

P.O. Drawer L.  
Plant City, Florida 33564-9007  
Telephone: 813/782-1591



**CF Industries, Inc.**  
Plant City Phosphate Complex

December 5, 2005

RECEIVED

DEC 12 2005

BUREAU OF AIR REGULATION

Mr. Syed Arif  
Permitting Engineer, Bureau of Air Regulation  
Department of Air Regulation  
2600 Blair Stone Road  
Tallahassee, Florida 32399-2400

Re: Extension Request/DEP File No. 0570005-019-AC (PSD-FL-339)  
Plant City Phosphate Complex

Dear Mr. Arif:

CF Industries, Inc., (CF), provides this letter in response to your request for information dated October 26, 2005. CF, through its consultant, Golder Associates, Inc., had requested an extension of Construction Permit No. 0570005-019-AC, and a minor permit modification to authorize an upgrade of the plants' blowers to allow the achievement of the permitted production rates.

Please review the attached information and call (813)364-5608 if there are additional questions.

Sincerely,

Thomas A. Edwards  
Superintendent Environmental Affairs

Attachments

cc: Mara Nasca, DEP-SWD  
Alice Harmon, HCEPC  
David Buff, Golder Associates, Inc.

**CF RESPONSES TO FDEP OCTOBER 26, 2005, INFORMATION REQUEST**

The FDEP information requests are repeated below in bold type, followed by the CF responses.

- 1. Please submit the compliance tests for both "C" and "D" SAPs.**

CF Response 1: Copies of the requested compliance tests are enclosed in Attachment 1.

- 2. Please submit the Second Quarter 2005 SO<sub>2</sub> CEM/Production Data as required by Specific Condition No. 22 of the construction permit.**

CF Response 2: Copies of the requested report and the Third Quarter 2005 report are enclosed in Attachment 2.

- 3. Specific Condition 10 of the construction permit required CF to install approximately 165,000 liters of cesium promoted vanadium catalyst in the 4<sup>th</sup> converter pass of the "C" and "D" SAPs. Please provide documentation (work orders, purchases requisitions, etc.) to show that the condition was complied with.**

CF Response 3: The requested documentation is enclosed in Attachment 3.

- 4. Please provide the specifications of the existing blowers as well as the specifications for the replacement blowers. Indicate how much increase in production will take place due to the replacement blowers.**

CF Response 4: Copies of the existing and proposed blower performance charts are enclosed in Attachment 4, Figures 1 and 2. Figure 3 shows that the achievable production rate is expected to increase from 2,632 tons H<sub>2</sub>SO<sub>4</sub> per day to 2,750 tons per day in each plant. The total increase in production for both plants will be 236 tons per day.

- 5. The request indicated that D-SAP blower will be replaced by December 2006 and the C-SAP blower by May 2007. Please explain the excessive length of time required for replacing the "C" and "D" SAP blowers.**

CF Response 5: The requested permit extension to June, 2007, is based on the one-year delivery time for new blowers and the economic need to schedule the blower installations during scheduled maintenance turnarounds. The installation of the blowers during scheduled turnarounds avoids costly production down-time.

6. The Department in November 2004 issued an authorization letter to CF based on their request for replacing mist eliminators in the Interpass Tower of the D-SAP. This change was to result in a reduction in the plant pressure drop and help CF in achieving the maximum permitted operating rate of 2,750 TPD. Please explain the reasons for not being able to achieve the stated purpose of the request.

CF Response 6: The expected increase in production to 2,750 TPD for C & D Sulfuric Acid Plants utilized a design that incorporated reduced pressure drop for increased air flow, and cesium catalyst to reduce SO<sub>2</sub> emissions. Installation of the new mist eliminators successfully reduced system pressure drop. However, the existing main blower turbine system has reached the limit of available horsepower. The options are to replace the turbine to increase horsepower or to install a more efficient main blower to better utilize the existing turbine horsepower. Process analysis indicates that replacing the main blower is the preferred alternative.

**ATTACHMENT 1 - COMPLIANCE TEST REPORTS**

P.O. Drawer L.  
Plant City, Florida 33564-9007  
Telephone: 813/782-1591



**CF Industries, Inc.**

Plant City Phosphate Complex

March 4, 2005

Mr. Joel Smolen  
Florida Department of  
Environmental Protection  
3804 Coconut Palm Drive  
Tampa, Florida 33619-8318

**Subject: CF Industries, Inc.  
Plant City Phosphate Complex  
Permit No. 0570005-019-AC (PSD-FL-339)  
"C" Sulfuric Acid Unit  
CEMS Certifications and Compliance Test Report**

Dear Mr. Smolen:

In accordance with Permit No. 0570005-019-AC (PSD-FL-339) (i.e., Section III. Emissions Units Specific Conditions 13, 14, and 15) enclosed are copies of the Sulfur Dioxide and Oxygen CEMS Certifications Test Reports for the testing conducted on our "C" Sulfuric Acid Unit on January 25 & 26, 2005. Also, enclosed is the Calibration Drift Report.

If there are any questions concerning the results, please give Michael Messina a call at (813) 364-5639.

Sincerely,

Thomas A. Edwards  
Superintendent,  
Environmental Affairs

TAE/JMM/gem  
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CC: Trina L. Vielhauer/Chief Bureau of Air Regulation FDEP  
Diana Lee/HCEPC  
J. M. Messina/Envir. Files  
Frank Dlugos

PERMIT NO. 0570005-019-AC (PSD-FL-339)

Emission Unit 007

RELATIVE ACCURACY TESTING

CF INDUSTRIES, INC.

PLANT CITY PHOSPHATE COMPLEX

"C" SULFURIC ACID PLANT

PLANT CITY, FLORIDA

JANUARY 25 & 26, 2005

TEST CONDUCTED BY:

ENVIRONMENTAL LABORATORY  
CF Industries, Inc.  
Plant City Phosphate Complex  
Plant City, Florida 33564

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## 1.0 INTRODUCTION

The Environmental Control Laboratory of CF Industries, Inc., Plant City Phosphate Complex, conducted relative accuracy (RA) at the "C" Unit Sulfuric Acid Plant in Plant City, Florida on January 25 & 26, 2005. Testing was performed to determine conformance with EPA Performance Specification 2 and 4.

## 2.0 CONTINUOUS EMISSION MONITOR DESCRIPTION

The "C" Unit Sulfuric Acid Plant is equipped with a continuous emission monitoring system (CEMS) utilizing an Ametek 4000 Photometric SO<sub>2</sub> analyzer. This is an extractive sampler with a range of 0 to 1000 ppm. The analyzer is equipped with an automatic zero adjustment and adjusts the zero point at one hour intervals. The plant is also equipped with a Yokogawa continuous oxygen monitoring system. This is an extractive sampler with a range of 0 to 24 percent O<sub>2</sub>. Gas concentrations are recorded by a data acquisition system in the control room. The SO<sub>2</sub> and O<sub>2</sub> data are utilized to determine the source SO<sub>2</sub> emission in pound of SO<sub>2</sub> per ton of 100 percent sulfuric acid produced.

## 3.0 TEST RESULTS

Results of the SO<sub>2</sub> relative accuracy tests are summarized in Table 1. In order to be in conformance with Performance Specification 2, the relative accuracy of the SO<sub>2</sub> CEMS must be no greater than 20 percent of the mean value of the reference method test data in terms of the units of the emission standard or 10 percent of the applicable standard, whichever is greater. The relative accuracy is the absolute mean difference between the emission rate determined by the CEMS and the value determined by the reference method plus the 2.5 percent error confidence coefficient of a series of tests divided by the mean of the reference tests or the applicable emission limit. The relative accuracy of this plant, based upon the mean value of the reference method test data was 6.93 percent. The relative accuracy of the "C" Unit Sulfuric Acid Plant was therefore within the allowable limits.

Results of the O<sub>2</sub> relative accuracy tests are summarized in Table 2. The average difference between the reference method and the CEMS data of the nine data sets constitute the relative accuracy. In order to be in conformance with Performance Specification 3, the relative accuracy of the O<sub>2</sub> CEMS must be no greater than 1.0 percent O<sub>2</sub>. The relative accuracy of the O<sub>2</sub> CEMS, based upon the above definition, was 0.19 percent. The relative accuracy was therefore within the allowable limits.



## **4.0 TEST PROCEDURES**

### **4.1 Methods**

The SO<sub>2</sub> relative accuracy test was conducted in accordance with Performance Specification 2 – Specifications and Test Procedures for SO<sub>2</sub> and NO<sub>2</sub> Continuous Emission Monitoring Systems in Stationary Sources, 40 CFR 60, Appendix B. The relative accuracy test procedures require that a minimum of nine sets of reference method tests be conducted. Nine sets of data were collected concurrently with the CEMS. Relative accuracy testing was performed in conjunction with a compliance test. Therefore, three runs were performed for a period of 60 minutes per run and six runs were performed for a period of 21 minutes per run. Reference method samples were collected and analyzed in accordance with EPA Method 8 – Determination of Sulfuric Acid Mist and Sulfur Dioxide Emissions from Stationary Sources, 40 CFR 60, Appendix A.

The O<sub>2</sub> relative accuracy test was conducted in accordance with Performance Specification 3 – Specifications and Test Procedures for O<sub>2</sub> and CO<sub>2</sub> Continuous Emission Monitoring Systems, 40 CFR 60, Appendix B. The relative accuracy test procedures require that a minimum of nine sets of reference method tests be conducted. Nine sets of data were collected concurrently with the O<sub>2</sub> CEMS. Oxygen sampling was performed simultaneously with SO<sub>2</sub> sampling in accordance with EPA Method 3B – Gas Analysis for the Determination of Emission Rate Correction Factor or Excess Air, 40 CFR 60, Appendix A.

### **4.2 Test Locations**

During the three runs utilized for the EPA Method 8 compliance test, twenty four sample points were utilized. During the six runs utilized for relative accuracy only, three sample points were utilized for collecting the reference method sulfur dioxide and oxygen samples. The points were located along a measurement line that passed through the centroidal area of the stack. The three sample points were located on the line at 16.7, 50.0, and 83.3 percent of the stack diameter. Velocity traverses were performed at twenty four points during each of these runs for determination of flow rate. The locations of the sampling ports are shown in Figure 1.

### **4.3 Sampling Train**

The sulfur dioxide sampling train consisted of a stainless steel nozzle, a Napp Corporation heated borosilicate glass-lined probe, a glass filter bypass tube, a glass fiber filter, and four impingers arranged as shown in Figure 2. The first impinger was charged with 100 milliliters of 80 percent isopropanol. The second and third impingers were each charged with 100 milliliters of 3 percent hydrogen peroxide and the fourth impinger charged with indicating silica gel desiccant. The impingers were cooled in an ice and water bath during sampling. A Lear Siegler control console was used to monitor the gas flow rates and stack conditions during sampling.

The oxygen sampling train consisted of a stainless steel probe, sample line, pump, and tedlar sampling bag as shown in Figure 3.

#### **4.4 Sample Collection**

Prior to sulfur dioxide sampling, the pitot tubes were checked for leaks and the manometers were zeroed. A pretest leak check of the sample line was conducted by sealing the nozzle and applying a 15" vacuum. A leak rate of less than 0.02 cubic feet per minute (CFM) was considered acceptable.

#### **4.5 Sample Recovery**

A post test leak check of the sulfur dioxide sampling train was performed at the completion of the run by sealing the nozzle and applying a vacuum equal to or greater than the maximum value reached during the sample run. A leak rate of less than 0.02 CFM or 4 percent of the average sampling rate (whichever is less) was considered acceptable. The probe was then disconnected, the ice bath drained, and the remaining part of the sample train was purged by drawing air through the system for fifteen minutes at the average flow rate used during sampling. The second and third impingers, associated connecting glassware, and back half of the filter holder were rinsed with distilled, deionized water into a 500 milliliter volumetric flask.

### **5.0 Analytical Procedure**

#### **5.1 Pretest Preparation**

The 3 percent hydrogen peroxide solution was prepared from 30 percent reagent grade hydrogen peroxide and deionized water on the morning of the test. The 80 percent isopropanol solution was prepared from 100 percent reagent grade isopropanol and deionized water. The impingers were charged as described in section 4.3.

#### **5.2 Analysis**

After recovery, the samples were analyzed using procedures outline in EPA Method 8 - Determination of Sulfuric Acid Mist and Sulfur Dioxide Emissions from Stationary Sources, 40 CFR 60, Appendix A. Duplicate results were obtained in milliliters of barium perchlorate titrant. The average of these titration values were used to compute the sulfur dioxide concentrations.

**Table 1. SULFUR DIOXIDE RELATIVE ACCURACY TEST RESULTS**

Company: CF Industries, Inc., Plant City Phosphate Complex  
 Source: "C" Sulfuric Acid Plant  
 Date: 1/25-26/05

Run No.	Date	Time	Reference Method (PPM SO2)	CEM (PPM SO2)	Difference (PPM SO2)
1	1/25/05	10:07-10:28	348	365	17
2	1/25/05	11:12-12:31	330	360	30
3	1/25/05	12:58-14:21	337	357	20
4	1/25/05	14:50-16:10	334	356	22
5	1/25/05	16:28-17:15	341	358	17
6	1/26/05	13:44-14:05	335	350	15
7	1/26/05	14:34-14:55	335	352	17
8	1/26/05	15:33-15:54	327	350	23
9	1/26/05	16:24-16:45	336	350	14
Average			336	355	19.4

Std. Dev. 4.978

2.5% Error Confidence Coefficient (CC) =  $t_{0.975} \cdot Sd / \text{sq. rt. } N$   
 CC = 3.816  
 n = 9  
 $t_{0.975} = 2.3$  for n = 9

Relative Accuracy (RA) = (mean of difference) + CC / Avg RM  
 RA = 6.93 %

In order to be in conformance with Performance Specification 2, the relative accuracy of the SO2 CEMS must be no greater than 20 percent of the mean value of the reference method test data in terms of the units of the emission standard or 10 percent of the applicable standard, whichever is greater.

The relative accuracy of this plant based upon the mean value of the reference method test data was 6.93%. The relative accuracy of C SAP was therefore within the allowable limits.

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**Table 2. OXYGEN RELATIVE ACCURACY TEST RESULTS**

Company: CF Industries, Inc., Plant City Phosphate Complex  
Source: "C" Sulfuric Acid Plant  
Date: 1/25-26/2005

Run No.	Date	Time	Reference Method (%O2)	CEM (%O2)	Difference (%O2)
1	1/25/05	10:07-10:28	3.4	3.26	-0.14
2	1/25/05	11:12-12:31	3.5	3.26	-0.24
3	1/25/05	12:58-14:21	3.6	3.25	-0.35
4	1/25/05	14:50-16:10	3.6	3.25	-0.35
5	1/25/05	16:28-17:15	3.6	3.26	-0.34
6	1/26/05	13:44-14:05	3.3	3.27	-0.03
7	1/26/05	14:34-14:55	3.3	3.27	-0.03
8	1/26/05	15:33-15:54	3.4	3.30	-0.10
9	1/26/05	16:24-16:45	3.4	3.29	-0.11
Average			3.46	3.27	-0.19

In order to be in conformance with Performance Specification 3, the relative accuracy of the O2 CEMS must be no greater than 1.0 percent O2. The relative accuracy of the O2 CEMS, based upon the above definition was 0.19 percent O2 . The relative accuracy was therefore within the allowable limits.

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## **Appendix**

Project Participants

Emissions Test Summaries

Process Operational Data

Laboratory Data

Field Data Sheets

Gas Analysis Forms

Calibration Data

Source Sampling Nomenclature Sheet

Calculations

PROJECT PARTICIPANTS  
CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX

H.E. Morris	General Manager
R.C. May	Manager of Engineering
T.A. Edwards	Supt., Environmental Affairs
J.M. Messina	Chief of Environmental Affairs
J.H. Falls	Chief Chemist, Laboratory
F.J. Dlugos	Environmental Supervisor
E. Kretschmar	Analyst II
L. Camp	"A" Class Technician
W. Cherry	"A" Class Technician

**C SAP****PERMIT NO. 0570005-007-AV  
EMISSION UNIT 007**

RUN NUMBER	1	5	6
DATE	25-Jan-05	25-Jan-05	26-Jan-05
TIME START	10:07	16:28	13:44
TIME END	10:28	17:15	14:05
BP, INCHES Hg	30.21	30.21	30.21
STACK PRESSURE, INCHES Hg	30.22	30.22	30.22
AVG.SQ.ROOT(VEL. HEAD) IN Hg	0.529	0.5259	0.5176
ORIFICE PRESS. OF METER, IN WATER	1.400	1.390	1.343
AVG STACK TEMP. ,F	155.00	154.67	156.46
STACK, DRY BULB	155.00	154.67	156.46
METER TEMPERATURE, F	82.17	94.50	89.17
VOL. OF GAS, DM CONDITIONS, FT3	14.957	15.149	14.734
VOL. GAS, STP, DRY COND. FT3	14.905	14.760	14.494
STACK GAS MOISTURE, % VOLUME	0	0	0
MW OF STACK GAS, DRY COND.	28.4	28.4	28.4
MW OF STACK GAS, STACK COND.	28.4	28.4	28.4
PITOT CORRECTION FACTOR	0.84	0.84	0.84
STACK GAS VELOCITY, STACK COND. FT3/SEC	32.15	31.96	31.5
STACK AREA, FT2	67.2	67.2	67.2
EFFECTIVE STACK AREA, FT2	67.2	67.2	67.2
STACK GAS FLOW-RATE AT STP, SCFMD	112420	111791	109867
NET TIME OF TEST, MINUTES	21	21	21
SAMPLE NOZZLE AREA, FT2	0.000418	0.000418	0.000418
PERCENT ISOKINETIC	101.5	101.1	101.0
<b>SULFURIC ACID MIST(INCLUDES SO3), MG</b>			
SULFURIC ACID MIST, LBS/HR.			
SULFURIC ACID MIST, LBS/DAY			
<b>SULFUR DIOXIDE, MG</b>			
SULFUR DIOXIDE, LBS/HR.	390.88	379.15	365.75
SULFUR DIOXIDE, LBS/DAY	9339.90	9097.24	8783.30
<b>SULFURIC ACID MIST, LBS/TON OF H2SO4 PROD.</b>			
SULFURIC ACID MIST, LBS/TON LIMIT	0.10	0.10	0.10
<b>SULFUR DIOXIDE, LBS/TON OF H2SO4 PROD.</b>			
SULFUR DIOXIDE, LBS/TON LIMIT	3.50	3.41	3.33
<b>SULFUR DIOXIDE, LBS/TON OF H2SO4 (METER IN PLANT)</b>			
SULFUR DIOXIDE, LBS/TON LIMIT	3.20	3.20	3.20
<b>PRODUCTION RATE TPD</b>			
PRODUCTION RATE, TPD LIMIT	2671	2671	2640
REFERENCE METHOD SO2 (ppm)	2750	2750	2750
	348	341	335

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**C SAP**

**PERMIT NO. 0570005-007-AV  
EMISSION UNIT 007**

RUN NUMBER	2	3	4
DATE	25-Jan-05	25-Jan-05	25-Jan-05
TIME START	11:12	12:58	14:50
TIME END	12:31	14:21	16:10
BP, INCHES Hg	30.21	30.21	30.21
STACK PRESSURE, INCHES Hg	30.22	30.22	30.22
AVG.SQ.ROOT(VEL. HEAD) IN Hg	0.5262	0.5204	0.5292
ORIFICE PRESS. OF METER, IN WATER	1.325	1.2971	1.3642
AVG STACK TEMP., F	153.29	153.33	153.04
STACK, DRY BULB	153.29	153.33	153.04
METER TEMPERATURE, F	89.46	97.23	97.9
VOL. OF GAS, DM CONDITIONS, FT3	50.434	50.554	51.465
VOL. GAS, STP, DRY COND. FT3	49.583	49.004	49.836
STACK GAS MOISTURE, % VOLUME	0	0	0
MW OF STACK GAS, DRY COND.	28.4	28.4	28.4
MW OF STACK GAS, STACK COND.	28.4	28.4	28.4
PITOT CORRECTION FACTOR	0.84	0.84	0.84
STACK GAS VELOCITY, STACK COND. FT3/SEC	31.94	31.59	32.11
STACK AREA, FT2	67.2	67.2	67.2
EFFECTIVE STACK AREA, FT2	67.2	67.2	67.2
STACK GAS FLOW-RATE AT STP, SCFMD	111981	110743	112642
NET TIME OF TEST, MINUTES	72	72	72
SAMPLE NOZZLE AREA, FT2	0.000418	0.000418	0.000418
PERCENT ISOKINETIC	98.9	98.8	98.8
SULFURIC ACID MIST(INCLUDES SO3), MG	7.70	9.49	9.13
SULFURIC ACID MIST, LBS/HR.	2.3	2.83	2.72
SULFURIC ACID MIST, LBS/DAY	55.09	67.94	65.38
SULFUR DIOXIDE, MG	1232.98	1245.60	1254.76
SULFUR DIOXIDE, LBS/HR.	367.57	371.55	374.36
SULFUR DIOXIDE, LBS/DAY	8821.70	8917.20	8984.80
SULFURIC ACID MIST, LBS/TON OF H2SO4 PROD.	0.02	0.03	0.02
SULFURIC ACID MIST, LBS/TON LIMIT	0.10	0.10	0.10
SULFUR DIOXIDE, LBS/TON OF H2SO4 PROD.	3.30	3.34	3.36
SULFUR DIOXIDE, LBS/TON LIMIT	3.50	3.50	3.50
SULFUR DIOXIDE, LBS/TON OF H2SO4 (METER IN PLANT)	3.14	3.12	3.11
PRODUCTION RATE TPD	2671	2671	2671
PRODUCTION RATE, TPD LIMIT	2750	2750	2750
VISIBLE EMISSION			0%
VISIBLE EMISSION LIMIT			10%



**C SAP****PERMIT NO. 0570005-007-AV  
EMISSION UNIT 007**

<b>RUN NUMBER</b>	<b>7</b>	<b>8</b>	<b>9</b>
<b>DATE</b>	26-Jan-05	26-Jan-05	26-Jan-05
<b>TIME START</b>	14:34	15:33	16:24
<b>TIME END</b>	14:55	15:54	16:45
<b>BP, INCHES Hg</b>	30.21	30.21	30.21
<b>STACK PRESSURE, INCHES Hg</b>	30.22	30.22	30.22
<b>AVG.SQ.ROOT(VEL. HEAD) IN Hg</b>	0.5188	0.5170	0.5134
<b>ORIFICE PRESS. OF METER, IN WATER</b>	1.4270	1.3433	1.4267
<b>AVG STACK TEMP. ,F</b>	157.50	158.25	157.25
<b>STACK, DRY BULB</b>	157.50	158.25	157.25
<b>METER TEMPERATURE, F</b>	96.5	97.5	97.5
<b>VOL. OF GAS, DM CONDITIONS, FT3</b>	15.252	14.809	15.225
<b>VOL. GAS, STP, DRY COND. FT3</b>	14.809	14.35	14.756
<b>STACK GAS MOISTURE, % VOLUME</b>	0	0	0
<b>MW OF STACK GAS, DRY COND.</b>	28.4	28.4	28.4
<b>MW OF STACK GAS, STACK COND.</b>	28.4	28.4	28.4
<b>PITOT CORRECTION FACTOR</b>	0.84	0.84	0.84
<b>STACK GAS VELOCITY, STACK COND. FT3/SEC</b>	31.60	31.51	31.26
<b>STACK AREA, FT2</b>	67.2	67.2	67.2
<b>EFFECTIVE STACK AREA, FT2</b>	67.2	67.2	67.2
<b>STACK GAS FLOW-RATE AT STP, SCFMD</b>	110029	109580	108906
<b>NET TIME OF TEST, MINUTES</b>	21	21	21
<b>SAMPLE NOZZLE AREA, FT2</b>	0.000418	0.000418	0.000418
<b>PERCENT ISOKINETIC</b>	103.1	100.3	103.7
<b>SULFURIC ACID MIST(INCLUDES SO3), MG</b>			
<b>SULFURIC ACID MIST, LBS/HR.</b>			
<b>SULFURIC ACID MIST, LBS/DAY</b>			
<b>SULFUR DIOXIDE, MG</b>	374.12	354.01	374.12
<b>SULFUR DIOXIDE, LBS/HR.</b>	366.93	356.85	364.48
<b>SULFUR DIOXIDE, LBS/DAY</b>	8806.20	8564.30	8747.50
<b>SULFURIC ACID MIST, LBS/TON OF H2SO4 PROD.</b>			
<b>SULFURIC ACID MIST, LBS/TON LIMIT</b>	0.10	0.10	0.10
<b>SULFUR DIOXIDE, LBS/TON OF H2SO4 PROD.</b>	3.34	3.24	3.31
<b>SULFUR DIOXIDE, LBS/TON LIMIT</b>	3.50	3.50	3.50
<b>SULFUR DIOXIDE, LBS/TON OF H2SO4 (METER IN PLANT)</b>	3.20	3.20	3.20
<b>PRODUCTION RATE TPD</b>	2640	2640	2640
<b>PRODUCTION RATE, TPD LIMIT</b>	2750	2750	2750
<b>REFERENCE METHOD SO2 (ppm)</b>	335	327	336

**CEMS SO2 Data - SO2 PPM**

Run No.	Date	Time of RATA Run (PPM SO2)	Time	CEMS (PPM SO2)	Avg
1	01/25/05	10:07-10:28	1000	365	365
			1015	365	
			1030	365	
2	01/25/05	11:12-12:31	1100	365	360
			1115	360	
			1130	360	
			1145	360	
			1200	360	
			1215	360	
			1230	355	
3	01/25/05	12:58-14:21	1300	355	360
			1315	360	
			1330	355	
			1345	355	
			1400	360	
			1415	355	
			1445	355	
4	01/25/05	14:50-16:10	1500	355	357
			1515	355	
			1530	355	
			1545	355	
			1600	360	
			1630	355	
			1645	355	
5	01/25/05	16:28-17:15	1700	355	356
			1715	360	
			1715	360	
			1715	360	
6	01/26/05	13:44-14:05	1345	350	358
			1400	350	
7	01/26/05	14:34-14:55	1430	350	350
			1445	355	
			1500	350	
8	01/26/05	15:33-15:54	1530	350	352
			1545	350	
			1600	350	
			1600	350	
9	01/26/05	16:24-16:45	1630	350	350
			1645	350	

**O2 Data - CEMS %**

Run No.	Date	Time of RATA Run (%O2)	Time	CEMS %O2	Avg
1	01/25/05	10:07-10:28	1000	3.26	3.26
			1015	3.23	
			1030	3.28	
2	01/25/05	11:12-12:31	1100	3.24	3.26
			1115	3.28	
			1130	3.28	
			1145	3.25	
			1200	3.26	
			1215	3.23	
			1230	3.25	
3	01/25/05	12:58-14:21	1300	3.28	3.26
			1315	3.23	
			1330	3.26	
			1345	3.24	
			1400	3.23	
			1415	3.25	
4	01/25/05	14:50-16:10	1445	3.25	3.25
			1500	3.24	
			1515	3.25	
			1530	3.26	
			1545	3.27	
			1600	3.23	
5	01/25/05	16:28-17:15	1630	3.25	3.25
			1645	3.26	
			1700	3.27	
			1715	3.27	
6	01/26/05	13:44-14:05	1345	3.27	3.27
			1400	3.27	
7	01/26/05	14:34-14:55	1430	3.26	3.27
			1445	3.26	
			1500	3.30	
8	01/26/05	15:33-15:54	1530	3.35	3.30
			1545	3.29	
			1600	3.27	
9	01/26/05	16:24-16:45	1630	3.29	3.29
			1645	3.29	

**“C” Sulfuric Acid Plant Process Operation Data**

Test Date: 1/25 & 26/2005

Run No.	1	2	3	4	5	6	7	8	9
Start Time	1007	1112	1258	1450	1628	1344	1434	1533	1624
Stop Time	1028	1231	1421	1610	1715	1405	1455	1554	1645
Production tons/day	2671	2671	2671	2671	2671	2640	2640	2640	2640
Period Average Values from Aspen									
Avg lbs SO2/ton for period	3.19	3.16	3.12	3.11	3.11	3.08	3.08	3.06	3.07
Avg % O2 for period	3.26	3.26	3.25	3.25	3.26	3.27	3.27	3.3	3.29
Avg SO2 ppm for period	365	360	357	356	358	350	352	350	350

SO2 MONITORING LOG

PLANT 'C'

DATE: 1-25-05

SO2 Chart Readings

Time	:00	:15	:30	:45	AVG
6:00 AM	380	375	375	375	376.25
7:00 AM	375	375	375	375	375
8:00 AM	SPAN/maint	SPAN/maint	SPAN/maint	SPAN/maint	370
9:00 AM	370	365	365	365	366.25
10:00 AM	365	365	365	365	365
11:00 AM	365	360	360	360	361.25
12:00 PM	360	360	355	360	358.75
1:00 PM	355	360	355	355	356.25
2:00 PM	360	355	355	355	356.25
3:00 PM	355	355	355	355	355
4:00 PM	360	355	360	355	357.50
5:00 PM	355	360	360	360	358.75
6:00 PM	360	360	360	360	360
7:00 PM	360	360	360	360	360
8:00 PM	365	360	365	365	363.75
9:00 PM	370	370	365	365	367.50
10:00 PM	365	360	365	360	362.50
11:00 PM	365	365	370	370	367.50
12:00 AM	360	365	370	365	365
1:00 AM	365	365	365	370	366.25
2:00 AM	370	370	370	370	370
3:00 AM	365	365	365	370	366.25
4:00 AM	370	370	375	370	371.25
5:00 AM	270	370	375	370	347.5

O2 Chart Readings

Time	:00	:15	:30	:45	AVG
6:00 AM	3.18	3.20	3.19	3.27	3.21
7:00 AM	3.21	3.20	3.20	3.20	3.205
8:00 AM	SPAN/maint	SPAN/maint	SPAN/maint	SPAN/maint	3.21
9:00 AM	3.19	3.19	3.25	3.25	3.22
10:00 AM	3.26	3.23	3.28	3.23	3.25
11:00 AM	3.24	3.24	3.24	3.25	3.2425
12:00 PM	3.26	3.23	3.25	3.26	3.25
1:00 PM	3.24	3.23	3.24	3.24	3.2375
2:00 PM	3.23	3.25	3.24	3.25	3.2425
3:00 PM	3.24	3.25	3.26	3.27	3.255
4:00 PM	3.23	3.26	3.25	3.26	3.25
5:00 PM	3.27	3.27	3.26	3.26	3.2575
6:00 PM	3.26	3.27	3.25	3.26	3.2600
7:00 PM	3.33	3.26	3.29	3.26	3.2850
8:00 PM	3.25	3.25	3.22	3.26	3.2450
9:00 PM	3.21	3.23	3.22	3.30	3.2400
10:00 PM	3.23	3.24	3.27	3.28	3.2600
11:00 PM	3.26	3.24	3.24	3.28	3.2425
12:00 AM	3.24	3.24	3.28	3.27	3.2625
1:00 AM	3.25	3.24	3.24	3.23	3.2600
2:00 AM	3.21	3.23	3.23	3.25	3.2300
3:00 AM	3.24	3.28	3.25	3.23	3.2550
4:00 AM	3.24	3.23	3.20	3.23	3.2250
5:00 AM	3.24	3.23	3.21	3.21	3.2375

Lbs SO2/ton H2SO4

Time	AVG
6:00 AM	
7:00 AM	
8:00 AM	
9:00 AM	3.1969
10:00 AM	
11:00 AM	
12:00 PM	
1:00 PM	
2:00 PM	3.113
3:00 PM	
4:00 PM	
5:00 PM	
6:00 PM	
7:00 PM	
8:00 PM	3.1798
9:00 PM	
10:00 PM	
11:00 PM	
12:00 AM	
1:00 AM	
2:00 AM	3.2314
3:00 AM	
4:00 AM	
5:00 AM	

EXIT REIGH TEST		
SHIFT	TIME	%SO2
7:00 AM		
7:00 AM		
7:00 PM		
7:00 PM		

REMARKS: 07:25-08:30 maint + span test MAD

Day Shift Operator: *[Signature]*  
 Night Shift Operator: *[Signature]*

Lbs SO2/ton H2SO4 = ppm SO2 X .001959  
 0.265 - (.0126 X % O2)

To Calculate Lbs/ Ton:  
 1) Multiply the hourly average ppm SO2 (from the log sheet) by .001959 \_\_\_\_\_  
 2) Multiply the hourly average % O2 (from the log sheet) by .0126 \_\_\_\_\_ (b)  
 3) Subtract the number calculated in step two (b) from .265 \_\_\_\_\_ (c)  
 4) Divide the number calculated in step one (a) by the number calculated in step three (c).  
 This will give Lbs/ Ton H2SO4

.7126 .7246  
 .0409 .0407  
 .2241 .2243

PLANT C

SO2 MONITORING LOG

DATE: 1/26/05

SO2 Chart Readings					
Time	:00	:15	:30	:45	AVG
6:00 AM	365	365	365	360	363.75
7:00 AM	365	365	365	360	363.75
8:00 AM	365	360	345	360	361.25
9:00 AM	365	365	370	SPAN	366.66
10:00 AM	SPAN	370	370	370	370
11:00 AM	370	370	350	340	357.50
12:00 PM	340	340	315	355	338.50
1:00 PM	355	355	350	350	352.50
2:00 PM	350	350	350	355	351.25
3:00 PM	350	350	350	350	350
4:00 PM	350	350	350	350	350
5:00 PM	350	350	355	355	352.50
6:00 PM	350	350	355	360	353.75
7:00 PM	355	355	350	350	352.50
8:00 PM	355	355	355	355	355
9:00 PM	360	360	360	355	358.75
10:00 PM	370	365	375	375	371.25
11:00 PM	380	380	380	375	378.75
12:00 AM	380	385	380	380	381.25
1:00 AM	380	380	380	380	380
2:00 AM	380	390	370	375	378.75
3:00 AM	375	380	380	380	378.75
4:00 AM	380	380	380	380	380
5:00 AM	380	380	385	380	381.25

O2 Chart Readings					
Time	:00	:15	:30	:45	AVG
6:00 AM	3.26	3.26	3.24	3.26	3.255
7:00 AM	3.26	3.25	3.27	3.24	3.24
8:00 AM	3.26	3.25	3.23	3.34	3.27
9:00 AM	3.11	3.27	3.26	SPAN	3.213
10:00 AM	SPAN	3.20	3.24	3.28	3.24
11:00 AM	3.24	3.24	3.35	3.26	3.275
12:00 PM	3.37	3.36	3.48	3.33	3.315
1:00 PM	3.24	3.25	3.29	3.27	3.265
2:00 PM	3.27	3.29	3.26	3.24	3.27
3:00 PM	3.30	3.26	3.35	3.29	3.30
4:00 PM	3.27	3.20	3.24	3.29	3.2625
5:00 PM	3.22	3.20	3.24	3.25	3.2275
6:00 PM	3.29	3.26	3.28	3.24	3.2925
7:00 PM	3.29	3.29	3.27	3.27	3.2800
8:00 PM	3.26	3.26	3.26	3.25	3.2575
9:00 PM	3.35	3.27	3.24	3.29	3.2875
10:00 PM	3.26	3.22	3.16	3.19	3.2025
11:00 PM	3.18	3.17	3.17	3.20	3.1800
12:00 AM	3.14	3.16	3.18	3.17	3.1625
1:00 AM	3.17	3.16	3.15	3.17	3.1575
2:00 AM	3.13	3.13	3.26	3.20	3.1800
3:00 AM	3.17	3.20	3.13	3.15	3.1625
4:00 AM	3.13	3.17	3.17	3.15	3.155
5:00 AM	3.17	3.24	3.12	3.17	3.175

Time	Lbs SO2/ ton H2SO4 AVG.
6:00 AM	
7:00 AM	
8:00 AM	3.1622
9:00 AM	
10:00 AM	
11:00 AM	
12:00 PM	
1:00 PM	
2:00 PM	3.0746
3:00 PM	
4:00 PM	
5:00 PM	
6:00 PM	
7:00 PM	
8:00 PM	3.1045
9:00 PM	
10:00 PM	
11:00 PM	
12:00 AM	
1:00 AM	
2:00 AM	3.2992
3:00 AM	
4:00 AM	
5:00 AM	

EXIT REIGH TEST		
SHIFT	TIME	%SO2
7:00 AM		
7:00 AM		
7:00 PM		
7:00 PM		

REMARKS: Span Test 09:41-10:07 AM 7.10

Day Shift Operator: [Signature]  
 Night Shift Operator: [Signature]

Lbs SO2/ton H2SO4 = \_\_\_\_\_ ppm SO2 X .001959  
 0.265 - (.0126 X % O2)

- To Calculate Lbs/ Ton:
- 1) Multiply the hourly average ppm SO2 (from the log sheet) by .001959 \_\_\_\_\_
  - 2) Multiply the hourly average % O2 (from the log sheet) by .0126 \_\_\_\_\_ (b)
  - 3) Subtract the number calculated in step two (b) from .265 \_\_\_\_\_ (c)
  - 4) Divide the number calculated in step one (a) by the number calculated in step three (c).
- This will give Lbs/ Ton H2SO4

.6954    .7420  
 .0410    .0401  
 .2240    .2249

**CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX**

DATE	25-Jan-05				
TIME	10:07 AM	TO	10:28 AM		
STACK	C SAP				
RUN	#1				

**SAMPLE SOLUTION ANALYSIS**

	Acid Mist, SO 3	SO 2	
Volume of Sample, ml.	500	500	100
Aliquot, ml.	50	20	20
Normality of Barium Perchlorate	0.010464	0.010464	
Mls. of Barium Per- chlorate Titrated	1.20	9.48	
Blank, ml.	0.15	0.15	
Conversion to Milligrams	5.39	390.88	

Analyst

William F. Chryse

cso4titr.xls

**CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX**

DATE	25-Jan-05		
TIME	11:12 AM	TO	12:31 PM
STACK	C SAP		
RUN	#2		

**SAMPLE SOLUTION ANALYSIS**

	Acid Mist, SO 3	SO 2
Volume of Sample, ml.	500	500 100
Aliquot, ml.	50	20 20
Normality of Barium Perchlorate	0.010464	0.010464
Mls. of Barium Per- chlorate Titrated	1.65	29.58
Blank, ml.	0.15	0.15
Conversion to Milligrams	7.70	1232.98

Analyst

William F. Chung

cso4titr.xls



**CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX**

DATE	25-Jan-05		
TIME	12:58 PM	TO	2:21 PM
STACK	C SAP		
RUN	#3		

**SAMPLE SOLUTION ANALYSIS**

	Acid Mist, SO 3	S(SO 2
Volume of Sample, ml.	500	500 100
Aliquot, ml.	50	20 20
Normality of Barium Perchlorate	0.010464	0.010464
Mls. of Barium Per- chlorate Titrated	2.00	29.88
Blank, ml.	0.15	0.15
Conversion to Milligrams	9.49	1245.55

Analyst

William F. Chung L

cso4titr.xls

**CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX**

DATE	25-Jan-05			
TIME	2:50 PM	TO	4:10 PM	
STACK	C SAP			
RUN	#4			

**SAMPLE SOLUTION ANALYSIS**

	Acid Mist, SO	3	SO	2
Volume of Sample, ml.	500		500	100
Aliquot, ml.	50		20	20
Normality of Barium Perchlorate	0.010464		0.010464	
Mls. of Barium Perchlorate Titrated	1.93		30.10	
Blank, ml.	0.15		0.15	
Conversion to Milligrams	9.13		1254.76	

Analyst

William F. Cherry Sr.

cso4titr.xls

**CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX**

DATE	<u>25-Jan-05</u>		
TIME	<u>4:28 PM</u>	TO	<u>5:15 PM</u>
STACK	<u>C SAP</u>		
RUN	<u>#5</u>		

**SAMPLE SOLUTION ANALYSIS**

	Acid Mist, SO	3	SO	2
Volume of Sample, ml.	<u>500</u>		<u>500</u>	<u>100</u>
Aliquot, ml.	<u>50</u>		<u>20</u>	<u>20</u>
Normality of Barium Perchlorate	<u>0.010464</u>		<u>0.010464</u>	
Mls. of Barium Perchlorate Titrated			<u>9.20</u>	
Blank, ml.	<u>0.15</u>		<u>0.15</u>	
Conversion to Milligrams			<u>379.15</u>	

Analyst William F. Cherry S

cso4titr.xls

**CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX**

DATE	<u>26-Jan-05</u>	TO	<u>2:05 PM</u>
TIME	<u>1:44 PM</u>		
STACK	<u>C SAP</u>		
RUN	<u>#6</u>		

**SAMPLE SOLUTION ANALYSIS**

	Acid Mist, SO	3	SO	2
Volume of Sample, ml.	<u>500</u>		<u>500</u>	<u>100</u>
Aliquot, ml.	<u>50</u>		<u>20</u>	<u>20</u>
Normality of Barium Perchlorate	<u>0.010464</u>		<u>0.010464</u>	
Mls. of Barium Perchlorate Titrated			<u>8.88</u>	
Blank, ml.	<u>0.15</u>		<u>0.15</u>	
Conversion to Milligrams			<u>365.75</u>	

Analyst

William F. Cherry Sr.

cs04titr.xls

**CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX**

DATE	26-Jan-05			
TIME	2:34 PM	TO		2:55 PM
STACK	C SAP			
RUN	#7			

**SAMPLE SOLUTION ANALYSIS**

	Acid Mist, SO	SO	
	3	2	
Volume of Sample, ml.	500	500	100
Aliquot, ml.	50	20	20
Normality of Barium Perchlorate	0.010464	0.010464	
Mls. of Barium Perchlorate Titrated		9.08	
Blank, ml.	0.15	0.15	
Conversion to Milligrams		374.12	

Analyst

William F. Cherry Jr.

cso4titr.xls

**CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX**

DATE	<u>26-Jan-05</u>		
TIME	<u>3:33 PM</u>	TO	<u>3:54 PM</u>
STACK	<u>C SAP</u>		
RUN	<u>#8</u>		

**SAMPLE SOLUTION ANALYSIS**

	Acid Mist, SO	3	SO	2
Volume of Sample, ml.	<u>500</u>		<u>500</u>	<u>100</u>
Aliquot, ml.	<u>50</u>		<u>20</u>	<u>20</u>
Normality of Barium Perchlorate	<u>0.010464</u>		<u>0.010464</u>	
Mls. of Barium Perchlorate Titrated			<u>8.60</u>	
Blank, ml.	<u>0.15</u>		<u>0.15</u>	
Conversion to Milligrams			<u>354.01</u>	

Analyst

William F. Chung S

cs04titr.xls

**CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX**

DATE	26-Jan-05		
TIME	4:24 PM	TO	4:45 PM
STACK	C SAP		
RUN	#9		

**SAMPLE SOLUTION ANALYSIS**

	Acid Mist, SO 3	SO 2	
Volume of Sample, ml.	500		500 100
Aliquot, ml.	50		20 20
Normality of Barium Perchlorate	0.010464		0.010464
Mls. of Barium Per- chlorate Titrated			9.08
Blank, ml.	0.15		0.15
Conversion to Milligrams			374.12

Analyst

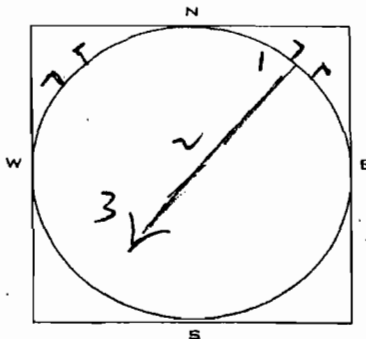
*William F. Chung*

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cso4titr.xls

CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	C SULFURIC
RUN NUMBER	1 CFM-1
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/23/05
OPERATOR	FRANCO KUEBLMAR
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



AMBIENT AIR TEMPERATURE		DEGREES F
BAROMETRIC PRESSURE		INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	M/A	DEGREES F
PROBE TIP DIAMETER	0.277	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	M/A	

SCHEMATIC OF STACK CROSS SECTION

No Leak at 15" (run start) ~~EQ~~

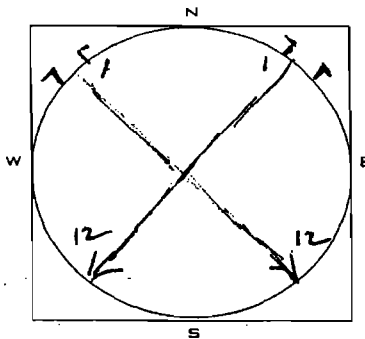
No Leak at 15" (END OF RUN) ~~EQ~~

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
					INLET	OUTLET				
1	10:07 AM	741.907	0.30	1.43	78°	76°	4.5		63°	157°
2	10:14	747.0	0.30	1.43	91°	77°	4.5		66°	154°
3	10:21	752.0	0.28	1.34	92°	78°	4.0		66°	154°
STOP	10:28 AM	756.864								AVG.
		14.957	AVG. Sq. Rt.	AVG.	AVG.					155°
			0.5415	1.40		82.17				



CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	C SULFURIC
RUN NUMBER	1
LOCATION	CFM-1 / FLOW
DATE	1/25/05
OPERATOR	BRUNO KUBERSKIAN
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



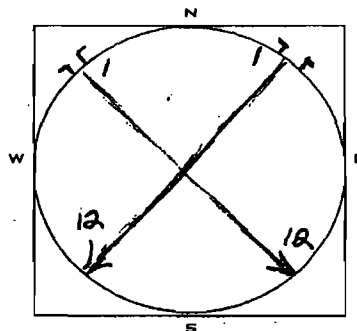
SCHEMATIC OF STACK CROSS SECTION

AMBIENT AIR TEMPERATURE		DEGREES F
BAROMETRIC PRESSURE		INCHES HG
ASSUMED MOISTURE		0 %
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.277	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
					INLET	OUTLET				
1	9:50AM		0.23							153°
2		0.25							153°	
3		0.23							153°	
4		<del>0.23</del> 0.28							153°	
5		0.23							154°	
6		0.30							154°	
7		0.30							153°	
8		0.28							154°	
9		0.28							154°	
10		0.23							154°	
11		0.28							154°	
12		0.25							154°	
STOP	10:00AM									
1	10:40AM		0.23							154°
2		0.22							156°	
3		0.28							154°	
4		0.30							154°	
5		0.30							156°	
6		0.30							156°	
7		0.30							156°	
8		0.30							156°	
9		0.32							156°	
10		0.32							156°	
11		<del>0.30</del> 0.28							156°	
12		0.23							156°	
STOP			0.5290							

CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	C SULFURIC
RUN NUMBER	2
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/25/05
OPERATOR	FRANZ KROSCHMAR
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



AMBIENT AIR TEMPERATURE	58	DEGREES F
BAROMETRIC PRESSURE	30.21	INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.277	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

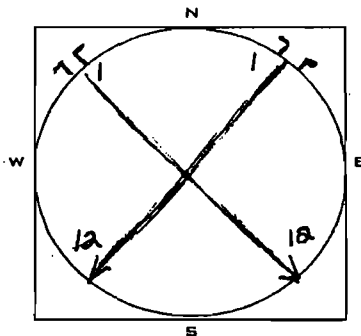
SCHEMATIC OF STACK CROSS SECTION

No Leak at 15" (raw smelt) 98

No Leak at 15" (raw F.P.W) 98

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	HEATER BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
					INLET	OUTLET				
1	11:12AM	758.409	0.23	1.10	80°	79°	6.0		68°	145°
2	11:15	760.3	0.25	1.19	88°	78°	6.2		67°	152°
3	11:18	762.3	0.25	1.19	91°	78°	6.2		67°	154°
4	11:21	764.3	0.28	1.34	92°	78°	6.9		66°	154°
5	11:24	766.4	0.28	1.34	93°	79°	6.9		66°	154°
6	11:27	768.5	0.30	1.43	94°	79°	7.2		64°	155°
7	11:30	770.6	0.20	1.43	94°	80°	7.2		65°	154°
8	11:33	772.8	0.20	1.43	95°	81°	7.2		67°	154°
9	11:36	774.9	0.30	1.43	96°	82°	7.2		67°	154°
10	11:39	777.2	0.30	1.43	98°	82°	7.2		68°	154°
11	11:42	779.4	0.28	1.34	98°	83°	6.9		67°	154°
12	11:45	781.5	0.23	1.10	98°	83°	6.0		66°	154°
STOP	11:48AM	783.467								
1	11:55AM	783.467	0.23	1.10	86°	86°	6.0		68°	147°
2	11:58	785.4	0.25	1.19	97°	85°	6.2		67°	149°
2	12:01	787.3	0.28	1.34	98°	85°	6.8		67°	154°
4	12:04	789.4	0.28	1.34	98°	84°	6.8		66°	155°
5	12:07	791.5	0.28	1.34	99°	85°	6.8		67°	154°
6	12:10	793.6	0.28	1.34	100°	85°	6.8		67°	154°
7	12:13	795.7	0.30	1.43	100°	86°	7.2		67°	155°
8	12:16	798.0	0.33	1.57	101°	86°	7.4		66°	155°
9	12:19	800.2	0.30	1.43	100°	86°	7.2		68°	155°
10	12:22	802.5	0.30	1.43	101°	87°	7.2		67°	155°
11	12:25	804.7	0.28	1.34	101°	88°	6.8		66°	154°
12	12:28	806.9	0.25	1.19	102°	88°	6.2		66°	154°
STOP	12:31	808.843								
			AVG. Sp. Rt.	AVG.	AVG.					153.29
		50.434	0.5262	1.3246	89.46					

PLANT	C SULFURIC
RUN NUMBER	3 2
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/05/05
OPERATOR	ERNEST KROTSCHMAR
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



SCHEMATIC OF STACK CROSS SECTION

AMBIENT AIR TEMPERATURE	68	DEGREES F
BAROMETRIC PRESSURE	30.21	INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.277	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
					INLET	OUTLET				
1	12:58PM	811.611	0.23	1.10	88°	88°	3.0		68°	142°
2	1:02	813.6	0.25	1.19	99°	86°	3.5		67°	152°
3	1:05	815.6	0.28	1.34	101°	87°	3.8		67°	154°
4	1:08	817.7	0.30	1.43	102°	87°	4.0		67°	155°
5	1:11	819.9	0.33	1.57	103°	87°	4.2		66°	155°
6	1:14	822.2	0.28	1.34	103°	87°	3.8		66°	155°
7	1:17	824.3	0.30	1.43	104°	88°	4.0		65°	155°
8	1:20	826.5	0.30	1.43	105°	88°	4.0		66°	155°
9	1:23	828.7	0.30	1.43	106°	89°	4.0		64°	154°
10	1:26	830.9	0.28	1.34	106°	90°	3.8		63°	154°
11	1:29	833.1	0.28	1.34	106°	90°	3.8		64°	154°
12	1:32	834.2	0.23	1.10	106°	90°	3.0		66°	153°
STOP	1:35PM	837.156								
1	1:45PM	837.156	0.23	1.10	94°	91°	3.0		68°	149°
2	1:48	839.1	0.23	1.10	105°	92°	3.0		67°	151°
3	1:51	841.0	0.25	1.19	106°	91°	3.5		66°	154°
4	1:54	843.0	0.25	1.19	107°	92°	3.5		65°	155°
5	1:57	845.0	0.28	1.34	108°	92°	3.8		65°	154°
6	2:00	847.2	0.28	1.34	108°	91°	3.8		64°	154°
7	2:03	849.4	0.28	1.34	108°	92°	3.8		64°	155°
8	2:06	851.5	0.30	1.43	108°	92°	4.0		64°	154°
9	2:09	853.8	0.30	1.43	108°	93°	4.0		65°	155°
10	2:12	856.0	0.28	1.34	108°	93°	3.8		65°	154°
11	2:15	858.2	0.28	1.34	108°	93°	3.8		66°	154°
12	2:18	860.3	0.20	0.95	108°	92°	2.8		67°	153°
STOP	2:21PM	862.165								
			AVG. Sq. Rt.	AVG.	AVG. 97.23					AVG.

50.554

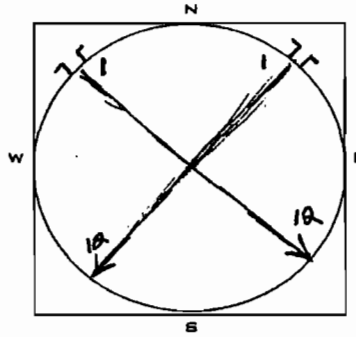
0.5204

1.2971

STACKS/COMPLIANCE TEST FIELD SHEET.XLS

153.33

PLANT	C SULFURIC
RUN NUMBER	4 3
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/25/05
OPERATOR	ERNEST KRATSLMER
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



AMBIENT AIR TEMPERATURE	64	DEGREES F
BAROMETRIC PRESSURE	30.21	INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.277	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

No Leak at 15" (near start) ~~4.8~~

SCHEMATIC OF STACK CROSS SECTION

No Leak at 15" (end of run) ~~4.8~~

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
					INLET	OUTLET				
1	2:50 PM	864.107	0.23	1.12	90°	90°	4.0		68°	140°
2	2:53	866.1	0.25	1.21	100°	89°	4.2		67°	153°
3	2:56	868.1	0.25	1.21	102°	88°	4.2		67°	154°
4	2:59	870.1	0.28	1.36	103°	88°	4.5		66°	155°
5	3:02	872.2	0.28	1.36	103°	88°	4.5		66°	155°
6	3:05	874.4	0.28	1.36	104°	89°	4.5		65°	155°
7	3:08	876.5	0.30	1.46	105°	89°	4.8		63°	154°
8	3:11	878.7	0.32	1.60	105°	90°	5.0		63°	154°
9	3:14	881.1	0.33	1.60	106°	91°	5.0		64°	154°
10	3:17	883.3	0.30	1.46	107°	91°	4.8		63°	154°
11	3:20	885.6	0.30	1.46	107°	91°	4.8		63°	154°
12	3:23	887.8	0.23	1.12	107°	92°	4.0		65°	153°
STOP	3:26 PM	889.785								
1	3:34 PM	891.785	0.25	1.21	94°	92°	4.2		66°	147°
2	3:37	891.8	0.25	1.21	105°	92°	4.2		65°	152°
3	3:40	893.8	0.28	1.36	107°	92°	4.5		65°	154°
4	3:43	895.9	0.28	1.36	107°	92°	4.5		64°	154°
5	3:46	898.1	0.28	1.36	107°	92°	4.5		63°	154°
6	3:49	900.2	0.30	1.46	108°	92°	4.8		62°	154°
7	3:52	902.5	0.30	1.46	108°	92°	4.8		62°	155°
8	3:55	904.7	0.33	1.60	108°	92°	5.0		63°	154°
9	3:58	907.0	0.30	1.46	108°	92°	4.8		62°	154°
10	4:01	909.2	0.30	1.46	108°	93°	4.8		61°	154°
11	4:04	911.5	0.28	1.36	109°	93°	4.5		61°	153°
12	4:07	913.6	0.22	1.12	108°	92°	4.0		62°	153°
STOP	4:10 PM	915.572								
			AVG. Sq Rt.	AVG.	AVG.	97.90				AVG.

51.465

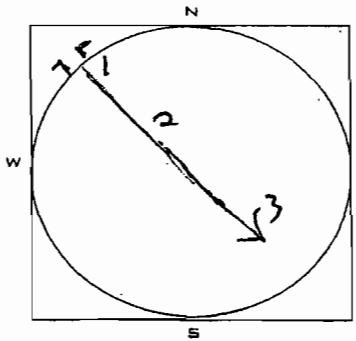
0.5292

1.3642

153.04

CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	C SULFURIC
RUN NUMBER	5 CRM-2
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/25/05
OPERATOR	BENNET KROTSCHMANN
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



AMBIENT AIR TEMPERATURE		DEGREES F
BAROMETRIC PRESSURE		INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.277	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

SCHEMATIC OF STACK CROSS SECTION

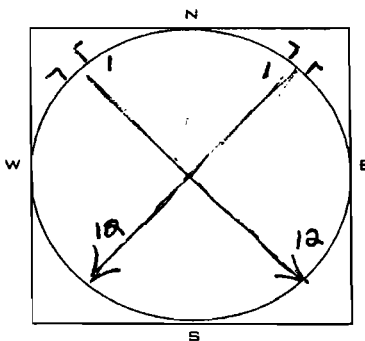
*NO leaks of 15" (run START) ~~ET~~*

*NO leaks of 15" (END OF RW) ~~ET~~*

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
					INLET	OUTLET				
1	4:36pm	916.609	0.28	1.36	92°	92°	7.0		67°	155°
2	4:43	921.6	0.28	1.36	102°	89°	7.0		66°	155°
3	4:50	926.6	0.30	1.46	103	89°	7.5		65°	154°
STOP	4:57pm	931.758								
				1.39			94.50			154.67
		15.149								

CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	C SULFURIC
RUN NUMBER	5 CRM-2 / PL0W
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/25/05
OPERATOR	Ernest Karschner
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



SCHEMATIC OF STACK CROSS SECTION

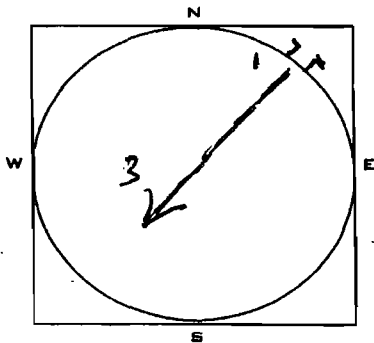
AMBIENT AIR TEMPERATURE		DEGREES F
BAROMETRIC PRESSURE		INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.277	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE.	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
					INLET	OUTLET				
1	4:28PM		0.23							152°
2		0.25								154°
3		0.28								154°
4		0.28								154°
5		0.28								155°
6		0.28								156°
7		0.30								156
8		0.33								157
9		0.30								156
W		0.30								156
11		0.28								155
12		0.23								154
STOP	4:35									
1	5:07PM		0.25							151.80
2		0.25								153
3		0.28								154°
4		0.28								155°
5		0.30								156°
6		0.30								155
7		0.28								156°
8		0.28								156°
9		0.28								156°
W		0.28								157°
11		0.28								156°
12		0.25								155°
STOP	5:15PM									

AVG. Sp Rt.  
5259

CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	C SULFURIC
RUN NUMBER	6
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/26/05
OPERATOR	Bruce Karstman
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



AMBIENT AIR TEMPERATURE		DEGREES F
BAROMETRIC PRESSURE		INCHES HG
ASSUMED MOISTURE	0%	
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.277	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

SCHEMATIC OF STACK CROSS SECTION

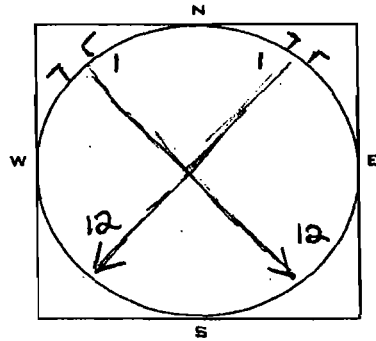
No Leak at 15" (Raw Stack) ~~4/2~~

No Leak at 15" (Raw Stack) ~~4/2~~

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
					INLET	OUTLET				
1	1:44PM	948.209	0.25	1.21	86°	79°	6.2		63°	158°
2	1:51	952.9	0.28	1.36	97°	82°	7.0		63°	158°
3	1:58	957.8	0.30	1.46	104°	85°	7.3		64°	157°
STOP	2:05PM	962.943		AVG.						
		14.734		1.3433		89.17				

# CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	C SULFURIC
RUN NUMBER	6
LOCATION	CFM 3 / FLOW
DATE	1/26/05
OPERATOR	Brent K. ...
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



SCHEMATIC OF STACK CROSS SECTION

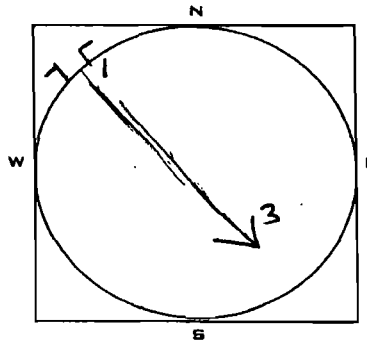
AMBIENT AIR TEMPERATURE		DEGREES F
BAROMETRIC PRESSURE		INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.277	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)	
					INLET	OUTLET					
1	1:35 PM		0.20							151	
2			0.23							152	
3			0.25							153	
4			0.25							154	
5			0.28							155°	
6			0.28							156	
7			0.28							156	
8			0.30							156	
9			0.33							157	
10			0.30							156°	
11			0.30							156°	
12	1:40 PM		0.23							155°	
STOP											
1	2:02 PM		0.25							156°	
2			0.25							157°	
3			0.25							158°	
4			0.25							158°	
5			0.25							158°	
6			0.28							159°	
7			0.28							158°	
8			0.28							159°	
9			0.30							158	
10			0.30							159°	
11			0.28							159°	
12			0.25							159°	
STOP	2:15 PM										
			AVG. Sq Rt.								156.46
			0.5176								



CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	C SULFURIC
RUN NUMBER	7 CRM 4
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/25/05
OPERATOR	BERNARD KLOPFSCHMIDT
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



AMBIENT AIR TEMPERATURE		DEGREES F
BAROMETRIC PRESSURE		INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.277	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

SCHEMATIC OF STACK CROSS SECTION

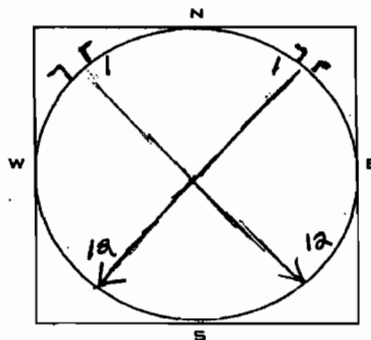
No Leak at 15" (run stack) ~~OK~~

No Leak at 15" (end of Run) ~~OK~~

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
					INLET	OUTLET				
1	2:34 PM	968.810	0.03	1.36	91°	92°	4.9		64°	160° 158°
2	2:41	973.2	0.30	1.46	106°	90°	5.2		65°	158°
3	2:48	979.0	0.30	1.46	108°	98°	5.2		65°	158°
STOP	2:55 PM	984.062								
		15.552		1.4267		96.50				158°

CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	C SULFURIC
RUN NUMBER	7
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/26/05
OPERATOR	ERNEST KRATZSCHMAR
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



SCHEMATIC OF STACK CROSS SECTION

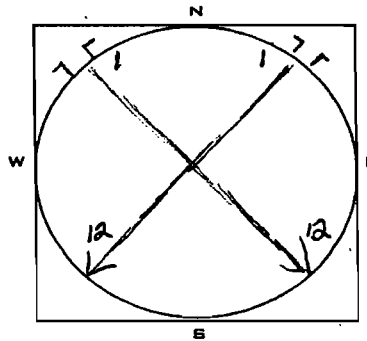
AMBIENT AIR TEMPERATURE		DEGREES F
BAROMETRIC PRESSURE		INCHES HG
ASSUMED MOISTURE		0 %
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.277	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
					INLET	OUTLET				
1	2:08 PM		0.22							150°
2			0.23							153°
3			0.25							153°
4			0.28							155°
5			0.28							157°
6			0.28							158°
7			0.28							159°
8			0.28							159°
9			0.30							160°
10			0.30							159°
11			0.28							159°
12	2:35 PM		0.23							159°
STOP										
1	2:58 PM		0.25							157°
2			0.25							157°
3			0.28							157°
4			0.28							158°
5			0.25							158°
6			0.28							159°
7			0.28							159°
8			0.30							159°
9			0.28							159°
10			0.28							159°
11			0.28							159°
12	3:05		0.25							159°
STOP										
			AVG. Sq Rt.							159.50

0.5188

# CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	C SULFURIC
RUN NUMBER	8 CEM S/PLW
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/26/05
OPERATOR	BENNET KARBSCHN
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



SCHEMATIC OF STACK CROSS SECTION

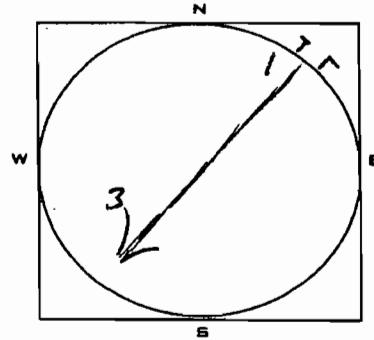
AMBIENT AIR TEMPERATURE		DEGREES F
BAROMETRIC PRESSURE		INCHES HG
ASSUMED MOISTURE		0 %
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.277	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
					INLET	OUTLET				
1	3:26pm		0.23							153°
2			0.23							153°
3			0.25							154°
4			0.25							157°
5			0.28							158°
6			0.28							159°
7			0.30							160°
8			0.28							160°
9			0.30							160°
10			0.30							161°
11			0.28							160°
12	3:32pm		0.23							160°
STOP										
1	3:57		0.23							156
2			0.23							157°
3			0.25							158°
4			0.28							158°
5			0.28							158°
6			0.28							159°
7			0.28							159°
8			0.30							160°
9			0.30							160°
10			0.28							160°
11			0.28							159°
12	4:05pm		0.23							159°
STOP										
										158.25

0.5170

CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	C SULFURIC
RUN NUMBER	8 CEM 5
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/26/05
OPERATOR	<del>ERNEST KRATSCHEMER</del>
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



AMBIENT AIR TEMPERATURE		DEGREES F
BAROMETRIC PRESSURE		INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.277	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	M/P	

SCHEMATIC OF STACK CROSS SECTION

No Leak at 15" (LOW STACK) ~~4/2~~

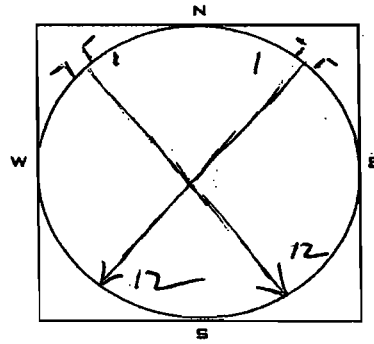
No Leak at 15" (END OF RUN) ~~4/2~~

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
					INLET	OUTLET				
1	3:33PM	985, 901	0.25	1.21	92°	92°	3.0		62°	160° 158°
2	3:40PM	990, 990.6 <del>4/2</del>	0.28	1.36	107°	92°	3.3		64°	158°
3	3:47PM	995.6	0.30	1.46	110°	92°	3.5		63°	158°
STOP	3:54PM	1000, 710								
		14,809		1.3433		97.50				



CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	C SULFURIC
RUN NUMBER	9 CBM 6 / FLOW
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/26/05
OPERATOR	ERNEST KUETSCHMAN
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



SCHEMATIC OF STACK CROSS SECTION.

AMBIENT AIR TEMPERATURE		DEGREES F
BAROMETRIC PRESSURE		INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	MP	DEGREES F
PROBE TIP DIAMETER	0.277	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	MP	

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
					INLET	OUTLET				
1	4:15 PM		0.23							148°
2			0.23							149°
3			0.25							152°
4			0.25							154°
5			0.25							155°
6			0.28							157°
7			0.28							158°
8			0.30							159°
9			0.28							160°
10			0.28							159°
11	✓		0.28							159°
12	✓		0.23							159°
STOP	4:22 PM									
1	4:47		0.23							156°
2			0.23							158°
3			0.25							158°
4			0.25							159°
5			0.25							159°
6			0.28							159°
7			0.30							159°
8			0.30							160°
9			0.28							160°
10			0.30							159°
11	✓		0.28							159°
12	4:54 PM		0.25							159°
STOP			AVG. S <sub>g</sub> Rt.							157.25
			0.5134							

O2 Testing by Orsat

Tedlar

Bags Orsat

Leak Leak

Checked Checked Time Time

Date	Plant	Checked Yes	Checked No	Checked Yes	Checked No	Time Collected	Time Analyzed	CO2	O2*	Analyst	AVG
1/26/05	1 CSAP	✓		✓		1405	1500	0.0	3.2	FFD	3.3
	2							0.0	3.4		
	3							0.0	3.3		
1/26	1 CSAP					1455	1540	0.0	3.4	FFD	3.3
	2							0.0	3.3		
	3							0.0	3.3		
1/26	1 CSAP					1554	1630	0.0	3.4	FFD	3.4
	2							0.0	3.3		
	3							0.0	3.4		
1/26	1 CSAP					1645	1720	0.0	3.5	FFD	3.4
	2							0.0	3.3		
	3							0.0	3.5		
	1										
	2										
	3										
	1										
	2										
	3										
	1										
	2										
	3										
	1										
	2										
	3										
	1										
	2										
	3										

\*O2 is actual O2 reading minus actual CO2 reading





# Southern Environmental Sciences, Inc.

1204 North Wheeler Street □ Plant City, Florida 33563-2354 □ (813) 752-5014, Fax (813) 752-2475

February 21, 2004

Mr. Mike Messina  
CF INDUSTRIES, INC.  
Plant City Phosphate Complex  
P. O. Drawer L  
Plant City, Florida 33564

Re: Meter Box Calibration &  
Dry Gas Meter Calibration

Dear Mike:

The attached calibrations were performed on the Lear Seigler control box (serial # C254) and Rockwell dry gas meter (serial # JA631105). All calibrations were performed using a wet test meter that is checked annually using a liquid displacement method as described in "Quality Assurance Handbook for Air Pollution Measurement Systems: Volume III, Stationary Source Specific Methods". A copy of the calibration check is enclosed.

Please let me know if we can be of any further assistance.

Very truly yours,

SOUTHERN ENVIRONMENTAL  
SCIENCES, INC.



Mark S. Gierke  
Source Testing Manager

MSG/mg

letters\cf

# DRY GAS METER CALIBRATION

Meter Box Number: Lear Seigler      Barometric Pressure: 30.02  
 Serial No: C254                      Wet Test Meter No.: P-576  
 Date: 02/21/2004      Calibrated By: MG

0.50	5.000	5.245	64.0	88.75	11.95	0.997	1.509
1.00	6.000	6.278	64.5	91.3	10.23	1.002	1.532
1.50	10.400	10.795	65.0	93.0	14.55	1.011	1.545
2.00	10.000	10.321	65.0	94.5	12.15	1.018	1.550
3.00	10.000	10.285	65.0	96.0	9.80	1.022	1.508
4.00	10.000	10.255	63.0	87.5	8.57	1.011	1.550
						1.010	1.532

Delta H@ Acceptable Range    1.732            to            1.332  
 Yi Acceptable Range            1.030            to            0.990

$$Y_i = \frac{V_w P_b (T_d + 460)}{V_d (P_b + \Delta H / 13.6) (T_w + 460)}$$

$$\Delta H @ = \frac{.0317 (\Delta H)^2 [(T_w + 460) (Theta) / V_w]}{P_b (T_d + 460)}$$

Where:

- Vw = Gas Volume passing through the wet test meter, ft.<sup>3</sup>.
- Vd = Gas Volume passing through the dry gas meter, ft.<sup>3</sup>.
- Tw = Temperature of the gas in the wet test meter, deg F.
- Td = Average temperature of the gas in the dry gas meter, deg F.
- Delta H = Pressure differential across orifice. in. H2O.
- Yi = Ratio of accuracy of wet test meter to dry gas meter for each run.
- Y = Average ratio of accuracy of wet test meter to dry gas meter
- Pb = Barometric pressure, in. Hg
- Theta = Time of calibration run, min.

SOUTHERN ENVIRONMENTAL SCIENCES, INC.  
 1204 North Wheeler Street  
 Plant City, Florida 33563  
 Phone (813) 752-5014 Fax (813) 752-2475

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# SOUTHERN ENVIRONMENTAL SCIENCES, INC.

## WET TEST METER CALIBRATION CHECK

Wet Test Meter #: P-576  
 Manufacturer: American Meter  
 Date: 01/05/2004

Barometric Pressure: 30.02  
 Calibration Factor: 1.00  
 Checked by: MG

1.198	1.202	65.0	67.0	1.000
1.198	1.204	65.0	67.0	0.999
1.195	1.204	65.0	68.0	0.998
1.197	1.204	65.0	68.0	1.000
1.199	1.202	65.0	68.0	1.003
1.199	1.204	65.0	67.0	1.000
				1.000

$$Y_i = \frac{V_w P_b (T_w + 460)}{V_d (P_b + \Delta H / 13.6) (T_a + 460)}$$

Where:

- V<sub>w</sub> = Gas Volume passing through the wet test meter, ft.<sup>3</sup>.
- V<sub>d</sub> = Gas Volume passing through the dry gas meter, ft.<sup>3</sup>.
- T<sub>w</sub> = Temperature of the gas in the wet test meter, deg F.
- T<sub>a</sub> = Ambient temperature, deg F.
- Y<sub>i</sub> = Accuracy of wet test meter to displaced liquid.
- Y = Average accuracy of wet test meter.
- P<sub>b</sub> = Barometric pressure, in. Hg

## STANDARD DRY GAS METER CALIBRATION

GAS METER MANUF.	ROCKWELL	PERFORMED FOR	C. F. Industries - Plant City
MODEL #	175-S	DATE	02/21/2004
SERIAL #	JA 631105	BAROMETRIC PRESSURE	30.02
WET TEST METER #	P-576	LEAK CHECK	0.00 CFM @ 15" Hg

pproximate Flowrate (CFM)	Gas Volume		Temperature			Time (THETA) Min.	Flowrate (CFM)	Dry Gas Meter Coeff. (Yds)	Avg. Gas Meter Coeff. (Yds)
	Wet Test Meter (Vw) ft. <sup>3</sup>	Dry Gas Meter (Vd) ft. <sup>3</sup>	Wet Test Meter (Tw) Deg F	Dry Gas Meter (Td) Deg F	Dry Gas Meter Delta P (H <sub>2</sub> O)				
0.40	5.000	4.960	68.5	77.0	0.12	10.15	0.494	1.024	
0.40	5.000	4.975	69.5	79.0	0.12	10.97	0.456	1.023	1.024
0.40	5.000	4.985	70.0	79.5	0.12	10.95	0.456	1.025	
0.60	5.000	5.057	70.0	80.0	0.38	8.10	0.617	1.006	
0.60	6.000	6.115	70.0	80.0	0.38	9.68	0.620	0.999	1.004
0.60	5.000	5.048	70.0	80.0	0.38	8.12	0.615	1.008	
0.80	7.000	7.197	69.0	79.5	0.75	8.03	0.873	0.990	
0.80	6.000	6.168	69.0	79.0	0.75	6.87	0.875	0.989	0.988
0.80	5.000	5.151	70.0	79.0	0.75	5.95	0.840	0.985	
1.00	5.000	5.168	69.0	80.0	1.35	4.65	1.077	0.984	
1.00	5.000	5.175	69.0	80.0	1.35	4.72	1.061	0.983	0.985
1.00	5.000	5.152	69.0	80.0	1.35	4.70	1.065	0.987	
1.20	5.000	5.241	69.0	80.0	1.50	3.92	1.277	0.970	
1.20	5.000	5.185	70.0	80.0	1.50	4.05	1.234	0.979	0.975
1.20	5.000	5.198	70.0	80.0	1.50	4.08	1.225	0.976	

$$Q = \frac{P_b \times V_w \times 528}{(T_w + 460) \times \Theta \times 29.92}$$

$$Y_{ds} = \frac{V_w}{V_d} \times \frac{(T_d + 460)}{(T_w + 460)} \times \frac{P_b}{[P_b + (\Delta P / 13.6)]}$$

- Where:
- V<sub>w</sub> = Gas Volume passing through the wet test meter, ft.<sup>3</sup>.
  - V<sub>d</sub> = Gas Volume passing through the dry gas meter, ft.<sup>3</sup>.
  - T<sub>w</sub> = Temperature of the gas in the wet test meter, deg F.
  - T<sub>d</sub> = Average temperature of the gas in the dry gas meter, deg F.
  - Delta P = Dry gas meter pressure differential, in. H<sub>2</sub>O.
  - Y<sub>ds</sub> = Dry gas meter Coefficient
  - P<sub>b</sub> = Barometric pressure, in. Hg
  - Theta = Time of calibration run, min.

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## STANDARD METER CALIBRATION CURVE

GAS METER MANUF.	ROCKWELL	PERFORMED FOR	C. F. Industries - Plant City
MODEL #	175-S	DATE	02/21/2004
SERIAL #	JA 631105		

FLOWRATE (CFM)	DRY GAS METER COEFF. (Yds)
0.469	1.024
0.617	1.004
0.863	0.988
1.068	0.985
1.245	0.975

Regression Output:

Constant	1.0344084
Std Err of Y Est	0.0022086
R Squared	0.9494629
No. of Observations	5
Degrees of Freedom	3

X Coefficient(s)	-0.025997
Std Err of Coef.	0.0034628

FLOW (CFM)	CORRECTION FACTOR
0.40	1.024
0.45	1.023
0.50	1.021
0.55	1.020
0.60	1.019
0.65	1.018
0.70	1.016
0.75	1.015
0.80	1.014
0.85	1.012
0.90	1.011
0.95	1.010
1.00	1.008
1.05	1.007
1.10	1.006
1.15	1.005
1.20	1.003

SOUTHERN ENVIRONMENTAL SCIENCES, INC.  
 1204 North Wheeler Street  
 Plant City, Florida 33563  
 Phone (813) 752-5014 Fax (813) 752-2475

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# TYPE S PITOT TUBE INSPECTION DATA

Date: August 6, 2004

Pitot Number: 8-6-04-4

Pitot tube assembly level?      yes x      no       

Pitot tube opening damage?      yes             no x

If yes explain below.

$\alpha 1$  1 ( $< 10^\circ$ )

$\alpha 2$  0 ( $< 10^\circ$ )

$\beta 1 =$  0 ( $< 5^\circ$ )

$\beta 2$  1 ( $< 5^\circ$ )

$\gamma =$  2  $^\circ$

$\theta =$  0  $^\circ$

$A =$  0.997 cm (in)

$Z = A \text{ SINE } \gamma =$  0.035 cm (in)

Where Z is  $< 0.32$  cm ( $< 1/8$  in)

$W = A \text{ SINE } \theta =$  0.000 cm (in)

Where W is  $< 0.08$  cm ( $< 1/32$  in)

$P_a =$  0.499 cm, in

$P_b =$  0.499 cm, in

$P = P_a + P_b /$          $=$  0.499 cm, in

$D_t =$  0.375 cm, in

$P/D_t =$  1.329 Where  $P / D_p \geq 1.05$  and  $\leq 1.50$

Comments: Client: CF Industries

Type of Probe and Effective 31-674X-B1

$C_p = 0.84$

**ANNUAL LSI STACKBOX (C254) THERMOCOUPLE CALIBRATIONS**

FOR TEMPERATURES 0 TO 110 DEGREES C  
 NIST Traceable Thermometer # J96-258

FOR TEMPERATURES 110 TO 200 DEGREES C  
 NIST Traceable Thermometer # 90B-2024

Date: 10/15/04

Time: 940-1550

Initial *[Signature]*

Display	Item	Ice Water Point			Ambiant Water Point			Hot Water Point			Hot Oil Point		
		Thermocouple or RTD Reading (Degrees F)	NIST Reading		Thermocouple or RTD Reading (Degrees F)	NIST Reading		Thermocouple or RTD Reading (Degrees F)	NIST Reading		Thermocouple or RTD Reading (Degrees F)	NIST Reading	
			Actual	Con- version to		Actual	Con- version to		Actual	Con- version to		Actual	Con- version to
			Degrees			Degrees			Degrees			Degrees	
C	F	C	F	C	F	C	F						
[1] Stack	Probe 4.0ft. #2405	33.6	2.2	36.0	73	23.4	74.1	153	65.3	149.5	N/A	N/A	N/A
	Probe 6.0ft. #1009	34.1	2.2	36.0	74	23.4	74.1	152	65.3	149.5	N/A	N/A	N/A
	Probe 10.5ft. #2329	35.3	2.2	36.0	74	23.4	74.1	153	65.3	149.5	N/A	N/A	N/A
[2] Probe (Probe Liner Heater)	Probe 4.0ft. #2405	38	2.2	36.0	74	23.4	74.1	149	65.3	149.5	227	109.2	228.6
	Probe 6.0ft. #1009	38	2.2	36.0	73	23.4	74.1	148	65.3	149.5	226	109.2	228.6
	Probe 10.5ft. #2329	35	2.2	36.0	73	23.4	74.1	148	65.3	149.5	226	109.2	228.6
[3] Hot Box	Thermocouple	38	2.2	36.0	73	23.4	74.1	150	65.3	149.5	225	109.2	228.6
	External Sensor	OUT OF RANGE			75	23.4	74.1	150	65.3	149.5	230	109.2	228.6
[4] Umbilical (Coldbox Exit)		35	2.2	36.0	72	23.4	74.1	148	65.3	149.5	N/A	N/A	N/A
[5] DGM Inlet		34	2.2	36.0	71	23.4	74.1	147	65.3	149.5	N/A	N/A	N/A
[6] DGM Exit		34	2.2	36.0	71	23.4	74.1	147	65.3	149.5	N/A	N/A	N/A

POSTTEST DRY GAS METER CALIBRATION DATA FORM (English units)

Test numbers \_\_\_\_\_ Date 1/28/05 Meter box number CQ54 Plant C Sulfuric  
 Barometric pressure,  $P_b = 30.24$  in. Hg Dry gas meter number 463613 Pretest Y 1.010

Orifice manometer setting, ( $\Delta H$ ), in. H <sub>2</sub> O	Gas volume		Temperature				Time ( $\theta$ ), min	Vacuum setting, in. Hg	$Y_i$	$Y_i = \frac{V_w P_b (t_d + 460)}{V_d P_b + \Delta H \frac{t_w + 460}{13.6}}$
	Dry test meter ( $V_w$ ), ft <sup>3</sup>	Dry gas meter ( $V_d$ ), ft <sup>3</sup>	Dry test meter ( $t_w$ ), °F	Dry gas meter						
				Inlet ( $t_{d,i}$ ), °F	Outlet ( $t_{d,o}$ ), °F	Average ( $t_{d,a}$ ), °F				
1.35	277.686 267.513	039.664 029.181	75° 72°	98° 80°	81° 74°	83.25	15.0	7.5	0.9849	$(10.173)(30.24)(543.25)$ $(10.482)(30.24)(533.5)$
1.35	287.814 277.686	030.249 039.664	77° 75°	106° 92°	89° 82°	94.00	15.0	7.5	0.9857	$(10.188)(30.24)(554.00)$ $(10.585)(30.24)(546.00)$
1.35	298.015 287.814	060.962 050.249	72° 77°	107° 98°	92° 91°	97.00	15.0	7.5	0.9881	$(10.801)(30.24)(557.00)$ $(10.713)(30.24)(535.00)$
$Y = 0.9863$										

<sup>a</sup> If there is only one thermometer on the dry gas meter, record the temperature under  $t_{d,a}$ .

$V_w$  = Gas volume passing through the wet test meter, ft<sup>3</sup>.

$V_d$  = Gas volume passing through the dry gas meter, ft<sup>3</sup>.

$t_w$  = Temperature of the gas in the wet test meter, °F.

$t_{d,i}$  = Temperature of the inlet gas of the dry gas meter, °F.

$t_{d,o}$  = Temperature of the outlet gas of the dry gas meter, °F.

$t_{d,a}$  = Average temperature of the gas in the dry gas meter, obtained by the average of  $t_{d,i}$  and  $t_{d,o}$ , °F.

$\Delta H$  = Pressure differential across orifice, in H<sub>2</sub>O.

$Y_i$  = Ratio of accuracy of wet test meter to dry gas meter for each run.

$Y$  = Average ratio of accuracy of wet test meter to dry gas meter for all three runs; tolerance = pretest Y  $\pm 0.05Y$

$P_b$  = Barometric pressure, in. Hg.

$\theta$  = Time of calibration run, min.

Dry test meter number Rockwell-JA631105 Quality Assurance Handbook M5-2.4A

*Within  $\pm 0.05Y$   
1/28/05, 2:20 PM  
[Signature]*



P.O. Drawer L  
Plant City, Florida 33564-9007  
Telephone: 813/782-1591



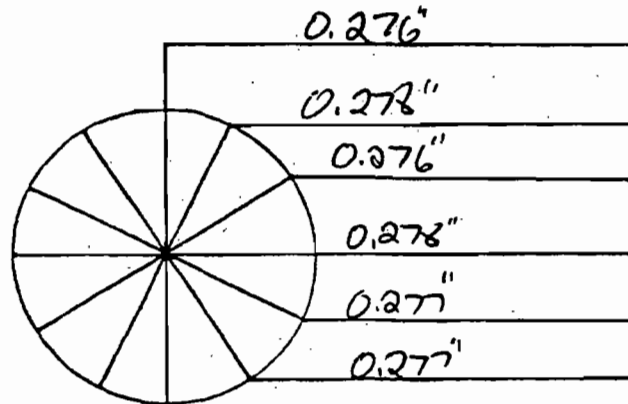
**CF Industries, Inc.**  
Plant City Phosphate Complex

PROBE NOZZLE CALIBRATION DATA

Nozzle Identification Number: 1384

Calibrated by: Bruce Kraschman

Date: 1/25/05



**Instructions:**

Measure to nearest 0.001"

**Tolerance:**

0.001" for mean of at least three readings.  
Maximum deviation between readings  $\leq 0.004$ ".

Nozzle diameter,  $D_n$ : 0.277 In.

Nozzle area  $A_n$ : 0.000418 ft<sup>2</sup>

$$A_n = \frac{\pi}{144} \left( \frac{D_n}{2} \right)^2$$

CF INDUSTRIES, INC.  
 PLANT CITY PHOSPHATE COMPLEX  
SOURCE SAMPLING NOMENCLATURE SHEET

pb	=	Barometric pressure, in Hg
Ps	=	Stack pressure, in Hg
As	=	Stack area, square feet
As'	=	Effective area of positive stack gas flow, square feet
Ts	=	Stack temperature, °R
Tm	=	Meter temperature, °R
$\sqrt{\Delta \text{Pave}}$	=	Average square root of velocity head, in. H <sub>2</sub> O
Cp	=	S-type pitot tube correction factor
Kp	=	85.48 ft/sec (lb mole - °R) <sup>1/2</sup>
Ms	=	Molecular weight of gas at stack conditions
Md	=	Molecular weight of gas at dry conditions
Bwo	=	Proportion by volume of water vapor in gas stream
Vwstd	=	Volume of water vapor in gas sample
V	=	Total volume of liquid collected in impinger and silica gel
P H <sub>2</sub> O	=	Density of water, 1 gm/ml
M H <sub>2</sub> O	=	Molecular weight of water, 18 lb/lb mole
R	=	Ideal gas constant, 28.83 inches Hg-cu ft/lb-mole °R
T std	=	Absolute temperature at standard conditions, 528 °R
P std	=	Absolute pressure at standard conditions, 29.92 in. Hg
Vm std	=	Volume of gas sample through dry gas meter (standard conditions) ft <sup>3</sup>
Vm	=	Volume of gas sample through the dry gas meter (meter condition)
$\Delta H$	=	Orifice pressure of sampling meter
S.T.P.	=	Standard condition, dry, 528 °R, 29.92 inches Hg
An	=	Sampling nozzle area, square feet
Vs	=	Velocity of stack gas, feet per sec.
Qs	=	Volumetric flow rate, dry basis, standard condition, CFM
C mist	=	Concentration of mist in stack gas, grs/SCF
C SO <sub>2</sub>	=	Concentration of SO <sub>2</sub> in stack gas, grs/SCF
C NH <sub>3</sub>	=	Concentration of NH <sub>3</sub> in stack gas, grs/SCF
I	=	Percent isokinetic volume sampled
∅	=	Sampling time (minutes)

$$V_{wstd} = 0.04707 \text{ cuft/ml } (V_1)$$

$$V_{mstd} = V_m \left( \frac{T_{std}}{T_m} \right) \left( \frac{P_{bar} + \frac{\Delta H}{13.6}}{P_{std}} \right)$$

$$B_{wo} = \frac{V_{wstd}}{V_{wstd} + V_{mstd}}$$

$$M_s = M_d (1 - B_{wo}) + 18 (B_{wo})$$

$$V_s(\text{avg}) = K_p C_p \sqrt{P(\text{avg})} \sqrt{\frac{460 + T_s}{M_s P_s}}$$

$$Q_s = 60 (1 - B_{wo}) V_s A_s \left( \frac{T_{std}}{T_s} \right) \left( \frac{P_s}{P_{std}} \right)$$

PERCENT ISOKINETIC

$$I = \frac{T_s (1.667) \left[ (0.00267) V_1 + \left( \frac{T_{std}}{T_m} \right) P_{bar} + \frac{\Delta H}{13.6} \right]}{\theta V_s P_s A_n}$$

$$C_s = 0.0154 \text{ grs/mg} \frac{M_f \text{ or } M_n}{V_{mstd}}$$

$$\text{lbs/hr} = (C_s \times Q_s \times 60) / 7000$$

$$\text{lbs/day} = \text{lbs/hr} \times 24 \text{ hrs/day}$$

P.O. Drawer L.  
Plant City, Florida 33564-9007  
Telephone: 813/782-1591



**CF Industries** Inc.  
Plant City Phosphate Complex

## **CALIBRATION DRIFT EVALUATION**

**Sulfuric Acid Plant C**

**Continuous Emissions Monitoring System**

**January 23, 2005 through January 29, 2005**

**FDEP Facility ID No. 0570005**

**E.U. ID NO. 007**

## CALIBRATION DRIFT EVALUATION

The CF Industries, Inc., Instrument Shop tests the calibration of the SO<sub>2</sub> and O<sub>2</sub> Continuous Emissions Monitoring Systems (CEMS) against certified reference gases daily. Tables 1 and 2 show calibration drift test results for Sulfuric Acid Plant C for the period, January 23 through January 29, 2005. Both the SO<sub>2</sub> and O<sub>2</sub> calibration drift results are within the rule specification ranges.

Attachment 1 provides the CEMS Calibration Test Log for the month of January 2005. Attachment 2 provided zero point drift data for the SO<sub>2</sub> and O<sub>2</sub> CEMS.

T.A. Edwards  
3/4/2005

**Table 1**  
**Calibration Drift Determination - "C" Sulfuric Acid Plant**  
**January 23 - January 29, 2005 - SO2 CEMS**

---

Date	Reference Value ppm (a)	CEMS Response ppm	Calibration Drift ppm	Calibration Drift, % of span value (b)
23-Jan-05	904	897.0	7	0.77
24-Jan-05	904	910.0	6	0.66
25-Jan-05	904	900.0	4	0.44
26-Jan-05	904	896.0	8	0.88
27-Jan-05	904	893.0	11	1.22
28-Jan-05	904	899.0	5	0.55
29-Jan-05	904	898.0	6	0.66

- (a) The zero point is checked daily against the certified SO2 reference gas (0 ppm SO2).
- (b) The maximum calibration drift performance specification for the SO2 CEMS is 2.5% of the span value (40 CFR 60, Appendix B, P.S.2, 13.1). The span value is 1000 ppm as specified at 40 CFR 60.84(a).

**Table 2**  
**Calibration Drift Determination - "C" Sulfuric Acid Plant**  
**January 23 - January 29, 2005 - O2 CEMS**

---

Date	Reference Value % O2 (a)	CEMS Response % O2	Calibration Drift % O2 (b)
23-Jan-05	15.1	15.0	0.1
24-Jan-05	15.1	15.1	0.0
25-Jan-05	15.1	15.1	0.0
26-Jan-05	15.1	15.1	0.0
27-Jan-05	15.1	15.1	0.0
28-Jan-05	15.1	15.3	0.2
29-Jan-05	15.1	15.2	0.1

- (a) The zero point is checked daily against the certified O2 reference gas (0% O2). The CEMS reading is also checked daily against clean instrument air at 20.9% O2.
- (b) The maximum calibration drift performance specification for the O2 CEMS is 0.5% O2 (40CFR60, Appendix B, P.S.3,13.1).

**ATTACHMENT 1 – CEMS CALIBRATION TEST**

**LOG – January 2005**



INSTRUMENT MAINTENANCE PROCEDURE  
C & D SULFURIC ACID

39560-Q

PAGE 3

DAILY SO<sub>2</sub> LOG

PLANT C

MONTH Jan 2004 2005

DAY	TECH	O2	ZERO REF. COUNTS	SPAN	%ERROR	DATE OF NEW BOTTLE	LOG SPAN TIME
1	VITO	14.7	-2612	908	+0.44		7:10 Am - 7:45 Am
2	V.I.	14.7	-2624	913	+0.99		7:15 Am - 7:42 Am
3	VITO	14.7	-2626	908	+0.44		7:15 am - 7:42 Am
4	BVO	14.7	-2638	907	+0.33		7:10 - 7:45 AM
5	BVO	14.7	-2640	905	+0.1		7:08 - 7:45 AM
6	BVO	14.7	-2643	898	-0.66		7:08 - 7:45 AM
7	VITO	14.7	-2650	901	-0.36		7:15 Am - 7:47 Am
8	VITO	14.7	-2659	905	+0.1		7:07 Am - 7:37 Am
9	Vito	14.7	-2667	905	+0.1		7:15 Am - 7:45 Am
10	DMWT	14.7	-2664	903	-0.1		7:15 Am - 7:45 Am
11	DMWT	14.8	-2674	903	-0.1		7:10 AM - 7:40 Am
12	E.H	14.7	-2678	902	-0.22		8:05 Am - 8:45 Am
13	Y.O	14.7	-2689	902	-0.22		07:14 am - 07:41 A
14	Y.O	14.7	-2689	897	-0.77		07:12 am - 07:40 AM
15	Y.O	14.7	-2694	904	0		7:05 Am - 7:33 Am
16	Y.O	14.8	-2696	901	-0.36		9:32 Am - 10:01 Am
17	VITO	14.8	-2713	907	+0.33		7:10 Am - 7:40 A.
18	VITO	14.8	-2703	904	+0.44		7:10 Am - 7:40 Am
19	Y.O	14.8	-2706	902	-0.22		7:27 AM - 7:54 AM
20	Y.O	14.8	-2718	901	-0.36		7:25 AM - 7:53 AM
21	Y.O	14.9	-2726	898	-0.6		7:05 Am - 7:35 Am
22	AGC	14.9	-2735	898	-0.6		7:05 A - 7:35 Am
23	VITO	15.0	-2744	897	-0.77		7:00 Am - 7:30 Am
24	Y.O	15.1	-2729	910	+0.66		7:11 A - 7:39 Am
25	MAD	15.1	-2747	900	-0.44		08:02 - 08:30
26	Y.O	15.1	-2759	896	-0.58		09:41 - 10:07 AM
27	Y.O	15.1	-2764	893	-1.2		07:11 - 07:38 Am
28	BVO	15.3	-2775	899	-0.5		07:16 - 07:46 AM
29	BVO	15.2	-2781	898	-0.6		07:16 - 07:46 AM
30	BVO	15.2	-2777	895	-0.99		07:04 - 07:35 AM
31	Y.O	15.3	-2786	897	-0.77		07:18 - 07:40 Am

SO2 BOTTLE #1 SER# CC152967 PPM 904 BOTTLE #2 SERIAL # \_\_\_\_\_ PPM \_\_\_\_\_  
O2 BOTTLE #1 SER# CC59098 PPM 15.1 BOTTLE #2 SERIAL # CC111217 PPM 15.1 12/1/04

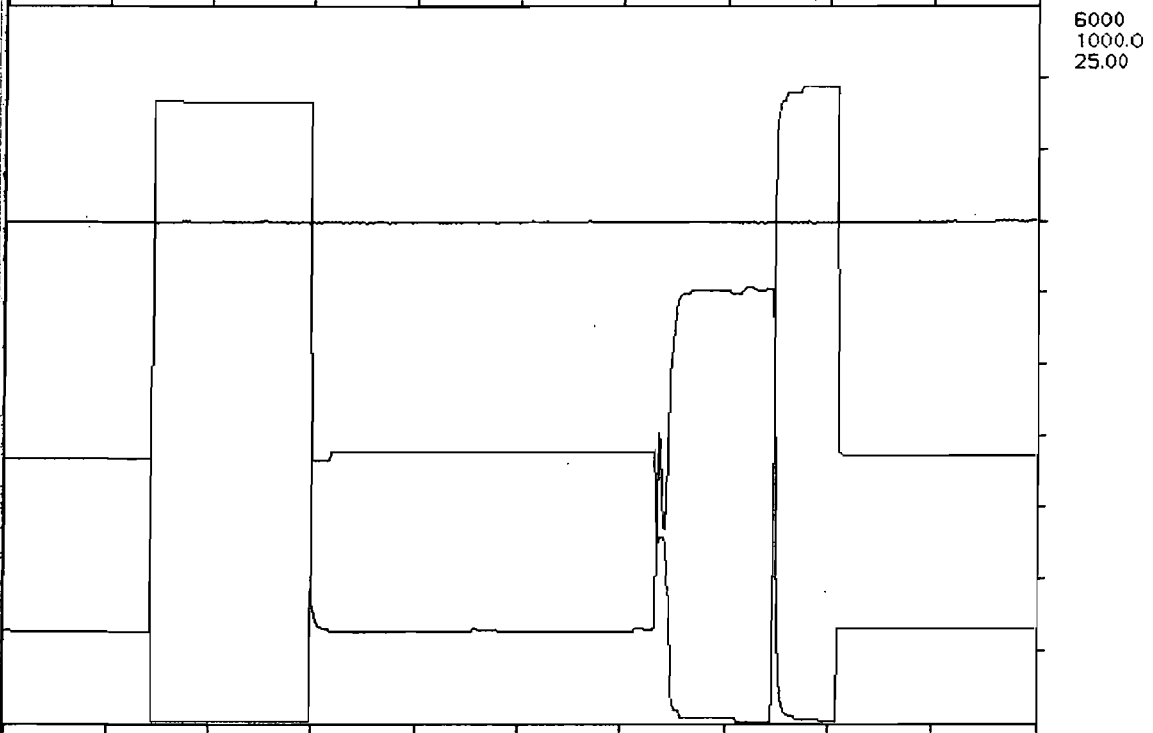
**ATTACHMENT 2 – CEMS SO2 and O2**

**Zero Point Graphs from Aspen – January 25-26, 2005**

# Historical Trend Display 5

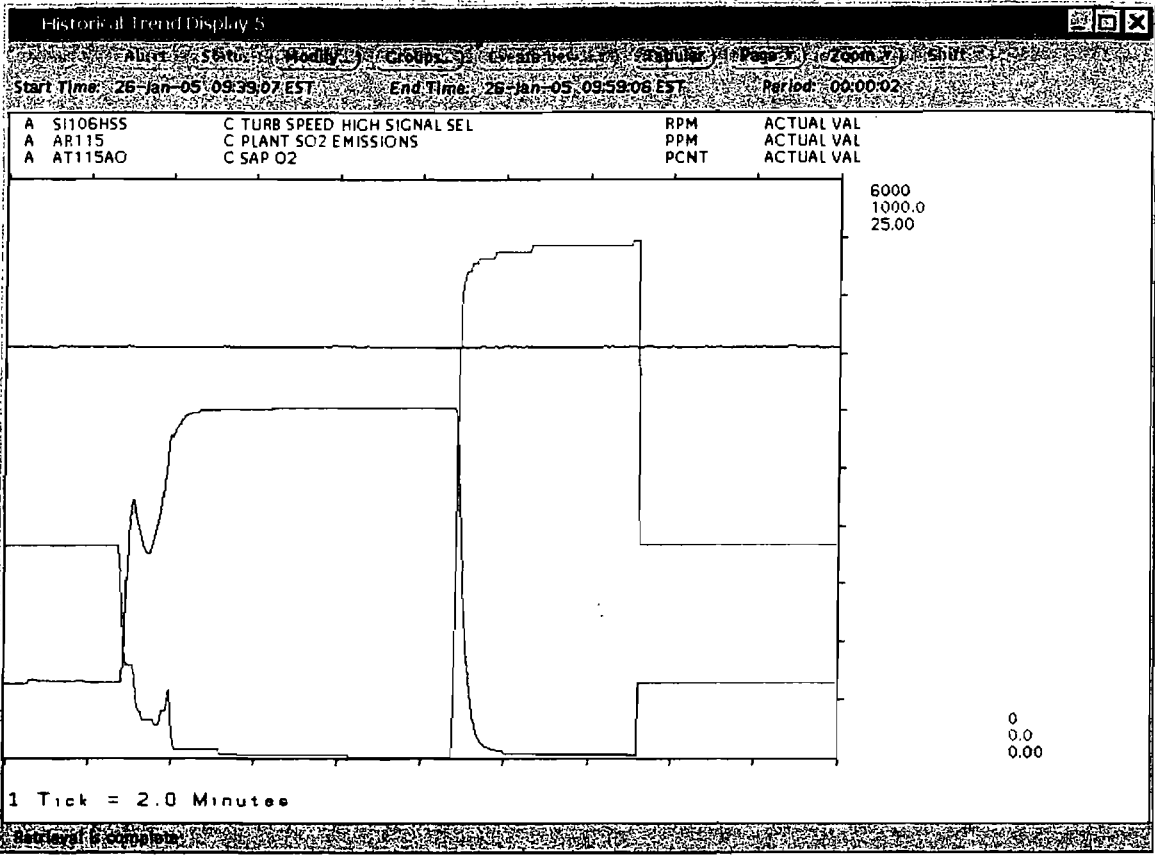
Start Time: 25-Jan-02 07:15:01.57 End Time: 25-Jan-02 08:25:03.87 Range: 90:00:07

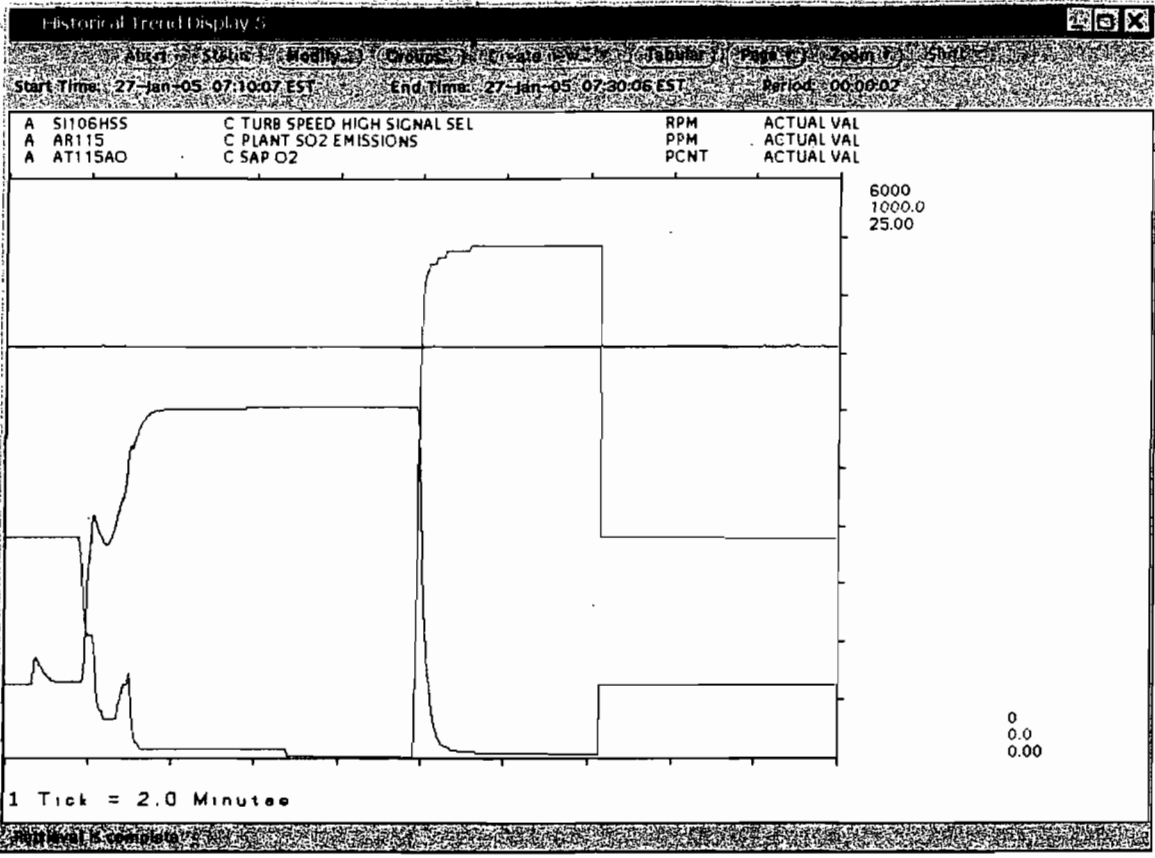
Tag	Description	Units	Actual Val
A SI106H55	C TURB SPEED HIGH SIGNAL SEL	RPM	ACTUAL VAL
A AR115	C PLANT SO2 EMISSIONS	PPM	ACTUAL VAL
A AT115AO	C SAP O2	PCNT	ACTUAL VAL

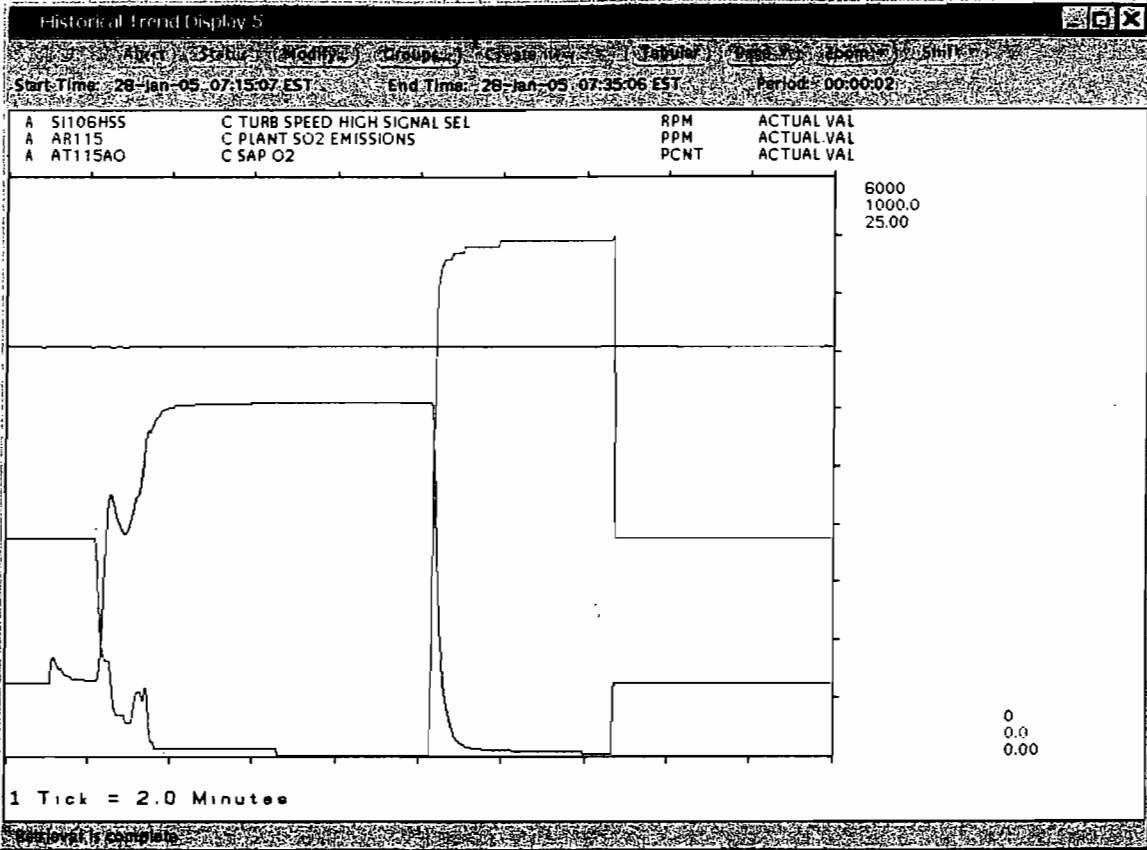


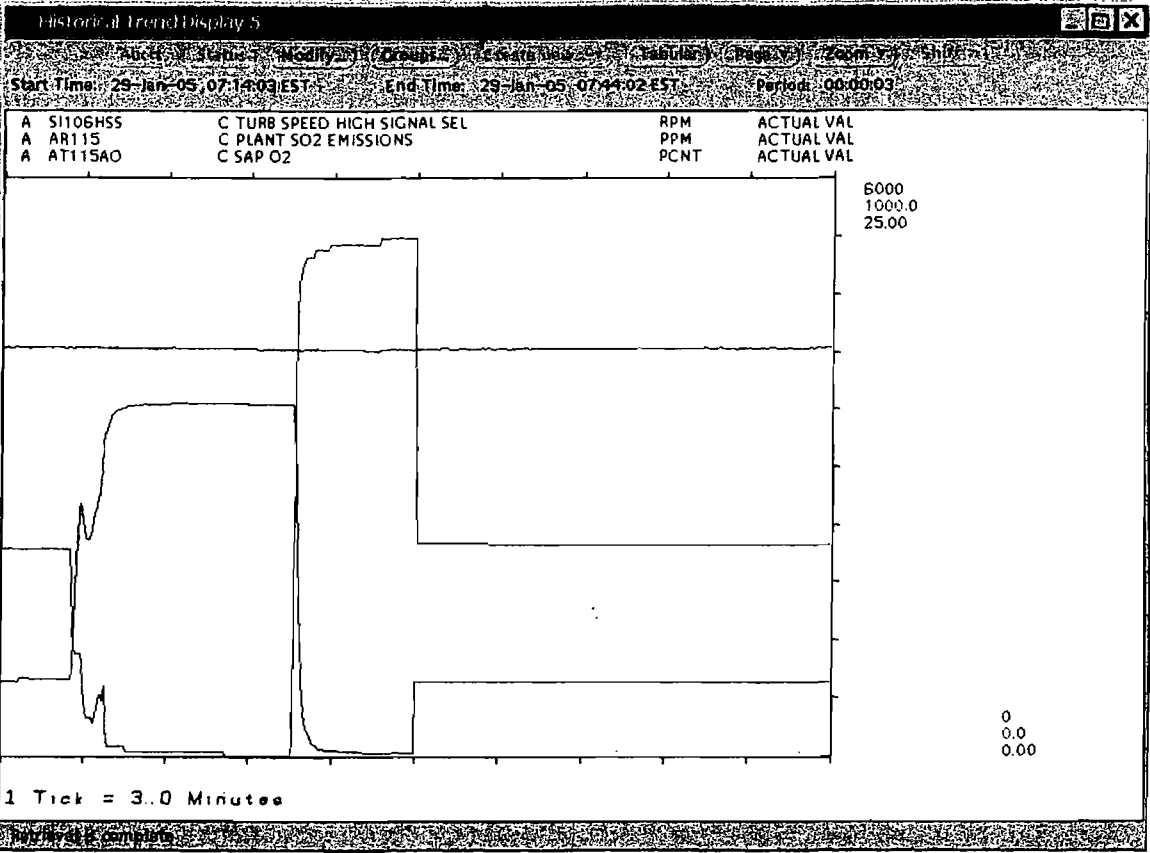
1 Tick = 7.0 Minutes

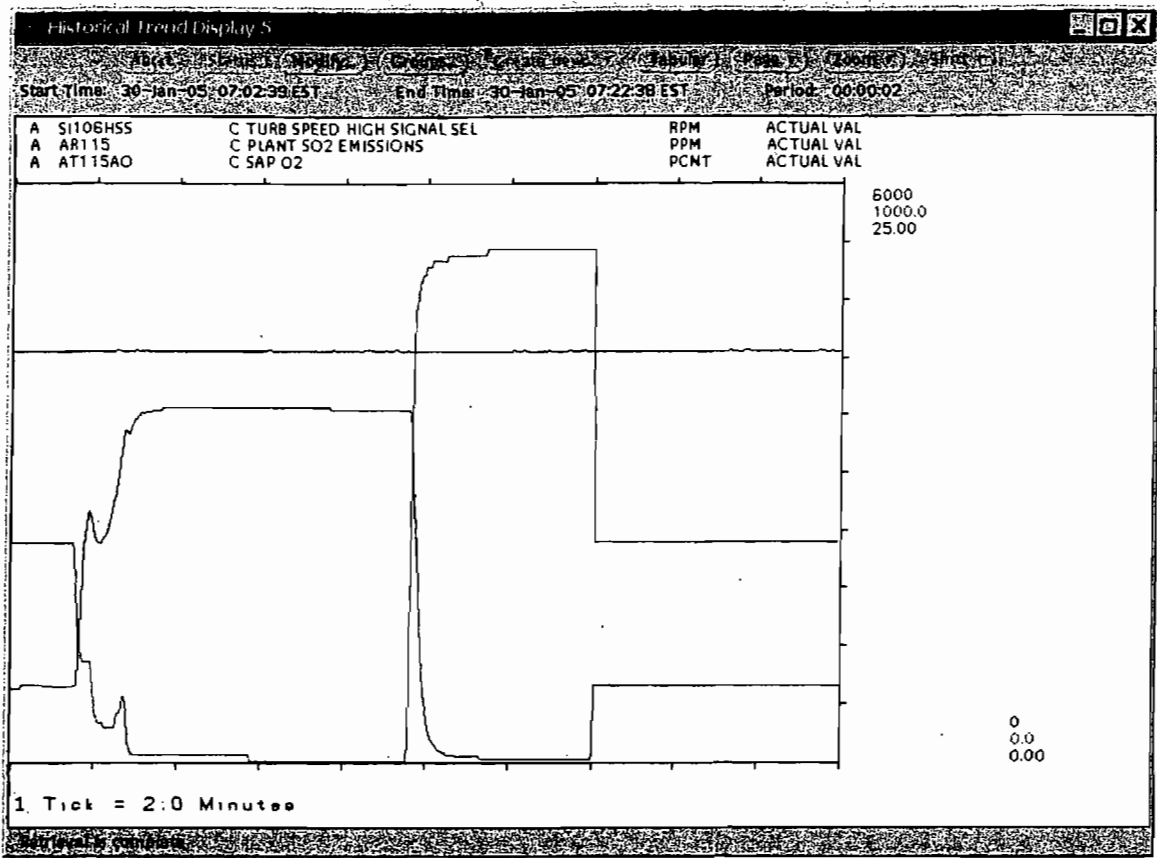
Retrieval Complete



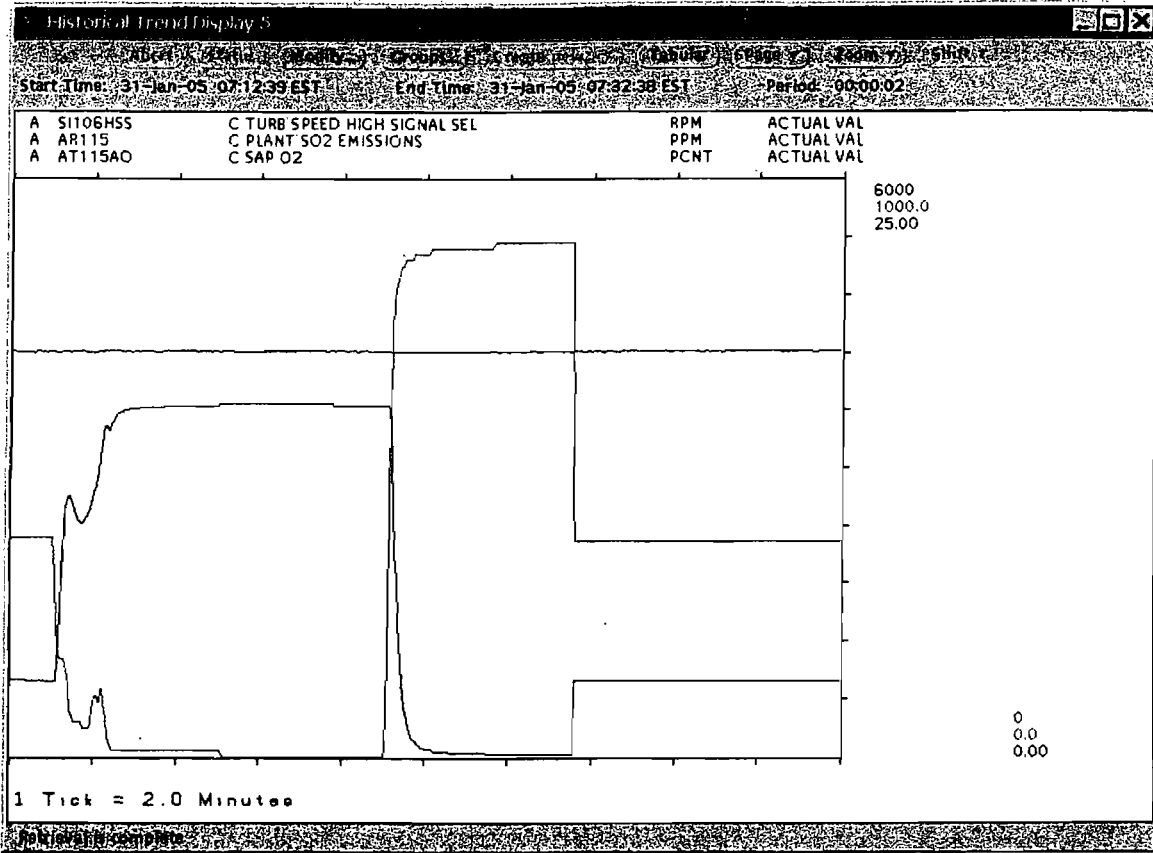












P.O. Drawer L.  
Plant City, Florida 33564-9007  
Telephone: 813/782-1591



**CF Industries** Inc.

Plant City Phosphate Complex

February 28, 2005

Mr. Joel Smolen  
Florida Department of  
Environmental Protection  
3804 Coconut Palm Drive  
Tampa, Florida 33619-8318

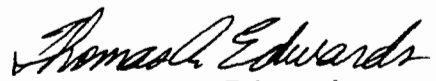
SUBJECT: "C" SAP Plant-Compliance Test  
Permit No. 0570005-007-AV  
Emission Unit 007

Dear Mr. Smolen:

Enclosed are duplicate copies of the recent Stack Test run at CF Industries, Inc., Plant City Phosphate Complex, on our "C" Sulfuric Acid Plant. Also, enclosed is a copy of the report for nitrogen oxides emissions testing. Southern Environmental Sciences, Inc. was contracted to perform this testing.

If there are any questions concerning the results, please give Michael Messina a call at 813-364-5639.

Sincerely,

  
Thomas A. Edwards,  
Superintendent,  
Environmental Affairs

TAE/JHF/gm  
u:\ENVRPT\167063.doc

Enclosures

cc: Diana Lee/HCEPC  
R.C. May  
J.M. Messina  
F.J. Dlugos

PERMIT NO. 0570005-007-AV

Emission Unit 007

CF INDUSTRIES, INC.

PLANT CITY PHOSPHATE COMPLEX

"C" SULFURIC ACID PLANT

PLANT CITY, FLORIDA

JANUARY 25 & 26, 2005

TEST CONDUCTED BY:

ENVIRONMENTAL LABORATORY  
CF Industries, Inc.  
Plant City Phosphate Complex  
Plant City, Florida 33564

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PROCESS DESCRIPTION	1
LOCATION OF SAMPLING POINTS	2
DESCRIPTION OF SAMPLE POINTS	3
SAMPLING AND ANALYTICAL PROCEDURES	4
APPENDIX:	<u>PAGES</u>
APPENDIX "A" Emission Calculation and Results	5-15
APPENDIX "B" Field Data	16-32
APPENDIX "C" Project Participants	33-34

## INTRODUCTION:

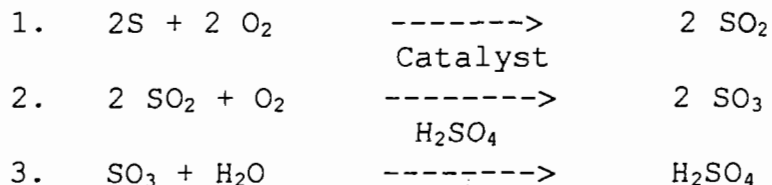
The Environmental Control Laboratory of CF Industries, Inc., Plant City Phosphate Complex, conducted emission tests at "C" Unit Sulfuric Acid Plant in Plant City, Florida, on January 25 and 26, 2005. Three 72-minute test runs were performed. The purpose of the test was to obtain emission data demonstrating compliance with Hillsborough County and State of Florida DEP Performance Standards. The measurements were made for sulfuric acid mist (including SO<sub>3</sub>) and sulfur dioxide at the stack outlet to the atmosphere. The results were within the permitted limits.

Complete results are given in Appendix A.

## PROCESS DESCRIPTION:

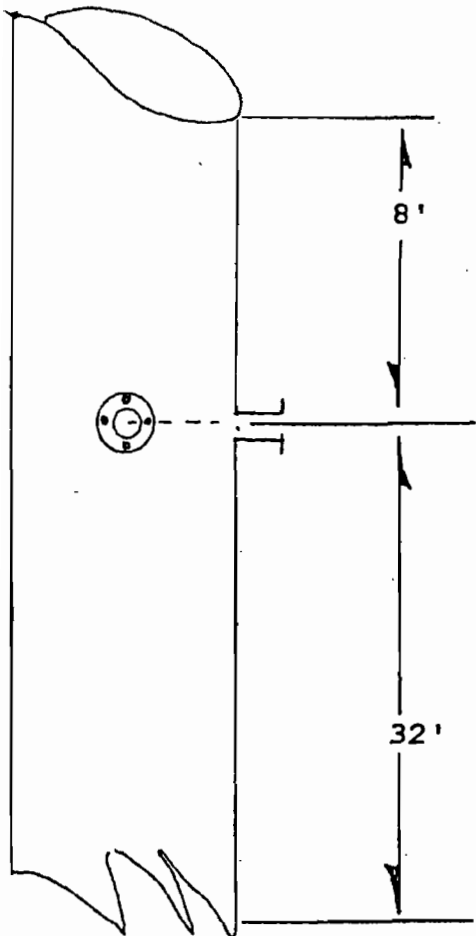
Sulfuric acid is produced by burning molten sulfur with dry air in a combustion chamber. The SO<sub>2</sub> gas stream is passed through a catalyst bed of vanadium where the SO<sub>2</sub> gas is converted to SO<sub>3</sub>. The SO<sub>3</sub> gas is then absorbed with 98% H<sub>2</sub>SO<sub>4</sub> to produce more H<sub>2</sub>SO<sub>4</sub>.

The principal reaction takes place as follows:

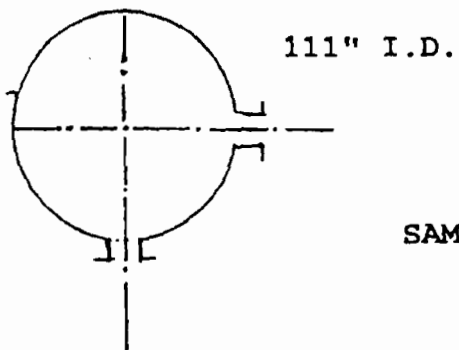


LOCATION OF SAMPLING POINTS

The sampling sites and number of traverse points were selected as per Figure 1-2 EPA Method 1 specified in 40 CFR 60, Appendix A.



Traverse Point Number	Distance from inside wall
1	2.33"
2	7.44"
3	13.10"
4	19.65"
5	27.75"
6	39.52"
7	71.48"
8	83.25"
9	91.35"
10	97.90"
11	103.56"
12	108.67"



111" I.D.

FIGURE 1

SAMPLE POINT DESCRIPTION  
"C" SAP PRODUCTION

SAMPLING AND ANALYTICAL PROCEDURES

The methods described in EPA Methods 1, 2, 3, 8 & 9 contained in 40 CFR 60, Appendix A and adopted by reference in Chapter 62-297.401 F.A.C. are used when testing during compliance by CF Industries, Inc.



APPENDIX "A"

EMISSION CALCULATIONS AND RESULTS

CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX  
SOURCE SAMPLING NOMENCLATURE SHEET

pb	=	Barometric pressure, in Hg
Ps	=	Stack pressure, in Hg
As	=	Stack area, square feet
As'	=	Effective area of positive stack gas flow, square feet
Ts	=	Stack temperature, °R
Tm	=	Meter temperature, °R
$\sqrt{\Delta P_{ave}}$	=	Average square root of velocity head, in. H <sub>2</sub> O
Cp	=	S-type pitot tube correction factor
Kp	=	85.48 ft/sec (lb mole - °R) <sup>1/2</sup>
Ms	=	Molecular weight of gas at stack conditions
Md	=	Molecular weight of gas at dry conditions
Bwo	=	Proportion by volume of water vapor in gas stream
Vwstd	=	Volume of water vapor in gas sample
V	=	Total volume of liquid collected in impinger and silica gel
P H <sub>2</sub> O	=	Density of water, 1 gm/ml
M H <sub>2</sub> O	=	Molecular weight of water, 18 lb/lb mole
R	=	Ideal gas constant, 28.83 inches Hg-cu ft/lb-mole °R
T std	=	Absolute temperature at standard conditions, 528 °R
P std	=	Absolute pressure at standard conditions, 29.92 in. Hg
Vm std	=	Volume of gas sample through dry gas meter (standard conditions) ft <sup>3</sup>
Vm	=	Volume of gas sample through the dry gas meter (meter condition)
Δ H	=	Orifice pressure of sampling meter
S.T.P.	=	Standard condition, dry, 528 °R, 29.92 inches Hg
An	=	Sampling nozzle area, square feet
Vs	=	Velocity of stack gas, feet per sec.
Qs	=	Volumetric flow rate, dry basis, standard condition, CFM
C mist	=	Concentration of mist in stack gas, grs/SCF
C SO <sub>2</sub>	=	Concentration of SO <sub>2</sub> in stack gas, grs/SCF
C NH <sub>3</sub>	=	Concentration of NH <sub>3</sub> in stack gas, grs/SCF
I	=	Percent isokinetic volume sampled
∅	=	Sampling time (minutes)

$$V_{wstd} = 0.04707 \text{ cuft/ml } (V_1)$$

$$V_{mstd} = V_m \left( \frac{T_{std}}{T_m} \right) \left( \frac{P_{bar} + \frac{\Delta H}{13.6}}{P_{std}} \right)$$

$$B_{wo} = \frac{V_{wstd}}{V_{wstd} + V_{mstd}}$$

$$M_s = M_d (1 - B_{wo}) + 18 (B_{wo})$$

$$V_s(\text{avg}) = K_p C_p \sqrt{P(\text{avg})} \sqrt{\frac{460 + T_s}{M_s P_s}}$$

$$Q_s = 60 (1 - B_{wo}) V_s A_s \left( \frac{T_{std}}{T_s} \right) \left( \frac{P_s}{P_{std}} \right)$$

PERCENT ISOKINETIC

$$I = \frac{T_s (1.667) \left[ (0.00267) V_1 + \left( \frac{T_{std}}{T_m} \right) P_{bar} + \frac{\Delta H}{13.6} \right]}{\theta V_s P_s A_n}$$

$$C_s = 0.0154 \text{ grs/mg} \frac{M_f \text{ or } M_n}{V_{mstd}}$$

$$\text{lbs/hr} = (C_s \times Q_s \times 60) / 7000$$

$$\text{lbs/day} = \text{lbs/hr} \times 24 \text{ hrs/day}$$

**C SAP**

**PERMIT NO. 0570005-007-AV  
EMISSION UNIT 007**

RUN NUMBER	1	2	3
DATE	25-Jan-05	25-Jan-05	25-Jan-05
TIME START	11:12	12:58	14:50
TIME END	12:31	14:21	16:10
BP, INCHES Hg	30.21	30.21	30.21
STACK PRESSURE, INCHES Hg	30.22	30.22	30.22
AVG.SQ.ROOT(VEL. HEAD) IN Hg	0.5262	0.5204	0.5292
ORIFICE PRESS. OF METER, IN WATER	1.325	1.2971	1.3642
AVG STACK TEMP. ,F	153.29	153.33	153.04
STACK, DRY BULB	153.29	153.33	153.04
METER TEMPERATURE, F	89.46	97.23	97.9
VOL. OF GAS, DM CONDITIONS, FT3	50.434	50.554	51.465
VOL. GAS, STP, DRY COND. FT3	49.583	49.004	49.836
STACK GAS MOISTURE, % VOLUME	0	0	0
MW OF STACK GAS, DRY COND.	28.4	28.4	28.4
MW OF STACK GAS, STACK COND.	28.4	28.4	28.4
PITOT CORRECTION FACTOR	0.84	0.84	0.84
STACK GAS VELOCITY, STACK COND. FT3/SEC	31.94	31.59	32.11
STACK AREA, FT2	67.2	67.2	67.2
EFFECTIVE STACK AREA, FT2	67.2	67.2	67.2
STACK GAS FLOW-RATE AT STP, SCFMD	111981	110743	112642
NET TIME OF TEST, MINUTES	72	72	72
SAMPLE NOZZLE AREA, FT2	0.000418	0.000418	0.000418
PERCENT ISOKINETIC	98.9	98.8	98.8
SULFURIC ACID MIST(INCLUDES SO3), MG	7.70	9.49	9.13
SULFURIC ACID MIST, LBS/HR.	2.3	2.83	2.72
SULFURIC ACID MIST, LBS/DAY	55.09	67.94	65.38
SULFUR DIOXIDE, MG	1232.98	1245.60	1254.76
SULFUR DIOXIDE, LBS/HR.	367.57	371.55	374.36
SULFUR DIOXIDE, LBS/DAY	8821.70	8917.20	8984.80
SULFURIC ACID MIST, LBS/TON OF H2SO4 PROD.	0.02	0.03	0.02
SULFURIC ACID MIST, LBS/TON LIMIT	0.10	0.10	0.10
SULFUR DIOXIDE, LBS/TON OF H2SO4 PROD.	3.30	3.34	3.36
SULFUR DIOXIDE, LBS/TON LIMIT	3.50	3.50	3.50
SULFUR DIOXIDE, LBS/TON OF H2SO4 (METER IN PLANT)	3.14	3.12	3.11
PRODUCTION RATE TPD	2671	2671	2671
PRODUCTION RATE, TPD LIMIT	2750	2750	2750
VISIBLE EMISSION			0%
VISIBLE EMISSION LIMIT			10%

8.

## EMISSION CALCULATIONS

Date: January 25, 2005

Unit: C SAP

Run #3

$$\begin{aligned}
 V_{wstd} &= 0.04707 \text{ Cuft/ml} \times (v1) \\
 &= 0.04707 \text{ Cuft/ml} \times 0 \text{ ml} \\
 &= \mathbf{0.000 \text{ Cuft.}}
 \end{aligned}$$

$$\begin{aligned}
 V_{mstd} &= V_m \frac{[T_{std}]}{[T_m + 460]} \frac{[P_{bar} + (^H / 13.6)]}{[P_{std}]} Y_i \\
 &= 51.465 \text{ Cuft} \times \frac{[528]}{[460 + 97.9]} \times \frac{[(30.21 + (1.3642 / 13.6))]}{[29.92]} \times 1.01 \\
 &= \mathbf{49.836 \text{ Cuft.}}
 \end{aligned}$$

$$\begin{aligned}
 B_{wo} &= \frac{V_{wstd}}{V_{wstd} + V_{mstd}} \\
 &= \frac{0.000}{0 + 51.464} \times 100 \\
 &= \mathbf{0.00 \%}
 \end{aligned}$$

$$\begin{aligned}
 M_s &= M_d (1 - B_{wo}) + 18 (B_{wo}) \\
 &= 28.4 \times (1 - 0.0) + 18 \times 0.0 \\
 &= \mathbf{28.40}
 \end{aligned}$$

$$\begin{aligned}
 V_s \text{ (avg)} &= K_p C_p P(\text{avg sq rt}) (460 + T_s) / (M_s P_s) \\
 &= 85.48 \times 0.84 \times 0.5292 \times (460 + 153) / (28.4 \times 30.22) \\
 &= \mathbf{32.11 \text{ ft/sec}}
 \end{aligned}$$

$$\begin{aligned}
 Q_s &= 60 (1 - B_{wo}) V_s A_s (T_{std} / T_s) (P_s / P_{std}) \\
 &= 60 (1 - 0.0) \times 32.11 \times 67.2 \times (528 / (460 + 153.04)) \times (30.22 / 29.92) \\
 &= \mathbf{112,642 \text{ scfm}}
 \end{aligned}$$

$$C_s = 0.0154 \text{ grs/mg} \times (\text{total mg of sample}) / V_{mstd}$$

$$= 0.0154 \text{ grs/mg} \times 1254.76 \text{ mg} / 49.836 \text{ cuft}$$

$$= \mathbf{0.3877 \text{ grs/cuft}}$$

$$\text{lbs/hr} = (\text{Cs} \times \text{Qs} \times 60 \text{ min/hr}) / 7000 \text{ grs/lb}$$

$$= (0.3877 \times 112642 \times 60) / 7000$$

$$= \mathbf{374.36 \text{ lbs/hr SO}_2}$$

$$\text{lbs/day} = \text{lbs/hr} \times 24 \text{ hrs/day}$$

$$= 374.36 \times 24$$

$$= \mathbf{8984.76 \text{ lbs/day SO}_2}$$

$$\text{Cs} = 0.0154 \text{ grs/mg} \times (\text{total mg of sample}) / \text{Vmstd}$$

$$= 0.0154 \text{ grs/mg} \times 9.13 \text{ mg} / 49.836 \text{ cuft}$$

$$= \mathbf{0.0028 \text{ grs/cuft}}$$

$$\text{lbs/hr} = (\text{Cs} \times \text{Qs} \times 60 \text{ min/hr}) / 7000 \text{ grs/lb}$$

$$= (0.0028 \times 112642 \times 60) / 7000$$

$$= \mathbf{2.72 \text{ lbs/hr SO}_3 + \text{Acid Mist}}$$

$$\text{lbs/day} = \text{lbs/hr} \times 24 \text{ hrs/day}$$

$$= 2.72 \times 24$$

$$= \mathbf{65.38 \text{ lbs/day SO}_3 + \text{Acid Mist}}$$

Percent Isokinetics:

$$I = \frac{T_s (1.667) ((0.00267) V_1) + (V_m Y_i / T_m) ((P_{bar} + (^H / 13.6)))}{0 V_s P_s A_n}$$

$$= \frac{(460 + 153.04) (1.667) ((0.00267 \times 0) + (51.465 / (460 + 97.9) \times ((30.21 + (1.3642 / 13.6))))}{72 \times 32.11 \times 30.22 \times 0.000418}$$

$$= \mathbf{98.8 \%}$$

**RUN NO. 1**  
11:12 AM TO 12:31 PM (1/25/05)

<u>TIME</u>	<u>SO2 MONITOR READING (ppm)</u>	<u>O2 Monitor (%)</u>	<u>SO2 (#/TON)</u>
11:15 AM	360	3.28	3.15
11:30 AM	360	3.28	3.15
11:45 AM	360	3.25	3.15
12:00 PM	360	3.26	3.15
12:15 PM	360	3.23	3.14
12:30 PM	355	3.25	3.10
<b>AVERAGE</b>			<b>3.14</b>

**RUN NO. 2**  
12:58 PM TO 2:21 PM (1/25/05)

<u>TIME</u>	<u>SO2 MONITOR READING (ppm)</u>	<u>O2 Monitor (%)</u>	<u>SO2 (#/TON)</u>
1:00 PM	355	3.28	3.11
1:15 PM	360	3.23	3.14
1:30 PM	355	3.26	3.11
1:45 PM	355	3.24	3.10
2:00 PM	360	3.23	3.14
2:15 PM	355	3.25	3.10
<b>AVERAGE</b>			<b>3.12</b>

**RUN NO. 3**  
2:50 AM TO 4:10 AM (1/25/05)

<u>TIME</u>	<u>SO2 MONITOR READING (ppm)</u>	<u>O2 Monitor (%)</u>	<u>SO2 (#/TON)</u>
2:45 PM	355	3.25	3.10
3:00 PM	355	3.24	3.10
3:15 PM	355	3.25	3.10
3:30 PM	355	3.26	3.11
3:45 PM	355	3.27	3.11
4:00 PM	360	3.23	3.14
4:15 PM	355	3.26	3.11
<b>AVERAGE</b>			<b>3.11</b>

$$Es = (CsS) / [0.265 - (0.0126\%O_2)]$$

where:

Es = emission rate of SO<sub>2</sub>, (lb/ton of 100% H<sub>2</sub>SO<sub>4</sub> produced)  
Cs = concentration of SO<sub>2</sub>, (lb/dscf)

S = acid production rate factor, (11,800 dscf/ton of 100% H<sub>2</sub>SO<sub>4</sub> produced)  
%O<sub>2</sub> = oxygen concentration, percent dry basis

SO2 MONITORING LOG

DATE: 1-25-05

PLANT C

SO2 Chart Readings

Time	:00	:15	:30	:45	AVG
6:00 AM	380	375	375	375	376.25
7:00 AM	375	375	SPAN/minute	SPAN/minute	375
8:00 AM	SPAN/minute	SPAN/minute	SPAN/minute	370	370
9:00 AM	370	365	365	365	366.25
10:00 AM	365	365	365	365	365
11:00 AM	365	360	360	360	361.25
12:00 PM	360	360	355	360	358.75
1:00 PM	355	360	355	355	356.25
2:00 PM	360	355	355	355	356.25
3:00 PM	355	355	355	355	355
4:00 PM	360	355	360	355	357.50
5:00 PM	355	360	360	360	358.75
6:00 PM	360	360	360	360	360
7:00 PM	360	360	360	360	360
8:00 PM	365	360	365	365	363.75
9:00 PM	370	370	365	365	367.50
10:00 PM	365	360	365	360	362.50
11:00 PM	365	365	370	370	367.50
12:00 AM	360	365	370	365	365
1:00 AM	365	365	365	370	366.25
2:00 AM	370	370	370	370	370
3:00 AM	365	365	365	370	366.25
4:00 AM	370	370	375	370	371.25
5:00 AM	370	370	365	370	367.50

O2 Chart Readings

Time	:00	:15	:30	:45	AVG
6:00 AM	3.18	3.20	3.15	3.27	3.21
7:00 AM	3.21	3.20	SPAN/minute	SPAN/minute	3.205
8:00 AM	SPAN/minute	SPAN/minute	SPAN/minute	3.24	3.24
9:00 AM	3.15	3.15	3.25	3.25	3.22
10:00 AM	3.26	3.23	3.28	3.23	3.25
11:00 AM	3.24	3.24	3.24	3.25	3.2425
12:00 PM	3.26	3.23	3.25	3.26	3.25
1:00 PM	3.24	3.23	3.24	3.24	3.2375
2:00 PM	3.23	3.25	3.24	3.25	3.2425
3:00 PM	3.24	3.25	3.26	3.27	3.255
4:00 PM	3.23	3.26	3.25	3.26	3.25
5:00 PM	3.27	3.27	3.25	3.24	3.2575
6:00 PM	3.26	3.27	3.25	3.26	3.2600
7:00 PM	3.33	3.26	3.29	3.26	3.2850
8:00 PM	3.25	3.25	3.22	3.26	3.2450
9:00 PM	3.21	3.23	3.22	3.30	3.2400
10:00 PM	3.23	3.26	3.27	3.28	3.2600
11:00 PM	3.26	3.24	3.24	3.28	3.2425
12:00 AM	3.24	3.24	3.28	3.27	3.2625
1:00 AM	3.25	3.24	3.24	3.23	3.2400
2:00 AM	3.21	3.23	3.23	3.25	3.2300
3:00 AM	3.26	3.28	3.25	3.25	3.2550
4:00 AM	3.24	3.23	3.20	3.23	3.2250
5:00 AM	3.24	3.23	3.21	3.21	3.2375

Lbs SO2/ ton H2SO4  
AVG.

Time	Lbs SO2/ ton H2SO4 AVG.
6:00 AM	
7:00 AM	
8:00 AM	
9:00 AM	3.1969
10:00 AM	
11:00 AM	
12:00 PM	
1:00 PM	
2:00 PM	3.113
3:00 PM	
4:00 PM	
5:00 PM	
6:00 PM	
7:00 PM	
8:00 PM	3.1798
9:00 PM	
10:00 PM	
11:00 PM	
12:00 AM	
1:00 AM	
2:00 AM	3.2314
3:00 AM	
4:00 AM	
5:00 AM	

SHIFT	TIME	%SO2
7:00 AM		
7:00 AM		
7:00 PM		
7:00 PM		

REMARKS: 07:25-08:30 maint +  
span test MAD

Day Shift Operator: [Signature]  
Night Shift Operator: [Signature]

Lbs SO2/ton H2SO4 = ppm SO2 X .001959  
0.265 - (.0126 X % O2)

To Calculate Lbs/ Ton:  
1) Multiply the hourly average ppm SO2 (from the log sheet) by .001959  
2) Multiply the hourly average % O2 (from the log sheet) by .0126 (b)  
3) Subtract the number calculated in step two (b) from .265 (c)  
4) Divide the number calculated in step one (a) by the number calculated in step three (c).  
This will give Lbs/ Ton H2SO4

.7126 .7249  
.0409 .0407  
.2241 .2243

12,



# Production Rate

DATE: January 25, 2005 \_\_\_\_\_

SAMPLING TIME FROM: 11:12 AM TO 4:10 PM

**STATEMENT OF PROCESS WEIGHT:**

COMPANY NAME: CF INDUSTRIES, INC. PLANT CITY PHOSPHATE COMPLEX  
 MAILING ADDRESS: P.O. DRAWER L PLANT CITY, FL 33564  
 SOURCE IDENTIFICATION: "C" SAP PRODUCTION FACILITY  
 SOURCE LOCATION: "C" SAP PRODUCTION STACK

PERMIT SOURCE: 0570005-007-AV  
 Emission Unit 007

**DATA ON OPERATING CYCLE TIME:**

START OF OPERATION, TIME  
 END OF OPERATION, TIME  
 ELAPSED TIME  
 IDLE TIME DURING CYCLE

	1/25/2005	1/25/2005	1/25/2005
	RUN #1	RUN #2	RUN #3
START OF OPERATION, TIME	11:12 AM	12:58 PM	2:50 PM
END OF OPERATION, TIME	12:31 PM	2:21 PM	4:10 PM
ELAPSED TIME	72 MIN	72 MIN	72 MIN
IDLE TIME DURING CYCLE	0	0	0

**DESIGN PROCESS RATING:**

PROCESS WEIGHT RATE (INPUT) 37.42 TPH

PRODUCT (OUTPUT) 114.58 TPH

**DATA ON ACTUAL PROCESS RATE DURING OPERATION CYCLE:**

MATERIAL: SULFUR, TPH  
 MATERIAL:  
 MATERIAL:

RUN #1	RUN #2	RUN #3
36.34	36.34	36.34

TOTAL PROCESS WEIGHT RATE:  
 PRODUCT: SULFURIC ACID, TPD

RUN #1	RUN #2	RUN #3
2671	2671.0	2671.0

I certify that the above statement is true to the best of my knowledge and belief:

Signature: Tim Fannell  
 Title: Prod. Supt.

VISIBLE EMISSION OBSERVATION FORM

No. 1

COMPANY NAME  
CF Industries, Inc. Plant City, Complex

STREET ADDRESS  
10608 Paul Buchman Highway

10 miles North of Plant City

CITY STATE ZIP  
Plant City FL 33564

PHONE (KEY CONTACT) SOURCE ID NUMBER  
(813) 782-1591 (x290) 0570005007

PROCESS EQUIPMENT "c" OPERATING MODE  
Sulfuric Acid Production Facility Normal

CONTROL EQUIPMENT OPERATING MODE  
Double Absorption Tower Normal

DESCRIBE EMISSION POINT  
Circular Stack opening 8 Feet  
in diameter

HEIGHT ABOVE GROUND LEVEL HEIGHT RELATIVE TO OBSERVER  
~199.5' Start ~180' End ~180'

DISTANCE FROM OBSERVER DIRECTION FROM OBSERVER  
Start ~400' End ~400' Start ENE End ENE

DESCRIBE EMISSIONS  
Start None End None

EMISSION COLOR IF WATER DROPLET PLUME  
Start N/A End N/A Attached  Detached

POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED  
Start ~4' From Stack opening End ~4' From Stack opening

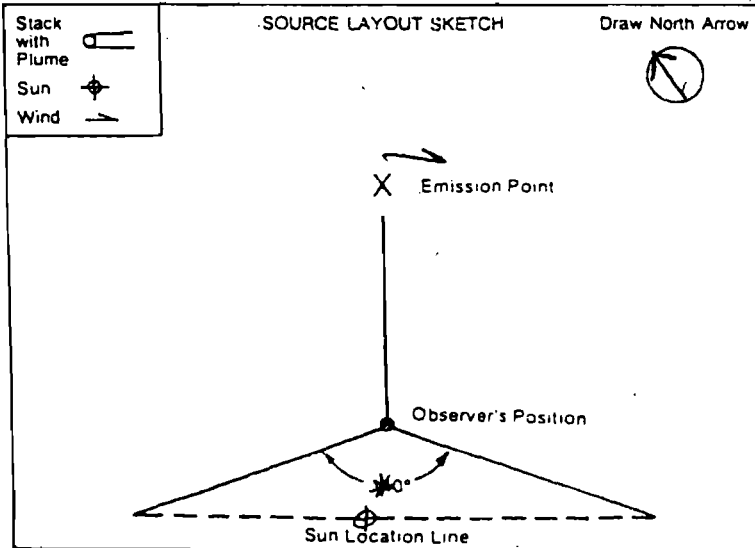
DESCRIBE PLUME BACKGROUND  
Start Blue Sky End Blue Sky

BACKGROUND COLOR SKY CONDITIONS  
Start Blue End Blue Start Sunny End Sunny

WIND SPEED WIND DIRECTION  
Start 5-10mph End 5-10mph Start out of NW End out of NW

AMBIENT TEMP WET BULB TEMP RH, percent  
Start 64° End 65° 39

OBSERVATION DATE		START TIME		END TIME	COMMENTS
- 1/25/05		1447		1517	
SEC	0	15	30	45	
MIN					
1	0	0	0	0	
2	0	0	0	0	
3	0	0	0	0	
4	0	0	0	0	
5	0	0	0	0	
6	0	0	0	0	
7	0	0	0	0	
8	0	0	0	0	
9	0	0	0	0	
10	0	0	0	0	
11	0	0	0	0	
12	0	0	0	0	
13	0	0	0	0	
14	0	0	0	0	
15	0	0	0	0	
16	0	0	0	0	
17	0	0	0	0	
18	0	0	0	0	
19	0	0	0	0	
20	0	0	0	0	
21	0	0	0	0	
22	0	0	0	0	
23	0	0	0	0	
24	0	0	0	0	
25	0	0	0	0	
26	0	0	0	0	
27	0	0	0	0	
28	0	0	0	0	
29	0	0	0	0	
30	0	0	0	0	



ADDITIONAL INFORMATION

OBSERVER'S NAME (PRINT)  
William Cherry Jr

OBSERVER'S SIGNATURE DATE  
William F. Cherry Jr 1/25/05

ORGANIZATION  
CF Industries, Inc. Plant City, Complex

CERTIFIED BY DATE  
Eastern Technical Associates 8/11/2004

CONTINUED ON VEO FORM NUMBER 2

VISIBLE EMISSION OBSERVATION FORM

No. 2

COMPANY NAME  
CF Industries, Inc. Plant City, Complex

STREET ADDRESS  
10608 Paul Buchman Highway

10 miles North of Plant City

CITY STATE ZIP  
Plant City FL 33564

PHONE (KEY CONTACT) SOURCE ID NUMBER  
(813) 782-1591(x290) 0570005 007

PROCESS EQUIPMENT "C"  
Sulfuric Acid Production Facility

OPERATING MODE  
Normal

CONTROL EQUIPMENT  
Double Absorption Tower

OPERATING MODE  
Normal

DESCRIBE EMISSION POINT  
Circular Stack opening 8 Feet

i.d. Diameter

HEIGHT ABOVE GROUND LEVEL  
~199.5'

HEIGHT RELATIVE TO OBSERVER  
Start ~180' End ~180'

DISTANCE FROM OBSERVER  
Start ~400' End ~400'

DIRECTION FROM OBSERVER  
Start ENE End ENE

DESCRIBE EMISSIONS  
Start None End None

EMISSION COLOR  
Start N/A End N/A

IF WATER DROPLET PLUME  
Attached  Detached

POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED  
Start ~4' From Stack opening End ~4' From Stack opening

DESCRIBE PLUME BACKGROUND  
Start Blue Sky End Blue Sky

BACKGROUND COLOR  
Start Blue End Blue

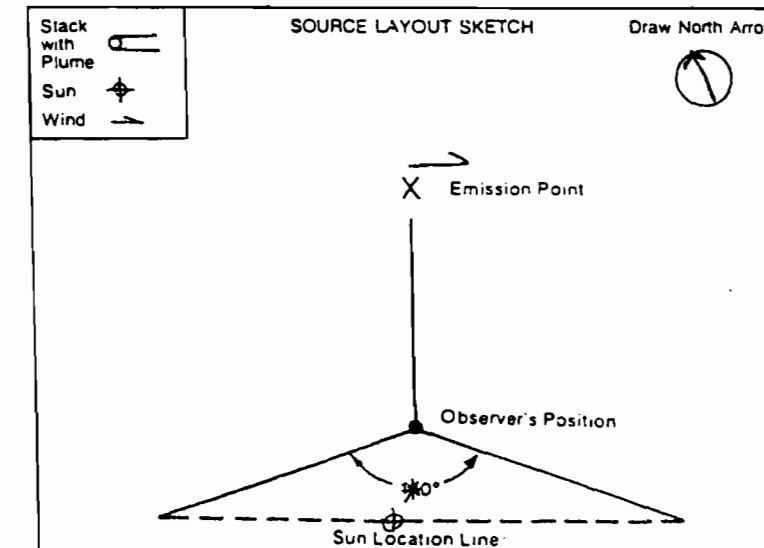
SKY CONDITIONS  
Start Sunny End Sunny

WIND SPEED  
Start 5-10mph End 5-10mph

WIND DIRECTION  
Start W End

AMBIENT TEMP  
Start 65° End 65°

WET BULB TEMP RH, percent  
39



OBSERVATION DATE		START TIME		END TIME	COMMENTS
1/25/05		1518		1548	
SEC	0	15	30	45	
MIN					
1	0	0	0	0	
2	0	0	0	0	
3	0	0	0	0	
4	0	0	0	0	
5	0	0	0	0	
6	0	0	0	0	
7	0	0	0	0	
8	0	0	0	0	
9	0	0	0	0	
10	0	0	0	0	
11	0	0	0	0	
12	0	0	0	0	
13	0	0	0	0	
14	0	0	0	0	
15	0	0	0	0	
16	0	0	0	0	
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18	0	0	0	0	
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21	0	0	0	0	
22	0	0	0	0	
23	0	0	0	0	
24	0	0	0	0	
25	0	0	0	0	
26	0	0	0	0	
27	0	0	0	0	
28	0	0	0	0	
29	0	0	0	0	
30	0	0	0	0	

OBSERVER'S NAME (PRINT)  
William F. Cherry JR.

OBSERVER'S SIGNATURE  
William F. Cherry Jr.

DATE  
1/25/05

ORGANIZATION  
CF Industr. es, Inc. Plant City, Complex

CERTIFIED BY  
Eastern Technical Associates

DATE  
8/11/2004

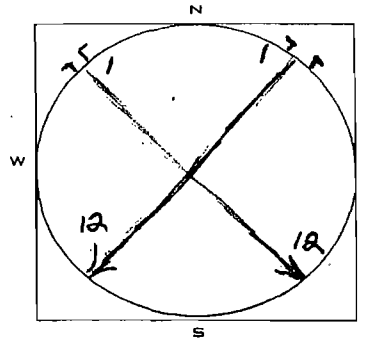
CONTINUED ON VEO FORM NUMBER

APPENDIX "B"

FIELD DATA

CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	C SULFURIC
RUN NUMBER	1
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/25/05
OPERATOR	Brian Krossman
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



AMBIENT AIR TEMPERATURE	58	DEGREES F
BAROMETRIC PRESSURE	30.21	INCHES HG
ASSUMED MOISTURE		0 %
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER		0.277 INCHES
PROBE LENGTH		10.5 FEET
PROBE HEATER SETTING	N/A	

SCHEMATIC OF STACK CROSS SECTION

No Leak at 15" (run start) ~~EX~~

No Leak at 15" (read from) ~~EX~~

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	HEATER BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
					INLET	OUTLET				
1	11:12AM	758.409	0.23	1.10	80°	79°	6.0		68°	145°
2	11:15	760.3	0.25	1.19	88°	78°	6.2		67°	152°
3	11:18	762.3	0.25	1.19	91°	78°	6.2		67°	154°
4	11:21	764.3	0.28	1.34	92°	78°	6.9		66°	154°
5	11:24	766.4	0.28	1.34	93°	79°	6.9		66°	154°
6	11:27	768.5	0.30	1.43	94°	79°	7.2		64°	155°
7	11:30	770.6	0.20	1.43	94°	80°	7.2		65°	154°
8	11:33	772.8	0.30	1.43	95°	81°	7.2		67°	154°
9	11:36	774.9	0.30	1.43	96°	82°	7.2		67°	154°
10	11:39	777.2	0.30	1.43	98°	82°	7.2		68°	154°
11	11:42	779.4	0.28	1.34	98°	83°	6.9		67°	154°
12	11:45	781.5	0.23	1.10	98°	83°	6.0		66°	154°
STOP	11:48AM	783.467								
1	11:55AM	783.467	0.23	1.10	86°	86°	6.0		68°	147°
2	11:58	785.4	0.25	1.19	97°	85°	6.2		67°	149°
3	12:01	787.3	0.28	1.34	98°	85°	6.8		67°	154°
4	12:04	789.4	0.28	1.34	99°	84°	6.8		66°	155°
5	12:07	791.5	0.28	1.34	99°	85°	6.8		67°	154°
6	12:10	793.6	0.28	1.34	100°	85°	6.8		67°	154°
7	12:13	795.7	0.30	1.43	100°	86°	7.2		67°	155°
8	12:16	798.0	0.33	1.57	101°	86°	7.4		66°	155°
9	12:19	800.2	0.30	1.43	100°	86°	7.2		68°	155°
10	12:22	802.5	0.30	1.43	101°	87°	7.2		67°	155°
11	12:25	804.7	0.22	1.34	101°	88°	6.8		66°	154°
12	12:28	806.9	0.25	1.19	102°	88°	6.2		66°	154°
STOP	12:31	808.843								
			Avg. Sq Rt.	Avg.	Avg.					153.29

50.434

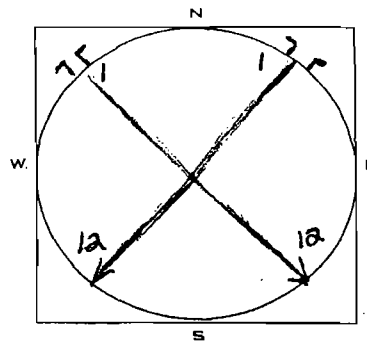
0.5262

1.3216

89.46

CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	C SULFURIC
RUN NUMBER	2
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/05/05
OPERATOR	ERNEST KUTSCHMAR
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



SCHEMATIC OF STACK CROSS SECTION

AMBIENT AIR TEMPERATURE	68	DEGREES F
BAROMETRIC PRESSURE	30.21	INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.277	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

No Leak at 15' (RAW START) ~~48~~

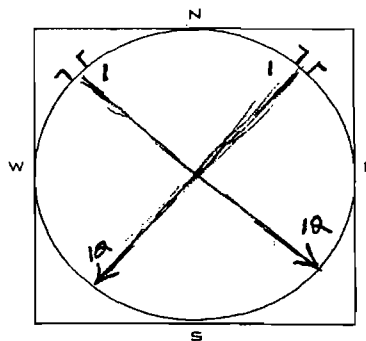
No Leak at 15' (RAW P. RUN) ~~48~~

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
					INLET	OUTLET				
1	12:58PM	811.611	0.23	1.10	88°	88°	3.0		68°	142°
2	1:02	813.6	0.25	1.19	99°	86°	3.5		67°	152°
3	1:05	815.6	0.28	1.34	101°	87°	3.8		67°	154°
4	1:08	817.7	0.30	1.43	102°	87°	4.0		67°	155°
5	1:11	819.9	0.33	1.57	103°	87°	4.2		66°	155°
6	1:14	822.2	0.28	1.34	103°	87°	3.8		66°	155°
7	1:17	824.3	0.30	1.43	104°	88°	4.0		65°	155°
8	1:20	826.5	0.30	1.43	105°	88°	4.0		66°	155°
9	1:23	828.7	0.30	1.43	106°	89°	4.0		64°	154°
10	1:26	830.9	0.28	1.34	106°	90°	3.8		63°	154°
11	1:29	833.1	0.28	1.34	106°	90°	3.8		64°	154°
12	1:32	834.5	0.23	1.10	106°	90°	3.0		66°	153°
STOP	1:35PM	837.156								
1	1:45PM	837.156	0.23	1.10	94°	91°	3.0		68°	149°
2	1:48	839.1	0.23	1.10	105°	92°	3.0		67°	151°
3	1:51	841.0	0.25	1.19	106°	91°	3.5		66°	154°
4	1:54	843.0	0.25	1.19	107°	92°	3.5		65°	155°
5	1:57	845.0	0.28	1.34	108°	92°	3.8		65°	154°
6	2:00	847.2	0.28	1.34	108°	91°	3.8		64°	154°
7	2:03	849.4	0.28	1.34	108°	92°	3.8		64°	155°
8	2:06	851.5	0.30	1.43	108°	92°	4.0		64°	154°
9	2:09	853.8	0.30	1.43	108°	93°	4.0		65°	155°
10	2:12	856.0	0.28	1.34	108°	93°	3.8		65°	154°
11	2:15	858.2	0.28	1.34	108°	93°	3.8		66°	154°
12	2:18	860.3	0.20	0.95	108°	92°	2.8		67°	153°
STOP	2:21PM	862.165								
			AVG. Sq. Rt.	AVG.	AVG. 97.23					AVG.
		50.554	0.5204	1.2971						153.33

18.

CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	C SULFURIC
RUN NUMBER	3
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	1/25/05
OPERATOR	ERNEST KRITSCHMER
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



AMBIENT AIR TEMPERATURE	64	DEGREES F
BAROMETRIC PRESSURE	30.21	INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.277	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

SCHEMATIC OF STACK CROSS SECTION

No Leak at 15" (raw steam) ~~4X~~

No Leak at 15" (end of run) ~~4X~~

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
					INLET	OUTLET				
1	2:50 PM	864.107	0.23	1.12	90°	90°	4.0		68°	140°
2	2:53	866.1	0.25	1.21	100°	89°	4.2		67°	153°
3	2:56	868.1	0.25	1.21	102°	88°	4.2		67°	154°
4	2:59	868.1	0.28	1.36	103°	88°	4.5		66°	155°
5	3:02	872.2	0.28	1.36	103°	88°	4.5		66°	155°
6	3:05	874.4	0.28	1.36	104°	89°	4.5		65°	155°
7	3:08	876.5	0.30	1.46	105°	89°	4.8		63°	154°
8	3:11	878.7	0.33	1.60	105°	90°	5.0		63°	154°
9	3:14	881.1	0.33	1.60	106°	91°	5.0		64°	154°
10	3:17	883.3	0.30	1.46	107°	91°	4.8		63°	154°
11	3:20	885.6	0.30	1.46	107°	91°	4.8		63°	154°
12	3:23	887.8	0.23	1.12	107°	92°	4.0		65°	153°
STOP	3:26 PM	889.785								
1	3:34 PM	889.785	0.25	1.21	94°	92°	4.2		66°	147°
2	3:37	891.8	0.25	1.21	105°	92°	4.2		65°	152°
3	3:40	893.8	0.28	1.36	107°	92°	4.5		65°	154°
4	3:43	895.9	0.28	1.36	107°	92°	4.5		64°	154°
5	3:46	898.1	0.28	1.36	107°	92°	4.5		63°	154°
6	3:49	900.2	0.30	1.46	108°	92°	4.8		62°	154°
7	3:52	902.5	0.30	1.46	108°	92°	4.8		62°	155°
8	3:55	904.7	0.33	1.60	108°	92°	5.0		63°	154°
9	3:58	907.0	0.30	1.46	108°	92°	4.8		62°	154°
10	4:01	909.2	0.30	1.46	108°	93°	4.8		61°	154°
11	4:04	911.5	0.28	1.36	109°	93°	4.5		61°	153°
12	4:07	913.6	0.23	1.12	108°	93°	4.0		62°	153°
STOP	4:10 PM	915.572								
			AVG. Sq Rt.	AVG.	AVG.	97.90				AVG.

51.465

0.5292

1.3642

153.04

# SAMPLE CHAIN OF CUSTODY

Plant Name CF INDUSTRIES, INC. PLANT CITY PHOSPHATE COMPLEX

Source Identification "C" SULFURIC ACID PRODUCTION FACILITY

Date Sampled: 25-Jan-05 Sampling Time: 11:12 AM 4:10 PM

Test for MOISTURE, SO3 & ACID MIST, SO2, AND VISIBLE EMISSION

## SAMPLE RECOVERY

Sample Run	Description
1	#1 COLD BOX ASSEMBLY
2	#2 COLD BOX ASSEMBLY
3	#3 COLD BOX ASSEMBLY

Person engaged in sample recoveries:

Signature *Floyd D. Camps*

Title "A" CLASS TECHNICIAN, ANALYST II

Location at which recovery was made C SAP STACK

Laboratory person receiving samples:

Signature *William F. Chung*

Title "A" CLASS TECHNICIAN

## ANALYSIS

Constituent	Method	Date	Time	Signature(s)
SO3 & ACID MIST	EPA METHOD 8	1/25/05	12:30 - 18:30	<i>William F. Chung</i>
SO2	EPA METHOD 8	1/25/05	12:30 - 18:30	<i>William F. Chung</i>
VISIBLE EMISSION	EPA METHOD 9	1/25/05	14:47 - 15:48	<i>William F. Chung</i>



**CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX**

DATE	25-Jan-05				
TIME	2:50 PM	TO	4:10 PM		
STACK	C SAP				
RUN	#3				

**SAMPLE SOLUTION ANALYSIS**

	Acid Mist, SO 3	SO 2	
Volume of Sample, ml.	500	500	100
Aliquot, ml.	50	20	20
Normality of Barium Perchlorate	0.010464	0.010464	
Mls. of Barium Perchlorate Titrated	1.93	30.10	
Blank, ml.	0.15	0.15	
Conversion to Milligrams	9.13	1254.76	

Analyst

William F. Chung

cso4titr.xls

**CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX**

DATE	25-Jan-05				
TIME	12:58 PM	TO	2:21 PM		
STACK	C SAP				
RUN	#2				

**SAMPLE SOLUTION ANALYSIS**

	Acid Mist, SO 3	SO 2	
Volume of Sample, ml.	500	500	100
Aliquot, ml.	50	20	20
Normality of Barium Perchlorate	0.010464	0.010464	
Mls. of Barium Per- chlorate Titrated	2.00	29.88	
Blank, ml.	0.15	0.15	
Conversion to Milligrams	9.49	1245.55	

Analyst

*William F. Chung*

cso4titr.xls

**CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX**

DATE	<u>25-Jan-05</u>	TO	<u>12:31 PM</u>
TIME	<u>11:12 AM</u>		
STACK	<u>C SAP</u>		
RUN	<u>#1</u>		

**SAMPLE SOLUTION ANALYSIS**

	Acid Mist, SO	SO
	3	2
Volume of Sample, ml.	<u>500</u>	<u>500 100</u>
Aliquot, ml.	<u>50</u>	<u>20 20</u>
Normality of Barium Perchlorate	<u>0.010464</u>	<u>0.010464</u>
Mls. of Barium Perchlorate Titrated	<u>1.65</u>	<u>29.58</u>
Blank, ml.	<u>0.15</u>	<u>0.15</u>
Conversion to Milligrams	<u>7.70</u>	<u>1232.98</u>

Analyst

William F. Chryse

cso4titr.xls

# TYPE S PITOT TUBE INSPECTION DATA

Date: August 6, 2004

Pitot Number: 8-6-04-4

Pitot tube assembly level?      yes x      no       

Pitot tube opening damage?      yes             no x  
If yes explain below.

$\alpha 1$  1 ( $< 10^\circ$ )       $\alpha 2$  0 ( $< 10^\circ$ )

$\beta 1$  = 0 ( $< 5^\circ$ )       $\beta 2$  1 ( $< 5^\circ$ )

$\gamma$  = 2 °       $\theta$  = 0 °       $A$  = 0.997 cm (in)

$Z = A \text{ SINE } \gamma =$  0.035 cm (in)      Where Z is  $< 0.32$  cm ( $< 1/8$  in)

$W = A \text{ SINE } \theta =$  0.000 cm (in)      Where W is  $< 0.08$  cm ( $< 1/32$  in)

$P_a =$  0.499 cm, in       $P_b =$  0.499 cm, in

$P = P_a + P_b /$  = 0.499 cm, in

$D_t =$  0.375 cm, in       $P/D_t =$  1.329      Where  $P / D_p \geq 1.05$  and  $\leq 1.50$

Comments: Client: CF Industries

Type of Probe and Effective 31-674X-B1

$C_p = 0.84$



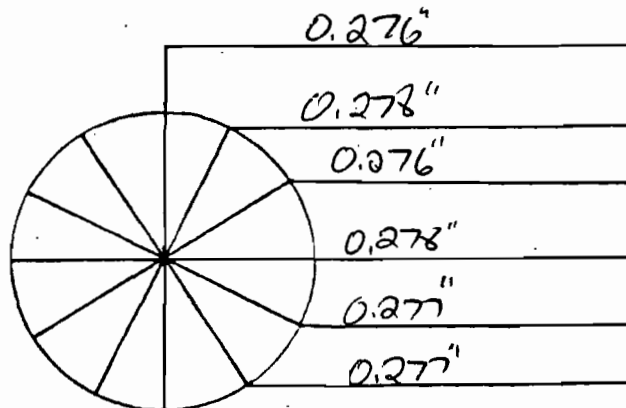
**CF Industries, Inc.**  
Plant City Phosphate Complex

PROBE NOZZLE CALIBRATION DATA

Nozzle Identification Number: 1384

Calibrated by: Brent Kerschbaum

Date: 1/25/05



**Instructions:**

Measure to nearest 0.001"

**Tolerance:**

0.001" for mean of at least three readings.  
Maximum deviation between readings  $\leq 0.004$ ".

Nozzle diameter,  $D_n$ : 0.277 In.

Nozzle area  $A_n$ : 0.000418 ft<sup>2</sup>

$$A_n = \frac{\pi}{144} \left( \frac{D_n}{2} \right)^2$$

**ANNUAL LSI STACKBOX (C254) THERMOCOUPLE CALIBRATIONS**

Date: 10/15/04

FOR TEMPERATURES 0 TO 110 DEGREES C  
NIST Traceable Thermometer # J96-258

FOR TEMPERATURES 110 TO 200 DEGREES C  
NIST Traceable Thermometer # 90B-2024

Time: 940-1550

Initial *[Signature]*

Display	Item	Ice Water Point			Ambiant Water Point			Hot Water Point			Hot Oil Point		
		Thermocouple or RTD Reading (Degrees F)	NIST Reading		Thermocouple or RTD Reading (Degrees F)	NIST Reading		Thermocouple or RTD Reading (Degrees F)	NIST Reading		Thermocouple or RTD Reading (Degrees F)	NIST Reading	
			Actual	Con- version to		Actual	Con- version to		Actual	Con- version to		Actual	Con- version to
			Degrees			Degrees			Degrees			Degrees	
C	F	C	F	C	F	C	F	C	F				
[1] Stack	Probe 4.0ft. #2405	33.6	2.2	36.0	73	23.4	74.1	153	65.3	149.5	N/A	N/A	N/A
	Probe 6.0ft. #1009	34.1	2.2	36.0	74	23.4	74.1	152	65.3	149.5	N/A	N/A	N/A
	Probe 10.5ft. #2329	35.3	2.2	36.0	74	23.4	74.1	153	65.3	149.5	N/A	N/A	N/A
[2] Probe (Probe Liner Heater)	Probe 4.0ft. #2405	38	2.2	36.0	74	23.4	74.1	149	65.3	149.5	227	109.2	228.6
	Probe 6.0ft. #1009	38	2.2	36.0	73	23.4	74.1	148	65.3	149.5	226	109.2	228.6
	Probe 10.5ft. #2329	35	2.2	36.0	73	23.4	74.1	148	65.3	149.5	226	109.2	228.6
[3] Hot Box	Thermocouple	38	2.2	36.0	73	23.4	74.1	150	65.3	149.5	225	109.2	228.6
	External Sensor	OUT OF RANGE			75	23.4	74.1	150	65.3	149.5	230	109.2	228.6
[4] Umbilical (Coldbox Exit)		35	2.2	36.0	72	23.4	74.1	148	65.3	149.5	N/A	N/A	N/A
[5] DGM Inlet		34	2.2	36.0	71	23.4	74.1	147	65.3	149.5	N/A	N/A	N/A
[6] DGM Exit		34	2.2	36.0	71	23.4	74.1	147	65.3	149.5	N/A	N/A	N/A

# Southern Environmental Sciences, Inc.

1204 North Wheeler Street □ Plant City, Florida 33563-2354 □ (813) 752-5014, Fax (813) 752-2475

February 21, 2004

Mr. Mike Messina  
CF INDUSTRIES, INC.  
Plant City Phosphate Complex  
P. O. Drawer L  
Plant City, Florida 33564

Re: Meter Box Calibration &  
Dry Gas Meter Calibration

Dear Mike:

The attached calibrations were performed on the Lear Seigler control box (serial # C254) and Rockwell dry gas meter (serial # JA631105). All calibrations were performed using a wet test meter that is checked annually using a liquid displacement method as described in "Quality Assurance Handbook for Air Pollution Measurement Systems: Volume III, Stationary Source Specific Methods". A copy of the calibration check is enclosed.

Please let me know if we can be of any further assistance.

Very truly yours,

SOUTHERN ENVIRONMENTAL  
SCIENCES, INC.



Mark S. Gierke  
Source Testing Manager

MSG/mg

letters\cf

# DRY GAS METER CALIBRATION

Meter Box Number: Lear Seigler    Barometric Pressure: 30.02  
 Serial No: C254    Wet Test Meter No.: P-576  
 Date: 02/21/2004    Calibrated By: MG

0.50	5.000	5.245	64.0	88.75	11.95	0.997	1.509
1.00	6.000	6.278	64.5	91.3	10.23	1.002	1.532
1.50	10.400	10.795	65.0	93.0	14.55	1.011	1.545
2.00	10.000	10.321	65.0	94.5	12.15	1.018	1.550
3.00	10.000	10.285	65.0	96.0	9.80	1.022	1.508
4.00	10.000	10.255	63.0	87.5	8.57	1.011	1.550
						1.010	1.532

Delta H@ Acceptable Range    1.732    to    1.332  
 Yi Acceptable Range    1.030    to    0.990

$$Y_i = \frac{V_w P_b (T_d + 460)}{V_d (P_b + \Delta H / 13.6) (T_w + 460)}$$

$$\Delta H @ = \frac{.0317 (\Delta H)}{P_b (T_d + 460)} \left[ \frac{(T_w + 460) (\Theta) / V_w}{2} \right]$$

Where:

- Vw = Gas Volume passing through the wet test meter, ft.<sup>3</sup>.
- Vd = Gas Volume passing through the dry gas meter, ft.<sup>3</sup>.
- Tw = Temperature of the gas in the wet test meter, deg F.
- Td = Average temperature of the gas in the dry gas meter, deg F.
- Delta H = Pressure differential across orifice. in. H2O.
- Yi = Ratio of accuracy of wet test meter to dry gas meter for each run.
- Y = Average ratio of accuracy of wet test meter to dry gas meter
- Pb = Barometric pressure, in. Hg
- Theta = Time of calibration run, min.

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 Plant City, Florida 33563  
 Phone (813) 752-5014 Fax (813) 752-2475

28.



# SOUTHERN ENVIRONMENTAL SCIENCES, INC.

## WET TEST METER CALIBRATION CHECK

Wet Test Meter #: P-576  
 Manufacturer: American Meter  
 Date: 01/05/2004

Barometric Pressure: 30.02  
 Calibration Factor: 1.00  
 Checked by: MG

1.198	1.202	65.0	67.0	1.000
1.198	1.204	65.0	67.0	0.999
1.195	1.204	65.0	68.0	0.998
1.197	1.204	65.0	68.0	1.000
1.199	1.202	65.0	68.0	1.003
1.199	1.204	65.0	67.0	1.000
				1.000

$$Y_i = \frac{V_w P_b (T_w + 460)}{V_d (P_b + \Delta H / 13.6) (T_a + 460)}$$

Where:

- V<sub>w</sub> = Gas Volume passing through the wet test meter, ft.<sup>3</sup>.
- V<sub>d</sub> = Gas Volume passing through the dry gas meter, ft.<sup>3</sup>.
- T<sub>w</sub> = Temperature of the gas in the wet test meter, deg F.
- T<sub>a</sub> = Ambient temperature, deg F.
- Y<sub>i</sub> = Accuracy of wet test meter to displaced liquid.
- Y = Average accuracy of wet test meter.
- P<sub>b</sub> = Barometric pressure, in. Hg

## STANDARD DRY GAS METER CALIBRATION

GAS METER MANUF.	ROCKWELL	PERFORMED FOR	C. F. Industries - Plant City
MODEL #	175-S	DATE	02/21/2004
SERIAL #	JA 631105	BAROMETRIC PRESSURE	30.02
WET TEST METER #	P-576	LEAK CHECK	0.00 CFM @ 15" Hg

pproximate Flowrate (CFM)	Gas Volume		Temperature		Dry Gas Meter Delta P (H <sub>2</sub> O)	Time (THETA) Min.	Flowrate (CFM)	Dry Gas Meter Coeff (Yds)	Avg. Gas Meter Coeff. (Yds)
	Wet Test Meter (Vw) ft. <sup>3</sup>	Dry Gas Meter (Vd) ft. <sup>3</sup>	Wet Test Meter (Tw) Deg F	Dry Gas Meter (Td) Deg F					
0.40	5.000	4.960	68.5	77.0	0.12	10.15	0.494	1.024	
0.40	5.000	4.975	69.5	79.0	0.12	10.97	0.456	1.023	1.024
0.40	5.000	4.965	70.0	79.5	0.12	10.95	0.456	1.025	
0.60	5.000	5.057	70.0	80.0	0.38	8.10	0.617	1.006	
0.60	6.000	6.115	70.0	80.0	0.38	9.68	0.620	0.999	1.004
0.60	5.000	5.048	70.0	80.0	0.38	8.12	0.615	1.008	
0.80	7.000	7.197	69.0	79.5	0.75	8.03	0.873	0.990	
0.80	6.000	6.168	69.0	79.0	0.75	6.87	0.875	0.989	0.988
0.80	5.000	5.151	70.0	79.0	0.75	5.95	0.840	0.985	
1.00	5.000	5.168	69.0	80.0	1.35	4.65	1.077	0.984	
1.00	5.000	5.175	69.0	80.0	1.35	4.72	1.061	0.983	0.985
1.00	5.000	5.152	69.0	80.0	1.35	4.70	1.065	0.987	
1.20	5.000	5.241	69.0	80.0	1.50	3.92	1.277	0.970	
1.20	5.000	5.185	70.0	80.0	1.50	4.05	1.234	0.979	0.975
1.20	5.000	5.198	70.0	80.0	1.50	4.08	1.225	0.976	

$$Q = \frac{P_b \times V_w \times 528}{(T_w + 460) \times \Theta \times 29.92}$$

$$Y_{ds} = \frac{V_w}{V_d} \times \frac{(T_d + 460)}{(T_w + 460)} \times \frac{P_b}{[P_b + (\Delta P / 13.6)]}$$

- Where:
- Vw = Gas Volume passing through the wet test meter, ft.<sup>3</sup>.
  - Vd = Gas Volume passing through the dry gas meter, ft.<sup>3</sup>.
  - Tw = Temperature of the gas in the wet test meter, deg F.
  - Td = Average temperature of the gas in the dry gas meter, deg F.
  - Delta P = Dry gas meter pressure differential, in. H<sub>2</sub>O.
  - Yds = Dry gas meter Coefficient
  - Pb = Barometric pressure, in. Hg
  - Theta = Time of calibration run, min.

SOUTHERN ENVIRONMENTAL SCIENCES, INC.  
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30,

## STANDARD METER CALIBRATION CURVE

GAS METER MANUF.	ROCKWELL	PERFORMED FOR	C. F. Industries - Plant City
MODEL #	175-S	DATE	02/21/2004
SERIAL #	JA 631105		

FLOWRATE (CFM)	DRY GAS METER COEFF. (Yds)
0.469	1.024
0.617	1.004
0.863	0.988
1.068	0.985
1.245	0.975

Regression Output:

Constant	1.0344084
Std Err of Y Est	0.0022086
R Squared	0.9494629
No. of Observations	5
Degrees of Freedom	3

X Coefficient(s)	-0.025997
Std Err of Coef.	0.0034628

FLOW (CFM)	CORRECTION FACTOR
0.40	1.024
0.45	1.023
0.50	1.021
0.55	1.020
0.60	1.019
0.65	1.018
0.70	1.016
0.75	1.015
0.80	1.014
0.85	1.012
0.90	1.011
0.95	1.010
1.00	1.008
1.05	1.007
1.10	1.006
1.15	1.005
1.20	1.003

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31.

POSTTEST DRY GAS METER CALIBRATION DATA FORM (English units)

Test numbers \_\_\_\_\_ Date 1/28/05 Meter box number C254 Plant C SULFURIC  
 Barometric pressure,  $P_b =$  30.24 in. Hg Dry gas meter number 463613 Pretest Y 1.010

Orifice manometer setting, ( $\Delta H$ ), in. H <sub>2</sub> O	Gas volume		Temperature				Time ( $\theta$ ), min	Vacuum setting, in. Hg	$Y_i$	$Y_i$
	Dry test meter ( $V_w$ ), ft <sup>3</sup>	Dry gas meter ( $V_d$ ), ft <sup>3</sup>	Dry test meter ( $t_w$ ), °F	Dry gas meter						
				Inlet ( $t_{d_i}$ ), °F	Outlet ( $t_{d_o}$ ), °F	Average ( $t_d$ ), <sup>a</sup> °F				
1.35	277.686 267.513	039.664 029.181	75° 72°	98° 80°	81° 74°	83.25	15.0	7.5	0.9849	$\frac{V_w P_b (t_d + 460)}{V_d P_b + \frac{\Delta H}{13.6} t_w + 460}$ (10.173)(30.24)(543.25) (10.483)(30.339)(533.5)
1.35	287.814 277.686	050.249 039.664	77° 75°	106° 92°	89° 83°	94.00	15.0	7.5	0.9857	(10.128)(30.24)(554.00) (10.535)(30.339)(536.00)
1.35	298.015 287.814	060.962 050.249	73° 77°	107° 98°	92° 91°	97.00	15.0	7.5	0.9881	(10.201)(30.24)(557.00) (10.713)(30.339)(535.00)
$Y = 0.9863$										

<sup>a</sup> If there is only one thermometer on the dry gas meter, record the temperature under  $t_d$ .

$V_w$  = Gas volume passing through the wet test meter, ft<sup>3</sup>.

$V_d$  = Gas volume passing through the dry gas meter, ft<sup>3</sup>.

$t_w$  = Temperature of the gas in the wet test meter, °F.

$t_{d_i}$  = Temperature of the inlet gas of the dry gas meter, °F.

$t_{d_o}$  = Temperature of the outlet gas of the dry gas meter, °F.

$t_d$  = Average temperature of the gas in the dry gas meter, obtained by the average of  $t_{d_i}$  and  $t_{d_o}$ , °F.

$\Delta H$  = Pressure differential across orifice, in H<sub>2</sub>O.

$Y_i$  = Ratio of accuracy of wet test meter to dry gas meter for each run.

$Y$  = Average ratio of accuracy of wet test meter to dry gas meter for all three runs;  
tolerance = pretest Y  $\pm 0.05Y$

$P_b$  = Barometric pressure, in. Hg.

$\theta$  = Time of calibration run, min.

Dry test meter number Rockwell-5A631105 Quality Assurance Handbook M5-2.4A

Within  $\pm 0.05Y$   
1/28/05, 2:20PM  
Emit [Signature]

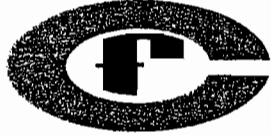
APPENDIX "C"

PROJECT PARTICIPANTS

PROJECT PARTICIPANTS  
CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX

H.E. Morris	General Manager
R.C. May	Manager of Engineering
T.A. Edwards	Supt., Environmental Affairs
J.M. Messina	Chief of Environmental Affairs
J.H. Falls	Chief Chemist, Laboratory
F.J. Dlugos	Environmental Supervisor
E. Kretschmar	Analyst II
L. Camp	"A" Class Technician
W. Cherry	"A" Class Technician

P.O. Drawer L.  
Plant City, Florida 33564-9007  
Telephone: 813/782-1591



**CF Industries, Inc.**

Plant City Phosphate Complex

May 25, 2005

Mr. Joel Smolen  
Florida Department of  
Environmental Protection  
3804 Coconut Palm Drive  
Tampa, Florida 33619-8318

**Subject: CF Industries, Inc.  
Plant City Phosphate Complex  
Permit No. 0570005-019-AC (PSD-FL-339)  
"D" Sulfuric Acid Unit  
CEMS Certifications and Compliance Test Report**

Dear Mr. Smolen:

In accordance with Permit No. 0570005-019-AC (PSD-FL-339) (i.e., Section III. Emissions Units Specific Conditions 13, 14, and 15) enclosed are copies of the Sulfur Dioxide and Oxygen CEMS Certifications Test Reports for the testing conducted on our "D" Sulfuric Acid Unit on April 19, 20 & 21, 2005. Also, enclosed is the Calibration Drift Report.

If there are any questions concerning the results, please give Michael Messina a call at (813) 364-5639.

Sincerely,

Thomas A. Edwards  
Superintendent,  
Environmental Affairs

TAE/JMM/gem  
U:\ENVRPT\167063a.doc

CC: Trina L. Vielhauer/Chief Bureau of Air Regulation FDEP  
Diana Lee/HCEPC  
J. M. Messina/Envir. Files  
Frank Dlugos

PERMIT NO. 0570005-019-AC (PSD-FL-339)

Emission Unit 008

RELATIVE ACCURACY TESTING

CF INDUSTRIES, INC.

PLANT CITY PHOSPHATE COMPLEX

"D" SULFURIC ACID PLANT

PLANT CITY, FLORIDA

April 19, 20 & 21, 2005

TEST CONDUCTED BY:

ENVIRONMENTAL LABORATORY  
CF Industries, Inc.  
Plant City Phosphate Complex  
Plant City, Florida 33564



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## 1.0 INTRODUCTION

The Environmental Laboratory of CF Industries, Inc., Plant City Phosphate Complex, conducted relative accuracy (RA) at the "D" Unit Sulfuric Acid Plant in Plant City, Florida on April 19, 20 & 21, 2005. Testing was performed to determine conformance with EPA Performance Specification 2 and 4.

## 2.0 CONTINUOUS EMISSION MONITOR DESCRIPTION

The "D" Unit Sulfuric Acid Plant is equipped with a continuous emission monitoring system (CEMS) utilizing an Ametek 4000 Photometric SO<sub>2</sub> analyzer. This is an extractive sampler with a range of 0 to 1000 ppm. The analyzer is equipped with an automatic zero adjustment and adjusts the zero point at one hour intervals. The plant is also equipped with a Yokogawa continuous oxygen monitoring system. This is an extractive sampler with a range of 0 to 24 percent O<sub>2</sub>. Gas concentrations are recorded by a data acquisition system in the control room. The SO<sub>2</sub> and O<sub>2</sub> data are utilized to determine the source SO<sub>2</sub> emission in pound of SO<sub>2</sub> per ton of 100 percent sulfuric acid produced.

## 3.0 TEST RESULTS

Results of the SO<sub>2</sub> relative accuracy tests are summarized in Table 1. In order to be in conformance with Performance Specification 2, the relative accuracy of the SO<sub>2</sub> CEMS must be no greater than 20 percent of the mean value of the reference method test data in terms of the units of the emission standard or 10 percent of the applicable standard, whichever is greater. The relative accuracy is the absolute mean difference between the emission rate determined by the CEMS and the value determined by the reference method plus the 2.5 percent error confidence coefficient of a series of tests divided by the mean of the reference tests or the applicable emission limit. The relative accuracy of this plant, based upon the mean value of the reference method test data was 4.03 percent. The relative accuracy was therefore within the allowable limits.

Results of the O<sub>2</sub> relative accuracy tests are summarized in Table 2. The average difference between the reference method and the CEMS data of the nine data sets constitute the relative accuracy. In order to be in conformance with Performance Specification 3, the relative accuracy of the O<sub>2</sub> CEMS must be no greater than 1.0 percent O<sub>2</sub>. The relative accuracy of the O<sub>2</sub> CEMS, based upon the above definition, was 0.15 percent. The relative accuracy was therefore within the allowable limits.

## 4.0 TEST PROCEDURES

### 4.1 Methods

The SO<sub>2</sub> relative accuracy test was conducted in accordance with Performance Specification 2 – Specifications and Test Procedures for SO<sub>2</sub> and NO<sub>2</sub> Continuous Emission Monitoring Systems in Stationary Sources, 40 CFR 60, Appendix B. The relative accuracy test procedures require that a minimum of nine sets of reference method tests be conducted. Nine sets of data were collected concurrently with the CEMS. Relative accuracy testing was performed in conjunction with a compliance test. Therefore, three runs were performed for a period of 60 minutes per run and six runs were performed for a period of 21 minutes per run. Reference method samples were collected and analyzed in accordance with EPA Method 8 – Determination of Sulfuric Acid Mist and Sulfur Dioxide Emissions from Stationary Sources, 40 CFR 60, Appendix A.

The O<sub>2</sub> relative accuracy test was conducted in accordance with Performance Specification 3 – Specifications and Test Procedures for O<sub>2</sub> and CO<sub>2</sub> Continuous Emission Monitoring Systems, 40 CFR 60, Appendix B. The relative accuracy test procedures require that a minimum of nine sets of reference method tests be conducted. Nine sets of data were collected concurrently with the O<sub>2</sub> CEMS. Oxygen sampling was performed simultaneously with SO<sub>2</sub> sampling in accordance with EPA Method 3B – Gas Analysis for the Determination of Emission Rate Correction Factor or Excess Air, 40 CFR 60, Appendix A.

### 4.2 Test Locations

During the three runs utilized for the EPA Method 8 compliance test, twenty four sample points were utilized. During the six runs utilized for relative accuracy only, three sample points were utilized for collecting the reference method sulfur dioxide and oxygen samples. The points were located along a measurement line that passed through the centroidal area of the stack. The three sample points were located on the line at 16.7, 50.0, and 83.3 percent of the stack diameter. Velocity traverses were performed at twenty four points during each of these runs for determination of flow rate. The locations of the sampling ports are shown in Figure 1.

### 4.3 Sampling Train

The sulfur dioxide sampling train consisted of a stainless steel nozzle, a Napp Corporation heated borosilicate glass-lined probe, a glass filter bypass tube, a glass fiber filter, and four impingers arranged as shown in Figure 2. The first impinger was charged with 100 milliliters of 80 percent isopropanol. The second and third impingers were each charged with 100 milliliters of 3 percent hydrogen peroxide and the fourth impinger charged with indicating silica gel desiccant. The impingers were cooled in an ice and water bath during sampling. A Lear Siegler control console was used to monitor the gas flow rates and stack conditions during sampling.

The oxygen sampling train consisted of a stainless steel probe, sample line, pump, and Tedlar sampling bag as shown in Figure 3.

#### **4.4 Sample Collection**

Prior to sulfur dioxide sampling, the pitot tubes were checked for leaks and the manometers were zeroed. A pretest leak check of the sample line was conducted by sealing the nozzle and applying a 15" vacuum. A leak rate of less than 0.02 cubic feet per minute (CFM) was considered acceptable.

#### **4.5 Sample Recovery**

A post test leak check of the sulfur dioxide sampling train was performed at the completion of the run by sealing the nozzle and applying a vacuum equal to or greater than the maximum value reached during the sample run. A leak rate of less than 0.02 CFM or 4 percent of the average sampling rate (whichever is less) was considered acceptable. The probe was then disconnected, the ice bath drained, and the remaining part of the sample train was purged by drawing air through the system for fifteen minutes at the average flow rate used during sampling. The second and third impingers, associated connecting glassware, and back half of the filter holder were rinsed with distilled, deionized water into a 500 milliliter volumetric flask.

### **5.0 Analytical Procedure**

#### **5.1 Pretest Preparation**

The 3 percent hydrogen peroxide solution was prepared from 30 percent reagent grade hydrogen peroxide and deionized water on the morning of the test. The 80 percent isopropanol solution was prepared from 100 percent reagent grade isopropanol and deionized water. The impingers were charged as described in section 4.3.

#### **5.2 Analysis**

After recovery, the samples were analyzed using procedures outline in EPA Method 8 – Determination of Sulfuric Acid Mist and Sulfur Dioxide Emissions from Stationary Sources, 40 CFR 60, Appendix A. Duplicate results were obtained in milliliters of barium perchlorate titrant. The average of these titration values were used to compute the sulfur dioxide concentrations.

**Table 1. SULFUR DIOXIDE RELATIVE ACCURACY TEST RESULTS**

Company: CF Industries, Inc., Plant City Phosphate Complex

Source: "D" Sulfuric Acid Plant

Date: 4/19-21/05

Run No.	Date	Time	Reference Method (PPM SO2)	CEM (PPM SO2)	Difference (PPM SO2)
1	4/19/05	16:55-17:16	309	325	16
2	4/20/05	15:30-16:56	318	325	7
3	4/20/05	17:27-17:48	318	323	5
4	4/21/05	09:28-09:49	329	338	9
5	4/21/05	10:20-11:46	335	344	9
6	4/21/05	12:03-13:26	343	352	9
7	4/21/05	13:45-14:06	323	335	12
8	4/21/05	14:40-15:01	324	340	16
9	4/21/05	15:35-15:56	326	335	9
Average			325	335	10.2

Std. Dev. 3.768

2.5% Error Confidence Coefficient (CC) =  $t_{0.975} * Sd/sq.rt. N$   
 CC = 2.888  
 n = 9  
 $t_{0.975} = 2.3$  for n = 9

Relative Accuracy (RA) = (mean of difference) + CC / Avg RM  
 RA = 4.03 %

In order to be in conformance with Performance Specification 2, the relative accuracy of the SO2 CEMS must be no greater than 20 percent of the mean value of the reference method test data in terms of the units of the emission standard or 10 percent of the applicable standard, whichever is greater.

The relative accuracy of the continuous monitoring system for this plant, based upon the mean value of the reference method, was 4.03%. This value is within the allowable limits

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**Table 2. OXYGEN RELATIVE ACCURACY TEST RESULTS**

Company: CF Industries, Inc., Plant City Phosphate Complex

Source: "D" Sulfuric Acid Plant

Date: 4/20-21/2005

Run No.	Date	Time	Reference Method (%O2)	CEM (%O2)	Difference (%O2)
1	4/20/05	15:30-16:56	3.27	3.30	0.03
2	4/20/05	17:27-17:48	3.43	3.21	-0.22
3	4/21/05	09:28-09:49	3.50	3.30	-0.20
4	4/21/05	10:20-11:46	3.43	3.25	-0.18
5	4/21/05	12:03-13:26	3.37	3.21	-0.16
6	4/21/05	13:45-14:06	3.37	3.22	-0.15
7	4/21/05	14:40-15:01	3.47	3.27	-0.20
8	4/21/05	15:35-15:56	3.37	3.27	-0.10
9	4/21/05	16:00-16:21	3.43	3.29	-0.14
Average			3.40	3.26	-0.15

In order to be in conformance with Performance Specification 3, the relative accuracy of the O2 CEMS must be no greater than 1.0 percent O2. The relative accuracy of the O2 CEMS, based upon the above definition was 0.15 percent O2. The relative accuracy was therefore within the allowable limits.

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## Appendix

Project Participants

Emissions Test Summaries

Process Operational Data

Laboratory Data

Field Data Sheets

Gas Analysis Forms

Calibration Data

Source Sampling Nomenclature Sheet

Calculations

PROJECT PARTICIPANTS  
CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX

H.E. Morris	General Manager
R.C. May	Manager of Engineering
T.A. Edwards	Supt., Environmental Affairs
J.M. Messina	Chief of Environmental Affairs
J.H. Falls	Chief Chemist, Laboratory
F.J. Dlugos	Environmental Supervisor
E. Kretschmar	Analyst II
L. Camp	"A" Class Technician
W. Cherry	"A" Class Technician



# D SAP

PERMIT NO. 0570005-007-AV  
EMISSION UNIT 008

STACK BOX	1	2	3
RUN NUMBER			
DATE	19-Apr-05	20-Apr-05	20-Apr-05
TIME START	4:55 PM	3:30 PM	5:27 PM
TIME END	5:16 PM	4:56 PM	5:48 PM
BP, INCHES Hg	30.10	30.06	30.05
STACK PRESSURE, INCHES Hg	30.12	30.08	30.06
AVG.SQ.ROOT(VEL. HEAD) IN Hg	0.5103	0.5121	0.5152
ORIFICE PRESS. OF METER, IN WATER	1.340	1.299	1.310
AVG STACK TEMP., F	163.7	163.1	165.0
STACK, DRY BULB	163.7	163.1	165.0
METER TEMPERATURE, F	100.2	104.5	105.83
VOL. OF GAS, DM CONDITIONS, FT3	15.071	49.916	14.783
VOL. GAS, STP, DRY COND. FT3	14.309	46.959	13.871
STACK GAS MOISTURE, % VOLUME	0	0	0
MW OF STACK GAS, DRY COND.	28.4	28.4	28.4
MW OF STACK GAS, STACK COND.	28.4	28.4	28.4
PITOT CORRECTION FACTOR	0.84	0.84	0.84
STACK GAS VELOCITY, STACK COND. FT3/SEC	31.29	31.40	31.65
STACK AREA, FT2	67.2	67.2	67.2
EFFECTIVE STACK AREA, FT2	67.2	67.2	67.2
STACK GAS FLOW-RATE AT STP, SCFMD	107493	107868	108320
NET TIME OF TEST, MINUTES	21	72	21
SAMPLE NOZZLE AREA, FT2	0.000407	0.000407	0.000407
PERCENT ISOKINETIC	104.7	99.9	100.7
SULFURIC ACID MIST(INCLUDES SO3), MG		11.93	
SULFURIC ACID MIST, LBS/HR.		3.62	
SULFURIC ACID MIST, LBS/DAY		86.82	
SULFUR DIOXIDE, MG	332.82	1124.89	332.8
SULFUR DIOXIDE, LBS/HR.	330.03	341.08	343.07
SULFUR DIOXIDE, LBS/DAY	7920.7	8186.0	8233.6
SULFURIC ACID MIST, LBS/TON OF H2SO4 PROD.		0.03	
SULFURIC ACID MIST, LBS/TON LIMIT		0.10	
SULFUR DIOXIDE, LBS/TON OF H2SO4 PROD.	3.03	3.16	3.18
SULFUR DIOXIDE, LBS/TON LIMIT	3.50	3.50	3.50
SULFUR DIOXIDE, LBS/TON OF H2SO4 PROD. (METER IN PLANT)	3.02	2.94	2.95
PRODUCTION RATE, TPD	2607	2593	2593
PRODUCTION RATE, TPD LIMIT	2750	2750	2750

## D SAP

 PERMIT NO. 0570005-007-AV  
 EMISSION UNIT 008

STACK BOX RUN NUMBER	4	5	6	7	8	9
DATE	21-Apr-05	21-Apr-05	21-Apr-05	21-Apr-05	21-Apr-05	21-Apr-05
TIME START	9:28 AM	10:20 AM	12:03 PM	1:45 PM	2:40 PM	3:35 PM
TIME END	9:49 AM	11:46 AM	1:26 PM	2:06 PM	3:01 PM	3:56 PM
BP, INCHES Hg	30.06	30.06	30.02	30.02	29.99	29.97
STACK PRESSURE, INCHES Hg	30.08	30.08	30.03	30.04	30.01	29.99
AVG.SQ.ROOT(VEL. HEAD) IN Hg	0.5121	0.5132	0.5071	0.5119	0.509	0.5068
ORIFICE PRESS. OF METER, IN WATER	1.267	1.303	1.286	1.257	1.290	1.290
AVG STACK TEMP., F	163.0	161.8	158.7	161.7	162.7	162.7
STACK, DRY BULB	163.0	161.8	158.7	161.7	162.7	162.7
METER TEMPERATURE, F	96.17	114.2	113.3	112.0	108.0	107.2
VOL. OF GAS, DM CONDITIONS, FT3	14.127	50.487	49.891	14.547	14.762	14.708
VOL. GAS, STP, DRY COND. FT3	13.489	46.695	46.156	13.487	13.770	13.731
STACK GAS MOISTURE, % VOLUME	0	0	0	0	0	0
MW OF STACK GAS, DRY COND.	28.4	28.4	28.4	28.4	28.4	28.4
MW OF STACK GAS, STACK COND.	28.4	28.4	28.4	28.4	28.4	28.4
PITOT CORRECTION FACTOR	0.84	0.84	0.84	0.84	0.84	0.84
STACK GAS VELOCITY, STACK COND. FT3/SEC	31.41	31.44	31.01	31.38	31.24	31.12
STACK AREA, FT2	67.2	67.2	67.2	67.2	67.2	67.2
EFFECTIVE STACK AREA, FT2	67.2	67.2	67.2	67.2	67.2	67.2
STACK GAS FLOW-RATE AT STP, SCFMD	107859	108192	107104	107860	107109	106611
NET TIME OF TEST, MINUTES	21	72	72	21	21	21
SAMPLE NOZZLE AREA, FT2	0.000407	0.000407	0.000407	0.000407	0.000407	0.000407
PERCENT ISOKINETIC	98.3	99.0	98.8	98.3	101.1	101.3
SULFURIC ACID MIST(INCLUDES SO3), MG		10.56	9.30			
SULFURIC ACID MIST, LBS/HR.		3.23	2.85			
SULFURIC ACID MIST, LBS/DAY		77.51	68.37			
SULFUR DIOXIDE, MG	335.05	1180.29	1194.13	328.35	336.39	337.29
SULFUR DIOXIDE, LBS/HR.	353.64	360.99	365.77	346.61	345.38	345.68
SULFUR DIOXIDE, LBS/DAY	8787.3	8663.7	8778.4	8318.7	8289.1	8296.4
SULFUR DIOXIDE, LBS/TON OF H2SO4 PROD.	3.28	3.35	3.39	3.21	3.20	3.20
SULFUR DIOXIDE, LBS/TON LIMIT	<b>3.50</b>	<b>3.50</b>	<b>3.50</b>	<b>3.50</b>	<b>3.50</b>	<b>3.50</b>
SULFUR DIOXIDE, LBS/TON OF H2SO4 PROD. (METER IN PLANT)	3.03	3.11	3.18	3.03	3.07	3.01
METHOD 8 MEASURED SO2 CONC. (PPM)	329	335	343	323	324	326
CONTINUOUS MONITOR SO2 CONC. (PPM)	338	344	352	335	340	335
PRODUCTION RATE, TPD	2590	2590	2590	2590	2590	2590
PRODUCTION RATE, TPD LIMIT	<b>2750</b>	<b>2750</b>	<b>2750</b>	<b>2750</b>	<b>2750</b>	<b>2750</b>

**CEMS SO2 Data - SO2 PPM**

Run No.	Date	Time of RATA Run (PPM SO2)	Time	CEMS (PPM SO2)	Avg
1	04/19/05	16:55-17:16	1700	325	325
			1715	325	
2	04/20/05	15:30-16:56	1530	325	325
			1545	325	
			1600	330	
			1615	325	
			1630	320	
			1645	325	
			1700	325	
3	04/20/05	17:27-17:48	1730	320	325
			1745	325	323
4	04/21/05	09:28-09:49	0930	335	338
			0945	Span test	
5	04/21/05	10:20-11:46	1000	340	344
			1015	340	
			1030	335	
			1045	340	
			1100	340	
			1115	345	
			1130	350	
6	04/21/05	12:03-13:26	1145	355	352
			1200	360	
			1215	360	
			1230	355	
			1245	350	
			1300	355	
			1315	340	
7	04/21/05	13:45-14:06	1330	345	335
			1345	335	
8	04/21/05	14:40-15:01	1400	335	340
			1445	340	
9	04/21/05	15:35-15:56	1500	340	335
			1530	335	
			1545	335	

tag time 21m avg  
ai515ao 4/21/2005 16:00:00 3.29

tag time 21m max  
ai515ao 4/21/2005 16:00:00 3.31

tag time 21m min  
ai515ao 4/21/2005 16:00:00 3.27

Date	Time	Run Time	Average O2	Max O2	Min O2	Average SO2	Max SO2	Min SO2
19-Apr	1655-1716	21 min	3.30	3.34	3.26	320	326	315
20-Apr	1530-1656	1hr 26 min	3.30	3.31	3.25	328	333	323
20-Apr	1727-1748	21 min	3.21	3.23	3.20	349	353	340
21-Apr	0928-0949	21 min	3.24	3.26	3.24	292	656	-1
21-Apr	1020-1146	1hr 26 min	3.25	3.36	3.17	343	354	334

Span Test on ppm SO2 from approximately 9:43 a.m. to 9:58 a.m.

tag time 21m avg  
ar515 4/21/2005 16:00:00 331.84

tag time 21m max  
ar515 4/21/2005 16:00:00 334.41

tag time 21m min  
ar515 4/21/2005 16:00:00 329.22

Date	Time	Run Time	Average O2	Max O2	Min O2	Average SO2	Max SO2	Min SO2
21-Apr	0928-0943	15 min	3.30	3.34	3.26	339	340	336

Excludes Span test data

Date	Time	Run Time	Average O2	Max O2	Min O2	Average SO2	Max SO2	Min SO2
21-Apr	1203-1326	1hr 23min	3.21	3.28	3.18	352	360	339
21-Apr	1345-1406	21 min	3.22	3.23	3.21	336	338	329
21-Apr	1440-1501	21 min	3.27	3.28	3.24	339	341	334
21-Apr	1535-1556	21 min	3.27	3.29	3.25	335	336	332
21-Apr	1600-1621	21 min	3.29	3.31	3.27	332	334	329

**"D" Sulfuric Acid Plant Process Operation Data**

Test Date: 4/19, 20 & 21/2005

Run No.	1	2	3	4	5	6	7	8	9	10
Date	4/19/05	4/20/05	4/20/05	4/21/05	4/21/05	4/21/05	4/21/05	4/21/05	4/21/05	4/21/05
Start Time	1655	1530	1727	0928	1020	1203	1345	1440	1535	1600
Stop Time	1716	1656	1748	0949	1146	1326	1406	1501	1556	1621
Production tons/day	2610	2593	2593	2590	2590	2590	2590	2590	2590	2590
Period Average Values from Aspen										
Avg lbs SO <sub>2</sub> /ton for period	3.03	3.16	3.18	3.03	3.11	3.18	3.03	3.07	3.01	
Avg % O <sub>2</sub> for period		3.30	3.21	3.30	3.25	3.21	3.22	3.27	3.27	3.29
Avg SO <sub>2</sub> ppm for period	325	325	323	338	344	352	335	340	335	

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PLANT "0"

SO2 READINGS

MONITOR - PPM SO2

TIME	:00	:15	:30	:45	AVG
6:00 am	370	370	370	370	370
7:00 am	375	SPAN TEST	SPAN TEST	375	375
8:00 am	375	375	380	370	375
9:00 am	370	370	365	370	368.75
10:00 am	365	365	365	365	365
11:00 am	365	370	370	375	370
12:00 pm	370	370	375	370	371.25
1:00 pm	375	370	375	370	372.5
2:00 pm	375	375	370	SPAN TEST	373.33
3:00 pm	SPAN TEST	375	375	370	373.33
4:00 pm	370	345	315	310	335
5:00 pm	325	325	325	325	325
6:00 pm	325	330	330	330	328.75
7:00 pm	335	345	340	330	337.50
8:00 pm	325	325	320	320	322.50
9:00 pm	325	325	330	330	327.50
10:00 pm	325	330	325	335	328.75
11:00 pm	330	330	330	335	331.25
12:00 am	335	335	340	335	336.25
1:00 am	330	335	335	335	333.75
2:00 am	325	330	335	335	331.25
3:00 am	335	335	340	345	338.75
4:00 am	340	330	335	335	335
5:00 am	335	335	340	335	336.25

DATE 4/19/05

EXIT REICH TEST		
SHIFT	TIME	% SO2
7:00am		
7:00am		
7:00pm		
7:00pm		

CF = Conversion Factor  
 0.1306  $\frac{1000 - 0.015}{R - S}$   
 = lbs. SO2/tons H2SO4  
 per PPM SO2

Where: R = Inlet % SO2  
 S = Monitor % SO2  
 (PPM SO2/1000)

INLET GAS SO2

SHIFT	TIME	BURNER TEMP.	% SO2	CF #	SO2/TON	SIGNATURE
7am-7pm	8:22 am	2049	11.9	.009044	3.3915	W. Bell
7am-7pm	7:51	2052	11.7	.009222	3.462275	W. Bell
7pm-7am	8:19 pm	2035	11.8	.009134	2.95355	Don Grant
7pm-7am	8:11 pm	2032	11.8	.009134	2.96855	Don Grant

REMARKS

Span Test 2:07 - 2:33 AM Y. L.  
 Span Test 2:35 - 3:05 MAD

PLANT D

SO2 READINGS

MONITOR - PPM SO2

TIME	:00	:15	:30	:45	AVG
6:00 am	340	330	345	340	338.75
7:00 am	355	350	SPAN TEST	380	351.66
8:00 am	330	330	335	336	332.5
9:00 am	330	330	340	336	333.75
10:00 am	340	335	330	330	333.75
11:00 am	330	336	330	330	331.25
12:00 pm	330	330	330	336	331.25
1:00 pm	336	326	330	330	327.5
2:00 pm	330	340	330	330	332.5
3:00 pm	325	320	325	326	326.25
4:00 pm	330	325	330	326	326
5:00 pm	326	326	320	325	323.75
6:00 pm	330	330	335	330	331.25
7:00 pm	335	345	350	350	345
8:00 pm	340	340	340	345	341.25
9:00 pm	345	345	345	340	343.75
10:00 pm	340	345	345	345	343.75
11:00 pm	345	340	340	340	341.25
12:00 am	340	345	340	340	341.25
1:00 am	340	340	340	345	341.25
2:00 am	340	340	345	340	341.25
3:00 am	345	350	350	340	346.25
4:00 am	345	340	340	345	342.50
5:00 am	340	345	340	345	342.5

DATE 4/20/05

EXIT REICH TEST		
SHIFT	TIME	% SO2
7:00am		
7:00am		
7:00pm		
7:00pm		

CF = Conversion Factor  
 0.1306  $\frac{1000 - 0.015}{R - S}$   
 = lbs. SO2/tons H2SO4  
 per PPM SO2

Where : R = Inlet % SO2  
 S = Monitor % SO2  
 (PPM SO2/1000)

INLET GAS SO2

SHIFT	TIME	BURNER TEMP.	% SO2	CF #	SO2/TON	SIGNATURE
7am-7pm	8:Am	2040	11.8	0.009104	3.01423	Jim PARKER
7am-7pm	2:Am	2038	11.8	0.009104	3.01423	Jim PARKER
7pm-7am	8:pm	2042	11.9	0.009042	3.07428	Dan LEACH
7pm-7am	2:Am	2040	11.9	0.009042	3.07428	Dan LEACH

REMARKS

Span Test @ 7:17 - 07:42 AM Y.L.

SO2 READINGS

PLANT D MONITOR - PPM SO2

DATE 4/27/05

TIME	:00	:15	:30	:45	AVG.
6:00 am	345	346	346	346	345
7:00 am	346	346 <i>SPAN TEST</i>	346 <i>SPAN TEST</i>	346	346
8:00 am	340	336	340	340	338.75
9:00 am	336	336	336	340 <i>SPAN TEST</i>	336
10:00 am	340	340	335	340	338.75
11:00 am	340	340	350	355	347.5
12:00 pm	340	340	355	350	350.25
1:00 pm	355	340	346	335	343.75
2:00 pm	336	340	340	340	338.75
3:00 pm	340	336	336	336	336.25
4:00 pm	332	335	330	336	332.5
5:00 pm	335	335	340	335	336.25
6:00 pm	335	335	335	340	336.25
7:00 pm	340	340	345	345	342.50
8:00 pm	345	345	345	345	345
9:00 pm	345	350	340	345	345
10:00 pm	345	345	345	340	343.75
11:00 pm	340	335	340	340	338.75
12:00 am	340	335	335	335	336.25
1:00 am	335	340	335	335	336.25
2:00 am	340	340	340	335	338.75
3:00 am	340	345	340	340	341.25
4:00 am	345	345	350	340	345
5:00 am	340	340	345	345	342.5

EXIT REICH TEST		
SHIFT	TIME	% SO2
7:00am		
7:00am		
7:00pm		
7:00pm		

CF = Conversion Factor  
 0.1306  $\frac{1.000 - 0.015}{R - S}$   
 = lbs. SO2/tons H2SO4  
 per PPM SO2

Where: R = Inlet % SO2  
 S = Monitor % SO2  
 (PPM SO2/1000)

INLET GAS SO2

SHIFT	TIME	BURNER TEMP.	% SO2	CF #	SO2/TON	SIGNATURE
7am-7pm	8:Am	2007	11.9	0.009042	3.07426	Jim PARKER
7am-7pm	2:Am	2009	11.9	0.009041	3.028735	Jim PARKER
7pm-7am	8:pm	2037	11.9	0.009042	3.11949	Don GRACE
7pm-7am	2:Am	2037	11.9	0.009042	3.07428	Don GRACE

REMARKS

Span test 07:13 - 07:41 Y.O  
Span test 09:32 - 09:55 Y.O



CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX

DATE	19-Apr-05				
TIME	4:55 PM	TO		5:16 PM	
STACK	D SAP				
RUN	#1				

SAMPLE SOLUTION ANALYSIS

	Acid Mist, SO		SO		
	3		2		
Volume of Sample, ml.	500		500	100	
Aliquot, ml.	50		20	20	
Normality of Barium Perchlorate	0.011158		0.011158		
Mls. of Barium Perchlorate-Titrated			7.60		
Blank, ml.	0.15		0.15		
Conversion to Milligrams			332.82		

Analyst

William F. Cherry S

dso4titr.xls

CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX

DATE	20-Apr-05		
TIME	3:30 PM	TO	4:56 PM
STACK	D SAP		
RUN	#2		

SAMPLE SOLUTION ANALYSIS

	Acid Mist, SO	SO	
	3	2	
Volume of Sample, ml.	500	500	100
Aliquot, ml.	50	20	20
Normality of Barium Perchlorate	0.011158	0.011158	
Mls. of Barium Perchlorate-Titrated		25.33	
Blank, ml.	0.15	0.15	
Conversion to Milligrams		1124.89	

Analyst

William F. Cherry

dso4titr.xls

CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX

DATE	20-Apr-05		
TIME	5:27 PM	TO	5:48 PM
STACK	D SAP		
RUN	#3		

SAMPLE SOLUTION ANALYSIS

	Acid Mist, SO	SO
	3	2
Volume of Sample, ml.	500	500 100
Aliquot, ml.	50	20 20
Normality of Barium Perchlorate	0.011158	0.011158
Mls. of Barium Perchlorate-Titrated		7.60
Blank, ml.	0.15	0.15
Conversion to Milligrams		332.82

Analyst

William F. Chung L

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CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX

DATE	21-Apr-05		
TIME	9:28 AM	TO	9:49 AM
STACK	D SAP		
RUN	#4		

SAMPLE SOLUTION ANALYSIS

	Acid Mist, SO	SO
	3	2
Volume of Sample, ml.	500	500 100
Aliquot, ml.	50	20 20
Normality of Barium Perchlorate	0.011158	0.011158
Mls. of Barium Per- chlorate Titrated		7.65
Blank, ml.	0.15	0.15
Conversion to Milligrams		335.05

Analyst

William F. Chung S

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CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX

DATE	21-Apr-05		
TIME	10:20 AM	TO	11:46 AM
STACK	D SAP		
RUN	#5		

SAMPLE SOLUTION ANALYSIS

	Acid Mist, SO		SO
	3		2
Volume of Sample, ml.	500		500 100
Aliquot, ml.	50		20 20
Normality of Barium Perchlorate	0.011158		0.011158
Mls. of Barium Per- chlorate Titrated			26.57
Blank, ml.	0.15		0.15
Conversion to Milligrams			1180.28

Analyst

William F. Chung I

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CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX

DATE	21-Apr-05		
TIME	12:03 PM	TO	1:26 PM
STACK	D SAP		
RUN	#6		

SAMPLE SOLUTION ANALYSIS

	Acid Mist, SO	SO
	3	2
Volume of Sample, ml.	500	500 100
Aliquot, ml.	50	20 20
Normality of Barium Perchlorate	0.011158	0.011158
Mls. of Barium Per- chlorate-Titrated		26.88
Blank, ml.	0.15	0.15
Conversion to Milligrams		1194.13

Analyst

William F. Cherry Jr

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CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX

DATE	21-Apr-05				
TIME	1:45 PM	TO		2:06 PM	
STACK	D SAP				
RUN	#7				

SAMPLE SOLUTION ANALYSIS

	Acid Mist, SO		SO		
	3		22		
Volume of Sample, ml.	500		500	100	
Aliquot, ml.	50		20	20	
Normality of Barium Perchlorate	0.011158		0.011158		
Mls. of Barium Perchlorate Titrated			7.50		
Blank, ml.	0.15		0.15		
Conversion to Milligrams			328.35		

Analyst

William F. Cherry

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CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX

DATE	21-Apr-05			
TIME	2:40 PM	TO	3:01 PM	
STACK	D SAP			
RUN	#8			

SAMPLE SOLUTION ANALYSIS

	Acid Mist, SO	SO
	3	22
Volume of Sample, ml.	500	500 100
Aliquot, ml.	50	20 20
Normality of Barium Perchlorate	0.011158	0.011158
Mls. of Barium Perchlorate Titrated		7.68
Blank, ml.	0.15	0.15
Conversion to Milligrams		336.39

Analyst

William F. Chang

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CF INDUSTRIES, INC.  
PLANT CITY PHOSPHATE COMPLEX

DATE	<u>21-Apr-05</u>				
TIME	<u>3:35 PM</u>	TO			<u>3:56 PM</u>
STACK	<u>D SAP</u>				
RUN	<u>#9</u>				

SAMPLE SOLUTION ANALYSIS

	Acid Mist, SO		SO	
	3		2	
Volume of Sample, ml.	<u>500</u>		<u>500</u>	<u>100</u>
Aliquot, ml.	<u>50</u>		<u>20</u>	<u>20</u>
Normality of Barium Perchlorate	<u>0.011158</u>		<u>0.011158</u>	
Mls. of Barium Perchlorate Titrated			<u>7.70</u>	
Blank, ml.	<u>0.15</u>		<u>0.15</u>	
Conversion to Milligrams			<u>337.29</u>	

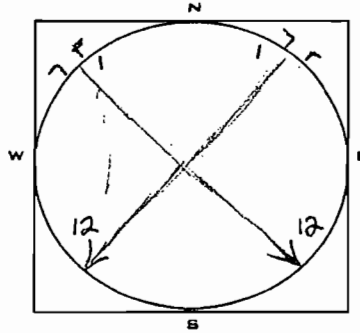
Analyst

William F. Chung S.

dso4titr.xls

# CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	D SULFURIC
RUN NUMBER	PLATA (3)
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	4/19/05
OPERATOR	ERNEST KRATSCHEMER
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



AMBIENT AIR TEMPERATURE		DEGREES F
BAROMETRIC PRESSURE		INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.273	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

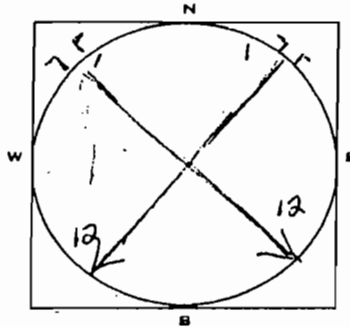
No Leak at 15" (run start) ~~OK~~

No Leak at 15" (END OF RUN) ~~OK~~

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)		ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
			ADDA	ADDA		INLET	OUTLET				
1	4:55 PM	875.011	0.25	0.33	1.64	99°	92°	8.0	N/A	62°	163°
2	5:08	880.5	0.28	0.23	1.14	108°	94°	6.0		62°	164°
3	5:09	885.2	0.33	0.25	1.24	112°	96°	6.2		63°	164°
STOP	5:16	890.082	0.33								
5			0.33								
6			0.30								
7			0.20								
8			0.23								
9			0.25, 23								
10			0.28								
11			0.30								
12			0.33								
STOP											
1			0.15								
2			0.15								
3			0.18								
4			0.18								
5			0.15								
6			0.18								
7			0.30								
8			0.33								
9			0.33								
10			0.35								
11			0.35								
12			0.33								
STOP											
		15.071	0.5103		1.34		100.17				163.67

# CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	D SULFURIC
RUN NUMBER	COMP - 1
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	4/20/05
OPERATOR	BONNET KARESHMAN
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



AMBIENT AIR TEMPERATURE		DEGREES F
BAROMETRIC PRESSURE		INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.273	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

SCHEMATIC OF STACK CROSS SECTION

No Leak at 15" (run start) ~~EX~~

No Leak at 15" (end of run) ~~EX~~

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
					INLET	OUTLET				
1	3:30PM	934.411	0.15	0.74	94°	94°	3.5	N/A	63°	155°
2	3:33PM	936.0	0.18	0.89	102°	93°	4.0	V	66°	161°
3	3:36	937.7	0.18	0.89	103°	92°	4.0		64°	165°
4	3:39	939.5	0.20	0.97	104°	92°	4.0		63°	166°
5	3:42	941.3	0.18	0.87	106°	92°	4.0		63°	165°
6	3:45	942.9	0.18	0.89	108°	93°	4.0		63°	165°
7	3:48	944.8	0.33	1.61	109°	93°	4.0		64°	164°
8	3:51	946.9	0.33	1.61	112°	95°	5.5		64°	163°
9	3:54	949.2	0.35	1.70	112°	96°	5.6		65°	164°
10	3:57	951.6	0.35	1.70	113°	97°	5.6		65°	163°
11	4:00	953.9	0.35	1.70	114°	98°	5.6		65°	163°
12	4:03	956.3	0.33	1.61	114°	99°	5.5		64°	163°
STOP	4:06PM	958.657								
1	4:20PM	958.657	0.23	1.12	102°	99°	4.5		66°	157°
2	4:23	960.6	0.25	1.22	113°	101°	4.8		62°	161°
3	4:26	962.7	0.33	1.61	114°	100°	5.2		61°	163°
4	4:29	965.0	0.30	1.46	114°	101°	5.0		62°	163°
5	4:32	966.9	0.30	1.46	115°	101°	5.0		61°	164°
6	4:35	969.5	0.28	1.36	115°	102°	4.8		63°	164°
7	4:38	971.7	0.25	1.22	115°	101°	4.5		64°	164°
8	4:41	973.8	0.23	1.12	116°	102°	4.2		64°	164°
9	4:44	975.8	0.23	1.12	116°	102°	4.2		65°	164°
10	4:47	977.7	0.25	1.22	117°	102°	4.5		66°	164°
11	4:50	979.8	0.30	1.46	118°	103°	5.0		65°	164°
12	4:53	982.0	0.33	1.61	120°	104°	5.2		65°	165°
STOP	4:56PM	984.327								
		49,916	AVG. Sq Rt.	AVG.		104.54				AVG.

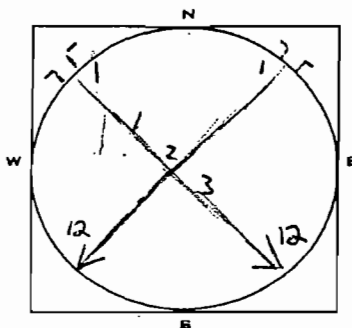
0.5121

1.2992

163.08

### CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	D SULFURIC
RUN NUMBER	RMTA-2
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	4/20/05
OPERATOR	ERNEST KRETSCHMAN
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



AMBIENT AIR TEMPERATURE		DEGREES F
BAROMETRIC PRESSURE		INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.273	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

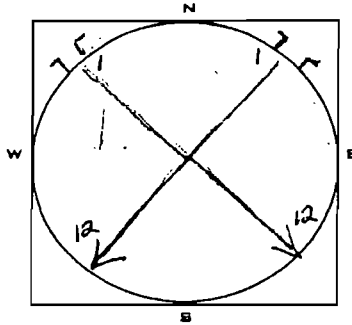
No Leak at 15" (Run Start) ~~etc~~ SCHEMATIC OF STACK CROSS SECTION

No Leak at 15" (End of Run) ~~etc~~

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)		ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
						INLET	OUTLET				
1	5:27PM	985.608	0.18	0.20	0.97	105°	105°	4.0	N/A	68°	167°-165°
2	5:34	989.9	0.18	0.23	1.36	112°	100°	5.0		63°	165°
3	5:41	994.9	0.20	0.33	1.61	113°	100°	5.2		63°	165°
STOP	5:48	1000.391	0.20								
4			0.20								
5			0.20								
6			0.20								
7			0.30								
8			0.33								
9			0.35								
10			0.35								
11			0.35								
12			0.33								
STOP											
1			0.23								
2			0.25								
3			0.30								
4			0.33								
5			0.30								
6			0.28								
7			0.20								
8			0.23								
9			0.25								
10			0.28								
11			0.30								
12			0.33								
STOP											
		14,783	.5152		1.31		105.83				165.0

# CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	D SULFURIC
RUN NUMBER	1299A 3
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	4/21/05
OPERATOR	ERNEST KEITZHOFF
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



AMBIENT AIR TEMPERATURE	73°	DEGREES F
BAROMETRIC PRESSURE	30.06	INCHES HG
ASSUMED MOISTURE	0	0 %
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.273	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

SCHEMATIC OF STACK CROSS SECTION

No Leak at 15" (run start) ~~OK~~

No Leak at 15" (run start) ~~OK~~

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)		ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
			INLET	OUTLET		INLET	OUTLET				
1	9:23 AM	12.111	0.18	0.20	0.97	92°	84°	4.0	N/A	58°	163°
2	9:35	16.3	0.18	0.25	1.22	108°	87°	4.5		56°	163°
3	9:42	21.0	0.18	0.33	1.61	114°	92°	5.0		58°	163°
STOP 4	9:49 AM	26.238	0.20								
5			0.18								
6			0.18								
7			0.33								
8			0.33								
9			0.35								
10			0.33								
11			0.33								
12			0.33								
STOP											
1			0.22								
2			0.28								
3			0.30								
4			0.33								
5			0.30								
6			0.28								
7			0.23								
8			0.23								
9			0.23								
10			0.25								
11			0.30								
12			0.33								
STOP							AVG.				
			AVG. Sq. Ft		AVG		96.17				AVG.

14.127

0.5121

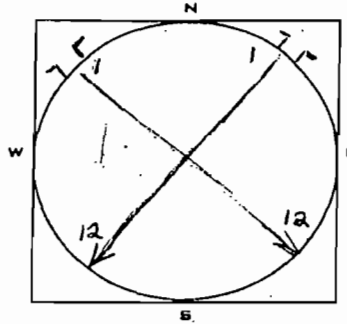
1,2667

10

163°

# CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	D SULFURIC
RUN NUMBER	COMP(4)
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	4/21/05
OPERATOR	ERNEST ROBERTS/HMAR
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



SCHEMATIC OF STACK CROSS SECTION

AMBIENT AIR TEMPERATURE		DEGREES F
BAROMETRIC PRESSURE		INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.273	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

*No Leak at 15" (ROW START) EX*

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX	IMPINGER	STACK
					INLET	OUTLET		TEMPERATURE (DEGREES F)	TEMPERATURE (DEGREES F)	TEMPERATURE (DEGREES F)
1	10:20 AM	42.702	0.15	0.73	107°	104°	3.0	N/A	68°	155°
2	10:23	44.3	0.18	0.88	115°	104°	3.0	↓	64°	160°
3	10:26	46.0	0.18	0.88	117°	103°	3.0		62°	162°
4	10:29	47.8	0.20	0.97	118°	103°	3.2		61°	163°
5	10:32	49.6	0.18	0.88	118°	104°	3.0		62°	163°
6	10:35	51.3	0.18	0.88	119°	104°	3.0		64°	164°
7	10:38	53.1	0.33	1.61	122°	105°	3.5		64°	164°
8	10:41	55.4	0.33	1.61	122°	105°	3.5		64°	163°
9	10:44	57.8	0.35	1.70	122°	107°	3.6		64°	163°
10	10:47	60.1	0.35	1.70	123°	108°	3.6		63°	163°
11	10:50	62.6	0.35	1.70	124°	108°	3.6		63°	163°
12	10:53	65.0	0.33	1.61	124°	108°	3.5		64°	162°
STOP	10:56	67.323								
1	11:10 AM	67.323	0.23	1.12	112°	108°	3.0		68°	157°
2	11:13	69.3	0.26	1.36	122°	108°	3.2		65°	162°
3	11:16	71.5	0.30	1.46	123°	107°	3.2		63°	162°
4	11:19	73.7	0.33	1.61	123°	108°	3.2		62°	163°
5	11:22	76.0	0.30	1.46	123°	108°	3.2		63°	163°
6	11:25	78.3	0.28	1.36	124°	108°	3.0		63°	163°
7	11:28	80.8	0.20	0.97	124°	108°	3.0		63°	163°
8	11:31	82.4	0.23	1.12	125°	109°	3.0		64°	162°
9	11:34	84.3	0.25	1.22	125°	110°	3.0		64°	162°
10	11:37	86.4	0.28	1.36	126°	111°	2.5 3.0		65°	161°
11	11:40	88.6	0.30	1.46	126°	111°	3.3		64°	161°
12	11:43	90.8	0.33	1.61	128°	112°	3.3		64°	160°
STOP	11:46 AM	93.189								
			Sq RT AVG.	AVG.		AVG.				AVG.

50.487

0.5132

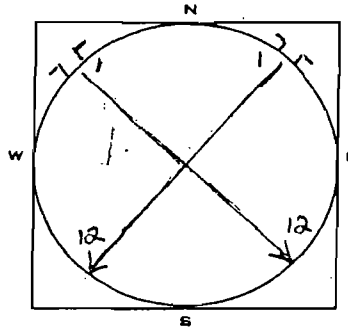
1.303

29

161.83

# CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	D SULFURIC
RUN NUMBER	Comp (S)
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	4/21/05
OPERATOR	TERREST KANTHAR
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



AMBIENT AIR TEMPERATURE		DEGREES F
BAROMETRIC PRESSURE		INCHES HG
ASSUMED MOISTURE		0 %
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.273	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

SCHEMATIC OF STACK CROSS SECTION

No Leak at 15" (run STAIR) ~~OK~~

No Leak at 15" (run STAIR) ~~OK~~

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)	ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
					INLET	OUTLET				
1	12:03PM	94.307	0.13	0.63	112°	109°	3.0	N/A	68°	156°
2	12:06	95.9	0.15	0.73	115°	108°	3.0	↓	68°	161°
3	12:09	97.4	0.18	0.88	117°	108°	3.0		68°	162°
4	12:12	98.9	0.20	0.97	117°	107°	3.0		68°	162°
5	12:15	100.8	0.18	0.88	118°	106°	3.0		67°	162°
6	12:18	102.6	0.18	0.88	119°	106°	3.0		66°	162°
7	12:21	104.3	0.30	1.46	119°	106°	3.0		67°	161°
8	12:24	106.2	0.33	1.61	121°	106°	3.5		64°	160°
9	12:27	108.5	0.35	1.70	121°	107°	3.5		64°	159°
10	12:30	110.9	0.35	1.70	121°	107°	3.5		62°	158°
11	12:33	113.4	0.35	1.70	121°	107°	3.5		61°	158°
12	12:36	115.8	0.33	1.61	120°	108°	3.5		62°	157°
STOP	12:39PM	118.136								
1	12:50PM	118.136	0.23	1.14	108°	108°	3.0		66°	147°
2	12:53	120.2	0.25	1.24	120°	108°	3.0		62°	155°
3	12:56	122.3	0.30	1.49	121°	107°	3.3		59°	155°
4	12:59	124.6	0.30	1.49	120°	108°	3.3		60°	158°
5	1:02	126.8	0.30	1.49	120°	107°	3.3		60°	158°
6	1:05	129.1	0.28	1.39	120°	107°	3.0		62°	159°
7	1:08	131.3	0.20	0.97	120°	107°	3.0		64°	159°
8	1:11	133.2	0.23	1.14	121°	107°	3.0		64°	159°
9	1:14	135.2	0.25	1.24	122°	107°	3.0		64°	159°
10	1:17	137.4	0.28	1.39	122°	108°	3.0		63°	160°
11	1:20	139.5	0.30	1.49	123°	108°	3.2		62°	160°
12	1:23	141.8	0.33	1.64	123°	108°	3.5		62°	160°
STOP	1:26PM	144.198								
			Sq Rt. AVG.	AVG.		AVG.				AVG.

49.891

0.5071

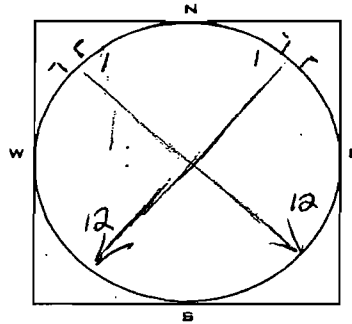
1.2858

30

158.71

# CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	D SULFURIC
RUN NUMBER	DATA (6)
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	4/2/05
OPERATOR	BERNIE KURTSLAND
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



AMBIENT AIR TEMPERATURE		DEGREES F
BAROMETRIC PRESSURE		INCHES HG
ASSUMED MOISTURE	0%	
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.273	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

SCHEMATIC OF STACK CROSS SECTION

No Leak at 15" (run START) ~~EX~~

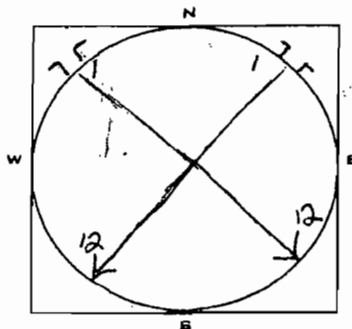
No Leak at END of run 15" ~~EX~~

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)		ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
						INLET	OUTLET				
1	1:45 PM	160.202	0.18	0.18	0.29	112°	109°	5.2	N/A	68°	162°
2	1:52	164.3	0.18	0.25	1.24	118°	108°	6.5		68°	161°
3	1:59	169.2	0.18	0.33	1.64	118°	107°	7.8		64°	162°
STOP 4	2:06 PM	174.749	0.18								
5			0.18								
6			0.18								
7			0.33								
8			0.35								
9			0.33								
10			0.33								
11			0.33								
12			0.33								
STOP											
1			0.20								
2			0.28								
3			0.30								
4			0.33								
5			0.30								
6			0.30								
7			0.20								
8			0.23								
9			0.25								
10			0.25								
11			0.30								
12			0.33								
STOP			Sy. Rt. Avg.		Avg.		Avg.				Avg.
		14.547	0.5119		1.2567		112°				161.67°



### CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	D SULFURIC
RUN NUMBER	PAFA-7
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	4/2/05
OPERATOR	ERNEST KRETSCHMAR
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



AMBIENT AIR TEMPERATURE		DEGREES F
BAROMETRIC PRESSURE		INCHES HG
ASSUMED MOISTURE	0%	
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.273	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

SCHEMATIC OF STACK CROSS SECTION

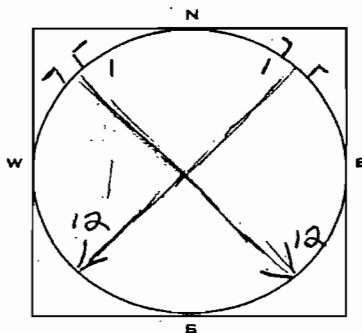
No Leak at 15" (row 5) *ES*

No Leak at 15" (row 4) *ES*

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)		ORIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
						INLET	OUTLET				
1	2:40 PM	180.209	0.18	0.20	0.99	105°	106°	4.0	N/A	68°	164°
2	2:47	184.5	0.18	0.25	1.24	115°	103°	4.8		64°	162°
3	2:54	189.4	0.18	0.30	1.64	115°	104°	5.0		62°	162°
STOP 4	3:01 PM	194.971	0.18	0.33							
5			0.18								
6			0.18								
7			0.30								
8			0.33								
9			0.33								
10			0.35								
11			0.33								
12			0.33								
STOP											
1			0.20								
2			0.25								
3			0.30								
4			0.33								
5			0.30								
6			0.28								
7			0.20								
8			0.25								
9			0.25								
10			0.25								
11			0.30								
12			0.35								
STOP											
		14.762	AVE Sp Rt.		1.290		108				162.67

### CF INDUSTRIES COMPLIANCE TEST FIELD SHEET

PLANT	D SULFURIC
RUN NUMBER	RABDA-8
LOCATION	CF INDUSTRIES, PLANT CITY
DATE	4/21/05
OPERATOR	ERNEST DIETSCHMAN
SAMPLE UNIT S/N	S-311A
CONTROL UNIT S/N	C-254



AMBIENT AIR TEMPERATURE		DEGREES F
BAROMETRIC PRESSURE		INCHES HG
ASSUMED MOISTURE	0	%
HEATER BOX SETTING	N/A	DEGREES F
PROBE TIP DIAMETER	0.273	INCHES
PROBE LENGTH	10.5	FEET
PROBE HEATER SETTING	N/A	

SCHEMATIC OF STACK CROSS SECTION

No Leak at 15" (run start) ~~48~~

No Leak at 15" (run of run) ~~48~~

TRAVERSE POINT	CLOCK (TIME)	DRY GAS METER (CUBIC FEET)	PITOT DELTA P (INCHES) (OF WATER)		DRIFICE DELTA H (INCHES) (OF WATER)	DRY GAS TEMPERATURE (DEGREES F)		PUMP VACUUM (INCHES HG) GAUGE	BOX TEMPERATURE (DEGREES F)	IMPINGER TEMPERATURE (DEGREES F)	STACK TEMPERATURE (DEGREES F)
						INLET	OUTLET				
1	3:35 PM	196.404	0.15	0.20	0.99	104°	105°	3.0	N/A	68°	164°
2	3:42	200.7	0.18	0.25	1.24	114°	102°	3.2	↓	63°	162°
3	3:49	205.6	0.18	0.33	1.64	116°	102°	3.5		64°	162°
STOP 4	3:56 PM	211.12	0.18								
5			0.18								
6			0.18								
7			0.28								
8			0.33								
9			0.33								
10			0.35								
11			0.35								
12			0.33								
STOP											
1			0.20								
2			0.25								
3			0.30								
4			0.30								
5			0.28								
6			0.28								
7			0.20								
8			0.25								
9			0.25								
10			0.30								
11			0.30								
12			0.33								
STOP											
		14.708	0.5068		1.29		107.18				162.67

O2 Testing by Orsat

Tedlar

Bags Orsat

Leak Leak

Checked Checked Time Time

Date	Plant	Checked Yes	Checked No	Checked Yes	Checked No	Time Collected	Time Analyzed	CO2	O2*	Analyst		
1	4/20/05	1	DSAD	✓		✓		6:55PM	Q	3.1	<del>ES</del>	} 3.27
		2	COMP1							3.3	<del>ES</del>	
		3								3.4	<del>ES</del>	
2	4/20/05	1	DSAD			✓		7:15PM	Q	3.4	<del>ES</del>	} 3.48
		2	RATA2							3.4	<del>ES</del>	
		3								3.2	<del>ES</del>	
3	4/21/05	1	DSAP	✓		✓		1040		3.5	<del>ES</del>	} 3.50
		2	RATA3							3.5	<del>ES</del>	
		3								3.5	<del>ES</del>	
4	4/21/05	1	COMP2					1200		3.4	<del>ES</del>	} 3.43
		2								3.5	<del>ES</del>	
		3								3.4	<del>ES</del>	
5		1	COMP3					1340		3.4	<del>ES</del>	} 3.37
		2								3.3	<del>ES</del>	
		3								3.4	<del>ES</del>	
6		1	RATA4					1500		3.3	<del>ES</del>	} 3.37
		2								3.4	<del>ES</del>	
		3								3.4	<del>ES</del>	
7		1	RATA5					1615		3.4	<del>ES</del>	} 3.47
		2								3.5	<del>ES</del>	
		3								3.5	<del>ES</del>	
8		1	RATA6					1625		3.4	<del>ES</del>	} 3.37
		2								3.3	<del>ES</del>	
		3								3.4	<del>ES</del>	
9		1	RATA7					1645		3.4	<del>ES</del>	} 3.43
		2								3.5	<del>ES</del>	
		3								3.4	<del>ES</del>	
		1										
		2										
		3										
		1										
		2										
		3										
		1										
		2										
		3										

\*O2 is actual O2 reading minus actual CO2 reading

# Southern Environmental Sciences, Inc.

1204 North Wheeler Street □ Plant City, Florida 33563 □ (813) 752-5014, Fax: (813) 752-2475

February 18, 2005

Mr. Frank Dlugos  
CF INDUSTRIES, INC.  
P.O. Drawer L  
Plant City, Florida 33564

Re: Meter Box Calibration &  
Dry Gas Meter Calibration

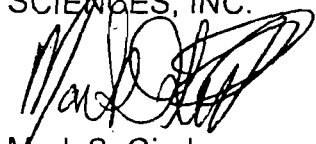
Dear Frank:

The attached calibrations were performed on the Lear Seigler meter box (serial # C254) and the Rockwell dry gas meter (serial # JA631105). All calibrations were performed using a wet test meter that is checked annually using a liquid displacement method as described in "Quality Assurance Handbook for Air Pollution Measurement Systems: Volume III, Stationary Source Specific Methods". A copy of the calibration check is enclosed.

Please let me know if we can be of any further assistance.

Very truly yours,

SOUTHERN ENVIRONMENTAL  
SCIENCES, INC.



Mark S. Gierke  
Source Testing Manager

MSG/mg

Enclosures

# DRY GAS METER CALIBRATION

Meter Box Number: Lear Seigler    Barometric Pressure: 30.06  
 Serial No: C254    Wet Test Meter No.: P-576  
 Date: 02/16/2005    Calibrated By: DW

Orifice Manometer Setting (Delta H) in. H2O	Gas Volume		Temperature		Time (THETA) Min.	Yi	Delta H@ in. H2O
	Wet Test Meter (Vw) ft.^3	Dry Gas Meter (Vd) ft.^3	Wet Test Meter (Tw) Deg. F	Dry Gas Meter (Td) Deg. F			
0.50	5.000	5.361	73.0	105.50	12.1	0.988	1.551
1.00	5.000	5.318	72.0	105.0	8.57	0.996	1.552
1.50	10.000	10.644	72.0	106.0	14.23	0.996	1.602
2.00	10.000	10.575	71.0	105.5	12.33	1.002	1.599
3.00	10.000	10.568	72.0	108.0	10.13	1.003	1.618
4.00	10.000	10.501	71.5	106.5	8.83	1.005	1.640
						0.998	1.594

Delta H@ Acceptable Range    1.794    to    1.394  
 Yi Acceptable Range    1.018    to    0.978

$$Y_i = \frac{V_w P_b (T_d + 460)}{V_d (P_b + \Delta H / 13.6) (T_w + 460)}$$

$$\Delta H @ = \frac{.0317 (\Delta H)}{P_b (T_d + 460)} \left[ \frac{(T_w + 460) (\Theta)}{V_w} \right]^2$$

- Where:
- Vw = Gas Volume passing through the wet test meter, ft.^3.
  - Vd = Gas Volume passing through the dry gas meter, ft.^3.
  - Tw = Temperature of the gas in the wet test meter, deg F.
  - Td = Average temperature of the gas in the dry gas meter, deg F.
  - Delta H = Pressure differential across orifice. in. H2O.
  - Yi = Ratio of accuracy of wet test meter to dry gas meter for each run.
  - Y = Average ratio of accuracy of wet test meter to dry gas meter
  - Pb = Barometric pressure, in. Hg
  - Theta = Time of calibration run, min.

SOUTHERN ENVIRONMENTAL SCIENCES, INC.  
 1204 North Wheeler Street  
 Plant City, Florida 33563  
 Phone (813) 752-5014 Fax (813) 752-2475

# SOUTHERN ENVIRONMENTAL SCIENCES, INC.

## WET TEST METER CALIBRATION CHECK

Wet Test Meter #: P-576  
 Manufacturer: American Meter  
 Date: 01/05/2005

Barometric Pressure: 30.08  
 Calibration Factor: 1.00  
 Checked by: MG

Gas Volume		Temperature		
Liquid Displaced (Ld) ft. <sup>3</sup>	Wet Test Meter (Vw) ft. <sup>3</sup>	Ambient (Ta) Deg. F	Wet Test Meter (Tw) Deg. F	Yi
1.198	1.202	71.0	72.0	0.999
1.198	1.204	70.0	72.0	0.999
1.195	1.204	70.0	74.0	1.000
1.197	1.204	71.0	74.0	1.000
1.199	1.202	71.0	73.0	1.001
1.199	1.204	72.0	74.0	1.000
				1.000

$$Y_i = \frac{V_w P_b (T_w + 460)}{V_d (P_b + \Delta H / 13.6) (T_a + 460)}$$

Where:

- Vw = Gas Volume passing through the wet test meter, ft.<sup>3</sup>.
- Vd = Gas Volume passing through the dry gas meter, ft.<sup>3</sup>.
- Tw = Temperature of the gas in the wet test meter, deg F.
- Ta = Ambient temperature, deg F.
- Yi = Accuracy of wet test meter to displaced liquid.
- Y = Average accuracy of wet test meter.
- Pb = Barometric pressure, in. Hg

## STANDARD DRY GAS METER CALIBRATION

GAS METER MANUF.	ROCKWELL	PERFORMED FOR	C. F. Industries - Plant City
MODEL #	175-S	DATE	02/18/2005
SERIAL #	JA 631105	BAROMETRIC PRESSURE	30.22
WET TEST METER #	P-576	LEAK CHECK	0.00 CFM @ 15" Hg

Approximate Flowrate (CFM)	Gas Volume		Temperature		Dry Gas Meter Delta P ("H2O)	Time (THETA) Min.	Flowrate (CFM)	Dry Gas Meter Coeff. (Yds)	Avg. Gas Meter Coeff. (Yds)
	Wet Test Meter (Vw) ft.^3	Dry Gas Meter (Vd) ft.^3	Wet Test Meter (Tw) Deg F	Dry Gas Meter (Td) Deg F					
0.40	5.000	4.982	74.5	78.0	0.10	10.85	0.460	1.010	
0.40	5.000	4.975	74.5	78.0	0.10	10.93	0.456	1.011	1.009
0.40	5.000	4.996	74.5	78.0	0.10	10.97	0.455	1.007	
0.60	5.000	5.033	74.0	77.0	0.35	7.23	0.691	0.998	
0.60	5.000	5.025	74.0	76.0	0.35	8.10	0.616	0.998	0.998
0.60	6.000	6.033	74.0	76.0	0.35	8.68	0.690	0.997	
0.80	5.000	5.047	73.0	75.0	0.73	5.58	0.897	0.993	
0.80	6.000	6.074	73.5	75.5	0.73	6.77	0.886	0.990	0.991
0.80	5.000	5.056	72.5	74.5	0.73	5.63	0.889	0.991	
1.00	5.000	5.055	72.0	74.0	1.31	4.62	1.085	0.990	
1.00	5.000	5.069	72.0	74.0	1.31	4.58	1.094	0.987	0.989
1.00	5.000	5.045	71.5	73.0	1.31	4.67	1.074	0.991	
1.20	5.000	5.075	70.0	72.0	1.48	4.05	1.242	0.985	
1.20	5.000	5.077	69.5	71.0	1.48	4.00	1.259	0.984	0.983
1.20	5.000	5.085	68.0	68.5	1.48	3.82	1.322	0.981	

$$Q = \frac{P_b \times V_w \times 528}{(T_w + 460) \times \Theta \times 29.92}$$

$$Y_{ds} = \frac{V_w}{V_d} \times \frac{(T_d + 460)}{(T_w + 460)} \times \frac{P_b}{[P_b + (\Delta P / 13.6)]}$$

- Where:
- Vw = Gas Volume passing through the wet test meter, ft.^3.
  - Vd = Gas Volume passing through the dry gas meter, ft.^3.
  - Tw = Temperature of the gas in the wet test meter, deg F.
  - Td = Average temperature of the gas in the dry gas meter, deg F.
  - Delta P = Dry gas meter pressure differential, in. H2O.
  - Yds = Dry gas meter Coefficient
  - Pb = Barometric pressure, in. Hg
  - Theta = Time of calibration run, min.

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## STANDARD METER CALIBRATION CURVE

GAS METER MANUF.	ROCKWELL	PERFORMED FOR	C. F. Industries - Plant City
MODEL #	175-S	DATE	02/18/2005
SERIAL #	JA 631105		

FLOWRATE (CFM)	DRY GAS METER COEFF. (Yds)
0.457	1.009
0.666	0.998
0.891	0.991
1.085	0.989
1.274	0.983

Regression Output:

Constant	1.0344084
Std Err of Y Est	0.0022086
R Squared	0.9494629
No. of Observations	5
Degrees of Freedom	3

X Coefficient(s)	-0.025997
Std Err of Coef.	0.0034628

FLOW (CFM)	CORRECTION FACTOR
0.40	1.024
0.45	1.023
0.50	1.021
0.55	1.020
0.60	1.019
0.65	1.018
0.70	1.016
0.75	1.015
0.80	1.014
0.85	1.012
0.90	1.011
0.95	1.010
1.00	1.008
1.05	1.007
1.10	1.006
1.15	1.005
1.20	1.003

SOUTHERN ENVIRONMENTAL SCIENCES, INC.  
 1204 North Wheeler Street  
 Plant City, Florida 33563  
 Phone (813) 752-5014 Fax (813) 752-2475

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# TYPE S PITOT TUBE INSPECTION DATA

Date: August 6, 2004

Pitot Number: 8-6-04-4

Pitot tube assembly level?      ~~yes~~ x      no       

Pitot tube opening damage?      yes             no x

If yes explain below.

$\alpha 1$  1 ( $< 10^\circ$ )

$\alpha 2$  0 ( $< 10^\circ$ )

$\beta 1 =$  0 ( $< 5^\circ$ )

$\beta 2$  1 ( $< 5^\circ$ )

$\gamma =$  2  $^\circ$

$\theta =$  0  $^\circ$

$A =$  0.997 cm (in)

$Z = A \text{ SINE } \gamma =$  0.035 cm (in)      Where Z is  $< 0.32$  cm ( $< 1/8$  in)

$W = A \text{ SINE } \theta =$  0.000 cm (in)      Where W is  $< 0.08$  cm ( $< 1/32$  in)

$P_a =$  0.499 cm, in

$P_b =$  0.499 cm, in

$P = P_a + P_b /$  = 0.499 cm, in

$D_t =$  0.375 cm, in

$P/D_t :$  1.329 Where  $P / D_p \geq 1.05$  and  $\leq 1.50$

Comments: Client: CF Industries

Type of Probe and Effective 31-674X-B1

$C_p = 0.84$

**ANNUAL LSI STACKBOX (C254) THERMOCOUPLE CALIBRATIONS**

Date: 10/15/04

FOR TEMPERATURES 0 TO 110 DEGREES C  
NIST Traceable Thermometer # J96-258

FOR TEMPERATURES 110 TO 200 DEGREES C  
NIST Traceable Thermometer # 90B-2024

Time: 940-1550

Initial *[Signature]*

Display	Item	Ice Water Point			Ambiant Water Point			Hot Water Point			Hot Oil Point		
		Thermocouple or RTD Reading (Degrees F)	NIST Reading		Thermocouple or RTD Reading (Degrees F)	NIST Reading		Thermocouple or RTD Reading (Degrees F)	NIST Reading		Thermocouple or RTD Reading (Degrees F)	NIST Reading	
			Actual	Con- version to		Actual	Con- version to		Actual	Con- version to		Actual	Con- version to
			Degrees			Degrees			Degrees			Degrees	
C	F	C	F	C	F	C	F	C	F				
[1] Stack	Probe 4.0ft. #2405	33.6	2.2	36.0	73	23.4	74.1	153	65.3	149.5	N/A	N/A	N/A
	Probe 6.0ft. #1009	34.1	2.2	36.0	74	23.4	74.1	152	65.3	149.5	N/A	N/A	N/A
	Probe 10.5ft. #2329	35.3	2.2	36.0	74	23.4	74.1	153	65.3	149.5	N/A	N/A	N/A
[2] Probe (Probe Liner Heater)	Probe 4.0ft. #2405	38	2.2	36.0	74	23.4	74.1	149	65.3	149.5	227	109.2	228.6
	Probe 6.0ft. #1009	38	2.2	36.0	73	23.4	74.1	148	65.3	149.5	226	109.2	228.6
	Probe 10.5ft. #2329	35	2.2	36.0	73	23.4	74.1	148	65.3	149.5	226	109.2	228.6
[3] Hot Box	Thermocouple	38	2.2	36.0	73	23.4	74.1	150	65.3	149.5	225	109.2	228.6
	External Sensor	OUT OF RANGE			75	23.4	74.1	150	65.3	149.5	230	109.2	228.6
[4] Umbilical (Coldbox Exit)		35	2.2	36.0	72	23.4	74.1	148	65.3	149.5	N/A	N/A	N/A
[5] DGM Inlet		34	2.2	36.0	71	23.4	74.1	147	65.3	149.5	N/A	N/A	N/A
[6] DGM Exit		34	2.2	36.0	71	23.4	74.1	147	65.3	149.5	N/A	N/A	N/A

POSTTEST DRY GAS METER CALIBRATION DATA FORM (English units)

Test numbers \_\_\_\_\_ Date 4/25/05 Meter box number C254 Plant D SULFURIC  
 Barometric pressure,  $P_b = 30.00$  in. Hg Dry gas meter number 463613 Pretest Y 0.998

Orifice manometer setting, $(\Delta H)$ , in. H <sub>2</sub> O	Gas volume		Temperature				Time $(\theta)$ , min	Vacuum setting, in. Hg	$Y_i$	$Y_i$	$V_w P_b (t_d + 460)$
	Dry test meter $(V_w)$ , ft <sup>3</sup>	Dry gas meter $(V_d)$ , ft <sup>3</sup>	Dry test meter $(t_w)$ , °F	Dry gas meter							
				Inlet $(t_{d_i})$ , °F	Outlet $(t_{d_o})$ , °F	Average $(t_d)^a$ , °F					
1.30	695.082	231.872	74°	98°	82°	82.5°	15.0	7.8	0.9775		$(10.039)(30.00)(542.5)$
	685.043	221.602	72°	77°	73°						$(10.270)(30.096)(533.0)$
1.30	705.125	242.240	73°	103°	87°	90.75°	15.0	7.8	0.9920		$(10.043)(30.00)(550.75)$
	695.082	231.872	74°	90°	83°						$(10.418)(30.096)(533.3)$
1.30	715.127	252.780	76°	106°	91°	94.25°	15.0	7.8	0.9856		$(10.002)(30.00)(554.25)$
	705.125	242.290	73°	93°	87°						$(10.450)(30.096)(534.5)$
											$Y = 0.9850$

<sup>a</sup> If there is only one thermometer on the dry gas meter, record the temperature under  $t_d$ .

$V_w$  = Gas volume passing through the wet test meter, ft<sup>3</sup>.

$V_d$  = Gas volume passing through the dry gas meter, ft<sup>3</sup>.

$t_w$  = Temperature of the gas in the wet test meter, °F.

$t_{d_i}$  = Temperature of the inlet gas of the dry gas meter, °F.

$t_{d_o}$  = Temperature of the outlet gas of the dry gas meter, °F.

$t_d$  = Average temperature of the gas in the dry gas meter, obtained by the average of  $t_{d_i}$  and  $t_{d_o}$ , °F.

$\Delta H$  = Pressure differential across orifice, in H<sub>2</sub>O.

$Y_i$  = Ratio of accuracy of wet test meter to dry gas meter for each run.

$Y$  = Average ratio of accuracy of wet test meter to dry gas meter for all three runs; tolerance = pretest  $Y \pm 0.05Y$

$P_b$  = Barometric pressure, in. Hg.

$\theta$  = Time of calibration run, min.

Dry test meter number Rockwell-JAG31105

Quality Assurance Handbook M5-2.4A

*Within ± 0.05y  
 3:15 PM, 4/25/05  
 [Signature]*

P.O. Drawer L.  
Plant City, Florida 33564-9007  
Telephone: 813/782-1591



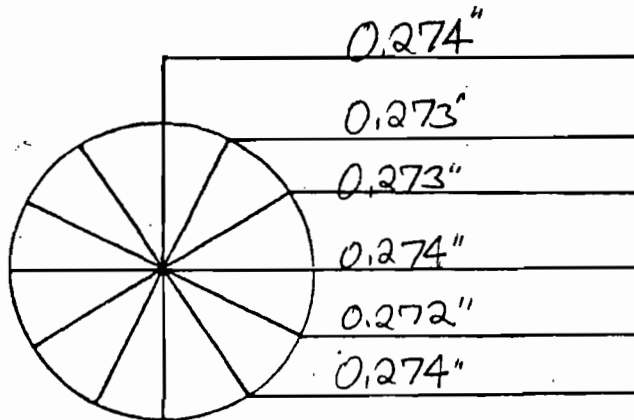
**CF Industries, Inc.**  
Plant City Phosphate Complex

PROBE NOZZLE CALIBRATION DATA

Nozzle Identification Number: 4452

Calibrated by: BONNIE KRETSCHMAN

Date: 4/18/05



**Instructions:**

Measure to nearest 0.001"

**Tolerance:**

0.001" for mean of at least three readings.  
Maximum deviation between readings  $\leq 0.004$ ".

Nozzle diameter,  $D_n$ : 0.273 In.

Nozzle area  $A_n$ : 0.000407 ft<sup>2</sup>

$$A_n = \frac{\pi}{144} \left( \frac{D_n}{2} \right)^2$$

CF INDUSTRIES, INC.  
 PLANT CITY PHOSPHATE COMPLEX  
SOURCE SAMPLING NOMENCLATURE SHEET

pb	=	Barometric pressure, in Hg
Ps	=	Stack pressure, in Hg
As	=	Stack area, square feet
As'	=	Effective area of positive stack gas flow, square feet
Ts	=	Stack temperature, °R
Tm	=	Meter temperature, °R
$\sqrt{\Delta \text{Pave}}$	=	Average square root of velocity head, in. H <sub>2</sub> O
Cp	=	S-type pitot tube correction factor
Kp	=	85.48 ft/sec (lb mole - °R) <sup>1/2</sup>
Ms	=	Molecular weight of gas at stack conditions
Md	=	Molecular weight of gas at dry conditions
Bwo	=	Proportion by volume of water vapor in gas stream
Vwstd	=	Volume of water vapor in gas sample
V	=	Total volume of liquid collected in impinger and silica gel
P H <sub>2</sub> O	=	Density of water, 1 gm/ml
M H <sub>2</sub> O	=	Molecular weight of water, 18 lb/lb mole
R	=	Ideal gas constant, 28.83 inches Hg-cu ft/lb-mole °R
T std	=	Absolute temperature at standard conditions, 528 °R
P std	=	Absolute pressure at standard conditions, 29.92 in. Hg
Vm std	=	Volume of gas sample through dry gas meter (standard conditions) ft <sup>3</sup>
Vm	=	Volume of gas sample through the dry gas meter (meter condition)
Δ H	=	Orifice pressure of sampling meter
S.T.P.	=	Standard condition, dry, 528 °R, 29.92 inches Hg
An	=	Sampling nozzle area, square feet
Vs	=	Velocity of stack gas, feet per sec.
Qs	=	Volumetric flow rate, dry basis, standard condition, CFM
C mist	=	Concentration of mist in stack gas, grs/SCF
C SO <sub>2</sub>	=	Concentration of SO <sub>2</sub> in stack gas, grs/SCF
C NH <sub>3</sub>	=	Concentration of NH <sub>3</sub> in stack gas, grs/SCF
I	=	Percent isokinetic volume sampled
∅	=	Sampling time (minutes)

$$V_{wstd} = 0.04707 \text{ cuft/ml } (V_1)$$

$$V_{mstd} = V_m \left( \frac{T_{std}}{T_m} \right) \left( \frac{P_{bar} + \frac{\Delta H}{13.6}}{P_{std}} \right)$$

$$B_{wo} = \frac{V_{wstd}}{V_{wstd} + V_{mstd}}$$

$$M_s = M_d (1 - B_{wo}) + 18 (B_{wo})$$

$$V_s(\text{avg}) = K_p C_p \sqrt{P(\text{avg})} \sqrt{\frac{460 + T_s}{M_s P_s}}$$

$$Q_s = 60 (1 - B_{wo}) V_s A_s \left( \frac{T_{std}}{T_s} \right) \left( \frac{P_s}{P_{std}} \right)$$

PERCENT ISOKINETIC

$$I = \frac{T_s (1.667) \left[ (0.00267) V_1 + \left( \frac{T_{std}}{T_m} \right) P_{bar} + \frac{\Delta H}{13.6} \right]}{\theta V_s P_s A_n}$$

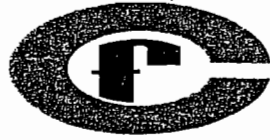
$$C_s = 0.0154 \text{ grs/mg } \frac{M_f \text{ or } M_n}{V_{mstd}}$$

$$\text{lbs/hr} = (C_s \times Q_s \times 60) / 7000$$

$$\text{lbs/day} = \text{lbs/hr} \times 24 \text{ hrs/day}$$

J. H. Falls  
3/15/93

P.O. Drawer L.  
Plant City, Florida 33564-9007  
Telephone: 813/782-1591



**CF Industries, Inc.**  
Plant City Phosphate Complex

## CALIBRATION DRIFT EVALUATION

Sulfuric Acid Plant D

Continuous Emissions Monitoring System

April 18, 2005 through April 24, 2005

FDEP Facility ID No. 0570005  
E.U. ID NO. 007

## CALIBRATION DRIFT EVALUATION

The CF Industries, Inc., Instrument Shop tests the calibration of the SO<sub>2</sub> and O<sub>2</sub> Continuous Emissions Monitoring Systems (CEMS) against certified reference gases daily. Tables 1 and 2 show calibration drift test results for Sulfuric Acid Plant D for the period, April 18 through April 24, 2005. Both the SO<sub>2</sub> and O<sub>2</sub> calibration drift results are within the rule specification ranges.

Attachment 1 provides the CEMS Calibration Test Log for the month of April 2005.  
Attachment 2 provided zero point drift data for the SO<sub>2</sub> and O<sub>2</sub> CEMS.

T.A. Edwards  
5/13/2005



**Table 1**  
**Calibration Drift Determination - "D" Sulfuric Acid Plant**  
**April 18 - April 24, 2005 - SO2 CEMS**

---

Date	Reference Value ppm (a)	CEMS Response ppm	Calibration Drift ppm	Calibration Drift, % of span value (b)
18-Apr-05	904	897.0	7	0.70
19-Apr-05	904	892.0	12	1.20
20-Apr-05	904	889.0	15	1.50
21-Apr-05	904	888.0	16	1.60
22-Apr-05	904	884.0	20	2.00
23-Apr-05	904	885.0	19	1.90
24-Apr-05	904	885.0	19	1.90

- (a) The zero point is checked daily against the certified SO2 reference gas (0 ppm SO2).
- (b) The maximum calibration drift performance specification for the SO2 CEMS is 2.5% of the span value (40 CFR 60, Appendix B, P.S.2,13.1). The span value is 1000 ppm as specified at 40 CFR 60.84(a).

**Table 2**  
**Calibration Drift Determination - "D" Sulfuric Acid Plant**  
**April 18 - April 24, 2005 - O2 CEMS**

---

Date	Reference Value % O2 (a)	CEMS Response % O2	Calibration Drift % O2 (b)
18-Apr-05	15.0	15.10	0.10
19-Apr-05	15.0	15.10	0.10
20-Apr-05	15.0	15.10	0.10
21-Apr-05	15.0	15.10	0.10
22-Apr-05	15.0	15.08	0.08
23-Apr-05	15.0	15.00	0.00
24-Apr-05	15.0	15.05	0.05

- (a) The zero point is checked daily against the certified O2 reference gas (0% O2). The CEMS reading is also checked daily against clean instrument air at 20.9% O2.
- (b) The maximum calibration drift performance specification for the O2 CEMS is 0.5% O2 (40CFR60, Appendix B, P.S.3,13.1).

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**ATTACHMENT 1 – CEMS CALIBRATION TEST**

**LOG – April 2005**

INSTRUMENT MAINTENANCE PROCEDURE  
C & D SULFURIC ACID

39560-Q

PAGE 4

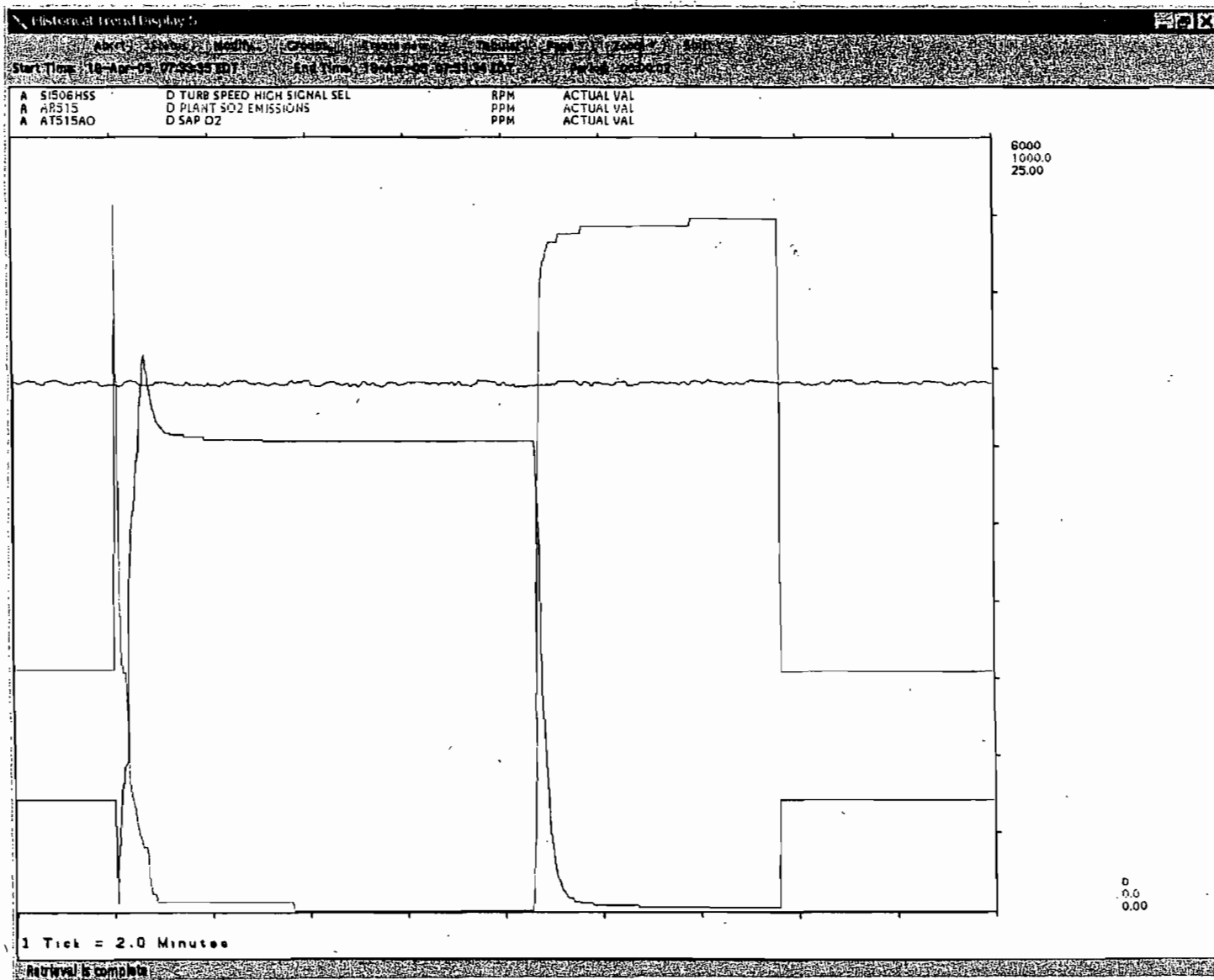
PLANT D MONTH APRIL DAILY SO<sub>2</sub> LOG 2005

DAY	TECH	O <sub>2</sub>	ZERO REF. COUNTS	SPAN	%ERROR	DATE OF NEW BOTTLE	LOG SPAN TIME
1	KEK	15.2	-3129	892	-1.32		07:17-07:43
2	CEB	15.3	-3138	893	-2.32		07:10-07:36
3	VTD	15.4	-3136	896	-0.88		7:54 <sub>AM</sub> -7:50 <sub>AM</sub>
4	BVO	15.3	-3140	898	-.66		07:12-07:40 AM
5	BVO	15.3	-3150	896	-.88		07:10-07:40 AM
6	BVO	15.3	-3155	895	-1.00		07:25-07:55 AM
7	Y.O.	15.4	-3161	889	-1.65		07:13-07:40 AM
8	Y.O.	15.4	-3172	882	-2.43		07:18-07:45 AM
9	Y.O.	15.3	-3170	882	-2.43		07:11-07:38 AM
10	BVO	15.3	-3168	887	-2.0		07:05-07:35 AM
11	BVO	15.2	-3178	889	-1.66		07:15-07:42 AM
12	BVO	15.2	-3180	884	-2.21		07:20-07:47 AM
13	Y.O.	15.1	-3190	881	-2.54		07:08-07:54 AM
14	Y.O.	15.3	-3194	883	-2.32		07:18-07:44 AM
15	Y.O.	15.2	-3196	889	-1.66		07:16-07:37 AM
16	BVO	15.2	-3192	894	-1.11		07:03-07:31 AM
17	BVO	15.1	-3205	898	-.66		07:07-07:34 AM
18	BVO	15.1	-3210	897	-.77		07:21-07:50 AM
19	Y.O.	15.1	-3223	892	-1.32		07:07-07:33 AM
20	Y.O.	15.1	-3236	889	-1.66		07:17-07:42 AM
21	Y.O.	15.1	-3240	888	-1.76		07:32-07:58 AM
22	MAD	15.08	-3240	884	-2.26		07:37-08:10 am
23	BVO	15.0	-3244	885	-2.10		07:03-07:31 AM
24	BVO	15.05	-3245	885	-2.10		07:07-07:34 AM
25	Y.O.	15.3	-3252	886	-1.99		07:11-07:39 AM
26	Y.O.	15.0	-3268	882	-2.43		10:00-10:55 AM
27	Y.O.	14.9	-3275	886	-1.99		07:14-07:41 AM
28	BVO	15.1	-3265	891	-1.44		07:24-07:51 AM
29	BVO	15.0	-3278	881	-2.54		07:02-07:36 AM
30	BVO	15.0	-3280	886	-1.99		07:03-07:31 AM
31	X						

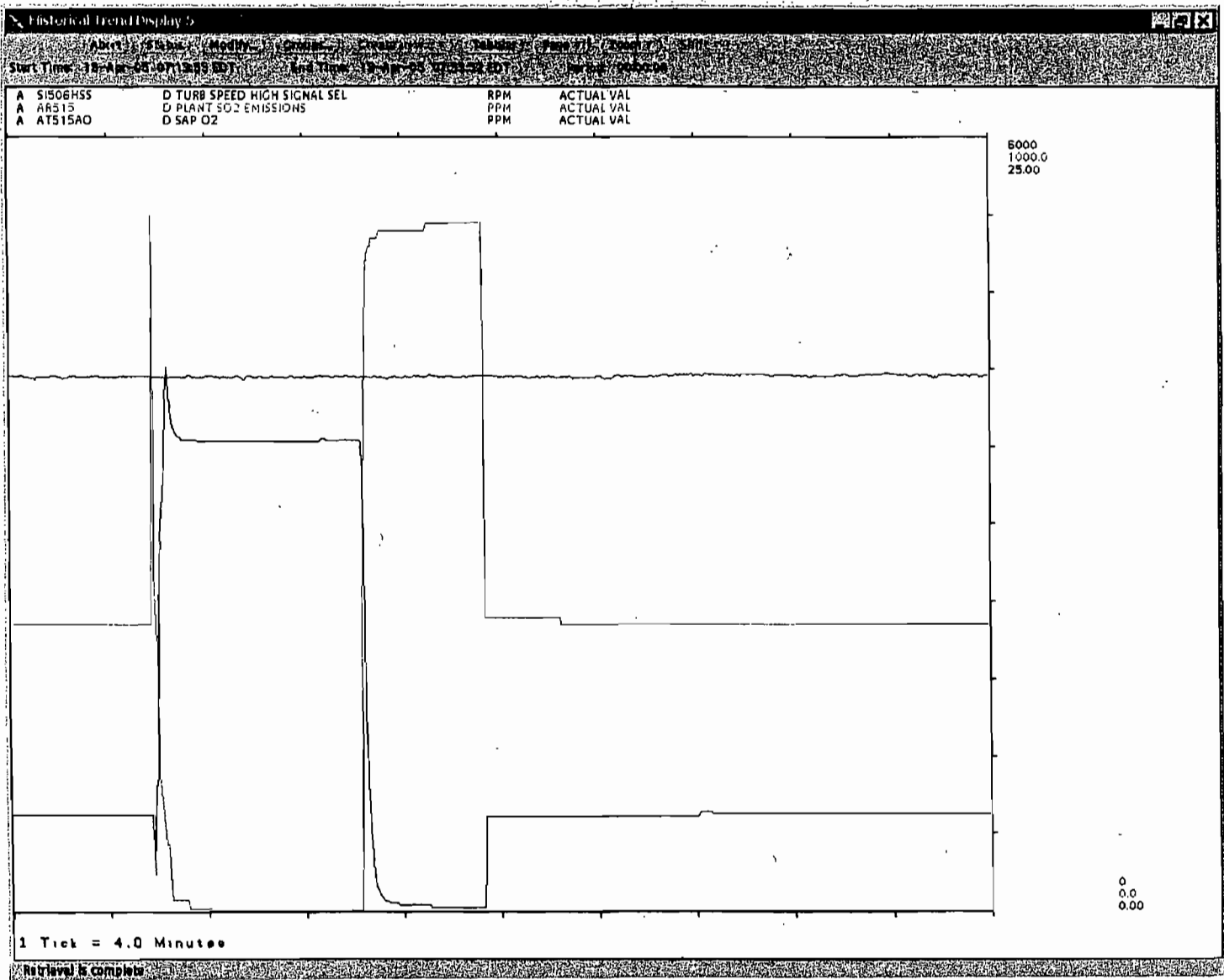
SO2 BOTTLE #1	BOTTLE #2
SER# <u>CC152789</u> PPM <u>904</u>	SERIAL # _____ PPM _____
O2 BOTTLE #1	BOTTLE #2
SER# <u>CC181707</u> PPM <u>15.0</u>	SERIAL # _____ PPM _____

**ATTACHMENT 2 – CEMS SO<sub>2</sub> and O<sub>2</sub>**

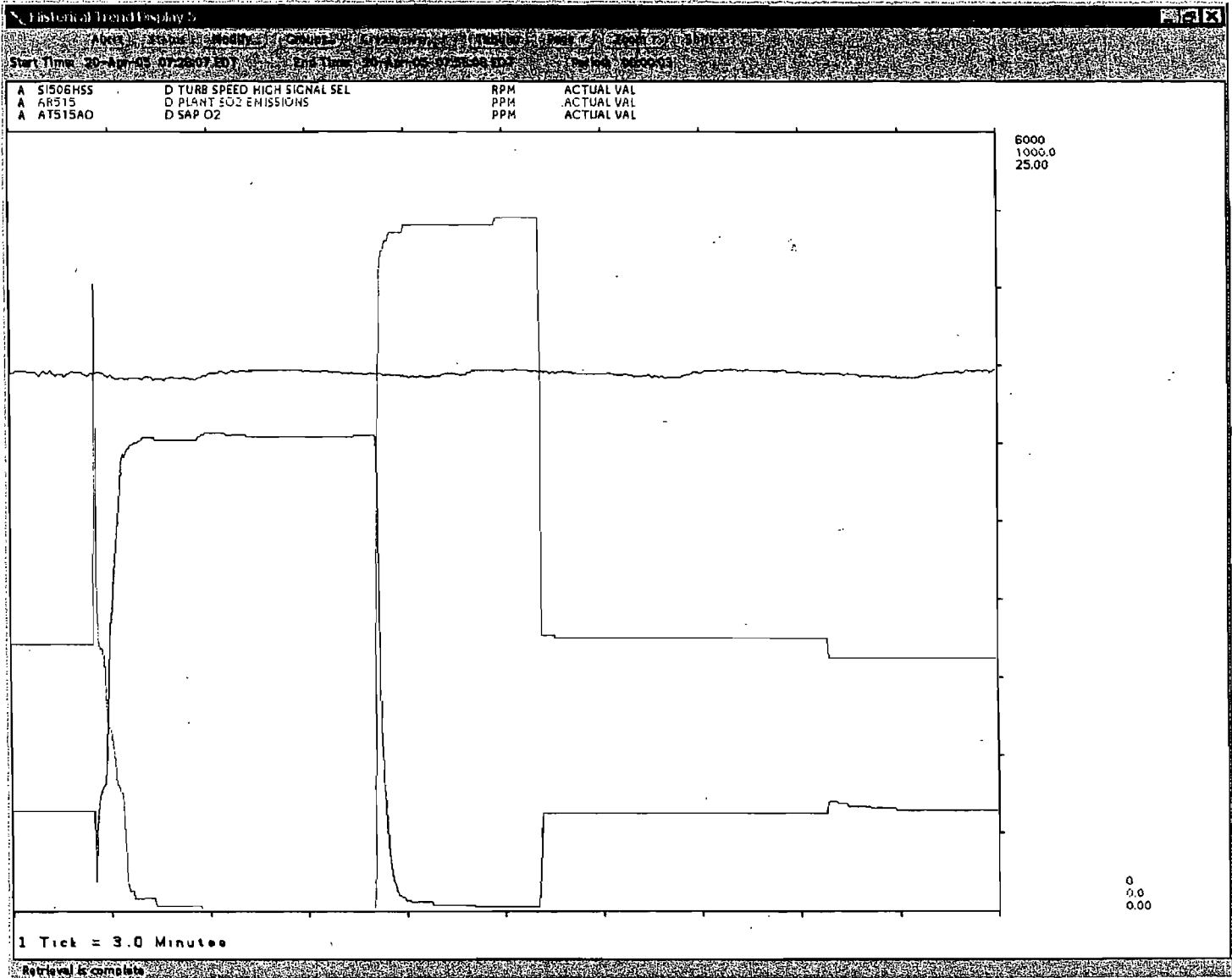
**Zero Point Graphs from DCS-WPF – April 18-24, 2005**



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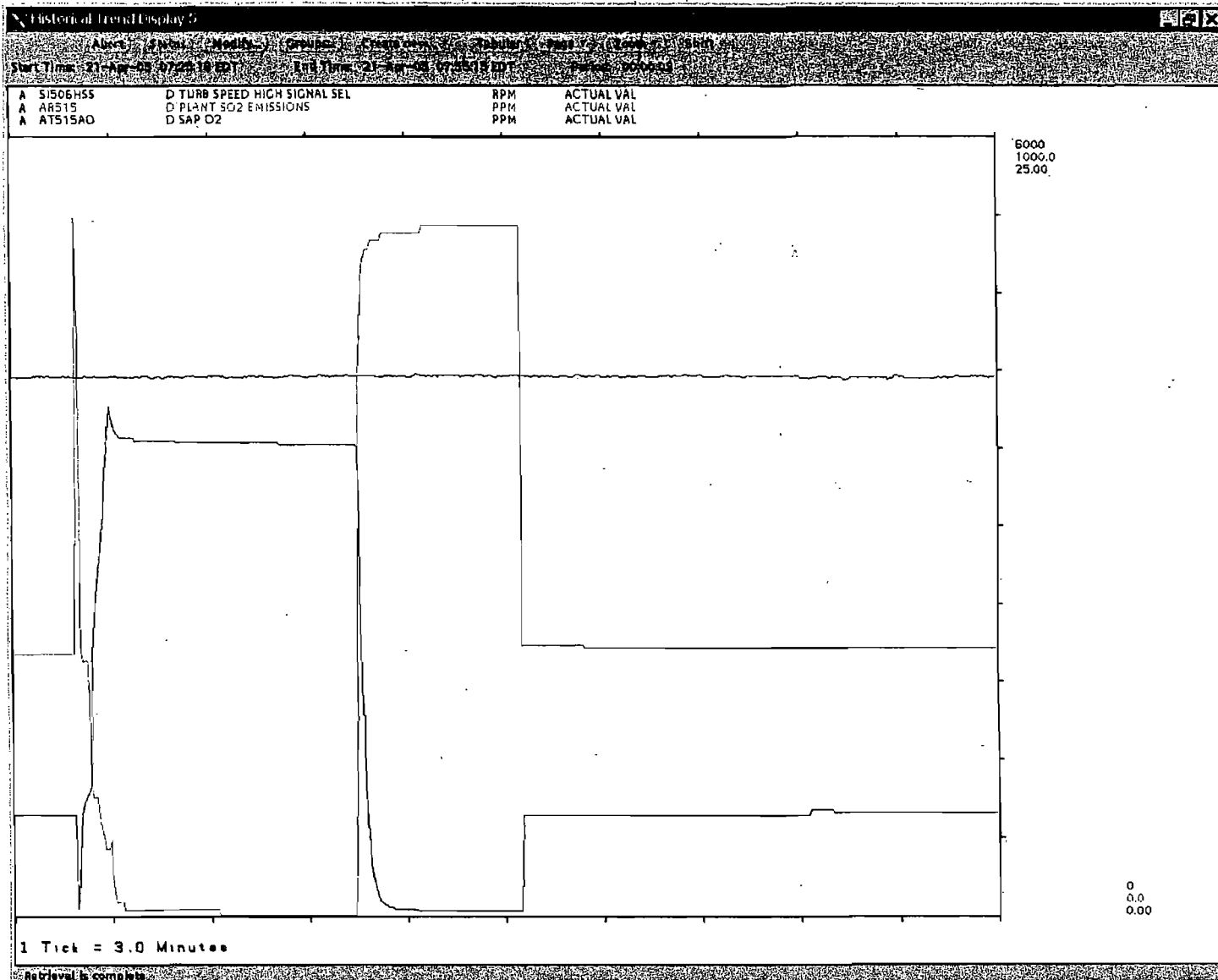


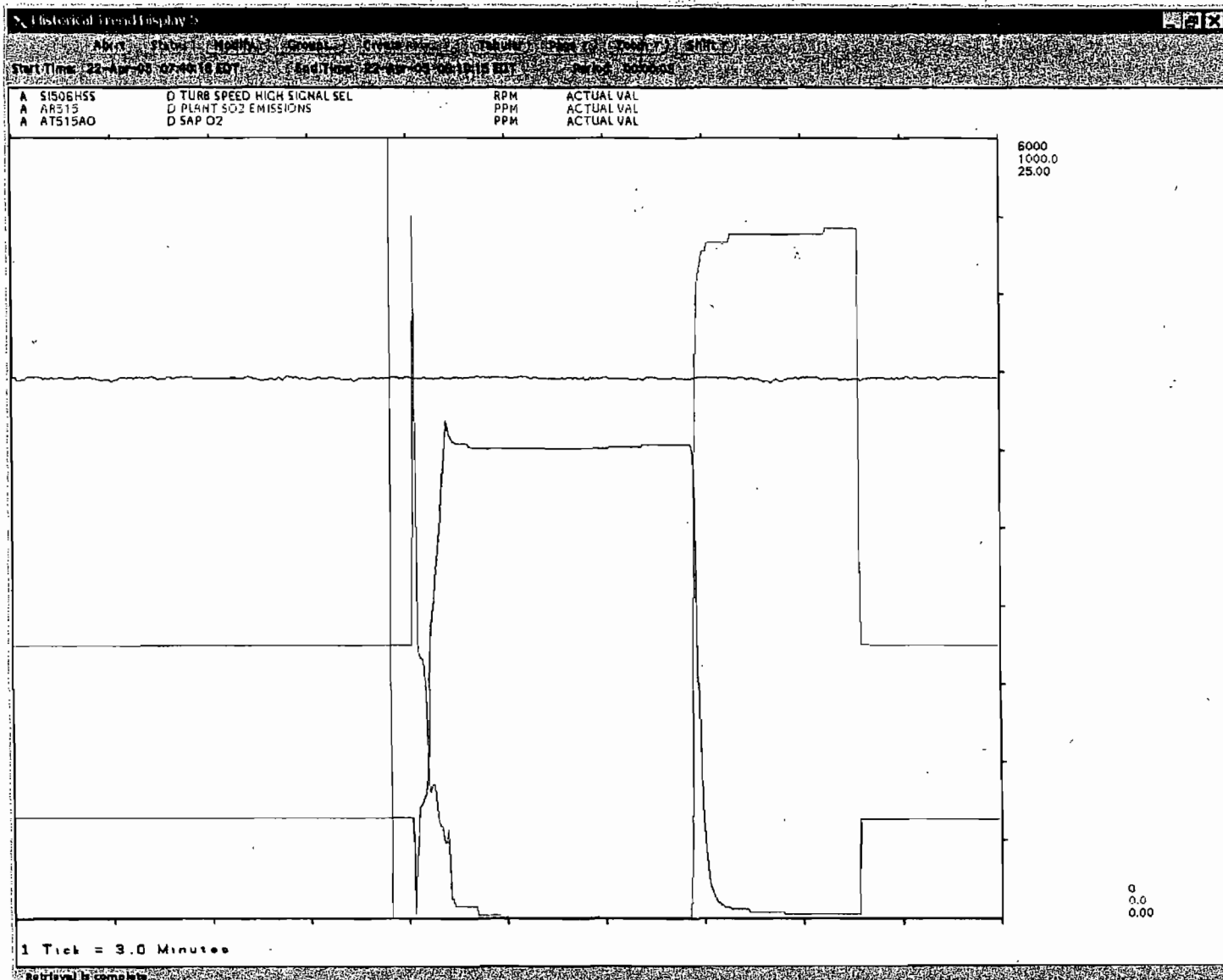
54



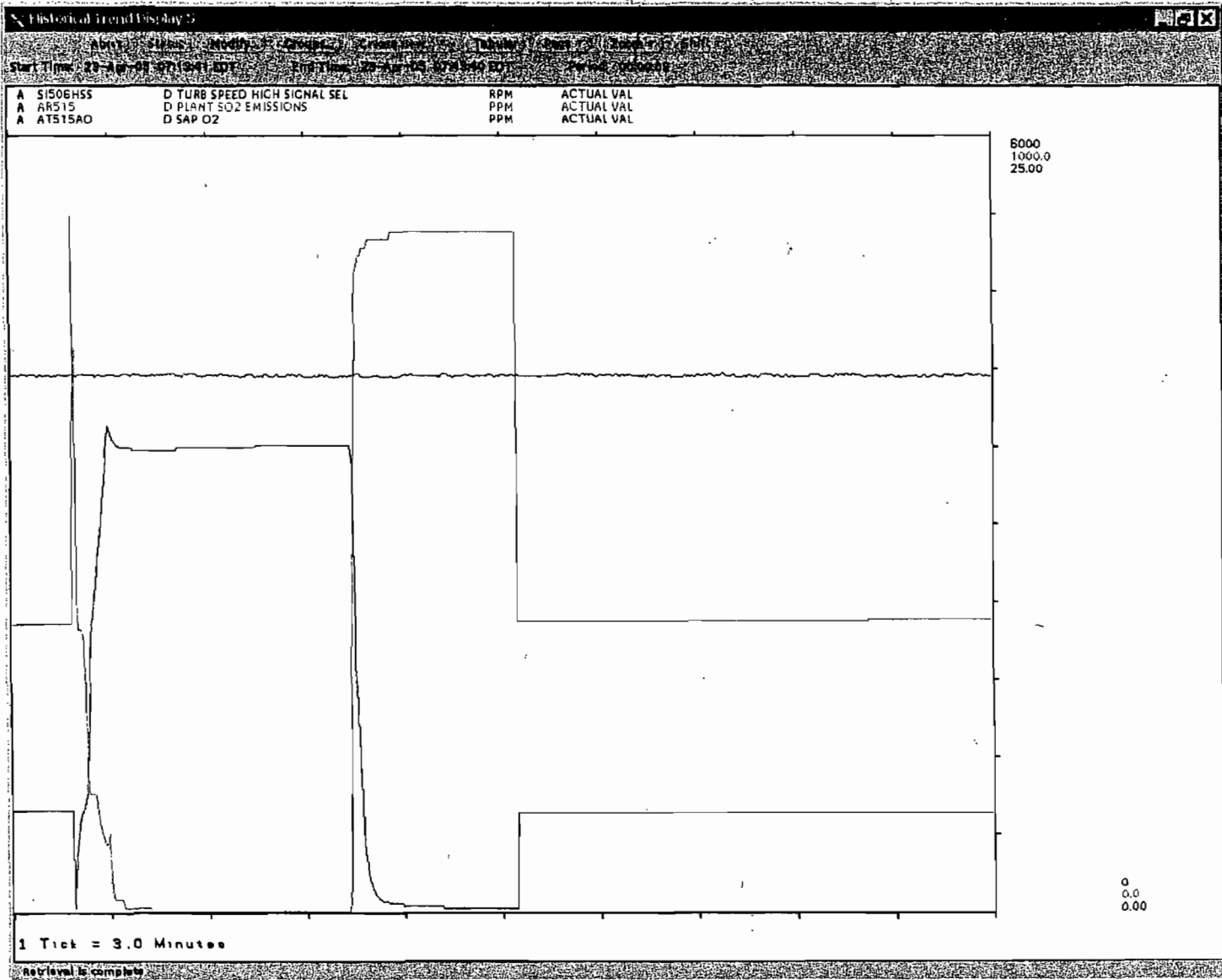
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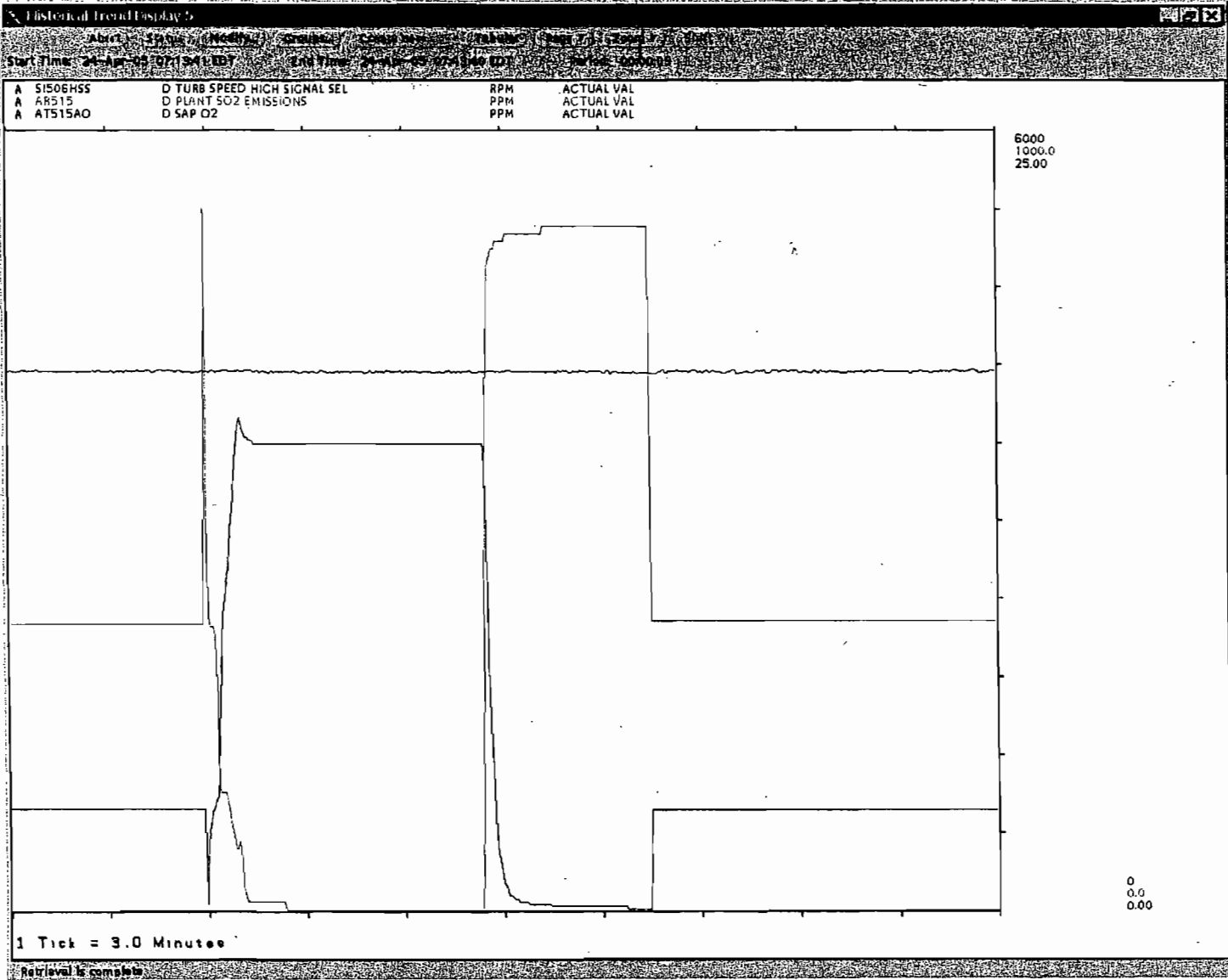




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**NITROGEN OXIDES  
EMISSIONS TESTING  
of the  
CF INDUSTRIES, INC.  
SULFURIC ACID PLANT D  
Plant City, Florida**

April 22, 2005

AIRS No. 0570005  
E.U. ID No. 008  
SES Reference No. 05S105

**Conducted by:**

**SOUTHERN ENVIRONMENTAL SCIENCES, INC.  
1204 North Wheeler Street  
Plant City, Florida 33563  
Phone (813) 752-5014, Fax (813) 752-2475**

**Project Participants**

Mark S. Gierke  
Dale A. Wingler  
Terry L. Wilson

## **1.0 INTRODUCTION**

Southern Environmental Sciences, Inc. conducted nitrogen oxides emissions testing of the CF Industries, Inc. Sulfuric Acid Plant D on April 22, 2005. This plant is located on State Road 39 in Plant City, Florida. Testing was performed to determine if the plant was operating in compliance with requirements of the Florida Department of Environmental Protection (FDEP) and the Environmental Protection Commission of Hillsborough County (EPCHC).

## **2.0 SUMMARY OF RESULTS**

The plant was found to be in compliance with all applicable emission limiting standards. Results of the emissions test are summarized in Table 1. Allowable nitrogen oxides emissions from this source are limited to a maximum of 0.12 pounds per ton of 100% sulfuric acid produced. The average measured nitrogen oxides emission rate was 0.10 pounds per ton of 100% sulfuric acid produced.

## **3.0 PROCESS DESCRIPTION**

Sulfuric Acid Plant D is a 2750 TPD (approximately) sulfur-burning, double-conversion, double-absorption plant of Leonard-Monsanto design. Sulfur is burned with dried atmospheric oxygen to produce sulfur dioxide ( $\text{SO}_2$ ). The sulfur dioxide is catalytically oxidized to sulfur trioxide ( $\text{SO}_3$ ) over a vanadium pentoxide catalyst bed. The sulfur trioxide so produced is absorbed in 98% sulfuric acid. The acid flows from each absorbing tower are combined to provide product acid. By the use of an intermediate absorbing tower, the

**TABLE 1. EMISSIONS TEST SUMMARY**

**Company: CF INDUSTRIES, INC.**  
**Source: SULFURIC ACID PLANT D**

	<b>Run 1</b>	<b>Run 2</b>	<b>Run 3</b>	
Date of Run	4/22/05	4/22/05	4/22/05	
Process Rate (TPH)	107.6	107.6	107.6	
Start Time (24-hr. clock)	0945	1107	1230	
End Time (24-hr. clock)	1045	1207	1330	
Barometric Pressure at Barom. (in. Hg.)	29.97	29.97	29.97	
Elev. Diff. Manom. to Barom. (ft.)	0	0	0	
Moisture in Stack Gas (% Vol.)	0.0	0.0	0.0	
Molecular Weight Dry Stack Gas	28.00	28.00	28.00	
Molecular Weight Wet Stack Gas	28.00	28.00	28.00	
Stack Gas Static Press. (in. H <sub>2</sub> O gauge)	-0.24	-0.24	-0.24	
Stack Gas Static Press. (in. Hg. abs.)	29.95	29.95	29.95	
Average Square Root Velocity Head	0.512	0.539	0.545	
Average Stack Gas Temperature (Deg F)	158.9	157.5	154.3	
Pitot Tube Coefficient	0.84	0.84	0.84	
Stack Gas Vel. Stack Cond. (ft./sec.)	31.56	33.19	33.51	
Effective Stack Area (sq. ft.)	67.20	67.20	67.20	
Stack Gas Flow Rate Std. Cond. (DSCFM)	108,672	114,544	116,259	
Stack Gas Flow Rate Stack Cond. (ACFM)	127,246	133,824	135,122	
<b>NOx Emissions (PPM)</b>	<b>13.3</b>	<b>14.0</b>	<b>14.0</b>	<b>13.8</b>
<b>NOx Emissions (lb./hr.)</b>	<b>10.32</b>	<b>11.49</b>	<b>11.66</b>	<b>11.15</b>
<b>NOx Emissions (lbs/ton of 100% acid)</b>	<b>0.096</b>	<b>0.107</b>	<b>0.108</b>	<b>0.10</b>
<b>Allowable NOx Emissions (lbs./ton of 100% acid)</b>				<b>0.12</b>

Note: Standard conditions 68° F, 29.92 in. Hg

partial pressure of sulfur dioxide in the final converter is increased to drive the conversion reaction to a greater degree of completion, thus providing greater efficiency and cleaner atmospheric emissions.

The permitted process rate for this source is 2750 TPD based upon 100 percent H<sub>2</sub>SO<sub>4</sub>. Process rates during the test period were determined by plant personnel. Process operational data are included in the appendix.

#### **4.0 SAMPLING PROCEDURES**

##### **4.1 Methods**

All sampling was performed using methods currently acceptable to the FDEP. Nitrogen oxides sampling was conducted in accordance with EPA Method 7E - Determination of Nitrogen Oxides Emissions from Stationary Sources (Instrumental Analyzer Procedure), 40 CFR 60, Appendix A-4. Stack gas flow rates were determined in accordance with EPA Method 2 - Determination of Stack Gas Velocity and Volumetric Flow Rate (Type S Pitot Tube), 40 CFR 60 Appendix A-1. The effluent gas stream was considered to be dry and the water vapor volume and moisture content were assumed to be zero percent as described in section 6.4 of EPA Method 8.

##### **4.2 Sampling Locations**

Locations of the sample ports and stack dimensions are shown in Figure 1. Nitrogen oxides sampling was performed from the same sampling ports as the those used for



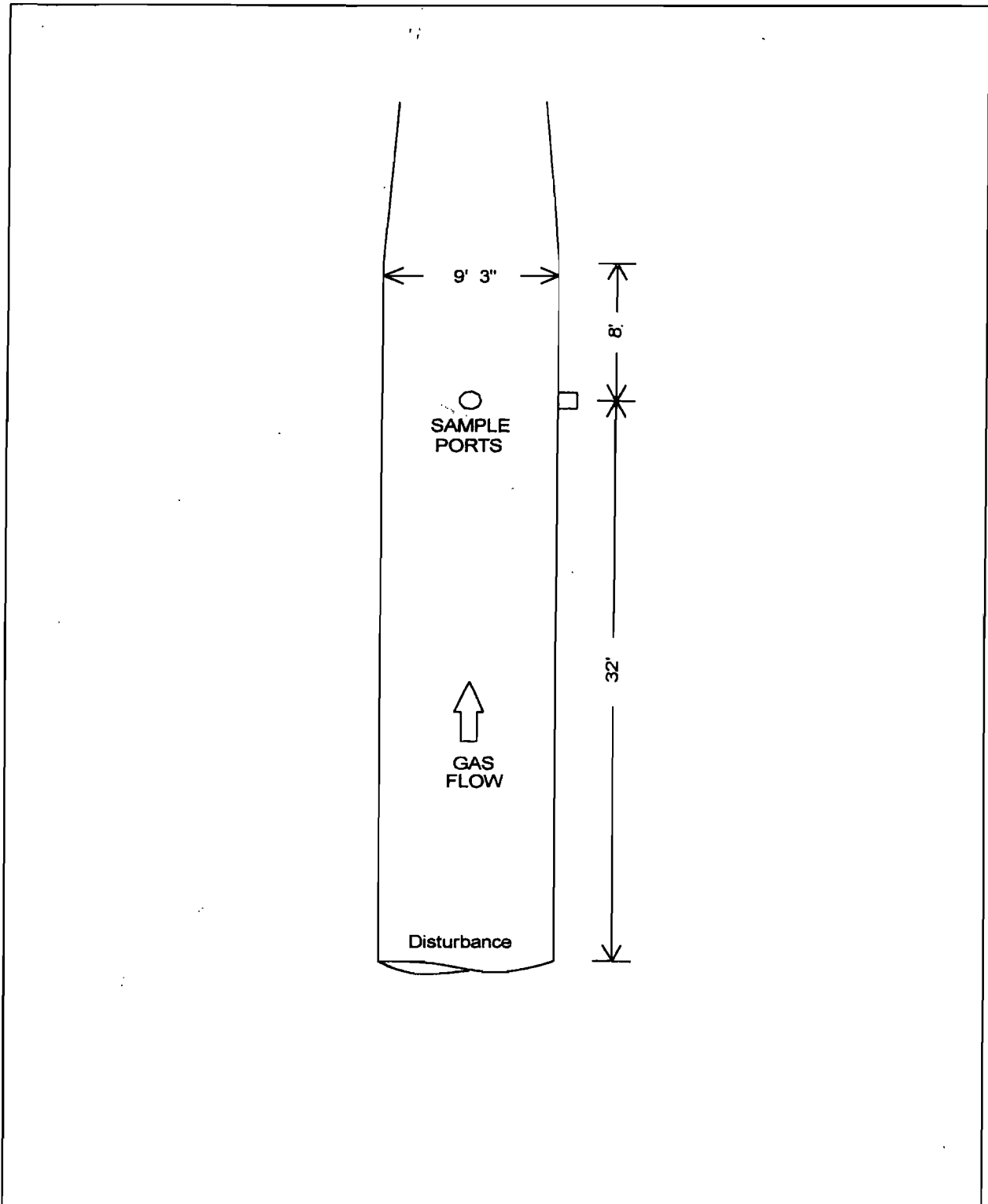


Figure 1. Stack Dimensions and Sample Port Locations, CF Industries, Inc., Sulfuric Acid Plant D, Plant City, Florida.

determination of stack gas flow rate. Twenty four sample points were chosen in accordance with EPA Method 1 - Sample and Velocity Traverses for Stationary Sources, 40 CFR 60, Appendix A.

#### **4.3 Sampling Train**

The sampling train consisted of a stainless steel probe, calibration valve, heated teflon sample line, condenser and a Thermo Environmental Instruments, Inc. Model 10S Chemiluminiscent NO/NO<sub>x</sub> Analyzer as shown in Figure 2.

#### **4.4 Sample Collection**

The analyzer was calibrated immediately prior to the beginning of the test by introducing known gases into the instrument through the sampling system. Zero and a mid-range calibration gas were introduced after each run to check for instrument drift.

### **5.0 ANALYTICAL PROCEDURE**

#### **5.1 Analysis**

The average nitrogen oxides concentration was determined for each one-hour test run. Based on the stack flow rate determinations, the concentrations were then converted to pound per hour and pound per ton emissions rates.

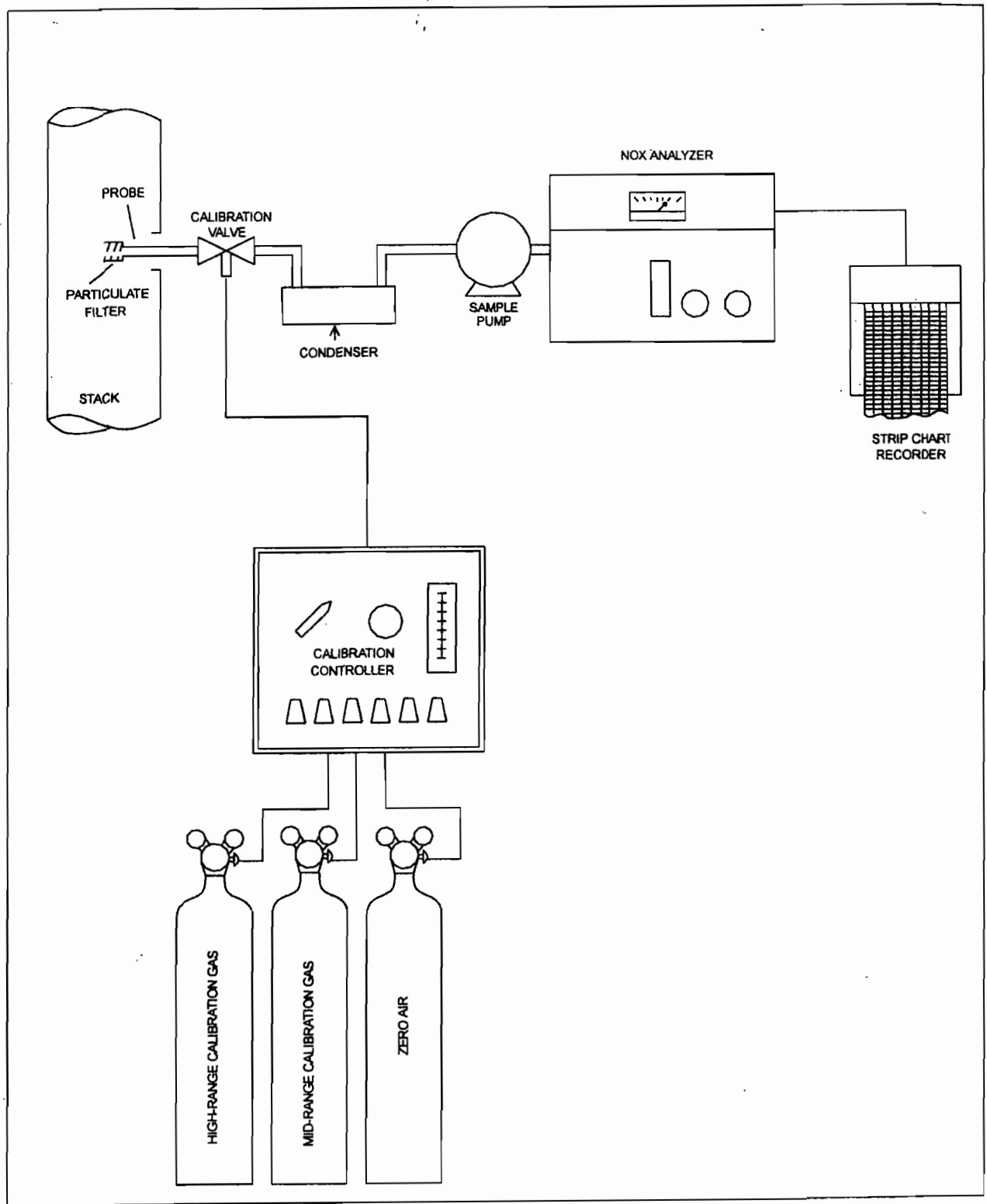


Figure 3. EPA Method 7E Sampling Train.

**APPENDIX**

**Project Participants**

**Certification**

**Process Operational Data**

**Field Data Sheets**

**Analyzer Strip Charts**

**Calibration Data**

**Calculations and Symbols**

**PROJECT PARTICIPANTS AND CERTIFICATION  
CF INDUSTRIES, INC.  
SULFURIC ACID PLANT D  
Plant City, Florida**

April 22, 2005

**Project Participants:**

Mark S. Gierke  
Dale A. Winger  
Terry L. Wilson

Conducted the field testing.

Frank Dlugos (CF Industries)

Provided process rates.

Kenneth M. Roberts

Computed test results.

Kenneth M. Roberts

Prepared the final test report.

**Certification:**

I certify that to my knowledge all data submitted in this report is true and correct.



---

Kenneth M. Roberts, QEP

**CF INDUSTRIES, INC.**  
**SULFURIC ACID PLANT D**  
**PROCESS OPERATIONAL DATA**

Test Date: 4/22/05

<b>Start Time</b>	0945	1007	1029	1051	1114	1137	1200	1224	1246
<b>Stop Time</b>	1006	1028	1050	1112	1135	1158	1221	1245	1307
<b>Production (tons/day)</b>	2583	2583	2583	2583	2583	2583	2583	2583	2583
<b>Production (lbs/hr)</b>	107.6	107.6	107.6	107.6	107.6	107.6	107.6	107.6	107.6
<b>Average Oxygen (%)</b>	3.19	3.22	3.24	3.28	3.28	3.28	3.31	3.31	3.27

## SUMMARY OF FLOW DATA

**Company: CF INDUSTRIES**  
**Source: "D" SAP**

	Run 1	Run 2	Run 3
Date of Run	4/22/05	4/22/05	4/22/05
Process Rate (TPH)	107.9	107.9	107.9
Start Time (24-hr. clock)	945	1107	1230
End Time (24-hr. clock)	1045	1207	1330
Barometric Pressure at Barom. (in. Hg.)	29.97	29.97	29.97
Elev. Diff. Manom. to Barom. (ft.)	0	0	0
Moisture in Stack Gas (% Vol.)	0.0	0.0	0.0
Molecular Weight Dry Stack Gas	28.00	28.00	28.00
Molecular Weight Wet Stack Gas	28.00	28.00	28.00
Stack Gas Static Press. (in. H <sub>2</sub> O gauge)	-0.24	-0.24	-0.24
Stack Gas Static Press. (in. Hg. abs.)	29.95	29.95	29.95
Average Square Root Velocity Head	0.512	0.539	0.545
Average Stack Gas Temperature (Deg F)	158.9	157.5	154.3
Pitot Tube Coefficient	0.84	0.84	0.84
Stack Gas Vel. Stack Cond. (ft./sec.)	31.56	33.19	33.51
Effective Stack Area (sq. ft.)	67.20	67.20	67.20
Stack Gas Flow Rate Std. Cond. (DSCFM)	108,672	114,544	116,259
Stack Gas Flow Rate Stack Cond. (ACFM)	127,246	133,824	135,122

Note: Standard conditions 68 Deg F, 29.92 in. Hg

# SOUTHERN ENVIRONMENTAL SCIENCES, INC.

1204 N. Wheeler St., Plant City, Florida 33566 (813) 752-5014

## VELOCITY TRAVERSE

Company:	CF Industries	Stack Diameter:	111"
Unit Tested:	SAP "D"	BP, (in. Hg):	29.97
Date:	4-22-05	Time:	0938
Run #:	1	Cp:	.84
		Operator:	BW/TW

Point No.	Dist. from Duct Wall (Inches)	Velocity Head ("H2O)	Static Pressure ("H2O)	Stack Temp. (°F)	
1	2.3	.35		153	
2	7.4	.37		156	
3	13.1	.36		157	
4	19.7	.36		159	
5	27.8	.36		160	
6	39.5	.29		161	
7	71.5	.18		162	
8	83.3	.16		162	
9	91.4	.19		162	
10	97.9	.23		162	
11	103.6	.24		162	
12	108.7	.21		160	
1		.32		150	
2		.31		154	
3		.27	-.24	156	
4		.24		158	
5		.23		159	
6		.20		160	
7		.27		160	
8		.30		161	
9		.26		161	
10		.25		161	
11		.23		160	
12		.19		158	



# SOUTHERN ENVIRONMENTAL SCIENCES, INC.

1204 N. Wheeler St., Plant City, Florida 33566 (813) 752-5014

## VELOCITY TRAVERSE

Company:	CF Industries	Stack Diameter:	111"
Unit Tested:	SAP "D"	BP, (in. Hg):	29.97
Date:	4-22-05	Time:	1109
Run #:	2	Cp:	.84
		Operator:	DW/TW

Point No.	Dist. from Duct Wall (Inches)	Velocity Head ("H2O)	Static Pressure ("H2O)	Stack Temp. (°F)	
1		.38		149	
2		.38		151	
3		.39		153	
4		.35		159	
5		.35		159	
6		.37		159	
7		.25		160	
8		.18		161	
9		.23		161	
10		.25		162	
11		.24		162	
12		.21		161	
1		.26		144	
2		.32		147	
3		.28		152	
4		.29		156	
5		.26		158	
6		.24		159	
7		.20	-0.24	161	
8		.34		161	
9		.29		162	
10		.35		162	
11		.31		161	
12		.32		161	

**SOUTHERN ENVIRONMENTAL SCIENCES, INC.**

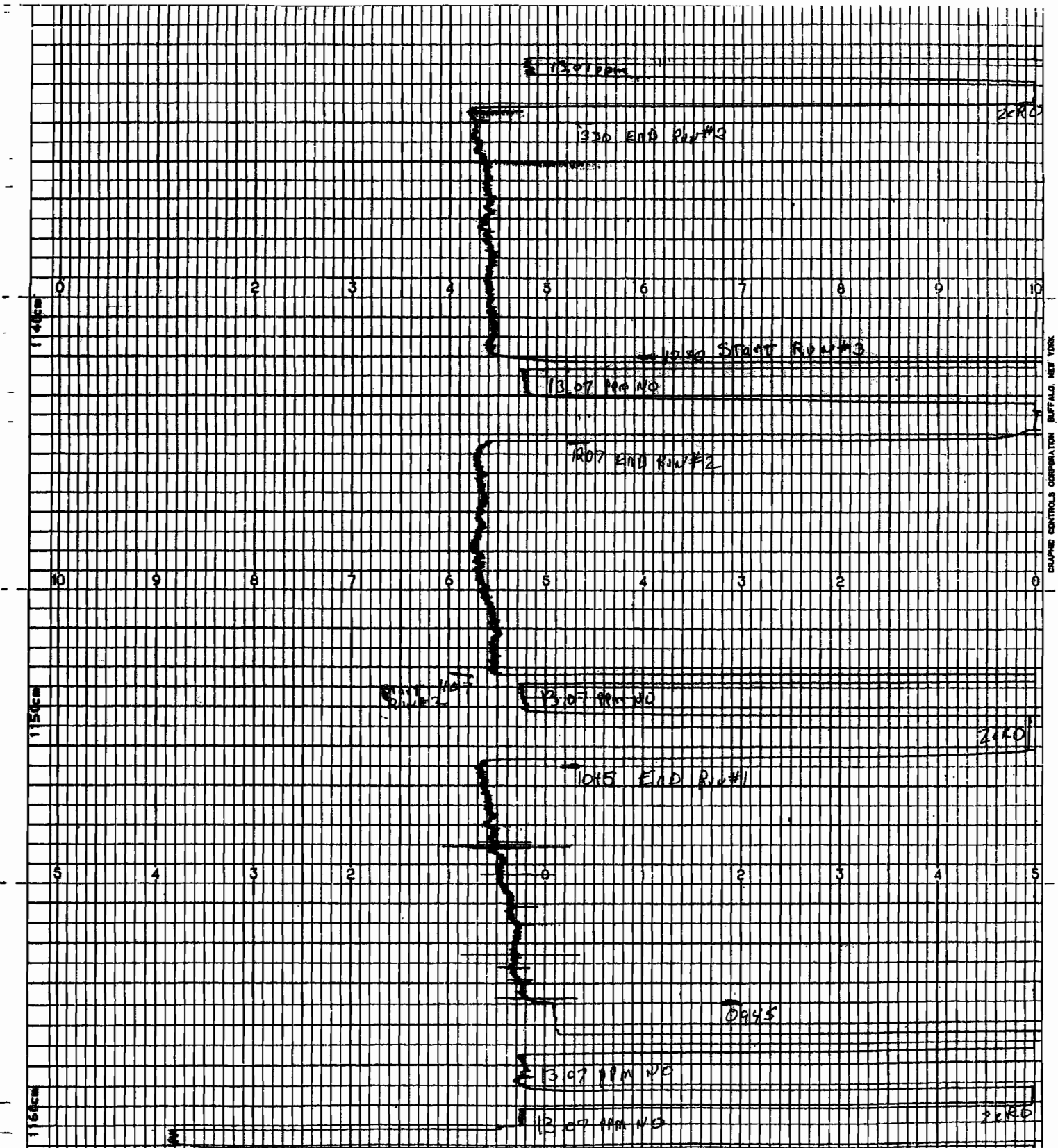
1204 N. Wheeler St., Plant City, Florida 33566 (813) 752-5014

**VELOCITY TRAVERSE**

Company:	CF Industries	Stack Diameter:	111"
Unit Tested:	SAP "D"	BP, (in. Hg):	29.97
Date:	4-22-05	Time:	1228
Run #:	3	Cp:	.84
		Operator:	DW/ATW

Point No.	Dist. from Duct Wall (Inches)	Velocity Head ("H2O)	Static Pressure ("H2O)	Stack Temp. (°F)
1		.35		142
2		.37		146
3		.37		149
4		.37		152
5		.37		155
6		.33		157
7		.22		158
8		.21		161
9		.24		160
10		.26		160
11		.25		159
12		.23		158
1		.26		141
2		.30		144
3		.32		146
4		.25		148
5		.24		152
6		.30	-0.24	157
7		.30		159
8		.34		160
9		.34		160
10		.32		160
11		.31		160
12		.34		160

CF INDUSTRIES, INC.  
 SULFURIC ACID PLANT D  
 APRIL 22, 2005  
 NITROGEN OXIDES  
 25 PPM SCALE  
 6 CM/HR - CHART SPEED



# SOUTHERN ENVIRONMENTAL SCIENCES, INC.

1204 North Wheeler St. Plant City, Florida 33566 (813) 752-5014

## NITROGEN OXIDES ANALYZER CALIBRATION DATA

### EPA METHOD 7E

COMPANY	CF INDUSTRIES
SOURCE	SAP D
OPERATOR	MG
DATE	04/22/05
RUN #'S	3
INSTRU. SPAN RANGE	25 PPM

	Cylinder value (PPM)	Analyzer calibration responses (PPM)	Absolute difference (PPM)	Difference (% of Span)
Zero	0	0	0	0.0
Mid-range	13.07	13	0.07	0.3
High-range	22.29	22	0.29	1.2

### SYSTEM CALIBRATION BIAS AND DRIFT DATA

		Initial Values			Final Values		Drift (% of span)
		Analyzer calibration response (PPM)	System calibration response (PPM)	System calibration bias (% of span)	System calibration response (PPM)	System calibration bias (% of span)	
Run 1	Zero	0	0	0	0.13	0.52	0.52
	Upscale	13.0	13.05	0.2	13.13	0.52	0.32
Run 2	Zero	0	0.13	0.52	0	0	-0.52
	Upscale	13.0	13.13	0.52	13.05	0.2	-0.32
Run 3	Zero	0	0	0	0	0	0
	Upscale	13.0	13.05	0.2	13	0	-0.2

$$\text{System Calibration Bias} = \frac{\text{System Cal. Response} - \text{Analyzer Cal.}}{\text{Span}} \times 100$$

# SOUTHERN ENVIRONMENTAL SCIENCES, INC.

## PITOT TUBE CALIBRATION

Pitot Tube ID: 10A  
 Date: 12/13/04  
 Calibrated By: TJ, MJ  
 Cp of Standard Pitot: 0.99

A SIDE CALIBRATION				
Run No.	Delta P std (in. H2O)	Delta P(s) (in. H2O)	Cp(s)	Deviation Cp(s) - Cp(A)
1	0.54	0.74	0.85	0.00
2	0.54	0.75	0.84	0.00
3	0.54	0.75	0.84	0.00
Average →			<b>Cp (SIDE A)</b>	0.84

B SIDE CALIBRATION				
Run No.	Delta P std (in. H2O)	Delta P(s) (in. H2O)	Cp(s)	Deviation Cp(s) - Cp(B)
1	0.55	0.75	0.85	0.00
2	0.55	0.75	0.85	0.00
3	0.54	0.75	0.84	0.01
Average →			<b>Cp (SIDE B)</b>	0.85

$$Cp(s) = Cp(std) \times (\Delta P_{std} / \Delta P_s)^{1/2}$$

$$\text{Average Deviation} = \frac{\sum |Cp(s) - \overline{Cp(A \text{ or } B)}|}{3} \quad \text{Must be } \leq 0.01$$

$$|\overline{Cp(SIDE A)} - \overline{Cp(SIDE B)}| \quad \text{Must be } \leq 0.01$$

**SOUTHERN ENVIRONMENTAL SCIENCES, INC.**  
**THERMOMETER CALIBRATIONS**  
 ALL TEMPERATURES ARE DEGREES RANKIN

Calibrated By/Date: Terry L. Wilson 3/16/05

ID No.	Type	Range	ICE BATH			TEPID WATER			BOILING WATER			HOT OIL		
			STD Therm	Temp	Deg or Diff	STD Therm	Temp	Deg or Diff	STD Therm	Temp	Deg or Diff	STD Therm	Temp	Deg or Diff
T1	PT	2000° F	500	505	1.00%	538	536	0.37%	622	623	0.16%	828	830	0.24%
T2	PT	2000° F	500	504	0.80%	538	536	0.37%	627	628	0.16%	816	818	0.25%
T3	PT	2000° F	500	501	0.20 %	538	535	0.56%	630	633	0.48%	818	822	0.50%
T4	PT	2000° F	500	502	0.40 %	538	536	0.37%	634	636	0.32%	820	824	0.49%
T5	PT	2000° F	500	503	0.60%	538	535	0.56%	640	639	0.16%	820	818	0.24%
T6	PT	2000° F	500	504	0.80%	538	535	0.56%	644	644	0.00%	824	820	0.49%
T7	PT	2000° F	500	503	0.60%	538	535	0.56%	646	645	0.15%	824	820	0.49%
T8	PT	2000° F	500	501	0.20%	538	536	0.37%	648	648	0.00%	816	820	0.49%
T9	PT	2000° F	500	502	0.40%	538	535	0.56%	650	651	0.15%	818	821	0.37%
SS110	BM	220° F	498	500	2°	538	535	3°	672	674	2°			
SS300	PT	2000° F	498	498	0.00%	538	535	0.56%	672	674	0.30%	830	832	0.24%
SS301	PT	2000° F	498	499	0.20%	538	535	0.56%	672	672	0.00%	830	834	0.48%
SS306	PT	2000° F	498	500	0.40%	538	535	0.56%	672	674	0.30%	830	830	0.00%
2.5'PA	PT	2000° F	494	494	0.00%	524	523	0.19%	650	649	0.15%	754	754	0.00%
2.5'PB	PT	2000° F	498	500	0.40%	538	538	0.00%	661	662	0.15%	828	832	0.48%
3'P	PT	2000° F	498	497	0.20%	538	537	0.19%	662	664	0.30%	828	830	0.24%
3'INC	PT	2000° F	497	497	0.00%	538	538	0.00%	660	659	0.15%	835	836	0.12%
5'PA	PT	2000° F	497	496	0.20%	538	539	0.19%	662	660	0.30%	832	831	0.12%
5'PB	PT	2000° F	497	497	0.00%	538	540	0.37%	662	662	0.00%	832	834	0.24%
5'PC	PT	2000° F	497	497	0.00%	538	539	0.19%	664	664	0.00%	832	834	0.24%
5'PD	PT	2000° F	497	498	0.20%	538	539	0.19%	664	664	0.00%	830	831	0.12%
5'PE	PT	2000° F	497	499	0.40%	538	538	0.00%	666	664	0.00%	830	832	0.24%
5'VP	PT	2000° F	497	495	0.40%	538	538	0.00%	662	664	0.30%	832	831	0.12%
5'INC	PT	2000° F	497	497	0.00%	538	537	0.19%	660	662	0.30%	836	835	0.12%
8'PA	PT	2000° F	496	498	0.40%	538	538	0.00%	668	668	0.00%	834	833	0.12%
8'PB	PT	2000° F	496	498	0.40%	538	539	0.19%	669	670	0.15%	834	834	0.00%
8'PC	PT	2000° F	496	497	0.20%	538	539	0.19%	670	671	0.15%	834	833	0.12%
8'PD	PT	2000° F	496	496	0.00%	538	539	0.19%	670	672	0.30%	834	832	0.24%
10'PA	PT	2000° F	498	501	0.80%	538	540	0.37%	656	658	0.30%	840	842	0.24%
10'PB	PT	2000° F	498	500	0.40%	538	540	0.37%	656	657	0.15%	840	838	0.24%
10'PB														

Quality Control Limits: Impinger Thermometers: ± 2°F, Bimetalic Thermometers(Bm): ± 5°F, Pyrometers/Thermocouples(PT): ± 1.5%

## Certificate of Analysis EPA Protocol Gas Mixture

Cylinder No:	SG9140417BAL	Reference Number:	54-58557500-001
Cylinder Pressure:	2,013 psig	Expiration Date:	10/03/2005
Certification Date:	10/03/2003	Laboratory:	ASG - Chicago - IL


### Certified Concentrations

Component	Concentration	Accuracy	Analytical Principle	Procedure
Nitric Oxide	13.07 PPM	+/- 1%	CHEMIL	G1
Nitrogen	Balance			

Certification performed in accordance with "EPA Traceability Protocol (Sept. 1997)" using the assay procedures listed. Analytical Methodology does not require correction for analytical interferences.

Notes: SG9140417BAL NOX=13.23ppm

Do not use cylinder below 150 psig.

  
 Approved for Release

### Reference Standard Information

Type	Component	Cyl. Number	Concentration
GMIS	Nitric Oxide	CC1322202	20.97 PPM

### Analytical Results

1st Component	Nitric Oxide				
1st Analysis Date: 09/26/2003					
R	8.060	S	5.070	Z	0.0000
				Conc	13.14 PPM
S	5.050	Z	0.0000	R	8.110
				Conc	13.16 PPM
Z	0.0000	R	8.080	S	5.060
				Conc	13.08 PPM
				AVG:	13.13 PPM
2nd Analysis Date: 10/03/2003					
R	7.710	S	4.720	Z	0.0000
				Conc	13.03 PPM
S	4.790	Z	0.0000	R	7.660
				Conc	12.89 PPM
Z	0.0000	R	7.680	S	4.780
				Conc	13.09 PPM
				AVG:	13.00 PPM

## Certificate of Analysis EPA Protocol Gas Mixture

Cylinder No:	SG9151491BAL	Reference Number:	54-ST9758-000
Cylinder Pressure:	2,013 psig	Expiration Date:	10/03/2005
Certification Date:	10/03/2003	Laboratory:	ASG - Chicago - IL

### Certified Concentrations

Component	Concentration	Accuracy	Analytical Principle	Procedure
Nitric Oxide	22.29 PPM	+/- 1%	CHEMIL	G1
Nitrogen	Balance			

Certification performed in accordance with "EPA Traceability Protocol (Sept. 1997)" using the assay procedures listed. Analytical Methodology does not require correction for analytical interferences.

Notes: SG9151491BAL NOX=22.48ppm

Do not use cylinder below 150 psig.

  
 Approved for Release

### Reference Standard Information

<u>Type</u>	<u>Component</u>	<u>Cyl. Number</u>	<u>Concentration</u>
GMIS	Nitric Oxide	CC1322202	20.97 PPM

### Analytical Results

<b>1st Component</b>		<b>Nitric Oxide</b>					
1st Analysis Date:		09/26/2003					
R	8.070	S	8.570	Z	0.0000	Conc	22.17 PPM
S	8.530	Z	0.0000	R	8.080	Conc	22.35 PPM
Z	0.0000	R	8.040	S	8.590	Conc	22.29 PPM
						AVG:	22.27 PPM
2nd Analysis Date:		10/03/2003					
R	7.710	S	8.190	Z	0.0000	Conc	22.22 PPM
S	8.170	Z	0.0000	R	7.660	Conc	22.38 PPM
Z	0.0000	R	7.680	S	8.160	Conc	22.34 PPM
						AVG:	22.31 PPM



# SOUTHERN ENVIRONMENTAL SCIENCES, INC.

1204 North Wheeler St. Plant City, Florida 33566 (813) 752-5014

## NOX EMISSIONS TEST CALCULATIONS

COMPANY: CF INDUSTRIES

SOURCE: SAP D

TEST DATE: 04/22/05

DATA ANALYST: MG

RUN NO.	AVERAGE CONC. (PPM)	STACK PRESS (in. Hg)	STACK FLOWRATE (dscfm)	EMISSIONS		
				(mg/m3)	(lbs/ft3)	(lbs/hr)
1	13.3	29.95	108,672	25.34	1.58E-06	10.32
2	14.0	29.95	114,544	26.77	1.67E-06	11.49
3	14.0	29.95	116,259	26.77	1.67E-06	11.66
<b>AVERAGE</b>	<b>13.8</b>	<b>29.95</b>	<b>113,158</b>	<b>26.29</b>	<b>1.64E-06</b>	<b>11.15</b>

FORMULAS:  $\text{mg/m}^3 = \text{ppm} \times .041573 \times \text{molecular wt.}$

$$\text{lb/ft}^3 = \frac{\text{mg/m}^3}{35.31 \text{ ft}^3/\text{m}^3 \times 1000 \text{ mg/g} \times 453.59 \text{ g/lb}}$$

$$\text{lb/hr} = \text{lb/ft}^3 \times \text{flowrate} \times 60 \text{ min/hr}$$

where:

Pstd =	29.92 "Hg
Tstd =	528 deg R
Molecular Wt. of NOx =	46

# Southern Environmental Sciences, Inc.

1204 North Wheeler Street □ Plant City, Florida 33566-2354 □ (813) 752-5014

## NOMENCLATURE USED IN STACK SAMPLING CALCULATIONS

- $A_n$  = Cross-sectional area of nozzle, ft<sup>2</sup>
- $A_s$  = Cross-sectional area of stack, ft<sup>2</sup>
- $B_{ws}$  = Water vapor in gas stream, proportion by volume
- $C_p$  = Pitot coefficient
- $C_s$  = Pollutant concentration, gr/DSCF
- $F_d$  = Ratio of gas generated to heat value of fuel, DSCF/mm BTU
- $\Delta H$  = Average pressure differential across orifice, in. H<sub>2</sub>O
- %I = Isokinetic variation, %
- $M_d$  = Molecular weight of dry gas
- $M_n$  = Total amount of pollutant collected, mg
- $M_s$  = Molecular weight of stack gas
- N = Normality of barium perchlorate titrant
- $\sqrt{\Delta P_{avg}}$  = Average of the square roots of the velocity heads
- $P_{bar}$  = Barometric pressure at the sampling site, in. Hg
- $P_g$  = Stack gas static pressure, in. H<sub>2</sub>O
- $P_m$  = Absolute pressure at the dry gas meter, in. Hg
- $P_s$  = Absolute stack pressure, in. Hg
- PMR = Pollutant mass rate, lb/hr
- $P_{std}$  = Standard absolute pressure, 29.92 in. Hg
- $\theta$  = Total sampling time, minutes

**ATTACHMENT 2 - CEMS/PRODUCTION DATA REPORTS**



# CF Industries, Inc.

Plant City Phosphate Complex

July 13, 2005

Ms. Trina Vielhauer  
Chief, Bureau of Air Regulations  
Department of Air Regulation  
2600 Blair Stone Road  
Tallahassee, Florida 32399-2400

**Subject: CF Industries, Inc.  
Plant City Phosphate Complex  
"C" & "D" Sulfuric Acid Plant  
Second Quarter 2005 SO<sub>2</sub> CEM/Production Data**

Dear Ms. Vielhauer:

In accordance with Specific Condition 22 of Permit No. PSD-FL-339, enclosed is the Second Quarter 2005, SO<sub>2</sub> and production data from the "C" & "D" Sulfuric Acid Plants.

If you have any questions concerning this submittal please contact Michael Messina at (813) 364-5639.

Sincerely,

Thomas A. Edwards  
Superintendent, Environmental  
Affairs

U:\2005C&DSecondQCEMProduction.doc  
TAE/JMM/gem

CC: Joel Smolen/FDEP  
Diana Lee/HCEPC  
J. M. Messina

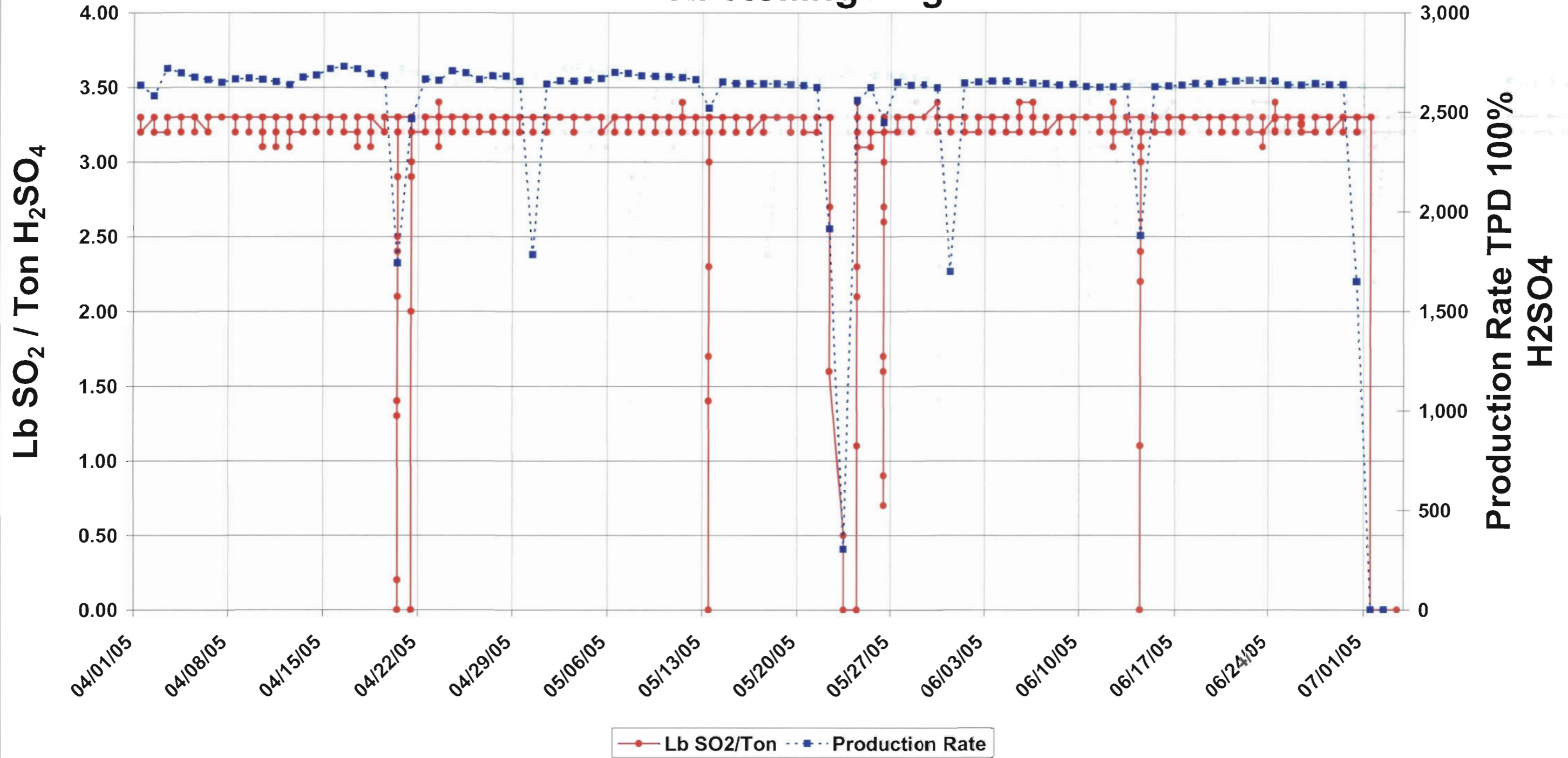
**CF Industries, Inc. Plant City Phosphate Complex**  
**C-SAP Quarterly Report, Hourly Stack CEM Data - Lb SO<sub>2</sub>/Ton H<sub>2</sub>SO<sub>4</sub>**  
**April 1, 2005 6:00 AM Through July 1, 2005 6:00 AM**

**3-Hr Rolling Average Period (Previous 2hrs & Indicated Hr)**

	Daily Prod. Tons H <sub>2</sub> SO <sub>4</sub>	6:00 AM	7:00 AM	8:00 AM	9:00 AM	10:00 AM	11:00 AM	12:00 PM	1:00 PM	2:00 PM	3:00 PM	4:00 PM	5:00 PM	6:00 PM	7:00 PM	8:00 PM	9:00 PM	10:00 PM	11:00 PM	12:00 AM	1:00 AM	2:00 AM	3:00 AM	4:00 AM	5:00 AM
4/1/2005	2,636	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.3	3.3	3.3	3.2	3.3
4/2/2005	2,583	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3
4/3/2005	2,721	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2
4/4/2005	2,697	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.2	3.3	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
4/5/2005	2,675	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.3	3.3
4/6/2005	2,663	3.3	3.3	3.2	3.2	3.2	3.2	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
4/7/2005	2,649	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
4/8/2005	2,667	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
4/9/2005	2,672	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
4/10/2005	2,665	3.3	3.3	3.2	3.2	3.2	3.2	3.1	3.1	3.1	3.1	3.1	3.1	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
4/11/2005	2,654	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.1	3.1	3.1	3.1	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3
4/12/2005	2,638	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.1	3.1	3.1	3.1	3.1	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
4/13/2005	2,676	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
4/14/2005	2,686	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
4/15/2005	2,719	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
4/16/2005	2,730	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.3	3.3	3.3
4/17/2005	2,718	3.3	3.2	3.2	3.2	3.2	3.1	3.1	3.1	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
4/18/2005	2,693	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.1	3.1	3.1	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.3	3.3
4/19/2005	2,684	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
4/20/2005	1,742	2.4	1.3	0.2	0.0	0.0	0.0	0.0	0.0	startup	startup	startup	1.4	2.1	2.5	2.9	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3
4/21/2005	2,467	3.3	3.3	3.3	3.3	3.0	2.0	startup	startup	startup	2.9	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.3	3.2	3.2	
4/22/2005	2,666	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
4/23/2005	2,660	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.3	3.4	3.4	3.2	3.1	3.1	3.1	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2
4/24/2005	2,707	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.3	3.3	3.3	3.3	3.3	3.3
4/25/2005	2,698	3.3	3.3	3.3	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
4/26/2005	2,664	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3
4/27/2005	2,682	3.3	3.3	3.3	3.3	3.2	3.3	3.3	3.3	3.3	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
4/28/2005	2,681	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3
4/29/2005	2,655	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
4/30/2005	1,784	3.3	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.2
5/1/2005	2,642	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
5/2/2005	2,658	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
5/3/2005	2,656	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3
5/4/2005	2,661	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2
5/5/2005	2,669	3.2	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3
5/6/2005	2,700	3.3	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
5/7/2005	2,695	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
5/8/2005	2,683	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
5/9/2005	2,680	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
5/10/2005	2,679	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.3
5/11/2005	2,674	3.3	3.4	3.4	3.4	3.3	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.3	3.3
5/12/2005	2,664	3.3	3.3	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
5/13/2005	2,521	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	startup	startup	startup	1.4	1.4	1.7	2.3	3.0	3.3	3.3	3.3	3.3	3.3	3.3
5/14/2005	2,653	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
5/15/2005	2,645	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
5/16/2005	2,644	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3
5/17/2005	2,644	3.3	3.3	3.3	3.3	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
5/18/2005	2,644	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
5/19/2005	2,639	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
5/20/2005	2,635	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2



# CF Industries Plant City Phosphate Complex C-SAP Quarterly Report, (2nd Quarter 2005) Hourly CEM Data - 3 Hr Rolling Avg





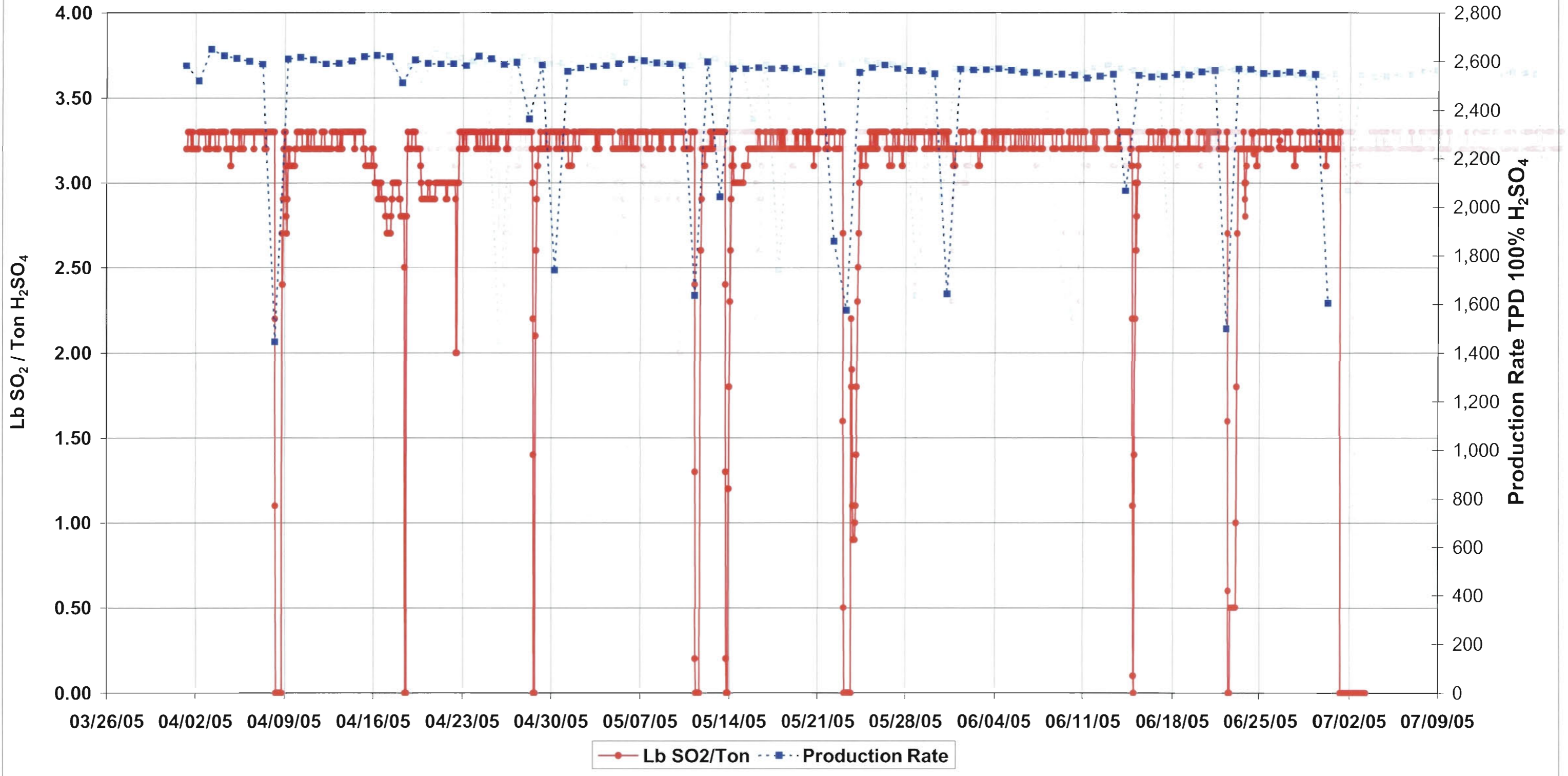


**CF Industries, Inc. Plant City Phosphate Complex**  
**D-SAP Quarterly Report, Hourly Stack CEM Data - Lb SO<sub>2</sub>/Ton H<sub>2</sub>SO<sub>4</sub>**  
**April 1, 2005 6:00 AM Through July 1, 2005 6:00 AM**

**3-Hr Rolling Average Period (Previous 2hrs & Indicated Hr)**

	Daily Prod. Tons H <sub>2</sub> SO <sub>4</sub>	6:00 AM	7:00 AM	8:00 AM	9:00 AM	10:00 AM	11:00 AM	12:00 PM	1:00 PM	2:00 PM	3:00 PM	4:00 PM	5:00 PM	6:00 PM	7:00 PM	8:00 PM	9:00 PM	10:00 PM	11:00 PM	12:00 AM	1:00 AM	2:00 AM	3:00 AM	4:00 AM	5:00 AM
5/26/2005	2,586	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.1	3.1	3.1	3.1	3.1	3.1	3.2	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2
5/27/2005	2,571	3.2	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.1	3.1	3.1	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
5/28/2005	2,562	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
5/29/2005	2,560	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.3	3.3	3.3	3.3
3/1/2005	2,549	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.2	3.3	3.3	3.3	3.2	3.2
5/31/2005	1,641	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.1	3.1	3.1	3.1	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
6/1/2005	2,569	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3
6/2/2005	2,565	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.1	3.1	3.1	3.1	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.2	3.3
6/3/2005	2,566	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.3	3.3	3.3	3.2	3.2	3.2
6/4/2005	2,570	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2
6/5/2005	2,563	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2
6/6/2005	2,555	3.2	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.3	3.3
6/7/2005	2,552	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
6/8/2005	2,546	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
6/9/2005	2,547	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3
6/10/2005	2,543	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2
6/11/2005	2,531	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3
6/12/2005	2,539	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
6/13/2005	2,547	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.2	3.3	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
6/14/2005	2,066	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.1	3.1	2.2	1.1	0.1	0.0	1.4	2.2	3.0	2.6	2.8	3.0	3.1
6/15/2005	2,543	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3
6/16/2005	2,536	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.3	3.3
6/17/2005	2,538	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
6/18/2005	2,546	3.3	3.2	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3
6/19/2005	2,544	3.2	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3
6/20/2005	2,557	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
6/21/2005	2,562	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
6/22/2005	1,499	3.3	3.3	2.7	1.6	0.6	0.0	startup	startup	startup	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	1.0	1.8	2.7	3.2
6/23/2005	2,570	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.0	2.9	2.8	3.0	3.1	3.2	3.2	3.2	3.2	3.2	3.2	3.2
6/24/2005	2,568	3.2	3.2	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.1	3.1	3.1	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3
6/25/2005	2,551	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
6/26/2005	2,550	3.3	3.3	3.3	3.3	3.3	3.2	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
6/27/2005	2,556	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.1	3.1	3.1	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3
6/28/2005	2,552	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
6/29/2005	2,547	3.2	3.2	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.1	3.1	3.2	3.3	3.2
6/30/2005	1,604	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3

# CF Industries Plant City Phosphate Complex D-SAP Quarterly Report (2nd Quarter 2005) Hourly CEM Data - 3 Hr Rolling Avg



P.O. Drawer L.  
Plant City, Florida 33564-9007  
Telephone: 813/782-1591



**CF Industries Inc.**

Plant City Phosphate Complex  
October, 25 2005

Ms. Trina Vielhauer  
Chief, Bureau of Air Regulations  
Department of Air Regulation  
2600 Blair Stone Road  
Tallahassee, Florida 32399-2400

**Subject: CF Industries, Inc.  
Plant City Phosphate Complex  
"C" & "D" Sulfuric Acid Plant  
Third Quarter 2005 SO2 CEM/Production Data**

Dear Ms. Vielhauer:

In accordance with Specific Condition 22 of Permit No. PSD-FL-339, enclosed is the Second Quarter 2005, SO<sub>2</sub> and production data from the "C" & "D" Sulfuric Acid Plants.

If you have any questions concerning this submittal please contact Michael Messina at (813) 364-5639.

Sincerely,

Thomas A. Edwards  
Superintendent, Environmental  
Affairs

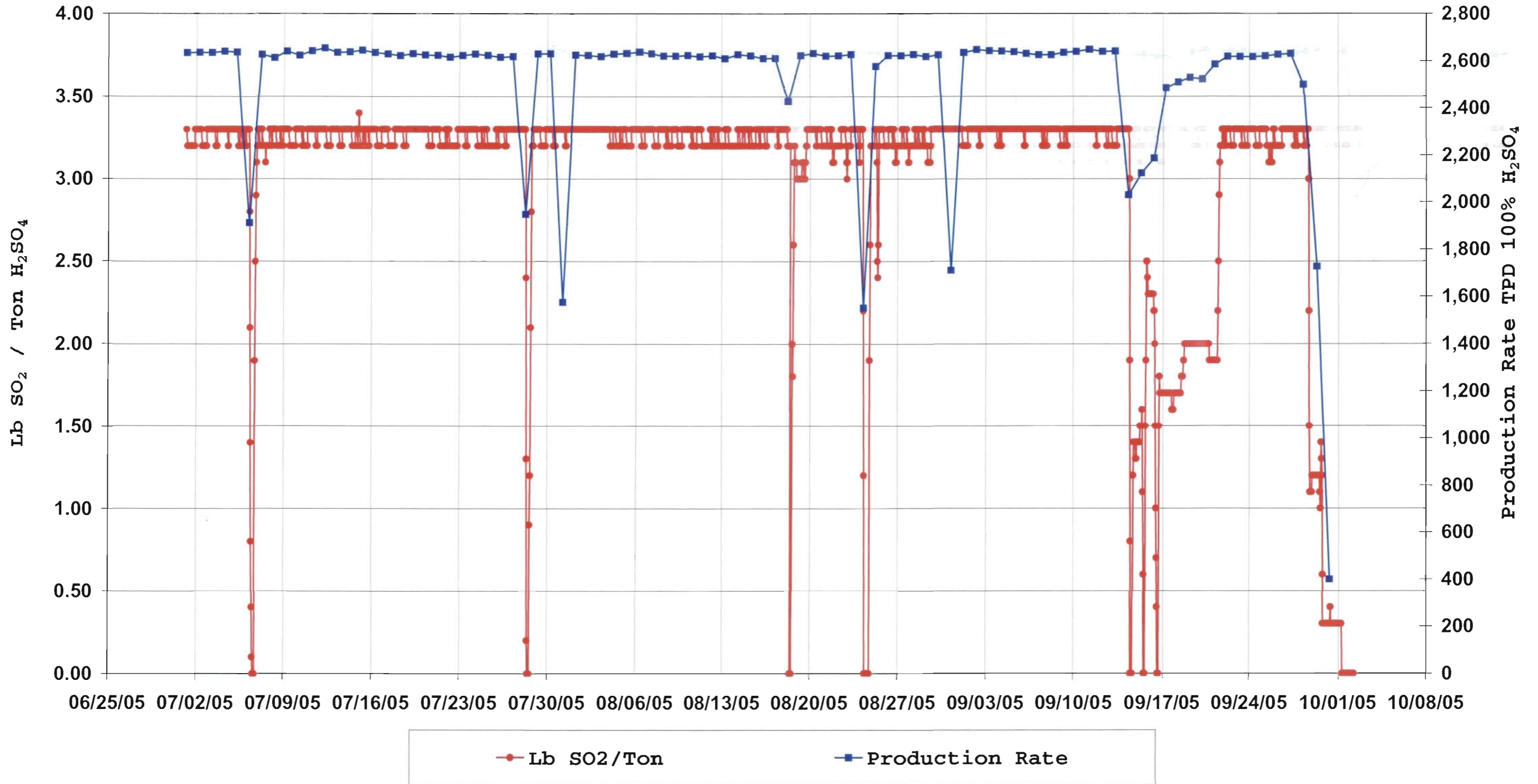
U:\2005C&DThridQCEMPProduction.doc  
TAE/JMM/gem

CC: Joel Smolen/FDEP  
Diana Lee/HCEPC  
J. M. Messina





CF Industries Plant City Phosphate Complex  
C-SAP 2005 (3rd Quarter) Report, Hourly CEM Data - 3 Hr Rolling Avg (production/SO2 Emissions)



**CF Industries, Inc. Plant City Phosphate Complex**  
**D-SAP Quarterly Report, Hourly Stack CEM Data - Lb SO<sub>2</sub>/Ton H<sub>2</sub>SO<sub>4</sub>**  
**July 1, 2005 6:00 AM Through October 1, 2005 6:00 AM**

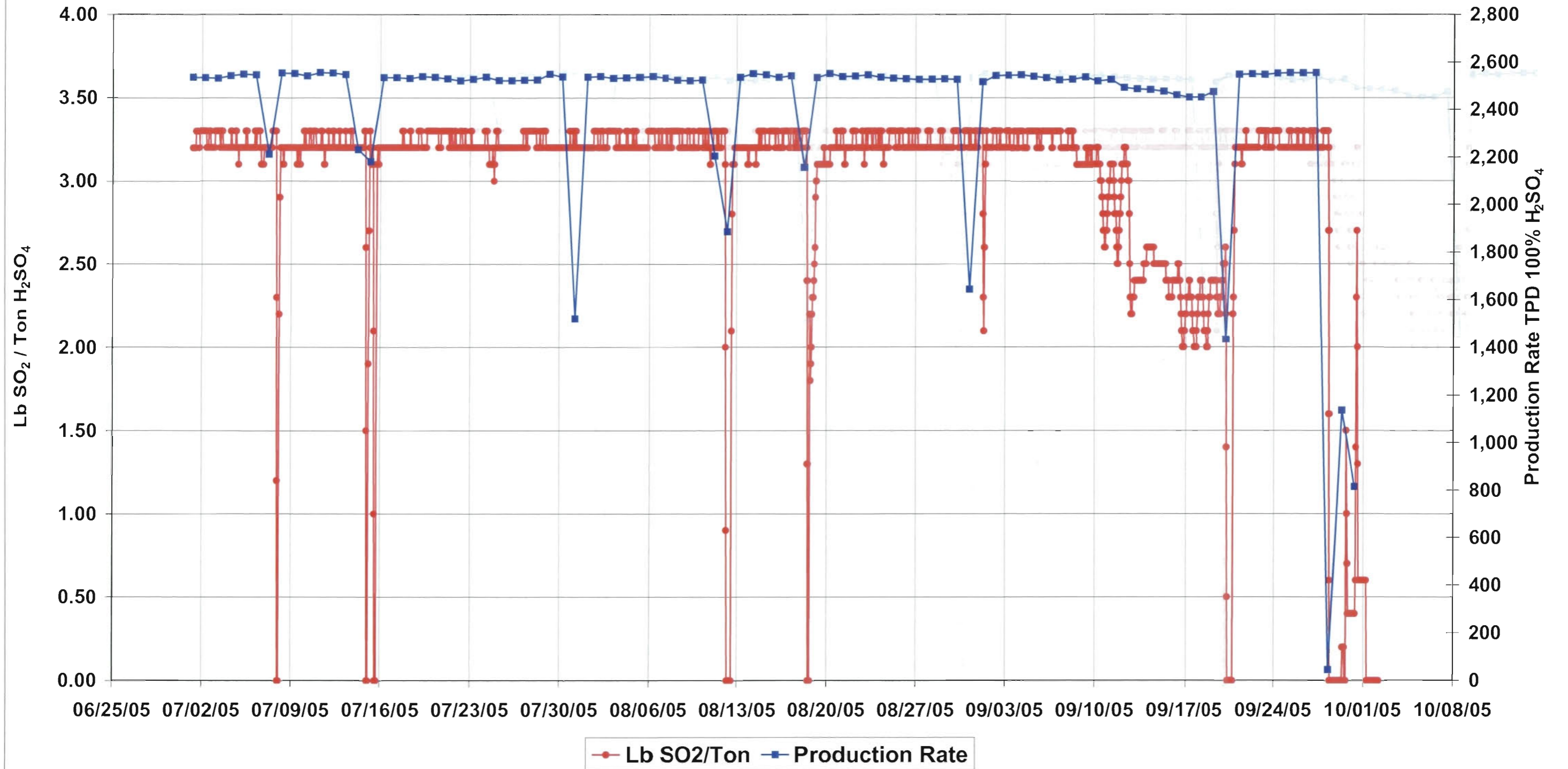
3-Hr Rolling Average Period (Previous 2hrs & Indicated Hr)

	Daily Prod. Tons H <sub>2</sub> SO <sub>4</sub>	6:00 AM	7:00 AM	8:00 AM	9:00 AM	10:00 AM	11:00 AM	12:00 PM	1:00 PM	2:00 PM	3:00 PM	4:00 PM	5:00 PM	6:00 PM	7:00 PM	8:00 PM	9:00 PM	10:00 PM	11:00 PM	12:00 AM	1:00 AM	2:00 AM	3:00 AM	4:00 AM	5:00 AM
7/1/2005	2,536	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
7/2/2005	2,534	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3
7/3/2005	2,532	3.3	3.3	3.3	3.3	3.2	3.2	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
7/4/2005	2,543	3.2	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.2	3.2	3.2	3.1	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
7/5/2005	2,549	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3
7/6/2005	2,546	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.1	3.1	3.1	3.1	3.1	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
7/7/2005	2,212	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	2.3	1.2	Startup	Startup	Startup	2.2	2.9	3.2	3.2
7/8/2005	2,554	3.2	3.2	3.2	3.1	3.1	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
7/9/2005	2,552	3.2	3.2	3.2	3.2	3.2	3.1	3.1	3.1	3.2	3.2	3.2	3.1	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.2	3.3	3.3	3.2
7/10/2005	2,542	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2
7/11/2005	2,556	3.2	3.2	3.3	3.3	3.3	3.2	3.2	3.2	3.1	3.1	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2
7/12/2005	2,554	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
7/13/2005	2,548	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
7/14/2005	2,231	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	2.6	1.5	Startup	Startup	Startup	1.9	2.7	3.2	3.3
7/15/2005	2,181	3.2	3.1	3.1	3.2	3.2	3.1	2.1	1.0	0.0	Startup	Startup	Startup	3.1	3.2	3.1	3.1	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
7/16/2005	2,535	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
7/17/2005	2,535	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
7/18/2005	2,531	3.2	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.2
7/19/2005	2,539	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
7/20/2005	2,536	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
7/21/2005	2,530	3.3	3.3	3.3	3.2	3.2	3.2	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
7/22/2005	2,521	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.2	3.2
7/23/2005	2,528	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3
7/24/2005	2,537	3.3	3.3	3.3	3.2	3.2	3.2	3.1	3.1	3.1	3.1	3.1	3.1	3.2	3.1	3.1	3.0	3.1	3.2	3.2	3.3	3.3	3.3	3.3	3.2
7/25/2005	2,523	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
7/26/2005	2,522	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3
7/27/2005	2,524	3.3	3.3	3.3	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2
7/28/2005	2,525	3.2	3.2	3.2	3.2	3.2	3.3	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2
7/29/2005	2,549	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
7/30/2005	2,538	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.2	3.2	3.2	3.2	3.2	3.3	3.2	3.2	3.2
7/31/2005	1,521	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
8/1/2005	2,537	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2
8/2/2005	2,540	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
8/3/2005	2,532	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
8/4/2005	2,534	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.2	3.3	3.2	3.2	3.2	3.2	3.2	3.3	3.2	3.2	3.2	3.2
8/5/2005	2,536	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
8/6/2005	2,540	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2
8/7/2005	2,533	3.2	3.2	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3
8/8/2005	2,524	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3
8/9/2005	2,522	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3
8/10/2005	2,525	3.3	3.2	3.2	3.2	3.2	3.3	3.3	3.2	3.2	3.2	3.2	3.3	3.3	3.2	3.2	3.1	3.1	3.2	3.2	3.2	3.2	3.2	3.3	3.3
8/11/2005	2,205	3.3	3.3	3.3	3.3	3.2	3.2	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.1	2.0	0.9	0.0
8/12/2005	1,886	0.0	0.0	0.0	0.0	0.0	Startup	Startup	Startup	2.1	2.8	3.1	3.1	3.1	3.1	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
8/13/2005	2,536	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.1	3.1	3.1	3.2	3.2	3.2	3.2	3.2	3.2	3.2
8/14/2005	2,552	3.2	3.2	3.2	3.2	3.2	3.1	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.2
8/15/2005	2,547	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.3	3.3	3.3	3.3	3.2
8/16/2005	2,536	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.2	3.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.3
8/17/2005	2,543	3.3	3.3	3.3	3.3	3.2	3.2	3.2	3.2	3.3	3.3	3.2	3.2	3.2	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3
8/18/2005	2,157	3.3	3.3	3.3	3.3	3.2	2.4	1.3	Startup	Startup	Startup	2.2	1.8	1.9	2.0	2.2	2.3	2.3	2.3	2.4	2.5	2.6	2.9	3.0	3.0
8/19/2005	2,535	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.2	3.2	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1	3.1
8/20/2005	2,552	3.1	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3
8/21/2005	2,539	3.3	3.3	3.2	3.2	3.1	3.1	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.3	3.3	3.3
8/22/2005	2,541	3.3	3.3	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.3	3.3	3.2	3.2	3.1	3.2	3.2	3.3	3.3	3.3	3.2





CF Industries Plant City Phosphate Complex  
D-SAP 2005 (3rd Quarter) Report, Hourly CEM Data - 3 Hr Rolling Avg (production/SO2 Emissions)



**ATTACHMENT 3 - DOCUMENTATION OF CESIUM  
CATALYST INSTALLATION**



# HALDOR TOPSOE, INC.

GENERAL OFFICES • 17629 EL CAMINO REAL, 3RD FLOOR • HOUSTON, TEXAS 77058  
PHONE: (281) 228-5000 • FAX: (281) 228-5019 • WWW.HALDORTOPSOE.COM  
MANUFACTURING FACILITY • PHONE: (281) 228-5201 • FAX: (281) 228-5209

CF Industries, Inc.  
Attn: Department 510  
PO Box 1480  
Bartow FL 33831-1480

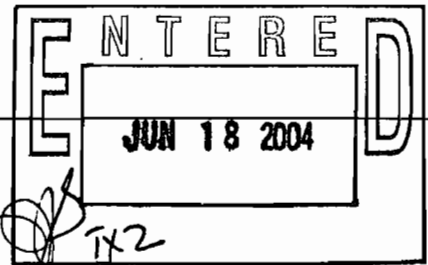
## Invoice

Repeat printout

Invoice No.: 90009910  
Date: May. 31, 2004  
Your ref. No.: AFE65370P  
Sales order No.: 3071  
Customer No.: 102418  
Page: 1 / 2

Ship-to address:  
CF Industries, Inc.  
10608 Paul Buchman Hwy.  
Plant City FL 33565

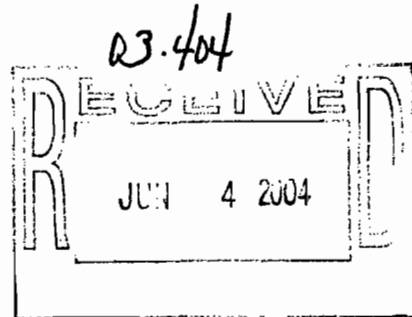
Terms of payment: Net cash 30 days from invoice  
Terms of delivery: FCA Port of Miami ins by HTI ppd  
HTI to handle customs clearance at Port  
of Miami, risk transfer will occur at port



Quantity	Unit	Description	Price	Per unit	Value USD
21,000.0	L	VK69, Topsoe Sulphuric Acid Catalyst 12 mm Daisy	5.50 USD	1 L	115,500.00
42,000.0	L	VK69, Topsoe Sulphuric Acid Catalyst 12 mm Daisy	5.50 USD	1 L	231,000.00

*M. Hutson / Jrgt*  
6/4  
FOR YOUR APPROVAL  
CHARGE \_\_\_\_\_

APPROVAL \_\_\_\_\_  
RETURN TO ACCOUNTS PAYABLE  
CF INDUSTRIES, INC.





# HALDOR TOPSOE, INC.

GENERAL OFFICES • 17629 EL CAMINO REAL, 3RD FLOOR • HOUSTON, TEXAS 77058  
PHONE: (281) 228-5000 • FAX: (281) 228-5019 • WWW.HALDORTOPSOE.COM  
MANUFACTURING FACILITY • PHONE: (281) 228-5201 • FAX: (281) 228-5209

## Invoice

Repeat printout

Invoice No.: 90009910  
Page: 2 / 2

Quantity	Unit	Description	Price	Per unit	Value USD
102,000.0	L	VK69, Topsoe Sulphuric Acid Catalyst 12 mm Daisy	5.50 USD	1 L	561,000.00
<b>Total items</b>					<b>907,500.00</b>
Freight					5,193.00
<b>Total amount</b>					<b>912,693.00</b>

**If paying by check, please pay to:**

Haldor Topsoe, Inc.  
P.O. Box 200322  
Houston, TX 77216-0322

**If paying by bank wire, please pay to:**

JP Morgan Chase Bank  
S.W.I.F.T. Code: TCBK US44  
ABA 1130 00609. For Account of:  
Haldor Topsoe, Inc., No. 00100891705

  
Haldor Topsoe, Inc.



# MATERIAL SAFETY DATA SHEET

## VK69

### 1.1 IDENTIFICATION OF PRODUCT.

Designation: VK69. Sulphuric acid catalyst.

### 1.2 COMPANY.

Haldor Topsoe, Inc.  
17629 El Camino Real  
Houston, TX 77058, USA

Phone: (281) 228-5000  
Fax: (281) 228-5209  
Emergency  
Phone: (281) 228-5000

### 2 HAZARDOUS AND OTHER INGREDIENTS.

Exposure limits may vary. It is recommended that information about locally applicable exposure limits be obtained.

%w/w	Compound	CAS No	MAK mg/m <sup>3</sup> (Germany)	TLV mg/m <sup>3</sup> (ACGIH)	PEL mg/m <sup>3</sup> (OSHA)
5-9	Vanadium pentoxide	V <sub>2</sub> O <sub>5</sub>	1314-62-1	0.05 (resp)	0.05 resp
10-20	Potassium sulphate	K <sub>2</sub> SO <sub>4</sub>	7778-80-5	-	-
5-15	Cesium sulphate	Cs <sub>2</sub> SO <sub>4</sub>	10294-54-9	-	-
1- 8	Sodium sulphate	Na <sub>2</sub> SO <sub>4</sub>	7757-82-6	-	-
55-70	Silica, diatomaceous earth - calcined	SiO <sub>2</sub>	61790-53-2 68855-54-9	4 0.3 (resp)	10 -
1-5	Silica, crystalline Cristobalite	SiO <sub>2</sub>	14464-46-1	0.15 (resp)	0.05 (resp)
	Quartz		14808-60-7	0.15 (resp)	0.1 (resp)
	Tridymite		15468-32-3	0.15 (resp)	0.05 (resp)

### 3 PHYSICAL DATA.

State:	Solid
Appearance and odour:	Greenish yellow. Extruded pellets. Odourless.
pH:	Not applicable.
Boiling point or range:	Not applicable.
Melting point or range:	Silica above 1600 °C / 2910 °F ; alkalisulphates above approx 400 °C / 750 °F.
Vapour pressure:	Not applicable.
Vapour density:	Not applicable.
Density relative to water:	Above 1.
Solubility in water:	Alkalisulphates soluble. Vanadium compounds partly soluble.
Partition coefficient (n-octanol/water):	Not applicable.
Other data:	

# Enviro-Chem Systems, Inc.

P.O. Box 14547 • St. Louis, MO 63178 • Phone: (314)275-5700 • Fax: (314)275-5701

# INVOICE

1

Customer Original

SHIPPER'S NBR 035585CA	BO# 0	DATE ENTERED 1/28/2005	CUSTOMER'S ORDER NBR 62203P	INVOICE DATE 2/11/2005	INVOICE NUMBER 19658
TERMS NET 30 DAYS			PROJECT NBR -	DATE SHIPPED 2/9/2005	FOREIGN SHIPPER NBR
PREPAID OR COLLECT ROUTING PREPAID		CARRIER RANGER - FLAT BED TRAILER			MCB #
DELIVERY F.O.B FOB DESTINATION		TAX EXEMPT NBR 39-00-135828-63			
SHIPPED FROM LAKELAND	WHSE CODE CA-1986	PROD.GRP CA	SLS TYPE 1	TERMS 20	CUST. AR NBR 0255905

S CF Industries  
 O P. O. Drawer "L"  
 L  
 D Plant City FL 33564--9007  
 T United States  
 O

S CF Industries  
 H 10608 Paul Buchman Highway  
 I  
 P Plant City FL 33565--9007  
 T United States  
 O

## PAYMENT

PLEASE MAKE CHECKS PAYABLE TO:

**Monsanto Enviro-Chem**  
**P.O. Box 945526**  
**Atlanta, GA 30394-5526**

PLEASE REFERENCE INVOICE  
 NUMBER WITH YOUR REMITTANCE.

ITEM	DESCRIPTION	B/O QTY	SHIP QTY	UNIT COST	AMOUNT
1	LTR SCX-2000 IN 1200 LITER BAGS SCX-2000/1200	0	164,400	\$5.35	\$879,540.00
2	LTR SCX-2000 IN 200 LTR DRUM SCX-2000/200	0	600	\$5.35	\$3,210.00
				** SUBTOTAL **	882,750.00
				** TOTAL **	882,750.00
<p>** NO TAX APPLIED **</p> <p>SHIP ON FLAT BED TRAILERS (SIDE LOADED)</p> <p>SHIP 2/DAY TO ARRIVE BETWEEN 7AM - 12 NOON</p> <p>SHIP XLP-220 FIRST (FROM P.O. 62207P0)</p>					

**RECEIVED**  
 FEB 18 2005

**ENTERED**  
 FEB 23 2005  
 No tax 1



# MONSANTO Company

## Material Safety Data

### 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: SULFURIC ACID CATALYST TYPE SCX-2000 DATE: January 17, 2002

CHEMICAL NAME: Mixture of complex inorganic salts (oxosulfato vanadates) containing cesium, potassium and vanadium salts on amorphous silica support

SYNONYMS: None

MONSANTO COMPANY, 800 N. LINDBERGH BLVD., ST. LOUIS, MO 63167

FOR CHEMICAL EMERGENCY, SPILL LEAK, FIRE, EXPOSURE, OR ACCIDENT  
Call CHEMTREC - Day or Night - 1-800-424-9300 Toll free in the continental U.S., Hawaii, Puerto Rico, Canada, Alaska, or Virgin Islands. For calls originating elsewhere: 703-527-3887 (collect calls accepted)

For additional non-emergency information, call: 314-694-6661

### 2. COMPOSITION/INFORMATION ON INGREDIENTS

COMPONENT	CAS NO.	% BY WEIGHT
Vanadium/cesium/potassium salt complex *	not available	40 - 49
Diatomaceous earth (amorphous silica)	68855-54-9	51 - 60

\* Hazardous chemical(s) under the criteria of the OSHA Hazard Communication Standard (29 CFR 1910.1200).  
# National Toxicology Program (NTP) and International Agency for Research on Cancer (IARC) listed carcinogen.

### 3. HAZARDS IDENTIFICATION

#### EMERGENCY OVERVIEW

WARNING!  
CAUSES EYE, SKIN AND RESPIRATORY TRACT IRRITATION  
MAY BE HARMFUL IF SWALLOWED

APPEARANCE AND ODOR: yellow to light green pellets or rings

#### POTENTIAL HEALTH EFFECTS

LIKELY ROUTES OF EXPOSURE: skin contact and inhalation

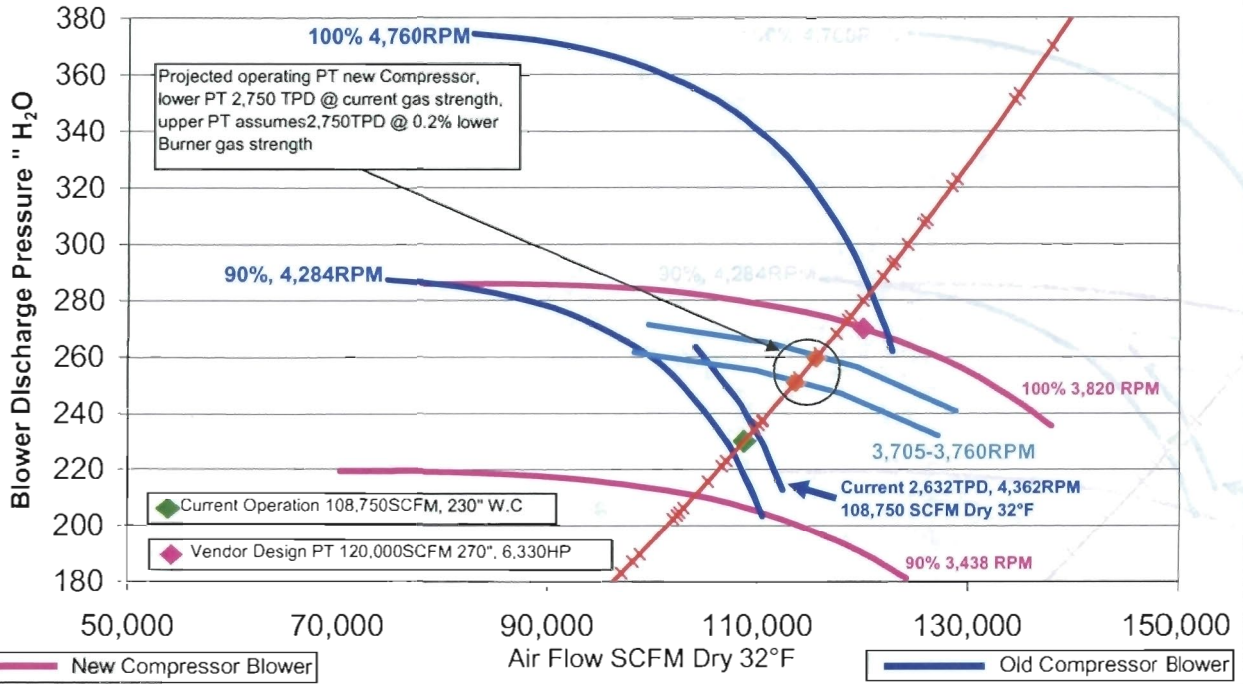
EYE CONTACT: causes pain, redness and tearing based on toxicity studies on the components. Dust may cause eye irritation as would any foreign material.

SKIN CONTACT: no more than slightly toxic or irritating based on toxicity studies. Dust grittiness may cause slight irritation.

**ATTACHMENT 4 - BLOWER SPECIFICATIONS AND  
PRODUCTION EFFECT**

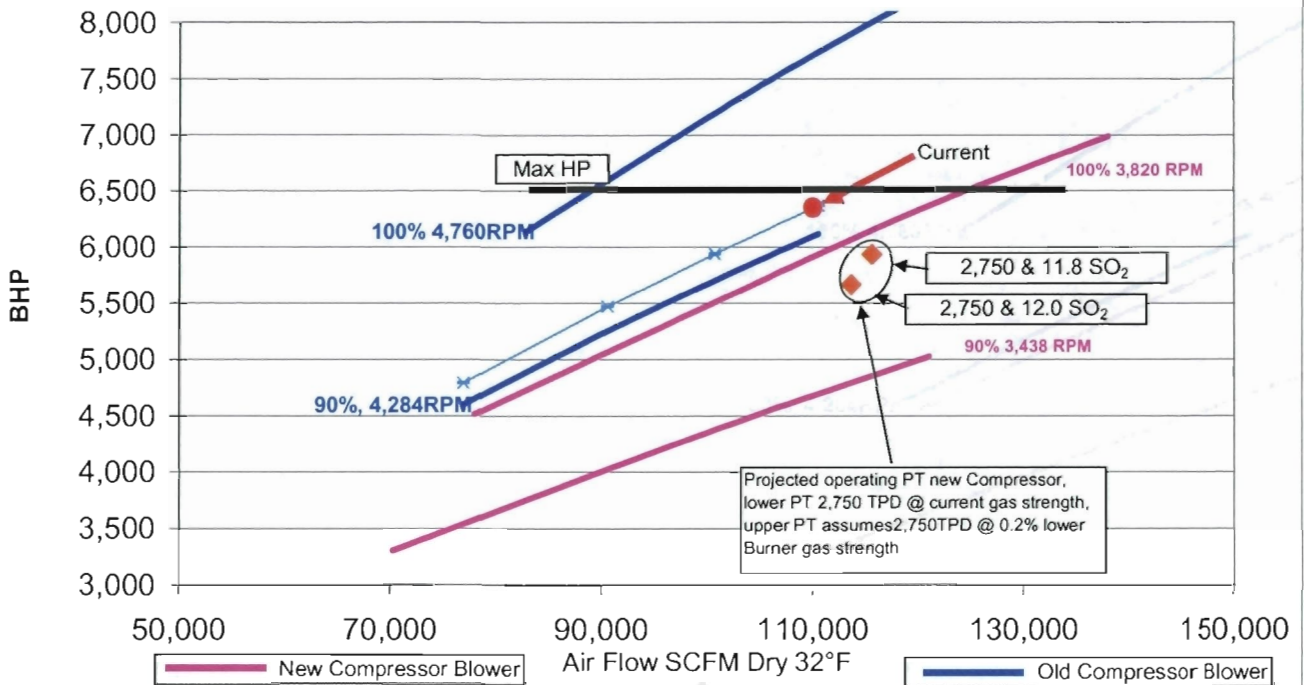


## SAP Blower Evaluation



Assume Current Burner Gas Strength				Assume 0.2% Lower Burner Gas Strength Than Current					
$\frac{2,750}{2,632}$	X	108,750	=	113,626	$1.017 \times \frac{2,750}{2,632}$	X	108,750	=	115,557
		Current SCFM		New SCFM	*Factor for lower gas strength		Current SCFM		New SCFM

## SAP Blower Evaluation

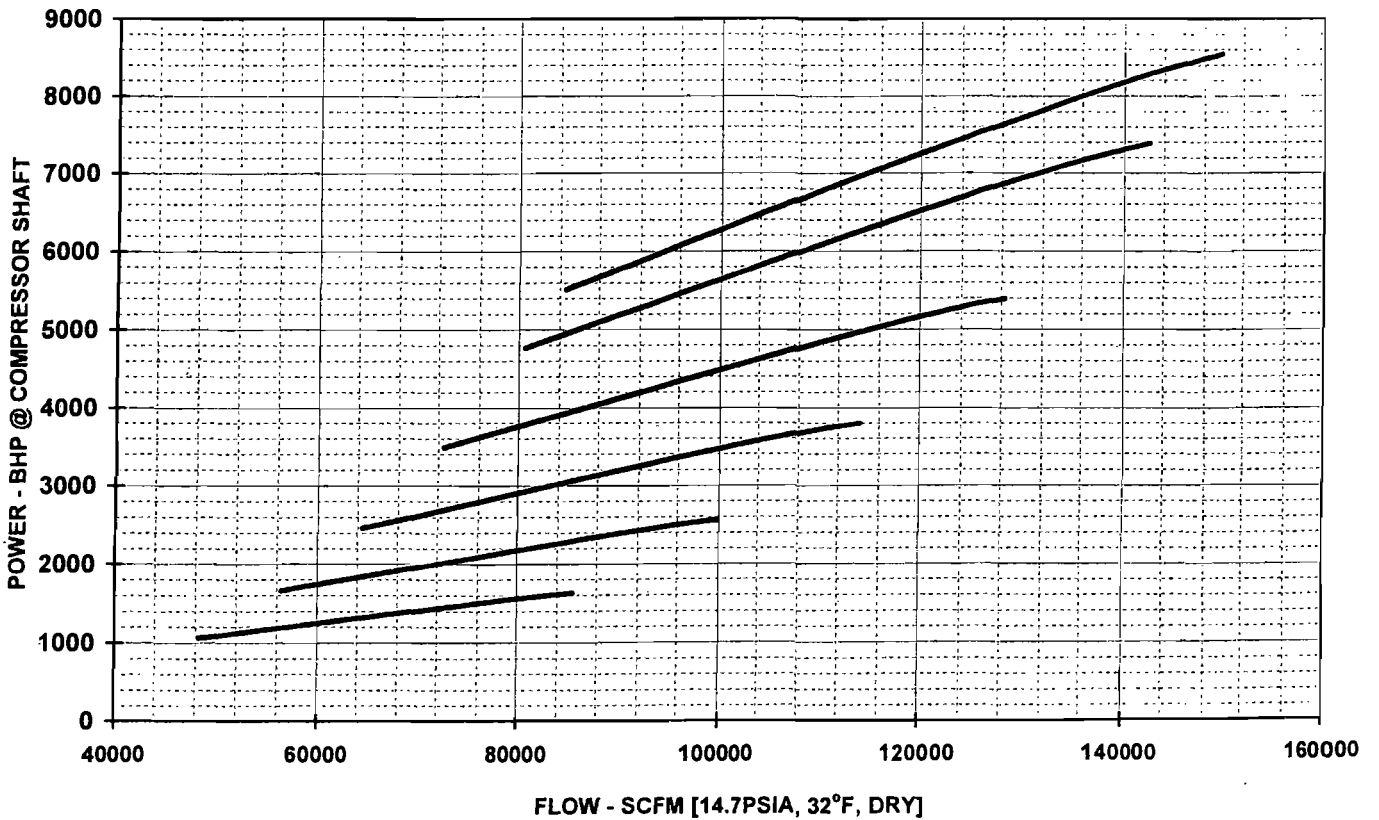
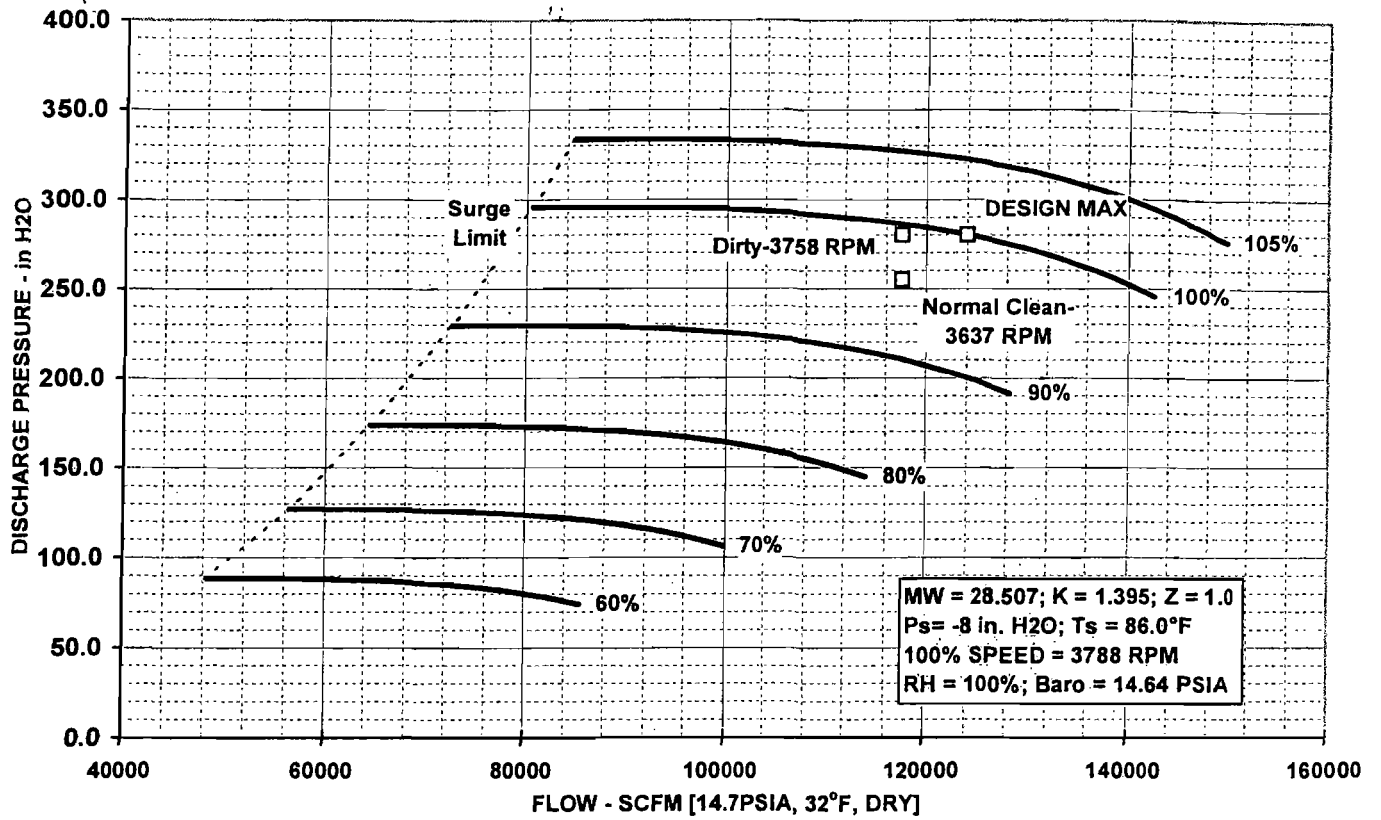


Calculated Performance  
for ROOTS OIB-260-60  
with Turbine Drive

CF Industries

Pressure and Power  
vs Flow

*PROPOSED*



Dresser ROOTS  
DRESSER, INC.  
CONNERSVILLE, INDIANA

CALCULATED PERFORMANCE  
 ROOTS 54"-OIB  
 with Turbine Drive  
 SN H-2887/8 w/H-8176-R Rotor

C. F. Industries

PRESSURE and POWER  
 vs FLOW

CURRENT

