Check Sheet

Company Name	: LIN PAC PCA	45/KS	
Permit Number:			
PSD Number:			
Permit Engineer	:		
Responses Waiver of	teness Letters	Cross References:	
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December 6, 1993

RECEIVENTIONMENTAL DEC - 7 1980 ENGINEERING INC.

Division of Air Resources Management

Mr. C. H. Fancy, P.E., Chief Bureau of Air Regulation Division of Air Resources Management Florida Department of Sent to Gary Maier - FTM to process -Environmental Protection 2600 Blair Stone Road Tallahassee, Florida 32399-2400

Re:

Highlands County - AP

AC28-187809

Lin Pac Plastics, Inc.

Dear Mr. Fancy:

Currently Lin Pac Plastics, Inc. holds a construction permit to modify the existing facility in Sebring, Florida. allows the blowing agent to be changed from Freon 22 to butane. It also allows for the addition of a fourth extruder and other equipment to increase the production capacity of the plant. expiration date is December 31, 1993.

As of this date, the blowing agent has been changed to butane and some of the equipment discussed in the original application has been installed. Lin Pac Plastics was only able to install an extruder of half the requested size due to capital limitations. Recently the president of Lin Pac has authorized the installation of an extruder of the capacity originally requested. The smaller extruder previously installed would be dismantled and eventually moved to a different plant. Due to this intermediate step, the anticipated construction schedule originally requested could not be met.

In addition, small dust collectors were originally approved for each of the new silos. The particulate collection system has been redesigned to route the exhaust from each silo to a common larger This should result in an overall particulate emissions. The details of these changes will be provided when the operating permit is applied for.

Lin Pac Plastics, Inc. is requesting the existing construction permit be modified at this time to:

Extend the expiration date for one additional year. This will allow for the installation of the larger sized extruder and other equipment not already constructed.

EEC 90005.005

5119 NORTH FLORIDA AVENUE P.O. BOX 7854 TAMPA, FLORIDA 33673

- 2. Increase the hours of operation from the 8400 hrs/yr as specified in Specific Condition No. 2 to 8760 hrs/yr. The emission cap of 230 tons per year would not be changed. Therefore the hourly and daily emission rates would be reduced according. (ie: 52.5 lbs VOC/hr and 1260.3 lbs VOC/day).
- Pursuant to Mr. Howard Rhodes' Memorandum entitled "Air Toxics Program Development and Use of Air Toxics Permitting Strategy" dated November 29, 1993 (copy attached), Specific Condition 5 which requires modeling for butane emission from the facility should be deleted since this chemical is not a Title III listed pollutant.

A modification processing fee of \$250.00 is attached.

Should you or your staff have any questions, please give Jim Estler at call at (813) 238-3311. If you feel a meeting to discuss the construction permit modification would assist you in processing this request, please do not hesitate to ask.

Your continued cooperation in this regard in appreciated.

Sincerely,

ENVIRONMENTAL ENGINEERING CONSULTANTS, INC.

Robert E. Wallace III, P.E.

President

REW/JWE/ddg

Attachments

cc: David Knowles, FDEP - Ft. Myers, FL
Charlie Odle, Lin Pac Plastics, Inc. - Sebring, FL
Tony Heap, Lin Pac Plastics, Inc. - Wilson, N.C.

TO:

Ed Middleswart Chris Kirts Chuck Collins Bill Thomas David Knowles Isidore Goldman

Al Linero
H. Patrick Wong
Steve Pace
Iwan Choronenko
Jim Stormer
Peter Hessling
J. Kent Kimes
Dennis Nester

Dotty Diltz

Clair Fancy

Division of Air Resources Management

SUBJECT:

FROM:

DATE: '

November 29, 1993

Air Toxics Program Development and Use of Air Toxics Permitting Strategy

Howard L. Rhodes, Director MM

By January 1994, the EPA expects to promulgate eight air toxics rules under Section 112 of the Clean Air Act. Maximum achievable control technology (MACT) standards for as many as 28 source categories are expected to be issued or proposed by the end of 1994. (The first of these standards, for commercial and industrial dry cleaners, was published September 22.) Furthermore, the state must adopt a hazardous air pollutant (HAP) new source review rule and a MACT "hammer" rule by the Fall of 1994 to be eligible to receive delegation of the Title V permitting program.

This memo is to update you on how the Division will be responding to these new requirements organizationally and to identify some of the key issues that will need to be addressed. It is also intended to provide new guidance on use of the "air toxics permitting strategy" modeling methodology.

NW District NE District

Central Florida District

SW District

South Florida District

SE District

Broward County
Dade County
Duval County

Hillsborough County
Palm Beach County
Pinellas County
Sarasota County
Orange County

Bureau of Air Monitoring and

Mobile Sources

Bureau of Air Regulation

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Air Toxics Subsection

The Air Toxics Subsection in the Office of Policy Analysis and Program Management (SC 278-0114) will continue to be the focal point for all air toxics program development activities. John Glunn will be the lead contact for the overall program, including all grant-related and rulemaking activities. Tom Savage and Beth Hardin will be assigned responsibility for tracking specific EPA activities and disseminating information to other air program staff as needed. For example, Beth is currently analyzing the dry cleaner NESHAP and the proposed "general provisions" of 40 CFR 63; Tom is following the HON and the "early reductions" program.

The Air Toxics Subsection will function primarily as a planning and development group. As elements of the air toxics program (permitting, compliance, source sampling, emissions reporting, and ambient monitoring) become integrated into the operational units of the air program throughout the state, the Air Toxics Subsection will be available to provide technical support.

Florida Air Toxics Working Group (FLATWG)

The Florida air toxics working group was established prior to passage of the Clean Air Act Amendments of 1990 to develop recommendations for a state air toxics control program. Since then, the role of the group has changed. Now, the primary function of FLATWG is to facilitate implementation of the federal air toxics program in Florida. Each district and local air program, as well as the two DARM bureaus, should designate a FLATWG representative. The Air Toxics Subsection will work through the FLATWG representatives to keep air program staff in all offices informed of air toxics developments and to share ideas on how to respond to the various EPA requirements. The group will continue to hold periodic teleconferences and meet in a half-day session at the Annual Air Meeting.

Air Toxics Program Development Issues

The major issues to be addressed in the development of Florida's air toxics program are as follow:

1. Adoption by reference of federal standards: How should this be handled on an ongoing basis? What, if any, standards should not be adopted? How should implementation of the standards through the permitting process be coordinated? How should compliance with area-source standards be assured?

2. Rule development at state level: How should the Department respond to the need for HAP new source review and MACT hammer rules to obtain Title V delegation, especially in the absence of final EPA rules? What role, if any, should a procedure similar to the current air toxics permitting strategy play in this rulemaking?

Contraction of the

- 3. Accidental release program: What role, if any, should the district and local programs assume in implementation of the Section 112(r) program in Florida? Should routine compliance inspections be used to verify that sources are adhering to their risk management plans?
- 4. Air toxics assessment: How and to what extent should air toxics assessment activities such as emissions inventories, emission speciation studies, high-risk point source evaluations, ambient monitoring programs, receptor modeling studies, ecosystem assessments, and risk assessments be carried out?

The Air Toxics Subsection, with input from FLATWG, will be considering these issues over the next several months and developing options for our consideration.

Air Toxics Permitting Strategy

Special mention must be made of the "air toxics permitting strategy" and its use in the emerging air toxics program. The strategy was developed several years ago as a tool to assist district and local program air permit engineers in evaluating permit applications that involved significant emissions of hazardous air pollutants. Indeed, the strategy has been effective in addressing air toxics in a flexible manner, and its use was upheld in a permit hearing. At one point, the Division intended to eventually adopt the strategy as part of a state air toxics rule. However, this plan was changed by passage of the Clean Air Act Amendments of 1990.

In the future, the control of HAP emissions in Florida will be dominated by the programs and standards developed under Title III of the Clean Air Act Amendments of 1990. Once the Title V operating permit program is approved by EPA, all Title III permitting requirements will become federally enforceable permit conditions within the Title V permits. On the other hand, any HAP emission limit or work practice standard based on a state program different than Title III (such as our toxics permitting strategy) will not be made a federally enforceable Title V permit condition unless EPA has approved the state program under Section 112(1) of

the Act or the applicant accepts the permit condition for other reasons. There are no plans to seek approval of our permitting strategy since it would involve formally adopting the strategy as an alternative to the federal program.

This is not to imply that the strategy will no longer serve a useful purpose. Section 112(g) requires states to develop rules that will require new or modified sources proposing to increase hazardous air pollutant emissions above "de minimis" amounts to undergo case-by-case MACT determinations. How EPA will define "de minimis" is not certain, but it may involve a process that is similar to our strategy. Once a de minimis threshold is exceeded, the case-by-case MACT process may require that ambient concentrations, and resultant health impacts, be considered along with other factors in determining the appropriate MACT standard. Therefore, the strategy continues to reflect incipient agency rulemaking, though the final direction of this rulemaking is uncertain at this time.

In any case, if the air toxics permitting strategy is to function in the context of Title III and Title V, it must be revised. First, it must be viewed as an air toxics "evaluation tool" rather than a "permitting strategy." Second, it must be limited in its application to the 189 hazardous air pollutants currently regulated under Title III and state law. Third, the modeling protocol needs to use the better air dispersion models now available. Fourth, the source of each of the health benchmarks chosen to define a reference ambient concentration must be clear and defensible. Finally, the term "no threat level" must be changed to more accurately reflect the purpose of these values. Anticipate that changes to the strategy in line with these points will be discussed at the Annual Air Meeting.

In the meantime, you may use the strategy as a tool during those preconstruction reviews where an apparent public health threat exists. However, do not consider pollutants other than the 189 currently regulated HAPs. Also, do not use the strategy in the context of operation permit renewals. The "no threat levels" are not environmental standards; therefore, a predicted concentration in excess of any such level is not an automatic grounds for permit denial. Other factors, such as the reasonableness of the proposed control technology should be considered.

If you wish to discuss these issues further, please call John Glunn at 904/488-0114.

HLR/jg/p

cc: Larry George John Glunn Tom Savage Beth Hardin Tom Rogers

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Florida Department of Environmental Regulation

Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, Florida 32399-2400 Lawton Chiles, Governor Carol M. Browner, Secretary

February 16, 1993

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

Mr. Tony Heap, Vice President Lin Pac Plastics, Inc. P. O. Box 1149 Sebring, Florida 33871-1149

Dear Mr. Heap:

The Department received your request for a one-year extension of the construction permit referenced below. The permit is amended as shown.

Permit No. AC28-187809

Current Expiration Date: December 31, 1992 New Expiration Date: December 31, 1993

A person whose substantial interests are affected by the Department's proposed permitting decision may petition for an administrative proceeding (hearing) in accordance with Section 120.57, Florida Statutes. The petition must contain the information set forth below and must be filed (received) in the Office of General Counsel of the Department at 2600 Blair Stone Road, Tallahassee, Florida 32399-2400. Petitions filed by the permit applicant and the parties listed below must be filed within 14 days of receipt of this intent. Petitions filed by other persons must be filed within 14 days of publication of the public notice or within 14 days of their receipt of this intent, whichever first occurs. Petitioner shall mail a copy of the petition to the applicant at the address indicated above at the time of filing. Failure to file a petition within this time period shall constitute a waiver of any right such person may have to request an administrative determination (hearing) under Section 120.57, Florida Statutes.

The Petition shall contain the following information:

(a) The name, address, and telephone number of each petitioner, the applicant's name and address, the Department Permit File Number and the county in which the project is proposed;



Mr. Tony Heap Permit Extension Page 2

(b) A statement of how and when each petitioner received notice of the Department's action or proposed action;

(c) A statement of how each petitioner's substantial interests are affected by the Department's action or proposed action;

(d) A statement of the material facts disputed by Petitioner, if

any;

(e) A statement of facts which petitioner contends warrant reversal or modification of the Department's action or proposed action;

(f) A statement of which rules or statutes petitioner contends require reversal or modification of the Department's action or

proposed action; and

(g) A statement of the relief sought by petitioner, stating precisely the action petitioner wants the Department to take with respect to the Department's action or proposed action.

If a petition is filed, the administrative hearing process is designed to formulate agency action. Accordingly, the Department's final action may be different from the position taken by it in this intent. Persons whose substantial interests will be affected by any decision of the Department with regard to the application have the right to petition to become a party to the proceeding. The petition must conform to the requirements specified above and be filed (received) within 14 days of receipt of this intent in the Office of General Counsel at the above address of the Department. Failure to petition within the allowed time frame constitutes a waiver of any right such person has to request a hearing under Section 120.57, F.S., and to participate as a party to this proceeding. Any subsequent intervention will only be at the approval of the presiding officer upon motion filed pursuant to Rule 28-5.207, F.A.C.

This letter shall become an attachment to this permit.

Sincerely,

Howard L. Rhodes

Director

Division of Air Resources
Management

HLR/JR/plm

cc: D. Knowles, SD

R. Wallace, P.E.

J. Estler, EEC.



State of Florida DEPARTMENT OF ENVIRONMENTAL REGULATION

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To		Location.
To:		Location:
From:		Date:

Interoffice Memorandum

TO: Howard L. Rhodes

FROM: C. H. Fancy

DATE: February 16, 1993

SUBJ: Amendment to Construction Permit AC28-187809

Lin Pac Plastics, Inc.

Attached for your approval and signature is a letter extending the expiration date for the above referenced construction permit. The permittee requested additional time due to construction delays.

The Bureau recommends approval of this amendment.

CHF/JR/plm

Attachment



February 8, 1993

ENVIRONMENTAL ENGINEERING CONSULTANTS, INC.

Mr. C.H. Fancy, P.E., Chief Bureau of Air Regulation Division of Air Resources Management Florida Department of Environmental Regulation 2600 Blair Stone Road Tallahassee, FL 32399-2400

Re: Highlands County - AP

Lin Pac Plastics, Inc.

AC28-187809

Dear Mr. Fancy:

On December 21, 1992, Environmental Engineering Consultants, Inc. submitted a letter requesting a one (1) year extension for the above referenced construction permit. Mr. John Reynolds of your office requested additional information justifying the requested time. The following information details the pieces of equipment that have not yet been installed at the facility:

- 1. Thermoformer with grinder and blower.
- 2. Large scrap grinder with blower.

We estimate that the construction and installation will be completed by July 1, 1993. Regrettably, the main cause for Lin Pac Plastics, Inc. delay has been a slowdown in their business, due to the recession.

Should you have any questions or need more information, please give me a call.

Sincerely,

ENVIRONMENTAL ENGINEFRING CONSULTANTS, INC.

Robert E. Wallace III, P.E.

President

FEB 1 0 1993

Division of Air Resources Management

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9. Reynolds D. Knowles, 5 Dast.

EEC #90005.003

5119 NORTH FLORIDA AVENUE P.O. BOX 7854 TAMPA, FLORIDA 33673

> 813/237-3781 800/229-3781 TELEFAX 813/238-0036

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1992 DEC 23 PH 12: 41



December 21, 1992

C. H. Fancy, P.E., Chief Bureau of Air Regulation Division of Air Resources Management Florida Department of Environmental Regulation 2600 Blair Stone Road Tallahassee, FL 32399-2400

Re: Highlands County - AP

Lin Pac Plastics, Inc.

AC26-187809

Dear Mr. Fancy:

On behalf of our client, Lin Pac Plastics, Inc., Environmental Engineering Consultants, Inc. is requesting a one (1) year extension on the above reference construction permit. The plant is currently undergoing the construction to modify the polystyrene foam plant allowed under the construction permit. All the equipment has not yet been installed. When the construction is finalized, Lin Pac will submit the required Certification of Completion of Construction. A check for \$50.00 is attached to cover the handling fee.

Your prompt attention to this matter will be appreciated. Should you or your staff have any questions, please give Jim Estler of my staff a call at 1-800-229-3311.

Sincerely,

ENVIRONMENTAL ENGINEERING CONSULTANTS, INC.

Robert E. Wallace, III, P.E.

- Klynolds

President

cc: Florida Department of Environmental Regulations - Fort Myers Charlie Odle, Lin Pac Plastics, Inc.

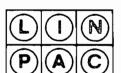


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LIN PAC PLASTICS A DIVISION OF LIN PAC INC.

SEBRING INDUSTRIAL AIR PARK P.O. BOX 1149 SEBRING, FLORIDA 33871-1149 813-655-1841

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WACHOVIA BANK & TRUST CO., N.A. POST OFFICE BOX 7260 WILSON, NORTH CAROLINA 27895 66-763/531

DATE 12/21/92

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AMOUNT \$50.00

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FLORIDA DEPARTMENT OF ENVIORMENTAL REGULATIONS

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3. Article Addressed to: Mr. Tony Heap Vice President Lin Pac Plastics, Inc. P. O. Box 1149 Sebring, FL 33871-1149	4: Article Number P 407 853 134 Type of Service: Registered COD Express Mail Receipt for Merchandise Always obtain signature of addressee or agent and DATE DELIVERED.
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Florida Department of Environmental Regulation

Twin Towers Office Bldg. ● 2600 Blair Stone Road ● Tallahassee, Florida 32399-2400

Lawton Chiles, Governor Carol M. Browner, Secretary

STATE OF FLORIDA
DEPARTMENT OF ENVIRONMENTAL REGULATION
NOTICE OF PERMIT

Mr. Tony Heap, Vice President Lin Pac Plastics, Inc. P. O. Box 1149 Sebring, Florida 33871-1149

January 28, 1991

Enclosed is construction permit No. AC 28-187809 to modify the polystyrene foam plant at Lin Pac Plastics, Inc. in Sebring, Highlands County, Florida. This permit is issued pursuant to Section 403, Florida Statutes.

Any party to this permit has the right to seek judicial review of the permit pursuant to Section 120.68, Florida Statutes, by the filing of a Notice of Appeal pursuant to Rule 9.110, Florida Rules of Appellate Procedure, with the Clerk of the Department in the Office of General Counsel, 2600 Blair Stone Road, Tallahassee, Florida 32399-2400; and by filing a copy of the Notice of Appeal accompanied by the applicable filing fees with the appropriate District Court of Appeal. The Notice of Appeal must be filed within 30 days from the date this permit is filed with the Clerk of the Department.

Executed in Tallahassee, Florida.

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

C. H. Fancy P.E.

Chief

Bureau of Air Regulation

Copy furnished to:

D. Knowles, South Dist.

R. Wallace, P.E.

J. Estler, EEC

CERTIFICATE OF SERVICE

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Clerk

Date

Final Determination

Lin Pac Plastics, Inc. Highlands County Sebring, Florida

Modify Polystyrene Foam Plant Permit No. AC 28-187809

Department of Environmental Regulation Division of Air Resources Management Bureau of Air Regulation

Final Determination

The Technical Evaluation and Preliminary Determination for the permit to modify the polystyrene foam plant at Lin Pac Plastics, Inc. in Sebring, Highlands County, Florida, was distributed on December 17, 1990. The Notice of Intent to Issue was published in The Sebring News-Sun, Inc. on December 26, 1990. Copies of the evaluation were available for public inspection at the Department's Tallahassee and South District offices.

Comments from the applicant regarding butane's listing as a category A or B contaminant were submitted on the Department's Intent to Issue the permit. It was found that butane is not properly identified as a "category B" pollutant on the Department's draft document for toxic pollutants. Specific Condition No. 5 has been changed as requested. The final action of the Department will be to issue construction permit AC 28-187809 with the changes requested by the applicant.



Florida Department of Environmental Regulation

Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, Florida 32399-2400

Bob Martinez, Governor Dale Twachtmann, Secretary John Shearer, Assistant Secretary

PERMITTEE:
Lin Pac Plastics, Inc.
P. O. Box 1149
Sebring, Florida 33871-1149

Permit Number: AC 28-187809 Expiration Date: December 31, 1992

County: Highlands

Latitude/Longitude: 27°27'23"N

81°21'20"W

Project: Modify Polystyrene Foam

Plant

This permit is issued under the provisions of Chapter 403, Florida Statutes, and Florida Administrative Code Chapters 17-2 and 17-4. The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawing(s), plans, and other documents attached hereto or on file with the Department and made a part hereof and specifically described as follows:

For modification of a polystyrene foam manufacturing facility located in Sebring, Florida. The UTM coordinates are Zone 17, 464.9 km East and 3036.9 km North.

The source shall be constructed in accordance with the permit application, plans, documents, amendments and drawings, except as otherwise noted in the General and Specific Conditions.

Attachments are listed below:

1. Application received on October 3, 1990.

Permit Number: AC 28-187809 Expiration Date: December 31, 1992

GENERAL CONDITIONS:

1. The terms, conditions, requirements, limitations, and restrictions set forth in this permit are "Permit Conditions" and are binding and enforceable pursuant to Sections 403.161, 403.727, or 403.859 through 403.861, Florida Statutes. The permittee is placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of these conditions.

- 2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.
- 3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Neither does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit is not a waiver of or approval of any other Department permit that may be required for other aspects of the total project which are not addressed in the permit.
- 4. This permit conveys no title to land or water, does not constitute State recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the State. Only the Trustees of the Internal Improvement Trust Fund may express State opinion as to title.
- 5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, or plant life, or property caused by the construction or operation of this permitted source, or from penalties therefore; nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.

Permit Number: AC 28-187809
Expiration Date: December 31, 1992

GENERAL CONDITIONS:

6. The permittee shall properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed or used by the permittee to achieve compliance with the conditions of this permit, as required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.

- 7. The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law and at a reasonable time, access to the premises, where the permitted activity is located or conducted to:
 - a. Have access to and copy any records that must be kept under the conditions of the permit;
 - b. Inspect the facility, equipment, practices, or operations regulated or required under this permit; and
 - c. Sample or monitor any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules.

Reasonable time may depend on the nature of the concern being investigated.

- 8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately provide the Department with the following information:
 - a. a description of and cause of non-compliance; and
 - b. the period of noncompliance, including dates and times; or, if not corrected, the anticipated time the non-compliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the non-compliance.

Permit Number: AC 28-187809

Expiration Date: December 31, 1992

GENERAL CONDITIONS:

The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or for revocation of this permit.

- 9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source which are submitted to the Department may be used by the Department as evidence in any enforcement case involving the permitted source arising under the Florida Statutes or Department rules, except where such use is prescribed by Sections 403.73 and 403.111, Florida Statutes. Such evidence shall only be used to the extent it is consistent with the Florida Rules of Civil Procedure and appropriate evidentiary rules.
- 10. The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance, provided, however, the permittee does not waive any other rights granted by Florida Statutes or Department rules.
- 11. This permit is transferable only upon Department approval in accordance with Florida Administrative Code Rules 17-4.120 and 17-30.300, F.A.C., as applicable. The permittee shall be liable for any non-compliance of the permitted activity until the transfer is approved by the Department.
- 12. This permit or a copy thereof shall be kept at the work site of the permitted activity.
- 13. The permittee shall comply with the following:
 - a. Upon request, the permittee shall furnish all records and plans required under Department rules. During enforcement actions, the retention period for all records will be extended automatically unless otherwise stipulated by the Department.
 - b. The permittee shall hold at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation) required by the permit, copies of all reports required by this permit, and

PERMITTEE: Permit Number: AC 28-187809

Lin Pac Plastics, Inc. Expiration Date: December 31, 1992

GENERAL CONDITIONS:

records of all data used to complete the application for this permit. These materials shall be retained at least three years from the date of the sample, measurement, report, or application unless otherwise specified by Department rule.

c. Records of monitoring information shall include:

- the date, exact place, and time of sampling or measurements;
- the person responsible for performing the sampling or measurements;
- the dates analyses were performed;
- the person responsible for performing the analyses;
- the analytical techniques or methods used; and
- the results of such analyses.
- 14. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be corrected promptly.

SPECIFIC CONDITIONS:

- 1. The construction and operation of this source shall be in accordance with the capacities and specifications stated in the application. Maximum capacity of the new continuous extruder shall be 750 lbs/hr.
- 2. The polystyrene foam manufacturing facility shall be allowed to operate 8,400 hours per year.
- 3. Butane emissions shall not exceed 54.8 lbs/hr, 1,315 lbs/day and 230 tons/year. Compliance shall be demonstrated over a 30-day period by applying the following raw material utilization rates: Butane 93.0 lbs/hr, Resin 2,216.7 lbs/hr.
- 4. Visible emissions from each of the silos shall not exceed 5% opacity and compliance shall be demonstrated using DER Method 9 in accordance with F.A.C. Rule 17-2.700.
- 5. Until the Department determines other concentrations are required to protect public health and safety, the predicted ambient air concentration of butane shall not exceed that calculated by the following formula:

Permit Number: AC 28-187809 Expiration Date: December 31, 1992

SPECIFIC CONDITIONS:

AAC (8 hr) = $\frac{\text{(OEL)}}{\text{safety factor}}$ = 38,000

AAC (24 hr) = $\frac{\text{(OEL)}}{\text{safety factor}}$ = 9,050

where,

AAC = acceptable ambient concentration (micrograms/ m^3)

OEL = Occupational exposure level (ACGIH, OSHA, and NIOSH published standards for toxic materials).

- 6. Compliance with the acceptable ambient concentrations shall be demonstrated based on calculations done by a registered professional engineer using actual operating conditions. Determination of the ambient concentration shall be made with Department approved dispersion models or ambient monitoring.
- 7. The permittee, for good cause, may request that this construction permit be extended. Such a request shall be submitted to the Bureau of Air Regulation prior to 60 days before the expiration of the permit (F.A.C. Rule 17-4.090).
- 8. An application for an operation permit must be submitted to the South District office at least 90 days prior to the expiration date of this construction permit or within 45 days after completion of compliance testing, whichever occurs first. To properly apply for an operation permit, the applicant shall submit the appropriate application form, fee, certification that construction was completed noting any deviations from the conditions in the construction permit, and compliance test reports as required by this permit (F.A.C. Rule 17-4.220).

Issued this 25th day of ______, 1991

STATE OF FIORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

STEWE SMALLWOOD, P.E., Director Division of Air Resources, Mgmt.



State of Florida DEPARTMENT OF ENVIRONMENTAL REGULATION

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Interoffice Memorandum

TO: Steve Smallwood

FROM: Clair Fancy

DATE: January 18, 1991

SUBJ: Approval of Construction Permit AC 28-187809

Lin Pac Plastics, Inc.

Attached for your approval and signature is a permit prepared by the Bureau of Air Regulation for the above mentioned company to modify their polystyrene foam plant in Sebring, Highlands County, Florida.

Comments were received during the public notice period.

Day 90, after which this permit will be issued by default, is February 2, 1990.

I recommend your approval and signature.

CF/JR/plm

Attachments



Tel: (813) 655 - 1841

LIN PAC PLASTICS

Division of Lin Pac, Inc.

SEBRING AIR TERMINAL, P. O. BOX 1149, SEBRING, FLORIDA 33871-1149

January 3, 1991

RECJAN 7 1991
DER. BAQM

Florida Department of Environmental Regulation ATTN: C. H. Fancy, P.E. Chief, Bureau of Air Regulation Twin Towers Office Building 2600 Blair & Stone Road Tallahassee, Fl. 32399-2400

Dear Mr. Fancy:

Reference DER file No. AC 28-187809, application for permit by Lin Pac Plastics, Inc. of Sebring, Florida.

Please find enclosed the proof of publication as required by your December 17, 1990 letter.

Sincerely,

Charles J. Olde Plant Manager

Enclosures:

cc:T. Heap - VP Lin Pac Plastics

J. Estler - Environmental Engineering Consultants.

9. Reynolds B. Thomas, swil and

BEST AVAILABLE COPY

EEDERAL	DUESTIONS? CALL 800-238-5355 TOL	L FREE-y-	a decide a service of the first	IRBILL PACKAGE KING NUMBER	80590)46914
173/ 4 805	Date .			RECIPIENT"		
From (Your Name) Please Print		nber (Very Important)	To (Recipient's Name) Please P	rint / DE	Recipient's I	hone Number (Very Important)
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The Sebring News - Sun, Inc.

Published Twice Weekly

SEBRING, HIGHLANDS COUNTY, FLORIDA

STATE OF FLORIDA
COUNTY OF HIGHLANDS:

COUNTY OF HIGHLANDS:		
Before the undersigned authority person	onally appeared	
Rich	nard Birt	
who on oath says that he is Controller of	NEWS-SUN	a bi-
weekly newspaper published at Sebring in	Highlands County,	Florida; that the
attached copy of advertisement, being a Pro-	oof of Publication	
in the matter of Notice of Int	tent	
in the		Court
was published in said newspaper in the issu	es of	
12/26/90	·	
Affiant further says that the NEWS-published at Sebring, in Highlands County has heretofore been continuously published Wednesday and/or Sunday and has been enthe post office in Sebring and/or Avon Parof one year next preceding the first publication ment; and affiant further says that he has firm or corporation any discount, rebate, of securing this advertisement for publication	y, Florida, and that the in said Highlands entered as a second clock, in said county, Florida of the attached neither paid nor procommission or refundance.	County, Florida, ass mail matter at orida, for a period copy of advertise- mised any person, d for the purpose
Sworn to and subscribed before me		(2 j
this 26 day of December	M	[3~]
Janet H. Emerson	Notary Public, Stote Of F My Commission Expires Bonded By Lawyers Su	lorida At Large s Oct. 9, 1992 rety Corp



State of Florida Department of Environmental Regulation Notice of Intent to Issue

Department of Environmental Regulation
Notice of Intent to Issue
The Department of Environmental Regulation
hereby gives notice of its intent to issue a permit
to Lin Pac Plastics, Inc., Sebring Air Terminal,
Sebring, Florida 33871-1149, for modification of
the polystyrene foam manufacturing facility in
Sebring, Highlands County, Florida. A
determination of Best Available Control Technology (BACT) was not required. The Department is issuing this Intent to Issue for the
reasons stated in the Technical Evaluation and
Preliminary Determination.
A person whose substantial interests are affected by the Department's proposed permitting
decision may petition for an administrative
proceeding (hearing) in accordance with Section
120.57, Florida Statutes. The petition must contain the information set forth below and must be
filed (received) in the Office of General Counsel

tain the information set forth below and must be filed (received) in the Office of General Counsel of the Department at 2600 Blair. Stone Road, Tallahassee, Florida 32399-2400, within fourteen (14) days of publication of this notice. Petitioner shall mail a copy of the petition to the applicant at the address indicated above at the time of filing. Failure to file a patition within the time of filing. Failure to file a petition within this time period shall constitute a waiver of any right such person may have to request an administrative determination (hearing) under Section 120.57, Florida Statutes

The Petition shall contain the following Information:

(a) The name, address, and teleph of each petitioner, the applicant's name and address, the Department Permit File Number and the county in which the project is proposed;

(b) A statement of how and when each petitioner received notice of the Department's action

or proposed action:

(c) A statement of how each petitioner's substantial interests are affected by the De-

partment's action or proposed action;
(d) A statement of the material facts disputed by Petitioner, if any;
(e) A statement of facts which petitioner con-

tends warrant reversal or modification of the Department's action or proposed action; (f) A statement of which rules or statutes petitioner contends require reversal or modifi-

cation of the Department's action or proposed action; and
(g) A statement of the relief sought by peti-

(g) A statement of the relief sought by petitioner, stating precisely the action petitioner wants the Department to take with respect to the Department's action or proposed action.

If a petition is filed, the administrative hearing process is designed to formulate agency action. Accordingly, the Department's final action may be different from the position taken by it in this Notice. Persons whose substantial interests will be affected by any decision of the Department. Notice. Persons whose substantial interests will be affected by any decision of the Department with regard to the application have the right to petition to become a party to the proceeding. The petition must conform to the requirements specified above and be filed (received) within 14 days, of publication of this notice in the Office of General Counsel at the above address of the days of publication of this notice in the Office of General Counsel at the above address of the Department. Failure to petition within the allowed time frame constitutes a waiver of any right such person has to request a hearing under Section 120.57, F.S., and to participate as a party to this proceeding. Any subsequent intervention will only be at the approval of the presiding officer upon motion filed pursuant to rule 28-5.207, F.A.C.

The annification is available for public in

The application is available for public inspection during business hours, 8:00 a.m. to 5:00 p.m., Monday through Friday, except legal holidays, at:

Department of Environmental Regulation

Bureau of Air Regulation 2600 Blair Stone Road

Tallahassee, Florida 32399-2400
Department of Environmental Regulation

South District 2269 Bay Street

ort Myers, Florida 33901-2896

Any person may send written comments on the proposed action to Mr. Barry Andrews at the Department's Tallahassee address. All comments mailed within 14 days of the publication of this notice will be considered in the Department's final determination. Dec. 26, 1990.



RECEIVED

January 4, 1991

JAN 8 1991

ENVIRONMENTAL ENGINEERING CONSULTANTS, INC.

Mr. C. H. Fancy, P.E. Chief, Bureau of Air Regulations
Florida Department of Environmental Regulation
2600 Blair Stone Road
Tallahassee, Florida 32399-2400

Re: Highlands County - AP

Lin Pac Plastics, Inc. - AC28-187809

Dear Mr. Fancy:

The Letter of Intent to Issue for the proposed permit has been received and evaluated. Specific Condition No. 5 established 8-hour and 24-hour acceptable ambient concentrations for butane of 380 and 21.5 micrograms/m³ respectively.

According to the published draft guidelines to control toxic contaminants developed by FDER in 1985 and our understanding of the current guidelines being developed internally and not yet released to the public, the procedure for developing the 8-hour and the 24-hour acceptable ambient concentration is as follows:

For chemicals currently in FDER's unpublished list with an occupational exposure level (OEL) greater than or equal to 1,000 mg/m³, the appropriate safety factor would be 50 (formally called Category B Contaminants). For those compounds with an OEL of less than 1,000 mg/m³, the safety factor would be 100 (formally called Category A Contaminants). The 8-hour TWA-TLV for butane 5 is 1,900 mg/m³.

The 8-hour acceptable ambient concentration (ACC) in $micrograms/m^3$ would then be:

AAC (8-hour) =
$$\frac{40 \text{ hrs/wk}}{40 \text{ hrs/wk}} \times \frac{1}{50} \times 1,900,000 \text{ ug/m}^3$$

= 38,000 ug/m³

The 24-hour AAC would be:

AAC (24-hour) =
$$\frac{40 \text{ hrs/wk}}{168 \text{ hrs/wk}} \times \frac{1}{50} \times 1,900,000 \text{ ug/m}^3$$

= 9,047.6 ug/m³

5119 NORTH FLORIDA AVENUE PO. BOX 7854 TAMPA, FLORIDA 33673

BEST AVAILABLE COPY

The state of the s	UEȘTIONS? CALL 800-238-5355 TO	LL FREE	AIRBILL PACKAGE TRACKING NUMBER	7544531046
	Date 1/7/91		RECIPIENT	
From (Your Name) Please Print James Estler	Your Phone Nu 813	237-3781 To (Recipient's Name) Please Print C. H. Fancy	Recipient's Phone Number (Very Important)
Company ENVIRONMENTAL E	NOTHER THE CONS	Department/Floor.No. Com	FL Dept. of Environ	Department/Floor No.
Street Address 9319 N FLORIDA	AVE	Exa	ct Street Address (We Cannot Deliver to P.O. Boxes or P.O. 2600 Blair St rops Ro	- 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1
City A	State ZIP Require 3 3	6 0 Cin	Tallahassee, FL	State ZIP Required 32399-2400
YOUR INTERNAL BILLING REFERENCE INFORMA 90005	TION (First 24 characters will appear on invoice.		IF HOLD FOR PICK-UP, Print FEDEX. Street Address	Address Here
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SERVICES (Check only one box)	DELIVERY AND SPECIAL HANDLING	PACKAGES WEIGHT YOU ONLY	A DECLARED OVER EMP. NO. Date VALUE SIZE	Federal Express Use Base Charges
Priority Overnight Standard Overnight Sprice (Delivery by next business morning t) business altermoon t) 11 VOUR 51.	1 MOLD FOR RICK-UP, (Fain Box H) 2 DELIVER WEEKDAY DELIVER SATURDAY (Exira charge)		☐ Return Stjorment ^{\$4,5} ☐ :Third Party ☐ Chg, To Del. ☐ Street Address	Declared Value Charge
16 FEDEX LETTER * 56 FEDEX LETTER * 12 FEDEX PAK * 52 FEDEX PAK *	(Not available to all localizors) A DAMGEROUS GOODS (Extra charge) (SS not available for Damgerous Goods Shipments CONSTANT SURVEILLANCE SVC. (CSS) CONSTANT SURVEILLANCE SVC. (CSS) (February Chelease Suralure Not Applicable)	Total Total Total	City State	Zip. Other 2
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(formerly Standard Air) package over 150 lbs.) (Delivery by second business day1) 70 HEAVYWEIGHT ** 30 ECONOMY 80 DEFERRED HEAVYWEIGHT **	9 SATURDAY, PICK-UP (Eutric Chaige) 10 SESCRIPTION	Received Al	Op Box DB S.C. Release Signature Sig	□1.4 • 1989 FEC
† Deivery commitment may Declared Value Limit \$100. be later in some areas. **Call for delivery schedule	12 HOLIDAY DELIVERY (II. ottered) (Extra charge)	FedEx Emp. No.	Oaté/Time	PRINTED IN U.S.A.

Mr. C. H. Fancy January 4, 1991 Page Two

These values differ significantly with the ones established in the proposed permit.

It is our understanding that two lists of air toxic chemicals are being developed internally. One lists the chemical with the CAS numbers and other data including the OEL. The other lists the same chemicals with the CAS number and calculated no-threat levels (NTL). The NTL are calculated by taking the OEL and dividing it by the appropriate safety factor. It would appear the NTL values were used instead of the OEL and then they were divided by the safety factor for a Category A Contaminant.

We have discussed this matter with Matt McCann of FDER - Tampa office and he is in agreement of assessment and recommend charges

On behalf of our client, Lin Pac Plastics Inc., EEC hereby requests Specific Condition No. 5 of the proposed permit be changed to reflect the correct acceptable ambient concentration calculated above.

Should you have any questions, please contact Jim Estler at 1-800-229-3311.

Sincerely,

ENVIRONMENTAL ENGINEERING CONSULTANTS, INC.

Robert E. Wallace III, P.E.

President

REW/JE/lrp

cc: Charlie Odle

9. Reynolds B. Skomas, Swillist.

SENDER: Complete items 1 and 2 when additional services are desired, and complete items 3 and 4. Put your address in the "RETURN TO" Space on the reverse side. Failure to do this will prevent this card from being returned to you. The return receipt fee will provide you the name of the person delivered to and the date of delivery. For additional fees the following services are available. Consult postmaster for fees and check box(es) for additional service(s) requested. 1. Show to whom delivered, date, and addressee's address. 2. Restricted Delivery (Extra charge)				
3. Article Addressed to: The Tony Heap, UP Sun fac Plastics, Inc. P.O. BOK 1149 Sebrung, FI 33871-1149	4. Article Number P 356 395 051 Type of Service: Registered Insured Cod Return Receipt for Merchandise Always obtain signature of addressee or ägent and DATE DELIVERED.			
5. Signature - Addressed 6. Signature - Agent X 7. Date of Delivery 12-27-60	8. Addressee's Address (ONLY if requested and fee paid)			
PS Form 3811, Apr. 1989 +U.S.G.P.O. 1989-238-815	DOMESTIC RETURN RECEIPT			

P 256 395 051

RECEIPT FOR CERTIFIED MAIL

NO INSURANCE COVERAGE PROVIDED

NOT FOR INTERNATIONAL MAIL

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Florida Department of Environmental Regulation

Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, Florida 32399-2400

Bob Martinez, Governor Dale Twachtmann, Secretary John Shearer, Assistant Secretary

December 17, 1990

CERTIFIED MAIL-RETURN RECEIPT REQUESTED

Mr. Tony Heap, Vice President Lin Pac Plastics, Inc. P. O. Box 1149 Sebring, Florida 33871-1149

Dear Mr. Heap:

Attached is one copy of the Technical Evaluation and Preliminary Determination and proposed permit for modification of the polystyrene foam manufacturing facility in Sebring, Highlands County, Florida.

Please submit any written comments you wish to have considered concerning the Department's proposed action to Mr. Barry Andrews of the Bureau of Air Regulation.

Sincerely,

C. H. Fancy, P.E.

Chief

Bureau of Air Regulation

CHF/JR/plm

Attachments

c: D. Knowles, South Dist.

R. Wallace, P.E.

J. Estler, EEC

BEFORE THE STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

In the Matter of Application for Permit by:

Lin Pac Plastics, Inc. P. O. Box 1149 Sebring, Florida 33871-1149 DER File No. AC 28-187809

INTENT TO ISSUE

The Department of Environmental Regulation hereby gives notice of its intent to issue an air construction permit (copy attached) for the proposed project as detailed in the application specified above. The Department is issuing this Intent to Issue for the reasons stated in the attached Technical Evaluation and Preliminary Determination.

The applicant, Lin Pac Plastics, Inc., applied on October 23, 1990, to the Department of Environmental Regulation for a permit to modify a polystyrene foam manufacturing facility in Sebring, Highlands County, Florida.

The Department has permitting jurisdiction under Chapter 403, Florida Statutes, and Florida Administrative Code Chapters 17-2 and 17-4. The project is not exempt from permitting procedures. The Department has determined that an air construction permit is required for the proposed work.

Pursuant to Section 403.815, F.S. and DER Rule 17-103.150, F.A.C., you (the applicant) are required to publish at your own expense the enclosed Notice of Intent to Issue Permit. The notice shall be published one time only within 30 days, in the legal ad section of a newspaper of general circulation in the area affected. For the purpose of this rule, "publication in a newspaper of general circulation in the area affected" means publication in a newspaper meeting the requirements of Sections 50.011 and 50.031, F.S., in the county where the activity is to take place. The applicant shall provide proof of publication to the Department, at the address specified within seven days of publication. Failure to publish the notice and provide proof of publication within the allotted time may result in the denial of the permit.

The Department will issue the permit with the attached conditions unless a petition for an administrative proceeding (hearing) is filed pursuant to the provisions of Section 120.57, F.S.

A person whose substantial interests are affected by the Department's proposed permitting decision may petition for administrative proceeding (hearing) in accordance with Section Statutes. The petition must Florida contain information set forth below and must be filed (received) in the Office of General Counsel of the Department at 2600 Blair Stone Road, Tallahassee, Florida 32399-2400. Petitions filed by the permit applicant and the parties listed below must be filed within 14 days of receipt of this intent. Petitions filed by other persons must be filed within 14 days of publication of the public notice or within 14 days of receipt of this intent, whichever first occurs. Petitioner shall mail a copy of the petition to the applicant at the address indicated above at the time of filing. file a petition within this time period to constitute a waiver of any right such person may have to request an administrative determination (hearing) under Section 120.57, Florida Statutes.

The Petition shall contain the following information:

- (a) The name, address, and telephone number of each petitioner, the applicant's name and address, the Department Permit File Number and the county in which the project is proposed;
- (b) A statement of how and when each petitioner received notice of the Department's action or proposed action;
- (c) A statement of how each petitioner's substantial interests are affected by the Department's action or proposed action;
- (d) A statement of the material facts disputed by Petitioner, if any;
- (e) A statement of facts which petitioner contends warrant reversal or modification of the Department's action or proposed action;
- (f) A statement of which rules or statutes petitioner contends require reversal or modification of the Department's action or proposed action; and
- (g) A statement of the relief sought by petitioner, stating precisely the action petitioner wants the Department to take with respect to the Department's action or proposed action.
- If a petition is filed, the administrative hearing process is designed to formulate agency action. Accordingly, the Department's final action may be different from the position taken by it in this notice. Persons whose substantial interests will be affected by any decision of the Department with regard to the application(s) have the right to petition to become a party to the proceeding. The petition must conform to the requirements

specified above and be filed (received) within 14 days of publication of this notice in the Office in General Counsel at the above address of the Department. Failure to petition within the allowed time frame constitutes a waiver of any right such person has to request a hearing under Section 120.57, F.S., and to participate as a party to this proceeding. Any subsequent intervention will only be at the approval of the presiding officer upon motion filed pursuant to Rule 28-5.207, F.A.C.

Executed in Tallahassee, Florida.

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

C. H. Fancy, P.E.

Chief

Bureau of Air Regulation

Copies furnished to:

D. Knowles, South Dist.

R. Wallace, P.E.

J. Estler, EEC

CERTIFICATE OF SERVICE

	The	under	signed	ganly	desi	ignated	de	outy cl	lerk	here	≥by	
certí	fie	s that	this	NOTICE	OF	INTENT	TO	ISSUE	anô	all	copies	were
maile	ed be	efore	the cl	lose of	bus	siness o	on _	12-	19	- 9	<u> </u>	

FILING AND ACKNOWLEDGEMENT FILED, on this date, pursuant to \$120.52(9), Florida Statutes, with the designated Department Clerk, receipt of which is hereby acknowledged.

Clerk

1-19-96

Date

State of Florida Department of Environmental Regulation Notice of Intent to Issue

The Department of Environmental Regulation hereby gives notice of its intent to issue a permit to Lin Pac Plastics, Inc., Sebring Air Terminal, Sebring, Florida 33871-1149, for modification of the polystyrene foam manufacturing facility in Sebring, Highlands County, Florida. A determination of Best Available Control Technology (BACT) was not required. The Department is issuing this Intent to Issue for the reasons stated in the Technical Evaluation and Preliminary Determination.

A person whose substantial interests are affected by the Department's proposed permitting decision may petition for administrative proceeding (hearing) in accordance with Section Statutes. The petition must contain Florida information set forth below and must be filed (received) in the Office of General Counsel of the Department at 2600 Blair Stone Road, Tallahassee, Florida 32399-2400, within fourteen (14) days of publication of this notice. Petitioner shall mail a copy of the petition to the applicant at the address indicated above at the time of filing. Failure to file a petition within this time period shall constitute a waiver of any right such person may have to request an administrative determination (hearing) under Section 120.57, Florida Statutes.

The Petition shall contain the following information:

- (a) The name, address, and telephone number of each petitioner, the applicant's name and address, the Department Permit File Number and the county in which the project is proposed;
- (b) A statement of how and when each petitioner received notice of the Department's action or proposed action;
- (c) A statement of how each petitioner's substantial interests are affected by the Department's action or proposed action;
- (d) A statement of the material facts disputed by Petitioner, if any;
- (e) A statement of facts which petitioner contends warrant reversal or modification of the Department's action or proposed action;
- (f) A statement of which rules or statutes petitioner contends require reversal or modification of the Department's action or proposed action; and
- (g) A statement of the relief sought by petitioner, stating precisely the action petitioner wants the Department to take with respect to the Department's action or proposed action.

If a petition is filed, the administrative hearing process is designed to formulate agency action. Accordingly, the

Department's final action may be different from the position taken by it in this Notice. Persons whose substantial interests will be affected by any decision of the Department with regard to the application have the right to petition to become a party to the The petition must conform to the requirements specified above (received) and be filed within 14 days publication of this notice in the Office of General Counsel at the above address of the Department. Failure to petition within the allowed time frame constitutes a waiver of any right such person has to request a hearing under Section 120.57, F.S., and to participate as a party to this proceeding. Any subsequent intervention will only be at the approval of the presiding officer upon motion filed pursuant to Rule 28-5.207, F.A.C.

The application is available for public inspection during business hours, 8:00 a.m. to 5:00 p.m., Monday through Friday, except legal holidays, at:

Department of Environmental Regulation Bureau of Air Regulation 2600 Blair Stone Road Tallahassee, Florida 32399-2400

Department of Environmental Regulation South District 2269 Bay Street Fort Myers, Florida 33901-2896

Any person may send written comments on the proposed action to Mr. Barry Andrews at the Department's Tallahassee address. All comments mailed within 14 days of the publication of this notice will be considered in the Department's final determination.

Technical Evaluation and Preliminary Determination

Lin Pac Plastics, Inc. Highlands County Sebring, Florida

Modify Polystyrene Foam Plant Permit No. AC 28-187809

Department of Environmental Regulation Division of Air Resources Management Bureau of Air Regulation

I. Application Information

A. Applicant

Lin Pac Plastics, Inc. P. O. Box 1149 Sebring, Florida 33871-1149

B. Request

The Department received a complete application on October 3, 1990, for a permit to change the blowing agent from Freon 22 to Butane while adding an extruder and storage silos at their foam packaging facility in Sebring, Florida.

C. Location/Classification

The applicant's facility (SIC Code 3086) is located at the Sebring Air Terminal. Latitude and longitude are 27°27'23"N and 81°21'20"W, respectively. The UTM coordinates of the site are: Zone 17, 464.9 km E and 3036.9 km N.

II. Project Description/Emissions

Polystyrene foam food packaging materials are produced at the applicant's site by the foam extrusion process. Resin pellets are shipped by railcar and unloaded pneumatically into two virgin resin storage silos from which the pellets are transferred to three continuous extruders. The addition of a fourth extruder with a capacity of 750 lbs/hr is proposed by the applicant, along with a change in the blowing agent from Freon 22 to butane for all four extruders. Also proposed is the addition of a baghouse on the fluff silos which receive ground material for transfer to the reclaim pelletizer.

Particulate matter emissions are generated by three sources within the facility: the virgin resin silos, the fluff silos, and the reclaim silos. Total actual particulate matter emissions are estimated to be 4.7 lbs/hr and 20.0 tons/yr. Butane emissions are estimated at 54.8 lbs/hr and 230 tons/yr. The butane emissions reflect a reduction of 17 tons/yr from the existing level of hydrocarbon emissions.

II. Rule Applicability

The construction permit application is subject to review under Chapter 403, Florida Statutes, and Florida Administrative Code (F.A.C.) Chapters 17-2 and 17-4. The applicant's facility is located in an area classified as attainment for regulated pollutants. Since the emissions are below significant levels, this installation is not subject to the requirements of F.A.C. Rule 17-2.500 (new source review). Applicable rules are F.A.C. Rule 17-2.520, Sources not Subject to Prevention of Significant Deterioration or Nonattainment Requirements, F.A.C. Rule 17-2.610 and F.A.C. Rule 17-2.620, General Pollutant Emission Limiting Standards.

IV. Conclusion

Based on the information provided by Lin Pac Plastics, Inc., the Department has reasonable assurance that the proposed installation, as described in this evaluation, and subject to the conditions proposed herein, will not cause or contribute to a violation of any air quality standard, PSD increment, or any other technical provision of Chapter 17-2 of the Florida Administrative Code.





Florida Department of Environmental Regulation

Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, Florida 32399-2400

Bob Martinez, Governor Dale Twachtmann, Secretary John Shearer, Assistant Secretary

PERMITTEE:
Lin Pac Plastics, Inc.
P. O. Box 1149
Sebring, Florida 33871-1149

Permit Number: AC 28-187809 Expiration Date: December 31, 1992 County: Highlands

Latitude/Longitude: 27°27'23"N 81°21'20"W

Project: Modify Polystyrene Foam

This permit is issued under the provisions of Chapter 403, Florida Statutes, and Florida Administrative Code Chapters 17-2 and 17-4. The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawing(s), plans, and other documents attached hereto or on file with the Department and made a part hereof and specifically described as follows:

For modification of a polystyrene foam manufacturing facility located in Sebring, Florida. The UTM coordinates are Zone 17, 464.9 km East and 3036.9 km North.

The source shall be constructed in accordance with the permit application, plans, documents, amendments and drawings, except as otherwise noted in the General and Specific Conditions.

Attachments are listed below:

1. Application received on October 3, 1990.

PERMITTEE:
Lin Pac Plastics, Inc.

Permit Number: AC 28-187809 Expiration Date: December 31, 1992

GENERAL CONDITIONS:

1. The terms, conditions, requirements, limitations, and restrictions set forth in this permit are "Permit Conditions" and are binding and enforceable pursuant to Sections 403.161, 403.727, or 403.859 through 403.861, Florida Statutes. The permittee is placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of these conditions.

- 2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.
- 3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Neither does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit is not a waiver of or approval of any other Department permit that may be required for other aspects of the total project which are not addressed in the permit.
- 4. This permit conveys no title to land or water, does not constitute State recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the State. Only the Trustees of the Internal Improvement Trust Fund may express State opinion as to title.
- 5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, or plant life, or property caused by the construction or operation of this permitted source, or from penalties therefore; nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.

PERMITTEE:
Lin Pac Plastics, Inc.

Permit Number: AC 28-187809 Expiration Date: December 31, 1992

GENERAL CONDITIONS:

6. The permittee shall properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed or used by the permittee to achieve compliance with the conditions of this permit, as required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.

- 7. The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law and at a reasonable time, access to the premises, where the permitted activity is located or conducted to:
 - a. Have access to and copy any records that must be kept under the conditions of the permit;
 - b. Inspect the facility, equipment, practices, or operations regulated or required under this permit; and
 - c. Sample or monitor any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules.

Reasonable time may depend on the nature of the concern being investigated.

- 8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately provide the Department with the following information:
 - a. a description of and cause of non-compliance; and
 - b. the period of noncompliance, including dates and times; or, if not corrected, the anticipated time the non-compliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the non-compliance.

PERMITTEE: Permit Number: AC 28-187809

Lin Pac Plastics, Inc. Expiration Date: December 31, 1992

GENERAL CONDITIONS:

The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or for revocation of this permit.

- 9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source which are submitted to the Department may be used by the Department as evidence in any enforcement case involving the permitted source arising under the Florida Statutes or Department rules, except where such use is prescribed by Sections 403.73 and 403.111, Florida Statutes. Such evidence shall only be used to the extent it is consistent with the Florida Rules of Civil Procedure and appropriate evidentiary rules.
- 10. The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance, provided, however, the permittee does not waive any other rights granted by Florida Statutes or Department rules.
- 11. This permit is transferable only upon Department approval in accordance with Florida Administrative Code Rules 17-4.120 and 17-30.300, F.A.C., as applicable. The permittee shall be liable for any non-compliance of the permitted activity until the transfer is approved by the Department.
- 12. This permit or a copy thereof shall be kept at the work site of the permitted activity.
- 13. The permittee shall comply with the following:
 - a. Upon request, the permittee shall furnish all records and plans required under Department rules. During enforcement actions, the retention period for all records will be extended automatically unless otherwise stipulated by the Department.
 - b. The permittee shall hold at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation) required by the permit, copies of all reports required by this permit, and

PERMITTEE:
Lin Pac Plastics, Inc.

Permit Number: AC 28-187809 Expiration Date: December 31, 1992

GENERAL CONDITIONS:

records of all data used to complete the application for this permit. These materials shall be retained at least three years from the date of the sample, measurement, report, or application unless otherwise specified by Department rule.

- c. Records of monitoring information shall include:
 - the date, exact place, and time of sampling or measurements;
 - the person responsible for performing the sampling or measurements;
 - the dates analyses were performed;
 - the person responsible for performing the analyses;
 - the analytical techniques or methods used; and
 - the results of such analyses.
- 14. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be corrected promptly.

SPECIFIC CONDITIONS:

- 1. The construction and operation of this source shall be in accordance with the capacities and specifications stated in the application. Maximum capacity of the new continuous extruder shall be 750 lbs/hr.
- 2. The polystyrene foam manufacturing facility shall be allowed to operate 8,400 hours per year.
- 3. Butane emissions shall not exceed 54.8 lbs/hr, 1,315 lbs/day and 230 tons/year. Compliance shall be demonstrated over a 30-day period by applying the following raw material utilization rates: Butane 93.0 lbs/hr, Resin 2,216.7 lbs/hr.
- 4. Visible emissions from each of the silos shall not exceed 5% opacity and compliance shall be demonstrated using DER Method 9 in accordance with F.A.C. Rule 17-2.700.
- 5. Until the Department determines other concentrations are required to protect public health and safety, the predicted ambient air concentration of butane shall not exceed that calculated by the following formula:

PERMITTEE:
Lin Pac Plastics, Inc.

Permit Number: AC 28-187809
Expiration Date: December 31, 1992

SPECIFIC CONDITIONS:

AAC (8 hr) =
$$\frac{\text{(OEL)}}{\text{safety factor}}$$
 = $\frac{38,000}{100}$ = 380
AAC (24 hr) = $\frac{\text{(OEL)}}{\text{safety factor}}$ = $\frac{9,050}{420}$ = 21.5

where,

AAC = acceptable ambient concentration $(micrograms/m^3)$

OEL = Occupational exposure level (ACGIH, OSHA, and NIOSH published standards for toxic materials).

- 6. Compliance with the acceptable ambient concentrations shall be demonstrated based on calculations done by a registered professional engineer using actual operating conditions. Determination of the ambient concentration shall be made with Department approved dispersion models or ambient monitoring.
- 7. The permittee, for good cause, may request that this construction permit be extended. Such a request shall be submitted to the Bureau of Air Regulation prior to 60 days before the expiration of the permit (F.A.C. Rule 17-4.090).
- 8. An application for an operation permit must be submitted to the South District office at least 90 days prior to the expiration date of this construction permit or within 45 days after completion of compliance testing, whichever occurs first. To properly apply for an operation permit, the applicant shall submit the appropriate application form, fee, certification that construction was completed noting any deviations from the conditions in the construction permit, and compliance test reports as required by this permit (F.A.C. Rule 17-4.220).

Issued	this	 day
of		 1990

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

STEVE SMALLWOOD, P.E., Director Division of Air Resources Management

BEST AVAILABLE COPY

October 2, 1990

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RECEIVED 門ER - MAIL ROOM

1990 OCT 11 M 8: 31

ENVIRONMENTAL ENGINEERING CONSULTANTS, INC. RECEIVED

ÓCT 1.1 1990

Mr. W. C. Thomas, P.E. District Air Program Administrator Florida Department of Environmental Regulation 4520 Oak Fair Boulevard Tampa, Florida 33610-7347

Dear Mr. Thomas:

DER - BAQIA

Attached is a construction/modification application Lin Pac Plastics, Inc. This applications calls for the addition of one more extrusion line, the rearrangement of some existing equipment within the plant, some changes to the small particulate sources and changing the blowing agent from Freon 22 to butane. This change to a more environmental sound blowing agent will decrease the overall hydrocarbon emission by approximately 17 TPY. There is an anticipated increase in particulate emission of approximately 6.7 TPY. Since the increase in particulate emission is less than 25 TPY, the application fee is \$200.00 pursuant to Section 17-4.050(4)(a)1.e., Florida Administrative Code.

As you are aware, there is an operating permit application on the existing facility currently being processed by your staff. application is now complete and we are hopeful for permit issuance in the near future.

We would like to meet with appropriate members of the air permitting section to explain the process changes in detail and also to review the calculation procedures.

Your cooperation in this regard is appreciated. Should you or your staff have any questions, please contact either Charlie Odle, Plant Manager at (813) 655-1841 or me at (813) 238-3311.

Sincerely,

ENVIRONMENTAL ENGINEERING CONSULTANTS, INC.

James Wm. Estler

Senior Environmental Engineer

JWE/lrp/dege

Enclosure:

D.E.R.

SOUTHWE AT DISTRICT TAMPA

Tony Heap w/attachments Charlie Odle w/attachments 03 1000

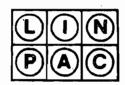
B. Rumaldo Souther SOUTHWEST LAS LINUT TAMPA 5119 NORTH FLORIDA AVENUE P.O. BOX 7854 TAMPA, FLORIDA 33673

> 813/237-3781 813/238-0036

BEST AVAILABLE COPY

LIN PAC PLASTI	CS, SEBRING FL 33871-1	149 .	708			006771
OUR REF. NO.	YOUR INVOICE NO.	INVOICE DATE	INVOICE AMOUNT	AMOUNT PAID	DISCOUNT TAKEN	NET CHECK AMOUNT
	92890	9/28/90	200.00	200.00		200.00
	PERMIT					
				,		
:						

CHECK TOTAL \$200.00



LIN PAC PLASTICS A DIVISION OF LIN PAC INC.

SEBRING INDUSTRIAL AIR PARK P.O. BOX 1149 SEBRING, FLORIDA 33871-1149 813-655-1841 006771

WACHOVIA BANK & TRUST CO., N.A.
POST OFFICE BOX 7260
WILSON, NORTH CAROLINA 27895
66-763/531

DATE

CONTROL NO.

AMOUNT

9/28/90

6771

\$200.00.00

PAY TWO HUNDRED and 00/100-TO THE ORDER OF

FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION
4520 OAK FAIR BOULEVARD
TAMPA, FLA. 33610-7347

-DOLLARS

Rebut a Rector

VOLUME I

CONSTRUCTION/MODIFICATION PERMIT APPLICATION FOR LIN PAC PLASTICS, INC. SEBRING, FLORIDA

Prepared By:

ENVIRONMENTAL ENGINEERING CONSULTANTS, INC. 5119 NORTH FLORIDA AVENUE TAMPA, FLORIDA 33603

SUBMITTED: OCTOBER 2, 1990

LIN PAC PLASTICS

TABLE OF CONTENTS

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I. Table of Contents

II. Application

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VI. Tables

VII. Figures

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IX. Material Safety Data Sheet - Butane

Volume II

X. Control Technology Overview Report Emissions From Rigid Foam Manufacturing



200 pd. 10-11-90 Peopl #1511 48 Florida Department of Environmental Regulation

Twin Towers Office Bldg. • 2600 Blair Stone Road • Tailahassee, Florida 32399-2400

OER Form &	
Form Title	
Effective Case	
CER Appresson No.	1
UEN ADDICATION NO.	(Filed in by CEF)

AC 28-187809

APPLICATION TO OPERATE/CONSTRUCT AIR POLLUTION SOURCES

SOURCE TYPE: Polystyrene Foam Manufacturing [] New1 [X] Existing1
APPLICATION TYPE: [X] Construction [] Operation [XX] Modification
COMPANY NAME: Lin Pac Plastics, Inc. COUNTY: Highlands
Identify the specific emission point source(s) addressed in this application (i.e. Lime Riln No. 4 with Venturi Scrubber; Peaking Unit No. 2, Gas Fired) Manufacturing
SOURCE LOCATION: Street Sebring Air Terminal City Sebring
UTM: East 17-464.9 North 3036.9
Latitude 27 ° 27 ' 23 "N Longitude 81 ° 21 ' 20 "W
APPLICANT NAME AND TITLE: Tony Heap, Vice President
APPLICANT ADDRESS: P.O. Box 1149; Sebring, FL 33871-1149
- SECTION I: STATEMENTS BY APPLICANT AND ENGINEER
A. APPLICANT
I am the undersigned owner or authorized representative* of Lin Pac Plastic
I certify that the statements made in this application for a operation permit are true, correct and complete to the best of my knowledge and belief. Further, I agree to maintain and operate the pollution control source and pollution control facilities in such a manner as to comply with the provision of Chapter 403, Florida Statutes, and all the rules and regulations of the department and revisions thereof. I also understand that a permit, if granted by the department, will be non-transferable and I will promptly notify the department upon sale or legal transfer of the permitted establishment. *Attach letter of authorization Signed:
Tony Heap, Vice President
Name and Title (Please Type)
Date: 9 au 190 Telephone No. (919) 291-5800
B. PROFESSIONAL ENGINEER REGISTERED IN FLORIDA (where required by Chapter 471, F.S.)
This is to certify that the engineering features of this pollution control project have been designed/examined by me and found to be in conformity with modern engineering principles applicable to the treatment and disposal of pollutants characterized in the permit application. There is reasonable assurance, in my professional judgment, that
See Florida Administrative Code Rule 17-2.100(57) and (104)
ER Form 17-1.202(1) If fective October 31, 1982 Page 1 of 12

Northwest Obserct 180 Governmental Certair Persaucia, Florida 32501-5794 904-438-8300 Northeast District 3426 Bills Rd. Jacksonwille, Ronde 32207 904-796-4200 Central District 3319 Magure Blvd. Suite 232 Oriendo, Fionda 32803-3787 407-894-7555

Southwell District 4520 Call Fair Blvd. Terros. Plants 33610-734 613-623-5561 South Cistnet 2269 Bay St. Myers, Plonds 22901-2890 813-212-2887 Sourness Oistnet 1900 S. Congress Avia, Suite A Mest Parm deech, Ponca 33406 177-044-0688

	the pollution control facilities, when properly maintained and operated, will discharge an effluent that complies with all applicable statutes of the State of Florida and the rules and regulations of the department. It is also agreed that the undersigned will furnish, if authorized by the owner, the applicant a set of instructions for the proper maintenance and operation of the pollution control facilities and, if applicable, pollution sources. Robert E. Wallace III, P.E.
Flo	rida Registration No. 21608 Date: 10 2 90 Telephone No. (813) 237-3781
	SECTION II: GENERAL PROJECT INFORMATION
Α.	Describe the nature and extent of the project. Refer to pollution control equipment, and expected improvements in source performance as a result of installation. State whether the project will result in full compliance. Attach additional sheet if necessary.
	Facility produces a variety of polystyrene foam packaging material for food distribution
	and service industry. These include egg cartons, food containers, meat and poultry
	trays, etc. The facility plans to change the blowing agent from Freon 22 to Butane.
в.	In addition one new extruder, various silos will be added to the facility. This facility will be in full compliance with State standards. Schedule of project covered in this application (Construction Permit Application Only)
	3 yrs. from date Start of Construction As Soon As Approved completion of Construction Of issuance
с.	Costs of pollution control system(s): (Note: Show breakdown of estimated costs only for individual components/units of the project serving pollution control purposes. Information on actual costs shall be furnished with the application for operation permit.)
D.	Indicate any previous DER permits, orders and notices associated with the emission point, including permit issuance and expiration dates.
	Plant built in October, 1969 by Florida Containers, Inc. Ernest Kohler, Owner, purchased
	in February, 1981 by Charles Entenmann the name remained the same, purchased in March,
	1985 by Lin Pac, Inc. Application in FDER - Tampa for existing facility.
	Form 17-1.202(1) ective October 31, 1982 Page 2 of 12

10	otal 8,400 hrs/yr. 350 days/yr.	
	this is a new source or major modification, answer the following quest	ions.
ı .	Is this source in a non-attainment area for a particular pollutant?	No
	a. If yes, has "offset" been applied?	
	b. If yes, has "Lowest Achievable Emission Rate" been applied?	
	c. If yes, list non-attainment pollutants.	
2.	Does best available control technology (BACT) apply to this source? If yes, see Section VI.	No
3.	Does the State "Prevention of Significant Deterioriation" (PSD) requirement apply to this source? If yes, see Sections VI and VII.	No
٠.	Do "Standards of Performance for New Stationary Sources" (NSPS) apply to this source?	No
•	Do "National Emission Standards for Hazardous Air Pollutants" (NESHAP) apply to this source?	No
	"Reasonably Available Control Technology" (RACT) requirements apply this source?	No

Attach all supportive information related to any answer of "Yes". Attach any justification for any answer of "No" that might be considered questionable.

SECTION III: AIR POLLUTION SOURCES & CONTROL DEVICES (Other than Incinerators)

Raw Materials and Chemicals Used in your Process, if applicable:

	Contar	ninants	Utilization		
Description	Туре	% Wt	Rate - lbs/hr	Relate to Flow Diagram (lbs/yr)	
Butane		4.0	93.0	781,200	
Colorant		.34	7.9	66,402	
Talc		.32	7.4	62,496	
Resin		95.34	2216.7	18,619,902	
Total =			2325.0	19,530,000	

- B. Process Rate, if applicable: (See Section V, Item 1)
 - 1. Total Process Input Rate (lbs/hr): 2325 lbs/hr; 19,530,000 mlbs/yr (std. good output)
 - 2. Product Weight (lbs/hr): 1395 lbs/hr; 11,718,000 lbs/yr (finished product)
- C. Airborne Contaminants Emitted: (Information in this table must be submitted for each emission point, use additional sheets as necessary)

Name of	Emission ¹		Allowed ² Emission Rate per	Allowable ³ Emission	Potential ⁴ Emission		Relate to Flow
Contaminant	Maximum lbs/hr	Actual T/yr	Rule 17-2	lbs/hr	lbs/hr.	T/yr	Diagram
Butane	54.8	230	17-2.620(1)	54.8	54.8	230*	
Particulate	4.7	20.0	17-2.610(1)	34.4	. 4.7	20.0	
	· · · · · · · · · · · · · · · · · · ·						

¹See Section V, Item 2.



²Reference applicable emission standards and units (e.g. Rule 17-2.600(5)(b)2. Table II, E. (1) - 0.1 pounds per million BTU heat input)

³Calculated from operating rate and applicable standard.

	Control	Devices:	(See	Section	۷,	Item	4
--	---------	----------	------	---------	----	------	---

Name and Type (Model & Serial No.)	Contaminant	Efficiency	Range of Particles Size Collected (in microns) (If applicable)	Basis for Efficiency (Section V Item 5)
Particulate to be	Particulate	99.0%	N/A	Manufacturer's
vented to a Torit				Guarantee and
Dust Collector -				Engineering
Model TD 573		·		Judgement
			,	

E. Fuels N/A

• .	Consum	ption*		
Type (Be Specific)	avg/hr	max./hr	Maximum Heat Input (MMBTU/hr)	
			• 1	
		·		
		·		

*Units: Natural Gas--MMCF/hr; Fuel Oils--gallons/hr; Coal, wood, refuse, other--lbs/hr.

1 ST CSHC 3 dT l dT .		Percent Ash:	
Density:	lbs/gal	Typical Percent Nitrogen:	
Heat Capacity:			
Other Fuel Contaminants (which may o	cause air p	ollution):	
F. If applicable, indicate the perc	cent of fue	l used for space heating.	
Annual Average	Ma	ximum	
G. Indicate liquid or solid wastes	generated	and method of disposal.	
Solid waste generated are disposed	of in acco	rdance with FDER regulations.	
	_	•	

	jht:			ft.	Stack Diam	eter	r:	
as Flow R	late:	ACFM		_DSCFM	Gas Exit T	empe	rature:	
								•
ere are no s	stacks associa	ated with the	VOC sources,	, building	exhausted thr	rough	wall fans. S	See attachment for
rticulate ir	II Officion.	SECT	ION IV:	INCINERA	TOR INFORM	ATIO	N/A	
					· T · · · · · · · · · · · · · · · · · ·			ı
Type of Waste	Type O (Plastics	Type I) (Rubbish)	Type II (Refuse)	Type I (Garbag	II Type I e) (Pathol ical	og-	(Liq.& Gas	Type VI (Solid By-prod
Actual lb/hr Inciner-								
ated								
Uncon- trolled (lbs/hr)								
		ited (lbs/hr				Capac	city (lbs/r	nr)
tal Weigh	nt Incinera	ted (lbs/hr	r)	per day	Design (nr)wks/yr
otal Weigh	nt Incinera e Number of	ted (lbs/hr	r)	per day	Design (ıy/wl	< w	
otal Weigh	nt Incinera e Number of	ted (lbs/hr	r)	per day Mode	Design (el	< w	vks/yr
otal Weigh	nt Incinera	ted (lbs/hr Hours of C	r) Operation Heat Re	per day Mode	Design (el	< w	vks/yr. Temperature
proximate nufacture te Constr	nt Incinera e Number of er ructed	ted (lbs/hr Hours of C	r) Operation Heat Re	per day Mode	Design (el	< w	vks/yr. Temperature
proximate nufacture te Constr	nt Incinera e Number of er ructed namber	Volume	Heat Re	per day Mode:	Design (el E	3TU/hr	vks/yr. Temperature
proximate nufacture te Constr rimary Ch econdary ack Heigh	nt Incinera e Number of er ructed namber Chamber	Volume (ft) 3	Heat Re (BTU/	per day Mode: elease /hr)	Design (el E	STU/hr	Temperature
proximate proximate nufacture te Constructe Constructe Constructe Constructe Condary ack Height s Flow Raf 50 or m	nt Incinera e Number of er ructed Chamber tt: te:	Volume (ft) 3	Heat Re (BTU/	per day Mode elease /hr)	Design (el E	Stack Te	Temperature (°F)

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				<u> </u>		 		<u> </u>	-			
Ultimate of ships of the ships		of	any	effluent	other		emitted		the	stack	(scrubber	water
											•	
	•											

NOTE: Items 2, 3, 4, 6, 7, 8, and 10 in Section V must be included where applicable.

SECTION V: SUPPLEMENTAL REQUIREMENTS

Please provide the following supplements where required for this application.

- Total process input rate and product weight -- show derivation [Rule 17-2.100(127)]
 Attached.
- To a construction application, attach basis of emission estimate (e.g., design calculations, design drawings, pertinent manufacturer's test data, etc.) and attach proposed methods (e.g., FR Part 60 Methods 1, 2, 3, 4, 5) to show proof of compliance with applicable standards. To an operation application, attach test results or methods used to show proof of compliance. Information provided when applying for an operation permit from a construction permit shall be indicative of the time at which the test was made. See attached calculations. Emissions estimated based on EPA draft report "Control Technology Overview Report Emissions From Ridgid Foam Manufacturing" copy attached.
- Attach basis of potential discharge (e.g., emission factor, that is, AP42 test).
 Same as above.
- 4. With construction permit application, include design details for all air pollution control systems (e.g., for baghouse include cloth to air ratio; for scrubber include cross-section sketch, design pressure drop, etc.) See Control device Specifications.
- 5. With construction permit application, attach derivation of control device(s) efficiency. Include test or design data. Items 2, 3 and 5 should be consistent: actual emissions = potential (1-efficiency). Based on manufacturer's information and engineering judgement.
- 6. An 8 1/2" x 11" flow diagram which will, without revealing trade secrets, identify the individual operations and/or processes. Indicate where raw materials enter, where solid and liquid waste exit, where gaseous emissions and/or airborne particles are evolved and where finished products are obtained. Attached
- 7. An 8 1/2" x 11" plot plan showing the location of the establishment, and points of air-borne emissions, in relation to the surrounding area, residences and other permanent structures and roadways (Example: Copy of relevant portion of USGS topographic map). Attached.
- 8. An 8 1/2" x 11" plot plan of facility showing the location of manufacturing processes and outlets for airborne emissions. Relate all flows to the flow diagram.

Attached. Form 17-1.202(1)

	The appropriate application fee in accomade payable to the Department of Envir	ordance with Rule 17-4.05. The check should be onmental Regulation. Attached.
10.		it, attach a Certificate of Completion of Con- was constructed as shown in the construction
	SECTION VI: BEST AVA	ILABLE CONTROL TECHNOLOGY N/A
Α.		ationary sources pursuant to 40 C.F.R. Part 60
	applicable to the source?	•
	[] Yes [] No	·
	Contaminant	Rate or Concentration
		 -
В.	Has EPA declared the best available conyes, attach copy)	trol technology for this class of sources (If
	[] Yes [] No	
	Contaminant	Rate or Concentration
с.	What emission levels do you propose as b	est available control technology?
	Contaminant	Rate or Concentration
D.	Describe the existing control and treatme	ent technology (if any).
	1. Control Device/System:	2. Operating Principles:
•	3. Efficiency:*	4. Capital Costs:
	lain method of determining	

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	5.	Useful Life:		6.	Operating Costs:	
	7.	Energy:		8.	Maintenance Cost:	
	9.	Emissions:				
		Contaminant			Rate or Concentration	
		<u> </u>		_		
	10.					
	а.	Height:	ft.	ь.	Diameter:	ft.
	c.	Flow Rate:	ACFM	d.	Temperature:	°F.
	e.	Velocity:	FPS		·	
ε.		scribe the control and treatment additional pages if necessary).	techn	olog	gy available (As many types as appli	cable
	1.					
	а.	Control Device:		ь.	Operating Principles:	
	c.	Efficiency: 1		ď.	Capital Cost:	
	e.	Useful Life:		f.	Operating Cost:	
	g.	Energy: ²		h.	Maintenance Cost:	
	i.	Availability of construction mat	erial	s an	nd process chemicals:	
	j.	Applicability to manufacturing p	roces	ses:		
	k.	Ability to construct with contro within proposed levels:	ol de	vice	, install in available space, and o	perate
	2.					
•	а.	Control Device:		b.	Operating Principles:	
	c.	Efficiency: 1		d.	Capital Cost:	
	е.	Useful Life:		f.	Operating Cost:	
	g.	Energy: 2		h.	Maintenance Cost:	
	i.	Availability of construction mate	erial	s an	d process chemicals:	
		n method of determining efficiency to be reported in units of electr		pow	er - KWH design rate.	

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- Applicability to manufacturing processes: j. Ability to construct with control device, install in available space, and operate k. within proposed levels: 3. Control Device: b. Operating Principles: Efficiency: 1 d. Capital Cost: c. Useful Life: Operating Cost: f. Energy: 2 h. Maintenance Cost: g. Availability of construction materials and process chemicals: Applicability to manufacturing processes: j. Ability to construct with control device, install in available space, and operate k. within proposed levels: 4. Control Device: Operating Principles: а. Efficiency: 1 d. Capital Costs: C. Useful Life: f. Operating Cost: e. Energy: 2 h. Maintenance Cost: Availability of construction materials and process chemicals: Applicability to manufacturing processes: Ability to construct with control device, install in available space, and operate within proposed levels: Describe the control technology selected: Control Device: 2. Efficiency: 1 1. Capital Cost: Useful Life: 3. 5. Operating Cost: Energy: 2 7. Maintenance Cost: Manufacturer: Other locations where employed on similar processes: (1) Company: Mailing Address:
- ¹Explain method of determining efficiency. pergy to be reported in units of electrical power - KWH design rate.

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(3) City:

(4) State:

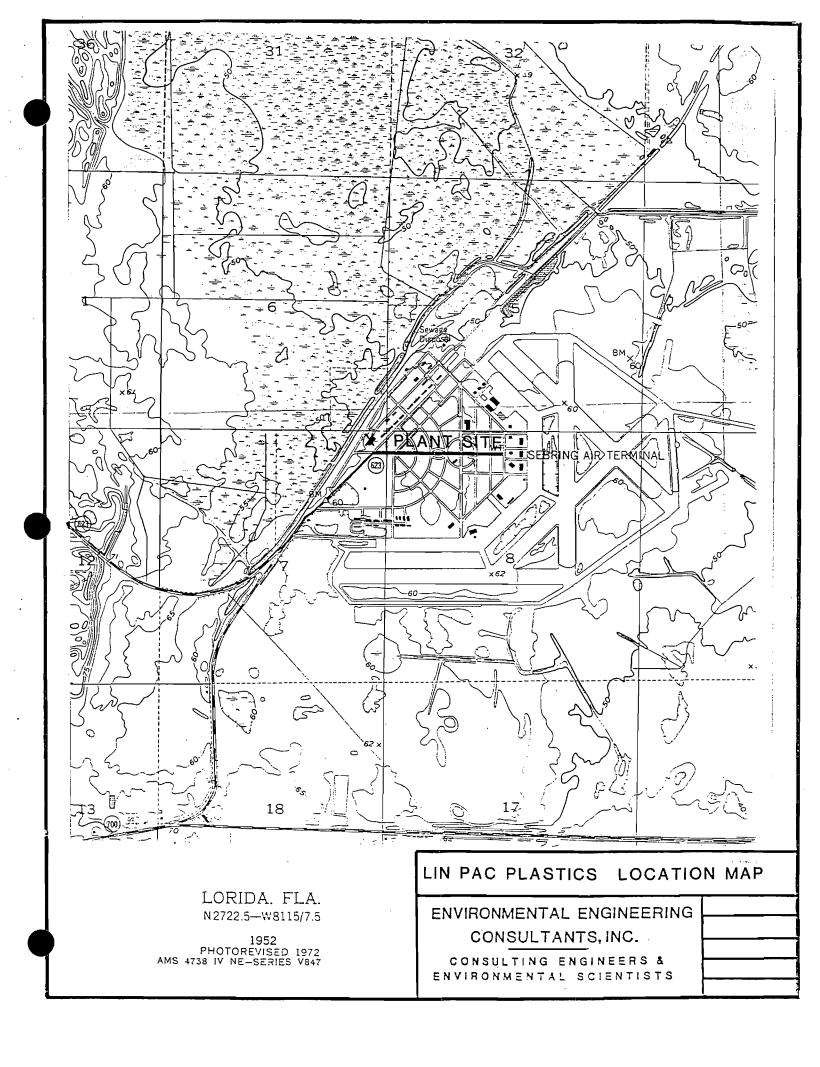
(5) Environmental Manager:	
<pre>(6) Telephone No.: (7) Emissions: 1</pre>	
	Daha an Ossasahashisa
Contaminant	Rate or Concentration
	• '
(8) Process Rate: 1	
b. (1) Company:	
(2) Mailing Address:	
(3) City:	(4) State:
(5) Environmental Manager:	
(6) Telephone No.:	
(7) Emissions: 1	
Contaminant	Rate or Concentration
<u> </u>	
·	· ·
(8) Process Rate: 1	
10. Reason for selection and	d description of systems:
Applicant must provide this info available, applicant must state t	ormation when available. Should this information not the reason(s) why.
SECTION VII - F	PREVENTION OF SIGNIFICANT DETERIORATION N/A
. Company Monitored Data	
1no. sites	TSP () SO ² * Wind spd/dir
Period of Monitoring	month day year month day year
Other data recorded	.:
Attach all data or statistical	l summaries to this application.
pecify bubbler (8) or continuous	s (C).
R Form 17-1.202(1) fective November 30, 1982	Page 11 of 12

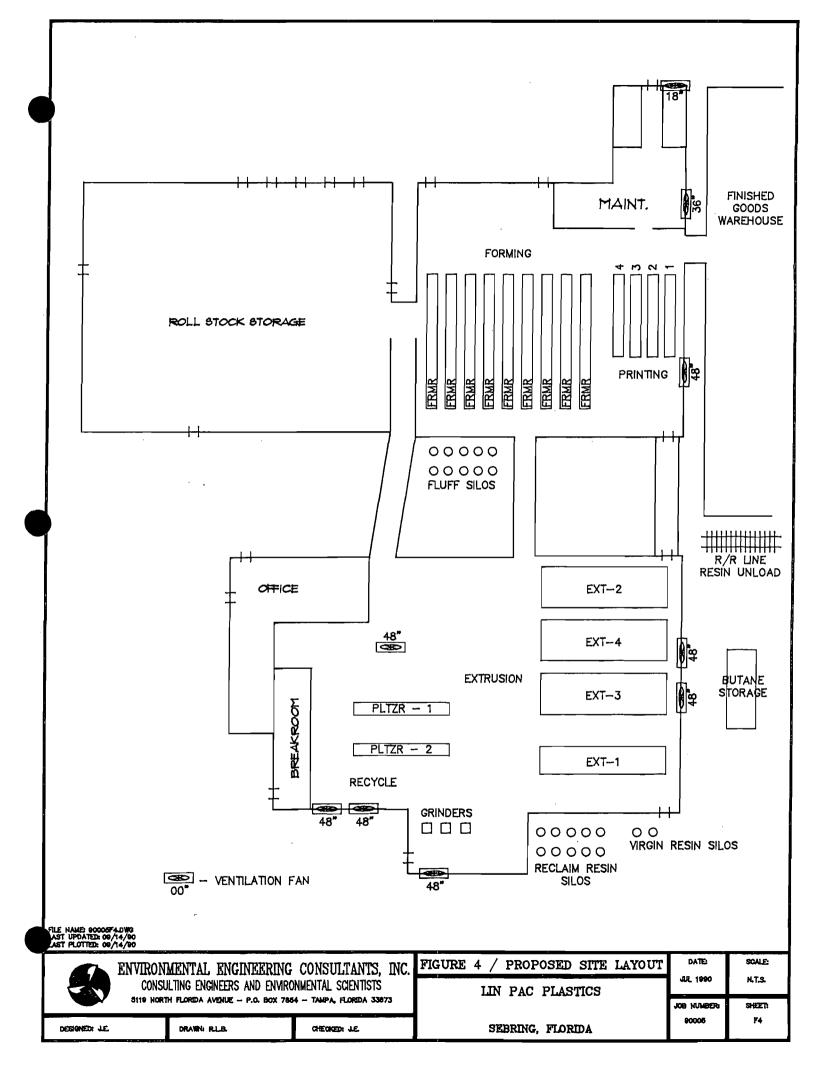
.

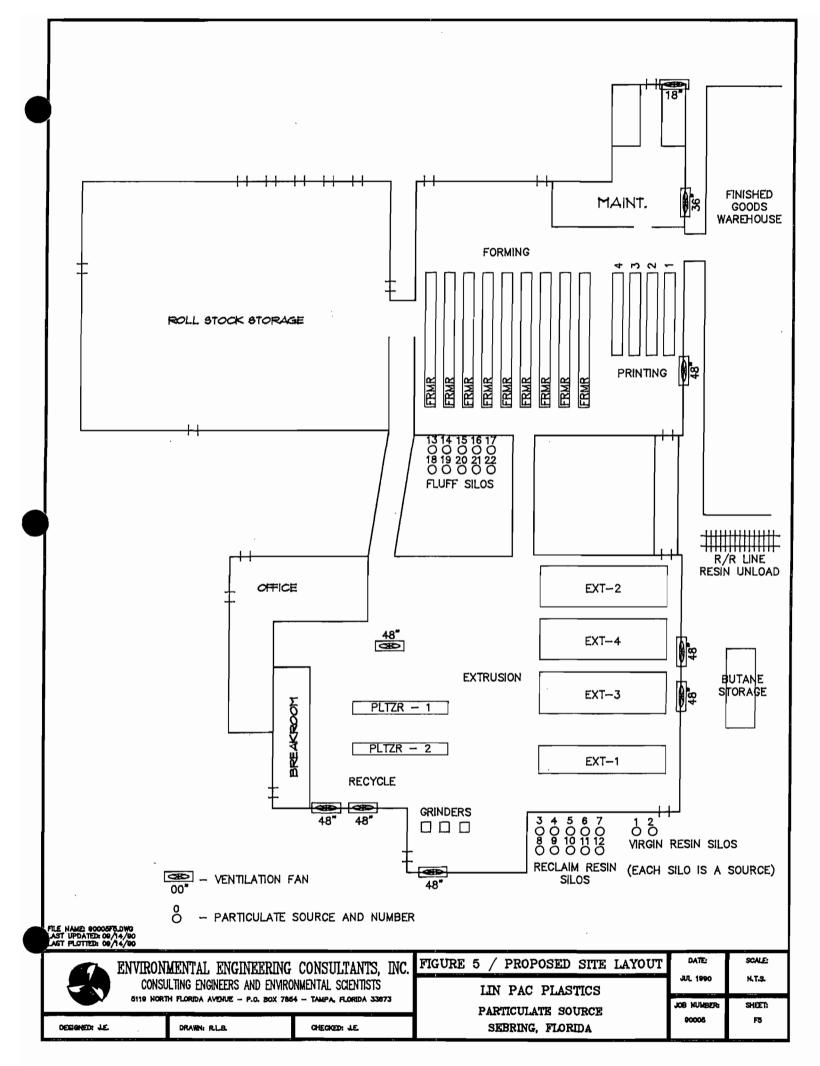
	а.	Was inst	umentation EP/	A referenced or	its equivalen	t? [] Yes [] No	
	b.	Was instr	umentation cal	librated in acco	ordance with D	epartment procedures?	
		[] Yes	[] No [] Un	nknown			
в.	Met	eorologica	l Data Used fo	or Air Quality M	lodeling		
	·1.	Yea	r(s) of data f	from / month day	year mont	/ / h day year	
	2.	Surface d	ata obtained f	from (location)_			
	3.	Upper air	(mixing heigh	nt) data obtaine	d from (locat	ion)	
	4.	Stability	wind rose (ST	'AR) data obtain	ed from (loca	tion)	
ć.	Com	puter Mode	ls Used		•		
	1.				Modified	d? If yes, attach des	cription.
	2.	•			Modified	d? If yes, attach desc	ription.
	3.		·		Modified	d? If yès, attach des	cription.
	4.				Modified	d? If yes, attach desc	ription.
	cip.	le output (ables.	model runs show. e Emission Data	ing input data	a, receptor locations,	and prin-
	,	lutant	-	Emission Rate			
	1	TSP			a	rams/sec	
	9	502					
Ε.	Emis	ssion Data	Used in Modeli				
	poin	nt source (emission sour on NEDS point rating time.	rces. Emission number), UTM c	data required oordinates, s	is source name, descr tack data, allowable e	iption of missions,
F.	Atta	ach all oth	er information	n supportive to	the PSD revie	w.	
G.	ble	technolog	ies (i.e., jo	omic impact of t bs, payroll, p ntal impact of t	roduction, ta	echnology versus other axes, energy, etc.).	applica- Include
н.	nals	, and othe	r competent re	ing, and techni elevant informat e control techno	ion describin	, reports, publication g the theory and appli	s, jour- cation of

2. Instrumentation, Field and Laboratory

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LIN PAC PLASTICS

ATTACHMENT A

PROCESS DESCRIPTION:

This plant is designed to produce a range of polystyrene foam packaging materials for the food service industry, these include egg cartons, fast-food containers, etc. The annual output is about 11,718,000 lbs/yr of finished product. As illustrated in Figure 1, the various processing stages are as follows:

PNEUMATIC CONVEYING OF VIRGIN POLYSTYRENE PELLETS FROM THE RAILCAR TO THE STORAGE SILO:

The resin pellet unloading system draws a vacuum on the line connected from the railcar to two (2) new 100 ton virgin storage silos. During the pneumatic loading of the silo, particulate (polystyrene fines) are not controlled. The total particulate emissions for this source is estimated to be 3.3 lb/hr; 14.0 ton/yr.

PNEUMATIC CONVEYING OF VIRGIN AND RECLAIMED POLYSTYRENE PELLETS FROM STORAGE SILOS TO THE VOLUMETRIC DRY FEEDERS TO THE FOAM EXTRUDERS:

A blower creates a vacuum on the piping from the virgin and reclaim storage silos to the four (4) extruder feed hoppers. Conveying air from all four (4) hoppers is routed through discharges to the indoor atmosphere and therefore particulate emissions for this source considered insignificant.

FOAM EXTRUSION:

There are currently three (3) continuous extruders which mixes polystyrene virgin resin and repelletized resin with colorant and This application incorporates the addition of a fourth talc. extruder with a design production capacity of 750 lbs/hr. The blowing agent will be changed from Freon 22 to butane for all extruders and is injected (under pressure) into the extruder, where it is dispersed in the polymer mix. The polymer mix is cooled and forced through a die under controlled pressure. the molten polymer exits the die, in the form of a tube, the dissolved blowing agent expands and boils, causing the plastic to The tube is slit to form two sheets of foam which are wound into rolls. This product is called Standard Good Output (SGO). A portion of the butane contained in the foam material escapes inside the plant at this point. The total volatile organic compound (VOC) emissions from these four (4) sources are estimated to be 31.62 lb/hr; 132.80 ton/yr.

ROLL STOCK:

The foam that is wound into rolls from the extrusion stage is periodically removed and stored to "age" prior to being used in the thermoforming stage for a period of at least 72 hours. A portion of the butane that is contained in the foam escapes as a VOC emissions during this storage period, and is estimated to be 3.72 lb/hr; 15.62 ton/yr.

THERMOFORMING:

The aged rolls of foam are inserted into nine thermoformers which convert the rolls into finished product. A portion of the butane contained in the foam material escapes into the atmosphere as the products exit the thermoforming units. The total VOC emissions from these sources are estimated to be 4.65 lb/hr; 19.53 ton/yr.

REGRINDING OPERATION:

Scrap from the thermoforming operation and from the roll stock is ground and routed to the fluff silos. Particulate emission discharge inside the building. The total VOC emissions from this operation are 13.95 lb/hr; 58.59 ton/yr.

FLUFF STORAGE SILOS:

Under each thermoformer there is an enclosed grinder and blower which chops approximately 30% of the webbing and approximately 5% of the trimming from the finished product. The chopped foam in then air blown into the fluff silos which discharge individual dust collectors and the total emissions are estimated to be 0.014 lbs/hr, 0.06 tons/yr.

RECLAIM EXTRUDERS AND PELLETIZER:

One existing reclaim extruder and one new reclaim extruder are used to convert the fluff from the storage silos into a solid material by heating the fluff and then cooling it in a water trough and subsequently pelletized. This process forces the remaining 1% butane from the fluff. The particulate are uncontrolled and vent inside the building. The total VOC emissions from the output of these extruders are 0.93 lb/hr; 3.91 ton/yr.

RECLAIM RESIN STORAGE SILOS:

The reclaimed resin from the reclaim extruders and pelletizer are then pneumatically loaded into ten new reclaim silos (25 tons each). The silos are uncontrolled. The total particulate emissions are estimated to be 1.4 lb/hr; 5.9 ton/yr.

FINISHED PRODUCT TO CUSTOMER:

Finished product is stored in a separate warehouse for an average of four (4) weeks and then shipped to the customer. In accordance with studies conducted by the Radian Corp. (Report 68-02-3994) approximately 41% of the VOC content in the foam product remains for a period of twelve (12) months prior to dissipation.

LIN PAC

POTENTIAL EMISSION CALCULATIONS

PNEUMATIC CONVEYING OF VIRGIN POLYSTYRENE PELLETS FROM RAILROAD CAR TO VIRGIN STORAGE SILO.

Assumptions

Virgin silo capacity = 2 @ 100 tons each

Polystyrene resin usage = 2216.655 lb/hr; 9309.951 ton/yr

Uncontrolled Particulate

Emission Factor = 3 lb/ton (AP-42; 5.13-1)

Number of Silo Fillings = 46.55 times/yr

Manufacturing Operating Hours = 24 hr/day; 350 day/yr

8400 hr/yr

Particulate Emissions Calculations

200 ton x 3 lb/ton x 46.55 times/year = 27,930 lb/yr uncontrolled

27,930 lb/yr / 8400 hr/yr x = 3.3 lb/hr controlled

27,930 lb/yr / 2000 lb/ton x = 14.0 ton/yr controlled

FOAM EXTRUDERS OUTPUT

<u>Assumptions</u>

Operating Hours = 8400 hr/yr

% VOC Content Emitted At

Extrusion Stage (Output) = 34% (Radian Corporation

Report 68-02-3994)

Butane Input To System = 93.0 lb/hr

VOC Emissions Calculations

93.0 lb/hr x (0.34) = 31.62 lb/hr

31.62 lb/hr x 8400 hr/yr / 2000 lb/ton = 132.8 ton/yr

ROLL STOCK

Assumptions

Operating Hours = 8400 hr/yr

% VOC Content Emitted
at Roll Stock Stage = 4% (Radian Corp. Report

68-02-3994)

68-02-3994)

Product (748.65)

Butane Input To System = 93.0 lb/hr

VOC Emissions Calculations

93.0 lb/hr x (0.04) = 3.72 lb/hr

3.72 lb/hr x 8400 hr/yr / 2000 lb/ton = 15.62 ton/yr

THERMOFORMING

Assumptions

Operating Hours = 8400 hr/yr.

% VOC Content Emitted
at Thermoforming Stage = 5% (Radian Corp. Report

Butane Input To System = 93.0 lb/hr.

VOC Emissions Calculations

93.0 lb/hr x (0.05) = 4.65 lb/hr

4.65 lb/hr x 8400 hr/yr / 2000 lb/ton = 19.53 ton/yr

FLUFF STORAGE SILO WITH DISCHARGE OUTSIDE OF BUILDING

Assumptions

Operating Hours = 8400 hr/yr

Extrusion Product = 2325 lb/hr

% Roll Stock to Cone
Scrap Reject Hopper = 8% of Extrusion Product

(186.0 lb/hr)

 Butane Input to System

= 93.0 lb/hr

% VOC Content Emitted by
Grinding Stage Emitted

at Fluff Silos

= 15% (Radian Corp. Report 68-02-3994)

Uncontrolled Particulate

Emissions Factor

= 3 lb/ton (AP-42; 5.13-1)

Efficiency of baghouse

= 99.9%

Particulate Emissions:

2325 lb/hr x (0.08)

= 186.0 lb/hr From Roll Stock

(2325 - 186) lb/hr x (0.35)

= 748.65 lb/hr From Thermoforming

186.0 lb/hr + 748.65 lb/hr

= 934.65 lb/hr Feed To Fluff

Silos

934.65 lb/hr / 2000 lb/ton x 3 lb/ton = 1.4 lb/hr uncontrolled

1.4 lbs/hr x 0.01 = 0.014 lbs/hr controlled

1.4 lb/hr x 8400 hr/yr / 2000 lb/ton x .01 = 0.06 ton/yr

VOC Emissions Calculations From Grinding

93.0 lb/hr x (0.15)

= 13.95 lb/hr

13.95 lb/hr x 8400 hr/yr / 2000 lb/ton = 58.59 ton/yr

RECLAIM EXTRUDER

Assumptions

Operating Hours

= 8400 hr/yr

% VOC Content Emitted

at Reclaimer Extruder

= 1% (Radian Corp. Report

68-02-3994)

Butane Input To System

= 93.0 lb/hr

VOC Emissions Calculations

93.0 lb/hr x (0.01)

= 0.93 lb/hr

0.93 lb/hr x 8400 hr/yr / 2000 lb/ton = 3.91 ton/yr

RECLAIM RESIN STORAGE SILOS

<u>Assumptions</u>

Operating Hours = 8400 hr/yr

Input to Reclaim Silos = approximately 933 lb/hr

Uncontrolled Particulate Emission Factor 3 lb/ton (AP-42; 5.13-1)

Particulate Emissions Calculations

933 lb/hr / 2000 lb/ton x 3 lb/ton = 1.4 lb/hr controlled

1.4 lb/hr x 8400 hr/yr / 2000 lb/ton = 5.9 ton/yr controlled

BUTANE IN THE FINISHED PRODUCT TO CUSTOMER

Assumptions

Operating Hours = 8400 hr/yr.

% OC Content Emitted in

Product For 12 Months = 41% (Radian Corp. Report

68-02-3994)

Butane Input To System = 93.0 lb/hr

VOC Emissions Calculations

VOC's Retained in Product for up to 12 months

93.0 lb/hr x (0.41) = 38.13 lb/hr

38.13 lb/hr x 8400 hr/yr / 2000 lb/ton = 160.15 ton/yr OC's

Retained in Product

TABLE 1

VOC EMISSIONS SUMMARY
(see Figure 2)

EMISSION SOURCE	% OF BUTANE BLOWING AGENT	POUNDS PER HOUR	TONS PER YEAR			
Extrusion	34.0	31.62	132.8			
Roll Stock	4.0	3.72	15.62			
Thermo-Forming	5.0	4.65	19.53			
Regrinders To Fluff Silo	15.0	13.95	58.59			
Reclaim Extruders	1.0	0.93	3.91			
Total Plant Emissions:	59.0	54.87	230.45			
Retained In Product:						
For 12 Months	41.0	38.13	160.15			

PARTICULATE SOURCES

DISCHARGING OUTSIDE BUILDING

EMISSION STACK GEOMETRY AND FLOW CHARACTERISTICS

SECTION III.H OF APPLICATION

Source <u>Description</u>	Stack Height <u>(Ft.)</u>	Stack Dia. (Ft.)	<u>ACFM</u>	Relationship <u>To Plot Plan</u>
Virgin Silos	62	1.7	500	1 & 2
Fluff Silos	38	1.7	500	3 thru 12
Reclaim Silos	38	.8	1000	13 thru 22

Information Supplies by Lin Pac, Inc., Sebring , Florida.

TABLE 2
PARTICULATE EMISSIONS SUMMARY

EMISSION SOURCE	POUNDS PER HOUR	TONS PER YEAR
Virgin Silos	3.3	14.0
Fluff Silo	0.014	0.06
Reclaim Silos	1.4	5.9
Total Emissions	4.74	19.96

Allowable Emissions

Process weight equation:

Equation: $E = 3.59 P^{0.62}$ P = is less than 30 tons/hr

Virgin

Silos: $E = 3.59 (2217/2000)^{0.62} = 3.8 \text{ lbs/hr } 16.0 \text{ tons/yr}$

Fluff Silo: $E = 3.59 (935.2/2000)^{0.62} = 2.2 lbs/hr 9.2 tons/yr$

Reclaim Silos: $E = 3.59 (933/2000)^{0.62} = 2.2 lbs/hr 9.2 tons/yr$

Total 8.2 lbs/hr 34.4 tons/yr

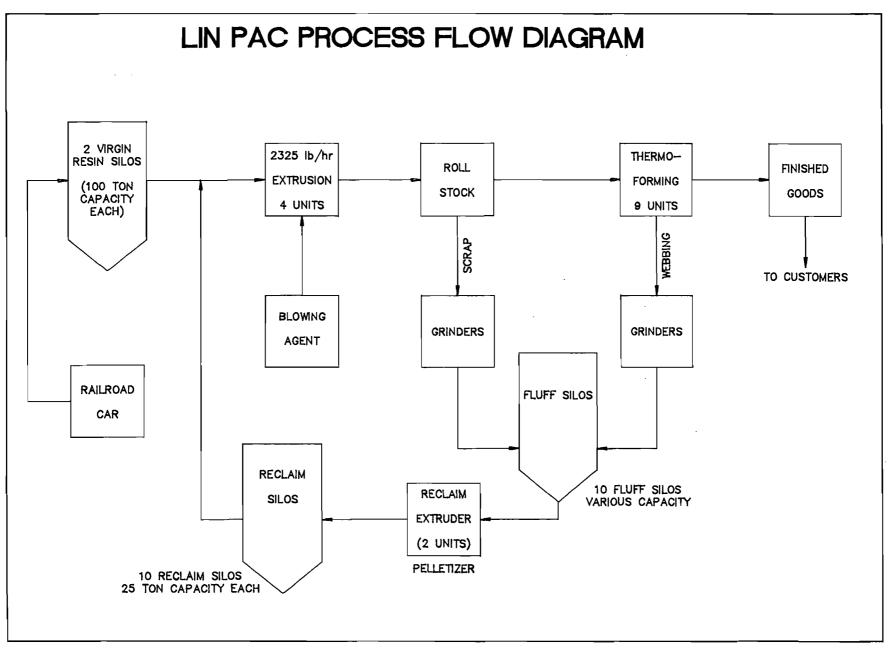
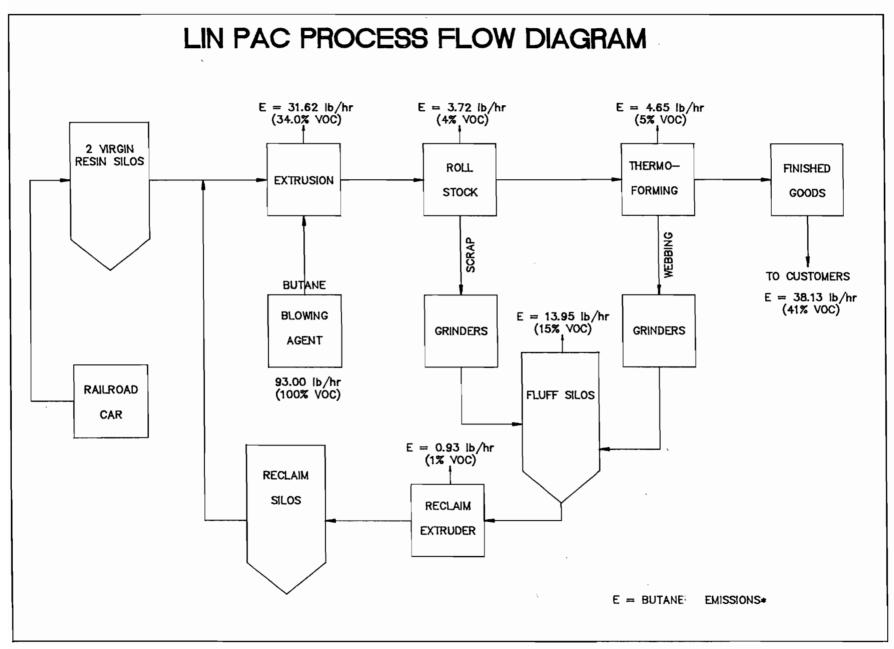


FIGURE - 1



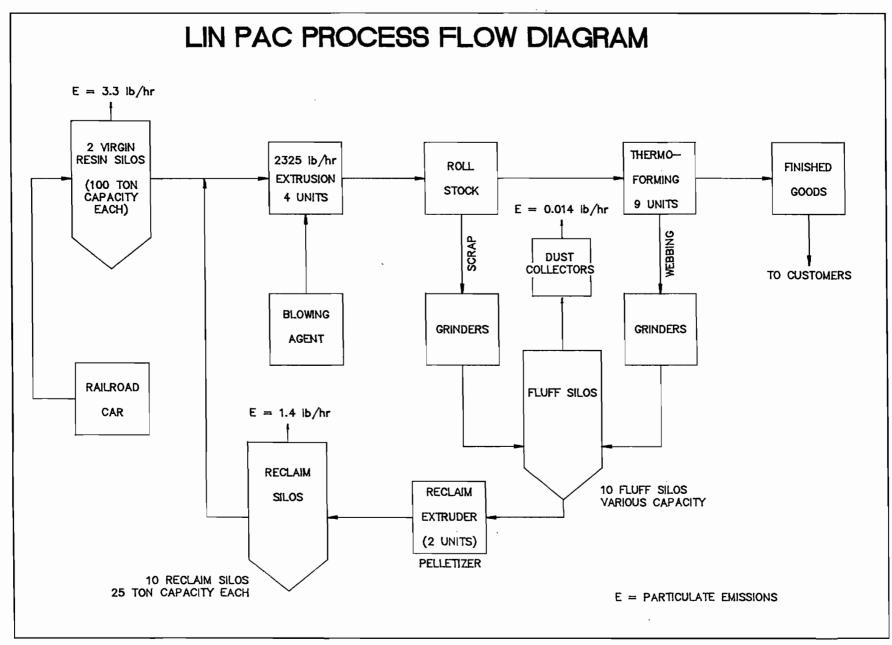


FIGURE - 3
PARTICULATE EMISSIONS

Collection **BEST AVAILABLE COPY** Sack Tip Station

VDC 102

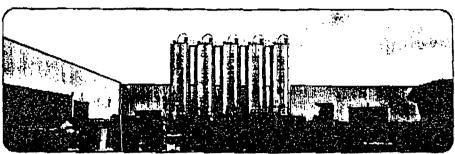
Silo Venting **Filters**

These filters are recommended for siles which are filled by a pneumatically discharged delivery vehicle. In such cases air delivery is about 500 scim during delivery, but when the compressed air in the tanker is released at the end of its delivery cycle, a surge occurs causing an air flow three or four times greater for a short period.

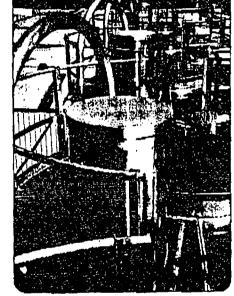
To avoid break-through of dust particles it is essential to have a large filtration area. The Braby filter has an area of 22 square metres which is kept clean by reverse jet air pulsed either on a timed basis or by pressure differential. In the latter case the reverse jetting only takes place when necessary for the efficient operation of the filter and therefore is very economical in its use of compressed

This filter, as with all Braby filters, is mounted in an aluminium alloy casing to overcome the problems associated with the more usual mild steel unita; rust, product contamination, maintenance and replacement costs.

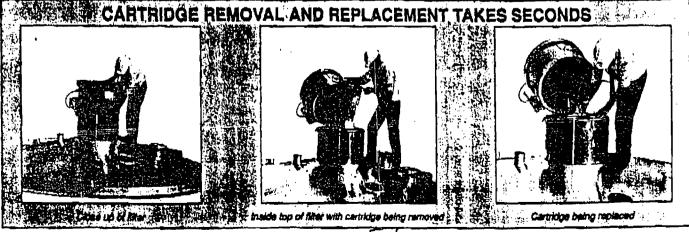
Filters are also available in stainless steel for use when site or product conditions dictate.





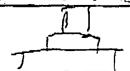


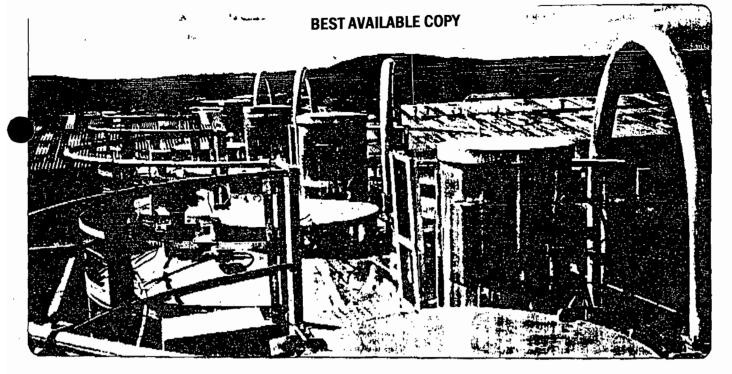
Braby Aluminium Silos fitted with Silo Ventino Fitters



Braby Group Limited

Member of Angle Nordic Group





Pneumatic Conveying Filters

In addition to the Silo Vent Filter Braby manufacture a full range of reverse jet filters to suit air flows for low or high capacity pneumatic conveying systems. These filters are also housed in aluminium alloy casings and have all the same vantages of the Silo Vent Filter.

Displaced Air Filters

These low capacity units have been designed to provide a consistent venting facility where vessels are filled and emptied by gravity. They provide a more efficient operation and

eliminate the dust associated with the more usual dust socks making a cleaner plant.

Central Dust Collecting Systems

Braby filters are ideal for central dust collection systems associated with process plant, because of their high capacity, small size, ease of use and low maintenance costs.

A choice of fan size is offered. Braby engineers offer a design and installation service for these systems.

Sack Tip Station

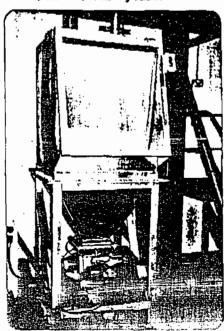
The Braby manual sack tlp unit is constructed throughout in aluminium alloy for cleanliness, appearance and freedom from maintenance.

It is available for handling most granular and powdered products and can be fitted with its own venting filter or connected to a central dust collection system. It is the ideal unit for standby or regular use. A portable unit is also available which can be connected into a pneumatic or mechanical conveying system.

FIBC's

A version of the Braby Sack Tip Station is used for unloading FIBC's and comes complete with electric holst.

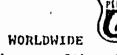
Sack-Tip Station for minor Ingredients



FIBC Unloading







-d Consider Others

Other Countries

Material Safety Data Sheet

n-BUTANE (Technical, Pure, Research, Polymerization, Commercial and Instrument Grades)

PHILLIPS 66 COMPANY A Subsidiary of Phillips Petroleum Company Bartlesville, Oklahoma 74004

PHONE NUMBERS

Emergency:
 Business Hours (918) 661-3865
 After Hours (918) 661-8118
General NSDS Information:
 (918) 661-8327

A. Product Identification

Synonyms: Butane, normal Butane
Chemical Name: n-Butane
Chemical Family: Aliphatic Hydrocarbon
Chemical Formula: C4H10
CAS Reg. No.: 106-97-8
Product No.: P04300, P04400, P04941

Product and/or Components Entered on EPA's TSCA Inventory: YES

B. Hazardous Components

Ingredients	CAS Number	X By Wt.	OSIIA PEL	ACCIN is
n-Butane	106-97-8	×	NE	800 ppm
Isobutane	75-28-5	×	NE	NE
Neopentane	463-82-1	×	NE	NE
Pontanos	NE	×	1000 ppm	600 ppm (Pontane)
Propane	74-98-61	X	1000 ppm:	Simple Asphyxiant

* See Additional Comments (Section N) for exact composition.

C. Personal Protection Information

Vontilation: Use adequate ventilation to maintain exposure below the recommended exposure limit.

Respiratory Protection: Not generally required. If exposure to concentrations above the recommended exposure limit is possible, use NIOSH/MSHA approved self-contained breathing apparatus.

Eye Protection: Use sufety glasses with side shields or face shield if exposure to compressed liquid or gas if possible.

Skin Protection: Rubber or other imporvious gloves, if exposure to compressed liquid is possible. Launder contaminated clothing before rouse.

NOTE: Personal protection information shown in Section C is based upon general information as to normal uses and conditions. Where special or unusual uses or conditions exist, it is suggested that the expert assistance of an industrial hygienist or other qualified professional be sought.

D. Handling and Storage Precautions

Avoid inhalation and eye and skin contact. Wear protective equipment and/or garments described in Section C if exposure conditions warrant. Wash hands after handling.

Store in a cool, well-ventilated area away from ignition sources. Bond and ground during liquid transfer. Keep containers closed.

E. Reactivity Data

Stability: Stable

Conditions to Avoid: Not Extablished

Incompatibility (Materials to Avoid): Oxygen and strong exidizing agents

Hazardous Polymerization: Will Not Occur

Conditions to Avoid: Not Estublished

Hazardous Decomposition Products: Carbon exides formed when burned.

F. Health Hazard Data

Recommended Exposure Limits:

See Section B.

t Agrestion tele

Acute Effects of Overexposure:

Eye: Vapors may cause mild irritation; liquefied gas may cause freezo-burns.

Skin: Vapors are not irritating; liquofied gas may cause freezo-burns.

Inhalation: Simple asphyxiant; dizzinoss, disorientation, hendache, excitation, central nervous system depression, anosthesia.

Ingestion: Not a likely route; may cause freeze-burns to the mucous membranes and central nervous system depression.

Subchronic and Chronic Effects of Overexposure:

No known applicable information.

Other Health Effects:

. , 6 mi.

No known applicable information.

Health Hazard Categories:

	Animal	lluman		Animal	lluman
Known Carcinogon Suspect Carcinogen Hutagen Teratogon Allergic Sensitize Highly Toxio			Toxic Corrosive Irritant Target Organ Toxin Specify -Eye and Skin Haz Lung-Simple Aspl		ze_burns

First Aid and Emergency Procedures:

Eye: Immediately flush eyes with water for at least 15 minutes. For freeze burns sook immediate medical attention.

If irritation develops, seek medical attention.

Skin: Flush skin with water for 15 minutes. For freeze burns seek immediate medical attention. If irritation develops, seek modical attention.

Inhalation: Remove from exposure. If breathing censes, administer artificial respiration followed by exygen. Seek medical attention.

Ingestion: Seek immediate medical attention.

G. Physical Data

Appearance: Colorless liquefied petroleum gas

Odor: None (repulsive if odorant has been added)

Boiling Point: 31F (-10)

Vapor Pressure: 37 pslg (2670 mm Hg) at 100F

Vapor Density (Air = 1), 2.0

Solubility in Water: Negligible

Specific Gravity (1120 = 1): 0.584 (60/60F)

Percent Volatile by Volume: 100

Evaporation Rate (Ethyl Ethor = 1): >1 Viscosity: Not Established

H. Fire and Explosion Data

Flash Point (Hethod Used): -100F (-73C)(Estimated)

Flammable Limits (% by Volume in Air), LEL - 1.9

UEL - 8.5

Fire Extinguishing Media:

Dry chemical, foam or carbon

dioxide (CO2).

Special Fire Fighting Procedures:

Evacuate area of all unnecessary personnel. Use NIOSH/MSHA approved self-contained breathing apparatus and other protective equipment and/or garments described in Section C if exposure conditions warrant. Shut off source, If possible allow fire to burn until gas flow is shut off. Water fog or spray may be used to cool exposed containers and equipment.

Fire and Explosion Hazards:

Carbon oxides formed when burned. Highly flammable vapors which are heavier than air may accumulate in low areas and/or aprend along ground away from handling site.

I. Spill, Leak and Disposal Procedures

Precautions Required if Material is Released or Spillod:

Evacuate area of all unnecessary personnel. Wear protective equipment and/or garments described in Section C if exposure conditions warrant. Shut off source, if possible. Protect from ignition. Ventilate area thoroughly.

Waste Disposal (Insure Conformity with all Applicable Disposal Regulations): Incinerate

J. DOT Transportation

Shipping Nume: Liquofied Potroloum Gas

Hazard Class: Flammable Gas

ID Number: UN 1075

Marking: Liquefied Petroleum Gum/UN 1075

Lubel: Flammable Gus

Placard: Flammable Gas/1075

Hazardous Substance/RQ: Not Applicable

Shipping Description: Liquofied Petroleum Gas, Planmable Gas, UN 1075 Packaging References: 49 CFR 173.304, 173.306, 173.314 and 173.315

K. RCRA Classification - Unadulterated Product as a Waste

Ignitable

L. Protection Required for Work on Contaminated Equipment

Wear protective equipment and/or garmonts described in Section C if exposure conditions warrant. Contact immediate supervisor for specific instructions before work is initiated.

M. Hazard Classification

//_X_		he following hazard dofinition(s ety and Health Hazard Communicat D):	
x	Combustible Liquid Compressed Gas Flammable Gas Flammable Liquid Flammable Solid	Flammable Aerosol Explosive Health Huzard (Section F) Organic Peroxide	Oxidizer Pyrophoric Unstable Water Reactive
		presently available, this production is	

N. Additional Comments

Ingredient % by Wt.

Technical, Pure, Instrument
Research and Polymerization
Grades

Butane 95-99.9
Related Compounds 0.1-5.0

Commercial Grade

Butane 94 (Min.)
Isobutane 3 (Max.)
Propage 0.3 (Max.)

As of the proparation date, this product did not contain a chemical or chemicals subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

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