

Memorandum

Florida Department of Environmental Protection

TO: Trina Vielhauer
THRU: Scott Sheplak *SS*
FROM: Ed Svec *ES*
DATE: September 15, 2003
SUBJECT: Southern Gardens Citrus Processing Corp.
Two Additional New Citrus Juice Extractors

Attached for approval and signature is an intent to issue an amendment to their existing PSD permit (PSD-FL-299) to allow Southern Gardens Citrus Processing Corp. to construct two additional new juice extractors at their plant located at 755 County Road 833, Clewiston, Hendry County, Florida 33440. The existing permit allows the construction of three additional juice extractors, for a total of thirty-nine extractors; limits the annual fruit throughput to twenty million boxes; and, specifies a minimum citrus oil recovery of fifty percent. The application requests the construction of two additional new juice extractors, bringing the total number of extractors to forty-one; requests no change to the annual fruit throughput; and, requests no change in the citrus oil recovery rate. There will be no emissions increase, so no further PSD review is required.

I recommend your approval and signature.

September 15, 2003 is day 30 of the 90 day time clock.

Attachments

/es



Jeb Bush
Governor

Department of Environmental Protection

Twin Towers Office Building
2600 Blair Stone Road
Tallahassee, Florida 32399-2400

David B. Struhs
Secretary

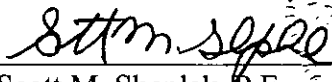
P.E. Certification Statement

Permittee:
Southern Gardens Citrus Processing Corp.

Permit No.: 0510015-013-AC

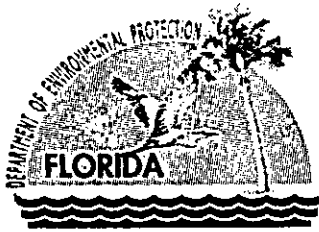
Project type: Air Construction Permit Amendment

I HEREBY CERTIFY that the engineering features described in the above referenced application and subject to the proposed permit conditions provide reasonable assurance of compliance with applicable provisions of Chapter 403, Florida Statutes, and Florida Administrative Code Chapters 62-4 and 62-204 through 62-297. However, I have not evaluated and I do not certify aspects of the proposal outside of my area of expertise (including but not limited to the electrical, mechanical, structural, hydrological, and geological features).



Scott M. Sheplak, P.E. Date: 10/06/03
Registration Number: 48866

Permitting Authority:
Department of Environmental Protection
Bureau of Air Regulation
111 South Magnolia Drive, Suite 4
Tallahassee, Florida 32301
Telephone: 850/921-9532
Fax: 850/922-6979



Jeb Bush
Governor

Department of Environmental Protection

Twin Towers Office Building
2600 Blair Stone Road
Tallahassee, Florida 32399-2400

David B. Struhs
Secretary

October 9, 2003

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

Mr. Tristan Chapman
Vice President and General Manager
Southern Gardens Citrus Processing Corp.
PO Box 130
Clewiston, Florida 33440

Re: Draft Permit Amendment No. PSD-FL-299(B)
DEP File No. 0510015-013-AC

Dear Mr. Chapman:

Enclosed is one copy of the Draft Amendment to the Permit for the Prevention of Significant Deterioration of Air Quality (PSD Permit) for the Southern Gardens Citrus Processing Corp. facility located at 755 County Road 833, Clewiston, Hendry County, Florida 33440. The Department's Intent to Issue Air Construction Permit Amendment, the Draft Permit Amendment, Technical Evaluation and Preliminary Determination, and the "PUBLIC NOTICE OF INTENT TO ISSUE AIR CONSTRUCTION PERMIT AMENDMENT" are also included.

The "PUBLIC NOTICE OF INTENT TO ISSUE AIR CONSTRUCTION PERMIT AMENDMENT" must be published one time only, as soon as possible, in the legal advertisement section of a newspaper of general circulation in the area affected, pursuant to the requirements Chapter 50, Florida Statutes. Proof of publication, i.e., newspaper affidavit, must be provided to the Department's Bureau of Air Regulation office within seven days of publication pursuant to Rule 62-110.106(5), F.A.C. Failure to publish the notice and provide proof of publication may result in the denial of the permit pursuant to Rule 62-110.106(11), F.A.C.

Please submit any written comments you wish to have considered concerning the Department's proposed action to Scott M. Sheplak, P.E., Administrator, Title V Section at the above letterhead address. If you have any other questions, please contact Edward J. Svec at 850/921-8985.

Sincerely,

Trina Vielhauer, Chief
Bureau of Air Regulation

TV/es
Enclosures

"More Protection, Less Process"

Printed on recycled paper.

In the Matter of an
Application for Permit Amendment by:

Mr. Tristan Chapman, Vice President and General Manager
Southern Gardens Citrus Processing Corp.
PO Box 130
Clewiston, Florida 34737

PSD-FL-299(B)
DEP File No. 0510015-013-AC
Addition of Two New Juice Extractors
Hendry County

INTENT TO ISSUE AIR CONSTRUCTION PERMIT AMENDMENT

The Department of Environmental Protection (Department) gives notice of its intent to issue an air construction permit amendment (copy of draft permit amendment attached) for the proposed project, detailed in the application specified above and the enclosed Technical Evaluation and Preliminary Determination, for the reasons stated below.

The applicant, Southern Gardens Citrus Processing Corp., applied on August 15, 2003, to the Department for an air construction permit amendment for its existing citrus juice processing facility located at 755 County Road 833, Clewiston, Hendry County, Florida 33440. The permit amendment is to authorize Southern Gardens Citrus Processing Corp. to construct two additional new juice extractors, for a total of forty-one extractors. The permitted annual fruit throughput and minimum citrus oil recovery rate will not change.

The Department has permitting jurisdiction under the provisions of Chapter 403, Florida Statutes (F.S.), and Florida Administrative Code (F.A.C.) Chapters 62-4, 62-210, and 62-212. The above action is not exempt from permitting procedures. The Department has determined that an air construction permit amendment is required to perform the proposed work.

The Department intends to issue this air construction permit amendment based on the belief that reasonable assurances have been provided to indicate that operation of these emission units will not adversely impact air quality, and the emission units will comply with all appropriate provisions of Chapters 62-4, 62-204, 62-210, 62-212, 62-296, and 62-297, F.A.C.

Pursuant to Section 403.815, F.S., and Rule 62-110.106(7)(a)1., F.A.C., you (the applicant) are required to publish at your own expense the enclosed Public Notice of Intent to Issue Air Construction Permit Amendment. The notice shall be published one time only in the legal advertisement section of a newspaper of general circulation in the area affected. Rule 62-110.106(7)(b), F.A.C., requires that the applicant cause the notice to be published as soon as possible after notification by the Department of its intended action. For the purpose of these rules, "publication in a newspaper of general circulation in the area affected" means publication in a newspaper meeting the requirements of Sections 50.011 and 50.031, F.S., in the county where the activity is to take place. If you are uncertain that a newspaper meets these requirements, please contact the Department at the address or telephone number listed below. The applicant shall provide proof of publication to the Department's Bureau of Air Regulation, at 2600 Blair Stone Road, Mail Station #5505, Tallahassee, Florida 32399-2400 (Telephone: 850/488-0114; Fax 850/ 922-6979). You must provide proof of publication within seven days of publication, pursuant to Rule 62-110.106(5), F.A.C. No permitting action for which published notice is required shall be granted until proof of publication of notice is made by furnishing a uniform affidavit in substantially the form prescribed in Section 50.051, F.S. to the office of the Department issuing the permit amendment. Failure to publish the notice and provide proof of publication may result in the denial of the permit amendment pursuant to Rules 62-110.106(9) & (11), F.A.C.

The Department will issue the final permit amendment with the attached conditions unless a response received in accordance with the following procedures results in a different decision or significant change of terms or conditions.

The Department will accept written comments concerning the proposed permit amendment issuance action for a period of fourteen (14) days from the date of publication of Public Notice of Intent to Issue Air Construction Permit Amendment. Written comments should be provided to the Department's Bureau of Air Regulation at 2600 Blair Stone Road, Mail Station #5505, Tallahassee, FL 32399-2400. Any written comments filed shall be made available for public inspection. If written comments received result in a significant change in the proposed agency action, the Department shall revise the proposed permit amendment and require, if applicable, another Public Notice.

The Department will issue the permit amendment with the attached conditions unless a timely petition for an administrative hearing is filed pursuant to Sections 120.569 and 120.57, F.S., before the deadline for filing a petition. The procedures for petitioning for a hearing are set forth below.

A person whose substantial interests are affected by the proposed permitting decision may petition for an administrative proceeding (hearing) under Sections 120.569 and 120.57, F.S. The petition must contain the

information set forth below and must be filed (received) in the Office of General Counsel of the Department at 3900 Commonwealth Boulevard, Mail Station #35, Tallahassee, Florida, 32399-3000. Petitions filed by the permit applicant or any of the parties listed below must be filed within fourteen days of receipt of this notice of intent. Petitions filed by any persons other than those entitled to written notice under Section 120.60(3), F.S., must be filed within fourteen days of publication of the public notice or within fourteen days of receipt of this notice of intent, whichever occurs first. Under Section 120.60(3), F.S., however, any person who asked the Department for notice of agency action may file a petition within fourteen days of receipt of that notice, regardless of the date of publication. A petitioner shall mail a copy of the petition to the applicant at the address indicated above at the time of filing. The failure of any person to file a petition within the appropriate time period shall constitute a waiver of that person's right to request an administrative determination (hearing) under Sections 120.569 and 120.57, F.S., or to intervene in this proceeding and participate as a party to it. Any subsequent intervention will be only at the approval of the presiding officer upon the filing of a motion in compliance with Rule 28-106.205, F.A.C.

A petition that disputes the material facts on which the Department's action is based must contain the following information: (a) The name and address of each agency affected and each agency's file or identification number, if known; (b) The name, address, and telephone number of the petitioner, the name, address, and telephone number of the petitioner's representative, if any, which shall be the address for service purposes during the course of the proceeding; and an explanation of how the petitioner's substantial interests will be affected by the agency determination; (c) A statement of how and when petitioner received notice of the agency action or proposed action; (d) A statement of all disputed issues of material fact. If there are none, the petition must so indicate; (e) A concise statement of the ultimate facts alleged, including the specific facts the petitioner contends warrant reversal or modification of the agency's proposed action; (f) A statement of the specific rules or statutes the petitioner contends require reversal or modification of the agency's proposed action; and (g) A statement of the relief sought by the petitioner, stating precisely the action petitioner wishes the agency to take with respect to the agency's proposed action.

A petition that does not dispute the material facts upon which the Department's action is based shall state that no such facts are in dispute and otherwise shall contain the same information as set forth above, as required by Rule 28-106.301, F.A.C.

Because the administrative hearing process is designed to formulate final agency action, the filing of a petition means that the Department's final action may be different from the position taken by it in this notice. Persons whose substantial interests will be affected by any such final decision of the Department on the application have the right to petition to become a party to the proceeding, in accordance with the requirements set forth above.

Mediation is not available in this proceeding.

In addition to the above, a person subject to regulation has a right to apply for a variance from or waiver of the requirements of particular rules, on certain conditions, under Section 120.542, F.S. The relief provided by this state statute applies only to state rules, not statutes, and not to any federal regulatory requirements. Applying for a variance or waiver does not substitute or extend the time for filing a petition for an administrative hearing or exercising any other right that a person may have in relation to the action proposed in this notice of intent.

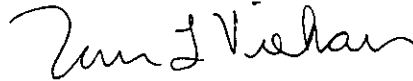
The application for a variance or waiver is made by filing a petition with the Office of General Counsel of the Department, 3900 Commonwealth Boulevard, Mail Station #35, Tallahassee, Florida 32399-3000. The petition must specify the following information: (a) The name, address, and telephone number of the petitioner; (b) The name, address, and telephone number of the attorney or qualified representative of the petitioner, if any; (c) Each rule or portion of a rule from which a variance or waiver is requested; (d) The citation to the statute underlying (implemented by) the rule identified in (c) above; (e) The type of action requested; (f) The specific facts that would justify a variance or waiver for the petitioner; (g) The reason why the variance or waiver would serve the purposes of the underlying statute (implemented by the rule); and (h) A statement whether the variance or waiver is permanent or temporary and, if temporary, a statement of the dates showing the duration of the variance or waiver requested.

The Department will grant a variance or waiver when the petition demonstrates both that the application of the rule would create a substantial hardship or violate principles of fairness, as each of those terms is defined in Section

120.542(2), F.S., and that the purpose of the underlying statute will be or has been achieved by other means by the petitioner.

Persons subject to regulation pursuant to any federally delegated or approved air program should be aware that Florida is specifically not authorized to issue variances or waivers from any requirements of any such federally delegated or approved program. The requirements of the program remain fully enforceable by the Administrator of the EPA and by any person under the Clean Air Act unless and until the Administrator separately approves any variance or waiver in accordance with the procedures of the federal program.

Executed in Tallahassee, Florida.



Trina Vielhauer, Chief
Bureau of Air Regulation

CERTIFICATE OF SERVICE

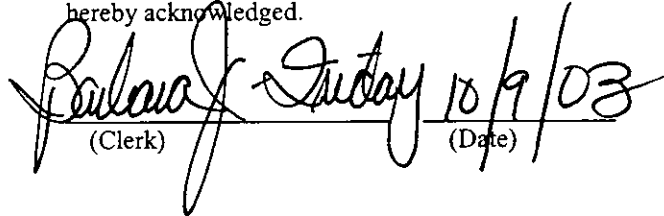
The undersigned duly designated deputy agency clerk hereby certifies that this Intent to Issue Air Construction Permit Amendment (including the Public Notice of Intent to Issue Air Construction Permit Amendment, Technical Evaluation and Preliminary Determination, and the Draft Permit Amendment) was sent by certified mail (*) and copies were mailed by U.S. Mail before the close of business on 10/9/03 to the person(s) listed:

Tristan Chapman, Southern Gardens Citrus Processing Corp. *
David Buff, P.E., Golder Associates, Inc.
Ron Blackburn, DEP SD

10/9/03 cc: Ed Ivec
Reading File
Trinda File

Clerk Stamp

FILING AND ACKNOWLEDGMENT FILED, on this date, pursuant to §120.52, Florida Statutes, with the designated Department Clerk, receipt of which is hereby acknowledged.


(Clerk) Friday 10/9/03
(Date)

PUBLIC NOTICE OF INTENT TO ISSUE AIR CONSTRUCTION PERMIT AMENDMENT

STATE OF FLORIDA
DEPARTMENT OF ENVIRONMENTAL PROTECTION

PSD-FL-299(B)
DEP File No. 0510015-013-AC

Southern Gardens Citrus Processing Corp.
Hendry County

The Department of Environmental Protection (Department) gives notice of its intent to issue an air construction permit amendment to Southern Gardens Citrus Processing Corp. for its existing citrus juice processing facility located at 755 County Road 833, Clewiston, Hendry County, Florida 33440. The permit amendment is to authorize Southern Gardens Citrus Processing Corp. to construct two additional new juice extractors, for a total of forty-one extractors. The permitted annual fruit throughput and minimum citrus oil recovery rate will not change. The applicant's mailing address is: PO Box 130, Clewiston, Florida 33440. This project is not subject to the requirements of New Source Review. An air quality impact analysis was not required.

The Department will issue the final permit amendment with the attached conditions unless a response received in accordance with the following procedures results in a different decision or significant change of terms or conditions.

The Department will accept written comments concerning the proposed permit amendment issuance action for a period of fourteen (14) days from the date of publication of this Public Notice of Intent to Issue Air Construction Permit Amendment. Written comments should be provided to the Department's Bureau of Air Regulation at 2600 Blair Stone Road, Mail Station #5505, Tallahassee, FL 32399-2400. Any written comments filed shall be made available for public inspection. If written comments received result in a significant change in the proposed agency action, the Department shall revise the proposed permit amendment and require, if applicable, another Public Notice.

The Department will issue the permit amendment with the attached conditions unless a timely petition for an administrative hearing is filed pursuant to Sections 120.569 and 120.57 Florida Statutes (F.S.), before the deadline for filing a petition. The procedures for petitioning for a hearing are set forth below.

Mediation is not available in this proceeding.

A person whose substantial interests are affected by the proposed permitting decision may petition for an administrative proceeding (hearing) under Sections 120.569 and 120.57, F.S. The petition must contain the information set forth below and must be filed (received) in the Office of General Counsel of the Department at 3900 Commonwealth Boulevard, Mail Station #35, Tallahassee, Florida, 32399-3000. Petitions filed by the permit applicant or any of the parties listed below must be filed within fourteen days of receipt of this notice of intent. Petitions filed by any persons other than those entitled to written notice under Section 120.60(3) of the Florida Statutes must be filed within fourteen days of publication of the public notice or within fourteen days of receipt of this notice of intent, whichever occurs first. Under Section 120.60(3), F.S., however, any person who asked the Department for notice of agency action may file a petition within fourteen days of receipt of that notice, regardless of the date of publication. A petitioner shall mail a copy of the petition to the applicant at the address indicated above at the time of filing. The failure of any person to file a petition within the appropriate time period shall constitute a waiver of that person's right to request an administrative determination (hearing) under Sections 120.569 and 120.57 F.S., or to intervene in this proceeding and participate as a party to it. Any subsequent intervention will be only at the approval of the presiding officer upon the filing of a motion in compliance with Rule 28-106.205 of the Florida Administrative Code (F.A.C.).

A petition that disputes the material facts on which the Department's action is based must contain the following information: (a) The name and address of each agency affected and each agency's file or identification number, if known; (b) The name, address, and telephone number of the petitioner, the name, address, and telephone number of the petitioner's representative, if any, which shall be the address for service purposes during the course of the proceeding; and an explanation of how the petitioner's substantial interests will be affected by the agency determination; (c) A statement of how and when petitioner received notice of the agency action or proposed action; (d) A statement of all disputed issues of material fact. If there are none, the petition must so indicate; (e) A concise

NOTICE TO BE PUBLISHED IN THE NEWSPAPER

statement of the ultimate facts alleged, including the specific facts the petitioner contends warrant reversal or modification of the agency's proposed action; (f) A statement of the specific rules or statutes the petitioner contends require reversal or modification of the agency's proposed action; and (g) A statement of the relief sought by the petitioner, stating precisely the action petitioner wishes the agency to take with respect to the agency's proposed action.

A petition that does not dispute the material facts upon which the Department's action is based shall state that no such facts are in dispute and otherwise shall contain the same information as set forth above, as required by Rule 28-106.301, F.A.C.

Because the administrative hearing process is designed to formulate final agency action, the filing of a petition means that the Department's final action may be different from the position taken by it in this notice. Persons whose substantial interests will be affected by any such final decision of the Department on the application have the right to petition to become a party to the proceeding, in accordance with the requirements set forth above.

A complete project file is available for public inspection during normal business hours, 8:00 a.m. to 5:00 p.m., Monday through Friday, except legal holidays, at:

| | |
|-----------------------------------|-----------------------------------|
| Dept. of Environmental Protection | Dept. of Environmental Protection |
| Bureau of Air Regulation | South District |
| Suite 4, 111 S. Magnolia Drive | 2295 Victoria Avenue, Suite 364 |
| Tallahassee, Florida, 32301 | Ft. Myers, Florida 33902-2549 |
| Telephone: 850/488-0114 | Telephone: 239/332-6975 |
| Fax: 850/922-6979 | Fax: 239/332-6969 |

The complete project file includes the application, technical evaluation, draft permit amendment, and the information submitted by the responsible official, exclusive of confidential records under Section 403.111, F.S. Interested persons may contact the Administrator, Title V Section, or the Department's reviewing engineer for this project, Edward J. Svec, at the Bureau of Air Regulation in Tallahassee, Florida, or call 850/488-0114, for additional information. Written comments directed to the Department's reviewing engineer should be sent to the following mailing address: Dept. of Environmental Protection, Bureau of Air Regulation, Mail Station #5505, Tallahassee, Florida, 32399-2400.

NOTICE TO BE PUBLISHED IN THE NEWSPAPER

TECHNICAL EVALUATION AND PRELIMINARY DETERMINATION

1 APPLICANT NAME AND ADDRESS

Southern Gardens Citrus Processing Corp.
PO Box 130
Clewiston, Florida 33440

Authorized Representative: Tristan Chapman, VP and General Manager

2 FACILITY DESCRIPTION, PROJECT DETAILS AND RULE APPLICABILITY

The facility is an existing citrus juice processing facility. The project is the installation of two new additional citrus juice extractors. The addition of these juice extractors will bring the total number of extractors at the facility to forty-one.

There is no increase in annual potential emissions associated with this project. The applicant indicated in the application that they are not requesting any change in the capacity limitation of 20 million boxes of fruit processed per year, a change in the minimum citrus oil recovery rate of fifty percent, or any change to any other permit condition imposed by permits 0510015-007-AC (PSD-FL-299) and 0510015-010-AC (PSD-FL-299A).

The proposed project is subject to preconstruction review requirements under the provisions of Chapter 403, F.S., and Chapters 62-4, 62-204, 62-210, 62-212, 62-296 and 62-297, F.A.C. The existing facility is located in an area designated, in accordance with Rule 62-204.340, F.A.C., as attainment or unclassifiable for the criteria pollutants ozone, PM₁₀, carbon monoxide, SO₂, nitrogen dioxide and lead. This facility is classified as a Major or Title V Source of air pollution, because emissions of at least one regulated air pollutant exceeds 100 tons per year (TPY). At this facility potential emissions of PM/PM₁₀, NO_x, SO₂, CO and VOC exceed 100 TPY.

This facility is not within an industry included in the list of the 28 Major Facility Categories per Table 62-212.400-1 of Chapter 62-212, F.A.C. Because emissions are greater than 250 TPY for at least one criteria pollutant, the facility is also an existing Major Facility with respect to Rule 62-212.400, Prevention of Significant Deterioration (PSD). There is no net increase in emissions of any criteria pollutant as a result of this project. Therefore, the project is not subject to New Source Review (NSR) requirements of Rule 62-212.400, F.A.C.

An impact analysis was not required for this project because it is not subject to the requirements of NSR.

The facility is subject to the requirements of the current valid Title V permit that are not changed by this permitting action. It is also subject to the requirements of the state rules as indicated in this permit. This permitting action is not subject to any requirements under the New Source Performance Standards, 40 CFR 60, or any NESHAP requirements of 40 CFR 61 or 63.

3 COMPLIANCE

The compliance methods, previously specified by permits 0510015-007-AC (PSD-FL-299) and 0510015-010-AC (PSD-FL-299A), are not affected by this permitting action.

4 PRELIMINARY DETERMINATION

Based on the foregoing technical evaluation of the application and additional information submitted by the applicant and other available information, the Department has made a preliminary determination that the proposed project will comply with all applicable state and federal air pollution regulations. The Department's preliminary determination is to issue the draft permit to allow installation of two additional juice extractors, subject to the terms and conditions of the draft permit.

Southern Gardens Citrus Processing Corp.
Addition of Two New Juice Extractors

0510015-013-AC
PSD-FL-299(B)

5 FINAL DETERMINATION

DRAFT^

DETAILS OF THIS ANALYSIS MAY BE OBTAINED BY CONTACTING:

Edward J. Svec, Engineer IV
Department of Environmental Protection
Bureau of Air Regulation
Mail Station #5505
2600 Blair Stone Road
Tallahassee, Florida 32399-2400
Telephone: 850/488-0114

[Month day, year]

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

Mr. Tristan Chapman
Vice President and General Manager
Southern Gardens Citrus Processing Corp.
PO Box 130
Clewiston, Florida 33440

Re: Permit Amendment No. PSD-FL-299(B)
DEP File No. 0510015-013-AC

Dear Mr. Chapman:

The Department has reviewed Southern Gardens Citrus Processing Corp.'s August 15, 2003 application requesting an amendment to their existing PSD permit (PSD-FL-299) to allow the construction of two additional new juice extractors at their plant located at 755 County Road 833, Clewiston, Hendry County, Florida 33440. The existing permit allows the construction of three additional juice extractors, for a total of thirty-nine extractors; limits the annual fruit throughput to twenty million boxes; and, specifies a minimum citrus oil recovery of fifty percent. The application requests the construction of two additional new juice extractors, bringing the total number of extractors to forty-one; requests no change to the annual fruit throughput; and, requests no change in the citrus oil recovery rate.

This request is acceptable and the permit is hereby amended as follows:

From:

PLACARD PAGE

PROJECT AND LOCATION

This permit authorizes Southern Gardens Citrus Processing Corp. to install three additional citrus juice extractors at its existing citrus processing facility, raising the total number of extractors to thirty nine.

SECTION I. FACILITY INFORMATION

FACILITY DESCRIPTION, PROJECT DETAILS AND RULE APPLICABILITY

The applicant proposed in this project to install three additional juice extractors, bringing the total number of juice extractors at the facility to thirty nine. This will raise the annual processing

capacity of the facility to 20 million boxes of citrus fruit per year (based on 90 pounds of oranges or 85 pounds of grapefruit per box).

.....Briefly, although this project results in a physical change to the facility by the addition of the three juice extractors, the applicant is not constructing emissions units, and the applicant's requested relaxation of current federally enforceable limits on the existing d-limonene storage tanks does not result in a requirement to install control technology.

SECTION II. FACILITY-WIDE SPECIFIC CONDITIONS

The following specific conditions apply to all emissions units at this facility addressed by this permit after installation of any or all of the three additional juice extractors. The throughput and oil recovery limitations shall apply to the facility as a whole. These conditions shall revise and supplement conditions imposed by previous permitting actions. Except for the conditions of this subsection, no other conditions of previous permitting actions shall be changed by this permit.

SECTION III. EMISSIONS UNITS SPECIFIC CONDITIONS

Subsection A. The following specific conditions apply to the following emissions units after installation of any or all of the three additional juice extractors. These conditions shall revise and supplement conditions imposed by previous permitting actions. Except for the conditions of this subsection, no other conditions of previous permitting actions shall be changed by this permit.

Subsection B. The following specific conditions apply to the following emissions unit after installation of any or all of the three additional juice extractors. These conditions shall revise and supplement conditions imposed by previous permitting actions. Except for the conditions of this subsection, no other conditions of previous permitting actions shall be changed by this permit.

Subsection C. The following specific conditions apply to the following emissions unit after installation of any or all of the three additional juice extractors. These conditions shall revise and supplement conditions imposed by previous permitting actions. Except for the conditions of this subsection, no other conditions of previous permitting actions shall be changed by this permit.

To:

PLACARD PAGE

PROJECT AND LOCATION

This permit authorizes Southern Gardens Citrus Processing Corp. to install three additional citrus juice extractors, plus two additional new extractors, at its existing citrus processing facility, raising the total number of extractors to forty-one.

SECTION I. FACILITY INFORMATION

FACILITY DESCRIPTION, PROJECT DETAILS AND RULE APPLICABILITY

The applicant proposed in this project to install three additional juice extractors, plus two additional new extractors, bringing the total number of juice extractors at the facility to forty-one. This will raise the annual processing capacity of the facility to 20 million boxes of citrus fruit per year (based on 90 pounds of oranges or 85 pounds of grapefruit per box).

.....Briefly, although this project results in a physical change to the facility by the addition of the three juice extractors, plus two additional new extractors, the applicant is not constructing emissions units, and the applicant's requested relaxation of current federally enforceable limits on the existing d-limonene storage tanks does not result in a requirement to install control technology.

SECTION II. FACILITY-WIDE SPECIFIC CONDITIONS

The following specific conditions apply to all emissions units at this facility addressed by this permit after installation of any or all of the three additional juice extractors, plus two additional new extractors. The throughput and oil recovery limitations shall apply to the facility as a whole. These conditions shall revise and supplement conditions imposed by previous permitting actions. Except for the conditions of this subsection, no other conditions of previous permitting actions shall be changed by this permit.

SECTION III. EMISSIONS UNITS SPECIFIC CONDITIONS

Subsection A. The following specific conditions apply to the following emissions units after installation of any or all of the three additional juice extractors, plus two additional new extractors. These conditions shall revise and supplement conditions imposed by previous permitting actions. Except for the conditions of this subsection, no other conditions of previous permitting actions shall be changed by this permit.

Subsection B. The following specific conditions apply to the following emissions unit after installation of any or all of the three additional juice extractors, plus two additional new extractors. These conditions shall revise and supplement conditions imposed by previous permitting actions. Except for the conditions of this subsection, no other conditions of previous permitting actions shall be changed by this permit.

Subsection C. The following specific conditions apply to the following emissions unit after installation of any or all of the three additional juice extractors, plus two additional new extractors. These conditions shall revise and supplement conditions imposed by previous permitting actions. Except for the conditions of this subsection, no other conditions of previous permitting actions shall be changed by this permit.

Permit Amendment No. PSD-FL-299(B)

DEP File No. 0510015-013-AC

Page 4 of 4

A copy of this letter shall be filed with the referenced permit and shall become part of the permit.

Sincerely,

Michael G. Cooke, Director
Division of Air Resource
Management

MGC/es

SENDER: COMPLETE THIS SECTION

- Complete items 1, 2, and 3. Also complete item 4 if Restricted Delivery is desired.
- Print your name and address on the reverse so that we can return the card to you.
- Attach this card to the back of the mailpiece, or on the front if space permits.

1. Article Addressed to:
 Mr. Tristan Chapman
 Vice President and General Manager
 Southern Gardens Citrus Processing Corp.
 P.O. Box 130
 Clewiston, Florida 33440

2. Article Number
 (Transfer from service label) 7001 1140 0002 1577 9595

PS Form 3811, August 2001

Domestic Return Receipt

102595-02-M-1540

COMPLETE THIS SECTION ON DELIVERY

A. Signature Agent Addressee
Melinda Hammond

B. Received by (Printed Name) C. Date of Delivery
 12/14/05

D. Is delivery address different from item 1? Yes
 If YES, enter delivery address below: No

3. Service Type
 Certified Mail Express Mail
 Registered Return Receipt for Merchandise
 Insured Mail C.O.D.

4. Restricted Delivery? (Extra Fee) Yes

U.S. Postal Service
CERTIFIED MAIL RECEIPT
 (Domestic Mail Only; No Insurance Coverage Provided)

7001 1140 0002 1577 9595

Mr. Tristan Chapman **OFFICIAL USE**

| | |
|---|-----------|
| Postage | \$ |
| Certified Fee | |
| Return Receipt Fee (Endorsement Required) | |
| Restricted Delivery Fee (Endorsement Required) | |
| Total Postage & Fees | \$ |

Postmark Here

Sent To
 Mr. Tristan Chapman
 Street, Apt. No.;
 or PO Box No. P. O. Box 130
 City, State, ZIP+ 4
 Clewiston, Florida 33440

PS Form 3800, January 2001

See Reverse for Instructions