#### P 274 007 650

RECEIPT FOR CERTIFIED WAIL

NO INSURANCE COVERAGE PROVIDED

NOT FOR INTERNATIONAL MAIL

(See Reverse)

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☆ U.S.G.P.O. 1985-480-794	Sent toBill Youngblood Silver—Springs Citro Street and No. P.O. Box 1046	ıs Coop.			
.0.	P.O. State and ZIP Code Winter Garden, FL 3	2787			
.s.g.	Postage	S			
<b>1</b>	Certified Fee				
	Special Delivery Fee				
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800,	Postmark or Date				
S Form 3800, June 1985	Mailed: 11/20/87 Permit: AC 35-137	634			

PS Form 3811, July 1983 447-845	SENDER: Complete items 1, 2, 3 and 4.  Put your address in the "RETURN TO" space on the reverse side. Failure to do this will prevent this card from being returned to you. The return receipt fee will provide you the name of the person delivered to and the date of delivery. For additional fees the following services are available. Consult postmaster for fees and check box(es) for service(s) requested.  1.  Show to whom, date end address of delivery.  2.  Restricted Delivery.		
84	3. Article Addressed to: Bill Youngblood		
យ	Executive Vice President		
	Silver Springs Citrus Cooperative P.O. Box 1046		
	Winter Garden, FL 32787		
	4. Type of Service: Article Number		
	Régistered Insured IX Certified I COD P 274 007 650		
	Always obtain signature of addressee or agent and DATE DELIVERED.		
⊴	5. Signature Addressee		
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DOMESTIC	. 6 Signature - Agent		
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File

# STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

TWIN TOWERS OFFICE BUILDING 2600 BLAIR STONE ROAD TALLAHASSEE, FLORIDA 32399-2400



BOB MARTINEZ GOVERNOR DALE TWACHTMANN SECRETARY

STATE OF FLORIDA.

DEPARTMENT OF ENVIRONMENTAL REGULATION

NOTICE OF PERMIT

Mr. Bill Youngblood Executive Vice President Silver Springs Citrus Cooperative Post Office Box 1046 Winter Garden, Florida 32787

November 20, 1987

Enclosed is permit No. AC 35-137634 for Silver Springs Citrus Cooperative to install a 750 HP Gas Fired Boiler at the Silver Springs Citrus Cooperative site. This facility is located at Mare Avenue, Howey-in-the Hills, Lake County, Florida. This permit is issued pursuant to Section 403, Florida Statutes.

Any Party to this permit has the right to seek judicial review of the permit pursuant to Section 120.68, Florida Statutes, by the filing of a Notice of Appeal pursuant to Rule 9.110, Florida Rules of Appellate Procedure, with the Clerk of the Department in the Office of General Counsel, 2600 Blair Stone Road, Tallahassee, Florida 32399-2400; and by filing a copy of the Notice of Appeal accompanied by the applicable filing fees with the appropriate District Court of Appeal. The Notice of Appeal must be filed within 30 days from the date this permit is filed with the Clerk of the Department.

Executed in Tallahassee, Florida.

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

C. H. Fancy, P.E.

Deputy Chief

Bureau of Air Quality Management

Copy furnished to:

T. Sawicki, CF Dist.

F. Darabi, P.E.

#### Final Determination

Silver Springs Citrus Cooperative Lake County Winter Garden, Florida

Permit Number: AC 35-137634

Florida Department of Environmental Regulation Bureau of Air Quality Management Central Air Permitting

#### Final Determination

The construction permit application has been reviewed by the Department. Public Notice of the Department's Intent to Issue was published in the Orlando Sentinel on October 13, 1987. The Technical Evaluation and Preliminary Determination were available for public inspection at the DER's Central Florida District office in Orlando and the DER Bureau of Air Quality Management office in Tallahassee.

No comments were received during the Public Notice period. Therefore, the final action of the Department will be to issue the construction permit as drafted.

#### STATE OF FLORIDA

#### DEPARTMENT OF ENVIRONMENTAL REGULATION

TWIN TOWERS OFFICE BUILDING 2600 BLAIR STONE ROAD TALLAHASSEE, FLORIDA 32399-2400



BOB MARTINEZ GOVERNOR DALE TWACHTMANN SECRETARY

PERMITTEE: Silver Spring Citrus Cooperative P.O. Box 1046 Winter Garden, Florida 32787 Permit Number: AC 35-137634
Expiration Date: December 31, 1987
County: Lake

Latitude/Longitude: 28° 42' 52"N 81° 46' 37"W

Project: Boiler 750 HP

This permit is issued under the provisions of Chapter 403, Florida Statutes, and Florida Administrative Code Rule(s) 17-2 and 17-4. The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawings, plans, and other documents attached hereto or on file with the Department and made a part hereof and specifically described as follows:

Installation of a 750 HP steam boiler.

The project shall be in accordance with the attached permit application, plans, documents, and drawings, except as noted in the specific conditions of this permit.

#### Attachment:

 Application to construct Air Pollution Sources, DER Form 17-1.202(1), received on August 4, 1987.

Permit Number: AC 35-137634 Expiration Date: December 31, 1987

#### GENERAL CONDITIONS:

- 1. The terms, conditions, requirements, limitations, and restrictions set forth herein are "Permit Conditions" and as such are binding upon the permittee and enforceable pursuant to the authority of Sections 403.161, 403.727, or 403.859 through 403.861, Florida Statutes. The permittee is hereby placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of the "Permit Conditions" by the permittee, its agents, employees, servants or representatives.
- 2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.
- 3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Nor does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit does not constitute a waiver of or approval of any other Department permit that may be required for other aspects of the total project which are not addressed in the permit.
- 4. This permit conveys no title to land or water, does not constitute state recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the state. Only the Trustees of the Internal Improvement Trust Fund may express state opinion as to title.
- 5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, plant or aquatic life or property and penalties therefore caused by the construction or operation of this permitted source, nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.

Permit Number: AC 35-137634 Expiration Date: December 31, 1987

#### **GENERAL CONDITIONS:**

- 6. The permittee shall at all times properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed or used by the permittee to achieve compliance with the conditions of this permit, as required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.
- 7. The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law, access to the premises, at reasonable times, where the permitted activity is located or conducted for the purpose of:
  - a. Having access to and copying any records that must be kept under the conditions of the permit;
  - Inspecting the facility, equipment, practices, or operations regulated or required under this permit; and
  - c. Sampling or monitoring any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules.

Reasonable time may depend on the nature of the concern being investigated.

- 8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately notify and provide the Department with the following information:
  - a. a description of and cause of non-compliance; and
  - b. the period of noncompliance, including exact dates and times; or, if not corrected, the anticipated time the noncompliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the noncompliance.

Permit Number: AC 35-137634 Expiration Date: December 31, 1987

#### GENERAL CONDITIONS:

The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or revocation of this permit.

- 9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source, which are submitted to the Department, may be used by the Department as evidence in any enforcement case arising under the Florida Statutes or Department rules, except where such use is proscribed by Sections 403.73 and 403.111, Florida Statutes.
- 10. The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance, provided however, the permittee does not waive any other rights granted by Florida Statutes or Department rules.
- 11. This permit is transferable only upon Department approval in accordance with Florida Administrative Code Rules 17-4.12 and 17-30.30, as applicable. The permittee shall be liable for any non-compliance of the permitted activity until the transfer is approved by the Department.
- 12. This permit is required to be kept at the work site of the permitted activity during the entire period of construction or operation.
- 13. This permit also constitutes:
  - (x) Determination of Best Available Control Technology (BACT)
  - ( ) Determination of Prevention of Significant Deterioration (PSD)
  - ( ) Compliance with New Source Performance Standards.
- 14. The permittee shall comply with the following monitoring and record keeping requirements:
  - a. Upon request, the permittee shall furnish all records and plans required under Department rules. The retention period for all records will be extended automatically, unless otherwise stipulated by the Department, during the course of any unresolved enforcement action.

Permit Number: AC 35-137634 Expiration Date: December 31, 1987

#### **GENERAL CONDITIONS:**

- b. The permittee shall retain at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation), copies of all reports required by this permit, and records of all data used to complete the application for this permit. The time period of retention shall be at least three years from the date of the sample, measurement, report or application unless otherwise specified by Department rule.
- c. Records of monitoring information shall include:
  - the date, exact place, and time of sampling or measurements;
  - the person responsible for performing the sampling or measurements;
  - the date(s) analyses were performed;
  - the person responsible for performing the analyses;
  - the analytical techniques or methods used; and
  - the results of such analyses.
- 15. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be submitted or corrected promptly.

#### SPECIFIC CONDITIONS:

- 1. Except as required pursuant to these specific conditions, the steam boiler shall be constructed and operated in accordance with statements in the application. The boiler shall be fired exclusively by natural gas except for periods of natural gas curtailment during which No. 6 fuel oil may be fired.
- 2. The sulfur content of the No. 6 fuel oil burned in the steam boiler during natural gas curtailment shall not exceed 1.0 percent by weight. The fuel analysis of the oil used shall be recorded daily and these records shall be kept for a minimum of two years for regulatory agency inspection. The appropriate ASTM method shall be used to determine the fuel oil sulfur content.

Permit Number: AC 35-137634 Expiration Date: December 31, 1987

#### SPECIFIC CONDITIONS:

- 3. Visible emissions compliance tests shall be demonstrated while operating at 90 to 100 percent of the design capacity. The permittee shall notify DER's Central Florida District office 15 days prior to the compliance test.
- 4. The natural gas consumption in this steam boiler shall not exceed 32 million BTU/hr. If fuel oil is to be fired in this boiler for more than 600 hours in any twelve month period, a modification of this permit shall be required before commencing operation on fuel oil.
- 5. Visible emissions shall not be greater than 20% opacity, in accordance with Florida Administrative Code (FAC) Rule 17-2.600(6)(a), and compliance shall be demonstrated using EPA Method 9, in accordance with FAC Rule 17-2.700.
- 6. A complete operation permit application, with a compliance test and oil analysis report, shall be submitted to the Central Florida District 90 days prior to expiration of the construction permit.

Issued this 19 day of Nov., 1987

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

Dale Twachtmann, Secretary

page 6 of 6

#### Best Available Control Technology (BACT) Determination Silver Springs Citrus Cooperative Lake County

The applicant plans to install a 750 HP Hurst Gas Fired packaged process steam boiler at their facility in Howey-in-the Hills, Florida. The boiler will fire only natural gas except for periods of natural gas curtailment during which No. 6 fuel oil containing no more than 1.0 percent sulfur may be fired for up to 600 hours in any 12 month period.

This BACT determination is established for the source as set forth in the Florida Administrative Code Rule 17-2.600(6), Emission Limiting and Performance Standards.

#### BACT Determination Request by the Applicant:

The applicant was not aware of the requirement of BACT determinations for particulate and sulfur dioxide emissions. The Department elected to process the application and to disregard this deficiency in the application.

#### Bact Determination by DER:

The amount of particulate and sulfur dioxide emissions from the boiler will be limited by the firing of natural gas except during periods of curtailment when No. 6 fuel oil having a sulfur content not to exceed 1.0 percent, by weight, may be fired for up to 600 hours in any 12 month period.

Visible Emissions

Not to exceed 20 percent opacity

DER Method 9 (17-2.700(6)(a) 9, FAC) will be used to determine compliance with the opacity standard.

#### Details of the Analysis May be Obtained by Contacting:

Barry Andrews, P.E., BACT Coordinator Department of Environmental Regulation Bureau of Air Quality Management 2600 Blair Stone Road Tallahassee, Florida 32399-2400

### Best Available Control Technology (BACT) Determination Silver Springs Citrus Cooperative Lake County

(continued)

Recommended By:

		Gen ?	Jare	w	)		
Ċ.	н.	Fancy,	P.E.,	Dep	ity	Chief	-

11 19/87

Approved:

Nov. 19, 1987

# State of Florida DEPARTMENT OF ENVIRONMENTAL REGULATION



# Interoffice Memorandum

For Routing To Other Than The Addressee		
To:	Location:	
To:	Location:	
To:	Location:	
From:	Oate:	

TO: | Dale Twachtmann

FROM: Clair Fancy C

DATE: November 19, 1987

SUBJ: Approval of Silver Springs Citrus Cooperative

State Construction Permit Number: AC 35-137634

Attached for your approval and signature is a permit for the above mentioned company to install a 750 HP Gas Fired Boiler at the Silver Springs Citrus Cooperative location in Winter Gardens, Lake County, Florida. No comments were received during the public notice period.

Day 90 after which these permits will be issued by default is December 19, 1987.

The Bureau recommends approval and signature.

CHF/MJ/s

attachment

MG tu copy

15 Oct. 1987

Garnesville, FL

Jones Edmunds & Associates, Inc. 730 North Waldo Road / Gainesville, Florida 32601 / (904) 377-5821

CONSULTING ENGINEERS AND SCIENTISTS



DER OCT 16 1987 BAQM

October 15, 1987

Ms. Maggie Janes, Planner II Central Air Permitting Division Department of Environmental Regulation Twin Towers Office Building 2600 Blair Stone Road Tallahassee, Florida 32399-2400

RE: Silver Springs Citrus Co-op

Notice of Intent for 750 Horsepower Hurst Gas Fired Boiler

Dear Ms. Janes:

Per your conversation with Ms. Steimle of my office, we requested that Silver Springs Citrus Co-op run the Notice of Intent again in The Orlando Sentinel in its entirety. Enclosed you will find the original article and a certification verifying proof of publication of this public notice.

Thank you for your assistance in this matter.

Sincerely,

JONES, EDMUNDS & ASSOCIATES, INC.

Frank A. Darabi, P.E.

Consultant

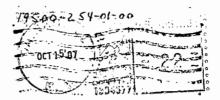
bjs[41.1/28]

**Enclosure** 

Copiedi John Burnavas - 10/19187







Ms. Maggie Janes, Planner II Central Air Permitting Division Division of Environmental Regulation Twin Towers Office Building 2600 Blair Stone Road Tallahassee, Florida 32399-2400

#### The Orlando Sentinel

**Published Daily** Tavares, Lake County, Florida

State of Florida SS. COUNTY OF ORANGE

Before the undersigned authority personally appeared	
Donna Shaver	vho on oath says that
she is the Legal Advertising Representative of The Orlando Sentinel,	
published at Tavares, in Lake County, Florida; that the attach	ed eopy of ad-
Notice of Intent	in the metter of
Notice of Intent Permit to Silver Springs Citrus Coope	erative
in the	Court
was published in said newspaper in the issues of	
October 13, 1987	

Affiant further says that the said Orlando Sentinel is a newspaper published at Tavares, in said Lake County, Florida, and that the said newspaper has heretofore been continuously published in said Lake County, Florida, each Week Day and has been entered as second-class mail matter at the post office in Tavares in said Lake County, Florida, for a period of one year next preceding the first publication of the attached copy of advertisement; and affiant further says that he/she has neither paid nor promised any person, firm or corporation any discount, rebate, commission or refund for the purpose of securing this advertisement for publication in the said newspaper.

Sworn to and subscribed before me this. A.D., 19<u>87</u> CNOTARY PUBLIC, State of Florida at Large Notary Public Commission Expires May 25, 1991 Bonded BY AMERICAN PIONEER CASUALTY INS. CO.

ADVERTISING CHARGE

\$10.13 Paid

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION NOTICE OF INTENT

The Department of Environnental Regulation gives notice its intent to issue a permit to silver Springs Citrus Cooperative to install a 750 HP Hurst pas-fired packaged process steam boiler at their existing tability located at Mare Avenue. Howey-in-the-Hills, Lake County, Florida. This boiler will be used on a seasonal basis for citrus processing. A determination of best available control techno-

logy (BACT) was required.

Persons whose substantial interests are affected by the Department's proposed permitting decision may petition for an ad-ministrative determination (hearing) in accordance with Section 120.57, Florida Statutes. The pe-tition must conform to the re-quirements\_of Chapters 17-103 and 28-5, Florida Administrative Code, and must be filed (received) in the Department's Of-fice of General Counsel, 2600 Blair Stone Road, Twin Towers Office Building, Tallahassee, Florida 32399-2400, within fourteen (14) days of publication of this notice. Failure to file a petition within this time period constitutes a waiver of any right such person has to request an adminstrative determination (hearing) under Section 120.57, Florida Statutes

If a petition is filed, the administrative hearing process is designed to formulate agency action. Accordingly, the Department's final action may be different from the proposed agency action. Therefore, persons who may not wish to file a petition may wish to intervene in the proceeding. A petition for interven-tion must be filed pursuant to Rule 28-5.207, Florida Administrative Code, at least five (5) days before the final hearing and be filed with the hearing of ficer if one has been assigned at the Division of Administrative Hearings, Department of Admin-istration, 2009 Apalachee Park-way, Tallahassee, Florida 32301. If no hearing officer has been assigned, the petition is to be filed with the Department's Office of General Counsel; 2600 Blair Stone Road, Tallahassee, Florida 32399-2400. Failure to petition to intervene with the allowed time frame constitutes a waiver of any right such person has to

16 1987

request a hearing under Section 120.57, Florida Statutes. The application is available for public inspection during normal business hours, 8:00 a.m. to 5:00 p.m., Monday through Friday, except legal holidays, at: Department of Environmental Regulation Bureau of Air Quality Management 2600 Blair Stone Road Tallahassee, Flonda 32399-2400 Department of

Department of Environmental Regulation Central Florida District 3319 Maguire Boulevard, Suite 232 Orlando, Florida 32803-3767 Any person may send written comments on the proposed action to Mr. Bill Thomas at the Department's Tallahassee ad-Department's Tallahassee address. All comments mailed within 14 days of the publication of this notice will be considered in the Department's final determination. LK-885

14

Oct.13,1987

FORM NO. AD-261

#### The Orlando Sentinel

Published Daily Tayares, Lake County, Florida

COUNTY OF ORANGE

Before the undersigned authority personally appeared Donna Shaver

she is the Legal Advertising Representative of The Orlando Sentinel, a Daily newspaper published at Tavares, in Lake County, Florida; that the attached copy of ad-Notice of Intent vertisement, being a in the matter of Permit to Silver Springs Citrus Cooperative was published in said newspaper in the issues of\_ October 13, 1987

Affiant further says that the said Orlando Sentinel is a newspaper published at Tayares, in said Lake County, Florida, and that the said newspaper has heretofore been continuously published in said Lake County, Florida, each Week Day and has been entered as second-class mail matter at the post office in Tavares in said Lake County, Florida, for a period of one year next preceding the first publication of the attached copy of advertisement; and affiant further says that he/she has neither paid nor promised any person, firm or corporation any discount, rebate, commission or refund for the purpose of securing this advertisement for publication in the said newspaper.

13th ubscribed before me this. Commission Expires May 25, 1991 /Notary Public Honden By AMERICAN PIONEER CASUALTY INS. CO.

ADVERTISING CHARGE

on oath save that

\$10.13 Paid

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION NOTICE OF INTENT

The Department of Environmental Regulation gives notice of its intent to issue a permit to Silver Springs Citrus Cooperative to install a 750 HP Hurst gas-fired packaged process steam boiler at their existing facility located at Mare Avenue, Howey-in-the-Hills, Lake County, Florida. This boiler will be used on a seasonal basis for citrus processing. A determination of best available control technology (BACT) was required.

Persons whose substantial in-

terests are affected by the Department's proposed permitting decision may petition for an administrative determination (hearing) in accordance with Section 120.57, Florida Statutes. The petition must conform to the requirements of Chapters 17-103 and 28-5, Florida Administrative Code, and must be filed (received) in the Department's Office of General Counsel, 2600 nce of General Coursel, Zouo Blair Stone Road, Twin Towers Office Building, Tallahassee, Florida 32399-2400, within four-teen (14) days of publication of this notice. Failure to file a petition within this time period constitutes a waiver of any right such person has to request an adminstrative determination (hearing) under Section 120.57, Florida Statutes.

If a petition is filed, the adminif a peution is filed, the admini-istrative hearing process is de-signed to formulate agency ac-tion. Accordingly, the Depart-ment's final action may be different from the proposed agency action. Therefore, persons who may not wish to file a petition may wish to intervene in the proceeding. A petition for interven-tion must be filed pursuant to Rule 28-5.207, Florida Administrative Code, at least five (5) days before the final hearing and be filed with the hearing officer if one has been assigned at the Division of Administrative Hearings, Department of Admin-istration, 2009 Apalachee Park-way, Tallahassee, Florida 32301. If no hearing officer has been assigned, the petition is to be filed with the Department's Office of ORM NO. AD-261

General Counsel, 2600 Blair Stone Road, Tallahassee, Florida 32399-2400. Failure to petition to intervene with the allowed time frame constitutes a waiver of any right such person has to request a hearing under Section 120.57, Florida Statutes.

The application is available for public inspection during normal business hours, 8:00 a.m. to 5:00 p.m., Monday through Fri-day, except legal holidays, at: Department of Environmental Regulation Bureau of Air Quality Management 2600 Blair Stone Road Tallahassee, Florida 32399-2400 Department of Environmental Regulation Central Florida District 3319 Maguire Boulevard, Suite: 32

Orlanc . Florida 32803-3767 Any person may send written comments on the proposed action to Mr. Bill Thomas at the Department's Tallahassee ad-dress. All comments mailed within 14 days of the publication of this notice will be considered in the Department's final determination. Oct.13.1987

#### DEPARTMENT OF ENVIRONMENTAL REGULATION

ROUTING AND	ACTION	NO
TRANSMITTAL SLIP	ACTION	DUE DATE
1. TO: (NAME, OFFICE, LOCATION)		Initial
Bill Thomas		Date
2.		Initial
Bureau of Air Quality M	क्षिव द	.Date
3. Department of Environmental Regulation	$\mathcal{L}$	Initial
Twin Samera (N.S. 113)	ion	Date
Twin Youars Office Duilding		. Initial
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#### · P 274 007 670

RECEIPT FOR CERTIFIED WAIL

NO INSURANCE COVERAGE PROVIDED

NOT FOR INTERNATIONAL MAIL

(See Reverse)

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880-7	ilver_Springs_Citrus_Coop Street and No.		
85.	P.O. Box 1046		
<del>2</del>	Ln.O. State and ZIP Code	l l	
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4	Certified Fee		
	Special Delivery Fee		
	Restricted Delivery Fee		
	Return Receipt showing to whom and Date Delivered		
2861. June .1985	Return Receipt showing to whom. Date, and Address of Delivery		
June	TOTAL Postage and Fees	S	
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ŭ	Permit: AC 35-1376	34	
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PS Form 3811, July 1983 447-845	SENDER: Complete items 1, 2, 3 and 4.  Put your address in the "RETURN TO" space on the reverse side. Failure to do this will prevent this card from being returned to you. The return receipt fee will provide you the name of the person delivered to and the date of delivery. For additional fees the following services are available. Consult postmaster for fees and check box(es) for service(s) requested.  1. XX Show to whom, date and address of delivery.  2. Restricted Delivery.					
<b>17-845</b>	3. Article Addressed to: Bill Youngblood					
	Executive Vice President Silver Springs Citrus Cooperative P.O. Box 1046 Winter Garden, FL 32787					
	4. Type of Service: Article Number					
	☐ Registered ☐ Insured ☐ COD ☐ P 274 007 670 ☐ Express Mail					
	Always obtain signature of addressee or agent and DATE DELIVERED.					
DOM	5. Signature Addressee					
DOMESTIC	6. Signature - Agent					
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ORN RECEIPT	8. Addressee's Address (ONL	Y if requested and fee paid)				

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#### STATE OF FLORIDA

#### DEPARTMENT OF ENVIRONMENTAL REGULATION

TWIN TOWERS OFFICE BUILDING 2600 BLAIR STONE ROAD TALLAHASSEE, FLORIDA 32399-2400



BOB MARTINEZ GOVERNOR DALE TWACHTMANN SECRETARY

October 9, 1987

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

Mr. Bill Youngblood Executive Vice President Silver Springs Citrus Cooperative Post Office Box 1046 Winter Garden, Florida 32787

Dear Mr. Youngblood:

We have received your proof of publication for construction permit AC 35-137634, 750 HP Hurst gas fired boiler. After reviewing and comparing your Notice of Intent with the copy that was forwarded to your company for publication, it has been determined that the Notice will have to be republished as it does not appear as it was issued. The 90-day permit processing clock will not resume until we receive a copy of the readvertised Notice of Intent as was issued.

If you have any questions, please call Margaret Janes at (904) 488-1344 or write to me at the above address.

Sincerely,

C. H. Fancy, P.E.

Deputy Chief

Bureau of Air Quality Management

/mvj

cc: B. Pittman, Esq.

T. Sawicki, CF District

F. Darabi, Jones, Edmunds & Assoc., Inc.

till Oppy

Jones

Edmunds &

Associates, Inc. 777

DER

730 North Waldo Road / Gainesville, Florida 32601 / (904) 377-5821

CONSULTING ENGINEERS AND COMPATIBLE 1987

BAQM

September 28, 1987

Mr. C. H. Fancy, P.E., Deputy Bureau of Air Quality 2600 Blair Stone Road Tallahassee, Florida 32399

RE: Silver Springs Citrus Co-op 750 Horsepower Hurst Gas Fired Boiler

Dear Mr. Fancy:

We are hereby submitting a certified copy of proof of publication of the public notice on the referenced project. Your review and continued processing of the Permit Application is appreciated.

Sincerely,

JONES, EDMUNDS & ASSOCIATES, INC.

Thank A. Dushij

Frank A. Darabi, P.E. Consultant

FAD/bjs[64/26]

Enclosures

xc: Mr. Youngblood





Mr. C. H. Fancy, P.E., Deputy Bureau of Air Quality 2600 Blair Stone Road Tallahassee, Florida 32399

hilliaddallidadalaabidl

State of Florida COUNTY OF ORANGE

Before the undersigned authority personally appeared. Donna Shaver who on oath says that she is the Legal Advertising Representative of The Orlando Sentinel, a Daily newspaper published at Tavares, in Lake County, Florida; that the attached copy of advertisement, being a Notice of Intent \_in the matter of Permit to Silver Springs Citrus Cooperative was published in said newspaper in the issues of\_\_\_ September 23,1987

Affiant further says that the said Orlando Sentinel is a newspaper published at Tavares, in said Lake County, Florida, and that the said newspaper has heretofore been continuously published in said Lake County, Florida, each Week Day and has been entered as second-class mail matter at the post office in Tavares in said Lake County, Florida, for a period of one year next preceding the first publication of the attached copy of advertisement; and affiant further says that he/she has neither paid nor promised any person, firm or corporation any discount, rebate, commission or refund for the purpose of securing this advertisement for publication in the said newspaper.

24th Sworn to and subscribed before me this.

My Commission Expires March 4, 1989 Bonded Thru Brown & Brown, Inc.

State of Florida Department of Environmental Regulation Notice of Intent

The Department of Environmental Regulation gives notice of its intent to issue a permit to Silver Springs Citrus Coopera-tive to install a 750 HP Hurst gas-fired packaged process steam boiler at their existing facility located at Mare Avenue, Howey-in-the-Hills, Lake County, Florida. This boiler will be used on a seasonal basis for citrus processing. A determination of best available control technology (BACT) was required.

Persons whose substantial interests are affected by the Department's proposed permitting decision may petition for an administrative determination (hearing) in accordance with Section 120.57, Florida Statutes. The petition must conform to the reguirements of Chapters 17-103 and 28-5, Florida Administrative Code, and must be filed (received) in the Department's Office of General Counsel, 2600 Blair Stone Road, Twin Towers Office Building, Tallahassee, Florida 32399-2400, within fourteen (14) days of publication of this notice. Failure to file a petition within this time period constitutes a waiver of any right such person has to request an administrative determination (hearing) under Section 120.57, Florida Statutes.

If a petition is filed, the admin-

istrative hearing process is de-signed to formulate agency action. Accordingly, the Department's final action may be different from the proposed agency action. Therefore, persons who may not wish to file a petition may wish to intervene in the proceeding. A petition for interven-tion must be filed pursuant to Rule 28-5.207, Florida Administrative Code, at least five (5) days before the final hearing and be filed with the hearing officer if one has been assigned at the Division of Administrative Hearings, Department of Administration, 2009 Apalachee Parkway, Tallahassee, Flonda 32301. If no hearing officer has been assigned, the petition is to be filed with the Department's Office of General Counsel, 2600 Blair Stone Road, Tallahassee, Flor-ida 32399-2400. Failure to petition to intervene within the allowed time frame constitutes a waiver of any right such person has to request a hearing under Section 120.57, Florida Statutes. RM NO. AD-261 I K-144 Sept.23,1987

ame, attoissead

Devalor

September 28, 1987

DER

SEP 3 0 1987

Mr. C. H. Fancy, P.E., Deputy Bureau of Air Quality 2600 Blair Stone Road Tallahassee, Florida 32399 BAQM

RE: Silver Springs Citrus Co-op

750 Horsepower Hurst Gas Fired Boiler

Dear Mr. Fancy:

We are hereby submitting a certified copy of proof of publication of the public notice on the referenced project. Your review and continued processing of the Permit Application is appreciated.

Sincerely,

JONES, EDMUNDS & ASSOCIATES, INC.

Thank A. Darabilip

Frank A. Darabi, P.E. Consultant

FAD/bjs[64/26]

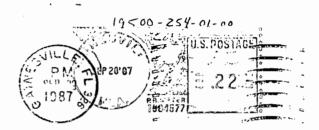
**Enclosures** 

spoke with Mr. Darabi on 10/1187 and told him I muded spoke with Mr. Darabi on 10/1187 and told him I muded the original affaduit and numpaper co py He said the wall put of in the mail on 12:00 noon

Jones
Edmunds & Associates, Inc.
730 North Waldo Road

Gainesville, Florida 32601

Mr. C. H. Fancy, P.E., Deputy Bureau of Air Quality 2600 Blair Stone Road Tallahassee, Florida 32399



PM Sept. 28,1987 gainesnieu. Jr

#### The O<u>rlando Sentinel</u>

Published Daily Tavares, Lake County, Florida

ADVERTISING CHARGE.

\$7.77 Paid

State of Florid	a l s	S
COUNTY OF ORANGE	}	

Before the undersigned authority personally appeared. Donna Shaver \_ who on oath save that she is the Legal Advertising Representative of The Orlando Sentinel, a Daily newspaper published at Tavares, in Lake County, Florida; that the attached copy of advertisement, being a Notice of Intent Permit to Silver Springs Citrus Cooperative was published in said newspaper in the issues of\_ September 23,1987

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Donaa Shave

24th Sworn to and subscribed before me this.

A.D., 19<u>87</u>

September

Notary Public
My Commission Expires March 4, 1989

Bonded Thru Brown & Brown, Inc.

copied: John Reynolds. - 10/2/87

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**SEP 3** 0 1987

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Pepartment of Environmental Regulation

Pepartment of Environmental Regulation

Pepartment of Environmental Regulation gives inotice of Intent

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gas-fired packaged process steam boiler at their existing facility, located at Mare Avenue Howey-in-the-Hills, Lake County, Florida. This boiler will be used on a seasonal basis for citrus processing. A determination of best available control technology (BACT) was required.

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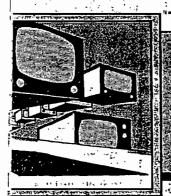
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General Counsel, 2600 Blair,
Stone-Road, Tallahasseo, Florida 32399-2400. Faiture to petition to intervene within the altowed time frame constitutes a
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has to request a hearing under
[Section 120.57, Florida Statutes.\*
] K-144, \*\*

Sept.23,1987.\*

#### DEPARTMENT OF ENVIRONMENTAL REGULATION

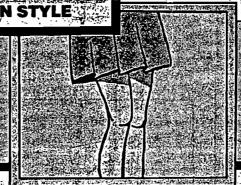
ROUTING AND	ACTION NO
TRANSMITTAL SLIP	ACTION DUE DATE
1. TO: (NAME, OFFICE, LOCATION)	Initial
Bill Thomas	Date
2.	Initial
Bureau of Air Quality Me	ine g _ Date
3.	Initial
	Date
4.	. Initial
	Date
REMARKS:	INFORMATION
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	DISPOSITION
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DER	Prepare Response
DLN	For My Signature
SEP 3 0 1987	For Your Signature
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	For Processing
FROM:	Initial & Return
1 HOW.	DATE 9/29/87
John Junes	PHONE
Sc.	325-1403



TODAY IN STYLE

# Season's greetings

Greg Dawson: The hits and misses
—so far — of the new TV-season



Staying in vogue

Don't fight it, surrender! Minis are a part of the 'uniform' for this fall

his fall's for real — rain. High 92, low 72. Details, page A-2.

Wednesday, September 23, 1987

# The Orlando Sentinel

The best newspaper in Florida

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RECEIPT FOR CERTIFIED MAIL

NO INSURANCE COVERAGE PROVIDEO

NOT FOR INTERNATIONAL MAIL

(See Reverse)

☆ U.S.G.P.O. 1985-480-794	Sent to B. C. Youngblood Silver Springs Citrus Coop. Street and No. P.O. Box 1046		
P.O. 1	P.O. State and ZIP Code Winter Garden, FL 3	2787	
U.S.G.	Postage	S .	
	Cártilied Fee		
	Special Delivery Fee		
	Restricted Delivery Fee		
	Return Receipt showing to whom and Date Delivered		
Form 3800, June 1985	Return Receipt showing to whom, Date, and Address of Delivery		
June	TOTAL Postage and Fees	S	
300,	Postmark or Date		
೯.	Mailed: 09/10/87		
S Forn	Permit: AC 35-1376	534	

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PS Form 3811, July 1983 447-845	Put your address in the "RETURN TO" space on the reverse side. Failure to do this will prevent this card from being returned to you. The return receipt fee will provide you the name of the person delivered to and the date of delivery. For additional fees the following services ere available. Consult postmaster for fees and check box(es) for service(s) requested.  1. Show to whom, date and address of delivery.  2. Restricted Delivery.			
45	3. Article Addressed to: Mr. B. C. Youngbloo Silver Springs Citrus Cooperative P.O. Box 1046 Winter Garden, FL 32787			
	4. Type of Service:	Article Number		
	☐ Registered ☐ Insured  XX Certified ☐ COD  ☐ Express Mail	P 274 007 698		
	Always obtain signature of ac DATE DELIVERED.	dressee or agent and		
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ESTIC	Signature Agent	10		
REW	Date of Delivery			
DOMESTIC RETURN RECEIPT	8. Addresse's Address (ONL	Y if requested and fee paid)		
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#### STATE OF FLORIDA

#### DEPARTMENT OF ENVIRONMENTAL REGULATION

TWIN TOWERS OFFICE BUILDING 2600 BLAIR STONE ROAD TALLAHASSEE, FLORIDA 32399-2400



BOB MARTINEZ GOVERNOR DALE TWACHTMANN SECRETARY

September 10, 1987

CERTIFIED MAIL-RETURN RECEIPT REQUESTED

Mr. Bill C. Youngblood Executive Vice President Silver Springs Citrus Cooperative P.O. Box 1046 Winter Garden, Florida 32787

Dear Mr. Youngblood:

Attached is one copy of the Technical Evaluation and Preliminary Determination and draft permit for installation of a 750 HP Hurst Gas Fired packaged process steam boiler at your existing Lake County facility.

Please submit, in writing, any comments which you wish to have considered concerning the Department's proposed action to Mr. Bill Thomas of the Bureau of Air Quality Management.

Sincerely,

C. H. Fancy, P.E.

Deputy Chief

Bureau of Air Quality Management

CHF/ss

Attachments

cc: T. Sawicki - CF District

F. Darabi, - Jones, Edmunds & Assoc.

# State of Florida Department of Environmental Regulation Notice of Intent

The Department of Environmental Regulation gives notice of its intent to issue a permit to Silver Springs Citrus Cooperative to install a 750 HP Hurst gas-fired packaged process steam boiler at their existing facility located at Mare Avenue, Howey-in-the-Hills, Lake County, Florida. This boiler will be used on a seasonal basis for citrus processing. A determination of best available control technology (BACT) was required.

Persons whose substantial interests are affected by the Department's proposed permitting decision may petition for an administrative determination (hearing) in accordance with Section 120.57, Florida Statutes. The petition must conform to the requirements of Chapters 17-103 and 28-5, Florida Administrative Code, and must be filed (received) in the Department's Office of General Counsel, 2600 Blair Stone Road, Twin Towers Office Building, Tallahassee, Florida 32399-2400, within fourteen (14) days of publication of this notice. Failure to file a petition within this time period constitutes a waiver of any right such person has to request an administrative determination (hearing) under Section 120.57, Florida Statutes.

If a petition is filed, the administrative hearing process is designed to formulate agency action. Accordingly, the Department's final action may be different from the proposed agency action. Therefore, persons who may not wish to file a petition may wish to intervene in the proceeding. A petition for intervention must be filed pursuant to Rule 28-5.207, Florida Administrative Code, at least five (5) days before the final hearing and be filed with the hearing officer if one has been assigned at the Division of Administrative Hearings, Department of Administration, 2009, Apalachee Parkway, Tallahassee, Florida If no hearing officer has been assigned, the petition is to be filed with the Department's Office of General Counsel, 2600 Blair Stone Road, Tallahassee, Florida 32399-2400. Failure to petition to intervene within the allowed time frame constitutes a waiver of any right such person has to request a hearing under Section 120.57, Florida Statutes.

)

The application is available for public inspection during normal business hours, 8:00 a.m. to 5:00 p.m., Monday through Friday, except legal holidays, at:

Dept. of Environmental Regulation Bureau of Air Quality Management 2600 Blair Stone Road Tallahassee, Florida 32399-2400

Dept. of Environmental Regulation Central Florida District 3319 Maguire Blvd. Suite 232 Orlando, Florida 32803-3767

Any person may send written comments on the proposed action to Mr. Bill Thomas at the Department's Tallahassee address. All comments mailed within 14 days of the publication of this notice will be considered in the Department's final determination.

# RULES OF THE ADMINISTRATIVE COMMISSION MODEL RULES OF PROCEDURE CHAPTER 28-5 DECISIONS DETERMINING SUBSTANTIAL INTERESTS

#### 28-5.15 Requests for Formal and Informal Proceedings

- (1) Requests for proceedings shall be made by petition to the agency involved. Each petition shall be printed, typewritten or otherwise duplicated in legible form on white paper of standard legal size. Unless printed, the impression shall be on one side of the paper only and lines shall be double spaced and indented.
- (2) All petitions filed under these rules should contain:
  - (a) The name and address of each agency affected and each agency's file or identification number, if known;
  - (b) The name and address of the petitioner or petitioners;
  - (c) All disputed issues of material fact. If there are none, the petition must so indicate;
    - (d) A concise statement of the ultimate facts alleged, and the rules, regulations and constitutional provisions which entitle the petitioner to relief;
    - (e) A statement summarizing any informal action taken to resolve the issues, and the results of that action;
    - (f) A demand for the relief to which the petitioner deems himself entitled; and
    - (g) Such other information which the petitioner contends is material.

## BEFORE THE STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

In the Matter of Application for Permit by:

Silver Springs Citrus Cooperative P.O. Box 1046 Winter Garden, Florida 32787 DER File No. AC 35-137634

#### INTENT TO ISSUE

The Department of Environmental Regulation hereby gives notice of its intent to issue a permit (copy attached) for the proposed project as detailed in the application specified above. The Department is issuing this Intent to Issue for the reasons stated in the attached Technical Evaluation and Preliminary Determination.

The applicant, Silver Springs Citrus Cooperative applied on August 4, 1987, to the Department of Environmental Regulation for a permit to install a 750 HP Hurst Gas Fired packaged process steam boiler at their existing facility in Howey-in-the-Hills, Lake County, Florida.

The Department has permitting jurisdiction under Chapter 403, Florida Statutes and Florida Administrative Code Rules 17-2 and 17-4. The project is not exempt from permitting procedures. The Department has determined that an air construction permit was needed for the proposed work.

Pursuant to Section 403.815, F.S. and DER Rule 17-103.150, FAC, you (the applicant) are required to publish at your own expense the enclosed Notice of Proposed Agency Action on permit application. The notice must be published one time only in a section of a major local newspaper of general circulation in the county in which the project is located and within thirty (30) days from receipt of this intent. Proof of publication must be provided to the Department within seven days of publication of

the notice. Failure to publish the notice and provide proof of publication within the allotted time may result in the denial of the permit.

The Department will issue the permit with the attached conditions unless petition for an administrative proceeding (hearing) is filed pursuant to the provisions of Section 120.57, F.S. A person whose substantial interests are affected by the Department's proposed permitting decision may petition for an administrative proceeding (hearing) in accordance with Section 120.57, Florida Statutes. Petitions must comply with the requirement of Florida Administrative Code Rules 17-103.155 and 28-5.201 (copies enclosed) and be filed with (received by) the Office of General Counsel of the Department at 2600 Blair Stone Road, Tallahassee, Florida 32399-2400. Petitions filed by the permit applicant must be filed within fourteen (14) days of receipt of this intent. Petitions filed by other persons must be filed within fourteen (14) days of publication of the public notice or within fourteen (14) days of receipt of this intent, whichever first occurs. Failure to file a petition within this time period shall constitute a waiver of any right such person may have to request an administrative determination (hearing) under Section 120.57, Florida Statutes, concerning the subject permit application. Petitions which are not filed in accordance with the above provisions will be dismissed.

Executed in Tallahassee, Florida.

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

C. H. Fancy, P.E.

Deputy Chief

Bureau of Air Quality

Management

Copies furnished to:

T. Sawicki- CF District

F. Darabi - Jones, Edmunds & Assoc.

#### CERTIFICATE OF SERVICE

The undersigned duly designated deputy clerk hereby certifies that this NOTICE OF INTENT TO ISSUE and all copies were mailed before the close of business on <a href="September 10">September 10</a>, 1987</a>.

FILING AND ACKNOWLEDGEMENT FILED, on this date, pursuant to \$120.52(9), Florida Statutes, with the designated Department Clerk, receipt of which is hereby acknowledged.

09/10/87

Date

# Technical Evaluation and Preliminary Determination

Silver Springs Citrus Cooperative Lake County Winter Garden, Florida

Permit Number: AC 35-137634

Florida Department of Environmental Regulation Bureau of Air Quality Management Central Air Permitting

### I. Project Description

### A. Applicant

Bill C. Youngblood, EVP Silver Springs Citrus Cooperative P.O. Box 1046 Winter Garden, Florida 32787

### B. Project and Location

The applicant proposes to install a 750 HP Hurst gas fired Series 400 packaged process steam boiler. This boiler will be used for citrus processing and will operate 5,760 hours per year.

The existing facility is located at Mare Avenue in the city of Howey-in-the-Hills, Lake County, Florida, with UTM coordinates of 424.1 km E and 3176.4 km N.

### II. Rule Applicability

The proposed project is subject to preconstruction review under the provisions of Chapter 403, Florida Statutes, and Florida Administrative Code (FAC) Chapters 17-2 and 17-4.

The proposed facility is located in Lake County, which is an area designated attainment for regulated pollutants (FAC Rule 17-2.420).

This source shall be permitted under FAC Rule 17-2.520, Sources Not Subject to Prevention of Significant Deterioration or Nonattainment Requirements, and shall comply with FAC Rule 17-2.600(6), Fossil Fuel Steam Generators with Less than 250 million BTU per hour Heat Input, New and Existing Sources.

### III. Source Impact Analysis

••

### A. Emission Limitation

The major air pollutants emitted from the proposed steam boiler will be PM,  $SO_2$ , CO, NOx and VOC. The maximum sulfur content of the No. 6 fuel oil used only on standby will be 1.0 percent.

As the following table shows, there is no significant increase in emissions of any pollutant.

Pollutant	Lbs/Hr	T/Yr
PM	0.31	0.90
SO <sub>2</sub>	0.02	0.05
CO	1.03	3.11
NOx	6.66	19.20
VOC	0.18	0.52

### B. Air Quality Analysis

The Department has determined that the construction and operation of this source will not have significant impact on ambient air quality.

### IV. Conclusion

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The Department concludes that the proposed source will comply with all applicable rules and requirements.

### STATE OF FLORIDA

### DEPARTMENT OF ENVIRONMENTAL REGULATION

TWIN TOWERS OFFICE BUILDING 2600 BLAIR STONE ROAD TALLAHASSEE, FLORIDA 32399-2400

. . . .



BOB MARTINEZ GOVERNOR DALE TWACHTMANN SECRETARY

81° 46' 37"W

PERMITTEE:
Silver Spring Citrus
Cooperative
P.O. Box 1046
Winter Garden, Florida 32787

Permit Number: AC 35-137634 Expiration Date: December 31, 1987 County: Lake Latitude/Longitude: 28° 42' 52"N

Project: Boiler 750 HP

This permit is issued under the provisions of Chapter 403, Florida Statutes, and Florida Administrative Code Rule(s) 17-2 and 17-4. The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawings, plans, and other documents attached hereto or on file with the Department and made a part hereof and specifically described as follows:

Installation of a 750 HP steam boiler.

The project shall be in accordance with the attached permit application, plans, documents, and drawings, except as noted in the specific conditions of this permit.

### Attachment:

1. Application to construct Air Pollution Sources, DER Form 17-1.202(1), received on August 4, 1987.

Permit Number: AC 35-137634 Expiration Date: December 31, 1987

### GENERAL CONDITIONS:

- 1. The terms, conditions, requirements, limitations, and restrictions set forth herein are "Permit Conditions" and as such are binding upon the permittee and enforceable pursuant to the authority of Sections 403.161, 403.727, or 403.859 through 403.861, Florida Statutes. The permittee is hereby placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of the "Permit Conditions" by the permittee, its agents, employees, servants or representatives.
- 2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.
- 3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Nor does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit does not constitute a waiver of or approval of any other Department permit that may be required for other aspects of the total project which are not addressed in the permit.
- 4. This permit conveys no title to land or water, does not constitute state recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the state. Only the Trustees of the Internal Improvement Trust Fund may express state opinion as to title.
- 5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, plant or aquatic life or property and penalties therefore caused by the construction or operation of this permitted source, nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.

Permit Number: AC 35-137634 Expiration Date: December 31, 1987

### GENERAL CONDITIONS:

- 6. The permittee shall at all times properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed or used by the permittee to achieve compliance with the conditions of this permit, as required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.
- 7. The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law, access to the premises, at reasonable times, where the permitted activity is located or conducted for the purpose of:
  - a. Having access to and copying any records that must be kept under the conditions of the permit;
  - b. Inspecting the facility, equipment, practices, or operations regulated or required under this permit; and
  - c. Sampling or monitoring any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules.

Reasonable time may depend on the nature of the concern being investigated.

- 8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately notify and provide the Department with the following information:
  - a. a description of and cause of non-compliance; and
  - b. the period of noncompliance, including exact dates and times; or, if not corrected, the anticipated time the noncompliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the noncompliance.

Permit Number: AC 35-137634 Expiration Date: December 31, 1987

### GENERAL CONDITIONS:

The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or revocation of this permit.

- 9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source, which are submitted to the Department, may be used by the Department as evidence in any enforcement case arising under the Florida Statutes or Department rules, except where such use is proscribed by Sections 403.73 and 403.111, Florida Statutes.
- 10. The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance, provided however, the permittee does not waive any other rights granted by Florida Statutes or Department rules.
- 11. This permit is transferable only upon Department approval in accordance with Florida Administrative Code Rules 17-4.12 and 17-30.30, as applicable. The permittee shall be liable for any non-compliance of the permitted activity until the transfer is approved by the Department.
- 12. This permit is required to be kept at the work site of the permitted activity during the entire period of construction or operation.
- 13. This permit also constitutes:
  - (x) Determination of Best Available Control Technology (BACT)
  - ( ) Determination of Prevention of Significant Deterioration (PSD)
  - ( ) Compliance with New Source Performance Standards.
- 14. The permittee shall comply with the following monitoring and record keeping requirements:
  - a. Upon request, the permittee shall furnish all records and plans required under Department rules. The retention period for all records will be extended automatically, unless otherwise stipulated by the Department, during the course of any unresolved enforcement action.

Permit Number: AC 35-137634 Expiration Date: December 31, 1987

### GENERAL CONDITIONS:

- b. The permittee shall retain at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation), copies of all reports required by this permit, and records of all data used to complete the application for this permit. The time period of retention shall be at least three years from the date of the sample, measurement, report or application unless otherwise specified by Department rule.
- c. Records of monitoring information shall include:
  - the date, exact place, and time of sampling or measurements;
  - the person responsible for performing the sampling or measurements;
  - the date(s) analyses were performed;
  - the person responsible for performing the analyses;
  - the analytical techniques or methods used; and
  - the results of such analyses.
- 15. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be submitted or corrected promptly.

### SPECIFIC CONDITIONS:

- 1. Except as required pursuant to these specific conditions, the steam boiler shall be constructed and operated in accordance with statements in the application. The boiler shall be fired exclusively by natural gas except for periods of natural gas curtailment during which No. 6 fuel oil may be fired.
- 2. The sulfur content of the No. 6 fuel oil burned in the steam boiler during natural gas curtailment shall not exceed 1.0 percent by weight. The fuel analysis of the oil used shall be recorded daily and these records shall be kept for a minimum of two years for regulatory agency inspection. The appropriate ASTM method shall be used to determine the fuel oil sulfur content.

Permit Number: AC 35-137634 Expiration Date: December 31, 1987

### SPECIFIC CONDITIONS:

- 3. Visible emissions compliance tests shall be demonstrated while operating at 90 to 100 percent of the design capacity. The permittee shall notify DER's Central Florida District office 15 days prior to the compliance test.
- 4. The natural gas consumption in this steam boiler shall not exceed 32 million BTU/hr. If fuel oil is to be fired in this boiler for more than 600 hours in any twelve month period, a modification of this permit shall be required before commencing operation on fuel oil.
- 5. Visible emissions shall not be greater than 20% opacity, in accordance with Florida Administrative Code (FAC) Rule 17-2.600(6)(a), and compliance shall be demonstrated using EPA Method 9, in accordance with FAC Rule 17-2.700.
- 6. A complete operation permit application, with a compliance test and oil analysis report, shall be submitted to the Central Florida District 90 days prior to expiration of the construction permit.

Issued this day of, 19
STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION
Dale Twachtmann, Secretary

- )

### Best Available Control Technology (BACT) Determination Silver Springs Citrus Cooperative Lake County

The applicant plans to install a 750 HP Hurst Gas Fired packaged process steam boiler at their facility in Howey-in-the Hills, Florida. The boiler will fire only natural gas except for periods of natural gas curtailment during which No. 6 fuel oil containing no more than 1.0 percent sulfur may be fired for up to 600 hours in any 12 month period.

This BACT determination is established for the source as set forth in the Florida Administrative Code Rule 17-2.600(6), Emission Limiting and Performance Standards.

### BACT Determination Request by the Applicant:

The applicant was not aware of the requirement of BACT determinations for particulate and sulfur dioxide emissions. The Department elected to process the application and to disregard this deficiency in the application.

### Bact Determination by DER:

The amount of particulate and sulfur dioxide emissions from the boiler will be limited by the firing of natural gas except during periods of curtailment when No. 6 fuel oil having a sulfur content not to exceed 1.0 percent, by weight, may be fired for up to 600 hours in any 12 month period.

Visible Emissions

Not to exceed 20 percent opacity

DER Method 9 (17-2.700(6)(a) 9, FAC) will be used to determine compliance with the opacity standard.

### Details of the Analysis May be Obtained by Contacting:

Barry Andrews, P.E., BACT Coordinator Department of Environmental Regulation Bureau of Air Quality Management 2600 Blair Stone Road Tallahassee, Florida 32399-2400

### Best Available Control Technology (BACT) Determination Silver Springs Citrus Cooperative Lake County

(continued)

Recommended By:	
C. H. Fancy, P.E., Deputy Chief	-
Date:	-
Approved:	
Dale Twachtmann, Secretary	
Date:	

ROUTING AND	ACTION N	ACTION NO		
TRANSMITTAL SLIP	ACTION E	DUE DATE		
1. TO: (NAME, OFFICE, LOCATION)		Initial		
Bill Thomas		Date		
2.		Initial		
Bureau of Air Quality Man	99-	Date		
2		Initial		
Department of Environmental Regulation	on `	Date		
Twin Towers Office Building		Initial		
2600 Blair Stone Road		Date		
Taliahassee, FL 32399-2400				
2		ORMATION		
This is the one we		iew & Return		
1. 1. 1. 1. 1. 1		iew & File		
discussed 8/6/87, located	Initi	al & Forward		
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I have transferred AU	G 7 19	987		
James J. Topland	DIS	SPOSITION		
on PATS.	SAGI	& Respond		
8-7-87 PATS-	Prep	pare Response		
John,	For	My Signature		
	. For	Your Signature		
760 info on No 6 out. commiddel	Let	s Discuss		
several some mater Manny	Set	Up Meeting		
	Inve	estigate & Report		
agrac. une	Initi	ial & Forward		
copied: J. Reynolds	Dist	ribute		
	Con	currence		
B. Andrews District sent us 4 x Acc. \$ 8-10-87 Repr	For	Processing		
		ial & Return		
EROM:	DATE 8	2/6/87		
Joine Comme	PHONE	20		
	Sc 3	325-		
		1403		

# DER

AUG 7 1987

# BAQM 08/04/87

APPLICATION TRACKING SYSTEM

APPL NO:13/634	
APPL RECVD: 08/04/474 TYPE CODE: AC SUBCODE: 05	LAST UPDATE: 08/04/87
DER OFFICE RECVD: DER OFFICE TRANSFER TO:	APPLICATION COMPLETE: / /
DER PROCESSOR: J TURNER B. Thomas John Reynolds	
APPL STATUS: AC DATE: 08/04/87 (ACTIVE/DENIED/WIT	HDRAWN/EXEMPT/ISSUED/GENERAL)
RELIEF: (SSAC/EXEMPTIONS/V	
(Y/N) N DNR REVIEW REGD?	LAT/LONG: 28.42.52/81.46.37
(Y/N) N MANUAL TRACKING (Y/N) N DNR REVIEW REQD? (Y/N) N PUBLIC NOTICE REQD? (Y/N) N GOV BODY LOCAL APPROVAL REQD? (Y/N) Y LETTER OF INTENT REQD? _ (I/ISSUE D/DEN	BASIN-SEGMENT-
(Y/N) N GOV BODY LOCAL APPROVAL REOD?	COE #:
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TITAL I LETTER OF THERE NEEDS _ TITISSUE DIDEN	117 118
PROJECT SOURCE NAME: SILVER SPRINGS CITRUS/750 H	did today
CTREET-NADE AVENUE	CITY: HOWEY IN THE HILLS
CTATE-EL 71D- DUON	CITT. HOWET IN THE HILLS
ADDITION WANE-VOLUCOLOGO DILL C	
STREET: MARE AVENUE  STATE: FL ZIP: PHON  APPLICATION NAME: YOUNGBLOOD, BILL C.  STREET: P.O. BOX 1046  STATE: FL ZIP: 32787 PHON  AGENT NAME: JONES, EDMUNDS & ASSOCIATES	CITY-WINTED CARREN
SIRCEISF & U. BUX 1040	C1111:WINICK GARVEN
STRIEGEL ZIPIGZIOT PHUN	12:303-030-1122
AGENI NAMESJONES, EDMUNDS & ASSOCIATES	CITY-CATHEOUTILE
STREET: 730 NORTH WALDO ROAD STATE: FL ZIP: 32601 PHON	CITTEGAINESVILLE
STATESFL ZIP:32001 PHUN	15:704-377-3021
FEE #1 DATE PAID:08/04/87 AMOUNT PAID:00100	KECEIPI NUMBER: OUT14114
	****
B DATE APPLICANT INFORMED OF NEED FOR PUBLIC NOT C DATE DER SENT DNR APPLICATION/SENT DNR INTENT	116
C DATE DER SENT DNK APPLICATION/SENT DNK INTENT	
D DATE DER REG. COMMENTS FROM GOV. BODY FOR LOCA	L APP/
E DATE #1 ADDITIONAL INFO REQREC FROM APPLICAN E DATE #2 ADDITIONAL INFO REQREC FROM APPLICAN	1
E DATE #2 ADDITIONAL INFO REQREC FROM APPLICAN	IT/_/_/
E DATE #3 ADDITIONAL INFO REQREC FROM APPLICAN	
E DATE #4 ADDITIONAL INFO REQREC FROM APPLICAN E DATE #5 ADDITIONAL INFO REQREC FROM APPLICAN	(T//
E DATE #5 ADDITIONAL INFO REQREC FROM APPLICAN	(T///
E DATE #6 ADDITIONAL INFO REQREC FROM APPLICAN	IT///
F DATE GOVERNING BODY REQUESTED SURVEY RESULTS/R	REPORTS / /
G DATE FIELD REPORT WAS REQREC	
H DATE DNR REVIEW WAS COMPLETED	
I DATE APPLICATION WAS COMPLETE	
J. DATE GOVERNING BODY PROVIDED COMMENTS OR OBJEC	TIONS /_/
K DATE NOTICE OF INTENT WAS SENTREC TO APPLICA	NT / / / /
L DATE PUBLIC NOTICE WAS SENT TO APPLICANT	
M DATE PROOF OF PUBLICATION OF PUBLIC NOTICE REC	TIONS/_/_ NT/_/
M DATE PROOF OF PUBLICATION OF PUBLIC NOTICE REC N WAIVER DATE BEGINEND (DAY 90)	
THE PART DECEMBER OF THE PART AND THE PART A	''''

COMMENTS:

# STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

Nº 114114

# RECEIPT FOR APPLICATION FEES AND MISCELLANEOUS REVENUE Received from Jones, Edmund's PASSOCIOTES Date AUG. 4, 1987 Address 730 No. Woldu Rd. Gaines VIIIle 32601 Dollars \$ 100.00 Applicant Name & Address Source of Revenue Silver Spring's Cutrus Revenue Code 001031 CK 019039 Application Number AC35-1376034

### STATE OF FLORIDA

### DEPARTMENT OF ENVIRONMENTAL REGULATION

NORTHEAST DISTRIC **BRANCH OFFICE** 825 NORTHWEST 23rd AV GAINESVILLE, FLORIDA

AUG 04 1987

CENTRAL FLORIDA



123456780 RECEIVED Central Elorida

BOB GRAHAM GOVERNOR VICTORIA J. TSCHINKEL SECRETARY

AHG

DISTRICT APPLICATION TO CHERATE/CONSTRUCT AIR POLLUTION SOURCES

SOURCE TYPE:	Boiler	[X] Ne	ew <sup>l</sup> [] Exi	stingl	24		:
APPLICATION TYPE:	[X] Construction	n []Operation	[ ] Modifica	tion	- DF	MQA	
COMPANY NAME: S	ilver Springs Citro	us Cooperative		COUNTY	:_Lake		_
Identify the spec	ific emission poin	nt source(s) addres	ssed in this	applica	tion (i.	e. Lime	
Kiln No. 4 with V	enturi Scrubber; E	Peaking Unit No. 2	, Gas Fired)	750 HP I	Hurst ga	s fired b	<u>oil</u>
SOURCE LOCATION:	Street <u>Mare Ave</u>	enue		_ City <u>H</u>	owey-in-	the-Hills	<u> </u>
	UTM: East 424.	1 Km	North_	3176.4	<b>Km</b>		_
	Latitude <u>28</u> °	42 ' <u>52</u> ''N	Longit	ude <u>81</u>	° <u>46</u> '	<u>37</u> ''W	
APPLICANT NAME AN	D TITLE: Bill C.	Youngblood, Execut	ive Vice Pre	sident		<u></u>	_
APPLICANT ADDRESS	: P.O. Box 1046 W	<u>inter Garden, flor</u>	ida 32787				_
	SECTION I: ST	PATEMENTS BY APPLIC	CANT AND ENG	INEER			

### A. APPLICANT

I am the undersigned owner or authorized representative\* of Silver Springs Citrus Coop.

I certify that the statements made in this application for a Construction permit are true, correct and complete to the best of my knowledge and belief. Further, I agree to maintain and operate the pollution control source and pollution control facilities in such a manner as to comply with the provision of Chapter 403, Florida Statutes, and all the rules and regulations of the department and revisions thereof. I also understand that a permit, if granted by the department, will be non-transferable and I will promptly notify the department upon sale or legal transfer of the permitted establishment.

\*Attach letter of authorization

Signed: C. Youngblood, Executive Vice President

Name and Title (Please Type)

Telephone No. 305 656-1122

PROFESSIONAL ENGINEER REGISTERED IN FLORIDA (where required by Chapter 471, F.S.)

This is to certify that the engineering features of this pollution control project have been designed/examined by me and found to be in conformity with modern engineering principles applicable to the treatment and disposal of pollutants characterized in the permit application. There is reasonable assurance, in my professional judgment, that

DER Form 17-1.202(1) Effective October 31, 1982

<sup>1</sup> See Florida Administrative Code Rule 17-2.100(57) and (104)

	rules and regulations of the furnish, if authorized by the maintenance and operation of	th all applicable statutes of the State of Florida and the department. It is also agreed that the undersigned will e owner, the applicant a set of instructions for the properties properties and, if applicable,
July 1	pollution sources.	Signed Frank a Warali
, c,	TO CANAL THE MENT OF THE PARTY	Frank A. Darabi
7	1 2 FIE	Name (Please Type)
	3887	JONES, EDMUNDS & ASSOCIATES, INC.
J'?,	The second of th	Company Name (Please Type)
·• J &	Management of the second	730 North Waldo Road Gainesville, Florida 32601
FÍo	rida Registration No. 20385	Mailing Address (Please Type)  Date: 7/30/67 Telephone No. 904 377-5821
		II: GENERAL PROJECT INFORMATION
Α.	and expected improvements in	nt of the project. Refer to pollution control equipment, source performance as a result of installation. State ult in full compliance. Attach additional sheet if
	Construction of a 750 HP s	eries 400 Hurst Boiler for production of 30,000 pounds
	per hour of steam to be us	ed in citrus processing. The primary fuel will be
	natural gas with #6 fuel a	s a standby.
В.		in this application (Construction Permit Application Only)
	Start of Construction	Completion of Construction October 1987
C.	for individual components/uni	ystem(s): (Note: Show breakdown of estimated costs only its of the project serving pollution control purposes. shall be furnished with the application for operation
	\$200,000.00	
D.	Indicate any previous DER per point, including permit issua	rmits, orders and notices associated with the emission ance and expiration dates.
	NONE	
	Form 17-1.202(1)	
LTT	ective October 31, 1982	Page 2 of 12

Citrus processing season	
If this is a new source or major modification, answer the following que (Yes or No)	stions.
1. Is this source in a non-attainment srea for a particular pollutant?	NO
a. If yes, has "offset" been applied?	
b. If yes, has "Lowest Achievable Emission Rate" been applied?	
c. If yes, list non-attainment pollutants.	•
<ol> <li>Does best available control technology (BACT) apply to this source?</li> <li>If yes, see Section VI.</li> </ol>	NO NO
<ol> <li>Does the State "Prevention of Significant Deterioriation" (PSD) requirement apply to this source? If yes, see Sections VI and VII.</li> </ol>	NO
4. Do "Standards of Performance for New Stationary Sources" (NSPS) apply to this source?	NO .
5. Do "National Emission Standards for Hazardous Air Pollutants" (NESHAP) apply to this source?	NO
Do "Reasonably Available Control Technology" (RACT) requirements apply to this source?	NO
a. If yes, for what pollutants?	

Attach all supportive information related to any answer of "Yes". Attach any justification for any answer of "No" that might be considered questionable.

### SECTION III: AIR POLLUTION SOURCES & CONTROL DEVICES (Other than Incinerators)

A. Raw Materials and Chemicals Used in your Process, if applicable:

	Contami	inants	Utilization Rate - lbs/hr	Relate to Flow Diagram		
Description	Туре	% Wt				
N/A						
			·			

B	Process	Rate.	i f	applicable:	1500	Section	ν.	Item	1 1	١
о.	rrucess	nace,	11	abbircanie:	(366	aection	٠,	TLEM		,

1.	Total Process	Input Rate	(lbs/hr):_	N/A
----	---------------	------------	------------	-----

2.	Product Weight	(lbs/hr):	N/A	
----	----------------	-----------	-----	--

C. Airborne Contaminants Emitted: (Information in this table must be submitted for each emission point, use additional sheets as necessary)

Name of	Emission <sup>1</sup> Allowed <sup>2</sup> Emission Rate per		Allowable <sup>3</sup> Emission	Potent Emiss	Relate to Flow		
Contaminant	Maximum lbs/hr	Actual T/yr	Rule 17-2	lbs/hr	lbs/yr	T/yr	Diagram 
Particulate	0.31	0.9	20%	opacity	0.31	0.9	
S 02	0.019	0.05			0.019	0.05	
NOX	6.66	19.2			0.66	19.2	·
			٠.	•			

<sup>&</sup>lt;sup>1</sup>See Section V, Item 2.

<sup>&</sup>lt;sup>2</sup>Reference applicable emission standards and units (e.g. Rule 17-2.600(5)(b)2. Table II, E. (1) - 0.1 pounds per million BTU heat input)

<sup>&</sup>lt;sup>3</sup>Calculated from operating rate and applicable standard.

 $<sup>^{4}</sup>$ Emission, if source operated without control (See Section V, Item 3).

D. Control Devices: (See Section V, Item 4)

Name and Type (Model & Serial No.)	Contaminant	Efficiency	Range of Particles Size Collected (in microns) (If applicable)	Basis for Efficiency (Section V Item 5)
NONE				
		•		

### E. Fuels

	Consu	iption*	
Type (Be Specific)	avg/hr	max./hr	Maximum Heat Input (MMBTU/hr)
Natural Gas	0.015	0.031	31.4

\*Units: Natural Gas--MMCF/hr: Fuel Oils--gallons/hr: Coal. wood. refuse, other--lbs/hr.

Percent Sulfur:	nt Sulfur:		Percent Ash:	
Density:		lbs/gal	Typical Percent Nitrogen:	
Heat Capacity:	1000 BTU/1000ft <sup>3</sup>	BTU/1b		BTU/ga
Other Fuel Cont	aminants (which may	ogusa sir s	NONE	
		cause all p	ollution):NONE	
			NONE	
			el used for space heating.	
F. If applicab		cent of fue		
F. If applicab	le, indicate the per	cent of fue	el used for space heating.	
F. If applicab Annual Average G. Indicate li	le, indicate the per	cent of fue Ma	el used for space heating.  eximum  and method of disposal.	

	ht:	20		ft. S	tack Diamete	r:	28 inches x			
as Flow R	ate: <u>270</u>	00ACFM		_DSCFM G	as Exit Temp	erature:	350•			
ater Vapo	r Content	:	10	% Velocity: 107						
		SECT	ION IV:	INCINERAT	OR INFORMATI	ON N/A				
Type of Waste		Type I s) (Rubbish)					Type VI (Solid By-prod.			
Actual lb/hr Inciner- ated										
Uncon- trolled (lbs/hr)										
otal Weig	ht Incine e Number	of Hours of	r)				hr)wks/yr			
anufactur				Model	No					
ate Const										
ate Const		Volume (ft) <sup>3</sup>	Heat R (BTU	elease	Fuel Type	BIU/hr	Temperature (°F)			
Primary C	hamber	(ft) <sup>3</sup>					•			
Primary C Secondary	hamber Chamber	(ft) <sup>3</sup>	(BTU	/hr)	Туре	BTU/hr	(°F)			
Primary C Secondary tack Heig	hamber Chamber	(ft) <sup>3</sup>	(BTU	/hr)	Туре	BTU/hr Stack T	•			
Primary C Secondary tack Heig as Flow R	hamber Chamber ht: ate:	(ft) <sup>3</sup>	Stack Dia _ACFM	/hr) mter:	Type  DSCFM*  it the emiss	BIU/hr Stack I	(°F)			

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Brief de	escription	of ope	rating ch	aracte	ristic	es of	control	devi	ces:			<del></del>
	<del></del>							_				
Ultimate ash, etc	e disposal	of any	effluent	other	than	that	emitted	from	the	stack	(scrubber	water,
:							•			_		

NOTE: Items 2, 3, 4, 6, 7, 8, and 10 in Section V must be included where applicable.

### SECTION V: SUPPLEMENTAL REQUIREMENTS

Please provide the following supplements where required for this application.

- 1. Total process input rate and product weight -- show derivation [Rule 17-2.100(127)]
- 2. To a construction application, attach basis of emission estimate (e.g., design calculations, design drawings, pertinent manufacturer's test data, etc.) and attach proposed methods (e.g., FR Part 60 Methods 1, 2, 3, 4, 5) to show proof of compliance with applicable standards. To an operation application, attach test results or methods used to show proof of compliance. Information provided when applying for an operation permit from a construction permit shall be indicative of the time at which the test was made.
- Attach basis of potential discharge (e.g., emission factor, that is, AP42 test).
- 4. With construction permit application, include design details for all air pollution control systems (e.g., for baghouse include cloth to air ratio; for scrubber include cross-section sketch, design pressure drop, etc.)
- With construction permit application, attach derivation of control device(s) efficiency. Include test or design data. Items 2, 3 and 5 should be consistent: actual emissions = potential (1-efficiency).
- 6. An 8 1/2" x 11" flow diagram which will, without revealing trade secrets, identify the individual operations and/or processes. Indicate where raw materials enter, where solid and liquid waste exit, where gaseous emissions and/or airborne particles are evolved and where finished products are obtained.
- 7. An 8 1/2" x 11" plot plan showing the location of the establishment, and points of air-borne emissions, in relation to the surrounding area, residences and other permanent structures and roadways (Example: Copy of relevant portion of USGS topographic map).
- 8. An 8 1/2" x 11" plot plan of facility showing the location of manufacturing processes and outlets for airborne emissions. Relate all flows to the flow diagram.

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9.	The appropriate application fee in acmade payable to the Department of Env	ccordance with Rule 17-4.05. The check should be ironmental Regulation.
,10.	With an application for operation pestruction indicating that the source permit.	rmit, attach a Certificate of Completion of Con- e was constructed as shown in the construction
	SECTION VI: BEST A	VAILABLE CONTROL TECHNOLOGY N/A
Α.	Are standards of performance for new applicable to the source?	stationary sources pursuant to 40 C.F.R. Part 60
	[ ] Yes [ ] No	
	Contaminant	Rate or Concentration
	·	
		<u> </u>
в.	Has EPA declared the best available yes, attach copy)	control technology for this class of sources (If
	[ ] Yes [ ] No	
	Contaminant	Rate or Concentration
	· · · · · · · · · · · · · · · · · · ·	
:		
С.	What emission levels do you propose a	s best available control technology?
	Contaminant	Rate or Concentration
		·
D	Describe the existing control and tre	atment technology (if any).
	1. Control Device/System:	2. Operating Principles:
	3. Efficiency:*	4. Capital Costs:
*Ex	plain method of determining	

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	5.	Useful Life:		6.	Operating Costs:	
	7.	Energy:		8.	Maintenance Cost:	
	9.	Emissions:				
		Contaminant			Rate or Concentration	
_			_			
		Stack Parameters			·	
	10.	•	6.1	_	, Diameter:	<b>6</b> 1
	a.	Height:	ft.			ft.
	c.	Flow Rate:	ACFM	d.	Temperature:	°F.
	е.	Velocity:	FPS			
Ε.		cribe the control and treatment additional pages if necessary).		olog	y available (As many types as applica	ole,
	1.					
	a.	Control Device:		b.	Operating Principles:	
	·c.	Efficiency:1		d.	Capital Cost:	
	e.	Useful Life:	•	f.	Operating Cost:	
	g.	Energy: <sup>2</sup>		h.	Maintenance Cost:	
	i.	Availability of construction ma	aterial	s an	d process chemicals:	
	j.	Applicability to manufacturing	proces	ses:		
	k.	Ability to construct with cont within proposed levels:	rol de	vice	, install in ávailable space, and ope	rate
	2.					
	a.	Control Device:		ь.	Operating Principles:	
	с.	Efficiency: 1		d.	Capital Cost:	
	е.	Useful Life:		f.	Operating Cost:	
	g.	Energy: <sup>2</sup>		h.	Maintenance Cost:	
	i.	Availability of construction ma	aterial	s an	d process chemicals:	
		n method of determining efficier to be reported in units of elec		. pow	er - KWH design rate.	
		m 17-1.202(1) ve November 30, 1982	Page	9 of	12	

Applicability to manufacturing processes: Ability to construct with control device, install in available space, and operate within proposed levels: 3. Control Device: Operating Principles: a. Efficiency: 1 d. Capital Cost: c. Useful Life: f. Operating Cost: Energy: 2 Maintenance Cost: Availability of construction materials and process chemicals: Applicability to manufacturing processes: Ability to construct with control device, install in available space, and operate within proposed levels: 4. Control Device: Operating Principles: Efficiency: 1 Capital Costs: Operating Cost: Useful Life: Energy: 2 Maintenance Cost: Availability of construction materials and process chemicals: j. Applicability to manufacturing processes: Ability to construct with control device, install in available space, and operate within proposed levels: Describe the control technology selected: 2. Efficiency: 1 1. Control Device: 3. Capital Cost: Useful Life: Energy: 2 5. Operating Cost: 7. Maintenance Cost: Manufacturer: Other locations where employed on similar processes: (1) Company: (2) Mailing Address:

 $^{1}$ Explain method of determining efficiency.  $^{2}$ Energy to be reported in units of electrical power - KWH design rate.

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(3) City:

F.

(4) State:

	(5) Environmental Manager:				
	-				
	(6) Telephone No.:				
	(7) Emissions: <sup>1</sup>				
	Contaminant		•	Rate or Concer	ntration
					<u> </u>
	(8) Process Rate: 1				
	b. (1) Company:		•		
•	(2) Mailing Address:				
	(3) City:		(4) State:	·	
	(5) Environmental Manager:	•			•
	(6) Telephone No.:				
	(7) Emissions: 1				
	Contaminant	i		Rate or Concer	itration
			•		
	(8) Process Rate: 1				
	10. Reason for selection and	description	of systems:		
	plicant must provide this info ailable, applicant must state			Should this	information not b
	SECTION VII - 1	PREVENTION O	F SIGNIFICANT	DETERIORATION	1
Α.	Company Monitored Data				
•	1no. sites	TSP _	( )	so <sup>2</sup> *	Wind spd/dir
	Period of Monitoring	/	/ to	month day	<u> </u>
•					year
	Other data recorded				
	Attach all data or statistica	l summaries	to this appli	cation.	
<b>*</b> Sp	ecify bubbler (B) or continuous	s (C).			
	Form 17-1.202(1)				
	ective November 30. 1982	Раде	11 of 12		

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	2. Instrument	ation, Field and Lab	oratory				
	a. Was instru	mentation EPA refere	nced or its a	quivalent?	[ ] Yes	[ ] No	
	b. Was instru	mentation calibrated	in accordanc	e with Depa	rtment p	rocedure	s?
	[ ] Yes [	] No [ ] Unknown		•			
В.	Meteorological	Data Used for Air Q	uality Modeli	.n g			
	1 Year	(s) of data from	/ / th day year	to /	day yea	r	
	2. Surface da	ta obtained from (lo	cation)				
	3. Upper air	(mixing height) data	obtained fro	om (location	)		
	4. Stability	wind rose (STAR) dat	a obtained fr	om (locatio	n)		
:.	Computer Model	s Used					
	1.			Modified?	If yes,	attach	description.
	2			Modified?	If yes,	attach	description.
	3	<u>-</u>		Modified?	If yes,	attach	description.
		·					
	Attach copies ciple output t	of all final model r ables.	uns showing i	nput data,	receptor	locatio	ns, and prin-
٠.	Applicants Max	imum Allowable Emiss	ion Data				
	Pollutant	Emiss	ion Rate				
	TSP ·			gra	ms/sec		
	50 <sup>2</sup>			gra	ms/sec		
Ξ.	Emission Data	Used in Modeling					
	Attach list of	emission sources.	Emission data	required i	s source	name, d	escription of

point source (on NEDS point number), UTM coordinates, stack data, allowable emissions, and normal operating time.

- Attach all other information supportive to the PSD review.
- G. Discuss the social and economic impact of the selected technology versus other applicable technologies (i.e., jobs, payroll, production, taxes, energy, etc.). Include assessment of the environmental impact of the sources.
- Attach scientific, engineering, and technical material, reports, publications, journals, and other competent relevant information describing the theory and application of the requested best available control technology.

# **SERIES 400**

Three Pass Wet Back Packaged Scotch Boilers

### STANDARD FEATURES

Durability - Built in accordance with the ASME Code, the wet back design has proven to give much longer useful life cycles than dry back boilers.

Quality - Each unit is tested and inspected by Hartford and is registered with the National Board of Boiler and Pressure Vessel Inspectors.

Design - Hurst Boiler utilizes state of the art computer design techniques in every boiler. This accounts for accurate calculations of construction materials and optimum utilization of the boiler's performance criteria.

Efficiency - The Series 400 is designed for optimum fuel efficiency and has proven in certified tests to meet and often exceed the efficiencies of 4-pass boilers.

Low Maintenance - There is no refractory rear door to maintain and no refractory baffles to replace. Elimination of these components results in thousands of dollars of savings.

Tube Sheets - The wet back has independent tube sheets with uniform temperatures. Three and four pass dry back boilers have tube sheets with large temperature variations and this results in premature tube failure and cracks in the tube sheets.

Easy Access - Since there is no large refractory rear door, one man can easily remove the rear cover plates for access to the tubes. The two front doors are hinged and can be opened without removing burner components or controls.

Tubes - The fire tubes are not welded in the wet back boiler. This results in lower tube maintenance costs and allows inhouse personnel to make repairs when required.

Compact - With computer aided design, Hurst has made the wet back a space saving workhorse without sacrificing th principle of 5 sq. ft. of heating surface per Bhp.

Combustion - Hurst uses name brand burner components with proven reliability. Every unit is boiler/burner compatible and test fired at the factory prior to shipment.

### Standard Steam Trim

- Operating & limit pressure control
- Modulating pressure control (when appl.)
- Water column with gauge glass, trycocks, combination low water cut-off & pump control
- Steam pressure gauge, syphon, & test cock
- Water column drain valve
- Safety relief valve(s) per ASME Code

### Standard Water Trim

- Operating & limit temperature control
- Modulating temperature control (when appl.)
- Float type low water cut-off control & drain
- Combination pressure, temperature, altitude gauge
- Hot water return baffle for shock resistance
- Safety relief valve(s) per ASME Code



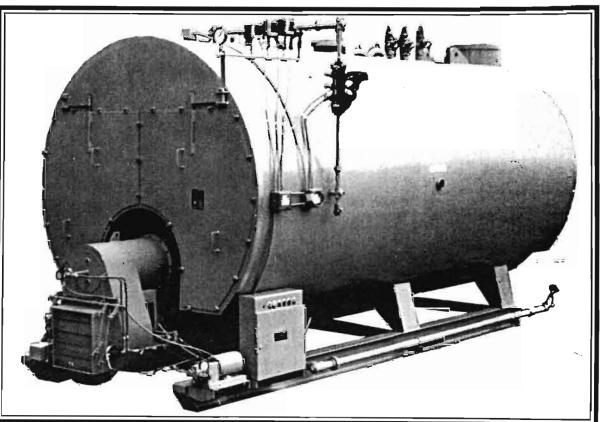
Distributed By.

P.O. Box 529 — Hwy. 319 S. Coolidge, GA 31738 U.S.A. (912) 346-3545 Telex 804616

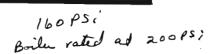


# SERIES 400

Three Pass Wet Back Packaged Scotch Boilers



Available in Steam or Hot Water Versions 30-1400 HP — Pressure to 300 psig.



Three-pass wet back design eliminates refractory baffles between flue gas passes.

Minimum maintenance with rugged construction for extra-long life.

U.L. listed forced draft burners for firing gas, oil and combination gas/oil

Factory test fired and checked for optimum operating efficiency.

### **HURST "PERFORMANCE" BOILERS**



Designed, constructed and stamped in accordance with the requirments of the ASME Boiler Codes.

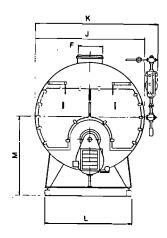


Inspected and registered with the National Board of Boiler & Pressure Vessel Inspectors

Member, American Boiler Manufacturer's Association

# **SERIES 400**

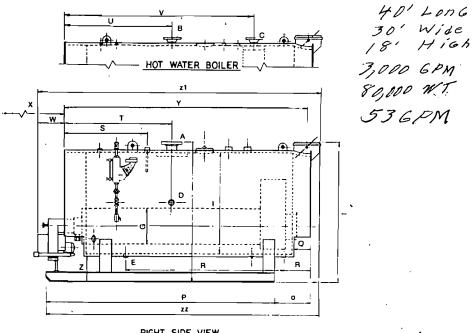
Three Pass Wet Back Packaged Scotch Boilers



FRONT VIEW

### **BOILER SPECIFICATIONS**

RIGHT SIDE VIEW



BOILER HORSEPOWER		30	40	50	1 :850 <b>R</b> 0 (00)	70	80	\$2.7635 \$7.000 \$0.000	100	125	150	200	250	300	350	400	500	600	750	4 000
HEATING SURFACE (FIRESIDE)	SQ. FT.	150	200	250	300	350	400		500	625	750	1000	1250	1500	1750	2000	2500	3000	3750	1000
STEAM OUTPUT, FROM & AT 212°F	LBS/HR.	1035	1380	1725	2070	2415	2760		3450	4313	5175	6900	8625	10350	12075	13800	17250	20700	25875	5000 30000
GROSS OUTPUT	MBH	1004	1339	1674	2009	2343	2678		3348	4184	5021	6695	8369	10043	11716	13390	16738	20085	25106	33475
FIRING RATE, GAS (1,000 BTU/CF)	MBH	1260	1680	2100	2520	2940	3360	(44,147,130,000,000,000,000,000,000,000,000,000	4200	5250	6300	8400	10500	12600	14700	16800	21000	25200	31500	42000
FIRING RATE, LP GAS (91,500 BTU)	GPH	13.8	18.4	23	27.5	32	36.7	<u> </u>	46	57	69	92	115	138	160	184	230	275	344	457
FIRING RATE, #2 OIL (140,000 BTU)	GPH	9.00	12	15	18	21	30.7 324 S.S		29.9	37.4	45.	60.	75.	90.	105.	120	150	273 3180 3	225	299
FIRING RATE, #5 & 6 OIL (150.000 BTU)	GPH	8.4	11.2	14.0	16.8	19.6	22.4		28	35	42	56	70	84	98	112	140	168	210	279
STEAM SPACE	CU FT.	4.4	5:6	8.0	9.5	6.6	7.8		9.97	12.5	14.8	19.2	29.	39.	45	57.4	75.5	90.2	112.25	122.5
STEAM DISENGAGING AREA	SQ. FT.	12.9	16.4	19.5	23.0	19.56	22.3		24.	30.25	32.9	42.	50.	58.6	68.	71.8	84.8	92.6	115.2	129.75
A NOTE : STEAM OUTLET SIZE	◎ 150 PSI◎	11/2."	2"	21/2"	25.5	79.50	3"		24. 4"	4"	4"	42.	6":	6"	6"	6"	6"	8"	8"	10"
A NOTE 2: STEAM OUTLET SIZE	15 PSI	4	1 1	4	6"	6"	6"	<del></del>	8"	8"	8"	8"	10"	10"	10"	10"	12"	12"	12"	14"
B NOTE 2 SUPPLY SIZE	30 PSI	25.4.22%		4	6"	6"	6"		8"	8"	8"	8"	10"	10"	10"	10"	10"	% 12" %	12"	14
C NOTE 2 RETURN SIZE	30 PSI	4	4	4	A"	A"	<i>A''</i>		6"	6"	6"	6"	6"	8"	8"	8"	8"	8"	10"	
D. FEEDWATER CONNECTION SIZE	JU FOI	34"	34"	34"	- 1.500 to 1.500 to	3 3 3 3 4 2 3 3 3 4 2 3 3 3 4 2 3 3 3 4 2 3 3 3 4 2 3 3 3 4 2 3 3 3 3	1 1/4"		11/4'	11/4"	1¼"	11/2"	11/2"	2"	2"	2"	2"	21/2"	21/2"	21/2"
E BOTTOM BLOWDOWN CONNECTION SIZE	ana na mangan	1"	11/4"	11/4"	11/4"	1¼"	(2) 11/4"		(2)-11/2"	(2)-11/2"	(2)-11/2"	(2)-2"	(2)-11/2"	(2)-2"	(2)-2"	(2)-2"	(2)-"2	(2)-21/2"	(2)-21/2"	(2)-21/2"
F STACK OUTLET SIZE O.D.	8. 5488 8188 FF 18. 6 FF	10"	10"	10"	10"	12"	12"	Acces : 200 Contact   100	14"	14"	16"	16"	18"	20"	20"	24"	24"	28"	28"	30"
G FURNACE O.D.	02-9-18 PO VOR 1-9	14"	14"	16"	16"	18"	18"		22"	22"	24"	24"	26"	30"	30"	34"	34"	38"	38"	52"
H SHELL I.D.	5.64.546.757.7.14	40"	40"	44"	44"	48"	48"		54"	54"	60"	60"	66"	76"	76"	84"	90″	96"	96"	112"
I SUPPLY HEIGHT & STACK HEIGHT	37 X P 12 3 .	4'-11"	4'-11"	5'-3"	5'-3"	5'-7"	5'-7"		6'4"	6'4"	6′10″	6'10"	7'4"	8'3"	8'3"	8'11"	9'6"	9'11"	9'11"	11'-51/2"
J WIDTH WITHOUT TRIM	mod Sacot - Students	3'-9"	3'-9"	4'-1"	4'-1"	4'-5"	4'-5"		4'111/2"	4'11'/2"	5'5"	5'5"	6'0"	6'11"	63 6311	7'6"	7'11"	8'5"	8'5"	9'91/2"
K WIDTH WITH TRIM		4'-4"	4'-4"	4'-7"	4'-7"	5'-0"	5'-0"		5'6"	5'6"	6'0"	6'0"	6'6"	7'6"	7'6"	8'0"	8'6"	9'0"	9'0"	10'-4"
L SKID WIDTH	100 (2000) 100 (2000)	3'-0"	3'-0"	40"	40"	3'-8"	3'-8"		4'0"	4'0"	4'0"	4'0"	4'6"	5'6"	5'6"	5′8″∂	6'6"	7'0"	7:0"	8'-6"
M CENTERLINE TO FLOOR		32%"	32%"	34%"	34%"	3'-0'2"	3'-01/2"		3'-61/2"	3'-61/2"	3'-9½"	3'-91/2"	4'-0½"	4'-61/2"	4'-61/2"	4'-101/2"	5'-1"	5'-41/2"	5'-41/2"	6'-2%"
N SHELL TO FLOOR	Calliano <del>teo</del> rigado (1977), N	12"	12"	12"	12"	12"	3 -072		3 -672	15"	15"	15"	15"	<u>4 -672</u> ∂16″∂∂	16"	16"	16"	16"	3 -4 /2	187
O BASE TO REAR	<u> </u>	13"	13"	121/2"	12½"	211/2"	21½"		231/2"	231/2"	231/2"	231/2"	29"	311/2"	29"	261/2"	301/2"	371/4"	3'-11/2"	30"
P SKID LENGTH	Constitution of the last	6'-6''	7'-6"	8'-6"	10'-0"	8'-6"	9'-6"		9'-3"	11'-6"	11'-0"	14'-0"	14'-6"	14'-6"	17'-0"	2072 316'-6"	17'-0"	17'-6"	×217-07 %	25'-0'
Q REAR FLUE BOX TO SHELL	0.133.47249AS.	61/2"	61/2"	6½"	61/2"	9½"	9½"		111/2"	111/2"	111/2"	11½"	14"	14"	14"	141/2"	151/2"	19"	19"	20"
R. REAR TO BLOWDOWN CONNECTION	0.602 (20.004 (0.02) 65.	3'-6"	4'-6"	5'-61/2"	5'-61/2"	6'-9"	16%" - 6'-5"				17%"-7'-6"				23½"—12:-0"					6-8"-12'-0
S 11/4"SURFACE BLOW—OFF CONNECTION		30"	30"	31 1/4"	31¼"	3'-1%"	3'-11"		3'-71/2"	19½"—7'-10" 4'-6"	4'-2"	5'-3"	5'-51/2"	5'-4"	5'-7"	5'-6"	6'-6"	6'-0"	7'-8"	7'-8%"
T STEAM OUTLET (150 PSI & 15 PSI)	AMERICAN - 1 - 3	30	3'-6"	3'-414"	3'-7'/4"	4'-134"	4'-11"		3 -1 ½ 4'-7 ½''	5'-8"	5'-2"	6'-6"	7'-11/2"	6'-10"	7'-4"	7'-0"	8'-0"	8'-0"	10'-2"	9'-8%"
U SUPPLY LOCATION	30 PSI	20"	20½"	33"	33"	3'-8"	3'-8"		33"	33"	39"	39"	4'-2"	4'-0"	4'-9"	5'-0"	5'-0"	5'-0"	6'-11'4"	074
V RETURN LOCATION	30 PSI	3.4'-11"	6'-21/2"	6'-6"	7'-9"×	7'-2"	8'-2"	883386 Andrews (8 7 18 o )		9′-5″	9'-1"	11'-9"	11'-8"	11'-6"	13′-9″	12'-6'	13'-6"	13'-4"	16'-1114"	100 Ness 14460
W BURNER PROJECTION	30 F31	30%"	30½"	30½"	30½"	301/2"	30½"		30%"	34"	34"	34"	371/2"	371/2"	37½"	37½"	39½"	39½"	43"	65"
X TUBE REMOVAL FRONT	Salara de Cara Cara	5'-0"	6'-6"	7'-0"	8'-0"	7'0"	8'-0"		7'-6"	9'-4"	9'-0"	12'-0"	12'-6"	12'-3"	14'-3"	37 /2 313'-6"	3972 14'-0"	14'-6"	18'-0"	19′-6″
Y STACK OUTLET LOCATION	**********	6'-61/2"	8'-0"	8'-3"	9'-6"	8'-81/2"	9'-81/2"		9'-31/2"	11'-21/2"	11'-1"	13'-11"	14'-8"	14'-81/2"	16'-8½"	16'-0¾"	16'-10"	17'-6"	21'-11/2"	22'-71/4"
	V : 30 (0 A - C 2 A -	9'-6"	10::11%"	11'-2'/2"	12'-51/2"	11/-5"	12'-5"		12'-5"	14'-71/2"	14'-7"	17'-5"	18'-6"	18'-8¼"	20'-814"	19'-21/2"	21'-2"	22'-0'	26'-0"	28'-51/2"
Z OVERALL LENGTH WITH BURNER	<u> </u>	8'-0"	9'-0"	9'-101/2"	11'-5"	10'-7"	11'-7"			13'-9"	13'-5"	16'-5"	17'-4"	17'-9"	20'-0"	19'-7"	20'-4"	21'-41/2"	24'-10"	29'-3%"
APPROXIMATE SHIPPING WEIGHT 150 PSI 1	CALBS	3500	4100	4700	5700	6200	6900		11'-6" 8200	97.00	11100	14100	16700	20200	23600	26100	31900	38100	46900	25 - 378
APPROXIMATE SHIPPING WEIGHT - 15 & 30 PSI †	LBS.	-	4 100	1 4100	5300	5900	6200		7200	8000	9500	11800	15000	18900	21200	23800	29300	34700	42900	
WATER CAPACITY @ NWL		280	300	315	330	381	436	1.00 (10 to 10 to	519	647	752	1000	1214	1664	1929	1897	2427	2875	3589	
WATER CAPACITY FLOODED	GAL	300	320	350	378	437	499		591	736	875	1161	1474	1987	2302	2329	3004	3526	4394	(1000) 100001000000000000000000000000000
		1 300	1 320	1 330	1 3/0	1 431	433		ເວສເ	1 130	1 0/3	1 1101	1 14/4	1 1 201	1 2002	1 4323	1 3004	1 3320	4334	
OPERATING WEIGHT @ NWL - 150 PSI +	LBS.	5824	6590	7315	8439	9363	10519		12508	15071	17342	22400	26777	34011	39611	41845	52044	61963	76689	1,000,000,000

NOTE 1. 3" AND ABOVE ARE 300# ANSI FLANGE
NOTE 2. 4" AND ABOVE ARE 150# ANSI FLANGE
NOTE: DIMENSION Z<sub>1</sub>, Z<sub>2</sub>, & W ARE SUBJECT TO CHANGE WITHOUT NOTICE, CONSULT FACTORY FOR CERTIFIED DRAWINGS.
NOTE: 100 H.P. AND LARGER — 12"x16" MANWAY
† ALL WEIGHTS ARE APPROX.

### EMISSION CALCULATIONS

### Silver Springs Citrus Cooperative

750 HP Boiler

Boiler Output - 750 Horse Power

Boiler Efficiency - 80%

Boiler Heat Input - 750 HP X 3.352 X  $10^4$  BTU/hr/HP X 1/0.8

=  $31.4 \times 10^6$  BTU/hr Max

Fuel Usage

Gas at 1000 BTU/ft<sup>3</sup> = 31.4  $\times 10^6/1000 = 0.031 \times 10^6 \text{ ft}^3/\text{hr}$ 

Emission (Potential and Actual)

Sulfur Dioxide

AP-42

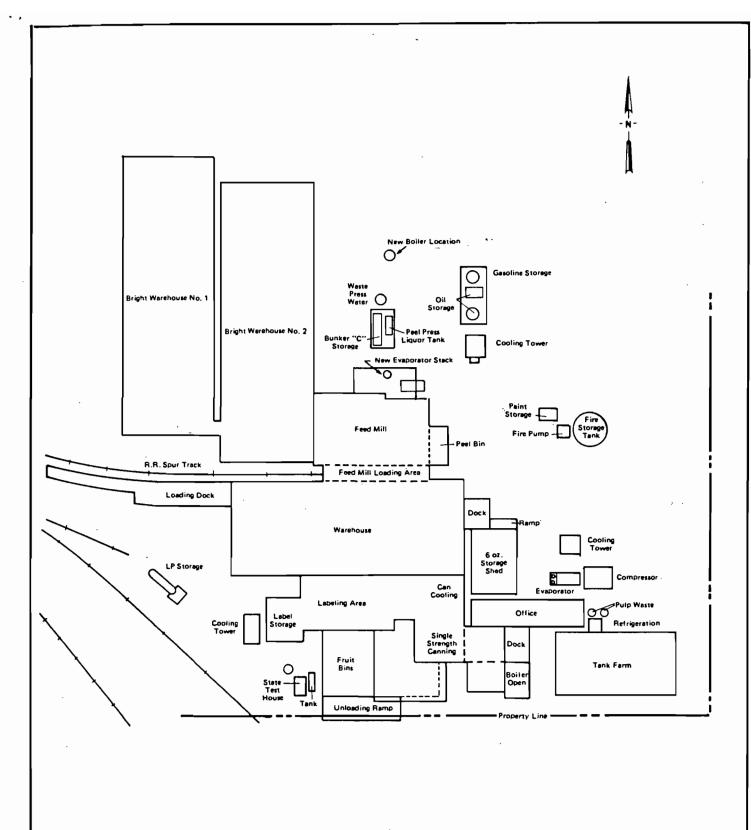
 $S02 = (0.6 \times 10^{-6} \text{ lbs/ft}^3) (0.031 \times 10^6 \text{ ft}^3/\text{hr}) = 0.019 \text{ lb/hr}$ 

= 0.05 TPY

Particulate (10 X  $10^{-6}$  lb/ft<sup>3</sup>) (0.031 X  $10^{6}$  ft<sup>3</sup>/hr) = 0.31 lbs/hr = 0.9 TPY

Nitrogen Oxides

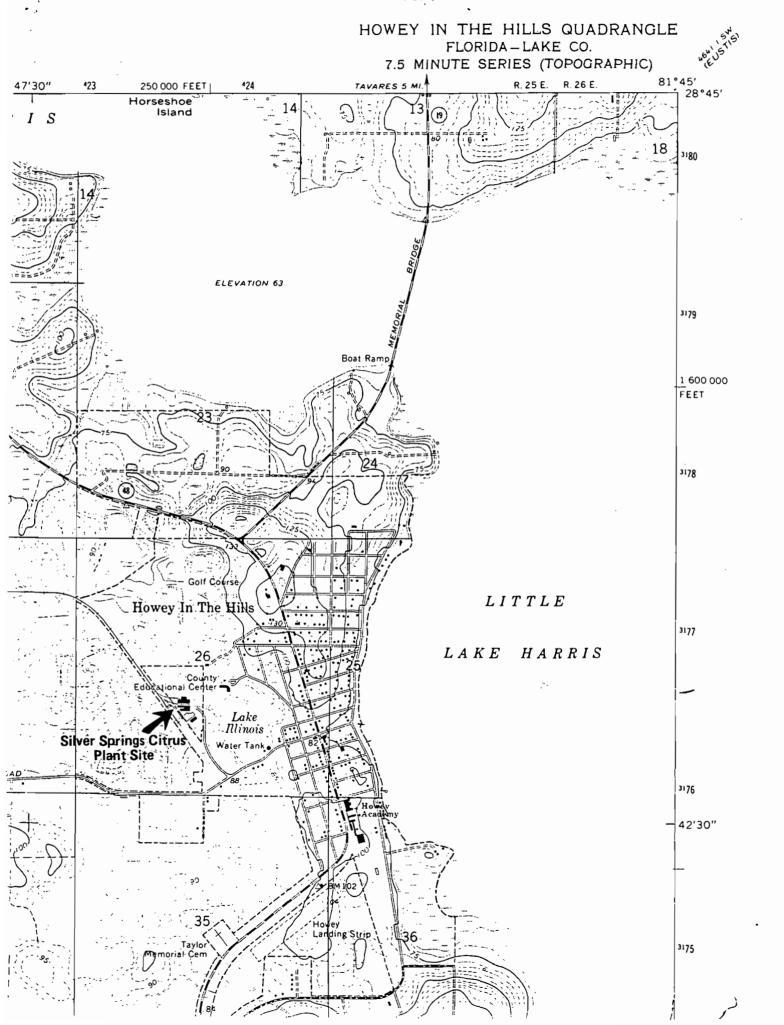
 $(215 \times 10^{-6} \text{ lb/ft}^3) (0.031 \times 10^6 \text{ ft}^3/\text{hr}) = 6.66 \text{ lbs/hr}$ = 19.2 TPY



Plot Plan

Silver Springs Citrus Cooperative Howey-in-the-Hills, Florida

Jones Edmunds & Associates, Inc. JFA



SENDER:  Complete items 1 and/or 2 for additional services.  Complete items 3, and 4a & b.  Print your name and address on the reverse of this form so the return this card to you.  Attach this form to the front of the mailpiece, or on the back idoes not permit.  Write "Return Receipt Requested" on the mailpiece below the art.  The Return Receipt Fee will provide you the signature of the persto and the date of delivery.	if space  1.
3. Article Addressed to:  Mr. Bill C. Youngblood Executive Vice President Silver Springs Citrus Coop. P O Box 1046 Winter Garden, FL 32787	4a. Article Number P 832 538 775  4b. Service Type ☐ Registered ☐ Insured ☐ COD ☐ Express Mail ☐ Return Receipt for Merchandise  7. Date of Delivery
5. Signature (Addressed) 6. Signature (Agent)	Addressee's Address (Only if requested and fee is paid)

P 832 538 775

_	No Insurance Cov. Do not use for Intuerres STALL SERVICE. (See Reverse)	erage Provided
9	ent to	
   	Postage	\$
ţ	Certified Fee	
	Special Delivery Fee	
	Restricted Delivery Fee	
6	Return Receipt Showing to Whom & Date Delivered	
e 19	Return Receipt Showing to Whom, Date, & Address of Delivery	
J. J.	TOTAL Postage & Fees	\$
ps Form 3800, June 1990	Postmark or Date Mailed: 2-19-9 Permit: AC 35-	2 182724



## Florida Department of Environmental Regulation

Twin Towers Office Bldg. ● 2600 Blair Stone Road ● Tallahassee, Florida 32399-2400 Lawton Chiles, Governor Carol M. Browner, Secretary

February 14, 1992

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

Mr. Bill C. Youngblood Executive Vice President Silver Springs Citrus Cooperative P. O. Box 1046 Winter Garden, Florida 32787

Dear Mr. Youngblood:

Re: Construction Permit AC 35-182724
Boiler Conversion to No. 6 Fuel Oil

This is in response to your recent request for an extension of the expiration date of the above permit. The expiration date is changed as shown below:

From: December 31, 1991

To: April 2, 1992

A copy of this letter shall be filed with the referenced permit and shall become a part of that permit.

Sincerely,

STEVE SMALLWOOD, P.E.

Difector

Division of Air Resources

Management

SS/JR/plm

Attachment: F. Darabi December 11, 1991 letter

c: C. Collins, CD

F. Darabi, P.E.



### State of Florida DEPARTMENT OF ENVIRONMENTAL REGULATION

For Routing To Other Than The Addressee		
То:	Location:	
То:	Location:	
То:	Location:	
From:	Date:	

# Interoffice Memorandum

TO: Steve Smallwood

MAD: FROM: Clair Fancy

February 14, 1992 DATE:

SUBJ: Amendment to Construction Permit No. AC 35-182724

Silver Springs Citrus Cooperative

Attached for your approval and signature is a letter extending the expiration date for the above referenced construction permit.

The Bureau recommends approval of this amendment.

CF/JR/plm

Attachment

Please call Pathy adams when signed 8-1344

### DARABI AND ASSOCIATES, INC.

DER - MAIL ROOM 1992 FEB 11 AN 10: 58

Environmental Consultants

Suite A • 730 North Waldo Road, Gainesville, Florida 32601 • Phone: 904/376-6533

February 6, 1992

Mr. Clair Fancy
Department of Environmental Regulation
2500 Blair Stone Road
Tallahassee, FL 32399

Re: Permit Extension Silver Springs Citrus Permit No. AC 35-182724

Dear Mr. Fancy:

We are hereby submitting a check for \$50.00 as fee for the extension of the referenced permit. An operation permit application has already been submitted to the Orlando District Office.

Sincerely,

parabi and associates,

Frank A. Darabi, P.E.

nou G

President

FAD: lef[1815]

Enclosure

xc: Jim Tyler

661631

### BEST AVAILABLE COPY

BARNETT BANK OF ALACHUA COUNTY, N.A. GAINESVILLE, FLORIDA

27582

Gainesville, Florida 32601 (904) 377 - 5821 CONSULTING ENGINEERS AND SCIENTISTS February 5, 1992 The sum of 50 dails 00 cts PAY 50.00 TO THE JEA ORDER \*Florida Dept. of Environmental Regulation JONES, EDMUNDS & ASSOCIATES, INC. 2600 Blair Stone Road Tallahassee, Florida 32399 nebartment of pullitonmental vegaration 2500 Blair Stone Road Tallahassee, FL 32399 Re: Permit Extension Silver Springs Citrus AIRBILL EEDER PACKAGE TRACKING NUMBER QUESTIONS? CALL 800-238-5355 TOLL FREE. 2000630516 - RECIPIENT'S COPY Your Phone Number (Very Important) To (Recipient's Name) Please Print Recipient's Phone Number (Very Important) 612-924-0117 Clay H. Fancy Howard activall Department/Floor No. Floring Don't of Env. Regulation
Exact Street Address (We cannot Define to P.O. Boxes or P.O. Zip Codes.) ENSR CONSULTING & ENGINEERING 2400 Plair Stone Eval 14500 PARK GLEN RO STE 210 allahassee 22299 ST LOUIS PARK 5 5 4 1 6 YOUR INTERNAL BILLING REFERENCE INFORMATION (optional) (First 24 characters will appear on invoice.) IF HOLD FOR PICK-UP, Print FEDEX Address Here PAYMENT 1 Bill Sender 2 Bill Recipient's FedEx Acct. No. 3 Bill 3rd Party FedEx Acct. No. City State ZIP Required DELIVERY AND SPECIAL HANDLING (Check services required) Emp, No. Federal Express'Use ☐ Cash Received Return Shipment Priority Overnight Standard Overnight 1 HOLD FOR PICK-UP (F# in Box H) ☐ Third Party Chg. To Del. Chg. To Hold Declared Value Charge 11 YOUR PACKAGING 51 YOUR PACKAGING Street Address 16 FEDEX LETTER • 56 🔲 FEDEX LETTER • 12 FEDEX PAK 52 FEDEX PAK \* 4 DANGEROUS GOODS (Extra charge) Other 2 13 FEDEX BOX 53 FEDEX BOX Received By: 14 FEDEX TUBE 54 FEDEX TUBE 6 DRY ICE Total Charges Government Overnight Economy Two-Day (Delivery by second business day f) 7 OTHER SPECIAL SERVICE Date/Time Received FedEx Employee Number REVISION DATE 6/91 PART #137204 FXEM FORMAT #099 30 ECONOMY 46 GOVT 8 41 ACKAGE Service - narkage over 150 bs ) 70 DVERNIGHT 80 TWO-DAY Signature FedEx Date/Time 12 HOLIDAY DELIVERY (It offered) \*Declared Value Limit \$100: \*Call for delivery schedule. Emp. No.

• Complete items 1 and/or 2 for additional services. • Complete items 3, and 4a & b. • Print your name and address on the reverse of this that we can return this card to you. • Attach this form to the front of the mailpiece, or or back if space does not permit. • Write "Return Receipt Requested" on the mailpiece the article number.	1. Addressee's Address
3. Article Addressed to:	4a. Article Number
Mr. Frank A. Darabi, P.E.	P 832 538 769  Ab. Service Type Registered Insured  Certified COD Express Mail Return Receipt for Merchandise  7. Date of Delivery
5. Signature (Addressee) 6. Signature (Agent)	Addressee's Address (Only if requested and fee is paid)
Sinda Billi	DOMESTIC DETUDA DECEIDA
PS Formy 30 11, October 1990 \$U.S. GPO: 1990-273-6	661 DOMESTIC RETURN RECEIPT

P 832 538 769 Certified Mail Receipt

No Insurance Coverage Provided

Do not use for International Mail

(See Reverse)

Sent to Mr. Frank A. Darabi, P.E. 730 North Waldo Road Street & No. P.O., State & ZIP Code Gainesville, FL 32601 \$ Postage Certified Fee Special Delivery Fee Restricted Delivery Fee Return Receipt Showing to Whom & Date Delivered Return Receipt Showing to Whom,
Date, & Address of Delivery

TOTAL Postage TOTAL Postage & Fees Form 3800, Postmark or Date 1-27-92 AC 35-182724 Mailed: Permit:



## Florida Department of Environmental Regulation

Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, Florida 32399-2400 Lawton Chiles, Governor Carol M. Browner, Secretary

January 24, 1992

CERTIFIED MAIL-RETURN RECEIPT REQUESTED

Mr. Frank A. Darabi, P.E. Jones, Edmunds & Associates, Inc. 730 North Waldo Road Gainesville, Florida 32601

Dear Mr. Darabi:

RE: Silver Springs Citrus Cooperative Permit No. AC 35-182724

The Bureau of Air Regulation received your request to extend the above referenced air construction permit. On October 30, 1991, Rule 17-4.050(4)(o), F.A.C., (copy enclosed) was changed to require a \$50 fee to process extension requests; therefore, we will not be able to take action on your request until the fee is received. If you have any questions, please call Patty Adams at (904)488-1344.

Sincerely,

Barry D. Anheur For C. H. Fancy, P.E.

Chief

Bureau of Air Regulation

CHF/pa

Enclosure



## State of Florida DEPARTMENT OF ENVIRONMENTAL REGULATION

,	For Routing To Other Than The Addressee
То:	Location:
<b>Т</b> о:	Location:
То:	Location:
From:	Date:

# Interoffice Memorandum

Isiquel Steve Smallwood TO:

Clair Fancy FROM:

January 8, 1992

SUBJ: Amendment to Construction Permit No. AC 35-182724

Silver Springs Citrus Cooperative

Attached for your approval and signature is a letter extending the expiration date for the above referenced construction permit.

The Bureau recommends approval of this amendment.

CF/JR/plm

DATE:

Attachment

of the rule requires a fee, shouldn't use collect the fee

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5x 1/8/91



Mr. C.H. Fancy, P.E., Chief Bureau of Air Regulation Department of Environmental Regulation 2600 Blair Stone Road Tallahassee. FL 32399

Re: Silver Springs Citrus Cooperative Permit No. AC35-182724 Project No. 19500-254-01-00

Dear Mr. Fancy:

This is to request a 90 day extension of the referenced permit to April 2, 1992 to allow for the use of #6 fuel oil and testing of this unit.

This unit has been operating with natural gas due to its availability and it has not been necessary to be used with No. 6 fuel oil to date.

Silver Springs Citrus intends to place the unit into service utilizing No. 6 fuel oil for test purposes and submittal of the operation permit application. The extension of time is required to accomplish the testing and certification.

Your favorable consideration of this extension is appreciated.

Sincerely,

JONES ZEDMUNDS & ASSOCIATES, INC.

Frank A. Darabi, P.E.

Consultant

FAD: lef[1673]

xc: Jim Tyler

Chuck Collins, Orlando District

9. Resnolds

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SENDER: Complete items 1 and 2 when additional 3 and 4.	services are desired, and complete items				
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## Florida Department of Environmental Regulation

Twin Towers Office Bldg. ● 2600 Blair Stone Road ● Tallahassee, Florida 32399-2400

Bob Martinez, Governor

Dale Twachtmann, Secretary

John Shearer, Assistant Secretary

## STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION NOTICE OF PERMIT

Mr. Bill C. Youngblood Executive Vice President Silver Springs Citrus Cooperative P. O. Box 1046 Winter Garden, Florida 32787

December 26, 1990

Enclosed is construction permit No. AC 35-182724 to convert a process steam boiler from natural gas to No. 6 fuel oil at Silver Springs Citrus Cooperative in Howey-in-the-Hills, Lake County, This permit is issued pursuant to Section 403, Florida Statutes.

Any party to this permit has the right to seek judicial review of the permit pursuant to Section 120.68, Florida Statutes, by the filing of a Notice of Appeal pursuant to Rule 9.110, Florida Rules of Appellate Procedure, with the Clerk of the Department in the Office of General Counsel, 2600 Blair Stone Road, Tallahassee, 32399-2400; and by filing a copy of the Notice of Appeal accompanied by the applicable filing fees with the appropriate District Court of Appeal. The Notice of Appeal must be filed within 30 days from the date this permit is filed with the Clerk of the Department.

Executed in Tallahassee, Florida.

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

C. H. Fancy, P.E.

Chief

Bureau of Air Regulation

Copy furnished to:

C. Collins, C Dist.

F. Darabi, P.E.

## CERTIFICATE OF SERVICE

The	und	ersign	ned d	uly	designa	ted	dep	uty c	lerk	hereby
certifies	that	this	NOTIC	E OF	PERMIT	and	all	copies	were	mailed
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FILING AND ACKNOWLEDGEMENT FILED, on this date, pursuant to \$120.52(9), Florida Statutes, with the designated Department Clerk, receipt of which is hereby acknowledged.

Clerk

<u>a-26-90</u>

Date

## Final Determination

Silver Springs Citrus Cooperative Lake County Howey-in-the-Hills, Florida

Permit Number: AC 35-182724

Department of Environmental Regulation Division of Air Resources Management Bureau of Air Regulation

## Final Determination

The Technical Evaluation and Preliminary Determination for the permit to convert a process steam boiler from natural gas to No. 6 fuel oil at Silver Springs Citrus Cooperative in Howey-in-the-Hills, Lake County, Florida, was distributed on October 26, 1990. The Notice of Intent to Issue was published in The Orlando Sentinel on November 6, 1990. Copies of the evaluation were available for public inspection at the Department's Central District and Bureau of Air Regulation offices.

No comments were submitted on the Department's Intent to Issue the permit. The final action of the Department will be to issue construction permit No. AC 35-182724 as proposed in the Technical Evaluation and Preliminary Determination.



# Florida Department of Environmental Regulation

Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, Florida 32399-2400

Bob Martinez, Governor Dale Twachtmann, Secretary John Shearer, Assistant Secretary

PERMITTEE:

Silver Spring Citrus Cooperative P. O. Box 1046

Winter Garden, Florida 32787

Permit Number: AC 35-182724 Expiration Date: Dec. 31, 1991

County: Lake

Latitude/Longitude: 28°42'52"N

81°46'37"W

Project: Boiler Conversion to

No. 6 Fuel Oil

This permit is issued under the provisions of Chapter 403, Florida Statutes, and Florida Administrative Code Chapters 17-2 and 17-4. The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawings, plans, and other documents attached hereto or on file with the Department and made a part hereof and specifically described as follows:

Conversion of boiler fuel from natural gas to No. 6 fuel oil.

The source shall be constructed in accordance with the permit application, plans, documents, amendments and drawings, except as otherwise noted in the General and Specific Conditions.

### Attachments are listed below:

 Application to construct Air Pollution Sources, DER Form 17-1.202(1), received on September 6, 1990.

Permit Number: AC 35-182724 Expiration Date: December 31, 1991

#### GENERAL CONDITIONS:

- 1. The terms, conditions, requirements, limitations, and restrictions set forth in this permit are "Permit Conditions" and are binding and enforceable pursuant to Sections 403.161, 403.727, or 403.859 through 403.861, Florida Statutes. The permittee is placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of these conditions.
- 2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.
- 3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Neither does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit is not a waiver of or approval of any other Department permit that may be required for other aspects of the total project which are not addressed in the permit.
- 4. This permit conveys no title to land or water, does not constitute State recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the State. Only the Trustees of the Internal Improvement Trust Fund may express State opinion as to title.
- 5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, or plant life, or property caused by the construction or operation of this permitted source, or from penalties therefore; nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.

Permit Number: AC 35-182724
Expiration Date: December 31, 1991

#### GENERAL CONDITIONS:

- 6. The permittee shall properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed or used by the permittee to achieve compliance with the conditions of this permit, as required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.
- 7. The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law and at a reasonable time, access to the premises, where the permitted activity is located or conducted to:
  - a. Have access to and copy any records that must be kept under the conditions of the permit;
  - b. Inspect the facility, equipment, practices, or operations regulated or required under this permit; and
  - c. Sample or monitor any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules.

Reasonable time may depend on the nature of the concern being investigated.

- 8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately provide the Department with the following information:
  - a. a description of and cause of non-compliance; and
  - b. the period of noncompliance, including dates and times; or, if not corrected, the anticipated time the non-compliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the non-compliance.

Permit Number: AC 35-182724 Expiration Date: December 31, 1991

#### GENERAL CONDITIONS:

The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or for revocation of this permit.

- 9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source which are submitted to the Department may be used by the Department as evidence in any enforcement case involving the permitted source arising under the Florida Statutes or Department rules, except where such use is proscribed by Sections 403.73 and 403.111, Florida Statutes. Such evidence shall only be used to the extent it is consistent with the Florida Rules of Civil Procedure and appropriate evidentiary rules.
- 10. The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance, provided, however, the permittee does not waive any other rights granted by Florida Statutes or Department rules.
- 11. This permit is transferable only upon Department approval in accordance with Florida Administrative Code Rules 17-4.120 and 17-30.300, F.A.C., as applicable. The permittee shall be liable for any non-compliance of the permitted activity until the transfer is approved by the Department.
- 12. This permit or a copy thereof shall be kept at the work site of the permitted activity.
- 13. This permit also constitutes a Determination of Best Available Control Technology
- 14. The permittee shall comply with the following:
  - a. Upon request, the permittee shall furnish all records and plans required under Department rules. During enforcement actions, the retention period for all records will be extended automatically unless otherwise stipulated by the Department.

Permit Number: AC 35-182724 Expiration Date: December 31, 1991

#### GENERAL CONDITIONS:

b. The permittee shall hold at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation) required by the permit, copies of all reports required by this permit, and records of all data used to complete the application for this permit. These materials shall be retained at least three years from the date of the sample, measurement, report, or application unless otherwise specified by Department rule.

- c. Records of monitoring information shall include:
  - the date, exact place, and time of sampling or measurements;
  - the person responsible for performing the sampling or measurements;
  - the dates analyses were performed;
  - the person responsible for performing the analyses;
  - the analytical techniques or methods used; and
  - the results of such analyses.
- 15. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be corrected promptly.

## SPECIFIC CONDITIONS:

- 1. The operation of the boiler during the period of this permit shall be in accordance with the capacities and specifications stated in the application.
- 2. Visible emissions shall not be greater than 20% opacity and compliance shall be demonstrated at 90-100% of permitted capacity using DER Method 9 in accordance with F.A.C Rule 17-2.700.
- 3. The auxiliary boiler shall be allowed to operate at 32 MMBtu/hr for up to 5,760 hours per year on new No. 6 fuel oil. Natural gas shall be used as an alternate fuel.

Permit Number: AC 35-182724
Expiration Date: December 31, 1991

#### SPECIFIC CONDITIONS:

- 4. Sulfur content of the No. 6 fuel oil shall not exceed 1.5 percent by weight as stated in the BACT determination. The sulfur analysis of the oil used shall be recorded for each day of operation and these records shall be kept for a minimum of two years for regulatory agency inspection. The appropriate ASTM method shall be used to determine the fuel oil sulfur content.
- 5. The compliance test shall be conducted and the results reported to the Department before this construction permit expires. The Department's Central District office shall be notified at least 15 days in advance of the test.
- 6. The permittee, for good cause, may request that this construction permit be extended. Such a request shall be submitted to the Bureau of Air Regulation prior to 60 days before the expiration of the permit (F.A.C. Rule 17-4.090).
- 7. An application for an operation permit must be submitted to the Central District office at least 90 days prior to the expiration date of this construction permit or within 45 days after completion of compliance testing, whichever occurs first. To properly apply for an operation permit, the applicant shall submit the appropriate application form, fee, certification that construction was completed noting any deviations from the conditions in the construction permit, and compliance test reports as required by this permit (F.A.C. Rule 17-4.220).

Issued this 20th day of December, 1990

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

STEVE/SMALLWOOD, P.E., Director Division of Air Resources

Management

# Best Available Control Technology (BACT) Determination Silver Springs Citrus Cooperative Lake County

The applicant plans to switch fuels for a 30,000 lbs/hr boiler at their facility in Howey-in-the-Hills, Florida. Instead of natural gas as its primary fuel, the boiler will fire No. 6 fuel oil.

#### BACT Determination Requested by the Applicant:

The applicant did not request a BACT determination and proposes to use oil containing 2.5 percent sulfur. This BACT determination is required for both new and existing boilers as set forth in the Florida Administrative Code Rule 17-2.600(6) - Emission Limiting and Performance Standards.

#### BACT Determined by DER:

The amount of particulate and sulfur dioxide emissions from the boiler will be limited by the firing of new No. 6 fuel oil having a sulfur content not to exceed 1.5% by weight. The term "new" means an oil which has been refined from crude oil and has not been used.

#### BACT Determination Rationale:

Sulfur in fuel oil is a primary air pollution concern in that most of the fuel sulfur becomes  $SO_2$ . The emission factors for  $SO_2$  and particulate emissions from oil burning are related to the sulfur content. The emission factors used by the applicant and the Department are from AP-42, Table 1.3-1.

The amount of particulate emissions when firing fuel oil containing 2.5 percent sulfur will have a minimal impact on air quality. However, sulfur dioxide emissions may result in a substantial impact on air quality.

A review of previous BACT determinations for boilers of similar size which fire No. 6 fuel oil indicates that the sulfur content generally is limited to 1.5%.

It is estimated that the additional cost of using fuel oil with 1.5% vs. 2.5% sulfur content would amount to approximately 5 cents per gallon.

BACT Silver Springs Citrus Coop. Page Two

Assuming the maximum firing rate of 207 gallons per hour, the additional hourly cost of using the 1.5% sulfur content oil instead of the proposed 2.5% sulfur content No. 6 fuel oil would be \$10.35. The sulfur dioxide reductions from switching to the 1.5% sulfur fuel oil are estimated to be 33 pounds per hour. Based on this reduction, the hourly cost per pound of sulfur dioxide removed is approximately 31 cents which is less than the EPA guideline of up to \$1.00 per pound (\$2,000 per ton) for sulfur dioxide removal.

Using the stack parameters given by the applicant, the sulfur dioxide concentrations obtained by using the Screen Model, assuming maximum design firing rate and based on 24 hours per day operation, are as follows:

- $1 \text{hour maximum} 204 \text{ ug/m}^3$
- $3 \text{hour maximum} 145 \text{ ug/m}^3$
- 24 hour maximum 81 ug/m<sup>3</sup>

This shows that the 24 hour maximum AAQS of 260  $ug/m^3$  will not be exceeded while firing 1.5 percent sulfur fuel, even if a background concentration is taken into consideration.

Based on this analysis, the Department has determined that BACT is represented by the firing of new No. 6 fuel oil with a sulfur content not to exceed 1.5% by weight. The term "new oil" disallows the use of re-refined and waste oils or any non-fossil fuels that were not considered in this BACT analysis. Natural gas shall be used as an alternate fuel. Visible emissions shall not exceed 20% opacity and compliance shall be determined using DER Method 9.

Details of the Analysis May be Obtained by Contacting:

Barry Andrews, P.E.
Department of Environmental Regulation
Bureau of Air Regulation
2600 Blair Stone Road
Tallahassee, Florida 32399-2400

Recommended by:

Approved by:

C. H. Fancy, P.E., Chief
Bureau of Air Regulation

Date

Approved by:

STEVE SNALLWOOD, Director
Division of Air Resources Mgmt.



81

# State of Florida DEPARTMENT OF ENVIRONMENTAL REGULATION

For Routing To Other Than The Addressee					
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# Interoffice Memorandum

TO: Steve Smallwood

FROM: Clair Fancy (\*\*\*)

DATE: December 17, 1990

SUBJ: Approval of Construction Permit AC 35-182724

Silver Springs Citrus Cooperative

Attached for your approval and signature is a permit prepared by the Bureau of Air Regulation for the above mentioned company to convert a process steam boiler from natural gas to No. 6 fuel oil at Silver Springs Citrus Cooperative in Howey-in-the-Hills, Lake County, Florida.

No comments were received during the public notice period.

Day 90, after which this permit will be issued by default, is December 21, 1990.

I recommend your approval and signature.

CF/JR/plm

Attachments

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## The Orlando Sentinel

Published Daily Tavares, Lake County, Florida

State of Florida COUNTY OF ORANGE

Before the undersigned authority personally appeared\_ Noemi R. Lucero who on oath says that she is the Legal Advertising Representative of The Orlando Sentinel, a Daily newspaper published at Tavares, in Lake County, Florida; that the attached copy notice of intent to issue permit in the matter of vertisement, being a. process steam boiler was published in said newspaper in the issues of. November 6, 1990

Affiant further says that the said Orlando Sentinel is a newspaper published at Tavares, in said Lake County, Florida, and that the said newspaper has heretofore been continuously published in said Lake County, Florida, each Week Day and has been entered as second-class mail matter at the post office in Tavares in said Lake County, Florida, for a period of one year next preceding the first publication of the attached copy of advertisement; and affiant further says that he/she has neither paid nor promised any person, firm or corporation any discount, rebate, commission or refund for the purpose of securing this advertisement for publication in the said newspaper.

Sworn to and subscribed before me this.

Notary Public State of Florida at Large **Notary Public** 

My Commission Expires: June 18, 1994

ADVERTISING CHARGE\_\_\_\_

\$18.50

State of Florida Department of Environmental Regulation Notice of Intent to Issue

The Department of Environmental Regulation hereby gives notice of its intent to issue a permit to Silver Springs Citrus Co-operative, Mare Avenue, Howeyin-the-Hills, Florida 32787, to convert a process steam boiler from natural gas to fuel oil. This boiler is used on a seasonal basis for citrus processing. A de-termination of Best Available Control Technology (BACT) was required. The Department is issuing this Intent to Issue for the reasons stated in the Technical Evaluation and Preliminary Determination.

A person whose substantial interests are affected by the Department's proposed permitting decision may petition for an administrative proceeding (hearing) in accordance with Section 120:57, Florida Statutes. The petitionrmust contain the information:set forth below and must be filed t(received) in the Office of General Counsel of the Department at 2600 Blair Stone Road, Tallahassee, Florida 32399-2400, within fourteen (14) days of publication of this notice. Petitioner shall-mail a copy of the petition to the applicant at the address indicated above at the time of filing! Failure to file a petition within this time period shall constitute a waiver of any right such person may have to request an administrative determination (hearing) under Section 120.57, Florida Statutes.

The Petition shall contain the following information:

(a) The name, address, and telephone number of each petitioner, the applicant's name and address, the Department Permit File Number and the county in which the project is proposed;

(b) A statement of how and when each petitioner received notice of the Department's action/or proposed action;

'(c) A statement of how each petitioner's substantial interests are affected by the Department's action or proposed action;

'(d) A statement of the material facts disputed by Petitioner, if

eny: detitioner conterids warrant reversal or modification of the Department's action or proposed

(f) A statement of which rules oristatutes petitioner contends require reversal or modification of the Department's action or proposed action: and

FORM NO. AD-261

(g) A statement of the relief sought by petitioner, stating precisely the action petitioner wants the Department to take with respect to the Department's action opproposed action.

If a petition is filed, the adminlistrative hearing process is deraigned to formulate agency acition. Accordingly, the Departament's final action may be differ rent from the position taken by it in this Notice. Persons whose 'substantial interests will be afriected by any decision of the \*Department with regard to the application have the right to peti-Ition to become a party to the proceeding. The petition must conform to the requirements especified above and be filed (recceived) within 14 days of publi-cation of this notice in the Office of General Counsel at the above address of the Department. Fai-lure to petition within the allowed time frame constitutes a waiver of any right such person has to request a hearing under Section 120.57, F.S., and to participate as a party to this proceeding. Any subsequent intervention will only be at the approval of the presiding officer upon motion filed pursuant to Rule 28-5.207.

The application is available for public inspection during busi-ness hours, 8:00 a.m. to 5:00 p.m. Monday through Friday, except legal holidays, at: Department of Environmental

Regulation Bureau of Air Regulation

2600 Blair Stone Road Tallahassee, Florida 32399-2400 Department of Environmental Regulation Central District

3319 Maguire Blvd., Suite 232 Orlando, Florida 32803-2767

Any person may send written comments on the proposed action to Mr. Barry Andrews at the Department's Tallahassee address. All comments mailed within 14 days of the publication of this notice will be considered in the Department's final determination. LK-701

Nov.6,1990



P.O. Box 155 Howey-in-the-Hills, Florida 34737-0155





DEPT. OF ENVIRONMENTAL REGULATION ATTN: MR. BARRY ANDREWS BUREAU OF AIR REGULATION 2600 BLAIR STONE ROAD TALLAHASSEE, FLORIDA 32399-2400

RECEIVED

NOV 19 1990

DER-GAGIN

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# Florida Department of Environmental Regulation

Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, Florida 32399-2400

Bob Martinez, Governor Dale Twachtmann, Secretary John Shearer, Assistant Secretary

October 26, 1990

#### CERTIFIED MAIL-RETURN RECEIPT REQUESTED

Mr. Bill C. Youngblood Executive Vice President Silver Springs Citrus Cooperative P. O. Box 1046 Winter Garden, Florida 32787

Dear Mr. Youngblood:

Attached is one copy of the Technical Evaluation and Preliminary Determination and proposed permit for converting a boiler at your existing Lake County facility from natural gas to fuel oil.

Please submit any written comments you wish to have considered concerning the Department's proposed action to Mr. Barry Andrews of the Bureau of Air Regulation.

Sincerely,

C. H. Fancy, P.E.

Chief

Bureau of Air Regulation

CHF/JR/plm

Attachments

c: C. Collins, C Dist.

F. Darabi, P.E.

# BEFORE THE STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

In the Matter of Application for Permit by:

Silver Springs Citrus Cooperative P. O. Box 1046 Winter Garden, Florida 32787 DER File No. AC 35-182724

#### INTENT TO ISSUE

The Department of Environmental Regulation hereby gives notice of its intent to issue an air construction permit (copy attached) for the proposed project as detailed in the application specified above. The Department is issuing this Intent to Issue for the reasons stated in the attached Technical Evaluation and Preliminary Determination.

The applicant, Silver Springs Citrus Cooperative, applied on September 6, 1990, to the Department of Environmental Regulation for a permit to convert a process steam boiler from gas to fuel oil at their existing facility in Howey-in-the-Hills, Lake County, Florida.

The Department has permitting jurisdiction under Chapter 403, Florida Statutes, and Florida Administrative Code Chapters 17-2 and 17-4. The project is not exempt from permitting procedures. The Department has determined that an air construction permit is required for the proposed work.

Pursuant to Section 403.815, F.S. and DER Rule 17-103.150, F.A.C., you (the applicant) are required to publish at your own expense the enclosed Notice of Intent to Issue Permit. The notice shall be published one time only within 30 days, in the legal ad section of a newspaper of general circulation in the area affected. For the purpose of this rule, "publication in a newspaper of general circulation in the area affected" means publication in a newspaper meeting the requirements of Sections 50.011 and 50.031, F.S., in the county where the activity is to take place. The applicant shall provide proof of publication to the Department, at the address specified within seven days of publication. Failure to publish the notice and provide proof of publication within the allotted time may result in the denial of the permit.

The Department will issue the permit with the attached conditions unless a petition for an administrative proceeding (hearing) is filed pursuant to the provisions of Section 120.57, F.S.

A person whose substantial interests are affected by the Department's proposed permitting decision may petition for an administrative proceeding (hearing) in accordance with Section Statutes. The petition Florida must contain the information set forth below and must be filed (received) in the Office of General Counsel of the Department at 2600 Blair Stone Road, Tallahassee, Florida 32399-2400. Petitions filed by permit applicant and the parties listed below must be filed within 14 days of receipt of this intent. Petitions filed by other persons must be filed within 14 days of publication of the public notice or within 14 days of receipt of this intent, whichever first occurs. Petitioner shall mail a copy of the petition to the applicant at the address indicated above at the time of filing. to file a petition within this time period constitute a waiver of any right such person may have to request an administrative determination (hearing) under Section 120.57, Florida Statutes.

The Petition shall contain the following information;

- (a) The name, address, and telephone number of each petitioner, the applicant's name and address, the Department Permit File Number and the county in which the project is proposed;
- (b) A statement of how and when each petitioner received notice of the Department's action or proposed action;
- (c) A statement of how each petitioner's substantial interests are affected by the Department's action or proposed action;
- (d) A statement of the material facts disputed by Petitioner, if any;
- (e) A statement of facts which petitioner contends warrant reversal or modification of the Department's action or proposed action;
- (f) A statement of which rules or statutes petitioner contends require reversal or modification of the Department's action or proposed action; and
- (g) A statement of the relief sought by petitioner, stating precisely the action petitioner wants the Department to take with respect to the Department's action or proposed action.
- If a petition is filed, the administrative hearing process is to formulate agency action. Accordingly, Department's final action may be different from the position taken by it in this notice. Persons whose substantial interests will be affected by any decision of the Department with regard to the application(s) have the right to petition to become a party to the The petition must conform to the requirements proceeding. (received) within specified above and be filed days publication of this notice in the Office in General Counsel at the above address of the Department. Failure to petition within the allowed time frame constitutes a waiver of any right such

person has to request a hearing under Section 120.57, F.S., and to participate as a party to this proceeding. Any subsequent intervention will only be at the approval of the presiding officer upon motion filed pursuant to Rule 28-5.207, F.A.C.

Executed in Tallahassee, Florida.

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

C. H. Fancy, P.E.

Chief

Bureau of Air Regulation

Copies furnished to:

C. Collins, C Dist.

F. Darabi, P.E.

## CERTIFICATE OF SERVICE

The undersigned duly designated deputy clerk hereby certifies that this NOTICE OF INTENT TO ISSUE and all copies were mailed before the close of business on 10-26-90

> FILING AND ACKNOWLEDGEMENT FILED, on this date, pursuant to \$120.52(9), Florida Statutes, with the designated Department Clerk, receipt of which is hereby acknowledged.

# State of Florida Department of Environmental Regulation Notice of Intent to Issue

The Department of Environmental Regulation hereby gives notice of its intent to issue a permit to Silver Springs Citrus Cooperative, Mare Avenue, Howey-in-the-Hills, Florida 32787, to convert a process steam boiler from natural gas to fuel oil. This boiler is used on a seasonal basis for citrus processing. A determination of Best Available Control Technology (BACT) was required. The Department is issuing this Intent to Issue for the reasons stated in the Technical Evaluation and Preliminary Determination.

A person whose substantial interests are affected by the Department's proposed permitting decision may petition for an administrative proceeding (hearing) in accordance with Section 120.57, Florida Statutes. The petition must contain the information set forth below and must be filed (received) in the Office of General Counsel of the Department at 2600 Blair Stone Road, Tallahassee, Florida 32399-2400, within fourteen (14) days of publication of this notice. Petitioner shall mail a copy of the petition to the applicant at the address indicated above at the time of filing. Failure to file a petition within this time period shall constitute a waiver of any right such person may have to request an administrative determination (hearing) under Section 120.57, Florida Statutes.

The Petition shall contain the following information:

- (a) The name, address, and telephone number of each petitioner, the applicant's name and address, the Department Permit File Number and the county in which the project is proposed;
- (b) A statement of how and when each petitioner received notice of the Department's action or proposed action;
- (c) A statement of how each petitioner's substantial interests are affected by the Department's action or proposed action;
- (d) A statement of the material facts disputed by Petitioner, if any;
- (e) A statement of facts which petitioner contends warrant reversal or modification of the Department's action or proposed action;
- (f) A statement of which rules or statutes petitioner contends require reversal or modification of the Department's action or proposed action; and
- (g) A statement of the relief sought by petitioner, stating precisely the action petitioner wants the Department to take with respect to the Department's action or proposed action.
- If a petition is filed, the administrative hearing process is designed to formulate agency action. Accordingly, the

Department's final action may be different from the position taken by it in this Notice. Persons whose substantial interests will be affected by any decision of the Department with regard to the application have the right to petition to become a party to the The petition must conform to the requirements proceeding. (received) l4 days specified above and be filed within publication of this notice in the Office of General Counsel at the above address of the Department. Failure to petition within the allowed time frame constitutes a waiver of any right such person has to request a hearing under Section 120.57, F.S., and to participate as a party to this proceeding. Any subsequent intervention will only be at the approval of the presiding officer upon motion filed pursuant to Rule 28-5.207, F.A.C.

The application is available for public inspection during business hours, 8:00 a.m. to 5:00 p.m., Monday through Friday, except legal holidays, at:

Department of Environmental Regulation Bureau of Air Regulation 2600 Blair Stone Road Tallahassee, Florida 32399-2400

Department of Environmental Regulation Central District 3319 Maguire Blvd., Suite 232 Orlando, Florida 32803-3767

Any person may send written comments on the proposed action to Mr. Barry Andrews at the Department's Tallahassee address. All comments mailed within 14 days of the publication of this notice will be considered in the Department's final determination.

# Technical Evaluation and Preliminary Determination

Silver Springs Citrus Cooperative Lake County Howey-in-the-Hills, Florida

Permit Number: AC 35-182724

Department of Environmental Regulation Division of Air Resources Management Bureau of Air Regulation

## I. Project Description

### A. Applicant

Silver Springs Citrus Cooperative P. O. Box 1046 Winter Garden, Florida 32787

#### B. Project and Location

The applicant proposes to convert a process steam boiler from natural gas to No. 6 fuel oil. This boiler is used for citrus processing and is operated 5,760 hours per year.

The existing facility is located at Mare Avenue in the city of Howey-in-the-Hills, Lake County, Florida. The UTM coordinates are 424.1 km E and 3176.4 km N.

#### II. Rule Applicability

The proposed fuel conversion is subject to preconstruction review under the provisions of Chapter 403, Florida Statutes, and Florida Administrative Code (F.A.C.) Chapters 17-2 and 17-4. The conversion shall constitute a modification of an existing minor source; however, upon completion of the conversion the source shall be considered as major for purposes of future modifications.

The applicant's facility is located in Lake County, which is an area designated as attainment for regulated pollutants (F.A.C. Rule 17-2.420).

This source shall be permitted under F.A.C. Rule 17-2.520, Sources Not Subject to Prevention of Significant Deterioration or Nonattainment Requirements, and shall comply with F.A.C. Rule 17-2.600(6), Fossil Fuel Steam Generators with Less than 250 million BTU per hour Heat Input, New and Existing Sources.

#### III. Emissions

The major air pollutants emitted from the converted boiler will be PM,  $SO_2$ , and NOx. The maximum sulfur content of the No. 6 fuel oil will be 1.5 percent.

The following table shows the increases in emissions as a result of the fuel conversion. The 140 TPY increase in  $SO_2$  emissions does not trigger new source review under F.A.C. Rule 17-2.500(2) since the modification would not, in and of itself, constitute a new major facility subject to requirements of F.A.C. Rule 17-2.500(2)(d)2. However, under F.A.C. Rule 17-2.100(113), the source becomes major with respect to  $SO_2$  emissions upon completion of this project, and any future modifications resulting in emissions exceeding significant levels will trigger

review under the Prevention of Significant Deterioration regulations (F.A.C. Rule 17-2.500).

	Gas	Oil	Increase
Pollutant	lbs/hr	lbs/hr	T/yr
PM	0.31	5.80	15.81
SO <sub>2</sub>	0.02	48.75	140.34
$NO_{\mathbf{x}}^{\mathbf{L}}$	6.66	11.40	13.65

## IV. Conclusion

Based on the information provided by Silver Springs Citrus Cooperative, the Department has reasonable assurance that the proposed modification of the boiler, as described in this evaluation, and subject to the conditions proposed herein, will not cause or contribute to a violation of any air quality standard, PSD increment, or any other technical provision of Chapter 17-2 of the Florida Administrative Code.





# Florida Department of Environmental Regulation

Twin Towers Office Bldg. ● 2600 Blair Stone Road ● Tallahassee, Florida 32399-2400

Bob Martinez, Governor Dale Twachtmann, Secretary

John Shearer, Assistant Secretary

PERMITTEE:

Silver Spring Citrus Cooperative P. O. Box 1046

Winter Garden, Florida 32787

Permit Number: AC 35-182724 Expiration Date: Dec. 31, 1991

County: Lake

Latitude/Longitude: 28°42'52"N

81°46'37"W

Project: Boiler Conversion to

No. 6 Fuel Oil

This permit is issued under the provisions of Chapter 403, Florida Statutes, and Florida Administrative Code Chapters 17-2 and 17-4. The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawings, plans, and other documents attached hereto or on file with the Department and made a part hereof and specifically described as follows:

Conversion of boiler fuel from natural gas to No. 6 fuel oil.

The source shall be constructed in accordance with the permit application, plans, documents, amendments and drawings, except as otherwise noted in the General and Specific Conditions.

#### Attachments are listed below:

Application to construct Air Pollution Sources, DER Form 17-1.202(1), received on September 6, 1990.

Permit Number: AC 35-182724 Expiration Date: December 31, 1991

#### GENERAL CONDITIONS:

- 1. The terms, conditions, requirements, limitations, and restrictions set forth in this permit are "Permit Conditions" and are binding and enforceable pursuant to Sections 403.161, 403.727, or 403.859 through 403.861, Florida Statutes. The permittee is placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of these conditions.
- 2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.
- 3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Neither does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit is not a waiver of or approval of any other Department permit that may be required for other aspects of the total project which are not addressed in the permit.
- 4. This permit conveys no title to land or water, does not constitute State recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the State. Only the Trustees of the Internal Improvement Trust Fund may express State opinion as to title.
- 5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, or plant life, or property caused by the construction or operation of this permitted source, or from penalties therefore; nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.

Permit Number: AC 35-182724 Expiration Date: December 31, 1991

#### GENERAL CONDITIONS:

- 6. The permittee shall properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed or used by the permittee to achieve compliance with the conditions of this permit, as required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.
- 7. The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law and at a reasonable time, access to the premises, where the permitted activity is located or conducted to:
  - a. Have access to and copy any records that must be kept under the conditions of the permit;
  - b. Inspect the facility, equipment, practices, or operations regulated or required under this permit; and
  - c. Sample or monitor any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules.

Reasonable time may depend on the nature of the concern being investigated.

- 8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately provide the Department with the following information:
  - a. a description of and cause of non-compliance; and
  - b. the period of noncompliance, including dates and times; or, if not corrected, the anticipated time the non-compliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the non-compliance.

Permit Number: AC 35-182724
Expiration Date: December 31, 1991

#### GENERAL CONDITIONS:

The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or for revocation of this permit.

- 9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source which are submitted to the Department may be used by the Department as evidence in any enforcement case involving the permitted source arising under the Florida Statutes or Department rules, except where such use is proscribed by Sections 403.73 and 403.111, Florida Statutes. Such evidence shall only be used to the extent it is consistent with the Florida Rules of Civil Procedure and appropriate evidentiary rules.
- 10. The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance, provided, however, the permittee does not waive any other rights granted by Florida Statutes or Department rules.
- 11. This permit is transferable only upon Department approval in accordance with Florida Administrative Code Rules 17-4.120 and 17-30.300, F.A.C., as applicable. The permittee shall be liable for any non-compliance of the permitted activity until the transfer is approved by the Department.
- 12. This permit or a copy thereof shall be kept at the work site of the permitted activity.
- 13. This permit also constitutes a Determination of Best Available Control Technology
- 14. The permittee shall comply with the following:
  - a. Upon request, the permittee shall furnish all records and plans required under Department rules. During enforcement actions, the retention period for all records will be extended automatically unless otherwise stipulated by the Department.

PERMITTEE: Silver Spring Citrus Cooperative Permit Number: AC 35-182724 Expiration Date: December 31, 1991

### GENERAL CONDITIONS:

- b. The permittee shall hold at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation) required by the permit, copies of all reports required by this permit, and records of all data used to complete the application for this permit. These materials shall be retained at least three years from the date of the sample, measurement, report, or application unless otherwise specified by Department rule.
- c. Records of monitoring information shall include:
  - the date, exact place, and time of sampling or measurements;
  - the person responsible for performing the sampling or measurements;
  - the dates analyses were performed;
  - the person responsible for performing the analyses;
  - the analytical techniques or methods used; and
  - the results of such analyses.
- 15. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be corrected promptly.

## SPECIFIC CONDITIONS:

- 1. The operation of the boiler during the period of this permit shall be in accordance with the capacities and specifications stated in the application.
- 2. Visible emissions shall not be greater than 20% opacity and compliance shall be demonstrated at 90-100% of permitted capacity using DER Method 9 in accordance with F.A.C Rule 17-2.700.
- 3. The auxiliary boiler shall be allowed to operate at 32 MMBtu/hr for up to 5,760 hours per year on new No. 6 fuel oil. Natural gas shall be used as an alternate fuel.

PERMITTEE: Silver Spring Citrus Cooperative Permit Number: AC 35-182724 Expiration Date: December 31, 1991

#### SPECIFIC CONDITIONS:

- 4. Sulfur content of the No. 6 fuel oil shall not exceed 1.5 percent by weight as stated in the BACT determination. The sulfur analysis of the oil used shall be recorded for each day of operation and these records shall be kept for a minimum of two years for regulatory agency inspection. The appropriate ASTM method shall be used to determine the fuel oil sulfur content.
- 5. The compliance test shall be conducted and the results reported to the Department before this construction permit expires. The Department's Central District office shall be notified at least 15 days in advance of the test.
- 6. The permittee, for good cause, may request that this construction permit be extended. Such a request shall be submitted to the Bureau of Air Regulation prior to 60 days before the expiration of the permit (F.A.C. Rule 17-4.090).
  - 7. An application for an operation permit must be submitted to the Central District office at least 90 days prior to the expiration date of this construction permit or within 45 days after completion of compliance testing, whichever occurs first. To properly apply for an operation permit, the applicant shall submit the appropriate application form, fee, certification that construction was completed noting any deviations from the conditions in the construction permit, and compliance test reports as required by this permit (F.A.C. Rule 17-4.220).

Issued	this	 day
of		 1990

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

STEVE SMALLWOOD, P.E., Director Division of Air Resources Management

## Best Available Control Technology (BACT) Determination Silver Springs Citrus Cooperative Lake County

The applicant plans to switch fuels for a 30,000 lbs/hr boiler at their facility in Howey-in-the-Hills, Florida. Instead of natural gas as its primary fuel, the boiler will fire No. 6 fuel oil.

## BACT Determination Requested by the Applicant:

The applicant did not request a BACT determination and proposes to use oil containing 2.5 percent sulfur. This BACT determination is required for both new and existing boilers as set forth in the Florida Administrative Code Rule 17-2.600(6) - Emission Limiting and Performance Standards.

### BACT Determined by DER:

The amount of particulate and sulfur dioxide emissions from the boiler will be limited by the firing of new No. 6 fuel oil having a sulfur content not to exceed 1.5% by weight. The term "new" means an oil which has been refined from crude oil and has not been used.

### BACT Determination Rationale:

Sulfur in fuel oil is a primary air pollution concern in that most of the fuel sulfur becomes  $SO_2$ . The emission factors for  $SO_2$  and particulate emissions from oil burning are related to the sulfur content. The emission factors used by the applicant and the Department are from AP-42, Table 1.3-1.

The amount of particulate emissions when firing fuel oil containing 2.5 percent sulfur will have a minimal impact on air quality. However, sulfur dioxide emissions may result in a substantial impact on air quality.

A review of previous BACT determinations for boilers of similar size which fire No. 6 fuel oil indicates that the sulfur content generally is limited to 1.5%.

It is estimated that the additional cost of using fuel oil with 1.5% vs. 2.5% sulfur content would amount to approximately 5 cents per gallon.

BACT Silver Springs Citrus Coop. Page Two

Assuming the maximum firing rate of 207 gallons per hour, the additional hourly cost of using the 1.5% sulfur content oil instead of the proposed 2.5% sulfur content No. 6 fuel oil would be \$10.35. The sulfur dioxide reductions from switching to the 1.5% sulfur fuel oil are estimated to be 33 pounds per hour. Based on this reduction, the hourly cost per pound of sulfur dioxide removed is approximately 31 cents which is less than the EPA guideline of up to \$1.00 per pound (\$2,000 per ton) for sulfur dioxide removal.

Using the stack parameters given by the applicant, the sulfur dioxide concentrations obtained by using the Screen Model, assuming maximum design firing rate and based on 24 hours per day operation, are as follows:

- $1 \text{hour maximum} 204 \text{ ug/m}^3$
- $3 \text{hour maximum} 145 \text{ ug/m}^3$
- 24 hour maximum 81 ug/m<sup>3</sup>

This shows that the 24 hour maximum AAQS of 260 ug/m<sup>3</sup> will not be exceeded while firing 1.5 percent sulfur fuel, even if a background concentration is taken into consideration.

Based on this analysis, the Department has determined that BACT is represented by the firing of new No. 6 fuel oil with a sulfur content not to exceed 1.5% by weight. The term "new oil" disallows the use of re-refined and waste oils or any non-fossil fuels that were not considered in this BACT analysis. Natural gas shall be used as an alternate fuel. Visible emissions shall not exceed 20% opacity and compliance shall be determined using DER Method 9.

Details of the Analysis May be Obtained by Contacting:

Barry Andrews, P.E.
Department of Environmental Regulation
Bureau of Air Regulation
2600 Blair Stone Road
Tallahassee, Florida 32399-2400

Recommended by:

Approved by:

C. H. Fancy, P.E., Chief Bureau of Air Regulation	STEVE SMALLWOOD, Director Division of Air Resources Mgmt.
Data	Data

SENDER: Complete items 1 and 2 when additional services are desired, and complete items 3 and 4.  Put your address in the "RETURN TO" Space on the reverse side. Failure to do this will prevent this card from being returned to you. The return receipt fee will provide you the name of the person delivered to and the date of delivery. For additional fees the following services are available. Consult postmaster for fees and check box(es) for additional service(s) requested.				
1. Show to whom delivered, date, and addressee's add (Extra charge)	dress. 2.  Restricted Delivery (Extra : harge)			
3. Article Addressed to: Bill C. Young blood  EXECUTIVE VICE Pres.  5: Iver Springs Citrus Coop.  P.D. BOX, 1046  Winter Garden F1 32787	4. Article Number  Type of Service:  Registered Insured  Certified COD  Express Mail Return Receipt for Merchandise  Always obtain Signature of addressee or agent and DATE DELIVERED.			
5. Signature — Addressee  X 6. Signature — Addressee  X 7. Date of Delivery	8. Addressee's Address (ONLY if requested and fee paid)			
PS Form 3811, Apr. 1989 +U.S.G.P.O. 1989-238-815	DOMESTIC RETURN RECEIPT			

P 256 396 178

RECEIPT FOR CERTIFIED MAIL
NO INSURANCE COVERAGE PROVIDED
NOT FOR INTERNATIONAL MAIL (See Reverse) ⇒U.S.G.P.O. 1989-234-555 Certified Fee Special Delivery Fee Restricted Delivery Fee Return Receipt showing to whom and Date Delivered PS Form 3800, June 1985 Return Receipt showing to whom. Date, and Address of Delivery TOTAL Postage and Fees Postmark or Date AC 35-182724



## Florida Department of Environmental Regulation

Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, Florida 32399-2400

Bob Martinez, Governor Dale Twachtmann, Secretary John Shearer, Assistant Secretary

August 23, 1990

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

Mr. Bill C. Youngblood Executive Vice President Silver Springs Citrus Cooperative P. O. Box 1046 Winter Garden, Florida 32787

Dear Mr. Youngblood:

Re: Permit Application AC 35-182724 750 HP Boiler

This is to provide notice that the subject construction permit application remains incomplete since revised emission calculations require a total application fee of \$2,500. Upon receipt of the additional fee, the Department can continue processing this application.

If you have any questions, please call John Reynolds at (9.04)488-1344 or write to me at the above address.

Sincerely,

C. H. Fancy, P.E.

Chief

Bureau of Air Regulation

CHF/JR/plm

c: C. Collins, CF District

F. Darabi, P.E.

ENTERED AUG 0 1 1990 APPLICATION TRACKING SYSTEM 07/03/90 APPL NO: 182724 APPL RECVD: 07/02/90 RATYPE CODE: AC SUBCODE: 1E LAST UPDATE: 07/02/90 DER OFFICE RECVO: ORL DER OFFICE TRANSFER TO: \_\_ APPLICATION COMPLETE: \_/\_/\_ DER PROCESSOR LA ZAHN B. ANDREWS APPL STATUS: AC DATE: 07/02/90 (ACTIVE/DENIED/WITHDRAWN/EXEMPT/ISSUED/GENERAL) RELIEF: \_\_ (SSAC/EXEMPTIONS/VARIANCE) (Y/N) N MANUAL TRACKING DISTRICT:30 COUNTY:35 (Y/N) N OGC HEARING REQUESTED LAT/LONG: 28.41.52/81.46.37 BASIN-SEGMENT:\_.. (Y/N) N PUBLIC NOTICE REGD? (Y/N) N GOV BODY LOCAL APPROVAL REGO? (Y/N) Y LETTER OF INTENT REQO? \_ (I/ISSUE D/DENY) PROJECT SOURCE NAME: SILVER SPRINGS CITRUS COOP/BOILER STREET: MARE AVENUE CITY: HOWEY IN HILLS
STATE: FL ZIP: PHONE: 407-656-1122 STATE: FL ZIP:\_\_\_ PHONE: 407-656-1122 APPLICATION NAME: YOUNGBLOOD, BILL C. STREET: POST OFFICE BOX 1046 CITY; WINTER GARDEN STATE: FL ZIP: 32787 PHONE: 407-656-1122 AGENT NAME: JONES, EDMUNDS & ASSOCIATES, INC. STREET: 730 NORTH WALDO CITY: GAINESVILLE STATE: FL ZIP: 32601 PHONE: 904-377-5821 AMOUNT PAID: 00200 RECEIPT NUMBER: 00157503 FEE #1 DATE PAID: 07/02/90 B DATE APPLICANT INFORMED OF NEED FOR PUBLIC NOTICE - - -C DATE DER SENT DNR AFPLICATION/SENT DNR INTENT - - - -D DATE DER REG. COMMENTS FROM GOV. BODY FOR LOCAL APP. -. E DATE #1 ADDITIONAL INFO REQ--REC FROM APPLICANT - - - - 07/2 E DATE #2 ADDITIONAL INFO REQ--REC FROM APPLICANT - - - -E DATE #3 ADDITIONAL INFO REQ -- REC FROM APPLICANT -- --E DATE #4 ADDITIONAL INFO REG--REC FROM APPLICANT - - - -E DATE #5 ADDITIONAL INFO REQ--REC FROM APPLICANT - - - -E DATE #5 ADDITIONAL INFO REQ--REC FROM APPLICANT - - - -F DATE LAST 45 DAY LETTER WAS SENT -------6 DATE FIELD REPORT WAS REQ--REC - - - - - - - - - -\_\_/\_\_/\_\_\_/\_\_\_/\_\_\_/\_\_\_ H DATE DAR REVIEW WAS COMPLETED - - - - - - - - - - -I DATE APPLICATION WAS COMPLETE - - - - - - - - - - - - /\_/\_ J DATE GOVERNING BODY PROVIDED COMMENTS OR OBJECTIONS - -K DATE NOTICE OF INTENT WAS SENT-REC TO APPLICANT - - - -L DATE PUBLIC NOTICE WAS SENT TO APPLICANT - - - - - -M DATE PROOF OF PUBLICATION OF PUBLIC NOTICE RECEIVED - - \_\_/\_\_/\_ N WAIVER DATE BEGIN--END (DAY 90) - - - - - - - - - -COMMENTS: 5. retal god use to cotine



# Florrida Department of Environmental Regulation Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, Florida 32399-2400

PF90-902 231666414

## Permit Data Form

	Check if: ☐ GP ☐ Exempt	Correct Fee 200
Permit Processor's Initial 202	Data Entry Operator's Initial	Amount Received
Comments:		· · ·
i		
<b>₄</b> BECEIPT	STATE OF FLORIDA  DEPARTMENT OF ENVIRONMENTAL REGULA  T FOR APPLICATION FEES AND MISCELLAN	
RECEIPT	DEPARTMENT OF ENVIRONMENTAL REGULA	NEOUS REVENUE
RECEIPT Received from 11/678 Address P. O. BO	DEPARTMENT OF ENVIRONMENTAL REGULA	NEOUS REVENUE
	DEPARTMENT OF ENVIRONMENTAL REGULA	NEOUS REVENUE
Applicant Name & Address	TERRAPPLICATION FEES AND MISCELLAR  Spain of Citacs Coop  X 771046 Winter Sto	NEOUS REVENUE  Date 07/02/90  OF 000 00
Applicant Name & Address — Source of Revenue	DEPARTMENT OF ENVIRONMENTAL REGULA	Date 07/02/90 177-1046 1600 00

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	***		82724	APPLICANT NAME: SUBTYPE: 1E COOPERATIVE	ITRUS
TYP	E OF PE	ERMIT:	Ac	SUBTYPE: 1E Cooperative	
STA	TUS:	(I	S, DE, GP,	EX, WI, RAI) PERMIT PROCESSING (FORM #: DER	-CA 01)
OFF	'ICE:				
	1 .		TOTAL		
DATE	TIME REGIN	TIME END	TIME	COMMENTS	POSITION TITLE
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7-18-90	9:45	11:30	1-75 h	1, 0	E-44 V)-
7-18-90	11:40	11:55	0-25h	Daftet ble	E7# 97.
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4.5	1		0.25 h	Rend fetter	EII &z.
7-23	8:45	9:00	0.25 hr	Review, Sizas	PET
123	11:30	11:45		Copied + mailed letter B. Andrew	Sec Spee.
7-23	3:15	3:30	0-25h	Pert Pole	ETT
7-24-96	7:40	7:50	0.25h		ETT D-
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## Florida Department of Environmental Regulation

Central District ● 3319 Maguire Boulevard, Suite 232 ● Orlando, Florida 32803-3767 ● 407-894-7555

Bob Martinez, Governor in the first of the way the wife for my and the same Dale Twachtmann, Secretary

Alex Alexander, Debuty Assistant Secretary

#### COMPLETENESS SUMMARY AIR POLLUTION SOURCES

Silver Springs Citrus SOURCE NAME:

DATE RECEIVED: 7/2/90 7/27/90

750 HP Boiler

Frank A. Darabi, P.E.

Jones, Edmunds & Associates, Inc. ADDRESS: 730 N. Waldo

REVIEWED BY: John Turner

Gainesville, Florida 32601

(AC35-182724)

Your application for a permit to construct/modify this referenced project has been received, and reviewed for completeness. The following checked item is needed to complete your application.

- Other: (Any section of the application which is incomplete or lacks sufficient information to be evaluated). erelik, organ
  - Section II: F.2 BACT will apply and will be determined by the Department.
  - Section III: C and V: 2 and 3 Submit revised emission estimates based on the enclosed emission factors for residual oil fired (No. 6) industrial boilers. For SO2 note the weight percent of sulfur in the oil (2.5) should be multiplied by the value given. Also include CO emissions.
  - Should the revised potential emission estimates exceed 25 tons/year, submit the additional appropriate permit application fee.

<u>(这些多种的主要是一种主义的的,可是是一种的人的,但是一种的人的人们的人们的人们的,但是是是一种的人们是是一种的人们们们的人们们们们们们们们们们们们们们们们们</u>

Clarify whether the continued use of natural gas as a permitted fuel is desired.

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## COMPLETENESS SUMMARY AIR POLLUTION SOURCES

PAGE TWO

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pursuant to Section 120.60(2) Florida Statutes, the department may deny an application if the applicant, after receiving timely notice fails to correct errors, omissions or supply additional information within a reasonable period of time.

If there are any questions, please call John Turner at 407/894-7555 or write If there are any questions, please call John latter to me at the above address.

sincerely,

The Sharphay Color will be great street within the Alan D. Zahm, P.E.

Supervisor, Permitting Air Resources Managel Air Resources Management

The state of the s Marie Commission of the second second

The second state of the second second

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and the office of the state of

ADZ: jtj

cc: Barry Andrews, Tallahassee

Enclosure (1) manifestation property and a contemporary and the second section of the second second second second

## DARABI AND ASSOCIATES, INC.

Environmental Consultants

Suite A • 730 North Waldo Road, Gainesville, Florida 32601 • Phone: 904/376-6533

July 26, 1990

Mr. John Turner
Department of Environmental Regulation
3319 Maguire Blvd. Suite 232
Orlando, Florida 32803

Re: Silver Springs Citrus

750 HP Boiler

Dear Mr. Turner:

In response to your Completeness Summary dated July 20, 1990, we provide the following:

- 1. No comment.
- 2. Revised calculations and page 4 of 12 are attached.
- 3. Application fee of \$1,000.00 will be submitted.
- 4. The facility would like to keep the option of natural gas as a permitted fuel.

Your continued cooperation is appreciated.

Sincerely,

DARABI AND ASSOCIATES, INC.

Frank A. Darabi, P.E.

President

FAD/mhb[845]

Enclosures

cc: Mr. Youngblood

Silver Springs Etrus 35-0014

potential (t/gr)

PM 502 NOX CO 1-pellet cooler

2. cooling reel

11-transaction 3- peel dyer (n.C.) 150 nog. 25-0 3.6 4. boiler # 2 (M.E.) 0.7 neg. 18-4 2.6 0.7 ng. 17.8 2.5 5. boles #3 (1.6.) 6. 750 HP boiler (M.C.) 1-0 reg. 18.6 2-7 14.4 79.8 11.4 as of 7/17 minor facility, may be major ofter source #6 Vis modified for #6 orl.

## UNCONTROLLED EMISSION FACTORS FOR FUEL OIL COMBUSTION EMISSION FACTOR RATING:

		culate <sup>b</sup> .	Sulfut	Dioxide <sup>C</sup>	Sul	fur Trioxide	· Ca	irbon Monoxide	Mitrogen	Oxide <sup>©</sup>		. Volatile Nonmetha	e Organice	f Hethan
Boiler Type	kg/10 <sup>3</sup> 1	1b/10 <sup>3</sup> ge1	k <sub>8</sub> /10 <sup>3</sup> l	1b/10 <sup>3</sup> gal	kg/10 <sup>3</sup> 1	1b/10 <sup>3</sup> gal	kg/10 <sup>3</sup> 1	1b/10 <sup>3</sup> ge1	kg/10 <sup>3</sup> 1	1b/10 <sup>3</sup> gal	kg/10 <sup>3</sup> 1	1b/10 <sup>3</sup> ga	1 kg/10 <sup>3</sup> 1	16/10 <sup>3</sup> ga
Utility Boilers Residual Uil	8	8	198	1578	0.345 <sup>h</sup>	2.95 <sup>h</sup>	0.6	3	8.0 (12.6)(5) <sup>1</sup>	67 (105)(42) <sup>1</sup>	0.09	0.76	0.03	0.28
Industrial Boiler Residual Uil & Distillate Oil	6) 8 0.24	 8 2	19S 17 <b>S</b>	1575 1428	0.24S 0.24S	23 28	0.6 0.6	5 5	6.6 <sup>J</sup> 2.4	55 <sup>J</sup> 20	0.034 0.024	0.28 0.2	0.12 0.006	1.0 0.052
Commercial Boiler Residual Oil Distillate Oil	• 0.24	- / - 2	19S 178	1575 1428	0.248	25 28	0.6 0.6	5 5	6.6 2.4	55 20	0.14 0.04	1.13	0.057 0.026	9.475 0.216
Residential Furna Distillate Oil	Cea 0.3	2.5	175	1425	0.245	2\$	0.6	5	2.2	16	0.085	0.713	0.214	1.78

Boilers can be approximately classified according to their gross (higher) heat rate as shown below

Utility (power plant) boilers: >106 x 10<sup>9</sup> J/hr (>100 x 10<sup>6</sup> Btu/hr)

—Industrial boilers: -10.6 x 10<sup>9</sup> to 106 x 10<sup>9</sup> J/hr (10 x 10<sup>6</sup> to 100 x 10<sup>6</sup> Btu/hr)

Commercial boilers: 0.5 x 10<sup>9</sup> to 10.6 x 10<sup>9</sup> J/hr (0.5 x 10<sup>6</sup> to 10 x 10<sup>6</sup> Btu/hr)

Residential furnaces: <0.5 x 10<sup>9</sup> J/hr (<0.5 x 10<sup>6</sup> Btu/hr)

References 3-7 and 24-25. Particulate matter is defined in this section so that material collected by EPA Method 5 (front half catch).

References 1-5.2.5 indicates that the weight % of sulfur in the oil should be multiplied by the value given.?

References 3-5 and 8-10. Carbon monoxide emissions may increase by factors of 10 to 100 if the unit is improperly operated or not well maintained. Expressed as NO2. References 1-5, 8-11, 17 and 26. Test results indicate that at least 95% by weight of NO2 is NO for all boiler types except residential

furnaces, where about 752 is NO.
References 18-21. Volatile organic compound emissions are generally negligible unless boiler is improperly operated or not well maintained, in which case emissions may increase by neveral orders of magnitude.

EParticulate emission factors for residual oil combustion are, on sverage, a function of fuel oil grade and sulfur content:

<sup>1.25(</sup>S) + 0.38 kg/103 liter [10(S) + 3 lb/103 gal] where S is the weight % of sulfur in the oil. This relationship is based on 81 individual tests and has a correlation coefficient of 0.65.

Grade 5 oil: 1.25 kg/103 liter (10 lb/103 gal)

Grade 4 oil: 0.88 kg/103 liter (7 lb/103 gal)

Use 5 kg/103 liters (42 lb/103 gal) for tangentially fired boilers, 12.6 kg/103 liters (105 lb/103gal) for vertical fired boilers, and 8.0 kg/103 liters (67 1b/103 gal) for all others, at full load and normal (>152) excess air. Several combustion modifications can be employed for HOx reduction: (1) limited excess air can reduce NO, emissions 5-20%, (2) staged combustion 20-40%, (3) using low NO, burners 20-50%, and (4) amounts injection can reduce NO, emissions 40-70% but may increase emissions of sumonia. Combinations of these modifications have been employed for further reductions in certain boilers.

See Reference 23 for a discussion of these and other NO<sub>R</sub> reducing techniques and their operational and environmental impacts.

Nitrogen oxides emissions from residual oil combustion in industrial and commercial boilers are strongly related to fuel nitrogen content, estimated more accurately by the empirical relationship:

kg NO2/103 liters = 2.75 + 50(N)2 [15 NO2/103gs] = 22 + 400(N)2] where N is the weight % of nitrogen in the oil. For residual oils having high (>0.5 weight %) nitrogen content, use 15 kg NO<sub>2</sub>/10<sup>3</sup> liter (120 lb NO<sub>2</sub>/10<sup>3</sup>gal) as an amission factor.



## Florida Department of Environmental Regulation

Central District ● 3319 Maguire Boulevard, Suite 232 ● Orlando, Florida 32803-3767 ● 407-894-7555

Bob Martinez, Governor

Dale Twachtmann, Secretary

John Shearer, Assistant Secretary Alex Alexander, Deputy Assistant Secretary

July 20, 1990

#### COMPLETENESS SUMMARY AIR POLLUTION SOURCES

SOURCE NAME: Silver Springs Citrus

DATE RECEIVED: 7/2/90

750 HP Boiler

NAME: Frank A. Darabi, P.E.

DATE REVIEWED: 7/18/90

Jones, Edmunds & Associates, Inc.

ADDRESS: 730 N. Waldo
Gainesville, Florida 32601

REVIEWED BY: John Turner

(AC35-182724)

Your application for a permit to construct/modify this referenced project has been received, and reviewed for completeness. The following checked item is needed to complete your application.

- (X) Other: (Any section of the application which is incomplete or lacks sufficient information to be evaluated).
  - 1. Section II: F.2 BACT will apply and will be determined by the Department.
  - 2. Section III: C and V: 2 and 3 Submit revised emission estimates based on the enclosed emission factors for residual oil fired (No. 6) industrial boilers. For SO<sub>2</sub> note the weight percent of sulfur in the oil (2.5) should be multiplied by the value given. Also include CO emissions.
  - 7 3. Should the revised potential emission estimates exceed 25 tons/year, submit the additional appropriate permit application fee.
    - 4. Clarify whether the continued use of natural gas as a permitted fuel is desired.

## COMPLETENESS SUMMARY AIR POLLUTION SOURCES

PAGE TWO

Pursuant to Section 120.60(2) Florida Statutes, the department may deny an application if the applicant, after receiving timely notice fails to correct errors, omissions or supply additional information within a reasonable period of time.

If there are any questions, please call John Turner at 407/894-7555 or write to me at the above address.

Sincerely,

Alan D. Zahm, P.E.

Supervisor, Permitting

Air Resources Management

ADZ:jtj

cc: Barry Andrews, Tallahassee

Enclosure (1)

## SECTION III: AIR POLLUTION SOURCES & CONTROL DEVICES (Other than Incinerators)

A. Raw Materials and Chemicals Used in your Process, if applicable:

·	Contami	nants	Utilization			
Description	Туре	% Wt	Rate - lbs/hr	Relate to Flow Diagram		
	ľ					

В.	Process Rate, if applicab	le: (See Section V	/, Item 1)	
	1. Total Process Input R	ate (lbs/hr):	N/A	 

2. Product Weight (lbs/hr): N/A

C. Airborne Contaminants Emitted: (Information in this table must be submitted for each emission point, use additional sheets as necessary)

Name of Contaminant	Emiss	sion <sup>1</sup>	Allowed <sup>2</sup> Emission Rate per Rule 17-2	Allowable <sup>3</sup> Emission lbs/hr	Poten: Emis:	Relate to Flow	
	Maximum lbs/hr	Actual T/yr			lbs/yr	T/yr	Diagram
Particulate	5.8	16.70			33350	16.70	
Sox	82.3	236.6			473225	236.6	
Nox	11.4	32.7			65550	32.7	
Со	1.03	2.9			9522	2.9	

<sup>&</sup>lt;sup>1</sup>See Section V, Item 2.

DER Form 17-1.202(1) Effective November 30, 1982

<sup>&</sup>lt;sup>2</sup>Reference applicable emission standards and units (e.g. Rule 17-2.600(5)(b)2. Table II, E. (1) - 0.1 pounds per million BTU heat input)

<sup>&</sup>lt;sup>3</sup>Calculated from operating rate and applicable standard.

<sup>&</sup>lt;sup>4</sup>Emission, if source operated without control (See Section V, Item 3).

## Silver Springs Citrus

## 750 HP Boiler

## **Emission Calculations**

Fuel Consumption 207 gal/hr

Sulfer content 2.5%

Particulate

$$(10(S)+3)/1000$$
 gal

$$(\frac{10(2.5)+3)}{1000} = 5.8$$
 lbs/hr

$$(5.8)$$
  $(5750) = 33350$  lbs/yr

(5750 hrs) (5.8 lb/hr) 
$$\left(\frac{1}{2000}\right) = 16.70 \text{ tons/yr}$$

$$(\frac{159)(2.5)(207)}{1000}$$
 = 82.3 lbs/hr 233.6

$$(82.3)(5750) = 236.6 \text{ tons/yr}$$

Nox

$$(\frac{55)(207)}{1000}$$
 = 11.4 lbs/hr

$$(\frac{11.4)(5750}{2000}) = 32.7 \text{ tons/yr}$$

Co

$$(\frac{5X207}{1000}) = 1.03 \text{ lbs/hr}$$

$$(\frac{1.03)(5750}{2000}) = 2.9 \text{ tons/yr}$$

## Silver Springs Citrus Cooperative Central Harvesting, Inc.

631

P.O. BOX 771046 WINTER GARDEN, FLORIDA 34777-1046

	6/26/90	9867
LOC. NO.	DATE .	CHECK

AMOUNT \$\*\*\*200.00

. .

TO THE ORDER

FLA DEPT OF ENVIRONMENTAL REG

3319 MAGUIRE BLVD.

SUITE 232

ORLANDO, FL 32803-3767

Silver Springs Citrus Cooperative Central Harvesting, Inc.

\_\_\_\_

NCNB National Bank Of Florida

### STATE OF FLORIDA

## DEPARTMENT OF ENVIRONMENTAL REGULATION

NORTHEAST DISTRICT
BRANCH OFFICE

825 NORTHWEST 25 AVENUE 0 2 1990
SUITE G
GAINESVILLE, FLORIDA 32601
CENTRAL FLORIDA

DISTRICT





BOB GRAHAM GOVERNOR VICTORIA PROPERTY ASSOCIATION OF THE P

	APPLICATION TO XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	CT AIR POLLUTION	SOURCES COMPANY OF THE SOURCES
SOURCE TYPE: E	APPLICATION TO XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	×] New <sup>1</sup> [ ] Exis	ting1
APPLICATION TYPE:	Construction [ ] Operati	on     Modificat	ion
	lver Springs Citrus Cooperative		COUNTY: Lake
Identify the spec	eific emission point source(s) a	ddressed in this a	application (i.e. Lime
Kiln No. 4 with V	enturi Scrubber; Peaking Unit N	o. 2, Gas Fired)	750 HP Hurst gas/oil fired
SOURCE LOCATION:	Street Mare Avenue		City Howey-In-The-Hills
	UTM: East 424.1 Km	North	3176.4 Km
	Latitude 28 ° 42 ' 52 "N		de <u>81</u> ° <u>46</u> ' <u>37</u> ''W
APPLICANT NAME AN	D TITLE: Bill C. Youngblood,	Executive Vice P	resident
APPLICANT ADDRESS	: P.O. Box 1046, Winter Garden,	Florida 32787	
•	SECTION I: STATEMENTS BY A	PPLICANT AND ENGIR	NEER
A. APPLICANT			
I am the unde	ersigned owner or authorized rep	resentative* of <u>Si</u>	lver Springs Citrus Coop.
I agree to m facilities in Statutes, and also understa	t the statements made in this a rue, correct and complete to the maintain and operate the pollung such a manner as to comply which all the rules and regulations and that a permit, if granted becometly notify the department up	tion control sour ith the provision of the department y the department,	ce and pollution control of Chapter 403, Florida and revisions thereof. I will be non-transferable

\*Attach letter of authorization

establishment.

Bill C. Youngblood, Executive Vice President
Name and Title (Please Type)

Date: 6/5-90 Telephone No. 305/656-1122

B. PROFESSIONAL ENGINEER REGISTERED IN FLORIDA (where required by Chapter 471, F.S.)

This is to certify that the engineering features of this pollution control project have been dexigned texamined by me and found to be in conformity with modern engineering principles applicable to the treatment and disposal of pollutants characterized in the permit application. There is reasonable assurance, in my professional judgment, that

<sup>1</sup> See Florida Administrative Code Rule 17-2.100(57) and (104)

	an effluent that complies with rules and regulations of the c	es, when properly maintained and operated, will discharge all applicable statutes of the State of Florida and the department. It is also agreed that the undersigned will owner, the applicant a set of instructions for the proper
		the pollution control facilities and, if applicable,
		Signed frank a Warah
		Frank A. Darabi
	and the second s	Name (Please Type)
		JONES, EDMUNDS & ASSOCIATES, INC.
	T. Comme	Company Name (Please Type)
	and Comments of the Comments o	730 North Waldo Gainesville, Florida 32601  Mailing Address (Please Type)
· í a	rida Registration No. 20385	11100
10		
	SECTION 1	I: GENERAL PROJECT INFORMATION
Α.	and expected "improvements in s	of the project. Refer to pollution control equipment, source performance as a result of installation. State at in full compliance. Attach additional sheet if
	Construction of a 750 HP ser	ies 400 Hurst Boiler for production of 30,000 pounds
	per hour of steam to be used	l in citrus processing. The primary fuel will be #6
	fuel oil with natural gas as	standby.
В.		this application (Construction Permit Application Only)
	Start of Construction	Completion of Construction
С.	for individual components/unit	stem(s): (Note: Show breakdown of estimated costs only see so the project serving pollution control purposes. The project with the application for operation
D.	Indicate any previous DER perm point, including permit issuan	nits, orders and notices associated with the emission nice and expiration dates.
	A035-144706	

DER Form 17-1.202(1) Effective October 31, 1982

5760

Citrus processing season	
f this is a new source or major modification, answer the following ques Yes or No)	tions.
. Is this source in a non-attainment area for a particular pollutant?	NO
a. If yes, has "offset" been applied?	
b. If yes, has "Lowest Achievable Emission Rate" been applied?	
c. If yes, list non-attainment pollutants.	
. Does best available control technology (BACT) apply to this source? If yes, see Section VI.	
. Does the State "Prevention of Significant Deterioriation" (PSD) requirement apply to this source? If yes, see Sections VI and VII.	
. Do "Standards of Performance for New Stationary Sources" (NSPS) apply to this source?	<u>NO</u>
. Do "National Emission Standards for Hazardous Air Pollutants" (NESHAP) apply to this source?	ОИ
o "Reasonably Available Control Technology" (RACT) requirements apply o this source?	<u> </u>
a. If yes, for what pollutants?	
b. If yes, in addition to the information required in this form, any information requested in Rule 17-2.650 must be submitted.	

## SECTION III: AIR POLLUTION SOURCES & CONTROL DEVICES (Other than Incinerators)

A. Raw Materials and Chemicals Used in your Process, if applicable:

	Contami	.nants	Utilization			
Description			Rate - lbs/hr	Relate to Flow Diagram		
N/A						

а.	Process	Rate.	i f	applicable:	(See	Section	٧.	Item	1 )	)
<b>.</b>		,		appractor.	( 3 0 0	000010	٠,		- /	,

1.	Total Process Input Rate (1bs	/hr):N/A
2.	Product Weight (lbs/hr):	N/A

C. Airborne Contaminants Emitted: (Information in this table must be submitted for each emission point, use additional sheets as necessary)

Name of	Emission <sup>1</sup>		Allowed <sup>2</sup> Emission Rate per	Allowable <sup>3</sup> Emission			Relate to Flow
Contaminant	Maximum lbs/hr	Actual T/yr	Rule 17-2	lbs/hr 	lbs/yr	T/yr	Diagram
Particulate	.414	1.19	20%	opacity	2380	1.19	
SOX	.745	2.14			4284	2.14	
NOX	4.55	13			2616	13	

<sup>&</sup>lt;sup>1</sup>See Section V, Item 2.

DER Form 17-1.202(1) Effective November 30, 1982

<sup>&</sup>lt;sup>2</sup>Reference applicable emission standards and units (e.g. Rule 17-2.600(5)(b)2. Table II, E. (1) - 0.1 pounds per million BTU heat input)

<sup>&</sup>lt;sup>3</sup>Calculated from operating rate and applicable standard.

 $<sup>^4</sup>$ Emission, if source operated without control (See Section V, Item 3).

D. Control Devices: (See Section V, Item 4)

Name and Type (Model & Serial No.)	Contaminant	Efficiency	Range of Particles Size Collected (in microns) (If applicable)	Basis for Efficiency (Section V Item 5)
NONE				
		, ,		

## E. Fuels

	Consum		
Type (Be Specific)	avg/hr	max./hr	Maximum Heat Input (MMBTU/hr)
#6 Fuel Oil	105	207	31.4

\*Units: Natural Gas--MMCF/hr; Fuel Oils--gallons/hr; Coal, wood, refuse, other--lbs/hr.

F	116	1	Α	nа	1	v	9	i	9	
,	ue	1	_	ΠŒ	_	y	3	_	3	۰

Percent Sulfur:	2.5%		Percent Ash:	.05%	
	7	lbs/gal	Typical Percent	: Nitrogen:	
Heat Capacity:	21714	8TU/1b	152,000		BTU/gal
Other Fuel Contam	inants (which may o	cause air p	oallution):	NONE	
F. If applicable	, indicate the perd	cent of fue	l used for space	e heating.	
Annual Average	NONE	Ma	ximum		
G. Indicate liqu	id or solid wastes	generated	and method of di	sposal.	
Boile	er blow down to the	plant spra	yfield		
	·				

Stack Height:20		20		ft.	Stack	Stack Diameter: 28 inches				
Gas Flow R	ate: <u>27000</u>	ACFM		_DSCFM Gas Exit Temperature: 350						
Water Vapor Content:		10		%	Veloci	ty:	107	FP:		
		SECT	ION IV:	INCINER	ATOR IN	FORMATI	ON			
Type of Waste	Type O (Plastics)	Type I (Rubbish)	Type II (Refuse)	Type (Garba	ge) (Pa	pe IV tholog- ical)	(Liq & Gas	Type VI (Solid By-prod.)		
Actual lb/hr Inciner- ated										
Uncon- trolled (lbs/hr)	·									
Descriptio	n of Waste					•				
Total Weig	ht Incinera	ted (lbs/h	r)		Des	ign Cap	acity (lbs/	hr)		
Approximat	e Number of	Hours of	Operation	per da	у	_ day/	wk	wks/yr		
Manufactur	er							· · · · · · · · · · · · · · · · · · ·		
Date Const	ructed	-		Mod	el No.					
			<del>                                     </del>							
		Volume (ft) <sup>3</sup>	Heat R (BIU		Туре	Fuel	8TU/hr	Temperature (°F)		
Primary C	hamber									
Secondary	Chamber									
Stack Heig	ht:	ft.	Stack Dia	mter: _		_	Stack T	emp		
	ate:		_ACFM	_		DSCFM*	Velocity: _	FPS		
Gas Flow R		er dav dee	ign capac	ity, su		e emiss	ions rate i	n grains per stan-		
*If 50 or	more tons p foot dry g		ed to 50%	excess	air.					
*If 50 or dard cubic	foot dry g	as correct				t Scrub	ber [ ] Af	terburner		

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rief description	of ope	rating ch	aractei	ristio	es of	control	devio	es:			
										·	
		-									
ltimate disposal sh, etc.):	of any	effluent	ather	than	that	emitted	from	the	stack	(scrubber	water,
		•									
						•					
·									•		

NOTE: Items 2, 3, 4, 6, 7, 8, and 10 in Section V must be included where applicable.

## SECTION V: SUPPLEMENTAL REQUIREMENTS

Please provide the following supplements where required for this application.

- 1. Total process input rate and product weight -- show derivation [Rule 17-2.100(127)]
- 2. To a construction application, attach basis of emission estimate (e.g., design calculations, design drawings, pertinent manufacturer's test data, etc.) and attach proposed methods (e.g., FR Part 60 Methods 1, 2, 3, 4, 5) to show proof of compliance with applicable standards. To an operation application, attach test results or methods used to show proof of compliance. Information provided when applying for an operation permit from a construction permit shall be indicative of the time at which the test was made.
- Attach basis of potential discharge (e.g., emission factor, that is, AP42 test).
- 4. With construction permit application, include design details for all air pollution control systems (e.g., for baghouse include cloth to air ratio; for scrubber include cross-section sketch, design pressure drop, etc.)
- 5. With construction permit application, attach derivation of control device(s) efficiency. Include test or design data. Items 2, 3 and 5 should be consistent: actual emissions = potential (1-efficiency).
- 6. An 8 1/2" x 11" flow diagram which will, without revealing trade secrets, identify the individual operations and/or processes. Indicate where raw materials enter, where solid and liquid waste exit, where gaseous emissions and/or airborne particles are evolved and where finished products are obtained.
- 7. An 8 1/2" x 11" plot plan showing the location of the establishment, and points of air-borne emissions, in relation to the surrounding area, residences and other permanent structures and roadways (Example: Copy of relevant portion of USGS topographic map).
- 8. An 8 1/2" x 11" plot plan of facility showing the location of manufacturing processes and outlets for airborne emissions. Relate all flows to the flow diagram.

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9.		ordance with Rule 17-4.05. The check should be
	made payable to the Department of Envir	
10.		mit, attach a Certificate of Completion of Con- was constructed as shown in the construction
	SECTION VI: BEST AV	AILABLE CONTROL TECHNOLOGY N/A
Α.	Are standards of performance for new sapplicable to the source?	stationary sources pursuant to 40 C.F.R. Part 60
	[ ] Yes [ ] No	•
	Contaminant	Rate or Concentration
9.	Has EPA declared the best available cyes, attach copy)	ontrol technology for this class of sources (If
	[ ] Yes [ ] No	
	Contaminant	Rate or Concentration
С.	What emission levels do you propose as	best available control technology?
	Contaminant	Rate or Concentration
D.	Describe the existing control and treat	tment technology (if any).
	1. Control Device/System:	2. Operating Principles:
	<pre>3. Efficiency:*</pre>	4. Capital Costs:
* E x	plain method of determining	
DER	Form 17-1.202(1)	

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5.	Useful Life:		6.	Operating Costs:
7.	Energy:		8.	Maintenance Cost:
9.	Emissions:			
	Contaminant			Rate or Concentration
10.	. Stack Parameters			
а.	Height:	ft.	b.	Diameter: ft.
c.	Flow Rate:	ACFM	d.	Temperature: °F.
е.	Velocity:	FPS		
	scribe the control and treatment additional pages if necessary).	techn	olog	y available (As many types as applicable
1.				
а.	Control Device:		b.	Operating Principles:
с.	Efficiency: 1		d.	Capital Cost:
е.	Useful Life:		f.	Operating Cost:
g.	Energy: <sup>2</sup>		h.	Maintenance Cost:
i.	Availability of construction ma	terial	s an	d process chemicals:
j.	Applicability to manufacturing	proces	ses:	
k.	Ability to construct with contract within proposed levels:	rol de	vice	, install in available space, and operato
2.				
а.	Control Device:		ь.	Operating Principles:
c.	Efficiency: 1		d.	Capital Cost:
е.	Useful Life:		f.	Operating Cost:
g.	Energy: <sup>2</sup>		h.	Maintenance Cost:
i.	Availability of construction ma	terial	s an	d process chemicals:
<sup>l</sup> Explai <sup>2</sup> Energy	in method of determining efficien to be reported in units of elec	cy. trical	р <b>о w</b>	er – KWH design rate.
	rm 17-1.202(1) ive November 30, 1982	Page	9	1.2

Applicability to manufacturing processes: j. Ability to construct with control device, install in available space, and operate within proposed levels: 3. Control Device: Operating Principles: а. b. Efficiency: 1 Capital Cost: d. c. Useful Life: Operating Cost: Energy: 2 h. Maintenance Cost: Availability of construction materials and process chemicals: Applicability to manufacturing processes: Ability to construct with control device, install in available space, and operate within proposed levels: 4. Control Device: Operating Principles: Efficiency: 1 d. Capital Costs: c. Useful Life: Operating Cost: e. g. Energy: 2 h. Maintenance Cost: Availability of construction materials and process chemicals: Applicability to manufacturing processes: j. k. Ability to construct with control device, install in available space, and operate within proposed levels: Describe the control technology selected: 2. Efficiency: 1 1. Control Device: 3. Capital Cost: Useful Life: 5. Operating Cost: 6. Energy: 2 8. Manufacturer: 7. Maintenance Cost: Other locations where employed on similar processes: a. (1) Company: (2) Mailing Address: (3) City: (4) State: <sup>1</sup>Explain method of determining efficiency.  $^2$ Energy to be reported in units of electrical power - KWH design rate.

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F.

(5) Environmental Manager:	
(6) Telephone No.:	
(7) Emissions: <sup>1</sup>	
Contaminant	Rate or Concentration
(8) Process Rate: 1	
b. (1) Company:	
(2) Mailing Address:	
(3) City:	(4) State:
(5) Environmental Manager:	
(6) Telephone No.:	
(7) Emissions: 1	
Contaminant	Rate or Concentration
	<del></del>
(8) Process Rate: 1	
10. Reason for selection and descr	ription of systems:
$^{ m l}$ Applicant must provide this informati available, applicant must state the re	
SECTION VII - PREVEN	NTION OF SIGNIFICANT DETERIORATION
A. Company Monitored Data	
lno. sites	TSP Wind spd/dir
	th day year month day year
Other data recorded	
Attach all data or statistical summ	maries to this application.
*Specify bubbler (B) or continuous (C).	, ,
DER Form 17-1.202(1) Effective November 30, 1982	Page 11 of 12

	2.	Instrumentation, Field and Laboratory	
	a.	Was instrumentation EPA referenced or it	ts equivalent? [ ] Yes [ ] No
	ь.	Was instrumentation calibrated in accord	dance with Department procedures?
		[] Yes [] No [] Unknown	
В.	Met	teorological Data Used for Air Quality Mod	deling
	1.	Year(s) of data from //month day y	year month day year
	2.	Surface data obtained from (location)	
	3.	Upper air (mixing height) data obtained	from (location)
	4.	Stability wind rose (STAR) data obtained	d from (location)
C.,	Com	mputer Models Used	•
	1.		Modified? If yes, attach description.
	2.		Modified? If yes, attach description.
	3.		Modified? If yes, attach description.
	4.		Modified? If yes, attach description.
		tach copies of all final model runs showingle output tables.	ng input data, receptor locations, and prin-
D.	Арр	plicants Maximum Allowable Emission Data	
	Pol	llutant Emission Rate	
		TSP	grams/sec
		s o <sup>2</sup>	grams/sec
ε.	Emi	ission Data Used in Modeling	
	Att	tach list of emission sources. Emission d	data required is source name, description of

point source (on NEDS point number), UTM coordinates, stack data, allowable emissions, and normal operating time.

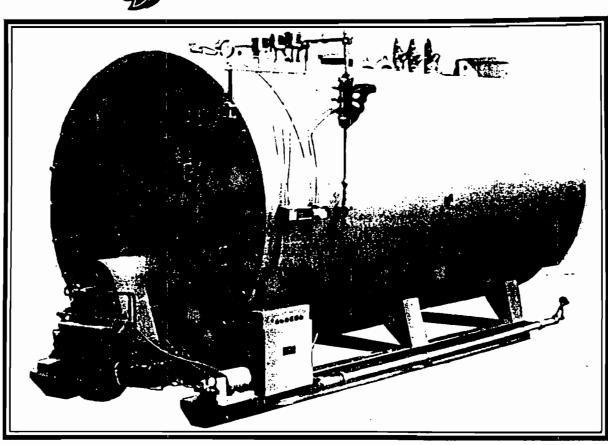
- F. Attach all other information supportive to the PSD review.
- G. Discuss the social and economic impact of the selected technology versus other applicable technologies (i.e., jobs, payroll, production, taxes, energy, etc.). Include assessment of the environmental impact of the sources.
- H. Attach scientific, engineering, and technical material, reports, publications, journals, and other competent relevant information describing the theory and application of the requested best available control technology.

## **Best Available Copy**



## **SERIES 400**

Three Pass Wet Back Packaged Scotch Boilers



Available in <u>Steam</u> or Hot Water Versions 30-1400 HP — Pressure to 300 psig.

160 PSi Boiler rated and 200 PS;

Three-pass wet back design eliminates refractory baffles between flue gas passes.

U.L. listed forced draft burners for firing gas, oil and combination gas/oil

Minimum maintenance with rugged construction for extra-long life.

Factory test fired and checked for optimum operating efficiency.

## HURST "PERFORMANCE" BOILERS



Designed, constructed and stamped in accordance with the requirments of the ASME Boiler Codes.



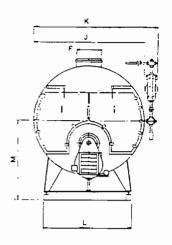
Inspected and registered with the National Board of Boiler & Pressure Vessel Inspectors

Member, American Boiler Manufacturer's Association



## **SERIES 400**

Three Pass Wet Back Packaged Scotch Boilers



FRONT VIEW

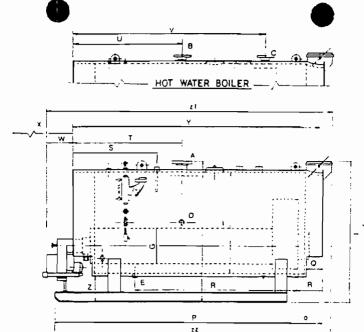
## **BOILER SPE**

BOILER HORSEPOWER		30	40	50	60	70	80
HEATING SURFACE (FIRESIDE)	SQ. FT.	150	200	250	300	350	400
STEAM OUTPUT, FROM & AT 212°F	LBS/HR.	1035	1380	1725	2070	2415	2760
GROSS OUTPUT	мвн	1004	1339	1674	2009	2343	2678
FIRING RATE, GAS (1,000 BTU/CF)	MBH	1260	1680	2100	2520	2940	3360
FIRING RATE, LP GAS (91,500 BTU)	GPH	13.8	18.4	23	27.5	32	36.7
FIRING RATE, #2 OIL (140,000 BTU)	GPH	9	12	15	18	21	24
FIRING RATE, #5 & 6 OIL (150,000 BTU)	GPH	8.4	11.2	14.0	16.8	19.6	22.4
STEAM SPACE BURGARDER	CU. FT.	4.4	5.6	8.0	9.5	6.6	7.8
STEAM DISENGAGING AREA	SQ. FT.	12.9	16.4	19.5	23.0	19.56	22.3
A NOTE 1 STEAM OUTLET SIZE	150 PSI	11/2"	2"	2%"	21/3"	3"	3"
A NOTE & STEAM OUTLET SIZE	15 PSI	4	4	4	6"	6"	6"
B NOTE & SUPPLY SIZE	30 PSI	4	4	4	6"	6"	6"
C NOTE 2 RETURN SIZE	30 PSI	4	4	4	4"	4"	4"
D FEEDWATER CONNECTION SIZE		₹4"	3/4"	¥."	1"		11/4"
E BOTTOM BLOWDOWN CONNECTION SIZE		1"	11/4"	11/4"	11/4"	1¼"	(2) 11/4"
F STACK OUTLET SIZE O.D.		10"	10"	10"	10"	12"	12"
G FURNACE G.D.		14"	14"	16"	16"	18"	18"
H SHELL I.D.		40"	40"	44"	44"	48"	48"
SUPPLY HEIGHT & STACK HEIGHT		4'-11"	4'-11"	5'-3"	5'-3"	5'-7"	5'-7"
J WIDTH WITHOUT TRIM		3'-9"	3'-9"	4'-1"	4'-1"	4'-5"	4'-5"
K WIDTH WITH TRIM		4'-4"	4'-4"	4'-7"	4'-7"	5'-0"	5'-0"
L SKID WIDTH		3'-0"	3'-0"	40"	40"	3'-8"	3'-8"
M CENTERLINE TO FLOOR		32 <del>%</del> "	32%"	34%"	34%"	3'-0'/5"	3'-0'/3"
N SHELL TO FLOOR		12"	12"	12"	12"	12"	12"
O BASE TO REAR		13"	13"	121/2"	121/3"	211/5"	21%"
P SKID LENGTH		6'-6"	7'-6"	8'-6"	10'-0"	8'-6"	9'-6"
Q REAR FLUE BOX TO SHELL		61/2"	61/4"	61/3"	61/4"	91/2"	9%"
R REAR TO BLOWDOWN CONNECTION		3'-6"	4'-6"	5'-61/4"	5'-61/2"	6'-9"	16%" - 6'-5"
S 1%"SURFACE BLOW—OFF CONNECTION		30"	30"	311/4"	31¼"	3'-11/4"	3'-11"
T STEAM OUTLET (150 PSI & 15 PSI)		3'-3"	3'-6"	3'-4'4"	3'-71/4"	4'-174"	4'-11"
U SUPPLY LOCATION	30 PSI	20"	201/3"	33"	33"	3′-8"	3'-8"
V RETURN LOCATION	30 PSI	4'-11"	6'-2'/3"	6'-6"	7'-9"	7'-2"	8'-2"
W BURNER PROJECTION		301/3"	301/3"	30%"	301/3"	30%"	301/4"
X TUBE REMOVAL FRONT		5'-0"	6'-6"	7'-0"	8'-0"	7'0"	8'-0"
Y STACK OUTLET LOCATION		6'-6%"	8'-0"	8'-3"	9′-6"	8'-8'⁄3"	9'-81/4"
ZI OVERALL LENGTH WITH BURNER		9'-6"	10'-111/5"	11'-2'/2"	12'-5ነ⁄ሪ"	11'-5"	12'-5"
Z OVERALL LENGTH WITHOUT BURNER		8'-0"	9'-0"	9'-10%"	11'-5"	10'-7"	11'-7"
APPROXIMATE SHIPPING WEIGHT - 150 PSI †	LBS.	3500	4100	4700	5700	6200	6900
APPROXIMATE SHIPPING WEIGHT - 15 & 30 PSI †	LBS.	-	-	-	5300	5900	6200
WATER CAPACITY @ NWL	GAL.	280	300	315	330	381	436
WATER CAPACITY FLOODED	GAL.	300	320	350	378	437	499
OPERATING WEIGHT @ NWL - 150 PSI +	LBS.	5824	6590	7315	8439	9363	10519

NOTE 1. 3" AND ABOVE ARE 300# ANSI FLANGE
NOTE 2. 4" AND ABOVE ARE 150# ANSI FLANGE
NOTE: DIMENSION Z1, Z2, & W ARE SUBJECT TO CHANGE WITHOUT NOTICE, CONSULT FACTORY FOR CERTIFIED DRAWINGS.

NOTE: 100 H.P. AND LARGER - 12"x16" MANWAY

† ALL WEIGHTS ARE APPROX.

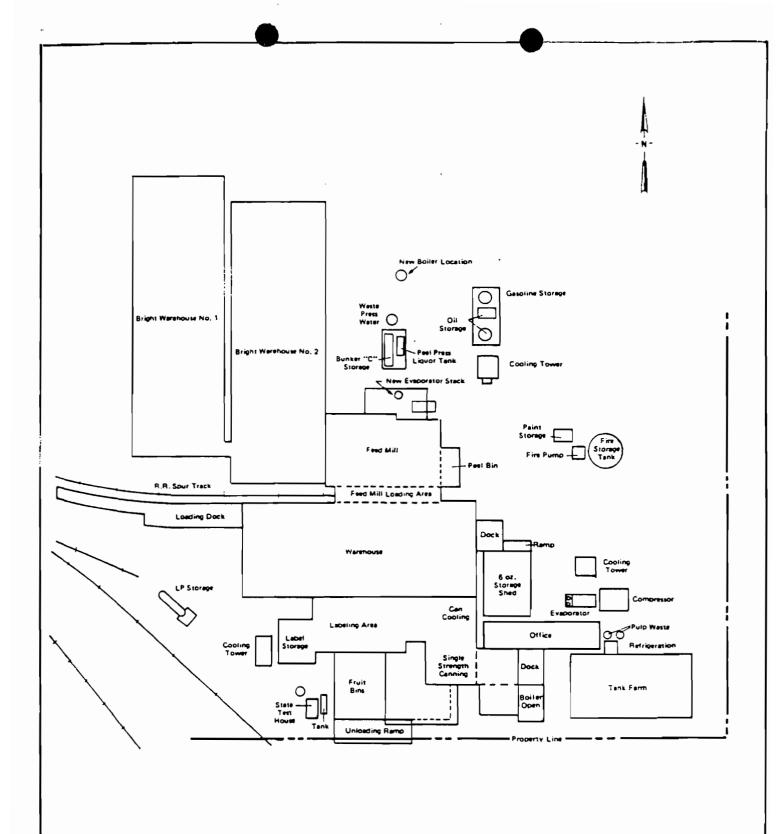


40' Long 30' Wide 18' High 7,000 6PM 80,000 WT. 536PM

	F	ı	C	A	T	1	O	١	IS
--	---	---	---	---	---	---	---	---	----

RIGHT S	INF	VIEW

	100	125	150	200	250	300	350	400	500	600	750	1000
	500	625	750	1000	1250	1500	1750	2000	2500	3000	37 <b>50</b>	5000
	3450	<ul><li>4313⊚</li></ul>	5175	6900	8625	10350	12075	13800	17250	20700	25875	30000
	3348	4184	5021	6695	8369	10043	11716	13390	16738	20085	25106	33475
	4200	5250	6300	8400	10500	12600	14700	16800	21000	25200	31500	42000
	46	57	69	92	115	138	160	184	230	275	344	457
	29.9	37.4	45.	60.	75.	90.	105.	120	150	180	225	299 :
	28	35	42	56	70	84	98	112	140	168	210	279
	9.97	12.5	€ 14.8 %	19.2	29.	39.	45	57.4	75.5	90.2	112.25	122.5
	24.	30.25	32.9	42.	50.	58.6	6 <b>8</b> .	71.8	84.8	92.6	115.2	129.75
_	4"	4"€%	4"	4"	6"	6"	6"	6"	6"	8"	8"	10"
<b>-</b>	8"	8"	8"	8"	10"	10"	10"	10"	12"	12"	12"	14"
	8"	8"	8"	8"	10"	10"	10"	10"	10"	12"	12"	
	6"	6"	6"	6"	6"	8"	8"	8"	8"	8"	10"	
	11/4"	11/4"	1¼"	11/4"	11/2"	2"	2"	2"	2"	21/2"	21/4"	21/4"
	(2)-11/5"	(2)-11/2"	(2)-11/2"	(2)-2"	(2)-11/5"	(2)-2"	(2)-2"	(2)-2"	(2)-"2	(2)-21/2"	(2)-21/2"	(2)-21/4"
	14"	14"/ "	16**	16"	18"	20"	20"	24"	24"	28"	28"	30"
	22"	22"	24"	24"	26"	30"	30"	34"	34"	38"	38"	52"
	54"	54"	60*	60"	66"	76"	76"	84"	90"	96″	96"	112"
	6'4"	6'4"	6'10"	6'10"	7'4"	8'3"	8'3"	8'11"	9'6"	9'11"	9'11"	11'-5"
	4'11'5"	4'11½".	5'5"	5′5″	6'0"	6'11"	6'11"	7'6"	7'11"	8'5"	8'5"	9'9%"
	5'6"	5′6"	6'0"	6.0,,	6'6"	7'6"	7'6"	8'0"	8'6"	9'0"	9.0"	10'-4"
	4'0"	4'0".	4'0"	4'0"	4'6"	5'6"	5'6"	5'8"	6'6"	7'0"	7.0"	8'-6"
	3'-61/2"	3'-61/3"	3'-91/2"	3'-91/3"	4'-0'/2"	4'-61/2"	4'-61/2"	4'-10½"	5'-1"	5'-4'/2"	5'-41/2"	6'-2%"
	15"	15"	15"	15"	15"	16"	16"	16"	16"	16"	16"	18"
	231/2"	231/2"	231/4"	231/2"	29"	311/2"	29"	261/3"	301/2"	371/4"	3'-11/2"	30"
	9'-3"	11'-6"	11'-0"	14'-0"	14'-6"	14'-6"	17'-0"	16'-6"	17'-0"	17'-6"	21'-0"	25'-0'
	11%"	111/2"	11½"	111/2"	14"	14"	14"	14%"	151/2"	19"	19"	20"
	19'4"6'-10"	19%"-7"-10"	179"7"-6"	17%"—10°-0	22"-10"-4"	23%*-10"-5"	23%"-12"-0"			30"-10"-10"	30%"-14"-7"	6-612-0
_	3'-71/3"	4'-6"	4'-2"	5'-3"	5'-51/2"	5'-4"	5'-7"	5'-6"	6'-6"	6'-0"	7'-8"	7'-84"
	4'-71/2"	5'-8"	5'-2"	6'-6"	7'-11/2"	6'-10"	7'-4"	7'-0'	8'-0"	8'-0"	10'-2"	9'-8%"
	33"	33"	39"	39"	4'-2"	4'-0"	4'-9"	5'-0"	5'-0"	5'-0"	6'-1114"	
-	7'-7"	9'-5"	9'-1"	11'-9"	11'-8"	11'-6"	13'-9"	12'-6"	13'-6"	13'-4"	16'-11%"	T
	30%"	34"	34"	34"	37%"	371/2"	371/2"	371/2"	391/2"	391/2"	43"	65"
	7'-6"	9'-4"	9'-0"	12'-0"	12'-6"	12'-3"	14'-3"	13'-6"	14'-0"	14'-6"	18'-0"	19'-6"
,	9'-3'/2"	11'-2'/3"	11'-1"	13'-11"	14'-8"	14'-81/2"	16'-81/2"	16'-074"	16'-10"	17'-6"	21'-11/5"	22'-71/4"
	12'-5"	14'-71/2"	14'-7"	17'-5"	18'-6"	18'-81/4"	20'-814"	19'-21/2"	21'-2"	22'-0"	26'-0"	28'-5'/5"
	11'-6"	13'-9"	13'-5"	16'-5"	17'-4"	17'-9"	20'-0"	19'-7"	20'-4"	21'-41/5"	24'-10"	29'-3%"
	8200	9700	- 11100	14100	16700	20200	23600	26100	31900	38100	46900	
	7200	8000	9500	11800	15000	18900	21200	23800	29300	34700	42900	
	519	647	752	1000	1214	1664	1929	1897	2427	2875	3589	
	591	736	875	1161	1474	1987	2302	2329	3004	3526	4394	
	12508	15071	17342	22400	26777	34011	39611	41845	52044	61963	76889	Z



Plot Plan

Silver Springs Citrus Cooperative Howey-in-the-Hills, Florida

Jones
Fedmunds &
Associates, Inc. JFA

CONSULTING ENGINEERS AND SCIENTISTS &

## HOWEY IN THE HILLS QUADRANGLE FLORIDA-LAKE CO. 7.5 MINUTE SERIES (TOPOGRAPHIC) TAVARES 5 MI. R. 25 E. 423 250 000 FEET -28°45' Horseshoe 14 Island $\mathcal{S}$ ELEVATION 63 3179 Boat Rampi 1 600 000 FEET 3178 - Golf Course LITTLE Howey In The Hills 3177 LAKE HARRIS Lake . Il lino isSilver Springs Citrus Plant Site 3176 **- 42'30"** 3175

## **Emission Calculations**

Silver Springs Citrus Cooperative 750 HP Boiler A035-144206

Boiler output

750 HP

Boiler efficiency

80%

Boiler heat input

750 HP X 3.52 X  $10^4$  BTU/hr / HP X 1/0.8 = 31.4 X  $10^6$  BTU/hr Max

## Fuel Oil Usage:

#6 Fuel oil at 152,000 BTU/gal

Fuel requirement:  $31.4 \times 10^6 / 152,000 = 207 \text{ gal/max hr.}$ 

Emission (Potential and Actual) AP-42
Particulate

Particulate

Particulate

 $(207 \text{ gal}) (2^{\text{V}} \text{lbs/}10^3 \text{ gal}) = 0.414 \text{ lbs/hr}.$ 

5750 hrs. X 0.414 lbs/hr X  $1/2000 \approx 1.19$  T/yr.

5750 hrs. X 0.414 lbs/hr = 2380 lbs/yr

SOX 144S

104

NO (2-5%)

 $(207 \text{ gal}) (144 \times 0.025/1000) = 0.745 \text{ lbs/hr}.$ 5750 hrs. X 0.745 lbs/hr X 1/2000 = 2.14 T/yr.

5750 hrs. X 0.745 1bs/hr = 4284 1bs/yr

Nitrogen Oxides:

/ NO (120 Ob/1000gml)

(207 gal) (22 lbs/1000 gal) = 4.55 lbs/hr.

5750 hrs. X 4.55 X 1/2000 = 13.08 T/yr.

5750 hrs. X 4.55 lbs/hr = 2616 lbs/yr

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#### STATE OF FLORIDA

## DEPARTMENT OF ENVIRONMENTAL REGULATION

#### CENTRAL FLORIDA DISTRICT

3319 MAGUIRE BOULEVARD SUITE 232 ORLANDO, FLORIDA 32803-3787



BOB MARTINEZ
GOVERNOR
DALE TWACHTMANN
SECRETARY
ALEX ALEXANDER
DISTRICT MANAGER

Permittee: Silver Springs Citrus Cooperative P.O. Box 1046 Winter Garden, FL 32787

Attention: Bill C. Youngblood

Executive Vice President

I. D. Number:
Permit/Certification
Number: A035-144706
Date of Issue: 3/4/8%
Expiration Date: 3/01/93

County: Lake Latitude/Longitude: 28°42'52"N/81°46'37"W

UTM: 17-424.1 KmE/ 3176.4 KmN Project: Steam Boiler (750 HP)

This permit is issued under the provisions of Chapter(s) 403, Florida Statutes, and Florida Administrative Code Rule(s) 17-2. The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawing(s), plans, and other documents attached hereto or on file with the department and made a part hereof and specifically described as follows:

The permittee can operate a Steam Boiler which is a 750 HP Hurst, Series 400, fired by Natural Gas or No. 6 Fuel Oil only at a maximum heat input of 32 MMBTU/hour.

This source is located at the Silver Springs Citrus Cooperative facility at Mare Avenue at Howey-in-the-Hills, Lake County, Florida.

General Conditions are attached to be distributed to the permittee only.

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DER FORM 17-1.201(5) Effective November 30, 1982 Page 1 of 5

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Protecting Florida and Your Quality of Life

PERMITTEE:

Silver Springs Citrus Cooperative

Attention: Bill C. Youngblood

Executive Vice President

I. D. Number:

Permit/Certification Number:

A035-144706

Date of Issue:

Expiration Date: 3/01/93

## SPECIFIC CONDITIONS:

1. No person shall cause, suffer, allow or permit the discharge of air pollutants which cause or contribute to an objectionable odor pursuant to Rule 17-2.620(2) F.A.C. Objectionable odor is defined as any odor present in the outdoor atmosphere which by itself or in combination with other odors, is or may be harmful or injurious to human health or welfare, which unreasonably interferes with the comfortable use and enjoyment of life or property, or which creates a nuisance pursuant to Rule 17-2.100(131) F.A.C. Odor is defined as a sensation resulting from stimulation of the human olfactory organ pursuant to Rule 17-2.100(132) F.A.C.

- 2. There shall be no discharges of liquid effluents or contaminated runoff to surface or ground water without prior approval from this office.
- 3. All unconfined emissions of particulate matter generated at this site shall be adequately controlled. (Rule 17-2.610(3), F.A.C.) Area must be watered down should unconfined emissions occur.
- 4. This permit does not preclude compliance with any applicable local permitting requirements and regulations.
- 5. This source will be fired with Natural Gas only. The permitted heat input rate for this source is 32 MMBTU/hr.
- 6. During periods of Natural Gas curtailment, No. 6 Fuel Oil may be fired. However, if fuel oil is to be fired in this boiler for more than 600 hours in any twelve month period, a modification of this permit shall be required before commencing operation on fuel oil.
- 7. The sulfur content of the No. 6 Fuel Oil burned in the steam boiler shall not exceed 1.0 percent by weight. The fuel oil analysis shall be recorded daily and these records shall be kept for a minimum of two years for regulatory agency inspection. The appropriate ASTM method shall be used to determine the fuel oil sulfur content.
- 8. Visible emissions shall not be greater than 20% opacity, in accordance with Florida Administrative Code (FAC) Rule 17-2.600(6)(a).
- 9. The Steam Boiler must be tested for visible emissions at yearly intervals from the date of December 18, 1987, in accordance with Rule 17-2.700(6)(b)9, (DER Method #9)F.A.C.

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PERMITTEE:

Silver Springs Citrus Cooperative

Attention: Bill C. Youngblood

Executive Vice President

I. D. Number:

Permit/Certification Number:

A035-144706

Date of Issue:

Expiration Date: 3/01/93

## SPECIFIC CONDITIONS:

This office (Florida Department of Environmental Regulation, Air Permitting, Orlando) shall be notified at least fifteen (15) days in advance of the compliance tests so that we can witness them (Rule 17-2.700(2)(a)5, F.A.C.).

- 11. This plant is required to operate within 10 percent of permitted capacity during the compliance tests.
- The same and the 12. The required test report shall be filed with the department as soon as practical but no later than 45 days after the last sampling run of each test is completed (Rule 17-2.700(7)(a),(b) and (c), F.A.C).
- 13. Each calendar year on or before March 1, submit for this facility, an Annual Operations Report DER Form 17-1.202(6) for the preceding calendar year in accordance with Rule 17-4.14, F.A.C.

14. An operation permit renewal must be submitted at least 60 days prior to the expiration date of this permit (Rule 17-4.09, F.A.C.).

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STATE OF FLORIDA DEPARTMENT CONTROL DE LA CONTROL DE LA CONTROL DE LA CONTROL DE LA PRESENTATION

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### STATE OF FLORIDA

## DEPARTMENT OF ENVIRONMENTAL REGULATION....

TWIN TOWERS OFFICE BUILDING 2600 BLAIR STONE ROAD TALLAHASSEE, FLORIDA 32399-2400



BOB MARTINEZ GOVERNOR DALE TWACHTMANN SECRETARY

PERMITTEE: Silver Spring Citrus Cooperative P.O. Box 1046 Winter Garden, Florida 32787

Permit Number: AC 35-137634

Expiration Date: December 31, 1987

County: Lake

Latitude/Longitude: 28° 42' 52"N

81°, 46' 37"W

Project: Boiler 750 HP

This permit is issued under the provisions of Chapter 403, Florida Statutes, and Florida Administrative Code Rule(s) 17-2 and 17-4. The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawings, plans, and other documents attached hereto or on file with the Department and made a part hereof and specifically described as follows:

Installation of a 750 HP steam boiler.

The project shall be in accordance with the attached permit application, plans, documents, and drawings, except as noted in the specific conditions of this permit.

1. Application to construct Air Pollution Sources, DER Form 17-1.202(1), received on August 4, 1987.

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PERMITTEE: Silver Springs Citrus Cooperative

Permit Number: AC 35-137634 Expiration Date: December 31, 1987

### GENERAL CONDITIONS:

- The permittee shall retain at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation), copies of all reports required by this permit, and records of all data used to complete the application for this permit. The time period of retention shall be at least three years from the date of the sample, measurement, report or application unless otherwise specified by Department rule.
- Records of monitoring information shall include:
  - the date, exact place, and time of sampling or measurements;
  - the person responsible for performing the sampling or measurements;
  - the date(s) analyses were performed;
  - the person responsible for performing the analyses;
  - the analytical techniques or methods used; and
  - the results of such analyses.

15. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be submitted or corrected promptly.

### SPECIFIC CONDITIONS:

- A CONTROL OF THE PROPERTY OF T Except as required pursuant to these specific conditions, the steam boiler shall be constructed and operated in accordance with statements in the application. The boiler shall be fired exclusively by natural gas except for periods of natural gas curtailment during which No. 6 fuel oil may be fired.
- 2. The sulfur content of the No. 6 fuel oil burned in the steam boiler during natural gas curtailment shall not exceed 1.0 percent by weight. The fuel analysis of the oil used shall be recorded daily and these records shall be kept for a minimum of two years for regulatory agency inspection. The appropriate ASTM method shall be used to determine the fuel oil sulfur content.

page 5 of 6

PERMITTEE: Silver Springs Citrus Cooperative Permit Number: AC 35-137634 Expiration Date: December 31, 1987

## SPECIFIC CONDITIONS:

- 3. Visible emissions compliance tests shall be demonstrated while operating at 90 to 100 percent of the design capacity. The permittee shall notify DER's Central Florida District office 15 days prior to the compliance test.
- 4. The natural gas consumption in this steam boiler shall not exceed 32 million BTU/hr. If fuel oil is to be fired in this boiler for more than 600 hours in any twelve month period, a modification of this permit shall be required before commencing operation on fuel oil.
- 5. Visible emissions shall not be greater than 20% opacity, in accordance with Florida Administrative Code (FAC) Rule 17-2.600(6)(a), and compliance shall be demonstrated using EPA Method 9, in accordance with FAC Rule 17-2.700.
- 6. A complete operation permit application, with a compliance test and oil analysis report, shall be submitted to the Central Florida District 90 days prior to expiration of the construction permit.

Issued this 19 day of 100., 1987

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

Dale Twachtmann, Secretary