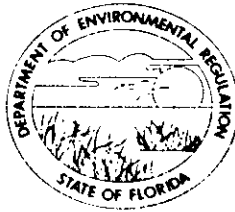


STATE OF FLORIDA  
DEPARTMENT OF ENVIRONMENTAL REGULATION

TWIN TOWERS OFFICE BUILDING  
2600 BLAIR STONE ROAD  
TALLAHASSEE, FLORIDA 32301-8241



BOB GRAHAM  
GOVERNOR  
VICTORIA J. TSCHINKEL  
SECRETARY

December 2, 1982

CERTIFIED MAIL

Mr. Richard C. Entorf  
Senior Vice President  
Florida Crushed Stone Company  
Post Office Box 317  
Leesburg, FL 32748

Dear Mr. Entorf:

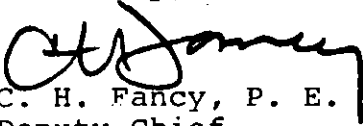
Re: Florida Crushed Stone Company, Cement/Power  
Plant's Applications, Hernando County

Please notice that the application fee \$5,100.00 for  
the subject applications was received by FDFR on November  
1, 1982.

The response to our incompleteness letter (10/29/82)  
from Dr. John Koogler on November 4, 1982, indicates that  
the subject applications are in the process of being revised.  
Dr. Koogler also mentioned in his letter that he would submit  
the revised applications soon.

As soon as we receive those revised applications, we  
will resume processing your permits. Should you have any  
questions on this matter, please feel free to call Bill  
Thomas or Bob King at (904)488-1344.

Sincerely,

  
C. H. Fancy, P. E.  
Deputy Chief  
Bureau of Air Quality  
Management

BK/ks

cc: Dan Williams, DER SW District  
John Koogler, Sholtes & Koogler

No. 0157774

RECEIPT FOR CERTIFIED MAIL

NO INSURANCE COVERAGE PROVIDED—  
NOT FOR INTERNATIONAL MAIL

(See Reverse)

SENT TO			
Mr. Richard C. Entorf			
STREET AND NO.			
P. O. Box 317			
P.O., STATE AND ZIP CODE			
Leesburg, FL 32748			
POSTAGE	\$		
CONSULT POSTMASTER FOR FEES	CERTIFIED FEE	¢	
	SPECIAL DELIVERY	¢	
	RESTRICTED DELIVERY	¢	
	OPTIONAL SERVICES	RETURN RECEIPT SERVICE	¢
		SHOW TO WHOM AND DATE DELIVERED	¢
		SHOW TO WHOM, DATE, AND ADDRESS OF DELIVERY	¢
SHOW TO WHOM AND DATE DELIVERED WITH RESTRICTED DELIVERY		¢	
SHOW TO WHOM, DATE AND ADDRESS OF DELIVERY WITH RESTRICTED DELIVERY	¢		
TOTAL POSTAGE AND FEES	\$		
POSTMARK OR DATE			
12/2/82			

PS Form 3800, Apr. 1976

PS Form 3811, Jan. 1978

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1. The following service is requested (check one.)

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- Show to whom, date and address of delivery..... ¢
- RESTRICTED DELIVERY  
Show to whom and date delivered..... ¢
- RESTRICTED DELIVERY.  
Show to whom, date, and address of delivery. \$ \_\_\_\_

(CONSULT POSTMASTER FOR FEES)

2. ARTICLE ADDRESSED TO:

Mr. Richard C. Entorf  
Post Office Box 317  
Leesburg, FL 32748

3. ARTICLE DESCRIPTION:

REGISTERED NO.	CERTIFIED NO.	INSURED NO.
	0157774	

(Always obtain signature of addressee or agent)

I have received the article described above.

SIGNATURE  Addressee  Authorized agent

4. *[Signature]*  
DATE OF DELIVERY

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SHOLTES & KOOGLER, ENVIRONMENTAL CONSULTANTS

1213 N.W. 6th Street

Gainesville, Florida 32601

(904) 377-5822

SKEC 307-82-01

November 4, 1982

DER

NOV 08 1982

BAQM

Mr. Clair Fancy  
Florida Department of  
Environmental Regulation  
2600 Blair Stone Road  
Tallahassee, Florida 32301

Subject: Florida Crushed Stone Company  
Hernando County, Florida  
Application for State and Federal PSD Review

Dear Mr. Fancy:

In mid-October 1982, your staff was informed that the Florida Crushed Stone Company was making some major revisions to the cement plant and power plant proposed for construction in Hernando County. The most significant change was an increase in the capacity of the electric power generating plant from 40 megawatts to 125 megawatts. As a result of this revision, all permitting for the power plant, including State and Federal PSD Review, will be reviewed under the requirements of the Florida Power Plant Siting Act.

In addition to the increased capacity of the power plant, Florida Crushed Stone has made some revisions in the cement plant. These revisions include the elimination of the auxiliary burner on the rotary raw materials dryer and the elimination of several bag collectors throughout the plant as a result of more efficient venting of materials handling sources.

All of the modifications related to the increased capacity of the power plant have been addressed in the Power Plant Siting Application submitted to FDER by Florida Crushed Stone on October 18, 1982. The purpose of this letter is to describe the modifications to the cement plant and the effect of these modifications on ambient air quality.

It will be noted from Table 2-1, revised (attached hereto), that the proposed power plant will become subject to PSD review for carbon monoxide and hydrocarbons in addition to particulate matter, sulfur dioxide and nitrogen oxides as it was originally. The cement plant, however, will still be subject to PSD review only for particulate matter, sulfur dioxide and nitrogen oxides.

Attached hereto are two copies each of a revised plot plan of the cement plant, a process flow diagram defining the operations of the cement plant and an equipment list defining all items shown in the flow diagram. These materials replace the materials which were submitted with the original PSD application on September 30, 1982.

Also attached is a summary (Table A) identifying the changes in control equipment throughout the cement plant. It should be noted that there are no changes in the production rate of the plant; only changes in the handling of raw materials and the placement of bag collectors to control emissions from vented materials handling sources. In addition to the summary of changes in Table A, the material presented in Appendix A2-1 of the original application has been modified to reflect the revisions to individual sources and is attached hereto.

Since the change in the capacity of the power plant will have a significant effect on the gas flows through the raw materials dryer, the raw mill, the kiln and the clinker cooler of the cement plant, revised copies of Figures 2-3, 2-4 and 2-5 of the original application have been prepared and are attached. In these figures, the gas flow through the power plant and the referenced portions of the cement plant are shown when both the power plant and the cement plant are operating, when the power plant only is operating and when the cement plant only is operating.

As a result of the increase in particulate matter, sulfur dioxide and nitrogen oxides emissions from the larger power plant, the air quality impact study had to be revised. The impact analysis, reflecting the increased emission rates has been included in the Power Plant Siting Application submitted to FDER by Florida Crushed Stone on October 18, 1982. Verbal discussion with your staff has indicated that it will be unnecessary to duplicate the air quality modeling material and submit it as a revision to the PSD application for the cement plant.

The revised modeling for cement plant and power plant particulate matter emissions as submitted with the Power Plant Siting Application reflected only the increase in particulate matter emissions from the power plant. The modeling did not reflect the reduction in particulate matter emissions from the various bag collectors throughout the cement plant as summarized in Table A, delineating cement plant equipment changes.

As a result of the equipment changes within the cement plant, particulate matter emissions from sources other than the kiln/power plant bag collector will be reduced from 45.1 pounds per hour to 24.8 pounds per hour (Table A). In addition to emission changes many of the source parameters (stack height, stack diameter, stack gas temperature and stack gas velocity) were also changed. Rather than revise all of the particulate matter air quality modeling to reflect the equipment changes, only the conditions resulting in the maximum impact from the proposed Florida Crushed Stone sources were remodeled. These conditions were represented by meteorological conditions from day 174, 1972, the revised particulate matter emission data summarized in Table A and receptors shown at Location 10 in Figure 5-7 of the original PSD application.

The modeling conducted in conjunction with the original PSD application (an emission rate from materials handling sources of 41.5 pounds per hour) showed a maximum particulate matter impact from Florida Crushed Stone sources of 21 micrograms per cubic meter. The modeling conducted with the revised sources (24.8 pounds per hour) shows a maximum particulate matter impact from Florida Crushed Stone sources of 12 micrograms per cubic meter.

Since the maximum impact decreased approximately 43 percent as a result of changes in equipment, it is anticipated that the impacts at the other locations shown in Figure 5-7 will also decrease and since PSD increments and air quality standards were not threatened with the 41.5 pound per hour particulate matter emission rate, it follows that these standards will not be threatened under revised conditions with an emission rate of 24.8 pounds per hour. A copy of the air quality modeling, conducted with the ISC-ST model, analyzing the worst case impact of particulate matter emissions is attached hereto.

One matter which was not discussed in the original PSD application is that of downwash. This condition can develop when emissions from various sources within a plant are trapped in the wake of the stack or an adjacent building and are rapidly mixed to ground-level. For the Florida Crushed Stone sources, the effects of downwash were analyzed on the 24-hour particulate matter impact, the 24-hour sulfur dioxide impact and the 3-hour sulfur dioxide impact. It should be recognized in reviewing the results of these analyses that the potential for downwash to exist during an entire 24-hour period is extremely remote.

The particulate matter downwash was analyzed for conditions which resulted in the greatest particulate matter impact from Florida Crushed Stone sources under normal conditions. This was with meteorology from day 174, 1972 and at receptors shown at location 10 in Figure 5-7 of the

original application. As discussed in a preceeding paragraph, the maximum impact of particulate matter emissions at this receptor under normal dispersion conditions was 12.0 micrograms per cubic meter. Under downwash conditions, as analyzed with the ISC-ST model, the maximum impact is 9.9 micrograms per cubic meter. The reduced impact undoubtedly results from the fact that the particulate matter emissions are dispersed over a wider area normal to the wind. This factor apparently offsets the increased impact expected due to the particulate matter reaching ground-level more rapidly.

The 24-hour sulfur dioxide downwash analysis was conducted using meteorology from day 286, 1974 and receptors at Location 8 in Figure 6.3 of the Power Plant Siting Application. A copy of this figure is attached hereto. The maximum impact under normal dispersion conditions as shown in Figure 6-3, was 19.0 micrograms per cubic meter. Under downwash conditions, as defined by the ISC-ST model, the maximum impact at Receptor No. 8 will be 18.0 micrograms per cubic meter. A copy of the modeling showing this analysis is attached.

For the 3-hour sulfur dioxide downwash analysis, conditions represented by meteorology from day 284, 1974 were used with receptors shown at Location 8 and Figure 6-2 of the Power Plant Siting Application. A copy of this figure is attached. Under normal dispersion conditions, the maximum 3-hour impact of emissions from Florida Crushed Stone sources at this receptor was 73 micrograms per cubic meter. Under downwash conditions, as defined by the ISC-ST model, the maximum of 3-hour impact will be 75 micrograms per cubic meter. A copy of the modeling showing this analysis is attached hereto.

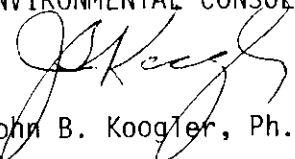
The results of the downwash analyses show that the 24-hour particulate matter and sulfur dioxide emission impacts will be reduced slightly if downwash occurs during the entire 24-hour period. The analyses further show that the impact of 3-hour sulfur dioxide emissions will increase by three micrograms per cubic meter if downwash occurs during the worst case 3-hour period. These changes in impacts will not result in violations of applicable air quality standards or applicable PSD increments.

The FDER Construction Permit Applications submitted in conjunction with the PSD application for the cement plant are being revised to reflect changes in control equipment. These revised applications will be submitted to your office as soon as they are completed.

If any additional information is needed to complete the PSD application for the cement plant, please contact our office.

Very truly yours,

SHOLTES & KOOGLER  
ENVIRONMENTAL CONSULTANTS, INC.

  
John B. Koogler, Ph.D., P.E.

JBK:ldh  
Enclosures  
cc: Mr. Richard C. Entorf  
Mr. Larry Curtin

Summary of Air Pollutant  
Emission Rates from  
125 Megawatt Power Plant and  
600,000 Ton per Year Cement Plant

TABLE 2-1  
 ANNUAL AIR POLLUTANT EMISSION RATES  
 FLORIDA CRUSHED STONE COMPANY  
 HERNANDO COUNTY, FLORIDA

Source	Pollutant Emission Rate (tpy)				
	Particulate Matter	Sulfur Dioxide	Nitrogen Oxides	Carbon Monoxide	Hydrocarbons
Kiln	141	305	1585	0	0
Cooler	47	0	0	0	0
Power Plant	486	5837	3405	197	59
Other					
Cement Plant	95	0	0	0	0
Secondary (1)	2	1	10	8	3
Total	771	6143	5000	205	62
Power Plant	486	5837	3405	197	59
Cement Plant	285	306	1595	8	3
De Minimus Emission Rate	25	40	40	100	40

(1) See Appendix A2-2



Summary of Control  
Equipment Changes  
in Cement Plant



APPENDIX A2-1

Tentative Specifications  
for Control Equipment  
Revised 11/3/82

E - 360.044  
N - 3162.648

FORM PL-2 (72-9)

P.M. = 10000 acfm x 60 min/hr x 0.012 gr/ft<sup>3</sup>  
x 1/7000 lb/grain x 0.12 g/sec/lb/hr  
= 0.13 g/sec

Ht = 25 ft  
dia = 2.3 ft  
Vel = 40.0 ft/min

TABLE II  
FABRIC FILTERS

Point Number (from Flow Diagram) B09 <b>ELIMINATE</b>		Manufacturer & Model No. (if available)		
Name of Abatement Device CLAY CRUSHER		Type of Particulate Controlled CLAY		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm)		Gas Stream Temperature (°F)	Particulate Grain Loading (grain/scf)	
Design Maximum	Average Expected		Inlet	Outlet
10000		70	15	0.012
Pressure Drop (in. H <sub>2</sub> O)		Water Vapor Content of Effluent Stream (lb water/lb dry air)	Fan Requirements	
6			(hp) 2.5	(ft <sup>3</sup> /min) 10000
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range	Inlet		Outlet	
0.0-0.5	%		%	
0.5-1.0	%		%	
1.0-5.0	%		%	
5-10	%		%	
10-20	%		%	
over 20	%		%	
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth)	Bag Diameter (in.)	Bag Length (ft)	Number of Bags	Number of Compartments in Baghouse
6.5	6	10	100	1
Bag rows will be: Staggered		Walkways will be provided between banks of bags:		
Straight		Yes No		
Filtering Material: POLYESTER				
Describe Bag Cleaning Method and Cycle: PULSE JET				
ADDITIONAL INFORMATION				

On separate sheets attach the following:

- A. Details regarding principle of operation
- B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.

If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.

Will not be const [REDACTED]

B - 360.123  
N - 3162.379

FORM PI-2 (72-9)  
 $PM = \frac{4000}{6000} \times 60 \times 0.012 \times 17000 \times 0.126$   
 $= 0.06 \text{ g/sec}$   
 $0.05$

TABLE II  
FABRIC FILTERS

Ht = 55' ✓  
dia = 1.5 ft.  
Vel = ~~47.2 f/s~~ 37.7 f/s

Point Number (from Flow Diagram) <b>B10 D04</b>		Manufacturer & Model No. (if available)		
Name of Abatement Device <b>LIMESTONE CONVEYOR</b>		Type of Particulate Controlled <b>LIMESTONE</b>		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm)		Gas Stream Temperature (°F)	Particulate Grain Loading (grain/scf)	
Design Maximum <b>4000</b> <del>5000</del>	Average Expected	<b>70</b> ✓	Inlet <b>15</b>	Outlet <b>0.012</b>
Pressure Drop (in. H <sub>2</sub> O) <b>6 10"</b>		Water Vapor Content of Effluent Stream (lb water/lb dry air)	Fan Requirements (hp) (ft <sup>3</sup> /min) <b>15</b> <b>5000 4200</b>	
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range	Inlet		Outlet	
0.0-0.5	%		%	
0.5-1.0	%		%	
1.0-5.0	%		%	
5-10	%		%	
10-20	%		%	
over 20	%		%	
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth) <b>6.5</b>	Bag Diameter (in.) <b>6</b>	Bag Length (ft) <b>10</b>	Number of Bags <b>50 40</b>	Number of Compartments in Baghouse <b>1</b>
Bag rows will be: <b>Staggered</b>		Walkways will be provided between banks of bags: <b>Yes</b> <b>No</b>		
Filtering Material: <b>POLYESTER</b>				
Describe Bag Cleaning Method and Cycle: <b>PULSE JET</b>				
ADDITIONAL INFORMATION				

On separate sheets attach the following:

- A. Details regarding principle of operation
- B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.

If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.

Will not be const

E - 360.005 ✓

N - 3162.477

FORM PI-2 (72-9)

$$P.M. = \frac{1000}{10,000} \times 60 \times 0.012 \times 17000 \times 0.126$$

$$= \frac{0.126}{0.01} \text{ g/sec}$$

TABLE II  
FABRIC FILTERS

$$Ht = 25 \times 100'$$

$$dia = 2.310' \text{ Vel} = 42 \text{ fpm} \rightarrow 21.2 \text{ f/s}$$

Point Number (from Flow Diagram) <b>D-2 + DOB</b>		Manufacturer & Model No. (if available)		
Name of Abatement Device <b>LIMESTONE BIN</b> <del>FREEMAN BIN</del>		Type of Particulate Controlled <b>LIMESTONE</b>		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm)		Gas Stream Temperature (°F)	Particulate Grain Loading (grain/scf)	
Design Maximum <b>1000</b> <del>10,000</del>	Average Expected		Inlet <b>15</b>	Outlet <b>0.012</b>
Pressure Drop (in. H <sub>2</sub> O) <b>6 10"</b>		Water Vapor Content of Effluent Stream (lb water/lb dry air)	Fan Requirements (hp) (ft <sup>3</sup> /min) <b>25 10</b> <del>10000</del> <b>1050</b>	
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range	Inlet		Outlet	
0.0-0.5	%		%	
0.5-1.0	%		%	
1.0-5.0	%		%	
5-10	%		%	
10-20	%		%	
over 20	%		%	
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth) <b>6.5</b>	Bag Diameter (in.) <b>6</b>	Bag Length (ft) <b>10</b>	Number of Bags <b>10</b> <del>100</del>	Number of Compartments in Baghouse <b>1</b>
Bag rows will be: <b>Staggered</b> <b>Straight</b>		Walkways will be provided between banks of bags: <b>Yes</b> <b>No</b>		
Filtering Material: <b>POLYESTER</b>				
Describe Bag Cleaning Method and Cycle: <b>PULSE JET</b>				
ADDITIONAL INFORMATION				

On separate sheets attach the following:

- A. Details regarding principle of operation
- B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.

If the device has hoppers, safety valves, etc. include in drawing and specify when such hoppers are to be used and under what

E - 360.005 ✓  
 N - 3162.477

P.M. =  $\frac{6000}{10,000} \times 60 \times 0.012 \times 17000 \times 0.12$   
 $= 0.13 \text{ g/sec}$   
 $0.08$

TABLE II  
 FABRIC FILTERS

Ht = 125' ✓  
 dia = 2.5' 20' Vel = 42.0 fpm → 31.8 fpm

Point Number (from Flow Diagram) <b>DZ + D12</b>		Manufacturer & Model No. (if available)		
Name of Abatement Device <b>PREMIX BIAL BINS</b>		Type of Particulate Controlled <b>LIMESTONE</b>		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm)		Gas Stream Temperature (°F)	Particulate Grain Loading (grain/scf)	
Design Maximum <b>6000</b> <del>10,000</del>	Average Expected	<b>70</b> ✓	Inlet <b>15</b>	Outlet <b>0.012</b>
Pressure Drop (in. H <sub>2</sub> O) <b>6.11"</b>		Water Vapor Content of Effluent Stream (lb water/lb dry air)	Fan Requirements (hp) <b>2520</b> <del>10000</del> <b>6300</b> (ft <sup>3</sup> /min)	
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range	Inlet	Outlet		
0.0-0.5	%	%		
0.5-1.0	%	%		
1.0-5.0	%	%		
5-10	%	%		
10-20	%	%		
over 20	%	%		
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth)	Bag Diameter (in.)	Bag Length (ft)	Number of Bags	Number of Compartments in Baghouse
<b>6.5</b>	<b>6</b>	<b>10</b>	<b>60</b> <del>100</del>	<b>1</b>
Bag rows will be: <b>Staggered</b> <u>Straight</u>		Walkways will be provided between banks of bags: <b>Yes</b> <u>No</u>		
Filtering Material: <b>POLYESTER</b>				
Describe Bag Cleaning Method and Cycle: <b>PULSE JET</b>				
ADDITIONAL INFORMATION				

On separate sheets attach the following:

- A. Details regarding principle of operation
- B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.

If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.

Will not be const

E - 360.005 ✓  
N - 3162.477

P.M. =  $\frac{4000}{10,000} \times 60 \times 0.012 \times 17000 \times 0.126$   
= 0.13 g/sec  
0.05

TABLE II  
FABRIC FILTERS

Ht = 125' ✓  
dia = 2.515' Vel = 42.0 fpm → 37.7 fps

Point Number (from Flow Diagram) <b>D27 D17</b>		Manufacturer & Model No. (if available)		
Name of Abatement Device <b>CLAY PROMIX BIN</b>		Type of Particulate Controlled <b>LIMESTONE CLAY</b>		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm)		Gas Stream Temperature (°F) <b>70</b> ✓	Particulate Grain Loading (grain/scf)	
Design Maximum <b>4000</b> <del>10,000</del>	Average Expected		Inlet <b>15</b>	Outlet <b>0.012</b>
Pressure Drop (in. H <sub>2</sub> O) <b>6 10"</b>		Water Vapor Content of Effluent Stream (lb water/lb dry air)		Fan Requirements (hp) (ft <sup>3</sup> /min) <b>2515</b> <del>10000</del> <b>4200</b>
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range	Inlet		Outlet	
0.0-0.5	%		%	
0.5-1.0	%		%	
1.0-5.0	%		%	
5-10	%		%	
10-20	%		%	
over 20	%		%	
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth) <b>6.5</b>	Bag Diameter (in.) <b>6</b>	Bag Length (ft) <b>10</b>	Number of Bags <b>40</b> <del>100</del>	Number of Compartments in Baghouse <b>1</b>
Bag rows will be: Staggered <input type="checkbox"/> <b>Straight</b> <input checked="" type="checkbox"/>		Walkways will be provided between banks of bags: Yes <input type="checkbox"/> <b>No</b> <input checked="" type="checkbox"/>		
Filtering Material: <b>POLYESTER</b>				
Describe Bag Cleaning Method and Cycle: <b>PULSE JET</b>				
ADDITIONAL INFORMATION				

On separate sheets attach the following:

- A. Details regarding principle of operation
- B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.

If the design has bypasses, etc., include in drawing and specify when such bypasses are to be used and under what



E - 359.950 ✓  
 N - 3162.477

P.M. =  $8000 \times 60 \times 0.012 \times 5000 \times 0.126$   
 $= 0.10 \text{ g/sec}$

Ht = 25' ✓  
 dia = 2.0' ✓  
 Vel = 42.3 fps ✓

TABLE II  
 FABRIC FILTERS

Point Number (from Flow Diagram) <b>D16 D18 (two)</b>		Manufacturer & Model No. (if available)		
Name of Abatement Device <b>RAW MATERIALS BIN DISCHG. LIMESTONE TRANSFER</b>		Type of Particulate Controlled <b>LIMESTONE</b>		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm)		Gas Stream Temperature (°F)	Particulate Grain Loading (grain/scf)	
Design Maximum	Average Expected		Inlet	Outlet
8000 ✓		70 ✓	15	0.012
Pressure Drop (in. H <sub>2</sub> O)		Water Vapor Content of Effluent Stream (lb water/lb dry air)	Fan Requirements (hp) (ft <sup>3</sup> /min)	
6 11"			20 25	8000 8200
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range	Inlet		Outlet	
0.0-0.5	%		%	
0.5-1.0	%		%	
1.0-5.0	%		%	
5-10	%		%	
10-20	%		%	
over 20	%		%	
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth)	Bag Diameter (in.)	Bag Length (ft)	Number of Bags	Number of Compartments in Baghouse
6.5	6	10	80 ✓	
Bag rows will be: Staggered <u>Straight</u>		Walkways will be provided between banks of bags: Yes <u>No</u>		
Filtering Material: <b>POLYESTER</b>				
Describe Bag Cleaning Method and Cycle: <b>PULSE JET</b>				
ADDITIONAL INFORMATION				

On separate sheets attach the following:

- A. Details regarding principle of operation
- B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.

If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.

E - 360.017 ✓  
 N - 3162.337

6000  
 $P.M. = 10,000 \times 60 \times 0.012 \times 1/2000 \times 0.126$   
 $= 0.179 \text{ sec } 0.089 \text{ /sec}$   
 $Ht = 125' \checkmark$   
 $dia = 2.0'$   
 $Vel = 42.0 \text{ ft } 31.8 \text{ fps}$

TABLE II  
 FABRIC FILTERS

Point Number (from Flow Diagram) <u>D22 D23</u>		Manufacturer & Model No. (if available)		
Name of Abatement Device <u>FLY ASH BIN</u>		Type of Particulate Controlled <u>FLY ASH</u>		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm) <u>10,000 6000</u>		Gas Stream Temperature (°F) <u>70</u>		Particulate Grain Loading (grain/scf)
Design Maximum	Average Expected			
				Inlet <u>15</u>
				Outlet <u>0.012</u>
Pressure Drop (in. H <sub>2</sub> O) <u>5 10"</u>		Water Vapor Content of Effluent Stream (lb water/lb dry air)		Fan Requirements (hp) (ft <sup>3</sup> /min) <u>2520 10000 6300</u>
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range		Inlet		Outlet
0.0-0.5		%		%
0.5-1.0		%		%
1.0-5.0		%		%
5-10		%		%
10-20		%		%
over 20		%		%
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth) <u>6.5</u>	Bag Diameter (in.) <u>6</u>	Bag Length (ft) <u>10</u>	Number of Bags <u>60 100</u>	Number of Compartments in Baghouse <u>1</u>
Bag rows will be: Staggered <input type="radio"/> <u>Straight</u> <input checked="" type="radio"/>		Walkways will be provided between banks of bags: Yes <input type="radio"/> <u>No</u> <input checked="" type="radio"/>		
Filtering Material: <u>POLYESTER</u>				
Describe Bag Cleaning Method and Cycle: <u>PULSE JET</u>				
ADDITIONAL INFORMATION				

On separate sheets attach the following:

- A. Details regarding principle of operation
- B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.

If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.

E-360.008  
N-3162.392

Ht = 300'  
dia = 16.0'  
Vel = 48.0 fps - Includ.  
power plant of Cement pl.

TABLE II  
FABRIC FILTERS

Point Number (from Flow Diagram) <del>E16</del> E20		Manufacturer & Model No. (if available)		
Name of Abatement Device <b>POWER PLANT - KILN MILL BAGHOUSE</b>		Type of Particulate Controlled <b>LIMESTONE / FLY ASH</b>		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm)		Gas Stream Temperature (°F)	Particulate Grain Loading (grain/scf)	
Design Maximum	Average Expected		Inlet	Outlet
578800	550,000	230	25	<del>          </del>
Pressure Drop (in. H <sub>2</sub> O)		Water Vapor Content of Effluent Stream (lb water/lb dry air)	Fan Requirements	
6			(hp)	(ft <sup>3</sup> /min)
			2250	580,000
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range		Inlet	Outlet	
0.0-0.5		%	%	
0.5-1.0		%	%	
1.0-5.0		%	%	
5-10		%	%	
10-20		%	%	
over 20		%	%	
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth)	Bag Diameter (in.)	Bag Length (ft)	Number of Bags	Number of Compartments in Baghouse
1.6	12	37	3192	28
Bag rows will be: Staggered		Walkways will be provided between banks of bags: <u>Yes</u> No		
Filtering Material:		Teflon coated fiber glass		
Describe Bag Cleaning Method and Cycle:		Reverse Air		
ADDITIONAL INFORMATION				

On separate sheets attach the following:

- Details regarding principle of operation
- An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.

If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.

E-360.030 ✓  
N-3162.335

2000 FORM PI-2 (72-9)  
P.M. = ~~5000~~ × 60 × 0.015 × 1/7000 × 0.126  
= 0.00 g/sec 0.03 g/sec

Ht = ~~25~~ 60'  
dia = 1.5' 1.0'  
Vel = ~~17.2 fps~~ 42.4 fps

TABLE II  
FABRIC FILTERS

Point Number (from Flow Diagram) <b>F09 F14</b>		Manufacturer & Model No. (if available)		
Name of Abatement Device <b>RAW MEAL Transfer</b>		Type of Particulate Controlled <b>RAW meal</b>		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm)		Gas Stream Temperature (°F)	Particulate Grain Loading (grain/scf)	
Design Maximum <b>2000</b> <del>5000</del>	Average Expected	<b>180</b> <del>150</del>	Inlet <b>20</b>	Outlet <b>0.015</b>
Pressure Drop (in. H <sub>2</sub> O) <b>6 10"</b>		Water Vapor Content of Effluent Stream (lb water/lb dry air)	Fan Requirements (hp) (ft <sup>3</sup> /min)	
			<b>1510</b>	<del>5000</del> <b>2100</b>
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range	Inlet		Outlet	
0.0-0.5	%		%	
0.5-1.0	%		%	
1.0-5.0	%		%	
5-10	%		%	
10-20	%		%	
over 20	%		%	
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth) <b>6.5</b>	Bag Diameter (in.) <b>6</b>	Bag Length (ft) <b>10</b>	Number of Bags <b>20</b> <del>50</del>	Number of Compartments in Baghouse <b>1</b>
Bag rows will be: Staggered <input type="checkbox"/> <b>Straight</b> <input checked="" type="checkbox"/>		Walkways will be provided between banks of bags: Yes <input type="checkbox"/> <b>No</b> <input checked="" type="checkbox"/>		
Filtering Material: <b>POLYESTER</b>				
Describe Bag Cleaning Method and Cycle: <b>PULSE JET</b>				
ADDITIONAL INFORMATION				

On separate sheets attach the following:

- A. Details regarding principle of operation
- B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.

If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.

E - 360.037 ✓  
 N - 3162.312

FORM PI-2 (72-9)  
 P.M. =  $26000 \times 60 \times 0.015 \times 1/7000 \times 0.126$   
 = ~~0.37~~  $0.429 \text{ /sec}$   
 Ht = ~~205'~~ 205'  
 dia = 3.5"  
 Vel = ~~40.0 fpm~~ 45.0 fpm

TABLE II  
 FABRIC FILTERS

Point Number (from Flow Diagram) G 12 ✓		Manufacturer & Model No. (if available)		
Name of Abatement Device BLENDING SILO		Type of Particulate Controlled RAW MEAL		
<b>GAS STREAM CHARACTERISTICS</b>				
Flow Rate (acfm)		Gas Stream Temperature (°F)	Particulate Grain Loading (grain/scf)	
Design Maximum 26,000 <del>23,000</del>	Average Expected	180 <del>150</del>	Inlet 30	Outlet 0.015
Pressure Drop (in. H <sub>2</sub> O) 6 1/2	Water Vapor Content of Effluent Stream (lb water/lb dry air)		Fan Requirements (hp) (ft <sup>3</sup> /min) 4075 23,000 27,300	
<b>PARTICULATE DISTRIBUTION (By Weight)</b>				
Micron Range	Inlet		Outlet	
0.0-0.5	%		%	
0.5-1.0	%		%	
1.0-5.0	%		%	
5-10	%		%	
10-20	%		%	
over 20	%		%	
<b>FILTER CHARACTERISTICS</b>				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth) 6.5	Bag Diameter (in.) 6	Bag Length (ft) 10	Number of Bags 260 <del>230</del>	Number of Compartments in Baghouse 1
Bag rows will be: Staggered <u>Straight</u>		Walkways will be provided between banks of bags: Yes <u>No</u>		
Filtering Material: <u>POLYESTER</u>				
Describe Bag Cleaning Method and Cycle: <u>PULSE JET</u>				
<b>ADDITIONAL INFORMATION</b>				

On separate sheets attach the following:

- A. Details regarding principle of operation
- B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.

If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.

E - 360.044 ✓  
N - 3162.306

6000 FORM PI-2 (72-9)  
P.N. =  $10,000 \times 0.015 \times 60 \times 1/7000$   
 $\times 0.126$   
= 0.168/sec 0.109/sec  
Ht = 50' ✓  
dia = 2.5' 2.0'  
Vel = 34.1 ft 31.8 fps

TABLE II  
FABRIC FILTERS

Point Number (from Flow Diagram) H15 ✓		Manufacturer & Model No. (if available)		
Name of Abatement Device KILN FEED		Type of Particulate Controlled RAW MEAL		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm)		Gas Stream Temperature (°F)	Particulate Grain Loading (grain/scf)	
Design Maximum 6000 <del>10,000</del>	Average Expected	200 150	Inlet 20	Outlet 0.015
Pressure Drop (in. H <sub>2</sub> O) 6 11		Water Vapor Content of Effluent Stream (lb water/lb dry air)	Fan Requirements (hp) (ft <sup>3</sup> /min) 2520 10400 6300	
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range		Inlet	Outlet	
0.0-0.5		%	%	
0.5-1.0		%	%	
1.0-5.0		%	%	
5-10		%	%	
10-20		%	%	
over 20		%	%	
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth) 6.5	Bag Diameter (in.) 6	Bag Length (ft) 10	Number of Bags 60 100	Number of Compartments in Baghouse 1
Bag rows will be: Staggered		Walkways will be provided between banks of bags: Yes		
<u>Straight</u>		<u>No</u>		
Filtering Material: POLYESTER				
Describe Bag Cleaning Method and Cycle: PULSE JET				
ADDITIONAL INFORMATION				

On separate sheets attach the following:

- A. Details regarding principle of operation
- B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.

If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.

E - 360.114 ✓  
N - 3162.137

FORM PI-2 (72-9)  
P.M. =  $\frac{5000}{1000} \times 60 \times 0.015 \times \frac{1}{2000} \times 0.126$   
= ~~0.163/sec~~ 0.08 g/sec

Ht = 200' ✓  
dia = ~~2.3'~~ 1.5'  
Vel = ~~34.1 fpm~~ 47.2 fpm

TABLE II  
FABRIC FILTERS

Point Number (from Flow Diagram) <b>LT2 LOG</b>		Manufacturer & Model No. (if available)		
Name of Abatement Device <b>CLINKER SILO</b> ✓		Type of Particulate Controlled <b>CLINKER</b>		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm)		Gas Stream Temperature (°F)	Particulate Grain Loading (grain/scf)	
Design Maximum	Average Expected		Inlet	Outlet
<b>5000</b> <del>10,000</del>		<b>200</b> <del>150</del>	<b>10</b>	<b>0.015</b>
Pressure Drop (in. H <sub>2</sub> O)		Water Vapor Content of Effluent Stream (lb water/lb dry air)		Fan Requirements (hp) (ft <sup>3</sup> /min)
<b>6.11</b>				<b>2520</b> <del>10,000</del> <b>5250</b>
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range		Inlet		Outlet
0.0-0.5		%		%
0.5-1.0		%		%
1.0-5.0		%		%
5-10		%		%
10-20		%		%
over 20		%		%
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth)	Bag Diameter (in.)	Bag Length (ft)	Number of Bags	Number of Compartments in Baghouse
<b>6.5</b>	<b>6</b>	<b>10</b>	<b>50</b> <del>100</del>	<b>7</b>
Bag rows will be: Staggered <b>Straight</b>		Walkways will be provided between banks of bags: Yes <b>No</b>		
Filtering Material: <b>POLYESTER</b>				
Describe Bag Cleaning Method and Cycle: <b>PULSE JET</b>				
ADDITIONAL INFORMATION				

On separate sheets attach the following:

- A. Details regarding principle of operation
- B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.
- C. If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.

E - 360.108 ✓

N - 3162.125

$$P.M. = \frac{5000}{10000} \times 60 \times 0.015 \times \frac{1}{7000} \times 0.126$$

$$= 0.169 \text{ sec} \rightarrow 0.085 \text{ sec}$$

$$Ht = 200 / 135'$$

$$dia = 2.5' / 1.5'$$

$$Vel = 34.1 \text{ fpm} \rightarrow 47.2 \text{ fpm}$$

TABLE II  
FABRIC FILTERS

Point Number (from Flow Diagram) <u>L13 L08</u>		Manufacturer & Model No. (if available)		
Name of Abatement Device <u>CLINKER SILO</u> ✓		Type of Particulate Controlled <u>CLINKER</u>		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm)		Gas Stream Temperature (°F)	Particulate Grain Loading (grain/scf)	
Design Maximum <u>5000</u> <u>10,000</u>	Average Expected	<u>200</u> <u>150</u>	Inlet <u>10</u>	Outlet <u>0.015</u>
Pressure Drop (in. H <sub>2</sub> O) <u>6"</u>		Water Vapor Content of Effluent Stream (lb water/lb dry air)	Fan Requirements (hp) (ft <sup>3</sup> /min) <u>2520</u> <u>10,000 5250</u>	
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range	Inlet		Outlet	
0.0-0.5	%		%	
0.5-1.0	%		%	
1.0-5.0	%		%	
5-10	%		%	
10-20	%		%	
over 20	%		%	
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth) <u>6.5</u>	Bag Diameter (in.) <u>6</u>	Bag Length (ft) <u>10</u>	Number of Bags <u>50</u> <u>100</u>	Number of Compartments in Baghouse <u>1</u>
Bag rows will be: <u>Staggered</u>		Walkways will be provided between banks of bags: <u>Yes</u> <u>No</u>		
Filtering Material: <u>POLYESTER</u>				
Describe Bag Cleaning Method and Cycle: <u>PULSE JET</u>				
ADDITIONAL INFORMATION				

On separate sheets attach the following:

A. Details regarding principle of operation

B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.

If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.



E - 360.086  
 N - 3162.200

FORM PI-2 (72-9)  
 $P.M = \frac{6000}{3000} \times 60 \times 0.015 \times 1/7000 \times 0.126$   
 $= 0.00 \text{ g/sec } 0.10 \text{ g/sec}$   
 $Ht = 29'$   
 $dia = 2.0'$   
 $Vel = 47.2 \text{ fps } 31.8 \text{ fps}$

TABLE II  
 FABRIC FILTERS

Point Number (from Flow Diagram) <b>L16</b>		Manufacturer & Model No. (if available)		
Name of Abatement Device <b>COOLER DISCHARGE</b>		Type of Particulate Controlled <b>clinker</b>		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm)		Gas Stream Temperature (°F)	Particulate Grain Loading (grain/scf)	
Design Maximum <b>6000</b> <b>5000</b>	Average Expected	<b>200</b> <b>150</b>	Inlet <b>10</b>	Outlet <b>0.015</b>
Pressure Drop (in. H <sub>2</sub> O) <b>6 11"</b>		Water Vapor Content of Effluent Stream (lb water/lb dry air)	Fan Requirements (hp) (ft <sup>3</sup> /min) <b>1520</b> <b>50006300</b>	
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range	Inlet		Outlet	
0.0-0.5	%		%	
0.5-1.0	%		%	
1.0-5.0	%		%	
5-10	%		%	
10-20	%		%	
over 20	%		%	
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth) <b>6.5</b>	Bag Diameter (in.) <b>6</b>	Bag Length (ft) <b>10</b>	Number of Bags <b>60</b> <b>50</b>	Number of Compartments in Baghouse <b>1</b>
Bag rows will be: <b>Staggered</b> <b>Straight</b>		Walkways will be provided between banks of bags: <b>Yes</b> <b>No</b>		
Filtering Material: <b>POLYESTER</b>				
Describe Bag Cleaning Method and Cycle: <b>PULSE JET</b>				
ADDITIONAL INFORMATION				

On separate sheets attach the following:

- A. Details regarding principle of operation
- B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.

If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.

360.105 ✓  
3162.125

P.M. =  $14,000 \times 60 \times 0.015 \times 1/7000 \times 0.126$   
= ~~0.009/sec~~ 0.23g/sec

Ht = ~~50'~~ 50'  
dia = ~~1.5'~~ 2.5'  
Vel = ~~47.2 f/s~~ 47.5 f/s

TABLE II  
FABRIC FILTERS

Point Number (from Flow Diagram) <del>M18</del> M08 replaces { M18 M19 M20		Manufacturer & Model No. (if available)		
Name of Abatement Device CLINKER SILD DISCHARGE		Type of Particulate Controlled CLINKER		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm)		Gas Stream Temperature (°F)	Particulate Grain Loading (grain/scf)	
Design Maximum 14000 <del>5000</del>	Average Expected		Inlet 10	Outlet 0.015
Pressure Drop (in. H <sub>2</sub> O) 6.11"		Water Vapor Content of Effluent Stream (lb water/lb dry air)	Fan Requirements (hp) (ft <sup>3</sup> /min) 7550 <del>5000</del> 14700	
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range	Inlet		Outlet	
0.0-0.5	%		%	
0.5-1.0	%		%	
1.0-5.0	%		%	
5-10	%		%	
10-20	%		%	
over 20	%		%	
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth) 6.5	Bag Diameter (in.) 6	Bag Length (ft) 10	Number of Bags 140 <del>50</del>	Number of Compartments in Baghouse 1
Bag rows will be: Staggered <u>Straight</u>		Walkways will be provided between banks of bags: Yes <u>No</u>		
Filtering Material: <u>POLYESTER</u>				
Describe Bag Cleaning Method and Cycle: <u>PULSE JET</u>				
ADDITIONAL INFORMATION				

On separate sheets attach the following:

- A. Details regarding principle of operation
- B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.

If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.

E-360.105  
N-3162.143

FORM PI-2 (72-9)  
P.M. =  $3000 \times 60 \times 0.015 \times 1/7000 \times 0.126$   
= 0.0531 sec

Ht = 25'  
dia = 1.3'  
Vel = 40.7 fps

TABLE II  
FABRIC FILTERS

Point Number (from Flow Diagram) <del>111</del> Replaced by MOB		Manufacturer & Model No. (if available)		
Name of Abatement Device LIMESTONE SILO		Type of Particulate Controlled LIMESTONE		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm)		Gas Stream Temperature (°F)	Particulate Grain Loading (grain/scf)	
Design Maximum	Average Expected		Inlet	Outlet
3000		70	10	0.015
Pressure Drop (in. H <sub>2</sub> O)		Water Vapor Content of Effluent Stream (lb water/lb dry air)	Fan Requirements	
6			(hp)	(ft <sup>3</sup> /min)
			10	3000
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range	Inlet		Outlet	
0.0-0.5	%		%	
0.5-1.0	%		%	
1.0-5.0	%		%	
5-10	%		%	
10-20	%		%	
over 20	%		%	
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth)	Bag Diameter (in.)	Bag Length (ft)	Number of Bags	Number of Compartments in Baghouse
6.5	6	10	30	7
Bag rows will be: Staggered		Walkways will be provided between banks of bags: Yes		
		No		
Filtering Material:		POLYESTER		
Describe Bag Cleaning Method and Cycle:		PULSE JET		
ADDITIONAL INFORMATION				

On separate sheets attach the following:

- A. Details regarding principle of operation
- B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.

If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.

E-360.123  
N-3162.133

FORM PI-2 (72-9)  
P.H. =  $8000 \times 60 \times 0.015 \times 17000 \times 0.126$   
= 0.139/sec

Ht = 25'  
dia = 2.0  
Vel = 47.3 f/s

TABLE II  
FABRIC FILTERS

Point Number (from Flow Diagram) <del>AA-20</del> Replaced by MOB		Manufacturer & Model No. (if available)		
Name of Abatement Device CEMENT SILO		Type of Particulate Controlled CEMENT		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm)		Gas Stream Temperature (°F)	Particulate Grain Loading (grain/scf)	
Design Maximum	Average Expected		Inlet	Outlet
8000		150	20	0.015
Pressure Drop (in. H <sub>2</sub> O)		Water Vapor Content of Effluent Stream (lb water/lb dry air)	Fan Requirements	
6			(hp)	(ft <sup>3</sup> /min)
			20	8000
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range	Inlet		Outlet	
0.0-0.5	%		%	
0.5-1.0	%		%	
1.0-5.0	%		%	
5-10	%		%	
10-20	%		%	
over 20	%		%	
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth)	Bag Diameter (in.)	Bag Length (ft)	Number of Bags	Number of Compartments in Baghouse
6.5	6	10	80	1
Bag rows will be: Staggered		Walkways will be provided between banks of bags:		
Straight		Yes		
		No		
Filtering Material: POLYESTER				
Describe Bag Cleaning Method and Cycle: PULSE JET				
ADDITIONAL INFORMATION				

On separate sheets attach the following:

- A. Details regarding principle of operation
- B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.

If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.

E-360.111 ✓

N-3162.133

50,000 FORM PI-2 (72-9)  
 P.M. = ~~46,000~~ × 0.015 × 60 × 1/7000 × 0.121  
 = ~~0.70 g/sec~~ 0.81 g/sec  
 Ht = ~~70~~ 70'  
 dia = 5.0'  
 Vel = ~~39~~ 42.4 f/s

TABLE II  
 FABRIC FILTERS

Point Number (from Flow Diagram) N 13 ✓		Manufacturer & Model No. (if available)		
Name of Abatement Device FINISH MILL ✓		Type of Particulate Controlled CEMENT		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm)		Gas Stream Temperature (°F)	Particulate Grain Loading (grain/scf)	
Design Maximum	Average Expected	210 <del>200</del>	Inlet	Outlet
50,000 <del>46,000</del>			200	0.015
Pressure Drop (in. H <sub>2</sub> O)		Water Vapor Content of Effluent Stream (lb water/lb dry air)	Fan Requirements (hp) (ft <sup>3</sup> /min)	
6 20"		0.043	250 300	57,500 <del>46,000</del>
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range	Inlet		Outlet	
0.0-0.5	%		%	
0.5-1.0	%		%	
1.0-5.0	%		%	
5-10	%		%	
10-20	%		%	
over 20	%		%	
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth)	Bag Diameter (in.)	Bag Length (ft)	Number of Bags	Number of Compartments in Baghouse
5	6	10	650 <del>600</del>	ONE
Bag rows will be: Staggered		Walkways will be provided between banks of bags: Yes		
Straight		No		
Filtering Material: POLYESTER				
Describe Bag Cleaning Method and Cycle: PULSE JET				
ADDITIONAL INFORMATION				

On separate sheets attach the following:

- A. Details regarding principle of operation
  - B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.
- If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.

Locate all qt  
 360.125 ✓  
 3162.110

5000  
 PM = ~~12000~~ × 60 × 0.015 × 1/3000 × 0.126  
 20.173/sec, each source  
 0.08  
 Ht = 200' ✓  
 dia = ~~2.5~~ 1.5'  
 Vel = ~~40.7~~ 47.2 f/s

TABLE II  
 FABRIC FILTERS

Point Number (from Flow Diagram) <b>3</b> <b>Q15</b> <del>Q09</del> ( <b>8</b> Units)		Manufacturer & Model No. (if available)		
Name of Abatement Device <b>CEMENT SILO</b> ✓		Type of Particulate Controlled <b>CEMENT</b>		
GAS STREAM CHARACTERISTICS				
Flow Rate (scfm)		Gas Stream Temperature (°F)	Particulate Grain Loading (grain/scf)	
Design Maximum <b>5000</b> <del>12000</del>	Average Expected	<b>180</b> <b>150</b>	Inlet <b>20</b>	Outlet <b>0.015</b>
Pressure Drop (in. H <sub>2</sub> O) <b>6 10"</b>		Water Vapor Content of Effluent Stream (lb water/lb dry air)	Fan Requirements (hp) (ft <sup>3</sup> /min) <b>30 15</b> <del>12000</del> <b>5250</b>	
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range	Inlet		Outlet	
0.0-0.5	%		%	
0.5-1.0	%		%	
1.0-5.0	%		%	
5-10	%		%	
10-20	%		%	
over 20	%		%	
FILTER CHARACTERISTICS				
Filtering Velocity (scfm/ft <sup>2</sup> of Cloth) <b>6.5</b>	Bag Diameter (in.) <b>6</b>	Bag Length (ft) <b>10</b>	Number of Bags <b>50</b> <del>120</del>	Number of Compartments in Baghouse <b>1</b>
Bag rows will be: Staggered <input type="checkbox"/> <b>Straight</b> <input checked="" type="checkbox"/>		Walkways will be provided between banks of bags: Yes <input type="checkbox"/> <b>No</b> <input checked="" type="checkbox"/>		
Filtering Material: <b>POLYESTER</b>				
Describe Bag Cleaning Method and Cycle: <b>PULSE JET</b>				
ADDITIONAL INFORMATION				

On separate sheets attach the following:

- A. Details regarding principle of operation
- B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape

If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.

~~Locust St~~  
 360.125 ✓  
 3162.100

5000  
 PM = ~~2000~~ x 60 x 0.015 x 17000 x 0.126  
 = 0.129/sec, ~~0.08~~  
 0.08 Ht = ~~50~~ 50'  
 dia = 1.5' ✓  
 Vel = ~~42.3 f/s~~ 47.2 f/s

TABLE II  
 FABRIC FILTERS

Point Number (from Flow Diagram) <del>Q 00 (4 units)</del> Q17		Manufacturer & Model No. (if available)		
Name of Abatement Device CEMENT SILO DISCHARGE		Type of Particulate Controlled CEMENT		
<b>GAS STREAM CHARACTERISTICS</b>				
Flow Rate (acfm)		Gas Stream Temperature (°F)	Particulate Grain Loading (grain/scf)	
Design Maximum 5000 <del>8000</del>	Average Expected	160 <del>750</del>	Inlet 20	Outlet 0.015
Pressure Drop (in. H <sub>2</sub> O) 6 11"		Water Vapor Content of Effluent Stream (lb water/lb dry air)	Fan Requirements (hp) (ft <sup>3</sup> /min) 20 ✓ <del>8000</del> 5250	
<b>PARTICULATE DISTRIBUTION (By Weight)</b>				
Micron Range		Inlet	Outlet	
0.0-0.5		%	%	
0.5-1.0		%	%	
1.0-5.0		%	%	
5-10		%	%	
10-20		%	%	
over 20		%	%	
<b>FILTER CHARACTERISTICS</b>				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth) 6.5	Bag Diameter (in.) 6	Bag Length (ft) 10	Number of Bags 50 <del>80</del>	Number of Compartments in Baghouse 1
Bag rows will be: Staggered <input type="checkbox"/> <u>Straight</u> <input checked="" type="checkbox"/>		Walkways will be provided between banks of bags: Yes <input type="checkbox"/> <u>No</u> <input checked="" type="checkbox"/>		
Filtering Material: <u>POLYESTER</u>				
Describe Bag Cleaning Method and Cycle: <u>PULSE JET</u>				
<b>ADDITIONAL INFORMATION</b>				

On separate sheets attach the following:

A. Details regarding principle of operation

B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.

If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.

~~360.125~~  
 360.125 ✓  
 3162.100

FORM PI-2 (72-9)  
 PM =  $\frac{5000}{0.08} \times 60 \times 0.015 \times 1/7000 \times 0.126$   
 $= 0.179 \text{ g/sec}$   
 $H_t = 50'$   
 $d_{10} = 1.5'$   
 $V_{el} = 42.3 \text{ fpm}$  47.2 fpm

TABLE II  
 FABRIC FILTERS

Point Number (from Flow Diagram) <del>Q08 (4 units)</del> Q18		Manufacturer & Model No. (if available)		
Name of Abatement Device CEMENT SILD DISCHARGE		Type of Particulate Controlled CEMENT		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm)		Gas Stream Temperature (°F) 160 +50	Particulate Grain Loading (grain/scf)	
Design Maximum 5000 <del>8000</del>	Average Expected		Inlet 20	Outlet 0.015
Pressure Drop (in. H <sub>2</sub> O) 6 11"		Water Vapor Content of Effluent Stream (lb water/lb dry air)		Fan Requirements (hp) (ft <sup>3</sup> /min) 20 ✓ <del>5000</del> 5250
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range	Inlet		Outlet	
0.0-0.5	%		%	
0.5-1.0	%		%	
1.0-5.0	%		%	
5-10	%		%	
10-20	%		%	
over 20	%		%	
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth) 6.5	Bag Diameter (in.) 6	Bag Length (ft) 10	Number of Bags 50 <del>80</del>	Number of Compartments in Baghouse 1
Bag rows will be: Staggered		Walkways will be provided between banks of bags: Yes <input checked="" type="radio"/> No <input type="radio"/>		
Filtering Material: POLYESTER				
Describe Bag Cleaning Method and Cycle: PULSE JET				
ADDITIONAL INFORMATION				

On separate sheets attach the following:

- A. Details regarding principle of operation
  - B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.
- If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.



E-360.155 ✓  
N-3162.032

8000 FORM PI-2 (72-9)  
 $PM = \frac{8000}{10,000} \times 60 \times 0.015 \times \sqrt{7000} \times 0.126$   
 $= 0.139 / \text{sec} \rightarrow 0.139 \text{ g/sec}$   
 $Ht = 55'$  ✓  
 $d_{ia} = 2.5' \rightarrow 2.0'$   
 $Vel = 34.1 \text{ fpm} \rightarrow 42.4 \text{ fpm}$

TABLE II  
FABRIC FILTERS

Point Number (from Flow Diagram) R 14 ✓		Manufacturer & Model No. (if available)		
Name of Abatement Device PACKING PLANT ✓		Type of Particulate Controlled CEMENT		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm)		Gas Stream Temperature (°F)		Particulate Grain Loading (grain/scf)
Design Maximum	Average Expected			Inlet
8,000 <del>10,000</del>		160 70		15
				Outlet
				0.015
Pressure Drop (in. H <sub>2</sub> O)		Water Vapor Content of Effluent Stream (lb water/lb dry air)		Fan Requirements (hp)
6 11				25 ✓
				(ft <sup>3</sup> /min)
				<del>10,000</del> 8400
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range		Inlet		Outlet
0.0-0.5		%		%
0.5-1.0		%		%
1.0-5.0		%		%
5-10		%		%
10-20		%		%
over 20		%		%
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth)	Bag Diameter (in.)	Bag Length (ft)	Number of Bags	Number of Compartments in Baghouse
6.5	6	10	80 <del>100</del>	1
Bag rows will be: Staggered <u>Straight</u>		Walkways will be provided between banks of bags: Yes <u>No</u>		
Filtering Material: POLYESTER				
Describe Bag Cleaning Method and Cycle: PULSE JET				
ADDITIONAL INFORMATION				

On separate sheets attach the following:

- A. Details regarding principle of operation
- B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.

If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.

Locate all at  
360.147 ✓  
3162.047

5000  
FORM PI-2 (72-9)  
P.M. = 10,000 x 60 x 0.015 x 1/7000 x 0.126  
= 0.149/sec, each source  
0.08  
Ht = ~~80~~ 100'  
dia = ~~2.5~~ 1.5'  
Vel = ~~34.1 f/s~~ 47.2 f/s

TABLE II  
FABRIC FILTERS

Point Number (from Flow Diagram) R16 (3 units) ✓		Manufacturer & Model No. (if available)		
Name of Abatement Device MASONRY SILO ✓		Type of Particulate Controlled		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm)		Gas Stream Temperature (°F)	Particulate Grain Loading (grain/scf)	
Design Maximum 5000 <del>10,000</del>	Average Expected	180 <del>150</del>	Inlet 20	Outlet 0.015
Pressure Drop (in. H <sub>2</sub> O) 6 10"		Water Vapor Content of Effluent Stream (lb water/lb dry air)	Fan Requirements (hp) (ft <sup>3</sup> /min) <del>25</del> 15 <del>4,000</del> 5250	
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range		Inlet	Outlet	
0.0-0.5		%	%	
0.5-1.0		%	%	
1.0-5.0		%	%	
5-10		%	%	
10-20		%	%	
over 20		%	%	
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth) 6.5	Bag Diameter (in.) 6	Bag Length (ft) 10	Number of Bags 30 <del>100</del>	Number of Compartments in Baghouse 1
Bag rows will be: Staggered <u>Straight</u>		Walkways will be provided between banks of bags: Yes <u>No</u>		
Filtering Material: POLYESTER				
Describe Bag Cleaning Method and Cycle: PULSE JET				
ADDITIONAL INFORMATION				

On separate sheets attach the following:

- A. Details regarding principle of operation
- B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.

If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.

360.102 ✓  
3162.210

6000  
P.M. =  $9000 \times 60 \times 0.015 \times 1/7000 \times 0.126$   
= ~~0.0501 sec~~ 0.109/sec  
Ht = ~~100~~ 15  
dia = ~~18~~ 2.0'  
Vel = ~~40.7~~ 31.8 f.p.s.

TABLE II  
FABRIC FILTERS

Point Number (from Flow Diagram) S-04 ✓		Manufacturer & Model No. (if available)		
Name of Abatement Device <del>RAW COAL</del> <del>BRN</del> COAL HANDLING		Type of Particulate Controlled COAL ✓		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm)		Gas Stream Temperature (°F) 70 ✓	Particulate Grain Loading (grain/scf)	
Design Maximum 6000 3000	Average Expected		Inlet 10	Outlet 0.015
Pressure Drop (in. H <sub>2</sub> O) 6 1/2"		Water Vapor Content of Effluent Stream (lb water/lb dry air)		Fan Requirements (hp) (ft <sup>3</sup> /min) 20 3000 6300
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range		Inlet		Outlet
0.0-0.5		%		%
0.5-1.0		%		%
1.0-5.0		%		%
5-10		%		%
10-20		%		%
over 20		%		%
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth) 6.5	Bag Diameter (in.) 6	Bag Length (ft) 10	Number of Bags 30 60	Number of Compartments in Baghouse 1
Bag rows will be: Staggered <input checked="" type="radio"/> Straight <input type="radio"/>		Walkways will be provided between banks of bags: Yes <input type="radio"/> No <input checked="" type="radio"/>		
Filtering Material: POLYESTER				
Describe Bag Cleaning Method and Cycle: PULSE JET				
ADDITIONAL INFORMATION				

On separate sheets attach the following:

JUL 16 1982

A. Details regarding principle of operation

B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.

If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.

360.102 ✓

3162.210

TABLE II  
FABRIC FILTERS

9000  
 $P.M. = 9000 \times 60 \times 0.015 \times 1/7000 \times 0.126$   
 $= 0.058 \text{ g/sec}$   
 $H_t = 100' \checkmark$   
 $d_{19} = 2.5'$   
 $Vel = 40.7 \text{ fpm}$  30.6 fpm

Point Number (from Flow Diagram) <del>504</del> 511		Manufacturer & Model No. (if available)		
Name of Abatement Device RAW COAL BIN ✓		Type of Particulate Controlled COAL ✓		
GAS STREAM CHARACTERISTICS				
Flow Rate (acfm)		Gas Stream Temperature (°F)  70 ✓	Particulate Grain Loading (grain/scf)	
Design Maximum 9000 3000	Average Expected		Inlet 10	Outlet 0.015
Pressure Drop (in. H <sub>2</sub> O)  6 11"		Water Vapor Content of Effluent Stream (lb water/lb dry air)		Fan Requirements (hp) (ft <sup>3</sup> /min) 30 9450
PARTICULATE DISTRIBUTION (By Weight)				
Micron Range		Inlet	Outlet	
0.0-0.5		%	%	
0.5-1.0		%	%	
1.0-5.0		%	%	
5-10		%	%	
10-20		%	%	
over 20		%	%	
FILTER CHARACTERISTICS				
Filtering Velocity (acfm/ft <sup>2</sup> of Cloth) 6.5	Bag Diameter (in.) 6	Bag Length (ft) 10	Number of Bags 30 90	Number of Compartments in Baghouse 1
Bag rows will be: Staggered <u>Straight</u>		Walkways will be provided between banks of bags: Yes <u>No</u>		
Filtering Material: <u>POLYESTER</u>				
Describe Bag Cleaning Method and Cycle: <u>PULSE JET</u>				
ADDITIONAL INFORMATION				

On separate sheets attach the following:

JUL 16 1982

A. Details regarding principle of operation

B. An assembly drawing (Front and Top View) of the abatement device dimensioned and to scale clearly showing the design, size and shape.

If the device has bypasses, safety valves, etc., include in drawing and specify when such bypasses are to be used and under what conditions.

Kiln/Power Plant  
Gas Flows for  
125 Megawatt Power Plant  
and  
600,000 Tons per Year Cement Plant

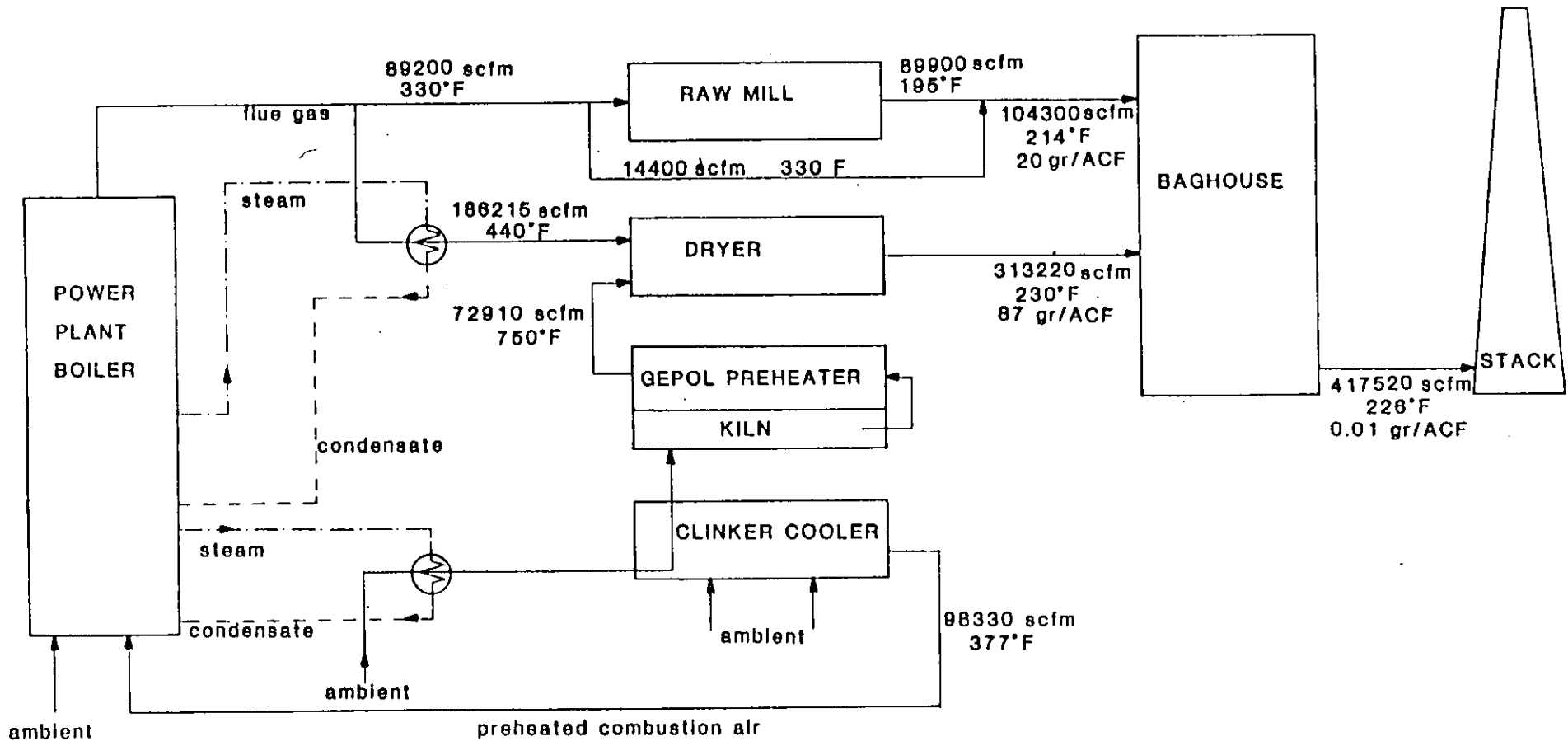


FIGURE 2-3

POWER PLANT OPERATING/CEMENT PLANT OPERATING

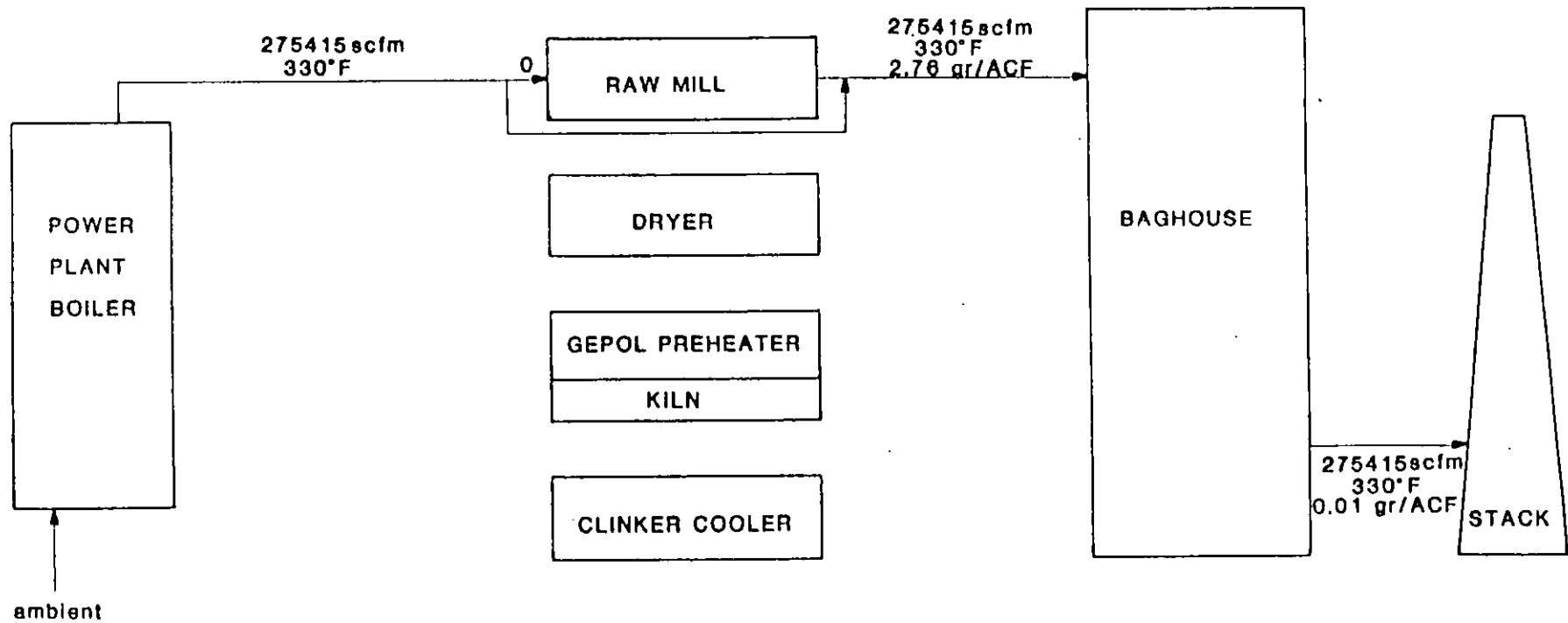


FIGURE 2-4  
 POWER PLANT OPERATING/CEMENT PLANT NOT OPERATING

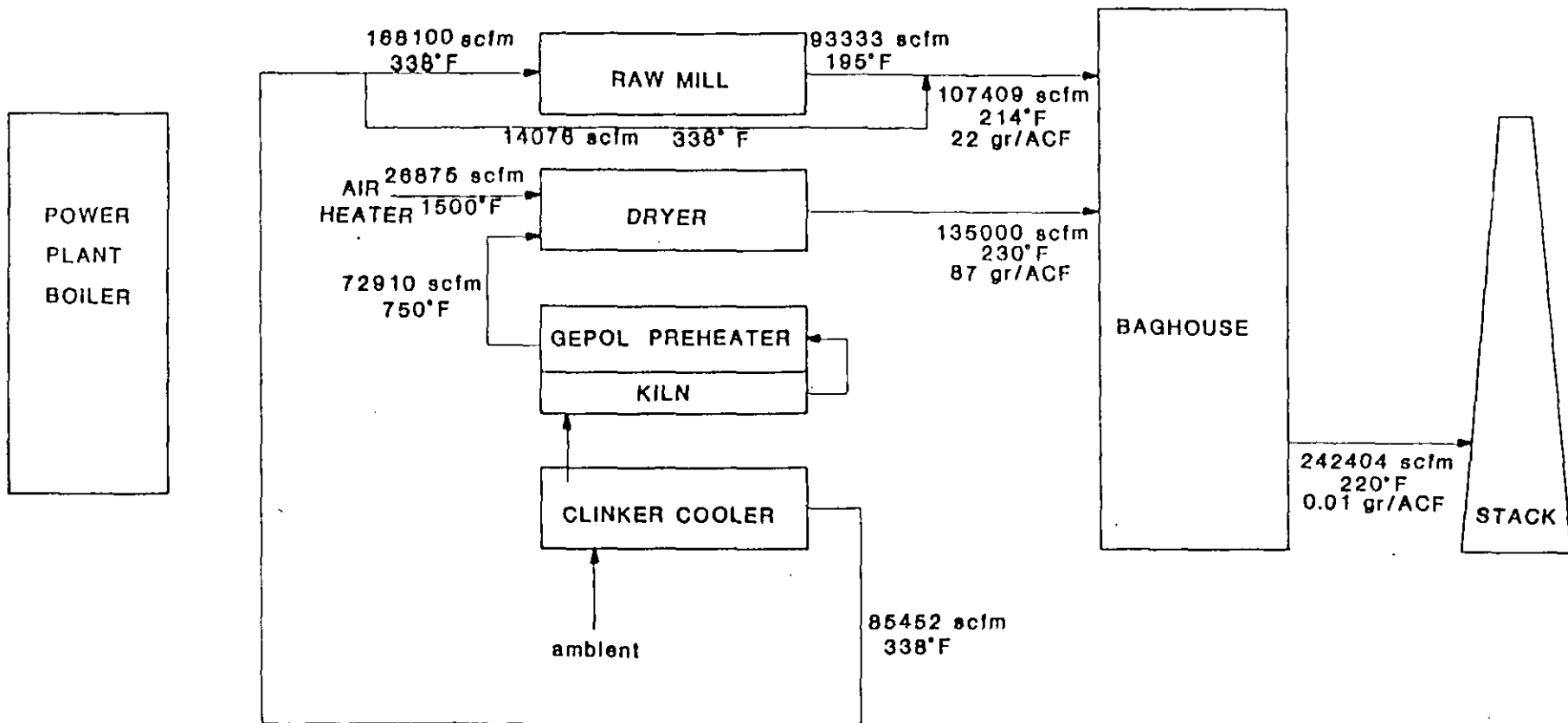


FIGURE 2-5  
**POWER PLANT NOT OPERATING/CEMENT PLANT OPERATING**



Impact of Particulate  
Matter Emissions from  
Revised Sources

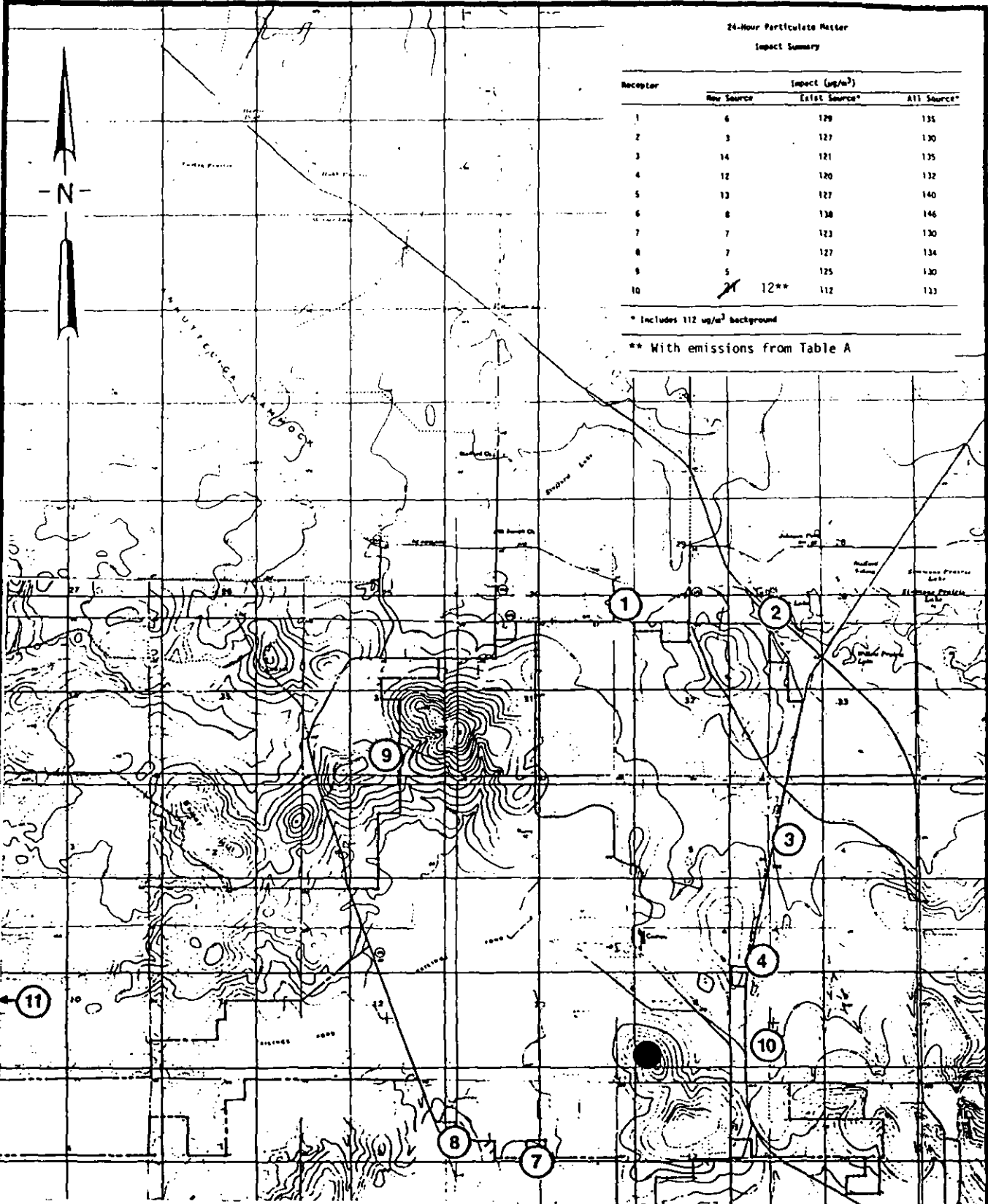


FIGURE 5-7  
 SUMMARY OF 24-HOUR  
 PARTICULATE MATTER IMPACTS  
 FLORIDA CRUSHED STONE COMPANY  
 HERNANDO COUNTY, FLORIDA

\*\*\* Particulate Matter - Max Impact - Day 174,1972

\*\*\*

CALCULATE (CONCENTRATION=1,DEPOSITION=2)	ISW(1) = 1
RECEPTOR GRID SYSTEM (RECTANGULAR=1 OR 3, POLAR=2 OR 4)	ISW(2) = 3
DISCRETE RECEPTOR SYSTEM (RECTANGULAR=1,POLAR=2)	ISW(3) = 1
TERRAIN ELEVATIONS ARE READ (YES=1,NO=0)	ISW(4) = 0
CALCULATIONS ARE WRITTEN TO TAPE (YES=1,NO=0)	ISW(5) = 0
LIST ALL INPUT DATA (NO=0,YES=1,MET DATA ALSO=2)	ISW(6) = 2
COMPUTE AVERAGE CONCENTRATION (OR TOTAL DEPOSITION)	
WITH THE FOLLOWING TIME PERIODS:	
HOURLY (YES=1,NO=0)	ISW(7) = 0
2-HOUR (YES=1,NO=0)	ISW(8) = 0
3-HOUR (YES=1,NO=0)	ISW(9) = 0
4-HOUR (YES=1,NO=0)	ISW(10) = 0
6-HOUR (YES=1,NO=0)	ISW(11) = 0
8-HOUR (YES=1,NO=0)	ISW(12) = 0
12-HOUR (YES=1,NO=0)	ISW(13) = 0
24-HOUR (YES=1,NO=0)	ISW(14) = 1
PRINT 'N'-DAY TABLE(S) (YES=1,NO=0)	ISW(15) = 0
PRINT THE FOLLOWING TYPES OF TABLES WHOSE TIME PERIODS ARE	
SPECIFIED BY ISW(7) THROUGH ISW(14):	
DAILY TABLES (YES=1,NO=0)	ISW(16) = 1
HIGHEST & SECOND HIGHEST TABLES (YES=1,NO=0)	ISW(17) = 0
MAXIMUM 50 TABLES (YES=1,NO=0)	ISW(18) = 0
METEOROLOGICAL DATA INPUT METHOD (PRE-PROCESSED=1,CARD=2)	ISW(19) = 2
RURAL-URBAN OPTION (RURAL=0,URBAN MODE 1=1,URBAN MODE 2=2)	ISW(20) = 0
WIND PROFILE EXPONENT VALUES (DEFAULTS=1,USER ENTERS=2,3)	ISW(21) = 1
VERTICAL POT. TEMP. GRADIENT VALUES (DEFAULTS=1,USER ENTERS=2,3)	ISW(22) = 1
SCALE EMISSION RATES FOR ALL SOURCES (NO=0,YES>0)	ISW(23) = 0
PROGRAM CALCULATES FINAL PLUME RISE ONLY (YES=1,NO=2)	ISW(24) = 1
PROGRAM ADJUSTS ALL STACK HEIGHTS FOR DOWNWASH (YES=2,NO=1)	ISW(25) = 1
NUMBER OF INPUT SOURCES	NSOURC = 18
NUMBER OF SOURCE GROUPS (=0,ALL SOURCES)	NGROUP = 0
TIME PERIOD INTERVAL TO BE PRINTED (=0,ALL INTERVALS)	IPERD = 0
NUMBER OF X (RANGE) GRID VALUES	NXPNTS = 8
NUMBER OF Y (THETA) GRID VALUES	NYPNTS = 7
NUMBER OF DISCRETE RECEPTORS	NXWYPT = 0
NUMBER OF HOURS PER DAY IN METEOROLOGICAL DATA	NHOURS = 24
NUMBER OF DAYS OF METEOROLOGICAL DATA	NDAYS = 1
SOURCE EMISSION RATE UNITS CONVERSION FACTOR	TK = .10000E 07
ENTRAINMENT COEFFICIENT FOR UNSTABLE ATMOSPHERE	BETA1 = 0.600
ENTRAINMENT COEFFICIENT FOR STABLE ATMOSPHERE	BETA2 = 0.600
HEIGHT ABOVE GROUND AT WHICH WIND SPEED WAS MEASURED	ZR = 10.00 METERS
LOGICAL UNIT NUMBER OF METEOROLOGICAL DATA	IMET = 5
ALLOCATED DATA STORAGE	LIMIT = 43500 WORDS
REQUIRED DATA STORAGE FOR THIS PROBLEM RUN	MIMIT = 4053 WORDS

\*\*\* Particulate Matter - Max Impact - Day 174.1972

\*\*\*

\*\*\* UPPER BOUND OF FIRST THROUGH FIFTH WIND SPEED CATEGORIES \*\*\*  
(METERS/SEC)

1.54, 3.09, 5.14, 8.23, 10.80,

\*\*\* X-COORDINATES OF RECTANGULAR GRID SYSTEM \*\*\*  
(METERS)

361100.0, 361200.0, 361300.0, 361400.0, 361500.0, 361600.0, 361700.0, 361800.0,

\*\*\* Y-COORDINATES OF RECTANGULAR GRID SYSTEM \*\*\*  
(METERS)

3161900.0, 3162000.0, 3162100.0, 3162200.0, 3162300.0, 3162400.0, 3162500.0,

\*\*\* Particulate Matter - Max Impact - Day 174, 1972

\*\*\*

\*\*\* SOURCE DATA \*\*\*

SOURCE NUMBER	P	K	PART. CATS.	EMISSION RATE			BASE ELEV. (METERS)	HEIGHT (METERS)	TEMP.	EXIT VEL.		BLDG. HEIGHT (METERS)	BLDG. LENGTH (METERS)	BLDG. WIDTH (METERS)
				TYPE=0,1 (GRAMS/SEC)	TYPE=2 (GRAMS/SEC)	TYPE=0 (DEG.K)			TYPE=0 (M/SEC)	TYPE=1 (METERS)	TYPE=1,2 (METERS)			
101	0	0	0	0.10000E 00	359950.0	3162477.0	0.0	7.60	314.00	12.90	0.60	0.0	0.0	0.0
102	0	0	0	0.80000E-01	360005.0	3162337.0	0.0	38.10	314.00	9.70	0.61	0.0	0.0	0.0
103	0	0	0	0.80000E-01	360017.0	3162337.0	0.0	38.10	314.00	9.70	0.61	0.0	0.0	0.0
104	0	0	0	0.21800E 02	360008.0	3162392.0	0.0	91.50	389.00	14.66	4.88	0.0	0.0	0.0
105	0	0	0	0.30000E-01	360030.0	3162335.0	0.0	18.30	355.00	12.90	0.30	0.0	0.0	0.0
106	0	0	0	0.42000E 00	360037.0	3162312.0	0.0	62.50	355.00	13.70	1.07	0.0	0.0	0.0
107	0	0	0	0.10000E 00	360044.0	3162306.0	0.0	15.20	366.00	9.70	0.61	0.0	0.0	0.0
108	0	0	0	0.10000E 00	360086.0	3162200.0	0.0	8.80	366.00	9.70	0.61	0.0	0.0	0.0
109	0	0	0	0.80000E-01	360114.0	3162137.0	0.0	61.00	366.00	14.40	0.46	0.0	0.0	0.0
110	0	0	0	0.80000E-01	360108.0	3162125.0	0.0	41.20	366.00	14.40	0.46	0.0	0.0	0.0
111	0	0	0	0.23000E 00	360105.0	3162125.0	0.0	15.20	314.00	14.50	0.76	0.0	0.0	0.0
112	0	0	0	0.81000E 00	360111.0	3162157.0	0.0	21.30	372.00	12.90	1.50	0.0	0.0	0.0
113	0	0	0	0.16000E 00	360125.0	3162100.0	0.0	15.20	344.00	14.40	0.46	0.0	0.0	0.0
114	0	0	0	0.24000E 00	360125.0	3162110.0	0.0	61.00	355.00	14.40	0.46	0.0	0.0	0.0
115	0	0	0	0.13000E 00	360155.0	3162032.0	0.0	15.20	344.00	12.90	0.61	0.0	0.0	0.0
116	0	0	0	0.24000E 00	360147.0	3162047.0	0.0	30.50	355.00	14.40	0.46	0.0	0.0	0.0
117	0	0	0	0.10000E 00	360102.0	3162210.0	0.0	4.60	314.00	9.70	0.61	0.0	0.0	0.0
118	0	0	0	0.15000E 00	360080.0	3162010.0	0.0	30.50	314.00	9.30	0.76	0.0	0.0	0.0

\*\*\* Particulate Matter - Max Impact - Day 174, 1972

\*\*\*

## \* METEOROLOGICAL DATA FOR DAY 174 \*

HOURL	FLOW VECTOR (DEGREES)	WIND SPEED (MPS)	MIXING HEIGHT (METERS)	TEMP. (DEG. K)	POT. TEMP. GRADIENT (DEG. K PER METER)	STABILITY CATEGORY	WIND PROFILE EXPONENT	DECAY COEFFICIENT (PER SEC)
1	85.0	5.66	785.0	300.0	0.0	4	0.2500	0.0
2	82.0	5.14	823.0	300.0	0.0	4	0.2500	0.0
3	87.0	6.17	862.0	300.0	0.0	4	0.2500	0.0
4	93.0	6.17	901.0	300.0	0.0	4	0.2500	0.0
5	90.0	6.17	939.0	300.0	0.0	4	0.2500	0.0
6	88.0	6.17	978.0	300.0	0.0	4	0.2500	0.0
7	92.0	4.63	1016.0	300.0	0.0	4	0.2500	0.0
8	95.0	5.14	1055.0	300.0	0.0	4	0.2500	0.0
9	87.0	6.17	1094.0	301.0	0.0	4	0.2500	0.0
10	92.0	6.17	1132.0	301.0	0.0	4	0.2500	0.0
11	102.0	6.69	1171.0	302.0	0.0	4	0.2500	0.0
12	99.0	6.69	1210.0	303.0	0.0	4	0.2500	0.0
13	104.0	7.20	1248.0	303.0	0.0	4	0.2500	0.0
14	100.0	7.20	1287.0	303.0	0.0	3	0.2000	0.0
15	88.0	8.23	1287.0	303.0	0.0	4	0.2500	0.0
16	103.0	7.72	1287.0	303.0	0.0	4	0.2500	0.0
17	92.0	7.20	1287.0	302.0	0.0	4	0.2500	0.0
18	91.0	7.72	1287.0	302.0	0.0	4	0.2500	0.0
19	94.0	6.69	1287.0	301.0	0.0	4	0.2500	0.0
20	93.0	5.66	1292.0	300.0	0.0	4	0.2500	0.0
21	88.0	6.17	1300.0	300.0	0.0	4	0.2500	0.0
22	91.0	5.14	1308.0	300.0	0.0	4	0.2500	0.0
23	81.0	5.14	1316.0	300.0	0.0	4	0.2500	0.0
24	78.0	5.14	1324.0	300.0	0.0	4	0.2500	0.0

\*\*\* Particulate Matter - Max Impact - Day 174,1972 \*\*\*

\* DAILY 24-HOUR AVERAGE CONCENTRATION (MICROGRAMS/CUBIC METER) \*  
 \* ENDING WITH HOUR 24 FOR DAY 174 \*  
 \* FROM ALL SOURCES \*  
 \* FOR THE RECEPTOR GRID \*

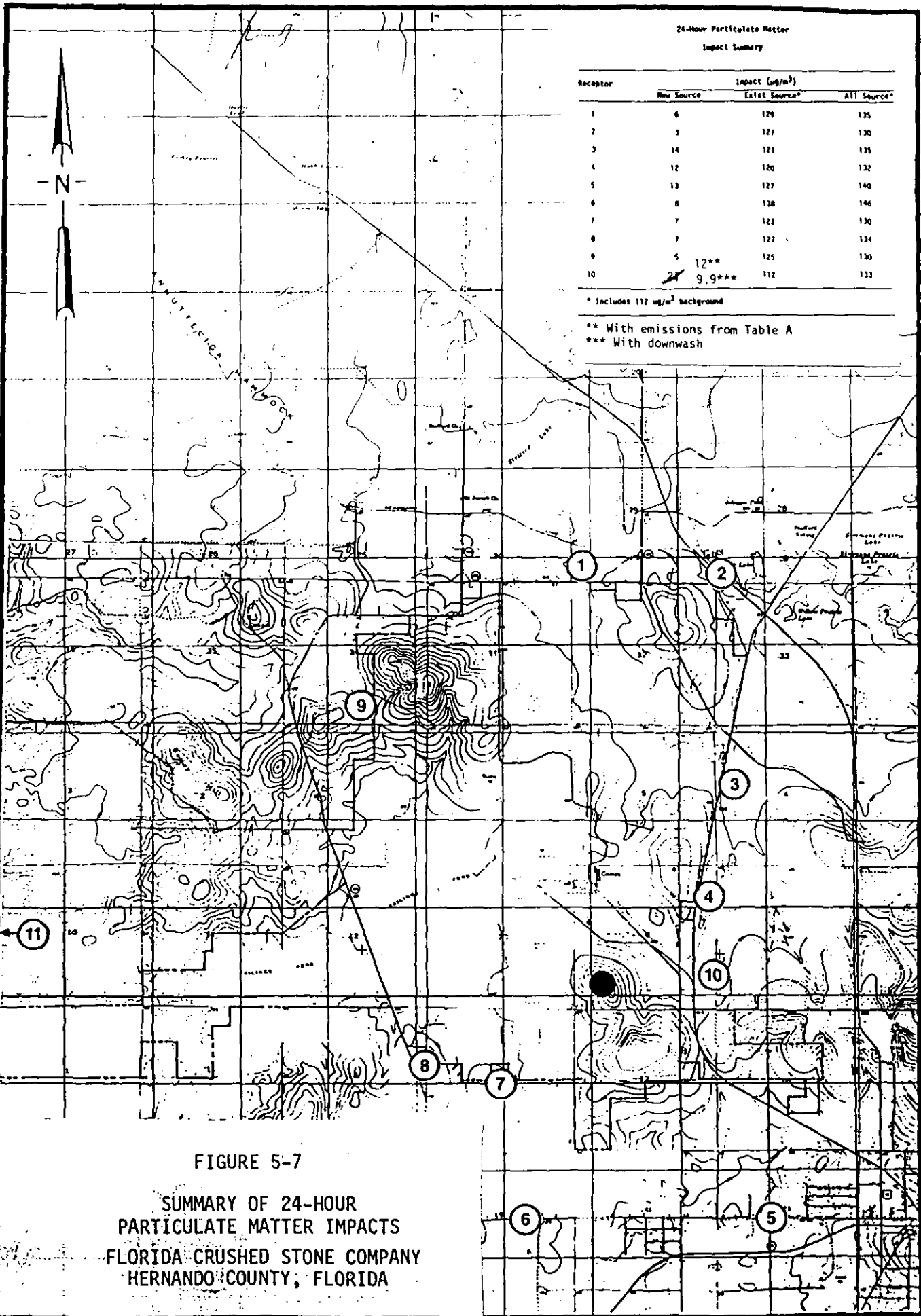
\* MAXIMUM VALUE EQUALS 11.99813 AND OCCURRED AT ( 361200.0, 3162100.0 ) \*

Y-AXIS / (METERS) /		X-AXIS (METERS)							
		0.0	361200.0	361300.0	361400.0	361500.0	361600.0	361700.0	361800.0
3162500.0 /	0.0	2.04800	2.18804	2.34575	2.50298	2.64660	2.76920	2.86819	
3162400.0 /	0.0	4.14795	4.32071	4.44134	4.51169	4.53854	4.53093	4.49815	
3162300.0 /	0.0	7.26204	7.20228	7.08063	6.91556	6.72346	6.51739	6.30704	
3162200.0 /	0.0	10.86109	10.33832	9.82437	9.32863	8.85652	8.41114	7.99418	
3162100.0 /	0.0	11.99813	11.31013	10.66520	10.06353	9.50388	8.98454	8.50369	
3162000.0 /	0.0	8.57389	8.31245	8.05642	7.80222	7.54828	7.29478	7.04300	
3161900.0 /	0.0	4.68837	4.76473	4.78768	4.78546	4.77110	4.74909	4.72020	

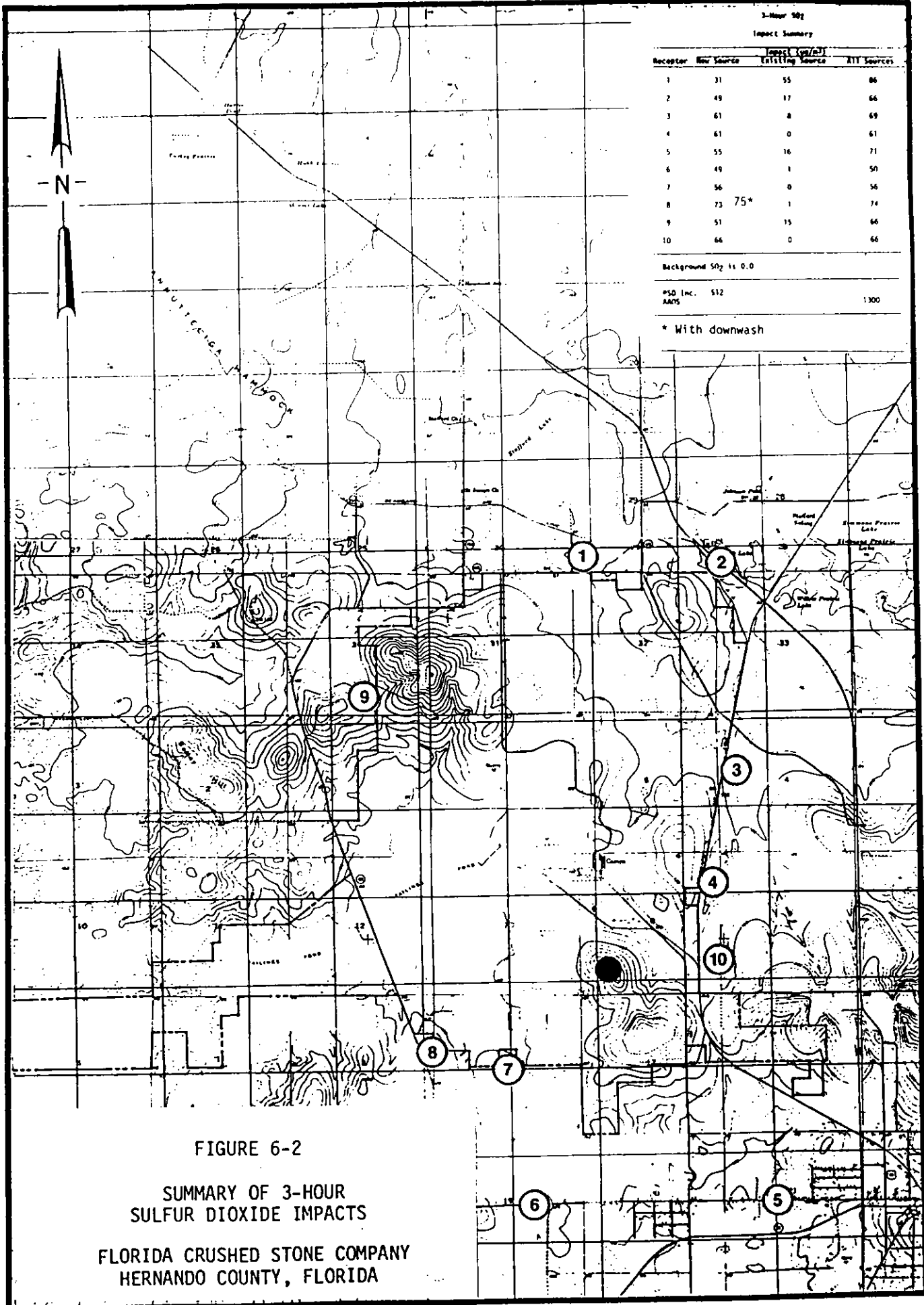
TCP OUTPUT CHARGE: \$ .06

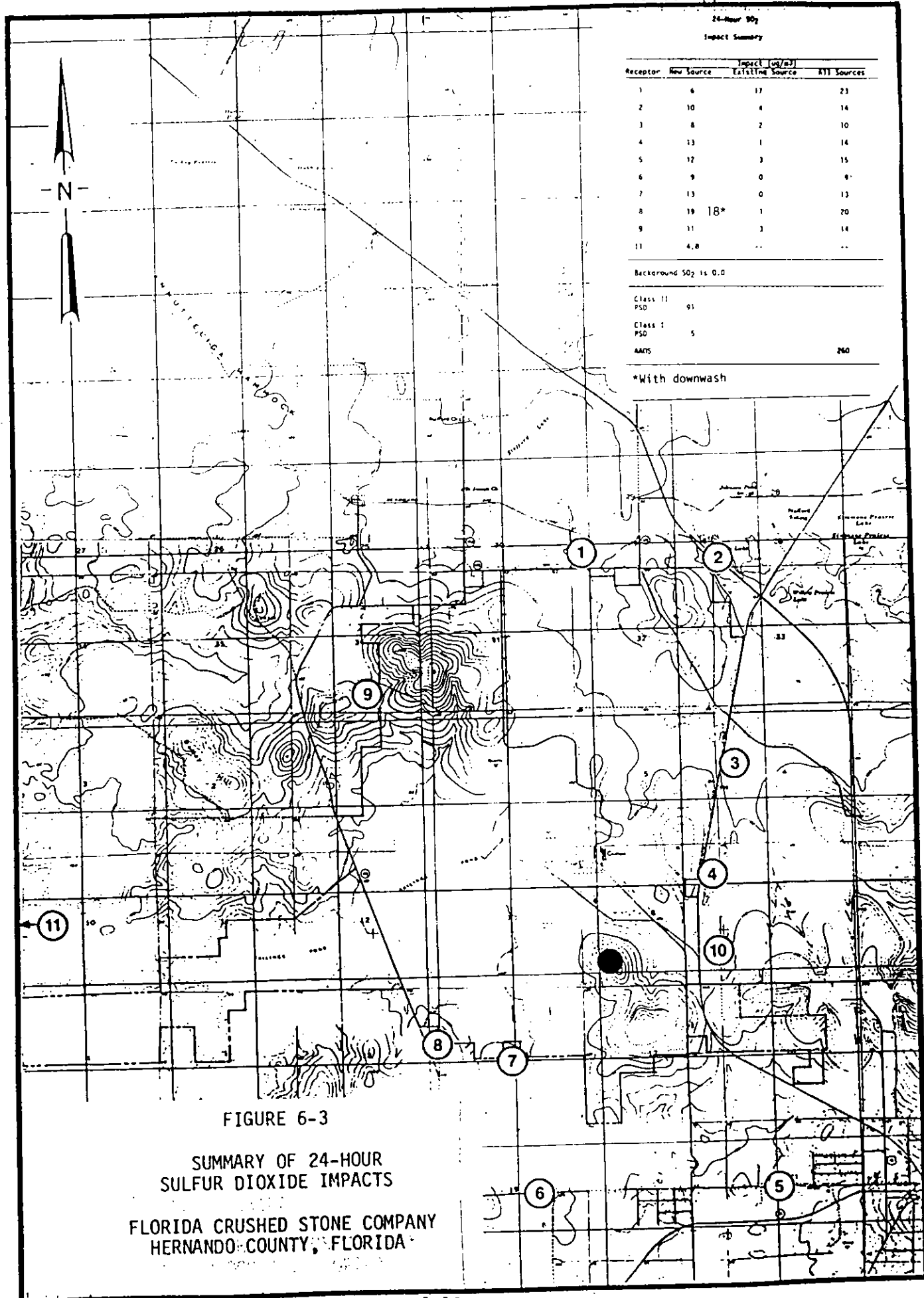
## Downwash Analyses





**FIGURE 5-7**  
**SUMMARY OF 24-HOUR**  
**PARTICULATE MATTER IMPACTS**  
**FLORIDA CRUSHED STONE COMPANY**  
**HERNANDO COUNTY, FLORIDA**





\*\*\* Particulate Matter - Downwash Analysis - Day 174,1972 \*\*\*

```

CALCULATE (CONCENTRATION=1,DEPOSITION=2)
RECEPTOR GRID SYSTEM (RECTANGULAR=1 OR 3, POLAR=2 OR 4)
DISCRETE RECEPTOR SYSTEM (RECTANGULAR=1,POLAR=2)
TERRAIN ELEVATIONS ARE READ (YES=1,NO=0)
CALCULATIONS ARE WRITTEN TO TAPE (YES=1,NO=0)
LIST ALL INPUT DATA (NO=0,YES=1,MET DATA ALSO=2)

COMPUTE AVERAGE CONCENTRATION (OR TOTAL DEPOSITION)
WITH THE FOLLOWING TIME PERIODS:
HOURLY (YES=1,NO=0)
2-HOUR (YES=1,NO=0)
3-HOUR (YES=1,NO=0)
4-HOUR (YES=1,NO=0)
6-HOUR (YES=1,NO=0)
8-HOUR (YES=1,NO=0)
12-HOUR (YES=1,NO=0)
24-HOUR (YES=1,NO=0)
PRINT 'N'-DAY TABLE(S) (YES=1,NO=0)

PRINT THE FOLLOWING TYPES OF TABLES WHOSE TIME PERIODS ARE
SPECIFIED BY ISW(7) THROUGH ISW(14):
DAILY TABLES (YES=1,NO=0)
HIGHEST & SECOND HIGHEST TABLES (YES=1,NO=0)
MAXIMUM 50 TABLES (YES=1,NO=0)
METEOROLOGICAL DATA INPUT METHOD (PRE-PROCESSED=1,CARD=2)
RURAL-URBAN OPTION (RURAL=0,URBAN MODE 1=1,URBAN MODE 2=2)
WIND PROFILE EXPONENT VALUES (DEFAULTS=1,USER ENTERS=2,3)
VERTICAL POT. TEMP. GRADIENT VALUES (DEFAULTS=1,USER ENTERS=2,3)
SCALE EMISSION RATES FOR ALL SOURCES (NO=0,YES>0)
PROGRAM CALCULATES FINAL PLUME RISE ONLY (YES=1,NO=2)
PROGRAM ADJUSTS ALL STACK HEIGHTS FOR DOWNWASH (YES=2,NO=1)

NUMBER OF INPUT SOURCES
NUMBER OF SOURCE GROUPS (=0,ALL SOURCES)
TIME PERIOD INTERVAL TO BE PRINTED (=0,ALL INTERVALS)
NUMBER OF X (RANGE) GRID VALUES
NUMBER OF Y (THETA) GRID VALUES
NUMBER OF DISCRETE RECEPTORS
NUMBER OF HOURS PER DAY IN METEOROLOGICAL DATA
NUMBER OF DAYS OF METEOROLOGICAL DATA
SOURCE EMISSION RATE UNITS CONVERSION FACTOR
ENTRAINMENT COEFFICIENT FOR UNSTABLE ATMOSPHERE
ENTRAINMENT COEFFICIENT FOR STABLE ATMOSPHERE
HEIGHT ABOVE GROUND AT WHICH WIND SPEED WAS MEASURED
LOGICAL UNIT NUMBER OF METEOROLOGICAL DATA
ALLOCATED DATA STORAGE
REQUIRED DATA STORAGE FOR THIS PROBLEM RUN

```

ISW(1) = 1  
ISW(2) = 3  
ISW(3) = 1  
ISW(4) = 0  
ISW(5) = 0  
ISW(6) = 2

ISW(7) = 0  
ISW(8) = 0  
ISW(9) = 0  
ISW(10) = 0  
ISW(11) = 0  
ISW(12) = 0  
ISW(13) = 0  
ISW(14) = 1  
ISW(15) = 0

ISW(16) = 1  
ISW(17) = 0  
ISW(18) = 0  
ISW(19) = 2  
ISW(20) = 0  
ISW(21) = 1  
ISW(22) = 1  
ISW(23) = 0  
ISW(24) = 1  
ISW(25) = 1

NSOURC = 18  
NGROUP = 0  
IPERD = 0  
NXPNTS = 8  
NYPNTS = 7  
NXWYPT = 0  
NHOURS = 24  
NDAYS = 1  
TK = .10000E 07  
BETA1 = 0.600  
BETA2 = 0.600  
ZR = 10.00 METERS  
IMET = 5  
LIMIT = 43500 WORDS  
MIMIT = 4053 WORDS

\*\*\* Particulate Matter - Downwash Analysis - Day 174, 1972 \*\*\*

\*\*\* UPPER BOUND OF FIRST THROUGH FIFTH WIND SPEED CATEGORIES \*\*\*  
(METERS/SEC)

1.54, 3.09, 5.14, 8.23, 10.80,

\*\*\* X-COORDINATES OF RECTANGULAR GRID SYSTEM \*\*\*  
(METERS)

361100.0, 361200.0, 361300.0, 361400.0, 361500.0, 361600.0, 361700.0, 361800.0,

\*\*\* Y-COORDINATES OF RECTANGULAR GRID SYSTEM \*\*\*  
(METERS)

3161900.0, 3162000.0, 3162100.0, 3162200.0, 3162300.0, 3162400.0, 3162500.0,

\*\*\* Particulate Matter - Downwash Analysis - Day 174,1972 \*\*\*

\*\*\* SOURCE DATA \*\*\*

SOURCE NUMBER	P	K	PART. CATS.	Y A NUMBER	EMISSION RATE TYPE=0.1 (GRAMS/SEC) TYPE=2 *PER METER**2	X (METERS)	Y (METERS)	BASE ELEV. (METERS)	HEIGHT (METERS)	TEMP.	EXIT VEL.			BLDG. HEIGHT (METERS)	BLDG. LENGTH (METERS)	BLDG. WIDTH (METERS)
										(DEG.K); TYPE=0 VERT.DIM TYPE=1 (METERS)	(M/SEC); TYPE=0 HORZ.DIM TYPE=1,2 (METERS)	DIAMETER TYPE=0 (METERS)	TYPE=0 TYPE=0 (METERS)			
101	0	0	0	0	0.10000E 00	359950.0	3162477.0	0.0	7.60	314.00	12.90	0.60	37.00	21.00	31.00	
102	0	0	0	0	0.80000E-01	360005.0	3162337.0	0.0	38.10	314.00	9.70	0.61	37.00	21.00	31.00	
103	0	0	0	0	0.80000E-01	360017.0	3162337.0	0.0	38.10	314.00	9.70	0.61	37.00	21.00	31.00	
104	0	0	0	0	0.21800E 02	360008.0	3162392.0	0.0	91.50	389.00	14.66	4.88	63.00	17.00	24.00	
105	0	0	0	0	0.30000E-01	360030.0	3162335.0	0.0	18.30	355.00	12.90	0.30	63.00	17.00	24.00	
106	0	0	0	0	0.42000E 00	360037.0	3162312.0	0.0	62.50	355.00	13.70	1.07	63.00	17.00	24.00	
107	0	0	0	0	0.10000E 00	360044.0	3162306.0	0.0	15.20	366.00	9.70	0.61	63.00	17.00	24.00	
108	0	0	0	0	0.10000E 00	360086.0	3162200.0	0.0	8.80	366.00	9.70	0.61	24.00	61.00	27.00	
109	0	0	0	0	0.80000E-01	360114.0	3162137.0	0.0	61.00	366.00	14.40	0.46	61.00	40.00	40.00	
110	0	0	0	0	0.80000E-01	360108.0	3162125.0	0.0	41.20	366.00	14.40	0.46	61.00	40.00	40.00	
111	0	0	0	0	0.23000E 00	360105.0	3162125.0	0.0	15.20	314.00	14.50	0.76	61.00	40.00	40.00	
112	0	0	0	0	0.81000E 00	360111.0	3162157.0	0.0	21.30	372.00	12.90	1.50	61.00	40.00	40.00	
113	0	0	0	0	0.16000E 00	360125.0	3162100.0	0.0	15.20	344.00	14.40	0.46	61.00	40.00	40.00	
114	0	0	0	0	0.24000E 00	360125.0	3162110.0	0.0	61.00	355.00	14.40	0.46	61.00	40.00	40.00	
115	0	0	0	0	0.13000E 00	360155.0	3162032.0	0.0	15.20	344.00	12.90	0.61	61.00	40.00	40.00	
116	0	0	0	0	0.24000E 00	360147.0	3162047.0	0.0	30.50	355.00	14.40	0.46	61.00	40.00	40.00	
117	0	0	0	0	0.10000E 00	360102.0	3162210.0	0.0	4.60	314.00	9.70	0.61	4.00	5.00	5.00	
118	0	0	0	0	0.15000E 00	360080.0	3162010.0	0.0	30.50	314.00	9.30	0.76	24.00	61.00	27.00	

\*\*\* Particulate Matter - Downwash Analysis - Day 174,1972 \*\*\*

## \* METEOROLOGICAL DATA FOR DAY 174 \*

HR	FLOW VECTOR (DEGREES)	WIND SPEED (MPS)	MIXING HEIGHT (METERS)	TEMP. (DEG. K)	POT. TEMP. GRADIENT (DEG. K PER METER)	STABILITY CATEGORY	WIND PROFILE EXPONENT	DECAY COEFFICIENT (PER SEC)
1	85.0	5.66	785.0	300.0	0.0	4	0.2500	0.0
2	82.0	5.14	823.0	300.0	0.0	4	0.2500	0.0
3	87.0	6.17	862.0	300.0	0.0	4	0.2500	0.0
4	93.0	6.17	901.0	300.0	0.0	4	0.2500	0.0
5	90.0	6.17	939.0	300.0	0.0	4	0.2500	0.0
6	88.0	6.17	978.0	300.0	0.0	4	0.2500	0.0
7	92.0	4.63	1016.0	300.0	0.0	4	0.2500	0.0
8	95.0	5.14	1055.0	300.0	0.0	4	0.2500	0.0
9	87.0	6.17	1094.0	301.0	0.0	4	0.2500	0.0
10	92.0	6.17	1132.0	301.0	0.0	4	0.2500	0.0
11	102.0	6.69	1171.0	302.0	0.0	4	0.2500	0.0
12	99.0	6.69	1210.0	303.0	0.0	4	0.2500	0.0
13	104.0	7.20	1248.0	303.0	0.0	4	0.2500	0.0
14	100.0	7.20	1287.0	303.0	0.0	3	0.2000	0.0
15	88.0	8.23	1287.0	303.0	0.0	4	0.2500	0.0
16	103.0	7.72	1287.0	303.0	0.0	4	0.2500	0.0
17	92.0	7.20	1287.0	302.0	0.0	4	0.2500	0.0
18	91.0	7.72	1287.0	302.0	0.0	4	0.2500	0.0
19	94.0	6.69	1287.0	301.0	0.0	4	0.2500	0.0
20	93.0	5.66	1292.0	300.0	0.0	4	0.2500	0.0
21	88.0	6.17	1300.0	300.0	0.0	4	0.2500	0.0
22	91.0	5.14	1308.0	300.0	0.0	4	0.2500	0.0
23	81.0	5.14	1316.0	300.0	0.0	4	0.2500	0.0
24	78.0	5.14	1324.0	300.0	0.0	4	0.2500	0.0

DAILY: 174  
24-HR/PD 1  
SGROUP# 1

\*\*\* Particulate Matter - Downwash Analysis - Day 174,1972 \*\*\*

\* DAILY 24-HOUR AVERAGE CONCENTRATION (MICROGRAMS/CUBIC METER) \*  
\* ENDING WITH HOUR 24 FOR DAY 174 \*  
\* FROM ALL SOURCES \*  
\* FOR THE RECEPTOR GRID \*

\* MAXIMUM VALUE EQUALS 9.91523 AND OCCURRED AT ( 361200.0, 3162100.0) \*

Y-AXIS / (METERS) /	X-AXIS (METERS)							
	0.0	361200.0	361300.0	361400.0	361500.0	361600.0	361700.0	361800.0
3162500.0 /	0.0	1.85651	1.99165	2.12624	2.25093	2.35972	2.45020	2.52266
3162400.0 /	0.0	3.84906	3.94587	3.99796	4.01425	4.00270	3.97077	3.92530
3162300.0 /	0.0	6.65502	6.47565	6.28558	6.07348	5.85868	5.64760	5.44485
3162200.0 /	0.0	9.42658	8.86214	8.37736	7.91009	7.48262	7.09150	6.73401
3162100.0 /	0.0	9.91523	9.27654	8.74730	8.24343	7.78820	7.37410	6.99582
3162000.0 /	0.0	6.99679	6.77041	6.57371	6.36602	6.16502	5.96932	5.77835
3161900.0 /	0.0	3.77666	3.86407	3.91422	3.93493	3.94263	3.94113	3.93184

TCP OUTPUT CHARGE: \$ .06



\*\*\* SO2 24-Hour Downwash Analysis - Day 286,1974

\*\*\*

CALCULATE (CONCENTRATION=1,DEPOSITION=2)	ISW(1) = 1
RECEPTOR GRID SYSTEM (RECTANGULAR=1 OR 3, POLAR=2 OR 4)	ISW(2) = 3
DISCRETE RECEPTOR SYSTEM (RECTANGULAR=1,POLAR=2)	ISW(3) = 1
TERRAIN ELEVATIONS ARE READ (YES=1,NO=0)	ISW(4) = 0
CALCULATIONS ARE WRITTEN TO TAPE (YES=1,NO=0)	ISW(5) = 0
LIST ALL INPUT DATA (NO=0,YES=1,MET DATA ALSO=2)	ISW(6) = 2
COMPUTE AVERAGE CONCENTRATION (OR TOTAL DEPOSITION)	
WITH THE FOLLOWING TIME PERIODS:	
HOURLY (YES=1,NO=0)	ISW(7) = 0
2-HOUR (YES=1,NO=0)	ISW(8) = 0
3-HOUR (YES=1,NO=0)	ISW(9) = 0
4-HOUR (YES=1,NO=0)	ISW(10) = 0
6-HOUR (YES=1,NO=0)	ISW(11) = 0
8-HOUR (YES=1,NO=0)	ISW(12) = 0
12-HOUR (YES=1,NO=0)	ISW(13) = 0
24-HOUR (YES=1,NO=0)	ISW(14) = 1
PRINT 'N'-DAY TABLE(S) (YES=1,NO=0)	ISW(15) = 0
PRINT THE FOLLOWING TYPES OF TABLES WHOSE TIME PERIODS ARE	
SPECIFIED BY ISW(7) THROUGH ISW(14):	
DAILY TABLES (YES=1,NO=0)	ISW(16) = 1
HIGHEST & SECOND HIGHEST TABLES (YES=1,NO=0)	ISW(17) = 0
MAXIMUM 50 TABLES (YES=1,NO=0)	ISW(18) = 0
METEOROLOGICAL DATA INPUT METHOD (PRE-PROCESSED=1,CARD=2)	ISW(19) = 2
RURAL-URBAN OPTION (RURAL=0,URBAN MODE 1=1,URBAN MODE 2=2)	ISW(20) = 0
WIND PROFILE EXPONENT VALUES (DEFAULTS=1,USER ENTERS=2,3)	ISW(21) = 1
VERTICAL POT. TEMP. GRADIENT VALUES (DEFAULTS=1,USER ENTERS=2,3)	ISW(22) = 1
SCALE EMISSION RATES FOR ALL SOURCES (NO=0,YES>0)	ISW(23) = 0
PROGRAM CALCULATES FINAL PLUME RISE ONLY (YES=1,NO=2)	ISW(24) = 1
PROGRAM ADJUSTS ALL STACK HEIGHTS FOR DOWNWASH (YES=2,NO=1)	ISW(25) = 1
NUMBER OF INPUT SOURCES	NSOURC = 1
NUMBER OF SOURCE GROUPS (=0,ALL SOURCES)	NGROUP = 0
TIME PERIOD INTERVAL TO BE PRINTED (=0,ALL INTERVALS)	IPERD = 0
NUMBER OF X (RANGE) GRID VALUES	NXPNTS = 8
NUMBER OF Y (THETA) GRID VALUES	NYPNTS = 7
NUMBER OF DISCRETE RECEPTORS	NXWYPT = 0
NUMBER OF HOURS PER DAY IN METEOROLOGICAL DATA	NHOURS = 24
NUMBER OF DAYS OF METEOROLOGICAL DATA	NDAYS = 1
SOURCE EMISSION RATE UNITS CONVERSION FACTOR	TK = .10000E 07
ENTRAINMENT COEFFICIENT FOR UNSTABLE ATMOSPHERE	BETA1 = 0.600
ENTRAINMENT COEFFICIENT FOR STABLE ATMOSPHERE	BETA2 = 0.600
HEIGHT ABOVE GROUND AT WHICH WIND SPEED WAS MEASURED	ZR = 10.00 METERS
LOGICAL UNIT NUMBER OF METEOROLOGICAL DATA	IMET = 5
ALLOCATED DATA STORAGE	LIMIT = 43500 WORDS
REQUIRED DATA STORAGE FOR THIS PROBLEM RUN	MIMIT = 398 WORDS

\*\*\* SO2 24-Hour Downwash Analysis - Day 286,1974

\*\*\*

\*\*\* UPPER BOUND OF FIRST THROUGH FIFTH WIND SPEED CATEGORIES \*\*\*  
(METERS/SEC)

1.54, 3.09, 5.14, 8.23, 10.80,

\*\*\* X-COORDINATES OF RECTANGULAR GRID SYSTEM \*\*\*  
(METERS)

357600.0, 357700.0, 357800.0, 357900.0, 358000.0, 358100.0, 358200.0, 358300.0,

\*\*\* Y-COORDINATES OF RECTANGULAR GRID SYSTEM \*\*\*  
(METERS)

3161000.0, 3161100.0, 3161200.0, 3161300.0, 3161400.0, 3161500.0, 3161600.0,

\*\*\* SO2 24-Hour Downwash Analysis - Day 286,1974

\*\*\*

\*\*\* SOURCE DATA \*\*\*

SOURCE NUMBER	PK	PART.	Y A NUMBER	T W	EMISSION RATE		X	Y	BASE ELEV.	HEIGHT	TEMP.	EXIT VEL.	BLDG. HEIGHT	BLDG. LENGTH	BLDG. WIDTH
					TYPE=0.1	TYPE=2					(DEG.K);	(M/SEC);			
NUMBER	E	E	CATS.		*PER METER**2	(GRAMS/SEC)	(METERS)	(METERS)	(METERS)	(METERS)	(METERS)	(METERS)	(METERS)	(METERS)	(METERS)
101	0	0	0		0.19670E 03	360008.0	3162392.0	0.0	91.50	389.00	14.66	4.88	63.00	17.00	24.00

\*\*\* S02 24-Hour Downwash Analysis - Day 286, 1974

\*\*\*

\* METEOROLOGICAL DATA FOR DAY 286 \*

HOUR	FLOW VECTOR (DEGREES)	WIND SPEED (MPS)	MIXING HEIGHT (METERS)	TEMP. (DEG. K)	POT. TEMP. GRADIENT (DEG. K PER METER)	STABILITY CATEGORY	WIND PROFILE EXPONENT	DECAY COEFFICIENT (PER SEC)
1	253.0	1.54	352.0	293.0	0.0350	6	0.3000	0.0
2	242.0	2.06	352.0	293.0	0.0350	6	0.3000	0.0
3	232.0	3.60	352.0	293.0	0.0200	5	0.3000	0.0
4	230.0	3.60	352.0	293.0	0.0200	5	0.3000	0.0
5	238.0	3.60	352.0	293.0	0.0200	5	0.3000	0.0
6	227.0	3.60	352.0	293.0	0.0200	5	0.3000	0.0
7	221.0	3.60	457.0	293.0	0.0	4	0.2500	0.0
8	244.0	4.12	680.0	294.0	0.0	3	0.2000	0.0
9	236.0	4.63	903.0	297.0	0.0	3	0.2000	0.0
10	238.0	5.14	1126.0	300.0	0.0	3	0.2000	0.0
11	216.0	5.14	1349.0	301.0	0.0	3	0.2000	0.0
12	245.0	4.12	1573.0	302.0	0.0	3	0.2000	0.0
13	248.0	3.60	1796.0	302.0	0.0	2	0.1500	0.0
14	232.0	3.60	2019.0	303.0	0.0	2	0.1500	0.0
15	248.0	3.60	2019.0	303.0	0.0	2	0.1500	0.0
16	236.0	4.63	2019.0	303.0	0.0	3	0.2000	0.0
17	234.0	4.12	2019.0	303.0	0.0	4	0.2500	0.0
18	246.0	5.66	2019.0	301.0	0.0	4	0.2500	0.0
19	236.0	5.14	2029.0	300.0	0.0	4	0.2500	0.0
20	255.0	5.14	2039.0	298.0	0.0	4	0.2500	0.0
21	251.0	4.63	1144.0	298.0	0.0200	5	0.3000	0.0
22	254.0	4.12	852.0	297.0	0.0200	5	0.3000	0.0
23	260.0	3.60	560.0	296.0	0.0200	5	0.3000	0.0
24	254.0	2.57	268.0	295.0	0.0350	6	0.3000	0.0

DAILY: 286  
24-HR/PD 1  
SGROUP# 1

\*\*\* SO2 24-Hour Downwash Analysis - Day 286,1974 \*\*\*

\* DAILY 24-HOUR AVERAGE CONCENTRATION (MICROGRAMS/CUBIC METER) \*  
\* ENDING WITH HOUR 24 FOR DAY 286 \*  
\* FROM ALL SOURCES \*  
\* FOR THE RECEPTOR GRID \*

\* MAXIMUM VALUE EQUALS 18.05806 AND OCCURRED AT ( 357900.0, 3161200.0) \*

Y-AXIS / (METERS) /		0.0	357700.0	357800.0	357900.0	358000.0	358100.0	358200.0	358300.0
3161600.0 /	0.00000		9.53827	10.55792	11.58904	12.57934	13.46125	14.15496	14.57338
3161500.0 /	0.00000		11.98260	13.04732	14.05116	14.93212	15.62043	16.04024	16.10974
3161400.0 /	0.00000		14.26472	15.23522	16.07405	16.72121	17.10789	17.15279	16.76115
3161300.0 /	0.00000		16.10027	16.86725	17.44528	17.76981	17.75450	17.30086	16.31267
3161200.0 /	0.00000		17.32689	17.81917	18.05806	17.95659	17.41646	16.35172	14.72990
3161100.0 /	0.00000		17.88866	18.02896	17.82658	17.19040	16.05147	14.40094	12.32646
3161000.0 /	0.00000		17.74802	17.44032	16.71028	15.50956	13.85226	11.63965	9.66298

TCP OUTPUT CHARGE: \$ .06

DAILY: 284  
 3-HR/PD 1  
 SGROUP# 1

\*\*\* SO2 3-Hour Downwash Analysis - Day 284(4), 1974 \*\*\*

\* DAILY 3-HOUR AVERAGE CONCENTRATION (MICROGRAMS/CUBIC METER) \*  
 \* ENDING WITH HOUR 3 FOR DAY 284 \*  
 \* FROM ALL SOURCES \*  
 \* FOR THE RECEPTOR GRID \*

\* MAXIMUM VALUE EQUALS 74.85649 AND OCCURRED AT ( 357600.0, 3161100.0) \*

Y-AXIS / (METERS) /		0.0	357100.0	357200.0	357300.0	357400.0	357500.0	357600.0	357700.0
3161400.0 /	0.00000	18.07910	22.10892	26.84819	32.30779	38.42686	45.03510	51.80923	
3161300.0 /	0.00000	29.14171	34.64967	40.77063	47.35414	54.12590	60.65852	66.35660	
3161200.0 /	0.00000	42.06181	48.43158	54.98746	61.37663	67.11276	71.58597	74.10637	
3161100.0 /	0.00000	54.78749	60.88130	66.45982	71.02823	74.01985	74.85649	73.04480	
3161000.0 /	0.00000	64.86914	69.36275	72.58298	74.04677	73.31401	70.07564	64.25458	
3160900.0 /	0.00000	70.28799	72.14005	72.18147	70.11305	65.78812	59.28502	50.95715	
3160800.0 /	0.00000	70.13448	68.94969	65.82990	60.75859	53.92047	45.72240	36.77238	

TOP OUTPUT CHARGE: \$ .06

MET. DATA  
DAY 284

\*\*\* SO2 3-Hour Downwash Analysis - Day 284(4), 1974 \*\*\*

\* METEOROLOGICAL DATA FOR DAY 284 \*

hour	FLOW VECTOR (DEGREES)	WIND SPEED (MPS)	MIXING HEIGHT (METERS)	TEMP. (DEG. K)	POT. TEMP. GRADIENT (DEG. K PER METER)	STABILITY CATEGORY	WIND PROFILE EXPONENT	DECAY COEFFICIENT (PER SEC)
1	241.0	5.66	1048.0	298.0	0.0	3	0.2000	0.0
2	244.0	5.14	1288.0	300.0	0.0	3	0.2000	0.0
3	241.0	4.12	1528.0	301.0	0.0	3	0.2000	0.0

\*\*\* SO2 3-Hour Downwash Analysis - Day 264(4), 1974

\*\*\*

\*\*\* SOURCE DATA \*\*\*

SOURCE NUMBER	P E	K E	PART. CATS.	EMISSION RATE		X (METERS)	Y (METERS)	BASE ELEV. (METERS)	HEIGHT (METERS)	TEMP.	EXIT VEL.		BLDG. HEIGHT (METERS)	BLDG. LENGTH (METERS)	BLDG. WIDTH (METERS)
				TYPE=0,1 (GRAMS/SEC)	TYPE=2 (GRAMS/SEC)					(DEG.K); VERT.DIM TYPE=1 (METERS)	(M/SEC); HORZ.DIM TYPE=1,2 (METERS)				
101	0	0	0	0.19670E 03	360008.0	3162392.0	0.0	91.50	389.00	14.66	4.88	63.00	17.00	24.00	



\*\*\* SO2 3-Hour Downwash Analysis - Day 284(4), 1974 \*\*\*

\*\*\* UPPER BOUND OF FIRST THROUGH FIFTH WIND SPEED CATEGORIES \*\*\*  
(METERS/SEC)

1.54, 3.09, 5.14, 8.23, 10.80,

\*\*\* X-COORDINATES OF RECTANGULAR GRID SYSTEM \*\*\*  
(METERS)

357000.0, 357100.0, 357200.0, 357300.0, 357400.0, 357500.0, 357600.0, 357700.0,

\*\*\* Y-COORDINATES OF RECTANGULAR GRID SYSTEM \*\*\*  
(METERS)

3160800.0, 3160900.0, 3161000.0, 3161100.0, 3161200.0, 3161300.0, 3161400.0,

\*\*\* SO2 3-Hour Downwash Analysis - Day 264(4), 1974

\*\*\*

CALCULATE (CONCENTRATION=1,DEPOSITION=2)	ISW(1) = 1
RECEPTOR GRID SYSTEM (RECTANGULAR=1 OR 3, POLAR=2 OR 4)	ISW(2) = 3
DISCRETE RECEPTOR SYSTEM (RECTANGULAR=1,POLAR=2)	ISW(3) = 1
TERRAIN ELEVATIONS ARE READ (YES=1,NO=0)	ISW(4) = 0
CALCULATIONS ARE WRITTEN TO TAPE (YES=1,NO=0)	ISW(5) = 0
LIST ALL INPUT DATA (NO=0,YES=1,MET DATA ALSO=2)	ISW(6) = 2
COMPUTE AVERAGE CONCENTRATION (OR TOTAL DEPOSITION)	
WITH THE FOLLOWING TIME PERIODS:	
HOURLY (YES=1,NO=0)	ISW(7) = 0
2-HOUR (YES=1,NO=0)	ISW(8) = 0
3-HOUR (YES=1,NO=0)	ISW(9) = 1
4-HOUR (YES=1,NO=0)	ISW(10) = 0
6-HOUR (YES=1,NO=0)	ISW(11) = 0
8-HOUR (YES=1,NO=0)	ISW(12) = 0
12-HOUR (YES=1,NO=0)	ISW(13) = 0
24-HOUR (YES=1,NO=0)	ISW(14) = 0
PRINT 'N'-DAY TABLE(S) (YES=1,NO=0)	ISW(15) = 0
PRINT THE FOLLOWING TYPES OF TABLES WHOSE TIME PERIODS ARE	
SPECIFIED BY ISW(7) THROUGH ISW(14):	
DAILY TABLES (YES=1,NO=0)	ISW(16) = 1
HIGHEST & SECOND HIGHEST TABLES (YES=1,NO=0)	ISW(17) = 0
MAXIMUM 50 TABLES (YES=1,NO=0)	ISW(18) = 0
METEOROLOGICAL DATA INPUT METHOD (PRE-PROCESSED=1,CARD=2)	ISW(19) = 2
RURAL-URBAN OPTION (RURAL=0,URBAN MODE 1=1,URBAN MODE 2=2)	ISW(20) = 0
WIND PROFILE EXPONENT VALUES (DEFAULTS=1,USER ENTERS=2,3)	ISW(21) = 1
VERTICAL POT. TEMP. GRADIENT VALUES (DEFAULTS=1,USER ENTERS=2,3)	ISW(22) = 1
SCALE EMISSION RATES FOR ALL SOURCES (NO=0,YES>0)	ISW(23) = 0
PROGRAM CALCULATES FINAL PLUME RISE ONLY (YES=1,NO=2)	ISW(24) = 1
PROGRAM ADJUSTS ALL STACK HEIGHTS FOR DOWNWASH (YES=2,NO=1)	ISW(25) = 1
NUMBER OF INPUT SOURCES	NSOURC = 1
NUMBER OF SOURCE GROUPS (=0,ALL SOURCES)	NGROUP = 0
TIME PERIOD INTERVAL TO BE PRINTED (=0,ALL INTERVALS)	IPERD = 0
NUMBER OF X (RANGE) GRID VALUES	NXPNTS = 8
NUMBER OF Y (THETA) GRID VALUES	NYPNTS = 7
NUMBER OF DISCRETE RECEPTORS	NXWYPT = 0
NUMBER OF HOURS PER DAY IN METEOROLOGICAL DATA	NHOURS = 3
NUMBER OF DAYS OF METEOROLOGICAL DATA	NDAYS = 1
SOURCE EMISSION RATE UNITS CONVERSION FACTOR	TK = .10000E 07
ENTRAINMENT COEFFICIENT FOR UNSTABLE ATMOSPHERE	BETA1 = 0.600
ENTRAINMENT COEFFICIENT FOR STABLE ATMOSPHERE	BETA2 = 0.600
HEIGHT ABOVE GROUND AT WHICH WIND SPEED WAS MEASURED	ZR = 10.00 METERS
LOGICAL UNIT NUMBER OF METEOROLOGICAL DATA	IMET = 5
ALLOCATED DATA STORAGE	LIMIT = 43500 WORDS
REQUIRED DATA STORAGE FOR THIS PROBLEM RUN	MIMIT = 398 WORDS



SHOLTES & KOOGLER, ENVIRONMENTAL CONSULTANTS  
1213 N.W. 6th Street Gainesville, Florida 32601 (904) 377-5822

SKEC 307-82-01

November 1, 1982

Mr. Clair Fancy  
Florida Department of  
Environmental Regulation  
Twin Towers Office Building  
2600 Blair Stone Road  
Tallahassee, FL 32301

Subject: Florida Crushed Stone Company  
PSD Application

DER  
NOV 03 1982  
BAQM

Dear Mr. Fancy:

For your records, I would like to confirm that the Florida Crushed Stone Company is withdrawing the Application for PSD approval for the 40 megawatt electric power generating station that was proposed in conjunction with the Portland Cement Plant the firm plans to construct in Hernando County, Florida. This decision was verbally transmitted to your staff in mid-October, 1982.

In lieu of the 40 megawatt power plant, the Florida Crushed Stone Company is proposing to construct a 125 megawatt power plant. The application for this power plant was forwarded to the Power Plant Site Certification Staff of FDER on October 18, 1982.

The change in power plant capacity has resulted in some modifications to the proposed cement plant. These modifications, plus additional modifications resulting from more detailed engineering design, will be forwarded to your office as soon as the necessary data can be compiled. It is still the intent of the Florida Crushed Stone Company for the review of the PSD application for the proposed cement plant to proceed as expeditiously as possible.

Very truly yours,

SHOLTES & KOOGLER  
ENVIRONMENTAL CONSULTANTS, INC.

John B. Koogler, Ph.D., P.E.

JBK:sc

cc: Mr. Richard C. Entorf  
Mr. Skip Haskell  
Mr. Larry Curtin

STATE OF FLORIDA  
DEPARTMENT OF ENVIRONMENTAL REGULATION

Nº 65389

RECEIPT FOR APPLICATION FEES AND MISCELLANEOUS REVENUE

Received from Florida Crushed Stone Co. Date 11-1-82  
Address Permit to Construct Air Dollars \$ 5,100.00  
Applicant Name & Address Pollution Sources  
Source of Revenue Permit # AC 27-61016  
Revenue Code 0118-0101 Application Number CK # 2211  
By H. B. Roman

FLORIDA CRUSHED STONE CO		65389
P.O. BOX 317		2211
LEESBURG, FLORIDA 32748		6327 631
Exchange Bank & Trust Company of Florida		October 29 1982
Tampa, Florida 33601		
PAY TO THE ORDER OF		DOLLARS \$ 5,100.00
Florida Department of Environmental Regulations		
Twin Towers Office Building		
2600 Baird Stone Road		
Tallahassee, FL 32301		
Attn: Clair Fancy		
0002211063002771008605601		

DETACH AND RETAIN THIS STATEMENT  
THE ATTACHED CHECK IS IN PAYMENT OF ITEMS DESCRIBED BELOW  
IF NOT CORRECT PLEASE NOTIFY US PROMPTLY. NO RECEIPT DESIRED.

DATE	DESCRIPTION	AMOUNT
	Cement Plant Construction Permits	1520238

STATE OF FLORIDA  
DEPARTMENT OF ENVIRONMENTAL REGULATION

TWIN TOWERS OFFICE BUILDING  
2600 BLAIR STONE ROAD  
TALLAHASSEE, FLORIDA 32301-8241



BOB GRAHAM  
GOVERNOR  
VICTORIA J. TSCHINKEL  
SECRETARY

October 29, 1982

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

Mr. Richard C. Entorf  
Senior Vice President  
Florida Crushed Stone Company  
Post Office Box 317  
Leesburg, Florida 32748

Dear Mr. Entorf:

RE: Florida Crushed Stone Company, Cement/Power Plant  
Applications, Hernando County

The subject applications for construction were received by the Florida Department of Environmental Regulation on September 30, 1982. Since then, you enlarged the size of the power plant and submitted an application for Power Plant Site Certification to FDER on October 18, 1982.

Based on the major changes in your power plant project, it has been determined that we have to know the effects of these changes on each of the subject applications before we can review the applications in detail.

Please submit the \$5,100 application fee for the cement plant complex, the itemized cost on each source is as follows:

<u>Permit No.</u>	<u>Source Type</u>	<u>Cost</u>
AC 27-61016	Cement Kiln	\$1,000
"	Clinker Cooler	250
"	Dryer	750
"	Raw Mill	100
AC 27-61009	Clay Crusher	100
AC 27-61010	Limestone Conveyor	100
AC 27-61012	Pre Mix Bin	100
AC 27-61013	Fly Ash Bin	100
AC 27-61017	Raw Meal Transfer	100
AC 27-61019	Limestone Transfer	100
AC 27-61020	Blending Silo	100
AC 27-61021	Kiln Feed	100

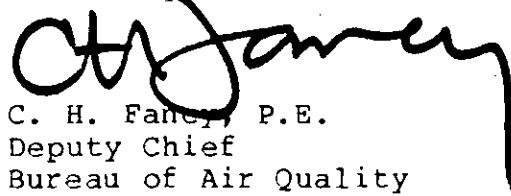
Mr. Richard C. Entorf  
Page Two  
October 29, 1982

<u>Permit No.</u>	<u>Source Type</u>	<u>Cost</u>
AC 27-61026	Raw Coal Bin	\$ 100
AC 27-61027	Cooler Discharge	100
AC 27-61029	Gypsum Storage Silo	100
AC 27-61030	Clinker Silo (L-12)	100
AC 27-61032	Clinker Silo (L-13)	100
AC 27-61033	Clinker Silo Discharge	100
AC 27-61034	Limestone Silo	100
AC 27-61036	Cement Silo	100
AC 27-61037	Finish Mill	100
AC 27-61038	Cement Silo (Q-08)	100
"	"	100
"	"	100
"	"	100
AC 27-61040	Cement Silo (Q-09)	100
"	"	100
"	"	100
"	"	100
"	"	100
AC 27-61041	Masonry Silo	100
"	"	100
"	"	100
AC 27-61042	Packing Plant	100

The total cost of the application fees was originally \$6,200. After dropping \$1,100 for the power plant and raw coal bin, the fee now is \$5,100.

As soon as these two items of incompleteness are cleared up, we will proceed with the processing of your applications. If you have any questions, please call Bill Thomas at (904) 488-1344.

Sincerely,

  
C. H. Faney, P.E.  
Deputy Chief  
Bureau of Air Quality  
Management

CHF/pa

cc: John Koogler, Sholtes & Koogler  
Hamilton S. Oven, DER, Power Plant Siting  
Dan Williams, DER Southwest District Office

P16 7682432

RECEIPT FOR CERTIFIED MAIL

NO INSURANCE COVERAGE PROVIDED—  
NOT FOR INTERNATIONAL MAIL  
(See Reverse)

PS Form 3800, Apr. 1976

SENT TO	
Richard C. Entorf	
STREET AND NO.	
P. O. Box 317	
P.O. STATE AND ZIP CODE	
Leesburg, FL 32748	
POSTAGE	\$
CONSULT POSTMASTER FOR FEES	
CERTIFIED FEE	c
SPECIAL DELIVERY	c
RESTRICTED DELIVERY	c
OPTIONAL SERVICES	
RETURN RECEIPT SERVICE	
SHOW TO WHOM AND DATE DELIVERED	c
SHOW TO WHOM, DATE, AND ADDRESS OF DELIVERY	c
SHOW TO WHOM AND DATE DELIVERED WITH RESTRICTED DELIVERY	c
SHOW TO WHOM, DATE AND ADDRESS OF DELIVERY WITH RESTRICTED DELIVERY	c
TOTAL POSTAGE AND FEES	\$
POSTMARK OR DATE	
10/29/82	

PS Form 3811, Jan. 1979

RETURN RECEIPT, REGISTERED, INSURED AND CERTIFIED MAIL

SENDER: Complete items 1, 2, and 3. Add your address in the "RETURN TO" space on reverse.

1. The following service is requested (check one.)

Show to whom and date delivered..... c

Show to whom, date and address of delivery..... c

RESTRICTED DELIVERY

    Show to whom and date delivered..... c

RESTRICTED DELIVERY.

    Show to whom, date, and address of delivery \$ \_\_\_\_\_

(CONSULT POSTMASTER FOR FEES)

2. ARTICLE ADDRESSED TO:

Mr. Richard C. Entorf  
P. O. Box 317  
Leesburg, FL 32748

3. ARTICLE DESCRIPTION:

REGISTERED NO.	CERTIFIED NO.	INSURED NO.
	7682432	

(Always obtain signature of addressee or agent)

I have received the article described above.

SIGNATURE  Addressee  Authorized agent

*J. Palumbo*

DATE OF DELIVERY \_\_\_\_\_ POSTMARK

6. ADDRESS (Complete only if requested)

7. UNABLE TO DELIVER BECAUSE: FL CLERK'S INITIALS