

DEP ROUTING AND TRANSMITTAL SLIP

TO: (NAME, OFFICE, LOCATION)

1. Atlinero

2. DARM, BAR

3.

4. Teresa →

5.

PLEASE PREPARE REPLY FOR:

____ SECRETARY'S SIGNATURE

____ DIV/DIST DIR SIGNATURE

____ MY SIGNATURE

____ YOUR SIGNATURE

____ DUE DATE _____

ACTION/DISPOSITION

____ DISCUSS WITH ME

____ COMMENTS/ADVISE

____ REVIEW AND RETURN

____ SET UP MEETING

☒ FOR YOUR INFORMATION

____ HANDLE APPROPRIATELY

____ INITIAL AND FORWARD

____ SHARE WITH STAFF

☒ FOR YOUR FILES

COMMENTS:

~~Copy of application for
CEMEX project~~

~~0530010-031-AC~~

~~(trial period to evaluate
use of crushed glass as
raw material)~~

Teresa - Feel free

RECEIVED

to provide
MAR 12 2007
comments if you
BUREAU OF AIR REGULATION
have time. Al

FROM: D. Zell (SWD) DATE: 3/7/07 PHONE: x 118



Department of Environmental Protection

Copy for DARM/BAR
Dept. of Environmental
Protection

Division of Air Resource Management

MAR 06 2007

APPLICATION FOR AIR PERMIT - LONG FORM

I. APPLICATION INFORMATION

Southwest District

Air Construction Permit – Use this form to apply for any air construction permit at a facility operating under a federally enforceable state air operation permit (FESOP) or Title V air permit. Also use this form to apply for an air construction permit:

- For a proposed project subject to prevention of significant deterioration (PSD) review, nonattainment area (NAA) new source review, or maximum achievable control technology (MACT) review; or
- Where the applicant proposes to assume a restriction on the potential emissions of one or more pollutants to escape a federal program requirement such as PSD review, NAA new source review, Title V, or MACT; or
- Where the applicant proposes to establish, revise, or renew a plantwide applicability limit (PAL).

Air Operation Permit – Use this form to apply for:

- An initial federally enforceable state air operation permit (FESOP); or
- An initial/revised/renewal Title V air operation permit.

Air Construction Permit & Title V Air Operation Permit (Concurrent Processing Option) – Use this form to apply for both an air construction permit and a revised or renewal Title V air operation permit incorporating the proposed project.

To ensure accuracy, please see form instructions.

Identification of Facility

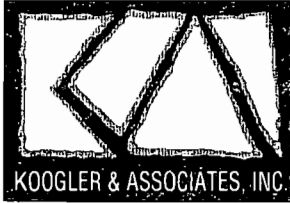
1. Facility Owner/Company Name: CEMEX Cement, Inc.	
2. Site Name: Brooksville Cement Plant	
3. Facility Identification Number: 0530010	
4. Facility Location... Street Address or Other Locator: 1630 Ponce de Leon Blvd. City: Brooksville County: Hernando Zip Code: 34601	
5. Relocatable Facility? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	6. Existing Title V Permitted Facility? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No

Application Contact

1. Application Contact Name: Fawn Bergen, PE, Project Engineer	
2. Application Contact Mailing Address... Organization/Firm: Koogler & Associates, Inc. Street Address: 4014 NW 13th Street City: Gainesville State: Florida Zip Code: 32643	
3. Application Contact Telephone Numbers... Telephone: (352) 377 - 5822 ext.29 Fax: (352) 377 - 7158	
4. Application Contact Email Address: FBergen@kooglerassociates.com	

Application Processing Information (DEP Use)

1. Date of Receipt of Application: 03/06/07	3. PSD Number (if applicable):
2. Project Number(s): 0530010-031-AC	4. Siting Number (if applicable):



KOOGLER & ASSOCIATES, INC.
ENVIRONMENTAL SERVICES
4014 NW 13th STREET
GAINESVILLE, FL 32609-1923
352/377-5822 • FAX/377-7158

KA 521-07-04
March 5, 2007

Dept. of Environmental
Protection

MAR 08 2007

Southwest District

Mr. David Zell
Air Permitting Engineer
Florida Department of Environmental Protection
Southwest District
13051 N. Telecom Parkway
Temple Terrace, Florida 33637-0926

**RE: Air Construction Permit Application for Trial Period to Use Glass as Raw Material
CEMEX Cement, Inc.; Brooksville Facility**

Dear Mr. Zell:

Enclosed please find four (4) copies of an air construction permit application for a trial period to use broken glass as a raw material in the cement kilns at CEMEX Cement, Inc.'s (CEMEX's) Brooksville Cement Plant. If you have any questions, please contact me at (352) 377-5822 or FBergen@kooglerassociates.com, or Mr. Charles Walz, CEMEX, at (352) 799-2011.

Very truly yours,

KOOGLER & ASSOCIATES, INC.

Fawn W. Bergen, P.E.
Project Engineer

FB

Enclosure: 4 copies—AC Permit Application

cc: J. Bins, CEMEX Corporate
C. Walz, CEMEX Brooksville

APPLICATION INFORMATION

Purpose of Application

This application for air permit is submitted to obtain: (Check one)

Air Construction Permit

- ☒ Air construction permit.
- ☐ Air construction permit to establish, revise, or renew a plantwide applicability limit (PAL).
- ☐ Air construction permit to establish, revise, or renew a plantwide applicability limit (PAL), and separate air construction permit to authorize construction or modification of one or more emissions units covered by the PAL.

Air Operation Permit

- ☐ Initial Title V air operation permit.
- ☐ Title V air operation permit revision.
- ☐ Title V air operation permit renewal.
- ☐ Initial federally enforceable state air operation permit (FESOP) where professional engineer (PE) certification is required.
- ☐ Initial federally enforceable state air operation permit (FESOP) where professional engineer (PE) certification is not required.

Air Construction Permit and Revised/Renewal Title V Air Operation Permit (Concurrent Processing)

- ☐ Air construction permit and Title V permit revision, incorporating the proposed project.
- ☐ Air construction permit and Title V permit renewal, incorporating the proposed project.

Note: By checking one of the above two boxes, you, the applicant, are requesting concurrent processing pursuant to Rule 62-213.405, F.A.C. In such case, you must also check the following box:

- ☐ I hereby request that the department waive the processing time requirements of the air construction permit to accommodate the processing time frames of the Title V air operation permit.

Application Comment

Application is for an air construction permit to conduct a trial to evaluate glass as a raw material in the kiln feed (Kiln Nos. 1 and 2). Refer to Attachment A for a detailed description of the proposed project.

APPLICATION INFORMATION

Scope of Application

Emissions Unit ID Number	Description of Emissions Unit	Air Permit Type	Air Permit Proc. Fee
003	No. 1 Kiln	AC1B	N/A
014	No. 2 Kiln	AC1B	N/A

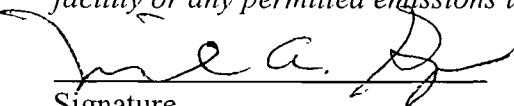
Application Processing Fee

Check one: ☐ Attached - Amount: \$ _____ ☒ Not Applicable

APPLICATION INFORMATION

Owner/Authorized Representative Statement

Complete if applying for an air construction permit or an initial FESOP.

1. Owner/Authorized Representative Name : Michael A. Gonzales, Plant Manager
2. Owner/Authorized Representative Mailing Address... Organization/Firm: CEMEX Cement, Inc. Street Address: PO Box 6 City: Brooksville State: Florida Zip Code: 34605-0006
3. Owner/Authorized Representative Telephone Numbers... Telephone: (352) 799-2057 ext. Fax: (352) 754-9836
4. Owner/Authorized Representative Email Address: Michaelanthony.gonzales@cemexusa.com
5. Owner/Authorized Representative Statement: <i>I, the undersigned, am the owner or authorized representative of the facility addressed in this air permit application. I hereby certify, based on information and belief formed after reasonable inquiry, that the statements made in this application are true, accurate and complete and that, to the best of my knowledge, any estimates of emissions reported in this application are based upon reasonable techniques for calculating emissions. The air pollutant emissions units and air pollution control equipment described in this application will be operated and maintained so as to comply with all applicable standards for control of air pollutant emissions found in the statutes of the State of Florida and rules of the Department of Environmental Protection and revisions thereof and all other requirements identified in this application to which the facility is subject. I understand that a permit, if granted by the department, cannot be transferred without authorization from the department, and I will promptly notify the department upon sale or legal transfer of the facility or any permitted emissions unit.</i>  Signature <u>3/2/07</u> Date

APPLICATION INFORMATION

Application Responsible Official Certification

Complete if applying for an initial/revised/renewal Title V permit or concurrent processing of an air construction permit and a revised/renewal Title V permit. If there are multiple responsible officials, the "application responsible official" need not be the "primary responsible official."

1. Application Responsible Official Name:			
2. Application Responsible Official Qualification (Check one or more of the following options, as applicable): <input type="checkbox"/> For a corporation, the president, secretary, treasurer, or vice-president of the corporation in charge of a principal business function, or any other person who performs similar policy or decision-making functions for the corporation, or a duly authorized representative of such person if the representative is responsible for the overall operation of one or more manufacturing, production, or operating facilities applying for or subject to a permit under Chapter 62-213, F.A.C. <input type="checkbox"/> For a partnership or sole proprietorship, a general partner or the proprietor, respectively. <input type="checkbox"/> For a municipality, county, state, federal, or other public agency, either a principal executive officer or ranking elected official. <input type="checkbox"/> The designated representative at an Acid Rain source.			
3. Application Responsible Official Mailing Address... Organization/Firm: Street Address: City: State: Zip Code:			
4. Application Responsible Official Telephone Numbers... Telephone: () - ext. Fax: () -			
5. Application Responsible Official Email Address:			
6. Application Responsible Official Certification: <i>I, the undersigned, am a responsible official of the Title V source addressed in this air permit application. I hereby certify, based on information and belief formed after reasonable inquiry, that the statements made in this application are true, accurate and complete and that, to the best of my knowledge, any estimates of emissions reported in this application are based upon reasonable techniques for calculating emissions. The air pollutant emissions units and air pollution control equipment described in this application will be operated and maintained so as to comply with all applicable standards for control of air pollutant emissions found in the statutes of the State of Florida and rules of the Department of Environmental Protection and revisions thereof and all other applicable requirements identified in this application to which the Title V source is subject. I understand that a permit, if granted by the department, cannot be transferred without authorization from the department, and I will promptly notify the department upon sale or legal transfer of the facility or any permitted emissions unit. Finally, I certify that the facility and each emissions unit are in compliance with all applicable requirements to which they are subject, except as identified in compliance plan(s) submitted with this application.</i> Signature _____ Date _____			

APPLICATION INFORMATION

Professional Engineer Certification

1. Professional Engineer Name: **Fawn Bergen, PE**

Registration Number: **61614**

2. Professional Engineer Mailing Address...

Organization/Firm: **Koogler & Associates, Inc.**

Street Address: **4014 NW 13th Street**

City: **Gainesville**

State: **Florida**

Zip Code: **32609**

3. Professional Engineer Telephone Numbers...

Telephone: **(352) 377-5822** ext.29 Fax: **(352) 377-7158**

4. Professional Engineer Email Address: **FBergen@kooglerassociates.com**

5. Professional Engineer Statement:

I, the undersigned, hereby certify, except as particularly noted herein, that:*

(1) To the best of my knowledge, there is reasonable assurance that the air pollutant emissions unit(s) and the air pollution control equipment described in this application for air permit, when properly operated and maintained, will comply with all applicable standards for control of air pollutant emissions found in the Florida Statutes and rules of the Department of Environmental Protection; and

(2) To the best of my knowledge, any emission estimates reported or relied on in this application are true, accurate, and complete and are either based upon reasonable techniques available for calculating emissions or, for emission estimates of hazardous air pollutants not regulated for an emissions unit addressed in this application, based solely upon the materials, information and calculations submitted with this application.

(3) If the purpose of this application is to obtain a Title V air operation permit (check here ☐ , if so), I further certify that each emissions unit described in this application for air permit, when properly operated and maintained, will comply with the applicable requirements identified in this application to which the unit is subject, except those emissions units for which a compliance plan and schedule is submitted with this application.

(4) If the purpose of this application is to obtain an air construction permit (check here ☒ , if so) or concurrently process and obtain an air construction permit and a Title V air operation permit revision or renewal for one or more proposed new or modified emissions units (check here ☐ , if so), I further certify that the engineering features of each such emissions unit described in this application have been designed or examined by me or individuals under my direct supervision and found to be in conformity with sound engineering principles applicable to the control of emissions of the air pollutants characterized in this application.

(5) If the purpose of this application is to obtain an initial air operation permit or operation permit revision or renewal for one or more newly constructed or modified emissions units (check here ☐ , if so), I further certify that, with the exception of any changes detailed as part of this application, each such emissions unit has been constructed or modified in substantial accordance with the information given in the corresponding application for air construction permit and with all provisions contained in such permit.

Signature

(seal)

Date

3/5/07

Attach any exception to certification statement.

II. FACILITY INFORMATION

A. GENERAL FACILITY INFORMATION

Facility Location and Type

1. Facility UTM Coordinates... Zone 17 East (km) 356.9 North (km) 3169.0		2. Facility Latitude/Longitude... Latitude (DD/MM/SS) 28/38/34 Longitude (DD/MM/SS) 82/28/25	
3. Governmental Facility Code: 0	4. Facility Status Code: A	5. Facility Major Group SIC Code: 32	6. Facility SIC(s): 3241
7. Facility Comment :			

Facility Contact

1. Facility Contact Name: Charles E. Walz, Environmental Manager			
2. Facility Contact Mailing Address... Organization/Firm: CEMEX Cement, Inc. Street Address: PO Box 6 City: Brooksville State: Florida Zip Code: 34605-0006			
3. Facility Contact Telephone Numbers: Telephone: (352) 796-7241 ext. Fax: (352) 754-9836			
4. Facility Contact Email Address: charles.walz@cemexusa.com			

Facility Primary Responsible Official

Complete if an "application responsible official" is identified in Section I. that is not the facility "primary responsible official."

1. Facility Primary Responsible Official Name:		
2. Facility Primary Responsible Official Mailing Address... Organization/Firm: Street Address: City: State: Zip Code:		
3. Facility Primary Responsible Official Telephone Numbers... Telephone: () - ext. Fax: () -		
4. Facility Primary Responsible Official Email Address:		

FACILITY INFORMATION

Facility Regulatory Classifications

Check all that would apply *following* completion of all projects and implementation of all other changes proposed in this application for air permit. Refer to instructions to distinguish between a “major source” and a “synthetic minor source.”

1. <input type="checkbox"/> Small Business Stationary Source	<input type="checkbox"/> Unknown
2. <input type="checkbox"/> Synthetic Non-Title V Source	
3. <input checked="" type="checkbox"/> Title V Source	
4. <input checked="" type="checkbox"/> Major Source of Air Pollutants, Other than Hazardous Air Pollutants (HAPs)	
5. <input type="checkbox"/> Synthetic Minor Source of Air Pollutants, Other than HAPs	
6. <input checked="" type="checkbox"/> Major Source of Hazardous Air Pollutants (HAPs)	
7. <input type="checkbox"/> Synthetic Minor Source of HAPs	
8. <input checked="" type="checkbox"/> One or More Emissions Units Subject to NSPS (40 CFR Part 60)	
9. <input type="checkbox"/> One or More Emissions Units Subject to Emission Guidelines (40 CFR Part 60)	
10. <input checked="" type="checkbox"/> One or More Emissions Units Subject to NESHAP (40 CFR Part 61 or Part 63)	
11. <input type="checkbox"/> Title V Source Solely by EPA Designation (40 CFR 70.3(a)(5))	
12. Facility Regulatory Classifications Comment:	

FACILITY INFORMATION

List of Pollutants Emitted by Facility

1. Pollutant Emitted	2. Pollutant Classification	3. Emissions Cap [Y or N]?
PM	A	N
PM ₁₀	A	N
NO _x	A	N
SO ₂	A	N
CO	A	N
VOC	A	N
HCl	A	N
HAPs	A	N

FACILITY INFORMATION

B. EMISSIONS CAPS

Facility-Wide or Multi-Unit Emissions Caps

1. Pollutant Subject to Emissions Cap	2. Facility Wide Cap [Y or N]? (all units)	3. Emissions Unit ID No.s Under Cap (if not all units)	4. Hourly Cap (lb/hr)	5. Annual Cap (ton/yr)	6. Basis for Emissions Cap

7. Facility-Wide or Multi-Unit Emissions Cap Comment:

FACILITY INFORMATION

C. FACILITY ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

1. Facility Plot Plan: (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Previously Submitted, Date: <u>10/05</u>
2. Process Flow Diagram(s): (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Previously Submitted, Date: <u>10/05</u>
3. Precautions to Prevent Emissions of Unconfined Particulate Matter: (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Previously Submitted, Date: <u>10/05</u>

Additional Requirements for Air Construction Permit Applications

1. Area Map Showing Facility Location: <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable (existing permitted facility)
2. Description of Proposed Construction, Modification, or Plantwide Applicability Limit (PAL): <input checked="" type="checkbox"/> Attached, Document ID: <u>Attachment A</u>
3. Rule Applicability Analysis: <input checked="" type="checkbox"/> Attached, Document ID: <u>Attachment A</u>
4. List of Exempt Emissions Units (Rule 62-210.300(3), F.A.C.): <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable (no exempt units at facility)
5. Fugitive Emissions Identification: <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
6. Air Quality Analysis (Rule 62-212.400(7), F.A.C.): <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
7. Source Impact Analysis (Rule 62-212.400(5), F.A.C.): <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
8. Air Quality Impact since 1977 (Rule 62-212.400(4)(e), F.A.C.): <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
9. Additional Impact Analyses (Rules 62-212.400(8) and 62-212.500(4)(e), F.A.C.): <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
10. Alternative Analysis Requirement (Rule 62-212.500(4)(g), F.A.C.): <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable

EMISSIONS UNIT INFORMATION

Section [1] of [2]

Cement Kiln No. 1

III. EMISSIONS UNIT INFORMATION

Title V Air Operation Permit Application - For Title V air operation permitting only, emissions units are classified as regulated, unregulated, or insignificant. If this is an application for Title V air operation permit, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each regulated and unregulated emissions unit addressed in this application for air permit. Some of the subsections comprising the Emissions Unit Information Section of the form are optional for unregulated emissions units. Each such subsection is appropriately marked. Insignificant emissions units are required to be listed at Section II, Subsection C.

Air Construction Permit or FESOP Application - For air construction permitting or federally enforceable state air operation permitting, emissions units are classified as either subject to air permitting or exempt from air permitting. The concept of an "unregulated emissions unit" does not apply. If this is an application for air construction permit or FESOP, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air permitting are required to be listed at Section II, Subsection C.

Air Construction Permit and Revised/Renewal Title V Air Operation Permit Application - Where this application is used to apply for both an air construction permit and a revised/renewal Title V air operation permit, each emissions unit is classified as either subject to air permitting or exempt from air permitting for air construction permitting purposes and as regulated, unregulated, or insignificant for Title V air operation permitting purposes. **The air construction permitting classification must be used to complete the Emissions Unit Information Section of this application for air permit.** A separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air construction permitting and insignificant emissions units are required to be listed at Section II, Subsection C.

If submitting the application form in hard copy, the number of this Emissions Unit Information Section and the total number of Emissions Unit Information Sections submitted as part of this application must be indicated in the space provided at the top of each page.

EMISSIONS UNIT INFORMATION

Section [1] of [2]

Cement Kiln No. 1

A. GENERAL EMISSIONS UNIT INFORMATION**Title V Air Operation Permit Emissions Unit Classification**

1. Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)
- ☐ The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit.
- ☐ The emissions unit addressed in this Emissions Unit Information Section is an unregulated emissions unit.

Emissions Unit Description and Status

1. Type of Emissions Unit Addressed in this Section: (Check one)
- ☒ This Emissions Unit Information Section addresses, as a single emissions unit, a single process or production unit, or activity, which produces one or more air pollutants and which has at least one definable emission point (stack or vent).
- ☐ This Emissions Unit Information Section addresses, as a single emissions unit, a group of process or production units and activities which has at least one definable emission point (stack or vent) but may also produce fugitive emissions.
- ☐ This Emissions Unit Information Section addresses, as a single emissions unit, one or more process or production units and activities which produce fugitive emissions only.

2. Description of Emissions Unit Addressed in this Section:
Cement Kiln No. 1

3. Emissions Unit Identification Number: **003**

4. Emissions Unit Status Code: A	5. Commence Construction Date:	6. Initial Startup Date:	7. Emissions Unit Major Group SIC Code: 32	8. Acid Rain Unit? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
--	--------------------------------	--------------------------	--	--

9. Package Unit:
Manufacturer: _____ Model Number: _____

10. Generator Nameplate Rating: MW

11. Emissions Unit Comment: **The Cement Kiln No. 1 currently utilizes limestone, sand, millscale, fly ash, and bauxite as kiln feed materials. Application is for a trial period to also utilize glass as a feed material.**

EMISSIONS UNIT INFORMATION

Section [1] of [2]

Cement Kiln No. 1

Emissions Unit Control Equipment

1. Control Equipment/Method(s) Description:

016 – Baghouse – High Temperature (Fuller Draco Custom ID No. E-55)

205 – Low NO_x Burners

032 – Ammonia Injection (SNCR)

2. Control Device or Method Code(s): **016, 032, 205**

EMISSIONS UNIT INFORMATION

Section [1] of [2]

Cement Kiln No. 1

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

1. Maximum Process or Throughput Rate: 165 TPH; 1,300,000 TPY preheater feed (consecutive 12-month period)		
2. Maximum Production Rate:		
3. Maximum Heat Input Rate: 300 million Btu/hr		
4. Maximum Incineration Rate: pounds/hr tons/day		
5. Requested Maximum Operating Schedule: <div style="display: flex; justify-content: space-between;"><div>24 hours/day</div><div>7 days/week</div></div> <div style="display: flex; justify-content: space-between;"><div>52 weeks/year</div><div>8,760 hours/year</div></div>		
6. Operating Capacity/Schedule Comment:		

EMISSIONS UNIT INFORMATION

Section [1] of [2]

No. 1 Cement Kiln

C. EMISSION POINT (STACK/VENT) INFORMATION
(Optional for unregulated emissions units.)**Emission Point Description and Type**

1. Identification of Point on Plot Plan or Flow Diagram: No. 1 Kiln Stack		2. Emission Point Type Code: 1	
3. Descriptions of Emission Points Comprising this Emissions Unit for VE Tracking: Kiln No. 1 Stack			
4. ID Numbers or Descriptions of Emission Units with this Emission Point in Common:			
5. Discharge Type Code: V		6. Stack Height: 150 feet	
		7. Exit Diameter: 13.0 feet	
8. Exit Temperature: 220°F		9. Actual Volumetric Flow Rate: 286,200 acfm	
		10. Water Vapor: 10 %	
11. Maximum Dry Standard Flow Rate: 200,000 dscfm		12. Nonstack Emission Point Height: feet	
13. Emission Point UTM Coordinates... Zone: East (km): North (km):		14. Emission Point Latitude/Longitude... Latitude (DD/MM/SS) Longitude (DD/MM/SS)	
15. Emission Point Comment: Stack parameters based on recent stack test data.			

EMISSIONS UNIT INFORMATION

Section [1] of [2]

Cement Kiln No. 1

I. EMISSIONS UNIT ADDITIONAL INFORMATION**Additional Requirements for All Applications, Except as Otherwise Stated**

1. Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input checked="" type="checkbox"/> Attached, Document ID: <u>Attachment A</u> <input type="checkbox"/> Previously Submitted, Date _____
2. Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date _____
3. Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date _____
4. Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date _____ <input checked="" type="checkbox"/> Not Applicable (construction application)
5. Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Previously Submitted, Date <u>March 2005</u> <input type="checkbox"/> Not Applicable
6. Compliance Demonstration Reports/Records <input type="checkbox"/> Attached, Document ID: _____ Test Date(s)/Pollutant(s) Tested: _____ <input type="checkbox"/> Previously Submitted, Date: _____ Test Date(s)/Pollutant(s) Tested: _____ <input type="checkbox"/> To be Submitted, Date (if known): _____ Test Date(s)/Pollutant(s) Tested: _____ <input checked="" type="checkbox"/> Not Applicable Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7. Other Information Required by Rule or Statute <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable

EMISSIONS UNIT INFORMATION

Section [1] of [2]

Cement Kiln No. 1

Additional Requirements for Air Construction Permit Applications

1. Control Technology Review and Analysis (Rules 62-212.400(10) and 62-212.500(7), F.A.C.; 40 CFR 63.43(d) and (e)) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
2. Good Engineering Practice Stack Height Analysis (Rule 62-212.400(4)(d), F.A.C., and Rule 62-212.500(4)(f), F.A.C.) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
3. Description of Stack Sampling Facilities (Required for proposed new stack sampling facilities only) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable

Additional Requirements for Title V Air Operation Permit Applications N/A

1. Identification of Applicable Requirements <input type="checkbox"/> Attached, Document ID: _____
2. Compliance Assurance Monitoring <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
3. Alternative Methods of Operation <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
4. Alternative Modes of Operation (Emissions Trading) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
5. Acid Rain Part Application <input type="checkbox"/> Certificate of Representation (EPA Form No. 7610-1) <input type="checkbox"/> Copy Attached, Document ID: _____ <input type="checkbox"/> Acid Rain Part (Form No. 62-210.900(1)(a)) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Repowering Extension Plan (Form No. 62-210.900(1)(a)1.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> New Unit Exemption (Form No. 62-210.900(1)(a)2.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Retired Unit Exemption (Form No. 62-210.900(1)(a)3.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Phase II NOx Compliance Plan (Form No. 62-210.900(1)(a)4.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Phase II NOx Averaging Plan (Form No. 62-210.900(1)(a)5.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input checked="" type="checkbox"/> Not Applicable

Additional Requirements Comment

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EMISSIONS UNIT INFORMATION

Section [2] of [2]

Cement Kiln No. 2

III. EMISSIONS UNIT INFORMATION

Title V Air Operation Permit Application - For Title V air operation permitting only, emissions units are classified as regulated, unregulated, or insignificant. If this is an application for Title V air operation permit, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each regulated and unregulated emissions unit addressed in this application for air permit. Some of the subsections comprising the Emissions Unit Information Section of the form are optional for unregulated emissions units. Each such subsection is appropriately marked. Insignificant emissions units are required to be listed at Section II, Subsection C.

Air Construction Permit or FESOP Application - For air construction permitting or federally enforceable state air operation permitting, emissions units are classified as either subject to air permitting or exempt from air permitting. The concept of an "unregulated emissions unit" does not apply. If this is an application for air construction permit or FESOP, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air permitting are required to be listed at Section II, Subsection C.

Air Construction Permit and Revised/Renewal Title V Air Operation Permit Application - Where this application is used to apply for both an air construction permit and a revised/renewal Title V air operation permit, each emissions unit is classified as either subject to air permitting or exempt from air permitting for air construction permitting purposes and as regulated, unregulated, or insignificant for Title V air operation permitting purposes. **The air construction permitting classification must be used to complete the Emissions Unit Information Section of this application for air permit.** A separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air construction permitting and insignificant emissions units are required to be listed at Section II, Subsection C.

If submitting the application form in hard copy, the number of this Emissions Unit Information Section and the total number of Emissions Unit Information Sections submitted as part of this application must be indicated in the space provided at the top of each page.

EMISSIONS UNIT INFORMATION

Section [2] of [2]

Cement Kiln No. 2

A. GENERAL EMISSIONS UNIT INFORMATION**Title V Air Operation Permit Emissions Unit Classification**

1. Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)

☐ The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit.

☐ The emissions unit addressed in this Emissions Unit Information Section is an unregulated emissions unit.

Emissions Unit Description and Status

1. Type of Emissions Unit Addressed in this Section: (Check one)

☒ This Emissions Unit Information Section addresses, as a single emissions unit, a single process or production unit, or activity, which produces one or more air pollutants and which has at least one definable emission point (stack or vent).

☐ This Emissions Unit Information Section addresses, as a single emissions unit, a group of process or production units and activities which has at least one definable emission point (stack or vent) but may also produce fugitive emissions.

☐ This Emissions Unit Information Section addresses, as a single emissions unit, one or more process or production units and activities which produce fugitive emissions only.

2. Description of Emissions Unit Addressed in this Section: **Cement Kiln No. 2**

3. Emissions Unit Identification Number: **014**

4. Emissions
Unit Status
Code:
A

5. Commence
Construction
Date:
N/A

6. Initial
Startup
Date:
N/A

7. Emissions Unit
Major Group
SIC Code:
32

8. Acid Rain Unit?
☐ Yes
☒ No

9. Package Unit:

Manufacturer:

Model Number:

10. Generator Nameplate Rating: **MW**

11. Emissions Unit Comment: **The Cement Kiln No. 2 currently utilizes limestone, sand, millscale, fly ash, and bauxite as kiln feed materials. Application is for a trial period to also utilize glass as a feed material.**

EMISSIONS UNIT INFORMATION

Section [2] of [2]

Cement Kiln No. 2

Emissions Unit Control Equipment

1. Control Equipment/Method(s) Description:

016 – Baghouse – High Temperature (Fuller Draco Custom ID No. E-55)

205 – Low NO_x burners

032 – Ammonia injection (SNCR)

2. Control Device or Method Code(s): **016, 205, 032**

EMISSIONS UNIT INFORMATION

Section [2] of [2]

Cement Kiln No. 2

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

1. Maximum Process or Throughput Rate: 165 TPH, 1,300,000 TPY preheater feed (12-consecutive 12-month period)
2. Maximum Production Rate:
3. Maximum Heat Input Rate: 300 million Btu/hr
4. Maximum Incineration Rate: pounds/hr tons/day N/A
5. Requested Maximum Operating Schedule: hours/day weeks/year days/week 8,760 hours/year
6. Operating Capacity/Schedule Comment:

EMISSIONS UNIT INFORMATION

Section [2] of [2]

Cement Kiln No. 2**C. EMISSION POINT (STACK/VENT) INFORMATION**
(Optional for unregulated emissions units.)**Emission Point Description and Type**

1. Identification of Point on Plot Plan or Flow Diagram: No. 2 Kiln Stack		2. Emission Point Type Code: 1	
3. Descriptions of Emission Points Comprising this Emissions Unit for VE Tracking: Kiln No. 2 Stack			
4. ID Numbers or Descriptions of Emission Units with this Emission Point in Common:			
5. Discharge Type Code: V	6. Stack Height: 105 feet	7. Exit Diameter: 14.0 feet	
8. Exit Temperature: 250°F	9. Actual Volumetric Flow Rate: 315,000 acfm	10. Water Vapor: %	
11. Maximum Dry Standard Flow Rate: dscfm		12. Nonstack Emission Point Height: feet	
13. Emission Point UTM Coordinates... Zone: East (km): North (km):		14. Emission Point Latitude/Longitude... Latitude (DD/MM/SS) Longitude (DD/MM/SS)	
15. Emission Point Comment:			

EMISSIONS UNIT INFORMATION

Section [2] of [2]

Cement Kiln No. 2

I. EMISSIONS UNIT ADDITIONAL INFORMATION**Additional Requirements for All Applications, Except as Otherwise Stated**

1. Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input checked="" type="checkbox"/> Attached, Document ID: <u>Attachment A</u> <input type="checkbox"/> Previously Submitted, Date _____
2. Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date _____
3. Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date _____
4. Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date _____ <input checked="" type="checkbox"/> Not Applicable (construction application)
5. Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Previously Submitted, Date <u>March 2005</u> <input type="checkbox"/> Not Applicable
6. Compliance Demonstration Reports/Records <input type="checkbox"/> Attached, Document ID: _____ Test Date(s)/Pollutant(s) Tested: _____ <input type="checkbox"/> Previously Submitted, Date: _____ Test Date(s)/Pollutant(s) Tested: _____ <input type="checkbox"/> To be Submitted, Date (if known): _____ Test Date(s)/Pollutant(s) Tested: _____ <input checked="" type="checkbox"/> Not Applicable Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7. Other Information Required by Rule or Statute <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable

EMISSIONS UNIT INFORMATION

Section [2] of [2]

Cement Kiln No. 2

Additional Requirements for Air Construction Permit Applications

1. Control Technology Review and Analysis (Rules 62-212.400(10) and 62-212.500(7), F.A.C.; 40 CFR 63.43(d) and (e)) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
2. Good Engineering Practice Stack Height Analysis (Rule 62-212.400(4)(d), F.A.C., and Rule 62-212.500(4)(f), F.A.C.) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
3. Description of Stack Sampling Facilities (Required for proposed new stack sampling facilities only) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable

Additional Requirements for Title V Air Operation Permit Applications N/A

1. Identification of Applicable Requirements <input type="checkbox"/> Attached, Document ID: _____
2. Compliance Assurance Monitoring <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
3. Alternative Methods of Operation <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
4. Alternative Modes of Operation (Emissions Trading) <input type="checkbox"/> Attached, Document ID: _____ <input checked="" type="checkbox"/> Not Applicable
5. Acid Rain Part Application <input type="checkbox"/> Certificate of Representation (EPA Form No. 7610-1) <input type="checkbox"/> Copy Attached, Document ID: _____ <input type="checkbox"/> Acid Rain Part (Form No. 62-210.900(1)(a)) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Repowering Extension Plan (Form No. 62-210.900(1)(a)1.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> New Unit Exemption (Form No. 62-210.900(1)(a)2.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Retired Unit Exemption (Form No. 62-210.900(1)(a)3.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Phase II NOx Compliance Plan (Form No. 62-210.900(1)(a)4.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input type="checkbox"/> Phase II NOx Averaging Plan (Form No. 62-210.900(1)(a)5.) <input type="checkbox"/> Attached, Document ID: _____ <input type="checkbox"/> Previously Submitted, Date: _____ <input checked="" type="checkbox"/> Not Applicable

Additional Requirements Comment

ATTACHMENT A
DESCRIPTION OF PROPOSED PROJECT

ATTACHMENT A
DESCRIPTION OF PROPOSED PROJECT
TRIAL PERIOD—GLASS AS KILN FEED MATERIAL

CEMEX Cement, Inc. operates a Portland cement manufacturing plant in Brooksville, Florida. The Cement Kilns Nos. 1 (EU 003) and 2 (EU 014) currently utilize limestone, sand, millscale, fly ash, and bauxite as feed materials. As an alternative silica source, CEMEX is proposing to use crushed glass in the kiln feed. CEMEX is requesting a 15-day trial period to evaluate the use of crushed glass as a raw material. CEMEX will conduct performance testing during the trial period.

An estimated maximum 100 tons per day (TPD) (total, both kilns) of glass will be fed to the kiln common feed system, for the 15-day trial period. During the trial period, CEMEX will determine the amount of crushed glass that will be needed to obtain the desired kiln feed mix.

As shown in the attached presentation, the crushed glass will be from Strategic Materials and will have all paper and light weight garbage removed prior to use in the kiln. The glass will be crushed into less than 5/8-inch particles in a hammer mill prior to arrival at the CEMEX site. The glass will be stored on the ground near the hopper and will be fed through the existing 219 hopper. The hopper will feed the kilns through the existing common feed system belt. Since both kilns are fed through the common system, when glass is added to the kiln feed mix, it will be fed to both kilns unless one kiln is down.

There is no change in emission rates expected as a result of the proposed project. As part of the trial, CEMEX will conduct performance testing to determine emission rates while using crushed glass. There is no change in kiln preheater feed rate or production rate as a result of this project. Therefore, emission calculations have not been submitted with this application and this project is not subject to PSD review.

USA Cement Operations

Glass Trial

CEMEX USA Brooksville Plant

Florida Dept of Environmental Protection Meeting January 2007

The plant will use glass processed by Strategic Materials.

Glass as an alternative silica source

- **CEMEX** will conduct performance testing to evaluate glass as a raw material in kiln feed.
- **Glass Consumption:** A total of **62 tons per day** will be required for a 15 day trial. The total amount of glass required is 930 Tons.
- **Source of Glass:** Strategic Materials
Joe Capstick – Sarasota Plant Manager
6420 19th Street East, Sarasota, FL 34243
Phone: 941-758-7773



Picture taken at glass processing facility of a pile of crushed glass.

Origin of Glass

Supplier



Picture taken at Strategic Materials of a pile of Mix Color Glass

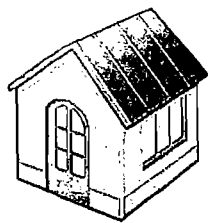
Origin of Glass

Supplier

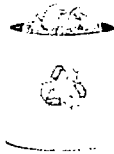


Picture taken at Strategic Materials of a pile of Mix Color Glass

Origin of Glass



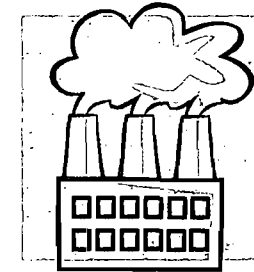
Houses: Glass bottles thrown away



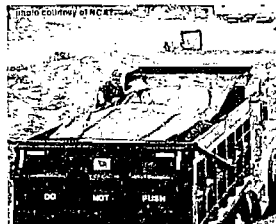
Garbage: Glass bottles are collected and pre-crushed at recycling plant.



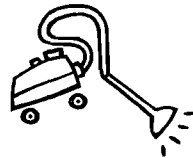
Transport: Dirty, crushed glass is transported by truck to the processing company.



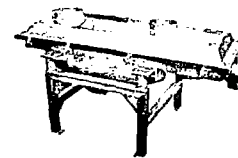
Processing Company: Dirty, crushed glass is received for processing.



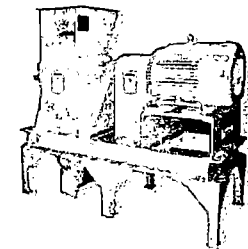
Transport to end user.



Vacuum: Classified glass is passed to a conveyor belt with a vacuum where all the paper and light weight garbage is removed.



Separation: Glass from mill is separated to -5/8 inch




Hammer Mill: Pre-crushed glass is fed into a hammer mill to further reduce the size of the glass.

Note: Images are intended just as an illustration, there are not of the actual equipment.

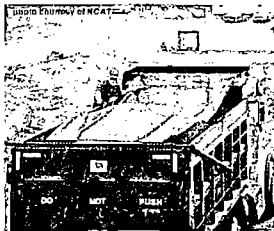
General Information

Information about glass

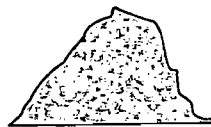
- **MSDS** 
- **Size:** The glass will be crushed into less than 5/8" of an inch particles.
- **Color:** Mix colors (clear, amber and green)
- **Melting Point:** ~1787- 1832 °F
- **Source:** Bottles
- **Composition:**

	Flint (Clear)	Amber	Emerald Green
Approximate Composition	(%)	(%)	(%)
SiO ₂	73.21	72.45	72.26
Na ₂ O	13.45	13.01	13.11
CaO	10.32	10.48	10.47
MgO	1.04	0.68	0.78
Fe ₂ O ₃	0.081	0.31	0.205
Al ₂ O ₃	1.34	1.95	2.05
SO ₃	0.16	0.08	0.08
K ₂ O	0.4	0.44	0.93
Cr ₂ O ₃	0.0026	-	0.12
Softening Point	1349°F	1342°F	1346°F

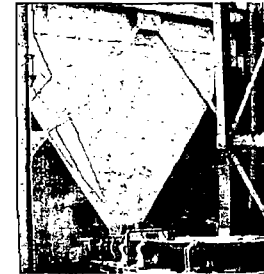
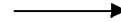
Flow Diagram At Plant



Reception of Glass:
Glass Bottles and
containers thrown
away



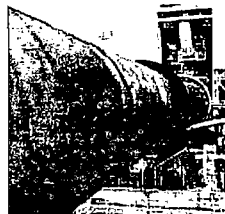
Storage: Glass will be
stored near 219
hopper on the ground.



Feed: It will be put into
214 belt using the 219
hopper.



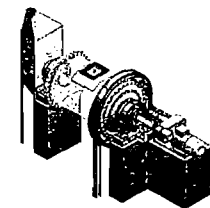
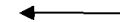
Clinker-Cement:



Kiln



Preheater: Raw Feed
with the glass will be
put into the preheater.



Raw Mill: Raw
materials including
glass are pulverized
in the Raw Mills.

Note: Images are intended just as an illustration, there are not of the actual equipment.

Inventory required for normal operation utilizing glass.

Inventory: A total of 450 tons of glass will be needed in inventory for one week of production.

Inventory

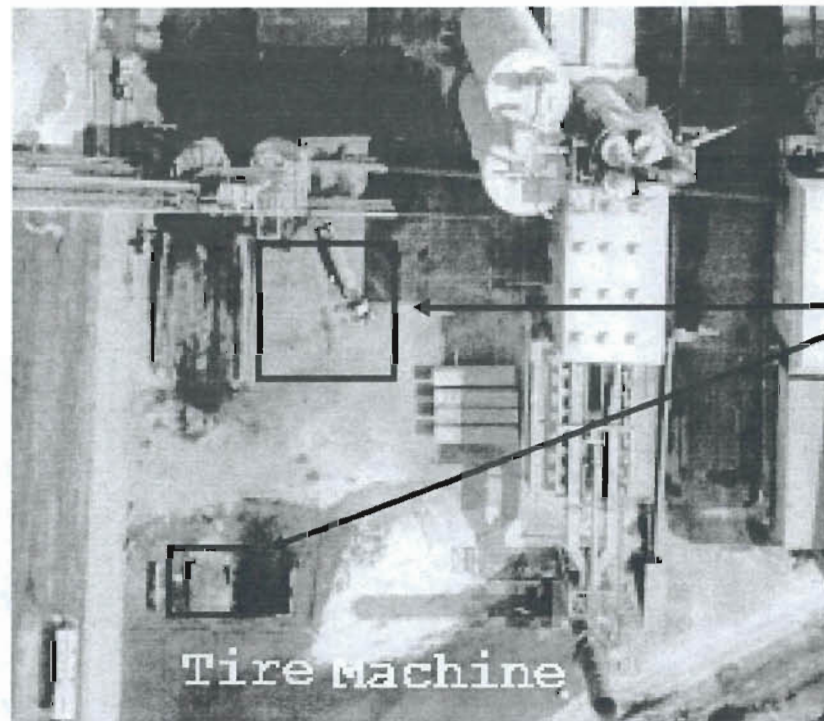


New
Sh

The glass will be stored close to the feed area.

Storage at Brooksville

- **Storage of Materials:** The materials will be stored near our 219 feed hopper to prevent losses of the material.

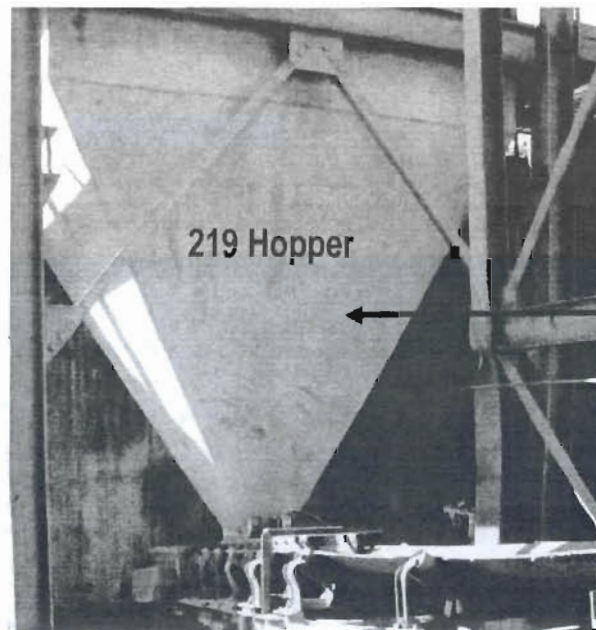


Possible storage areas
for glass

The feeding of the glass will be done at the 219 additive hopper.

Glass Feed

- **Feed:** Expected feed rate of 2.58 TPH of Glass (62 TPD) will be added to the raw material fee belt using the 219 additive hopper.
- **219 Feed Rate Capacity:** Capable of 20 TPH.



Glass will be added with this hopper at a rate of 2.58 TPH

A new kiln feed mix will be needed in order to use glass as a raw material.

New Mix

● Kiln Feed ratio tables

Kiln #1 Feed Mix Ratios - Test date January 4, 2007

<u>Material</u>	<u>% used</u>	<u>Typical Range</u>
Limestone	80.10%	70% - 90%
Sand	7.80%	5.0% - 10.0%
Millscale	0.40%	0.0% - 1.0%
Fly Ash	5.50%	3.5% - 7.5%
Bauxite	6.20%	5.0% - 8.0%

Kiln Feed Mix Ratios - Test with Glass

<u>Material</u>	<u>% used</u>	<u>Typical Range</u>
Limestone	80.10%	70% - 90%
Sand	6.6 %	5.0% - 10.0%
Millscale	0.40%	0.0% - 1.0%
Fly Ash	5.50%	3.5% - 7.5%
Bauxite	6.20%	5.0% - 8.0%
Glass	1.20%	0.9% - 1.4%