

# Florida Department of Environmental Protection

## Memorandum

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TO: Trina Vielhauer, Bureau of Air Regulation *JK*  
FROM: Jeff Koerner, Air Permitting North Program *JK*  
DATE: May 3, 2007  
SUBJECT: Draft Air Permit No. 0990005-017-AV, Title V Renewal Permit  
Draft Air Permit No. 0990005-016-AC, Concurrent Air Construction Permit Revision  
Okeelanta Corporation Sugar Mill and Refinery  
New Hope Power Partnership Cogeneration Plant

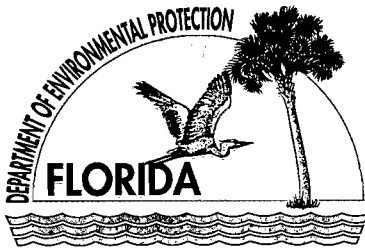
Attached for your review are the following items:

- Intent to Issue Permit and Public Notice Package;
- Statement of Basis;
- Technical Evaluation and Preliminary Determination;
- Draft Permits; and
- PE Certification

The purpose of this draft permit package is to renew the Title V air operation permit for the facility. In addition, minor revisions to specific conditions from existing air construction permits are being made and incorporated into the Title V renewal. The Statement of Basis summarizes the facility, equipment, controls, primary rule applicability and describes the changes. The Technical Evaluation and Preliminary Determination summarizes the minor revisions to specific conditions from air construction permits. The P.E. certification briefly summarizes the proposed project. I recommend your approval of the attached Draft Permits for this project.

Attachments

TV/jfk



# Florida Department of Environmental Protection

Bob Martinez Center  
2600 Blair Stone Road  
Tallahassee, Florida 32399-2400

Charlie Crist  
Governor

Jeff Kottkamp  
Lt. Governor

Michael W. Sole  
Secretary

May 3, 2007

Mr. Ricardo Lima, V.P. and General Manager  
Okeelanta Corporation  
New Hope Power Partnership  
21250 U.S. Highway 27 South  
South Bay, Florida 33493

Re: Draft Air Permit No. 0990005-017-AV, Title V Renewal Permit  
Draft Air Permit No. 0990005-016-AC, Concurrent Air Construction Permit Revision  
Okeelanta Corporation Sugar Mill and Refinery  
New Hope Power Partnership Cogeneration Plant

Dear Mr. Lima:

Enclosed is a permit package to renew the Title V air operation permit for the Okeelanta Corporation Sugar Mill and Refinery and the New Hope Power Partnership Cogeneration Plant. The facility is located in Palm Beach County at 21250 U.S. Highway 27 South, South Bay, Florida. The permit package includes the following documents:

- The Statement of Basis, which summarizes the facility, the equipment, the primary rule applicability, and the changes since the last Title V revision.
- The Technical Evaluation and Preliminary Determination, which summarizes the minor revisions to specific conditions from existing air construction permits.
- The draft air construction permit revision and the draft Title V air operation permit, which include the specific conditions that regulate the emissions units covered by the proposed project.
- The Written Notice of Intent to Issue Air Permit, which provides: the Department's written notice of intent to issue an air permit for the proposed project; the requirements for publishing a Public Notice of the Department's intent to issue an air permit; the procedures for submitting comments on the Draft Permit; the process for filing a petition for an administrative hearing; and the availability of mediation.
- The Public Notice of Intent to Issue Air Permit, which is the actual notice that you must have published in the legal advertisement section of a newspaper of general circulation in the area affected by this project.

If you have any questions, please contact the project engineer, Jeff Koerner, at 850/921-9536.

Sincerely,

FVJ

Trina Vielhauer, Chief  
Bureau of Air Regulation

Enclosures

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**WRITTEN NOTICE OF INTENT TO ISSUE AIR PERMITS**

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*In the Matter of an  
Application for Air Permits by:*

Okeelanta Corporation  
New Hope Power Partnership  
21250 U.S. Highway 27 South  
South Bay, Florida 33493

Air Permit No. 0990005-017-AV  
Title V Air Operation Permit Renewal  
Air Permit No. 0990005-016-AC  
Concurrent Air Construction Permit Revision  
Okeelanta Sugar Mill and Refinery  
New Hope Power Cogeneration Plant

*Authorized Representative:*  
Mr. Ricardo Lima, V.P. and General Manager

**Facility Location:** Okeelanta Corporation operates an existing sugar mill, which is located in Palm Beach County at 21250 U.S. Highway 27 South, South Bay, Florida. Adjacent to this plant, New Hope Power Partnership operates a cogeneration plant, which generates steam for use by the sugar mill and refinery and also produces electricity for sale to the power grid. For purposes of the air pollution regulations, the two plants are considered a single facility.

**Project:** The purpose of this project is to renew the Title V air operation permit for the existing sugar mill, sugar refinery, and cogeneration plant. In addition, a concurrent draft air construction permit is being issued to make minor revisions to specific conditions from existing air construction permits. Details of the project are provided in the application and the enclosed Statement of Basis and Technical Evaluation and Preliminary Determination.

**Permitting Authority:** Applications for air construction permits are subject to review in accordance with the provisions of Chapter 403, Florida Statutes (F.S.) and Chapters 62-4, 62-210, and 62-212 of the Florida Administrative Code (F.A.C.). Applications for Title V air operation permits are subject to review in accordance with the provisions of Chapter 403, F.S. and Chapters 62-4, 62-210 and 62-213, F.A.C. The projects are not exempt from the permitting procedures for air construction and Title V air operation permits. The Florida Department of Environmental Protection's Bureau of Air Regulation is the Permitting Authority responsible for making a permit determination for this project. The Bureau of Air Regulation's physical address is 111 South Magnolia Drive, Suite 4, Tallahassee, Florida 32301 and the mailing address is 2600 Blair Stone Road, MS #5505, Tallahassee, Florida 32399-2400. The Bureau of Air Regulation's phone number is 850/488-0114.

**Project File:** A complete project file is available for public inspection during the normal business hours of 8:00 a.m. to 5:00 p.m., Monday through Friday (except legal holidays), at address indicated above for the Permitting Authority. The complete project file includes the Draft Permits, the Statement of Basis, the Technical Evaluation and Preliminary Determination, the application, and the additional information submitted by the applicant, exclusive of confidential records under Section 403.111, F.S. Interested persons may contact the Permitting Authority's project review engineer for additional information at the address and phone number listed above.

**Notice of Intent to Issue Permits:** The Permitting Authority gives notice of its intent to issue a renewed Title V air operation permit and a concurrent air construction permit revision for the project described above. The applicant has provided reasonable assurance that operation of the facility will not adversely impact air quality and that the project will comply with all applicable provisions of Chapters 62-4, 62-204, 62-210, 62-212, 62-213, 62-296, and 62-297, F.A.C. The permitting authority will issue a Final Air Construction Permit Revision and a Proposed Title V Air Operation Permit Renewal (and subsequent Final Title V Air Operation Permit Renewal) in accordance with the conditions of the Draft Permits unless a timely petition for an administrative hearing is filed under Sections 120.569 and 120.57, F.S. or unless public comment received in accordance with this notice results in a different decision or a significant change of terms or conditions.

**Public Notice:** Pursuant to Section 403.815, F.S. and Rules 62-110.106 and 62-210.350, F.A.C., you (the applicant) are required to publish at your own expense the enclosed Public Notice of Intent to Issue Air Permit (Public Notice). The Public Notice shall be published one time only as soon as possible in the legal advertisement section of a newspaper of general circulation in the area affected by this project. The newspaper used must meet the requirements of Sections 50.011 and 50.031, F.S. in the county where the activity is to take place. If you are uncertain that a newspaper meets these requirements, please contact the Permitting Authority at the address or phone number listed above. Pursuant to Rule 62-110.106(5) and (9), F.A.C., the applicant shall provide proof of publication to the Permitting Authority at the above address within seven days of publication. Failure to publish the

## WRITTEN NOTICE OF INTENT TO ISSUE AIR PERMITS

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notice and provide proof of publication may result in the denial of the permit pursuant to Rule 62-110.106(11), F.A.C.

**Comments on the Draft Air Construction Permit Revision:** The Permitting Authority will accept written comments concerning the proposed Draft Air Construction Permit Revision for a period of 14 days from the date of publication of the Public Notice. Written comments received must be post-marked by the Permitting Authority at the above address by 5:00 p.m. on or before the end of the 14-day comment period. If written comments result in a significant change to the Draft Permit, the Permitting Authority will issue a revised Draft Permit and require, if applicable, another Public Notice. All comments filed will be made available for public inspection.

**Comments on the Draft Title V Air Operation Permit Renewal:** The Permitting Authority will accept written comments concerning the Draft Title V Air Operation Permit for a period of 30 days from the date of publication of the Public Notice. Written comments received must be post-marked by the Permitting Authority at the above address by 5:00 p.m. on or before the end of the 30-day period. As part of his or her comments, any person may also request that the Permitting Authority hold a public meeting on the Title V permitting action. If the Permitting Authority determines there is sufficient interest for a public meeting, it will publish notice of the time, date, and location in the Florida Administrative Weekly and in a newspaper of general circulation in the area affected by the permitting action. For additional information, contact the Permitting Authority at the above address or phone number. If written comments or comments received at a public meeting result in a significant change to the Draft Permit, the Permitting Authority will issue a revised Draft Permit and require, if applicable, another Public Notice. All comments filed will be made available for public inspection.

**Petitions:** A person whose substantial interests are affected by the proposed permitting decisions may petition for an administrative hearing in accordance with Sections 120.569 and 120.57, F.S. The petition must contain the information set forth below and must be filed with (received by) the Department's Agency Clerk in the Office of General Counsel of the Department of Environmental Protection, 3900 Commonwealth Boulevard, Mail Station #35, Tallahassee, Florida 32399-3000 (Telephone: 850/245-2241; Fax: 850/245-2303). Petitions filed by the applicant or any of the parties listed below must be filed within 14 days of receipt of this Written Notice of Intent to Issue Air Permit. Petitions filed by any persons other than those entitled to written notice under Section 120.60(3), F.S., must be filed within 14 days of publication of the attached Public Notice or within fourteen 14 days of receipt of this Written Notice of Intent to Issue Air Permit, whichever occurs first. Under Section 120.60(3), F.S., however, any person who asked the Permitting Authority for notice of agency action may file a petition within 14 days of receipt of that notice, regardless of the date of publication. A petitioner shall mail a copy of the petition to the applicant at the address indicated above, at the time of filing. The failure of any person to file a petition within the appropriate time period shall constitute a waiver of that person's right to request an administrative determination (hearing) under Sections 120.569 and 120.57, F.S., or to intervene in this proceeding and participate as a party to it. Any subsequent intervention (in a proceeding initiated by another party) will be only at the approval of the presiding officer upon the filing of a motion in compliance with Rule 28-106.205, F.A.C.

A petition that disputes the material facts on which the Permitting Authority's action is based must contain the following information: (a) The name and address of each agency affected and each agency's file or identification number, if known; (b) The name, address, and telephone number of the petitioner; the name, address and telephone number of the petitioner's representative, if any, which shall be the address for service purposes during the course of the proceeding; and an explanation of how the petitioner's substantial interests will be affected by the agency determination; (c) A statement of when and how each petitioner received notice of the agency action or proposed decision; (d) A statement of all disputed issues of material fact; (e) A concise statement of the ultimate facts alleged, including the specific facts the petitioner contends warrant reversal or modification of the agency's proposed action; (f) A statement of the specific rules or statutes the petitioner contends require reversal or modification of the agency's proposed action including an explanation of how the alleged facts relate to the specific rules or statutes; and, (g) A statement of the relief sought by the petitioner, stating precisely the action the petitioner wishes the agency to take with respect to the agency's proposed action. A petition that does not dispute the material facts upon which the Permitting Authority's action is based shall state that no such facts are in dispute and otherwise shall contain the same information as set forth above, as required by Rule 28-106.301, F.A.C.

Because the administrative hearing process is designed to formulate final agency action, the filing of a petition means that the Permitting Authority's final action may be different from the position taken by it in this Written Notice of Intent to Issue Air Permits. Persons whose substantial interests will be affected by any such final decision of the

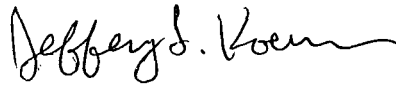
**WRITTEN NOTICE OF INTENT TO ISSUE AIR PERMITS**

Permitting Authority on the application have the right to petition to become a party to the proceeding, in accordance with the requirements set forth above.

**Mediation:** Mediation is not available in this proceeding.

**Objections to the Draft Title V Air Operation Permit:** Finally, pursuant to 42 United States Code (U.S.C.) Section 7661d(b)(2), any person may petition the Administrator of the EPA within 60 days of the expiration of the Administrator's 45-day review period as established at 42 U.S.C. Section 7661d(b)(1), to object to issuance of any Title V permit. Any petition shall be based only on objections to the Title V permit that were raised with reasonable specificity during the 30 (thirty) day public comment period provided in this notice, unless the petitioner demonstrates to the Administrator of the EPA that it was impracticable to raise such objections within the comment period or unless the grounds for such objection arose after the comment period. Filing of a petition with the Administrator of the EPA does not stay the effective date of any Title V permit properly issued pursuant to the provisions of Chapter 62-213, F.A.C. Petitions filed with the Administrator of EPA must meet the requirements of 42 U.S.C. Section 7661d(b)(2) and must be filed with the Administrator of the EPA at: U.S. EPA, 401 M Street, S.W., Washington, D.C. 20460.

Executed in Tallahassee, Florida.



*for*

Trina Vielhauer, Chief  
Bureau of Air Regulation

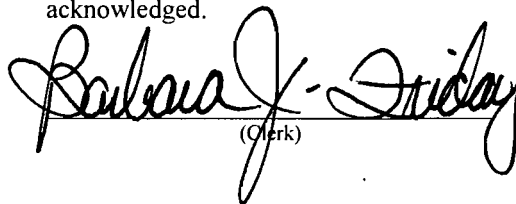
**CERTIFICATE OF SERVICE**

The undersigned duly designated deputy agency clerk hereby certifies that this Written Notice of Intent to Issue Air Permit package (including the Written Notice of Intent to Issue Air Permits, the Public Notice of Intent to Issue Air Permits, the Statement of Basis, the Technical Evaluation and Preliminary Determination, the Draft Title V Air Operation Permit and the Draft Air Construction Permit Revision) was sent by electronic mail with received receipt requested before the close of business on 5/3/01 to the persons listed below.

- Mr. Ricardo Lima, Okeelanta Corporation ([Ricardo\\_Lima@floridacrystals.com](mailto:Ricardo_Lima@floridacrystals.com))
- Mr. James Meriwether, Florida Crystals ([james\\_meriwether@floridacrystals.com](mailto:james_meriwether@floridacrystals.com))
- Mr. Matthew Capone, Florida Crystals ([matthew\\_capone@floridacrystals.com](mailto:matthew_capone@floridacrystals.com))
- Mr. David Buff, Golder Associates ([DBuff@Golder.com](mailto:DBuff@Golder.com))
- Mr. Audrey Wright, DEP South District Office ([Audrey.Wright@dep.state.fl.us](mailto:Audrey.Wright@dep.state.fl.us))
- Mr. James Stormer, Palm Beach County Health Department ([James\\_Stormer@doh.state.fl.us](mailto:James_Stormer@doh.state.fl.us))
- Mr. Mike Halpin, Siting Office ([Halpin\\_M@dep.state.fl.us](mailto:Halpin_M@dep.state.fl.us))
- EPA Region 4 (posted)
- Ms. Kathleen Forney, EPA Region 4 ([forney.kathleen@epa.gov](mailto:forney.kathleen@epa.gov))

Clerk Stamp

**FILING AND ACKNOWLEDGMENT FILED**, on this date, pursuant to Section 120.52(7), Florida Statutes, with the designated agency clerk, receipt of which is hereby acknowledged.

 5/3/01  
(Clerk) (Date)

## PUBLIC NOTICE OF INTENT TO ISSUE AIR PERMITS

Florida Department of Environmental Protection

Draft Air Permit No. 0990005-017-AV, Renewal of Title V Air Operation Permit  
Draft Air Permit No. 0990005-016-AC, Concurrent Air Construction Permit Revision

Okeelanta Corporation Sugar Mill and New Hope Power Partnership Cogeneration Plant  
Palm Beach County, Florida

**Applicant:** The applicant's responsible official is Mr. Ricardo Lima, V.P. and General Manager of Okeelanta Corporation. The applicant's mailing address is 21250 U.S. Highway 27 South, South Bay, Florida 33493.

**Facility Location:** Okeelanta Corporation operates an existing sugar mill, which is located in Palm Beach County at 21250 U.S. Highway 27 South, South Bay, Florida. Adjacent to this plant, New Hope Power Partnership operates a cogeneration plant, which generates steam for use by the sugar mill and refinery and also produces electricity for sale to the power grid. For purposes of the air pollution regulations, the two plants are considered a single facility.

**Project:** The purpose of this project is to renew the Title V air operation permit for the existing sugar mill, sugar refinery, sugar transshipment facility and cogeneration plant. The renewed permit incorporates conditions from the following recent air construction permits: Permit No. 0990332-016-AC to revise the heat input rates for the cogeneration boilers; Permit No. 0990332-017-AC to revise the electrical power generating capacity for the cogeneration boilers; Permit No. 0990005-015-AC to modify the paint spray booth; Permit No. 0990005-018-AC to restrict Boiler 16 to a 10% annual capacity factor; and Permit No. 0990005-019-AC to modify the transshipment facility. In addition, the renewed permit will: update control equipment parameters for equipment in the sugar refinery; incorporate the applicable National Emissions Standards for Hazardous Air Pollutants in Subpart DDDDD of 40 CFR 63 for industrial boilers; update the Ash Management Plan, the Fuel Management Plan and the Operation and Maintenance Plan; remove obsolete references to coal storage and handling for the cogeneration plant; clarify that operation of the sugar refinery equipment is restricted by the maximum process rate and not by hours of operation; add a Compliance Assurance Monitoring Plan; and add a Compliance Plan for Boiler 16 and the powdered sugar hopper. Finally, Permit No. 0990005-016-AC is being issued concurrently with the Title V permit to revise the following miscellaneous air construction permit conditions: clarify that the sugar refinery is restricted based on production and not hours of operation; revise a permit condition for the paint spray booth to allow equivalent equipment and vendors; and clarify the applicability of NSPS Subpart Kb for storage tanks. The renewed Title V air operation permit incorporates the revised conditions of the draft air construction permit revision.

**Permitting Authority:** Applications for air construction permits are subject to review in accordance with the provisions of Chapter 403, Florida Statutes (F.S.) and Chapters 62-4, 62-210, and 62-212 of the Florida Administrative Code (F.A.C.). Applications for Title V air operation permits are subject to review in accordance with the provisions of Chapter 403, F.S. and Chapters 62-4, 62-210 and 62-213, F.A.C. The projects are not exempt from the permitting procedures for air construction and Title V air operation permits. The Florida Department of Environmental Protection's Bureau of Air Regulation is the Permitting Authority responsible for making a permit determination for this project. The Bureau of Air Regulation's physical address is 111 South Magnolia Drive, Suite 4, Tallahassee, Florida 32301 and the mailing address is 2600 Blair Stone Road, MS #5505, Tallahassee, Florida 32399-2400. The Bureau of Air Regulation's phone number is 850/488-0114.

**Project File:** A complete project file is available for public inspection during the normal business hours of 8:00 a.m. to 5:00 p.m., Monday through Friday (except legal holidays), at address indicated above for the Permitting Authority. The complete project file includes the Draft Permits, the Statement of Basis, the Technical Evaluation and Preliminary Determination, the application, and the additional information submitted by the applicant, exclusive of confidential records under Section 403.111, F.S. Interested persons may contact the Permitting Authority's project review engineer for additional information at the address and phone number listed above.

**Notice of Intent to Issue Permits:** The Permitting Authority gives notice of its intent to issue a renewed Title V air operation permit and a concurrent air construction permit revision for the project described above. The applicant has provided reasonable assurance that operation of the facility will not adversely impact air quality and that the project will comply with all applicable provisions of Chapters 62-4, 62-204, 62-210, 62-212, 62-213, 62-296, and 62-297, F.A.C. The permitting authority will issue a Final Air Construction Permit Revision and a Proposed Title V Air Operation Permit Renewal (and subsequent Final Title V Air Operation Permit Renewal) in accordance with the conditions of the Draft Permits unless a timely petition for an administrative hearing is filed under Sections 120.569

(Public Notice to be Published in the Newspaper)

## PUBLIC NOTICE OF INTENT TO ISSUE AIR PERMITS

and 120.57, F.S. or unless public comment received in accordance with this notice results in a different decision or a significant change of terms or conditions.

**Comments on the Draft Air Construction Permit Revision:** The Permitting Authority will accept written comments concerning the proposed Draft Air Construction Permit Revision for a period of 14 days from the date of publication of the Public Notice. Written comments received must be post-marked by the Permitting Authority at the above address by 5:00 p.m. on or before the end of the 14-day comment period. If written comments result in a significant change to the Draft Permit, the Permitting Authority will issue a revised Draft Permit and require, if applicable, another Public Notice. All comments filed will be made available for public inspection.

**Comments on the Draft Title V Air Operation Permit Renewal:** The Permitting Authority will accept written comments concerning the Draft Title V Air Operation Permit for a period of 30 days from the date of publication of the Public Notice. Written comments received must be post-marked by the Permitting Authority at the above address by 5:00 p.m. on or before the end of the 30-day period. As part of his or her comments, any person may also request that the Permitting Authority hold a public meeting on the Title V permitting action. If the Permitting Authority determines there is sufficient interest for a public meeting, it will publish notice of the time, date, and location in the Florida Administrative Weekly and in a newspaper of general circulation in the area affected by the permitting action. For additional information, contact the Permitting Authority at the above address or phone number. If written comments or comments received at a public meeting result in a significant change to the Draft Permit, the Permitting Authority will issue a revised Draft Permit and require, if applicable, another Public Notice. All comments filed will be made available for public inspection.

**Petitions:** A person whose substantial interests are affected by the proposed permitting decisions may petition for an administrative hearing in accordance with Sections 120.569 and 120.57, F.S. The petition must contain the information set forth below and must be filed with (received by) the Department's Agency Clerk in the Office of General Counsel of the Department of Environmental Protection, 3900 Commonwealth Boulevard, Mail Station #35, Tallahassee, Florida 32399-3000 (Telephone: 850/245-2241; Fax: 850/245-2303). Petitions filed by the applicant or any of the parties listed below must be filed within 14 days of receipt of this Written Notice of Intent to Issue Air Permit. Petitions filed by any persons other than those entitled to written notice under Section 120.60(3), F.S., must be filed within 14 days of publication of the attached Public Notice or within fourteen 14 days of receipt of this Written Notice of Intent to Issue Air Permit, whichever occurs first. Under Section 120.60(3), F.S., however, any person who asked the Permitting Authority for notice of agency action may file a petition within 14 days of receipt of that notice, regardless of the date of publication. A petitioner shall mail a copy of the petition to the applicant at the address indicated above, at the time of filing. The failure of any person to file a petition within the appropriate time period shall constitute a waiver of that person's right to request an administrative determination (hearing) under Sections 120.569 and 120.57, F.S., or to intervene in this proceeding and participate as a party to it. Any subsequent intervention (in a proceeding initiated by another party) will be only at the approval of the presiding officer upon the filing of a motion in compliance with Rule 28-106.205, F.A.C.

A petition that disputes the material facts on which the Permitting Authority's action is based must contain the following information: (a) The name and address of each agency affected and each agency's file or identification number, if known; (b) The name, address, and telephone number of the petitioner; the name, address and telephone number of the petitioner's representative, if any, which shall be the address for service purposes during the course of the proceeding; and an explanation of how the petitioner's substantial interests will be affected by the agency determination; (c) A statement of when and how each petitioner received notice of the agency action or proposed decision; (d) A statement of all disputed issues of material fact; (e) A concise statement of the ultimate facts alleged, including the specific facts the petitioner contends warrant reversal or modification of the agency's proposed action; (f) A statement of the specific rules or statutes the petitioner contends require reversal or modification of the agency's proposed action including an explanation of how the alleged facts relate to the specific rules or statutes; and, (g) A statement of the relief sought by the petitioner, stating precisely the action the petitioner wishes the agency to take with respect to the agency's proposed action. A petition that does not dispute the material facts upon which the Permitting Authority's action is based shall state that no such facts are in dispute and otherwise shall contain the same information as set forth above, as required by Rule 28-106.301, F.A.C.

Because the administrative hearing process is designed to formulate final agency action, the filing of a petition means that the Permitting Authority's final action may be different from the position taken by it in this Written Notice of Intent to Issue Air Permits. Persons whose substantial interests will be affected by any such final decision of the

**(Public Notice to be Published in the Newspaper)**

## **PUBLIC NOTICE OF INTENT TO ISSUE AIR PERMITS**

Permitting Authority on the application have the right to petition to become a party to the proceeding, in accordance with the requirements set forth above.

**Mediation:** Mediation is not available in this proceeding.

**Objections to the Draft Title V Air Operation Permit:** Finally, pursuant to 42 United States Code (U.S.C.) Section 7661d(b)(2), any person may petition the Administrator of the EPA within 60 days of the expiration of the Administrator's 45-day review period as established at 42 U.S.C. Section 7661d(b)(1), to object to issuance of any Title V permit. Any petition shall be based only on objections to the Title V permit that were raised with reasonable specificity during the 30 (thirty) day public comment period provided in this notice, unless the petitioner demonstrates to the Administrator of the EPA that it was impracticable to raise such objections within the comment period or unless the grounds for such objection arose after the comment period. Filing of a petition with the Administrator of the EPA does not stay the effective date of any Title V permit properly issued pursuant to the provisions of Chapter 62-213, F.A.C. Petitions filed with the Administrator of EPA must meet the requirements of 42 U.S.C. Section 7661d(b)(2) and must be filed with the Administrator of the EPA at: U.S. EPA, 401 M Street, S.W., Washington, D.C. 20460.



**P.E. CERTIFICATION STATEMENT**

**PERMITTEE**

Okeelanta Corporation  
New Hope Power Partnership  
21250 U.S. Highway 27 South  
South Bay, Florida 33493

**Permit No. 0990005-017-AV**

Facility ID No. 0990005  
Facility ID No. 0990332  
Title V Air Operation Permit  
Palm Beach County, Florida

**PROJECT DESCRIPTION**

Okeelanta Corporation operates an existing sugar mill (SIC No. 2061) and sugar refinery (SIC No. 2062) and New Hope Power Partnership operates an existing cogeneration plant (SIC No. 4911). The existing facility is located in Palm Beach County at 21250 U.S. Highway 27 South in South Bay, Florida. The purpose of this project is to renew the Title V air operation permit for the existing sugar mill, sugar refinery, sugar transshipment facility and cogeneration plant.

The purpose of this project is to renew the Title V air operation permit for the existing sugar mill, sugar refinery, sugar transshipment facility and cogeneration plant. The renewed permit incorporates conditions from the following recent air construction permits: Permit No. 0990332-016-AC to revise the heat input rates for the cogeneration boilers; Permit No. 0990332-017-AC to revise the electrical power generating capacity for the cogeneration boilers; Permit No. 0990005-015-AC to modify the paint spray booth; Permit No. 0990005-018-AC to restrict Boiler 16 to a 10% annual capacity factor; and Permit No. 0990005-019-AC to modify the transshipment facility. In addition, the renewed permit will: update control equipment parameters for equipment in the sugar refinery; incorporate the applicable National Emissions Standards for Hazardous Air Pollutants in Subpart DDDDD of 40 CFR 63 for industrial boilers; update the Ash Management Plan, the Fuel Management Plan and the Operation and Maintenance Plan; remove obsolete references to coal storage and handling for the cogeneration plant; clarify that operation of the sugar refinery equipment is restricted by the maximum process rate and not by hours of operation; add a Compliance Assurance Monitoring Plan; and add a Compliance Plan for Boiler 16 and the powdered sugar hopper. Finally, Permit No. 0990005-016-AC is being issued concurrently with the Title V permit to revise the following miscellaneous air construction permit conditions: clarify that the sugar refinery is restricted based on production and not hours of operation; revise a permit condition for the paint spray booth to allow equivalent equipment and vendors; and clarify the applicability of NSPS Subpart Kb for storage tanks. The renewed Title V air operation permit incorporates the revised conditions of the draft air construction permit revision.

***I HEREBY CERTIFY** that the air pollution control engineering features described in the above referenced application and subject to the proposed permit conditions provide reasonable assurance of compliance with applicable provisions of Chapter 403, Florida Statutes, and Florida Administrative Code Chapters 62-4 and 62-204 through 62-297. However, I have not evaluated and I do not certify aspects of the proposal outside of my area of expertise (including, but not limited to, the electrical, mechanical, structural, hydrological, geological, and meteorological features).*



503-07

Jeffery F. Koerner, P.E.  
Registration Number: 49441

(Date)

## STATEMENT OF BASIS

**Permit No. 0990005-017-AV**

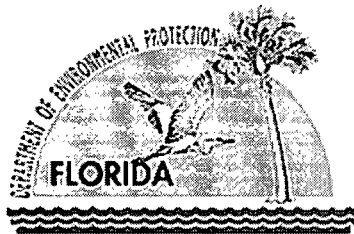
*(Renewal of Permit No. 0990005-012-AV)*

### APPLICANT

Okeelanta Corporation (ARMS Facility ID No. 0990005)  
New Hope Power Partnership (ARMS Facility ID No. 0990332)  
21250 U.S. Highway 27 South  
South Bay, Palm Beach County, Florida 33493

### PERMITTING AUTHORITY

Air Permitting North  
Bureau of Air Regulation  
Division of Air Resource Management  
Florida Department of Environmental Protection  
2600 Blair Stone Road, MS #5505  
Tallahassee, Florida 32399-2400



*{Filename: 0990005-017-AV - TE and SOB}*

**STATEMENT OF BASIS**

**1. GENERAL INFORMATION**

**Facility Description and Location**

The facility consists of two adjacent plants. Okeelanta Corporation (ARMS ID No. 0990005) operates an existing sugar mill (SIC No. 2061) and sugar refinery (SIC No. 2062) including sugar packaging and transshipment activities. New Hope Power Partnership (ARMS ID No. 0990332) operates an existing cogeneration plant that provides process steam for the sugar mill and refinery operations as well as generating electricity for sale to the power grid (SIC 4911). The existing facility is located in Palm Beach County at 21250 U.S. Highway 27 South, South Bay, Florida. The adjacent plants are considered a single facility for purposes of the PSD and Title V regulatory programs. The primary sources of air pollution include: three 760 MMBtu per hour cogeneration boilers; one 211 MMBtu per hour industrial boiler; transfer and storage of wood chip and bagasse fuels; distillate oil storage tanks; transfer and storage of sugar; and a paint spray booth. The facility includes other miscellaneous unregulated emissions units and activities.

**Major Regulatory Classifications**

- The facility is a major source of hazardous air pollutants.
- The facility does not currently operate any units subject to the Title IV acid rain provisions of the Clean Air Act.
- The facility is a Title V major source of air pollution in accordance with Chapter 213, F.A.C.
- The facility is a major stationary source of air pollution in accordance with Rule 62-212.400 (PSD), F.A.C.
- The facility is subject to Chapter 62-17, F.A.C. for power plant site certification because it produces more than 75 MW of steam-generated electrical power. [Site Certification No. PA 04-46]
- The facility operates at least one unit subject to an NSPS in 40 CFR 60.
- The facility operates at least one unit subject to a NESHAP in 40 CFR 63.

**Regulated Emissions Units**

ARMS ID No. 0990005 – Okeelanta Corporation

<b>EU No.</b>	<b>Emissions Unit Description</b>	<b>Process Area</b>
014	Boiler No. 16	Sugar Mill
018	Central Vacuum System	Transshipment Facility
019	Packaging Lines Nos. 0-9	Transshipment Facility
020	Sugar Grinder/Hopper	Transshipment Facility
021	Central Dust Collection System No. 1	Sugar Refinery
022	Central Dust Collection System No. 2	Sugar Refinery
023	Cooler No. 1	Sugar Refinery
024	Cooler No. 2	Sugar Refinery
025	Fluidized Bed Dryer	Sugar Refinery
030	Sugar Silos Nos. 1, 2, and 3	Transshipment Facility
031	Railcar sugar unloading receiver 1	Transshipment Facility
032	Railcar sugar unloading receiver 2	Transshipment Facility
034	Bulk Load-Out Operation	Sugar Refinery
035	Transfer Bulk Load-Out Operation	Sugar Refinery
043	Sugar Refinery – Alcohol Usage	Sugar Refinery
045	Powdered Sugar Dryer/Cooler	Transshipment Facility
046	Powdered Sugar Hopper	Transshipment Facility
047	Packaging Lines Nos. 11 - 14	Transshipment Facility

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EU No.	Emissions Unit Description	Process Area
048	Paint Booth	Farm Operations

*{Permitting Note: Okeelanta Corporation's sugar mill boilers (EU-001 - EU-013) have been permanently shutdown.}*

ARMS ID No. 0990332 – New Hope Power Partnership

EU No.	Emissions Unit Description	Process Area
001	Cogeneration Boiler A	Cogeneration Plant
002	Cogeneration Boiler B	Cogeneration Plant
003	Cogeneration Boiler C	Cogeneration Plant
004	Materials Handling/Storage	Cogeneration Plant

**Unregulated and/or Insignificant Emissions Units and/or Activities**

ARMS ID No. 0990005 – Okeelanta Corporation

EU No.	Emissions Unit Description	Process Area
015	Fuel Storage Tank	Sugar Mill
016	Fuel Storage Tank	Sugar Mill
017	Fuel Storage Tank	Sugar Mill
036	Shop Operations	Sugar Mill
037	Sugar Mill Boiler House	Sugar Mill
038	Sugarcane Dumping Area	Sugar Mill
039	Sugarcane Processing Facility	Sugar Mill
040	Fuel Farm	Sugar Mill
041	Potable Water System	Sugar Mill
042	Sewer Vent	Sugar Mill
043	Sugar Refinery (Unregulated Activities)	Sugar Refinery

ARMS ID No. 0990332 – New Hope Power Partnership

EU No.	Emissions Unit Description	Process Area
004	Materials Handling/Storage (Unregulated Activities)	Cogeneration Plant
005	Fuel Storage Tank for Cogeneration Boilers	Cogeneration Plant

**Brief Project Description**

The purpose of this project is to renew the Title V air operation permit (Permit No. 0990005-012-AV) for the sugar mill, refinery and transshipment facilities operated by the Okeelanta Corporation as well as the cogeneration plant operated by New Hope Power Partnership. The renewed permit incorporates the applicable requirements of the following recent air construction permits:

- Permit No. 0990332-016-AC (PSD-FL-196O), which revised the heat input rates for the cogeneration boilers;
- Permit No. Project No. 0990332-017-AC (PSD-FL-196P), which revised the electrical power generating capacity for the cogeneration boilers;
- Permit No. 0990005-015-AC, which modified the paint spray booth;
- Permit No. 0990005-016-AC, which is an air construction permit processed concurrently with the Title V permit to revise several miscellaneous underlying air construction permit conditions;
- Permit No. 0990005-018-AC, which restricts Boiler 16 to a 10% annual capacity factor; and

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- Permit No. 0990005-019-AC, which modified the transshipment facility.

In addition, the renewed permit will:

- Update control equipment parameters for equipment in the sugar refinery (EU-021, 022, 023 and 024);
- Incorporate the applicable NESHAP provisions of Subpart DDDDD in 40 CFR 63 for industrial boilers;
- Update the Ash Management Plan, the Fuel Management Plan and the Operation and Maintenance Plan;
- Remove obsolete references to coal storage and handling for the cogeneration plant;
- For the sugar refinery, revise Permit No. 0990005-005-AC to clarify that operation is restricted by the maximum specified process rates and not by a limit on hours of operation;
- For the sugar refinery, revise Permit No. 0990005-005-AC to update the control parameters for the Rotoclones (EUs 021, 022, 023 and 024) based on the installed equipment;
- For the paint spray booth (EU-048) in the farms operations, revise Permit No. 0990005-015-AC to allow other types of spray equipment with equivalent transfer efficiencies;
- Clarify that EUs 003 through 013 have been permanently shutdown.
- Add a Compliance Assurance Monitoring Plan; and
- Add a Compliance Plan for specific units.

### Processing Schedule

- 04/25/05 Received application to renew Title V air operation permit;
- 05/23/05 Received CAM plan;
- 06/07/05 Received notification that the cogeneration boilers and Boiler 16 were subject to NESHAP Subpart DDDDD provisions in 40 CFR 63;
- 12/19/05 Received additional information including a revised CAM plan;
- 05/26/06 Received revised Title V application to incorporate the applicable conditions of recently issued Permit No. 0990005-018-AC, which restricts Boiler 16 to a 10% annual capacity factor;
- 10/19/06 Received additional information on Boiler 16;
- 10/20/06 Received additional information on applicability of acid rain provisions to cogeneration boilers;
- 01/11/07 Received revised Title V application to incorporate the applicable conditions of recently issued Permit No. 0990005-019-AC, which modified the transshipment facility;
- 02/13/07 Received additional information including the 65 MW steam turbine-electrical generator and ash handling; and
- 05/01/09 Received additional information on ESP parameters; complete.

## 2. APPLICABLE REGULATIONS

### State Regulations

The facility is subject to the applicable environmental laws specified in Section 403, F.S., which authorize the Department to establish rules and regulations regarding air quality. The facility is subject to the applicable regulations specified in the following Chapters of the Florida Administrative Code (F.A.C.): 62-4 (Permitting Requirements); 62-204 (Ambient Air Quality Requirements, PSD Increments, and Federal Regulations Adopted by Reference); 62-210 (Permits Required, Public Notice, Reports, Stack Height Policy, Circumvention, Excess Emissions, and Forms); 62-212 (Preconstruction Review, PSD Review and BACT); 62-213 (Title V Air Operation Permits for Major Sources of Air Pollution); 62-296 (Emission Limiting Standards); and 62-297 (Test Methods and Procedures, Continuous Monitoring Specifications, and Alternate Sampling Procedures). The specific applicable regulations are summarized under the corresponding section for the emissions units.

### Federal Regulations

The Environmental Protection Agency establishes air quality regulations in Title 40 of the Code of Federal Regulations

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(CFR). Part 60 specifies New Source Performance Standards (NSPS) for a variety of industrial activities. Part 61 specifies the National Emissions Standards for Hazardous Air Pollutant (NESHAP) based on specific pollutants. Part 63 specifies the NESHAP based on the Maximum Achievable Control Technologies (MACT) for given source categories. The Department adopts these federal regulations in Rule 62-204.800, F.A.C. The specific applicable regulations are summarized under the corresponding section for the emissions units.

### 3. CAM APPLICABILITY

A compliance assurance monitoring (CAM) plan, is a plan describing how a permittee will monitor critical control equipment parameters to provide assurance that the emissions standards of the permit are being continually met. In general, a CAM Plan is required for each emissions unit that: has a specific and enforceable emissions standard for a given pollutant; employs an add-on control device to achieve the specific standard; and, if not for the control device, would emit a major amount of the given pollutant. A CAM plan is not required for an emissions unit: that demonstrates compliance with a continuous emissions monitoring system (CEMS); for which the control device is considered an integral part of the process and returns product or an intermediate product to the process for reuse; or is subject only to an opacity standard for regulating particulate matter.

Table 3A summarizes the CAM applicability for each active regulated emissions unit with an air pollution control device. Many of the emissions units are small sources of particulate matter, which capture and collect sugar at the sugar refinery or the sugar transshipment plants. For most cases, the emissions units are only regulated by an opacity standard for which a CAM plan is not required. Several of these units are considered integral parts of the process and return sugar for reuse in the process. In summary, a CAM plan is required for the three cogeneration boilers that control particulate matter with an electrostatic precipitator (ESP).

#### Cogeneration Boilers

New Hope Power's Okeelanta Cogeneration Plant (Facility ID No. 0990332) operates Cogeneration Boilers A (EU 001), B (EU 002), and C (EU 003). Each cogeneration boiler has the following add-on control equipment: multi-cyclone dust collectors followed by an ESP to reduce PM/PM<sub>10</sub> emissions; a selective non-catalytic reduction (SNCR) system to reduce NO<sub>x</sub> emissions; and an activated carbon injection (ACI) system to reduce potential mercury emissions. Each of these pollutants could be subject to a CAM plan because there is an enforceable emissions standard and an add-on control device. However, uncontrolled mercury emissions will not be emitted in a major amount prior to control and compliance with the NO<sub>x</sub> emissions standard must be continuously demonstrated by CEMS data. Therefore, a CAM plan is only required for PM/PM<sub>10</sub> emissions.

Based on the information available for the ESP, the following parameters and ranges will be established as the CAM excursion levels.

- The permittee must continuously monitor and record the secondary voltage and secondary current for each Transformer-Rectifier Set and calculate the total power input (kW) to the ESP. An excursion is any 3-hour block average of the total power input to the ESP that is less than 23 W. An excursion requires documentation, investigation, and corrective action.
- The permittee must continuously monitor and record opacity data using the existing continuous opacity monitoring system (COMS). An excursion is any 6-minute block of 20% opacity or more. An alarm shall alert the operator. An excursion requires documentation, investigation, and corrective action.

The CAM plan is included in Appendix CM of Section 4 of the Title V air operation permit.

### 4. COGENERATION PLANT

#### Process Description

Cogeneration Boilers A (EU-001), B (EU-002) and C (EU-003) are each spreader stoker steam boilers manufactured by Zurn and designed to produce approximately 506,100 pounds per hour of steam at 1500 psig and 975° F. The primary fuel is biomass (760 MMBtu per hour), which includes bagasse from the adjacent sugar mill and clean wood material delivered to the plant by area subcontractors. Auxiliary fuels include natural gas (605 MMBtu per hour) and distillate oil (490 MMBtu per hour). Pollution control equipment includes low-NO<sub>x</sub> burners for gas firing, a selective non-catalytic reduction system to reduce nitrogen oxides emissions, mechanical dust collectors and an electrostatic precipitator to reduce particulate matter emissions, and an activated carbon injection system to reduce potential mercury emissions. Good operating practices and the efficient combustion of clean, low-sulfur fuels minimizes emissions of CO, SAM, SO<sub>2</sub>, and VOC. Exhaust gases exit a stack that is 10 feet in diameter and at least 199 feet tall with a volumetric flow rate of approximately 319,000 acfm at 352° F.

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Table 3A. Summary of CAM Applicability, Active Regulated Emissions Units with Add-on Control Equipment

EU No.	Description	Control	Pollutant	Standard	> Major?	Integral?	CEMS?	CAM?
<i>ARMS ID No. 0990005 - Okeelanta Corporation Sugar Mill and Refinery</i>								
014	Mill/refinery Boiler No. 16	FGD	NO <sub>x</sub>	0.20 lb/MMBtu	No	---	---	No
018	Central vacuum system	Baghouse	PM	5% opacity (only)	---	---	---	No
019	Packaging lines 1-9	Baghouse	PM	5% opacity (only)	---	---	---	No
020	Sugar grinder/hopper	Baghouse	PM	5% opacity (only)	---	---	---	No
021	Central dust collector 1	Rotoclone 1	PM	5% opacity (only)	---	---	---	No
022	Central dust collector 2	Rotoclone 2	PM	5% opacity (only)	---	---	---	No
023	Cooler 1	Rotoclone 3	PM	5% opacity (only)	---	---	---	No
024	Cooler 2	Rotoclone 4	PM	5% opacity (only)	---	---	---	No
025	Fluidized bed dryer/cooler	Baghouse	PM	5% opacity (only)	---	---	---	No
030	Sugar silos 1, 2, and 3	Baghouse	PM	5% opacity (only)	---	---	---	No
031	Railcar sugar unloading receiver 1	Baghouse	PM	5% opacity (only)	---	---	---	No
032	Railcar sugar unloading receiver 2	Baghouse	PM	5% opacity (only)	---	---	---	No
045	Powdered sugar dryer/cooler	Baghouse	PM	5% opacity (only)	---	---	---	No
046	Powdered sugar hopper	Baghouse	PM	5% opacity (only)	---	---	---	No
047	Packaging lines 11 - 14	Baghouse	PM	5% opacity (only)	---	---	---	No
048	Paint booth for farm operations	Paint filter	PM	20% opacity (only)	---	---	---	No
		None	VOC	---	---	---	---	No
<i>ARMS ID No. 0990332 - New Hope Power Partnership Cogeneration Plant</i>								
001	Cogeneration Boiler A	ESP	PM	0.03 lb/MMBtu	Yes	No	No	Yes
002	Cogeneration Boiler B	SNCR	NO <sub>x</sub>	0.15 lb/MMBtu	Yes	No	Yes	No
003	Cogeneration Boiler C	ACI	Hg	5.4 x 10 <sup>-6</sup>	No	---	---	No
004	Materials handling/storage	None	PM	---	---	---	---	No
	Fly ash silo	Baghouse	PM	5% opacity (only)	---	---	---	No
	Activated carbon silo	Baghouse	PM	5% opacity (only)	---	---	---	No

Notes:

- ACI means activated carbon injection. ESP means electrostatic precipitator. FGR means flue gas recirculation. SNCR means selective non-catalytic reduction.
- In the above table, the review proceeds from left to right and stops once CAM is determined to be “not applicable”.
- CAM is not required for units subject only to an opacity standard.

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The cogeneration plant also includes:

- Material handling and storage operations (EU 004) such as unloading operations, stockpiles, transfer operations, conveyors, screens, crushers, hoppers, silos, and storage tanks. This unit is subject to the conditions regarding the control of particulate matter from silos as well as fugitive dust from the storage and handling of biomass.
- Miscellaneous unregulated activities (EU 005) such as boiler drum blowdown tank, diesel fire pump engine and tank, propane tank, hydrogen sulfide degasifier, distillate oil tank, oil/water separators, sodium hydroxide tank, wastewater neutralization tank, cold cleaning devices (parts washers), and sulfuric acid storage and distribution systems. This unit consists of unregulated activities.
- Miscellaneous support equipment (EU-006), such as a nominal 75 MW steam turbine-electrical generator, a nominal 65 MW steam turbine-electrical generator, condensers, two cooling towers, a switchyard, etc. This unit is subject only to generally applicable requirements and construction permit conditions.

**Specific State Regulations**

Rule 62-212.400 (PSD), F.A.C.: The cogeneration boilers were constructed in accordance with Permit No. PSD-FL-196 to satisfy the PSD preconstruction review requirements. Each cogeneration boiler is subject to the following BACT determinations for CO, FI, NO<sub>x</sub>, Pb, PM/PM<sub>10</sub>, SAM, SO<sub>2</sub>, and VOC.

Pollutant	BACT Standards for Each Cogeneration Boiler		
	Averaging Period	lb/MMBtu	lb/hr
Carbon Monoxide (CO) <i>Based on "good combustion practices".</i>	30-day rolling CEMS avg.	0.50	380.0
	12-month rolling CEMS avg.	0.35	
Nitrogen Oxides (NO <sub>x</sub> ) <i>Based on SNCR.</i>	30-day rolling CEMS avg.	0.15	114.0
Sulfur Dioxide (SO <sub>2</sub> ) <i>Based on "low sulfur fuels". The SO<sub>2</sub> standards are also surrogate standards for sulfuric acid mist (SAM) emissions.</i>	24-hour rolling CEMS avg.	0.20	152.0
	30-day rolling CEMS avg.	0.10	
	12-month rolling CEMS avg.	0.06	
Opacity <i>Based on mechanical dust collectors and ESP.</i>	6-minute block COMS average and EPA Method 9	≤ 20% opacity, except for one 6-minute block per hour ≤ 27% opacity	
Particulate Matter (PM) <i>Based on mechanical dust collectors and ESP.</i>	3-run test avg.	0.026	19.8
Volatile Organic Compounds (VOC) <i>Based on "good combustion practices".</i>	3-run test avg.	0.05	38.0
Lead (Pb) and Fluorides (Fl) <i>Based on "clean fuels".</i>	BACT is the use of fuels containing low levels of these compounds (bagasse, wood, distillate oil, and natural gas) and prospective removal with the fly ash by the mechanical dust collectors and electrostatic precipitators. The particulate matter standard shall also serve as a surrogate standard for lead.		

Material handling and storage operations (EU 004) were constructed in accordance with Permit No. PSD-FL-196 to satisfy the PSD preconstruction review requirements for PM/PM<sub>10</sub>. For the fly ash storage silo and activated carbon silo, BACT was determined to be control by a baghouse designed, operated, and maintained to achieve an outlet dust loading of no greater than 0.01 grains per actual cubic feet of exhaust. New and replacement bags must meet this equipment specification based on vendor design information. Opacity from these devices shall not exceed 5%. Fugitive dust must be controlled by enclosing, confining, watering, or adding windbreaks as necessary.

On 10/27/03, the Department issued Permit No. 0990332-016-AC (PSD-FL-196O), which revised the heat input rates for the cogeneration boilers. On 06/06/05, the Department issued Permit No. Project No. 0990332-017-AC (PSD-FL-196P), which revised the electrical power generation for the cogeneration boilers. In addition, obsolete references to coal storage and handling activities were removed. These latest permit modifications will be incorporated into the renewed Title V



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permit.

Rule 62-296.320(4)(c), F.A.C.: This regulation establishes requirements to control fugitive dust emissions, which will be minimized by taking the reasonable precautions described above for the material handling and storage operations (EU 004).

Rule 62-296.405(2), F.A.C.: The rule applies to fossil fuel-fired steam generators with more than 250 MMBtu per hour of heat input. The cogeneration boilers are considered “new units” under this rule, which establishes the NSPS Subpart Da standards for opacity and emissions of PM, SO<sub>2</sub>, and NO<sub>x</sub>. The BACT standards of Permit No. PSD-FL-196 are more stringent.

Rule 62-296.410, F.A.C.: The rule applies to carbonaceous fuel burning equipment, which is defined in Rule 62-210.200 (Definitions), F.A.C. as, “A firebox, furnace or combustion device which burns carbonaceous and fossil fuels for the primary purpose of producing steam or to heat other liquids or gases. The term includes bagasse burners, bark burners, and waste wood burners, but does not include teepee or conical wood burners or incinerators.” The rule establishes opacity and PM standards for affected units. The BACT standards of Permit No. PSD-FL-196 are more stringent.

Rule 62-296.570, F.A.C.: The rule subjects major VOC- and NO<sub>x</sub>-emitting facilities to Reasonably Available Control (RACT) requirements. The BACT standards of Permit No. PSD-FL-196 are more stringent.

### **NSPS Provisions in 40 CFR 60**

Subpart A: The cogeneration boilers are subject to the applicable general provisions in Subpart A for all units subject to an NSPS.

Subpart Da: The cogeneration boilers are subject to the applicable provisions of Subpart Da for Electric Utility Steam Generating Units for which Construction is Commenced after September 18, 1978. The federal provisions regulate opacity and emissions of PM, SO<sub>2</sub>, and NO<sub>x</sub>. Subpart Da was revised to include new requirements for PM, SO<sub>2</sub>, NO<sub>x</sub>, and mercury for units constructed, reconstructed or modified after February 28, 2005. Permit No. 0990332-016-AC was a PSD modification that increased the heat input rates to these units, which increased the maximum hourly mass emissions rates. However, this permit was issued on October 27, 2003, which is prior to the applicability date for the new requirements. Therefore, the existing units remain subject to the requirements for units constructed prior to February 28, 2005. The boiler remains subject to the NSPS Subpart Da standards for NO<sub>x</sub>, PM and SO<sub>2</sub>.

Subpart Ea: Provided certain conditions are met, the cogeneration boilers are not subject to the provisions of NSPS Subpart Ea for Municipal Waste Combustors for which Construction is Commenced after December 20, 1989 and on or Before September 20, 1994. Specifically, 40 CFR 60.50a (d) states, “Any cofired combustor, as defined under § 60.51a, located at a plant that meets the capacity specifications in paragraph (a) of this section is not subject to this subpart if the owner or operator of the cofired combustor: (1) notifies the Administrator of an exemption claim; (2) provides a copy of the federally enforceable permit (specified in the definition of cofired combustor in this section); and (3) keeps a record on a calendar quarter basis of the weight of municipal solid waste combusted at the cofired combustor and the weight of all other fuels combusted at the cofired combustor.” A cofired combustor means, “... a unit combusting municipal solid waste with non-municipal solid waste fuel (e.g., coal, industrial process waste) and subject to a federally enforceable permit limiting the unit to combusting a fuel feed stream, 30 percent or less of the weight of which is comprised, in aggregate, of municipal solid waste as measured on a calendar quarter basis.” The permittee has met the above notification requirements. The Title V permit restricts municipal solid waste to less than 30% by weight as measured on a calendar quarter basis and includes appropriate recordkeeping requirements.

### **NESHAP Provisions in 40 CFR 63**

Subpart DDDDD: The cogeneration boilers are not subject to the provisions of NESHAP Subpart DDDDD for Industrial, Commercial, and Institutional Boilers and Process Heaters. Specifically, 40 CFR 63.7491(c) states that it does not apply to, “... An electric utility steam generating unit that is a fossil fuel-fired combustion unit of more than 25 megawatts that serves a generator that produces electricity for sale. A fossil fuel-fired unit that cogenerates steam and electricity, and supplies more than one-third of its potential electric output capacity, and more than 25 megawatts electrical output to any utility power distribution system for sale is considered an electric utility steam generating unit.” As previously mentioned, the units are subject to the NSPS provisions of Subpart Da for electric utility steam generating units. In addition to bagasse and wood, the units are authorized to fire fossil fuels (distillate oil and natural gas).

### **Title IV Acid Rain Provisions**

The cogeneration plant is currently classified as a “Qualifying Cogeneration Facility” under 40 CFR Part 72 and is exempt from the Acid Rain provisions. However, to maintain the exemption as a qualifying cogeneration facility, total electrical generation may not exceed 219,000 MWe-hours per year based on a 3-year average. It is possible that the cogeneration boilers will later become subject to the Title IV Acid Rain provisions. The Title V permit includes recordkeeping and

reporting requirement to monitor the total electrical generation.

**CAM Plan**

As previously mentioned, a CAM plan is required for the ESP, which controls PM/PM<sub>10</sub> emissions. See Appendix CM in Section 4 of the Title V permit.

**5. SUGAR MILL AND REFINERY - BOILER 16**

**Process Description**

Boiler 16 (EU-014) is Babcock and Wilcox Model No. FM 120-97 package boiler with a maximum steam production rate of 150,000 pounds per hour based on a 24-hour average. The design heat release rate for this unit is greater than 70,000 BTU/hour-ft<sup>3</sup>. The unit is fired with natural gas or distillate oil. The maximum heat input rate is 211 MMBtu per hour when firing natural gas, which is approximately 0.207 million cubic feet of gas per hour based on a heat content of 1020 MMBtu per million SCF. The maximum heat input rate is 202 MMBtu per hour when firing very low sulfur distillate oil, which is approximately 1485 gallons per hour based on a heat content of 136 MMBtu per thousand gallons. The efficient combustion of clean fuels minimizes emissions of CO, PM/PM<sub>10</sub>, SO<sub>2</sub>, and VOC. Emissions of NO<sub>x</sub> are reduced with low-NO<sub>x</sub> burners and approximately 15% flue gas recirculation. Exhaust gases exit a stack that is 75 feet tall and 5.0 feet in diameter with a volumetric flow rate of 118,600 acfm at 393° F.

**Specific State Regulations**

Permit No. 0990005-018-AC: The boiler is regulated in accordance with this minor source air construction permit, which restricts the annual capacity factor for the combined firing of distillate oil and natural gas to less than 10% during any calendar year (184,836 MMBtu per year). The annual heat input rate shall be determined from records of the higher heating value of each authorized fuel and the actual fuel consumption for the calendar year. Each year, the annual capacity factor and annual heat input rate shall be reported with the required Annual Operating Report. The purpose of this restriction is to limit potential emissions below all PSD significant emission rates and allow the unit to avoid the continuous monitoring requirements of NSPS Subpart Db.

Rule 62-296.406 (BACT), F.A.C.: This state regulation requires a determination of BACT for PM and SO<sub>2</sub> emissions. For these pollutants, BACT is determined to be the firing of natural gas or No. 2 distillate oil with a maximum sulfur content of 0.05% by weight. In addition, the permit limits visible emissions from the boiler stack to no more than 20% opacity, except for one 6-minute period per hour that does not exceed 27% opacity.

Rule 62-212.400(12) (Source obligation), F.A.C.: To avoid PSD preconstruction review, NO<sub>x</sub> emissions shall not exceed 0.20 lb/MMBtu (42.2 lb/hour) when firing natural gas based on the average of three test runs and 0.20 lb/MMBtu (40.4 lb/hour) when firing distillate oil based on the average of three test runs. Compliance is based on stack testing conducted each year.

**Specific Federal Regulations**

NSPS Subpart Db: The boiler is subject to the applicable requirements of this federal regulation for Industrial-Commercial-Institutional Steam Generating Units. However, the boiler is now permitted to fire only natural gas and distillate oil (≤ 0.05% sulfur by weight) with an annual capacity factor of no more than 10%. Based on these restrictions, there are no applicable standards for particulate matter or nitrogen oxides. However, since the unit is restricted to the firing natural gas or low sulfur distillate oil (≤ 0.30% sulfur by weight), there are few requirements for this limited use boiler.

- 40 CFR 60.42b limits SO<sub>2</sub> emissions by the firing of low sulfur distillate oil (≤ 0.3% sulfur by weight).
- 40 CFR 60.43b limits PM emissions by the firing of low sulfur distillate oil (≤ 0.3% sulfur by weight).
- 40 CFR 60.44b does not establish a NO<sub>x</sub> standard for such limited use units.
- 40 CFR 60.45b, 40 CFR 60.46b and 40 CFR 60.47b and 40 CFR 60.49b allow allows the permittee to demonstrate compliance with the fuel sulfur limit by maintaining fuel receipts.

**6. SUGAR REFINERY**

**Process Description**

The sugar refinery consists of several the miscellaneous emissions units that handle, process, store, and transfer a variety of sugar products. These units and activities can generate emissions of particulate matter, mostly sugar. The primary sugar drying system is a Fluidized Bed Dryer (EU-025) with a maximum design capacity of 36.3 tons per hour. The exhaust is

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controlled by a high efficiency baghouse manufactured by BETH GmbH, 23556 LÜB-beck (Type BETHPULS 6.60 x 7.5.10). The baghouse exhausts through a stack 80 feet above grade. Steam is used for the necessary heat and no fuels are fired in the dryer.

A Rotary Dryer with a design capacity of 35.4 tons per hour is used for specialty sugars and when the fluidized bed dryer is off line for repairs. Steam is used for the necessary heat and no fuels are fired in the dryer. Central Dust Collection System No. 1 (EU-021) is used to control emissions from the rotary dryer with the use of a skimmer followed by wet Rotoclone No. 1, which exhausts 93 feet above grade.

Sugar from the rotary dryer is directed two coolers (EU-023 and EU-024), each with a design capacity of 35.4 tons per hour. The exhaust from Cooler No. 1 is controlled by Rotoclone No. 3 vented 87 feet above grade. The exhaust from Cooler No. 2 is controlled by Rotoclone No. 4 vented 87 feet above grade.

Central Dust Collection System No. 2 (EU-022) is used to control emissions from four Rotex screens, the silo scale, belt conveyors #BC-16 and #BC-18, the packing Rotex Screen, the packing room bins, the bulk curing bins #1 through #8, bucket elevator #BE-16 and the Sweco shaker screen. The system is controlled by Rotoclone No. 2, which exhausts 93 feet above grade.

The Bulk Load-Out Operation (EU-034) with a design capacity of 12.5 tons per hour is used to load sugar into either trucks or railcars. The operation includes a silo and a three-sided building. Emissions of fugitive particulate matter are controlled by use of the enclosure.

The Transfer Bulk Load-Out Station (EU-035) with a design capacity of 26.7 tons per hour is used to supply sugar to the Transshipment Facility. The operation includes four enclosed conveyors in series feeding refined sugar from the storage silo or bulk curing bins to an enclosed load-out building. Emissions of fugitive particulate matter are controlled by use of the enclosure and high-pressure air curtains.

The sugar refinery building (40 feet by 80 feet) houses the following associated process equipment: a 1700 cubic feet vacuum pan; a vacuum pan condenser; two centrifugals; syrup and molasses feed tanks; final liquor syrup storage tanks; one 5000 gallon condensate collection tank; one 1000 gallon centrifugal wash water tank; two 1200 cubic feet seeder cutover tanks; motor control center room; centrifugal controller room; refined sugar conveying system; one 2000 cubic feet receiver; various pumps; storage and curing bins; Rotex screens; and lunch/locker rooms. Isopropyl alcohol is used in the sugar refinery to aid in the crystallization process in the vacuum pans. For the sugar refinery, activities that are completely enclosed and vented within the building are not classified as air pollution sources.

The sugar refinery is regulated in accordance with two minor source air construction permits, Permit Nos. 0990005-002-AC and 0990005-005-AC.

**Controls**

The Fluidized Bed Dryer (EU-025) controls particulate emissions with a baghouse control system meeting the following specifications: a design exhaust flow rate of 70,620 acfm; a filtering area of 9041 ft<sup>2</sup>; and an air-to-cloth ration of 7.81 acfm/ft<sup>2</sup>.

Rotoclones meeting the following specifications are used to control particulate emissions from the two Central Dust Collection Systems (EU 021 and 022) and the two Coolers (EU 023 and 024).

EU No.	Description	Control Type	Design Flow Rates acfm	Water Injection Rate gpm, minimum	Pressure Drop inches of water column
021	Central Dust Collection System No. 1	Rotoclone No. 1	15,000	2	7
022	Central Dust Collection System No. 2	Rotoclone No. 2	15,000	2	7
023	Cooler No. 1	Rotoclone No. 3	15,000	2	7
024	Cooler No. 2	Rotoclone No. 4	15,000	2	7

**Capacities**

The hours of operation for the sugar refinery are not restricted (8760 hours/year). Refined sugar production from the sugar refinery shall not exceed 1500 tons per day and 390,000 tons during any consecutive 12 months. In addition, equipment at the sugar refinery shall be limited to the following maximum capacities:

- The Fluidized Bed Dryer (EU-025) shall not process more than 1200 tons of refined sugar per day.

## STATEMENT OF BASIS

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- The Rotary Dryer shall not process more than 1200 tons of refined sugar per day and 130,000 tons of refined sugar during any consecutive 12 months.
- The Bulk Load-Out Operation (EU-034) shall not process more than 117,000 tons of refined sugar during any consecutive 12 months.
- The Transfer Bulk Load-Out Station (EU-035) shall not process more than 273,000 tons of refined sugar during any consecutive 12 months.
- Isopropyl alcohol usage (EU-043) from the sugar refinery shall not exceed 78,040 pounds during any consecutive 12 months.

### Emissions Standards

As determined by EPA Method 9, visible emissions from the control device exhausts of the following emissions units shall not exceed 5% opacity: Central Dust Collection System No. 1 (EU-021); Central Dust Collection System No. 2 (EU-022); Cooler No. 1 (EU-023); Cooler No. 2 (EU-024); and Fluidized Bed Dryer (EU-25). During each federal fiscal year (October 1<sup>st</sup> to September 30<sup>th</sup>), each baghouse exhaust point shall be tested to demonstrate compliance with the specified opacity standard.

## 7. TRANSSHIPMENT FACILITY

### Process Description

Sugar received at the transshipment facility is either directly packaged or temporarily stored before packaging. Extra-fine granulated sugar from the refinery is delivered to the transshipment facility at one of three locations. At the east truck receiving dock, trucks are pneumatically unloaded into a main sugar receiver, which pneumatically transfers sugar into surge bins above packaging lines (EU-047). At the north side of the facility, trucks are unloaded at a bulk receiving station by locking a boot mechanism against the truck's hopper and sugar is transferred from trucks by screw conveyors to a bucket elevator feeding one of three storage silos (EU-030). At the north railcar receiving station just west of the sugar silos, railcars will be pneumatically unloaded into two new sugar receivers (EU-031 and EU-032) for transfer by screw conveyor to a bucket elevator feeding one of three storage silos. Each new sugar receiver is controlled by a baghouse. The west receiver will also transfer sugar directly to a surge bin for new packaging line "0", which will be used to fill totes north of packaging line "1" in the existing packaging room.

Each of the three storage silos (EU-030) is 12 feet in diameter of 12 feet, 68 feet tall, and has a volume of approximately 4600 cubic feet. Each silo is controlled by a baghouse. Sugar is transferred from each silo by screw conveyor into surge bins located above packaging lines 0-9 (EU-019).

Sugar is packaged in one of 14 packaging lines (EU-019 and EU-047), which are controlled by baghouse systems. Sugar is metered from surge bins above the packaging lines for processing into a variety of packages and containers for wholesale and retail distribution.

A small portion extra-fine granulated sugar is conveyed to the sugar grinder (EU-020) and mixed with starch to produce powdered sugar. The sugar grinder is used to reduce the sugar solids to a desired particle size. The grinder has a design capacity of approximately 4 tons per hour. The powdered sugar dryer/cooler (EU-045) and the powdered sugar hopper (EU-046) are also used in this process. In addition, brown sugar may be produced by mixing light or dark molasses with the extra fine granulated sugar. All units are controlled by baghouse systems.

A central vacuum system (EU-018) is used periodically for house keeping purposes. The system includes various pick-up points throughout the transshipment facility and is equipped with a cyclonic separator followed by a baghouse. The system has no restrictions on the number or types of pick-up points.

The transshipment facility is primarily regulated through its recently issued minor source air construction permit, Permit No. 0990005-019-AC, which modified the facility.

### Controls

Each of the following emissions units are controlled by a baghouse that is designed, operated, and maintained to achieve the particulate matter baghouse design specification (grains/scf) identified in the following table.

**STATEMENT OF BASIS**

ID	Emission Unit Description	Baghouse Specification <sup>a</sup> grains/scf	Exhaust Rate scfm	Stack/Vent Height Feet	Maximum Emissions <sup>b</sup>	
					lb/hour	tons/year
018	Central vacuum system No. 1	0.01	280	8	0.024	0.11
019	Sugar packaging lines (0-9)	0.01	9869	27	0.86	3.75
020	Sugar grinder	0.0005	2961	39	0.013	0.06
030	Sugar silo No. 1 (Point #S1101)	0.02	500	65	0.086	0.38
	Sugar silo No. 2 (Point #S1102)	0.02	500	65	0.086	0.38
	Sugar silo No. 3 (Point #S1103)	0.02	500	65	0.086	0.38
031	Railcar unloading receiver No. 1	0.02	615	5	0.11	0.46
032	Railcar unloading receiver No. 2	0.02	615	5	0.11	0.46
045	Powdered sugar dryer/cooler	0.01	8640	48	0.77	3.38
046	Powdered sugar hopper	0.01	1728	48	0.15	0.68
047	Sugar packaging lines (11-14)	0.01	5760	48	0.51	2.25
					Total	12.29

New and replacement bags shall meet these specifications based on vendor information. No particulate matter emissions tests are required. The “maximum emissions” rates represent the maximum expected emissions based on the baghouse design specification, the maximum exhaust flow rates, and 8760 hours of operation per year. These rates are not enforceable emissions standards.

**Capacity**

The maximum sugar packaging rate is 1300 tons per day. The hours of operation of are not limited (8760 hours per year).

**Emissions Standards**

As determined by EPA Method 9 observations, visible emissions from each baghouse exhaust point shall not exceed 5% opacity. During each federal fiscal year (October 1<sup>st</sup> to September 30<sup>th</sup>), each baghouse exhaust point shall be tested to demonstrate compliance with the specified opacity standard.

**8. DISTILLATE OIL STORAGE TANKS**

The facility includes the following permitted distillate oil storage tanks.

ARMS ID No. 0990332 - New Hope Power Partnership’s Okeelanta Cogeneration Plant

EU No.	Emissions Unit Description	Process Area
005	Distillate Oil Storage Tank (50,000 gallons)	Cogeneration Plant

ARMS ID No. 0990005 – Okeelanta Corporation’s Sugar Mill and Refinery

EU No.	Emissions Unit Description	Process Area
015	Distillate Oil Storage Tank (29,500 gallons)	Sugar Mill and Refinery
016	Distillate Oil Storage Tank, (29,500 gallons)	Sugar Mill and Refinery
017	Distillate Oil Storage Tank (29,500 gallons)	Sugar Mill and Refinery

Based on changes to NSPS Subpart Kb made on October 15, 2003, the applicant requests that the Title V permit be revised to show that the fuel oil storage tanks are no longer subject the Subpart. The applicability section of NSPS Subpart Kb (§60.110b) was revised to include the following:

- (a) *Except as provided in paragraph (b) of this section*, the affected facility to which this subpart applies is each storage vessel with a capacity greater than or equal to 75 cubic meters (m<sup>3</sup>) that is used to store volatile organic liquids (VOL) for which construction, reconstruction, or modification is commenced after July 23, 1984.

## STATEMENT OF BASIS

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- (b) This subpart *does not* apply to storage vessels with a capacity greater than or equal to 151m<sup>3</sup> storing a liquid with a maximum true vapor pressure less than 3.5 kilopascals (kPa) or with a capacity greater than or equal to 75 m<sup>3</sup> but less than 151 m<sup>3</sup> storing a liquid with a maximum true vapor pressure less than 15.0 kPa.

Vapor pressure is the pressure of a confined vapor in equilibrium with a stored liquid at a given temperature. It is a measure of the volatility of the stored liquid. In general, NSPS Subpart Kb is intended to regulate the liquids much more volatile than fuel oil, such as gasoline. The facility primarily stores and fires distillate oil, which has a vapor pressure of 0.009 psia at 70° F. This is well below either of the vapor pressures specified in Subpart Kb and shows that fuel oil is not considered to be very volatile. The fuel oil tanks in use at the facility are either: less than or equal to 75 m<sup>3</sup> (19,813 gallons); or between 75 m<sup>3</sup> (19,813 gallons) and 151 m<sup>3</sup> (39,890 gallons) and storing oils with a maximum true vapor pressure of less than 15.0 kPa (2.17 psia); or greater than or equal to 151 m<sup>3</sup> (39,890 gallons) and storing oils with a maximum true vapor pressure less than 3.5 kPa (0.51 psia). Therefore, NSPS Subpart Kb does not apply to these tanks including EUs 015, 016, 017, and 040. The Subpart Kb requirements will be removed from the Title V permit and this will be addressed in the concurrent air construction Permit No. 0990005-016-AC.

In addition, the fuel farm (EU 040) at the sugar mill includes several miscellaneous diesel, gasoline and oil tanks; however, none of these tanks have been identified as subject to the NSPS Subpart Kb provisions and this emissions unit is considered “unregulated”.

### 9. PAINT SPRAY BOOTH IN THE FARM OPERATIONS

#### Description and Controls

The paint spray booth (EU-048) is the drive-through model of the Crossflo truck spray booth manufactured by AFC, Inc. (Model Number TSD6036). Paint is applied to agricultural equipment, trailers, and other vehicles. Paint will be applied by one of two methods: compressed air spray gun or an airless paint sprayer. The compressed air spray gun will use house air within a pressure range of 60 to 80 pounds per square inch (psi). The airless paint sprayer will operate at a pressure of approximately 3,200 psi. The paint booth has a design exhaust flow rate of 45,500 acfm. There are two exhaust stacks for the paint spray booth. Each stack is 25.7 feet tall and 4-foot diameter. The permittee shall operate and maintain functional glass fiber paint arrestor pads to remove paint overspray from the exhaust.

The paint booth has the potential to emit 9.40 tons per year of volatile organic compound (VOC), 0.47 tons per year of hazardous air pollutants (HAPs), and 0.35 tons per year of particulate matter (PM/PM<sub>10</sub>). It is primarily regulated through a minor source air construction permit, Permit No. 0990005-015-AC.

#### Capacity

The hours of operation are not limited (8760 hours/year). The maximum throughput rate of paint and thinner shall not exceed 4950 gallons in any consecutive 12 months.

#### Emissions Standards

Emissions of volatile organic compounds (VOC) shall not exceed 9.40 tons in any consecutive 12 months. The permittee may adjust the amounts and types of coatings used as necessary to comply with this standard. Coatings and thinners used in the spray booth are not restricted to specific products or manufacturers. The permittee may substitute coatings and thinners and adjust the amounts of coatings and thinners used, as needed. All equipment, pipes, hoses, containers, lids, fittings, etc., shall be operated and maintained in such a manner as to minimize leaks, fugitive emissions, and spills of materials containing VOC. Compliance shall be demonstrated by maintaining material and usage records.

Pursuant to Rule 62-296.320, F.A.C., visible emissions from the paint spray booth shall not exceed 20% opacity.

### 10. CONCLUSION

Based on reasonable assurances of compliance provided by the applicant and the Responsible Official's certification of compliance, the Department intends to issue a Title V Air Operation Permit under the provisions of Chapter 403F.S. and Chapters 62-4, 62-210, 62-213 and 62-214, F.A.C. The permit authorizes operation of the facility shown on the application and approved drawings, plans, and other documents, attached hereto or on file with the permitting authority, in accordance with the terms and conditions of this permit.

**DRAFT TITLE V PERMIT**

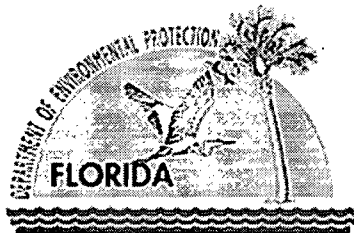
**Permit No. 0990005-017-AV**  
*(Renewal of Permit No. 0990005-012-AV)*

**APPLICANT**

Okeelanta Corporation (ARMS Facility ID No. 0990005)  
New Hope Power Partnership (ARMS Facility ID No. 0990332)  
21250 U.S. Highway 27 South  
South Bay, Palm Beach County, Florida 33493

**PERMITTING AUTHORITY**

Air Permitting North  
Bureau of Air Regulation  
Division of Air Resource Management  
Florida Department of Environmental Protection  
2600 Blair Stone Road, MS #5505  
Tallahassee, Florida 32399-2400



*{Filename: 0990005-017-AV - Draft Permit}*

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° F: degrees Fahrenheit  
**acfm**: actual cubic feet per minute  
**ARMS**: Air Resource Management System (Department's database)  
**BACT**: best available control technology  
**Btu**: British thermal units  
**CAM**: compliance assurance monitoring  
**CEMS**: continuous emissions monitoring system  
**cfm**: cubic feet per minute  
**CFR**: Code of Federal Regulations  
**CO**: carbon monoxide  
**COMS**: continuous opacity monitoring system  
**DEP**: Department of Environmental Protection  
**Department**: Department of Environmental Protection  
**dscfm**: dry standard cubic feet per minute  
**EPA**: Environmental Protection Agency  
**ESP**: electrostatic precipitator (control system for reducing particulate matter)  
**EU**: emissions unit  
**F.A.C.**: Florida Administrative Code  
**F.D.**: forced draft  
**F.S.**: Florida Statutes  
**FGR**: flue gas recirculation  
**Fl**: fluoride  
**ft<sup>2</sup>**: square feet  
**ft<sup>3</sup>**: cubic feet  
**gpm**: gallons per minute  
**gr**: grains  
**HAP**: hazardous air pollutant  
**Hg**: mercury  
**I.D.**: induced draft  
**ID**: identification  
**kPa**: kilopascals  
**lb**: pound  
**MACT**: maximum achievable technology  
**MMBtu**: million British thermal units  
**MSDS**: material safety data sheets  
**MW**: megawatt  
**NESHAP**: National Emissions Standards for Hazardous Air Pollutants

**NO<sub>x</sub>**: nitrogen oxides

**NSPS**: New Source Performance Standards

**O&M**: operation and maintenance

**O<sub>2</sub>**: oxygen

**Pb**: lead

**PM**: particulate matter

**PM<sub>10</sub>**: particulate matter with a mean aerodynamic diameter of 10 microns or less

**PSD**: prevention of significant deterioration

**psi**: pounds per square inch

**PTE**: potential to emit

**RACT**: reasonably available control technology

**RATA**: relative accuracy test audit

**SAM**: sulfuric acid mist

**scf**: standard cubic feet

**scfm**: standard cubic feet per minute

**SIC**: standard industrial classification code

**SNCR**: selective non-catalytic reduction (control system used for reducing emissions of nitrogen oxides)

**SO<sub>2</sub>**: sulfur dioxide

**TPH**: tons per hour

**TPY**: tons per year

**UTM**: Universal Transverse Mercator coordinate system

**VE**: visible emissions

**VOC**: volatile organic compounds

# DRAFT TITLE V PERMIT

## PERMITTEE

Okeelanta Corporation  
New Hope Power Partnership  
21250 U.S. Highway 27 South  
South Bay, Florida 33493

**Permit No. 0990005-017-AV**

Facility ID No. 0990005  
Facility ID No. 0990332  
Title V Air Operation Permit  
Palm Beach County, Florida

The purpose of this permit is to renew the Title V air operation permit for the facility operated by the Okeelanta Corporation (ARMS ID No. 0990005) and the New Hope Power Partnership (ARMS ID No. 0990332). Okeelanta Corporation operates an existing sugar mill (SIC No. 2061) and sugar refinery (SIC No. 2062) and New Hope Power Partnership operates a cogeneration plant (SIC No. 4911). The existing facility is located in Palm Beach County at 21250 U.S. Highway 27 South, South Bay, Florida. The map coordinates are UTM Zone 17, 524.90 km East and 2940.10 km North (Latitude 26° 35' 00" North / Longitude 80° 45' 00" West).

This Title V Air Operation Permit is issued under the provisions of Chapter 403, F.S., and Chapters 62-4, 62-210 and 62-213, F.A.C. The above named permittee is hereby authorized to operate the facility shown on the application and approved drawings, plans, and other documents attached hereto or on file with the permitting authority in accordance with the terms and conditions of this permit.

Effective Date: ARMS Day 55  
Renewal Application Due Date: Month Day, Year  
Expiration Date: Month Day, Year

(DRAFT)

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Joseph Kahn, Director  
Division of Air Resource Management

**FACILITY DESCRIPTION**

The facility consists of two adjacent plants. Okeelanta Corporation (ARMS ID No. 0990005) operates an existing sugar mill (SIC No. 2061) and sugar refinery (SIC No. 2062) including sugar packaging and transshipment activities. New Hope Power Partnership (ARMS ID No. 0990332) operates an existing cogeneration plant that provides process steam for the sugar mill and refinery operations as well as generating electricity for sale to the power grid (SIC 4911). The cogeneration plant, sugar mill, and sugar refinery are all considered a single facility for purposes of the PSD and Title V regulatory programs.

The primary sources of air pollution include: three 760 MMBtu per hour cogeneration boilers; one 211 MMBtu per hour industrial boiler; transfer and storage of wood chip and bagasse fuels; distillate oil storage tanks; transfer and storage of sugar; and a paint spray booth. The facility includes other miscellaneous unregulated emissions units and activities.

**Major Regulatory Classifications**

- The facility is a major source of hazardous air pollutants.
- The facility does not currently operate any units subject to the Title IV acid rain provisions of the Clean Air Act.
- The facility is a Title V major source of air pollution in accordance with Chapter 213, F.A.C.
- The facility is a major stationary source of air pollution in accordance with Rule 62-212.400 (PSD), F.A.C.
- The facility is subject to Chapter 62-17, F.A.C. for power plant site certification because it produces more than 75 MW of steam-generated electrical power. [Site Certification No. PA 04-46]
- The facility operates at least one unit subject to an NSPS in 40 CFR 60.
- The facility operates at least one unit subject to a NESHAP in 40 CFR 63.

**Regulated Emissions Units**

Please refer to the appropriate Permit No., Facility ID No., and Emissions Unit No. on all correspondence, test report submittals, applications, etc.

ARMS ID No. 0990005 – Okeelanta Corporation

<b>EU No.</b>	<b>Emissions Unit Description</b>	<b>Process Area</b>
014	Boiler No. 16	Sugar Mill
018	Central Vacuum System	Transshipment Facility
019	Packaging Lines Nos. 0-9	Transshipment Facility
020	Sugar Grinder/Hopper	Transshipment Facility
021	Central Dust Collection System No. 1	Sugar Refinery
022	Central Dust Collection System No. 2	Sugar Refinery
023	Cooler No. 1	Sugar Refinery
024	Cooler No. 2	Sugar Refinery
025	Fluidized Bed Dryer	Sugar Refinery
030	Sugar Silos Nos. 1, 2, and 3	Transshipment Facility
031	Railcar sugar unloading receiver 1	Transshipment Facility
032	Railcar sugar unloading receiver 2	Transshipment Facility
034	Bulk Load-Out Operation	Sugar Refinery
035	Transfer Bulk Load-Out Operation	Sugar Refinery
043	Sugar Refinery – Alcohol Usage	Sugar Refinery
045	Powdered Sugar Dryer/Cooler	Transshipment Facility

**SECTION 1. FACILITY INFORMATION (DRAFT)**

<b>EU No.</b>	<b>Emissions Unit Description</b>	<b>Process Area</b>
046	Powdered Sugar Hopper	Transshipment Facility
047	Packaging Lines Nos. 11 - 14	Transshipment Facility
048	Paint Booth	Farm Operations

*{Permitting Note: Okeelanta Corporation's sugar mill boilers (EU-001 - EU-013) have been permanently shutdown.}*

ARMS ID No. 0990332 – New Hope Power Partnership

<b>EU No.</b>	<b>Emissions Unit Description</b>	<b>Process Area</b>
001	Cogeneration Boiler A	Cogeneration Plant
002	Cogeneration Boiler B	Cogeneration Plant
003	Cogeneration Boiler C	Cogeneration Plant
004	Materials Handling/Storage	Cogeneration Plant

**Unregulated Emissions Units and/or Activities**

ARMS ID No. 0990005 – Okeelanta Corporation

<b>EU No.</b>	<b>Emissions Unit Description</b>	<b>Process Area</b>
015	Fuel Storage Tank	Sugar Mill
016	Fuel Storage Tank	Sugar Mill
017	Fuel Storage Tank	Sugar Mill
036	Shop Operations	Sugar Mill
037	Sugar Mill Boiler House	Sugar Mill
038	Sugarcane Dumping Area	Sugar Mill
039	Sugarcane Processing Facility	Sugar Mill
040	Fuel Farm	Sugar Mill
041	Potable Water System	Sugar Mill
042	Sewer Vent	Sugar Mill

ARMS ID No. 0990332 – New Hope Power Partnership

<b>EU No.</b>	<b>Emissions Unit Description</b>	<b>Process Area</b>
005	Cogeneration Boilers Fuel Storage Tank	Cogeneration Plant

Unregulated and insignificant emissions units and activities are also summarized in Appendix UI in Section 4 of this permit.

**PROJECT DESCRIPTION**

The purpose of this project is to renew the Title V air operation permit for the existing sugar mill, sugar refinery, sugar transshipment facility and cogeneration plant. The renewed permit incorporates conditions from the following recent air construction permits: Permit No. 0990332-016-AC to revise the heat input rates for the cogeneration boilers; Permit No. 0990332-017-AC to revise the electrical power generating capacity for the cogeneration boilers; Permit No. 0990005-015-AC to modify the paint spray booth; Permit No. 0990005-018-AC to restrict Boiler 16 to a 10% annual capacity factor; and Permit No. 0990005-019-AC to modify the transshipment facility. In addition, the renewed permit will: update control equipment parameters for equipment in the sugar refinery; incorporate the applicable National Emissions Standards for Hazardous Air Pollutants in Subpart DDDDD of 40 CFR 63 for industrial boilers; update the Ash Management Plan, the Fuel Management Plan and the Operation and Maintenance Plan; remove obsolete references to coal storage and handling

for the cogeneration plant; clarify that operation of the sugar refinery equipment is restricted by the maximum process rate and not by hours of operation; add a Compliance Assurance Monitoring Plan; and add a Compliance Plan for Boiler 16 and the powdered sugar hopper. Finally, Permit No. 0990005-016-AC is being issued concurrently with the Title V permit to revise the following miscellaneous air construction permit conditions: clarify that the sugar refinery is restricted based on production and not hours of operation; revise a permit condition for the paint spray booth to allow equivalent equipment and vendors; and clarify the applicability of NSPS Subpart Kb for storage tanks. The renewed Title V air operation permit incorporates the revised conditions of the draft air construction permit revision.

Appendix SS provides a summary of the applicable requirements for each regulated unit.

#### RELEVANT DOCUMENTS

The following documents are not a part of this permit; however, they are specifically related to this permitting action and are on file with the permitting authority:

- Previous Title V Air Operation Permit No. 0990005-012-AV;
- Application No. 0990005-017-AV to renew the Title V Air Operation Permit;
- Additional information provided by the permittee to make the application complete;
- Permit No. 0990332-016-AC (PSD-FL-196O), which revised the heat input rates for the cogeneration boilers;
- Permit No. Project No. 0990332-017-AC (PSD-FL-196P), which revised the electrical power generation for the cogeneration boilers;
- Permit No. 0990005-015-AC, which modified the paint spray booth;
- Permit No. 0990005-016-AC, which is an air construction permit processed concurrently with the Title V permit to revise several miscellaneous underlying air construction permit conditions;
- Permit No. 0990005-018-AC, which restricts Boiler 16 to a 10% annual capacity factor;
- Permit No. 0990005-019-AC, which modified the transshipment facility; and
- Statement of Basis issued concurrently with the renewed Title V Air Operation Permit.

Unless otherwise specified by permit, the following conditions apply facility-wide.

### ADMINISTRATIVE REQUIREMENTS

1. Permitting Authority: All documents related to applications for permits to construct, modify or operate shall be submitted to the Bureau of Air Regulation of the Florida Department of Environmental Protection at 2600 Blair Stone Road, MS #5505, Tallahassee, Florida 32399-2400 (Telephone No. 850/488-0114; Facsimile No. 850/921-9533). Copies of the applications shall also be submitted to each Compliance Authority.
2. Compliance Authority: The permittee shall submit all compliance related notifications and reports required of this permit to the Air Resource Section of the South District Office, Florida Department of Environmental Protection at P.O. Box 2549, Fort Myers, Florida 33902-2549 (Telephone No. 239/332-6975; Facsimile No. 239/332-6969). Copies of all such documents shall also be submitted to the Air Pollution Control Section of the Palm Beach County Health Department at P.O. Box 29, West Palm Beach, Florida 33402-0029 (Telephone No. 561/355-3136; Facsimile No. 561/355-2442).
3. Commencement of Records: When appropriate, any recording, monitoring, or reporting requirements that are time-specific to the issuance of this permit shall be in accordance with the effective date of the permit, which defines day one. [Rule 62-213.440, F.A.C.]
4. Certification by Responsible Official: In addition to the professional engineering certification required for applications by Rule 62-4.050(3), F.A.C., any application form, report, compliance statement, compliance plan and compliance schedule submitted pursuant to Chapter 62-213, F.A.C., shall contain a certification signed by a responsible official that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete. Any responsible official who fails to submit any required information or who has submitted incorrect information shall, upon becoming aware of such failure or incorrect submittal, promptly submit such supplementary information or correct information. [Rule 62-213.420(4), F.A.C.]
5. Statement of Compliance: The annual statement of compliance pursuant to Rule 62-213.440(3)(a)2., F.A.C., shall be submitted to the Department and EPA within 60 days after the end of the calendar year using DEP Form No. 62-213.900(7), F.A.C. [Rules 62-213.440(3) and 62-213.900, F.A.C.]
6. Prevention of Accidental Releases (Section 112(r) of CAA): The permittee shall submit a Risk Management Plan (RMP) to the Chemical Emergency Preparedness and Prevention Office's RMP Reporting Center if and when such a requirement becomes applicable. Any RMP's, original submittals, revisions or updates to submittals, should be sent to the RMP Reporting Center, P.O. Box 1515, Lanham-Seabrook, MD 20703-1515 (Telephone No. 301/429-5018). The permittee shall submit to the permitting authority Title V certification forms or a compliance schedule in accordance with Rule 62-213.440(2), F.A.C. [40 CFR 68]
7. EPA Reporting: Any reports, data, notifications, certifications, and requests required to be sent to the EPA should be sent to the: United States Environmental Protection Agency, Region 4 Office; Air, Pesticides & Toxics Management Division; Air and EPCRA Enforcement Branch, Air Enforcement Section; 61 Forsyth Street, Atlanta, Georgia 30303-8960 (Telephone No. 404/562-9155; Facsimile No. 404/562-9163).
8. Renewal Application: Prior to 180 days before the expiration of a permit issued pursuant to Chapter 62-213, F.A.C., the permittee shall apply for a renewal of a permit using the appropriate form specified in Rule 62-210.900, F.A.C. A renewal application shall be timely and sufficient. If the application is submitted prior to the days specified above before expiration of the permit, it will be considered timely and sufficient. If the renewal application is submitted at a later date, it will not be considered timely and sufficient unless it is submitted and made complete prior to the expiration of the operation permit. When the application for renewal is timely and sufficient, the existing permit shall remain in effect until the renewal application has been finally acted upon by the Department or, if there is court review of the Department's final agency action, until a later date is required by Section 120.60, F.S., provided that, for renewal of a permit issued pursuant to Chapter 62-213, F.A.C., the applicant complies with the requirements of subparagraphs 62-213.420(1)(b)3 and 4, F.A.C. [Rule 62-4.090, F.A.C.]

### EMISSIONS AND CONTROLS

Unless otherwise specified by permit, the following conditions are generally applicable to all emissions units.

9. Circumvention: The permittee shall not circumvent the air pollution control equipment or allow the emission of air pollutants without this equipment operating properly. [Rule 62-210.650, F.A.C.]

## SECTION 2. FACILITY-WIDE CONDITIONS (DRAFT)

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10. General VOC and OS Emission Limiting Standards: The permittee shall allow no person to store, pump, handle, process, load, unload or use in any process or installation, VOC or organic solvents (OS) without applying known and existing vapor emission control devices or systems deemed necessary and ordered by the Department. Nothing was deemed necessary and ordered on a facility-wide basis. [Rule 62-296.320(1)(a), F.A.C.]
11. Objectionable Odor Prohibited: The facility shall not discharge air pollutants which cause or contribute to an objectionable odor. An "objectionable odor" means any odor present in the outdoor atmosphere which by itself or in combination with other odors, is or may be harmful or injurious to human health or welfare, which unreasonably interferes with the comfortable use and enjoyment of life or property, or which creates a nuisance. [Rules 62-296.320(2) and 62-210.200 (Definitions), F.A.C.]
12. General Visible Emissions Standard: Except for emissions units that are subject to a particulate matter or opacity limit set forth or established by rule and reflected by conditions in this permit, no person shall cause, let, permit, suffer or allow to be discharged into the atmosphere the emissions of air pollutants from any activity the density of which is equal to or greater than 20 percent opacity. If the presence of uncombined water is the only reason for failure to meet visible emission standards given in this rule, such failure shall not be a violation of this rule. All visible emissions tests performed pursuant to this rule shall be conducted in accordance with EPA Method 9, incorporated and adopted by reference in Chapter 62-297, F.A.C. Test procedures shall meet all applicable requirements of Chapter 62-297, F.A.C. This permit condition does not impose any periodic testing requirement. [Rules 62-296.320(4)(b)1, 3 and 4, F.A.C.]
13. Excess Emissions - Allowed: Unless otherwise specified by permit, excess emissions resulting from malfunction of any emissions unit shall be permitted providing (1) best operational practices to minimize emissions are adhered to and (2) the duration of excess emissions shall be minimized but in no case exceed two hours in any 24-hour period. [Rule 62-210.700(1) and (5), F.A.C.]
14. Excess Emissions - Prohibited: Excess emissions caused entirely or in part by poor maintenance, poor operation, or any other equipment or process failure that may reasonably be prevented during startup, shutdown or malfunction shall be prohibited. [Rule 62-210.700(4), F.A.C.]
15. Excess Emissions - Notification: In case of excess emissions resulting from malfunctions, the permittee shall notify the Department Compliance Authority in accordance with Rule 62-4.130, F.A.C. A full written report on the malfunctions shall be submitted in a quarterly report, if requested by the Compliance Authority. [Rule 62-210.700(6), F.A.C.]
16. Plant Operation - Problems: If temporarily unable to comply with any of the conditions of the permit due to breakdown of equipment or destruction by fire, wind or other cause, the permittee shall notify each Compliance Authority as soon as possible, but at least within one working day, excluding weekends and holidays. The notification shall include: pertinent information as to the cause of the problem; steps being taken to correct the problem and prevent future recurrence; and, where applicable, the owner's intent toward reconstruction of destroyed facilities. Such notification does not release the permittee from any liability for failure to comply with the conditions of this permit or the regulations. [Rule 62-4.130, F.A.C.]
17. Unconfined Particulate Emissions: This permit requires the use of fans, filters, pneumatic unloading/loading, ductwork, storage silos and other similar equipment to contain, capture, and/or control particulate matter related to the storage and handling of raw materials and products. The permittee shall also take the following reasonable precautions to prevent fugitive particulate matter emissions from any activity, including: vehicular movement; transportation of materials; construction, alteration, demolition or wrecking; or industrially related activities such as loading, unloading, storing or handling of fuels, raw materials or products.
  - a. Enclose or cover conveyor systems where practicable.
  - b. Minimize drop distances of dry materials when handling.
  - c. As necessary, provide wind breaks around material handling equipment.
  - d. Confine abrasive blasting where possible.
  - e. As necessary, provide landscape and/or vegetation.
  - f. As necessary, remove dust from roads, work areas, parking areas, and other paved areas under the control of the permittee to prevent fugitive dust emissions.
  - g. As necessary, apply water or other dust suppressants to control emissions from unpaved roads, yards, and other



activities such as road grading, land clearing, and the demolition of buildings.

[Rule 62-296.320(4)(c), F.A.C.; Rule 62-4.070(3), F.A.C.]

#### RECORDS AND REPORTS

18. Annual Operating Reports: The permittee shall submit an annual report that summarizes the actual operating rates and emissions from this facility. Annual operating reports shall be submitted to the Compliance Authority by March 1st of each year. [Rule 62-210.370(2), F.A.C.]
19. Records Retention: All measurements, records, and other data required by this permit shall be documented in a permanent, legible format and retained for at least 5 years following the date on which such measurements, records, or data are recorded. Records shall be made available to the Department upon request. [Rules 62-4.160(14) and 62-213.440(1)(b)2, F.A.C.]

#### OTHER APPLICABLE REQUIREMENTS

20. Appendices: The following appendices are included in Section 4 as a part of this Title V air operation permit.

Appendix AM. Ash Management Plan

Appendix CF. Citation Format

Appendix CM. Compliance Assurance Monitoring Plan

Appendix CP. Compliance Plan

Appendix CT. Common Testing Requirements

Appendix FM. Fuel Management Plan

Appendix HI. Permit History

Appendix OM. Operation and Maintenance Plans, Cogeneration Boilers

Appendix QR. Quarterly Report, Cogeneration Boilers

Appendix SS. Summary of Standards

Appendix TV. Title V Conditions

Appendix UI. List of Unregulated Emissions Units and/or Activities

Appendix 60A. NSPS Subpart A, General Provisions

Appendix 60Da. NSPS Subpart Da, Electric Utility Steam Generating Units

Appendix 60Db. NSPS Subpart Db, Industrial Boilers and Process Heaters

Appendix 60Ea. NSPS Subpart Ea, Applicability for Municipal Waste Combustors

Appendix 63A. NESHAP Subpart A, General Provisions

Appendix 63D<sup>5</sup>. NESHAP Subpart DDDDD, Industrial Boilers and Process Heaters

### SECTION 3. EMISSIONS UNIT SPECIFIC CONDITIONS (DRAFT)

#### A. Cogeneration Boilers

This subsection addresses the following emissions units.

EU No.	Emissions Unit Description (ARMS ID No. 0990332)
001 002 003	<b>Cogeneration Boilers A (EU-001), B (EU-002) and C (EU-003):</b> Each cogeneration boiler is a spreader stoker steam boiler manufactured by Zurn and designed to produce approximately 506,100 pounds per hour of steam at 1500 psig and 975° F. The primary fuel is biomass (760 MMBtu per hour), which includes bagasse from the adjacent sugar mill and clean wood material delivered to the plant by area subcontractors. Auxiliary fuels include natural gas (605 MMBtu per hour) and distillate oil (490 MMBtu per hour). Pollution control equipment includes low-NO <sub>x</sub> burners for gas firing, a selective non-catalytic reduction system to reduce nitrogen oxides emissions, mechanical dust collectors and an electrostatic precipitator to reduce particulate matter emissions, and an activated carbon injection system to reduce potential mercury emissions. Good operating practices and the efficient combustion of clean, low-sulfur fuels minimizes emissions of CO, SAM, SO <sub>2</sub> , and VOC. Exhaust gases exit a stack that is 10 feet in diameter and at least 199 feet tall with a volumetric flow rate of approximately 319,000 acfm at 352° F.

The following describes the primary applicable requirements for the cogeneration boilers.

*Prevention of Significant Deterioration (PSD) of Air Quality, Rule 212.400, F.A.C.:* Permit No. PSD-FL-196 (as modified) for which the cogeneration boilers were subject to BACT determinations CO, Fl, NO<sub>x</sub>, Pb, PM/PM<sub>10</sub>, SAM, SO<sub>2</sub>, and VOC.

*Acid Rain:* The cogeneration plant is currently classified as a “Qualifying Cogeneration Facility” under 40 CFR Part 72 and is exempt from Acid Rain permitting. However, to maintain the exemption as a qualifying cogeneration facility, total electrical generation may not exceed 219,000 MWe-hours per year based on a 3-year average. It is possible that the cogeneration boilers will later become subject to the Title IV Acid Rain provisions.

*NSPS Provisions in 40 CFR 60, incorporated by reference in Rule 62-204.800, F.A.C., including:* Subpart A (General Provisions); Subpart Da (Electric Utility Steam Generating Units for which Construction is Commenced after September 18, 1978); and NSPS Subpart Ea (Applicability for Standards of Performance for Municipal Waste Combustors for which Construction is Commenced after December 20, 1989 and on or Before September 20, 1994).

*NESHAP Provisions in 40 CFR 63:* Subpart DDDDD (Industrial, Commercial, and Institutional Boilers and Process Heaters) specifically states that it does not apply to, “... (c) An electric utility steam generating unit that is a fossil fuel-fired combustion unit of more than 25 megawatts that serves a generator that produces electricity for sale. A fossil fuel-fired unit that cogenerates steam and electricity, and supplies more than one-third of its potential electric output capacity, and more than 25 megawatts electrical output to any utility power distribution system for sale is considered an electric utility steam generating unit.”

*Specific State Regulations:* Rule 62-296.405(2), F.A.C. applies to fossil fuel-fired steam generators with more than 250 MMBtu per hour of heat input. Rule 62-296.410, F.A.C. applies to carbonaceous fuel burning equipment. Rule 62-296.570, F.A.C. applies RACT to major VOC- and NO<sub>x</sub>-emitting facilities.

*Compliance Assurance Monitoring (CAM):* Rule 62-213.440(1)(b), F.A.C. applies to particulate matter for the electrostatic precipitator.

#### EQUIPMENT SPECIFICATIONS

- Production Capacity:** The cogeneration plant includes a nominal 75 MW steam turbine electrical generator and a nominal 65 MW steam turbine electrical generator. As of issuance of this permit, construction of the 65 MW steam turbine electrical generator is not yet complete. Within 10 days of establishing commercial operation of the 65 MW steam turbine electrical generator, the permittee shall notify the Bureau of Air Regulation and the Compliance Authority. The notification shall include the date of commercial startup and identify any substantial changes in the final equipment that differ from the application. *{Permitting Note: The cogeneration plant has a nominal generating capacity of 140 MW. Therefore, the facility is subject to the power plant site certification requirements of the Department. Subsequent modifications must be made in accordance with appropriate site certification requirements.}* [Permit No. PSD-FL-196P; Rule 62-4.070(3), F.A.C.]
- Boiler Design:** The cogeneration boilers are spreader stoker units designed to fire biomass as the primary fuel with pipeline natural gas and distillate oil as auxiliary fuels. Natural gas and distillate oil are fired at startup and shutdown, when necessary to ensure good combustion, to supplement biomass fuel, and for periods when the biomass fuel supply

## SECTION 3. EMISSIONS UNIT SPECIFIC CONDITIONS (DRAFT)

### A. Cogeneration Boilers

is interrupted. No other fuels are authorized. *{Permitting Note: Each boiler was originally designed to fire low sulfur coal as an emergency backup fuel, but no transfer, crushing, or storage systems were ever installed. The permittee shall obtain an air construction permit before firing any other fuel (including coal) not specifically authorized by this permit.}* [Permit No. PSD-FL-196P; Rule 62-4.070(3), F.A.C.]

3. **Stack:** Each cogeneration boiler shall have an individual stack that is at least 199 feet tall. The permanent stack sampling facilities for each stack shall comply with Rule 62-297.345, F.A.C. [Permit No. PSD-FL-196P; Rules 62-4.070(3) and 62-297.335, F.A.C.]
4. **Process Monitors:** Each cogeneration boiler shall be equipped with instruments to measure the fuel feed rate, heat input, steam production, steam pressure, and steam temperature. [Permit No. PSD-FL-196P; Rule 62-4.070(3), F.A.C.]
5. **Control Equipment:** Each cogeneration boiler shall be equipped with:
  - a. Low-NO<sub>x</sub> natural gas burners rated for no more than 0.15 lb of NO<sub>x</sub> per MMBtu of heat input. Four burners are installed with one in each corner of the boiler. The maximum heat input rate from all four burners is 605 MMBtu per hour.
  - b. Mechanical dust collectors consisting of four, large diameter, multi-tube modules with airfoil vanes or equivalent equipment. The mechanical dust collectors shall be installed and maintained as pre-control devices prior to each electrostatic precipitator and designed for a removal efficiency of at least 85% of the particulate matter greater than 10 microns in size (assuming a specific gravity of 2.00).
  - c. An electrostatic precipitator designed for at least 98% removal of particulate matter.
  - d. A selective non-catalytic reduction system designed for at least 40% removal of NO<sub>x</sub>.
  - e. An activated carbon injection system (or equivalent) for control of potential mercury emissions.

The permittee shall abide by the O&M plans for the cogeneration plant control equipment specified in Appendix OM of this permit. [Permit No. PSD-FL-196P; Rules 62-4.070(3) and 62-212.400 (BACT), F.A.C.]

6. **Good Combustion Practices:** The boiler operators shall follow the procedures for “good combustion practices” identified in Appendix GC of this permit. [Permit No. PSD-FL-196P]
7. **Continuous Monitors:** For each cogeneration boiler, the permittee shall install, calibrate, maintain, and operate a COMS to continuously measure and record opacity and CEMS to continuously measure and record emissions of CO, NO<sub>x</sub>, O<sub>2</sub>, and SO<sub>2</sub> in a manner sufficient to demonstrate compliance with the standards of this permit. The opacity monitor shall be placed in the ductwork between the electrostatic precipitator and the stack or in the stack. [Permit No. PSD-FL-196P; NSPS Subpart Da; Rules 62-4.070(3) and 62-212.400 (BACT), F.A.C.]
8. **Control Equipment O&M Plan:** The permittee shall abide by the operation and maintenance (O&M) plans for the cogeneration plant control equipment specified in Appendix OM of this permit. [Permit No. PSD-FL-196P; Rules 62-4.070(3) and 62-212.400 (BACT), F.A.C.]

### CAPACITY, FUELS AND PERFORMANCE RESTRICTIONS

9. **Permitted Capacity:** The maximum heat input rate to each cogeneration boiler shall not exceed 760 MMBtu/hr when burning 100% biomass, 605 MMBtu/hr when burning 100% natural gas, and 490 MMBtu/hr when burning 100% distillate oil. The steam production rate of each boiler shall not exceed an average of 506,100 pounds per hour at 1,500 psig and 975°F. The operating hours of the cogeneration boilers are not restricted (8760 hours per year). [Permit No. PSD-FL-196P; Rules 62-4.070(3), Rule 62-210.200 (PTE), and 62-212.400 (BACT), F.A.C.]
10. **Primary Fuel:** The primary fuel for the plant shall be biomass, which shall consist of bagasse and authorized wood material. Bagasse is the fibrous vegetative residue remaining after the sugarcane milling process. Authorized wood material is clean construction and demolition wood debris, yard trash, land clearing debris, and other clean cellulose and vegetative matter. Each cogeneration boiler shall combust no more than 30% by weight yard waste (yard trash) on a calendar quarter basis that is defined as a municipal solid waste in 40 CFR 60.51a. The biomass fuel used at the cogeneration plant shall not contain hazardous substances, hazardous wastes, biomedical wastes, or garbage. The fuel used at the cogeneration plant shall not contain special wastes, except wood, lumber, trees, tree remains, bagasse, cane tops and leaves, and other clean vegetative and cellulose matter. The permittee shall perform a daily visual inspection of any wood material or similar vegetative matter that has been delivered to the plant for use as fuel. Any shipment

**SECTION 3. EMISSIONS UNIT SPECIFIC CONDITIONS (DRAFT)**

**A. Cogeneration Boilers**

observed to contain prohibited materials shall not be used as fuel, unless such materials can be readily segregated and removed from the wood material and vegetative matter. The permittee shall abide by the Ash and Fuel Management Plans specified Appendices AM and FM of this permit. [Permit No. PSD-FL-196P; Rules 62-4.070(3), Rule 62-210.200 (PTE), and 62-212.400 (BACT), F.A.C.]

11. **Auxiliary Fuel:** The cogeneration boilers shall fire only distillate oil and natural gas as auxiliary fuels. The maximum sulfur content of distillate oil is limited to 0.05% by weight. Each boiler may startup solely on natural gas or distillate oil. The firing of all fossil fuels (distillate oil and natural gas) shall be less than 25% of the total heat input to each cogeneration boiler during any calendar quarter. The permittee shall abide by the Ash and Fuel Management Plans specified Appendices AM and FM of this permit. [Permit No. PSD-FL-196P; Rules 62-4.070(3), Rule 62-210.200 (PTE), and 62-212.400 (BACT), F.A.C.]
12. **Fuel Management Plan:** The permittee shall abide by the Ash and Fuel Management Plan specified in Appendix FM. [Permit No. PSD-FL-196P]

**EMISSION LIMITING STANDARDS**

13. **Emissions Standards:** Unless otherwise specified, the averaging period for an emissions standard is based on the averaging period specified in the applicable test method. Based on the maximum permitted heat input to each cogeneration boiler, stack emissions shall not exceed the standards specified in the following table:

Pollutant	Averaging Period	Emissions Standards per Boiler <sup>i</sup>	
		lb/MMBtu	lb/hr
Carbon Monoxide <sup>a</sup>	30-day rolling CEMS avg.	0.50	380.0
	12-month rolling CEMS avg.	0.35	
Nitrogen Oxides <sup>b</sup>	30-day rolling CEMS avg.	0.15	114.0
Sulfur Dioxide <sup>c</sup>	24-hour rolling CEMS avg.	0.20	152.0
	30-day rolling CEMS avg.	0.10	
	12-month rolling CEMS avg.	0.06	
Stack Opacity <sup>d</sup>	6-minute block average by COMS and EPA Method 9	≤ 20% opacity, except for one 6-minute block per hour ≤ 27% opacity	
Particulate Matter <sup>e</sup>	3-run test avg.	0.026	19.8
Volatile Organic Compounds <sup>f</sup>	3-run test avg.	0.05	38.0
Mercury <sup>g</sup>	3-run test avg.	5.4 x 10 <sup>-06</sup>	NA
Lead and Fluorides <sup>h</sup>	The BACT determination for lead and fluoride emissions is the use of fuels containing low levels of these compounds (bagasse, wood, distillate oil, and natural gas) and prospective removal with the fly ash by the mechanical dust collectors and electrostatic precipitators.		

- a. Compliance shall be determined by data collected from the required CO CEMS in terms of “lb/MMBtu of heat input”. The 30-day rolling average shall be determined by calculating the arithmetic average of all hourly emission rates for 30 successive boiler operating days and be consistent with the NO<sub>x</sub> monitoring requirements below. Compliance with the 12-month standard shall be based on the rolling average for each consecutive 12-month period.
- b. Compliance shall be determined by data collected from the required NO<sub>x</sub> CEMS in terms of “lb/MMBtu of heat input”. The 30-day rolling average shall be determined by calculating the arithmetic average of all hourly emission rates for 30 successive boiler operating days and the requirements of 40 CFR 60.13, 60.44a, 60.46a, 60.47a, 60.48a, and 60.49a. A boiler-operating day is any day in which any authorized fuel is fired. Each cogeneration boiler is also subject to Rule 62-296.405(2)(d), F.A.C. and 40 CFR 60.44a, which limits NO<sub>x</sub> emissions to 0.20

### SECTION 3. EMISSIONS UNIT SPECIFIC CONDITIONS (DRAFT)

#### A. Cogeneration Boilers

lb/MMBtu for gaseous fuels, 0.30 lb/MMBtu for liquid fuels, and 0.60 lb/MMBtu for solid fuels. Compliance with the BACT standard ensures compliance with these standards.

- c. Compliance with the SO<sub>2</sub> standards shall be determined by data collected from the required SO<sub>2</sub> CEMS in terms of “lb/MMBtu of heat input”. The 24-hour average shall be determined by calculating the arithmetic average of all valid hourly emission rates for 24 successive boiler-operating hours. The 30-day rolling average shall be determined by calculating the arithmetic average of all hourly emission rates for 30 successive boiler-operating days and the requirements of 40 CFR 60.13, 60.43a, 60.46a, 60.47a, 60.48a, and 60.49a. Compliance with the 12-month standard shall be based on the rolling average for each consecutive 12-month period. Valid SO<sub>2</sub> hourly averages shall not be excluded from any compliance average. Each cogeneration boiler is also subject to Rule 62-296.405(2)(c), F.A.C. and 40 CFR 60.43a, which limits SO<sub>2</sub> emissions to 0.60 lb/MMBtu for solid fuels and 0.20 lb/MMBtu for liquid or gaseous fuels. Compliance with the BACT standard ensures compliance with these standards. *{Permitting Note: Potential emissions of sulfuric acid mist are minimized by the effective control of SO<sub>2</sub> emissions with the firing of low sulfur fuels. For reporting purposes, sulfuric acid mist emissions shall be estimated as 6% of the total measured SO<sub>2</sub> emissions.}*
- d. Continuous compliance with the opacity standard shall be determined by data collected from the required COMS in terms of “percent opacity” based on 6-minute block averages. Alternatively, compliance may also be determined by conducting EPA Method 9 observations. Each cogeneration boiler is also subject to Rule 62-296.405(2)(a), F.A.C. and 40 CFR 60.42a, which limits visible emissions to no more than 20% opacity (6-minute average), except for one 6-minute period per hour of not more than 27% opacity. Compliance with the BACT standard ensures compliance with these standards.
- e. Compliance with the particulate matter standards shall be determined by the average of three test runs conducted in accordance with EPA Method 5. For purposes of reporting PM<sub>10</sub> emissions, it shall be assumed that all particulate matter emitted is PM<sub>10</sub>. Each cogeneration boiler is also subject to Rule 62-296.405(2)(b), F.A.C. and 40 CFR 60.42a, which limits particulate matter emissions to 0.03 lb/MMBtu. Compliance with the BACT standard ensures compliance with these standards.
- f. Compliance with the VOC standards shall be determined by the average of three test runs conducted in accordance with EPA Method 25A based on propane. In addition, the permittee may choose to conduct EPA Method 18 concurrently with EPA Method 25A to deduct emissions of methane and ethane from the measured VOC emissions. Otherwise, all emissions measured by EPA Method 25A shall be considered “volatile organic compounds”.
- g. Compliance with the mercury standards shall be determined by the average of three test runs conducted in accordance with EPA Method 101A or 29. Emissions in excess of this standard shall be a violation of the permit. In addition, if two or more cogeneration boilers exceed the annual mercury emission limit, the permittee shall reactivate the carbon injection system for all three units within 30 days of the stack test report due date. The minimum carbon injection rate shall be at least 7 pounds per hour. Within 60 days of the stack test report due date, the permittee shall submit to the Permitting and Compliance Authority a mercury testing protocol designed to establish an effective carbon injection rate to control mercury emissions. Within 60 days of receiving approval for the mercury testing protocol by the permitting authority, the permittee shall begin the approved testing program. At a minimum, the permittee shall submit a full engineering report summarizing the uncontrolled emissions, controlled emissions, fuels, operating capacities, and recommending a minimum activated carbon injection rate to control mercury emissions.
- h. The particulate matter standard is also a surrogate standard for lead emissions. *{Permitting Note: For reporting purposes, average lead emissions are expected to be  $2.6 \times 10^{-05}$  lb/MMBtu and average fluoride emissions are expected to be  $1.9 \times 10^{-04}$  lb/MMBtu when firing bagasse/wood.}*
- i. Each boiler shall comply with the standards when firing any combination of authorized fuels. The “lb/hour” rates are based on the highest emission standard shown for that pollutant. Required compliance tests shall be performed in accordance with the requirements of Condition No. 19 and Appendix CT.

[Permit No. PSD-FL-196P; Rules 62-4.070(3), Rule 62-210.200 (PTE), and 62-212.400 (BACT), F.A.C.]

14. Rule 62-296.405(2), F.A.C.: The cogeneration boilers are considered “Fossil Fuel Steam Generators with More Than 250 Million Btu Per Hour Heat Input” and are subject to the following requirements for new units.

### SECTION 3. EMISSIONS UNIT SPECIFIC CONDITIONS (DRAFT)

#### A. Cogeneration Boilers

- (a) Visible Emissions – (See subsection 62-204.800(7), F.A.C., and 40 C.F.R. 60.42 and 60.42a).
- (b) Particulate Matter – (See subsection 62-204.800(7), F.A.C., and 40 C.F.R. 60.42 and 60.42a).
- (c) Sulfur Dioxide – (See subsection 62-204.800(7), F.A.C., and 40 C.F.R. 60.43 and 60.43a).
- (d) Nitrogen Oxides – (See subsection 62-204.800(7), F.A.C., and 40 C.F.R. 60.44 and 60.44a).

The units were constructed in accordance with NSPS Subpart Da for Electric Utility Steam Generating Units. These provisions are included in Appendix 60Da of Section 4 of this permit.

- 15. Rule 62-296.410, F.A.C.: The cogeneration boilers are considered “Carbonaceous Fuel Burning Equipment” and are subject to the following requirements for new units with a maximum heat input rate equal to or greater than 30 MMBtu per hour.
  - a. Visible Emissions – 30% opacity except that a density of 40% opacity is permissible for not more than two minutes in any one hour.
  - b. Particulate Matter – 0.2 lb/MMBtu of heat input of carbonaceous fuel plus 0.1 lb/MMBtu of heat input of fossil fuel.
- 16. Rule 62-296.570, F.A.C.: The cogeneration boilers operate in Palm Beach County and are subject to the Reasonably Available Control Technology (RACT) Requirements for Major VOC- and NO<sub>x</sub>-Emitting Facilities. Emissions of VOC and NO<sub>x</sub> from carbonaceous fuel burning facilities, other than waste-to-energy facilities, shall not exceed 5.0 lb/MMBtu and 0.9 lb/MMBtu, respectively.

#### STARTUP, SHUTDOWN, AND MALFUNCTION

- 17. Startup, Shutdown, and Malfunction Requirements: The permittee shall comply with the following requirements regarding periods of startup, shutdown, and malfunction for each cogeneration boiler.
  - a. *Definitions*
    - 1) Excess emissions are emissions of pollutants in excess of those allowed by any applicable air pollution rule of the Department, or by a permit issued pursuant to any such rule or Chapter 62-4, F.A.C. The term applies only to conditions that occur during startup, shutdown, or malfunction.
    - 2) Startup is the commencement of operation of a boiler which has shut down or ceased operation for a period of time sufficient to cause temperature, pressure, chemical or pollution control device imbalances, which may result in excess emissions. Periods of startup for each boiler shall end once steam generation reaches 150,000 pounds per hour. A cold startup is a startup after the boiler has been shutdown for 24 hours or more. A warm startup is a startup after the boiler has been shutdown for less than 24 hours.
    - 3) Shutdown is the cessation of the operation of a boiler for any purpose after steam generation drops below 150,000 pounds per hour.
    - 4) Malfunction is any unavoidable mechanical and/or electrical failure of air pollution control equipment or process equipment or of a process resulting in operation in an abnormal or unusual manner.
  - b. *Prohibition*: Excess emissions which are caused entirely or in part by poor maintenance, poor operation, or any other equipment or process failure which may reasonably be prevented during startup, shutdown, or malfunction shall be prohibited. Emissions data recorded during such preventable periods shall be included in the compliance averages. [Rule 62-210.700(4), F.A.C.]
  - c. *Monitoring Data Exclusion*: Each continuous monitoring system shall operate and record data during all periods of operation (including startup, shutdown, and malfunction) except for continuous monitoring system breakdowns, repairs, calibration checks, and zero and span adjustments. Provided the operators implement best operational practices to minimize the amount and duration of emissions, the following conditions apply. Pursuant to Rules 62-210.700(1) and (5), F.A.C., these conditions consider the variations in operation of the cogeneration boilers.
    - 1) Natural gas or distillate oil shall be fired during startup prior to energizing the electrostatic precipitator (ESP). Once the operating temperature recommended by the ESP manufacturer is maintained (approximately 340° F to 350° F), it shall be placed on line and the boiler shall comply with the specified opacity standard. The ESP shall be on line and functioning properly before firing any biomass. The opacity limit does not apply when the ESP is off line due to warm startup, cold startup, or shutdown. No more than twenty 6-minute block averages

## SECTION 3. EMISSIONS UNIT SPECIFIC CONDITIONS (DRAFT)

### A. Cogeneration Boilers

of opacity monitoring data shall be excluded in a 24-hour period due to documented malfunctions.

- 2) Hourly CO and NO<sub>x</sub> emission rate values collected during startup, shutdown, or documented malfunction may be excluded from the 30-day and/or 12-month compliance averages. No more than six hourly emission rate values (CO or NO<sub>x</sub>) shall be excluded in a 24-hour period due to a cold startup. No more than three hourly emission rate values (CO or NO<sub>x</sub>) shall be excluded in a 24-hour period due to a warm startup. No more than two hourly emission rate values (CO or NO<sub>x</sub>) shall be excluded in a 24-hour period due to a malfunction. No more than two hourly emission rate values (CO or NO<sub>x</sub>) shall be excluded in a 24-hour period due to a shutdown. For each cogeneration boiler, no more than 183 hourly emission rate values shall be excluded during any calendar quarter.
  - 3) All valid hourly SO<sub>2</sub> emission rate values shall be included in all of the compliance averages. [40 CFR 60.46a and 60.49a]
  - 4) To “document” a malfunction, the operator shall notify the Compliance Authority within one working day of the malfunction by phone, facsimile, or electronic mail. The notification shall include the date and time of malfunction, a description of the malfunction and probable cause, steps to taken to minimize emissions, and actions taken to correct the problem. [Rules 62-210.700(6) and 62-4.130, F.A.C.]
- d. *Reporting:* In conjunction with the annual operating report, the permittee shall identify the number of startups, the number of shutdowns, and the number of malfunctions that occurred during the year for each boiler. For each boiler’s CO and NO<sub>x</sub> monitors, the report shall identify the annual hours of emission data excluded from the compliance determination due to each type of incident (startups, shutdowns and documented malfunctions).

Rule 62-210.700 (Excess Emissions), F.A.C. cannot vary any NSPS requirement or NESHAP provision.

[Permit No. PSD-FL-196P; Rules 62-4.070(3), 62-210.200, and 62-210.700, F.A.C.; 40 CFR 60.8; and 40 CFR 60.46a]

18. Startup/Shutdown Plan: The following procedures will be used to minimize the magnitude and duration of emissions during startup and shutdown.

a. *Startup Procedures.*

- 1) The ESP air flushing system and heater are placed in service at least eight hours prior to boiler light off.
- 2) The boiler is started up on natural gas or distillate oil prior to energizing the ESP.
- 3) Once the operating temperature recommended by the ESP manufacturer is maintained (approximately 340° F to 350° F), the ESP is placed in service.
- 4) Manual controls are used to ensure optimum air-to-fuel ratios during the startup period.
- 5) The startup fuel is reduced gradually while the biomass firing rate is increased.

b. *Shutdown Procedures.*

- 1) Manual controls are employed to ensure optimum air-to-fuel ratios during the shutdown period.
- 2) For shutdown, the ESP is not deactivated until the fuel feed to the furnace is stopped.

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## TESTING

### 19. Stack Testing Requirements

- a. *Initial Tests:* Initial tests were initially required for emissions of mercury, particulate matter, and volatile organic compounds. The Department may require these initial tests to be repeated if major physical or operational changes are made that affect main components such as the boiler, fuels, and/or pollution control equipment.
- b. *Annual Tests:* At least once during each federal fiscal year, the permittee shall conduct compliance tests for emissions of mercury, particulate matter, and volatile organic compounds.
- c. *Renewal Tests:* Within the 12-month period prior to submitting an application to renew the Title V air operation permit, the permittee shall conduct compliance tests for emissions of mercury, particulate matter, and volatile

**SECTION 3. EMISSIONS UNIT SPECIFIC CONDITIONS (DRAFT)**

**A. Cogeneration Boilers**

organic compounds.

- d. *Test Procedures:* The emission compliance tests shall be conducted in accordance with the provisions of Chapter 62-297, F.A.C., 40 CFR 60.46a (NSPS Subpart Da), and as summarized in Appendix CT of this permit. The permittee shall notify the Compliance Authority in writing at least 30 days prior to any initial NSPS performance tests and at least 15 days prior to any other required tests. The biomass fuel feed for each test run shall consist of at least 45% wood materials by weight. Testing of emissions shall be conducted with each cogeneration boiler operating at permitted capacity, which is defined as a heat input rate between 684 and 760 MMBtu/hour and firing 100% biomass. If it is impracticable to test at permitted capacity, a cogeneration boiler may be tested at less than the maximum permitted capacity; in this case, subsequent operation is limited to 110 percent of the test rate until a new test is conducted. Within three days of completing a test below permitted capacity, the permittee shall provide written notification of the restricted operational capacity to the Compliance Authority. Once the unit is so limited, operation at higher capacities is allowed for no more than 15 consecutive days for the purpose of additional compliance testing to regain the authority to operate at the permitted capacity. [Rule 62-297.310(7)(a)9, F.A.C. and 40 CFR 60.7, 60.8]
- e. *Test Methods:* As necessary, compliance with the emission limits specified in this permit shall be demonstrated using EPA Methods, as contained in 40 CFR Part 60 (Standards of Performance for New Stationary Sources), or 40 CFR Part 61 (National Emission Standards for Hazardous Air Pollutants).

<b>EPA Method</b>	<b>Description</b>
1	Selection of sample site and velocity traverses
2	Stack gas flow rate when converting concentrations to or from mass emission limits
3A	Gas analysis when needed for calculation of molecular weight or percent O <sub>2</sub>
4	Moisture content when converting stack velocity to dry volumetric flow rate for use in converting concentrations in dry gases to or from mass emission limits
5	Particulate matter emissions
6 or 6C	Sulfur dioxide emissions
7 or 7E	Nitrogen oxide emissions
9	Visible emissions determination of opacity <i>{Permitting Note: Although each unit is required to monitor opacity with a COMS, visible observations may also be used to demonstrate compliance.}</i>
10	Carbon monoxide emissions
12	Inorganic lead emissions
19	Calculation of sulfur dioxide and nitrogen oxide emission rates
25A	Volatile organic compounds emissions <i>{Permitting Note: EPA Method 18 may be conducted concurrently with EPA Method 25A to deduct emissions of methane and ethane from the measured VOC emissions. Otherwise, all emissions measured by EPA Method 25A shall be considered "volatile organic compounds".}</i>
29	Multiple metals emissions
101A	Particulate and gaseous mercury emissions

No other methods may be used to demonstrate compliance unless prior written approval is received from the Department. Other applicable testing requirements are included in Appendix CT of this permit. The permittee shall use CEMS and COMS data to demonstrate compliance with the emissions standards for CO, NO<sub>x</sub>, opacity, and SO<sub>2</sub>. [Permit No. PSD-FL-196P; Rules 62-204.800 and 62-297.100, F.A.C.; 40 CFR 60, Appendix A]

**MONITORING**

- 20. CEMS and COMS: For each cogeneration boiler, the permittee shall install, calibrate, maintain, and operate a COMS to continuously measure and record opacity and CEMS to continuously measure and record emissions of CO, NO<sub>x</sub>, O<sub>2</sub>,



## SECTION 3. EMISSIONS UNIT SPECIFIC CONDITIONS (DRAFT)

### A. Cogeneration Boilers

and SO<sub>2</sub> in a manner sufficient to demonstrate compliance with the standards of this permit.

- a. *Performance Specifications.* Each monitor shall be located in the ductwork between the electrostatic precipitator and the stack (or in the stack) to obtain emissions measurements representative of actual stack emissions. Each CEMS and COMS shall comply with the corresponding performance specifications that identify location, installation, design, performance, and reporting requirements.
  - 1) Opacity shall comply with Performance Specification 1 in Appendix B of 40 CFR 60.
  - 2) The NO<sub>x</sub> and SO<sub>2</sub> CEMS shall comply with Performance Specification 2 in Appendix B of 40 CFR 60. The SO<sub>2</sub> reference method for the annual RATA shall be EPA Method 6 (or 6C) in Appendix A of 40 CFR 60. The NO<sub>x</sub> reference method for the annual RATA shall be EPA Method 7 (or 7E) in Appendix A of 40 CFR 60.
  - 3) The O<sub>2</sub> CEMS shall comply with Performance Specification 3 in Appendix B of 40 CFR 60. The O<sub>2</sub> reference method for the annual RATA shall be EPA Method 3A Appendix A of 40 CFR 60.
  - 4) The CO CEMS shall meet Performance Specification 4 or 4A in Appendix B of 40 CFR 60. The CO reference method for the annual RATA shall be EPA Method 10 in Appendix A of 40 CFR 60.
- b. *Data Collection.* Each CEMS and COMS shall record emissions data at all times including episodes of startup, shutdown, and malfunction. Emissions data recorded during periods of startup, shutdown, or malfunction may only be excluded from the compliance averages in accordance with the requirements specified in Condition 17 of this subsection. To the extent practicable, the permittee shall minimize the duration of data excluded for startup, shutdown and malfunctions.

Each CEMS shall be designed and operated to sample, analyze, and record emissions data evenly spaced over a 1-hour period. Each 1-hour average shall be computed using at least one data point in each fifteen minute quadrant of the 1-hour block during which the unit combusted fuel. Notwithstanding this requirement, each 1-hour average shall be computed from at least two data points separated by a minimum of 15 minutes. All valid measurements or data points collected during a 1-hour block shall be used to calculate the 1-hour emission averages. CO, NO<sub>x</sub>, and SO<sub>2</sub> CEMS shall express the 1-hour emission averages in terms of "lb/MMBtu of heat input". The O<sub>2</sub> CEMS shall express the 1-hour emission average in terms of "percent by volume". A 30-day rolling emission average shall be the average of all valid 1-hour emission averages collected during the 30-day period. A 12-month rolling emission average shall be the average of all valid 1-hour emission averages collected during the 12-month period. NO<sub>x</sub> and SO<sub>2</sub> CEMS shall comply with NSPS Subpart Da in 40 CFR 60.

Each COMS shall be designed and operated to complete a minimum of one cycle of sampling and analyzing for each successive 10-second period and one cycle of data recording for each successive 6-minute period. Opacity shall be recorded in 6-minute block averages.

- c. *Quality Assurance Procedures.* Each CEMS shall comply with the applicable quality assurance procedures specified in Appendix F of 40 CFR 60. These procedures include methods such as calibration, calibration drift, data recording, accuracy assessment, calculations, audit procedures, preventive maintenance, corrective actions, and reporting.
- d. *Monitor Availability.* Monitor availability shall not be less than 95% in any calendar quarter. In the event 95% availability is not achieved, the permittee shall provide the Department with a report identifying the problems in achieving 95% availability and a plan of corrective actions that will be taken to achieve 95% availability. The permittee shall implement the reported corrective actions within the next calendar quarter. Failure to take corrective actions or continued failure to achieve the minimum monitor availability shall be violations of this permit.
- e. *Other Applicable Requirements:* Each CEMS shall comply with the following applicable requirements Rules 62-204.800 (Federal Rule Adopted by Reference) and 62-297.520, F.A.C. (Continuous Monitor Performance Specifications); 40 CFR 60.13 (Subpart A - Monitoring Requirements); 40 CFR 60.47a (Subpart Da - Emissions Monitoring); 40 CFR 60.48a (Subpart Da - Compliance Determination Procedures and Methods); 60.49a (Subpart Da - Reporting Requirements).

[Permit No. PSD-FL-196P; Rules 62-4.070 and 62-212.400 (BACT), F.A.C.]

21. Process and Control Parameters: The permittee shall install, calibrate, maintain, and operate continuous monitoring

## SECTION 3. EMISSIONS UNIT SPECIFIC CONDITIONS (DRAFT)

### A. Cogeneration Boilers

systems to measure and record the following process and control equipment parameters:

- a. *Power Output.* The net power generation (MW) delivered for sale to the electrical power grid shall be continuously monitored and recorded in 1-hour block averages.
- b. *Fuel Feed Rate.* Fuel flow meters equipped with totalizers are required to monitor and record the fuel feed rates for distillate oil (gallons) and natural gas (million cubic feet). Biomass feed rates (tons of bagasse and tons of wood) shall be calculated and recorded based on actual fuel flows. The permittee shall continuously monitor the fuel throughput rates based on the fuel flow monitors and calculate the actual heat input rates (24 hour average) for each fuel during each day of operation.
- c. *Steam Parameters.* Each cogeneration boiler shall be equipped with monitors to measure and record the steam temperature (° F), steam pressure (psig), and steam production (pounds).
- d. *Urea Injection Rate (SNCR System).* The urea injection rate shall be continuously monitored and recorded for each cogeneration boiler. The urea injection rate shall be compared to actual NO<sub>x</sub> emissions data recorded by the CEMS. The permittee shall identify minimum urea injection rates for various load conditions that ensure compliance with the NO<sub>x</sub> standards. Should the NO<sub>x</sub> CEMS be unavailable, the urea injection rate shall be maintained at an appropriate minimum level.
- e. *Activated Carbon Injection Rate (Mercury Control System).* If the mercury injection system is reactivated, the carbon injection rate shall be continuously monitored and recorded. Based on the testing required in this permit, the permittee shall identify and maintain minimum carbon injection rates to ensure effective control of mercury emissions.

The permittee shall maintain written procedures for inspecting, calibrating, and maintaining the process and control monitoring equipment. [Permit No. PSD-FL-196P; Rules 62-4.070 and 62-212.400 (BACT), F.A.C.]

22. **Power Generation:** In conjunction with the Annual Operating Report, the permittee shall report the annual power generation (MWe-hours per year) for the previous calendar year and the 3-year average for the previous three calendar years. The report shall identify whether the cogeneration plant remains a “Qualifying Cogeneration Facility” as specified in 40 CFR Part 72 and is exempt from Acid Rain permitting. [40 CFR 72; Rule 62-4.070(3), F.A.C.]

### RECORD KEEPING AND REPORTING

23. **Fuel Records:** The permittee shall maintain a daily log of the amounts and types of fuels used. The amount, heating value, and sulfur content of each fuel oil delivery shall be kept in a log for at least five years. For each calendar month, the actual monthly SO<sub>2</sub> emissions and the 12-month rolling total SO<sub>2</sub> emissions shall be determined and kept in a log. In addition, the permittee shall abide by the Ash and Fuel Management Plans specified in Appendices AM and FM. [Permit No. PSD-FL-196P; Rules 62-4.070 and 62-212.400 (BACT), F.A.C.]
24. **Quarterly Reports:** For each cogeneration boiler, the permittee shall submit a quarterly report for each required continuous emissions and opacity monitoring system in accordance with the requirements specified in the “Quarterly Report” included in Appendix QR of this permit. In addition to the information identified in this report, the permittee shall also submit a quarterly summary of the fuel analyses, fuel usage, and equipment malfunctions. For each malfunction, the report shall identify the cause (if known), and corrective actions taken. The authorized representative shall certify that the information provided in each quarterly report is true, accurate, and complete to the best of his/her knowledge. The quarterly reports and summaries shall be submitted to the Compliance Authority no later than 30 days following each calendar quarter. [Permit No. PSD-FL-196P; Rules 62-4.070 and 62-212.400 (BACT), F.A.C.]

### OTHER APPLICABLE REQUIREMENTS

25. **NSPS Provisions:** In accordance with Rule 62-204.800(8), F.A.C., the cogeneration boilers are subject to the applicable requirements of 40 CFR 60, including: Subpart A (General Provisions), Subpart Da (Standards of Performance for Electric Utility Steam Generating Units), and Subpart Ea (Applicability for Municipal Waste Combustors). The applicable provisions are specified in Appendices 60A, 60Da and 60Ea in Section 4 of this permit.
26. **CAM Plan:** Pursuant to Rule 62-213.440(1)(b)1.a., F.A.C. and 40 CFR 64, the cogeneration boilers shall comply with the CAM plan specified in Appendix CM in Section 4 of this permit.

**SECTION 3. EMISSIONS UNIT SPECIFIC CONDITIONS (DRAFT)**

**B. Material Handling and Storage Operations - Cogeneration Plant**

This subsection addresses the following emissions units.

EU No.	Emissions Unit Description
004	<b>Material handling and storage operations at the cogeneration plant</b> include unloading operations, stockpiles, transfer operations, conveyors, screens, crushers, hoppers, silos, and storage tanks.

The materials handling and storage operations include authorization for truck and railcar unloading operations, storage piles, transfer operations, conveyors, screens, crushers, hoppers and silos. The materials authorized to be handled and stored include bagasse, authorized wood, fly ash, bottom ash, and a mercury removal agent (e.g., activated carbon). Unconfined particulate matter emissions from the operations shall be controlled by the use of the BACT controls and reasonable precautions specified in the following conditions.

**EQUIPMENT SPECIFICATIONS**

1. Equipment: The authorized methods of operation include the following:
  - a. *Biomass Handling and Storage Operations*: The permittee is authorized to handle and store biomass fuels. The following activities are associated with these operations: Truck Unloading (Dumps #1 and #2, Unloading Bay); Chain Conveyors (#1 & #2); Unloading Conveyor; Disk Screen; Hogger; Storage Conveyor; Radial Stacker; Biomass Storage Pile (Active & In-active); Underpile Chain Reclaimers (#1 and #2); Boiler Feed Conveyor; Boiler Feed Conveyor Hopper; Sugar Mill Bagasse Feed Conveyor; Sugar Mill Bagasse Conveyor Hopper; Chain Distribution Conveyors (#1 & #2); Boiler Meter Bins; Recycle Conveyor; and the Fixed Recycle Stacker.
  - b. *Fly Ash Handling and Storage Operations*: The permittee is authorized to handle and store fly ash. The following activities are associated with these operations: Boiler Bank Hoppers; Air Preheater Hoppers; Electrostatic Precipitator Hoppers; Enclosed Drag Chain Conveyors; Fly Ash Storage Silo (1,500 tons); Fly Ash Pug-Mill Conditioners; and the Fly Ash Truck Loadout.
  - c. *Activated Carbon Handling and Storage Operations*: The permittee is authorized to handle and store activated carbon. The following activities are associated with these operations: Pneumatic Truck Unloading System; Three Storage Silos; and Injection System.
  - d. *Bottom Ash Handling and Storage Operations*: The permittee is authorized to handle and store bottom ash. The following activities are associated with these operations: Submerged & Enclosed Drag Chain Conveyors; Transfer Conveyor; Collection Conveyor; Three-Walled Storage Bunker; and Bottom Ash Truck Loadout.

[Rules 62-4.160(2), 62-210.200 (Definitions), and 62-210.300, F.A.C.]

2. Baghouses: The fly ash storage silo and activated carbon silo shall each be controlled by a baghouse designed, operated, and maintained to achieve an outlet dust loading of no greater than 0.01 grains per actual cubic feet of exhaust. New and replacement bags shall meet this equipment specification based on vendor design information. No particulate matter emissions tests are required. When the mercury control system is operating, the activated carbon storage silos shall be maintained at a negative pressure with the exhaust vented through the baghouse. [Permit No. PSD-FL-196P; Rules 62-4.070(3) and 62-212.400 (BACT), F.A.C.]
3. Fuel Management Plan: The permittee shall abide by the Ash and Fuel Management Plan specified in Appendix FM. [Permit No. PSD-FL-196P]
4. Control Equipment O&M Plan: The permittee shall abide by the operation and maintenance (O&M) plans for the cogeneration plant control equipment specified in Appendix OM of this permit. [Permit No. PSD-FL-196P; Rules 62-4.070(3) and 62-212.400 (BACT), F.A.C.]

**PERFORMANCE RESTRICTIONS**

5. Hours of Operation: The permittee is authorized to operate the materials handling and storage operations continuously (8760 hours per year). [Rule 62-210.200 (PTE), F.A.C.]

**EMISSION LIMITING STANDARDS**

6. Baghouse Vents: As determined by EPA Method 9, visible emissions from each baghouse vent shall not exceed 5% opacity. [Permit No. PSD-FL-196P; Rules 62-4.070(3) and 62-212.400 (BACT), F.A.C.]

### SECTION 3. EMISSIONS UNIT SPECIFIC CONDITIONS (DRAFT)

#### B. Material Handling and Storage Operations - Cogeneration Plant

7. Fugitive Dust from Material Handling: The following conditions apply to the biomass and ash handling facilities.
- Except for those associated with the stacker/reclaimer, all conveyors and conveyor transfer points shall be enclosed to prevent fugitive particulate matter emissions.
  - Water sprays, chemical wetting agents, and/or stabilizers shall be applied to storage piles, handling equipment, unenclosed transfer points, etc. during dry periods and as necessary to prevent visible emissions. When adding, moving or removing material from the storage pile, visible emissions shall not exceed 20% opacity.
  - The fly ash handling system including all transfer points and the storage bin shall be enclosed. Bottom ash and fly ash shall be wetted and transferred in enclosed conveyors to the enclosed ash storage building. Alternatively, the ash shall be wetted and discharged to the ash storage silo.
  - The distance that biomass fuel is dropped during handling shall be minimized.
  - Windbreaks around the material handling equipment shall be used as necessary.
  - Maintenance of paved areas as needed.

[Permit No. PSD-FL-196P; Rules 62-4.070(3), 62-296.320(4)(c), and 62-212.400 (BACT), F.A.C.]

#### TEST REQUIREMENTS

8. Baghouse Vents: At least once during each federal fiscal year (October 1<sup>st</sup> through September 30<sup>th</sup>), the permittee shall test each silo baghouse vent in accordance with EPA Method 9. Due to infrequent use, the baghouse vent for the activated carbon silo shall be tested whenever there is a delivery of activated carbon and during any federal fiscal year in which the activated carbon injection system operated more than 400 hours. Tests shall be conducted in accordance with the applicable requirements in Appendix CT of this permit. The minimum observation period for an opacity test shall be 30 minutes. [Permit No. PSD-FL-196P; Rules 62-4.070(3) and 62-212.400 (BACT), F.A.C.]
9. Test Reports: For each visible emissions test conducted, the permittee shall file a test report with the Department as soon as practical, but no later than 45 days after the last sampling run of each test is completed. Each test report shall include the information specified in Rule 62-297.310(8), F.A.C. as summarized in Appendix CT of this permit. [Rules 62-297.310(8), F.A.C.]

**SECTION 3. EMISSIONS UNIT SPECIFIC CONDITIONS (DRAFT)**

**C. Boiler No. 16 - Sugar Mill/Refinery**

This section of the permit addresses the following emissions unit.

EU No.	Description
014	<p><b>Boiler 16</b> is Babcock and Wilcox Model No. FM 120-97 package boiler with a maximum steam production rate of 150,000 pounds per hour (24-hour average). The design heat release rate for this unit is greater than 70,000 BTU/hour-ft<sup>3</sup>.</p> <p><i>Fuels:</i> This unit is fired with natural gas or distillate oil.</p> <p><i>Capacity:</i> The heat input rate is 211 MMBtu per hour when firing natural gas, which is approximately 0.207 million cubic feet of gas per hour based on a heat content of 1020 MMBtu per million SCF. The heat input rate is 202 MMBtu per hour when firing very low sulfur distillate oil, which is approximately 1485 gallons per hour based on a heat content of 136 MMBtu per thousand gallons.</p> <p><i>Controls:</i> The efficient combustion of clean fuels minimizes emissions of CO, PM/ PM<sub>10</sub>, SO<sub>2</sub>, and VOC. Emissions of NO<sub>x</sub> are reduced with low-NO<sub>x</sub> burners and flue gas recirculation (approximately 15%).</p> <p><i>Stack Parameters:</i> Exhaust gases exit a 75' tall stack that is 5.0' in diameter at 393° F with a volumetric flow rate of 118,600 acfm.</p>

The following describes the primary applicable requirements for the cogeneration boilers.

*NSPS Provisions in 40 CFR 60, incorporated by reference in Rule 62-204.800, F.A.C., including:* NSPS Subpart A (General Provisions) and Subpart Db (Standards of Performance for Industrial-Commercial-Institutional Steam Generating Units).

*NESHAP Provisions in 40 CFR 63, including:* Subpart A (General Provisions) and Subpart DDDDD (Industrial, Commercial, and Institutional Boilers and Process Heaters).

*Specific State Regulations, including:* Rule 62-296.405(2), F.A.C. (Fossil Fuel-fired Steam Generators with More Than 250 MMBtu per Hour of Heat Input); Rule 62-296.410, F.A.C. (Carbonaceous Fuel Burning Equipment); and Rule 62-296.570, F.A.C. (RACT for Major VOC- and NO<sub>x</sub>-Emitting Facilities).

**EQUIPMENT SPECIFICATIONS**

1. **NO<sub>x</sub> Controls:** The permittee shall tune, maintain and operate the low-NO<sub>x</sub> burner system along with flue gas recirculation (FGR) to achieve the emissions standards specified in this permit. The burner system shall be capable of firing natural gas and distillate oil. [Permit No. 0990005-018-AC; Rule 62-4.070(3), F.A.C.]

**CAPACITY, FUELS AND PERFORMANCE RESTRICTIONS**

2. **Authorized Fuel:** The boiler shall fire only natural gas or No. 2 distillate oil with a maximum sulfur content of 0.05% by weight. [Permit No. 0990005-018-AC; Rules 62-210.200 (PTE) and 62-296.406 (BACT), F.A.C.]
3. **Permitted Capacity:** The maximum design heat input rates to the boiler are 211 MMBtu per hour when firing natural gas and 202 MMBtu per hour when firing distillate oil. The maximum steam production rate shall not exceed 150,000 pounds per hour based on a 24-hour block average. The boiler shall be equipped with integrating fuel flow meters to monitor the consumption of natural gas and distillate oil. The boiler shall be equipped with instruments to continuously monitor the steam production rate (pounds per hour), steam temperature (° F), and steam pressure (psig). [Permit No. 0990005-018-AC; Rule 62-210.200 (PTE), F.A.C.]
4. **Restricted Operation:** The hours of operation are not limited (8760 hours per year); however, the annual capacity factor for the combined firing of distillate oil and natural gas shall not exceed 10% during any calendar year. The heat input rate to the boiler shall not exceed 184,836 MMBtu per year (10% of the maximum permitted heat input rate). The annual heat input rate shall be determined from records of the higher heating value of each authorized fuel and the actual fuel consumption for the calendar year. Each year, the annual capacity factor and annual heat input rate shall be reported with the required Annual Operating Report. *{Permitting Note: This restriction limits potential emissions below all PSD significant emission rates and allows the unit to avoid the continuous monitoring requirements of NSPS Subpart Db.}* [Permit No. 0990005-018-AC; § 60.41b (Definitions); § 60.44b (Nitrogen Oxides); Rule 62-210.200 (PTE), F.A.C.]

SECTION 3. EMISSIONS UNIT SPECIFIC CONDITIONS (DRAFT)

C. Boiler No. 16 - Sugar Mill/Refinery

EMISSION LIMITING STANDARDS

- 5. **Stack Opacity:** As determined by EPA Method 9 observations, visible emissions from the boiler stack shall not exceed 20% opacity, except for one 6-minute period per hour that does not exceed 27% opacity. [Permit No. 0990005-018-AC; Rule 62-296.406(1), F.A.C.]
- 6. **Nitrogen Oxides (NOx) Emissions:** As determined by EPA Method 7E, NO<sub>x</sub> emissions shall not exceed 0.20 lb/MMBtu (42.2 lb/hour) when firing natural gas based on the average of three test runs. As determined by EPA Method 7E, NO<sub>x</sub> emissions shall not exceed 0.20 lb/MMBtu (40.4 lb/hour) when firing distillate oil based on the average of three test runs. [Permit No. 0990005-018-AC; Rule 62-4.070(3), F.A.C.; Rule 62-212.400(2)(g), F.A.C.]
- 7. **Fuel Specification:** The boiler shall fire only natural gas or No. 2 distillate oil with a maximum sulfur content of 0.05% sulfur by weight. Emissions of carbon monoxide (CO), particulate matter (PM/ PM<sub>10</sub>), sulfur dioxide (SO<sub>2</sub>), and volatile organic compounds (VOC) shall be minimized by the efficient combustion of these authorized fuels. *{Permitting Note: The expected maximum CO emissions are 0.11 lb/MMBtu (natural gas or distillate oil). The expected maximum PM/PM<sub>10</sub> emissions are 0.002 lb/MMBtu (natural gas) and 0.03 lb/MMBtu (distillate oil). The expected maximum SO<sub>2</sub> emissions are 0.001 lb/MMBtu (natural gas) and 0.05 lb/MMBtu (distillate oil). The expected maximum VOC emissions are 0.03 lb/MMBtu (natural gas or distillate oil).}* [Permit No. 0990005-018-AC; Rule 62-4.070(3), F.A.C.; Rule 62-296.406(2) and (3)]

STARTUP, SHUTDOWN, AND MALFUNCTION

- 8. **Startup/Shutdown Plan:** The following procedures will be used to minimize the magnitude and duration of emissions during startup and shutdown.
  - a. *Startup Procedures.*
    - 1) Check to ensure all the boiler doors/registers are closed.
    - 2) Propane supply to the gun is opened and compressed air is admitted to atomizing system.
    - 3) The start switch is turned on to activate the startup sequence. Once oil firing is established, minimum fire (10%) is maintained for 30 minutes on and 30 minutes off for approximately 2 hours.
    - 4) Continuous firing is established and steam pressure is increased to about 150 psig, Firing continues on low fire until operating pressure (350 psig) is available on the line (about 5 hours after initial firing). Atomization is changed to steam.
    - 5) Once consistent steam flow to user (e.g., turbo-alternator) is established, boiler controls are placed on automatic.
  - b. *Shutdown Procedures.*
    - 1) Control is turned off and the fuel pump is shut off.
    - 2) The atomizing steam valve is closed. The F.D. fan is shut off.
    - 3) After about 3 hours, the drum level is set at maximum level.

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TESTING

- 9. **Test Methods:** As required, tests shall be performed in accordance with the following EPA reference methods.

Method	Description of Method and Comments
7E	Determination of Nitrogen Oxide Emissions from Stationary Sources
9	Visual Determination of the Opacity of Emissions from Stationary Sources

In addition, it may be necessary to perform EPA Methods 1 through 4 as part of the above test methods. These test methods are specified in 40 CFR 60, Appendix A, and adopted by reference in Rule 62-204.800, F.A.C. No other methods may be used to demonstrate compliance unless prior written approval is received from the Department.

## SECTION 3. EMISSIONS UNIT SPECIFIC CONDITIONS (DRAFT)

### C. Boiler No. 16 - Sugar Mill/Refinery

Other applicable testing requirements are included in Appendix CT of the permit. [Permit No. 0990005-018-AC; Rules 62-204.800 and 62-297.100, F.A.C.; 40 CFR 60, Appendix A]

10. **Compliance Tests:** The permittee shall conduct NO<sub>x</sub> compliance tests within 12 months before the expiration date of the Title V operation permit. NO<sub>x</sub> emissions shall be reported in terms of “lb per MMBtu of heat input” and “lb per hour” using the appropriate F-factors for each fuel. The permittee shall conducted compliance tests for opacity during any federal fiscal year (October 1<sup>st</sup> to September 30<sup>th</sup>) that the boiler fires distillate oil for 400 hours or more. [Permit No. 0990005-018-AC; Rule 62-4.070(3), F.A.C.; Rule 62-297.310(7)(a)1, F.A.C.]

#### RECORD KEEPING AND REPORTING

11. **Fuel Sulfur Records:** Compliance with the distillate oil fuel sulfur limit shall be demonstrated by taking an initial sample, analyzing the sample for fuel sulfur, and reporting the results with the initial emissions compliance test report. Sampling and analyzing the fuel oil sulfur content shall be conducted in accordance with ASTM D4057-88, Standard Practice for Manual Sampling of Petroleum and Petroleum Products, and one of the following test methods for sulfur in petroleum products: ASTM D129-91, ASTM D1552-90, ASTM D2622-94, or ASTM D4294-90. More recent versions or equivalent methods may be used. For each subsequent distillate oil delivery, the permittee shall maintain a permanent file of the certified fuel sulfur analysis from the vendor. At the request of a Compliance Authority, the permittee shall perform additional sampling and analysis for the fuel sulfur content. The permittee shall abide by the Ash and Fuel Management Plans specified in Appendices AM and FM. [Permit No. 0990005-018-AC; Rules 62-4.070(3), 62-4.160(15), and 62-297.310(7)(b), F.A.C.; §60.42b (j), §60.45b (j), §60.47b (f), and §60.49b (r)]
12. **Operational Records:** The permittee shall maintain records sufficient to determine compliance with the following: fuel consumptions rates and hours of operation for each authorized fuel; higher heating value of each authorized fuel; maximum annual heat input rate for the calendar year; and steam production records. Information shall be available for inspection within at least three days of a request from the Department or a Compliance Authority. [Permit No. 0990005-018-AC; Rules 62-4.160(15) and 62-4.070(3), F.A.C.]
13. **Test Reports:** For each test conducted, the permittee shall file a test report including the information specified in Rule 62-297.310(8), F.A.C. with the Compliance Authority as soon as practical, but no later than 45 days after the last sampling run of each test is completed. See Appendix CT in Section 4 of this permit. [Permit No. 0990005-018-AC; Rules 62-297.310(8), F.A.C.]

#### OTHER APPLICABLE REQUIREMENTS

14. **Compliance Plan:** The permittee shall comply with the provisions of the Compliance Plan as specified in Appendix CP in Section 4 of this permit. [Rule 62-213.440(2), F.A.C.]
15. **NSPS Provisions:** In accordance with Rule 62-204.800(8), F.A.C., Boiler 16 is subject to the applicable requirements of 40 CFR 60, including: Subpart A (General Provisions) and Subpart Db (Standards of Performance for Industrial-Commercial-Institutional Steam Generating Units). The applicable provisions are specified in Appendix 60A and Appendix Db in Section 4 of this permit. *{Permitting Note: There are few applicable requirements because this unit fires distillate oil ( $\leq 0.05\%$  sulfur by weight) and is restricted to an annual capacity factor of 10% by permit.}*
16. **NESHAP Provisions:** In accordance with Rule 62-204.800(8), F.A.C., Boiler 16 is subject to the applicable requirements of 40 CFR 63, including: Subpart A (General Provisions) and Subpart DDDDD (Industrial-Commercial-Institutional Steam Generating Units). The applicable provisions are specified in Appendix 63A and Appendix 63D<sup>5</sup> of Section 4 of this permit.

SECTION 3. EMISSIONS UNIT SPECIFIC CONDITIONS (DRAFT)

D. Sugar Refinery

This subsection addresses the following emissions units.

EU No.	Emissions Unit Description
021	Rotary Dryer and Central Dust Collection System No. 1 with Rotoclone No. 1
022	Central Dust Collection System No. 2 with Rotoclone No. 2
023	Cooler No. 1 with Rotoclone No. 3
024	Cooler No. 2 with Rotoclone No.4
025	Fluidized Bed Dryer/Cooler with Baghouse
034	Bulk Load-Out Operation
035	Transfer Bulk Load-out Station
043	Isopropyl Alcohol Usage

{Permitting Note: The sugar refinery was originally constructed in accordance with Permit No. 0990005-002-AC and modified by Permit No. 0990005-005-AC.}

Miscellaneous Process Descriptions

The primary sugar drying system is a Fluidized Bed Dryer (EU-025) with a maximum design capacity of 36.3 tons per hour. The exhaust is controlled by a high efficiency baghouse manufactured by BETH GmbH, 23556 LÜB-beck (Type BETHPULS 6.60 x 7.5.10). The baghouse exhausts through a stack 80 feet above grade. Steam is used for the necessary heat and no fuels are fired in the dryer.

A Rotary Dryer with a design capacity of 35.4 tons per hour is used for specialty sugars and when the fluidized bed dryer is off line for repairs. Steam is used for the necessary heat and no fuels are fired in the dryer. Central Dust Collection System No. 1 (EU-021) is used to control emissions from the rotary dryer with the use of a skimmer followed by wet Rotoclone No. 1, which exhausts 93 feet above grade.

Sugar from the rotary dryer is directed two coolers (EU-023 and EU-024), each with a design capacity of 35.4 tons per hour. The exhaust from Cooler No. 1 is controlled by Rotoclone No. 3 vented 87 feet above grade. The exhaust from Cooler No. 2 is controlled by Rotoclone No. 4 vented 87 feet above grade.

Central Dust Collection System No. 2 (EU-022) is used to control emissions from four Rotex screens, the silo scale, belt conveyors #BC-16 and #BC-18, the packing Rotex Screen, the packing room bins, the bulk curing bins #1 through #8, bucket elevator #BE-16 and the Sweco shaker screen. The system is controlled by Rotoclone No. 2, which exhausts 93 feet above grade.

The Bulk Load-Out Operation (EU-034) with a design capacity of 12.5 tons per hour is used to load sugar into either trucks or railcars. The operation includes a silo and a three-sided building. Emissions of fugitive particulate matter are controlled by use of the enclosure.

The Transfer Bulk Load-Out Station (EU-035) with a design capacity of 26.7 tons per hour is used to supply sugar to the Transshipment Facility. The operation includes four enclosed conveyors in series feeding refined sugar from the storage silo or bulk curing bins to an enclosed load-out building. Emissions of fugitive particulate matter are controlled by use of the enclosure and high-pressure air curtains.

The sugar refinery building (40 feet by 80 feet) houses the following associated process equipment: a 1700 cubic feet vacuum pan; a vacuum pan condenser; two centrifugals; syrup and molasses feed tanks; final liquor syrup storage tanks; one 5000 gallon condensate collection tank; one 1000 gallon centrifugal wash water tank; two 1200 cubic feet seeder cutover tanks; motor control center room; centrifugal controller room; refined sugar conveying system; one 2000 cubic feet receiver; various pumps; storage and curing bins; Rotex screens; and lunch/locker rooms. For the sugar refinery, activities that are completely enclosed and vented within the building are not classified as air pollution sources.

Isopropyl alcohol is used in the sugar refinery to aid in the crystallization process in the vacuum pans.



## D. Sugar Refinery

## EQUIPMENT SPECIFICATIONS

1. **Baghouse Specifications:** The permittee shall install, operate and maintain a baghouse control system with the following specifications to control emissions from the fluidized bed dryer (EU-025): a design exhaust flow rate of 70,620 acfm; a filtering area of 9041 ft<sup>2</sup>; and an air-to-cloth ration of 7.81 acfm/ft<sup>2</sup>. [Permit No. 0990005-002-AC; 62-210.200 (PTE), F.A.C.]
2. **Cyclonic Control Devices:** The permittee shall install, operate and maintain the following control equipment in accordance with the corresponding specifications to control emissions from: the group of equipment ducted to the Central Dust Collection System No. 1 (EU-021), group of equipment ducted to the Central Dust Collection System No. 2 (EU-022), and Coolers Nos. 1 and 2 (EU-023 and EU-024).

EU No.	Description	Control Type	Design Flow Rates acfm	Water Injection Rate gpm, minimum	Pressure Drop inches of water column
021	Central Dust Collection System No. 1	Rotoclone No. 1	15,000	2	7
022	Central Dust Collection System No. 2	Rotoclone No. 2	15,000	2	7
023	Cooler No. 1	Rotoclone No. 3	15,000	2	7
024	Cooler No. 2	Rotoclone No. 4	15,000	2	7

[Permit No. 0990005-002-AC; 62-210.200 (PTE), F.A.C.]

## CAPACITY AND PERFORMANCE RESTRICTIONS

3. **Permitted Capacities:** The hours of operation for the sugar refinery equipment are not limited (8760 hours per year). Refined sugar production from the sugar refinery shall not exceed 1500 tons per day and 390,000 tons during any consecutive 12 months. In addition, equipment at the sugar refinery shall be limited to the following maximum capacities:
  - a. The Fluidized Bed Dryer (EU-025) shall not process more than 1200 tons of refined sugar per day.
  - b. The Rotary Dryer (EU-021) shall not process more than 1200 tons of refined sugar per day and 130,000 tons of refined sugar during any consecutive 12 months.
  - c. The Bulk Load-Out Operation (EU-034) shall not process more than 117,000 tons of refined sugar during any consecutive 12 months.
  - d. The Transfer Bulk Load-Out Station (EU-035) shall not process more than 273,000 tons of refined sugar during any consecutive 12 months.
  - e. Isopropyl alcohol usage (EU-043) from the sugar refinery shall not exceed 78,040 pounds during any consecutive 12 months.

[Permit No. 0990005-005-AC; 62-210.200 (PTE), F.A.C.]

4. **Hours of Operation:** Operation of the sugar refinery is limited by the limitations on processing capacities. The hours of operation of are not limited (8760 hours per year). [Permit No. 0990005-005-AC; 62-210.200 (PTE), F.A.C.]

## EMISSION LIMITING STANDARDS

5. **Visible Emissions:** As determined by EPA Method 9, visible emissions from the control device exhausts of the following emissions units shall not exceed 5% opacity: Central Dust Collection System No. 1 (EU-021); Central Dust Collection System No. 2 (EU-022); Cooler No. 1 (EU-023); Cooler No. 2 (EU-024); and Fluidized Bed Dryer (EU-25). [Permit No. 0990005-005-AC; Rules 62-296.320(4) 62-297.310(7)(c), F.A.C.]
6. **Particulate Matter (PM/PM<sub>10</sub>):** Emissions from the sugar refinery shall not exceed 36.8 tons of total particulate matter per year and 13.39 tons of particulate matter emissions less than 10 microns (PM<sub>10</sub>) in diameter per year. [Permit No. 0990005-005-AC]

D. Sugar Refinery

TESTING

7. Annual Compliance Tests: During each federal fiscal year (October 1<sup>st</sup> to September 30<sup>th</sup>), each baghouse and Rotoclone exhaust point shall be tested to demonstrate compliance with the specified opacity standard. [Rule 62-297.310(7)(a)4, F.A.C.]
8. Tests Prior to Renewal: Within the 12-month period prior to renewing the operation permit, each baghouse and Rotoclone exhaust point shall be tested to demonstrate compliance with the specified opacity standard. [Rule 62-297.310(7)(a)3, F.A.C.]
9. Test Notification: The permittee shall notify the Compliance Authority in writing at least 15 days prior to any required test. [Rule 62-297.310(7)(a)9, F.A.C.]
10. Test Method: All tests shall be conducted in accordance with EPA Method 9, which is described in 40 CFR 60, Appendix A, and adopted by reference in Rule 62-204.800, F.A.C. Tests shall also comply with the applicable requirements of Rule 62-297.310, F.A.C. [Rules 62-204.800 and 62-297.100, F.A.C.; 40 CFR 60, Appendix A]
11. Test Procedures: Tests shall be conducted in accordance with all applicable requirements of Chapter 62-297, F.A.C. The minimum observation period for a visible emissions compliance test shall be thirty (30) minutes. The observation period shall include the period during which the highest opacity can reasonably be expected to occur. The permittee shall record the actual sugar processing rate for the emissions unit being controlled and tested. [Rule 62-297.310(4) and (5), F.A.C.]
12. Test Notification: At least 15 days prior to the date on which each formal compliance test is to begin, the permittee shall notify the Compliance Authority of: the date, time, and place of the test; and the contact person who will be responsible for coordinating and having the test conducted. [Rule 62-297.310(7)(a)9, F.A.C.]

RECORD KEEPING AND REPORTING

13. Test Reports: For each visible emissions test conducted, the permittee shall file a test report including the information specified in Rule 62-297.310(8), F.A.C. with the Compliance Authority as soon as practical, but no later than 45 days after the last sampling run of each test is completed. See Appendix CT in Section 4 of this permit. [Rules 62-297.310(8), F.A.C.]
14. Operational Data: The permittee shall maintain daily and monthly records to demonstrate compliance with the permit limitations specified in Condition 3 of this subsection. [Permit No. 0990005-019-AC; Rule 62-4.070(3), F.A.C.]

**SECTION 3. EMISSIONS UNIT SPECIFIC CONDITIONS (DRAFT)**

**E. Transshipment Facility**

This section of the permit addresses the following emissions units.

<b>ID</b>	<b>Emission Unit Description</b>	<b>ID</b>	<b>Emission Unit Description</b>
018	Central vacuum system No. 1	032	Railcar sugar unloading receiver No. 2
019	Sugar packaging line (0-9)	045	Powdered sugar dryer/cooler
020	Sugar grinder	046	Powdered sugar hopper
030	Sugar silos Nos. 1, 2, and 3 (Points #1101-1103)	047	Sugar packaging lines (11-14)
031	Railcar sugar unloading receiver No. 1	---	---

*{Permitting Note: Permit No. 0990005-019-AC re-defined the equipment and capacity of the transshipment facility.}*

**Process Description**

Sugar received at the transshipment facility is either directly packaged or temporarily stored before packaging. Extra-fine granulated sugar from the refinery is delivered to the transshipment facility at one of three locations. At the east truck receiving dock, trucks are pneumatically unloaded into a main sugar receiver, which pneumatically transfers sugar into surge bins above packaging lines (EU-047). At the north side of the facility, trucks are unloaded at a bulk receiving station by locking a boot mechanism against the truck’s hopper and sugar is transferred from trucks by screw conveyors to a bucket elevator feeding one of three storage silos (EU-030). At the north railcar receiving station just west of the sugar silos, railcars will be pneumatically unloaded into two new sugar receivers (EU-031 and EU-032) for transfer by screw conveyor to a bucket elevator feeding one of three storage silos. Each new sugar receiver is controlled by a baghouse. The west receiver will also transfer sugar directly to a surge bin for new packaging line “0”, which will be used to fill totes north of packaging line “1” in the existing packaging room.

Each of the three storage silos (EU-030) is 12 feet in diameter of 12 feet, 68 feet tall, and has a volume of approximately 4600 cubic feet. Each silo is controlled by a baghouse. Sugar is transferred from each silo by screw conveyor into surge bins located above packaging lines 0-9 (EU-019).

Sugar is packaged in one of 14 packaging lines (EU-019 and EU-047), which are controlled by baghouse systems. Sugar is metered from surge bins above the packaging lines for processing into a variety of packages and containers for wholesale and retail distribution.

A small portion extra-fine granulated sugar is conveyed to the sugar grinder (EU-020) and mixed with starch to produce powdered sugar. The sugar grinder is used to reduce the sugar solids to a desired particle size. The grinder has a design capacity of approximately 4 tons per hour. The powdered sugar dryer/cooler (EU-045) and the powdered sugar hopper (EU-046) are also used in this process. In addition, brown sugar may be produced by mixing light or dark molasses with the extra fine granulated sugar. All units are controlled by baghouse systems.

A central vacuum system (EU-018) is used periodically for house keeping purposes. The system includes various pick-up points throughout the transshipment facility and is equipped with a cyclonic separator followed by a baghouse. The system has no restrictions on the number or types of pick-up points.

**EQUIPMENT SPECIFICATIONS**

- Baghouse Design Specifications: Each of the following emissions units shall be controlled by a baghouse that is designed, operated, and maintained to achieve the particulate matter baghouse design specification (grains/scf) identified in the following table.

<b>ID</b>	<b>Emission Unit Description</b>	<b>Baghouse Specification<sup>a</sup> grains/scf</b>	<b>Exhaust Rate scfm</b>	<b>Stack/Vent Height Feet</b>	<b>Maximum Emissions<sup>b</sup></b>	
					<b>lb/hour</b>	<b>tons/year</b>
018	Central vacuum system No. 1	0.01	280	8	0.024	0.11
019	Sugar packaging lines (0-9)	0.01	9869	27	0.86	3.75
020	Sugar grinder	0.0005	2961	39	0.013	0.06
030	Sugar silo No. 1 (Point #S1101)	0.02	500	65	0.086	0.38

**SECTION 3. EMISSIONS UNIT SPECIFIC CONDITIONS (DRAFT)**

**E. Transshipment Facility**

ID	Emission Unit Description	Baghouse Specification <sup>a</sup> grains/scf	Exhaust Rate scfm	Stack/Vent Height Feet	Maximum Emissions <sup>b</sup>	
					lb/hour	tons/year
	Sugar silo No. 2 (Point #S1102)	0.02	500	65	0.086	0.38
	Sugar silo No. 3 (Point #S1103)	0.02	500	65	0.086	0.38
031	Railcar unloading receiver No. 1	0.02	615	5	0.11	0.46
032	Railcar unloading receiver No. 2	0.02	615	5	0.11	0.46
045	Powdered sugar dryer/cooler	0.01	8640	48	0.77	3.38
046	Powdered sugar hopper	0.01	1728	48	0.15	0.68
047	Sugar packaging lines (11-14)	0.01	5760	48	0.51	2.25
					Total	12.29

- a. New and replacement bags shall meet these specifications based on vendor information. No particulate matter emissions tests are required.
- b. These rates represent the maximum expected emissions based on the baghouse design specification, the maximum exhaust flow rates, and 8760 hours of operation per year. These rates are not enforceable emissions standards.

[Permit No. 0990005-019-AC]

**CAPACITY AND PERFORMANCE RESTRICTIONS**

2. Permitted Capacity: The maximum sugar packaging rate is 1300 tons per day. [Permit No. 0990005-019-AC; Rule 62-210.200 (PTE), F.A.C.]
3. Restricted Operation: The hours of operation of are not limited (8760 hours per year). [Permit No. 0990005-019-AC; Rule 62-210.200 (PTE), F.A.C.]

**EMISSION LIMITING STANDARDS**

4. Opacity Standard: As determined by EPA Method 9 observations, visible emissions from each baghouse exhaust point shall not exceed 5% opacity. [Permit No. 0990005-019-AC; Rule 62-4.070(3), F.A.C.]

**TESTING**

5. Annual Compliance Tests: During each federal fiscal year (October 1<sup>st</sup> to September 30<sup>th</sup>), each baghouse exhaust point shall be tested to demonstrate compliance with the specified opacity standard. [Rule 62-297.310(7)(a)4, F.A.C.]
6. Tests Prior to Renewal: Within the 12-month period prior to renewing the operation permit, each baghouse exhaust point shall be tested to demonstrate compliance with the specified opacity standard. [Rule 62-297.310(7)(a)3, F.A.C.]
7. Test Notification: The permittee shall notify the Compliance Authority in writing at least 15 days prior to any required test. [Rule 62-297.310(7)(a)9, F.A.C.]
8. Test Method: All tests shall be conducted in accordance with EPA Method 9, which is described in 40 CFR 60, Appendix A, and adopted by reference in Rule 62-204.800, F.A.C. Tests shall also comply with the applicable requirements of Rule 62-297.310, F.A.C. [Rules 62-204.800 and 62-297.100, F.A.C.; 40 CFR 60, Appendix A]
9. Test Procedures: Tests shall be conducted in accordance with all applicable requirements of Chapter 62-297, F.A.C. as specified in Appendix CT. The minimum observation period for a visible emissions compliance test shall be 30 minutes. The observation period shall include the period during which the highest opacity can reasonably be expected to occur. The permittee shall record the actual sugar processing rate for the emissions unit being controlled and tested. [Rule 62-297.310(4) and (5), F.A.C.]
10. Test Notification: At least 15 days prior to the date on which each formal compliance test is to begin, the permittee shall notify the Compliance Authority of: the date, time, and place of the test; and the contact person who will be responsible for coordinating and having the test conducted. [Rule 62-297.310(7)(a)9, F.A.C.]

E. Transshipment Facility

**RECORD KEEPING AND REPORTING**

11. Test Reports: For each visible emissions test conducted, the permittee shall file a test report including the information specified in Rule 62-297.310(8), F.A.C. with the Compliance Authority as soon as practical, but no later than 45 days after the last sampling run of each test is completed. See Appendix CT in Section 4 of this permit. [Rules 62-297.310(8), F.A.C.]
12. Operational Data: The permittee shall maintain daily and monthly records to demonstrate compliance with the permit limitations specified in Condition 2 of this permit. [Permit No. 0990005-019-AC; Rule 62-4.070(3), F.A.C.]

**OTHER APPLICABLE REQUIREMENTS**

13. Compliance Plan: The permittee shall comply with the provisions of the Compliance Plan as specified in Appendix CP in Section 4 of this permit. [Rule 62-213.440(2), F.A.C.]

**SECTION 3. EMISSIONS UNIT SPECIFIC CONDITIONS (DRAFT)**

**F. Distillate Oil Storage Tanks**

This subsection addresses the following emissions units.

ARMS ID No. 0990332 - New Hope Power Partnership's Okeelanta Cogeneration Plant

EU No.	Emissions Unit Description	Process Area
005	Distillate Oil Storage Tank (50,000 gallons)	Cogeneration Plant

ARMS ID No. 0990005 – Okeelanta Corporation's Sugar Mill and Refinery

EU No.	Emissions Unit Description	Process Area
015	Distillate Oil Storage Tank (29,500 gallons)	Sugar Mill and Refinery
016	Distillate Oil Storage Tank, (29,500 gallons)	Sugar Mill and Refinery
017	Distillate Oil Storage Tank (29,500 gallons)	Sugar Mill and Refinery
040	Fuel Farm	Sugar Mill

**EQUIPMENT CAPACITIES AND PERFORMANCE RESTRICTIONS**

1. Oil Storage Tanks:

- a. *ARMS ID No. 0990332:* The distillate oil storage tank (EU-005) has a capacity of 50,000 gallons. This tank shall store only volatile organic liquids with a maximum true vapor pressure of less than 3.5 kPa (0.51 psia). This condition ensures that the storage tank is not subject to the NSPS Subpart Kb provisions in 40 CFR 60. [NSPS Subpart Kb, §60.110b; Permit No. 0990005-016-AC]
- b. *ARMS ID No. 0990005:* The three distillate oil storage tanks (EU-015, EU-016, EU-017 and 040) each have a capacity of 29,500 gallons. These tanks shall store only volatile organic liquids with a maximum true vapor pressure of less than 15.0 kPa (2.17 psia). Otherwise, the tanks shall have a capacity of less than 19,813 gallons or predate the NSPS Subpart Kb provisions. [NSPS Subpart Kb, §60.110b; Permit No. 0990005-016-AC]

[Rule 62-210.200 (PTE), F.A.C.]

**RECORDS**

- 2. Records: The permittee shall maintain records of the types and amounts of fuel stored in each tank. Distillate oil shall meet the requirements of the Ash and Fuel Management Plans in Appendix AM and FM of this permit. [Rule 62-4.070(3), F.A.C.]

SECTION 3. EMISSIONS UNIT SPECIFIC CONDITIONS (DRAFT)

G. Paint Spray Booth – Farm Operations

This permit addresses the following emissions unit:

EU No.	Emissions Unit Description	Process Area
048	Paint Booth for the Farm Operations	Cogeneration Plant

{Permitting Note: Permit No. 0990005-015-AC redefined this emissions unit. The paint spray booth is the drive-through model of the Crossflo truck spray booth manufactured by AFC, Inc. (Model Number TSD6036). The paint booth has the potential to emit 9.40 tons per year of volatile organic compound (VOC), 0.47 tons per year of hazardous air pollutants (HAPs), and 0.35 tons per year of particulate matter (PM/PM10).}

EQUIPMENT SPECIFICATIONS

- Paint Booth: Paint shall only be applied to agricultural equipment, trailers, and other vehicles. Paint will be applied by one of two methods: compressed air spray gun or an airless paint sprayer. The compressed air spray gun will use house air within a pressure range of 60 to 80 pounds per square inch (psi). The airless paint sprayer will operate at a pressure of approximately 3,200 psi. The paint booth has a design exhaust flow rate of 45,500 acfm. There are two exhaust stacks for the paint spray booth. Each stack is 25.7 feet tall and 4-foot diameter. The permittee shall operate and maintain functional glass fiber paint arrestor pads to remove paint overspray from the exhaust. [Permit No. 0990005-015-AC]

EMISSIONS LIMITING AND PERFORMANCE RESTRICTIONS

- Hours of Operation: The hours of operation for this emissions unit are not restricted (8760 hours per year). [Permit No. 0990005-015-AC; Rules 62-4.160(2) and 62-210.200 (PTE), F.A.C.]
- Permitted Capacity: The maximum throughput rate of paint and thinner shall not exceed 4950 gallons in any consecutive 12 months. [Permit No. 0990005-015-AC; Rules 62-4.160(2) and 62-210.200 (PTE), F.A.C.]
- VOC Emissions: Emissions of volatile organic compounds (VOC) shall not exceed 9.40 tons in any consecutive 12 months. The permittee may adjust the amounts and types of coatings used as necessary to comply with this standard. Coatings and thinners used in the spray booth are not restricted to specific products or manufacturers. The permittee may substitute coatings and thinners and adjust the amounts of coatings and thinners used, as needed. [Permit No. 0990005-015-AC; Rule 62-210.200 (PTE), F.A.C.]
- Visible Emissions: Visible emissions from the paint spray booth shall not exceed 20% opacity. [Permit No. 0990005-015-AC; Rule 62-296.320 (General VE), F.A.C.]
- Fugitive VOC: All equipment, pipes, hoses, containers, lids, fittings, etc., shall be operated and maintained in such a manner as to minimize leaks, fugitive emissions, and spills of materials containing volatile organic compounds (VOC). [Permit No. 0990005-015-AC; Rule 62-210.200 (PTE), F.A.C.]

TESTING

- Special Compliance Tests: In accordance with Rule 62-297.310(7)(b), F.A.C., the Compliance Authority may require a compliance test for visible emissions. [Permit No. 0990005-015-AC; Rule 62-297.310(7)(b), F.A.C.]

RECORD KEEPING AND REPORTING

- Operational Records: For each month, the permittee shall record and maintain records of the following: the number of actual hours of operation for the paint booth; the dates of operation; the amounts and types of coatings, thinners and cleanup solvents used; and a monthly calculation of the volatile organic compounds and hazardous air pollutants emitted from the paint booth. VOC/HAP emissions shall be calculated by assuming that all VOC/HAP in the coatings, thinners and cleanup solvents evaporate. The mass fraction of VOC/HAP from each solvent-containing material shall be determined from the Material Safety Data Sheets (MSDS) supplied by the vendors. The permittee shall maintain a file of MSDS for each solvent-containing material that indicates the composition of the VOC/HAP. Solvent-containing materials include, but are not limited to, powder coatings, solvent coatings, thinners, and cleanup solvents. The file must be maintained on site and made available for inspection upon request. The permittee shall have until the last day of the following month to complete these records. The amounts and types of coatings used and the calculated VOC and HAP emissions shall be included in the required Annual Operating Report. [Permit 0990005-015-AC; Rules 62-210.370 and 62-4.070(3), F.A.C.]

## SECTION 4. APPENDICES

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**ASH MANAGEMENT PLAN**

This Appendix identifies and describes the practices for managing, sampling, and analyzing ash generated from the boilers operating at this plant. "Permit Conditions" are specified at the end of this Appendix.

**Ash from Bagasse and Wood Combustion**Bottom Ash

Bottom ash is discharged continuously from each boiler into three, water-submerged drag chain conveyors. Each conveyor consists of a wet upper compartment and a dry lower compartment. The upper compartment has a water-tight steel trough designed to contain the water required for quenching and cooling the bottom ash to 140° F and is sized to accommodate and store up to 2 hours of bottom ash generated from the wood or bagasse.

The submerged chain conveyor has a removal rate of 8 TPH. An integrated water supply and recirculation system is used. Over flow water from the submerged dry chain conveyor trough, hopper seal trough, and dewatered ash storage pile is piped back to a recirculation sump equipped with an overflow weir and a return sump pump. Make-up water is added to the recirculation sump to replace water lost in the dewatered ash and through evaporation. The bottom ash is then transferred to an enclosed mixed ash belt conveyor for transfer to the mixed ash bunker.

Fly Ash

Fly ash consists of ash collected in air heater hoppers, dust collector hoppers, and from ESP hoppers. Fly ash is transferred by screw conveyors from each system and is wetted prior to transfer to the enclosed mixed ash belt conveyor that transfers it to the mixed ash bunker. All of the fly ash and dust collector ash conveyors are enclosed.

Mixed Ash Bunker

The mixed ash bunker is a 3-sided bunker sized to accommodate about a 7-day ash capacity. At this point the ash is extremely wet. Under normal operating procedures, the ash is removed from the bunker in a wetted condition. If it is determined that the bottom ash in storage has become dry, it will be sprayed with water. A front-end loader is used to reclaim and load the stored ash into trucks.

Ash Spreading

The permittee considers ash generated from bagasse and wood combustion to be a soil-conditioning agent without negative environmental impacts. At the staging area, ash is commingled and transferred to spreader trucks. Loading of the trucks is accomplished during daylight hours with the fly ash silo and bottom ash bunkers providing the necessary overnight storage. The trucks are covered and trucked to the designated staging area. The spreaders are drawn around the designated fields and the ash is evenly distributed across the field. Ash is spread at a rate of approximately 2 tons per acre. Ash is spread over selected portions of Okeelanta's 90,000 acres of farmland. The ash is spread on fallow fields; therefore, the specific location and schedule of the spreading depends on the crop rotation plan developed each year by the Okeelanta farming operation. If a fugitive dust problem exists after the ash has been spread, the ash will be wetted or incorporated.

Quality Control Measures

Analysis of ash generated at the plant is conducted on a monthly basis. Results from the analyses are used to confirm that the specified air permit limits on the concentration of copper, chromium, and arsenic in the biomass combusted at the plant are being met. Three ash products are analyzed: fly ash collected from the air heater, dust collectors, and ESP hoppers; bottom ash from the three boilers; and a mixed product of fly ash and bottom ash.

Grab samples of the bottom ash are obtained weekly by the Chemical Technician as material is loaded from the storage bunker to trucks for offsite disposal. Fly ash grab samples are obtained (also by the Chemical Technician) weekly from the transfer point between the collecting fly ash chain conveyor and the bucket elevator conveyor, as ash is loaded into the silo. The individual sample size for the bottom ash and fly ash grab samples is approximately one pound each.

Prior to releasing the ash samples for outside lab analysis, a "combined ash sample" for the facility is also produced by blending a portion of the individual weekly bottom and fly ash samples (approximately 8, 1 lb samples per month) into a homogeneous composite (fly and bottom ash) ash sample. A portion of the remaining individual fly ash, bottom ash, and combined ash samples is retained on site as control samples for verification of lab test results, if necessary.

The monthly ash samples are analyzed for copper, chromium, and arsenic in accordance with appropriate analytical procedures per 40 CFR 261, Appendix III, described in SW-846, *Test Methods for Evaluating Solid Waste*,

## SECTION 4. APPENDIX AM

### Ash Management Plan

*Physical/Chemical Methods.* Laboratory results on the sample are typically be available to the plant Fuels Manager within 2-3 days after receipt of the sample at the lab. Any results on the representative monthly composite ash sample which indicate the burning of wood material with concentrations of copper, chromium and/or arsenic above of the air permit limits are investigated by the EH&S Representative. Retesting of the control ash sample will be performed to verify the original lab test results. Comparison of the ash sample results with the corresponding fuel test results will also be performed to ensure that existing material segregation and sampling procedures for the wood material provide for an accurate representation of the composition of the wood material burned at the facility.

#### **Correlation of Wood/Ash Analysis Results**

Results from the wood material, bottom ash, fly ash, and combined fly/bottom ash product sampling and analysis are correlated so that a comparison of the analyzed metals content in the feedstock (wood material) with that of the ash products can be made. This information is used to assess the adequacy of the wood material sampling procedures and for determining the distribution of the initial wood material metals content in the fly and bottom ash products.

#### **Air Permit Conditions**

1. **Ash - Sampling and Analysis:** At least once each month, the permittee shall have an analysis conducted on a composite sample of fly ash and bottom ash for arsenic, copper, and chromium in accordance with the procedures described in EPA Method SW-846, *Test Methods for Evaluating Solid Waste, Physical/Chemical Methods* (40 CFR 261, Appendix III). The analytical results from ash testing shall be used in conjunction with those from the as-fired wood samples to evaluate the effectiveness of the fuel management program in removing chemically treated wood from the biomass fuel. The permittee shall dispose of all ash generated on site in accordance with the applicable state and federal regulations. [Permit No. PSD-FL-196(P); Rule 62-4.070(3), F.A.C.]
2. **Ash - Quarterly Reports:** Within 30 days following each calendar quarter, the permittee shall submit to the Compliance Authority a summary of the monthly ash analyses and a summary of the ultimate disposal of any off-specification material. [Rule 62-4.070(3), F.A.C.]

#### **Palm Beach County Zoning Requirements for Ash Management**

A detailed ash management plan must be submitted by the petitioner and approved by the Palm Beach County Health Department. The plan must detail contingency plans, testing, and monitoring of the ash, ash handling and disposal methods, planned spreading locations and identification of environmental impacts and measures for mitigating those impacts (Zoning Petition 92-14, Condition F5).

All fly ash and bottom ash from the facility which are produced during any period in which fossil fuels are used, and thereafter for a reasonable time, shall be segregated and managed as set forth in the ash management plan (Zoning Petition 92-14, Condition F4).

The following examples illustrate the format used in the permit to identify applicable permitting actions and regulations.

**REFERENCES TO PREVIOUS PERMITTING ACTIONS**

**Old Permit Numbers**

*Example:* Permit No. AC50-123456 or Air Permit No. AO50-123456

*Where:* “AC” identifies the permit as an Air Construction Permit

“AO” identifies the permit as an Air Operation Permit

“123456” identifies the specific permit project number

**New Permit Numbers**

*Example:* Permit Nos. 099-2222-001-AC, 099-2222-001-AF, 099-2222-001-AO, or 099-2222-001-AV

*Where:* “099” represents the specific county ID number in which the project is located

“2222” represents the specific facility ID number

“001” identifies the specific permit project

“AC” identifies the permit as an air construction permit

“AF” identifies the permit as a minor federally enforceable state operation permit

“AO” identifies the permit as a minor source air operation permit

“AV” identifies the permit as a Title V Major Source Air Operation Permit

**PSD Permit Numbers**

*Example:* Permit No. PSD-FL-317

*Where:* “PSD” means issued pursuant to the Prevention of Significant Deterioration of Air Quality

“FL” means that the permit was issued by the State of Florida

“317” identifies the specific permit project

**RULE CITATION FORMATS**

**Florida Administrative Code (F.A.C.)**

*Example:* [Rule 62-213.205, F.A.C.]

*Means:* Title 62, Chapter 213, Rule 205 of the Florida Administrative Code

**Code of Federal Regulations (CFR)**

*Example:* [40 CFR 60.7]

*Means:* Title 40, Part 60, Section 7

**SECTION 4. APPENDIX CM**  
**Compliance Assurance Monitoring Plan**

Pursuant to Rule 62-213.440(1)(b)1.a., F.A.C., the CAM plans that are included in this appendix contain the monitoring requirements necessary to satisfy 40 CFR 64. Conditions 1-17 are generic conditions applicable to all emissions units that are subject to the CAM requirements. Specific requirements related to each emissions unit are contained in the attached tables.

**40 CFR 64.6 Approval of Monitoring**

1. Plans: The attached CAM plans are approved for the purposes of satisfying the requirements of 40 CFR 64.3. [40 CFR 64.6(a)]
2. Contents: The attached CAM plans include the following information:
  - a. The indicators to be monitored (such as temperature, pressure drop, emissions, or similar parameter);
  - b. The means or device to be used to measure the indicators (such as temperature measurement device, visual observation, or CEMS); and
  - c. The performance requirements established to satisfy 40 CFR 64.3(b) or (d), as applicable.  
[40 CFR 64.6(c)(1)]
3. Excursions: The attached CAM plans describe the means by which the owner or operator will define an exceedance of the permitted limits or an excursion from the stated indicator ranges and averaging periods for purposes of responding to (see CAM Conditions 5-9) and reporting exceedances or excursions (see CAM Conditions 10-14). [40 CFR 64.6(c)(2)]
4. Required Monitoring: The permittee is required to conduct the monitoring specified in the attached CAM plans and shall fulfill the obligations specified in the conditions below (see CAM Conditions 5-17.). [40 CFR 64.6(c)(3)]

**40 CFR 64.7 Operation of Approved Monitoring**

5. Commencement of Operation: The owner or operator shall conduct the monitoring required under this appendix upon the effective date of this Title V permit. [40 CFR 64.7(a)]
6. Proper Maintenance: At all times, the owner or operator shall maintain the monitoring, including but not limited to, maintaining necessary parts for routine repairs of the monitoring equipment. [40 CFR 64.7(b)]
7. Continued Operation: Except for, as applicable, monitoring malfunctions, associated repairs, and required quality assurance or control activities (including, as applicable, calibration checks and required zero and span adjustments), the owner or operator shall conduct all monitoring in continuous operation (or shall collect data at all required intervals) at all times that the pollutant-specific emissions unit is operating. Data recorded during monitoring malfunctions, associated repairs, and required quality assurance or control activities shall not be used for purposes of this part, including data averages and calculations, or fulfilling a minimum data availability requirement, if applicable. The owner or operator shall use all the data collected during all other periods in assessing the operation of the control device and associated control system. A monitoring malfunction is any sudden, infrequent, not reasonably preventable failure of the monitoring to provide valid data. Monitoring failures that are caused in part by poor maintenance or careless operation are not malfunctions. [40 CFR 64.7(c)]
8. Response to Excursions or Exceedances:
  - a. Upon detecting an excursion or exceedance, the owner or operator shall restore operation of the pollutant-specific emissions unit (including the control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions. The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion or exceedance (other than those caused by excused startup or shutdown conditions, if allowed by this permit). Such actions may include initial inspection and evaluation, recording that operations returned to normal without operator action (such as through response by a computerized distribution control system), or any necessary follow-up actions to return operation to within the indicator range, designated condition, or below the applicable emission limitation or standard, as applicable.
  - b. Determination of whether the owner or operator has used acceptable procedures in response to an excursion or exceedance will be based on information available, which may include but is not limited to, monitoring results,

**SECTION 4. APPENDIX CM**  
**Compliance Assurance Monitoring Plan**

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review of operation and maintenance procedures and records, and inspection of the control device, associated capture system, and the process.

[40 CFR 64.7(d)(1) and (2)]

9. **Documentation of Need for Improved Monitoring:** If the owner or operator identifies a failure to achieve compliance with an emission limitation or standard for which the approved monitoring did not provide an indication of an excursion or exceedance while providing valid data, or the results of compliance or performance testing document a need to modify the existing indicator ranges or designated conditions, the owner or operator shall promptly notify the permitting authority and, if necessary, submit a proposed modification to the Title V permit to address the necessary monitoring changes. Such a modification may include, but is not limited to, reestablishing indicator ranges or designated conditions, modifying the frequency of conducting monitoring and collecting data, or the monitoring of additional parameters. [40 CFR 64.7(e)]

**40 CFR 64.8 Quality Improvement Plan (QIP) Requirements**

10. **Triggering a QIP:** Based on the results of a determination made under CAM Condition 8.b., above, the permitting authority may require the owner or operator to develop and implement a QIP. Consistent with CAM Condition 4., an accumulation of exceedances or excursions exceeding 5 percent duration of a pollutant-specific emissions unit's operating time for a reporting period, may require the implementation of a QIP. The threshold may be set at a higher or lower percent or may rely on other criteria for purposes of indicating whether a pollutant-specific emissions unit is being maintained and operated in a manner consistent with good air pollution control practices. [40 CFR 64.8(a)]

**11. Elements of a QIP:**

- a. The owner or operator shall maintain a written QIP, if required, and have it available for inspection.
- b. The plan initially shall include procedures for evaluating the control performance problems and, based on the results of the evaluation procedures, the owner or operator shall modify the plan to include procedures for conducting one or more of the following actions, as appropriate:
  - (i) Improved preventive maintenance practices.
  - (ii) Process operation changes.
  - (iii) Appropriate improvements to control methods.
  - (iv) Other steps appropriate to correct control performance.
  - (v) More frequent or improved monitoring (only in conjunction with one or more steps under CAM Condition 11.b(i) through (iv), above).

[40 CFR 64.8(b)]

12. **QIP Notification:** If a QIP is required, the owner or operator shall develop and implement a QIP as expeditiously as practicable and shall notify the permitting authority if the period for completing the improvements contained in the QIP exceeds 180 days from the date on which the need to implement the QIP was determined. [40 CFR 64.8(c)]
13. **Revised QIP:** Following implementation of a QIP, upon any subsequent determination pursuant to CAM Condition 8.b., the permitting authority may require that an owner or operator make reasonable changes to the QIP if the QIP is found to have:
- a. Failed to address the cause of the control device performance problems; or
  - b. Failed to provide adequate procedures for correcting control device performance problems as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions.

[40 CFR 64.8(d)]

14. Implementation of a QIP shall not excuse the owner or operator of a source from compliance with any existing emission limitation or standard, or any existing monitoring, testing, reporting or recordkeeping requirement that may apply under federal, state, or local law, or any other applicable requirements under the Act. [40 CFR 64.8(e)]

**40 CFR 64.9 Reporting And Recordkeeping Requirements**

**15. General Reporting Requirements:**

**SECTION 4. APPENDIX CM**  
**Compliance Assurance Monitoring Plan**

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- a. Commencing from the effective date of this permit, the owner or operator shall submit monitoring reports semi-annually to the permitting authority in accordance with Rule 62-213.440(1)(b)3.a., F.A.C.
- b. A report for monitoring under this part shall include, at a minimum, the information required under Rule 62-213.440(1)(b)3.a., F.A.C., and the following information, as applicable:
  - (i) Summary information on the number, duration and cause (including unknown cause, if applicable) of excursions or exceedances, as applicable, and the corrective actions taken;
  - (ii) Summary information on the number, duration and cause (including unknown cause, if applicable) for monitor downtime incidents (other than downtime associated with zero and span or other daily calibration checks, if applicable); and
  - (iii) A description of the actions taken to implement a QIP during the reporting period as specified in CAM Conditions 10-14. Upon completion of a QIP, the owner or operator shall include in the next summary report documentation that the implementation of the plan has been completed and reduced the likelihood of similar levels of excursions or exceedances occurring.

[40 CFR 64.9(a)]

**16. General Recordkeeping Requirements:**

- a. The owner or operator shall comply with the recordkeeping requirements specified in Rule 62-213.440(1)(b)2., F.A.C. The owner or operator shall maintain records of monitoring data, monitor performance data, corrective actions taken, any written quality improvement plan required pursuant to CAM Conditions 10-14 and any activities undertaken to implement a quality improvement plan, and other supporting information required to be maintained under this part (such as data used to document the adequacy of monitoring, or records of monitoring maintenance or corrective actions).
- b. Instead of paper records, the owner or operator may maintain records on alternative media, such as microfilm, computer files, magnetic tape disks, or microfiche, provided that the use of such alternative media allows for expeditious inspection and review, and does not conflict with other applicable recordkeeping requirements.

[40 CFR 64.9(b)]

**40 CFR 64.10 Savings Provisions**

**17. Savings Provisions:** It should be noted that nothing in this appendix shall:

- a. Excuse the owner or operator of a source from compliance with any existing emission limitation or standard, or any existing monitoring, testing, reporting or recordkeeping requirement that may apply under federal, state, or local law, or any other applicable requirements under the Act. The requirements of this appendix shall not be used to justify the approval of monitoring less stringent than the monitoring which is required under separate legal authority and are not intended to establish minimum requirements for the purpose of determining the monitoring to be imposed under separate authority under the Act, including monitoring in permits issued pursuant to title I of the Act. The purpose of this part is to require, as part of the issuance of a permit under Title V of the Act, improved or new monitoring at those emissions units where monitoring requirements do not exist or are inadequate to meet the requirements of this part.
- b. Restrict or abrogate the authority of the Administrator or the permitting authority to impose additional or more stringent monitoring, recordkeeping, testing, or reporting requirements on any owner or operator of a source under any provision of the Act, including but not limited to sections 114(a)(1) and 504(b), or state law, as applicable.
- c. Restrict or abrogate the authority of the Administrator or permitting authority to take any enforcement action under the Act for any violation of an applicable requirement or of any person to take action under section 304 of the Act.

[40 CFR 64.10]

**SECTION 4. APPENDIX CM**  
**Compliance Assurance Monitoring Plan**

**Units:** Cogeneration Boilers (EU-001, 002, and 003)

**Pollutant:** Particulate Matter

**Control:** Electrostatic Precipitator (ESP)

Parametric Criteria	Indicator No. 1	Indicator No. 2
Indicator	Total Power (Watts) to ESP	Opacity
Measurement Approach	The secondary voltage (V) and secondary current (A) for each TR set will be used to calculate the total power input (W) to the ESP. $P_{ESP} = \sum(V_i)(I_i)$	Data from the continuous opacity monitoring system (COMS) shall be used to determine potential emissions excursions.
Indicator Range	<b>An excursion is any 3-hour block average of the total power input to the ESP that is less than 23 kW.</b> An excursion requires documentation, investigation, and corrective action.	<b>An excursion is any 6-minute block of 20% opacity or more.</b> An alarm shall alert the operator. An excursion requires documentation, investigation, and corrective action.
Data Representativeness	Total power input to the ESP represents the energy expended to control emissions. The indicator range is based on operating levels during successful compliance tests.	Higher opacity may be related to higher particulate matter emissions resulting from a change in operating conditions (i.e., loss of a T-R set).
QA/QC Practices	The voltmeter and ammeter shall be calibrated and maintained as required by the manufacturer, but no less than annually.	The COMS shall be maintained and calibrated in accordance with the applicable requirements of the permit and 40 CFR 60.
Monitoring Frequency	For each T-R set, the secondary voltage (V) and secondary current (A) shall be recorded at 15-minute intervals or more frequently. The total power input to the ESP shall be calculated once for each 3-hour block average of operation.	The COMS shall continuously report opacity and determine a 6-minute block average.
Data Collection Procedures	The secondary voltage (V) shall be determined by a voltmeter or equivalent. The secondary current (A) shall be determined by a voltmeter or equivalent. Readings shall be automatically recorded at 15-minute intervals or more frequently.	The COMS shall continuously report opacity and determine a 6-minute block average.
Averaging Period	The total power input to the ESP shall be calculated once for each 3-hour block average of operation.	Opacity is determined for each 6-minute block.

**OKEELANTA CORPORATION SUGAR MILL AND REFINERY (FACILITY ID NO. 0990005)****BOILER 16 (EU 014)****Deviations from Applicable Requirements**

Permit No. 0990005-018-AC was issued on April 12, 2006. This permit required initial tests to demonstrate compliance with the standards for opacity and NO<sub>x</sub> emissions within 12 months of issuance. This permit also required compliance with the distillate oil fuel sulfur limit to be demonstrated by taking an initial sample, analyzing the sample for fuel sulfur, and reporting the results with the initial emissions compliance test report. There currently remains only about 200 gallons of distillate oil in the tanks from previous operation of the boiler. These tests have not yet been conducted because the unit has not operated since March 16, 2004. Boiler 16 is a backup steam generating unit for the sugar mill and refinery and is rarely used. This is recognized in Permit No. 0990005-018-AC, which restricts Boiler 16 to a 10% annual capacity factor. Okeelanta has no immediate plans to operate the boiler.

**Compliance Plan**

1. **Compliance Tests:** Within 30 days of restarting Boiler 16 (EU 014), the permittee shall conduct performance tests to determine compliance with the opacity and NO<sub>x</sub> emissions standards for each authorized fuel. NO<sub>x</sub> emissions shall be reported in terms of "lb per MMBtu of heat input" and "lb per hour" using the appropriate F-factors for each fuel. The permittee shall prepare and submit reports for all required tests in accordance with the requirements specified in Section 4, Appendix CT of this permit.
2. **Fuel Sulfur Records:** Once Boiler 16 is restarted, the permittee shall demonstrate compliance with the distillate oil fuel sulfur limit by taking an initial sample during the NO<sub>x</sub> compliance tests and having it analyzed for fuel sulfur in accordance with ASTM D4057-88, Standard Practice for Manual Sampling of Petroleum and Petroleum Products, and one of the following test methods for sulfur in petroleum products: ASTM D129-91, ASTM D1552-90, ASTM D2622-94, or ASTM D4294-90. More recent versions or equivalent methods may be used. The results shall be reported with the initial opacity and NO<sub>x</sub> emissions compliance test report.

**POWDERED SUGAR HOPPER (EU 046)****Deviations from Applicable Requirements**

The Title V air operation permit requires an annual test to demonstrate compliance with the opacity standard. The last compliance test was conducted on October 17, 2005. This unit last operated on December 23, 2005 because it handles a specialty sugar that has not been produced at this facility since that time.

**Compliance Plan**

1. **Compliance Tests:** Within 30 days of restarting the Powdered Sugar Hopper (EU046) in the transshipment facility, the permittee shall conduct performance tests to determine compliance with the opacity standard. The permittee shall prepare and submit reports in accordance with the requirements specified in Section 4, Appendix CT of this permit.



**SECTION 4. APPENDIX CT**  
**Common Testing Requirements**

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Unless otherwise specified by permit, all emissions units that require testing are subject to the following conditions as applicable.

1. **Required Number of Test Runs:** For mass emission limitations, a compliance test shall consist of three complete and separate determinations of the total air pollutant emission rate through the test section of the stack or duct and three complete and separate determinations of any applicable process variables corresponding to the three distinct time periods during which the stack emission rate was measured; provided, however, that three complete and separate determinations shall not be required if the process variables are not subject to variation during a compliance test, or if three determinations are not necessary in order to calculate the unit's emission rate. The three required test runs shall be completed within one consecutive five-day period. In the event that a sample is lost or one of the three runs must be discontinued because of circumstances beyond the control of the owner or operator, and a valid third run cannot be obtained within the five-day period allowed for the test, the Secretary or his or her designee may accept the results of two complete runs as proof of compliance, provided that the arithmetic mean of the two complete runs is at least 20% below the allowable emission limiting standard. [Rule 62-297.310(1), F.A.C.]
2. **Operating Rate During Testing:** Unless otherwise stated in the applicable emission limiting standard rule, testing of emissions shall be conducted with the emissions unit operating at permitted capacity as defined below. If it is impracticable to test at permitted capacity, an emissions unit may be tested at less than the maximum permitted capacity; in this case, subsequent emissions unit operation is limited to 110 percent of the test rate until a new test is conducted. Once the unit is so limited, operation at higher capacities is allowed for no more than 15 consecutive days for the purpose of additional compliance testing to regain the authority to operate at the permitted capacity.
  - a. *Combustion Turbines.* (Reserved)
  - b. *All Other Sources.* Permitted capacity is defined as 90 to 100 percent of the maximum operation rate allowed by the permit.  
[Rule 62-297.310(2), F.A.C.]
3. **Calculation of Emission Rate:** For each emissions performance test, the indicated emission rate or concentration shall be the arithmetic average of the emission rate or concentration determined by each of the three separate test runs unless otherwise specified in a particular test method or applicable rule. [Rule 62-297.310(3), F.A.C.]
4. **Applicable Test Procedures:**
  - a. *Required Sampling Time.*
    - 1) Unless otherwise specified in the applicable rule, the required sampling time for each test run shall be no less than one hour and no greater than four hours, and the sampling time at each sampling point shall be of equal intervals of at least two minutes.
    - 2) **Opacity Compliance Tests.** When either EPA Method 9 or DEP Method 9 is specified as the applicable opacity test method, the required minimum period of observation for a compliance test shall be sixty (60) minutes for emissions units which emit or have the potential to emit 100 tons per year or more of particulate matter, and thirty (30) minutes for emissions units which have potential emissions less than 100 tons per year of particulate matter and are not subject to a multiple-valued opacity standard. The opacity test observation period shall include the period during which the highest opacity emissions can reasonably be expected to occur. Exceptions to these requirements are as follows:
      - a) For batch, cyclical processes, or other operations which are normally completed within less than the minimum observation period and do not recur within that time, the period of observation shall be equal to the duration of the batch cycle or operation completion time.
      - b) The observation period for special opacity tests that are conducted to provide data to establish a surrogate standard pursuant to Rule 62-297.310(5)(k), F.A.C., Waiver of Compliance Test Requirements, shall be established as necessary to properly establish the relationship between a proposed surrogate standard and an existing mass emission limiting standard.
      - c) The minimum observation period for opacity tests conducted by employees or agents of the Department to verify the day-to-day continuing compliance of a unit or activity with an applicable opacity standard shall be twelve minutes.
  - b. *Minimum Sample Volume.* Unless otherwise specified in the applicable rule, the minimum sample volume per run

**SECTION 4. APPENDIX CT**  
**Common Testing Requirements**

shall be 25 dry standard cubic feet.

- c. *Required Flow Rate Range.* For EPA Method 5 particulate sampling, acid mist/sulfur dioxide, and fluoride sampling which uses Greenburg Smith type impingers, the sampling nozzle and sampling time shall be selected such that the average sampling rate will be between 0.5 and 1.0 actual cubic feet per minute, and the required minimum sampling volume will be obtained.
- d. *Calibration of Sampling Equipment.* Calibration of the sampling train equipment shall be conducted in accordance with the schedule shown in Table 297.310-1.
- e. *Allowed Modification to EPA Method 5.* When EPA Method 5 is required, the following modification is allowed: the heated filter may be separated from the impingers by a flexible tube.

TABLE 297.310-1 CALIBRATION SCHEDULE			
ITEM	MINIMUM CALIBRATION FREQUENCY	REFERENCE INSTRUMENT	TOLERANCE
Liquid in glass thermometer	Annually	ASTM Hg in glass ref. thermometer or equivalent or thermometric points	+/-2%
Bimetallic thermometer	Quarterly	Calib. liq. in glass	5° F
Thermocouple	Annually	ASTM Hg in glass ref. thermometer, NBS calibrated reference and potentiometer	5° F
Barometer	Monthly	Hg barometer or NOAA station	+/-1% scale
Pitot Tube	When required or when damaged	By construction or measurements in wind tunnel D greater than 16" and standard pitot tube	See EPA Method 2, Fig. 2-2 & 2-3
Probe Nozzles	Before each test or when nicked, dented, or corroded	Micrometer	+/- 0.001" mean of at least three readings; Max. deviation between readings, 0.004"
Dry Gas Meter and Orifice Meter	1. Full Scale: When received, when 5% change observed, annually	Spirometer or calibrated wet test or dry gas test meter	2%
	2. One Point: Semiannually		
	3. Check after each test series	Comparison check	5%

[Rule 62-297.310(4), F.A.C.]

5. Determination of Process Variables:

- a. *Required Equipment.* The owner or operator of an emissions unit for which compliance tests are required shall install, operate, and maintain equipment or instruments necessary to determine process variables, such as process weight input or heat input, when such data are needed in conjunction with emissions data to determine the compliance of the emissions unit with applicable emission limiting standards.
- b. *Accuracy of Equipment.* Equipment or instruments used to directly or indirectly determine process variables, including devices such as belt scales, weight hoppers, flow meters, and tank scales, shall be calibrated and adjusted

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to indicate the true value of the parameter being measured with sufficient accuracy to allow the applicable process variable to be determined within 10% of its true value.

[Rule 62-297.310(5), F.A.C.]

6. **Required Stack Sampling Facilities:** Sampling facilities include sampling ports, work platforms, access to work platforms, electrical power, and sampling equipment support. All stack sampling facilities must meet any Occupational Safety and Health Administration (OSHA) Safety and Health Standards described in 29 CFR Part 1910, Subparts D and E.
- a. *Permanent Test Facilities.* The owner or operator of an emissions unit for which a compliance test, other than a visible emissions test, is required on at least an annual basis, shall install and maintain permanent stack sampling facilities.
  - b. *Temporary Test Facilities.* The owner or operator of an emissions unit that is not required to conduct a compliance test on at least an annual basis may use permanent or temporary stack sampling facilities. If the owner chooses to use temporary sampling facilities on an emissions unit, and the Department elects to test the unit, such temporary facilities shall be installed on the emissions unit within 5 days of a request by the Department and remain on the emissions unit until the test is completed.
  - c. *Sampling Ports.*
    - 1) All sampling ports shall have a minimum inside diameter of 3 inches.
    - 2) The ports shall be capable of being sealed when not in use.
    - 3) The sampling ports shall be located in the stack at least 2 stack diameters or equivalent diameters downstream and at least 0.5 stack diameter or equivalent diameter upstream from any fan, bend, constriction or other flow disturbance.
    - 4) For emissions units for which a complete application to construct has been filed prior to December 1, 1980, at least two sampling ports, 90 degrees apart, shall be installed at each sampling location on all circular stacks that have an outside diameter of 15 feet or less. For stacks with a larger diameter, four sampling ports, each 90 degrees apart, shall be installed. For emissions units for which a complete application to construct is filed on or after December 1, 1980, at least two sampling ports, 90 degrees apart, shall be installed at each sampling location on all circular stacks that have an outside diameter of 10 feet or less. For stacks with larger diameters, four sampling ports, each 90 degrees apart, shall be installed. On horizontal circular ducts, the ports shall be located so that the probe can enter the stack vertically, horizontally or at a 45 degree angle.
    - 5) On rectangular ducts, the cross sectional area shall be divided into the number of equal areas in accordance with EPA Method 1. Sampling ports shall be provided which allow access to each sampling point. The ports shall be located so that the probe can be inserted perpendicular to the gas flow.
  - d. *Work Platforms.*
    - 1) Minimum size of the working platform shall be 24 square feet in area. Platforms shall be at least 3 feet wide.
    - 2) On circular stacks with 2 sampling ports, the platform shall extend at least 110 degrees around the stack.
    - 3) On circular stacks with more than two sampling ports, the work platform shall extend 360 degrees around the stack.
    - 4) All platforms shall be equipped with an adequate safety rail (ropes are not acceptable), toeboard, and hinged floor-opening cover if ladder access is used to reach the platform. The safety rail directly in line with the sampling ports shall be removable so that no obstruction exists in an area 14 inches below each sample port and 6 inches on either side of the sampling port.
  - e. *Access to Work Platform.*
    - 1) Ladders to the work platform exceeding 15 feet in length shall have safety cages or fall arresters with a minimum of 3 compatible safety belts available for use by sampling personnel.
    - 2) Walkways over free-fall areas shall be equipped with safety rails and toeboards.
  - f. *Electrical Power.*

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- 1) A minimum of two 120-volt AC, 20-amp outlets shall be provided at the sampling platform within 20 feet of each sampling port.
- 2) If extension cords are used to provide the electrical power, they shall be kept on the plant's property and be available immediately upon request by sampling personnel.

*g. Sampling Equipment Support.*

- 1) A three-quarter inch eyebolt and an angle bracket shall be attached directly above each port on vertical stacks and above each row of sampling ports on the sides of horizontal ducts.
  - a) The bracket shall be a standard 3 inch × 3 inch × one-quarter inch equal-legs bracket which is 1 and one-half inches wide. A hole that is one-half inch in diameter shall be drilled through the exact center of the horizontal portion of the bracket. The horizontal portion of the bracket shall be located 14 inches above the centerline of the sampling port.
  - b) A three-eighth inch bolt which protrudes 2 inches from the stack may be substituted for the required bracket. The bolt shall be located 15 and one-half inches above the centerline of the sampling port.
  - c) The three-quarter inch eyebolt shall be capable of supporting a 500 pound working load. For stacks that are less than 12 feet in diameter, the eyebolt shall be located 48 inches above the horizontal portion of the angle bracket. For stacks that are greater than or equal to 12 feet in diameter, the eyebolt shall be located 60 inches above the horizontal portion of the angle bracket. If the eyebolt is more than 120 inches above the platform, a length of chain shall be attached to it to bring the free end of the chain to within safe reach from the platform.
- 2) A complete monorail or dualrail arrangement may be substituted for the eyebolt and bracket.
- 3) When the sample ports are located in the top of a horizontal duct, a frame shall be provided above the port to allow the sample probe to be secured during the test.

7. Frequency of Compliance Tests: The following provisions apply only to those emissions units that are subject to an emissions limiting standard for which compliance testing is required.

a. General Compliance Testing.

- 1) The owner or operator of a new or modified emissions unit that is subject to an emission limiting standard shall conduct a compliance test that demonstrates compliance with the applicable emission limiting standard prior to obtaining an operation permit for such emissions unit.
- 2) For excess emission limitations for particulate matter specified in Rule 62-210.700, F.A.C., a compliance test shall be conducted annually while the emissions unit is operating under soot blowing conditions in each federal fiscal year during which soot blowing is part of normal emissions unit operation, except that such test shall not be required in any federal fiscal year in which a fossil fuel steam generator does not burn liquid and/or solid fuel for more than 400 hours other than during startup.
- 3) The owner or operator of an emissions unit that is subject to any emission limiting standard shall conduct a compliance test that demonstrates compliance with the applicable emission limiting standard prior to obtaining a renewed operation permit. Emissions units that are required to conduct an annual compliance test may submit the most recent annual compliance test to satisfy the requirements of this provision. In renewing an air operation permit pursuant to sub-subparagraph 62-210.300(2)(a)3.b., c., or d., F.A.C., the Department shall not require submission of emission compliance test results for any emissions unit that, during the year prior to renewal:
  - a) Did not operate; or
  - b) In the case of a fuel burning emissions unit, burned liquid and/or solid fuel for a total of no more than 400 hours,
- 4) During each federal fiscal year (October 1 – September 30), unless otherwise specified by rule, order, or permit, the owner or operator of each emissions unit shall have a formal compliance test conducted for:
  - a) Visible emissions, if there is an applicable standard;

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- b) Each of the following pollutants, if there is an applicable standard, and if the emissions unit emits or has the potential to emit: 5 tons per year or more of lead or lead compounds measured as elemental lead; 30 tons per year or more of acrylonitrile; or 100 tons per year or more of any other regulated air pollutant; and
  - c) Each NESHAP pollutant, if there is an applicable emission standard.
- 5) An annual compliance test for particulate matter emissions shall not be required for any fuel burning emissions unit that, in a federal fiscal year, does not burn liquid and/or solid fuel, other than during startup, for a total of more than 400 hours.
  - 6) For fossil fuel steam generators on a semi-annual particulate matter emission compliance testing schedule, a compliance test shall not be required for any six-month period in which liquid and/or solid fuel is not burned for more than 200 hours other than during startup.
  - 7) For emissions units electing to conduct particulate matter emission compliance testing quarterly pursuant to paragraph 62-296.405(2)(a), F.A.C., a compliance test shall not be required for any quarter in which liquid and/or solid fuel is not burned for more than 100 hours other than during startup.
  - 8) Any combustion turbine that does not operate for more than 400 hours per year shall conduct a visible emissions compliance test once per each five-year period, coinciding with the term of its air operation permit.
  - 9) The owner or operator shall notify the Department, at least 15 days prior to the date on which each formal compliance test is to begin, of the date, time, and place of each such test, and the test contact person who will be responsible for coordinating and having such test conducted for the owner or operator.
  - 10) An annual compliance test conducted for visible emissions shall not be required for units exempted from air permitting pursuant to subsection 62-210.300(3), F.A.C.; units determined to be insignificant pursuant to subparagraph 62-213.300(2)(a)1., F.A.C., or paragraph 62-213.430(6)(b), F.A.C.; or units permitted under the General Permit provisions in paragraph 62-210.300(4)(a) or Rule 62-213.300, F.A.C., unless the general permit specifically requires such testing.
- b. *Special Compliance Tests.* When the Department, after investigation, has good reason (such as complaints, increased visible emissions or questionable maintenance of control equipment) to believe that any applicable emission standard contained in a Department rule or in a permit issued pursuant to those rules is being violated, it shall require the owner or operator of the emissions unit to conduct compliance tests which identify the nature and quantity of pollutant emissions from the emissions unit and to provide a report on the results of said tests to the Department.
8. Test Reports:
- a. The owner or operator of an emissions unit for which a compliance test is required shall file a report with the Department on the results of each such test.
  - b. The required test report shall be filed with the Department as soon as practical but no later than 45 days after the last sampling run of each test is completed.
  - c. The test report shall provide sufficient detail on the emissions unit tested and the test procedures used to allow the Department to determine if the test was properly conducted and the test results properly computed. As a minimum, the test report, other than for an EPA or DEP Method 9 test, shall provide the following information:
    - 1) The type, location, and designation of the emissions unit tested.
    - 2) The facility at which the emissions unit is located.
    - 3) The owner or operator of the emissions unit.
    - 4) The normal type and amount of fuels used and materials processed, and the types and amounts of fuels used and material processed during each test run.
    - 5) The means, raw data and computations used to determine the amount of fuels used and materials processed, if necessary to determine compliance with an applicable emission limiting standard.

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- 6) The type of air pollution control devices installed on the emissions unit, their general condition, their normal operating parameters (pressure drops, total operating current and GPM scrubber water), and their operating parameters during each test run.
- 7) A sketch of the duct within 8 stack diameters upstream and 2 stack diameters downstream of the sampling ports, including the distance to any upstream and downstream bends or other flow disturbances.
- 8) The date, starting time and duration of each sampling run.
- 9) The test procedures used, including any alternative procedures authorized pursuant to Rule 62-297.620, F.A.C. Where optional procedures are authorized in this chapter, indicate which option was used.
- 10) The number of points sampled and configuration and location of the sampling plane.
- 11) For each sampling point for each run, the dry gas meter reading, velocity head, pressure drop across the stack, temperatures, average meter temperatures and sample time per point.
- 12) The type, manufacturer and configuration of the sampling equipment used.
- 13) Data related to the required calibration of the test equipment.
- 14) Data on the identification, processing and weights of all filters used.
- 15) Data on the types and amounts of any chemical solutions used.
- 16) Data on the amount of pollutant collected from each sampling probe, the filters, and the impingers, are reported separately for the compliance test.
- 17) The names of individuals who furnished the process variable data, conducted the test, analyzed the samples and prepared the report.
- 18) All measured and calculated data required to be determined by each applicable test procedure for each run.
- 19) The detailed calculations for one run that relate the collected data to the calculated emission rate.
- 20) The applicable emission standard and the resulting maximum allowable emission rate for the emissions unit plus the test result in the same form and unit of measure.
- 21) A certification that, to the knowledge of the owner or his authorized agent, all data submitted are true and correct. When a compliance test is conducted for the Department or its agent, the person who conducts the test shall provide the certification with respect to the test procedures used. The owner or his authorized agent shall certify that all data required and provided to the person conducting the test are true and correct to his knowledge.

[Rule 62-297.310(8), F.A.C.]

9. The terms stack and duct are used interchangeably in this rule.

[Rule 62-297.310(9), F.A.C.]

## Fuel Management Plan

**BAGASSE****Description**

Bagasse is the fibrous vegetative residue remaining after the sugarcane milling process. It is collected and transported by conveyor to the cogeneration plant for use as a fuel in a process which generates both steam and electricity. The mill will supply bagasse to the cogeneration project during the grinding or "crop" season, which is normally from mid-October to mid-March the following year.

During grinding season, the sugar mill will provide the cogeneration facility with bagasse at an average daily rate that will be 6,500 tons per day (TPD) and a maximum hourly rate of 270 tons per hour (TPH). The bagasse will be transferred from the mill to the cogeneration facility via the Bagasse Transfer Conveyor, at the design rate of 270 TPH. The Bagasse Transfer Conveyor is equipped with a belt scale designed to monitor and record the rate and quantity of bagasse flowing to the facility.

A system of Chain Distribution Conveyors receive the bagasse at the boiler area and transfer the material to the boiler feeders or to the bagasse bypass and recycle subsystem which conveys the bagasse to a storage area on the site. The fuel from the Chain Distribution Conveyors will be bottom discharged into the boiler feed system via discharge chutes. Each chute is provided with shut off gates which are manually operated. The entire fuel conveying system is provided with the necessary controls and fire protection systems.

The maximum height of the bagasse pile will be 50 feet and its maximum size will be about 500 feet by 600 feet and will be in the location noted on the site plan as fuel storage area. The bagasse will contain moisture in excess of 50%, minimizing the incidence of fugitive emissions. During periods when the pile surface dries out, the pile will be sprayed with water.

The design of the fire protection system for the plant includes a fire water distribution system, designed in accordance with appropriate NFPA standards, including piping, valves and yard hydrants. Hydrants will be located in strategic areas around the fuel storage area at a spacing of approximately 250 feet along the buried yard loop or branch line piping. Hydrants will be suitable for attaching hoses for manually fire fighting. Deluge water spray systems will be used for protection of the fuel handling equipment and the conveyors.

The pile will be spread, compacted and rotated to minimize the number of air pockets in the pile and the risk of fire. Also, as explained above, the pile will be dampened when viewed to be dry. During operation of the plant, fuel pile management personnel will be on site 24 hours a day. Telephone communication will be used to contact the local fire department upon the occurrence of a fire incident. The plant operation maintenance manual will incorporate instructions on fire protection and fighting procedure and personnel will be given classroom instructions.

**Permit Conditions**

1. **Bagasse - Sampling and Analysis:** At least twice each month, the permittee shall have an analysis conducted on a representative "as-fired" bagasse sample for the following: heating value (modified ASTM D3286, Btu/lb, dry), carbon and ash content (modified ASTM D5373, percent by weight, dry), sulfur content (modified ASTM D4239 Method C, percent by weight, dry), and moisture content (modified ASTM D3173, percent by weight). Samples shall be taken at least two weeks apart. Records of the results of these analyses shall be maintained on site and made available upon request. [Permit No. PSD-FL-196(P); Rule 62-4.070(3), F.A.C.]
2. **Bagasse - Quarterly Report:** Within 30 days following each calendar quarter, the permittee shall submit to the Compliance Authority a summary of the analytical results for the "as-fired" bagasse samples taken during the calendar quarter. [Permit No. PSD-FL-196(P); Rule 62-4.070(3), F.A.C.]
3. **Bagasse - Firing Records:** For the Annual Operating Report, the permittee shall calculate the annual bagasse firing rate based on the following: the measured heating values for bagasse from sampling and analyses conducted throughout the year; and the difference between the total calculated annual heat input rate from steam and the total calculated heat input from wood chips and distillate oil. The total annual heat input rate from steam shall be based on steam production records, the net enthalpy from the steam characteristics, and the boiler thermal efficiencies. The annual heat input from distillate oil shall be based on the gallons of distillate oil fired and the fuel heating values from vendor fuel certifications and sampling/analyses conducted throughout the year. The annual heat input rate from wood shall be determined as described in the next section. [Rules 62-4.070(3) and 62-213.440(1)(b)1.b, F.A.C.]

**WOOD MATERIAL****Description**

During the non-grinding season, normally from mid March to mid October, the bagasse is no longer available as a fuel and clean wood material is used instead. Wood waste will be delivered to the facility by trucks at an approximate design rate of 3,600 tons per day. The anticipated deliveries are 6 days per week, 12 hours per day. Each truck is anticipated to have a capacity of 25 tons of wood material.

Authorized wood material is clean construction and demolition wood debris, yard trash, land clearing debris, and other clean cellulose and vegetative matter. Each cogeneration boiler shall combust no more than 30% by weight yard waste (yard trash) on a calendar quarter basis that is defined as a municipal solid waste (MSW) in 40 CFR 60.51a. The biomass fuel used at the cogeneration plant shall not contain hazardous substances, hazardous wastes, biomedical wastes, or garbage. The fuel used at the cogeneration plant shall not contain special wastes, except wood, lumber, trees, tree remains, bagasse, cane tops and leaves, and other clean vegetative and cellulose matter. The permittee shall perform a daily visual inspection of any wood material or similar vegetative matter that has been delivered to the plant for use as fuel. Any shipment observed to contain prohibited materials shall not be used as fuel, unless such materials can be readily segregated and removed from the wood material and vegetative matter.

The permittee is required to design and implement a management and testing program for the wood material and other materials delivered to the plant for fuel. The program shall be designed to keep painted and chemically treated wood, household garbage, toxic or hazardous non-biomass and non-combustible waste material, from being burned at this plant. The program shall provide for the routine inspection and/or testing of the fuel at the originating wood yard sites as well as at the cogeneration site, to ensure that the quantities of painted or chemically treated wood in the fuel are minimized. Based on the analysis of a composite sample, wood material containing more than 70.7 ppm arsenic or 83.3 ppm chromium or 62.8 ppm copper shall not be burned. Fuel scheduled for burning shall be inspected daily.

The trucks will be unloaded utilizing two hydraulically operated truck dumpers. A third unloading bay is provided to accommodate self-unloading trucks. The wood material will be discharged into three receiving hoppers equipped with chain conveyors which will transfer the wood to the unloading conveyor. The unloading conveyor, which is equipped with a belt scale and a magnetic separator, will convey the wood material to the screen and hog tower at a design rate of 300 TPH.

The screen and hog tower is an open facility at which the wood material is discharged onto a disc screen which will separate the material sized less than 3" from the oversized material. The oversized material will be discharged to the hog, which is a motor driven, size reducing piece of equipment which reduces the oversized wood to less than 3", suitable to feed into the boiler.

The sized wood material is then transferred from the screen and hog tower by a radial stacker to a wood storage area (wood yard) on the site or directed to the boilers via plant feed conveyor, which is equipped with a belt scale for monitoring and recording the quantity of fuel delivered directly to the boilers. The wood is reclaimed continuously at design rates of 175 TPH of wood chips or 87.5 TPH of wood chips combined with 135 TPH of bagasse by two under pile chain reclaimers. The reclaimed fuel is transferred to the cogeneration facility via the Plant Feed Conveyor and to the boiler feeders by the Chain Distribution Conveyors.

A radial stacker will form a circular pile approximately 50 feet in height which forms the base configuration of the entire storage pile. The pile shape and ultimate configuration is developed by the use of plant mobile equipment which spreads, compacts, and shapes the pile. The maximum height of the wood pile will be 50 feet and its maximum size will be 600 feet by 900 feet. The wood will have a relatively high moisture content and, as noted below, only 15% will be less than 1/4" in size. Fugitive emissions will be controlled by water spraying as necessary.

**Quality Control Procedures**

The management program for wood material shall be revised as necessary to keep painted and chemically treated wood, household garbage, toxic or hazardous non-biomass and non-combustible waste material, from being burned at this plant. The program provides for the routine inspection and/or testing of the fuel at the originating wood yard sites, as well as at the cogeneration site, to ensure that the quantities of painted or chemically treated wood in the fuel are minimized.

Wood waste will be supplied to the Project under long-term contracts which include quality requirements reflecting the conditions of the air permit. In addition to quality tests at the supplier's facility, additional quality tests will be conducted at the Project on a regular basis. The wood material suppliers will collect and test a representative sample from each load of



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wood. One third of the sample will be available to Okeelanta for confirmation test. Tests will be conducted in accordance with ASTM E870-82 or successor standard. If the supplier's and Okeelanta's test results differ by more than 5% then a third sample will be submitted to an independent laboratory.

In accordance with the air permit, tests will be conducted on a weekly basis for the first year of operation and thereafter on a monthly basis. Upon delivery to the site, the wood material will be stored in separate weekly piles, such that in the event the wood material is determined not to be in accordance with the supplier's specification it can be readily identified and removed by the supplier.

The wood material specification imposed on the supplier will be:

- Less than 1% by volume or weight shall be plastics, rubber, glass and painted wood.
- Free from chemically treated wood (e.g. chromium, copper and arsenic; creosote; or pentachlorophenol) except for incidental amounts, not to exceed 1% by volume or weight.
- Less than 5% shall be sand, soil or other organic material
- Moisture content shall be between 20% and 50% with a quarterly average of less than 40%.
- 95% shall be less than 4" in size, 15% (on an individual load) will be less than 1/4" in size.

Okeelanta has the right to reject any load which does not meet any one of the above requirements, and the supplier will be required to remove the delivered amount from the site. However, if the wood material exceeds the specification limits for sand, soil, inorganic material or moisture content, Okeelanta may accept the material provided that the supplier reduces its handling and processing costs by a predetermined rate.

#### Supply Sites

As stipulated in the fuel supply contracts with the wood material suppliers, the delivered wood material must be substantially free of plastics, rubber, glass, and painted wood and contain only incidental amounts of chemically treated wood (e.g., chromium, copper, arsenic, creosote, pentachlorophenol). To help ensure that wood material delivered to the plant meets the provisions of the air permit, as well as other fuel quality specifications, the wood material suppliers will perform inspection and material segregation operations on each load of feedstock received at their facilities. Although the plant will obtain wood material fuel from several different suppliers with a variety of sources for their unprocessed feedstock, the following description of the inspection and material segregation operations are typical of those operations performed at wood yards supplying the plant.

The bulk material feedstock at the originating wood yards will first undergo a "gross" material separation by removing the bulk wood material from other mixed wastes (e.g., plastics, non-wood debris, scrap metal, concrete/soils) through the use of heavy equipment, magnetic separation, and mechanical screening. Trained personnel will be involved in oversight at this level of material segregation such that the majority of prohibited wastes are removed from the bulk wood material. After this operation, the wood material will be further visually inspected and manually sorted (when applicable) to remove chemically-treated and painted wood, smaller mixed wastes, and other non-combustible materials. The "sorted" wood material is then mechanically sized and screened (to actual contract specifications) prior to delivery to the plant.

As a quality assurance measure, each fuel supplier's operations will be reviewed at least once monthly through an unannounced site inspection by plant personnel. These visits will allow plant to ensure that the supplier's inspection and segregation efforts remain at acceptable levels.

#### Storage Yard

In accordance with air permit, analysis of wood material to be burned at the plant will be conducted on a weekly basis for the first year of operation at the plant. Thereafter, upon approval of FDEP, sampling and analysis may be reduced to a monthly basis. Upon delivery of the wood material to the plant, each load will be visually inspected by the Fuel/Ash Handler stationed at the truck receiving dumping area. Loads which contain unacceptable, visible amounts (i.e., greater than fuel contract specified limits) of chemically treated and/or painted wood and other prohibited mixed wastes will be rejected by the inspector and prevented from discharging at the plant fuel storage area. If the delivered load is acceptable based on the visual inspection, the truck will be staged for unloading.

Sampling of the wood material will occur at the plant fuel storage yard. Representative samples will be taken from specified sections of the wood material pile which represent and include the fuel to be reclaimed and burned during the following

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week of plant operation. These “weekly” sections, and their schedule for reclamation and burning, will be identified and approved by the Plant Manager (or designee) prior to samples being taken.

A total of three grab samples will be taken from different areas and depths at the specified “weekly” section of the fuel pile. Each grab sample will be approximately one pound and will be stored in sealable plastic (ziplock-type) bags. Prior to releasing the samples for outside lab analysis, a “composite sample” will be produced by combining the three individual grab samples into a homogeneous mixture and cutting out a single sample from the mixture as specified by the lab performing the analyses. This “composite sample” will represent the composition of the wood material to be burned during the following week of plant operations. The remaining portion of the homogenous mixture will be retained onsite for use as a control sample to verify lab test results, if necessary.

Laboratory results on the samples will typically be available to the plant Fuels Manager within 2-3 days of receipt of the sample at the lab. Any results which indicate contamination of the wood material in the “weekly” section of the pile by copper, chromium, and/or arsenic in concentrations above the air permit-specified limits (i.e., 62.8 ppm copper, 83.3 ppm chromium, and 70.7 ppm arsenic) will be immediately investigated by the onsite Environmental, Health and Safety Representative (EH&S). The “weekly” section of the pile tested will not be burned until additional testing of the control sample is undertaken to verify the original test results. If necessary, additional sampling/testing will be performed to determine the extent of contaminated wood material in the “weekly” section of the fuel pile.

#### Correlation of Wood/Ash Analysis Results

Results from the wood material, bottom ash, fly ash, and combined fly/bottom ash product sampling and analysis will be correlated so that a comparison of the analyzed metals content in the feedstock (wood material) with that of the ash products can be made. This information will be used to assess the adequacy of the wood material sampling procedures and for determining the distribution of the initial wood material metals content in the fly and bottom ash products.

#### Records

Records of the various wood material inspections and wood material and ash sampling and analysis procedures outlined in this Plan will be maintained at the plant for review on an as-requested basis by the Compliance Authority. The records will typically include: fuel delivery information (e.g., supplier, time/date of delivery, type of material, delivery size); written inspection reports (stating findings) of unannounced site visits to wood material suppliers to determine adequacy of their material segregation operations; and wood material and ash sampling and analysis information (e.g., time/date of sampling, locations selected from the “weekly” sections, any atypical conditions, labs utilized, sample results). These records may also be used by plant personnel in investigating potential non-compliance events and verifying fuel and ash test results.

#### Palm Beach County Provisions

Restrictions on fuel usage are specified as part of Palm Beach County’s approval of Petition 92-14 (Special Exception for Zoning). The conditions reflect, in part, the air permit requirements issued by the Florida Department of Environmental Protection and, under “Use Limitations” in Petition 92-14, establish criteria for: height of fuel storage areas, the definition of “biomass waste”, restrictions on fuel sulfur content, and the containment requirements for stored liquids such as fuels and oils.

#### Permit Conditions

1. Wood Material - Sampling and Analysis: At least twice each month, the permittee shall have an analysis conducted on a representative “as-fired” wood material sample for the following: heating value (modified ASTM D3286, Btu/lb, dry), carbon and ash content (modified ASTM D5373, percent by weight, dry), sulfur content (modified ASTM D4239 Method C, percent by weight, dry), moisture content (modified ASTM D3173, percent by weight); copper, chromium, and arsenic (ASTM Methods 3050/6010 or EPA Method SW-846, ppmw, dry). Samples shall be taken at least two weeks apart. Records of the results of these analyses shall be maintained on site and made available upon request. [Permit No. PSD-FL-196(P); Rule 62-4.070(3), F.A.C.]
2. Wood Material - Prohibited Materials: Based on the analysis of a composite sample, wood material containing more than 70.7 ppm arsenic or 83.3 ppm chromium or 62.8 ppm copper shall not be burned. [Permit No. PSD-FL-196(P)]
3. Wood Material - Quarterly Report: Within 30 days following each calendar quarter, the permittee shall submit to the Compliance Authority a summary of the following for the calendar quarter: analytical results for the “as-fired” wood material samples taken during the calendar quarter; analytical results that indicate exceedances of the allowable concentrations of copper, chromium, and arsenic; the ultimate disposal of any off-specification material; and a summary

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of any re-sampling/re-analysis of the wood material performed in the event an exceedance is indicated by the original analysis. [Permit No. PSD-FL-196(P); Rule 62-4.070(3), F.A.C.]

4. Wood Material - Firing Records: The permittee shall track the amount of wood chips delivered to the site and the amount of wood chips fired in the cogeneration boilers. The total annual heat input rate from firing wood chips shall be calculated based on the annual firing rate and the measured heating values as determined from the sampling and analyses conducted throughout the year. [Rules 62-4.070(3) and 62-213.440(1)(b)1.b, F.A.C.]

### DISTILLATE OIL AND NATURAL GAS

#### Description

Distillate oil and natural gas are fired as startup/supplemental fuels in the cogeneration boilers and as the primary fuels for Boiler 16. Distillate oil shall be new No. 2 oil with a maximum sulfur content of 0.05% by weight. Each boiler may startup solely on natural gas or distillate oil. The firing of all fossil fuels (distillate oil and natural gas) shall be less than 25% of the total heat input to each cogeneration boiler during any calendar quarter.

The fuel oil system consists of a truck unloading facility, a 50,000 gallon fuel oil storage tank, two fuel oil transfer pumps, a fuel oil dispensing station, and associated piping, valves, and instrumentation. The fuel oil will be stored in an enclosed tank surrounded by a berm, which is sized to contain the full capacity of the tank in the event of a spill. The tank will be located at a distance from the plant in accordance with the NFPA separation requirements. The area around the fuel tank will be serviced by hydrants connected to the fire system yard loop. Any spilled oil will be collected and taken off-site for proper disposal.

#### Permit Conditions

##### 1. Oil - Sampling and Analyses:

- a. For each oil delivery, the permittee shall record and retain the date, the gallons delivered, and a certified fuel oil analysis from the vendor including the following information: heating value (Btu/lb), density (pounds/gallon), sulfur content (percent by weight), and identification of the test method used.
- b. The following methods are approved analytical methods for determining these characteristics: ASTM Method D-129, ASTM D-1552, ASTM D-2622, and ASTM D-4294. Other more recent or equivalent ASTM methods or Department-approved methods are also acceptable.
- c. At least once during each federal fiscal year, the permittee shall have a representative sample taken from each oil storage tank and analyzed in accordance with the authorized methods. Results of the analyses shall be retained on site and made available for inspection upon a request from the Compliance Authority.

[Rules 62-4.070(3) and 62-213.440(1)(b)1.b, F.A.C.]

2. Oil - Firing Records: For combustion units, the permittee shall observe the oil flow meter and record the amount oil fired for the month within 7 days of the end of each month. To determine compliance with 12-month oil firing restrictions and caps, the permittee shall also calculate and record the 12-month rolling total oil firing rate. This information shall also be used for the Annual Operating Report. The total annual heat input rate from oil firing shall be calculated based on the annual firing rate and the measured heating values as determined from the sampling and analyses conducted throughout the year. [Rules 62-4.070(3) and 62-213.440(1)(b)1.b, F.A.C.]

3. Natural Gas - Records: The permittee shall monitor the amount of natural gas combusted in each boiler. [Rules 62-4.070(3) and 62-213.440(1)(b)1.b, F.A.C.]

**SECTION 4. APPENDIX GC**  
**Good Combustion Plan, Cogeneration Boilers**

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**General Procedures**

Emissions of CO, PM/PM<sub>10</sub>, and VOC shall be minimized by ensuring efficient combustion through the proper application of good combustion practices (GCPs). Operators will implement following measures to promote good combustion in each cogeneration boiler.

1. Maintain rotary pocket-style wood feeders with efficient air seal to minimize intrusion of ambient air.
2. Maintain effective water level controls in bottom ash system to prevent intrusion of ambient air.
3. Mix biomass fuel to provide a consistent fuel blend.
4. Maintain the flue gas oxygen content to provide efficient combustion for the existing conditions.
5. When necessary to enhance poor combustion, reduce the biomass feed rate below the maximum rate.
6. When necessary to enhance poor combustion, co-fire natural gas or distillate oil.

**Specific Procedures**

For each cogeneration boiler, operators will observe the following practices to provide reasonable assurance that GCPs are being employed. These actions may be performed by the operator or other personnel under the operations manager's supervision. The information collected shall be reported to the operations manager.

1. Operators will maintain an optimal steam production rate by controlling the biomass fuel feed into the boiler.
2. Operators will provide sufficient combustion air to promote good combustion.
3. Operators will periodically view the boiler control instrumentation to confirm that good combustion is taking place. If abnormal combustion is observed, the operator will immediately take corrective action. The control room operator will log the occurrence and duration of all such events in the boiler operation log, along with the corrective action taken.
4. At least twice per shift, operators will examine the boiler grates for proper fuel distribution and make appropriate adjustments. Unusual observations will be logged.
5. At least once per shift, operators will perform a walk-around inspection of the boiler to check the following: fans, pumps, casing, ducting, control equipment, and monitoring equipment. Adjustments and repairs will be performed as necessary.
6. At least once per shift, operators will inspect the fuel feeders and clean as necessary.
7. Operators will use the installed oxygen meter for each unit to continuously monitor a representative sample of the flue gas. The oxygen monitor will be used with automatic feedback and/or manual controls to continuously optimize the air-to-fuel ratio parameters. Depending on the fuel quality and existing combustion conditions, the operator will provide sufficient excess air to ensure good combustion within the boiler. The instrument readouts are located in the boiler control room to provide real time data to the control room operator, and display the instantaneous and the historical average. The control room operators are instructed in the use of the O<sub>2</sub> flue gas process monitor for combustion control. The control room operator will periodically observe the oxygen content and adjust boiler operations consistent with GCPs. The CO and NO<sub>x</sub> CEMS are set to alarm whenever:
  - a. Measured NO<sub>x</sub> emissions exceed the allowable emission rate (0.15 lb/MMBtu as a 30-day rolling average); and
  - b. Measured CO emissions exceed the allowable CO emission rate (0.50 lb/MMBtu as a 30-day rolling average and 0.35 lb/MMBtu as a 12-month rolling average).

When an alarm is activated, the control room operator will take corrective action and adjust boiler operations consistent with GCPs. Corrective actions include, but are not limited to, adjusting the air-to-fuel ratio, adjusting the ratio of under-fire air to over-fire air, or firing some fuel oil or natural gas in place of biomass. Corrective actions continue until the O<sub>2</sub>, NO<sub>x</sub>, and/or CO flue gas concentrations are returned to acceptable levels.

**Use of Flue Gas Oxygen Monitor as BACT for Combustion Controls**

The permittee shall install, operate and maintain a flue gas oxygen monitor that meets the requirements of Performance Specification 3 in Appendix B of 40 CFR 60. Using the certified CO and NO<sub>x</sub> CEMS data, the permittee shall determine the influence of the flue gas oxygen content on CO and NO<sub>x</sub> emissions throughout the range of typical operating loads. As necessary, the permittee shall adjust the flue gas oxygen content in the boilers to control CO and NO<sub>x</sub> within the permitted emissions standards.

**SECTION 4. APPENDIX HI**

**Permit History**

<b>ARMS ID. No. 0990005 – Okeelanta Corporation, Sugar Mill and Refinery</b>				
<b>EU ID No.</b>	<b>Description</b>	<b>Permit Nos.</b>	<b>Issue Date</b>	<b>Exp. Date.</b>
014	Mill Boiler No. 16			
	Initial Construction	AC50-191876/PSD-FL-169	07/29/1991	030/1/1993
	Extension	AC50-245400/PSD-FL-169	03/15/1994	10/30/1994
	Amendment	AC50-191876/PSD-FL-169	---	10/30/1994
	Amendment	AC50-191876/PSD-FL-169	---	10/30/1994
	Modification, conversion to distillate oil and gas	0990005-009-AC/PSD-FL-169A	10/30/2001	11/01/2003
	Modification, restricted to 10% annual capacity factor	0990005-018-AC/PSD-FL-169A	04/12/2006	04/01/2007
015	Fuel Storage Tank			
		AC50-265485	5/23/1995	05/22/1996
016	Fuel Storage Tank			
	Initial (After-the-Fact)	AC50-265485	5/23/1995	05/22/1996
017	Fuel Storage Tank			
	Initial (After-the-Fact)	AC50-265485	5/23/1995	05/22/1996
018	Central Vacuum System			
	Initial (After-the-Fact)	0990005-001-AC	01/26/1996	01/26/2001
	Modification	0990005-004-AC	07/11/2000	07/11/2005
	Modification, expansion	0990005-008-AC	05/10/2001	05/10/2006
	Concurrent Modification w/Permit No. 0990005-012-AV	0990005-013-AC	11/13/2003	08/22/2006
Modification, expansion	0990005-019-AC	04/11/2006	04/08/2008	
019	Packaging Lines			
	Initial (After-the-Fact) Construction	0990005-001-AC	01/26/1996	01/26/2001
	Modification	0990005-004-AC	07/11/2000	07/11/2005
	Modification	0990005-008-AC	05/10/2001	05/10/2006
	Concurrent Modification w/Permit No. 0990005-012-AV	0990005-013-AC	11/13/2003	08/22/2006
Modification, expansion	0990005-019-AC	04/11/2006	04/08/2008	
020	Sugar Grinder and Hopper			
	Initial (After-the-Fact) Construction	0990005-001-AC	01/26/1996	01/26/2001
	Modification	0990005-004-AC	07/11/2000	07/11/2005

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**Permit History**

<b>ARMS ID. No. 0990005 – Okeelanta Corporation, Sugar Mill and Refinery</b>				
<b>EU ID No.</b>	<b>Description</b>	<b>Permit Nos.</b>	<b>Issue Date</b>	<b>Exp. Date.</b>
	Modification	0990005-008-AC	05/10/2001	05/10/2006
	Concurrent Modification w/Permit No. 0990005-012-AV	0990005-013-AC	11/13/2003	08/22/2006
	Modification, expansion	0990005-019-AC	04/11/2006	04/08/2008
021	Central Dust Collection System No. 1 (Wet Rotoclone #1)			
	Initial (After-the-Fact) Construction	0990005-002-AC	7/18/1996	07/18/2001
	Construction	0990005-005-AC	01/19/2001	01/19/2006
022	Central Dust Collection System No. 2 (Wet Rotoclone #2)			
	Initial (After-the-Fact)	0990005-002-AC	7/18/1996	07/18/2001
	Construction	0990005-005-AC	01/19/2001	01/19/2006
023	Cooler No. 1 (Cyclone #1)			
	Initial (After-the-Fact)	0990005-002-AC	7/18/1996	07/18/2001
	Construction	0990005-005-AC	01/19/2001	01/19/2006
024	Cooler No. 2 (Cyclone #2)			
	Initial (After-the-Fact)	0990005-002-AC	7/18/1996	07/18/2001
	Construction	0990005-005-AC	01/19/2001	01/19/2006
025	Fluidized Bed Dryer/Cooler			
	Initial	0990005-002-AC	7/18/1996	07/18/2001
	Construction	0990005-005-AC	01/19/2001	01/19/2006
026	Sugar Silo (S1101)			
	Initial (After-the-Fact)	0990005-001-AC	01/26/1996	01/26/2001
	Construction	0990005-008-AC	05/10/2001	05/10/2006
	Concurrent Modification w/Permit No. 0990005-012-AV	0990005-013-AC	11/13/2003	08/22/2006
027	Sugar Silo (S1102)			
	Initial (After-the-Fact)	0990005-001-AC	01/26/1996	01/26/2001
	Construction	0990005-008-AC	05/10/2001	05/10/2006
	Concurrent Modification w/Permit No. 0990005-012-AV	0990005-013-AC	11/13/2003	08/22/2006
028	Sugar Silo (S1103)			
	Initial (After-the-Fact)	0990005-001-AC	01/26/1996	01/26/2001

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**Permit History**

<b>ARMS ID. No. 0990005 – Okeelanta Corporation, Sugar Mill and Refinery</b>				
<b>EU ID No.</b>	<b>Description</b>	<b>Permit Nos.</b>	<b>Issue Date</b>	<b>Exp. Date.</b>
	Construction	0990005-008-AC	05/10/2001	05/10/2006
	Concurrent Modification w/Permit No. 0990005-012-AV	0990005-013-AC	11/13/2003	08/22/2006
030	Sugar silos Nos. 1, 2, and 3 (Points #1101-1103)			
	Modification, expansion	0990005-019-AC	04/11/2006	04/08/2008
031	Railcar sugar unloading receiver No. 1			
	Modification, expansion	0990005-019-AC	04/11/2006	04/08/2008
032	Railcar sugar unloading receiver No. 2			
	Modification, expansion	0990005-019-AC	04/11/2006	04/08/2008
034	Bulk Load-out Operation			
	Construction	0990005-005-AC	01/19/2001	01/19/2006
035	Transfer Bulk Load-out Operation			
	Construction	0990005-005-AC	01/19/2001	01/19/2006
045	Powdered sugar dryer/cooler			
	Modification, expansion	0990005-019-AC	04/11/2006	04/08/2008
046	Powdered sugar hopper			
	Modification, expansion	0990005-019-AC	04/11/2006	04/08/2008
047	Sugar packaging lines (11-14)			
	Modification, expansion	0990005-019-AC	04/11/2006	04/08/2008
048	Paint Booth			
	Initial Construction	0990005-010-AC	08/22/2001	08/22/2006
	Modification	0990005-015-AC	11/02/2005	11/02/2010

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**Permit History**

<b>ARMS ID. No. 0990332 – New Hope Power’s Okeelanta Cogeneration Plant</b>				
<b>EU ID No.</b>	<b>Description</b>	<b>Permit Nos.</b>	<b>Issue Date</b>	<b>Exp. Date.</b>
001	Cogeneration Boiler No. A	<i>The emissions units in the cogeneration plant have always been permitted as a group.</i>		
002	Cogeneration Boiler No. B			
003	Cogeneration Boiler No. C			
004	Fuel Storage Tank for Cogeneration Boiler			
006	Material Handling and Storage			
	Initial air construction permit (AC50-219413)	AC50-219413 (PSD-FL-196)	09/27/1993	07/01/1996
	Extension of initial air construction permit	AC50-219413 (PSD-FL-196)	---	Unknown
	Modified to add limit of 30% yard trash (NSPS Subpart Ea)	0990332-001-AC (PSD-FL-196A)	02/20/1996	04/01/1997
	1 <sup>st</sup> Extension for simultaneous operation with mill boilers	0990332-002-AC (PSD-FL-196B)	06/14/1996	04/01/1997
	Temporary permit to conduct trial burn of TDF (expired)	0990332-003-AC (PSD-FL-196C)	01/22/1997	12/31/1998
	Modified SAM test method	0990332-004-AC (PSD-FL-196D)	04/18/1997	12/31/1998
	2 <sup>nd</sup> Extension for simultaneous operation with mill boilers	0990332-005-AC (PSD-FL-196E)	04/05/1997	04/01/1998
	Modified of CO, Pb, and Hg standards	0990332-006-AC (PSD-FL-196F)	10/24/1997	07/01/1998
	Modified performance test schedule (Specific Condition #11)	0990332-007-AC (PSD-FL-196G)	05/08/1997	04/01/1998
	Withdrawn	0990332-008-AC (PSD-FL-196H)	09/15/1997	Withdrawn
	3 <sup>rd</sup> Extension for simultaneous operation with mill boilers	0990332-009-AC (PSD-FL-196I)	06/15/1998	04/01/2001
	Modified CO standard	0990332-010-AC (PSD-FL-196J)	06/24/1999	04/01/2001
	4 <sup>th</sup> Extension for simultaneous operation with mill boilers	0990332-011-AC (PSD-FL-196K)	11/16/2000	10/01/2002
	Modified to add mechanical dust collectors before ESP	0990332-012-AC (PSD-FL-196K)	12/22/1999	10/01/2002
	Modified to add natural gas as startup/supplemental fuel	0990332-013-AC (PSD-FL-196L)	01/24/2001	10/01/2002
	Modified CO, Fl, Pb, Hg, SO <sub>2</sub> , and SAM standards	0990332-014-AC (PSD-FL-196M)	01/31/2002	10/01/2002
	Modified electrical generation basis from “gross” to “net”	0990332-015-AC (PSD-FL-196N)	05/01/2001	10/01/2002
	Modified maximum heat input rate to 760 MMBtu per hour	0990332-016-AC (PSD-FL-196O)	10/27/2003	09/01/2004
	Modified to add 65 MW steam turbine electrical generator	0990332-017-AC (PSD-FL-196P)	06/06/2005	12/15/2006



## SECTION 4. APPENDIX OM

### Operation and Maintenance Plans, Cogeneration Boilers

#### NEW HOPE POWER PARTNERSHIP (Facility ID No. 0990332)

Permit No. PSD-FL-196 (as modified) requires the permittee to develop and maintain operation and maintenance plans (O&M) for the cogeneration boilers and pollution control equipment. To the extent practicable, plant personnel will follow the procedures identified in this O&M plan to ensure good operation and control of emissions. Operation outside of the specified range for any monitored parameter would not be a violation by itself. However, continued operation outside of a specified operating range without corrective action may be considered circumvention of the air pollution control equipment or methods.

#### Cogeneration Boilers A, B and C (EUs 001, 002 and 003)

General Description: The cogeneration boilers combust biomass (bagasse and wood) to generate steam and electricity. Distillate oil and natural gas are fired as startup and supplemental fuels. The cogeneration facility supplies the adjacent Okeelanta sugar mill with process steam during the sugarcane grinding season (approximately October through March) and also supplies the associated Okeelanta sugar refinery with process steam year around.

Key Design and Operating Parameters: The key design and operating parameters for the cogeneration boilers are the power generation rate, steam rate, heat input rate, and combustion efficiency. The design rates for these are provided below. The DCS (Distributed Control System) is a computer operated system that continuously monitors the operation of key parameters for the boilers, mechanical collectors, ESPs and SNCR system on each boiler. In addition, this system monitors the CEMs, which measure the boiler flue gas for oxygen and the stack flue gas for SO<sub>2</sub>, NO<sub>x</sub> and CO. The system will trigger an alarm if any operating conditions are outside of recommended or regulatory ranges.

Capacity: Each cogeneration boiler has a maximum heat input rate of 760 MMBtu/hr when combusting biomass, 605 MMBtu/hr when combusting natural gas, and 490 MMBtu/hr when combusting distillate oil. Each cogeneration boiler has a maximum steam production rate of 506,100 lb/hr at 1500 psig and 975°F. The thermal combustion efficiencies are 68% for biomass and 85% for natural gas and distillate oil. The three cogeneration boilers supply steam to one nominal 75 MW (net) steam-electrical generator and one nominal 65 MW (net) steam-electrical generator.

Good Operating Practices: See Appendix GC of this permit for good combustion practices.

Startup and Shutdown: See Section 3A of this permit for the startup and shutdown plan.

Air Pollution Controls: Particulate emissions are controlled from each boiler by mechanical collectors followed by an electrostatic precipitator. Nitrogen oxide emissions are controlled by the injection of ammonia in a selective catalytic reduction system. Mercury emissions are controlled, as needed, through a carbon injection system and the ESP. These controls are described below in more detail.

Pollutant Emission Rates: The potential annual controlled annual emission rates in tons per year (TPY) for all three cogeneration boilers combined are as follows: 3495 tons/year of CO; 108 pounds per year of Hg; 1498 tons/year of NO<sub>x</sub>; 260 tons/year of PM; 260 tons/year of PM<sub>10</sub>; 37 tons/year of SAM; 599 tons/year of SO<sub>2</sub>; and 499 tons/year of VOC.

#### Mechanical Dust Collectors

General Description: The cyclone dust collectors were supplied by Barron Industries, Model 460 Tube Base III 9K15-2023AU. These are mechanical dust collectors which remove larger PM prior to the ESP. There are 460 cyclone tubes in all.

Capacity: The mechanical dust collectors are designed for a flow rate of 359,506 acfm and an exhaust temperature of 450° F.

Design Efficiency: The mechanical dust collectors are designed for a control efficiency of 80% or greater for particulate matter.

Key Design and Operating Parameters and Good Operating Practices: The following parameters are monitored by the DCS for the mechanical dust collectors:

- Operation of ash hopper screw conveyors to monitor if any plugging has occurred.
- Amperage on elevating screw conveyor: if amperage is high, plugging may have occurred and is therefore checked.
- Pressure drop across collector: normal range is 4 to 5 inches of water.

In addition, during each outage of the boilers, the dust collector tubes are inspected for damage and wear. Tubes are

replaced as necessary.

### Electrostatic Precipitators (ESPs)

General Description: Each boiler is equipped with a single ESP for particulate control. Each ESP consists of one chamber with three fields in the direction of flow. Each field has one bus section for a total of three bus sections per chamber. Each bus section is electrically energized by one transformer/rectifier set mounted at the roof level.

Key Design and Operating Parameters: Each ESP is manufactured by Flakt, Inc. with the following design specifications:

- Chambers = 1
- Collecting Plate = 12.30 ft L x 39.37 ft H
- Fields/Chamber = 3
- Specific Collection Area = 200 ft<sup>2</sup>/1,000 acfm (minimum)
- Gas Velocity = < 4 ft/s
- Pressure Drop = less than 2.8 inches H<sub>2</sub>O
- Operating Temperature = 350° F
- Ash Handling = Trough hopper with screw conveyor
- Design Control Efficiency: 99.2% or greater for particulate matter.

O&M Practices: The ESP is designed as a static piece of equipment employing a minimum of moving parts. The preventative maintenance plan for the ESP includes the following:

#### *Daily*

- Each shift, an inspection of the ESP is conducted to check for any unusual conditions that may exist. An operations log sheet is used by plant personnel to record shift operational activities. The log sheet is reviewed daily by the plant operations manager. The following operational parameters are inspected each shift and any unusual conditions are logged:
- All electrical readings of the ESP and related equipment. In addition, any unusual conditions such as circuit breaker trip are recorded and investigated immediately.
- Process operating conditions, including firing rates, steam production (lb/hr), flue gas temperature, and flue gas composition. Any unusual operating conditions are investigated and corrected immediately.
- Gear motors and transformer/rectifiers are checked for oil leaks. Oil leaks are repaired immediately and oil levels are adjusted as necessary.
- Any unusual or excessive noises coming from motors, or control equipment. Any unusual conditions are corrected immediately.
- Inspection of doors / stuffing boxes to detect gas and air leaks.
- In addition, as described above, continuous emission monitor (CEM) data is recorded continuously and is monitored by plant operators. All CEM data for all pollutants (NO<sub>x</sub>, SO<sub>2</sub>, CO, and opacity) are stored via electronic files. The ESP operating temperature and transformer/rectifier primary current and voltages are also monitored and recorded continuously. If unusual data is recorded, the source of the problem is investigated and corrected immediately.
- In addition to the daily shift log completed above, the following additional inspections are made, and repairs performed as necessary, on a monthly, quarterly, semi-annual and annual schedule:

*Monthly:* Clean and inspect the ESP cold roof.

#### *Quarterly*

- Stuffing boxes for rapping drives and dampers are adjusted for leaks and replaced if necessary.
- Rapping drive mechanisms are inspected for excessive noise and wear. If out-of-spec operating conditions exist the mechanisms are repaired or replaced.
- Visually check transformer/rectifier for oil level in tank. Oil is added if necessary.

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**Operation and Maintenance Plans, Cogeneration Boilers**

*Semiannually:* Rapping drive gearmotor oil is sampled and changed, if contaminated.

*Annually/During Shut Down*

- All ESP internals are inspected.
- Insulators are cleaned and checked for dust, cracks, or evidence of current leakage.
- Transformers/Rectifiers are checked for proper liquid level, dielectric strengths and for formation of deposits.
- If any equipment is not operating within specifications the component will be replaced or repaired.
- During annual ESP shutdown, a thorough inspection of all ESP components is performed. The checklist includes the following ESP equipment:

<ol style="list-style-type: none"> <li>1. Transformer/Rectifier (T/R) Set                             <ol style="list-style-type: none"> <li>a. Transformer Liquid</li> <li>b. Ground Connections</li> <li>c. High Tension Bus Duct</li> <li>d. Conduits</li> <li>e. Alarm Connections</li> <li>f. Ground Switch Operation</li> <li>g. High Voltage Connections</li> <li>h. Surge Arrestors</li> </ol> </li> <li>2. T/R Control Panel                             <ol style="list-style-type: none"> <li>a. Wire Terminations</li> <li>b. Ground Connections</li> <li>c. Circuit Breakers Trip</li> <li>d. Mechanism</li> <li>e. Meter Terminations</li> <li>f. Air Filters, For Cleanliness</li> <li>g. Fans</li> </ol> </li> <li>3. Control Panels                             <ol style="list-style-type: none"> <li>a. Indicator Lights</li> <li>b. Locked Cabinets</li> <li>c. Meters Recorded</li> </ol> </li> <li>4. Insulator Compartment System                             <ol style="list-style-type: none"> <li>a. Bushing</li> <li>b. Sealings</li> </ol> </li> <li>5. Casing, Nozzles, &amp; Inlet Duct                             <ol style="list-style-type: none"> <li>a. Buildup</li> <li>b. Corrosion</li> </ol> </li> <li>6. Stacks                             <ol style="list-style-type: none"> <li>a. Buildup</li> <li>b. Corrosion</li> </ol> </li> </ol>	<ol style="list-style-type: none"> <li>7. Gas Distribution Plates                             <ol style="list-style-type: none"> <li>a. Buildup</li> <li>b. Corrosion</li> </ol> </li> <li>8. Inspection Doors                             <ol style="list-style-type: none"> <li>a. Gasket</li> <li>b. Locking Arrangement</li> <li>c. Corrosion</li> </ol> </li> <li>9. Through Hopper                             <ol style="list-style-type: none"> <li>a. Build-up</li> <li>b. Corrosion</li> <li>c. Leaks</li> <li>d. Access Doors</li> </ol> </li> <li>10. Rappers                             <ol style="list-style-type: none"> <li>a. Seals</li> <li>b. Bearings</li> <li>c. Clearance to Supports</li> <li>d. Shaft Alignment</li> <li>e. Free Rotation of Hammers</li> <li>f. Shaft Insulators</li> <li>g. Hammer/Anvil Alignment</li> <li>h. Inner Arm Wear</li> <li>i. Hammer Attached</li> </ol> </li> <li>11. Rapper Motors                             <ol style="list-style-type: none"> <li>a. Motor/Lubrication</li> <li>b. Sequencing</li> <li>c. Noise</li> <li>a.</li> </ol> </li> </ol>	<ol style="list-style-type: none"> <li>12. Discharge Electrodes                             <ol style="list-style-type: none"> <li>b. Support Tubes and Insulators</li> <li>c. Electrodes</li> <li>d. Alignment</li> <li>e. Corrosion</li> <li>f. Build-up</li> </ol> </li> <li>13. Collecting Electrodes                             <ol style="list-style-type: none"> <li>a. Supports</li> <li>b. Alignment</li> <li>c. Corrosion</li> <li>d. Buildup</li> </ol> </li> <li>14. Gas Sneakage Baffles                             <ol style="list-style-type: none"> <li>a. Buildup</li> <li>b. Properly Located</li> </ol> </li> <li>15. Screw Conveyors                             <ol style="list-style-type: none"> <li>a. Lubrication</li> <li>b. Gear Box Lubrication</li> <li>c. Condition of Screw</li> <li>d. Pluggage (Inlet &amp; Outlet)</li> <li>e. Belt Tension</li> </ol> </li> <li>16. Rotary Air Locks                             <ol style="list-style-type: none"> <li>a. Lubrication</li> <li>b. Gear Box Lubrication</li> <li>c. Condition of Rotor</li> <li>d. Pluggage (Inlet and Outlet)</li> <li>e. Belt Tension</li> </ol> </li> </ol>
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Any equipment or component that is not operating properly or is excessively worn is replaced or repaired prior to ESP operation.

**Selective Non-Catalytic Reductions (SNCR) System**

General Description: A urea injection system manufactured by Nalco-FuelTech is installed for NO<sub>x</sub> control. The technology is a selective non-catalytic reduction (SNCR) process, which reduces NO<sub>x</sub> emissions through chemical reactions with urea. In this process, urea is injected into the flue gas stream and reacts with NO<sub>x</sub> to form nitrogen and water vapor.

## SECTION 4. APPENDIX OM

### Operation and Maintenance Plans, Cogeneration Boilers

The NO<sub>x</sub> control system includes the following major components: carrier air compressors, urea tank, urea/air flow controls, control panel, injection manifolds, injectors, valves and instrumentation. A single urea storage tank system supplies urea to the boilers. Two injection zones are used to provide injection at full and part load conditions. The first zone has six injectors and the second zone has six injectors, for a total of twelve injectors per boiler. Zone switching valves direct the urea/carrier mixture to the appropriate injection zone.

**Key Design and Operating Parameters:** The urea injection system is designed to meet a maximum NO<sub>x</sub> emission rate of 0.15 lb/MMBtu when firing biomass or No. 2 fuel oil. At maximum capacity, the Urea injection rate is approximately 65 gph and the ammonia slip may be as high as 25 ppmvd. The NO<sub>x</sub> design removal efficiency is 40%.

#### O&M Practices:

Each shift, the plant operator completes an inspection of the urea injection system. The inspection includes the urea pressure, urea flow and air pressure for each injector. Once per shift, the air and chemical valves are closed simultaneously to check each injector for fouling. Pressures and flows are adjusted as necessary. At a minimum of once per week the injector nozzles are inspected and cleaned. Any unusual conditions are repaired and noted.

The urea metering module and urea circulation modules are also inspected once per shift. The operating conditions recorded on the metering module for each boiler include dilution water pressure, NO<sub>x</sub> pump in service, NO<sub>x</sub> gallons per minute, water pump flow, and water pump discharge pressure. The urea circulation module parameters recorded on a shift basis include the urea tank level, circulation pump condition, and the strainer differential pressure. If any of the parameters listed above are not operating within the normal range, repairs are initiated and recorded in the logbook. The logbook is reviewed daily by the plant operations and maintenance manager.

#### *Injectors*

- The distribution module flows and pressures are inspected at least once per shift.
- The injectors are pulled from the boiler and cleaned of built up scale on a weekly schedule.
- During injector cleaning the chamber cap and atomization chamber are removed and the orifices inspected and cleaned to assure that partial plugging has not occurred.

**Mechanical Components:** Bi-annually a general inspection of mechanical components is performed to check for evidence of corrosion, loosening or shifting parts due to vibration or wear, or any evidence of overheating. Any component showing evidence of damage, breakage, or wear is replaced.

**Circulation and Water Boost Pumps:** Visual inspections are performed on a daily basis looking for early signs of wear and/or failure of pump and seal components. If a defective part is discovered, the mechanical component is replaced.

#### *Metering Pumps:*

- Visual inspections are performed on a daily basis looking for early signs of wear and/or failure of the metering pump and seal components. If a defective part is discovered, the mechanical component is replaced.
- The drive housing oil is changed when contaminated.
- The metering pump DC motor and DC drive are checked monthly.

**Valves:** On at least a weekly basis each valve is exercised fully open and closed and checked for proper operability and leak tightness. Packing, seals, ball valves and other valve components are replaced if signs of wear are found.

**Regulators:** Upon discovery of erratic regulator operations the regulators are cleaned. Erratic regulator operations are usually caused by dirt accumulation in the disk area.

**Strainers:** Strainer baskets on the circulation module and metering module are replaced when wear becomes evident. The baskets are cleaned when the pressure differential across the strainer is greater than five (5) psig.

**Pressure and Temperature Indicators:** On each shift, the pressure indicator is inspected for soundness and validity. If the instrument is suspect, the equipment is either recalibrated or replaced as necessary. Each instrument is calibrated a regular basis. The pressure indicators have a root valve that can be closed to isolate the pressure indicator from the system. The indicator can then be removed for calibration without shutting the system down.

**Flow Meters:** On each shift, the flow meter is checked for soundness and validity. If the instrument calibration is suspect, the

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**Operation and Maintenance Plans, Cogeneration Boilers**

flow indicators are re-calibrated or replaced. Periodically, the electrical and mechanical fitting are inspected for looseness or separation. If an out-of-spec condition exists the problem is corrected or the component is replaced.

*Metering Module Control Panels:* The panel is maintained free of dirt and cleaned periodically. Occasional blowing out with dry air is performed on the panels. All control panel devices (i.e., timer, relay, contactor, lamp or other device) are inspected and if found to be defective are replaced.

#### Alternate NO<sub>x</sub> Emissions Control Plan

This alternate NO<sub>x</sub> control plan identifies the minimum urea injection rate that has demonstrated continuous compliance with the NO<sub>x</sub> emissions limit at various load conditions. The purpose of this plan is to monitor compliance with the NO<sub>x</sub> standards when the CEM for NO<sub>x</sub> is not operating. If a CEM for NO<sub>x</sub> is out of service, NHPP will continue to inject urea at a rate consistent with the other operating boilers. This rate is generally in the range of 50 to 75 gal/hr of urea per boiler. If a monitor goes out of service, and no other boiler is operating, NHPP will continue to inject urea into the boiler at the injection rate that existed just prior to the monitor outage. It is noted that historically, the NO<sub>x</sub> monitors at NHPP have had downtimes of less than 1 percent. As a result, the alternative NO<sub>x</sub> monitoring plan will likely be utilized very infrequently in the future.

#### **Activated Carbon Injection – Mercury Control System**

General Description: The mercury control system consists of a volumetric feeder with an integral supply hopper that meters activated carbon for flue gas injection. The injection point is located between the boiler and the ESP. A blower system transports the carbon to the injection point. The ESP effectively captures the activated carbon particles along with boiler flyash (which contains some carbon). The system is designed to inject up to 13 lb/hr of activated carbon into the flue gases of each boiler. The activated carbon is manufactured specifically for removal of heavy metals and mercury contaminants found in exhaust gases. It is also effective for adsorption of dioxins and other incomplete combustion byproducts. The activated carbon is a free flowing powdered carbon with minimal caking tendencies, which makes it ideal for automatic carbon injection systems. It is manufactured with a high ignition temperature to permit safe operations at elevated temperatures. The unique convoluted particle surface provides the maximum reaction surface for rapid removal of gaseous mercury vapors.

Key Design and Operating Parameters: The system is designed to inject up to 13 lb per hour of activated carbon into the flue gases of each boiler. Due to the very low mercury emissions from the NHPP boilers, and the presence of unburned carbon in the flue gas of the boilers, it is not possible to establish a design removal efficiency for the mercury injection system. The carbon feed system consists of the following equipment: storage silo/hopper, feeder motor, feeder gear reducers, feeder vibrator, knifegate valves, educators, solenoid valves, pressure gages, an air line regulator and a strainer/filer. Listed below are operation and maintenance procedures for safe and effective operation of the mercury control system.

#### O&M Procedures

##### *Normal Activated Carbon Filling Operations*

- The hopper is visually inspected for leaks of activated carbon. If leakage occurs, a silicone sealant or stiff epoxy is applied to the area.
- The inside of the hoppers are inspected and any foreign matter present is removed.
- The flexible connector is replaced and the bands are inspected. The knifegate valves above the screw feeders are closed.
- The pressure-vacuum relief valve is closed, and all coupling bolts on the pneumatic valves are inspected for tightness.
- The main panel disconnect is placed in the on position.
- The main control panel hopper low, intermediate, and high level light illumination is inspected.
- The fill line cap from any of the fill lines is removed to energize the dust collector blower. The blower should be running when loading carbon.
- The transfer pressure from truck loading is monitored and should not exceed 10 psig. If excessive pressure is required to load the hoppers the target boxes and fill lines are checked for an unacceptable accumulation of carbon and cleaned as required.

**SECTION 4. APPENDIX OM**  
**Operation and Maintenance Plans, Cogeneration Boilers**

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*Blower Checks, Line Pressure, and Flow*

- During each shift, the operator checks that the feeder/blower is in service and checks the % feed rate of activated carbon. If the equipment or % feed rate is out of specification, repairs and adjustments are made immediately. In addition, all blower discharge pressure gauges should read approximately 14 psig. If the pressure is less than 14 psig the blower shaft is adjusted and checked against the nameplate speed. More pressure is acceptable; the blower is protected by an inline relief valve. The relief valve is set to 15 psig.
- The flow of air at each line's termination point is checked. Velocities should be approximately 3000 feet per minute and pressures close to atmospheric. If a low velocity is detected, all elements of the line are checked for debris and water.

*Feeder Calibration:* The Chemco screw driver is designed to deliver a minimum of 1.5 pounds of carbon per hour and a maximum of 13 pounds. Periodically, samples of carbon from the feeder discharge spout are collected in order to calibrate the feeder. If necessary, the feeder is recalibrated and/or the malfunctioning equipment is replaced.

*Hopper Fluidizing System Checks*

- The fluidizing timers within the main control panel are set to a frequency range of 5 to 15 minutes depending on the rate of carbon fed. The higher the feed rate the more frequent the solenoids must be energized to pulse the hopper cones with air.
- The bypass valve must be cracked open and pressurized anytime carbon is in the hoppers.
- Carbon Educators.
- The capability of the educator to ingest solids is dependent upon the position of the nozzle relative to the throat of the educator. The nozzle tip should be pushed in so that it is near the center of the educator suction opening.
- Air admitted to the educator on the screw feed end (suction air) can be controlled using the valves located on the mixing funnel. There are no means provided for measuring the amount of air required for a given feed rate; however, there are two valves provided on the top of each funnel for the purposes of adjusting the suction air flow. The valves may need to be adjusted under certain plant specific operating conditions and both valves should be adjusted to the same setting to prevent an unsymmetrical air-flow into the funnel.

*Reactivation Plan:* If two or more cogeneration boilers exceed the annual mercury emission limit, the carbon injection system will be activated for all three boilers within 30 days of the stack test report due date.

**SECTION 4. APPENDIX QR**  
**Quarterly Report, Cogeneration Boilers**

<b>Facility Name</b> Okeelanta Cogeneration Plant		<b>ARMS ID No.</b> 0990332	<b>Title V Air Permit No.</b>
<b>Facility Address/Location</b> Located off U.S. Highway 27 South, approximately six miles south of South Bay in Palm Beach County, Florida			
<b>Emissions Unit Description</b> Spreader stoker boiler with maximum heat input of 760 MMBtu/hour ARMS EU ID No. _____ Cogeneration Boiler: ___ A ___ B ___ C		<b>Unit Operation in Calendar Quarter</b> _____ hours	
<b>Control Equipment</b> Mercury - activated carbon injection; Nitrogen Oxides – low NOx burners and selective non-catalytic reduction (NOx) system; Particulate Matter – mechanical dust collectors and electrostatic precipitators			
<b>Primary Fuel</b> Biomass, which includes bagasse from adjacent sugar mill and wood material from area suppliers (clean construction and demolition wood debris, yard trash, land clearing debris, and other clean cellulose and vegetative matter)		<b>Auxiliary Fuels</b> Pipeline natural gas Distillate oil (≤ 0.05% sulfur by weight)	
<b>Pollutant Monitored (Check one.)</b> ___ CO ___ NOx ___ SO2 ___ Opacity		<b>Calendar Quarter of Operation Covered (Check one.)</b> ___ 1 ___ 2 ___ 3 ___ 4 for year _____	
<b>Continuous Monitor Information</b> Manufacturer: _____ Model No. _____ Date of last certification or audit: _____		<b>Emission Standards</b> _____ lb/MMBtu of heat input, 24-hour rolling avg. _____ lb/MMBtu of heat input, 30-day rolling avg. _____ lb/MMBtu of heat input, 12-month rolling avg. _____ % opacity, except for one 6-minute block per hour ≤ _____ % opacity	
<b>Emission Data Summary</b> 1. Duration of excess emissions in reporting period due to: a. Startup/shutdown ..... _____ b. Control equipment problems ..... _____ c. Process problems ..... _____ d. Other known causes ..... _____ e. Unknown causes ..... _____ 2. Total duration of excess emissions ..... _____ 3. $\frac{[\text{Total duration of excess emissions}]}{[\text{Total source operating time}]} \times (100\%)$ ..... _____  <i>Note: Report "excess emissions" as emission averages that are in excess of a permitted emissions standard. For gases, report excess emissions in terms of hours. For opacity, report excess emissions in terms of minutes.</i>		<b>CMS Performance Summary</b> 1. CMS downtime in reporting period due to: a. Monitor Equipment Malfunctions ..... _____ b. Non-Monitor Equipment Malfunctions ..... _____ c. Quality Assurance Calibration ..... _____ d. Other Known Causes ..... _____ e. Unknown Causes ..... _____ 2. Total CMS Downtime ..... _____ 3. $\frac{[\text{Total CMS Downtime}]}{[\text{Total source operating time}]} \times (100\%)$ ..... _____  <i>If monitor availability is not at least 95%, provide a report identifying the problems in achieving 95% availability and a plan of corrective actions that will be taken to achieve 95% availability</i>	
<b>Emissions Data Exclusion</b> 1. Report the number of 1-hour emissions averages excluded the reporting period due to: a. Startup ..... _____ b. Shutdown ..... _____ c. Malfunction ..... _____ d. Total ..... _____ 2. On a separate page, summarize each malfunction event, the cause (if known), and corrective actions taken. 3. On a separate page, describe any changes to CMS, process or controls during last quarter.			

**SECTION 4. APPENDIX S1**

**Summary of Standards**

**PERMIT SUBSECTION 3A - COGENERATION BOILERS**

**Facility ID No. 0990332 – New Hope Power’s Okeelanta Cogeneration Plant**

EU No.	Emissions Unit Description
001	Cogeneration Boiler A
002	Cogeneration Boiler B
003	Cogeneration Boiler C
006	Miscellaneous support equipment including

*Generating Capacity:* Two steam turbine electrical generators (75 MW and 65 MW)

*Maximum Heat Input Rate:* 760 MMBtu/hour (biomass), 605 MMBtu/hour (gas), and 490 MMBtu/hour (oil)

*Maximum Steam Rate:* 506,100 pounds per hour at 1500 psig and 975°F

*Primary Fuels:* Bagasse and wood waste (clean construction and demolition wood debris, yard trash, land clearing debris, and other clean cellulose and vegetative matter)

*Startup and Auxiliary Fuels:* Natural gas and distillate oil ( $\leq 0.05\%$  sulfur by weight)

*NOx Controls:* Low-NOx natural gas burners and a selective non-catalytic reduction (SNCR) system

*Particulate Matter Controls:* Mechanical dust collectors and an electrostatic precipitator (ESP)

*Mercury Controls:* Activated carbon injection system (originally installed for firing coal)

*Process Monitors:* Maintain continuous monitors for fuel feed rate, heat input, steam production, steam pressure, steam temperature, net power generation, urea injection rate, and activated carbon injection rate.

*CEMS:* Maintain continuous emissions monitoring systems (CEMS) to measure and record emissions of carbon monoxide (CO), nitrogen oxides (NOx), opacity, oxygen (O<sub>2</sub>), and sulfur dioxide (SO<sub>2</sub>).

*COMS:* Maintain continuous opacity monitoring systems (COMS) to measure and record stack opacity.

*Restrictions:* Operating hours are not restricted. Combust no more than 30% by weight yard waste (yard trash) on a calendar quarter basis that is defined as a municipal solid waste (MSW) in 40 CFR 60.51a. Combust no wood material containing more than 70.7 ppm arsenic or 83.3 ppm chromium or 62.8 ppm copper. Fossil fuel firing (distillate oil and natural gas) shall be less than 25% of the total heat input to each cogeneration boiler during any calendar quarter.

*Emissions Standards Summary:*

Pollutant	Averaging Period	Compliance Method
CO	0.50 lb/MMBtu, 30-day rolling avg.	CEMS
	0.35 lb/MMBtu, 12-month rolling avg.	
NO <sub>x</sub>	0.15 lb/MMBtu, 30-day rolling avg.	CEMS
SO <sub>2</sub>	0.20 lb/MMBtu, 24-hour rolling avg.	CEMS
	0.10 lb/MMBtu, 30-day rolling avg.	
	0.06 lb/MMBtu, 12-month rolling avg.	
Opacity	$\leq 20\%$ , except for one 6-minute block per hour that is $\leq 27\%$	COMS and EPA Method 9
PM/PM <sub>10</sub>	0.026 lb/MMBtu, 3-run test avg.	EPA Method 5 Stack Test
VOC	0.05 lb/MMBtu, 3-run test avg.	EPA Method 25A Stack Test
Mercury	$5.4 \times 10^{-06}$ lb/MMBtu, 3-run test avg.	EPA Method 101A or 29



## SECTION 4. APPENDIX S1

### Summary of Standards

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*Test Notification:* Provide 15 day advance notice of each test.

*Test Reports:* Submit test report within 45 days after conducting a test.

*Annual Tests:* Conduct annual stack tests for mercury, PM/PM<sub>10</sub>, and VOC.

*Fuel Records:* Maintain a daily log of the amounts and types of fuels used. For each fuel oil delivery, maintain the amount, heating value, and sulfur content. For each calendar month, record the actual monthly SO<sub>2</sub> emissions and the 12-month rolling total SO<sub>2</sub> emissions.

*Quarterly Reports:* Within 30 days following each calendar quarter, submit to the Compliance Authority a report summarizing operation of each required continuous emissions and opacity monitoring system in accordance with the requirements specified in the "Quarterly Report" included in Appendix QR of this permit. Report shall also include a summary of the fuel analyses, fuel usage, and equipment malfunctions. For each malfunction, the report shall identify the cause (if known), and corrective actions taken.

*Federal Regulations:* NSPS Subpart A (General Provisions); Subpart Da (Electric Utility Steam Generating Units for which Construction is Commenced after September 18, 1978); and NSPS Subpart Ea (Applicability for Standards of Performance for Municipal Waste Combustors for which Construction is Commenced after December 20, 1989 and on or Before September 20, 1994)

*CAM:* PM/PM<sub>10</sub> emissions controlled by multi-cyclones and ESP

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SECTION 4. APPENDIX S1

Summary of Standards

**PERMIT SUBSECTION 3B - MATERIAL HANDLING & STORAGE OPERATIONS, COGENERATION PLANT**

Facility ID No. 0990332 - New Hope Power's Okeelanta Cogeneration Plant

EU No.	Emissions Unit Description
004	Material Handling and Storage Operations includes unloading operations, stockpiles, transfer operations, conveyors, screens, crushers, hoppers, silos, and storage tanks. Hours of operation are not restricted.

Fly Ash Silo and Activated Carbon Silo:

*Controls:* Baghouses  $\leq 0.01$  grains per acfm (design specification for new and replacement bags).

*Opacity Standard:* Visible emissions  $\leq 5\%$  opacity.

*Compliance Tests:* Conduct EPA Method 9 for opacity annually.

*Test Notification:* Provide 15 day advance notice of each test.

*Test Reports:* Submit test report within 45 days after conducting a test.

*CAM:* No

Fugitive Dust:

*Controls:* As necessary, take reasonable precautions to prevent fugitive dust.

SECTION 4. APPENDIX S1

Summary of Standards

PERMIT SUBSECTION 3C - BOILER 16, SUGAR MILL & REFINERY

Facility ID No. 0990005 – Okeelanta Corporation Sugar Mill and Refinery

EU No.	Emissions Unit Description
EU-014	Boiler 16

*Maximum Heat Input Rate:* 211 MMBtu/hour (gas) and 202 MMBtu/hours (oil)

*Maximum Steam Rate:* 150,000 lb/hour, 24-hour average

*Authorized Fuels:* Natural gas and distillate oil ( $\leq 0.05\%$  sulfur by weight)

*Restrictions:* Operating hours are not-restricted. Maximum heat input rate is restricted to 184,836 MMBtu per calendar year. This is less than 10% of the maximum potential annual heat input rate, which avoids PSD preconstruction review and most of the NSPS Subpart Db monitoring provisions.

*Monitoring:* Continuous monitoring of steam rate, steam temperature, steam pressure, and fuel flow rates.

*NOx Controls:* Low-NOx burners and flue gas recirculation (~15%)

*Opacity Standard:*  $\leq 20\%$  except for one 6-minute period per hour  $\leq 27\%$

*NOx Standard (Gas):* 0.20 lb/MMBtu (42.2 lb/hour)

*NOx Standard (Oil):* 0.20 lb/MMBtu (40.4 lb/hour)

*Compliance Tests:* Conduct EPA Method 7E for NOx prior to permit renewal. Conduct EPA Method 9 for opacity each year that the boiler fires 400 hours or more of distillate oil.

*Test Notification:* Provide 15 day advance notice of each test.

*Test Reports:* Submit test report within 45 days after conducting a test.

*Fuel Records:* Maintain certified fuel analyses from vendors for each delivery.

*Operational Records:* Maintain records of: fuel consumption rates and hours of operation for each authorized fuel; higher heating value of each authorized fuel; maximum annual heat input rate for the calendar year; and steam production records.

*Federal Regulations:* NSPS Subpart Db; NESHAP Subpart DDDDD

*CAM:* No

**SECTION 4. APPENDIX S1**

**Summary of Standards**

**PERMIT SUBSECTION 3D - SUGAR REFINERY**

**Facility ID No. 0990005 – Okeelanta Corporation Sugar Mill and Refinery**

EU No.	Emissions Unit Description
021	Central Dust Collection System No. 1 with Rotoclone
022	Central Dust Collection System No. 2 with Rotoclone
023	Cooler No. 1 with wet cyclone
024	Cooler No. 2 with wet cyclone
025	Fluidized Bed Dryer with Baghouse
034	Bulk Load-Out Operation
035	Transfer Bulk Load-out Station
043	Isopropyl alcohol usage

*Permitted Capacities:* Hours of operation are not restricted. Refined sugar production shall not exceed 1500 tons/per day and 390,000 tons/consecutive 12 months. Sugar refinery equipment is limited as follows:

- Fluidized Bed Dryer (EU-025) ≤ 1200 tons of refined sugar/day.
- Rotary Dryer ≤ 1200 tons of refined sugar/day and 130,000 tons of refined sugar/consecutive 12 months.
- Bulk Load-Out Operation (EU-034) ≤ 117,000 tons of refined sugar/consecutive 12 months.
- Transfer Bulk Load-Out Station (EU-035) ≤ 273,000 tons of refined sugar/consecutive 12 months.
- Isopropyl alcohol usage (EU-043) ≤ 78,040 pounds/consecutive 12 months.

*Opacity Standard:* ≤ 5% opacity from each controlled exhaust point (EU-021, 022, 023, 024, 025).

*Compliance Tests:* Conduct EPA Method 9 for opacity each year for each controlled exhaust point.

*Test Notification:* Provide 15 day advance notice of each test.

*Test Reports:* Submit test report within 45 days after conducting a test.

*Operational Records:* Maintain records sufficient to demonstrate compliance with each permitted capacity.

*CAM:* No

**SECTION 4. APPENDIX S1**

Summary of Standards

**PERMIT SUBSECTION 3E - TRANSSHIPMENT FACILITY**

**Facility ID No. 0990005 – Okeelanta Corporation Sugar Mill and Refinery**

<b>ID</b>	<b>Emission Unit Description</b>	<b>ID</b>	<b>Emission Unit Description</b>
018	Central vacuum system No. 1	032	Railcar sugar unloading receiver No. 2
019	Sugar packaging line (0-9)	045	Powdered sugar dryer/cooler
020	Sugar grinder	046	Powdered sugar hopper
030	Sugar silos Nos. 1, 2, and 3 (Points #1101-1103)	047	Sugar packaging lines (11-14)
031	Railcar sugar unloading receiver No. 1	---	---

*Permitted Capacity:* The maximum sugar packaging rate is 1300 tons/day. Hours of operation of are not restricted.

*Controls:* All units are controlled by baghouses that must meet the following design specification for new and replacement bags:

- ≤ 0.0005 grains per acfm for baghouse controlling EU-020
- ≤ 0.01 grains per acfm for baghouses controlling EU-018, 019, 045, 046, and 047
- ≤ 0.02 grains per acfm for baghouses controlling EU-030, 031, 032

*Opacity Standard:* Visible emissions ≤ 5% opacity from each baghouse exhaust point.

*Compliance Tests:* Conduct EPA Method 9 for opacity annually.

*Test Notification:* Provide 15 day advance notice of each test.

*Test Reports:* Submit test report within 45 days after conducting a test.

*CAM:* No.

SECTION 4. APPENDIX S1

Summary of Standards

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**PERMIT SUBSECTION 3F - DISTILLATE OIL STORAGE TANKS**

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**Facility ID No. 0990332 - New Hope Power's Okeelanta Cogeneration Plant**

EU No.	Emissions Unit Description
005	Distillate Oil Storage Tank (50,000 gallons)

Operational Records: Tanks shall store distillate oil. Maintain records of the types and amounts of fuel stored.

**Facility ID No. 0990005 - Okeelanta Corporation's Sugar Mill and Refinery**

EU No.	Emissions Unit Description
015	Distillate Oil Storage Tank (29,500 gallons)
016	Distillate Oil Storage Tank (29,500 gallons)
017	Distillate Oil Storage Tank (29,500 gallons)

Operational Records: Tanks shall store distillate oil. Maintain records of the types and amounts of fuel stored.

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**PERMIT SUBSECTION 3G - PAINT SPRAY BOOTH, FARM OPERATIONS**


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**Facility ID No. 0990005 - Okeelanta Corporation's Sugar Mill and Refinery**

EU No.	Emissions Unit Description
048	Paint Booth for Farm Operations: Drive-through truck spray booth

*Permitted Capacity:* The maximum throughput rate of paint, thinners and cleanup solvents shall not exceed 4950 gallons/consecutive 12-month period. Hours of operation are not restricted.

*Fugitive VOCs:* All equipment, pipes, hoses, lids, fittings, etc., shall be operated and maintained in such a manner as to minimize leaks, fugitive emissions, and spills of materials containing volatile organic compounds (VOC).

*VOC Emissions:* VOC  $\leq$  9.40 tons/consecutive 12-months

*Opacity Standard:*  $\leq$  20% opacity

*Operational Records:* Maintain monthly records of the following: actual hours of operation of the paint booth; dates of operation; amounts and types of coatings, thinners and cleanup solvents used; and a monthly calculation of VOC/HAP emissions. VOC/HAP emissions shall be calculated by assuming all VOC/HAP in the coatings, thinners and cleanup solvents evaporate. The mass fraction of VOC /HAP from each solvent-containing material shall be determined from the Material Safety Data Sheets (MSDS) supplied by the vendors. The permittee shall maintain a file of MSDS for each solvent-containing material that indicates the composition of the VOC/HAP. Solvent-containing materials include, but are not limited to, powder coatings, solvent coatings, thinners, and cleanup solvents. The file must be maintained on site and made available for inspection upon request. The permittee shall have until the last day of the following month to complete these records.

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SECTION 4. APPENDIX TV

Title V Conditions

*{Permitting Note: This attachment includes "canned conditions" developed from the "Title V Core List." Appendix TV-6, Title V Conditions, is distributed to the permittee only. Other persons requesting copies of these conditions shall be provided one copy when requested or otherwise appropriate.}*

**Chapter 62-4, F.A.C.**

1. **Not federally enforceable. General Prohibition.** Any stationary installation which will reasonably be expected to be a source of pollution shall not be operated, maintained, constructed, expanded, or modified without the appropriate and valid permits issued by the Department, unless the source is exempted by Department rule. The Department may issue a permit only after it receives reasonable assurance that the installation will not cause pollution in violation of any of the provisions of Chapter 403, F.S., or the rules promulgated thereunder. A permitted installation may only be operated, maintained, constructed, expanded or modified in a manner that is consistent with the terms of the permit.

[Rule 62-4.030, Florida Administrative Code (F.A.C.); and, Section 403.087, Florida Statute (F.S.)]

2. **Not federally enforceable. Procedures to Obtain Permits and Other Authorizations; Applications.**

(1) Any person desiring to obtain a permit from the Department shall apply on forms prescribed by the Department and shall submit such additional information as the Department by law may require.

(2) All applications and supporting documents shall be filed in quadruplicate with the Department.

(3) To ensure protection of public health, safety, and welfare, any construction, modification, or operation of an installation which may be a source of pollution, shall be in accordance with sound professional engineering practices pursuant to Chapter 471, F.S. All applications for a Department permit shall be certified by a professional engineer registered in the State of Florida except, when the application is for renewal of an air pollution operation permit at a non-Title V source as defined in Rule 62-210.200, F.A.C., or where professional engineering is not required by Chapter 471, F.S. Where required by Chapter 471 or 492, F.S., applicable portions of permit applications and supporting documents which are submitted to the Department for public record shall be signed and sealed by the professional(s) who prepared or approved them.

(4) Processing fees for air construction permits shall be in accordance with Rule 62-4.050(4), F.A.C.

(5) (a) To be considered by the Department, each application must be accompanied by the proper processing fee. The fee shall be paid by check, payable to the Department of Environmental Protection. The fee is non-refundable except as provided in Section 120.60, F.S., and in this section.

(b) When an application is received without the required fee, the Department shall acknowledge receipt of the application and shall immediately notify the applicant by certified mail that the required fee was not received and advise the applicant of the correct fee. The Department shall take no further action until the correct fee is received. If a fee was received by the Department which is less than the amount required, the Department shall return the fee along with the written notification.

(c) Upon receipt of the proper application fee, the permit processing time requirements of Sections 120.60(2) and 403.0876, F.S., shall begin.

(d) If the applicant does not submit the required fee within ten days of receipt of written notification, the Department shall either return the unprocessed application or arrange with the applicant for the pick up of the application.

(e) If an applicant submits an application fee in excess of the required fee, the permit processing time requirements of Sections 120.60(2) and 403.0876, F.S., shall begin upon receipt, and the Department shall refund to the applicant the amount received in excess of the required fee.

(6) Any substantial modification to a complete application shall require an additional processing fee determined pursuant to the schedule set forth in Rule 62-4.050, F.A.C., and shall restart the time requirements of Sections 120.60 and 403.0876, F.S. For purposes of this subsection, the term "substantial modification" shall mean a modification which is reasonably expected to lead to substantially different environmental impacts which require a detailed review.

(7) Modifications to existing permits proposed by the permittee which require substantial changes in the existing permit or require substantial evaluation by the Department of potential impacts of the proposed modifications shall require the same fee as a new application for the same time duration except for modification under Chapter 62-45, F.A.C.

[Rule 62-4.050, F.A.C.]

3. **Standards for Issuing or Denying Permits.** Except as provided at Rule 62-213.460, F.A.C., the issuance of a permit



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does not relieve any person from complying with the requirements of Chapter 403, F.S., or Department rules.

[Rule 62-4.070(7), F.A.C.]

4. Modification of Permit Conditions.

(1) For good cause and after notice and an administrative hearing, if requested, the Department may require the permittee to conform to new or additional conditions. The Department shall allow the permittee a reasonable time to conform to the new or additional conditions and on application of the permittee the Department may grant additional time. For the purpose of this section, good cause shall include, but not be limited to, any of the following: **(also, see Condition No. 38.)**

(a) A showing that an improvement in effluent or emission quality or quantity can be accomplished because of technological advances without unreasonable hardship.

(b) A showing that a higher degree of treatment is necessary to effect the intent and purpose of Chapter 403, F.S.

(c) A showing of any change in the environment or surrounding conditions that requires a modification to conform to applicable air or water quality standards.

(e) Adoption or revision of Florida Statutes, rules, or standards which require the modification of a permit condition for compliance.

(2) A permittee may request a modification of a permit by applying to the Department.

(3) A permittee may request that a permit be extended as a modification of the permit. Such a request must be submitted to the Department in writing before the expiration of the permit. Upon timely submittal of a request for extension, unless the permit automatically expires by statute or rule, the permit will remain in effect until final agency action is taken on the request. For construction permits, an extension shall be granted if the applicant can demonstrate reasonable assurances that, upon completion, the extended permit will comply with the standards and conditions required by applicable regulation. For all other permits, an extension shall be granted if the applicant can demonstrate reasonable assurances that the extended permit will comply with the standards and conditions applicable to the original permit. A permit for which the permit application fee was prorated in accordance with Rule 62-4.050(4)(v), F.A.C., shall not be extended. In no event shall a permit be extended or remain in effect longer than the time limits established by statute or rule.

[Rule 62-4.080, F.A.C.]

5. Renewals. Prior to 180 days before the expiration of a permit issued pursuant to Chapter 62-213, F.A.C., the permittee shall apply for a renewal of a permit using forms incorporated by reference in the specific rule chapter for that kind of permit. A renewal application shall be timely and sufficient. If the application is submitted prior to 180 days before expiration of the permit, it will be considered timely and sufficient. If the renewal application is submitted at a later date, it will not be considered timely and sufficient unless it is submitted and made complete prior to the expiration of the operation permit. When the application for renewal is timely and sufficient, the existing permit shall remain in effect until the renewal application has been finally acted upon by the Department or, if there is court review of the Department's final agency action, until a later date is required by Section 120.60, F.S., provided that, for renewal of a permit issued pursuant to Chapter 62-213, F.A.C., the applicant complies with the requirements of Rules 62-213.420(1)(b)3. and 4., F.A.C.

[Rule 62-4.090, F.A.C.]

6. Suspension and Revocation.

(1) Permits shall be effective until suspended, revoked, surrendered, or expired and shall be subject to the provisions of Chapter 403, F.S., and rules of the Department.

(2) Failure to comply with pollution control laws and rules shall be grounds for suspension or revocation.

(3) A permit issued pursuant to Chapter 62-4, F.A.C., shall not become a vested property right in the permittee. The Department may revoke any permit issued by it if it finds that the permit holder or his agent:

(a) Submitted false or inaccurate information in his application or operational reports.

(b) Has violated law, Department orders, rules or permit conditions.

(c) Has failed to submit operational reports or other information required by Department rules.

(d) Has refused lawful inspection under Section 403.091, F.S.

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(4) No revocation shall become effective except after notice is served by personal services, certified mail, or newspaper notice pursuant to Section 120.60(7), F.S., upon the person or persons named therein and a hearing held if requested within the time specified in the notice. The notice shall specify the provision of the law, or rule alleged to be violated, or the permit condition or Department order alleged to be violated, and the facts alleged to constitute a violation thereof.

[Rule 62-4.100, F.A.C.]

7. **Not federally enforceable.** Financial Responsibility. The Department may require an applicant to submit proof of financial responsibility and may require the applicant to post an appropriate bond to guarantee compliance with the law and Department rules.

[Rule 62-4.110, F.A.C.]

8. Transfer of Permits.

(1) Within 30 days after the sale or legal transfer of a permitted facility, an "Application for Transfer of Permit" (DEP Form 62-1.201(1)) must be submitted to the Department. This form must be completed with the notarized signatures of both the permittee and the proposed new permittee. For air permits, an "Application for Transfer of Air Permit" (DEP Form 62-210.900(7)) shall be submitted.

(2) The Department shall approve the transfer of a permit unless it determines that the proposed new permittee cannot provide reasonable assurances that conditions of the permit will be met. The determination shall be limited solely to the ability of the new permittee to comply with the conditions of the existing permit, and it shall not concern the adequacy of these permit conditions. If the Department proposes to deny the transfer, it shall provide both the permittee and the proposed new permittee a written objection to such transfer together with notice of a right to request a Chapter 120, F.S., proceeding on such determination.

(3) Within 30 days of receiving a properly completed Application for Transfer of Permit form, the Department shall issue a final determination. The Department may toll the time for making a determination on the transfer by notifying both the permittee and the proposed new permittee that additional information is required to adequately review the transfer request. Such notification shall be served within 30 days of receipt of an Application for Transfer of Permit form, completed pursuant to Rule 62-4.120(1), F.A.C. If the Department fails to take action to approve or deny the transfer within 30 days of receipt of the completed Application for Transfer of Permit form, or within 30 days of receipt of the last item of timely requested additional information, the transfer shall be deemed approved.

(4) The permittee is encouraged to apply for a permit transfer prior to the sale or legal transfer of a permitted facility. However, the transfer shall not be effective prior to the sale or legal transfer.

(5) Until this transfer is approved by the Department, the permittee and any other person constructing, operating, or maintaining the permitted facility shall be liable for compliance with the terms of the permit. The permittee transferring the permit shall remain liable for corrective actions that may be required as a result of any violations occurring prior to the sale or legal transfer of the facility.

[Rule 62-4.120, F.A.C.]

9. Plant Operation-Problems. If the permittee is temporarily unable to comply with any of the conditions of the permit due to breakdown of equipment or destruction by hazard of fire, wind or by other cause, the permittee shall immediately notify the Department. Notification shall include pertinent information as to the cause of the problem, and what steps are being taken to correct the problem and to prevent its recurrence, and where applicable, the owner's intent toward reconstruction of destroyed facilities. Such notification does not release the permittee from any liability for failure to comply with Department rules. (also, see Condition No. 10.)

[Rule 62-4.130, F.A.C.]

10. For purposes of notification to the Department pursuant to Condition No. 9., Condition No. 12.(8), and Rule 62-4.130, F.A.C., Plant Operation-Problems, "immediately" shall mean the same day, if during a workday (i.e., 8:00 a.m. - 5:00 p.m.), or the first business day after the incident, excluding weekends and holidays; and, for purposes of 40 CFR 70.6(a)(3)(iii)(B), "prompt" shall have the same meaning as "immediately". [also, see Conditions Nos. 9. and 12.(8).]

[40 CFR 70.6(a)(3)(iii)(B)]

11. **Not federally enforceable.** Review. Failure to request a hearing within 14 days of receipt of notice of proposed or final agency action on a permit application or as otherwise required in Chapter 62-103, F.A.C., shall be deemed a waiver of

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the right to an administrative hearing.

[Rule 62-4.150, F.A.C.]

12. Permit Conditions. All permits issued by the Department shall include the following general conditions:

(1) The terms, conditions, requirements, limitations and restrictions set forth in this permit, are "permit conditions" and are binding and enforceable pursuant to Sections 403.141, 403.727, or 403.859 through 403.861, F.S. The permittee is placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of these conditions.

(2) This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.

(3) As provided in Subsections 403.987(6) and 403.722(5), F.S., the issuance of this permit does not convey any vested rights or any exclusive privileges. Neither does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state, or local laws or regulations. This permit is not a waiver of or approval of any other Department permit that may be required for other aspects of the total project which are not addressed in this permit.

(4) This permit conveys no title to land or water, does not constitute State recognition or acknowledgment of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the State. Only the Trustees of the Internal Improvement Trust Fund may express State opinion as to title.

(5) This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, or plant life, or property caused by the construction or operation of this permitted source, or from penalties therefore; nor does it allow the permittee to cause pollution in contravention of F.S. and Department rules, unless specifically authorized by an order from the Department.

(6) The permittee shall properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed and used by the permittee to achieve compliance with the conditions of this permit, as required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.

(7) The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law and at reasonable times, access to the premises where the permitted activity is located or conducted to:

(a) Have access to and copy any records that must be kept under conditions of the permit;

(b) Inspect the facility, equipment, practices, or operations regulated or required under this permit; and

(c) Sample or monitor any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules. Reasonable time may depend on the nature of the concern being investigated.

(8) If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately provide the Department with the following information: (**also, see Condition No. 10.**)

(a) A description of and cause of noncompliance; and

(b) The period of noncompliance, including dates and times; or, if not corrected, the anticipated time the noncompliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the noncompliance. The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or for revocation of this permit.

(9) In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source which are submitted to the Department may be used by the Department as evidence in any enforcement case involving the permitted source arising under the Florida Statutes or Department rules, except where such use is prescribed by Sections 403.111 and 403.73, F.S. Such evidence shall only be used to the extent it is consistent with the Florida Rules of Civil Procedure and appropriate evidentiary rules.

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(10) The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance; provided, however, the permittee does not waive any other rights granted by Florida Statutes or Department rules.

(11) This permit is transferable only upon Department approval in accordance with Rule 62-4.120, F.A.C., as applicable. The permittee shall be liable for any non-compliance of the permitted activity until the transfer is approved by the Department.

(12) This permit or a copy thereof shall be kept at the work site of the permitted activity.

(14) The permittee shall comply with the following:

(a) Upon request, the permittee shall furnish all records and plans required under Department rules. During enforcement actions, the retention period for all records will be extended automatically unless otherwise stipulated by the Department.

(b) The permittee shall hold at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation) required by the permit, copies of all reports required by this permit, and records of all data used to complete the application for this permit. These materials shall be retained at least five (5) years from the date of the sample, measurement, report, or application unless otherwise specified by Department rule.

(c) Records of monitoring information shall include:

1. The date, exact place, and time of sampling or measurements;
2. The person responsible for performing the sampling or measurements;
3. The dates analyses were performed;
4. The person responsible for performing the analyses;
5. The analytical techniques or methods used;
6. The results of such analyses.

(15) When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware the relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be corrected promptly.

[Rules 62-4.160 and 62-213.440(1)(b), F.A.C.]

13. Construction Permits.

(1) No person shall construct any installation or facility which will reasonably be expected to be a source of air pollution without first applying for and receiving a construction permit from the Department unless exempted by statute or Department rule. In addition to the requirements of Chapter 62-4, F.A.C., applicants for a Department Construction Permit shall submit the following as applicable:

(a) A completed application on forms furnished by the Department.

(b) An engineering report covering:

1. Plant description and operations,
2. Types and quantities of all waste material to be generated whether liquid, gaseous or solid,
3. Proposed waste control facilities,
4. The treatment objectives,
5. The design criteria on which the control facilities are based, and
6. Other information deemed relevant.

Design criteria submitted pursuant to Rule 62-4.210(1)(b)5., F.A.C., shall be based on the results of laboratory and pilot-plant scale studies whenever such studies are warranted. The design efficiencies of the proposed waste treatment facilities

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and the quantities and types of pollutants in the treated effluents or emissions shall be indicated. Work of this nature shall be subject to the requirements of Chapter 471, F.S. Where confidential records are involved, certain information may be kept confidential pursuant to Section 403.111, F.S.

(c) The owners' written guarantee to meet the design criteria as accepted by the Department and to abide by Chapter 403, F.S., and the rules of the Department as to the quantities and types of materials to be discharged from the installation. The owner may be required to post an appropriate bond or other equivalent evidence of financial responsibility to guarantee compliance with such conditions in instances where the owner's financial resources are inadequate or proposed control facilities are experimental in nature.

(2) The construction permit may contain conditions and an expiration date as determined by the Secretary or the Secretary's designee.

(3) When the Department issues a permit to construct, the permittee shall be allowed a period of time, specified in the permit, to construct, and to operate and test to determine compliance with Chapter 403, F.S., and the rules of the Department and, where applicable, to apply for and receive an operation permit. The Department may require tests and evaluations of the treatment facilities by the permittee at his/her expense.

[Rule 62-4.210, F.A.C.]

14. **Not federally enforceable.** Operation Permit for New Sources. To properly apply for an operation permit for new sources the applicant shall submit the appropriate fee and certification that construction was completed, noting any deviations from the conditions in the construction permit and test results where appropriate.

[Rule 62-4.220, F.A.C.]

**Chapters 28-106 and 62-110, F.A.C.**

15. Public Notice, Public Participation, and Proposed Agency Action. The permittee shall comply with all of the requirements for public notice, public participation, and proposed agency action pursuant to Rules 62-110.106 and 62-210.350, F.A.C.

[Rules 62-110.106, 62-210.350 and 62-213.430(1)(b), F.A.C.]

16. Administrative Hearing. The permittee shall comply with all of the requirements for a petition for administrative hearing or waiver of right to administrative proceeding pursuant to Rules 28-106.201, 28-106.301 and 62-110.106, F.A.C.

[Rules 28-106.201, 28-106.301 and 62-110.106, F.A.C.]

**Chapter 62-204, F.A.C.**

17. Asbestos. This permit does not authorize any demolition or renovation of the facility or its parts or components which involves asbestos removal. This permit does not constitute a waiver of any of the requirements of Chapter 62-257, F.A.C., and 40 CFR 61, Subpart M, National Emission Standard for Asbestos, adopted and incorporated by reference in Rule 62-204.800, F.A.C. Compliance with Chapter 62-257, F.A.C., and 40 CFR 61, Subpart M, Section 61.145, is required for any asbestos demolition or renovation at the source.

[40 CFR 61; Rule 62-204.800, F.A.C.; and, Chapter 62-257, F.A.C.]

**Chapter 62-210, F.A.C.**

18. Permits Required. Unless exempted from permitting pursuant to Rule 62-210.300(3)(a) or (b), F.A.C., or Rule 62-4.040, F.A.C., or unless specifically authorized by provision of Rule 62-210.300(4), F.A.C., or Rule 62-213.300, F.A.C., the owner or operator of any facility or emissions unit which emits or can reasonably be expected to emit any air pollutant shall obtain an appropriate permit from the Department prior to beginning construction, reconstruction pursuant to 40 CFR 60.15 or 63.2, modification, or the addition of pollution control equipment; or to authorize initial or continued operation of the emissions unit; or to establish a PAL or Air Emissions Bubble. All emissions limitations, controls, and other requirements imposed by such permits shall be at least as stringent as any applicable limitations and requirements contained in or enforceable under the State Implementation Plan (SIP) or that are otherwise federally enforceable. Except as provided at Rule 62-213.460, F.A.C., issuance of a permit does not relieve the owner or operator of a facility or an emissions unit from complying with any applicable requirements, any emission limiting standards or other requirements of the air pollution rules of the Department or any other such requirements under federal, state, or local law.

(1) Air Construction Permits.

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(a) Unless exempt from permitting pursuant to Rule 62-210.300(3)(a) or (b), F.A.C., or Rule 62-4.040, F.A.C., an air construction permit shall be obtained by the owner or operator of any proposed new, reconstructed, or modified facility or emissions unit, or any new pollution control equipment prior to the beginning of construction, reconstruction pursuant to 40 CFR 60.15 or 63.2, or modification of the facility or emissions unit or addition of the pollution control equipment; or to establish a PAL; in accordance with all applicable provisions of Chapter 62-210, F.A.C., Chapter 62-212, F.A.C., and Chapter 62-4, F.A.C. Except as provided under Rule 62-213.415, F.A.C., the owner or operator of any facility seeking to create or change an air emissions bubble shall obtain an air construction permit in accordance with all the applicable provisions of Chapter 62-210, F.A.C., Chapters 62-212 and 62-4, F.A.C. The construction permit shall be issued for a period of time sufficient to allow construction, reconstruction or modification of the facility or emissions unit or addition of the air pollution control equipment; and operation while the owner or operator of the new, reconstructed or modified facility or emissions unit or the new pollution control equipment is conducting tests or otherwise demonstrating initial compliance with the conditions of the construction permit.

(b) Notwithstanding the expiration of an air construction permit, all limitations and requirements of such permit that are applicable to the design and operation of the permitted facility or emissions unit shall remain in effect until the facility or emissions unit is permanently shut down, except for any such limitation or requirement that is obsolete by its nature (such as a requirement for initial compliance testing) or any such limitation or requirement that is changed in accordance with the provisions of Rule 62-210.300(1)(b)1., F.A.C. Either the applicant or the Department can propose that certain conditions be considered obsolete. Any conditions or language in an air construction permit that are included for informational purposes only, if they are transferred to the air operation permit, shall be transferred for informational purposes only and shall not become enforceable conditions unless voluntarily agreed to by the permittee or otherwise required under Department rules.

1. Except for those limitations or requirements that are obsolete, all limitations and requirements of an air construction permit shall be included and identified in any air operation permit for the facility or emissions unit. The limitations and requirements included in the air operation permit can be changed, and thereby superseded, through the issuance of an air construction permit, federally enforceable state air operation permit, federally enforceable air general permit, or Title V air operation permit; provided, however, that:

a. Any change that would constitute an administrative correction may be made pursuant to Rule 62-210.360, F.A.C.;

b. Any change that would constitute a modification, as defined at Rule 62-210.200, F.A.C., shall be accomplished only through the issuance of an air construction permit; and

c. Any change in a permit limitation or requirement that originates from a permit issued pursuant to 40 CFR 52.21, Rule 62-204.800(11)(d)2., F.A.C., Rule 62-212.400, F.A.C., Rule 62-212.500, F.A.C., or any former codification of Rule 62-212.400 or Rule 62-212.500, F.A.C., shall be accomplished only through the issuance of a new or revised air construction permit under Rule 62-204.800(11)(d)2., Rule 62-212.400 or Rule 62-212.500, F.A.C., as appropriate.

2. The force and effect of any change in a permit limitation or requirement made in accordance with the provisions of Rule 62-210.300(1)(b)1., F.A.C., shall be the same as if such change were made to the original air construction permit.

3. Nothing in Rule 62-210.300(1)(b), F.A.C., shall be construed as to allow operation of a facility or emissions unit without a valid air operation permit.

(2) Air Operation Permits. Upon expiration of the air operation permit for any existing facility or emissions unit, subsequent to construction or modification, or subsequent to the creation of or change to a bubble, and demonstration of compliance with the conditions of the construction permit for any new or modified facility or emissions unit, any air emissions bubble, or as otherwise provided in Chapter 62-210, F.A.C., or Chapter 62-213, F.A.C., the owner or operator of such facility or emissions unit shall obtain a renewal air operation permit, an initial air operation permit or air general permit, or an administrative correction or revision of an existing air operation permit, whichever is appropriate, in accordance with all applicable provisions of Chapter 62-210, F.A.C., Chapter 62-213, F.A.C., and Chapter 62-4, F.A.C.

(a) Minimum Requirements for All Air Operation Permits. At a minimum, a permit issued pursuant to this subsection shall:

1. Specify the manner, nature, volume and frequency of the emissions permitted, and the applicable emission limiting standards or performance standards, if any;

2. Require proper operation and maintenance of any pollution control equipment by qualified personnel, where

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applicable in accordance with the provisions of any operation and maintenance plan required by the air pollution rules of the Department.

3. Contain an effective date stated in the permit which shall not be earlier than the date final action is taken on the application and be issued for a period, beginning on the effective date, as provided below.

a. The operation permit for an emissions unit which is in compliance with all applicable rules and in operational condition, and which the owner or operator intends to continue operating, shall be issued or renewed for a five-year period, except that, for Title V sources subject to Rule 62-213.420(1)(a)1., F.A.C., operation permits shall be extended until 60 days after the due date for submittal of the facility's Title V permit application as specified in Rule 62-213.420(1)(a)1., F.A.C.

b. Except as provided in Rule 62-210.300(2)(a)3.d., F.A.C., the operation permit for an emissions unit which has been shut down for six months or more prior to the expiration date of the current operation permit, shall be renewed for a period not to exceed five years from the date of shutdown, even if the emissions unit is not maintained in operational condition, provided:

(i) the owner or operator of the emissions unit demonstrates to the Department that the emissions unit may need to be reactivated and used, or that it is the owner's or operator's intent to apply to the Department for a permit to construct a new emissions unit at the facility before the end of the extension period; and

(ii) the owner or operator of the emissions unit agrees to and is legally prohibited from providing the allowable emission permitted by the renewed permit as an emissions offset to any other person under Rule 62-212.500, F.A.C.; and

(iii) the emissions unit was operating in compliance with all applicable rules as of the time the source was shut down.

c. Except as provided in Rule 62-210.300(2)(a)3.d., F.A.C., the operation permit for an emissions unit which has been shut down for five years or more prior to the expiration date of the current operation permit shall be renewed for a maximum period not to exceed ten years from the date of shutdown, even if the emissions unit is not maintained in operational condition, provided the conditions given in Rule 62-210.300(2)(a)3.b., F.A.C., are met and the owner or operator demonstrates to the Department that failure to renew the permit would constitute a hardship, which may include economic hardship.

d. The operation permit for an electric utility generating unit on cold standby or long-term reserve shutdown shall be renewed for a five-year period, and additional five-year periods, even if the unit is not maintained in operational condition, provided the conditions given in Rules 62-210.300(2)(a)3.b.(i) through (iii), F.A.C., are met.

4. In the case of an emissions unit permitted pursuant to Rules 62-210.300(2)(a)3.b., c., and d., F.A.C., include reasonable notification and compliance testing requirements for reactivation of such emissions unit and provide that the owner or operator demonstrate to the Department prior to reactivation that such reactivation would not constitute reconstruction pursuant to Rule 62-204.800(8), F.A.C.

[Rules 62-210.300(1) & (2), F.A.C.]

19. **Not federally enforceable.** Notification of Startup. The owners or operator of any emissions unit or facility which has a valid air operation permit which has been shut down more than one year, shall notify the Department in writing of the intent to start up such emissions unit or facility, a minimum of 60 days prior to the intended startup date.

(a) The notification shall include information as to the startup date, anticipated emission rates or pollutants released, changes to processes or control devices which will result in changes to emission rates, and any other conditions which may differ from the valid outstanding operation permit.

(b) If, due to an emergency, a startup date is not known 60 days prior thereto, the owner shall notify the Department as soon as possible after the date of such startup is ascertained.

[Rule 62-210.300(5), F.A.C.]

20. Emissions Unit Reclassification.

(a) Any emissions unit whose operation permit has been revoked as provided for in Chapter 62-4, F.A.C., shall be deemed permanently shut down for purposes of Rule 62-212.500, F.A.C. Any emissions unit whose permit to operate has expired

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without timely renewal or transfer may be deemed permanently shut down, provided, however, that no such emissions unit shall be deemed permanently shut down if, within 20 days after receipt of written notice from the Department, the emissions unit owner or operator demonstrates that the permit expiration resulted from inadvertent failure to comply with the requirements of Rule 62-4.090, F.A.C., and that the owner or operator intends to continue the emissions unit in operation, and either submits an application for an air operation permit or complies with permit transfer requirements, if applicable.

(b) If the owner or operator of an emissions unit which is so permanently shut down, applies to the Department for a permit to reactivate or operate such emissions unit, the emissions unit will be reviewed and permitted as a new emissions unit.

[Rule 62-210.300(6), F.A.C.]

21. Transfer of Air Permits.

(a) An air permit is transferable only after submission of an Application for Transfer of Air Permit (DEP Form 62-210.900(7)) and Department approval in accordance with Rule 62-4.120, F.A.C. For Title V permit transfers only, a complete application for transfer of air permit shall include the requirements of 40 CFR 70.7(d)(1)(iv), adopted and incorporated by reference at Rule 62-204.800, F.A.C. Within 30 days after approval of the transfer of permit, the Department shall update the permit by an administrative permit correction pursuant to Rule 62-210.360, F.A.C.

(b) For an air general permit, the provision of Rules 62-210.300(7)(a) and 62-4.120, F.A.C., do not apply. Thirty (30) days before using an air general permit, the new owner must submit an air general permit notification to the Department in accordance with Rule 62-210.300(4), F.A.C., or Rule 62-213.300(2)(b), F.A.C.

[Rule 62-210.300(7), F.A.C.]

22. Public Notice and Comment.

(1) Public Notice of Proposed Agency Action.

(a) A notice of proposed agency action on permit application, where the proposed agency action is to issue the permit, shall be published by any applicant for:

1. An air construction permit;
2. An air operation permit, permit renewal or permit revision subject to Rule 62-210.300(2)(b), F.A.C., (i.e., a FESOP), except as provided in Rule 62-210.300(2)(b)1.b., F.A.C.; or
3. An air operation permit, permit renewal, or permit revision subject to Chapter 62-213, F.A.C., except Title V air general permits or those permit revisions meeting the requirements of Rule 62-213.412(1), F.A.C.

(b) The notice required by Rule 62-210.350(1)(a), F.A.C., shall be published in accordance with all otherwise applicable provisions of Rule 62-110.106, F.A.C. A public notice under Rule 62-210.350(1)(a)1., F.A.C., for an air construction permit may be combined with any required public notice under Rule 62-210.350(1)(a)2. or 3., F.A.C., for air operation permits. If such notices are combined, the public notice must comply with the requirements for both notices.

(c) Except as otherwise provided at Rules 62-210.350(2), (5), and (6), F.A.C., each notice of intent to issue an air construction permit shall provide a 14-day period for submittal of public comments.

(2) Additional Public Notice Requirements for Emissions Units Subject to Prevention of Significant Deterioration or Nonattainment - Area Preconstruction Review.

(a) Before taking final agency action on a construction permit application for any proposed new or modified facility or emissions unit subject to the preconstruction review requirements of Rule 62-212.400 or 62-212.500, F.A.C., the Department shall comply with all applicable provisions of Rule 62-110.106, F.A.C., and provide an opportunity for public comment which shall include as a minimum the following:

1. A complete file available for public inspection in at least one location in the district affected which includes the information submitted by the owner or operator, exclusive of confidential records under Section 403.111, F.S., and the Department's analysis of the effect of the proposed construction or modification on ambient air quality, including the Department's preliminary determination of whether the permit should be approved or disapproved;
2. A 30-day period for submittal of public comments; and
3. A notice, by advertisement in a newspaper of general circulation in the county affected, specifying the nature and location of the proposed facility or emissions unit, whether BACT or LAER has been determined, the degree of PSD



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increment consumption expected, if applicable, and the location of the information specified in paragraph 1. above; and notifying the public of the opportunity for submitting comments and requesting a public hearing.

(b) The notice provided for in Rule 62-210.350(2)(a)3., F.A.C., shall be prepared by the Department and published by the applicant in accordance with all applicable provisions of Rule 62-110.106, F.A.C., except that the applicant shall cause the notice to be published no later than thirty (30) days prior to final agency action.

(c) A copy of the notice provided for in Rule 62-210.350(2)(a)3., F.A.C., shall also be sent by the Department to the Regional Office of the U. S. Environmental Protection Agency and to all other state and local officials or agencies having cognizance over the location of such new or modified facility or emissions unit, including local air pollution control agencies, chief executives of city or county government, regional land use planning agencies, and any other state, Federal Land Manager, or Indian Governing Body whose lands may be affected by emissions from the new or modified facility or emissions unit.

(d) A copy of the notice provided for in Rule 62-210.350(2)(a)3., F.A.C., shall be displayed in the appropriate district, branch and local program offices.

(e) An opportunity for public hearing shall be provided in accordance with Chapter 120, F.S., and Rule 62-110.106, F.A.C.

(f) Any public comments received shall be made available for public inspection in the location where the information specified in Rule 62-210.350(2)(a)1., F.A.C., is available and shall be considered by the Department in making a final determination to approve or deny the permit.

(g) The final determination shall be made available for public inspection at the same location where the information specified in Rule 62-210.350(2)(a)1., F.A.C., was made available.

(h) For a proposed new or modified emissions unit which would be located within 100 kilometers of any Federal Class I area or whose emissions may affect any Federal Class I area, and which would be subject to the preconstruction review requirements of Rule 62-212.400 or 62-212.500, F.A.C.:

1. The Department shall mail or transmit to the Administrator a copy of the initial application for an air construction permit and notice of every action related to the consideration of the permit application.

2. The Department shall mail or transmit to the Federal Land Manager of each affected Class I area a copy of any written notice of intent to apply for an air construction permit; the initial application for an air construction permit, including all required analyses and demonstrations; any subsequently submitted information related to the application; the preliminary determination and notice of proposed agency action on the permit application; and any petition for an administrative hearing regarding the application or the Department's proposed action. Each such document shall be mailed or transmitted to the Federal Land Manager within fourteen (14) days after its receipt by the Department.

(3) Additional Public Notice Requirements for Facilities Subject to Operation Permits for Title V Sources.

(a) Before taking final agency action to issue a new, renewed, or revised air operation permit subject to Chapter 62-213, F.A.C., the Department shall comply with all applicable provisions of Rule 62-110.106, F.A.C., and provide an opportunity for public comment which shall include as a minimum the following:

1. A complete file available for public inspection in at least one location in the district affected which includes the information submitted by the owner or operator, exclusive of confidential records under Section 403.111, F.S.; and

2. A 30-day period for submittal of public comments.

(b) The notice provided for in Rule 62-210.350(3)(a), F.A.C., shall be prepared by the Department and published by the applicant in accordance with all applicable provisions of Rule 62-110.106, F.A.C., except that the applicant shall cause the notice to be published no later than thirty (30) days prior to final agency action. If written comments received during the 30-day comment period on a draft permit result in the Department's issuance of a revised draft permit in accordance with Rule 62-213.430(1), F.A.C., the Department shall require the applicant to publish another public notice in accordance with Rule 62-210.350(1)(a), F.A.C.

(c) The notice shall identify:

1. The facility;

2. The name and address of the office at which processing of the permit occurs;

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3. The activity or activities involved in the permit action;

4. The emissions change involved in any permit revision;

5. The name, address, and telephone number of a Department representative from whom interested persons may obtain additional information, including copies of the permit draft, the application, and all relevant supporting materials, including any permit application; compliance plan, permit, monitoring report, and compliance statement required pursuant to Chapter 62-213, F.A.C. (except for information entitled to confidential treatment pursuant to Section 403.111, F.S.), and all other materials available to the Department that are relevant to the permit decision;

6. A brief description of the comment procedures required by Rule 62-210.350(3), F.A.C.;

7. The time and place of any hearing that may be held, including a statement of procedure to request a hearing (unless a hearing has already been scheduled); and

8. The procedures by which persons may petition the Administrator to object to the issuance of the proposed permit after expiration of the Administrator's 45-day review period.

[Rules 62-210.350(1) thru (3), F.A.C.]

23. Administrative Permit Corrections.

(1) A facility owner shall notify the Department by letter of minor corrections to information contained in a permit. Such notifications shall include:

(a) Typographical errors noted in the permit;

(b) Name, address or phone number change from that in the permit;

(c) A change requiring more frequent monitoring or reporting by the permittee;

(d) A change in ownership or operational control of a facility, subject to the following provisions:

1. The Department determines that no other change in the permit is necessary;

2. The permittee and proposed new permittee have submitted an Application for Transfer of Air Permit, and the Department has approved the transfer pursuant to Rule 62-210.300(7), F.A.C.; and

3. The new permittee has notified the Department of the effective date of sale or legal transfer.

(e) Changes listed at 40 CFR 72.83(a)(1), (2), (6), (9) and (10), adopted and incorporated by reference at Rule 62-204.800, F.A.C., and changes made pursuant to Rules 62-214.340(1) and (2), F.A.C., to Title V sources subject to emissions limitations or reductions pursuant to 42 USC ss. 7651-7651o;

(f) Changes listed at 40 CFR 72.83(a)(11) and (12), adopted and incorporated by reference at Rule 62-204.800, F.A.C., to Title V sources subject to emissions limitations or reductions pursuant to 42 USC ss. 7651-7651o, provided the notification is accompanied by a copy of any EPA determination concerning the similarity of the change to those listed at Rule 62-210.360(1)(e), F.A.C.; and

(g) Any other similar minor administrative change at the source.

(2) Upon receipt of any such notification, the Department shall within 60 days correct the permit and provide a corrected copy to the owner.

(3) After first notifying the owner, the Department shall correct any permit in which it discovers errors of the types listed at Rules 62-210.360(1)(a) and (b), F.A.C., and provide a corrected copy to the owner.

(4) For Title V source permits, other than general permits, a copy of the corrected permit shall be provided to EPA and any approved local air program in the county where the facility or any part of the facility is located.

[Rule 62-210.360, F.A.C.]

24. Emissions Computation and Reporting.

(1) Applicability. This rule sets forth required methodologies to be used by the owner or operator of a facility for computing actual emissions, baseline actual emissions, and net emissions increase, as defined at Rule 62-210.200, F.A.C., and for computing emissions for purposes of the reporting requirements of subsection 62-210.370(3) and paragraph 62-

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212.300(1)(e), F.A.C., or of any permit condition that requires emissions be computed in accordance with this rule. This rule is not intended to establish methodologies for determining compliance with the emission limitations of any air permit.

(2) Computation of Emissions. For any of the purposes set forth in subsection 62-210.370(1), F.A.C., the owner or operator of a facility shall compute emissions in accordance with the requirements set forth in this subsection.

(a) Basic Approach. The owner or operator shall employ, on a pollutant-specific basis, the most accurate of the approaches set forth below to compute the emissions of a pollutant from an emissions unit; provided, however, that nothing in this rule shall be construed to require installation and operation of any continuous emissions monitoring system (CEMS), continuous parameter monitoring system (CPMS), or predictive emissions monitoring system (PEMS) not otherwise required by rule or permit, nor shall anything in this rule be construed to require performance of any stack testing not otherwise required by rule or permit.

1. If the emissions unit is equipped with a CEMS meeting the requirements of paragraph 62-210.370(2)(b), F.A.C., the owner or operator shall use such CEMS to compute the emissions of the pollutant, unless the owner or operator demonstrates to the department that an alternative approach is more accurate because the CEMS represents still-emerging technology.

2. If a CEMS is not available or does not meet the requirements of paragraph 62-210.370(2)(b), F.A.C, but emissions of the pollutant can be computed pursuant to the mass balance methodology of paragraph 62-210.370(2)(c), F.A.C., the owner or operator shall use such methodology, unless the owner or operator demonstrates to the department that an alternative approach is more accurate.

3. If a CEMS is not available or does not meet the requirements of paragraph 62-210.370(2)(b), F.A.C., and emissions cannot be computed pursuant to the mass balance methodology, the owner or operator shall use an emission factor meeting the requirements of paragraph 62-210.370(2)(d), F.A.C., unless the owner or operator demonstrates to the department that an alternative approach is more accurate.

(b) Continuous Emissions Monitoring System (CEMS).

1. An owner or operator may use a CEMS to compute emissions of a pollutant for purposes of this rule provided:

a. The CEMS complies with the applicable certification and quality assurance requirements of 40 CFR Part 60, Appendices B and F, or, for an acid rain unit, the certification and quality assurance requirements of 40 CFR Part 75, all adopted by reference at Rule 62-204.800, F.A.C.; or

b. The owner or operator demonstrates that the CEMS otherwise represents the most accurate means of computing emissions for purposes of this rule.

2. Stack gas volumetric flow rates used with the CEMS to compute emissions shall be obtained by the most accurate of the following methods as demonstrated by the owner or operator:

a. A calibrated flowmeter that records data on a continuous basis, if available; or

b. The average flow rate of all valid stack tests conducted during a five-year period encompassing the period over which the emissions are being computed, provided all stack tests used shall represent the same operational and physical configuration of the unit.

3. The owner or operator may use CEMS data in combination with an appropriate f-factor, heat input data, and any other necessary parameters to compute emissions if such method is demonstrated by the owner or operator to be more accurate than using a stack gas volumetric flow rate as set forth at subparagraph 62-210.370(2)(b)2., F.A.C., above.

(c) Mass Balance Calculations.

1. An owner or operator may use mass balance calculations to compute emissions of a pollutant for purposes of this rule provided the owner or operator:

a. Demonstrates a means of validating the content of the pollutant that is contained in or created by all materials or fuels used in or at the emissions unit; and

b. Assumes that the emissions unit emits all of the pollutant that is contained in or created by any material or fuel used in or at the emissions unit if it cannot otherwise be accounted for in the process or in the capture and destruction of the pollutant by the unit's air pollution control equipment.

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2. Where the vendor of a raw material or fuel which is used in or at the emissions unit publishes a range of pollutant content from such material or fuel, the owner or operator shall use the highest value of the range to compute the emissions, unless the owner or operator demonstrates using site-specific data that another content within the range is more accurate.

3. In the case of an emissions unit using coatings or solvents, the owner or operator shall document, through purchase receipts, records and sales receipts, the beginning and ending VOC inventories, the amount of VOC purchased during the computational period, and the amount of VOC disposed of in the liquid phase during such period.

(d) Emission Factors.

1. An owner or operator may use an emission factor to compute emissions of a pollutant for purposes of this rule provided the emission factor is based on site-specific data such as stack test data, where available, unless the owner or operator demonstrates to the department that an alternative emission factor is more accurate. An owner or operator using site-specific data to derive an emission factor, or set of factors, shall meet the following requirements.

a. If stack test data are used, the emission factor shall be based on the average emissions per unit of input, output, or gas volume, whichever is appropriate, of all valid stack tests conducted during at least a five-year period encompassing the period over which the emissions are being computed, provided all stack tests used shall represent the same operational and physical configuration of the unit.

b. Multiple emission factors shall be used as necessary to account for variations in emission rate associated with variations in the emissions unit's operating rate or operating conditions during the period over which emissions are computed.

c. The owner or operator shall compute emissions by multiplying the appropriate emission factor by the appropriate input, output or gas volume value for the period over which the emissions are computed. The owner or operator shall not compute emissions by converting an emission factor to pounds per hour and then multiplying by hours of operation, unless the owner or operator demonstrates that such computation is the most accurate method available.

2. If site-specific data are not available to derive an emission factor, the owner or operator may use a published emission factor directly applicable to the process for which emissions are computed. If no directly-applicable emission factor is available, the owner or operator may use a factor based on a similar, but different, process.

(e) Accounting for Emissions During Periods of Missing Data from CEMS, PEMS, or CPMS. In computing the emissions of a pollutant, the owner or operator shall account for the emissions during periods of missing data from CEMS, PEMS, or CPMS using other site-specific data to generate a reasonable estimate of such emissions.

(f) Accounting for Emissions During Periods of Startup and Shutdown. In computing the emissions of a pollutant, the owner or operator shall account for the emissions during periods of startup and shutdown of the emissions unit.

(g) Fugitive Emissions. In computing the emissions of a pollutant from a facility or emissions unit, the owner or operator shall account for the fugitive emissions of the pollutant, to the extent quantifiable, associated with such facility or emissions unit.

(h) Recordkeeping. The owner or operator shall retain a copy of all records used to compute emissions pursuant to this rule for a period of five years from the date on which such emissions information is submitted to the department for any regulatory purpose.

(3) Annual Operating Report for Air Pollutant Emitting Facility.

(a) The Annual Operating Report for Air Pollutant Emitting Facility (DEP Form No. 62-210.900(5)) shall be completed each year.

(c) The annual operating report shall be submitted to the appropriate Department of Environmental Protection (DEP) division, district or DEP-approved local air pollution control program office by March 1 of the following year.

(d) Beginning with 2007 annual emissions, emissions shall be computed in accordance with the provisions of Rule 62-210.370(2), F.A.C., for purposes of the annual operating report.

[Rules 62-210.370(1), (2) and (3)(a), (c) & (d), F.A.C.]

25. Circumvention. No person shall circumvent any air pollution control device, or allow the emission of air pollutants without the applicable air pollution control device operating properly.

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[Rule 62-210.650, F.A.C.]

26. Forms and Instructions. The forms used by the Department in the stationary source control program are adopted and incorporated by reference in this section. The forms are listed by rule number, which is also the form number, with the subject, title and effective date. Copies of forms may be obtained by writing to the Department of Environmental Protection, Division of Air Resource Management, 2600 Blair Stone Road, Tallahassee, Florida 32399-2400, or by accessing the Division's website at [www.dep.state.fl.us/air](http://www.dep.state.fl.us/air). The requirement of Rule 62-4.050(2), F.A.C., to file application forms in quadruplicate is waived if an air permit application is submitted using the Department's electronic application form.

(1) Application for Air Permit - Long Form, Form and Instructions (Effective 02-02-2006).

(a) Acid Rain Part, Form and Instructions (Effective 06-16-2003).

1. Repowering Extension Plan, Form and Instructions (Effective 07/01/1995).

2. New Unit Exemption, Form and Instructions (Effective 04/16/2001).

3. Retired Unit Exemption, Form and Instructions (Effective 04/16/2001).

4. Phase II NOx Compliance Plan, Form and Instructions (Effective 01/06/1998).

5. Phase II NOx Averaging Plan, Form (Effective 01/06/1998).

(b) Reserved.

(5) Annual Operating Report for Air Pollutant Emitting Facility, Form and Instructions (Effective 02/11/1999).

(7) Application for Transfer of Air Permit – Title V Source, (Effective 04/16/2001).

[Rule 62-210.900, F.A.C.]

**Chapter 62-213, F.A.C.**

27. Responsible Official.

(1) Each Title V source must identify a responsible official on each application for Title V permit, permit revision, and permit renewal. For sources with only one responsible official, this is how the Title V source designates the responsible official.

(2) Each Title V source may designate more than one responsible official, provided a primary responsible official is designated as responsible for the certifications of all other designated responsible officials. Any action taken by the primary responsible official shall take precedence over any action taken by any other designated responsible official.

(3) Any facility initially designating more than one responsible official or changing the list of responsible officials must submit a Responsible Official Notification Form (DEP Form No. 62-213.900(8)) designating all responsible officials for a Title V source, stating which responsible official is the primary responsible official, and providing an effective date for any changes to the list of responsible officials. Each individual listed on the Responsible Official Notification Form must meet the definition of responsible official given at Rule 62-210.200, F.A.C.

(4) A Title V source with only one responsible official shall submit DEP Form No. 62-213.900(8) for a change in responsible official.

(5) No person shall take any action as a responsible official at a Title V source unless designated a responsible official as required by this rule, except that the existing responsible official of any Title V source which has a change in responsible official during the term of the permit and before the effective date of this rule may continue to act as a responsible official until the first submittal of DEP Form No. 62-213.900(8) or the next application for Title V permit, permit revision or permit renewal, whichever comes first.

[Rules 62-213.202(1) thru (5), F.A.C.]

28. Annual Emissions Fee. Each Title V source permitted to operate in Florida must pay between January 15 and March 1 of each year, upon written notice from the Department, an annual emissions fee in an amount determined as set forth in Rule 62-213.205(1), F.A.C.

(1) (g) If the Department has not received the fee by February 15 of the year following the calendar year for which the fee

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is calculated, the Department will send the primary responsible official of the Title V source a written warning of the consequences for failing to pay the fee by March 1. If the fee is not postmarked by March 1 of the year due, the Department shall impose, in addition to the fee, a penalty of 50 percent of the amount of the fee unpaid plus interest on such amount computed in accordance with Section 220.807, F.S. If the Department determines that a submitted fee was inaccurately calculated, the Department shall either refund to the permittee any amount overpaid or notify the permittee of any amount underpaid. The Department shall not impose a penalty or interest on any amount underpaid, provided that the permittee has timely remitted payment of at least 90 percent of the amount determined to be due and remits full payment within 60 days after receipt of notice of the amount underpaid. The Department shall waive the collection of underpayment and shall not refund overpayment of the fee, if the amount is less than 1 percent of the fee due, up to \$50.00. The Department shall make every effort to provide a timely assessment of the adequacy of the submitted fee. Failure to pay timely any required annual emissions fee, penalty, or interest constitutes grounds for permit revocation pursuant to Rule 62-4.100, F.A.C.

(1) (i) Any documentation of actual hours of operation, actual material or heat input, actual production amount, or actual emissions used to calculate the annual emissions fee shall be retained by the owner for a minimum of five (5) years and shall be made available to the Department upon request.

(1) (j) A completed DEP Form 62-213.900(1), "Major Air Pollution Source Annual Emissions Fee Form", must be submitted by a responsible official with the annual emissions fee.

[Rules 62-213.205, (1)(g), (1)(i) & (1)(j), F.A.C.]

29. Reserved.

30. Reserved.

31. Air Operation Permit Fees. No permit application processing fee, renewal fee, modification fee or amendment fee is required for an operation permit for a Title V source.

[Rule 62-213.205(4), F.A.C.]

32. Permits and Permit Revisions Required. All Title V sources are subject to the permit requirements of Chapter 62-213, F.A.C., except those Title V sources permissible pursuant to Rule 62-213.300, F.A.C., Title V Air General Permits.

(1) No Title V source may operate except in compliance with Chapter 62-213, F.A.C.

(2) Except as provided in Rule 62-213.410, F.A.C., no source with a permit issued under the provisions of Chapter 62-213, F.A.C., shall make any changes in its operation without first applying for and receiving a permit revision if the change meets any of the following:

(a) Constitutes a modification;

(b) Violates any applicable requirement;

(c) Exceeds the allowable emissions of any air pollutant from any unit within the source;

(d) Contravenes any permit term or condition for monitoring, testing, recordkeeping, reporting or of a compliance certification requirement;

(e) Requires a case-by-case determination of an emission limitation or other standard or a source specific determination of ambient impacts, or a visibility or increment analysis under the provisions of Chapter 62-212 or 62-296, F.A.C.;

(f) Violates a permit term or condition which the source has assumed for which there is no corresponding underlying applicable requirement to which the source would otherwise be subject;

(g) Results in the trading of emissions among units within a source except as specifically authorized pursuant to Rule 62-213.415, F.A.C.;

(h) Results in the change of location of any relocatable facility identified as a Title V source pursuant to paragraph (a)-(e), (g) or (h) of the definition of "major source of air pollution" at Rule 62-210.200, F.A.C.;

(i) Constitutes a change at an Acid Rain Source under the provisions of 40 CFR 72.81(a)(1), (2), or (3), (b)(1) or (b)(3), hereby incorporated by reference;

(j) Constitutes a change in a repowering plan, nitrogen oxides averaging plan, or nitrogen oxides compliance deadline extension at an Acid Rain Source;

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[Rules 62-213.400(1) & (2), F.A.C.]

33. Changes Without Permit Revision. Title V sources having a valid permit issued pursuant to Chapter 62-213, F.A.C., may make the following changes without permit revision, provided that sources shall maintain source logs or records to verify periods of operation:

(1) Permitted sources may change among those alternative methods of operation;

(2) A permitted source may implement operating changes, as defined in Rule 62-210.200, F.A.C., after the source submits any forms required by any applicable requirement and provides the Department and EPA with at least 7 days written notice prior to implementation. The source and the Department shall attach each notice to the relevant permit;

(a) The written notice shall include the date on which the change will occur, and a description of the change within the permitted source, the pollutants emitted and any change in emissions, and any term or condition becoming applicable or no longer applicable as a result of the change;

(b) The permit shield described in Rule 62-213.460, F.A.C., shall not apply to such changes;

(3) Permitted sources may implement changes involving modes of operation only in accordance with Rule 62-213.415, F.A.C.

[Rule 62-213.410, F.A.C.]

34. Immediate Implementation Pending Revision Process.

(1) Those permitted Title V sources making any change that constitutes a modification pursuant to the definition of modification at Rule 62-210.200, F.A.C., but which would not constitute a modification pursuant to 42 USC 7412(a) or to 40 CFR 52.01, 60.2, or 61.15, adopted and incorporated by reference at Rule 62-204.800, F.A.C., may implement such change prior to final issuance of a permit revision, provided the change:

(a) Does not violate any applicable requirement;

(b) Does not contravene any permit term or condition for monitoring, testing, recordkeeping or reporting, or any compliance certification requirement;

(c) Does not require or change a case-by-case determination of an emission limitation or other standard, or a source-specific determination of ambient impacts, or a visibility or increment analysis under the provisions of Chapter 62-212 or 62-296, F.A.C.;

(d) Does not seek to establish or change a permit term or condition for which there is no corresponding underlying applicable requirement and which the source has assumed to avoid an applicable requirement to which the source would otherwise be subject including any federally enforceable emissions cap or federally enforceable alternative emissions limit.

(2) A Title V source may immediately implement such changes after they have been incorporated into the terms and conditions of a new or revised construction permit issued pursuant to Chapter 62-212, F.A.C., and after the source provides to EPA, the Department, each affected state and any approved local air program having geographic jurisdiction over the source, a copy of the source's application for operation permit revision. The Title V source may conform its application for construction permit to include all information required by Rule 62-213.420, F.A.C., in lieu of submitting separate application forms.

(3) The Department shall process the application for operation permit revision in accordance with the provisions of Chapter 62-213, F.A.C., except that the Department shall issue a draft permit revision or a determination to deny the revision within 60 days of receipt of a complete application for operation permit revision or, if the Title V source has submitted a construction permit application conforming to the requirements of Rule 62-213.420, F.A.C., the Department shall issue a draft permit or a determination to deny the revision at the same time the Department issues its determination on issuance or denial of the construction permit application. The Department shall not take final action on the operation permit revision application until all the requirements of Rules 62-213.430(1)(a), (c), (d), and (e), F.A.C., have been complied with.

(4) Pending final action on the operation permit revision application, the source shall implement the changes in accordance with the terms and conditions of the source's new or revised construction permit. If any terms and conditions of the new or revised construction permit have not been complied with prior to the issuance of the draft operation permit revision, the operation permit shall include a compliance plan in accordance with the provisions of Rule 62-213.440(2), F.A.C.

(5) The permit shield described in Rule 62-213.460, F.A.C., shall not apply to such changes until after the Department

takes final action to issue the operation permit revision.

(6) If the Department denies the source's application for operation permit revision, the source shall cease implementation of the proposed changes.

[Rule 62-213.412, F.A.C.]

### 35. Permit Applications.

(1) Duty to Apply. For each Title V source, the owner or operator shall submit a timely and complete permit application in compliance with the requirements of Rules 62-213.420, F.A.C., and Rules 62-4.050(1) through (3), F.A.C.

(a) Timely Application.

3. For purposes of permit renewal, a timely application is one that is submitted in accordance with Rule 62-4.090, F.A.C.

(b) Complete Application.

1. Any applicant for a Title V permit, permit revision or permit renewal must submit an application on DEP Form No. 62-210.900(1), which must include all the information specified by Rule 62-213.420(3), F.A.C., except that an application for permit revision must contain only that information related to the proposed change(s) from the currently effective Title V permit and any other requirements that become applicable at the time of application. The applicant shall include information concerning fugitive emissions and stack emissions in the application. Each application for permit, permit revision or permit renewal shall be certified by a responsible official in accordance with Rule 62-213.420(4), F.A.C.

2. For those applicants submitting initial permit applications pursuant to Rule 62-213.420(1)(a)1., F.A.C., a complete application shall be an application that substantially addresses all the information required by the application form number 62-210.900(1), and such applications shall be deemed complete within sixty days of receipt of a signed and certified application unless the Department notifies the applicant of incompleteness within that time. For all other applicants, the applications shall be deemed complete sixty days after receipt, unless the Department, within sixty days after receipt of a signed application for permit, permit revision or permit renewal, requests additional documentation or information needed to process the application. An applicant making timely and complete application for permit, or timely application for permit renewal as described by Rule 62-4.090(1), F.A.C., shall continue to operate the source under the authority and provisions of any existing valid permit or Florida Electrical Power Plant Siting Certification, and in accordance with applicable requirements of the Acid Rain Program, until the conclusion of proceedings associated with its permit application or until the new permit becomes effective, whichever is later, provided the applicant complies with all the provisions of Rules 62-213.420(1)(b)3. and 4., F.A.C. Failure of the Department to request additional information within sixty days of receipt of a properly signed application shall not impair the Department's ability to request additional information pursuant to Rules 62-213.420(1)(b)3. and 4., F.A.C.

3. For those permit applications submitted pursuant to the provisions of Rule 62-213.420(1)(a)1., F.A.C., the Department shall notify the applicant if the Department becomes aware at any time during processing of the application that the application contains incorrect or incomplete information. The applicant shall submit the corrected or supplementary information to the Department within ninety days unless the applicant has requested and been granted additional time to submit the information. Failure of an applicant to submit corrected or supplementary information requested by the Department within ninety days or such additional time as requested and granted shall render the application incomplete.

4. For all applications other than those addressed at Rule 62-213.420(1)(b)3., F.A.C., should the Department become aware, during processing of any application that the application contains incorrect information, or should the Department become aware, as a result of comment from an affected State, an approved local air program, EPA, or the public that additional information is needed to evaluate the application, the Department shall notify the applicant within 30 days. When an applicant becomes aware that an application contains incorrect or incomplete information, the applicant shall submit the corrected or supplementary information to the Department. If the Department notifies an applicant that corrected or supplementary information is necessary to process the permit, and requests a response, the applicant shall provide the information to the Department within ninety days of the Department request unless the applicant has requested and been granted additional time to submit the information or, the applicant shall, within ninety days, submit a written request that the Department process the application without the information. Failure of an applicant to submit corrected or supplementary information requested by the Department within ninety days, or such additional time as requested and granted, or to demand in writing within ninety days that the application be processed without the information shall render the application incomplete. Nothing in this section shall limit any other remedies available to the Department.



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[Rules 62-213.420(1)(a)3. and 62-213.420(1)(b)1., 2., 3. & 4., F.A.C.]

36. Confidential Information. Whenever an applicant submits information under a claim of confidentiality pursuant to Section 403.111, F.S., the applicant shall also submit a copy of all such information and claim directly to EPA. (also, see Condition No. 50.)

[Rule 62-213.420(2), F.A.C.]

37. Standard Application Form and Required Information. Applications shall be submitted under Chapter 62-213, F.A.C., on forms provided by the Department and adopted by reference in Rule 62-210.900(1), F.A.C. The information as described in Rule 62-210.900(1), F.A.C., shall be included for the Title V source and each emissions unit. An application must include information sufficient to determine all applicable requirements for the Title V source and each emissions unit and to evaluate a fee amount pursuant to Rule 62-213.205, F.A.C.

[Rule 62-213.420(3), F.A.C.]

38. a. Permit Renewal and Expiration. Permits being renewed are subject to the same requirements that apply to permit issuance at the time of application for renewal. Permit renewal applications shall contain that information identified in Rules 62-210.900(1) and 62-213.420(3), F.A.C. Unless a Title V source submits a timely application for permit renewal in accordance with the requirements of Rule 62-4.090(1), F.A.C., the existing permit shall expire and the source's right to operate shall terminate. No Title V permit will be issued for a new term except through the renewal process.

b. Permit Revision Procedures. Permit revisions shall meet all requirements of Chapter 62-213, F.A.C., including those for content of applications, public participation, review by approved local programs and affected states, and review by EPA, as they apply to permit issuance and permit renewal, except that permit revisions for those activities implemented pursuant to Rule 62-213.412, F.A.C., need not meet the requirements of Rule 62-213.430(1)(b), F.A.C. The Department shall require permit revision in accordance with the provisions of Rule 62-4.080, F.A.C., and 40 CFR 70.7(f), whenever any source becomes subject to any condition listed at 40 CFR 70.7(f)(1), hereby adopted and incorporated by reference. The below requirements from 40 CFR 70.7(f) are adopted and incorporated by reference in Rule 62-213.430(4), F.A.C.:

40 CFR 70.7(f): Reopening for Cause. (also, see Condition No. 4.)

(1) This section contains provisions from 40 CFR 70.7(f) that specify the conditions under which a Title V permit shall be reopened prior to the expiration of the permit. A Title V permit shall be reopened and revised under any of the following circumstances:

(i) Additional applicable requirements under the Act become applicable to a major Part 70 source with a remaining permit term of 3 or more years. Such a reopening shall be completed not later than 18 months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which the permit is due to expire, unless the original permit or any of its terms and conditions has been extended pursuant to 40 CFR 70.4(b)(10)(i) or (ii).

(ii) Additional requirements (including excess emissions requirements) become applicable to an affected source under the acid rain program. Upon approved by the Administrator, excess emissions offset plans shall be deemed to be incorporated into the permit.

(iii) The permitting authority or EPA determines that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit.

(iv) The Administrator or the permitting authority determines that the permit must be revised or revoked to assure compliance with the applicable requirements.

(2) Proceedings to reopen and issue a permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of the permit for which cause to reopen exists. Such reopening shall be made as expeditiously as practicable.

(3) Reopenings under 40 CFR 70.7(f)(1) shall not be initiated before a notice of such intent is provided to the Part 70 source by the permitting authority at least 30 days in advance of the date that the permit is to be reopened, except that the permitting authority may provide a shorter time period in the case of an emergency.

[Rules 62-213.430(3) & (4), F.A.C.; and, 40 CFR 70.7(f)]

39. Insignificant Emissions Units or Pollutant-Emitting Activities.

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(a) All requests for determination of insignificant emissions units or activities made pursuant to Rule 62-213.420(3)(n), F.A.C., shall be processed in conjunction with the permit, permit renewal or permit revision application submitted pursuant to Chapter 62-213, F.A.C. Insignificant emissions units or activities shall be approved by the Department consistent with the provisions of Rule 62-4.040(1)(b), F.A.C. Emissions units or activities which are added to a Title V source after issuance of a permit under Chapter 62-213, F.A.C., shall be incorporated into the permit at its next renewal, provided such emissions units or activities have been exempted from the requirement to obtain an air construction permit and also qualify as insignificant pursuant to Rule 62-213.430(6), F.A.C.

(b) An emissions unit or activity shall be considered insignificant if all of the following criteria are met:

1. Such unit or activity would be subject to no unit-specific applicable requirement;
2. Such unit or activity, in combination with other units or activities proposed as insignificant, would not cause the facility to exceed any major source threshold(s) as defined in Rule 62-213.420(3)(c)1., F.A.C., unless it is acknowledged in the permit application that such units or activities would cause the facility to exceed such threshold(s);
3. Such unit or activity would not emit or have the potential to emit:
  - a. 500 pounds per year or more of lead and lead compounds expressed as lead;
  - b. 1,000 pounds per year or more of any hazardous air pollutant;
  - c. 2,500 pounds per year or more of total hazardous air pollutants; or
  - d. 5.0 tons per year or more of any other regulated pollutant.

[Rule 62-213.430(6), F.A.C.]

40. Permit Duration. Permits for sources subject to the Federal Acid Rain Program shall be issued for terms of five years, provided that the initial Acid Rain Part may be issued for a term less than five years where necessary to coordinate the term of such part with the term of a Title V permit to be issued to the source. Operation permits for Title V sources may not be extended as provided in Rule 62-4.080(3), F.A.C., if such extension will result in a permit term greater than five years.

[Rule 62-213.440(1)(a), F.A.C.]

41. Monitoring Information. All records of monitoring information shall specify the date, place, and time of sampling or measurement and the operating conditions at the time of sampling or measurement, the date(s) analyses were performed, the company or entity that performed the analyses, the analytical techniques or methods used, and the results of such analyses.

[Rule 62-213.440(1)(b)2.a., F.A.C.]

42. Retention of Records. Retention of records of all monitoring data and support information shall be for a period of at least 5 years from the date of the monitoring sample, measurement, report, or application. Support information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by the permit.

[Rule 62-213.440(1)(b)2.b., F.A.C.]

43. Monitoring Reports. The permittee shall submit reports of any required monitoring at least every six (6) months. All instances of deviations from permit requirements must be clearly identified in such reports.

[Rule 62-213.440(1)(b)3.a., F.A.C.]

44. Deviation from Permit Requirements Reports. The permittee shall report in accordance with the requirements of Rules 62-210.700(6) and 62-4.130, F.A.C., deviations from permit requirements, including those attributable to upset conditions as defined in the permit. Reports shall include the probable cause of such deviations, and any corrective actions or preventive measures taken.

[Rule 62-213.440(1)(b)3.b., F.A.C.]

45. Reports. All reports shall be accompanied by a certification by a responsible official, pursuant to Rule 62-213.420(4), F.A.C.

[Rule 62-213.440(1)(b)3.c., F.A.C.]

46. If any portion of the final permit is invalidated, the remainder of the permit shall remain in effect.

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[Rule 62-213.440(1)(d)1., F.A.C.]

47. It shall not be a defense for a permittee in an enforcement action that maintaining compliance with any permit condition would necessitate halting of or reduction of the source activity.

[Rule 62-213.440(1)(d)3., F.A.C.]

48. Any Title V source shall comply with all the terms and conditions of the existing permit until the Department has taken final action on any permit renewal or any requested permit revision, except as provided at Rule 62-213.412(2), F.A.C.

[Rule 62-213.440(1)(d)4., F.A.C.]

49. A situation arising from sudden and unforeseeable events beyond the control of the source which causes an exceedance of a technology-based emissions limitation because of unavoidable increases in emissions attributable to the situation and which requires immediate corrective action to restore normal operation, shall be an affirmative defense to an enforcement action in accordance with the provisions and requirements of 40 CFR 70.6(g)(2) and (3), hereby adopted and incorporated by reference.

[Rule 62-213.440(1)(d)5., F.A.C.]

50. Confidentiality Claims. Any permittee may claim confidentiality of any data or other information by complying with Rule 62-213.420(2), F.A.C. (also, see Condition No. 36.)

[Rule 62-213.440(1)(d)6., F.A.C.]

51. Statement of Compliance. (a)2. The permittee shall submit a Statement of Compliance with all terms and conditions of the permit that includes all the provisions of 40 CFR 70.6(c)(5)(iii), incorporated by reference at Rule 62-204.800, F.A.C., using DEP Form No. 62-213.900(7). Such statement shall be accompanied by a certification in accordance with Rule 62-213.420(4), F.A.C., for Title V requirements and with Rule 62-214.350, F.A.C., for Acid Rain requirements. Such statements shall be submitted (postmarked) to the Department and EPA:

a. Annually, within 60 days after the end of each calendar year during which the Title V permit was effective, or more frequently if specified by Rule 62-213.440(2), F.A.C., or by any other applicable requirement; and

b. Within 60 days after submittal of a written agreement for transfer of responsibility as required pursuant to 40 CFR 70.7(d)(1)(iv), adopted and incorporated by reference at Rule 62-204.800, F.A.C., or within 60 days after permanent shutdown of a facility permitted under Chapter 62-213, F.A.C.; provided that, in either such case, the reporting period shall be the portion of the calendar year the permit was effective up to the date of transfer of responsibility or permanent facility shutdown, as applicable.

3. In lieu of individually identifying all applicable requirements and specifying times of compliance with, non-compliance with, and deviation from each, the responsible official may use DEP Form No. 62-213.900(7) as such statement of compliance so long as the responsible official identifies all reportable deviations from and all instances of non-compliance with any applicable requirements and includes all information required by the federal regulation relating to each reportable deviation and instance of non-compliance.

(b) The responsible official may treat compliance with all other applicable requirements as a surrogate for compliance with Rule 62-296.320(2), Objectionable Odor Prohibited.

[Rules 62-213.440(3)(a)2. & 3. and (b), F.A.C.]

52. Permit Shield. Except as provided in Chapter 62-213, F.A.C., compliance with the terms and conditions of a permit issued pursuant to Chapter 62-213, F.A.C., shall, as of the effective date of the permit, be deemed compliance with any applicable requirements in effect, provided that the source included such applicable requirements in the permit application. Nothing in Rule 62-213.460, F.A.C., or in any permit shall alter or affect the ability of EPA or the Department to deal with an emergency, the liability of an owner or operator of a source for any violation of applicable requirements prior to or at the time of permit issuance, or the requirements of the Federal Acid Rain Program.

[Rule 62-213.460, F.A.C.]

53. Forms and Instructions. The forms used by the Department in the Title V source operation program are adopted and incorporated by reference in Rule 62-213.900, F.A.C. The form is listed by rule number, which is also the form number, and with the subject, title, and effective date. Copies of forms may be obtained by writing to the Department of Environmental Protection, Division of Air Resource Management, 2600 Blair Stone Road, Tallahassee, Florida 32399-

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2400, or by contacting the appropriate permitting authority.

(1) Major Air Pollution Source Annual Emissions Fee Form. (Effective 01/03/2001)

(7) Statement of Compliance Form. (Effective 06/02/2002)

(8) Responsible Official Notification Form. (Effective 06/02/2002)

[Rule 62-213.900, F.A.C.: Forms (1), (7) and (8)]

**Chapter 62-256, F.A.C.**

54. **Not federally enforceable.** Open Burning. This permit does not authorize any open burning nor does it constitute any waiver of the requirements of Chapter 62-256, F.A.C. Source shall comply with Chapter 62-256, F.A.C., for any open burning at the source.

[Chapter 62-256, F.A.C.]

**Chapter 62-281, F.A.C.**

55. Refrigerant Requirements. Any facility having refrigeration equipment, including air conditioning equipment, which uses a Class I or II substance (listed at 40 CFR 82, Subpart A, Appendices A and B), and any facility which maintains, services, or repairs motor vehicles using a Class I or Class II substance as refrigerant must comply with all requirements of 40 CFR 82, Subparts B and F, and with Rule 62-281.100, F.A.C. Those requirements include the following restrictions:

(1) Any facility having any refrigeration equipment normally containing 50 (fifty) pounds of refrigerant, or more, must keep servicing records documenting the date and type of all service and the quantity of any refrigerant added pursuant to 40 CFR 82.166;

(2) No person repairing or servicing a motor vehicle may perform any service on a motor vehicle air conditioner (MVAC) involving the refrigerant for such air conditioner unless the person has been properly trained and certified as provided at 40 CFR 82.34 and 40 CFR 82.40, and properly uses equipment approved pursuant to 40 CFR 82.36 and 40 CFR 82.38, and complies with 40 CFR 82.42;

(3) No person may sell or distribute, or offer for sale or distribution, any substance listed as a Class I or Class II substance at 40 CFR 82, Subpart A, Appendices A and B, except in compliance with Rule 62-281.100, F.A.C., and 40 CFR 82.34(b), 40 CFR 82.42, and/or 40 CFR 82.166;

(4) No person maintaining, servicing, repairing, or disposing of appliances may knowingly vent or otherwise release into the atmosphere any Class I or Class II substance used as a refrigerant in such equipment and no other person may open appliances (except MVACs as defined at 40 CFR 82.152) for service, maintenance or repair unless the person has been properly trained and certified pursuant to 40 CFR 82.161 and unless the person uses equipment certified for that type of appliance pursuant to 40 CFR 82.158 and unless the person observes the practices set forth at 40 CFR 82.156 and 40 CFR 82.166;

(5) No person may dispose of appliances (except small appliances, as defined at 40 CFR 82.152) without using equipment certified for that type of appliance pursuant to 40 CFR 82.158 and without observing the practices set forth at 40 CFR 82.156 and 40 CFR 82.166;

(6) No person may recover refrigerant from small appliances, MVACs and MVAC-like appliances (as defined at 40 CFR 82.152), except in compliance with the requirements of 40 CFR 82, Subpart F.

[40 CFR 82; and, Chapter 62-281, F.A.C. (**Chapter 62-281, F.A.C., is not federally enforceable**)]

**Chapter 62-296, F.A.C.**

56. Industrial, Commercial, and Municipal Open Burning Prohibited. Open burning in connection with industrial, commercial, or municipal operations is prohibited, except when:

(a) Open burning is determined by the Department to be the only feasible method of operation and is authorized by an air permit issued pursuant to Chapter 62-210 or 62-213, F.A.C.; or

(b) An emergency exists which requires immediate action to protect human health and safety; or

(c) A county or municipality would use a portable air curtain incinerator to burn yard trash generated by a hurricane, tornado, fire or other disaster and the air curtain incinerator would otherwise be operated in accordance with the permitting

exemption criteria of Rule 62-210.300(3), F.A.C.

[Rule 62-296.320(3), F.A.C.]

57. Unconfined Emissions of Particulate Matter.

(4)(c)1. No person shall cause, let, permit, suffer or allow the emissions of unconfined particulate matter from any activity, including vehicular movement; transportation of materials; construction; alteration; demolition or wrecking; or industrially related activities such as loading, unloading, storing or handling; without taking reasonable precautions to prevent such emissions.

3. Reasonable precautions include the following:

- a. Paving and maintenance of roads, parking areas and yards.
- b. Application of water or chemicals to control emissions from such activities as demolition of buildings, grading roads, construction, and land clearing.
- c. Application of asphalt, water, oil, chemicals or other dust suppressants to unpaved roads, yards, open stock piles and similar activities.
- d. Removal of particulate matter from roads and other paved areas under the control of the owner or operator of the facility to prevent reentrainment, and from buildings or work areas to prevent particulate from becoming airborne.
- e. Landscaping or planting of vegetation.
- f. Use of hoods, fans, filters, and similar equipment to contain, capture and/or vent particulate matter.
- g. Confining abrasive blasting where possible.
- h. Enclosure or covering of conveyor systems.

4. In determining what constitutes reasonable precautions for a particular facility, the Department shall consider the cost of the control technique or work practice, the environmental impacts of the technique or practice, and the degree of reduction of emissions expected from a particular technique or practice.

[Rules 62-296.320(4)(c)1., 3., & 4. F.A.C.]

**SECTION 4. APPENDIX UI**

**Unregulated and Insignificant Emissions Units and/or Activities**

**UNREGULATED EMISSIONS UNITS AND/OR ACTIVITIES**

An emissions unit which emits no “emissions-limited pollutant” and which is subject to no unit-specific work practice standard, though it may be subject to regulations applied on a facility-wide basis (e.g., unconfined emissions, odor, general opacity) or to regulations that require only that it be able to prove exemption from unit-specific emissions or work practice standards. The below listed emissions units and/or activities have been identified by the permittee as “unregulated emissions units”. Some of these activities are also considered insignificant.

**Okeelanta Corporation Sugar Mill and Refinery (ARMS ID No. 0990005)**

ID No.	EU Description	Activities/Equipment
036	Shop Activities	<ul style="list-style-type: none"> <li>• Surface Coating Operations (Non-RACT Vehicle Painting)</li> <li>• Diesel Engine – Portable Air Compressor</li> <li>• Vehicle Repair (Body Shop)</li> <li>• Crawlers Repair Shop</li> <li>• Hydraulic Oil, Mineral Spirits, and Waste/Used Oil Storage Tanks</li> <li>• Mechanics’ Trucks With Portable Air Compressors (Gasoline Engines)</li> <li>• Portable Pressure Cleaners (Gasoline Engines)</li> <li>• Steam Clean Station</li> <li>• Truck, Trailer, Service Vehicles, Wheel Tractor Repair Shops</li> <li>• Cold Cleaning Devices (parts washer)</li> <li>• Containers for Oil/Grease/Used Oil</li> <li>• Oil/Water Separator/Skimmer Equipment</li> <li>• Portable Welders</li> <li>• Pressurized LPG Tanks</li> <li>• Stationary IC Engines</li> <li>• Vacuum Cleaning Systems</li> <li>• Vehicle Generated Dust</li> <li>• Woodworking and Metal Working Operations</li> </ul>
037	Sugar Mill Boiler House	<ul style="list-style-type: none"> <li>• Boiler Ash Disposal, Handling and Storage</li> <li>• Boiler Blowdown Pipes &amp; Vents</li> <li>• Boiler Water Chemical Prep Tanks</li> <li>• Boiler Water Dearator and Tank</li> </ul>
038	Sugar Mill Cane Dumping Area	<ul style="list-style-type: none"> <li>• Cane Dumping, Handling, and Storage Cane Knives, Shredding, and Conveying</li> <li>• Steam Clean Station</li> <li>• Oil/Water Separator/Skimmer</li> </ul>
039	Sugarcane Processing Facility	<ul style="list-style-type: none"> <li>• Bagacillo Cyclone and Handling Systems</li> <li>• Batch Mixers (&lt;30 Cu. Ft.)</li> <li>• Carbonaceous Fuel Handling, Storage Piles and Hogger</li> <li>• Cold Cleaning Devices (Non-Halogenated Solvent)</li> <li>• Containers For Oils/Wax/Grease</li> <li>• Cooling Water Towers, Spray Ponds and Canals</li> <li>• Covered Conveyors/Drop Points</li> <li>• Diesel, Gasoline, Fuel Oil, Kerosene, Lube Oil, Waste and Used Oil Tanks</li> <li>• Electric Ovens For Drying</li> <li>• Emergency Generators</li> <li>• Gear Boxes, Reducers Vents</li> <li>• Ground Water Remediation Stripping Tower</li> <li>• Handling Of Raw Sugar</li> <li>• Industrial Waste Water Tanks (Non-Mact)</li> <li>• Molasses Storage Tanks</li> <li>• Mud Ponds</li> <li>• Oil/Water Seperator/Skimmer Equipment</li> <li>• Painting Operations</li> <li>• Portable Diesel Air Compressors</li> </ul>

**SECTION 4. APPENDIX UI**

**Unregulated and Insignificant Emissions Units and/or Activities**

ID No.	EU Description	Activities/Equipment
		<ul style="list-style-type: none"> <li>• Portable Electric Generators</li> <li>• Portable Welders</li> <li>• Pressurized Lpg Tanks</li> <li>• Process Water Filtration Intake Screens</li> <li>• Process Wide Flanges and Valves</li> <li>• Pump Operations</li> <li>• Scrubber Water Ponds and Troughs</li> <li>• Stationary Internal Combustion Engines (General)</li> <li>• Vacuum Cleaning Systems</li> <li>• Vehicle Generated Dust</li> <li>• Vents From Hydraulic/Lube Oil Reservoirs</li> <li>• Woodworking and Metal Working Operations</li> <li>• Centrifugals With Mixers</li> <li>• Crystallizers/Receivers</li> <li>• Evaporator Cleaning Operations</li> <li>• Evaporators (W/ Non-Condensable Gas Vent)</li> <li>• Juice Heaters</li> <li>• Mud Filter Condensers Vacuum Pumps</li> <li>• Process Tanks (Batch, Clarified Juice, Coagulant Mix, Flash, Liming, Mingler, Mixer, Mud Mixing, Pan Feed, Magma, Mud Waste, Muriatic, Sugar Receiver, and Syrup Storage)</li> <li>• Isopropyl alcohol stored in drums</li> <li>• Isopropyl alcohol usage in vacuum pans</li> <li>• Rotary Vacuum Filters</li> <li>• Vacuum Pans with NCG vents, Condensers, And Pumps</li> <li>• Lime Storage Silo and Distribution Systems</li> <li>• Lime Silo Baghouse (5% Opacity)</li> <li>• Diesel Engines for Operation of IWW Pumps</li> <li>• Phosphoric Acid Storage and Distribution Systems</li> <li>• Sodium Hydroxide Storage and Distribution Systems</li> <li>• Mill Crown Wheel Removal Operations</li> <li>• Vertical Molasses Crystallizers</li> <li>• Cane Mills</li> <li>• Cush-cush Screens/Conveyors and DSM Screens</li> <li>• Hydrochloric Acid Tanks</li> <li>• Mill Turbines with Vents</li> <li>• Carbon Slurry Tank</li> <li>• Condensate Tank</li> </ul>
040	Sugar Mill Fuel Farm	<ul style="list-style-type: none"> <li>• Diesel, Gasoline and Oil Tanks</li> <li>• Diesel and Gasoline Pumps and Loading Arms</li> <li>• Groundwater Remediation Stripping Tower</li> <li>• Oil/Water Separator/Skimmer Equipment</li> </ul>
041	Sugar Mill Potable Water System	<ul style="list-style-type: none"> <li>• Hydrogen Sulfide Degasifiers</li> <li>• Process Water Discharge Canal</li> <li>• Sulfuric Acid Storage and Distribution Systems</li> <li>• Disinfection System</li> </ul>
042	Sugar Mill Sewer Plant	<ul style="list-style-type: none"> <li>• Sewage Treatment Plant</li> </ul>
043	Sugar Refinery	<ul style="list-style-type: none"> <li>• Bagging Machines</li> <li>• Bulk Curing, Wet Sugar, and Portable Overflow Bins</li> <li>• Centrifugals</li> <li>• De-Sweeteners</li> <li>• Evaporators and Condensers</li> <li>• Large and Small Heaters</li> </ul>

**SECTION 4. APPENDIX UI**

**Unregulated and Insignificant Emissions Units and/or Activities**

<b>ID No.</b>	<b>EU Description</b>	<b>Activities/Equipment</b>
		<ul style="list-style-type: none"> <li>• Primary and Secondary Filters</li> <li>• Refined Sugar Handling, Storage Silo, and Sugar/Syrup Mixer</li> <li>• Rotex Screens</li> <li>• Silo Scale</li> <li>• Sugar Refinery Process Tanks (Blackwater, Clarifier, Liquor, Melted Sugar Storage, Melter, Mixer, Reactor, Scums, Secondary Treatment, Sweetwater, Syrup Storage Tanks, and Phosphoric Acid Storage and Distribution System</li> <li>• Vacuum Pans with Condenser and non-Condensable Gas Vent</li> <li>• Isopropyl Alcohol Usage in Vacuum Pans</li> <li>• Isopropyl Alcohol Stored in Drums</li> <li>• Powdered Carbon Mixing Room</li> <li>• Refined Sugar Dust Collectors (Vented Inside Building)</li> </ul>
045	Sugar Transshipment Facility	<ul style="list-style-type: none"> <li>• Containers for Oil/Grease/Ink</li> <li>• Diesel Fire Pump Engine</li> <li>• Diesel Tank</li> <li>• Vehicle Generated Dust</li> <li>• Refined Sugar Dist Collectors (Vented Inside Building)</li> <li>• Portable Vacuum Cleaners</li> </ul>

The following activity is considered insignificant pursuant to Rule 62-213.430(6), F.A.C.

- Hi-Vac industrial vacuum system

**New Hope Power Cogeneration Plant (ARMS ID No. 09900332)**

<b>ID No.</b>	<b>EU Description</b>	<b>Activities/Equipment</b>
004	Cogeneration Plant Material Handling and Storage	<ul style="list-style-type: none"> <li>• Distillate oil Tanks</li> </ul>
005	Cogeneration Plant Misc. Activities	<ul style="list-style-type: none"> <li>• Boiler Drum Blowdown Tank</li> <li>• Diesel Fire Pump Engine and Tank</li> <li>• Propane Tank</li> <li>• Hydrogen Sulfide Degasifier</li> <li>• Distillate Oil Tank</li> <li>• Oil/water Separators</li> <li>• Sodium Hydroxide Tank</li> <li>• Wastewater Neutralization Tank</li> <li>• Cold Cleaning Devices (Parts Washers)</li> <li>• Sulfuric Acid Storage and Distribution Systems</li> </ul>
006	Cogeneration Plant Miscellaneous support equipment	<ul style="list-style-type: none"> <li>• Nominal 75 MW Steam Turbine Electrical Generator</li> <li>• Nominal 65 MW Steam Turbine Electrical Generator</li> <li>• Condensers</li> <li>• Two Cooling Towers</li> <li>• Switchyard, etc.</li> </ul>



## **NEW SOURCE PERFORMANCE STANDARDS**

### **Subpart A-General Provisions for 40 CFR 60**

[Source: Federal Register dated 7/1/98, Federal Register 5/8/98, 2/12/99, 10/17/00, 6/28/02, 6/1/06]

#### **Cogeneration Boilers (EUs 001, 002 and 003) and Boiler 16 (EU 014)**

In accordance with Rule 62-204.800(8), F.A.C., the cogeneration boilers and Boiler 16 are subject to the applicable requirements of 40 CFR 60 Subpart A, General Provisions. For these requirements, the original rule numbering has been retained.

#### **40 CFR 60.1 Applicability.**

(a) Except as provided in 40 CFR 60 subparts B and C, the provisions of this part apply to the owner or operator of any stationary source which contains an affected facility, the construction or modification of which is commenced after the date of publication in this part of any standard (or, if earlier, the date of publication of any proposed standard) applicable to that facility.

(b) Any new or revised standard of performance promulgated pursuant to section 111(b) of the Act shall apply to the owner or operator of any stationary source which contains an affected facility, the construction or modification of which is commenced after the date of publication in this part of such new or revised standard (or, if earlier, the date of publication of any proposed standard) applicable to that facility.

(c) In addition to complying with the provisions of this part, the owner or operator of an affected facility may be required to obtain an operating permit issued to stationary sources by an authorized State air pollution control agency or by the Administrator of the U.S. Environmental Protection Agency (EPA) pursuant to Title V of the Clean Air Act (CAA) as amended November 15, 1990 (42 U.S.C. 7661).  
[40 CFR 60.1(a), (b) and (c)]

#### **40 CFR 60.5 Determination of construction or modification.**

(a) When requested to do so by an owner or operator, the Administrator will make a determination of whether action taken or intended to be taken by such owner or operator constitutes construction (including reconstruction) or modification or the commencement thereof within the meaning of this part.

(b) The Administrator will respond to any request for a determination under paragraph (a) of this section within 30 days of receipt of such request.

#### **40 CFR 60.6 Review of plans.**

(a) When requested to do so by an owner or operator, the Administrator will review plans for construction or modification for the purpose of providing technical advice to the owner or operator.

(b)(1) A separate request shall be submitted for each construction or modification project.

(2) Each request shall identify the location of such project, and be accompanied by technical information describing the proposed nature, size, design, and method of operation of each affected facility involved in such project, including information on any equipment to be used for measurement or control of emissions.

(c) Neither a request for plans review nor advice furnished by the Administrator in response to such request shall (1) relieve an owner or operator of legal responsibility for compliance with any provision of this part or of any applicable State or local requirement, or (2) prevent the Administrator from implementing or enforcing any provision of this part or taking any other action authorized by the Act.

#### **40 CFR 60.7 Notification and record keeping.**

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(a) Any owner or operator subject to the provisions of this part shall furnish the Administrator written notification or, if acceptable to both the Administrator and the owner or operator of a source, electronic notification, as follows:

(1) A notification of the date construction (or reconstruction as defined under § 60.15) of an affected facility is commenced postmarked no later than 30 days after such date. This requirement shall not apply in the case of mass-produced facilities which are purchased in completed form.

(2) Reserved.

(3) A notification of the actual date of initial startup of an affected facility postmarked within 15 days after such date.

(4) A notification of any physical or operational change to an existing facility which may increase the emission rate of any air pollutant to which a standard applies, unless that change is specifically exempted under an applicable subpart or in § 60.14(e). This notice shall be postmarked 60 days or as soon as practicable before the change is commenced and shall include information describing the precise nature of the change, present and proposed emission control systems, productive capacity of the facility before and after the change, and the expected completion date of the change. The Administrator may request additional relevant information subsequent to this notice.

(5) A notification of the date upon which demonstration of the continuous monitoring system performance commences in accordance with 40 CFR 60.13(c). Notification shall be postmarked not less than 30 days prior to such date.

(6) A notification of the anticipated date for conducting the opacity observations required by 40 CFR 60.11(e)(1) of this part. The notification shall also include, if appropriate, a request for the Administrator to provide a visible emissions reader during a performance test. The notification shall be postmarked not less than 30 days prior to such date.

(7) A notification that continuous opacity monitoring system data results will be used to determine compliance with the applicable opacity standard during a performance test required by 40 CFR 60.8 in lieu of Method 9 observation data as allowed by 40 CFR 60.11(e)(5) of 40 CFR 60. This notification shall be postmarked not less than 30 days prior to the date of the performance test.

(b) Any owner or operator subject to the provisions of this part shall maintain records of the occurrence and duration of any startup, shutdown, or malfunction in the operation of an affected facility; any malfunction of the air pollution control equipment; or any periods during which a continuous monitoring system or monitoring device is inoperative.

(c) Each owner or operator required to install a continuous monitoring system (CMS) or monitoring device shall submit an excess emissions and monitoring systems performance report (excess emissions are defined in applicable subparts) and/or a summary report form (see paragraph (d) of this section) to the Administrator semiannually, except when: more frequent reporting is specifically required by an applicable subpart; or the Administrator, on a case-by-case basis, determines that more frequent reporting is necessary to accurately assess the compliance status of the source. All reports shall be postmarked by the 30th day following the end of each six-month period. Written reports of excess emissions shall include the following information:

(1) The magnitude of excess emissions computed in accordance with 40 CFR 60.13(h), any conversion factor(s) used, and the date and time of commencement and completion of each time period of excess emissions. The process operating time during the reporting period.

(2) Specific identification of each period of excess emissions that occurs during startups, shutdowns, and malfunctions of the affected facility. The nature and cause of any malfunction (if known), the corrective action taken or preventative measures adopted.

(3) The date and time identifying each period during which the continuous monitoring system was inoperative except for zero and span checks and the nature of the system repairs or adjustments.

(4) When no excess emissions have occurred or the continuous monitoring system(s) have not been inoperative, repaired, or adjusted, such information shall be stated in the report.

(d) The summary report form shall contain the information and be in the format shown in Figure 1 unless otherwise specified by the Administrator. One summary report form shall be submitted for each pollutant monitored at each affected facility.

(1) If the total duration of excess emissions for the reporting period is less than 1 percent of the total operating time for the reporting period and CMS downtime for the reporting period is less than 5 percent of the total operating time for the reporting period, only the summary report form shall be submitted and the excess emission report described in 40 CFR 60.7(c) need not be submitted unless requested by the Administrator.

(2) If the total duration of excess emissions for the reporting period is 1 percent or greater of the total operating time for the reporting period or the total CMS downtime for the reporting period is 5 percent or greater of the total operating time

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for the reporting period, the summary report form and the excess emission report described in 40 CFR 60.7(c) shall both be submitted.

*{See Figure 1, Summary Report-Gaseous and Opacity Excess Emission and Monitoring System Performance, at the end of this section.}*

(e) (1) Notwithstanding the frequency of reporting requirements specified in paragraph (c) of this section, an owner or operator who is required by an applicable subpart to submit excess emissions and monitoring systems performance reports (and summary reports) on a quarterly (or more frequent) basis may reduce the frequency of reporting for that standard to semiannual if the

following conditions are met:

(i) For 1 full year (e.g., 4 quarterly or 12 monthly reporting periods) the affected facility's excess emissions and monitoring systems reports submitted to comply with a standard under this part continually demonstrate that the facility is in compliance with the applicable standard;

(ii) The owner or operator continues to comply with all recordkeeping and monitoring requirements specified in this subpart and the applicable standard; and

(iii) The Administrator does not object to a reduced frequency of reporting

for the affected facility, as provided in paragraph (e)(2) of this section.

(2) The frequency of reporting of excess emissions and monitoring systems performance (and summary) reports may be reduced only after the owner or operator notifies the Administrator in writing of his or her intention to make such a change and the Administrator does not object to the intended change. In deciding whether to approve a reduced frequency of reporting, the Administrator may review information concerning the source's entire previous performance history during the required recordkeeping period prior to the intended change, including performance test results, monitoring data, and evaluations of an owner or operator's conformance with operation and maintenance requirements. Such information may be used by the Administrator to make a judgment about the source's potential for noncompliance in the future. If the Administrator disapproves the owner or operator's request to reduce the frequency of reporting, the Administrator will notify the owner or operator in writing within 45 days after receiving notice of the owner or operator's intention. The notification from the Administrator to the owner or operator will specify the grounds on which the disapproval is based. In the absence of a notice of disapproval within 45 days, approval is automatically granted.

(3) As soon as monitoring data indicate that the affected facility is not in compliance with any emission limitation or operating parameter specified in the applicable standard, the frequency of reporting shall revert to the frequency specified in the applicable standard, and the owner or operator shall submit an excess emissions and monitoring systems performance re-report (and summary report, if required) at the next appropriate reporting period following the noncomplying event. After demonstrating compliance with the applicable standard for another full year, the owner or operator may again request approval from the Administrator to reduce the frequency of reporting for that standard as provided for in paragraphs (e)(1) and (e)(2) of this section.

(f) Any owner or operator subject to the provisions of this part shall maintain a file of all measurements, including continuous monitoring system, monitoring device, and performance testing measurements; all continuous monitoring system performance evaluations; all continuous monitoring system or monitoring device calibration checks; adjustments and maintenance performed on these systems or devices; and all other information required by this part recorded in a permanent form suitable for inspection. The file shall be retained for at least two years following the date of such measurements, maintenance, reports, and records, except as follows:

(1) This paragraph applies to owners or operators required to install a continuous emissions monitoring system (CEMS) where the CEMS installed is automated, and where the calculated data averages do not exclude periods of CEMS breakdown or malfunction. An automated CEMS records and reduces the measured data to the form of the pollutant emission standard through the use of a computerized data acquisition system. In lieu of maintaining a file of all CEMS subhourly measurements as required under paragraph (f) of this section, the owner or operator shall retain the most recent consecutive three averaging periods of subhourly measurements and a file that contains a hard copy of the data acquisition system algorithm used to reduce the measured data into the reportable form of the standard.

(2) This paragraph applies to owners or operators required to install a CEMS where the measured data is manually reduced to obtain the reportable form of the standard, and where the calculated data averages do not exclude periods of CEMS breakdown or malfunction. In lieu of maintaining a file of all CEMS subhourly measurements as required under paragraph (f) of this section, the owner or operator shall retain all subhourly measurements for the most recent reporting

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period. The subhourly measurements shall be retained for 120 days from the date of the most recent summary or excess emission report submitted to the Administrator.

(3) The Administrator or delegated authority, upon notification to the source, may require the owner or operator to maintain all measurements as required by paragraph (f) of this section, if the Administrator or the delegated authority determines these records are required to more accurately assess the compliance status of the affected source.

(g) If notification substantially similar to that in 40 CFR 60.7(a) is required by any other State or local agency, sending the Administrator a copy of that notification will satisfy the requirements of 40 CFR 60.7(a).

(h) Individual subparts of this part may include specific provisions which clarify or make inapplicable the provisions set forth in this section.

[40 CFR 60.7(a), (b), (c), (d), (e), (f), (g), (h)]

**40 CFR 60.8 Performance tests.**

(a) Within 60 days after achieving the maximum production rate at which the affected facility will be operated, but not later than 180 days after initial startup of such facility and at such other times as may be required by the Administrator under section 114 of the Act, the owner or operator of such facility shall conduct performance test(s) and furnish the Administrator a written report of the results of such performance test(s).

[40 CFR 60.8(a)]

(b) Performance tests shall be conducted and data reduced in accordance with the test methods and procedures contained in each applicable subpart unless the Administrator (1) specifies or approves, in specific cases, the use of a reference method with minor changes in methodology, (2) approves the use of an equivalent method, (3) approves the use of an alternative method the results of which he has determined to be adequate for indicating whether a specific source is in compliance, (4) waives the requirement for performance tests because the owner or operator of a source has demonstrated by other means to the Administrator's satisfaction that the affected facility is in compliance with the standard, or (5) approves shorter sampling times and smaller sample volumes when necessitated by process variables or other factors. Nothing in 40 CFR 60.8 shall be construed to abrogate the Administrator's authority to require testing under section 114 of the Act.

[40 CFR 60.8(b)(1), (2), (3), (4) & (5)]

(c) Performance tests shall be conducted under such conditions as the Administrator shall specify to the plant operator based on representative performance of the affected facility. The owner or operator shall make available to the Administrator such records as may be necessary to determine the conditions of the performance tests. Operations during periods of startup, shutdown, and malfunction shall not constitute representative conditions for the purpose of a performance test nor shall emissions in excess of the level of the applicable emission limit during periods of startup, shutdown, and malfunction be considered a violation of the applicable emission limit unless otherwise specified in the applicable standard.

[40 CFR 60.8(c)].

(d) The owner or operator of an affected facility shall provide the Administrator at least 30 days prior notice of any performance test, except as specified under other subparts, to afford the Administrator the opportunity to have an observer present. If after 30 days notice for an initially scheduled performance test, there is a delay (due to operational problems, etc) in conducting the scheduled performance test, the owner or operator of an affected facility shall notify the administrator (or delegated State or local agency) as soon as possible of any delay in the original test date, either by providing at least 7 days prior notice of the rescheduled date of the performance test, or by arranging a rescheduled date with the Administrator (or delegated State or local agency) by mutual agreement.

(e) The owner or operator of an affected facility shall provide, or cause to be provided, performance testing facilities as follows:

(1) Sampling ports adequate for test methods applicable to such facility. This includes

(i) constructing the air pollution control system such that volumetric flow rates and pollutant emission rates can be accurately determined by applicable test methods and procedures and

(ii) providing a stack or duct free of cyclonic flow during performance tests, as demonstrated by applicable test methods and procedures.

(2) Safe sampling platform(s).

(3) Safe access to sampling platform(s).

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(4) Utilities for sampling and testing equipment.  
[40 CFR 60.8(e)].

(f) Unless otherwise specified in the applicable subpart, each performance test shall consist of three separate runs using the applicable test method. Each run shall be conducted for the time and under the conditions specified in the applicable standard. For the purpose of determining compliance with an applicable standard, the arithmetic means of results of the three runs shall apply. In the event that a sample is accidentally lost or conditions occur in which one of the three runs must be discontinued because of forced shutdown, failure of an irreplaceable portion of the sample train, extreme meteorological conditions, or other circumstances, beyond the owner or operator's control, compliance may, upon the Administrator's approval, be determined using the arithmetic mean of the results of the two other runs.  
[40 CFR 60.8(f)].

**§ 60.9 Availability of information.**

The availability to the public of information provided to, or otherwise obtained by, the Administrator under this part shall be governed by part 2 of this chapter. (Information submitted voluntarily to the Administrator for the purposes of §§ 60.5 and 60.6 is governed by §§ 2.201 through 2.213 of this chapter and not by § 2.301 of this chapter.)

**40 CFR 60.10 State authority.**

The provisions of 40 CFR 60 shall not be construed in any manner to preclude any State or political subdivision thereof from:

(a) Adopting and enforcing any emission standard or limitation applicable to an affected facility, provided that such emission standard or limitation is not less stringent than the standard applicable to such facility.

(b) Requiring the owner or operator of an affected facility to obtain permits, licenses, or approvals prior to initiating construction, modification, or operation of such facility.

[40 CFR 60.10(a) and (b)].

**40 CFR 60.11 Compliance with standards and maintenance requirements.**

(a) Compliance with standards in this part, other than opacity standards, shall be determined only by performance tests established by 40 CFR 60.8, unless otherwise specified in the applicable standard.

(b) Compliance with opacity standards in this part shall be determined by conducting observations in accordance with Method 9 in appendix A of this part, any alternative method that is approved by the Administrator, or as provided in 40 CFR 60.11(e)(5). For purposes of determining initial compliance, the minimum total time of observations shall be 3 hours (30 6-minute averages) for the performance test or other set of observations (meaning those fugitive-type emission sources subject only to an opacity standard).

(c) The opacity standards set forth in this part shall apply at all times except during periods of startup, shutdown, malfunction, and as otherwise provided in the applicable standard.

(d) At all times, including periods of startup, shutdown, and malfunction, owners and operators shall, to the extent practicable, maintain and operate any affected facility including associated air pollution control equipment in a manner consistent with good air pollution control practice for minimizing emissions. Determination of whether acceptable operating and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, opacity observations, review of operating and maintenance procedures, and inspection of the source.

(e) (1) For the purpose of demonstrating initial compliance, opacity observations shall be conducted concurrently with the initial performance test required in 40 CFR 60.8 unless one of the following conditions apply. If no performance test under 40 CFR 60.8 is required, then opacity observations shall be conducted within 60 days after achieving the maximum production rate at which the affected facility will be operated but no later than 180 days after initial startup of the facility. If visibility or other conditions prevent the opacity observations from being conducted concurrently with the initial

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performance test required under 40 CFR 60.8, the source owner or operator shall reschedule the opacity observations as soon after the initial performance test as possible, but not later than 30 days thereafter, and shall advise the Administrator of the rescheduled date. In these cases, the 30-day prior notification to the Administrator required in 40 CFR 60.7(a)(6) shall be waived. The rescheduled opacity observations shall be conducted (to the extent possible) under the same operating conditions that existed during the initial performance test conducted under 40 CFR 60.8. The visible emissions observer shall determine whether visibility or other conditions prevent the opacity observations from being made concurrently with the initial performance test in accordance with procedures contained in Method 9 of appendix B of this part. Opacity readings of portions of plumes which contain condensed, uncombined water vapor shall not be used for purposes of determining compliance with opacity standards. The owner or operator of an affected facility shall make available, upon request by the Administrator, such records as may be necessary to determine the conditions under which the visual observations were made and shall provide evidence indicating proof of current visible observer emission certification. Except as provided in 40 CFR 60.11(e)(5), the results of continuous monitoring by transmissometer which indicate that the opacity at the time visual observations were made was not in excess of the standard are probative but not conclusive evidence of the actual opacity of an emission, provided that the source shall meet the burden of proving that the instrument used meets (at the time of the alleged violation) Performance Specification 1 in appendix B of 40 CFR 60, has been properly maintained and (at the time of the alleged violation) that the resulting data have not been altered in any way.

(2) Except as provided in 40 CFR 60.11(e)(3), the owner or operator of an affected facility to which an opacity standard in this part applies shall conduct opacity observations in accordance with 40 CFR 60.11(b), shall record the opacity of emissions, and shall report to the Administrator the opacity results along with the results of the initial performance test required under 40 CFR 60.8. The inability of an owner or operator to secure a visible emissions observer shall not be considered a reason for not conducting the opacity observations concurrent with the initial performance test.

(3) The owner or operator of an affected facility to which an opacity standard in this part applies may request the Administrator to determine and to record the opacity of emissions from the affected facility during the initial performance test and at such times as may be required. The owner or operator of the affected facility shall report the opacity results. Any request to the Administrator to determine and to record the opacity of emissions from an affected facility shall be included in the notification required in 40 CFR 60.7(a)(6). If, for some reason, the Administrator cannot determine and record the opacity of emissions from the affected facility during the performance test, then the provisions of 40 CFR 60.7(e)(1) shall apply.

(4) The owner or operator of an affected facility using a continuous opacity monitor (transmissometer) shall record the monitoring data produced during the initial performance test required by 40 CFR 60.8 and shall furnish the Administrator a written report of the monitoring results along with Method 9 and 40 CFR 60.8 performance test results.

(5) The owner or operator of an affected facility subject to an opacity standard may submit, for compliance purposes, continuous opacity monitoring system (COMS) data results produced during any performance test required under 40 CFR 60.8 in lieu of Method 9 observation data. If an owner or operator elects to submit COMS data for compliance with the opacity standard, he shall notify the Administrator of that decision, in writing, at least 30 days before any performance test required under 40 CFR 60.8 is conducted. Once the owner or operator of an affected facility has notified the Administrator to that effect, the COMS data results will be used to determine opacity compliance during subsequent tests required under 40 CFR 60.8 until the owner or operator notifies the Administrator, in writing, to the contrary. For the purpose of determining compliance with the opacity standard during a performance test required under 40 CFR 60.8 using COMS data, the minimum total time of COMS data collection shall be averages of all 6-minute continuous periods within the duration of the mass emission performance test. Results of the COMS opacity determinations shall be submitted along with the results of the performance test required under 60.8. The owner or operator of an affected facility using a COMS for compliance purposes is responsible for demonstrating that the COMS meets the requirements specified in 40 CFR 60.13(c), that the COMS has been properly maintained and operated, and that the resulting data have not been altered in any way. If COMS data results are submitted for compliance with the opacity standard for a period of time during which Method 9 data indicates noncompliance, the Method 9 data will be used to determine compliance with the opacity standard.

(6) Upon receipt from an owner or operator of the written reports of the results of the performance tests required by 40 CFR 60.8, the opacity observation results and observer certification required by 40 CFR 60.11(e)(1), and the COMS results, if applicable, the Administrator will make a finding concerning compliance with opacity and other applicable standards. If COMS data results are used to comply with an opacity standard, only those results are required to be submitted along with the performance test results required by 40 CFR 60.8. If the Administrator finds that an affected facility is in compliance with all applicable standards for which performance tests are conducted in accordance with 40 CFR 60.8 of this part but during the time such performance tests are being conducted fails to meet any applicable opacity standard, the shall notify the owner or operator and advise him that he may petition the Administrator within 10 days of receipt of notification to make appropriate adjustment to the opacity standard for the affected facility.

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(7) The Administrator will grant such a petition upon a demonstration by the owner or operator that the affected facility and associated air pollution control equipment was operated and maintained in a manner to minimize the opacity of emissions during the performance tests; that the performance tests were performed under the conditions established by the Administrator; and that the affected facility and associated air pollution control equipment were incapable of being adjusted or operated to meet the applicable opacity standard.

(8) The Administrator will establish an opacity standard for the affected facility meeting the above requirements at a level at which the source will be able, as indicated by the performance and opacity tests, to meet the opacity standard at all times during which the source is meeting the mass or concentration emission standard. The Administrator will promulgate the new opacity standard in the Federal Register.

(f) Special provisions set forth under an applicable subpart of 40 CFR 60 shall supersede any conflicting provisions of 40 CFR 60.11.

[40 CFR 60.11(a), (b), (c), (d), (e) and (f)]

**40 CFR 60.12 Circumvention.**

No owner or operator subject to the provisions of this part shall build, erect, install, or use any article, machine, equipment or process, the use of which conceals an emission which would otherwise constitute a violation of an applicable standard. Such concealment includes, but is not limited to, the use of gaseous diluents to achieve compliance with an opacity standard or with a standard which is based on the concentration of a pollutant in the gases discharged to the atmosphere.

[40 CFR 60.12]

**40 CFR 60.13 Monitoring requirements.**

(a) For the purposes of this section, all continuous monitoring systems required under applicable subparts shall be subject to the provisions of this section upon promulgation of performance specifications for continuous monitoring systems under appendix B of 40 CFR 60 and, if the continuous monitoring system is used to demonstrate compliance with emission limits on a continuous basis, appendix F to 40 CFR 60, unless otherwise specified in an applicable subpart or by the Administrator. Appendix F is applicable December 4, 1987.

(b) All continuous monitoring systems and monitoring devices shall be installed and operational prior to conducting performance tests under 40 CFR 60.8. Verification of operational status shall, as a minimum, include completion of the manufacturer's written requirements or recommendations for installation, operation, and calibration of the device.

(c) If the owner or operator of an affected facility elects to submit continuous opacity monitoring system (COMS) data for compliance with the opacity standard as provided under 40 CFR 60.11(e)(5), he/she shall conduct a performance evaluation of the COMS as specified in Performance Specification 1, appendix B, of 40 CFR 60 before the performance test required under 40 CFR 60.8 is conducted. Otherwise, the owner or operator of an affected facility shall conduct a performance evaluation of the COMS or continuous emission monitoring system (CEMS) during any performance test required under 40 CFR 60.8 or within 30 days thereafter in accordance with the applicable performance specification in appendix B of 40 CFR 60. The owner or operator of an affected facility shall conduct COMS or CEMS performance evaluations at such other times as may be required by the Administrator under section 114 of the Act.

(1) The owner or operator of an affected facility using a COMS to determine opacity compliance during any performance test required under 40 CFR 60.8 and as described in 40 CFR 60.11(e)(5), shall furnish the Administrator two or, upon request, more copies of a written report of the results of the COMS performance evaluation described in 40 CFR 60.13(c) at least 10 days before the performance test required under 40 CFR 60.8 is conducted.

(2) Except as provided in 40 CFR 60.13(c)(1), the owner or operator of an affected facility shall furnish the Administrator within 60 days of completion two or, upon request, more copies of a written report of the results of the performance evaluation.

(d) (1) Owners and operators of a CEMS installed in accordance with the provisions of this part, must check the zero (or low level value between 0 and 20 percent of span value) and span (50 to 100 percent of span value) calibration drifts at least once daily in accordance with a written procedure. The zero and span shall, as a minimum, be adjusted whenever the 24-hour zero drift or 24-hour span drift exceeds two times the limits of the applicable performance specifications in appendix B. The system must allow the amount of excess zero and span drift measured at the 24-hour interval checks to be recorded and

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quantified, whenever specified. For a COMS, the optical surfaces, exposed to the effluent gases, must be cleaned before performing the zero and upscale drift adjustments, except for systems using automatic zero adjustments. The optical surfaces must be cleaned when the cumulative automatic zero compensation exceeds 4 percent opacity.

(2) Unless otherwise approved by the Administrator, the following procedures shall be followed for continuous monitoring systems measuring opacity of emissions. Minimum procedures shall include a method for producing a simulated zero opacity condition and an upscale (span) opacity condition using a certified neutral density filter or other related technique to produce a known obscuration of the light beam. Such procedures shall provide a system check of the analyzer internal optical surfaces and all electronic circuitry including the lamp and photo detector assembly.

(e) Except for system breakdowns, repairs, calibration checks, and zero and span adjustments required under 40 CFR 60.13(d), all continuous monitoring systems shall be in continuous operation and shall meet minimum frequency of operation requirements as follows:

(1) All continuous monitoring systems referenced by 40 CFR 60.13(c) for measuring opacity of emissions shall complete a minimum of one cycle of sampling and analyzing for each successive 10-second period and one cycle of data recording for each successive 6-minute period.

(2) All continuous monitoring systems referenced by 40 CFR 60.13(c) for measuring emissions, except opacity, shall complete a minimum of one cycle of operation (sampling, analyzing, and data recording) for each successive 15-minute period.

(f) All continuous monitoring systems or monitoring devices shall be installed such that representative measurements of emissions or process parameters from the affected facility are obtained. Additional procedures for location of continuous monitoring systems contained in the applicable Performance Specifications of appendix B of 40 CFR 60 shall be used.

(g) (1) When more than one continuous monitoring system is used to measure the emissions from only one affected facility (e.g. multiple breechings, multiple outlets), the owner or operator shall report the results as required from each continuous monitoring system. When the effluent from one affected facility is released to the atmosphere through more than one point, the owner or operator shall install an applicable continuous monitoring system on each separate effluent unless installation of fewer systems is approved by the Administrator.

(2) When the effluents from two or more affected facilities subject to the same opacity standard are combined before being released to the atmosphere, the owner or operator may either install a continuous opacity monitoring system at a location monitoring the combined effluent or install an opacity combiner system comprised of opacity and flow monitoring systems on each stream, and shall report as per Sec. 60.7(c) on the combined effluent. When the affected facilities are not subject to the same opacity standard applicable, except for documented periods of shutdown of the affected facility, subject to the most stringent opacity standard shall apply

(3) When the effluents from two or more affected facilities subject to the same emissions standard, other than opacity, are combined before released to the atmosphere, the owner or operator may install applicable continuous monitoring systems on each effluent or on the combined effluent. When the affected facilities are not subject to the continuous monitoring standard, separate continuous monitoring systems shall be installed on each effluent and the owner or operator shall report as required for each affected facility.

(h) Owners or operators of all continuous monitoring systems for measurement of opacity shall reduce all data to 6-minute averages and for continuous monitoring systems other than opacity to 1-hour averages for time periods as defined in 40 CFR 60.2. Six-minute opacity averages shall be calculated from 36 or more data points equally spaced over each 6-minute period. For continuous monitoring systems other than opacity, 1-hour averages shall be computed from four or more data points equally spaced over each 1-hour period. Data recorded during periods of continuous system breakdowns, repairs, calibration checks, and zero and span adjustments shall not be included in the data averages computed under this paragraph. For owners or operators complying with the requirements in Sec. 60.7(f)(1) or (2), data averages must include any data recorded during periods of monitor breakdown or malfunction. An arithmetic or integrated average of all data may be used. The data may be recorded in reduced or non reduced form (e.g., ppm pollutant and percent O<sub>2</sub> or ng or pollutant per J of heat input). All excess emissions shall be converted into units of the standard using the applicable conversion procedures specified in subparts. After conversion into units of the standard, the data may be rounded to the same number of significant digits as used in the applicable subparts to specify the emission limit (e.g., rounded to the nearest 1 percent opacity). [Rule 62-296.800, F.A.C.; 40 CFR 60.13(h)].



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(i) After receipt and consideration of written application, the Administrator may approve alternatives to any monitoring procedures or requirements of this part including, but not limited to the following:

(1) Alternative monitoring requirements when installation of a continuous monitoring system or monitoring device specified by this part would not provide accurate measurements due to liquid water or other interferences caused by substances in the effluent gases.

(2) Alternative monitoring requirements when the affected facility is infrequently operated.

(3) Alternative monitoring requirements to accommodate continuous monitoring systems that require additional measurements to correct for stack moisture conditions.

(4) Alternative locations for installing continuous monitoring systems or monitoring devices when the owner or operator can demonstrate that installation at alternate locations will enable accurate and representative measurements.

(5) Alternative methods of converting pollutant concentration measurements to units of the standards.

(6) Alternative procedures for performing daily checks of zero and span drift that do not involve use of span gases or test cells.

(7) Alternatives to the A.S.T.M. test methods or sampling procedures specified by any subpart.

(8) Alternative continuous monitoring systems that do not meet the design or performance requirements in Performance Specification 1, appendix B, but adequately demonstrate a definite and consistent relationship between its measurements and the measurements of opacity by a system complying with the requirements in Performance Specification 1. The Administrator may require that such demonstration be performed for each affected facility.

(9) Alternative monitoring requirements when the effluent from a single affected facility or the combined effluent from two or more affected facilities is released to the atmosphere through more than one point.

[Rule 62-296.800, F.A.C.; 40 CFR 60.13(i)].

(j) An alternative to the relative accuracy (RA) test specified in Performance Specification 2 of appendix B may be requested as follows:

(1) An alternative to the reference method tests for determining RA is available for sources with emission rates demonstrated to be less than 50 percent of the applicable standard. A source owner or operator may petition the Administrator to waive the RA test in section 8.4 of Performance Specification 2 and substitute the procedures in section 16.0 if the results of a performance test conducted according to the requirements in 40 CFR 60.8 of this subpart or other tests performed

following the criteria in 40 CFR 60.8 demonstrate that the emission rate of the pollutant of interest in the units of the applicable standard is less than 50 percent of the applicable standard. For sources subject to standards expressed as control efficiency levels, a source owner or operator may petition the Administrator to waive the RA test and substitute the procedures in section 16.0 of Performance Specification 2 if the control device exhaust emission rate is less than 50 percent of the level needed to meet the control efficiency requirement. The alternative procedures do not apply if the continuous emission monitoring system is used to determine compliance continuously with the applicable standard. The petition to waive the RA test shall include a detailed description of the procedures to be applied. Included shall be location and procedure for conducting the alternative, the concentration or response levels of the alternative RA materials, and the other equipment checks included in the alternative procedure. The Administrator will review the petition for completeness and applicability. The determination to grant a waiver will depend on the intended use of the CEMS data (e.g., data collection purposes other than NSPS) and may require specifications more stringent than in Performance Specification 2 (e.g., the applicable emission limit is more stringent than NSPS).

(2) The waiver of a CEMS RA test will be reviewed and may be rescinded at such time, following successful completion of the alternative RA procedure that the CEMS data indicate the source emissions approaching the level. The criterion for reviewing the waiver is the collection of CEMS data showing that emissions have exceeded 70 percent of the applicable standard for seven, consecutive, averaging periods as specified by the applicable regulation(s). For sources subject to standards expressed as control efficiency levels, the criterion for reviewing the waiver is the collection of CEMS data showing that exhaust emissions have exceeded 70 percent of the level needed to meet the control efficiency requirement for seven, consecutive, averaging periods as specified by the applicable regulation(s) [e.g., 40 CFR 60.45(g)(2) and 40 CFR 60.45(g)(3), 40 CFR 60.73(e), and 40 CFR 60.84(e)]. It is the responsibility of the source operator to maintain records and determine the level of emissions relative to the criterion on the waiver of RA testing. If this criterion is exceeded, the owner or operator must notify the Administrator within 10 days of such occurrence and include a description of the nature and cause of the increasing emissions. The Administrator will review the notification and may rescind the waiver and require the owner or operator to conduct a RA test of the CEMS as specified in section 8.4 of Performance Specification 2.

[Rule 62-296.800, F.A.C.; 40 CFR 60.13(j)].

**40 CFR 60.14 Modification.**

(a) Except as provided under 40 CFR 60.14(e) and 40 CFR 60.14(f), any physical or operational change to an existing facility which results in an increase in the emission rate to the atmosphere of any pollutant to which a standard applies shall be considered a modification within the meaning of section 111 of the Act. Upon modification, an existing facility shall become an affected facility for each pollutant to which a standard applies and for which there is an increase in the emission rate to the atmosphere.

[Rule 62-296.800, F.A.C.; 40 CFR 60.14(a)].

(b) Emission rate shall be expressed as kg/hr (lbs./hour) of any pollutant discharged into the atmosphere for which a standard is applicable. The Administrator shall use the following to determine emission rate:

(1) Emission factors as specified in the latest issue of "Compilation of Air Pollutant Emission Factors", EPA Publication No. AP-42, or other emission factors determined by the Administrator to be superior to AP-42 emission factors, in cases where utilization of emission factors demonstrates that the emission level resulting from the physical or operational change will either clearly increase or clearly not increase.

(2) Material balances, continuous monitor data, or manual emission tests in cases where utilization of emission factors as referenced in 40 CFR 60.14(b)(1) does not demonstrate to the Administrator's satisfaction whether the emission level resulting from the physical or operational change will either clearly increase or clearly not increase, or where an owner or operator demonstrates to the Administrator's satisfaction that there are reasonable grounds to dispute the result obtained by the Administrator utilizing emission factors as referenced in 40 CFR 60.14(b)(1). When the emission rate is based on results from manual emission tests or continuous monitoring systems, the procedures specified in 40 CFR 60 appendix C of 40 CFR 60 shall be used to determine whether an increase in emission rate has occurred. Tests shall be conducted under such conditions as the Administrator shall specify to the owner or operator based on representative performance of the facility. At least three valid test runs must be conducted before and at least three after the physical or operational change. All operating parameters which may affect emissions must be held constant to the maximum feasible degree for all test runs. [Rule 62-296.800, F.A.C.; 40 CFR 60.14(b)].

(c) The addition of an affected facility to a stationary source as an expansion to that source or as a replacement for an existing facility shall not by itself bring within the applicability of this part any other facility within that source.

[Rule 62-296.800, F.A.C.; 40 CFR 60.14(c)].

(d) [Reserved]

(e) The following shall not, by themselves, be considered modifications under this part:

(1) Maintenance, repair, and replacement which the Administrator determines to be routine for a source category, subject to the provisions of 40 CFR 60.14(c) and 40 CFR 60.15.

(2) An increase in production rate of an existing facility, if that increase can be accomplished without a capital expenditure on that facility.

(3) An increase in the hours of operation.

(4) Use of an alternative fuel or raw material if, prior to the date any standard under this part becomes applicable to that source type, as provided by 40 CFR 60.1, the existing facility was designed to accommodate that alternative use. A facility shall be considered to be designed to accommodate an alternative fuel or raw material if that use could be accomplished under the facility's construction specifications as amended prior to the change. Conversion to coal required for energy considerations, as specified in section 111(a)(8) of the Act, shall not be considered a modification.

(5) The addition or use of any system or device whose primary function is the reduction of air pollutants, except when an emission control system is removed or is replaced by a system which the Administrator determines to be less environmentally beneficial.

(6) The relocation or change in ownership of an existing facility.

[Rule 62-296.800, F.A.C.; 40 CFR 60.14(e)].

(f) Special provisions set forth under an applicable subpart of this part shall supersede any conflicting provisions of this section.

[Rule 62-296.800, F.A.C.; 40 CFR 60.14(f)].

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(g) Within 180 days of the completion of any physical or operational change subject to the control measures specified in 40 CFR 60.14(a), compliance with all applicable standards must be achieved.  
[Rule 62-296.800, F.A.C.; 40 CFR 60.14(g)].

(h) No physical change, or change in the method of operation, at an existing electric utility steam generating unit shall be treated as a modification for the purposes of this section provided that such change does not increase the maximum hourly emissions of any pollutant regulated under this section above the maximum hourly emissions achievable at that unit during the 5 years prior to the change.

(i) Repowering projects that are awarded funding from the Department of Energy as permanent clean coal technology demonstration projects (or similar projects funded by EPA) are exempt from the requirements of this section provided that such change does not increase the maximum hourly emissions of any pollutant regulated under this section above the maximum hourly emissions achievable at that unit during the five years prior to the change.

(j) (1) Repowering projects that qualify for an extension under section 409(b) of the Clean Air Act are exempt from the requirements of this section, provided that such change does not increase the actual hourly emissions of any pollutant regulated under this section above the actual hourly emissions achievable at that unit during the 5 years prior to the change.

(2) This exemption shall not apply to any new unit that:

- (i) Is designated as a replacement for an existing unit;
- (ii) Qualifies under section 409(b) of the Clean Air Act for an extension of an emission limitation compliance date under section 405 of the Clean Air Act; and
- (iii) Is located at a different site than the existing unit.

(k) The installation, operation, cessation, or removal of a temporary clean coal technology demonstration project is exempt from the requirements of this section. A *temporary clean coal control technology demonstration project*, for the purposes of this section is a clean coal technology demonstration project that is operated for a period of 5 years or less, and which complies with the State implementation plan for the State in which the project is located and other requirements necessary to attain and maintain the national ambient air quality standards during the project and after it is terminated.

(l) The reactivation of a very clean coal-fired electric utility steam generating unit is exempt from the requirements of this section.

**40 CFR 60.15 Reconstruction.**

(a) An existing facility, upon reconstruction, becomes an affected facility, irrespective of any change in emission rate.  
[Rule 62-296.800, F.A.C.; 40 CFR 60.15(a)].

(b) "Reconstruction" means the replacement of components of an existing facility to such an extent that:

(1) The fixed capital cost of the new components exceeds 50 percent of the fixed capital cost that would be required to construct a comparable entirely new facility, and

(2) It is technologically and economically feasible to meet the applicable standards set forth in this part.

[Rule 62-296.800, F.A.C.; 40 CFR 60.15(b)].

(c) "Fixed capital cost" means the capital needed to provide all the depreciable components.

[Rule 62-296.800, F.A.C.; 40 CFR 60.15(c)].

(d) If an owner or operator of an existing facility proposes to replace components, and the fixed capital cost of the new components exceeds 50 percent of the fixed capital cost that would be required to construct a comparable entirely new facility, he shall notify the Administrator of the proposed replacements. The notice must be postmarked 60 days (or as soon as practicable) before construction of the replacements is commenced and must include the following information:

(1) Name and address of the owner or operator.

(2) The location of the existing facility.

(3) A brief description of the existing facility and the components which are to be replaced.

(4) A description of the existing air pollution control equipment and the proposed air pollution control equipment.

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- (5) An estimate of the fixed capital cost of the replacements and of constructing a comparable entirely new facility.
- (6) The estimated life of the existing facility after the replacements.
- (7) A discussion of any economic or technical limitations the facility may have in complying with the applicable standards of performance after the proposed replacements.  
[Rule 62-296.800, F.A.C.; 40 CFR 60.15(d)].
- (e) The Administrator will determine, within 30 days of the receipt of the notice required by 40 CFR 60.15(d) and any additional information he may reasonably require, whether the proposed replacement constitutes reconstruction.  
[Rule 62-296.800, F.A.C.; 40 CFR 60.15(e)].
- (f) The Administrator's determination under 40 CFR 60.15(e) shall be based on:
- (1) The fixed capital cost of the replacements in comparison to the fixed capital cost that would be required to construct a comparable entirely new facility;
  - (2) The estimated life of the facility after the replacements compared to the life of a comparable entirely new facility;
  - (3) The extent to which the components being replaced cause or contribute to the emissions from the facility; and
  - (4) Any economic or technical limitations on compliance with applicable standards of performance which are inherent in the proposed replacements.
- [Rule 62-296.800, F.A.C.; 40 CFR 60.15(f)].
- (g) Individual subparts of this part may include specific provisions which refine and delimit the concept of reconstruction set forth in this section.  
[Rule 62-296.800, F.A.C.; 40 CFR 60.15(g)].

**§ 60.18 General control device requirements.**

(a) *Introduction.* This section contains requirements for control devices used to comply with applicable subparts of parts 60 and 61. The requirements are placed here for administrative convenience and only apply to facilities covered by subparts referring to this section.

(b) *Flares.* Paragraphs (c) through (f) apply to flares.

(c) (1) Flares shall be designed for and operated with no visible emissions as determined by the methods specified in paragraph (f), except for periods not to exceed a total of 5 minutes during any 2 consecutive hours.

(2) Flares shall be operated with a flame present at all times, as determined by the methods specified in paragraph (f).

(3) An owner/operator has the choice of adhering to either the heat content specifications in paragraph (c)(3)(ii) of this section and the maximum tip velocity specifications in paragraph (c)(4) of this section, or adhering to the requirements in paragraph (c)(3)(i) of this section.

(i) (A) Flares shall be used that have a diameter of 3 inches or greater, are nonassisted, have a hydrogen content of 8.0 percent (by volume), or greater, and are designed for and operated with an exit velocity less than 37.2 m/sec (122 ft/sec) and less than the velocity,  $V_{max}$ , as determined by the following equation:

$$V_{max}=(XH_2-K_1)* K_2$$

Where:

$V_{max}$ =Maximum permitted velocity, m/sec.

$K_1$ =Constant, 6.0 volume-percent hydrogen.

$K_2$ =Constant, 3.9(m/sec)/volume-percent hydrogen.

$XH_2$ =The volume-percent of hydrogen, on a wet basis, as calculated by using the American Society for Testing and Materials (ASTM) Method D1946-77. (Incorporated by reference as specified in § 60.17).

(B) The actual exit velocity of a flare shall be determined by the method specified in paragraph (f)(4) of this section.

(ii) Flares shall be used only with the net heating value of the gas being combusted being 11.2 MJ/scm (300 Btu/scf) or greater if the flare is steam-assisted or air-assisted; or with the net heating value of the gas being combusted being 7.45 MJ/scm (200 Btu/scf) or greater if the flare is nonassisted. The net heating value of the gas being combusted shall be determined by the methods specified in paragraph (f)(3) of this section.

(4) (i) Steam-assisted and nonassisted flares shall be designed for and operated with an exit velocity, as determined by the methods specified in paragraph (f)(4) of this section, less than 18.3 m/sec (60 ft/sec), except as provided in paragraphs (c)(4) (ii) and (iii) of this section.

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(ii) Steam-assisted and nonassisted flares designed for and operated with an exit velocity, as determined by the methods specified in paragraph (f)(4), equal to or greater than 18.3 m/sec (60 ft/sec) but less than 122 m/sec (400 ft/sec) are allowed if the net heating value of the gas being combusted is greater than 37.3 MJ/scm (1,000 Btu/scf).

(iii) Steam-assisted and nonassisted flares designed for and operated with an exit velocity, as determined by the methods specified in paragraph (f)(4), less than the velocity,  $V_{max}$ , as determined by the method specified in paragraph (f)(5), and less than 122 m/sec (400 ft/sec) are allowed.

(5) Air-assisted flares shall be designed and operated with an exit velocity less than the velocity,  $V_{max}$ , as determined by the method specified in paragraph (f)(6).

(6) Flares used to comply with this section shall be steam-assisted, air-assisted, or nonassisted.

(d) Owners or operators of flares used to comply with the provisions of this subpart shall monitor these control devices to ensure that they are operated and maintained in conformance with their designs. Applicable subparts will provide provisions stating how owners or operators of flares shall monitor these control devices.

(e) Flares used to comply with provisions of this subpart shall be operated at all times when emissions may be vented to them.

(f) (1) Method 22 of appendix A to this part shall be used to determine the compliance of flares with the visible emission provisions of this subpart. The observation period is 2 hours and shall be used according to Method 22.

(2) The presence of a flare pilot flame shall be monitored using a thermocouple or any other equivalent device to detect the presence of a flame.

(3) The net heating value of the gas being combusted in a flare shall be calculated using the following equation:

$$H_T = K \sum_{i=1}^n C_i H_i \quad \text{Eq. 1}$$

where:

$H_T$ =Net heating value of the sample, MJ/scm; where the net enthalpy per mole of offgas is based on combustion at 25 °C and 760 mm Hg, but the standard temperature for determining the volume corresponding to one mole is 20 °C;

$$K = \text{Constant} \cdot 1.740 \times 10^{-7} \left( \frac{1}{\text{ppm}} \right) \left( \frac{\text{g mole}}{\text{scm}} \right) \left( \frac{\text{MJ}}{\text{kcal}} \right)$$

where the standard temperature for  $\left( \frac{\text{g mole}}{\text{scm}} \right)$  is 20°C;

Eq. 2

$C_i$ =Concentration of sample component  $i$  in ppm on a wet basis, as measured for organics by Reference Method 18 and measured for hydrogen and carbon monoxide by ASTM D1946-77 or 90 (Reapproved 1994) (Incorporated by reference as specified in § 60.17); and

$H_i$ =Net heat of combustion of sample component  $i$ , kcal/g mole at 25 °C and 760 mm Hg. The heats of combustion may be determined using ASTM D2382-76 or 88 or D4809-95 (incorporated by reference as specified in § 60.17) if published values are not available or cannot be calculated.

(4) The actual exit velocity of a flare shall be determined by dividing the volumetric flowrate (in units of standard temperature and pressure), as determined by Reference Methods 2, 2A, 2C, or 2D as appropriate; by the unobstructed (free) cross sectional area of the flare tip.

(5) The maximum permitted velocity,  $V_{max}$ , for flares complying with paragraph (c)(4)(iii) shall be determined by the following equation.  $\text{Log}_{10}(V_{max}) = (HT + 28.8) / 31.7$

$V_{max}$ =Maximum permitted velocity, M/sec

28.8=Constant

31.7=Constant

$HT$ =The net heating value as determined in paragraph (f)(3).

(6) The maximum permitted velocity,  $V_{max}$ , for air-assisted flares shall be determined by the following equation.

$$V_{max} = 8.706 + 0.7084 (HT)$$

$V_{max}$ =Maximum permitted velocity, m/sec

8.706=Constant

0.7084=Constant

HT=The net heating value as determined in paragraph (f)(3).

**§ 60.19 General notification and reporting requirements.**

(a) For the purposes of this part, time periods specified in days shall be measured in calendar days, even if the word “calendar” is absent, unless otherwise specified in an applicable requirement.

(b) For the purposes of this part, if an explicit postmark deadline is not specified in an applicable requirement for the submittal of a notification, application, report, or other written communication to the Administrator, the owner or operator shall postmark the submittal on or before the number of days specified in the applicable requirement. For example, if a notification must be submitted 15 days before a particular event is scheduled to take place, the notification shall be post-marked on or before 15 days preceding the event; likewise, if a notification must be submitted 15 days after a particular event takes place, the notification shall be delivered or postmarked on or before 15 days following the end of the event. The use of reliable non-Government mail carriers that provide indications of verifiable delivery of information required to be submitted to the Administrator, similar to the post-mark provided by the U.S. Postal Service, or alternative means of delivery, including the use of electronic media, agreed to by the permitting authority, is acceptable.

(c) Notwithstanding time periods or postmark deadlines specified in this part for the submittal of information to the Administrator by an owner or operator, or the review of such information by the Administrator, such time periods or deadlines may be changed by mutual agreement between the owner or operator and the Administrator. Procedures governing the implementation of this provision are specified in paragraph (f) of this section.

(d) If an owner or operator of an affected facility in a State with delegated authority is required to submit periodic reports under this part to the State, and if the State has an established timeline for the submission of periodic reports that is consistent with the reporting frequency(ies) specified for such facility under this part, the owner or operator may change the dates by which periodic reports under this part shall be submitted (without changing the frequency of reporting) to be consistent with the State’s schedule by mutual agreement between the owner or operator and the State. The allowance in the previous sentence applies in each State beginning 1 year after the affected facility is required to be in compliance with the applicable subpart in this part. Procedures governing the implementation of this provision are specified in paragraph (f) of this section.

(e) If an owner or operator supervises one or more stationary sources affected by standards set under this part and standards set under part 61, part 63, or both such parts of this chapter, he/she may arrange by mutual agreement between the owner or operator and the Administrator (or the State with an approved permit program) a common schedule on which periodic reports required by each applicable standard shall be submitted throughout the year. The allowance in the previous sentence applies in each State beginning 1 year after the stationary source is required to be in compliance with the applicable subpart in this part, or 1 year after the stationary source is required to be in compliance with the applicable 40 CFR part 61 or part 63 of this chapter standard, whichever is latest. Procedures governing the implementation of this provision are specified in paragraph (f) of this section.

(f) (1) (i) Until an adjustment of a time period or postmark deadline has been approved by the Administrator under paragraphs (f)(2) and (f)(3) of this section, the owner or operator of an affected facility remains strictly subject to the requirements of this part.

(ii) An owner or operator shall request the adjustment provided for in paragraphs (f)(2) and (f)(3) of this section each time he or she wishes to change an applicable time period or postmark deadline specified in this part.

(2) Notwithstanding time periods or postmark deadlines specified in this part for the submittal of information to the Administrator by an owner or operator, or the review of such information by the Administrator, such time periods or deadlines may be changed by mutual agreement between the owner or operator and the Administrator. An owner or operator who wishes to request a change in a time period or postmark deadline for a particular requirement shall request the adjustment in writing as soon as practicable before the subject activity is required to take place. The owner or operator shall include in the request whatever information he or she considers useful to convince the Administrator that an adjustment is warranted.

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(3) If, in the Administrator's judgment, an owner or operator's request for an adjustment to a particular time period or postmark deadline is warranted, the Administrator will approve the adjustment. The Administrator will notify the owner or operator in writing of approval or disapproval of the request for an adjustment within 15 calendar days of receiving sufficient information to evaluate the request.

(4) If the Administrator is unable to meet a specified deadline, he or she will notify the owner or operator of any significant delay and inform the owner or operator of the amended schedule.

**Figure 1. Summary Report**  
**Gaseous and Opacity Excess Emission and Monitoring System Performance**

Company: \_\_\_\_\_

Address: \_\_\_\_\_

Process Unit(s) Description: \_\_\_\_\_

Emission Limitation: \_\_\_\_\_

Pollutant (Circle One):    SO<sub>2</sub>    NO<sub>x</sub>    TRS    H<sub>2</sub>S    CO    Opacity

Reporting Period Dates: From \_\_\_\_\_ to \_\_\_\_\_

Total source operating time in reporting period <sup>1</sup>: \_\_\_\_\_

Monitor Manufacturer: \_\_\_\_\_

Monitor Model No.: \_\_\_\_\_

Date of Latest CMS Certification or Audit: \_\_\_\_\_

Emission Data Summary <sup>1</sup>	CMS Performance Summary <sup>1</sup>
1. Duration of excess emissions in reporting period due to:	1. CMS downtime in reporting period due to:
a. Startup/shutdown ..... _____	a. Monitor equipment malfunctions ..... _____
b. Control equipment problems ..... _____	b. Non-Monitor equipment malfunctions ..... _____
c. Process problems ..... _____	c. Quality assurance calibration ..... _____
d. Other known causes ..... _____	d. Other known causes ..... _____
e. Unknown causes ..... _____	e. Unknown causes ..... _____
2. Total duration of excess emissions ..... _____	2. Total CMS Downtime ..... _____
3. $\frac{[\text{Total duration of excess emissions}] \times (100\%)}{[\text{Total source operating time}]}$ ..... % <sup>2</sup>	3. $\frac{[\text{Total CMS Downtime}] \times (100\%)}{[\text{Total source operating time}]}$ ..... % <sup>2</sup>

<sup>1</sup> For opacity, record all times in minutes. For gases, record all times in hours.

<sup>2</sup> For the reporting period: If the total duration of excess emissions is 1 percent or greater of the total operating time or the total CMS downtime is 5 percent or greater of the total operating time, both the summary report form and the excess emission report described in 40 CFR 60.7(c) shall be submitted.

*On a separate page, describe any changes since last quarter in CMS, process or controls.*

I certify that the information contained in this report is true, accurate, and complete.

Name: \_\_\_\_\_

Signature: \_\_\_\_\_

Title: \_\_\_\_\_

Date: \_\_\_\_\_

**NEW SOURCE PERFORMANCE STANDARDS****Cogeneration Boilers (EUs 001, 002 and 003)**

In accordance with Rule 62-204.800(8), F.A.C., the cogeneration boilers are subject to the applicable requirements of 40 CFR 60 Subpart Da, Standards of Performance for Electric Utility Steam Generating Units for which Construction Is Commenced after September 18, 1978. For these requirements, the original rule numbering has been retained.

**§ 60.50a Applicability and delegation of authority.**

- (a) The affected facility to which this subpart applies is each municipal waste combustor unit with a municipal waste combustor unit capacity greater than 225 megagrams per day (250 tons per day) of municipal solid waste for which construction, modification, or reconstruction is commenced as specified in paragraphs (a)(1) and (a)(2) of this section.
  - (1) Construction is commenced after December 20, 1989 and on or before September 20, 1994.
  - (2) Modification or reconstruction is commenced after December 20, 1989 and on or before June 19, 1996.
- (b) [Reserved]
- (c) *{Not applicable.}*
- (d) Any cofired combustor, as defined under § 60.51a, located at a plant that meets the capacity specifications in paragraph (a) of this section is not subject to this subpart if the owner or operator of the cofired combustor:
  - (1) Notifies the Administrator of an exemption claim;
  - (2) Provides a copy of the federally enforceable permit (specified in the definition of cofired combustor in this section); and
  - (3) Keeps a record on a calendar quarter basis of the weight of municipal solid waste combusted at the cofired combustor and the weight of all other fuels combusted at the cofired combustor.
- (e) Any cofired combustor that is subject to a federally enforceable permit limiting the operation of the combustor to no more than 225 megagrams per day (250 tons per day) of municipal solid waste is not subject to this subpart.
- (f) *{Not applicable.}*
- (g) A qualifying small power production facility, as defined in section 3(17)(C) of the Federal Power Act (16 U.S.C. 796(17)(C)), that burns homogeneous waste (such as automotive tires or used oil, but not including refuse-derived fuel) for the production of electric energy is not subject to this subpart if the owner or operator of the facility notifies the Administrator of an exemption claim and provides data documenting that the facility qualifies for this exemption.
- (h) A qualifying cogeneration facility, as defined in section 3(18)(B) of the Federal Power Act (16 U.S.C. 796(18)(B)), that burns homogeneous waste (such as automotive tires or used oil, but not including refuse-derived fuel) for the production of electric energy and steam or forms of useful energy (such as heat) that are used for industrial, commercial, heating, or cooling purposes, is not subject to this subpart if the owner or operator of the facility notifies the Administrator of an exemption claim and provides data documenting that the facility qualifies for this exemption.
- (i) through (k) *{Not applicable.}*
- (l) The following authorities shall be retained by the Administrator and not transferred to a State: None.
- (m) This subpart shall become effective on August 12, 1991.

**§ 60.51a Definitions.**

*Calendar quarter* means a consecutive 3-month period (non-overlapping) beginning on January 1, April 1, July 1, and October 1.

*Clean wood* means untreated wood or untreated wood products including clean untreated lumber, tree stumps (whole or chipped), and tree limbs (whole or chipped). Clean wood does not include yard waste, which is defined elsewhere in this section, or construction, renovation, and demolition wastes (which includes but is not limited to railroad ties and telephone poles), which are exempt from the definition of municipal solid waste in this section.

*Cofired combustor* means a unit combusting municipal solid waste with non-municipal solid waste fuel (e.g., coal, industrial



## NSPS Subpart Da, Electric Utility Steam Generating Units

process waste) and subject to a federally enforceable permit limiting the unit to combusting a fuel feed stream, 30 percent or less of the weight of which is comprised, in aggregate, of municipal solid waste as measured on a calendar quarter basis.

*Federally-enforceable* means all limitations and conditions that are enforceable by the Administrator including the requirements of 40 CFR parts 60 and 61, requirements within any applicable State implementation plan, and any permit requirements established under 40 CFR 52.21 or under 40 CFR 51.18 and 40 CFR 51.24.

*Municipal solid waste* or *municipal-type solid waste* or *MSW* means household, commercial/retail, and/or institutional waste. Household waste includes material discarded by single and multiple residential dwellings, hotels, motels, and other similar permanent or temporary housing establishments or facilities. Commercial/retail waste includes material discarded by stores, offices, restaurants, warehouses, non-manufacturing activities at industrial facilities, and other similar establishments or facilities. Institutional waste includes material discarded by schools, non-medical waste discarded by hospitals, material discarded by non-manufacturing activities at prisons and government facilities, and material discarded by other similar establishments or facilities. Household, commercial/retail, and institutional waste does not include used oil; sewage sludge; wood pallets; construction, renovation, and demolition wastes (which includes but is not limited to railroad ties and telephone poles); clean wood; industrial process or manufacturing wastes; medical waste; or motor vehicles (including motor vehicle parts or vehicle fluff). Household, commercial/retail, and institutional wastes include:

- (1) Yard waste;
- (2) Refuse-derived fuel; and
- (3) Motor vehicle maintenance materials limited to vehicle batteries and tires except as specified in § 60.50a(c).

*Untreated lumber* means wood or wood products that have been cut or shaped and include wet, air-dried, and kiln-dried wood products. Untreated lumber does not include wood products that have been painted, pigment-stained, or "pressure-treated." Pressure-treating compounds include, but are not limited to, chromate copper arsenate, pentachlorophenol, and creosote.

*Yard waste* means grass, grass clippings, bushes, shrubs, and clippings from bushes and shrubs that are generated by residential, commercial/retail, institutional, and/or industrial sources as part of maintenance activities associated with yards or other private or public lands. Yard waste does not include construction, renovation, and demolition wastes, which are exempt from the definition of MSW in this section. Yard waste does not include clean wood, which is exempt from the definition of MSW in this section.

1. NSPS Subpart Da: The permittee shall comply with the following applicable requirements of 40 CFR 60, Subpart Da, Standards of Performance for Electric Utility Steam Generating Units for Which Construction is Commenced After September 18, 1978.

**§ 60.40Da Applicability and designation of affected facility.**

- (a) The affected facility to which this subpart applies is each electric utility steam generating unit:
  - (1) That is capable of combusting more than 73 megawatts (250 million Btu/hour) heat input of fossil fuel (either alone or in combination with any other fuel); and
  - (2) For which construction or modification is commenced after September 18, 1978.
- (b) *{Not applicable.}*
- (c) Any change to an existing fossil-fuel-fired steam generating unit to accommodate the use of combustible materials, other than fossil fuels, shall not bring that unit under the applicability of this subpart.
- (d) Any change to an existing steam generating unit originally designed to fire gaseous or liquid fossil fuels, to accommodate the use of any other fuel (fossil or nonfossil) shall not bring that unit under the applicability of this subpart.

**§ 60.41Da Definitions.**

As used in this subpart, all terms not defined herein shall have the meaning given them in the Act and in subpart A of this part.

*{Only pertinent definitions have been included}*

*Boiler operating day* for units constructed, reconstructed, or modified on or before February 28, 2005, means a 24-hour

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period during which fossil fuel is combusted in a steam-generating unit for the entire 24 hours.

*Cogeneration*, also known as “combined heat and power”, means a steam-generating unit that simultaneously produces both electric (or mechanical) and useful thermal energy from the same primary energy source.

*Electric utility company* means the largest interconnected organization, business, or governmental entity that generates electric power for sale (e.g., a holding company with operating subsidiary companies).

*Electric utility steam generating unit* means any steam electric generating unit that is constructed for the purpose of supplying more than one-third of its potential electric output capacity and more than 25 MW net-electrical output to any utility power distribution system for sale. For the purpose of this subpart, net-electric output is the gross electric sales to the utility power distribution system minus purchased power on a 12-month rolling average. Also, any steam supplied to a steam distribution system for the purpose of providing steam to a steam-electric generator that would produce electrical energy for sale is considered in determining the electrical energy output capacity of the affected facility.

*Electrostatic precipitator or ESP* means an add-on air pollution control device used to capture particulate matter by charging the particles using an electrostatic field, collecting the particles using a grounded collecting surface, and transporting the particles into a hopper.

*Emission limitation* means any emissions limit or operating limit.

*Emission rate period* means any calendar month included in a 12-month rolling average period.

*Federally enforceable* means all limitations and conditions that are enforceable by the Administrator, including the requirements of 40 CFR parts 60 and 61, requirements within any applicable State implementation plan, and any permit requirements established under 40 CFR 52.21 or 40 CFR 51.18 and 40 CFR 51.24.

*Fossil fuel* means natural gas, petroleum, coal, and any form of solid, liquid, or gaseous fuel derived from such material for the purpose of creating useful heat.

*Gaseous fuel* means any fuel derived from coal or petroleum that is present as a gas at standard conditions and includes, but is not limited to, refinery fuel gas, process gas, and coke-oven gas.

*Gross output* means the gross useful work performed by the steam generated. For units generating only electricity, the gross useful work performed is the gross electrical output from the turbine/generator set. For cogeneration units, the gross useful work performed is the gross electrical output plus 75 percent of the useful thermal output measured relative to ISO conditions that is not used to generate additional electrical or mechanical output (i.e., steam delivered to an industrial process).

*24-hour period* means the period of time between 12:01 a.m. and 12:00 midnight.

*Interconnected* means that two or more electric generating units are electrically tied together by a network of power transmission lines, and other power transmission equipment.

*ISO conditions* means a temperature of 288 Kelvin, a relative humidity of 60 percent, and a pressure of 101.3 kilopascals.

*Natural gas means:*

- (1) A naturally occurring mixture of hydrocarbon and non-hydrocarbon gases found in geologic formations beneath the earth's surface, of which the principal constituent is methane; or
- (2) Liquid petroleum gas, as defined by the American Society of Testing and Materials (ASTM) Standard Specification for Liquid Petroleum Gases D1835-87, 91, 97, or 03a (incorporated by reference, see Sec. 60.17).

*Neighboring company* means any one of those electric utility companies with one or more electric power interconnections to the principal company and which have geographically adjoining service areas.

*Net system capacity* means the sum of the net electric generating capability (not necessarily equal to rated capacity) of all electric generating equipment owned by an electric utility company (including steam generating units, internal combustion engines, gas turbines, nuclear units, hydroelectric units, and all other electric generating equipment) plus firm contractual purchases that are interconnected to the affected facility that has the malfunctioning flue gas desulfurization system. The electric generating capability of equipment under multiple ownership is prorated based on ownership unless the proportional entitlement to electric output is otherwise established by contractual arrangement.

*Petroleum* means crude oil or petroleum or a fuel derived from crude oil or petroleum, including distillate, residual oil, and

petroleum coke.

*Potential combustion concentration* means the theoretical emissions (ng/J, lb/million Btu heat input) that would result from combustion of a fuel in an uncleaned state without emission control systems) and:

- (a) For particulate matter is:
  - (1) 3,000 ng/J (7.0 lb/million Btu) heat input for solid fuel; and
  - (2) 73 ng/J (0.17 lb/million Btu) heat input for liquid fuels.
- (b) For sulfur dioxide is determined under Sec. 60.48Da(b).
- (c) For nitrogen oxides is:
  - (1) 290 ng/J (0.67 lb/million Btu) heat input for gaseous fuels;
  - (2) 310 ng/J (0.72 lb/million Btu) heat input for liquid fuels; and
  - (3) 990 ng/J (2.30 lb/million Btu) heat input for solid fuels.

*Resource recovery unit* means a facility that combusts more than 75 percent non-fossil fuel on a quarterly (calendar) heat input basis.

*Solid-derived fuel* means any solid, liquid, or gaseous fuel derived from solid fuel for the purpose of creating useful heat and includes, but is not limited to, solvent refined coal, liquefied coal, and gasified coal.

*Steam generating unit* means any furnace, boiler, or other device used for combusting fuel for the purpose of producing steam (including fossil-fuel-fired steam generators associated with combined cycle gas turbines; nuclear steam generators are not included).

**§ 60.42Da Standard for particulate matter.**

- (a) On and after the date on which the performance test required to be conducted under Sec. 60.8 is completed, no owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from any affected facility for which construction, reconstruction, or modification commenced before or on February 28, 2005, any gases that contain particulate matter in excess of:
  - (1) 13 ng/J (0.03 lb/million Btu) heat input derived from the combustion of solid, liquid, or gaseous fuel;
  - (2) 1 percent of the potential combustion concentration (99 percent reduction) when combusting solid fuel; and
  - (3) 30 percent of potential combustion concentration (70 percent reduction) when combusting liquid fuel.
- (b) On and after the date the particulate matter performance test required to be conducted under Sec. 60.8 is completed, no owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from any affected facility any gases which exhibit greater than 20 percent opacity (6-minute average), except for one 6-minute period per hour of not more than 27 percent opacity.
- (c) and (d) *{Not applicable.}*

**§ 60.43Da Standard for sulfur dioxide.**

- (a) On and after the date on which the initial performance test required to be conducted under Sec. 60.8 is completed, no owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from any affected facility which combusts solid fuel or solid-derived fuel and for which construction, reconstruction, or modification commenced before or on February 28, 2005, except as provided under paragraphs (c), (d), (f) or (h) of this section, any gases that contain sulfur dioxide in excess of:
  - (1) 520 ng/J (1.20 lb/million Btu) heat input and 10 percent of the potential combustion concentration (90 percent reduction), or
  - (2) 30 percent of the potential combustion concentration (70 percent reduction), when emissions are less than 260 ng/J (0.60 lb/million Btu) heat input.
- (b) On and after the date on which the initial performance test required to be conducted under Sec. 60.8 is completed, no owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from any

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affected facility which combusts liquid or gaseous fuels (except for liquid or gaseous fuels derived from solid fuels and as provided under paragraphs (e) or (h) of this section) and for which construction, reconstruction, or modification commenced before or on February 28, 2005, any gases that contain sulfur dioxide in excess of:

- (1) 340 ng/J (0.80 lb/million Btu) heat input and 10 percent of the potential combustion concentration (90 percent reduction), or
- (2) 100 percent of the potential combustion concentration (zero percent reduction) when emissions are less than 86 ng/J (0.20 lb/million Btu) heat input.

(c) through (f) *{Not applicable.}*

(g) Compliance with the emission limitation and percent reduction requirements under this section are both determined on a 30-day rolling average basis except as provided under paragraph (c) of this section.

(h) When different fuels are combusted simultaneously, the applicable standard is determined by proration using the following formula:

- (1) If emissions of sulfur dioxide to the atmosphere are greater than 260 ng/J (0.60 lb/million Btu) heat input

$$E_s = (340x + 520 y) / 100 \text{ and}$$

$$\%P_s = 10$$

- (2) If emissions of sulfur dioxide to the atmosphere are equal to or less than 260 ng/J (0.60 lb/million Btu) heat input:

$$E_s = (340x + 520 y) / 100 \text{ and}$$

$$\%P_s = (10x + 30 y) / 100$$

where:

$E_s$  is the prorated sulfur dioxide emission limit (ng/J heat input),

$\%P_s$  is the percentage of potential sulfur dioxide emission allowed.

$x$  is the percentage of total heat input derived from the combustion of liquid or gaseous fuels (excluding solid-derived fuels)

$y$  is the percentage of total heat input derived from the combustion of solid fuel (including solid-derived fuels)

(i) through (k) *{Not applicable.}*

**§ 60.44Da Standard for nitrogen oxides.**

(a) On and after the date on which the initial performance test required to be conducted under Sec. 60.8 is completed, no owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from any affected facility, except as provided under paragraphs (b) and (d) of this section, any gases which contain nitrogen oxides (expressed as NO<sub>2</sub>) in excess of the following emission limits, based on a 30-day rolling average, except as provided under § 60.46Da(j)(1):

- (1) NO<sub>x</sub> emission limits.

Fuel type	Emission limit for heat input	
	ng/J	(lb/MMBtu)
Gaseous fuels: All other fuels	86	0.20
Liquid fuels: All other fuels	130	0.30
Solid fuels: All other fuels	260	0.60

(2) NO<sub>x</sub> reduction requirement.

Fuel type	Percent reduction of potential combustion concentration
Gaseous fuels	25%
Liquid fuels	30%
Solid fuels	65%

(b) *{Not applicable.}*

(c) Except as provided under paragraph (d) of this section, when two or more fuels are combusted simultaneously, the applicable standard is determined by proration using the following formula:

$$E_n = [86 w + 130 x + 210 y + 260 z + 340 v] / 100$$

where:

$E_n$  is the applicable standard for nitrogen oxides when multiple fuels are combusted simultaneously (ng/J heat input);  
 $w$  is the percentage of total heat input derived from the combustion of fuels subject to the 86 ng/J heat input standard;  
 $x$  is the percentage of total heat input derived from the combustion of fuels subject to the 130 ng/J heat input standard;  
 $y$  is the percentage of total heat input derived from the combustion of fuels subject to the 210 ng/J heat input standard;  
 $z$  is the percentage of total heat input derived from the combustion of fuels subject to the 260 ng/J heat input standard;  
 and  
 $v$  is the percentage of total heat input delivered from the combustion of fuels subject to the 340 ng/J heat input standard.

(d) through (f) *{Not applicable.}*

**§ 60.45Da Standard for mercury.**

(a) and (b) *{Not applicable.}*

**§ 60.46Da [Reserved]**

**§ 60.47Da Commercial demonstration permit.**

(a) through (e) *{Not applicable.}*

**§ 60.48Da Compliance provisions.**

- (a) Compliance with the particulate matter emission limitation under Sec. 60.42Da(a)(1) constitutes compliance with the percent reduction requirements for particulate matter under Sec. 60.42Da(a)(2) and (3).
- (b) Compliance with the nitrogen oxides emission limitation under Sec. 60.44Da(a) constitutes compliance with the percent reduction requirements under Sec. 60.44Da(a)(2).
- (c) The particulate matter emission standards under Sec. 60.42Da, the nitrogen oxides emission standards under Sec. 60.44Da, and the Hg emission standards under Sec. 60.45Da apply at all times except during periods of startup, shutdown, or malfunction.
- (d) *{Not applicable.}*
- (e) After the initial performance test required under Sec. 60.8, compliance with the sulfur dioxide emission limitations and percentage reduction requirements under Sec. 60.43Da and the nitrogen oxides emission limitations under Sec. 60.44Da is based on the average emission rate for 30 successive boiler operating days. A separate performance test is completed at the end of each boiler operating day after the initial performance test, and a new 30 day average emission rate for both sulfur dioxide and nitrogen oxides and a new percent reduction for sulfur dioxide are calculated to show compliance with the standards.
- (f) For the initial performance test required under Sec. 60.8, compliance with the sulfur dioxide emission limitations and percent reduction requirements under Sec. 60.43Da and the nitrogen oxides emission limitation under Sec. 60.44Da is based on the average emission rates for sulfur dioxide, nitrogen oxides, and percent reduction for sulfur dioxide for the

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first 30 successive boiler operating days. The initial performance test is the only test in which at least 30 days prior notice is required unless otherwise specified by the Administrator. The initial performance test is to be scheduled so that the first boiler operating day of the 30 successive boiler operating days is completed within 60 days after achieving the maximum production rate at which the affected facility will be operated, but not later than 180 days after initial startup of the facility.

- (g) The owner or operator of an affected facility subject to emission limitations in this subpart shall determine compliance as follows:
- (1) Compliance with applicable 30-day rolling average SO<sub>2</sub> and NO<sub>x</sub> emission limitations is determined by calculating the arithmetic average of all hourly emission rates for SO<sub>2</sub> and NO<sub>x</sub> for the 30 successive boiler operating days, except for data obtained during startup, shutdown, malfunction (NO<sub>x</sub> only), or emergency conditions (SO<sub>2</sub>) only.
  - (2) Compliance with applicable SO<sub>2</sub> percentage reduction requirements is determined based on the average inlet and outlet SO<sub>2</sub> emission rates for the 30 successive boiler operating days.
  - (3) Compliance with applicable daily average particulate matter emission limitations is determined by calculating the arithmetic average of all hourly emission rates for particulate matter each boiler operating day, except for data obtained during startup, shutdown, and malfunction.
- (h) If an owner or operator has not obtained the minimum quantity of emission data as required under Sec. 60.49Da of this subpart, compliance of the affected facility with the emission requirements under Secs. 60.43Da and 60.44Da of this subpart for the day on which the 30-day period ends may be determined by the Administrator by following the applicable procedures in section 7 of Method 19.

(i) through (p) *{Not applicable.}*

**§ 60.49Da Emission monitoring.**

- (a) Except as provided for in paragraphs (t) and (u) of this section, the owner or operator of an affected facility, shall install, calibrate, maintain, and operate a continuous monitoring system, and record the output of the system, for measuring the opacity of emissions discharged to the atmosphere, except where gaseous fuel is the only fuel combusted. If opacity interference due to water droplets exists in the stack (for example, from the use of an FGD system), the opacity is monitored upstream of the interference (at the inlet to the FGD system). If opacity interference is experienced at all locations (both at the inlet and outlet of the sulfur dioxide control system), alternate parameters indicative of the particulate matter control system's performance are monitored (subject to the approval of the Administrator).
- (b) The owner or operator of an affected facility shall install, calibrate, maintain, and operate a continuous monitoring system, and record the output of the system, for measuring sulfur dioxide emissions, except where natural gas is the only fuel combusted, as follows:
- (1) Sulfur dioxide emissions are monitored at both the inlet and outlet of the sulfur dioxide control device.
  - (2) *{Not applicable.}*
  - (3) An "as fired" fuel monitoring system (upstream of coal pulverizers) meeting the requirements of Method 19 may be used to determine potential sulfur dioxide emissions in place of a continuous sulfur dioxide emission monitor at the inlet to the sulfur dioxide control device as required under paragraph (b)(1) of this section.
- (c) (1) The owner or operator of an affected facility shall install, calibrate, maintain, and operate a continuous monitoring system, and record the output of the system, for measuring nitrogen oxides emissions discharged to the atmosphere; or
- (2) If the owner or operator has installed a nitrogen oxides emission rate CEMS to meet the requirements of part 75 of this chapter and is continuing to meet the ongoing requirements of part 75 of this chapter, that CEMS may be used to meet the requirements of this section, except that the owner or operator shall also meet the requirements of Sec. 60.51Da. Data reported to meet the requirements of Sec. 60.51Da shall not include data substituted using the missing data procedures in subpart D of part 75 of this chapter, nor shall the data have been bias adjusted according to the procedures of part 75 of this chapter.
- (d) The owner or operator of an affected facility shall install, calibrate, maintain, and operate a continuous monitoring system, and record the output of the system, for measuring the oxygen or carbon dioxide content of the flue gases at

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each location where sulfur dioxide or nitrogen oxides emissions are monitored.

- (e) The continuous monitoring systems under paragraphs (b), (c), and (d) of this section are operated and data recorded during all periods of operation of the affected facility including periods of startup, shutdown, malfunction or emergency conditions, except for continuous monitoring system breakdowns, repairs, calibration checks, and zero and span adjustments.
- (f) (1) For units that began construction, reconstruction, or modification on or before February 28, 2005, the owner or operator shall obtain emission data for at least 18 hours in at least 22 out of 30 successive boiler operating days. If this minimum data requirement cannot be met with a continuous monitoring system, the owner or operator shall supplement emission data with other monitoring systems approved by the Administrator or the reference methods and procedures as described in paragraph (h) of this section.
  - (2) *{Not applicable.}*
- (g) The 1-hour averages required under paragraph Sec. 60.13(h) are expressed in ng/J (lb/million Btu) heat input and used to calculate the average emission rates under Sec. 60.48Da. The 1-hour averages are calculated using the data points required under Sec. 60.13(b). At least two data points must be used to calculate the 1-hour averages.
- (h) When it becomes necessary to supplement continuous monitoring system data to meet the minimum data requirements in paragraph (f) of this section, the owner or operator shall use the reference methods and procedures as specified in this paragraph. Acceptable alternative methods and procedures are given in paragraph (j) of this section.
  - (1) Method 6 shall be used to determine the SO<sub>2</sub> concentration at the same location as the SO<sub>2</sub> monitor. Samples shall be taken at 60-minute intervals. The sampling time and sample volume for each sample shall be at least 20 minutes and 0.020 dscm (0.71 dscf). Each sample represents a 1-hour average.
  - (2) Method 7 shall be used to determine the NO<sub>x</sub> concentration at the same location as the NO<sub>x</sub> monitor. Samples shall be taken at 30-minute intervals. The arithmetic average of two consecutive samples represents a 1-hour average.
  - (3) The emission rate correction factor, integrated bag sampling and analysis procedure of Method 3B shall be used to determine the O<sub>2</sub> or CO<sub>2</sub> concentration at the same location as the O<sub>2</sub> or CO<sub>2</sub> monitor. Samples shall be taken for at least 30 minutes in each hour. Each sample represents a 1-hour average.
  - (4) The procedures in Method 19 shall be used to compute each 1-hour average concentration in ng/J (1b/million Btu) heat input.
- (i) The owner or operator shall use methods and procedures in this paragraph to conduct monitoring system performance evaluations under Sec. 60.13(c) and calibration checks under Sec. 60.13(d). Acceptable alternative methods and procedures are given in paragraph (j) of this section.
  - (1) Methods 3B, 6, and 7, as applicable, shall be used to determine O<sub>2</sub>, SO<sub>2</sub>, and NO<sub>x</sub> concentrations respectively.
  - (2) SO<sub>2</sub> or NO<sub>x</sub> (NO), as applicable, shall be used for preparing the calibration gas mixtures (in N<sub>2</sub>, as applicable) under Performance Specification 2 of Appendix B of this part.
  - (3) *{Not applicable.}*
  - (4) All span values computed under paragraph (b)(3) of this section for burning combinations of fossil fuels are rounded to the nearest 500 ppm.
  - (5) For affected facilities burning fossil fuel, alone or in combination with non-fossil fuel, the span value of the sulfur dioxide continuous monitoring system at the inlet to the sulfur dioxide control device is 125 percent of the maximum estimated hourly potential emissions of the fuel fired, and the outlet of the sulfur dioxide control device is 50 percent of maximum estimated hourly potential emissions of the fuel fired.
- (j) The owner or operator may use the following as alternatives to the reference methods and procedures specified in this section:
  - (1) For Method 6, Method 6A or 6B (whenever Methods 6 and 3 or 3B data are used) or 6C may be used. Each Method 6B sample obtained over 24 hours represents 24 1-hour averages. If Method 6A or 6B is used under paragraph (i) of this section, the conditions under Sec. 60.46(d)(1) apply; these conditions do not apply under paragraph (h) of this section.

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- (2) For Method 7, Method 7A, 7C, 7D, or 7E may be used. If Method 7C, 7D, or 7E is used, the sampling time for each run shall be 1 hour.
  - (3) For Method 3, Method 3A or 3B may be used if the sampling time is 1 hour.
  - (4) For Method 3B, Method 3A may be used.
- (k) The procedures specified in paragraphs (k)(1) through (3) of this section shall be used to determine gross output for sources demonstrating compliance with the output-based standard under Sec. 60.44Da(d)(1).
- (1) The owner or operator of an affected facility with electricity generation shall install, calibrate, maintain, and operate a wattmeter; measure gross electrical output in megawatt-hour on a continuous basis; and record the output of the monitor.
  - (2) The owner or operator of an affected facility with process steam generation shall install, calibrate, maintain, and operate meters for steam flow, temperature, and pressure; measure gross process steam output in joules per hour (or Btu per hour) on a continuous basis; and record the output of the monitor.
  - (3) For affected facilities generating process steam in combination with electrical generation, the gross energy output is determined from the gross electrical output measured in accordance with paragraph (k)(1) of this section plus 75 percent of the gross thermal output (measured relative to ISO conditions) of the process steam measured in accordance with paragraph (k)(2) of this section.
- (l) The owner or operator of an affected facility demonstrating compliance with an output-based standard under Sec. 60.42Da, Sec. 60.43Da, Sec. 60.44Da, or Sec. 60.45Da shall install, certify, operate, and maintain a continuous flow monitoring system meeting the requirements of Performance Specification 6 of Appendix B and procedure 1 of Appendix F of this subpart, and record the output of the system, for measuring the flow of exhaust gases discharged to the atmosphere; or
- (m) Alternatively, data from a continuous flow monitoring system certified according to the requirements of 40 CFR 75.20, meeting the applicable quality control and quality assurance requirements of 40 CFR 75.21, and validated according to 40 CFR 75.23, may be used.
- (n) Gas-fired and oil-fired units. The owner or operator of an affected unit that qualifies as a gas-fired or oil-fired unit, as defined in 40 CFR 72.2, may use, as an alternative to the requirements specified in either paragraph (l) or (m) of this section, a fuel flow monitoring system certified and operated according to the requirements of Appendix D of 40 CFR part 75.
- (o) through (v) *{Not applicable.}*

**§ 60.50Da Compliance determination procedures and methods.**

- (a) In conducting the performance tests required in Sec. 60.8, the owner or operator shall use as reference methods and procedures the methods in Appendix A of this part or the methods and procedures as specified in this section, except as provided in Sec. 60.8(b). Section 60.8(f) does not apply to this section for SO<sub>2</sub> and NO<sub>x</sub>. Acceptable alternative methods are given in paragraph (e) of this section.
- (b) The owner or operator shall determine compliance with the particulate matter standards in Sec. 60.42Da as follows:
  - (1) The dry basis F factor (O<sub>2</sub>) procedures in Method 19 shall be used to compute the emission rate of particulate matter.
  - (2) For the particulate matter concentration, Method 5 shall be used at affected facilities without wet FGD systems and Method 5B shall be used after wet FGD systems.
    - (i) The sampling time and sample volume for each run shall be at least 120 minutes and 1.70 dscm (60 dscf). The probe and filter holder heating system in the sampling train may be set to provide an average gas temperature of no greater than 160 ± 14° C (320 ± 25° F).
    - (ii) For each particulate run, the emission rate correction factor, integrated or grab sampling and analysis procedures of Method 3B shall be used to determine the O<sub>2</sub> concentration. The O<sub>2</sub> sample shall be obtained simultaneously with, and at the same traverse points as, the particulate run. If the particulate run has more than 12 traverse points, the O<sub>2</sub> traverse points may be reduced to 12 provided that Method 1 is used to locate the 12 O<sub>2</sub> traverse points. If the grab sampling procedure is used, the O<sub>2</sub> concentration for the run shall be the



arithmetic mean of the sample O<sub>2</sub> concentrations at all traverse points.

- (3) Method 9 and the procedures in Sec. 60.11 shall be used to determine opacity.
- (c) The owner or operator shall determine compliance with the SO<sub>2</sub> standards in Sec. 60.43Da as follows:
- (1) through (3) *{Not applicable.}*
  - (4) The appropriate procedures in Method 19 shall be used to determine the emission rate.
  - (5) The continuous monitoring system in Sec. 60.49Da (b) and (d) shall be used to determine the concentrations of SO<sub>2</sub> and CO<sub>2</sub> or O<sub>2</sub>.
- (d) The owner or operator shall determine compliance with the NO<sub>x</sub> standard in Sec. 60.44Da as follows:
- (1) The appropriate procedures in Method 19 shall be used to determine the emission rate of NO<sub>x</sub>
  - (2) The continuous monitoring system in Sec. 60.49Da (c) and (d) shall be used to determine the concentrations of NO<sub>x</sub> and CO<sub>2</sub> or O<sub>2</sub>.
- (e) The owner or operator may use the following as alternatives to the reference methods and procedures specified in this section:
- (1) For Method 5 or 5B, Method 17 may be used at facilities with or without wet FGD systems if the stack temperature at the sampling location does not exceed an average temperature of 160° C (320° F). The procedures of Sec. 2.1 and Sec. 2.3 of Method 5B may be used in Method 17 only if it is used after wet FGD systems. Method 17 shall not be used after wet FGD systems if the effluent is saturated or laden with water droplets.
  - (2) The F<sub>c</sub> factor (CO<sub>2</sub>) procedures in Method 19 may be used to compute the emission rate of particulate matter under the stipulations of Sec. 60.48(d)(1). The CO<sub>2</sub> shall be determined in the same manner as the O<sub>2</sub> concentration.
- (f), (g), (h), and (i) *{Not applicable.}*

**§ 60.51Da Reporting requirements.**

- (a) For sulfur dioxide, nitrogen oxides, particulate matter, and Hg emissions, the performance test data from the initial and subsequent performance test and from the performance evaluation of the continuous monitors (including the transmissometer) are submitted to the Administrator.
- (b) For sulfur dioxide and nitrogen oxides the following information is reported to the Administrator for each 24-hour period.
- (1) Calendar date.
  - (2) The average sulfur dioxide and nitrogen oxide emission rates (ng/J or lb/million Btu) for each 30 successive boiler operating days, ending with the last 30-day period in the quarter; reasons for non-compliance with the emission standards; and, description of corrective actions taken.
  - (3) *{Not applicable.}*
  - (4) Identification of the boiler operating days for which pollutant or diluent data have not been obtained by an approved method for at least 18 hours of operation of the facility; justification for not obtaining sufficient data; and description of corrective actions taken.
  - (5) Identification of the times when emissions data have been excluded from the calculation of average emission rates because of startup, shutdown, malfunction (NO<sub>2</sub> only), emergency conditions (SO<sub>2</sub> only), or other reasons, and justification for excluding data for reasons other than startup, shutdown, malfunction, or emergency conditions.
  - (6) Identification of "F" factor used for calculations, method of determination, and type of fuel combusted.
  - (7) Identification of times when hourly averages have been obtained based on manual sampling methods.
  - (8) Identification of the times when the pollutant concentration exceeded full span of the continuous monitoring system.
  - (9) Description of any modifications to the continuous monitoring system which could affect the ability of the continuous monitoring system to comply with Performance Specifications 2 or 3.
- (c) If the minimum quantity of emission data as required by Sec. 60.49Da is not obtained for any 30 successive boiler operating days, the following information obtained under the requirements of Sec. 60.48Da(h) is reported to the

Administrator for that 30-day period:

- (1) The number of hourly averages available for outlet emission rates ( $n_o$ ) and inlet emission rates ( $n_i$ ) as applicable.
- (2) The standard deviation of hourly averages for outlet emission rates ( $s_o$ ) and inlet emission rates ( $s_i$ ) as applicable.
- (3) The lower confidence limit for the mean outlet emission rate ( $E_o^*$ ) and the upper confidence limit for the mean inlet emission rate ( $E_i^*$ ) as applicable.
- (4) The applicable potential combustion concentration.
- (5) The ratio of the upper confidence limit for the mean outlet emission rate ( $E_o^*$ ) and the allowable emission rate ( $E_{std}$ ) as applicable.

(d) and (e) *{Not applicable.}*

(f) For any periods for which opacity, sulfur dioxide or nitrogen oxides emissions data are not available, the owner or operator of the affected facility shall submit a signed statement indicating if any changes were made in operation of the emission control system during the period of data unavailability. Operations of the control system and affected facility during periods of data unavailability are to be compared with operation of the control system and affected facility before and following the period of data unavailability.

(g) *{Not applicable.}*

(h) The owner or operator of the affected facility shall submit a signed statement indicating whether:

- (1) The required continuous monitoring system calibration, span, and drift checks or other periodic audits have or have not been performed as specified.
- (2) The data used to show compliance was or was not obtained in accordance with approved methods and procedures of this part and is representative of plant performance.
- (3) The minimum data requirements have or have not been met; or, the minimum data requirements have not been met for errors that were unavoidable.
- (4) Compliance with the standards has or has not been achieved during the reporting period.

(i) For the purposes of the reports required under Sec. 60.7, periods of excess emissions are defined as all 6-minute periods during which the average opacity exceeds the applicable opacity standards under Sec. 60.42Da(b). Opacity levels in excess of the applicable opacity standard and the date of such excesses are to be submitted to the Administrator each calendar quarter.

(j) The owner or operator of an affected facility shall submit the written reports required under this section and subpart A of this part to the Administrator semiannually for each six-month period. All semiannual reports shall be postmarked by the 30th day following the end of each six-month period.

(k) The owner or operator of an affected facility may submit electronic quarterly reports for SO<sub>2</sub> and/or NO<sub>x</sub> and/or opacity and/or Hg in lieu of submitting the written reports required under paragraphs (b), (g), and (i) of this section. The format of each quarterly electronic report shall be coordinated with the permitting authority. The electronic report(s) shall be submitted no later than 30 days after the end of the calendar quarter and shall be accompanied by a certification statement from the owner or operator, indicating whether compliance with the applicable emission standards and minimum data requirements of this subpart was achieved during the reporting period. Before submitting reports in the electronic format, the owner or operator shall coordinate with the permitting authority to obtain their agreement to submit reports in this alternative format.

#### § 60.52Da Recordkeeping requirements.

The owner or operator of an affected facility subject to the emissions limitations in Sec. 60.45Da or Sec. 60.46Da shall provide notifications in accordance with Sec. 60.7(a) and shall maintain records of all information needed to demonstrate compliance including performance tests, monitoring data, fuel analyses, and calculations, consistent with the requirements of Sec. 60.7(f).

**NEW SOURCE PERFORMANCE STANDARDS - BOILER 16 (EU 014)**

In accordance with Rule 62-204.800(8), F.A.C., Boiler 16 (EU 014) is subject to the applicable requirements of 40 CFR 60 Subpart Db, Standards of Performance for Industrial-Commercial-Institutional Steam Generating Units. For these requirements, the original rule numbering has been retained.

*{Permitting Note: There are few applicable requirements because this unit fires distillate oil ( $\leq 0.05\%$  sulfur by weight) and is restricted to an annual capacity factor of 10% by permit.}*

**§ 60.40b Applicability and Delegation of Authority**

- (a) The affected facility to which this subpart applies is each steam generating unit that commences construction, modification, or reconstruction after June 19, 1984, and that has a heat input capacity from fuels combusted in the steam generating unit of greater than 100 million Btu/hour.

**§ 60.41b Definitions**

*Annual capacity factor* means the ratio between the actual heat input to a steam generating unit from the fuels listed in §§60.42b(a), 60.43b(a), or 60.44b(a), as applicable, during a calendar year and the potential heat input to the steam generating unit had it been operated for 8,760 hours during a calendar year at the maximum steady state design heat input capacity. In the case of steam generating units that are rented or leased, the actual heat input shall be determined based on the combined heat input from all operations of the affected facility in a calendar year.

*Distillate oil* means fuel oils that contain 0.05 weight percent nitrogen or less and comply with the specifications for fuel oil numbers 1 and 2, as defined by the American Society of Testing and Materials in ASTM D396-78, Standard Specifications for Fuel Oils (incorporated by reference -see §60.17).

*Very low sulfur oil* means oil that contains no more than 0.5 weight percent sulfur or that, when combusted without sulfur dioxide emission control, has a sulfur dioxide emission rate equal to or less than 215 ng/J (0.5 lb/million Btu) heat input.

**§ 60.42b Standard for Sulfur Dioxide**

- (j) Percent reduction requirements are not applicable to affected facilities combusting only very low sulfur oil. The owner or operator of an affected facility combusting very low sulfur oil shall demonstrate that the oil meets the definition of very low sulfur oil by: (2) maintaining fuel receipts as described in §60.49b(r).

**§ 60.43b Standard for Particulate Matter**

- (h) (5) On or after the date on which the initial performance test is completed or is required to be completed under Sec. 60.8, whichever date comes first, no owner or operator of an affected facility that commences construction, reconstruction, or modification after February 28, 2005, and that combusts only oil that contains no more than 0.3 weight percent sulfur or other liquid or gaseous fuels with potential sulfur dioxide emission rates of 140 ng/J (0.32 lb/MMBtu) heat input or less is not subject to the PM or opacity limits in this section. *{Permitting Note: On March 1, 2006, the Department received an email from EPA Region 4 clarifying the February 2006 revisions to NSPS Subpart Db for industrial boilers. If the facility combusts only oil containing no more than 0.3% sulfur by weight, the revisions now exempt affected facilities constructed, reconstructed, or modified after February 18, 2005 from particulate matter and opacity limits. Boiler 16 is permitted to fire only natural gas or distillate oil containing no more than 0.05% sulfur by weight. In accordance with § 60.46b(i), compliance must be demonstrated obtaining fuel supplier certifications of sulfur content.}*

**§ 60.44b Standard for Nitrogen Oxides**

- (k) Affected facilities that meet the criteria described in paragraphs (j) (1), (2), and (3) of this section, and that have a heat input capacity of 73 MW (250 million Btu/hour) or less, are not subject to the nitrogen oxides emission limits under this section.
- (j) The sub-paragraphs in paragraph (j) state:
- (1) Combust, alone or in combination, only natural gas, distillate oil, or residual oil with a nitrogen content of 0.30 weight percent or less;
  - (2) Have a combined annual capacity factor of 10 percent or less for natural gas, distillate oil, and residual oil with a nitrogen content of 0.30 weight percent or less; and

- (3) Are subject to a Federally enforceable requirement limiting operation of the affected facility to the firing of natural gas, distillate oil, and/or residual oil with a nitrogen content of 0.30 weight percent or less and limiting operation of the affected facility to a combined annual capacity factor of 10 percent or less for natural gas, distillate oil, and residual oil and a nitrogen content of 0.30 weight percent or less.

*{Note: The boiler is authorized to fire only natural gas and distillate oil ( $\leq 0.05\%$  sulfur by weight). The permit restricts the annual capacity to no more than 10%. Therefore, there is no applicable  $NO_x$  standard.}*

**§ 60.45b Compliance and Performance Test Methods and Procedures for Sulfur Dioxide**

- (j) The owner or operator of an affected facility that combusts very low sulfur oil is not subject to the compliance and performance testing requirements of this section if the owner or operator obtains fuel receipts as described in §60.49b(r).

**§ 60.46b Compliance and Performance Test Methods and Procedures for Particulate Matter and Nitrogen Oxides**

- (i) Units burning only oil that contains no more than 0.3 weight percent sulfur or liquid or gaseous fuels with a potential sulfur dioxide emission rates of 140 ng/J (0.32 lb/MMBtu) heat input or less may demonstrate compliance by maintaining fuel supplier certifications of the sulfur content of the fuels burned.

*{Permitting Note: There are no applicable standards for particulate matter or nitrogen oxides.}*

**§ 60.47b Emission Monitoring for Sulfur Dioxide**

- (f) The owner or operator of an affected facility that combusts very low sulfur oil is not subject to the emission monitoring requirements of this section if the owner or operator obtains fuel receipts as described in §60.49b(r).

**§ 60.48b Emissions Monitoring for Particulate Matter and Nitrogen Oxides**

*{Permitting Note: There are no applicable standards for particulate matter or nitrogen oxides.}*

**§ 60.49b Reporting and Recordkeeping Requirements**

- (a) The owner or operator of each affected facility shall submit notification of the date of initial startup, as provided by §60.7. This notification shall include:
- (1) The design heat input capacity of the affected facility and identification of the fuels to be combusted in the affected facility.
  - (2) If applicable, a copy of any a copy of any Federally enforceable requirement that limits the annual capacity factor for any fuel or mixture of fuels under §§ 60.42b(d)(1), 60.43b(a)(2), (a)(3)(iii), (c)(2)(ii), (d)(2)(iii), 60.44b(c), (d), (e), (i), (j), (k), 60.45b(d), (g), 60.46b(h), or 60.48b(i).
  - (3) The annual capacity factor at which the owner or operator anticipates operating the facility based on all fuels fired and based on each individual fuel fired.

*{Note: The permittee has previously complied with the above initial requirement.}*

- (o) All records required under this section shall be maintained by the owner or operator of the affected facility for a period of 2 years following the date of such record.
- (p) The owner or operator of an affected facility described in §60.44b(j) or (k) shall maintain records of the following information for each steam generating unit operating day:
- (1) Calendar date,
  - (2) The number of hours of operation, and
  - (3) A record of the hourly steam load.
- (q) The owner or operator of an affected facility described in §60.44b(j) or §60.44b(k) shall submit to the Administrator on a quarterly basis:
- (1) The annual capacity factor over the previous 12 months;
  - (2) The average fuel nitrogen content during the quarter, if residual oil was fired; and

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**NSPS Subpart Db, Industrial Boilers and Process Heaters**

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- (3) If the affected facility meets the criteria described in §60.44b(j), the results of any nitrogen oxides emission tests required during the quarter, the hours of operation during the quarter, and the hours of operation since the last nitrogen oxides emission test.
  
- (r) The owner or operator of an affected facility who elects to demonstrate that the affected facility combusts only very low sulfur oil under Sec. 60.42b(j)(2) shall obtain and maintain at the affected facility fuel receipts from the fuel supplier which certify that the oil meets the definition of distillate oil as defined in Sec. 60.41b. For the purposes of this section, the oil need not meet the fuel nitrogen content specification in the definition of distillate oil. Quarterly reports shall be submitted to the Administrator certifying that only very low sulfur oil meeting this definition was combusted in the affected facility during the preceding quarter.

## NEW SOURCE PERFORMANCE STANDARDS

### Cogeneration Boilers (EUs 001, 002 and 003)

In accordance with Rule 62-204.800(8), F.A.C., the cogeneration boilers are subject to the applicability requirements of 40 CFR 60 Subpart Ea, Standards of Performance for Municipal Waste Combustors for which Construction is Commenced after December 20, 1989 and on or Before September 20, 1994. For these requirements, the original rule numbering has been retained.

*{Permitting Note: The cogeneration boilers are subject to regulation as Electric Utility Steam Generating Units in accordance with NSPS Subpart Da. The units fire primarily bagasse and wood materials. Permit conditions in Section 3 limit the units to no more than 30% by weight yard waste (yard trash) on a calendar quarter basis, which can be defined as a municipal solid waste (MSW) in 40 CFR 60.51a. As such, the units are not subject to any specific emissions standards or performance requirements imposed by NSPS Subpart Ea.}*

### § 60.50a Applicability and delegation of authority.

- (a) The affected facility to which this subpart applies is each municipal waste combustor unit with a municipal waste combustor unit capacity greater than 225 megagrams per day (250 tons per day) of municipal solid waste for which construction, modification, or reconstruction is commenced as specified in paragraphs (a)(1) and (a)(2) of this section.
  - (1) Construction is commenced after December 20, 1989 and on or before September 20, 1994.
  - (2) Modification or reconstruction is commenced after December 20, 1989 and on or before June 19, 1996.
- (b) [Reserved]
- (c) *{Not applicable.}*
- (d) Any cofired combustor, as defined under § 60.51a, located at a plant that meets the capacity specifications in paragraph (a) of this section is not subject to this subpart if the owner or operator of the cofired combustor:
  - (1) Notifies the Administrator of an exemption claim;
  - (2) Provides a copy of the federally enforceable permit (specified in the definition of cofired combustor in this section); and
  - (3) Keeps a record on a calendar quarter basis of the weight of municipal solid waste combusted at the cofired combustor and the weight of all other fuels combusted at the cofired combustor.
- (e) Any cofired combustor that is subject to a federally enforceable permit limiting the operation of the combustor to no more than 225 megagrams per day (250 tons per day) of municipal solid waste is not subject to this subpart.
- (f) *{Not applicable.}*
- (g) A qualifying small power production facility, as defined in section 3(17)(C) of the Federal Power Act (16 U.S.C. 796(17)(C)), that burns homogeneous waste (such as automotive tires or used oil, but not including refuse-derived fuel) for the production of electric energy is not subject to this subpart if the owner or operator of the facility notifies the Administrator of an exemption claim and provides data documenting that the facility qualifies for this exemption.
- (h) A qualifying cogeneration facility, as defined in section 3(18)(B) of the Federal Power Act (16 U.S.C. 796(18)(B)), that burns homogeneous waste (such as automotive tires or used oil, but not including refuse-derived fuel) for the production of electric energy and steam or forms of useful energy (such as heat) that are used for industrial, commercial, heating, or cooling purposes, is not subject to this subpart if the owner or operator of the facility notifies the Administrator of an exemption claim and provides data documenting that the facility qualifies for this exemption.
- (i) through (k) *{Not applicable.}*
- (l) The following authorities shall be retained by the Administrator and not transferred to a State: None.
- (m) This subpart shall become effective on August 12, 1991.

### § 60.51a Definitions.

*Calendar quarter* means a consecutive 3-month period (non-overlapping) beginning on January 1, April 1, July 1, and

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**NSPS Subpart Ea, Applicability for Municipal Waste Combustors**

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October 1.

*Clean wood* means untreated wood or untreated wood products including clean untreated lumber, tree stumps (whole or chipped), and tree limbs (whole or chipped). Clean wood does not include yard waste, which is de-fined elsewhere in this section, or construction, renovation, and demolition wastes (which includes but is not limited to railroad ties and telephone poles), which are exempt from the definition of municipal solid waste in this section.

*Cofired combustor* means a unit combusting municipal solid waste with non-municipal solid waste fuel (e.g., coal, industrial process waste) and subject to a federally enforceable permit limiting the unit to combusting a fuel feed stream, 30 percent or less of the weight of which is comprised, in aggregate, of municipal solid waste as measured on a calendar quarter basis.

*Federally-enforceable* means all limitations and conditions that are enforceable by the Administrator including the requirements of 40 CFR parts 60 and 61, requirements within any applicable State implementation plan, and any permit requirements established under 40 CFR 52.21 or under 40 CFR 51.18 and 40 CFR 51.24.

*Municipal solid waste or municipal-type solid waste or MSW* means household, commercial/retail, and/or institutional waste. Household waste includes material discarded by single and multiple residential dwellings, hotels, motels, and other similar permanent or temporary housing establishments or facilities. Commercial/retail waste includes material discarded by stores, offices, restaurants, warehouses, non-manufacturing activities at industrial facilities, and other similar establishments or facilities. Institutional waste includes material discarded by schools, non-medical waste discarded by hospitals, material discarded by non-manufacturing activities at prisons and government facilities, and material discarded by other similar establishments or facilities. Household, commercial/retail, and institutional waste does not include used oil; sewage sludge; wood pallets; construction, renovation, and demolition wastes (which includes but is not limited to railroad ties and telephone poles); clean wood; industrial process or manufacturing wastes; medical waste; or motor vehicles (including motor vehicle parts or vehicle fluff). Household, commercial/retail, and institutional wastes include:

- (1) Yard waste;
- (2) Refuse-derived fuel; and
- (3) Motor vehicle maintenance materials limited to vehicle batteries and tires except as specified in § 60.50a(c).

*Untreated lumber* means wood or wood products that have been cut or shaped and include wet, air-dried, and kiln-dried wood products. Untreated lumber does not include wood products that have been painted, pigment-stained, or "pressure-treated." Pressure-treating compounds include, but are not limited to, chromate copper arsenate, pentachlorophenol, and creosote.

*Yard waste* means grass, grass clippings, bushes, shrubs, and clippings from bushes and shrubs that are generated by residential, commercial/retail, institutional, and/or industrial sources as part of maintenance activities associated with yards or other private or public lands. Yard waste does not include construction, renovation, and demolition wastes, which are exempt from the definition of MSW in this section. Yard waste does not include clean wood, which is exempt from the definition of MSW in this section.

**NATIONAL EMISSIONS STANDARDS FOR HAZARDOUS AIR POLLUTANTS**

**40 CFR 63 Subpart A, General Provisions**

[Source: Federal Register dated 3/5/04]

**Boiler 16 (EU 014)**

In accordance with Rule 62-204.800(8), F.A.C., Boiler 16 is subject to the applicable requirements of 40 CFR 63 Subpart A, General Provisions. For these requirements, the original rule numbering has been retained.

**§ 63.1 Applicability.**

(a) *General.*

(1) Terms used throughout this part are defined in § 63.2 or in the Clean Air Act (Act) as amended in 1990, except that individual subparts of this part may include specific definitions in addition to or that supersede definitions in § 63.2.

(2) This part contains national emission standards for hazardous air pollutants (NESHAP) established pursuant to section 112 of the Act as amended November 15, 1990. These standards regulate specific categories of stationary sources that emit (or have the potential to emit) one or more hazardous air pollutants listed in this part pursuant to section 112(b) of the Act. This section explains the applicability of such standards to sources affected by them. The standards in this part are independent of NESHAP contained in 40 CFR part 61. The NESHAP in part 61 promulgated by signature of the Administrator before November 15, 1990 (i.e., the date of enactment of the Clean Air Act Amendments of 1990) remain in effect until they are amended, if appropriate, and added to this part.

(3) No emission standard or other requirement established under this part shall be interpreted, construed, or applied to diminish or replace the requirements of a more stringent emission limitation or other applicable requirement established by the Administrator pursuant to other authority of the Act (section 111, part C or D or any other authority of this Act), or a standard issued under State authority. The Administrator may specify in a specific standard under this part that facilities subject to other provisions under the Act need only comply with the provisions of that standard.

(4) (i) Each relevant standard in this part 63 must identify explicitly whether each provision in this subpart A is or is not included in such relevant standard.

(ii) If a relevant part 63 standard incorporates the requirements of 40 CFR part 60, part 61, or other part 63 standards, the relevant part 63 standard must identify explicitly the applicability of each corresponding part 60, part 61, or other part 63 subpart A (General) Provision.

(iii) The General Provisions in this Subpart A do not apply to regulations developed pursuant to section 112(r) of the amended Act., unless otherwise specified in those regulations.

(5) [Reserved]

(6) To obtain the most current list of categories of sources to be regulated under section 112 of the Act, or to obtain the most recent regulation promulgation schedule established pursuant to section 112(e) of the Act, contact the Office of the Director, Emission Standards Division, Office of Air Quality Planning and Standards, U.S. EPA (MD-13), Research Triangle Park, North Carolina 27711.

(7) [Reserved]

(8) [Reserved]

(9) [Reserved]

(10) For the purposes of this part, time periods specified in days shall be measured in calendar days, even if the word "calendar" is absent, unless otherwise specified in an applicable requirement.

(11) For the purposes of this part, if an explicit postmark deadline is not specified in an applicable requirement for the submittal of a notification, application, test plan, report, or other written communication to the Administrator, the owner or operator shall postmark the submittal on or before the number of days specified in the applicable requirement. For example, if a notification must be submitted 15 days before a particular event is scheduled to take place, the notification shall be postmarked on or before 15 days preceding the event; likewise, if a notification must be submitted 15 days after a particular event takes place, the notification shall be postmarked on or before 15 days following the end of the event. The use of reliable non-Government mail carriers that provide indications of verifiable delivery of information required to be submitted to the Administrator, similar to the postmark provided by the U.S. Postal Service, or alternative means of delivery agreed to by the permitting authority, is acceptable.

(12) Notwithstanding time periods or postmark deadlines specified in this part for the submittal of information to the Administrator by an owner or operator, or the review of such information by the Administrator, such time periods or



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**NESHAP Subpart A, General Provisions**

deadlines may be changed by mutual agreement between the owner or operator and the Administrator. Procedures governing the implementation of this provision are specified in § 63.9(i).

(13) [Reserved]

(14) [Reserved]

(b) *Initial applicability determination for this part.*

(1) The provisions of this part apply to the owner or operator of any stationary source that –

(i) Emits or has the potential to emit any hazardous air pollutant listed in or pursuant to section 112(b) of the Act; and

(ii) Is subject to any standard, limitation, prohibition, or other federally enforceable requirement established pursuant to this part.

(2) [Reserved]

(3) An owner or operator of a stationary source who is in the relevant source category and who determines that the source is not subject to a relevant standard or other requirement established under this part, must keep a record as specified in § 63.10(b)(3).

(c) *Applicability of this part after a relevant standard has been set under this part.*

(1) If a relevant standard has been established under this part, the owner or operator of an affected source must comply with the provisions of that standard and of this subpart as provided in paragraph (a)(4) of this section.

(2) Except as provided in § 63.10(b)(3), if a relevant standard has been established under this part, the owner or operator of an affected source may be required to obtain a title V permit from a permitting authority in the State in which the source is located. Emission standards promulgated in this part for area sources pursuant to section 112(c)(3) of the Act will specify whether –

(i) States will have the option to exclude area sources affected by that standard from the requirement to obtain a title V permit (i.e., the standard will exempt the category of area sources altogether from the permitting requirement);

(ii) States will have the option to defer permitting of area sources in that category until the Administrator takes rulemaking action to determine applicability of the permitting requirements; or

(iii) If a standard fails to specify what the permitting requirements will be for area sources affected by such a standard, then area sources that are subject to the standard will be subject to the requirement to obtain a title V permit without any deferral.

(3) [Reserved]

(4) [Reserved]

(5) If an area source that otherwise would be subject to an emission standard or other requirement established under this part if it were a major source subsequently increases its emissions of hazardous air pollutants (or its potential to emit hazardous air pollutants) such that the source is a major source that is subject to the emission standard or other requirement, such source also shall be subject to the notification requirements of this subpart.

(d) [Reserved]

(e) If the Administrator promulgates an emission standard under section 112(d) or (h) of the Act that is applicable to a source subject to an emission limitation by permit established under section 112(j) of the Act, and the requirements under the section 112(j) emission limitation are substantially as effective as the promulgated emission standard, the owner or operator may request the permitting authority to revise the source's title V permit to reflect that the emission limitation in the permit satisfies the requirements of the promulgated emission standard. The process by which the permitting authority determines whether the section 112(j) emission limitation is substantially as effective as the promulgated emission standard must include, consistent with part 70 or 71 of this chapter, the opportunity for full public, EPA, and affected State review (including the opportunity for EPA's objection) prior to the permit revision being finalized. A negative determination by the permitting authority constitutes final action for purposes of review and appeal under the applicable title V operating permit program.

**§ 63.2 Definitions.**

The terms used in this part are defined in the Act or in this section as follows:

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**NESHAP Subpart A, General Provisions**

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*Act* means the Clean Air Act (42 U.S.C. 7401 et seq., as amended by Pub. L. 101-549, 104 Stat. 2399).

*Actual emissions* is defined in subpart D of this part for the purpose of granting a compliance extension for an early reduction of hazardous air pollutants.

*Administrator* means the Administrator of the United States Environmental Protection Agency or his or her authorized representative (e.g., a State that has been delegated the authority to implement the provisions of this part).

*Affected source*, for the purposes of this part, means the collection of equipment, activities, or both within a single contiguous area and under common control that is included in a section 112(c) source category or subcategory for which a section 112(d) standard or other relevant standard is established pursuant to section 112 of the Act. Each relevant standard will define the "affected source," as defined in this paragraph unless a different definition is warranted based on a published justification as to why this definition would result in significant administrative, practical, or implementation problems and why the different definition would resolve those problems. The term "affected source," as used in this part, is separate and distinct from any other use of that term in EPA regulations such as those implementing title IV of the Act. Affected source may be defined differently for part 63 than affected facility and stationary source in parts 60 and 61, respectively. This definition of "affected source," and the procedures for adopting an alternative definition of "affected source," shall apply to each section 112(d) standard for which the initial proposed rule is signed by the Administrator after June 30, 2002.

*Alternative emission limitation* means conditions established pursuant to sections 112(i)(5) or 112(i)(6) of the Act by the Administrator or by a State with an approved permit program.

*Alternative emission standard* means an alternative means of emission limitation that, after notice and opportunity for public comment, has been demonstrated by an owner or operator to the Administrator's satisfaction to achieve a reduction in emissions of any air pollutant at least equivalent to the reduction in emissions of such pollutant achieved under a relevant design, equipment, work practice, or operational emission standard, or combination thereof, established under this part pursuant to section 112(h) of the Act.

*Alternative test method* means any method of sampling and analyzing for an air pollutant that is not a test method in this chapter and that has been demonstrated to the Administrator's satisfaction, using Method 301 in Appendix A of this part, to produce results adequate for the Administrator's determination that it may be used in place of a test method specified in this part.

*Approved permit program* means a State permit program approved by the Administrator as meeting the requirements of part 70 of this chapter or a Federal permit program established in this chapter pursuant to title V of the Act (42 U.S.C. 7661).

*Area source* means any stationary source of hazardous air pollutants that is not a major source as defined in this part.

*Commenced* means, with respect to construction or reconstruction of an affected source, that an owner or operator has undertaken a continuous program of construction or reconstruction or that an owner or operator has entered into a contractual obligation to undertake and complete, within a reasonable time, a continuous program of construction or reconstruction.

*Compliance date* means the date by which an affected source is required to be in compliance with a relevant standard, limitation, prohibition, or any federally enforceable requirement established by the Administrator (or a State with an approved permit program) pursuant to section 112 of the Act.

*Compliance schedule* means:

(1) In the case of an affected source that is in compliance with all applicable requirements established under this part, a statement that the source will continue to comply with such requirements; or

(2) In the case of an affected source that is required to comply with applicable requirements by a future date, a statement that the source will meet such requirements on a timely basis and, if required by an applicable requirement, a detailed schedule of the dates by which each step toward compliance will be reached; or

(3) In the case of an affected source not in compliance with all applicable requirements established under this part, a schedule of remedial measures, including an enforceable sequence of actions or operations with milestones and a schedule for the submission of certified progress reports, where applicable, leading to compliance with a relevant standard, limitation, prohibition, or any federally enforceable requirement established pursuant to section 112 of the Act for which the affected source is not in compliance. This compliance schedule shall resemble and be at least as stringent as that contained in any judicial consent decree or administrative order to which the source is subject. Any such schedule of compliance shall be supplemental to, and shall not sanction non-compliance with, the applicable requirements on which it is based.

*Construction* means the on-site fabrication, erection, or installation of an affected source. Construction does not include the removal of all equipment comprising an affected source from an existing location and reinstallation of such equipment at a new location. The owner or operator of an existing affected source that is relocated may elect not to reinstall minor ancillary equipment including, but not limited to, piping, ductwork, and valves. However, removal and reinstallation of an affected source will be construed as reconstruction if it satisfies the criteria for reconstruction as defined in this section. The

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costs of replacing minor ancillary equipment must be considered in determining whether the existing affected source is reconstructed.

*Continuous emission monitoring system (CEMS)* means the total equipment that may be required to meet the data acquisition and availability requirements of this part, used to sample, condition (if applicable), analyze, and provide a record of emissions.

*Continuous monitoring system (CMS)* is a comprehensive term that may include, but is not limited to, continuous emission monitoring systems, continuous opacity monitoring systems, continuous parameter monitoring systems, or other manual or automatic monitoring that is used for demonstrating compliance with an applicable regulation on a continuous basis as defined by the regulation.

*Continuous opacity monitoring system (COMS)* means a continuous monitoring system that measures the opacity of emissions.

*Continuous parameter monitoring system* means the total equipment that may be required to meet the data acquisition and availability requirements of this part, used to sample, condition (if applicable), analyze, and provide a record of process or control system parameters.

*Effective date* means:

(1) With regard to an emission standard established under this part, the date of promulgation in the FEDERAL REGISTER of such standard; or

(2) With regard to an alternative emission limitation or equivalent emission limitation determined by the Administrator (or a State with an approved permit program), the date that the alternative emission limitation or equivalent emission limitation becomes effective according to the provisions of this part.

*Emission standard* means a national standard, limitation, prohibition, or other regulation promulgated in a subpart of this part pursuant to sections 112(d), 112(h), or 112(f) of the Act.

*Emissions averaging* is a way to comply with the emission limitations specified in a relevant standard, whereby an affected source, if allowed under a subpart of this part, may create emission credits by reducing emissions from specific points to a level below that required by the relevant standard, and those credits are used to offset emissions from points that are not controlled to the level required by the relevant standard.

*EPA* means the United States Environmental Protection Agency.

*Equivalent emission limitation* means any maximum achievable control technology emission limitation or requirements which are applicable to a major source of hazardous air pollutants and are adopted by the Administrator (or a State with an approved permit program) on a case-by-case basis, pursuant to section 112(g) or (j) of the Act.

*Excess emissions and continuous monitoring system performance report* is a report that must be submitted periodically by an affected source in order to provide data on its compliance with relevant emission limits, operating parameters, and the performance of its continuous parameter monitoring systems.

*Existing source* means any affected source that is not a new source.

*Federally enforceable* means all limitations and conditions that are enforceable by the Administrator and citizens under the Act or that are enforceable under other statutes administered by the Administrator. Examples of federally enforceable limitations and conditions include, but are not limited to:

(1) Emission standards, alternative emission standards, alternative emission limitations, and equivalent emission limitations established pursuant to section 112 of the Act as amended in 1990;

(2) New source performance standards established pursuant to section 111 of the Act, and emission standards established pursuant to section 112 of the Act before it was amended in 1990;

(3) All terms and conditions in a title V permit, including any provisions that limit a source's potential to emit, unless expressly designated as not federally enforceable;

(4) Limitations and conditions that are part of an approved State Implementation Plan (SIP) or a Federal Implementation Plan (FIP);

(5) Limitations and conditions that are part of a Federal construction permit issued under 40 CFR 52.21 or any construction permit issued under regulations approved by the EPA in accordance with 40 CFR part 51;

(6) Limitations and conditions that are part of an operating permit where the permit and the permitting program pursuant to which it was issued meet all of the following criteria:

(i) The operating permit program has been submitted to and approved by EPA into a State implementation plan (SIP) under section 110 of the CAA;

(ii) The SIP imposes a legal obligation that operating permit holders adhere to the terms and limitations of such permits and provides that permits which do not conform to the operating permit program requirements and the requirements of EPA's underlying regulations may be deemed not "federally enforceable" by EPA;

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(iii) The operating permit program requires that all emission limitations, controls, and other requirements imposed by such permits will be at least as stringent as any other applicable limitations and requirements contained in the SIP or enforceable under the SIP, and that the program may not issue permits that waive, or make less stringent, any limitations or requirements contained in or issued pursuant to the SIP, or that are otherwise "federally enforceable";

(iv) The limitations, controls, and requirements in the permit in question are permanent, quantifiable, and otherwise enforceable as a practical matter; and

(v) The permit in question was issued only after adequate and timely notice and opportunity for comment for EPA and the public.

(7) Limitations and conditions in a State rule or program that has been approved by the EPA under subpart E of this part for the purposes of implementing and enforcing section 112; and

(8) Individual consent agreements that the EPA has legal authority to create.

*Fixed capital cost* means the capital needed to provide all the depreciable components of an existing source.

*Fugitive emissions* means those emissions from a stationary source that could not reasonably pass through a stack, chimney, vent, or other functionally equivalent opening. Under section 112 of the Act, all fugitive emissions are to be considered in determining whether a stationary source is a major source.

*Hazardous air pollutant* means any air pollutant listed in or pursuant to section 112(b) of the Act.

*Issuance* of a part 70 permit will occur, if the State is the permitting authority, in accordance with the requirements of part 70 of this chapter and the applicable, approved State permit program. When the EPA is the permitting authority, issuance of a title V permit occurs immediately after the EPA takes final action on the final permit.

*Major source* means any stationary source or group of stationary sources located within a contiguous area and under common control that emits or has the potential to emit considering controls, in the aggregate, 10 tons per year or more of any hazardous air pollutant or 25 tons per year or more of any combination of hazardous air pollutants, unless the Administrator establishes a lesser quantity, or in the case of radionuclides, different criteria from those specified in this sentence.

*Malfunction* means any sudden, infrequent, and not reasonably preventable failure of air pollution control and monitoring equipment, process equipment, or a process to operate in a normal or usual manner which causes, or has the potential to cause, the emission limitations in an applicable standard to be exceeded. Failures that are caused in part by poor maintenance or careless operation are not malfunctions.

*Monitoring* means the collection and use of measurement data or other information to control the operation of a process or pollution control device or to verify a work practice standard relative to assuring compliance with applicable requirements. Monitoring is composed of four elements:

(1) Indicator(s) of performance -- the parameter or parameters you measure or observe for demonstrating proper operation of the pollution control measures or compliance with the applicable emissions limitation or standard. Indicators of performance may include direct or predicted emissions measurements (including opacity), operational parametric values that correspond to process or control device (and capture system) efficiencies or emissions rates, and recorded findings of inspection of work practice activities, materials tracking, or design characteristics. Indicators may be expressed as a single maximum or minimum value, a function of process variables (for example, within a range of pressure drops), a particular operational or work practice status (for example, a damper position, completion of a waste recovery task, materials tracking), or an interdependency between two or among more than two variables.

(2) Measurement techniques -- the means by which you gather and record information of or about the indicators of performance. The components of the measurement technique include the detector type, location and installation specifications, inspection procedures, and quality assurance and quality control measures. Examples of measurement techniques include continuous emission monitoring systems, continuous opacity monitoring systems, continuous parametric monitoring systems, and manual inspections that include making records of process conditions or work practices.

(3) Monitoring frequency -- the number of times you obtain and record monitoring data over a specified time interval. Examples of monitoring frequencies include at least four points equally spaced for each hour for continuous emissions or parametric monitoring systems, at least every 10 seconds for continuous opacity monitoring systems, and at least once per operating day (or week, month, etc.) for work practice or design inspections.

(4) Averaging time -- the period over which you average and use data to verify proper operation of the pollution control approach or compliance with the emissions limitation or standard. Examples of averaging time

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include a 3-hour average in units of the emissions limitation, a 30-day rolling average emissions value, a daily average of a control device operational parametric range, and an instantaneous alarm.

*New affected source* means the collection of equipment, activities, or both within a single contiguous area and under common control that is included in a section 112(c) source category or subcategory that is subject to a section 112(d) or other relevant standard for new sources. This definition of "new affected source," and the criteria to be utilized in implementing it, shall apply to each section 112(d) standard for which the initial proposed rule is signed by the Administrator after June 30, 2002. Each relevant standard will define the term "new affected source," which will be the same as the "affected source" unless a different collection is warranted based on consideration of factors including:

- (1) Emission reduction impacts of controlling individual sources versus groups of sources;
- (2) Cost effectiveness of controlling individual equipment;
- (3) Flexibility to accommodate common control strategies;
- (4) Cost/benefits of emissions averaging;
- (5) Incentives for pollution prevention;
- (6) Feasibility and cost of controlling processes that share common equipment (e.g., product recovery devices);
- (7) Feasibility and cost of monitoring; and
- (8) Other relevant factors.

*New source* means any affected source the construction or reconstruction of which is commenced after the Administrator first proposes a relevant emission standard under this part establishing an emission standard applicable to such source.

*Opacity* means the degree to which emissions reduce the transmission of light and obscure the view of an object in the background. For continuous opacity monitoring systems, opacity means the fraction of incident light that is attenuated by an optical medium.

*Owner or operator* means any person who owns, leases, operates, controls, or supervises a stationary source..

*Performance audit* means a procedure to analyze blind samples, the content of which is known by the Administrator, simultaneously with the analysis of performance test samples in order to provide a measure of test data quality.

*Performance evaluation* means the conduct of relative accuracy testing, calibration error testing, and other measurements used in validating the continuous monitoring system data.

*Performance test* means the collection of data resulting from the execution of a test method (usually three emission test runs) used to demonstrate compliance with a relevant emission standard as specified in the performance test section of the relevant standard.

*Permit modification* means a change to a title V permit as defined in regulations codified in this chapter to implement title V of the Act (42 U.S.C. 7661).

*Permit program* means a comprehensive State operating permit system established pursuant to title V of the Act (42 U.S.C. 7661) and regulations codified in part 70 of this chapter and applicable State regulations, or a comprehensive Federal operating permit system established pursuant to title V of the Act and regulations codified in this chapter.

*Permit revision* means any permit modification or administrative permit amendment to a title V permit as defined in regulations codified in this chapter to implement title V of the Act (42 U.S.C. 7661).

*Permitting authority* means:

- (1) The State air pollution control agency, local agency, other State agency, or other agency authorized by the Administrator to carry out a permit program under part 70 of this chapter; or
- (2) The Administrator, in the case of EPA-implemented permit programs under title V of the Act (42 U.S.C. 7661).

*Potential to emit* means the maximum capacity of a stationary source to emit a pollutant under its physical and operational design. Any physical or operational limitation on the capacity of the stationary source to emit a pollutant, including air pollution control equipment and restrictions on hours of operation or on the type or amount of material combusted, stored, or processed, shall be treated as part of its design if the limitation or the effect it would have on emissions is federally enforceable.

*Reconstruction* means the replacement of components of an affected or a previously unaffected stationary source to such an extent that:

- (1) The fixed capital cost of the new components exceeds 50 percent of the fixed capital cost that would be required to construct a comparable new source; and
- (2) It is technologically and economically feasible for the reconstructed source to meet the relevant standard(s) established by the Administrator (or a State) pursuant to section 112 of the Act. Upon reconstruction, an affected source, or a stationary source that becomes an affected source, is subject to relevant standards for new sources, including compliance dates, irrespective of any change in emissions of hazardous air pollutants from that source.

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*Regulation promulgation schedule* means the schedule for the promulgation of emission standards under this part, established by the Administrator pursuant to section 112(e) of the Act and published in the FEDERAL REGISTER.

*Relevant standard* means:

- (1) An emission standard;
- (2) An alternative emission standard;
- (3) An alternative emission limitation; or
- (4) An equivalent emission limitation established pursuant to section 112 of the Act that applies to the collection of equipment, activities, or both regulated by such standard or limitation. A relevant standard may include or consist of a design, equipment, work practice, or operational requirement, or other measure, process, method, system, or technique (including prohibition of emissions) that the Administrator (or a State) establishes for new or existing sources to which such standard or limitation applies. Every relevant standard established pursuant to section 112 of the Act includes subpart A of this part, as provided by § 63.1(a)(4), and all applicable appendices of this part or of other parts of this chapter that are referenced in that standard.

*Responsible official* means one of the following:

- (1) For a corporation: A president, secretary, treasurer, or vice president of the corporation in charge of a principal business function, or any other person who performs similar policy or decision-making functions for the corporation, or a duly authorized representative of such person if the representative is responsible for the overall operation of one or more manufacturing, production, or operating facilities and either:
  - (i) The facilities employ more than 250 persons or have gross annual sales or expenditures exceeding \$25 million (in second quarter 1980 dollars); or
  - (ii) The delegation of authority to such representative is approved in advance by the Administrator.
- (2) For a partnership or sole proprietorship: a general partner or the proprietor, respectively.
- (3) For a municipality, State, Federal, or other public agency: either a principal executive officer or ranking elected official. For the purposes of this part, a principal executive officer of a Federal agency includes the chief executive officer having responsibility for the overall operations of a principal geographic unit of the agency (e.g., a Regional Administrator of the EPA).
- (4) For affected sources (as defined in this part) applying for or subject to a title V permit: "responsible official" shall have the same meaning as defined in part 70 or Federal title V regulations in this chapter (42 U.S.C. 7661), whichever is applicable.

*Run* means one of a series of emission or other measurements needed to determine emissions for a representative operating period or cycle as specified in this part.

*Shutdown* means the cessation of operation of an affected source or portion of an affected source for any purpose.

*Six-minute period* means, with respect to opacity determinations, any one of the 10 equal parts of a 1-hour period.

*Standard conditions* means a temperature of 293 °K (68° F) and a pressure of 101.3 kilopascals (29.92 in. Hg).

*Startup* means the setting in operation of an affected source for any purpose.

*State* means all non-Federal authorities, including local agencies, interstate associations, and State-wide programs, that have delegated authority to implement:

- (1) The provisions of this part and/or
- (2) the permit program established under part 70 of this chapter. The term State shall have its conventional meaning where clear from the context.

*Stationary source* means any building, structure, facility, or installation which emits or may emit any air pollutant.

*Test method* means the validated procedure for sampling, preparing, and analyzing for an air pollutant specified in a relevant standard as the performance test procedure. The test method may include methods described in an appendix of this chapter, test methods incorporated by reference in this part, or methods validated for an application through procedures in Method 301 of appendix A of this part.

*Title V permit* means any permit issued, renewed, or revised pursuant to Federal or State regulations established to implement title V of the Act (42 U.S.C. 7661). A title V permit issued by a State permitting authority is called a part 70 permit in this part.

*Visible emission* means the observation of an emission of opacity or optical density above the threshold of vision.

*Working day* means any day on which Federal Government offices (or State government offices for a State that has obtained delegation under section 112(l)) are open for normal business. Saturdays, Sundays, and official Federal (or where delegated, State) holidays are not working days.

**§ 63.3 Units and abbreviations.**

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Used in this part are abbreviations and symbols of units of measure. These are defined as follows:

(a) System International (SI) units of measure:

A = ampere  
g = gram  
Hz = hertz  
J = joule  
°K = degree Kelvin  
kg = kilogram  
l = liter  
m = meter  
m<sup>3</sup> = cubic meter  
mg = milligram = 10<sup>-3</sup> gram  
ml = milliliter = 10<sup>-3</sup> liter  
mm = millimeter = 10<sup>-3</sup> meter  
Mg = megagram = 10<sup>6</sup> gram = metric ton  
MJ = megajoule  
mol = mole  
N = newton  
ng = nanogram = 10<sup>-9</sup> gram  
nm = nanometer = 10<sup>-9</sup> meter  
Pa = pascal  
s = second  
V = volt  
W = watt  
Ω = ohm  
μg = microgram = 10<sup>-6</sup> gram  
μl = microliter = 10<sup>-6</sup> liter

(b) Other units of measure:

Btu = British thermal unit  
°C = degree Celsius (centigrade)  
cal = calorie  
cfm = cubic feet per minute  
cc = cubic centimeter  
cu ft = cubic feet  
d = day  
dcf = dry cubic feet  
dcm = dry cubic meter  
dscf = dry cubic feet at standard conditions  
dscm = dry cubic meter at standard conditions  
eq = equivalent  
°F = degree Fahrenheit  
ft = feet  
ft<sup>2</sup> = square feet  
ft<sup>3</sup> = cubic feet  
gal = gallon  
gr = grain  
g-eq = gram equivalent  
g-mole = gram mole  
hr = hour  
in. = inch  
in. H<sub>2</sub>O = inches of water  
K = 1,000  
kcal = kilocalorie  
lb = pound

lpm = liter per minute  
meq = milliequivalent  
min = minute  
MW = molecular weight  
oz = ounces  
ppb = parts per billion  
ppbw = parts per billion by weight  
ppbv = parts per billion by volume  
ppm = parts per million  
ppmw = parts per million by weight  
ppmv = parts per million by volume  
psia = pounds per square inch absolute  
psig = pounds per square inch gage  
°R = degree Rankine  
scf = cubic feet at standard conditions  
scfh = cubic feet at standard conditions per hour  
scm = cubic meter at standard conditions  
scmm = cubic meter at standard conditions per minute  
sec = second  
sq ft = square feet  
std = at standard conditions  
v/v = volume per volume  
yd<sup>2</sup> = square yards  
yr = year

(c) Miscellaneous:

act = actual  
avg = average  
I.D. = inside diameter  
M = molar  
N = normal  
O.D. = outside diameter  
% = percent

**§ 63.4 Prohibited activities and circumvention.**

(a) *Prohibited activities.*

(1) No owner or operator subject to the provisions of this part must operate any affected source in violation of the requirements of this part. Affected sources subject to and in compliance with either an extension of compliance or an exemption from compliance are not in violation of the requirements of this part. An extension of compliance can be granted by the Administrator under this part; by a State with an approved permit program; or by the President under section 112(i)(4) of the Act.

(2) No owner or operator subject to the provisions of this part shall fail to keep records, notify, report, or revise reports as required under this part.

- (3) [Reserved]
- (4) [Reserved]
- (5) [Reserved]

(b) *Circumvention.* No owner or operator subject to the provisions of this part shall build, erect, install, or use any article, machine, equipment, or process to conceal an emission that would otherwise constitute noncompliance with a relevant standard. Such concealment includes, but is not limited to

- (1) The use of diluents to achieve compliance with a relevant standard based on the concentration of a pollutant in the effluent discharged to the atmosphere;
- (2) The use of gaseous diluents to achieve compliance with a relevant standard for visible emissions; and
- (3) [Reserved]



(c) *Severability.* Notwithstanding any requirement incorporated into a title V permit obtained by an owner or operator subject to the provisions of this part, the provisions of this part are federally enforceable.

**§ 63.5 Preconstruction review and notification requirements.**

(a) *Applicability.*

(1) This section implements the preconstruction review requirements of section 112(i)(1) for sources subject to a relevant emission standard that has been promulgated in this part. In addition, this section includes other requirements for constructed and reconstructed stationary sources that are or become subject to a relevant promulgated emission standard.

(2) After the effective date of a relevant standard promulgated under this part, the requirements in this section apply to owners or operators who construct a new source or reconstruct a source after the proposal date of that standard. New or reconstructed sources that start up before the standard's effective date are not subject to the preconstruction review requirements specified in paragraphs (b)(3), (d), and (e) of this section.

(b) *Requirements for existing, newly constructed, and reconstructed sources.*

(1) New affected source for which construction commences after proposal of a relevant standard is subject to relevant standards for new affected sources, including compliance dates. An affected source for which reconstruction commences after proposal of a relevant standard is subject to relevant standards for new sources, including compliance dates, irrespective of any change in emissions of hazardous air pollutants from that source.

(2) [Reserved]

(3) After the effective date of any relevant standard promulgated by the Administrator under this part, no person may, without obtaining written approval in advance from the Administrator in accordance with the procedures specified in paragraphs (d) and (e) of this section, do any of the following:

(i) Construct a new affected source that is major-emitting and subject to such standard;

(ii) Reconstruct an affected source that is major-emitting and subject to such standard; or

(iii) Reconstruct a major source such that the source becomes an affected source that is major-emitting and subject to the standard.

(4) After the effective date of any relevant standard promulgated by the Administrator under this part, an owner or operator who constructs a new affected source that is not major-emitting or reconstructs an affected source that is not major-emitting that is subject to such standard, or reconstructs a source such that the source becomes an affected source subject to the standard, must notify the Administrator of the intended construction or reconstruction. The notification must be submitted in accordance with the procedures in § 63.9(b).

(5) [Reserved]

(6) After the effective date of any relevant standard promulgated by the Administrator under this part, equipment added (or a process change) to an affected source that is within the scope of the definition of affected source under the relevant standard must be considered part of the affected source and subject to all provisions of the relevant standard established for that affected source.

(c) [Reserved]

(d) *Application for approval of construction or reconstruction.* The provisions of this paragraph implement section 112(i)(1) of the Act.

(1) *General application requirements.*

(i) An owner or operator who is subject to the requirements of paragraph (b)(3) of this section must submit to the Administrator an application for approval of the construction or reconstruction. The application must be submitted as soon as practicable before actual construction or reconstruction begins. The application for approval of construction or reconstruction may be used to fulfill the initial notification requirements of § 63.9(b)(5). The owner or operator may submit the application for approval well in advance of the date actual construction or reconstruction begins in order to ensure a timely review by the Administrator and that the planned date to begin will not be delayed.

(ii) A separate application shall be submitted for each construction or reconstruction. Each application for approval of construction or reconstruction shall include at a minimum:

(A) The applicant's name and address;

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(B) A notification of intention to construct a new major affected source or make any physical or operational change to a major affected source that may meet or has been determined to meet the criteria for a reconstruction, as defined in § 63.2 or in the relevant standard;

(C) The address (i.e., physical location) or proposed address of the source;

(D) An identification of the relevant standard that is the basis of the application;

(E) The expected date of the beginning of actual construction or reconstruction;

(F) The expected completion date of the construction or reconstruction;

(G) [Reserved]

(H) The type and quantity of hazardous air pollutants emitted by the source, reported in units and averaging times and in accordance with the test methods specified in the relevant standard, or if actual emissions data are not yet available, an estimate of the type and quantity of hazardous air pollutants expected to be emitted by the source reported in units and averaging times specified in the relevant standard. The owner or operator may submit percent reduction information if a relevant standard is established in terms of percent reduction.

However, operating parameters, such as flow rate, shall be included in the submission to the extent that they demonstrate performance and compliance; and

(I) [Reserved]

(J) Other information as specified in paragraphs (d)(2) and (d)(3) of this section.

(iii) An owner or operator who submits estimates or preliminary information in place of the actual emissions data and analysis required in paragraphs (d)(1)(ii)(H) and (d)(2) of this section shall submit the actual, measured emissions data and other correct information as soon as available but no later than with the notification of compliance status required in § 63.9(h) (see § 63.9(h)(5)).

(2) *Application for approval of construction.* Each application for approval of construction must include, in addition to the information required in paragraph (d)(1)(ii) of this section, technical information describing the proposed nature, size, design, operating design capacity, and method of operation of the source, including an identification of each type of emission point for each type of hazardous air pollutant that is emitted (or could reasonably be anticipated to be emitted) and a description of the planned air pollution control system (equipment or method) for each emission point. The description of the equipment to be used for the control of emissions must include each control device for each hazardous air pollutant and the estimated control efficiency (percent) for each control device. The description of the method to be used for the control of emissions must include an estimated control efficiency (percent) for that method. Such technical information must include calculations of emission estimates in sufficient detail to permit assessment of the validity of the calculations.

(3) *Application for approval of reconstruction.* Each application for approval of reconstruction shall include, in addition to the information required in paragraph (d)(1)(ii) of this section - (i) A brief description of the affected source and the components that are to be replaced;

(ii) A description of present and proposed emission control systems (i.e., equipment or methods). The description of the equipment to be used for the control of emissions shall include each control device for each hazardous air pollutant and the estimated control efficiency (percent) for each control device. The description of the method to be used for the control of emissions shall include an estimated control efficiency (percent) for that method. Such technical information shall include calculations of emission estimates in sufficient detail to permit assessment of the validity of the calculations;

(iii) An estimate of the fixed capital cost of the replacements and of constructing a comparable entirely new source;

(iv) The estimated life of the affected source after the replacements; and

(v) A discussion of any economic or technical limitations the source may have in complying with relevant standards or other requirements after the proposed replacements. The discussion shall be sufficiently detailed to demonstrate to the Administrator's satisfaction that the technical or economic limitations affect the source's ability to comply with the relevant standard and how they do so.

(vi) If in the application for approval of reconstruction the owner or operator designates the affected source as a reconstructed source and declares that there are no economic or technical limitations to prevent the source from complying with all relevant standards or other requirements, the owner or operator need not submit the information required in paragraphs (d)(3)(iii) through (d)(3)(v) of this section.

(4) *Additional information.* The Administrator may request additional relevant information after the submittal of an application for approval of construction or reconstruction.

(e) *Approval of construction or reconstruction.*

(1) (i) If the Administrator determines that, if properly constructed, or reconstructed, and operated, a new or existing source for which an application under paragraph (d) of this section was submitted will not cause emissions in violation of

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the relevant standard(s) and any other federally enforceable requirements, the Administrator will approve the construction or reconstruction.

(ii) In addition, in the case of reconstruction, the Administrator's determination under this paragraph will be based on:

(A) The fixed capital cost of the replacements in comparison to the fixed capital cost that would be required to construct a comparable entirely new source;

(B) The estimated life of the source after the re-placements compared to the life of a comparable entirely new source;

(C) The extent to which the components being replaced cause or contribute to the emissions from the source; and

(D) Any economic or technical limitations on compliance with relevant standards that are inherent in the proposed replacements.

(2) (i) The Administrator will notify the owner or operator in writing of approval or intention to deny approval of construction or reconstruction within 60 calendar days after receipt of sufficient information to evaluate an application submitted under paragraph (d) of this section. The 60-day approval or denial period will begin after the owner or operator has been notified in writing that his/her application is complete. The Administrator will notify the owner or operator in writing of the status of his/her application, that is, whether the application contains sufficient information to make a determination, within 30 calendar days after receipt of the original application and within 30 calendar days after receipt of any supplementary information that is submitted.

(ii) When notifying the owner or operator that his/her application is not complete, the Administrator will specify the information needed to complete the application and provide notice of opportunity for the applicant to present, in writing, within 30 calendar days after he/she is notified of the incomplete application, additional information or arguments to the Administrator to enable further action on the application.

(3) Before denying any application for approval of construction or reconstruction, the Administrator will notify the applicant of the Administrator's intention to issue the denial together with - (i) Notice of the information and findings on which the intended denial is based; and

(ii) Notice of opportunity for the applicant to present, in writing, within 30 calendar days after he/she is notified of the intended denial, additional information or arguments to the Administrator to enable further action on the application.

(4) A final determination to deny any application for approval will be in writing and will specify the grounds on which the denial is based. The final determination will be made within 60 calendar days of presentation of additional information or arguments (if the application is complete), or within 60 calendar days after the final date specified for presentation if no presentation is made.

(5) Neither the submission of an application for approval nor the Administrator's approval of construction or reconstruction shall -

(i) Relieve an owner or operator of legal responsibility for compliance with any applicable provisions of this part or with any other applicable Federal, State, or local requirement; or (ii) Prevent the Administrator from implementing or enforcing this part or taking any other action under the Act.

*(f) Approval of construction or reconstruction based on prior State preconstruction review.*

(1) Preconstruction review procedures that a State utilizes for other purposes may also be utilized for purposes of this section if the procedures are substantially equivalent to those specified in this section. The Administrator will approve an application for construction or reconstruction specified in paragraphs (b)(3) and (d) of this section if the owner or operator of a new affected source or reconstructed affected source, who is subject to such requirement meets the following conditions:

(i) The owner or operator of the new affected source or reconstructed affected source has undergone a preconstruction review and approval process in the State in which the source is (or would be) located and has received a federally enforceable construction permit that contains a finding that the source will meet the relevant promulgated emission standard, if the source is properly built and operated.

(ii) Provide a statement from the State or other evidence (such as State regulations) that it considered the factors specified in paragraph (e)(1) of this section.

(2) The owner or operator must submit to the Administrator the request for approval of construction or reconstruction under this paragraph (f)(2) no later than the application deadline specified in paragraph (d)(1) of this section (see also § 63.9(b)(2)). The owner or operator must include in the request information sufficient for the Administrator's determination. The Administrator will evaluate the owner or operator's request in accordance with the procedures specified

in paragraph (e) of this section. The Administrator may request additional relevant information after the submittal of a request for approval of construction or reconstruction under this paragraph (f)(2).

**§ 63.6 Compliance with standards and maintenance requirements.**

*(a) Applicability.*

(1) The requirements in this section apply to the owner or operator of affected sources for which any relevant standard has been established pursuant to section 112 of the Act and the applicability of such requirements is set out in accordance with § 63.1(a)(4) unless --

(i) The Administrator (or a State with an approved permit program) has granted an extension of compliance consistent with paragraph (i) of this section; or

(ii) The President has granted an exemption from compliance with any relevant standard in accordance with section 112(i)(4) of the Act.

(2) If an area source that otherwise would be subject to an emission standard or other requirement established under this part (if it were a major source subsequently increases its emissions of hazardous air pollutants (or its potential to emit hazardous air pollutants) such that the source is a major source, such source shall be subject to the relevant emission standard or other requirement.

*(b) Compliance dates for new and reconstructed sources.*

(1) Except as specified in paragraphs (b)(3) and (4) of this section, the owner or operator of a new or reconstructed affected source for which construction or reconstruction commences after proposal of a relevant standard that has an initial startup before the effective date of a relevant standard established under this part pursuant to section 112(d), (f), or (h) of the Act must comply with such standard not later than the standard's effective date.

(2) Except as specified in paragraphs (b)(3) and (4) of this section, the owner or operator of a new or reconstructed affected source that has an initial startup after the effective date of a relevant standard established under this part pursuant to section 112(d), (f), or (h) of the Act must comply with such standard upon startup of the source.

(3) The owner or operator of an affected source for which construction or reconstruction is commenced after the proposal date of a relevant standard established under this part pursuant to section 112(d), 112(f), or 112(h) of the Act but before the effective date (that is, promulgation) of such standard shall comply with the relevant emission standard not later than the date 3-years after the effective date if:

(i) The promulgated standard (that is, the relevant standard) is more stringent than the proposed standard; for purposes of this paragraph, a finding that controls or compliance methods are "more stringent" must include control technologies or performance criteria and compliance or compliance assurance methods that are different but are substantially equivalent to those required by the promulgated rule, as determined by the Administrator (or his or her authorized representative); and

(ii) The owner or operator complies with the standard as proposed during the 3-year period immediately after the effective date.

(4) The owner or operator of an affected source for which construction or reconstruction is commenced after the proposal date of a relevant standard established pursuant to section 112(d) of the Act but before the proposal date of a relevant standard established pursuant to section 112(f) shall not be required to comply with the section 112(f) emission standard until the date 10 years after the date construction or reconstruction is commenced, except that, if the section 112(f) standard is promulgated more than 10 years after construction or reconstruction is commenced, the owner or operator must comply with the standard as provided in paragraphs (b)(1) and (2) of this section.

(5) The owner or operator of a new source that is subject to the compliance requirements of paragraph (b)(3) or (4) of this section must notify the Administrator in accordance with § 63.9(d).

(6) [Reserved]

(7) When an area source becomes a major source by the addition of equipment or operations that meet the definition of new affected source in the relevant standard, the portion of the existing facility that is a new affected source must comply with all requirements of that standard applicable to new sources. The source owner or operator must comply with the relevant standard upon startup.

*(c) Compliance dates for existing sources.*

(1) After the effective date of a relevant standard established under this part pursuant to section 112(d) or 112(h) of the Act, the owner or operator of an existing source shall comply with such standard by the compliance date established by the Administrator in the applicable subpart(s) of this part. Except as otherwise provided for in section 112 of the Act, in no case

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will the compliance date established for an existing source in an applicable subpart of this part exceed 3 years after the effective date of such standard.

(2) If an existing source is subject to a standard established under this part pursuant to section 112(f) of the Act, the owner or operator must comply with the standard by the date 90 days after the standard's effective date, or by the date specified in an extension granted to the source by the Administrator under paragraph (i)(4)(ii) of this section, whichever is later.

(3)–(4) [Reserved]

(5) Except as provided in paragraph (b)(7) of this section, the owner or operator of an area source that increases its emissions of (or its potential to emit) hazardous air pollutants such that the source becomes a major source shall be subject to relevant standards for existing sources. Such sources must comply by the date specified in the standards for existing area sources that become major sources. If no such compliance date is specified in the standards, the source shall have a period of time to comply with the relevant emission standard that is equivalent to the compliance period specified in the relevant standard for existing sources in existence at the time the standard becomes effective.

(d) [Reserved]

(e) *Operation and maintenance requirements.*

(1) (i) At all times, including periods of startup, shutdown, and malfunction, the owner or operator must operate and maintain any affected source, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. During a period of startup, shutdown, or malfunction, this general duty to minimize emissions requires that the owner or operator reduce emissions from the affected source to the greatest extent which is consistent with safety and good air pollution control practices. The general duty to minimize emissions during a period of startup, shutdown, or malfunction does not require the owner or operator to achieve emission levels that would be required by the applicable standard at other times if this is not consistent with safety and good air pollution control practices, nor does it require the owner or operator to make any further efforts to reduce emissions if levels required by the applicable standard have been achieved. Determination of whether such operation and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, review of operation and maintenance procedures (including the startup, shutdown, and malfunction plan required in paragraph (e)(3) of this section), review of operation and maintenance records, and inspection of the source.

(ii) Malfunctions must be corrected as soon as practicable after their occurrence in accordance with the startup, shutdown, and malfunction plan required in paragraph (e)(3) of this section. To the extent that an unexpected event arises during a startup, shutdown, or malfunction, an owner or operator must comply by minimizing emissions during such a startup, shutdown, and malfunction event consistent with safety and good air pollution control practices.

(iii) Operation and maintenance requirements established pursuant to section 112 of the Act are enforceable independent of emissions limitations or other requirements in relevant standards.

(2) [Reserved]

(3) Startup, shutdown, and malfunction plan.

(i) The owner or operator of an affected source must develop and implement a written startup, shutdown, and malfunction plan that describes, in detail, procedures for operating and maintaining the source during periods of startup, shutdown, and malfunction, and a program of corrective action for malfunctioning process and air pollution control and monitoring equipment used to comply with the relevant standard.

(A) Ensure that, at all times, the owner or operator operates and maintains each affected source, including associated air pollution control and monitoring equipment, in a manner which satisfies the general duty to minimize emissions established by paragraph (e)(1)(i) of this section;

(B) Ensure that owners or operators are prepared to correct malfunctions as soon as practicable after their occurrence in order to minimize excess emissions of hazardous air pollutants; and

(C) Reduce the reporting burden associated with periods of startup, shutdown, and malfunction (including corrective action taken to restore malfunctioning process and air pollution control equipment to its normal or usual manner of operation).

(ii) During periods of startup, shutdown, and malfunction, the owner or operator of an affected source must operate and maintain such source (including associated air pollution control and monitoring equipment) in accordance with the procedures specified in the startup, shutdown, and malfunction plan developed under paragraph (e)(3)(i) of this section.

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(iii) When actions taken by the owner or operator during a startup, shutdown, or malfunction (including actions taken to correct a malfunction) are consistent with the procedures specified in the affected source's startup, shutdown, and malfunction plan, the owner or operator must keep records for that event which demonstrate that the procedures specified in the plan were followed. These records may take the form of a "checklist," or other effective form of recordkeeping that confirms conformance with the startup, shutdown, and malfunction plan for that event. In addition, the owner or operator must keep records of these events as specified in § 63.10(b), including records of the occurrence and duration of each startup, shutdown, or malfunction of operation and each malfunction of the air pollution control and monitoring equipment. Furthermore, the owner or operator shall confirm that actions taken during the relevant reporting period during periods of startup, shutdown, and malfunction were consistent with the affected source's startup, shutdown and malfunction plan in the semiannual (or more frequent) startup, shutdown, and malfunction report required in § 63.10(d)(5).

(iv) If an action taken by the owner or operator during a startup, shutdown, or malfunction (including an action taken to correct a malfunction) is not consistent with the procedures specified in the affected source's startup, shutdown, and malfunction plan, and the source exceeds any applicable emission limitation in the relevant emission standard, then the owner or operator must record the actions taken for that event and must report such actions within 2 working days after commencing actions inconsistent with the plan, followed by a letter within 7 working days after the end of the event, in accordance with Sec. 63.10(d)(5) (unless the owner or operator makes alternative reporting arrangements, in advance, with the Administrator).

(v) The owner or operator must maintain at the affected source a current startup, shutdown, and malfunction plan and must make the plan available upon request for inspection and copying by the Administrator. In addition, if the startup, shutdown, and malfunction plan is subsequently revised as provided in paragraph (e)(3)(viii) of this section, the owner or operator must maintain at the affected source each previous (i.e., superseded) version of the startup, shutdown, and malfunction plan, and must make each such previous version available for inspection and copying by the Administrator for a period of 5 years after revision of the plan. If at any time after adoption of a startup, shutdown, and malfunction plan the affected source ceases operation or is otherwise no longer subject to the provisions of this part, the owner or operator must retain a copy of the most recent plan for 5 years from the date the source ceases operation or is no longer subject to this part and must make the plan available upon request for inspection and copying by the Administrator. The Administrator may at any time request in writing that the owner or operator submit a copy of any startup, shutdown, and malfunction plan (or a portion thereof) which is maintained at the affected source or in the possession of the owner or operator. Upon receipt of such a request, the owner or operator must promptly submit a copy of the requested plan (or a portion thereof) to the Administrator. The Administrator must request that the owner or operator submit a particular startup, shutdown, or malfunction plan (or a portion thereof) whenever a member of the public submits a specific and reasonable request to examine or to receive a copy of that plan or portion of a plan. The owner or operator may elect to submit the required copy of any startup, shutdown, and malfunction plan to the Administrator in an electronic format. If the owner or operator claims that any portion of such a startup, shutdown, and malfunction plan is confidential business information entitled to protection from disclosure under section 114(c) of the Act or 40 CFR 2.301, the material which is claimed as confidential must be clearly designated in the submission.

(vi) To satisfy the requirements of this section to develop a startup, shutdown, and malfunction plan, the owner or operator may use the affected source's standard operating procedures (SOP) manual, or an Occupational Safety and Health Administration (OSHA) or other plan, provided the alternative plans meet all the requirements of this section and are made available for inspection or submitted when requested by the Administrator.

(vii) Based on the results of a determination made under paragraph (e)(1)(i) of this section, the Administrator may require that an owner or operator of an affected source make changes to the startup, shutdown, and malfunction plan for that source. The Administrator must require appropriate revisions to a startup, shutdown, and malfunction plan, if the Administrator finds that the plan:

(A) Does not address a startup, shutdown, or malfunction event that has occurred;

(B) Fails to provide for the operation of the source (including associated air pollution control and monitoring equipment) during a startup, shutdown, or malfunction event in a manner consistent with the general duty to minimize emissions established by paragraph (e)(1)(i) of this section;

(C) Does not provide adequate procedures for correcting malfunctioning process and/or air pollution control and monitoring equipment as quickly as practicable; or

(D) Includes an event that does not meet the definition of startup, shutdown, or malfunction listed in § 63.2.

(viii) The owner or operator may periodically revise the startup, shutdown, and malfunction plan for the affected source as necessary to satisfy the requirements of this part or to reflect changes in equipment or procedures at the affected source. Unless the permitting authority provides otherwise, the owner or operator may make such revisions to the startup, shutdown, and malfunction plan without prior approval by the Administrator or the permitting authority. However, each

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such revision to a startup, shutdown, and malfunction plan must be reported in the semiannual report required by § 63.10(d)(5). If the startup, shutdown, and malfunction plan fails to address or inadequately addresses an event that meets the characteristics of a malfunction but was not included in the startup, shutdown, and malfunction plan at the time the owner or operator developed the plan, the owner or operator must revise the startup, shutdown, and malfunction plan within 45 days after the event to include detailed procedures for operating and maintaining the source during similar malfunction events and a program of corrective action for similar malfunctions of process or air pollution control and monitoring equipment. In the event that the owner or operator makes any revision to the startup, shutdown, and malfunction plan which alters the scope of the activities at the source which are deemed to be a startup, shutdown, or malfunction, or otherwise modifies the applicability of any emission limit, work practice requirement, or other requirement in a standard established under this part, the revised plan shall not take effect until after the owner or operator has provided a written notice describing the revision to the permitting authority.

(ix) The title V permit for an affected source must require that the owner or operator adopt a startup, shutdown, and malfunction plan which conforms to the provisions of this part, and that the owner or operator operate and maintain the source in accordance with the procedures specified in the current startup, shutdown, and malfunction plan. However, any revisions made to the startup, shutdown, and malfunction plan in accordance with the procedures established by this part shall not be deemed to constitute permit revisions under part 70 or part 71 of this chapter. Moreover, none of the procedures specified by the startup, shutdown, and malfunction plan for an affected source shall be deemed to fall within the permit shield provision in section 504(f) of the Act.

*(f) Compliance with nonopacity emission standards -*

(1) *Applicability.* The non-opacity emission standards set forth in this part shall apply at all times except during periods of startup, shutdown, and malfunction, and as otherwise specified in an applicable subpart. If a startup, shutdown, or malfunction of one portion of an affected source does not affect the ability of particular emission points within other portions of the affected source to comply with the non-opacity emission standards set forth in this part, then that emission point must still be required to comply with the non-opacity emission standards and other applicable requirements.

*(2) Methods for determining compliance.*

(i) The Administrator will determine compliance with nonopacity emission standards in this part based on the results of performance tests conducted according to the procedures in § 63.7, unless otherwise specified in an applicable subpart of this part.

(ii) The Administrator will determine compliance with nonopacity emission standards in this part by evaluation of an owner or operator's conformance with operation and maintenance requirements, including the evaluation of monitoring data, as specified in § 63.6(e) and applicable subparts of this part.

(iii) If an affected source conducts performance testing at startup to obtain an operating permit in the State in which the source is located, the results of such testing may be used to demonstrate compliance with a relevant standard if -

(A) The performance test was conducted within a reasonable amount of time before an initial performance test is required to be conducted under the relevant standard;

(B) The performance test was conducted under representative operating conditions for the source;

(C) The performance test was conducted and the resulting data were reduced using EPA-approved test methods and procedures, as specified in § 63.7(e) of this subpart; and

(D) The performance test was appropriately quality-assured, as specified in § 63.7(c).

(iv) The Administrator will determine compliance with design, equipment, work practice, or operational emission standards in this part by review of records, inspection of the source, and other procedures specified in applicable subparts of this part.

(v) The Administrator will determine compliance with design, equipment, work practice, or operational emission standards in this part by evaluation of an owner or operator's conformance with operation and maintenance requirements, as specified in paragraph (e) of this section and applicable subparts of this part.

(3) *Finding of compliance.* The Administrator will make a finding concerning an affected source's compliance with a non-opacity emission standard, as specified in paragraphs (f)(1) and (2) of this section, upon obtaining all the compliance information required by the relevant standard (including the written reports of performance test results, monitoring results, and other information, if applicable), and information available to the Administrator pursuant to paragraph (e)(1)(i) of this section.

*(g) Use of an alternative nonopacity emission standard.*

(1) If, in the Administrator's judgment, an owner or operator of an affected source has established that an alternative means of emission limitation will achieve a reduction in emissions of a hazardous air pollutant from an affected source at

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least equivalent to the reduction in emissions of that pollutant from that source achieved under any design, equipment, work practice, or operational emission standard, or combination thereof, established under this part pursuant to section 112(h) of the Act, the Administrator will publish in the FEDERAL REGISTER a notice permitting the use of the alternative emission standard for purposes of compliance with the promulgated standard. Any FEDERAL REGISTER notice under this paragraph shall be published only after the public is notified and given the opportunity to comment. Such notice will restrict the permission to the stationary source(s) or category(ies) of sources from which the alternative emission standard will achieve equivalent emission reductions. The Administrator will condition permission in such notice on requirements to assure the proper operation and maintenance of equipment and practices required for compliance with the alternative emission standard and other requirements, including appropriate quality assurance and quality control requirements, that are deemed necessary.

(2) An owner or operator requesting permission under this paragraph shall, unless otherwise specified in an applicable subpart, submit a proposed test plan or the results of testing and monitoring in accordance with § 63.7 and § 63.8, a description of the procedures followed in testing or monitoring, and a description of pertinent conditions during testing or monitoring. Any testing or monitoring conducted to request permission to use an alternative nonopacity emission standard shall be appropriately quality assured and quality controlled, as specified in § 63.7 and § 63.8.

(3) The Administrator may establish general procedures in an applicable subpart that accomplish the requirements of paragraphs (g)(1) and (g)(2) of this section.

*(h) Compliance with opacity and visible emission standards -*

(1) *Applicability.* The opacity and visible emission standards set forth in this part must apply at all times except during periods of startup, shutdown, and malfunction, and as otherwise specified in an applicable subpart. If a startup, shutdown, or malfunction of one portion of an affected source does not affect the ability of particular emission points within other portions of the affected source to comply with the opacity and visible emission standards set forth in this part, then that emission point shall still be required to comply with the opacity and visible emission standards and other applicable requirements.

(2) *Methods for determining compliance.*

(i) The Administrator will determine compliance with opacity and visible emission standards in this part based on the results of the test method specified in an applicable subpart. Whenever a continuous opacity monitoring system (COMS) is required to be installed to determine compliance with numerical opacity emission standards in this part, compliance with opacity emission standards in this part shall be determined by using the results from the COMS. Whenever an opacity emission test method is not specified, compliance with opacity emission standards in this part shall be determined by conducting observations in accordance with Test Method 9 in appendix A of part 60 of this chapter or the method specified in paragraph (h)(7)(ii) of this section. Whenever a visible emission test method is not specified, compliance with visible emission standards in this part shall be determined by conducting observations in accordance with Test Method 22 in appendix A of part 60 of this chapter.

(ii) [Reserved]

(iii) If an affected source undergoes opacity or visible emission testing at startup to obtain an operating permit in the State in which the source is located, the results of such testing may be used to demonstrate compliance with a relevant standard if -

(A) The opacity or visible emission test was conducted within a reasonable amount of time before a performance test is required to be conducted under the relevant standard;

(B) The opacity or visible emission test was conducted under representative operating conditions for the source;

(C) The opacity or visible emission test was conducted and the resulting data were reduced using EPA-approved test methods and procedures, as specified in § 63.7(e); and

(D) The opacity or visible emission test was appropriately quality-assured, as specified in § 63.7(c) of this section.

(3) [Reserved]

(4) *Notification of opacity or visible emission observations.* The owner or operator of an affected source shall notify the Administrator in writing of the anticipated date for conducting opacity or visible emission observations in accordance with § 63.9(f), if such observations are required for the source by a relevant standard.

(5) *Conduct of opacity or visible emission observations.* When a relevant standard under this part includes an opacity or visible emission standard, the owner or operator of an affected source shall comply with the following:

(i) For the purpose of demonstrating initial compliance, opacity or visible emission observations shall be conducted concurrently with the initial performance test required in § 63.7 unless one of the following conditions applies:



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(A) If no performance test under § 63.7 is required, opacity or visible emission observations shall be conducted within 60 days after achieving the maximum production rate at which a new or reconstructed source will be operated, but not later than 120 days after initial startup of the source, or within 120 days after the effective date of the relevant standard in the case of new sources that start up before the standard's effective date. If no performance test under § 63.7 is required, opacity or visible emission observations shall be conducted within 120 days after the compliance date for an existing or modified source; or

(B) If visibility or other conditions prevent the opacity or visible emission observations from being conducted concurrently with the initial performance test required under § 63.7, or within the time period specified in paragraph (h)(5)(i)(A) of this section, the source's owner or operator shall reschedule the opacity or visible emission observations as soon after the initial performance test, or time period, as possible, but not later than 30 days thereafter, and shall advise the Administrator of the rescheduled date. The rescheduled opacity or visible emission observations shall be conducted (to the extent possible) under the same operating conditions that existed during the initial performance test conducted under § 63.7. The visible emissions observer shall determine whether visibility or other conditions prevent the opacity or visible emission observations from being made concurrently with the initial performance test in accordance with procedures contained in Test Method 9 or Test Method 22 in appendix A of part 60 of this chapter.

(ii) For the purpose of demonstrating initial compliance, the minimum total time of opacity observations shall be 3 hours (30 6-minute averages) for the performance test or other required set of observations (e.g., for fugitive-type emission sources subject only to an opacity emission standard).

(iii) The owner or operator of an affected source to which an opacity or visible emission standard in this part applies shall conduct opacity or visible emission observations in accordance with the provisions of this section, record the results of the evaluation of emissions, and report to the Administrator the opacity or visible emission results in accordance with the provisions of § 63.10(d).

(iv) [Reserved]

(v) Opacity readings of portions of plumes that contain condensed, uncombined water vapor shall not be used for purposes of determining compliance with opacity emission standards.

(6) *Availability of records.* The owner or operator of an affected source shall make available, upon request by the Administrator, such records that the Administrator deems necessary to determine the conditions under which the visual observations were made and shall provide evidence indicating proof of current visible observer emission certification.

(7) *Use of a continuous opacity monitoring system.*

(i) The owner or operator of an affected source required to use a continuous opacity monitoring system (COMS) shall record the monitoring data produced during a performance test required under § 63.7 and shall furnish the Administrator a written report of the monitoring results in accordance with the provisions of § 63.10(e)(4).

(ii) Whenever an opacity emission test method has not been specified in an applicable subpart, or an owner or operator of an affected source is required to conduct Test Method 9 observations (see appendix A of part 60 of this chapter), the owner or operator may submit, for compliance purposes, COMS data results produced during any performance test required under § 63.7 in lieu of Method 9 data. If the owner or operator elects to submit COMS data for compliance with the opacity emission standard, he or she shall notify the Administrator of that decision, in writing, simultaneously with the notification under § 63.7(b) of the date the performance test is scheduled to begin. Once the owner or operator of an affected source has notified the Administrator to that effect, the COMS data results will be used to determine opacity compliance during subsequent performance tests required under § 63.7, unless the owner or operator notifies the Administrator in writing to the contrary not later than with the notification under § 63.7(b) of the date the subsequent performance test is scheduled to begin.

(iii) For the purposes of determining compliance with the opacity emission standard during a performance test required under § 63.7 using COMS data, the COMS data shall be reduced to 6-minute averages over the duration of the mass emission performance test.

(iv) The owner or operator of an affected source using a COMS for compliance purposes is responsible for demonstrating that he/she has complied with the performance evaluation requirements of § 63.8(e), that the COMS has been properly maintained, operated, and data quality-assured, as specified in § 63.8(c) and § 63.8(d), and that the resulting data have not been altered in any way.

(v) Except as provided in paragraph (h)(7)(ii) of this section, the results of continuous monitoring by a COMS that indicate that the opacity at the time visual observations were made was not in excess of the emission standard are probative but not conclusive evidence of the actual opacity of an emission, provided that the affected source proves that, at the time of the alleged violation, the instrument used was properly maintained, as specified in § 63.8(c), and met Performance Specification 1 in appendix B of part 60 of this chapter, and that the resulting data have not been altered in any way.

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(8) *Finding of compliance.* The Administrator will make a finding concerning an affected source's compliance with an opacity or visible emission standard upon obtaining all the compliance information required by the relevant standard (including the written reports of the results of the performance tests required by § 63.7, the results of Test Method 9 or another required opacity or visible emission test method, the observer certification required by paragraph (h)(6) of this section, and the continuous opacity monitoring system results, whichever is/are applicable) and any information available to the Administrator needed to determine whether proper operation and maintenance practices are being used.

(9) *Adjustment to an opacity emission standard.*

(i) If the Administrator finds under paragraph (h)(8) of this section that an affected source is in compliance with all relevant standards for which initial performance tests were conducted under § 63.7, but during the time such performance tests were conducted fails to meet any relevant opacity emission standard, the owner or operator of such source may petition the Administrator to make appropriate adjustment to the opacity emission standard for the affected source. Until the Administrator notifies the owner or operator of the appropriate adjustment, the relevant opacity emission standard remains applicable.

(ii) The Administrator may grant such a petition upon a demonstration by the owner or operator that -

(A) The affected source and its associated air pollution control equipment were operated and maintained in a manner to minimize the opacity of emissions during the performance tests;

(B) The performance tests were performed under the conditions established by the Administrator; and

(C) The affected source and its associated air pollution control equipment were incapable of being adjusted or operated to meet the relevant opacity emission standard.

(iii) The Administrator will establish an adjusted opacity emission standard for the affected source meeting the above requirements at a level at which the source will be able, as indicated by the performance and opacity tests, to meet the opacity emission standard at all times during which the source is meeting the mass or concentration emission standard. The Administrator will promulgate the new opacity emission standard in the FEDERAL REGISTER.

(iv) After the Administrator promulgates an adjusted opacity emission standard for an affected source, the owner or operator of such source shall be subject to the new opacity emission standard, and the new opacity emission standard shall apply to such source during any subsequent performance tests.

(i) *Extension of compliance with emission standards.*

(1) Until an extension of compliance has been granted by the Administrator (or a State with an approved permit program) under this paragraph, the owner or operator of an affected source subject to the requirements of this section shall comply with all applicable requirements of this part.

(2) *Extension of compliance for early reductions and other reductions*

(i) *Early reductions.* Pursuant to section 112(i)(5) of the Act, if the owner or operator of an existing source demonstrates that the source has achieved a reduction in emissions of hazardous air pollutants in accordance with the provisions of subpart D of this part, the Administrator (or the State with an approved permit program) will grant the owner or operator an extension of compliance with specific requirements of this part, as specified in subpart D.

(ii) *Other reductions.* Pursuant to section 112(i)(6) of the Act, if the owner or operator of an existing source has installed best available control technology (BACT) (as defined in section 169(3) of the Act) or technology required to meet a lowest achievable emission rate (LAER) (as defined in section 171 of the Act) prior to the promulgation of an emission standard in this part applicable to such source and the same pollutant (or stream of pollutants) controlled pursuant to the BACT or LAER installation, the Administrator will grant the owner or operator an extension of compliance with such emission standard that will apply until the date 5 years after the date on which such installation was achieved, as determined by the Administrator.

(3) *Request for extension of compliance.* Paragraphs (i)(4) through (i)(7) of this section concern requests for an extension of compliance with a relevant standard under this part (except requests for an extension of compliance under paragraph (i)(2)(i) of this section will be handled through procedures specified in subpart D of this part).

(4) (i) (A) The owner or operator of an existing source who is unable to comply with a relevant standard established under this part pursuant to section 112(d) of the Act may request that the Administrator (or a State, when the State has an approved part 70 permit program and the source is required to obtain a part 70 permit under that program, or a State, when the State has been delegated the authority to implement and enforce the emission standard for that source) grant an extension allowing the source up to 1 additional year to comply with the standard, if such additional period is necessary for the installation of controls. An additional extension of up to 3 years may be added for mining waste operations, if the 1-year extension of compliance is insufficient to dry and cover mining waste in order to reduce emissions of any hazardous air pollutant. The owner or operator of an affected source who has requested an extension of compliance under this paragraph

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and who is otherwise required to obtain a title V permit shall apply for such permit or apply to have the source's title V permit revised to incorporate the conditions of the extension of compliance. The conditions of an extension of compliance granted under this paragraph will be incorporated into the affected source's title V permit according to the provisions of part 70 or Federal title V regulations in this chapter (42 U.S.C. 7661), whichever are applicable.

(B) Any request under this paragraph for an extension of compliance with a relevant standard must be submitted in writing to the appropriate authority no later than 120 days prior to the affected source's compliance date (as specified in paragraphs (b) and (c) of this section), except as provided for in paragraph (i)(4)(i)(C) of this section. Nonfrivolous requests submitted under this paragraph will stay the applicability of the rule as to the emission points in question until such time as the request is granted or denied. A denial will be effective as of the date of denial. Emission standards established under this part may specify alternative dates for the submittal of requests for an extension of compliance if alternatives are appropriate for the source categories affected by those standards.

(C) An owner or operator may submit a compliance extension request after the date specified in paragraph (i)(4)(i)(B) of this section provided the need for the compliance extension arose after that date, and before the otherwise applicable compliance date and the need arose due to circumstances beyond reasonable control of the owner or operator. This request must include, in addition to the information required in paragraph (i)(6)(i) of this section, a statement of the reasons additional time is needed and the date when the owner or operator first learned of the problems. Nonfrivolous requests submitted under this paragraph will stay the applicability of the rule as to the emission points in question until such time as the request is granted or denied. A denial will be effective as of the original compliance date.

(ii) The owner or operator of an existing source unable to comply with a relevant standard established under this part pursuant to section 112(f) of the Act may request that the Administrator grant an extension allowing the source up to 2 years after the standard's effective date to comply with the standard. The Administrator may grant such an extension if he/she finds that such additional period is necessary for the installation of controls and that steps will be taken during the period of the extension to assure that the health of persons will be protected from imminent endangerment. Any request for an extension of compliance with a relevant standard under this paragraph must be submitted in writing to the Administrator not later than 90 calendar days after the effective date of the relevant standard.

(5) The owner or operator of an existing source that has installed BACT or technology required to meet LAER [as specified in paragraph (i)(2)(ii) of this section] prior to the promulgation of a relevant emission standard in this part may request that the Administrator grant an extension allowing the source 5 years from the date on which such installation was achieved, as determined by the Administrator, to comply with the standard. Any request for an extension of compliance with a relevant standard under this paragraph shall be submitted in writing to the Administrator not later than 120 days after the promulgation date of the standard. The Administrator may grant such an extension if he or she finds that the installation of BACT or technology to meet LAER controls the same pollutant (or stream of pollutants) that would be controlled at that source by the relevant emission standard.

(6) (i) The request for a compliance extension under paragraph (i)(4) of this section shall include the following information:

(A) A description of the controls to be installed to comply with the standard;

(B) A compliance schedule, including the date by which each step toward compliance will be reached. At a minimum, the list of dates shall include:

(1) The date by which on-site construction, installation of emission control equipment, or a process change is planned to be initiated; and

(2) The date by which final compliance is to be achieved;

(C) [Reserved]

(D) [Reserved]

(ii) The request for a compliance extension under paragraph (i)(5) of this section shall include all information needed to demonstrate to the Administrator's satisfaction that the installation of BACT or technology to meet LAER controls the same pollutant (or stream of pollutants) that would be controlled at that source by the relevant emission standard.

(7) Advice on requesting an extension of compliance may be obtained from the Administrator (or the State with an approved permit program).

(8) *Approval of request for extension of compliance.* Paragraphs (i)(9) through (i)(14) of this section concern approval of an extension of compliance requested under paragraphs (i)(4) through (i)(6) of this section.

(9) Based on the information provided in any request made under paragraphs (i)(4) through (i)(6) of this section, or other information, the Administrator (or the State with an approved permit program) may grant an extension of compliance with an emission standard, as specified in paragraphs (i)(4) and (i)(5) of this section.

(10) The extension will be in writing and will -

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(i) Identify each affected source covered by the extension;  
(ii) Specify the termination date of the extension;  
(iii) Specify the dates by which steps toward compliance are to be taken, if appropriate;  
(iv) Specify other applicable requirements to which the compliance extension applies (e.g., performance tests); and  
(v) (A) Under paragraph (i)(4), specify any additional conditions that the Administrator (or the State) deems necessary to assure installation of the necessary controls and protection of the health of persons during the extension period;  
or

(B) Under paragraph (i)(5), specify any additional conditions that the Administrator deems necessary to assure the proper operation and maintenance of the installed controls during the extension period.

(11) The owner or operator of an existing source that has been granted an extension of compliance under paragraph (i)(10) of this section may be required to submit to the Administrator (or the State with an approved permit program) progress reports indicating whether the steps toward compliance outlined in the compliance schedule have been reached. The contents of the progress reports and the dates by which they shall be submitted will be specified in the written extension of compliance granted under paragraph (i)(10) of this section.

(12)(i) The Administrator (or the State with an approved permit program) will notify the owner or operator in writing of approval or intention to deny approval of a request for an extension of compliance within 30 calendar days after receipt of sufficient information to evaluate a request submitted under paragraph (i)(4)(i) or (i)(5) of this section. The Administrator (or the State) will notify the owner or operator in writing of the status of his/her application, that is, whether the application contains sufficient information to make a determination, within 30 calendar days after receipt of the original application and within 30 calendar days after receipt of any supplementary information that is submitted. The 30-day approval or denial period will begin after the owner or operator has been notified in writing that his/her application is complete.

(ii) When notifying the owner or operator that his/her application is not complete, the Administrator will specify the information needed to complete the application and provide notice of opportunity for the applicant to present, in writing, within 30 calendar days after he/she is notified of the incomplete application, additional information or arguments to the Administrator to enable further action on the application.

(iii) Before denying any request for an extension of compliance, the Administrator (or the State with an approved permit program) will notify the owner or operator in writing of the Administrator's (or the State's) intention to issue the denial, together with -

(A) Notice of the information and findings on which the intended denial is based; and

(B) Notice of opportunity for the owner or operator to present in writing, within 15 calendar days after he/she is notified of the intended denial, additional information or arguments to the Administrator (or the State) before further action on the request.

(iv) The Administrator's final determination to deny any request for an extension will be in writing and will set forth the specific grounds on which the denial is based. The final determination will be made within 30 calendar days after presentation of additional information or argument (if the application is complete), or within 30 calendar days after the final date specified for the presentation if no presentation is made.

(13)(i) The Administrator will notify the owner or operator in writing of approval or intention to deny approval of a request for an extension of compliance within 30 calendar days after receipt of sufficient information to evaluate a request submitted under paragraph (i)(4)(ii) of this section. The 30-day approval or denial period will begin after the owner or operator has been notified in writing that his/her application is complete. The Administrator (or the State) will notify the owner or operator in writing of the status of his/her application, that is, whether the application contains sufficient information to make a determination, within 15 calendar days after receipt of the original application and within 15 calendar days after receipt of any supplementary information that is submitted.

(ii) When notifying the owner or operator that his/her application is not complete, the Administrator will specify the information needed to complete the application and provide notice of opportunity for the applicant to present, in writing, within 15 calendar days after he/she is notified of the incomplete application, additional information or arguments to the Administrator to enable further action on the application.

(iii) Before denying any request for an extension of compliance, the Administrator will notify the owner or operator in writing of the Administrator's intention to issue the denial, together with -

(A) Notice of the information and findings on which the intended denial is based; and

(B) Notice of opportunity for the owner or operator to present in writing, within 15 calendar days after he/she is notified of the intended denial, additional information or arguments to the Administrator before further action on the request.

(iv) A final determination to deny any request for an extension will be in writing and will set forth the specific grounds on which the denial is based. The final determination will be made within 30 calendar days after presentation of

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additional information or argument (if the application is complete), or within 30 calendar days after the final date specified for the presentation if no presentation is made.

(14) The Administrator (or the State with an approved permit program) may terminate an extension of compliance at an earlier date than specified if any specification under paragraph (i)(10)(iii) or (iv) of this section is not met. Upon a determination to terminate, the Administrator will notify, in writing, the owner or operator of the Administrator's determination to terminate, together with:

(i) Notice of the reason for termination; and

(ii) Notice of opportunity for the owner or operator to present in writing, within 15 calendar days after he/she is notified of the determination to terminate, additional information or arguments to the Administrator before further action on the termination.

(iii) A final determination to terminate an extension of compliance will be in writing and will set forth the specific grounds on which the termination is based. The final determination will be made within 30 calendar days after presentation of additional information or arguments, or within 30 calendar days after the final date specified for the presentation if no presentation is made.

(15) [Reserved]

(16) The granting of an extension under this section shall not abrogate the Administrator's authority under section 114 of the Act.

(j) *Exemption from compliance with emission standards.* The President may exempt any stationary source from compliance with any relevant standard established pursuant to section 112 of the Act for a period of not more than 2 years if the President determines that the technology to implement such standard is not available and that it is in the national security interests of the United States to do so. An exemption under this paragraph may be extended for 1 or more additional periods, each period not to exceed 2 years.

**§ 63.7 Performance testing requirements.**

(a) *Applicability and performance test dates.*

(1) The applicability of this section is set out in § 63.1(a)(4).

(2) If required to do performance testing by a relevant standard, and unless a waiver of performance testing is obtained under this section or the conditions of paragraph (c)(3)(ii)(B) of this section apply, the owner or operator of the affected source must perform such tests within 180 days of the compliance date for such source.

(i)-(viii) [Reserved]

(ix) When an emission standard promulgated under this part is more stringent than the standard proposed (see § 63.6(b)(3)), the owner or operator of a new or reconstructed source subject to that standard for which construction or reconstruction is commenced between the proposal and promulgation dates of the standard shall comply with performance testing requirements within 180 days after the standard's effective date, or within 180 days after startup of the source, whichever is later. If the promulgated standard is more stringent than the proposed standard, the owner or operator may choose to demonstrate compliance with either the proposed or the promulgated standard. If the owner or operator chooses to comply with the proposed standard initially, the owner or operator shall conduct a second performance test within 3 years and 180 days after the effective date of the standard, or after startup of the source, whichever is later, to demonstrate compliance with the promulgated standard.

(3) The Administrator may require an owner or operator to conduct performance tests at the affected source at any other time when the action is authorized by section 114 of the Act.

(b) *Notification of performance test.*

(1) The owner or operator of an affected source must notify the Administrator in writing of his or her intention to conduct a performance test at least 60 calendar days before the performance test is initially scheduled to begin to allow the Administrator, upon request, to review and approve the site-specific test plan required under paragraph (c) of this section and to have an observer present during the test.

(2) In the event the owner or operator is unable to conduct the performance test on the date specified in the notification requirement specified in paragraph (b)(1) of this section due to unforeseeable circumstances beyond his or her control, the owner or operator must notify the Administrator as soon as practicable and without delay prior to the scheduled performance test date and specify the date when the performance test is rescheduled. This notification of delay in conducting the performance test shall not relieve the owner or operator of legal responsibility for compliance with any other

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applicable provisions of this part or with any other applicable Federal, State, or local requirement, nor will it prevent the Administrator from implementing or enforcing this part or taking any other action under the Act.

(c) *Quality assurance program.*

(1) The results of the quality assurance program required in this paragraph will be considered by the Administrator when he/she determines the validity of a performance test.

(2) (i) *Submission of site-specific test plan.* Before conducting a required performance test, the owner or operator of an affected source shall develop and, if requested by the Administrator, shall submit a site-specific test plan to the Administrator for approval. The test plan shall include a test program summary, the test schedule, data quality objectives, and both an internal and external quality assurance (QA) program. Data quality objectives are the pretest expectations of precision, accuracy, and completeness of data.

(ii) The internal QA program shall include, at a minimum, the activities planned by routine operators and analysts to provide an assessment of test data precision; an example of internal QA is the sampling and analysis of replicate samples.

(iii) The external QA program shall include, at a minimum, application of plans for a test method performance audit (PA) during the performance test. The PA's consist of blind audit samples provided by the Administrator and analyzed during the performance test in order to provide a measure of test data bias. The external QA program may also include systems audits that include the opportunity for on-site evaluation by the Administrator of instrument calibration, data validation, sample logging, and documentation of quality control data and field maintenance activities.

(iv) The owner or operator of an affected source shall submit the site-specific test plan to the Administrator upon the Administrator's request at least 60 calendar days before the performance test is scheduled to take place, that is, simultaneously with the notification of intention to conduct a performance test required under paragraph (b) of this section, or on a mutually agreed upon date.

(v) The Administrator may request additional relevant information after the submittal of a site-specific test plan.

(3) *Approval of site-specific test plan.*

(i) The Administrator will notify the owner or operator of approval or intention to deny approval of the site-specific test plan (if review of the site-specific test plan is requested) within 30 calendar days after receipt of the original plan and within 30 calendar days after receipt of any supplementary information that is submitted under paragraph (c)(3)(i)(B) of this section. Before disapproving any site-specific test plan, the Administrator will notify the applicant of the Administrator's intention to disapprove the plan together with -

(A) Notice of the information and findings on which the intended disapproval is based; and

(B) Notice of opportunity for the owner or operator to present, within 30 calendar days after he/she is notified of the intended disapproval, additional information to the Administrator before final action on the plan.

(ii) In the event that the Administrator fails to approve or disapprove the site-specific test plan within the time period specified in paragraph (c)(3)(i) of this section, the following conditions shall apply:

(A) If the owner or operator intends to demonstrate compliance using the test method(s) specified in the relevant standard or with only minor changes to those tests methods (see paragraph (e)(2)(i) of this section), the owner or operator must conduct the performance test within the time specified in this section using the specified method(s);

(B) If the owner or operator intends to demonstrate compliance by using an alternative to any test method specified in the relevant standard, the owner or operator is authorized to conduct the performance test using an alternative test method after the Administrator approves the use of the alternative method when the Administrator approves the site-specific test plan (if review of the site-specific test plan is requested) or after the alternative method is approved (see paragraph (f) of this section). However, the owner or operator is authorized to conduct the performance test using an alternative method in the absence of notification of approval 45 days after submission of the site-specific test plan or request to use an alternative method. The owner or operator is authorized to conduct the performance test within 60 calendar days after he/she is authorized to demonstrate compliance using an alternative test method. Notwithstanding the requirements in the preceding three sentences, the owner or operator may proceed to conduct the performance test as required in this section (without the Administrator's prior approval of the site-specific test plan) if he/she subsequently chooses to use the specified testing and monitoring methods instead of an alternative.

(iii) Neither the submission of a site-specific test plan for approval, nor the Administrator's approval or disapproval of a plan, nor the Administrator's failure to approve or disapprove a plan in a timely manner shall -

(A) Relieve an owner or operator of legal responsibility for compliance with any applicable provisions of this part or with any other applicable Federal, State, or local requirement; or

(B) Prevent the Administrator from implementing or enforcing this part or taking any other action under the Act.

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(4) (i) *Performance test method audit program.* The owner or operator must analyze performance audit (PA) samples during each performance test. The owner or operator must request performance audit materials 30 days prior to the test date. Audit materials including cylinder audit gases may be obtained by contacting the appropriate EPA Regional Office or the responsible enforcement authority.

(ii) The Administrator will have sole discretion to require any subsequent remedial actions of the owner or operator based on the PA results.

(iii) If the Administrator fails to provide required PA materials to an owner or operator of an affected source in time to analyze the PA samples during a performance test, the requirement to conduct a PA under this paragraph shall be waived for such source for that performance test. Waiver under this paragraph of the requirement to conduct a PA for a particular performance test does not constitute a waiver of the requirement to conduct a PA for future required performance tests.

(d) *Performance testing facilities.* If required to do performance testing, the owner or operator of each new source and, at the request of the Administrator, the owner or operator of each existing source, shall provide performance testing facilities as follows:

(1) Sampling ports adequate for test methods applicable to such source. This includes:

(i) Constructing the air pollution control system such that volumetric flow rates and pollutant emission rates can be accurately determined by applicable test methods and procedures; and

(ii) Providing a stack or duct free of cyclonic flow during performance tests, as demonstrated by applicable test methods and procedures;

(2) Safe sampling platform(s);

(3) Safe access to sampling platform(s);

(4) Utilities for sampling and testing equipment; and

(5) Any other facilities that the Administrator deems necessary for safe and adequate testing of a source.

(e) *Conduct of performance tests.*

(1) Performance tests shall be conducted under such conditions as the Administrator specifies to the owner or operator based on representative performance (i.e., performance based on normal operating conditions) of the affected source. Operations during periods of startup, shutdown, and malfunction shall not constitute representative conditions for the purpose of a performance test, nor shall emissions in excess of the level of the relevant standard during periods of startup, shutdown, and malfunction be considered a violation of the relevant standard unless otherwise specified in the relevant standard or a determination of noncompliance is made under § 63.6(e). Upon request, the owner or operator shall make available to the Administrator such records as may be necessary to determine the conditions of performance tests.

(2) Performance tests shall be conducted and data shall be reduced in accordance with the test methods and procedures set forth in this section, in each relevant standard, and, if required, in applicable appendices of parts 51, 60, 61, and 63 of this chapter unless the Administrator -

(i) Specifies or approves, in specific cases, the use of a test method with minor changes in methodology (see definition in § 63.90(a)). Such changes may be approved in conjunction with approval of the site-specific test plan (see paragraph (c) of this section); or

(ii) Approves the use of an intermediate or major change or alternative to a test method (see definitions in § 63.90(a)), the results of which the Administrator has determined to be adequate for indicating whether a specific affected source is in compliance; or

(iii) Approves shorter sampling times or smaller sample volumes when necessitated by process variables or other factors; or

(iv) Waives the requirement for performance tests because the owner or operator of an affected source has demonstrated by other means to the Administrator's satisfaction that the affected source is in compliance with the relevant standard.

(3) Unless otherwise specified in a relevant standard or test method, each performance test shall consist of three separate runs using the applicable test method. Each run shall be conducted for the time and under the conditions specified in the relevant standard. For the purpose of determining compliance with a relevant standard, the arithmetic mean of the results of the three runs shall apply. Upon receiving approval from the Administrator, results of a test run may be replaced with results of an additional test run in the event that

(i) A sample is accidentally lost after the testing team leaves the site; or

(ii) Conditions occur in which one of the three runs must be discontinued because of forced shutdown; or

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- (iii) Extreme meteorological conditions occur; or
- (iv) Other circumstances occur that are beyond the owner or operator's control.

(4) Nothing in paragraphs (e)(1) through (e)(3) of this section shall be construed to abrogate the Administrator's authority to require testing under section 114 of the Act.

*(f) Use of an alternative test method -*

(1) *General.* Until authorized to use an intermediate or major change or alternative to a test method, the owner or operator of an affected source remains subject to the requirements of this section and the relevant standard.

(2) The owner or operator of an affected source required to do performance testing by a relevant standard may use an alternative test method from that specified in the standard provided that the owner or operator -

(i) Notifies the Administrator of his or her intention to use an alternative test method at least 60 days before the performance test is scheduled to begin;

(ii) Uses Method 301 in appendix A of this part to validate the alternative test method. This may include the use of specific procedures of Method 301 if use of such procedures are sufficient to validate the alternative test method; and

(iii) Submits the results of the Method 301 validation process along with the notification of intention and the justification for not using the specified test method. The owner or operator may submit the information required in this paragraph well in advance of the deadline specified in paragraph (f)(2)(i) of this section to ensure a timely review by the Administrator in order to meet the performance test date specified in this section or the relevant standard.

(3) The Administrator will determine whether the owner or operator's validation of the proposed alternative test method is adequate and issue an approval or disapproval of the alternative test method. If the owner or operator intends to demonstrate compliance by using an alternative to any test method specified in the relevant standard, the owner or operator is authorized to conduct the performance test using an alternative test method after the Administrator approves the use of the alternative method. However, the owner or operator is authorized to conduct the performance test using an alternative method in the absence of notification of approval/disapproval 45 days after submission of the request to use an alternative method and the request satisfies the requirements in paragraph (f)(2) of this section. The owner or operator is authorized to conduct the performance test within 60 calendar days after he/she is authorized to demonstrate compliance using an alternative test method. Notwithstanding the requirements in the preceding three sentences, the owner or operator may proceed to conduct the performance test as required in this section (without the Administrator's prior approval of the site-specific test plan) if he/she subsequently chooses to use the specified testing and monitoring methods instead of an alternative.

(4) If the Administrator finds reasonable grounds to dispute the results obtained by an alternative test method for the purposes of demonstrating compliance with a relevant standard, the Administrator may require the use of a test method specified in a relevant standard.

(5) If the owner or operator uses an alternative test method for an affected source during a required performance test, the owner or operator of such source shall continue to use the alternative test method for subsequent performance tests at that affected source until he or she receives approval from the Administrator to use another test method as allowed under § 63.7(f).

(6) Neither the validation and approval process nor the failure to validate an alternative test method shall abrogate the owner or operator's responsibility to comply with the requirements of this part.

*(g) Data analysis, recordkeeping, and reporting.*

(1) Unless otherwise specified in a relevant standard or test method, or as otherwise approved by the Administrator in writing, results of a performance test shall include the analysis of samples, determination of emissions, and raw data. A performance test is "completed" when field sample collection is terminated. The owner or operator of an affected source shall report the results of the performance test to the Administrator before the close of business on the 60th day following the completion of the performance test, unless specified otherwise in a relevant standard or as approved otherwise in writing by the Administrator (see § 63.9(i)). The results of the performance test shall be submitted as part of the notification of compliance status required under § 63.9(h). Before a title V permit has been issued to the owner or operator of an affected source, the owner or operator shall send the results of the performance test to the Administrator. After a title V permit has been issued to the owner or operator of an affected source, the owner or operator shall send the results of the performance test to the appropriate permitting authority.

(2) [Reserved]

(3) For a minimum of 5 years after a performance test is conducted, the owner or operator shall retain and make available, upon request, for inspection by the Administrator the records or results of such performance test and other data needed to determine emissions from an affected source.



*(h) Waiver of performance tests.*

(1) Until a waiver of a performance testing requirement has been granted by the Administrator under this paragraph, the owner or operator of an affected source remains subject to the requirements of this section.

(2) Individual performance tests may be waived upon written application to the Administrator if, in the Administrator's judgment, the source is meeting the relevant standard(s) on a continuous basis, or the source is being operated under an extension of compliance, or the owner or operator has requested an extension of compliance and the Administrator is still considering that request.

(3) Request to waive a performance test.

(i) If a request is made for an extension of compliance under § 63.6(i), the application for a waiver of an initial performance test shall accompany the information required for the request for an extension of compliance. If no extension of compliance is requested or if the owner or operator has requested an extension of compliance and the Administrator is still considering that request, the application for a waiver of an initial performance test shall be submitted at least 60 days before the performance test if the site-specific test plan under paragraph (c) of this section is not submitted.

(ii) If an application for a waiver of a subsequent performance test is made, the application may accompany any required compliance progress report, compliance status report, or excess emissions and continuous monitoring system performance report [such as those required under § 63.6(l), § 63.9(h), and § 63.10(e) or specified in a relevant standard or in the source's title V permit], but it shall be submitted at least 60 days before the performance test if the site-specific test plan required under paragraph (c) of this section is not submitted.

(iii) Any application for a waiver of a performance test shall include information justifying the owner or operator's request for a waiver, such as the technical or economic infeasibility, or the impracticality, of the affected source performing the required test.

(4) Approval of request to waive performance test. The Administrator will approve or deny a request for a waiver of a performance test made under paragraph (h)(3) of this section when he/she -

(i) Approves or denies an extension of compliance under § 63.6(i)(8); or

(ii) Approves or disapproves a site-specific test plan under § 63.7(c)(3); or

(iii) Makes a determination of compliance following the submission of a required compliance status report or excess emissions and continuous monitoring systems performance report; or

(iv) Makes a determination of suitable progress towards compliance following the submission of a compliance progress report, whichever is applicable.

(5) Approval of any waiver granted under this section shall not abrogate the Administrator's authority under the Act or in any way prohibit the Administrator from later canceling the waiver. The cancellation will be made only after notice is given to the owner or operator of the affected source.

**§ 63.8 Monitoring requirements.**

*(a) Applicability.*

(1) The applicability of this section is set out in § 63.1(a)(4).

(2) For the purposes of this part, all CMS required under relevant standards shall be subject to the provisions of this section upon promulgation of performance specifications for CMS as specified in the relevant standard or otherwise by the Administrator.

(3) [Reserved]

(4) Additional monitoring requirements for control devices used to comply with provisions in relevant standards of this part are specified in § 63.11.

*(b) Conduct of monitoring.*

(1) Monitoring shall be conducted as set forth in this section and the relevant standard(s) unless the Administrator -

(i) Specifies or approves the use of minor changes in methodology for the specified monitoring requirements and procedures (see § 63.90(a) for definition); or (ii) Approves the use of an intermediate or major change or alternative to any monitoring requirements or procedures (see § 63.90(a) for definition).

(iii) Owners or operators with flares subject to § 63.11(b) are not subject to the requirements of this section unless otherwise specified in the relevant standard.

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(2) (i) When the emissions from two or more affected sources are combined before being released to the atmosphere, the owner or operator may install an applicable CMS for each emission stream or for the combined emissions streams, provided the monitoring is sufficient to demonstrate compliance with the relevant standard.

(ii) If the relevant standard is a mass emission standard and the emissions from one affected source are released to the atmosphere through more than one point, the owner or operator must install an applicable CMS at each emission point unless the installation of fewer systems is –

(A) Approved by the Administrator; or

(B) Provided for in a relevant standard (e.g., instead of requiring that a CMS be installed at each emission point before the effluents from those points are channeled to a common control device, the standard specifies that only one CMS is required to be installed at the vent of the control device).

(3) When more than one CMS is used to measure the emissions from one affected source (e.g., multiple breechings, multiple outlets), the owner or operator shall report the results as required for each CMS. However, when one CMS is used as a backup to another CMS, the owner or operator shall report the results from the CMS used to meet the monitoring requirements of this part. If both such CMS are used during a particular reporting period to meet the monitoring requirements of this part, then the owner or operator shall report the results from each CMS for the relevant compliance period.

*(c) Operation and maintenance of continuous monitoring systems.*

(1) The owner or operator of an affected source shall maintain and operate each CMS as specified in this section, or in a relevant standard, and in a manner consistent with good air pollution control practices.

(i) The owner or operator of an affected source must maintain and operate each CMS as specified in § 63.6(e)(1).

(ii) The owner or operator must keep the necessary parts for routine repairs of the affected CMS equipment readily available.

(iii) The owner or operator of an affected source must develop and implement a written startup, shutdown, and malfunction plan for CMS as specified in § 63.6(e)(3).

(2) (i) All CMS must be installed such that representative measures of emissions or process parameters from the affected source are obtained. In addition, CEMS must be located according to procedures contained in the applicable performance specification(s).

(ii) Unless the individual subpart states otherwise, the owner or operator must ensure the read out (that portion of the CMS that provides a visual display or record), or other indication of operation, from any CMS required for compliance with the emission standard is readily accessible on site for operational control or inspection by the operator of the equipment.

(3) All CMS shall be installed, operational, and the data verified as specified in the relevant standard either prior to or in conjunction with conducting performance tests under § 63.7. Verification of operational status shall, at a minimum, include completion of the manufacturer's written specifications or recommendations for installation, operation, and calibration of the system.

(4) Except for system breakdowns, out-of-control periods, repairs, maintenance periods, calibration checks, and zero (low-level) and high-level calibration drift adjustments, all CMS, including COMS and CEMS, shall be in continuous operation and shall meet minimum frequency of operation requirements as follows:

(i) All COMS shall complete a minimum of one cycle of sampling and analyzing for each successive 10-second period and one cycle of data recording for each successive 6-minute period.

(ii) All CEMS for measuring emissions other than opacity shall complete a minimum of one cycle of operation (sampling, analyzing, and data recording) for each successive 15-minute period.

(5) Unless otherwise approved by the Administrator, minimum procedures for COMS shall include a method for producing a simulated zero opacity condition and an upscale (high-level) opacity condition using a certified neutral density filter or other related technique to produce a known obscuration of the light beam. Such procedures shall provide a system check of all the analyzer's internal optical surfaces and all electronic circuitry, including the lamp and photodetector assembly normally used in the measurement of opacity.

(6) The owner or operator of a CMS that is not a CPMS, which is installed in accordance with the provisions of this part and the applicable CMS performance specification(s), must check the zero (low-level) and high-level calibration drifts at least once daily in accordance with the written procedure specified in the performance evaluation plan developed under paragraphs (e)(3)(i) and (ii) of this section. The zero (low-level) and high-level calibration drifts must be adjusted, at a minimum, whenever the 24-hour zero (low-level) drift exceeds two times the limits of the applicable performance specification(s) specified in the relevant standard. The system shall allow the amount of excess zero (low-level) and high-

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level drift measured at the 24-hour interval checks to be recorded and quantified whenever specified. For COMS, all optical and instrumental surfaces exposed to the effluent gases must be cleaned prior to performing the zero (low-level) and high-level drift adjustments; the optical surfaces and instrumental surfaces must be cleaned when the cumulative automatic zero compensation, if applicable, exceeds 4 percent opacity. The CPMS must be calibrated prior to use for the purposes of complying with this section. The CPMS must be checked daily for indication that the system is responding. If the CPMS system includes an internal system check, results must be recorded and checked daily for proper operation.

(7) (i) A CMS is out of control if -

(A) The zero (low-level), mid-level (if applicable), or high-level calibration drift (CD) exceeds two times the applicable CD specification in the applicable performance specification or in the relevant standard; or

(B) The CMS fails a performance test audit (e.g., cylinder gas audit), relative accuracy audit, relative accuracy test audit, or linearity test audit; or

(C) The COMS CD exceeds two times the limit in the applicable performance specification in the relevant standard.

(ii) When the CMS is out of control, the owner or operator of the affected source shall take the necessary corrective action and shall repeat all necessary tests which indicate that the system is out of control. The owner or operator shall take corrective action and conduct retesting until the performance requirements are below the applicable limits. The beginning of the out-of-control period is the hour the owner or operator conducts a performance check (e.g., calibration drift) that indicates an exceedance of the performance requirements established under this part. The end of the out-of-control period is the hour following the completion of corrective action and successful demonstration that the system is within the allowable limits. During the period the CMS is out of control, recorded data shall not be used in data averages and calculations, or to meet any data availability requirement established under this part.

(8) The owner or operator of a CMS that is out of control as defined in paragraph (c)(7) of this section shall submit all information concerning out-of-control periods, including start and end dates and hours and descriptions of corrective actions taken, in the excess emissions and continuous monitoring system performance report required in § 63.10(e)(3).

(d) *Quality control program.*

(1) The results of the quality control program required in this paragraph will be considered by the Administrator when he/she determines the validity of monitoring data.

(2) The owner or operator of an affected source that is required to use a CMS and is subject to the monitoring requirements of this section and a relevant standard shall develop and implement a CMS quality control program. As part of the quality control program, the owner or operator shall develop and submit to the Administrator for approval upon request a site-specific performance evaluation test plan for the CMS performance evaluation required in paragraph (e)(3)(i) of this section, according to the procedures specified in paragraph (e). In addition, each quality control program shall include, at a minimum, a written protocol that describes procedures for each of the following operations:

- (i) Initial and any subsequent calibration of the CMS;
- (ii) Determination and adjustment of the calibration drift of the CMS;
- (iii) Preventive maintenance of the CMS, including spare parts inventory;
- (iv) Data recording, calculations, and reporting;
- (v) Accuracy audit procedures, including sampling and analysis methods; and
- (vi) Program of corrective action for a malfunctioning CMS.

(3) The owner or operator shall keep these written procedures on record for the life of the affected source or until the affected source is no longer subject to the provisions of this part, to be made available for inspection, upon request, by the Administrator. If the performance evaluation plan is revised, the owner or operator shall keep previous (i.e., superseded) versions of the performance evaluation plan on record to be made available for inspection, upon request, by the Administrator, for a period of 5 years after each revision to the plan. Where relevant, e.g., program of corrective action for a malfunctioning CMS, these written procedures may be incorporated as part of the affected source's startup, shutdown, and malfunction plan to avoid duplication of planning and recordkeeping efforts.

(e) *Performance evaluation of continuous monitoring systems -*

(1) *General.* When required by a relevant standard, and at any other time the Administrator may require under section 114 of the Act, the owner or operator of an affected source being monitored shall conduct a performance evaluation of the CMS. Such performance evaluation shall be conducted according to the applicable specifications and procedures described in this section or in the relevant standard.

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(2) *Notification of performance evaluation.* The owner or operator shall notify the Administrator in writing of the date of the performance evaluation simultaneously with the notification of the performance test date required under § 63.7(b) or at least 60 days prior to the date the performance evaluation is scheduled to begin if no performance test is required.

(3) (i) *Submission of site-specific performance evaluation test plan.* Before conducting a required CMS performance evaluation, the owner or operator of an affected source shall develop and submit a site-specific performance evaluation test plan to the Administrator for approval upon request. The performance evaluation test plan shall include the evaluation program objectives, an evaluation program summary, the performance evaluation schedule, data quality objectives, and both an internal and external QA program. Data quality objectives are the pre-evaluation expectations of precision, accuracy, and completeness of data.

(ii) The internal QA program shall include, at a minimum, the activities planned by routine operators and analysts to provide an assessment of CMS performance. The external QA program shall include, at a minimum, systems audits that include the opportunity for on-site evaluation by the Administrator of instrument calibration, data validation, sample logging, and documentation of quality control data and field maintenance activities.

(iii) The owner or operator of an affected source shall submit the site-specific performance evaluation test plan to the Administrator (if requested) at least 60 days before the performance test or performance evaluation is scheduled to begin, or on a mutually agreed upon date, and review and approval of the performance evaluation test plan by the Administrator will occur with the review and approval of the site-specific test plan (if review of the site-specific test plan is requested).

(iv) The Administrator may request additional relevant information after the submittal of a site-specific performance evaluation test plan.

(v) In the event that the Administrator fails to approve or disapprove the site-specific performance evaluation test plan within the time period specified in § 63.7(c)(3), the following conditions shall apply:

(A) If the owner or operator intends to demonstrate compliance using the monitoring method(s) specified in the relevant standard, the owner or operator shall conduct the performance evaluation within the time specified in this subpart using the specified method(s);

(B) If the owner or operator intends to demonstrate compliance by using an alternative to a monitoring method specified in the relevant standard, the owner or operator shall refrain from conducting the performance evaluation until the Administrator approves the use of the alternative method. If the Administrator does not approve the use of the alternative method within 30 days before the performance evaluation is scheduled to begin, the performance evaluation deadlines specified in paragraph (e)(4) of this section may be extended such that the owner or operator shall conduct the performance evaluation within 60 calendar days after the Administrator approves the use of the alternative method. Notwithstanding the requirements in the preceding two sentences, the owner or operator may proceed to conduct the performance evaluation as required in this section (without the Administrator's prior approval of the site-specific performance evaluation test plan) if he/she subsequently chooses to use the specified monitoring method(s) instead of an alternative.

(vi) Neither the submission of a site-specific performance evaluation test plan for approval, nor the Administrator's approval or disapproval of a plan, nor the Administrator's failure to approve or disapprove a plan in a timely manner shall -

(A) Relieve an owner or operator of legal responsibility for compliance with any applicable provisions of this part or with any other applicable Federal, State, or local requirement; or

(B) Prevent the Administrator from implementing or enforcing this part or taking any other action under the Act.

(4) *Conduct of performance evaluation and performance evaluation dates.* The owner or operator of an affected source shall conduct a performance evaluation of a required CMS during any performance test required under § 63.7 in accordance with the applicable performance specification as specified in the relevant standard. Notwithstanding the requirement in the previous sentence, if the owner or operator of an affected source elects to submit COMS data for compliance with a relevant opacity emission standard as provided under § 63.6(h)(7), he/she shall conduct a performance evaluation of the COMS as specified in the relevant standard, before the performance test required under § 63.7 is conducted in time to submit the results of the performance evaluation as specified in paragraph (e)(5)(ii) of this section. If a performance test is not required, or the requirement for a performance test has been waived under § 63.7(h), the owner or operator of an affected source shall conduct the performance evaluation not later than 180 days after the appropriate compliance date for the affected source, as specified in § 63.7(a), or as otherwise specified in the relevant standard.

(5) *Reporting performance evaluation results.*

(i) The owner or operator shall furnish the Administrator a copy of a written report of the results of the performance evaluation simultaneously with the results of the performance test required under § 63.7 or within 60 days of completion of the performance

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evaluation if no test is required, unless otherwise specified in a relevant standard. The Administrator may request that the owner or operator submit the raw data from a performance evaluation in the report of the performance evaluation results.

(ii) The owner or operator of an affected source using a COMS to determine opacity compliance during any performance test required under § 63.7 and described in § 63.6(d)(6) shall furnish the Administrator two or, upon request, three copies of a written report of the results of the COMS performance evaluation under this paragraph. The copies shall be provided at least 15 calendar days before the performance test required under § 63.7 is conducted.

*(f) Use of an alternative monitoring method -*

(1) *General.* Until permission to use an alternative monitoring procedure (minor, intermediate, or major changes; see definition in § 63.90(a)) has been granted by the Administrator under this paragraph (f)(1), the owner or operator of an affected source remains subject to the requirements of this section and the relevant standard.

(2) After receipt and consideration of written application, the Administrator may approve alternatives to any monitoring methods or procedures of this part including, but not limited to, the following:

(i) Alternative monitoring requirements when installation of a CMS specified by a relevant standard would not provide accurate measurements due to liquid water or other interferences caused by substances within the effluent gases;

(ii) Alternative monitoring requirements when the affected source is infrequently operated;

(iii) Alternative monitoring requirements to accommodate CEMS that require additional measurements to correct for stack moisture conditions;

(iv) Alternative locations for installing CMS when the owner or operator can demonstrate that installation at alternate locations will enable accurate and representative measurements;

(v) Alternate methods for converting pollutant concentration measurements to units of the relevant standard;

(vi) Alternate procedures for performing daily checks of zero (low-level) and high-level drift that do not involve use of high-level gases or test cells;

(vii) Alternatives to the American Society for Testing and Materials (ASTM) test methods or sampling procedures specified by any relevant standard;

(viii) Alternative CMS that do not meet the design or performance requirements in this part, but adequately demonstrate a definite and consistent relationship between their measurements and the measurements of opacity by a system complying with the requirements as specified in the relevant standard. The Administrator may require that such demonstration be performed for each affected source; or

(ix) Alternative monitoring requirements when the effluent from a single affected source or the combined effluent from two or more affected sources is released to the atmosphere through more than one point.

(3) If the Administrator finds reasonable grounds to dispute the results obtained by an alternative monitoring method, requirement, or procedure, the Administrator may require the use of a method, requirement, or procedure specified in this section or in the relevant standard. If the results of the specified and alternative method, requirement, or procedure do not agree, the results obtained by the specified method, requirement, or procedure shall prevail.

(4) (i) *Request to use alternative monitoring procedure.* An owner or operator who wishes to use an alternative monitoring procedure must submit an application to the Administrator as described in paragraph (f)(4)(ii) of this section. The application may be submitted at any time provided that the monitoring procedure is not the performance test method used to demonstrate compliance with a relevant standard or other requirement. If the alternative monitoring procedure will serve as the performance test method that is to be used to demonstrate compliance with a relevant standard, the application must be submitted at least 60 days before the performance evaluation is scheduled to begin and must meet the requirements for an alternative test method under § 63.7(f).

(ii) The application must contain a description of the proposed alternative monitoring system which addresses the four elements contained in the definition of monitoring in § 63.2 and a performance evaluation test plan, if required, as specified in paragraph (e)(3) of this section. In addition, the application must include information justifying the owner or operator's request for an alternative monitoring method, such as the technical or economic infeasibility, or the impracticality, of the affected source using the required method.

(iii) The owner or operator may submit the information required in this paragraph well in advance of the submittal dates specified in paragraph (f)(4)(i) above to ensure a timely review by the Administrator in order to meet the compliance demonstration date specified in this section or the relevant standard.

(iv) Application for minor changes to monitoring procedures, as specified in paragraph (b)(1) of this section, may be made in the site-specific performance evaluation plan.

*(5) Approval of request to use alternative monitoring procedure.*

(i) The Administrator will notify the owner or operator of approval or intention to deny approval of the request to use an alternative monitoring method within 30 calendar days after receipt of the original request and within 30 calendar

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days after receipt of any supplementary information that is submitted. If a request for a minor change is made in conjunction with site-specific performance evaluation plan, then approval of the plan will constitute approval of the minor change. Before disapproving any request to use an alternative monitoring method, the Administrator will notify the applicant of the Administrator's intention to disapprove the request together with --

(A) Notice of the information and findings on which the intended disapproval is based; and

(B) Notice of opportunity for the owner or operator to present additional information to the Administrator before final action on the request. At the time the Administrator notifies the applicant of his or her intention to disapprove the request, the Administrator will specify how much time the owner or operator will have after being notified of the intended disapproval to submit the additional information.

(ii) The Administrator may establish general procedures and criteria in a relevant standard to accomplish the requirements of paragraph (f)(5)(i) of this section.

(iii) If the Administrator approves the use of an alternative monitoring method for an affected source under paragraph (f)(5)(i) of this section, the owner or operator of such source shall continue to use the alternative monitoring method until he or she receives approval from the Administrator to use another monitoring method as allowed by § 63.8(f).

(6) Alternative to the relative accuracy test. An alternative to the relative accuracy test for CEMS specified in a relevant standard may be requested as follows:

(i) *Criteria for approval of alternative procedures.* An alternative to the test method for determining relative accuracy is available for affected sources with emission rates demonstrated to be less than 50 percent of the relevant standard. The owner or operator of an affected source may petition the Administrator under paragraph (f)(6)(ii) of this section to substitute the relative accuracy test in section 7 of Performance Specification 2 with the procedures in section 10 if the results of a performance test conducted according to the requirements in § 63.7, or other tests performed following the criteria in § 63.7, demonstrate that the emission rate of the pollutant of interest in the units of the relevant standard is less than 50 percent of the relevant standard. For affected sources subject to emission limitations expressed as control efficiency levels, the owner or operator may petition the Administrator to substitute the relative accuracy test with the procedures in section 10 of Performance Specification 2 if the control device exhaust emission rate is less than 50 percent of the level needed to meet the control efficiency requirement. The alternative procedures do not apply if the CEMS is used continuously to determine compliance with the relevant standard.

(ii) *Petition to use alternative to relative accuracy test.* The petition to use an alternative to the relative accuracy test shall include a detailed description of the procedures to be applied, the location and the procedure for conducting the alternative, the concentration or response levels of the alternative relative accuracy materials, and the other equipment checks included in the alternative procedure(s). The Administrator will review the petition for completeness and applicability. The Administrator's determination to approve an alternative will depend on the intended use of the CEMS data and may require specifications more stringent than in Performance Specification 2.

(iii) *Rescission of approval to use alternative to relative accuracy test.* The Administrator will review the permission to use an alternative to the CEMS relative accuracy test and may rescind such permission if the CEMS data from a successful completion of the alternative relative accuracy procedure indicate that the affected source's emissions are approaching the level of the relevant standard. The criterion for reviewing the permission is that the collection of CEMS data shows that emissions have exceeded 70 percent of the relevant standard for any averaging period, as specified in the relevant standard. For affected sources subject to emission limitations expressed as control efficiency levels, the criterion for reviewing the permission is that the collection of CEMS data shows that exhaust emissions have exceeded 70 percent of the level needed to meet the control efficiency requirement for any averaging period, as specified in the relevant standard. The owner or operator of the affected source shall maintain records and determine the level of emissions relative to the criterion for permission to use an alternative for relative accuracy testing. If this criterion is exceeded, the owner or operator shall notify the Administrator within 10 days of such occurrence and include a description of the nature and cause of the increased emissions. The Administrator will review the notification and may rescind permission to use an alternative and require the owner or operator to conduct a relative accuracy test of the CEMS as specified in section 7 of Performance Specification 2.

(g) *Reduction of monitoring data.*

(1) The owner or operator of each CMS must reduce the monitoring data as specified in paragraphs (g)(1) through (5) of this section.

(2) The owner or operator of each COMS shall reduce all data to 6-minute averages calculated from 36 or more data points equally spaced over each 6-minute period. Data from CEMS for measurement other than opacity, unless otherwise specified in the relevant standard, shall be reduced to 1-hour averages computed from four or more data points equally spaced over each 1-hour period, except during periods when calibration, quality assurance, or maintenance activities

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pursuant to provisions of this part are being performed. During these periods, a valid hourly average shall consist of at least two data points with each representing a 15-minute period. Alternatively, an arithmetic or integrated 1-hour average of CEMS data may be used. Time periods for averaging are defined in § 63.2.

(3) The data may be recorded in reduced or nonreduced form (e.g., ppm pollutant and percent O<sub>2</sub> or ng/J of pollutant).

(4) All emission data shall be converted into units of the relevant standard for reporting purposes using the conversion procedures specified in that standard. After conversion into units of the relevant standard, the data may be rounded to the same number of significant digits as used in that standard to specify the emission limit (e.g., rounded to the nearest 1 percent opacity).

(5) Monitoring data recorded during periods of unavoidable CMS breakdowns, out-of-control periods, repairs, maintenance periods, calibration checks, and zero (low-level) and high-level adjustments must not be included in any data average computed under this part. For the owner or operator complying with the requirements of § 63.10(b)(2)(vii)(A) or (B), data averages must include any data recorded during periods of monitor breakdown or malfunction.

**§ 63.9 Notification requirements.**

*(a) Applicability and general information.*

(1) The applicability of this section is set out in § 63.1(a)(4).

(2) For affected sources that have been granted an extension of compliance under subpart D of this part, the requirements of this section do not apply to those sources while they are operating under such compliance extensions.

(3) If any State requires a notice that contains all the information required in a notification listed in this section, the owner or operator may send the Administrator a copy of the notice sent to the State to satisfy the requirements of this section for that notification.

(4) (i) Before a State has been delegated the authority to implement and enforce notification requirements established under this part, the owner or operator of an affected source in such State subject to such requirements shall submit notifications to the appropriate Regional Office of the EPA (to the attention of the Director of the Division indicated in the list of the EPA Regional Offices in § 63.13).

(ii) After a State has been delegated the authority to implement and enforce notification requirements established under this part, the owner or operator of an affected source in such State subject to such requirements shall submit notifications to the delegated State authority (which may be the same as the permitting authority). In addition, if the delegated (permitting) authority is the State, the owner or operator shall send a copy of each notification submitted to the State to the appropriate Regional Office of the EPA, as specified in paragraph (a)(4)(i) of this section. The Regional Office may waive this requirement for any notifications at its discretion.

*(b) Initial notifications.*

(1) (i) The requirements of this paragraph apply to the owner or operator of an affected source when such source becomes subject to a relevant standard.

(ii) If an area source that otherwise would be subject to an emission standard or other requirement established under this part if it were a major source subsequently increases its emissions of hazardous air pollutants (or its potential to emit hazardous air pollutants) such that the source is a major source that is subject to the emission standard or other requirement, such source shall be subject to the notification requirements of this section.

(iii) Affected sources that are required under this paragraph to submit an initial notification may use the application for approval of construction or reconstruction under § 63.5(d) of this subpart, if relevant, to fulfill the initial notification requirements of this paragraph.

(2) The owner or operator of an affected source that has an initial startup before the effective date of a relevant standard under this part shall notify the Administrator in writing that the source is subject to the relevant standard. The notification, which shall be submitted not later than 120 calendar days after the effective date of the relevant standard (or within 120 calendar days after the source becomes subject to the relevant standard), shall provide the following information:

(i) The name and address of the owner or operator;

(ii) The address (i.e., physical location) of the affected source;

(iii) An identification of the relevant standard, or other requirement, that is the basis of the notification and the source's compliance date;

(iv) A brief description of the nature, size, design, and method of operation of the source and an identification of the types of emission points within the affected source subject to the relevant standard and types of hazardous air pollutants emitted; and

(v) A statement of whether the affected source is a major source or an area source.

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(3) [Reserved]

(4) The owner or operator of a new or reconstructed major affected source for which an application for approval of construction or reconstruction is required under § 63.5(d) must provide the following information in writing to the Administrator:

(i) A notification of intention to construct a new major-emitting affected source, reconstruct a major-emitting affected source, or reconstruct a major source such that the source becomes a major-emitting affected source with the application for approval of construction or reconstruction as specified in § 63.5(d)(1)(i); and

(ii) [Reserved]

(iii) [Reserved]

(iv) [Reserved]; and

(v) A notification of the actual date of startup of the source, delivered or postmarked within 15 calendar days after that date.

(5) The owner or operator of a new or reconstructed affected source for which an application for approval of construction or reconstruction is not required under § 63.5(d) must provide the following information in writing to the Administrator:

(i) A notification of intention to construct a new affected source, reconstruct an affected source, or reconstruct a source such that the source becomes an affected source, and

(ii) A notification of the actual date of startup of the source, delivered or postmarked within 15 calendar days after that date.

(iii) Unless the owner or operator has requested and received prior permission from the Administrator to submit less than the information in § 63.5(d), the notification must include the information required on the application for approval of construction or reconstruction as specified in § 63.5(d)(1)(i).

(c) *Request for extension of compliance.* If the owner or operator of an affected source cannot comply with a relevant standard by the applicable compliance date for that source, or if the owner or operator has installed BACT or technology to meet LAER consistent with § 63.6(i)(5) of this subpart, he/she may submit to the Administrator (or the State with an approved permit program) a request for an extension of compliance as specified in § 63.6(i)(4) through § 63.6(i)(6).

(d) *Notification that source is subject to special compliance requirements.* An owner or operator of a new source that is subject to special compliance requirements as specified in § 63.6(b)(3) and § 63.6(b)(4) shall notify the Administrator of his/her compliance obligations not later than the notification dates established in paragraph (b) of this section for new sources that are not subject to the special provisions.

(e) *Notification of performance test.* The owner or operator of an affected source shall notify the Administrator in writing of his or her intention to conduct a performance test at least 60 calendar days before the performance test is scheduled to begin to allow the Administrator to review and approve the site-specific test plan required under § 63.7(c), if requested by the Administrator, and to have an observer present during the test.

(f) *Notification of opacity and visible emission observations.* The owner or operator of an affected source shall notify the Administrator in writing of the anticipated date for conducting the opacity or visible emission observations specified in § 63.6(h)(5), if such observations are required for the source by a relevant standard. The notification shall be submitted with the notification of the performance test date, as specified in paragraph (e) of this section, or if no performance test is required or visibility or other conditions prevent the opacity or visible emission observations from being conducted concurrently with the initial performance test required under § 63.7, the owner or operator shall deliver or postmark the notification not less than 30 days before the opacity or visible emission observations are scheduled to take place.

(g) *Additional notification requirements for sources with continuous monitoring systems.* The owner or operator of an affected source required to use a CMS by a relevant standard shall furnish the Administrator written notification as follows:

(1) A notification of the date the CMS performance evaluation under § 63.8(e) is scheduled to begin, submitted simultaneously with the notification of the performance test date required under § 63.7(b). If no performance test is required, or if the requirement to conduct a performance test has been waived for an affected source under § 63.7(h), the owner or operator shall notify the Administrator in writing of the date of the performance evaluation at least 60 calendar days before the evaluation is scheduled to begin;



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(2) A notification that COMS data results will be used to determine compliance with the applicable opacity emission standard during a performance test required by § 63.7 in lieu of Method 9 or other opacity emissions test method data, as allowed by § 63.6(h)(7)(ii), if compliance with an opacity emission standard is required for the source by a relevant standard. The notification shall be submitted at least 60 calendar days before the performance test is scheduled to begin; and

(3) A notification that the criterion necessary to continue use of an alternative to relative accuracy testing, as provided by § 63.8(f)(6), has been exceeded. The notification shall be delivered or postmarked not later than 10 days after the occurrence of such exceedance, and it shall include a description of the nature and cause of the increased emissions.

*(h) Notification of compliance status.*

(1) The requirements of paragraphs (h)(2) through (h)(4) of this section apply when an affected source becomes subject to a relevant standard.

(2) (i) Before a title V permit has been issued to the owner or operator of an affected source, and each time a notification of compliance status is required under this part, the owner or operator of such source shall submit to the Administrator a notification of compliance status, signed by the responsible official who shall certify its accuracy, attesting to whether the source has complied with the relevant standard. The notification shall list -

(A) The methods that were used to determine compliance;

(B) The results of any performance tests, opacity or visible emission observations, continuous monitoring system (CMS) performance evaluations, and/or other monitoring procedures or methods that were conducted;

(C) The methods that will be used for determining continuing compliance, including a description of monitoring and reporting requirements and test methods;

(D) The type and quantity of hazardous air pollutants emitted by the source (or surrogate pollutants if specified in the relevant standard), reported in units and averaging times and in accordance with the test methods specified in the relevant standard;

(E) If the relevant standard applies to both major and area sources, an analysis demonstrating whether the affected source is a major source (using the emissions data generated for this notification);

(F) A description of the air pollution control equipment (or method) for each emission point, including each control device (or method) for each hazardous air pollutant and the control efficiency (percent) for each control device (or method); and

(G) A statement by the owner or operator of the affected existing, new, or reconstructed source as to whether the source has complied with the relevant standard or other requirements.

(ii) The notification must be sent before the close of business on the 60<sup>th</sup> day following the completion of the relevant compliance demonstration activity specified in the relevant standard (unless a different reporting period is specified in the standard, in which case the letter must be sent before the close of business on the day the report of the relevant testing or monitoring results is required to be delivered or postmarked). For example, the notification shall be sent before close of business on the 60<sup>th</sup> (or other required) day following completion of the initial performance test and again before the close of business on the 60<sup>th</sup> (or other required) day following the completion of any subsequent required performance test. If no performance test is required but opacity or visible emission observations are required to demonstrate compliance with an opacity or visible emission standard under this part, the notification of compliance status shall be sent before close of business on the 30<sup>th</sup> day following the completion of opacity or visible emission observations. Notifications may be combined as long as the due date requirement for each notification is met.

(3) After a title V permit has been issued to the owner or operator of an affected source, the owner or operator of such source shall comply with all requirements for compliance status reports contained in the source's title V permit, including reports required under this part. After a title V permit has been issued to the owner or operator of an affected source, and each time a notification of compliance status is required under this part, the owner or operator of such source shall submit the notification of compliance status to the appropriate permitting authority following completion of the relevant compliance demonstration activity specified in the relevant standard.

(4) [Reserved]

(5) If an owner or operator of an affected source submits estimates or preliminary information in the application for approval of construction or reconstruction required in § 63.5(d) in place of the actual emissions data or control efficiencies required in paragraphs (d)(1)(ii)(H) and (d)(2) of § 63.5, the owner or operator shall submit the actual emissions data and other correct information as soon as available but no later than with the initial notification of compliance status required in this section.

(6) Advice on a notification of compliance status may be obtained from the Administrator.

*(i) Adjustment to time periods or postmark deadlines for submittal and review of required*

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*communications.*

(1) (i) Until an adjustment of a time period or postmark deadline has been approved by the Administrator under paragraphs (i)(2) and (i)(3) of this section, the owner or operator of an affected source remains strictly subject to the requirements of this part.

(ii) An owner or operator shall request the adjustment provided for in paragraphs (i)(2) and (i)(3) of this section each time he or she wishes to change an applicable time period or postmark deadline specified in this part.

(2) Notwithstanding time periods or postmark deadlines specified in this part for the submittal of information to the Administrator by an owner or operator, or the review of such information by the Administrator, such time periods or deadlines may be changed by mutual agreement between the owner or operator and the Administrator. An owner or operator who wishes to request a change in a time period or postmark deadline for a particular requirement shall request the adjustment in writing as soon as practicable before the subject activity is required to take place. The owner or operator shall include in the request whatever information he or she considers useful to convince the Administrator that an adjustment is warranted.

(3) If, in the Administrator's judgment, an owner or operator's request for an adjustment to a particular time period or postmark deadline is warranted, the Administrator will approve the adjustment. The Administrator will notify the owner or operator in writing of approval or disapproval of the request for an adjustment within 15 calendar days of receiving sufficient information to evaluate the request.

(4) If the Administrator is unable to meet a specified deadline, he or she will notify the owner or operator of any significant delay and inform the owner or operator of the amended schedule.

(j) *Change in information already provided.* Any change in the information already provided under this section shall be provided to the Administrator in writing within 15 calendar days after the change.

**§ 63.10 Recordkeeping and reporting requirements.**

*(a) Applicability and general information.*

(1) The applicability of this section is set out in § 63.1(a)(4).

(2) For affected sources that have been granted an extension of compliance under subpart D of this part, the requirements of this section do not apply to those sources while they are operating under such compliance extensions.

(3) If any State requires a report that contains all the information required in a report listed in this section, an owner or operator may send the Administrator a copy of the report sent to the State to satisfy the requirements of this section for that report.

(4) (i) Before a State has been delegated the authority to implement and enforce recordkeeping and reporting requirements established under this part, the owner or operator of an affected source in such State subject to such requirements shall submit reports to the appropriate Regional Office of the EPA (to the attention of the Director of the Division indicated in the list of the EPA Regional Offices in § 63.13).

(ii) After a State has been delegated the authority to implement and enforce recordkeeping and reporting requirements established under this part, the owner or operator of an affected source in such State subject to such requirements shall submit reports to the delegated State authority (which may be the same as the permitting authority). In addition, if the delegated (permitting) authority is the State, the owner or operator shall send a copy of each report submitted to the State to the appropriate Regional Office of the EPA, as specified in paragraph (a)(4)(i) of this section. The Regional Office may waive this requirement for any reports at its discretion.

(5) If an owner or operator of an affected source in a State with delegated authority is required to submit periodic reports under this part to the State, and if the State has an established timeline for the submission of periodic reports that is consistent with the reporting frequency(ies) specified for such source under this part, the owner or operator may change the dates by which periodic reports under this part shall be submitted (without changing the frequency of reporting) to be consistent with the State's schedule by mutual agreement between the owner or operator and the State. For each relevant standard established pursuant to section 112 of the Act, the allowance in the previous sentence applies in each State beginning 1 year after the affected source's compliance date for that standard. Procedures governing the implementation of this provision are specified in § 63.9(i).

(6) If an owner or operator supervises one or more stationary sources affected by more than one standard established pursuant to section 112 of the Act, he/she may arrange by mutual agreement between the owner or operator and the Administrator (or the State permitting authority) a common schedule on which periodic reports required for each source shall be submitted throughout the year. The allowance in the previous sentence applies in each State beginning 1 year after

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the latest compliance date for any relevant standard established pursuant to section 112 of the Act for any such affected source(s). Procedures governing the implementation of this provision are specified in § 63.9(i).

(7) If an owner or operator supervises one or more stationary sources affected by standards established pursuant to section 112 of the Act (as amended November 15, 1990) and standards set under part 60, part 61, or both such parts of this chapter, he/she may arrange by mutual agreement between the owner or operator and the Administrator (or the State permitting authority) a common schedule on which periodic reports required by each relevant (i.e., applicable) standard shall be submitted throughout the year. The allowance in the previous sentence applies in each State beginning 1 year after the stationary source is required to be in compliance with the relevant section 112 standard, or 1 year after the stationary source is required to be in compliance with the applicable part 60 or part 61 standard, whichever is latest. Procedures governing the implementation of this provision are specified in § 63.9(i).

*(b) General recordkeeping requirements.*

(1) The owner or operator of an affected source subject to the provisions of this part shall maintain files of all information (including all reports and notifications) required by this part recorded in a form suitable and readily available for expeditious inspection and review. The files shall be retained for at least 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record. At a minimum, the most recent 2 years of data shall be retained on site. The remaining 3 years of data may be retained off site. Such files may be maintained on microfilm, on a computer, on computer floppy disks, on magnetic tape disks, or on microfiche.

(2) The owner or operator of an affected source subject to the provisions of this part shall maintain relevant records for such source of -

- (i) The occurrence and duration of each startup, shutdown, or malfunction of operation (i.e., process equipment);
- (ii) The occurrence and duration of each malfunction of the required air pollution control and monitoring equipment;
- (iii) All required maintenance performed on the air pollution control and monitoring equipment;
- (iv) Actions taken during periods of startup, shutdown, and malfunction (including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation) when such actions are different from the procedures specified in the affected source's startup, shutdown, and malfunction plan (see § 63.6(e)(3));
- (v) All information necessary to demonstrate conformance with the affected source's startup, shutdown, and malfunction plan (see § 63.6(e)(3)) when all actions taken during periods of startup, shutdown, and malfunction (including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation) are consistent with the procedures specified in such plan. (The information needed to demonstrate conformance with the startup, shutdown, and malfunction plan may be recorded using a "checklist," or some other effective form of recordkeeping, in order to minimize the recordkeeping burden for conforming events);
- (vi) Each period during which a CMS is malfunctioning or inoperative (including out-of-control periods);
- (vii) All required measurements needed to demonstrate compliance with a relevant standard (including, but not limited to, 15-minute averages of CMS data, raw performance testing measurements, and raw performance evaluation measurements, that support data that the source is required to report);

(A) This paragraph applies to owners or operators required to install a continuous emissions monitoring system (CEMS) where the CEMS installed is automated, and where the calculated data averages do not exclude periods of CEMS breakdown or malfunction. An automated CEMS records and reduces the measured data to the form of the pollutant emission standard through the use of a computerized data acquisition system. In lieu of maintaining a file of all CEMS subhourly measurements as required under paragraph (b)(2)(vii) of this section, the owner or operator shall retain the most recent consecutive three averaging periods of subhourly measurements and a file that contains a hard copy of the data acquisition system algorithm used to reduce the measured data into the reportable form of the standard.

(B) This paragraph applies to owners or operators required to install a CEMS where the measured data is manually reduced to obtain the reportable form of the standard, and where the calculated data averages do not exclude periods of CEMS breakdown or malfunction. In lieu of maintaining a file of all CEMS subhourly measurements as required under paragraph (b)(2)(vii) of this sections, the owner or operator shall retain all subhourly measurements for the most recent reporting period. The subhourly measurements shall be retained for 120 days from the date of the most recent summary or excess emission report submitted to the Administrator.

(C) The Administrator or delegated authority, upon notification to the

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source, may require the owner or operator to maintain all measurements as required by paragraph (b)(2)(vii), if the administrator or the delegated authority determines these records are required to more accurately assess the compliance status of the affected source.

(viii) All results of performance tests, CMS performance evaluations, and opacity and visible emission observations;

(ix) All measurements as may be necessary to determine the conditions of performance tests and performance evaluations;

(x) All CMS calibration checks;

(xi) All adjustments and maintenance performed on CMS;

(xii) Any information demonstrating whether a source is meeting the requirements for a waiver of recordkeeping or reporting requirements under this part, if the source has been granted a waiver under paragraph (f) of this section;

(xiii) All emission levels relative to the criterion for obtaining permission to use an alternative to the relative accuracy test, if the source has been granted such permission under § 63.8(f)(6); and

(xiv) All documentation supporting initial notifications and notifications of compliance status under § 63.9.

(3) *Recordkeeping requirement for applicability determinations.* If an owner or operator determines that his or her stationary source that emits (or has the potential to emit, without considering controls) one or more hazardous air pollutants regulated by any standard established pursuant to section 112(d) or (f), and that stationary source is in the source category regulated by the relevant standard, but that source is not subject to the relevant standard (or other requirement established under this part) because of limitations on the source's potential to emit or an exclusion, the owner or operator must keep a record of the applicability determination on site at the source for a period of 5 years after the determination, or until the source changes its operations to become an affected source, whichever comes first. The record of the applicability determination must be signed by the person making the determination and include an analysis (or other information) that demonstrates why the owner or operator believes the source is unaffected (e.g., because the source is an area source). The analysis (or other information) must be sufficiently detailed to allow the Administrator to make a finding about the source's applicability status with regard to the relevant standard or other requirement. If relevant, the analysis must be performed in accordance with requirements established in relevant subparts of this part for this purpose for particular categories of stationary sources. If relevant, the analysis should be performed in accordance with EPA guidance materials published to assist sources in making applicability determinations under section 112, if any. The requirements to determine applicability of a standard under § 63.1(b)(3) and to record the results of that determination under paragraph (b)(3) of this section shall not by themselves create an obligation for the owner or operator to obtain a title V permit.

(c) *Additional recordkeeping requirements for sources with continuous monitoring systems.* In addition to complying with the requirements specified in paragraphs (b)(1) and (b)(2) of this section, the owner or operator of an affected source required to install a CMS by a relevant standard shall maintain records for such source of -

(1) All required CMS measurements (including monitoring data recorded during unavoidable CMS breakdowns and out-of-control periods);

(2)-(4) [Reserved]

(5) The date and time identifying each period during which the CMS was inoperative except for zero (low-level) and high-level checks;

(6) The date and time identifying each period during which the CMS was out of control, as defined in § 63.8(c)(7);

(7) The specific identification (i.e., the date and time of commencement and completion) of each period of excess emissions and parameter monitoring exceedances, as defined in the relevant standard(s), that occurs during startups, shutdowns, and malfunctions of the affected source;

(8) The specific identification (i.e., the date and time of commencement and completion) of each time period of excess emissions and parameter monitoring exceedances, as defined in the relevant standard(s), that occurs during periods other than startups, shutdowns, and malfunctions of the affected source;

(9) [Reserved]

(10) The nature and cause of any malfunction (if known);

(11) The corrective action taken or preventive measures adopted;

(12) The nature of the repairs or adjustments to the CMS that was inoperative or out of control;

(13) The total process operating time during the reporting period; and

(14) All procedures that are part of a quality control program developed and implemented for CMS under § 63.8(d).

(15) In order to satisfy the requirements of paragraphs (c)(10) through (c)(12) of this section and to avoid duplicative recordkeeping efforts, the owner or operator may use the affected source's startup, shutdown, and malfunction plan or

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records kept to satisfy the recordkeeping requirements of the startup, shutdown, and malfunction plan specified in § 63.6(e), provided that such plan and records adequately address the requirements of paragraphs (c)(10) through (c)(12).

*(d) General reporting requirements.*

(1) Notwithstanding the requirements in this paragraph or paragraph (e) of this section, the owner or operator of an affected source subject to reporting requirements under this part shall submit reports to the Administrator in accordance with the reporting requirements in the relevant standard(s).

(2) *Reporting results of performance tests.* Before a title V permit has been issued to the owner or operator of an affected source, the owner or operator shall report the results of any performance test under § 63.7 to the Administrator. After a title V permit has been issued to the owner or operator of an affected source, the owner or operator shall report the results of a required performance test to the appropriate permitting authority. The owner or operator of an affected source shall report the results of the performance test to the Administrator (or the State with an approved permit program) before the close of business on the 60th day following the completion of the performance test, unless specified otherwise in a relevant standard or as approved otherwise in writing by the Administrator. The results of the performance test shall be submitted as part of the notification of compliance status required under § 63.9(h).

(3) *Reporting results of opacity or visible emission observations.* The owner or operator of an affected source required to conduct opacity or visible emission observations by a relevant standard shall report the opacity or visible emission results (produced using Test Method 9 or Test Method 22, or an alternative to these test methods) along with the results of the performance test required under § 63.7. If no performance test is required, or if visibility or other conditions prevent the opacity or visible emission observations from being conducted concurrently with the performance test required under § 63.7, the owner or operator shall report the opacity or visible emission results before the close of business on the 30th day following the completion of the opacity or visible emission observations.

(4) *Progress reports.* The owner or operator of an affected source who is required to submit progress reports as a condition of receiving an extension of compliance under § 63.6(i) shall submit such reports to the Administrator (or the State with an approved permit program) by the dates specified in the written extension of compliance.

(5) (i) *Periodic startup, shutdown, and malfunction reports.* If actions taken by an owner or operator during a startup, shutdown, or malfunction of an affected source (including actions taken to correct a malfunction) are consistent with the procedures specified in the source's startup, shutdown, and malfunction plan (see Sec. 63.6(e)(3)), the owner or operator shall state such information in a startup, shutdown, and malfunction report. Such a report shall identify any instance where any action taken by an owner or operator during a startup, shutdown, or malfunction (including actions taken to correct a malfunction) is not consistent with the affected source's startup, shutdown, and malfunction plan, but the source does not exceed any applicable emission limitation in the relevant emission standard. Such a report shall also include the number, duration, and a brief description for each type of malfunction which occurred during the reporting period and which caused or may have caused any applicable emission limitation to be exceeded. Reports shall only be required if a startup, shutdown, or malfunction occurred during the reporting period. The startup, shutdown, and malfunction report shall consist of a letter, containing the name, title, and signature of the owner or operator or other responsible official who is certifying its accuracy, that shall be submitted to the Administrator semiannually (or on a more frequent basis if specified otherwise in a relevant standard or as established otherwise by the permitting authority in the source's title V permit). The startup, shutdown, and malfunction report shall be delivered or postmarked by the 30th day following the end of each calendar half (or other calendar reporting period, as appropriate). If the owner or operator is required to submit excess emissions and continuous monitoring system performance (or other periodic) reports under this part, the startup, shutdown, and malfunction reports required under this paragraph may be submitted simultaneously with the excess emissions and continuous monitoring system performance (or other) reports. If startup, shutdown, and malfunction reports are submitted with excess emissions and continuous monitoring system performance (or other periodic) reports, and the owner or operator receives approval to reduce the frequency of reporting for the latter under paragraph (e) of this section, the frequency of reporting for the startup, shutdown, and malfunction reports also may be reduced if the Administrator does not object to the intended change. The procedures to implement the allowance in the preceding sentence shall be the same as the procedures specified in paragraph (e)(3) of this section.

(ii) *Immediate startup, shutdown, and malfunction reports.* Notwithstanding the allowance to reduce the frequency of reporting for periodic startup, shutdown, and malfunction reports under paragraph (d)(5)(i) of this section, any time an action taken by an owner or operator during a startup, shutdown, or malfunction (including actions taken to correct a malfunction) is not consistent with the procedures specified in the affected source's startup, shutdown, and malfunction plan, and the source exceeds any applicable emission limitation in the relevant emission standard, the owner or operator shall report the actions taken for that event within 2 working days after commencing actions inconsistent with the plan followed by a letter within 7 working days after the end of the event. The immediate report required under this paragraph (d)(5)(ii)

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shall consist of a telephone call (or facsimile (FAX) transmission) to the Administrator within 2 working days after commencing actions inconsistent with the plan, and it shall be followed by a letter, delivered or postmarked within 7 working days after the end of the event, that contains the name, title, and signature of the owner or operator or other responsible official who is certifying its accuracy, explaining the circumstances of the event, the reasons for not following the startup, shutdown, and malfunction plan, and describing all excess emissions and/or parameter monitoring exceedances which are believed to have occurred. Notwithstanding the requirements of the previous sentence, after the effective date of an approved permit program in the State in which an affected source is located, the owner or operator may make alternative reporting arrangements, in advance, with the permitting authority in that State. Procedures governing the arrangement of alternative reporting requirements under this paragraph (d)(5)(ii) are specified in Sec. 63.9(i).

*(e) Additional reporting requirements for sources with continuous monitoring systems -*

(1) *General.* When more than one CEMS is used to measure the emissions from one affected source (e.g., multiple breechings, multiple outlets), the owner or operator shall report the results as required for each CEMS.

(2) Reporting results of continuous monitoring system performance evaluations.

(i) The owner or operator of an affected source required to install a CMS by a relevant standard shall furnish the Administrator a copy of a written report of the results of the CMS performance evaluation, as required under § 63.8(e), simultaneously with the results of the performance test required under § 63.7, unless otherwise specified in the relevant standard.

(ii) The owner or operator of an affected source using a COMS to determine opacity compliance during any performance test required under § 63.7 and described in § 63.6(d)(6) shall furnish the Administrator two or, upon request, three copies of a written report of the results of the COMS performance evaluation conducted under § 63.8(e). The copies shall be furnished at least 15 calendar days before the performance test required under § 63.7 is conducted.

(3) *Excess emissions and continuous monitoring system performance report and summary report.*

(i) Excess emissions and parameter monitoring exceedances are defined in relevant standards. The owner or operator of an affected source required to install a CMS by a relevant standard shall submit an excess emissions and continuous monitoring system performance report and/or a summary report to the Administrator semiannually, except when

(A) More frequent reporting is specifically required by a relevant standard;

(B) The Administrator determines on a case-by-case basis that more frequent reporting is necessary to accurately assess the compliance status of the source; or

(C) [Reserved].

(ii) Request to reduce frequency of excess emissions and continuous monitoring system performance reports. Notwithstanding the frequency of reporting requirements specified in paragraph (e)(3)(i) of this section, an owner or operator who is required by a relevant standard to submit excess emissions and continuous monitoring system performance (and summary) reports on a quarterly (or more frequent) basis may reduce the frequency of reporting for that standard to semiannual if the following conditions are met:

(A) For 1 full year (e.g., 4 quarterly or 12 monthly reporting periods) the affected source's excess emissions and continuous monitoring system performance reports continually demonstrate that the source is in compliance with the relevant standard;

(B) The owner or operator continues to comply with all recordkeeping and monitoring requirements specified in this subpart and the relevant standard; and

(C) The Administrator does not object to a reduced frequency of reporting for the affected source, as provided in paragraph (e)(3)(iii) of this section.

(iii) The frequency of reporting of excess emissions and continuous monitoring system performance (and summary) reports required to comply with a relevant standard may be reduced only after the owner or operator notifies the Administrator in writing of his or her intention to make such a change and the Administrator does not object to the intended change. In deciding whether to approve a reduced frequency of reporting, the Administrator may review information concerning the source's entire previous performance history during the 5-year recordkeeping period prior to the intended change, including performance test results, monitoring data, and evaluations of an owner or operator's conformance with operation and maintenance requirements. Such information may be used by the Administrator to make a judgment about the source's potential for noncompliance in the future. If the Administrator disapproves the owner or operator's request to reduce the frequency of reporting, the Administrator will notify the owner or operator in writing within 45 days after receiving notice of the owner or operator's intention. The notification from the Administrator to the owner or operator will specify the grounds on which the disapproval is based. In the absence of a notice of disapproval within 45 days, approval is automatically granted.

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(iv) As soon as CMS data indicate that the source is not in compliance with any emission limitation or operating parameter specified in the relevant standard, the frequency of reporting shall revert to the frequency specified in the relevant standard, and the owner or operator shall submit an excess emissions and continuous monitoring system performance (and summary) report for the noncomplying emission points at the next appropriate reporting period following the noncomplying event. After demonstrating ongoing compliance with the relevant standard for another full year, the owner or operator may again request approval from the Administrator to reduce the frequency of reporting for that standard, as provided for in paragraphs (e)(3)(ii) and (e)(3)(iii) of this section.

(v) *Content and submittal dates for excess emissions and monitoring system performance reports.* All excess emissions and monitoring system performance reports and all summary reports, if required, shall be delivered or postmarked by the 30th day following the end of each calendar half or quarter, as appropriate. Written reports of excess emissions or exceedances of process or control system parameters shall include all the information required in paragraphs (c)(5) through (c)(13) of this section, in § 63.8(c)(7) and § 63.8(c)(8), and in the relevant standard, and they shall contain the name, title, and signature of the responsible official who is certifying the accuracy of the report. When no excess emissions or exceedances of a parameter have occurred, or a CMS has not been inoperative, out of control, repaired, or adjusted, such information shall be stated in the report.

(vi) *Summary report.* As required under paragraphs (e)(3)(vii) and (e)(3)(viii) of this section, one summary report shall be submitted for the hazardous air pollutants monitored at each affected source (unless the relevant standard specifies that more than one summary report is required, e.g., one summary report for each hazardous air pollutant monitored). The summary report shall be entitled "Summary Report - Gaseous and Opacity Excess Emission and Continuous Monitoring System Performance" and shall contain the following information:

- (A) The company name and address of the affected source;
- (B) An identification of each hazardous air pollutant monitored at the affected source;
- (C) The beginning and ending dates of the reporting period;
- (D) A brief description of the process units;
- (E) The emission and operating parameter limitations specified in the relevant standard(s);
- (F) The monitoring equipment manufacturer(s) and model number(s);
- (G) The date of the latest CMS certification or audit;
- (H) The total operating time of the affected source during the reporting period;
- (I) An emission data summary (or similar summary if the owner or operator monitors control system parameters), including the total duration of excess emissions during the reporting period (recorded in minutes for opacity and hours for gases), the total duration of excess emissions expressed as a percent of the total source operating time during that reporting period, and a breakdown of the total duration of excess emissions during the reporting period into those that are due to startup/shutdown, control equipment problems, process problems, other known causes, and other unknown causes;
- (J) A CMS performance summary (or similar summary if the owner or operator monitors control system parameters), including the total CMS downtime during the reporting period (recorded in minutes for opacity and hours for gases), the total duration of CMS downtime expressed as a percent of the total source operating time during that reporting period, and a breakdown of the total CMS downtime during the reporting period into periods that are due to monitoring equipment malfunctions, nonmonitoring equipment malfunctions, quality assurance/quality control calibrations, other known causes, and other unknown causes;
- (K) A description of any changes in CMS, processes, or controls since the last reporting period;
- (L) The name, title, and signature of the responsible official who is certifying the accuracy of the report; and
- (M) The date of the report.

(vii) If the total duration of excess emissions or process or control system parameter exceedances for the reporting period is less than 1 percent of the total operating time for the reporting period, and CMS downtime for the reporting period is less than 5 percent of the total operating time for the reporting period, only the summary report shall be submitted, and the full excess emissions and continuous monitoring system performance report need not be submitted unless required by the Administrator.

(viii) If the total duration of excess emissions or process or control system parameter exceedances for the reporting period is 1 percent or greater of the total operating time for the reporting period, or the total CMS downtime for the reporting period is 5 percent or greater of the total operating time for the reporting period, both the summary report and the excess emissions and continuous monitoring system performance report shall be submitted.

(4) Reporting continuous opacity monitoring system data produced during a performance test. The owner or operator of an affected source required to use a COMS shall record the monitoring data produced during a performance test required

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under § 63.7 and shall furnish the Administrator a written report of the monitoring results. The report of COMS data shall be submitted simultaneously with the report of the performance test results required in paragraph (d)(2) of this section.

*(f) Waiver of recordkeeping or reporting requirements.*

(1) Until a waiver of a recordkeeping or reporting requirement has been granted by the Administrator under this paragraph, the owner or operator of an affected source remains subject to the requirements of this section.

(2) Recordkeeping or reporting requirements may be waived upon written application to the Administrator if, in the Administrator's judgment, the affected source is achieving the relevant standard(s), or the source is operating under an extension of compliance, or the owner or operator has requested an extension of compliance and the Administrator is still considering that request.

(3) If an application for a waiver of record-keeping or reporting is made, the application shall accompany the request for an extension of compliance under § 63.6(i), any required compliance progress report or compliance status report required under this part (such as under § 63.6(i) and § 63.9(h)) or in the source's title V permit, or an excess emissions and continuous monitoring system performance report required under paragraph (e) of this section, whichever is applicable. The application shall include whatever information the owner or operator considers useful to convince the Administrator that a waiver of recordkeeping or reporting is warranted.

(4) The Administrator will approve or deny a request for a waiver of recordkeeping or reporting requirements under this paragraph when he/she -

(i) Approves or denies an extension of compliance; or

(ii) Makes a determination of compliance following the submission of a required compliance status report or excess emissions and continuous monitoring systems performance report; or

(iii) Makes a determination of suitable progress towards compliance following the submission of a compliance progress report, whichever is applicable.

(5) A waiver of any recordkeeping or reporting requirement granted under this paragraph may be conditioned on other recordkeeping or reporting requirements deemed necessary by the Administrator.

(6) Approval of any waiver granted under this section shall not abrogate the Administrator's authority under the Act or in any way prohibit the Administrator from later canceling the waiver. The cancellation will be made only after notice is given to the owner or operator of the affected source.

**§ 63.11 Control device requirements.**

*Not applicable.*

**§ 63.12 State authority and delegations.**

(a) The provisions of this part shall not be construed in any manner to preclude any State or political subdivision thereof from -

(1) Adopting and enforcing any standard, limitation, prohibition, or other regulation applicable to an affected source subject to the requirements of this part, provided that such standard, limitation, prohibition, or regulation is not less stringent than any requirement applicable to such source established under this part;

(2) Requiring the owner or operator of an affected source to obtain permits, licenses, or approvals prior to initiating construction, reconstruction, modification, or operation of such source; or

(3) Requiring emission reductions in excess of those specified in subpart D of this part as a condition for granting the extension of compliance authorized by section 112(i)(5) of the Act.

(b) (1) Section 112(l) of the Act directs the Administrator to delegate to each State, when appropriate, the authority to implement and enforce standards and other requirements pursuant to section 112 for stationary sources located in that State. Because of the unique nature of radioactive material, delegation of authority to implement and enforce standards that control radionuclides may require separate approval.

(2) Subpart E of this part establishes procedures consistent with section 112(l) for the approval of State rules or programs to implement and enforce applicable Federal rules promulgated under the authority of section 112. Subpart E also establishes procedures for the review and withdrawal of section 112 implementation and enforcement authorities granted through a section 112(l) approval.



(c) All information required to be submitted to the EPA under this part also shall be submitted to the appropriate State agency of any State to which authority has been delegated under section 112(l) of the Act, provided that each specific delegation may exempt sources from a certain Federal or State reporting requirement. The Administrator may permit all or some of the information to be submitted to the appropriate State agency only, instead of to the EPA and the State agency.

**§ 63.13 Addresses of State air pollution control agencies and EPA Regional Offices.**

(a) All requests, reports, applications, submittals, and other communications to the Administrator pursuant to this part shall be submitted to the appropriate Regional Office of the U.S. Environmental Protection Agency indicated as follows:

EPA Region IV (Alabama, Florida, Georgia, Kentucky, Mississippi, North Carolina, South Carolina, Tennessee). Director; Air, Pesticides and Toxics Management Division; Atlanta Federal Center, 61 Forsyth Street; Atlanta, GA 30303-3104.

(b) All information required to be submitted to the Administrator under this part also shall be submitted to the appropriate State agency of any State to which authority has been delegated under section 112(l) of the Act. The owner or operator of an affected source may contact the appropriate EPA Regional Office for the mailing addresses for those States whose delegation requests have been approved.

(c) If any State requires a submittal that contains all the information required in an application, notification, request, report, statement, or other communication required in this part, an owner or operator may send the appropriate Regional Office of the EPA a copy of that submittal to satisfy the requirements of this part for that communication.

**§ 63.14 Incorporations by reference.**

(a) The materials listed in this section are incorporated by reference in the corresponding sections noted. These incorporations by reference were approved by the Director of the Federal Register in accordance with 5 U.S.C. 552(a) and 1 CFR part 51. These materials are incorporated as they exist on the date of the approval, and notice of any change in these materials will be published in the Federal Register. The materials are available for purchase at the corresponding addresses noted below, and all are available for inspection at the Office of the Federal Register, 800 North Capitol Street, NW., suite 700, Washington, DC, at the Air and Radiation Docket and Information Center, U.S. EPA, 401 M St., SW., Washington, DC, and at the EPA Library (MD-35), U.S. EPA, Research Triangle Park, North Carolina.

(b) The following materials are available for purchase from at least one of the following addresses: American Society for Testing and Materials (ASTM), 100 Barr Harbor Drive, Post Office Box C700, West Conshohocken, PA 19428-2959; or ProQuest, 300 North Zeeb Road, Ann Arbor, MI 48106.

(1) ASTM D523-89, Standard Test Method for Specular Gloss, IBR approved for § 63.782.

(2) ASTM D1193-77, 91, Standard Specification for Reagent Water, IBR approved for Appendix A: Method 306, Sections 7.1.1 and 7.4.2.

(3) ASTM D1331-89, Standard Test Methods for Surface and Interfacial Tension of Solutions of Surface Active Agents, IBR approved for Appendix A: Method 306B, Sections 6.2, 11.1, and 12.2.2.

(4) ASTM D1475-90, Standard Test Method for Density of Paint, Varnish Lacquer, and Related Products, IBR approved for § 63.788, Appendix A.

(5) ASTM D1946-77, 90, 94, Standard Method for Analysis of Reformed Gas by Gas Chromatography, IBR approved for § 63.11(b)(6).

(6) ASTM D2369-93, 95, Standard Test Method for Volatile Content of Coatings, IBR approved for § 63.788, Appendix A.

(7) ASTM D2382-76, 88, Heat of Combustion of Hydrocarbon Fuels by Bomb Calorimeter (High-Precision Method), IBR approved for § 63.11(b)(6).

(8) ASTM D2879-83, 96, Test Method for Vapor Pressure-Temperature Relationship and Initial Decomposition Temperature of Liquids by Isoteniscope, IBR approved for § 63.111 of Subpart G.

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- (9) ASTM D3257-93, Standard Test Methods for Aromatics in Mineral Spirits by Gas Chromatography, IBR approved for § 63.786(b).
- (10) ASTM 3695-88, Standard Test Method for Volatile Alcohols in Water by Direct Aqueous-Injection Gas Chromatography, IBR approved for § 63.365(e)(1) of Subpart O.
- (11) ASTM D3792-91, Standard Method for Water Content of Water-Reducible Paints by Direct Injection into a Gas Chromatograph, IBR approved for § 63.788, Appendix A.
- (12) ASTM D3912-80, Standard Test Method for Chemical Resistance of Coatings Used in Light-Water Nuclear Power Plants, IBR approved for § 63.782.
- (13) ASTM D4017-90, 96a, Standard Test Method for Water in Paints and Paint Materials by the Karl Fischer Titration Method, IBR approved for § 63.788, Appendix A.
- (14) ASTM D4082-89, Standard Test Method for Effects of Gamma Radiation on Coatings for Use in Light-Water Nuclear Power Plants, IBR approved for § 63.782.
- (15) ASTM D4256-89, 94, Standard Test Method for Determination of the Decontaminability of Coatings Used in Light-Water Nuclear Power Plants, IBR approved for § 63.782.
- (16) ASTM D4809-95, Standard Test Method for Heat of Combustion of Liquid Hydrocarbon Fuels by Bomb Calorimeter (Precision Method), IBR approved for § 63.11(b)(6).
- (17) ASTM E180-93, Standard Practice for Determining the Precision of ASTM Methods for Analysis and Testing of Industrial Chemicals, IBR approved for § 63.786(b).
- (18) ASTM E260-91, 96, General Practice for Packed Column Gas Chromatography, IBR approved for §§ 63.750(b)(2) and 63.786(b)(5).
- (19) Reserved
- (20) Reserved
- (21) ASTM D2099-00, Standard Test Method for Dynamic Water Resistance of Shoe Upper Leather by the Maeser Water Penetration Tester, IBR approved for § 63.5350.
- (24) ASTM D2697-86 (Reapproved 1998), "Standard Test Method for Volume Nonvolatile Matter in Clear or Pigmented Coatings," IBR approved for Sec. Sec. 63.3161(f)(1), 63.3521(b)(1), 63.3941(b)(1), 63.4141(b)(1), 63.4741(b)(1), 63.4941(b)(1), and 63.5160(c).
- (25) ASTM D6093-97 (Reapproved 2003), "Standard Test Method for Percent Volume Nonvolatile Matter in Clear or Pigmented Coatings Using a Helium Gas Pycnometer," IBR approved for Sec. Sec. 63.3161(f)(1), 63.3521(b)(1), 63.3941(b)(1), 63.4141(b)(1), 63.4741(b)(1), 63.4941(b)(1), and 63.5160(c).
- (26) ASTM D1475-98 (Reapproved 2003), "Standard Test Method for Density of Liquid Coatings, Inks, and Related Products," IBR approved for Sec. Sec. 63.3151(b), 63.3941(b)(4), 63.3941(c), 63.3951(c), 63.4141(b)(3), 63.4141(c), and 63.4551(c).
- (27) ASTM D 6522-00, Standard Test Method for Determination of Nitrogen Oxides, Carbon Monoxide and Oxygen concentrations in Emissions from Natural Gas Fired Reciprocating Engines, Combustion Turbines, Boilers, and Process heaters Using Portable Analyzers, IBR approved for Sec. 63.9307(c)(2).
- (28) [Reserved]
- (29) ASTM D6420-99, Standard Test Method for Determination of Gaseous Organic Compounds by Direct Interface Gas Chromatography-Mass Spectrometry, IBR approved for §§ 63.5799 and 63.5850.
- (30) ASTM E 515-95 (Reapproved 2000), Standard Test Method for Leaks Using Bubble Emission Techniques, IBR approved for Sec. 63.425(i)(2).
- (31) ASTM D5291-02, Standard Test Methods for Instrumental Determination of Carbon, Hydrogen, and Nitrogen in Petroleum Products and Lubricants, IBR approved for Sec. 63.3981, appendix A.
- (32) ASTM D5965-02, "Standard Test Methods for Specific Gravity of Coating Powders," IBR approved for Sec. Sec. 63.3151(b) and 63.3951(c).
- (33) ASTM D6053-00, Standard Test Method for Determination of Volatile Organic Compound (VOC) Content of Electrical Insulating Varnishes, IBR approved for Sec. 63.3981, appendix A.
- (34) E145-94 (Reapproved 2001), Standard Specification for Gravity-Convection and Forced-Ventilation Ovens, IBR approved for Sec. 63.4581, Appendix A.
- (35) [Reserved]
- (36) ASTM D5066-91 (Reapproved 2001), "Standard Test Method for Determination of the Transfer Efficiency Under Production Conditions for Spray Application of Automotive Paints-Weight Basis," IBR approved for Sec. 63.3161(g).

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(37) ASTM D5087-02, "Standard Test Method for Determining Amount of Volatile Organic Compound (VOC) Released from Solventborne Automotive Coatings and Available for Removal in a VOC Control Device (Abatement)," IBR approved for Sec. 63.3165(e) and 63.3176, appendix A.

(38) ASTM D6266-00a, "Test Method for Determining the Amount of Volatile Organic Compound (VOC) Released from Waterborne Automotive Coatings and Available for Removal in a VOC Control Device (Abatement)," IBR approved for Sec. 63.3165(e).

(c) The materials listed below are available for purchase from the American Petroleum Institute (API), 1220 L Street, NW., Washington, DC 20005.

(1) API Publication 2517, *Evaporative Loss from External Floating-Roof Tanks*, Third Edition, February 1989, IBR approved for § 63.111 of subpart G of this part.

(2) API Publication 2518, *Evaporative Loss from Fixed-roof Tanks*, Second Edition, October 1991, IBR approved for § 63.150(g)(3)(i)(C) of subpart G of this part.

(3) API Manual of Petroleum Measurement Specifications (MPMS) Chapter 19.2, *Evaporative Loss From Floating-Roof Tanks* (formerly API Publications 2517 and 2519), First Edition, April 1997, IBR approved for § 63.1251 of subpart GGG of this part.

(d) *State and Local Requirements*. The materials listed below are available at the Air and Radiation Docket and Information Center, U.S. EPA, 401 M St., SW., Washington, DC.

(1) *California Regulatory Requirements Applicable to the Air Toxics Program*, January 5, 1999, IBR approved for § 63.99(a)(5)(ii) of subpart E of this part.

(2) *New Jersey's Toxic Catastrophe Prevention Act Program*, (July 20, 1998), Incorporation By Reference approved for § 63.99 (a)(30)(i) of subpart E of this part.

(3) (i) Letter of June 7, 1999 to the U.S. Environmental Protection Agency Region 3 from the Delaware Department of Natural Resources and Environmental Control requesting formal full delegation to take over primary responsibility for implementation and enforcement of the Chemical Accident Prevention Program under Section 112(r) of the Clean Air Act Amendments of 1990.

(ii) Delaware Department of Natural Resources and Environmental Control, Division of Air and Waste Management, *Accidental Release Prevention Regulation*, sections 1 through 5 and sections 7 through 14, effective January 11, 1999, IBR approved for § 63.99(a)(8)(i) of subpart E of this part.

(iii) State of Delaware Regulations Governing the Control of Air Pollution (October 2000), IBR approved for § 63.99(a)(8)(ii)-(v) of subpart E of this part.

(e) The materials listed below are available for purchase from the National Institute of Standards and Technology, Springfield, VA 22161, (800) 553-6847.

(1) Handbook 44, *Specifications, Tolerances, and Other Technical Requirements for Weighing and Measuring Devices 1998*, IBR approved for § 63.1303(e)(3).

(2) [Reserved]

(f) The following material is available from the National Council of the Paper Industry for Air and Stream Improvement, Inc. (NCASI), P. O. Box 133318, Research Triangle Park, NC 27709-3318 or at <http://www.ncasi.org>: NCASI Method DI/MEOH-94.02, *Methanol in Process Liquids GC/FID (Gas Chromatography/Flame Ionization Detection)*, August 1998, Methods Manual, NCASI, Research Triangle Park, NC, IBR approved for § 63.457(c)(3)(ii) of subpart S of this part.

(g) The materials listed below are available for purchase from AOAC International, Customer Services, Suite 400, 2200 Wilson Boulevard, Arlington, Virginia, 22201-3301, Telephone (703) 522-3032, Fax (703) 522-5468.

(1) AOAC Official Method 978.01 Phosphorus (Total) in Fertilizers, *Automated Method*, Sixteenth edition, 1995, IBR approved for § 63.626(d)(3)(vi).

(2) AOAC Official Method 969.02 Phosphorus (Total) in Fertilizers, *Alkalimetric Quinolinium Molybdophosphate Method*, Sixteenth edition, 1995, IBR approved for § 63.626(d)(3)(vi).

(3) AOAC Official Method 962.02 Phosphorus (Total) in Fertilizers, *Gravimetric Quinolinium Molybdophosphate Method*, Sixteenth edition, 1995, IBR approved for § 63.626(d)(3)(vi).

(4) AOAC Official Method 957.02 Phosphorus (Total) in Fertilizers, *Preparation of Sample Solution*, Sixteenth edition, 1995, IBR approved for § 63.626(d)(3)(vi).

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(5) AOAC Official Method 929.01 Sampling of Solid Fertilizers, Sixteenth edition, 1995, IBR approved for § 63.626(d)(3)(vi).

(6) AOAC Official Method 929.02 Preparation of Fertilizer Sample, Sixteenth edition, 1995, IBR approved for § 63.626(d)(3)(vi).

(7) AOAC Official Method 958.01 Phosphorus (Total) in Fertilizers, Spectrophotometric Molybdovanadophosphate Method, Sixteenth edition, 1995, IBR approved for § 63.626(d)(3)(vi).

(h) The materials listed below are available for purchase from The Association of Florida Phosphate Chemists, P.O. Box 1645, Bartow, Florida, 33830, Book of Methods Used and Adopted By The Association of Florida Phosphate Chemists, Seventh Edition 1991, IBR.

(1) Section IX, Methods of Analysis for Phosphate Rock, No. 1 Preparation of Sample, IBR approved for § 63.606(c)(3)(ii) and § 63.626(c)(3)(ii).

(2) Section IX, Methods of Analysis for Phosphate Rock, No. 3 Phosphorus -- P<sub>2</sub>O<sub>5</sub> or Ca<sub>3</sub>(PO<sub>4</sub>)<sub>2</sub>, Method A - Volumetric Method, IBR approved for § 63.606(c)(3)(ii) and § 63.626(c)(3)(ii).

(3) Section IX, Methods of Analysis for Phosphate Rock, No. 3 Phosphorus-P<sub>2</sub>O<sub>5</sub> or Ca<sub>3</sub>(PO<sub>4</sub>)<sub>2</sub>, Method B -- Gravimetric Quimociac Method, IBR approved for § 63.606(c)(3)(ii) and § 63.626(c)(3)(ii).

(4) Section IX, Methods of Analysis For Phosphate Rock, No. 3 Phosphorus-P<sub>2</sub>O<sub>5</sub> or Ca<sub>3</sub>(PO<sub>4</sub>)<sub>2</sub>, Method C -- Spectrophotometric Method, IBR approved for § 63.606(c)(3)(ii) and § 63.626(c)(3)(ii).

(5) Section XI, Methods of Analysis for Phosphoric Acid, Superphosphate, Triple Superphosphate, and Ammonium Phosphates, No. 3 Total Phosphorus-P<sub>2</sub>O<sub>5</sub>, Method A -- Volumetric Method, IBR approved for § 63.606(c)(3)(ii), § 63.626(c)(3)(ii), and § 63.626(d)(3)(v).

(6) Section XI, Methods of Analysis for Phosphoric Acid, Superphosphate, Triple Superphosphate, and Ammonium Phosphates, No. 3 Total Phosphorus-P<sub>2</sub>O<sub>5</sub>, Method B -- Gravimetric Quimociac Method, IBR approved for § 63.606(c)(3)(ii), § 63.626(c)(3)(ii), and § 63.626(d)(3)(v).

(7) Section XI, Methods of Analysis for Phosphoric Acid, Superphosphate, Triple Superphosphate, and Ammonium Phosphates, No. 3 Total Phosphorus-P<sub>2</sub>O<sub>5</sub>, Method C -- Spectrophotometric Method, IBR approved for § 63.606(c)(3)(ii), § 63.626(c)(3)(ii), and § 63.626(d)(3)(v).

(i) The following materials are available for purchase from at least one of the following addresses: ASME International, Orders/Inquiries, P.O. Box 2900, Fairfield, NJ 07007-2900; or Global Engineering Documents, Sales Department, 15 Inverness Way East, Englewood, CO 80112.

(1) ASME standard number QHO-1-1994, "Standard for the Qualification and Certification of Hazardous Waste Incinerator Operators," IBR approved for Sec. 63.1206(c)(6)(iii).

(2) ASME standard number QHO-1a-1996 Addenda to QHO-1-1994, "Standard for the Qualification and Certification of Hazardous Waste Incinerator Operators," IBR approved for Sec. 63.1206(c)(6)(iii).

(3) ANSI/ASME PTC 19.10-1981, "Flue and Exhaust Gas Analyses [Part 10, Instruments and Apparatus]," IBR approved for Sec. Sec. 63.865(b), 63.3166(a)(3), 63.3360(e)(1)(iii), 63.3545(a)(3), 63.3555(a)(3), 63.4166(a)(3), 63.4362(a)(3), 63.4766(a)(3), 63.4965(a)(3), 63.5160(d)(1)(iii), 63.9307(c)(2), and 63.9323(a)(3).

(j) The following material is available for purchase from: British Standards Institute, 389 Chiswick High Road, London W4 4AL, United Kingdom.

(1) BS EN 1593:1999, Non-destructive Testing: Leak Testing--Bubble Emission Techniques, IBR approved for Sec. 63.425(i)(2).

(2) [Reserved]

(k) The following material may be obtained from U.S. EPA, Office of Solid Waste (5305W), 1200 Pennsylvania Avenue, NW., Washington, DC 20460:

(1) Method 9071B, "n-Hexane Extractable Material (HEM) for Sludge, Sediment, and Solid Samples," (Revision 2, April 1998) as published in EPA Publication SW-846: "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods." The incorporation by reference of Method 9071B is approved for Section 63.7824(e) of Subpart FFFFF of this part.

**§ 63.15 Availability of information and confidentiality.**

*(a) Availability of information.*

(1) With the exception of information protected through part 2 of this chapter, all reports, records, and other information collected by the Administrator under this part are available to the public. In addition, a copy of each permit application, compliance plan (including the schedule of compliance), notification of compliance status, excess emissions and continuous monitoring systems performance report, and title V permit is available to the public, consistent with protections recognized in section 503(e) of the Act.

(2) The availability to the public of information provided to or otherwise obtained by the Administrator under this part shall be governed by part 2 of this chapter.

*(b) Confidentiality.*

(1) If an owner or operator is required to submit information entitled to protection from disclosure under section 114(c) of the Act, the owner or operator may submit such information separately. The requirements of section 114(c) shall apply to such information.

(2) The contents of a title V permit shall not be entitled to protection under section 114(c) of the Act; however, information submitted as part of an application for a title V permit may be entitled to protection from disclosure.

## NATIONAL EMISSIONS STANDARDS FOR HAZARDOUS AIR POLLUTANTS

### Boiler 16 (EU 014)

In accordance with Rule 62-204.800(8), F.A.C., Boiler 16 is subject to the applicable requirements of 40 CFR 63 Subpart DDDDD, Standards of Performance for Industrial-Commercial-Institutional Steam Generating Units. For these requirements, the original rule numbering has been retained.

*{Permitting Note: The cogeneration boilers are not subject to the provisions of NESHAP Subpart DDDDD for Industrial, Commercial, and Institutional Boilers and Process Heaters. Specifically, 40 CFR 63.7491(c) states that it does not apply to, "... An electric utility steam generating unit that is a fossil fuel-fired combustion unit of more than 25 megawatts that serves a generator that produces electricity for sale. A fossil fuel-fired unit that cogenerates steam and electricity, and supplies more than one-third of its potential electric output capacity, and more than 25 megawatts electrical output to any utility power distribution system for sale is considered an electric utility steam generating unit." As previously mentioned, the units are subject to the NSPS provisions of Subpart Da for electric utility steam generating units. In addition to bagasse and wood, the units are authorized to fire fossil fuels (distillate oil and natural gas).}*

### What This Subpart Covers

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- 63.7485 Am I subject to this subpart?
- 63.7490 What is the affected source of this subpart?
- 63.7491 Are any boilers or process heaters not subject to this subpart?
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### Emission Limits and Work Practice Standards

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**Appendices to Subpart DDDDD**

- Appendix A. Methodology and Criteria for Demonstrating Eligibility for the Health-Based Compliance Alternatives Specified for the Large Solid Fuel Subcategory  
 Appendix B. Applicability of General Provisions to Subpart DDDDD

**§63.7480 What is the purpose of this subpart?**

This subpart establishes national emission limits and work practice standards for hazardous air pollutants (HAP) emitted from industrial, commercial, and institutional boilers and process heaters. This subpart also establishes requirements to demonstrate initial and continuous compliance with the emission limits and work practice standards.

**§63.7485 Am I subject to this subpart?**

You are subject to this subpart if you own or operate an industrial, commercial, or institutional boiler or process heater as defined in §63.7575 that is located at, or is part of, a major source of HAP as defined in §63.2 or §63.761 (40 CFR part 63, subpart HH, National Emission Standards for Hazardous Air Pollutants from Oil and Natural Gas Production Facilities), except as specified in §63.7491.

**§63.7490 What is the affected source of this subpart?**

- (a) This subpart applies to new, reconstructed, or existing affected sources as described in paragraphs (a)(1) and (2) of this section.
- (1) The affected source of this subpart is the collection of all existing industrial, commercial, and institutional boilers and process heaters within a subcategory located at a major source as defined in §63.7575.
- (2) The affected source of this subpart is each new or reconstructed industrial, commercial, or institutional boiler or process heater located at a major source as defined in §63.7575.
- (b) A boiler or process heater is new if you commence construction of the boiler or process heater after January 13, 2003, and you meet the applicability criteria at the time you commence construction.
- (c) A boiler or process heater is reconstructed if you meet the reconstruction criteria as defined in §63.2, you commence reconstruction after January 13, 2003, and you meet the applicability criteria at the time you commence reconstruction.
- (d) A boiler or process heater is existing if it is not new or reconstructed.

**§63.7491 Are any boilers or process heaters not subject to this subpart?**

The types of boilers and process heaters listed in paragraphs (a) through (o) of this section are not subject to this subpart.

- (a) A municipal waste combustor covered by 40 CFR part 60, subpart AAAA, subpart BBBB, subpart Cb or subpart Eb.  
 (b) A hospital/medical/infectious waste incinerator covered by 40 CFR part 60, subpart Ce or subpart Ec.  
 (c) An electric utility steam generating unit that is a fossil fuel-fired combustion unit of more than 25 megawatts that serves a generator that produces electricity for sale. A fossil fuel-fired unit that cogenerates steam and electricity, and

## NESHAP Subpart DDDDD, Industrial Boilers

supplies more than one-third of its potential electric output capacity, and more than 25 megawatts electrical output to any utility power distribution system for sale is considered an electric utility steam generating unit.

- (d) A boiler or process heater required to have a permit under section 3005 of the Solid Waste Disposal Act or covered by 40 CFR part 63, subpart EEE (e.g., hazardous waste boilers).
- (e) A commercial and industrial solid waste incineration unit covered by 40 CFR part 60, subpart CCCC or subpart DDDD.
- (f) A recovery boiler or furnace covered by 40 CFR part 63, subpart MM.
- (g) A boiler or process heater that is used specifically for research and development. This does not include units that only provide heat or steam to a process at a research and development facility.
- (h) A hot water heater as defined in this subpart.
- (i) A refining kettle covered by 40 CFR part 63, subpart X.
- (j) An ethylene cracking furnace covered by 40 CFR part 63, subpart YY.
- (k) Blast furnace stoves as described in the EPA document, entitled "National Emission Standards for Hazardous Air Pollutants (NESHAP) for Integrated Iron and Steel Plants--Background Information for Proposed Standards," (EPA-453/R-01-005).
- (l) Any boiler and process heater specifically listed as an affected source in another standard(s) under 40 CFR part 63.
- (m) Any boiler and process heater specifically listed as an affected source in another standard(s) established under section 129 of the Clean Air Act (CAA).
- (n) Temporary boilers as defined in this subpart.
- (o) Blast furnace gas fuel-fired boilers and process heaters as defined in this subpart.

**§63.7495 When do I have to comply with this subpart?**

- (a) If you have a new or reconstructed boiler or process heater, you must comply with this subpart by November 12, 2004 or upon startup of your boiler or process heater, whichever is later.
- (b) If you have an existing boiler or process heater, you must comply with this subpart no later than September 13, 2007.
- (c) If you have an area source that increases its emissions or its potential to emit such that it becomes a major source of HAP, paragraphs (c)(1) and (2) of this section apply to you.
  - (1) Any new or reconstructed boiler or process heater at the existing facility must be in compliance with this subpart upon startup.
  - (2) Any existing boiler or process heater at the existing facility must be in compliance with this subpart within 3 years after the facility becomes a major source.
- (d) You must meet the notification requirements in §63.7545 according to the schedule in §63.7545 and in subpart A of this part. Some of the notifications must be submitted before you are required to comply with the emission limits and work practice standards in this subpart.

**§63.7499 What are the subcategories of boilers and process heaters?**

The subcategories of boilers and process heaters are large solid fuel, limited use solid fuel, small solid fuel, large liquid fuel, limited use liquid fuel, small liquid fuel, large gaseous fuel, limited use gaseous fuel, and small gaseous fuel. Each subcategory is defined in §63.7575.

**§63.7500 What emission limits, work practice standards, and operating limits must I meet?**

- (a) You must meet the requirements in paragraphs (a)(1) and (2) of this section.
  - (1) You must meet each emission limit and work practice standard in Table 1 to this subpart that applies to your boiler or process heater, except as provided under §63.7507.
  - (2) You must meet each operating limit in Tables 2 through 4 to this subpart that applies to your boiler or process heater. If you use a control device or combination of control devices not covered in Tables 2 through 4 to this



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subpart, or you wish to establish and monitor an alternative operating limit and alternative monitoring parameters, you must apply to the United States Environmental Protection Agency (EPA) Administrator for approval of alternative monitoring under §63.8(f).

- (b) As provided in §63.6(g), EPA may approve use of an alternative to the work practice standards in this section.

**§63.7505 What are my general requirements for complying with this subpart?**

- (a) You must be in compliance with the emission limits (including operating limits) and the work practice standards in this subpart at all times, except during periods of startup, shutdown, and malfunction.
- (b) You must always operate and maintain your affected source, including air pollution control and monitoring equipment, according to the provisions in §63.6(e)(1)(i).
- (c) You can demonstrate compliance with any applicable emission limit using fuel analysis if the emission rate calculated according to §63.7530(d) is less than the applicable emission limit. Otherwise, you must demonstrate compliance using performance testing.
- (d) If you demonstrate compliance with any applicable emission limit through performance testing, you must develop a site-specific monitoring plan according to the requirements in paragraphs (d)(1) through (4) of this section. This requirement also applies to you if you petition the EPA Administrator for alternative monitoring parameters under §63.8(f).
- (1) For each continuous monitoring system (CMS) required in this section, you must develop and submit to the EPA Administrator for approval a site-specific monitoring plan that addresses paragraphs (d)(1)(i) through (iii) of this section. You must submit this site-specific monitoring plan at least 60 days before your initial performance evaluation of your CMS.
- (i) Installation of the CMS sampling probe or other interface at a measurement location relative to each affected process unit such that the measurement is representative of control of the exhaust emissions (e.g., on or downstream of the last control device);
- (ii) Performance and equipment specifications for the sample interface, the pollutant concentration or parametric signal analyzer, and the data collection and reduction systems; and
- (iii) Performance evaluation procedures and acceptance criteria (e.g., calibrations).
- (2) In your site-specific monitoring plan, you must also address paragraphs (d)(2)(i) through (iii) of this section.
- (i) Ongoing operation and maintenance procedures in accordance with the general requirements of §63.8(c)(1), (c)(3), and (c)(4)(ii);
- (ii) Ongoing data quality assurance procedures in accordance with the general requirements of §63.8(d); and
- (iii) Ongoing recordkeeping and reporting procedures in accordance with the general requirements of §63.10(c), (e)(1), and (e)(2)(i).
- (3) You must conduct a performance evaluation of each CMS in accordance with your site-specific monitoring plan.
- (4) You must operate and maintain the CMS in continuous operation according to the site-specific monitoring plan.
- (e) If you have an applicable emission limit or work practice standard, you must develop and implement a written startup, shutdown, and malfunction plan (SSMP) according to the provisions in §63.6(e)(3).

**§63.7506 Do any boilers or process heaters have limited requirements?**

- (a) New or reconstructed boilers and process heaters in the large liquid fuel subcategory or the limited use liquid fuel subcategory that burn only fossil fuels and other gases and do not burn any residual oil are subject to the emission limits and applicable work practice standards in Table 1 to this subpart. You are not required to conduct a performance test to demonstrate compliance with the emission limits. You are not required to set and maintain operating limits to demonstrate continuous compliance with the emission limits. However, you must meet the requirements in paragraphs (a)(1) and (2) of this section and meet the CO work practice standard in Table 1 to this subpart.
- (1) To demonstrate initial compliance, you must include a signed statement in the Notification of Compliance Status report required in §63.7545(e) that indicates you burn only liquid fossil fuels other than residual oils, either alone

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or in combination with gaseous fuels.

- (2) To demonstrate continuous compliance with the applicable emission limits, you must also keep records that demonstrate that you burn only liquid fossil fuels other than residual oils, either alone or in combination with gaseous fuels. You must also include a signed statement in each semiannual compliance report required in §63.7550 that indicates you burned only liquid fossil fuels other than residual oils, either alone or in combination with gaseous fuels, during the reporting period.
- (b) The affected boilers and process heaters listed in paragraphs (b)(1) through (3) of this section are subject to only the initial notification requirements in §63.9(b) (i.e., they are not subject to the emission limits, work practice standards, performance testing, monitoring, SSMP, site-specific monitoring plans, recordkeeping and reporting requirements of this subpart or any other requirements in subpart A of this part).
    - (1) Existing large and limited use gaseous fuel units.
    - (2) Existing large and limited use liquid fuel units.
    - (3) New or reconstructed small liquid fuel units that burn only gaseous fuels or distillate oil. New or reconstructed small liquid fuel boilers and process heaters that commence burning of any other type of liquid fuel must comply with all applicable requirements of this subpart and subpart A of this part upon startup of burning the other type of liquid fuel.
  - (c) The affected boilers and process heaters listed in paragraphs (c)(1) through (4) of this section are not subject to the initial notification requirements in §63.9(b) and are not subject to any requirements in this subpart or in subpart A of this part (i.e., they are not subject to the emission limits, work practice standards, performance testing, monitoring, SSM plans, site-specific monitoring plans, recordkeeping and reporting requirements of this subpart, or any other requirements in subpart A of this part).
    - (1) Existing small solid fuel boilers and process heaters.
    - (2) Existing small liquid fuel boilers and process heaters.
    - (3) Existing small gaseous fuel boilers and process heaters.
    - (4) New or reconstructed small gaseous fuel units.

**§63.7507 What are the health-based compliance alternatives for the hydrogen chloride (HCl) and total selected metals (TSM) standards?**

- (a) As an alternative to the requirement for large solid fuel boilers located at a single facility to demonstrate compliance with the HCl emission limit in Table 1 to this subpart, you may demonstrate eligibility for the health-based compliance alternative for HCl emissions under the procedures prescribed in appendix A to this subpart.
- (b) In lieu of complying with the TSM emission standards in Table 1 to this subpart based on the sum of emissions for the eight selected metals, you may demonstrate eligibility for complying with the TSM emission standards in Table 1 based on the sum of emissions for seven selected metals (by excluding manganese emissions from the summation of TSM emissions) under the procedures prescribed in appendix A to this subpart.

**§63.7510 What are my initial compliance requirements and by what date must I conduct them?**

- (a) For affected sources that elect to demonstrate compliance with any of the emission limits of this subpart through performance testing, your initial compliance requirements include conducting performance tests according to §63.7520 and Table 5 to this subpart, conducting a fuel analysis for each type of fuel burned in your boiler or process heater according to §63.7521 and Table 6 to this subpart, establishing operating limits according to §63.7530 and Table 7 to this subpart, and conducting CMS performance evaluations according to §63.7525.
- (b) For affected sources that elect to demonstrate compliance with the emission limits for HCl, mercury, or TSM through fuel analysis, your initial compliance requirement is to conduct a fuel analysis for each type of fuel burned in your boiler or process heater according to §63.7521 and Table 6 to this subpart and establish operating limits according to §63.7530 and Table 8 to this subpart.
- (c) For affected sources that have an applicable work practice standard, your initial compliance requirements depend on the subcategory and rated capacity of your boiler or process heater. If your boiler or process heater is in any of the limited use subcategories or has a heat input capacity less than 100 MMBtu per hour, your initial compliance

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demonstration is conducting a performance test for carbon monoxide according to Table 5 to this subpart. If your boiler or process heater is in any of the large subcategories and has a heat input capacity of 100 MMBtu per hour or greater, your initial compliance demonstration is conducting a performance evaluation of your continuous emission monitoring system for carbon monoxide according to §63.7525(a).

- (d) For existing affected sources, you must demonstrate initial compliance no later than 180 days after the compliance date that is specified for your source in §63.7495 and according to the applicable provisions in §63.7(a)(2) as cited in Table 10 to this subpart.
- (e) If your new or reconstructed affected source commenced construction or reconstruction between January 13, 2003 and November 12, 2004, you must demonstrate initial compliance with either the proposed emission limits and work practice standards or the promulgated emission limits and work practice standards no later than 180 days after November 12, 2004 or within 180 days after startup of the source, whichever is later, according to §63.7(a)(2)(ix).
- (f) If your new or reconstructed affected source commenced construction or reconstruction between January 13, 2003, and November 12, 2004, and you chose to comply with the proposed emission limits and work practice standards when demonstrating initial compliance, you must conduct a second compliance demonstration for the promulgated emission limits and work practice standards within 3 years after November 12, 2004 or within 3 years after startup of the affected source, whichever is later.
- (g) If your new or reconstructed affected source commences construction or reconstruction after November 12, 2004, you must demonstrate initial compliance with the promulgated emission limits and work practice standards no later than 180 days after startup of the source.

**§63.7515 When must I conduct subsequent performance tests or fuel analyses?**

- (a) You must conduct all applicable performance tests according to §63.7520 on an annual basis, unless you follow the requirements listed in paragraphs (b) through (d) of this section. Annual performance tests must be completed between 10 and 12 months after the previous performance test, unless you follow the requirements listed in paragraphs (b) through (d) of this section.
- (b) You can conduct performance tests less often for a given pollutant if your performance tests for the pollutant (particulate matter, HCl, mercury, or TSM) for at least 3 consecutive years show that you comply with the emission limit. In this case, you do not have to conduct a performance test for that pollutant for the next 2 years. You must conduct a performance test during the third year and no more than 36 months after the previous performance test.
- (c) If your boiler or process heater continues to meet the emission limit for particulate matter, HCl, mercury, or TSM, you may choose to conduct performance tests for these pollutants every third year, but each such performance test must be conducted no more than 36 months after the previous performance test.
- (d) If a performance test shows noncompliance with an emission limit for particulate matter, HCl, mercury, or TSM, you must conduct annual performance tests for that pollutant until all performance tests over a consecutive 3-year period show compliance.
- (e) If you have an applicable work practice standard for carbon monoxide and your boiler or process heater is in any of the limited use subcategories or has a heat input capacity less than 100 MMBtu per hour, you must conduct annual performance tests for carbon monoxide according to §63.7520. Each annual performance test must be conducted between 10 and 12 months after the previous performance test.
- (f) You must conduct a fuel analysis according to §63.7521 for each type of fuel burned no later than 5 years after the previous fuel analysis for each fuel type. If you burn a new type of fuel, you must conduct a fuel analysis before burning the new type of fuel in your boiler or process heater. You must still meet all applicable continuous compliance requirements in §63.7540.
- (g) You must report the results of performance tests and fuel analyses within 60 days after the completion of the performance tests or fuel analyses. This report should also verify that the operating limits for your affected source have not changed or provide documentation of revised operating parameters established according to §63.7530 and Table 7 to this subpart, as applicable. The reports for all subsequent performance tests and fuel analyses should include all applicable information required in §63.7550.

**§63.7520 What performance tests and procedures must I use?**

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- (a) You must conduct all performance tests according to §63.7(c), (d), (f), and (h). You must also develop a site-specific test plan according to the requirements in §63.7(c) if you elect to demonstrate compliance through performance testing.
- (b) You must conduct each performance test according to the requirements in Table 5 to this subpart.
- (c) New or reconstructed boilers or process heaters in one of the liquid fuel subcategories that burn only fossil fuels and other gases and do not burn any residual oil must demonstrate compliance according to §63.7506(a).
- (d) You must conduct each performance test under the specific conditions listed in Tables 5 and 7 to this subpart. You must conduct performance tests at the maximum normal operating load while burning the type of fuel or mixture of fuels that have the highest content of chlorine, mercury, and total selected metals, and you must demonstrate initial compliance and establish your operating limits based on these tests. These requirements could result in the need to conduct more than one performance test.
- (e) You may not conduct performance tests during periods of startup, shutdown, or malfunction.
- (f) You must conduct three separate test runs for each performance test required in this section, as specified in §63.7(e)(3). Each test run must last at least 1 hour.
- (g) To determine compliance with the emission limits, you must use the F-Factor methodology and equations in sections 12.2 and 12.3 of EPA Method 19 of appendix A to part 60 of this chapter to convert the measured particulate matter concentrations, the measured HCl concentrations, the measured TSM concentrations, and the measured mercury concentrations that result from the initial performance test to pounds per million Btu heat input emission rates using F-factors.

**§63.7521 What fuel analyses and procedures must I use?**

- (a) You must conduct fuel analyses according to the procedures in paragraphs (b) through (e) of this section and Table 6 to this subpart, as applicable.
- (b) You must develop and submit a site-specific fuel analysis plan to the EPA Administrator for review and approval according to the following procedures and requirements in paragraphs (b)(1) and (2) of this section.
  - (1) You must submit the fuel analysis plan no later than 60 days before the date that you intend to demonstrate compliance.
  - (2) You must include the information contained in paragraphs (b)(2)(i) through (vi) of this section in your fuel analysis plan.
    - (i) The identification of all fuel types anticipated to be burned in each boiler or process heater.
    - (ii) For each fuel type, the notification of whether you or a fuel supplier will be conducting the fuel analysis.
    - (iii) For each fuel type, a detailed description of the sample location and specific procedures to be used for collecting and preparing the composite samples if your procedures are different from paragraph (c) or (d) of this section. Samples should be collected at a location that most accurately represents the fuel type, where possible, at a point prior to mixing with other dissimilar fuel types.
    - (iv) For each fuel type, the analytical methods, with the expected minimum detection levels, to be used for the measurement of selected total metals, chlorine, or mercury.
    - (v) If you request to use an alternative analytical method other than those required by Table 6 to this subpart, you must also include a detailed description of the methods and procedures that will be used.
    - (vi) If you will be using fuel analysis from a fuel supplier in lieu of site-specific sampling and analysis, the fuel supplier must use the analytical methods required by Table 6 to this subpart.
- (c) At a minimum, you must obtain three composite fuel samples for each fuel type according to the procedures in paragraph (c)(1) or (2) of this section.
  - (1) If sampling from a belt (or screw) feeder, collect fuel samples according to paragraphs (c)(1)(i) and (ii) of this section.
    - (i) Stop the belt and withdraw a 6-inch wide sample from the full cross-section of the stopped belt to obtain a

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- minimum two pounds of sample. Collect all the material (fines and coarse) in the full cross-section. Transfer the sample to a clean plastic bag.
- (ii) Each composite sample will consist of a minimum of three samples collected at approximately equal intervals during the testing period.
- (2) If sampling from a fuel pile or truck, collect fuel samples according to paragraphs (c)(2)(i) through (iii) of this section.
- (i) For each composite sample, select a minimum of five sampling locations uniformly spaced over the surface of the pile.
  - (ii) At each sampling site, dig into the pile to a depth of 18 inches. Insert a clean flat square shovel into the hole and withdraw a sample, making sure that large pieces do not fall off during sampling.
  - (iii) Transfer all samples to a clean plastic bag for further processing.
- (d) Prepare each composite sample according to the procedures in paragraphs (d)(1) through (7) of this section.
- (1) Thoroughly mix and pour the entire composite sample over a clean plastic sheet.
  - (2) Break sample pieces larger than 3 inches into smaller sizes.
  - (3) Make a pie shape with the entire composite sample and subdivide it into four equal parts.
  - (4) Separate one of the quarter samples as the first subset.
  - (5) If this subset is too large for grinding, repeat the procedure in paragraph (d)(3) of this section with the quarter sample and obtain a one-quarter subset from this sample.
  - (6) Grind the sample in a mill.
  - (7) Use the procedure in paragraph (d)(3) of this section to obtain a one-quarter subsample for analysis. If the quarter sample is too large, subdivide it further using the same procedure.
- (e) Determine the concentration of pollutants in the fuel (mercury, chlorine, and/or total selected metals) in units of pounds per million Btu of each composite sample for each fuel type according to the procedures in Table 6 to this subpart.

**§63.7522 Can I use emission averaging to comply with this subpart?**

- (a) As an alternative to meeting the requirements of §63.7500, if you have more than one existing large solid fuel boiler located at your facility, you may demonstrate compliance by emission averaging according to the procedures in this section in a State that does not choose to exclude emission averaging.
- (b) For each existing large solid fuel boiler in the averaging group, the emission rate achieved during the initial compliance test for the HAP being averaged must not exceed the emission level that was being achieved on November 12, 2004 or the control technology employed during the initial compliance test must not be less effective for the HAP being averaged than the control technology employed on November 12, 2004.
- (c) You may average particulate matter or TSM, HCl, and mercury emissions from existing large solid fuel boilers to demonstrate compliance with the limits in Table 1 to this subpart if you satisfy the requirements in paragraphs (d), (e), and (f) of this section.
- (d) The weighted average emissions from the existing large solid fuel boilers participating in the emissions averaging option must be in compliance with the limits in Table 1 to this subpart at all times following the compliance date specified in §63.7495.
- (e) You must demonstrate initial compliance according to paragraphs (e)(1) or (2) of this section.
  - (1) You must use Equation 1 of this section to demonstrate that the particulate matter or TSM, HCl, and mercury emissions from all existing large solid fuel boilers participating in the emissions averaging option do not exceed the emission limits in Table 1 to this subpart.

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$$\text{AveWeighted Emissions} = \sum_{i=1}^n (Er \times Hm) \div \sum_{i=1}^n Hm \quad (\text{Eq. 1})$$

Where:

AveWeighted = Average weighted emissions for particulate matter or TSM, HCl, or mercury, in units of pounds per million Btu of heat input.

Er = Emission rate (as calculated according to Table 5 to this subpart) or fuel analysis (as calculated by the applicable equation in §63.7530(d)) for boiler, i, for particulate matter or TSM, HCl, or mercury, in units of pounds per million Btu of heat input.

Hm = Maximum rated heat input capacity of boiler, i, in units of million Btu per hour.

n = Number of large solid fuel boilers participating in the emissions averaging option.

- (2) If you are not capable of monitoring heat input, you can use Equation 2 of this section as an alternative to using equation 1 of this section to demonstrate that the particulate matter or TSM, HCl, and mercury emissions from all existing large solid fuel boilers participating in the emissions averaging option do not exceed the emission limits in Table 1 to this subpart.

$$\text{AveWeighted Emissions} = \sum_{i=1}^n (Er \times Sm \times Cf) \div \sum_{i=1}^n Sm \times Cf \quad (\text{Eq. 2})$$

Where:

AveWeighted = Average weighted emission level for PM or TSM, HCl, or mercury, in units of pounds per million Btu of heat input.

Er = Emission rate (as calculated according to Table 5 to this subpart) or fuel analysis (as calculated by the applicable equation in §63.7530(d)) for boiler, i, for particulate matter or TSM, HCl, or mercury, in units of pounds per million Btu of heat input.

Sm = Maximum steam generation by boiler, i, in units of pounds.

Cf = Conversion factor, calculated from the most recent compliance test, in units of million Btu of heat input per pounds of steam generated.

- (f) You must demonstrate continuous compliance on a 12-month rolling average basis determined at the end of every month (12 times per year) according to paragraphs (f)(1) and (2). The first 12-month rolling-average period begins on the compliance date specified in §63.7495.
- (1) For each calendar month, you must use Equation 3 of this section to calculate the 12-month rolling average weighted emission limit using the actual heat capacity for each existing large solid fuel boiler participating in the emissions averaging option.

$$\text{AveWeighted Emissions} = \sum_{i=1}^n (Er \times Hb) \div \sum_{i=1}^n Hb \quad (\text{Eq. 3})$$

Where:

AveWeighted Emissions = 12-month rolling average weighted emission level for particulate matter or TSM, HCl, or mercury, in units of pounds per million Btu of heat input.

Er = Emission rate, calculated during the most recent compliance test, (as calculated according to Table 5 to this subpart) or fuel analysis (as calculated by the applicable equation in §63.7530(d)) for boiler, i, for particulate matter or TSM, HCl, or mercury, in units of pounds per million Btu of heat input.

Hb = The average heat input for each calendar month of boiler, i, in units of million Btu.

n = Number of large solid fuel boilers participating in the emissions averaging option.

- (2) If you are not capable of monitoring heat input, you can use Equation 4 of this section as an alternative to using

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Equation 3 of this section to calculate the 12-month rolling average weighted emission limit using the actual steam generation from the large solid fuel boilers participating in the emissions averaging option.

$$\text{AveWeighted Emissions} = \sum_{i=1}^n (E_r \times S_a \times C_f) + \sum_{i=1}^n S_a \times C_f \quad (\text{Eq. 4})$$

Where:

AveWeighted Emissions = 12-month rolling average weighted emission level for PM or TSM, HCl, or mercury, in units of pounds per million Btu of heat input.

$E_r$  = Emission rate, calculated during the most recent compliance test (as calculated according to Table 5 to this subpart) or fuel analysis (as calculated by the applicable equation in §63.7530(d)) for boiler,  $i$ , for particulate matter or TSM, HCl, or mercury, in units of pounds per million Btu of heat input.

$S_a$  = Actual steam generation for each calendar month by boiler,  $i$ , in units of pounds.

$C_f$  = Conversion factor, as calculated during the most recent compliance test, in units of million Btu of heat input per pounds of steam generated.

- (g) You must develop and submit an implementation plan for emission averaging to the applicable regulatory authority for review and approval according to the following procedures and requirements in paragraphs (g)(1) through (4).
- (1) You must submit the implementation plan no later than 180 days before the date that the facility intends to demonstrate compliance using the emission averaging option.
  - (2) You must include the information contained in paragraphs (g)(2)(i) through (vii) of this section in your implementation plan for all emission sources included in an emissions average:
    - (i) The identification of all existing large solid fuel boilers in the averaging group, including for each either the applicable HAP emission level or the control technology installed on;
    - (ii) The process parameter (heat input or steam generated) that will be monitored for each averaging group of large solid fuel boilers;
    - (iii) The specific control technology or pollution prevention measure to be used for each emission source in the averaging group and the date of its installation or application. If the pollution prevention measure reduces or eliminates emissions from multiple sources, the owner or operator must identify each source;
    - (iv) The test plan for the measurement of particulate matter (or TSM), HCl, or mercury emissions in accordance with the requirements in §63.7520;
    - (v) The operating parameters to be monitored for each control system or device and a description of how the operating limits will be determined;
    - (vi) If you request to monitor an alternative operating parameter pursuant to §63.7525, you must also include:
      - (A) A description of the parameter(s) to be monitored and an explanation of the criteria used to select the parameter(s); and
      - (B) A description of the methods and procedures that will be used to demonstrate that the parameter indicates proper operation of the control device; the frequency and content of monitoring, reporting, and recordkeeping requirements; and a demonstration, to the satisfaction of the applicable regulatory authority, that the proposed monitoring frequency is sufficient to represent control device operating conditions; and
    - (vii) A demonstration that compliance with each of the applicable emission limit(s) will be achieved under representative operating conditions.
  - (3) Upon receipt, the regulatory authority shall review and approve or disapprove the plan according to the following criteria:
    - (i) Whether the content of the plan includes all of the information specified in paragraph (g)(2) of this section; and

- (ii) Whether the plan presents sufficient information to determine that compliance will be achieved and maintained.
- (4) The applicable regulatory authority shall not approve an emission averaging implementation plan containing any of the following provisions:
  - (i) Any averaging between emissions of differing pollutants or between differing sources; or
  - (ii) The inclusion of any emission source other than an existing large solid fuel boiler.

**§63.7525 What are my monitoring, installation, operation, and maintenance requirements?**

- (a) If you have an applicable work practice standard for carbon monoxide, and your boiler or process heater is in any of the large subcategories and has a heat input capacity of 100 MMBtu per hour or greater, you must install, operate, and maintain a continuous emission monitoring system (CEMS) for carbon monoxide according to the procedures in paragraphs (a)(1) through (6) of this section by the compliance date specified in §63.7495.
  - (1) Each CEMS must be installed, operated, and maintained according to Performance Specification (PS) 4A of 40 CFR part 60, appendix B, and according to the site-specific monitoring plan developed according to §63.7505(d).
  - (2) You must conduct a performance evaluation of each CEMS according to the requirements in §63.8 and according to PS 4A of 40 CFR part 60, appendix B.
  - (3) Each CEMS must complete a minimum of one cycle of operation (sampling, analyzing, and data recording) for each successive 15-minute period.
  - (4) The CEMS data must be reduced as specified in §63.8(g)(2).
  - (5) You must calculate and record a 30-day rolling average emission rate on a daily basis. A new 30-day rolling average emission rate is calculated as the average of all of the hourly CO emission data for the preceding 30 operating days.
  - (6) For purposes of calculating data averages, you must not use data recorded during periods of monitoring malfunctions, associated repairs, out-of-control periods, required quality assurance or control activities, or when your boiler or process heater is operating at less than 50 percent of its rated capacity. You must use all the data collected during all other periods in assessing compliance. Any period for which the monitoring system is out of control and data are not available for required calculations constitutes a deviation from the monitoring requirements.
- (b) If you have an applicable opacity operating limit, you must install, operate, certify and maintain each continuous opacity monitoring system (COMS) according to the procedures in paragraphs (b)(1) through (7) of this section by the compliance date specified in §63.7495.
  - (1) Each COMS must be installed, operated, and maintained according to PS 1 of 40 CFR part 60, appendix B.
  - (2) You must conduct a performance evaluation of each COMS according to the requirements in §63.8 and according to PS 1 of 40 CFR part 60, appendix B.
  - (3) As specified in §63.8(c)(4)(i), each COMS must complete a minimum of one cycle of sampling and analyzing for each successive 10-second period and one cycle of data recording for each successive 6-minute period.
  - (4) The COMS data must be reduced as specified in §63.8(g)(2).
  - (5) You must include in your site-specific monitoring plan procedures and acceptance criteria for operating and maintaining each COMS according to the requirements in §63.8(d). At a minimum, the monitoring plan must include a daily calibration drift assessment, a quarterly performance audit, and an annual zero alignment audit of each COMS.
  - (6) You must operate and maintain each COMS according to the requirements in the monitoring plan and the requirements of §63.8(e). Identify periods the COMS is out of control including any periods that the COMS fails to pass a daily calibration drift assessment, a quarterly performance audit, or an annual zero alignment audit.
  - (7) You must determine and record all the 6-minute averages (and 1-hour block averages as applicable) collected for periods during which the COMS is not out of control.



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- (c) If you have an operating limit that requires the use of a CMS, you must install, operate, and maintain each continuous parameter monitoring system (CPMS) according to the procedures in paragraphs (c)(1) through (5) of this section by the compliance date specified in §63.7495.
- (1) The CPMS must complete a minimum of one cycle of operation for each successive 15-minute period. You must have a minimum of four successive cycles of operation to have a valid hour of data.
  - (2) Except for monitoring malfunctions, associated repairs, and required quality assurance or control activities (including, as applicable, calibration checks and required zero and span adjustments), you must conduct all monitoring in continuous operation at all times that the unit is operating. A monitoring malfunction is any sudden, infrequent, not reasonably preventable failure of the monitoring to provide valid data. Monitoring failures that are caused in part by poor maintenance or careless operation are not malfunctions.
  - (3) For purposes of calculating data averages, you must not use data recorded during monitoring malfunctions, associated repairs, out of control periods, or required quality assurance or control activities. You must use all the data collected during all other periods in assessing compliance. Any period for which the monitoring system is out-of-control and data are not available for required calculations constitutes a deviation from the monitoring requirements.
  - (4) Determine the 3-hour block average of all recorded readings, except as provided in paragraph (c)(3) of this section.
  - (5) Record the results of each inspection, calibration, and validation check.
- (d) If you have an operating limit that requires the use of a flow measurement device, you must meet the requirements in paragraphs (c) and (d)(1) through (4) of this section.
- (1) Locate the flow sensor and other necessary equipment in a position that provides a representative flow.
  - (2) Use a flow sensor with a measurement sensitivity of 2 percent of the flow rate.
  - (3) Reduce swirling flow or abnormal velocity distributions due to upstream and downstream disturbances.
  - (4) Conduct a flow sensor calibration check at least semiannually.
- (e) If you have an operating limit that requires the use of a pressure measurement device, you must meet the requirements in paragraphs (c) and (e)(1) through (6) of this section.
- (1) Locate the pressure sensor(s) in a position that provides a representative measurement of the pressure.
  - (2) Minimize or eliminate pulsating pressure, vibration, and internal and external corrosion.
  - (3) Use a gauge with a minimum tolerance of 1.27 centimeters of water or a transducer with a minimum tolerance of 1 percent of the pressure range.
  - (4) Check pressure tap pluggage daily.
  - (5) Using a manometer, check gauge calibration quarterly and transducer calibration monthly.
  - (6) Conduct calibration checks any time the sensor exceeds the manufacturer's specified maximum operating pressure range or install a new pressure sensor.
- (f) If you have an operating limit that requires the use of a pH measurement device, you must meet the requirements in paragraphs (c) and (f)(1) through (3) of this section.
- (1) Locate the pH sensor in a position that provides a representative measurement of scrubber effluent pH.
  - (2) Ensure the sample is properly mixed and representative of the fluid to be measured.
  - (3) Check the pH meter's calibration on at least two points every 8 hours of process operation.
- (g) If you have an operating limit that requires the use of equipment to monitor voltage and secondary current (or total power input) of an electrostatic precipitator (ESP), you must use voltage and secondary current monitoring equipment to measure voltage and secondary current to the ESP.
- (h) If you have an operating limit that requires the use of equipment to monitor sorbent injection rate (e.g., weigh belt, weigh hopper, or hopper flow measurement device), you must meet the requirements in paragraphs (c) and (h)(1)

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through (3) of this section.

- (1) Locate the device in a position(s) that provides a representative measurement of the total sorbent injection rate.
  - (2) Install and calibrate the device in accordance with manufacturer's procedures and specifications.
  - (3) At least annually, calibrate the device in accordance with the manufacturer's procedures and specifications.
- (i) If you elect to use a fabric filter bag leak detection system to comply with the requirements of this subpart, you must install, calibrate, maintain, and continuously operate a bag leak detection system as specified in paragraphs (i)(1) through (8) of this section.
- (1) You must install and operate a bag leak detection system for each exhaust stack of the fabric filter.
  - (2) Each bag leak detection system must be installed, operated, calibrated, and maintained in a manner consistent with the manufacturer's written specifications and recommendations and in accordance with the guidance provided in EPA-454/R-98-015, September 1997.
  - (3) The bag leak detection system must be certified by the manufacturer to be capable of detecting particulate matter emissions at concentrations of 10 milligrams per actual cubic meter or less.
  - (4) The bag leak detection system sensor must provide output of relative or absolute particulate matter loadings.
  - (5) The bag leak detection system must be equipped with a device to continuously record the output signal from the sensor.
  - (6) The bag leak detection system must be equipped with an alarm system that will sound automatically when an increase in relative particulate matter emissions over a preset level is detected. The alarm must be located where it is easily heard by plant operating personnel.
  - (7) For positive pressure fabric filter systems that do not duct all compartments of cells to a common stack, a bag leak detection system must be installed in each baghouse compartment or cell.
  - (8) Where multiple bag leak detectors are required, the system's instrumentation and alarm may be shared among detectors.

**§63.7530 How do I demonstrate initial compliance with the emission limits and work practice standards?**

- (a) You must demonstrate initial compliance with each emission limit and work practice standard that applies to you by either conducting initial performance tests and establishing operating limits, as applicable, according to §63.7520, paragraph (c) of this section, and Tables 5 and 7 to this subpart OR conducting initial fuel analyses to determine emission rates and establishing operating limits, as applicable, according to §63.7521, paragraph (d) of this section, and Tables 6 and 8 to this subpart.
- (b) New or reconstructed boilers or process heaters in one of the liquid fuel subcategories that burn only fossil fuels and other gases and do not burn any residual oil must demonstrate compliance according to §63.7506(a).
- (c) If you demonstrate compliance through performance testing, you must establish each site-specific operating limit in Tables 2 through 4 to this subpart that applies to you according to the requirements in §63.7520, Table 7 to this subpart, and paragraph (c)(4) of this section, as applicable. You must also conduct fuel analyses according to §63.7521 and establish maximum fuel pollutant input levels according to paragraphs (c)(1) through (3) of this section, as applicable.
  - (1) You must establish the maximum chlorine fuel input ( $C_{in}$ ) during the initial performance testing according to the procedures in paragraphs (c)(1)(i) through (iii) of this section.
    - (i) You must determine the fuel type or fuel mixture that you could burn in your boiler or process heater that has the highest content of chlorine.
    - (ii) During the performance testing for HCl, you must determine the fraction of the total heat input for each fuel type burned ( $Q_i$ ) based on the fuel mixture that has the highest content of chlorine, and the average chlorine concentration of each fuel type burned ( $C_i$ ).
  - (iii) You must establish a maximum chlorine input level using Equation 5 of this section.

$$Cl_{input} = \sum_{i=1}^n [(C_i)(Q_i)] \quad (\text{Eq. 5})$$

Where:

$Cl_{input}$  = Maximum amount of chlorine entering the boiler or process heater through fuels burned in units of pounds per million Btu.

$C_i$  = Arithmetic average concentration of chlorine in fuel type, i, analyzed according to §63.7521, in units of pounds per million Btu.

$Q_i$  = Fraction of total heat input from fuel type, i, based on the fuel mixture that has the highest content of chlorine. If you do not burn multiple fuel types during the performance testing, it is not necessary to determine the value of this term. Insert a value of "1" for  $Q_i$ .

n = Number of different fuel types burned in your boiler or process heater for the mixture that has the highest content of chlorine.

- (2) If you choose to comply with the alternative TSM emission limit instead of the particulate matter emission limit, you must establish the maximum TSM fuel input level ( $TSM_{input}$ ) during the initial performance testing according to the procedures in paragraphs (c)(2)(i) through (iii) of this section.
  - (i) You must determine the fuel type or fuel mixture that you could burn in your boiler or process heater that has the highest content of TSM.
  - (ii) During the performance testing for TSM, you must determine the fraction of total heat input from each fuel burned ( $Q_i$ ) based on the fuel mixture that has the highest content of total selected metals, and the average TSM concentration of each fuel type burned ( $M_i$ ).
  - (iii) You must establish a baseline TSM input level using Equation 6 of this section.

$$TSM_{input} = \sum_{i=1}^n [(M_i)(Q_i)] \quad (\text{Eq. 6})$$

Where:

$TSM_{input}$  = Maximum amount of TSM entering the boiler or process heater through fuels burned in units of pounds per million Btu.

$M_i$  = Arithmetic average concentration of TSM in fuel type, i, analyzed according to §63.7521, in units of pounds per million Btu.

$Q_i$  = Fraction of total heat input from based fuel type, i, based on the fuel mixture that has the highest content of TSM. If you do not burn multiple fuel types during the performance test, it is not necessary to determine the value of this term. Insert a value of "1" for  $Q_i$ .

n = Number of different fuel types burned in your boiler or process heater for the mixture that has the highest content of TSM.

- (3) You must establish the maximum mercury fuel input level ( $Mercury_{input}$ ) during the initial performance testing using the procedures in paragraphs (c)(3)(i) through (iii) of this section.
  - (i) You must determine the fuel type or fuel mixture that you could burn in your boiler or process heater that has the highest content of mercury.
  - (ii) During the compliance demonstration for mercury, you must determine the fraction of total heat input for each fuel burned ( $Q_i$ ) based on the fuel mixture that has the highest content of mercury, and the average mercury concentration of each fuel type burned ( $HG_i$ ).
  - (iii) You must establish a maximum mercury input level using Equation 7 of this section.

$$\text{Mercury}_{\text{input}} = \sum_{i=1}^n [(\text{HG}_i)(Q_i)] \quad (\text{Eq. 7})$$

Where:

$\text{Mercury}_{\text{input}}$  = Maximum amount of mercury entering the boiler or process heater through fuels burned in units of pounds per million Btu.

$\text{HG}_i$  = Arithmetic average concentration of mercury in fuel type,  $i$ , analyzed according to §63.7521, in units of pounds per million Btu.

$Q_i$  = Fraction of total heat input from fuel type,  $i$ , based on the fuel mixture that has the highest mercury content. If you do not burn multiple fuel types during the performance test, it is not necessary to determine the value of this term. Insert a value of "1" for  $Q_i$ .

$n$  = Number of different fuel types burned in your boiler or process heater for the mixture that has the highest content of mercury.

- (4) You must establish parameter operating limits according to paragraphs (c)(4)(i) through (iv) of this section.
- (i) For a wet scrubber, you must establish the minimum scrubber effluent pH, liquid flowrate, and pressure drop as defined in §63.7575, as your operating limits during the three-run performance test. If you use a wet scrubber and you conduct separate performance tests for particulate matter, HCl, and mercury emissions, you must establish one set of minimum scrubber effluent pH, liquid flowrate, and pressure drop operating limits. The minimum scrubber effluent pH operating limit must be established during the HCl performance test. If you conduct multiple performance tests, you must set the minimum liquid flowrate and pressure drop operating limits at the highest minimum values established during the performance tests.
  - (ii) For an electrostatic precipitator, you must establish the minimum voltage and secondary current (or total power input), as defined in §63.7575, as your operating limits during the three-run performance test.
  - (iii) For a dry scrubber, you must establish the minimum sorbent injection rate, as defined in §63.7575, as your operating limit during the three-run performance test.
  - (iv) The operating limit for boilers or process heaters with fabric filters that choose to demonstrate continuous compliance through bag leak detection systems is that a bag leak detection system be installed according to the requirements in §63.7525, and that each fabric filter must be operated such that the bag leak detection system alarm does not sound more than 5 percent of the operating time during a 6-month period.
- (d) If you elect to demonstrate compliance with an applicable emission limit through fuel analysis, you must conduct fuel analyses according to §63.7521 and follow the procedures in paragraphs (d)(1) through (5) of this section.
- (1) If you burn more than one fuel type, you must determine the fuel mixture you could burn in your boiler or process heater that would result in the maximum emission rates of the pollutants that you elect to demonstrate compliance through fuel analysis.
  - (2) You must determine the 90th percentile confidence level fuel pollutant concentration of the composite samples analyzed for each fuel type using the one-sided z-statistic test described in Equation 8 of this section.

$$P_{90} = \text{mean} + (\text{SD} \times t) \quad (\text{Eq. 8})$$

Where:

$P_{90}$  = 90th percentile confidence level pollutant concentration, in pounds per million Btu.

mean = Arithmetic average of the fuel pollutant concentration in the fuel samples analyzed according to §63.7521, in units of pounds per million Btu.

SD = Standard deviation of the pollutant concentration in the fuel samples analyzed according to §63.7521, in units of pounds per million Btu.

$t$  =  $t$  distribution critical value for 90th percentile (0.1) probability for the appropriate degrees of freedom (number of samples minus one) as obtained from a Distribution Critical Value Table.

- (3) To demonstrate compliance with the applicable emission limit for HCl, the HCl emission rate that you calculate for your boiler or process heater using Equation 9 of this section must be less than the applicable emission limit for HCl.

$$\text{HCl} = \sum_{i=1}^n [(C_{i90})(Q_i)(1.028)] \quad (\text{Eq. 9})$$

Where:

HCl = HCl emission rate from the boiler or process heater in units of pounds per million Btu.

C<sub>i90</sub> = 90th percentile confidence level concentration of chlorine in fuel type, i, in units of pounds per million Btu as calculated according to Equation 8 of this section.

Q<sub>i</sub> = Fraction of total heat input from fuel type, i, based on the fuel mixture that has the highest content of chlorine. If you do not burn multiple fuel types, it is not necessary to determine the value of this term. Insert a value of "1" for Q<sub>i</sub>.

n = Number of different fuel types burned in your boiler or process heater for the mixture that has the highest content of chlorine.

1.028 = Molecular weight ratio of HCl to chlorine.

- (4) To demonstrate compliance with the applicable emission limit for TSM, the TSM emission rate that you calculate for your boiler or process heater using Equation 10 of this section must be less than the applicable emission limit for TSM.

$$\text{TSM} = \sum_{i=1}^n [(M_{i90})(Q_i)] \quad (\text{Eq. 10})$$

Where:

TSM = TSM emission rate from the boiler or process heater in units of pounds per million Btu.

M<sub>i90</sub> = 90th percentile confidence level concentration of TSM in fuel, i, in units of pounds per million Btu as calculated according to Equation 8 of this section.

Q<sub>i</sub> = Fraction of total heat input from fuel type, i, based on the fuel mixture that has the highest content of total selected metals. If you do not burn multiple fuel types, it is not necessary to determine the value of this term. Insert a value of "1" for Q<sub>i</sub>.

n = Number of different fuel types burned in your boiler or process heater for the mixture that has the highest content of TSM.

- (5) To demonstrate compliance with the applicable emission limit for mercury, the mercury emission rate that you calculate for your boiler or process heater using Equation 11 of this section must be less than the applicable emission limit for mercury.

$$\text{Mercury} = \sum_{i=1}^n [(HG_{i90})(Q_i)] \quad (\text{Eq. 11})$$

Where:

Mercury = Mercury emission rate from the boiler or process heater in units of pounds per million Btu.

HG<sub>i90</sub> = 90th percentile confidence level concentration of mercury in fuel, i, in units of pounds per million Btu as calculated according to Equation 8 of this section.

Q<sub>i</sub> = Fraction of total heat input from fuel type, i, based on the fuel mixture that has the highest mercury content. If you do not burn multiple fuel types, it is not necessary to determine the value of this term. Insert a value of "1" for Q<sub>i</sub>.

n = Number of different fuel types burned in your boiler or process heater for the mixture that has the highest

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mercury content.

- (e) You must submit the Notification of Compliance Status containing the results of the initial compliance demonstration according to the requirements in §63.7545(e).

**§63.7535 How do I monitor and collect data to demonstrate continuous compliance?**

- (a) You must monitor and collect data according to this section and the site-specific monitoring plan required by §63.7505(d).
- (b) Except for monitor malfunctions, associated repairs, and required quality assurance or control activities (including, as applicable, calibration checks and required zero and span adjustments), you must monitor continuously (or collect data at all required intervals) at all times that the affected source is operating.
- (c) You may not use data recorded during monitoring malfunctions, associated repairs, or required quality assurance or control activities in data averages and calculations used to report emission or operating levels. You must use all the data collected during all other periods in assessing the operation of the control device and associated control system. Boilers and process heaters that have an applicable carbon monoxide work practice standard and are required to install and operate a CEMS, may not use data recorded during periods when the boiler or process heater is operating at less than 50 percent of its rated capacity.

**§63.7540 How do I demonstrate continuous compliance with the emission limits and work practice standards?**

- (a) You must demonstrate continuous compliance with each emission limit, operating limit, and work practice standard in Tables 1 through 4 to this subpart that applies to you according to the methods specified in Table 8 to this subpart and paragraphs (a)(1) through (10) of this section.
- (1) Following the date on which the initial performance test is completed or is required to be completed under §63.7 and §63.7510, whichever date comes first, you must not operate above any of the applicable maximum operating limits or below any of the applicable minimum operating limits listed in Tables 2 through 4 to this subpart at all times except during periods of startup, shutdown and malfunction. Operating limits do not apply during performance tests. Operation above the established maximum or below the established minimum operating limits shall constitute a deviation of established operating limits.
- (2) You must keep records of the type and amount of all fuels burned in each boiler or process heater during the reporting period to demonstrate that all fuel types and mixtures of fuels burned would either result in lower emissions of TSM, HCl, and mercury, than the applicable emission limit for each pollutant (if you demonstrate compliance through fuel analysis), or result in lower fuel input of TSM, chlorine, and mercury than the maximum values calculated during the last performance tests (if you demonstrate compliance through performance testing).
- (3) If you demonstrate compliance with an applicable HCl emission limit through fuel analysis and you plan to burn a new type of fuel, you must recalculate the HCl emission rate using Equation 9 of §63.7530 according to paragraphs (a)(3)(i) through (iii) of this section.
- (i) You must determine the chlorine concentration for any new fuel type in units of pounds per million Btu, based on supplier data or your own fuel analysis, according to the provisions in your site-specific fuel analysis plan developed according to §63.7521(b).
- (ii) You must determine the new mixture of fuels that will have the highest content of chlorine.
- (iii) Recalculate the HCl emission rate from your boiler or process heater under these new conditions using Equation 9 of §63.7530. The recalculated HCl emission rate must be less than the applicable emission limit.
- (4) If you demonstrate compliance with an applicable HCl emission limit through performance testing and you plan to burn a new type of fuel type or a new mixture of fuels, you must recalculate the maximum chlorine input using Equation 5 of §63.7530. If the results of recalculating the maximum chlorine input using Equation 5 of §63.7530 are higher than the maximum chlorine input level established during the previous performance test, then you must conduct a new performance test within 60 days of burning the new fuel type or fuel mixture according to the procedures in §63.7520 to demonstrate that the HCl emissions do not exceed the emission limit. You must also establish new operating limits based on this performance test according to the procedures in §63.7530(c).
- (5) If you demonstrate compliance with an applicable TSM emission limit through fuel analysis, and you plan to burn a new type of fuel, you must recalculate the TSM emission rate using Equation 10 of §63.7530 according to

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the procedures specified in paragraphs (a)(5)(i) through (iii) of this section.

- (i) You must determine the TSM concentration for any new fuel type in units of pounds per million Btu, based on supplier data or your own fuel analysis, according to the provisions in your site-specific fuel analysis plan developed according to §63.7521(b).
  - (ii) You must determine the new mixture of fuels that will have the highest content of TSM.
  - (iii) Recalculate the TSM emission rate from your boiler or process heater under these new conditions using Equation 10 of §63.7530. The recalculated TSM emission rate must be less than the applicable emission limit.
- (6) If you demonstrate compliance with an applicable TSM emission limit through performance testing, and you plan to burn a new type of fuel or a new mixture of fuels, you must recalculate the maximum TSM input using Equation 6 of §63.7530. If the results of recalculating the maximum total selected metals input using Equation 6 of §63.7530 are higher than the maximum TSM input level established during the previous performance test, then you must conduct a new performance test within 60 days of burning the new fuel type or fuel mixture according to the procedures in §63.7520 to demonstrate that the TSM emissions do not exceed the emission limit. You must also establish new operating limits based on this performance test according to the procedures in §63.7530(c).
- (7) If you demonstrate compliance with an applicable mercury emission limit through fuel analysis, and you plan to burn a new type of fuel, you must recalculate the mercury emission rate using Equation 11 of §63.7530 according to the procedures specified in paragraphs (a)(7)(i) through (iii) of this section.
- (i) You must determine the mercury concentration for any new fuel type in units of pounds per million Btu, based on supplier data or your own fuel analysis, according to the provisions in your site-specific fuel analysis plan developed according to §63.7521(b).
  - (ii) You must determine the new mixture of fuels that will have the highest content of mercury.
  - (iii) Recalculate the mercury emission rate from your boiler or process heater under these new conditions using Equation 11 of §63.7530. The recalculated mercury emission rate must be less than the applicable emission limit.
- (8) If you demonstrate compliance with an applicable mercury emission limit through performance testing, and you plan to burn a new type of fuel or a new mixture of fuels, you must recalculate the maximum mercury input using Equation 7 of §63.7530. If the results of recalculating the maximum mercury input using Equation 7 of §63.7530 are higher than the maximum mercury input level established during the previous performance test, then you must conduct a new performance test within 60 days of burning the new fuel type or fuel mixture according to the procedures in §63.7520 to demonstrate that the mercury emissions do not exceed the emission limit. You must also establish new operating limits based on this performance test according to the procedures in §63.7530(c).
- (9) If your unit is controlled with a fabric filter, and you demonstrate continuous compliance using a bag leak detection system, you must initiate corrective action within 1 hour of a bag leak detection system alarm and complete corrective actions according to your SSMP, and operate and maintain the fabric filter system such that the alarm does not sound more than 5 percent of the operating time during a 6-month period. You must also keep records of the date, time, and duration of each alarm, the time corrective action was initiated and completed, and a brief description of the cause of the alarm and the corrective action taken. You must also record the percent of the operating time during each 6-month period that the alarm sounds. In calculating this operating time percentage, if inspection of the fabric filter demonstrates that no corrective action is required, no alarm time is counted. If corrective action is required, each alarm shall be counted as a minimum of 1 hour. If you take longer than 1 hour to initiate corrective action, the alarm time shall be counted as the actual amount of time taken to initiate corrective action.
- (10) If you have an applicable work practice standard for carbon monoxide, and you are required to install a CEMS according to §63.7525(a), then you must meet the requirements in paragraphs (a)(10)(i) through (iii) of this section.
- (i) You must continuously monitor carbon monoxide according to §63.7525(a) and §63.7535.
  - (ii) Maintain a carbon monoxide emission level below your applicable carbon monoxide work practice standard in Table 1 to this subpart at all times except during periods of startup, shutdown, malfunction, and when

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your boiler or process heater is operating at less than 50 percent of rated capacity.

- (iii) Keep records of carbon monoxide levels according to §63.7555(b).
- (b) You must report each instance in which you did not meet each emission limit, operating limit, and work practice standard in Tables 1 through 4 to this subpart that apply to you. You must also report each instance during a startup, shutdown, or malfunction when you did not meet each applicable emission limit, operating limit, and work practice standard. These instances are deviations from the emission limits and work practice standards in this subpart. These deviations must be reported according to the requirements in §63.7550.
- (c) During periods of startup, shutdown, and malfunction, you must operate in accordance with the SSMP as required in §63.7505(e).
- (d) Consistent with §63.6(e) and §63.7(e)(1), deviations that occur during a period of startup, shutdown, or malfunction are not violations if you demonstrate to the EPA Administrator's satisfaction that you were operating in accordance with your SSMP. The EPA Administrator will determine whether deviations that occur during a period of startup, shutdown, or malfunction are violations, according to the provisions in §63.6(e).

**§63.7541 How do I demonstrate continuous compliance under the emission averaging provision?**

- (a) Following the compliance date, the owner or operator must demonstrate compliance with this subpart on a continuous basis by meeting the requirements of paragraphs (a)(1) through (4) of this section.
  - (1) For each calendar month, demonstrate compliance with the average weighted emissions limit for the existing large solid fuel boilers participating in the emissions averaging option as determined in §63.7522(f) and (g);
  - (2) For each existing solid fuel boiler participating in the emissions averaging option that is equipped with a dry control system, maintain opacity at or below the applicable limit;
  - (3) For each existing solid fuel boiler participating in the emissions averaging option that is equipped with a wet scrubber, maintain the 3-hour average parameter values at or below the operating limits established during the most recent performance test; and
  - (4) For each existing solid fuel boiler participating in the emissions averaging option that has an approved alternative operating plan, maintain the 3-hour average parameter values at or below the operating limits established in the most recent performance test.
- (b) Any instance where the owner or operator fails to comply with the continuous monitoring requirements in paragraphs (a)(1) through (4) of this section, except during periods of startup, shutdown, and malfunction, is a deviation.

**§63.7545 What notifications must I submit and when?**

- (a) You must submit all of the notifications in §63.7(b) and (c), §63.8 (e), (f)(4) and (6), and §63.9 (b) through (h) that apply to you by the dates specified.
- (b) As specified in §63.9(b)(2), if you startup your affected source before November 12, 2004, you must submit an Initial Notification not later than 120 days after November 12, 2004. The Initial Notification must include the information required in paragraphs (b)(1) and (2) of this section, as applicable.
  - (1) If your affected source has an annual capacity factor of greater than 10 percent, your Initial Notification must include the information required by §63.9(b)(2).
  - (2) If your affected source has a federally enforceable permit that limits the annual capacity factor to less than or equal to 10 percent such that the unit is in one of the limited use subcategories (the limited use solid fuel subcategory, the limited use liquid fuel subcategory, or the limited use gaseous fuel subcategory), your Initial Notification must include the information required by §63.9(b)(2) and also a signed statement indicating your affected source has a federally enforceable permit that limits the annual capacity factor to less than or equal to 10 percent.
- (c) As specified in §63.9(b)(4) and (b)(5), if you startup your new or reconstructed affected source on or after November 12, 2004, you must submit an Initial Notification not later than 15 days after the actual date of startup of the affected source.
- (d) If you are required to conduct a performance test you must submit a Notification of Intent to conduct a performance



test at least 30 days before the performance test is scheduled to begin.

- (e) If you are required to conduct an initial compliance demonstration as specified in §63.7530(a), you must submit a Notification of Compliance Status according to §63.9(h)(2)(ii). For each initial compliance demonstration, you must submit the Notification of Compliance Status, including all performance test results and fuel analyses, before the close of business on the 60th day following the completion of the performance test and/or other initial compliance demonstrations according to §63.10(d)(2). The Notification of Compliance Status report must contain all the information specified in paragraphs (e)(1) through (9), as applicable.
- (1) A description of the affected source(s) including identification of which subcategory the source is in, the capacity of the source, a description of the add-on controls used on the source description of the fuel(s) burned, and justification for the fuel(s) burned during the performance test.
  - (2) Summary of the results of all performance tests, fuel analyses, and calculations conducted to demonstrate initial compliance including all established operating limits.
  - (3) Identification of whether you are complying with the particulate matter emission limit or the alternative total selected metals emission limit.
  - (4) Identification of whether you plan to demonstrate compliance with each applicable emission limit through performance testing or fuel analysis.
  - (5) Identification of whether you plan to demonstrate compliance by emissions averaging.
  - (6) A signed certification that you have met all applicable emission limits and work practice standards.
  - (7) A summary of the carbon monoxide emissions monitoring data and the maximum carbon monoxide emission levels recorded during the performance test to show that you have met any applicable work practice standard in Table 1 to this subpart.
  - (8) If your new or reconstructed boiler or process heater is in one of the liquid fuel subcategories and burns only liquid fossil fuels other than residual oil either alone or in combination with gaseous fuels, you must submit a signed statement certifying this in your Notification of Compliance Status report.
  - (9) If you had a deviation from any emission limit or work practice standard, you must also submit a description of the deviation, the duration of the deviation, and the corrective action taken in the Notification of Compliance Status report.

**§63.7550 What reports must I submit and when?**

- (a) You must submit each report in Table 9 to this subpart that applies to you.
- (b) Unless the EPA Administrator has approved a different schedule for submission of reports under §63.10(a), you must submit each report by the date in Table 9 to this subpart and according to the requirements in paragraphs (b)(1) through (5) of this section.
- (1) The first compliance report must cover the period beginning on the compliance date that is specified for your affected source in §63.7495 and ending on June 30 or December 31, whichever date is the first date that occurs at least 180 days after the compliance date that is specified for your source in §63.7495.
  - (2) The first compliance report must be postmarked or delivered no later than July 31 or January 31, whichever date is the first date following the end of the first calendar half after the compliance date that is specified for your source in §63.7495.
  - (3) Each subsequent compliance report must cover the semiannual reporting period from January 1 through June 30 or the semiannual reporting period from July 1 through December 31.
  - (4) Each subsequent compliance report must be postmarked or delivered no later than July 31 or January 31, whichever date is the first date following the end of the semiannual reporting period.
  - (5) For each affected source that is subject to permitting regulations pursuant to 40 CFR part 70 or 40 CFR part 71, and if the permitting authority has established dates for submitting semiannual reports pursuant to 40 CFR 70.6(a)(3)(iii)(A) or 40 CFR 71.6(a)(3)(iii)(A), you may submit the first and subsequent compliance reports according to the dates the permitting authority has established instead of according to the dates in paragraphs

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- (b)(1) through (4) of this section.
- (c) The compliance report must contain the information required in paragraphs (c)(1) through (11) of this section.
- (1) Company name and address.
  - (2) Statement by a responsible official with that official's name, title, and signature, certifying the truth, accuracy, and completeness of the content of the report.
  - (3) Date of report and beginning and ending dates of the reporting period.
  - (4) The total fuel use by each affected source subject to an emission limit, for each calendar month within the semiannual reporting period, including, but not limited to, a description of the fuel and the total fuel usage amount with units of measure.
  - (5) A summary of the results of the annual performance tests and documentation of any operating limits that were reestablished during this test, if applicable.
  - (6) A signed statement indicating that you burned no new types of fuel. Or, if you did burn a new type of fuel, you must submit the calculation of chlorine input, using Equation 5 of §63.7530, that demonstrates that your source is still within its maximum chlorine input level established during the previous performance testing (for sources that demonstrate compliance through performance testing) or you must submit the calculation of HCl emission rate using Equation 9 of §63.7530 that demonstrates that your source is still meeting the emission limit for HCl emissions (for boilers or process heaters that demonstrate compliance through fuel analysis). If you burned a new type of fuel, you must submit the calculation of TSM input, using Equation 6 of §63.7530, that demonstrates that your source is still within its maximum TSM input level established during the previous performance testing (for sources that demonstrate compliance through performance testing), or you must submit the calculation of TSM emission rate using Equation 10 of §63.7530 that demonstrates that your source is still meeting the emission limit for TSM emissions (for boilers or process heaters that demonstrate compliance through fuel analysis). If you burned a new type of fuel, you must submit the calculation of mercury input, using Equation 7 of §63.7530, that demonstrates that your source is still within its maximum mercury input level established during the previous performance testing (for sources that demonstrate compliance through performance testing), or you must submit the calculation of mercury emission rate using Equation 11 of §63.7530 that demonstrates that your source is still meeting the emission limit for mercury emissions (for boilers or process heaters that demonstrate compliance through fuel analysis).
  - (7) If you wish to burn a new type of fuel and you can not demonstrate compliance with the maximum chlorine input operating limit using Equation 5 of §63.7530, the maximum TSM input operating limit using Equation 6 of §63.7530, or the maximum mercury input operating limit using Equation 7 of §63.7530, you must include in the compliance report a statement indicating the intent to conduct a new performance test within 60 days of starting to burn the new fuel.
  - (8) The hours of operation for each boiler and process heater that is subject to an emission limit for each calendar month within the semiannual reporting period. This requirement applies only to limited use boilers and process heaters.
  - (9) If you had a startup, shutdown, or malfunction during the reporting period and you took actions consistent with your SSMP, the compliance report must include the information in §63.10(d)(5)(i).
  - (10) If there are no deviations from any emission limits or operating limits in this subpart that apply to you, and there are no deviations from the requirements for work practice standards in this subpart, a statement that there were no deviations from the emission limits, operating limits, or work practice standards during the reporting period.
  - (11) If there were no periods during which the CMSs, including CEMS, COMS, and CPMS, were out of control as specified in §63.8(c)(7), a statement that there were no periods during which the CMSs were out of control during the reporting period.
- (d) For each deviation from an emission limit or operating limit in this subpart and for each deviation from the requirements for work practice standards in this subpart that occurs at an affected source where you are not using a CMSs to comply with that emission limit, operating limit, or work practice standard, the compliance report must contain the information in paragraphs (c)(1) through (10) of this section and the information required in paragraphs (d)(1) through (4) of this section. This includes periods of startup, shutdown, and malfunction.

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- (1) The total operating time of each affected source during the reporting period.
  - (2) A description of the deviation and which emission limit, operating limit, or work practice standard from which you deviated.
  - (3) Information on the number, duration, and cause of deviations (including unknown cause), as applicable, and the corrective action taken.
  - (4) A copy of the test report if the annual performance test showed a deviation from the emission limit for particulate matter or the alternative TSM limit, a deviation from the HCl emission limit, or a deviation from the mercury emission limit.
- (e) For each deviation from an emission limitation and operating limit or work practice standard in this subpart occurring at an affected source where you are using a CMS to comply with that emission limit, operating limit, or work practice standard, you must include the information in paragraphs (c) (1) through (10) of this section and the information required in paragraphs (e) (1) through (12) of this section. This includes periods of startup, shutdown, and malfunction and any deviations from your site-specific monitoring plan as required in §63.7505(d).
- (1) The date and time that each malfunction started and stopped and description of the nature of the deviation (i.e., what you deviated from).
  - (2) The date and time that each CMS was inoperative, except for zero (low-level) and high-level checks.
  - (3) The date, time, and duration that each CMS was out of control, including the information in §63.8(c)(8).
  - (4) The date and time that each deviation started and stopped, and whether each deviation occurred during a period of startup, shutdown, or malfunction or during another period.
  - (5) A summary of the total duration of the deviation during the reporting period and the total duration as a percent of the total source operating time during that reporting period.
  - (6) A breakdown of the total duration of the deviations during the reporting period into those that are due to startup, shutdown, control equipment problems, process problems, other known causes, and other unknown causes.
  - (7) A summary of the total duration of CMSs downtime during the reporting period and the total duration of CMS downtime as a percent of the total source operating time during that reporting period.
  - (8) An identification of each parameter that was monitored at the affected source for which there was a deviation, including opacity, carbon monoxide, and operating parameters for wet scrubbers and other control devices.
  - (9) A brief description of the source for which there was a deviation.
  - (10) A brief description of each CMS for which there was a deviation.
  - (11) The date of the latest CMS certification or audit for the system for which there was a deviation.
  - (12) A description of any changes in CMSs, processes, or controls since the last reporting period for the source for which there was a deviation.
- (f) Each affected source that has obtained a title V operating permit pursuant to 40 CFR part 70 or 40 CFR part 71 must report all deviations as defined in this subpart in the semiannual monitoring report required by 40 CFR 70.6(a)(3)(iii)(A) or 40 CFR 71.6(a)(3)(iii)(A). If an affected source submits a compliance report pursuant to Table 9 to this subpart along with, or as part of, the semiannual monitoring report required by 40 CFR 70.6(a)(3)(iii)(A) or 40 CFR 71.6(a)(3)(iii)(A), and the compliance report includes all required information concerning deviations from any emission limit, operating limit, or work practice requirement in this subpart, submission of the compliance report satisfies any obligation to report the same deviations in the semiannual monitoring report. However, submission of a compliance report does not otherwise affect any obligation the affected source may have to report deviations from permit requirements to the permit authority.
- (g) If you operate a new gaseous fuel unit that is subject to the work practice standard specified in Table 1 to this subpart, and you intend to use a fuel other than natural gas or equivalent to fire the affected unit, you must submit a notification of alternative fuel use within 48 hours of the declaration of a period of natural gas curtailment or supply interruption, as defined in §63.7575. The notification must include the information specified in paragraphs (g)(1) through (5) of this section.

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- (1) Company name and address.
- (2) Identification of the affected unit.
- (3) Reason you are unable to use natural gas or equivalent fuel, including the date when the natural gas curtailment was declared or the natural gas supply interruption began.
- (4) Type of alternative fuel that you intend to use.
- (5) Dates when the alternative fuel use is expected to begin and end.

**§63.7555 What records must I keep?**

- (a) You must keep records according to paragraphs (a)(1) through (3) of this section.
  - (1) A copy of each notification and report that you submitted to comply with this subpart, including all documentation supporting any Initial Notification or Notification of Compliance Status or semiannual compliance report that you submitted, according to the requirements in §63.10(b)(2)(xiv).
  - (2) The records in §63.6(e)(3)(iii) through (v) related to startup, shutdown, and malfunction.
  - (3) Records of performance tests, fuel analyses, or other compliance demonstrations, performance evaluations, and opacity observations as required in §63.10(b)(2)(viii).
- (b) For each CEMS, CPMS, and CQMS, you must keep records according to paragraphs (b)(1) through (5) of this section.
  - (1) Records described in §63.10(b)(2) (vi) through (xi).
  - (2) Monitoring data for continuous opacity monitoring system during a performance evaluation as required in §63.6(h)(7)(i) and (ii).
  - (3) Previous (i.e., superseded) versions of the performance evaluation plan as required in §63.8(d)(3).
  - (4) Request for alternatives to relative accuracy test for CEMS as required in §63.8(f)(6)(i).
  - (5) Records of the date and time that each deviation started and stopped, and whether the deviation occurred during a period of startup, shutdown, or malfunction or during another period.
- (c) You must keep the records required in Table 8 to this subpart including records of all monitoring data and calculated averages for applicable operating limits such as opacity, pressure drop, carbon monoxide, and pH to show continuous compliance with each emission limit, operating limit, and work practice standard that applies to you.
- (d) For each boiler or process heater subject to an emission limit, you must also keep the records in paragraphs (d)(1) through (5) of this section.
  - (1) You must keep records of monthly fuel use by each boiler or process heater, including the type(s) of fuel and amount(s) used.
  - (2) You must keep records of monthly hours of operation by each boiler or process heater. This requirement applies only to limited-use boilers and process heaters.
  - (3) A copy of all calculations and supporting documentation of maximum chlorine fuel input, using Equation 5 of §63.7530, that were done to demonstrate continuous compliance with the HCl emission limit, for sources that demonstrate compliance through performance testing. For sources that demonstrate compliance through fuel analysis, a copy of all calculations and supporting documentation of HCl emission rates, using Equation 9 of §63.7530, that were done to demonstrate compliance with the HCl emission limit. Supporting documentation should include results of any fuel analyses and basis for the estimates of maximum chlorine fuel input or HCl emission rates. You can use the results from one fuel analysis for multiple boilers and process heaters provided they are all burning the same fuel type. However, you must calculate chlorine fuel input, or HCl emission rate, for each boiler and process heater.
  - (4) A copy of all calculations and supporting documentation of maximum TSM fuel input, using Equation 6 of §63.7530, that were done to demonstrate continuous compliance with the TSM emission limit for sources that demonstrate compliance through performance testing. For sources that demonstrate compliance through fuel analysis, a copy of all calculations and supporting documentation of TSM emission rates, using Equation 10 of §63.7530, that were done to demonstrate compliance with the TSM emission limit. Supporting documentation

should include results of any fuel analyses and basis for the estimates of maximum TSM fuel input or TSM emission rates. You can use the results from one fuel analysis for multiple boilers and process heaters provided they are all burning the same fuel type. However, you must calculate TSM fuel input, or TSM emission rates, for each boiler and process heater.

- (5) A copy of all calculations and supporting documentation of maximum mercury fuel input, using Equation 7 of §63.7530, that were done to demonstrate continuous compliance with the mercury emission limit for sources that demonstrate compliance through performance testing. For sources that demonstrate compliance through fuel analysis, a copy of all calculations and supporting documentation of mercury emission rates, using Equation 11 of §63.7530, that were done to demonstrate compliance with the mercury emission limit. Supporting documentation should include results of any fuel analyses and basis for the estimates of maximum mercury fuel input or mercury emission rates. You can use the results from one fuel analysis for multiple boilers and process heaters provided they are all burning the same fuel type. However, you must calculate mercury fuel input, or mercury emission rates, for each boiler and process heater.
- (e) If your boiler or process heater is subject to an emission limit or work practice standard in Table 1 to this subpart and has a federally enforceable permit that limits the annual capacity factor to less than or equal to 10 percent such that the unit is in one of the limited use subcategories, you must keep the records in paragraphs (e)(1) and (2) of this section.
- (1) A copy of the federally enforceable permit that limits the annual capacity factor of the source to less than or equal to 10 percent.
- (2) Fuel use records for the days the boiler or process heater was operating.

**§63.7560 In what form and how long must I keep my records?**

- (a) Your records must be in a form suitable and readily available for expeditious review, according to §63.10(b)(1).
- (b) As specified in §63.10(b)(1), you must keep each record for 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record.
- (c) You must keep each record on site for at least 2 years after the date of each occurrence, measurement, maintenance, corrective action, report, or record, according to §63.10(b)(1). You can keep the records off site for the remaining 3 years.

**§63.7565 What parts of the General Provisions apply to me?**

Appendix B to this subpart shows which parts of the General Provisions in §63.1 through 63.15 apply to you.

**§63.7570 Who implements and enforces this subpart?**

- (a) This subpart can be implemented and enforced by U.S. EPA, or a delegated authority such as your State, local, or tribal agency. If the EPA Administrator has delegated authority to your State, local, or tribal agency, then that agency (as well as the U.S. EPA) has the authority to implement and enforce this subpart. You should contact your EPA Regional Office to find out if this subpart is delegated to your State, local, or tribal agency.
- (b) In delegating implementation and enforcement authority of this subpart to a State, local, or tribal agency under 40 CFR part 63, subpart E, the authorities listed in paragraphs (b)(1) through (5) of this section are retained by the EPA Administrator and are not transferred to the State, local, or tribal agency, however, the U.S. EPA retains oversight of this subpart and can take enforcement actions, as appropriate.
- (1) Approval of alternatives to the non-opacity emission limits and work practice standards in §63.7500(a) and (b) under §63.6(g).
- (2) Approval of alternative opacity emission limits in §63.7500(a) under §63.6(h)(9).
- (3) Approval of major change to test methods in Table 5 to this subpart under §63.7(e)(2)(ii) and (f) and as defined in §63.90.
- (4) Approval of major change to monitoring under §63.8(f) and as defined in §63.90.
- (5) Approval of major change to recordkeeping and reporting under §63.10(f) and as defined in §63.90.

**§63.7575 What definitions apply to this subpart?**

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Terms used in this subpart are defined in the CAA, in §63.2 (the General Provisions), and in this section as follows:

*Annual capacity factor* means the ratio between the actual heat input to a boiler or process heater from the fuels burned during a calendar year, and the potential heat input to the boiler or process heater had it been operated for 8,760 hours during a year at the maximum steady state design heat input capacity.

*Bag leak detection system* means an instrument that is capable of monitoring particulate matter loadings in the exhaust of a fabric filter (i.e., baghouse) in order to detect bag failures. A bag leak detection system includes, but is not limited to, an instrument that operates on electrodynamic, triboelectric, light scattering, light transmittance, or other principle to monitor relative particulate matter loadings.

*Biomass fuel* means unadulterated wood as defined in this subpart, wood residue, and wood products (e.g., trees, tree stumps, tree limbs, bark, lumber, sawdust, sanderdust, chips, scraps, slabs, millings, and shavings); animal litter; vegetative agricultural and silvicultural materials, such as logging residues (slash), nut and grain hulls and chaff (e.g., almond, walnut, peanut, rice, and wheat), bagasse, orchard prunings, corn stalks, coffee bean hulls and grounds.

*Blast furnace gas fuel-fired boiler or process heater* means an industrial/commercial/institutional boiler or process heater that receives 90 percent or more of its total heat input (based on an annual average) from blast furnace gas.

*Boiler* means an enclosed device using controlled flame combustion and having the primary purpose of recovering thermal energy in the form of steam or hot water. Waste heat boilers are excluded from this definition.

*Coal* means all solid fuels classifiable as anthracite, bituminous, sub-bituminous, or lignite by the American Society for Testing and Materials in ASTM D388-991 \1\, ``Standard Specification for Classification of Coals by Rank \1\'' (incorporated by reference, see §63.14(b)), coal refuse, and petroleum coke. Synthetic fuels derived from coal for the purpose of creating useful heat including but not limited to, solvent-refined coal, coal-oil mixtures, and coal-water mixtures, for the purposes of this subpart. Coal derived gases are excluded from this definition.

*Coal refuse* means any by-product of coal mining or coal cleaning operations with an ash content greater than 50 percent (by weight) and a heating value less than 13,900 kilojoules per kilogram (6,000 Btu per pound) on a dry basis.

*Commercial/institutional boiler* means a boiler used in commercial establishments or institutional establishments such as medical centers, research centers, institutions of higher education, hotels, and laundries to provide electricity, steam, and/or hot water.

*Construction/demolition material* means waste building material that result from the construction or demolition operations on houses and commercial and industrial buildings.

*Deviation:*

- (1) Deviation means any instance in which an affected source subject to this subpart, or an owner or operator of such a source:
  - (i) Fails to meet any requirement or obligation established by this subpart including, but not limited to, any emission limit, operating limit, or work practice standard;
  - (ii) Fails to meet any term or condition that is adopted to implement an applicable requirement in this subpart and that is included in the operating permit for any affected source required to obtain such a permit; or
  - (iii) Fails to meet any emission limit, operating limit, or work practice standard in this subpart during startup, shutdown, or malfunction, regardless of whether or not such failure is permitted by this subpart.
- (2) A deviation is not always a violation. The determination of whether a deviation constitutes a violation of the standard is up to the discretion of the entity responsible for enforcement of the standards.

*Distillate oil* means fuel oils, including recycled oils, that comply with the specifications for fuel oil numbers 1 and 2, as defined by the American Society for Testing and Materials in ASTM D396-02a, ``Standard Specifications for Fuel Oils 1'' (incorporated by reference, see §63.14(b)).

*Dry scrubber* means an add-on air pollution control system that injects dry alkaline sorbent (dry injection) or sprays an alkaline sorbent (spray dryer) to react with and neutralize acid gas in the exhaust stream forming a dry powder material. Sorbent injection systems in fluidized bed boilers and process heaters are included in this definition.

*Electric utility steam generating unit* means a fossil fuel-fired combustion unit of more than 25 megawatts that serves a

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generator that produces electricity for sale. A fossil fuel-fired unit that cogenerates steam and electricity and supplies more than one-third of its potential electric output capacity and more than 25 megawatts electrical output to any utility power distribution system for sale is considered an electric utility steam generating unit.

*Electrostatic precipitator* means an add-on air pollution control device used to capture particulate matter by charging the particles using an electrostatic field, collecting the particles on a collecting surface, and transporting the particles into a hopper.

*Fabric filter* means an add-on air pollution control device used to capture particulate matter by filtering gas streams through filter media, also known as a baghouse.

*Federally enforceable* means all limitations and conditions that are enforceable by the EPA Administrator, including the requirements of 40 CFR parts 60 and 61, requirements within any applicable State implementation plan, and any permit requirements established under 40 CFR 52.21 or under 40 CFR 51.18 and 40 CFR 51.24.

*Firetube boiler* means a boiler in which hot gases of combustion pass through the tubes and water contacts the outside surfaces of the tubes.

*Fossil fuel* means natural gas, petroleum, coal, and any form of solid, liquid, or gaseous fuel derived from such materials.

*Fuel type* means each category of fuels that share a common name or classification. Examples include, but are not limited to, bituminous coal, subbituminous coal, lignite, anthracite, biomass, construction/demolition material, salt water laden wood, creosote treated wood, tires, residual oil. Individual fuel types received from different suppliers are not considered new fuel types except for construction/demolition material.

*Gaseous fuel* includes, but is not limited to, natural gas, process gas, landfill gas, coal derived gas, refinery gas, and biogas. Blast furnace gas is exempted from this definition.

*Heat input* means heat derived from combustion of fuel in a boiler or process heater and does not include the heat input from preheated combustion air, recirculated flue gases, or exhaust gases from other sources such as gas turbines, internal combustion engines, kilns, etc.

*Hot water heater* means a closed vessel with a capacity of no more than 120 U.S. gallons in which water is heated by combustion of gaseous or liquid fuel and is withdrawn for use external to the vessel at pressures not exceeding 160 psig, including the apparatus by which the heat is generated and all controls and devices necessary to prevent water temperatures from exceeding 210[deg]F (99[deg]C).

*Industrial boiler* means a boiler used in manufacturing, processing, mining, and refining or any other industry to provide steam, hot water, and/or electricity.

*Large gaseous fuel subcategory* includes any watertube boiler or process heater that burns gaseous fuels not combined with any solid fuels, burns liquid fuel only during periods of gas curtailment or gas supply emergencies, has a rated capacity of greater than 10 MMBtu per hour heat input, and has an annual capacity factor of greater than 10 percent.

*Large liquid fuel subcategory* includes any watertube boiler or process heater that does not burn any solid fuel and burns any liquid fuel either alone or in combination with gaseous fuels, has a rated capacity of greater than 10 MMBtu per hour heat input, and has an annual capacity factor of greater than 10 percent. Large gaseous fuel boilers and process heaters that burn liquid fuel during periods of gas curtailment or gas supply emergencies are not included in this definition.

*Large solid fuel subcategory* includes any watertube boiler or process heater that burns any amount of solid fuel either alone or in combination with liquid or gaseous fuels, has a rated capacity of greater than 10 MMBtu per hour heat input, and has an annual capacity factor of greater than 10 percent.

*Limited use gaseous fuel subcategory* includes any watertube boiler or process heater that burns gaseous fuels not combined with any liquid or solid fuels, burns liquid fuel only during periods of gas curtailment or gas supply emergencies, has a rated capacity of greater than 10 MMBtu per hour heat input, and has a federally enforceable annual average capacity factor of equal to or less than 10 percent.

*Limited use liquid fuel subcategory* includes any watertube boiler or process heater that does not burn any solid fuel and burns any liquid fuel either alone or in combination with gaseous fuels, has a rated capacity of greater than 10 MMBtu per hour heat input, and has a federally enforceable annual average capacity factor of equal to or less than 10 percent. Limited use gaseous fuel boilers and process heaters that burn liquid fuel during periods of gas curtailment or gas supply emergencies are not included in this definition.

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*Limited use solid fuel subcategory* includes any watertube boiler or process heater that burns any amount of solid fuel either alone or in combination with liquid or gaseous fuels, has a rated capacity of greater than 10 MMBtu per hour heat input, and has a federally enforceable annual average capacity factor of equal to or less than 10 percent.

*Liquid fossil fuel* means petroleum, distillate oil, residual oil and any form of liquid fuel derived from such material.

*Liquid fuel* includes, but is not limited to, distillate oil, residual oil, waste oil, and process liquids.

*Minimum pressure drop* means 90 percent of the lowest test-run average pressure drop measured according to Table 7 to this subpart during the most recent performance test demonstrating compliance with the applicable emission limit.

*Minimum scrubber effluent pH* means 90 percent of the lowest test-run average effluent pH measured at the outlet of the wet scrubber according to Table 7 to this subpart during the most recent performance test demonstrating compliance with the applicable hydrogen chloride emission limit.

*Minimum scrubber flow rate* means 90 percent of the lowest test-run average flow rate measured according to Table 7 to this subpart during the most recent performance test demonstrating compliance with the applicable emission limit.

*Minimum sorbent flow rate* means 90 percent of the lowest test-run average sorbent (or activated carbon) flow rate measured according to Table 7 to this subpart during the most recent performance test demonstrating compliance with the applicable emission limits.

*Minimum voltage or amperage* means 90 percent of the lowest test-run average voltage or amperage to the electrostatic precipitator measured according to Table 7 to this subpart during the most recent performance test demonstrating compliance with the applicable emission limits.

*Natural gas means:*

- (1) A naturally occurring mixture of hydrocarbon and nonhydrocarbon gases found in geologic formations beneath the earth's surface, of which the principal constituent is methane; or
- (2) Liquid petroleum gas, as defined by the American Society for Testing and Materials in ASTM D1835-03a, "Standard Specification for Liquid Petroleum Gases" (incorporated by reference, see §63.14(b)).

*Opacity* means the degree to which emissions reduce the transmission of light and obscure the view of an object in the background.

*Particulate matter* means any finely divided solid or liquid material, other than uncombined water, as measured by the test methods specified under this subpart, or an alternative method.

*Period of natural gas curtailment or supply interruption* means a period of time during which the supply of natural gas to an affected facility is halted for reasons beyond the control of the facility. An increase in the cost or unit price of natural gas does not constitute a period of natural gas curtailment or supply interruption.

*Process heater* means an enclosed device using controlled flame, that is not a boiler, and the unit's primary purpose is to transfer heat indirectly to a process material (liquid, gas, or solid) or to a heat transfer material for use in a process unit, instead of generating steam. Process heaters are devices in which the combustion gases do not directly come into contact with process materials. Process heaters do not include units used for comfort heat or space heat, food preparation for on-site consumption, or autoclaves.

*Residual oil* means crude oil, and all fuel oil numbers 4, 5 and 6, as defined by the American Society for Testing and Materials in ASTM D396-02a, "Standard Specifications for Fuel Oils" (incorporated by reference, see §63.14(b)).

*Responsible official* means responsible official as defined in 40 CFR 70.2.

*Small gaseous fuel subcategory* includes any firetube boiler that burns gaseous fuels not combined with any solid fuels and burns liquid fuel only during periods of gas curtailment or gas supply emergencies, and any boiler or process heater that burns gaseous fuels not combined with any solid fuels, burns liquid fuel only during periods of gas curtailment or gas supply emergencies, and has a rated capacity of less than or equal to 10 MMBtu per hour heat input.

*Small liquid fuel subcategory* includes any firetube boiler that does not burn any solid fuel and burns any liquid fuel either alone or in combination with gaseous fuels, and any boiler or process heater that does not burn any solid fuel and burns any liquid fuel either alone or in combination with gaseous fuels, and has a rated capacity of less than or equal to 10 MMBtu per hour heat input. Small gaseous fuel boilers and process heaters that burn liquid fuel during periods of gas curtailment or gas



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supply emergencies are not included in this definition.

*Small solid fuel subcategory* includes any firetube boiler that burns any amount of solid fuel either alone or in combination with liquid or gaseous fuels, and any other boiler or process heater that burns any amount of solid fuel either alone or in combination with liquid or gaseous fuels and has a rated capacity of less than or equal to 10 MMBtu per hour heat input.

*Solid fuel* includes, but is not limited to, coal, wood, biomass, tires, plastics, and other nonfossil solid materials.

*Temporary boiler* means any gaseous or liquid fuel boiler that is designed to, and is capable of, being carried or moved from one location to another. A temporary boiler that remains at a location for more than 180 consecutive days is no longer considered to be a temporary boiler. Any temporary boiler that replaces a temporary boiler at a location and is intended to perform the same or similar function will be included in calculating the consecutive time period.

*Total selected metals* means the combination of the following metallic HAP: arsenic, beryllium, cadmium, chromium, lead, manganese, nickel and selenium.

*Unadulterated wood* means wood or wood products that have not been painted, pigment-stained, or pressure treated with compounds such as chromate copper arsenate, pentachlorophenol, and creosote. Plywood, particle board, oriented strand board, and other types of wood products bound by glues and resins are included in this definition.

*Waste heat boiler* means a device that recovers normally unused energy and converts it to usable heat. Waste heat boilers incorporating duct or supplemental burners that are designed to supply 50 percent or more of the total rated heat input capacity of the waste heat boiler are not considered waste heat boilers, but are considered boilers. Waste heat boilers are also referred to as heat recovery steam generators.

*Watertube boiler* means a boiler in which water passes through the tubes and hot gases of combustion pass over the outside surfaces of the tubes.

*Wet scrubber* means any add-on air pollution control device that mixes an aqueous stream or slurry with the exhaust gases from a boiler or process heater to control emissions of particulate matter and/or to absorb and neutralize acid gases, such as hydrogen chloride.

*Work practice standard* means any design, equipment, work practice, or operational standard, or combination thereof, that is promulgated pursuant to section 112(h) of the CAA.

**TABLE 1 TO SUBPART DDDDD OF PART 63. EMISSION LIMITS AND WORK PRACTICE STANDARDS**

As stated in §63.7500, you must comply with the following applicable emission limits and work practice standards:

<b>If your boiler or process heater is in this subcategory</b>	<b>For the following pollutants</b>	<b>You must meet the following emission limits and work practice standards</b>
1. New or reconstructed large solid fuel	a. Particulate Matter (or Total Selected Metals).	0.025 lb per MMBtu of heat input; or (0.0003 lb per MMBtu of heat input).
	b. Hydrogen Chloride	0.02 lb per MMBtu of heat input.
	c. Mercury	0.000003 lb per MMBtu of heat input.
	d. Carbon Monoxide	400 ppm by volume on a dry basis corrected to 7 percent oxygen (30-day rolling average for units 100 MMBtu/hr or greater, 3-run average for units less than 100 MMBtu/hr).
2. New or reconstructed limited use solid fuel	a. Particulate Matter (or Total Selected Metals).	0.025 lb per MMBtu of heat input; or (0.0003 lb per MMBtu of heat input).
	b. Hydrogen Chloride	0.02 lb per MMBtu of heat input.
	c. Mercury	0.000003 lb per MMBtu of heat input.
	d. Carbon Monoxide	400 ppm by volume on a dry basis corrected to 7 percent oxygen (3-run average).
3. New or reconstructed small solid fuel	a. Particulate Matter (or Total Selected Metals).	0.025 lb per MMBtu of heat input; or (0.0003 lb per MMBtu of heat input).
	b. Hydrogen Chloride	0.02 lb per MMBtu of heat input.
	c. Mercury	0.000003 lb per MMBtu of heat input.
4. New reconstructed large	a. Particulate Matter	0.03 lb per MMBtu of heat input.

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liquid fuel	b. Hydrogen Chloride	0.0005 lb per MMBtu of heat input.
	c. Carbon Monoxide	400 ppm by volume on a dry basis corrected to 3 percent oxygen (30-day rolling average for units 100 MMBtu/hr or greater, 3-run average for units less than 100 MMBtu/hr).
5. New or reconstructed limited use liquid fuel	a. Particulate Matter	0.03 lb per MMBtu of heat input.
	b. Hydrogen Chloride	0.0009 lb per MMBtu of heat input.
	c. Carbon Monoxide	400 ppm by volume on a dry basis liquid corrected to 3 percent oxygen (3-run average).
6. New or reconstructed small liquid fuel	a. Particulate Matter	0.03 lb per MMBtu of heat input.
	b. Hydrogen Chloride	0.0009 lb per MMBtu of heat input.
7. New reconstructed large gaseous fuel	Carbon Monoxide	400 ppm by volume on a dry basis corrected to 3 percent oxygen (30-day rolling average for units 100 MMBtu/hr or greater, 3-run average for units less than 100 MMBtu/hr).
8. New or reconstructed limited use gaseous fuel.	Carbon Monoxide	400 ppm by volume on a dry basis corrected to 3 percent oxygen (3-run average).
9. Existing large solid fuel	a. Particulate Matter (or Total Selected Metals).	0.07 lb per MMBtu of heat input; or (0.001 lb per MMBtu of heat input).
	b. Hydrogen Chloride	0.09 lb per MMBtu of heat input.
	c. Mercury	0.000009 lb per MMBtu of heat input.
10. Existing limited use solid fuel	Particulate Matter (or Total Selected Metals)	0.21 lb per MMBtu of heat input; or (0.004 lb per MMBtu of heat input).

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**TABLE 2 TO SUBPART DDDDD OF PART 63. OPERATING LIMITS FOR BOILERS AND PROCESS HEATERS WITH PARTICULATE MATTER EMISSION LIMITS**

As stated in §63.7500, you must comply with the applicable operating limits:

If you demonstrate compliance with applicable particulate matter emission limits using	You must meet these operating limits
1. Wet scrubber control	a. Maintain the minimum pressure drop and liquid flow-rate at or above the operating levels established during the performance test according to §63.7530(c) and Table 7 to this subpart that demonstrated compliance with the applicable emission limit for particulate matter.
2. Fabric filter control	<p>a. Install and operate a bag leak detection system according to §63.7525 and operate the fabric filter such that the bag leak detection system alarm does not sound more than 5 percent of the operating time during each 6-month period; or</p> <p>b. This option is for boilers and process heaters that operate dry control systems. Existing boilers and process heaters must maintain opacity to less than or equal to 20 percent (6-minute average) except for one 6-minute period per hour of not more than 27 percent. New boilers and process heaters must maintain opacity to less than or equal to 10 percent opacity (1-hour block average).</p>
3. Electrostatic precipitator control	<p>a. This option is for boilers and process heaters that operate dry control systems. Existing boilers and process heaters must maintain opacity to less than or equal to 20 percent (6-minute average) except for one 6-minute period per hour of not more than 27 percent. New boilers and process heaters must maintain opacity to less than or equal to 10 percent opacity (1-hour block average); or</p> <p>b. This option is only for boilers and process heaters that operate additional wet control systems. Maintain the minimum voltage and secondary current or total power input of the electrostatic precipitator at or above the operating limits established during the performance test according to §63.7530(c) and Table 7 to this subpart that demonstrated compliance with the applicable emission limit for particulate matter.</p>
4. Any other control type	This option is for boilers and process heaters that operate dry control systems. Existing boilers and process heaters must maintain opacity to less than or equal to 20 percent (6-minute average) except for one 6-minute period per hour of not more than 27 percent. New boilers and process heaters must maintain opacity to less than or equal to 10 percent opacity (1-hour block average).

**TABLE 3 TO SUBPART DDDDD OF PART 63. OPERATING LIMITS FOR BOILERS AND PROCESS HEATERS WITH MERCURY EMISSION LIMITS AND BOILERS AND PROCESS HEATERS THAT CHOOSE TO COMPLY WITH THE ALTERNATIVE TOTAL SELECTED METALS EMISSION LIMITS**

As stated in §63.7500, you must comply with the applicable operating limits:

If you demonstrate compliance with applicable mercury and/or total selected metals emission limits using	You must meet these operating limits
1. Wet scrubber control	Maintain the minimum pressure drop and liquid flow-rate at or above the operating levels established during the performance test according to §63.7530(c) and Table 7 to this subpart that demonstrated compliance with the applicable emission limits for mercury and/or total selected metals.
2. Fabric filter control	<p>a. Install and operate a bag leak detection system according to §63.7525 and operate the fabric filter such that the bag leak detection system alarm does not sound more than 5 percent of the operating time during a 6-month period; or</p> <p>b. This option is for boilers and process heaters that operate dry control systems. Existing sources must maintain opacity to less than or equal to 20 percent (6-minute average) except for one 6-minute period per hour of not more than 27 percent. New sources must maintain opacity to less than or equal to 10 percent opacity (1-hour block average).</p>
3. Electrostatic precipitator control	a. This option is for boilers and process heaters that operate dry control systems. Existing sources must maintain opacity to less than or equal to 20 percent (6-minute average) except for one 6-minute period per hour of not more than 27 percent. New sources must maintain opacity to less than or equal to 10 percent opacity (1-hour block average); or

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	b. This option is only for boilers and process heaters that operate additional wet control systems. Maintain the minimum voltage and secondary current or total power input of the electrostatic precipitator at or above the operating limits established during the performance test according to §63.7530(c) and Table 7 to this subpart that demonstrated compliance with the applicable emission limits for mercury and/or total selected metals.
4. Dry scrubber or carbon injection control	Maintain the minimum sorbent or carbon injection rate at or above the operating levels established during the performance test according to §63.7530(c) and Table 7 to this subpart that demonstrated compliance with the applicable emission limit for mercury.
5. Any other control type	This option is only for boilers and process heaters that operate dry control systems. Existing sources must maintain opacity to less than or equal to 20 percent (6-minute average) except for one 6-minute period per hour of not more than 27 percent. New sources must maintain opacity to less than or equal to 10 percent opacity (1-hour block average).
6. Fuel analysis	Maintain the fuel type or fuel mixture such that the mercury and/or total selected metals emission rates calculated according to §63.7530(d)(4) and/or (5) is less than the applicable emission limits for mercury and/or total selected metals.

**TABLE 4 TO SUBPART DDDDD OF PART 63.**

**OPERATING LIMITS FOR BOILERS AND PROCESS HEATERS WITH HYDROGEN CHLORIDE EMISSION LIMITS**

As stated in §63.7500, you must comply with the following applicable operating limits:

<b>If you demonstrate compliance with applicable hydrogen chloride emission limits using</b>	<b>You must meet these operating limits</b>
1. Wet scrubber control	Maintain the minimum scrubber effluent pH, pressure drop, and liquid flow-rate at or above the operating levels established during the performance test according to §63.7530(c) and Table 7 to this subpart that demonstrated compliance with the applicable emission limit for hydrogen chloride.
2. Dry scrubber control	Maintain the minimum sorbent injection rate at or above the operating levels established during the performance test according to §63.7530(c) and Table 7 to this subpart that demonstrated compliance with the applicable emission limit for hydrogen chloride.
3. Fuel analysis	Maintain the fuel type or fuel mixture such that the hydrogen chloride emission rate calculated according to §63.7530(d)(3) is less than the applicable emission limit for hydrogen chloride.

**TABLE 5 TO SUBPART DDDDD OF PART 63. PERFORMANCE TESTING REQUIREMENTS**

As stated in §63.7520, you must comply with the following requirements for performance test for existing, new or reconstructed affected sources:

<b>To conduct a performance test for the following pollutant</b>	<b>You must</b>	<b>Using</b>
1. Particulate Matter	a. Select sampling ports location and the number of traverse points.	Method 1 in appendix A to part 60 of this chapter.
	b. Determine velocity and volumetric flow-rate of the stack gas.	Method 2, 2F, or 2G in appendix A to part 60 of this chapter.
	c. Determine oxygen and carbon dioxide concentrations of the stack gas.	Method 3A or 3B in appendix A to part 60 of this chapter, or ASME PTC 19, Part 10 (1981) (IBR, see §63.14(i)).
	d. Measure the moisture content of the stack gas.	Method 4 in appendix A to part 60 of this chapter.
	e. Measure the particulate matter emission concentration.	Method 5 or 17 (positive pressure fabric filters must use Method 5D) in appendix A to part 60 of this chapter.
	f. Convert emissions concentration to lb per MMBtu emission rates.	Method 19 F-factor methodology in appendix A to part 60 of this chapter.
2. Total selected metals	a. Select sampling ports location and the number of traverse points.	Method 1 in appendix A to part 60 of this chapter.
	b. Determine velocity and volumetric flow-rate of the stack gas.	Method 2, 2F, or 2G in appendix A to part 60 of this chapter.

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	c. Determine oxygen and carbon dioxide concentrations of the stack gas.	Method 3A or 3B in appendix A to part 60 of this chapter, or ASME PTC 19, Part 10 (1981) (IBR, see §63.14(i)).
	d. Measure the moisture content of the stack gas.	Method 4 in appendix A to part 60 of this chapter.
	e. Measure the particulate matter emission concentration.	Method 29 in appendix A to part 60 of this chapter.
	f. Convert emissions concentration to lb per MMBtu emission rates.	Method 19 F-factor methodology in appendix A to part 60 of this chapter.
3. Hydrogen chloride	a. Select sampling ports location and the number of traverse points.	Method 1 in appendix A to part 60 of this chapter.
	b. Determine velocity and volumetric flow-rate of the stack gas.	Method 2, 2F, or 2G in appendix A to part 60 of this chapter.
	c. Determine oxygen and carbon dioxide concentrations of the stack gas.	Method 3A or 3B in appendix A to part 60 of this chapter, or ASME PTC 19, Part 10 (1981) (IBR, see §63.14(i)).
	d. Measure the moisture content of the stack gas.	Method 4 in appendix A to part 60 of this chapter.
	e. Measure the HCl concentration..	Method 26 or 26A in appendix A to part 60 of this chapter.
	f. Convert emissions concentration to lb per MMBtu emission rates.	Method 19 F-factor methodology in appendix A to part 60 of this chapter.
4. Mercury	a. Select sampling ports location and the number of traverse points	Method 1 in appendix A to part 60 of this chapter.
	b. Determine velocity and volumetric flow-rate of the stack gas.	Method 2, 2F, or 2G in appendix A to part 60 of this chapter.
	c. Determine oxygen and carbon dioxide concentrations of the stack gas.	Method 3A or 3B in appendix A to part 60 of this chapter, or ASME PTC 19, Part 10 (1981) (IBR, see §62.14(i)).
	d. Measure the moisture content of the stack gas.	Method 4 in appendix A to part 60 of this chapter.
	e. Measure the mercury concentration.	Method 29 in appendix A to part 60 of this chapter or Method 101A in Appendix B to part 61 of this chapter or ASTM Method D6784-02 (IBR, see §63.14(b)).
	f. Convert emissions concentration to lb per MMBtu emission rates.	Method 19 F-factor methodology in appendix A to part 60 of this chapter.
5. Carbon Monoxide	a. Select the sampling ports location and the number of traverse points.	Method 1 in appendix A to part 60 of this chapter.
	b. Determine oxygen and carbon dioxide concentrations of the stack gas.	Method 3A or 3B in appendix A to part 60 of this chapter, or ASTM D6522-00 (IBR, see §63.14(b)), or ASME PTC 19, Part 10 (1981) (IBR, see §63.14(i)).
	c. Measure the moisture content of the stack gas.	Method 4 in appendix A to part 60 of this chapter.
	d. Measure the CO emission concentration.	Method 10, 10A, or 10B in appendix A to part 60 of this chapter, or ASTM D6522-00 (IBR, see §63.14(b)) when the fuel is natural gas.

**TABLE 6 TO SUBPART DDDDD OF PART 63. FUEL ANALYSIS REQUIREMENTS**

As stated in §63.7521, you must comply with the following requirements for fuel analysis testing for existing, new or reconstructed affected sources:

To conduct a fuel analysis for the following pollutant	You must	Using
1. Mercury	a. Collect fuel samples	Procedure in §63.7521(c) or ASTM D2234- 00 □ 1 (for coal)(IBR, see §63.14(b)) or ASTM D6323-98 (2003)(for biomass)(IBR, see §63.14(b)) or equivalent.
	b. Composite fuel samples	Procedure in §63.7521(d) or equivalent.
	c. Prepare composited fuel samples	SW-846-3050B (for solid samples) or SW- 846-3020A (for liquid samples) or ASTM D2013-01 (for coal) (IBR, see §63.14(b)) or ASTM D5198-92 (2003) (for biomass)(IBR, see §63.14(b)) or equivalent.

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	d. Determine heat content of the fuel type	ASTM D5865-03a (for coal)(IBR, see §63.14(b)) or ASTM E711-87 (1996) (for biomass)(IBR, see §63.14(b)) or equivalent.
	e. Determine moisture content of the fuel type	ASTM D3173-02 (IBR, see §63.14(b)) or ASTM E871-82 (1998)(IBR, see §63.14(b)) or equivalent.
	f. Measure mercury concentration in fuel sample.	ASTM D3684-01 (for coal)(IBR, see §63.14(b)) or SW-846-7471A (for solid samples) or SW-846 7470A (for liquid samples).
	g. Convert concentrations into units of pounds of pollutant per MMBtu of heat content.	
2. Total selected metals	a. Collect fuel samples	Procedure in §63.7521(c) or ASTM D2234- 00 □1 (for coal)(IBR, see §63.14(b)) or ASTM D6323-98 (2003) (for biomass)(IBR, see §63.14(b)) or equivalent.
	b. Composite fuel samples	Procedure in §63.7521(d) or equivalent.
	c. Prepare composited fuel samples	SW-846-3050B (for solid samples) or SW- 846-3020A (for liquid samples) or ASTM D2013-01 (for coal)(IBR, see §63.14(b)) or ASTM D5198-92 (2003)(for biomass)(IBR,see §63.14(b)) or equivalent.
	d. Determine heat content of the fuel type	ASTM D5865-03a (for coal)(IBR, see §63.14(b)) or ASTM E 711-87 (for biomass)( IBR, see §63.14(b)) or equivalent.
	e. Determine moisture content of the fuel type	ASTM D3173-02 (IBR, see §63.14(b)) or ASTM E871 (IBR, see §63.14(b)) or equivalent.
	f. Measure mercury concentration in fuel sample.	SW-846-6010B or ASTM D3683-94 (2000) (for coal) (IBR, see §63.14(b)) or ASTM E885-88 (1996) (for biomass)(IBR, see §63.14(b)).
	g. Convert concentrations into units of pounds of pollutant per MMBtu of heat content.	
3. Hydrogen chloride	a. Collect fuel samples	Procedure in §63.7521(c) or ASTM D2234 □1 (for coal)(IBR, see §63.14(b)) or ASTM D6323-98 (2003) (for biomass)(IBR, see §63.14(b)) or equivalent.
	b. Composite fuel samples	Procedure in §63.7521(d) or equivalent.
	c. Prepare composited fuel samples	SW-846-3050B (for solid samples) or SW- 846-3020A (for liquid samples) or ASTM D2013-01 (for coal)(IBR, see §63.14(b)) or ASTM D5198-92 (2003) (for biomass)(IBR, see §63.14(b)) or equivalent.
	d. Determine heat content of the fuel type	ASTM D5865-03a (for coal)(IBR, see §63.14(b)) or ASTM E711-87 (1996) (for biomass)(IBR, see §63.14(b)) or equivalent.
	e. Determine moisture content of the fuel type	ASTM D3173-02 (IBR, see §63.14(b)) or ASTM E871-82 (1998)(IBR, see §63.14(b)) or equivalent.
	f. Measure mercury concentration in fuel sample.	SW-846-9250 or ASTM E776-87 (1996) (for biomass)(IBR, see §63.14(b)) or equivalent.
	g. Convert concentrations into units of pounds of pollutant per MMBtu of heat content.	

**TABLE 7 TO SUBPART DDDDD OF PART 63. ESTABLISHING OPERATING LIMITS**

As stated in §63.7520, you must comply with the following requirements for establishing operating limits:

<b>If you have an applicable emission limit for</b>	<b>And your operating limits are based on</b>	<b>You must</b>	<b>Using</b>	<b>According to the following requirements</b>
1. Particulate matter, mercury, or total selected metals.	a. Wet scrubber operating parameters.	i. Establish a site-specific minimum pressure drop and minimum flow rate operating limit according to	(1) Data from the pressure drop and liquid flow rate monitors and the particulate matter, mercury, or total	(a) You must collect pressure drop and liquid flowrate data every 15 minutes during the entire period of the performance tests; (b) Determine the average pressure

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		§63.7530(c).	selected metals performance test.	drop and liquid flow-rate for each individual test run in the three-run performance test by computing the average of all the 15-minute readings taken during each test run.
	b. Electrostatic precipitator operating parameters (option only for units with additional wet scrubber control).	i. Establish a site-specific minimum voltage and secondary current or total power input according to §63.7530(c).	(1) Data from the pressure drop and liquid flow rate monitors and the particulate matter, mercury, or total selected metals performance test.	(a) You must collect voltage and secondary current or total power input data every 15 minutes during the entire period of the performance tests; (b) Determine the average voltage and secondary current or total power input for each individual test run in the three-run performance test by computing the average of all the 15-minute readings taken during each test run.
2. Hydrogen Chloride	a. Wet scrubber operating parameters.	i. Establish a site-specific minimum pressure drop and minimum flow rate operating limit according to §63.7530(c).	(1) Data from the pH, pressure drop, and liquid flow-rate monitors and the hydrogen chloride performance test.	(a) You must collect pH, pressure drop, and liquid flow-rate data every 15 minutes during the entire period of the performance tests; (b) Determine the average pH, pressure drop, and liquid flow-rate for each individual test run in the three-run performance test by computing the average of all the 15-minute readings taken during each test run.
	b. Dry scrubber operating parameters.	i. Establish a site-specific minimum sorbent injection rate operating limit according to §63.7530(c).	(1) Data from the sorbent injection rate monitors and hydrogen chloride performance test.	(a) You must collect sorbent injection rate data every 15 minutes during the entire period of the performance tests; (b) Determine the average sorbent injection rate for each individual test run in the three-run performance test by computing the average of all the 15-minute readings taken during each test run.

**TABLE 8 TO SUBPART DDDDD OF PART 63. - DEMONSTRATING CONTINUOUS COMPLIANCE**

As stated in §63.7540, you must show continuous compliance with the emission limitations for affected sources according to the following:

<b>If you must meet the following operating limits or work practice standards</b>	<b>You must demonstrate continuous compliance by</b>
1. Opacity	a. Collecting the opacity monitoring system data according to §§63.7525(b) and 63.7535; and b. Reducing the opacity monitoring data to 6-minute averages; and c. Maintaining opacity to less than or equal to 20 percent (6-minute average) except for one 6-minute period per hour of not more than 27 percent for existing sources; or maintaining opacity to less than or equal to 10 percent (1-hour block average) for new sources.
2. Fabric Filter Bag Leak Detection Operation	Installing and operating a bag leak detection system according to §63.7525 and operating the fabric filter such that the requirements in §63.7540(a)(9) are met.
3. Wet Scrubber Pressure Drop and Liquid Flow-rate	a. Collecting the pressure drop and liquid flow rate monitoring system data according to §§63.7525 and 63.7535; and b. Reducing the data to 3-hour block averages; and c. Maintaining the 3-hour average pressure drop and liquid flow-rate at or above

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	the operating limits established during the performance test according to §63.7530(c).
4. Wet Scrubber pH	a. Collecting the pH monitoring system data according to §§63.7525 and 63.7535; and b. Reducing the data to 3-hour block averages; and c. Maintaining the 3-hour average pH at or above the operating limit established during the performance test according to §63.7530(c).
5. Dry Scrubber Sorbent or Carbon Injection Rate	a. Collecting the sorbent or carbon injection rate monitoring system data for the dry scrubber according to §§63.7525 and 63.7535; and b. Reducing the data to 3-hour block averages; and c. Maintaining the 3-hour average sorbent or carbon injection rate at or above the operating limit established during the performance test according to §§63.7530(c).
6. Electrostatic Precipitator Secondary Current and Voltage or Total Power Input.	a. Collecting the secondary current and voltage or total power input monitoring system data for the electrostatic precipitator according to §§63.7525 and 63.7535; and b. Reducing the data to 3-hour block averages; and c. Maintaining the 3-hour average secondary current and voltage or total power input at or above the operating limits established during the performance test according to §§63.7530(c).
7. Fuel Pollutant Content	a. Only burning the fuel types and fuel mixtures used to demonstrate compliance with the applicable emission limit according to §63.7530(c) or (d) as applicable; and b. Keeping monthly records of fuel use according to §63.7540(a).

**TABLE 9 TO SUBPART DDDDD OF PART 63. REPORTING REQUIREMENTS**

As stated in §63.7550, you must comply with the following requirements for reports:

<b>You must submit a(n)</b>	<b>The report must contain</b>	<b>You must submit the report</b>
1. Compliance report	<p>a. Information required in §63.7550(c)(1) through (11); and</p> <p>b. If there are no deviations from any emission limitation (emission limit and operating limit) that applies to you and there are no deviations from the requirements for work practice standards in Table 8 to this subpart that apply to you, a statement that there were no deviations from the emission limitations and work practice standards during the reporting period. If there were no periods during which the CMSs, including continuous emissions monitoring system, continuous opacity monitoring system, and operating parameter monitoring systems, were out-of-control as specified in §63.8(c)(7), a statement that there were no periods during which the CMSs were out-of-control during the reporting period; and</p> <p>c. If you have a deviation from any emission limitation (emission limit and operating limit) or work practice standard during the reporting period, the report must contain the information in §63.7550(d). If there were periods during which the CMSs, including continuous emissions monitoring system, continuous opacity monitoring system, and operating parameter monitoring systems, were out-of-control, as specified in §63.8(c)(7), the report must contain the information in §63.7550(e); and</p> <p>d. If you had a startup, shutdown, or malfunction during the reporting period and you took actions consistent with your startup, shutdown, and malfunction plan, the compliance report must include the information in §63.10(d)(5)(i)</p>	Semiannually according to the requirements in §63.7550(b).



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2. An immediate startup, shutdown, and malfunction report if you had a startup, shutdown, or malfunction during the reporting period that is not consistent with your startup, shutdown, and malfunction plan, and the source exceeds any applicable emission limitation in the relevant emission standard.	a. Actions taken for the event; and	i. By fax or telephone within 2 working days after starting actions inconsistent with the plan; and
	b. The information in §63.10(d)(5)(ii)	ii. By letter within 7 working days after the end of the event unless you have made alternative arrangements with the permitting authority.

**APPENDIX A TO SUBPART DDDDD. METHODOLOGY AND CRITERIA FOR DEMONSTRATING ELIGIBILITY FOR THE HEALTH-BASED COMPLIANCE ALTERNATIVES SPECIFIED FOR THE LARGE SOLID FUEL SUBCATEGORY**

**1. Purpose/Introduction**

This appendix provides the methodology and criteria for demonstrating that your affected source is eligible for the compliance alternative for the HCl emission limit and/or the total selected metals (TSM) emission limit. This appendix specifies emissions testing methods that you must use to determine HCl, chlorine, and manganese emissions from the affected units and what parts of the affected source facility must be included in the eligibility demonstration. You must demonstrate that your affected source is eligible for the health-based compliance alternatives using either a look-up table analysis (based on the look-up tables included in this appendix) or a site-specific compliance demonstration performed according to the criteria specified in this appendix. This appendix also specifies how and when you file any eligibility demonstrations for your affected source and how to show that your affected source remains eligible for the health-based compliance alternatives in the future.

**2. Who Is Eligible To Demonstrate That They Qualify for the Health-Based Compliance Alternatives?**

Each new, reconstructed, or existing affected source may demonstrate that they are eligible for the health-based compliance alternatives. Section 63.7490 of subpart DDDDD defines the affected source and explains which affected sources are new, existing, or reconstructed.

**3. What Parts of My Facility Have To Be Included in the Health-Based Eligibility Demonstration?**

If you are attempting to determine your eligibility for the compliance alternative for HCl, you must include every emission point subject to subpart DDDDD that emits either HCl or Cl<sub>2</sub> in the eligibility demonstration. If you are attempting to determine your eligibility for the compliance alternative for TSM, you must include every emission point subject to subpart DDDDD that emits manganese in the eligibility demonstration.

**4. How Do I Determine HAP Emissions From My Affected Source?**

- (a) You must conduct HAP emissions tests or fuel analysis for every emission point covered under subpart DDDDD within the affected source facility according to the requirements in paragraphs (b) through (f) of this section and the methods specified in Table 1 of this appendix.
  - (1) If you are attempting to determine your eligibility for the compliance alternative for HCl, you must test the subpart DDDDD units at your facility for both HCl and Cl<sub>2</sub>. When conducting fuel analysis, you must assume any chlorine detected will be emitted as Cl<sub>2</sub>.
  - (2) If you are attempting to determine your eligibility for the compliance alternative for TSM, you must test the subpart DDDDD units at your facility for manganese.
- (b) Periods when emissions tests must be conducted.
  - (1) You must not conduct emissions tests during periods of startup, shutdown, or malfunction, as specified in §63.7(e)(1).
  - (2) You must test under worst-case operating conditions as defined in this appendix. You must describe your worst-case operating conditions in your performance test report for the process and control systems (if applicable) and

explain why the conditions are worst-case.

- (c) Number of test runs. You must conduct three separate test runs for each test required in this section, as specified in §63.7(e)(3). Each test run must last at least 1 hour.
- (d) Sampling locations. Sampling sites must be located at the outlet of the control device and prior to any releases to the atmosphere.
- (e) Collection of monitoring data for HAP control devices. During the emissions test, you must collect operating parameter monitoring system data at least every 15 minutes during the entire emissions test and establish the site-specific operating requirements in Tables 3 or 4, as appropriate, of subpart DDDDD using data from the monitoring system and the procedures specified in §63.7530 of subpart DDDDD.
- (f) Nondetect data. You may treat emissions of an individual HAP as zero if all of the test runs result in a nondetect measurement and the condition in paragraph (f)(1) of this section is met for the manganese test method. Otherwise, nondetect data for individual HAP must be treated as one-half of the method detection limit.
  - (1) For manganese measured using Method 29 in appendix A to 40 CFR part 60, you analyze samples using atomic absorption spectroscopy (AAS).
- (g) You must determine the maximum hourly emission rate for each appropriate emission point according to Equation 1 of this appendix.

$$\text{Max Hourly Emissions} = \sum_{i=1}^n (Er \times Hm) \quad (\text{Eq. 1})$$

Where:

Max Hourly Emissions = Maximum hourly emissions for hydrogen chloride, chlorine, or manganese, in units of pounds per hour.

Er = Emission rate (the 3-run average as determined according to Table 1 of this appendix or the pollutant concentration in the fuel samples analyzed according to §63.7521) for hydrogen chloride, chlorine, or manganese, in units of pounds per million Btu of heat input.

Hm = Maximum rated heat input capacity of appropriate emission point, in units of million Btu per hour.

#### **5. What Are the Criteria for Determining If My Facility Is Eligible for the Health-Based Compliance Alternatives?**

- (a) Determine the HAP emissions from each appropriate emission point within the affected source facility using the procedures specified in section 4 of this appendix.
- (b) Demonstrate that your facility is eligible for either of the health-based compliance alternatives using either the methods described in section 6 of this appendix (look-up table analysis) or section 7 of this appendix (site-specific compliance demonstration).
- (c) Your facility is eligible for the health-based compliance alternative for HCl if one of the following two statements is true:
  - (1) The calculated HCl-equivalent emission rate is below the appropriate value in the look-up table;
  - (2) Your site-specific compliance demonstration indicates that your maximum HI for HCl and C12 at a location where people live is less than or equal to 1.0;
- (d) Your facility is eligible for the health-based compliance alternative for TSM if one of the following two statements is true:
  - (1) The manganese emission rate for all your subpart DDDDD sources is below the appropriate value in the look-up table;
  - (2) Your site-specific compliance demonstration indicates that your maximum HQ for manganese at a location where people live is less than or equal to 1.0.

#### **6. How Do I Conduct a Look-Up Table Analysis?**

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You may use look-up tables to demonstrate that your facility is eligible for either the compliance alternative for the HCl emission limit or the compliance alternative for TSM emission limit.

(a) HCl health-based compliance alternative.

- (1) To calculate the total toxicity-weighted HCl-equivalent emission rate for your facility, first calculate the total affected source emission rate of HCl by summing the maximum hourly HCl emission rates from all your subpart DDDDD sources. Then, similarly, calculate the total affected source emission rate for Cl<sub>2</sub>. Finally, calculate the toxicity-weighted emission rate (expressed in HCl equivalents) according to Equation 2 of this appendix.

$$ER_{tw} = \sum (ER_i \times (RfC_{HCl} / RfC_i)) \quad (\text{Eq. 2})$$

Where:

$ER_{tw}$  is the HCl-equivalent emission rate, lb/hr.

$ER_i$  is the emission rate of HAP  $i$  in lbs/hr

$RfC_i$  is the reference concentration of HAP  $i$

$RfC_{HCl}$  is the reference concentration of HCl (RfCs for HCl and Cl<sub>2</sub> can be found at <http://www.epa.gov/ttn/atw/toxsource/summary.html>).

- (2) The calculated HCl-equivalent emission rate will then be compared to the appropriate allowable emission rate in Table 2 of this appendix. To determine the correct value from the table, an average value for the appropriate subpart DDDDD emission points should be used for stack height and the minimum distance between any appropriate subpart DDDDD stack at the facility and the property boundary should be used for property boundary distance. Appropriate emission points and stacks are those that emit HCl and/or Cl<sub>2</sub>. If one or both of these values does not match the exact values in the lookup tables, then use the next lowest table value. (Note: If your average stack height is less than 5 meters, you must use the 5 meter row.) Your facility is eligible to comply with the health-based alternative HCl emission limit if your toxicity-weighted HCl equivalent emission rate, determined using the methods specified in this appendix, does not exceed the appropriate value in Table 2 of this appendix.

- (b) TSM Compliance Alternative. To calculate the total manganese emission rate for your affected source, sum the maximum hourly manganese emission rates for all your subpart DDDDD sources. The calculated manganese emission rate will then be compared to the allowable emission rate in the Table 3 of this appendix. To determine the correct value from the table, an average value for the appropriate subpart DDDDD emission points should be used for stack height and the minimum distance between any appropriate subpart DDDDD stack at the facility and the property boundary should be used for property boundary distance. Appropriate emission points and stacks are those that emit manganese. If one or both of these values does not match the exact values in the lookup tables, then use the next lowest table value. (Note: If your average stack height is less than 5 meters, you must use the 5 meter row.) Your facility may exclude manganese when demonstrating compliance with the TSM emission limit if your manganese emission rate, determined using the methods specified in this appendix, does not exceed the appropriate value specified in Table 3 of this appendix.

#### 7. How Do I Conduct a Site-Specific Compliance Demonstration?

If you fail to demonstrate that your facility is able to comply with one or both of the alternative health-based emission standards using the look-up table approach, you may choose to perform a site-specific compliance demonstration for your facility. You may use any scientifically-accepted peer-reviewed risk assessment methodology for your site-specific compliance demonstration. An example of one approach for performing a site-specific compliance demonstration for air toxics can be found in the EPA's "Air Toxics Risk Assessment Reference Library, Volume 2, Site-Specific Risk Assessment Technical Resource Document", which may be obtained through the EPA's Air Toxics Web site at [http://www.epa.gov/ttn/fera/risk\\_atoxic.html](http://www.epa.gov/ttn/fera/risk_atoxic.html).

- (a) Your facility is eligible for the HCl alternative compliance option if your site-specific compliance demonstration shows that the maximum HI for HCl and Cl<sub>2</sub> from your subpart DDDDD sources is less than or equal to 1.0.
- (b) Your facility is eligible for the TSM alternative compliance option if your site-specific compliance demonstration shows that the maximum HQ for manganese from your subpart DDDDD sources is less than or equal to 1.0.

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- (c) At a minimum, your site-specific compliance demonstration must:
  - (1) Estimate long-term inhalation exposures through the estimation of annual or multi-year average ambient concentrations;
  - (2) Estimate the inhalation exposure for the individual most exposed to the facility's emissions;
  - (3) Use site-specific, quality-assured data wherever possible;
  - (4) Use health-protective default assumptions wherever site-specific data are not available, and;
  - (5) Contain adequate documentation of the data and methods used for the assessment so that it is transparent and can be reproduced by an experienced risk assessor and emissions measurement expert.
- (d) Your site-specific compliance demonstration need not:
  - (1) Assume any attenuation of exposure concentrations due to the penetration of outdoor pollutants into indoor exposure areas;
  - (2) Assume any reaction or deposition of the emitted pollutants during transport from the emission point to the point of exposure.

**8. What Must My Health-Based Eligibility Demonstration Contain?**

- (a) Your health-based eligibility demonstration must contain, at a minimum, the information specified in paragraphs (a)(1) through (6) of this section.
  - (1) Identification of each appropriate emission point at the affected source facility, including the maximum rated capacity of each appropriate emission point.
  - (2) Stack parameters for each appropriate emission point including, but not limited to, the parameters listed in paragraphs (a)(2)(i) through (iv) below:
    - (i) Emission release type.
    - (ii) Stack height, stack area, stack gas temperature, and stack gas exit velocity.
    - (iii) Plot plan showing all emission points, nearby residences, and fenceline.
    - (iv) Identification of any control devices used to reduce emissions from each appropriate emission point.
  - (3) Emission test reports for each pollutant and appropriate emission point which has been tested using the test methods specified in Table 1 of this appendix, including a description of the process parameters identified as being worst case. Fuel analyses for each fuel and emission point which has been conducted including collection and analytical methods used.
  - (4) Identification of the RfC values used in your look-up table analysis or site-specific compliance demonstration.
  - (5) Calculations used to determine the HCl-equivalent or manganese emission rates according to sections 6(a) or (b) of this appendix.
  - (6) Identification of the controlling process factors (including, but not limited to, fuel type, heat input rate, type of control devices, process parameters reflecting the emissions rates used for your eligibility demonstration) that will become Federally enforceable permit conditions used to show that your facility remains eligible for the health-based compliance alternatives.
- (b) If you use the look-up table analysis in section 6 of this appendix to demonstrate that your facility is eligible for either health-based compliance alternative, your eligibility demonstration must contain, at a minimum, the information in paragraphs (a) and (b)(1) through (3) of this section.
  - (1) Calculations used to determine the average stack height of the subpart DDDDD emission points that emit either manganese or HCl and Cl<sub>2</sub>.
  - (2) Identification of the subpart DDDDD emission point that emits either manganese or HCl and Cl<sub>2</sub>, with the minimum distance to the property boundary of the facility.
  - (3) Comparison of the values in the look-up tables (Tables 2 and 3 of this appendix) to your maximum HCl-

equivalent or manganese emission rates.

- (c) If you use a site-specific compliance demonstration as described in section 7 of this appendix to demonstrate that your facility is eligible, your eligibility demonstration must contain, at a minimum, the information in paragraphs (a) and (c)(1) through (7) of this section:
- (1) Identification of the risk assessment methodology used.
  - (2) Documentation of the fate and transport model used.
  - (3) Documentation of the fate and transport model inputs, including the information described in paragraphs (a)(1) through (5) of this section converted to the dimensions required for the model and all of the following that apply: meteorological data; building, land use, and terrain data; receptor locations and population data; and other facility-specific parameters input into the model.
  - (4) Documentation of the fate and transport model outputs.
  - (5) Documentation of any exposure assessment and risk characterization calculations.
  - (6) Comparison of the HQ HI to the limit of 1.0.

#### **9. When Do I Have to Complete and Submit My Health-Based Eligibility Demonstration?**

- (a) If you have an existing affected source, you must complete and submit your eligibility demonstration to your permitting authority, along with a signed certification that the demonstration is an accurate depiction of your facility, no later than the date one year prior to the compliance date of subpart DDDDD. A separate copy of the eligibility demonstration must be submitted to: U.S. EPA, Risk and Exposure Assessment Group, Emission Standards Division (C404-01), Attn: Group Leader, Research Triangle Park, North Carolina 27711, electronic mail address [REAG@epa.gov](mailto:REAG@epa.gov).
- (b) If you have a new or reconstructed affected source that starts up before the effective date of subpart DDDDD, or an affected source that is an area source that increases its emissions or its potential to emit such that it becomes a major source of HAP before the effective date of subpart DDDDD, then you must comply with the requirements of subpart DDDDD until your eligibility demonstration is completed and submitted to your permitting authority.
- (c) If you have a new or reconstructed affected source that starts up after the effective date of subpart DDDDD, or an affected source that is an area source that increases its emissions or its potential to emit such that it becomes a major source of HAP after the effective date for subpart DDDDD, then you must follow the schedule in paragraphs (c)(1) and (2) of this section.
- (1) You must complete and submit a preliminary eligibility demonstration based on the information (e.g., equipment types, estimated emission rates, etc.) used to obtain your title V permit. You must base your preliminary eligibility demonstration on the maximum emissions allowed under your title V permit. If the preliminary eligibility demonstration indicates that your affected source facility is eligible for either compliance alternative, then you may start up your new affected source and your new affected source will be considered in compliance with the alternative HCl standard and subject to the compliance requirements in this appendix or, in the case of manganese, your compliance demonstration with the TSM emission limit is based on 7 metals (excluding manganese).
  - (2) You must conduct the emission tests or fuel analysis specified in section 4 of this appendix upon initial startup and use the results of these emissions tests to complete and submit your eligibility demonstration within 180 days following your initial startup date. To be eligible, you must meet the criteria in section 11 of this appendix within 18 months following initial startup of your affected source.

#### **10. When Do I Become Eligible for the Health-Based Compliance Alternatives?**

To be eligible for either health-based compliance alternative, the parameters that defined your affected source as eligible for the health-based compliance alternatives (including, but not limited to, fuel type, fuel mix (annual average), type of control devices, process parameters reflecting the emissions rates used for your eligibility demonstration) must be submitted for incorporation as Federally enforceable limits into your title V permit. If you do not meet these criteria, then your affected source is subject to the applicable emission limits, operating limits, and work practice standards in Subpart DDDDD.

#### **11. How Do I Ensure That My Facility Remains Eligible for the Health-Based Compliance Alternatives?**

## NESHAP Subpart DDDDD, Industrial Boilers

- (a) You must update your eligibility demonstration and resubmit it each time you have a process change, such that any of the parameters that defined your affected source changes in a way that could result in increased HAP emissions (including, but not limited to, fuel type, fuel mix (annual average), change in type of control device, changes in process parameters documented as worst-case conditions during the emissions testing used for your approved eligibility demonstration).
- (b) If you are updating your eligibility demonstration to account for an action in paragraph (a) of this section, then you must perform emission testing or fuel analysis according to section 4 of this appendix for the subpart DDDDD emission points that may have increased HAP emissions beyond the levels reflected in your previously approved eligibility demonstration due to the process change. You must submit your revised eligibility demonstration to the permitting authority prior to revising your permit to incorporate the process change. If your updated eligibility demonstration indicates that your affected source is no longer eligible for the health-based compliance alternatives, then you must comply with the applicable emission limits, operating limits, and compliance requirements in Subpart DDDDD prior to making the process change and revising your permit.

**12. What Records Must I Keep?**

You must keep records of the information used in developing the eligibility demonstration for your affected source, including all of the information specified in section 8 of this appendix.

**13. Definitions**

The definitions in §63.7575 of subpart DDDDD apply to this appendix. Additional definitions applicable for this appendix are as follows:

*Hazard Index (HI)* means the sum of more than one hazard quotient for multiple substances and/or multiple exposure pathways.

*Hazard Quotient (HQ)* means the ratio of the predicted media concentration of a pollutant to the media concentration at which no adverse effects are expected. For inhalation exposures, the HQ is calculated as the air concentration divided by the RfC.

*Look-up table analysis* means a risk screening analysis based on comparing the HAP or HAP-equivalent emission rate from the affected source to the appropriate maximum allowable HAP or HAP-equivalent emission rates specified in Tables 2 and 3 of this appendix.

*Reference Concentration (RfC)* means an estimate (with uncertainty spanning perhaps an order of magnitude) of a continuous inhalation exposure to the human population (including sensitive subgroups) that is likely to be without an appreciable risk of deleterious effects during a lifetime. It can be derived from various types of human or animal data, with uncertainty factors generally applied to reflect limitations of the data used.

*Worst-case operating conditions* means operation of an affected unit during emissions testing under the conditions that result in the highest HAP emissions or that result in the emissions stream composition (including HAP and non-HAP) that is most challenging for the control device if a control device is used. For example, worst-case conditions could include operation of an affected unit firing solid fuel likely to produce the most HAP.

**TABLE 1 TO APPENDIX A OF SUBPART DDDDD. EMISSION TEST METHODS**

For	You must	Using
(1) Each subpart DDDDD emission point for which you choose to use a compliance alternative.	Select sampling ports' location and the number of traverse points.	Method 1 of 40 CFR part 60, appendix A to 40 CFR part 60.
(2) Each subpart DDDDD emission point for which you choose to use a compliance alternative.	Determine velocity and volumetric flow rate;	Method 2, 2F, or 2G in appendix A to 40 CFR part 60.
(3) Each subpart DDDDD emission point for which you choose to use a compliance alternative.	Conduct gas molecular weight analysis	Method 3A or 3B in appendix A to 40 CFR part 60.
(4) Each subpart DDDDD emission point for which you choose to use a compliance alternative.	Measure moisture content of the stack gas	Method 4 in appendix A to 40 CFR part 60.
(5) Each subpart DDDDD emission point for which you choose to use the HCl compliance alternative.	Measure the hydrogen chloride and chlorine emission concentrations.	Method 26 or 26A in appendix A to 40 CFR part 60.
(6) Each subpart DDDDD emission point for	Measure the manganese emission	Method 29 in appendix A to 40 CFR part 60.

**SECTION 4. APPENDIX 63D<sup>5</sup>**  
**NESHAP Subpart DDDDD, Industrial Boilers**

which you choose to use the TSM compliance alternative.	concentration.	
(7) Each subpart DDDDD emission point for which you choose to use a compliance alternative.	Convert emissions concentration to lb per MMBtu emission rates.	Method 19 F-factor methodology in appendix A to part 60 of this chapter.

**TABLE 2 TO APPENDIX A OF SUBPART DDDDD. ALLOWABLE TOXICITY WEIGHTED EMISSION RATE EXPRESSED IN HCl EQUIVALENTS (lbs/hr)**

Stack height (m)	Distance to Property Boundary (m)											
	0	50	100	150	200	250	500	1000	1500	2000	3000	5000
5	114.9	114.9	114.9	114.9	114.9	114.9	144.3	287.3	373.0	373.0	373.0	373.0
10	188.5	188.5	188.5	188.5	188.5	188.5	195.3	328.0	432.5	432.5	432.5	432.5
20	386.1	386.1	386.1	386.1	386.1	386.1	386.1	425.4	580.0	602.7	602.7	602.7
30	396.1	396.1	396.1	396.1	396.1	396.1	396.1	436.3	596.2	690.2	807.8	816.5
40	408.1	408.1	408.1	408.1	408.1	408.1	408.1	448.2	613.3	715.5	832.2	966.0
50	421.4	421.4	421.4	421.4	421.4	421.4	421.4	460.6	631.0	746.3	858.2	1002.8
60	435.5	435.5	435.5	435.5	435.5	435.5	435.5	473.4	649.0	778.6	885.0	1043.4
70	450.2	450.2	450.2	450.2	450.2	450.2	450.2	486.6	667.4	813.8	912.4	1087.4
80	465.5	465.5	465.5	465.5	465.5	465.5	465.5	500.0	685.9	849.8	940.9	1134.8
100	497.5	497.5	497.5	497.5	497.5	497.5	497.5	527.4	723.6	917.1	1001.2	1241.3
200	677.3	677.3	677.3	677.3	677.3	677.3	677.3	682.3	919.8	1167.1	1390.4	1924.6

**TABLE 3 TO APPENDIX A OF SUBPART DDDDD. ALLOWABLE MANGANESE EMISSION RATE (lbs/hr)**

Stack height (m)	Distance to Property Boundary (m)											
	0	50	100	150	200	250	500	1000	1500	2000	3000	5000
5	0.29	0.29	0.29	0.29	0.29	0.29	0.36	0.72	0.93	0.93	0.93	0.94
10	0.47	0.47	0.47	0.47	0.47	0.47	0.49	0.82	1.08	1.08	1.08	1.08
20	0.97	0.97	0.97	0.97	0.97	0.97	0.97	1.06	1.45	1.51	1.51	1.51
30	0.99	0.99	0.99	0.99	0.99	0.99	0.99	1.09	1.49	1.72	2.02	2.04
40	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.12	1.53	1.79	2.08	2.42
50	1.05	1.05	1.05	1.05	1.05	1.05	1.05	1.15	1.58	1.87	2.15	2.51
60	1.09	1.09	1.09	1.09	1.09	1.09	1.09	1.18	1.62	1.95	2.21	2.61
70	1.13	1.13	1.13	1.13	1.13	1.13	1.13	1.22	1.67	2.03	2.28	2.72
80	1.16	1.16	1.16	1.16	1.16	1.16	1.16	1.25	1.71	2.12	2.35	2.84
100	1.24	1.24	1.24	1.24	1.24	1.24	1.24	1.32	1.81	2.29	2.5	3.10
200	1.69	1.69	1.69	1.69	1.69	1.69	1.69	1.71	2.30	2.92	3.48	4.81

**APPENDIX B TO SUBPART DDDDD. APPLICABILITY OF GENERAL PROVISIONS TO SUBPART DDDDD**

**Friday, Barbara**

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**To:** 'dbuff@golder.com'; Wright, Audrey; Ricardo\_Lima@floridacrystals.com; james\_meriwether@floridacrystals.com; matthew\_capone@floridacrystals.com; James\_Stormer@doh.state.fl.us; Halpin, Mike; Forney.Kathleen@epamail.epa.gov

**Cc:** Koerner, Jeff

**Subject:** DRAFT Air Permit No.: 0990005-017-AV/0990005-016AC - Okeelanta Corporation Sugar Mill and Refinery/New Hope Power Partnership

**Attachments:** 0990005.017.AV.D\_pdf[1].zip

Dear Sir/Madam:

Please send a "reply" message verifying receipt of the attached document(s); this may be done by selecting "Reply" on the menu bar of your e-mail software and then selecting "Send". We must receive verification of receipt and your reply will preclude subsequent e-mail transmissions to verify receipt of the document(s).

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The Bureau of Air Regulation is issuing electronic documents for permits, notices and other correspondence in lieu of hard copies through the United States Postal System, to provide greater service to the applicant and the engineering community. Please advise this office of any changes to your e-mail address or that of the Engineer-of-Record.

Thank you,

DEP, Bureau of Air Regulation

5/3/2007



## Friday, Barbara

---

**From:** Koerner, Jeff  
**Sent:** Friday, May 04, 2007 8:10 AM  
**To:** 'Ricardo\_Lima@floridacrystals.com'; 'james\_meriwether@floridacrystals.com'; 'matthew\_capone@floridacrystals.com'; 'DBuff@Golder.com'; Wright, Audrey; 'James\_Stormer@doh.state.fl.us'; Halpin, Mike; 'forney.kathleen@epa.gov'  
**Cc:** Friday, Barbara; Adams, Patty  
**Subject:** New Hope Power / Okeelanta Corporation - Draft Title V Renewal Permit Package  
**Attachments:** 0990005-017-AV Renewal.zip

Dear Sir/Madam:

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## Friday, Barbara

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**From:** Koerner, Jeff  
**Sent:** Friday, May 04, 2007 8:14 AM  
**To:** Friday, Barbara  
**Subject:** FW: New Hope Power / Okeelanta Corporation - Draft Title V Renewal Permit Package

FYI ...

Jeff Koerner, BAR - Air Permitting North Florida Department of Environmental Protection  
850/921-9536

-----Original Message-----

**From:** Wright, Audrey  
**Sent:** Friday, May 04, 2007 8:10 AM  
**To:** Koerner, Jeff  
**Subject:** Out of Office AutoReply: New Hope Power / Okeelanta Corporation - Draft Title V Renewal Permit Package

I am out of the office, returning on Monday. For press related issues, Public Records, Ombudsman services or IMS issues contact Elijah Fleishauer at 239-332-6975 x175, or Laura Comer.

For Human Resources or Budget related issues, contact Randy Landers or Requel Compton at 239-332-6975 x102.

For Information Technology related issues contact Christina Gabert at extension 116, or the Help Desk at sc 205-7555.

If you need to speak to me, I can be reached on my cell phone at 239-707-5873 and 352-262-5514.