DEPARTMENT OF ENVIRONMENTAL REGULATION



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)	APPLICATION TO OPERATE/CONSTR	UCT AIR POLLUTION SOURCES
į	SOURCE TYPE: Power Boiler []	New ¹ [X] Existing ¹
	APPLICATION TYPE: [X] Construction [] Operati	on [] Modification
	COMPANY NAME: Container Corporation of America	COUNTY: Nassau
	Identify the specific emission point source(s) a	ddressed in this application (i.e., Lime
	Kiln No. 4 with Venturi Scrubber; Peaking Unit N	o. 2, Gas Fired) <u>No. 5 Power Boiler</u>
	SOURCE LOCATION: Street North 8th Street	City Fernandina Beach
	UTM: East <u>17:456.2</u>	North 3394.1
	Latitude <u>30</u> ° <u>40</u> ′ <u>53</u> "N	Longitude <u>81</u> ° <u>27</u> ′ <u>26</u> "V
	APPLICANT NAME AND TITLE: Wayne Barlow, Vice Pre	sident and General Manager
	APPLICANT ADDRESS: North 8th Street, Fernandina	Beach, FL 32034
	SECTION I: STATEMENTS BY	APPLICANT AND ENGINEER
	A. APPLICANT	
	I am the undersigned owner or authorized rep	resentative* of <u>Container Corporation of</u>
	I certify that the statements made in this a permit are true, correct and complete to the I agree to maintain and operate the pollutio facilities in such a manner as to comply wit Statutes, and all the rules and regulations also understand that a permit, if granted by and I will promptly notify the department up establishment.	best of my knowledge and belief. Further, n control source and pollution control h the provision of Chapter 403, Florida of the department and revisions thereof. I the department, will be non-transferable on sale or legal transfer of the permitted
	*Attach letter of authorization Signed	: M& Barlon
		Barlow, Vice President and General Manager Name and Title (Please Type)
	Date:_	3/15/9/ Telephone No. (904) 261-5551
	B. PROFESSIONAL ENGINEER REGISTERED IN FLORIDA This is to certify that the engineering feat been designed/examined by me and found to be principles applicable to the treatment and d permit application. There is reasonable ass	ures of this pollution control project have in conformity with modern engineering isposal of pollutants characterized in the
	¹ See Florida Administration Code Rule 17-2.100(5)	7) and (104)
	DER Form 17-1.202(1)/90017B2/RPT4/APS1	

Page 1 of 12

Effective October 31, 1982

	an effluent that complies with all applicable statutes of the State of Florida and the rules and regulations of the department. It is also agreed that the undersigned will furnish, if authorized by the owner, the applicant a set of instructions for the proper maintenance and operation of the pollution control facilities and, if applicable, pollution sources.
	Signed David a Duff
	David A. Buff
	Name (Please Type)
,	KBN Engineering and Applied Sciences, Inc.
	Company Name (Please Type)
	1034 NW 57th Street, Gainesville, FL 32605
	Mailing Address (Please Type)
Flo	rida Registration No. 19011 Date: 3/14/91 Telephone No. (904) 331-9000
	SECTION II: GENERAL PROJECT INFORMATION
Α.	Describe the nature and extent of the project. Refer to pollution control equipment, and expected improvements in source performance as a result of installation. State whether the project will result in full compliance. Attach additional sheet if necessary.
	Refer to Attachment A
В.	Schedule of project covered in this application (Construction Permit Application Only)
	Start of Construction May 1991 Completion of Construction December 1991
C.	Costs of pollution control system(s): (Note: Show breakdown of estimated costs only for individual components/units of the project serving pollution control purposes. Information on actual costs shall be furnished with the application for operation permit.) Control equipment already in place
	·
D.	Indicate any previous DER permits, orders and notices associated with the emission point, including permit issuance and expiration dates.
	A045-190422 Issued 02/27/91 Expires 3/17/96

the pollution control facilities, when properly maintained and operated, will discharge

11	power plant, hrs/yr; if seasonal, describe:	
	this is a new source or major modification, answer the following questes or No) Not Applicable	tions.
1.	Is this source in a non-attainment area for a particular pollutant?	
	a. If yes, has "offset" been applied?	
	b. If yes, has "Lowest Achievable Emission Rate" been applied?	
	c. If yes, list non-attainment pollutants.	
2.	Does best available control technology (BACT) apply to this source? If yes, see Section VI.	
3.	Does the State "Prevention of Significant Deterioration" (PSD) requirement apply to this source? If yes, see Sections VI and VII.	
4.	Do "Standards of Performance for New Stationary Sources" (NSPS) apply to this source?	
5.	Do "National Emission Standards for Hazardous Air Pollutants" (NESHAP) apply to this source?	
Do	"Reasonably Available Control Technology" (RACT) requirements apply to this source?	No
	a. If yes, for what pollutants?	

Attach all supportive information related to any answer of "Yes". Attach any justification for any answer of "No" that might be considered questionable.

SECTION III: AIR POLLUTION SOURCES & CONTROL DEVICES (Other than Incinerators)

A. Raw Materials and Chemicals Used in your Process, if applicable:

	Contaminants					
Description	Туре	% Wt	Utilization Rate - lbs/hr	Relate to Flow Diagram		
Not Applicable				:		

B	Process	Rate	if	applicable:	(See	Section V.	Item 1)
υ.	1100633	Mace,		appricable.	(ncc	Deceron v,	I CCM I	

1.	Total	Process	Input	Rate	(lbs/hr):	: Not Applicable	
----	-------	---------	-------	------	-----------	------------------	--

2.	Product Weight	(Ibs/nr):	Not Applicable	

C. Airborne Contaminants Emitted: (Information in this table must be submitted for each emission point, use additional sheets as necessary)

	Emis	sion ¹	Allowed ² Emission	Allowable ³		ntial ⁴ ssion	Relate
Name of Contaminant	Maximum lbs/hr	Actual T/yr	Rate per Rule 17-2	Emission lbs/hr	lbs/hr	T/yr	to Flow Diagram
Particulates	137.1	598.9	0.3 lb/MMBtu	137.1	137.1	598.9	
Sulfur Dioxid	e 1,733.7	6,618.6	2.75 lb/MMBtu	1,761.4	1,733.7	6,618.6	
Nitrogen Oxid	es 296.0	1,130.0	N/A	N/A	296.0	1,130.0	
Carbon Monoxi	de 274.2	1,201.0	N/A	N/A	274.2	1,201.0	
Vol. Org. Cmp	ds 75.3	329.8	N/A	N/A	75.3	329.8	

¹See Section V, Item 2.

²Reference applicable emission standards and units (e.g. Rule 17-2.600(5)(b)2. Table II, E. (1) - 0.1 pounds per million BTU heat input)

³Calculated from operating rate and applicable standard.

⁴Emission, if source operated without control (See Section V, Item 3).

D. Control Devices: (See Section V, Item 4)

Name and Type (Model & Serial No.)	Contaminant	Efficiency	Range of Particles Size Collected (in microns) (If applicable)	Basis for Efficiency (Section V Item 5)
Research Cottrell	Particulate	+99%	submicron	design
Electrostatic Precipitat	or			

E. Fuels

	Ço	nsumption*	Marrimum Heat Tonut
Type (Be Specific)	avg/hr max./hr		Maximum Heat Input (MMBTU/hr)
No 6. Fuel Oil		4,417 gal/hr	657.8
Bark/Woodwaste		107,529 lb/hr	457.0

as Flow Rate: 287			ft.	Stack Diamet	er:	11.0	_ ft.
	.134 ACFM	142,711	DSCFM	Gas Exit Tem	perature: _	358	_ °F
ater Vapor Conten	t:	23	 %	Velocity: _		50.4	_ FP
	SEC	CTION IV:	INCINERATO	R INFORMATIO	ON		
		N	Int Applica	hle		•	
	Type II (Rubbish)	Type III (Refuse)	Type IV (Garbage)	Type IV (Patholog- ical)	(Lig.& Gas	Type VI (Solid By-pr	od.)
Actual lb/hr Inciner- ated							
Uncon- trolled (lbs/hr)							
pproximate Number anufacturer ate Constructed _	· · · · · · · · · · · · · · · · · · ·			· · · · · · · · · · · · · · · · · · ·			
	Volume	Hont D	Release	Fue		Temperature	
	(ft) ³		/hr)	Type	BTU/hr	(°F)	•
Primary Chamber							
Primary Chamber Secondary Chamber							
Secondary Chamber	<u> </u>						
Secondary Chamber	ft.					_	
Secondary Chamber tack Height:	ft.	ACFM _		DSC	FM* Velocity	•	
Secondary Chamber	ft.	ACFM _	ty, submit	DSCI	FM* Velocity	•	

osal of	any efflu	ent othe	r than th	at emitted	from the	stack (scrubber water	
							<u></u>	
	osal of a	osal of any efflu	osal of any effluent othe	osal of any effluent other than th	osal of any effluent other than that emitted	osal of any effluent other than that emitted from the	osal of any effluent other than that emitted from the stack (

SECTION V: SUPPLEMENTAL REQUIREMENTS

Please provide the following supplements where required for this application.

- Total process input rate and product weight -- show derivation [Rule 17-2.100(127)]
- 2. To a construction application, attach basis of emission estimate (e.g., design calculations, design drawings, pertinent manufacturer's test data, etc.) and attach proposed methods (e.g., FR Part 60 Methods, 1, 2, 3, 4, 5) to show proof of compliance with applicable standards. To an operation application, attach test results or methods used to show proof of compliance. Information provided when applying for an operation permit from a construction permit shall be indicative of the time at which the test was made.
- Attach basis of potential discharge (e.g., emission factor, that is, AP42 test).
- With construction permit application, include design details for all air pollution control systems (e.g., for baghouse include cloth to air ratio; for scrubber include cross-section sketch, design pressure drop, etc.)
- With construction permit application, attach derivation of control device(s) 5. efficiency. Include test or design data. Items 2, 3 and 5 should be consistent: actual emissions = potential (1-efficiency).
- An 8 ½" x 11" flow diagram which will, without revealing trade secrets, identify the individual operations and/or processes. Indicate where raw materials enter, where solid and liquid waste exit, where gaseous emissions and/or airborne particles are evolved and where finished products are obtained.
- An 8 4" x 11" plot plan showing the location of the establishment, and points of airborne emissions, in relation to the surrounding area, residences and other permanent structures and roadways (Examples: Copy of relevant portion of USGS topographic map).
- An 8 4" x 11" plot plan of facility showing the location of manufacturing processes and outlets for airborne emissions. Relate all flows to the flow diagram.

9.	The appropriate application fee in accordance with Rule 17-4.05. The check should be made payable to the Department of Environmental Regulation.						
10.	With an application for operation permit, attach a Certificate of Completion of Construction indicating that the source was constructed as shown in the construction permit.						
	SECTION VI: BEST AVAILABLE CONTROL TECHNOLOGY						
	Not Applicable						
Α.	A. Are standards of performance for new stationary sources pursuant to 40 C.F.R. Part 60 applicable to the source?						
	[] Yes [] No						
	Contaminant Rate or Concentration						
В.	Has EPA declared the best available control technology for this class of sources (If yes, attach copy)						
	[] Yes [] No						
	Contaminant Rate or Concentration						
C.	What emission levels do you propose as best available control technology?						
	Contaminant Rate or Concentration						
							
D.	Describe the existing control and treatment technology (if any).						
	1. Control Device/System: 2. Operating Principles:						
	3. Efficiency:* 4. Capital Costs:						
*Ex	plain method of determining						

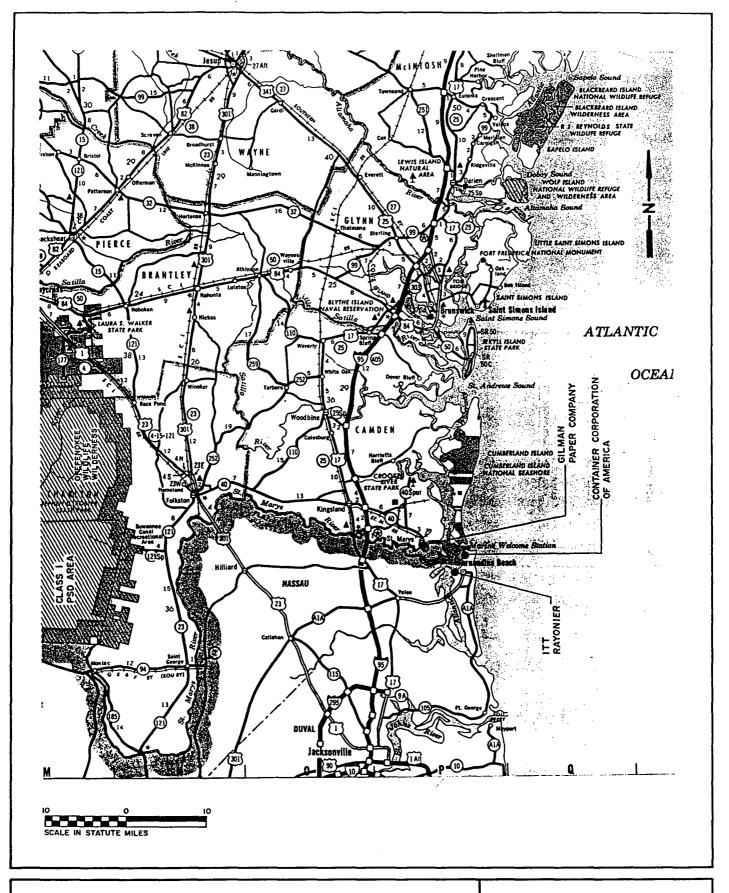
	5.	Useful Life:		6.	Operating Costs:					
	7.	. Energy:		8.	8. Maintenance Cost:					
	9.	Emissions:								
		Contaminant			Rate or Concentr	ation				
						<u>:</u>				
	10.	Stack Parameters								
	a.	Height:	ft.	Ъ.	Diameter	ft.				
	c.	Flow Rate:	ACFM	d.	Temperature:	°F.				
	e.	Velocity:	FPS							
E.		Describe the control and treatment technology available (As many types as applicable, use additional pages if necessary).								
	1.									
	a.	Control Devices:		ъ.	Operating Princip	les:				
	c.	Efficiency:1		d.	Capital Cost:					
	e.	Useful Life:		f.	Operating Cost:					
	g.	Energy: ²		h.	Maintenance Cost:					
i. Availability of construction materials and process che				rocess chemicals:						
	j.	Applicability to manufac	turing proce	sses:						
k. Ability to construct with control device, install in available space, within proposed levels:				space, and operate						
	2.									
	a.	Control Device:		b.	Operating Princip	les:				
	c.	Efficiency:1		d.	Capital Cost:					
	e.	Useful Life:		f.	Operating Cost:					
	g.	Energy: ²		h.	Maintenance Cost:					
	i.	Availability of construc	tion materia	ls and p	rocess chemicals:					
		n method of determining e to be reported in units		l power	- KWH design rate.					

j.	Applicability to manufacturing processes:							
k.	Ability to construct with control device within proposed levels:	, in	stall in available space, and operate					
3.								
	Control Device:	b.	Operating Principles:					
a.		d.						
с.	Efficiency: 1 Useful Life:	a. f.	•					
e. ~								
g.	Energy: 2 h. Maintenance Cost:							
i.	•							
j.	Applicability to manufacturing processes:							
k.	Ability to construct with control device, install in available space, and operate within proposed levels:							
4.								
a.	Control Device:	Ъ.	Operating Principles:					
c.	Efficiency:1	đ.	Capital Cost:					
e.	Useful Life:	f.	Operating Cost:					
g.	Energy: ²	h.	Maintenance Cost:					
i.	Availability of construction materials and process chemicals:							
j.	Applicability to manufacturing processes	: :						
k.	Ability to construct with control device, install in available space, and operate within proposed levels:							
Des	cribe the control technology selected:							
1.	Control Device:	2.	Efficiency:1					
3.	Capital Cost:	4.	Useful Life:					
5.	Operating Cost:	6.	Energy: ²					
7.	Maintenance Cost:	8.	Manufacturer:					
9.	Other locations where employed on simila	ır pr	ocesses:					
a.	(1) Company:							
(2)	Mailing Address:							
(3)	City:	(4)	State:					
plai	n method of determining efficiency.							

²Energy to be reported in units of electrical power - KWH design rate.

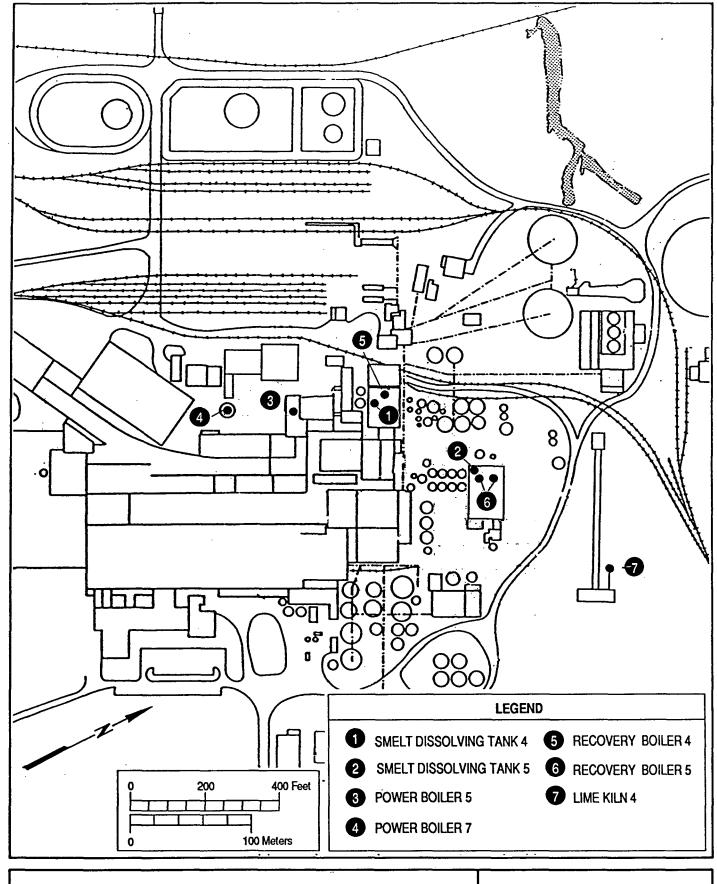
	(5)	Environmental Manager:				•
	(6)	Telephone No.:				
	(7)	Emissions:1				
		Contaminant		Rate or Con	centration	
						-
	(8)	Process Rate:				
	ъ.	(1) Company:				
	(2)	Mailing Address:				
	(3)	City:	(4)	State:		
	(5)	Environmental Manager:	` ,			
	(6)	Telephone No.:				
	(7)	Emissions: 1				
	` ,	Contaminant		Rate or Con	ncentration	
	(8)	Process Rate:1				
	10.	Reason for selection and description o	f syst	ems:		
	•	ant must provide this information when a le, applicant must state the reason(s) w		le. Should	this informa	ition not be
		SECTION VII - PREVENTION OF			IORATION	
Δ	Com	Not Appl pany Monitored Data	.icable	:		
Α.		•				
,	1	no. sites TSP	_	<u>()</u> SO ^{2*} _		Wind spd/dir
	Per	iod of Monitoring/		to	//	_
		month day	year	month	day year	
	Oth	er data recorded				
	Δ++·	ach all data or statistical summaries to	thic	application		
	.100	an all data of Statistical Summattes to	CHID	appireacton.		
*Sn/	ecif:	bubbler (B) or continuous (C).				
op.		Label (2) of conclinations (0).				

	2.	Instrumentation, Field and Laborato	ory				
	a. Was instrumentation EPA referenced or its equivalent? [] Yes [] No						
	ъ.	Was instrumentation calibrated in a	accordance	with Depart	tment proce	edures?	
		[] Yes [] No [] Unknown					
В.	Met	eorological Data Used for Air Quali	ty Modelin	3		:	
	1.	Year(s) of data from month	day	/ to	month	day y	ear
	2.	Surface data obtained from (location	on)			· · · · · · · · · · · · · · · · · · ·	
	3.	Upper air (mixing height) data obta	ained from	(location)			
şe*	4.	Stability wind rose (STAR) data obt	tained from	(location))		
c.	Com	puter Models Used					
	1.			Modified?	If yes, a	ttach des	cription.
	2.	·		Modified?	If yes, a	ttach des	cription.
	3.			Modified?	If yes, a	ttach des	cription.
	4.			Modified?	If yes, a	ttach des	cription.
		ach copies of all final model runs anciple output tables.	showing in	out data, ro	eceptor lo	cations,	and
D.	App	licants Maximum Allowable Emission	Data				
	Po1	lutant Emission	Rate				
	TS	P		grams	s/sec		
	so	2		grams	s/sec		
E.	E. Emission Data Used in Modeling						
	Attach list of emission sources. Emission data required is source name, description point source (on NEDS point number), UTM coordinates, stack data, allowable emissions and normal operating time.						
F.	Attach all other information supportive to the PSD review.						
G.	Discuss the social and economic impact of the selected technology versus other applicable technologies (i.e, jobs, payroll, production, taxes, energy, etc.). Include assessment of the environmental impact of the sources.						
Н.	Attach scientific, engineering, and technical material, reports, publications, journals and other competent relevant information describing the theory and application of the requested best available control technology.						
		m 17-1.202(1)/90017B2/RPT4/APS1 ve October 31, 1982 Pag	ge 12 of 12	<u>!</u>			



LOCATION OF CCA MILL





EXPANDED PLOT PLAN OF CCA MILL FOR EXISTING AND FUTURE CONDITIONS



ATTACHMENT A PROJECT DESCRIPTION

PROJECT DESCRIPTION

Container Corporation of America (CCA), located in Fernandina Beach, Florida, recently was issued air construction permits by the Florida Department of Environmental Regulation (FDER). The construction permits (AC45-190382 and AC45-190383) authorize the construction of one new batch digester and a new brown stock washer system. Specific Condition 14 in each of these permits requires that a construction permit be submitted for the No. 5 Power Boiler. The purpose of the resulting construction permit is to establish certain federally enforceable permit conditions for this source.

The No. 5 Power Boiler at CCA currently is permitted under operating permit A045-190422. This permit application for the No. 5 Power Boiler reflects the following changes from the current permit:

- The stack height is being raised from 227 feet to 257 feet above grade.
- The maximum fuel oil sulfur content is being reduced from 3.0 percent to 2.5 percent.
- 3. The maximum 24-hour fuel oil burning rate is being limited to 3,850 gallons per hour (92,400 gallons from 8 a.m. to 8 a.m.).

Presented in Attachment B are the maximum estimated emissions from the No. 5 Power Boiler.

ATTACHMENT B FUTURE MAXIMUM EMISSIONS FOR POWER BOILER NO. 5

FUTURE MAXIMUM EMISSIONS FOR POWER BOILER NO. 5

PM Based on current permit limit -- 137.1 lb/hr, 598.9 TPY PM10 В. Based on AP-42 for coal-fired boiler with ESP: 67% is PM10 $137.1 \text{ lb/hr} \times 0.67 = 91.9 \text{ lb/hr}$ $\sqrt{598.9}$ TPY x 0.67 = 402.5 TPY SO_2 C. Maximum hourly Maximum hourly fuel oil usage = 4,417 gal/hr Maximum sulfur content is 2.5% Heating value = 148,925 Btu/gal Heat input = $4,417 \text{ gal/hr} \times 148,925 \text{ Btu/gal}$ Maximum - $= 657.8 \times 10^6 \text{ Btu/hr}$ AP-42 emission factor is 157(S) 1b/1,000 gal $4,417 \text{ gal/hr} \times 157(2.5)/1,000 = 1,733.7 \text{ lb/hr}$ Maximum 24-hour Maximum 24-hour (midnight to midnight) fuel oil usage will be limited to 92,400 gallons or average of 3,850 gal/hr 3,850 gal/hr x 157(2.5)/1,000 = 1,511.1 lb/hr Modelle OK 3. Annual Average Annual emissions = 1,511.1 lb/hr x 8,760 hr/yr + 2,000 lb/ton = 6,618.6 TPYD. NO_x Base on AP-42 factors Modelled at This No. 6 Fuel Oil Factor is 67 lb/1,000 gal 296.0 lb/hr 4,417 gal/hr x 67 lb/1,000 gal 2. Bark AP-42 factor is 2.8 lb/ton bark 53.76 TPH x 2.8 lb/ton = 150.5 lb/hr Annual Average Fuel oil burning results in highest NO_x emissions. For annual emissions, use maximum 24-hour fuel oil burning $3,850 \text{ gal/hr} \times 67 \text{ lb/l},000 \text{ gal} = 258.0 \text{ lb/hr}$ 258.0 lb/hr x 8,760 hr/yr + 2,000 lb/ton = 1,130.0 TPY E. CO 1. No. 6 Fuel Oil Base on AP-42 factor of 5 lb/1,000 gal. $4,417 \text{ gal/hr} \times 5 \text{ lb/1,000 gal} = 22.1 \text{ lb/hr}$

2. Bark From NCASI Technical Bulletin No. 109, maximum is $0.60~\rm{lb/10^6}$ Btu $457 \times 10^6 \times 0.60/10^6 = 274.2~\rm{lb/hr}$

3. Annual Average $274.2 \text{ lb/hr} \times 8,760 + 2,000 = 1,201.0 \text{ TPY}$

F. VOC

Based on AP-42 factors

1. No. 6 Fuel Oil

Factor is 0.76 lb/1,000 gal

 $4,417 \text{ gal/hr} \times 0.76 \text{ lb/l,000 gal} = 3.4 \text{ lb/hr}$

2. Bark Burning

Factor is 1.4 lb/ton bark

53.76 TPH x 1.4 lb/ton = 75.3 lb/hr

3. Annual Average

 $75.3 \text{ lb/hr} \times 8,760 + 2,000 = 329.8 \text{ TPY}$

Incr. 15 329.8 - 247.8 = 82.01140

G. Lead, Mercury, Beryllium, Arsenic, Fluorides Emission factors from following sources:

Fuel Oil Burning

- a. Fluorides Emissions Assessment of Conventional Stationary Combustion Systems, Vol. V. Industrial Combustion Sources, EPA-600/7-81-003a.
- b. All other pollutants Toxic Air Pollutant Emission Factors--A Compilation for Selected Air Toxic Compounds and Sources, EPA-450/2-88-006.

Bark Burning All pollutants - EPA-600/7-81-003a (see above).

1. Lead

a. Fuel Oil Burning Factor is 8.9 lb/ 10^{12} Btu (uncontrolled) 658x 10^6 Btu/hr x 8.9 lb/ 10^{12} Btu = 0.0059 lb/hr

b. Bark Burning Factor is 50 pg/J or 116 lb/ 10^{12} Btu $457 \times 10^{6} \times 116 \text{ lb}/10^{12} = 0.053 \text{ lb/hr} = 0.232 \text{ TPY}$

2. Mercury

a. Fuel Oil Burning Factor is $2.4 \text{ lb/}10^{12}$ Btu for ESP control $658 \times 10^6 \text{ x } 2.4 / 10^{12} = 0.0016 \text{ lb/hr} = 0.0070 \text{ TPY}$

b. Bark BurningNo emission factor.

3. Beryllium

a. Fuel Oil Burning Factor is $0.59 \text{ lb}/10^{12} \text{ Btu for ESP control}$ $658 \times 10^6 \times 0.59/10^{12} = 0.00039 \text{ lb/hr}$

B-2

- b. Bark Burning Factor is <1 pg/J or <2.3 lb/ 10^{12} Btu 457×10^6 x $2.3/10^{12}$ = 0.0011 lb/hr = 0.00048 TPY
- 4. Arsenic
 - a. Fuel Oil Burning Factor is 2.28 lb/ 10^{12} Btu for ESP control $658 \times 10^6 \times 2.28 / 10^{12} = 0.0015$ lb/hr
 - b. Bark Burning Factor is 12 pg/J or 27.9 $1b/10^{12}$ Btu $457 \times 10^6 \times 27.9/10^{12} = 0.013 \ 1b/hr = 0.057 \ TPY$
- 5. Fluorides
 - Fuel Oil Burning Factor is 2.7 pg/J or 6.27 lb/ 10^{12} Btu, uncontrolled $658 \times 10^6 \times 6.27 / 10^{12} = 0.0041$ lb/hr = 0.018 TPY
 - b. Bark BurningNo emission factor.
- H. Sulfuric Acid Mist

 Based on 3% of sulfur emissions.

 1,733.7 lb/hr x 98/64 x 0.03 = 79.6 lb/hr

 Annual: 6,618.6 TPY x 98/64 x 0.03 = 304.0 TPY