

KA 521-06-20 June 26, 2007

4014 NW 13th STREET GAINESVILLE, FL 32609-1923 352/377-5822 ■ FAX/377-7158

RECEIVED

JUN 27 2007

BUREAU OF AIR REGULATION

Ms. Trina Vielhauer Florida Department of Environmental Protection Bureau of Air Regulation 2600 Blair Stone Road MS 5500 Tallahassee, Florida 32399-2400

RE: CEMEX Cement, Inc.; Brooksville Cement Plant

AC Permit Application to Extend Permit No. 0530010-026-AC and Revise NOx Limit;

Indirect Firing System

Dear Trina:

CEMEX Cement, Inc. (CEMEX) is submitting the enclosed Air Construction Permit Application to revise the NOx emissions limit and to request a 2-year extension of Air Construction Permit No. 0530010-026-AC (Installation of Indirect Firing System and SNCR). CEMEX is still moving forward with this project and have been able to achieve reduced NO<sub>x</sub> emissions. However, additional time is needed to complete the installation of the Indirect Firing System to achieve reduced NO<sub>x</sub> emissions on a continuous basis.

In addition, CEMEX is requesting a revision to the  $NO_x$  limit contained in the referenced construction permit to remove the pounds per ton (lb/ton) limit. Since the  $NO_x$  emission limits for both Kiln No. 1 and Kiln No. 2 were established to avoid PSD, and not as BACT, CEMEX is requesting  $NO_x$  emission limits stated in terms of pounds per hour (lb/hr) and tons per year (TPY) only. The  $NO_x$  limit of 1.21 lb/ton preheater feed can be included as an equivalent emission limit but not as an enforceable limit.

The rationale for this request is that the annual NO<sub>x</sub> emission limit from each kiln was established at 786.5 TPY to avoid a PSD review; including the avoidance of a BACT determination. This being the case, the only assurance the Department needs is that the annual NO<sub>x</sub> emissions from each kiln will not exceed 786.5 TPY.

To achieve this assurance, it is suggested that the permit contain an hourly  $NO_x$  emissions limit of 179.6 lb/hr (786.5 TPY divided by 8,760 hours per year) and annual emission limit of 786.5 TPY, both 12-month rolling averages. These limits can be verified with the certified  $NO_x$  CEMS.

Please feel free to contact me at (352) 377-5822 or FBergen@kooglerassociates.com, or Mr. Charles Walz, CEMEX, at (352) 799-2011, if you have any questions regarding this submittal.

Very truly yours,

KOOGLER & ASSOCIATES, INC.

Fawn W. Bergen, P.E.

Project Engineer

FB

cc: J. Gill, CEMEX

A. Linero, FDEP

C. Walz, CEMEX





## **Department of** RECEIVED **Environmental Protection**

JUN 27 2007

**Division of Air Resource Management** 

BUREAU OF AIR REGULATION

APPLICATION FOR AIR PERMIT - LONG FORM

#### I. APPLICATION INFORMATION

Air Construction Permit - Use this form to apply for any air construction permit at a facility operating under a federally enforceable state air operation permit (FESOP) or Title V air permit. Also use this form to apply for an air construction permit:

- For a proposed project subject to prevention of significant deterioration (PSD) review, nonattainment area (NAA) new source review, or maximum achievable control technology (MACT) review; or
- Where the applicant proposes to assume a restriction on the potential emissions of one or more pollutants to escape a federal program requirement such as PSD review, NAA new source review, Title V, or MACT; or
- Where the applicant proposes to establish, revise, or renew a plantwide applicability limit (PAL).

Air Operation Permit - Use this form to apply for:

- An initial federally enforceable state air operation permit (FESOP); or
- An initial/revised/renewal Title V air operation permit.

Air Construction Permit & Title V Air Operation Permit (Concurrent Processing Option) - Use this form to apply for both an air construction permit and a revised or renewal Title V air operation permit incorporating the proposed project.

To ensure accuracy, please see form instructions.

<u>Ide</u>	entification of Facility				
1.	Facility Owner/Company Name: CEMEX Cement, Inc.				
2.	Site Name: Brooksville Cement Plant				
3.	Facility Identification Number: 0530	0010			
4.	Facility Location Street Address or Other Locator: 16	30 Ponc	e de Leon Biv	⁄d.	
	City: <b>Brooksville</b> Co	ounty: He	ernando	Zip Code: <b>34601</b>	
5.	Relocatable Facility?		6. Existing T	Title V Permitted Facility?	
	☐ Yes 🛛 No		X Yes	☐ No	
A	oplication Contact				
1.	Application Contact Name: Fawn V	W. Berge	en, PE		
2.	. Application Contact Mailing Address				
	Organization/Firm: Koogler & Ass	ociates,	Inc. (Cert. Of	f Authorization No. 6570)	
	Street Address: 4014 NW 13 <sup>th</sup> S	Street			
	City: Gainesville	Sta	te: Florida	Zip Code: <b>32609</b>	
3.	Application Contact Telephone Nun	nbers	.,, -		
	Telephone: (352) 377-5822	ext.29	Fax: (352)	377-7158	
4.	4. Application Contact Email Address:				
Aı	oplication Processing Information (	DEP Us	<u>e)</u>		
	Date of Receipt of Application: &-J			mber (if applicable):	
2.	Project Number(s): 0530010-034-AC 4. Siting Number (if applicable):				

DEP Form No. 62-210.900(1) – Form

# **Purpose of Application**

This application for air permit is submitted to obtain: (Check one)
Air Construction Permit
Air construction permit.
Air construction permit to establish, revise, or renew a plantwide applicability limit (PAL).
Air construction permit to establish, revise, or renew a plantwide applicability limit (PAL), and separate air construction permit to authorize construction or modification of one or more emissions units covered by the PAL.
Air Operation Permit
Initial Title V air operation permit.
Title V air operation permit revision.
Title V air operation permit renewal.
Initial federally enforceable state air operation permit (FESOP) where professional engineer (PE) certification is required.
Initial federally enforceable state air operation permit (FESOP) where professional engineer (PE) certification is not required.
Air Construction Permit and Revised/Renewal Title V Air Operation Permit (Concurrent Processing)
Air construction permit and Title V permit revision, incorporating the proposed project.
Air construction permit and Title V permit renewal, incorporating the proposed project.
Note: By checking one of the above two boxes, you, the applicant, are requesting concurrent processing pursuant to Rule 62-213.405, F.A.C. In such case, you must also check the following box:
I hereby request that the department waive the processing time requirements of the air construction permit to accommodate the processing time frames of the Title V air operation permit.
Application Comment
Application is for a request to extend the expiration date of Permit No. 0530010-026-AC (Indirect Firing installation permit) and to revise the NO <sub>x</sub> emissions limit contained in the permit.

Scope of Application

Emissions Unit ID Number	Description of Emissions Unit	Air Permit Type	Air Permit Proc. Fee	
003	No. 1 Cement Kiln	AC1B	003	
014	No. 2 Cement Kiln	AC1B	014	
· · ·				
			<del></del>	

Application Processing Fee	
Check one: Attached - Amount: \$	Not Applicable

#### Owner/Authorized Representative Statement

Complete if applying for an air construction permit or an initial FESOP.

1. Owner/Authorized Representative Name:

Michael A. Gonzales, Plant Manager

2. Owner/Authorized Representative Mailing Address...

Organization/Firm: CEMEX Cement, Inc.

Street Address: Post Office Box 6

City: Brooksville

State: Florida

Zip Code: 34605-0006

3. Owner/Authorized Representative Telephone Numbers...

Telephone: (352) 799-2057

ext.

Fax:

(352) 754-9836

4. Owner/Authorized Representative Email Address:

#### Michaelanthony.gonzales@cemexusa.com

3 Ce

5. Owner/Authorized Representative Statement:

I, the undersigned, am the owner or authorized representative of the facility addressed in this air permit application. I hereby certify, based on information and belief formed after reasonable inquiry, that the statements made in this application are true, accurate and complete and that, to the best of my knowledge, any estimates of emissions reported in this application are based upon reasonable techniques for calculating emissions. The air pollutant emissions units and air pollution control equipment described in this application will be operated and maintained so as to comply with all applicable standards for control of air pollutant emissions found in the statutes of the State of Florida and rules of the Department of Environmental Protection and revisions thereof and all other requirements identified in this application to which the facility is subject. I understand that a permit, if granted by the department, cannot be transferred without authorization from the department, and I will promptly notify the department upon sale or legal transfer of the facility or any permitted emissions unit.

Signature

Date

6/25/07

DEP Form No. 62-210.900(1) – Form Effective: 2/2/06

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### Application Responsible Official Certification N/A

Complete if applying for an initial/revised/renewal Title V permit or concurrent processing of an air construction permit and a revised/renewal Title V permit. If there are multiple responsible officials, the "application responsible official" need not be the "primary responsible official."

1.	Application Responsible Official Name:
2.	Application Responsible Official Qualification (Check one or more of the following options, as applicable):
	For a corporation, the president, secretary, treasurer, or vice-president of the corporation in charge of a principal business function, or any other person who performs similar policy or decision-making functions for the corporation, or a duly authorized representative of such person if the representative is responsible for the overall operation of one or more manufacturing, production, or operating facilities applying for or subject to a permit under Chapter 62-213, F.A.C.
	For a partnership or sole proprietorship, a general partner or the proprietor, respectively.
	For a municipality, county, state, federal, or other public agency, either a principal executive officer or ranking elected official.
	The designated representative at an Acid Rain source.
3.	Application Responsible Official Mailing Address  Organization/Firm:
	Street Address:
	City: State: Zip Code:
4.	Application Responsible Official Telephone Numbers Telephone: ( ) - ext. Fax: ( ) -
5.	Application Responsible Official Email Address:
6.	Application Responsible Official Certification:
*	I, the undersigned, am a responsible official of the Title V source addressed in this air permit application. I hereby certify, based on information and belief formed after reasonable inquiry, that the statements made in this application are true, accurate and complete and that, to the best of my knowledge, any estimates of emissions reported in this application are based upon reasonable techniques for calculating emissions. The air pollutant emissions units and air pollution control equipment described in this application will be operated and maintained so as to comply with all applicable standards for control of air pollutant emissions found in the statutes of the State of Florida and rules of the Department of Environmental Protection and revisions thereof and all other applicable requirements identified in this application to which the Title V source is subject. I understand that a permit, if granted by the department, cannot be transferred without authorization from the department, and I will promptly notify the department upon sale or legal transfer of the facility or any permitted emissions unit. Finally, I certify that the facility and each emissions unit are in compliance with all applicable requirements to which they are subject, except as identified in compliance plan(s) submitted with this application.
	Signature Date

Pre	Professional Engineer Certification					
1.	Professional Engineer Name: Fawn W. Bergen					
	Registration Number: 61614					
2.	Professional Engineer Mailing Address					
	Organization/Firm: Koogler & Associates, Inc. (Cert. Of Authorization No. 6570)					
	Street Address: 4014 NW 13 <sup>th</sup> Street					
	City: Gainesville State: Florida Zip Code: 32609					
3.	Professional Engineer Telephone Numbers					
	Telephone: (352) 377-5822 ext.29 Fax: (352) 377-7158					
4.	Professional Engineer Email Address: FBergen@kooglerassociates.com					
5.	Professional Engineer Statement:					
	I, the undersigned, hereby certify, except as particularly noted herein*, that:					
	(1) To the best of my knowledge, there is reasonable assurance that the air pollutant emissions unit(s) and the air pollution control equipment described in this application for air permit, when properly operated and maintained, will comply with all applicable standards for control of air pollutant emissions found in the Florida Statutes and rules of the Department of Environmental Protection; and					
	(2) To the best of my knowledge, any emission estimates reported or relied on in this application are true, accurate, and complete and are either based upon reasonable techniques available for calculating emissions or, for emission estimates of hazardous air pollutants not regulated for an emissions unit addressed in this application, based solely upon the materials, information and calculations submitted with this application.					
	(3) If the purpose of this application is to obtain a Title V air operation permit (check here, if so), I further certify that each emissions unit described in this application for air permit, when properly operated and maintained, will comply with the applicable requirements identified in this application to which the unit is subject, except those emissions units for which a compliance plan and schedule is submitted with this application.					
	(4) If the purpose of this application is to obtain an air construction permit (check here ☑, if so) or concurrently process and obtain an air construction permit and a Title V air operation permit revision or renewal for one or more proposed new or modified emissions units (check here ☐, if so), I further certify that the engineering features of each such emissions unit described in this application have been designed or examined by me or individuals under my direct supervision and found to be in conformity with sound engineering principles applicable to the control of emissions of the air pollutants characterized in this application.  (5) If the purpose of this application is to obtain an initial air operation permit or operation permit revision or renewal for one or more newly constructed or modified emissions units (check here ☐, if so), I further certify that, with the exception of any changes detailed as part of this application, each such emissions unit has been constructed or modified in substantial accordance with the information given in the corresponding application for air construction permit and with all provisions contained in such permit.  □□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□					
	(seal)					

\* Attach any exception to certification statement.

#### A. GENERAL FACILITY INFORMATION

<b>Facility</b>	Location	and	<b>Type</b>

1.	1. Facility UTM Coordinates Zone 17 East (km) 356.9 North (km) 3169.0		2. Facility Latitude/Longitude Latitude (DD/MM/SS) 28/38/34 Longitude (DD/MM/SS) 82/28/25		
3.	Governmental Facility Code: 0	4. Facility Status Code: A	5.	Facility Major Group SIC Code: 32	6. Facility SIC(s): 3241
7.	Facility Comment :				

## **Facility Contact**

1.	Facility Contact Name:				
	Charles E. Walz, Environmental M	<b>Aanager</b>			
2.	Facility Contact Mailing Address Organization/Firm: CEMEX Ceme	nt, Inc.			
	Street Address: Post Office Box 6				
	City: Brooksville	State	: Florida	Zip Code: <b>34605-0006</b>	
3.	Facility Contact Telephone Number: Telephone: (352) 796-7241	s: ext.	Fax:	(352) 754-9836	
4.	Facility Contact Email Address: cw	alz@cem	exusa.com		

## Facility Primary Responsible Official

Complete if an "application responsible official" is identified in Section I. that is not the facility "primary responsible official."

				<del></del>		
1.	Facility Primary Responsil	ble Officia	al Name:			
2.	Facility Primary Responsibility Organization/Firm: Street Address:	ble Officia	al Mailing	Address		
	City:		State	•	Zip Code:	
3.	Facility Primary Responsit	ble Officia	al Telepho	ne Numbers		
	Telephone: ( ) -	ext.	Fax: ( )	) -		
4.	Facility Primary Responsi	ble Officia	al Email A	ddress:		

### Facility Regulatory Classifications

Check all that would apply following completion of all projects and implementation of all other changes proposed in this application for air permit. Refer to instructions to distinguish between a "major source" and a "synthetic minor source."

1.  Small Business Stationary Source Unknown
2. Synthetic Non-Title V Source
3. X Title V Source
4. Major Source of Air Pollutants, Other than Hazardous Air Pollutants (HAPs)
5. Synthetic Minor Source of Air Pollutants, Other than HAPs
6. Major Source of Hazardous Air Pollutants (HAPs)
7. Synthetic Minor Source of HAPs
8.  One or More Emissions Units Subject to NSPS (40 CFR Part 60)
9. One or More Emissions Units Subject to Emission Guidelines (40 CFR Part 60)
10. One or More Emissions Units Subject to NESHAP (40 CFR Part 61 or Part 63)
11. Title V Source Solely by EPA Designation (40 CFR 70.3(a)(5))
12. Facility Regulatory Classifications Comment:

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## List of Pollutants Emitted by Facility

1. Pollutant Emitted	2. Pollutant Classification	3. Emissions Cap [Y or N]?
PM	A	N
PM <sub>10</sub>	A	N
NO <sub>X</sub>	A	N
SO <sub>2</sub>	A	N
CO	A	N ·
VOC	A	N
HCl	A	N
HAPs - Total	A	N

### **B. EMISSIONS CAPS**

Facility-Wide or Multi-Unit Emissions Caps

. Pollutant Subject to	2.	Facility Wide	3. Emissions Unit ID No.s	4.	Hourly Cap	5.	Annual Cap	6. Basis for Emissions
Emissions		Cap	Under Cap		(lb/hr)		(ton/yr)	Cap
Cap		[Y or N]?	(if not all					
		(all units)	units)					
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. Facility-W	ide (	or Multi-Uni	it Emissions Cap C	,omi	neni:			

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## C. FACILITY ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

1.	Facility Plot Plan: (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the
	previous five years and would not be altered as a result of the revision being sought)
	Attached, Document ID: Previously Submitted, Date: 10/05
2.	Process Flow Diagram(s): (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought)
	Attached, Document ID: Previously Submitted, Date: 10/05
3.	Precautions to Prevent Emissions of Unconfined Particulate Matter: (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought)  Attached, Document ID:  Previously Submitted, Date: 10/05
Ac	Iditional Requirements for Air Construction Permit Applications
1.	Area Map Showing Facility Location:  Attached, Document ID: Not Applicable (existing permitted facility)
2.	Description of Proposed Construction, Modification, or Plantwide Applicability Limit (PAL):  Attached, Document ID: A
3.	Rule Applicability Analysis:  Attached, Document ID: A
4.	
	☐ Attached, Document ID: Not Applicable (no exempt units at facility)
5.	Fugitive Emissions Identification:  Attached, Document ID: Not Applicable
6.	Air Quality Analysis (Rule 62-212.400(7), F.A.C.):  ☐ Attached, Document ID:   M Not Applicable
7.	Source Impact Analysis (Rule 62-212.400(5), F.A.C.):  Attached, Document ID: Not Applicable
	Air Quality Impact since 1977 (Rule 62-212.400(4)(e), F.A.C.):  Attached, Document ID:  Not Applicable
9.	Additional Impact Analyses (Rules 62-212.400(8) and 62-212.500(4)(e), F.A.C.):  Attached, Document ID:  Not Applicable
10	Alternative Analysis Requirement (Rule 62-212.500(4)(g), F.A.C.):  Attached, Document ID: Not Applicable

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Additional Requirements for FESOP Applications 1. List of Exempt Emissions Units (Rule 62-210.300(3)(a) or (b)1., F.A.C.): Attached, Document ID: Not Applicable (no exempt units at facility) Additional Requirements for Title V Air Operation Permit Applications N/A 1. List of Insignificant Activities (Required for initial/renewal applications only): Attached, Document ID:\_\_\_\_\_ Not Applicable (revision application) 2. Identification of Applicable Requirements (Required for initial/renewal applications, and for revision applications if this information would be changed as a result of the revision. being sought): Attached, Document ID: Not Applicable (revision application with no change in applicable requirements) 3. Compliance Report and Plan (Required for all initial/revision/renewal applications): Attached, Document ID: Note: A compliance plan must be submitted for each emissions unit that is not in compliance with all applicable requirements at the time of application and/or at any time during application processing. The department must be notified of any changes in compliance status during application processing. 4. List of Equipment/Activities Regulated under Title VI (If applicable, required for initial/renewal applications only): Attached, Document ID: Equipment/Activities On site but Not Required to be Individually Listed ☐ Not Applicable 5. Verification of Risk Management Plan Submission to EPA (If applicable, required for initial/renewal applications only): Attached, Document ID: \_\_\_\_\_ Not Applicable 6. Requested Changes to Current Title V Air Operation Permit: Attached, Document ID: Not Applicable Additional Requirements Comment

**DEP Form No. 62-210.900(1) – Form** 

#### III. EMISSIONS UNIT INFORMATION

Title V Air Operation Permit Application - For Title V air operation permitting only, emissions units are classified as regulated, unregulated, or insignificant. If this is an application for Title V air operation permit, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each regulated and unregulated emissions unit addressed in this application for air permit. Some of the subsections comprising the Emissions Unit Information Section of the form are optional for unregulated emissions units. Each such subsection is appropriately marked. Insignificant emissions units are required to be listed at Section II, Subsection C.

Air Construction Permit or FESOP Application - For air construction permitting or federally enforceable state air operation permitting, emissions units are classified as either subject to air permitting or exempt from air permitting. The concept of an "unregulated emissions unit" does not apply. If this is an application for air construction permit or FESOP, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air permitting are required to be listed at Section II, Subsection C.

Air Construction Permit and Revised/Renewal Title V Air Operation Permit Application -Where this application is used to apply for both an air construction permit and a revised/renewal Title V air operation permit, each emissions unit is classified as either subject to air permitting or exempt from air permitting for air construction permitting purposes and as regulated, unregulated, or insignificant for Title V air operation permitting purposes. The air construction permitting classification must be used to complete the Emissions Unit Information Section of this application for air permit. A separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air construction permitting and insignificant emissions units are required to be listed at Section II, Subsection C.

If submitting the application form in hard copy, the number of this Emissions Unit Information Section and the total number of Emissions Unit Information Sections submitted as part of this application must be indicated in the space provided at the top of each page.

### A. GENERAL EMISSIONS UNIT INFORMATION

# Title V Air Operation Permit Emissions Unit Classification

1.		V air operation pen		eck one, if applying fo tem if applying for an	
	emissions u	anit.		ns Unit Information S ns Unit Information S	
<u>En</u>	nissions Unit	Description and St	atus		
1.	This Emi process o which has This Emi process o (stack or	or production unit, or s at least one definal ssions Unit Informa or production units at vent) but may also p ssions Unit Informa	tion Section add activity, which ole emission po- tion Section add activities who oroduce fugitive tion Section add	dresses, as a single em a produces one or more int (stack or vent). dresses, as a single em ich has at least one de	e air pollutants and issions unit, a group of finable emission point issions unit, one or
2.				Section: Cement Ki	In No. 1
3.	Emissions U	nit Identification Nu	mber: 003	<u> </u>	
4.	Emissions Unit Status Code: A	5. Commence Construction Date: N/A	6. Initial Startup Date: N/A	7. Emissions Unit Major Group SIC Code: 32	8. Acid Rain Unit?  Yes  No
9.	Package Uni Manufacture			Model Number:	
10	. Generator Na	ameplate Rating: N	1W		
		nit Comment:			

**DEP** Form No. 62-210.900(1) – Form

Cement Kiln No. 1

## E. EMISSIONS UNIT POLLUTANTS

# List of Pollutants Emitted by Emissions Unit

Eist of Formations Ein	tted by Emissions em		<del></del>
1. Pollutant Emitted	2. Primary Control Device Code	3. Secondary Control Device Code	4. Pollutant Regulatory Code
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**DEP Form No. 62-210.900(1) – Form** 

EMISSIONS UNIT INFORMATION Section [1] of [2] Cement Kiln No. 1 POLLUTANT DETAIL INFORMATION
Page [1] of [1]
Nitrogen Oxides

# F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

Pollutant Emitted:     NOx	2. Total Perce	ent Efficie	ency of Control:		
3. Potential Emissions:	5 tons/year		netically Limited? Yes No		
5. Range of Estimated Fugitive Emissions (as to tons/year	applicable):				
6. Emission Factor: 179.6 lb/hr	<del></del>		7. Emissions Method Code:		
Reference: proposed emissions limit (12-mon	th rolling aver	age)	0		
8.a. Baseline Actual Emissions (if required):	8.b. Baseline	24-month	Period:		
tons/year	From:	1	Го:		
9.a. Projected Actual Emissions (if required):	9.b. Projected	Monitori	ng Period:		
tons/year	5 years 10 years				
10. Calculation of Emissions: 179.6 lb/hr x 8,760 hr/yr x 1 ton/2,000 lb					
11. Potential, Fugitive, and Actual Emissions C	omment:				

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#### EMISSIONS UNIT INFORMATION Section [1] of [2] Cement Kiln No. 1

POLLUTANT DETAIL INFORMATION
Page [1] of [1]
Nitrogen Oxides

# F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions Allowable Emissions 1 of 1

ESCPSD	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units: 179.6 lb/hr (12-month rolling average	4. Equivalent Allowable Emissions: 179.6 lb/hour* 786.5 tons/year*
5. Method of Compliance: NOx CEMS	
6. Allowable Emissions Comment (Descri *Hourly and annual emissions limits are based on avoiding PSD (based on 2005 P	on a 12-month rolling average. Limits are
Allowable Emissions Allowable Emission	
1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions: lb/hour tons/year
6. Allowable Emissions Comment (Descri	ntion of Operating Method):
o. Thiowasie Emissions Comment (Besen	priori or operating means.
Allowable Emissions Allowable Emission	
Allowable Emissions Allowable Emission	as of  2. Future Effective Date of Allowable
Allowable Emissions  1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:  4. Equivalent Allowable Emissions:

DEP Form No. 62-210.900(1) – Form

## I. EMISSIONS UNIT ADDITIONAL INFORMATION

# Additional Requirements for All Applications, Except as Otherwise Stated

1.	Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought)  Attached, Document ID: Previously Submitted, Date 10/05
2.	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought)  Attached, Document ID: Previously Submitted, Date
3.	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought)  Attached, Document ID: Previously Submitted, Date
4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought)  Attached, Document ID: Previously Submitted, Date  Not Applicable (construction application)
5.	Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought)  Attached, Document ID:  Not Applicable  Previously Submitted, Date 10/05
6.	Compliance Demonstration Reports/Records  Attached, Document ID:  Test Date(s)/Pollutant(s) Tested:
	Previously Submitted, Date:  Test Date(s)/Pollutant(s) Tested:
	To be Submitted, Date (if known):  Test Date(s)/Pollutant(s) Tested:
	Not Applicable
	Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7.	Other Information Required by Rule or Statute  Attached, Document ID: Not Applicable

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# **EMISSIONS UNIT INFORMATION**

Cement Kiln No. 1 Section [1] of [2]

Additional Requirements for Air Construction Permit Applications 1. Control Technology Review and Analysis (Rules 62-212.400(10) and 62-212.500(7), F.A.C.: 40 CFR 63.43(d) and (e)) Not Applicable Attached, Document ID: 2. Good Engineering Practice Stack Height Analysis (Rule 62-212.400(4)(d), F.A.C., and Rule 62-212.500(4)(f), F.A.C.) Not Applicable Attached, Document ID: 3. Description of Stack Sampling Facilities (Required for proposed new stack sampling facilities only) Attached, Document ID: \_\_\_\_\_ Not Applicable Additional Requirements for Title V Air Operation Permit Applications N/A 1. Identification of Applicable Requirements Attached, Document ID: 2. Compliance Assurance Monitoring Attached, Document ID: \_\_\_\_\_ Not Applicable 3. Alternative Methods of Operation Attached, Document ID: \_\_\_\_\_ Not Applicable 4. Alternative Modes of Operation (Emissions Trading) Attached, Document ID: \_\_\_\_\_ Not Applicable 5. Acid Rain Part Application Certificate of Representation (EPA Form No. 7610-1) Copy Attached, Document ID: Acid Rain Part (Form No. 62-210.900(1)(a)) Attached, Document ID: Previously Submitted, Date: Repowering Extension Plan (Form No. 62-210.900(1)(a)1.) Attached, Document ID: Previously Submitted, Date: New Unit Exemption (Form No. 62-210.900(1)(a)2.) Attached, Document ID: Previously Submitted, Date: Retired Unit Exemption (Form No. 62-210.900(1)(a)3.) Attached, Document ID: Previously Submitted, Date: Phase II NOx Compliance Plan (Form No. 62-210.900(1)(a)4.) Attached, Document ID: Previously Submitted, Date: Phase II NOx Averaging Plan (Form No. 62-210.900(1)(a)5.)

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☐ Not Applicable

Attached, Document ID: Previously Submitted, Date:

	Additional Requirements Comment
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#### III. EMISSIONS UNIT INFORMATION

Title V Air Operation Permit Application - For Title V air operation permitting only, emissions units are classified as regulated, unregulated, or insignificant. If this is an application for Title V air operation permit, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each regulated and unregulated emissions unit addressed in this application for air permit. Some of the subsections comprising the Emissions Unit Information Section of the form are optional for unregulated emissions units. Each such subsection is appropriately marked. Insignificant emissions units are required to be listed at Section II, Subsection C.

Air Construction Permit or FESOP Application - For air construction permitting or federally enforceable state air operation permitting, emissions units are classified as either subject to air permitting or exempt from air permitting. The concept of an "unregulated emissions unit" does not apply. If this is an application for air construction permit or FESOP, a separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air permitting are required to be listed at Section II, Subsection C.

Air Construction Permit and Revised/Renewal Title V Air Operation Permit Application -Where this application is used to apply for both an air construction permit and a revised/renewal Title V air operation permit, each emissions unit is classified as either subject to air permitting or exempt from air permitting for air construction permitting purposes and as regulated, unregulated, or insignificant for Title V air operation permitting purposes. The air construction permitting classification must be used to complete the Emissions Unit Information Section of this application for air permit. A separate Emissions Unit Information Section (including subsections A through I as required) must be completed for each emissions unit subject to air permitting addressed in this application for air permit. Emissions units exempt from air construction permitting and insignificant emissions units are required to be listed at Section II, Subsection C.

If submitting the application form in hard copy, the number of this Emissions Unit Information Section and the total number of Emissions Unit Information Sections submitted as part of this application must be indicated in the space provided at the top of each page.

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521-06-20 Effective: 2/2/06 21

# A. GENERAL EMISSIONS UNIT INFORMATION

## Title V Air Operation Permit Emissions Unit Classification

1.		Unregulated Emissic V air operation pern SOP only.)						
	emissions u	sions unit addressed init. sions unit addressed l emissions unit.						
En	nissions Unit	Description and Sta	tus					
1.	This Emi- process o which has This Emi- process o (stack or  This Emi- more pro-	ssions Unit Addressessions Unit Informator production unit, or at least one definables and the production units of Emissions Unit Address or production units Emissions Uni	ion So activi le em ion So d acti roduction So nits ar	ection add ity, which ission poi ection add ivities wh e fugitive ection add ad activiti	lress pro- nt (s lress ich l emi lress es w	es, as a single em duces one or more stack or vent). es, as a single em has at least one de ssions. es, as a single em hich produce fugi	issic	pollutants and ons unit, a group of ble emission point ons unit, one or e emissions only.
2.	Description	T LINISSIONS CITA 740						
3.	Emissions U	nit Identification Nu	mber:	014				<u> </u>
4.	Emissions Unit Status Code: A	5. Commence Construction Date: N/A	;	Initial Startup Date: N/A	7.	Emissions Unit Major Group SIC Code: 32	8.	Acid Rain Unit?  Yes  No
9.	Package Unit Manufacture				Mo	del Number:		
10	. Generator Na	ameplate Rating: M	W					
11	. Emissions U	nit Comment:						

## E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

<u> </u>	st of I officiality 12111	itted by Emissions Chit		
l.	Pollutant Emitted	2. Primary Control	3. Secondary Control	4. Pollutant
		Device Code	Device Code	Regulatory Code
	$NO_X$	032/205		EL
F				
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-	<u> </u>			
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		_		
_				
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EMISSIONS UNIT INFORMATION Section [2] of [2] Cement Kiln No. 2 POLLUTANT DETAIL INFORMATION
Page [1] of [1]
Nitrogen Oxides

# F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted:	2. Total Percent Effici	ency of Control:		
NOx				
3. Potential Emissions:		hetically Limited?		
		es X No		
5. Range of Estimated Fugitive Emissions (as	s applicable):			
to tons/year				
6. Emission Factor: 179.6 lb/hr		7. Emissions		
		Method Code:		
Reference: proposed emissions limit (12-mon	,	0		
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:		
tons/year	From:	То:		
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitor	ing Period:		
tons/year	5 years 10 years			
10. Calculation of Emissions:				
179.6 lb/hr x 8,760 hr/yr x 1 ton/2,000 lb	= 786.5 TPY			
, , ,				
11. Potential, Fugitive, and Actual Emissions C	omment:			

#### EMISSIONS UNIT INFORMATION Section [2] of [2] Cement Kiln No. 2

POLLUTANT DETAIL INFORMATION
Page [1] of [1]
Nitrogen Oxides

# F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions Allowable Emissions 1 of 1

1. Basis for Allowable Emissions Code: ESCPSD	<ul> <li>2. Future Effective Date of Allowable Emissions:</li> <li>4. Equivalent Allowable Emissions:</li> <li>179.6 lb/hour* 786.5 tons/year*</li> </ul>				
3. Allowable Emissions and Units: 179.6 lb/hr (12-month rolling average)					
5. Method of Compliance: NOx CEMS					
6. Allowable Emissions Comment (Description					
*Hourly and annual emissions limits are on based on avoiding PSD (based on 2005 PSD					
Allowable Emissions Allowable Emissions _  1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable Emissions:				
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions:  lb/hour tons/year				
5. Method of Compliance:					
6. Allowable Emissions Comment (Descripti	on of Operating Method):				
Allowable Emissions Allowable Emissions	of				
1. Basis for Allowable Emissions Code:	2. Future Effective Date of Allowable				
	Emissions:				
3. Allowable Emissions and Units:	4. Equivalent Allowable Emissions:  lb/hour tons/year				
<ul><li>3. Allowable Emissions and Units:</li><li>5. Method of Compliance:</li></ul>	4. Equivalent Allowable Emissions:				
	4. Equivalent Allowable Emissions:				
	4. Equivalent Allowable Emissions: lb/hour tons/year				
5. Method of Compliance:	4. Equivalent Allowable Emissions: lb/hour tons/year				
5. Method of Compliance:	4. Equivalent Allowable Emissions: lb/hour tons/year				

# I. EMISSIONS UNIT ADDITIONAL INFORMATION

# Additional Requirements for All Applications, Except as Otherwise Stated

1.	Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought)  Attached, Document ID:  Previously Submitted, Date 10/05
2.	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought)  Attached, Document ID: Previously Submitted, Date
3.	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought)  Attached, Document ID: Previously Submitted, Date
4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought)
	Attached, Document ID: Previously Submitted, Date  Not Applicable (construction application)
5.	Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought)  Attached, Document ID:  Not Applicable  Previously Submitted, Date 10/05
6.	Compliance Demonstration Reports/Records  Attached, Document ID:
	Test Date(s)/Pollutant(s) Tested:
	Previously Submitted, Date:
	Test Date(s)/Pollutant(s) Tested:
	To be Submitted, Date (if known):  Test Date(s)/Pollutant(s) Tested:
	Not Applicable
:	Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7.	Other Information Required by Rule or Statute  Attached, Document ID: Not Applicable

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# **EMISSIONS UNIT INFORMATION**

Section [2]

of [2] Cement Kiln No. 2

Ac	Iditional Requirements for Air Construction Permit Applications
1.	Control Technology Review and Analysis (Rules 62-212.400(10) and 62-212.500(7), F.A.C.; 40 CFR 63.43(d) and (e))
	☐ Attached, Document ID: Not Applicable
2.	Good Engineering Practice Stack Height Analysis (Rule 62-212.400(4)(d), F.A.C., and
	Rule 62-212.500(4)(f), F.A.C.)
	Attached, Document ID: Not Applicable
3.	Description of Stack Sampling Facilities (Required for proposed new stack sampling
	facilities only)  Attached, Document ID: Not Applicable
	dditional Requirements for Title V Air Operation Permit Applications N/A
1.	Identification of Applicable Requirements
L	Attached, Document ID:
2.	Compliance Assurance Monitoring  Attached, Document ID: Not Applicable
-	Alternative Methods of Operation
3.	Attached, Document ID: Not Applicable
4	Alternative Modes of Operation (Emissions Trading)
	Attached, Document ID: Not Applicable
5.	Acid Rain Part Application
	Certificate of Representation (EPA Form No. 7610-1)
	Copy Attached, Document ID:
	Acid Rain Part (Form No. 62-210.900(1)(a))
	Attached, Document ID: Previously Submitted, Date: Repowering Extension Plan (Form No. 62-210.900(1)(a)1.)
	Attached, Document ID: Previously Submitted, Date:
	New Unit Exemption (Form No. 62-210.900(1)(a)2.)
	Attached, Document ID: Previously Submitted, Date:
	Retired Unit Exemption (Form No. 62-210.900(1)(a)3.)
	Attached, Document ID: Previously Submitted, Date:
	Phase II NOx Compliance Plan (Form No. 62-210.900(1)(a)4.)
	Attached, Document ID: Previously Submitted, Date:
	Phase II NOx Averaging Plan (Form No. 62-210.900(1)(a)5.)
	Attached, Document ID: Previously Submitted, Date:
	Not Applicable

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<u>A</u> (	Iditional Requirements	<u>Comment</u>			
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# ATTACHMENT A DESCRIPTION OF PROPOSED PROJECT

# ATTACHMENT A DESCRIPTION OF PROPOSED PROJECT

CEMEX Cement, Inc. (CEMEX), operates a Portland cement manufacturing plant in Brooksville, Florida. The Cement Kilns Nos. 1 (EU 003) and 2 (EU 014) were recently permitted (Permit No. 0530010-026-AC) to install an indirect firing system, low-NO<sub>x</sub> burners, and SNCR. That construction permit limits NO<sub>x</sub> emissions (condition 5) to 1.21 pounds per ton (lb/ton) of dry preheater feed and 181.5 lb/hr (NO<sub>2</sub>) on a 30-day rolling average. CEMEX is required to achieve this emission rate by June 30, 2007, which is the expiration date of the permit. CEMEX is now requesting the following:

- A 2-year extension of Permit No. 0530010-026-AC; and
- A revision of the NOx emission limit to be 179.6 lb/hr and 786.5 TPY (both on a 12-month rolling average).

The basis for this request is discussed further below.

CEMEX is requesting a 2-year extension of the construction permit to allow additional time to complete the installation of the Indirect Firing System to achieve reduced NO<sub>x</sub> emissions on a continuous basis. CEMEX is still moving forward with this project and has been able to achieve reduced NO<sub>x</sub> emissions. As shown in the attached Figure 1 (see also data including the minimum, maximum, and average for each kiln in Table 1), CEMEX has recently been able to achieve the lower NOx limit of 1.21 lb/ton preheater feed. However, without the installation of the indirect firing system, CEMEX cannot guarantee continuous compliance with the reduced NOx limit.

In addition, CEMEX is requesting a revision to the NO<sub>x</sub> limit contained in the referenced construction permit to remove the lb/ton limit. Since the NO<sub>x</sub> emission limits for both Kiln No. 1 and Kiln No. 2 were established to avoid PSD, and not as BACT, CEMEX is requesting NO<sub>x</sub> emission limits stated in terms of pounds per hour (lb/hr) and tons per year (TPY) only. The NO<sub>x</sub> limit of 1.21 lb/ton preheater feed can be included as an equivalent emission limit but not as an enforceable limit.

The rationale for this request is that the annual NO<sub>x</sub> emission limit from each kiln was established at 786.5 TPY to avoid a PSD review; including the avoidance of a BACT determination. This being the case, the only assurance the Department needs is that the annual NO<sub>x</sub> emissions from each kiln will not exceed 786.5 TPY.

To achieve this assurance, it is suggested that the permit contain an hourly NO<sub>x</sub> emissions limit of 179.6 lb/hr (786.5 TPY divided by 8,760 hours per year) and annual emission limit of 786.5 TPY, both 12-month rolling averages. These limits can be verified with the certified NO<sub>x</sub> CEMS.

A precedent was set by the Department setting an annual average NO<sub>x</sub> emission rate for the Titan America Pensuco plant in Dade County. Excerpts from the Technical Evaluation and Preliminary Determination (TEPD) for Titan America Permit 0250020-016-AC and from that permit (dated April 5, 2005) are included as Attachment B. In the excerpt from the TEPD, the pollutant netting analysis is presented documenting PSD avoidance and the excerpt from the permit shows permit limits for NOx, SO<sub>2</sub>, CO, VOC, and acid mist all with 12-month rolling average limits. CEMEX is also requesting a 12-month rolling average.

In summary, the 30-day rolling average  $NO_x$  emission limits for Kiln No. 1 and Kiln No. 2 of 1.21 lb/ton of preheater feed and 181.5 lb/hr should be changed to 179.6 lb/hr and 786.5 TPY, 12-month rolling averages. Compliance with these limits will be demonstrated with the NOx CEMS on each kiln. It should be noted that in calculating these averages, <u>all</u> hours in the year will be used; both hours when a kiln is operating and hours when a kiln is not operating (i.e., zero  $NO_x$  emissions). This is because the 179.6 lb/hr limit is based on 8,760 hr/yr of operations (179.5 lb/hr x 8,760 hr/yr x 1 / 2,000 lb/ton = 786.5 TPY). It is also noted that Al Linero stated that the  $NO_x$  limit contained in the referenced construction permit is the lowest  $NO_x$  limit of any preheater kiln in the country using SNCR.

Figure 1. Summary of NOx CEMS Data for Kiln 1 and Kiln 2

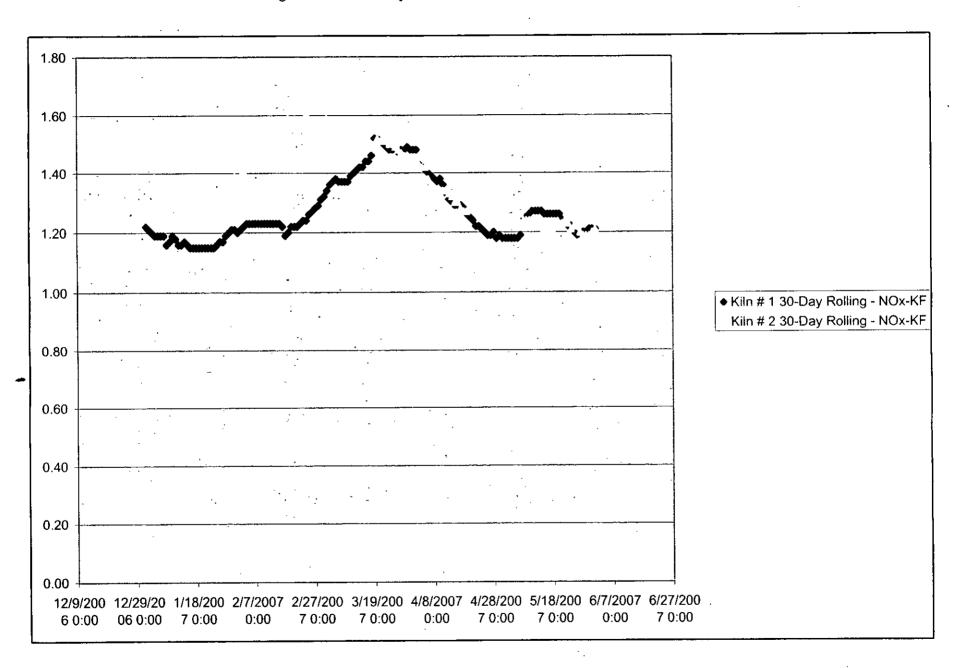


Table 1. Summary of 30-Day Rolling Average NOx CEMS Data- Kilns 1 and 2 CEMEX Brooksville

Date/Time	Kiln # 1 30-Day Rolling - NOx-KF	Kiln # 2 30-Day Rolling - NOx-KF
1/1/2007 0:00		1.25
1/2/2007 0:00		1.25
1/3/2007 0:00		1.26
1/4/2007 0:00		1.26
1/5/2007 0:00		1.26
1/6/2007 0:00		1.26
1/7/2007 0:00		1.26
1/8/2007 0:00		1.27
1/9/2007 0:00	1.17	1.26
1/10/2007 0:00	1.19	1.26
1/11/2007 0:00	1.18	1.26
1/12/2007 0:00	1.16	1.26
1/13/2007 0:00	1.16	1.26
1/14/2007 0:00	1,17	1.25
1/15/2007 0:00	1.16	1.24
1/16/2007 0:00	1,15	1.24
1/17/2007 0:00		1.24
1/18/2007 0:00		1.25
1/19/2007 0:00		1.24
1/20/2007 0:00		1.24
1/21/2007 0:00		1.25
1/22/2007 0:00		1.26
1/23/2007 0:00		1.27
1/24/2007 0:00		1.27
1/25/2007 0:00		1.28
1/26/2007 0:00		1.30
1/27/2007 0:00		1.32
1/28/2007 0:00		1.34
1/29/2007 0:00		1.36
1/30/2007 0:00		1.38
1/30/2007 0:00		
		1.39
2/1/2007 0:00		1.38
2/2/2007 0:00		1.39
2/3/2007 0:00		1.41
2/4/2007 0:00		1.42
2/5/2007 0:00		1.43
2/6/2007 0:00		1.44
2/7/2007 0:00		1.45
2/8/2007 0:00		1.46
2/9/2007 0:00		1.47
2/10/2007 0:00		1.49
2/11/2007 0:00		1.50
2/12/2007 0:00	·— –	1.52
2/13/2007 0:00		1.53
2/14/2007 0:00		1.55
2/15/2007 0:00	1.23	1.55
2/16/2007 0:00	1.22	1.56

Table 1. Summary of 30-Day Rolling Average NOx CEMS Data- Kilns 1 and 2 CEMEX Brooksville

Date/Time	Kiln # 1 30-Day Rolling - NOx-KF	Kiln # 2 30-Day Rolling - NOx-KF
2/17/2007 0:00	1.19	1.58
2/18/2007 0:00	1.20	1.59
2/19/2007 0:00	1.22	1.62
2/20/2007 0:00	1,22	1.62
2/21/2007 0:00	1,22	1.62
2/22/2007 0:00	1,23	1.62
2/23/2007 0:00	1.24	1.62
2/24/2007 0:00	1.24	1.60
2/25/2007 0:00	1.26	1.59
2/26/2007 0:00	1.27	1.58
2/27/2007 0:00	1.28	1.58
2/28/2007 0:00	1.29	1.57
3/1/2007 0:00	1.31	1.57
3/2/2007 0:00	1.32	1.58
3/3/2007 0:00	1.34	1.59
3/4/2007 0:00	1.36	1.58
3/5/2007 0:00	1.37	1.58
3/6/2007 0:00	1.38	1.58
3/7/2007 0:00	1.37	1.58
3/8/2007 0:00	1.37	1.58
3/9/2007 0:00	1.37	1.58
3/10/2007 0:00	1.37	1.58
3/11/2007 0:00	1.39	1.58
3/12/2007 0:00	1.40	1.58
3/13/2007 0:00	1.41	1.58
3/14/2007 0:00	1.42	1.58
3/15/2007 0:00	1.42	1.58
3/16/2007 0:00	1.44	1.58
3/17/2007 0:00	1.44	1.58
3/18/2007 0:00	1.46	1.58
3/19/2007 0:00	1.52	1.58
3/20/2007 0:00	1.52	1.52
3/21/2007 0:00	1.51	1.51
3/22/2007 0:00	1.50	1.52
3/23/2007 0:00	1.49 .	1.51
3/24/2007 0:00	1.48	1.50
3/25/2007 0:00	1.48	1.50
3/26/2007 0:00	- 1.48	1.49
3/27/2007 0:00	1.47	1.48
3/28/2007 0:00	1.48	1.47
3/29/2007 0:00	1.48	1.46
3/30/2007 0:00	1.49	1.45
3/31/2007 0:00	1.48	1.44
4/1/2007 0:00	1.48	1.44
4/2/2007 0:00	1.48	1.44
4/3/2007 0:00	1.43	1.43
4/4/2007 0:00	1.42	1.42

Table 1. Summary of 30-Day Rolling Average NOx CEMS Data- Kilns 1 and 2 CEMEX Brooksville

Date/Time	Kiln # 1 30-Day Rolling - NOx-KF	Kiln # 2 30-Day Rolling - NOx-KF
4/5/2007 0:00	1.41	1.42
4/6/2007 0:00	1.40	1.38
4/7/2007 0:00	1.39	1.35
4/8/2007 0:00	1.38	1.34
4/9/2007 0:00	1.37	1.33
4/10/2007 0:00	1.38	1.34
4/11/2007 0:00	1.36	1.34
4/12/2007 0:00	1.33	1.34
4/13/2007 0:00	1.31	1.33
4/14/2007 0:00	1.30	1.32
4/15/2007 0:00	1.29	1.30
4/16/2007 0:00		1.30
4/17/2007 0:00		1.28
4/18/2007 0:00	1.28	1.27
4/19/2007 0:00	-	1.27
4/20/2007 0:00		1.30
4/21/2007 0:00		1.31
4/22/2007 0:00	1,22	1.30
4/23/2007 0:00		1.30
4/24/2007 0:00		1.30
4/25/2007 0:00		1.30
4/26/2007 0:00		1.28
4/27/2007 0:00		1.27
4/28/2007 0:00		1.26
4/29/2007 0:00		1.27
4/30/2007 0:00		1.27
5/1/2007 0:00		1.25
5/2/2007 0:00		1.25
5/3/2007 0:00		1.25
5/4/2007 0:00		1.25
5/5/2007 0:00		1.25
5/6/2007 0:00		1.25
5/7/2007 0:00		1.26
5/8/2007 0:00		1.24
5/9/2007 0:00		1.24
5/10/2007 0:00		1.24
5/11/2007 0:00		1.24
5/12/2007 0:00		1.24
5/13/2007 0:00		1.24
5/14/2007 0:00		1.23
5/15/2007 0:00		1.21
5/16/2007 0:00		1.20
5/17/2007 0:00		1.20
5/18/2007 0:00		1.20
5/19/2007 0:00		1.22
5/20/2007 0:00		1.23
5/21/2007 0:00	1.24	1.23

Table 1. Summary of 30-Day Rolling Average NOx CEMS Data- Kilns 1 and 2 CEMEX Brooksville

•		
Date/Time	Kiln # 1 30-Day Rolling - NOx-KF	Kiln # 2 30-Day Rolling - NOx-KF
5/22/2007 0:00	1.23	1.24
5/23/2007 0:00	1.22	1.23
5/24/2007 0:00	1.22	1.21
5/25/2007 0:00		1.22
5/26/2007 0:00		1.22
5/27/2007 0:00	1.19	1.20
5/28/2007 0:00	1.20	1.19
5/29/2007 0:00	1.20	1.19
5/30/2007 0:00		1.19
5/31/2007 0:00		1.20
6/1/2007 0:00		1.21
Maximum =		1.62
Minimum =		1.19
Average =	<u> </u>	1.38

ATTACHMENT B

EXCERPTS FROM TITAN AMERICA PERMIT NO. 0250020-016-AC

From the Technical Evaluation and Preliminary Determination for Titan America Permit 0250020-016-AC, dated April 5, 2005:

#### VII. PROJECT EMISSION INCREASES AND DECREASES

Titan updated the previous contemporaneous emissions calculations that had been submitted in 1998 in support of the modernization project. Following is a recap of the actual emission decreases and the potential emission increases in tons per year (TPY). As previously mentioned, the most recent request by Tarmac affects only  $PM/PM_{10}$ .

Pollutant	Increases Dry Process at Proposed Capacity	Decreases Wet Process Actual Emissions	Net Increases (Decreases)	PSD Significant Emission Rate
PM	368	366	2	25
$\overline{PM}_{i:i}$	321	315	6	15
SO <sub>2</sub>	806	1.432	(626)	40
NOs	. 1.953	2.284	(331)	40
CO	1,457	1.368	89	100
VOC	155	131	25	40
H <sub>2</sub> SO <sub>4</sub>	8.0	257	(248)	7
Нg	0.0149	0.0236	(0.0087)	0.1
Pb	0.0465	0.0393	0.0071	0.6

Actual emissions are likely to be  $\underline{\text{much}}$  lower for PM/PM<sub>10</sub>. CO, and SO<sub>2</sub> based on the emission test results discussed in the previous section. NO<sub>X</sub> emissions are likely to be significantly less than estimated above. Hg emissions are likely to be somewhat greater than estimated above. However they will not exceed the significant emission rate of 200 lb/year.

From Titan Permit 0250020-016-AC:

B.23 SO, NO. CO. VOC, and SAM Emission Limits. The emissions from the Raw Mill Propresessing system shall not exceed the limits shown in the following table.

Pollutant	Allowable Emissions		Emissions Limits in lbs. ton of clinker		Monitors
	12-month rolling average in TPY (6)	Lbshr 24-hr average	24-hr avg. @208 TPH of clinker production (5)	24-br sverage @250 TPH of clinker production	
SO <sub>2</sub>	806	320	1.54	1.28	CEN
NO.	1953	720	3.45	2.88	CEM
CO (#)	1457	575	3.76	2.30 `	Process
VOC	155	+0	0.19	0.16	CEM
\$AM	8.58	2.24	0.009	9,009	· -
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#### Notes

(ii) The averaging time for CO corresponds to the required length of sampling for the initial and subsequent emission tests.

[Rules 62-4,070(3)] and 62-212,400, F.A.C.; Permit 0250020-010-AC]

<sup>(</sup>i) The 12-month rolling average in TPY would be the average of the daily valuet for the current month and the preceding 11 months. The averages shall be based on the operating days or hours, and shall exclude days or hours in which the plant is not operating.