

Florida Department of Environmental Regulation

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Lawton Chiles, Governor

Carol M. Browner, Secretary

March 9, 1992

Mr. Allan Weatherford
Compliance Environmentalist
Florida Gas Transmission Company
P. O. Box 945100
Maitland, Florida 32794-5100

Re: Air Permit AC20-189438, AC57-188869 and AC67-189220.
Florida Gas Transmission Company - Station 14, 12, and
13, respectively.

Dear Mr. Weatherford:

This letter is in reference to your letter of February 25, 1992 regarding air emissions testing at the above referenced facilities.

The testing protocol submitted by the Cubix Corporation does not reflect the specific conditions for determining compliance as required in the above mentioned construction permits. Any deviations from the testing methods specified in the permit would require an alternate sampling procedures request, as outlined in F.A.C. 17-2.700(3). The utilization of EPA Methods 3A and 25A would require such a request.

The minimum sampling time for each test run shall be 60 minutes in accordance with 17-2.700(d)1a, unless a shorter time has been approved for the EPA test method, and is specified in 40 CFR 60, Appendix A.

In addition, the minimum period for opacity observations shall be 60 minutes, and three 60-minute opacity observations for the purpose of demonstrating initial compliance is required as specified in 40 CFR 60.11(b).

If there are any additional questions, please call me at (904)488-1344 or write to me at the letterhead address.

Sincerely,

Syed Arif
Compliance Engineer

SA:cjh

cc: ✓ Teresa Heron, Permit Engineer; Tallahassee
Rick Prusa, Permit Engineer; Pensacola

TEST REPORT
on
EXHAUST EMISSIONS
from a
COOPER BESSEMER GMVH 12 COMPRESSOR ENGINE
at
FLORIDA GAS TRANSMISSION'S
COMPRESSOR STATION NO. 14
QUINCY, GADSDEN COUNTY, FLORIDA

Prepared For
FLORIDA GAS TRANSMISSION COMPANY
April 1992

Prepared by



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INTRODUCTION

One Cooper Bessemer GMVR 12 compressor engine was tested to determine the quantity of emissions released into the atmosphere. The tests were conducted on March 19, 1992 at Compressor Station No. 14 located near Quincy, in Gadsden County, Florida. This compressor station is owned and operated by Florida Gas Transmission Company (an affiliate of Enron).

The tests were conducted to determine the unit's compliance status with regard to the Florida Department of Environmental Regulation's Permit No. AC 20-189438.


Quantities of nitrogen oxides (NO_x), carbon monoxide (CO), nonmethane hydrocarbon emissions (VOC), and other combustion products were determined in the exhaust stack of the engine. The tests followed the procedures set forth in the Code of Federal Regulations, Title 40, Part 60, Appendix A, Methods 1, 2, 3, 3a, 4, 7e, 9, 10, 18, 19, 25 and 25a, ASTM D-3246, and the American Gas Association's Carbon Balance Method*. All field testing was conducted by Cubix Corporation of Austin, Texas. The laboratory analyses for VOC concentrations and total sulfur in the fuel were conducted by Clean Air Engineering of Palatine, Illinois and Southern Petroleum Labs of Houston, Texas, respectively.

This test report has been reviewed and approved for submittal to the FDER by the following representatives:

*NOTE: Additional test methods (3a, 18, 25a, 19 and carbon balance) were done for comparison purposes. Florida Gas intends to formally request that Methods 3 and 25 be replaced by Methods 3a and 25a.



Florida Gas Transmission Co.



Cubix Corporation

Table 1
Background Data

<u>Source Owner/Operator:</u>	Florida Gas Transmission Co. 601 South Lake Destiny Drive Maitland, Florida 32751 (407) 875-5816 TEL (407) 875-5896 FAX Attn: Allan Weatherford
<u>Testing Organization</u>	Cubix Corporation 9225 Lockhart Hwy Austin, Texas 78747 (512) 243-0202 TEL (512) 243-0222 FAX Attn: Lowell Faulkner
<u>Test Participants:</u>	Florida Gas Transmission Co. Allan Weatherford Jerry Thomas Fred Griffin Cooper Bessemer Carl McCluney Cubix Corporation Lowell Faulkner Norman Franco Tony Sacre
<u>Test Date:</u>	March 19, 1992
<u>Location:</u>	near Quincy in Gadsden County, Florida
<u>Process Description:</u>	Cooper Bessemer compressor engine
<u>Sampling Points:</u>	Exhaust stack of compressor engine (See Appendix A)
<u>Regulatory Application:</u>	Florida Department of Environmental Regulation Permit No. AC 20-189438

Required Test Methods:

EPA Method 1 for traverse point layout
EPA Method 2 for stack gas velocity
EPA Method 3 for O₂ and CO₂
concentrations
EPA Method 4 for moisture content
EPA Method 7e for NO_x concentrations
EPA Method 9 for opacity observations
EPA Method 10 for CO concentrations
EPA Method 25 for VOC concentration
ASTM D-3246 for indirect measurement
of SO₂ emissions

Alternate Test Methods:
(conducted for
comparison purposes)

EPA Method 3a for CO₂ and O₂
concentrations
Stoichiometric calculation of moisture
content
EPA Method 18 for VOC portion of
THC concentration
EPA Method 19 for calculation of stack
flow rate
EPA Method 25a for THC concentration
AGA Carbon Balance Method for stack
flow rate calculation

SUMMARY OF RESULTS

One Cooper Bessemer GMVR 12 compressor engine was tested to determine the quantity of emissions vented to the atmosphere. The emission measurements reported herein result from tests conducted on March 19, 1992 at Compressor Station No. 14 located near Quincy, in Gadsden County, Florida. The purpose of these tests was to determine the compliance status of this engine with regard to the FDER permit.

The permit required that tests be conducted for NO_x, O₂, CO₂, CO, nonmethane hydrocarbons (i.e. VOC), SO₂, and opacity. These parameters were measured throughout three 1-hour test runs on this engine while operating at full load and full speed.

The results from these three test runs are presented in Table 2. This table includes the operating data and ambient conditions for each test run. The measured concentrations of NO_x, CO, O₂, CO₂, VOC, and the stack flow rates are presented in the same units and using the same test methods listed in the permit. The calculated mass emission rates of NO_x, CO, and VOC are presented in terms of lbs/hr, TPY, and g/hp-hr for comparison with the permit limits.

The sulfur content of the fuel provided an indirect measurement of SO₂ emissions. The SO₂ emission rate is calculated from the total sulfur in the fuel and the fuel flow.

The average emissions over the three test runs for NO_x were found to be 1.43 lbs/hr, 5.98 tons/yr, and 0.24 g/hp-hr. By comparison, permit limits are 10.6 lbs/hr, 46.3 tons/yr, and 2.0 g/hp-hr. CO emissions averaged 9.58 lbs/hr, 41.9 tons/yr, and 1.62 g/hp-hr and are limited by the permit to 11.1 lbs/hr, 48.7 tons/yr, and 2.1 g/hp-hr. The tons/yr emission rates are based on 8760 hrs/year operation of the engine.

The total sulfur content of the fuel was determined via laboratory analysis by Southern Petroleum Labs of Houston, Texas. The result of that analysis is contained in Appendix H and show that the fuel contained less than 0.059 grains/100 DSCF. The permit limits the sulfur content of the fuel to 10 grains/100 DSCF. The mass emission rate of SO₂ presented in Table 2

was calculated from the measured fuel flow to the engine assuming that all sulfur in the fuel was oxidized to SO₂. The SO₂ emission rate based on this calculation averaged <0.0016 lbs/hr or <0.007 tons/yr. The permit limits for SO₂ mass emissions are 0.46 lbs/hr and 2.0 tons/yr.

Nonmethane hydrocarbon (i.e. VOC) concentrations were measured as required by the permit using EPA Method 25. Table 2 contains the results of those measurements. The average VOC emissions using Method 25 were 5.44 lbs/hr, 23.8 tons/yr, and 0.92 g/hp-hr. The permit limits nonmethane hydrocarbon emissions to 2.6 lbs/hr, 11.6 tons/yr, and 0.5 g/hp-hr.

It is Cubix's belief that the applicability of using EPA Method 25 on this type of source is questionable. Method 25 results are affected by CO₂ and moisture interferences, both of which are present in percent levels in engine exhaust. These interferences would be expected to cause a high bias of the VOC concentration measurements. Even under ideal circumstances (i.e. measurements made from a matrix of air containing little or no CO₂ or moisture), the minimum detection limit of this method is 50 ppmv as compared to a minimum detection limit of <1.0 ppmv using other EPA test methods. For this reason, Cubix chose to also conduct VOC testing on this source using alternate, more appropriate methods.

Appendix I contains the results of these engine tests using alternate test methods. The alternate methods provided for a continuous measurement of total hydrocarbon concentrations (THC) using EPA Method 25a. The nonmethane portion of the THC was measured periodically during each test run using an on-site gas chromatograph as per EPA Method 18.

Examination of the data in Appendix I shows that the VOC emissions using the alternate methods averaged 2.26 lbs/hr (9.88 tons/yr and 0.38 g/hp-hr). When compared with the data obtained from Method 25, one can see that the CO₂ and moisture interferences may have biased the VOC concentrations high. In addition, the alternate methods are much less labor intensive, which eliminates a lot of the possibility of human error from the field or lab personnel.

Other alternate methods test results presented in Appendix I include the use of EPA Method 3a for O₂ and CO₂ concentrations rather than the Orsat procedure of EPA Method 3. Since turbulent, pulsating, engine exhaust can sometimes produce questionable flow rate results using a pitot tube, the exhaust flow rates were calculated stoichiometrically using two methods: (1) EPA Method 19 F-factors and (2) American Gas Association's

Carbon Balance Method. Appendix I contains data that compares the flow rate results using these methods with those using the pitot tube traverse techniques of EPA Methods 1-4. The moisture content was also calculated stoichiometrically and compared with that obtained using EPA Method 4.

Appendix I shows that the instrumental techniques of EPA Method 3a provide more precision in measuring O₂ and CO₂ concentrations than the Orsat procedures of Method 3. When the proper analyzer range is used, EPA Method 3a provides a precision of tenfold that of EPA Method 3, even under the best of circumstances (i.e. no human error in performing Orsat). In addition, the *Quality Assurance* section of this report shows that EPA Method 3a results can be directly traced to various QA procedures including certified calibration gases and instrument linearity and interference tests. EPA Method 3 provides for no quality assurance procedures to ensure the accuracy of the results.

Data showing the use of stoichiometric calculations for determination of stack flow rate (i.e. F-factors and carbon balance) as well as for the stack moisture content included in Appendix I demonstrates that alternate methods are in agreement with the pitot tube traverse technique. During all three test runs on this engine, the moisture content obtained from stoichiometric calculations showed agreement within 5% of that obtained using EPA Method 4. The flow rate determination using F-factors agreed with the pitot tube measurements within 15%, averaged over the three test runs, and the carbon balance provided agreement within 5%.

Cubix's purpose in performing the additional testing on this unit in order to provide the data included in Appendix I is threefold:

(1) The unofficial VOC data provides alternate results to consider with regard to the compliance status of the unit. As stated earlier, Cubix believes that the data obtained from the alternate methods is more accurate than that obtained from the permit required test method.

(2) It is hoped that the data included in Appendix I can be used to allow for alternate test methods to be used on future emission tests on similar sources.

(3) The stoichiometric flow rate data included in Appendix I helps to verify the reasonableness of the results obtained from the pitot tube measurements of the exhaust flow.

Examples of any calculations necessary for presentation of the results of this section of the report or the additional data contained in Appendix I are available in Appendix B of this report. Field data sheets and chain of custody records is presented in Appendix A as is the Method 25 laboratory

analysis results. The strip chart records on which the instrumental analyses were recorded are provided in Appendix E and the chromatograms used for the Method 18 analyses can be found in Appendix F.

Opacity observation results and the certification for the technician performing the visible emission readings are contained in Appendix G. The permit stipulated that visible emissions shall not exceed 10%. No opacity was observed throughout the three 1-hour tests.

TABLE 2 SUMMARY OF RESULTS

Operator/Plant	Florida Gas Quincy Compressor Station
Location	Gadsden County, Florida
Source	Cooper-Bessamer
Technicians	LF,TS,NF

Test Run No.	C-1	C-2	C-3
Date	3/19/92	3/19/92	3/19/92
Start Time	09:36	10:46	12:02
Stop Time	10:36	11:46	13:02
Engine/Compressor Operation			
Engine Speed (rpm)	329	329	328
Ignition Timing (°BTDC)	3	3	3
Air Manifold Pressure (psig)	13.5	14	14
Air Manifold Temperature (°F)	100	108	108
Fuel Flow (SCFH)	18900	18904	18960
Fuel Temperature (°F)	78	78	79
Fuel Manifold Pressure (psig)	47	47.5	48
Pre-Combustion Chamber Pressure (psig)	42	43.5	43.5
Loading Step (pockets open out of 15 total)	15	14	14
Suction Pressure (psig)	700	700	698
Suction Temperature (°F)	66	66	67
Discharge Pressure (psig)	937	918	918
Discharge Temperature (°F)	98	99	100
Engine Load (BHP)	2645	2710	2683
Torque (%)	98	101	99
Turbo Exhaust Temperature (°F)	511/639	514/647	516/647
Ambient Conditions			
Atmospheric Pressure (in. Hg)	29.65	29.64	29.64
Temperature (°F) : Dry bulb	71	76	79
Wet bulb	68	67	70
Humidity (lb/lb air)	0.0138	0.0120	0.0135
Measured Emissions			
NOx (ppmv)	16.8	21.6	21.8
CO (ppmv)	248	209	206
O2 via EPA Method 3 (vol %)	16.5	16.0	16.0
CO2 via EPA Method 3 (vol %)	3.0	3.0	3.0
VOC via EPA Method 25 (ppmv)	319.2	259.6	82.7
SO2 in fuel (grains/100 DSCF)	<0.059	<0.059	<0.059
Stack Volumetric Flow Rates			
via Pitot Tube (SCFH, dry)	6.01E+05	5.81E+05	6.06E+05
Calculated Emission Rates (via pitot tube)			
NOx (lbs/hr)	1.21	1.50	1.58
CO (lbs/hr)	10.83	8.83	9.07
VOC (lbs/hr)	7.97	6.27	2.08
SO2 (lbs/hr)	<0.0016	<0.0016	<0.0016
NOx (tons/yr)	5.28	6.57	6.91
CO (tons/yr)	47.4	38.7	39.7
VOC (tons/yr)	34.9	27.5	9.11
SO2 (tons/yr)	<0.0070	<0.0070	<0.0070
NOx (g/hp-hr)	0.21	0.25	0.27
CO (g/hp-hr)	1.86	1.48	1.53
VOC (g/hp-hr)	1.37	1.05	0.35

PROCESS DESCRIPTION

Florida Gas Transmission Co. owns and operates Compressor Station No. 14 located near Quincy, Florida. This plant uses engines to compress natural gas to allow for transportation in the main pipeline system. This compressor station is a part of a system developed by Florida Gas Transmission Company to allow the transport of natural gas from reserves in Texas to the Florida market.

The engine tested is a Cooper Bessemer GMVR 12 compressor engine. The engine is rated at 2700 BHP. It is a lean burn, high air/fuel ratio engine including a precombustion chamber on each cylinder, main chamber mixture regulation, and a variable timing spark control responsive to speed, torque, and air temperature.

The engine emissions are vented to the atmosphere through a 23.0" ID exhaust pipe at approximately 45 feet above grade. Two sample ports were installed in a straight horizontal section of the exhaust pipe between the engine and the silencer. The ports met EPA Method 1 criteria with regard to location. A field diagram of the sampling location can be found in Appendix A.

ANALYTICAL TECHNIQUE

The sampling and analysis procedures used during these tests conform in principle with the methods outlined in the Code of Federal Regulations, Title 40, Part 60, Appendix A, Methods 1, 2, 3, 3a, 4, 7e, 9, 10, 18, 19, 25, and 25a, ASTM D-3246, and AGA's carbon balance method for flow rate measurement. Table 3 provides a description of the analyzers used for the instrumental portion of the tests.

Figure 1 depicts the sample system used for the tests. A stainless steel probe was inserted into the sample port of the stack. The gas sample was continuously pulled through the probe and transported via 3/8 inch heat-traced Teflon® tubing to the mobile laboratory located at ground level. To prevent the possibility of condensation of heavier hydrocarbons, the sample was then delivered to the THC analyzer and gas chromatograph portion of the sample manifold via a stainless steel/Teflon® diaphragm pump through more heat-traced sample line (i.e. wet sample). The remaining sample then passed through a stainless steel minimum-contact condenser designed to dry it. The dry sample returned to the sample manifold. From the manifold, the sample was partitioned to the NO_x, CO, O₂, and CO₂ analyzers through glass and stainless steel rotameters that controlled the flow rate of the sample.

Figure 1 shows that the sample system was also equipped with a separate path through which a calibration gas could be delivered to the probe and back through the entire sampling system. This allowed for convenient performance of system bias checks as required by the testing methods.

All instruments were housed in an air conditioned trailer-mounted mobile laboratory. Gaseous calibration standards were provided in aluminum cylinders with the concentrations certified by the vendor. EPA Protocol No. 1 was used to determine the cylinder concentrations where applicable (i.e. NO_x calibration gases).

All data from the continuous monitoring instruments were recorded on two synchronized 3-pen strip chart recorders (Soltec Model 1243). These recorders were operated at a chart speed of 30 centimeters/hour, recording over a 25-centimeter width. Strip chart records can be found in Appendix E of this report.

EPA Method 1 was used to determine the velocity traverse point locations. The stack diagram of Appendix A shows that the sample ports did meet the location criteria set forth by the method. The sample ports were located approximately 4-1/2 diameters downstream and 4 diameters upstream of the nearest flow disturbances.

EPA Method 2 was used to measure the stack gas velocity. A pitot tube and inclined manometer were used to measure the head pressure at each of eight traverse points. The stack temperature was determined with a K-type thermocouple and digital thermometer. Cubix checked for cyclonic flow during the first test run and found that none existed.

The stack gas analyses for CO₂ and O₂ concentrations were performed in accordance with procedures set forth in EPA Method 3. An Orsat device was used on a bag sample collected throughout each test run. Instrumental analyses (NDIR) as per EPA Method 3a were also used for O₂ and CO₂ concentrations due to the greater accuracy and precision provided by the instruments. The CO₂ analyzer was based on the principle of infrared absorption; and, the O₂ analyzer operated on a paramagnetic cell. The data presented in *Summary of Results* contains the O₂ and CO₂ concentrations obtained from EPA Method 3. Appendix I makes use of the data obtained from EPA Method 3a.

EPA Method 4 was used to measure the moisture content of the stack during each test run. An impinger train was used in conjunction with a calibrated dry gas meter. The sample used for the moisture determination was taken from the heat traced-line upstream of the condensor (see *Figure 1*). The moisture content was also estimated stoichiometrically using the combustion moisture, excess air dilution, and ambient humidity in the combustion air. The velocity template in Appendix I shows that the agreement was greater than 90% between stack moisture measurement methods. All calculations involved in the *Summary of Results* make use of the moisture measurements obtained from EPA Method 4.

Means, in addition to EPA Methods 1-4, were also employed to obtain the stack gas flow rate. The F-factor calculations of EPA Method 19 provided results that were approximately 15% higher than those obtained by the pitot tube measurement. AGA's carbon balance technique yielded results approximately 5% higher than those of EPA Methods 1-4. Both of these methods use stoichiometric relationships based on the measured fuel flow, fuel composition, and excess air concentration for

calculation of the stack flow rates. The *Summary of Results* uses the pitot tube values in all calculations to be consistent with the permit provisions. However, the alternate methods provided for a check of the pitot tube traverse results.

EPA Method 7e was used to determine concentrations of NO_x. A chemiluminescence cell analyzer was used. The NO_x mass emission rates were calculated as if all the NO_x were in the form of NO₂. This approach corresponds to EPA's convention. However, it tends to overestimate the actual stack NO_x mass emission rates, since the majority of the NO_x is in the form of NO which is less dense (i.e. lbs of emissions per ppmv concentration) than the NO₂ form of NO_x. This gives a worst case scenario of NO_x emissions.

Opacity was determined via EPA Method 9. A one-hour opacity test run was performed concurrently with each gaseous compliance test run. The observer was certified with Texas Air Control Board. Appendix G provides the observer's field data sheets as well as Method 9 certification documentation.

CO emission concentrations were quantified in accordance with procedures set forth in EPA Method 10. A continuous nondispersive infrared (NDIR) analyzer was used for this purpose. This analyzer was equipped with a gas correlation filter which also removes any interference from CO₂, or other combustion products.

The non-methane portion of the hydrocarbon emissions (i.e. VOC) were determined using EPA Method 25 as required by the permit. Clean Air Engineering of Palatine, Illinois provided the sample system apparatus for Cubix's sample collection. A Clean Air Engineering Model 2610 instrument was used for the sample collection.

A gaseous sample was pulled under a vacuum through a heated probe and filter to a trap/tank assembly. The trap was immersed in dry ice to remove moisture and heavier hydrocarbons. The remaining sample was then collected in the tank. The tank started with a vacuum of approximately 30 in. Hg and the sample rate was set such that the vacuum was nearly depleted at the end of each one-hour test run. Each one-hour test run coincided with the other gaseous analyses. The field data sheets involved with the sample collection of this measurement are included in Appendix A. Following sample collection, the tanks and traps were packed in dry ice and shipped to Clean Air Engineering where the laboratory analyses for nonmethane hydrocarbon concentrations were performed.

The data presented in *Summary of Results* reflects the VOC measurements taken using this technique.

VOC concentrations were also quantified during each test run using EPA Methods 25a and 18. Cubix feels that these test methods provide more accurate results on this type of source than does Method 25. The unofficial data contained in Appendix I summarizes the results obtained using these alternate methods.

Total hydrocarbon concentrations were determined continuously throughout each test run using an flame ionization detector (FID). This instrument was calibrated before and after each test run using methane standards of a known concentration. Therefore, the response of this instrument is based on methane equivalents.

During each test run, a minimum of two shots were taken on a gas chromatograph as per the procedures of EPA Method 18. The chromatograms contained in Appendix F show that the methane concentration of the THC was separated on the unit to allow for the determination of the VOC portion of the THC. A Hewlett Packard 5890 gas chromatograph equipped with a flame ionization detector and a 1cc sample loop was operated with a temperature program of 40°C for 1 min. and an increase of 15°C per minute until 150°C was reached. The Chrompack PoraPlot Q capillary column head pressure was maintained at 8 psi. The hydrogen and air flows to the detector were maintained at 10 psi and 20 psi respectively. This instrument was calibrated on methane standards before and after each test run.

One fuel sample was taken at this compressor station and analyzed via ASTM D-3246 to determine the total sulfur content of the fuel. By assuming that all of the sulfur in the fuel was oxidized to SO₂, the SO₂ mass emission rate can be calculated from the fuel flow to the engine. The fuel analysis was conducted by Southern Petroleum Labs of Houston, Texas and a copy of that report is contained in Appendix H.

Cubix personnel collected ambient absolute pressure, temperature and humidity data. A sling psychrometer was used to determine temperature and humidity conditions. An aircraft-type aneroid barometer (altimeter) was used to measure absolute atmospheric pressure.

During the tests, the engine and compressor operational data was collected by Florida Gas personnel and is presented in Appendix A. Key operational data collected include compressor discharge pressures,

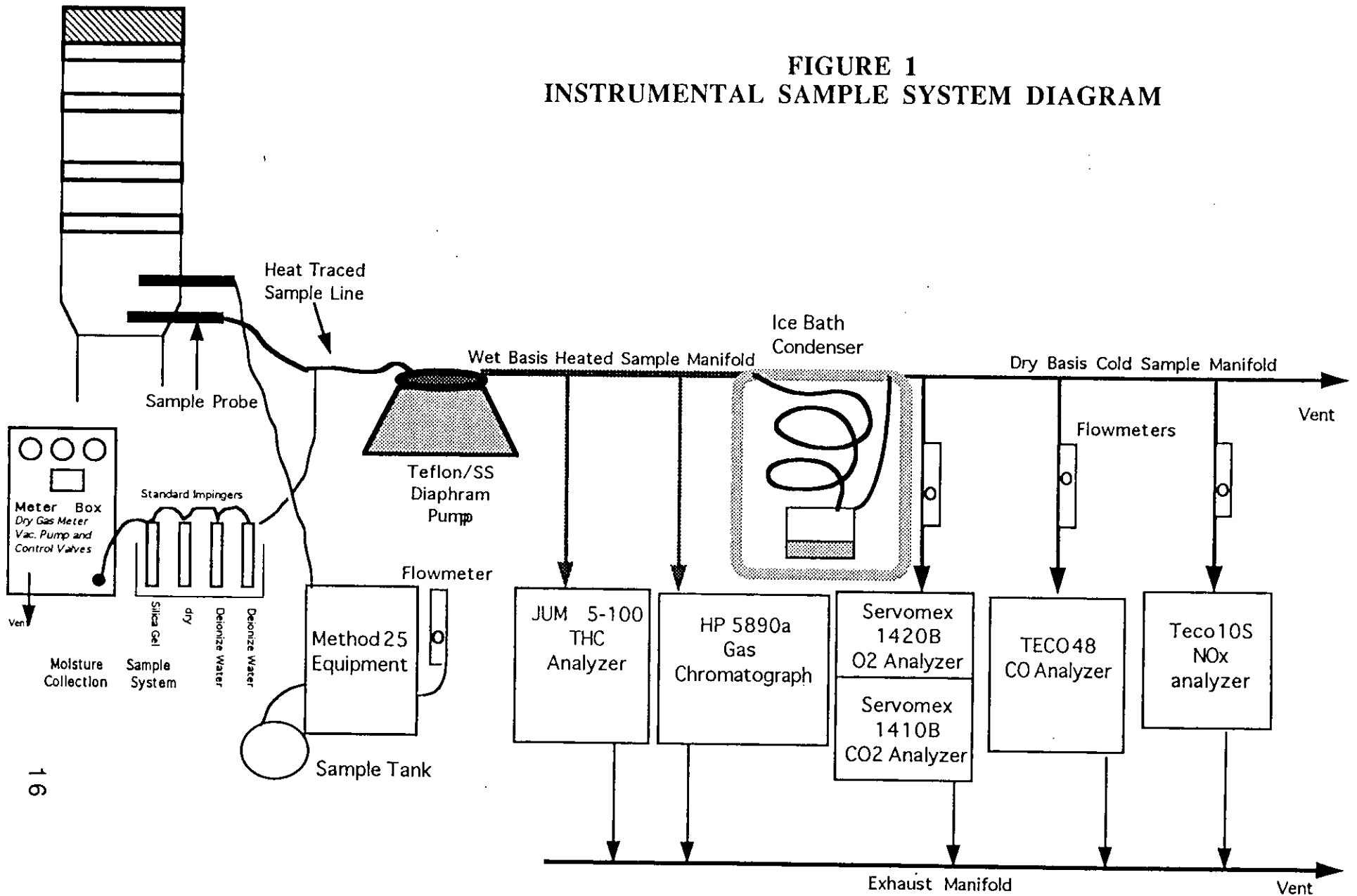
compressor suction pressures, engine manifold pressure, engine speed, timing, and horsepower. Florida Gas also provided a recent fuel composition analysis to allow for the calculation of the heating values and F-factors.

TABLE 3
ANALYTICAL INSTRUMENTATION

<u>Parameter</u>	<u>Model and Manufacturer</u>	<u>Common Use Ranges</u>	<u>Sensitivity</u>	<u>Response Time (sec.)</u>	<u>Detection Principle</u>
NO _x	TECO 10S	0-10 ppm 0-100 ppm 0-200 ppm 0-500 ppm 0-1,000 ppm 0-5,000 ppm	0.1ppm	1.7	Thermal reduction of NO ₂ to NO. Chemiluminescence of reaction of NO with O ₃ . Detection by PMT. Inherently linear for listed ranges.
CO	TECO 48	0-10 ppm 0-20 ppm 0-50 ppm 0-100 ppm 0-200 ppm 0-500 ppm 0-1000 ppm	0.1ppm	10	Infrared absorption, gas filter correlation detector, micro-processor based linearization.
CO ₂	Servomex 1410 B	0-4% 0-20%	0.02%	30	Infrared absorption, analog linearization.
O ₂	Servomex 1420 B	0-10% 0-25 %	0.1%	15	Paramagnetic cell, inherently linear.
THC	JUM Model 5-100	0-10, 0-100, 0-1000, 0-10000 0-100000 ppm	0.2 ppm	5.0	Flame ionization of hydrocarbons inherently linear over 2 orders of magnitude.
VOC	HP 5890A	0-10, 0-100 ppm	0.5 ppm	na	Flame ionization of hydrocarbons inherently linear over 2 orders of magnitude.

NOTE: Higher ranges available by sample dilution.
Other ranges available via signal attenuation.

**FIGURE 1
INSTRUMENTAL SAMPLE SYSTEM DIAGRAM**



QUALITY ASSURANCE ACTIVITIES

A number of quality assurance activities were undertaken before, during, and after this testing project. This section of the report combined with the documentation in Appendices C and D describe each of those activities.

Each instrument's response was checked and adjusted in the field prior to the collection of data via multi-point calibration. The instrument's linearity was checked by first adjusting the its zero and span responses to zero (nitrogen) and an upscale calibration gas in the range of the expected concentrations. The instrument response was then challenged with other calibration gases of known concentration and accepted as being linear if the response of the other calibration gases agreed within ± 2 percent of range of the predicted values. (The response of the infrared absorption type CO and CO₂ analyzers is electronically linearized.). The strip chart excerpts that present the results of the multi-point linearity test are provided in Appendix C.

Before and after each test run, the analyzers were checked for zero and span drift. This allowed each test run to be bracketed by calibrations and documents the precision of the data just collected. The criterion for acceptable data is that the instrument drift is no more than 2 percent of the full scale response. The quality assurance worksheets in Appendix E summarize all multipoint calibration checks and zero to span checks performed during the tests. These worksheets (as prepared from the strip chart records of Appendix E) show that no drifts in excess of 2 percent existed.

Interference response tests on the instruments were conducted by the instrument vendors and Cubix Corporation on the NO_x, CO, CO₂, and O₂ analyzers. The sum of the interference responses for H₂O, CO, SO₂, CO₂ and O₂ (as appropriate for each analyzer) are less than 2 percent of the applicable full scale span value. The instruments used for the tests meet the performance specifications for EPA Methods 3a, 7e, and 10. The results of the interference tests are available in Appendix C of this report.

The residence time of the sampling and measurement system was

estimated using the pump flow rate and the sampling system volume. The pump's rated flow is 0.8 SCFM at 5 psig. The sampling system volume is 0.13 scf. Therefore, the sample residence time is approximately 10 seconds.

The NO_x and O₂ sampling and analysis system was checked for response time per the procedures outlined in EPA's Method 20. The average NO_x analyzer's response times were 0.61 minutes upscale and 0.65 minutes downscale. The O₂ analyzer's response times were 0.76 minutes (46 seconds) upscale and 0.88 minutes (53 seconds) downscale. The results of these response time tests are contained in Appendix C.

The sampling systems were leak checked by demonstrating that a vacuum greater than 10" Hg (21 in. Hg actual) could be held for at least 1 minute with a decline of less than 1" Hg. A leak test was conducted after the sample system was set up and before the system was dismantled (i.e. after testing was completed). This test was conducted to ensure that ambient air had not diluted the sample. Any leakage detected prior to the tests was repaired and another leak check conducted before testing commenced. No leaks were found during the post test leak checks.

The moisture train and Method 25 sample systems were leak checked independently of the gaseous sample system before and after each individual test run. These leak checks were performed in accordance with EPA Methods 4 and 25 to ensure that the sample was not diluted by ambient air. No leaks were detected.

The absence of leaks in the sampling system was also verified by a system bias check. The sampling system's integrity was tested by comparing the responses of the NO_x analyzer to a calibration gas introduced via two paths. The first path was into the analyzer via the zero/span calibration manifold. The second path was to introduce a calibration gas into the sample system at the sample probe. Any difference in the instrument responses by these two methods was attributed to sampling system bias or leakage. NO_x was used for this bias check because it is the most reactive of the compounds measured. The bias check was also conducted using methane standards on the THC analyzer. The criteria for acceptance is agreement within 2% of the full scale range of the analyzer. Examination of the strip chart excerpts and Instrumental Analysis Quality Assurance Data worksheet in Appendix C show that the analyzer response via both sample paths agreed within 2% in all cases.

The efficiency of the NO₂ to NO converter in the NO_x analyzer was checked by having the analyzer sample a mixture of NO in N₂ standard gas and zero air from a Tedlar® bag. When this bag is mixed and exposed to sunlight, the NO is oxidized to NO₂ over approximately a 30-minute period. If the NO_x instrument's converter is 100% efficient, then the NO_x response does not decrease as the NO in the bag is converted to NO₂. The criterion for acceptability is a demonstrated NO_x converter efficiency greater than 90%. The strip chart excerpts that demonstrate the converter efficiency test are available in Appendix C. The above mentioned quality assurance worksheet of Appendix C also summarizes the results of the converter efficiency test.

The control gases used to calibrate the instruments were analyzed and certified by the compressed gas vendors to $\pm 1\%$ accuracy for NO_x and O₂, and to $\pm 2\%$ accuracy for the remaining gases. EPA Protocol No. 1 was used, where applicable (i.e. NO_x gases), to assign the concentration values traceable to the National Bureau of Standards, Standard Reference Materials (SRM's). The gas calibration sheets as prepared by the vendor are contained in Appendix D.

The pitot tube tips used during the testing were visually inspected to ensure that they met the criteria of EPA Method 2. The pitot tubes were also wind tunnel tested and the results of those tests are contained in Appendix D. The pitot tube lines were leak checked in the field each time connection to the manometer was made in accordance with EPA Method 2 guidelines.

The dry gas meter used for the moisture train was calibrated prior to testing in accordance with EPA Method 4. A standard dry gas meter traceable to NIST was used for this calibration. Calibration certification documentation of the dry gas meter can be found in Appendix D.

Appendix D also contains calibration data on the altimeter and digital thermometer used during this testing.

The observer for the opacity measurements was certified by the Texas Air Control Board. The certification for the observer can be found in Appendix G.

Two Method 25 audit samples were provided by EPA at another compressor station during this series of compressor station tests. These audit samples were collected using the same equipment and techniques used during this test. The laboratory analysis of these audits were conducted

concurrently with the sample analyses. The results of the audit samples are included in Appendix C.

Cubix collected and reported the enclosed test data in accordance with the procedures and quality assurance activities described in this test report. Cubix makes no warranty as to the suitability of the test methods. Cubix also assumes no liability relating to the interpretation and use of the test data.

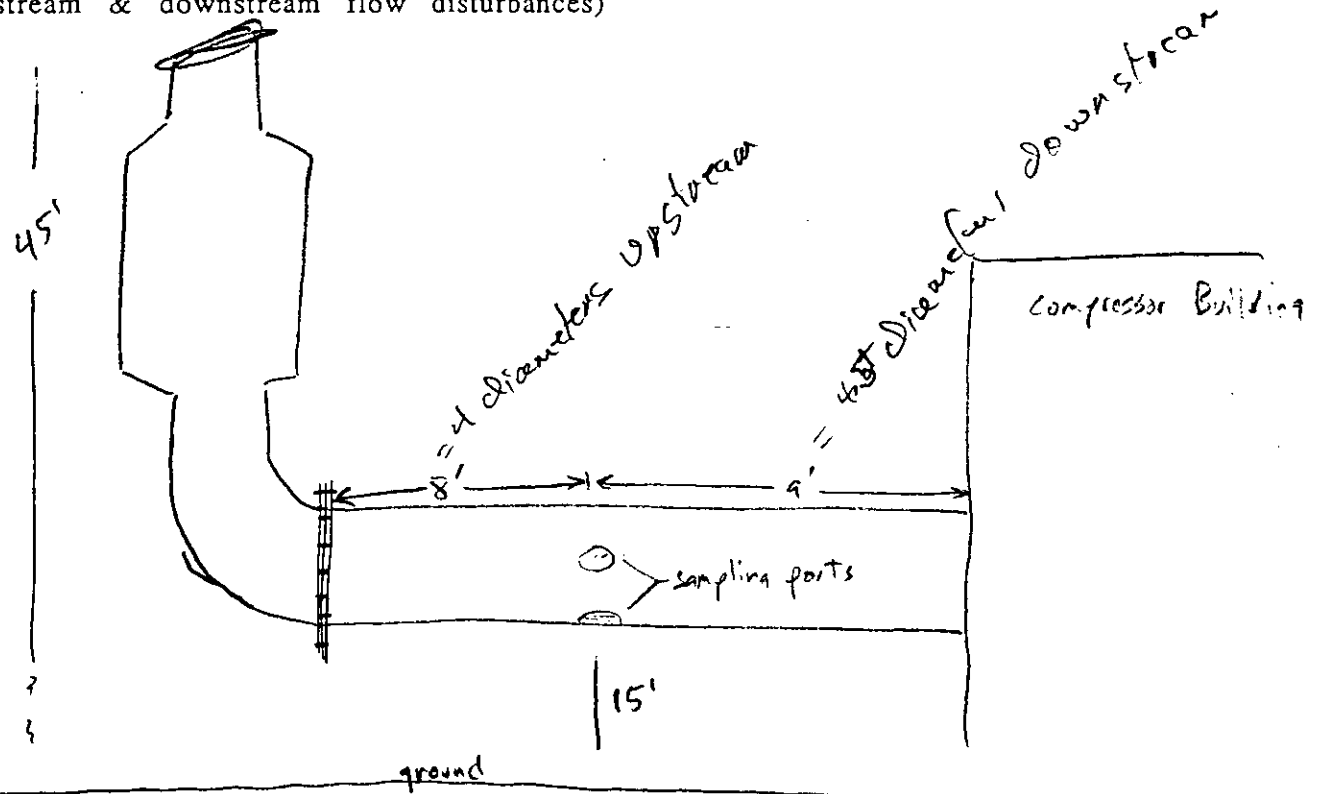
**APPENDIX A:
FIELD DATA SHEETS AND
OPERATIONAL DATA**

Circular Stack Sampling Traverse Point Layout (EPA Method 1)

Date: 3-19-92
 Plant: Florida Gas / Quincy Station
 Source: Cooper Bessmer
 Technician(s) LF, NF, TS

Port + Stack ID: 30.5 in.
 Port Extension 7.0 in.
 Stack ID: 23.5 in.
 Stack Area 3.012 ft²
 Total Req'd Traverse Pts. 8
 No. of Traverse Pts. 4 /diam.
 No. of Traverse Pts. 4 /port

Stack Diagram (Side View showing major unit components, dimensions and nearest upstream & downstream flow disturbances)



Traverse Point Number	Length Factor (% of diameter)				Distance from Reference Point (inches)
	4	6	8	12	
1	6.7	4.4	3.2	2.1	<u>8.575</u>
2	25.0	14.6	10.5	8.2	<u>12.875</u>
3	75.0	29.6	19.4	11.8	<u>24.825</u>
4	93.3	70.4	32.3	17.7	<u>28.925</u>
5		85.4	67.7	25.0	_____
6		95.6	80.6	35.6	_____
7			89.5	64.4	_____
8			96.8	75.0	_____
9				82.3	_____
10				88.2	_____
11				93.3	_____
12				97.9	_____

MOISTURE AND VELOCITY FIELD DATA SHEETS

Date: 3-19-92
 Plant/Operator: FCAT Quincy
 Source: COOPER Engine
 Technicians: LT TS N/A
 Atm. Pres. 29.65 in.Hg(Pb)
 Test Run # C-1

Dry Gas Meter ID: Anderson / Isgur
 Dry Gas Meter Factor: .9904 (Kd)
 Pitot Tube #/Type: S-type #107
 Pitot Tube Factor: .84 (Kp)
 Static Pres. -.10 in.H₂O(Pg)
 Average Stack Temp. 510 °F(Ts)

Pre-test Leak check	0.0 ft.3/min at in. Hg Vacuum	Impinger #	Contents	Initial Weight	Final Weight
OK	21	1	H ₂ O	645.2	653.2
		2	H ₂ O	542.3	549.2
Post-test Leak check	0.0 ft.3/min at in. Hg Vacuum	3	HAT	492.0	493.8
OK	15	4	Silica	730.2	739.5
		5			
		6			
		Totals	X		

Moisture Train

Pitot Tube Traverse/Stack Temp./Angle

	Initial	Final
Time:	9:40	10:25
Meter Reading (ft ³ or L)	571.346	543.848
Meter Temp. (°F)	98	116
Sample Box #	Tr 7 box	
	DRAFT	
O ₂ %	16.5	
CO ₂ %	3.0	

Traverse Pt.	ΔP (" H ₂ O)	°F	β	ΔP (" H ₂ O)	°F	β
1	2.4			1.8		
2	2.5			2.1		
3	1.9			1.8		
4	1.9			1.7		
5						
6						
7						
8						
9						
10						
11						
12						

MOISTURE AND VELOCITY FIELD DATA SHEETS

Date: 3-19-92
 Plant/Operator: F&T Quincy
 Source: Cooper Farm
 Technicians: LF JS KF
 Atm. Pres. 29.64 in.Hg(Pb)
 Test Run # C-2

Dry Gas Meter ID: Anderson / 15922
 Dry Gas Meter Factor: .9904 (Kd)
 Pitot Tube #/Type: #107 S-type
 Pitot Tube Factor: .84 (Kp)
 Static Pres. -.16 in.H₂O(Pg)
 Average Stack Temp. 504 °F(Ts)

Pre-test Leak check	0.0 ft. ³ /min at in. Hg Vacuum	Impinger #	Contents	Initial Weight	Final Weight
<u>0/0</u>	<u>21</u>	1	<u>H₂O</u>	<u>653.2</u>	<u>671.6</u>
		2	<u>H₂O</u>	<u>549.2</u>	<u>546.7</u>
Post-test Leak check	0.0 ft. ³ /min at in. Hg Vacuum	3	<u>MT</u>	<u>493.8</u>	<u>493.3</u>
<u>0/0</u>	<u>19</u>	4	<u>Silica Gel</u>	<u>739.5</u>	<u>748.0</u>
		5			
		6			
		Totals			

Moisture Train

Pitot Tube Traverse/Stack Temp./Angle

	Initial	Final
Time:	<u>1052</u>	<u>1140</u>
Meter Reading (ft ³ or L)	<u>594.017</u>	<u>615.354</u>
Meter Temp. (°F)	<u>110</u>	<u>120</u>
Sample Box #	<u>Top 7 Box</u>	
	<u>Print</u>	
O ₂ %	<u>16.0</u>	
CO ₂ %	<u>3.0</u>	

Traverse Pt.	ΔP (" H ₂ O)	°F	β	ΔP (" H ₂ O)	°F	β
1	<u>1.7</u>			<u>2.2</u>		
2	<u>1.7</u>			<u>1.7</u>		
3	<u>2.2</u>			<u>1.9</u>		
4	<u>1.6</u>			<u>1.8</u>		
5						
6						
7						
8						
9						
10						
11						
12						

MOISTURE AND VELOCITY FIELD DATA SHEETS

Date: 3-19-92 Dry Gas Meter ID: IS904
 Plant/Operator: Florida Gas/Dining St. Dry Gas Meter Factor: 0.9904 (Kd)
 Source: Cooper Bessemer 1406 Pitot Tube #/Type: S-Type
 Technicians: LF N F T S Pitot Tube Factor: 0.84 (Kp)
 Atm. Pres. 29.64 in.Hg(Pb) Static Pres. -0.10 in.H2O(Pg)
 Test Run # C-3 Average Stack Temp. 509 °F(Ts)

Pre-test Leak check	Flow	Impinger #	Contents	Initial Weight	Final Weight
<u>OK</u>	<u>0.000 ft.3/min at 20.0 in. Hg Vacuum</u>	1	<u>H₂O</u>	<u>671.6</u>	<u>692.8</u>
Post-test Leak check	<u>0.0 ft.3/min at 18" in. Hg Vacuum</u>	2	<u>H₂O</u>	<u>546.7</u>	<u>548.2</u>
		3	<u>M_T</u>	<u>493.3</u>	<u>497.3</u>
		4	<u>Si Gel</u>	<u>748.0</u>	<u>751.7</u>
		5			
		6			
		Totals	XXXXXXXXXX		

Moisture Train

	Initial	Final
Time:	<u>11:50</u>	<u>12:55</u>
Meter Reading (ft ³ or L)	<u>615.515</u>	<u>641.380</u>
Meter Temp. (°F)	<u>110</u>	<u>120</u>
Sample Box #	<u>7 or 7 B or 6547</u>	
O ₂ %	<u>16.00</u>	
CO ₂ %	<u>3.00</u>	

Pitot Tube Traverse/Stack Temp./Angle

Traverse Pt.	ΔP (" H ₂ O)	°F	B	ΔP (" H ₂ O)	°F	B
1	<u>1.8</u>			<u>1.9</u>		
2	<u>1.8</u>			<u>1.8</u>		
3	<u>2.2</u>			<u>2.3</u>		
4	<u>2.1</u>			<u>2.4</u>		
5						
6						
7						
8						
9						
10						
11						
12						

Quincy Compressor Station--Moisture, Molecular Weight, and Stack Flow Rate

Operator/Plant Florida Gas Quincy Compressor Station
 Location Gadsden County, Florida
 Source Cooper-Bessamer
 Technicians LF,TS,NF

Test Run No.	C-1	C-2	C-3
Stack Moisture & Molecular Wt. via EPA Method 4			
CO2 (%)	3.00	3.00	3.00
O2 (%)	16.50	16.00	16.00
Beginning Meter Reading (ft3)	571.346	594.017	615.515
Ending Meter Reading (ft3)	593.848	615.354	641.380
Beginning Impinger Wt (g)	2409.7	2435.7	2459.6
Ending Impinger Wt. (g)	2435.7	2459.6	2490
Dry Gas Meter Factor (Kd)	0.9904	0.9904	0.9904
Dry Gas Meter Temperature (°F begin)	98	110	110
Dry Gas Meter Temperature (°F end)	116	120	120
Atmospheric Pressure (in Hg, abs.)	29.65	29.64	29.64
Stack Gas Moisture (% volume)	5.63	5.54	5.80
Dry Gas Fraction	0.944	0.945	0.942
Stack Gas Molecular Wt. (lbs/lb-mole)	28.51	28.50	28.48
Stack Flow Rate via Pitot Tube			
Pitot Tube Factor	0.84	0.84	0.84
ΔP #1	2.40	1.70	1.80
ΔP #2	2.50	1.70	1.80
ΔP #3	1.90	2.20	2.20
ΔP #4	1.90	1.60	2.10
ΔP #5	1.80	2.20	1.90
ΔP #6	2.10	1.90	1.80
ΔP #7	1.80	1.90	2.36
ΔP #8	1.70	1.80	2.40
Sum of Square Root of ΔP's	11.3	10.9	11.4
Number of Traverse Points	8	8	8
Average Square Root of ΔP's	1.42	1.37	1.43
Average Temperature (°F)	510	509	509
Static Pressure (in. H2O)	-0.1	-0.15	-0.1
Stack Diameter (in.)	23.5	23.5	23.5
Stack Area (ft2)	3.01	3.01	3.01
Stack Velocity (ft/min)	6533	6309	6591
Stack Flow,wet (ACFM)	19677	19004	19853
Stack Flow,dry (SCFH)	6.01E+05	5.81E+05	6.06E+05

Volatile Organic Carbon by Method 25

Client: <u>EGT</u>	Project #: _____
Plant: <u>Quincy, Station</u>	Sample Location: <u>Centroid</u>
Operator: <u>LENAIS</u>	Date: <u>3/19/92</u>
Run Number: <u>C-1</u>	Sample ID: <u>C+</u>
Tank Number: <u>HT/49</u>	Trap Number: <u>C-3</u> <i>xl brake white assem.</i>
Sampling Train ID#: <u>Model 625</u>	% CO ₂ : <u>3.0</u>
Side: Left / Right: <u>#1</u>	% H ₂ O: <u>50 6</u>
Start Time: <u>9:00</u>	Stop Time: <u>1:00</u>

Pressure Readings	Tank Vacuum		Barometric Pressure mm Hg / in Hg	Ambient Temperature C / F
	Manometer mm Hg / in Hg	Gauge mm Hg / in Hg		
Pre Test	27.9	28.2	29.67	65
Post Test	1.0	2.5	29.65	70

Leak Rate	Tank * (in Hg)		Trap black ball reading
	Allowable	Actual	
Pre Test	0.59	0.3	0
Post Test	0.59	0.1	0

$$\Delta P = .01 \frac{F P_b \phi}{V_t}$$

$$.01 (40) (29.67 \times 5) / 100$$

ΔP = Pressure Change (in Hg)

F = Sampling Flow Rate cc / min

P_b = Barometric Pressure (in Hg)

ϕ = Leak Check Time Period (min)

V_t = Sample Train Volume (cc); approx 100 cc

Clock Time	Gauge Vacuum (in Hg)	Flowmeter Setting (silver ball)	Probe Temp C / F	Filter Temp C / F	Notes
9:00	28.2	40	265	250	
9:05	27.2	40	262	253	
9:10	25.0	40	264	257	
9:15	23.8	40	265	254	
9:20	20.5	38	266	255	
9:25	18.3	39	267	254	
9:30	15.3	39	267	255	
9:35	13.0	39	268	256	
9:40	11.2	39	267	256	
9:45	9.3	40	267	255	
9:50	7.0	40	268	255	
9:55	5.1	40	267	254	
10:00	2.5	40	267	255	



Client: <u>QUINCY Florida Gas Trans</u>	Project #:
Plant: <u>QUINCY, FL</u>	Sample Location: <u>Centroid</u>
Operator: <u>LFNFTS</u>	Date: <u>3/19/92</u>
Run Number: <u>C-2</u>	Sample ID: <u>C-2</u>
Tank Number: <u>4T210</u>	Trap Number: <u>NO. 20</u>
Sampling Train ID#: <u>EX 25</u>	% CO ₂ : <u>3.0</u>
Side: Left / Right: <u>#1</u>	% H ₂ O: <u>6</u>
Start Time: <u>1020</u>	Stop Time: <u>1120</u>

Pressure Readings	Tank Vacuum		Barometric Pressure mm Hg / in Hg	Ambient Temperature C / F
	Manometer mm Hg / in Hg	Gauge mm Hg / in Hg		
Pre Test	27.9	27.2	29.65	70
Post Test	5.1	4.9	29.64	72

Leak Rate	Tank ^a (in Hg)		Trap black ball reading
	Allowable	Actual	
Pre Test	0.59	0.0	0
Post Test	0.51	0.0	0

$$\Delta P = .01 \frac{F P_b \emptyset}{V_t}$$

ΔP = Pressure Change (in Hg)

F = Sampling Flow Rate cc / min

P_b = Barometric Pressure (in Hg)

\emptyset = Leak Check Time Period (min)

V_t = Sample Train Volume (cc); approx 100 cc

Clock Time	Gauge Vacuum (in Hg)	Flowmeter Setting (silver ball)	Probe Temp C / F	Filter Temp C / F	Notes
1020	27.2	40	267	255	
1025	26.3	40	268	256	
1030	25.1	40	266	254	
1035	23.4	40	267	254	
1040	20.2	40	267	253	
1045	18.0	40	268	254	
1050	16.2	39	267	255	
1055	14.5	40	268	255	
1100	12.0	40	270	256	
1105	10.1	39	270	257	
1110	8.0	39	269	257	
1115	5.9	40	268	256	
1120	4.9	35	267	255	



Volatile Organic Carbon by Method 25

Client: <u>Florida Gas Trans</u>	Project #: _____
Plant: <u>Quincy, Fl</u>	Sample Location: <u>Centroid</u>
Operator: <u>LFNF, TS</u>	Date: <u>3/19/92</u>
Run Number: <u>03</u>	Sample ID: <u>C-3</u>
Tank Number: <u>4T177</u>	Trap Number: <u>No 2</u>
Sampling Train ID#: <u>2828</u>	% CO ₂ : <u>3.0</u>
Side: Left / Right: <u>#1</u>	% H ₂ O: <u>6</u>
Start Time: <u>1135</u>	Stop Time: <u>1235</u>

Pressure Readings	Tank Vacuum		Barometric Pressure mm Hg / in Hg	Ambient Temperature C / F
	Manometer mm Hg / in Hg	Gauge mm Hg / in Hg		
Pre Test	28.0	29.2	29.66	75
Post Test	5.0	3.9	29.	75 78

Leak Rate	Tank * (In Hg)		Trap black ball reading
	Allowable	Actual	
Pre Test	0.59	0.0	0
Post Test	0.59	0.0	0

$$\Delta P = .01 \frac{F P_b \theta}{V_t}$$

ΔP = Pressure Change (in Hg)

F = Sampling Flow Rate cc / min

P_b = Barometric Pressure (in Hg)

θ = Leak Check Time Period (min)

V_t = Sample Train Volume (cc); approx 100 cc

Clock Time	Gauge Vacuum (In Hg)	Flowmeter Setting (silver ball)	Probe Temp C / F	Filter Temp C / F	Notes
1135	29.2	40	267	255	
1140	27.1	39.5	268	255	
1145	24.8	40	267	255	
1150	21.2	40	268	256	
1155	19.9	40	269	256	
1200	17.0	40	269	255	
1205	15.0	40	268	256	
1210	13.0	40	268	255	
1215	10.7	40	267	255	
1220	9.1	40	268	256	
1225	7.2	40	267	255	
1230	5.1	35	267	255	
1235	3.9	40	268	254	



4337

CHAIN OF CUSTODY RECORD

PROJ. NO.		PROJECT NAME			NO. OF CONTAINERS	REMARKS					
DEPT. NO.		SAMPLERS: (Signature)									
LAB NO.	SAMPLE NO.	DATE	TIME	SAMPLE LOCATION							
	Audit-2	3/24/92		TANK # 4T107	0.1						Melbourne
	C-2	3/23/92	17:30	4T108	0.1						Brooker - Fla. GAS ✓
	C-1	3/20/92	03:30	4T114	0.2						Perry - Fla. GAS ✓
	C-6	3/27/92		4T119	0.7						Melbourne
	C-7	3/23/92	15:26	4T121	0.1						Brooker - Fla. GAS ✓
	Audit-1	3/26/92		4T127	0.4						
	C-1	3/19/92	29:00	4T128	0.2						Melbourne
	C-3	3/17/92	11:35	4T149	0.9						Quincy - Fla. GAS ✓
	C-3	3/23/92	18:33	4T159	1.1						
	C-3	3/24/92	18:33	4T177	1.1						Quincy - Fla. GAS ✓
	C-3	3/24/92	13:10	4T182	0.1						Brooker - Fla. GAS ✓
	CA	3/27/92		4T187	1.5						Silver Springs Fla. GAS ✓
	C-1	3/26/92	28:30	4T193	0.2						Melbourne
	C-5	3/27/92		4T194	0.1						Melbourne - Fla. GAS ✓
				4T197	0.1						Melbourne
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Date / Time		Received by: (Signature)		REMARKS	
[Signature]		4/1/92 1:22		LAB 412 Tom Gassan							
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Date / Time		Received by: (Signature)			
[Signature]		[Signature]		[Signature]		[Signature]		[Signature]			
Relinquished by: (Signature)		Date / Time		Received for Laboratory Use		Date / Time		Received by: (Signature)			
[Signature]		[Signature]		[Signature]		[Signature]		[Signature]			

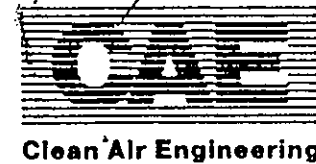
N/AHC
 BLANK VALUE (GPM)



4335

CHAIN OF CUSTODY RECORD

PROJ. NO.		PROJECT NAME				NO. OF CONTAINERS	REMARKS										
DEPT. NO.		SAMPLERS: (Signature)															
8151		Cubix Corp				CO2 BLANK VALUE (ppmv)	<div style="display: flex; justify-content: space-between;"> <div style="writing-mode: vertical-rl; transform: rotate(180deg);">CO2</div> <div style="writing-mode: vertical-rl; transform: rotate(180deg);">BLANK VALUE (ppmv)</div> </div>										
		Joseph Rudyk															
LAB NO.	SAMPLE NO.	DATE	TIME	SAMPLE LOCATION													
→	C-2	3/20/92	1000	Trap # X13	Brooker							7.8					Perry - Fla. GAS ✓
				X14								0.9					
				X16								2.3					
	Audit-1	3/26/92		X23								2.6					Melbourne
				X27								1.8					
				X28								8.0					
	C-3	3/24/92	1100	X32								3.3					Melbourne - Fla. GAS ✓
	C-1	3/24/92	1000	X48								9.0					Silver Springs - Fla. GAS ✓
	C-4	3/27/92		X4								2.3					Melbourne
	C-3	3/19/92	1135	N2								5.6					Quincy - Fla. GAS ✓
	C-3	3/27/92	1310	N4								3.0					Silver Spring - Fla. GAS ✓
				N7								2.1					
	C-6	3/27/92		N8		2.6					Melbourne						
	C-1	3/17/92	1425	N15		8.7					Munson - Fla GAS ✓						
	C4	3/28/92	1100	N19	LAB 4/12	3.0					Caryville - Fla GAS ✓						
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Relinquished by: (Signature)		Date / Time		Received by: (Signature)							
[Signature]		4/1/92 142		[Signature]		[Signature]		[Signature]		[Signature]							
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Relinquished by: (Signature)		Date / Time		Received by: (Signature)							
[Signature]		[Signature]		[Signature]		[Signature]		[Signature]		[Signature]							
Relinquished by: (Signature)		Date / Time		Received for Laboratory by:		Date / Time											
[Signature]		[Signature]		[Signature]		[Signature]											
REMARKS:																	



500 W. Wood Street
 Palatine, IL 60067
 708/991-3300

4334

CHAIN OF CUSTODY RECORD

PROJ. NO.		PROJECT NAME			NO. OF CONTAINERS	REMARKS																																																																																																																				
DEPT. NO.		SAMPLERS: (Signature)																																																																																																																								
8151		Cubix Corp.			008 BLANK VALUE (PPMVC)	<div style="border: 1px solid black; padding: 5px;"> <table border="1"> <thead> <tr> <th>LAB NO.</th> <th>SAMPLE NO.</th> <th>DATE</th> <th>TIME</th> <th>SAMPLE LOCATION</th> <th>NO. OF CONTAINERS</th> <th>REMARKS</th> </tr> </thead> <tbody> <tr> <td></td> <td>C-1</td> <td>3/26/92</td> <td>830</td> <td>TAP # B35</td> <td>3.0</td> <td>Melbourne - Fla. GAS ✓</td> </tr> <tr> <td></td> <td>C-2</td> <td>3/17/92</td> <td>1530</td> <td>B53</td> <td>4.5</td> <td>MUNSON - Fla. GAS ✓</td> </tr> <tr> <td></td> <td>C-5</td> <td>3/27/92</td> <td></td> <td>B233</td> <td>1.3</td> <td>Melbourne</td> </tr> <tr> <td></td> <td>C-2</td> <td>3/24/92</td> <td>1130</td> <td>C1</td> <td>2.4</td> <td>Silver Springs - Fla. GAS ✓</td> </tr> <tr> <td></td> <td>C-1</td> <td>3/19/92</td> <td>900</td> <td>C3</td> <td>3.5</td> <td>Quincy - Fla. GAS ✓</td> </tr> <tr> <td></td> <td>Audit-2</td> <td>3/26/92</td> <td></td> <td>C1</td> <td>0.8</td> <td>Melbourne</td> </tr> <tr> <td>→</td> <td>C-3</td> <td>3/29/92</td> <td>1120</td> <td>C10</td> <td>6.6</td> <td>Perry - Fla. GAS ✓</td> </tr> <tr> <td></td> <td>C-3</td> <td>3/17/92</td> <td>1643</td> <td>C13</td> <td>3.6</td> <td>MUNSON - Fla. GAS ✓</td> </tr> <tr> <td></td> <td>C-3</td> <td></td> <td></td> <td>C15</td> <td>3.6</td> <td>Brooker</td> </tr> <tr> <td></td> <td>C-2</td> <td>3/6/92</td> <td>955</td> <td>C37</td> <td>0.8</td> <td>Melbourne - Fla. GAS ✓</td> </tr> <tr> <td></td> <td>C-2</td> <td>3/18</td> <td>1300</td> <td>R002</td> <td>4.3</td> <td>Carrington - Fla. GAS ✓</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>R004</td> <td>1.2</td> <td></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>R008</td> <td>2.5</td> <td></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>X1</td> <td>2.6</td> <td></td> </tr> <tr> <td>→</td> <td>C-1</td> <td>3/20/92</td> <td>830</td> <td>X10</td> <td>2.5</td> <td>Perry - Fla. GAS ✓</td> </tr> </tbody> </table> </div>					LAB NO.	SAMPLE NO.	DATE	TIME	SAMPLE LOCATION	NO. OF CONTAINERS	REMARKS		C-1	3/26/92	830	TAP # B35	3.0	Melbourne - Fla. GAS ✓		C-2	3/17/92	1530	B53	4.5	MUNSON - Fla. GAS ✓		C-5	3/27/92		B233	1.3	Melbourne		C-2	3/24/92	1130	C1	2.4	Silver Springs - Fla. GAS ✓		C-1	3/19/92	900	C3	3.5	Quincy - Fla. GAS ✓		Audit-2	3/26/92		C1	0.8	Melbourne	→	C-3	3/29/92	1120	C10	6.6	Perry - Fla. GAS ✓		C-3	3/17/92	1643	C13	3.6	MUNSON - Fla. GAS ✓		C-3			C15	3.6	Brooker		C-2	3/6/92	955	C37	0.8	Melbourne - Fla. GAS ✓		C-2	3/18	1300	R002	4.3	Carrington - Fla. GAS ✓					R004	1.2						R008	2.5						X1	2.6		→	C-1	3/20/92	830	X10	2.5	Perry - Fla. GAS ✓
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Relinquished by: (Signature)	Date / Time	Received by: (Signature)	Relinquished by: (Signature)	Date / Time	Received by: (Signature)
<i>[Signature]</i>	4/1/92 1142	<i>[Signature]</i>			
Relinquished by: (Signature)	Date / Time	Received by: (Signature)	Relinquished by: (Signature)	Date / Time	Received by: (Signature)
Relinquished by: (Signature)	Date / Time	Received for Laboratory by:	Date / Time		

REMARKS:



Clean Air Engineering

500 W. Wood Street
Palatine, IL 60067
708/991-3300

4336

CHAIN OF CUSTODY RECORD

PROJ. NO.		PROJECT NAME			NO. OF CONTAINERS	REMARKS				
DEPT. NO.		SAMPLERS: (Signature)								
8151		Cubix Corp			CO2 BLANK VALUE (ppmv) N/A BLANK VALUE (ppmv)					
		Joseph Rudyk								
LAB NO.	SAMPLE NO.	DATE	TIME	SAMPLE LOCATION						
	C-2	3/18/92	1020	TAP # N20	1.9	Quincy - Fla GAS ✓				
	C-3	3/18/92	1325	N21	1.8	Caryville - Fla GAS ✓				
				VWR	0.9					
	C-2	3/18/92	1210	TANK # 4T19	0.0	Caryville - Fla GAS ✓				
	C-3	3/18/92	1325	4T22	0.0	Caryville - Fla GAS ✓				
				4T29	1.8					
	C-3	3/26/92	1100	4T41	2.1	Melbourne - Fla GAS ✓				
				4T66	0.1					
				4T71	0.0					
	C-2	3/24/92	1130	4T80	0.6	Silver Springs - Fla GAS ✓				
	C-3	3/20/92	1120	4T81	0.2	Perry - Fla GAS ✓				
	C-1	3/24/92	1000	4T89	0.7	Silver Springs - Fla GAS ✓				
	C-2	3/20/92	1000	4T91	0.1	Perry - Fla GAS ✓				
	C-2	3/26/92	955	4T103	0.5	Melbourne - Fla GAS ✓				
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Date / Time		Received by: (Signature)		
<i>[Signature]</i>		4/1/92 11A2		<i>[Signature]</i>						
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Date / Time		Received by: (Signature)		
Relinquished by: (Signature)		Date / Time		Received for Laboratory by:		Date / Time				
REMARKS:										



Clean Air Engineering

500 W. Wood Street
Palatine, IL 60067
708/991-3300

PROJ. NO.		PROJECT NAME				NO. OF CONTAINERS	REMARKS			
DEPT. NO.										
8151		Cubix Corp				NHHC BLANK VALUE (ppmv)				
SAMPLERS: (Signature) Joseph Rudyk										
LAB NO.	SAMPLE NO.	DATE	TIME	SAMPLE LOCATION						
				TRUCK # 77206						
	C-2	3/19/92	1020	4T210	1.1				Quincy - Fla GAS ?	
				4T217	0.7					
	C-2	3/17/92	1530	4T222	0.4				MUNSON - Fla GAS ✓	
	C-1	3/17/92	1425	4T238	0.0				MUNSON - Fla GAS ✓	
	C-1	3/18/92	1100	4T248	1.6				Garyville Fla GAS ✓	
	C-3	3/17/92	1643	4T254	0.3				MUNSON - Fla GAS ✓	
					0.1					

Relinquished by: (Signature) <i>Joseph Rudyk</i>	Date / Time 4/1/92 1:42	Received by: (Signature) <i>Tom Croft</i>	Relinquished by: (Signature)	Date / Time	Received by: (Signature)
Relinquished by: (Signature)	Date / Time	Received by: (Signature)	Relinquished by: (Signature)	Date / Time	Received by: (Signature)
Relinquished by: (Signature)	Date / Time	Received for Laboratory by:	Date / Time		

REMARKS:



500 W. Wood Street
Palatine, IL 60067
708/991-3300

Table of Carbon Concentration for Method 25.
 Samples collected by Cubix Corp. at Florida
 Gas & Trans on 3/19/92 and reported on 4/30/92.

		Carbon Concentration			
Source	Sample - Run ID #	Total (Mc) (mg/dscm)	Total (C) (ppmv)	Conden- sible (Ccm) (ppmv)	Noncon- densible (Ctm) (ppmv)
QUINCY STATION	C-1	159.4	319.2	247.8	71.5
	C-2	129.6	259.6	193.6	65.9
	C-3	41.3	82.7	15.1	67.7

Compiled By: *Harold Gray* On: 5-1-92

Approved By: *S.L.* On: 5/1/92



Job No. 8160
 Client Cubix
 Disk/File 8160Q
 Page No. 2

Plant: Florida Gas & Trans.
 Sample Loc. Quincy Station
 (In/Out) Centroid
 Date 3/19/92

Preliminary Data-----

Run No.	C-1	C-2	C-3
Tank No.	4T149	4T210	4T177
Trap No.	C3	NO 20	NO 2
Tank Volume V(cc)	4032	3978	3964

Field Data-----

PTI (mm Hg)	-709	-708	-711
TTI (F)	65	70	75
PbI (mm Hg)	754	753	753
PT (mm Hg)	-25	-129	-127
TT (F)	70	72	78
Pb (mm Hg)	754	753	753

Noncondensable Organics-----

PT(Lab) (mm Hg)	-96	-128	-118
TT(Lab) (F)	76	77	77
Pb(Lab) (mm Hg)	747	747	746
PTF (mm Hg)	920	920	920
TTF (F)	76	77	77
PbF (mm Hg)	747	747	746
Ba (ppmv C)	0.9	0.7	1.1
Ctm 1 (ppmv C)	30.8	25.0	23.9
Ctm 2 (ppmv C)	30.9	22.8	26.6
Ctm 3 (ppmv C)	29.9	23.6	23.8
Avg. Ctm (ppmv C)	30.5	23.8	24.8
RSD Ctm (%)	1.8	4.7	6.4

Condensable Organics-----

ICV Tank No.	4T155	4T215	4T227
ICV Tank, Vv (cc)	4034	3994	4265
PFI (mm Hg)	-736	-738	-736
TFI (F)	76	77	77
PbFI (mm Hg)	747	747	746
PF (mm Hg)	920	920	920
TF (F)	76	77	77
PbFf (mm Hg)	747	747	746
Bt (ppmv C)	3.5	1.9	5.6
Ccm 1 (ppmv C)	105.6	70.8	10.1
Ccm 2 (ppmv C)	104.8	67.6	10.4
Ccm 3 (ppmv C)	108.2	70.1	11.0
Avg. Ccm (ppmv C)	106.2	69.5	10.5
RSD Ccm (%)	1.7	2.4	4.4

Total Gaseous Nonmethane Organics (TGNMO)=====

Vs (cc)	3614	3008	2990
Dil. Factor (Non)	2.411	2.853	2.859
Dil. Factor (Con)	2.413	2.865	3.076
Ct (ppmv C)	71.5	65.9	67.7
Cc (ppmv C)	247.8	193.6	15.1
Ct+Cc= C (ppmv C)	319.2	259.6	82.7
Mc (mg C/dscm)	159.4	129.6	41.3



3-19-92
 TEST NO. 1906

ENGINE/COMPRESSOR PERFORMANCE
 EMISSION & PERFORMANCE TEST FORM

STATION Quincy-14
 STA. EL.

	10 AM	11 AM	12:15	TEST NO.				
POWER END ANALYSIS	1st	2nd	3rd	4				
ENGINE SPEED - RPM	329	329	328	330				
IGN. TIMING - BTDC	3°	3°	3°	1.3				
AMP - PSIG / "Hg	13.5	14	14	12.1				
AMT - F	100	108°	108°	110				
FUEL STATIC PR. - PSIG	74	74	74	74				
FUEL DIFF. - "H2O	46"	49"	48"	41"				
FUEL TEMP. - F	78°	78°	79°	81°				
FMP - PSIG	47	47.5	48	43.5				
FUEL FLOW - SCFH		18904	18960	17,638				
AMBIENT TEMP. - F		76°	77°	84°				
O2 - PCC - PSIG	42	43.5	43.5	39.4				
CO - ppm								
CO2 - %								
NO - ppm								
NO2 - ppm								
THC - (ppmv as C1)								

COMPRESSOR END ANALYSIS								
LOADING STEP ^{16 step total} _{# pockets open}	15	74	14	16				
SUCTION PRESSURE - PSIG	700	700	698	698				
SUCTION TEMP. - F	66	66	67	67				
DISCHARGE PRESSURE-PSIG	939	918	918	915				
DISCHARGE TEMP. - F	98	99	100	104				
COMPRESSOR FLOW - MMCFD								
TESTED BHP	2675	2770	2643	2480				
TESTED TORQUE - %	98%	101%	99%	92				
SFC - BTU/BHP-HR								

Turbo exhaust

511

514 516 525

1.0" ORIFICE

ser # - 48489 639

647 667 645

**APPENDIX B:
EXAMPLE CALCULATIONS**

MOISTURE CONTENT

refers to test run C-1

$$\begin{aligned}V_1 &= \text{initial dry gas meter reading} = 571.346 \text{ ft}^3 \\V_2 &= \text{final dry gas meter reading} = 593.848 \text{ ft}^3 \\V_{\text{net}} &= \text{total gas sample volume collected (ft}^3\text{)} \\&= V_2 - V_1 \\&= 593.848 - 571.346 = 22.502 \text{ ft}^3\end{aligned}$$

$$\begin{aligned}M_1 &= \text{initial weight of impinger train} = 2409.7 \text{ g} \\M_2 &= \text{final weight of impinger train} = 2435.7 \text{ g}\end{aligned}$$

$$\begin{aligned}\text{MWC} &= \text{total weight gain of all impingers (g)} \\&= M_2 - M_1 = 2414.0 - 2385.7 \\&= 26 \text{ g}\end{aligned}$$

$$K_d = \text{dry gas meter factor (unitless)} = 0.9904$$

$$\begin{aligned}V_{\text{corrected}} &= V_{\text{net}} \times K_d = x \\&= 22.502 \times 0.9904 = 22.29 \text{ ft}^3\end{aligned}$$

1.335 liters weighs 1 gram at standard conditions
499.4 = Gas constant

$$P_{\text{bar}} = \text{barometric pressure (in Hg)} = 29.65$$

$$T = \text{temperature of gas DGM (F}^\circ\text{)} = 107.0$$

F_w = moisture fraction by volume

$$\begin{aligned}&= \frac{\text{volume H}_2\text{O collected in impingers}}{\text{vol. H}_2\text{O collected} + \text{volume gas dry gas collected}}\end{aligned}$$

$$\begin{aligned}&= \frac{\text{MWC} \times 1.335}{(\text{MWC} \times 1.335) + (((V_{\text{cor}} \times P_{\text{bar}}) / (T + 460)) \times 499.4)} \\&= \frac{(26 \times 1.335)}{(26 \times 1.335) + (((22.29 \times 29.65) / (107 + 460)) \times 499.4)} \\&= 0.0563 \text{ moisture}\end{aligned}$$

MOLECULAR WEIGHT

refers to test run C-1

MW_{H_2O} = molecular wt of H_2O = 18 lb/lb-mole

MW_{CO_2} = molecular wt of CO_2 = 44 lb/lb-mole

MW_{O_2} = molecular wt of O_2 = 32 lb/lb-mole

MW_{N_2} = molecular wt of N_2 = 28 lb/lb-mole

C_{CO_2} = concentration of CO_2 = 3.0(from Orsat)

C_{O_2} = concentration of O_2 = 16.5(from Orsat)

C_{N_2} = concentration of N_2 = $1 - (C_{CO_2} + C_{O_2}) = 0.805$

F_w = moisture fraction = 0.0563

F_d = dry gas fraction = $1 - F_w = 0.9437$

MW = molecular weight of stack gas (lb/lb-mole)

= wt of H_2O + wt. of CO_2 + wt. of O_2 + wt. of N_2

$$= (MW_{H_2O} \times F_w) + (F_d \times ((MW_{CO_2} \times C_{CO_2}) + (MW_{O_2} \times C_{O_2}) + (MW_{N_2} \times C_{N_2})))$$

$$= (18 \times 0.0563) + (0.9437 \times ((44 \times 0.03) + (32 \times 0.165) + (28 \times 0.805)))$$

$$= 28.51 \text{ lb/lb-mole}$$

STACK GAS VELOCITY AND FLOW RATE

refers to test run C-1

$$\begin{aligned}K_p &= \text{pitot tube factor} = .84 \\ \Delta P &= \text{pressure difference in stack as measured (in. H}_2\text{O)} \\ (\sqrt{\Delta P})_{\text{avg}} &= \text{average of square root of } \Delta P\text{'s} = 1.4154 \\ T_s &= \text{stack temperature} = 510 \text{ F}^\circ = 970 \text{ R}^\circ \\ P_b &= \text{atmospheric pressure (in Hg)} = 29.65 \\ P_g &= \text{stack static pressure (in. H}_2\text{O)} = -0.10 \\ P_s &= \text{absolute stack pressure} \\ &= P_b + (P_g \times .0735 \text{ in.Hg / in.H}_2\text{O}) = 29.64 \text{ in. Hg}\end{aligned}$$

$$V = \text{stack velocity (ft/min)}$$

$$\begin{aligned}&= 5128 \times K_p \times (\sqrt{\Delta P})_{\text{avg}} \times \sqrt{(T_s / (P_s \times MW))} \\ &= 5128.8 \times .84 \times 1.4154 \times \sqrt{(970 / (29.64 \times 28.43))} \\ &= 6540 \text{ ft/min}\end{aligned}$$

$$Q_a = \text{stack flow rate (ft}^3\text{/min)}$$

$$\begin{aligned}&= V \times A, \text{ where } A = \text{area of stack} = 3.01 \text{ ft}^2 \\ &= 6540 \times 3.01 = 19,700 \text{ ft}^3\text{/min}\end{aligned}$$

$$Q_d = \text{stack flow rate on dry basis at standard conditions (SCFH)}$$

$$\begin{aligned}&= Q_a \times 1059 \times (P_s / T_s) \times F_d \\ &= 19,700 \times 1059 \times (29.64 / 970) \times 0.9437 \\ &= 6.01 \times 10^5 \text{ SCFH}\end{aligned}$$

FLOW RATE DETERMINATION BY F-FACTOR (EPA Method 19)
refers to test run C-1

$$\begin{aligned}Q_f &= \text{fuel flow} = 18900 \text{ SCF/hr} \\F_{\text{BTU}} &= \text{heating value of gas} = 1029 \text{ BTU/SCF} \\F &= \text{O}_2 \text{ F factor} = 8637 \text{ SCF/MMBTU} \\C_{\text{O}_2} &= \text{concentration of O}_2 = 15.95 \%(\text{from analyzer})\end{aligned}$$

$$\begin{aligned}Q_d &= \text{stack flow rate on dry basis at standard conditions (SCFH)} \\&= Q_f \times F_{\text{BTU}} \times 10^{-6} \times F \times 20.9 / (20.9 - C_{\text{O}_2}) \\&= 18900 \times 1029 \times 10^{-6} \times 8637 \times 20.9 / (20.9 - 15.95) \\&= 7.09 \times 10^5 \text{ SCFH}\end{aligned}$$

With CO₂ F-factor (i.e. F=1029), same calculation is used except for final term.....

$$\begin{aligned}Q_d &= Q_f \times F_{\text{BTU}} \times 10^{-6} \times F \times 100/C_{\text{CO}_2} \\&= 18900 \times 1029 \times 10^{-6} \times 1024 \times 100/2.92 \\&= 6.82 \times 10^5 \text{ SCFH}\end{aligned}$$

* For calculation of f-factor and heating value of fuels, see Appendix H.

MASS EMISSION RATES

refers to test run C-1 at Quincy Station

NO_x = concentration of NO_x (uncorrected) = 16.8 ppmv

CO = observed concentration of CO = 248 ppmv

VOC = observed concentration via EPA Method 25 and 18
= 114.9 ppmv

1 SCF NO_x = 11.94×10^{-8} lbs

1 SCF CO = 7.26×10^{-8} lbs

1 SCF C1(methane) = 4.15×10^{-8} lbs

Q_d = stack flow rate = 6.00×10^5 SCFH

E_{NO_x} = mass emission rate of NO_x (lb/hr)

$$= \text{NO}_x \times Q_d \times 11.94 \times 10^{-8}$$

$$E_{\text{NO}_x} = 16.8 \times 6.01 \times 10^5 \times 11.94 \times 10^{-8}$$

$$E_{\text{NO}_x} = 1.2 \text{ lb/hr}$$

$$E_{\text{CO}} = 10.8 \text{ lb/hr}$$

$$E_{\text{VOC}} = 2.87 \text{ lb/hr}$$

HP = engine horsepower = 2645 hp

454 g = 1.0 lb

$$E_{\text{NO}_x} (\text{g/hp-hr}) = E_{\text{NO}_x} \times 454 / \text{HP}$$
$$= 1.2 \times 454 / 2645$$

$$E_{\text{NO}_x} (\text{g/hp-hr}) = 0.21 \text{ g/hp-hr}$$

$$E_{\text{CO}} (\text{g/hp-hr}) = 1.86 \text{ g/hp-hr}$$

$$E_{\text{VOC}} (\text{g/hp-hr}) = 0.49 \text{ g/hp-hr}$$

Stack Gas Flow Rate via AGA Carbon Balance Method

Refers to Test Run #C-1

$$\begin{aligned} Q_f &= \text{estimated fuel flow} = 18900 \text{ SCF/hr} \\ C_f &= \text{carbon content of fuel (from fuel analysis)} = 1.03 \\ C_e &= \text{exhaust gas carbon content} \\ &= \text{CO} + \text{THC (as C1)} + \text{CO}_2 \\ &= (248 + 1560) / 10000 + 2.92 = 3.1 \% \end{aligned}$$

$$\begin{aligned} Q &= \text{stack flow rate} \\ &= Q_f \times C_f \times 100 / C_e \\ &= 18900 \times 1.03 \times 100 / 3.1 \\ &= 6.28 \times 10^5 \text{ SCFH} \end{aligned}$$

SO2 Emission Rate from Fuel Analysis

Refers to Test Run #C-1

S = sulfur content of fuel = <0.059 grains/100 DSCF

7000 grains = 1.0 lb

$Q_f = 18900$ SCF/hr

SO2 = mass emission rate of SO2

= $S / 100 / 7000 \times Q_f$

= $<.059 / 100 / 7000 \times 18900$

= <0.0016 lbs/hr

Moisture Content via Stoichiometry

Refers to test run #1

H = Ambient humidity (via psychrometer) = 0.0138 lb/lb air

O2 = O2 concentration in stack = 15.95%

F = wet basis O2 F-factor (from fuel calcs)

= 10641 DSCF/MMBTU

FW = moisture F-factor = 2004 SCF of H2O/MMBTU

CM = combustion moisture % at 0% O2

= $F_w / F \times 100 = 2004 / 10641 \times 100$

= 18.83 %

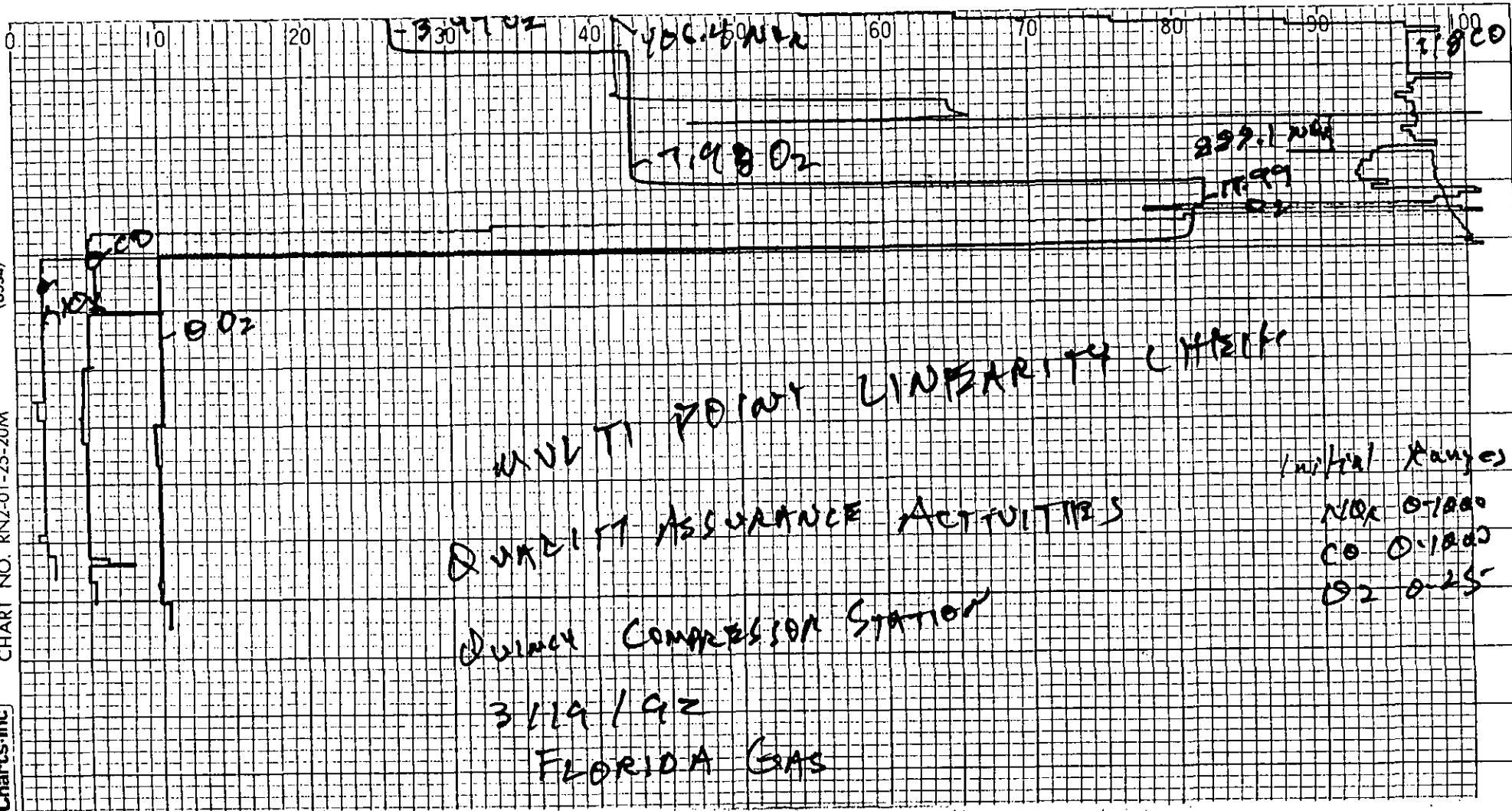
Fw = moisture content

= $(CM \times (20.9 - O_2) / 20.9) + (H \times 64.3)$

= $(18.83 \times (20.9 - 15.95) / 20.9) + (.0138 \times 64.3)$

= 5.35 %

**APPENDIX C:
QUALITY ASSURANCE AND
QUALITY CONTROL**



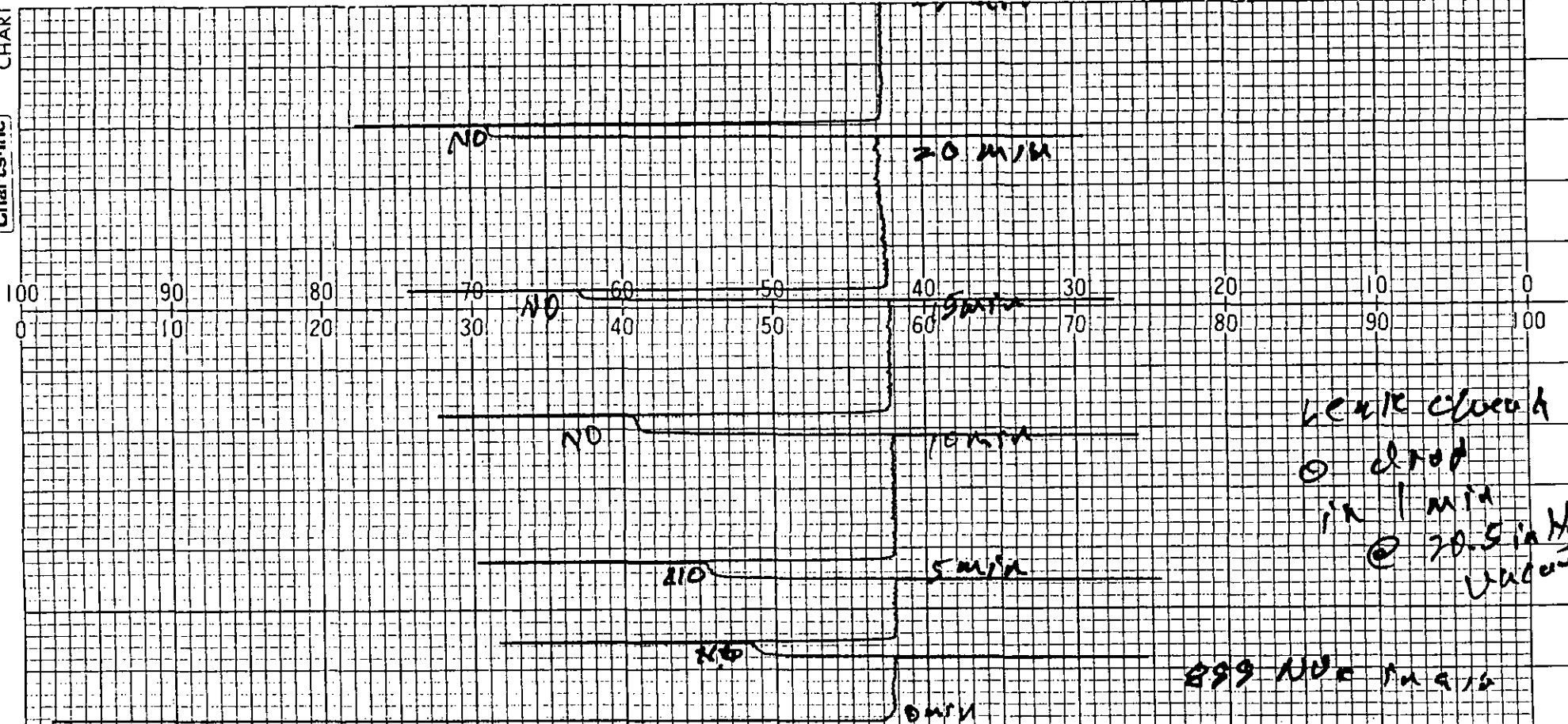
MULTI POINT LINEARITY CHECK
QUALITY ASSURANCE ACTIVITIES
QUINCY COMPRESSION STATION

3/19/92
FLORIDA GAS

Initial Ranges
NOx 0-1000
CO 0-1000
O2 0-25

CHART

Charts-Inc

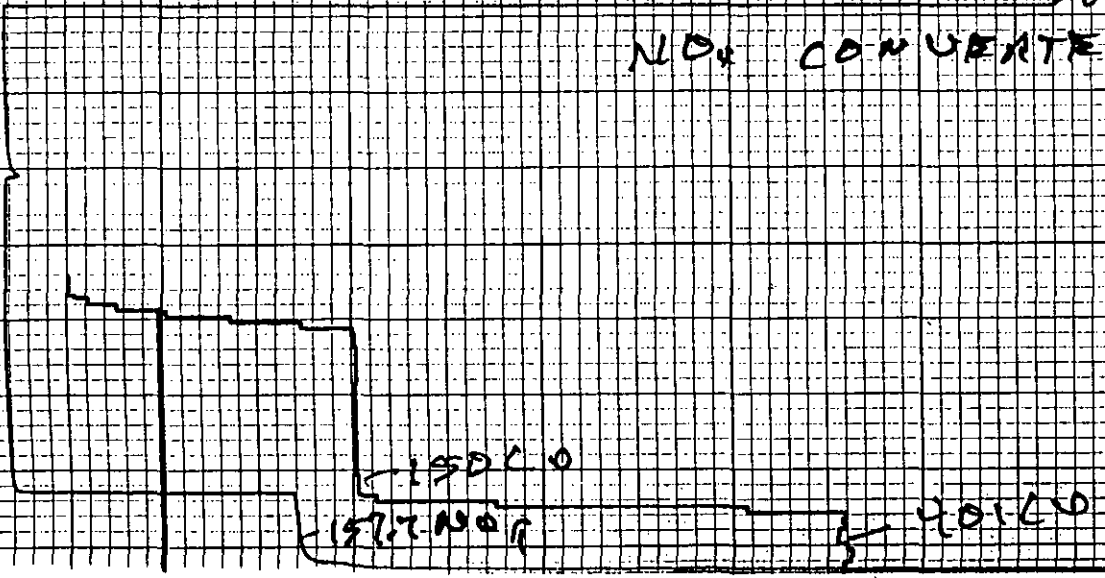


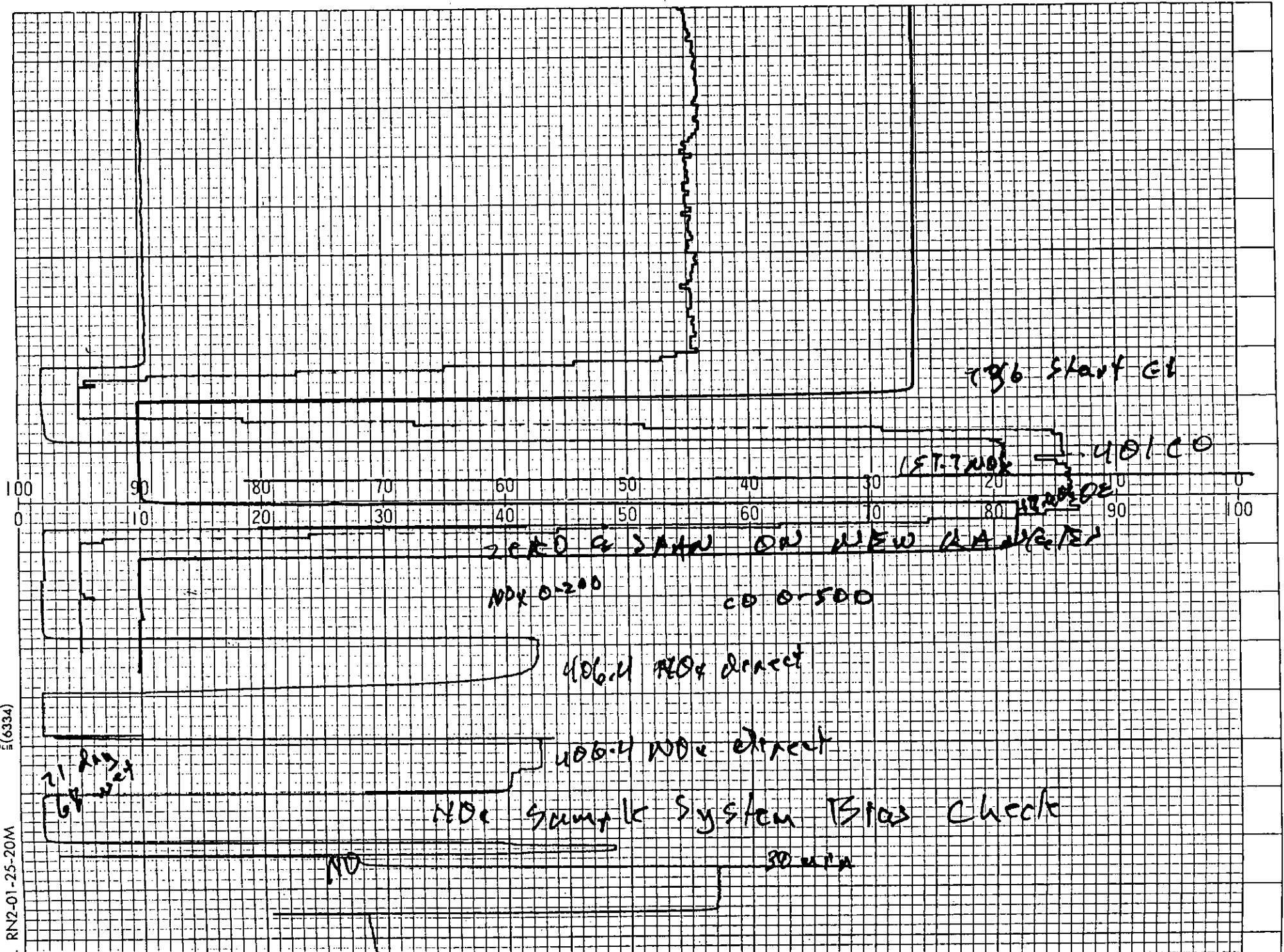
Leak check
 @ 2700
 in 1 min
 @ 20.5 in Hg
 vacuum

899 NO in 9.16

NO_x CONVERTER EFFICIENCY TEST

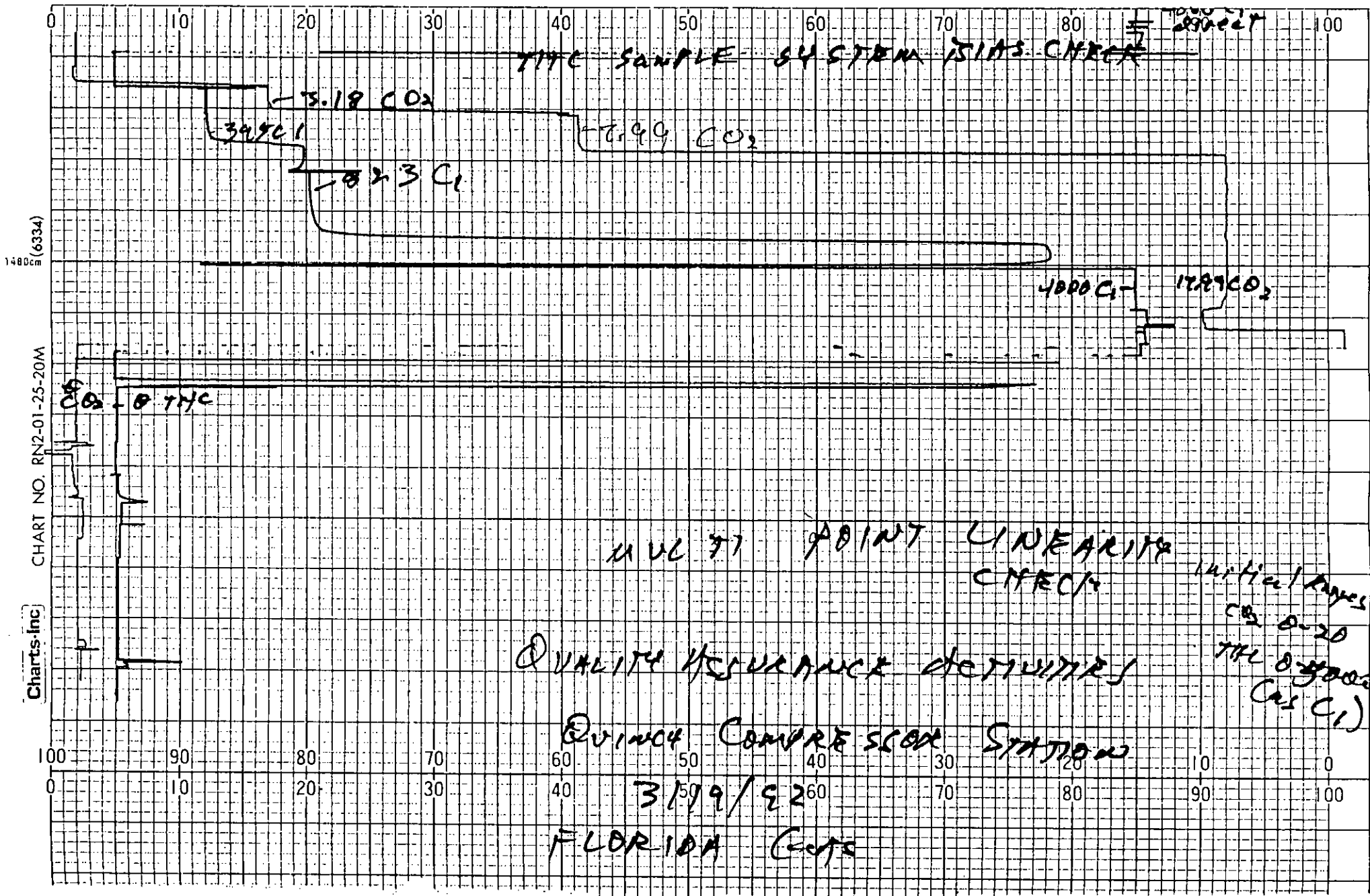
1140cm





RN2-01-25-20M

1120cm (6334)

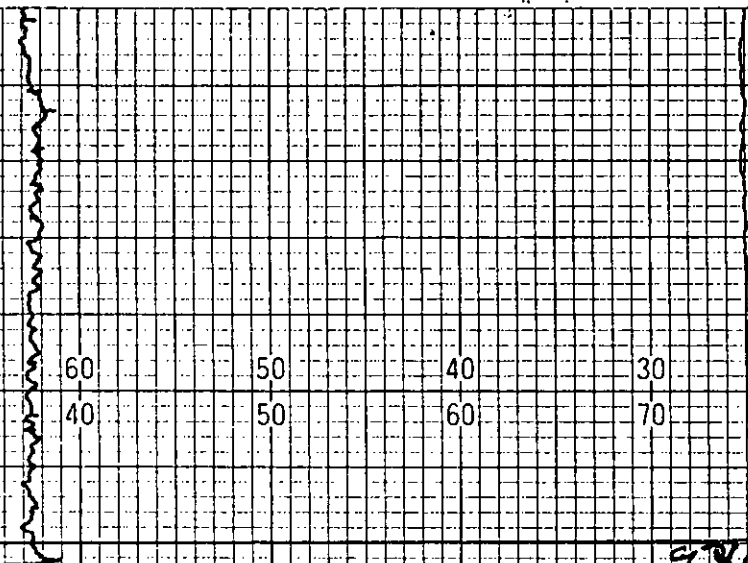


CHART

Charts-Inc

1460cm

100 90 80 70 60 50 40 30 20 10 0
 0 10 20 30 40 50 60 70 80 90 100



2.36 Start (E-1)

3.18 CO₂

4000 C

2 EXD : SANKU ON NEW ANUGA

CO₂ 0.4%

4000 C

PHAN PROX

CHART

Charts-Inc

NOx Sample System - Bicos Check @ END
11/19/71 NOx - Unusable
12/1/71

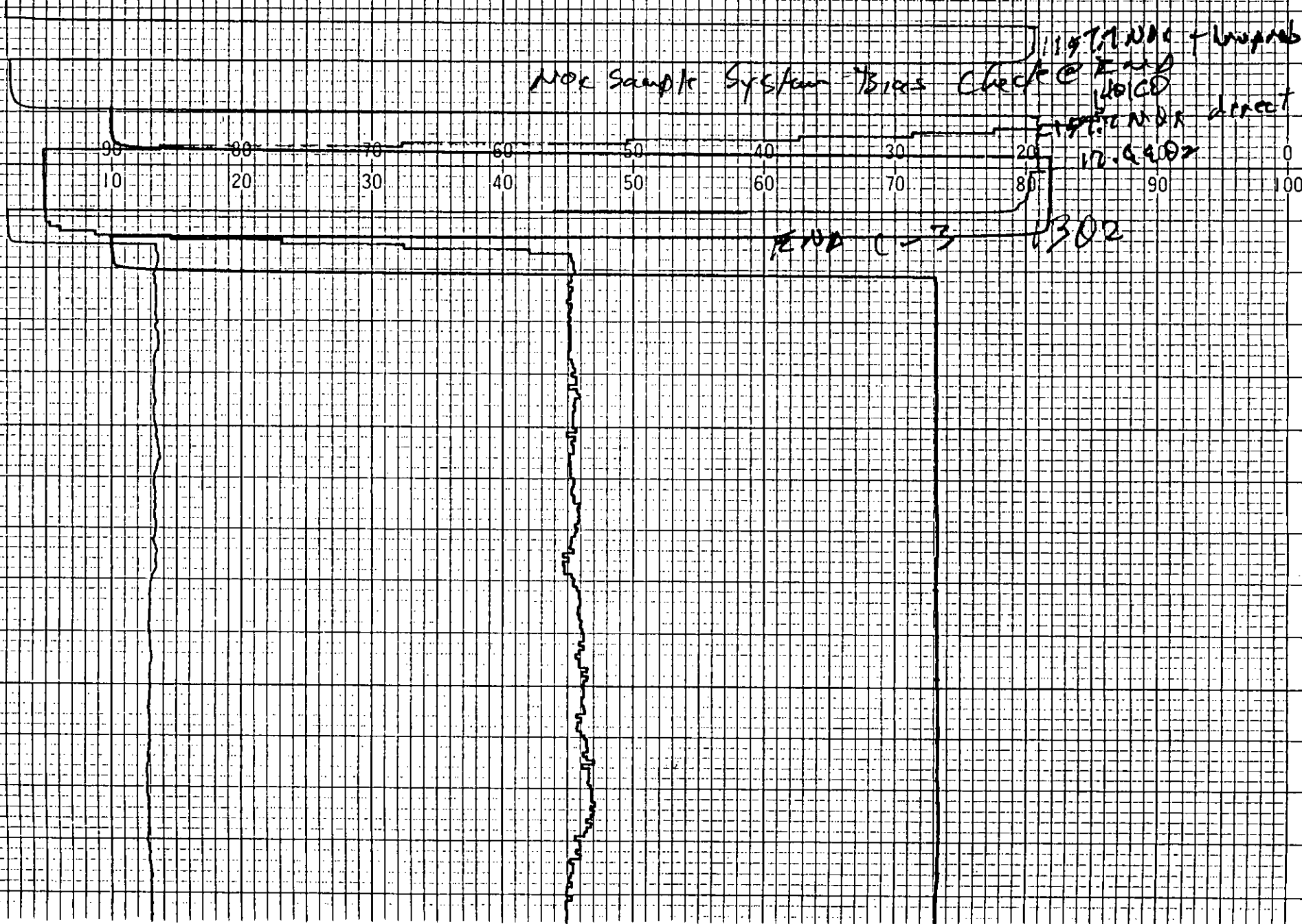
END - direct

12-9-71

END C-3

1302

100 90 80 70 60 50 40 30 20 10 0 0 10 20 30 40 50 60 70 80 90 100



1020cm

Gaseous Emission QA Worksheet

GASEOUS EMISSION	CERTIFIED GAS INPUT		INITIAL CALIBRATION & LINEARITY CHECK		ZERO and SPAN CALIBRATION CHECK			ZERO and SPAN CALIBRATION CHECK			ZERO and SPAN CALIBRATION CHECK		
	Concentration (% or ppm)	Target (% Chart)	Initial (% Chart)	Difference (% Chart)	TEST RUN C-1 Avg. ppm	Final (% Chart)	Drift (% Chart)	TEST RUN C-2 Avg. ppm	Final (% Chart)	Drift (% Chart)	TEST RUN C-3 Avg. ppm	Final (% Chart)	Drift (% Chart)
NOx													
zero	0.0	2.0	2.0	0.0	16.8	2.0	0.0	21.6	2.0	0.0	21.8	0.0	0.0
low	157.7	17.8	17.0	-0.8	% Chart			% Chart			% Chart		
mid	406.4	42.6	41.5	-1.1	10.4	81.0	0.5	12.8	80.9	0.4	12.9	81.0	0.5
high	888.1	90.8	90.8	0.0									
full scale	1000.0				200.0			200.0			200.0		
O2					Avg. ppm			Avg. ppm			Avg. %		
zero	0.0	10.0	10.0	0.0	16.0	10.0	0.0	15.80	10.0	0.0	15.80	10.0	0.0
low	3.99	26.0	26.0	0.0	% Chart			% Chart			% Chart		
mid	7.98	41.9	42.6	-0.1	73.8	81.9	0.1	73.2	82.0	0.0	73.2	82.0	0.0
high	17.90	81.6	82.0	0.4									
full scale	25.0				25.0			25			25		
CO					Avg. ppm			Avg. ppm			Avg. ppm		
zero	0.0	5.0	5.0	0.0	248.0	5.0	0.0	209.0	5.0	0.0	206.0	5.0	0.0
low	150.0	20.0	20.1	0.1	% Chart			% Chart			% Chart		
mid	401.0	45.1	46.0	0.9	54.6	85.5	0.3	46.8	86.0	0.8	46.2	85.5	0.3
high	918.0	96.8	96.0	-0.8									
full scale	1000.0				500.0			500			500		
CO2					Avg. ppm			Avg. ppm			Avg. %		
zero	0.0	2.0	2.0	0.0	2.92	2.0	0.0	2.97	2.0	0.0	2.95	2.0	0.0
low	3.18	17.9	18.0	0.1	% Chart			% Chart			% Chart		
mid	7.99	42.0	41.4	0.0	31.2			31.7			31.5		
high	17.99	92.0	92.0	0.1		81.5	0.0		81.5	0.0		81.4	-0.1
full scale	20.0				10.0			10			10		
THC					Avg. ppm			Avg. ppm			Avg. ppm		
zero	0.0	5.0	5.0	0.0	1560.0	10.0	5.0	1305.0	10.0	5.0	1480.0	10.0	5.0
low	395.0	12.9	12.1	-0.8	% Chart			% Chart			% Chart		
mid	823.0	21.5	20.5	-1.0	36.2			31.1			34.6		
high	4000.0	85.0	85.0	0.0		85.5	0.5		84.9	-0.1		84.5	-0.5
full scale	5000.0				5000.0			5000			5000		

TR 7

Environmental Instruments Division

108 South Street
Hopkinton, Massachusetts 01748
(617) 435-5321

INTERFERENCE RESPONSE TEST

DATE OF TEST

JAN 20, 1992

ANALYZER TYPE

10AAS RANGE 0-25PPM

SERIAL NO.

105-19481-184

TEST GAS TYPE

CONCENTRATION PPM

ANALYZER
OUTPUT RESPONSE

% OF SPAN

CO

500

<.1 PPM

<.1%

CO₂

201

<.1 PPM

<.1%

CO₂

10%

<.1 PPM

<.1%

O₂

20.9%

<.1 PPM

<.1%

Continuous Emission Analyzer Interference Response Tests

Date: 7/8/88
 Technician: KRB/MM

Analyzer Type: Thermo Environmental
 Analyzer Model: Model 48 Gas Filter Correlation Analyzer
 Serial Number: 48-23576-210
 Analyzer Test Range: 0-20 ppmv

Test Gas		Analyzer Response		Response Ratio
Type Gas	Concentration	Concentration <small>PPM_v</small>	% of Range	Ratio
Air	CO Free	0.0	N/A	
CO ₂ /O ₂	49.18%	0.0		0.000
CO ₂ /O ₂	12.7/8%	-0.2		-0.017 / -0.025
CO ₂ /O ₂	21.9/13%	-0.3		-0.014 / -0.100
Air	Dry	0.4		CO Impurity?
NO _x	176 ppmv	0.4		0.002
NO _x	3030 ppmv	0.4		0.0001
SO ₂	401 ppmv	-0.2		0.0005
Propane	240 ppmv	0.4		0.002

↑
 all interferences are
 negligible

Response Time Data Sheet

Date: 3/14/89

Plant: Austin Office

Technician: MM/DC

Sample Manifold Press.: 6 psi

Sample Line Length: 140 ft.

Pump Model No.: 6-3 Dia-pump

Analyzer: NOx Analyzer

Oxygen Analyzer

Model: TECO 10AR

Telodyne 320 AX

Range: 0-1000 ppm

0-25%

Span Gas: 900 ppm NO_x

Air = 20.9% O₂

Upscale Response .65 min

.72 min

.65

.75

.60

.80

Average .61 min

.76 min

Downscale Response .65 min

.90 min

.65

.90

.65

.85

Average .65 min

.88 min

Comments: 3/8" Sample line
Igloo Condenser

Instrumental Analysis
Quality Assurance Data

Date: 3/19/92
 Plant: BGT Quincy
 Technician: LF

NOx Analyzer: NO2 to NO Converter Efficiency Test

NO Calibration Gas: 888.1 ppm
 Diluent Gas: Air (20.9% oxygen)

	NOx Concentration (ppm)	% Decrease from Initial Concentration	NO Concentration (ppm)
Initial Concentration	<u>558</u>	<u>n.c.</u>	<u>465</u>
10 minute Concentration	<u>558</u>	<u>0</u>	<u>388</u>
20 minute Concentration	<u>550</u>	<u>1.4</u>	<u>388 291</u>
30 minute Concentration	<u>551</u>	<u>1.25</u>	<u>255</u>

Sampling System Bias Check

Analysis	Calibration Gas Concentration (ppm)	Full Scale Span (ppm)	Direct Calibration Response (ppm)	Thru-Probe Sample System Response (ppm)	System Calibration Bias (% of Span)
Zero Gas	_____	_____	_____	_____	_____
NOx before	<u>406.4</u>	<u>1000</u>	<u>406</u>	<u>405</u>	<u>-0.1%</u>
SO2	_____	_____	_____	_____	_____
THC before	<u>4000</u>	<u>5000</u>	<u>4000</u>	<u>3990</u>	<u>-0.2%</u>
NOx after	<u>157.7</u>	<u>200</u>	<u>157.8</u>	<u>157.2</u>	<u>-0.3%</u>
_____	_____	_____	_____	_____	_____

$$\% \text{ Calibration Bias} = \frac{(\text{Thru-Probe Response}) - (\text{Direct Calibration Response})}{\text{Full Scale Span}} \times 100 \%$$

Table of Carbon Concentration for Method 25.
 Audit samples collected by Cubix Corp. at Fl.
 Gas & Trans on 3/26/92 and reported on 4/30/92.

Source	Sample - Run ID #	Carbon Concentration			
		Total (Mc) (mg/dscm)	Total (C) (ppmv)	Conden- sible (Ccm) (ppmv)	Noncon- densible (Ctm) (ppmv)
AUDITS	#470A	110.7	221.8	89.3	132.5
	#470B	806.8	1615.9	131.8	1484.1

Compiled By: *Richard J. [Signature]* On: 5-1-92

Approved By: *[Signature]* On: 5/1/92



Job No. 8160
 Client Cubix
 Disk/File 8160
 Page No. 2

Plant: Florida Gas & Trans
 Sample Loc. Audits
 (In/Out)
 Date 3/26/92

Preliminary Data-----

	Audit #473B	Audit #473A
Run No.	4T128	4T107
Tank No.	X23	C7
Trap No.	4033	4010
Tank Volume V(cc)		

Field Data-----

PTI (mm Hg)	-711	-709
TTI (F)	85	82
PbI (mm Hg)	760	760
PT (mm Hg)	0	0
TT (F)	82	78
Pb (mm Hg)	760	760

Noncondensable Organics-----

PT(Lab) (mm Hg)	24	4
TT(Lab) (F)	78	78
Pb(Lab) (mm Hg)	734	734
PTF (mm Hg)	924	920
TTF (F)	78	78
PbF (mm Hg)	734	734
Ba (ppmv C)	0.2	0.1
Ctm 1 (ppmv C)	56.3	642.8
Ctm 2 (ppmv C)	56.7	627.8
Ctm 3 (ppmv C)	56.9	639.3
Avg. Ctm (ppmv C)	56.6	636.6
RSD Ctm (%)	0.5	1.2

Condensable Organics-----

ICV Tank No.	4T143	4T266
ICV Tank, Vv (cc)	4047	4270
PFI (mm Hg)	-720	-722
TFI (F)	78	78
PbFI (mm Hg)	734	734
PF (mm Hg)	1840	940
TF (F)	78	78
PbFf (mm Hg)	734	734
Bt (ppmv C)	2.6	0.8
Ccm 1 (ppmv C)	26.6	52.1
Ccm 2 (ppmv C)	27.2	53.9
Ccm 3 (ppmv C)	27.2	53.7
Avg. Ccm (ppmv C)	27.0	53.2
RSD Ccm (%)	1.3	1.9

Total Gaseous Nonmethane Organics (TGNMO)=====

Vs (cc)	3678	3675
Dil. Factor (Non)	2.348	2.332
Dil. Factor (Con)	3.658	2.513
Ct (ppmv C)	132.5	1484.1
Cc (ppmv C)	89.3	131.8
Ct+Cc= C (ppmv C)	221.8	1615.9
Mc (mg C/dscm)	110.7	806.8



**APPENDIX D:
CALIBRATION CERTIFICATIONS**

Scott Specialty Gases

a division of
Scott Environmental Technology, Inc.

1290 COMBERMERE STREET, TROY, MICHIGAN 48084 (313) 589-2950

Shipped From : Scott Michigan
Our Project # : 520006
Your P.O. # : 91004
Expiration Date : 8-18-92
Cylinder Number : AAL-9912
Cylinder Pressure : 1900 psig

Customer :
CUBIX CORPORATION
1713 FORT VIEW ROAD
AUSTIN, TX. 78704

*** CERTIFICATE OF ANALYSIS - EPA PROTOCOL BASES ***
PERFORMED ACCORDING TO SECTION 3.0.4
Certified Per Traceability Protocol # 1
Procedure # 01
File # POB274
Certified Accuracy 1 % NBS Traceable

COMPONENT	CERTIFIED CONC.	REFERENCE STD			GAS ANALYZER		ANALYTICAL PRINCIPLE
		SRM # (CRM #)	CYLINDER NUMBER	CONC.	MAKE/MODEL	LAST CALIBRATION DATE	
NITRIC OXIDE	157.7 PPM	1685	AAL-9851	236.0 PPM	BECKMAN	12-4-90	CHEMILUMINESCENCE
		6MIS#	AAL-14484	145.3 PPM	951A		
		1684	ALM-003623	97.28 PPM			
BALANCE GAS : NITROGEN							
NITROGEN DIOXIDE	1.77 PPM						

CERTIFIED EPA PROTOCOL

FIRST ANALYSIS			DATE : 2-11-91			SECOND ANALYSIS			DATE : 2-18-91			CALIBRATION CURVE 2nd DEGREE					
ZERO GAS (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC. (mV)	RESULTS PPM	+	ZERO GAS (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC. (mV)	RESULTS PPM	+	SRM # (CRM #)	CONC. PPM	SPLIT PT (%)	DVM (mV)	FITTED VALUE	PERCENT ERROR
0.00	53.30	157.4	236.0 PPM	80.00	236.0	0.00	53.50	158.0	236.0 PPM	80.00	236.0	1685	236.0	100	80.00	236.0	-0.00
0.00	53.30	157.4	80.00	236.0	+	0.00	53.50	158.0	80.00	236.0	+		207.6	88	70.50	208.1	0.23
0.00	53.30	157.4	80.00	236.0	+	0.00	53.50	158.0	80.00	236.0	+		145.3	62	49.10	145.1	-0.17
					+	0.00	53.50	158.0	80.00	236.0	+	1684	97.28	41	33.00	97.54	0.27
					+	0.00	54.10 NOX	159.8					0.0000	0	0.00	0.0000	0.00
					+								0			0.00	0.00
					+								0			0.00	0.00
CALCULATED RESULTS	157.4	157.4			+	CALCULATED RESULTS	158.0	158.0				1684	97.28	LOW	33.00	97.54	0.27
	157.4	157.4			+		158.0	158.0	159.8 PPM NOX			1685	236.0	HIGH	80.00	236.0	-0.00
AVERAGE :	157.4 PPM				+	AVERAGE :	158.0 PPM										

* BMIS - GAS MANUFACTURER'S INTERNAL STANDARD. The responsibility of this Company for gas which fails to comply with this analysis shall be replacement thereof by this Company without extra cost. *Leah P. D.* *J. Shapiro*



Scott Specialty Gases

a division of
Scott Environmental Technology, Inc.

1290 COMBERMERE STREET, TROY, MICHIGAN 48084 (313) 589-2950

Shipped From : Scott Michigan
Our Project # : 532228
Your P.O. # : 92 0000
Expiration Date : 7-21-93
Cylinder Number : AAL5112
Cylinder Pressure : 1900 psig
1 of 1 Component(s)

Customer :
CUBIX CORPORATION
9225 LOCKHART HWY
AUSTIN TX 78747

*** CERTIFICATE OF ANALYSIS - EPA PROTOCOL GASES ***
PERFORMED ACCORDING TO SECTION 3.0.4
Certified Per Traceability Protocol # 1
Procedure # 61
File # PD-2143
Certified Accuracy 1 % NPS traceable

ANALYZED CYLINDER	REFERENCE STD	INSTRUMENTATION			ANALYTICAL PRINCIPLE
		SRM # (CRM #)	CYLINDER NUMBER	CONC.	
COMPONENT	CERTIFIED CONC.				
NITRIC OXIDE	406.4 PPM	1587	ALH-014665	765.5 PPM	CHEMILUMINESCENCE
		1685	ALH-006700	250.3 PPM	
BALANCE GAS : NITROGEN					
NITROGEN DIOXIDE	0.00 PPM (FROM SECOND ANALYSIS)				

FIRST ANALYSIS			DATE : 1-15-92			SECOND ANALYSIS			DATE : 1-21-92			CALIBRATION CURVE 1 ST DEGREE					
ZERO GAS (mV)	TEST GAS (mV)	RESULT PPM	REFERENCE GAS CONC.	RESULTS (mV)	PPM	ZERO GAS (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC.	RESULTS (mV)	PPM	SRM # (CRM #)	CONC. PPM	SPLIT PT (%)	DVM (mV)	FITTED VALUE	PERCENT ERROR
0.00	40.70	406.9	965.5 PPM	96.50	965.5	0.00	40.60	405.9	965.5 PPM	96.50	965.5	1684B	965.5	100	96.50	965.5	0.00
0.00	40.70	406.9	96.50	96.50	965.5	0.00	40.60	405.9	96.50	96.50	965.5		748.0	77	75.00	750.3	0.30
0.00	40.70	406.9	96.50	96.50	965.5	0.00	40.60	405.9	96.50	96.50	965.5		395.0	41	39.60	395.9	0.22
						0.00	40.60 NOX	405.9				1685	250.3	26	25.10	250.7	0.16
													0.0000			0.0000	0.00
													0			0.00	0.00
												1685	250.3	LOW	25.10	250.7	0.16
												1684B	965.5	HIGH	96.50	965.5	0.00

CALCULATED RESULTS
406.9
406.9
406.9
AVERAGE : 406.9 PPM

CALCULATED RESULTS
405.9
405.9
405.9
AVERAGE : 405.9 PPM

The only liability of this Company for gas which fails to comply with this analysis shall be replacement thereof by the Company without extra cost.



1290 COMBERMERE STREET, TROY, MICHIGAN 48084 (313) 589-2950

Our Project #: 519062

Your P.O. #: 90347

Expiration Date: 7-28-92

Cylinder Number: ALK-016031

Cylinder Pressure: 1900 psig

Customer:

CUBIX CORPORATION
1713 FORT VIEW ROAD
AUSTIN, TX. 78704

*** CERTIFICATE OF ANALYSIS - EPA PROTOCOL GASES ***
PERFORMED ACCORDING TO SECTION 3.0.4

Certified Per Traceability Procedure # G1
Protocol # 1

File # P08133

Certified Accuracy 1% NBS Traceable

ANALYZED. CYLINDER	REFERENCE STD	INSTRUMENTATION				ANALYTICAL PRINCIPLE
COMPONENT	CERTIFIED CONC.	SRM # (CRM #)	CYLINDER NUMBER	CONC.	INSTR/MODEL/SERIAL #	LAST CALIBRATION DATE
NITRIC OXIDE	888.1 PPM	2631	FF-16175	2854 PPM	BECKMAN 951A	1-8-91
		GMIS*	HA-6840	971.6 PPM		

EPA PROTOCOL

BALANCE GAS: NITROGEN

NITROGEN DIOXIDE 5.82 PPM (FROM SECOND ANALYSIS)

FIRST ANALYSIS			DATE: 1-21-91			SECOND ANALYSIS			DATE: 1-28-91			CALIBRATION CURVE					
ZERO GAS (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC. (mV)	RESULTS PPM	+	ZERO GAS (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC. (mV)	RESULTS PPM	+	SRM # (CRM #)	CONC. PPM	SPLIT PT (%)	DVM (mV)	FITTED VALUE	PERCENT ERROR
0.00	30.50	889.5	2854 PPM 98.00	2854	+	0.00	30.40	886.6	2854 PPM 98.00	2854	+	2631	2854	100	98.00	2854	0.00
0.00	30.50	889.5	98.00	2854	+	0.00	30.40	886.6	98.00	2854	+		1428	50	49.00	1428	-0.00
0.00	30.50	889.5	98.00	2854	+	0.00	30.40	886.6	98.00	2854	+		971.6	34	33.10	965.2	-0.66
					+	0.00	30.40 NOX	886.6	98.00	2854	+		489.0	17	16.80	490.8	0.38
					+	0.00	30.60 NOX	892.5			+		0.0000	0	0.00	0.0000	0.00
					+						+		0			0.0000	0.00
					+						+		0			0.00	0.00
CALCULATED RESULTS	889.5				+	CALCULATED RESULTS	886.6				+						
	889.5				+		886.6				+						
	889.5				+		886.6	892.5 PPM NOX			+	16866	489.0	LOW	16.80	490.8	0.38
					+						+						
AVERAGE	889.5 PPM				+	AVERAGE	886.6 PPM				+	N/A	971.6	GMIS*	33.10	965.2	-0.66

* GMIS - GAS MANUFACTURER'S INTERNAL STANDARD

Analyst: *Lawrence* Approved By: *J. Shapiro*
The only liability of this Company for gas which fails to comply with this analysis shall be replacement thereof by the Company without extra cost.



Scott Specialty Gases, Inc.

FAX: 713-644-0244
PHONE: 713-644-4820

3714 LAPAS DRIVE, HOUSTON, TEXAS 77023

6/03/91

CUBIX CORPORATION
9225 LOCKHART

PROJECT #: 04-11057
PO #: 91105

AUSTIN
KEVUN JANCK

TX 78747-0000

CYLINDER #: ALM006621

ANALYTICAL ACCURACY: +-1%

COMPONENT

REQUESTED
CONCENTRATION

ANALYSIS 1
(MOLES) U/M

CARBON MONOXIDE
ETHANE
NITROGEN

150.0 PPM
80.0 PPM
BALANCE

150. PPM
79.7 PPM
BALANCE

ANALYTICAL METHOD: GRAV.MASTER GAS

DATE OF ANALYSIS: 6/03/91

ANALYST:

ANALYST

APPROVED BY:

SUPERVISOR

CERTIFIED



Scott Specialty Gases, Inc.

3714 LAFAS DRIVE, HOUSTON, TX 77023-0000
PHONE: 713-644-4820 FAX: 713-644-0244

10/17/91

CUBIX CORPORATION
9225 LOCKHART HWY

PROJECT #: 04-13936
PO #: 910523

AUSTIN

TX 78747-0000

CYLINDER #: AAL9308

ANALYTICAL ACCURACY: +-1%

COMPONENT	REQUESTED CONCENTRATION	ANALYSIS 1 (MOLES) U/M
CARBON MONOXIDE	400.0 PPM	401. PPM
METHANE	400.0 PPM	395. PPM
NITROGEN	BALANCE	BALANCE

ANALYTICAL METHOD: ACUBLEND MASTER

DATE OF ANALYSIS: 10/17/91

ANALYST: *John R. Waller*
ANALYST

APPROVED BY: *[Signature]*
SUPERVISOR



Scott Specialty Gases, Inc.

3714 LAPAS DRIVE, HOUSTON, TX 77023-0000
PHONE: 713-644-4820 FAX: 713-644-0244

10/22/91

CUBIX CORPORATION
9225 LOCKHART HWY

PROJECT #: 04-18836
PO #: 910505

AUSTIN

TX 78747-0000

CYLINDER #: AAL13971

ANALYTICAL ACCURACY: +-1%

COMPONENT	REQUESTED CONCENTRATION	ANALYSIS 1 (MOLES) U/M
CARBON MONOXIDE	910.0 PPM	918. PPM
METHANE	820.0 PPM	823. PPM
NITROGEN	BALANCE	BALANCE

NOTES: EXP: 11/92

ANALYTICAL METHOD: ACUBLEND MASTER

DATE OF ANALYSIS: 10/22/91

ANALYST:

[Handwritten signature]
ANALYST

APPROVED BY:

[Handwritten signature] 10/23
SUPERVISOR

FILED



Scott Specialty Gases

a division of
Scott Environmental Technology, Inc.



3714 LAPAS DRIVE, HOUSTON, TEXAS 77023. (713) 644-4820. FAX 644-0244

CUBIX CORPORATION
P.O. BOX 5083
AUSTIN, TX. 78763

Date: MARCH 1, 1990
Our Project No.: 0403425
Your P.O. No.: 90035

Gentlemen:

Thank you for choosing Scott for your Specialty Gas needs. The analyses for the gases ordered, as reported by our laboratory, are listed below. Results are in volume percent, unless otherwise indicated.

ANALYTICAL REPORT

Cyl No.	Analytical Accuracy	Concentration
<u>AAL17750</u>	<u>±1%</u>	
Component	WT%	
CARBON MONOXIDE		4000 PPM
METHANE		4000 PPM
NITROGEN		BALANCE
NBS TRACEABLE BY WEIGHT		

Cyl No.	Analytical Accuracy	Concentration
Component		

Cyl No.	Analytical Accuracy	Concentration
Component		

Cyl No.	Analytical Accuracy	Concentration
Component		

Analyst John Lempe

Approved By [Signature]

The only liability of this Company for gas which fails to comply with this analysis shall be replacement thereof by the company without extra cost.

CERTIFIED REFERENCE MATERIALS EPA PROTOCOL GASES
ACUBLEND™ CALIBRATION & SPECIALTY GAS MIXTURES PURE GASES
ACCESSORY PRODUCTS CUSTOM ANALYTICAL SERVICES

TROY, MICHIGAN / SAN BERNARDINO, CALIFORNIA / HOUSTON, TEXAS / BATON ROUGE, LOUISIANA / AUSTIN, TEXAS
SOUTH PLAINFIELD, NEW JERSEY / FREMONT, CALIFORNIA / WAKEFIELD, MASSACHUSETTS / LONGMONT, COLORADO



World Leader in Specialty Gases & Equipment

POST OFFICE BOX 908
LA PORTE, TEXAS 77571
TELEPHONE: (713) 471-2544

RECEIVED JAN 17 1992

WILSON OXYGEN AND SUPPLY CO.
2801 MONTOPOLIS
AUSTIN, TX 78760

Date 1-8-92

Our Invoice # 104-63230

Your P.O. # 04312

Lot No. _____

Gentlemen:

Below are the results of the analysis you requested, as reported by our laboratory. Results are in volume percent, unless otherwise indicated.

LABORATORY REPORT ON GAS ANALYSIS

IR

	CYL. # MIXTURE REQ.	ANALYSIS
CARBON DIOXIDE	SX-23633	
	3.20%	3.18% ± .02
OXYGEN	18.00%	17.9% ± .02
NITROGEN	BALANCE	BALANCE

IR

	CYL. # MIXTURE REQ.	ANALYSIS
	SX-23625	
	8.00%	7.99% ± .02
	8.00%	7.98% ± .02
	BALANCE	BALANCE

IR

	CYL. # MIXTURE REQ.	ANALYSIS
CARBON DIOXIDE	SX-23652	
	18.00%	17.99% ± .02
OXYGEN	4.00%	3.99% ± .02
NITROGEN	BALANCE	BALANCE

	CYL. # MIXTURE REQ.	ANALYSIS

ACCEPTED BY

WILSON OXYGEN

Analyst
JOHN K. WRIGHT

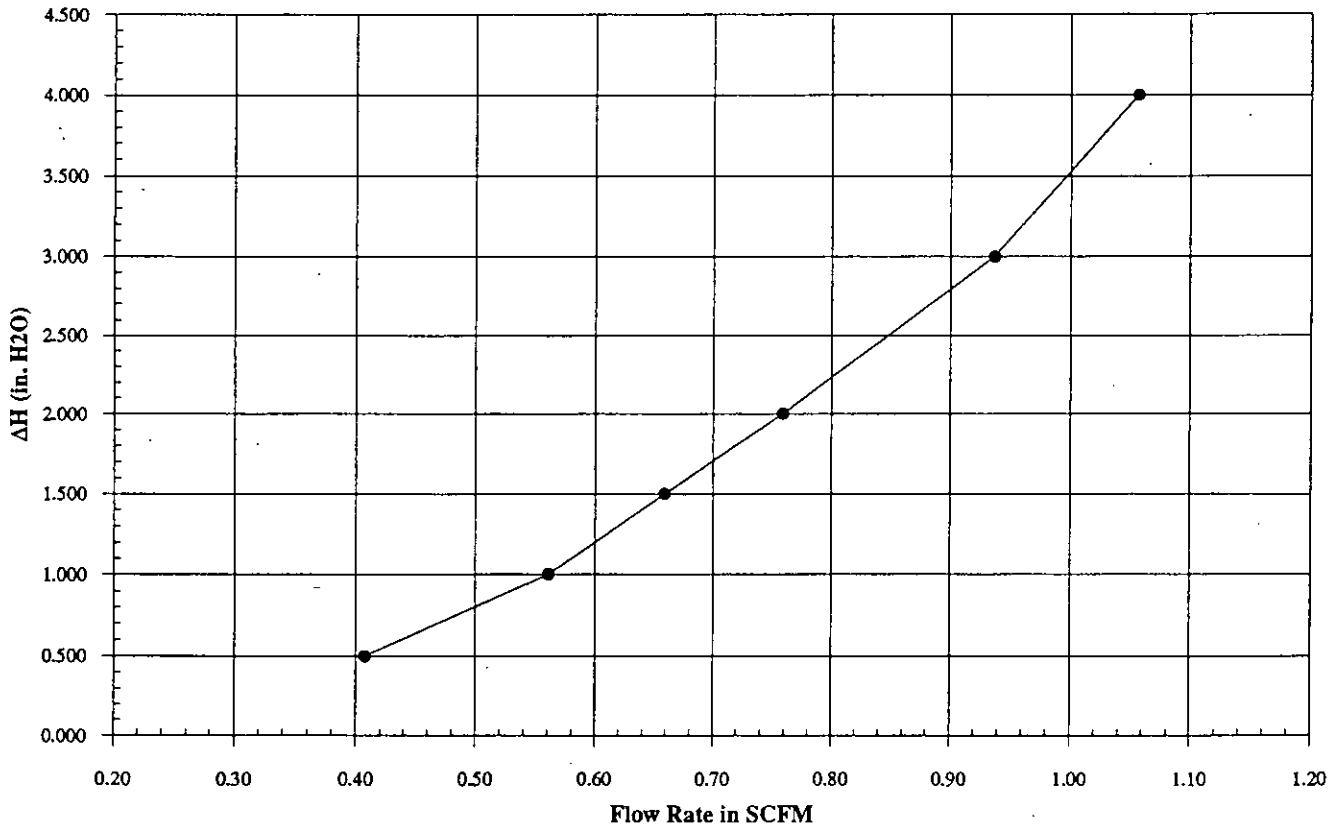
METER BOX DRY GAS METER and ORIFICE CALIBRATION

Date: 8/2/91
 Prev. Calib. Date: 12/27/90
 Location: 1713 Fortview, Austin, Tx
 Technician: DH,LI,JB
 Meter No: 1286-3061
 Atm. Pressure: 29.32

Test Meter ID P164240
 Make & Model American Singer
 Calibration Factor 0.998

Orifice Meter Setting ΔH (in. H ₂ O)	Elapsed Time (min.)	Meter Box				Standard Test Meter				Calculated Meter Factor (Kd)	Calculated $\Delta H @ 0.75$ SCFM (" H ₂ O)
		Starting Reading ft ³	Ending Reading ft ³	Starting Avg. Temp. °F	Ending Avg. Temp. (°F)	Starting Reading (ft ³)	Ending Reading (ft ³)	Starting Avg. Temp. (°F)	Ending Avg. Temp. (°F)		
0.50	10.00	43.095	47.310	77	86	0.000	4.080	72	72	0.9821	1.704
1.00	10.00	47.310	53.164	86	97	4.080	9.695	72	72	0.9899	1.767
1.50	10.00	53.164	60.138	97	109	9.695	16.300	72	73	0.9956	1.880
2.00	10.00	60.138	68.398	109	114	16.300	23.900	73	73	0.9797	1.868
3.00	10.00	68.398	78.344	114	120	23.900	33.287	73	73	1.0121	1.820
4.00	10.00	78.344	89.968	120	124	33.287	43.872	73	72	0.9834	1.888
Averages:				101	108			73	73	0.9904	1.845

Differential Pressure vs. Flow Rate Calibration Curve Andersen 8/91



Pitot Tube Calibration Sheet

Date: 10/22/91

Technician: JB

Calibration pitot tube

Type: std

Size (OD): 1/4"

ID number: 450

Cp (std): 0.99

S-Type pitot tube

Size (OD): 1/4"

ID Number: 107

A-Side Calibration			
Δp std in H2O	Δp s in H2O	Cp(s)	DEV
0.640	0.895	0.837	0.002
0.640	0.900	0.835	0.004
0.635	0.890	0.836	0.003
0.415	0.575	0.841	0.002
0.420	0.580	0.842	0.003
0.415	0.570	0.845	0.006
0.210	0.290	0.842	0.003
0.205	0.285	0.840	0.001
0.205	0.290	0.832	0.007
A-Side Averages		0.839	0.003

B-Side Calibration			
Δp std in H2O	Δp s in H2O	Cp(s)	DEV
0.205	0.290	0.832	0.003
0.205	0.285	0.840	0.004
0.205	0.285	0.840	0.004
0.430	0.600	0.838	0.003
0.435	0.605	0.839	0.004
0.430	0.605	0.835	0.001
0.625	0.885	0.832	0.003
0.625	0.890	0.830	0.006
0.630	0.890	0.833	0.002
B-Side Averages		0.835	0.003

Average DEV =	0.003	must be less \leq 0.01
Cp(s) from Side A - Cp(s) from Side B =	0.004	must be less \leq 0.01

Trailer # 7 Altimeter

ALTIMETER SCALE ERROR					
PART NO. <u>5934P-1A.83</u>			SERIAL NO. <u>3H909</u>		
ALTIMETER PRESSURE					
TEST PT (FT)	INDICATOR READINGS AT + 25 °C	TEST PT (FT)	INDICATOR READINGS AT + 25 °C	TEST PT (FT)	INDICATOR READINGS AT + 25 °C
-1000	0	8,000	-45	30,000	
0 0	-20	10,000	-50	35,000	
500	-15	12,000	-70	40,000	
1000	-10	14,000	-70	45,000	
1500	-15	16,000	-65	50,000	
2000	-15	18,000	-50	55,000	
3000	-25	20,000	-45	60,000	
4000	-25	22,000		70,000	
6000	-30	25,000		80,000	

BFG/C9102

COMPONENT ALTIMETER

PART NO. 5934P-1A.83

SERIAL NO. 3H909

MFG. UNITED

WORK ORDER # K0687

Overhaul

Repair

Bench Check & Test

The Aircraft Appliance identified above was overhauled, repaired, or bench tested (as per block marked) and inspected, in accordance with current Federal Aviation Administration Regulations, and is approved for return to service. Details of this component are on file at this repair station.

Jay Lawrence
AUTHORIZED SIGNATURE

FEB 11 1992

DATE

TEL-TRU MANUFACTURING . CO.

408 ST. PAUL STREET ROCHESTER, NY 14605 USA

CERTIFICATE OF CALIBRATION

TEL-TRU ORDER NO. 23832	LINE NUMBER 111	TICKET NO.	ORDER REC WK NO. 43	SHIP BY WK NO. 47
CUSTOMER NUMBER 2-52845000	CUSTOMER P.O. NO. 910537		MANUFACTURING NO. Stock	
QUANTITY 4	ITEM NUMBER 34100260	DESCRIPTION ST300R 2.5" Stem 2.5/105F		

TOLERANCE OF ±1% OF RANGE:
EX. 0-200°F = ±2°F

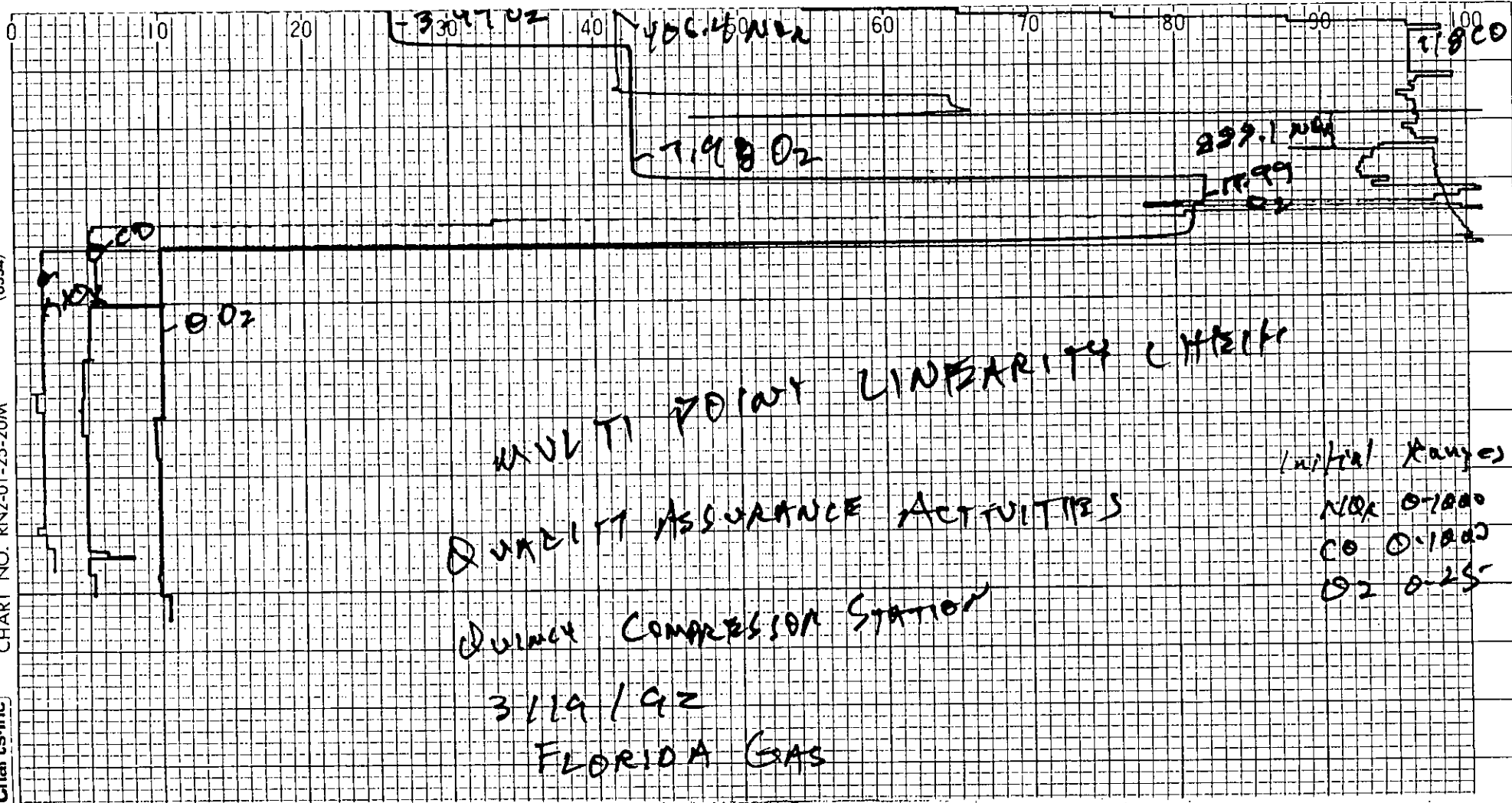
THERMOMETERS CALIBRATED AGAINST MASTER
PRECISION THERMOMETERS, DIRECTLY TRACEABLE TO
NATIONAL BUREAU OF STANDARDS.

TAG NUMBER	CALIBRATING TEMPERATURE											
	-40°F -40°C	0°F -17.8°C	50°F 10°C	100°F 37.8°C	140°F 60°C	160°F 71°C	200°F 93°C	220°F 104°C	295°F 146°C	400°F 204°C	750°F 399°C	
1			50°F ⁰	100°F ⁰								
2			50°F ⁰	100°F ⁰								
3			50°F ⁰	100°F ⁰								
4			50°F ⁰	100°F ⁰								

DATE: **10-25-91** TESTED BY: **BL** CHECKED BY:

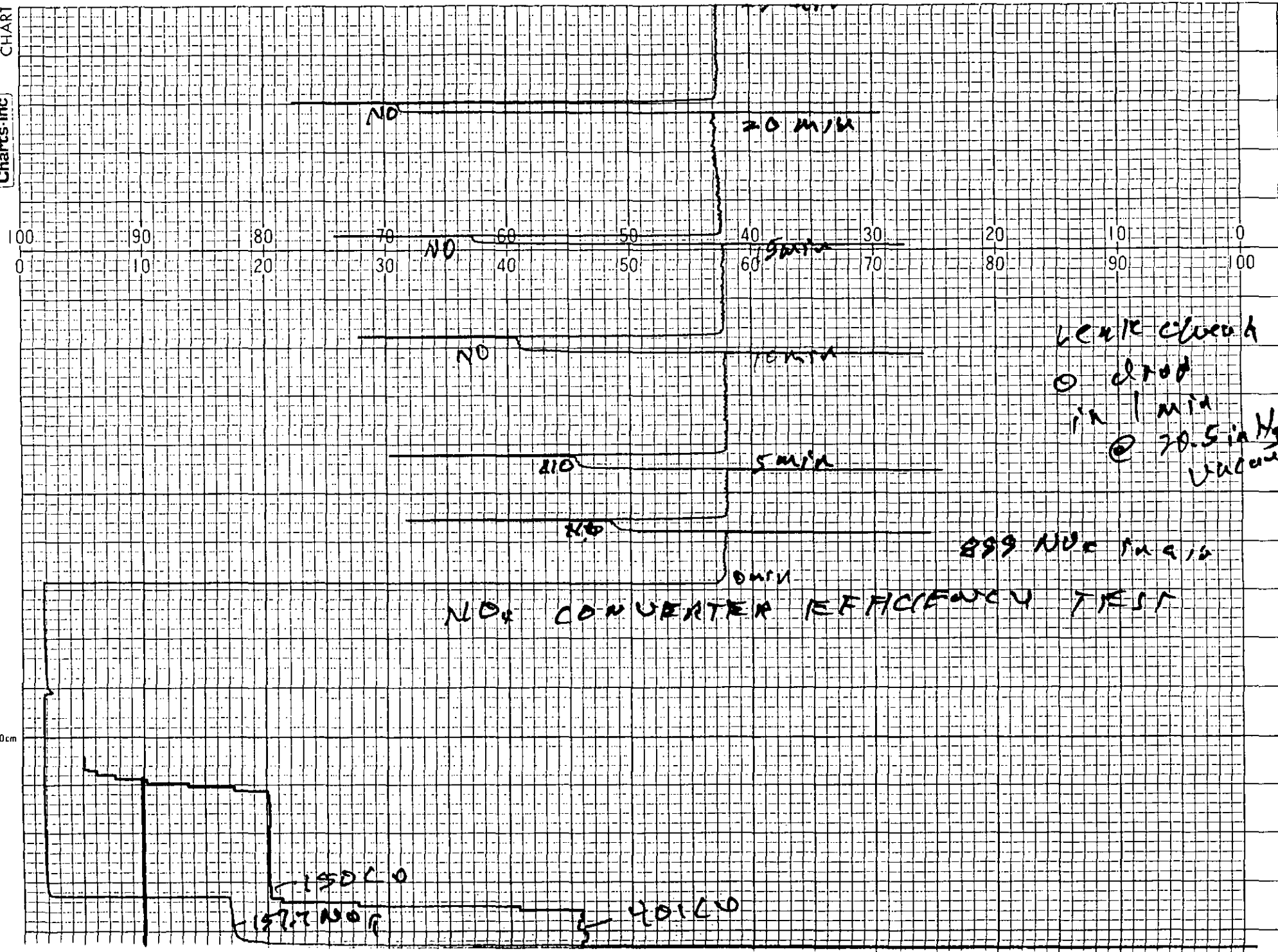
**APPENDIX E:
STRIP CHART RECORDS**

NO_x, O₂, CO

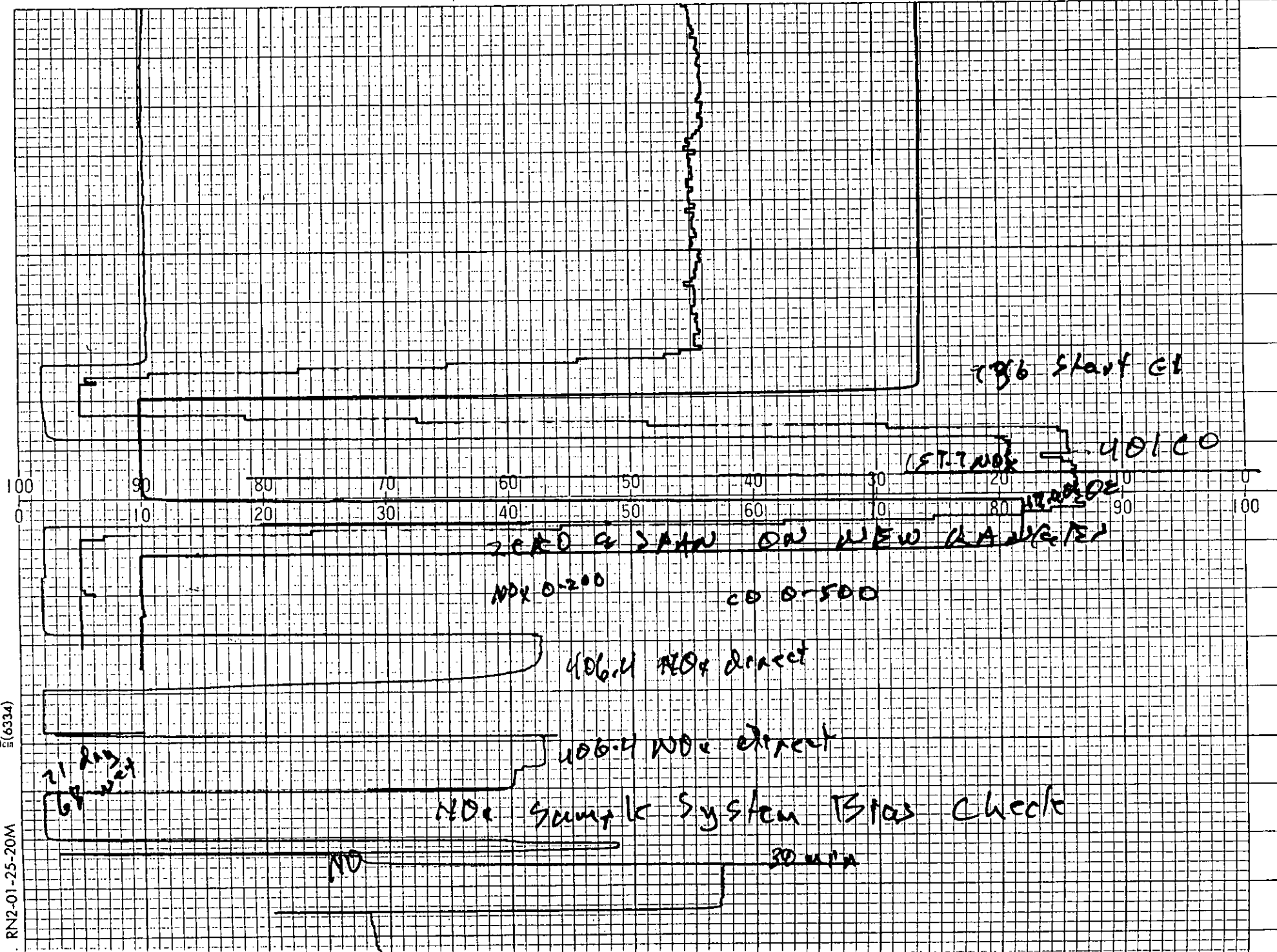


CHART

Charts, Inc.



1140cm



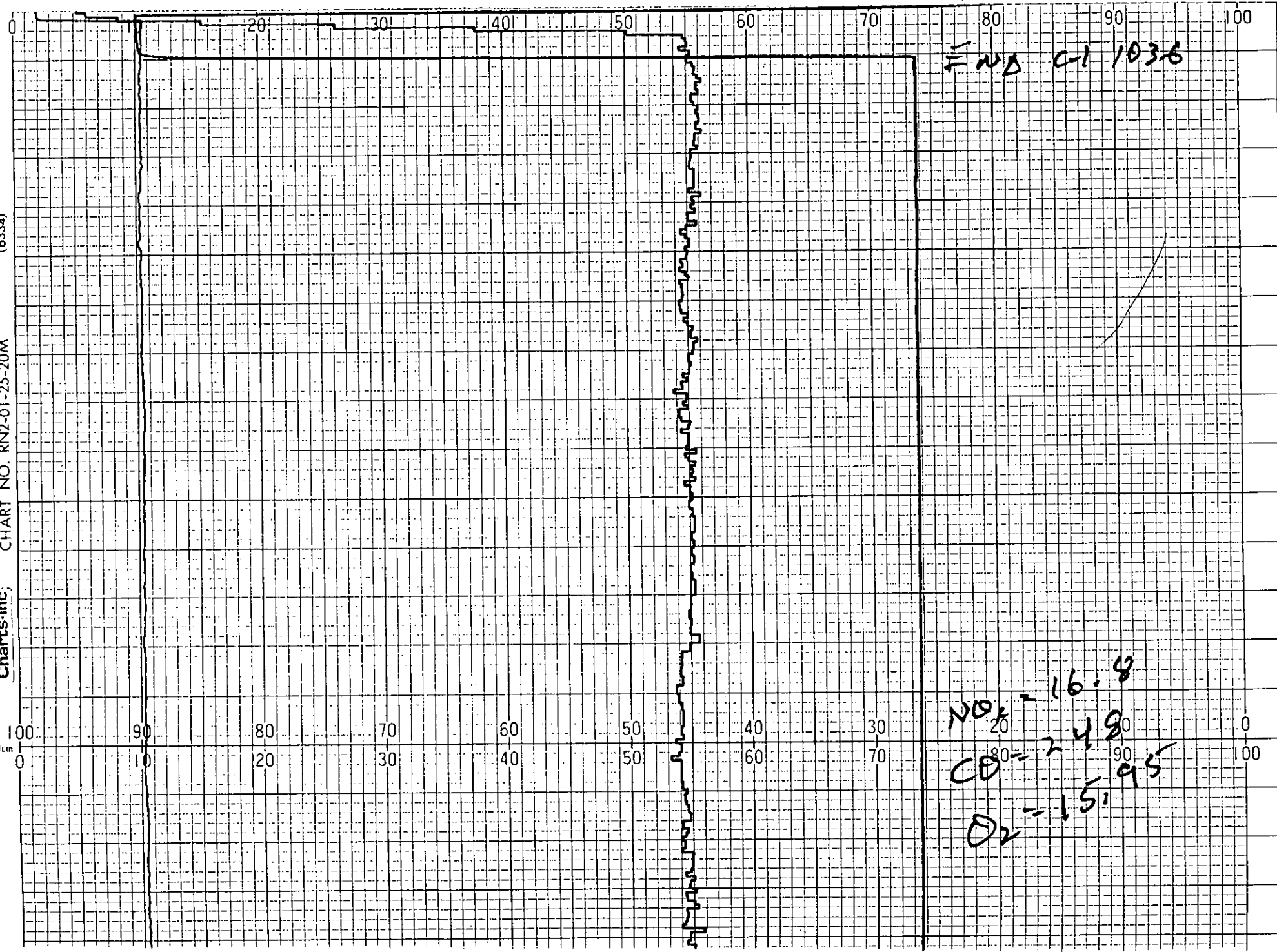
6334
1120cm
RN2-01-25-20M

(6334)

CHART NO. RN2-01-25-20M

Charts, Inc.

1100cm



END C-1 1036

NO. = 16.8

CO = 24.8

D₂ = 15.95

CHART

Charts, Inc.

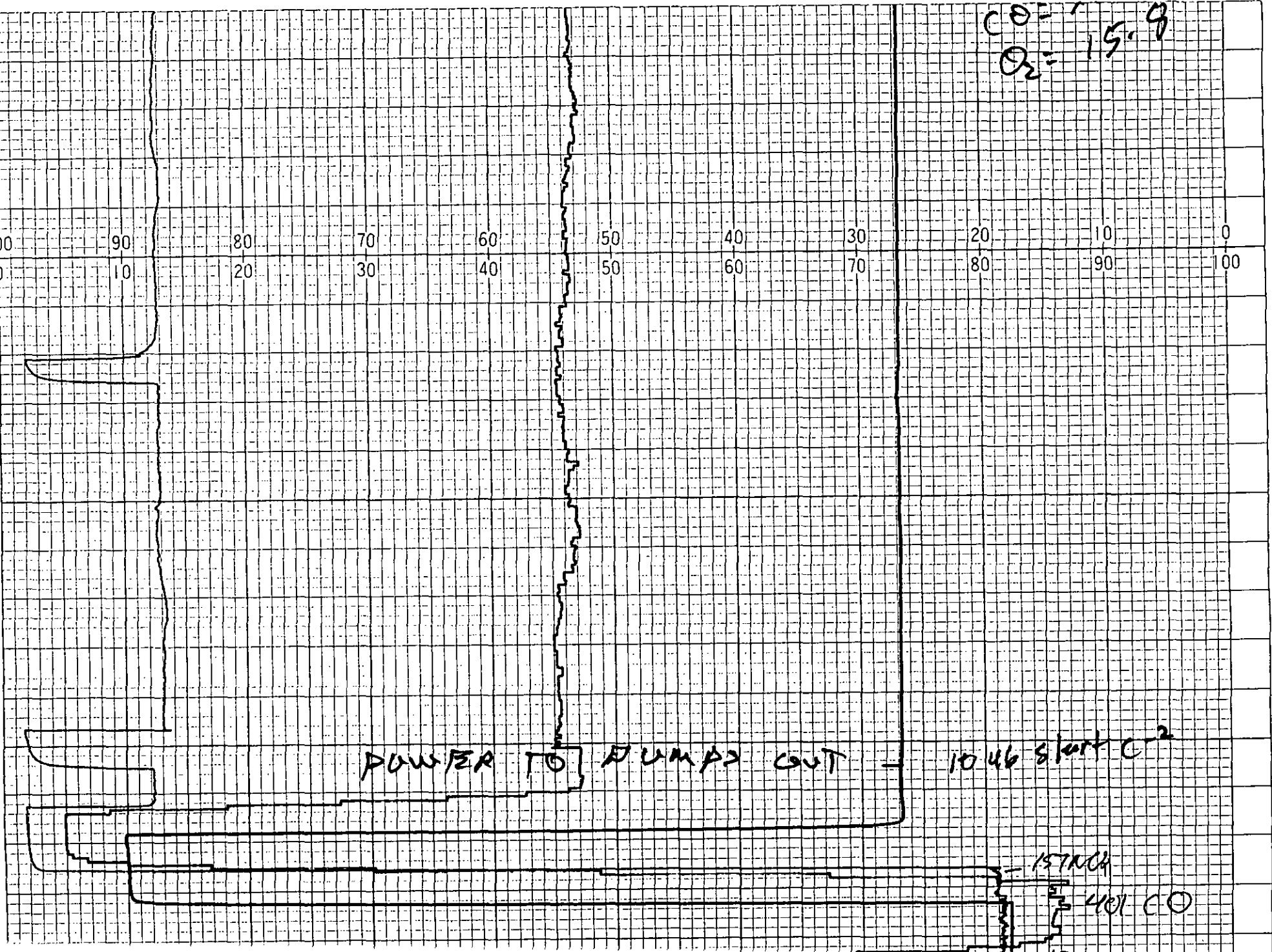
C₀ = 1
Q₂ = 15.9

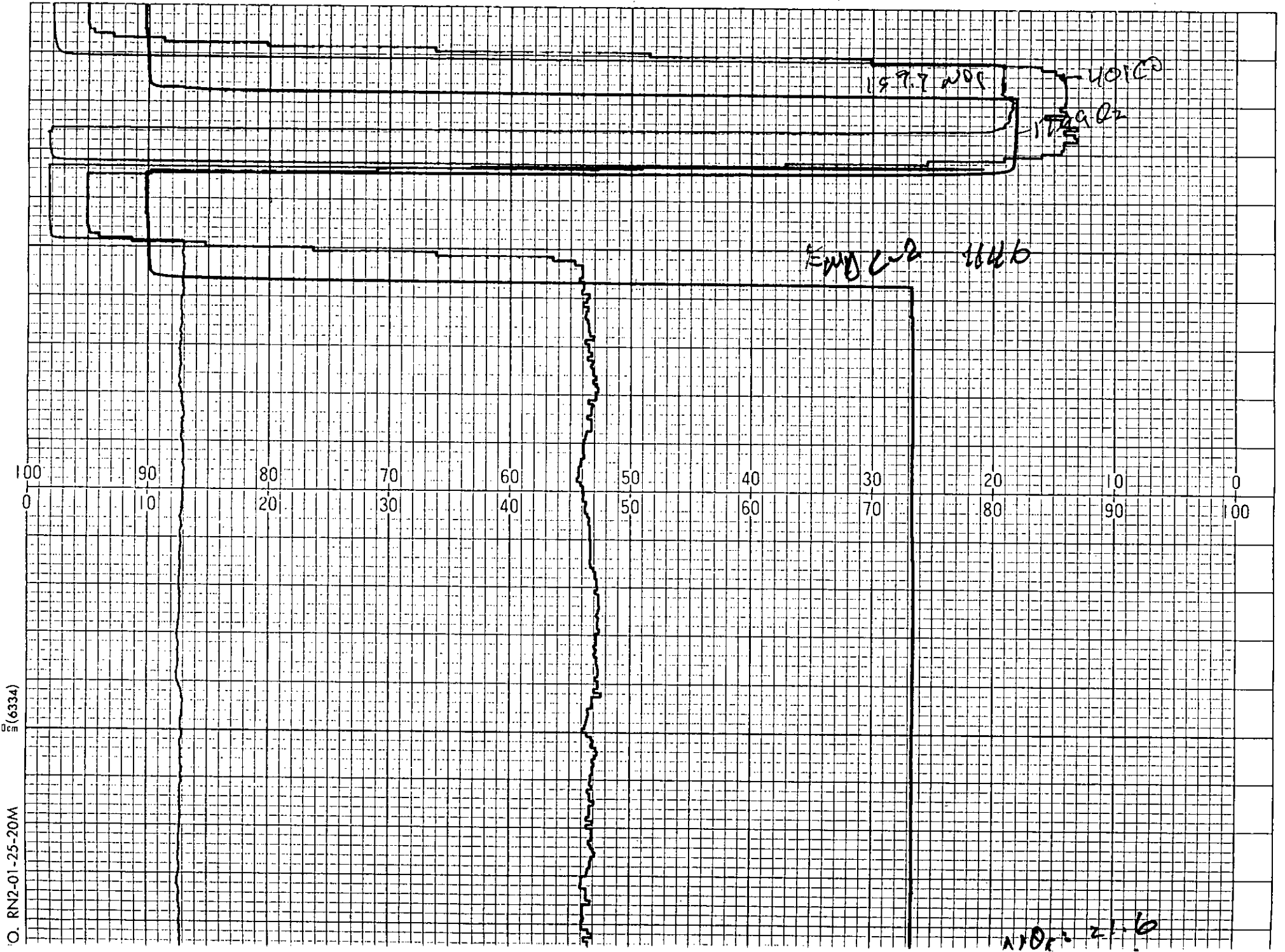
100	90	80	70	60	50	40	30	20	10	0
0	10	20	30	40	50	60	70	80	90	100

1000ca

POWER TO PUMPS OUT - 10 46 Start C₂

157NCH
401 C₀





157.7 WOC

40.00

17.00

Eng 2-16

100 90 80 70 60 50 40 30 20 10 0
0 10 20 30 40 50 60 70 80 90 100

1060 cm (6334)

O. RN2-01-25-20M

1100-21-6

(6334)

CHART NO. RN2-01-25-20M

Charts, Inc.

104Ucm



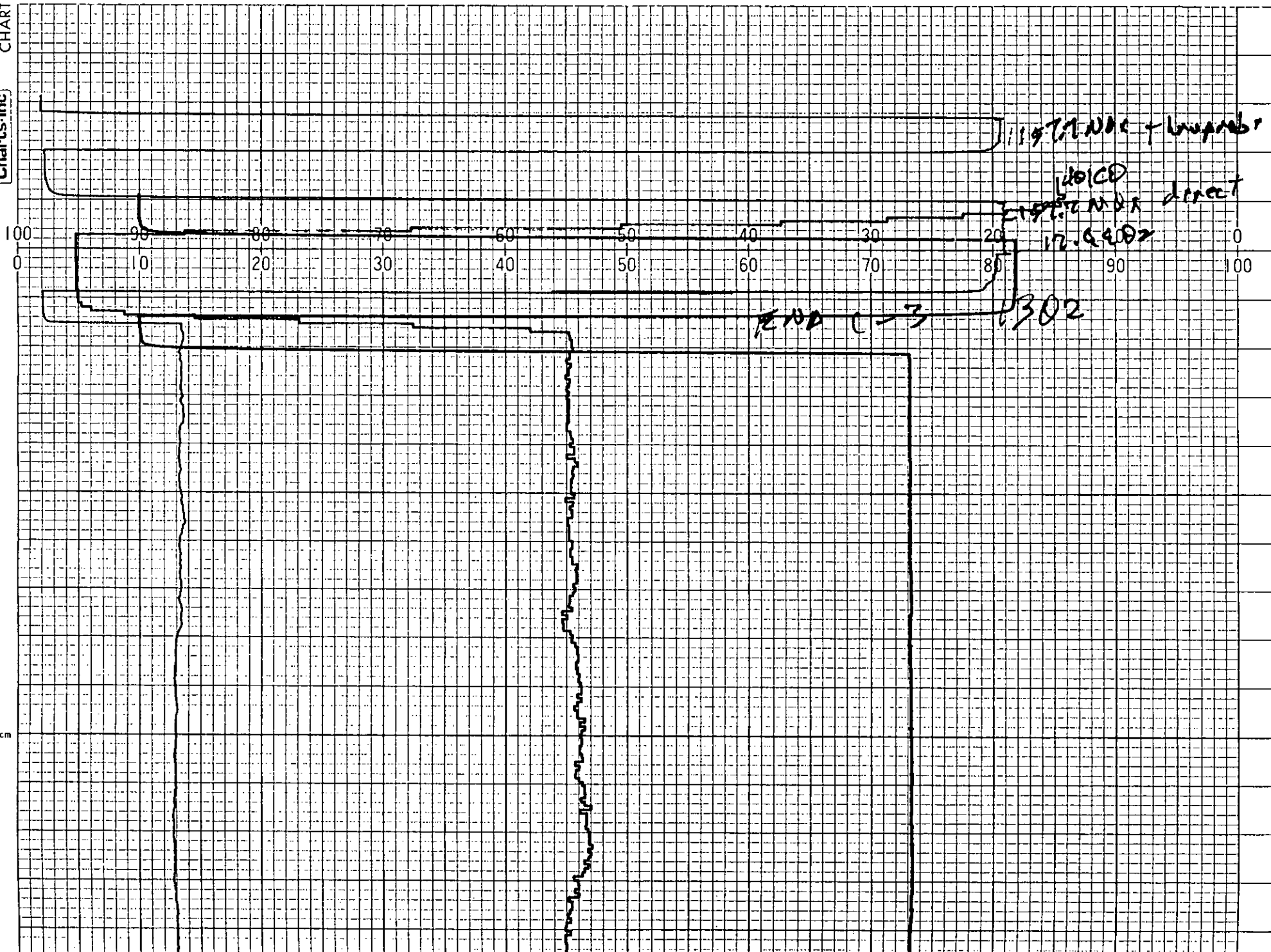
$NO_2 = 21.8$
 $CO = 2.06$
 $O_2 = 5.43$

START C30 (202)

NOISE

CHART

Charts-Inc



1197.200c + 1000000

120100
12.9402

END C-3 1302

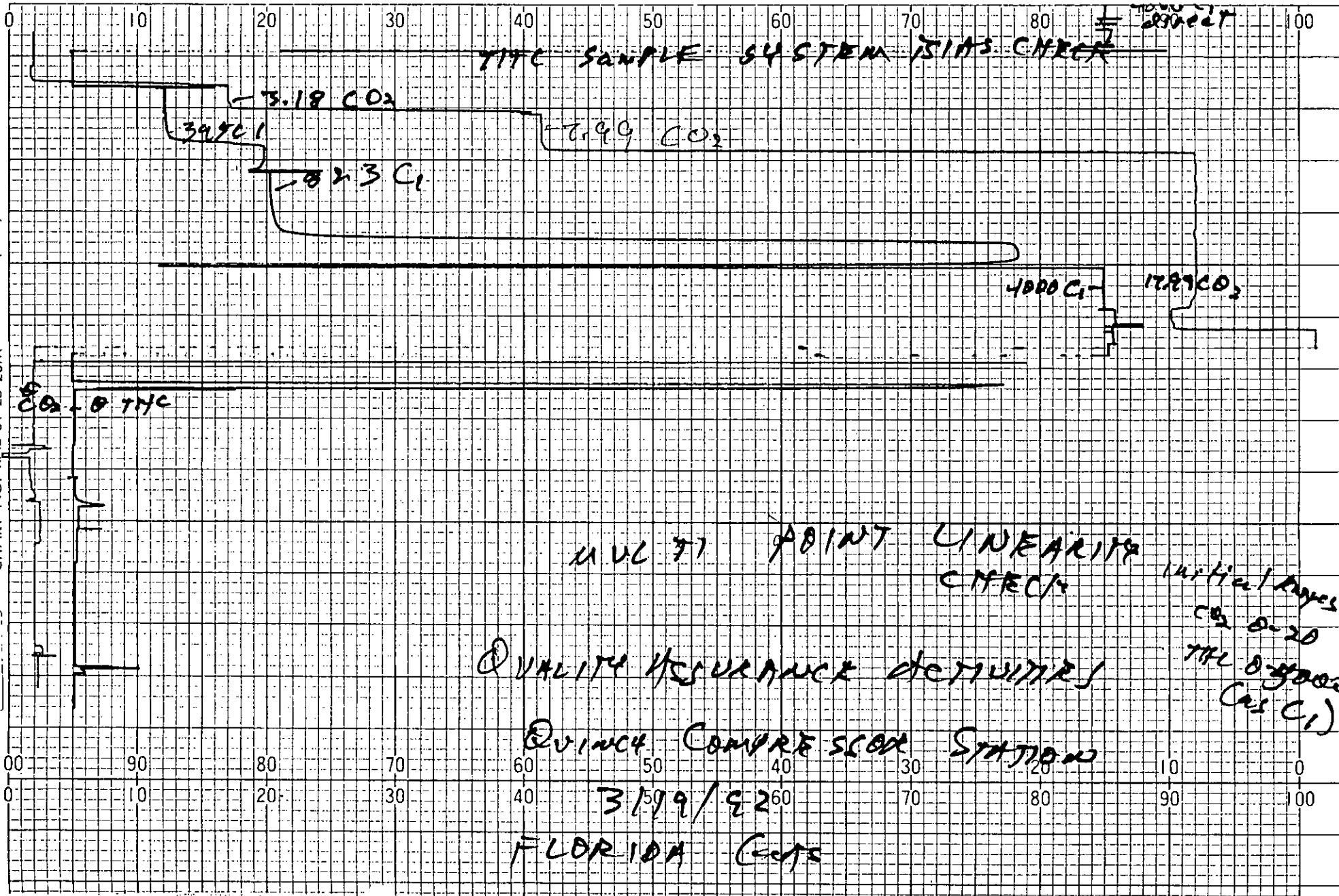
1020cm

CO₂, THC

1480 (6334)

CHART NO. RN2-01-25-20M

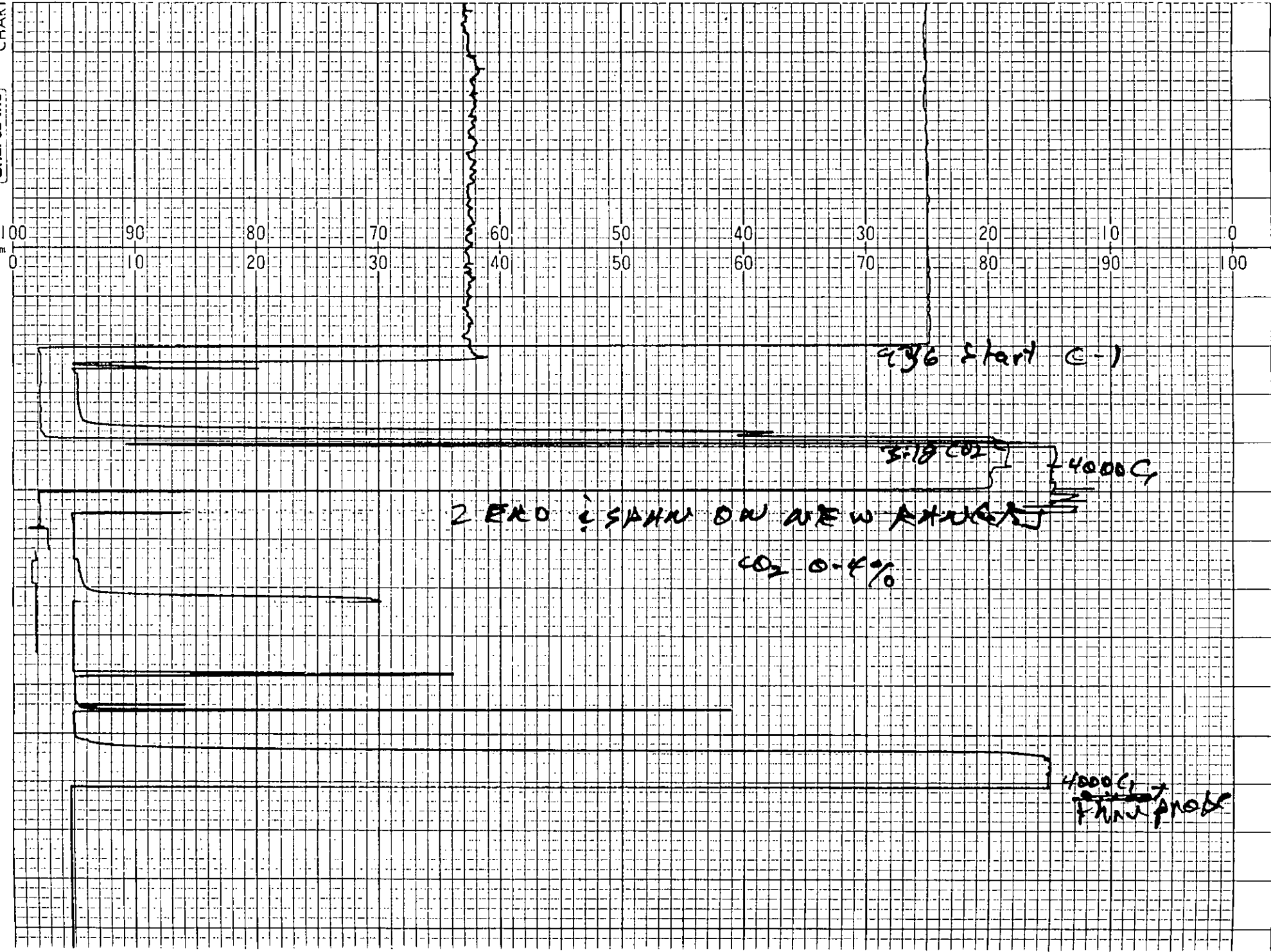
Charts, Inc.



CHART

Charts Inc

1460cm



3:36 Start (C-1)

3:18 CO2 } 4000 C

ZERO ISAPNU ON NEW ANALOG

CO2 0-4%

4000 C
PHU probe

END C-1 1026

DISCREPANCY
FLOWS ARE LOWER
MOISTURE DISCONTINUITIES

CO₂ = 2.93
THC = 1.560

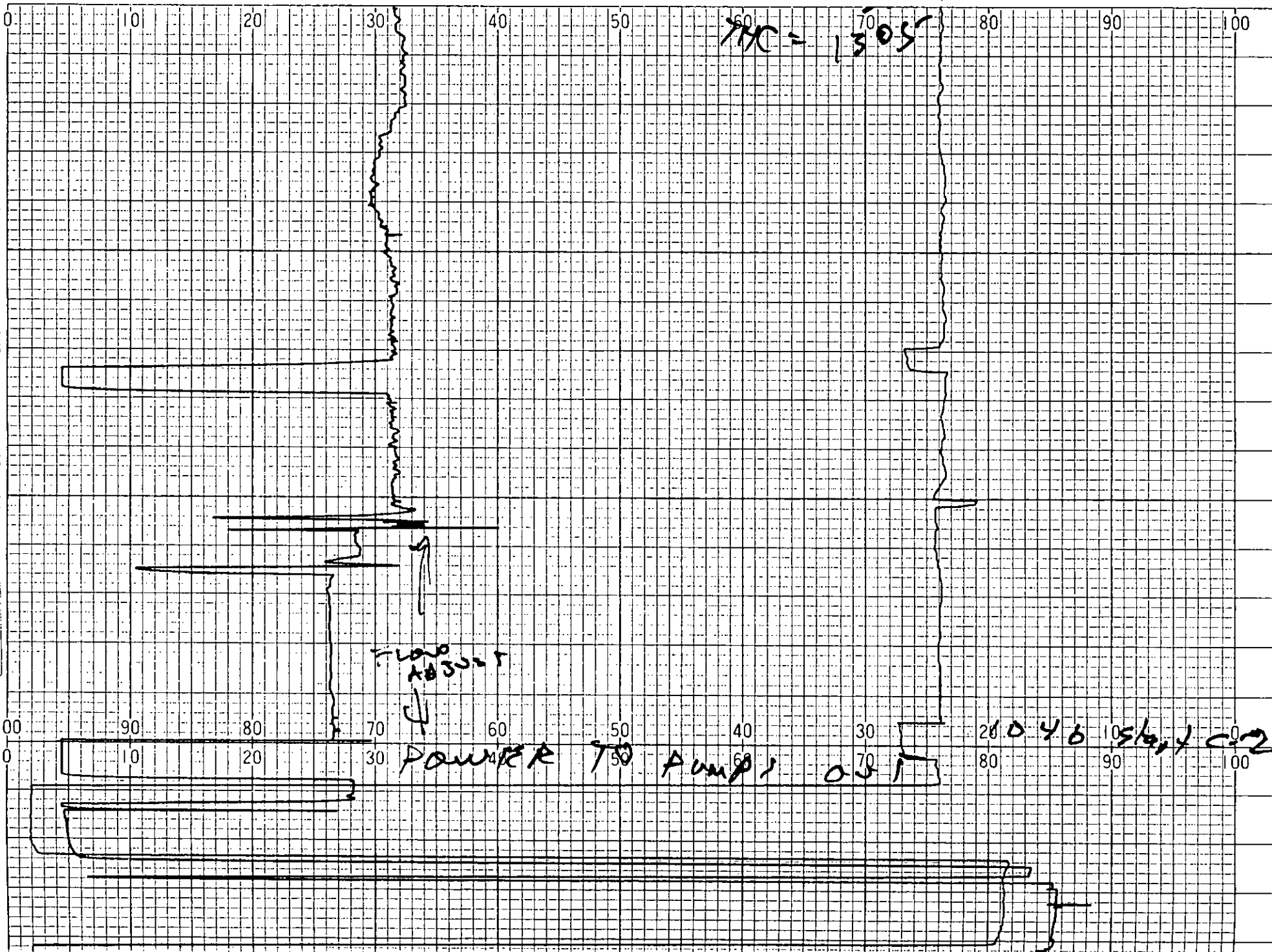
1440cm

100 90 80 70 60 50 40 30 20 10 0
0 10 20 30 40 50 60 70 80 90 100

(6334)

O. RN2-01-25-20M

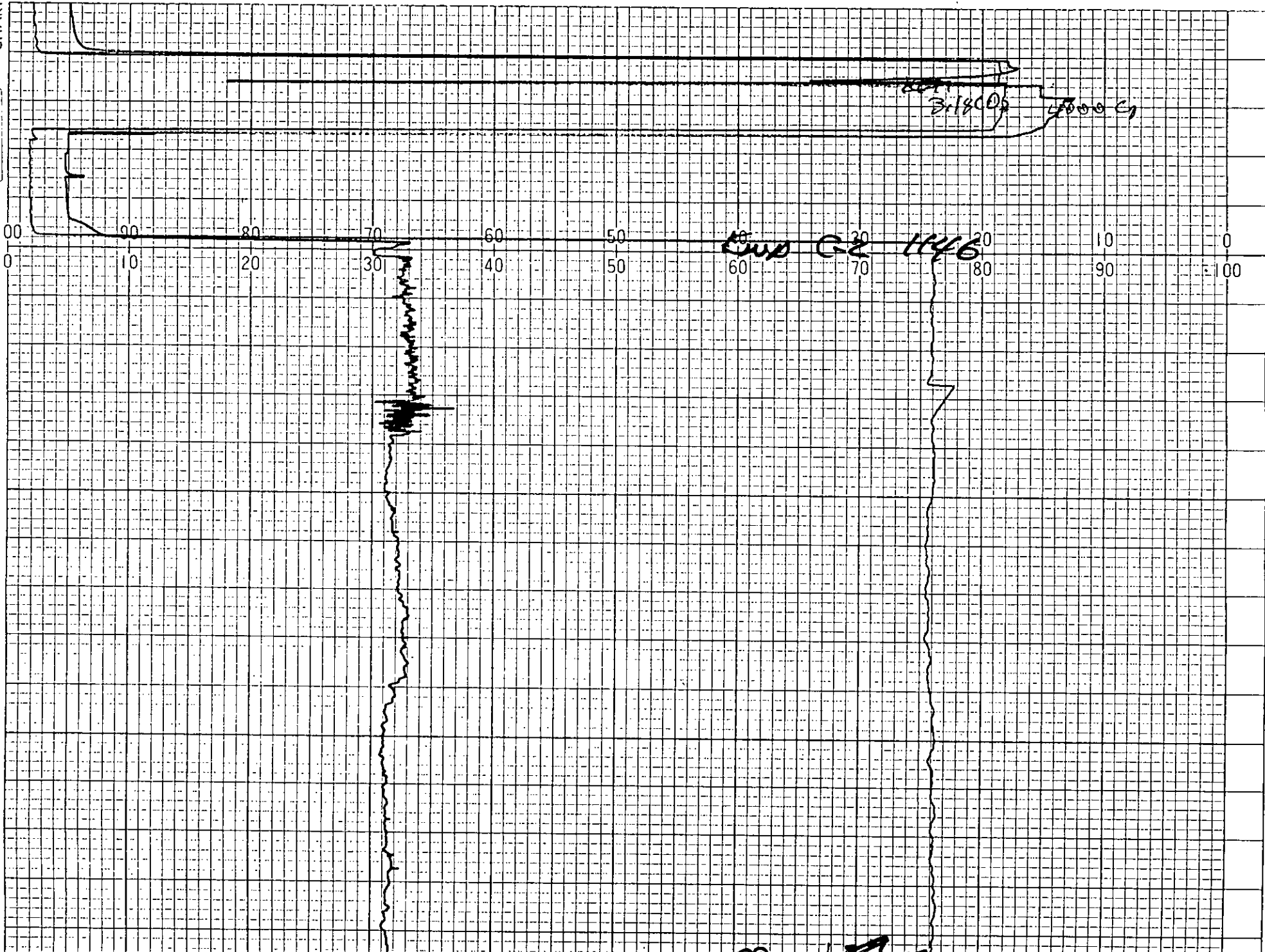
1420 (6334)
CHART NO. RN2-01-25-20M
Charts Inc



CHART

Charts Inc

1400cm
0



1380cm

100 90 80 70 60 50 40 30 20 10 0
 0 10 20 30 40 50 60 70 80 90 100

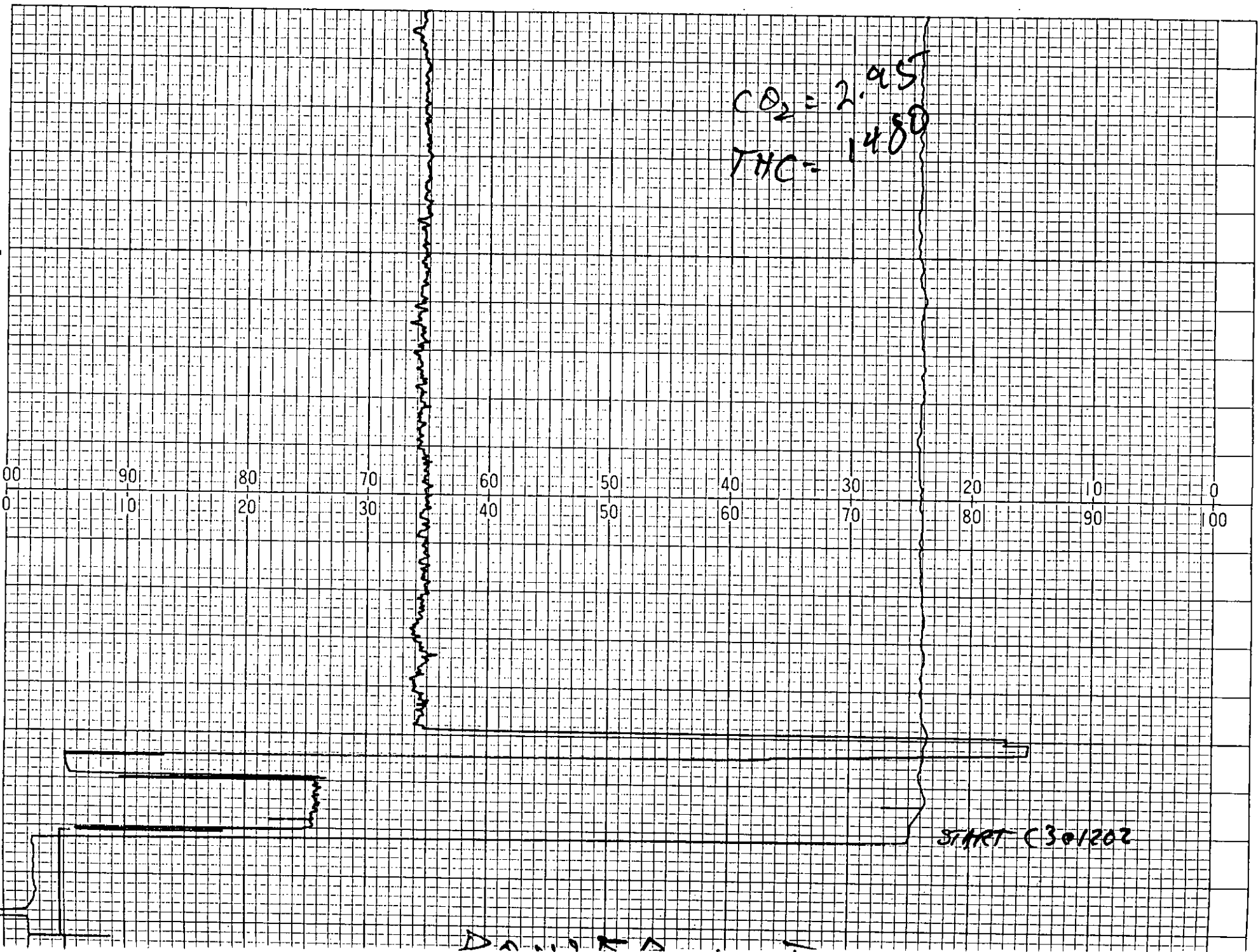
CO₂ = 2.95
 THC = 1480

(6334)

IO RN2-01-25-20M

START C301202

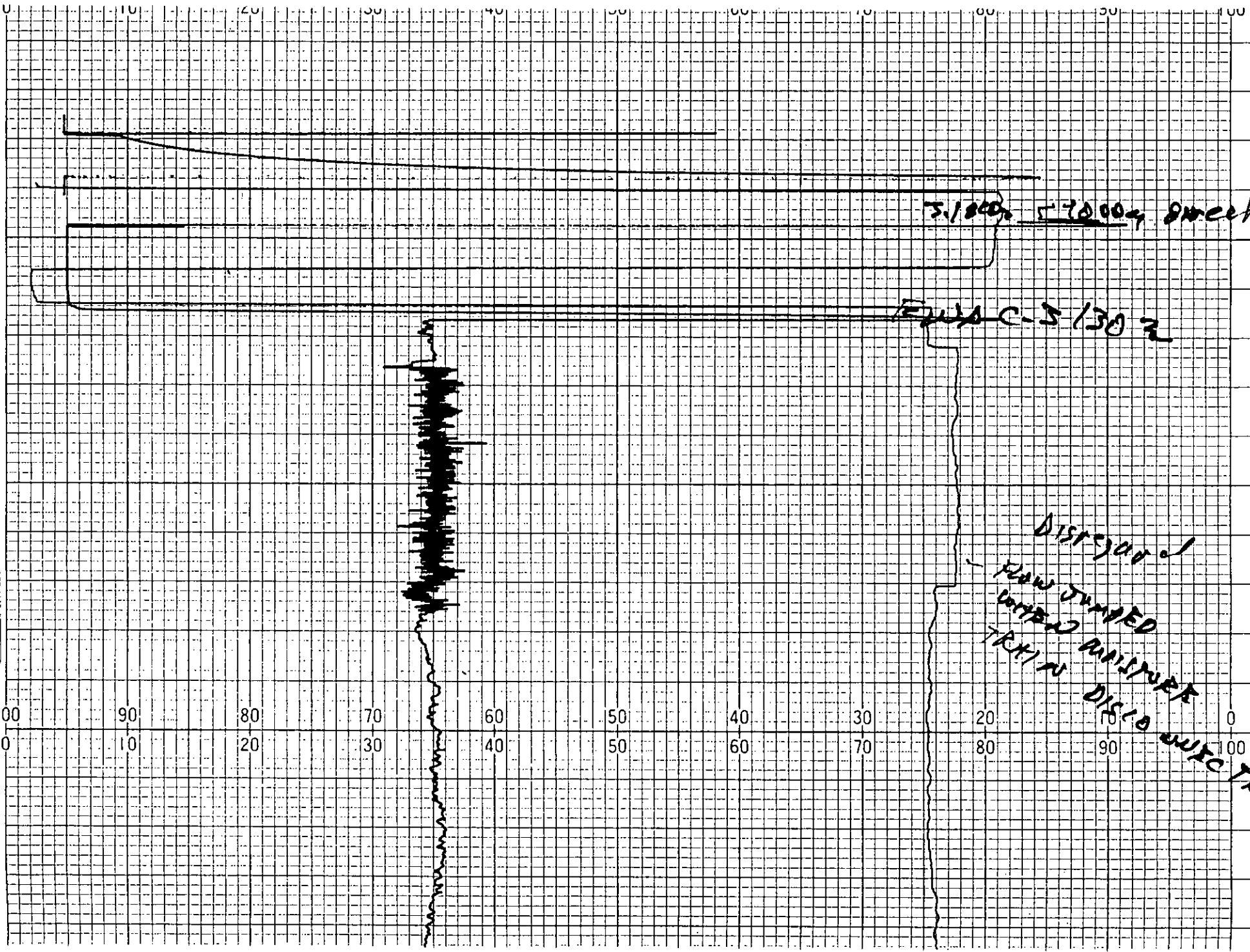
DATA



1.360cm (6334)

CHART NO. RN2-01-25-20W

Charts Inc

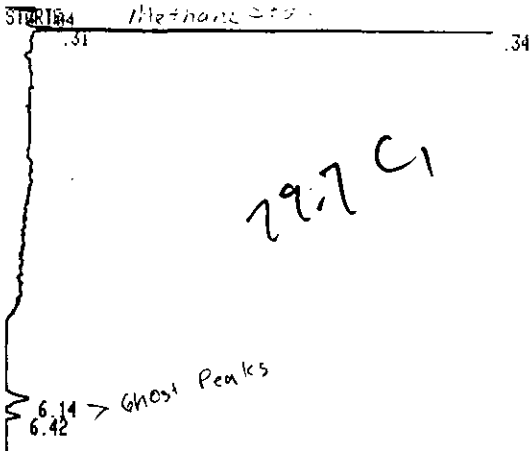


5.1000 5.7000 sweep

EQUA C-5/30 2

DISORDER
FLOW JUMPED
CONTROL PASSED
TRIALS DISCO UNEXPECTED

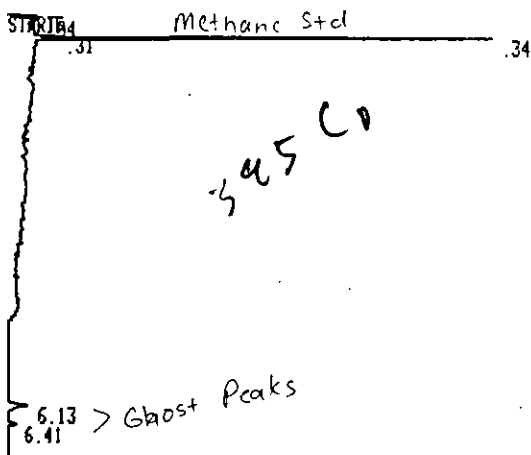
**APPENDIX F
CHROMATOGRAMS**



RUN # 81 MAR/19/92 09:28:47
 WORKFILE ID: B
 WORKFILE NAME:

AREA%	RT	AREA TYPE	AR/HT	AREA%
	0.04	872 BB	0.044	4.670
	0.31	354 D PV	0.016	1.896
	0.34	12180 D VB	0.015	65.235
	6.14	3585 BV	0.139	19.201
	6.42	1680 VV	0.090	8.998

TOTAL AREA= 18671
 MUL FACTOR= 1.0000E+00



RUN # 82 MAR/19/92 09:40:04
 WORKFILE ID: B
 WORKFILE NAME:

AREA%	RT	AREA TYPE	AR/HT	AREA%
	0.04	1387 PV	0.061	2.106
	0.31	386 D VV	0.017	0.586
	0.34	58926 D VB	0.015	89.454
	6.13	3656 VV	0.133	5.550
	6.41	1518 VV	0.090	2.304

TOTAL AREA= 65873
 MUL FACTOR= 1.0000E+00

***** LOOP UP *****

OP # 1 @
 (M-D-Y)DATE: 3 - 1 9 - 9 2 @
 (H-M-S)TIME: 9 - 0 - 0 @
 RUN # ? 8 ? 0 @

START 04

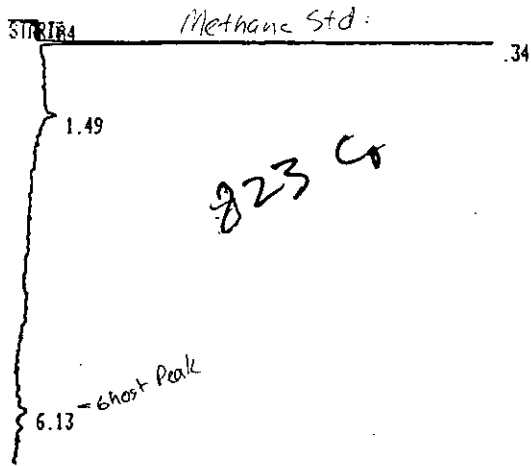
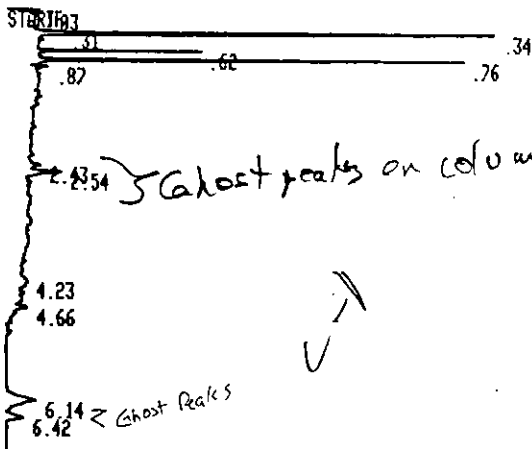


RUN # 80 MAR/19/92 09:15:06
 WORKFILE ID: B
 WORKFILE NAME:

AREA%	RT	AREA TYPE	AR/HT	AREA%
	0.04	1364 PV	0.064	13.161
	0.20	998 VV	0.036	9.630
	0.31	666 D VV	0.027	6.426
	6.18	6939 VP	0.221	66.953
	6.33	397 PB	0.068	3.831

TOTAL AREA= 10364
 MUL FACTOR= 1.0000E+00

TOTAL AREA= 1464000
MUL FACTOR= 1.0000E+00



RUN # 83 MAR/19/92 09:49:06
WORKFILE ID: B
WORKFILE NAME:

AREA%	RT	AREA	TYPE	AR/HT	AREA%
	0.84	835	PV	0.047	0.745
	0.34	107210	D PB	0.015	95.693
	1.49	2647	VV	0.167	2.363
	6.13	1343	VV	0.124	1.199

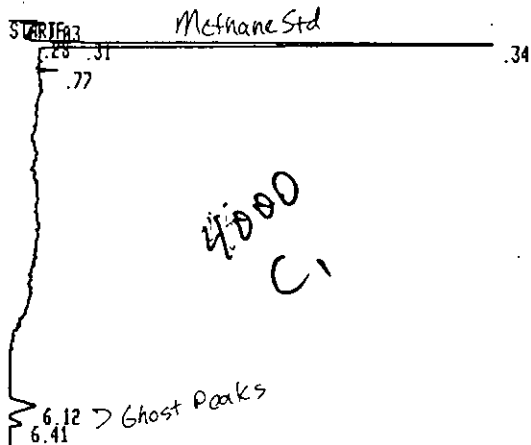
TOTAL AREA= 112030
MUL FACTOR= 1.0000E+00

RUN # 85 MAR/19/92 10:21:40
WORKFILE ID: B
WORKFILE NAME:

AREA%	RT	AREA	TYPE	AR/HT	AREA%
	0.83	440	BB	0.028	0.172
	0.31	196	D PP	0.010	0.077
	0.34	231360	D PB	0.015	90.391
	0.62	3249	D PB	0.019	1.269
	0.76	9482	D VB	0.021	3.705
	0.87	484	D BV	0.027	0.189
	2.43	768	BV	0.060	0.300
	2.54	2110	VP	0.059	0.824
	4.23	631	VV	0.063	0.247
	4.66	1001	VV	0.062	0.391
	6.14	4372	BV	0.138	1.708
	6.42	1861	VV	0.092	0.727

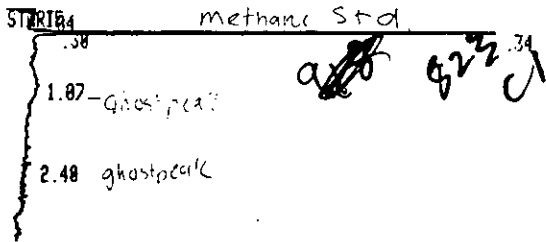
TOTAL AREA= 255950
MUL FACTOR= 1.0000E+00

5.801
5.801 : 490.391 = 6.03% v000



RUN # 84 MAR/19/92 10:06:42
WORKFILE ID: B
WORKFILE NAME:

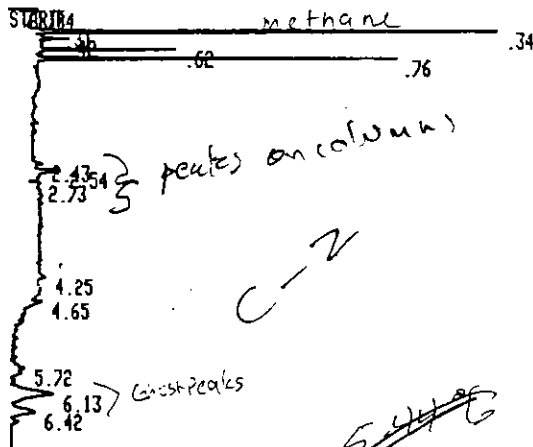
AREA%	RT	AREA	TYPE	AR/HT	AREA%
	0.83	1044	BV	0.045	0.071
	0.28	252	VV	0.028	0.017
	0.31	1111	VH	0.018	0.076
	0.34	1452200	DSHB	0.016	99.190
	0.77	506	DTPY	0.024	0.035
	6.12	6416	VV	0.186	0.438
	6.41	2524	VV	0.119	0.172



RUN # 87 MAR/19/92 10:44:43
 WORKFILE ID: B
 WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA%
	0.04	623 PV	0.037	0.527
	0.30	268 D PV	0.014	0.227
	0.34	116320 D VB	0.015	98.397
	1.07	743 PV	0.188	0.629
	2.40	261 D BP	0.029	0.221

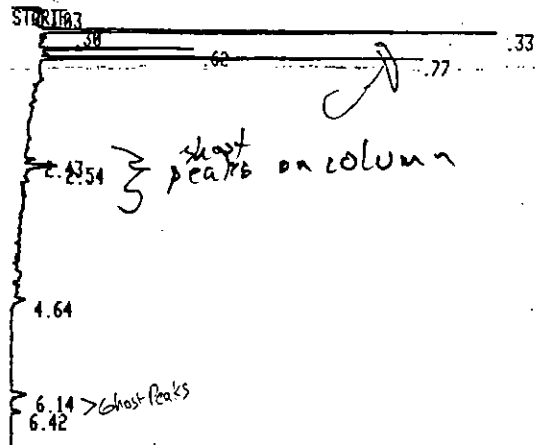
TOTAL AREA= 118210
 MUL FACTOR= 1.0000E+00



RUN # 88 MAR/19/92 10:56:51
 WORKFILE ID: B
 WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA%
	0.04	1368 PB	0.080	0.651
	0.31	118 D PP	0.007	0.056
	0.34	181380 D PB	0.015	86.313
	0.42	730 D PV	0.021	0.347
	0.62	2808 D VB	0.019	1.336
	0.76	7895 D PB	0.021	3.757
	2.43	543 PV	0.047	0.268
	2.54	1956 VV	0.064	0.931
	2.73	623 PV	0.057	0.297
	4.25	644 PP	0.070	0.307
	4.65	1125 VP	0.077	0.535
	5.72	1568 PV	0.099	0.746
	6.13	6367 VV	0.137	3.030
	6.42	3017 VV	0.113	1.436

TOTAL AREA= 210140



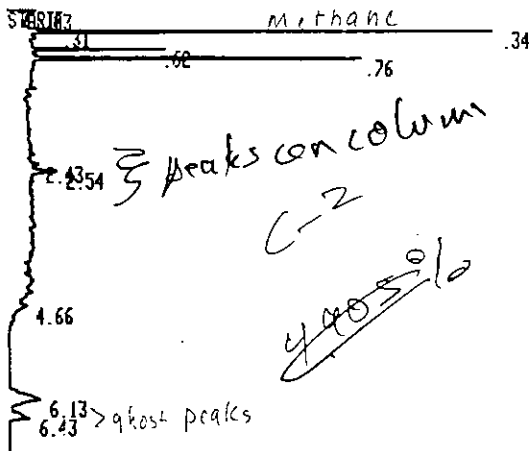
RUN # 86 MAR/19/92 10:32:48
 WORKFILE ID: B
 WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA%
	0.03	668 PB	0.047	0.279
	0.30	293 D PP	0.014	0.122
	0.33	219320 D PB	0.015	91.442
	0.62	3249 D PV	0.020	1.355
	0.77	8608 D VB	0.021	3.589
	2.43	535 PV	0.046	0.223
	2.54	2205 VV	0.064	0.919
	4.64	1345 VP	0.106	0.561
	6.14	2279 BP	0.109	0.558
	6.42	1731 PV	0.028	0.555

TOTAL AREA= 239830
 MUL FACTOR= 1.0000E+00

Handwritten calculations:
 3.51
 5.51 + 91
 = 5.68% UOC

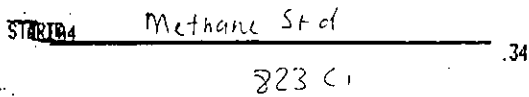
Handwritten calculations:
 6.282
 6.282 + 86.313
 = 6.78% UOC



RUN # 89 MAR/19/92 11:15:00
 WORKFILE ID: B
 WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
1	0.03	951 PV	0.056	0.460
2	0.31	100 PV	0.006	0.048
3	0.34	182020 D VB	0.015	88.038
4	0.62	2744 D PP	0.020	1.327
5	0.76	7398 D VB	0.021	3.578
6	2.43	725 PV	0.062	0.351
7	2.54	1682 VV	0.056	0.016
8	4.66	1386 VP	0.107	0.670
9	6.13	6369 VV	0.161	3.081
10	6.43	3370 VV	0.120	1.630

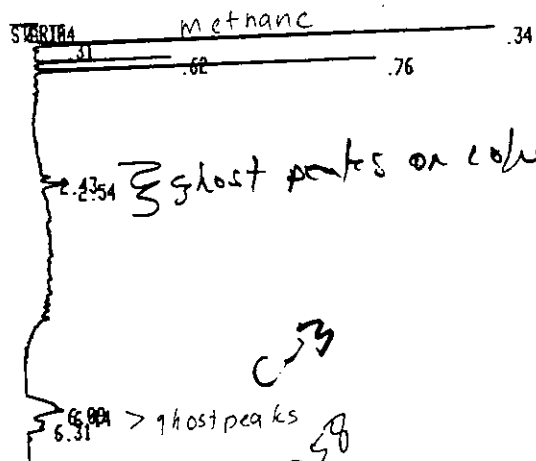
TOTAL AREA= 206750
 MUL FACTOR= 1.0000E+00



RUN # 90 MAR/19/92 11:28:25
 WORKFILE ID: B
 WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
1	0.04	970 BV	0.064	0.536
2	0.34	179950 D PB	0.015	99.464

TOTAL AREA= 180920
 MUL FACTOR= 1.0000E+00



RUN # 2 MAR/19/92 12:39:34
 WORKFILE ID: B
 WORKFILE NAME:

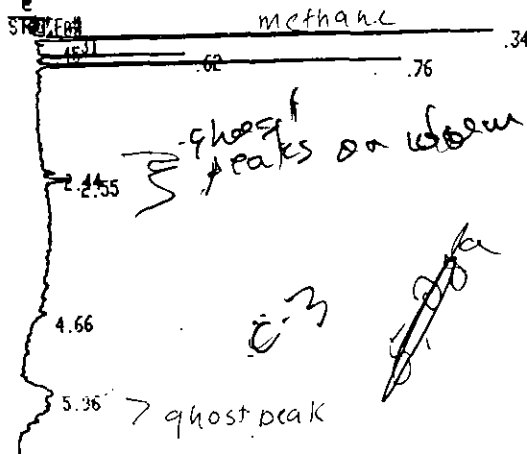
AREA#	RT	AREA TYPE	AR/HT	AREA#
1	0.04	1321 BV	0.060	0.652
2	0.31	341 D PV	0.015	0.162
3	0.34	183480 D VB	0.015	87.309 C1
4	0.62	2624 D PB	0.018	1.249 voc
5	0.76	7547 D VB	0.021	3.591
6	2.43	459 PV	0.044	0.210
7	2.54	1680 PV	0.058	0.299
8	6.09	6177 PV	0.160	2.939
9	6.14	3945 VV	0.088	1.827
10	6.31	2527 VV	0.101	1.203

TOTAL AREA= 210150
 MUL FACTOR= 1.0000E+00

= 5.25% U.D.

***** LOOP UP *****
 INTG # 8 TIME 0 @

OP # 1 @
 (M-D-Y)DATE: 3 - 1 9 - 9 2 @
 (H-M-S)TIME: 1 2 - 0 7 - 0 0
 @



RUN # 1 MAR/19/92 12:14:39
 WORKFILE ID: B
 WORKFILE NAME:

AREA#	RT	AREA	TYPE	AR/HT	AREA#
0.03	900	BB	0.039	0.399	
0.31	477	D PV	0.017	0.212	
0.34	200030	D VB	0.015	88.760	C
0.45	123	D BB	0.021	0.055	
0.62	3180	D VP	0.020	1.411	
0.76	8164	D VB	0.021	3.623	
2.44	524	PV	0.041	0.233	
2.55	1619	VV	0.055	0.749	
4.66	1301	VP	0.103	0.577	
5.96	9042	VV	0.260	4.012	

TOTAL AREA= 225360
 MUL FACTOR= 1.0000E+00

6.00% VAC
 O
 C

APPENDIX G
OPACITY DATA SHEETS

The Texas Air Control Board
Certifies That

EDWARD A. SACRE II

Has completed a course conducted by The Texas Air Control Board and
has met the requirements for evaluating visible emissions.



September 20, 1991

Date Certified

March 21, 1992

This Certificate Expires

Phillip J. Clark 9/20/91

Certifying Officer

Date

VISIBLE EMISSION OBSERVATION FORM

SOURCE NAME Florida Gas / Quincy Station			OBSERVATION DATE 3-19-92				START TIME 9:40 9:30				STOP TIME 10:40 10:30																				
ADDRESS											sec	M	0	15	30	45	sec	M	0	15	30	45									
CITY Quincy			STATE FL			ZIP			1	0	0	0	0	31	0	0	0	0	2	0	0	0									
PHONE			SOURCE ID NUMBER			2	0	0	0	0	0	0	0	32	0	0	0	0	3	0	0	0									
PROCESS EQUIPMENT Cooper Bessemer			OPERATING MODE 2700 BHP			3	0	0	0	0	0	0	0	33	0	0	0	0	4	0	0	0									
CONTROL EQUIPMENT			OPERATING MODE			4	0	0	0	0	0	0	0	34	0	0	0	0	5	0	0	0									
DESCRIBE EMISSION POINT circulr stack											5	0	0	0	0	0	35	0	0	0	0	6	0	0	0						
HEIGHT ABOVE GROUND LEVEL ~60'			HEIGHT RELATIVE TO OBSERVER ~60'			6	0	0	0	0	0	0	0	36	0	0	0	0	7	0	0	0									
DISTANCE FROM OBSERVER ~150'			DIRECTION FROM OBSERVER N=NE			7	0	0	0	0	0	0	0	37	0	0	0	0	8	0	0	0									
DESCRIBE EMISSIONS None											8	0	0	0	0	0	0	38	0	0	0	0	9	0	0	0					
EMISSION COLOR			PLUME TYPE: CONTINUOUS <input type="checkbox"/>			9	0	0	0	0	0	0	0	39	0	0	0	0	10	0	0	0									
			FUGITIVE <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>			10	0	0	0	0	0	0	0	40	0	0	0	0	11	0	0	0									
WATER DROPLETS PRESENT NO <input checked="" type="checkbox"/> YES <input type="checkbox"/>			IS WATER DROPLET PLUME ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/>			11	0	0	0	0	0	0	0	41	0	0	0	0	12	0	0	0									
AT WHAT POINT IN THE PLUME WAS OPACITY DETERMINED 2 duct diameters downstream of emission point											12	0	0	0	0	0	0	42	0	0	0	0	13	0	0	0	0	0	0		
DESCRIBE BACKGROUND sky											13	0	0	0	0	0	0	43	0	0	0	0	14	0	0	0	0	0	0		
BACKGROUND COLOR Blue/white			SKY CONDITIONS cloudy			14	0	0	0	0	0	0	0	44	0	0	0	0	15	0	0	0									
WIND SPEED 10-15 mph			WIND DIRECTION West			15	0	0	0	0	0	0	0	45	0	0	0	0	16	0	0	0									
AMBIENT TEMP. 71		WET BULB TEMP. 67		RELATIVE HUMIDITY 71%		16	0	0	0	0	0	0	0	46	0	0	0	0	17	0	0	0									
SOURCE LAYOUT SKETCH DRAW NORTH ARROW											17	0	0	0	0	0	0	47	0	0	0	0	18	0	0	0	0				
											18	0	0	0	0	0	0	0	48	0	0	0	0	19	0	0	0	0	0	0	0
											19	0	0	0	0	0	0	0	49	0	0	0	0	20	0	0	0	0	0	0	0
											20	0	0	0	0	0	0	0	50	0	0	0	0	21	0	0	0	0	0	0	0
											21	0	0	0	0	0	0	0	51	0	0	0	0	22	0	0	0	0	0	0	0
											22	0	0	0	0	0	0	0	52	0	0	0	0	23	0	0	0	0	0	0	0
											23	0	0	0	0	0	0	0	53	0	0	0	0	24	0	0	0	0	0	0	0
											24	0	0	0	0	0	0	0	54	0	0	0	0	25	0	0	0	0	0	0	0
											25	0	0	0	0	0	0	0	55	0	0	0	0	26	0	0	0	0	0	0	0
											26	0	0	0	0	0	0	0	56	0	0	0	0	27	0	0	0	0	0	0	0
											27	0	0	0	0	0	0	0	57	0	0	0	0	28	0	0	0	0	0	0	0
28	0	0	0	0	0	0	0	58	0	0	0	0	29	0	0	0	0	0	0	0											
29	0	0	0	0	0	0	0	59	0	0	0	0	30	0	0	0	0	0	0	0											
30	0	0	0	0	0	0	0	60	0	0	0	0	AVERAGE OPACITY FOR HIGHEST PERIOD	0	NUMBER OF READINGS ABOVE % WERE	0	0	0	0	0	0										
COMMENTS											RANGE OF OPACITY READINGS	0	MINIMUM	0	MAXIMUM	OBSERVER'S NAME (PRINT)	Tony Sallie														
											OBSERVER'S SIGNATURE	Tony Sallie	DATE	3-19-92	OBSERVER'S SIGNATURE	Tony Sallie															
											ORGANIZATION	Cubix	CERTIFIED BY	TALB	DATE	9-15-90															
I HAVE RECEIVED A COPY OF THESE OPACITY OBSERVATIONS											VERIFIED BY		DATE		TITLE																
SIGNATURE											DATE																				
TITLE											DATE																				

VISIBLE EMISSION OBSERVATION FORM

SOURCE NAME Florida Gas / Quincy Station			OBSERVATION DATE 3-19-92				START TIME 10:46			STOP TIME 11:46				
ADDRESS			SEC					SEC						
			M	0	15	30	45	M	0	15	30	45		
CITY Quincy			STATE FL		ZIP		1		2		3			
PHONE			SOURCE ID NUMBER 1400		4		5		6		7			
PROCESS EQUIPMENT Cooper Bessemer			OPERATING MODE 2700 BHP		8		9		10		11			
CONTROL EQUIPMENT			OPERATING MODE		12		13		14		15			
DESCRIBE EMISSION POINT circular stack			HEIGHT ABOVE GROUND LEVEL ~60'		HEIGHT RELATIVE TO OBSERVER ~60'		16		17		18			
DISTANCE FROM OBSERVER ~120'			DIRECTION FROM OBSERVER N		19		20		21		22			
DESCRIBE EMISSIONS None			EMISSION COLOR		PLUME TYPE: CONTINUOUS <input type="checkbox"/>		23		24		25			
					FUGITIVE <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>		26		27		28			
WATER DROPLETS PRESENT NO YES <input type="checkbox"/>			IS WATER DROPLET PLUME ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/>		29		30		31		32			
AT WHAT POINT IN THE PLUME WAS OPACITY DETERMINED 2 duct diameters downstream from emission point			BACKGROUND Sky		BACKGROUND COLOR Blue/white		SKY CONDITIONS Partly Cloudy		33		34			
			WIND SPEED 10 mph		WIND DIRECTION West		35		36		37			
AMBIENT TEMP. 76		WET BULB TEMP. 67		RELATIVE HUMIDITY 61%		38		39		40		41		
SOURCE LAYOUT SKETCH			DRAW NORTH ARROW			42		43		44		45		
			46		47		48		49		50		51	
			52		53		54		55		56		57	
			58		59		60		61		62		63	
			64		65		66		67		68		69	
			70		71		72		73		74		75	
			76		77		78		79		80		81	
			82		83		84		85		86		87	
			88		89		90		91		92		93	
			94		95		96		97		98		99	
			100		101		102		103		104		105	
COMMENTS			AVERAGE OPACITY FOR HIGHEST PERIOD				NUMBER OF READINGS ABOVE % WERE							
			RANGE OF OPACITY READINGS											
			MINIMUM				MAXIMUM							
			OBSERVER'S NAME (PRINT) Tony Sacre				DATE 3-19-92							
			OBSERVER'S SIGNATURE <i>Tony Sacre</i>				ORGANIZATION Cubic							
I HAVE RECEIVED A COPY OF THESE OPACITY OBSERVATIONS			CERTIFIED BY TALB				DATE 9-15-90							
SIGNATURE			VERIFIED BY				DATE							
TITLE														

VISIBLE EMISSION OBSERVATION FORM

SOURCE NAME <i>Florida Gas / Quincy Station</i>				OBSERVATION DATE <i>3-19-92</i>				START TIME <i>1202</i>				STOP TIME <i>1302</i>					
ADDRESS				sec				sec									
				M	0	15	30	45	M	0	15	30	45				
				1	0	0	0	0	31	0	0	0	0				
CITY <i>Quincy</i>		STATE <i>FL</i>		ZIP													
PHONE		SOURCE ID NUMBER <i>1406</i>															
PROCESS EQUIPMENT <i>Cooper Bessmer</i>				OPERATING MODE <i>2700 BHP</i>													
CONTROL EQUIPMENT				OPERATING MODE													
DESCRIBE EMISSION POINT <i>circular stack</i>																	
HEIGHT ABOVE GROUND LEVEL <i>~60'</i>				HEIGHT RELATIVE TO OBSERVER <i>~60'</i>													
DISTANCE FROM OBSERVER <i>~120'</i>				DIRECTION FROM OBSERVER <i>N-NE</i>													
DESCRIBE EMISSIONS <i>None</i>																	
EMISSION COLOR				PLUME TYPE: CONTINUOUS <input type="checkbox"/>													
				FUGITIVE <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>													
WATER DROPLETS PRESENT NO <input checked="" type="checkbox"/> YES <input type="checkbox"/>				IS WATER DROPLET PLUME ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/>													
AT WHAT POINT IN THE PLUME WAS OPACITY DETERMINED <i>2 duct diameters downstream of emission point</i>																	
DESCRIBE BACKGROUND <i>sky</i>																	
BACKGROUND COLOR <i>blue/white</i>				SKY CONDITIONS <i>Partly Cloudy</i>													
WIND SPEED <i>10-15 mph</i>				WIND DIRECTION <i>West</i>													
AMBIENT TEMP. <i>75 79</i>		WET BULB TEMP. <i>67 70</i>		RELATIVE HUMIDITY <i>66% 64%</i>													
SOURCE LAYOUT SKETCH				DRAW NORTH ARROW													
				22				0				0					
				23				0				0					
				24				0				0					
				25				0				0					
				26				0				0					
				27				0				0					
				28				0				0					
				29				0				0					
				30				0				0					
								AVERAGE OPACITY FOR HIGHEST PERIOD <i>0</i>				NUMBER OF READINGS ABOVE % WERE <i>0</i>					
COMMENTS				RANGE OF OPACITY READINGS <i>0</i> MINIMUM <i>0</i> MAXIMUM													
				OBSERVER'S NAME (PRINT) <i>TONY SAUCO</i>													
				OBSERVER'S SIGNATURE <i>Tony Sauc</i>				DATE <i>3-19-92</i>									
				ORGANIZATION <i>CUBIX</i>													
I HAVE RECEIVED A COPY OF THESE OPACITY OBSERVATIONS				CERTIFIED BY <i>TALB</i>				DATE <i>9-15-90</i>									
SIGNATURE		DATE		VERIFIED BY		DATE											
TITLE																	

**APPENDIX H:
FUEL ANALYSES
AND CALCULATIONS**



CERTIFICATE OF ANALYSIS NUMBER 199902

SAMPLE IDENT.: QUINCY STATION # 01 DATE: APRIL 08, 1992
FLORIDA GAS TRANS.
NATURAL GAS FUEL P. O. NO.: 92143
03/17/92 @ 10:15

FOR: CUBIX CORPORATION
9225 LOCKHART HIGHWAY
AUSTIN, TEXAS 78747

ATTN: MR. JOE RUDYK

ASTM D-3246
TOTAL SULFUR ANALYSIS

< 1 ppm by wt.

< 0.059 Grains/100 cu. ft. by vol.

< 0.105 Grains/100 cu. ft. by wt.

SOUTHERN PETROLEUM LABORATORIES, INC.

..... *J. C. Wimer*

J. C. WIMERY

MAR 19 '92 12:48 COMP...STA_16
To: Fred Grittin

From: Sta. 16

ANALYSIS

DATE: 03/19/92 ANALYSIS TIME: 345 STREAM SEQUENCE: 12
TIME: 13:48 CYCLE TIME: 360 STREAM#: 1
ANALYZER#: 2 MODE: RUN CYCLE START TIME: 13:41

COMP NAME	COMP CODE	MOLE %	GAL/MCF**	B.T.U.*	SP. GR.*
HEXANE +	151	0.055	0.0240	2.83	0.0018
PROPANE	152	0.291	0.0803	7.35	0.0044
I-BUTANE	153	0.077	0.0253	2.52	0.0016
N-BUTANE	154	0.065	0.0206	2.13	0.0013
IPENTANE	155	0.031	0.0113	1.23	0.0008
NPENTANE	156	0.020	0.0074	0.82	0.0005
NITROGEN	157	0.414	0.0000	0.00	0.0040
METHANE	158	96.401	0.0000	975.86	0.5340
CO2	159	0.684	0.0000	0.00	0.0104
ETHANE	160	1.961	0.5246	34.79	0.0204
TOTALS		100.000	0.6935	1027.54	0.5791

@ 14.730 PSIA DRY & UNCORRECTED FOR COMPRESSIBILITY

** @ 14.730 & 60 DEG. F

COMPRESSIBILITY FACTOR (1/Z) = 1.0021
 DRY B.T.U. @ 14.730 PSIA & 60 DEG. F CORRECTED FOR (1/Z) = 1029.7
 REAL SPECIFIC GRAVITY = 0.5800
 UNNORMALIZED TOTAL = 99.75
 ANALOG INPUT CHANNEL 1 = H2S 140 = .35292
 ANALOG INPUT CHANNEL 2 = WATER 144 = .21972

ACTIVE ALARMS

NONE

Hydrogen Sulfide .25

1 Gr = 15.83 PPM

Client: Florida Gas
 Sample ID: Quincy Station Fuel Gas

CALCULATION OF DENSITY AND HEATING VALUE

Component	% Volume	Molecular Wt.	Density (lb/ft3)	% volume		Component Gross Btu/lb	Weight Fract. Btu	Gross Heating Value (Btu/SCF)	Volume Fract. Btu
				Density	weight %				
Hydrogen		2.016	0.0053	0.00000	0.0000	61100	0.00	325	0
Oxygen		32.000	0.0846	0.00000	0.0000	0	0.00	0	0
Nitrogen	0.4140	28.016	0.0744	0.00031	0.6945	0	0.00	0	0
CO2	0.6840	44.01	0.117	0.00080	1.8044	0	0.00	0	0
CO		28.01	0.074	0.00000	0.0000	4347	0.00	322	0
Methane	96.4010	16.041	0.0424	0.04087	92.1585	23879	22006.54	1013	976.54
Ethane	1.9610	30.067	0.0803	0.00157	3.5504	22320	792.46	1792	35.141
Ethylene		28.051	0.0746	0.00000	0.0000	21644	0.00	1614	0
Propane	0.2910	44.092	0.1196	0.00035	0.7847	21661	169.98	2590	7.5369
propylene		42.077	0.111	0.00000	0.0000	21041	0.00	2336	0
Isobutane	0.0770	58.118	0.1582	0.00012	0.2747	21308	58.52	3363	2.5895
n-butane	0.0650	58.118	0.1582	0.00010	0.2319	21257	49.28	4016	2.6104
Isobutene		56.102	0.148	0.00000	0.0000	20840	0.00	3068	0
Isopentane	0.0310	72.144	0.1904	0.00006	0.1331	21091	28.07	4008	1.2425
n-pentane	0.0200	72.144	0.1904	0.00004	0.0859	21052	18.08	3993	0.7986
n-hexane	0.0550	86.169	0.2274	0.00013	0.2820	20940	59.05	4762	2.6191
H2S		34.076	0.0911	0.00000	0.0000	7100	0.00	647	0

total	100.00	Average Density 0.04435		100.0000	Gross Heating Value		Gross Heating Value	
		Specific Gravity 0.57976			Btu/lb		Btu/SCF	
					23182		1029	

CALCULATION OF F FACTORS

Component	Mol. Wt.	C Factor	H Factor	% volume	Fract. Wt.	Weight Percents				
						Carbon	Hydrogen	Nitrogen	Oxygen	Sulfur
Hydrogen	2.016	0	1	0.00	0.0000	0	0			
Oxygen	32	0	0	0.00	0.0000				0	
Nitrogen	28.016	0	0	0.41	11.5986	0	0	0.691821803		
CO2	44.01	0.272273	0	0.68	30.1028	0.48887724	0		1.3054	
CO	28.01	0.42587	0	0.00	0.0000	0	0		0	
Methane	16.041	0.75	0.25	96.40	1546.3684	69.1770465	23.059016			
Ethane	30.067	0.8	0.2	1.96	58.9614	2.8134905	0.7033726			
Ethylene	28.051	0.85714	0.14286	0.00	0.0000	0	0			
Propane	44.092	0.81818	0.18182	0.29	12.8308	0.62616591	0.1391482			
Propene	42.077	0.85714	0.14286	0.00	0.0000	0	0			
Isobutane	58.118	0.82759	0.17247	0.08	4.4751	0.22090441	0.0460365			
n-butane	58.118	0.82759	0.17247	0.07	3.7777	0.18647775	0.038862			
Isobutene	56.102	0.85714	0.14286	0.00	0.0000	0	0			
Isopentane	72.144	0.83333	0.16667	0.03	2.2365	0.11116465	0.0222335			
n-pentane	72.144	0.83333	0.16667	0.02	1.4429	0.07171913	0.0143442			
n-hexane	86.169	0.83721	0.16279	0.06	4.7393	0.23666603	0.0460182			
H2S	34.08	0	0	0.00	0.0000	0	0			0

Totals				99.99900	1676.5335	73.9325121	24.07	0.691821803	1.3054	0
--------	--	--	--	----------	-----------	------------	-------	-------------	--------	---

CALCULATED VALUES		
O2 F Factor (dry)	8637	DSCF of Exhaust/MM Btu of Fuel Burned @ 0% excess air
O2 F Factor (wet)	10641	SCF of Exhaust/MM Btu of Fuel Burned @ 0% excess air
Moisture F Factor	2004	SCF of Water/MM Btu of Fuel Burned @ 0% excess air
Combust. Moisture	18.83	volume % water in flue gas @ 0% excess air
Fo	1.8	fuel factor (dimensionless)
VOC Portion of fuel	2.50	%
CO2 F Factor	1024	DSCF of CO2/MM Btu of Fuel Burned @ 0% excess air

99.999

**APPENDIX J:
UNOFFICIAL TEST RESULTS**

Unofficial Test Results: Quincy Compressor Station

Operator/Plant Florida Gas Quincy Compressor Station
 Location Gadsden County, Florida
 Source Cooper-Bessamer
 Technicians LF,TS,NF

Test Run No.	C-1	C-2	C-3
Date	3/19/92	3/19/92	3/19/92
Start Time	09:36	10:46	12:02
Stop Time	10:36	11:46	13:02
Engine/Compressor Operation			
Engine Speed (rpm)	329	329	328
Ignition Timing (°BTDC)	3	3	3
Air Manifold Pressure (psig)	13.5	14	14
Air Manifold Temperature (°F)	100	108	108
Fuel Flow (SCFH)	18900	18904	18960
Fuel Temperature (°F)	78	78	79
Fuel Manifold Pressure (psig)	47	47.5	48
Pre-Combustion Chamber Pressure (psig)	42	43.5	43.5
Loading Step (pockets open out of 15 total)	15	14	14
Suction Pressure (psig)	700	700	698
Suction Temperature (°F)	66	66	67
Discharge Pressure (psig)	937	918	918
Discharge Temperature (°F)	98	99	100
Engine Load (BHP)	2645	2710	2683
Torque (%)	98	101	99
Turbo Exhaust Temperature (°F)	511/639	514/647	516/647
Ambient Conditions			
Atmospheric Pressure (in. Hg)	29.65	29.64	29.64
Temperature (°F) : Dry bulb	71	76	79
(°F) Wet bulb	68	67	70
Humidity (lb/lb air)	0.0138	0.0120	0.0135
Measured Emissions			
NOx (ppmv)	16.8	21.6	21.8
CO (ppmv)	248	209	206
O2 via Method 3a (%)	16.0	15.8	15.8
CO2 via Method 3a (%)	2.92	2.97	2.95
THC via EPA Method 25a (ppmv, wet)	1560	1305	1480
VOC via EPA Method 18 (% of THC)	5.86%	6.37%	5.63%
VOC i.e. non methane via EPA 18 (ppmv, wet)	91.3	83.1	83.3
VOC via Methods 25a and 18 (ppmv, dry)	96.8	88.0	88.4
SO2 in fuel (grains/100 DSCF)	<0.059	<0.059	<0.059
Stack Volumetric Flow Rates			
via Pitot Tube (SCFH, dry)	6.01E+05	5.81E+05	6.06E+05
Calculated Emission Rates (via pitot tube)			
NOx (lbs/hr)	1.21	1.50	1.58
CO (lbs/hr)	10.8	8.83	9.07
VOC (lbs/hr)	2.42	2.13	2.22
SO2 (lbs/hr)	<0.0016	<0.0016	<0.0016
NOx (tons/yr)	5.28	6.57	6.91
CO (tons/yr)	47.5	38.7	39.7
VOC (tons/yr)	10.59	9.31	9.74
SO2 (tons/yr)	<0.0070	<0.0070	<0.0070
NOx (g/hp-hr)	0.21	0.25	0.27
CO (g/hp-hr)	1.86	1.48	1.53
VOC (g/hp-hr)	0.41	0.36	0.38

Unofficial Test Results: Quincy Compressor Station

Operator/Plant	Florida Gas Quincy Compressor Station
Location	Gadsden County, Florida
Source	Cooper-Bessamer
Technicians	LF,TS,NF

Test Run No.	C-1	C-2	C-3
Stack Moisture & Molecular Wt. via EPA Method 4			
CO2 (%)	2.92	2.97	2.95
O2 (%)	15.95	15.80	15.80
Beginning Meter Reading (ft3)	571.346	594.017	615.515
Ending Meter Reading (ft3)	593.848	615.354	641.380
Beginning Impinger Wt (g)	2409.7	2435.7	2459.6
Ending Impinger Wt. (g)	2435.7	2459.6	2490
Dry Gas Meter Factor (Kd)	0.9904	0.9904	0.9904
Dry Gas Meter Temperature (°F begin)	98	110	110
Dry Gas Meter Temperature (°F end)	116	120	120
Atmospheric Pressure (in Hg, abs.)	29.65	29.64	29.64
Stack Gas Moisture (% volume)	5.63	5.54	5.80
Dry Gas Fraction	0.944	0.945	0.942
Stack Gas Molecular Wt. (lbs/lb-mole)	28.48	28.49	28.46
Stack Moisture & Molecular Wt. via Stoichiometry			
Fuel Moisture Content (vol % @ 0% O2)	18.83	18.83	18.83
Moisture Content (vol % at stack)	5.35	5.36	5.46
Difference between methods	5%	3%	6%
Stack Flow Rate via Pitot Tube			
Pitot Tube Factor	0.84	0.84	0.84
ΔP #1	2.40	1.70	1.80
ΔP #2	2.50	1.70	1.80
ΔP #3	1.90	2.20	2.20
ΔP #4	1.90	1.60	2.10
ΔP #5	1.80	2.20	1.90
ΔP #6	2.10	1.90	1.80
ΔP #7	1.80	1.90	2.36
ΔP #8	1.70	1.80	2.40
Sum of Square Root of ΔP's	11.3	10.9	11.4
Number of Traverse Points	8	8	8
Average Square Root of ΔP's	1.42	1.37	1.43
Average Temperature (°F)	510	509	509
Static Pressure (in. H2O)	-0.1	-0.15	-0.1
Stack Diameter (in.)	23.5	23.5	23.5
Stack Area (ft2)	3.01	3.01	3.01
Stack Velocity (ft/min)	6536	6311	6593
Stack Flow,wet (ACFM)	19688	19008	19858
Stack Flow,dry (SCFH)	6.01E+05	5.81E+05	6.06E+05
Stack Flow Rate via EPA Method 19			
Fuel Flow to Engine (SCFH)	18900	18904	18960
Fuel Heating Value (BTU/SCF)	1029	1029	1029
Fuel O2 F-Factor (DSCFH/MMBTU)	8637	8637	8637
Fuel CO2 F-Factor (DSCFH/MMBTU)	1024	1024	1024
Stack Flow Rate, dry via O2 F-factor (SCFH)	7.09E+05	6.89E+05	6.91E+05
Stack Flow Rate, dry via CO2 F-factor (SCFH)	6.82E+05	6.71E+05	6.77E+05
Difference between O2 F-factor and pitot tube	18%	18%	14%
Difference between CO2 F-factor and pitot tube	13%	15%	12%
Stack Flow Rate via Carbon Balance			
Fuel Carbon Content	1.030	1.030	1.030
Exhaust Carbon Content	3.10	3.12	3.12
Stack Flow Rate, dry via Carbon Balance (SCFH)	6.28E+05	6.24E+05	6.26E+05
Difference between carbon balance and pitot tube (SCFH)	4%	7%	3%



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION IV

345 COURTLAND STREET, N.E.
ATLANTA, GEORGIA 30365

4APT-AEB

MAY 31 1991

Mr. Clair H. Fancy, P.E., Chief
Bureau of Air Regulation
Florida Department of Environmental
Regulation
Twin Towers Office Building
2600 Blair Stone Road
Tallahassee, Florida 32399-2400

RE: Florida Gas Transmission Company Compressor Stations
PSD-FL-156 Santa Rosa County
PSD-FL-158 Washington County
PSD-FL-159 Gadsden County
PSD-FL-160 Taylor County
PSD-FL-161 Bradford County
PSD-FL-162 Marion County
PSD-FL-163 Orange County
PSD-FL-164 St. Lucie County

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JUN 03 1991

Division of Air
Resources Management

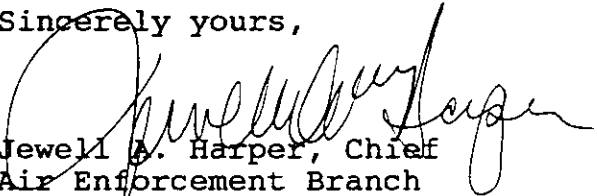
Dear Mr. Fancy:

This is to acknowledge receipt of your final determinations and permits for modifications to Compressor Station Nos. 12 through 18 and 20 of the above referenced source, by letters dated May 9, 1991.

The proposed projects are similar in scope in that they each consist of the addition of one reciprocating internal combustion engine to an existing compressor station. The engines proposed for the stations in Santa Rosa, Taylor and Bradford Counties will be sized at 4000 brake horsepower. The engines for the remaining five counties will be sized at 2400 brake horsepower. We have reviewed the packages as requested and have no adverse comments.

Thank you for the opportunity to review and comment on this application. If you have any questions or comments on this package, please contact Mr. Gregg Worley of my staff at (404) 347-2904.

Sincerely yours,


Jewell A. Harper, Chief
Air Enforcement Branch
Air, Pesticides, and Toxics
Management Division

J. Nelson
CHF/BE