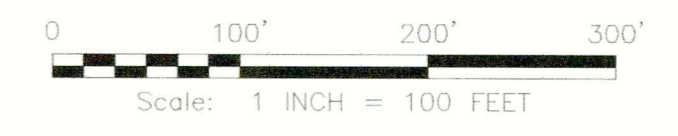


PTW#2
E 634436
N 1055943

PTW#3
E 634436
N 1055943



REV	DDMMYY	ISSUED FOR AIR PERMIT APPLICATION	GH	GB	BB	CLIENT APP	REV	DDMMYY	REVISION / ISSUE DESCRIPTION	BY	CHK	APP	CLIENT APP
A	01AUG2012	ISSUED FOR AIR PERMIT APPLICATION	GH	GB	BB	CLIENT APP	REV	DDMMYY	REVISION / ISSUE DESCRIPTION	BY	CHK	APP	CLIENT APP
9							8						
							7						
							6						
							5						

STAMP/SEAL

PROPRIETARY INFORMATION: THIS DRAWING IS THE PROPERTY OF HIGHLANDS ETHANOL, LLC AND IS NOT TO BE LOANED OR REPRODUCED IN ANY WAY WITHOUT THE PERMISSION OF HIGHLANDS ETHANOL, LLC.

DESIGNED BY	GAH	02/28/2012
DRAWN BY	GAH	02/28/2012
CHECKED BY	GRB	07/02/2012
APPROVED BY	WLB	07/02/2012
NAME		DDMMYY

CH2MHILL.
FLORIDA REGISTERED ENGINEERING FIRM EB0000072
FLORIDA REGISTERED ARCHITECTURAL FIRM AAC001992
TEXAS REGISTERED ENGINEERING FIRM F-3699

SUBJECT
**HIGHLANDS ETHANOL, LLC
PLOT PLAN - PERMITTING**

PROJECT NO.	418587	SCALE	1"=100'
DRAWING NO.	SK-P-0020	REV.	A



file 0550061-003- AC