

APR 27 2006

BUREAU OF AIR REGULATION

MILL RECONFIGURATION **PROJECT**

Air Construction Permit Application



Submitted By:

Prepared For:

INTERNATIONAL PAPER

INTERNATIONAL PAPER COMPANY PENSACOLA MILL 375 Muscogee Road Cantonment, FL 32533-0087 **Escambia County**



Florida Department of **Environmental Protection** Division of Air Resource Management 2600 Blair Stone Road MS 5500 Tallahassee, Florida 32399-2400

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TABLE OF CONTENTS

Sectio	n	Page Nu	ımbeı
1.	INTRO	DUCTION AND APPLICATION ORGANIZATION	 1- 1
2.	FACIL	ITY AND PROJECT OVERVIEW	 2- 1
2.1		FACILITY LOCATION	2- 1
2.2		FACILITY BACKGROUND INFORMATION	
2.3		CURRENT PROCESS DESCRIPTION	
2.4		PROPOSED RECONFIGURATION OF THE MILL	
۷.٦	2.4.1	Woodyard Operations	
	2.4.1	A-Line (Softwood) Operations	
	2.4.3	B-Line (Hardwood) Operations	
	2.4.4	Condensate/NCG System	
	2.4.5	Paper Machine Operations	
	2.4.6	Unchanged Operations	
2.5		PROJECT SCHEDULE	
3.	EMISS	IONS INVENTORY	 3- 1
3.1		EMISSION CALCULATION APPROACH	3-1
3.2		BASELINE ACTUAL EMISSIONS	3-2
	3.2.1	Softwood (A-Line) O ₂ Delignification System	
	3.2.2	Softwood (A-Line) Kamyr Digester and Brown Stock Washing Systems	3-3
	3.2.3	Softwood (A-Line) Bleach Plant	
	3.2.4	Hardwood (B-Line) O ₂ Delignification System	
	3.2.5	Hardwood (B-Line) Batch Digester and Brown Stock Washing Systems	3- 6
	3.2.6	Hardwood (B-Line) Bleach Plant	
	3.2.7	LVHC Thermal Oxidizer	
	3.2.8	No. 3 Paper Machine, No. 4 Pulp Dryer, and No. 5 Paper Machine	
	3.2.9	Woodyard Emission Sources	3-7
3.3		PROJECTED ACTUAL EMISSIONS	3-8
	3.3.1	Softwood (A-Line) O ₂ Delignification System	3-9
	3.3.2	Softwood (A-Line) Kamyr Digester and Brown Stock Washing Systems	3-1
	3.3.3	Softwood (A-Line) Bleach Plant System	3-11
	3.3.4	Hardwood (B-Line) O ₂ Delignification System	
	3.3.5	Hardwood (B-Line) Batch Digester and Brown Stock Washing Systems	
	3.3.6	Hardwood (B-Line) Bleach Plant System	
	3.3.7	LVHC Thermal Oxidizer	
	3.3.8	No. 3 Paper Machine, No. 4 Pulp Dryer, and No. 5 Paper Machine	3-13



TABLE OF CONTENTS (CONT.)

Sectio	nn	Page N	umber
	3.3.9	Woodyard Emission Sources	3-13
3.4		SUMMARY OF PROJECTED-RELATED EMISSIONS	3-15
4.	APPLI	CABLE REQUIREMENTS	4-1
4.1		FEDERAL AIR QUALITY REGULATIONS	4-1
	4.1.1	New Source Performance Standards (NSPS)	4-1
	4.1.2	National Emission Standards for Hazardous Air Pollutants (NESHAPs)	
	4.1.3	New Source Review (NSR)	
	4.1.4	Compliance Assurance Monitoring (CAM)	
4.2		STATE OF FLORIDA REQUIREMENTS	4-5
	4.2.1	Chapter 62-4 – Air Pollution Control - General Provisions	4-6
	4.2.2	Chapter 62-204 Air Pollution Control – General Provisions	4-6
	4.2.3	Chapter 62-210 Stationary Sources – General Requirements	
	4.2.4	Chapter 62-212 Stationary Sources – Preconstruction Review	
	4.2.5	Chapter 62-213 Operation Permits for Major Sources of Air Pollution	4-7
	426	Chapter 62-296 – Stationary Sources - Emission Standards	4-8

Appendix A – DEP APPLICATION FORMS

Appendix B – SUPPORTING EMISSION RATE CALCULATIONS



LIST OF TABLES

Table	Page Number
Table 2-1 List of Modified, Affected, and Unchanged Emission Units	2-8
Table 3-1 Baseline Actual Emissions	3-4
Table 3-2 Projected Actual Emissions	3-10
Table 3-3 Proposed LVHC Thermal Oxidizer Emission Limits	3-14
Table 3-4 Summary of Project-Related Emissions	3-16



LIST OF FIGURES

Figure	Page Number
Figure 2-1 Facility Location Map	2-2
Figure 2-2 Facility Plot Plan	2-4
Figure 2-3 Process Flow Diagram for Reconfigured Mill	2-9



1. INTRODUCTION AND APPLICATION ORGANIZATION

International Paper Company (IP) owns and operates a bleached Kraft pulp and paper Mill in Cantonment, Florida (Pensacola Mill or Mill). The IP Mill is a major source as defined by the Federal operating permit program (40 CFR Part 70) and the Federal new source review (NSR) program (40 CFR Part 52). In addition, the IP Mill is also subject to the Florida Title V Permit Regulations and New Source Review Regulations, Chapter 62-213 and Chapter 62-212, respectively of the Florida Administrative Code (F.A.C.).

The Pensacola Mill is planning to make modifications to their integrated Kraft pulp and paper Mill that will significantly reconfigure operations at the Mill. The modifications will take place during construction outages beginning in 2006 and extending into 2007. The modifications proposed by the Mill and the associated emission changes were reviewed to determine if the permitting requirements of the major New Source Review (NSR) program apply. IP has determined that the modifications will not result in a significant increase in the emissions of any Prevention of Significant Deterioration (PSD) regulated pollutant and thus PSD permitting does not apply. The PSD-regulated pollutants include, particulate matter (PM), particulate matter with an aerodynamic diameter less than 10 microns (PM₁₀), oxides of nitrogen (NO_X), sulfur dioxide (SO₂), carbon monoxide (CO), sulfuric acid mist (H₂SO₄), total reduced sulfur (TRS), volatile organic compounds (VOC), lead (Pb), fluorides (F), hydrogen sulfide (H₂S) and mercury (Hg). Consequently, IP has prepared the following Construction Permit application in accordance with the Florida Department of Environmental Protection (DEP) Chapter 62-210 requirements.

IP has incorporated the NSR Reform rules as implemented by Florida DEP as part of the demonstration of PSD non-applicability. Specifically, Baseline Actual Emissions and Projected Actual Emissions were calculated for the appropriate emissions units.

The remainder of this application includes the following information and documentation to support this application to obtain a permit to construct:



- Section 2 provides an overview of the Pensacola Mill's current configuration and operations as well as a description of the proposed facility changes.
- Section 3 provides an emissions inventory for all of the Mill emissions units that are determined to be part of the proposed Mill reconfiguration. Included in the emissions inventory are the baseline actual emissions and, as appropriate, the projected actual emission changes for emission units that will be modified or affected by the project. Documentation describing the emissions estimation methods and sample calculations are provided in Appendix B.
- Section 4 is a regulatory review that summarizes Federal and Florida air quality rules
 potentially applicable to the Mill due to the project. It includes a discussion of the
 applicability or non-applicability of each rule identified.
- Appendix A contains the applicable Florida DEP air construction permit application forms for existing emissions units that are being modified or that will be affected by the project.
- Appendix B contains supporting documentation tables for the calculation of emission rates from all of the emissions units included in this application.

The Mill has modified the original air construction permit application to incorporate Florida DEP's request for additional application (RAI) comments contained in the April 14, 2006 and March 21, 2006 letters. The current version of the air construction permit application is Version 1.2.

2. FACILITY AND PROJECT OVERVIEW

This section of the construction permit provides a brief overview of the Pensacola Mill's current configuration and operations. The specific changes that will be undertaken to reconfigure the Mill are provided as well.

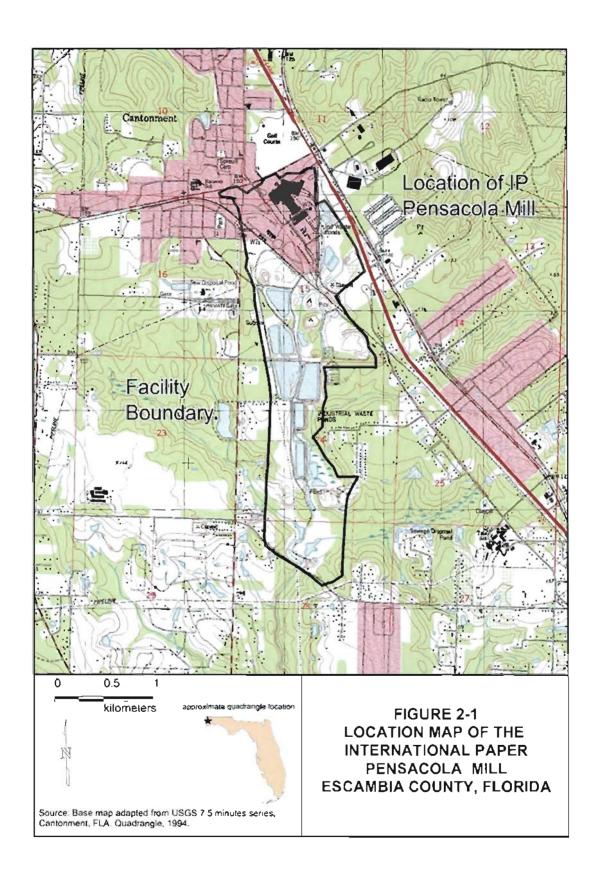
2.1 FACILITY LOCATION

The Pensacola Mill is located in Cantonment which is approximately 20 kilometers (km) north, northwest of Pensacola, Florida. Situated in the central portion of Escambia County, the Mill is about 6.5 km from the Alabama and Florida border. A facility location map is provided in Figure 2-1. The geographical coordinates for the approximate center of the processing area of the Mill are:

- Universal Transverse Mercator (UTM) Easting: 469,000
- Universal Transverse Mercator (UTM) Northing: 3,386,000
- UTM Zone: 16
- North American Datum (NAD): 1927
- Longitude (degrees, minutes, seconds): 87° 19' 24.0"
- Latitude (degrees, minutes, seconds): 30° 36' 28.1"

The Pensacola Mill is in the Mobile, AL; Pensacola-Panama City, FL; Southern MS Interstate Air Quality Control Region (AQCR). Within this AQCR, Escambia County is in attainment or unclassifiable/attainment for all criteria pollutants including ozone and particulate matter of 2.5 microns or less (PM_{2.5}) as designated in the July 2005 Code of Federal Regulations (CFR).

The area surrounding the Pensacola Mill is generally flat with minor changes in elevation. The Mill elevation is 140 ft above mean sea level (amsl). Within a 5 km radius of the Mill the maximum elevation is 203 ft amsl. The elevations for the surrounding topography were obtained from United States Geological Survey (USGS) Digital Elevation Model (DEM) 1:24,000 data files.





2.2 FACILITY BACKGROUND INFORMATION

The Mill is under the jurisdiction of the following State and Federal agencies:

Florida DEP Division of Air Resources Management 2600 Blair Stone Road MS 5500 Tallahassee, Florida 32399-2400 United States EPA - Region 4 Sam Nunn Atlanta Federal Center 61 Forsyth Street, SW Atlanta, GA 30303

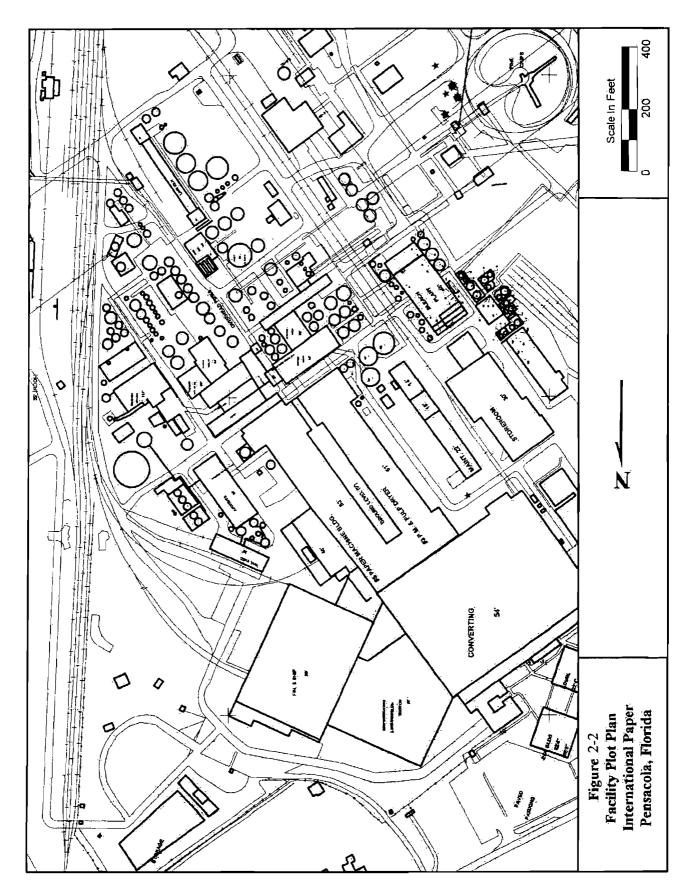
Florida DEP, Northwest District Air Program 160 Governmental Center Pensacola, Florida 32501-5794

IP's existing pulp Mill has been in operation since 1941. Major Mill expansion projects were completed in 1981 and 1986. The 1986 expansion resulted in a complete conversion to production of bleached Kraft fine paper and was permitted by the Florida DEP in 1985. In 1991 and 1992, separate PSD permit applications were submitted to the Florida DEP for two new gasfired boilers. The 1992 permit application included changes to Mill processes required to meet a consent order that the Mill had entered into with the DEP to meet water quality related requirements. Most recently, the Mill submitted a construction permit to increase the Mill's flexibility to produce softwood pulp.

The current configuration of the Mill includes wood preparation and storage, coal/wood fuel handling and storage, batch digesters, a continuous digester, brown stock washing, oxygen delignification, pulp bleaching facilities, recovery furnaces, power boilers, black liquor evaporators, smelt dissolving tanks, a Lime Kiln/Mud Dryer, a recausticizing facility, and tall oil and turpentine byproducts facilities. The Mill uses softwood and hardwood in their operations. A plot plan of the facility identifying the location of major emission points is provided in Figure 2-2.

2.3 CURRENT PROCESS DESCRIPTION

A mix of hardwood and softwood pulp is produced from wood furnished by on-site and offsite chip mills. The wood chips are stored and screened in separate hardwood and softwood storage





yards (hardwood in Yard 1 and softwood in Yard 2). The Mill incorporates steps to minimize and control fugitive emissions that may be generated as a result of the woodyard activities and throughout the production process. The Kraft cooking process is used to separate the lignin and wood fiber to produce brown pulp from wood chips. Softwood pulp is produced in a continuous digester, washed by a two-stage atmospheric diffusion washer, separated from wood knots by a disc knotter, and screened to separate rejects. Hardwood chips are cooked in twelve conventional direct steam batch digesters, which are arranged in two parallel sets of six. Each digester line has a dedicated blow tank into which the digesters discharge. The hardwood brown pulp is separated from wood knots by vibratory knotters and washed by two parallel lines of drum-type brown stock washers, and then screened to separate rejects. The softwood and hardwood pulps are further delignified in oxygen delignification reactors. delignification, the hardwood and softwood pulps are further washed and bleached in a threestage bleach plant. The hardwood and softwood bleaching sequences are identical and include: a 100% chlorine dioxide stage; an oxidative caustic extraction stage with hydrogen peroxide; and a final, 100% chlorine dioxide bleaching stage. The chlorine dioxide is generated on site.

The organic or lignin-laden filtrates (i.e., black liquor) from the pulping, oxygen delignification and washing processes are concentrated through two sets of evaporators. The No. 1 evaporator set mainly processes black liquor from the softwood pulp Mill, while the No. 2 evaporator set processes hardwood black liquor. The black liquor is concentrated to about 65% solids and burned in two identical Babcock and Wilcox recovery furnaces (No. 1 and No. 2). The recovery furnaces produce steam for energy generation and heat for the pulp and paper making processes. The inorganic ash (smelt) from the recovery furnaces is dissolved in water to make green liquor, which is then reprocessed into reusable cooking chemicals in the Mill's causticizing plant. The causticizing process combines lime with the green liquor in a slaker reactor to produce a sodium hydroxide and sodium sulfide solution (white liquor), which is the principle wood chip cooking chemical. A by-product from the slaking reaction is calcium carbonate or lime mud. The lime mud is washed and then processed in a Lime Kiln/Mud Dryer to produce reusable lime for the slaking reaction.



The Mill utilizes four power boilers to produce steam for energy generation using two steam turbines and provide heat for the pulping and paper making processes. This cogeneration system can produce nearly all of the electricity and steam required to run the Mill operations. Power Boilers No. 5 and 6 are natural gas-fired. Power Boiler No. 3 is coal-fired with natural gas as an alternate fuel. No. 4 Power Boiler is coal and bark-fired with natural gas as an alternate fuel.

Paper product is currently produced from pulp using two paper machines. Paper is produced on the No. 5 Paper Machine and is cut, sized, and packaged for final sale in an onsite converting operation. The paper produced on the No. 3 Paper Machine is shipped in either sheet or roll form to final customers. Market pulp is dried using a pulp-drying machine (No. 4 Pulp Dryer) and is converted to bales or rolls for final sale.

Approximately 23 million gallons per day (MGD) of wastewater from mill operations is treated in the wastewater treatment plant (WWTP). The WWTP consists of twin clarifiers for the removal of primary solids followed by two aerated stabilization basins and two secondary solids settling ponds all operated in series. The treated Mill effluent is released to Elevenmile Creek which feeds Perdido Bay.

2.4 PROPOSED RECONFIGURATION OF THE MILL

The proposed reconfiguration of the Mill will change the species of pulp being produced, alter how the pulp is processed, and increase the amount of product being manufactured. Specifically, the reconfiguration project will convert the Mill to 100% softwood production from its current mix of hardwood and softwood. As part of the conversion to softwood, the Mill will increase pulp and paper production to a peak daily level of approximately 2,500 air dried tons unbleached pulp per day (ADTUPD) and an annual level of 694,373 ADTUP per year. The softwood pulp will be used to produce unbleached linerboard and/or corrugated medium on the No. 5 Paper Machine. In addition a portion of the softwood pulp will be bleached and pulp will continued to be produced on the No. 4 Pulp Dryer.



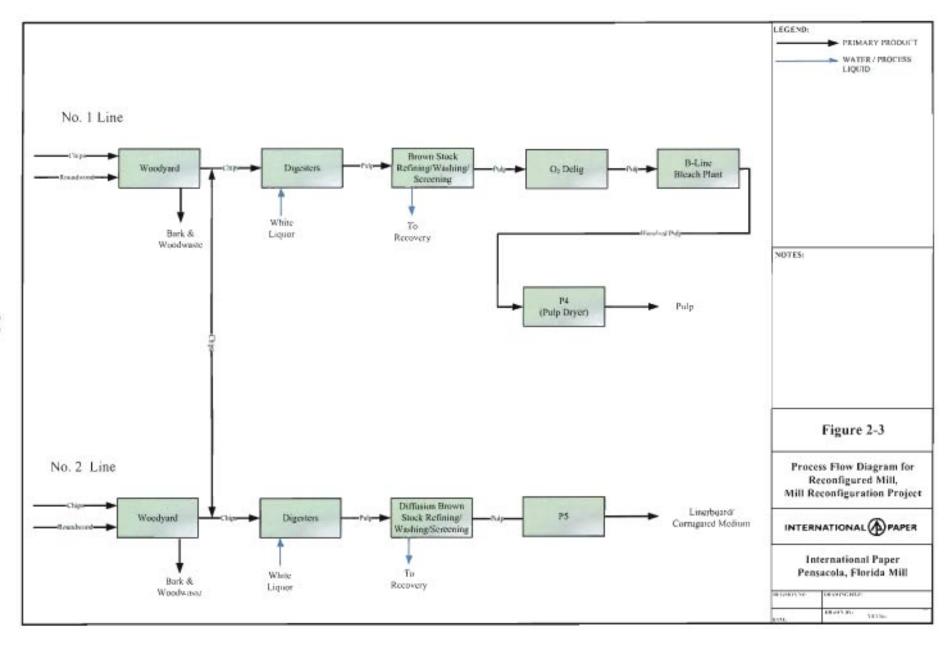
In order to accomplish the Mill reconfiguration, the Mill's Woodyard, the A-Line (Softwood) operations, the B-Line (Hardwood) operations, the Condensate/Non Condensable Gas (NCG) system, and Paper Machine systems will be impacted. Recovery Furnace operations, Causticizing operations, Utility operations, and the Wastewater Treatment operations will be unaffected. A summary of the emissions units at the Mill that will be modified as part of the proposed project, experience an incremental change in operations due to the project ("affected" emissions units) or will experience no changes is provided in Table 2-1. A process flow diagram for the reconfigured Mill is presented in Figure 2-3.

The Mill has conducted a Mill-wide mass balance study and determined that although there will be a significant increase in pulping capacity, the recovery operations and causticizing operations will be unaffected by the proposed project. The Mill's current project to convert the Mill to a linerboard Mill with some bleached pulp involves significant differences in the pulping process and will result in a reduction on cooking liquor (alkali) required for the brown pulp production. The increase in yield on the brown fiber (A-Line) line means that more of the wood that is purchased will be going into the final product and less will be dissolved and burned as black liquor. The Mill's material balances for the proposed project predict the black liquor solids (BLS) generated will decrease from 3,616 lbs of BLS per Oven Dried Unbleached Tons of Pulp (ODUTP) to 2,100 lbs of BLS/ODUTP on the A-Line. This change is supported through actual data from other IP softwood unbleached Mills. The Mill's material balances predict approximately a 300 lbs of BLS/ODUT increase on the B-Line line due changing from hardwood to softwood (3,391 lbs BLS/ODUTP to 3,734 lbs BLS/ODUTP). Although there will be an increase in lbs of BLS per ODUTP there will be an overall decrease in B-line ODUTP production and as a result less BLS produced.

Also, due to less aggressive cooking requirements, the alkali (white liquor) charge to the A-Line digester will decrease from 16.5% effective alkali to 13.5% effective alkali. This alkali decrease is predicted to reduce the total chemical applied on the A-Line from 1,560 lbs/ton to 980 lbs/ton. A 200 lbs/ton increase will occur on the B-Line when it is converted from hardwood to softwood

TABLE 2-1 List of Modified, Affected, and Unchanged Emission Units Mill Reconfiguration Project IP Pensacola Mill

Mill Area	Emission Units	Modified Units	Affected Units	Unaffected Units	Comments
WOODYARD	No. 1 Woodyard			Х	HW to SW, production decrease
	No. 2 Woodyard	х			SW production increase - no modifications identified, however permit limit on CTS throughput updated
PULPING SYSTEMS	Thermal Oxidizer		Х		Throughput increase
	Batch Digesters	X			HW to SW, turpentine system to be added
	Kamyr Continuous Digester	х			Throughput increase; chip feed, digester, and blow heat system modifications
	Digesters - Other Sources		Х		Throughput increase
	No. 1 Evaporator Set			X	BLS decrease from baseline
	No. 2 Evaporator Set			X	BLS decrease from baseline
	Evaporator - Other Sources			X	BLS decrease from baseline
	No. 1 Steam Stripper			X	Shut down
	No. 2 Steam Stripper			X	Decrease in throughput from baseline data
BLEACH PLANT	A-Line Bleach Plant			X	No longer in operation
	A Line Bleach Plant - Other Sources			X	No longer in operation
	B-Line Bleach Plant		X		HW to SW
	B Line Bleach Plant - Other Sources		X		HW to SW
	ERCO CIO ₂ Generator			X	Decrease in ClO ₂ from baseline
	Methanol Storage Tank			X	Decrease in ClO ₂ from baseline
RECOVERY	No. 1 Recovery Furnace			X	BLS decrease from baseline
	No. 2 Recovery Furnace			X	BLS decrease from baseline
	Recovery Area - Other Sources			X	BLS decrease from baseline
	No. 1 Smelt Dissolving Tank			X	BLS decrease from baseline
	No. 2 Smelt Dissolving Tank			X	BLS decrease from baseline
LIME KILN	Lime Kiln/Mud Dryer			х	No modification and no throughput increase.
CAUSTICIZING	Lime Slaker			X	No modification and no throughput increase.
	Lime Kiln Area - Other Sources			X	No modification and no throughput increase.
	Causticizing Area - Other Sources			X	No modification and no throughput increase.
WASHING	B Line Brown Stock Washing	х			HW to SW, foam system, soap system, and screening modifications
	B Line Washing - Other Sources	х			HW to SW, foam system, soap system, and screening modifications
	B Line O ₂ Delignification		X		HW to SW
	A Line Brown Stock Washing	Х			Modifications identified
	A Line Washing - Other Sources	X			Modifications identified
	A Line O ₂ Delignification	x			Modifications identified
WWTP	Waste Water Treatment			Х	Decrease in WWTP flow from baseline
POWER	Nos. 3, 4, 5 and 6 Power Boilers			Х	Steam decrease from baseline
	Coal & Ash Handling and Storage			Х	Steam decrease from baseline
	P3 Paper Machine			Х	Shut down indefinitely
	P4 Pulp Dryer	Х			Increase in speed and production
PAPER MACHINES	P5 Paper Machine	Х			Modifications identified
	P5 Paper Machine Starch Silos 1&2, Clay Silo Dust Collector		х		No modifications identified
	P5 Paper Machine Make-Down Area Vent		Х		Throughput increase
MISC.	Tall Oil Plant			Х	Will remain out of operation
	Chemical Additive - other sources		X		Throughput increase
	Turpentine Storage		X		Throughput increase
	Roll Grinder			X	No changes
	Converting Baghouse			X	No changes
	Roadways, Storage Piles, Material Handling Fugitive Emissions		Х		Affected by increased woodyard throughput and production





line due to the higher alkali charge required to cook pine. However, overall there will be less liquor used to produce pulp.

2.4.1 Woodyard Operations

There are two existing woodyards at the Mill. The No. 1 Woodyard is used to process hardwood and the No. 2 Woodyard processes softwood. In the future, the No. 2 Woodyard will operate at or near capacity with no planned modifications. The No. 1 Woodyard will be used to process enough softwood chips to support the proposed softwood pulp production of 694,373 air dried tons of unbleached pulp (ADTUP) per year. Additional purchased softwood chips and logs will supplement the current chip and softwood log operations. It is anticipated that the woodyards will process approximately 3,025 cords per day.

2.4.2 A-Line (Softwood) Operations

The A-Line (softwood) operations from pulping through washing and bleaching will be modified as part of the Mill reconfiguration. The Kamyr continuous digester will be physically modified to allow for a greater softwood pulping rate. Modifications will be made to the diffusion washer and refiners will be added to improve the quality of pulp that will be processed by the No. 5 Paper Machine. Portions of the A-Line O₂ Delignification and all of the bleaching operations will be discontinued; however, some of the A-Line O₂ Delignification process units and tanks will be reused as part of the decker system for the A-Line operations.

The A-Line O₂ Delignification process units that will be reused include the No. 1 Brown Stock Decker, the Pine Decker Filtrate Tank, the Screen Dilution Tank, and the Pine O₂ Blow Tank. In the future, The No. 1 Brown Stock Decker will continue to act as a Decker and a No. 2 Brown Stock Decker will be added. The Pine O₂ Blow Tank will be reused as a Rejects Refiner Feed Tank. Also the Screen Dilution Tank will be operated as a Cleaner Dilution Tank in the future. Finally, a new Press Feed Tank Reject Refiner Feed Tank will be installed.



2.4.3 B-Line (Hardwood) Operations

The B-Line (hardwood) operations will be reconfigured from hardwood pulping to softwood pulping. Specifically, the batch digesters will be equipped with a turpentine recovery system for processing softwood. The B-Line O₂ Delignification, Brown Stock Washer systems, and B-Line Bleach plant will be used to process softwood pulp. In addition, the B-Line Bleach Plant will operate at a reduced level since bleached pulp production will decrease.

2.4.4 Condensate/NCG System

The amount of condensate that is produced by the reconfigured operations will be reduced. Consequently the No. 2 Steam Stripper will have reduced flow. The NCG load to the thermal oxidizer will increase from current levels. The Mill will no longer operate the No. 1 Steam Stripper.

2.4.5 Paper Machine Operations

Several changes will be made to the No. 5 Paper Machine in order to produce linerboard and/or corrugated medium. The changes will occur at the wet end of the paper machine, the vacuum section of the machine, the dryers, and the winder section. The modified No. 5 Paper Machine will produce up to approximately 1,843 ADTUPD. The No. 4 Pulp Dryer will be modified to produce up to approximately 634 ADTPD of bleached softwood pulp. Operation of the No. 3 Paper Machine will be indefinitely discontinued. Florida DEP will be notified and the applicable permitting will be conducted prior to re-starting the No. 3 Paper Machine.

2.4.6 Unchanged Operations

As indicated, there are several areas of the Mill that will be unchanged by the Mill reconfiguration. The pine chip fines cyclone will act only as a backup to the Pine Chip No. 1 Cyclone. No modifications will be made to the No. 1 and No. 2 Recovery Furnaces, although it is anticipated that there will be a decrease in BLS generated and fired in the furnaces. The reduction in heat content will mean that steam from the recovery furnaces will decrease. The Evaporator loadings are not expected to change. The proposed Mill configuration will not



require additional steam and thus there is no incremental power boiler utilization planned for the project. Finally it is anticipated that the Mill's physical implementation of the clean condensate alternative (CCA) will not change as a result of the project, although the monitoring/record keeping may change.

In anticipation of the proposed CCA monitoring/record keeping changes, a revision to the CCA monitoring/recordkeeping method was submitted to the Florida DEP Northwest District office for their review/approval on April 10, 2006. The changes mentioned reflect the Pensacola Mill's plan to convert from the original proposal of 13 lbs/ODUTP methanol collection and to set allowances for diversion to the multi-surge basin to a credits/debits tracking system (Onyx Bank). The purpose of the requested change is to make a more seamless transition from a bleached mill to a hybrid (bleached and brown) mill. The Mill is currently in compliance with the original, agreed upon, continuous monitoring system and will continue in this mode until formal approval of the Onyx Bank method is received.

2.5 PROJECT SCHEDULE

IP anticipates making the proposed changes during the August 2006 and February 2007 Mill outage periods. In order to meet these dates, it will be necessary to have a final air construction permit by mid-July 2006. IP has communicated the aggressive project timeline to DEP and appreciates the commitment from DEP to work towards these goals. This project is critical to the future viability of the Mill and IP is prepared to assist DEP with meeting these goals and to ensure successful completion of the Mill reconfiguration project.



3. EMISSIONS INVENTORY

This section of the construction permit application includes an overview of the emissions data developed and relied upon to determine the change in emissions associated with the proposed reconfiguration of the Mill. The procedures used to prepare the emissions inventory are consistent with NSR Reform rules adopted by Florida. A general overview of the approach used to calculate the project-related emissions is provided in Section 3.1. Section 3.2 outlines the baseline actual emission for the changes associated with the project. A detailed discussion of the projected actual emissions is provided in Section 3.3. The difference between the baseline actual emissions and the future projected actual emissions was compared to the PSD significance levels to determine NSR applicability. Supporting tables, emission factors and related emissions inventory documentation are provided in Appendix B and any additional information not provided in this application will be provided upon request by IP.

3.1 EMISSION CALCULATION APPROACH

Under the NSR Reform Rules that have been implemented by Florida DEP, the Baseline Actual-to-Projected Actual applicability test is used to establish PSD/NSR applicability. The Baseline Actual-to-Projected Actual test is used to determine whether a significant emission increase results from the project. A significant emission increase occurs if, on a pollutant by pollutant basis, the sum of the pollutant emissions changes for each emissions unit that is part of the project exceeds the PSD significance level for the specific pollutant. Emissions changes must be determined for all emissions units associated with a project and thus all modified units and affected units for the project must be evaluated. Modified units are defined as those emissions units that will undergo a "physical change", or a "change in the method of operation" resulting in an emission change. Affected units are those units that are impacted by the proposed changes and will experience an emissions change as a result of a modification to an emissions unit located upstream or downstream (i.e., as a result of debottlenecking).



The emission change for a modified unit was calculated as the difference between the baseline actual emissions and the proposed future actual emissions which could reflect annual "potential to emit" (PTE) or maximum long-term process throughput as appropriate. The baseline actual emissions are defined as the average actual emissions rate from a consecutive 24-month period within 10 years of the permit application submittal. The emissions increases for affected units were calculated in the same fashion as the modified emissions units.

Emission rates associated with the Mill reconfiguration project were calculated based upon a combination of emission factors from Mill specific stack testing, the National Council of Air and Stream Improvement (NCASI) technical bulletins, and existing regulatory limits or operating emission limits. Whenever possible, priority was given to Mill specific factors followed by NCASI factors. Unit-specific emission factors, and their origin, are presented in Appendix B. Where appropriate, emission factors are consistent with those reported by IP in the electronic Annual Operating Report (AOR) that is submitted each year although additional factors have supplemented the AOR factors. Production increases were converted from an ADTBP/day basis to the applicable units of measure associated with the emission factor for a given emission unit. The Mill utilizes the following mill-specific relationships:

4.44 tons softwood chips = 1 ADTBP softwood
3.63 tons hardwood chips = 1 ADTBP hardwood
1 ADTUP = 0.94 ADTBP (hardwood)
1 ADTUP = 0.93 ADTBP (softwood)
1 ADTBP = 0.9 ODTBP

3.2 BASELINE ACTUAL EMISSIONS

Under the NSR Reform regulations incorporated in Chapter 62-210.200, baseline actual emissions may be developed for any consecutive, 24-month period within a 10 year period from the anticipated submittal of a permit application. Different 24-month periods may be used for different pollutants. The baseline actual emissions represent the average annual rate (tons per year) at which an emissions unit(s) actually emitted a pollutant for a consecutive 24 month period prior to the proposed change. It should be noted that any emissions exceeding an existing/current permit limit for a particular emissions unit was not credited to the baseline



emissions. In instances where baseline emissions could have exceeded a permit limit, the permit limit was substituted for the baseline emissions.

For the purposes of the proposed Mill reconfiguration, a review of historic Mill emissions and production data was conducted. IP selected the 2003/2004 two-year period to determine baseline actual emissions for SO₂, CO, NO_X, H₂SO₄, TRS and VOC. The 1998/1999 period was used for the PM/PM₁₀ calculation of baseline actual emissions. A summary of the baseline actual emissions rates for the modified and affected emissions units at the Mill is provided in Table 3-1 and details regarding the emissions data are summarized in the following subsections for the modified and affected emissions units. There are no project-related emissions of Pb, F, or Hg as these pollutants are associated with fossil-fuel combustion units and no fossil-fuel combustion units at the Mill are affected by the project.

3.2.1 Softwood (A-Line) O₂ Delignification System

The Softwood (A-Line) O₂ Delignification system includes multiple process units and tanks that have emissions of VOC and TRS. For each of the process units and tanks, baseline emissions were calculated using emissions test factors and 2003/2004 average annual softwood pulp production (ODTUP - oven dried tons of unbleached pulp). The emission test factors that were used to establish baseline VOC emissions were based on MACT I Phase II emission testing that was conducted in 2003 for several of the high volume low concentration (HVLC) emissions units at the Mill. The emission test factors were reported as methanol, which is the predominate VOC emitted at IP Mill. The TRS emission factors for the process units and tanks were based on data contained in the NCASI Technical Bulletin 849 for mills similar to the Pensacola Mill and the wood type (i.e., softwood).

3.2.2 Softwood (A-Line) Kamyr Digester and Brown Stock Washing Systems

The process units and tanks associated with the A-Line Kamyr Digester and Brown Stock Washers include Kamyr Digester, the Atmospheric Diffusion Washer, the High Density (HD)

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Table 3-1 Summary of Baseline Actual Emissions International Paper Pensacola Mill Pensacola, FL

	Pollutant & Baseline Emissions (TPY)							
Source	VOC	TRS	NO _X	SO ₂	co	H ₂ SO ₄	PM	PM ₁₀
A-Line (Softwood) O ₂ Delignification	40.20	9.75	N/A	N/A	16.72	N/A	N/A	N/A
A-Line (Softwood) Kamyr Digesters & Brown Stock Washing	4.20	1.57	N/A	N/A	N/A	N/A	N/A	N/A
A-Line (Softwood) Bleach Plant	10.39	1.76	N/A	N/A	84.02	N/A	N/A	N/A
B-Line (Hardwood) O ₂ Delignification	34.11	12.33	N/A	N/A	14.90	N/A	N/A	N/A
B-Line (Hardwood) Batch Digesters & Brown Stock Washing	201.81	27.74	N/A	N/A	N/A	N/A	N/A	N/A
B-Line (Hardwood) Bleach Plant	6.93	1.00	N/A	N/A	78.23	N/A	N/A	N/A
LVHC System/Thermal Oxidizer	0.13	0.32	36.28	14.35	0.40	2.39	2.25	2.25
P3 Paper Machine	4.96	N/A	N/A	N/A	N/A	N/A	N/A	N/A
P4 Pulp Dryer	3.30	N/A	N/A	N/A	N/A	N/A	N/A	N/A
P5 Paper Machine	12.67	N/A	N/A	N/A	N/A	N/A	0.93	0.93
No. 2 Woodyard	N/A	N/A	N/A	N/A	N/A	N/A	207.80	51.42
Totals	318.69	54.48	36.28	14.35	194.27	2.39	210.98	54.60



Diffusion Tank, and the 1st and 2nd Stage Filtrate Tank. Baseline VOC emissions from the Kamyr Digester were determined using the Mill's historic AOR emission factor and the 2003/2004 softwood pulp production. For the Atmospheric Diffusion Washer, VOC emissions were determined using NCASI Technical Bulletin 678 methanol emission factors. The HD and 1st and 2nd Stage Filtrate Tank VOC emissions were based on MACT I Phase II emission testing that was conducted in 2003 for several of the high volume low concentration (HVLC) emissions units at the Mill. Baseline TRS emissions were calculated for the Kamyr Digester and the Atmospheric Diffusion Washer. In both cases NCASI Technical Bulletin 849 TRS emission factors, which were reported in units of pounds of TRS per air-dried tons of pulp (ADTP), were the most representative factors available.

3.2.3 Softwood (A-Line) Bleach Plant

The A-Line Bleach Plant system consists of the Bleach Plant scrubber stack and several process units and tanks. For determining the baseline actual VOC emissions for the Bleach Plant scrubber stack, process units, and tanks, the Mill's historic stack test data and AOR emission factor (in terms of lbs of VOC per hour) and the average annual hours of Softwood Bleach Plant operation for the 2003/2004 period were used. For the Bleach Plant Scrubber and E_o Washer Hood Vent the Mill had readily available emission test data to verify the emission factors. For the other A-Line Bleach plant sources (E_o Seal Tank and E_o Tower), the Mill compared the AOR emissions factors with emission factors from NCASI Technical Bulletins 679 and 760 and determined that the AOR factors are representative. TRS baseline emission data for the Softwood Bleach Plant were based on a NCASI Technical Bulletin 849 TRS emission factors and the 2003/2004 production data.

3.2.4 Hardwood (B-Line) O₂ Delignification System

The VOC and TRS baseline emissions data for the Hardwood O₂ Delignification system were determined in a fashion similar to the Softwood O₂ Delignification system. Specifically, the emission test factors that were used to establish baseline VOC emissions were based on the MACT I Phase II emission testing that was conducted in 2003 for several hardwood high volume



low concentration (HVLC) emissions units at the Mill. These MACT I Phase II emission factors were multiplied by the 2003/2004 annual hardwood pulping production. The emission test factors were reported as methanol. The TRS baseline emissions were determined using representative emission factors from NCASI Technical Bulletin 849 and the hardwood pulp production.

3.2.5 Hardwood (B-Line) Batch Digester and Brown Stock Washing Systems

The Hardwood Batch Digester and Brown Stock Washing Systems consist of several process units and tanks that emit VOC and TRS. To calculate baseline VOC emissions for the Batch Digesters the emission factors from the AOR were used with the 2003/2004 hardwood pulp production. For the other process units and tanks, the MACT I Phase II emission test results from the 2003 HVLC testing program served as the basis for developing an emission factor. The MACT I Phase II emission factors were multiplied by the 2003/2004 annual hardwood pulping production. The baseline TRS emission from the Batch Digester were based on the AOR emission factor and 2003/2004 pulp production data. The baseline TRS emissions from the Brown Stock Washers were based on NCASI Technical Bulletin 849 and 2003/2004 pulp production data.

3.2.6 Hardwood (B-Line) Bleach Plant

The B-Line Bleach Plant system consists of its own scrubber stack and several process units and tanks. For determining the baseline actual VOC emissions for the Bleach Plant scrubber stack, process units, and tanks, the Mill's historic AOR emission factor (in terms of lbs of VOC per hour) and the average annual hours of Hardwood Bleach Plant operation for the 2003/2004 period were used. The Mill has emission test data to support the B-Line Bleach Plant Scrubber and B-Line E_o Washer Hood Vent emission factors. As with the A-Line, the Mill compared the B-Line (hardwood) E_o Seal Tank and E_o Tower AOR emissions factors with emission factors from NCASI Technical Bulletins 679 and 760 and determined that the AOR factors are representative. The TRS baseline emissions were based on NCASI Technical Bulletin 849 and 2003/2004 pulp production data.



3.2.7 LVHC Thermal Oxidizer

The Thermal Oxidizer has emissions of several PSD pollutants including SO₂, NO_X, CO, VOC, H₂SO₄, PM/PM₁₀, TRS, and VOC. Baseline emissions for each of these PSD pollutants were calculated using the AOR emission factors and the appropriate 24-months of annual average production data (i.e., 1998/1999 for PM/PM₁₀ and 2003/2004 for all other PSD pollutants except NO_X). For NO_X, the emissions from the LVHC were determined to be equivalent to the short-term emission rate of 9.1 lb/hr. Therefore the hourly NO_X emission rate was multiplied by the 2003/2004 average hours of pulping production to determine a baseline tons per year emission rate.

3.2.8 No. 3 Paper Machine, No. 4 Pulp Dryer, and No. 5 Paper Machine

The No. 3 Paper Machine, the No. 4 Pulp Dryer, and the No. 5 Paper Machine have baseline emissions of VOC. In addition the No. 5 Paper Machine also has PM/PM₁₀ baseline emissions associated with processing operations at the end of the paper making cycle. To determine the baseline actual VOC emissions for the two paper machines and the pulp dryer, a VOC emission factor from NCAS1 Technical Bulletin 884 was multiplied by the individual 2003/2004 paper machine production levels (ADTFBP – air dried tons of finished bleach pulp). The NCAS1 emission factor was for bleach pulp. The PM/PM₁₀ baseline emissions from the No. 5 Paper Machine were determined using the AOR emission factor and the annual average 1998/1999 ADTBP production.

3.2.9 Woodyard Emission Sources

Baseline PM/PM₁₀ emissions were determined for the woodyard and roadway emission sources. The woodyard sources included general woodyard activities on the hardwood (Line No. 1) and softwood (Line No. 2) lines. The AOR woodyard emission factor was used with the 1998/1999 annual average softwood and hardwood chip production to determine baseline PM/PM₁₀ emission. The Pine Chip No. 1 Cyclone and the Air Density separator baseline PM/PM₁₀ emission were determined using the hourly permitted emission rate multiplied by the 1998/1999 average hours of operation. Finally baseline roadway emissions from paved and unpaved



roadways were calculated using the methods developed by USEPA and published in AP-42, Chapter 13.2.1. Representative truck traffic and truck weights were developed from Mill records and emissions were determined for each segment of roadway at the Mill. A silt loading based on the USEPA default value was used in the roadway calculations and was justified based on observations of the Mill roads.

3.3 PROJECTED ACTUAL EMISSIONS

Projected actual emissions are the emissions that will result from the physical or operational change to modified emissions unit(s) and the affected emissions unit(s). In the case of this construction permit application, the future projected actual emissions are the emissions that will result from the reconfiguration of the Mill and will include both emission increases and emission decreases. The projected actual emissions should reflect the actual planned production or utilization level that the Mill will achieve over the five year period beginning once the project is fully operational. By rule the projected actual emissions can exclude emissions (capable of accommodating) that could have been achieved during the 24-month baseline period and that are independent of any planned part of the proposed project.

Typically the projected actual emissions represent the level of emissions that are actually anticipated to occur based on long-term (i.e., 5-year) business projections including operating plans, stock perspectives, shareholder reports, etc. The period of projection should be ten years if the proposed project includes a change in an emissions unit's capacity or potential to emit and a significant emissions increase will result if the full emissions unit utilization were to occur. If the projected actual emissions reflect 100% utilization and 8,760 hours of operation, the use of business projections does not need to be developed.

For the Mill's reconfiguration project, full utilization (8,760 hours) at maximum annual rates and constant operation were used to determine the projected actual emissions and thus no business documentation has been included with this construction permit application. Additionally, capable of accommodating emissions were not excluded in the projected actual emissions although they could be excluded under the NSR Reform rules. It should be noted that by not



excluding capable of accommodating emissions (i.e., those emissions levels that the Mill could currently achieve regardless of the proposed project), the projected actual emissions will be conservatively overstated. A summary of the projected actual emissions for the modified and affected emissions units at the Mill is presented in Table 3-2. A discussion of the specific information used to calculate the projected actual emissions for the emissions units is provided in the following sub-sections and in Appendix B.

For most of the Mill emissions units that will be part of the reconfiguration project, the emission factors that were used to develop the baseline actual emissions will also be appropriate for projecting future actual emissions. However, for some emission units that were part of the hardwood pulping process and will now process softwood pulp, softwood pulping emission factors were used to project actual emissions.

3.3.1 Softwood (A-Line) O₂ Delignification System

Projected actual VOC and TRS emissions for the Softwood O₂ Delignification system include emission decreases and emission increases for the various process units and tanks. The Mill has determined that in the future, the secondary knotter, the rejects drainer, and the secondary knotter level tank will no longer operate and thus there will be no VOC or TRS emissions from The screen dilution tank operation will be used as a cleaner feed tank in the these sources. future Mill configuration. Based on the process conditions expected in the future case, the Mill believes that the VOC and TRS emission from the new cleaner feed tank will be equivalent to the refined rejects tank. The softwood (pine) O₂ blow tank will operate as a rejects refiner feed tank and will have an emission factor equivalent to the current secondary knotter level tank. Similarly, the No. 1 post oxygen washer (POW) will operate as a decker (the A-Line No. 2 Brown Stock Decker) in

Table 3-2 Summary of Projected Actual Emissions International Paper Pensacola Mill Pensacola, FL

Pollutant & Baseline Emissions (T						s (TPY)		
Source	VOC	TRS	NO _X _	SO ₂	CO	H ₂ SO ₄	PM	PM ₁₀
A-Line (Softwood) O ₂ Delignification	33.21	16.88	N/A	N/A	0.00	N/A	N/A	N/A
A-Line (Softwood) Kamyr Digesters & Brown Stock Washing	7.77	2.91	N/A	N/A	N/A	N/A	N/A	N/A
A-Line (Softwood) Bleach Plant	0.00	0.00	N/A	N/A	0.00	N/A	N/A	N/A
B-Line (Hardwood) O ₂ Delignification	24.96	6.26	N/A	N/A	10.73	N/A	N/A	N/A
B-Line (Hardwood) Batch Digesters & Brown Stock Washing	146.76	24.55	N/A	N/A	N/A	N/A	N/A	N/A
B-Line (Hardwood) Bleach Plant	6.59	1.13	N/A	N/A	56.33	N/A	N/A	N/A
LVHC System/Thermal Oxidizer	0.17	0.42	68.33	15.77	0.44	6.13	8.76	8.76
P3 Paper Machine	0.00	N/A	N/A	N/A	N/A	N/A	N/A	N/A
P4 Pulp Dryer	5.68	N/A	N/A	N/A	N/A	N/A	N/A	N/A
P5 Paper Machine	129.62	N/A	N/A	N/A	N/A	N/A	1.17	1.17
No. 2 Woodyard	N/A	N/A	N/A	N/A	N/A	N/A	224.95	56.89
Totals	354.76	52.16	68.33	15.77	67.50	6.13	234.88	66.82



the future configuration of the Mill and the projected VOC emissions will decrease. Although future VOC emissions from the brown stock decker (decker No. 1) and the pine decker filtrate tank are expected to decrease in the future because of the use of clean wash water in the decker process, the Mill has conservatively used the same baseline emissions for these two sources. With respect to future TRS emissions, the decker system will experience an emissions increase related to the proposed maximum annual pulping rate, while the secondary decker system will be shut down.

3.3.2 Softwood (A-Line) Kamyr Digester and Brown Stock Washing Systems

The projected actual emissions of VOC and TRS from the softwood Kamyr Digester and Diffusion Washing systems will increase. The increase is projected on the use of the baseline actual emission factors and the proposed future annual softwood pulping rate of 515,537 ADTUP per year. The use of the baseline actual emission factors for calculating projected actual emissions is appropriate since the pulping type (i.e. softwood pulp) is not going to change as a part of the reconfiguration project.

3.3.3 Softwood (A-Line) Bleach Plant System

The Softwood Bleach Plant system will not operate under the future configuration of the Mill. Therefore, there will be a net decrease in VOC and TRS emissions relative to actual baseline emissions. The decrease was included as part of the project-related emissions determination.

3.3.4 Hardwood (B-Line) O₂ Delignification System

The Hardwood (B-Line) O₂ Delignification System will only process softwood pulp in the future, no hardwood pulp will be generated at the Mill. Also the amount of pulp that will be processed through the B-Line side will be less in the future. It should be noted that the sum of the VOC and TRS emission factors for the B-Line Hardwood O₂ Delignification system are almost equivalent to the respective emission factors from the A-Line O₂ Delignification. Therefore considering the nearly equivalent emission factors and the decrease in the projected



future annual pulping rate to 178,836 ADTUP per year, there should be a slight decrease in future VOC and TRS emissions from the B-Line O₂ Delignification System.

3.3.5 Hardwood (B-Line) Batch Digester and Brown Stock Washing Systems

As with the Hardwood (B-Line) O₂ Delignification system, the Batch Digesters and Brown Stock Washing systems will process softwood in the future. The amount of softwood pulp to be produced by the Batch Digesters and processed by the B-Line Brown Stock Washing System is projected to be 178,836 ADTUP per year. Using the pulping production rate (adjusted to tons of chips for the Batch Digesters) and baseline actual emission factors, a decrease in actual VOC and TRS is projected. Also the Mill has determined that the No. 1 and 2 Combined Knot Tank will continue to operate and thus there will be a decrease in VOC emissions relative to the baseline actual emissions.

3.3.6 Hardwood (B-Line) Bleach Plant System

The Hardwood (B-Line) Bleach Plant will be used to bleach some softwood pulp in the future. As a result, it is projected that there will be an increase in VOC emissions and a decrease in TRS emissions. To project the VOC actual emissions from the Bleach Plant (B-Line) Scrubber and other B-Line Bleach Plant sources, the A-Line Scrubber VOC lb/ODTUP emission factors (softwood) were used with annual projected B-Line production levels. TRS emissions from the Hardwood Bleach Plant are projected to decrease based on using the current TRS baseline emission factor and multiplying by the future maximum annual bleached softwood pulp production (166,141 ADTBP) rate.

3.3.7 LVHC Thermal Oxidizer

As part of the Mill reconfiguration, the LVHC Thermal Oxidizer is projected to emit at levels less than current permit limits for CO, SO₂, VOC, and TRS or at levels slightly greater than existing limits for NO_X, H₂SO₄, and PM/PM₁₀. Therefore, the Mill is proposing new emission limits for NO_X, H₂SO₄, PM, and PM₁₀ as part of the project and as such the new emission limits were used as the projected actual emissions. For the projection of VOC and TRS emissions, the



current (i.e., baseline emission factor) AOR emission factor (based on recent stack test data) was multiplied by the future pulping level of 694,373 ADTUP per year. For determining future SO₂ and CO emissions, the current hourly emission rate (i.e., baseline emission factor and based on recent stack test data) was multiplied by 8,760 hours. A summary of the proposed LVHC Thermal Oxidizer emission limits is provided in Table 3-3.

The proposed NO_X , H_2SO_4 , and PM/PM_{10} permit limits for the Thermal Oxidizer were developed based on recent engineering data for the Thermal Oxidizer and will be representative of future operations after the Mill reconfiguration. The Mill applied a margin of compliance to the engineering data to determine the specific limits. It should be noted that the Mill is using low NO_X burners to reduce NO_X emissions and candle filters and a wet scrubber to control emissions of H_2SO_4 and PM/PM_{10} .

3.3.8 No. 3 Paper Machine, No. 4 Pulp Dryer, and No. 5 Paper Machine

Under the proposed future operating scenario for the Pensacola Mill, the No. 3 Paper Machine will be indefinitely shutdown, the No. 5 Paper Machine will be modified to produce linerboard, and the No. 4 Pulp Dryer will continue to produce bleached, softwood pulp for either internal use or for market. As such it was determined that there would be an increase in the VOC and PM/PM₁₀ emissions from the No. 5 Paper Machine and for VOC from the No. 4 Pulp Dryer. To determine the projected actual VOC emissions, the future production level for the No. 4 Pulp Dryer was multiplied by the baseline actuals emission factor. The future production level for the No. 5 Paper Machine was multiplied by a NCASI emission factor representative of unbleached pulping. For PM/PM₁₀ from the No. 5 Paper Machine, the baseline emission factor was multiplied by the future production level.

3.3.9 Woodyard Emission Sources

In the proposed future configuration of the Mill, hardwood chips or hardwood logs will not be used. However, Line No. 1 (formerly the hardwood line) will be used to process softwood chips



Table 3-3
Proposed LVHC Thermal Oxidizer Emission Limits
Mill Reconfiguration Project
IP Pensacola Mill

PSD Pollutant	Hourly Emission Rate (lb/hr)	Annual Emission Rate (tpy)
NO_X	15.60 ^(a)	68.33 ^(a)
SO ₂	5.70	24.97
H ₂ SO ₄	1.40 ^(a)	6.13 ^(a)
СО	6.8	29.8
PM/PM ₁₀	2.00 ^(a)	8.76 ^(a)
VOC	1.1	4.81
TRS	0.5	2.19

⁽a) These represent new permit limits for the LVHC Thermal Oxidizer.



and softwood logs. The AOR emission factors were used to project actual emissions using the future cords of chips and logs required to meet the proposed pulping levels 694,373 ADTUP per year. For the Pine Chip No. 1 Cyclone and the Air Density Separator, the hourly emission factor was multiplied by 8,760 hours of operation. Finally for determining future roadway emissions, expected increases in truck traffic for the key areas of the Mill were calculated using the Mill's projections. The increases varied depending on the type of traffic that would occur over a stretch of the Mill's roadways. The increases were expressed on a percentage basis and then were multiplied by the actual baseline emissions to determine the project-related emissions.

3.4 SUMMARY OF PROJECTED-RELATED EMISSIONS

A summary of the project-related emissions is provided in Table 3-4. As shown in this table, there are no emission changes that are projected to exceed the PSD significance levels.

Table 3-4
Summary of Project Related Emissions
International Paper Pensacola Mill
Pensacola, FL

Pollutant	Baseline Actual	Projected Actual	Net Project Emissions	PSD Significance Level	PSD Significant?
	TPY	TPY	TPY	TPY	
VOC	318.7	354.8	36.1	40.0	NO
TRS	54.5	52.2	-2.3	10.0	NO
NO _X	36.3	68.3	32.0	40.0	NO
SO ₂	14.4	15.8	1.4	40.0	NO
СО	194.3	67.5	-126.8	100.0	NO
H ₂ SO ₄	2.4	6.1	3.7	7.0	NO
PM	211.0	234.9	23.9	25.0	NO
PM ₁₀	54.6	66.8	12.2	15.0	NO

4. APPLICABLE REQUIREMENTS

The Pensacola Mill has reviewed the Federal and State of Florida air quality regulations to determine which regulations potentially apply to the proposed project.

4.1 FEDERAL AIR QUALITY REGULATIONS

For the purpose of this application, potentially applicable Federal regulations are defined as:

- New Source Performance Standards (NSPS)
- National Emission Standards for Hazardous Air Pollutants (NESHAP)
- New Source Review (NSR)
- Compliance Assurance Monitoring (CAM)
- Accidental Release Prevention Risk Management Program (RMP)

A discussion of each specific Federal requirement is provided in the following subsections.

4.1.1 New Source Performance Standards (NSPS)

The United States Environmental Protection Agency (EPA) has promulgated standards of performance for specific sources of air pollution at 40 CFR Part 60, Subparts A through WWW. The following Subparts are determined to be potentially applicable to the proposed project:

- Subpart A General Provisions and
- Subpart BB Standards of Performance for Kraft Pulp Mills.

4.1.1.1 Subpart A – General Provisions

The provisions of 40 CFR 60 Subpart A apply to the owner or operator of any stationary source subject to a NSPS. Existing emission units at the Pensacola Mill are already subject to the Kraft Pulp Mill NSPS (Subpart BB). The Mill has determined that no provisions of Subpart A will apply as a result of the project.



4.1.1.2 Subpart BB - Standards Of Performance for Kraft Pulp Mills

Subpart BB sets forth PM and TRS emission standards for various pulp mill equipment including digesters, brown stock washers, evaporators, recovery furnaces, smelt dissolving tanks, lime kilns, and condensate strippers for which construction or modification commenced after September 24, 1976. The regulation identifies emission limitations and/or control requirements and monitoring, recordkeeping and reporting requirements. Currently, the Kamyr Continuous Digester System is subject to Subpart BB. As part of the proposed Mill reconfiguration project, the B-Line Digesters and Brown Stock Washers will be modified thereby requiring an evaluation of Subpart BB applicability. Evaporators, recovery furnaces, smelt dissolving tanks, lime kilns, and condensate strippers at the Mill will not be modified as part of the project.

The 40 CFR §60.14 provisions addressing modifications are especially notable with respect to this project. Under §60.14, a modification is defined as:

"any physical or operational change to an existing facility which results in an increase in the emission rate to the atmosphere of any pollutant to which a standard (i.e., NSPS) applies shall be considered a modification within the meaning of Section 111 of the Act. Upon modification, an existing facility shall become an affected facility for each pollutant to which a standard (NSPS) applies and for which there is an increase in the emission rate to the atmosphere."

In determining whether a modification has occurred, IP must compare a unit's emission rate of an NSPS-regulated pollutant before the change to its emission rate after the change. Pursuant to §60.14(b)(2), if the determination cannot be made using emission factors (e.g., an acceptable emission factor is not available for the unit being modified), the determination must be made using actual emissions. The facility's actual emissions before and after the change are evaluated (using actual emission test data) according to the procedures identified in Appendix C of the NSPS regulations. If the post change rate is greater than the pre-change rate, the facility is subject to the applicable standard.

Under §60.14(e), the following changes are **not** considered modifications:



- Routine maintenance, repair, and replacement.
- Increases in production rate from a facility if the increase can be achieved without a capital expenditure.
- Increases in hours of operation.
- Use of alternative fuel or raw material if the existing facility was designed to accommodate the alternative use. Conversion to coal for energy considerations is not considered a modification.
- Addition of pollution control device with greater efficiency than an existing control device.
- Relocation or change in ownership.

Under §60.15, a reconstruction is defined as:

"the replacement of components of an existing facility to such extent that: The fixed capital cost of the new components exceeds 50% of the fixed capital cost that would be required to construct a comparable new facility, and it is technically and economically feasible to meet the applicable standards set forth in this part."

For direct replacement of components of a facility that exceeds 50% of the cost of a comparable new facility, the administrator will determine whether the proposed replacement is considered a reconstruction. A reconstructed facility is an affected facility regardless of any change in emission rate.

IP has applied these definitions in determining NSPS applicability for each of the emissions units included in the proposed project with respect to TRS. The B-Line Digesters and Brown Stock Washers will experience an operational change as the result of the switch from hardwood to softwood. Physical modifications to the B-Line Batch Digesters and Brown Stock Washers may also occur. The B-Line Batch Digesters are controlled and the softwood TRS emission rate will be no different than the hardwood TRS emission rate. However, for the B-Line Brown Stock Washers, IP has determined that the TRS emission factor for softwood will be greater than that for hardwood. The greater emission factor will be offset by a lower process throughput and the maximum hourly throughput for the B-Line Brown Stock Washers will actually decrease.



Therefore the modification will not result in an increase of maximum hourly emissions of TRS and thus Subpart BB will not become applicable.

4.1.2 National Emission Standards for Hazardous Air Pollutants (NESHAPs)

NESHAPs promulgated prior to the Clean Air Act Amendments (CAAA) of 1990, found in 40 CFR Part 61, apply to specific compounds emitted from certain listed processes. Pursuant to the CAAA of 1990, process-specific NESHAPs are promulgated in 40 CFR Part 63. NESHAPs promulgated under 40 CFR Part 63, also referred to as Maximum Achievable Control Technology (MACT) standards, apply to certain identified source categories that are considered area sources or major sources of hazardous air pollutants (HAP). A major source of HAP is defined as a source with the facility-wide potential to emit any single HAP of 10 tons per year or more, or with a facility-wide potential to emit total HAP of 25 tons per year or more.

The Pensacola Mill qualifies as a major source of HAPs and various processes at the Mill are already subject to MACT standards under 40 CFR Part 63 Subpart S. As part of the Mill reconfiguration, a turpentine collection system will be installed to recover turpentine from the batch digesters that will now be cooking softwood chips. The new B-Line turpentine system will be subject Subpart S. The Mill reconfiguration will also result in discontinuing operation of the A-Line O₂ Delignification system and the A-Line Bleach Plant. These two emissions systems will no longer be subject to Subpart S. The other emission units that are modified as part of this project will continue to be subject to the requirements of 40 CFR 63, Subpart S with no change in the applicability of the rule.

The activities associated with this project and the permitting exercise will not impact the applicability of any other NESHAP/MACT standards.

4.1.3 New Source Review (NSR)

Escambia County is classified as in attainment or unclassifiable for the NAAQS for all NSR-regulated pollutants; therefore, Nonattainment New Source Review regulations do not apply to



this project. However, the project must be evaluated for PSD-significance since the Pensacola Mill is classified as a major source with respect to the Federal PSD rules.

The only sources subject to the PSD regulations are "major stationary sources" and "major modifications" located in areas designated as attainment or unclassifiable for the NAAQS. The proposed Mill configuration qualifies as a major modification and thus triggers the requirement to assess PSD applicability. As indicated in Section 3 of this construction permit, the Mill configuration will not result in a significant increase in any PSD-regulated pollutants and thus PSD does not apply.

4.1.4 Compliance Assurance Monitoring (CAM)

EPA's CAM rule is codified at 40 CFR Part 64. CAM applicability has been addressed in the Mill's Title V permit renewal. There are no new control devices that are part of the proposed Mill reconfiguration. In addition, the operation of the existing control devices will not be altered as part of the proposed project and thus the existing CAM Plans are still applicable.

4.2 STATE OF FLORIDA REQUIREMENTS

The proposed modified emissions units are potentially subject to the following State of Florida air regulations which are codified in Chapter 62 of the Florida Administrative Code (F.A.C.):

- Chapter 62-4 Permits
- Chapter 62-204 Air Pollution Control General Provisions
- Chapter 62-210 Stationary Sources General Requirements
- Chapter 62-212 Stationary Sources Preconstruction Review
- Chapter 62-213 Operation Permits for Major Sources for Air Pollution
- Chapter 62-296 Stationary Sources Emission Standards

Regulations that the facility has determined are generally applicable such as Chapter 62-296.320(2) regulating opacity and Chapter 62-296.320(4)(b) regulating objectionable odors are



neither identified nor discussed herein since they apply facility-wide. A discussion of each specific state requirement is provided in the following subsections.

4.2.1 Chapter 62-4 - Air Pollution Control - General Provisions

The provisions of this rule establish the procedures for obtaining a permit from Florida DEP. There are several provisions within this rule that affect air emissions and air construction permits. The applicable provisions are identified below.

Rule	Title	Applicability
62-4.020	Definitions	definitions of permitting terms provided
62-4.030	General Prohibition	describes requirement to obtain a permit
62-4.040	Exemptions	describes actions that are exempt from permitting
62-4.050	Procedures to Obtain Permits	outlines documentation requirements for a permit
62-4.055	Permit Processing	schedule associated with DEP permit approval
62-4.070	Standards for Issuing/Denying a Permit	requires permits to meet DEP rules/standards
62-4.150	Review	timeline for responding to DEP review notice
62-4.160	Permit Conditions	lists general construction permit conditions
62-4.200	Scope of Part II	notice of additional permit requirements
62-4.210	Construction Permits	list of information to be submitted for construction permits

4.2.2 Chapter 62-204 Air Pollution Control – General Provisions

This section of the FAC contains general provisions that relate to air quality standards, attainment status of the regions of the State, definitions, and Federal Rules that are incorporated by reference. The proposed Mill reconfiguration project does not directly impact any of the rules contain in Chapter 62-204.



4.2.3 Chapter 62-210 Stationary Sources – General Requirements

Chapter 62-210 established general requirements for obtaining an air construction permit for a stationary source. A portion of the NSR Reform rules are integrated in this section of the Florida air rules. The provisions that are applicable to the proposed project are identified below.

Rule	Title	Applicability	
62-210.200 Definitions		definitions related to construction permits provided	
62-210.300	Permits Required	describes requirement to obtain a construction permit	
62-210.350	Public Notice and Comment	describes requirements for public notice of construction permits	
62-210.370	Emissions Computation and Reporting	outlines procedures for calculating emissions of air pollutants	
62-210,900	Forms and Instructions	outlines the use of DEP forms for permit submittal	

4.2.4 Chapter 62-212 Stationary Sources – Preconstruction Review

Chapter 62-212 adopts and implements parts of the NSR Reform rules for PSD and NSR permitting. The proposed reconfiguration of the Mill triggers the requirement to assess PSD applicability. The procedures contained in Chapter 62-212 apply to the applicability determination. The applicable provisions are identified below.

Rule Title		Applicability	
62-210.300	General Preconstruction Review	describes the procedures for issuing a construction permit that does not trigger PSD review	
62-210.400 Prevention of Significant Deterioration		describes actual to projected actual approach for PSD applicability	

4.2.5 Chapter 62-213 Operation Permits for Major Sources of Air Pollution

Chapter 62-213 implements the Title V Operating Permit Program. The IP Mill is a major stationary source with respect to Title V and currently operates pursuant to a Title V Operating Permit (Permit No. 0330042-005-AV). IP will continue to operate pursuant to this permit and



will work with the DEP to update the permit to reflect the proposed configuration of the Mill. The four section of Chapter 62-213 listed below are potentially applicable.

Rule Title		Applicability	
62-213.400 Permits and Permit Revisions Required		outlines the changes that trigger a revision to a Title V permit	
62-213.405	Concurrent Processing of Permit Applications	allows for the concurrent review of an air construction permit and Title V revision	
62-213.412	Immediate Implementation Pending Revision Process	allows for the implementing construction permits prior to revision of the Title V permit	
62-213.430	Permit Issuance, Renewal, and Revision	outlines the process for modifying the Title V permit to reflect a construction permit	

4.2.6 Chapter 62-296 – Stationary Sources - Emission Standards

Emission standards for various stationary sources are listed in Chapter 62-296. The two section of Chapter 62-296 listed below are applicable to the Mill.

RuleTitle62-296.320General Pollutant Emission Limiting Standards62-296.404Kraft Pulp Mills and Tall Oil Plants		Applicability	
		outlines general standards that apply to the entire Mill	
		TRS emission limits that apply to the Mill are described	

APPENDIX A – DEP APPLICATION FORMS



DEP APPLICATION FORMS

FAC 62-213.420(1) requires Title V facilities to complete DEP permit application forms as part of the Air Construction Permit application package. This section of the application report is comprised of the completed DEP 62-210.900 (1) Title V Permit Application forms. The forms are divided into the following sections.

- **SECTION I Application Information** includes facility identification and general information on the scope and purpose of the application.
- **SECTION II Facility Information** provides general facility information, facility regulations, facility pollutants and facility supplemental information.
- **SECTION III Emissions Unit Information** provides general emission unit information, emissions unit capacity, emissions unit regulations, emission point data, process/fuel data, emissions unit pollutants, emission unit pollutant detail information, visible emission information, continuous monitor information, and emissions unit supplemental information for each of the significant emissions units, as listed below.



Department of Environmental Protection

Division of Air Resource Management APPLICATION FOR AIR PERMIT - LONG FORM

I. APPLICATION INFORMATION

Air Construction Permit – Use this form to apply for any air construction permit at a facility operating under a federally enforceable state air operation permit (FESOP) or Title V air permit. Also use this form to apply for an air construction permit:

- For a proposed project subject to prevention of significant deterioration (PSD) review, nonattainment area (NAA) new source review, or maximum achievable control technology (MACT) review; or
- Where the applicant proposes to assume a restriction on the potential emissions of one or more pollutants to escape a federal program requirement such as PSD review, NAA new source review, Title V, or MACT; or
- Where the applicant proposes to establish, revise, or renew a plantwide applicability limit (PAL).

Air Operation Permit – Use this form to apply for:

- An initial federally enforceable state air operation permit (FESOP); or
- An initial/revised/renewal Title V air operation permit.

Air Construction Permit & Title V Air Operation Permit (Concurrent Processing Option) – Use this form to apply for both an air construction permit and a revised or renewal Title V air operation permit incorporating the proposed project.

To ensure accuracy, please see form instructions.

Identification of Facility 1. Facility Owner/Company Name: International Paper Company 2. Site Name: Pensacola Mill 3. Facility Identification Number: 10PEN170042 4. Facility Location... Street Address or Other Locator: 375 Muscogee Road City: Cantonment County: Escambia Zip Code: 32533-0087 5. Relocatable Facility? 6. Existing Title V Permitted Facility? ☐ Yes X No X Yes No **Application** Contact 1. Application Contact Name: Kyle Moore, Environmental Special Projects Manager 2. Application Contact Mailing Address... Organization/Firm: International Paper Company Pensacola Mill Street Address: 375 Muscogee Road State: FL City: Cantonment Zip Code: 32533-0087 3. Application Contact Telephone Numbers... Fax: (904) 968 - 3068 Telephone: (904) 968 - 4253 ext. 4. Application Contact Email Address: Kyle.Moore@ipaper.com

3. PSD Number (if applicable):

4. Siting Number (if applicable):

DEP Form No. 62-210.900(1) - Form

1. Date of Receipt of Application:

2. Project Number(s):

Effective: 2/2/06 1

Application Processing Information (DEP Use)

Purpose of Application

This application for air permit is submitted to obtain: (Check one)				
Air Construction Permit X Air construction permit.				
Air construction permit to establish, revise, or renew a plantwide applicability limit (PAL).				
Air construction permit to establish, revise, or renew a plantwide applicability limit (PAL), and separate air construction permit to authorize construction or modification of one or more emissions units covered by the PAL.				
Air Operation Permit				
☐ Initial Title V air operation permit.				
☐ Title V air operation permit revision.				
☐ Title V air operation permit renewal.				
Initial federally enforceable state air operation permit (FESOP) where professional engineer (PE) certification is required.				
Initial federally enforceable state air operation permit (FESOP) where professional engineer (PE) certification is not required.				
Air Construction Permit and Revised/Renewal Title V Air Operation Permit (Concurrent Processing)				
Air construction permit and Title V permit revision, incorporating the proposed project.				
☐ Air construction permit and Title V permit renewal, incorporating the proposed project.				
Note: By checking one of the above two boxes, you, the applicant, are requesting concurrent processing pursuant to Rule 62-213.405, F.A.C. In such case, you must also check the following box:				
☐ I hereby request that the department waive the processing time requirements of the air construction permit to accommodate the processing time frames of the Title V air operation permit.				
Application Comment				
International Paper Company is proposing to modify the production operations of the Pensacola Mill. The proposed changes are detailed in the accompanying application				

narrative. This application includes the technical data required for obtaining an air construction permit for the proposed project.

DEP Form No. 62-210.900(1) - Form

Scope of Application

Emissions		Air	Air
Unit ID	Description of Emissions Unit	Permit	Permit
Number			Proc. Fee
052	052 G0102 No. 1 Cyclone Separator, Part of the		
	Pine Thickness Screening System		
052	G0103 - Air Density Separator	ACIF	
052	G0106 - Woodyard (except for G0101 through G0104)	ACIB	
067	Thermal oxidizer with heat recovery, SO ₂ scrubber, and candle filters.	ACIC	
069	G0207 - #1 through #12 Batch Digesters	ACIE	
069	G0207A - B-Line #1 Brown Stock Washing Line	ACIC	
069	G0207B – B-Line #2 Brown Stock Washing Line	ACIC	
069	G0208 - Kamyr Continuous Digester	AC1F	
069	G0208A - Diffusion Washer	ACIF	
069	G0208B – A-Line Diffusion Washer – Other Sources	ACIF	
069	$G0410 - A$ -Line Decker System (Previously A-Line O_2 Delignification)	ACIC	
069	G0411 - B-Line O2 Delignification	ACID	
I	G0512 - A-Line Bleach Plant - Other Sources	N/A*	
I	G0513 - A-Line Bleach Plant	N/A*	
066	G0515 - B-Line Bleach Plant - Other Sources	ACIE	
051	G0516 - B-Line Bleach Plant	ACIC	
I	G1247 – P3 Paper Machine	N/A*	
066	G1451 – P5 Paper Machine	AC1B	
066	G1853 - No. 4 Pulp Dryer	ACIE	

Application Processing Fee

Check one: Attached - Amount: \$ X Not Applic

DEP Form No. 62-210.900(1) - Form

^{*} Sources will no longer operate following completion of proposed project.

Owner/Authorized Representative Statement

Complete if applying for an air construction permit or an initial FESOP.

- 1. Owner/Authorized Representative Name: Christopher Read, Mill Manager
- 2. Owner/Authorized Representative Mailing Address...

Organization/Firm: International Paper Company Pensacola Mill

Street Address: 375 Muscogee Road

City: Cantonment State: FL Zip Code: 32533-0087

3. Owner/Authorized Representative Telephone Numbers...

Telephone: (904) 968 - 2121 ext. Fax: (904) 968 - 3068

- 4. Owner/Authorized Representative Email Address: Chris.Read@ipaper.com
- 5. Owner/Authorized Representative Statement:

I, the undersigned, am the owner or authorized representative of the facility addressed in this air permit application. I hereby certify, based on information and belief formed after reasonable inquiry, that the statements made in this application are true, accurate and complete and that, to the best of my knowledge, any estimates of emissions reported in this application are based upon reasonable techniques for calculating emissions. The air pollutant emissions units and air pollution control equipment described in this application will be operated and maintained so as to comply with all applicable standards for control of air pollutant emissions found in the statutes of the State of Florida and rules of the Department of Environmental Protection and revisions thereof and all other requirements identified in this application to which the facility is subject. I understand that a permit, if granted by the department, cannot be transferred without authorization from the department, and I will promptly notify the department upon sale or legal transfer of the facility or any permitted emissions unit.

4/26/2006

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DEP Form No. 62-210.900(1) - Form

Application Responsible Official Certification

Complete if applying for an initial/revised/renewal Title V permit or concurrent processing of an air construction permit and a revised/renewal Title V permit. If there are multiple responsible officials, the "application responsible official" need not be the "primary responsible official."

1.	Application Responsible Official Name: Christopher Read, Mill Manager				
2.	Application Responsible Official Qualification (Check one or more of the following options, as applicable):				
	X For a corporation, the president, secretary, treasurer, or vice-president of the corporation in charge of a principal business function, or any other person who performs similar policy or decision-making functions for the corporation, or a duly authorized representative of such person if the representative is responsible for the overall operation of one or more manufacturing, production, or operating facilities applying for or subject to a permit under Chapter 62-213, F.A.C.				
	For a partnership or sole proprietorship, a general partner or the proprietor, respectively.				
	For a municipality, county, state, federal, or other public agency, either a principal executive officer or ranking elected official.				
	The designated representative at an Acid Rain source.				
3.	Application Responsible Official Mailing Address				
	Organization/Firm: International Paper Company Pensacola Mill				
	Street Address: 375 Muscogee Road				
	City: Cantonment State: FL Zip Code: 32533-0087				
4.	Application Responsible Official Telephone Numbers				
	Telephone: (904) 968 - 2121 ext. Fax: (904) 968 - 3068				
5.	Application Responsible Official Email Address: Chris.Read@ipaper.com				
6.	Application Responsible Official Certification:				
	I, the undersigned, am a responsible official of the Title V source addressed in this air permit application. I hereby certify, based on information and belief formed after reasonable inquiry, that the statements made in this application are true, accurate and complete and that, to the best of my knowledge, any estimates of emissions reported in this application are based upon reasonable techniques for calculating emissions. The air pollutant emissions units and air pollution control equipment described in this application will be operated and maintained so as to comply with all applicable standards for control of air pollutant emissions found in the statutes of the State of Florida and rules of the Department of Environmental Protection and revisions thereof and all other applicable requirements identified in this application to which the Title V source is subject. I understand that a permit, if granted by the department, cannot be transferred without authorization from the department, and I will promptly notify the department upon sale or legal transfer of the facility or any permitted emissions unit. Finally, I certify that the facility and each emissions unit are in compliance with all applicable requirements to which they are subject, except as identified in compliance plan(s) submitted with this application.				
	Signature Date				
	Digital Date				

DEP Form No. 62-210.900(1) - Form

Pro	Professional Engineer Certification				
1.	Professional Engineer Name: William V. Straub, PE				
	Registration Number: 59838				
2.	Professional Engineer Mailing Address				
	Organization/Firm: ALL4 Inc.				
	Street Address: 2393 Kimberton Road, PO Box 299				
	City: Kimberton State: PA Zip Code: 19442-0299				
3.	Professional Engineer Telephone Numbers				
	Telephone: (610) 933 - 5246 ext. 12 Fax: (610) 933 - 5127				
4.	Professional Engineer Email Address: wstraub@all4inc.com				
5.	Professional Engineer Statement:				
	I, the undersigned, hereby certify, except as particularly noted herein*, that:				
	(1) To the best of my knowledge, there is reasonable assurance that the air pollutant emissions unit(s) and the air pollution control equipment described in this application for air permit, when properly operated and maintained, will comply with all applicable standards for control of air pollutant emissions found in the Florida Statutes and rules of the Department of Environmental Protection; and				
	(2) To the best of my knowledge, any emission estimates reported or relied on in this application are true, accurate, and complete and are either based upon reasonable techniques available for calculating emissions or, for emission estimates of hazardous air pollutants not regulated for an emissions unit addressed in this application, based solely upon the materials, information and calculations submitted with this application.				
	(3) If the purpose of this application is to obtain a Title V air operation permit (check here, if so), I further certify that each emissions unit described in this application for air permit, when properly operated and maintained, will comply with the applicable requirements identified in this application to which the unit is subject, except those emissions units for which a compliance plan and schedule is submitted with this application.				
	(4) If the purpose of this application is to obtain an air construction permit (check here X , if so) or concurrently process and obtain an air construction permit and a Title V air operation permit revision or renewal for one or more proposed new or modified emissions units (check here, if so), I further certify that the engineering features of each such emissions unit described in this application have been designed or examined by me or individuals under my direct supervision and found to be in conformity with sound engineering principles applicable to the control of emissions of the air pollutants characterized in this application.				
	(5) If the purpose of this application is to obtain an initial air operation permit or operation permit revision or renewal for one or more newly constructed or modified emissions units (check here, if so), I further certify that, with the exception of any changes detailed as part of this application, each such emissions unit has been constructed or modified in substantial accordance with the information given in the corresponding application for air construction permit and with all provisions contained insuch permit. Signature Signature Signature Signature Signature				

* Attach any exception to certification statement.

DEP Form No. 62-210 900(1) - Form

II. FACILITY INFORMATION

A. GENERAL FACILITY INFORMATION

Facility Location and Type

1.	1. Facility UTM Coordinates		2.	2. Facility Latitude/Longitude		
	Zone N/A East (km) N/A			Latitude (DD/MM/SS) 30/30/19		
	North (km)			Longitude (DD/MM/SS) 87/19/13		
3.	Governmental Facility Code: 0	4. Facility Status Code: A	5.	Facility Major Group SIC Code: 26	6. Facility SIC(s): 2611	
7.	Facility Comment : N/A					

Facility Contact

l.	Facility (Contact	Name:	
----	------------	---------	-------	--

Kyle Moore, Environmental Special Projects Manager

2. Facility Contact Mailing Address...

Organization/Firm: International Paper Company Pensacola Mill

Street Address: 375 Muscogee Road

City: Cantonment

State: *FL*

Zip Code: 32533-0087

3. Facility Contact Telephone Numbers:

Telephone: (908) 968 - 2121 ext. 3833 Fax: (908) 968 - 3068

4. Facility Contact Email Address: Kyle.Moore@ipaper.com

Facility Primary Responsible Official

Complete if an "application responsible official" is identified in Section I. that is not the facility "primary responsible official."

1.	Facility Primary Responsible Official Name: <i>N/A</i>				
2.	Facility Primary Responsible Official Mailing Address Organization/Firm: Street Address:				
	City:		State	e:	Zip Code:
3.	. Facility Primary Responsible Official Telephone Numbers				
	Telephone: () - ex	ĸt.	Fax: () -	
4.	Facility Primary Responsible	e Officia	l Email A	Address:	

DEP Form No. 62-210.900(1) - Form

Facility Regulatory Classifications

Check all that would apply *following* completion of all projects and implementation of all other changes proposed in this application for air permit. Refer to instructions to distinguish between a "major source" and a "synthetic minor source."

1. Small Business Stationary Source Unknown
2. Synthetic Non-Title V Source
3. X Title V Source
4. X Major Source of Air Pollutants, Other than Hazardous Air Pollutants (HAPs)
5. Synthetic Minor Source of Air Pollutants, Other than HAPs
6. X Major Source of Hazardous Air Pollutants (HAPs)
7. Synthetic Minor Source of HAPs
8. X One or More Emissions Units Subject to NSPS (40 CFR Part 60)
9. One or More Emissions Units Subject to Emission Guidelines (40 CFR Part 60)
10. X One or More Emissions Units Subject to NESHAP (40 CFR Part 61 or Part 63)
11. Title V Source Solely by EPA Designation (40 CFR 70.3(a)(5))
12. Facility Regulatory Classifications Comment:
N/A

List of Pollutants Emitted by Facility

1. Pollutant Emitted	2. Pollutant Classification	3. Emissions Cap [Y or N]?
CO – Carbon Monoxide	A	N
NOX - Nitrogen Oxides	A	N
PM – Particulate Matter	A	N
PM ₁₀ - Particulate Matter (10 microns)	A	N
SO ₂ – Sulfur Dioxide	A	N
VOC – Volatile Organic Compounds	A	N
H115 – Methanol	A	N
TRS – Total Reduced Sulfur	В	N

9

B. EMISSIONS CAPS

Facility-Wide or Multi-Unit Emissions Caps

1. Pollutant Subject to Emissions Cap	2. Facility Wide Cap [Y or N]? (all units)	3. Emissions Unit ID No.s Under Cap (if not all units)	4. Hourly Cap (lb/hr)	5. Annual Cap (ton/yr)	6. Basis for Emissions Cap
N/A		_			
ļ					
				_	
		_			
					
7. Facility-Wi	ide or Multi-Uni	t Emissions Cap C	omment:	-	

7.	Facility-Wide or Multi-Unit Emissions Cap Comment
	N/A

DEP Form No. 62-210.900(1) - Form

C. FACILITY ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

1.	permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) X Attached, Document ID: Previously Submitted, Date:				
	See Section 2 of the attached application narrative.				
2.	Process Flow Diagram(s): (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) [V] Attached Decement ID: [Proviously Submitted Date: [Proviously				
	X Attached, Document ID: Previously Submitted, Date:				
	See Section 2 of the attached application narrative.				
3.	3. Precautions to Prevent Emissions of Unconfined Particulate Matter: (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) X Attached, Document ID: Previously Submitted, Date:				
	See Section 2 of the attached application narrative.				

DEP Form No. 62-210.900(1) - Form

Additional Requirements for Air Construction Permit Applications

1.	Area Map Showing Facility Location:					
	X Attached, Document ID: Not Applicable (existing permitted facility)					
	See Section 2 of the attached application narrative.					
2.	Description of Proposed Construction, Modification, or Plantwide Applicability Limit					
	(PAL):					
	X Attached, Document ID:					
	See Section 2 of the attached application narrative.					
3.	Rule Applicability Analysis:					
	X Attached, Document ID:					
	See Section 4 of the attached application narrative.					
4.	List of Exempt Emissions Units (Rule 62-210.300(3), F.A.C.):					
	Attached, Document ID: X Not Applicable (no exempt units at facility)					
	Existing exempt emissions units listed in previously submitted Title V Permit					
	Application.					
5.	Fugitive Emissions Identification:					
	Attached, Document ID: X Not Applicable					
	See Emission Unit Forms.					
6.	Air Quality Analysis (Rule 62-212.400(7), F.A.C.):					
	Attached, Document ID: X Not Applicable					
7.	Source Impact Analysis (Rule 62-212.400(5), F.A.C.):					
	Attached, Document ID: X Not Applicable					
8.	Air Quality Impact since 1977 (Rule 62-212.400(4)(e), F.A.C.):					
	Attached, Document ID: X Not Applicable					
9.	Additional Impact Analyses (Rules 62-212.400(8) and 62-212.500(4)(e), F.A.C.):					
	Attached, Document ID: X Not Applicable					
10.	. Alternative Analysis Requirement (Rule 62-212.500(4)(g), F.A.C.):					
	Attached, Document ID: X Not Applicable					

DEP Form No. 62-210.900(1) - Form

Additional Requirements for FESOP Applications N/A

〒	List of Francis Francisco Huits (Puls 62 210 200(2)(s) on (b)1 FAC)						
1.	List of Exempt Emissions Units (Rule 62-210.300(3)(a) or (b)1., F.A.C.):						
	Attached, Document ID: Not Applicable (no exempt units at facility)						
<u>A</u>	Additional Requirements for Title V Air Operation Permit Applications N/A						
1.	List of Insignificant Activities (Required for initial/renewal applications only):						
	Attached, Document ID: Not Applicable (revision application)						
2.	Identification of Applicable Requirements (Required for initial/renewal applications, and for revision applications if this information would be changed as a result of the revision being sought): Attached, Document ID:						
	☐ Not Applicable (revision application with no change in applicable requirements)						
3.	Compliance Report and Plan (Required for all initial/revision/renewal applications): Attached, Document ID: Note: A compliance plan must be submitted for each emissions unit that is not in compliance with all applicable requirements at the time of application and/or at any time during application processing. The department must be notified of any changes in						
	compliance status during application processing.						
4.	List of Equipment/Activities Regulated under Title VI (If applicable, required for initial/renewal applications only): Attached, Document ID: Equipment/Activities On site but Not Required to be Individually Listed NA Not Applicable						
5.	Verification of Risk Management Plan Submission to EPA (If applicable, required for initial/renewal applications only):						
	Attached, Document ID: Not Applicable						
6.	Requested Changes to Current Title V Air Operation Permit:						
	Attached, Document ID: Not Applicable						
<u>A</u> c	dditional Requirements Comment						
1							

DEP Form No. 62-210.900(1) - Form

- 1. G0102 No. 1 Cyclone Separator, Part of the Pine Thickness Screening System
- 2. G0103 Air Density Separator
- 3. G0106 Woodyard (except for G0101 through G0104)
- 4. Thermal oxidizer with heat recovery, SO_2 scrubber, and candle filters.
- 5. G0207 #1 through #12 Batch Digesters
- 6. G0208B A-Line Diffusion Washing Other Sources
- 7. G0207A B-Line #1 Brown Stock Washing
- 8. G0207B B-Line #2 Brown Stock Washing
- 9. G0208 Kamyr Continuous Digester
- 10. G0208A Diffusion Washer
- 11. G0209 Digesters and Brown Stock Washers Other Sources
- 12. G0410 A-Line O_2 Decker System (Previously A-Line O_2 Delignification)
- 13. G0411 B Line O2 Delignification
- 14. G0512 A Line Bleach Plant Other Sources
- 15. G0513 A Line Bleach Plant
- 16. G0515 B Line Bleach Plant Other Sources
- 17. G0516 B Line Bleach Plant
- 18. **G1247 P3 Paper Machine**
- 19. **G1451 P5 Paper Machine**
- 20. G1853 No. 4 Pulp Dryer

A. GENERAL EMISSIONS UNIT INFORMATION

1. Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or

Title V Air Operation Permit Emissions Unit Classification

	renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)						
	X The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit.						
	☐ The emissions unit addressed in this Emissions Unit Information Section is an						
	unregulated	d emissions unit.					
<u>Er</u>	nissions Unit	Description and Sta	<u>atus</u>				
1.	Type of Emis	ssions Unit Addresse	ed in this Section	on: (Check one)			
	_			dresses, as a single em			
	•	or production unit, or s at least one definab	=	produces one or more	e air pollutants and		
			•	, ,	issions unit, a group of		
					finable emission point		
	(stack or	vent) but may also p	roduce fugitive	emissions.			
				dresses, as a single em			
	_			es which produce fugi	tive emissions only.		
2.		of Emissions Unit Ac		Section: ine Thickness Screeni	ina System		
	00102 110. 1	Cyclone Separatory	, run oj meri	ne Inickness Screeni	ng system		
3.	Emissions U	nit Identification Nu	mber: <i>N/A</i>				
4.		5. Commence	6. Initial	7. Emissions Unit	8. Acid Rain Unit?		
	Unit Status	Construction	Startup	Major Group	☐ Yes		
	Code:	Date:	Date:	SIC Code:	X No		
	A	N/A	1988	26			
9.	9. Package Unit: N/A						
10	Manufacturer: N/A Model Number: N/A 10. Generator Nameplate Rating: N/A MW						
	Emissions U		_				
	This unit does not have an APIS number.						

DEP Form No. 62-210.900(1) - Form

Emissions Unit Control Equipment

Control Equipment/Method(s) Description: NONE.
2. Control Device or Method Code(s): NONE.

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION

Section [1] **of** [20]

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

. Maximum Process	s or Throughput Rate: 237 TPH or 3,944	TPD annual average
2. Maximum Product	tion Rate: N/A	
3. Maximum Heat In	put Rate: N/A million Btu/hr	
Maximum Incinera	ation Rate: N/A pounds/hr	
	N/A tons/day	
5. Requested Maxim	um Operating Schedule:	
	24 hours/day	7 days/week
	52 maladyaan	8,760 hours/year
	52 weeks/year y/Schedule Comment: e in process rates to accommodate higher	, <u> </u>
1 0 1 .	y/Schedule Comment:	, <u> </u>
1 6 1 .	y/Schedule Comment:	, <u> </u>
1 6 1 .	y/Schedule Comment:	, <u> </u>
1 6 1 .	y/Schedule Comment:	, <u> </u>
1 6 1 .	y/Schedule Comment:	, <u> </u>
1 0 1 .	y/Schedule Comment:	, <u> </u>
1 6 1 .	y/Schedule Comment:	, <u> </u>
1 6 1 .	y/Schedule Comment:	, <u> </u>

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION

Section [1] **of** [20]

C. EMISSION POINT (STACK/VENT) INFORMATION (Optional for unregulated emissions units.)

Emission Point Description and Type

I. Identification of Point on Plot Plan or Flow Diagram: 01-ST-061-001		2. Emission Point Type Code:			
3. Descriptions of Emission		this Emissions Unit	for VE Tracking:		
N/A	N/A				
			•		
4 m 1 n n i i	CE :	S. Salatina	D C		
4. ID Numbers or Descriptio G0102 - No. 1 Cyclone S		nits with this Emission	n Point in Common:		
,	•				
5. Discharge Type Code:	6. Stack Height	:	7. Exit Diameter:		
N/A	45 feet		3.0 feet		
8. Exit Temperature:		metric Flow Rate:	10. Water Vapor:		
77 °F	1,681 acfm				
11. Maximum Dry Standard F N/A dscfm	11. Maximum Dry Standard Flow Rate: <i>N/A</i> dscfm		12. Nonstack Emission Point Height: N/A feet		
13. Emission Point UTM Coo		14. Emission Point Latitude/Longitude			
Zone: 16 East (km):	•	Latitude (DD/MM/SS): N/A			
	: 3,385,532	Longitude (DD/MM/SS)			
15. Emission Point Comment	:				
N/A					

DEP Form No. 62-210.900(1) - Form

D. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment 1 of 1

1.	Segment Description (Pro Not classified.	cess/Fuel Type):			
2.	Source Classification Cod 3-07-001-99	e (SCC):	3. SCC Units: N/A	;	
4.	Maximum Hourly Rate: <i>N/A</i>	5. Maximum Annual Rate: N/A		6.	Estimated Annual Activity Factor: <i>N/A</i>
7.	Maximum % Sulfur: N/A	8. Maximum % Ash: <i>N/A</i>		9.	Million Btu per SCC Unit: <i>N/A</i>
10	. Segment Comment: This emitting unit does no annual operating data ha		-	fore	, maximum hourly and

DEP Form No. 62-210.900(1) - Form

E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

1.	Pollutant Emitted	Primary Control Device Code	3. Secondary Control Device Code	4. Pollutant Regulatory Code
	PM	None	-	EL
	PM ₁₀	None		EL
		_		
		-	_	
		-		
		_		
			-	
	-		-	
	-			

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION
Page [1] of [4]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted:	2. Total Percent Efficient	ency of Control:	
PM	N/A		
3. Potential Emissions: 0.006 lb/hour 0.026	l <u></u>	netically Limited? 'es	
5. Range of Estimated Fugitive Emissions (as to tons/year	s applicable): N/A		
6. Emission Factor: Baseline: 0.006 lb/hr Future: 0.006 lb/hr Reference: Permit Limit		7. Emissions Method Code: 0	
8.a. Baseline Actual Emissions (if required): 0.0252 tons/year	8.b. Baseline 24-month Period: From: <i>1998</i> To: <i>1999</i>		
9.a. Projected Actual Emissions (if required): 0.0264 tons/year	9.b. Projected Monitoring Period: X 5 years 10 years		
10. Calculation of Emissions: **Baseline: (0.006 lb/hr)*(8,348 hr/yr)/(2,000 future: (0.006 lb/hr)*(8,760 hr/yr)/(2,000 future: (0.006 lb/hr)/(2,000 future: (0.006 lb/hr)/(2,000 future: (0.006 lb/	lb/ton) = 0.0264 ton/yr		
11. Potential, Fugitive, and Actual Emissions C	omment:		

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [2] of [4]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>OTHER</i>	2.	Future Effective Date Emissions: <i>N/A</i>	e of Allowable
3.	Allowable Emissions and Units:	4.	Equivalent Allowable	e Emissions:
	0.006 lb/hr		lb/hour	0.026 tons/year
5.	Method of Compliance: Track production.			
6.	Allowable Emissions Comment (Description Current Permit Limit.	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted:	2. Total Percent Efficie	ency of Control:	
PM_{10}	N/A		
3. Potential Emissions:	4. Synth	netically Limited?	
0.006 lb/hour 0.026	tons/year Y	'es X No	
5. Range of Estimated Fugitive Emissions (as to tons/year	s applicable): <i>N/A</i>		
6. Emission Factor: Baseline: 0.006 lb/hr		7. Emissions	
Future: 0.006 lb/hr		Method Code:	
Reference: Permit Limit	T	0	
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:	
0.0252 tons/year	From: 1998 To: 1999		
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitoring Period:		
0.0264 tons/year	X = 5 years 10 years		
10. Calculation of Emissions: Baseline: (0.006 lb/hr)*(8,348 hr/yr)/(2,000 fruture: (0.006 lb/hr)*(8,760 hr/yr)/(2,000 fruture: (0.006 lb/hr)/(2,000 frut	lb/ton) = 0.0264 ton/yr		
11. Potential, Fugitive, and Actual Emissions C	omment:		

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>OTHER</i>	2.	Future Effective Date o Emissions: <i>N/A</i>	f Allowable
3.	Allowable Emissions and Units:	4.	Equivalent Allowable F	Emissions:
	0.006 lb/hr		lb/hour	0.026 tons/year
5.	Method of Compliance:			
	Track production.			
6.	Allowable Emissions Comment (Description	of (Operating Method):	
	Current Permit Limit			

DEP Form No. 62-210.900(1) - Form

G. VISIBLE EMISSIONS INFORMATION

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

<u>Visible Emissions Limitation:</u> Visible Emissions Limitation <u>1</u> of <u>1</u>

1.	Visible Emissions Subtype: <i>VE5</i>	2. Basis for Allowable Opacity: X Rule
3.	Allowable Opacity: Normal Conditions: 5 % Ex Maximum Period of Excess Opacity Allower	ceptional Conditions: 5 % ed: 6 min/hour
4.	Method of Compliance: Method 9	
5.	Visible Emissions Comment: 62-297.401 FAC	

DEP Form No. 62-210.900(1) - Form

H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

Continuous Monitoring System: Continuous Monitor $\underline{1}$ of $\underline{1}$

1.	Parameter Code: N/A	2. Pollutant(s): N/A
3.	CMS Requirement: N/A	Rule Other
4.	Monitor Information <i>N/A</i> Manufacturer:	
	Model Number:	Serial Number:
5.	Installation Date: N/A	6. Performance Specification Test Date: N/A
7.	Continuous Monitor Comment: N/A	

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

1.	Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) X Attached, Document ID: See Section 2 of attached application narrative. Previously Submitted, Date
2.	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date N/A
3.	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date N/A - no control equipment
4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date X Not Applicable (construction application)
5.	Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date Not Applicable

DEP Form No. 62-210.900(1) - Form

Section [1] **of** [20]

6.	Compliance Demonstration Reports/Records
	Attached, Document ID:
	Test Date(s)/Pollutant(s) Tested:
	Previously Submitted, Date:
	
	Test Date(s)/Pollutant(s) Tested:
	To be Submitted, Date (if known):
	Test Date(s)/Pollutant(s) Tested:
	X Not Applicable
	Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7.	Other Information Required by Rule or Statute
	Attached, Document ID: X Not Applicable

DEP Form No. 62-210.900(1) - Form

Section [1] **of** [20]

Additional Requirements for Air Construction Permit Applications

1. Control Technology Review and Analysis (Rules 62-212.400(10) and 62-212.500(7),	
F.A.C.; 40 CFR 63.43(d) and (e))	
Attached, Document ID: X Not Applicable	
2. Good Engineering Practice Stack Height Analysis (Rule 62-212.400(4)(d), F.A.C., and	1
Rule 62-212.500(4)(f), F.A.C.)	
Attached, Document ID: X Not Applicable	
3. Description of Stack Sampling Facilities (Required for proposed new stack sampling	
facilities only)	
Attached, Document ID: X Not Applicable	
Additional Requirements for Title V Air Operation Permit Applications N/A	
1. Identification of Applicable Requirements	
Attached, Document ID:	
2. Compliance Assurance Monitoring	
Attached, Document ID: Not Applicable	
3. Alternative Methods of Operation	
Attached, Document ID: Not Applicable	
4. Alternative Modes of Operation (Emissions Trading)	
Attached, Document ID: Not Applicable	
5. Acid Rain Part Application	
Certificate of Representation (EPA Form No. 7610-1)	
Copy Attached, Document ID:_	
Acid Rain Part (Form No. 62-210.900(1)(a))	
Attached, Document ID: Previously Submitted, Date:	
Repowering Extension Plan (Form No. 62-210.900(1)(a)1.)	
Attached, Document ID: Previously Submitted, Date:	
New Unit Exemption (Form No. 62-210.900(1)(a)2.)	
Attached, Document ID: Previously Submitted, Date:	
Retired Unit Exemption (Form No. 62-210.900(1)(a)3.)	
Attached, Document ID: Previously Submitted, Date: Phase II NOx Compliance Plan (Form No. 62-210.900(1)(a)4.)	
Attached, Document ID: Previously Submitted, Date:	
Phase II NOx Averaging Plan (Form No. 62-210.900(1)(a)5.)	
Attached, Document ID: Previously Submitted, Date:	
Not Applicable	

DEP Form No. 62-210.900(1) - Form

<u>A</u>	Additional Requirements Comment

29

Section [2] of

[20]

A. GENERAL EMISSIONS UNIT INFORMATION

Title V Air Operation Permit Emissions Unit Classification

1.	1. Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)						
	 The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit. The emissions unit addressed in this Emissions Unit Information Section is an unregulated emissions unit. 						
<u>Er</u>	Emissions Unit Description and Status						
1.	Type of Emis	ssions Unit Addresse	d in this Section	on: (Check one)			
	process o		activity, which	dresses, as a single em produces one or more int (stack or vent).	_		
	process o		nd activities wh	ich has at least one de	sissions unit, a group of finable emission point		
				dresses, as a single emes which produce fug			
2.	2. Description of Emissions Unit Addressed in this Section: G0103 - Air Density Separator						
3.	Emissions U	nit Identification Nur	mber: N/A				
4.	Emissions Unit Status Code: A	5. Commence Construction Date: N/A	6. Initial Startup Date: 1988	7. Emissions Unit Major Group SIC Code: 26	8. Acid Rain Unit? Yes No		
9.	Package Unit						
10	Manufacture		1 1 ANY	Model Number: N/A			
			MW				
	10. Generator Nameplate Rating: N/A MW 11. Emissions Unit Comment:						

DEP Form No. 62-210.900(1) - Form

Emissions Unit Control Equipment

1.	Control Equipment/Method(s) Description: NONE.
	,
2	Control Device or Method Code(s): NONE.

DEP Form No. 62-210.900(1) - Form

Section [2]

of [20]

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

1.	Maximum Process or Throughput Rate: 237 TPH or 3,9	44 TPD annual average
2.	Maximum Production Rate: N/A	
3.	Maximum Heat Input Rate: N/A million Btu/hr	
4.	Maximum Incineration Rate: N/A pounds/hr	
	N/A tons/day	
5.	Requested Maximum Operating Schedule:	
	24 hours/day	7 days/week
	52 weeks/year	8,760 hours/year
6.	Operating Capacity/Schedule Comment: Proposed increase in process rates to accommodate hig	her production levels.
6.		her production levels.

DEP Form No. 62-210.900(1) - Form

C. EMISSION POINT (STACK/VENT) INFORMATION (Optional for unregulated emissions units.)

Emission Point Description and Type

1. Identification of Point on I Flow Diagram: 01-ST-062		2. Emission Point 7	Гуре Code:
3. Descriptions of Emission N/A			Ç
4. ID Numbers or Descriptio G0103 – Air Density Sepa		nits with this Emission	n Point in Common:
5. Discharge Type Code: <i>N/A</i>	6. Stack Height	:	7. Exit Diameter: 2.0 feet
8. Exit Temperature: 77 °F	9. Actual Volumetric Flow Rate: 13,549 acfm		10. Water Vapor: 6 %
11. Maximum Dry Standard F N/A dscfm	Flow Rate:	12. Nonstack Emissi <i>N/A</i> feet	ion Point Height:
13. Emission Point UTM Coo Zone: 16 East (km): North (km)		14. Emission Point I Latitude (DD/M) Longitude (DD/M)	•
15. Emission Point Comment: N/A	<u> </u>		

DEP Form No. 62-210.900(1) - Form

Section [2]

of [20]

D. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment 1 of 1

2.	Source Classification Cod 3-07-001-99	e (SCC):	3. SCC Units	s:
4.	Maximum Hourly Rate:	5. Maximum	Annual Rate:	6. Estimated Annual Activity Factor: <i>N/A</i>
7.	Maximum % Sulfur: N/A	8. Maximum <i>N/A</i>	% Ash:	9. Million Btu per SCC Unit: N/A

DEP Form No. 62-210.900(1) - Form

E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

1.	Pollutant Emitted	Primary Control Device Code	3. Secondary Control Device Code	4. Pollutant Regulatory Code
	PM	None		EL
	PM ₁₀	None		EL
	-			

35

POLLUTANT DETAIL INFORMATION Page [1] of [4]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if

_applying for an air operation permit.			
1. Pollutant Emitted:	2. Total Perc	ent Efficie	ency of Control:
PM	N/A		
3. Potential Emissions:		4. Synth	netically Limited?
0.21 lb/hour 0.9 2	2 tons/year		es X No
5. Range of Estimated Fugitive Emissions (as	s applicable): N	//A	
to tons/year			
6. Emission Factor: Baseline: 0.21 lb/hr			7. Emissions
Future: 0.21 lb/hr			Method Code:
Reference: Permit Limit			
8.a. Baseline Actual Emissions (if required):	8.b. Baseline	24-month	Period:
0.88 tons/year	From: 1998		To: 1999
9.a. Projected Actual Emissions (if required):	9.b. Projected	Monitori	ng Period:
0.92 tons/year	X = 5 years 10 years		ears
Baseline: (0.21 lb/hr)*(8,348 hr/yr)/(2,000 Future: (0.21 lb/hr)*(8,760 hr/yr)/(2,000 lb	•	-	
11. Potential, Fugitive, and Actual Emissions C	omment:		

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [2] of [4]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>OTHER</i>	2. Future Effective Date of Allowable Emissions: <i>N/A</i>		
3.	Allowable Emissions and Units: 0,21 lb/hr	4.	Equivalent Allowable E	missions: 0.92 tons/year
5.	Method of Compliance: Test as required by FDEP.	<u> </u>		J
6.	Allowable Emissions Comment (Description Current Permit Limit.	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [3] of [4]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

applying for an an operation permit.			
1. Pollutant Emitted:	2. Total Percent Efficiency of Control:		
PM ₁₀	N/A		
3. Potential Emissions:		4. Synth	etically Limited?
0.21 lb/hour 0.92	2 tons/year		es X No
5. Range of Estimated Fugitive Emissions (as	s applicable): N/	'A	
to tons/year			
6. Emission Factor: Baseline: 0.21 lb/hr			7. Emissions
Future: 0.21 lb/hr			Method Code:
Reference: Permit Limit			0
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 2	24-month	Period:
0.88 tons/year	From: 1998	Т	To: 1999
9.a. Projected Actual Emissions (if required):	9.b. Projected	Monitori	ng Period:
0.92 tons/year	X 5 years	☐ 10 ye	ears
10. Calculation of Emissions:			
Baseline: (0.21 lb/hr)*(8,348 hr/yr)/(2,000	lb/ton = 0.88 to	on/vr	
Future: (0.21 lb/hr)*(8,760 hr/yr)/(2,000 lb	•	•	
(0,22 00,111) (0,9,00 111,91,7,(2,000 11	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		
		_	
11. Potential, Fugitive, and Actual Emissions Co	omment:		

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [4] of [4]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>OTHER</i>	2.	Future Effective Date Emissions: <i>N/A</i>	of Allowable
3.	Allowable Emissions and Units: 0.21 lb/hr	4.	Equivalent Allowable	
	0.21 W/NF		10/110u1	0.92 tons/year
5.	Method of Compliance: Test as required by FDEP.			
6.	Allowable Emissions Comment (Description Current Permit Limit.	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

Section [2]

of [20]

G. VISIBLE EMISSIONS INFORMATION

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

Visible Emissions Limitation: Visible Emissions Limitation 1 of 1

1.	Visible Emissions Subtype:	2. Basis for Allowable Opacity:
	VE5	X Rule
3.	Allowable Opacity:	
	Normal Conditions: 5 % Ex	xceptional Conditions: 5 %
	Maximum Period of Excess Opacity Allowe	ed: 6 min/hour
4.	Method of Compliance:	
	Method 9	
<u> </u>		
5.	Visible Emissions Comment:	
	62-297.401 FAC	
l		

DEP Form No. 62-210.900(1) - Form

Section [2] **of** [20]

H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

Continuous Monitoring System: Continuous Monitor 1 of 1

1.	Parameter Code: N/A	2. Pollutant(s): N/A
3.	CMS Requirement: N/A	Rule Other
4.	Monitor Information <i>N/A</i> Manufacturer:	
	Model Number:	Serial Number:
5.	Installation Date: N/A	6. Performance Specification Test Date: N/A
7.	Continuous Monitor Comment: N/A	

DEP Form No. 62-210.900(1) - Form

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

1.	revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) X Attached, Document ID: See Section 2 of attached application narrative. Previously Submitted, Date
2.	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	N/A
3.	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	N/A – no control equipment
4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought)
	Attached, Document ID: Previously Submitted, Date X Not Applicable (construction application)
5.	Operation and Maintenance Plan (Required for all permit applications, except Title V air
	operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date X Not Applicable
	3.

DEP Form No. 62-210.900(1) - Form

Section [2] of [20]

6.	Compliance Demonstration Reports/Records Attached, Document ID:
	Test Date(s)/Pollutant(s) Tested:
	Previously Submitted, Date:
	Test Date(s)/Pollutant(s) Tested:
	To be Submitted, Date (if known):
	Test Date(s)/Pollutant(s) Tested:
	X Not Applicable
	Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7.	Other Information Required by Rule or Statute Attached, Document ID: X Not Applicable

DEP Form No. 62-210.900(1) - Form

Section [2]

of [20]

Additional Requirements for Air Construction Permit Applications

1. Control Technology Review and Analysis (Rules 62-212.400(10) and 62-212.500(7),					
F.A.C.; 40 CFR 63.43(d) and (e))					
Attached, Document ID: X Not Applicable					
2. Good Engineering Practice Stack Height Analysis (Rule 62-212.400(4)(d), F.A.C., and					
Rule 62-212.500(4)(f), F.A.C.)					
Attached, Document ID: X Not Applicable					
3. Description of Stack Sampling Facilities (Required for proposed new stack sampling					
facilities only)					
Attached, Document ID: X Not Applicable					
Additional Requirements for Title V Air Operation Permit Applications N/A					
1. Identification of Applicable Requirements					
Attached, Document ID:					
2. Compliance Assurance Monitoring					
Attached, Document ID: Not Applicable					
3. Alternative Methods of Operation					
Attached, Document ID: Not Applicable					
4. Alternative Modes of Operation (Emissions Trading)					
Attached, Document ID: Not Applicable					
5. Acid Rain Part Application					
Certificate of Representation (EPA Form No. 7610-1)					
Copy Attached, Document ID:					
☐ Acid Rain Part (Form No. 62-210.900(1)(a))					
Attached, Document ID: Previously Submitted, Date:					
Repowering Extension Plan (Form No. 62-210.900(1)(a)1.)					
Attached, Document ID: Previously Submitted, Date:	_				
New Unit Exemption (Form No. 62-210.900(1)(a)2.)					
Attached, Document ID: Previously Submitted, Date:	_				
Retired Unit Exemption (Form No. 62-210.900(1)(a)3.)					
Attached, Document ID: Previously Submitted, Date:	_				
Phase II NOx Compliance Plan (Form No. 62-210.900(1)(a)4.)					
Attached, Document ID: Previously Submitted, Date:	_				
Phase II NOx Averaging Plan (Form No. 62-210.900(1)(a)5.)					
Attached, Document ID: Previously Submitted, Date:	_				
Attached, Document ID: Previously Submitted, Date: Not Applicable	_				

DEP Form No. 62-210.900(1) - Form

Additional Requirements Comment					

Effective: 2/2/06

45

Section [3]

of [20]

A. GENERAL EMISSIONS UNIT INFORMATION

1. Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or

<u>Title V Air Operation Permit Emissions Unit Classification</u>

renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)						
 The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit. The emissions unit addressed in this Emissions Unit Information Section is an unregulated emissions unit. 						
Emissions Unit Description and St	<u>atus</u>					
1. Type of Emissions Unit Addresse	ed in this Sectio	n: (Check one)				
process or production unit, or	activity, which	produces one or mor				
process or production units a	nd activities wh	ich has at least one de	– .			
		•				
2. Description of Emissions Unit Addressed in this Section: G0106 - Woodyard (except for G0101 through G0104)						
3. Emissions Unit Identification Nu	mber: <i>066</i>					
4. Emissions Unit Status Code: A 5. Commence Construction Date: N/A	6. Initial Startup Date: Prior to 1970	7. Emissions Unit Major Group SIC Code: 26	8. Acid Rain Unit? Yes No			
9. Package Unit: N/A			-			
		Model Number: N/A				
10. Generator Nameplate Rating: N/A MW 11. Emissions Unit Comment: N/A						
	permit or FESOP only.) The emissions unit addressed emissions unit. The emissions unit addressed unregulated emissions unit. Emissions Unit Description and St Type of Emissions Unit Addressed Unit Emissions Unit Informate process or production unit, on which has at least one definal Unit Emissions Unit Informate process or production units and (stack or vent) but may also put Informate process or production units and (stack or vent) but may also put Informate process or production units and (stack or vent) but may also put Informate process or production units and (stack or vent) but may also put Informate process or production units and (stack or vent) but may also put Informate process or production units Emissions Unit Identification Nuture Informate Informate Informate Information Informatio	The emissions unit addressed in this Emission emissions unit. X The emissions unit addressed in this Emission unregulated emissions unit. Emissions Unit Description and Status 1. Type of Emissions Unit Addressed in this Section This Emissions Unit Information Section addressed or process or production unit, or activity, which which has at least one definable emission point This Emissions Unit Information Section addressed or process or production units and activities who (stack or vent) but may also produce fugitive X This Emissions Unit Information Section addressed or process or production units and activities who (stack or vent) but may also produce fugitive 2. Description of Emissions Unit Addressed in this G0106 - Woodyard (except for G0101 through 3. Emissions Unit Identification Number: 066 4. Emissions Unit Identification Number: 066 4. Emissions Unit Identification Number: 066 9. Package Unit: N/A Prior to 1970 9. Package Unit: N/A Manufacturer: N/A 10. Generator Nameplate Rating: N/A MW 11. Emissions Unit Comment:	permit or FESOP only.) ☐ The emissions unit addressed in this Emissions Unit Information Semissions unit. X The emissions unit addressed in this Emissions Unit Information Sunregulated emissions unit. Emissions Unit Description and Status 1. Type of Emissions Unit Addressed in this Section: (Check one) ☐ This Emissions Unit Information Section addresses, as a single emprocess or production unit, or activity, which produces one or more which has at least one definable emission point (stack or vent). ☐ This Emissions Unit Information Section addresses, as a single emprocess or production units and activities which has at least one definable emissions. X This Emissions Unit Information Section addresses, as a single emmore process or production units and activities which produce fug 2. Description of Emissions Unit Addressed in this Section: G0106 - Woodyard (except for G0101 through G0104) 3. Emissions Unit Identification Number: 066 4. Emissions Unit Status Construction Code: Date: A N/A Prior to 1970 9. Package Unit: N/A Model Number: N/A 10. Generator Nameplate Rating: N/A MW 11. Emissions Unit Comment:			

DEP Form No. 62-210.900(1) - Form

Emissions Unit Control Equipment

1. Control Equipment/Method(s) Description:	
NONE.	
·	
2 Control Device or Method Code(s): NONE	

DEP Form No. 62-210.900(1) - Form

Section [3]

of [20]

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

1.	Maximum Process or Throughput Rate: 1.058 MMcords/yr	, 2,899 cords/day
2.	Maximum Production Rate: N/A	· · · · · · · · · · · · · · · · · · ·
3.	Maximum Heat Input Rate: N/A million Btu/hr	
4.	Maximum Incineration Rate: N/A pounds/hr	
	<i>N/A</i> tons/day	
5.	Requested Maximum Operating Schedule: 24 hours/day	7 days/week
	52 weeks/year	8,760 hours/year
6.	Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, date cannot be applied to this unit.	a such as process throughput
6.	Variable or multiple units of a grouped emitting unit, date	a such as process throughput
5.	Variable or multiple units of a grouped emitting unit, date	a such as process throughput
6.	Variable or multiple units of a grouped emitting unit, date	a such as process throughput
5.	Variable or multiple units of a grouped emitting unit, date	a such as process throughput
5.	Variable or multiple units of a grouped emitting unit, date	a such as process throughput
6.	Variable or multiple units of a grouped emitting unit, date	a such as process throughput
6.	Variable or multiple units of a grouped emitting unit, date	a such as process throughput
6.	Variable or multiple units of a grouped emitting unit, date	a such as process throughput

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

48

C. EMISSION POINT (STACK/VENT) INFORMATION (Optional for unregulated emissions units.)

Emission Point Description and Type

1.	Identification of Point on I	Plot Plan or	2.	Emission Point 7	Type Code:	
	Flow Diagram: Various an	reas	4			
	Descriptions of Emission I Fugitive					
4.	ID Numbers or Description G0106 – Woodyard (exception)				Point in Common:	
5.	Discharge Type Code: F	6. Stack Height <i>N/A</i> feet	•		7. Exit Diameter: N/A feet	
8.	Exit Temperature: N/A °F	9. Actual Volum N/A acfm	metric Flow Rate:		10. Water Vapor: N/A %	
11.	Maximum Dry Standard Flow Rate: N/A dscfm			12. Nonstack Emission Point Height: N/A feet		
13.	Emission Point UTM Coo		14. Emission Point Latitude/Longitude			
	Zone: East (km):		Latitude (DD/MM/SS): N/A			
	North (km)		Longitude (DD/MM/SS)			
15.	Emission Point Comment: <i>N/A</i>					

DEP Form No. 62-210.900(1) - Form

Section [3]

of [20]

D. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment 1 of 1

1.	Segment Description (Pro Not classified.	cess/Fuel Type):			
2.	Source Classification Cod 3-07-001-99	le (SCC):	3. SCC Units: N/A		
4.	Maximum Hourly Rate: <i>N/A</i>	5. Maximum N/A	Annual Rate:	6.	Estimated Annual Activity Factor: <i>N/A</i>
7.	Maximum % Sulfur: N/A	8. Maximum <i>N/A</i>	% Ash:	9.	Million Btu per SCC Unit: <i>N/A</i>
10	Segment Comment: These emitting units do n annual operating data ha		•	ore,	, maximum hourly and

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E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

1.	Pollutant Emitted	Primary Control Device Code	3. Secondary Control Device Code	4. Pollutant Regulatory Code
,	PM	None		WP
	PM ₁₀	None		WP
	-			-
			-	
			-	
	,			
	-			
			-	
	,			

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [1] of [4]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if

applying for an air operation permit.

applying for an air operation permit.					
1. Pollutant Emitted: PM	2. Total Percent Efficiency	ciency of Control:			
3. Potential Emissions:		nthetically Limited?			
<i>51.14</i> lb/hour <i>224.</i> 6	tons/year	Yes X No			
5. Range of Estimated Fugitive Emissions (as	s applicable): N/A				
to tons/year					
6. Emission Factor: <i>N/A</i>		7. Emissions			
		Method Code:			
Reference: See Application Narrative, Appendi	ix B	1			
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-mon	th Period:			
206.90 tons/year	From: 1998	To: 1999			
9.a. Projected Actual Emissions (if required):	9.b. Projected Monito	oring Period:			
224.0 tons/year	X 5 years \square 10	years			
10. Calculation of Emissions:	<u> </u>	-			
See attached calculations in Appendix B.					
11					
11. Potential, Fugitive, and Actual Emissions Comment:					

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [2] of [4]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: N/A	2.	2. Future Effective Date of Allowable Emissions: <i>N/A</i>			
3.	Allowable Emissions and Units: <i>N/A</i>	4. Equivalent Allowable Emissions: N/A lb/hour tons/year				
5.	Method of Compliance: N/A					
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):			

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [3] of [4]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if

applying for an air operation permit.

1. Pollutant Emitted: PM ₁₀	2. Total Percent Efficiency of Control: N/A				
3. Potential Emissions: 12.77 lb/hour 55.94	4. Synthetically Limited? 4 tons/year Yes X No				
5. Range of Estimated Fugitive Emissions (as applicable): N/A to tons/year					
6. Emission Factor: N/A Reference: See Application Numerical Application	: D		7. Emissions Method Code:		
Reference: See Application Narrative, Appendi					
8.a. Baseline Actual Emissions (if required):	8.b. Baseline	24-month	Period:		
50.52 tons/year	From: 1998	Т	To: 1999		
9.a. Projected Actual Emissions (if required):	9.b. Projected	Monitori	ng Period:		
55.94 tons/year	x 5 years □ 10 years				
10. Calculation of Emissions: See attached calculations in Appendix B.					
11. Potential, Fugitive, and Actual Emissions Comment:					

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [4] of [4]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Allowable Emissions: <i>N/A</i>		
3.	Allowable Emissions and Units: <i>N/A</i>	4.	Equivalent Allowable Emissions: <i>N/A</i> lb/hour tons/year		
5.	Method of Compliance: N/A				
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):		

DEP Form No. 62-210.900(1) - Form

Section [3]

of [20]

G. VISIBLE EMISSIONS INFORMATION

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

<u>Visible Emissions Limitation:</u> Visible Emissions Limitation <u>1</u> of <u>1</u>

1.	Visible Emissions Subtype: VE20	2. Basis for Allowabl X Rule	e Opacity: Other
3.	Allowable Opacity: Normal Conditions: 20 % Ex Maximum Period of Excess Opacity Allower	ceptional Conditions: ed: 6 min/hour	27 %
4.	Method of Compliance: Method 9		
5.	Visible Emissions Comment: 62-297.401 FAC		

DEP Form No. 62-210.900(1) - Form

Section [3] **of** [20]

H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

Continuous Monitoring System: Continuous Monitor 1 of 1

1.	Parameter Code: N/A	2. Pollutant(s): N/A
3.	CMS Requirement: N/A	Rule Other
4.	Monitor Information <i>N/A</i> Manufacturer:	
	Model Number:	Serial Number:
5.	Installation Date: N/A	6. Performance Specification Test Date: <i>N/A</i>
7.	Continuous Monitor Comment: N/A	

DEP Form No. 62-210.900(1) - Form

Section [3]

of [20]

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

1.	Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) X Attached, Document ID: See Section 2 of attached application narrative. Previously Submitted, Date
2.	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	N/A
3.	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date N/A - no control equipment
4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date Not Applicable (construction application)
5.	Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date Not Applicable

DEP Form No. 62-210.900(1) - Form

6.	Compliance Demonstration Reports/Records
	Attached, Document ID:
	Test Date(s)/Pollutant(s) Tested:
	Prayionaly Submitted Data
	Previously Submitted, Date:
	Test Date(s)/Pollutant(s) Tested:
	<u> </u>
	To be Submitted, Date (if known):
	Test Date(s)/Pollutant(s) Tested:
	X Not Applicable
	Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7.	Other Information Required by Rule or Statute
	Attached, Document ID: X Not Applicable

DEP Form No. 62-210.900(1) - Form

Section [3]

of [20]

Additional Requirements for Air Construction Permit Applications

1. Control Technology Review and Analysis	(Rules 62-212.400(10) and 62-212.500(7),
F.A.C.; 40 CFR 63.43(d) and (e))	
Attached, Document ID:	X Not Applicable
2. Good Engineering Practice Stack Height A	nalysis (Rule 62-212.400(4)(d), F.A.C., and
Rule 62-212.500(4)(f), F.A.C.)	
Attached, Document ID:	X Not Applicable
3. Description of Stack Sampling Facilities (I	Required for proposed new stack sampling
facilities only)	
Attached, Document ID:	X Not Applicable
Additional Requirements for Title V Air Op	peration Permit Applications N/A
1. Identification of Applicable Requirements	
Attached, Document ID:	
2. Compliance Assurance Monitoring	
Attached, Document ID:	☐ Not Applicable
3. Alternative Methods of Operation	
Attached, Document ID:	☐ Not Applicable
4. Alternative Modes of Operation (Emissions	Trading)
Attached, Document ID:	☐ Not Applicable
5. Acid Rain Part Application	
Certificate of Representation (EPA Form	m No. 7610-1)
Copy Attached, Document ID:_	
Acid Rain Part (Form No. 62-210.900(
Attached, Document ID:	Previously Submitted, Date:
Repowering Extension Plan (Form No.	
	Previously Submitted, Date:
New Unit Exemption (Form No. 62-210	
Attached, Document ID:	Previously Submitted, Date:
Retired Unit Exemption (Form No. 62-2	
Attached, Document ID:	Previously Submitted, Date:
Phase II NOx Compliance Plan (Form N	NO. 62-210.900(1)(a)4.)
Dhasa II NOv. Averaging Plan (Form No	Previously Submitted, Date:
Phase II NOx Averaging Plan (Form No	Dreviously Submitted, Date:
Not Applicable	

DEP Form No. 62-210.900(1) - Form

Additional Requirements Comment	
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Effective: 2/2/06

61

A. GENERAL EMISSIONS UNIT INFORMATION

<u>Title V Air Operation Permit Emissions Unit Classification</u>

1.	•	V a	air operation perr				one, if applying fo if applying for an		initial, revised or construction
	 The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit. The emissions unit addressed in this Emissions Unit Information Section is an unregulated emissions unit. 								
En	nissions Unit	<u>Des</u>	cription and Sta	itus					
1.	Type of Emis	sioi	ns Unit Addresse	d in	this Section	n:	(Check one)		
	process o	r pro		acti	vity, which	pro	ses, as a single emoduces one or morestack or vent).		_
	process o	r pro		nd ac	ctivities wh	ich	has at least one de		ons unit, a group of ble emission point
							ses, as a single em		
2.			missions Unit Ad						
	Thermal oxid	lizei	r with heat recov	ery,	, SO ₂ scrul)ber	, and candle filter	S.	
3.	Emissions U	nit I	dentification Nur	nbe	r: <i>053</i>				
4.	4. Emissions Unit Status Code: Code: Unit Status								
9.	Package Unit: N/A Manufacturer: A.H. Lundberg Associates, Inc. Model Number: Custom								
10.	Generator Na	mej	plate Rating: N/A	M	W				
11.	11. Emissions Unit Comment: N/A								

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [4] of [20]

Emissions Unit Control Equipment

1.	Control Equipment/Method(s) Description:
1.	
	The thermal oxidizer design will minimize NO_X formation using staged combustion.
	SO_2 emissions generated in the thermal oxidizer will be controlled by an SO_2 scrubber
	with mist eliminator alone. Candle filters will follow the SO_2 scrubber to control
	particulate matter and sulfuric acid mist.
	F
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<u> </u>	
12	Control Device or Method Code(s): 025, 000, 013, 015

DEP Form No. 62-210.900(1) - Form

Section [4]

of [20]

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

1.	Maximum Process or Throughput Rate: N/A	
2.	Maximum Production Rate: N/A	
3.	Maximum Heat Input Rate: N/A million Btu/hr	
4.	Maximum Incineration Rate: as methanol: ~1,500 pounds/	ħr
	~18.0 tons/day	
5.	Requested Maximum Operating Schedule:	
	24 hours/day	7 days/week
	52 weeks/year	8,760 hours/year
6.	Operating Capacity/Schedule Comment: Maximum incineration rate is an estimate of the maximum stripper off-gases. This value is provided for information p intended to be an absolute maximum loading rate to the the	curposes only and is not

DEP Form No. 62-210.900(1) - Form

Section [4]

of [20]

C. EMISSION POINT (STACK/VENT) INFORMATION (Optional for unregulated emissions units.)

Emission Point Description and Type

1.	Identification of Point on Plot Plan or Flow Diagram: <i>N/A</i>		2.	Emission Point T 1	Type Code:
3.	Descriptions of Emission : Thermal Oxidizer	Points Comprising	g this	s Emissions Unit	for VE Tracking:
4.	ID Numbers or Descriptio <i>N/A</i>	ns of Emission Ur	nits v	with this Emission	Point in Common:
5.	Discharge Type Code: <i>V</i>	6. Stack Height 100 feet	:		7. Exit Diameter: 2.2 feet
8.	Exit Temperature: 180 °F	9. Actual Volum 34,000 acfm			10. Water Vapor: Saturated %
11	. Maximum Dry Standard F 13,000 dscfm	low Rate:	12.	Nonstack Emissi N/A feet	on Point Height:
13	Emission Point UTM Coo Zone: 16 East (km): North (km)		14.	Emission Point L Latitude (DD/MI Longitude (DD/M	•
15	. Emission Point Comment: <i>N/A</i>				

DEP Form No. 62-210.900(1) - Form

Section [4]

of [20]

D. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment <u>1</u> of <u>2</u>

1.	1. Segment Description (Process/Fuel Type): MACT – regulated gases controlled by thermal oxidizer							
2.	Source Classification Code 3-07-001-04	e (S	CC):	3. SCC Units MMcf proc		gas burned		
4.	Maximum Hourly Rate: 1,500 lbs/hr as methanol	5.		Annual Rate: r as methanol	6.	Estimated Annual Activity Factor: 8760 hr/yr		
7.	Maximum % Sulfur: 10% base on LVHC	8.	Maximum 0 %	% Ash:	9.	Million Btu per SCC Unit: 20 MMBtu/hr		
10	Segment Comment: N/A	•						

Segment Description and Rate: Segment 2 of 2

1.	Segment Description (Pro- Pipeline quality natural g			or thermal oxid	izer	
2.	Source Classification Cod 30790013	le (SC	CC):	3. SCC Units MMcf pro		gas burned
4.	Maximum Hourly Rate: 0.002 MMcf/hr	5.	Maximum <i>1 17.52 MMc</i>	Annual Rate: :f/yr	6.	Estimated Annual Activity Factor: N/A
7.	Maximum % Sulfur: N/A	8.	Maximum ⁴ <i>N/A</i>	% Ash:	9.	Million Btu per SCC Unit: 1060 MMBtu/MMcf
10	. Segment Comment: N/A	•			•	

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [4] of [20]

E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

1. Pollutant Emitted	2. Primary Control	3. Secondary Control	4. Pollutant
	Device Code	Device Code	Regulatory Code
CO			EL
NOx	025		EL
PM	099 – candle filters		EL
PM ₁₀	099 – candle filters		EL
SO_2	013		EL
TRS	099 – thermal oxidation		EL
VOC	099 – thermal oxidation		EL
SAM	099 – candle filters		EL
(sulfuric acid mist)			
Methanol			WP

POLLUTANT DETAIL INFORMATION Page [1] of [30]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted:	2. Total Percent	Efficiency of Control:					
CO	N/A						
3. Potential Emissions:		Synthetically Limited?					
	8 tons/year	Yes X No					
5. Range of Estimated Fugitive Emissions (as to tons/year	s applicable): N/A						
6. Emission Factor: Baseline: 0.10 lb/hr		7. Emissions					
Future: 0.10 lb/hr		Method Code:					
Reference: Permit Limit		<i>0</i>					
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-	month Period:					
0.40 tons/year	From: 2003	To: 2004					
9.a. Projected Actual Emissions (if required):	9.b. Projected Mo	onitoring Period:					
0.44 tons/year	X 5 years 10 years						
10. Calculation of Emissions: Baseline: (0.10 lb/hr)*(7,974.5 hr/yr)/(2,000 lb/ton) = 0.40 ton/yr Future: (0.10 lb/hr)*(8,760 hr/yr)/(2,000 lb/ton) = 0.44 ton/yr							

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [4] of [20]

POLLUTANT DETAIL INFORMATION Page [2] of [30]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>OTHER</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	f Allowable
3.	Allowable Emissions and Units: 6.8 lb/hr	4.	Equivalent Allowable E lb/hour	missions: 29.8 tons/year
5.	Method of Compliance: Test as required by FDEP.			
6.	Allowable Emissions Comment (Description Current permit limit.	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [3] of [30]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: NO _X	2. Total Percent Ef	ficiency of Control:					
3. Potential Emissions: 15.6 lb/hour 68.3	tons/year 4. S	ynthetically Limited? Yes X No					
5. Range of Estimated Fugitive Emissions (as applicable): N/A to tons/year							
6. Emission Factor: Baseline: 9.1 lb/hr Future: 15.6 lb/hr Reference: Permit Limit		7. Emissions Method Code: 0					
8.a. Baseline Actual Emissions (if required): 36.28 tons/year	8.b. Baseline 24-mo From: <i>2003</i>	onth Period: To: 2004					
9.a. Projected Actual Emissions (if required): 68.33 tons/year	9.b. Projected Moni X 5 years 1	_					
(O. O.O.)							
11. Potential, Fugitive, and Actual Emissions Comment: See application narrative for an explanation of emission factor sources.							

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [4] of [20]

POLLUTANT DETAIL INFORMATION Page [4] of [30]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions Allowable Emissions $\underline{1}$ of $\underline{1}$

1.	Basis for Allowable Emissions Code: <i>OTHER</i>	2.	Future Effective Date of Emissions: <i>Permit Issu</i>	
3.	Allowable Emissions and Units: 15.6 lb/hr	4.	Equivalent Allowable lb/hour	Emissions: 68.33 tons/year
5.	Method of Compliance: Test as required by FDEP.			
6.	Allowable Emissions Comment (Description Proposed new permit limit.	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [5] of [30]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted:	2. Total Perc	ent Efficie	ency of Control:			
PM	N/A		•			
3. Potential Emissions: 2.0 lb/hour 8.76	tons/year	_	netically Limited?			
5. Range of Estimated Fugitive Emissions (as			NO IN THE			
to tons/year	11 /					
6. Emission Factor: Baseline: 0.54 lb/hr			7. Emissions			
Future: 2.0 lb/hr Reference: Permit Limit			Method Code:			
	0.1 D .1'	24 1				
8.a. Baseline Actual Emissions (if required):	8.b. Baseline					
2.25 tons/year	From: 1998		Го: 1999			
9.a. Projected Actual Emissions (if required):	9.b. Projected	l Monitori	ng Period: N/A			
8.76 tons/year	X 5 years	☐ 10 ye	ears			
8.76 tons/year						
11. Potential, Fugitive, and Actual Emissions Comment:						
·						

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [4] of [20]

POLLUTANT DETAIL INFORMATION Page [6] of [30]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>OTHER</i>	2.	Future Effective Date of Emissions: <i>Permit Issue</i>	
3.	Allowable Emissions and Units: 2.0 lb/hr	4.	Equivalent Allowable E lb/hour	Emissions: 8.76 tons/year
5.	Method of Compliance: Test as required by FDEP.			
6.	Allowable Emissions Comment (Description <i>Proposed new permit limit.</i>	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

Effective: 2/2/06

73

EMISSIONS UNIT INFORMATION Section [4] of [20]

POLLUTANT DETAIL INFORMATION
Page [7] of [30]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: 2. Total Percent Efficiency of Control:						
PM ₁₀	N/A					
3. Potential Emissions:	4. Syntl	netically Limited?				
2.0 lb/hour 8.7 0	tons/year \	es X No				
5. Range of Estimated Fugitive Emissions (as	s applicable): N/A					
to tons/year						
6. Emission Factor: Baseline: 0.54 lb/hr		7. Emissions				
Future: 2.0 lb/hr		Method Code:				
Reference: Permit Limit		0				
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:				
2.25 tons/year	From: 1998	Го: 1999				
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitori	ng Period:				
8.76 tons/year	X 5 years ☐ 10 ye	ears				
10. Calculation of Emissions:						
Baseline: (0.54 lb/hr)*(8,327 hr/yr)/(2,000	lb/ton) = 2.25 ton/yr					
Future: (2.0 lb/hr)*(8,760 hr/yr)/(2,000 lb/	ton) = 8.76 ton/yr					
·						
11. Potential, Fugitive, and Actual Emissions Comment:						
11. 1 otential, Fugitive, and Actual Elinissions C	omment.					

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [8] of [30]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>OTHER</i>	2.	Emissions: <i>Permit Issuance</i>	
3.	Allowable Emissions and Units:	4. Equivalent Allowable Emissions:		
	2.0 lb/hr		lb/hour	8.76 tons/year
5.	Method of Compliance: Test as required by FDEP.			
6.	Allowable Emissions Comment (Description Proposed new permit limit.	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [9] of [30]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted:	2. Total Percent Efficiency of Control:				
SO_2	N/A				
3. Potential Emissions:	_	thetically Limited?			
3.6 lb/hour 15.77	7 tons/year	Yes X No			
5. Range of Estimated Fugitive Emissions (as to tons/year	s applicable): N/A				
6. Emission Factor: Baseline: 3.6 lb/hr		7. Emissions			
Future: 3.6 lb/hr		Method Code:			
Reference: Permit Limit		0			
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-mont	h Period:			
14.35 tons/year	From: 2003	To: 2004			
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitor	ring Period:			
15.77 tons/year	X 5 years □ 10 y	ears ears			
10. Calculation of Emissions: **Baseline: (3.6 lb/hr)*(7,974.5 hr/yr)/(2,000 lb/ton) = 14.35 ton/yr *Future: (3.6 lb/hr)*(8,760 hr/yr)/(2,000 lb/ton) = 15.77 ton/yr					
11. Potential, Fugitive, and Actual Emissions Comment:					

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [4] of [20]

POLLUTANT DETAIL INFORMATION
Page [10] of [30]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>OTHER</i>	2. Future Effective Date of Allowable Emissions: <i>Permit Issuance</i>		
3.	Allowable Emissions and Units: 5.4 lb/hr	4. Equivalent Allowable Emissions: 1b/hour 23.65 tons/year		Emissions: 23.65 tons/year
5.	Method of Compliance: Test as required by FDEP.	ı		
6.	Allowable Emissions Comment (Description Current permit limit.	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [11] of [30]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if

applying for an air operation permit.					
1. Pollutant Emitted:	2. Total Percent Efficiency of Control:				
TRS	N/A				
3. Potential Emissions:	4. Syr	thetically Limited?			
0.5 lb/hour 2.19	tons/year	Yes X No			
5. Range of Estimated Fugitive Emissions (as	applicable): N/A				
to tons/year					
6. Emission Factor: Baseline: 0.0012 lb/ADT	UP	7. Emissions			
Future: 0.0012 lb/ADTU	P	Method Code:			
Reference: Permit Limit		0			
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-mon	h Period:			
0.32 tons/year	From: 2003	To: 2004			
9.a. Projected Actual Emissions (if required):	9.b. Projected Monito	ring Period:			
0.42 tons/year	X 5 years \square 10	years			
0.42 tons/year					
11. Potential, Fugitive, and Actual Emissions Co	omment:				

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [4] of [20]

POLLUTANT DETAIL INFORMATION Page [12] of [30]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>OTHER</i>	2.	Future Effective Date o Emissions: <i>N/A</i>	f Allowable
3.	Allowable Emissions and Units:	4. Equivalent Allowable Emissions:		Emissions:
	0.5 lb/hr	l	lb/hour	2.19 tons/year
5.	Method of Compliance: Test as required by FDEP.			
6.	Allowable Emissions Comment (Description Current Permit Limit.	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [13] of [30]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit

applying for an air operation permit:					
1. Pollutant Emitted:	2. Total Percent Efficiency of Control:		ency of Control:		
VOC	N/A				
3. Potential Emissions:		4. Synth	netically Limited?		
<i>I.1</i> lb/hour <i>4.8</i>	8 tons/year	Y	es X No		
5. Range of Estimated Fugitive Emissions (as	s applicable): N/	'A			
to tons/year					
6. Emission Factor: Baseline: 0.0005 lb/ADT	TUP .		7. Emissions		
Future: 0.0005 lb/ADTU	T P		Method Code:		
Reference: Permit Limit			0		
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 2	24-month	Period:		
0.13 tons/year	From: 2003	Т	To: 2004		
9.a. Projected Actual Emissions (if required):	9.b. Projected	Monitori	ng Period:		
0.17 tons/year	X 5 years	☐ 10 ye	ears		
10. Calculation of Emissions:			W 17 MIL *1		
Baseline: (0.0005 lb/ADTUP)*(527,035 AL)TUP/vr)/(2,000)	= 0.13 ton/yr		
Future: (0.0005 lb/ADTUP)*(694,373 ADT					
		,	J		
11. Potential, Fugitive, and Actual Emissions Comment:					
11.1 Steinfai, 1 agreeve, and Actual Emissions Co	Ommone.				
	•		•		

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [4] of [20]

POLLUTANT DETAIL INFORMATION Page [14] of [30]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>OTHER</i>	2.	2. Future Effective Date of Allowable Emissions: <i>N/A</i>	
3.	Allowable Emissions and Units: 1.1 lb/hr	4.	Equivalent Allowa lb/hour	ble Emissions: 4.8 tons/year
5.	Method of Compliance: Test as required by FDEP.			
6.	Allowable Emissions Comment (Description Current Permit Limit.	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [15] of [30]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted:	2. Total Percent Efficiency of Control:
SAM	N/A
3. Potential Emissions:	4. Synthetically Limited?
1.4 lb/hour 6.1	3 tons/year Yes X No
5. Range of Estimated Fugitive Emissions (a to tons/year	s applicable): <i>N/A</i>
6. Emission Factor: Baseline: 0.60 lb/hr	7. Emissions
Future: 1.4 lb/hr	Method Code:
Reference: Permit Limit	0
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month Period:
2.39 tons/year	From: 2003 To: 2004
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitoring Period:
6.13 tons/year	X 5 years 10 years
10. Calculation of Emissions: **Baseline: (0.60 lb/hr)*(7,974.5 hr/yr)/(2,00 lb/Future: (1.4 lb/hr)*(8,760 hr/yr)/(2,000 hr/yr)	ton) = 6.13 ton/yr
11. Potential, Fugitive, and Actual Emissions C	omment:

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [4] of [20]

POLLUTANT DETAIL INFORMATION Page [16] of [30]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>OTHER</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	f Allowable
3.	Allowable Emissions and Units:	4.	4. Equivalent Allowable Emissions:	
	1.4 lb/hr		lb/hour	6.13 tons/year
5.	Method of Compliance: Test as required by FDEP.			
6.	Allowable Emissions Comment (Description Proposed new permit limit.	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [17] of [30]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

Pollutant Emitted: Methanol	2. Total Percent Efficient N/A	ency of Control:				
3. Potential Emissions:	4. Synth	netically Limited? 'es X No				
5. Range of Estimated Fugitive Emissions (as applicable): N/A to tons/year						
6. Emission Factor: Baseline: 0.0005 lb/ADT Future: 0.0005 lb/ADTU Reference: See Application Narrative, Appendi	I P	7. Emissions Method Code: 5				
8.a. Baseline Actual Emissions (if required): 0.132 tons/year	8.b. Baseline 24-month From: <i>2003</i>	Period:				
9.a. Projected Actual Emissions (if required): 0.174 tons/year	9.b. Projected Monitoria X 5 years 10 years					
Hourly potential emission estimates based on anticipated peak daily production of 2,500 ADTP/day.						

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [4] of [20]

POLLUTANT DETAIL INFORMATION Page [18] of [30]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: N/A	2.	Future Effective Date of Emissions: <i>N/A</i>	Allowable
3.	Allowable Emissions and Units: <i>N/A</i> lb/hr	4.	Equivalent Allowable E lb/hour	missions: <i>N/A</i> tons/year
5.	Method of Compliance: N/A			
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

Section [4]

of [20]

G. VISIBLE EMISSIONS INFORMATION

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

<u>Visible Emissions Limitation:</u> Visible Emissions Limitation <u>1</u> of <u>1</u>

1.	Visible Emissions Subtype:	2. Basis	for Allowab	le Opacity:
	VE 20	X Ru	ule	Other
3.	Allowable Opacity: N/A			
	Normal Conditions: 5 % Ex	eptional C	Conditions:	20 %
	Maximum Period of Excess Opacity Allowe	l: 3 min/	/hour	
4.	Method of Compliance:		_	
	USEPA Method 9, Annually			
5.	Visible Emissions Comment:			
	62-296.401(1)(a)			

DEP Form No. 62-210.900(1) - Form

Section [4]

of [20]

H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

Continuous Monitoring System: Continuous Monitor 1 of 2

1.	Parameter Code: TEMP	2.	Pollutant(s): N/A
3.	CMS Requirement:	X	Rule
4.	Monitor Information Manufacturer: Rosemount		
	Model Number: 0183P22K2C60N120E5		Serial Number: <i>N/A</i>
5.	Installation Date: July 2001	6.	Performance Specification Test Date: <i>N/A</i>
7.	Continuous Monitor Comment: Currently there are no promulgated perfor IP follows manufacturer's recommended poperating practices.		• •
	entinuous Monitoring System: Continuous		<u> </u>
1.	Parameter Code: pH	2.	Pollutant(s): N/A
3.	CMS Requirement:	X	Rule
4.	Monitor Information Manufacturer: <i>ABB</i> Model Number: <i>TB82PH</i>		Serial Number: <i>TB82PH2110110</i>
5.	Installation Date: July 2001	6.	Performance Specification Test Date: N/A
7.	Continuous Monitor Comment: Currently there are no promulgated perfor follows manufacturer's recommended procoperating practices.		• •

DEP Form No. 62-210.900(1) - Form

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

1.	Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) [X] Attached, Document ID: See Section 2 of attached application narrative. [Previously Submitted, Date
2.	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
3.	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	N/A – no new control equipment
	P 1 C C 101 11 P 110 11 1 1 1 1 1 1 1 1 1 1 1 1
4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date Not Applicable (construction application)

DEP Form No. 62-210.900(1) - Form

Section [4] **of** [20]

6.	Compliance Demonstration Reports/Records
	Attached, Document ID:
	Test Date(s)/Pollutant(s) Tested:
	Previously Submitted, Date:
	Test Date(s)/Pollutant(s) Tested:
	To be Submitted, Date (if known):
	Test Date(s)/Pollutant(s) Tested:
	X Not Applicable
	Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7.	Other Information Required by Rule or Statute
	Attached, Document ID: X Not Applicable

Section [4]

of [20]

Additional Requirements for Air Construction Permit Applications

1.	Control Technology Review and Analysis (Rules 62-212.400(10) and 62-212.500(7),
	F.A.C.; 40 CFR 63.43(d) and (e))
	Attached, Document ID: X Not Applicable
2.	Good Engineering Practice Stack Height Analysis (Rule 62-212.400(4)(d), F.A.C., and
	Rule 62-212.500(4)(f), F.A.C.)
	Attached, Document ID: X Not Applicable
3.	Description of Stack Sampling Facilities (Required for proposed new stack sampling
	facilities only)
	Attached, Document ID: X Not Applicable
Ad	Iditional Requirements for Title V Air Operation Permit Applications N/A
1.	Identification of Applicable Requirements
	Attached, Document ID:
2.	Compliance Assurance Monitoring
	Attached, Document ID: Not Applicable
3.	Alternative Methods of Operation
	Attached, Document ID: Not Applicable
4.	Alternative Modes of Operation (Emissions Trading)
	Attached, Document ID: Not Applicable
5.	Acid Rain Part Application
	Certificate of Representation (EPA Form No. 7610-1)
	Copy Attached, Document ID:
	☐ Acid Rain Part (Form No. 62-210.900(1)(a))
	Attached, Document ID: Previously Submitted, Date:
	Repowering Extension Plan (Form No. 62-210.900(1)(a)1.)
	Attached, Document ID: Previously Submitted, Date:
	New Unit Exemption (Form No. 62-210.900(1)(a)2.)
	Attached, Document ID: Previously Submitted, Date:
	Retired Unit Exemption (Form No. 62-210.900(1)(a)3.)
	Attached, Document ID: Previously Submitted, Date:
	Phase II NOx Compliance Plan (Form No. 62-210.900(1)(a)4.)
	Attached, Document ID: Previously Submitted, Date:
	Phase II NOx Averaging Plan (Form No. 62-210.900(1)(a)5.)
	Attached, Document ID: Previously Submitted, Date:
	Not Applicable

DEP Form No. 62-210.900(1) - Form

Additional Requirements Comment					
	•				

Effective: 2/2/06

91

Section [5]

of [20]

A. GENERAL EMISSIONS UNIT INFORMATION

Title V Air Operation Permit Emissions Unit Classification

	Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)						
	 The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit. The emissions unit addressed in this Emissions Unit Information Section is an unregulated emissions unit. 						
]	Emissions Unit Description and Sta	<u>itus</u>					
	I. Type of Emissions Unit Addresse	d in this Sectio	n: (Check one)				
	This Emissions Unit Information process or production unit, or which has at least one definab	activity, which	produces one or mor	_			
	X This Emissions Unit Information process or production units an (stack or vent) but may also processed to the control of the	d activities wh	ich has at least one de	• •			
	This Emissions Unit Information under process or production under the control of						
	2. Description of Emissions Unit Ad G0207 - #1 through #12 Batch D		Section:				
	B. Emissions Unit Identification Nur	mber: <i>053</i>					
4	Unit Status Code: A 5. Commence Construction Date: N/A	6. Initial Startup Date: Prior to 1970	7. Emissions Unit Major Group SIC Code: 26	8. Acid Rain Unit? Yes No			
j	Package Unit: N/AManufacturer: Chicago Steel	·	Model Number: <i>N/A</i>				
Ŀ	0. Generator Nameplate Rating: N/A	MW					
	11. Emissions Unit Comment: N/A						

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [5] of [20]

Emissions Unit Control Equipment

1.	Control Equipment/Method(s) Description: Thermal Oxidizer
2.	Control Device or Method Code(s): 131

Section [5]

of [20]

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

1. M	aximum Process or Throughput Rate: 892 ADTP/day, 803	2 ODTP/day
		ODIF/day
2. M	aximum Production Rate: N/A	
3. M	aximum Heat Input Rate: N/A million Btu/hr	
4. M	aximum Incineration Rate: N/A pounds/hr	
	N/A tons/day	
5. Re	equested Maximum Operating Schedule:	
	24 hours/day	7 days/week
	52 weeks/year	8,760 hours/year

DEP Form No. 62-210.900(1) - Form

Section [5]

of [20]

C. EMISSION POINT (STACK/VENT) INFORMATION (Optional for unregulated emissions units.)

Emission Point Description and Type

1.	Identification of Point on l Flow Diagram: N/A	Plot Plan or	2.	Emission Point T	Type Code:
	Descriptions of Emission N/A				J
4.	ID Numbers or Descriptio <i>N/A</i>	ns of Emission Ur	uts v	with this Emission	n Point in Common:
5.	Discharge Type Code: <i>N/A</i>	6. Stack Height <i>N/A</i> feet	:		7. Exit Diameter: N/A feet
8.	Exit Temperature: N/A °F	9. Actual Volur <i>N/A</i> acfm	netr	ic Flow Rate:	10. Water Vapor: N/A %
11	. Maximum Dry Standard F N/A dscfm	low Rate:	12.	Nonstack Emissi N/A feet	on Point Height:
13	Emission Point UTM Coo Zone: East (km): North (km)	N/A	14.	Emission Point I Latitude (DD/M) Longitude (DD/M)	,
15	. Emission Point Comment: <i>N/A</i>				

DEP Form No. 62-210.900(1) - Form

Section [5]

of [20]

D. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment 1 of 1

1.	Segment Description (Process/Fuel Type): **Digester/Blow Tank**					
2.	Source Classification Cod <i>N/A</i>	e (SCC):	3. SCC Units: N/A			
4.	Maximum Hourly Rate: <i>N/A</i>	5. Maximum N/A	Annual Rate:	6.	Estimated Annual Activity Factor: <i>N/A</i>	
7.	Maximum % Sulfur: <i>N/A</i>	8. Maximum <i>N/A</i>	% Ash:	9.	Million Btu per SCC Unit: <i>N/A</i>	
10	. Segment Comment: N/A					

DEP Form No. 62-210.900(1) - Form

Section [5] **of** [20]

E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

1. Pollutant Emitted	Primary Control Device Code	3. Secondary Control Device Code	4. Pollutant Regulatory Code
TRS	131		WP
<u>Voc</u>	131		WP
Methanol	131		WP

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [5] of [20]

POLLUTANT DETAIL INFORMATION
Page [1] of [6]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

applying for an an operation permit:				
1. Pollutant Emitted: TRS	2. Total Percent Efficiency of Control: 98%			
1		•	hetically Limited?	
, , <u>, , , , , , , , , , , , , , , , , </u>		es X No		
5. Range of Estimated Fugitive Emissions (as applicable): N/A				
to tons/year				
6. Emission Factor: Baseline: 0.0034 lb/ADTUP		7. Emissions		
Future: 0.0046 lb/ADTUP			Method Code:	
Reference: See Application Narrative, Appendix B		1		
8.a. Baseline Actual Emissions (if required): 8.b. Baseline 24-mont.		24-month	Period:	
0.42 tons/year	From: 2003 To: 2004			
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitoring Period:			
0.41 tons/year		10 years		
10. Calculation of Emissions:				
Baseline: $(0.0034 \text{ lb/ADTUP})*(248,357 \text{ ADTUP/yr})/(2,000 \text{ lb/ton}) = 0.42 \text{ ton/yr}$				
Future: $(0.0046 \text{ lb/ADTUP})*(178,836 \text{ ADTUP/yr})/(2,000 \text{ lb/ton}) = 0.41 \text{ ton/yr}$				
1 3141 01 (0100 10 101122 1 0 1) (1 / 0)000 1122 1 0 1 / 31 / 31 / 31 / 31 / 31 / 31 / 3				
11 Detected Desiring and Astrol Engineers				
11. Potential, Fugitive, and Actual Emissions Comment:				
Emissions due to NCG venting.				

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [5] of [20]

POLLUTANT DETAIL INFORMATION Page [2] of [6]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	f Allowable
3.	Allowable Emissions and Units: N/A	4.	Equivalent Allowable E lb/hour	missions: N/A tons/year
5.	Method of Compliance: N/A			
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [3] of [6]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted:			
		cent Efficie	ency of Control:
VOC	99%		
3. Potential Emissions:		4. Syntl	netical <u>ly</u> Limited?
3.30 lb/hour 7.9 4	4 tons/year		es X No
5. Range of Estimated Fugitive Emissions (as	s applicable): 1	V/A	
to tons/year			
6. Emission Factor: Baseline: 0.02 lb/ton chi	p		7. Emissions
Future: 0.02 lb/ton chip			Method Code:
Reference: See Application Narrative, Appendi	ix B		1
8.a. Baseline Actual Emissions (if required):	8.b. Baseline	24-month	Period:
9.02 tons/year	From: 2003	7	Го: 2004
9.a. Projected Actual Emissions (if required):	9.b. Projecte	d Monitori	ng Period:
7.94 tons/year	X 5 years	☐ 10 ye	ears
10. Calculation of Emissions:			
10. Calculation of Emissions: Baseline: (0.02 lb/ton chip)*(248,357 ADT lb/ton) = 9.02 ton/yr Future: (0.02 lb/ton chip)*(178,836 ADTU lb/ton) = 7.94 ton/yr			- -

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [5] of [20]

POLLUTANT DETAIL INFORMATION Page [4] of [6]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

<u>Allowable Emissions</u> Allowable Emissions <u>1</u> of <u>1</u>

1.	Basis for Allowable Emissions Code:	2.	Future Effective Date of	f Allowable
	N/A		Emissions: <i>N/A</i>	
3.	Allowable Emissions and Units:	4.	Equivalent Allowable E	missions: N/A
	N/A		lb/hour	tons/year
5.	Method of Compliance:			
	N/A			
6.	Allowable Emissions Comment (Description	of 0	Operating Method):	
	N/A			

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [15] of [16]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

applying for an an operation permit.			
1. Pollutant Emitted:	2. Total Percent	t Efficie	ncy of Control:
Methanol	N/A		
3. Potential Emissions:	4.	Synth	etically Limited?
2.70 lb/hour 6.4 9	tons/year	☐ Y	es X No
5. Range of Estimated Fugitive Emissions (as	s applicable): N/A		
to tons/year			
6. Emission Factor: Baseline: 0.0726 lb/ADT	TUP		7. Emissions
Future: 0.0726 lb/ADTU	'P		Method Code:
Reference: See Application Narrative, Appendi	ix B		5
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-	-month	Period:
9.02 tons/year	From: 2003	T	o: 2004
9.a. Projected Actual Emissions (if required):	9.b. Projected Me	I onitorir	ng Period:
6.49 tons/year	$X = \begin{bmatrix} X \end{bmatrix}$ 5 years $\begin{bmatrix} Y \end{bmatrix}$ 10 years		
10. Calculation of Emissions:			
Baseline: (0.0726 lb/ADTUP)*(248,357 AI	TIIP/vr\//2 AAA Ik	h/tan) -	0 02 ton/vr
Future: (0.0726 lb/ADTUP)*(178,836 ADT	- · · · · · · · · · · · · · · · · · · ·		•
Tuture. (0.0720 to/AD101) (170,030 AD1	(C1 /y/)/(2,000 to/t	<i>1011)</i> – 0	.47 tomyi
11. Potential, Fugitive, and Actual Emissions Co	omment:		
•			

102

EMISSIONS UNIT INFORMATION Section [5] of [20]

POLLUTANT DETAIL INFORMATION Page [16] of [16]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Allowable Emissions: <i>N/A</i>
3.	Allowable Emissions and Units: <i>N/A</i> lb/hr	4.	Equivalent Allowable Emissions: <i>N/A</i> lb/hour tons/year
5.	Method of Compliance: N/A		
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):

DEP Form No. 62-210.900(1) - Form

Section [5]

of [20]

G. VISIBLE EMISSIONS INFORMATION

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

<u>Visible Emissions Limitation:</u> Visible Emissions Limitation <u>1</u> of <u>1</u>

1.	Visible Emissions Subtype: N/A	2. Basis for Allowable Opacity: <i>N/A</i> Rule
3.	Allowable Opacity: <i>N/A</i> Normal Conditions: % Ex Maximum Period of Excess Opacity Allower	ceptional Conditions: %
4.	Method of Compliance: N/A	
5.	Visible Emissions Comment: N/A	

DEP Form No. 62-210.900(1) - Form

Section [5]

of [20]

H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

<u>Continuous Monitoring System:</u> Continuous Monitor <u>1</u> of <u>1</u>

1.	Parameter Code: N/A	Pollutant(s): N/A
3.	CMS Requirement: N/A	Rule
4.	Monitor Information <i>N/A</i> Manufacturer:	
	Model Number:	Serial Number:
5.	Installation Date: N/A	Performance Specification Test Date: <i>N/A</i>
7.	Continuous Monitor Comment: N/A	

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [5] of [20]

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

1.	Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) X Attached, Document ID: See Section 2 of attached application narrative. Previously Submitted, Date
2.	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	N/A
3.	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	N/A – no control equipment
4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date Not Applicable (construction application)
<u> </u>	
5.	Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date Not Applicable

DEP Form No. 62-210.900(1) - Form

Section [5] **of** [20]

6.	Compliance Demonstration Reports/Records
	Attached, Document ID:
	Test Date(s)/Pollutant(s) Tested:
	·
	Previously Submitted, Date:
	Test Date(s)/Pollutant(s) Tested:
	To be Submitted, Date (if known):
	Test Date(s)/Pollutant(s) Tested:
	<u> </u>
	X Not Applicable
	Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7.	Other Information Required by Rule or Statute
	Attached, Document ID: X Not Applicable

DEP Form No. 62-210.900(1) - Form

Section [5]

of [20]

Additional Requirements for Air Construction Permit Applications

1. Control Technology Review and Analysis (Rules 62-2	12.400(10) and 62-212.500(7),
F.A.C.; 40 CFR 63.43(d) and (e))	
Attached, Document ID: X Not A	pplicable
2. Good Engineering Practice Stack Height Analysis (Rul	e 62-212.400(4)(d), F.A.C., and
Rule 62-212.500(4)(f), F.A.C.)	
Attached, Document ID: X Not A	pplicable
3. Description of Stack Sampling Facilities (Required for	
facilities only)	
Attached, Document ID: X Not A	pplicable
Additional Requirements for Title V Air Operation Per	mit Applications N/A
1. Identification of Applicable Requirements	
Attached, Document ID:	
2. Compliance Assurance Monitoring	
<u> </u>	pplicable
3. Alternative Methods of Operation	
Attached, Document ID: Not Ap	pplicable
4. Alternative Modes of Operation (Emissions Trading)	
Attached, Document ID: Not A	pplicable
5. Acid Rain Part Application	
Certificate of Representation (EPA Form No. 7610-	1)
Copy Attached, Document ID:_	
☐ Acid Rain Part (Form No. 62-210.900(1)(a))	
Attached, Document ID: Prev	ously Submitted, Date:
Repowering Extension Plan (Form No. 62-210.900	
Attached, Document ID: Previous	ously Submitted, Date:
\square New Unit Exemption (Form No. 62-210.90 $\overline{0}(1)$ (a)2.)
Attached, Document ID: Prev	ously Submitted, Date:
Retired Unit Exemption (Form No. 62-210.900(1)(a	
Attached, Document ID: Previ	ously Submitted, Date:
Phase II NOx Compliance Plan (Form No. 62-210.9	00(1)(a)4.)
Attached, Document ID: Previous	ously Submitted, Date:
Phase II NOx Averaging Plan (Form No. 62-210.90	
Attached, Document ID: Previous	ously Submitted, Date:
Not Applicable	

DEP Form No. 62-210.900(1) - Form

Additional Requirements Comment				

DEP Form No. 62-210.900(1) - Form

Section [6]

of [20]

A. GENERAL EMISSIONS UNIT INFORMATION

Title V Air Operation Permit Emissions Unit Classification

	renewal Title	renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)				
		X The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit.				
			in this Emission	ns Unit Information S	Section is an	
		d emissions unit.				
-	Emissions Unit	Description and Sta	atus			
	1. Type of Emi	ssions Unit Addresse	ed in this Section	n: (Check one)		
	This Em	issions Unit Informat	tion Section add	resses, as a single em	issions unit, a single	
	•	-	•	produces one or more	e air pollutants and	
		is at least one definat	•	•	issions unit, a group of	
					finable emission point	
		vent) but may also p			1	
	☐ This Em	issions Unit Informat	tion Section add	resses, as a single em	issions unit, one or	
	more pro	cess or production u	nits and activitie	es which produce fugi	itive emissions only.	
	•	of Emissions Unit Ac- Line Diffusion Was				
H	3. Emissions U	nit Identification Nu	mber: <i>070</i>			
\vdash	4. Emissions	5. Commence	6. Initial	7. Emissions Unit	8. Acid Rain Unit?	
	Unit Status	Construction	Startup	Major Group	Yes	
	Code:	Date:	Date:	SIC Code:	X No	
	\boldsymbol{A}	N/A	Prior to	26		
L	9. Package Uni	+· N7/A	1970			
:	Manufacture			Model Number: N/A		
		ameplate Rating: N/A				
r	11. Emissions Unit Comment:					
	N/A					

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [6] of [20]

Emissions Unit Control Equipment

1. Control Equipment/Method(s) Description:
NONE.
2. Control Device or Method Code(s): 099

DEP Form No. 62-210.900(1) - Form

Section [6]

of

[20]

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

1.	Maximum Process or Throughput Rate: 1,868.2 ADTUP/day,	1,681.3 ODTUP/day
2.	Maximum Production Rate: N/A	
3.	Maximum Heat Input Rate: N/A million Btu/hr	
4.	Maximum Incineration Rate: N/A pounds/hr	
	N/A tons/day	
5.	Requested Maximum Operating Schedule:	
	24 hours/day	7 days/week
	52 weeks/year	8,760 hours/year
6.	Operating Capacity/Schedule Comment:	
	N/A	

DEP Form No. 62-210.900(1) - Form

Section [6]

of [20]

C. EMISSION POINT (STACK/VENT) INFORMATION (Optional for unregulated emissions units.)

Emission Point Description and Type

1.	Identification of Point on Plot Plan or Flow Diagram: 03-ST-001-001 & 03-ST-001-002		2.	Emission Point T 3	Type Code:
3.	3. Descriptions of Emission Points Comprising this Emissions Unit for VE Tracking: N/A				for VE Tracking:
4.	ID Numbers or Descriptio G0208B - A-Line Diffusi				Point in Common:
5.	Discharge Type Code: <i>N/A</i>	6. Stack Height N/A feet	:		7. Exit Diameter: <i>N/A</i> feet
8.	Exit Temperature: N/A °F	9. Actual Volur N/A acfm	netr	ic Flow Rate:	10. Water Vapor: N/A %
11	Maximum Dry Standard F N/A dscfm	ndard Flow Rate:		12. Nonstack Emission Point Height: N/A feet	
13	Emission Point UTM Coo Zone: East (km):		14. Emission Point Latitude/Longitude Latitude (DD/MM/SS): <i>N/A</i>		•
	North (km)	:		Longitude (DD/N	MM/SS)
15	Emission Point Comment N/A				
			,		

DEP Form No. 62-210.900(1) - Form

Section [6]

of [20]

D. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment 1 of 1

1. Segment Description (Pro- <i>Digester</i>	cess/Fuel Type):			
	(5.5.5)	I a gagata t		
2. Source Classification Cod <i>3-07-001-99</i>	e (SCC):	3. SCC Units: N/A		
4. Maximum Hourly Rate: <i>N/A</i>	5. Maximum . N/A			stimated Annual Activity actor: <i>N/A</i>
7. Maximum % Sulfur: N/A	8. Maximum % Ash: N/A			fillion Btu per SCC Unit:
10. Segment Comment: These emitting units do n annual operating data ha		_	fore, m	aximum hourly and

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [6] of [20]

E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

1. Pollutant Emitted	Primary Control Device Code	3. Secondary Control Device Code	4. Pollutant Regulatory Code
VOC	99		WP
Methanol			WP

115

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

POLLUTANT DETAIL INFORMATION Page [1] of [16]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: VOC	2. Total Perc	ent Efficie	ency of Control:
3. Potential Emissions: 0.981 lb/hour 3.29	9 tons/year		netically Limited? 'es X No
5. Range of Estimated Fugitive Emissions (as to tons/year		// A	
6. Emission Factor: Baseline: 0.0142lb/ODT Future: 0.0142 lb/ODTU Reference: See Application Narrative, Appendi	J P		7. Emissions Method Code: 1
8.a. Baseline Actual Emissions (if required): 1.78 tons/year	8.b. Baseline From: 2003		Period: To: 2004
9.a. Projected Actual Emissions (if required): 3.29 tons/year	9.b. Projected X 5 years	l Monitori ☐ 10 ye	· ·
10. Calculation of Emissions: **Baseline: (0.0142 lb/ODTUP)*(250,810 ODTUP/yr)/(2,000 lb/ton) = 1.78 ton/yr **Future: (0.0142 lb/ODTUP)*(463,983 ODTUP/yr)/(2,000 lb/ton) = 3.29 ton/yr			
11. Potential, Fugitive, and Actual Emissions C	omment:		

EMISSIONS UNIT INFORMATION Section [6] of [20]

POLLUTANT DETAIL INFORMATION Page [2] of [16]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions Allowable Emissions $\underline{1}$ of $\underline{1}$

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	Allowable
3.	Allowable Emissions and Units: <i>N/A</i>	4.	Equivalent Allowable En lb/hour	missions: <i>N/A</i> tons/year
5.	Method of Compliance: <i>N/A</i>			
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [3] of [16]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1 Dill The Train I	2 F · 1D · FCC		
1. Pollutant Emitted:	2. Total Percent Efficiency of Control:		
Methanol	N/A		
3. Potential Emissions:	4. Syn	thetically Limited?	
0.981 lb/hour 3.2 9	tons/year	Yes X No	
5. Range of Estimated Fugitive Emissions (as	annlicable): N/A	_ _	
to tons/year	, applicacio): 1 1/12		
6. Emission Factor: Baseline: 0.014 lb/ODTU		7. Emissions	
Future: 0.014 lb/ODTU		Method Code:	
Reference: See Application Narrative, Appendi		1	
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-mont	h Period:	
1.78 tons/year	From: 2003	To: 2004	
9.a. Projected Actual Emissions (if required):	9.b. Projected Monito	ring Period:	
3.29 tons/year	X 5 years \square 10	years	
10. Calculation of Emissions:			
Baseline: (0.014 lb/ODTUP)*(250,810 OD	TUP/vr\/(2.000 lb/ton) :	= 1.78 ton/vr	
Future: (0.014 lb/ODTUP)*(463,983 ODT	•	_	
(0.017.0702101) (100,703 021	017 5 17(2)000 tolton) =	0.27 1014 91	
11. Potential, Fugitive, and Actual Emissions Comment:			
- 11.1 otolicum, 1 ugini vo, una 1 totum Emiliono e			
		•	

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [6] of [20]

POLLUTANT DETAIL INFORMATION Page [4] of [16]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	Allowable
3.	Allowable Emissions and Units: <i>N/A</i> lb/hr	4.	Equivalent Allowable En lb/hour	missions: <i>N/A</i> tons/year
5.	Method of Compliance: N/A			
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

Section [6]

of [20]

G. VISIBLE EMISSIONS INFORMATION

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

<u>Visible Emissions Limitation:</u> Visible Emissions Limitation <u>1</u> of <u>1</u>

1.	Visible Emissions Subtype: N/A	2. Basis for Allowable Opacity: <i>N/A</i> Rule Other	
3.	Allowable Opacity: <i>N/A</i> Normal Conditions: % Ex Maximum Period of Excess Opacity Allower	aceptional Conditions: % ed: min/hour	
4.	Method of Compliance: N/A		
5.	Visible Emissions Comment: N/A		

Effective: 2/2/06

120

Section [6]

of [20]

H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

<u>Continuous Monitoring System:</u> Continuous Monitor <u>1</u> of <u>1</u>

1.	Parameter Code: N/A	2. Pollutant(s): N/A
3.	CMS Requirement: N/A	Rule Other
4.	Monitor Information <i>N/A</i> Manufacturer:	
	Model Number:	Serial Number:
5.	Installation Date: N/A	6. Performance Specification Test Date: N/A
7.	Continuous Monitor Comment: N/A	

DEP Form No. 62-210.900(1) - Form

Section [6]

of [20]

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

	 Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: See Section 2 of attached application narrative. Previously Submitted, Date
4	2. Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	N/A
	B. Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	N/A – no control equipment
	4. Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought)
	Attached, Document ID: Previously Submitted, Date X Not Applicable (construction application)
4	Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date Not Applicable

DEP Form No. 62-210.900(1) - Form

Section [6] **of** [20]

6. Compliance Demonstration Reports/Records The Attached, Document ID:	
Test Date(s)/Pollutant(s) Tested:	
Previously Submitted, Date:	
Test Date(s)/Pollutant(s) Tested:	
To be Submitted, Date (if known):	
Test Date(s)/Pollutant(s) Tested:	
X Not Applicable	
Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.	
7. Other Information Required by Rule or Statute Attached, Document ID:	

DEP Form No. 62-210.900(1) - Form

Section [6]

of [20]

Additional Requirements for Air Construction Permit Applications

1. Co	Control Technology Review and Analysis (Rules	62-212.400(10) and 62-212.500(7),
	.A.C.; 40 CFR 63.43(d) and (e))	
	Attached, Document ID: X N	Not Applicable
2. Gc	Good Engineering Practice Stack Height Analysis	(Rule 62-212.400(4)(d), F.A.C., and
Ru	tule 62-212.500(4)(f), F.A.C.)	
	Attached, Document ID: X	Not Applicable
3. De	Description of Stack Sampling Facilities (Require	d for proposed new stack sampling
	acilities only)	
	Attached, Document ID: X N	Not Applicable
<u>Additi</u>	tional Requirements for Title V Air Operation	Permit Applications N/A
1. Ide	dentification of Applicable Requirements	
	Attached, Document ID:	
2. Con	ompliance Assurance Monitoring	
	Attached, Document ID: N	ot Applicable
3. Alt	Iternative Methods of Operation	·
	Attached, Document ID: No	ot Applicable
4. Alte	Iternative Modes of Operation (Emissions Tradin	g)
	Attached, Document ID: No	ot Applicable
	cid Rain Part Application	
	Certificate of Representation (EPA Form No. 7	610-1)
	Copy Attached, Document ID:_	
	Acid Rain Part (Form No. 62-210.900(1)(a))	
	Attached, Document ID:	Previously Submitted, Date:
	$\overline{\ }$ Repowering Extension Plan (Form No. 62- $\overline{210}$	0.900(1)(a)1.)
	Attached, Document ID:	
	New Unit Exemption (Form No. 62-210.900(1)	
	Attached, Document ID:	Previously Submitted, Date:
	Retired Unit Exemption (Form No. 62-210.900	
	Attached, Document ID:	
	Phase II NOx Compliance Plan (Form No. 62-2	210.900(1)(a)4.)
	Attached, Document ID:	
	Phase II NOx Averaging Plan (Form No. 62-21	
	Attached, Document ID:	Previously Submitted, Date:
	Not Applicable	

DEP Form No. 62-210.900(1) - Form

125

EMISSIONS UNIT INFORMATION Section [7] of [20]

A. GENERAL EMISSIONS UNIT INFORMATION

Title V Air Operation Permit Emissions Unit Classification

1.	Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)				
	 The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit. The emissions unit addressed in this Emissions Unit Information Section is an unregulated emissions unit. 				
<u>Er</u>	nissions Unit	Description and Sta	atus		
2.					
3.	Emissions U	nit Identification Nu	mber: <i>071</i>		
	Emissions Unit Status Code: A	5. Commence Construction Date: N/A	6. Initial Startup Date: Prior to 1970	7. Emissions Unit Major Group SIC Code: 26	8. Acid Rain Unit? Yes No
	9. Package Unit: N/A Manufacturer: N/A Model Number: N/A				
	10. Generator Nameplate Rating: N/A MW				
11	11. Emissions Unit Comment: N/A				

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [7] of [20]

Emissions Unit Control Equipment

1.	Control Equipment/Method(s) Description: NONE.
	NOIVE.
ļ	
2	Control Device or Method Code(s): 000

DEP Form No. 62-210.900(1) - Form

Section [7]

of [20]

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

4	16 1 D	40.4.4.0 D FFT 1D/1
1.	Maximum Process or Throughput Rate: 446.2 ADTUP/day,	406.6 ODTUP/day
2.	Maximum Production Rate: N/A	
3.	Maximum Heat Input Rate: N/A million Btu/hr	
4.	Maximum Incineration Rate: N/A pounds/hr	
	N/A tons/day	
5.	Requested Maximum Operating Schedule:	
	24 hours/day	7 days/week
	52 weeks/year	8,760 hours/year
	Variable or multiple units of a grouped emitting unit, data cannot be applied to this unit.	such as process throughput
		such as process throughput

DEP Form No. 62-210.900(1) - Form

Section [7]

of

[20]

C. EMISSION POINT (STACK/VENT) INFORMATION (Optional for unregulated emissions units.)

Emission Point Description and Type

1.	1. Identification of Point on Plot Plan or Flow Diagram: <i>N/A</i>		2.	Emission Point 7 <i>N/A</i>	Type Code:
3.	Descriptions of Emission <i>N/A</i>	Points Comprising	thi:	s Emissions Unit	for VE Tracking:
4.	ID Numbers or Descriptio N/A	ns of Emission Ur	nits v	with this Emission	n Point in Common:
5.	Discharge Type Code: <i>N/A</i>	6. Stack Height <i>N/A</i> feet	:		7. Exit Diameter: N/A feet
8.	Exit Temperature: N/A °F	9. Actual Volur <i>N/A</i> acfm	netr	ic Flow Rate:	10. Water Vapor: N/A %
11	. Maximum Dry Standard F <i>N/A</i> dscfm	low Rate:	12.	Nonstack Emissi N/A feet	on Point Height:
13	Emission Point UTM Coo Zone: East (km): North (km)	N/A	14.	Emission Point I Latitude (DD/M) Longitude (DD/M)	'
15	Emission Point Comment: N/A				

DEP Form No. 62-210.900(1) - Form

Section [7]

of [20]

D. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment 1 of 1

1.	Segment Description (Pro-Not classified.	cess/Fuel Type):			
2.	Source Classification Cod 3-07-001-99	e (SCC):	3. SCC Units:		
4.	Maximum Hourly Rate: <i>N/A</i>	5. Maximum A	Annual Rate:		timated Annual Activity ctor: <i>N/A</i>
7.	Maximum % Sulfur: N/A	8. Maximum (% Ash:	9. Mi	llion Btu per SCC Unit:
10	Segment Comment: These emitting units do n annual operating data ha		•	Tore, ma	ximum hourly and

DEP Form No. 62-210.900(1) - Form

Section [7]

of [20]

E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

1. Pollutant Emitted	Primary Control Device Code	3. Secondary Control Device Code	4. Pollutant Regulatory Code
VOC	99		WP
TRS	99		WP
Methanol	99		WP
		-	
-			

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [1] of [6]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

applying for all all operation permits			
1. Pollutant Emitted:	2. Total Percent Efficient	ency of Control:	
<u>Voc</u>	N/A		
3. Potential Emissions:	4. Syntl	hetically Limited?	
12.03 lb/hour 56.74	tons/year \ \ \ \ \ \ \	res X No	
5. Range of Estimated Fugitive Emissions (as	s applicable): N/A		
to tons/year			
6. Emission Factor: Baseline: 0.71 lb/ODTU	P	7. Emissions	
Future: 0.71 lb/ODTUP		Method Code:	
Reference: See Application Narrative, Appendi	ix B	1	
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:	
78.79 tons/year	From: 2003	Γο: 2004	
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitori	ing Period:	
56.74 tons/year	X 5 years □ 10 ye	ears	
10. Calculation of Emissions: **Baseline: (0.71 lb/ODTUP)*(223,522 ODTUP/yr)/(2,000 lb/ton) = 78.79 ton/yr **Future: (0.71 lb/ODTUP)*(160,952 ODTUP/yr)/(2,000 lb/ton) = 56.74 ton/yr 11. Potential, Fugitive, and Actual Emissions Comment:			
11.1 Otential, Puglitive, and Actual Emissions C			

132

EMISSIONS UNIT INFORMATION Section [7] of [20]

POLLUTANT DETAIL INFORMATION Page [2] of [6]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2. Future Effective Date of Allowable Emissions: <i>N/A</i>
3.	Allowable Emissions and Units: <i>N/A</i>	4. Equivalent Allowable Emissions: <i>N/A</i> lb/hour tons/year
5.	Method of Compliance: N/A	
6.	Allowable Emissions Comment (Description <i>N/A</i>	n of Operating Method):

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [7] of [20]

POLLUTANT DETAIL INFORMATION Page [3] of [6]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

applying for an air operation permits		
1. Pollutant Emitted:	2. Total Percent Effi	ciency of Control:
TRS	N/A	
3. Potential Emissions:	4. Syl	nthetical <u>ly</u> Limited?
2.51 lb/hour 12.0 %	7 tons/year	Yes X No
5. Range of Estimated Fugitive Emissions (as	s applicable): N/A	
to tons/year		
6. Emission Factor: Baseline: 0.22 lb/ADTU	P	7. Emissions
Future: 0.27 lb/ADTUP		Method Code:
Reference: See Application Narrative, Appendi	ix B	5
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-mon	th Period:
13.66 tons/year	From: 2003	To: 2004
9.a. Projected Actual Emissions (if required):	9.b. Projected Monito	oring Period:
12.07 tons/year	X 5 years \square 10	years
10. Calculation of Emissions:		
Baseline: (0.22 lb/ADTUP)*((248,357/2) A	DTUP/vr)/(2.000 lb/to	n) = 13.66 ton/vr
Future: (0.27 lb/ADTUP)*((178,836/2) AD	• , , ,	•
		•
11. Potential, Fugitive, and Actual Emissions C	omment:	

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [7] of [20]

POLLUTANT DETAIL INFORMATION Page [4] of [6]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1. Basis for Allowable Emissions Code: <i>N/A</i>	2. Future Effective Date of Allowable Emissions: <i>N/A</i>
3. Allowable Emissions and Units: <i>N/A</i>	4. Equivalent Allowable Emissions: <i>N/A</i> lb/hour tons/year
5. Method of Compliance: N/A	
6. Allowable Emissions Comment (Description <i>N/A</i>	of Operating Method):

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [15] of [16]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted:	2. Total Percent Efficie	ency of Control:
Methanol	N/A	
3. Potential Emissions:	4. Synth	netically Limited?
12.03 lb/hour 56.74	tons/year Y	es X No
5. Range of Estimated Fugitive Emissions (as	s applicable): N/A	-
to tons/year		
6. Emission Factor: Baseline: 0.71 lb/ODTU	P	7. Emissions
Future: 0.71 lb/ODTUP		Method Code:
Reference: See Application Narrative, Appendi	x B	5
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:
78.79 tons/year	From: 2003	Го: 2004
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitori	ng Period:
56.74 tons/year	X 5 years $ 10 ye$	ears
10. Calculation of Emissions: Baseline: (0.71 lb/ODTUP)*(223,522 ODT Future: (0.71 lb/ODTUP)*(160,952 ODTU	(P/yr)/(2,000 lb/ton) = 56	•
11. Potential, Fugitive, and Actual Emissions Co	omment:	
<u>.</u>		

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [7] of [20]

POLLUTANT DETAIL INFORMATION Page [16] of [16]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

<u>Allowable Emissions</u> Allowable Emissions $\underline{1}$ of $\underline{1}$

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	Allowable
3.	Allowable Emissions and Units: <i>N/A</i> lb/hr	4.	Equivalent Allowable E lb/hour	missions: <i>N/A</i> tons/year
5.	Method of Compliance: N/A			
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [7] of [20]

G. VISIBLE EMISSIONS INFORMATION

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

<u>Visible Emissions Limitation:</u> Visible Emissions Limitation <u>1</u> of <u>1</u>

	Visible Emissions Subtype: N/A	2. Basis for Allowable Opacity: <i>N/A</i> Rule Other
3.	Allowable Opacity: N/A Normal Conditions: % Ex Maximum Period of Excess Opacity Allowe	ceptional Conditions: % ed: min/hour
4.	Method of Compliance: N/A	
5.	Visible Emissions Comment: N/A	

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [7] [20] of

H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

<u>Continuous Monitoring System:</u> Continuous Monitor <u>1</u> of <u>1</u>

1.	Parameter Code: N/A	2. Pollutant(s): N/A
3.	CMS Requirement: N/A	Rule Other
4.	Monitor Information <i>N/A</i> Manufacturer:	
	Model Number:	Serial Number:
5.	Installation Date: N/A	6. Performance Specification Test Date: <i>N/A</i>
7.	Continuous Monitor Comment: N/A	

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

139

Section [7] of

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

	1.	Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) X Attached, Document ID: See Section 2 of attached application narrative. Previously Submitted, Date
	2.	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
L		N/A
	3.	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
		N/A – no control equipment
	4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought)
		Attached, Document ID: Previously Submitted, Date Not Applicable (construction application)
	5.	Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date X Not Applicable

DEP Form No. 62-210.900(1) - Form

Section [7] **of** [20]

6.	Compliance Demonstration Reports/Records
	Attached, Document ID:
	Test Date(s)/Pollutant(s) Tested:
	Previously Submitted, Date:
	Test Date(s)/Pollutant(s) Tested:
	To be Submitted, Date (if known):
	Test Date(s)/Pollutant(s) Tested:
	X Not Applicable
	Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7.	Other Information Required by Rule or Statute
	Attached, Document ID: X Not Applicable

DEP Form No. 62-210.900(1) - Form

Section [7] **of** [20]

Additional Requirements for Air Construction Permit Applications

1. Control Technology Review and Analysis	(Rules 62-212.400(10) and 62-212.500(7),
F.A.C.; 40 CFR 63.43(d) and (e))	
Attached, Document ID:	X Not Applicable
2. Good Engineering Practice Stack Height A	nalysis (Rule 62-212.400(4)(d), F.A.C., and
Rule 62-212.500(4)(f), F.A.C.)	
Attached, Document ID:	X Not Applicable
3. Description of Stack Sampling Facilities (Required for proposed new stack sampling
facilities only)	
Attached, Document ID:	X Not Applicable
Additional Requirements for Title V Air Op	peration Permit Applications N/A
1. Identification of Applicable Requirements	
Attached, Document ID:	
2. Compliance Assurance Monitoring	
Attached, Document ID:	☐ Not Applicable
3. Alternative Methods of Operation	
Attached, Document ID:	☐ Not Applicable
4. Alternative Modes of Operation (Emissions	Trading)
Attached, Document ID:	☐ Not Applicable
5. Acid Rain Part Application	
Certificate of Representation (EPA For	m No. 7610-1)
Copy Attached, Document ID:	
Acid Rain Part (Form No. 62-210.900(
Attached, Document ID:	Previously Submitted, Date:
Repowering Extension Plan (Form No.	
	Previously Submitted, Date:
☐ New Unit Exemption (Form No. 62-210	
Attached, Document ID:	Previously Submitted, Date:
Retired Unit Exemption (Form No. 62-2	210.900(1)(a)3.)
	Previously Submitted, Date:
☐ Phase II NOx Compliance Plan (Form I	
Attached, Document ID:	Previously Submitted, Date:
Phase II NOx Averaging Plan (Form No	
	Previously Submitted, Date:
Not Applicable	

DEP Form No. 62-210.900(1) - Form

<u>Additional</u>	Requirements Co	<u>mment</u>		

EMISSIONS UNIT INFORMATION Section [8] of [20]

A. GENERAL EMISSIONS UNIT INFORMATION

<u>Title V Air Operation Permit Emissions Unit Classification</u>

1.	•	e V air operation pert SOP only.)						
	X The emis	sions unit addressed	in t	his Emissio	ns I	Jnit Information S	Secti	ion is a regulated
	The emis	ssions unit addressed d emissions unit.	in t	his Emissic	ns U	Jnit Information S	Secti	on is an
<u>E</u> 1	<u>nissions Unit</u>	Description and Sta	<u>atus</u>					
1.	Type of Emi	ssions Unit Addresse	d in	this Section	n: ((Check one)		
		ssions Unit Informat				•		
	-	or production unit, or s at least one definab		•	_		e an	pollutants and
		ssions Unit Informat		•	•		issi	ons unit, a group of
		or production units ar				•		• •
	(stack or	vent) but may also p	rodı	ace fugitive	em	issions.		
		ssions Unit Informat				•		
		cess or production un					itive	emissions only.
2.	-	of Emissions Unit Ac Line #2 Brown Stoc			Sec	tion:		
				······································				
3.	Emissions U	nit Identification Nu	mbe	r: <i>071</i>				
4.		5. Commence	6.	Initial	7.	Emissions Unit	8.	Acid Rain Unit?
	Unit Status	Construction		Startup		Major Group		Yes
	Code:	Date: <i>N/A</i>		Date: Prior to		SIC Code: 26		X No
	21	14/24		1970		20		
9.	Package Unit							
10	Manufacture			13.7	Mo	del Number: N/A		
-		ameplate Rating: N/A	M	W				
11	. Emissions Un N/A	nit Comment:						

DEP Form No. 62-210.900(1) - Form

Section [8] of [20]

Emissions Unit Control Equipment

1 l.	Control Equipment/Method(s) Description:
_ ′	NOVE
	NONE.
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2.	Control Device or Method Code(s): 099

DEP Form No. 62-210.900(1) - Form

Section [8]

of [20]

B. EMISSIONS UNIT CAPACITY INFORMATION

 $(Optional\ for\ unregulated\ emissions\ units.)$

Emissions Unit Operating Capacity and Schedule

1.	Maximum Process or Throughput Rate: 446.2 ADTUP/day	, 406.6 ODTUP/day
2.	Maximum Production Rate: N/A	
3.	Maximum Heat Input Rate: N/A million Btu/hr	
4.	Maximum Incineration Rate: N/A pounds/hr	
	N/A tons/day	
5.	Requested Maximum Operating Schedule:	
	24 hours/day	7 days/week
	52 weeks/year	8,760 hours/year
6.	Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, date cannot be applied to this unit.	
6.	Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, date	· · · · · · · · · · · · · · · · · · ·
6.	Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, date	
6.	Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, date	
6.	Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, date	
6.	Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, date	
6.	Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, date	
6.	Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, date	
6.	Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, date	

DEP Form No. 62-210.900(1) - Form

Section [8]

of [20]

C. EMISSION POINT (STACK/VENT) INFORMATION (Optional for unregulated emissions units.)

Emission Point Description and Type

1.	Identification of Point on Plot Plan or Flow Diagram: <i>N/A</i>		2.	Emission Point T	Type Code:	
	Descriptions of Emission N/A					
4.	4. ID Numbers or Descriptions of Emission Units with this Emission Point in Common: N/A					
5.	Discharge Type Code: <i>N/A</i>	6. Stack Height N/A feet	•		7. Exit Diameter: N/A feet	
8.	Exit Temperature: N/A °F	9. Actual Volumetric Flow Rate: N/A acfm		ic Flow Rate:	10. Water Vapor: N/A %	
11.	Maximum Dry Standard F N/A dscfm	low Rate:	12. Nonstack Emission Point Height: N/A feet			
13.	3. Emission Point UTM Coordinates Zone: East (km): N/A North (km):		14. Emission Point Latitude/Longitude Latitude (DD/MM/SS): <i>N/A</i> Longitude (DD/MM/SS)			
15.	Emission Point Comment: N/A					

DEP Form No. 62-210.900(1) - Form

Section [8]

of [20]

D. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment 1 of 1

10	Segment Comment: These emitting units do n annual operating data ha		•	fore,	maximum hourly and
7.	Maximum % Sulfur: N/A	8. Maximum N/A	% Ash:	9.	Million Btu per SCC Unit: <i>N/A</i>
4.	Maximum Hourly Rate: <i>N/A</i>	5. Maximum <i>N/A</i>	Annual Rate:	6.	Estimated Annual Activity Factor: <i>N/A</i>
2.	Source Classification Cod 3-07-001-99	e (SCC):	3. SCC Units: N/A		
	Segment Description (Proceedings of Not classified.			_	

DEP Form No. 62-210.900(1) - Form

Effective: 2/2/06

148

Section [8]

of

[20]

E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

1.	Pollutant Emitted	2. Primary Control	3. Secondary Control	4. Pollutant
		Device Code	Device Code	Regulatory Code
	VOC	99		WP
	TRS	99		WP
	Methanol	99		WP
_				-
_				
	4			
	-			
	-			
		_		
-				
_				
	<u> </u>			
L		<u> </u>	I .	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [1] of [6]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: VOC	2. Total Percer	nt Efficie	ency of Control:
3. Potential Emissions: 12.03 lb/hour 56.74		~	etically Limited?
5. Range of Estimated Fugitive Emissions (as	4 tons/year		es A No
to tons/year	s applicable). 147A	1	
6. Emission Factor: Baseline: 0.71 lb/ODTU			7. Emissions
Future: 0.71 lb/ODTUP			Method Code:
Reference: <i>See Application Narrative, Appende</i> 8.a. Baseline Actual Emissions (if required):	$8.b.$ Baseline 2^{4}	4-month	
78.79 tons/year	From: 2003		To: 2004
9.a. Projected Actual Emissions (if required):	9.b. Projected N		
56.74 tons/year	X = 1 5 years	□ 10 ye	
Baseline: (0.71 lb/ODTUP)*(223,522 ODT Future: (0.71 lb/ODTUP)*(160,952 ODTU	P/yr)/(2,000 lb/td	•	<u> </u>

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [8] of [20]

POLLUTANT DETAIL INFORMATION Page [2] of [6]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date o Emissions: <i>N/A</i>	f Allowable
3.	Allowable Emissions and Units: <i>N/A</i>	4.	Equivalent Allowable E lb/hour	Emissions: <i>N/A</i> tons/year
5.	Method of Compliance: N/A			
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [3] of [6]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

2. Total Perc	ent Efficie	ency of Control:		
	_	netically Limited?		
tons/year	Y	es X No		
applicable): N	/ A			
		7. Emissions		
_		Method Code:		
		5		
8.b. Baseline	24-month	Period:		
From: 2003	7	To: 2004		
9.b. Projected	l Monitori	ng Period:		
X 5 years \square 10 years				
TUP/yr)/(2,000		_		
11. Potential, Fugitive, and Actual Emissions Comment:				
	N/A tons/year applicable): N B 8.b. Baseline From: 2003 9.b. Projected X 5 years OTUP/yr)/(2,000	N/A 4. Synth		

EMISSIONS UNIT INFORMATION Section [8] of [20]

POLLUTANT DETAIL INFORMATION Page [4] of [6]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date o Emissions: <i>N/A</i>	f Allowable
3.	Allowable Emissions and Units:	4.	Equivalent Allowable E	Emissions: <i>N/A</i>
	N/A		lb/hour	tons/year
5.	Method of Compliance: N/A			
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [5] of [6]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

Pollutant Emitted: Mathematical	2. Total Percent Efficient	ency of Control:
Methanol 3. Potential Emissions:	N/A	natically Limited?
	7	netically Limited? Yes X No
5. Range of Estimated Fugitive Emissions (as		
to tons/year	трричисто), т.и.т	
6. Emission Factor: Baseline: 0.71 lb/ODTU	P	7. Emissions
Future: 0.71 lb/ODTUP		Method Code:
Reference: See Application Narrative, Appendi	ix B	5
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:
78.79 tons/year	From: 2003	Го: 2004
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitori	ng Period:
56.74 tons/year	\boxed{x} 5 years \square 10 years	ears
10. Calculation of Emissions: **Baseline: (0.71 lb/ODTUP)*(223,522 ODT Future: (0.71 lb/ODTUP)*(160,952 ODTU) 11. Potential, Fugitive, and Actual Emissions Company of the Property of the P	P/yr)/(2,000 lb/ton) = 56	•
11. Potential, Fugitive, and Actual Emissions C	omment:	

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [8] of [20]

POLLUTANT DETAIL INFORMATION Page [6] of [6]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	of Allowable
3.	Allowable Emissions and Units: <i>N/A</i> lb/hr	4.	Equivalent Allowable lb/hour	Emissions: <i>N/A</i> tons/year
5.	Method of Compliance: N/A			
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

Section [8] **of** [20]

G. VISIBLE EMISSIONS INFORMATION

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

<u>Visible Emissions Limitation:</u> Visible Emissions Limitation <u>1</u> of <u>1</u>

1.	Visible Emissions Subtype:	2. Basis for Allowable Opacity: N/A
	N/A	Rule Other
3.	Allowable Opacity: <i>N/A</i>	
	Normal Conditions: % Ex	ceptional Conditions: %
	Maximum Period of Excess Opacity Allowe	ed: min/hour
4.	Method of Compliance:	
	N/A	
5.	Visible Emissions Comment:	
	N/A	

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [8] of [20]

H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

Continuous Monitoring System: Continuous Monitor <u>1</u> of <u>1</u>

1.	Parameter Code: N/A	2. Pollutant(s): N/A
3.	CMS Requirement: N/A	Rule Other
4.	Monitor Information <i>N/A</i> Manufacturer:	
	Model Number:	Serial Number:
5.	Installation Date: N/A	6. Performance Specification Test Date: <i>N/A</i>
7.	Continuous Monitor Comment: N/A	

DEP Form No. 62-210.900(1) - Form

Section [8]

of [20]

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

	1.	Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) X Attached, Document ID: See Section 2 of attached application narrative. Previously Submitted, Date
	2.	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
L		N/A
	3.	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
		N/A – no control equipment
	4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought)
		Attached, Document ID: Previously Submitted, Date Not Applicable (construction application)
	5.	Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date X Not Applicable

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [8] of [20]

6.	Compliance Demonstration Reports/Records
	Attached, Document ID:
	Test Date(s)/Pollutant(s) Tested:
	Previously Submitted, Date:
	Test Date(s)/Pollutant(s) Tested:
	To be Submitted, Date (if known):
	Test Date(s)/Pollutant(s) Tested:
	X Not Applicable
	Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7.	Other Information Required by Rule or Statute
	Attached, Document ID: X Not Applicable

DEP Form No. 62-210.900(1) - Form

Section [8]

of [20]

Additional Requirements for Air Construction Permit Applications

	nd Analysis (Rules 62-212.400(10) and 62-212.500(7),
F.A.C.; 40 CFR 63.43(d) and (e))
Attached, Document ID:	Not Applicable
2. Good Engineering Practice Sta	ck Height Analysis (Rule 62-212.400(4)(d), F.A.C., and
Rule 62-212.500(4)(f), F.A.C.)	
	X Not Applicable
3. Description of Stack Sampling	Facilities (Required for proposed new stack sampling
facilities only)	
Attached, Document ID:	Not Applicable
Additional Requirements for Tit	le V Air Operation Permit Applications N/A
1. Identification of Applicable Re	quirements
Attached, Document ID:	
2. Compliance Assurance Monitor	ing
Attached, Document ID:	Not Applicable
3. Alternative Methods of Operati	on
Attached, Document ID:	Not Applicable
4. Alternative Modes of Operation	(Emissions Trading)
Attached, Document ID:	Not Applicable
5. Acid Rain Part Application	
☐ Certificate of Representatio	·
Copy Attached, Docume	
☐ Acid Rain Part (Form No. 6	
Attached, Document ID	: Previously Submitted, Date:
	(Form No. 62-210.900(1)(a)1.)
	: Previously Submitted, Date:
New Unit Exemption (Forn	
	: Previously Submitted, Date:
Retired Unit Exemption (Fo	
	: Previously Submitted, Date: Previously Submitted, Date:
	Plan (Form No. 62-210.900(1)(a)4.)
	: Previously Submitted, Date:
	an (Form No. 62-210.900(1)(a)5.) : Previously Submitted, Date:
Not Applicable	I reviously Sublimited, Date

DEP Form No. 62-210.900(1) - Form

Additional Requirements Comment			
	•		

DEP Form No. 62-210.900(1) - Form

Section [9]

of [20]

A. GENERAL EMISSIONS UNIT INFORMATION

1. Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or

<u>Title V Air Operation Permit Emissions Unit Classification</u>

	renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)						
	 The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit. The emissions unit addressed in this Emissions Unit Information Section is an unregulated emissions unit. 						
Er	Emissions Unit Description and Status						
1.	Type of Emis	ssions Unit Addresse	d in this Section	on: (Check of	one)		
	X This Emissions Unit Information Section addresses, as a single emissions unit, a single process or production unit, or activity, which produces one or more air pollutants and which has at least one definable emission point (stack or vent).						
	This Emissions Unit Information Section addresses, as a single emissions unit, a group of process or production units and activities which has at least one definable emission point (stack or vent) but may also produce fugitive emissions.						
	_	ssions Unit Informat cess or production un			_	nissions unit, one or itive emissions only.	
2.		of Emissions Unit Ac myr Continuous Dig		Section:			
3.	Emissions U	nit Identification Nu	mber: <i>054</i>	_			
4.	Emissions Unit Status Code: A	5. Commence Construction Date: N/A	6. Initial Startup Date: 1982	7. Emissi Major SIC Co	Group	8. Acid Rain Unit? Yes No	
9.	Package Unit Manufacture			Model Nun	nber: <i>N/A</i>		
		ameplate Rating: N/A	MW				
11	. Emissions Ui <i>N/A</i>	nit Comment:					

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [9] of [20]

Emissions Unit Control Equipment

Control Equipment/Method(s) Description: Thermal Oxidizer	
2. Control Device or Method Code(s): 131	

163

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

1.	Maximum Process or Throughput Rate: 1,868.2 ADTUP/day	, 1,681.3 ODTUP/day
2.	Maximum Production Rate: N/A	
3.	Maximum Heat Input Rate: N/A million Btu/hr	
4.	Maximum Incineration Rate: N/A pounds/hr	
	N/A tons/day	
5.	Requested Maximum Operating Schedule:	
	24 hours/day	7 days/week
	52 weeks/year	8,760 hours/year
6.	Operating Capacity/Schedule Comment:	
	N/A	

DEP Form No. 62-210.900(1) - Form

Section [9]

of [20]

C. EMISSION POINT (STACK/VENT) INFORMATION (Optional for unregulated emissions units.)

Emission Point Description and Type

1.	Identification of Point on Plot Plan or Flow Diagram: <i>N/A</i>		2. Emission Point Type Code: <i>N/A</i>		
	Descriptions of Emission N/A				Ü
4.	4. ID Numbers or Descriptions of Emission Units with this Emission Point in Common: G0208 – Kamyr Continuous Digester				
5.	Discharge Type Code: <i>N/A</i>	6. Stack Height N/A feet	:		7. Exit Diameter: N/A feet
8.	Exit Temperature: N/A °F	9. Actual Volur N/A acfm	netr	ic Flow Rate:	10. Water Vapor: N/A %
11.	. Maximum Dry Standard F N/A dscfm	low Rate:	12. Nonstack Emission Point Height: N/A feet		
13.	13. Emission Point UTM Coordinates Zone: East (km): N/A North (km):		14. Emission Point Latitude/Longitude Latitude (DD/MM/SS): <i>N/A</i> Longitude (DD/MM/SS)		
15.	Emission Point Comment: <i>N/A</i>				

DEP Form No. 62-210.900(1) - Form

Section [9]

of [20]

D. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment <u>1</u> of <u>1</u>

1.	Segment Description (Proc Digester/Blow Tank	cess/Fuel Type):			
2.	Source Classification Code N/A	e (SCC):	3. SCC Units: N/A		
4.	Maximum Hourly Rate: <i>N/A</i>	5. Maximum . <i>N/A</i>	Annual Rate:	6.	Estimated Annual Activity Factor: <i>N/A</i>
7.	Maximum % Sulfur: <i>N/A</i>	8. Maximum (% Ash:	9.	Million Btu per SCC Unit: <i>N/A</i>
10	. Segment Comment: <i>N/A</i>				

DEP Form No. 62-210.900(1) - Form

Section [9] of

[20]

E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

1. Pollutant Emitted	Primary Control Device Code	3. Secondary Control Device Code	4. Pollutant Regulatory Code
TRS	131		WP
VOC	131		WP
Methanol	131		WP
'			
1			- 13

167

POLLUTANT DETAIL INFORMATION Page [1] of [6]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

applying for an air operation period				
1. Pollutant Emitted:	2. Total Percent Efficiency of Control:			
TRS	98%			
3. Potential Emissions:	4. Synt	hetical <u>ly</u> Limited?		
0.16 lb/hour 0.5 4	tons/year	Yes X No		
5. Range of Estimated Fugitive Emissions (as applicable): N/A				
to tons/year				
6. Emission Factor: Baseline: 0.0021 lb/ADT	UP	7. Emissions		
Future: 0.0021 lb/ADTU	P	Method Code:		
Reference: See Application Narrative, Appendi	x B	5		
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:		
0.29 tons/year	From: 2003	То: 2004		
9.a. Projected Actual Emissions (if required): 9.b. Projected		ing Period:		
0.54 tons/year	X = 5 years 10 years			
10. Calculation of Emissions: **Baseline: (0.0021 lb/ADTUP)*(278,677 ADTUP/yr)/(2,000 lb/ton) = 0.29 ton/yr **Future: (0.0021 lb/ADTUP)*(515,537 ADTUP/yr)/(2,000 lb/ton) = 0.54 ton/yr				

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [9] of [20]

POLLUTANT DETAIL INFORMATION Page [2] of [6]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2. Future Effective Date of Allowable Emissions: <i>N/A</i>		
3.	Allowable Emissions and Units: <i>N/A</i>	4.	Equivalent Allowable En lb/hour	missions: <i>N/A</i> tons/year
5.	Method of Compliance: N/A			
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [3] of [6]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

applying for an air operation permits					
1. Pollutant Emitted:	2. Total Percent Efficiency of Control:				
VOC 99%					
3. Potential Emissions:		4. Synth	netically Limited?		
1.05 lb/hour 3.48	8 tons/year		res X No		
5. Range of Estimated Fugitive Emissions (as	s applicable): N	/A			
to tons/year					
6. Emission Factor: Baseline: 0.0135 lb/ADT	<i>TUP</i>	-	7. Emissions		
Future: 0.0135 lb/ADTU	I P		Method Code:		
Reference: See Application Narrative, Appendi	ix B		1		
8.a. Baseline Actual Emissions (if required): 8.b. Baseline 24-mon			Period:		
1.88 tons/year	From: 2003	٦	To: 2004		
9.a. Projected Actual Emissions (if required):	9.b. Projected	l Monitori	ng Period:		
3.48 tons/year	X 5 years	_ ` `			
3.48 tons/year					
11. Potential, Fugitive, and Actual Emissions Co					

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [4] of [6]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2. Future Effective Date of Allowable Emissions: <i>N/A</i>			
3.	Allowable Emissions and Units:	4. Equivalent Allowable Emissions: N/A			
	N/A		lb/hour	tons/year	
5.	Method of Compliance: N/A				
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):		

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [5] of [6]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted:	2. Total Percent Efficiency of Control:					
Methanol	N/A					
3. Potential Emissions: 1.05 lb/hour 3.48	4. S tons/year	ynthetically Limited? Yes X No				
5. Range of Estimated Fugitive Emissions (as applicable): N/A to tons/year						
6. Emission Factor: Baseline: 0.0135 lb/ADT		7. Emissions				
Future: 0.0135 lb/ADTU		Method Code:				
Reference: See Application Narrative, Appendi	ix B	5				
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-mo	onth Period:				
1.88 tons/year	From: 2003	To: 2004				
9.a. Projected Actual Emissions (if required):	9.b. Projected Mon	itoring Period:				
3.48 tons/year	X = 5 years 10 years					
Baseline: (0.0135 lb/ADTUP)*(278,677 AL Future: (0.0135 lb/ADTUP)*(515,537 ADT	TUP/yr)/(2,000 lb/ton	• • • • • • • • • • • • • • • • • • •				
11. Potential, Fugitive, and Actual Emissions Comment:						

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [6] of [6]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2. Future Effective Date of Allowable Emissions: <i>N/A</i>			
3.	Allowable Emissions and Units: <i>N/A</i> lb/hr	4. Equivalent Allowable Emissions: N lb/hour tons/year			
5.	Method of Compliance: N/A				
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):		

DEP Form No. 62-210.900(1) - Form

Section [9]

of [20]

G. VISIBLE EMISSIONS INFORMATION

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

<u>Visible Emissions Limitation:</u> Visible Emissions Limitation <u>1</u> of <u>1</u>

1.	Visible Emissions Subtype:	2. Basis for Allowable Opacity: <i>N/A</i>				
L	N/A	Rule	Other			
3.	Allowable Opacity:					
	Normal Conditions: N/A % Ex	ceptional Conditions:	<i>N/A</i> %			
	Maximum Period of Excess Opacity Allowe	ed: min/hour				
4.	Method of Compliance:					
	N/A					
-	Visible Emissions Comment:					
<i>J</i> .	N/A					
	N/A					

Section [9] of

H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

Continuous Monitoring System: Continuous Monitor 1 of 1

[20]

1.	Parameter Code: N/A	2. Pollutant(s): N/A
3.	CMS Requirement: N/A	☐ Rule ☐ Other
4.	Monitor Information <i>N/A</i> Manufacturer:	
	Model Number:	Serial Number:
5.	Installation Date: N/A	6. Performance Specification Test Date: N/A
7.	Continuous Monitor Comment: N/A	

DEP Form No. 62-210.900(1) - Form

Section [9]

of [20]

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

1.	Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) X Attached, Document ID: See Section 2 of attached application narrative. Previously Submitted, Date
2.	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	N/A
3.	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	N/A _ no control equipment
1	N/A - no control equipment Procedures for Startup and Shutdown (Required for all operation permit applications except
4.	N/A – no control equipment Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought)
4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being

DEP Form No. 62-210.900(1) - Form

6.	Compliance Demonstration Reports/Records
	Attached, Document ID:
	Test Date(s)/Pollutant(s) Tested:
	Previously Submitted, Date:
	Test Date(s)/Pollutant(s) Tested:
	To be Submitted, Date (if known):
	Test Date(s)/Pollutant(s) Tested:
	X Not Applicable
	Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7.	Other Information Required by Rule or Statute
	Attached, Document ID: X Not Applicable

DEP Form No. 62-210.900(1) - Form

Section [9]

of [20]

Additional Requirements for Air Construction Permit Applications

1. Control Technology Review and Analysis (Rules 62-212.400(10) and 62-212.500(7),						
F.A.C.; 40 CFR 63.43(d) and (e))						
Attached, Document ID: X Not Applicable						
2. Good Engineering Practice Stack Height Analysis (Rule 62-212.400(4)(d), F.A.C., and						
Rule 62-212.500(4)(f), F.A.C.)						
Attached, Document ID: X Not Applicable						
3. Description of Stack Sampling Facilities (Required for proposed new stack sampling						
facilities only)						
Attached, Document ID: X Not Applicable						
Additional Requirements for Title V Air Operation Permit Applications N/A						
1. Identification of Applicable Requirements						
Attached, Document ID:						
2. Compliance Assurance Monitoring						
Attached, Document ID: Not Applicable						
3. Alternative Methods of Operation						
Attached, Document ID: Not Applicable						
4. Alternative Modes of Operation (Emissions Trading)						
Attached, Document ID: Not Applicable						
5. Acid Rain Part Application						
Certificate of Representation (EPA Form No. 7610-1)						
Copy Attached, Document ID:_						
☐ Acid Rain Part (Form No. 62-210.900(1)(a))						
Attached, Document ID: Previously Submitted, Date:						
Repowering Extension Plan (Form No. 62-210.900(1)(a)1.)						
Attached, Document ID: Previously Submitted, Date:						
New Unit Exemption (Form No. 62-210.900(1)(a)2.)						
Attached, Document ID: Previously Submitted, Date:						
Retired Unit Exemption (Form No. 62-210.900(1)(a)3.)						
Attached, Document ID: Previously Submitted, Date:						
Phase II NOx Compliance Plan (Form No. 62-210.900(1)(a)4.)						
Attached, Document ID: Previously Submitted, Date:						
Phase II NOx Averaging Plan (Form No. 62-210.900(1)(a)5.)						
Attached, Document ID: Previously Submitted, Date:						
Not Applicable						

DEP Form No. 62-210.900(1) - Form

Additional Requirements Comment						
				-		

179

A. GENERAL EMISSIONS UNIT INFORMATION

<u>Title V Air Operation Permit Emissions Unit Classification</u>

1.	Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)								
	 The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit. The emissions unit addressed in this Emissions Unit Information Section is an 								
			issions unit.	111 (1	ins Limssiv	J113 C	onit information 5	CCLI	On is an
<u>En</u>	nissions Unit	Des	cription and Sta	tus					
1.	Type of Emis	ssior	ns Unit Addresse	d in	this Section	on: (Check one)		
	process o	r pro		acti	vity, which	ı pro	ses, as a single em duces one or more stack or vent).		_
	This Emissions Unit Information Section addresses, as a single emissions unit, a group of process or production units and activities which has at least one definable emission point (stack or vent) but may also produce fugitive emissions.								
	This Emissions Unit Information Section addresses, as a single emissions unit, one or more process or production units and activities which produce fugitive emissions only.								
2.	2. Description of Emissions Unit Addressed in this Section: G0208A - Diffusion Washer								
3.	Emissions U	nit Io	dentification Nur	nbe	r: 072				
4.	Emissions Unit Status Code: A	5.	Commence Construction Date: N/A	6.	Initial Startup Date: 1982	7.	Emissions Unit Major Group SIC Code: 26	8.	Acid Rain Unit? Yes No
9.	Package Unit: N/A								
10	Manufacturer: Kamyr Model Number: N/A 0. Generator Nameplate Rating: N/A MW								
	Emissions U			. 1V1	**		-		
11.	N/A	iii C	omment.						

DEP Form No. 62-210.900(1) - Form

Emissions Unit Control Equipment

	1. Control Equipment/Method(s) Description:	
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		_
1	2. Control Device or Method Code(s): 131	

DEP Form No. 62-210.900(1) - Form

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

1.	. Maximum Process or Throughput Rate: 1,868.2 ADTUP/day, 1,681.3 ODTUP/day					
2.	Maximum Production Rate: N/A					
3.	Maximum Heat Input Rate: N/A million Btu/hr					
4.	Maximum Incineration Rate: N/A pounds/hr					
	N/A tons/day					
5.	Requested Maximum Operating Schedule:					
	24 hours/day	7 days/week				
	52 weeks/year	8,760 hours/year				
6.	Operating Capacity/Schedule Comment:					
	N/A					
l						

DEP Form No. 62-210.900(1) - Form

Section [10] of

of [20]

C. EMISSION POINT (STACK/VENT) INFORMATION (Optional for unregulated emissions units.)

Emission Point Description and Type

1.	Identification of Point on I Flow Diagram: <i>N/A</i>	Plot Plan or	2. Emission Point 7. <i>N/A</i>	Гуре Code:
3.	Descriptions of Emission : N/A	Points Comprising	g this Emissions Unit	for VE Tracking:
4.	ID Numbers or Descriptio G0208A – Diffusion Wasa		nits with this Emission	n Point in Common:
5.	Discharge Type Code: <i>N/A</i>	6. Stack Height N/A feet	:	7. Exit Diameter: N/A feet
8.	Exit Temperature: N/A °F	9. Actual Volur N/A acfm	netric Flow Rate:	10. Water Vapor: N/A %
11	. Maximum Dry Standard F N/A dscfm	Flow Rate:	12. Nonstack Emiss N/A feet	ion Point Height:
13	Emission Point UTM Coo Zone: East (km): North (km)	N/A	14. Emission Point I Latitude (DD/M Longitude (DD/I	•
15	Emission Point Comment: N/A			

DEP Form No. 62-210.900(1) - Form

Section [10]

of [20]

D. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment <u>1</u> of <u>1</u>

1.	Segment Description (Pro Not classified.	cess/Fuel Type):			
2.	Source Classification Cod 3-07-001-99	le (SCC):	3. SCC Units: N/A		
4.	Maximum Hourly Rate: <i>N/A</i>	5. Maximum N/A	Annual Rate:	6.	Estimated Annual Activity Factor: <i>N/A</i>
7.	Maximum % Sulfur: N/A	8. Maximum N/A	% Ash:	9.	Million Btu per SCC Unit: <i>N/A</i>
10	. Segment Comment: This emitting unit does no annual operating data ha		•	fore	maximum hourly and

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E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

1. Pollutant Emitted	2. Primary Control	3. Secondary Control	4. Pollutant
	Device Code	Device Code	Regulatory Code
VOC	131		WP
TRS	131		WP
Methanol	131		WP
,			
-			
-			
-			_

185

POLLUTANT DETAIL INFORMATION Page [1] of [18]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit

1 Dellar Dellar			
1. Pollutant Emitted:	2. Total Perc	ent Effici	ency of Control:
VOC	N/A		
3. Potential Emissions:		4. Syntl	netically Limited?
0.30 lb/hour 1.00	tons/year	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	es X No
5. Range of Estimated Fugitive Emissions (as to tons/year	s applicable): N	// A	
6. Emission Factor: Baseline: 0.0043 lb/ODT	TUP		7. Emissions
Future: 0.0043 lb/ODTU	7 P		Method Code:
Reference: See Application Narrative, Appendi	ix B		5
8.a. Baseline Actual Emissions (if required):	8.b. Baseline	24-month	Period:
0.54 tons/year	From: 2003	-	To: 2004
9.a. Projected Actual Emissions (if required):	9.b. Projected	d Monitori	ng Period:
1.00 tons/year	X 5 years \square 10 years		
10. Calculation of Emissions: **Baseline: (0.0043 lb/ODTUP)*(250,810 OL) **Future: (0.0043 lb/ODTUP)*(463,983 ODT	• , , ,	•	
11. Potential, Fugitive, and Actual Emissions Co			

POLLUTANT DETAIL INFORMATION Page [2] of [18]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions Allowable Emissions \underline{I} of \underline{I}

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	f Allowable
3.	Allowable Emissions and Units: <i>N/A</i>	4.	Equivalent Allowable E	Emissions: <i>N/A</i> tons/year
5.	Method of Compliance: N/A			
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [3] of [18]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: TRS	2. Total Percent Efficient N/A	ency of Control:	
3. Potential Emissions:	4. Synt	netically Limited?	
0.72 lb/hour 2.3 7	tons/year	es X No	
5. Range of Estimated Fugitive Emissions (as	s applicable): N/A		
to tons/year			
6. Emission Factor: Baseline: 0.0092 lb/ADT	UP	7. Emissions	
Future: 0.0092 lb/ADTU	IP	Method Code:	
Reference: See Application Narrative, Appendi	x B	5	
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:	
1.28 tons/year	From: 2003	Го: 2004	
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitori	ng Period:	
2.37 tons/year	X 5 years 10 years		
10. Calculation of Emissions: **Baseline: (0.0092 lb/ADTUP)*(278,677 AL) **Future: (0.0092 lb/ADTUP)*(515,537 ADT	TUP/yr)/(2,000 lb/ton) =		
11. Potential, Fugitive, and Actual Emissions Co	omment:		

POLLUTANT DETAIL INFORMATION Page [4] of [18]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	Allowable
3.	Allowable Emissions and Units: N/A	4.	Equivalent Allowable E lb/hour	missions: <i>N/A</i> tons/year
5.	Method of Compliance: N/A			
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [5] of [18]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted:	2. Total Perc	ent Efficie	ency of Control:
Methanol	N/A		
3. Potential Emissions: 0.301 lb/hour 0.998	8 tons/year	•	netically Limited? Yes X No
			es A No
5. Range of Estimated Fugitive Emissions (as to tons/year	s applicable): A	// A	
6. Emission Factor: Baseline: 0.0043 lb/ODT	TUP		7. Emissions
Future: 0.0043 lb/ODTU	J P		Method Code:
Reference: See Application Narrative, Appendi	ix B		1
8.a. Baseline Actual Emissions (if required):	8.b. Baseline	24-month	Period:
0.539 tons/year	From: 2003	٦	Го: 2004
9.a. Projected Actual Emissions (if required):	9.b. Projected	d Monitori	ng Period:
0.998 tons/year	X 5 years	10 ye	ears
10. Calculation of Emissions:			
10. Calculation of Emissions: Baseline: (0.0043 lb/ODTUP)*(250,810 OL) Future: (0.0043 lb/ODTUP)*(463,983 OD) 11. Potential, Fugitive, and Actual Emissions Co	FUP/yr)/(2,000	,	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [6] of [18]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	Allowable
3.	Allowable Emissions and Units: <i>N/A</i> lb/hr	4.	Equivalent Allowable E lb/hour	missions: <i>N/A</i> tons/year
5.	Method of Compliance: N/A			
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

Section [10]

of [20]

G. VISIBLE EMISSIONS INFORMATION

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

<u>Visible Emissions Limitation:</u> Visible Emissions Limitation <u>1</u> of <u>1</u>

1.	Visible Emissions Subtype:	2. Basis for Allowabl	e Opacity:
	N/A	Rule	Other
3.	Allowable Opacity: N/A		
	Normal Conditions: N/A % Ex	ceptional Conditions:	<i>N/A</i> %
	Maximum Period of Excess Opacity Allowe	ed: min/hour	
4.	Method of Compliance:		
	N/A		
_	W. H. E. J. C.		
٦.	Visible Emissions Comment:		
	N/A		

Effective: 2/2/06

192

H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

Continuous Monitoring System: Continuous Monitor 1 of 1

1.	Parameter Code: N/A	2. Pollutant(s): N/A
3.	CMS Requirement: N/A	Rule Other
4.	Monitor Information <i>N/A</i> Manufacturer:	
	Model Number:	Serial Number:
5.	Installation Date: N/A	6. Performance Specification Test Date: <i>N/A</i>
7.	Continuous Monitor Comment: N/A	

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

193

Section [10]

of [20]

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

1.	Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) X Attached, Document ID: See Section 2 of attached application narrative. Previously Submitted, Date
2.	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	N/A
3.	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date N/A - no control equipment
4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought)
l 	Attached, Document ID: Previously Submitted, Date Not Applicable (construction application)
5.	Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date Not Applicable

DEP Form No. 62-210.900(1) - Form

Section [10] of [20]

6.	Compliance Demonstration Reports/Records
	Attached, Document ID:
	Test Date(s)/Pollutant(s) Tested:
	Previously Submitted, Date:
	Test Date(s)/Pollutant(s) Tested:
	To be Submitted, Date (if known):
	Test Date(s)/Pollutant(s) Tested:
	X Not Applicable
	Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7.	Other Information Required by Rule or Statute
	Attached, Document ID: X Not Applicable

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

195

Section [10]

of [20]

Additional Requirements for Air Construction Permit Applications

1. Control Technology Review and Analysis (Rules 62-212.400(10) and 62-212.500(7),	
F.A.C.; 40 CFR 63.43(d) and (e))	
Attached, Document ID: X Not Applicable	
2. Good Engineering Practice Stack Height Analysis (Rule 62-212.400(4)(d), F.A.C., and	
Rule 62-212.500(4)(f), F.A.C.)	
3. Description of Stack Sampling Facilities (Required for proposed new stack sampling	
facilities only)	
Attached, Document ID: X Not Applicable	
Additional Requirements for Title V Air Operation Permit Applications N/A	
1. Identification of Applicable Requirements	
Attached, Document ID:	
2. Compliance Assurance Monitoring	
Attached, Document ID: Not Applicable	
3. Alternative Methods of Operation	
Attached, Document ID: Not Applicable	
4. Alternative Modes of Operation (Emissions Trading)	
Attached, Document ID: Not Applicable	
5. Acid Rain Part Application	
Certificate of Representation (EPA Form No. 7610-1)	
Copy Attached, Document ID:	
☐ Acid Rain Part (Form No. 62-210.900(1)(a))	
Attached, Document ID: Previously Submitted, Date:	_
Repowering Extension Plan (Form No. 62-210.900(1)(a)1.)	
Attached, Document ID: Previously Submitted, Date:	_
New Unit Exemption (Form No. 62-210.900(1)(a)2.)	
Attached, Document ID: Previously Submitted, Date:	_
Retired Unit Exemption (Form No. 62-210.900(1)(a)3.)	
Attached, Document ID: Previously Submitted, Date:	_
Phase II NOx Compliance Plan (Form No. 62-210.900(1)(a)4.)	
Attached, Document ID: Previously Submitted, Date: Phase II NOx Averaging Plan (Form No. 62-210.900(1)(a)5.)	—
Attached, Document ID: Previously Submitted, Date:	
Not Applicable	_

DEP Form No. 62-210.900(1) - Form

Additional Requirements Comment				

DEP Form No. 62-210.900(1) - Form

A. GENERAL EMISSIONS UNIT INFORMATION

Title V Air Operation Permit Emissions Unit Classification

]	Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)							
	 The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit. The emissions unit addressed in this Emissions Unit Information Section is an unregulated emissions unit. 							
]	Emissions Unit Description and Sta	<u>atus</u>						
	 Type of Emissions Unit Addressed in this Section: (Check one) This Emissions Unit Information Section addresses, as a single emissions unit, a single process or production unit, or activity, which produces one or more air pollutants and which has at least one definable emission point (stack or vent). This Emissions Unit Information Section addresses, as a single emissions unit, a group of process or production units and activities which has at least one definable emission point (stack or vent) but may also produce fugitive emissions. This Emissions Unit Information Section addresses, as a single emissions unit, one or more process or production units and activities which produce fugitive emissions only. Description of Emissions Unit Addressed in this Section: G0209 - Digesters and Brown Stock Washers - Other Sources 							
13	Emissions Unit Identification Nu	mber: <i>066</i>						
4	Unit Status Code: A 5. Commence Construction Date: N/A	6. Initial Startup Date: Prior to 1970	7. Emissions Unit Major Group SIC Code: 26	8. Acid Rain Unit? Yes No				
L	9. Package Unit: N/A Manufacturer: N/A Model Number: N/A							
\vdash	0. Generator Nameplate Rating: N/A	4 MW						
1	11. Emissions Unit Comment: N/A							

DEP Form No. 62-210.900(1) - Form

Emissions Unit Control Equipment

1. Control Equipment/Method(s) Description: NONE.
·
2. Control Device or Method Code(s): NONE.

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

1.	Maximum Process or Thro	oughput Rate: 892.4 ADTUP/day,	803.2 ODTUP/day
2.	Maximum Production Rate	e: <i>N/A</i>	
3.	Maximum Heat Input Rate	e: N/A million Btu/hr	
4.	Maximum Incineration Ra	te: N/A pounds/hr	
		N/A tons/day	
5.	Requested Maximum Ope	rating Schedule:	
	-	24 hours/day	7 days/week
		52 weeks/year	8,760 hours/year
6.	Operating Capacity/Sched Variable or multiple units cannot be applied to this t	of a grouped emitting unit, data	such as process throughput
6.	Variable or multiple units	of a grouped emitting unit, data	such as process throughput
6.	Variable or multiple units	of a grouped emitting unit, data	such as process throughput
6.	Variable or multiple units	of a grouped emitting unit, data	such as process throughput
6.	Variable or multiple units	of a grouped emitting unit, data	such as process throughput
6.	Variable or multiple units	of a grouped emitting unit, data	such as process throughput
6.	Variable or multiple units	of a grouped emitting unit, data	such as process throughput
6.	Variable or multiple units	of a grouped emitting unit, data	such as process throughput

DEP Form No. 62-210.900(1) - Form

C. EMISSION POINT (STACK/VENT) INFORMATION (Optional for unregulated emissions units.)

Emission Point Description and Type

1. Identification of Point on Flow Diagram: <i>N/A</i>	Plot Plan or	2. Emission Point <i>N/A</i>	Type Code:		
3. Descriptions of Emission Points Comprising this Emissions Unit for VE Tracking: N/A					
4. ID Numbers or Description G0209 – Digesters and Ba			on Point in Common:		
5. Discharge Type Code: <i>N/A</i>	6. Stack Height N/A feet	:	7. Exit Diameter: <i>N/A</i> feet		
8. Exit Temperature: N/A °F	9. Actual Volum N/A acfm	metric Flow Rate:	10. Water Vapor: N/A %		
11. Maximum Dry Standard F N/A dscfm	Flow Rate:	12. Nonstack Emiss N/A feet	sion Point Height:		
13. Emission Point UTM Coo Zone: East (km): North (km)	N/A	14. Emission Point Latitude (DD/M Longitude (DD/	•		
15. Emission Point Comment: N/A					

DEP Form No. 62-210.900(1) - Form

D. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment 1 of 1

1.	Segment Description (Pro Not classified.	cess/Fuel Type):						
2.	Source Classification Cod	e (SCC):	3. SCC Units:					
	3-07-001-99		N/A					
4.	4. Maximum Hourly Rate: 5. Maximum A				•			
	N/A	N/A			Factor: <i>N/A</i>			
7.	Maximum % Sulfur:	8. Maximum	% Ash:	9.	Million Btu per SCC Unit:			
	N/A	N/A			N/A			
10.	10. Segment Comment:							
	These emitting units do n annual operating data ha	- •		ore.	maximum hourly and			

DEP Form No. 62-210.900(1) - Form

E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

Pollutant Emitted	2. Primary Control	3. Secondary Control	4. Pollutant
	Device Code	Device Code	Regulatory Code
VOC			WP
Methanol			WP
,			

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL

Page [1] of [4]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

applying for an an operation per fine.				
1. Pollutant Emitted: VOC	2. Total Percent Efficie	ency of Control:		
3. Potential Emissions:	4. Synth	netically Limited?		
	•	es X No		
	(as applicable): N/A			
5. Range of Estimated Fugitive Emissions to tons/year	(as applicable). IVA			
6. Emission Factor: Baseline: 0.32 lb/ODTU	P	7. Emissions		
Future: 0.32 lb/ODTUP		Method Code:		
Reference: See Application Narrative, Appendi	ix B	1		
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:		
35.21 tons/year	From: 2003	To: 2004		
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitori	ng Period:		
25.4 tons/year	X 5 years ☐ 10 years	ears		
10. Calculation of Emissions: N/A				
11. Potential, Fugitive, and Actual Emissions C	omment:			
See attached calculations in Appendix B.				

DEP Form No. 62-210.900(1) - Form

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: N/A	2.	Future Effective Date Emissions: <i>N/A</i>	of Allowable
3.	Allowable Emissions and Units:	4.	Equivalent Allowable	Emissions: N/A
	N/A		lb/hour	tons/year
5.	Method of Compliance: N/A			
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL

Page [3] of [4]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: 2. Total Percent Efficiency of Continuous Methanol N/A				
3. Potential Emissions: 10.54 lb/hour 25.35	l -	netically Limited?		
5. Range of Estimated Fugitive Emissions to tons/year	(as applicable): N/A	_		
6. Emission Factor: Baseline: 0.315 lb/ODTUF Future: 0.315 lb/ODTUF Reference: See Application Narrative, Appendi)	7. Emissions Method Code: 5		
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:		
35.21 tons/year	From: 2003	To: 2004		
9.a. Projected Actual Emissions (if required): 25.35 tons/year	9.b. Projected Monitori X 5 years 10 years			
10. Calculation of Emissions: N/A 11. Potential Engitive and Actual Emissions Co				
11. Potential, Fugitive, and Actual Emissions Comment: See attached calculations in Appendix B.				

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [4] of [4]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions $\underline{1}$ of $\underline{1}$

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	of Allowable
3.	Allowable Emissions and Units: N/A	4.	Equivalent Allowable F	Emissions: N/A
	lb/hr		lb/hour	tons/year
5.	Method of Compliance:			
	N/A			
6.	Allowable Emissions Comment (Description	of (Operating Method):	
	N/A			

DEP Form No. 62-210.900(1) - Form

G. VISIBLE EMISSIONS INFORMATION

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

<u>Visible Emissions Limitation:</u> Visible Emissions Limitation <u>1</u> of <u>1</u>

1.	Visible Emissions Subtype:	2. Basis for Allowable Opacity: N/A
	N/A	Rule Other
3.	Allowable Opacity: N/A	3173
		ceptional Conditions: N/A %
	Maximum Period of Excess Opacity Allowe	ed: min/hour
4.	Method of Compliance:	
	N/A	
5.	Visible Emissions Comment:	
	N/A	

DEP Form No. 62-210.900(1) - Form

H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

Continuous Monitoring System: Continuous Monitor 1 of 1

1.	Parameter Code: N/A	2. Pollutant(s): N/A
3.	CMS Requirement: N/A	Rule Other
4.	Monitor Information <i>N/A</i> Manufacturer:	
	Model Number:	Serial Number:
5.	Installation Date: N/A	6. Performance Specification Test Date: <i>N/A</i>
7.	Continuous Monitor Comment: N/A	

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

245

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

1.	Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) X Attached, Document ID: See Section 2 of attached application narrative. Previously Submitted, Date
2.	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	N/A
3.	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	N/A – no control equipment
4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	X Not Applicable (construction application)

DEP Form No. 62-210.900(1) - Form

6. Compliance Demonstration Reports/Records	
Attached, Document ID:	
Test Date(s)/Pollutant(s) Tested:	
Previously Submitted, Date:	
Test Date(s)/Pollutant(s) Tested:	
To be Submitted, Date (if known):	<u> </u>
Test Date(s)/Pollutant(s) Tested:	
X Not Applicable	
Note: For FESOP applications, all required complian submitted at the time of application. For Title V air o compliance demonstration reports/records must be su compliance plan must be submitted at the time of app	peration permit applications, all required omitted at the time of application, or a
7. Other Information Required by Rule or Statute	
Attached, Document ID: X	Not Applicable

247

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

EMISSIONS UNIT INFORMATION

Section [11] **of** [20]

Additional Requirements for Air Construction Permit Applications

1. Control Technology Review and Analysis (Rules 62-212.400(10) and 62-212.500(7),
F.A.C.; 40 CFR 63.43(d) and (e))	
Attached, Document ID:	X Not Applicable
2. Good Engineering Practice Stack Height An	alysis (Rule 62-212.400(4)(d), F.A.C., and
Rule 62-212.500(4)(f), F.A.C.)	
Attached, Document ID:	X Not Applicable
3. Description of Stack Sampling Facilities (R	equired for proposed new stack sampling
facilities only)	
Attached, Document ID:	X Not Applicable
Additional Requirements for Title V Air Ope	ration Permit Applications N/A
1. Identification of Applicable Requirements	
Attached, Document ID:	
2. Compliance Assurance Monitoring	
Attached, Document ID:	☐ Not Applicable
3. Alternative Methods of Operation	
Attached, Document ID:	Not Applicable
4. Alternative Modes of Operation (Emissions	rading)
Attached, Document ID:	Not Applicable
5. Acid Rain Part Application	
Certificate of Representation (EPA Form	No. 7610-1)
Copy Attached, Document ID:	
☐ Acid Rain Part (Form No. 62-210.900(1)	
	Previously Submitted, Date:
Repowering Extension Plan (Form No. 6	
	Previously Submitted, Date:
New Unit Exemption (Form No. 62-210.	
	Previously Submitted, Date:
Retired Unit Exemption (Form No. 62-2)	10.900(1)(a)3.)
☐ Phase II NOx Compliance Plan (Form No	Previously Submitted, Date:
Attached Document ID:	Previously Submitted, Date:
Phase II NOx Averaging Plan (Form No.	62-210.900(1)(a)5.)
Attached. Document ID:	Previously Submitted, Date:
Not Applicable	

DEP Form No. 62-210.900(1) - Form

ents Comment		_
		·

DEP Form No. 62-210.900(1) - Form

Effective: 2/2/06

249

A. GENERAL EMISSIONS UNIT INFORMATION

Title V Air Operation Permit Emissions Unit Classification

1.	Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)							
	 The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit. The emissions unit addressed in this Emissions Unit Information Section is an unregulated emissions unit. 							
En	Emissions Unit Description and Status							
1.	Type of Emi	ssions Unit Addresse	d in this Section	on: (Check one)				
	process o		activity, which	dresses, as a single em a produces one or mor int (stack or vent).	•			
	process o		d activities wh	ich has at least one de	nissions unit, a group of efinable emission point			
				dresses, as a single em es which produce fug				
2.	2. Description of Emissions Unit Addressed in this Section: G0410 - A-Line O ₂ Decker System (Previously A-Line O ₂ Delignification)							
3.	Emissions U	nit Identification Nur	mber: <i>050</i>					
4.								
9.	9. Package Unit: N/A Manufacturer: SUNDS Model Number: N/A							
10	. Generator Na	ameplate Rating: N/A	MW					
11.	10. Generator Nameplate Rating: N/A MW 11. Emissions Unit Comment: A-Line O ₂ Delignification will no longer occur when A-Line bleaching is discontinued. Some units will remain operational and are included in the inventory. Renamed this unit as A-Line Decker System.							
1								

DEP Form No. 62-210.900(1) - Form

Emissions Unit Control Equipment

1. Control Equipment/Method(s) Description:
2. Control Device or Method Code(s): 099

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

l	Maximum Process or Throughput Rate: 1556.8 ADTP/day	
2.	Maximum Production Rate: N/A	
3.	Maximum Heat Input Rate: N/A million Btu/hr	
4.	Maximum Incineration Rate: N/A pounds/hr	
	N/A tons/day	
5.	Requested Maximum Operating Schedule: 24 hours/day 52 weeks/year	<i>7</i> days/week 8,760 hours/year
6.	Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, data s	such as process throughput

DEP Form No. 62-210.900(1) - Form

C. EMISSION POINT (STACK/VENT) INFORMATION (Optional for unregulated emissions units.)

Emission Point Description and Type

1. Identification of Point on Flow Diagram: <i>N/A</i>	_		2. Emission Point Type Code: N/A				
 Descriptions of Emission Points Comprising this Emissions Unit for VE Tracking: N/A ID Numbers or Descriptions of Emission Units with this Emission Point in Common: 							
G0410 – A-Line O ₂ Deck							
5. Discharge Type Code: <i>N/A</i>	6. Stack Height N/A feet	:	7. Exit Diameter: N/A feet				
8. Exit Temperature: N/A °F	9. Actual Volum N/A acfm	metric Flow Rate:	10. Water Vapor: N/A %				
11. Maximum Dry Standard F N/A dscfm	Flow Rate:	12. Nonstack Emiss N/A feet	ion Point Height:				
Zone: East (km):	N/A	14. Emission Point Latitude/Longitude Latitude (DD/MM/SS): <i>N/A</i> Longitude (DD/MM/SS)					
15. Emission Point Comment: N/A	Zone: East (km): N/A Latitude (DD/MM/SS): N/A North (km): Longitude (DD/MM/SS) 15. Emission Point Comment:						

253

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

D. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment \underline{I} of \underline{I}

1.	Segment Description (Pro Not classified.	cess/	Fuel Type):			
2.	Source Classification Cod 3-07-001-99	le (SC	CC):	3. SCC Units: N/A		
4.	Maximum Hourly Rate: 5. Maximum N/A N/A			Annual Rate:	6.	Estimated Annual Activity Factor: <i>N/A</i>
7.	Maximum % Sulfur: N/A	8.	Maximum ⁶ N/A	% Ash:	9.	Million Btu per SCC Unit: N/A
10	. Segment Comment: These emitting units do n annual operating data ha			<u>-</u>	ore	maximum hourly and

DEP Form No. 62-210.900(1) - Form

E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

1. Pollutant Emitted	Primary Control Device Code	3. Secondary Control Device Code	4. Pollutant Regulatory Code
VOC	99		WP
TRS	99		WP
Methanol	99		WP
			_
			_
	_		
			_

POLLUTANT DETAIL INFORMATION Page [1] of [18]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted:	2. Total Percent Efficient	ency of Control:
VOC	99%	
3. Potential Emissions:	4. Syntl	netically Limited?
9.34 lb/hour 33.2 i	tons/year	es X No
5. Range of Estimated Fugitive Emissions	(as applicable): N/A	
to tons/year		
6. Emission Factor: Baseline: 0.321 lb/ODTU	U P	7. Emissions
Future: 0.160 lb/ODTUI		Method Code:
Reference: See Application Narrative, Appendi	ix B	1
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:
40.20 tons/year	From: 2003	Γο: 2004
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitori	ng Period:
33.21 tons/year	X 5 years ☐ 10 ye	ears
10. Calculation of Emissions: **Baseline: (0.321 lb/ODTUP)*(250,810 ODTUP/yr)/(2,000 lb/ton) = 40.20 ton/yr **Future: (0.160 lb/ODTUP)*(463,983 ODTUP/yr)/(2,000 lb/ton) = 33.21 ton/yr		
11. Potential, Fugitive, and Actual Emissions Co	omment.	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION
Page [2] of [18]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	Allowable
3.	Allowable Emissions and Units: <i>N/A</i>	4.	Equivalent Allowable E lb/hour	missions: N/A tons/year
5.	Method of Compliance: N/A			
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

POLLUTANT DETAIL INFORMATION Page [3] of [18]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: TRS	2. Total Percent Efficiency of Control: 98%	
3. Potential Emissions:	4. Synthetically Limited?	
	8 tons/year Yes X No	
1	s (as applicable): N/A	
to tons/year		
6. Emission Factor: Baseline: 0.070 lb/ADTU	IP 7. Emissions	
Future: 0.066 lb/ADTUI	Method Code:	
Reference: See Application Narrative, Appendi	ix B 5	
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month Period:	
9.75 tons/year	From: 2003 To: 2004	
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitoring Period:	
16.88 tons/year	X 5 years 10 years	
10. Calculation of Emissions: Baseline: $(0.070 \text{ lb/ADTUP})*(278,677 \text{ ADTUP/yr})/(2,000 \text{ lb/ton}) = 9.75 \text{ ton/yr}$ Future: $(0.066 \text{ lb/ADTUP})*(515,537 \text{ ADTUP/yr})/(2,000 \text{ lb/ton}) = 16.88 \text{ ton/yr}$		
11. Potential, Fugitive, and Actual Emissions C	omment:	

258

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [4] of [18]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Allowable Emissions: <i>N/A</i>	
3.	Allowable Emissions and Units:	4.	Equivalent Allowable Emissions: N/A	
	N/A		lb/hour tons/year	
5.	Method of Compliance:			
	N/A			
6.	Allowable Emissions Comment (Description	of 0	Operating Method):	
	N/A			

Effective: 2/2/06

259

POLLUTANT DETAIL

Page [5] of [18]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted:	2. Total Percent Efficie	ency of Control:
Methanol	N/A	
3. Potential Emissions: 8.99 lb/hour 31.3		netically Limited? Yes X No
5. Range of Estimated Fugitive Emissions to tons/year	(as applicable): N/A	
6. Emission Factor: Baseline: 0.321 lb/ODT		7. Emissions
Future: 0.154 lb/ODTUI		Method Code:
Reference: See Application Narrative, Appendi	ix B	1
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:
40.2 tons/year	From: 2003	Го: 2004
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitori	ng Period:
31.7 tons/year	X = 5 years 10 years	ears
10. Calculation of Emissions:		
Baseline: (0.321 lb/ODTUP)*(250,810 OD Future: (0.154 lb/ODTUP)*(463,983 ODT) 11. Potential, Fugitive, and Actual Emissions Co	UP/yr)/(2,000 lb/ton) = 3	-
11. Potential, Fugitive, and Actual Emissions Co	omment:	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [6] of [18]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	f Allowable
3.	Allowable Emissions and Units: <i>N/A</i> lb/hr	4.	Equivalent Allowable E lb/hour	Emissions: <i>N/A</i> tons/year
5.	Method of Compliance: N/A			
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

G. VISIBLE EMISSIONS INFORMATION

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

<u>Visible Emissions Limitation:</u> Visible Emissions Limitation <u>1</u> of <u>1</u>

1.	Visible Emissions Subtype:	2. Basis for Allowabl	le Opacity: <i>N/A</i>
	N/A	Rule	Other
3.	Allowable Opacity: N/A		
	Normal Conditions: N/A % Ex	ceptional Conditions:	N/A %
	Maximum Period of Excess Opacity Allowe	ed: min/hour	
4.	Method of Compliance:		
	N/A		
5.	Visible Emissions Comment:		
	N/A		

DEP Form No. 62-210.900(1) - Form

H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

Continuous Monitoring System: Continuous Monitor 1 of 1

1.	Parameter Code: N/A	2. Pollutant(s): N/A
3.	CMS Requirement: N/A	Rule Other
4.	Monitor Information <i>N/A</i> Manufacturer:	
	Model Number:	Serial Number:
5.	Installation Date: N/A	6. Performance Specification Test Date: <i>N/A</i>
7.	Continuous Monitor Comment: N/A	

DEP Form No. 62-210.900(1) - Form

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

1.	Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) X Attached, Document ID: See Section 2 of attached application narrative. Previously Submitted, Date
2.	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date N/A
3.	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date Not Applicable (construction application)
5.	Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date Not Applicable

DEP Form No. 62-210.900(1) - Form

6. Compliance Demonstration Reports/Records
Attached, Document ID:
Test Date(s)/Pollutant(s) Tested:
Previously Submitted, Date:
Test Date(s)/Pollutant(s) Tested:
To be Submitted, Date (if known):
Test Date(s)/Pollutant(s) Tested:
X Not Applicable
Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7. Other Information Required by Rule or Statute
Attached, Document ID: X Not Applicable

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION

Section [12] of [20]

Additional Requirements for Air Construction Permit Applications

1.	Control Technology Review and Analysis (Rules 62-212.400(10) and 62-212.500(7),
	F.A.C.; 40 CFR 63.43(d) and (e))
	Attached, Document ID: X Not Applicable
2.	Good Engineering Practice Stack Height Analysis (Rule 62-212.400(4)(d), F.A.C., and
	Rule 62-212.500(4)(f), F.A.C.)
	Attached, Document ID: X Not Applicable
3.	Description of Stack Sampling Facilities (Required for proposed new stack sampling
	facilities only)
	Attached, Document ID: X Not Applicable
Ad	Iditional Requirements for Title V Air Operation Permit Applications N/A
1.	Identification of Applicable Requirements
	Attached, Document ID:
2.	Compliance Assurance Monitoring
	Attached, Document ID: Not Applicable
3.	Alternative Methods of Operation
	Attached, Document ID: Not Applicable
4.	Alternative Modes of Operation (Emissions Trading)
	Attached, Document ID: Not Applicable
5.	Acid Rain Part Application
	Certificate of Representation (EPA Form No. 7610-1)
	Copy Attached, Document ID:
	Acid Rain Part (Form No. 62-210.900(1)(a))
	Attached, Document ID: Previously Submitted, Date: Previously Submitted, Date:
	Repowering Extension Plan (Form No. 62-210.900(1)(a)1.) Attached, Document ID: Previously Submitted, Date:
	New Unit Exemption (Form No. 62-210.900(1)(a)2.)
	Attached, Document ID: Previously Submitted, Date:
	Retired Unit Exemption (Form No. 62-210.900(1)(a)3.)
	Attached, Document ID: Previously Submitted, Date:
	Phase II NOx Compliance Plan (Form No. 62-210.900(1)(a)4.)
	Attached, Document ID: Previously Submitted, Date:
	Phase II NOx Averaging Plan (Form No. 62-210.900(1)(a)5.)
	Attached, Document ID: Previously Submitted, Date:
	Not Applicable

266

DEP Form No. 62-210.900(1) - Form

Additional Requirements Comment				

A. GENERAL EMISSIONS UNIT INFORMATION

Title V Air Operation Permit Emissions Unit Classification

1.	1. Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)					
	emissions	unit.		ons Unit Information Sons Unit Information S		
Er	— <u>nissions Unit</u>	Description and Sta	atus			
2.	 Type of Emissions Unit Addressed in this Section: (Check one) This Emissions Unit Information Section addresses, as a single emissions unit, a single process or production unit, or activity, which produces one or more air pollutants and which has at least one definable emission point (stack or vent). This Emissions Unit Information Section addresses, as a single emissions unit, a group of process or production units and activities which has at least one definable emission point (stack or vent) but may also produce fugitive emissions. This Emissions Unit Information Section addresses, as a single emissions unit, one or more process or production units and activities which produce fugitive emissions only. 					
3.	Emissions U	nit Identification Nu	mber: <i>051</i>			
4.	Emissions Unit Status Code: A	5. Commence Construction Date: N/A	6. Initial Startup Date: 1985	7. Emissions Unit Major Group SIC Code: 26	8. Acid Rain Unit? Yes No	
9.	9. Package Unit: <i>N/A</i> Manufacturer: <i>SUNDS</i> Model Number: <i>N/A</i>					
10	. Generator Na	ameplate Rating: N/A	1 MW			
111	10. Generator Nameplate Rating: N/A MW 11. Emissions Unit Comment: N/A					

DEP Form No. 62-210.900(1) - Form

Emissions Unit Control Equipment

1.	Control Equipment/Method(s) Description: NONE.
2.	Control Device or Method Code(s): 099

269

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

Maximum Process or Throughput Rate: 855.7 ADTP/day, 770.1 (ODTP/day
Maximum Production Rate: N/A	
Maximum Heat Input Rate: N/A million Btu/hr	
Maximum Incineration Rate: N/A pounds/hr	
N/A tons/day	
Requested Maximum Operating Schedule: 24 hours/day	7 days/week
52 weeks/year	8,760 hours/year
·	Maximum Production Rate: N/A Maximum Heat Input Rate: N/A million Btu/hr Maximum Incineration Rate: N/A pounds/hr N/A tons/day Requested Maximum Operating Schedule: 24 hours/day

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270

C. EMISSION POINT (STACK/VENT) INFORMATION (Optional for unregulated emissions units.)

Emission Point Description and Type

1.	. Identification of Point on Plot Plan or Flow Diagram: <i>N/A</i>		2. Emission Point Type Code: N/A				
	 Descriptions of Emission Points Comprising this Emissions Unit for VE Tracking: N/A ID Numbers or Descriptions of Emission Units with this Emission Point in Common: G0411 – B Line O2 Delignification 						
		<u> </u>					
5.	Discharge Type Code: <i>N/A</i>	6. Stack Height N/A feet	•	7. Exit Diameter: N/A feet			
8.	Exit Temperature: <i>N/A</i> °F	9. Actual Volumetric Flow Rate: <i>N/A</i> acfm		10. Water Vapor: N/A %			
11.	1. Maximum Dry Standard Flow Rate: N/A dscfm		12. Nonstack Emission Point Height: N/A feet				
13	Emission Point UTM Coo Zone: East (km): North (km)	<i>N/A</i> Latitude (DD/N		·			
15	Emission Point Comment: <i>N/A</i>						

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D. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment \underline{I} of \underline{I}

1.	Segment Description (Pro- Not classified.	cess.	/Fuel Type):			
2.	Source Classification Cod	e (S	CC):	3. SCC Units:		
	3-07-001-99			N/A		
4.	Maximum Hourly Rate:	5.	Maximum .	Annual Rate:	6.	Estimated Annual Activity
	N/A		N/A			Factor: N/A
7.	Maximum % Sulfur:	8.	Maximum (% Ash:	9.	Million Btu per SCC Unit:
	N/A		N/A			N/A
10.	Segment Comment:					
	These emitting units do nannual operating data ha				ore	maximum hourly and

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

272

E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

1. Pollutant Emitted	Primary Control Device Code	3. Secondary Control Device Code	4. Pollutant Regulatory Code
CO			NS
VOC	99		WP
TRS	99		WP
Methanol	99		WP
·			
-			-
			-

EMISSIONS UNIT INFORMATION INFORMATION Section [13] of [20]

POLLUTANT DETAIL

Page [1] of

[20]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted:	2. Total Percent Efficient	ency of Control:		
CO	N/A			
3. Potential Emissions: 4.28 lb/hour 10.73	· · · · · · · · · · · · · · · · · · ·	netically Limited? Yes X No		
5. Range of Estimated Fugitive Emissions to tons/year	(as applicable): N/A			
6. Emission Factor: Baseline: 0.12 lb/ADTU	P	7. Emissions		
Future: 0.12 lb/ADTUP		Method Code:		
Reference: See Application Narrative, Appendi	ix B	5		
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:		
14.90 tons/year	From: 2003	Го: 2004		
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitori	ng Period:		
10.73 tons/year	X = 5 years 10 years			
10. Calculation of Emissions:				
Baseline: (0.12 lb/ADTUP)*(248,357 ADT	UP/vr)/(2.000 lb/ton) = 1	4.90 ton/vr		
Future: (0.12 lb/ADTUP)*(178,836 ADTU		•		
	•	·		
11. Potential, Fugitive, and Actual Emissions Comment:				
	-			

DEP Form No. 62-210.900(1) - Form

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	2. Future Effective Date of Allowable Emissions: <i>N/A</i>		
3.	Allowable Emissions and Units:	4.	Equivalent Allowable E	missions: <i>N/A</i>	
	N/A		lb/hour	tons/year	
5.	Method of Compliance:				
	N/A				
6.	Allowable Emissions Comment (Description	of (Operating Method):		
	N/A				

275

POLLUTANT DETAIL INFORMATION Page [3] of [20]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: VOC	2. Total Perce	nt Efficie	ency of Control:		
	<u> </u>				
3. Potential Emissions:		•	netically Limited?		
9.95 lb/hour 24.96	f tons/year	Y	es X No		
1 5	(as applicable):	: <i>N/A</i>			
to tons/year					
6. Emission Factor: Baseline: 0.305 lb/ODTU	_		7. Emissions		
Future: 0.310 lb/ODTUI			Method Code:		
Reference: See Application Narrative, Appendi	ix B		1		
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 2	4-month	Period:		
34.11 tons/year	From: 2003	Т	To: 2004		
9.a. Projected Actual Emissions (if required):	9.b. Projected	Monitori	ng Period:		
24.96 tons/year	\boxed{X} 5 years $\boxed{}$ 10 years				
10. Calculation of Emissions:	I				
Baseline: (0.305 lb/ODTUP)*(223,522 OD	TUP/vr)/(2.000 l	lb/ton) =	34.11 ton/vr		
Future: (0.310 lb/ODTUP)*(160,952 ODT	• , , ,	,	•		
		,	•		
11. Potential, Fugitive, and Actual Emissions C	omment:				
111. I otential, I ugitive, and Actual Linissions C	omment.				

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [4] of [20]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	f Allowable	
3.	Allowable Emissions and Units:	4.	4. Equivalent Allowable Emissions: N/A		
	N/A		lb/hour	tons/year	
5.	Method of Compliance:				
	N/A				
6.	Allowable Emissions Comment (Description	of (Operating Method):		
	N/A				

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [5] of [20]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions
Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: TRS	2. Total Percent Efficiency of Control: N/A				
3. Potential Emissions:	4. Synth	netically Limited? Yes X No			
5. Range of Estimated Fugitive Emissions to tons/year	(as applicable): N/A				
6. Emission Factor: Baseline: 0.099 lb/ADTU Future: 0.070 lb/ADTUI		7. Emissions Method Code:			
Reference: See Application Narrative, Appendi	ix B	5			
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:			
12.33 tons/year	From: 2003	To: 2004			
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitori	ng Period:			
6.26 tons/year	X 5 years 10 years				
10. Calculation of Emissions: Baseline: (0.099 lb/ADTUP)*(248,357 ADTUP/yr)/(2,000 lb/ton) = 12.33 ton/yr Future: (0.070 lb/ADTUP)*(178,836 ADTUP/yr)/(2,000 lb/ton) = 6.26 ton/yr					
11. Potential, Fugitive, and Actual Emissions Co	omment:				

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [6] of [20]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	f Allowable
3.	Allowable Emissions and Units:	4.	Equivalent Allowable E	missions: <i>N/A</i> tons/year
5.	Method of Compliance: N/A	l		- Value y Value
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL

Page [7] of [20]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted:	2. Total Percent Efficiency of Control:
Methanol	N/A
3. Potential Emissions:	4. Synthetically Limited?
9.95 lb/hour 24.96	s tons/year Yes X No
	(as applicable): <i>N/A</i>
to tons/year	
6. Emission Factor: Baseline: 0.305 lb/ODTU	
Future: 0.310 lb/ODTUI	
Reference: See Application Narrative, Appendi	ix B 1
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month Period:
34.11 tons/year	From: 2003 To: 2004
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitoring Period:
24.96 tons/year	X 5 years 10 years
10. Calculation of Emissions:	
Baseline: (0.305 lb/ODTUP)*(223,522 OD)	$TUP/yr)/(2,000 \ lb/ton) = 34.11 \ ton/yr$
Future: (0.310 lb/ODTUP)*(160,952 ODT	
11. Potential, Fugitive, and Actual Emissions Co	omment:

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [8] of [20]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	Allowable
3.	Allowable Emissions and Units: <i>N/A</i> lb/hr	4.	Equivalent Allowable E lb/hour	missions: <i>N/A</i> tons/year
5.	Method of Compliance: <i>N/A</i>			
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):	

Effective: 2/2/06

281

G. VISIBLE EMISSIONS INFORMATION

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

<u>Visible Emissions Limitation:</u> Visible Emissions Limitation <u>1</u> of <u>1</u>

1.	Visible Emissions Subtype: N/A	2. Basis for Allowable Rule	e Opacity: Other
3.	Allowable Opacity: <i>N/A</i> Normal Conditions: <i>N/A</i> % Ex Maximum Period of Excess Opacity Allower	ceptional Conditions: ed: min/hour	<i>N/A</i> %
4.	Method of Compliance: N/A		
5.	Visible Emissions Comment: N/A		

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H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

<u>Continuous Monitoring System:</u> Continuous Monitor <u>1</u> of <u>1</u>

1.	Parameter Code: N/A	2. Pollutant(s): N/A
3.	CMS Requirement: N/A	☐ Rule ☐ Other
4.	Monitor Information <i>N/A</i> Manufacturer:	
	Model Number:	Serial Number:
5.	Installation Date:	6. Performance Specification Test Date:
	N/A	N/A
7.	Continuous Monitor Comment:	
	N/A	

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

1.	Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) X Attached, Document ID: See Section 2 of attached application narrative. Previously Submitted, Date
2.	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
3.	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date N/A - no control equipment
4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date Not Applicable (construction application)
5.	Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date Not Applicable

DEP Form No. 62-210.900(1) - Form

6. Compliance Demonstration Reports/Records
Attached, Document ID:
Test Date(s)/Pollutant(s) Tested:
Previously Submitted, Date:
Test Date(s)/Pollutant(s) Tested:
To be Submitted, Date (if known):
Test Date(s)/Pollutant(s) Tested:
X Not Applicable
Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7. Other Information Required by Rule or Statute
Attached, Document ID: X Not Applicable

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION

Section [13] of [20]

Additional Requirements for Air Construction Permit Applications

1.	Control Technology Review and Analysis (Ru	ules 62-212.400(10) and 62-212.500(7),
	F.A.C.; 40 CFR 63.43(d) and (e))	
	Attached, Document ID:	X Not Applicable
2.	Good Engineering Practice Stack Height Anal	ysis (Rule 62-212.400(4)(d), F.A.C., and
	Rule 62-212.500(4)(f), F.A.C.)	
	Attached, Document ID:	X Not Applicable
3.	Description of Stack Sampling Facilities (Req	uired for proposed new stack sampling
	facilities only)	
	Attached, Document ID:	X Not Applicable
Ad	dditional Requirements for Title V Air Opera	ation Permit Applications N/A
1.	Identification of Applicable Requirements	
	Attached, Document ID:	
2. (Compliance Assurance Monitoring	
	Attached, Document ID:	Not Applicable
3.	Alternative Methods of Operation	
	Attached, Document ID:	Not Applicable
4.	Alternative Modes of Operation (Emissions Tra	•
	Attached, Document ID:	Not Applicable
5.	Acid Rain Part Application	
	Certificate of Representation (EPA Form N	No. 7610-1)
	Copy Attached, Document ID:	
	Acid Rain Part (Form No. 62-210.900(1)(a	
	Attached, Document ID:	Previously Submitted, Date:
	Repowering Extension Plan (Form No. 62	-210.900(1)(a)1.)
	Attached, Document ID:	Previously Submitted, Date:
	New Unit Exemption (Form No. 62-210.90	• • • •
		Previously Submitted, Date:
	Retired Unit Exemption (Form No. 62-210	.900(1)(a)3.)
	Attached, Document ID:	Previously Submitted, Date:
	Phase II NOx Compliance Plan (Form No.	
		Previously Submitted, Date:
	Phase II NOx Averaging Plan (Form No. 6	
	Attached, Document ID:	Previously Submitted, Date:
	Not Applicable	

DEP Form No. 62-210.900(1) - Form

Additional Requirements Comment	

287

A. GENERAL EMISSIONS UNIT INFORMATION

Title V Air Operation Permit Emissions Unit Classification

1.	-	V air operation peri	,			or an initial, revised or air construction
	emissions of X The emis					Section is a regulated Section is an
<u>E</u> n	nissions Unit	Description and Sta	<u>atus</u>			
1.	Type of Emis	ssions Unit Addresse	ed in this Sec	tion:	(Check one)	
	process o	ssions Unit Informat or production unit, or s at least one definat	activity, wh	ich pro	oduces one or mor	nissions unit, a single e air pollutants and
	process o		nd activities	which	has at least one de	hissions unit, a group of efinable emission point
	more pro		nits and acti	vities v	which produce fug	nissions unit, one or itive emissions only.
2.	-	of Emissions Unit Ac ine Bleach Plant – (ction:	
3.	Emissions U	nit Identification Nu	mber: <i>I</i>			
4.	Emissions Unit Status Code: A	5. Commence Construction Date: N/A	6. Initial Startup Date: 1985	7.	Emissions Unit Major Group SIC Code: 26	8. Acid Rain Unit? Yes No
9.	Package Unit Manufacture			Мо	odel Number: <i>N/A</i>	
10	. Generator Na	ameplate Rating: N/A	4 MW			
11	. Emissions Us A-Line Blead	nit Comment: ch Plant will no long	ger operate j	followi	ng completion of	proposed project.

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Emissions Unit Control Equipment

1. Control Equipment/Method(s) Description:
NONE.
2. Control Device or Method Code(s): NONE.

DEP Form No. 62-210.900(1) - Form

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

1	Mayimum Dracess on Throughout Date: N/A	
1.	Maximum Process or Throughput Rate: N/A	
2.	Maximum Production Rate: N/A	
3.	Maximum Heat Input Rate: N/A million Btu/hr	
4.	Maximum Incineration Rate: N/A pounds/hr	
	N/A tons/day	
5.	Requested Maximum Operating Schedule:	
	24 hours/day	7 days/week
	52 weeks/year	8,760 hours/year
6.	Variable or multiple units of a grouped emitting unit, data	such as process throughput
6.		such as process throughput

290

DEP Form No. 62-210.900(1) - Form

C. EMISSION POINT (STACK/VENT) INFORMATION

(Optional for unregulated emissions units.)

Emission Point Description and Type

1.	Identification of Point on I Flow Diagram: <i>N/A</i>	Plot Plan or	2. Emission Point 7 N/A	Гуре Code:	
	3. Descriptions of Emission Points Comprising this Emissions Unit for VE Tracking: N/A 1. ID Numbers or Descriptions of Emission Units with this Emission Point in Common: G0512 - A Line Bleach Plant - Other Sources				
5.	Discharge Type Code: <i>N/A</i>	6. Stack Height <i>N/A</i> feet	:	7. Exit Diameter: N/A feet	
8.	Exit Temperature: N/A °F	9. Actual Volumetric Flow Rate: <i>N/A</i> acfm		10. Water Vapor: <i>N/A</i> %	
11	. Maximum Dry Standard F N/A dscfm	Flow Rate:	12. Nonstack Emission Point Height: N/A feet		
13	3. Emission Point UTM Coordinates Zone: East (km): <i>N/A</i> North (km):		14. Emission Point Latitude/Longitude Latitude (DD/MM/SS): <i>N/A</i> Longitude (DD/MM/SS)		
15	. Emission Point Comment: N/A				

DEP Form No. 62-210.900(1) - Form

D. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment <u>1</u> of <u>1</u>

10	Segment Comment: These emitting units do n annual operating data ha	•	_	fore	maximum hourly and
	Maximum % Sulfur:	8. Maximum N/A	% Ash:	9.	Million Btu per SCC Unit: N/A
4.	Maximum Hourly Rate: <i>N/A</i>	5. Maximum <i>N/A</i>	Annual Rate:	6.	Estimated Annual Activity Factor: <i>N/A</i>
2.	Source Classification Cod 3-07-001-99	e (SCC):	3. SCC Units N/A	: :	
1.	Segment Description (Pro Not classified.				

DEP Form No. 62-210.900(1) - Form

E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

1. Pollutant Emitted	Primary Control Device Code	3. Secondary Control Device Code	4. Pollutant Regulatory Code
N/A - Refer to Appendix B			
		_	
	-		

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

EMISSIONS UNIT INFORMATION INFORMATION Section [14] of [20]

POLLUTANT DETAIL

Page [1] of [2]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit

applying for an air operation permit.			
1. Pollutant Emitted: N/A	2. Total Perc	ent Efficie	ency of Control:
3. Potential Emissions: N/A		4 C	atically I imited
			netically Limited?
lb/hour	tons/year	Y	es No
5. Range of Estimated Fugitive Emissions	(as applicable): N/A	
to tons/year			
6. Emission Factor: <i>N/A</i>			7. Emissions
			Method Code:
Reference:			N/A
8.a. Baseline Actual Emissions (if required):	8.b. Baseline	24-month	Period: <i>N/A</i>
<i>N/A</i> tons/year	From:		Co:
9.a. Projected Actual Emissions (if required):			ng Period: N/A
N/A tons/year	5 years	☐ 10 ye	ears
10. Calculation of Emissions:			
N/A			
11 Detential Expiting and Astro-LE-similar C			
11. Potential, Fugitive, and Actual Emissions Co	omment:		
Refer to Appendix B.			

DEP Form No. 62-210.900(1) - Form

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	 Basis for Allowable Emissions Code: N/A 		2. Future Effective Date of Allowable Emissions: <i>N/A</i>		
3.	Allowable Emissions and Units:	4.	Equivalent Allowable	Emissions: N/A	
	N/A		lb/hour	tons/year	
5.	Method of Compliance: N/A				
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):		

295

G. VISIBLE EMISSIONS INFORMATION

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

<u>Visible Emissions Limitation:</u> Visible Emissions Limitation <u>1</u> of <u>1</u>

1.	Visible Emissions Subtype:	2. Basis for Allowable Opacity:
	<i>N/A</i>	Rule Other
3.	Allowable Opacity: N/A	
	Normal Conditions: N/A % Ex	cceptional Conditions: N/A %
	Maximum Period of Excess Opacity Allowe	ed: min/hour
4.	Method of Compliance:	
	N/A	
5.	Visible Emissions Comment:	
	N/A	

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H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

Continuous Monitoring System: Continuous Monitor 1 of 1

1.	Parameter Code: N/A	2. Pollutant(s): N/A
3.	CMS Requirement: N/A	Rule Other
4.	Monitor Information <i>N/A</i> Manufacturer:	
	Model Number:	Serial Number:
5.	Installation Date: N/A	6. Performance Specification Test Date: <i>N/A</i>
	IVA	IVA
7.	Continuous Monitor Comment:	
	N/A	

DEP Form No. 62-210.900(1) - Form

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

1.	Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) X Attached, Document ID: See Section 2 of attached application narrative. Previously Submitted, Date
2.	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	N/A
3.	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date N/A - no control equipment
4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date Not Applicable (construction application)
5.	Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date

DEP Form No. 62-210.900(1) - Form

6.	Compliance Demonstration Reports/Records
	Attached, Document ID:
	Test Date(s)/Pollutant(s) Tested:
	Previously Submitted, Date:
	Test Date(s)/Pollutant(s) Tested:
	To be Submitted, Date (if known):
	Test Date(s)/Pollutant(s) Tested:
	X Not Applicable
	Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7.	Other Information Required by Rule or Statute
	Attached, Document ID: X Not Applicable

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION

Section [14]

of [20]

Additional Requirements for Air Construction Permit Applications

1.	Control Technology Review and Analysis (Rules 62-212.400(10) and 62-212.500(7),
	F.A.C.; 40 CFR 63.43(d) and (e))
	Attached, Document ID: X Not Applicable
2.	Good Engineering Practice Stack Height Analysis (Rule 62-212.400(4)(d), F.A.C., and
	Rule 62-212.500(4)(f), F.A.C.)
	Attached, Document ID: X Not Applicable
3.	Description of Stack Sampling Facilities (Required for proposed new stack sampling
	facilities only)
	Attached, Document ID: X Not Applicable
Ad	ditional Requirements for Title V Air Operation Permit Applications N/A
l.	Identification of Applicable Requirements
	Attached, Document ID:
2. 0	Compliance Assurance Monitoring
	Attached, Document ID: Not Applicable
3.	Alternative Methods of Operation
	Attached, Document ID: Not Applicable
4.	Alternative Modes of Operation (Emissions Trading)
	Attached, Document ID: Not Applicable
5.	Acid Rain Part Application
	Certificate of Representation (EPA Form No. 7610-1)
	Copy Attached, Document ID:
	Acid Rain Part (Form No. 62-210.900(1)(a))
	Attached, Document ID: Previously Submitted, Date:
	Repowering Extension Plan (Form No. 62-210.900(1)(a)1.)
	Attached, Document ID: Previously Submitted, Date:
	New Unit Exemption (Form No. 62-210.900(1)(a)2.)
	Attached, Document ID: Previously Submitted, Date:
	Retired Unit Exemption (Form No. 62-210.900(1)(a)3.)
	Attached, Document ID: Previously Submitted, Date:
	Phase II NOx Compliance Plan (Form No. 62-210.900(1)(a)4.)
	Attached, Document ID: Previously Submitted, Date: Phase II NOv. Averaging Plan (Form No. 62.210.000(1)(c)5.)
	Phase II NOx Averaging Plan (Form No. 62-210.900(1)(a)5.)
	Attached, Document ID: Previously Submitted, Date:
	Not Applicable

DEP Form No. 62-210.900(1) - Form

Additional Requirements Comment	

A. GENERAL EMISSIONS UNIT INFORMATION

Title V Air Operation Permit Emissions Unit Classification

1.	1. Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)					
	 The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit. The emissions unit addressed in this Emissions Unit Information Section is an unregulated emissions unit. 					
<u>En</u>	nissions Unit	Description and Sta	atus —			
1.	Type of Emi	ssions Unit Addresse	ed in this Section	on: (Check one)		
	process o		activity, which	dresses, as a single em a produces one or mor int (stack or vent).	•	
	process o		nd activities wh	ich has at least one de	nissions unit, a group of efinable emission point	
				dresses, as a single em es which produce fug		
2.	2. Description of Emissions Unit Addressed in this Section: G0513 - A Line Bleach Plant					
3.	Emissions U	nit Identification Nui	mber: <i>I</i>			
4.	Emissions	5. Commence	6. Initial	7. Emissions Unit	8. Acid Rain Unit?	
	Unit Status	Construction	Startup	Major Group	Yes	
	Code:	Date:	Date:	SIC Code:	X No	
	<u>A</u>	N/A	1985	26		
9.	Package Unit Manufacture			Model Number: N/A		
10.	. Generator Na	umeplate Rating: N/A	MW			
11.	11. Emissions Unit Comment: A-Line Bleach Plant will no longer operate following completion of proposed project.					

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Emissions Unit Control Equipment

1. Control Equipment/Method(s) Description: Scrubber (ClO ₂)	
2. Control Device or Method Code(s): 070	

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

I.	Maximum Process or I nroughput Rate: 888 ADI BP/ady	
2.	Maximum Production Rate: N/A	
3.	Maximum Heat Input Rate: N/A million Btu/hr	
4.	Maximum Incineration Rate: N/A pounds/hr	
	N/A tons/day	
5.	Requested Maximum Operating Schedule:	
	24 hours/day	7 days/week
	52 weeks/year	8,760 hours/year
6.	Operating Capacity/Schedule Comment: N/A	

DEP Form No. 62-210.900(1) - Form

C. EMISSION POINT (STACK/VENT) INFORMATION

(Optional for unregulated emissions units.)

Emission Point Description and Type

1. Identification of Point on Plot I Flow Diagram: 05-ST002-001	Plan or	2. Emission Point 7	Type Code:
3. Descriptions of Emission Points Comprising this Emissions Unit for VE Tracking: N/A			
4. ID Numbers or Descriptions of G0513 – A Line Bleach Plant	Ellission of	nts with this Emission	r Foint in Common.
1 • • • • • • • • • • • • • • • • • • •	Stack Height N/A feet	:	7. Exit Diameter: N/A feet
· · · · · · · · · · · · · · · · · · ·	Actual Volur <i>N/A</i> acfm	metric Flow Rate:	10. Water Vapor: N/A %
11. Maximum Dry Standard Flow <i>N/A</i> dscfm	Rate:	12. Nonstack Emissi N/A feet	on Point Height:
13. Emission Point UTM Coordina Zone: 16 East (km): 469,6 North (km): 3,3	013	14. Emission Point I Latitude (DD/M Longitude (DD/M	•
15. Emission Point Comment: N/A			

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

D. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment 1 of 1

1.	Segment Description (Pro Not classified.	cess/Fuel Type):			
2.	Source Classification Cod 3-07-001-99	e (SCC):	3. SCC Units: N/A		
4.	Maximum Hourly Rate: <i>N/A</i>	5. Maximum Annual Rate: N/A		6.	Estimated Annual Activity Factor: <i>N/A</i>
7.	Maximum % Sulfur: N/A	8. Maximum % Ash: N/A		9.	Million Btu per SCC Unit: <i>N/A</i>
10	. Segment Comment: These emitting units do n annual operating data ha	4	•	fore	maximum hourly and

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E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

1. Pollutant Emitted	Primary Control Device Code	3. Secondary Control Device Code	4. Pollutant Regulatory Code
N/A - Refer to Appendix B			
	_		
-			
_			
	_		
	-		

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION INFORMATION

POLLUTANT DETAIL

Section [15] of [20] Page [1] of [2]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if

applying for an air operation permit.	
1. Pollutant Emitted:	2. Total Percent Efficiency of Control:
N/A	N/A
3. Potential Emissions: N/A	4. Synthetically Limited?
lb/hour	tons/year Yes No
to tons/year	(as applicable): N/A
7. Emission Factor: <i>N/A</i> Reference:	7. Emissions Method Code: N/A
<u> </u>	8.b. Baseline 24-month Period: <i>N/A</i>
8.a. Baseline Actual Emissions (if required): N/A tons/year	From: To:
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitoring Period: N/A
N/A tons/year	5 years 10 years
10. Calculation of Emissions: N/A	
11. Potential, Fugitive, and Actual Emissions C. Refer to Appendix B.	omment:

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POLLUTANT DETAIL INFORMATION Page [2] of [2]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

Basis for Allowable Emissions Code: N/A	2. Future Effective Date of Allowable Emissions: <i>N/A</i>
3. Allowable Emissions and Units: <i>N/A</i>	4. Equivalent Allowable Emissions: <i>N/A</i> lb/hour tons/year
5. Method of Compliance: N/A	
6. Allowable Emissions Comment (Descrip <i>N/A</i>	tion of Operating Method):

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EMISSIONS UNIT INFORMATION

Section [15] of [20]

G. VISIBLE EMISSIONS INFORMATION

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

<u>Visible Emissions Limitation:</u> Visible Emissions Limitation <u>1</u> of <u>1</u>

1.	Visible Emissions Subtype:	2. Basis for Allowable Op	•
_	N/A	Rule	Other
3.	Allowable Opacity: <i>N/A</i>		
	Normal Conditions: N/A % Ex	ceptional Conditions: N/A	%
L	Maximum Period of Excess Opacity Allowe	ed: min/hour	
4.	Method of Compliance:		
	N/A		
-			
5.	Visible Emissions Comment:		
	N/A		

DEP Form No. 62-210.900(1) - Form

310

H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

Continuous Monitoring System: Continuous Monitor 1 of 1

1.	Parameter Code:		ollutant(s):	
	<i>N/A</i>	IV	// A	
3.	CMS Requirement: N/A	□ R	Rule	Other
4.	Monitor Information <i>N/A</i> Manufacturer:			
	Model Number:		Serial Nu	ımber:
5.	Installation Date:	6. P	erformance	Specification Test Date:
	N/A	N	7/ A	
7.	Continuous Monitor Comment:			
	N/A			

DEP Form No. 62-210.900(1) - Form

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated 1. Process Flow Diagram (Particular in the Control of the Control o

	1.	revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) X Attached, Document ID: See Section 2 of attached application narrative. Previously Submitted, Date
	2.	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date N/A
ŀ		
	3.	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
l		N/A – no control equipment – equipment shut down
	4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought)
		Attached, Document ID: Previously Submitted, Date Not Applicable (construction application)
	5.	Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION

Section [15] of [20]

6.	Compliance Demonstration Reports/Records
	Attached, Document ID:
	Test Date(s)/Pollutant(s) Tested:
	Previously Submitted, Date:
	Test Date(s)/Pollutant(s) Tested:
	To be Submitted, Date (if known):
	Test Date(s)/Pollutant(s) Tested:
	X Not Applicable
	Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7.	Other Information Required by Rule or Statute Attached, Document ID: X Not Applicable

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION

Section [15] **of** [20]

Additional Requirements for Air Construction Permit Applications

1. Control Technology Review and Analysis	(Rules 62-212.400(10) and 62-212.500(7),
F.A.C.; 40 CFR 63.43(d) and (e))	
Attached, Document ID:	X Not Applicable
2. Good Engineering Practice Stack Height A	
Rule 62-212.500(4)(f), F.A.C.)	
Attached, Document ID:	X Not Applicable
3. Description of Stack Sampling Facilities (1	Required for proposed new stack sampling
facilities only)	
Attached, Document ID:	X Not Applicable
Additional Requirements for Title V Air Op	eration Permit Applications N/A
1. Identification of Applicable Requirements	
Attached, Document ID:	
2. Compliance Assurance Monitoring	
Attached, Document ID:	☐ Not Applicable
3. Alternative Methods of Operation	
Attached, Document ID:	☐ Not Applicable
4. Alternative Modes of Operation (Emissions	
Attached, Document ID:	☐ Not Applicable
5. Acid Rain Part Application	
Certificate of Representation (EPA Form	n No. 7610-1)
Copy Attached, Document ID:	
Acid Rain Part (Form No. 62-210.900(1	
Attached, Document ID:	Previously Submitted, Date:
Repowering Extension Plan (Form No.	62-210.900(1)(a)1.)
Attached, Document ID:	Previously Submitted, Date:
New Unit Exemption (Form No. 62-210	0.900(1)(a)2.
Attached, Document ID:	Previously Submitted, Date:
Retired Unit Exemption (Form No. 62-2	210.900(1)(a)3.)
Attached, Document ID:	Previously Submitted, Date:
Phase II NOx Compliance Plan (Form N	
Attached, Document ID:	Previously Submitted, Date:
Phase II NOx Averaging Plan (Form No	
Attached, Document ID:	Previously Submitted, Date:

DEP Form No. 62-210.900(1) - Form

Addition	nal Requirements	Comment		_

EMISSIONS UNIT INFORMATION Section [16] of [20]

A. GENERAL EMISSIONS UNIT INFORMATION

<u>Title V Air Operation Permit Emissions Unit Classification</u>

1.	Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)					
	emissions of X The emis	unit.		ons Unit Information S	-	
En	nissions Unit	Description and Sta	atus			
1.	Type of Emis	ssions Unit Addresse	ed in this Section	on: (Check one)		
	process o		activity, which	dresses, as a single em a produces one or mor int (stack or vent).		
	process o		nd activities wh	ich has at least one de	sissions unit, a group of finable emission point	
				dresses, as a single em es which produce fug		
2.	•	of Emissions Unit Ac Line Bleach Plant –		Section:		
3.	Emissions U	nit Identification Nu	mber: <i>062</i>			
4.	Emissions Unit Status Code: A	5. Commence Construction Date: N/A	6. Initial Startup Date: 1985	7. Emissions Unit Major Group SIC Code: 26	8. Acid Rain Unit? Yes No	
	9. Package Unit: N/A Manufacturer: SUNDS Model Number: N/A					
10	. Generator Na	ameplate Rating: N/A	1 MW			
11	. Emissions Ui <i>N/A</i>	nit Comment:				

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

EMISSIONS UNIT INFORMATION Section [16] of [20]

Emissions Unit Control Equipment

1.	Control Equipment/Method(s) Description: NONE.
	HONE.
2.	Control Device or Method Code(s): 099

317

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

1.	Maximum Process or Throughput Rate: 830 ADTBP/day, 74	47 ODTBP/day
2.	Maximum Production Rate: N/A	
3,	Maximum Heat Input Rate: N/A million Btu/hr	
4.	Maximum Incineration Rate: N/A pounds/hr	
	N/A tons/day	
5.	24 hours/day	7 days/week
	52 weeks/year	8,760 hours/year
		·

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C. EMISSION POINT (STACK/VENT) INFORMATION

(Optional for unregulated emissions units.)

Emission Point Description and Type

1.	Identification of Point on Plot Plan or Flow Diagram: <i>N/A</i>		2. Emission Point T <i>N/A</i>	Type Code:			
	3. Descriptions of Emission Points Comprising this Emissions Unit for VE Tracking: N/A 4. ID Numbers or Descriptions of Emission Units with this Emission Point in Common:						
	N/A		With this Emission				
5.	Discharge Type Code: <i>N/A</i>	6. Stack Height N/A feet	:	7. Exit Diameter: N/A feet			
8.	Exit Temperature: N/A °F	9. Actual Volur <i>N/A</i> acfm	netric Flow Rate:	10. Water Vapor: N/A %			
11	. Maximum Dry Standard F <i>N/A</i> dscfm	low Rate:	12. Nonstack Emission Point Height: N/A feet				
13	3. Emission Point UTM Coordinates Zone: 16 East (km): 469,008 North (km): 3,385,652		14. Emission Point Latitude/Longitude Latitude (DD/MM/SS): N/A Longitude (DD/MM/SS)				
15	Emission Point Comment: N/A	·					

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

EMISSIONS UNIT INFORMATION Section [16] of [20]

D. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment <u>1</u> of <u>1</u>

1.	Segment Description (Pro Not classified.	cess/Fuel Type):		
2.	Source Classification Cod 3-07-001-99	le (SCC):	3. SCC Units:	
4.	Maximum Hourly Rate: <i>N/A</i>	5. Maximum N/A	Annual Rate:	6. Estimated Annual Activity Factor: <i>N/A</i>
7.	Maximum % Sulfur: N/A	8. Maximum N/A	% Ash:	9. Million Btu per SCC Unit: <i>N/A</i>
10	Segment Comment: These emitting units do n annual operating data ha		•	ore maximum hourly and

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [16] **of** [20]

E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

1. Pollutant Emitted	Primary Control Device Code	3. Secondary Control Device Code	4. Pollutant Regulatory Code
VOC	99		WP
CO			NS
Methanol	99		WP
,	_		-
		·	

POLLUTANT DETAIL

Page [1] of [16]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted:	2. Total Percent Effici	ency of Control:
VOC	N/A	
3. Potential Emissions:	4. Synt	hetically Limited?
2.14 lb/hour 5.3 3	3 tons/year	res X No
5. Range of Estimated Fugitive Emissions to tons/year	(as applicable): <i>N/A</i>	
6. Emission Factor: Refer to Appendix B.		7. Emissions Method Code:
Reference: See Application Narrative, Appendi	ix B	1 1
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:
5.84 tons/year	From: 2003	Го: 2004
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitori	ing Period:
5.33 tons/year	X 5 years \square 10 years	ears
10. Calculation of Emissions: N/A 11. Potential, Fugitive, and Actual Emissions C	omment:	
See attached calculations in Appendix B.	omment.	

DEP Form No. 62-210.900(1) - Form

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -**ALLOWABLE EMISSIONS**

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2. Future Effective Date of Allowable Emissions: <i>N/A</i>		
3.	Allowable Emissions and Units:	4. Equivalent Allowable Emissions: N/A		missions: N/A
	N/A		lb/hour	tons/year
5.	Method of Compliance: N/A			
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):	

POLLUTANT DETAIL

Page [3] of [16]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions
Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1 7 11	10 E 10 Ecc :			
1. Pollutant Emitted:	2. Total Percent Efficiency of Control:			
CO	N/A			
3. Potential Emissions:	4. Synth	netically Limited?		
	•	res X No		
5. Range of Estimated Fugitive Emissions	(as applicable): N/A			
to tons/year				
6. Emission Factor: Baseline: 0.04 lb/ODTU	P	7. Emissions		
Future: 0.04 lb/ODTUP		Method Code:		
Reference: See Application Narrative, Appendi	ix B	5		
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:		
4.47 tons/year	From: 2003	Го: 2004		
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitori	9.b. Projected Monitoring Period:		
3.22 tons/year	X 5 years 10 years			
10. Calculation of Emissions:	•			
Baseline: (0.04 lb/ODTUP)*(223,522 ODT	UP/vr)/(2.000 lb/ton) = 4	1,47 ton/yr		
Future: (0.04 lb/ODTUP)*(160,952 ODTU	• • • • • • • • • • • • • • • • • • • •	•		
		· · · .		
11. Potential, Fugitive, and Actual Emissions Comment:				
i i i i otolitiai, i agitivo, alla riotaal Dillissions o				
The following fugitive, and rectain Emissions				
11.1 otomiai, 1 agitive, and 1 tetaal Emissions C				
Tri otential, i agrive, and retail Emissions C				
Tre Totolitai, Tagitive, and Tietaar Emissions				

DEP Form No. 62-210.900(1) - Form

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

l.	Basis for Allowable Emissions Code: <i>N/A</i>	2. Future Effective Date of Allowable Emissions: <i>N/A</i>		
3.	Allowable Emissions and Units:	4.	Equivalent Allowable E	missions: N/A
	N/A		lb/hour	tons/year
5.	Method of Compliance:			
	N/A			
6.	Allowable Emissions Comment (Description	of (Operating Method):	
	N/A			

POLLUTANT DETAIL

Page [5] of [16]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted:	2. Total Percent Efficiency of Control:		
Methanol	N/A		
3. Potential Emissions: 2.14 lb/hour 5.33	4. 4 tons/year	Synthetically Limited? Yes X No	
5. Range of Estimated Fugitive Emissions to tons/year	(as applicable): N	<u>/A</u>	
6. Emission Factor: Refer to Appendix B. Reference: See Application Narrative, Appendix	ix B	7. Emissions Method Code:	
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-	 month Period:	
5.84 tons/year	From: 2003	To: 2004	
9.a. Projected Actual Emissions (if required):	9.b. Projected Mo	onitoring Period:	
5.33 tons/year	X 5 years \Box	10 years	
10. Calculation of Emissions: N/A			
11. Potential, Fugitive, and Actual Emissions C See attached calculations in Appendix B.	omment:		

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [6] of [16]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	Allowable
3.	Allowable Emissions and Units: <i>N/A</i> lb/hr	4.	Equivalent Allowable E lb/hour	missions: <i>N/A</i> tons/year
5.	Method of Compliance: N/A			
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):	

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EMISSIONS UNIT INFORMATION Section [16] of [20]

G. VISIBLE EMISSIONS INFORMATION

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

Visible Emissions Limitation: Visible Emissions Limitation <u>1</u> of <u>1</u>

1.	Visible Emissions Subtype:	2. Basis for Allowabl	e Opacity:
	N/A	☐ Rule	Other
3.	Allowable Opacity: N/A		
	Normal Conditions: N/A % Ex	ceptional Conditions:	<i>N/A</i> %
	Maximum Period of Excess Opacity Allowe	ed: min/hour	
4.	Method of Compliance:		
	N/A		
5.	Visible Emissions Comment:		
	N/A		

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [16] of [20]

H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

Continuous Monitoring System: Continuous Monitor <u>1</u> of <u>1</u>

1.	Parameter Code: N/A	2. Pollutant(s): N/A			
3.	CMS Requirement: N/A	Rule Other			
4.	Monitor Information <i>N/A</i> Manufacturer:				
	Model Number:	Serial Number:			
5.	Installation Date:	6. Performance Specification Test Date:			
	N/A	<i>N/A</i>			
7.	Continuous Monitor Comment: N/A				

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I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

	1.	Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) X Attached, Document ID: See Section 2 of attached application narrative. Previously Submitted, Date
	2.	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
		N/A
	3,	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
ļ		N/A – no control equipment
l	4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached Decement ID: Proviously Submitted Date
		Attached, Document ID: Previously Submitted, Date X Not Applicable (construction application)
	5,	Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID:

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION

Section [16] of [20]

6.	Compliance Demonstration Reports/Records
	Attached, Document ID:
	Test Date(s)/Pollutant(s) Tested:
	Previously Submitted, Date:
	Test Date(s)/Pollutant(s) Tested:
ļ	To be Submitted, Date (if known):
	Test Date(s)/Pollutant(s) Tested:
	X Not Applicable
	Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7.	Other Information Required by Rule or Statute
	Attached, Document ID: X Not Applicable

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION

Section [16] of [20]

Additional Requirements for Air Construction Permit Applications

1.	Control Technology Review and Analysis (Rules 62-212.400(10) and 62-212.500(7),
	F.A.C.; 40 CFR 63.43(d) and (e))
	Attached, Document ID: X Not Applicable
2.	Good Engineering Practice Stack Height Analysis (Rule 62-212.400(4)(d), F.A.C., and
	Rule 62-212.500(4)(f), F.A.C.)
	Attached, Document ID: X Not Applicable
3.	Description of Stack Sampling Facilities (Required for proposed new stack sampling
	facilities only)
	Attached, Document ID: X Not Applicable
Ad	ditional Requirements for Title V Air Operation Permit Applications N/A
1.	Identification of Applicable Requirements
	Attached, Document ID:
2. (Compliance Assurance Monitoring
	Attached, Document ID: Not Applicable
3.	Alternative Methods of Operation
_	Attached, Document ID: Not Applicable
4.	Alternative Modes of Operation (Emissions Trading)
	Attached, Document ID: Not Applicable
5.	Acid Rain Part Application
	Certificate of Representation (EPA Form No. 7610-1)
	Copy Attached, Document ID:
	Acid Rain Part (Form No. 62-210.900(1)(a))
	Attached, Document ID: Previously Submitted, Date:
	Repowering Extension Plan (Form No. 62-210.900(1)(a)1.)
	Attached, Document ID: Previously Submitted, Date:
	New Unit Exemption (Form No. 62-210.900(1)(a)2.)
	Attached, Document ID: Previously Submitted, Date:
	Retired Unit Exemption (Form No. 62-210.900(1)(a)3.)
	Attached, Document ID: Previously Submitted, Date:
	Phase II NOx Compliance Plan (Form No. 62-210.900(1)(a)4.)
	Attached, Document ID: Previously Submitted, Date: Phase II NOv. Averaging Plan (Form No. 62.210.000(1)(c)5.)
	Phase II NOx Averaging Plan (Form No. 62-210.900(1)(a)5.)
	Attached, Document ID: Previously Submitted, Date:
	Not Applicable

DEP Form No. 62-210.900(1) - Form

Additional Requirements Comment					

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [17] of [20]

A. GENERAL EMISSIONS UNIT INFORMATION

<u>Title V Air Operation Permit Emissions Unit Classification</u>

1.	. Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)					
	 The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit. The emissions unit addressed in this Emissions Unit Information Section is an unregulated emissions unit. 					
<u>En</u>	nissions Unit	Description and Sta	<u>itus</u>			
1.	Type of Emis	ssions Unit Addresse	d in this Section	on: (Check one)	_	
	process o		activity, which	dresses, as a single em produces one or mor- int (stack or vent).	•	
	process o		d activities wh	ich has at least one de	issions unit, a group of finable emission point	
				lresses, as a single emes which produce fug		
2.	2. Description of Emissions Unit Addressed in this Section: G0516 - B Line Bleach Plant					
3.	Emissions U	nit Identification Nur	mber: <i>051</i>	_		
4.	Emissions Unit Status Code: A	5. Commence Construction Date: N/A	6. Initial Startup Date: 1985	7. Emissions Unit Major Group SIC Code: 26	8. Acid Rain Unit? Yes No	
9.	9. Package Unit: <i>N/A</i> Manufacturer: <i>SUNDS</i> Model Number: <i>N/A</i>					
10	. Generator Na	ameplate Rating: N/A	MW			
11	. Emissions Un N/A	nit Comment:				

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EMISSIONS UNIT INFORMATION Section [17] of [20]

Emissions Unit Control Equipment

1. Control Equipment/Method(s) Description:			
Scrubber (ClO ₂)			
2. Control Device or Method Code(s): 070			

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

1.	Maximum Process or Throughput Rate: 830 ADT BP/day	
2.	Maximum Production Rate: N/A	
3.	Maximum Heat Input Rate: N/A million Btu/hr	
4.	Maximum Incineration Rate: N/A pounds/hr	
	N/A tons/day	
5.	Requested Maximum Operating Schedule:	
	24 hours/day	7 days/week
	52 weeks/year	8,760 hours/year
6.	Operating Capacity/Schedule Comment: N/A	

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C. EMISSION POINT (STACK/VENT) INFORMATION

(Optional for unregulated emissions units.)

Emission Point Description and Type

1.	Identification of Point on I Flow Diagram: <i>05-ST-016</i>		2. Emission Point 7	Гуре Code:	
	Descriptions of Emission Points Comprising this Emissions Unit for VE Tracking: G0516 - B Line Bleach Plant ID Numbers or Descriptions of Emission Units with this Emission Point in Common:				
	N/A				
5.	Discharge Type Code: <i>N/A</i>	6. Stack Height N/A feet	:	7. Exit Diameter: N/A feet	
8.	B. Exit Temperature: N/A °F 9. Actual Volu N/A acfm		netric Flow Rate:	10. Water Vapor: N/A %	
11	. Maximum Dry Standard F N/A dscfm	Flow Rate:	12. Nonstack Emiss: N/A feet	ion Point Height:	
13	Emission Point UTM Coo Zone: 16 East (km): North (km)	469,008	14. Emission Point I Latitude (DD/M Longitude (DD/I	,	
15	. Emission Point Comment: N/A				

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

EMISSIONS UNIT INFORMATION Section [17] of [20]

D. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment 1 of 1

1.	Segment Description (Pro- Not classified.	cess/Fuel Type):			
2.	Source Classification Cod	e (SCC):	3. SCC Units:		
	3-07-001-99		N/A		
4.	Maximum Hourly Rate: <i>N/A</i>	5. Maximum N/A	Annual Rate:	6.	Estimated Annual Activity Factor: <i>N/A</i>
7.	Maximum % Sulfur: N/A	8. Maximum <i>N/A</i>	% Ash:	9.	Million Btu per SCC Unit: N/A
10	Segment Comment:				
	These emitting units do n annual operating data ha		_	fore	maximum hourly and

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION

Section [17] **of** [20]

E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

1. Pollutant Emitted	Primary Control Device Code	3. Secondary Control Device Code	4. Pollutant Regulatory Code
co	_		NS
VOC	070		NS
TRS	070		NS
Methanol	070		WP

POLLUTANT DETAIL

Page [1] of [20]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted:	2. Total Percent Efficie	ency of Control:
	N/A	
3. Potential Emissions: 22.09 lb/hour 53.11		netically Limited? Yes X No
5. Range of Estimated Fugitive Emissions to tons/year	(as applicable): N/A	
6. Emission Factor: Baseline: 0.66 lb/ODTUP Future: 0.66 lb/ODTUP Reference: See Application Narrative, Appendi		7. Emissions Method Code: 5
8.a. Baseline Actual Emissions (if required): 73.76 tons/year	8.b. Baseline 24-month From: 2003	Period: To: 2004
9.a. Projected Actual Emissions (if required): 53.11 tons/year	9.b. Projected Monitori X 5 years 10 years	· ·
10. Calculation of Emissions: Baseline: (0.66 lb/ODTUP)*(223,522 ODT Future: (0.66 lb/ODTUP)*(160,952 ODTU	P/yr)/(2,000 lb/ton) = 53	•
11. Potential, Fugitive, and Actual Emissions Co	omment:	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [2] of [20]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

<u>Allowable Emissions</u> Allowable Emissions <u>1</u> of <u>1</u>

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date Emissions: N/A	e of Allowable
3.	Allowable Emissions and Units:	4.	Equivalent Allowabl	e Emissions: <i>N/A</i>
	N/A		lb/hour	tons/year
5.	Method of Compliance:			
	N/A			
6.	Allowable Emissions Comment (Description	of (Operating Method):	
	N/A			

POLLUTANT DETAIL INFORMATION Page [3] of [20]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if

applying for an air operation permit.

applying for an air operation permit.		
1. Pollutant Emitted:	2. Total Percent Effici	ency of Control:
VOC	N/A	
3. Potential Emissions:	4. Synt	hetically Limited?
0.52 lb/hour 1.2 5	tons/year	Yes X No
5. Range of Estimated Fugitive Emissions	(as applicable): N/A	
to tons/year		
6. Emission Factor: Baseline: 0.009 lb/ADTU	U P	7. Emissions
Future: 0.014 lb/ADTUI	D	Method Code:
Reference: See Application Narrative, Appendi	ix B	1
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:
1.09 tons/year	From: 2003	Го: 2004
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitor	ing Period:
1.25 tons/year	X 5 years ☐ 10 y	ears
10. Calculation of Emissions:		
Baseline: (0.009 lb/ADTUP)*(223,522 OD)	TUP/yr)/(2,000 lb/ton) =	1.09 ton/yr
Future: (0.014 lb/ADTUP)*(160,952 ODT)	UP/yr)/(2,000 lb/ton) = 1	.25 ton/yr
11. Potential, Fugitive, and Actual Emissions C	omment:	

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F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date Emissions: <i>N/A</i>	of Allowable
3.	Allowable Emissions and Units:	4.	Equivalent Allowable	Emissions: N/A
	N/A		lb/hour	tons/year
5.	Method of Compliance:			
	N/A			
6.	Allowable Emissions Comment (Description	of (Operating Method):	
	N/A			

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION
Page [5] of [20]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted:	2. Total Percent Efficie	ency of Control:	
TRS	N/A		
3. Potential Emissions:		netically Limited?	
0.47 lb/hour 1.1 3	tons/year Y	es X No	
e	(as applicable): N/A		
to tons/year			
6. Emission Factor: Baseline: 0.0086 lb/ADT		7. Emissions	
Future: 0.0136 lb/ADTB		Method Code:	
Reference: See Application Narrative, Appendi	-	5	
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:	
1.00 tons/year	From: 2003	To: 2004	
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitori	ng Period:	
1.13 tons/year	X = 10 years		
10. Calculation of Emissions:			
Baseline: (0.0086 lb/ADTBP)*(233,456 AL	OTBP/yr)/(2,000 lb/ton) =	: 1.00 ton/yr	
Future: (0.0136 lb/ADTBP)*(166,141 ADT	(BP/yr)/(2,000 lb/ton) = 1	1.13 ton/yr	
		•	
11. Potential, Fugitive, and Actual Emissions Co	omment:		

DEP Form No. 62-210.900(1) - Form

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -

ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	Allowable
3.	Allowable Emissions and Units:	4.	Equivalent Allowable En	missions: N/A
	N/A		lb/hour	tons/year
5.	Method of Compliance:	•		
	N/A			
6.	Allowable Emissions Comment (Description	of (Operating Method):	
	N/A			

POLLUTANT DETAIL

Page [7] of [20]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

Methanol	N/A	ency of Control:
3. Potential Emissions:	4. Syntl	netically Limited? Yes X No
5. Range of Estimated Fugitive Emissions to tons/year	(as applicable): N/A	
6. Emission Factor: Baseline: 0.009 lb/ADTU Future: 0.014 lb/ADTUF		7. Emissions Method Code:
Reference: See Application Narrative, Appendi		1
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:
1.09 tons/year	From: 2003	Го: 2004
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitori	ng Period:
1.25 tons/year	X 5 years ☐ 10 ye	ears
Baseline: (0.009 lb/ADTUP)*(248,357 ADT Future: (0.014 lb/ADTUP)*(178,836 ADTU		_
11. Potential, Fugitive, and Actual Emissions Co		

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [8] of [20]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	f Allowable
3.	Allowable Emissions and Units: <i>N/A</i> lb/hr	4.	Equivalent Allowable E lb/hour	missions: <i>N/A</i> tons/year
5.	Method of Compliance: N/A			
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [17] of [20]

G. VISIBLE EMISSIONS INFORMATION

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

<u>Visible Emissions Limitation:</u> Visible Emissions Limitation <u>1</u> of <u>1</u>

1.	Visible Emissions Subtype: <i>N/A</i>	2. Basis for Allowabl Rule	e Opacity: Other
3.	Allowable Opacity: Normal Conditions: N/A % Ex Maximum Period of Excess Opacity Allower	cceptional Conditions:	N/A %
4.	Method of Compliance: N/A		
5.	Visible Emissions Comment: N/A		

DEP Form No. 62-210.900(1) - Form

H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

Continuous Monitoring System: Continuous Monitor 1 of 5

1.	Parameter Code:	2.	Pollutant(s):
	pH (Surrogate) Scrubber Effluent Line		Chlorine dioxide
3.	CMS Requirement: 40 CFR 63.453	X	Rule Other
4.	Monitor Information Manufacturer: <i>Bailey TBI</i>	_	
	Model Number: Model TB557J1E00F06		Serial Number: <i>N/A</i>
5.	Installation Date: 2001	6.	Performance Specification Test Date: 2002
7.	Continuous Monitor Comment: See Appendix P.		
<u>Co</u>	ontinuous Monitoring System: Continuous	Mor	nitor <u>2 of 5</u>
1.	Parameter Code: Pump Amps First Stage Scrubber Pump	2.	Pollutant(s): N/A
3.	CMS Requirement: 40 CFR 63.453	X	Rule Other
4.	Monitor Information Manufacturer: <i>Bailey TBI</i> Model Number: <i>Model TB557J1E00F06</i>		Serial Number: <i>N/A</i>
5.	Installation Date: 2001	6.	Performance Specification Test Date: 2002
7.	Continuous Monitor Comment: See Appendix P.		

H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

Continuous Monitoring System: Continuous Monitor 3 of 5

1.	Parameter Code:	2.	Pollutant(s)	:
	Pump Amps Second Stage Scrubber		N/A	
L	Pump			
3.	CMS Requirement: 40 CFR 63.453	X	Rule	Other
4.	Monitor Information			
	Manufacturer: Bailey TBI			
	Model Number: Model 420-15		Serial N	umber: <i>N/A</i>
5.	Installation Date: 2001	6.	Performance 2002	e Specification Test Date:
7.	Continuous Monitor Comment:	<u> </u>		
	See Appendix P.			
		3.6		
<u>Co</u>	ntinuous Monitoring System: Continuous	s Mon	nitor <u>4</u> of <u>5</u>	
<u>Co</u>	ontinuous Monitoring System: Continuous Parameter Code:		nitor <u>4</u> of <u>5</u> Pollutant(s)	
1.	Parameter Code:	2.	Pollutant(s)	
1. 3.	Parameter Code: Fan Amps Scrubber Fan CMS Requirement: 40 CFR 63.453 Monitor Information	2.	Pollutant(s) N/A	:
1. 3.	Parameter Code: Fan Amps Scrubber Fan CMS Requirement: 40 CFR 63.453 Monitor Information Manufacturer: Bailey TBI	2.	Pollutant(s) N/A Rule	: Other
1. 3.	Parameter Code: Fan Amps Scrubber Fan CMS Requirement: 40 CFR 63.453 Monitor Information	2.	Pollutant(s) N/A Rule	:
1. 3.	Parameter Code: Fan Amps Scrubber Fan CMS Requirement: 40 CFR 63.453 Monitor Information Manufacturer: Bailey TBI Model Number: Model 420-10 Installation Date:	2. X	Pollutant(s) N/A Rule Serial N Performance	: Other
3. 4.	Parameter Code: Fan Amps Scrubber Fan CMS Requirement: 40 CFR 63.453 Monitor Information Manufacturer: Bailey TBI Model Number: Model 420-10	2. X	Pollutant(s) N/A Rule Serial N	Umber: N/A
3. 4.	Parameter Code: Fan Amps Scrubber Fan CMS Requirement: 40 CFR 63.453 Monitor Information Manufacturer: Bailey TBI Model Number: Model 420-10 Installation Date: 2001	2. X	Pollutant(s) N/A Rule Serial N Performance	Umber: N/A
3. 4.	Parameter Code: Fan Amps Scrubber Fan CMS Requirement: 40 CFR 63.453 Monitor Information Manufacturer: Bailey TBI Model Number: Model 420-10 Installation Date: 2001 Continuous Monitor Comment:	2. X	Pollutant(s) N/A Rule Serial N Performance	Umber: N/A
3. 4.	Parameter Code: Fan Amps Scrubber Fan CMS Requirement: 40 CFR 63.453 Monitor Information Manufacturer: Bailey TBI Model Number: Model 420-10 Installation Date: 2001	2. X	Pollutant(s) N/A Rule Serial N Performance	Umber: N/A
3. 4.	Parameter Code: Fan Amps Scrubber Fan CMS Requirement: 40 CFR 63.453 Monitor Information Manufacturer: Bailey TBI Model Number: Model 420-10 Installation Date: 2001 Continuous Monitor Comment:	2. X	Pollutant(s) N/A Rule Serial N Performance	Umber: N/A
3. 4.	Parameter Code: Fan Amps Scrubber Fan CMS Requirement: 40 CFR 63.453 Monitor Information Manufacturer: Bailey TBI Model Number: Model 420-10 Installation Date: 2001 Continuous Monitor Comment:	2. X	Pollutant(s) N/A Rule Serial N Performance	Umber: N/A
3. 4.	Parameter Code: Fan Amps Scrubber Fan CMS Requirement: 40 CFR 63.453 Monitor Information Manufacturer: Bailey TBI Model Number: Model 420-10 Installation Date: 2001 Continuous Monitor Comment:	2. X	Pollutant(s) N/A Rule Serial N Performance	Umber: N/A

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [17] of [20]

H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

Continuous Monitoring System: Continuous Monitor 5 of 5

1.	Parameter Code: Fan Amps Small Scrubber Fan	2. Pollutant(s): N/A
3.	CMS Requirement: 40 CFR 63.453	X Rule
4.	Monitor Information Manufacturer: <i>Riley Corp</i>	
	Model Number: Model 420-20	Serial Number: <i>N/A</i>
5.	Installation Date: 2001	6. Performance Specification Test Date: 2002
7.	Continuous Monitor Comment: See Appendix P.	

DEP Form No. 62-210.900(1) - Form

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

1.	Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) X Attached, Document ID: See Section 2 of attached application narrative. Previously Submitted, Date
2.	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	N/A
3.	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	N/A – no new control equipment
4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought)
	Attached, Document ID: Previously Submitted, Date Not Applicable (construction application)
5.	Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date Not Applicable

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [17] of [20]

6. Compliance Demonstration Reports/Records
Attached, Document ID:
Test Date(s)/Pollutant(s) Tested:
Previously Submitted, Date:
Test Date(s)/Pollutant(s) Tested:
To be Submitted, Date (if known):
Test Date(s)/Pollutant(s) Tested:
X Not Applicable
Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7. Other Information Required by Rule or Statute
Attached, Document ID: X Not Applicable

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

EMISSIONS UNIT INFORMATION

Section [17] of [20]

Additional Requirements for Air Construction Permit Applications

1.	Control Technology Review and Analysis (Rules 62-212.400(10) and 62-212.500(7),
	F.A.C.; 40 CFR 63.43(d) and (e))	
	Attached, Document ID:	X Not Applicable
2.	Good Engineering Practice Stack Height An	alysis (Rule 62-212.400(4)(d), F.A.C., and
	Rule 62-212.500(4)(f), F.A.C.)	
	Attached, Document ID:	X Not Applicable
3.	Description of Stack Sampling Facilities (R	equired for proposed new stack sampling
	facilities only)	
	Attached, Document ID:	X Not Applicable
Ad	ditional Requirements for Title V Air Ope	eration Permit Applications N/A
1.	Identification of Applicable Requirements	
	Attached, Document ID:	
2. (Compliance Assurance Monitoring	
`	Attached, Document ID:	☐ Not Applicable
3	Alternative Methods of Operation	
5.	Attached, Document ID:	☐ Not Applicable
	Alternative Modes of Operation (Emissions	
4.	Attached, Document ID:	
_		
) 3.	Acid Rain Part Application	No 7610 1)
	Certificate of Representation (EPA Form	1 No. 7610-1)
	Copy Attached, Document ID:	(a))
	Acid Rain Part (Form No. 62-210.900(1)	
	Repowering Extension Plan (Form No. 6	Previously Submitted, Date:
	<u> </u>	_ Previously Submitted, Date:
	New Unit Exemption (Form No. 62-210.	
	Attached Document ID:	Previously Submitted, Date:
	Retired Unit Exemption (Form No. 62-2	10.900(1)(a)3.)
	Attached Document ID:	Previously Submitted, Date:
	Phase II NOx Compliance Plan (Form N	o. 62-210.900(1)(a)4.)
		Previously Submitted, Date:
	Phase II NOx Averaging Plan (Form No.	
	Attached, Document ID:	Previously Submitted, Date:
	Not Applicable	· · · · <u> </u>

DEP Form No. 62-210.900(1) - Form

<u>Additional Require</u>	ements Comment		

A. GENERAL EMISSIONS UNIT INFORMATION

Title V Air Operation Permit Emissions Unit Classification

1.	Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)					
	The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit. The emissions unit addressed in this Emissions Unit Information Section is an unregulated emissions unit.					
<u>En</u>	nissions Unit	Description and Sta	atus			
2.	 Type of Emissions Unit Addressed in this Section: (Check one) This Emissions Unit Information Section addresses, as a single emissions unit, a single process or production unit, or activity, which produces one or more air pollutants and which has at least one definable emission point (stack or vent). This Emissions Unit Information Section addresses, as a single emissions unit, a group of process or production units and activities which has at least one definable emission point (stack or vent) but may also produce fugitive emissions. This Emissions Unit Information Section addresses, as a single emissions unit, one or more process or production units and activities which produce fugitive emissions only. 					
3.	Emissions U	nit Identification Nu	mber: I			
4.	Emissions Unit Status Code: A	5. Commence Construction Date: N/A	6. Initial Startup Date: Prior to 1970	7. Emissions Unit Major Group SIC Code: 26	8. Acid Rain Unit? Yes No	
9.	9. Package Unit: N/A Manufacturer: N/A Model Number: N/A					
	Manufacturer: N/A Model Number: N/A 10. Generator Nameplate Rating: N/A MW 11. Emissions Unit Comment: P3 Paper Machine will discontinue operation following completion of proposed project.					

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [18] of [20]

Emissions Unit Control Equipment

1. Control Equipment/Method(s) Description:	
NONE.	
TVOTVE.	
·	
2. Control Device or Method Code(s): NONE.	

357

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

1.	Maximum Process or Thro	oughput Rate: N/A	
2.	Maximum Production Rate	e: N/A	
3.	Maximum Heat Input Rate	: N/A million Btu/hr	
4.	Maximum Incineration Rat	te: N/A pounds/hr	
		N/A tons/day	
5.	Requested Maximum Oper	rating Schedule: 24 hours/day 52 weeks/year	7 days/week 8,760 hours/year
6.	-	of a grouped emitting unit, data	such as process throughput
6.		of a grouped emitting unit, data	such as process throughput

DEP Form No. 62-210.900(1) - Form

C. EMISSION POINT (STACK/VENT) INFORMATION

(Optional for unregulated emissions units.)

Emission Point Description and Type

1.	Identification of Point on Flow Diagram: <i>N/A</i>	Plot Plan or	2. Emission Point N/A	Type Code:		
	3. Descriptions of Emission Points Comprising this Emissions Unit for VE Tracking: N/A					
	ID Numbers or Description <i>N/A</i>					
5.	Discharge Type Code: <i>N/A</i>	6. Stack Height N/A feet	:	7. Exit Diameter: <i>N/A</i> feet		
8.	Exit Temperature: <i>N/A</i> °F	9. Actual Volui N/A acfm	netric Flow Rate:	10. Water Vapor: N/A %		
11	. Maximum Dry Standard F <i>N/A</i> dscfm	Flow Rate:	12. Nonstack Emiss <i>N/A</i> feet	sion Point Height:		
13	Emission Point UTM Coo Zone: 16 East (km): North (km)	469,008	14. Emission Point Latitude (DD/M Longitude (DD/			
15	Emission Point Comment: N/A					

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [18] of [20]

D. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment <u>1</u> of <u>1</u>

1.	Segment Description (Pro-Not classified.	cess/Fuel Type):			
2.	Source Classification Cod	e (SCC):	3. SCC Units:	:	
	3-07-001-99		N/A		
4.	Maximum Hourly Rate:	5. Maximum	Annual Rate:	6.	Estimated Annual Activity
	N/A	N/A			Factor: <i>N/A</i>
7.	Maximum % Sulfur:	8. Maximum	% Ash:	9.	Million Btu per SCC Unit:
	N/A	N/A			N/A
10.	Segment Comment:				
	These emitting units do n annual operating data ha	4 4		fore,	maximum hourly and

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [18] of [20]

E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

1. Pollutant Emitted	Primary Control Device Code	3. Secondary Control Device Code	4. Pollutant Regulatory Code
N/A - Refer to Appendix B			
,			

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [1] of [2]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

<u>Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions</u>

Complete for each pollutant identified in Subsection E if applying for an air construction

permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if

applying for an air operation permit.

N/A N/A 3. Potential Emissions: lb/hour tons/year 4. Synthetically Limited? yes No 5. Range of Estimated Fugitive to tons/year Emissions (as applicable): N/A 6. Emission Factor: N/A 7. Emissions Method Code: N/A Reference: N/A 8.b. Baseline 24-month Period: N/A From: To: 9.a. Projected Actual Emissions (if required): N/A tons/year 9.b. Projected Monitoring Period: N/A N/A tons/year 5 years 10 years	1. Pollutant Emitted:	2. Total Pero	ent Efficie	ency of Control:
1b/hour tons/year				•
5. Range of Estimated Fugitive to tons/year 6. Emission Factor: N/A Reference: N/A 8.a. Baseline Actual Emissions (if required): N/A N/A tons/year 7. Emissions Method Code: N/A 8.b. Baseline 24-month Period: N/A From: To: 9.a. Projected Actual Emissions (if required): 9.b. Projected Monitoring Period: N/A N/A tons/year				•
to tons/year 6. Emission Factor: N/A Reference: N/A 8.a. Baseline Actual Emissions (if required): N/A tons/year 9.a. Projected Actual Emissions (if required): N/A tons/year 9.b. Projected Monitoring Period: N/A N/A tons/year 10. Calculation of Emissions:				es No
6. Emission Factor: N/A Reference: N/A 8.a. Baseline Actual Emissions (if required): N/A tons/year 9.a. Projected Actual Emissions (if required): N/A tons/year 9.b. Projected Monitoring Period: N/A N/A tons/year 10. Calculation of Emissions:		(as applicable	:): N/A	
Reference: N/A 8.a. Baseline Actual Emissions (if required): N/A tons/year 9.a. Projected Actual Emissions (if required): N/A tons/year 9.b. Projected Monitoring Period: N/A N/A tons/year 9.b. Projected Monitoring Period: N/A 10 years				
Reference: N/A 8.a. Baseline Actual Emissions (if required): N/A tons/year 9.a. Projected Actual Emissions (if required): N/A tons/year 9.b. Projected Monitoring Period: N/A 5 years 10 years 10. Calculation of Emissions:	6. Emission Factor: <i>N/A</i>			· ·
8.a. Baseline Actual Emissions (if required): N/A tons/year 9.a. Projected Actual Emissions (if required): N/A tons/year 9.b. Projected Monitoring Period: N/A 5 years 10 years 10 years 10. Calculation of Emissions:	Defense N/A			
N/A tons/year 9.a. Projected Actual Emissions (if required): N/A tons/year 9.b. Projected Monitoring Period: N/A 5 years 10 years 10. Calculation of Emissions:		I		
9.a. Projected Actual Emissions (if required): N/A tons/year 9.b. Projected Monitoring Period: N/A 5 years 10 years 10. Calculation of Emissions:	` *			
N/A tons/year 5 years 10 years 10. Calculation of Emissions:		From:	7	Γο:
10. Calculation of Emissions:		9.b. Projected	d Monitori	ng Period: <i>N/A</i>
	<i>N/A</i> tons/year	☐ 5 years	☐ 10 ye	ears
N/A	10. Calculation of Emissions:			
	N/A			
11 Potential Engitive and Actual Emissions Comments	11 Potential Engitive and Actual Emissions C	ommont:		
11. Potential, Fugitive, and Actual Emissions Comment: *Refer to Appendix B.*		omment.		
Rejer to Appendix B.	Rejer to Appendix B.			

DEP Form No. 62-210.900(1) - Form

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	f Allowable
3.	Allowable Emissions and Units:	4.	Equivalent Allowable E	Emissions: N/A
	N/A		lb/hour	tons/year
5.	Method of Compliance:			
	N/A			
6.	Allowable Emissions Comment (Description	of (Operating Method):	
	N/A			

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

EMISSIONS UNIT INFORMATION Section [18] of [20]

G. VISIBLE EMISSIONS INFORMATION

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

<u>Visible Emissions Limitation:</u> Visible Emissions Limitation <u>1</u> of <u>1</u>

1.	Visible Emissions Subtype:	2. Basis for Allowable O	pacity:
	N/A	X Rule [Other
3.	Allowable Opacity:		
	Normal Conditions: N/A % Ex	ceptional Conditions: N/	'A %
	Maximum Period of Excess Opacity Allowe	ed: min/hour	
4.	Method of Compliance:		
	N/A		
5.	Visible Emissions Comment:		
	N/A		

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [18] of [20]

H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

Continuous Monitoring System: Continuous Monitor 1 of 1

1.	Parameter Code: N/A	2. Pollutant(s): N/A
3.	CMS Requirement: N/A	Rule Other
4.	Monitor Information <i>N/A</i> Manufacturer:	
	Model Number:	Serial Number:
5.	Installation Date: N/A	6. Performance Specification Test Date: N/A
7.	Continuous Monitor Comment: N/A	

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

1.	Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) X Attached, Document ID: See Section 2 of attached application narrative. Previously Submitted, Date
2.	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date N/A
3.	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date N/A - no control equipment
4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date Not Applicable (construction application)
5.	Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date Not Applicable

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [18] of [20]

6. Compliance Demonstration Reports/Records	
Attached, Document ID:	
Test Date(s)/Pollutant(s) Tested:	
Previously Submitted, Date:	
Test Date(s)/Pollutant(s) Tested:	
To be Submitted, Date (if known):	
Test Date(s)/Pollutant(s) Tested:	
X Not Applicable	
Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.	
7. Other Information Required by Rule or Statute	
Attached, Document ID: X Not Applicable	

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION

Section [18] of [20]

Additional Requirements for Air Construction Permit Applications

1. Control Technology Review and Analysis (Rules 62-212.400(10) and 62-212.500(7),
F.A.C.; 40 CFR 63.43(d) and (e))	
Attached, Document ID:	
2. Good Engineering Practice Stack Height Ar	alysis (Rule 62-212.400(4)(d), F.A.C., and
Rule 62-212.500(4)(f), F.A.C.)	
Attached, Document ID:	
3. Description of Stack Sampling Facilities (R	equired for proposed new stack sampling
facilities only)	
Attached, Document ID:	X Not Applicable
Additional Requirements for Title V Air Ope	eration Permit Applications N/A
1. Identification of Applicable Requirements	
Attached, Document ID:	
2. Compliance Assurance Monitoring	
Attached, Document ID:	Not Applicable
3. Alternative Methods of Operation	
Attached, Document ID:	Not Applicable
4. Alternative Modes of Operation (Emissions	-
Attached, Document ID:	Not Applicable
5. Acid Rain Part Application	
Certificate of Representation (EPA Form	i No. 7610-1)
Copy Attached, Document ID:	
☐ Acid Rain Part (Form No. 62-210.900(1)	
Attached, Document ID:	Previously Submitted, Date:
Repowering Extension Plan (Form No.	52-210.900(1)(a)1.)
Attached, Document ID:	Previously Submitted, Date:
New Unit Exemption (Form No. 62-210	
Attached, Document ID:	Previously Submitted, Date:
Retired Unit Exemption (Form No. 62-2	10.900(1)(a)3.) Prayiously Submitted Date:
Phase II NOx Compliance Plan (Form N	Previously Submitted, Date:
	Previously Submitted, Date:
Phase II NOx Averaging Plan (Form No	62-210 900(1)(a)5)
	Previously Submitted, Date:
Not Applicable	

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

Additional Requirements Comment						
		4				
		•				

DEP Form No. 62-210.900(1) - Form

Effective: 2/2/06

A. GENERAL EMISSIONS UNIT INFORMATION

1. Regulated or Unregulated Emissions Unit? (Check one, if applying for an initial, revised or

Title V Air Operation Permit Emissions Unit Classification

	renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)							
	 The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit. The emissions unit addressed in this Emissions Unit Information Section is an unregulated emissions unit. 							
En	Emissions Unit Description and Status							
1.	Type of Emis	ssions Unit Addresse	d in	this Section	on: (Check one)		
	process o	ssions Unit Informator production unit, or at least one definate	acti	vity, which	n pro	duces one or mor		•
	process o	ssions Unit Informator production units an vent) but may also p	ıd ac	tivities wh	ich	has at least one de		
		ssions Unit Informat cess or production un						
2.	· · · · · · · · · · · · · · · · · · ·							
3.	Emissions U	nit Identification Nu	mbei	r: 066				
4.								
	9. Package Unit: <i>N/A</i> Manufacturer: <i>Beloit</i> Model Number: <i>N/A</i>							
10	. Generator Na	ameplate Rating: N/A	M\	N				
11.	. Emissions Ui <i>N/A</i>	nit Comment:						

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [19] of [20]

Emissions Unit Control Equipment

Control Equipment/Method(s) Description: NONE.
110112.
2. Control Device or Method Code(s): NONE.

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

1.	Maximum Process or Throughput Rate: 1,842.1 ADTP/day	
2.	Maximum Production Rate: N/A	
3.	Maximum Heat Input Rate: N/A million Btu/hr	
4.	Maximum Incineration Rate: N/A pounds/hr	
	N/A tons/day	
5.	Requested Maximum Operating Schedule: 24 hours/day 52 weeks/year	7 days/week 8,760 hours/year
	Variable or multiple units of a grouped emitting unit, data cannot be applied to this unit.	such as process throughput
	Variable or multiple units of a grouped emitting unit, data cannot be applied to this unit.	such as process throughput

DEP Form No. 62-210.900(1) - Form

C. EMISSION POINT (STACK/VENT) INFORMATION

(Optional for unregulated emissions units.)

Emission Point Description and Type

1.	Identification of Point on I Flow Diagram: <i>N/A</i>	Plot Plan or	2. Emission Point 7 N/A	Гуре Code:			
	 Descriptions of Emission Points Comprising this Emissions Unit for VE Tracking: N/A ID Numbers or Descriptions of Emission Units with this Emission Point in Common: 						
	N/A						
5.	Discharge Type Code: <i>N/A</i>	6. Stack Height <i>N/A</i> feet	:	7. Exit Diameter: <i>N/A</i> feet			
8.	Exit Temperature: <i>N/A</i> °F	9. Actual Volum N/A acfm	metric Flow Rate:	10. Water Vapor: <i>N/A</i> %			
11	. Maximum Dry Standard F N/A dscfm	Flow Rate:	12. Nonstack Emission Point Height: N/A feet				
13	13. Emission Point UTM Coordinates Zone: N/A East (km): N/A North (km):		14. Emission Point Latitude/Longitude Latitude (DD/MM/SS): <i>N/A</i> Longitude (DD/MM/SS)				
15	. Emission Point Comment: N/A		Longitude (DD)				

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [19] of [20]

D. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment 1 of 1

1.	Segment Description (Pro- Not classified.	cess/Fuel Type):			
2.	Source Classification Cod	e (SCC):	3. SCC Units:		
	3-07-001-99		N/A		
4.	Maximum Hourly Rate:		kimum Annual Rate:		Estimated Annual Activity
	N/A	N/A			Factor: N/A
7.	Maximum % Sulfur:	8. Maximum	% Ash: 9		Million Btu per SCC Unit:
	N/A	N/A			N/A
10.	Segment Comment:				
	These emitting units do n annual operating data ha		•	fore,	maximum hourly and

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [19] of [20]

E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

1. Pollutant Emitted	Primary Control Device Code	3. Secondary Control Device Code	4. Pollutant Regulatory Code
VOC			NS
PM			NS
PM ₁₀			NS
Methanol			WP
,			
,			
,			
	·		

DEP Form No. 62-210.900(1) - Form

Effective: 2/2/06

EMISSIONS UNIT INFORMATION INFORMATION

POLLUTANT DETAIL

Section [19] of [20]

Page [1] of

[14]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

VOC	2. Total Percent Efficient N/A	ency of Control.	
3. Potential Emissions:	4. Synth	netically Limited?	
5. Range of Estimated Fugitive Emissions to tons/year	(as applicable): N/A		
6. Emission Factor: Baseline: 0.069 lb/ADTF Future: 0.510 lb/ADTFF	•	7. Emissions Method Code:	
Reference: See Application Narrative, Appendi		5	
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:	
12.67 tons/year	From: 2003	To: 2004	
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitori	ng Period:	
129.62tons/year	\overline{X} 5 years \square 10 years		
Baseline: (0.069 lb/ADTFBP)*(367,196 AI Future: (0.510 lb/ADTFP)*(508,333 ADTF	•		
11. Potential, Fugitive, and Actual Emissions Co			

DEP Form No. 62-210.900(1) - Form

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	of Allowable
3.	Allowable Emissions and Units:	4.	Equivalent Allowable I	
	N/A		lb/hour	tons/year
5.	Method of Compliance:			
	N/A			
6.	Allowable Emissions Comment (Description	of (Operating Method):	
	N/A			

POLLUTANT DETAIL INFORMATION Page [3] of [14]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions
Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

applying for an all operation permit.			
1. Pollutant Emitted: PM	2. Total Percent Effici	ency of Control:	
3. Potential Emissions:		hetically Limited?	
	,	Yes X No	
5. Range of Estimated Fugitive Emissions	(as applicable): N/A		
to tons/year			
6. Emission Factor: Baseline: 0.0046 lb/ADT	FP	7. Emissions	
Future: 0.0046 lb/ADTF	'P	Method Code:	
Reference: See Application Narrative, Appendi	x B	1	
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:	
0.93 tons/year	From: 1998	Го: 1999	
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitor	ing Period:	
1.17 tons/year	X 5 years 10 years		
10. Calculation of Emissions:			
Baseline: (0.0046 lb/ADTFP)*(404,469 AL)TFP/vr)/(2.000 lb/ton) :	= 0.93 ton/vr	
Future: (0.0046 lb/ADTFP)*(508,333 ADT	• • • • • • • • • • • • • • • • • • • •	-	
	, (_, ,	_	
11. Potential, Fugitive, and Actual Emissions Co	omment:		
11.1 otomiai, i ugitive, and Metual Elinosions Ci	Ommilent.		

DEP Form No. 62-210.900(1) - Form

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Allowable Emissions: <i>N/A</i>	;
3.	Allowable Emissions and Units:	4.	•	
	N/A		lb/hour tons/year	
5.	Method of Compliance:			
	N/A			
6.	Allowable Emissions Comment (Description	of (Operating Method):	
	N/A			

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

POLLUTANT DETAIL INFORMATION Page [5] of [14]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION -POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal

Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted: PM ₁₀	2. Total Perce	ent Efficie	ency of Control:
3. Potential Emissions:	14//1	4. Synth	netically Limited?
0.35 lb/hour 1.17	tons/year	Y	es X No
5. Range of Estimated Fugitive Emissions to tons/year	(as applicable)): N/A	_
6. Emission Factor: Baseline: 0.0046 lb/ADT	'FP		7. Emissions
Future: 0,0046 lb/ADTF			Method Code:
Reference: See Application Narrative, Appendi			1
8.a. Baseline Actual Emissions (if required):	8.b. Baseline	24-month	Period:
0.93 tons/year	From: 1998	Т	To: 1999
9.a. Projected Actual Emissions (if required):	9.b. Projected	Monitori	ng Period:
1.17 tons/year	X 5 years	☐ 10 ye	ears
10. Calculation of Emissions: **Baseline: (0.0046 lb/ADTFP)*(404,469 ADF Future: (0.0046 lb/ADTFP)*(508,333 ADT Future: (0.0046 lb/ADT	FP/yr)/(2,000 l	,	-
11. Potential, Fugitive, and Actual Emissions Co	omment:		

DEP Form No. 62-210.900(1) - Form

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	Allowable
3.	Allowable Emissions and Units:	4.	Equivalent Allowable E	missions: N/A
	N/A		lb/hour	tons/year
5.	Method of Compliance:			
	N/A			
6.	Allowable Emissions Comment (Description	of (Operating Method):	
	N/A			

DEP Form No. 62-210.900(1) - Form

Effective: 2/2/06

POLLUTANT DETAIL

Page [7] of [14]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

Pollutant Emitted: Methanol	2. Total Percent Efficiency of Contro N/A	ol:
3. Potential Emissions:	4. Synthetically Limit	ed?
	$\begin{array}{c cccc} 2 & \text{tons/year} & & & Yes & x & No \end{array}$	
	(as applicable): N/A	
to tons/year		
6. Emission Factor: Baseline: 0.069 lb/ADTF	7. Emission	s
Future: 0.510 lb/ADTFP		Code:
Reference: See Application Narrative, Appendi	ix B 1	
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month Period:	
12.67 tons/year	From: 2003 To: 2004	
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitoring Period:	
129.62 tons/year	x 5 years ☐ 10 years	
10. Calculation of Emissions: Baseline: (0.069 lb/ADTFBP)*(367,196 AL Future: (0.510 lb/ADTFP)*(508,333 ADTF	FP/yr)/(2,000 lb/ton) = 129.62	,
11. Potential, Fugitive, and Actual Emissions Co	omment:	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [8] of [14]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

1.	Basis for Allowable Emissions Code: <i>N/A</i>	2.	Future Effective Date of Emissions: <i>N/A</i>	Allowable
3.	Allowable Emissions and Units: <i>N/A</i> lb/hr	4.	Equivalent Allowable En lb/hour	missions: <i>N/A</i> tons/year
5.	Method of Compliance: N/A			
6.	Allowable Emissions Comment (Description <i>N/A</i>	of (Operating Method):	

DEP Form No. 62-210.900(1) - Form

EMISSIONS UNIT INFORMATION Section [19] of [20]

G. VISIBLE EMISSIONS INFORMATION

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

<u>Visible Emissions Limitation:</u> Visible Emissions Limitation <u>1</u> of <u>1</u>

1.	Visible Emissions Subtype:	2. Basis for Allowabl	e Opacity:
	N/A	Rule	☐ Other
3.	Allowable Opacity:		
	Normal Conditions: <i>N/A</i> % Ex	ceptional Conditions:	<i>N/A</i> %
	Maximum Period of Excess Opacity Allowe	ed: min/hour	
4.	Method of Compliance:		
	N/A		
5.	Visible Emissions Comment:		
	N/A		

DEP Form No. 62-210.900(1) - Form

Effective: 2/2/06

EMISSIONS UNIT INFORMATION Section [19] of [20]

H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

Continuous Monitoring System: Continuous Monitor 1 of 1

1.	Parameter Code: N/A	2. Pollutant(s): N/A
3.	CMS Requirement: N/A	Rule Other
4.	Monitor Information <i>N/A</i> Manufacturer:	
	Model Number:	Serial Number:
5.	Installation Date: N/A	6. Performance Specification Test Date: <i>N/A</i>
7.	Continuous Monitor Comment: N/A	

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

1.	Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) X Attached, Document ID: See Section 2 of attached application narrative. Previously Submitted, Date
2.	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date N/A
3.	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date N/A - no control equipment
4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date Not Applicable (construction application)
5.	Operation and Maintenance Plan (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date Not Applicable

DEP Form No. 62-210.900(1) - Form

6.	Compliance Demonstration Reports/Records
	Attached, Document ID:
	Test Date(s)/Pollutant(s) Tested:
	Previously Submitted, Date:
	Test Date(s)/Pollutant(s) Tested:
	To be Submitted, Date (if known):
	Test Date(s)/Pollutant(s) Tested:
	X Not Applicable
	Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7.	Other Information Required by Rule or Statute Attached, Document ID: X Not Applicable
	Attached, Document ID X Not Applicable

DEP Form No. 62-210.900(1) - Form

Additional Requirements for Air Construction Permit Applications

1. Control Technology Rev	riew and Analysis (Ru	ales 62-212.400(10) and 62-212.500(7),
F.A.C.; 40 CFR 63.43(d	and (e))	
Attached, Document	ID: [X Not Applicable
2. Good Engineering Pract	ce Stack Height Anal	ysis (Rule 62-212.400(4)(d), F.A.C., and
Rule 62-212.500(4)(f), F		
Attached, Document	ID: [X Not Applicable
3. Description of Stack Sar	npling Facilities (Req	uired for proposed new stack sampling
facilities only)		
Attached, Document	ID: [X Not Applicable
Additional Requirements	or Title V Air Opera	tion Permit Applications N/A
1. Identification of Applica	ble Requirements	
Attached, Document	ID:	
2. Compliance Assurance M		
Attached, Document	ID:	Not Applicable
3. Alternative Methods of C		
Attached, Document	ID:	Not Applicable
4. Alternative Modes of Op	eration (Emissions Tra	ading)
Attached, Document	ID:	Not Applicable
5. Acid Rain Part Application		
Certificate of Repres		Io. 7610-1)
Copy Attached, I		
Acid Rain Part (Forn		
Attached, Docum	ent ID:	Previously Submitted, Date:
Repowering Extension	on Plan (Form No. 62	-210.900(1)(a)1.)
Attached, Docum	ent ID:	Previously Submitted, Date:
New Unit Exemption	(Form No. 62-210.90	00(1)(a)2.)
Attached, Docum	ent ID:	Previously Submitted, Date:
	ion (Form No. 62-210	.900(1)(a)3.)
Attached, Docum	ent ID:	Previously Submitted, Date:
Phase II NOx Compl	ant ID:	02-210.900(1)(a)4.)
		Previously Submitted, Date:
Phase II NOx Average		Previously Submitted, Date:
Not Applicable	CIIL ID	I teviously submitted, Date

DEP Form No. 62-210.900(1) - Form

Additional Requ	irements Comment		_	_
				7
				1 4
				'

A. GENERAL EMISSIONS UNIT INFORMATION

<u>Title V Air Operation Permit Emissions Unit Classification</u>

	renewal Tit	renewal Title V air operation permit. Skip this item if applying for an air construction permit or FESOP only.)						
		The emissions unit addressed in this Emissions Unit Information Section is a regulated emissions unit.						
	The emissions unit addressed in this Emissions Unit Information Section is an unregulated emissions unit.							
	Emissions Uni	t Description and St	atus					
	1. Type of Em	issions Unit Address	ed in this Sectio	n: (Check one)				
	This En	This Emissions Unit Information Section addresses, as a single emissions unit, a single						
	•	•	•	produces one or more	e air pollutants and			
		as at least one defina	•					
				•	nissions unit, a group of			
	•	or production units a r vent) but may also j			finable emission point			
	·				••			
				lresses, as a single em es which produce fug				
ŀ	2. Description of Emissions Unit Addressed in this Section:							
	•	o. 4 Pulp Dryer						
Н			mber: 066					
	3. Emissions l	Jnit Identification Nu	11110C1. 000					
⊢	3. Emissions l4. Emissions	Jnit Identification Nu 5. Commence	6. Initial	7. Emissions Unit	8. Acid Rain Unit?			
⊢	4. Emissions Unit Status		_	Major Group	☐ Yes			
⊢	4. Emissions Unit Status Code:	5. Commence Construction Date:	6. Initial Startup Date:	Major Group SIC Code:				
⊢	4. Emissions Unit Status	5. Commence Construction	6. Initial Startup Date: Prior to	Major Group	☐ Yes			
	4. Emissions Unit Status Code: A	5. Commence Construction Date: N/A	6. Initial Startup Date:	Major Group SIC Code:	☐ Yes			
	 Emissions Unit Status Code: A Package Ur 	5. Commence Construction Date: N/A	6. Initial Startup Date: Prior to 1970	Major Group SIC Code: 26	☐ Yes			
	 Emissions Unit Status Code: A Package Ur Manufactur 	5. Commence Construction Date: N/A it: N/A er: N/A	6. Initial Startup Date: Prior to 1970	Major Group SIC Code:	☐ Yes			
	 Emissions Unit Status Code: A Package Ur Manufactur 	5. Commence Construction Date: N/A it: N/A er: N/A Vameplate Rating: N/A	6. Initial Startup Date: Prior to 1970	Major Group SIC Code: 26	☐ Yes			
	 4. Emissions Unit Status Code: A 9. Package Ur Manufactur 10. Generator N 	5. Commence Construction Date: N/A it: N/A er: N/A Vameplate Rating: N/A	6. Initial Startup Date: Prior to 1970	Major Group SIC Code: 26	☐ Yes			
	 4. Emissions Unit Status Code: A 9. Package Ur Manufactur 10. Generator N 	5. Commence Construction Date: N/A it: N/A er: N/A Vameplate Rating: N/A	6. Initial Startup Date: Prior to 1970	Major Group SIC Code: 26	☐ Yes			
	 4. Emissions Unit Status Code: A 9. Package Ur Manufactur 10. Generator N 	5. Commence Construction Date: N/A it: N/A er: N/A Vameplate Rating: N/A	6. Initial Startup Date: Prior to 1970	Major Group SIC Code: 26	☐ Yes			

DEP Form No. 62-210.900(1) - Form

Emissions Unit Control Equipment

1. Control Equipment/Method(s) Description:
NONE.
TVOTVE.
2 Control Device or Method Code(s): NONE

391

B. EMISSIONS UNIT CAPACITY INFORMATION

(Optional for unregulated emissions units.)

Emissions Unit Operating Capacity and Schedule

6. Operating Capacity/Schedule Comment:	Maximum Production Rate: N/A Maximum Heat Input Rate: N/A million Btu/hr Maximum Incineration Rate: N/A pounds/hr N/A tons/day Requested Maximum Operating Schedule: 24 hours/day 7 days/week 52 weeks/year Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, data such as process throughput				
3. Maximum Heat Input Rate: N/A million Btu/hr 4. Maximum Incineration Rate: N/A pounds/hr N/A tons/day 5. Requested Maximum Operating Schedule: 24 hours/day 7 days/week 52 weeks/year 8,760 hours/yea 6. Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, data such as process throughput	Maximum Heat Input Rate: N/A million Btu/hr Maximum Incineration Rate: N/A pounds/hr N/A tons/day Requested Maximum Operating Schedule: 24 hours/day 7 days/week 52 weeks/year Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, data such as process throughput	1.	Maximum Process or Thro	oughput Rate: 633.7 ADTP/day	
4. Maximum Incineration Rate: N/A pounds/hr N/A tons/day 5. Requested Maximum Operating Schedule: 24 hours/day 7 days/week 52 weeks/year 8,760 hours/yea 6. Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, data such as process throughput	Maximum Incineration Rate: N/A pounds/hr N/A tons/day Requested Maximum Operating Schedule: 24 hours/day 52 weeks/year Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, data such as process throughput	2.	Maximum Production Rat	te: <i>N/A</i>	
N/A tons/day 5. Requested Maximum Operating Schedule: 24 hours/day 52 weeks/year 6. Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, data such as process throughput	N/A tons/day Requested Maximum Operating Schedule: 24 hours/day 7 days/week 52 weeks/year 8,760 hours/year Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, data such as process throughput	3.	Maximum Heat Input Rate	e: N/A million Btu/hr	
5. Requested Maximum Operating Schedule: 24 hours/day 52 weeks/year 6. Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, data such as process throughput	Requested Maximum Operating Schedule: 24 hours/day 7 days/week 52 weeks/year 8,760 hours/year Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, data such as process throughput	4.	Maximum Incineration Ra	ate: N/A pounds/hr	
24 hours/day 7 days/week 52 weeks/year 8,760 hours/yea 6. Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, data such as process throughput	24 hours/day 7 days/week 52 weeks/year 8,760 hours/year Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, data such as process throughput			N/A tons/day	
52 weeks/year 8,760 hours/yea 6. Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, data such as process throughput	52 weeks/year 8,760 hours/year Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, data such as process throughput	5.	Requested Maximum Ope	erating Schedule:	
6. Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, data such as process throughput	Operating Capacity/Schedule Comment: Variable or multiple units of a grouped emitting unit, data such as process throughput			24 hours/day	7 days/week
Variable or multiple units of a grouped emitting unit, data such as process throughp	Variable or multiple units of a grouped emitting unit, data such as process throughput			52 weeks/year	8,760 hours/year
		6.	Variable or multiple units	s of a grouped emitting unit, data	such as process throughput
		•	Variable or multiple units	s of a grouped emitting unit, data	such as process throughput
) .	Variable or multiple units	s of a grouped emitting unit, data	such as process throughput
		Ď,	Variable or multiple units	s of a grouped emitting unit, data	such as process throughput
		ó.	Variable or multiple units	s of a grouped emitting unit, data	such as process throughput
		б.	Variable or multiple units	s of a grouped emitting unit, data	such as process throughput
		5.	Variable or multiple units	s of a grouped emitting unit, data	such as process throughput
		5.	Variable or multiple units	s of a grouped emitting unit, data	such as process throughput

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

392

C. EMISSION POINT (STACK/VENT) INFORMATION

(Optional for unregulated emissions units.)

Emission Point Description and Type

1.	Identification of Point on l Flow Diagram: <i>N/A</i>	Plot Plan or	2. Emission Point ' N/A	Type Code:
	Descriptions of Emission I N/A ID Numbers or Descriptio			
	N/A			
5.	Discharge Type Code: <i>N/A</i>	6. Stack Height N/A feet	:	7. Exit Diameter: <i>N/A</i> feet
8.	8. Exit Temperature: 9. Actual Volui N/A °F N/A acfm		metric Flow Rate:	10. Water Vapor: N/A %
11.	. Maximum Dry Standard F <i>N/A</i> dscfm	Flow Rate:	12. Nonstack Emiss <i>N/A</i> feet	ion Point Height:
13	Emission Point UTM Coo Zone: N/A East (km): North (km)	N/A	14. Emission Point Latitude (DD/M Longitude (DD/	,
15	Emission Point Comment: <i>N/A</i>			

393

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

EMISSIONS UNIT INFORMATION

Section [20]

of [20]

D. SEGMENT (PROCESS/FUEL) INFORMATION

Segment Description and Rate: Segment <u>1</u> of <u>1</u>

1.	Segment Description (Proc Not classified.	cess/Fuel Type):			
2.	Source Classification Code 3-07-001-99	e (SCC):	3. SCC Units:		
					<u> </u>
4.	Maximum Hourly Rate: <i>N/A</i>	5. Maximum N/A	Annual Rate:	6.	Estimated Annual Activity Factor: <i>N/A</i>
7.	Maximum % Sulfur:	8. Maximum	% Ash:	9.	Million Btu per SCC Unit:
	N/A	N/A			N/A
10	. Segment Comment:				
	These emitting units do no annual operating data has		=	ore,	maximum hourly and

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E. EMISSIONS UNIT POLLUTANTS

List of Pollutants Emitted by Emissions Unit

1. Pollutant Emitted	Primary Control Device Code	3. Secondary Control Device Code	4. Pollutant Regulatory Code
VOC	-		NS
Methanol			WP
		_	

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL

Page [1] of [10]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted:	2. Total Percent Efficient	ency of Control:
VOC	N/A	•
3. Potential Emissions:	4. Syntl	netically Limited?
1.82 lb/hour 5.68	8 tons/year	es X No
5. Range of Estimated Fugitive Emissions	(as applicable): N/A	
to tons/year		
6. Emission Factor: Baseline: 0.069 lb/ADTI		7. Emissions
Future: 0.069 lb/ADTFF		Method Code:
Reference: See Application Narrative, Appendi	ix B	5
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	Period:
<i>3.30</i> tons/year	From: 2003	Го: 2004
9.a. Projected Actual Emissions (if required):	9.b. Projected Monitori	ng Period:
5.68 tons/year	$ \overline{X} $ 5 years $ \overline{X} $ 10 years	ears
10. Calculation of Emissions:		
Baseline: (0.069 lb/ADTFBP)*(95,528 AD	TFBP/yr)/(2,000 lb/ton)	= 3.30 ton/yr
Future: (0.069 lb/ADTFP)*(164,496 ADT)	$FP/yr)/(2,000 \ lb/ton) = 5.$	68 ton/yr
		•
11. Potential, Fugitive, and Actual Emissions C	omment:	

DEP Form No. 62-210.900(1) - Form

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions <u>1</u> of <u>1</u>

1.	Basis for Allowable Emissions Code: N/A	2.	Future Effective Date o Emissions: <i>N/A</i>	f Allowable
3.	Allowable Emissions and Units:	4.	Equivalent Allowable E	missions: <i>N/A</i>
	N/A		lb/hour	tons/year
5.	Method of Compliance:			
	N/A			
6.	Allowable Emissions Comment (Description	of 0	Operating Method):	
	N/A			

EMISSIONS UNIT INFORMATION INFORMATION Section [20] of [20]

POLLUTANT DETAIL

Page [3] of [10]

F1. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION – POTENTIAL, FUGITIVE, AND ACTUAL EMISSIONS

(Optional for unregulated emissions units.)

Potential, Estimated Fugitive, and Baseline & Projected Actual Emissions

Complete for each pollutant identified in Subsection E if applying for an air construction permit or concurrent processing of an air construction permit and a revised or renewal Title V permit. Complete for each emissions-limited pollutant identified in Subsection E if applying for an air operation permit.

1. Pollutant Emitted:	2. Total Percent Efficient	ency of Control:		
Methanol	N/A			
3. Potential Emissions:		netically Limited?		
1.82 lb/hour 5.68	8 tons/year	Yes X No		
, ,	(as applicable): N/A			
to tons/year		1		
6. Emission Factor: Baseline: 0.069 lb/ADTF		7. Emissions		
Future: 0.069 lb/ADTFI Reference: See Application Narrative, Appendi		Method Code:		
8.a. Baseline Actual Emissions (if required):	8.b. Baseline 24-month	_		
3.30 tons/year		Γο: 2004		
9.a. Projected Actual Emissions (if required): 5.68 tons/year	9.b. Projected Monitori	· ·		
	X = 5 years 10 years	ears 		
10. Calculation of Emissions: Baseline: (0.069 lb/ADTFBP)*(95,528 ADTFBP/yr)/(2,000 lb/ton) = 3.30 ton/yr Future: (0.069 lb/ADTFP)*(164,496 ADTFP/yr)/(2,000 lb/ton) = 5.68 ton/yr				
11. Potential, Fugitive, and Actual Emissions Co	omment:			

DEP Form No. 62-210.900(1) - Form

POLLUTANT DETAIL INFORMATION Page [4] of [10]

F2. EMISSIONS UNIT POLLUTANT DETAIL INFORMATION - ALLOWABLE EMISSIONS

Complete if the pollutant identified in Subsection F1 is or would be subject to a numerical emissions limitation.

Allowable Emissions 1 of 1

Basis for Allowable Emissions Code: N/A	2. Future Effective Date of Allowable Emissions: <i>N/A</i>
3. Allowable Emissions and Units: <i>N/A</i>	4. Equivalent Allowable Emissions: <i>N/A</i>
lb/hr	lb/hour tons/year
5. Method of Compliance:	
N/A	
6. Allowable Emissions Comment (Description	of Operating Method):
N/A	

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G. VISIBLE EMISSIONS INFORMATION

Complete if this emissions unit is or would be subject to a unit-specific visible emissions limitation.

<u>Visible Emissions Limitation:</u> Visible Emissions Limitation <u>1</u> of <u>1</u>

1.	Visible Emissions Subtype:	2. Basis for Allowabl	e Opacity:
	N/A	Rule	Other
3.	Allowable Opacity: N/A		
	Normal Conditions: % Ex	ceptional Conditions:	<i>N/A</i> %
	Maximum Period of Excess Opacity Allowe	ed: min/hour	
4.	Method of Compliance:		
	N/A		
5.	Visible Emissions Comment:		
	N/A		

DEP Form No. 62-210.900(1) - Form

Effective: 2/2/06

400

H. CONTINUOUS MONITOR INFORMATION

Complete if this emissions unit is or would be subject to continuous monitoring.

Continuous Monitoring System: Continuous Monitor 1 of 1

	Parameter Code: N/A	2.	Pollutant(s): N/A
3.	CMS Requirement: N/A		Rule Other
4.	Monitor Information <i>N/A</i> Manufacturer:		
	Model Number:		Serial Number:
	Installation Date: N/A	6.	Performance Specification Test Date: <i>N/A</i>
	Continuous Monitor Comment: N/A		

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

I. EMISSIONS UNIT ADDITIONAL INFORMATION

Additional Requirements for All Applications, Except as Otherwise Stated

1.	Process Flow Diagram (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) X Attached, Document ID: See Section 2 of attached application narrative. Previously Submitted, Date
2.	Fuel Analysis or Specification (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	N/A
3.	Detailed Description of Control Equipment (Required for all permit applications, except Title V air operation permit revision applications if this information was submitted to the department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	N/A – no control equipment
4.	Procedures for Startup and Shutdown (Required for all operation permit applications, except Title V air operation permit revision applications if this information was submitted to the
	department within the previous five years and would not be altered as a result of the revision being sought) Attached, Document ID: Previously Submitted, Date
	department within the previous five years and would not be altered as a result of the revision being sought)

DEP Form No. 62-210.900(1) - Form

6.	Compliance Demonstration Reports/Records
	Attached, Document ID:
	Test Date(s)/Pollutant(s) Tested:
	Previously Submitted, Date:
	Test Date(s)/Pollutant(s) Tested:
	To be Submitted, Date (if known):
	Test Date(s)/Pollutant(s) Tested:
	X Not Applicable
	Note: For FESOP applications, all required compliance demonstration records/reports must be submitted at the time of application. For Title V air operation permit applications, all required compliance demonstration reports/records must be submitted at the time of application, or a compliance plan must be submitted at the time of application.
7.	Other Information Required by Rule or Statute
	Attached, Document ID: X Not Applicable

DEP Form No. 62-210.900(1) - Form

Additional Requirements for Air Construction Permit Applications

1.		(Rules 62-212.400(10) and 62-212.500(7),
	F.A.C.; 40 CFR 63.43(d) and (e))	
	Attached, Document ID:	Not Applicable
2.		Analysis (Rule 62-212.400(4)(d), F.A.C., and
	Rule 62-212.500(4)(f), F.A.C.)	<u></u>
	Attached, Document ID:	X Not Applicable
3.	Description of Stack Sampling Facilities	(Required for proposed new stack sampling
	facilities only)	
	Attached, Document ID:	X Not Applicable
Ad	ditional Requirements for Title V Air O	peration Permit Applications N/A
1.	Identification of Applicable Requirements	5
	Attached, Document ID:	
2. (Compliance Assurance Monitoring	_
	Attached, Document ID:	Not Applicable
3.	Alternative Methods of Operation	
	Attached, Document ÎD:	☐ Not Applicable
4.	Alternative Modes of Operation (Emission	s Trading)
	Attached, Document ID:	☐ Not Applicable
5.	Acid Rain Part Application	
	Certificate of Representation (EPA For	rm No. 7610-1)
	Copy Attached, Document ID:	
	Acid Rain Part (Form No. 62-210.900)	
	Attached, Document ID:	Previously Submitted, Date:
	Repowering Extension Plan (Form No	b. 62-210.900(1)(a)1.)
	Attached, Document ID:	Previously Submitted, Date:
	New Unit Exemption (Form No. 62-21	10.900(1)(a)2.)
		Previously Submitted, Date:
	Retired Unit Exemption (Form No. 62-	-210.900(1)(2)3.)
	Attached, Document ID:	Previously Submitted, Date:
	Phase II NOx Compliance Plan (Form	
		Previously Submitted, Date:
	Phase II NOx Averaging Plan (Form N	No. 62-210.900(1)(a)5.) Previously Submitted, Date:
	Not Applicable	Fleviously Sublifficed, Date

DEP Form No. 62-210.900(1) - Form Effective: 2/2/06

<u>Addi</u>	Additional Requirements Comment					
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APPENDIX B – SUPPORTING EMISSION RATE CALCULATIONS

Table 1
Project Related VOC Emissions
2003/2004 Baseline and TAPS Case 04a
International Paper Pensacola Mill
Pensacola, FL

	Operating	ADTBP	ADTUP	ODTUP
Production Rates	hr/yr	tons/year	tons/year	tons/year
B-Line Baseline (2003/2004) Actual Production	7951.5	233,456	248,357	223,522
B-Line Future Production Scenario (8760 hr/yr)	8760	166,141	178,836	160,952
A-Line Baseline (2003/2004) Actual Production	7997.5	259,170	278,677	250,810
A-Line Future Production Scenario (8760 hr/yr]	8760	N/A	515,537	463,983

Paper Machine Production (p)				
Paper Machine	Baseline Production	Future Production		
	(ADTFBP/yr)			
P3	143,738	0		
P4	95,528	164,496		
P5	367,196	508,333		

dill Area -Line (Softwood) O, Delignification econdary Knotter			N/A	515,537	463,983		P5	367,196	508.333
econdary Knotter		Source ID	Emission Factor Reference	Baseline Emission Factor	Baseline EF Units	Future Emission Factor	Future EF Units	Baseline Emissions TPY	Future Emission TPY
	1	04-PU-003	1 b, c	0.0049	LB/ODTUP	N/A	Į N/A	0.62	0.00
ejects Drainer		04-PU-005	b, c	0.0035	LB/ODTUP	N/A	N/A	0.44	0.00
rown Stock Deeker		04-PU-008	h, c, ao	0.0171	LB/ODTUP	N/A	N/A	2.14	0.00
rown Stock Decker #1 (future)		04-PU-008	00	N/A	N/A	0.0171	LB/ODTUP	0.00	1.98
1 POW		04-PU-012	b, c. y. oc	0.0799	LB/ODTUP	N/A	N/A	10.02	0.00
frown Stock Deeker #2 (future)		04-PU-008	00	N/A	N/A	0.0171	LB/ODTUP	0.00	1.98
econdary Knotter Level Tank		04-TK-002	b, c	0.0055	LB/ODTUP	N/A	N/A	0.68	0.00
creen Dilution Tank		04-TK-004	b, c	0.0082	LB/ODTUP	N/A	N/A	1.03	0,00
leaner Dilution Tank (future		04-TK-004	b. c. nn	N/A	N/A	0.0065	LB/ODTUP	0.00	1.51
efined Reject Tank		04-TK-006	b. c. g	0.0021	LB/ODTUP	N/A	N/A	0.26	0.00
ress Feed Tank		N/A	b, c, g, aa	N/A	N/A	0.0021	LB/ODTUP	0.00	0.48
ine O2 Blow Tank		04-TK-011	b, c	0.0874	LB/ODTUP	N/A	N/A	10.96	0.00
eject Refine Feed Tank (future		04-TK-011	b. c. z	N/A	N/A	0.0055	LB/ODTUP	0,00	1.26
ine Decker Filtrate Tank (includes #	1POW Filt Tank	(14-TK-009	b. c	0.1120	LB/ODTUP	0.1120	LB/ODTUP	14.05	25.98
·	Total Emissions	_				_		40.20	33.21
-Line (Softwood) Kamvr Digesters &	6 Rrown Stock Wash	ina							
e Elite (Softwood) Kamvi Digesters e	STOCK TYRSD	02-PU-028	d, i	0.0135	LB/ADTUP	0.0135	LB/ADTUP	1.88	3,48
ngester Atmospheric Diffusion Washer	·	03-PU-016		0.0043	LB/ODTUP	0.0043	LB/ODTUP	0.54	1.00
ligh Density Diffusion Tank		03-TK-017	f, j b, c	0.0074	LB/ODTUP	0.0043	LB/ODTUP	0.93	1.72
		03-TK-017	b, c	0.0074	LB/ODTUP	0.0074	LB/ODTUP	0.93	1.72
st and 2nd Stage Filtrate Tank	Total Emissions	03-1K-018	υ, τ	0.0008	LEGIDIUR	0.0008	LEGUIUN	4.20	7.77
	Janisaviii								
-Line (Softwood) Bleach Plant		04.430.4							
crubber		05-CD-002-001	pp	0.0140	LB/ADTUP	N/A	N/A	1.95	0.00
/O Tower		05-PU-003	pp	0.0008	LB/ODTUP	N/A	N/A	0.10	0.00
6 High Density Tank		05-TK-001	hb	0.1070	LB/HR	N/A	N/A	0.43	0.00
4 High Density Tank		05-TK-035	bb	0.1070	LB/HR	N/A	N/A	0.43	0.00
O Washer Hood Vent		05-PU-005	pp	0.0150	LB/ADTUP	N/A	N/A	2.09	0.00
/O Seal Tank		05-PU-006	pp l	0.0430	LB-ODTUP	N/A	N/A	5.39	0.00
	Total Emissions							10.39	0.00
-Line (Hardwood) O2 Delignification									
ejects Drainers Vibratory Hood		04-PU-021	b, c, п	0.0027	LB/ODTUP	0.0035	LB/ODTUP	0.31	0.28
W Decker Washer		(H-PU-025	b, c, п	0.1800	LB/ODTUP	0.0171	LB/ODTUP	20.12	1.38
1 POW Washer	i	04-PU-029	b, c, rr	0.0622	LB/ODTUP	0.0799	LB/ODTUP	6.95	6.43
creen Dilution Tanks	i	04-TK-020	b, c, п	0.0047	LB/ODTUP	0.0082	LB/ODTUP	0.53	0.66
efined Rejects Tank		04-TK-022	b, c. rr	0.0021	LB/ODTUP	0.0021	LB/ODTUP	0.23	0.17
IW O ₂ Blow Tank		04-TK-028	b. c, п	0.0044	LB/ODTUP	0.0874	LB/ODTUP	0.49	7.03
IW No. 1 POW Seal Tank		04-TK-030	b, с. п	0.0076	LB/ODTUP	0.0560	LB'ODTUP	0.84	4.51
Brown Stock Decker Seal Tank		04-TK-026	b. c. rr	0.0415	LB/ODTUP	0.0560	LB/ODTUP	4.64	4.51
	Total Emissions							34.11	24.96
	. n								
Line (Hardwood) Batch Digesters & io. 1 & 2 Combined Knot Tank	Brown Stock Wash	02-TK-034	b. c	0.0050	LB/ODTUP	0.0050	LB/ODTUP	0.56	0.41
latch Digesters		NA NA	d, n	0.0200	LB/T CHIP	0.0200	LB/T CHIP	9.02	7.94
io. 1 BSW No. 1 Drum		03-PU-001	b, c	0.4750	LB/ODTUP	0.4750	LB/ODTUP	53.09	38.23
		03-PU-001		0.4750	LB/ODTUP	0.4750	LB/ODTUP	25.70	18.51
lo. 1 BSW No. 2 Drum			b. c			0.2300	LB/ODTUP	53.09	38.23
o. 2 BSW No. 1 Drum		03-PU-003 03-PU-003	b, c	0.4750	LB/ODTUP		LB/ODTUP	25.70	18.51
o. 2 BSW No. 2 Drum			b.c	0.2300	LB/ODTUP	0.2300			
io. I BSW Foam Tank		03-TK-011	b, c	0.1550	LB/ODTUP	0,1550	LB/ODTUP	17.32	12.47
o. 2 BSW Foam Tank	Total Emissions	03-TK-012	b, c	0.1550	LB/ODTUP	0.1550	LB/ODTUP	17.32 201.81	12.47 146.76
	Total Emissions							AV1.01	.40.70
-Line (Hardwood) Bleach Plant		OF CD CHARGE		6.6555	1000000	0.01.10	10/40000	1.00	
		05-CD-016-001		0.0088	LB/ADTUP	0.0140	LB/ADTUP	1.09	1.25
		05-PU-017	pp	0.0001	LB/ODTUP	0.0008	LB/ODTUP	0.01	0.06
/O Tower		05-TK-015	d, h	0.1070	LB/HR	0.1070	LB/HR	0.43	0.47
/O Tower 5 High Density Tank		05-PU-018	pp	0.0120	LB/ADTUP	0.0150	LB/ADTUP	1.49	1.34
/O Tower 5 High Density Tank /O Washer Hood Vent		05-TK-019	pp	0.0350	LB/ODTUP	0.0430	LB/ODTUP	3.91 6.93	3.46 6.59
O Tower High Density Tank O Washer Hood Vent	Total Emission		· _ · ·					0,73	0.39
O Tower High Density Tank O Washer Hood Vent	Total Emissions								
/O Tower 5 High Density Tank /O Washer Hood Vent /O Seal Tank	Total Emissions								
/O Tower 5 High Density Tank /O Washer Hood Vent /O Seal Tank	***	N/A	d	0,0005	LB/ADTUP	0.0005	LB/ADTUP	0.13	0.17
/O Tower 5 High Density Tank /O Washer Hood Vent /O Seal Tank	Total Emissions Total Emissions	N/A		0.0005	LB/ADTUP	0.0005	LB/ADTUP	0.13 0.13	0.17 0.17
(O Tower High Density Tank O Washer Hood Vent O Seal Tank VHC System/Thermal Oxidizer	***	N/A		0.0005	LB/ADTUP	0.0005	LB/ADTUP		
(O Tower Stligh Density Tank (O Washer Hood Vent (O Seal Tank VHC System/Thermal Oxidizer	Total Emissions	N/A		0,0005	LB/ADTUP	0.0005 N/A	LB/ADTUP		
(O Tower High Density Tank O Washer Hood Vent O Scal Tank VHC System/Thermal Oxidizer	***		d			10000		0.13	0.17
//O Tower S High Density Tank //O Washer Hood Vent //O Scal Tank VHC System/Thermal Oxidizer 3 Paper Machine 3 Paper Machine	Total Emissions		d			10000		4.96	0.17
//O Tower S High Density Tank //O Washer Hood Vent //O Scal Tank VHC System/Thermal Oxidizer 3 Paper Machine 3 Paper Machine 4 Pulp Dryer	Total Emissions	N/A	d v, mm	0.0690	LB/ADTFBP	Ñ/A	N/A	4.96 4.96	0.17 0.00 0.00
crubber //O Tower S High Density Tank //O Washer Hood Vent //O Seal Tank VHC System/Thermal Oxidizer 3 Paper Machine 3 Paper Machine 4 Pulp Dryer 4 Pulp Dryer	Total Emissions Total Emissions		d			10000		4.96 4.96 4.96	0.17 0.00 0.00 5.68
//O Tower S High Density Tank //O Washer Hood Vent //O Scal Tank VHC System/Thermal Oxidizer 3 Paper Machine 3 Paper Machine 4 Pulp Dryer	Total Emissions	N/A	d v, mm	0.0690	LB/ADTFBP	Ñ/A	N/A	4.96 4.96	0.17 0.00 0.00
//O Tower S High Density Tank //O Washer Hood Vent //O Scal Tank VHC System/Thermal Oxidizer 3 Paper Machine 4 Pulp Dryer 4 Pulp Dryer 5 Paper Machine	Total Emissions Total Emissions	N/A	d v, mm	0.0690	LB/ADTFBP	N/A 0.0690	N/A	4.96 4.96 3.30 3.30	0.17 0.00 0.00 5.68 5.68
A/O Tower High Density Tank A/O Washer Hood Vent A/O Seal Tank WHC System/Thermal Oxidizer Paper Machine Paper Machine Pulp Dryer Pulp Dryer Paper Machine	Total Emissions Total Emissions Total Emissions	N/A	d v, mm	0.0690	LB/ADTFBP	Ñ/A	N/A	4.96 4.96 3.30 3.30	0.17 0.00 0.00 5.68 5.68
//O Tower S High Density Tank //O Washer Hood Vent //O Scal Tank VHC System/Thermal Oxidizer 3 Paper Machine 3 Paper Machine 4 Pulp Dryer 4 Pulp Dryer	Total Emissions Total Emissions	N/A	v. mm	0.0690	LB/ADTFBP	N/A 0.0690	N/A	4.96 4.96 3.30 3.30	0.17 0.00 0.00 5.68 5.68
A/O Tower S High Density Tank A/O Washer Hood Vent A/O Scal Tank VHC System/Thermal Oxidizer 3 Paper Machine 4 Pulp Dryer 4 Pulp Dryer 5 Paper Machine 5 Paper Machine	Total Emissions Total Emissions Total Emissions	N/A	v. mm	0.0690	LB/ADTFBP	N/A 0.0690	N/A	4.96 4.96 3.30 3.30	0.17 0.00 0.00 5.68 5.68

Table 2
Project Related TRS Emissions
2003/2004 Baseline and TAPS Case 04a
International Paper Pensacola Mill
Pensacola, FL

	Operating	ADTBP	ADTUP	ODTUP
Production Rates	hr/yr	tons/year	tons/year	tons/year
B-Line Baseline (2003/2004) Actual Production	7951.5	233,456	248,357	223,522
B-Line Future Production Scenario (8760 hr/yr)	8760	166,141	178,836	160,952
A-Line Baseline (2003/2004) Actual Production	7997.5	259,170	278,677	250,810
A-Line Future Production Scenario (8760 hr/yr)	8760	N/A	515,537	463,983

Paper Machine Production (p)				
Paper Machine	Baseline Production	Future Production		
	(ADTFBP/yr)			
P3	143,738	0		
P4	95,528	164,496		
P5	367,196	508,333		

		Emission	Baseline	Baseline EF	Future	Future EF	Baseline	Future
Mill Area	Source ID	Factor	Emission	Units	Emission	Units	Emissions	Emissions
		Reference	Factor	o in to	Factor	Cina	TPY	TPY
A-Line (Softwood) O ₂ Delignification								
A-Line O ₂ Delignification	N/A	k	0.0045	LB/ADTUP	N/A	N/A	0.63	0.00
Decker System	N/A	k	0.0634	LB/ADTUP	0.0634	LB/ADTUP	8.83	16.34
Deknotter System	N/A	k	0.0021	LB/ADTUP	0.0021	LB/ADTUP	0.29	0.54
Total Emissi	ons						9.75	16.88
A-Line (Softwood) Kamyr Digesters & Brown Stock V								
Digester Blow Gases (Uncontrolled)	02-PU-028	k, i	0.0021	LB/ADTUP	0.0021	LB/ADTUP	0.29	0.54
Atmospheric Diffusion Washer	03-PU-016	k, m	0.0092	LB/ADTUP	0.0092	LB/ADTUP	1.28	2.37
Total Emissi	ons						1.57	2.91
A-Line (Softwood) Bleach Plant								
A-Line Bleach Plant	N/A	k	0.0136	LB/ADTBP	N/A	N/A	1.76	0.00
Total Emissi	ons						1.76	0.00
B-Line (Hardwood) O ₂ Delignification								
B-Line O ₂ Delignification	N/A	k	0.0523	LB/ADTUP	0.0045	LB/ADTUP	6.49	0.40
Decker System	N/A	k	0.0378	LB/ADTUP	0.0634	LB/ADTUP	4.69	5.67
Deknotter System	N/A	k	0.0092	LB/ADTUP	0.0021	LB/ADTUP	1.14	0.19
Total Emissi	ons						12.33	6.26
B-Line (Hardwood) Batch Digesters & Brown Stock V	/ashing							_
Batch Digesters	N/A	k	0.0034	LB/ADTUP	0.0046	LB/ADTUP	0.42	0.41
Brown Stock Washers	N/A	k	0.2200	LB/ADTUP	0.2700	LB/ADTUP	27.32	24.14
Total Emissi	ons						27.74	24.55
B-Line (Hardwood) Bleach Plant								
B-Line Bleach Plant	N/A	k	0.0086	LB/ADTBP	0.0136	lb/ADTBP	1.00	1.13
Total Emissi	ons	· ·					1.00	1.13
LVHC System/Thermal Oxidizer (0)								
	N/A	k	0.0012	LB/ADTUP	0.0012	LB/ADTUP	0.32	0.42
Total Emissi	ons	<u> </u>	·		•		0.32	0.42
TOTAL TRS EMISSIONS (TR	PY)						54.48	52.16
TOTAL PROJECT TRS EMISSIONS (TR	PY)							-2.33

Table 3
Project Related NO_X Emissions
2003/2004 Baseline and TAPS Case 04a
International Paper Pensacola Mill
Pensacola, FL

	Operating	ADTBP	ADTUP	ODTUP
Production Rates	hr/yr	tons/year	tons/year	tons/year
B-Line Baseline (2003/2004) Actual Production	7951.5	233,456	248,357	223,522
B-Line Future Production Scenario (8760 hr/yr)	8760	166,141	178,836	160,952
A-Line Baseline (2003/2004) Actual Production	7997.5	259,170	278,677	250,810
A.I. ine Future Production Scenario (8760 hr/yr)	8760	N/A	515.537	463 983

Paper Machine Production (p)					
Paper Machine	Baseline Production	Future Production			
	(ADTFBP/yr)				
P3	143,738	0			
P4	95,528	164,496			
P5	367,196	508,333			

Mill Area	Source ID	Emission Factor Reference	Baseline Emission Factor	Baseline EF Units	Future Emission Factor	Future EF Units	Baseline Emissions TPY	Future Emissions TPY
LVHC System/Thermal Oxidizer								
	NA	jj, ff	9.1000	LB/HR	15.6000	LB/HR	36.28	68.33
Total Emissions				•			36.28	68.33
TOTAL NO _x EMISSIONS (TPY)							36.28	68.33
TOTAL PROJECT NO _X EMISSIONS (TPY)								32.04

Table 4
Project Related SO₂ Emissions
2003/2004 Bascline and TAPS Case 04a
International Paper Pensacola Mill
Pensacola, FL

	Operating	ADTBP	ADTUP	ODTUP
Production Rates	hr/yr	tons/year	tons/year	tons/year
B-Line Baseline (2003/2004) Actual Production	7951.5	233,456	248,357	223,522
B-Line Future Production Scenario (8760 hr/yr)	8760	166.141	178,836	160,952
A-Line Baseline (2003/2004) Actual Production	7997.5	259,170	278,677	250,810
A-Line Future Production Scenario (8760 hr/yr)	8760	N/A	515,537	463,983

Paper Machine Production (p)					
Paper Machine	Baseline Production	Future Production			
	(ADTFBP/yr)				
P3	143,738	0			
P4	95,528	164,496			
P5	367,196	508,333			

Mill Area	Source ID	Emission Factor Reference	Baseline Emission Factor	Baseline EF Units	Future Emission Factor	Future EF Units	Baseline Emissions TPY	Future Emissions TPY
LVHC System/Thermal Oxidizer								
	NA	ii	3.6000	LB/HR	3.6000	LB/HR	14.35	15.77
Total Emissions							14.35	15.77
TOTAL SO, EMISSIONS (TPY)							14.35	15.77
TOTAL PROJECT SO ₂ EMISSIONS (TPY)								1.41

Table 5
Project Related CO Emissions
2003/2004 Baseline and TAPS Case 04a
International Paper Pensacola Mill
Pensacola, FL

-	Operating	ADTBP	ADTUP	ODTUP
Production Rates	hr/yr	tons/year	tons/year	tons/year
B-Line Baseline (2003/2004) Actual Production	7951.5	233,456	248,357	223,522
B-Line Future Production Scenario (8760 hr/yr)	8760	166,141	178,836	160,952
A-Line Baseline (2003/2004) Actual Production	7997.5	259,170	278,677	250,810
A-Line Future Production Scenario (8760 hr/vr)	8760	N/A	515,537	463,983

Paper Machine Production (p)						
Paper Machine	Baseline Production	Future Production				
	(ADTFBP/yr)					
P3	143,738	0				
P4	95,528	164,496				
P5	367,196	508,333				

Mill Area	Source ID	Emission Factor Reference	Baseline Emission Factor	Baseline EF Units	Future Emission Factor	Future EF Units	Baseline Emissions TPY	Future Emissions TPY
A-Line (Softwood) O ₂ Delignification							•	
	NA I	W.	0.1200	LB/ADTUP	N/A	N/A	16.72	0.00
Total E	Emissions						16.72	0.00
A-Line (Softwood) Bleach Plant			· · · · · · · · · · · · · · · · · · ·					
Scrubber	05-CD-002-001	w [.]	0.6300	LB/ODTUP	N/A	N/A	79.01	0.00
E/O Tower	05-PU-003	w	0.0400	LB/ODTUP	N/A	N/A	5.02	0.00
Total E	Emissions						84.02	0.00
B-Line (Hardwood) O ₂ Delignification						· · · · · · · · · ·		
	NA	w	0.1200	LB/ADTUP	0.1200	LB/ADTUP	14.90	10.73
Total E	Emissions						14.90	10.73
B-Line (Hardwood) Bleach Plant								
Scrubber	05-CD-016-001	w	0.6600	LB/ODTUP	0.6600	LB/ODTUP	73.76	53.11
E/O Tower	05-PU-017	w	0.0400	LB/ODTUP	0.0400	LB/ODTUP	4,47	3.22
Total E	Emissions			_			78.23	56.33
LVHC System/Thermal Oxidizer								
	NA NA	kk	0.1000	LB/HR	0.1000	LB/HR	0.40	0.44
Total E	missions	·					0.40	0.44
TOTAL CO EMISSION	NS (TPY)						194.27	67.50
TOTAL PROJECT CO EMISSION	SS (TPY)							-126.77

Table 6
Project Related H₂SO₄ Emissions
2003/2004 Baseline and TAPS Case 04a
International Paper Pensacola Mill
Pensacola, FL

	Operating	ADTBP	ADTUP	ODTUP
Production Rates	hr/yr	tons/year	tons/year	tons/year
3-Line Baseline (2003/2004) Actual Production	7951.5	233,456	248,357	223,522
B-Line Future Production Scenario (8760 hr/yr)	8760	166,141	178,836	160,952
A-Line Baseline (2003/2004) Actual Production	7997.5	259,170	278,677	250,810
A-Line Future Production Scenario (8760 hr/yr)	8760	N/A	515,537	463,983

Paper Machine Production (p)						
Paper Machine	Baseline Production	Future Production				
	(ADTFBP/yr)					
P3	143,738	0				
P4	95,528	164,496				
P5	367,196	508,333				

Mill Area	Source ID	Emission Factor Reference	Baseline Emission Factor	Baseline EF Units	Future Emission Factor	Future EF Units	Baseline Emissions TPY	Future Emissioos TPY
LVHC System/Thermal Oxidizer (0)								
	N/A	hh, gg	0.6000	LB/HR	1.4000	LB/HR	2.39	6.13
Total Emission	15						2.39	6.13
TOTAL H ₂ SO ₄ EMISSIONS (TPY	·)						2,39	6.13
TOTAL PROJECT H ₂ SO ₄ EMISSIONS (TPY)							3.74

Table 7
Project Related PM Emissions
1998/1999 Bascline and TAPS Case 04a
International Paper Pensacola Mill
Pensacola, FL

	Operating	ADTBP	ADTUP	ODTUP	
Production Rates	hr/yr	tons/year	tons/year	tons/year	
3-Line Baseline (1998/1999) Actual Production	8,348	266,042	284,665	256,198	
B-Line Future Production Scenario (8760 hr/yr)	8760	166,141	178,836	160,952	
A-Line Baseline (1998/1999) Actual Production	8,307	271,985	293,744	264,369	
A-Line Future Production Scenario (8760 hr/vr)	8760	N/A	515,537	463,983	

Paper Machine Production (p, ll)							
Paper Machine	Baseline Production	Future Production					
	(ADTFBP/yr)	(ADTFP/yr)					
P3	158,328	0					
P4	105,225	164,496					
P5	404,469	508,333					

Mill Area	Source ID	Emission Factor	Baseline Emission	Baseline EF Units	Future Emission	Future EF Uoits	Baseline Emissions	Future Emissions
P5 Paper Machine Particulate Sources		Reference	Factor		Factor		TPY	TPY
r 5 r a per (viacumie r articulate Sources	N/A	d	0.0046	LB/ADTFBP	0.0046	LB/ADTFP	0.93	1.17
Total E	missions						0.93	1.17
LVHC System/Thermal Oxidizer								
	N/A	hh, ff	0.5400	LB/HR	2.0000	LB/HR	2.25	8.76
Total E	missions						2.25	8.76
No. 2 Woodyard	A second day							
Woodyard Activity (HW Chips)	N/A	t	0.0125	TON/1000 Ch	0.0125	TON/1000 Ch	3.89	N/A
Woodyard Activity (SW Chips)	N/A	t	0.0125	TON/1000 Ch	0.0125	TON/1000 Ch	0.26	4.50
Woodyard Activity (HW Roundwood)	N/A	t	0.0324	TON/1000 Ch	0.0324	TON/1000 Ch	2.41	N/A
Woodyard Activity (SW Roundwood)	N/A	t	0.0324	TON/1000 Ch	0.0324	TON/1000 Ch	15.07	22.62
Pine Chip No. 1 Cyclone	N/A	x	0.0060	LB/HR	0.0060	LB/HR	0.03	0.03
Air Density Separator	N/A	x	0.2100	LB/HR	0.2100	LB/HR	0.88	0.92
Roadways	N/A	dd	N/A	N/A	N/A	N/A	185.27	196.88
Total E	missions						207.80	224.95
TOTAL PM EMISSION	S (TPY)	1-4 .			••••		210.98	234.88
TOTAL PROJECT PM EMISSION	S (TPY)							23.89

Type of Wood	1 for Woodyard Act Baseline P		Future Production	Conversion Facto	
	1998	1999		lbs/cord	cords/to
Hardwood OCS Chips (TPY)	307,678	336,764	0		
Hardwood Rail Chips (TPY)	465,274	445,976	0	5.000	0.40
Total Hardwood Chips (cords/year)	311,138		0		
Softwood OCS Chips (TPY)	56,275	47,567			
Softwood Rail Chips (TPY)	908	263			0.40
Line No. 1 Softwood Chips (TPY)			273,782	5.000	
Line No. 2 Softwood Chips (TPY)			626.213		
Total Softwood Chips (cords/year)	21,0	263	359,998		
Hardwood Long Log (TPY)	206.871	209,015	0	5,600	0.26
Total Hardwood Roundwood (cords/year)	74,2	265	0	3,000	0.36
Softwood Long Log (TPY)	1.242,852	1,268.838			
Line No. 1 Softwood Roundwood (TPY)			578.194	5,400	0.37
Line No. 2 Softwood Roundwood (TPY)			1,306.704	5,400	0.37
Total Softwood Roundwood (cords/year)	465,	128	698,110		

PM/PM ₁₀ Emission Rate							
1.8 lb/hr							
Production Rate							
63.8 ADTUP/hr							

EAOR Data (G:\Client Files\International Paper\Pensac and Ann	ola Mill\Project Bob\E pt99.xls)	missions Inventor	ry\EAOR\Anrpt
		M/PMI0 ONLY	
	1998	1999	Average
Batch/Hardwood/B-Line/Line No. 1 (ADTBP)	261,824	270,259	266,042
Batch/Hardwood/B-Line/Line No. 1 (ADTUP)	280,152	289,177	284,665
Operating Hours	8,368	8.327	8,348
Kamyr/Softwood/A-Line/Line No. 2 (ADTBP)	271,770	272,199	271,985
Kamyr/Softwood/A-Line/Line No. 2 (ADTUP)	293,512	293,975	293,744
Operating Hours	8,378	8,236	8,307

10	Paper Ma	chine Production				
G:\Client Files\Interna	tional Paper\Pensaco	ola Mill\Pulping In	ercase\Production	n Data.xIsannual		
	DOES NO	OT APPLY TO P	M/PM10	I	PM/PM10 ONL	Y
	2003	2004(1)	Average	1998	1999	Average
Hardwood Pulp Production (ADTBP)	235,787	231,125	233,456	261,815	270,449	266,132
Softwood Pulp Production (ADTBP)	253,445	264,895	259,170	271,779	281,219	276,499
Total Pulp Production (ADTBP)	489,232	496,020	492,626	533,594	551,668	542,631
P3 Production (ADTBP)	142,747	144,728	143,738	155,691	160,965	158,328
P4 Production (ADTBP)	94,870	96,186	95,528	103,472	106,977	105,225
P5 Production (ADTBP)	364,666	369,726	367,196	397,733	411.205	404,469

^{(1) 2004} production data for the paper machines (P3, P4, and P5) was communicated verbally. The P3/P4/P5 split for 2003, 1998, and 1999 was estimated by using the ratio of bleached pulp production in 2004 and the years for which the paper machine production split is missing.

Table 8
Project Related PM₁₀ Emissions
1998/1999 Buseline and TAPS Case 04a
International Paper Pensacola Mill
Pensacola, FL

	Operating	ADTBP	ADTUP	ODTUP
Production Rates	hr/yr	tons/year	tons/year	tons/year
3-Line Baseline (1998/1999) Actual Production	8,348	266,042	284,665	256,198
B-Line Future Production Scenario (8760 hr/yr)	8760	166,141	178,836	160,952
A-Line Baseline (1998/1999) Actual Production	8.307	271,985	293,744	264,369
A-Line Future Production Scenario (8760 hr/yr)	8760	N/A	515 537	463 983

Paper Machine Production (p, ll)							
Paper Machine	Baseline Production	Future Prnduction					
	(ADTFBP/yr)	(ADTFP/yr)					
P3	158,328	0					
P4	105,225	164,496					
P5	404,469	508,333					

Mill Area	Source ID	Emission Factor Reference	Baseline Emission	Baseline EF Units	Future Emission	Future EF Units	Baseline Emissions	Future Emissions
P5 Paper Machine Particulate Sources		Reference	Factor		Factor	200	TPY	TPY
rs raper Machine Particulate Sources	l N/A	T a	0.0046	LB/ADTFBP	0.0046	LB/ADTFP	0.93	1.17
Total Er		u u	0.0046	LB/AD1FBF	0.0046	LD/ADIFF	0.93	1.17
1000 5	1(13340113						0.75	1,17
LVHC System/Thermal Oxidizer			•					
	N/A	hh, ff	0.5400	LB/HR	2.0000	LB/HR	2.25	8.76
Total Er	nissions						2.25	8.76
No. 2 Woodyard								
Woodyard Activity (HW Chips)	N/A	,	0.0069	TON/1000 Ch	0.0069	TON/1000 Ch [2.14	N/A
Woodyard Activity (SW Chips)	N/A	1	0.0069	TON/1000 Ch	0.0069	TON/1000 Ch	0.14	2.47
Woodyard Activity (HW Roundwood)	N/A	t	0.0178	TON/1000 Ch	0.0178	TON/1000 Ch	1.32	N/A
Woodyard Activity (SW Roundwood)	N/A	1	0.0178	TON/1000 Ch	0.0178	TON/1000 Ch	8.28	12.43
Pine Chip No. 1 Cyclone	N/A	x	0.0060	LB/HR	0.0060	LB/HR	0.03	0.03
Air Density Separator	N/A	х	0.2100	LB/HR	0.2100	LB/HR	0.88	0.92
Roadways	N/A	dd	N/A	N/A	N/A	N/A	38.63	41.04
Total Er	nissions						51.42	56.89
TOTAL PM ₁₀ EMISSIONS	S (TPY)						54.60	66.82
TOTAL PROJECT PM ₁₀ EMISSIONS								12.22

Throughpu	for Woodyard Act	ivities and Road			
Type of Wood	Baseline P	roduction	Future Production	Conversion Factor	
	1998	1999		lbs/cord	cords/to
Hardwood OCS Chips (TPY)	307,678	336,764	0		
Hardwood Rail Chips (TPY)	465,274	445,976	0	5.000	0.40
Total Hardwood Chips (cords/year)	311,138		0		
Softwood OCS Chips (TPY)	56.275	47,567			
Softwood Rail Chips (TPY)	908	263			0.40
Line No. 1 Softwood Chips (TPY)			273,782	5.000	
Line No. 2 Softwood Chips (TPY)			626,213		
Total Softwood Chips (cords/year)	21,0	003	359,998		
Hardwood Long Log (TPY)	206,871	209,015	0	5,600	0.26
Total Hardwood Roundwood (cords/year)	74,2	265	0	3,000	0.36
Softwood Long Log (TPY)	1,242,852	1,268,838			
Line No. 1 Softwood Roundwood (TPY)			578,194	5,400	0.37
Line No. 2 Softwood Roundwood (TPY)			1,306,704	3,400	0.5/
Total Softwood Roundwood (cords/year)	465,	128	698,110		l

PM/PM ₁₀ Emission Rate			
1.8 lb/hr			
Production Rate			
63.8 ADTUP/hr			

EAOR Data (G:\Client Files\International Paper\Pensar	cola Mill\Project Bob\E	missions Inventor	ry\EAOR\Anrpt
and Ann	pt99.xls)		
	` T	M/PM10 ONLY	
	1998	1999	Average
Batch/Hardwood/B-Line/Line No. I (ADTBP)	261,824	270,259	266,042
Batch/Hardwood/B-Line/Line No. 1 (ADTUP)	280,152	289,177	284,665
Operating Hours	8,368	8,327	8,348
Kamyr/Softwood/A-Line/Line No. 2 (ADTBP)	271,770	272,199	271,985
Kamyr/Softwood/A-Line/Line No. 2 (ADTUP)	293,512	293,975	293,744
Operating Hours	8,378	8,236	8,307

	Paper Ma	chine Production			,		
G:\Client Files	International Paper\Pensaco	ola Mill\Pulping In	crease\Production	n Data.xlsannual			
	DOES NO	DOES NOT APPLY TO PM/PM10			PM/PM10 ONLY		
	2003	2004	Average	1998	1999	Average	
Hardwood Pulp Production (ADTBP)	235,787	231,125	233,456	261,815	270.449	266,132	
Softwood Pulp Production (ADTBP)	253,445	264,895	259,170	271,779	281,219	276,499	
Total Pulp Production (ADTBP)	489,232	496,020	492,626	533,594	551,668	542,631	
P3 Production (ADTBP)	142,747	144,728	143,738	155,691	160,965	158,328	
P4 Production (ADTBP)	94,870	96,186	95,528	103,472	106,977	105,225	
P5 Production (ADTBP)	364,666	369,726	367,196	397,733	411,205	404,469	

^{(1) 2004} production data for the paper machines (P3, P4, and P5) was communicated verbally. The P3/P4/P5 split for 2003, 1998, and 1999 was estimated by using the ratio of bleached polp production in 2004 and the years for which the paper machine production split is missing.

Table 9
Project Related Methanol Emissions
2003/2004 Baseline and TAPS Case 64a
International Paper Pensacola Mill
Pensacola, FL

	Operating	ADTBP	ADTUP	ODTUP
Production Rates	hr/yr	tons/vear	tons/year	tons/vear
B-Line Baseline (2003/2004) Actual Production	7951.5	233,456	248,357	223,522
B-Line Future Production Scenario (8760 hr/yr)	8760	166,141	178,836	160,952
A-Line Baseline (2003/2004) Actual Production	7997.5	259,170	278,677	250,810
A-Line Future Production Scenario (8760 hr/yr)	8760	N/A .	515,537	463,983

Paper Machine Production (p)					
Paper Machine	Baseline Future Production Production				
	(ADTFBP/yr)				
P3	143,738	0			
P4	95,528	164,496			
P5	367,196	508,333			

-									
Mill Area		Source ID	Emission Factor Reference	Baseline Emission Factor	Baseline EF Units	Future Emission Factor	Future EF Units	Baseline Emissions TPY	Future Emission TPY
A-Line (Softwood) O2 Delignification							•		
secondary Knotter		04-PU-003	b, c	0,0049	LB/ODTUP	N/A	N/A	0.62	0.00
Rejects Drainer		04-PU-005	<u>ь, є</u>	0.0035	LB/ODTUP	N/A	N/A	0.44	0.00
Irown Stock Decker		04-PU-008	b, c, 00	0.0171	LB/ODTUP	N/A	l N/A	2.14	0.00
Irown Stock Decker #1 (future)		04-PU-008	00	N/A	N/A	0.0171	LB/ODTUP	0.00	1.98
1 POW		04-PU-012 04-PU-008	b. c. y. oa	0.0799	LB/ODTUP	N/A 0.0171	N/A	10.02	0.00
Brown Stock Decker #2 (future)		04-PU-008 04-TK-002	00	N/A 0.0055	N/A LB/ODTUP	N/A	LB/ODTUP	0.00	0.00
ccondary Knotter Level Tank creen Dilution Tank		04-TK-002	b. c	0.0082	LB/ODTUP	N/A	N/A I	1.03	0.00
leaner Dilution Tank (future		04-TK-004	b, c, nn	N/A	N/A	0.0065	LB/ODTUP	0.00	1.51
tefined Reject Tank		04-TK-004	b, c, g, aa	0.0021	LB/ODTUP	N/A	N/A	0.26	0.00
ress Feed Tank		N/A	b, c, g, aa	N/A	N/A	0.0021	LB-ODTUP	0.00	0.48
ine O. Blow Tank		04-TK-011	b, c, z	0.0874	LB/ODTUP	N/A	N/A	10.96	0.00
leject Refine Feed Tank (future		04-TK-011	b, c, z	N/A	N/A	0.0055	LB/ODTUP	0,00	1.26
ine Decker Filtrate Tank (includes #1	DOW File Tank	04-TK-009	h, c	0.1120	LB/ODTUP	0.1120	LB/ODTUP	14.05	25.98
int beeke, therate tank (meldes #1	Total Emissions	(A- (R-A))	17, C	0.1120	LB-OBTO	0.1120	LBIODIO	40.20	33.21
11. (C. C	B 84 L W								
-Line (Softwood) Kamyr Digesters & igester	E DITUWE STOCK WAS	02-PU-028	d, i	0.0135	LB/ADTUP	0.0135	LB/ADTUP	1.88	3.48
tmospheric Diffusion Washer		03-PU-016	f, j	0.0133	LB/ODTUP	0.0043	LB/ODTUP	0.54	1.00
ligh Density Diffusion Tank		03-TK-017	b, c	0.0074	LB/ODTUP	0.0074	LB/ODTUP	0.93	1.72
st and 2nd Stage Filtrate Tank		03-TK-017	b, c	0.0074	LB/ODTUP	0.0074	LB/ODTUP	0.93	1.57
or and and orage rinrate lank	Total Emissions	03-10-010	υ, τ Ι	U.UADO	LB/ODIOF	0.0000	LENDIOF	4.20	7.77
	. c.w. Danisadii								
-Line (Softwood) Bleach Plant		05 CD 5	-			100			
erubber 		05-CD-002-001	pp	0.0140	LB/ADTUP	N/A	N/A	1.95	0.00
/O Tower		05-PU-003	pp	0.0008	LB/ODTUP	N/A	N/A	0.10	0.00
6 High Density Tank	_	05-TK-001	bb	0.0034	LB/ODTUP	N/A	N/A	0.43	0.00
4 High Density Tank	<u> </u>	05-TK-035	bb	0.0034	LB/ODTUP	N/A	N/A	2.09	0.00
JO Washer Hood Vent JO Scal Tank	1	05-PU-005 05-TK-006	PP	0.0150	LB/ADTUP LB/ODTUP	N/A N/A	N/A N/A	5.39	0.00
O Scal Lank	Total Emissions	02-1K-000	pp	0.0430	LB/ODIOF	N/A	N/A	10.39	0.00
	Total Enteriors							102//	0.00
-Line (Hardwood) O ₂ Delignification ejects Drainers Vibratory Hood		04-PU-021	ъ, с	0,0027	LB/ODTUP	0.0035	LB/ODTUP	0.31	0.28
W Decker Washer		04-PU-025		0.1800	LB/ODTUP	0.0033	LB/ODTUP	20.12	1.38
1 POW Washer		04-PU-029	b, c b, c	0.0622	LB/ODTUP	0.0779	LB/ODTUP	6.95	6.43
creen Dilution Tanks		04-TK-020	b, c	0.0022	LB/ODTUP	0.0082	LB/ODTUP	0.53	0,66
efined Rejects Tank		04-TK-020	b, c	0.0021	LB/ODTUP	0.0021	LB/ODTUP	0.23	0.17
W O, Blow Tank		04-TK-028	b, c	0.0044	LB/ODTUP	0.0021	LB/ODTUP	0.49	7.03
IW No. 1 POW Seal Tank		04-TK-030	b, c	0.0076	LB/ODTUP	0.0560	LB/ODTUP	0.84	4.51
rown Stock Decker Seal Tank		04-TK-026	b, c	0.0415	LB/ODTUP	0.0560	LB/ODTUP	4.64	4.51
	Total Emissions	•						34.11	24.96
-Line (Hardwood) Batch Digesters &	Brown Stock Wash	ning							
io. I & 2 Combined Knot Tank		02-TK-034	b, c	0.0050	LB/ODTUP	0.0050	LB/ODTUP	0.56	0.41
Batch Digesters		02-PU-002-013	d, n	0.0726	LB/ADTUP	0.0726	LB/ADTUP	9.02	6.49
io. 1 BSW No. 1 Drum		03-PU-001	b, c	0.4750	LB/ODTUP	0.4750	LB/ODTUP	53.09	38.23
ia. I BSW No. 2 Drum		03-PU-001	b, c	0.2300	LB/ODTUP	0.2300	LB/ODTUP	25.70	18.51
io. 2 BSW No. 1 Drum		03-PU-003	b, c	0.4750	LB/ODTUP	0.4750	LB/ODTUP	53.09	38.23
io. 2 BSW No. 2 Drum		03-PU-003	b. c	0.2300	LB/ODTUP	0.2300	LB/ODTUP	25.70	18.51
io. 1 BSW Foam Tank		03-TK-011	b, c	0.1550	LB/ODTUP	0.1550	LB/ODTUP	17.32	12.47
io. 2 BSW Foam Tank		03-TK-012	b, c	0.1550	LB/ODTUP	0.1550	LB/ODTUP	17.32	12.47
	Total Emissions							201.81	145.32
-Line (Hardwood) Bleach Plant			W.F. I. Bankar						
crubber		05-CD-016-001	PP	8800.0	LB/ADTUP	0.0140	LB/ADTUP	1.09	1.25
		05-PU-017	PP	0.0001	LB/ODTUP	0.0008	LB/ODTUP	0.01	0.06
/O Tower		05-TK-015	d, h	0.0038	LB/ODTUP	0.0058_	LB/ODTUP	0.43	0.47
/O Tower 5 High Density Tank				0.0120	LB/ADTUP	0.0150	LB/ADTUP	1.49	1.34
/O Tower 5 High Density Tank /O Washer Hood Vent		05-PU-018	նե				LB/ODTUP	3.91	3.46
/O Tower 5 High Density Tank /O Washer Hood Vent		05-PU-018 05-TK-019	bb bb	0.0350	LB/ODTUP	0.0430	LB/ODTOF		
/O Tower 5 High Density Tank /O Washer Hood Vent	Total Emissions					0.0430	LB/ODTOF	6.93	6.59
/O Tower 5 High Density Tank //O Washer Hood Vent //O Seal Tank	Total Emissions	05-TK-019	ŋ	0.0350	LB/ODTUP_			6.93	6.59
/O Tower 5 High Density Tank //O Washer Hood Vent //O Seal Tank	ı					0.0430	LB/ADTUP	0.13	0.17
/O Tower 5 High Density Tank /O Washer Hood Vent /O Seal Tank	Total Emissions Total Emissions	05-TK-019	ŋ	0.0350	LB/ODTUP_			6.93	6.59
//O Tower S High Density Tank //O Washer Hood Vent //O Seal Tank VHC System/Thermal Oxidizer 3 Paper Machine	ı	05-TK-019 N/A	d, ss	0.0350	LB/ODTUP	0.0005	LB/ADTUP	0.13 0.13	6.59 0.17 0.17
//O Tower S High Density Tank //O Washer Hood Vent //O Seal Tank VHC System/Thermal Oxidizer 3 Paper Machine	Total Emissions	05-TK-019	ŋ	0.0350	LB/ODTUP_			0.13 0.13 4.96	0.17 0.17 0.00
//O Tower S High Density Tank //O Washer Hood Vent //O Seal Tank VHC System/Thermal Oxidizer 3 Paper Machine 3 Paper Machine	ı	05-TK-019 N/A	d, ss	0.0350	LB/ODTUP	0.0005	LB/ADTUP	0.13 0.13	6.59 0.17 0.17
2/O Tower 5 High Density Tank 7/O Washer Hood Vent 7/O Scal Tank 7/O Sca	Total Emissions	05-TK-019 N/A N/A	d. ss	0.0350	LB/ADTUP	0.0005 N/A	LB/ADTUP	0.13 0.13 0.13 4.96 4.96	0.17 0.17 0.10 0.00
CPUIDED TO STATE OF THE STATE O	Total Emissions	05-TK-019 N/A	d, ss	0.0350	LB/ODTUP	0.0005	LB/ADTUP	0.13 0.13 4.96	0.17 0.17 0.00
2/O Tower 5 High Density Tank 7/O Washer Hood Vent 7/O Seal Tank	Total Emissions Total Emissions	05-TK-019 N/A N/A	d. ss	0.0350	LB/ADTUP	0.0005 N/A	LB/ADTUP	0.13 0.13 0.13 4.96 4.96	0.17 0.17 0.10 0.00 0.00
2/O Tower 5 High Density Tank 7/O Washer Hood Vent 7/O Washer Hood Vent 7/O Seal Tank	Total Emissions Total Emissions	N/A N/A N/A	d. ss	0.0350 0.0005 0.0090	LB/ADTFBP	0.0005 N/A 0.0690	LB/ADTUP	6.93 0.13 0.13 1.13 4.96 4.96 3.30 3.30	0.17 0.17 0.00 0.00 5.68
/O Tower 5 High Density Tank /O Washer Hood Vent /O Seal Tank VHC System/Thermal Oxidizer 3 Paper Machine 3 Paper Machine 4 Pulp Dryer 4 Pulp Dryer 5 Paper Machine	Total Emissions Total Emissions Total Emissions	05-TK-019 N/A N/A	d. ss	0.0350	LB/ADTUP	0.0005 N/A	LB/ADTUP	6.93 0.13 0.13 4.96 4.96 3.30 3.30 12.67	0.17 0.17 0.10 0.00 0.00 5.68 5.68
20 Tower 5 High Density Tank 70 Washer Hood Vent 70 Scal Tank VHC System/Thermal Oxidizer 3 Paper Machine 3 Paper Machine 4 Pulp Dryer 4 Pulp Dryer	Total Emissions Total Emissions	N/A N/A N/A	d. ss	0.0350 0.0005 0.0090	LB/ADTFBP	0.0005 N/A 0.0690	LB/ADTUP	6.93 0.13 0.13 1.13 4.96 4.96 3.30 3.30	0.17 0.17 0.00 0.00 5.68

References

- (a) I ADTBP = 0.9 ODTBP, I ADTUP (hardwood) = 0.94 ADTBP, I ADTUP (softwood) = 0.93 ADTBP
- (b) Methanol emission factors were obtained from Mill test data developed by Weston Solutions in August, 2003.
- (c) Footnote no longer used.
- (d) Emission factors were obtained from the Mill's annual EAOR data.
- (c) Footnote no longer used.
- (f) During the Weston Solutions August, 2003 test program a vacuum was detected on the Atmospheric Diffusion Washer and no emissions were quantified. To be conservative, IP applied a Mill G emission factor from NCASI Technical Bulletin 678 for Methanol.
- (g) The emission factor for the Refined Rejects Tank represents combined hardwood and softwood pulp.
- (h) The lb/hr emission rate is multiplied by the annual average hours of operation.
- (i) Emission factor is multiplied by 0.01 or 1% to account for the allowable uncontrolled venting permitted by 40 CFR Part 63, Subpart S.
- (j) Since no flow was detected during testing, the NCASI Technical Bulletin 678 emission factor was adjusted by reducing it by 90% (multiplying by 0.1).
- (k) Emission factors were obtained from NCASI Technical Bulletin No. 849.
- (l) Footnote no longer used.
- (m) Since no flow was detected during testing, an emission factor of 0.0092 LB/ADTUP was used. This emission factor is the average of four of the five SWD diffuser systems referenced in NCASI TB 849.
- (n) Batch digester emissions are based on the emission factor shown and the mill specific relationship of 3.63 tons of hardwood chips producing 1 hardwood ADTUP, and 4.44 tons of softwood chips producing 1 softwood ADTUP.
- (o) Assume 99% TRS removal efficiency at the Thermal Oxidizer: NCASI Technical Bulletin 849 August, 2002.
- (p) The 1998, 1999, and 2003 production rates for the paper machines (P3, P4, and P5) were not available in order to create the 1998/1999 and 2003/2004 baselines, so the missing rates were estimated using the ratio of bleached pulp production for the missing years and 2004 (i.e., to estimate the 2003 P3 Paper Machine production, multiply the known 2004 P3 Paper Machine production rate by the ratio of bleached pulp production for 2003/2004).
- (q) Footnote no longer used
- (r) Footnote no longer used.
- (s) Emission factors were obtained from the NCASI Technical Bulletin No. 849, sum of EF for all knotter sources except outlier from Mill W.
- (t) Emission factors for woodyard activity are taken directly from the Mill's EAOR report.
- (u) Baseline emission factor for the Thermal Oxidizer was obtained from a January, 2005 Weston Solutions Test Report.
- (v) Emission factors were obtained from the NCASI Technical Bulletin No. 884.
- (w) CO emission factors were obtained from the NCASI Technical Bulletin No. 884, Table 4.8 and 4.9.
- (x) Emission factors are a function of current production and permitted emission rates.
- (y) The #1 POW vent includes Press, Press Feed Tank and #1 POW. For the future scenario, the #1 POW will operate as a brown stock decker and utilize its baseline emission factor.
- (z) For the future scenario, the Pine O_2 Blow Tank will act as a Reject Refine Feed tank it will not have pressure drop, additional VOC generation across O_2 stage, or O_2 liberation to assist VOC volatilization, so the emission factor for the Secondary Knotter Level Tank is used.
- (aa) The Press Feed Tank will be used in the future scenario as part of the sereening system. Since there is not an individual emission factor for this tank, the future emissions for the Refined Rejects Tank are calculated with its baseline emission factor, and included in this analysis to account for the future use of the Press Feed Tank, even though the Refined Rejects Tank will not be used in the future scenario.
- (bb) Data was not available for the A-Line Bleach Plant, so the B-Line data was applied.
- (ee) Foomore no longer used.
- (dd) Baseline and future emissions were calculated based on truck traffic along various routes at the mill.
- (ec) H2SO4 emission factor for the Thermal Oxidizer was obtained from a February, 2004 ENSR Test Report.
- (ff) Future emission factor for the Thermal Oxidizer was obtained by taking 1.5 times the average tested mill emissions.
- (gg) Future emission factor for the Thermal Oxidizer was obtained by taking 1.25 times the average tested mill emissions.
- (hh) Baseline emission factor for the Thermal Oxidizer was obtained by using the current mill emissions.
- (ii) Baseline and future emission factor for the Thermal Oxidizer was obtained by using the average tested mill emissions
- (jj) Baseline emission factor for the Thermal Oxidizer was obtained by using the mill's permit limit.
- (kk) Baseline and future CO emission factors for the Thermal Oxidizer were obtained from a January. 2005 Weston Solutions Test Report.
- (II) Future production from the P5 Paper Machine will be unbleached.
- (mm) Footnote no longer used
- (nn) In the future, the Screen Dilution Tank will be used and referred to as the Cleaner Dilution Tank, so future emissions are calculated using an emission factor for the currently Non-Operational Cleaner Dilution Tank, which was obtained from the Mill's annual EAOR data.
- (oo) In the future, the #1 POW will discontinue use and be converted to the Brown Stock Decker #2. In its place, two new Brown Stock Deckers (#1 and #2) will begin operating with the same emission factor as the original (and still operational) Brown Stock Decker. However, the total pulping throughput is split between the two decker sources.
- (pp) Emission factors are from 1996 Mill-specific emission test data for the Bleach Plant Systems.
- (qq) Footnote no longer used.
- (rr) For the future scenario, baseline Λ-Line (softwood) O₂ Delignification System emission factors were applied to the equivalent sources in the B-Line O₂ Delignification System. The emission factor for the Λ-Line's Pine Decker Filtrate Tank was split between the B-Line's HW No. I POW Seal Tank and Brown Stock Decker Seal Tank.
- (ss) Emission factors are assumed to be as methanol

VOC Emission Factor Justification

IP Pensacola Mill Reconfiguration Project VOC Emission Factor Justification

A-Line (Softwood) O₂ Delignification Mill Area:

Baseline Emission Factors

The VOC actual baseline emissions for the A-Line (Softwood) O₂ Delignification are based on Mill-specific and unit specific emission test data from the July 2003 Maximum Achievable Control Technology (MACT) High Volume Low Concentration (HVLC) testing program using heated summa canisters. The emission testing measured methanol, which is the predominate volatile organic compound (VOC) at most of the process sources at the IP Mill. Therefore the methanol emissions from the A-Line (Softwood) O2 Delignification system were used to represent VOC.

Projected Actual Emission Factors

In the future, the A-Line (Softwood) O₂ Delignification system will be reconfigured by eliminating many process sources and reusing some process sources in a new capacity. However, since this line will now produce unbleached pulp, there will be no O₂ delignification process and as a result, VOC emissions will be reduced. The A-Line (Softwood) O₂ Delignification sources that will continue to operate include the Brown Stock Decker (two of these), the Screen Dilution Tank, the Pine O₂ Blow Tank (renamed), and the Pine Decker Filtrate Tank. In addition a new Press Feed Tank will be installed. Of the four existing sources, each source will act to process softwood pulp; therefore, the Mill-specific MACT HVLC emission factors will continue to be applicable except for two instances. First, the Pine O₂ Blow Tank will not receive a pressurized process stream as it currently does, rather it will operate as a Rejects Refiner Feed Tank which will receive a constant process flow at non-pressurized conditions. By operating with a constant flow at non-pressurized conditions and considering the volume of process stream, the Mill believes that the baseline emission factor for the Screen Dilution Tank will be representative of future emissions for the A-Line Reject Refiner Feed Tank. Secondly, the Screen Dilution Tank will act as a Cleaner Dilution Tank in the future. The Mill does not have a Mill-specific emission factor for the Cleaner Dilution Tank; however previous air permitting projects at the Mill have utilized a factor of 0.0065 lbs VOC per oven dried ton of pulp (ODTP). The Cleaner Dilution Tank will be in the same general process loop as the existing Refined Reject Tank. The 0.0065 lbs VOC per ODTP emission factor assigned to the Cleaner Dilution Tank is higher than, but still comparable to, the Refined Reject Tank baseline emission factor (0.0032 lbs VOC/ODTP) for softwood and thus should be a conservative representation of future emissions. The process stream for the new Press Feed Tank will be similar to the process stream for the existing Refined Rejects Tank, which will be eliminated, and thus the Refined Rejects Tank baseline VOC emission factor was used for the new Press Feed Tank.

Projected actual emissions reflect the maximum A-Line softwood annual production rates multiplied by the respective emission factors.

VOC Emission Factor Justification

Mill Area: A-Line (Softwood) Kamyr Digester and Brown Stock Washing

Baseline Emission Factors

The VOC actual baseline emissions for the A-Line (Softwood) Kamyr Digester System and Brown Stock Washing System are based on Mill-specific emission test data (as the first priority), historic Mill reporting data (as the second priority), and NCASI data (as the third priority). Mill-specific methanol emission test data from the July 2003 MACT HVLC testing program were used for the High Density Diffusion Tank and 1st and 2nd Stage Filtrate Tank, which are part of the Brown Stock Washing System. A NCASI VOC emission factor was used for the Atmospheric Diffusion Washer, which is also part of the Brown Stock Washing System, and a Mill-specific VOC emission factor that is used in annual reporting of emissions was used for the Kamyr Digester System. Since methanol is the predominate volatile organic compound (VOC) at most of the process sources at the IP Mill, the methanol emission factors were used to represent VOC.

The emission factor for the Atmospheric Diffusion Washer is based on information contained in NCASI Technical Bulletin 678. Specifically methanol data for Mill G were used. Mill G is a hardwood/softwood mill located in the southeast. The softwood line at Mill G uses a continuous digester, as does the Pensacola Mill, and then splits the flow through three, two-stage diffusion washers. Due to the species being pulped, the Mill location (the southeast), and the use of similar equipment, the Mill G diffusion washer data represent a reasonable surrogate for the Pensacola Mill. Although Mill G is a surrogate for the Pensacola Mill, there is a notable difference between the two Mills. Mill G uses shower water with higher methanol concentrations (higher methanol concentrations in the shower water result in higher methanol air emissions) than the Pensacola Mill. Thus the Mill G methanol emission factor (0.043 lbs/ODTP) will overstate methanol emissions. Also, the Pensacola Atmospheric Diffusion Washer operates at atmospheric pressure or at a slight vacuum. Therefore, there is little or no exhaust flow from the Atmospheric Diffusion Washer. As a result, the Mill G emission factor was multiplied by 0.10 to account for the fact that the Pensacola Diffusion Washer operates at atmospheric pressure

The Mill uses an emission factor of 1.35 lbs of VOC per ton of air dried unbleached pulp (ADTUP) to calculate annual uncontrolled Kamyr VOC emissions for reporting purposes. Since the emission factor is for uncontrolled emissions and, under MACT, uncontrolled emissions may occur for up to 1% of the year, the VOC emission factor was multiplied by 0.01. Baseline emissions were then determined by multiplying the VOC/ADTUP emission factor, 0.0135 lbs/ADTUP, by the actual baseline annual unbleached softwood pulp production. It should that 99% of the time digester emissions are collected and controlled by the Thermal Oxidizer to meet MACT requirements. Uncontrolled venting from the digester is uncommon and restricted to no more than 1% of the annual hours of operation.

Projected Actual Emission Factors

In the future, the A-Line (Softwood) Kamyr Digester System and Brown Stock Washing System will operate in a similar manner to the way in which they are currently operating. Therefore, it is reasonable to use the same emission factors for the projected actual emissions as were used for the baseline actual emissions. To determine projected actual

emissions, the maximum annual A-Line softwood production rates were multiplied by these baseline/future emission factors.

VOC Emission Factor Justification Mill Area: A-Line (Softwood) Bleach Plant

Baseline Emission Factors

The VOC actual baseline emissions for the A-Line (Softwood) Bleach Plant System are based on historic Mill-specific emission test data and site-specific Method 25A testing data that were collected in 1996 for the Bleach Plant Scrubber and the E_o Washer Hood Vent.

The Pensacola Mill compared the Mill-specific test data to emission factors contained in NCASI Technical Bulletin 679 and determined that the sets of data were comparable. VOC baseline actual emissions for the No. 4 and No. 6 High Density Storage Tank (softwood pulp) were determined using a pound per hour (lb/hr) VOC emission factor from the No. 5 High Density Storage Tank (hardwood pulp). The emission factor for the No. 5 High Density Storage Tank has been used historically for other air permitting projects at the Mill and is a reasonable surrogate for softwood pulp high density storage tanks. There are no NCASI data for bleached high density storage tanks.

For the E_o Tower and E_o Seal Tank the Pensacola Mill has reported VOC emissions based on historic emission factors. The A-Line (softwood) and B-Line (hardwood) VOC emission factors for the E_o Tower are 0.001 and 0.0001 lb per oven dried ton unbleached pulp (ODTUP) respectively. The A-Line (softwood) E₀ Seal Tank and B-Line (hardwood) E_o Seal Tank VOC emission factors are 0.0525 and 0.0427 lb per ODTUP respectively. The Mill has not been able to find the emission testing documentation for either the E₀ Towers or the E₀ Seal Tanks emission factors; however, a review of National Council for Air and Stream Improvement (NCASI) Technical Bulletins 679 and 760 provides VOC data for an E_o Tower/Washer for a 100% chlorine dioxide (ClO₂) softwood Mill. The NCASI data for the E₀ Washer Tower/Washer include two tests with emission factors ranging from 0.00011 lb C/ADTBP to 0.002 lb C/ADTBP. factors are comparable to the Pensacola Mill's A-Line (softwood) factor. Therefore, although direct documentation is not available for the E₀ Tower and the E₀ Seal Tank emission factors, the Mill does believe that the historical factors are supportable. A copy of the appropriate sections of NCASI Technical Bulletins 679 and 760 are included with the revised air construction permit application.

Projected Actual Emission Factors

In the future, the A-Line will only produce unbleached pulp; therefore, operations associated with the A-Line (Softwood) Bleach Plant System will be indefinitely suspended. As a result, there are no projected actual emissions.

VOC Emission Factor Justification

Mill Area: B-Line (Hardwood) O₂ Delignification

Baseline Emission Factors

The VOC actual baseline emissions for the B-Line (Hardwood) O₂ Delignification are based on Mill-specific emission test data from the July 2003 Maximum Achievable Control Technology (MACT) High Volume Low Concentration (HVLC) testing program. The emission testing measured methanol, which is the predominate volatile organic compound (VOC) at most of the process sources at the IP Mill and thus is appropriate for determining VOC emissions.

Projected Actual Emission Factors

In the future the B-Line O₂ Delignification system will be used to process softwood pulp; however, the rate at which softwood pulp is processed will be lower than current production levels. All of the existing B-Line O₂ Delignification process units will continue to operate in the same fashion. The Mill reviewed the baseline A-Line O₂ Delignification (softwood) emission factors and applied them to the B-Line as follows:

B-Line Emission Source	Equivalent A-Line Source	Future B-Line EF (lb/ODTUP)
Rejects Drainers Vibratory Hood	Reject Drainer	0.0048
B-Line Decker Washer	Brown Stock Decker	0.0235
No. 1 Post O ₂ Washer	A-Line No. 1 Post O ₂ Washer	0.110
Screen Dilution Tank	A-Line Screen Dilution Tank	0.0113
Refined Reject Tank	A-Line Refined Reject Tank	0.0029
B-Line O ₂ Blow Tank	A-Line O ₂ Blow Tank	0.1203
B-Line No. 1 Post O ₂ Seal Tank ^(a)	Pine Decker Filtrate Tank	0.0771
Brown Stock Decker Seal Tank(a)	Pine Decker Filtrate Tank	0.0771

⁽a) The Pine (A-Line) Decker Filtrate Tank includes emissions from the A-Line Brown Stock Decker Seal Tank and the A-Line No. 1 Post O₂ Seal Tank; therefore the emission factor for the Pine Decker Filtrate Tank was divided by two since the B-Line system will have separate vents for the B-Line No. 1 Post O₂ Seal Tank and Brown Stock Decker Seal Tank.

Currently, the B-Line O₂ Delignification combined methanol emission factor is 0.420 lbs per ODTP. The future B-Line O2 Delignification combined methanol emission factor will be 0.427 lbs per ODTP.

B-Line (Hardwood) Batch Digesters and Brown Stock Washing Mill Area:

Baseline Emission Factors

The VOC actual baseline emissions for the B-Line (Hardwood) Batch Digesters and Brown Stock Washing System are based on Mill-specific emission test data. Millspecific and emissions unit-specific emission test data from the July 2003 MACT HVLC testing program were used for the No. 1 and No. 2 Combined Knot Tank and the No. 1 and No. 2 Brown Stock Washing Lines. A Mill-specific emission factor that is used in annual reporting of emissions was used for the Batch Digester System. The MACT HVLC emission testing measured methanol, which is the predominate volatile organic compound (VOC) at most of the process sources at the IP Mill and thus is appropriate for determining VOC emissions.

Projected Actual Emission Factors

In the future, the B-Line Batch Digester System and Brown Stock Washing System will process softwood only. It is anticipated that softwood pulping in the B-Line Batch Digester System will not result in greater VOC emissions relative to hardwood pulping. VOC data listed in Table 4.2 of NCASI Technical Bulletin 884 for softwood batch digesters indicate a VOC emission factor of 0.012 lbs C/ton of chips, which is less than the emission factor used to establish the baseline VOC emissions for the B-Line Batch Digesters. Therefore the use of the hardwood emission factor 0.02 lbs C/ton chips will be conservative estimate of future actual emissions.

For the B-Line Brown Stock Washing System, the existing methanol emission factors were maintained for determining future emissions. The Mill reviewed Table 4.6 of NCASI Technical Bulletin 884 and determined that the mean emission factors for hardwood and softwood vacuum drum washers are very similar. The average softwood VOC emission factor is 0.28 lbs C/ADUBP and the average hardwood emission factor is 0.29 lbs C/ADTUBP. Since the softwood and hardwood average factors are so similar, it is reasonable to continue to use the site-specific data for the B-Line system.

Mill Area: **B-Line (Hardwood) Bleach Plant System**

Baseline Emission Factors

The VOC actual baseline emissions for the B-Line (Hardwood) Bleach Plant System are based on Mill-specific emission test data that were collected in 1996 for the hardwood system including the Bleach Plant Scrubber, the E₀ Washer Hood Vent, the E₀ Seal Tank, and the E₀ Tower Vent. VOC baseline actual emissions for the No. 5 High Density Storage Tank were based on an emission factor that has been used for other air permitting projects at the Mill. There are no NCASI data for bleached high density storage tanks.

Projected Actual Emission Factors

The VOC actual baseline emissions for the B-Line Bleach Plant System were adjusted to reflect bleaching of softwood pulp. Emission factors from the 1996 mill-specific test data for the A-Line Bleach Plant System were used for the corresponding B-Line emissions units. No adjustment was made to No. 5 High Density Storage Tank VOC emission factor. There are no NCASI data for bleached high density storage tanks.

Mill Area: Thermal Oxidizer

Baseline Emission Factors

The VOC actual baseline emissions for the Thermal Oxidizer are based on 2005 Millspecific stack test data. The 2005 stack test data indicated non-detect values for all three test runs. The Mill conservatively used 100% of the detection limit and the concurrent pulping production rate to develop an emission factor. The resulting VOC emission factor from the stack test data was 0.0006 lbs of carbon per ADUBP. The emission factor was then multiplied by the baseline pulp production rate to determine baseline actual emissions.

Projected Actual Emission Factors

The VOC projected actual emissions were calculated using the baseline emission factor and the maximum projected softwood annual production rate (i.e., 8,760 hours of operation). Since the Thermal Oxidizer is highly efficient at destroying VOCs (99%) removal efficiency), it is reasonable to assume that the VOC emission factor will be unchanged.

Mill Area: No. 3 Paper Machine, No. 4 Pulp Dryer, and No. 5 Paper Machine

Baseline Emission Factors

The Mill does not have Mill-specific VOC data for either the No. 3 Paper Machine, the No. 4 Pulp Dryer, or the No. 5 Paper Machine. Consequently, a review was conducted of NCASI data. VOC data listed in Table A-18 of NACSI Technical Bulletin 858 were reviewed and were determined to be representative for the Pensacola Mill. The VOC data are based on two mills, Mill K and Mill N. Mill K is a bleached hardwood mill while Mill N is a bleached softwood Mill. Since the No. 3 Paper Machine, No. 4 Pulp Dryer, and No. 5 Paper Machine could use either softwood or hardwood, it is appropriate to use the average VOC emission factor from the two mills, 0.069 lbs C per air dried ton of finish product (ADTFP), to represent VOC emissions from the No. 3 Paper Machine, No. 4 Pulp Dryer, and No. 5 Paper Machine.

Projected Actual Emission Factors

In the future, the No. 3 Paper Machine will be decommissioned while the No. 4 Pulp Dryer will process bleached fluff pulp and the No. 5 Paper Machine will produce linerboard from unbleached softwood pulp. The Mill relied on NCASI data to calculate future actual emissions for the No. 4 Pulp Dryer and No. 5 Paper Machine. Specifically, VOC data listed in Table A-18 of NACSI Technical Bulletin 858 were reviewed and were determined to be applicable for representing the future operating configuration of the Mill. The data in Table A-18 include emission factors for one unbleached softwood/hardwood mix mill located in the southeast (Mill G) and one unbleached softwood mill located in the northwest (Mill H). Since neither Mill exactly represented the Pensacola Mill, the Mill averaged the two emission factors. The resulting average emission factor is 0.51 lbs C/ADTFP. The VOC emission factor was multiplied by the future maximum annual production to determine future actual VOC emissions.

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TABLE VI.A.9 SUMMARY OF EMISSION TEST RESULTS MILL G SOFTWOOD BROWN STOCK WASHING

f			
ANALYTE	SOFTWOOD DIFFUSION	l	EVETEM YOTAL
ANALYTE	WASHER VENT (GV14)	VENT (GV15)	SYSTEM TOTAL
HEATED CANISTER	AVG (lb/T)	AVG (lb/T)	(lb/T)
acetaldehyde (H)	1.8E-3	8.0E-5	1.8E-3
methanol (H)	4.1E-2	2.4E-3	4.3E-2
methyl mercaptan	3.4E-4	1.8E-5	3.6E-4
acetone	3.6E-3	2.0E-4	3.8E-3
dimethyl sulfide	1.4E-2	2.2E-3	1.6E-2
methylene chloride (H)	< 2.5E-5	< 4.8E-6	< 3.0E-5
1,2-dichloroethylene	< 1.0E-5	< 1.9E-6	< 1.2E-5
methyl ethyl ketone (H)	1.5E-3	1.5E-4	1.7E-3
n-hexane (H)	1.1E-4	1.6E-5	1.2E-4
chloroform (H)	< 5.0E-5	< 9.5E-6	< 6.0E-5
1,2-dichloroethane (H)	< 1.4E-5	< 2.6E-6	< 1.6E-5
1,1,1-trichloroethane (H)	< 1.4E-5	< 2.6E-6	< 1.7E-5
benzene (H)	1.1E-5	3.5E-7	1.1E-5
carbon tetrachlonde (H)	< 6.5E-5	< 1.2E-5	< 7.7E-5
trichloroethylene (H)	U 1.8E-5	U 3.8E-6	U 2.2E-5
methyl isobutyl kotone (H)	3.7E-5	3.3E-6	4.0E-5
dimethyl disulfide	1.7E-2	6.0E-4	1.8E-2
1,1,2-trichloroethane (H)	< 1.4E-5	< 2.6E-6	< 1.7E-5
toluene (H)	2.0E-4	1.3E-5	2.2E-4
tetrachloroethylene (H)	< 1.7E-5	< 3.3E-6	< 2.1E-5
chlorobenzene (H)	U 3.2E-6	< 7.4E-7	U 3.6E-6
m,p-xylene (H)	6.2E-5	4.1E-6	6.6E-5
o-xylene (H)	< 3.7E-6	< 7.0E-7	< 4.4E-6
xylenes (H)			
styrene (H)	3.8E-4	2.2E-5	4.0E-4
alpha-pinene			
beta-pinene			
terpenes	SAT	1.3E-3	> 1.3E-3
1.2,4-trichlorobenzene (H)	< 6.4E-6	< 1.2E-6	< 7.6E-6
acrolein (H)	5.2E-5	< 1.1E-6	5.2E-5
IMPINGER			
methanol (H)			-
acetone			
methyl ethyl ketone (H)	-		
acetaldehyde (H)			
lacrolein (H)		 	·
formaldehyde (H)	< 4.2E-5	< 7.6E-6	< 5.0E-5
Total HAPs	<u></u>		
l————	4.5E-2	2.7E-3	4.8E-2
THC (Method 25A)	2.9E-1	1.3E-2	3.0E-1
Flow (DSCFM)	358	66	424
PROD RATE, ODTP/D	569	569	569

U = UNEXPECTED AND UNCONFIRMED BY GC/MSD ODTP/D = OVEN DRIED TONS OF PULP PER DAY

H = CAA HAP

SAT = SATURATED (ABOVE DETECTOR QUANTITATION RANGE)

O. Mill N Softwood Bleach Plant Emissions

As shown in Figure IV.I.2, all vent gases at the softwood bleach plant in Mill N are collected and scrubbed with the exception of the (E,O+P) tower/washer vent (NBP3). The combined vent (NBP1) includes vent gases from the D100, D₁ and D₂ stage tower/washer and seal tank vents. The combined vent is routed a caustic scrubber for C1O₂ control. All these vents were tested. The results of the HAP emission testing on these vents are summarized in Table V.O.1. The detailed results of these tests are included in Appendix B. The results of liquid stream analyses are summarized in Table V.O.2. The detailed results of liquid streams analyses are included in Appendix C. The vent gas parameters for sources tested are included in Appendix D.

The data in <u>Table V.O.1</u> show that the total organic HAPs in the combined vent before the scrubber (NBP1) averaged 0.053 lb/ODTP. Five HAPs were identified in these gases. Methanol was the major HAP, accounting for 64 percent of the total organic HAP content of the vent gas. Acetaldehyde and chloroform accounted for 29 percent and 3 percent, respectively, of the total. Acetone and terpenes, which are not HAPs, were present in the combined vent gas. The EPA Method 25A total VOC content of the vent gas averaged 0.013 lb C/ODTP.

The combined vent gases are scrubbed with an alkaline solution to remove Cl_2 and ClO_2 . The data in <u>Table V.O.1</u>, show that the total organic HAP emissions from the scrubber (NBP2) averaged 0.17 lb/ODTP. Five HAPS were identified in these emissions. Methanol accounted for over 94 percent of the total organic HAP emission. Acetone and terpenes, which are not HAPs, were present in the emissions from the scrubber. The EPA Method 25A total VOC emissions from this source averaged 0.023 lb C/ODTP.

The emissions data for the (E,O+P) tower/washer vent (NBP3), presented in <u>Table V.O.1</u>, show that the total organic HAP emissions averaged 0.012 lb/ODTP. Seven HAPs were identified in these emissions. Methanol accounted for 93 percent of the total organic HAP emissions. Acetaldehyde and chloroform accounted for 4 percent and 2 percent, respectively, of the total organic HAP emissions. Acetone and terpenes, which are not HAPs, were present in the emissions from this vent. The EPA Method 25A total VOC emission from this source averaged 0.0017 lb C/ODTP.

As shown in Figure IV.I.2, the total emissions from the bleach plant are the sum of the emissions from sources NBP2 and NBP3. As shown in Table V.O.1, the total organic HAP emissions from the Mill N softwood bleach plant averaged 0.18 lb/ODTP. Methanol accounted for over 96 percent of the total organic HAP emissions. Acetaldehyde and chloroform accounted for 2 percent and 1 percent, respectively, of the total organic HAP emissions. The EPA Method 25A total VOC emissions from the bleach plant averaged 0.025 lb C/ODTP.

The results of analyses of various process streams are summarized in <u>Table V.O.2</u>. The data show that methanol was the major analyte in four out of five streams. The D_2 stage shower water contained methanol below the detection limit. Low levels of methyl ethyl ketone, acetaldehyde and chloroform were also measured in several streams.

TABLE V.O.1 SUMMARY OF EMISSION TEST RESULTS MILL N SOFTWOOD BLEACH PLANT

	* BLEACH PLANT	1	(E,O+P)	· · · · · · ·
	SCRUBBER	SCRUBBER	TOWER	TOTAL
ANALYTE	INLET (NBP1)	OUTLET (NBP2)	(NBP3)	EMISSIONS
HEATED CANISTER	AVG (Ib/T)	AVG (Ib/T)	AVG (lb/T)	
acetaldehyde (H)	1.6E-2	3.2E-03	4.7E-04	3.6E-03
methano! (H)	3.4E-2	1.6E-1	1.1E-2	1.7E-1
methyl mercaptan	U 3.4E-2	U 1.3E-2	< 8.3E-5	U 1.3E-2
acetone	4.3E-3	2.4E-3	1.8E-4	2.6E-3
dimethyl sulfide	< 1.7E-3	< 1.9E-3	< 1.1E-4	< 2.0E-3
methylene chioride (H)	< 4.6E-4	< 5.2E-4	< 2.9E-5	< 5.5E-4
1,2-dichloroethylene	< 1.6E-4	1.8E-4	7.4E-6	1.9E-4
methyl ethyl ketone (H)	< 1.8E-4	< 2.0E-4	< 1.1E-5	< 2.1E-4
n-hexane (H)	< 4.7E-5	< 5.3E-5	4.3E-6	3.1E-5
chloroform (H)	1.7E-3	1.7E-3	2.8E-4	2.0E-3
1,2-dichloroethane (H)	< 2.1E-4	< 2.4E-4	< 1.4E-5	< 2.5E-4
1,1,1-trichloroethane (H)	< 2.2E-4	< 2.4E-4	< 1.4E-5	< 2.6E-4
benzene (H)	3.4E-5	7.5E-5	4.2E-6	7.9E-5
carbon tetrachloride (H)	< 1.0E-3	< 1.1E-3	< 6.3E-5	< 1.2E-3
trichloroethylene (H)	< 2.1E-4	< 2.4E-4	< 1.4E-5	< 2.5E-4
methyl isobutyl ketone (H)	< 6.1E-5	< 6.9E-5	< 3.9E-6	< 7.3E-5
dimethyl disulfide	< 2.5E-3	< 2.9E-3	< 1.6E-4	< 3.0E-3
1,1,2-trichloroethane (H)	< 2.2E-4	< 2.4E-4	< 1.4E-5	< 2.6E-4
toluene (H)	< 5.0E-5	< 5.6E-5	< 3.2E-6	< 5.9E-5
tetrachioroethylene (H)	< 2.7E-4	< 3.0E-4	< 1.7E-5	< 3.2E-4
chlorobenzene (H)	< 6.1E-5	< 6.9E-5	< 3.9E-6	< 7.3E-5
m,p-xylene (H)	< 5.7E-5	< 6.5E-5	< 3.6E-6	< 6.8E-5
o-xylene (H)	7.3E-5	< 6.5E-5	< 3.6E-6	< 6.8E-5
xylenes (H)				
styrene (H)	< 5.6E-5	< 6.4E-5	4.0E-6	3.6E-5
alpha-pinene				i
beta-pinene				
terpenes	1.9E-3	2.6E-3	2.2E-4	2.8E-3
1,2,4-trichiorobenzene (H)	< 9.8E-5	< 1.1E-4	< 6.2E-6	< 1.2E-4
acrolein (H)	< 9.1E-5	U 1.6E-4	U 1.2E-5	U 1.7E-4
IMPINGER				
methanol (H)				
acetone				
methyl ethyl ketone (H)				
acetaldehyde (H)				
acrolein (H)				
formaldehyde (H)	< 3.8E-4	< 3.9E-4	< 2.9E-5	< 4.2E-4
Total HAPs	5.3E-2	1.7E-1	1.2E-2	1.8E-1
THC (Method 25A)	1.3E-2	2.3E-2	1.7E-3	2.5E-2
Flow (DSCFM)	7500	7693	631	8324
PROD RATE, ODTP/D	1307	1307	1307	1307
	.001		* NOT INC. 1	1007

U = UNEXPECTED AND UNCONFIRMED BY GC/MSD ODTP/D ≈ OVEN DRIED TONS OF PULP PER DAY H = CAA HAP

1 1

^{*} NOT INCLUDED IN TOTAL EMISSIONS

3.2 Mill SB

At this southeastern U.S. kraft pulp mill only softwoods are pulped. Both oxygen delignification system vents and bleach plant vents were tested for CO emissions in August 1995. The pulp is subject to medium consistency oxygen delignification prior to bleaching. During the tests the oxygen addition rate was about 20 lb/ODTP or 1.0% on pulp and the pulp production rate was about 1250 air dry machine tons (ADMT)/day. Pulp from the O₂ reactor flows to a blow tank followed by two stages of post-oxygen washing via dilution/displacement wash presses. Between the two presses is an inter-stage high density storage tank. This system was also tested for HAPs during the NCASI/Industry MACT sampling effort. More detailed descriptions are provided in NCASI Technical Bulletin No. 675 under the mill code N (NCASI 1994a). Three tests were conducted for CO and VOCs on the oxygen reactor blow tank vent and the combined No. 1 and No. 2 post-oxygen press and filtrate tank vent. All vents except the inter-stage stock chest vent were tested on this system. The stock chest vent gas flow rate was very small and erratic. Table 14 summarizes the data obtained during these tests.

The softwood bleach plant uses a four stage D(EOP)DD sequence. This bleach plant was also extensively tested for HAPs during the NCASI/Industry MACT sampling effort and more detailed descriptions are provided in NCASI Technical Bulletin No. 679 under the mill code N (NCASI 1994b). All four stages used diffusion washers which were integral to the towers. All of the D100, D₁, and D₂ stage vents, along with the (EOP) filtrate tank vent, were ducted to a scrubber. The (EOP) tower/washer was vented directly to the atmosphere. Three tests were run on this vent and the vent from the scrubber for CO and VOC concentrations. During the tests the mill applied about 68 lb ClO₂/ODTP or 3.4% ClO₂ on pulp and the production rate was about 1200 ADMT/day. Table 15 summarizes the data obtained during these tests.

3.3 Mill SD

Hardwoods and softwoods are pulped on separate lines at this southeastern U.S. kraft pulp mill. However, only the softwood oxygen delignification system vents and softwood bleach plant vents were tested for CO emissions in December 1994. The pulp is subject to medium consistency oxygen delignification prior to bleaching. During the tests the oxygen addition rate was abut 20.9 lb/ODTP or 1.05% on pulp and the pulp production rate was about 657 ODTP/day. Pulp from the O2 reactor flows to a blow tank followed by the No. 1 post-oxygen washer (POW) feed tank. Post oxygen washing is accomplished in two stages via a vacuum drum washer followed by a dilution/displacement wash press. This system was also tested for HAPs during the NCASI/Industry MACT sampling effort. More detailed descriptions are provided in NCASI Technical Bulletin No. 675 under the mill code C (NCASI 1994a). All vents on this system except the No. 2 POW filtrate tank vent were tested for CO concentrations. The No. 2 POW filtrate tank vent flow rates were determined to be quite small (443 dscfm) during the NCASI tests (NCASI 1994a). The No. 1 POW filtrate tank vent was routed through the decker seal tank whose vent was tested. Three tests were conducted on the oxygen reactor blow tank vent, the vents on the decker seal tank, and the POW washer vent. Table 16 summarizes the data obtained during these tests.

Table 14. CO and VOC Emission Data for Oxygen Delignification System Vents at Mill SB

		O ₂ Delign	lignification Blow Tank		Post O ₂ Washer System Vent						
Run		C	O	V	OC		C	O	V	OC OC	
No.	dscfm	ppm	lb/hr	ppm	lb C/hr	dscfm	ppm	lb/hr	ppm	lb C/hr	Total CO, lb/ODTP
1	422°	17.1	0.03	25.4	0.02	8681	2.75	0.10	7.6	0.37	0.003
2	422ª	15.3	0.03	29.4	0.02	8681	16.4	0.62	6.2	0.30	0.012
3	422ª	26.3	0.05	15.4	0.01	8681	19.6	0.74	14.4	0.70	0.015
										Avg.	0.010

^{*}Flow rates were erratic during the tests. Flow rate measured during NCASI MACT testing for HAPs (16) is assumed.

Table 15. CO and VOC Emission Data for Bleach Plant Vents at Mill SB

		Bleac	h Plant Scr	ubber			Bleach Plant (EOP) Tower					
Run		C	0	V	OC		СО		VOC			
<u>No.</u>	dscfm	ppm	lb/hr	ppm	lb C/hr	dscfm	ppm	lb/hr	ppm	lb C/hr	Total CO, lb/ODTP	
1	4422	2313	44.6	5.87	0.15	839	221.7	0.81	0.76	0.004	0.91	
2	4422	2282	44.0	22.2	0.55	839	224.0	0.82	1.13	0.005	0.90	
3	4422	2316	44.7	20.0	0.50	839	383.9	1.40	1.69	0.008	0.92	

NCG Stream Description & Wood Type	No.b	Units	Range	Median	Mean
Pulping & Evaporator NCGs (SW/HW)	1	lb C/ADTUBP		0.71	0.71
Batch Digester Fill Exhaust (SW)	1	lb C/ton chips		0.012	0.012
Cont. Digester Chip Bin Exhaust ^c (SW)	3	lb C/ton chips	0.022 - 1.20	0.46	0.43

Table 4.2 VOC^a Content of Uncontrolled Non-Condensible Gases

4.3 Uncontrolled Liquor and Unbleached Pulp Storage Tank Vents

Black liquor and unbleached pulp storage tank vents also contain small amounts of VOCs. Table 4.3 summarizes the VOC content of vent gases from four weak liquor tanks, four strong liquor tanks, and three high density unbleached pulp tanks. Detailed data including tank descriptions are provided in Appendix A, Table A3.

Table 4.3 VOC^a Content of Uncontrolled Liquor and Unbleached Pulp Storage Tanks

		Range	Median	Mean
Storage Tank Vent	No.b	11	C/hr/tank	
Weak Black Liquor	4	0.02 - 1.6	0.54	0.67
Strong Liquor	4	0.018 - 0.18	0.11	0.11
High Density Unbleached Pulp	3	0.86 - 5.66	4.84	3.72

^a as measured by EPA Method 25A

4.4 Thermal Oxidizers

Kraft pulp mills burn their high volume low concentration (HVLC) and low volume high concentration (LVHC) NCGs and stripper off-gases (SOGs) in various incineration devices including lime kilns, boilers, stand-alone thermal oxidizers, and recovery furnaces. Because of their low TRS and VOC content, the burning of HVLC NCGs in boilers and recovery furnaces is not expected to affect emissions of VOCs from these combustion devices. However, the LVHC NCGs and SOGs can be rich in reduced sulfur compounds and organics such as terpenes and methanol; the SOGs can also contain significant amounts of ammonia. The sulfur in the reduced sulfur compounds will oxidize to SO₂, yielding two pounds of SO₂ for every pound of S in the NCG stream. Some of the ammonia will oxidize to NO_x, although this conversion is highly dependent on the relationship between temperature, residence time, NH₃, NO, and O₂ in the specific incineration device.

Thermal oxidizers that burn LVHC NCGs and SOGs are generally quite efficient in oxidizing the organics and reduced sulfur compounds contained in these gas streams to CO₂ and SO₂, respectively. Because of the high levels of SO₂ resulting from oxidation of the reduced sulfur compounds, most thermal oxidizers are equipped with a wet scrubber for SO₂ removal.

When ammonia-containing SOGs are burned in a thermal oxidizer, the ammonia partly converts to NO_x . Theoretical considerations suggest the extent of this conversion depends on several factors including temperature and the availability of oxygen for oxidation of the NH_3 . Typically, only a

^a as measured by EPA Method 25A

^b number of sources tested

c live steam

b number of sources tested

Source	No. ^b	Range	Median	Mean
		lb (C/ODTUBP	
Pulp Knotters Pulp Screens	3	0.0018 - 0.042 $0.0031 - 0.085$	0.005 0.004	0.016 0.031

Table 4.5 VOC^a Emissions from Knotters and Pre-Washer Screens

4.6 Brownstock Washers

Brownstock washing systems emit gases containing reduced sulfur compounds and VOCs, including HAPs such as methanol, acetaldehyde and MEK. The emissions from different types of washers vary depending on the vent gas flow rate, quality of shower water and liquor properties. Vacuum drum washer systems have the highest flow rates and highest emissions. Emissions from other types of washer systems are generally much lower, mainly due to the low gas flow rates. Pressurized washing systems emit gases from their filtrate tanks.

Table 4.6 provides estimates of VOC emissions from vacuum drum and other types of washers. Detailed data including descriptions for each washer are provided in Appendix A, Table A6. The VOC emission data in Table 4.6 are also segregated by the type of wood pulped (i.e., hardwood vs softwood). It can be seen that such segregation has little effect on the VOC emissions from vacuum drum washers. However, mean VOC emissions from softwood "low flow washers" appear to be about 80% larger than mean VOC emissions from hardwood "low flow washers."

Type of Washer	No. ^b	Wood Type	Range lb (Median C/ADTUBP	Mean
Vacuum Drum Washer	5	HW	0.018 to 0.61	0.16	0.29
Vacuum Drum Washer	7	SW	0.002 to 1.04	0.21	0.28
Vacuum Drum Washer	12	all	0.002 to 1.04	0.18	0.29
Low Flow Washer ^c	4	HW	1.8E-04 to 0.20	0.14	0.12
Low Flow Washer ^c	5	SW	0.05 to 0.56	0.13	0.22
Low Flow Washer ^c	9	all	1.8E-04 to 0.56	0.13	0.18

Table 4.6 VOC^a Emissions from Brownstock Washers

4.7 Pulp Deckers

By the time the pulp slurry reaches the decker, it has been well washed. Thus, in most cases, deckers are not significant emission sources unless additional washing is also performed. If wash water used on a decker is hot and contains high concentrations of volatile organics, it can be a significant source of VOCs and HAPs. Data on VOC emissions from deckers are summarized in Table 4.7. Detailed data including descriptions for each decker are provided in Appendix A, Table A7.

a as measured by EPA Method 25A

b number of sources tested

^a as measured by EPA Method 25A; ^b number of sources tested; ^c including pressure, diffusion, compaction baffle or belt washer

Table A6 VOC Emissions from Brownstock Washers

Mill Code	Test Date	Wood Type	Washer Type	ADTP/ Day	Gas Flow DSCFM	Vents Tested	No.1	Ref.
BSWA1	1991	SW	VDWs	252	38,300	3 washers w/ 2 hood vents	1	1
BSWA2	1991	HW	VDWs	NK	ŃK	3 washers w/ 2 hood vents	i	1
BSWB1	1992	SW(85%)	VDWs	623	15,633	3 hood vents	3	1
BSWB2	1992	HW(85%)	VDWs	788	26,250	2 hood vents	2	1
BSWC	1992	ŚW	VDW_S	799	25,700	1 hood and 1 filtrate tank	2	1
BSWIC1	1993	HW	Diffusion	429	3,802	1 foam breaker vent	1	2
BSWIC2	1993	SW	Diffusion	1253	2,378	I wash stock tank and 1 filtrate tank	2	2
BSWMAI	1994	HW	VDW +Twin Roll Press	858	3,742	VDW vent, stock chest, filtrate tank	3	3
BSWMF	1994	HW	Horizontal Belt	815	799	All BSW Vents	1	3
BSWMGI	1994	HW	Diffusion	270	542	All BSW Vents	1	3
BSWMG2	1994	SW	Diffusion	618	424	All BSW Vents	2	3
BSWMHI	1994	SW	Diffusion + 2 VDWs	880	16,808	foam tower, 2 drum washer vents, 1 diff.washer vent	4	3
BSWMH2	1994	SW	4 VDWs In Series	533	13,968	foam tower, 4 drum washer vents, 2 filtrate tanks, 1 vac. pump	7	3
BSWMLI	1994	HW	3 VDWs In Series	803	7,675	I filtrate tank, 2 drum washer vents	3	3
BSWML2	1994	HW	Diffusion + 1 VDW	796	6,050	1 filtrate tank, 1 diff. washer, 1 drum washer	3	3
BSWMM	1994	SW	2 Compaction Baffles	282	759	1 Vent	1	3
BSWMOI	1994	SW	2 Pressure Washers	217	6,050	2 pressure washers, 1 vent	1	3
3SWMO2	1994	HW	2 Pressure In Series	233	6,050	2 pressure washers, I vent	3	3
BSWCCI	1999	SW	VDWs	476	45,758	2 Hood Vents, I Foam Breaker, I Foam Tank	4	2
BSWCC2	1999	SW	VDWs	476	17,758	I Hood Vent, I Foam Breaker	2	2
BSWCC3	1999	SW	Diffusion (GL, kraft)	358	NK	I Hood Vent	1	2
BSWTTI	1999	SW (85%)	Diffusion	680	5,999	I Hood Vent	1	2
BSWTT2	1999	SW (85%)	VDWs	1010	40,617	2 Hood Vents	2	2

Notes

VDW - Vacuum Drum Washers; NK - not known; GL - green liquor; ¹No. = number of vents tested

References

- 1. Texas emissions speciation study, emission test results, Roy F. Weston, Inc., January 1993.
- 2. Individual Mill Testing NCASI Mill File Information.
- 3. Volatile organic emissions from pulp and paper mill sources Part IV Kraft brownstock washing, screening and rejects refining sources, NCASI Technical Bulletin No. 678, October 1994.

Table A6 (Cont'd) VOC Emissions from Brownstock Washers

		Emissions, lb C	ADTUBP	
Mill Code	Wood Type	Range	Avg.	Test Method
Vacuum Drum Washers				_
BSWA2	HW	0.06 to 0.15	0.16	M25A
BSWB2	HW(85%)	0.018 to 0.055	0.04	M25A
BSWMAI	ĤW		0.61	M25A
BSWMLI	HW		0.52	M25A
BSWML2	HW		0.12	M25A
BSWA1	SW	0.11 to 0.17	0.14	M25A
BSWBI	SW(85%)	0.002 to 0.061	0.04	M25A
BSWC	ŚW	0.90 to 1.04	0.97	M25A
BSWCC1	SW	16.8 ppm as C	0.22	M25A
BSWCC2	SW	14.8 ppm as C	0.11	M25A
BSWMH1	SW	• •	2.00^{1}	M25A
BSWMH2	SW		0.21	M25A
BSWTT2	SW (85%)	75.5 ppm as C	0.31	M25A
# of Units		Range	Median	Mean
5	HW	0.018 to 0.61	0.16	0.29
7	SW	0.002 to 1.04	0.21	0.28
12	all	0.002 to 1.04	0.18	0.29
Diffusion, Pressure, Belt o	& Compaction Baffle	Washers		
BSWIC1	HW	278.2 ppm	0.11	M25A
BSWMF	HW		1.8E-04	M25A
BSWMG1	HW		0.17	M25A
BSWMO2	HW		0.20	M25A
BSWCC3	SW	174.3 ppm	0.05	M25A
BSWIC2	SW	6,604 ppm	0.56	M25A
BSWMG2	SW		0.27	M25A
BSWMM	SW		5.09^{2}	M25A
BSWMOI	SW		0.13	M25A
BSWTT1	SW (85%)	280.0 ppm	0.11	M25A
# of Units		Range	Median	Mean
4	HW	1.8E-04 to 0.20	0.14	0.12
5	SW	0.05 to 0.56	0.13	0.22
9	all	1.8E-04 to 0.56	0.13	0.18

^{12.00} for BSWMH1 rejected as a "statistical outlier" - test statistic 0.740 is > critical value @ 99% confidence level 0.615 (n < 25; Dixon's Test)
25.09 for BSWMM rejected as a "statistical outlier" - test statistic 0.900 is > critical value @ 99% confidence level 0.597 (n < 25; Dixon's Test)

Table A-18 (Cont'd). Summary of 'Air Toxic' Emissions from Virgin Chemical Paper Machines

Valada O a da		Emissi	ons			
Volatile Organic Compound	Mill Code	Range 1b/ADTFP	Avg. lb/ADTFP	Test Method	Comments	
I. Unbleached Liner	board Pat	per Machine Drvers	(Contd.)			
1,2,4-Trichlorobenzene	PMMG		1.1E-02	Heated Canister	FID, U	
1,2,4-Trichlorobenzene	РММН	ND[5.4E-03]	2.7E-03	Heated Canister	FID	
No. of Units	Detects	Range	Median	Mean	701 Median	
2	I	ND to 0.011	6.9E-03	6.9E-03	5.5E-03	
1,1,1-Trichloroethane	PMMG		1.8E-03	Heated Canister	FID	
1,1,1-Trichloroethane**	РММН	ND[1.2E-02]		Heated Canister	FID	
No. of Units	Detects	Range	Median	Mean	701 Median	
1	1	-	1.8E-03	1.8E-03	9.0E-04	
** data rejected based upo	n 1/2 DL bein	ng > highest detected obser	vation (1.8E-03)		1	
1,1,2-Trichloroethane	PMMG	-	2.1E-03	Heated Canister	FID, U	
1,1,2-Trichloroethane**	РММН	ND[1.2E-02]		Heated Canister	FID	
No. of Units	Detects	Range	Median	Mean	701 Median	
1	1		2.1E-03	2.1E-03	1.1E-03	
** data rejected based upo	n 1/2 DL bein	ng > highest detected obser	vation (2.1E-03)			
Trichloroethylene	PMMG	ND[3.3E-03]	1.7E-03	Heated Canister	FID	
Trichloroethylene	PMMH	112[3:32 03]	6.0E-03	Heated Canister	FID	
Themoroemylene	r iviiviii		0.0L-03	ricaled Camsier	110	
No. of Units	Detects	Range	Median	Mean	701 Median	
2	1	ND to 0.006	3.8E-03	3.8E-03	3.0E-03	
m,p-Xylene	PMMG		7.2E-04	Heated Canister	FID	
m,p-Xylene	РММН		2.7E-03	Heated Canister	FID	
No. of Units	Detects	Range	Median	Mean		
2	2	7.2E-04 to 0.0027	1.7E-03	1.7E-03		
o-Xylene	PMMG		5.2E-04	Heated Canister	FID	
o-Xylene	РММН		2.4E-03	Heated Canister	FID	
No. of Units	Detects	Range	Median	Mean		
2	2	5.2E-04 to 0.0024	1.5E-03	1.5E-03		
Total Hydrocarbons	PMMG		6.0E-01	M25A		
Total Hydrocarbons	PMMH		4.2E-01	M25A		
No. of Units	Detects	Range	Median	Mean		
2	2	0.42 to 0.60	5.1E-01	5.1E-01	_	

Table A-18 (Cont'd). Summary of 'Air Toxic' Emissions from Virgin Chemical Paper Machines

Volatile Organic Compound		Emiss	ions		
	Mill Code	Range lb/ADTFP	Avg. Ib/ADTFP	Test Method	Comments
II. Bleached Paper	Machine A	Ind Pulp Dryer, Co	ontd.		
Total Hydrocarbons	PMMK		3.8E-02	M25A	
Total Hydrocarbons	PDMN	-	1.0E-01	M25A	
No. of Units	Detects	Range	Median	Mean	
2	2	0.038 to 0.10	6.9E-02	6.9E-02	

⁽a) U - unidentified and unconfirmed by GC/MSD(b) For all FID analyses the heated canister gases were concentrated before analysis

109

6.0 PREDICTION OF METHANOL EMISSIONS

Methanol is the dominant organic 'air toxic' compound emitted from most unit processes at both chemical and non-chemical pulp mills, accounting in most cases for nearly 90% of the total 'air toxic' HAP emissions. In the NCASI MACT I study for chemical pulp mills (NCASI 1994 c to k), correlations for methanol emissions from various sources in pulp and paper mills were developed. These correlations were based on the levels of methanol concentration in the water used in each unit process. Although the number of sources tested was limited, these correlations were found to be quite good, with correlation coefficients (r²) ranging from 0.86 to 0.99. These correlations can be used to obtain a first order estimate of methanol emissions from various unit processes in pulp and paper mills when combined with measurements for methanol concentrations in the appropriate mill process liquid. Also, in the NCASI MACT III study for non-chemical pulp mills, correlations for methanol emissions from paper machines were developed (NCASI 1997d). The correlations for virgin kraft pulp and paper mills and for non-chemical pulp mill paper machines are presented below.

6.1 Oxygen Delignification

The controlling factor for total methanol emissions from O_2 delignification systems (blow tank vent, washers and interstage storage tank vents) appears to be the level of methanol in the post-oxygen delignification washer shower water. Mills use different water sources for this shower water, and methanol concentrations in this water can vary widely. This relationship of methanol emission from O_2 delignification as a function of the concentration of methanol in the shower water was expressed as:

$$Y = 0.000625 \cdot X + 0.322$$

where, Y = vent gas methanol emission rate, lb/ODTP (oven dry ton of pulp)

X = methanol concentration of last post-oxygen shower water, mg/L

and the correlation coefficient (r^2) was 0.99 (NCASI 1994c). According to this correlation, if the last post-oxygen washer shower water contains no methanol, methanol emissions from the O_2 delignification system are predicted to be 0.32 lb/ODTP. Besides the methanol carried into the O_2 delignification reactor with the washed unbleached pulp, methanol may also be generated as a byproduct in O_2 delignification. Based on the average emission rate for ten O_2 delignification systems of 0.98 lb methanol/ADTUBP reported in Table 3, this implies that these two sources of methanol, viz., generation and carryover with washed pulp, contribute, on average, up to one-third of the total methanol emissions from O_2 delignification system vents, with the rest attributable to shower water methanol content.

6.2 Smelt Dissolving Tank Vents

On average, more NH₃ is emitted from smelt dissolving tank vents than methanol. However, the dominant hazardous air pollutant (HAP) emitted from smelt dissolving tank vents is methanol. The concentration of methanol in weak wash or fresh water used both to dissolve the smelt and scrub the particulate emissions from the vent gas contributes to methanol emissions from smelt dissolving tank scrubber vents. The quality of the scrubber solution in mills varies considerably, and so does its methanol content. In the NCASI MACT study (NCASI 1994d) methanol emissions from smelt dissolving tank vents correlated quite well with the concentration of methanol in four weak washes used in four smelt dissolving tanks. The following relationship was developed (NCASI 1994d):

$$Y = 0.00578 \cdot X + 0.00064$$

where, Y = smelt dissolving tank methanol emissions, lb/TBLS

X = methanol concentration in weak wash, mg/L

The correlation coefficient (r²) was 0.98 (NCASI 1994d). If the above correlation were to be extrapolated to include smelt dissolving tanks using fresh mill water and stripped condensates, then for the mean methanol emission rate of 0.023 lb/TBLS in Table 17 for 26 smelt dissolving tanks, the solution used to dissolve the smelt and scrub the particulate matter emissions would contain on average about 3.9 mg/L of methanol. Alternately, a scrubbing solution with say 100 mg/L methanol would result in methanol emissions of about 0.58 lb/TBLS.

6.3 Brownstock Washers

Methanol is the predominant HAP emitted from brownstock washers, making up nearly 90% of the total HAP emissions. For a given type of washer, the controlling factor for methanol emissions from the brownstock washer system is the concentration of methanol in the final shower water used in brownstock washing. Mills use various sources for this shower water, and the methanol content can vary widely. Methanol emissions from vacuum drum brownstock washer systems correlated quite well with the level of methanol in the last stage shower water (NCASI 1994f), the relationship being expressed as:

$$Y = 0.0011 \cdot X + 0.375$$

where, Y = brownstock washer system methanol emissions, lb/ODTP

X = final stage shower water methanol concentration, mg/L

The correlation coefficient (r²) was 0.86 (NCASI 1994f). Mean methanol emissions from 32 vacuum drum units were given in Table 6 as 0.85 lb/ADTP. Thus, based on the above correlation, well over half the methanol emissions can be attributed to the final stage shower water methanol content.

6.4. Paper Machines

Methanol is the major HAP emitted from paper machines at integrated mills, usually accounting for over 90% of the total HAP emissions. The methanol content of the water in the pulp coming from the pulp mill varies considerably from mill to mill. Because bleached pulps are washed more thoroughly than unbleached pulps, unbleached mills have higher methanol content in the water associated with the pulp than bleached mills. Methanol emissions from 4 virgin kraft and 1 semi-chemical mill paper machine vents were found to be intimately related to the concentration of methanol in the paper mill white water (NCASI 1994i). This was expressed as:

$$Y = 0.00477 \cdot X + 0.0953$$

where, Y = paper machine/pulp dryer methanol emissions, lb/ADT of finished product

X = methanol concentration in white water, mg/L

with the correlation coefficient (r^2) = 0.97 (NCASI 1994i). Based on the average methanol emission rates in Table 19 of 1.2 lb/ADTFP for unbleached paper machines and 0.071 lb/ADTFB for bleached paper machines, the above correlation suggests that the white water methanol concentration is the overriding factor for unbleached paper machines and not so important a factor for bleached paper machines.

Methanol is also the major HAP emitted from paper machines at non-chemical and non-integrated pulp mills, accounting for the majority of the total HAP emissions. Methanol emissions from 12 non-chemical pulp mill Fourdrinier type paper machines were found to correlate fairly well with the white water methanol content (NCASI 1997d). This was expressed as:

$$Y = 0.010 \cdot X + 0.0013$$

where, Y = paper machine methanol emissions, lb/ADT of finished product

X = methanol concentration in white water, mg/L

with the correlation coefficient $(r^2) = 0.86$ (NCASI 1997d).

6.5 Summary

The above equations can be used to predict methanol emissions from these unit processes with only knowledge of the methanol concentration in the appropriate process liquid stream. When using these predictive equations, it should not be inferred that methanol in the water system is the only source of methanol emitted from the unit process. These equations merely represent a very simple approach for obtaining a rough estimate of methanol emissions. Additional data from other mills are needed to confirm the validity of these simple predictive equations.

7.0 CAUTION IN THE USE OF EMISSION DATA

Before using the emission data in this report to estimate 'air toxic' emissions from pulp and paper mill sources, several precautions bear mentioning.

- (1) For some 'air toxics,' emissions were measured from only one or perhaps two unit processes. In such cases, these data should be used with extreme caution. Limited data such as these need verification, and a single or two data points are unlikely to represent all similar unit operations.
- (2) For many unit operations, emissions of certain 'air toxics' were always non-detect. The average for such data sets is denoted in this report as a non-detect at the lowest detection limit. One may be tempted to use one-half of the lowest detection limit for estimation purposes. However, this should be weighed against the available understanding of whether the emission of such an 'air toxic' is feasible.
- (3) Sophisticated statistical methods for estimating sample averages of emission data comprising varying degrees of censoring (i.e., non-detects) were applied in this report as described in Section 3.0. For data with ≤50% NDs, either the median or the mean could be used to represent the population average. The median can be estimated by assigning zeroes to all NDs (as in NCASI Technical Bulletin No. 701) or by assigning ½ the detection limit (DL) to each ND. The latter approach can be combined with steps to reject all NDs where ½ the DL exceeded the highest detected observation and techniques to identify statistical outliers. For

IP Pensacola Mill Reconfiguration Project TRS Emission Factor Justification

Mill Area: A-Line (Softwood) O₂ Delignification

Baseline Emission Factors

The A-Line (Softwood) O_2 Delignification System includes A-Line O_2 Delignification, the A-Line Decker, and the A-Line Deknotter. The Mill does not have any available TRS emissions data for any of the emissions units that comprise the A-Line (Softwood) O_2 Delignification System. Therefore, NCASI data were used as a surrogate to calculate baseline emissions.

Specifically, the Mill determined that a TRS emission factor from Mill N, a southeast, softwood, bleached mill, would be representative of TRS emissions for the A-Line (Softwood) O₂ Delignification. The Mill N TRS emission factor, which is listed in Table A-2 of NCASI Technical Bulletin 849, was used to calculate baseline actual emissions.

For the A-Line Decker, the Mill reviewed the emission factors for softwood sources listed in Table A-3 of NCASI Technical Bulletin 849. The Mill then averaged all of the TRS emission factors for the softwood sources (Mill E, Mill M, Mill E2, Mill H, Mill I, and Mill J2).

For the Deknotter System, there were no softwood-only data available, although there were emission factors for two softwood/hardwood mix mills, Mill IG and Mill W12. The Pensacola Mill reviewed the data from both Mills and noted that the data from Mill W12 were dramatically different from Mill IG and dramatically different from the hardwood only Mills as well. Therefore, the Mill relied upon the TRS emission factor for Mill IG listed in Table A-3.

Projected Actual Emission Factors

In the future, the A-Line O₂ Delignification system will be reconfigured by eliminating many process sources and reusing some process sources in a new capacity. However, since the A-Line will now produce unbleached pulp, there will be no O₂ delignification process. The A-Line O₂ Delignification sources that will continue to operate include the Decker System and the Deknotter System. Both of these sources will continue to process softwood pulp; therefore, the NCASI Technical Bulletin 849 emission factors will continue to be applicable.

Mill Area: A-Line (Softwood) Kamyr Digester and Brown Stock Washing

Baseline Emission Factors

The A-Line (Softwood) Kamyr Digester System and A-Line (Softwood) Brown Stock Washing System include emissions from digester blow gases and the Atmospheric Diffusion Washer respectively. The Mill does not have any available TRS emissions data for any of the emissions units. Therefore, the TRS actual baseline emissions for the A-Line (Softwood) Kamyr Digester System and Brown Stock Washing System are based on the average emissions from similar softwood sources in NCASI Technical Bulletin 849.

Specifically, the mean TRS emission factor, averaged from five softwood systems listed in Table A-4, was selected for the Kamyr Digester. To calculate annual digester TRS emissions, the MACT provision that allows the digester to vent uncontrolled for 1% of the year was used. Therefore the uncontrolled NCASI TRS factor, 0.21 lbs TRS per ADTP, was multiplied by 0.01 and then multiplied by the baseline production rate to determine baseline Kamyr TRS emissions. It should that 99% of the time digester emissions are collected and controlled by the Thermal Oxidizer to meet MACT requirements. Uncontrolled venting from the digester is uncommon and restricted to no more than 1% of the annual hours of operation.

For the A-Line (Softwood) Brown Stock Washing System (i.e., the Atmospheric Diffusion Washer), the NCASI TRS data for Mill A, Mill B, Mill H, and Mill T, shown in Part II of Table A-3, were averaged together. Of these four mills, three mills (Mills A, B, and T) are northwest mills while Mill H is located in the southeast. Although the greatest TRS emission factor was associated with one of the northwest mills, it was decided to conservatively average all four TRS emission factors rather than exclude an emission factor based solely on geographic location of the mill.

Projected Actual Emission Factors

In the future, the A-Line (Softwood) Kamyr Digester System and Brown Stock Washing System will operate in a similar manner to the way in which they are currently operating. Therefore, it is reasonable to use the same emission factors for the projected actual emissions as were used for the baseline actual emissions.

TRS Emission Factor Justification Mill Area: A-Line (Softwood) Bleach Plant

Baseline Emission Factors

The Mill does not have any available TRS emissions data for the A-Line (Softwood) Bleach Plant. Consequently, TRS emission factors from NCASI Technical Bulletin 849 were reviewed. It was determined that TRS emission factors listed in Table A-1 from 10 different mills could be reasonable surrogates for the A-Line (Softwood) Bleach Plant System at the Mill. Each of the mill emission factors (Mills IA1, C234, C11, H1, E1, E2, F2, J, M2, and N) were for softwood bleaching operation. Therefore, the Mill averaged the 10 TRS emission factors (0.0136 lbs/ADTBP) and applied the average emission factor to the baseline production for the A-Line (Softwood) pulping rate.

Projected Actual Emission Factors

In the future, the A-Line will only produce unbleached pulp; therefore, operations associated with the A-Line (Softwood) Bleach Plant System will be indefinitely suspended. As a result, there are no TRS projected actual emissions.

Mill Area: B-Line (Hardwood) O₂ Delignification

Baseline Emission Factors

The B-Line (Hardwood) O₂ Delignification System includes B-Line O₂ Delignification, a Decker system, and a Deknotter system. Since the Mill does not have any available TRS emissions data for the B-Line (Hardwood) O₂ Delignification System, it was necessary to rely upon data from NCASI to calculate baseline emissions.

The Mill used TRS emission factors listed in Table A-2 of NCASI Technical Bulletin 849 for the B-Line O₂ Delignification. Specifically, the average of the TRS hardwood emission factors, 0.0523 lbs/ADTP, from Mill K and Mill W was used to calculated baseline emissions. Although Mills K and W are located in the Midwest, these two mills were the only hardwood mills with TRS O₂ delignification emission factors listed by NCASI and thus they were used to represent the Pensacola Mill.

For the Decker system, the Mill averaged the TRS emission factors listed in Part IV of Table A-4. The Mills in Table A-4 included Mills MF, IE1, J1, and W and represent two southeastern and two Midwestern hardwood mills. The average TRS emission factor from these four mills is 0.0378 lb/ADTP.

Finally for the Deknotter, TRS emission factors from Part III of Table A-3 were used to calculate baseline emission factors for the Pensacola Mill. The TRS emission factors from Mills MF and ML, both of which are hardwood mills located in the southeast, were averaged together to produce a TRS emission factor of 0.0092 lbs/ADTP.

Projected Actual Emission Factors

In the future the B-Line O₂ Delignification system will be used to process softwood pulp; however the rate at which softwood pulp is processed through the B-Line will be lower than current production levels through the B-Line. All of the existing B-Line O₂ Delignification System process units will operate in the same fashion as the A-Line O₂ Delignification process units; therefore, it is reasonable to use the same emission factors for the projected actual emissions as were used for the A-Line O₂ Delignification System process units.

Mill Area: B-Line (Hardwood) Batch Digesters and Brown Stock Washing

Baseline Emission Factors

The B-Line (Hardwood) Batch Digester System and B-Line Brown Stock Washing System include 12 batch digesters and two lines of vacuum drum washers and foam tanks. The Mill does not have any available TRS emissions data for either of these two systems and thus it was necessary to rely upon data from NCASI to calculate baseline emissions.

The Mill used TRS emission factors from Section III of Table A-4 of NCASI Technical Bulletin 849 for the batch digesters. The TRS emission factors in Section III of Table A-4 are for uncontrolled emissions associated with hardwood batch digester blow gases. There are three mills for which batch digester TRS emission factors are available, the Mills are all in the southeast and are designated as Mills M1, IE2, and IH2. The TRS emission factors from the three mills were averaged together for a 0.34 lb/ADTP value. For batch digesters, a 1% allowance of uncontrolled emissions is permitted under the MACT provisions and thus the 0.34 lb/ADTP was scaled to 0.0034 lb/ADTP and multiplied by the baseline production to determine the baseline actual emissions.

For the B-Line (Hardwood) Brown Stock Washing System, TRS emission factors from Section I of Table A-4 of NCASI Technical Bulletin 849 were reviewed. The Mill determined that there were nine different mills for which TRS emission factors were potentially representative of the Pensacola based on the type of pulp (hardwood) and the type of Brown Stock Washing equipment (high flow vacuum drum washers). The nine mills are designated as G1, MO2, ID2, IE2, IG2, IH1, II1, R2, and Y1 and are geographically located in the southeast (6), the southwest (2), and the midwest (1). The average TRS emission factor based on the nine mills is 0.2184 lbs/ADTP.

Projected Actual Emission Factors

In the future, the B-Line Batch Digester System and Brown Stock Washing System will only process softwood. Therefore NCASI Technical Bulletin 849 was reviewed for softwood TRS emission factors that could be used to represent the future operation of the Pensacola Mill.

Future projected TRS emissions from the B-Line Batch Digesters were based on emission factors from four mills. The four mills included Mill M2 (southeastern mill), Mill IE1 (southeastern mill), Mill IH1 (southeastern mill), and Mill II1 (southwestern mill). The uncontrolled softwood emission factors from the four mills were averaged together for a 0.46 lb/ADTP emission factor. For batch digesters, a 1% allowance of uncontrolled emissions is permitted under the MACT provisions and thus the 0.46 lb/ADTP was scaled to 0.0046 lb/ADTP and multiplied by the future B-Line proposed production rate to project the future actual TRS emissions.

The B-Line Brown Stock Washing System will be used to process softwood in the future, thus appropriate NCASI TRS emission factors were reviewed. The Mill determined that there are 14 different TRS emission factors that could be used to estimate TRS emissions due to softwood pulp being processed through the B-Line Brown Stock Washers. The Mill calculated a TRS emission factor, 0.2706 lbs/ADTP, based on the average of the 14 mills. The Mills included Mills G2, MH1, MH2, MO1, IA1, ID1, IE1, IF, IG1, IH2, II2, P, R1, and Y2.

Mill Area: B-Line (Hardwood) Bleach Plant System

Baseline Emission Factors

The Mill does not have any available TRS emissions data for the B-Line (Hardwood) Bleach Plant System. Thus it was necessary to rely upon data from NCASI to calculate baseline emissions.

The TRS actual baseline emissions for the B-Line (Hardwood) Bleach Plant System are based on the TRS emission factors listed in Table A-1 of NCASI Technical Bulletin 849. The Mill determined that Mills A2, B, C12, IF1, IH2, II, ME3, MF1, MK, ML, and MM1 are hardwood mills and that TRS emission factors from these mills could be used to calculate a representative TRS emission factor for the Pensacola Mill. The TRS emission factors from the 11 mills were averaged together and resulted in a 0.0086 lb/ADTBP TRS emission factor. Baseline actual emissions were determined by multiplying the TRS emission factor by the baseline hardwood pulping rate for the B-Line (Hardwood) Bleach Plant.

Projected Actual Emission Factors

The B-Line Bleach Plant System will only process softwood in the future. Therefore, it is reasonable to use the same emission factors for the projected actual emissions as were used for the determination of baseline actual emissions for the A-Line Bleach Plant System. Additionally it should be noted that the future bleaching rate for the B-Line Bleach Plant will be reduced from current levels.

As mentioned, the future TRS emission factors for the B-Line Bleach Plant should be equivalent to the current TRS emission factors for the A-Line Bleach Plant. Therefore, the TRS emission factors listed in Table A-1 of NCASI Technical Bulletin 849 were used to represent future operation of the B-Line Bleach Plant. Data from 10 different mills (Mills IA1, C234, C11, H1, E1, E2, F2, J, M2, and N) were averaged. The resulting TRS emission factor, 0.0136 lbs/ADTBP, was then multiplied by the projected future B-Line Bleaching rate to determine future TRS emissions.

Mill Area: Thermal Oxidizer

Baseline Emission Factors

Emissions from the Mill's Thermal Oxidizer are well controlled and extremely low. No emission testing has been performed on the Thermal Oxidizer. Therefore, in order to calculated TRS emissions from the Thermal Oxidizer, a review of NCASI data was performed. Specifically, the Mill reviewed information contained in Table A-5 of NCASI Technical Bulletin 849. The Mill used the average TRS emission factors from the eight Mills, 0.0012 lbs/ADTP.

Projected Actual Emission Factors

The Mill used the baseline emission factor for the Thermal Oxidizer to represent future operations. The efficient destruction rate of TRS and other reduced sulfur compounds should not change as a result of the Mill's conversion to softwood. Therefore the use of the baseline TRS emission factor is valid to calculate future projected actual emissions.

Table 9. TRS Data Summary - Uncontrolled Kraft Non-Condensible Gases - Uncontrolled Batch Digester Blow Gases

	Gas Flo	w Rate	Vent (Gas Prop	perties	Prod.		F	Reduced S	Sulfur Co	mpounds		TRS
Description of Source	acfm	dscfm	Temp °F	% H₂O	% O ₂	ADTP/ day	dscfm/ ADTPD	Units	H ₂ S	MM	DMS	DMDS	as S
					-			•					
mean ^a	1,150 ²	692	131.3	32.6	20.8	712.8	1.00	ppmd	3,702	54,100	35,971	632	95,03
median	392 ²	326	114.0	9.8	20.8	570.7	0.57	ppmd	19	994	2,323	25	3,386
minimum		20	88.0	4.5	20.8	384.6	0.04	ppmd	ND	ı	177	ND	64
maximum		2,558	210.0	97.0	20.8	1,500.0	3.91	ppmd	29,152	401,260	245,263	3,455	682,58
mean ^a								lb/ADTP	0.04	0.85	0.98	0.08	1.16
median								lb/ADTP	0.001	0.09	0.28	0.01	0.21
minimum								lb/ADTP	ND	0.001	0.01	ND	0.01
maximum								lb/ADTP	0.29	5.66	4.47	0.44	6.42
number of sources tested	7	8	7	7	2	8	8		4	8	8	8	8
number of sources with detects									2	8	8	7	8
% of TRS, S basis ^b									7.6%	53.4%	37.4%	1.6%	100.0
<u> </u>													
mean for 3 hardwood systems								lb/ADTP	0.001	0.13	0.45	0.02	0.34
mean for 4 softwood systems		_						lb/ADTP	0.001	0.18	0.50	0.11	0.46

acomputed treating ND as ½ DL; based upon mean of 4 data sets with all 4 reduced sulfur compounds tested

¹Note: For total reduced sulfur or TRS, the mean and median are estimated from the means and medians of the individual reduced sulfur compounds, respectively. However, the minimum and maximum correspond to the actual minimum and maximum TRS concentration estimated among all sources.

²estimated from dscfm, T and % H₂O

Table A-1. TRS Data Summary - Kraft Pulp Mill Bleach Plants

Unit	Test	# of		Gas Flo	ow Rate	Vent (Gas Pro	perties	Prod.		1	Reduced	Sulfur Co	mpounds		
Code	Date	Runs	Description of Source	ac fm	dscfm	Temp ° F	% H₂O	% O ₂	ADTBP/ day	dscfm/ ADTBPD	Units	H ₂ S	CH₃SH		DMDS	TRS ^a as S
. Blead	h Plar	nt Ven	t Gas Emissions - Speciated & T	RS Em	issions									_		
BPIA1	07/93		A - Side Bleach Plant Scrubber Outlet				17.0	20.9	510	30.7	ppmd		0.68	11.35	0.68	13.38
			(Softwood) ¹					-			lb/hr		0.079	1.717	0.155	1.045
				_				-			lb/ADTBP		3.7E-03	8.1E-02	7.3E-03	4.9E-0
BPIA2	07/93	3	B - Side Bleach Plant (Hardwood)	23,885	20,576	110.0	7.0	20.9	276	74.4	ppmd*		0.32	1.16	0.33	2.14
			2 vents – scrubber outlet + 20B tower ¹								lb/hr		0.050	0.231	0.098	0.219
			* average ppmd for 2 vents								lb/ADTBP		4.3E-03	2.0E-02	8.5E-03	1.9E-0
BPIB	08/93	3	Bleach Plant Vents (Hardwood)	29,276	23,802	118.0	11.0	20.9	675	35.3	ppmd*		0.33	1.12	0.33	2.11
			2 vents – Cl ₂ & ClO ₂ scrubber outlets ¹	_							lb/hr		0.059	0.257	0.115	0.250
			*average ppmd for 2 vents								lb/ADTBP		2.1E-03	9.2E-03	4.1E-03	8.9E-0
BPIC234	12/92	5	C-Line Scrubber Outlet Condition A	20,900	16,440	126.0	12.7	20.8	1,199		ppmd		<0.57	<0.57	< 0.57	<2.28
											lb/hr		< 0.070	<0.090	< 0.137	< 0.187
BPIC234	12/92	5	C-Line Scrubber Outlet Condition B	20,000	14,597	139.0	17.2	20.8	1,095		ppmd		<0.60	<0.60	< 0.60	<2.40
						_					lb/hr		< 0.065	<0.085	<0.128	<0.175
BPIC234	12/92	5	C-Line Scrubber Outlet Condition C	21,200	16,449	130.0	13.3	20.8	1,093		ppmd		<0.58	<0.58	<0.58	<2.32
											lb/hr		<0.071	<0.092	<0.140	< 0.190
BPIC234	12/92	5	C-Line Scrubber Outlet (avg of 3	20,700	15,829	131.7	14.4	20.8	1,129	14.0	ppmd		0.289	0.289	0.289	1.16
			product conditions) (softwood) - uses								lb/hr		0.034	0.044	0.067	0.091
			weak wash for scrubbing medium - 1 vent – scrubber outlet only								lb/ADTBP		7.3E-04	9.4E-04	1.4E-03	1.9E-0.
BPIC11	12/92	5	A & B-Line Scrubber Outlet	38,233	31,553	111.3	10.7	20.8	698	45.2	ppmd		0.28	0.28	0.28	1.12
			(Pinewood) – uses weak wash for								lb/hr		0.066	0.085	0.129	0.176
			scrubbing medium - 1 vent - scrubber outlet only ¹								lb/ADTBP		2.3E-03	2.9E-03	4.4E-03	6.1E-0.
BPIC12	12/92	5	A & B-Line Scrubber Outlet	35,467	31,294	102.7	6.0	20.8	557	56.2	ppmd		0.27	0.27	0.27	1.06
			(Hardwood) – uses weak wash for								lb/hr		0.062	0.080	0.121	0.165
			scrubbing medium - 1 vent - scrubber outlet only ¹	_							lb/ADTBP		2.7E-03	3.4E-03	5.2E-03	7.1E-0
BPID	05/93	3	Bleach Plant (hardwood/softwood)	21,233	17,277	124.0	10.0	20.8	1,048	16.5	ppmd		9.34	0.48	0.48	10.78
			1 vent – scrubber outlet only ¹								lb/hr		1.206	0.080	0.121	0.928
-			1						1		lb/ADTBP	-	2.8E-02	1.8E-03	2.8E-03	2.1E-0

^aTRS – total reduced sulfur, not including H₂S; ¹see NCASI Tech. Bull. No. 701, Table 3, for other details

Table A-1. (Cont'd) TRS Data Summary – Kraft Pulp Mill Bleach Plants

Unit	Test	# of		Gas Flo	ov Rate	Vent G	as Proj	orties	Prod.			Deduced	Sulfur Co	mpounds		
Code	Date	Runs	Description of Source	acfm	Dscfm			% O ₂	ADTBP/ day	dscfm/ ADTBPD	Units	H ₂ S	CH ₃ SH	DMS	DMDS	TRS ^a as S
BPII	08/93	3	A-Line CIO ₂ Scrubber Outlet	20,152	13,085	158.0	24.0	20.8	719	18.2	ppmd		0.61	0.425	0.425	1.89
_			(hardwood) – uses weak wash for scrubbing medium - 1 vent – scrubber outlet only ¹				_				lb/hr lb/ADTBP		0.060 2.0E-03	0.054 1.8E-03	0.081 2.7E-03	0.123 4.1E-03
BPIJ12	10/92	6	Bleach Plant Scrubber (normal	33,600	27,455	118.8	10.4	20.8	585		ppmd		0.57	0.3975	0.71	2.4
			hardwood)								lb/hr		0.117	0.105	0.285	0.327
BPIJ12	10/92	10	Bleach Plant Scrubber (swing sftwd-	31,817	25,815	118.8	11.1	20.8	499		ppmd		0.96	0.28	0.28	1.8
		_	hdwd)								lb/hr		0.185	0.070	0.106	0.232
BPIJ12	10/92	5	Bleach Plant Scrubber (swing hdwd-	35,650	28,828	119.5	11.3	20.8	388		ppmd		0.85	0.28	0.28	1.7
		_	sftwd)								lb/hr		0.183	0.078	0.118	0.243
BPIJ12 10	10/92	5	Bleach Plant Scrubber (normal	38,300	30,734	121.0	11.7	20.8	388		ppmd		0.56	0.43	0.95	2.9
			softwood)								lb/hr		0.129	0.128	0.427	0.443
BPIJ12	10/92	26	Bleach Plant Scrubber - tests include	34,842	28,218	119.5	11.1	20.8	465	60.7	ppmd		0.74	0.35	0.56	2.19
			6 w/hdwd, 10 w/sftwd, & 10 with swing ¹								lb/hr		0.154	0.095	0.234	0.311
			swing								lb/ADTBP	_	7.9E-03	4.9E-03	1.2E-02	1.6E-02
BPMEI	4/93	3	Mill E, "C Line" Bleach Plant	28,827	24,431	108.5	8.8		721	33.9	ppmd		2.80	0.49	0.77	4.83
			Emissions (Softwood) – includes, 2								lb/hr		0.511	0.116	0.276	0.588
			scrubber vents, 2 E-stage & 2 D stage washer vents, 1 E-tower vent ²								lb/ADTBP		1.7E-02	3.9E-03	9.2E-03	2.0E-02
BPME2	4/93	3	Mill E, "B Line" Bleach Plant	16,866	14,869	100.0	6.5		448	33.2	ppmd		0.50	0.50	0.51	2.03
			Emissions (Softwood) – includes 1								lb/hr		0.056	0.072	0.112	0.151
			scrubber vent, 2 E-tower vents ²								lb/ADTBP		3.0E-03	3.9E-03	6.0E-03	8.1E-03
BPME3	4/93	3	Mill E, "B Line" Bleach Plant	15,886	13,588	107.0	8.2		436	31.2	ppmd		0.47	0.47	0.46	1.86
			Emissions (Hardwood) – includes 1								lb/hr		0.048	0.062	0.091	0.126
			scrubber vent, 2 E-tower vents ²								lb/ADTBP		2.7E-03	3.4E-03	5.0E-03	6.9E-03
BPMF1	4/93	3	Mill F, Bleach Plant Emissions	17,634	13,828	124.0	13.3		749	18.5	ppmd		0.85	0.70	0.44	2.43
			(Hardwood) – includes 1 scrubber								lb/hr		0.087	0.094	0.089	0.167
			vent, 1 (E,O+P) tower & 1 (E,O+P) washer & seal tank vent ²								lb/ADTBP		2.8E-03	3.0E-03	2.9E-03	5.4E-03

^aTRS – total reduced sulfur, not including H₂S; ¹see NCASI Tech. Bull. No. 701, Table 3, for other details; ²see NCASI Tech. Bull. No. 679 for other details

Table A-1. (Cont'd) TRS Data Summary – Kraft Pulp Mill Bleach Plants

Unit	Test	# of		Gas Flo	w Rate	Vent G	as Prop	erties	Prod.		R	educed	Sulfur Co	mpounds		
Code	Date	Runs	Description of Source	acfm	dscfm	Temp ° F	% H₂O	% O ₂	ADTBP/ day	dscfm/ ADTBPD	Units	H ₂ S	CH ₃ SH	DMS	DMDS	TRS ¹ as S
BPMN	4/93	3	Mill N, Bleach Plant Emissions	13,837	0 224	157.0	29.7		1,307	6.4			11.38	0.68	0.67	13.40
BPIVIN	4/93	3	(Softwood) – includes 1 scrubber	13,837	8,324	137.0	29.1		1,307	0.4	ppmd lb/hr		0.708	0.054		0.55
	-		vent & 1 (E,O+P) tower vent ³												0.082	_
			, , ,								lb/ADTBP		1.3E-02	1.0E-03	1.5E-03	1.0E-
			mean ^a	24,566 ^d	19,691	120.9	11.8	20.8	698.2	32.9	ppmd		1.70	1.59	0.86	5.01
			median	22,986 ^d	18,927	114.9	10.4	20.8	662.9	32.2	ppmd_		0.50	0.50	0.47	1.94
			minimum		1,646	98.0	6.0	20.8	276.5	4.0	ppmd		0.24	0.24	0.24	0.93
			maximum		38,723	158.0	29.7	20.9	1,345.7	100.1	ppmd		11.38	13.94	9.70	35.8
			mean*								lb/ADTBP		6.6E-03	1.1E-02	8.9E-03	1.6E-
			median	_							1b/ADTBP		3.3E-03	3.6E-03	5.1E-03	7.6E-
			minimum								1b/ADTBP		1.8E-04	2.4E-04	3.6E-04	4.8E-
			maximum		-						lb/ADTBP		3.4E-02	8.1E-02	8.6E-02	1.1E-
			no. of sources tested	26	26	26	26	15	26	26			26	26	26	26
_			no. of sources with detects										9	11	6	16
			% of TRS ¹ , S basis ^b										27.0%	35.6%	37.4%	100.0
I. Oth		cellan	eous Bleach Plant Vent Gases 2A Extraction Tower (bleach plant)	134	124	88.0	4.0	20.8	379	0.3			0.26	0.26	0.26	1.04
										I U.3 I	ppmd		0.26	0.2 6	0.26	I,U
BPIC	12/92		2A Extraction Tower (bleach plant)	134	124	88.0	7.0	20.0	379	1				0.000	0.000	0.00
	12/92		ZA Extraction Tower (oreach plant)	134	124	88.0	7.0	20.0	379		lb/hr		0.000	0.000	0.000	0.00
BPIC		<u> </u>									lb/hr lb/ADTBP		0.000 1.5E-05	2.0E-05	3.0E-05	4.1E-
	02/93	4	R8 Tail Gas Scrubber Outlet	1,387	1,182	110.0	8.0	20.8	1,702	0.7	lb/hr lb/ADTBP ppmd		0.000 1.5E-05 0.27	2.0E-05 0.27	3.0E-05 0.27	4.1E-
BPIC		<u> </u>									lb/hr lb/ADTBP ppmd lb/hr		0.000 1.5E-05 0.27 0.002	2.0E-05 0.27 0.003	3.0E-05 0.27 0.005	4.1E- 1.00
BPIC	02/93	<u> </u>	R8 Tail Gas Scrubber Outlet	1,387	1,182	110.0	8.0		1,702		lb/hr lb/ADTBP ppmd		0.000 1.5E-05 0.27	2.0E-05 0.27	3.0E-05 0.27	4.1E- 1.00 0.00 9.0E-
BPIC		<u> </u>									lb/hr lb/ADTBP ppmd lb/hr		0.000 1.5E-05 0.27 0.002	2.0E-05 0.27 0.003	3.0E-05 0.27 0.005	4.1E- 1.0 0.00 9.0E-
BPIC	02/93	4	R8 Tail Gas Scrubber Outlet	1,387	1,182	110.0	8.0		1,702		lb/hr lb/ADTBP ppmd lb/hr lb/ADTBP		0.000 1.5E-05 0.27 0.002	2.0E-05 0.27 0.003	3.0E-05 0.27 0.005	4.1E- 1.0 0.00 9.0E- 4.2
BPIC	02/93	4	R8 Tail Gas Scrubber Outlet	1,387	1,182	110.0	8.0		1,702		lb/hr lb/ADTBP ppmd lb/hr lb/ADTBP ppmd		0.000 1.5E-05 0.27 0.002	2.0E-05 0.27 0.003	3.0E-05 0.27 0.005	4.1E- 1.0 0.00

¹TRS – total reduced sulfur, not including H₂S; ²for TRS, the mean and median are estimated from the means and medians of the individual reduced sulfur compounds, respectively. However, the minimum and maximum correspond to the actual minimum and maximum TRS concentration estimated among all sources; ³see NCASI Tech. Bull. No. 679 for other details; ⁴estimated from dscfm, T and % H₂O; ^acomputed treating ND as 0.5 DL; ^bbased upon mean of data sets with all three reduced sulfur compounds tested

Table A-2. TRS Data Summary - Oxygen Delignification System Vents

Unit	Test	# of		Gas Flo	w Rate	Vent C	as Pro	perties	Prod.			Reduced	Sulfur Co			
Code	Date	Runs	Description of Source	acfm	dscfm	Temp ° F	% H₂O	% O ₂	ADTP/ day	dscfm/ ADTPD	Units	H ₂ S	CH₃SH	DMS	DMDS	TRS as S
			-			_										
ODMK	04/94	3	O2 Delig. System (Hardwood) -	9,496	7,568	122.0	12.2		1394.6	5.4	ppmd	3.92ª	0.35	2.05	0.36	7.04
			includes reactor blow tank, 2 post O ₂			L					lb/hr	0.157ª	0.020	0.150	0.040	0.266
			washers, stock chest, 2 filtrate tanks1								lb/ADTP	2.7E-03 ^b	3.5E-04	2.6E-03	6.9E-04	4.6E-03
ODMN	04/94	3	O ₂ Delig. System (Softwood) -	12,513	8,952	139.3	18.8		1159.8	7.7	ppmd	2.75a	0.53	0.51	0.53	4.85
			includes O ₂ blow tank, presses &								lb/hr	0.130 ^a	0.036	0.044	0.069	0.216
			filtrate tanks & stock chest ¹								lb/ADTP	2.7E-03 ^b	7.4E-04	9.2E-04	1.4E-03	4.5E-03
ODII	7/93	1	Pre-O ₂ Surge Tank Vent	3,907	31	213.0	99.0	20.8	1,262		ppmd		42.5	42.5	367	819
ODI							_				lb/hr		0.010	0.013	0.165	0.125
ODII	7/93	2	Oxygen Blow Tank Vent	2,422	496	210.0	74.0	20.8	1,267		ppmd		4.0	4.0	4.0	16.0
											lb/hr		0.015	0.019	0.029	0.040
ODII	7/93	3	Oxygen Roll Press Vent	1,521	602	180.0	52.0	20.8	1,082		ppmd		2.6	2.6	2.6	10.4
											lb/hr		0.01.2	0.015	0.023	0.031
ODII	7/93	3	Oxygen Press Level Tank Vent	338	99	190.0	64.0	20.8	917		ppmd		4.2	4.2	10.9	30.19
			7,8								Ib/hr		0.003	0.004	0.016	0.015
ODII	7/93	3	Oxygen Press Filtrate Tank Vent	367	192	166.0	38.0	20.8	1,262		ppmd		1.4	1.4	1.4	5.6
	1,72			20.	.,,	1 1 1 1 1			1,232		lb/hr		0.002	0.003	0.004	0.005
ODII	07/93	3	O ₂ Delig. System (mixed, 65% sftwd)	8,555	1,420	190.0	59.6	20.8	1262.0	1.1	ppmd*	18.88ª	9.66	9.66	28.18	94.55
ODII	01175		- surge, blow, roll press, press level &	0,000	1,120	170.0	67.0	20.0	1202.0	 	lb/hr	0.142ª	0.041	0.053	0.236	0.350
			press filtrate tank vents ² *ppmd, temp. and % H ₂ O are avgs. for the five combined vents								1b/ADTP	<u> </u>		1.0E-03	4.5E-03	6.6E-03

see NCASI Tech. Bull. No. 675 for other details; see NCASI Tech. Bull. No. 701, Table 4, for other details; estimated from assumed lb/ADTP; H₂S not measured; lb H₂S/ADTP assumed equal to median of measured values

Note: All italicized entries correspond to non-detect values at one-half the detection limit

Table A-3. TRS Data Summary – Brownstock Washers, Pulp Deknotters, Screens & Deckers

Unit	Test	# of		Gas Flo	w Rate	Vent G	as Prop	erties	Prod.			Reduced	Sulfur Co	mpounds		
Code	Date	Runs	Description of Source	acfm	dsefm	Temp °F	% H₂O	% O ₂	ADTP/ day	dscfm/ ADTPD	Units	H ₂ S	CH₃SH	DMS	DMDS	TRS as S
I "Lich	Flow	" D=c	ownstock Washers ¹ - Speciated &	TDC E	nissians											
	05/99	1	Line 1, Stage 2 Filtrate Foam Breaker	727	629	107.0	7.9		586		ppmd	0.5	0.5	88.0	27.0	143.0
						1.0					lb/hr	0.002	0.002	0.530	0.250	0.447
BSWG1	05/99	1	Line 1, Stage 3 Filtrate Tank	392	295	133.0	16.2		586		ppmd	0.5	57.0	1830.0	410.0	2707.5
			1								lb/hr	0.001	0.130	5.220	1.770	3.987
BSWG1	05/99	1	Line 1, Stage 2 Floor Drain	10	10	90.0	4.7		586		ppmd	0.5	4.0	660.0	40.0	744.5
_			1								lb/hr	0.000	0.000	0.060	0.010	0.038
BSWG1	05/99	1	Line 1, Hood Fan 1	14,600	13,700	87.0	4.3		586		ppmd	0.5	0.5	9.0	1.0	12.0
]								lb/hr	0.036	0.051	1.190	0.200	0.819
BSWG1	05/99	1	Line 1, Hood Fan 2	4,480	4,190	86.0	4.1		586		ppmd	0.5	0.5	6.0	1.0	9.0
							-				lb/hr	0.011	0.016	0.240	0.060	0.186
BSWG1	05/99	1	Line 1, Hood Fan 3	27,200	25,500	86.0	4.1		586		ppmd	0.5	0.5	3.0	1.0	6.0
											lb/hr	0.068	0.095	0.740	0.370	0.761
BSWG1	05/99	1	Line 1, Hood Fan 4	9,830	9,320	82.0	3.6		586		ppmd	0.5	0.5	0.5	0.5	2.5
											lb/hr	0.025	0.035	0.045	0.068	0.116
BSWG1	05/99	1	Line 1, Brownstock Washing System	57,239	53,644	86.1ª	4.2ª		586	91.5	ppmda	0.5	0.8	15.5	3.5	23.8
			(hardwood) - includes 4 hoods, foam breaker, filtrate tank & floor drain								lb/hr	0.142	0.329	8.025	2.728	6.353
			breaker, illitate tank & noor drain								lb/ADTP	5.8E-03	1.3E-02	3.3E-01	1.1E-01	2.6E-0
BSWG2	05/99	1	Line 2, Hood Fan 6	20,100	18,700	87.0	4.3	_	470		ppmd	1.0	22.0	13.0	5.0	46.0
											lb/hr	0.10	3.070	2.340	1.370	4.281
BSWG2	05/99	1	Line 2, Hood Fan 5	23,500	21,500	92.0	5.0		470		ppmd	1.0	22.0	13.0	5.0	46.0
											lb/hr	0.11	3.530	2.700	1.570	4.919
BSWG2	05/99	1	Line 2, Hood Fan 4	15,300	13,900	93.0	5.2		470		ppmd	0.5	1.0	4.0	2.0	9.5
											lb/hr	0.037	0.100	0.540	0.410	0.659
BSWG2	05/99	1	Line 2, Hood Fan 3	4,270	3,730	104.0	7.2		470		ppmd	0.5	0.5	6.0	2.0	11.0
											lb/hr	0.010	0.014	0.220	0.110	0.207
BSWG2	05/99	1	Linc 2, Hood Fan 2	5,940	5,370	95.0	5.5		470		ppmd	0.5	0.5	2.0	1.0	5.0
			are averages of all vents: ""high-flow" i								lb/hr	0.014	0.020	0.100	0.080	0.133

^{*}ppmd, temp., & % H₂O are averages of all vents; 1"high-flow" is arbitrarily assigned to washers with normalized flow rates (dscfm/ADTPD) >10

Table A-3. (Cont'd) TRS Data Summary – Brownstock Washers, Pulp Deknotters, Screens & Deckers

Unit	Test	# of		Gas Flo	w Rate	Vent (Gas Pro	perties	Prod.			Reduced	Sulfur Co	mpounds		
Code	Date	Runs	Description of Source	acfm	dscfm	Temp °F	% H₂O	% O ₂	ADTP/ day	dscfm/ ADTPD	Units	H ₂ S	CH ₃ SH		DMDS	TRS as S
BSWIAI	07/93	3	A – Side Brown Stock Washer	53,597	46,254	109.0	7.0	20.9	677	(0.2		0.98	0.60	14.62	3.74	23.68
DSWIAI	01/93	3	(softwood) ²	33,397	40,234	109.0	7.0	20.9	6//	68.3	ppmd lb/hr	0.98	0.00	6.529	2.532	5.457
	<u> </u>		(sourread)													
BSWIDI	05/02	1 2	C-A	26 270	22.254	01.0	4.0	20.0	242		1b/ADTP	8.5E-03	7.3E-03	2.3E-01	9.0E-02	1.9E-01
R2MIDI	05/93	3	Softwood Brown Stock Washer, 1B Vent, B Line	25,278	23,254	91.0	4.0	20.8	243		ppmd		0.415	24.56	0.64	26.3
B. 0.1	0.7/2.2		<u> </u>								lb/hr		0.072	5.514	0.218	3.042
BSWIDI	05/93	3	Softwood Brown Stock Washer, 3B Vent, B Line	33,892	30,521	97.0	5.0	20.8	243		ppmd		0.475	5.96	0.475	7.4
	_		<u> </u>								lb/hr		0.108	1.756	0.212	1.123
BSWID1	05/93	2	Softwood Foam Tank, B Line (tested	673	497	134.0	17.0	20.8	285		ppmd		1.45	1095.34	40.63	1,178.1
			one of two)								lb/hr		0.005	5.251	0.295	2.915
BSWID1 05/93	3	Softwood Brown Stock Washer Vents	119,686	108,543	94.8°	4.7°	20.8	497	218.4	ppmd ^c	0.21 ^a	0.46	23.90	0.91	26.39	
			- BSW system has A & B lines; B line emissions multiplied by 2 ²								lb/hr	0.120 ^a	0.372	25.042	1.451	14.274
			emissions mumphed by 2								1b/ADTP	5.8E-03 ^b	1.8E-02	1.2E+00	7.0E-02	6.9E-01
BSWID2	05/93	3	Hardwood Brown Stock Washer, 1D	37,349	34,673	86.0	4.0	20.8	399		ppmd		0.485	7.9	0.485	9.4
			Vent, D Line								lb/hr		0.126	2.645	0.246	1.616
BSWID2	05/93	3	Hardwood Brown Stock Washer, 3D	37,494	34,744	87.0	4.0	20.8	399		ppmd		0.45	4.09	0.45	5.4
			Vent, D Line								1b/hr		0.117	1.372	0.229	0.942
BSW1D2	05/93	3	Hardwood Foam Tank, D Line (tested	151	110	137.0	18.0	20.8	404		ppmd		24.08	1805.62	65.48	1,984.7
			one of two)		<u>I</u>						lb/hr		0.020	1.909	0.105	1.070
BSWID2	05/93	3	Hdwood Brown Stock Washer Vents -	149,988	139,053	86.6°	4.0°	20.8	399	348.5	ppmd ^c	0.13 ^a	0.50	8.83	0.57	10.60
		 	BSW system has C & D lines; D line		-						lb/hr	0.096ª	0.525	11.851	1.160	7.347
			emissions multiplied by 2 ²								1b/ADTP	5.8E-03 ^b	3.2E-02	7.1E-01	7.0E-02	4.4E-01
BSWIE2	05/93	3	#IB BSW Vent (hardwood)*	8,724	7,210	115.0	10.0	20.9	508	14.2	ppmd		0.795	2.58	1.56	6.50
			,								lb/hr*	_	0.043	0.180	0.165	0.233
BSWIE2	05/93	3	#4B BSW Vent (hardwood)*	16,945	14,805	102.0	7.0	20.9	508	29.1	ppmd		0.89	12.73	4.68	22.98
	1	<u> </u>	(,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	1.52.0					lb/hr*		0.098	1.820	1.014	1.695
BSWIE2	05/93	3	A & B Line Foam Tank Vent	1,046	536	168.0	39.0	20.9	905	0.6	ppmd		1.46	323.52	65.58	456.14
	+ 33,73		The state of the s			100.0		-0.5	700	0.0	lb/hr		0.006	1.676	0.515	1.219

²see NCASI Tech. Bull. No. 701, Table 5, for other details; ^aestimated from assumed lb/ADTP; ^bH₂S not measured; lb H₂S/ADTP assumed equal to median of measured values; ^cppmd, temp., & % H₂O are averages of all vents

Table A-3. (Cont'd) TRS Data Summary – Brownstock Washers, Pulp Deknotters, Screens & Deckers

Unit	Test	# of		Gas Flo	w Rate	Vent C	as Pro	perties	Prod.			Reduced	Sulfur Co	mpounds		
Code	Date	Runs	Description of Source	acfm	dscfm	Temp °F	% H₂O	% O ₂	ADTP/ day	dscfm/ ADTPD	Units	H ₂ S	CH ₃ SH	DMS	DMDS	TRS as S
BSWIF	03/93	3	#1 side, Nash Pump #1AB	1,621	1,019	153.0	27.0	20.8	701	1.5	ppmd		0.80.	21.46	9.39	41.04
											ib/hr		0.006	0.211	0.140	0.208
BSWIF	03/93	3	#1 side, Nash Pump #1CD	1,703	1,382	119.0	11.0	20.8	701	2.0	ppmd		0.64	0.64	0.64	2.54
											lb/hr		0.007	0.008	0.013	0.017
BSWIF	03/93	3	BSW Vent B-Line (softwood) - BSW	84,069	77,855	88.7°	5.4 ^c	20.8	700.8	111.1	ppmd ^c	0.41ª	0.54	1.20	1.07	4.29
			side 1 emissions = $((IA + 3A + 3C)/3)$								lb/hr	0.169ª	0.317	0.613	1.064	1.412
			*8 + 2 nash pumps ²		_						lb/ADTP	5.8E-03 ^b	1.1E-02	2.1E-02	3.6E-02	4.8E-02
BSWIGI	03/93	3	BSW Vent B-Line 1st stage	33,667	32,242	89.7	0.3	20.8	850		ppmd	0.12	0.44	0.44	0.44	1.88
					_		_				lb/hr	0.020	0.106	0.137	0.208	0.301
BSWIG1	03/93	3	BSW Vent B-Line 3 rd stage	44,333	42,509	83.3	1.3	20.8	850	-	ppmd		0.42	0.42	0.42	1.68
											lb/hr		0.1.33	0.172	0.261	0.356
BSWIGI	03/93	3	BSW Vent B-Line 4th stage	19,364	17,837	90.7	3.9	20.8	886		ppmd		0.49	2.64	3.00	9.13
				_							lb/hr		0.065	0.455	0.783	0.811
BSWIG1	03/93	3	BSW Vent B-Line (softwood) - 3	97,364	92,589	87.0°	1.5°	20.8	862	107.5	ppmd ^c	0.04	0.44	0.85	0.92	3.18
			hood vents ²			<u> </u>					lb/hr	0.052	0.811	2.037	1.026	2.340
											lb/ADTP	1.5E-03	2.3E-02	5.7E-02	2.9E-02	6.5E-02
BSWIG2	03/93	3	BSW Vent C-Line 1st stage	30,767	27,923	98.3	4.0	20.8	744		ppmd	0.24	0.425	0.425	0.425	1.94
			_								lb/hr	0.035	0.089	0.115	0.174	0.270
BSWIG2	03/93	3	BSW Vent C-Line 3 rd stage	27,933	25,637	89.0	4.6	20.8	744		ppmd		0.46	0.46	0.46	1.84
			j			-		_			lb/hr		0.088	0.114	0.173	0.235
BSWIG2	03/93	2	BSW Vent C-Line 4th stage	43,299	40,447	88.7	2.9	20.8	749		ppmd	_	0.46	2.75	4.44	12.09
			·			+					lb/hr		0.139	1.074	2.629	2.437
BSWIG2	03/93	3	BSW Vent C-Line (hardwood) - 3	101,999	94,007	91.6°	3.7°	20.8	746	126.1	ppmd ^c	0.07	0.45	1.43	2.16	6.28
	1.5	†	hood vents ²	,		1			1		lb/hr	0.095	0.842	3,473	4.477	5.491
			-			 	 				lb/ADTP	3.0E-03	2.7E-02	1.1E-01	1.4E-01	1.8E-01

²see NCASI Tech. Bull. No. 701, Table 5, for other details; ^aestimated from assumed lb/ADTP; ^bH₂S not measured; lb H₂S/ADTP assumed equal to median of measured values; ^cppmd, temp., & % H₂O are averages of all vents

Table A-3. (Cont'd) TRS Data Summary – Brownstock Washers, Pulp Deknotters, Screens & Deckers

Unit	Test	# of		Gas Flo	w Rate	Vent C	as Pror	nerties	Prod.			Reduced	Sulfur Co	mnounds	<u> </u>	
Code	Date	Runs	Description of Source	acfm	dscfm	Temp	% H ₂ O	% O ₂	ADTP/ day	dscfm/ ADTPD	Units	H ₂ S	CH₃SH		DMDS	TRS as S
							_					_				
BSWIII	08/93	3	3A BSW Vent	22,267	19,110	106.0	8.0	20.8	814		ppmd	4.2	2.12	0.43	5.28	17.3
							_				lb/hr	0.425	0.303	0.079	1.477	1.648
BSWIII	08/93	2	A-Line Foam Breaker Vent	5,621	3,303	169.0	30.0	20.8	773		ppmd		33.1	95.42	42.82	214.2
											lb/hr		0.817	3.043	2.070	3.525
BSW[[]	08/93	2 to 3	A-line Brown Stock Washing System	68,062	54,433	120.0°	12.3°	20.8	814	66.9	ppmd ^c	2.26	4.23	9.32	7.40	30.61
			(hardwood) - 3 hood vents & 1 one foam breaker vent - 2A BSW vent								lb/hr	0.673	1.363	3.526	5.039	6.792
			emissions assumed = $(1A + 3A)/2^2$								lb/ADTP	2.0E-02	4.0E-02	1.0E-01	1.5E-01	2.0E-01
BSWII2	08/93	3	1B BSW Vent	25,439	19,351	130.0	15.0	20.8	1,219		ppmd	0.37	0.65	1.76	1.23	5.2
											lb/hr	0.038	0.094	0.329	0.348	0.505
BSWI12	08/93	2	3B BSW Vent	19,474	14,147	136.0	18.0	20.8	1,219		ppmd	0.38	0.48	0.48	0.48	2.3
											lb/hr	0.028	0.051	0.066	0.099	0.162
BSW1[2	08/93	1	B-Line Foam Breaker Vent	14,134	9,024	152.0	26.0	20.8	958		ppmd		14.22	161.43	16.75	209.2
							_				lb/hr		0.959	14.064	2.212	9.405
BSW112	08/93	ı	B-Line Brown Scwer Vent	71	59	132.0	7.0	20.8	1,337		ppmd	0.37	0.435	0.435	0.435	2.1
											lb/hr	0.000	0.000	0.000	0.000	0.001
BSWII2	08/93	1 to 3	B-line Brown Stock Washing System	81,575	59,329	136.7°	18.3°	20.8	1,132	52.4	ppmd ^c	0.29	3.47	35.17	4.27	47.47
			(65% softwood) - 3 hood, 1 foam								lb/hr	0.470	1.611	15.091	3.319	11.565
			breaker & I sewer vents – No. 2 vent emissions assumed = $(1B + 3B)/2^2$								lb/ADTP	1.0E-02	3.4E-02	3.2E-01	7.0E-02	2.5E-01
BSWI	04/92	6	Brown Stock Washer Vents -	43,823	38,300	102.0	7.0	20.8	252	152.0	ppmd	2.10	2.65	4.00	2.15	13.05
			(softwood) - 3 washers with a total of two vents ²								lb/hr	0.426	0.759	1.479	1.205	2.491
			lwo vents								lb/ADTP	4.1E-02	7.2E-02	1.4E-01	1.1E-01	2.4E-01
BSWP	07/92	6	"B" Brown Stock Washer Hood Vent	30,255	25,400	112.0	9.1	20.8	799		ppmd	0.25	1.4	1.25	0.625	4.2
											lb/hr	0.034	0.266	0.307	0.232	0.525
BSWP	07/92	6	"B" Brown Stock Washer Filtrate	330	300	92.0	5.0	20.0	799		ppmd	2.5	74.7	101.1	10.9	200.1
			Vent	-							lb/hr	0.004	0.168	0.293	0.048	0.299
BSWP	07/92	6	"B" Brown Stock Washer - (softwood)	30,585	25,700	111.8°	9.0°	20.8	799	32.2	ppmd ^c	0.28	2.26	2.42	0.74	6.44
			- one 1-stage vacuum drum washer & 1 filtrate vent ²								lb/hr	0.038	0.433	0.599	0.280	0.824
			1 Illitate vent								lb/ADTP	1.IE-03	1.3E-02	1.8E-02	8.4E-03	2.5E-02

²see NCASI Tech. Bull. No. 701, Table 5, for other details; ^cppmd, temp., & % H₂O are averages of all vents

Table A-3. (Cont'd) TRS Data Summary – Brownstock Washers, Pulp Deknotters, Screens & Deckers

Unit	Test	# of		Con Ele	D -4-	V4 C	D		D 4			D = 4 d	C16 C			
		# 01 Runs	Danasiatian af C	Gas Flo		Vent G			Prod.	1 6 1	**		Sulfur Co		D1 (D0	TROI
Code	Date	Runs	Description of Source	acfm	dscfm	Temp ° F	% H₂O	% O ₂	ADTP/ day	dscfm/ ADTPD	Units	H ₂ S	CH₃SH	DMS	DMDS	TRS ¹ as S
			·								•					
I. "Hi	gh-Flov	w" Br	ownstock Washers - Speciated				umma	ıry								
			mean ^a	$61,909^2$	53,758	101.2	7.7	20.8	588	94.6	ppmd	0.85	1.71	12.19	2.65	20.95
			median	57,168 ²	49,949	102.1	7.0	20.8	605	79.9	ppmd	0.48	0.89	8.37	1.35	12.42
			minimum	l	6,050	66.3	1.5	20.8	100	19.1	ppmd	0.04	0.04	0.25	0.19	1.80
			maximum		139,053	136.7	18.3	20.9	1,132	348.5	ppmd	2.39	11.80	60.48	10.25	84.33
_			mea nª								lb/ADTP	8.7E-03	3.6E-02	3.0E-01	9.2E-02	2.5E-01
			median				_				lb/ADTP	5.8E-03	1.9E-02	1.1E-01	7.0E-02	1.2E-01
			minimum								lb/ADTP	1.1E-03	2.0E-04	1.5E-03	1.7E-03	5.4E-03
			maximum								lb/ADTP	4.1E-02	3.6E-01	1.7E+00	4.0E-01	1.2E+00
			number of sources tested	24	24	24	24	16	24	24		13	24	24	24	24
			number of sources with detects									6	14	23	22	24
			% of TRS, S basis ^b		_							5.6%	18.6%	44.8%	31.0%	100.0%
			mean of 9 "high-flow" hdwd lines	73,096 ²	64,046	98.5	7.3	20.8	589.3	110.4	lb/ADTP	6.6E-03	2.1E-02	2.5E-01	1.0E-01	2.2E-01
			mean of 14 "high-flow" sftwd lines	53,463 ²	46,746	100.3	7.2	20.8	547.9	87.5	lb/ADTP	9.9E-03	4.5E-02	3.3E-01	8.8E-02	2.7E-01
													TRS	as S		,
Additio	nal data	a for s	even "high-flow" washers tested o	nly for T	RS emis	ssions			_				ppmd	lb/ADTP		
			mean of 7 "high-flow" lines	39,981 ²	34,274	104.9	8.3	20.4	697	54.2			5.63	2.8E-02		
			median	32,503 ²	27,233	112.2	9.2	20.4	689	39.5			3.74	3.8E-02		
			minimum		17,758	84.0	4.4	20.4	476	30.0			0.45	5.2E-03		
			maximum		57,096	121.7	12.3	20.4	1,010	105.2			10.72	5.1E-02		
Average	es for a	il 31 "l	high-flow" washers (24 tested for	reduced	sulfur co	mpoun	ds and	7 for	TRS o	nly) – TR	S and ven	t gas pro	perties			
			mean of 31 "high-flow" lines	57,008 ²	49,358	102.0	7.8	20.7	613	85.5			16.8	2.0E-01		
			median	51,784 ²	44,819	104.4	7.5	20.7	624	70.8			10.5	1.0E-01		
			minimum		6,050	66.3	1.5	20.4	100	19.1			0.5	5.2E-03		
			maximum		139,053	136.7	18.3	20.9	1,132	348.5			84.3	5.1E-02		
			number of sources tested	30	31	30	30	17	31	31			31	31		
c mo				•	C 41		•	•							•	

for TRS, the mean and median are estimated from the means and medians of the individual reduced sulfur compounds, respectively. However, the minimum and maximum correspond to the actual minimum and maximum TRS concentration estimated among all sources; ²estimated from dscfm, T and % H₂O; ^acomputed treating ND as ½ DL; ^bbased on mean of 13 data sets with all four reduced sulfur compounds tested

Table A-3. (Cont'd) TRS Data Summary - Brownstock Washers, Pulp Deknotters, Screens & Deckers

						$\overline{}$					T					$\overline{}$
Unit	Test	# of		Gas Fl	ow Rate	Vent Ga	as Prop	erties	Prod.			Reduced	Sulfur Co	mpounds		
Code	Date	Runs	Description of Source	acfm	dscfm	Temp	% H ₂ O	% O ₂	ADTP/ day	dscfm/ ADTPD	Units	H ₂ S	CH₃SH	DMS	DMDS	TRS as S
					*		,									
BSWMG2	04/94	3	Mill G Softwood Brown Stock	593	424	139.0	18.9		618	0.7	ppmd	0.61ª	2.7	92.7	68.8	233.5
			Washer – diffusion washer & filtrate								lb/hr	0.001 ^a	0.009	0.379	0.427	0.493
		<u> </u>									lb/ADTP	5.3E-05 ^b	3.3E-04	1.5E-02	1.7E-02	1.9E-02
BSWML1	04/94	3	Mill L Hardwood Brown Stock	14,853	7,675	140.8	41.2		803	9.6	ppmd	0.04ª	3.6	299.2	13.2	329.1
			Washer – 1 filtrate tank, 2 drum								lb/hr	0.002ª	0.206	22.170	1.478	12.588
			washer vents								1b/ADTP	5.3E-05 ^b	6.2E-03	6.6E-01	4.4E-02	3.8E-01
BSWML2	04/94	3	Mill L Hardwood Brown Stock	9,588	6,050	128.0	29.7		796	7.6	ppmd	0.05ª	1.0	57.4	2.0	62.5
			Washer – 1 filtrate tank, 1 diff.								lb/hr	0.002ª	0.046	3.355	0.177	1.884
			Washer + 1 drum washer vent ¹								lb/ADTP	5.3E-05 ^b	1.4E-03	1.0E-01	5.3E-03	5.7E-02
BSWMM	04/94	3	Mill M Softwood Brown Stock	1,588	759	173.3	42.7		282	2.7	ppmd	0.15ª	34.2	1767.2	75.8	1,953.1
			Washer – 2 compaction baffle washers								lb/hr	0.001ª	0.194	12.950	0.842	7.387
			- 1 vent						_		lb/ADTP	5.3E-05 ^b	1.7E-02	1.1E+00	7.2E-02	6.3E-01
BSWA ³	1982	1	Washer A (sftwd:hdwd::90:10)3 -	491	418	160.0			1,125	0.4	ppmd	0.8	0.4	8.5	0.8	11.3
			Diffusion Washer						-		lb/hr	0.002	0.001	0.034	0.005	0.024
											lb/ADTP	5.3E-05	2.7E-05	7.3E-04	1.0E-04	5.2E-04
BSWB ³	1982	1	Washer B (sftwd) ³ – Diffusion Washer	101	88	145.0			760	0.1	ppmd	0.1	3.2	0.1	0.1	3.4
											lb/hr	0.000	0.002	0.000	0.000	0.001
		 									lb/ADTP	1.0E-06	6.6E-05	1.3E-06	2.0E-06	4.7E-05
BSWD ³	1982	1	Washer D (hdwd) ³ – Diffusion	107	88	180.0			590	0.1	ppmd	9.2	15.0	6.5	3.6	37.9
	1	+	Washer			1					lb/hr	0.006	0.010	0.006	0.005	0.018
		-									lb/ADTP	2.5E-04	4.0E-04	2.2E-04	1.9E-04	7.4E-04
BSWH ³	1982	1	Washer H (sftwd) ³ – Diffusion	99	88	135.0			1,300	0.1	ppmd	1.5	1.1	2.0	0.5	5.6
	<u> </u>		,						-,		lb/hr	0.001	0.001	0.002	0.001	0.003
											lb/ADTP	1.8E-05			1.2E-05	5.0E-05
21010	I	D 11 1	No. 678 for other details: 3see NCASI Te	1 75 11	37 406	<u> </u>	1	A	. 10		_					

¹see NCASI Tech. Bull. No. 678 for other details; ³see NCASI Tech. Bull. No. 406 for other details; ªestimated from assumed lb/ADTP; bH₂S not measured; lb H₂S/ADTP assumed equal to median of measured values

Table A-3. (Cont'd) TRS Data Summary – Brownstock Washers, Pulp Deknotters, Screens & Deckers

Unit	Test	# of		Gas Fl	ow Rate	Vent (Gas Pro	perties	Prod.	1		Reduced	Sulfur Co	mpounds		
Code	Date	Runs	Description of Source	acfm	dscfm	Temp °F	% H ₂ O	% O ₂	ADTP/ day	dscfm/ ADTPD	Units	H ₂ S	CH₃SH	DMS	DMDS	TRS as S
III. Pulp	Dekn	otters	s – Speciated and TRS Emissions													
PKMF	04/94		Knot Tank (Hardwood) ¹	165	128	126.7	14.0		938	0.14	ppmd	NDª	0.49	5.82	0.77	7.84
											lb/hr	ND^a	0.000	0.007	0.001	0.005
											lb/ADTP	NDp	1.2E-05	1.8E-04	3.7E-05	1.3E-04
PKMLI	04/94	3	No. 1 Digester Knot Drainer Hood	534	449	111.3	9.1		757	0.59	ppmd	NDª	4.5	367.9	2.5	377.4
			(Hardwood) ¹								lb/hr	NDª	0.015	1.595	0.016	0.844
											lb/ADTP	ND^b	4.8E-04	5.1E-02	5.2E-04	2.7E-02
PKML2	04/94	3	No. 2 Digester Knot Drainer Hood	985	834	109.7	8.6		474	1.76	ppmd	NDª	0.70	0.70	0.70	2.80
			(Hardwood) ¹	_							lb/hr	NDa	0.004	0.006	0.009	0.012
											lb/ADTP	ND	2.2E-04	2.9E-04	4.3E-04	5.9E-04
PKIG	03/93	3	2 nd Knotter Hood Vent (softwood &	3,190	2,949	110.0	0.2	20.8	1,595	1.85	ppmd	NDª	0.45	4.08	2.56	9.65
			hardwood)								lb/hr	NDª	0.010	0.116	0.111	0.142
											Ib/ADTP	ND	1.5E-04	1.7E-03	1.7E-03	2.1E-03
PKSW1	02/92	1	Johnson Reject Screen (softwood &		7,186				868	8.28	ppmd	ND	ND	4.63	2.79	10.21
			hardwood) - knot dewatering screen	_					_		ib/hr	ND	ND	0:321	0.293	0.366
PKSW2	02/92	J i	Johnson Screen Hood (softwood &		11,002				1,193	9.22	ppmd	ND	ND	175.00	54.70	284.40
			hardwood) - knot dewatering screen								lb/hr	ND	ND	18.589	8.809	15.592
PKSW12	02/92	1	Johnson Reject Screen & Screen Hood		18,188				1,031	17.50	ppmd	ND^d	ND	107.7	34.2	176.1
•			(softwood & hardwood) - knot		·						lb/hr	NDd	ND	18.910	9.103	15.958
_			dewatering screen								lb/ADTP	ND^d	ND	4.4E-01	2.1E-01	3.7E-01

see NCASI Tech. Bull. No. 678 for other details; aestimated from assumed lb/ADTP; bH2S not measured; lb H2S/ADTP assumed equal to median of measured values

Table A-3. (Cont'd) TRS Data Summary – Brownstock Washers, Pulp Deknotters, Screens & Deckers

Unit	Test	# of		Gas Flo	w Rate	Vent (Gas Pro	perties	Prod.			Reduced	Sulfur Co	mpounds		
Code	Date	Runs	Description of Source	acfm	dscfm	Temp °F	% H ₂ O	% O ₂	ADTP/ day	dscfm/ ADTPD	Units	H ₂ S	CH₃SH	DMS	DMDS	TRS as S
V Pulr	Deck	ers –	Speciated & TRS Emissions													
DEME	04/94		C Pulp Line Rewasher (Softwood	4,336	3,865	96.4	6.1		910	4.2	ppmd	NDa	0.48	59.81	8.01	76.32
			Decker) - rewasher hood + rewasher					_			lb/hr	NDª	0.014	2.232	0.453	1.470
			filtrate tank ⁴								lb/ADTP	NDb	3.7E-04	5.9E-02	1.2E-02	3.9E-0
DEMF	04/94	3	Hardwood Decker Hood Vent ⁴	34,137	31,392	88.3	4.5		779	40.3	ppmd	NDª	0.47	0.47	0.49	1.92
											lb/hr	NDª	0.111	0.143	0.224	0.300
											lb/ADTP	ND⁵	3.4E-03	4.4E-03	6.9E-03	9.2E-0
DEMM	04/94	3	Softwood Decker Hood Vent ⁴	8,455	7,530	97.7	5.9		441	17.1	ppmd	NDª	0.24	3.96	0.23	4.66
											lb/hr	NDª	0.014	0.288	0.025	0.175
											lb/ADTP	NDb	7.4E-04	1.6E-02	1.4E-03	9.5E-0
DEIE1	05/93	3	#4B, Decker Vent (hardwood) ²	16,945	14,805	102.0	7.0	20.9	508	29.1	ppmd	ND ^a	0.89	12.73	4.68	22.98
											lb/hr	NDª	0.098	1.820	1.014	1.695
											lb/ADTP	ND^b	4.7E-03	8.6E-02	4.8E-02	8.0E-0
DEIE2	05/93	3	#4A, Decker Vent (softwood) ²	16,692	14,847	98.0	6.0	20.9	322	46.1	ppmd	NDª	0.91	6.93	2.06	11.96
											lb/hr	NDª	0.101	0.993	0.448	0.885
											lb/ADTP	NDb	7.5E-03	7.4E-02	3.3E-02	6.6E-0
DEIH	09/93	1	No. 2 Side, Decker Washer Vent		27,160				653	41.6	ppmd		0.5	9.0	0.5	10.5
											lb/hr		0.102	2.360	0.199	1.421
DETH	09/93	1	No. 2 Side, Decker Filtrate Vent		196				1,260	0.2	ppmd		4.5	1454,0	437.0	2332.5
											lb/hr		0.007	2.751	1.254	2.278
DEIH	09/93	ı	Softwood Decker - includes one		27,356				653	41.9	ppmd**	NDª	0.50	9.00	0.50	10.50
			washer vent & 1 filtrate tank vent –								lb/hr	NDª	0.108	5.111	1.453	3.699
			tested w/summa canister -** decker washer vent concns.								lb/ADTP	ND⁵	4.0E-03	1.9E-01	5.3E-02	1.4E-0

²see NCASI Tech. Bull. No. 701, Table 5, for other details; ⁴see NCASI Tech. Bull. No. 677 for other details; ⁸estimated from assumed lb/ADTP; ^bH₂S not measured; lb H₂S/ADTP assumed equal to median of measured values

Table A-3. (Cont'd) TRS Data Summary – Brownstock Washers, Pulp Deknotters, Screens & Deckers

Unit	Test	# of		Gas Flo	w Rate	Vent	Gas Pro	perties	Prod.			Reduced	Sulfur Co	mpounds		
Code	Date	Runs	Description of Source	acfm	dscfm	Temp	%	%	ADTP/	dscfm/	Units	H_2S	CH ₃ SH	DMS	DMDS	TRS
						°F	H ₂ O	O ₂	day	ADTPD						as S
		_								_						
IV. Pul	p Dec	kers –	Speciated & TRS Emissions	- Sumn	nary											
			mean ^a	15,125 ²	13,059	105.7	7.5	20.8	654.7	22.0	ppmd	ND	12.1	25.9	13.7	65.4
			median	10,633 ²	9,306	101.8	6.9	20.8	625.1	17.1	ppmd	ND	0.5	6.9	4.0	15.5
			minimum		436	88.3	4.5	20.8	322.1	0.7	ppmd	ND	0.2	0.5	0.2	1.9
			maximum		31,392	136.0	14.0	20.9	1,296	46.1	ppmd	ND	97.2	173.0	115.0	500.2
			mean ^a							_	lb/ADTP	ND	9.9E-03	4.8E-02	2.8E-02	5.1E-02
			median							-	lb/ADTP	ND	3.4E-03	2.7E-02	2.8E-02	3.5E-02
			minimum								lb/ADTP	ND	3.7E-04	4.1E-03	1.4E-03	9.2E-03
			maximum							_	lb/ADTP	ND	7.4E-02	1.9E-01	5.8E-02	1.4E-01
			number of sources tested	10	11	10	10	7	11	11		1	11	11	11	11
			number of sources with detects									0	2	10	8	10
			% of TRS, S basis ^b	_								0.0%	10.4%	34.6%	46.0%	100.0%

for TRS, the mean and median are estimated from the means and medians of the individual reduced sulfur compounds, respectively. However, the minimum and maximum correspond to the actual minimum and maximum TRS concentration estimated among all sources; ²estimated from dscfm, T and % H₂O; ^acomputed treating ND as ½ DL; ^bbased on sole data set with all four reduced sulfur compounds tested

Table A-4. TRS Data Summary - Uncontrolled Kraft Non-Condensible Gases

Unit	Test	# of	Description of Source	Gas Flo	w Rate	Vent (Gas Prop	erties	Prod.			Reduced	Sulfur Co	mpounds		
Code	Date	Runs		acfm	dscfm	Temp °F	% H ₂ O	% O ₂	t wet chps/hr	dscfm/ tchp/ h	Units	H ₂ S	CH₃SH	DMS	DMDS	TRS as S
I. Uncor	itrolle	d Batc	h Digester Fill Exhaust - Speciate	d and T	RS Em	issions	<u> </u>				_					_
NCGM3	05/97	3	Digester Air Evaporative Header	3,816	2,488	149.2	24.8		175°	14.2	ppmd	ND	ND	5.33	ND	5.33
			(batch digesters, softwood)								lb/hr	ND	ND	0.128	ND	0.07
											lb/t chips ^c	ND	ND	7.3E-04	ND	3.8E-04
NCGMM	1994	3	Mill M Hardwood Batch Digester	6,334	6,273	63.0	1.9		59.0	106.3	ppmd	NDª	0.26	21.44	0.26	22.21
			Evacuation Vent – sec NCASI Tech. Bull. No. 677	_			_				lb/hr	ND ^a	0.012	1.299	0.024	0.694
			Bun. No. 077								lb/t chips	NDb	2.1E-04	2.2E-02	4.0E-04	1.2E-02
NCGM01	1994	3	Mill O Hardwood Batch Digester Chip	549	503	90.0	4.5		48.1	10.5	ppmd	NDª	0.72	61.37	1.11	64.31
			Fill Exhaust – see NCASI Tech. Bull.								lb/hr	NDa	0.003	0.298	0.008	0.161
			No. 677								lb/t chips	ND^b	5.6E-05	6.2E-03	1.7E-04	3.4E-03
NCGMO2	1994	3	Mill O Softwood Batch Digester Chip	415	386	84.3	4.1		51.6	7.5	ppmd	NDa	0.71	16.62	0.69	18.69
			Fill Exhaust – see NCASI Tech. Bull. No. 677								lb/hr	ND ^a	0.002	0.062	0.004	0.036
											lb/t chips	ND^b	4.0E-05	1.2E-03	7.5E-05	7.0E-04

^aestimated from assumed lb/t chips; ^bH₂S not measured – lb H₂S/ADTP assumed equal to median of measured values; ^cassumed 4 ton chips = 1 adtp

Table A-4. (Cont'd) TRS Data Summary - Uncontrolled Kraft Non-Condensible Gases

Unit	Test	# of	Description of Source	Gas Flo	w Rate	Vent	Gas Prop	erties	Prod.			Reduced	Sulfur Co	mpounds		TRS
Code	Date	Runs		acfm	dscfm	Temp °F	% H ₂ O	% O ₂	t wet	dscfm/ tchp/ h	Units	H ₂ S	CH₃SH	DMS	DMDS	as S
Ha Unc	ontrol	led Co	ontinuous Digester Chip Bin Exha	uist - Sn	eciated	and T	RS Em		•							
NCGW3	02/92	1	Softwood Chip Bin (cont. digester)	1,276	1,118	143.0	TO DIII		92 ^b	12.1	ppmd	ND	214.0	1,890.0	193.0	2,490
					, ,						lb/hr	ND	1.788	20.392	3,157	13.866
											lb/t chips ^b	ND	1.9E-02	2.2E-01	3.4E-02	1.5E-01
NCGZC11	06/98	ı	Kamyr Digester Chip Bin Vent - Low	1,769	1,315	140.0	15.5	20.8	150 ^b	8.8	ppmd		_			1,313
			pressure feeder on steaming vessel vented to chip bin - normal operation								lbs/hr					8.604
			vented to emp on - normal operation								lb/t chips ^b					5.7E-02
NCGZC21	06/98	1	M&D Sawdust Digester Cyclone Exit	17,365	16,451	80.0	3.1	20.3	50 ^b	329.0	ppmd					6.80
			- M&D Digester (RIV) Vented to Pre- steamer – presteamer vents to sawdust	·							lbs/hr					0.557
			bin which vents to cyclone				_				lb/t chips ^b					1.1E-02
NCGZC3	06/98	1	Pins Kamyr Cyclone Vent - Low	1,448	683	170.0	43.7	20.2	25 ^b	27.3	ppmd					46.5
			pressure feeder on steaming vessel vented to cyclone - normal operation	_							lbs/hr				_	0.158
			vented to cyclone - normal operation	_							lb/t chips ^b	_				6.3E-03
			uous digester chip bin exhaust ven	ts (1 test	ed for r	educed	sulfur	comp	ounds a	nd 3			S as S			
10F 1 KS	 	- 1K5 :	and vent gas properties mean	6,939 ²	4 003	133.3	20.8	20.4	70.2	042	 -	ppm	lb/t chips 5.6E-02			
	-		minimum	6,939	4,892				79.3	94.3	 	964.1	6.3E-03			-
			maximum		683	80.0 170.0	3.1 43.7	20.2	25.0 150.0	8.8 329.0		6.8 2,490.0	1.5E-01			
	1		number of sources tested	4	16,45 <u>1</u>	4	3	3	150.0	329.0		4	4			
		Į.	number of sources tested	4	. 4	-	<u> </u>		1 4	4		4	j 4			
IIb. Unc	ontrol	led Co	ontinuous Digester Chip Bin Ven	t Gases -	- Specia	ated an	d TRS	Emiss	sions (fr	resh stea	am)					
NCGL5	01/98		Kraft Mill Chip Bin (softwood -	1,090	1,067	67.3	2.3	20.9	192 ^b	5.6	ppmd	0.1	0.2	7.3	1.1	9.8
		1	continuous digester)								lb/hr	0.001	0.001	0.077	0.020	0.055
			1				-				lb/t chips ^b	2.9E-06	6.2E-06	4.0E-04	1.0E-04	2.8E-04
NCGD2	1996	ı	Kamyr B Chip Bin & presteaming		12,638				142 ^b	89.3	ppmd					0.06
			vent (softwood)								lb/hr					0.004
			1	_					1		lb/t chipsb					2.7E-05

²estimated from dscfm, T and % H₂O; ^bassumed 4 ton chips = 1 adtp

Table A-4. (Cont'd) TRS Data Summary - Uncontrolled Kraft Non-Condensible Gases

Unit	Test	# of	Description of Source	Gas Flo	ow Rate	Vent	Gas Prop	erties	Prod.			Reduced	Sulfur Cor	mpounds		
Code	Date	Runs		acfm	dscfm	Temp °F	% H₂O	% O ₂	ADTP/ day	dscfm/ ADTPD	Units	H ₂ S	CH₃SH	DMS	DMDS	TRS ¹ as S
III IIn	contr	lled R	atch Digester Blow Gases - Sp	eciated	and Tl	RS Co			_ Sum	mary	1	,		·		
TIN OI		lica D	mean ^a	1,150 ²	692	131.3	32.6	20.8	712.8	1.00	ppmd	3,702	54,100	35,971	632	95,036
			median	392²	326	114.0	9.8	20.8	570.7	0.57	ppmd	19	994	2,323	25	3,386
			minimum		20	88.0	4.5	20.8	384.6	0.04	ppmd	ND	1	177	ND	64
			maximum		2,558	210.0	97.0	20.8	1,500.0	3.91	ppmd	29,152	401,260	245,263	3,455	682,585
			mean*								lb/ADTP	0.04	0.85	0.98	0.08	1.16
			median								lb/ADTP	0.001	0.09	0.28	0.01	0.21
			minimum								lb/ADTP	ND	0.001	0.01	ND	0.01
			maximum								lb/ADTP	0.29	5.66	4.47	0.44	6.42
			number of sources tested	7	8	7	7	2	8	8		4	8	8	8	8
			number of sources with detects						_			2	8	8	7	8
			% of TRS, S basis ^b									7.6%	53.4%	37.4%	1.6%	100.0%
			mean for 4 hardwood systems								lb/ADTP	0.001	0.13	0.45	0.02	0.34
			mean for 5 softwood systems								lb/ADTP	0.001	0.18	0.50	0.11	0.46

for TRS, the mean and median are estimated from the means and medians of the individual reduced sulfur compounds, respectively. However, the minimum and maximum correspond to the actual minimum and maximum TRS concentration estimated among all sources; ²estimated from dscfm, T and % H₂O; ^acomputed treating ND as ½ DL; ^bbased on mean of four data sets with measurement for all four reduced sulfur compounds

Table A-4. (Cont'd) TRS Data Summary - Uncontrolled Kraft Non-Condensible Gases

						_					1			_		
Unit	Test	# of	Description of Source		ow Rate		as Prop		Prod.		Ļ		Sulfur Co			
Code	Date	Runs		acfm	dscfm	Temp	%	%	ADTP/	dscfm/	Units	H ₂ S	CH₃SH	DMS	DMDS	TRS
						°F	H ₂ O	O_2	day	ADTPD						as S
		,														
NCGWI	01/92	1	Blow Tank (hardwood) - Kamyr		1,472	72.0			433	3.4	ppmd	1.21	1.9	4,870.0	217.0	5,307.1
											lb/hr	0.01	0.02	69.21	4.68	38.9
											lb/ADTP	5.2E-04	1.2E-03	3.8E+00	2.6E-01	2.2E+00
NCGW2	01/92	1	Blow Tank (softwood) - Kamyr		690	95.5			527	1.3	ppmd	ND	ND	1,402.0	120.3	1,642.6
											lb/hr	0.0	0.0	9.34	1.22	5.65
											lb/ADTP	0.0E+00	0.0E+00	4.2E-01	5.5E-02	2.6E-01
IV. Unc	ontro	lled C	ontinuous Digester Blow Gases	s - Spe	ciated a	and Tl	RS Co	ncent	rations	– Summ	ary					•
			mean ^a	480 ²	411	105.9	8.2	19.5	736.4	0.74	ppmd	122.4	4,128	2,072	935	8,193
			median	385 ²	288	97.9	6.3	20.8	616.0	0.37	ppmd	4.1	2.3	643.5	43,4	736.7
			minimum		34	39.0	0.8	13.3	432.8	0.06	ppmd	ND	ND	5.0	0.44	25.8
			maximum		1,472	212.0	25.5	20.9	1,572.0	3.40	ppmd	975	32,575	8,737	7,590	33,731
			mean ^a								lb/ADTP	0.001	0.12	0.51	0.10	0.41
			median								lb/ADTP	3.2E-04	1.4E-04	0.031	0.003	0.02
			minimum			_					lb/ADTP	ND	ND	2.2E-04	8.4E-05	0.001
			maximum								lb/ADTP	0.01	1.12	3.84	0.52	2.16
			number of sources tested	7	10	10	8	8	10	10		8	10	10	10	10
			number of sources with detects									4	3	9	8	10
			% of TRS, S basis ^b									0.3%	19.4%	63.8%	16.5%	100.0%
					_											
			mean for 4 hardwood systems								lb/ADTP	0.003	0.02	1.14	0.10	0.67
			mean for 5 softwood systems								lb/ADTP	2.9E-04	0.22	0.10	0.01	0.21

for TRS, the mean and median are estimated from the means and medians of the individual reduced sulfur compounds, respectively. However, the minimum and maximum correspond to the actual minimum and maximum TRS concentration estimated among all sources; ²estimated from dscfm, T and % H₂O; ^acomputed treating ND as ½ DL; ^bbased on mean of eight data sets with all four reduced sulfur compounds tested

Table A-4. (Cont'd) TRS Data Summary - Uncontrolled Kraft Non-Condensible Gases

Unit	Test	# of	Description of Source	Gas Flo	w Rate	Vent G	as Pro	erties	Prod.			Reduced	Sulfur Co	mpounds		
Code	Date	Runs		acfm	dscfm	Temp °F	% H ₂ O	% O ₂	ADTP/ day	dscfm/ ADTPD	Units	H ₂ S	CH₃SH	DMS	DMDS	TRS as S
VI. Unc	ontrol	led Ev	aporator NCGs - Speciated and T	RS Co	ncentra	ations				'				<u>'</u>		•
NCGS6	02/00	3	NCG Vent from Evaporator Seal Pit to	29	27	81.0	3.2	18.0	701	0.0	ppmd	51,897	55,360	17,613	6,065	137,000
			the Header – after modifications were made to condenser to reduce gas flow								lb/hr	7.419	11.173	4.591	2.397	18.433
			rates (swing sftwd-hdwd)				_				lb/ADTP	2.5E-01	3.8E-01	1.6E-01	8.2E-02	6.3E-01
NCGG3	12/98	6	Evaporator Hotwells (sftwd) - sum of	33	31	81.5	3.7	20.8	707	0.044	ppmd	6.50	264.3	147.7	2,078.8	4,576.2
			D & B Sets							_	lbs/hr	0.001	0.058	0.038	0.877	0.657
											lb/ADTP	3.7E-05	2.0E-03	1.3E-03	3.0E-02	2.2E-02
NCGZA2	05/96		Continuous Header - (sftwd/hdwd:	139	115	88.0	4.5		1,500	0.1	ppmd	272,251	293,194	146,597	3,455	718,953
			905:595) – includes NCGs from evaporator & turpentine condenser						_		lb/hr	165.8	252.0	162.8	5.8	412.0
			evaporator & tarpentine condenser								lb/ADTP	2.7E+00	4.0E+00	2.6E+00	9.3E-02	6.6E+00
NCGP1	05/93	6	Multi-Effect Evap. Hotwell Vent	343	300	104.5	6.5	21.0	1,570	0.2	ppmd	0.70	10.65	4.50	0.68	17.2
			(softwood) ¹							_	lb/hr	0.001	0.024	0.013	0.003	0.026
											lb/ADTP	1.7E-05	3.7E-04	2.0E-04	4.5E-05	3.9E-04
NCGIE3	05/93	3	Evaporator NCGs (Mixed	292	267	90.0	5.0		600	0.4	ppmd	46,923ª	1.85	9.13	2.81	46,940
			hdwd/sftwd) ¹								lb/hr	66.25ª	0.005	0.024	0.011	62.38
					_			•			lb/ADTP	2.65 ^b	1.9E-04	9.4E-04	4.4E-04	2.5E+00

see NCASI Tech. Bull. No. 701, Table 6, for other details; aestimated from assumed lb/ADTP; H₂S not measured; lb H₂S/ADTP assumed equal to median of measured values

Table A-4. (Cont'd) TRS Data Summary - Uncontrolled Kraft Non-Condensible Gases

Unit	Test	# of	Description of Source	Gas Fl	ow Rate	Vent (Gas Prop	erties	Prod.			Reduced	Sulfur Co	mpounds		
Code	Date	Runs		acfm	dscfm	Temp °F	% H ₂ O	% O ₂	ADTP/ day	dscfm/ ADTPD	Units	H ₂ S	CH₃SH	DMS	DMDS	TRS ¹ as S
	L						_						_			
VII. Un	contro	lled St	ripper Off-Gases - Speciated and	d TRS	Concen	trations	3	1								т
NCGM6	05/97	3	Stripper Off Gases to Incinerator	362	166	86.3	52.6		1,049	0.2	ppmd	10,539	135,696	56,962	ND_	203,198
			(swing - sftwd/hdwd)								lb/hr	9.3	168.2	91.2	ND	167.9
											lb/ADTP	2.1E-01	3.8E+00	2.1E+00	ND	3.8E+0
NCGI3	12/92	3	Stripper NCG Vent (softwood) ³	222	100	126.0	50.0*		500	0.2	ppmd	9,633	30,235	13,672	ND	53,540
			*gas moisture content assumed								lb/hr	5.1	22.6	13.2	ND	26.7
											lb/ADTP	2.2E-01	9.9E-01	5.8E-01	ND	1.2E+0
NCGZ31	09/95		Stripper Gas (Hardwood Condition)	226	68	184.0	63.3	0.7	1,176	0.1	ppmd	220,816	189,114	79,308	15,548	520,334
											lb/hr	79.4	96.0	52.0	15.5	176.1
											lb/ADTP	1.6E+00	2.0E+00	1.1E+00	3.2E-01	3.6E+0
NCGZ32	09/95		Stripper Gas (Softwood Condition)	296	85	193.0	64.7	1.1	1,035	0.1	ppmd	170,753	178,926	73,525	21,715	466,634
_											lb/hr	76.4	113.0	60.0	26.9	196.5
					_						lb/ADTP	1.8E+00	2.6E+00	1.4E+00	6.2E-01	4.6E+0
			mean"	289²	105	147.3	57.7	0.9	953	0.12	ppmd	102,935	133,493	55,867	9,316	310,92
			median	256 ²	92	155.0	58.0	0.9	1,042	0.12	ppmd	90,646	157,311	65,244	7,774	328,749
			minimum		68	86.3	50.0	0.7	550	0.06	ppmd	9,633	30,235	13,672	ND	53,540
			maximum		166	193.0	64.7	1.1	1,176	0.18	ppmd	220,816	189,114	79,308	21,715	520,334
			mean"								lb/ADTP	0.96	2.35	1.28	0.23	3.29
			median								lb/ADTP	0.92	2.29	1.23	0.16	3.13
			minimum		_						lb/ADTP	0.21	0.99	0.58	ND	1.16
			maximum			_					lb/ADTP	1.77	3.85	2.09	0.62	4.55
			% of TRS, S basis ^b			_						26.1%	45.5%	19.1%	9.3%	100.0%
			number of sources tested	4	4	4	4	2	4	4		4	4	4	4	4
-			number of sources with detects									4	4	4	2	4

¹ for TRS, the mean and median are estimated from the means and medians of the individual reduced sulfur compounds, respectively. However, the minimum and maximum correspond to the actual minimum and maximum TRS concentration estimated among all sources; ² estimated from dscfm, T and % H₂O; ³ see NCASI Tech. Bull. No. 701, Table 6, for other details; ^a computed treating ND as ½ DL; ^b based on mean of four data sets with all four reduced sulfur compounds tested

Table A-4. (Cont'd) TRS Data Summary - Uncontrolled Kraft Non-Condensible Gases

Unit	Test	# of	Description of Source	Gas Flo	ow Rate	Vent G	as Prop	erties	Prod.			Reduced S	Sulfur Cor	npounds		
Code	Date	Runs	·	acfm	dscfm	Temp °F	% H ₂ O	% O ₂	ADTP/ day	dscfm/ ADTPD	Units	H₂S	CH₃SH	DMS	DMDS	TRS as S
												_	p			
NCGMM	9/94	3	Mill M NCG Thermal Oxidizer Inlet	865	247	191.0	64.8		1,048	0.2	ppmd	12,352a	32,634	26,949	12,220	93,376
			(design – hdwd:sftwd::850:550) ²								lb/hr	16.15ª	60.3	64.3	44.2	118.6
											lb/ADTP	3.7E-01 ^b	1.4E+00	1.5E+00	1.0E+00	2.7E+00
NCGIEI	05/93]	Batch Blow + Evap. NCGs	877	800	90.0	5.0		557.4	1.4	ppmd	2,029a	1,815.7	3,686.4	506.8	8,545
&2 +			(hdwd/sftwd)								lb/hr	8.59ª	10.9	28.5	5.9	91.4
NCGIE3											lb/ADTP	3.7E-01 ^b	4.8E-01	1.3E+00	2.5E-01	3.8E+00
NCGID	05/93	2	NCG Scrubber Inlet - (design - sftwd:	2,100	1,770	110.0	9.0	17.1	1,293	1.4	ppmd	2,127ª	7,555.4	4,758.0	190.6	14,822
			hdwd::528:720) - Scrubber treats turpentine condenser & evap. NCGs								lb/hr	19.94ª	100.0	81.3	4.9	130.7
			turpentine condenser & evap. NCGs		-						lb/ADTP	3.7E-01 ^b	1.9E+00	1.5E+00	9.2E-02	2.4E+00
NCGP	07/92	6	NCG Vent (pulp. & evap.) at Lime	435	400	87.0	4.8	20.9	1,572	0.3	ppmd	3.4	12,653.9	468.5	67.2	13,260.0
			Kiln (softwood) ¹								lb/hr	0.01	37.8	1.8	0.4	26.430
											lb/ADTP	1.1E-04	5.8E-01	2.8E-02	6.0E-03	4.0E-01
NCGQ	06/92	6	NCG Bypass Scrubber Vent (pulp. &	467	400	107.0	8.0	20.8	875	0.5	ppmd	6,370a	188.0	18,248.5	863.5	26,533
			evap.) (design - sftwd:hdwd::550:325) ¹								lb/hr	13.49ª	0.56	70.47	5.06	52.89
			-Sitwa.iiawa330.323)								lb/ADTP	3.7E-01 ^b	1.5E-02	1.9E+00	1.4E-01	1.5E+00

see NCASI Tech. Bull. No. 701, Table 6, for other details; see NCASI Tech. Bull. No. 677 for other details; estimated from assumed lb/ADTP; H₂S not measured; values assumed equal to medians of measured values

Table A-4. (Cont'd) TRS Data Summary - Uncontrolled Kraft Non-Condensible Gases

Unit	Test	# of	Description of Source	Gas Flo	w Rate	Vent (Gas Prop	erties	Prod.			Reduced	Sulfur Co	mpounds	-	
Code	Date	Runs	_	acfm	dscfm	Temp	%	%	ADTP/	dscfm/	Units	H ₂ S	CH₃SH	DMS	DMDS	TRS
						°F	H ₂ O	O_2	day	ADTPD						as S
Uncontro	olled I	.VHC	NCGs (Digester + Evaporato	r) + SOC	s (obta	ined by	summ	ing av	erages i	for 13 LV	HC NCG	s shown	in section	on VIII a	nd 4 SO	Gs
shown in	ı sectio	on VII))		•											
			mean ^a	1,951 ²	1,413	119.2	20.5	16.0	1,198	1.2	ppmd	23,949	49,030	22,924	2,072	100,047
			median	709 ²	616	93.9	8.9	17.0	1,142	0.5	ppmd	8,676	14,466	7,843	752	32,488
			minimum		155	57.7	5.1	9.4	557	0.3	ppmd	716	2,386	1,036	5	4,148
			maximum		5,547	246.1	64.8	19.4	2,622	2.1	ppmd	154,440	336,173	187,890	12,923	704,348
			mean ^a							_	lb/ADTP	1.53	4.18	2.47	0.39	5.77
			median		_						lb/ADTP	1.29	2.88	1.76	0.24	4.21
			minimum								lb/ADTP	0.21	1.00	0.58	ND	1.17
			maximum								lb/ADTP	4.71	13.54	9.16	1.63	19.31
			% of TRS, S basis ^b									24.9%	48.4%	21.0%	5.8%	100.0%

for TRS, the mean and median are estimated from the means and medians of the individual reduced sulfur compounds, respectively. However, the minimum and maximum correspond to the actual minimum and maximum TRS concentration estimated among all sources; ²estimated from dscfm, T and % H₂O; ³computed treating ND as ½ DL; ^bbased on mean of 4 sets of data with all four reduced sulfur compounds tested for LVHC NCGs

Table A-4. (Cont'd) TRS Data Summary - Uncontrolled Kraft Non-Condensible Gases

Unit	Test	# of	Description of Source	Gas Flo	w Rate	Vent (Gas Proj	perties	Prod.			Reduced	Sulfur Co	mpounds		
Code	Date	Runs	·	acfm	dscfm	Temp °F	% H₂O	% O ₂	ADTP/ day	dscfm/ ADTPD	Units	H ₂ S	CH₃SH	DMS	DMDS	TRS ¹
						I.	1120	02	duy	700110	<u> </u>					
IX. Un	contro	lled H	VLC NCGs – Speciated and T	RS Con	centrat	ions –	Sumi	nary								
			mean*	9,478 ²	5,595	147.0	32.1	20.9	926.3	6.0	ppmd	31.9	8.5	178.1	16.0	250.4
			median	12,918 ²	6,255	128.9	46.0	20.9	1,032.0	6.1	ppmd	5.1	1.2	193.3	8.3	215.3
			minimum		864	82.7	4.9	20.9	594.5	1.5	ppmd	ND	0.3	17.0	1.2	81.1
			maximum		12,000	247.7	47.4	20.9	1,200.0	10.4	ppmd	140.7	27.8	317.7	53.9	440.3
			mean*								lb/ADTP	3.8E-02	7.0E-03	2.1E-01	2.1E-02	1.6E-01
			median								lb/ADTP	1.3E-03	1.2E-03	1.1E-01	2.2E-02	7.2E-02
			minimum								lb/ADTP	ND	3.2E-04	2.1E-02	8.2E-04	2.0E-02
			maximum								lb/ADTP	1.9E-01	2.3E-02	4.4E-01	3.0E-02	2.4E-01
			number of sources tested	3	5	4	5	1	5	5		4	5	5	5	5
			number of sources with detects									2	4	5	5	5
			% of TRS, S basis ^b									36.5%	1.7%	54.7%	7.1%	100.0%

for TRS, the mean and median are estimated from the means and medians of the individual reduced sulfur compounds, respectively. However, the minimum and maximum correspond to the actual minimum and maximum TRS concentration estimated among all sources; ²estimated from dscfm, T and % H₂O; ^acomputed treating ND as ½ DL; ^bbased on mean of four data sets with all four reduced sulfur compounds tested

Table A-4. (Cont'd) TRS Data Summary - Uncontrolled Kraft Non-Condensible Gases

Unit	Test	# of	Description of Source	Gas Flo	w Rate	Vent (Gas Proi	perties	Prod.			Reduced	Sulfur Co	mnounds		
Code	Date	Runs		acfm	dscfm			% O ₂	ADTP/ day	dscfm/ ADTPD	Units	H ₂ S	CH₃SH	DMS	DMDS	TRS as S
XI. Mise	cellane	eous U	ncontrolled LVHC NCGs Inclu	ding Ve	ents Te	sted Mo	ore Tha	an On	ce							
NCGS4a	08/99		Turpentine Decanter - before	151	119	113.0	14.3	21.0	701	0.2	ppmd	5.0	5.0	5.0	2,220	4,455
			modifications were made to decanter to lower gas flow rate								lb/hr	0.003	0.005	0.006	3.833	2.618
			to lower gas now rate								lb/ADTP	1.0E-04	1.5E-04	1.9E-04	1.3E-01	9.0E-02
NCGS4b	06/99	3	Turpentine Decanter- before	138	114	103.4	11.4	20.9	701	0.2	ppmd	0.5	1,699	2,042	0.5	3,743
			modifications were made to decanter to lower gas flow rate					_			lb/hr	0.000	3.690	5.730	0.001	5.418
				_							lb/ADTP	1.0E-05	1.3E-01	2.0E-01	2.9E-05	1.9E-01
NCGS6a	08/99	3	NCG Vent from Evap. Seal Pit to the	376	259	98.6	27.1	20.8	701	0.4	ppmd	3,600	13,100	5,300	5	22,010
			Header - before modifications were made to condenser to lower gas flow								lb/hr	3.303	19.969	8.866	0.013	21.006
			rate								1b/ADTP	1.1E-01	6.8E-01	3.0E-01	4.3E-04	7.2E-01
NCGS6b	06/99	3	NCG Vent from Evap. Seal Pit to the	350	339	71.6	2.7	21.0	701	0.5	ppmd	1,675	10,960	680	2.5	13,320
			Header - before modifications were made to condenser to lower gas flow								lb/hr	2.880	26.600	2.130	0.013	21.552
			rate								lb/ADTP	9.9E-02	9.1E-01	7.3E-02	4.3E-04	7.4E-01
NCGS7a	08/99	3	Concentrator Seal Tank (swing –	123	35	176.0	65.3	19.8	701	0.1	ppmd	40	9,100	2,100	33,300	77,840
			sftwd/hdwd)								lb/hr	0.005	1.616	0.482	11.577	9.213
	_										lb/ADTP	1.7E-04	5.5E-02	1.7E-02	4.0E-01	3.2E-01
NCGS7b	06/99	3	Concentrator Seal Tank (swing -	97	68	132.2	21.6	20.9	701	0.1	ppmd	2,565	8,140	160	2.5	10,870
			sftwd/hdwd)								lb/hr	0.900	4.040	0.100	0.002	3.594
											lb/ADTP	3.1E-02	1.4E-01	3.4E-03	8.5E-05	1.2E-01
NCGS8	02/00	3	Sealed Evaporator Sump (swing -	173	154	100.0	5.4	19.0	701	0.2	ppmd	3,378	9,633	3,957	1,065	19,098
			sfwd/hdwd)								lb/hr	2,754	11.089	5.883	2.401	14.656
											lb/ADTP	9.4E-02	3.8E-01	2.0E-01	8.2E-02	5.0E-01

Table A-5. TRS Data Summary – Kraft Thermal Oxidizers

Unit	Test	# of	Description of Source	Gas Flo	w Rate	Vent (Gas Prop	erties	Prod.			Reduced	Sulfur Co	mpounds		
Code	Date	Runs		acfm	dscfm	Temp °F	% H ₂ O	% O ₂	ADTP/ day	dscfm/ ADTPD	Units	H₂S	CH₃SH	DMS	DMDS	TRS as S
		1.77	0.0.								<u> </u>		-			
			S Emissions										,			T
TOZD3	1996	6	Thermal Oxidizer Stack Gas -		3,550		51.0		1,200	3.0	ppmd	0.21ª	1.59	1.23	0.82	4.66
	ļ		oxidizer burns SOGs, weak NCGs &								lb/hr	0.004^{a}	0.04	0.04	0.04	0.08
			strong NCGs								lb/ADTP	$7.9E-05^{6}$	8.4E-04	8.4E-04	8.5E-04	1.6E-0.
TOME	9/94	3	Mill E NCG Thermal Oxidizer	16,108	7,475	173.0	44.4		1,695	4.4	ppmd	0.14^{a}	0.45	0.45	0.45	1.93
			Scrubber Outlet Stack – see NCASI								lb/hr	0.006^{a}	0.025	0.032	0.049	0.072
			Tech. Bull. No. 677 for other details								lb/ADTP	7.9E-05 ^b	3.5E-04	4.6E-04	6.9E-04	1.0E-03
TOMG	9/94	3	Mill G NCG Thermal Oxidizer Outlet	8,457	2,273	1251	12.9		3,270	0.7	ppmd	0.89ª	0.53	0.28	0.28	2.27
			Stack - see NCASI Tech. Bull. No.			<u> </u>	_		-		lb/hr	0.011 ^a	0.009	0.006	0.009	0.026
_			677 for other details						_		lb/ADTP	7.9E-05 ^b	6.6E-05	4.6E-05	6.9E-05	1.9E-04
TOMM	9/94	3	Mill M NCG Thermal Oxidizer Outlet	27,102	7,268	1290	11.1		1,010	7.2	ppmd	0.09a	0.25	0.25	0.25	1.10
			Stack - see NCASI Tech. Bull. No.		<u>'</u>						lb/hr	0.003^{a}	0.014	0.018	0.027	0.040
	-		677 for other details								lb/ADTP	7.9E-05 ^b	3.3E-04	4.2E-04	6.4E-04	9.5E-04
TOMN	9/94	3	Mill N NCG Thermal Oxidizer Outlet	20.759	9.887	173	42.9		1,188	8.3	ppmd	0.07°	0.80	0.79	0.79	3.24
		_	Stack - see NCASl Tech. Bull. No.		7,000	1			-,	9.12	lb/hr	0.004^{a}	0.059	0.075	0.114	0.159
			677 for other details		-					-	lb/ADTP	7.9E-05 ^a	1.2E-03	1.5E-03	2.3E-03	3.2E-03
TOIC	12/92	4	Incinerator Scrubber Outlet (design –	15,233	5,888	182	53.0	17.1	2,028	2.9	ppmd	0.25	0.53	0.53	0.53	2.37
	12//2	<u> </u>	sftwd:hdwd::1500:600) – see NCAS1	10,233	3,000	102	33.0	1 /	2,020		lb/hr	0.008	0.023	0.030	0.046	0.070
	-	 	Tech. Bull. No. 701, Table 9, for other								lb/ADTP	9.2E-05	2.8E-04	3.6E-04	5.4E-04	8.2E-04
			details								10/ADTF				J.4E-04	
TOQ	06/92	3	Thermal Oxidation Plant Vent	6,044	3,500	160	32.0	16.0	875	4.0	ppmd	0.16^{a}	0.50	0.50	0.40	1.96
			(sftwd:hdwd::550:325)								lb/hr	0.003^{a}	0.013	0.017	0.020	0.034
							_				lb/ADTP	7.9E-05 ^b	3.6E-04	4.6E-04	5.6E-04	9.4E-04
TOR	07/92	6	NCG Incinerator Stack	6,126	2,900	173	43.3	16.5	1,412	2.1	ppmd	0.25	0.70	1.05	0.53	3.06
			(sftwd:hdwd::788::623)								lb/hr	0.004	0.015	0.029	0.022	0.044
						1					lb/ADTP	6.5E-05	2.6E-04	5.0E-04	3.8E-04	7.5E-04

^aestimated from assumed lb/ADTP; ^bH₂S not measured; lb H₂S/ADTP assumed equal to median of measured values

Footnote B Documentation

Work Order No. 00157.068.900

VOLUME I OF II

High Volume Low Concentration (HVLC) Emission Sources - Emission Test Report International Paper Pensacola Mill Cantonment, Florida July - August 2003

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INTERNATIONAL PAPER

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Table 2-2

Summary of Emissions

No. 1 Harwood Brown Stock Washer, No. 1 Drum

Parameter	Run 1	Run 2	Run 3	Average	Min	Мах
Date	8/5/03	8/5/03	8/5/03	_		
Time Started	1027	1138	1253			
Time Ended	1127	1238	1353			
Production Rate						
Process Rate During Testing, ODTP/hr	14.6	14.6	14.6	14.6	14.6	14.6
Maximum Process Rate, ODTP/hr	16.1	16.1	16.1	16.1		
Stack Gas Characteristics						
Temperature, °F	102	103	103	103	102	103
Moisture, %	6.2	6.1	6.1	6.1	6.1	6.2
Velocity, ft/sec	38.4	37.5	37.7	37.9	37.5	38.4
Volumetric Flow Rate						
Actual, acfm	27,790	27,124	27,261	27,392	27,124	27,790
Wet Standard, wscfm	25,856	25,214	25,319	25,463	25,214	25,856
Dry Standard, dscfm	24,251	23,673	23,775	23,900	23,673	24,251
Methanol						
Concentration, ppmvd	55	57	63	58	55	63
Emission Rate, lb/hr	6.71E+00	6.68E+00	7.41E+00	6.94E+00	6.68E+00	7.41E+00
Adjusted Emission Rate, lb/hr	7.40E+00	7.37E+00	8.18E+00	7.65E+00	7.37E+00	8.18E+00
Process Emission Factor, lb/ODTP	4.60E-01	4.58E-01	5.08E-01	4.75E-01	4.58E-01	5.08E-01

Baseline + Feters No. 1°BSW No. 1 Dron



TABLE 2-3

Summary of Emissions

No. 1 Harwood Brown Stock Washer, No. 2 Drum

Parameter	Run 1	Run 2	Run 3	Average	Min	Мах
Date	8/5/03	8/5/03	8/5/03			
Time Started	1443	1600	1705	_		
Time Ended	1543	1700	1805			
Production Rate						
Process Rate During Testing, ODTP/hr	14.6	14.6	14.6	14.6	14.6	14.6
Maximum Process Rate, ODTP/hr	16.1	16.1	16.1	16.1		
Stack Gas Characteristics						
Temperature, °F	102	99	99	100	99	102
Moisture, %	5.5	5.6	5.3	5.5	5.3	5.6
Velocity, ft/sec	32.4	32.4	32.6	32.5	32.4	32.6
Volumetric Flow Rate				-		
Actual, acfm	23,466	23,453	23,621	23,513	23,453	23,621
Wet Standard, wscfm	21,849	21,936	22,092	21,959	21,849	22,092
Dry Standard, dscfm	20,652	20,711	20,924	20,762	20,652	20,924
Methanol						
Concentration, ppmvd	22	39	36	32	22	39
Emission Rate, lb/hr	2.24E+00	4.04E+00	3.80E+00	3.36E+00	2.24E+00	4.04E+00
Adjusted Emission Rate, lb/hr	2.47E+00	4.45E+00	4.19E+00	3.70E+00	2.47E+00	4.45E+00
Process Emission Factor, lb/ODTP	1.54E-01	2.76E-01	2.60E-01	2.30E-01	1.54E-01	2.76E-01

Boseline + Future No 13500 Na 2 Drum



TABLE 2-4 SUMMARY OF EMISSIONS No. 1 HARDWOOD FOAM TANK

Parameter	Run 1	Run 2	Run 3	Average	Min	Мах
Date	8/5/03	8/5/03	8/5/03	_		
Time Started	1014	1201	1407	-		
Time Ended	1114	1301	1507			
Production Rate	_					
Process Rate During Testing, ODTP/hr	14.6	14.6	14.6	14.6	14.6	14.6
Maximum Process Rate, ODTP/hr	16.1	16.1	16.1	16.1		
Stack Gas Characteristics						
Temperature, °F	150	151	153	151	150	153
Moisture, %	26.8	25.5	26.2	26.2	25.5	<i>26</i> .8
Velocity, ft/sec	49.9	49.5	49.3	49.6	49.3	49.9
Volumetric Flow Rate						
Actual, acfm	587	582	579	583	579	587
Wet Standard, wscfm	504	499	495	499	495	504
Dry Standard, dscfm	368	371	365	368	365	371
Methanol					_	
Concentration, ppmvd	1244	1254	1185	1228	1185	1254
Emission Rate, lb/hr	2.29E+00	2.32E+00	2.16E+00	2.26E+00	2.16E+00	2.32E+00
Adjusted Emission Rate, lb/hr	2.52E+00	2.56E+00	2.38E+00	2.49E+00	2.38E+00	2.56E+00
Process Emission Factor, lb/ODTP	1.57E-01	1.59E-01	1.48E-01	1.55E-01	1.48E-01	1.59E-01

Boseline + Feture No. 1+2 BSW Farm Tanks



2.1.2 Hardwood O, System

Table 2-5 summarizes Hardwood O₂ System sources that were tested. The Table and Appendix Numbers guide the reader to tables and appendices within this report. Sampling, process, or analytical issues affecting reported data are summarized in the comments column. Sample calculations are presented in Appendix A. Sampling and analytical method descriptions are provided in Appendix B. Photographs of sample locations are provided in Appendix H.

TABLE 2-5
HARDWOOD O₂ SYSTEM

Source Name	Table Number	Appendix Number	Comments
Hardwood Decker 04-FR -c25	2-6	C.2.1	Testing proceeded as planned
Hardwood Decker Filtrate Tank C4-Pn-025	ેક 2-7	C.2.2	Testing proceeded as planned
Hardwood O2 Blow Tank 04-7K-028	2-8	C.2.3	Testing proceeded as planned
Hardwood No. 1 POW 04-Pu-229	2-9	C.2.4	Testing proceeded as planned
457 (HW) No. 1 POW Seal Tank ^{24-πζ-α32}	2-10	C.2.5	Testing proceeded as planned
No. 3 Unbleached Pulp Storage Tank	2-11	C.2.6	Testing proceeded as planned

the No. 2 Power Filtred To b North to Not POW SOUTS A



TABLE 2-6 SUMMARY OF EMISSIONS HARDWOOD DECKER

Parameter	Run 1	Run 2	Run 3	Average	Min	Мах
Date	8/1/03	8/1/03	8/1/03			
Time Started	0819	0944	1219			
Time Ended	0919	1040	1319			
Production Rate						
Process Rate During Testing, ODTP/hr	30.4	30.4	30.4	30.4	30.4	30.4
Maximum Process Rate, ODTP/hr	32.1	32.1	32.1	32.1		
Stack Gas Characteristics						
Temperature, °F	178.8	182.8	143.0	168.2	143.0	182.8
Moisture, %	16.6	16.7	19.1	17.5	16.6	19.1
Velocity, ft/sec	39.5	37.2	33.4	36.7	33.4	39.5
Volumetric Flow Rate						
Actual, acfm	5,713	5,386	4,825	5,308	4,825	5,713
Wet Standard, wscfm	4,705	4,388	4,205	4,433	4,205	4,705
Dry Standard, dscfm	3,920	3,663	3,401	3,661	3,401	3,920
Methanol						
Concentration, ppmvd	332	47	263	298	263	332
Emission Rate, lb/hr	6.48E+00	8.64E-01	4.47E+00	5.48E+00	4.47E+00	6.48E+00
Adjusted Emission Rate, lb/hr	6.85E+00	9.12E-01	4.72E+00	5.78E+00	4.72E+00	6.85E+00
Process Emission Factor, lb/ODTP	2.13E-01	2.84E-02	1.47E-01	1.80E-01	1.47E-01	2.13E-01

Notes: Run 2 considered an outlier and excluded from average, maximum, and minimum calculations.





TABLE 2-7 SUMMARY OF EMISSIONS HARDWOOD DECKER FILTRATE TANK

Parameter	Run 1	Run 2	Run 3	Average	Min	Мах
Date	7/30/03	7/30/03	7/30/03	-		
Time Started	1241	1421	1602	_		
Time Ended	1341	1521	1702			
Production Rate						
Process Rate During Testing, ODTP/hr	30.7	30.7	30.7	30.7	30.7	30.7
Maximum Process Rate, ODTP/hr	32.1	32.1	32.1	32.1		
Stack Gas Characteristics						
Temperature, °F	129	129	129	129	129	129
Moisture, %	12.6	12.2	12.8	12.5	12.2	12.8
Velocity, ft/sec	69.9	69.7	69.7	69.8	69.7	69.9
Volumetric Flow Rate						
Actual, acfm	2,287	2,278	2,280	2,282	2,278	2,287
Wet Standard, wscfm	2,040	2,031	2,033	2,035	2,031	2,040
Dry Standard, dscfm	1,783	1,784	1,773	1,780	1,773	1,784
Methanol						
Concentration, ppmvd	98	161	171	143	98	171
Emission Rate, lb/hr	8.69E-01	1.43E+00	1.51E+00	1.27E+00	8.69E-01	1.51E+00
Adjusted Emission Rate, lb/hr	9.08E-01	1.50E+00	1.58E+00	1.33E+00	9.08E-01	1.58E+00
Process Emission Factor, lb/ODTP	2.83E-02	4.67E-02	4.93E-02	4.15E-02	2.83E-02	4.93E-02

Baseline + Future Brawn Steck Declar Seal Tank



Table 2-8 SUMMARY OF EMISSIONS HARDWOOD O₂ BLOW TANK

Parameter	Run 1	Run 2	Run 3	Average	Min	Мах
Date	7/31/03	7/31/03	7/31/03			
Time Started	0847	1010	1130			
Time Ended	0947	1110	1230			
Production Rate						
Process Rate During Testing, ODTP/hr	30.6	30.6	30.6	30.6	30.6	30.6
Maximum Process Rate, ODTP/hr	32.1	32.1	32.1	32.1		
Stack Gas Characteristics						
Temperature, °F	108	105	108	107	105	108
Moisture, %	8.0	7.4	7.9	7.8	7.4	8.0
Velocity, ft/sec	3.4	3.2	3.5	3.4	3.2	3.5
Volumetric Flow Rate						
Actual, acfm	427	401	433	420	401	433
Wet Standard, wscfm	395	373	400	389	373	400
Dry Standard, dscfm	363	345	368	359	345	368
Methanol						
Concentration, ppmvd	93	75	58	75	58	93
Emission Rate, lb/hr	1.69E-01	1.29E-01	1.06E-01	1.35E-01	1.06E-01	1.69E-01
Adjusted Emission Rate, lb/hr	1.77E-01	1.36E-01	1.11E-01	1.41E-01	1.11E-01	1.77E-01
Process Emission Factor, lb/ODTP	5.52E-03	4.23E-03	3.46E-03	4.41E-03	3.46E-03	5.52E-03

Baseline + Future HW O, Blow Tank



TABLE 2-9 SUMMARY OF EMISSIONS / HARDWOOD NO. 1 POW

Parameter	Run 1	Run 2	Run 3	Average	Min	Мах
Date	8/8/03	8/8/03	8/8/03			
Time Started	0904	1022	1144			
Time Ended	1004	1122	1244	_		
Production Rate		_				
Process Rate During Testing, ODTP/hr	30.2	30.2	30.2	30.2	30.2	30.2
Maximum Process Rate, ODTP/hr	32.1	32.1	32.1	32.1		
Stack Gas Characteristics						
Temperature, °F	134	135	134	134	134	135
Moisture, %	15.2	17.2	17.0	16.5	15.2	17.2
Velocity, ft/sec	33.1	33.3	32.3	32.9	32.3	33.3
Volumetric Flow Rate						
Actual, acfm	4,789	4,811	4,676	4,759	4,676	4,811
Wet Standard, wscfm	4,206	4,222	4,106	4,178	4,106	4,222
Dry Standard, dscfm	3,565	3,494	3,408	3,489	3,408	3,565
Methanol						
Concentration, ppmvd	89	109	127	108	89	127
Emission Rate, lb/hr	1.59E+00	1.89E+00	2.16E+00	1.88E+00	1.59E+00	2.16E+00
Adjusted Emission Rate, 1b/hr	1.68E+00	2.01E+00	2.30E+00	2.00E+00	1.68E+00	2.30E+00
Process Emission Factor, lb/ODTP	5.25E-02	6.27E-02	7.15E-02	6.22 E-02	5.25E-02	7.15E-02

Boseline + Fotore #1 POW Wisher



Table 2-10 SUMMARY OF EMISSIONS 457 (HW) No. 1 POW SEAL TANK

Parameter	Run 1	Run 2	Run 3	Average	Min	Мах
Date	7/30/03	7/30/03	7/30/03	_		
Time Started	1323	1441	1556			
Time Ended	1423	1541	1656	_		
Production Rate						
Process Rate During Testing, ODTP/hr	29.7	29.7	29.7	29.7	29.7	29.7
Maximum Process Rate, ODTP/hr	32.1	32.1	32.1	32.1		
Stack Gas Characteristics						
Temperature, °F	158	162	163	161	158	163
Moisture, %	23.8	29.0	33.4	28.7	23.8	33.4
Velocity, ft/sec	11.8	11.6	12.2	11.9	11.6	12.2
Volumetric Flow Rate						
Actual, acfm	138	137	144	140	137	144
Wet Standard, wscfm	118	115	121	118	115	12i
Dry Standard, dscfm	87	79	81	82	79	87
Methanol						
Concentration, ppmvd	416	593	636	549	416	636
Emission Rate, lb/hr	1.80E-01	2.34E-01	2.58E-01	2.24E-01	1.80E-01	2.58E-01
Adjusted Emission Rate, lb/hr	1.95E-01	2.53E-01	2.79E-01	2.42E-01	1.95E-01	2.79E-01
Process Emission Factor, lb/ODTP	6.06E-03	7.89E-03	8.70E-03	7.55E-03	6.06E-03	8.70E-03

Baseline + Future HW No. 1 POW Seal Tank



TABLE 2-13 SUMMARY OF EMISSIONS KAMYR FILTRATE TANK

Parameter	Run 1	Run 2	Run 3	Average	Min	Мах
Date	7/31/03	8/1/03	8/1/03	_		
Time Started	1708	800	925	-		
Time Ended	1808	900	1025	_		
Production Rate						
Process Rate During Testing, ODTP/hr	30.1	30.1	30.1	30.1	30.I	30.1
Maximum Process Rate, ODTP/hr	34.7	34.7	34.7	34.7		
Stack Gas Characteristics						
Temperature, °F	125	126	126	126	125	126
Moisture, %	10.5	11.1	11.9	11.2	10.5	11.9
Velocity, ft/sec	17.6	16.1	10.4	14.7	10.4	17.6
Volumetric Flow Rate						
Actual, acfm	207	189	123	173	123	207
Wet Standard, wscfm	186	170	110	155	110	186
Dry Standard, dscfm	166	152	97	138	97	166
Methanol						
Concentration, ppmvd	313	300	256	290	256	313
Emission Rate, lb/hr	2.60E-01	2.27E-01	1.24E-01	2.04E-01	1.24E-01	2.60E-01
Adjusted Emission Rate, lb/hr	2.99E-01	2.62E-01	1.43E-01	2.35E-01	1.43E-01	2.99E-01
Process Emission Factor, lb/ODTP	8.62E-03	7.54E-03	4.12E-03	6.76E-03	4.12E-03	8.62E-03

Biseline + Future 157 + 200 Stope Filtrote Tark



TABLE 2-14 SUMMARY OF EMISSIONS KAMYR HIGH DENSITY TANK

Parameter	Run 1	Run 2	Run 3	Average	Min	Max
Date	8/6/03	8/6/03	8/6/03			
Time Started	0835	1025	1145			
Time Ended	0935	1125	1245			
Production Rate						•
Process Rate During Testing, ODTP/hr	26.8	26.8	26.8	26.8	26.8	26.8
Maximum Process Rate, ODTP/hr	34.7	34.7	34.7	34.7		
Stack Gas Characteristics						
Temperature, °F	126	126	116	123	116	126
Moisture, %	10.9	13.7	13.5	12.7	10.9	13.7
Velocity, ft/sec	15.6	14.6	12.0	14.0	12.0	15.6
Volumetric Flow Rate						
Actual, acfm	183	172	141	165	141	183
Wet Standard, wscfm	163	153	128	148	128	163
Dry Standard, dscfm	145	132	110	129	110	145
Methanol						
Concentration, ppmvd	244	257	454	318	244	454
Emission Rate, lb/hr	1.77E-01	1.69E-01	2.50E-01	1.99E-01	1.69E-01	2.50E-01
Adjusted Emission Rate, lb/hr	2.30E-01	2.19E-01	3.24E-01	2.58E-01	2.19E-01	3.24E-01
Process Emission Factor, lb/ODTP	6.62E-03	6.32E-03	9.32E-03	7.42E-03	6.32E-03	9.32E-03

Brodine + Fatere High Dosity Diffusion Tank



TABLE 2-16 SUMMARY OF EMISSIONS No. 1 PINE DECKER

Parameter	Run 1	Run 2	Run 3	Average	Min	Мах
Date	8/6/03	8/6/03	8/6/03	-		
Time Started	0848	1004	1120	_		
Time Ended	0948	1104	1210			
Production Rate						
Process Rate During Testing, ODTP/hr	26.8	26.8	26.8	26.8	26.8	26.8
Maximum Process Rate, ODTP/hr	34.7	34.7	34.7	34.7		
Stack Gas Characteristics		_				
Temperature, °F	121	119	118	119	118	121
Moisture, %	10.1	9.1	8.1	9.1	8.1	10.1
Velocity, ft/sec	17.8	17.5	16.3	17.2	16.3	<i>17.8</i>
Volumetric Flow Rate						
Actual, acfm	2,567	2,525	2,355	2,482	2,355	2,567
Wet Standard, wscfm	2,310	2,282	2,133	2,242	2,133	2,310
Dry Standard, dscfm	2,076	2,071	1,960	2,036	1,960	2,076
Methanol						
Concentration, ppmvd	47	38	51	45	38	51
Emission Rate, lb/hr	4.85E-01	3.94E-01	4.95E-01	4.58E-01	3.94E-01	4.95E-01
Adjusted Emission Rate, lb/hr	6.29E-01	5.11E-01	6.42E-01	5.94E-01	5.11E-01	6.42E-01
Process Emission Factor, lb/ODTP	1.81E-02	1.47E-02	1.85E-02	1.71E-02	1.47E-02	1.85E-02

Baseline Brown Stock Decker

2-17



TABLE 2-17 SUMMARY OF EMISSIONS PINE DECKER FILTRATE TANK



Parameter	Run 1	Run 2	Run 3	Average	Min	Мах
Date	7/29/03	7/30/03	7/30/03	_		
Time Started	1124	0719	0840	_		
Time Ended	1224	0819	0940	1		
Production Rate						
Process Rate During Testing, ODTP/hr	29.4	29.4	29.4	29.4	29.4	29.4
Maximum Process Rate, ODTP/hr	34.7	34.7	34.7	34.7		
Stack Gas Characteristics						
Temperature, °F	160	161	161	161	160	161
Moisture, %	30.7	31.6	31.6	31.3	<i>30.7</i>	31.6
Velocity, ft/sec	29.4	29.5	28.7	29.2	<i>28.7</i>	29.5
Volumetric Flow Rate						
Actual, acfm	1,317	1,324	1,287	1,309	1,287	1,324
Wet Standard, wscfm	1,114	1,120	1,088	1,107	1,088	1,120
Dry Standard, dscfm	772	766	744	761	744	772
Methanol						
Concentration, ppmvd	770	911	921	868	770	921
Emission Rate, lb/hr	2.97E+00	3.48E+00	3.42E+00	3.29E+00	2.97E+00	3.48E+00
Adjusted Emission Rate, lb/hr	3.50E+00	4.11E+00	4.04E+00	3.88E+00	3.50E+00	4.11E+00
Process Emission Factor, lb/ODTP	1.01E-01	1.18E-01	1.16E-01	1.12E-01	1.01E-01	1.18E-01

Notes: Measurement site located in a disturbance.

Bardine + Future Pine Dacker-Filtrate Tank



TABLE 2-18 SUMMARY OF EMISSIONS PINE O₂ BLOW TANK

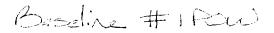
Parameter	Run 1	Run 2	Run 3	Average	Min	Мах
Date	7/30/03	7/30/03	7/30/03	-		
Time Started	1040	0715	0855			
Time Ended	1140	0815	0955			
Production Rate						
Process Rate During Testing, ODTP/hr	29.4	29.4	29.4	29.4	29.4	29.4
Maximum Process Rate, ODTP/hr	34.7	34.7	34.7	34.7		
Stack Gas Characteristics						
Temperature, °F	157	154	152	154	152	157
Moisture, %	29.8	28.1	26.7	28.2	26.7	29.8
Velocity, ft/sec	8.5	8.8	8.0	8.4	8.0	8.8
Volumetric Flow Rate						
Actual, acfm	1,058	1,087	996	1,047	996	1,087
Wet Standard, wscfm	902	930	856	896	856	930
Dry Standard, dscfm	633	668	628	643	628	668
Methanol						
Concentration, ppmvd	1007	674	729	804	674	1007
Emission Rate, lb/hr	3.18E+00	2.25E+00	2.28E+00	2.57E+00	2.25E+00	3.18E+00
Adjusted Emission Rate, lb/hr	3.75E+00	2.65E+00	2.70E+00	3.03E+00	2.65E+00	3.75E+00
Process Emission Factor, lb/ODTP	1.08E-01	7.65E-02	7.77E-02	8.74E-02	7.65E-02	1.08E-01

Baseline Pine Og Blow Tank



TABLE 2-19 SUMMARY OF EMISSIONS PINE No. 1 POW

Parameter	Run 1	Run 2	Run 3	Average	Min	Мах
Date	8/1/03	8/1/03	8/1/03			
Time Started	1504	1625	1741			
Time Ended	1604	1725	1841			
Production Rate						
Process Rate During Testing, ODTP/hr	30.3	30.3	30.3	30.3	30.3	30.3
Maximum Process Rate, ODTP/hr	34.7	34.7	34.7	34.7		
Stack Gas Characteristics	<u> </u>			_		
Temperature, °F	161	160	162	161	160	162
Moisture, %	32.6	32.8	33.3	32.9	32.6	33.3
Velocity, ft/sec	12.9	11.8	11.3	12.0	11.3	12.9
Volumetric Flow Rate				_		
Actual, acfm	1,864	1,708	1,640	1,737	1,640	1,864
Wet Standard, wscfm	1,578	1,445	1,383	1,468	1,383	1,578
Dry Standard, dscfm	1,063	972	922	986	922	1,063
Methanol						
Concentration, ppmvd	486	492	501	493	486	501
Emission Rate, lb/hr	2.58E+00	2.39E+00	2.30E+00	2.42E+00	2.30E+00	2.58E+00
Adjusted Emission Rate, lb/hr	2.95E+00	2.73E+00	2.64E+00	2.77E+00	2.64E+00	2.95E+00
Process Emission Factor, lb/ODTP	8.51E-02	7.87E-02	7.60E-02	7.99E-02	7.60E-02	8.51E-02



Work Order No. 00157.068.900

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19 December 2003



Table 2-2
Summary of Emissions – No. 1 and 2 Combined Knot Tank

Parameter	Run 1	Run 2	Run 3	Average	Min	Мах
Date	8/1/03	8/1/03	8/1/03	_		
Time Started	0903	1017	1132			
Time Ended	1003	1117	1232			
Production Rate		-				
Process Rate During Testing, ODTP/hr	30.4	30.4	30.4	30.4	30.4	30.4
Maximum Process Rate, ODTP/hr	32.1	32.1	32.1	32.1		
Stack Gas Characteristics						
Temperature, °F	109	109	107	108	107	109
Moisture, %	5.5	7.5	7.9	7.0	5.5	7.9
Velocity, ft/sec	23.1	23.1	23.1	23.1	23.1	23.1
Volumetric Flow Rate						
Actual, acfm	272	272	271	272	271	272
Wet Standard, wscfm	252	252	252	252	252	252
Dry Standard, dscfm	238	233	232	234	232	238
Methanol						
Concentration, ppmvd	142	131	120	131	120	142
Emission Rate, lb/hr	1.69E-01	1.52E-01	1.38E-01	1.53E-01	1.38E-01	1.69E-01
Adjusted Emission Rate, lb/hr	1.78E-01	1.61E-01	1.46E-01	1.62E-01	1.46E-01	1.78E-01
Process Emission Factor, lb/ODTP	5.55E-03	5.01E-03	4.55E-03	5.04E-03	4.55E-03	5.55E-03

Baseline + Future No. 1+2 Combines) Knot Tank



TABLE 2-3 SUMMARY OF EMISSIONS – COMBINED HARDWOOD AND PINE REFINED REJECTS TANK (59.13/66.8)

Parameter	Run 1	Run 2	Run 3	Average	Min	Мах
Date	7/30/03	7/30/03	7/30/03			
Time Started	1240	1418	1535	_		
Time Ended	1340	1518	1635	_		
Production Rate						
Process Rate During Testing, ODTP/hr	59.1	59.1	59.1	59.1	59.1	59.1
Maximum Process Rate, ODTP/hr	66.8	66.8	66.8	66.8		
Stack Gas Characteristics						
Temperature, °F	116	116	117	116	116	117
Moisture, %	8.3	10.2	10.5	9.7	8.3	10.5
Velocity, ft/sec	18.2	18.0	18.7	18.3	18.0	18.7
Volumetric Flow Rate						
Actual, acfm	214	211	220	215	211	220
Wet Standard, wscfm	195	193	200	196	193	200
Dry Standard, dscfm	177	173	179	177	173	179
Methanol]		
Concentration, ppmvd	137	139	145	140	137	145
Emission Rate, lb/hr	1.21E-01	1.20E-01	1.30E-01	1.24E-01	1.20E-01	1.30E-01
Adjusted Emission Rate, lb/hr	1.37E-01	1.35E-01	1.47E-01	1.40E-01	1.35E-01	1.47E-01
Process Emission Factor, lb/ODTP	2.05E-03	2.03E-03	2.19E-03	2.09E-03	2.03E-03	2.19E-03

Baseline & Future Refined Rejects Tank (40)
Baseline Kefiled Rejects Tank (500)



Table 2-4 Summary of Emissions – Pine Rejects Drainer Vibratory Hood

Parameter	Run 1	Run 2	Run 3	Average	Min	Мах
Date	7/31/03	7/31/03	7/31/03			
Time Started	0842	0953	1106			
Time Ended	0942	1053	1206	_		,-
Production Rate		_				
Process Rate During Testing, ODTP/hr	29.5	29.5	29.5	29.5	29.5	29.5
Maximum Process Rate, ODTP/hr	34.7	34.7	34.7	34.7		
Stack Gas Characteristics						
Temperature, °F	134	133	133	133	133	134
Moisture, %	15.8	16.5	16.5	16.3	15.8	16.5
Velocity, ft/sec	20.2	20.3	19.6	20.0	19.6	20.3
Volumetric Flow Rate						
Actual, acfm	238	238	231	236	231	238
Wet Standard, wscfm	210	211	204	208	204	211
Dry Standard, dscfm	177	176	171	175	171	177
Methanol						
Concentration, ppmvd	138	109	106	118	106	138
Emission Rate, lb/hr	1.22E-01	9.56E-02	9.02E-02	1.03E-01	9.02E-02	1.22E-01
Adjusted Emission Rate, lb/hr	1.44E-01	1.12E-01	1.06E-01	1.21E-01	1.06E-01	1.44E-01
Process Emission Factor, 1b/ODTP	4.14E-03	3.24E-03	3.06E-03	3.48E-03	3.06E-03	4.14E-03





Table 2-5 Summary of Emissions – Pine Screen Dilution Tank

Parameter	Run 1	Run 2	Run 3	Average	Min	Мах
Date	7/30/03	7/30/03	7/30/03			
Time Started	0743	0902	1021			
Time Ended	0843	1002	1121			
Production Rate						
Process Rate During Testing, ODTP/hr	29.2	29.2	29.2	29.2	29.2	29.2
Maximum Process Rate, ODTP/hr	34.7	34.7	34.7	34.7		
Stack Gas Characteristics						
Temperature, °F	132	129	125	129	125	132
Moisture, %	15.1	15.1	14.8	15.0	14.8	15.1
Velocity, ft/sec	21.9	21.8	21.7	21.8	21.7	21.9
Volumetric Flow Rate						
Actual, acfm	258	256	255	256	255	258
Wet Standard, wscfm	228	228	229	229	228	229
Dry Standard, dscfm	194	194	195	194	194	195
Methanol						
Concentration, ppmvd	246	256	240	247	240	256
Emission Rate, lb/hr	2.38E-01	2.47E-01	2.34E-01	2.40E-01	2.34E-01	2.47E-01
Adjusted Emission Rate, lb/hr	2.83E-01	2.94E-01	2.78E-01	2.85E-01	2.78E-01	2.94E-01
Process Emission Factor, lb/ODTP	8.16E-03	8.47E-03	8.02E-03	8.22E-03	8.02E-03	8.47E-03

Baseline Screen Dilution Tank



TABLE 2-6 SUMMARY OF EMISSIONS – SECONDARY KNOTTER VIBRATORY HOOD

Parameter	Run 1	Run 2	Run 3	Average	Min	Мах
Date	7/31/03	7/31/03	7/31/03	_		
Time Started	0839	1000	1120			
Time Ended	0939	1100	1220			
Production Rate						
Process Rate During Testing, ODTP/hr	29.5	29.5	29.5	29.5	29.5	29.5
Maximum Process Rate, ODTP/hr	34.7	34.7	34.7	34.7		
Stack Gas Characteristics						
Temperature, °F	130	128	126	. 128	126	130
Moisture, %	10.3	11.2	12.5	11.4	10.3	12.5
Velocity, ft/sec_	14.1	14.0	12.8	13.6	12.8	14.1
Volumetric Flow Rate						
Actual, acfm	166	164	151	160	151	166
Wet Standard, wscfm	148	146	135	143	135	148
Dry Standard, dscfm	133	130	118	127	118	133
Methanol				_		
Concentration, ppmvd	308	201	176	228	176	308
Emission Rate, 1b/hr	2.04E-01	1.30E-01	1.04E-01	1.46E-01	1.04E-01	2.04E-01
Adjusted Emission Rate, lb/hr	2.40E-01	1.53E-01	1.22E-01	1.72E-01	1.22E-01	2.40E-01
Process Emission Factor, lb/ODTP	6.90E-03	4.41E-03	3.52E-03	4.94E-03	3.52E-03	6.90E-03





TABLE 2-7 SUMMARY OF EMISSIONS - SECONDARY KNOTTER VIBRATORY LEVEL TANK

Parameter	Run 1	Run 2	Run 3	Average	Min	Max
Date	7/31/03	7/31/03	7/31/03	_		
Time Started	1307	1422	1535	_		
Time Ended	1407	1522	1635	_		
Production Rate						
Process Rate During Testing, ODTP/hr	29.5	29.5	29.5	29.5	29.5	29.5
Maximum Process Rate, ODTP/hr	34.7	34.7	34.7	34.7		
Stack Gas Characteristics						
Temperature, °F	126	127	135	129	126	135
Moisture, %	12.7	11.4	14.5	12.8	11.4	14.5
Velocity, ft/sec	12.7	13.1	13.5	13.1	12.7	13.5
Volumetric Flow Rate						
Actual, acfm	149	155	159	154	149	159
Wet Standard, wscfm	134	138	140	137	134	140
Dry Standard, dscfm	117	122	120	120	117	122
Methanol						
Concentration, ppmvd	231	236	340	269	<i>231</i>	340
Emission Rate, lb/hr	1.35E-01	1.44E-01	2.03E-01	1.61E-01	1.35E-01	2.03E-01
Adjusted Emission Rate, lb/hr	1.59E-01	1.69E-01	2.39E-01	1.89E-01	1.59E-01	2.39E-01
Process Emission Factor, Ib/ODTP	4.57E-03	4.88E-03	6.89E-03	5.45E-03	4.57E-03	6.89E-03

Baseline Sounday Knotter Level Tank



TABLE 2-8 SUMMARY OF EMISSIONS - HARDWOOD REJECTS DRAINER VIBRATORY HOOD

Parameter	Run 1	Run 2	Run 3	Average	Min	Мах
Date	7/31/03	7/31/03	7/31/03	_		
Time Started	1254	1405	1520			
Time Ended	1354	1505	1620			
Production Rate						
Process Rate During Testing, ODTP/hr	31.5	31.5	31.5	31.5	31.5	31.5
Maximum Process Rate, ODTP/hr	32.1	32.1	32.1	32.1		
Stack Gas Characteristics						
Temperature, °F	134	136	137	135	134	137
Moisture, %	14.4	15.5	16.9	15.6	14.4	16.9
Velocity, ft/sec	18.8	18.2	18.3	18.4	18.2	18.8
Volumetric Flow Rate			_			
Actual, acfm	221	214	215	217	214	221
Wet Standard, wscfm	195	188	189	191	188	195
Dry Standard, dscfm	167	159	157	161	157	167
Methanol						
Concentration, ppmvd	107	104	109	107	104	109
Emission Rate, lb/hr	8.96E-02	8.25E-02	8.58E-02	8.60E-02	8.25E-02	8.96E-02
Adjusted Emission Rate, lb/hr	9.13E-02	8.41E-02	8.75E-02	8.76E-02	8.41E-02	9.13E-02
Process Emission Factor, lb/ODTP	2.85E-03	2.62E-03	2.72E-03	2.73E-03	2.62E-03	2.85E-03

Baseline + Future Rejects Drainers Vibratory Hard



TABLE 2-9 SUMMARY OF EMISSIONS - HARDWOOD SCREEN DILUTION TANK



Parameter	Run 1	Run 2	Run 3	Average	Min	Мах
Date	7/30/03	7/30/03	7/31/03			
Time Started	1538	1703	1528			
Time Ended	1638	1750	1628			
Production Rate						
Process Rate During Testing, ODTP/hr	30.4	30.4	30.4	30.4	30.4	30.4
Maximum Process Rate, ODTP/hr	32.1	32.1	32.1	32.1		
Stack Gas Characteristics						
Temperature, °F	111	115	118	115	111	118
Moisture, %	9.8	9.0	10.1	9.6	9.0	10.1
Velocity, ft/sec	9.4	14.6	21.8	15.3	9.4	21.8
Volumetric Flow Rate						
Actual, acfm	111	172	256	179	111	256
Wet Standard, wscfm	102	157	233	164	102	233
Dry Standard, dscfm	92	142	209	148	92	209
Methanol						
Concentration, ppmvd	90	75	322	162	75	322
Emission Rate, lb/hr	4.10E-02	5.34E-02	3.35E-01	1.43E-01	4.10E-02	3.35E-01
Adjusted Emission Rate, 1b/hr	4.32E-02	5.64E-02	3.54E-01	1.51E-01	4.32E-02	3.54E-01
Process Emission Factor, lb/ODTP	1.35E-03	1.76E-03	1.10E-02	4.71E-03	1.35E-03	1.10E-02

Notes: Run 3 methanol results are higher than other runs. A review of the sampling and analytical data indicates that Baseline + Future Screen Dilution Tanks results are valid.

Footnote F Documentation

TB 578

TABLE VI.A.9 SUMMARY OF EMISSION TEST RESULTS MILL G SOFTWOOD BROWN STOCK WASHING

	T T		<u> </u>
ANALYTE	SOFTWOOD DIFFUSION WASHER VENT (GV14)	SOFTWOOD DIFFUSION WASHER FILTRATE TANK VENT (GV15)	SYSTEM TOTAL
HEATED CANISTER	AVG (Ib/T)	AVG (lb/T)	(Ib/T)
acetaldehyde (H)	1.8E-3	8.0E-5	1.8E-3
methanol (H)	4.1E-2	2.4E-3	4.3E-2
methyl mercaptan	3.4E-4	1.8E-5	3.6E-4
acetone	3.6E-3	2.0E-4	3.8E-3
dimethyl sulfide	1.4E-2	2.2E-3	1.6E-2
methylene chloride (H)	< 2.5E-5	< 4.8E-6	< 3.0E-5
1,2-dichloroethylene	< 1.0E-5	< 1.9E-6	< 1.2E-5
methyl ethyl ketone (H)	1.5E-3	1.5E-4	1.7E-3
n-hexane (H)	1.1E-4	1.6E-5	1.7E-3 1.2E-4
chloroform (H)	< 5.0E-5	< 9.5E-6	< 6.0E-5
1,2-dichloroethane (H)	< 1.4E-5 < 1.4E-5	< 2.6E-6 < 2.6E-6	< 1.6E-5
1,1,1-trichloroethane (H)			< 1.7E-5
benzene (H)	1.1E-5	3.5E-7	1.1E-5
carbon tetrachloride (H)	< 6.5E-5	< 1.2E-5	< 7.7E-5
trichloroethylene (H)	U 1.8E-5	U 3.8E-6	U 2.2E-5
methyl isobutyl katone (H)	3.7E-5	3.3E-6	4.0E-5
dimethyl disulfide	1.7E-2	6.0E-4	1.8E-2
1,1,2-trichloroethane (H)	< 1.4E-5	< 2.6E-6	< 1.7E-5
toluene (H)	2.0E-4	1.3E-5	2.2E-4
tetrachloroethylene (H)	< 1.7E-5	< 3.3E-6	< 2.1E-5
chlorobenzene (H)	U 3.2E-6	< 7.4E-7	U 3.6E-6
m,p-xylene (H)	6.2E-5	4.1E-6	6.6E-5
o-xylene (H)	< 3.7E-6	< 7.0E-7	< 4.4E-6
xylenes (H)			
styrene (H)	3.8E-4	2.2E-5	4.0E-4
alpha-pinene			
beta-pinene			
terpenes	SAT	1.3E-3	> 1.3E-3
1.2,4-trichlorobenzene (H)	< 6.4E-6	< 1.2E-6	< 7.6E-6
acrolein (H)	5.2E-5	< 1.1E-6	5.2E-5
IMPINGER			
methanol (H)			
acetone			·
methyl ethyl ketone (H)			t
acetaldehyde (H)		ļ	
acrolein (H)			
formaldehyde (H)	< 4.2E-5	< 7.6E-6	< 5.0E-5
Total HAPs			
	4.5E-2	2.7E-3	4.8E-2
THC (Method 25A)	2.9E-1	1.3E-2	3.0E-1
Flow (DSCFM)	358	66	424
PROD RATE, ODTP/D	569	569	569

U = UNEXPECTED AND UNCONFIRMED BY GC/MSD

ODTP/D = OVEN DRIED TONS OF PULP PER DAY

H = CAA HAP

SAT = SATURATED (ABOVE DETECTOR QUANTITATION RANGE)

Footnote K Documentation

Table 2. TRS Data Summary – Oxygen Delignification System Vents

•	Gas Flo	w Rate	Vent	Gas Prop	erties	Prod.			Reduce	i Sulfur Co	ompounds		TRS'
	acfm	dscfm	Temp ° F	% H₂O	% O ₂	ADTP/ day	dscfm/ ADTPD	Units	H ₂ S	ММ	DMS	DMDS	as S
			1	····									г
mean ^a	8,180 ²	4.938	150.4	30.2	20.8	1,206	4.0	ppmd	9.35	7.46	104.55	13.17	147.73
median	6,557 ²	4,691	139.3	18.8	20.8	1,211	3.6	ppmd	7.96	5.09	5.85	12.06	43.03
minimum		1,420	122.0	12.2	20.8	1,006	1.1	ppmd	2.75	0.35	0.51	0.36	4.85
maximum		8,952	190.0	59.6	20.8	1,395	7.7	ppmd	18.88	19.30	406.00	28.18	484.50
mean ^a								Ib/ADTP	2.7E-03	2.0E-03	4.4E-02	5.4E-03	3.0E-0
median								lb/ADTP	2.7E-03	7.6E-04	1.8E-03	3.0E-03	6.0E-0
minimum							· · · · · · · ·	lb/ADTP	2.7E-03	3.5E-04	9.2E-04	6.9E-04	4.5E-0
maximum								lb/AD T P	2.7E-03	6.2E-03	1.7E-01	1.5E-02	1.0E-0
number of sources tested	3	4	3	3	1	4	4		1	4	4	4	4
no. of sources with detects									1	I	3	2	4
% of TRS, S basis ^b									2.5%	4.0%	83.8%	9.7%	100.09

acomputed treating ND as 0.5 DL; based upon sole set of data with all 4 reduced sulfur compounds tested

All data in italics correspond to non-detects shown at one-half detection limit

Baseline A-Line O, Delignification Baseline + Future B-Dine O, Delignification

Note: For total reduced sulfur or TRS, the mean and median are estimated from the means and medians of the individual reduced sulfur compounds, respectively. However, the minimum and maximum correspond to the actual minimum and maximum TRS concentration estimated among all sources.

²estimated from dscfm, T and % H₂O

Table 6. TRS Data Summary – Pulp Deckers

	Gas Flo	w Rate	Vent (Gas Prop	perties	Prod.			Reduced	l Sulfur C	ompounds	5	TRS
	acfm	dscfm	Temp °F	‰ H₂O	% O ₂	ADTP/ day	dscfm/ ADTPD	Units	H ₂ S	MM	DMS	DMDS	as S
mean ^a	15,125 ²	13,059	105.7	7.5	20.8	654.7	22.0	ppmd	NDb	12.1	25.9	13,7	65.4
median	10,633 ²	9,306	101.8	6,9	20.8	625.1	17.1	ppmd	NDb	0.5	6.9	4.0	15.5
minimum		436	88.3	4.5	20.8	322.1	0.7	ppmd	NDb	0.2	0.5	0.2	1.9
maximum		31,392	136.0	14.0	20.9	1,296.0	46,1	ppmd	NDp	97.2	173.0	115.0	500.2
mean ^a								lb/ADTP	NDb	9.9E-03	4.8E-02	2.8E-02	5.1E-02
median								lb/ADTP	NDb	3.4E-03	2.7E-02	2.8E-02	3.5E-02
minimum								lb/ADTP	ND	3.7E-04	4.1E-03	1.4E-03	9.2E-03
maximum								lb/ADTP	NDp	7.4E-02	1.9E-01	5.8E-02	1.4E-01
number of sources tested	10	11	10	10	7	11	11		1	11	11	11	11
number of sources with detects									0	2	10	8	10
% of TRS, S basis ^b									0.0%	19.4%	34.6%	46.0%	100.0%

acomputed treating ND as ½ DL; bND – non-detect, detection limit unknown; based upon sole data set with all 4 reduced sulfur compounds tested

All data in italics correspond to non-detects shown at one-half detection limit

Baseline + Future A+ B-Line Decker System

Note: For total reduced sulfur or TRS, the mean and median are estimated from the means and medians of the individual reduced sulfur compounds, respectively. However, the minimum and maximum correspond to the actual minimum and maximum TRS concentration estimated among all sources.

²estimated from dscfm, T and % H₂O

Table 10. TRS Data Summary - Uncontrolled Kraft Non-Condensible Gases - Continuous Digester Blow Gases

	Gas Flo	w Rate	Vent	Gas Prop	erties	Prod.			Reduced	Sulfur Co	ompounds		TRS
Description of Source	acfm	dscfm	Temp °F	% H ₂ O	% O ₂	ADTP/ day	dscfm/ ADTPD	Units	H₂S	ММ	DMS	DMDS	as S
nnean ^a	480 ²	411	105.9	8,2	19.5	736.4	0.74	ppmd	122,4	4,128	2,072	935	8,19
median	385 ²	288	97.9	6.3	20.8	616.0	0.37	ppmd	4.1	2.3	643.5	43.4	736.
minimum		34	39.0	0.8	13.3	432.8	0.06	ppmd	ND	ND	5.0	0.44	25.
maximum		1,472	212.0	25.5	20.9	1,572.0	3.40	ppmd	975.0	32,575	8,737	7,590	33,7
mean ^a								lb/ADTP	0.001	0.12	0.51	0.10	0.4
median								lb/ADTP	3.2E-04	1.4E-04	0.031	0.003	0.0
minimum								lb/ADTP	ND	ND	2.2E-04	8.4E-05	0.00
maximum								lb/ADTP	0.01	1.12	3.84	0.52	2.10
number of sources tested	7	10	10	8	8	10	10		8	10	10	10	10
number of sources with detects								:	4	3	9	8	10
% of total TRS, S basis ^b								-	0.3%	19.4%	63.8%	16.5%	100.0
mean for 4 hardwood systems								lb/ADTP	0.003	0.02	1.14	0.10	0.6
mean for 5 softwood systems				-				lb/ADTP	2.9E-04	0.22	0.10	0.01	0.2

acomputed treating ND as ½ DL; based upon mean of 8 data sets with all 4 reduced sulfur compounds tested

²estimated from dscfm, T and % H₂O

Baseline + Future Digester Blau Gases (Uncontrolled)

Note: For total reduced sulfur or TRS, the mean and median are estimated from the means and medians of the individual reduced sulfur compounds, respectively. However, the minimum and maximum correspond to the actual minimum and maximum TRS concentration estimated among all sources.

Table 1. TRS Data Summary - Kraft Pulp Mill Bleach Plant Scrubbers

	Gas Flo	w Rate	Vent	Gas Prope	erties	Prod.		_] 1	Reduce	d Sulfur C	ompounds	1	TRS1.2
	actin	dscfm	Temp	% H ₂ O	%	ADTBP/		Units	H ₂ S	MM	DMS	DMDS	as S
			° F		O ₂	day	ADTBPD						
mean ^a	24,566 ³	19,691	120.9	11.8	20.8	698.2	32.9	ppmd		1.70	1.59	0.86	5.01
median	22,986 ³	18,927	114.9	10.4	20.8	662.9	32.2	ppmd		0.50	0.50	0.47	1.94
minimum		1,646	98.0	6.0	20.8	276.5	4.0	ppmd		0.24	0.24	0.24	0.95
maximum		38,723	158.0	29.7	20.9	1,345.7	100.1	ppmd		11.38	13.94	9.70	35.82
mean*				_				lb/ADTBP		6.6E-03	1.1E-02	8.9E - 03	1.6E-0.
median				-				lb/ADTBP		3.3E-03	3.6E-03	5.1E-03	7.6E-0.
minimum				-				lb/ADTBP		1.8E-04	2.4E-04	3.6E-04	4.8E-0
maximum								lb/ADTBP		3.4E-02	8.1E-02	8.6E-02	1.1E-0
no. of sources tested	26	26	26	26	15	26	26	1		26	26	26	26
no. of sources with detects	T			_						9	11	6	16
% of TRS ¹ , S basis ^b	†			-						27.0%	35.6%	37,4%	100.0%

^{*}computed treating ND as 0.5 DL; based upon mean of all 26 data sets

³estimated from dscfm, T and % H₂O

All data in italics correspond to non-detects shown at one-half detection limit

Baseline A-Line Bleach Plant Baseline + Fiture B-Line Bleach Plant

¹TRS – total reduced sulfur, not including H₂S

²Note: For total reduced sulfur or TRS, the mean and median are estimated from the means and medians of the individual reduced sulfur compounds, respectively. However, the minimum and maximum correspond to the actual minimum and maximum TRS concentration estimated among all sources.

> Baseline Brown

Table 3. TRS Data Summary - "High-Flow" Brownstock Washer Vents

	Gas Flov	v Rate	Vent (Gas Proj	perties	Prod.			Reduced	Sulfur C	ompounds		TRS
	acfin	dscfm	Temp °F	% H₂O	% O ₂	ADTP/ day	dscfm/ ADTPD	Units	H ₂ S	ММ	DMS	DMDS	as S
			1						T				
mean ^a	61,9092	53,758	101.2	7.7	20.8	587.7	94.6	ppmd	0.85	1.71	12.19	2.65	20.05
median	57,168 ²	49,949	102.1	7.0	20.8	604.6	79.9	ppmd	0.48	0.89	8.37	1.35	12.42
minimum		6,050	66.3	1.5	20.8	100.0	19.1	ppmd	0.04	0.04	0.25	0.19	1.80
maximum		139,053	136.7	18.3	20.9	1,132.0	348.5	ppmd	2.39	11.80	60.48	10.25	84.33
mean ^a								Ib/ADTP	8.7E-03	3.6E-02	3.0E-01	9.2E-02	2.5E-01
median		-			_			lb/ADTP	5.8E-03	1.9E-02	1.1E-01	7.0E - 02	1.2E-01
minimum								lb/ADTP	1.1E-03	2.0E-04	1.5E-03	1.7E-03	5.4E-03
maximum	_							lb/ADTP	4.1E-02	3.6E-01	1.7E+00	4.0E-01	1.2E+00
number of sources tested	24	24	24	24	16	24	24	1	13	24	24	24	24
number of sources with detects								T .	6	14	23	22	24
% of TRS, S basis ^b									5.6%	18.6%	44.8%	31.0%	100.0%
mean of 9 hardwood lines	73,096 ²	64,046	98.5	7,3	20.8	589.3	110.4	lb/ADTP	6.6E - 03	2.1E-02	2.5E-01	1.0E-01	2.215-01
mean of 14 softwood lines	53,463 ²	46,746	100.3	7.2	20.8	547.9	87.5	lb/ADTP	9.9E-03	4.5E-02	3.3E-01	8.8E-02	2.7E-01
										TR	S as S		
Additional data (1997-99) for seve	en "high-flov	v" washers	tested o	nly for .	IRS em	issions				ppmd	ib/ADTP		
niean ^a	39,981 ²	34,274	104.9	8,3	20.4	697.4	54.2	_		5.63	2.8E-02		
median	32,503 ²	27,233	112.2	9.2	20.4	689.0	39.5			3.74	3.8E-02		
minimum	···········	17,758	84.0	4.4	20.4	476.0	30.0		_	0.45	5.2E-03		
maximum		57,096	121.7	12.3	20.4	1,009.9	105.2		_	10.72	5.1E-02		
Averages for all 31 "high-flow" wa	ashers (7 test	ed for TRS	and 24	for indi	vidual r	educed sulfi	ır compoun	ds) – TRS a	nd vent g	gas prope	rties		
mean of all 31 "high-flow" linesa	57,008 ²	49,358	102.0	7.8	20.7	612.5	85.5			16.8	2.0E-01		
median	51,7842	44,819	104.4	7,5	20.7	623.7	70.8			10.5	1.0E-01		
minimum		6,050	66.3	1.5	20.4	100.0	19.1			0.5	5.2E-03		
maximum		139,053	136.7	18.3	20.9	1,132.0	348.5	1		84.3	1.2E+00		
number of sources tested	30	31	30	30	17	31	31	_		31	31		/

acomputed treating ND as 0.5 DL; based upon mean of 13 data sets with all 4 reduced sulfur compounds tested

> Future Brown Stock Washers

Note: For total reduced sulfur or TRS, the mean and median are estimated from the means and medians of the individual reduced sulfur compounds, respectively. However, the minimum and maximum correspond to the actual minimum and maximum TRS concentration estimated among all sources.

²estimated from dscfm, T and % H₂O

All data in italics correspond to non-detects shown at one-half detection limit

Footnote O Documentation

Combined LVHC NCGs + SOGs

- Obtained by combining mean of 13 LVHC NCGs and four SOGs.
- Mean and median TRS contents in lb S/ADTP were 5.77 and 4.21, respectively (range 1.17 to 19.31).

TERRE

- 5.77 lb S/ADTP when oxidized results in about 11.54 lb SO₂/ADTP which is normally scrubbed in an SO₂ scrubber.
- H₂S and methyl mercaptan comprise the bulk (about 73%) of reduced sulfur compounds, implying a significant fraction of combined kraft mill LVHC NCG/SOG reduced sulfur compounds are acidic in nature and can be scrubbed in an alkaline scrubber.

HVLC NCGs

 Mean and median TRS contents in lb S/ADTP for five HVLC NCGs were 0.16 and 0.072, respectively (range 0.02 to 0.24).

Thermal Oxidizers

- Negligible TRS emissions from eight oxidizer vent gases (mean 0.0012 lb S/ADTP).
- Limited data on two scrubbers suggest over 99% TRS removal.

NDCE Kraft Recovery Furnaces

- H₂S (67%) and methyl mercaptan (20%) dominate furnace reduced sulfur compound emissions.
- Only one of 13 furnaces tested had TRS concentrations exceeding 5 ppm @8% O₂ (NSPS limit).
- TRS emissions show weak correlation with normalized stack gas flow rates and with stack O₂.
- Mean and median TRS emissions in lb S/ton bls for 13 furnaces were 0.041 and 0.018, respectively (range ND to 0.17).

DCE Kraft Recovery Furnaces

- H₂S (56%) and methyl mercaptan (31%) once again dominate furnace reduced sulfur compound emissions.
- Fifteen of 18 furnaces tested had emissions exceeding 5 ppm @8% O₂ (NSPS limit).
- Poor correlation between TRS and normalized flue gas flow or stack O₂.
- Mean and median TRS emissions in lb S/ton bls for 18 furnaces were 0.14 and 0.092, respectively (0.055 to 0.33).

Saltcake Mix Tanks

• Negligible TRS concentrations in three mix tank vent gases (mean – 0.0022 lb S/ton bls).

Smelt Dissolving Tanks

 DMS and DMDS comprise the bulk of reduced sulfur compounds (over 72%), possibly suggesting role of weak wash used in scrubbers and for dissolving smelt.

Footnotes U, KK Documentation

Thermal Oxidizer Emission Compliance Test Report

19-20 and 24 January 2005

Work Order No.: 00157.076.002

Prepared By:

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TABLE 2-3 THERMAL OXIDIZER SUMMARY OF NOx, SO2, CO, AND THE EMISSION RESULTS

	Run 1	Run 2	Run 3	Mean
Date :	2/24/05	1/24/05	1/24/05	
Time Began	1527	1718	1840	·
Time Engeg	1627	1818	1940	
Stack Gas Data		:		
Temperature, T	. 167	166	170	_68
Velocity, ft/sec	15	- 13	. 13	_4
Moisture, %	38	37	3 9	38
CO ₂ Concentration, %	7.8	. 7 .5 .	7.6	7.6
O ₂ Concentration, %	7.3	7.6	7.7	7.5
VFR, x 10 ³ dscfm	4.25	3.82	3.78	3 .95
Production Rate, ADTUP/nr	76.0	76.0	76.0	76.0
Vitrogen Oxides				
Concentration, 27m	318	309	306	311
Emission Rate, Ib/hr	9.7	: 8.5	8.3	8.8
Permit Limit, lb/hr				9.1
Sulfur Dioxide				
Concentration, ppm	75	96	119	97
Emission Rate, Ib/hr	3.2	3.7	4.5	3.8
Permit Limit, lb/hr		*	-	5.7
Carbon Monoxide	ì			
Concentration, ppm	7.0	4.0	3.0	4.7
Emission Rate, lo/hr	0.1	0.7	0.1	0.1
Permit Limit, lb/hr		: :	-# - i	6.8
Total Hydrocarbon	:			
Concentration, ppmvc as Carbon	<4.8	<4.8	<5.0	<4.9
Emission Rate, lb/hr as Carbon	<0.04	<0.04	<0.0∠	<0.04
Permit Limit, lb/hr				1.1

ē.1136

Footnote V Documentation

Range Median Mean Type of Paper Machine lb/ADTFP No. 2 VOCa, Unbleached Linerboard 0.42 - 0.600.510.512 0.038 - 0.10VOCa, Bleached Paper & Pulp 0.069 0.069

Table 4.16 VOCa Emissions from Kraft Mill Paper Machine Vents

Bredine + Fotore 14 Bredine + Fotore 14 Bredine + Fotore PA

4.16 Miscellaneous Kraft Mill Sources

VOCs may be emitted from various other point sources in a kraft pulp mill. Table 4.17 provides estimates of VOC emissions from three salt cake mix tanks, one UNOX system vent, and one cooling tower. It should be noted that cooling tower VOC emissions are expected to be extremely mill-specific, depending mainly on the type of condensate reuse practices and level of VOCs present in the water sent to the cooling tower. Detailed data including descriptions for each source are provided in Appendix A, Table A17. Several other sources of VOC emissions potentially exist in a pulp and paper mill. These include wastewater treatment systems, both primary and secondary, open sewers, landfills, etc. No data are available for such sources. However, the VOC emissions from these sources (except perhaps wastewater treatment systems) are expected to be small compared with those from various process vents and boiler stacks at a mill.

Table 4.17 VOC Emissions from Miscellaneous Kraft Mill Sources

	Units ^a	No.b	Range	Median	Mean
Salt Cake Mix Tank Vent	lb/ton bls	3	3.9E-05 - 0.0076	0.0013	0.003
UNOX System Vent	lb/ODTUBP	1		0.019	0.019
Cooling Tower ^c	lb/ADTP	1		0.79	0.79

^a lb C as measured by EPA Method 25A; ^b number of sources tested; ^c mill with steam stripper – tower treats entire mill effluent and discharges to a high rate activated sludge system

5.0 SULFITE PULP MILL SOURCES

In a sulfite pulp mill, VOC and SO₂ emissions can arise from uncontrolled digester and relief gases, pulp washing and bleaching sources, and recovery area sources. Just as for kraft pulp mill sources, fugitive VOC emissions from wastewater treatment area sources, such as primary clarifiers and secondary treatment systems, surface impoundments, flow-through basins, lagoons, and open sewers are not included in this report. CO is expected to be present in emissions from all vents where some form of combustion, either of spent liquor or fuel, takes place. CO is also expected from bleach plant vents (no data available). Particulate matter is expected to be present in emissions from the sulfite recovery furnaces, boilers burning fuels, wood preparation activities and to a lesser extent, paper machines. Limited data on particulate matter emissions from paper machines and wood preparation activities are presented in Section 8.0. Oxides of nitrogen (or NO_x) are expected to be present in all combustion-related source vents.

^a lb C/ADTFP (air dry ton of finished product) as measured by EPA Method 25A

Table A-18 (Cont'd). Summary of 'Air Toxic' Emissions from Virgin Chemical Paper Machines

Valatila Oi-		Emissic	ons			
Volatile Organic Compound	Mill Code	Range lb/ADTFP	Avg. lb/ADTFP	Test Method	Comments	
I. Unbleached Line	rboard Pai	per Machine Dryers	(Contd.)			
1,2,4-Trichlorobenzene	PMMG		1.1E-02	Heated Canister	FID, U	
1,2,4-Trichlorobenzene	РММН	ND[5.4E-03]	2.7E-03	Heated Canister	FID	
No. of Units	Detects	Range	Median	Mean	701 Median	
2	1	ND to 0.011	6.9E-03	6.9E-03	5.5E-03	
1,1,1-Trichloroethane	PMMG		1.8E-03	Heated Canister	FID	
1,1,1-Trichloroethane**	РММН	ND[1.2E-02]		Heated Canister	FID	
No. of Units	Detects	Range	Median	Mean	701 Median	
1	1		1.8E-03	1.8E-03	9.0E-04	
** data rejected based upo	on 1/2 DL beir	ng > highest detected obser	vation (1.8E-03)			
1,1,2-Trichloroethane	PMMG		2.1E-03	Heated Canister	FID, U	
1,1,2-Trichloroethane**	РММН	ND[1.2E-02]		Heated Canister	FID	
No. of Units	Detects	Range	Median	Mean	701 Median	
1	1		2.1E-03	2.1E-03	1.1E-03	
** data rejected based upo	on 1/2 DL beir	ng > highest detected obser	vation (2.1E-03)			
Trichloroethylene	PMMG	ND[3.3E-03]	1.7E-03	Heated Canister	FID	
Trichloroethylene	PMMH		6.0E-03	Heated Canister	FID	
No. of Units	Detects	Range	Median	Mean	701 Median	
2	1	ND to 0.006	3.8E-03	3.8E-03	3.0E-03	
m,p-Xylene	PMMG		7.2E-04	Heated Canister	FID	
m,p-Xylene	РММН		2.7E-03	Heated Canister	FID	
No. of Units	Detects	Range	Median	Mean		
2	2	7.2E-04 to 0.0027	1.7E-03	1.7E-03		
o-Xylene	PMMG		5.2E-04	Heated Canister	FID	
o-Xylene	РММН		2.4E-03	Heated Canister	FID	
No. of Units	Detects	Range	Median	Mean	-	
2	2	5.2E-04 to 0.0024	1.5E-03	I.5E-03		
Total Hydrocarbons	PMMG		6.0E-01	M25A		
Total Hydrocarbons	РММН		4.2E-01	M25A		
No. of Units	Detects	Range	Median	Mean	-	
2	2	0.42 to 0.60	5.1E-01	5.1E-01		

Table A-18 (Cont'd). Summary of 'Air Toxic' Emissions from Virgin Chemical Paper Machines

77 1 27 0 :		Emiss	ions		
Compound	Mill Code	Range lb/ADTFP	Avg. lb/ADTFP	Test Method	Comment
U Dlaval I D	161.	Ind D. D. C.	1	-	
II. Bleached Paper	r Macnine A	ina Puip Dryer, Co	onia.		
Total Hydrocarbons	PMMK		3.8E-02	M25A	
Total Hydrocarbons	PDMN		1.0E-01	M25A	
No. of Units	Detects	Range	Median	Mean	
2	2	0.038 to 0.10	6.9E-02	6.9E-02	

Notes

⁽a) $\,U$ - unidentified and unconfirmed by GC/MSD

⁽b) For all FID analyses the heated canister gases were concentrated before analysis

Footnote W Documentation

Table 4.7 VOC^a Emissions from Pulp Deckers

	Range	Median	Mean
No.b		lb C/ADTUBP	
3	0.051 - 0.09	0.077	0.073

Ta as measured by EPA Method 25A

4.8 Oxygen Delignification System Vents

In mills that practice oxygen delignification, volatile organic compounds present in the incoming pulp slurry, oxidized white liquor, and washer shower water can be released in blow tank, washer hood, washer filtrate tank, and pulp storage tank vent gases. The amounts of these compounds present in the various process liquids will depend upon the water reuse practices of the mill, particularly if condensates are used on the post-oxygen washers. Releases of volatile organic compounds from washer systems are also a function of the extent to which exhaust air and process liquids are in contact, which in turn depends upon equipment design and ventilation practices.

Carbon dioxide and smaller amounts of carbon monoxide are formed in the reactor as the delignification proceeds. The majority of these gases will be released from the blow tank vent. In an NCASI study (NCASI 1998), average carbon monoxide emissions from O₂ delignification system vents at eight kraft mills were found to range from 0.01 to 0.44 lb/ODTP, with no readily apparent relationship to either the amount of oxygen applied or to the reduction in kappa number accomplished.

Table 4.8 gives estimates of VOC and CO emissions from oxygen delignification system vents. Detailed data including descriptions for each system are provided in Appendix A, Table A8.

Table 4.8 VOC^a and CO Emissions from O₂ Delignification System Vents

Pollutant	No.b -	Range [1	Median o/ADTUBP	Mean
VOCª	12	ND - 1.09	0.20	0.35
CO	8	0.0 - 0.61	0.045	0.12

a measured as C using EPA Method 25A

4.9 Bleach Plant Vents

Trace quantities of VOC emissions have been measured in bleach plant vents. Carbon monoxide (CO) is generated in bleach plants that use chlorine dioxide. While not regulated specifically from pulp bleaching operations, CO is a criteria pollutant and thus contributions from pulp bleaching operations may be relevant in accounting for total mill emissions of CO (e.g., for air quality permitting purposes).

In an NCASI study, long-term continuous emission monitoring data collected at six bleach plants showed a range of 0.20 to about 1.65 lb CO/ODTP (NCASI 1998). The major sources of CO emissions from bleach plants were the chlorine dioxide bleaching towers. Contributions from

^b number of sources tested

b number of sources tested

extraction and peroxide stages were typically small. At elemental chlorine free (ECF) bleach plants, the CO emissions were weakly correlated with total percent ClO₂ applied on pulp. However, for bleaching with less than complete substitution, CO emissions exhibited a poor correlation with percent ClO₂ applied on pulp. The data reviewed during the NCASI investigation suggested that as long as the total amount of equivalent chlorine applied on pulp remains the same, the total bleach plant CO emissions will remain unaffected by increasing the ClO₂ substitution levels in the first stage (NCASI 1998).

Table 4.9 gives estimates of VOC and CO emissions from kraft mill bleach plant vents. Included are bleach plant scrubber vents, extraction-stage vents, and ClO₂ generator scrubber vents. Detailed data including descriptions for each bleach plant vent are provided in Appendix A, Tables A9a, A9b, A9c, and A9d. The CO emissions from 100% ClO₂ substitution bleach plant vents are presented as equations relating to the amount of ClO₂ applied on pulp (NCASI 1998).

Table 4.9 VOCb and CO Emissions from Bleach Plant Vents

						11 01/12 00 1014
			Range	Median	Mean	Baseline+
Vent(s)		No.d	lb/C	DTUBP		
						Force B-Lin
Bleach Plant Scrubber ^a	NOC_p	33	0.001 - 0.31	0.050	0.092	1 Scrubber
Bleach Plant Scrubber	CO	Α	0.20 - 1.65	Α	Α /	
Extraction Stage Vents	VOC_p	10	1.1E-04 - 0.231	0.021	0.050	0 1. 1
Extraction Tower Only	CO	4	0.004 to 0.13	0.037	0.040 ~	, Baseline A-
ClO ₂ Generator Scrubber	VOC^c	1		0.017	0.017	Live E/O
R8 Tail Gas Scrubber	VOC_p	1		3.5E-05	3.5E-05	
						1 auto

a 32 of 33 bleach plant vents passed through a scrubber; b measured as C using EPA Method 25A, 25, or CARB 100; b C/ton ClO₂ as measured by EPA Method 25A; d number of sources tested A – for bleaching with 100% ClO₂ substitution, the following correlations may be used:

Y = 0.18 • X + 0.45 (for softwoods)

n = 9

 $Y = -0.03 \bullet X + 0.69$ (for hardwoods)

n = 7

where

Y = CO emissions in lb/ODTUBP; and

 $X = \% ClO_2$ applied (total) in lb ClO₂ per 100 lb ODTUBP (NCASI 1998)

n = number of sources tested

4.10 **Black Liquor Oxidation Systems**

Vent gases from black liquor oxidation (BLO) towers and tanks have high moisture contents and large flow rates. Concentrations of organic sulfide gases tend to be low, normally under 50 ppmv. Volatile organic compounds are also present in these gases, having been stripped from the black liquor. Table 4.10 gives estimates of VOC emissions from seven BLO systems. All data correspond to oxidation of strong liquors. Table 4.10 also provides total particulate matter emission data reported on just one BLO system (USEPA 1992). Detailed data including descriptions for each BLO system are provided in Appendix A, Table A10.

Footnote EE Documentation

International Paper Company Cantonment, FL



Emissions Compliance Report for the Thermal Oxidizer System

ENSR Corporation
Febuary 2004
Document Number 06890-347-PRO

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Table 2-1 Emission Results Summary

Summary of Results Thermal Oxidizer

A TOTAL OF THE PARTY OF THE PAR		METHO	DS RESUL	TS				
		Run 1	Run 2	Run 3	Averages	Allowable		
Method 5	ib\hr	0.13	0.13	0.18	0.15	1.0		
PM ₁₀	!b/hr	0.30	0.22	0.27	0.26	1.0		
Method 8	lb\hr Hs	by 0.58	0.46	0.49	0.51	0.6		
	CEM RESULTS							
		Run 1	Run 2	Run 3	Averages	Allowable		
NO _X	lb\hr	6.57	6.93	7.16	6.9	9.1		
		Run 2	Run 3	Run 5	Averages	Allowable		
SO₂	lb\hr	0.66	1.56	0.68	0.97	5.7		
	Visible Emission Results							
		Run 1	Run 2	Run 3	Averages	Allowable		
Method 9	%	1	4	3	3	20		

Footnote PP Documentation



2.2 A-Line Softwood Bleach Plant

Tables 2-6 through 2-9 summarize the test results for the Eo Washer and Scrubber Vent. Supporting field data are in Appendix D.

TABLE 2-6
TOTAL HYDROCARBON EMISSION DATA A-LINE SOFTWOOD BLEACH PLANT - EO WASHER

	Run 1	Run 2	Run 3	Mean
Date	4/9/96	4/9/96	4/9/96	
Time Began	1329	1447	1548	
Time Ended	1429	1547	1648	
Stack Gas Data		İ		
Temperature, °F	130	133	132	132
Velocity, ft/sec	38	40	40	39
Moisture, %	15	16	16	16
VFR, dscfm	7010	7050	7120	7060
Production Rate, ton ADUBP ⁴ /hr	35.3	35.1	33.1	34.5
Total Hydrocarbon ^b		ļ		
Concentration, ppmvd	49	38	33	40
Emission Rate, lb/hr	0.64	0.49	0.43	0.52
Emission Factor, lb/ton ADUBP	0.018	0.014	0.013	0.015

^{*}Air dried un-bleached pulp.

As carbon,



TABLE 2-8
TOTAL HYDROCARBON EMISSION DATA A-LINE SOFTWOOD BLEACH PLANT - SCRUBBER VENT

	Run 1	Run 2	Run 3	Mean
Date	4/9/96	4/9/96	4/9/96	
Time Began	0917	1050	1151	
Time Ended	1017	1150	1251	
Stack Gas Data		<u> </u>	:	
Temperature, °F	132	135	135	134
Velocity, ft/sec	36	36	36	36
Moisture, %	16	17	17	17
VFR, dscfm	7040	6930	6910	6960
Production Rate, ton ADUBPa/hr	35.6	35.6	35.6	35.6
Total Hydrocarbon ⁵				
Concentration, ppmvd	37	39	38	38
Emission Rate, lb/hr	0.48	0.51	0.49	0.50
Emission Factor, Ib/ton ADUBP	0.014	0.014	0.014	0.014

^{*}Air dried un-bleached puip.

As cerbon.



2.4 B-LINE HARDWOOD BLEACH PLANT

Tables 2-13 and 2-14 summarize the test results for the Eo Washer and Scrubber Vent. Supporting field data are in Appendix F.

TABLE 2-13

TOTAL HYDROCARBON AND CHLOROFORM EMISSION DATA B-Line Hardwood Bleach Plant - Eo Washer

	Run !	Run 2	Run 3	Mean
Date	4/11/96	4/11/96	4/11/96	
Time Began	0855	1008	1118	
Time Ended	1000	1108	1220	
Stack Gas Data	****			1
Temperature, °F	138	140	141	140
Velocity, ft/sec	32	32	31	32
Moisture, %	19	20 .	20	20
VFR, dscfin	5440	5330	5180	5320
Production Rate, ton ADUBP*/hr	32.2	32.7	33.3	32.7
Total Hydrocarbon ^b		!	·	
Concentration, ppmvd	38	38	43	40
Emission Rate, lb/hr	0.39	0.38	0.42	0.39
Emission Factor, Ib/ton ADUBP	0.012	0.012	0.012	0.012
Chloroform				
Concentration, ppm	0.0051	0.0098	0.0044	0.0064
Emission Rate, x 10 ⁻⁴ lb/hr	5.1	9.7	4.2	6.4
Permit Limit, lh/hr				0.038
Emission Factor, x 10 ⁻⁵ lb/ton ADUBP	1.6	3.0	1.3	2.0

[&]quot;Air dried un-bleached pulp.

As carbon.



TABLE 2-14 TOTAL HYDROCARBON, CHLORINE, CHLORINE DIOXIDE, AND **CHLOROFORM EMISSION DATA-**B-LINE HARDWOOD BLEACH PLANT - SCRUBBER VENT

	Run 1	Run 2	Run 3	Mean
Date	4/11/96	4/11/96	4/11/96	
Time Began	1402ª	1514	1620	
Time Ended	1502	1614	1720	
Stack Gas Data				
Temperature, °F	145	147	144	145
Velocity, ft/sec	29	30	29	29
Moisture, %	22	23	22	22
VFR, dscfm	3730	3770	3800	3770
Production Rate, ton ADUBP ^b /hr	33.3	33.1	33.3	33.2
Total Hydrocarbon ^c				
Concentration, ppmvd	44	40	41	42
Emission Rate, lb/hr	0.31	0.28	0.29	0.29
Emission Factor, 1b/ton ADUBP	0.0092	0.0085	0.0087	0.0088
Chlorine				
Concentration, ppm	0.074	0.075	0.076	0.075
Emission Rate, lb/hr	0.0031	0.0031	0.0032	0.0031
Permit Limit, lb/hr	Filter			1.0
Emission Factor, x 10 ⁻⁵ lb/ton ADUBP	9.2	9.4	9.5	9.4
Chlorine Dioxide			· · · · · · · · · · · · · · · · · · ·	
Concentration, ppm	0.049	0.050	0.050	0.050
Emission Rate, lb/hr	0.0019	0.0020	0.0020	0.0020
Permit Limit, Ib/hr	Design Age Land			0.45
Emission Factor, x 10 ⁻⁵ lb/ton ADUBP	5.8	6.0	6.0	6.0
Chloroform				,
Concentration, ppm	0.043	0.043	0.044	0.043
Emission Rate, lb/hr	0.0030	0.0030	0.0031	0.0030
Permit Limit, lb/hr		_	-	0.34
Emission Factor, x 10 ⁻⁵ lb/ton ADUBP	9.0	9.2	9.3	9.2

^{*}Cl₂, ClO₂, and CHCL, testing was performed during 1325 - 1425. *Air dried un-blesched pulp.

As carbon.

PM/PM₁₀ Roadway Emission Calculations

Table D-10 Summary of Baseline Fugitive PM_e Emissions from Paved and Unpaved Roads IP Mill Pensacola, FL

0- 11- 6	0 1:::																													
Baseline (Conditions						<u> </u>			-		E	G	 ;;;		1		,			 	 			~			- 1/	31/	
				C) (1) (1)		Segment (0)	060 176	B	445 104	397.056	257.136	667.392	1763.52	353.76		586.08	205 D2	464.00	M 647 48	N	260 22	105 (997.92	S	T	3168	475.2	3067.68	
n				GVWT (lb)		Seg Length (ft)	959.376	323.664	445.104	347.036	237.130			333.76	1021.68	300.08	205.92	454.08	546.48	1198.56	258.72	105.6	1716		1483.68	2555.52	3106		-	
Route	Length (mi)					Trips*Wgt						***************************************	***************************************													***************************************	***************************************			
	0.182	·	20,000		52,500		<u></u>												l	 	 		. ~							
	0.923		30,000		55,000								——— - il					1	 	 							L			
3	0.923		30,000		57,500											,		'	 	1					~					
- 4	0 839	!			55,000		1	-							<u>-</u>												<u> </u>			
3	0 728		30,000		57,500 57,500								——-i	-					 -			 			~					
7	0 671		40,000		50,000		 	 +					-							+	+				~		 	1		
	0.634		20,000		42,500					-							1	,			i									
			40,000		50,000													·			<u>-</u>	1								1
10			30,000		57,500																	1			-					
11			40,000		57,500															1	i	i								
12			40,000		50,000															·		-	1		i					
13			40,000																		1	1i	1	1	~ ~					
	1.557		.0,000		21,500	301103																								
T	otal RT VMT	648.344			W =	Mean GVWT (lb)	52,500	57,500	56,397		56,397	42,500	56,278	56.656	56,656	55,000	55,610	55,610	55,927	56,066	54,500	52,571	50,000	50,000	50,000	50,000	50,000	50,000	50,000	
						Total VMT/day	1.09	3.92	58.84		33.99	0.76	235.14	30.15		16.87	9.91							1.89			12.	3.24	9.3	
						Grand Total VMT	649												1			1								Total
						E (lb/hr) patto	0.00	10.0	010		0.05	0.00	0.38	0.05	0.14	0.03	0.02	0.03	0.04	0.10	0.00	0.00								0.95 lb/hr PM ;
				1		E (ton/yt) PALIO		0.03		i	0.24	0.00	1.66	0.21	0.62	0.11	0.07			0.43										4.15 ton/yr PM ,.
		 				E (lb/hr) page		0.03	0.49		0.28	0.00	1.94	0 25	0.73	0.13	0.08													4.86 lb/hr PM 10
	·	E e k(el /2)	1065 (11/2)1.	³ [1-(P/(4(N)))	,		\- 																							
Paved					'J	E (lon/yr) PM 40	0.04	0.15	2.13		1.23	0.02	8.50	1.10	3.18	0.59	0.35	0.78	0.92	2.22	0.05	0.05								21.29 ton/yr PM 30
		k _{PMI0} =		5 Ib/VMT																ļ										
		k _{PM30} =		2 Ib/VMT			1					<u> </u>									L	<u> </u>				L				
	ļ <u> </u>	sL =site sp		ent silt loadin	gs (g/m2)		 																							
		P	110																l		ļ		<u>_</u>							
		N - Annua	365	0			·			l								ļ	L		ļ									
Segments	A-P					L												 			ļ									
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		ļ				Segment Silt Loading(g/m2)	5.000E-02		5.000E-02		5 000E-02	× : > ;	5,000E-02	1 214	5.000F-02		5.000E-02					5.000E-02							0.24.00.42	
						Values from non IP Mill	4.213E-02	4.213E-02	3 368E-05	9.368E-02	309E-05	9.368E-02	9.368E-02	9.368E-02	9.3681-02	9.368E-02	9.36XF-02	1.885E+00	I 8¥å€±öö	1 885E+00	1.885E+00	1.8831:100	P.885E-00	4 21 3E-02	4.213E-02	4.2138-03	1.2851: (00)	4.213E-02	6.368E-05	
	-					<u> </u>	·											ļ		 										
	 	+		 		†··	 			 										+							-			
						Mean GVWT (lb)												-	 	 	 		50,000	50,000	50,000	50,000	50,000	50,000	50,000	
Unpaved		F=k(e/12)*	(W/3) /(M	I/0.2)° [(365 -	3/3651	Total VMT/day														+			14.95	1.89		1		3.24	9.3	
Olipared	 	L-K(312)	1	10.27 [(03 -	J#303	Grand Total VMT												 		·		 -	14.93	1.89	10.12	7.74		3.24		
	l	k _{PM10}	2 6	Ib∕∨MT		E (lb/hr) pM10																	1.99	0.25	1.34	1.03	1.59	0 43	1.24	7.87 lb/hr PM ,
				Ib/VMT															ļ	ļ	+									
	.L	K _{PM30} =	THE STATE OF STREET	THE REAL PROPERTY AND ADDRESS OF THE		E (ton/yr) Patto														ļ	ļ		8.70						5.41	34.48 ton/yr PM ,
		s=	8,4	1 % (Lumber	sawmills)	E (Ib/hr) 9M30												ļ			ļ		9.44						5.87	37.42 lb/hr PM 10
		p=	110)		E (ton/yr) PMN						1						L	L			J	41.37	5.23	28.00	21.42	33.20	8.96	25.73	163.91 ton/yr PM 10
	<u></u>	M=		(default)																										
	PM10	a	0.8			L	ļ			ļ		L																		
	<u> </u>	b	0.4			unpaved (g/s) patta												L					0.2502805	0.0316408	0.1694207	0.1295767	0.2008941	0.0542414	0.1556929	
	i	c	0.3	<u> </u>		paved (g/g) poun	0.000199	0.000821	0.011974		0.006917	0.000101	0.047701	0.006178	0.017844	0.003306	0 001975	0 004352	0.005159	0012454	0.000284	0.000256								
	PM30	3	0.8	3	Volume Reco	eptors Per Segment	13	7			4	8	20	4	23	13	2	6	32	! 15	4	2	20	[1]	18	31	39	5	38	320
		b	0.5	5	(g/s) (MIII) for	each Volume Receptor	0.00001533	0.00011732	0.00239486		0.00172930	0.00001265	0.00238506	0.00154451	0.00077581	0.00025434	0.00098734	0.00072531	0.00016121	0.00083027	0.00007105	0.00012821	0.01251403	0.00287644	0.00941226	0.00417989	0.00515113	0.01084828	0.00409718	
		c	0.4		(g/s) _{PM10} for	each Valume Receptor	1.53E-05	1.17E-04	2.39E-03		1.73E-03	1.26E-05	2.39E-03	1.54E-03	7.76E-04	2.54E-04	9.87E-04	7.25E-04	1.61E-04	8.30E-04	7.10E-05	1.28E-04	1.25E-02	2.88E-03	9.41E-03	4.18E-03	. 5.15E-03	1.08E-02	4.10E-03	
Scenients	A 11/					7																								

Summary of Future Fugitive PM_{e Emiss}ions from Paved and Unpaved Roads IP Mill Pensacola, FL

Future Actual Co	onditions																											1	
					Segment	A	В	C	D	E	F	G	н	- 1		. К	L	М	2	0	P	. 0	R	sl	T	Ü	V	w	
			GVWT (lb)		Seg Length (ft)	959.376	323.664	445.104	397.056	257.136	667.392	1763.52	353.76	1021.68	586.08	205.92	454.08	546.48	1198.56	258.72	105.6	1716	997.92	1483.68	2555.52	3168	475.2	3067.68	
	h (mi) Trips	Empty			rips*Wgt																								
	0.182 3.6				191,205																								
	0.923 94.6			55,000	5,208,060							1				1	1	1	11								<u> </u>	i	
	0.923 55.8				3,211,030					!						1	1	1	 										
	0.839 92.2			55,000	5,074,520										!].														
	0.728 180.8			57,500	10,400,945	L				<u>-</u>																			
	0.061 36.	48 35.0 8 40.0		57,500	2,097,600	-					+								·										
	0.634	3 20.0		42,500	400,000					-		-							 	·								<u>`</u> -	
		10 40,0		50,000	500,000								—— <u> </u>					L											
		92 30.0		57,500	512,900	l		-							-				 										
		46 40.0		57,500	256,450															<u> </u>						-			
		92 40.0			446,000															<u>-</u> -		- 1							
			00.000		278,750		-												 -	_	- 1	- 1		~ 		$\overline{}$			
		70,0	55,500	35,550	278,750	l:													 				- i						
Total RT	T VMT 775.06	65		W =	Mean GVWT (lb)	52,500	57,500	56,397		56,397	42,500	56,299	56,656	56,656	55,000	55,665	55,665	55,927	56,056	54,753	52,650	50,000	50,000	50,000	50,000	50,000	50,000	50,000	
				1	Total VMT/day			71.43		41.27	0.76	285.03	36.6	105.71	20.48	11.98		31.16			1.52		2.11		8.63	12		9.3	
					Grand Total VMT												20.11			1.01	1.52	13.72							Total
	i				E (lb/hr) PMIO		0.01	0.12		0.07	0.00	0.46	0.06	0.17	0.03	0 02	0.04	0.05	0.12	0.00	0.00								1.15 lb/hr PM 10
				 . 	E (ton/yr) PM10			0.51		0.29	0,00	2.01	0.26	0.75	0.14	0.08						-							5.03 ton/yr PM 10
							0.04	0.59			0.00	2.35	0.31																
	E 1/-	1 (2) 65 (3) (4	201511 2010		E (lb/hr) PM30					0.34				0.88	0 16	0.10	0.21	0.25			0.01								5.89 lb/hr PM je
Paved	E ≈ K(S		3) ^{1.5} [1-(P/(4(N))))]	E (ton/yr) PM30	0.04	0.17	2.59		1.50	0.02	10.31	1.34	3.86	0.72	0.43	0.94	1.12	2 2.67	0.06	0.05								25.79 ton/yr PM 30
	k _{PM10} =		016 Ib/VMT																L .										
	k _{PM,10} =		082 Ib∕∨MT				ll]_					-		[
	sL⇒site	e specific se	gment silt loading	gs (g/m2)																									
	P		110				'								T														
	N - Anı	านฮ	365																										
Segments A-P	_																												
] [11																
					Segment Silt Loading(g/m2)	5 ÖÖ0E-02		5 000E-02	5 000E-02	5 0000-02	5 000F-02	5 000E-02	5 000E-02	5.000E-02	5.600E-02	5 000E-02	5.000E-02			5.000E-02									
				\\	Values from non IP Mill	1.213E-02	4,2131/-02	9.368E-02	9.368E-02	5 308E-05	9.368E-02	5 368E-02	a. 368£-65	9.368E-02	9.368E-02	9 368F-02	1.889E+00	1 889E+00) 1.889E+00	L889E+00	(1881)E+(X)	1.889E+00	4.213E-02	4 213E-02	4,213E-02	1.889E+00	4.213E-02	9.368E-02	
																		<u> </u>		ļ <u> </u>					<u> </u>				
					N - CVMP av	 -													<u> </u>	ļ									
l		0 2 4 2 2 4 m · h	(1) 1 (0) 0 (1) 1 (1) 1 (1) 1 (1)		Mean GVWT (lb)		-											 				50,000	50,000		50,000	50,000	50,000	50,000	
Unpaved	E=k(s/	12)" (W/3)" /	(M/0.2) [(365 -	p)/365]	Total VMT/day													ļ	1			15.92	2.11	10.63	8.63	12	3.24	9,3	
	1.		2 (11 0 11 67	 	Grand Total VMT		 -											ļ		ļ									
	K _{PM10}		2.6 Ib/VMT	ļļ.	E (lb/hr) PMID														J			2.12	0.28			1.59		1.24	8.22 lb/hr PM ₁₀
	k _{PM.10} =		10 INVMT]	E (ton/yr) PMIO													l	1.]		9.26	1.23	6.19	5.02	6.98	1.89	5.41	35.98 ton/yr PM 10
	s=		8.4. % (Lumber s	sawmills)	E (lb/hr) PM30										1							10.06	1.33	6.72	5.45	7.58	2.05	5.87	39.06 lb/hr PM 30
	p≕		110		E (lon/yr) PM30				-						i				1	F		44.05	5.84			33.20	8.96	25.73	171.08 ton/yr PM 30
	M=		0.2 (default)	 		 	· ·												 										
PM10) a		0.8										··					-	 										
	b		0.4		unpaved (g/s) PM10																	0.2665195	0.0353239	0.1779587	0.1444763	0.2008941	0.0542414	0.1556929	
	c		0.3	 	paved (g/s) PM to	0.000241	0.000936	0.014536		0,008399	0.000101	0.057854	0.007500	0.021661	0.004014	0.002391	0.005270	0.006262	0.015008	0.000313	0.000279	3.200.73	•		- 3.1				
PM30) a			Volume Recen	tors Per Segment	13	7			4	8	70	4	73	13	2	6.005270	37	15	0.000513	0.000279	20		12	31	to		38	320
1	b		0.5		ch Volume Receptor	0.00001856	0.00013378	0.00290729		0.00209968	0.00001265	0.00289272	0.00187493	0.00094178	0.00030876	0.00119535	0.00087838	0.00019569	0.00100052	0.00007836	0.00013951				0.00466053	0.00515113	0.01084829	0.00409718	
					ch Volume Receptor	1.86E-05		2.91E-03		2.10E-03	1.26E-05	2.89E-03			3.09E-04		8.78E-04							9.89E-03		5.15E-03		4.10E-03	
Segments Q-W				(2/3) PM to TCE	on a onanic receptor	1.602-03	1.34E-04	2.71E-03		2.106-03	1.200,-03	2.09E-U3	1.072-03	7.44E-04	3.07E-04	1.4UE-03	0./8E-U4	1.90E-04	1.00E-03	7.84E-05	1.40E-04	1.33E-02	3.41E-03	9.89E-03	4.00E-03	3.13E-03	1.086-02	4.10E-03	
Desiring Q111						<u> </u>							l					I	1	I .									