package Unit: | | | | | |
| | Manufacturer: Model Number: | | | | | |
| | 10. Generator Nameplate Rating: MW | | | | | |
| 11. | 11. Emissions Unit Comment: | | | | | |
| | | | | | | |
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Section [2]

Cogeneration Plant - Materials Handling and Storage

| Emissions | Unit Contro | ol Equipment/Method: | Control | 1 | of | 2 |
|------------------|-------------|----------------------|---------|---|----|---|
| | | | | | | |

| 1. | Control Equipment/Method Description: |
|-----------|--|
| | Fabric Filter – Low Temperature (T < 180F) |
| | , |
| | |
| 1 | |
| 2. | Control Device or Method Code: 018 |
| <u> </u> | |
| En | nissions Unit Control Equipment/Method: Control 2 of 2 |
| 1 | Control Equipment/Method Description: |
| ١٠. | Process Enclosed |
| 1 | |
| | |
| ŀ | |
| 2. | Control Device or Method Code: 054 |
| | |
| <u>En</u> | nissions Unit Control Equipment/Method: Control of |
| 1. | Control Equipment/Method Description: |
| 1. | Control Equipment viction Description. |
| l | |
| j | |
| 1 | |
| 2. | Control Device or Method Code: |
| <u></u> | —————————————————————————————————————— |
| <u>En</u> | nissions Unit Control Equipment/Method: Control of |
| 1 | Control Equipment/Method Description: |
| ** | Control Equipment viction Description. |
| | |
| | |
| | |
| 2. | Control Device or Method Code: |
| 1 | |

Section [2]

Cogeneration Plant – Materials Handling and Storage

C. EMISSION POINT (STACK/VENT) INFORMATION

(Optional for unregulated emissions units.)

Emission Point Description and Type

| | 2. Emission Point 7 | Гуре Code: | | | |
|--|---|---|--|--|--|
| Flow Diagram: Material Handling System 3. Descriptions of Emission Points Comprising this Emissions Unit for VE Tracking: Fly Ash Silo Conveyor Transfer Points Hogger Biomass Storage Pile Rental or Permanent Activated Carbon Injection System (if required) | | | | | |
| | | n Point in Common: | | | |
| 6. Stack Height feet | i: | 7. Exit Diameter: feet | | | |
| 9. Actual Volume | 1 | | | | |
| Flow Rate: | 12. Nonstack Emission Point Height: 10 feet | | | | |
| | 14. Emission Point Latitude/Longitude Latitude (DD/MM/SS) | | | | |
| | Longrade (DD/) | VIIVI 33) | | | |
| | | | | | |
| | | | | | |
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| | | | | | |
| | ated Carbon Injectors of Emission Uses 6. Stack Height feet 9. Actual Voluments | Points Comprising this Emissions Unit ated Carbon Injection System (if require ons of Emission Units with this Emission 6. Stack Height: feet 9. Actual Volumetric Flow Rate: acfm Clow Rate: 12. Nonstack Emission 16 feet 14. Emission Point I Latitude (DD/M) Longitude (DD/M) | | | |

Section [2]

Cogeneration Plant - Materials Handling and Storage

G. VISIBLE EMISSIONS INFORMATION

Complete Subsection G if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

Visible Emissions Limitation: Visible Emissions Limitation 1 of 2

| Visible Emissions Emitation. | | | | | |
|------------------------------|--|--|-----------------|--|--|
| 1. | Visible Emissions Subtype: VE20 | Basis for Allowable ⊠ Rule | Opacity: Other | | |
| 3. | Allowable Opacity: | <u> </u> | | | |
| ٥. | • • | | 0/ | | |
| | | ceptional Conditions: | % | | |
| | Maximum Period of Excess Opacity Allowe | ed: | min/hour | | |
| 4. | Method of Compliance: | | | | |
| | EPA Method 9 | | | | |
| | | | | | |
| 5. | Visible Emissions Comment: | | | | |
| | | | | | |
| | Rule 62-296.320(4)(b), F.A.C. | | | | |
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| | | | | | |
| Vi | sible Emissions Limitation: Visible Emissi | ons Limitation 2 of 2 | | | |
| | Visible Emissions Subtype: | 2. Basis for Allowable | Opacity | | |
| 1. | VE05 | Rule | ☐ Other | | |
| | | □ Kuie | M Other | | |
| 3. | Allowable Opacity: | | | | |
| | Normal Conditions: 5 % Ex | ceptional Conditions: | % | | |
| | Maximum Period of Excess Opacity Allowe | ed: | min/hour | | |
| 4 | Method of Compliance: | <u>.</u> | | | |
| ••• | EPA Method 9 | | | | |
| | | | | | |
| 5. | Visible Emissions Comment: | | | | |
| ٥. | Visible Limissions Comment. | | | | |
| | PSD-FL-196P. | | | | |
| | 1 OD-1 E-1001 . | | | | |
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Section [2]

Cogeneration Plant – Materials Handling and Storage

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

| 1. | Process Flow Diagram: (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date | |
|----|--|---|
| 2. | Fuel Analysis or Specification: (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date | |
| 3. | Detailed Description of Control Equipment: (Required for all permit applications, except Title Vair operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date | |
| 4. | Procedures for Startup and Shutdown: (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date | t |
| | | |
| 5. | Operation and Maintenance Plan: (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date Not Applicable | ; |
| 6. | Compliance Demonstration Reports/Records: Attached, Document ID: | |
| | Test Date(s)/Pollutant(s) Tested: | |
| | ☐ Previously Submitted, Date: | |
| | Test Date(s)/Pollutant(s) Tested: | |
| | ☐ To be Submitted, Date (if known): | |
| | Test Date(s)/Pollutant(s) Tested: | |
| | Not Applicable ■ | |
| | Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application. | |
| 7. | Other Information Required by Rule or Statute: Attached, Document ID: Not Applicable | |

Section [2]

Cogeneration Plant - Materials Handling and Storage

I. EMISSIONS UNIT ADDITIONAL INFORMATION (CONTINUED)

Additional Requirements for Air Construction Permit Applications

| _ | | | |
|---|---|--|--|
| 1 | . Control Technology Review and Analysis (Rules 62-212.400(10) and 62-212.500(7), F.A.C.; 40 CFR 63.43(d) and (e)): | | |
| | ☐ Attached, Document ID: ⊠ Not Applicable | | |
| 2 | Good Engineering Practice Stack Height Analysis (Rules 62-212.400(4)(d) and 62- | | |
| | 212.500(4)(f), F.A.C.): ☐ Attached, Document ID: ⊠ Not Applicable | | |
| | . Description of Stack Sampling Facilities: (Required for proposed new stack sampling facilities | | |
| ~ | only) | | |
| | ☐ Attached, Document ID: ⊠ Not Applicable | | |
| Additional Requirements for Title V Air Operation Permit Applications | | | |
| 1 | . Identification of Applicable Requirements: | | |
| - | Attached, Document ID: | | |
| 2 | . Compliance Assurance Monitoring: Attached, Document ID: Not Applicable | | |
| <u> </u> | | | |
|] 3 | . Alternative Methods of Operation: | | |
| 4 | . Alternative Modes of Operation (Emissions Trading): | | |
| | Attached, Document ID: Not Applicable | | |
| Additional Requirements Comment | | | |
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PART B

PART B

The New Hope Power Company (NHPC) is currently required to equip each cogeneration boiler with an activated carbon injection system in the case that two or more of its cogeneration boilers fail an annual mercury compliance test. NHPC has never had a single boiler fail its annual mercury compliance test, so the existing activated carbon system has never been needed or used. NHPC does not anticipate any change in fuel supply or operating conditions in the foreseeable future that would necessitate use of an activated carbon injection system to control mercury. Because the activated carbon system is not needed and is costly to maintain, NHPC requests FDEP to remove the system from the permit so that the existing activated carbon injection equipment can be dismantled.

NHPC requests that the current PSD permit (Permit No. 0990332-017-AC/PSD-FL-196P) be changed so that a rental carbon injection system may be used in the case of two or more boilers failing their annual mercury compliance tests. The current permit conditions requiring the carbon injection system are listed below, with the suggested revised permit wording following.

Section III. Emissions Unit Specific Conditions

Brief Description - Current Permit Language:

Emissions Units 001, 002, and 003: Cogeneration Boilers A, B, and C

Description: Each unit is a biomass-fired spreader stoker steam boiler manufactured by Zurn and designed to produce approximately 506,100 pounds per hour of steam at 1500 psig and 975°F.

Fuels and Capacity: The primary fuel is biomass (760 MMBtu per hour), which includes bagasse from the adjacent sugar mill and clean wood material delivered to the plant by area subcontractors. Auxiliary fuels include natural gas (605 MMBtu per hour) and very low sulfur distillate oil (490 MMBtu per hour).

Controls: Pollution control equipment includes low-NOx burners for gas firing, a selective non-catalytic reduction system to reduce nitrogen oxides emissions, mechanical dust collectors and an electrostatic precipitator to reduce particulate matter emissions, and an activated carbon injection system to reduce potential mercury emissions. Good operating practices and the efficient combustion of clean, low-sulfur fuels minimizes emissions of carbon monoxide, sulfuric acid mist, sulfur dioxide, and volatile organic compounds.

Stack Parameters: Exhaust gases exit a 10 feet diameter stack that is at least 199 feet tall and with a volumetric flow rate of approximately 319,000 acfm at 352°F.



Brief Description - Suggested Permit Language:

Emissions Units 001, 002, and 003: Cogeneration Boilers A, B, and C

Description: Each unit is a biomass-fired spreader stoker steam boiler manufactured by Zurn and designed to produce approximately 506,100 pounds per hour of steam at 1500 psig and 975°F.

Fuels and Capacity: The primary fuel is biomass (760 MMBtu per hour), which includes bagasse from the adjacent sugar mill and clean wood material delivered to the plant by area subcontractors. Auxiliary fuels include natural gas (605 MMBtu per hour) and very low sulfur distillate oil (490 MMBtu per hour).

Controls: Pollution control equipment includes low-NOx burners for gas firing, a selective non-catalytic reduction system to reduce nitrogen oxides emissions, and mechanical dust collectors and an electrostatic precipitator to reduce particulate matter emissions, and an activated carbon injection system to reduce potential mercury emissions. An activated carbon injection system may be added, if required, to control potential mercury emissions. Good operating practices and the efficient combustion of clean, low-sulfur fuels minimizes emissions of carbon monoxide, sulfuric acid mist, sulfur dioxide, and volatile organic compounds.

Stack Parameters: Exhaust gases exit a 10 feet diameter stack that is at least 199 feet tall and with a volumetric flow rate of approximately 319,000 acfm at 352°F.

Section III. Emissions Unit Specific Conditions

Specific Condition 5. – Current Permit Language:

Control Equipment: Each boiler shall be equipped with:

- Low-NOx natural gas burners rated for no more than 0.15 pounds of NOx per MMBtu of heat input. Four burners are installed with one in each corner of the boiler. The maximum heat input rate from all four burners is 605 MMBtu per hour.
- Mechanical dust collectors consisting of four, large diameter, multi-tube modules with airfoil vanes or equivalent equipment. The mechanical dust collectors shall be installed and maintained as pre-control devices prior to each electrostatic precipitator and designed for a removal efficiency of at least 85% of the particulate matter greater than 10 microns in size (assuming a specific gravity of 2.00).
- An electrostatic precipitator (ESP) designed for at least 98 percent removal of particulate matter.
- A selective non-catalytic reduction (SNCR) system designed for at least 40 percent removal of NOx.
- A carbon injection system (or equivalent) for potential control of mercury emissions.



Specific Condition 5. - Suggested Permit Language:

Control Equipment: Each boiler shall be equipped with:

- Low-NOx natural gas burners rated for no more than 0.15 pounds of NOx per MMBtu of heat input. Four burners are installed with one in each corner of the boiler. The maximum heat input rate from all four burners is 605 MMBtu per hour.
- Mechanical dust collectors consisting of four, large diameter, multi-tube modules with airfoil vanes or equivalent equipment. The mechanical dust collectors shall be installed and maintained as pre-control devices prior to each electrostatic precipitator and designed for a removal efficiency of at least 85% of the particulate matter greater than 10 microns in size (assuming a specific gravity of 2.00).
- An electrostatic precipitator (ESP) designed for at least 98 percent removal of particulate matter.
- A selective non-catalytic reduction (SNCR) system designed for at least 40 percent removal
 of NOx.
- A <u>The ability to accommodate a carbon injection system</u> (or equivalent) for potential control
 of mercury emissions.

Section III. Emissions Unit Specific Conditions

Specific Condition 16.g. - Current Permit Language:

g. Compliance with the mercury standards shall be determined by the average of three test runs conducted in accordance with EPA Method 101A or 29. Emissions in excess of this standard shall be a violation of the permit. In addition, if two or more cogeneration boilers exceed the annual mercury emission limit, the permittee shall reactivate the carbon injection system for all three units within 30 days of the stack test report due date. The minimum carbon injection rate shall be at least 7 pounds per hour. Within 60 days of the stack test report due date, the permittee shall submit to the Permitting and Compliance Authority a mercury testing protocol designed to establish an effective carbon injection rate to control mercury emissions. Within 60 days of receiving approval for the mercury testing protocol by the permitting authority, the permittee shall begin the approved testing program. At a minimum, the permittee shall submit a full engineering report summarizing the uncontrolled emissions, controlled emissions, fuels, operating capacities, and recommending a minimum activated carbon injection rate to control mercury emissions.

Specific Condition 16.g. - Suggested Permit Language:

g. Compliance with the mercury standards shall be determined by the average of three test runs conducted in accordance with EPA Method 101A or 29. Emissions in excess of this standard shall be a violation of the permit. In addition, if two or more cogeneration boilers exceed the



annual mercury emission limit, the permittee shall reactivate the obtain, install, and operate an activated carbon injection system for all three units within 30 days of the stack test report due date. A rental system may be used to satisfy this requirement. The minimum design carbon injection rate shall be at least 7 pounds per hour to each unit. Within 60 days of the stack test report due date, the permittee shall submit to the Permitting and Compliance Authority a mercury testing protocol designed to establish an effective carbon injection rate to control mercury emissions. Within 60 days of receiving approval for the mercury testing protocol by the permitting authority, the permittee shall begin the approved testing program. At a minimum, the permittee shall submit a full engineering report summarizing the uncontrolled emissions, controlled emissions, fuels, and operating capacities, and recommending a minimum activated carbon injection rate to control mercury emissions.

Section III. Emissions Unit Specific Conditions

Specific Condition 17.c. - Current Permit Language:

c. The mercury control system reactant storage silos shall be maintained at a negative pressure while operating with the exhaust vented to a filter control system. Visible emissions from any storage silo shall not exceed 5 percent opacity based on a 6-minute block average. A visible emissions test (EPA Method 9) shall be performed at least annually for each silo that is loaded with carbon during the federal fiscal year.

Specific Condition 17.c. – Suggested Permit Language:

c. The In the event that an activated carbon injection system is required, the mercury control system reactant storage silos silos) shall be maintained at a negative pressure while operating with the exhaust vented to a filter control system. Visible emissions from any the storage silos) shall not exceed 5 percent opacity based on a 6-minute block average. A visible emissions test (EPA Method 9) shall be performed at least annually for each silo that is loaded with carbon during the federal fiscal year.

