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AUG 25 2006

BUREAU OF AIR REGULATION

Jeff Koerner  
Florida Department of Environmental Protection  
2600 Blair Stone Road, M.S. 5500  
Tallahassee, Florida 32399-2400

Re: NOx Emissions during Startup, Shutdown and Fuel Switching  
Combustion Turbine Unit Nos. HC3 (EU-031) and HC4 (EU-032)  
Arvah B. Hopkins Electric Generating Station  
Facility I.D. No. 0730003

Dear Mr. Koerner:

This letter serves to follow up on our recent telephone conversation concerning the status of our analysis of the startup, shutdown, and fuel switching operations and data for Combustion Turbine Unit Nos. HC3 (EU-031) and HC4 (EU-032) at the City of Tallahassee's Arvah B. Hopkins Electric Generating Station (Hopkins). When we met with you and Ms. Trina Vielhauer on May 24, 2006, you had suggested that the City consider a concept where an alternative emission standard, on a mass emission basis, might be established for these activities in lieu of emissions from these activities being excluded from compliance demonstrations through revisions to the excess emissions provisions of Air Construction Permit No. 0730003-005-AC.

Based on our efforts since that meeting, we have determined that there is considerable variability in the duration, emissions concentrations and mass emissions observed during startup, shutdown and fuel switching activities. This, along with considerations for how we implement monitoring for excess emissions episodes by the Hopkins operations staff, have led us to conclude that the best approach would be to modify the excess emissions provisions of Air Construction Permit No. 0730003-005-AC to be similar to the draft Hopkins Unit No. 2 Repowering permit.

The City is therefore requesting that excess oxides of nitrogen (NOx) emissions from Hopkins Units HC3 and HC4 be excluded from NOx compliance determinations during the first 45 minutes of startup, 15 minutes of shutdown, and 15 minutes of fuel switching. The City is also requesting that malfunctions of up to 120 minutes during any 24-hour period and periods of tuning of the water injection and Selective Catalytic Reduction (SCR) systems be excluded from NOx compliance determinations. And finally, the City is requesting that the excess emission data be excluded from any hourly averages that would otherwise be impacted by the excess emissions (i.e. excess emissions that occur over two hourly averaging periods be excluded from each hourly averaging). We have provided below the information gathered since our May 24, 2006, meeting, that should provide the basis for this determination and our request.

As background, please recall that these units were constructed to provide the City with peaking and intermediate sources of power. As a result, these units operate both on a schedule when the start and stop times are typically known in advance, as well as being called on with little or no advance notice to address peak electrical conditions, the loss of one of the City's other generating units or when we are called on to provide spinning reserves as a part of the Florida reserve sharing group. To meet these operational needs, the units need to be able to go through the startup/shutdown cycles without a limitation on when these occur as well as being able to be started multiple times in a day if needed.

The City currently has self-imposed temporary operational restrictions on the units in order to remain within the current permit limitations on excess emissions until such time as the Air Construction Permit can be appropriately revised. These temporary operational restrictions include limiting the units to not more than two (2) starts per day and to limit startups and shutdowns to commence in the first quadrant of the hour (to prevent excess emissions from extending over a two-hour period). These modifications have resulted in the units not being able to be utilized as spinning reserve to meet the requirements of the Florida reserve-sharing group. The proposed permit modifications contained in this letter will resolve these issues and allow the units to be released to full duty.

Since our last meeting, we have conducted a number of oil-fired starts, oil-fired shutdowns and fuel swaps in an attempt to obtain sufficient data that represents the respective operating evolutions since we have completed the SCR tuning. We also collected data from primarily gas-fired starts and gas-fired shutdowns for the period following the NOx tuning completed on April 26, 2006. Based on this data we have the following number of data points for each of the activities.

Unit	Starts Gas	Starts Oil	Shutdown Gas	Shutdown Oil	Fuel Swap Gas to Oil	Fuel Swap Oil to Gas
HC3	28	5	27 <sup>1</sup>	5 <sup>2</sup>	3	3
HC4	19	5	19	5 <sup>3</sup>	3	3

It is important to note that all of the data was collected during warmer seasonal conditions. We do not have any post-SCR tuning data for cold weather operations. Thus, we are not certain whether additional time will be necessary to complete startup as a result of seasonal or weather-related changes.

Attached are a series of tables that summarize the data that we have collected and analyzed. Tables 1 and 2 summarize the data that we have collected for gas-fired startup on units HC3 and HC4, and Tables 3 and 4 summarize the data collected for oil-fired startup on units HC3 and HC4, respectively (Figures 1 through 8 illustrate the startup data). Tables 5 and 6 summarize data collected for gas-fired shutdown for units

<sup>1</sup> Only 27 of the 28 gas-fired periods are included in the shutdown data. On May 19<sup>th</sup>, Unit HC3 tripped off-line rather than going through a normal shutdown.

<sup>2</sup> Five shutdowns were completed while firing oil. Only four exhibited excess emissions.

<sup>3</sup> Five shutdowns were completed while firing oil. Only four exhibited excess emissions.

HC3 and HC4, and Tables 7 and 8 summarize data collected for oil-fired shutdown on units HC3 and HC4, respectively (Figures 9-16 illustrate the shutdown data). Tables 9 and 10 summarize the data collected for fuel swaps on units HC3 and HC4, respectively (Figures 17 through 20 illustrate the fuel switch data). Table 11 summarizes the highest values that appear in the Tables 1 through 6. For each table we have identified the following information:

- Duration: This is the total minutes lapsed to complete startup or shutdown pursuant to the definitions contained in Chapter 62-210, Florida Administrative Code (F.A.C.), or the time lapsed from the point that NOx emissions deviate above 5 ppmvd to the point that NOx emissions once again achieve 5 ppmvd after switching the type of fuel combusted.
- Average NOx (concentration and mass): The average concentration or emission rate of NOx during the startup, shutdown or fuel switching episode. Averaging begins at the point that startup, shutdown, or the alternate fuel initiates and ends when compliance with the 5 ppmvd standard is sustainable.
- Maximum NOx (concentration and mass): The maximum concentration or emission rate of NOx during startup, shutdown or fuel switching episode. Data included begins at the point that startup, shutdown, or the alternate fuel initiates and ends when compliance with the 5 ppmvd standard is sustainable.

There have been three (3) alternatives identified for addressing the excess emissions during these episodes. These are: (i) utilizing the excess emission exclusions as we are recommending; (ii) establishing alternative standards, on a concentration basis, for startup, shutdown and fuel swaps; and (iii) establishing alternative standards, on a concentration basis, for startup, shutdown and fuel swaps. We believe that the best course of action is utilizing the excess emission exclusion provisions as we are recommending. By utilizing this course of action:

- The historical and current practice most familiar to Hopkins operations and DEP personnel will be followed
- The allowable excess emissions are limited based on the time limitation
- Compliance demonstration can be performed more easily by both field personnel and DEP staff
- Record keeping is more easily addressed
- Does not rely on when operations are occurring (winter vs. summer) like a mass emission standard would require
- Does not require significant data collection to ensure that the alternative standard is achieved

Utilization of either of the two (2) other alternatives will result in:

- The establishment of a new practice unfamiliar to both operations personnel and DEP personnel
- Will require additional data collection to ensure that the alternative standard is being achieved
- More difficult for field personnel to understand whether the unit is in compliance on a contemporaneous basis

- Increased complexity in record keeping and documentation (by establishing both a duration limit and maximum standard)
- Requires the same level of data exclusion as Alternative 1 does to ensure 24-hour block average compliance is achieved

The City appreciates the Department's assistance regarding this issue, and believes the above information should be sufficient to meet the Department's needs regarding this request. Please do not hesitate to contact me at (850) 891-8851, or Rob McGarrah, Manager of Power Production at (850) 891-5534, if you have any questions or require additional information.

Sincerely,

A handwritten signature in black ink, appearing to read 'John K. Powell', with a stylized flourish at the end.

John K. Powell, P.E.  
Interim Environmental and Safety Manager

cc: Trina Vielhauer, FDEP TLH  
Rick Bradburn, FDEP NWD  
Rob McGarrah, COT  
Cynthia Barber, COT  
Triveni Singh, COT  
Phil Bucci, COT

## **ATTACHMENTS**

**TABLE 1**  
**UNIT HC3 GAS-FIRED STARTUP DATA**

<b>Date</b>	<b>Startup Duration (min)</b>	<b>Average Concentration (ppmvd)</b>	<b>Maximum Concentration (ppmvd)</b>	<b>Average Emission Rate (lb/hr)</b>	<b>Maximum Mass Emission Rate (lb/hr)</b>
May 4 <sup>th</sup>	22	5.87	27.4	6.55	9.70
May 8 <sup>th</sup>	7	19.9	36.8	15.8	30.2
May 10 <sup>th</sup>	40	11.0	48.6	6.61	27.0
May 13 <sup>th</sup>	23	17.8	67.8	12.5	30.2
May 18 <sup>th</sup>	55	8.52	50.8	8.80	30.9
May 19 <sup>th</sup>	17	28.5	63.1	18.0	40.3
May 20 <sup>th</sup>	10	29.1	47.8	22.8	41.6
May 22 <sup>nd</sup>	14	28.9	67.6	14.1	29.2
May 23 <sup>rd</sup>	30	26.4	55.7	14.2	27.1
May 24 <sup>th</sup>	16	24.7	55.8	14.9	34.4
May 25 <sup>th</sup>	11	26.2	54.6	14.8	34.4
May 27 <sup>th</sup>	15	26.9	49.8	22.2	31.5
May 28 <sup>th</sup>	12	23.4	39.6	23.1	40.1
May 29 <sup>th</sup>	10	23.9	38.4	26.5	44.9
May 30 <sup>th</sup>	12	42.5	69.4	24.3	50.6
May 31 <sup>st</sup>	8	24.6	41.0	23.4	45.8
June 1 <sup>st</sup>	8	20.1	37.3	17.8	40.9
June 5 <sup>th</sup>	36	7.67	34.4	8.68	34.7
June 6 <sup>th</sup>	11	23.3	41.3	26.3	43.8
June 8 <sup>th</sup>	38	13.6	43.4	16.3	44.4
June 11 <sup>th</sup>	35	8.32	32.1	8.69	37.6
June 12 <sup>th</sup>	9	29.6	50.9	19.9	34.6
June 14 <sup>th</sup>	7	29.0	50.7	28.1	69.0
June 15 <sup>th</sup>	31	14.5	30.7	20.8	49.1
June 16 <sup>th</sup>	7	17.6	32.2	17.5	32.8
June 17 <sup>th</sup>	32	8.33	33.2	9.45	36.5
June 19 <sup>th</sup>	8	22.6	41.3	19.4	39.2
June 20 <sup>th</sup>	6	25.0	34.8	23.9	35.0
<b>Average</b>	<b>18.9</b>	<b>21.0</b>	<b>45.6</b>	<b>17.3</b>	<b>37.3</b>
<b>Maximum</b>	<b>55</b>	<b>42.5</b>	<b>69.4</b>	<b>28.1</b>	<b>69.0</b>
<b>Minimum</b>	<b>6</b>	<b>5.87</b>	<b>27.4</b>	<b>6.55</b>	<b>9.70</b>

**TABLE 2**  
**UNIT HC4 GAS-FIRED STARTUP DATA**

<b>Date</b>	<b>Startup Duration (min)</b>	<b>Average Concentration (ppmvd)</b>	<b>Maximum Concentration (ppmvd)</b>	<b>Average Emission Rate (lb/hr)</b>	<b>Maximum Mass Emission Rate (lb/hr)</b>
13-May	8	27.1	34.8	32.3	46.7
18-May	46	12.8	51.8	13.9	31.1
19-May	10	26.9	46.8	22.4	31.2
22-May	9	21.0	41.1	24.9	50.8
23-May	20	27.7	42.7	43.1	55.8
24-May	10	36.1	83.0	27.0	43.7
26-May	9	23.5	36.1	25.2	41.8
28-May	23	24.7	37.3	34.6	41.0
29-May	9	25.1	36.9	29.0	43.7
30-May	12	40.3	65.7	24.9	40.1
31-May	8	33.2	58.8	30.6	47.2
1-Jun	8	27.4	50.9	27.5	52.7
2-Jun	41	7.95	39.0	11.0	40.1
7-Jun	8	24.1	37.9	29.2	44.9
8-Jun	9	19.1	34.7	25.2	48.6
10-Jun	8	23.4	33.0	28.1	49.0
16-Jun	18	19.6	36.2	9.22	24.9
19-Jun	11	29.9	49.1	22.3	45.1
20-Jun	32	25.3	46.7	31.9	46.6
<b>Average</b>	<b>15.7</b>	<b>25.0</b>	<b>45.4</b>	<b>25.9</b>	<b>43.4</b>
<b>Maximum</b>	<b>46</b>	<b>40.3</b>	<b>83.0</b>	<b>43.1</b>	<b>55.8</b>
<b>Minimum</b>	<b>8</b>	<b>7.95</b>	<b>33.0</b>	<b>9.22</b>	<b>24.9</b>

TABLE 3 UNIT HC3 OIL-FIRED STARTUP DATA					
Date	Startup Duration (min)	Average Concentration (ppmvd)	Maximum Concentration (ppmvd)	Average Emission Rate (lb/hr)	Maximum Mass Emission Rate (lb/hr)
May 3 <sup>rd</sup>	42	28.3	118.2	21.6	84.7
June 9 <sup>th</sup>	52	17.3	76.6	24.2	66.4
June 29 <sup>th</sup>	42	16.3	79.2	23.1	76.0
June 30 <sup>th</sup>	39	14.9	80.3	18.4	74.4
July 1 <sup>st</sup>	13	57.2	105.1	51.3	129.8
<b>Average</b>	<b>37.6</b>	<b>26.8</b>	<b>91.9</b>	<b>27.7</b>	<b>86.3</b>
<b>Maximum</b>	<b>52</b>	<b>57.2</b>	<b>118.2</b>	<b>51.3</b>	<b>129.8</b>
<b>Minimum</b>	<b>13</b>	<b>14.9</b>	<b>76.6</b>	<b>18.4</b>	<b>66.4</b>

TABLE 4 UNIT HC4 OIL-FIRED STARTUP DATA					
Date	Startup Duration (min)	Average Concentration (ppmvd)	Maximum Concentration (ppmvd)	Average Emission Rate (lb/hr)	Maximum Mass Emission Rate (lb/hr)
May 3 <sup>rd</sup>	47	28.0	118.2	16.2	76.6
June 9 <sup>th</sup>	31	34.9	89.9	53.9	105.8
June 27 <sup>th</sup>	12	45.1	231.0	28.5	88.4
June 29 <sup>th</sup>	14	67.4	102.9	39.5	133.3
June 30 <sup>th</sup>	8	49.1	95.7	53.5	120.2
<b>Average</b>	<b>22.4</b>	<b>44.9</b>	<b>127.5</b>	<b>38.3</b>	<b>104.9</b>
<b>Maximum</b>	<b>47</b>	<b>67.4</b>	<b>231.0</b>	<b>53.9</b>	<b>133.3</b>
<b>Minimum</b>	<b>8</b>	<b>28.0</b>	<b>89.9</b>	<b>16.2</b>	<b>76.6</b>



**TABLE 5**  
**UNIT HC3 GAS-FIRED SHUTDOWN DATA**

<b>Date</b>	<b>Startup Duration (min)</b>	<b>Average Concentration (ppmvd)</b>	<b>Maximum Concentration (ppmvd)</b>	<b>Average Emission Rate (lb/hr)</b>	<b>Maximum Mass Emission Rate (lb/hr)</b>
May 4 <sup>th</sup>	2	25.2	33.7	7.57	9.57
May 8 <sup>th</sup>	24	6.64	23.6	5.27	26.4
May 10 <sup>th</sup>	2	18.0	22.2	5.25	5.93
May 13 <sup>th</sup>	3	18.1	31.7	5.12	7.85
May 18 <sup>th</sup>	13	7.26	28.9	3.24	7.83
May 20 <sup>th</sup>	2	23.9	31.5	7.89	10.4
May 22 <sup>nd</sup>	3	22.9	32.8	4.93	8.58
May 23 <sup>rd</sup>	2	19.9	26.7	6.59	8.88
May 24 <sup>th</sup>	10	8.51	27.9	3.95	7.71
May 25 <sup>th</sup>	9	9.34	22.0	2.95	6.42
May 27 <sup>th</sup>	2	22.2	28.2	6.56	7.74
May 28 <sup>th</sup>	2	15.0	19.9	4.85	6.37
May 29 <sup>th</sup>	11	10.6	32.2	3.94	10.1
May 30 <sup>th</sup>	2	20.1	23.1	4.37	5.67
May 31 <sup>st</sup>	13	10.5	27.1	4.07	6.71
June 1 <sup>st</sup>	3	13.5	19.4	4.12	5.33
June 5 <sup>th</sup>	3	16.9	26.2	4.05	5.67
June 6 <sup>th</sup>	11	7.70	26.0	2.68	5.57
June 8 <sup>th</sup>	3	15.7	21.5	3.70	5.47
June 11 <sup>th</sup>	2	15.4	19.9	4.59	5.58
June 12 <sup>th</sup>	2	21.5	27.8	6.40	7.77
June 14 <sup>th</sup>	17	5.63	14.6	3.34	15.7
June 15 <sup>th</sup>	3	13.5	19.4	3.26	4.84
June 16 <sup>th</sup>	2	6.25	7.00	1.89	1.98
June 17 <sup>th</sup>	3	19.6	27.8	4.61	7.03
June 19 <sup>th</sup>	3	16.3	23.9	3.25	5.85
June 20 <sup>th</sup>	3	16.0	25.1	3.67	5.51
<b>Average</b>	<b>5.74</b>	<b>15.0</b>	<b>24.8</b>	<b>4.52</b>	<b>7.87</b>
<b>Maximum</b>	<b>24</b>	<b>25.2</b>	<b>33.7</b>	<b>7.89</b>	<b>26.4</b>
<b>Minimum</b>	<b>2</b>	<b>5.63</b>	<b>7.00</b>	<b>1.89</b>	<b>1.98</b>

**TABLE 6**  
**UNIT HC4 GAS-FIRED SHUTDOWN DATA**

<b>Date</b>	<b>Startup Duration (min)</b>	<b>Average Concentration (ppmvd)</b>	<b>Maximum Concentration (ppmvd)</b>	<b>Average Emission Rate (lb/hr)</b>	<b>Maximum Mass Emission Rate (lb/hr)</b>
13-May	2	29.5	40.1	9.50	12.8
18-May	2	26.5	36.5	8.78	12.0
19-May	2	24.3	33.4	7.89	10.7
22-May	3	20.0	28.8	4.32	7.58
23-May	3	22.8	31.8	4.43	9.04
24-May	6	15.4	28.9	3.60	11.1
26-May	3	19.8	36.9	5.85	10.2
28-May	2	23.9	36.2	7.93	12.0
29-May	3	28.3	38.1	7.58	11.4
30-May	2	26.3	37.2	8.27	11.4
31-May	3	25.6	38.4	5.68	10.0
1-Jun	2	11.3	16.3	5.67	9.62
2-Jun	3	24.1	28.3	4.90	9.33
7-Jun	2	24.1	30.4	6.28	6.71
8-Jun	3	22.7	32.8	5.13	7.93
10-Jun	1	7.80	7.80	2.62	2.62
16-Jun	5	14.5	31.8	4.19	7.44
19-Jun	2	10.1	14.7	3.34	4.88
20-Jun	2	11.3	16.3	2.86	3.64
<b>Average</b>	<b>2.68</b>	<b>20.4</b>	<b>29.7</b>	<b>5.73</b>	<b>8.97</b>
<b>Maximum</b>	<b>6</b>	<b>29.5</b>	<b>40.1</b>	<b>9.50</b>	<b>12.8</b>
<b>Minimum</b>	<b>1</b>	<b>7.80</b>	<b>7.80</b>	<b>2.62</b>	<b>2.62</b>

TABLE 7 UNIT HC3 OIL-FIRED SHUTDOWN DATA					
Date	Startup Duration (min)	Average Concentration (ppmvd)	Maximum Concentration (ppmvd)	Average Emission Rate (lb/hr)	Maximum Mass Emission Rate (lb/hr)
May 3 <sup>rd</sup>	3	6.90	7.00	1.78	2.38
June 9 <sup>th</sup>	2	14.5	22.9	0.045	0.071
June 29 <sup>th</sup>	3	39.5	52.7	12.7	18.1
June 30 <sup>th</sup>	4	26.2	53.9	8.44	18.5
July 1 <sup>st</sup>	No Excess Emissions Occurred During Shutdown on This Date				
<b>Average</b>	<b>3</b>	<b>21.8</b>	<b>34.1</b>	<b>5.74</b>	<b>9.76</b>
<b>Maximum</b>	<b>4</b>	<b>39.5</b>	<b>53.9</b>	<b>12.7</b>	<b>18.5</b>
<b>Minimum</b>	<b>2</b>	<b>6.90</b>	<b>7.00</b>	<b>0.045</b>	<b>0.071</b>

TABLE 8 UNIT HC4 OIL-FIRED SHUTDOWN DATA					
Date	Startup Duration (min)	Average Concentration (ppmvd)	Maximum Concentration (ppmvd)	Average Emission Rate (lb/hr)	Maximum Mass Emission Rate (lb/hr)
May 3 <sup>rd</sup>	5	23.4	55.5	7.07	19.4
June 9 <sup>th</sup>	3	32.3	56.4	10.7	17.7
June 27 <sup>th</sup>	2	5.95	6.60	1.57	1.73
June 29 <sup>th</sup>	No Excess Emissions Occurred During Shutdown on This Date				
June 30 <sup>th</sup>	3	32.1	49.4	10.2	16.5
<b>Average</b>	<b>3.25</b>	<b>23.4</b>	<b>42.0</b>	<b>7.39</b>	<b>13.8</b>
<b>Maximum</b>	<b>5</b>	<b>32.3</b>	<b>56.4</b>	<b>10.7</b>	<b>19.4</b>
<b>Minimum</b>	<b>2</b>	<b>5.95</b>	<b>6.60</b>	<b>1.57</b>	<b>1.73</b>

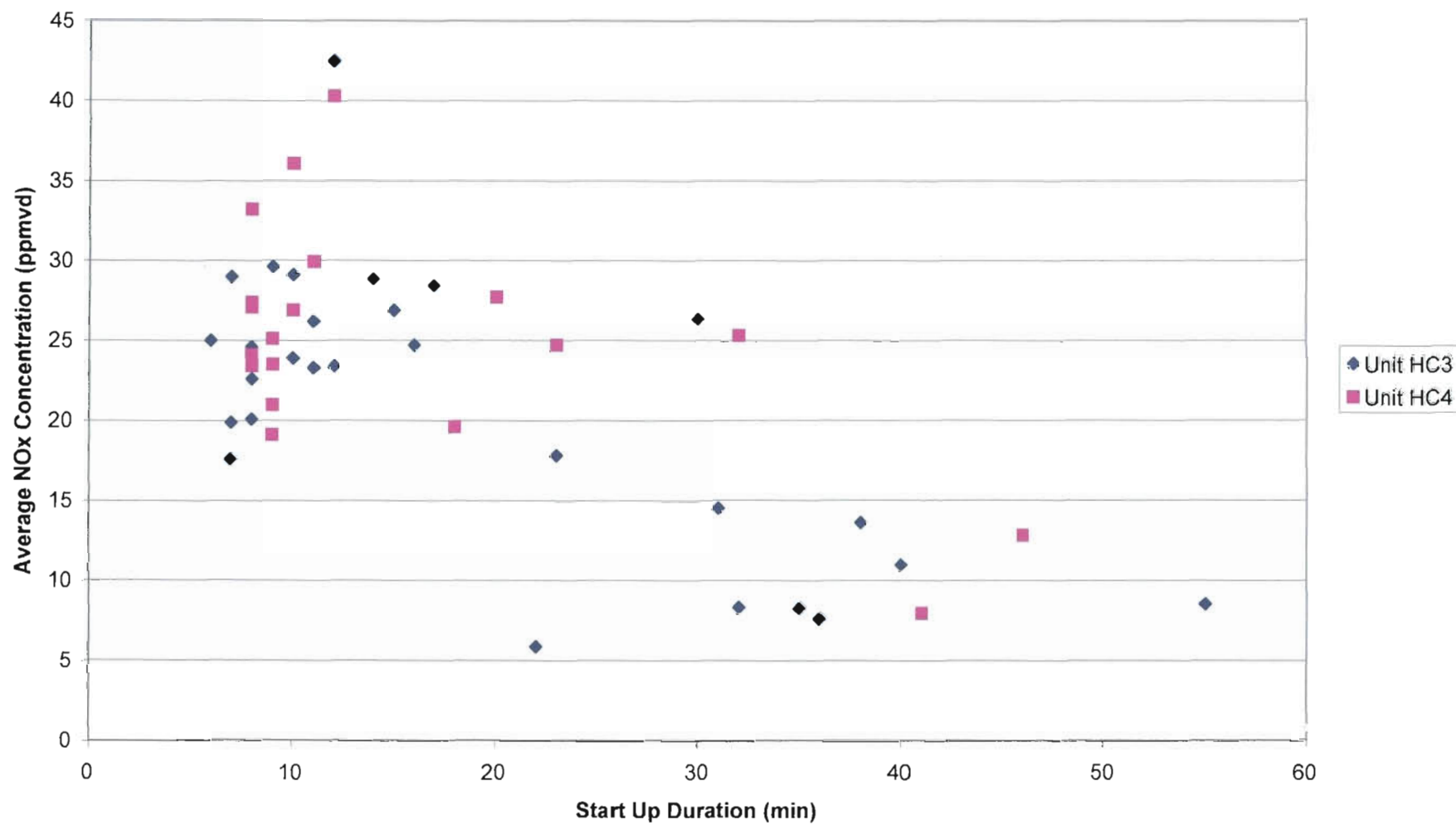
TABLE 9 UNIT HC3 FUEL SWAP DATA						
Date	Type	Startup Duration (min)	Average Concent. (ppmvd)	Maximum Concent. (ppmvd)	Average Emission Rate (lb/hr)	Maximum Emission Rate (lb/hr)
June 29 <sup>th</sup>	Oil to Gas	5	124.3	211.1	166.9	325.7
June 30 <sup>th</sup>	Oil to Gas	5	113.2	211.1	136.5	318.2
July 1 <sup>st</sup>	Oil to Gas	5	124.4	211.5	161.2	332.6
June 29 <sup>th</sup>	Gas to Oil	6	88.9	211.1	133.1	334.8
June 30 <sup>th</sup>	Gas to Oil	4	121.3	210.7	187.3	356.0
July 1 <sup>st</sup>	Gas to Oil	4	122.6	211.5	189.9	358.5
<b>Average</b>		<b>4.8</b>	<b>114.1</b>	<b>211.2</b>	<b>161.6</b>	<b>340.0</b>
<b>Maximum</b>		<b>6</b>	<b>124.4</b>	<b>211.5</b>	<b>189.9</b>	<b>358.5</b>
<b>Minimum</b>		<b>4</b>	<b>88.9</b>	<b>210.7</b>	<b>133.1</b>	<b>318.2</b>

TABLE 10 UNIT HC4 FUEL SWAP DATA						
Date	Type	Startup Duration (min)	Average Concent. (ppmvd)	Maximum Concent. (ppmvd)	Average Emission Rate (lb/hr)	Maximum Emission Rate (lb/hr)
June 27 <sup>th</sup>	Oil to Gas	5	69.0	130.9	97.6	199.6
June 29 <sup>th</sup>	Oil to Gas	6	90.6	224.1	8.61	65.1
June 30 <sup>th</sup>	Oil to Gas	5	113.7	222.5	10.4	61.7
June 27 <sup>th</sup>	Gas to Oil	8	40.0	129.1	61.8	205.3
June 29 <sup>th</sup>	Gas to Oil	5	114.5	218.0	179.9	369.3
June 30 <sup>th</sup>	Gas to Oil	5	106.8	200.2	166.0	334.4
<b>Average</b>		<b>5.8</b>	<b>93.1</b>	<b>198.8</b>	<b>85.3</b>	<b>207.2</b>
<b>Maximum</b>		<b>8</b>	<b>114.5</b>	<b>224.1</b>	<b>179.9</b>	<b>369.3</b>
<b>Minimum</b>		<b>5</b>	<b>40</b>	<b>129.1</b>	<b>8.61</b>	<b>61.7</b>

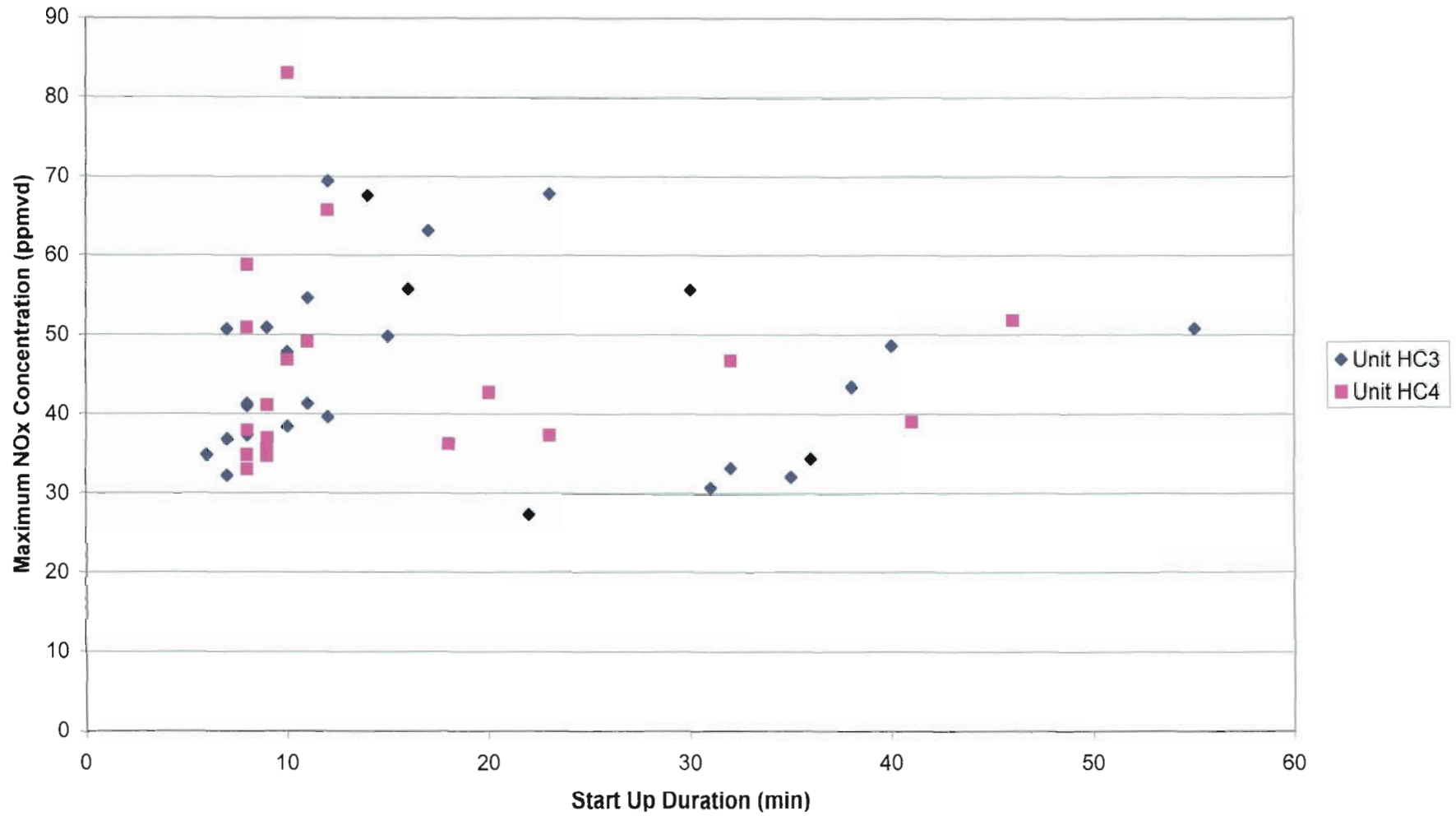
Table 11  
NOx Summary of Maximum Values

	HC3	Date	HC4	Date
<b>NATURAL GAS</b>				
<b>Start Up</b>				
Maximum Duration (min)	55	May 18 <sup>th</sup>	46	May 18 <sup>th</sup>
Max. Average Concentration (ppmvd)	42.5	May 30 <sup>th</sup>	40.3	May 30 <sup>th</sup>
Maximum Concentration (ppmvd)	69.4	May 30 <sup>th</sup>	83.0	May 24 <sup>th</sup>
Max. Average Emiss Rate (lb/hr)	28.1	June 14 <sup>th</sup>	43.1	May 23 <sup>rd</sup>
Maximum Emiss Rate (lb/hr)	69.0	June 14 <sup>th</sup>	55.8	May 23 <sup>rd</sup>
<b>Shutdown</b>				
Maximum Duration (min)	24	May 8 <sup>th</sup>	6	May 24 <sup>th</sup>
Max. Average Concentration (ppmvd)	25.2	May 4 <sup>th</sup>	29.5	May 13 <sup>th</sup>
Maximum Concentration (ppmvd)	33.7	May 4 <sup>th</sup>	40.1	May 13 <sup>th</sup>
Max. Average Emiss Rate (lb/hr)	7.89	May 20 <sup>th</sup>	9.50	May 13 <sup>th</sup>
Maximum Emiss Rate (lb/hr)	26.4	May 8 <sup>th</sup>	12.8	May 13 <sup>th</sup>
<b>FUEL OIL</b>				
<b>Start Up</b>				
Maximum Duration (min)	52	June 9 <sup>th</sup>	47	May 3 <sup>rd</sup>
Max. Average Concentration (ppmvd)	57.2	July 1 <sup>st</sup>	67.4	June 29 <sup>th</sup>
Maximum Concentration (ppmvd)	118.2	May 3 <sup>rd</sup>	231.0	June 27 <sup>th</sup>
Max. Average Emiss Rate (lb/hr)	51.3	July 1 <sup>st</sup>	53.9	June 9 <sup>th</sup>
Maximum Emiss Rate (lb/hr)	129.8	July 1 <sup>st</sup>	133.3	June 29 <sup>th</sup>
<b>Shutdown</b>				
Maximum Duration (min)	4	June 30 <sup>th</sup>	5	May 3 <sup>rd</sup>
Max. Average Concentration (ppmvd)	39.5	June 29 <sup>th</sup>	32.3	June 9 <sup>th</sup>
Maximum Concentration (ppmvd)	53.9	June 30 <sup>th</sup>	56.4	June 9 <sup>th</sup>
Max. Average Emiss Rate (lb/hr)	12.7	June 29 <sup>th</sup>	10.7	June 9 <sup>th</sup>
Maximum Emiss Rate (lb/hr)	18.5	June 30 <sup>th</sup>	19.4	May 3 <sup>rd</sup>
<b>FUEL SWAPS</b>				
<b>Gas to Oil</b>				
Maximum Duration (min)	6	June 29 <sup>th</sup>	8	June 27 <sup>th</sup>
Max. Average Concentration (ppmvd)	122.6	July 1 <sup>st</sup>	114.5	June 29 <sup>th</sup>
Maximum Concentration (ppmvd)	211.5	July 1 <sup>st</sup>	218.0	June 29 <sup>th</sup>
Max. Average Emiss Rate (lb/hr)	189.9	July 1 <sup>st</sup>	179.9	June 29 <sup>th</sup>
Maximum Emiss Rate (lb/hr)	358.5	July 1 <sup>st</sup>	369.3	June 29 <sup>th</sup>
<b>Oil to Gas</b>				
Maximum Duration (min)	5	June 29 <sup>th</sup>	6	June 29 <sup>th</sup>
Max. Average Concentration (ppmvd)	124.4	July 1 <sup>st</sup>	113.7	June 30 <sup>th</sup>
Maximum Concentration (ppmvd)	211.5	July 1 <sup>st</sup>	224.1	June 29 <sup>th</sup>
Max. Average Emiss Rate (lb/hr)	166.9	June 29 <sup>th</sup>	97.6	June 27 <sup>th</sup>
Maximum Emiss Rate (lb/hr)	332.6	July 1 <sup>st</sup>	199.6	June 27 <sup>th</sup>

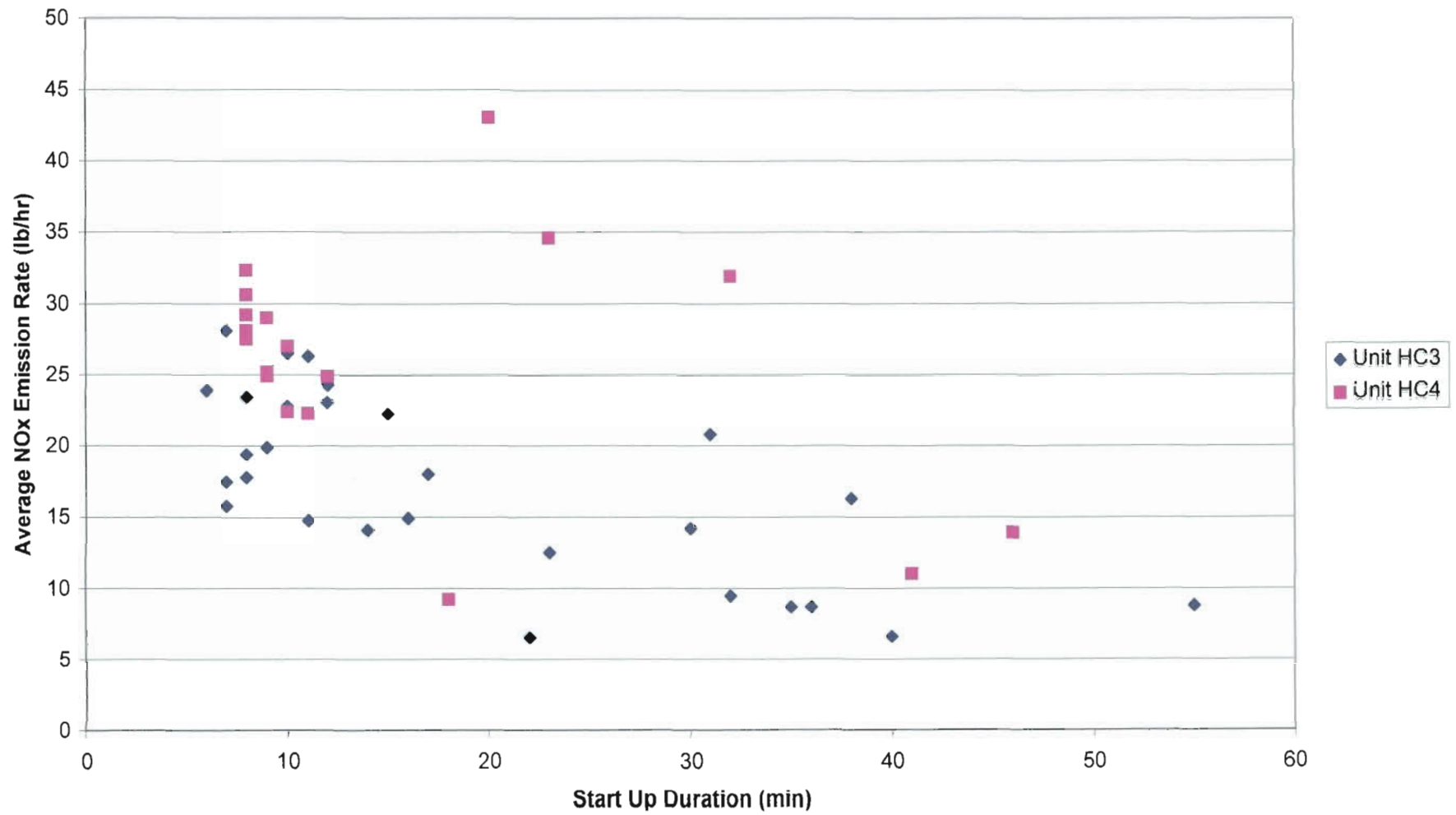
**FIGURE 1**  
**Average NOx Concentration vs Start Up Duration**  
**Gas-Fired Operation**



**FIGURE 2**  
**Maximum NOx Concentration vs Start Up Duration**  
**Gas-Fired Operation**

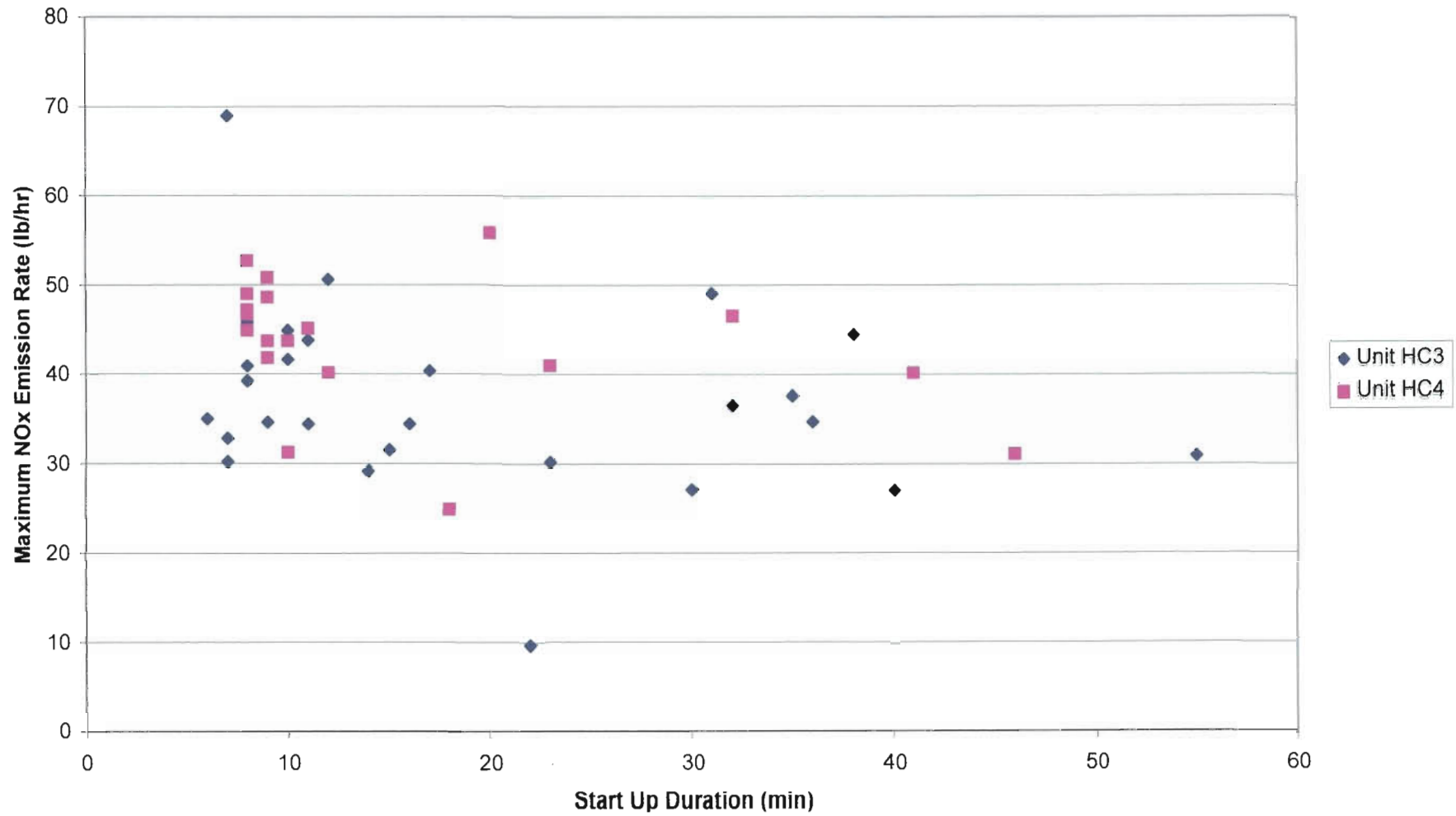


**FIGURE 3**  
**Average NOx Emission Rate vs Start Up Duration**  
**Gas-Fired Operation**

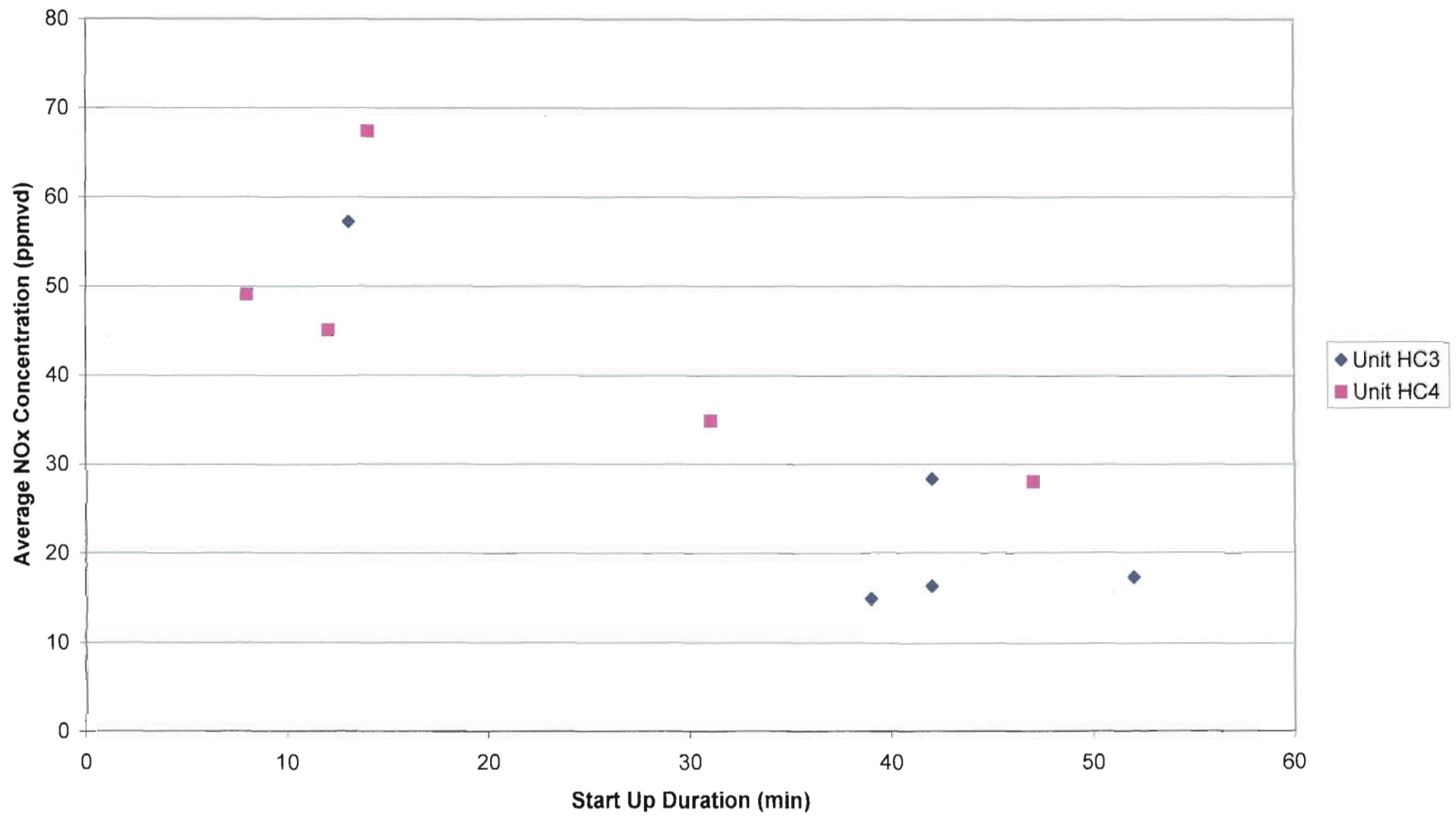




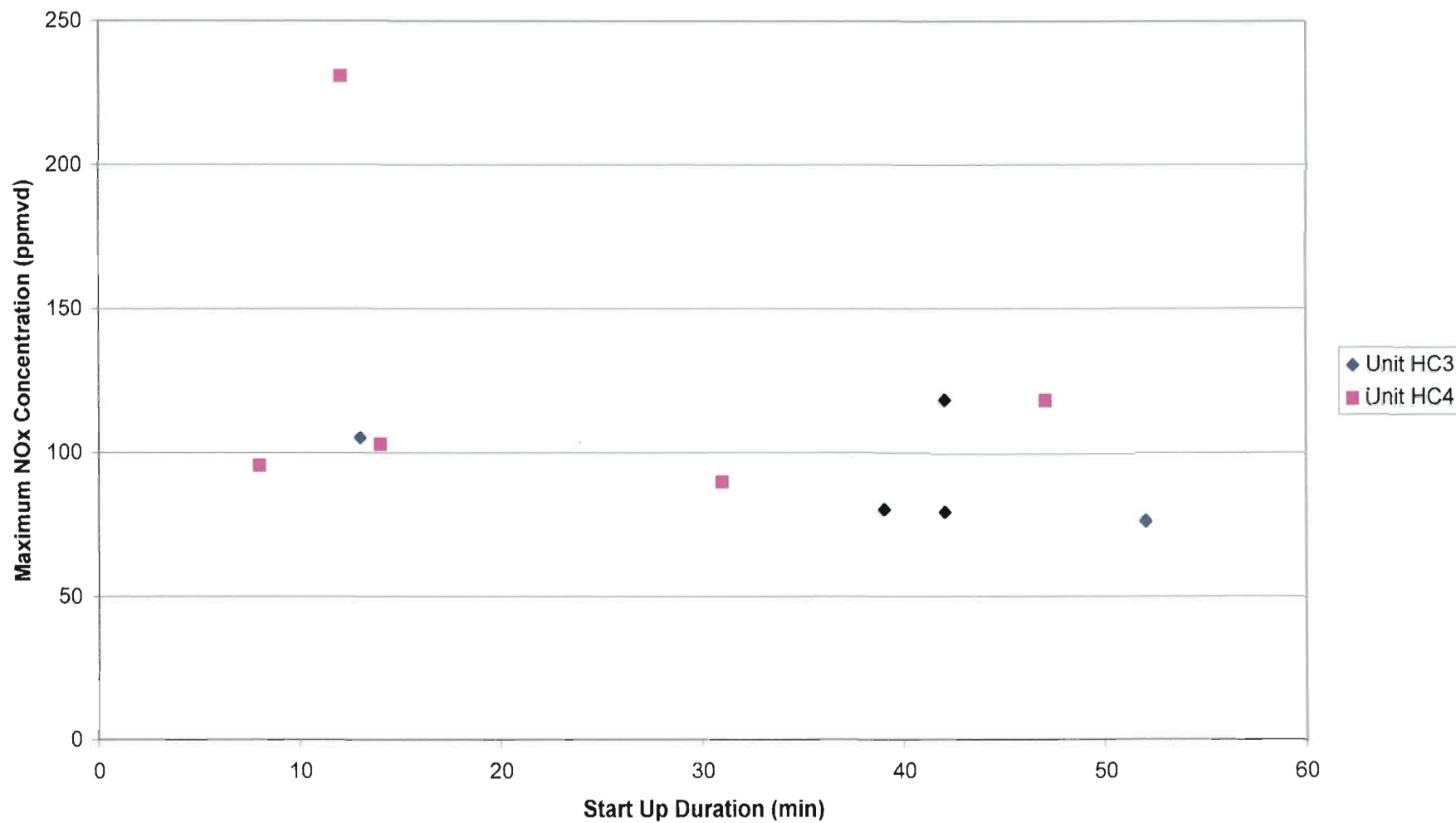
**FIGURE 4**  
**Maximum NOx Emission Rate vs Start Up Duration**  
**Gas-Fired Operation**



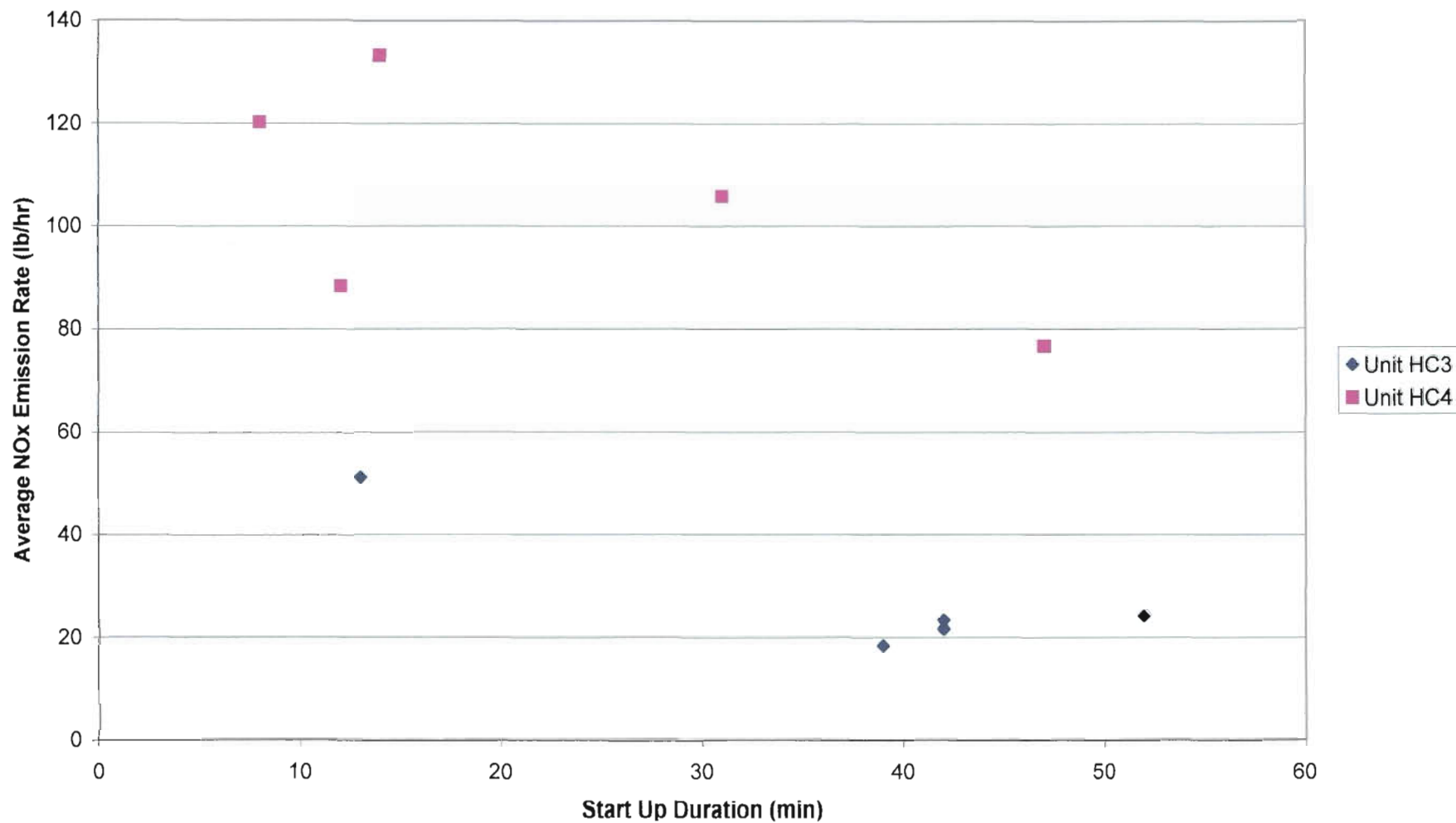
**FIGURE 5**  
**Average NOx Concentration vs Start Up Duration**  
**Oil-Fired Operation**



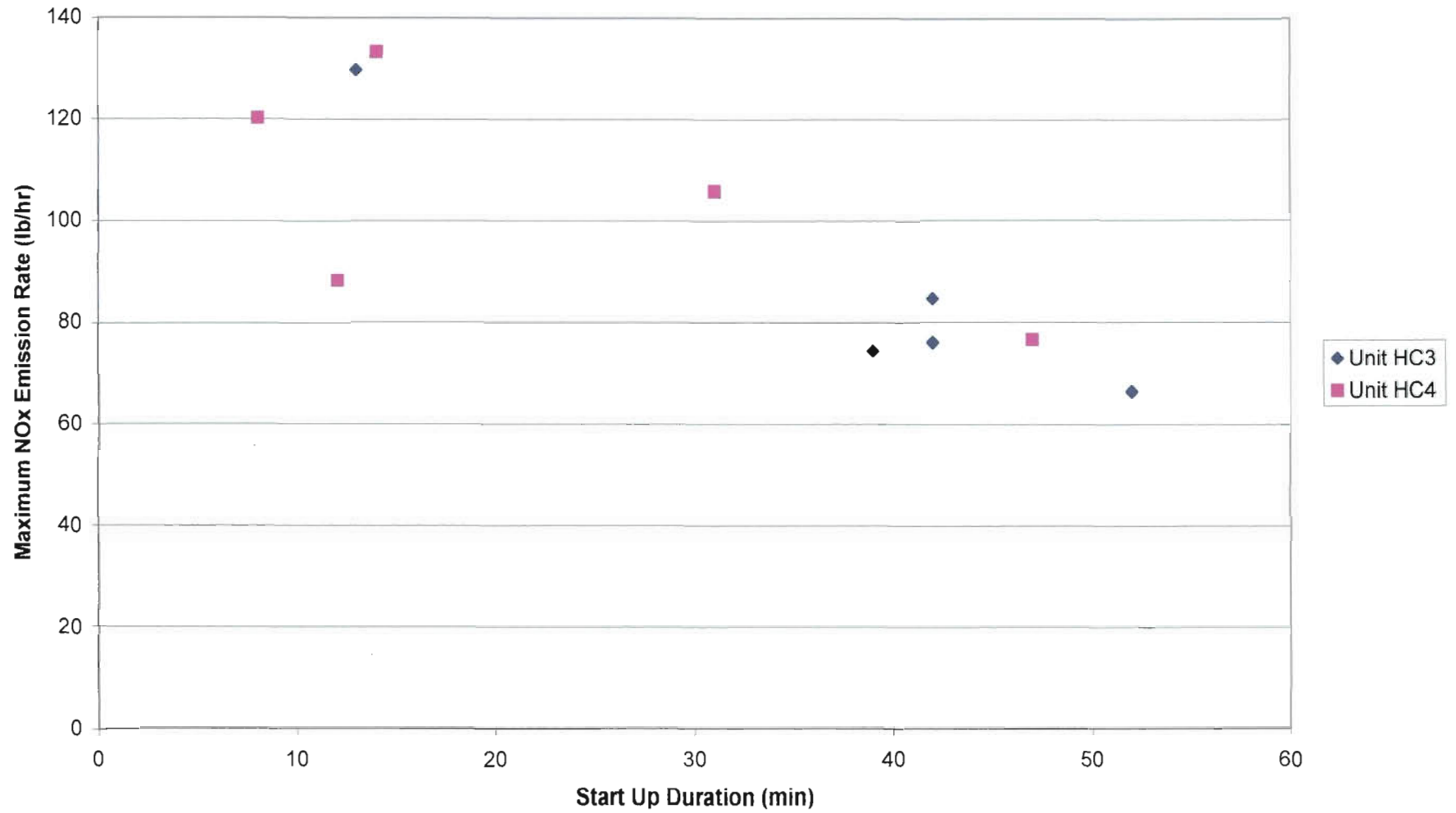
**FIGURE 6**  
**Maximum NOx Concentration vs Start Up Duration**  
**Oil-Fired Operation**



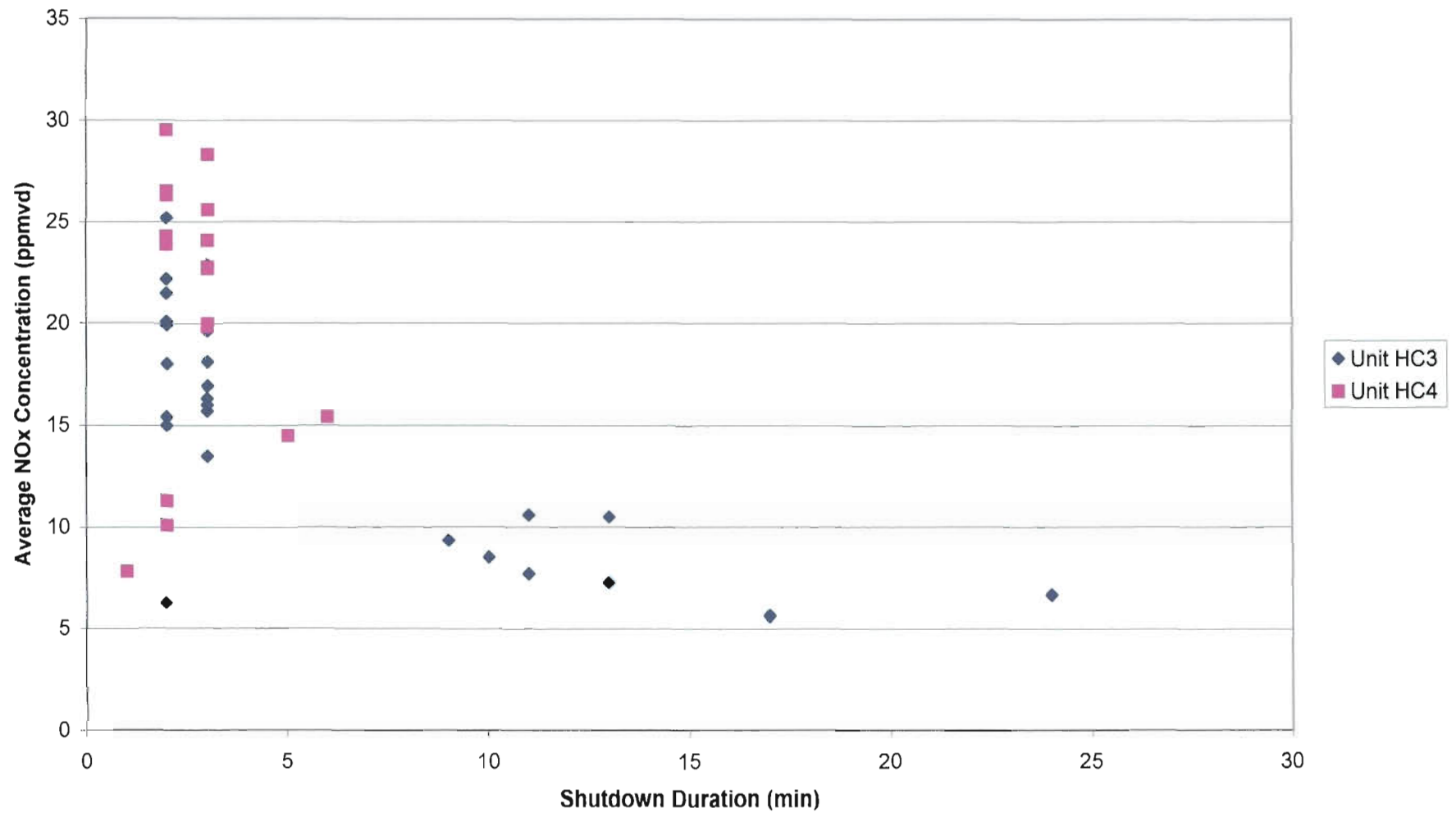
**FIGURE 7**  
**Average NOx Emission Rate vs Start Up Duration**  
**Oil-Fired Operation**



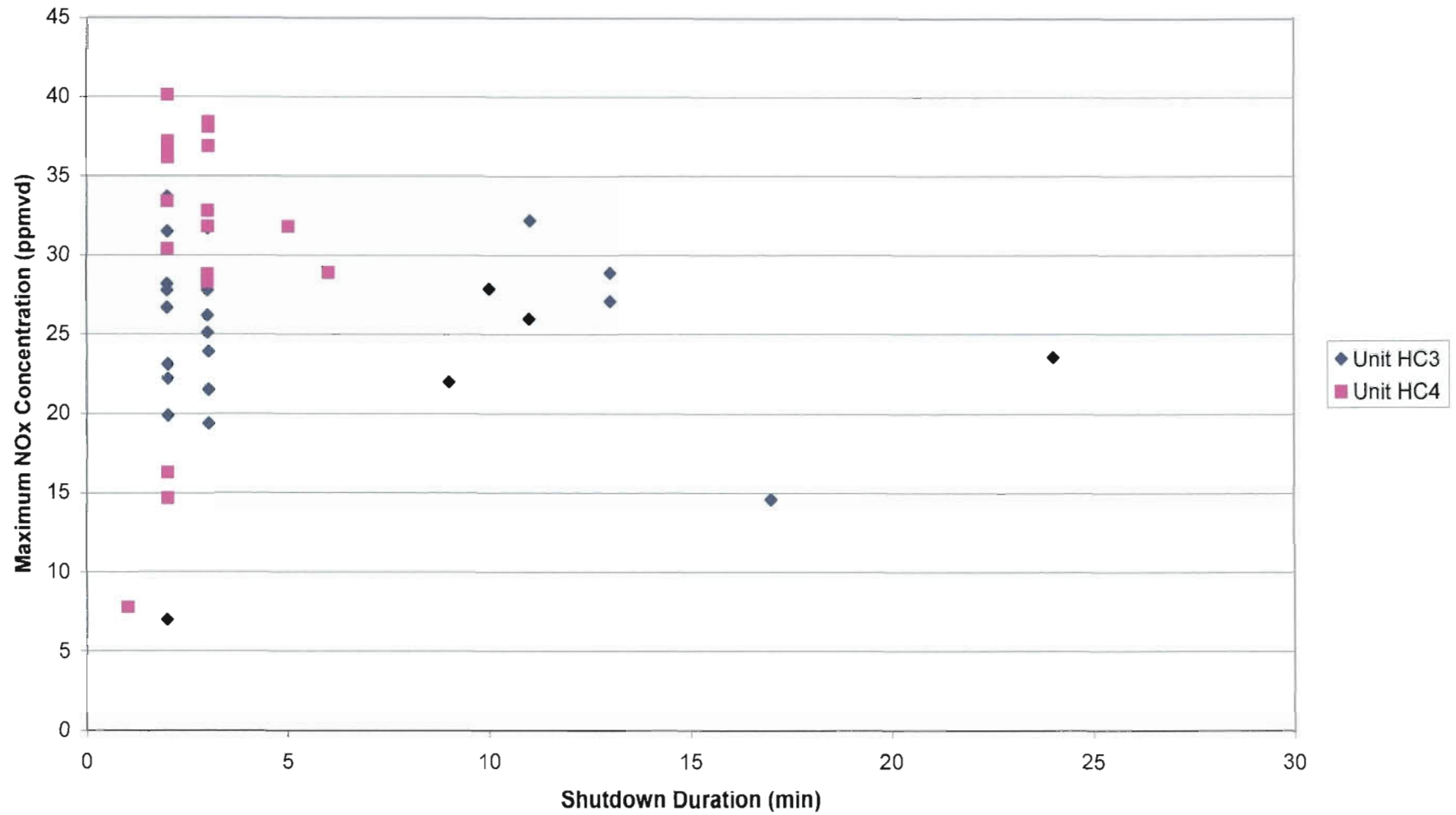
**FIGURE 8**  
**Maximum NOx Emission Rate vs Start Up Duration**  
**Oil-Fired Operation**



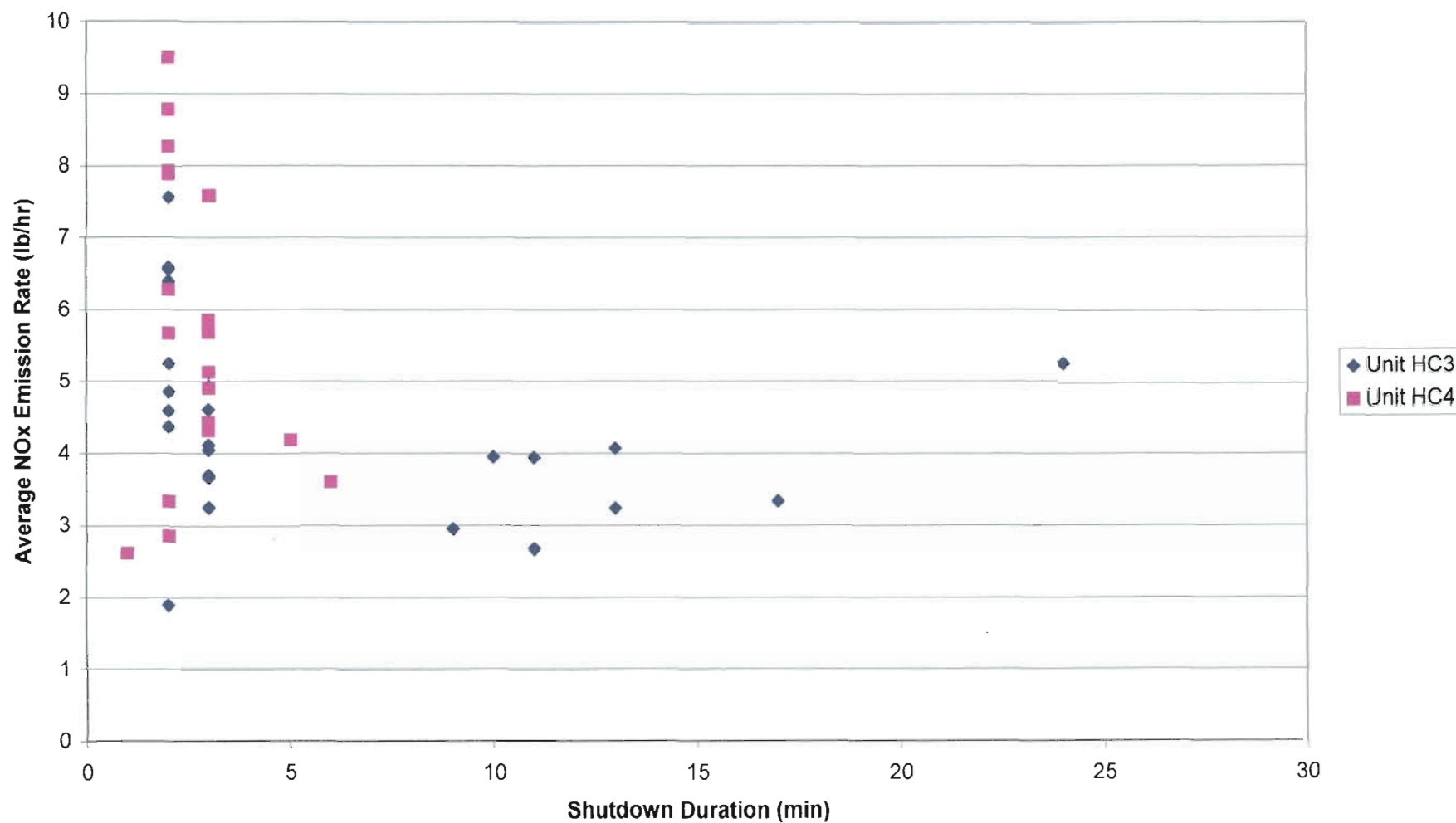
**FIGURE 9**  
**Average NOx Concentration vs Shutdown Duration**  
**Gas-Fired Operation**



**FIGURE 10**  
**Maximum NOx Concentration vs Shutdown Duration**  
**Gas-Fired Operation**

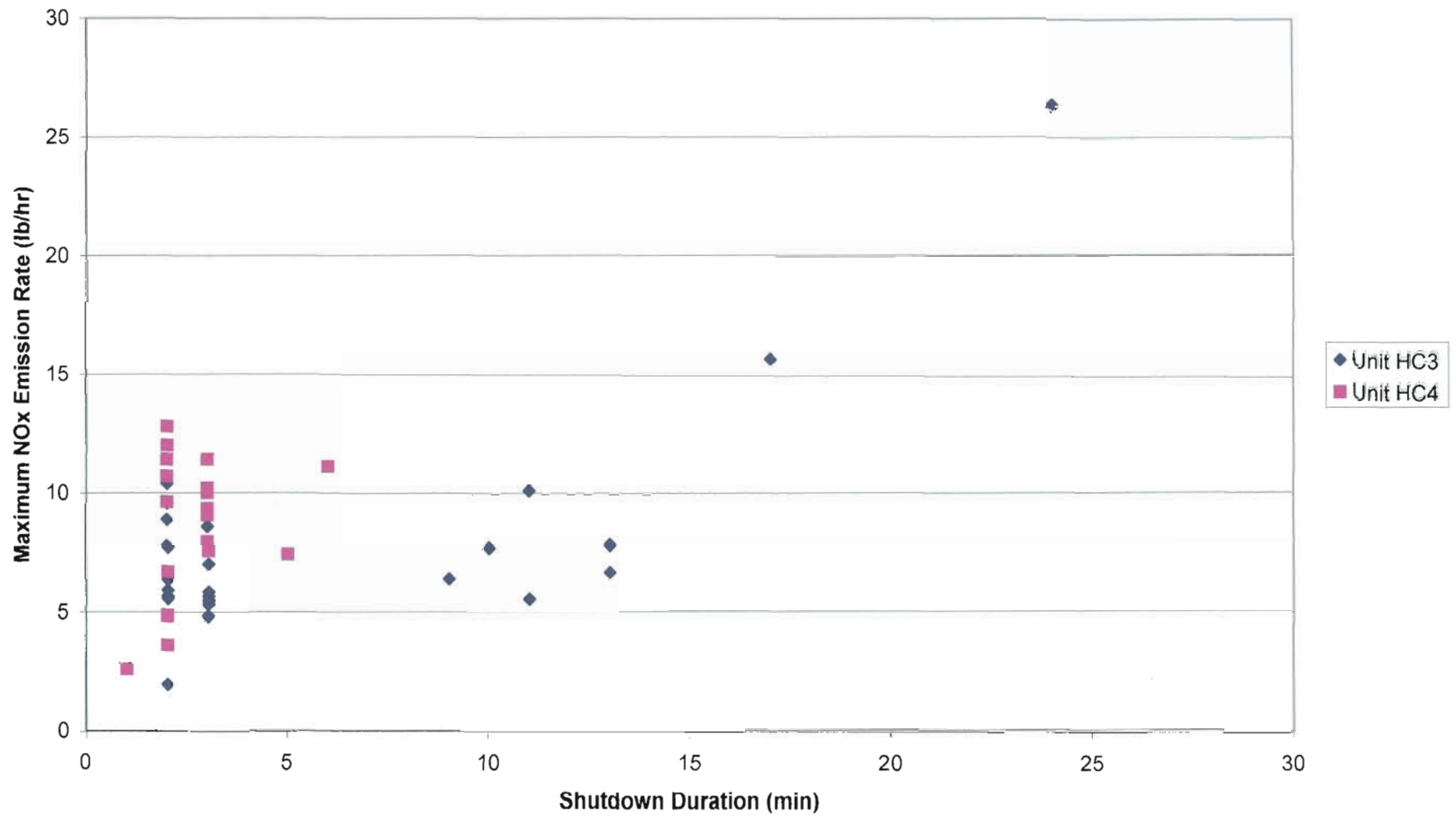


**FIGURE 11**  
**Average NOx Emission Rate vs Shutdown Duration**  
**Gas-Fired Operation**

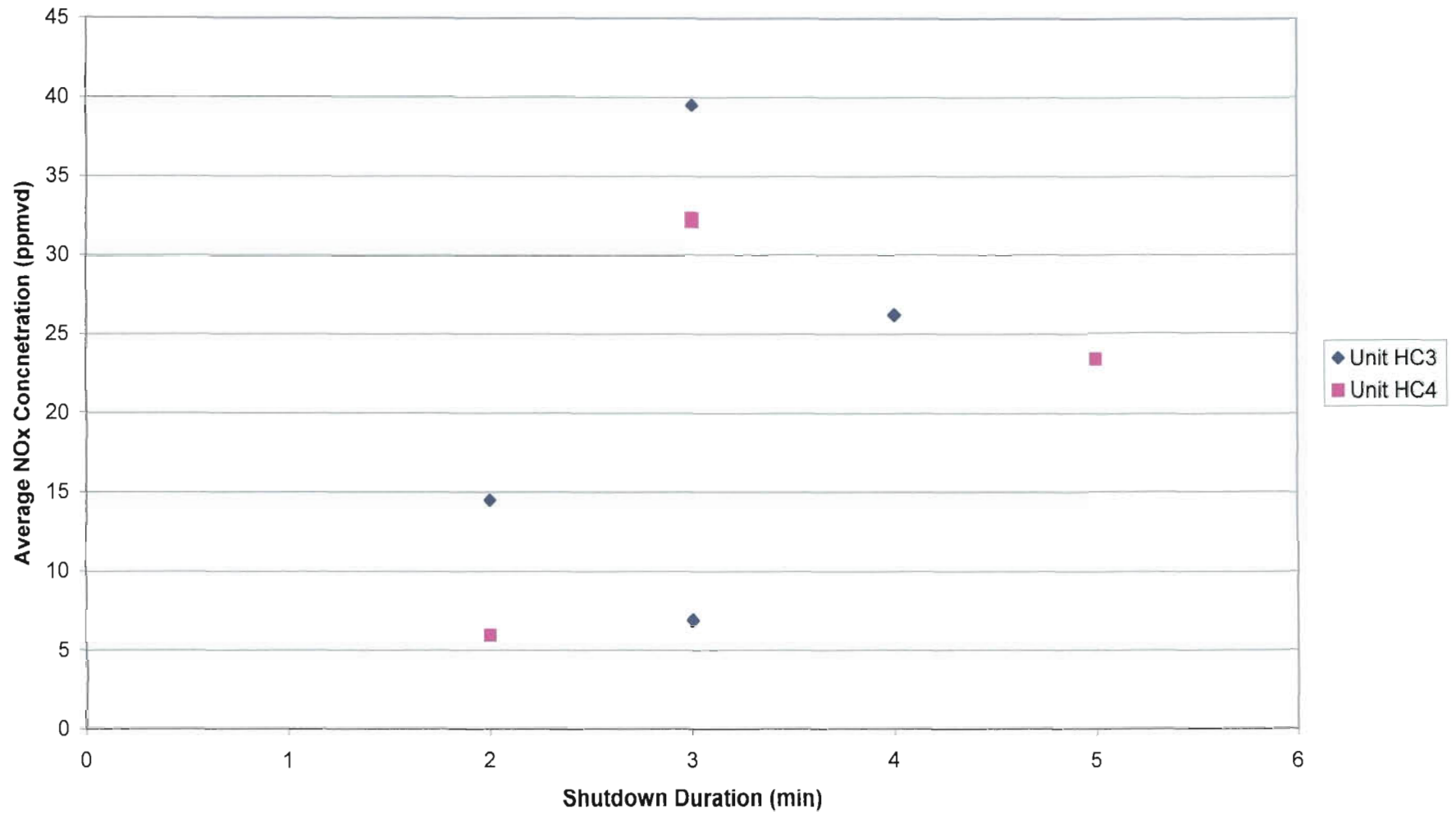




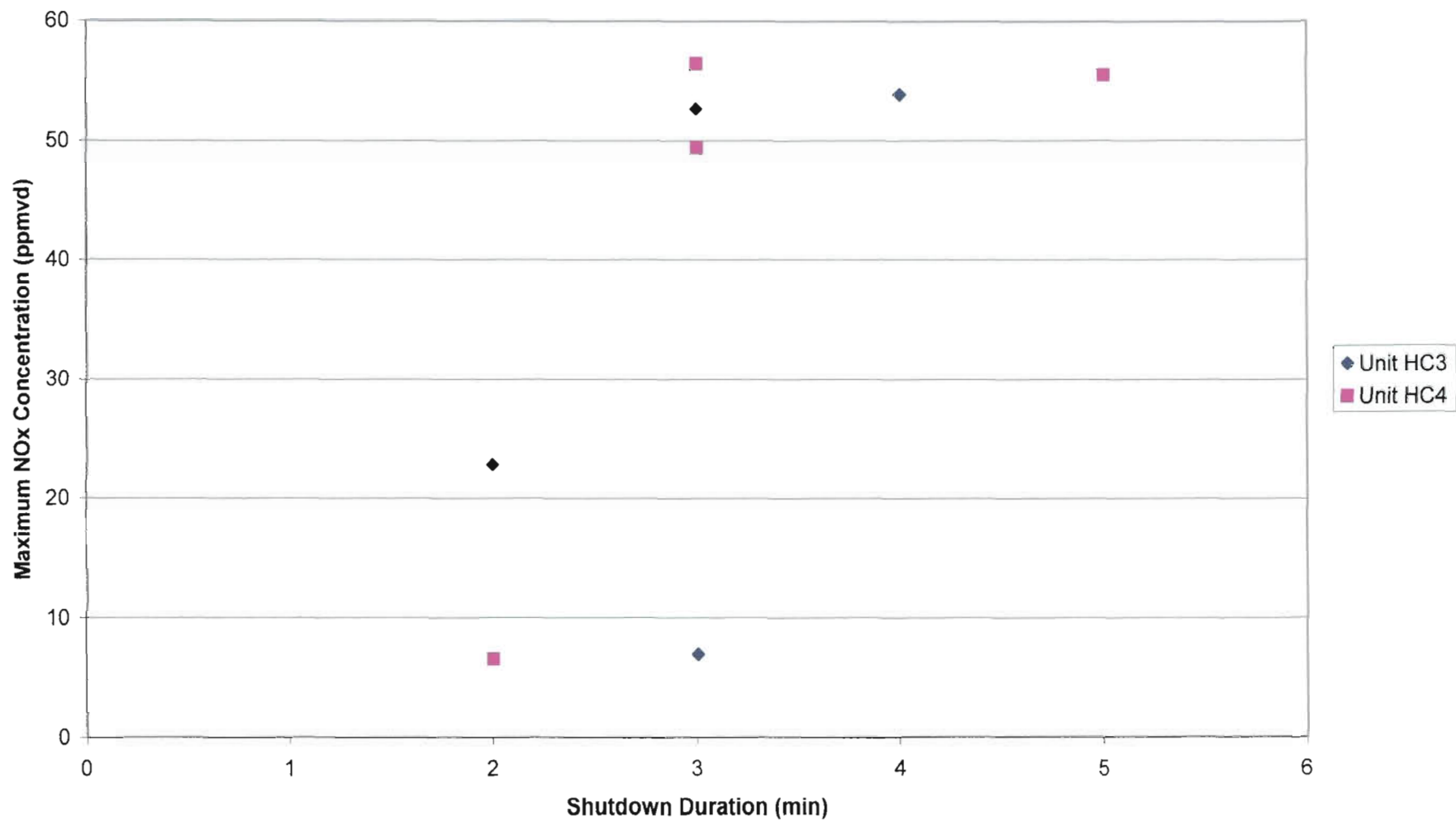
**FIGURE 12**  
**Maximum NOx Emission Rate vs Shutdown Duration**  
**Gas-Fired Operation**



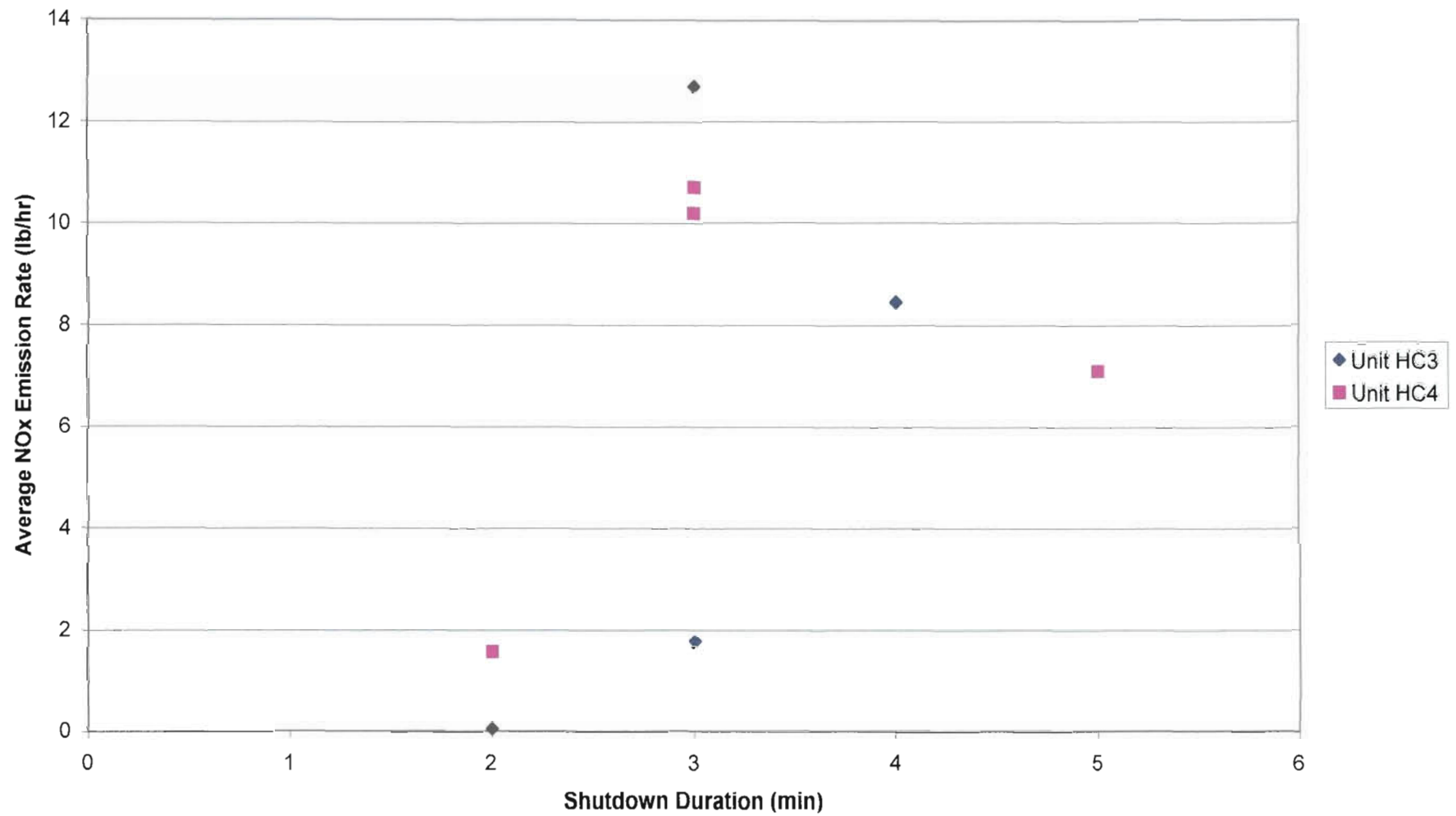
**FIGURE 13**  
**Average NOx Concentration vs Shutdown Duration**  
**Oil-Fired Operation**



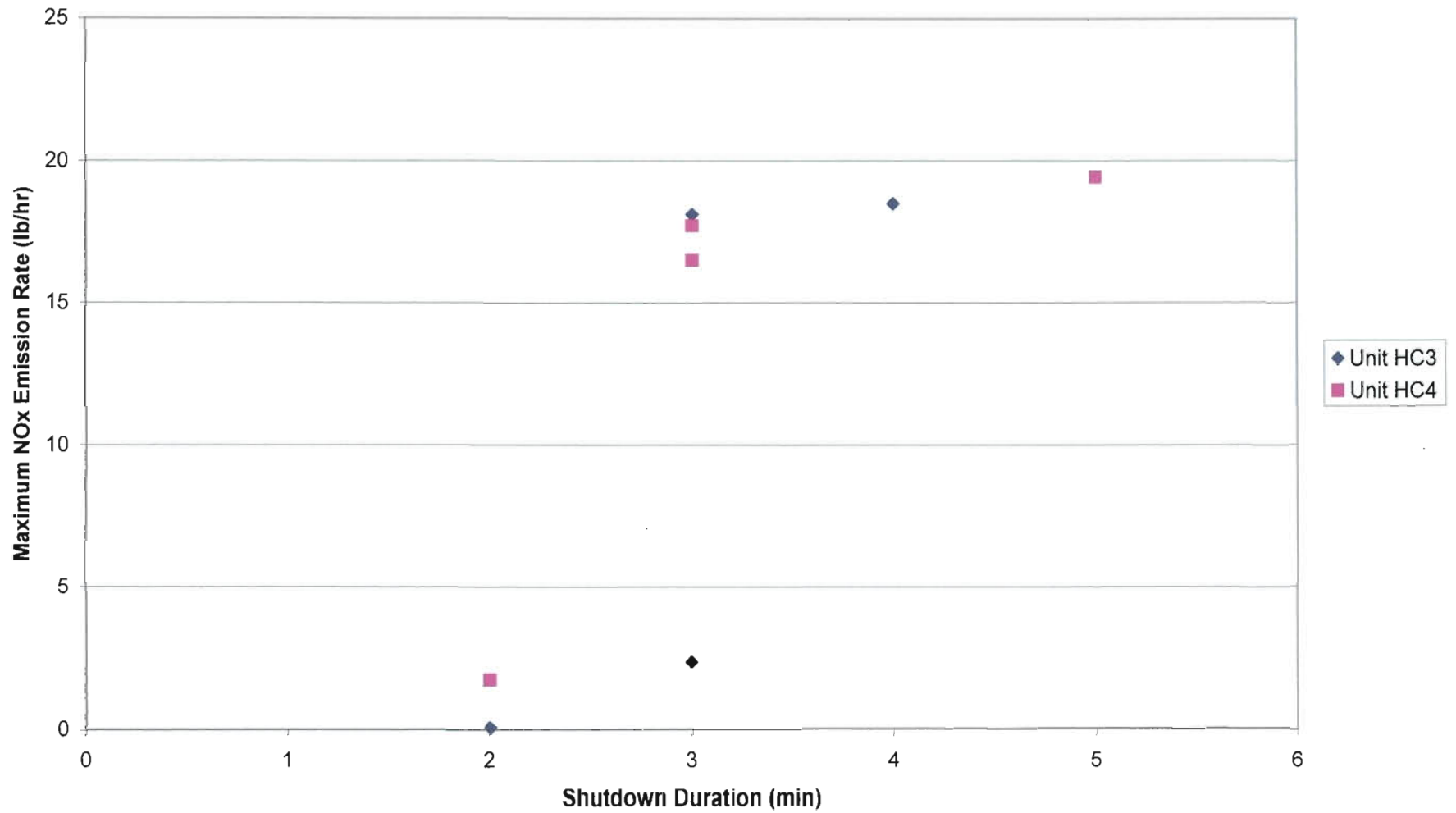
**FIGURE 14**  
**Maximum NOx Concentration vs Shutdown Duration**  
**Oil-Fired Operation**



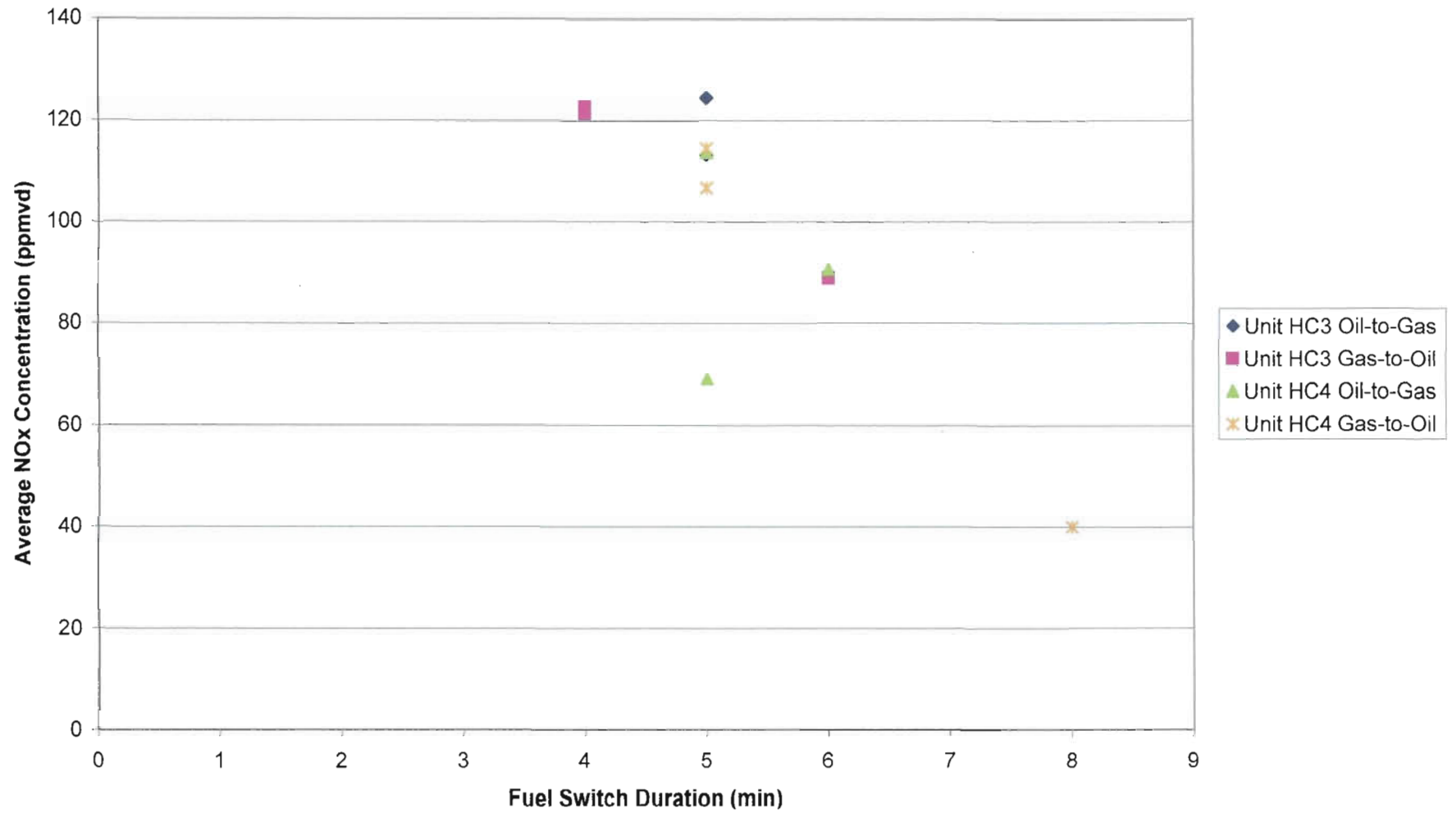
**FIGURE 15**  
**Average NOx Emission Rate vs Shutdown Duration**  
**Oil-Fired Operation**



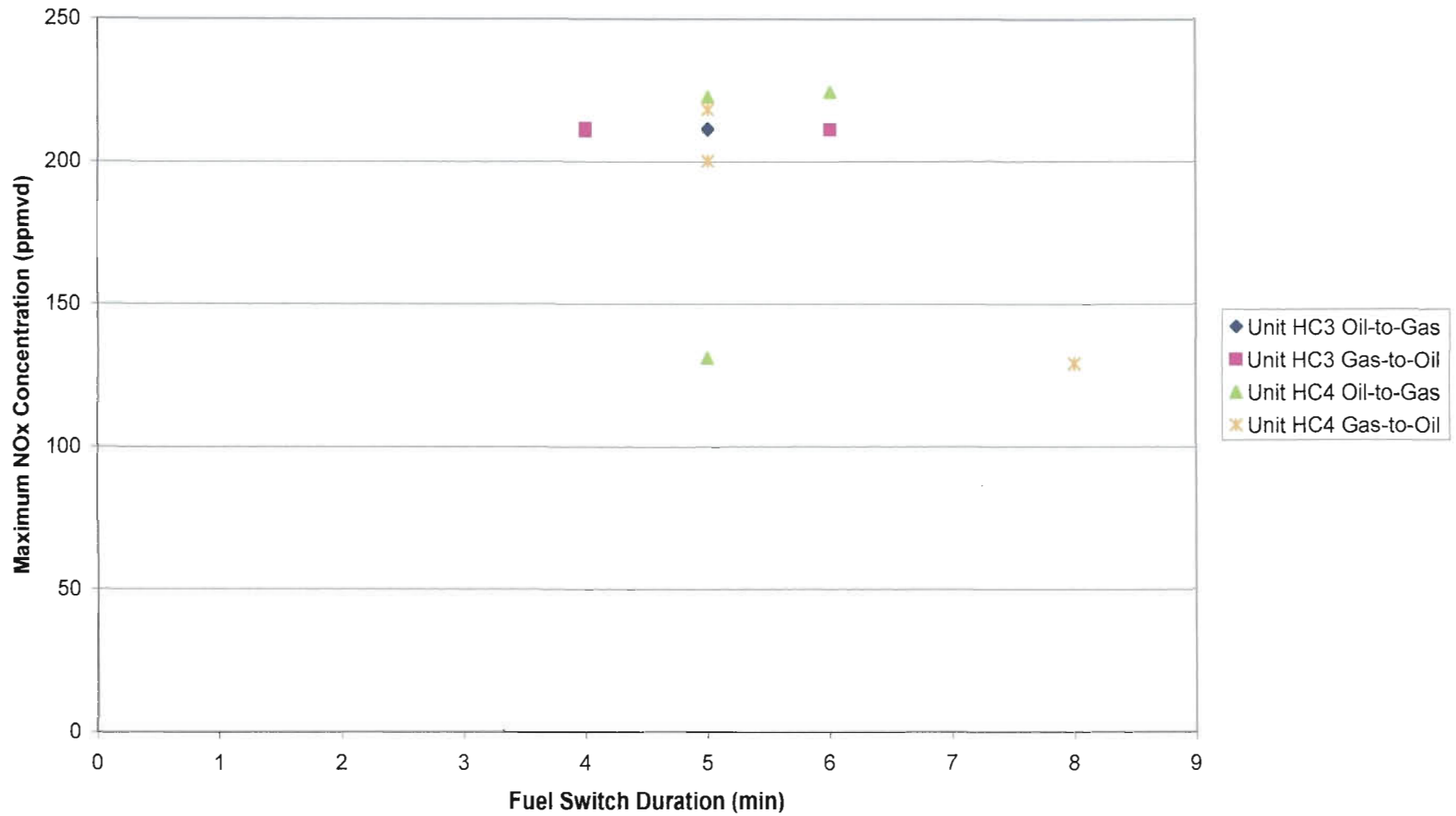
**FIGURE 16**  
**Maximum NOx Emission Rate vs Shutdown Duration**  
**Oil-Fired Operation**



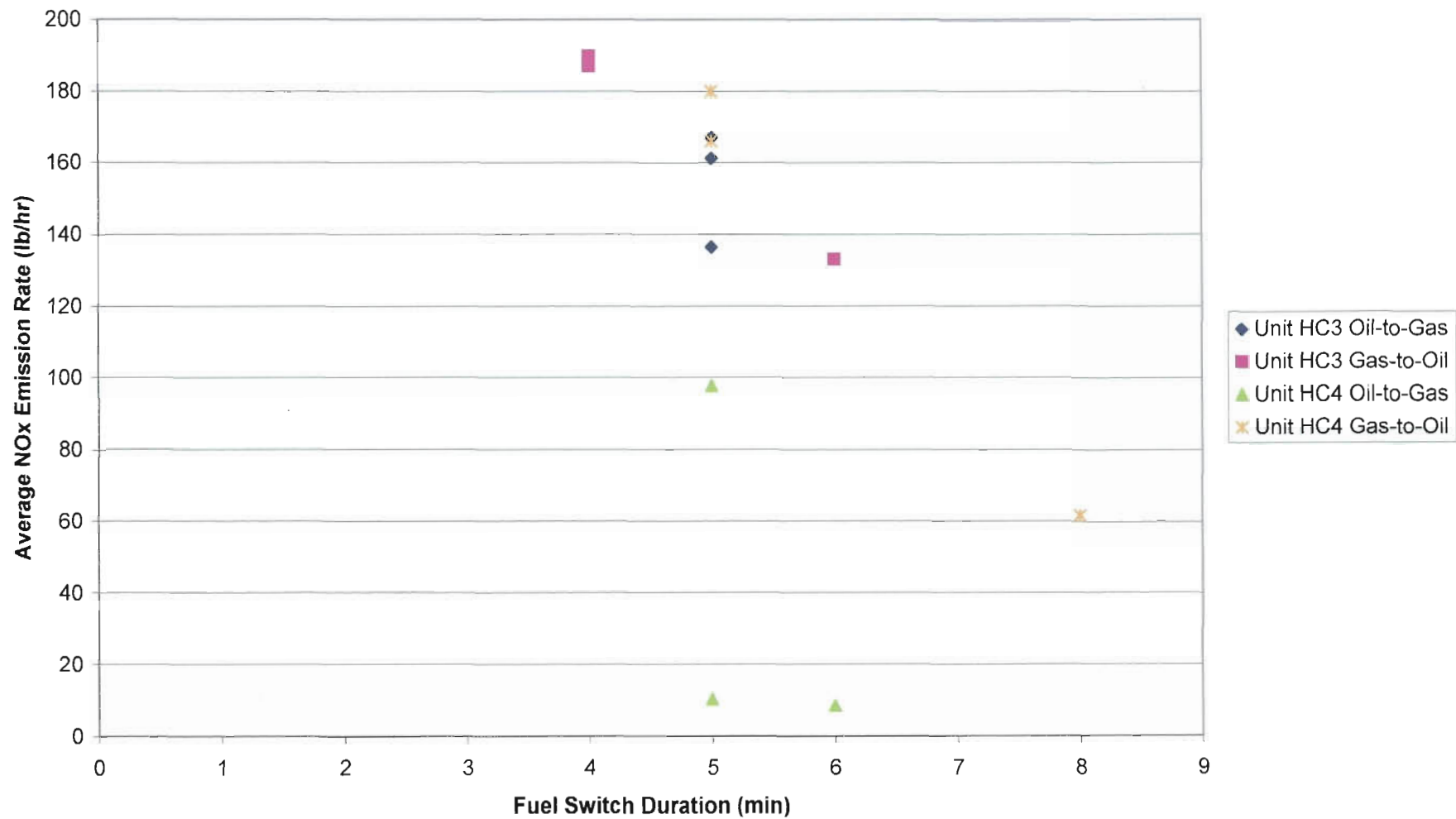
**FIGURE 17**  
**Average NOx Concentration vs Fuel Switch Duration**  
**Fuel Switching**



**FIGURE 18**  
**Maximum NOx Concentration vs Fuel Switch Duration**  
**Fuel Switching**



**FIGURE 19**  
**Average NOx Emission Rate vs Fuel Switch Duration**  
**Fuel Switching**





**FIGURE 20**  
**Maximum NOx Emission Rate vs Fuel Switch Duration**  
**Fuel Switching**

