Check Sheet

Company Name: NAVAL AIR STATE	TION, JACKSONVILLE
Permit Number: A C 16 - 192940, -192	941
PSD Number:	
Permit Engineer:	
Application:	
☐ Initial Application	Cross References:
Incompleteness Letters	
Responses	
☐ Waiver of Department Action	
☐ Department Response	t
☐ Other	
Intent:	
Intent to Issue	
Notice of Intent to Issue	
Technical Evaluation	
BACT or LAER Determination	
Unsigned Permit	
Correspondence with:	
□ EPA	, A
Park Services	
Other	
Proof of Publication	
Petitions - (Related to extensions, he	earings, etc.)
☐ Waiver of Department Action	
D_Other	
Final	
Determination:	
Final Determination	
☑ Signed Permit	·
BACT or LAER Determination	
☐ Other	
Post Portile Comment	
Post Permit Correspondence:	•
Extensions/Amendments/Modification	ions
Other	



DEPARTMENT OF THE NAVY

SOUTHERN DIVISION

NAVAL FACILITIES ENGINEERING COMMAND 2155 EAGLE DR., P. O. BOX 10068 CHARLESTON, S. C. 29411-0068

PLEASE ADDRESS REPLY TO THE COMMANDING OFFICER, NOT TO THE SIGNER OF THIS LETTER.

5090°

Code 1832

01 OCT 1992

CERTIFIED MAIL RETURN RECEIPT REQUESTED

Mr. C. H. Fancy, P. E. Florida Department of Environmental Regulation Twin Towers Office Building 2600 Blair Stone Road Tallahassee, FL 32301

HAZARDOUS WASTE MINIMIZATION, NAVAL AIR STATION, JACKSONVILLE, FL AIR PERMITS NO. AC-16-192941 AND AC-16-192940

Dear Mr. Fancy:

This is in reference to your letter of 18 September 1992 regarding the above subject matter. Enclosed is a check for \$100.00 to cover the fee to extend the existing permits until 31 July 1993.

Should you have any questions, please contact Mr. Chandra Sheth at (803) 743-0553.

Sincerely,

Encl:

(1) Check #8347-70046614 for \$100.00

Copy to:

NAS Jacksonville (PWD)

J. Heron

B. Rolling

Mary 2200

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To Patty Date 10-14	_ Time	
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OTIM		
	Operator	

8347-70046614

Check No.

CHARLESTON, SOUTH CAROLINA

SEP 29, 1992



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FLORIDA DEPT OF ENVIRONMENTAL REGULATION C/O CØ, SOUTHNAVFAC 2155 EAGLE DRIVE, P O BOX 10068 CHARLESTON, SC 29411-0068

> ***1ØØ.ØØ* **VOID AFTER ONE YEAR**

US N. DISBURSING OFFICER

EXACTLY] Ø Ø DOLLARSØ Ø

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HAZARDOUS WASTE MINIMIZATION, NAVAL AIR STATION, JACKSONVILLE, FL AIR PERMITS NO. AC-16-192941 AND AC-16-192940

Dear Mr. Fancy:

This is in reference to your letter of 18 September 1992 regarding the above subject matter. Enclosed is a check for \$100.00 to cover the fee to extend the existing permits until 31 July 1993.

Should you have any questions, please contact Mr. Chandra Sheth at (803) 743-0553.

Sincerely,

By direction

Encl:

(1) Check #8347-70046614 for \$100.00

Copy to:

NAS Jacksonville (PWD)

 Complete items 1 and/or 2 fc. additional services. Complete items 3, and 4a & b. Print your name and address on the reverse of this form so the return this card to you. Attach this form to the front of the mailpiece, or on the back idoes not permit. Write "Return Receipt Requested" on the mailpiece below the artional the date of delivery. 	if space 1. Addressee's Address icle number. 2. Bestricted Delivery
3. Article Addressed to: Mr. Chandra Sheth Naval Facilities Eng. Command P. O. Box 10068 Charleston, SC 29411-0068	4a. Article Number P 062 921 999 4b. Service Type ☐ Registered ☐ Insured ☐ COD ☐ Express Mail ☐ Return Receipt for Merchandise 7. Date of Delivery
5. Signature (Addressee) 6. Signature (Agent) PS Form 3811, November 1990 & U.S. GPO: 1991–287	8. Addlessee's Address (Only if requested and fee is paid) 7-066 DOMESTIC RETURN RECEIPT

P 065 921 999



Receipt for Certified Mail
No Insurance Coverage Provided
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(See Payarea)

(See Reverse)		
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	Special Delivery Fee	
ı	Restricted Delivery Fee	
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une	Return Receipt Showing to Whom, Date, and Addressee's Address	
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PS Form 3800, June 1991	retuit. No io	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
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Florida Department of Environmental Regulation

Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, Florida 32399-2400 Lawton Chiles, Governor Carol M. Browner, Secretary

September 18, 1992

CERTIFIED MAIL-RETURN RECEIPT REQUESTED

Mr. Chandra Sheth Naval Facilities Engineering Command P. O. Box 10068 Charleston, SC 29411-0068

Dear Mr. Sheth:

RE: Air Construction Permit No. AC 16-192941 and AC 16-192940 Request for Permit Extensions

The Bureau of Air Regulation received your September 11, 1992, request for the above referenced project. On October 30, 1991, Rule 17-4.050(4)(o), F.A.C., was changed to require a \$50 processing fee for a permit extension; therefore, we will not be able to take action on your request until a \$100 fee (\$50 for each permit) is received. If you have any questions, please call Patty Adams at (904)488-1344.

Sincerely,

C. H. Rancy, P.E.

Chief

Bureau of Air Regulation

CHF/pa

cc: Teresa Heron

Recycled Paper

BEST AVAILABLE COPY



DEPARTMENT OF THE NAVY

SOUTHERN DIVISION

NAVAL FACILITIES ENGINEERING COMMAND 2155 EAGLE DR., P. O. BOX 10068 CHARLESTON, S. C. 29411-0068

PLEASE ADDRESS REPLY TO THE COMMANDING OFFICER, NOT TO THE SIGNER OF THIS LETTER.

5090

Code 1832

1 1 SEP 1992

Mr. C. H. Fancy, P. E. Chief, Bureau of Air Regulations Florida Department of Environmental Regulations Twin Towers Office Building 2600 Blair Stone Road Tallahassee, FL 32301

RECEIVED

SEP 16 1992

Division of Air Resources Management

HAZARDOUS WASTE MINIMIZATION, NAVAL AIR STATION, JACKSONVILLE, FL AIR CONSTRUCTION FERMITS NO. AC-16-192941 AND AC-16-192940

Dear Mr. Fancy:

The subject permits have expired on 30 July 1992. The project is under construction and is expected to be completed within six months, therefore, an extension of the subject permits is requested until 28 February 1993.

Should you have any questions, please contact Mr. Chandra Sheth at (803) 743-0553.

Sincerely.

Head, Air/solid Waste Branch

Copy to:

NAS Jacksonville (PWC)

CC: D. Heron B. Kutyna, NE Dist R. Roberson, Dural Co.



Florida Départment of Environmental Regulation

Northeast District • Suite B200, 7825 Baymeadows Way • Jacksonville, Florida 32256-7577

Lawton Chiles, Governor

Carol M. Browner, Secretary

Commanding Officer Naval Aviation Depot 6280 Code 0015 Naval Air Station Jacksonville, FL 32212-0016

RE: Duval County - Air Pollution

Air Stripper No. 2

Permit No. AC16-192941 I.D. No. 31-16-0215-61

Dear Commander:

The Air Quality Division and the Department of Environmental Regulation (DER) have approved the revision of the captioned permit(s) as follows:

EXPIRATION DATE

FROM:

July 30, 1992

TO:

July 30, 1993

This letter and Department of the Navy letter dated June 2, 1992 shall be attached to and become part of the captioned permit.

Any questions in this matter should be directed to Mr. Ronald L. Roberson of Air Quality Division (AQD) at (904) 630-3666.

City of Jacksonville Air Quality Division

James L. Manning, P.E., Chief

JLM/EEF/nic

cc:

Mr. Andrew G. Kutyna, P.E., DER

AQD Air Permitting File

AQD File 1910-JJ

State of Florida

Department of Environmental Regulation

Ernest E. Frey, P.E., Director of District Management

FILING AND ACKNOWLEDGEMENT
FILED, on this date, pursuant to \$120.52 Florida
Statutes, with the designated Department Clerk,

receipt of which is hereby acknowledged.

Date



Florida Department of Environmental Regulation

Northeast District • Suite B200, 7825 Baymeadows Way • Jacksonville, Florida 32256-7577 Lawton Chiles, Governor Carol M. Browner, Secretary

Commanding Officer Naval Aviation Depot 6280 Code 0015 Naval Air Station Jacksonville, FL 32212-0016

RE: **Duval County - Air Pollution**

Air Stripper No. 3

Permit No. AC16-192940 I.D. No. 31-16-0215-60

Dear Commander:

The Air Quality Division and the Department of Environmental Regulation (DER) have approved the revision of the captioned permit(s) as follows:

EXPIRATION DATE

FROM:

July 30, 1992

TO:

December 31, 1992

This letter and Department of the Navy letter dated June 2, 1992 shall be attached to and become part of the captioned permit.

Any questions in this matter should be directed to Mr. Ronald L. Roberson of Air Quality Division (AQD) at (904) 630-3666.

City of Jacksonville Air Quality Division

State of Florida

Department of Environmental Regulation

James L. Manning, P.E., Chief

JLM/EEF/nic

Mr. Andrew G. Kutyna, P.E., DER cc:

AQD Air Permitting File

AQD File 1910-JJ

FILING AND ACKNOWLEDGEMENT

FILED, on this date, pursuant to \$120.52 Statutes, with the designated Department Clerk,

Administration

448-4300

448-4310

Waste Management 448-4320

Water Facilities

448-4330

Water Management 448-4340 FAX 448-4366

 Complete items 1 and/or 2 for additional services. Complete items 3, and 4a & b. Print your name and address on the reverse of this that we can return this card to you. Attach this form to the front of the mailpiece, or or back if space does not permit. Write "Return Receipt Requested" on the mailpiece the article number. 	1. Addressee's Address
3. Article Addressed to:	4a. Article Number
Capt. Kevin F. Delaney	P 832 538 670
Commanding Officer Dept. of the Navy Naval Air Station Jacksonville, 11 32212-5000	4b. Service Type Registered Insured COD Express Mail Return Receipt for
Seur Claus	7. Date of Delivery 9
5. Signature (Addressee)	 Addressee's Address (Only if requested and fee is paid)
6. Signature (Agent) PS Form 3811 , October 1990	DOMESTIC RETURN RECEIPT

P 832 538 670 **Certified Mail Receipt** No Insurance Coverage Provided
Do not use for International Mail
(See Reverse) Sent to Capt. Kevin F. Delaney Street & No. Naval Air Station P.O., State & ZIP Code 32212-5000 Jacksonville, \$ Postage Certified Fee Special Delivery Fee Restricted Delivery Fee Return Receipt Showing to Whom & Date Delivered June 1990 Return Receipt Showing to Whom, Date, & Address of Delivery TOTAL Postage & Fees \$ Form **3800**, Postmark or Date Mailed: 8-9-91 AC 16-192940 Permit: AC 16-192941

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION NOTICE OF PERMITS

In the matter of an Application for Permits by:

DER File No. AC 16-192940 AC 16-192941 Duval County

Captain Kevin F. Delaney, Commanding Officer Department of the Navy Naval Air Station Jacksonville, Florida 32212-5000

Enclosed are Permit Numbers AC 16-192940 and 16-192941 to construct two air stripper towers, issued pursuant to Section(s) 403, Florida Statutes.

Any party to this Order (permit) has the right to seek judicial review of the permits pursuant to Section 120.68, Florida Statutes, by the filing of a Notice of Appeal pursuant to Rule 9.110, Florida Rules of Appellate Procedure, with the Clerk of the Department in the Office of General Counsel, 2600 Blair Stone Road, Tallahassee, Florida 32399-2400; and by filing a copy of the Notice of Appeal accompanied by the applicable filing fees with the appropriate District Court of Appeal. The Notice of Appeal must be filed within 30 days from the date this Notice is filed with the Clerk of the Department.

Executed in Tallahassee, Florida.

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

C. H. Fancy, P.E., Chief Bureau of Air Regulation 2600 Blair Stone Road

Tallahassee, FL 32399-2400 904-488-1344

CERTIFICATE OF SERVICE

The undersigned duly designated deputy agency clerk hereby certifies that this NOTICE OF PERMITS and all copies were mailed before the close of business on to the listed persons.

Clerk Stamp

FILING AND ACKNOWLEDGMENT FILED, on this date, pursuant to \$120.52(11), Florida Statutes, with the designated Department Clerk, receipt of which is hereby acknowledged.

(Clerk)

(Date)

Copies furnished to: Johnny Cole, NED R. Roberson, BESD W. Allen, P.E.

Final Determination

Department of the Navy
Naval Air Station
Duval County
Jacksonville, Florida

Air Stripping Projects

Permit Numbers: AC 16-192940 AC 16-192941

Department of Environmental Regulation Division of Air Resources Management Bureau of Air Regulation

Final Determination

The Technical Evaluation and Preliminary Determination for the permits to construct two air strippers at Department of the Navy, Naval Air Station in Jacksonville, Duval County, Florida, was distributed on June 27, 1991. The Notice of Intent to Issue was published in The Florida Times-Union on July 12, 1991. Copies of the evaluation were available for public inspection at the Department's Tallahassee and Jacksonville offices.

No comments were submitted on the Department's Intent to Issue the permits. The final action of the Department will be to issue construction permits AC 16-192940 and 16-192941 as proposed in the Technical Evaluation and Preliminary Determination.



Florida Department of Environmental Regulation

Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, Florida 32399-2400 Lawton Chiles, Governor Carol M. Browner, Secretary

PERMITTEE:
Department of Navy
Naval Air Station
Jacksonville, Florida 32212

Permit Number: AC 16-192941 Expiration Date: July 30, 1992

County: Duval

Latitude/Longitude: 30°13'37"N

81°40'17"W

Project: Building 2, Air Stripper/

Carbon Column

This permit is issued under the provisions of Chapter 403, Florida Statutes, and Florida Administrative Code Chapters 17-2 and 17-4. The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawings, plans, and other documents attached hereto or on file with the Department and made a part hereof and specifically described as follows:

For the construction of an air stripping unit to be located at the Naval Air Station (Building 2) in Jacksonville, Duval County, Florida. The UTM coordinates are 435.3 km East and 3344.5 km North.

The source shall be constructed in accordance with the permit application, plans, documents, amendments and drawings, except as otherwise noted in the General and Specific Conditions.

Attachments are listed below:

- 1. Department of Navy's application dated February 20, 1991.
- Department's letter dated March 10, 1991.
- 3. Department of Navy's letter dated April 12, 1991.

Permit Number: AC 16-192941 Expiration Date: July 30, 1992

GENERAL CONDITIONS:

1. The terms, conditions, requirements, limitations, and restrictions set forth in this permit are "Permit Conditions" and are binding and enforceable pursuant to Sections 403.161, 403.727, or 403.859 through 403.861, Florida Statutes. The permittee is placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of these conditions.

- 2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.
- 3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Neither does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit is not a waiver of or approval of any other Department permit that may be required for other aspects of the total project which are not addressed in the permit.
- 4. This permit conveys no title to land or water, does not constitute State recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the State. Only the Trustees of the Internal Improvement Trust Fund may express State opinion as to title.
- 5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, or plant life, or property caused by the construction or operation of this permitted source, or from penalties therefore; nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.

Permit Number: AC 16-192941 Expiration Date: July 30, 1992

GENERAL CONDITIONS:

6. The permittee shall properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed or used by the permittee to achieve compliance with the conditions of this permit, as required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.

- 7. The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law and at a reasonable time, access to the premises, where the permitted activity is located or conducted to:
 - a. Have access to and copy any records that must be kept under the conditions of the permit;
 - b. Inspect the facility, equipment, practices, or operations regulated or required under this permit; and
 - c. Sample or monitor any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules.

Reasonable time may depend on the nature of the concern being investigated.

- 8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately provide the Department with the following information:
 - a. a description of and cause of non-compliance; and
 - b. the period of noncompliance, including dates and times; or, if not corrected, the anticipated time the non-compliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the non-compliance.

Permit Number: AC 16-192941 Expiration Date: July 30, 1992

GENERAL CONDITIONS:

The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or for revocation of this permit.

- 9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source which are submitted to the Department may be used by the Department as evidence in any enforcement case involving the permitted source arising under the Florida Statutes or Department rules, except where such use is proscribed by Sections 403.73 and 403.111, Florida Statutes. Such evidence shall only be used to the extent it is consistent with the Florida Rules of Civil Procedure and appropriate evidentiary rules.
- 10. The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance, provided, however, the permittee does not waive any other rights granted by Florida Statutes or Department rules.
- 11. This permit is transferable only upon Department approval in accordance with Florida Administrative Code Rules 17-4.120 and 17-30.300, F.A.C., as applicable. The permittee shall be liable for any non-compliance of the permitted activity until the transfer is approved by the Department.
- 12. This permit or a copy thereof shall be kept at the work site of the permitted activity.
- 13. The permittee shall comply with the following:
 - a. Upon request, the permittee shall furnish all records and plans required under Department rules. During enforcement actions, the retention period for all records will be extended automatically unless otherwise stipulated by the Department.
 - b. The permittee shall hold at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation) required by the permit, copies of all reports required by this permit, and records of all data used to complete the application for this permit. These materials shall be retained at least

Permit Number: AC 16-192941 Expiration Date: July 30, 1992

GENERAL CONDITIONS:

three years from the date of the sample, measurement, report, or application unless otherwise specified by Department rule.

- c. Records of monitoring information shall include:
 - the date, exact place, and time of sampling or measurements;
 - the person responsible for performing the sampling or measurements;
 - the dates analyses were performed;
 - the person responsible for performing the analyses;
 - the analytical techniques or methods used; and
 - the results of such analyses.
- 14. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be corrected promptly.

SPECIFIC CONDITIONS:

Emission Limits

- 1. The maximum VOC emissions from this source shall not exceed 0.7 lbs per hour, 5.6 lbs per day, and 1.0 ton per year.
- 2. Unless the Department has determined other concentrations are required to protect public health and safety, predicted acceptable ambient air concentrations (AAC) of the following pollutants shall not be exceeded:

Acceptable Ambient Concentrations mg/m^3

<u> Pollutant </u>	(24-hr Average)	
•	· ·	
Methylene Chloride	0.42	
Methyl Ethyl Ketone	1.40	
1,1,1 - Trichloroethane	9.0	
Carbon Tetrachloride	0.03	
Trichloroethene	0.65	
Toluene	0.9	
1,3 - Dichloro Benzene	1.0	
1,2 - Dichloro Benzene	2.0	
	•	

Permit Number: AC 16-192941 Expiration Date: July 30, 1992

SPECIFIC CONDITIONS:

3. Visible emissions shall not exceed 5% opacity.

Operating Rates

4. Concentration in the wastewater feeding the stripping tower shall not exceed:

Contaminant	Concentration (ug/l)
Methylene Chloride	170,000
Methyl Ethyl Ketone	46,000
1,1,1 - Trichloroethane	24,000
Carbon Tetrachloride	24,000
Trichloroethene	730
Toluene	860
1,3 - Dichlorobenzene	680
1,2 - Dichlorobenzene	4,900

- 5. Maximum influent to the air stripper column shall not exceed 60 GPM. The permittee shall check the flowrate to the column (stripper) at least once during each normal business day that the system is in operation.
- 6. This facility is allowed to operate 2,912 hours per year.
- 7. Any change in the method of operation, equipment or operating hours shall be submitted to the DER's Bureau of Air Regulation for approval.
- 8. Any other operating parameters established during compliance testing and/or inspection that will ensure the proper operation of this source shall be included in the operating permit.

Compliance Determination

9. Compliance with the visible emissions (VE) standard shall be determined by EPA Method 9, Visual Determination of the Opacity of Emissions from Stationary Sources. The aforementioned Method is contained in 40 CFR 60, Appendix A (July 1, 1989) and is adopted by reference in F.A.C. Rule 17-2.700.

Permit Number: AC 16-192941 Expiration Date: July 30, 1992

SPECIFIC CONDITIONS:

10. Compliance with the acceptable ambient concentrations shall be demonstrated based on calculations certified by a Professional Engineer registered in Florida, using actual operating conditions. Determination of the ambient concentrations for the affected pollutants (listed in Specific Condition No. 2) shall be determined by Department approved dispersion modeling.

- 11. Compliance with the wastewater concentrations of the chemical compounds listed in specific condition No. 4 shall be determined by EPA Method 602 as described in the EPA Manual 600/4-82-057 or other method with prior approval of the Department. The permittee shall collect a one week composite sample of the water being treated during every quarter of the year, when the air stripper is in operation, handle the sample as specified by the above mentioned EPA methods and analyze a composite sample for each compound. The frequency of sampling and analysis required for this system may be relaxed by the Department in the future.
- 12. Compliance tests shall be conducted within 180 days after completion of construction. The permittee shall notify the BESD office in writing at least 15 days in advance of any compliance test. Compliance test results shall be submitted to the BESD office not later than 45 days after the final run.
- 13. When the Department, after investigation, has good reason (such as odor complaints, emission exceedances, increased visible emissions, etc.), to believe that any applicable emission standard contained in F.A.C. Chapter 17-2, or in this permit is being violated, it may require the owner or operator of the source to conduct compliance tests which identify the nature and quantity of air pollutant emissions from the source and to provide a report on the results of said tests to the Department.

Rule Requirements

- 14. This source shall comply with all applicable provisions of Chapter 403, Florida Statutes and Chapters 17-2 and 17-4, Florida Administrative Code.
- 15. Issuance of this permit does not relieve the source owner or operator from compliance with any applicable federal, state, or local permitting requirements and regulations (F.A.C. Rule 17-2.210(1)).

Permit Number: AC 16-192941 Expiration Date: July 30, 1992

SPECIFIC CONDITIONS:

- 16. This source is subject to F.A.C Rule 17-2.620(1) and (2), General Pollutant Emission Limiting Standards.
- 17. Pursuant to F.A.C. Rule 17-2.210(2), Air Operating Permits, the permittee is required to submit annual compliance test reports on the actual operating rates and emissions from this source. These reports shall include but not be limited to the following: maximum quarterly and annual average influent concentration (mg/l), maximum quarterly and annual average effluent concentration (mg/l), stripping factor, maximum daily and annual average influent flowrate (GPM), calculated maximum 24-hr air impact concentrations, maximum air flowrate (CFM) and annual hours of operation. Annual compliance test reports shall be sent to the BESD office.
- 18. The permittee, for good cause, may request that this construction permit be extended. Such a request shall be submitted to the Bureau of Air Regulation prior to 60 days before the expiration of the permit (F.A.C. Rule 17-4.090).
- 19. An application for an operation permit must be submitted to the BESD office at least 90 days prior to the expiration date of this construction permit. To properly apply for an operation permit, the applicant shall submit the appropriate application form, fee, certification that construction was completed noting any deviations from the conditions in the construction permit, and compliance test reports as required by this permit (F.A.C. Rules 17-4.055 and 17-4.220).

Issued this, 8 day of August , 1991

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

✓Carol M. Browner

Secretary



Florida Department of Environmental Regulation

Twin Towers Office Bldg. ● 2600 Blair Stone Road ● Tallahassee, Florida 32399-2400 Lawton Chiles, Governor Carol M. Browner, Secretary

PERMITTEE:
Department of Navy
Naval Air Station
Jacksonville, Florida 32212

Permit Number: AC 16-192940 Expiration Date: July 30, 1992

County: Duval

Latitude/Longitude: 30°13'37"N

81°40'12"W

Project: Building 3, Air Stripper/

Carbon Column

This permit is issued under the provisions of Chapter 403, Florida Statutes, and Florida Administrative Code Chapters 17-2 and 17-4. The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawings, plans, and other documents attached hereto or on file with the Department and made a part hereof and specifically described as follows:

For the construction of an air stripping unit to be located at the Naval Air Station (Building 3) in Jacksonville, Duval County, Florida. The UTM coordinates are 435.3 km East and 3344.1 km North.

The source shall be constructed in accordance with the permit application, plans, documents, amendments and drawings, except as otherwise noted in the General and Specific Conditions.

Attachments are listed below:

- 1. Department of Navy's application dated February 20, 1991.
- 2. Department's letter dated March 10, 1991.
- Department of Navy's letter dated April 12, 1991.

Permit Number: AC 16-192940 Expiration Date: July 30, 1992

GENERAL CONDITIONS:

- 1. The terms, conditions, requirements, limitations, and restrictions set forth in this permit are "Permit Conditions" and are binding and enforceable pursuant to Sections 403.161, 403.727, or 403.859 through 403.861, Florida Statutes. The permittee is placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of these conditions.
- 2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.
- 3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Neither does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit is not a waiver of or approval of any other Department permit that may be required for other aspects of the total project which are not addressed in the permit.
- 4. This permit conveys no title to land or water, does not constitute State recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the State. Only the Trustees of the Internal Improvement Trust Fund may express State opinion as to title.
- 5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, or plant life, or property caused by the construction or operation of this permitted source, or from penalties therefore; nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.

Permit Number: AC 16-192940 Expiration Date: July 30, 1992

GENERAL CONDITIONS:

6. The permittee shall properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed or used by the permittee to achieve compliance with the conditions of this permit, as required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.

- 7. The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law and at a reasonable time, access to the premises, where the permitted activity is located or conducted to:
 - a. Have access to and copy any records that must be kept under the conditions of the permit;
 - b. Inspect the facility, equipment, practices, or operations regulated or required under this permit; and
 - c. Sample or monitor any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules.

Reasonable time may depend on the nature of the concern being investigated.

- 8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately provide the Department with the following information:
 - a. a description of and cause of non-compliance; and
 - b. the period of noncompliance, including dates and times; or, if not corrected, the anticipated time the non-compliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the non-compliance.

Permit Number: AC 16-192940
Expiration Date: July 30, 1992

GENERAL CONDITIONS:

The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or for revocation of this permit.

- 9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source which are submitted to the Department may be used by the Department as evidence in any enforcement case involving the permitted source arising under the Florida Statutes or Department rules, except where such use is proscribed by Sections 403.73 and 403.111, Florida Statutes. Such evidence shall only be used to the extent it is consistent with the Florida Rules of Civil Procedure and appropriate evidentiary rules.
- 10. The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance, provided, however, the permittee does not waive any other rights granted by Florida Statutes or Department rules.
- 11. This permit is transferable only upon Department approval in accordance with Florida Administrative Code Rules 17-4.120 and 17-30.300, F.A.C., as applicable. The permittee shall be liable for any non-compliance of the permitted activity until the transfer is approved by the Department.
- 12. This permit or a copy thereof shall be kept at the work site of the permitted activity.
- 13. The permittee shall comply with the following:
 - a. Upon request, the permittee shall furnish all records and plans required under Department rules. During enforcement actions, the retention period for all records will be extended automatically unless otherwise stipulated by the Department.
 - b. The permittee shall hold at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation) required by the permit, copies of all reports required by this permit, and

Permit Number: AC 16-192940 Expiration Date: July 30, 1992

GENERAL CONDITIONS:

records of all data used to complete the application for this permit. These materials shall be retained at least three years from the date of the sample, measurement, report, or application unless otherwise specified by Department rule.

- c. Records of monitoring information shall include:
 - the date, exact place, and time of sampling or measurements;
 - the person responsible for performing the sampling or measurements;
 - the dates analyses were performed;
 - the person responsible for performing the analyses;
 - the analytical techniques or methods used; and
 - the results of such analyses.
- 14. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be corrected promptly.

SPECIFIC CONDITIONS:

Emission Limits

- 1. The maximum VOC emissions from this source shall not exceed 0.4 lbs per hour, 3.2 lbs per day, and 0.6 tons per year.
- 2. Unless the Department has determined other concentrations are required to protect public health and safety, predicted acceptable ambient air concentrations (AAC) of the following pollutants shall not be exceeded:

Acceptable Ambient Concentrations mg/m³

Pollutant	(24-hr Average)	
Methylene Chloride	0.42	٠
1,1,1 - Trichloroethane	9.0	
Trichloroethylene	0.65	
Toluene	0.9	
1,1 - Dichloroethylene	0.1	
1,2 - Dichloroethane	0.01	
	•	

Permit Number: AC 16-192940 Expiration Date: July 30, 1992

SPECIFIC CONDITIONS:

3. Visible emissions shall not exceed 5% opacity.

Operating Rates

4. Concentration in the wastewater feeding the stripping tower shall not exceed:

Contaminant	Concentration	(ug/l)
Methylene Chloride	85,000	
1,1,1 - Trichloroethane	68,000	
Trichloroethylene	830	
Toluene	5,500	
1,1 - Dichloroethylene	2,500	
1,2 - Dichloroethane	1,800	

- 5. Maximum influent to the air stripper column shall not exceed 50 GPM. The permittee shall check the flowrate to the column (stripper) at least once during each normal business day that the system is in operation.
- 6. This facility is allowed to operate 2,912 hours per year.
- 7. Any change in the method of operation, equipment or operating hours shall be submitted to the DER's Bureau of Air Regulation for approval.
- 8. Any other operating parameters established during compliance testing and/or inspection that will ensure the proper operation of this source shall be included in the operating permit.

Compliance Determination

9. Compliance with the visible emissions (VE) standard shall be determined by EPA Method 9, Visual Determination of the Opacity of Emissions from Stationary Sources. The aforementioned Method is contained in 40 CFR 60, Appendix A (July 1, 1989) and is adopted by reference in F.A.C. Rule 17-2.700.

Permit Number: AC 16-192940 Expiration Date: July 30, 1992

SPECIFIC CONDITIONS:

10. Compliance with the acceptable ambient concentrations shall be demonstrated based on calculations certified by a Professional Engineer registered in Florida, using actual operating conditions. Determination of the ambient concentrations for the affected pollutants (listed in Specific Condition No.2) shall be determined by Department approved dispersion modeling.

- 11. Compliance with the wastewater concentrations of the chemical compounds listed in specific condition No. 4 shall be determined by EPA Method 602 as described in the EPA Manual 600/4-82-057 or other method with prior approval of the Department. The permittee shall collect a one week composite sample of the water being treated during every quarter of the year, when the air stripper is in operation, handle the sample as specified by the above mentioned EPA methods and analyze a composite sample for each compound. The frequency of sampling and analysis required for this system may be relaxed by the Department in the future.
- 12. Compliance tests shall be conducted within 180 days after completion of construction. The permittee shall notify the BESD office in writing at least 15 days in advance of any compliance test. Compliance test results shall be submitted to the BESD office not later than 45 days after the final run.
- 13. When the Department, after investigation, has good reason (such as odor complaints, emission exceedances, increased visible emissions, etc.), to believe that any applicable emission standard contained in F.A.C. Chapter 17-2, or in this permit is being violated, it may require the owner or operator of the source to conduct compliance tests which identify the nature and quantity of air pollutant emissions from the source and to provide a report on the results of said tests to the Department.

Rule Requirements

- 14. This source shall comply with all applicable provisions of Chapter 403, Florida Statutes and Chapters 17-2 and 17-4, Florida Administrative Code.
- 15. Issuance of this permit does not relieve the source owner or operator from compliance with any applicable federal, state, or local permitting requirements and regulations (F.A.C. Rule 17-2.210(1)).

Permit Number: AC 16-192940 Expiration Date: July 30, 1992

SPECIFIC CONDITIONS:

16. This source is subject to F.A.C Rule 17-2.620(1) and (2), General Pollutant Emission Limiting Standards.

- 17. Pursuant to F.A.C. Rule 17-2.210(2), Air Operating Permits, the permittee is required to submit annual compliance test reports on the actual operating rates and emissions from this source. These reports shall include but not be limited to the following: maximum quarterly and annual average influent concentration (mg/l), maximum quarterly and annual average effluent concentration (mg/l), stripping factor, maximum daily and annual average influent flowrate (GPM), calculated maximum 24-hr air impact concentrations, maximum air flowrate (CFM) and annual hours of operation. Annual compliance test reports shall be sent to the BESD office.
- 18. The permittee, for good cause, may request that this construction permit be extended. Such a request shall be submitted to the Bureau of Air Regulation prior to 60 days before the expiration of the permit (F.A.C. Rule 17-4.090).
- 19. An application for an operation permit must be submitted to the BESD office at least 90 days prior to the expiration date of this construction permit. To properly apply for an operation permit, the applicant shall submit the appropriate application form, fee, certification that construction was completed noting any deviations from the conditions in the construction permit, and compliance test reports as required by this permit (F.A.C. Rules 17-4.005 and 17-4.220).

Issued this 8 day of august, 1991

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

Carol M. Browner

Secretary



State of Florida DEPARTMENT OF ENVIRONMENTAL REGULATION

For Routing To Other Than The Addressee		
То:	Location:	
То:	Location:	
То:	Location:	
From:	Date:	

Interoffice Memorandum

TO:

Carol M. Browner

FROM:

Steve Smallwood

DATE:

August 6, 1991

SUBJ:

Approval of Construction Permits AC 16-192940 & 192941

Department of the Navy, Naval Air Station

Attached for your approval and signature are permits prepared by the Bureau of Air Regulation for the above mentioned company to construct two air strippers.

No comments were received during the public notice period.

I recommend your approval and signature.

CF/TH/plm

Attachments

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION NOTICE OF INTENT TO ISSUE PERMIT

The Department of Environmental Regulation gives notice of its intent to issue a permit to Department of the Navy, Naval Air Station, Jacksonville, Florida 32212-5000 for the construction of two air strippers. A determination of Best Available Control Technology (BACT) was not required. The Department is issuing this Intent to Issue for the reasons stated in the Technical Evaluation and Preliminary Determination. A person whose substantial interests are affected by the Department's proposed permitting decision may petition for an adposed permitting decision may petition for an administrative proceeding (hearing) in accordance with Section 120.57, Florida Statutes. The petition must contain the information set forth below and must be filled (received) in the Office of General Counsel of the Department at 2600 Blair Stone Road, Tallahassee, Florida 32399-2400, within 14 days of publication of this notice. Petitioner shall mail a copy of the petition to the applicant at the admail a copy of the petition to the applicant at the address indicated above at the time of filing. Failure to file a petition within this time period shall constitute a waiver of any right such person may have to request an administrative determination (hearing) under Section 120.57, Florida Statutes. The Petition shall contain the following information: (a) The shall contain the following information: (a) The name, address, and telephone number of each petitioner, the applicant's name and address, the Department Permit File Number and the county in which the project is proposed; (b) A statement of how and when each petitioner received notice of the Department's action or proposed action; (c) A statement of how each petition's substantial interests are affected by the Department's action or proposed action; (d) A statement of the material facts disputed by contends warrant reversal or modificadisputed by contends warrant reversal or modifica-tion of the Department's action or proposed action; (f) A statement of which rules or statutes petitioner contends require reversal or modification of the Department's action or proposed action; and (g) A statement of the relief sought by petitioner, stating precisely the action petitioner wants the Department to take with respect to the Department's ac-tion or proposed action. If a petition is filed, the ad-ministrative hearing process is designed to formu-late agency action. Accordingly, the Department's final action may be different from the position taken by it in this Notice. Persons whose substantial in-terests will be affected by any decision of the Department with regard to the application have the right to petition to become a party to the proceeding. The petition must conform to the requirements specified above and be filed (received) within 14 days of publication of this notice in the Office of General Counsel at the above address of the Department. Failure to petition within the allowed time frame constitutes a waiver of any right such person has to request a hearing under Section 120.57, F.S., and to participate as a party to this proceeding. Any subsequent intervention will only by at the approval of the presiding officer upon motion filed pursuant to Rule 28-5.207, F.A.C. The application is available for public inspection during normal business hours, 8:00 a.m. to 5:00 p.m., Monday through Friday, ex-cept legal holidays, at: Department of Environmental Regulation

Bureau of Air Regulation 2600 Blair Stone Road Tallahassee, Florida 32399-2400
Department of Environmental Regulation

Northeast District 7825 Baymeadows Way, Suite B200 Jacksonville, Florida 32256-7577

Any person may send written comments on the proposed action to Mr. Barry Andrews at the Department's Tallahassee address. All comments mailed within 14 days of publication of this notice will be considered in the Department's final determination.

STATE OF SOUTH CAROLINA IN THE COURT OF COMMON PLEAS COUNTY OF RICHLAND

FIFTH JUDICIAL CIRCUIT University of South Carolina C/A No. 91-CP-40-2523 System Federal Credit Union, Plaintiff,

SUMMONS

James B. Holderman

Defendant.
TO THE DEFENDANT ABOVE-NAMED:
YOU ARE HEREBY SUMMONED and required to answer the Complaint in this action, a copy of your Answer to the said pleading upon the subscribers at their offices, Post Office Box 1799, 1201 Main Street, Suite 1800, Columbia, South Carolina 29202, within thirty (30) days after service hereof, exclusive of

Jacksonville, Friday, J.

Satiyoumia, Appi: 284-3238

AVONDALE - 1543 Azalea
Terr. Charming 2 story
brick w/balcony over looking creek and park, 1500sq
fit, 3/2 BR, 18A, HW floors,
fireplace, central H/A.
Fully updated and renovated \$89,900, 388-7562.

AVONDALE - 2/2/2, sittling
rm, liv rm w/fbi, remodeled kit, CH&A. hardwood
firs, w/d, wood deck, wood
fenced yd, income, quiet st.
\$778, 3113 Herschel 389-5267

BY OWNER - Ortega Forest
Dr, Waterfront hm, 2 story
red brick, 3BR/2/2/BA, 2465
sf w/pool on 1,23 acres (397/
deep, 155' road frontage,
115' waterfront) Remodeling allowance, \$247-5K. For
appt. Call 389-3093 (leave
msg) or 284-9701

FAIRFAX MANOR 4144
Marauett Ave brick
1700s, f. with fpl. 8 much
more, \$69,000. Call 269-5758

FOR A FREE COPY of
Your Home Picture Guide

FOR A FREE COPY - of Your Home Picture Guide to area real estate, write to: YOUR HOME, P.O. Box 1949, Jax, FL 32231

OUR HOME, P.O. BOX 1949, Jax. FL 32231

ONE OF A KIND - 4/4 Cape Cod. 11/2 story, 3000 SF of cypress, heart pine & oak constr. 9' ceil., pool & gar-den, by 2nd owner on Avon-dales most prestigious St. High \$300s. 3649 Richmond St. Call 384-3788 appt. only

ORTEGA NEW LISTING. Open House Sat & Sun 12-4. 4415 Pirates Cove Rd. Brick, 3BR, 2BA, gar, hard-wood firs, sec & sprinkler sys. \$154K. 388-2465 appt

ORTEGA - 4553 Water Oak La. 3BR, 19-BA, liv, din, den, equipped kit, CH/A, hardwood floors, W/D hookup, fenced yard. \$68,500. By owner, 389-3478.

ORTEGA
- 4248 ORTEGA PLACE 3BR, 2BA, formal LR & dR, eat-in-kit w/fot sof storage, 2 folic's, Irg den, extra room for 4th BR, dffice or play-room, Irg corner lot. \$162,000 Call 384-4312

REDUCED - For immed. sale, 2 story, 2088 SF, 3/2.

REDUCED - For immed. sale. 2 story, 2088 SF, 3/2, great nghbrhd, HW firs, LR w/FP, DR, tile kit, counter & firs. 17x26 FR, Irg. Indry rm, cvd. patio, detach. workshop, playhouse, fen. yd, exc cnd \$85,900 387-0228 5012 ORTEGA BLVD - 3BR, 2½BA, 2110 sq ft. \$125,000. By Owner. 387-6905

Southside 305

ABSOLUTE BETTER BUYS
- Repo homes, Call Paul E.
Panek, Realtor 721-5570

ADIROLF ST 3740 - Spring
Pk 2/1 & spare rm. reduced
to \$225,500 OBO 725-8555

to \$26,500 OBO 725-8555
ASSUMABLE - 9,5 VA. 2BR,
2BA, patio home, fully carpeted, vaulted ceiling, ceiling fans, eat-in kit., CH&A,
\$6,500 equity, \$2500 down,
assume payments \$519/mo.
Owner will hold 2nd mtg.
\$57,500. Call 723-3277

ASSUMABLE 81/2%

ASSUMABLE 87/2% Immaculate 3br/2ba with 2 car gar, fplc, fenced yd, large cedar deck with gazebo, new carpet and ceramic file. Assume 81/2% VA note, asking \$73,900. Open House Sunday, 7/7/91 & 7/14/91, Noon-4pm. Owner motivated 778 Aries Rd W, 724-0071

AVAIL. NOW - 3/2 w/den, CH&A, 2819 Parr Ct E \$3000 dn \$525mo \$49,900. 744-4482, dn \$525mo \$49,900. 744-4482,

A BEST BUY - New 3BR,
2BA, carpet, brick fplc,
double gar, all appliances,
779,800. Corner parental
Home & Ebersol Rd. Call
733-0656 or 733-2879
BEAUTIFUL - 4/2, 780 HOLIDAY HILL CT. POOL-JACUZZI. OPEN HOUSE SAT
SUN 12-5. \$99K 644-0095
BRIERWOOD - 885ump 9%

BRIERWOOD - assume 9% VA/\$20K equity, 3/2 brick, 1600SF, \$92,000 731-4796

BRIERWOOD - 4BR, 2BA, 5031 Winchester Dr. \$91,500 Call 733-9379

BRIERWOOD AREA - 4br, 2ba, CH&A, brick, fenced, new paint & carpet, \$79,900. 1/824-8263 or 359-3169.

- Reduced 3/2 brick veneer, hardwood firs, move-in cond, close to river \$117,900 Call 727-0049 for appt.



PONDS & JACUZZI

5BR, 4 bath, 3400 sq ft, fireplace, dbl garage. This
lovely Spanish style home
in prestigious Point La Vista, San Jose (5 min from
Downtown 8 near excellent
schools) is FOR SALE BY
OWNER at \$265,000. The
house is extremely well
built w/lots of extras &
great closets & storage.
The large corner iot is nicely landscaped & the estimated 46,000 gal pool w/lo
person adjoining lacuzzi is
formed by 60 lons of the corner
of the storage of the corn







OPEN HOUSE - Fri, Saf & Sun 3BR, 2BA, 4227 Havana Ave. Realfor 733-8780.

OPEN HOUSE - 3BR 1½BA home in est. neighborhood, CH/A, hardwood firs, \$60K. 7315 Hernando Rd. 737-5040 REDUCED \$8000 - Gorgeous 34 acre, 5420 Community Cir 4/2. \$74,500 obo 733-6749

San Jose/Beauclerc

San Jose/Beauclerc

4BR, 4BA, 3300 SF, only
\$175,000. Totality remodeled, non qualifying assumable loan at 9½%, only
\$1391/mo. 356-2228 ofc.
733-5064 hm. Owner/Broker
will co-op.
SAN JOSE/ BOLLES - 3/2,
LR, DR, den w/ brick fpl.,
1850s.f, all brick, hdflr. 2
car gar., cor. lot \$96K,
448-9479 appt. only

SAN JOSE - 1850sq.ft. 3/2, liv
rm, din rm, laundry 2 car
will, scr porch pool, huge
lot \$99,000. 731-0037

SAN MARCO - 1330 Holly, Ln.
SAN MARCO - 1330 Holly, Ln.

101 \$99,000. 731-0037

SAN MARCO - 1130 Holly Ln. Immaculate 3BR, 2½BAs brick. 2320s.f., hardwood floors, separate DR, eat-inkit, \$169,900. Will cooperate with selling brokers. 396-6802 or 730-6582

SAN MARCO - 1720 Inwood Terr. 2BR/1BA, new CH/A, fen yd, \$49,900. 246-1547

SOUTHSIDE - by owner 3BR 1BA nr schools & shopping \$46,500. 725-3427 aft 6.

\$46,500. 725-3427 aft 6.

SOUTHSIDE ESTATES
4BR, 2BA with gar, apt
\$72,500 By appt 641-5696.

ST NICHOLAS - 2/1 CH&A

FL rm, ceiling fans, appli
ances included. Move in
cond crnr lot \$60K 396-0146

WATERFRONT - Beautifu secure San Jose, 1600sf TH boat slip, pool, \$91,000. No closing cost, 737-7416.

A AUTOMATIC APPROVAI - \$1500 Down, No Quali fying 781-6320 A AUTOMATIC APPROVAI - \$1500 Down, 3/2 Double Wide, 781-6320



ABANDON THE AVERAGE
Open House 1-5PM SunSee this contemporary 3/
W/pool. It has a uniquition plan & almost 200 st
W/fpl. Balcony off Maste
BR, generous storage in allic & gar. Superior constit
& insulation will save yo
money. Will not last a
\$144,900. Owner 262-8521

ABSOLUTELY MUST GO -4/2 custom built on cul-de sac. \$134,900. 262-4972

ABSOLUTE BETTER BUY:
- Repo homes. Call Paul E
Panek, Realter 721-5570

DEC.

DEPARTMENT OF THE NAVY

NAVAL AIR STATION JACKSONVILLE, FLORIDA 32212-5000

in reply refer to: 6280 Code 184

1 9 JUL 1991

RECEIVED

JUL 22 1991

Mr. Barry Andrews Florida Department of Environmental Regulation Twin Towers Office Building 2600 Blair Stone Road Tallahassee, FL 32399-2400

Bureau of Air Regulation

RE: U.S. NAVAL AIR STATION, JACKSONVILLE, FL, TWO AIR STRIPPER TOWERS PERMIT NOS AC 16-192940 AND AC 16-192941

Dear Mr. Andrews:

In accordance with FAC 17-103.150, a legal notice was published in the Florida Times-Union, July 12, 1991. Enclosed is a tearsheet which includes the notice.

If there are any questions, please contact ENS Pat Garin at (904) 772-2717.

Sincerely,

JOSEPH G. WALLMEYER

Director, Environmental Division

By direction of the Commanding Officer

CC: J. Meron A. Kutipa, NEW ist R. Rollison, BESD COMMANDING OFFICER
P.O. BOX 5, NAVAL AIR STATION
IACKSONVILLE, FL 32212

OFFICIAL BUSINESS
PENALTY FOR PRIVATE USE, \$300

RECEIVED

JUL 2 2 1991

J.S. OFF CTAL PRESENT OF THE PRIVATE USE \$300 P.B. METER 2510671

POSTAGE AND FEES PAID

Division of Air. Resources Management

Mr. Barry Andrews Fl Dept. of Environmental Regulation Twin Towers Office Building 2600 Blair Stone Road Tallahassee, FL 32399-2400

SENDER:	I also wish to receive the
Complete items 1 and/or 2 for additional services.	following services (for an extra
Complete items 3, and 4a & b. Print your name and address on the reverse of this	form so fee):
 Print your name and address of the revelse of the that we can return this card to you. Attach this form to the front of the mailpiece, or on) Annessees Address
 Write "Return Receipt Requested" on the mailplece 	Consult postmaster for fee.
the article number	4a. Article Number
3. Article Addressed to:	P 832 539 853
Capt. Kevin F. Delaney Commanding Officer Dept. of the Navy Naval Air Station Jacksonville, FL 32212-5000	4b. Service Type Registered Insured Certified Express Mail 7. Date of Delivery
5Signature (Addressee) Graph 6. Signature (Agent)	Addressee's Address (Only if requested and fee is paid)
PS Form 3811 , October 1990 ±U.S. GPO: 1990–273	3-861 DOMESTIC RETURN RECEIPT

P 832 539 853

Certified Mail Receipt No Insurance Coverage Provided Do not use for International Mail (See Reverse)

Sent to	
Capt, Kevin F. De	elaney
Street & No.	·
Naval Air Station	1
P.O., State & ZIP Code	
Jacksonville, FL	32212-5000
Postage	\$
Certified Fee	
Special Delivery Fee	
Restricted Delivery Fee	
Return Receipt Showing to Whom & Date Delivered	
Return Receipt Showing to Whom, Date, & Address of Delivery	
TOTAL Postage & Fees	\$
Postmark or Date	
Mailed: 6-27-91	
	040
AC10-1929	
	Capt, Kevin F. De Street & No. Naval Air Station Po. State & ZIP Code Jacksonville, FL Postage Certified Fee Special Delivery Fee Restricted Delivery Fee Return Receipt Showing to Whom & Date Delivery TOTAL Postage & Fees



Florida Department of Environmental Regulation

Twin Towers Office Bldg. ● 2600 Blair Stone Road ● Tallahassee, Florida 32399-2400 Lawton Chiles, Governor Carol M. Browner, Secretary

June 27, 1991

CERTIFIED MAIL-RETURN RECEIPT REQUESTED

Captain Kevin F. Delaney, Commanding Officer Department of the Navy Naval Air Station Jacksonville, Florida 32212-5000

Dear Captain Delaney:

Attached is one copy of the Technical Evaluation and Preliminary Determination and proposed permits to construct two air stripper towers.

Please submit any written comments you wish to have considered concerning the Department's proposed action to Mr. Barry Andrews of the Bureau of Air Regulation.

Sincerely,

C. H. Fancy, P.E.

Chief

Bureau of Air Regulation

CHF/TH/plm

Attachments

c: Johnny Cole, NED R. Roberson, BESD

W. Allen, P.E.

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

CERTIFIED MAIL

In the Matter of Application for Permits by:

Department of the Navy Naval Air Station Jacksonville, Florida 32212-5000 DER File No. AC 16-192940 AC 16-192941 Duval County

INTENT TO ISSUE

The Department of Environmental Regulation hereby gives notice of its intent to issue air construction permits (copies attached) for the proposed projects as detailed in the applications specified above, for the reasons stated in the attached Technical Evaluation and Preliminary Determination.

The applicant, Department of the Navy, applied on February 21, 1991, to the Department of Environmental Regulation for permits to construct two air strippers. The strippers are located at the Naval Air Station in Jacksonville, Florida.

The Department has permitting jurisdiction under the provisions of Chapter 403, Florida Statutes and Florida Administrative Code Chapters 17-2 and 17-4. The project is not exempt from permitting procedures. The Department has determined that a construction permit is required for the proposed work.

Pursuant to Section 403.815, Florida Statutes and DER Rule 17-103.150, F.A.C., you (the applicant) are required to publish at your own expense the enclosed Notice of Intent to Issue Permit. The notice shall be published one time only within 30 days in the legal ad section of a newspaper of general circulation in the area For the purpose of this rule, "publication in affected. newspaper of general circulation in the area affected" means publication in a newspaper meeting the requirements of Sections 50.011 and 50.031, F.S., in the county where the activity is to take place. Where there is more than one newspaper of general circulation in the county, the newspaper used must be one with significant circulation in the area that may be affected by the If you are uncertain that a newspaper meets these requirements, please contact the Department at the address or telephone number listed below. The applicant shall provide proof of publication to the Department's Bureau of Air Regulation, 2600 Blair Stone Road, Tallahassee, Florida 32399-2400, within seven days of publication. Failure to publish the notice and provide proof of publication within the allotted time may result in the denial of the permit.

The Department will issue the permit with the attached conditions unless a petition for an administrative proceeding (hearing) is filed pursuant to the provisions of Section 120.57, F.S.

A person whose substantial interests are affected by the Department's proposed permitting decision may petition for administrative proceeding (hearing) in accordance with Section Florida Statutes. The petition must contain information set forth below and must be filed (received) in the Office of General Counsel of the Department at 2600 Blair Stone Road, Tallahassee, Florida 32399-2400. Petitions filed by the permit applicant and the parties listed below must be filed within 14 days of receipt of this intent. Petitions filed by other persons must be filed within 14 days of publication of the public notice or within 14 days of their receipt of this intent, whichever first occurs. Petitioner shall mail a copy of the petition to the applicant at the address indicated above at the time of filing. Failure to file a petition within this time period shall constitute waiver of any right such person may have to request an administrative determination (hearing) under Section 120.57, Florida Statutes.

The Petition shall contain the following information;

- (a) The name, address, and telephone number of each petitioner, the applicant's name and address, the Department Permit File Number and the county in which the project is proposed;
- (b) A statement of how and when each petitioner received notice of the Department's action or proposed action;
- (c) A statement of how each petitioner's substantial interests are affected by the Department's action or proposed action;
- (d) A statement of the material facts disputed by Petitioner, if any;
- (e) A statement of facts which petitioner contends warrant reversal or modification of the Department's action or proposed action;
- (f) A statement of which rules or statutes petitioner contends require reversal or modification of the Department's action or proposed action; and
- (g) A statement of the relief sought by petitioner, stating precisely the action petitioner wants the Department to take with respect to the Department's action or proposed action.

If a petition is filed, the administrative hearing process is designed to formulate agency action. Accordingly, the Department's final action may be different from the position taken by it in this intent. Persons whose substantial interests will be affected by any decision of the Department with regard to the application have the right to petition to become a party to the proceeding. The petition must conform to the requirements specified above and be filed (received) within 14 days of receipt of this intent in the Office of General Counsel at the above address of the Department. Failure to petition within the allowed time frame constitutes a waiver of any right such person has to request a hearing under

Section 120.57, F.S., and to participate as a party to this proceeding. Any subsequent intervention will only be at the approval of the presiding officer upon motion filed pursuant to Rule 28-5.207, F.A.C.

Executed in Tallahassee, Florida.

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

C. H. Fancy, P.E., Chief Bureau of Air Regulation 2600 Blair Stone Road Tallahassee, Florida 32399 904-488-1344

CERTIFICATE OF SERVICE

The undersigned duly designated deputy clerk hereby certifies that this INTENT TO ISSUE and all copies were mailed by certified mail before the close of business on $\frac{1}{2}-\frac{2}{2}-\frac{9}{1}$ to the listed persons.

Clerk Stamp

FILING AND ACKNOWLEDGMENT
FILED, on this date, pursuant to \$120.52(11), Florida Statutes, with the designated Department Clerk, receipt of which is hereby acknowledged.

Clerk

Date

Copies furnished to:

Capt. Kevin F. Delaney

State of Florida Department of Environmental Regulation Notice of Intent to Issue

The Department of Environmental Regulation hereby gives notice of its intent to issue permits to Department of the Navy, Naval Air Station, Jacksonville, Florida 32212-5000 for the construction of two air strippers. A determination of Best Available Control Technology (BACT) was not required. The Department is issuing this Intent to Issue for the reasons stated in the Technical Evaluation and Preliminary Determination.

A person whose substantial interests are affected by the Department's proposed permitting decision may petition for an administrative proceeding (hearing) in accordance with Section 120.57, Florida Statutes. The petition must contain the information set forth below and must be filed (received) in the Office of General Counsel of the Department at 2600 Blair Stone Road, Tallahassee, Florida 32399-2400, within fourteen (14) days of publication of this notice. Petitioner shall mail a copy of the petition to the applicant at the address indicated above at the time of filing. Failure to file a petition within this time period shall constitute a waiver of any right such person may have to request an administrative determination (hearing) under Section 120.57, Florida Statutes.

The Petition shall contain the following information:

- (a) The name, address, and telephone number of each petitioner, the applicant's name and address, the Department Permit File Number and the county in which the project is proposed;
- (b) A statement of how and when each petitioner received notice of the Department's action or proposed action;
- (c) A statement of how each petitioner's substantial interests are affected by the Department's action or proposed action;
- (d) A statement of the material facts disputed by Petitioner, if any;
- (e) A statement of facts which petitioner contends warrant reversal or modification of the Department's action or proposed action;
- (f) A statement of which rules or statutes petitioner contends require reversal or modification of the Department's action or proposed action; and
- (g) A statement of the relief sought by petitioner, stating precisely the action petitioner wants the Department to take with respect to the Department's action or proposed action.
- If a petition is filed, the administrative hearing process is designed to formulate agency action. Accordingly, the Department's

Department's final action may be different from the position taken by it in this Notice. Persons whose substantial interests will be affected by any decision of the Department with regard to the application(s) have the right to petition to become a party to the The petition must conform to the requirements proceeding. above and be filed (received) within specified 14 days of publication of this notice in the Office of General Counsel at the above address of the Department. Failure to petition within the allowed time frame constitutes a waiver of any right such person has to request a hearing under Section 120.57, F.S., and to as a party to this proceeding. Any subsequent participate intervention will only be at the approval of the presiding officer upon motion filed pursuant to Rule 28-5.207, F.A.C.

The applications are available for public inspection during business hours, 8:00 a.m. to 5:00 p.m., Monday through Friday, except legal holidays, at:

Department of Environmental Regulation Bureau of Air Regulation 2600 Blair Stone Road Tallahassee, Florida 32399-2400

Department of Environmental Regulation Northeast District 7825 Baymeadows Way, Suite B200 Jacksonville, Florida 32256-7577

Any person may send written comments on the proposed action to Mr. Barry Andrews at the Department's Tallahassee address. All comments mailed within 14 days of the publication of this notice will be considered in the Department's final determination.

Technical Evaluation and Preliminary Determination

Department of the Navy
Naval Air Station
Duval County
Jacksonville, Florida

Air Stripping Projects

Permit Numbers: AC 16-192940 AC 16-192941

Department of Environmental Regulation Division of Air Resources Management Bureau of Air Regulation

SYNOPSIS OF APPLICATION

I. NAME AND ADDRESS OF APPLICANT

Department of the Navy Naval Air Station Jacksonville, Florida 32212-5000

II. REVIEWING AND PROCESS SCHEDULE

Date of Receipt of Application: February 21, 1991.

Completeness Review: Department letter dated March 10, 1991.

Response to Incompleteness Letter: Department of Navy's letter received on April 12, 1991.

Application Completeness Date: April 12, 1991.

III. FACILITY INFORMATION

III.1 Facility Location

This facility is located at Building No. 3, Naval Air Station, Jacksonville, Florida. The UTM coordinates are 435.3 km East and 3344.1 km West.

III.2 Facility Identification Code

Standard Industrial Classification Code (SIC):

Major Group No. 97 - National Security.

Industry Group No. 971 - National Security.

Industry Group No. 9711 - National Security.

III.3 Facility Category

The Naval Air Station in Jacksonville is classified as a major emitting facility. Permitted emissions are in the order of 186 tons VOC per year.

The proposed project will emit approximately a total of 1.5 tons per year of volatile organic compounds (VOC) from both sources (AC 16-192940 and AC 16-192941). The impact of these pollutant emissions are under the acceptable ambient concentration levels (AAC) recommended by the Department.

IV. PROJECT DESCRIPTION

This project involves the construction of two air stripper towers that will be employed to remove VOC from wastewater.

Wastewater from paint stripping operation and from parts cleaning and plating operation is treated to oxidize cyanide, remove oil and transfer volatile organic from water phase to the vapor phase. The vapor phase is passed through activated carbon to adsorb the organics.

IV.1 BACKGROUND INFORMATION

In the year 1990, several existing minor sources were permitted at this facility. Most of these sources were constructed in the 1950's. VOC from these sources are tabulated below:

			voc	•
Daram da Na	Bldg.	Dointian	Emissions	Year
Permit No.	No.	Description	(TPY)	Constructed
AC 16-185504	101 S & 780	Aircraft Paint Stripping Facility	82.1	
AC 16-56672		Chrome Plating System	5.0	1982
AC 16-185505	101	Cleaning & Degreasing	77.1	
AC 16-185506	979	Paint Booth	1.8	1990
AC 16-185508	106	Dry Cleaning & Laundry Facility	13.5	
AC 16-185509	103	Paint Spray Booth	0.16	
AC 16-185510	101V	Paint Booth	.9	
AC 16-185511	105	Paint Booth - Vehicles	2.5	· .
AC 16-176107	622	Paint Spray Booth	0.45	1990
AC 16-176108	200	Paint Spray Booth & Abrasive Blast Area	1.0	1990
AC 16-192940	3	Air Stripper Tower	0.6	1992 (proposed)
AC 16-192941	2	Air Stripper Tower	0.9	1992 (proposed)
TOTAL			186.01	· · · · · · · · · · · · · · · · · · ·

As shown above, this facility is a major emitting facility for volatile organic compounds.

V. RULE APPLICABILITY

The proposed project is subject to preconstruction review under the provisions of Chapter 403, Florida Statutes, and Florida Administrative Code (F.A.C.) Chapter 17-2.

The Department of Navy, Naval Air Station, is located in Jacksonville, Duval County, an area designated nonattainment for ozone and attainment for the other criteria pollutants in accordance with F.A.C. Rule 17-2.410 and 17-2.420, respectively.

The proposed project is exempt from review under F.A.C. Rule 17-2.510, New Source Review for Nonattainment Areas, because it will be a minor modification to a major facility. This project will not cause a significant VOC increase in the facility's total permitted VOC emissions. Any emission increases and/or decreases within 5 years of this modification will be counted as part of the contemporaneous emission changes for this facility, F.A.C. Rule 17-2.510(2)(e)1., Net Emission Increases.

These sources shall be permitted under F.A.C. Rule 17-2.520, Sources Not Subject to Prevention of Significant Deterioration or Nonattainment Requirements. The proposed sources shall comply with F.A.C. Rule 17-2.620(1) and 17-2.620(2).

VI. SOURCE IMPACT ANALYSIS

VI.1 Emission Limitations

The operation of the air stripping towers will produce emissions of VOC and non-criteria pollutants. The impact of the toxic pollutant emissions are below the acceptable ambient concentration levels (AAC). These AAC are calculated according to the Department procedures. Tables 1 and 2 (attached) list each contaminant and its maximum expected ambient concentration (MEAC).

VI.2 Air Quality Analysis

expected ambient concentrations Maximum (MEAC) calculated for each toxic pollutant expected to be emitted by the air stripping operation. These MEAC are a conservative estimate of the maximum ambient concentrations resulting from air stripping operations. The equation used to calculate each MEAC was derived by assuming that the plume rise from air strippers is negligible, which is a valid assumption for these operations since stack velocities are low and the stack temperature is essentially the same as the ambient temperature. The use of these MEAC is in accordance with the Department's air stripper review procedures. The MEAC for each toxic pollutant was compared to the Department-derived acceptable ambient concentration levels for that particular pollutant. Since the calculated MEAC for this project are below the acceptable AAC for the proposed toxic pollutants, the Department has reasonable assurance that this project will not threaten public health and that further detailed modeling of this operation is not necessary.

TABLE 1 Building No. 2

Contaminant	Max Conc. (ppb)	Max. Emission Rate (lb/hr)	Max. Ambient Impact (mg/m ³)	TLV ₃)	Category (A or B)	AAC* (mg/m ³)
Methylene Chloride	170,000	0.51	0.033	175	A	0.42
Methyl Ethyl Ketone	46,000	0.138	0.009	590	A	1.4
1,1,1 - Trichloroethane	24,000	0.071	0.005	1,900	В	9.0
Carbon Tetrachloride	24,000	0.071	0.005	30	Ä	0.03
Trichloroethene	730	0.002	1.3×10^{-4}	270	Α	0.65
Toluene	860	0.003	2×10^{-4}	375	A	0.9
1,3 - Dichlorobenzene	680	0.002	1.3×10^{-4}			1.0
1,2 - Dichlorobenzene	4,900	0.014	9.2×10^{-4}	C 300	A	2.0

TABLE 2 Building No. 3

Contaminant	Max Conc. (ppb)	Max. Emission Rate (lb/hr)	Max. Ambient Impact (mg/m ³)	TLV ₃	Category (A or B)	AAC* (mg/m ³)
Methylene Chloride	85,000	0.213	0.014	175	A	0.42
1,1,1 - Trichloroethane	68,000	0.167	0.011_4	1,900	В	9.0
Trichloroethylene	830	0.002	1.3×10^{-4}	270	Α	0.65
Toluene	5,500	0.014	9.2×10^{-4}	375	A	0,9
1,1 - Dichloroethylene	2,500	0.006	3.9×10^{-4}			0.1
1,2 - Dichloroethane	1,800	0.004	2.6×10^{-4}	40	A	0.01

^{*}AAC are based on a 24-hr average concentration.

VII. CONCLUSION

Based on the information provided by the Department of Navy, Naval Air Station, the Department (DER) has reasonable assurance that the proposed installation of the proposed sources, as described in this evaluation, and subject to the conditions proposed herein, will not cause or contribute to a violation of any air quality standard, PSD increment, or any other technical provision of Chapter 17-2 of the Florida Administrative Code.





Florida Department of Environmental Regulation

Twin Towers Office Bldg. ● 2600 Blair Stone Road ● Tallahassee, Florida 32399-2400

Lawton Chiles, Governor Carol M. Browner, Secretary

PERMITTEE:
Department of Navy
Naval Air Station
Jacksonville, Florida 32212

Permit Number: AC 16-192941 Expiration Date: July 30, 1992

County: Duval

Latitude/Longitude: 30°13'37"N

81°40'17"W

Project: Building 2, Air Stripper/

Carbon Column

This permit is issued under the provisions of Chapter 403, Florida Statutes, and Florida Administrative Code Chapters 17-2 and 17-4. The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawings, plans, and other documents attached hereto or on file with the Department and made a part hereof and specifically described as follows:

For the construction of an air stripping unit to be located at the Naval Air Station (Building 2) in Jacksonville, Duval County, Florida. The UTM coordinates are 435.3 km East and 3344.5 km North.

The source shall be constructed in accordance with the permit application, plans, documents, amendments and drawings, except as otherwise noted in the General and Specific Conditions.

Attachments are listed below:

- 1. Department of Navy's application dated February 20, 1991.
- 2. Department's letter dated March 10, 1991.
- 3. Department of Navy's letter dated April 12, 1991.

Permit Number: AC 16-192941 Expiration Date: July 30, 1992

GENERAL CONDITIONS:

1. The terms, conditions, requirements, limitations, and restrictions set forth in this permit are "Permit Conditions" and are binding and enforceable pursuant to Sections 403.161, 403.727, or 403.859 through 403.861, Florida Statutes. The permittee is placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of these conditions.

- 2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.
- 3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Neither does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit is not a waiver of or approval of any other Department permit that may be required for other aspects of the total project which are not addressed in the permit.
- 4. This permit conveys no title to land or water, does not constitute State recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the State. Only the Trustees of the Internal Improvement Trust Fund may express State opinion as to title.
- 5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, or plant life, or property caused by the construction or operation of this permitted source, or from penalties therefore; nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.

Permit Number: AC 16-192941 Expiration Date: July 30, 1992

GENERAL CONDITIONS:

6. The permittee shall properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed or used by the permittee to achieve compliance with the conditions of this permit, as required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.

- 7. The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law and at a reasonable time, access to the premises, where the permitted activity is located or conducted to:
 - a. Have access to and copy any records that must be kept under the conditions of the permit;
 - b. Inspect the facility, equipment, practices, or operations regulated or required under this permit; and
 - c. Sample or monitor any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules.

Reasonable time may depend on the nature of the concern being investigated.

- 8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately provide the Department with the following information:
 - a. a description of and cause of non-compliance; and
 - b. the period of noncompliance, including dates and times; or, if not corrected, the anticipated time the non-compliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the non-compliance.

Permit Number: AC 16-192941 Expiration Date: July 30, 1992

GENERAL CONDITIONS:

The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or for revocation of this permit.

- 9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source which are submitted to the Department may be used by the Department as evidence in any enforcement case involving the permitted source arising under the Florida Statutes or Department rules, except where such use is proscribed by Sections 403.73 and 403.111, Florida Statutes. Such evidence shall only be used to the extent it is consistent with the Florida Rules of Civil Procedure and appropriate evidentiary rules.
- 10. The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance, provided, however, the permittee does not waive any other rights granted by Florida Statutes or Department rules.
- 11. This permit is transferable only upon Department approval in accordance with Florida Administrative Code Rules 17-4.120 and 17-30.300, F.A.C., as applicable. The permittee shall be liable for any non-compliance of the permitted activity until the transfer is approved by the Department.
- 12. This permit or a copy thereof shall be kept at the work site of the permitted activity.
- 13. The permittee shall comply with the following:
 - a. Upon request, the permittee shall furnish all records and plans required under Department rules. During enforcement actions, the retention period for all records will be extended automatically unless otherwise stipulated by the Department.
 - b. The permittee shall hold at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation) required by the permit, copies of all reports required by this permit, and records of all data used to complete the application for this permit. These materials shall be retained at least

Permit Number: AC 16-192941 Expiration Date: July 30, 1992

GENERAL CONDITIONS:

three years from the date of the sample, measurement, report, or application unless otherwise specified by Department rule.

- c. Records of monitoring information shall include:
 - the date, exact place, and time of sampling or measurements;
 - the person responsible for performing the sampling or measurements;
 - the dates analyses were performed;
 - the person responsible for performing the analyses;
 - the analytical techniques or methods used; and
 - the results of such analyses.
- 14. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be corrected promptly.

SPECIFIC CONDITIONS:

Emission Limits

- 1. The maximum allowable VOC emissions from this source shall not exceed 0.7 lbs per hour, 5.6 lbs per day, and 1.0 ton per year.
- 2. Unless the Department has determined other concentrations are required to protect public health and safety, predicted acceptable ambient air concentrations (AAC) of the following pollutants shall not be exceeded:

Acceptable Ambient Concentrations mg/m³

Pollutant	(24-hr Average)	
Methylene Chloride	0.42	
Methyl Ethyl Ketone	1.40	
1,1,1 - Trichloroethane	9.0	
Carbon Tetrachloride	0.03	
Trichloroethene	0.65	
Toluene	0.9	
1,3 - Dichloro Benzene	1.0	
1,2 - Dichloro Benzene	2.0	

Permit Number: AC 16-192941 Expiration Date: July 30, 1992

SPECIFIC CONDITIONS:

3. Visible emissions shall not exceed 5% opacity.

Operating Rates

4. Concentration in the wastewater feeding the stripping tower shall not exceed:

Contaminant	Concentration	(ug/l)
Methylene Chloride	170,000	
Methyl Ethyl Ketone	46,000	
1,1,1 - Trichloroethane	24,000	
Carbon Tetrachloride	24,000	
Trichloroethene	730	
Toluene	860	
1,3 - Dichlorobenzene	680	•
1,2 - Dichlorobenzene	4,900	•

- 5. Maximum influent to the air stripper column shall not exceed 60 GPM. The permittee shall check the flowrate to the column (stripper) at least once during each normal business day that the system is in operation.
- 6. This facility is allowed to operate 2,912 hours per year.
- 7. Any change in the method of operation, equipment or operating hours shall be submitted to the DER's Bureau of Air Regulation and Bio-Environmental Services Division for approval.
- 8. Any other operating parameters established during compliance testing and/or inspection that will ensure the proper operation of this source shall be included in the operating permit.

Compliance Determination

9. Compliance with the visible emissions (VE) standard shall be determined by EPA Method 9, Visual Determination of the Opacity of Emissions from Stationary Sources. The aforementioned Method is contained in 40 CFR 60, Appendix A (July 1, 1989) and is adopted by reference in F.A.C. Rule 17-2.700.

Permit Number: AC 16-192941 Expiration Date: July 30, 1992

SPECIFIC CONDITIONS:

10. Compliance with the acceptable ambient concentrations shall be demonstrated based on calculations certified by a Professional Engineer registered in Florida, using actual operating conditions. Determination of the ambient concentrations for organic compounds shall be determined by Department approved dispersion modeling.

- 11. Compliance with the wastewater concentrations of the chemical compounds listed in specific condition No. 4 shall be determined by EPA Method 602 as described in the EPA Manual 600/4-82-057 or other method with prior approval of the Department. The permittee shall collect a one week composite sample of the water being treated during every quarter of the year, when the air stripper is in operation, handle the sample as specified by the above mentioned EPA methods and analyze a composite sample for each compound. The frequency of sampling and analysis required for this system may be relaxed by the Department in the future.
- 12. Compliance test reports shall be conducted within 180 days after completion of construction. The permittee shall notify the BESD office in writing at least 15 days in advance of any compliance test. Compliance test results shall be submitted to the BESD office not later than 45 days after the final run.
- 13. When the Department, after investigation, has good reason (such as odor complaints, emission exceedances, increased visible emissions, etc.), to believe that any applicable emission standard contained in F.A.C. Chapter 17-2, or in this permit is being violated, it may require the owner or operator of the source to conduct compliance tests which identify the nature and quantity of air pollutant emissions from the source and to provide a report on the results of said tests to the Department.

Rule Requirements

- 14. This source shall comply with all applicable provisions of Chapter 403, Florida Statutes and Chapters 17-2 and 17-4, Florida Administrative Code.
- 15. Issuance of this permit does not relieve the source owner or operator from compliance with any applicable federal, state, or local permitting requirements and regulations (F.A.C. Rule 17-2.210(1)).

Permit Number: AC 16-192941 Expiration Date: July 30, 1992

SPECIFIC CONDITIONS:

- 16. This source is subject to F.A.C Rule 17-2.620(1) and (2), General Pollutant Emission Limiting Standards.
- 17. Pursuant to F.A.C. Rule 17-2.210(2), Air Operating Permits, the permittee is required to submit annual compliance test reports on the actual operating rates and emissions from this source. These reports shall include but not be limited to the following: maximum quarterly and annual average influent concentration (mg/l), maximum quarterly and annual average effluent concentration (mg/l), stripping factor, maximum daily and annual average influent flowrate (GPM), calculated maximum 24-hr air impact concentrations, maximum air flowrate (CFM) and annual hours of operation, etc. Annual compliance test reports shall be sent to the BESD office.
- 18. The permittee, for good cause, may request that this construction permit be extended. Such a request shall be submitted to the Bureau of Air Regulation prior to 60 days before the expiration of the permit (F.A.C. Rule 17-4.090).
- 19. An application for an operation permit must be submitted to the BESD office at least 90 days prior to the expiration date of this construction permit. To properly apply for an operation permit, the applicant shall submit the appropriate application form, fee, certification that construction was completed noting any deviations from the conditions in the construction permit, and compliance test reports as required by this permit (F.A.C. Rules 17-4.055 and 17-4.220).

Issued this _____ day of _____, 1991

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

STEVE SMALLWOOD, P.E., Director Division of Air Resources Management



Florida Department of Environmental Regulation

Twin Towers Office Bldg. ● 2600 Blair Stone Road ● Tallahassee, Florida 32399-2400 Lawton Chiles, Governor

Carol M. Browner, Secretary

PERMITTEE: Department of Navy Naval Air Station Jacksonville, Florida 32212 Permit Number: AC 16-192940 Expiration Date: July 30, 1992

County: Duval

Latitude/Longitude: 30°13'37"N

81°40'12"W

Project: Building 3, Air Stripper/

Carbon Column

This permit is issued under the provisions of Chapter 403, Florida Statutes, and Florida Administrative Code Chapters 17-2 and 17-4. The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawings, plans, and other documents attached hereto or on file with the Department and made a part hereof and specifically described as follows:

For the construction of an air stripping unit to be located at the Naval Air Station (Building 3) in Jacksonville, Duval County, Florida. The UTM coordinates are 435.3 km East and 3344.1 km North.

The source shall be constructed in accordance with the permit application, plans, documents, amendments and drawings, except as otherwise noted in the General and Specific Conditions.

Attachments are listed below:

- Department of Navy's application dated February 20, 1991.
- Department's letter dated March 10, 1991.
- Department of Navy's letter dated April 12, 1991.

Permit Number: AC 16-192940 Expiration Date: July 30, 1992

GENERAL CONDITIONS:

1. The terms, conditions, requirements, limitations, and restrictions set forth in this permit are "Permit Conditions" and are binding and enforceable pursuant to Sections 403.161, 403.727, or 403.859 through 403.861, Florida Statutes. The permittee is placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of these conditions.

- 2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.
- 3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Neither does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit is not a waiver of or approval of any other Department permit that may be required for other aspects of the total project which are not addressed in the permit.
- 4. This permit conveys no title to land or water, does not constitute State recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the State. Only the Trustees of the Internal Improvement Trust Fund may express State opinion as to title.
- 5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, or plant life, or property caused by the construction or operation of this permitted source, or from penalties therefore; nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.

Permit Number: AC 16-192940 Expiration Date: July 30, 1992

GENERAL CONDITIONS:

6. The permittee shall properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed or used by the permittee to achieve compliance with the conditions of this permit, as required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.

- 7. The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law and at a reasonable time, access to the premises, where the permitted activity is located or conducted to:
 - a. Have access to and copy any records that must be kept under the conditions of the permit;
 - b. Inspect the facility, equipment, practices, or operations regulated or required under this permit; and
 - c. Sample or monitor any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules.

Reasonable time may depend on the nature of the concern being investigated.

- 8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately provide the Department with the following information:
 - a. a description of and cause of non-compliance; and
 - b. the period of noncompliance, including dates and times; or, if not corrected, the anticipated time the non-compliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the non-compliance.

Permit Number: AC 16-192940 Expiration Date: July 30, 1992

GENERAL CONDITIONS:

The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or for revocation of this permit.

- 9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source which are submitted to the Department may be used by the Department as evidence in any enforcement case involving the permitted source arising under the Florida Statutes or Department rules, except where such use is proscribed by Sections 403.73 and 403.111, Florida Statutes. Such evidence shall only be used to the extent it is consistent with the Florida Rules of Civil Procedure and appropriate evidentiary rules.
- 10. The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance, provided, however, the permittee does not waive any other rights granted by Florida Statutes or Department rules.
- 11. This permit is transferable only upon Department approval in accordance with Florida Administrative Code Rules 17-4.120 and 17-30.300, F.A.C., as applicable. The permittee shall be liable for any non-compliance of the permitted activity until the transfer is approved by the Department.
- 12. This permit or a copy thereof shall be kept at the work site of the permitted activity.
- 13. The permittee shall comply with the following:
 - a. Upon request, the permittee shall furnish all records and plans required under Department rules. During enforcement actions, the retention period for all records will be extended automatically unless otherwise stipulated by the Department.
 - b. The permittee shall hold at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation) required by the permit, copies of all reports required by this permit, and

Permit Number: AC 16-192940 Expiration Date: July 30, 1992

GENERAL CONDITIONS:

records of all data used to complete the application for this permit. These materials shall be retained at least three years from the date of the sample, measurement, report, or application unless otherwise specified by Department rule.

- c. Records of monitoring information shall include:
 - the date, exact place, and time of sampling or measurements;
 - the person responsible for performing the sampling or measurements;
 - the dates analyses were performed;
 - the person responsible for performing the analyses;
 - the analytical techniques or methods used; and
 - the results of such analyses.
- 14. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be corrected promptly.

SPECIFIC CONDITIONS:

Emission Limits

- 1. The maximum allowable VOC emissions from this source shall not exceed 0.4 lbs per hour, 3.2 lbs per day, and 0.6 tons per year.
- 2. Unless the Department has determined other concentrations are required to protect public health and safety, predicted acceptable ambient air concentrations (AAC) of the following pollutants shall not be exceeded:

Acceptable Ambient Concentrations mg/m³

Pollutant	(24-hr Average)	
Methylene Chloride 1,1,1 - Trichloroethane	0.42 9.0	
Trichloroethylene	0.65	
Toluene 1,1 - Dichloroethylene	0.9	
1,2 - Dichloroethane	0.01	

Permit Number: AC 16-192940 Expiration Date: July 30, 1992

SPECIFIC CONDITIONS:

3. Visible emissions shall not exceed 5% opacity.

Operating Rates

4. Concentration in the wastewater feeding the stripping tower shall not exceed:

Contaminant	Concentration (ug/	l)
Methylene Chloride	85,000	
1,1,1 - Trichloroethane	68,000	
Trichloroethylene	830	
Toluene	5,500	
1,1 - Dichloroethylene	2,500	
1,2 - Dichloroethane	1,800	

- 5. Maximum influent to the air stripper column shall not exceed 50 GPM. The permittee shall check the flowrate to the column (stripper) at least once during each normal business day that the system is in operation.
- 6. This facility is allowed to operate 2,912 hours per year.
- 7. Any change in the method of operation, equipment or operating hours shall be submitted to the DER's Bureau of Air Regulation and Bio-Environmental Services Division for approval.
- 8. Any other operating parameters established during compliance testing and/or inspection that will ensure the proper operation of this source shall be included in the operating permit.

Compliance Determination

9. Compliance with the visible emissions (VE) standard shall be determined by EPA Method 9, Visual Determination of the Opacity of Emissions from Stationary Sources. The aforementioned Method is contained in 40 CFR 60, Appendix A (July 1, 1989) and is adopted by reference in F.A.C. Rule 17-2.700.

Permit Number: AC 16-192940 Expiration Date: July 30, 1992

SPECIFIC CONDITIONS:

10. Compliance with the acceptable ambient concentrations shall be demonstrated based on calculations certified by a Professional Engineer registered in Florida, using actual operating conditions. Determination of the ambient concentrations for organic compounds shall be determined by Department approved dispersion modeling.

- 11. Compliance with the wastewater concentrations of the chemical compounds listed in specific condition No. 4 shall be determined by EPA Method 602 as described in the EPA Manual 600/4-82-057 or other method with prior approval of the Department. The permittee shall collect a one week composite sample of the water being treated during every quarter of the year, when the air stripper is in operation, handle the sample as specified by the above mentioned EPA methods and analyze a composite sample for each compound. The frequency of sampling and analysis required for this system may be relaxed by the Department in the future.
- 12. Compliance test reports shall be conducted within 180 days after completion of construction. The permittee shall notify the BESD office in writing at least 15 days in advance of any compliance test. Compliance test results shall be submitted to the BESD office not later than 45 days after the final run.
- 13. When the Department, after investigation, has good reason (such as odor complaints, emission exceedances, increased visible emissions, etc.), to believe that any applicable emission standard contained in F.A.C. Chapter 17-2, or in this permit is being violated, it may require the owner or operator of the source to conduct compliance tests which identify the nature and quantity of air pollutant emissions from the source and to provide a report on the results of said tests to the Department.

Rule Requirements

- 14. This source shall comply with all applicable provisions of Chapter 403, Florida Statutes and Chapters 17-2 and 17-4, Florida Administrative Code.
- 15. Issuance of this permit does not relieve the source owner or operator from compliance with any applicable federal, state, or local permitting requirements and regulations (F.A.C. Rule 17-2.210(1)).

Permit Number: AC 16-192940 Expiration Date: July 30, 1992

SPECIFIC CONDITIONS:

16. This source is subject to F.A.C Rule 17-2.620(1) and (2), General Pollutant Emission Limiting Standards.

- 17. Pursuant to F.A.C. Rule 17-2.210(2), Air Operating Permits, the permittee is required to submit annual compliance test reports on the actual operating rates and emissions from this source. These reports shall include but not be limited to the following: maximum quarterly and annual average influent concentration (mg/l), maximum quarterly and annual average effluent concentration (mg/l), stripping factor, maximum daily and annual average influent flowrate (GPM), calculated maximum 24-hr air impact concentrations, maximum air flowrate (CFM) and annual hours of operation, etc. Annual compliance test reports shall be sent to the BESD office.
- 18. The permittee, for good cause, may request that this construction permit be extended. Such a request shall be submitted to the Bureau of Air Regulation prior to 60 days before the expiration of the permit (F.A.C. Rule 17-4.090).
- 19. An application for an operation permit must be submitted to the BESD office at least 90 days prior to the expiration date of this construction permit. To properly apply for an operation permit, the applicant shall submit the appropriate application form, fee, certification that construction was completed noting any deviations from the conditions in the construction permit, and compliance test reports as required by this permit (F.A.C. Rules 17-4.005 and 17-4.220).

Issued	this		day
of		,	1991

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

STEVE SMALLWOOD, P.E., Director Division of Air Resources Management **EMPLOYEE - OWNED**

Burns & MCDonnell

ENGINEERS-ARCHITECTS-CONSULTANTS

April 11, 1991

RECEIVED

APR 12 1991

Mr. C.H. Fancy, P.E. Chief, Bureau of Air Regulations Florida Dept of Environmental Regulation Twin Towers Office Bldg 2600 Blair Stone Road Tallahassee, FL 34399-2400

DER-BAQM

Air Stripper Construction Permit Applications AC 16-192940 and AC 16-192941 U.S. Naval Air Station, Jacksonville, Florida

Dear Mr. Fancy:

Enclosed are the completed Air Stripping Evaluation worksheets for the two air stripping and carbon adsorption systems at the U.S. Naval Air Station in Jacksonville. The equations on the second page of the worksheet were utilized to calculate the required values. As per a telephone conversation with Ms. Teresa Heron on April 9, 1991, the maximum emission rate calculated on the worksheets is the maximum emission rate from the carbon adsorption unit which is assumed to have a minimum efficiency of 90 percent. The Acceptable Ambient Impact (ACC) was calculated based on 80 hours of operation of the systems rather than the presumed 168 hours per week of operation in the third equation on the second page of the worksheet.

The Maximum Ambient Impact concentrations were well below the Acceptable Ambient Concentrations for the contaminants for both air stripping and carbon adsorption systems. No TLV has been established for 1,3-Dichlorobenzene or for 1,1-Dicholorethylene. If TLV's are established for these two components, we will calculate the corresponding AAC values. If you require additional information for the air stripper permit applications, please contact us.

Fud Taverdi

Fred Tarverdi, P.E. Project Engineer

FT/blw Enclosure

cc: Mr. Ron Blackmore w/Enclosures Naval Facilities Engr. Command

Charleston, SC

a. Hetera NE Dist R. Roberson, BESD

Telephone: (816) 333-4375

Fax: (816) 333-3690 or (816) 822-3415

Courier Delivery Address: 4800 E. 63rd St. Kansas City, Missouri 64130-4696

AIR STRIPPING EVALUATION WORKSHEET

Source Identification	Bldg. 2	Maximum Influent Flow Rate (GPM)	60
Source Location	Naval Air Station Jacksonville, Florida	Maximum Air Flow Rate (CFM)	800
Manufacturer	Calgon, Westates or Equal	Emission Point Height (Ft)	43
Model Number	Vapor Pac 10 or Equal Equipment has not been purchas	Maximum Hours of Operation (Hrs/Wk) _	80

Contaminant Name	Max. Conc. (ppb)	Max. Emission* Rate (lb/hr)(1)	Max. Ambient Impact (mg/m ³)(²)	TLV (mg/m ³)	Category (A or B)	AAC (mg/m ³)
l. Methylene chloride	170,000	0.51	0.033	105	В	1.05
2. Methyl ethyl ketone	46,000	0.138	0.009	590	A	2.95
3. 1,1,1-Trichloroethane	24,000	0.071	0.005	1,900	В	49.0
4. Carbon tetrachloride	24,000	0.071	0.005	30	A	0.15
5. Trichloroethene	730	0.002	1.3 x 10 ⁻⁴	270	A	1.35
6. Toluene	860	0.003	2 x 10 -4	375	В	3.75
7. 1,3-Dichloro benzene	680	0.002	1.3 x 10 ⁻⁴			
8. 1,2-Dichloro benzene	4,900	0.014 °	9.2 x 10 ⁻⁴	C 300	A	1.5
9.			,			
10.						
11.						
12.						

⁽¹⁾ Calculated on reverse side of this worksheet (Equation (1)).(2) Calculated on reverse side of this worksheet (Equation (2)).

^{*} A 90% reduction is assumed in the carbon adsorption unit.

Methylene chloride

Organization _ Unit:

Calculation of Emission Rate	
$\frac{200}{10^{3} \text{ppb}} \text{ ppm } \frac{\text{(mg/liter)}(60)}{\text{ppm}}$	min)(<u>lb</u>) x (<u>l gram</u>) x r 453.6 g 1000 mg
$\frac{(3.785 \text{ liter})}{\text{gal}} \times \frac{60}{\text{GPM}}$ Influent	flow Rate = 0.51 lb/hr
or ppb x GPM x 5x10	0.51 lb/hr (1)
Calculation of Maximum Ambient Im	npact
Maximum Ambient Concentration =	
H€	3] ^{-2.264} <u>0.033</u> mg/m ³ (2) eack eight eet)
Calculation of Acceptable Ambient	. Impact (AAC)
$0.238 \text{ (TLV/A)} = mg/m^3 (3)$	used $0.5 (TLV/A) = 1.05$
	based on 80 hours of operat
= 50 for CAT-B substance	es .
If yes, list the contaminants whi	ntaminants exceed the AAC? NO ch have exceedances.
If yes, list the contaminants whi	rated into approval document to insur
List the conditions to be incorpo	rated into approval document to insur
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List the conditions to be incorpo that the AAC will not be exceeded	rated into approval document to insure.

_____ Signature:

Methyl ethyl ketone

0-11-4:	
Calculation of Emission	Rate
	iter)(60 min)(lb) x (1 gram) x om hr 453.6 g 1000 mg
(<u>3.785 liter)</u> x <u>60</u>	Influent flow Rate = 0.138 lb/hr (GPM)
-	SPM x $5x10^{-7} = \frac{6.138}{0.138}$ lb/hr (1)
Calculation of Maximum A	umbient Impact
Maximum Ambient Concentr	ation =
(<u>0./38</u> lb/hr) x (327.	84) x [43] -2.264
Calculation of Acceptabl	e Ambient Impact (AAC)
0.238 (TLV/A) =	mg/m^3 (3) used 0.5 (TLV/A) = 2.25
	based on 80 hours of operatio
Where $A = 100$ for CAT-A	substances per week
= 50 for CAT-B	substances
	•
De the importe from the	of the conteminants are detailed 2202 A/A
	of the contaminants exceed the AAC? $\sqrt{0}$
List the conditions to be	nants which have exceedances.
If yes, list the contamination of the contamination	nants which have exceedances.
List the conditions to be	nants which have exceedances.
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List the conditions to be	nants which have exceedances.
List the conditions to be	nants which have exceedances.
List the conditions to be	e incorporated into approval document to insure exceeded.

Signature:

Organization ______Unit:

1, 1, 1-Trichloræthone

carcara cross c		<u> </u>	114 6 6
Calculation o	of En	mission	Rate

Unit:

Carbon tetrachloride

	Rate	
$\frac{\infty}{10^{3} \text{ppb}}$ x $(\frac{\text{ppm}}{10^{3} \text{ppb}}) (\frac{\text{mg}}{\text{ppb}})$	liter)(60 min)(lb pm hr 453.6) x (<u>l gram</u>) x g 1000 mg
(<u>3.785 liter</u>) x <u>60</u>		
or <u>24,000</u> ppb x <u>60</u>	$GPM \times 5x10^{-7} = \frac{\cancel{0}}{\cancel{}}$	0.07/ lb/hr (1)
Calculation of Maximum	Ambient Impact	
Maximum Ambient Concent	ration =	
(<u>0.07/</u> lb/hr) x (327	.84) x [43] -2.264 <u>0</u> Stack Height (Feet)	, <i>025</i> mg/m ³ (2)
Calculation of Acceptab	le Ambient Impact (AA	2)
0.238 (TLV/A) =	_ mg/m ³ (3) use	d 0.5 (TLV/A) = 0.15
	bas	ed on 80 hours of operation
Where $A = 100$ for CAT- = 50 for CAT-		week
Do the impacts from any		
Do the impacts from any If yes, list the contam.		ACCEC LITE AAC:
		ACCEC LITE AAC:
		Acced the AAC:
		ACCEC LITE AAC:
If yes, list the contam.	inants which have exce	eedances.
List the conditions to be that the AAC will not be	nants which have except the second se	pproval document to insur-
List the conditions to be that the AAC will not be	ne incorporated into a exceeded.	pproval document to insur
List the conditions to be that the AAC will not be	ne incorporated into a exceeded.	eedances.
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List the conditions to be that the AAC will not be	ne incorporated into a exceeded.	eedances.
List the conditions to lithat the AAC will not be	ne incorporated into a exceeded.	pproval document to insur-

Trichloroethane

Calculation of Emission Rate
730 ppb x (ppm)(mg/liter)(60 min)(lb) x (1 gram) x (103ppb ppm hr 453.6 g 1000 mg
$(3.785 \text{ liter}) \times 60$ Influent flow Rate = 0.002 lb/hr gal (GPM)
or $\frac{730}{\text{ppb x}}$ ppb x $\frac{60}{\text{GPM x } 5x10^{-7}} = \frac{x \cdot 0.1}{0.002}$ lb/hr (1)
Calculation of Maximum Ambient Impact
Maximum Ambient Concentration =
$(0.002 \text{ lb/hr}) \times (327.84) \times [43]^{-2.264} 1.3 \times 10^{-4} \text{ mg/m}^3 (2)$ Stack Height (Feet)
Calculation of Acceptable Ambient Impact (AAC)
$0.238 \text{ (TLV/A)} = mg/m^3 (3)$ used $0.5 \text{ (TLV/A)} = 1.35$
Where A = 100 for CAT-A substances = 50 for CAT-B substances based on 80 hours of operation per week
Do the impacts from any of the contaminants exceed the AAC?

List the conditions to be incorporated into approval document to insure that the AAC will not be exceeded.
Reviewed by: Title:
Date: — Phone:

______ Signature:

Organization _____

Toluene

Calculation of Emission Rate
$\frac{860}{10^{3} \text{ppb}} \text{ ppm}) (\frac{\text{mg/liter}}{\text{ppm}}) (\frac{60 \text{ min}}{\text{hr}}) (\frac{1 \text{b}}{453.6 \text{ g}}) \times (\frac{1 \text{ gram}}{1000 \text{ mg}}) \times \frac{1000 \text{ mg}}{1000 \text{ mg}}$
$\frac{(3.785 \text{ liter}) \times 60}{\text{gal}} \times 60 \text{ Influent flow Rate} = \frac{0.003}{0.003} \text{ lb/hr}$ or $\frac{860}{\text{ppb}} \times 60 \times 5 \times 10^{-7} = \frac{0.003}{0.003} \text{ lb/hr} (1)$
or $\frac{860}{\text{ppb x}} = \frac{60}{\text{GPM x } 5x10^{-7}} = \frac{70.7}{0.003} = \frac{1}{100} \text{hr } (1)$
Calculation of Maximum Ambient Impact
Maximum Ambient Concentration =
(0.003) lb/hr) x (327.84) x $[43]^{-2.264}$ 2×10^{-4} mg/m ³ (2) Stack Height (Feet)
Calculation of Acceptable Ambient Impact (AAC)
0.238 (TLV/A) = mg/m ³ (3) used 0.5 (TLV/A) = 3, 75
Where A = 100 for CAT-A substances = 50 for CAT-B substances based on 80 hours of operation per week
Do the impacts from any of the contaminants exceed the AAC? If yes, list the contaminants which have exceedances.
List the conditions to be incorporated into approval document to insure that the AAC will not be exceeded.
· · · · · · · · · · · · · · · · · · ·
· · · · · · · · · · · · · · · · · · ·
Reviewed by: Title:
Date: — Phone:
Organization Signature:

Unit:

1,3-Dichlorobenzene

Calculation of Emission Rate
$\frac{680}{10^{3}\text{ppb}} \text{ ppm } \frac{(\text{mg/liter})(60 \text{ min})(\frac{1b}{453.6 \text{ g}}) \times (\frac{1 \text{ gram}}{1000 \text{ mg}}) \times (\frac{1}{1000 \text{ mg}})}{1000 \text{ mg}}$
$\frac{(3.785 \text{ liter}) \times 60}{\text{gal}} \text{Influent flow Rate} = \frac{0.002}{\text{(GPM)}} \text{lb/hr}$
or $\frac{680}{\text{ppb x}} = \frac{60}{\text{GPM x } 5x10^{-7}} = \frac{x \cdot 0.1}{0.002}$ lb/hr (1)
Calculation of Maximum Ambient Impact
Maximum Ambient Concentration =
$(0.002 \text{ lb/hr}) \times (327.84) \times [43]^{-2.264} = 1.3 \times 10^{-44} \text{ mg/m}^3 (2)$ Stack Height (Feet)
Calculation of Acceptable Ambient Impact (AAC)
$0.238 \text{ (TLV/A)} = mg/m^3 (3)$ used $0.5 \text{ (TLV/A)} =$
NO TLV established based on 80 hours of operation
Where A = 100 for CAT-A substances = 50 for CAT-B substances
Do the impacts from any of the contaminants exceed the AAC? UNKNOW If yes, list the contaminants which have exceedances.
List the conditions to be incorporated into approval document to insurthat the AAC will not be exceeded.
· · · · · · · · · · · · · · · · · · ·

Reviewed by: Title:
Date: — Phone:
Organization Signature:

Unit:

1, z-Dichlorobenzene

100	
	$\frac{\min}{\text{hr}})(\frac{1\text{b}}{453.6 \text{ g}}) \times (\frac{1 \text{ gram}}{1000 \text{ mg}}) \times$
$\frac{(3.785 \text{ liter}) \times \omega}{\text{gal}}$ Influent	flow Rate = 0.014 lb/hr
or 4900 ppb x 60 GPM x 5x10	$0^{-7} = \frac{20.7}{0.014}$ lb/hr (1)
Calculation of Maximum Ambient In	mpact
Maximum Ambient Concentration =	/
He	$\frac{1}{3}$ $\frac{1^{-2.264}}{9.2 \times 10^{-7}}$ $\frac{9.2 \times 10^{-7}}{\text{mg/m}^3}$ (2) tack eight Feet)
Calculation of Acceptable Ambient	t Impact (AAC)
$0.238 \text{ (TLV/A)} = mg/m^3 (3)$	3) used $0.5 (TLV/A) = 1.5$
	based on 80 hours of operat
Where A = 100 for CAT-A substance = 50 for CAT-B substance	ces per week
- 50 TOT CAT B Substance	
Do the impacts from any of the co If yes, list the contaminants whi	
· · · · · · · · · · · · · · · · · · ·	
Time Abo constant of the	orated into approval document to insu
that the AAC will not be exceeded	
that the AAC will not be exceeded	
that the AAC will not be exceeded	i.
that the AAC will not be exceeded	d.

AIR STRIPPING EVALUATION WORKSHEET

Source Identification	Bldg. 3	Maximum Influent Flow Rate (GPM)	50
Source Location	Naval Air Station Jacksonville, Florida	Maximum Air Flow Rate (CFM)	500
Manufacturer	Calgon, Westates or Equal	Emission Point Height (Ft)	43
Model Number	Vapor Pac 10 or Equal Equipment has not been purcha	Maximum Hours of Operation (Hrs/Wk)	80

Contaminant Name	Max. Conc.	Max. Emission Rate (lb/hr)(1)	Max. Ambient Impact (mg/m³)(²)	TLV (mg/m ³)	Category (A or B)	AAC (mg/m ³)
1. Toluene	5,500	0.014	9.2 x 10 ⁻⁴	- 375	В	3.75
2. 1,1-Dichloroethylene	2,500	0.006	3.9 x 10 ⁻⁴		- 1 - 1	
3. Methylene chloride	85,000	0.213	0.014	105	В ÷	1.05
4. 1,1,1-Trichloroethane	68,000	0.167	0.011	1,900	В	19
5. Trichloroethylene	830 :	0.002	1.3 x 10 ⁻⁴	270	A	1.35
6. 1,2-Dichloroethane	1,800	01004	2.6 x 10 ⁻⁴	40	A	0.2
7.						
8.						
9.						
10.						
11.						
12.						

⁽¹⁾ Calculated on reverse side of this worksheet (Equation (1)).(2) Calculated on reverse side of this worksheet (Equation (2)).

 $^{^{\}circ}$ * A 90% reduction is assumed in the carbon adsorption unit.

Toluene

Calculation of Emissi	ion Rate
$\frac{500}{10^3 \text{ppb}} \text{ ppb x } (\frac{\text{ppm}}{10^3 \text{ppb}}) (\frac{\text{m}}{10^3 \text{ppb}})$	ppm hr 453.6 g) x (<u>l gram</u>) x (<u>l gram</u>) x
(<u>3.785 liter)</u> x <u>50</u>	Influent flow Rate = 0.014 lb/hr (GPM)
or <u>5500</u> ppb x <u>50</u>	$- GPM \times 5 \times 10^{-7} = \frac{0.014}{0.014} lb/hr (1)$
Calculation of Maximu	m Ambient Impact
Maximum Ambient Conce	entration =
(<u>0.014</u> lb/hr) x (3	$(27.84) \times [43]^{-2.264} \frac{9.2 \times 10^{-4} \text{mg/m}^3}{\text{Mg/m}^3}$ (2) Stack Height (Feet)
Calculation of Accept	able Ambient Impact (AAC)
0.238 (TLV/A) =	mg/m ³ (3) used 0.5 (TLV/A) = 3.75
Where $A = 100$ for CA	based on 80 hours of operation. T-A substances per week. T-B substances
- 50 101 CA	1 b bubscances
Do the impacts from a	ny of the contaminants exceed the AAC? NO
ir yes, list the cont	aminants which have exceedances.
· · · · · · · · · · · · · · · · · · ·	
	o be incorporated into approval document to insur
that the AAC will not	be exceeded.
	
D 1 2 1	m1:13
Reviewed by:	Title:
Date:	Phone:
Organization Unit:	Signature:

1, 1-Dichloroethylene

Calculation of Emission Rate
Z <u>500</u> ppb x (<u>ppm</u>)(<u>mg/liter</u>)(<u>60 min</u>)(<u>lb</u>) x (<u>l gram</u>) x 10 ³ ppb <u>ppm</u> hr 453.6 g 1000 mg
$(3.785 \text{ liter}) \times 50$ Influent flow Rate = 0.006 lb/hr gal
or $\frac{2500}{\text{ppb x}} = \frac{50}{\text{GPM x } 5x10^{-7}} = \frac{x0.1}{0.000} = \frac{1b/hr}{1}$
Calculation of Maximum Ambient Impact
Maximum Ambient Concentration =
(<u>0.006</u> lb/hr) x (327.84) x [43] ^{-2.264} 3.9x10 ⁻⁴ mg/m ³ (2) Stack Height (Feet)
Calculation of Acceptable Ambient Impact (AAC)
$0.238 \text{ (TLV/A)} = mg/m^3 (3)$ used $0.5 \text{ (TLV/A)} =$
NO TLV established Where A = 100 for CAT-A substances = 50 for CAT-B substances per week per week
Do the impacts from any of the contaminants exceed the AAC? UNKNOWN If yes, list the contaminants which have exceedances.
List the conditions to be incorporated into approval document to insure that the AAC will not be exceeded.
Reviewed by: Title:
Date: ———— Phone:
Organization Signature:

Unit:

Methylene chloride

$\alpha \infty$ ppb x (ppm)(mg/liter)(60	
To bbp bbw	$\frac{\min}{\text{hr}} \left(\frac{\text{lb}}{453.6 \text{ g}} \right) \times \left(\frac{\text{l gram}}{1000 \text{ mg}} \right) \times$
(<u>3.785 liter)</u> x <u><i>50</i></u> Influent	flow Rate = $0.2/3$ lb/hr
	, χ.Ο.Ι
85,000 ppb x 50 GPM x 5x10	$0^{-7} = 0.213$ lb/hr (1)
Calculation of Maximum Ambient Im	npact
Maximum Ambient Concentration =	
H∈	/3 j ^{-2.264} _0.0/4/ mg/m ³ (2) cack eight Feet)
Calculation of Acceptable Ambient	Impact (AAC)
$0.238 \text{ (TLV/A)} = mg/m^3 (3)$	used $0.5 (TLV/A) = 1.05$
	based on 80 hours of operati
Where $A = 100$ for CAT-A substance	
= 50 for CAT-B substanc	ces
•	•
Do the impacts from any of the co	ontaminants exceed the AAC? NO
	Micaminanco checea ene mic.
If yes, list the contaminants whi	
ir yes, list the contaminants whi	
TI yes, list the contaminants whi	
	ch have exceedances.
	erated into approval document to insur
List the conditions to be incorpo	erated into approval document to insur
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List the conditions to be incorpo that the AAC will not be exceeded Reviewed by:	rated into approval document to insur
List the conditions to be incorpo that the AAC will not be exceeded	erated into approval document to insur

1,1,1-Trichloroethane

Calculation of Emission	Rate
	iter)(60 min)(lb) x (1 gram) x m hr 453.6 g 1000 mg
(<u>3.785 liter)</u> x <u>50</u>	Influent flow Rate = 0.167 lb/hr (GPM)
	$pm \times 5x10^{-7} = \frac{x O \cdot l}{O \cdot l G 7}$ lb/hr (1)
Calculation of Maximum A	mbient Impact
Maximum Ambient Concentra	ation =
(<u>0.167</u> lb/hr) x (327.8	84) x $[43]^{-2.264}$ O-O// mg/m ³ (2) Stack Height (Feet)
Calculation of Acceptable	e Ambient Impact (AAC)
0.238 (TLV/A) =	mg/m^3 (3) used 0.5 (TLV/A) = 19
Where $A = 100$ for CAT-A = 50 for CAT-B	
	mants which have exceedances.
List the conditions to be that the AAC will not be	e incorporated into approval document to insure exceeded.
· · · · · · · · · · · · · · · · · · ·	<u> </u>
Reviewed by:	Title:
Date:	Phone:
Organization	Signature:

1, z-Dichloroethane

Calculation of Emission R	<u>ta te</u>
800 ppb x (<u>ppm</u>)(<u>mg/li</u> ppm	$\frac{\text{ter}}{h} \left(\frac{60 \text{ min}}{hr} \right) \left(\frac{1b}{453.6 \text{ g}} \right) \times \left(\frac{1 \text{ gram}}{1000 \text{ mg}} \right) \times$
(<u>3.785 liter</u>) x <u>50</u> I	Influent flow Rate = 0.004 lb/hr (GPM)
or <u>1800</u> ppb x <u>50</u> GP	(GPM) $PM \times 5 \times 10^{-7} = \frac{0.004}{0.004}$ lb/hr (1)
Calculation of Maximum Am	bient Impact
Maximum Ambient Concentra	tion =
(<u>0,004</u> lb/hr) x (327.8	4) x $[43]^{-2.264}$ 2.6×10^{-4} mg/m ³ (2) Stack Height (Feet)
Calculation of Acceptable	Ambient Impact (AAC)
0.238 (TLV/A) =	,,,,,
Where $A = 100$ for CAT-A	
= 50 for CAT-B	substances
	•
Do the impacts from any of	f the contaminants exceed the AAC?
	ants which have exceedances.
	incorporated into approval document to insure
that the AAC will not be	exceeded.
-	
	
Reviewed by:	Title:
Date: ————	Phone:
Organization	Signature:

Trichloro ethy lene

Calculation of Emission Rate
<u>#30</u> ppb x (<u>ppm</u>)(<u>mg/liter</u>)(<u>60 min</u>)(<u>lb</u>) x (<u>l gram</u>) x 10 ³ ppb <u>ppm</u> hr 453.6 g
$(3.785 \text{ liter}) \times 50$ Influent flow Rate = 0.002 lb/hr (GPM)
or 830 ppb x 50 GPM x $5x10^{-7} = 0.002$ lb/hr (1)
Calculation of Maximum Ambient Impact
Maximum Ambient Concentration =
$(0.002 \text{ lb/hr}) \times (327.84) \times [43]^{-2.264} 1.3 \times 10^{-4} \text{ mg/m}^3 (2)$ Stack Height (Feet)
Calculation of Acceptable Ambient Impact (AAC)
0.238 (TLV/A) = mg/m ³ (3) used 0.5 (TLV/A) = 1.35
Where A = 100 for CAT-A substances = 50 for CAT-B substances
Do the impacts from any of the contaminants exceed the AAC? If yes, list the contaminants which have exceedances.
List the conditions to be incorporated into approval document to insure that the AAC will not be exceeded.
·

Reviewed by: Title:
Date: ————— Phone:
Organization Signature:

Unit:

· ·	
SENDER: Complete items 1 and 2 when additional: 3 and 4. Put your address in the "RETURN TO" Space on the reverse from being returned to you. The return receipt fee will provide the date of delivery. For additional fees the following services and check box(es) for additional service(s) requested. 1. Show to whom delivered, date, and addressee's ad (Extra charge)	side. Failure to do this will prevent this card you the name of the person delivered to and s are available. Consult postmaster for fees
3. Article Addressed to:	4. Article Number
Captain Kevin F. Delaney	P 407 802 148
Commsnding Officer Department of the Navy Jacksonville, FL 32212-5000	Type of Service: Registered Insured XX Certified COD Express Mail Return Receipt for Merchandise Always obtain signature of addressee or agent and DATE DELIVERED.
5. Signature – Addressee	8. Addressee's Address (ONLY if requested and fee paid)
6. Signature – Agent X A A + Conson	/s,'·
7. Date of Delivery 21 May 9 PS Form 3811, Apr. 1989 *U.S.G.P.O. 1989-238-815	DOMESTIC RETURN RECEIPT

P 407 802 148

RECEIPT FOR CERTIFIED MAIL

NO INSURANCE COVERAGE PROVIDED

NOT FOR INTERNATIONAL MAIL

	555	(See Reverse)
	☆ U.S.G.P.O. 1989-234-555	Capt. Kevin F. Delaney
	P.O. 19	Street and No. Delaney Dept. of the Navy
	U.S.G.	P.O. State and ZIP Code Jacksonville, FL 32212-500 Postage
	*	S
		Certified Fee
	1	Special Delivery Fee
	Ľ	Restricted Delivery Fee
Ñ	to	Return Receipt showing whom and Date Delivered
June 1985	I R	eturn Receipt showing to whom. ate, and Address of Delivery
J.	TO	OTAL Postage and Fees S
3800		slmark or Date
E	Ma P	ailed: 3-20-91
	. (AC 16-192940 AC 16-192941
-	,	10-192941



Florida Department of Environmental Regulation

Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, Florida 32399-2400 Lawton Chiles, Governor Carol M. Browner, Secretary

March 19, 1991

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

Captain Kevin F. Delaney Commanding Officer Department of the Navy Jacksonville, Florida 32212-5000

Dear Captain Delaney:

Re: AC 16-192940 and AC 16-192941

The Department has received your application for the permit to construct two air strippers at the Naval Air Station in Jacksonville, Duval County, Florida. Before we can continue the processing of these applications, the following data needs to be submitted:

O Complete the attached air stripping forms for each one of the air stripping towers.

As soon as this information is received, we will resume processing your applications. If you have any questions about the data requested, please feel free to call Teresa M. Heron (Review Engineer) or John Glunn (Air Toxics Specialist) at (904)488-1344 or write to me at the above address.

Sincerely,

C. H. Fancy, P.E.

Chief

Bureau of Air Regulation

CHF/TH/t

cc: J. Cole

R. Roberson

W. Allen, P.E.

T. Heron



DEPARTMENT OF THE NAVYCEIVED

DER - MAIL ROOM NAVAL AIR STATION JACKSONVILLE, FLORIDA 32212-5000

1991 FEB 21 AH 11: 25

6280 Code 184

2 0 FEB 1991

Mr. Clair Fancy Florida Department of Environmental Regulation Twin Towers Office Building 2600 Blair Stone Road Tallahassee, FL 32301-8241

RECEIVED

FEB 21 1991

Dear Mr. Fancy:

DER - BAQM

Enclosed is an Air Pollution Construction Permit Application for Building No. 2 located at Naval Air Station Jacksonville along with a \$200.00 check for application fee. Construction in Building No. 2 will consist of a vapor phase carbon adsorber.

If you have any questions, please contact Doug Cochran, Public Works Department, Environmental Division at (904) 772-2717.

Sincerely.

JOSEPH G. WALLMEYER

Director, Environmental Division

By direction of the Commanding Officer

Enclosure

(1) Application Package

(2) Check

CC: J. Heron J. Cole, NE West. R. Roberson, BESD



DEPARTMENT OF THE NAVY RECEIVED

NAVAL AIR STATION
JACKSONVILLE, FLORIDA 32212-5000

BER - MAIL ROOM
IN REPLY REFER TO:

1991 FEB 21 M 11: 25

Code 184 **20 FEB 1991**

Mr. Clair Fancy
Florida Department of Environmental
Regulation
Twin Towers Office Building
2600 Blair Stone Road
Tallahassee, FL 32301-8241

RECEIVED

FEB 21 1991

DER-BAQM

Dear Mr. Fancy:

Enclosed is an Air Pollution Construction Permit Application for Building No. 3 located at Naval Air Station Jacksonville along with a \$200.00 check for application fee. Construction in Building No. 3 will consist of a vapor phase carbon adsorber.

If you have any questions, please contact Doug Cochran, Public Works Department, Environmental Division at (904) 772-2717.

Sincerely,

JOSEPH G. WALLMEYER

Director, Environmental Division

By direction of the Commanding Officer

Enclosure

(1) Application Package

(2) Check

CC. D. Heron NE Dist 9. Cole. NE Dist R. Roberson, BESD United Salys Creasury 15-51

NAVY

8352-03021683

Check No.

PORT HUENEME . CALIFORN-IA

27 DEC 90

Pay to

FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

\$200.00*

VOID AFTER ONE YEAR

200DOLLARSANDOOCENTS

DISBURSING OFFICER
BY marais & Bursinell

IP & 3/5 2 3 IP

Dear Mr. Fancy:

Enclosed is an Air Pollution Construction Permit Application for Building No. 3 located at Naval Air Station Jacksonville along with a \$200.00 check for application fee. Construction in Building No. 3 will consist of a vapor phase carbon adsorber.

If you have any questions, please contact Doug Cochran, Public Works Department, Environmental Division at (904) 772-2717.

Sincerely,

JOSEPH G. WALLMEYER

Director, Environmental Division

By direction of the Commanding Officer

Enclosure

- (1) Application Package
- (2) Check

001031

BEST AVAILABLE COPY

United States Consuly 15-51

NAVY

8352-03020939

Check No.

NOV 27 90

\$200.00*

VOID AFTER ONE YEAR

2 U.S.B. DISBURSING OFFICER

PORT HUENEME, CALIFORNIA

Pay to FLORIDA DEPT OF ENV. REGULATION the order of BUREAU OF AIR QUALITY

200DOLLARSANDOOCENTS

#83523#

#000000518# 030209399#

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

Minor VOC's from Air Stripper/

#200pd. 2-21-91 Ceopt.#151248

TWIN TOWERS OFFICE BUILDING 2600 BLAIR STONE ROAD TALLAHASSEE, FLORIDA 32399-2400



APPLICATION TO OPERATE/CONSTRUCT AIR POLLUTION SOURCES

AC16-192941

BOB MARTINEZ GOVERNOR DALE TWACHTMANN SECRETARY

SOURCE TYPE: Car	rbon Column [X] New	w¹ [] Exi	stingi
APPLICATION TYPE:	[X] Construction [] Operation [] Modifica	tion
COMPANY NAME: US	Navy (Naval Air Station, Jacksonville,	, FL)	COUNTY: Duval
Identify the spec	ific emission point source(s) address	sed in this	application (i.e. Lime Vapor phase
Kiln No. 4 with V	enturi Scrubber; Peaking Unit No. 2,	Gas Fired)	
SOURCE LOCATION:	Street Wright Street (Naval Air Stati	ion)	City Jacksonville
	UTM: East 435.3	North_	3344.5
·	Latitude 30 • 13 1 37 11N	Longit	ude 81 • 40 • 17 • W
APPLICANT NAME AN	D TITLE: # NAVAL AIR STATION, JACKSONV	'ILLE	
APPLICANT ADDRESS	:JACKSONVILLE, FLORIDA		
	SECTION I: STATEMENTS BY APPLICA	ANT AND ENG	Ineer
A. APPLICANT			<i>"</i>
I am the unde	Commanding Officer rsigned owner or sutherized represent	tarivat of	Neval Air Control
I certify that permit are truly agree to make facilities in Statutes, and also understa	t the statements made in this applicate, correct and complete to the best aintain and operate the pollution of such a manner as to comply with tall the rules and regulations of the nd that a permit, if granted by the comptly notify the department upon sa	ation for a of my know control souther provision department department	Construction ledge and belief. Further, irce and pollution control on of Chapter 403, Florida t and revisions thereof. I

B. PROFESSIONAL ENGINEER REGISTERED IN FLORIDA (where required by Chapter 471, F.S.)

This is to certify that the engineering features of this pollution control project have been designed/examined by me and found to be in conformity with modern engineering principles applicable to the treatment and disposal of pollutants characterized in the permit application. There is reasonable assurance, in my professional judgment, that

Signed:

KEVIN F. DELANEY.

CAPT

Name and Title (Please Type)

USN.

Telephone No. (904) 772-2334

1 See Florida Administrative Code Rule 17-2.100(57) and (104)

DER Form 17-1.202(1) Effective October 31, 1982

establishment.

*Attach letter of authorization

COMMANDING OFFICER

the pollution control facilities, when properly maintained and operated, will discharge an effluent that complies with all applicable statutes of the State of Florida and the rules and regulations of the department. It is also agreed that the undersigned will furnish, if authorized by the owner, the applicant a set of instructions for the proper maintenance and operation of the pollution control facilities and, if applicable, pollution sources. Signed Woodron Wallen Woodrow W. Allen, P.E. Name (Please Type) Burns & McDonnell Engineering Co. Company Name (Please Type) 4800 E. 63rd St. PO Box 419173, Kansas City, MO Mailing Address (Please Type) lorida Registration No. 32381Date: 10/31/90 Telephone No. 816-822-3169 SECTION II: GENERAL PROJECT INFORMATION Describe the nature and extent of the project. Refer to pollution control equipment, and expected improvements in source performance as a result of installation. State whether the project will result in full compliance. Attach additional sheet if necessary.

	Wastewater from paint stripping operation is treated to remove solvents volatile
	organic compounds. Organics from the liquid phase are transferred to the vapor phase
	in a packed tower. The vapor phase is then passed through activated carbon to adsorb
	the organics.
8.	Schedule of project covered in this application (Construction Permit Application Only
	Start of Construction $1/91$ Completion of Construction $2/92$
С.	Costs of pollution control system(s): (Note: Show breakdown of estimated costs only for individual components/units of the project serving pollution control purposes. Information on actual costs shall be furnished with the application for operation permit.) The estimated cost of the vapor phase carbon adsorber and carbon is \$50,000.
D.	Indicate any previous DER permits, orders and notices associated with the emission point, including permit issuance and expiration dates.

DT16-158162 Domestic Wastewater Treatment Plant Temporary Operating Plant includes a compliance schedule.

DER Form 17-1.202(1)

None associated with emissions.

	·
•	
If this is a new source or major modification, answer the following ques	tions.
l. Is this source in a non-attainment area for a particular pollutant?	Yes
a. If yes, has "offset" been applied?	Not applicab
b. If yes, has "Lowest Achievable Emission Rate" been applied?	· Not applicab
c. If yes, list non-attainment pollutants.	
 Does best svailable control technology (BACT) apply to this source? If yes, see Section VI. 	Not applicab
 Does the State "Prevention of Significant Deterioriation" (PSD) requirement apply to this source? If yes, see Sections VI and VII. 	Not applicable
4. Do "Standards of Performance for New Stationary Sources" (NSPS) apply to this source?	Not applicabl
5. Do "National Emission Standards for Hazardous Air Pollutants" (NESHAP) apply to this source?	Not applicabl
Oo "Reasonably Available Control Technology" (RACT) requirements apply to this source?	Not applicabl
a. If was for what nollutante?	

k...

Attach all supportive information related to any answer of "Yes". Attach any justification for any answer of "No" that might be considered questionable.

New source, does not fall into any specific catagories under RACT. Therefore 17-2.620 applies.

b. If yes, in addition to the information required in this form, any information requested in Rule 17-2.650 must be submitted.

SECTION III: AIR POLLUTION SOURCES & CONTROL DEVICES (Other than Incinerators)

A. Raw Materials and Chemicals Used in your Process, if applicable:

	Contaminants	Utilization		
Description	Type % Wt	Rate - lbs/hr	Relate to Flow Diagram	
Solvents*	Methyl Ethyl Ketone	Unknown	Not on flow diagram	
	Methylene Chloride		Flow diagram starts	
	Toluene		with wastewater flow	
	Chlorinated aliphatics and	defins	after generation	

- * Amount, constituents, and concentrations are variable
- B. Process Rate, if applicable: (See Section V, Item 1)
 - 1. Total Process Input Rate (lbs/hr): Cannot be determined
 - 2. Product Weight (lbs/hr): varies
- C. Airborne Contaminants Emitted: (Information in this table must be submitted for each emission point, use additional sheets as necessary)

Name of	Emiss	ion ¹	Allowed ² Emission Rate per	Allowable ³ Emission	Potential ⁴ Emission	Relate to Flow
Contaminant	Maximum lbs/hr	Actual T/vr	Rule 17-2	lbs/hr	lbs/yr T/yr	Diagram
Methylene						
Chloride	0.488	0.714		no specific	Not applicable	Effluent
Methyl Ethyl Ketone	0.008	0.012		standards		out of
l,l,l,-trichlo roethane	0.071	0.103			·	adsorption
carbontetra chloride	0.071	0.103				column
Trichloro- ethene	0.002	0.003				

¹See Section V, Item 2.

Reference applicable emission standards and units (e.g. Rule 17-2.600(5)(b)2. Table II, E. (1) - 0.1 pounds per million BTU heat input)

³Calculated from operating rate and applicable standard.

⁴Emission, if source operated without control (See Section V, Item 3).

Name of	Emiss	ionl	Allowed ² Emission Rate per	Allowable ³ Emission	Potent: Emiss:	Relate to Flow	
Contaminant	Maximum lbs/hr	Actual T/yr	Rule 17-2	lbs/hr	lbs/yr	T/yr	Diagram
Toluene	0.003	0.004		no specific	Not applica	able	
1,3-Dichloro benzene	0.002	0.003		standards			
1,2-Dicholoro bezene	0.014	0.020	•				
Total (VOC)	0.659	0.962	1400T/yr*				

*17-2.510(5)(b) Table 510-1

¹ See Section V, Item 2.

 $^{^2}$ Reference applicable emission standards and units (e.g. Rule 17-2.600(5)(b)2. Table II, E. (1) - 0.1 pounds per million BTU heat input)

 $^{^{3}}$ Calculated from operating rate and applicable standard.

 $^{^4\}text{Emission}$, if source operated without control (See Section V, Item 3).

D. Control Devicés: (See Section V, Item 4)

Name and Type (Model & Serial No.)	Contaminant	Efficiency	Range of Particles Size Collected (in microns) (If applicable)	Basis for Efficiency (Section V Item 5)
Calgon-Vapor Poc 10	voc	90%	Not applicable	Manufacturer
(equipment has not				experience
been purchased)				based on
		•		adsorptive
				capacity of
		_		carbon

Carbon reactor is monitored so that when contaminants are detected in the effluent, E. Fuels the carbon is changed out. Size of reactor based on desired time between change outs.

	Consump	tion*	
Type (Be Specific)	avg/hr	max./hr	Maximum Heat Input (MMBTU/hr)
N/A	•		
		·	
· · · · · · · · · · · · · · · · · · ·			·

*Units: Natural Gas--MMCF/hr; Fuel Oils--gallons/hr; Coal, wood, refuse, other--lbs/hr.

Percent Sulfur:N/A		Percent Ash:	
Density:	lbs/gal	Typical Percent Nitrogen:	
Heat Capacity:	BTU/1b		BTU/gal
Other Fuel Contaminants (whic	ch may cause air p	oollution):	<u> </u>

G. Indicate liquid or solid wastes generated and method of disposal.

Spent carbon will be reactivated at a RCRA permitted facility through a service contract Calgon company manufacturer of carbon, for example has such a facility in Pittsburgh, PA. Carbon will be reactivated rather than disposed

Maximum

DER Form 17-1.202(1) Effective November 30, 1982

Annual Average _

N/A

	ght:			ft.	Stac	k Diame	ter: _9	-inch	n	X
as Flow F	Rate: 846	ACFM	800	DSCFM	Gas	Exit Te	emperatur	e: 90)	
		:								ÆR
		SECT	TION IV:	INCINER	RATOR	Informa	ATION N,	/A		_
Type of Waste	Type 0 (Plastic	Type I s) (Rubbish)	Type II (Refuse)	Type (Garba	III age) (Type IV Patholo ical)	g- (Liq.	V & Gas rod.)	Type V (Solid By-	I. prod.)
Actual lb/hr Inciner- ated	- -	, ,							•	
Uncon- trolled (lbs/hr)										
escriptio	n of Wast						<u> </u>			
escriptio otal Weig pproximat	ht Incine e Number	rated (lbs/h	Operation	per da	у					
escriptio otal Weig pproximat anufactur	ht Incine e Number er	rated (lbs/h	Operation	per da	у	da	y/wk			
escriptio otal Weig pproximat anufactur	ht Incine e Number er	rated (lbs/h	Operation	per da	у	da	y/wk			
escriptio otal Weig pproximat anufactur	ht Incine e Number er	rated (lbs/h	Operation	per da Mod	у	da	y/wk	,		
escriptio otal Weig pproximat anufactur	ht Incine e Number er ructed	rated (lbs/h of Hours of Volume	Operation	per da Mod	el No.	da	y/wkel. BIU/h	,	Temperatu	
escriptio otal Weig pproximat anufactur ate Const	ht Incine e Number er ructed	rated (lbs/h of Hours of Volume	Operation	per da Mod	el No.	da	y/wkel. BIU/h	,	Temperatu	
escriptio otal Weig pproximat anufactur ate Const Primary C Secondary	ht Incine e Number er ructed hamber Chamber	rated (lbs/h of Hours of Volume	Operation Heat R (BTU	per da Mod elease /hr)	el No.	Fu da	el BTU/hi		Temperatu (°F)	re
escription otal Weig pproximat anufacturate Const	ht Incine e Number er ructed hamber Chamber	volume	Heat R (BTU	per da Mod elease /hr)	el No.	Fu da	el Sta	ack Te	Temperatu (°F)	re
escription otal Weign pproximate anufacturate Constant Primary Constant Recordary tack Heign as Flow R	ht Incine e Number er ructed hamber Chamber ht: ate: more tons	volume (ft)3	Heat R (BTU	per da Mod elease /hr) mter:	el No.	Fu DSCFM	el . BTU/hz	ack Te	Temperatu (°F)	reFP:

DER Form 17-1.202(1) Effective November 30, 1982

rief description	or	oper	ating	cnarad	cterist	ics of	courroï	devic	es:		
								· -			
ltimate disposal sh, etc.):	. of	any	efflue	nt oth	ner tha	n tḥat	emitted	from	the stack	(scrubber	water
						!					
							· · · · · · · · · · · · · · · · · · ·	-			
										,	

SECTION V: SUPPLEMENTAL REQUIREMENTS

Please provide the following supplements where required for this application.

1. Total process input rate and product weight -- show derivation [Rule 17-2.100(127)]

NOTE: Items 2, 3, 4, 6, 7, 8, and 10 in Section V must be included where applicable.

- 2. To a construction application, attach basis of emission estimate (e.g., design calculations, design drawings, pertinent manufacturer's test data, etc.) and attach proposed methods (e.g., FR Part 60 Methods 1, 2, 3, 4, 5) to show proof of compliance with applicable standards. To an operation application, attach test results or methods used to show proof of compliance. Information provided when applying for an operation permit from a construction permit shall be indicative of the time at which the test was made.
- 3. Attach basis of potential discharge (e.g., emission factor, that is, AP42 test).
- 4. With construction permit application, include design details for all air pollution control systems (e.g., for baghouse include cloth to air ratio; for scrubber include cross-section sketch, design pressure drop, etc.)
- 5. With construction permit application, attach derivation of control device(s) efficiency. Include test or design data. Items 2, 3 and 5 should be consistent: actual emissions = potential (1-efficiency).
- 6. An 8 1/2" x 11" flow diagram which will, without revealing trade secrets, identify the individual operations and/or processes. Indicate where raw materials enter, where solid and liquid waste exit, where gaseous emissions and/or airborne particles are evolved and where finished products are obtained.
- 7. An 8 1/2" x 11" plot plan showing the location of the establishment, and points of air-borne emissions, in relation to the surrounding area, residences and other permanent structures and roadways (Example: Copy of relevant portion of USGS topographic map).
- 8. An 8 1/2" x 11" plot plan of facility showing the location of manufacturing processes and outlets for airborne emissions. Relate all flows to the flow diagram.

DER Form 17-1.202(1) Effective November 30, 1982

9.	The appropriate application fee in acc made payable to the Department of Envir	ordance with Rule 17-4.05. The check should be conmental Regulation.
10.		mit, attach a Certificate of Completion of Con- was constructed as shown in the construction
		•
	SECTION VI: BEST AVA	AILABLE CONTROL TECHNOLOGY
A.	Are standards of performance for new sapplicable to the source?	tationary sources pursuant to 40 C.F.R. Part 60
	[] Yes [] No	
	Contaminant	Rate or Concentration
	<u>. </u>	
		-
		·
₿.	Has EPA declared the best available coyes, attach copy)	ontrol technology for this class of sources (If
	[] Yes [] No	
	Contaminant	Rate or Concentration
-	·	· .
		-
<u>.</u>	What emission levels do you propose as	best available control technology?
	Contaminant	Rate or Concentration
		
		
	 	-
		· · · · · · · · · · · · · · · · · · ·
D.	Describe the existing control and treat	ment technology (if any).
	1. Control Device/System:	2. Operating Principles:
	3. Efficiency:*	4. Capital Costs:
#Ex	olain method of determining	
DER	Form 17-1.202(1)	
		e 8 of 12

•	٠5.	Useful Life:		6.	Operating Costs:	
	7.	Energy:		8.	Maintenance Cost:	
	9.	Emissions:			•	
		Contaminant			Rate or Concentration	-
_			·			· ·
	10.	Stack Parameters				
	a.	Height:	ft.	b.	Diameter:	ft.
	c.	Flow Rate:	ACFM	ď.	Temperature:	•F.
	е.	Velocity:	FPS			•
Ε.	use	cribe the control and treatment additional pages if necessary).		olog	y available (As many types as	applicable,
	1.					
	a.	Control Device:		ь.	Operating Principles:	
	c.	Efficiency: 1		d.	Capital Cost:	
	e.	Useful Life:		f.	Operating Cost:	•
	g.	Energy: ²		h.	Maintenance Cost:	
	i,	Availability of construction ma	terial	s an	d process chemicals:	
	j.	Applicability to manufacturing	proces	ses:		
	k.	Ability to construct with cont within proposed levels:	rol de	vice	, install in available space,	and operate
	2.					
	a.	Control Device:		b.	Operating Principles:	
	c • ,	Efficiency: 1		d.	Capital Cost:	
	e.	Useful Life:		f.	Operating Cost:	
	g.	Energy: ²		h.	Maintenance Cost:	

Applicability to manufacturing processes: j٠ Ability to construct with control device, install in available space, and operate within proposed levels: 3. Control Device: Operating Principles: Efficiency: 1 Capital Cost: d. Useful Life: Operating Cost: Energy: 2 Maintenance Cost: h. Availability of construction materials and process chemicals: Applicability to manufacturing processes: Ability to construct with control device, install in available space, and operate within proposed levels: 4. Control Device: Operating Principles: ь. Efficiency: 1 Capital Costs: Useful Life: Operating Cost: Energy: 2 α. Maintenance Cost: Availability of construction materials and process chemicals: Applicability to manufacturing processes: j. Ability to construct with control device, install in available space, and operate within proposed levels: Describe the control technology selected: 2. Efficiency: 1 Control Device: 3. Capital Cost: Useful Life: 5. Operating Cost: Energy: 2 6. Manufacturer: 7. Maintenance Cost: Other locations where employed on similar processes: 9. a. (1) Company: (2) Mailing Address: (4) State: (3) City: ¹Explain method of determining efficiency. 2 Energy to be reported in units of electrical power - KWH design rate.

Page 10 of 12

DER Form 17-1.202(1)

Effective November 30, 1982

(5) Environmental Manager:	
(6) Telephone No.:	
(7) Emissions: 1	
Contaminant	Rate or Concentration
;	
	(
(8) Process Rate: 1	
b. (1) Company:	
(2) Mailing Address:	•
(3) City:	(4) State:
(5) Environmental Manager:	·
(6) Telephone No.:	
(7) Emissions: 1	
Contaminant	Rate or Concentration
	<u> </u>
(8) Process Rate: 1	•
10. Reason for selection and description	on of systems:
Applicant must provide this information what available, applicant must state the reason (
SECTION VII - PREVENTION	OF SIGNIFICANT DETERIORATION
A. Company Monitored Data	
1no. sites TSP	() S02+ Wind spd/dir
Period of Monitoring month	day year month day year
Other data recorded	
Attach all data or statistical summaries	to this application.
*Specify bubbler (B) or continuous (C).	
DER Form 17-1.202(1) Effective November 30, 1982 Page	e 11 of 12

	· •••
2.	Instrumentation, Field and Laboratory
a.	Was instrumentation EPA referenced or its equivalent? [] Yes [] No
ь.	Was instrumentation calibrated in accordance with Department procedures?
	[] Yes [] No [] Unknown
Met	eorological Data Used for Air Quality Modeling
1.	Year(s) of data from / / to / / month day year month day year
2.	Surface data obtained from (location)
3.	Upper air (mixing height) data obtained from (location)
4.	Stability wind rose (STAR) data obtained from (location)
Com	puter Models Used
1.	Modified? If yes, attach description.
2.	Modified? If yes, attach description.
3.	Modified? If yes, attach description.
4.	Modified? If yes, attach description.
	ach copies of all final model runs showing input data, receptor locations, and prin le output tables.

D. Applicants Maximum Allowable Emission Data

Pollutant Emission Rate

TSP grams/sec

\$0^2 qrams/sec

E. Emission Data Used in Modeling

В.

Attach list of emission sources. Emission data required is source name, description of point source (on NEDS point number), UTM coordinates, stack data, allowable emissions, and normal operating time.

- F. Attach all other information supportive to the PSD review.
- 4. Discuss the social and economic impact of the selected technology versus other applicable technologies (i.e., jobs, payroll, production, taxes, energy, etc.). Include assessment of the environmental impact of the sources.
- H. Attach scientific, engineering, and technical material, reports, publications, journals, and other competent relevant information describing the theory and application of the requested best available control technology.

SECTION V - SUPPLEMENTAL REQUIREMENTS

BUILDING 2

<u>Wastewater Generation Description</u>:

Aircraft are brushed or sprayed with paint stripping agents and then washed with water, steam, and detergent for removal of paint.

<u>Influent Wastewater Characteristics</u>:

<u>Material</u>	Concentration (ug/1)
Methylene Chloride	170,000
Methyl Ethyl Ketone	46,000
1,1,1 - Trichloroethane	24,000
Carbon Tetrachloride	24,000
Trichloroethene	730
Toluene	860
1,3 - Dichlorobenzene	680
1,2 - Dichlorobenzene	4,900
Flow	60 gpm
pН	3.0-10.0 (su)
Temperature	100 (°F)

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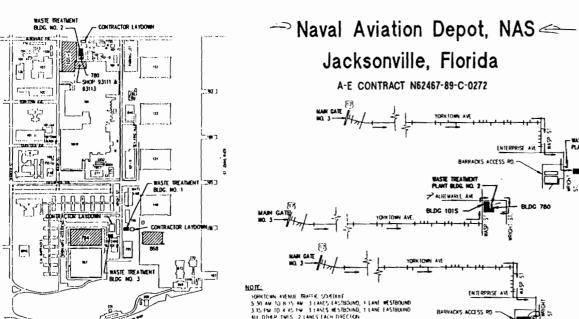
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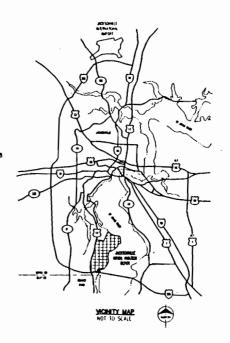
Charleston, South Carolina

HAZARDOUS WASTE MINIMIZATION

IN BLDG 780, 101S, SHOP 93111, 93113, BLDG 794 & 868 **AND**

WASTE TREATMENT FACILITIES

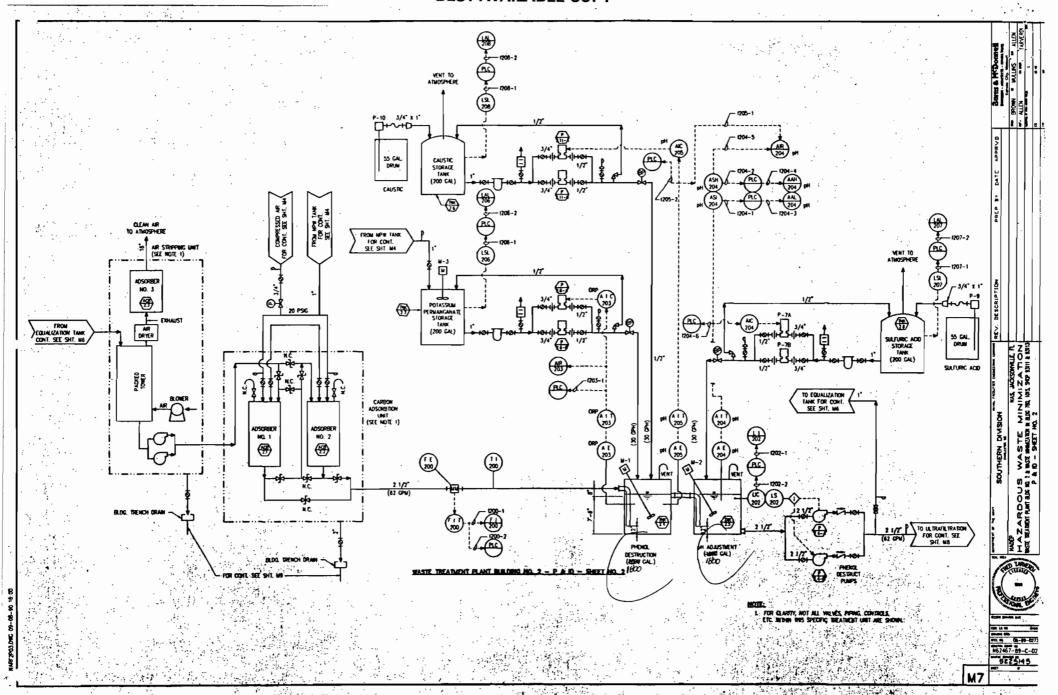


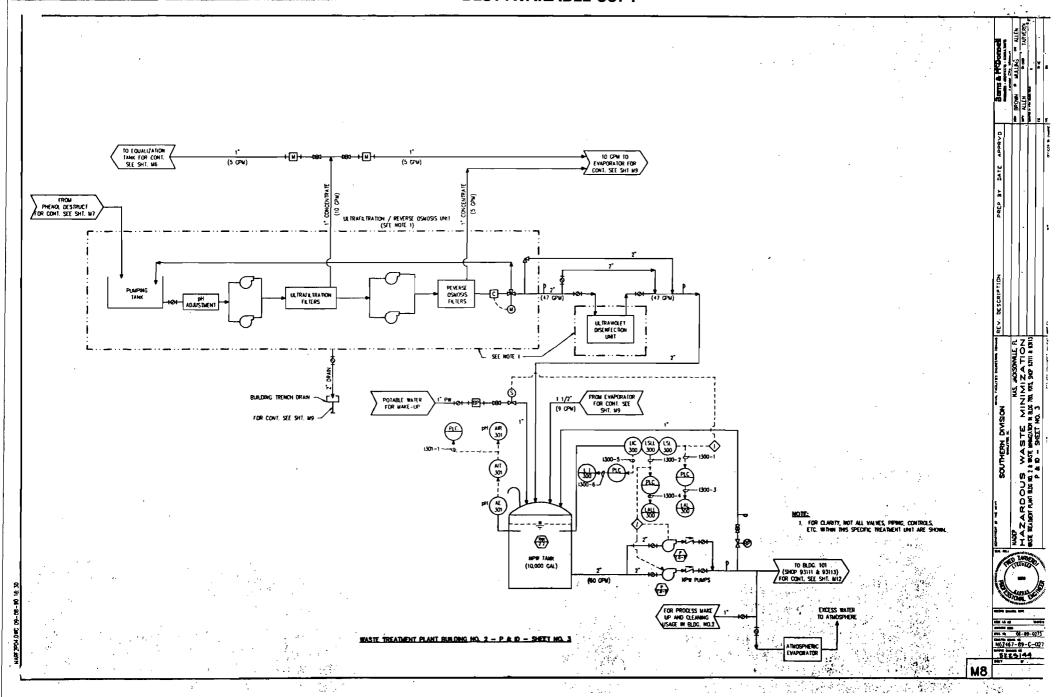


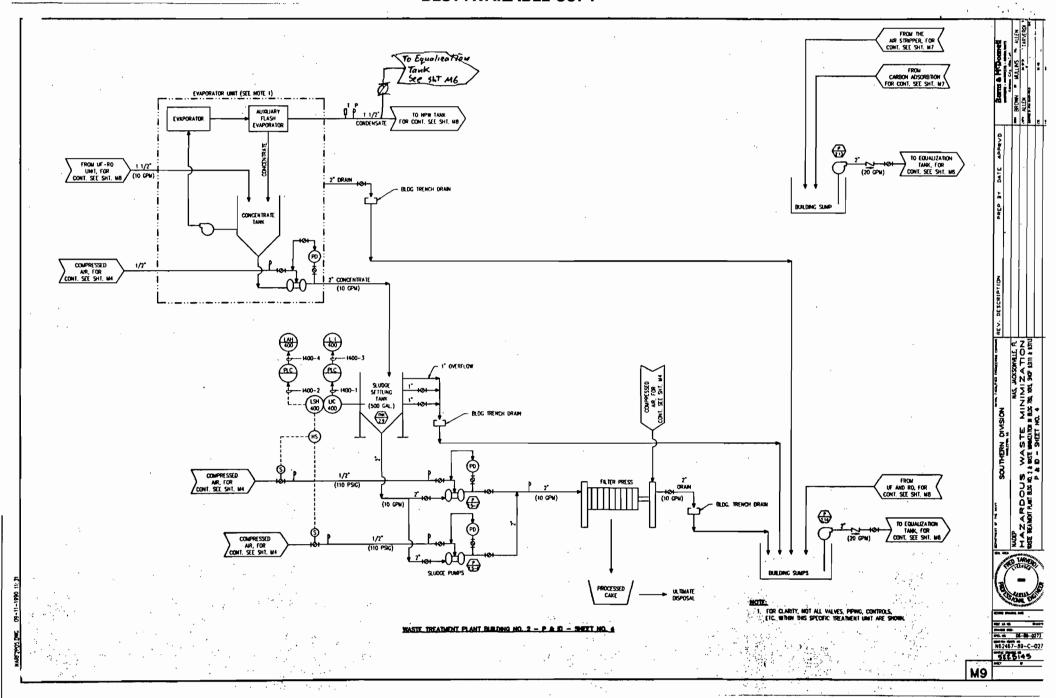
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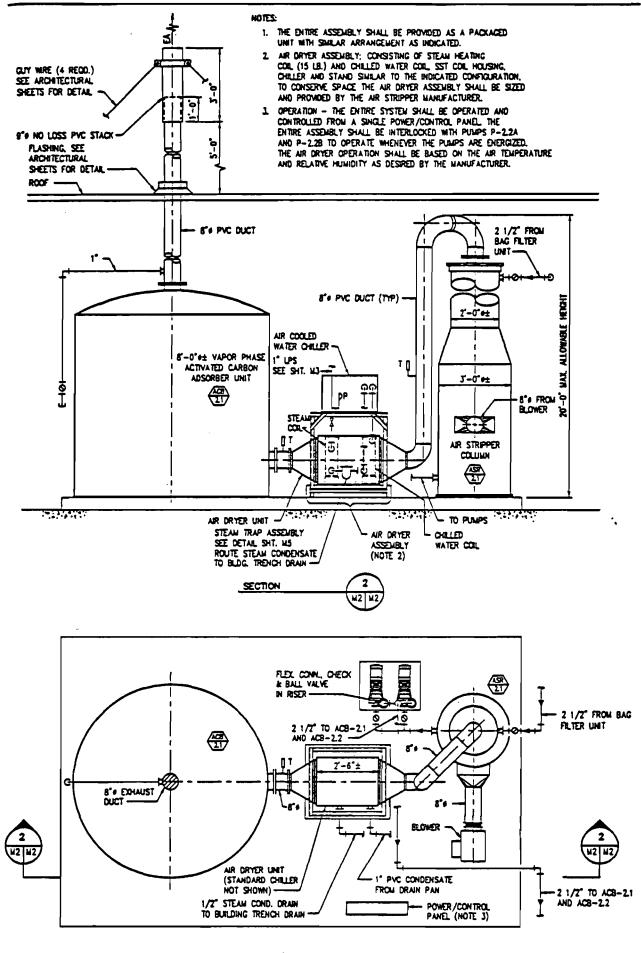
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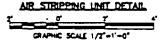








PLAN





INDUSTRIAL AIR PURIFICATION SYSTEMS

Calgon Carbon Corporation's industrial air purification systems are pre-engineered granular activated carbon adsorption systems. Typical applications are found in many industries where there is a need to control volatile organic compound emissions, remove toxic compounds, control odors, protect personnel or minimize equipment corrosion. These modular units are designed to provide maximum economy, ease of installation and operation, and to be used in situations when the granular activated carbon is replaced rather than regenerated in place.

DESCRIPTION

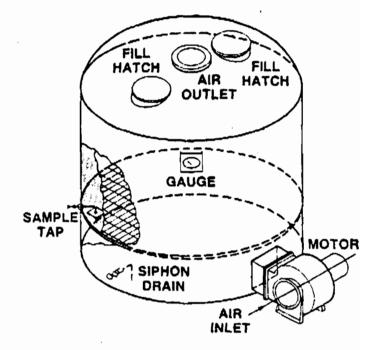
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Calgon Carbon Corporation air purification systems consist of carbon steel adsorbers, with fan and motor assembly optional. The systems can also be designed with protective linings and 316 stainless steel components for use in corrosive atmospheres. They are available in four different sizes to handle air flows up to 10,000 cfm operating at ambient conditions. To handle larger flows, multiple units may be installed in parallel. The adsorbers can accommodate carbon bed depths of up to five feet, typical bed depth is three to three and one-half feet.

The Calgon Carbon Corporation industrial air purification systems are delivered ready for quick and easy installation. The items required for operation are electrical connections to fan motor (if fan is provided with system), and appropriate foundations, and ductwork to deliver contaminated air to the adsorber inlet. During operation, the contaminated air is driven upflow through the carbon bod. The undesirable compounds are removed and the treated air is vented to the atmosphere. When the contaminant begins to appear in the treated air stream, spent carbon is removed and replaced with fresh carbon.

FEATURES AND BENEFITS

- · Effective removal of contaminants
- Economical
- · Pre-engineered
- Easy installation
- Low maintenance requirements
- · Available in a wide range of flows
- · Built in flow control provided with fan



STANDARD SIZING CHART

Nominal System Size, Diameter	6 ft	8 ft	10 ft	12 ft
Nominal Capacity, CFM	1860	3500	5680	8500
Bed Area, sq. ft.	28.3	50.3	78.5	113.1
Nominal Superfical Velocity, ft./min.	66	70	72	75
Nominal Carbon Amount, lbs.	3000	5000	8000	11000
Nominal Carbon Bed Depth, ft.	3.5	3.3	3.4	3.2
Nominal Fan HP	7.5	10	15	25

CAUTION

Wet activated carbon preferentially removes oxygen from air. In closed or partially closed containers and vessels, oxygen depletion may reach hazardous levels. If workers are to enter a vessel containing carbon, appropriate sampling and work procedures for potentially low-oxygen spaces should be followed, including all applicable Federal and State requirements. For additional details see Calgon Carbon Bulletin No. 198, Safety Considerations for Air Purification Systems.

SECTION 11145

AIR STRIPPING COLUMNS

PART 1 - GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent required. The publications are referred to in the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

B15.1

1984 Safety Standard for Mechanical Power Transmission Apparatus

AMERICAN WELDING SOCIETY (AWS)

D1.1

1989 Structural Welding Code, Steel

ANTIFRICTION BEARING MANUFACTURERS ASSOCIATED (AFBMA)

AFBMA 9

1978 Load Ratings and Fatigue Life for Ball

Bearings

AFBMA 11

1978 Load Ratings and Fatigue Life for Roller

Bearings

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM D-3299

1988 Filament-Wound Glass-Fiber-Reinforced Thermoset Resin Chemical-Resistant Tanks

1.2 SUBMITTALS

Submit the following to the Contracting Officer in accordance with Section 01300, "Submittals."

1.2.1 SD-10 Design Data

Submit calculations required by paragraph entitled "Performance."

1.2.2 SD-31 Design Drawings

Submit drawings for the air stripping columns and accessory equipment including principal dimensions and locations of fittings, electrical connections and remote monitoring.

1.2.3 SD-70 Test Reports

Submit test results, signed by the manufacturer, which indicate the air stripping system is capable of meeting the specified effluent levels.

1.2.4 SD-77 Field Test Reports

Submit service representatives' complete signed report of results of the inspection, operation, adjustments and tests. Report shall include detailed descriptions of points inspected, tests and adjustments made, quantitative results obtained if such are specified, and suggestions for precautions to be taken to ensure proper maintenance. Report shall document whether inspections, operations and tests were acceptable or not. For unacceptable items, describe corrective action taken or recommended. Include the manufacturer's certificate that equipment is ready for permanent operation and that nothing in installation will render manufacturer's warranty null and void.

1.2.5 SD-80 Operation and Maintenance Manuals

Provide five complete sets of Data Package 4, Operation and Maintenance Manuals in accordance with Section 01730, "Operation and Maintenance Data."

1.3 DELIVERY, STORAGE, AND HANDLING MATERIALS

1.3.1 Delivery and Storage

Inspect materials delivered to site for damage; unload and store with minimum handling. Store materials on-site in enclosures or under protective coverings. Protect materials not suitable for outdoor storage to prevent damage during periods of inclement weather, including subfreezing temperatures, precipitation, and high winds. Store materials susceptible to deterioration by direct sunlight under cover and avoid damage due to high temperatures. Do not store materials directly on ground. If special precautions are required, prominently and legibly stencil instructions for such precautions on outside of equipment or its crating.

1.3.2 Bandling $\{ (x, y) \in \mathcal{A}_{\mathcal{A}} \mid (x, y) \in \mathcal{A}_{\mathcal{A}} \subseteq \{ (x, y) \in \mathcal{A}_{\mathcal{A}} \mid (x, y) \in \mathcal{A}_{\mathcal{A}} \} \}$

Handle equipment in such a manner as to ensure delivery to final location in sound, undamaged condition. Make satisfactory repairs to damaged material(s) at no cost to Government. Carry and do not drag materials.

1.4 QUALITY ASSURANCE

1.4.1 Guarantee

The Air Stripping Unit Manufacturer must guarantee that the installed air stripping system produces an effluent which meets the requirements of this specification. The effluent quality exiting the air stripping unit must be equal to or better than the specification requirement.

1.4.2 Qualification of Manufacturer

Products used in the work of this section shall be produced by manufacturers regularly engaged in the manufacture of similar items and with a history of successful installations acceptable to the Contracting Officer.

1

1.4.3 Influent Characteristics

The influent to be stripped shall possess the following minimum characteristics:

1.4.3.1 Treatment Plant No. 2:

<u>Material</u>	Concentration (ug/1)
Methylene Chloride	170,000
Methyl Ethyl Ketone	46,000
1,1,1 - Trichloroethane	24,000
Carbon Tetrachloride	24,000
Trichloroethene	730
Toluene	860
1,3 - Dichlorobenzene	680
1,2 - Dichlorobenzene	4,900
Flow	60 (gpm)
рн	3.0-10.0 (su)
Temperature .	

1.4.3.2 Treatment Plant No. 3:

<u>Material</u>	Concentration (ug/1)
Toluene	5,500
1,1 - Dichloroethylene	
1,1 - Dichloroethylene Methylene Chloride	85,000
1,1,1 - Trichloroethane	85,000 68,000
Trichloroethylene	830
1,2 - Dichloroethane	1,800
Flow	50 (gpm)
рН	3.0-10.0 (su)
Temperature	100 (°F)

1.4.4 Performance

The air stripping units shall, in conjunction with the carbon adsorption units specified in Section 11150, "Activated Carbon Filters" remove 90 percent of the listed materials.

1.5 FACTORY TESTS

- 1.5.1 Operate the air stripper under simulated factory conditions for a minimum of one hour.
- 1.5.2 Insure that the air stripper operates as specified.

PART 2 - PRODUCTS

2.1 GENERAL

- 2.1.1 Provide two air stripping units, one each for Treatment Plant No. 2 and Treatment Plant No. 3.
- 2.1.2 The air stripping units shall be manufactured by the same manufacturer that manufactures the activated carbon adsorbers specified in Section 11150, "Activated Carbon Filters."
- 2.1.3 Each of the air stripping units shall include a stripping tower filled with high efficiency packing, mist eliminator, pumping sump, blowers, controls, transfer pumps to transfer the air stripping unit effluent to the carbon adsorption unit, all interconnecting piping and ductwork, and a carbon adsorber to adsorb the pollutants from the stripper exhaust.

2.2 STRIPPING TOWER

- 2.2.1 Wastewater shall be introduced to the top of the stripping tower and air shall be blown into the bottom of the stripping tower.
- 2.2.2 Each tower shall be filled with high efficiency packing to enhance air to water contact.
- 2.2.3 The tower shall utilize an FRP shell, designed in accordance with ASTM-D3299 polypropylene packing and aluminum ladders.
- 2.2.4 Towers shall be 20-foot high, maximum, 2-foot diameter minimum with a minimum packing depth of 15 feet.
- 2.2.5 The packing support shall be constructed of the same material as the tower and shall be constructed with a minimum of 80-percent free space.
- 2.2.6 The packing shall be designed for maximum air to water contact and shall be of the Pall ring design. The packing shall be constructed of polypropylene or an approved equal.
- 2.2.7 The inlet distributor shall either be a single full cone spray type or an orifice type distributor.
- 2.2.8 A mist eliminator shall be provided at the top of the tower. The unit eliminator shall be a 6-inch thick porous mesh pad constructed of monofilament polypropylene.

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2.3 * BLOWERS TRANSPORT OF DESCRIPTION OF THE PROPERTY OF THE

- 2.3.1 Two blowers shall be included for each stripping tower to supply air to remove the materials from the wastewater.
- 2.3.2 The quantity of air required shall be determined by the air stripping column manufacturer based on the influent and effluent data in this section;

but, at a minimum, the air quantity listed in the air stripper schedule shall be used.

- 2.3.3 Two blowers shall be provided for each stripping tower. Each blower shall be sized to provide 100 percent of the air required for the stripping tower.
- 2.3.3.1 Blowers shall either be direct or V-belt drive.
- 2.3.4 Blowers shall be constructed in accordance with ASTM Bl5.1-72 and will be powered by TEFC 460V 3-phase 60 Hz motors.

2.4 TRANSFER PUMPS

- 2.4.1 Two transfer pumps shall be included with each stripping tower to pump the effluent from the sump in the base of the stripping tower to the top of the carbon adsorption units.
- 2.4.2 Wastewater flow rates shall be as shown.
- 2.4.3 Pipe size shall be as shown.
- 2.4.4 Pump capacity shall be determined by the air stripper manufacturer.
- 2.4.5 Each pump shall be designed for 100 percent capacity.
- 2.4.6 Pumps shall be designed in accordance with Section 11130 "Pumps."
- 2.4.7 Pumps shall be started and stopped automatically by level controls in the stripping tower sumps.

2.5 CARBON ADSORBER

- 2.5.1 Each stripping tower shall include one carbon adsorber to remove the materials from the air stream that were stripped from the wastewater stream.
- 2.5.2 At least 90 percent of the pollutants in the air stream shall be removed by the carbon.
- 2.5.3 The carbon adsorber will be designed in accordance with the applicable portions of Section 11150, "Carbon Adsorbers."
- 2.5.4 The size of the carbon adsorber shall be as shown in the Carbon Column Schedule.
- 2.5.5 Carbon type shall be as recommended by the carbon manufacturer.

2.6 CONTROLS

2.6.1 The air stripping units shall include all wiring, controls, motor starters and control panels, in accordance with Division 16 - ELECTRICAL, needed for complete operation.

- 2.6.2 The control panel shall include hand-off-auto switches for the blowers and pump and blower operating lights and alarm condition lights (blower or pump shut-down).
- 2.6.3 The control panel shall include contacts to send unit operating and alarm signals back to the main control panel.
- 2.7 Each air stripping unit shall be factory assembled on a steel skid and shall include all necessary piping, valves, controls and ducts.
- 2.7.1 Piping and valves shall be as specified in Section 15401, "Process Piping."

2.8 AIR DRYER

2.8.1 An air dryer system consisting of a chiller, with condensate removal, and a heater, designed to reduce the relative humidity of the air below 50 percent shall be included with each air stripping unit.

2.9 PAINTING

See Section 11000, "Process Equipment General Requirements."

- 2.10 SPARE PARTS place of the control of the contro
- 2.10.1 The air stripping unit manufacturer shall furnish a recommended spare parts list.

PART 3 - EXECUTION

3.1 INSTALLATION

System shall be installed in accordance with manufacturer's recommendations.

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3.2 INSPECTION

Examine each component of system for compliance with requirements specified in Part 2, Products. Redesign or modification of equipment to comply with specified requirements, or necessary redesign or modification following failure to meet specified requirements, shall receive particular attention for adequacy and suitability. This element of inspection shall encompass visual examinations and dimensional measurements. Noncompliance with specified requirements, or presence of one or more defects preventing or lessening maximum efficiency of air stripper system operation shall constitute cause for rejection.

3.3 FIELD QUALITY CONTROL

3.3.1 No. Field Hydrostatic Test Class Control and address godge. Decide and the second

AADINTOLIS of noise and accurate the property of inference in a customic land augmentate. After system has been leveled and secured, hydrostatically test unit (for no leakage) for an additional 8 hours by filling with potable water.

3.4 TESTS

After hydrostatic test has been successfully completed and unit has been properly connected to influent and effluent piping, allow influent mixture previously described in paragraph titled "Quality Assurance" to flow into the system filled with potable water. Optimize the unit within five working days.

3.4.1 Test for Contaminants

Test effluents for contaminants described in paragraph "Performance." Test shall be performed by an independent Certified Testing Laboratory.

3.4.2 Analytical Method

Test and sample preservation methods for test contaminants shall be in accordance with the latest revisions of APHA AWWA, WPCF Standard Method for Examination of Water and Wastewater, EPA MCAWW, EPA Methods for Chemical Analysis of Water and Wastes or those substitute methods approved by the governing regulatory agencies having jurisdiction.

3.5 TEST CRITERIA

If the system does not meet requirements of this specification, the unit may be rejected. If the unit is not operating at design efficiency five days after installation, Government may reject system. In the event Government rejects unit, Contractor shall remove and replace defective component(s) or system with acceptable system or component(s).

3.6 PREPARATIONAL TEST

A services representative from company manufacturing or supplying system shall inspect, operate and test system before it is operated.

-- End of Section --

SECTION 11150

ACTIVATED CARBON FILTERS

PART 1 - GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

B16.5 1	.988 Pi	e Flanges	and	Flanged	Fittings
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AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

A36	1988 Structural Steel
A53	1988 Pipe, Steel, Black and Hot-Dipped, Zinc- Coated Welded and Seamless
	Birth American Sed Settler Control (1985) - Control Settler Conservation

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A285 1982 (1987) Low and Intermediate Steel Plates for Pressure Vessels AMERICAN WELDING SOCIETY (AWS)

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STEEL STRUCTURES PAINTING COUNCIL (SSPC)

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1989 Boiler and Pressure Vessel Code Section VIII.

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1.2 SUBMITTALS

Submit the following to the Contracting Officer as specified in the specif Section 01300, "Submittals." The state of the section of the secti

1.2.1 SD-13 - Design Data

Provide under drain design showing ability to move water across the entire absorber cross-section at a uniform velocity and demonstrating that the design will allow all of the carbon to be easily removed in a timely manner during carbon transfer operations.

- 1.2.2 SD-15 Equipment and Performance Data
 - a. Provide information on the head loss through the system.
 - b. Provide information on the granular activated carbon (GAC) supplied with the system to demonstrate the GAC's ability to remove contaminants.
- 1.2.3 SD-34 Shop Drawings

Shop drawings for activated carbon filter and accessory equipment including principal dimensions and location of fittings. Data shall include weight and distribution of weight with the unit empty and filled with water.

1.2.4 SD-66 - Verification

Written verification on the fabricator's letterhead that surface preparation and coating application were performed in accordance with the coating system manufacturer's printed recommendations.

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LIKET PRODU

1.2.5 SD-70 - Certified Test Results

Submit test results, signed by the manufacturer, which indicate activated carbon filter is capable of specified pH, and concentration. Test on this model shall have been done within the last three years.

1.2.6 SD-77 - Manufacturer's Service Representative's Report and Certificate

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Submit service representative's complete signed report of results of the inspection, operation, adjustments, and tests. Report shall include detailed descriptions of points inspected, tests and adjustments made, quantitative results obtained if such are specified, and suggestions for precautions to be taken to ensure proper maintenance. Include the manufacturer's certificate that equipment conforms to specified requirements and is ready for permanent operation and that nothing in installation will render manufacturer's warranty null and void.

1.2.7 SD-80 - Operation and Maintenance Manuals

Provide five complete sets of Data Package 4, Operation and Maintenance Manuals in accordance with Section 01730, "Operation and Maintenance Data."

- 1.2.8 The Contracting Officer will review and approve submittals.
- 1.3 ACTIVATED CARBON ADSORBER CRITERIA

1.3.1 Application

The carbon adsorbers shall be used to remove toxic organics that may be present in the wastewater.

1.3.2 Wastewater Characteristics

The wastewater will have been pretreated by equalization and 25 um bag filters prior to being pumped to the carbon adsorbers. Estimated wastewater characteristics are as follows:

1.3.2.1 Treatment Plant No. 1

<u>Material</u>	Concentration (ug/l)
Methylene Chloride	*
Phenol	*
Xylene	*
1,1 - Dichloroethylene	*
Toluene	*
1,1,1 - Trichloroethylene	*
Methyl Ethyl Ketone	2,000
Flow	25(gpm)
pH	5.0-10.0 (SU)
T	

The substitute of the first are some or the substitute of the subs

1.3.2.2 Treatment Plant No. 2 The state of t

Material Park State Company of the State Company of	Concentration (ug/1)
Methylene Chloride	
Methyl Ethyl Ketone	170,000 46,000
1,1,1-Trichloroethane	24,000
Carbon Tetrachloride	24,000 Production 2000
Trichloroethene	730
Trichloroethene Toluene	860
1,3-Dichlorobenzene	680
1.2-Dichlorobenzene	**************************************
ort Doist Flow Wader (Mack), (tameer (Armen) es.	11 Fig. 1 Par 60 (gpm) % 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
The second of th	146,000 The 181 Control of 181
i dimensionas measurements. Borng opticates	
agesence of one or more defects, preventing	
1.3.2.3 Treatment Plant No. 3 Take Car 30	
	cause for rejection.

<u>Material</u>	Concentration (ug/1)
Toluene	5,500 CALCUMST - 4 1985
1,1-Dichloroethylene	2,500
Methylene Chloride 90	The Three warbon a 000, 28 on systems will
1,1,1-Trichloroethane	cycles will be by cloon, 88 and the energe
Trichloroethylene	ារតា ខេត្តប្រទេសមាន និង30 ១៩៦ ខេត្តបានសម្រាប់ គេបាន
1,2-Dichloroethane	1,800 Park Care Control
Flow	50 (gpm) -
—— od has <mark>ph</mark> erlar bas žalcie bering	2.1.1 for down (su) 0.01-0.5 [Contact all f
_	musicada dos tot natrão la efeção iniciala:

1.3.3 Performance

The carbon filters shall be designed in conjunction with the air strippers (Treatment Plant Nos. 2 and 3) to remove 90 percent of the listed pollutants, see Section 11145 - "Air Stripping Columns."

1.4 DELIVERY, STORAGE, AND HANDLING MATERIALS

1.4.1 Delivery and Storage

Inspect materials delivered to site for damage; unload and store with minimum handling. Store materials on-site in enclosures or under protective coverings. Protect materials not suitable for outdoor storage to prevent damage during periods of inclement weather, including subfreezing temperatures, precipitation, and high winds. Store materials susceptible to deterioration by direct sunlight under cover and avoid damage due to high temperatures. Do not store materials directly on ground. If special precautions are required, prominently and legibly stencil instructions for such precautions on outside of equipment or its crating. Store and protect materials according to manufacturer recommendations.

1.4.2 Handling

Handle carbon filters in such a manner as to ensure delivery to final location in sound, undamaged condition, Take special care not to damage interior and exterior surfaces of carbon filters, and associated supports and pipe coatings or linings. Make satisfactory repairs to damaged material(s) at no cost to Government. Carry and do not drag materials. Handle carbon filters according to manufacturers information.

THE SECTION SEPARATE SECTION

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and a dealer

1.5 QUALITY ASSURANCE (1)

1.5.1 Inspection

Examine each component of carbon filters for compliance with requirements specified in PART 2 - PRODUCTS. Redesign or modification of equipment to comply with specified requirements, or necessary redesign or modification following failure to meet specified requirements, shall receive particular attention for adequacy and suitability. This element of inspection shall encompass visual examinations and dimensional measurements. Noncompliance with specified requirements, or presence of one or more defects preventing or lessening maximum efficiency of separator operation, shall constitute cause for rejection.

PART 2 - PRODUCTS

2.1 Three carbon adsorption systems will be supplied as shown, a All three systems will be by the same manufacturer. Each activated carbon filter system shall comprise a complete operating system, including, but not limited to the following:

368,8

2.1.1 Two downflow carbon filters, all required piping and valves; and the initial supply of carbon for each adsorber.

- 2.1.1.1 The carbon filters shall be factory assembled and shipped attached to a prefabricated skid with all piping and controls.
- 2.1.1.2 Each adsorber unit shall be designed to hold 10,000 to 20,000 pounds of granular activated carbon as shown in the Carbon Column Schedules.
- 2.1.1.3 The internal under drain system shall be conically shaped with side slopes of a minimum of 45 degrees to aid in removal of spent carbon, and shall be designed to evenly distribute water flow without "Tunneling" occurring within the adsorber.
- 2.1.1.3.1 The under drain system shall be perforated and designed to retain the granular activated carbon while allowing the passage of water at a minimal head loss.
- 2.1.1.3.2 The under drain system shall be designed to evenly distribute the water flow to ensure complete use of all of the carbon.
- 2.1.1.4 Adsorber tanks shall include a manway for maintenance and inspection access.
- 2.1.1.5 Adsorber tanks shall include sampling ports on the influent and effluent sides of the tanks for ease of monitoring the performance of the carbon.
- 2.1.1.6 The under drain system shall be designed so that >99 percent of the spent carbon can be removed without requiring the tank to be opened.
- 2.1.1.7 The maximum pressure drop with the adsorbers operated in series shall be 20 psi.
 - 2.1.2 All piping shall be provided, including: (applicate) to a sale of
 - 2.1.2.1 Carbon discharge and fill piping, valves and fittings.
 - 2.1.2.2 Vent and safety relief piping, vent piping shall be separated from other piping.
 - 2.1.2.3 Piping, valves and fittings to operate the two carbon absorbers either independently, in series with the option of having either absorber as the lead absorber in the series, or in parallel.
 - 2.1.2.4 Air distribution piping, valves, fittings, filters, pressure regulators and water piping, etc., for use of compressed air and water to transfer carbon from vessel to a standard truck trailer.
 - 2.1.2.5 All piping shall be factory installed on a prefabricated skid prior to being shipped.
 - 2.1,2.6 All piping supplied with the Activated Carbon Filter system shall be constructed of carbon steel. The piping, valves and fittings used in transferring carbon shall be polypropylene lined.

2.1.3 10,000 to 20,000 pounds of granular activated carbon shall be provided and installed with each absorber as shown on the equipment schedule. Carbon type shall be as specified below. A different type of carbon may be used upon approval.

2.1.3.1 Granular Activated Carbon Description

The liquid phase activated carbon shall be virgin, granular and manufactured from bituminous coal. The liquid phase activated carbon shall conform to the following specifications:

Iodine No. (minimum)

Abrasion No. (minimum)

Effective Size

O.8 - 0.9 mm

Screen Analysis
on 8 mesh (maximum %)
through 30 mesh (maximum %)

Water Soluble Ash (maximum %)

Water Soluble Ash (maximum %)

Moisture, as packed (maximum %)

Phosphate (maximum %)

Phosphate (maximum %)

The vapor phase activated carbon shall be virgin, granular and manufactured from bituminous coal. The vapor phase carbon shall conform to the following specifications:

Iodine No. (minimum) 12 "Dallors beolech,050 diene gedeugstle -

Carbon Tetrachloride Adsorption,
Minimum, Weight %

60

Ash, Maximum % 8 spiela seddo

2.1.2.3 Piging, valves gnd firtings & minimized, (daying eliher concerns either independently, in series with the option of naving eliher concerns the lead absorber in the option or in parallemminimum. Hardness Number, Minimum.

Apparent Density (Bulk Density, which should should be a first Dense Packing), g/cc, Minimum 101 . Do 0.47 Cig reserving and apparent brabmars a or reserving most nodrap research

Screen Analysis
TOLITY DESCRIPTION On 6 mesh (maximum % retained) Vrotoni s.5.0 and gridg IIA 2.5.1.5
on 16 mesh (maximum % retained) 5.0 beggids paid of

The delivered activated carbon must be accompanied by an analysis sheet secretifying compliance with the specifications.

- 2.2 Carbon transfer shall be by pneumatic slurry truck.
- 2.2.1 Water piping, valves, fittings, and an eductor, suitable for connection to the nonpotable water supply must be supplied with the carbon adsorbers for use during loading and unloading.
- 2.2.2 Carbon transfer piping shall be fitted with four inch quick-disconnect coupling to facilitate loading and unloading of carbon from standard truck trailers.
- 2.3 The manufacturer of the carbon adsorption system must also manufacture the specified carbon and must be able to remove and reactivate the spent carbon from the adsorber and supply and load fresh carbon into the adsorber on a fee basis. The manufacturer shall provide an estimated price, with their equipment bid, for the removal, transport and reactivation of the spent carbon. Separate prices shall be provided for the liquid phase and vapor phase carbons.
- 2.3.1 The manufacturer's carbon reactivation facility must have a fully authorized RCRA Part B Permit.
- 2.3.2 The manufacturer of the carbon adsorption systems must also manufacture and supply the air stripping systems specified in Section 11145, "Air Stripping Columns."

 Revisence Spinis E.S.
- 2.4 PAINTING -France of swinning bieff erroredments being bieff erroredments betreff
 - 2.4.1 For exterior coating see Section 11000, "Process Equipment General Requirements."
 - 2.4.2 Vessel interiors shall be shop coated as follows:
 - 2.4.2.1 All welds and any other sharp edges shall be ground smooth, and all imperfections such as skip welds, delaminations, scabs, silvers and slag corrected prior to abrasive blasting. All surfaces are to be degreased prior to sandblasting. The adsorber internal surface shall be blasted to a white metal surface (SSPC-SP5) to provide an anchor pattern in the metal corresponding to approximately 20 to 25 percent of the film thickness of the coating.
 - 2.4.2.2 Immediately after sandblasting, the interior surface shall be coated with the first multi-pass spray coat of light gray Plasite 7156 HAR Abrasion-Resistant Protective Coating per manufacturer's instructions to produce a 5 to 6 mil dry film thickness. Similar coatings may be used with Engineer's approval.
 - 2.4.2.3 The second multi-pass spray coat shall be applied per manufacturer's instructions to produce a finished coating of 10 to 12 mil dry film thickness for immersion service.

-- End of Section --

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PART 3 - EXECUTION

3.1 INSTALLATION

- 3.1.1 The activated carbon filters and accessory equipment shall be installed as indicated and as recommended by the manufacturer.
- 3.1.2 Equipment delivered to the site in advance of installation shall be stored per the manufacturer's requirements.
- 3.1.3 Make all connections required to make the Activated Carbon Filter system fully operational.
- 3.2 FIELD INSPECTION SERVICES
- 3.2.1 As specified in Section 01400, "Contractor Quality Control (CQC) System."
- 3.2.2 Inspection

See Article 1.5.1 of this Section.

3.2.3 Field Representatives

Provide manufacturers field representative for technical direction of startup and testing of activated carbon columns and for training of operating personnel.

3.2.4 Start-Up and Testing

Manufacturer's field representative shall inspect and test unit and certify that the installation has been performed in accordance with manufacturer's recommendations and that the system is ready for operation by others. Inspection shall consider, but not be limited to, the following:

- a. Soundness (without cracked or otherwise damaged parts).
- b. Completeness in all details, as specified.
- c. Correctness of settling alignment, set points and relative arrangement of each component.
- 3.2.5 Hydraulically test all tanks and fittings both before shipping the carbon filters and after installing the carbon filters to ensure that no leakage occurs.
- 3.2.6 Test under operating conditions to ensure that the carbon filters operate as specified.

-- End of Section --

DEPARTMENT OF HEALTH, WELFARE & BIO-ENVIRONMENTAL SERVICES

Air Resources Division



ARD COMPLIANCE TESTING NOTICE

February 5, 1991

FACILITY: Naval Air Station, Jax.

SOURCE(S): Jet Engine Test Cells 11&12 and Kemen Test Cells A&B

PERMIT NUMBER(S): A016-117126

TESTING ANNIVERSARY DATE: 03/01/86

Dear Mr. Wallmeyer:

This is to inform you that according to our records, NAS, Jax. is due to conduct air pollution control compliance testing in the near future. Please review the referenced air pollution permit(s) for the pollutant type, methodology and special requirements for all the specified stack tests.

The Air Resources Division (ARD) must be notified by letter or telephone (904-630-3666), at least fifteen (15) calendar days prior to any required compliance testing.

If for any reason the required test(s) cannot be conducted within one month after the above captioned testing anniversary date, ARD must be contacted and advised of the situation.

Failure to schedule a required compliance test within one month after the source(s)' testing anniversary date may result in the assessment of a fine.

Sincerely,

Wayne OL. Walker

Engineering Technician



STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

\$200 pd. 2-21-41 Recpl. #151248

TWIN TOWERS OFFICE BUILDING 2600 BLAIR STONE ROAD TALLAHASSEE, FLORIDA 32399-2400



AC 16-192 940

BOB MARTINEZ GOVERNOR

DALE TWACHTMANN SECRETARY

•	
SOURCE TYPE:	APPLICATION TO OPERATE/CONSTRUCT AIR POLLUTION SOURCES Minor VOC's from Air Stripper/ Carbon Column [X] New ¹ [] Existing ¹
APPLICATION TY	TE: [X] Construction [] Operation [] Modification
	US Navy (Naval Air Station, Jacksonville, FL) COUNTY: Duval
-	
•	pecific emission point source(s) addressed in this application (i.e. Lime vapor phase h Venturi Scrubber; Peaking Unit No. 2, Gas Fired) Bldg 3. carbon adsorber
SOURCE LOCATIO	N: Street Wright Street (Naval Air Station) City Jacksonville
	UTM: East 435.3 North 3344.1
	Latitude 30 • 13 1 17 1 Longitude 81 • 40 1 12 "W
APPLICANT NAME	AND TITLE: * NAVAL AIR STATION JACKSONVILLE
	ESS: JACKSONVILLE, FLORIDA
MIDIOMI MOU	
_	SECTION I: STATEMENTS BY APPLICANT AND ENGINEER
A. APPLICANT "	
I am the w	Commanding Officer ndersigned owner or authorised representative* of NävallAirrStation, Jacksonvill
permit are I agree to facilities Statutes, also under	that the statements made in this application for a construction true, correct and complete to the best of my knowledge and belief. Further, o maintain and operate the pollution control source and pollution control in such a manner as to comply with the provision of Chapter 403, Florida and all the rules and regulations of the department and revisions thereof. I stand that a permit, if granted by the department, will be non-transferable promptly notify the department upon sale or legal transfer of the permitted sent.
*Attach letter	of authorization Signed: July Leaning
	KEVIN F. DELANEY, CAPT, USN, COMMANDING OFFICER
	Name and Title (Please Type)
	Date: 20 FEB 1991 Telephone No. 904-772-2334
B. PROFESSION	AL ENGINEER REGISTERED IN FLORIDA (where required by Chapter 471, F.S.)

DER Form 17-1.202(1) Effective October 31, 1982

1 See Florida Administrative Code Rule 17-2.100(57) and (104)

This is to certify that the engineering features of this pollution control project have been designed/examined by me and found to be in conformity with modern engineering principles applicable to the treatment and disposal of pollutants characterized in the permit application. There is reasonable assurance, in my professional judgment, that

the pollution control facilities, when properly maintained and operated, will discharge an effluent that complies with all applicable statutes of the State of Florida and the rules and regulations of the department. It is also agreed that the undersigned will furnish, if authorized by the owner, the applicant a set of instructions for the proper maintenance and operation of the pollution control facilities and, if applicable, pollution sources. Signed Woodrow W allen Woodrow W. Allen, P.E.

Name (Please Ty Burns & McDonnell Engineering Company Company Name (Please Type) 4800 E. 63rd St. PO Box 419173, Kansas City, Mo. 64141-6173 Mailing Address (Please Type) 32381 Date: 10/31/90 Telephone No. 816-822-3169 Florida Registration No. SECTION II: GENERAL PROJECT INFORMATION Describe the nature and extant of the project. Refer to pollution control equipment, and expected improvements in source performance as a result of installation. State whether the project will result in full compliance. Attach additional sheet if necessary. Wastewater from parts cleaning and plating operation is treated to oxidize cyanide, remove oil, and transfer volatile organics from water phase to the vapor phase. The vapor phase is passed through activated carbon to adsorb the organics. Schedule of project covered in this application (Construction Permit Application Only) 1/91 Start of Construction _ Completion of Construction Costs of pollution control system(s): (Note: Show breakdown of estimated costs only for individual components/units of the project serving pollution control purposes. Information on actual costs shall be furnished with the application for operation permit.) The estimated cost of the vapor phase carbon adsorber and carbon is \$50,000. Indicate any previous DER permits, orders and notices associated with the emission point, including permit issuance and expiration dates. None associated with emissions. DT16-158162 Domestic Wastewater Treatment Plant Temporary Operating Permit includes

DER Form 17-1.202(1) Effective October 31, 1982

a compliance schedule.

_		
	this is a new source or major modification, answer the following quests or No)	tions.
1.	Is this source in a non-attainment area for a particular pollutant?	Yes
	a. If yes, has "offset" been applied?	Not applicabl
	b. If yes, has "Lowest Achievable Emission Rate" been applied?	Not applicabl
	c. If yes, list non-sttainment pollutants. Ozone	
2.	Does best available control technology (BACT) apply to this source? If yes, see Section VI.	Not applicabl
3.	Does the State "Prevention of Significant Deterioriation" (PSD) requirement apply to this source? If yes, see Sections VI and VII.	Not applicabl
4.	Do "Standards of Performance for New Stationary Sources" (NSPS) apply to this source?	Not applicabl
5.	Do "National Emission Standards for Hazardous Air Pollutants" (NESHAP) apply to this source?	Not applicabl
	"Ressonably Available Control Technology" (RACT) requirements apply this source?	Not applicabl

b. If yes, in addition to the information required in this form, any information requested in Rule 17-2.650 must be submitted.

Attach all supportive information related to any answer of "Yes". Attach any justification for any answer of "No" that might be considered questionable.

New source, does not fall into any specific catagories under RACT. Therefore, 17-2.620 applies.

SECTION III: AIR POLLUTION SOURCES & CONTROL DEVICES (Other than Incinerators)

A. Raw Materials and Chemicals Used in your Process, if applicable:

	Contaminants		Utilization		
Description	Туре	% Wt	Rate - lbs/hr	Relate to Flow Diagram	
Solvents*	Toluene	Varies	Unknown	Not on flow diagram	
	aliphatic hydr	ocarbons	Varies considerably	Flow diagram starts with	
<u> </u>	Isobutyl aceta	te		wastewater flow after	
	Chlorinated al	iphatics and	defins	generation	

- * Amount, constituents, and concentrations are variable.
- B. Process Rate, if applicable: (See Section V, Item 1)
 - 1. Total Process Input Rate (lbs/hr): Cannot be determined
 - 2. Product Weight (lbs/hr): varies
- C. Airborne Contaminants Emitted: (Information in this table must be submitted for each emission point, use additional sheets as necessary)

Name of Contaminant	Emission ¹			Allowable ³ Emission	Potential ⁴ . Emission	Relate to Flow
	Maximum lbs/hr	Actual T/yr	Rule 17-2	lbs/hr	lbs/yr T/yr	Diagram
Toluene	0.014	0.019		No specific	Not applicable	Out of
l,l-Dichloro- ethylene	0.006	0.009		standards		adsorption
Methylene chloride	0.204	0.299				column
I,I,I-Trichlo- roethane	0.167	0.244				
Trichloro- ethylene	0.002	0.003	-			

¹See Section V, Item 2.

 $^{^2}$ Reference applicable emission standards and units (e.g. Rule 17-2.600(5)(b)2. Table II, E. (1) - 0.1 pounds per million BTU heat input)

³Calculated from operating rate and applicable standard.

 $^{^{4}}$ Emission, if source operated without control (See Section V, Item 3).

Name of	» Emiss	ionl	Allowed ² Emission Rate per	Allowable ³ Emission	Potent Emiss	Relate to Flow	
Contaminant	Maximum lbs/hr	Actual T/yr	Rule 17-2	lbs/hr	lbs/yr	T/yr	Diagram
1,2-Dichloro- ethane	0.004	0.006			_		
Total (VOC)	0.397	0.580	1400T/yr*				
							•
		•					
	-						

See Section V, Item 2.

^{* 17-2.510(5)(}b) Table 510-1

²Reference applicable emission standards and units (e.g. Rule 17-2.600(5)(b)2. Table II, E. (1) - 0.1 pounds per million BTU heat input)

³Calculated from operating rate and applicable standard.

⁴Emission, if source operated without control (See Section V, Item 3).

D. Control Devices: (See Section V, Item 4)

Name and Type (Model & Serial No.)	Conteminant	Efficiency	Range of Particles Size Collected (in microns) (If applicable)	Basis for Efficiency (Section V Item 5)
Calgon-Vapor Poc 10	voc	90%	Not applicable	Manufacturer
(equipment has not				experience
been purchased)	·			based on
				adsorptive
		ī	·	capacity of
				carbon

Carbon reactor is monitored so that when contaminants are detected in the effluent, E. Fuels the carbon is changed out. Size of reactor based on desired time between change outs.

	Consump	_			
Type (Be Specific)	evg/hr	max./hr	Maximum Heat Input (MMBTU/hr)		
N/A					
		•			

*Units: Natural Gas--MMCF/hr; Fuel Oils--gallons/hr; Coal, wood, refuse, other--lbs/hr.

Fuel Analysis:	-		<i>:</i>
Percent Sulfur: N/A		Percent Ash:	
Density:	_ lbs/gal	Typical Percent Nitrogen:	
Heat Capacity:	870/16		STU/gal
Other Fuel Contaminants (which may c	ause air p	ollution):	
F. If applicable, indicate the perc Annual Average $\frac{N/A}{}$			
G. Indicate liquid or solid wastes	-		
Spent carbon will be reactivated at a	RCRA per	mitted facility through a servi	ce contract
Calgon company manufacturer of carbon	n, for exam	aple has such a facility in Pita	tsburgh, PA.
Carbon will be reactivated rather that			

	ht: 11			ft. :	Stack Diame	ter:	7-inch
Gas Flow R	ate: 525	ACFM	500	DSCFH	Gas Exit Te	mperature: 9	0 •F
	r Content:					18	
	• •	• .			TOR INFORMA		•
Type of Waste	Type () (Plastics)				II Type IV e) (Patholo ical)		Type VI. (Solid By-prod.)
Actual 1b/hr Inciner- ated	-						
Uncon- trolled (lbs/hr)							
•							
otal Weig	ht Incinera	ted (lbs/h	r)				hr)
otal Weig	ht Incinera	ted (lbs/h	r)				hr)wks/yr
otal Weig opproximat	nt Incinera e Number of	ted (lbs/h	r)	per day	day	//wk	wks/yr.
otal Weig opproximat	nt Incinera e Number of	ted (lbs/h	r)	per day	day		wks/yr.
otal Weig opproximat	nt Incinera e Number of	ted (lbs/h	r)	per day Model	day	//wk	wks/yr.
otal Weig Approximat Hanufactur Date Const	nt Incinera e Number of er ructed	ted (lbs/h Hours of	r) Operation Heat R	per day Model	day	/wk	wks/yr
otal Weig Approximat Hanufactur Oate Const	e Number of er ructed	ted (lbs/h Hours of	r) Operation Heat R	per day Model	day	/wk	wks/yr
pproximate the constant of the Constant Primary Constant	ht Incinera e Number of er ructed hamber	Volume	r) Operation Heat R (BTU	per day Hodel elease /hr)	L NoFue	BTU/hr	Temperature (°F)
pproximate the constant of the Constant	ht Incinera e Number of er ructed hamber Chamber	Volume (ft)3	T) Operation Heat R (BTU	mter:	No. Fue	BTU/hr Stack T	Temperature (°F)
pproximat anufactur ate Const Primary C Secondary tack Heig as Flow R	ht Incinera e Number of er ructed hamber Chamber ht:	Volume (ft)3	Heat R (BTU	per day Model elease /hr) mter:	Type OSCFM*	BTU/hr Stack T	Temperature (°F)
pproximat anufactur ate Const Primary C Secondary tack Heig as Flow R If 50 or	ht Incinera e Number of er ructed hamber Chamber ht: ate:	Volume (ft)3	Heat R (BTU) Stack Diagonal Capaced to 50%	Model elease /hr) mter:	Type OSCFM* ait the emissir.	BTU/hr Stack T	Temperature (°F) emp

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	•					
		•			 	
Ultimate dispos ash, etc.):	al of any e	ffluent other	then that	emitted from	the stack	(scrubber water
						

NOTE: Items 2, 3, 4, 6, 7, 8, and 10 in Section V must be included where applicable.

SECTION V: SUPPLEMENTAL REQUIREMENTS

Please provide the following supplements where required for this application.

- 1. Total process input rate and product weight -- show derivation [Rule 17-2.100(127)]
- 2. To a construction application, attach basis of emission estimate (e.g., design calculations, design drawings, pertinent manufacturer's test data, etc.) and attach proposed methods (e.g., FR Part 60 Methods 1, 2, 3, 4, 5) to show proof of compliance with applicable standards. To an operation application, attach test results or methods used to show proof of compliance. Information provided when applying for an operation permit from a construction permit shall be indicative of the time at which the test was made.
- 3. Attach basis of potential discharge (e.g., emission factor, that is, AP42 test).
- 4. With construction permit application, include design details for all air pollution control systems (e.g., for baghouse include cloth to air ratio; for scrubber include cross-section skatch, design pressure drop, etc.)
- 5. With construction permit application, attach derivation of control device(s) efficiency. Include test or design data. Items 2, 3 and 5 should be consistent: actual emissions = potential (1-efficiency).
- 6. An 8 1/2" x 11" flow diagram which will, without revealing trade secrets, identify the individual operations and/or processes. Indicate where raw materials enter, where solid and liquid waste exit, where gaseous emissions and/or airborne particles are evolved and where finished products are obtained.
- 7. An 9 1/2" x 11" plot plan showing the location of the establishment, and points of airborne emissions, in relation to the surrounding area, residences and other permanent structures and roadways (Example: Copy of relevant portion of USGS topographic map).
- 8. An 8 $1/2^n \times 11^n$ plot plan of facility showing the location of manufacturing processes and outlets for airborne emissions. Relate all flows to the flow diagram.

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[:] 9.	The appropriate application fee in a made payable to the Department of En	ccordance with Rule 17-4.05. The check should be vironmental Regulation.
10.		ermit, attach a Certificate of Completion of Con- ce was constructed as shown in the construction
	SECTION VI: BEST /	AVAILABLE CONTROL TECHNOLOGY .
A.	Are standards of performance for new applicable to the source?	stationary sources pursuant to 4D C.F.R. Part 60
	[] Yes [X] No	
	Contaminant	Rate or Concentration
		•
	<u>:</u>	
В.	Has EPA declared the best available yes, attach copy)	control technology for this class of sources (If
	[] Yes [] No	
	Contaminant	Rate or Concentration
	IN SI	
c.	What emission levels do you propose a	as best available control technology?
	Contaminant	Rate or Concentration
D.	Describe the existing control and tre	eatment technology (if any).
	1. Control Device/System:	2. Operating Principles:
	3. Efficiency:*	4. Capital Costs:
*Ex	plain method of determining	
	Form 17-1.202(1) ective November 30, 1982 P	Page 8 of 12

Useful Life: Operating Costs: 7. Energy: Maintenance Cost: 9. Emissions: Contaminant Rate or Concentration Stack Parameters 10. ft. Height: Diameter: ft. ACFH d. OF. Flow Rate: Temperature: FPS Velocity: Describe the control and treatment technology available (As many types as applicable, use additional pages if necessary). 1. Control Device: Operating Principles: Efficiency: 1 Capital Cost: -Useful Life: Operating Cost: Energy: 2 q. Maintenance Cost: Availability of construction materials and process chemicals: i. Applicability to manufacturing processes: i. Ability to construct with control device, install in available space, and operate within proposed levels: 2. Control Device: b. Operating Principles: Efficiency: 1 Capital Cost: c. Useful Life: f. Operating Cost: Energy: 2 g. Maintenance Cost: Availability of construction materials and process chemicals: lExplain method of determining efficiency. ²Energy to be reported in units of electrical power - KWH design rate.

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Applicability to manufacturing processes: Ability to construct with control device, install in available space, and operate within proposed levels: 3. Control Device: Operating Principles: Efficiency: 1 Capital Cost: Useful Life: Operating Cost: Energy: 2 Maintenance Cost: Availability of construction materials and process chemicals: Applicability to manufacturing processes: Ability to construct with control device, install in available space, and operate within proposed levels: 4. Control Device: Operating Principles: Efficiency: 1 Capital Costs: Useful Life: Operating Coat: Energy: 2 Maintenance Cost: Availability of construction materials and process chemicals: Applicability to manufacturing processes: Ability to construct with control device, install in available space, and operate within proposed levels: Describe the control technology selected: 2. Efficiency: 1 Control Device: Capital Cost: Useful Life: Energy: 2 5. Operating Cost: 7. Maintenance Cost: Manufacturer: Other locations where employed on similar processes: (1) Company: (2) Mailing Address: (3) City: (4) State: ¹Explain method of determining efficiency.

Page 10 of 12

 2 Energy to be reported in units of electrical power – KWH design rate.

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Effective November 30, 1982

	·
(5) Environmental Manager:	
(6) Telephone No.:	
(7) Emissions: 1	•
Contaminant	Rate or Concentration
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(8) Process Rate: 1	
b. (1) Company:	
(2) Mailing Address: .	•
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(5) Environmental Hanager:	•
(6) Telephone No.:	
(7) Emissions: 1	
Contaminant	Rate or Concentration
	_
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(8) Process Rate:1	•
10. Reason for selection and descripti	on of systems:
Applicant must provide this information w available, applicant must state the reason	when available. Should this information not (s) why.
SECTION VII - PREVENTION	OF SIGNIFICANT DETERIORATION
A. Company Monitored Data	
1no. sites TSP	() 50 ² * Wind spd/dir
Period of Monitoring month	
Other data recorded	
Attach all data or statistical summarie	
Specify bubbler (B) or continuous (C).	٠.
DER Form 17-1.202(1) Effective November 30, 1982 Pag	e 11 of 12

2	. Instrumen	tation, Field and	Laboratory					
. 2	. Was instr	umentation EPA re	ferenced or its	equivalent?	[] Yes	[], No		•
b	. Was instr	umentation calibr	ated in accordan	ce with Depa	rtment.p	rocedure	es? -	
	[] Yes	[] No [] Unkno	wn					
. M	eteorologica	l Data Used for A.	ir Quality Model	ing			-	
1	• Yes:	r(s) of data from	/ / month day yes	to/	day yea	r	-	
2	. Surface d	ata obtained from	(location)					
3	. Upper air	(mixing height)	; data obtained fr	om (location)			
4	. Stability	wind rose (STAR)	data obtained f	rom (locatio	n)			
. C	omputer Mode.	ls Used						. •
1		<u> </u>		_ Modified?	If yes,	attach	descrip	tion.
2	•			_ Modified?	If yes,	attach	descrip	tion.
3.	•			_ Modified?	If yes,	attach	descript	tion.
4.	•		<u> </u>	_ Modified?	If yes,	attach	descript	tion.
	ttach copies iple output (of all final mode	el runs showing	input data,	receptor	locatio	ns, and	prin-
. A	pplicants Max	ximum Allowable En	nission Data					
.P	ollutant	En	ission Rate				-	
	ISP =			gra	ms/sec			
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. E	mission Data	Used in Modeling						
K 1	ttach list of	Used in Modeling f emission sources (on NEDS point nu	_			•		•

and normal operating time.

- Attach all other information supportive to the PSD review.
- Discuss the social and economic impact of the selected technology versus other applicable technologies (i.e., jobs, payroll, production, taxes, energy, etc.). Include assessment of the environmental impact of the sources.
- Attach scientific, engineering, and technical material, reports, publications, jourmals, and other competent relevant information describing the theory and application of the requested best available control technology.

SECTION V - SUPPLEMENTAL REQUIREMENTS

BUILDING 3

Wastewater Generation Description:

Plating, cleaning, and metal surfacing processes produce three separate wastewater streams: a cyanide rinse water, a chrome rinse water, and an acid/alkali stream. The cyanide is destroyed before reaching the equalization basin.

<u>Influent Wastewater Characteristics</u>:

<u>Material</u>	Concentration (ug/1)
Toluene	5,500
1,1 - Dichloroethylene	2,500
Methylene Chloride	85,000
1,1,1 - Trichloroethane	68,000
Trichloroethylene	830
1,2 - Dichloroethane	1,800
Flow	50 (gpm)
pН	3.0-10.0 (su)
Temperature	100 (°F)

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Department of the Navy

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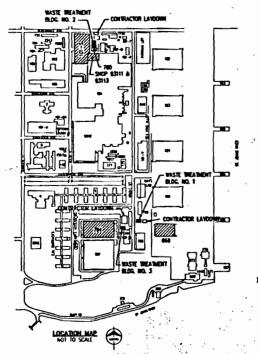
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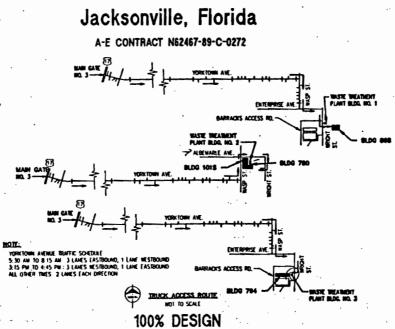
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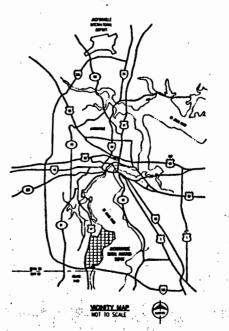
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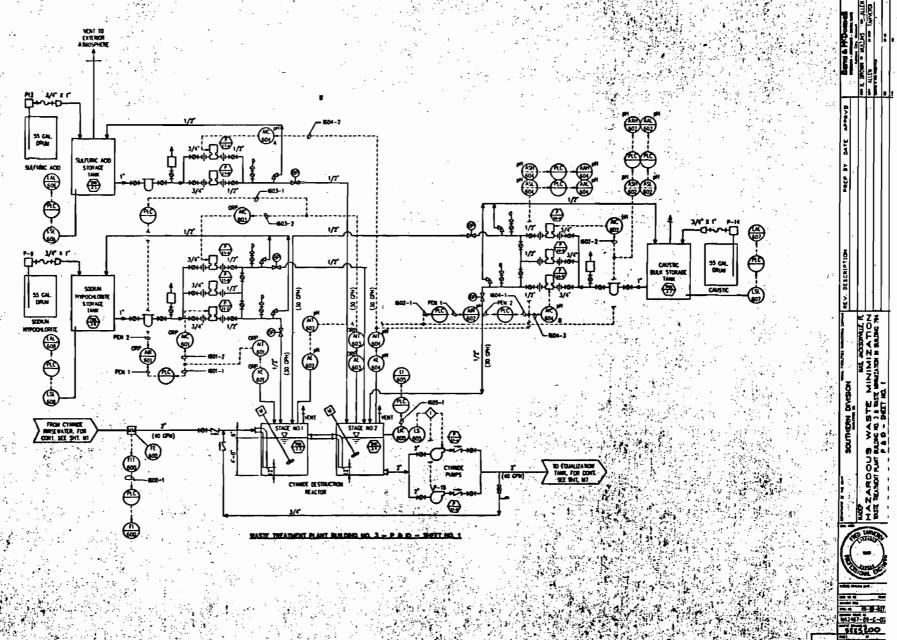
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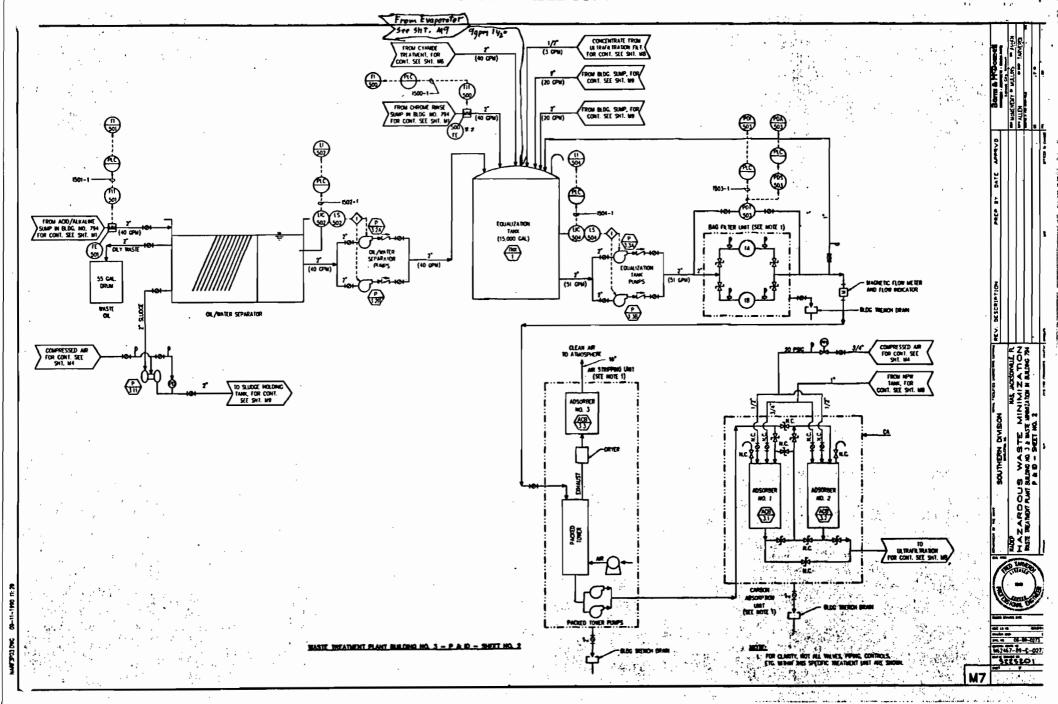


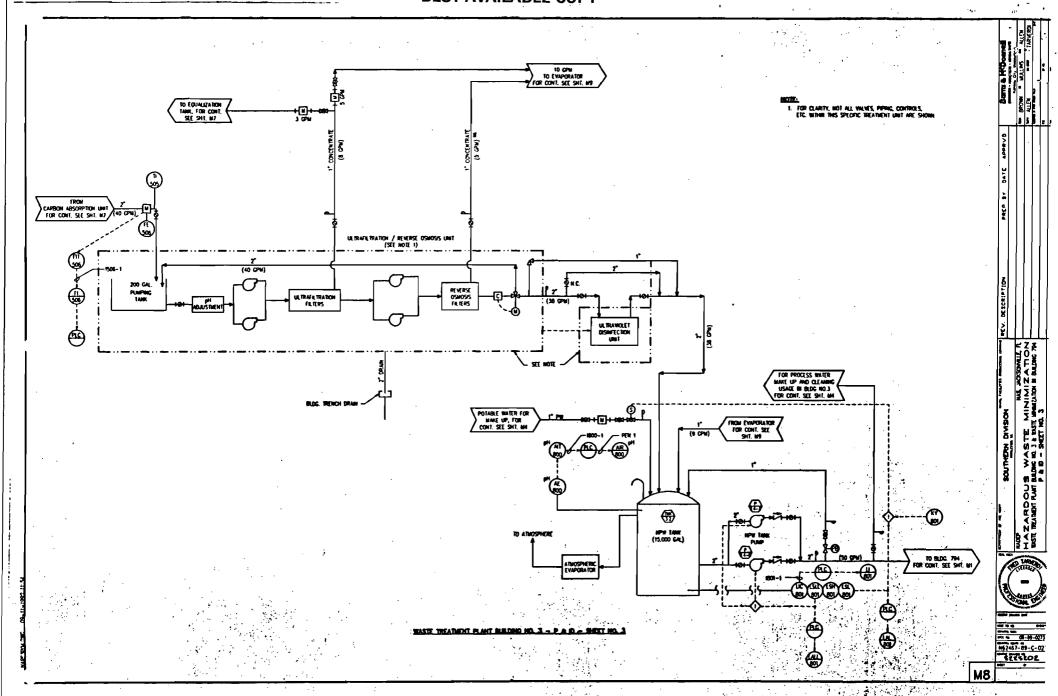


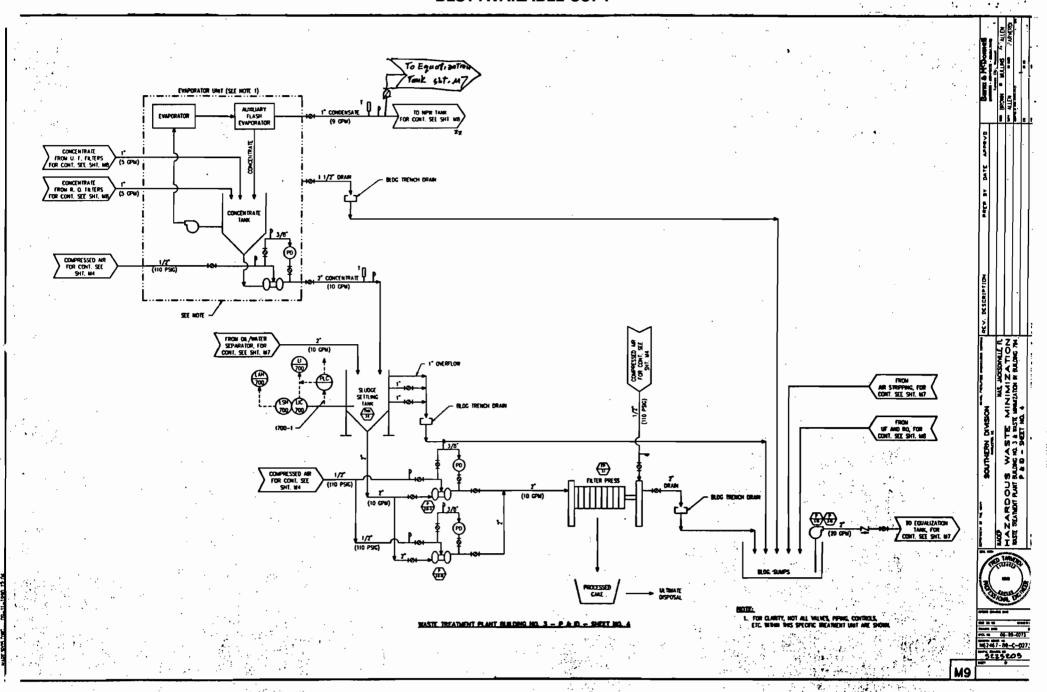
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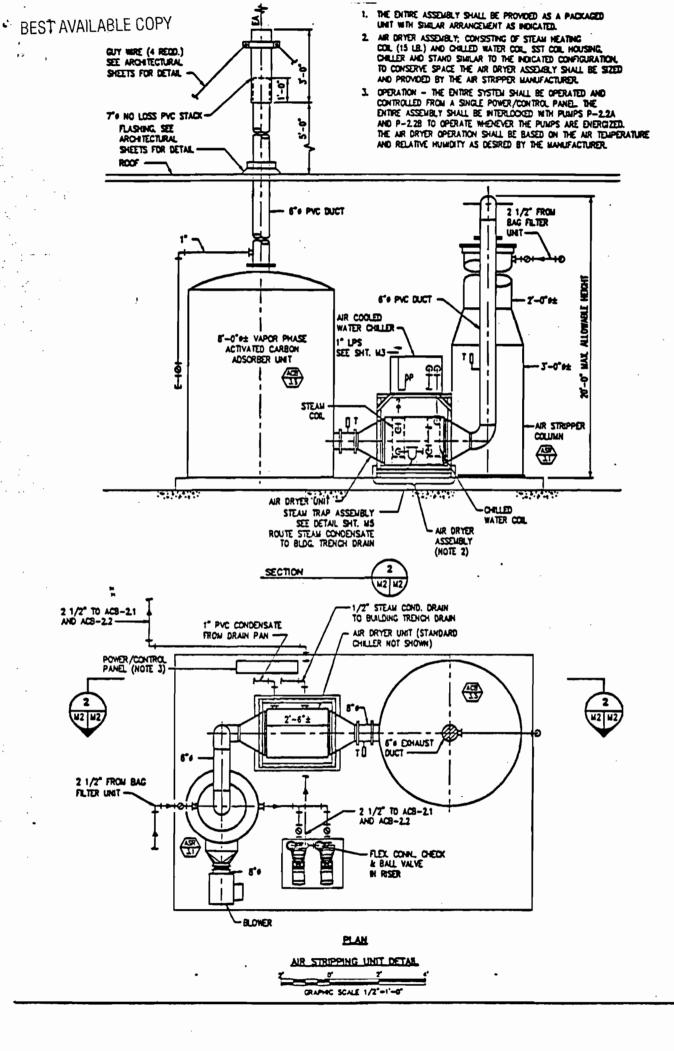


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INDUSTRIAL AIR PURIFICATION SYSTEMS

Calgon Carbon Corporation's industrial air purification systems are pre-engineered granular activated carbon adsorption systems. Typical applications are found in many industries where there is a need to control volatile organic compound emissions, remove toxic compounds, control odors, protect personnel or minimize equipment corrosion. These modular units are designed to provide maximum economy, ease of installation and operation, and to be used in sluations when the granular activated carbon is replaced rather than regenerated in place.

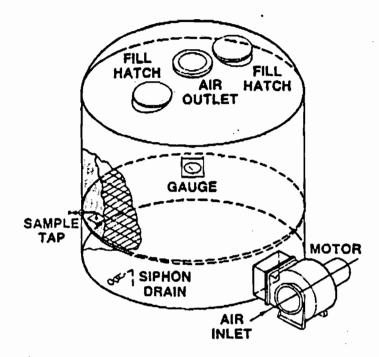
DESCRIPTION

Calgon Carbon Corporation air purification systems consist of carbon steel adsorbers, with fan and motor assembly optional. The systems can also be designed with protective linings and 316 stainless steel components for use in corrosive atmospheres. They are available in four different sizes to handle air flows up to 10,000 cfm operating at ambient conditions. To handle larger flows, multiple units may be installed in parallel. The adsorbers can accommodate carbon bed depths of up to five feet, typical bed depth is three to three and one-half feet.

The Calgon Carbon Corporation industrial air purification systems are delivered ready for quick and easy installation. The items required for operation are electrical connections to fan motor (if fan is provided with system), and appropriate foundations, and ductwork to deliver contaminated air to the adsorber inlet. During operation, the contaminated air is driven upflow through the carbon bod. The undesirable compounds are removed and the treated air is vented to the atmosphere. When the contaminant begins to appear in the treated air stream, spent carbon is removed and replaced with fresh carbon.

FEATURES AND BENEFITS

- · Effective removal of contaminants
- Economical
- · Pre-engineered
- Easy installation
- · Low maintenance requirements
- · Available in a wide range of flows
- · Built in flow control provided with fan



STANDARD SIZING CHART

Nominal System Size, Diameter	6 N	8 n	10 N	12 ft
Nominal Capacity, CFM	1860	3500	5680	8500
Bed Area, sq. ft.	28.3	50.3	78.5	113.1
Nominal Superfical Velocity, ft./min.	66	70	72	75
Nominal Carbon Amount, lbs.	3000	5000	8000	11000
Nominal Carbon Bed Depth, ft.	3.5	3.3	3.4	3.2
Nominal Fan HP	7.5	10	15	25

CAUTION

Wet activated carbon preferentially removes oxygen from air. In closed or partially closed containers and vessels, oxygen depletion may reach hazardous levels. If workers are to enter a vessel containing carbon, appropriate sampling and work procedures for potentially low-oxygen spaces should be followed, including all applicable Federal and State requirements. For additional details see Calgon Carbon Bulletin No. 198, Safety Considerations for Air Purification Systems.

SECTION 11145

AIR STRIPPING COLUMNS

PART 1 - GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent required. The publications are referred to in the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

B15.1

1984 Safety Standard for Mechanical Power Transmission Apparatus

AMERICAN WELDING SOCIETY (AWS)

D1.1

1989 Structural Welding Code, Steel

ANTIFRICTION BEARING MANUFACTURERS ASSOCIATED (AFBMA)

AFBMA 9

1978 Load Ratings and Fatigue Life for Ball

Bearings

AFBMA 11

1978 Load Ratings and Fatigue Life for Roller

Bearings

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM D-3299

1988 Filament-Wound Glass-Fiber-Reinforced Thermoset Resin Chemical-Resistant Tanks

1.2 SUBMITTALS

Submit the following to the Contracting Officer in accordance with Section 01300, "Submittals."

1.2.1 SD-10 Design Data

Submit calculations required by paragraph entitled "Performance."

1.2.2 SD-31 Design Drawings

Submit drawings for the air stripping columns and accessory equipment including principal dimensions and locations of fittings, electrical connections and remote monitoring.

1.2.3 SD-70 Test Reports

Submit test results, signed by the manufacturer, which indicate the air stripping system is capable of meeting the specified effluent levels.

1.2.4 SD-77 Field Test Reports

Submit service representatives' complete signed report of results of the inspection, operation, adjustments and tests. Report shall include detailed descriptions of points inspected, tests and adjustments made, quantitative results obtained if such are specified, and suggestions for precautions to be taken to ensure proper maintenance. Report shall document whether inspections, operations and tests were acceptable or not. For unacceptable items, describe corrective action taken or recommended. Include the manufacturer's certificate that equipment is ready for permanent operation and that nothing in installation will render manufacturer's warranty null and void.

1.2.5 SD-80 Operation and Maintenance Manuals

Provide five complete sets of Data Package 4, Operation and Maintenance Manuals in accordance with Section 01730, "Operation and Maintenance Data."

1.3 DELIVERY, STORAGE, AND HANDLING MATERIALS

1.3.1 Delivery and Storage

Inspect materials delivered to site for damage; unload and store with minimum handling. Store materials on-site in enclosures or under protective coverings. Protect materials not suitable for outdoor storage to prevent damage during periods of inclement weather, including subfreezing temperatures, precipitation, and high winds. Store materials susceptible to deterioration by direct sunlight under cover and avoid damage due to high temperatures. Do not store materials directly on ground. If special precautions are required, prominently and legibly stencil instructions for such precautions on outside of equipment or its crating.

1.3.2 Handling

Handle equipment in such a manner as to ensure delivery to final location in sound, undamaged condition. Make satisfactory repairs to damaged material(s) at no cost to Government. Carry and do not drag materials.

1.4 QUALITY ASSURANCE

1.4.1 Guarantee

The Air Stripping Unit Manufacturer must guarantee that the installed air stripping system produces an effluent which meets the requirements of this specification. The effluent quality exiting the air stripping unit must be equal to or better than the specification requirement.

1.4.2 Qualification of Manufacturer

Products used in the work of this section shall be produced by manufacturers regularly engaged in the manufacture of similar items and with a history of successful installations acceptable to the Contracting Officer.

1.4.3 Influent Characteristics

The influent to be stripped shall possess the following minimum characteristics:

1.4.3.1 Treatment Plant No. 2:

<u>Material</u>	Concentration (ug/1)
Methylene Chloride	170,000
Methyl Ethyl Ketone	46,000
1,1,1 - Trichloroethane	24,000
Carbon Tetrachloride	24,000
Trichloroethene	730
Toluene	860
1,3 - Dichlorobenzene	680
1,2 - Dichlorobenzene	4,900
Flow	60 (gpm)
рH	3.0-10.0 (su)
Temperature	100 (°F)

1.4.3.2 Treatment Plant No. 3:

<u>Material</u>	Concentration (ug/l)
Toluene	5,500
1,1 - Dichloroethylene	2,500
Methylene Chloride	85,000
1,1,1 - Trichloroethane	68,000
Trichloroethylene	830
1,2 - Dichloroethane	1,800
Flow	50 (gpm)
pН	3.0-10.0 (su)
Temperature	100 (°F)

1.4.4 Performance

The air stripping units shall, in conjunction with the carbon adsorption units specified in Section 11150, "Activated Carbon Filters" remove 90 percent of the listed materials.

1.5 FACTORY TESTS

- 1.5.1 Operate the air stripper under simulated factory conditions for a minimum of one hour.
- 1.5.2 Insure that the air stripper operates as specified.

PART 2 - PRODUCTS

2.1 GENERAL

- 2.1.1 Provide two air stripping units, one each for Treatment Plant No. 2 and Treatment Plant No. 3.
- 2.1.2 The air stripping units shall be manufactured by the same manufacturer that manufactures the activated carbon adsorbers specified in Section 11150, "Activated Carbon Filters."
- 2.1.3 Each of the air stripping units shall include a stripping tower filled with high efficiency packing, mist eliminator, pumping sump, blowers, controls, transfer pumps to transfer the air stripping unit effluent to the carbon adsorption unit, all interconnecting piping and ductwork, and a carbon adsorber to adsorb the pollutants from the stripper exhaust.

2.2 STRIPPING TOWER

- 2.2.1 Wastewater shall be introduced to the top of the stripping tower and air shall be blown into the bottom of the stripping tower.
- 2.2.2 Each tower shall be filled with high efficiency packing to enhance air to water contact.
- 2.2.3 The tower shall utilize an FRP shell, designed in accordance with ASTM-D3299 polypropylene packing and aluminum ladders.
- 2.2.4 Towers shall be 20-foot high, maximum, 2-foot diameter minimum with a minimum packing depth of 15 feet.
- 2.2.5 The packing support shall be constructed of the same material as the tower and shall be constructed with a minimum of 80-percent free space.
- 2.2.6 The packing shall be designed for maximum air to water contact and shall be of the Pall ring design. The packing shall be constructed of polypropylene or an approved equal.
- 2.2.7 The inlet distributor shall either be a single full cone spray type or an orifice type distributor.
- 2.2.8 A mist eliminator shall be provided at the top of the tower. The unit eliminator shall be a 6-inch thick porous mesh pad constructed of monofilament polypropylene.

2.3 BLOWERS

- 2.3.1 Two blowers shall be included for each stripping tower to supply air to remove the materials from the wastewater.
- 2.3.2 The quantity of air required shall be determined by the air stripping column manufacturer based on the influent and effluent data in this section;

but, at a minimum, the air quantity listed in the air stripper schedule shall be used.

- 2.3.3 Two blowers shall be provided for each stripping tower. Each blower shall be sized to provide 100 percent of the air required for the stripping tower.
- 2.3.3.1 Blowers shall either be direct or V-belt drive.
- 2.3.4 Blowers shall be constructed in accordance with ASTM B15.1-72 and will be powered by TEFC 460V 3-phase 60 Hz motors.

2.4 TRANSFER PUMPS

- 2.4.1 Two transfer pumps shall be included with each stripping tower to pump the effluent from the sump in the base of the stripping tower to the top of the carbon adsorption units.
- 2.4.2 Wastewater flow rates shall be as shown.
- 2.4.3 Pipe size shall be as shown.
- 2.4.4 Pump capacity shall be determined by the air stripper manufacturer.
- 2.4.5 Each pump shall be designed for 100 percent capacity.
- 2.4.6 Pumps shall be designed in accordance with Section 11130 "Pumps."
- 2.4.7 Pumps shall be started and stopped automatically by level controls in the stripping tower sumps.
- 2.5 CARBON ADSORBER
- 2.5.1 Each stripping tower shall include one carbon adsorber to remove the materials from the air stream that were stripped from the wastewater stream.
- 2.5.2 At least 90 percent of the pollutants in the air stream shall be removed by the carbon.
- 2.5.3 The carbon adsorber will be designed in accordance with the applicable portions of Section 11150, "Carbon Adsorbers."
- 2.5.4 The size of the carbon adsorber shall be as shown in the Carbon Column Schedule.
- 2.5.5 Carbon type shall be as recommended by the carbon manufacturer.
- 2.6 CONTROLS
- 2.6.1 The air stripping units shall include all wiring, controls, motor starters and control panels, in accordance with Division 16 ELECTRICAL, needed for complete operation.

- 2.6.2 The control panel shall include hand-off-auto switches for the blowers and pump and blower operating lights and alarm condition lights (blower or pump shut-down).
- 2.6.3 The control panel shall include contacts to send unit operating and alarm signals back to the main control panel.
- 2.7 Each air stripping unit shall be factory assembled on a steel skid and shall include all necessary piping, valves, controls and ducts.
- 2.7.1 Piping and valves shall be as specified in Section 15401, "Process Piping."

2.8 AIR DRYER

2.8.1 An air dryer system consisting of a chiller, with condensate removal, and a heater, designed to reduce the relative humidity of the air below 50 percent shall be included with each air stripping unit.

2.9 PAINTING

See Section 11000, "Process Equipment General Requirements."

2.10 SPARE PARTS

2.10.1 The air stripping unit manufacturer shall furnish a recommended spare parts list.

PART 3 - EXECUTION

3.1 INSTALLATION

System shall be installed in accordance with manufacturer's recommendations.

3.2 INSPECTION

Examine each component of system for compliance with requirements specified in Part 2, Products. Redesign or modification of equipment to comply with specified requirements, or necessary redesign or modification following failure to meet specified requirements, shall receive particular attention for adequacy and suitability. This element of inspection shall encompass visual examinations and dimensional measurements. Noncompliance with specified requirements, or presence of one or more defects preventing or lessening maximum efficiency of air stripper system operation shall constitute cause for rejection.

3.3 FIELD QUALITY CONTROL

3.3.1 Field Hydrostatic Test

After system has been leveled and secured, hydrostatically test unit (for no leakage) for an additional 8 hours by filling with potable water.

3.4 TESTS

After hydrostatic test has been successfully completed and unit has been properly connected to influent and effluent piping, allow influent mixture previously described in paragraph titled "Quality Assurance" to flow into the system filled with potable water. Optimize the unit within five working days.

3.4.1 Test for Contaminants

Test effluents for contaminants described in paragraph "Performance." Test shall be performed by an independent Certified Testing Laboratory.

3.4.2 Analytical Method

Test and sample preservation methods for test contaminants shall be in accordance with the latest revisions of APHA AWWA, WPCF Standard Method for Examination of Water and Wastewater, EPA MCAWW, EPA Methods for Chemical Analysis of Water and Wastes or those substitute methods approved by the governing regulatory agencies having jurisdiction.

3.5 TEST CRITERIA

If the system does not meet requirements of this specification, the unit may be rejected. If the unit is not operating at design efficiency five days after installation, Government may reject system. In the event Government rejects unit, Contractor shall remove and replace defective component(s) or system with acceptable system or component(s).

3.6 PREPARATIONAL TEST

A services representative from company manufacturing or supplying system shall inspect, operate and test system before it is operated.

-- End of Section --

SECTION 11150

ACTIVATED CARBON FILTERS

PART 1 - GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

	B16.5	1988 Pipe Flanges and Flanged Fittings
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		AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)
	A36	1988 Structural Steel
	A53	1988 Pipe, Steel, Black and Hot-Dipped, Zinc- Coated Welded and Seamless
	A181	1987 Forgings, Carbon Steel for General Purpose Piping
	A285	1982 (1987) Low and Intermediate Steel Plates for Pressure Vessels
		AMERICAN WELDING SOCIETY (AWS)
•	D1 1	1989 Structural Welding Code Steel

1989 Structural Welding Code, Steel

STEEL STRUCTURES PAINTING COUNCIL (SSPC)

SP-1 1985 Solvent Cleaning

SP-5 1985 White Metal Blast Cleaning

AMERICAN SOCIETY OF MECHANICAL ENGINEERS (ASME)

1989 Boiler and Pressure Vessel Code Section VIII.

1.2 SUBMITTALS

Submit the following to the Contracting Officer as specified in Section 01300, "Submittals."

1.2.1 SD-13 - Design Data

Provide under drain design showing ability to move water across the entire absorber cross-section at a uniform velocity and demonstrating that the design will allow all of the carbon to be easily removed in a timely manner during carbon transfer operations.

1.2.2 SD-15 - Equipment and Performance Data

- a. Provide information on the head loss through the system.
- b. Provide information on the granular activated carbon (GAC) supplied with the system to demonstrate the GAC's ability to remove contaminants.

1.2.3 SD-34 - Shop Drawings

Shop drawings for activated carbon filter and accessory equipment including principal dimensions and location of fittings. Data shall include weight and distribution of weight with the unit empty and filled with water.

1.2.4 SD-66 - Verification

Written verification on the fabricator's letterhead that surface preparation and coating application were performed in accordance with the coating system manufacturer's printed recommendations.

1.2.5 SD-70 - Certified Test Results

Submit test results, signed by the manufacturer, which indicate activated carbon filter is capable of specified pH, and concentration. Test on this model shall have been done within the last three years.

1.2.6 SD-77 - Manufacturer's Service Representative's Report and Certificate

Submit service representative's complete signed report of results of the inspection, operation, adjustments, and tests. Report shall include detailed descriptions of points inspected, tests and adjustments made, quantitative results obtained if such are specified, and suggestions for precautions to be taken to ensure proper maintenance. Include the manufacturer's certificate that equipment conforms to specified requirements and is ready for permanent operation and that nothing in installation will render manufacturer's warranty null and void.

1.2.7 SD-80 - Operation and Maintenance Manuals

Provide five complete sets of Data Package 4, Operation and Maintenance Manuals in accordance with Section 01730, "Operation and Maintenance Data."

- 1.2.8 The Contracting Officer will review and approve submittals.
- 1.3 ACTIVATED CARBON ADSORBER CRITERIA

1.3.1 Application

The carbon adsorbers shall be used to remove toxic organics that may be present in the wastewater.

1.3.2 Wastewater Characteristics

The wastewater will have been pretreated by equalization and 25 um bag filters prior to being pumped to the carbon adsorbers. Estimated wastewater characteristics are as follows:

1.3.2.1 Treatment Plant No. 1

<u>Material</u>	Concentration (ug/1)
Methylene Chloride	*
Pheno1	*
Xylene	*
1,1 - Dichloroethylene	*
Toluene	*
1,1,1 - Trichloroethylene	*
Methyl Ethyl Ketone	2,000
Flow	25(gpm)
рН	5.0-10.0 (SU)

^{*} Also suspected as being present.

1.3.2.2 Treatment Plant No. 2

<u>Material</u>	Concentratio	n (ug/1)
Methylene Chloride	170,000	
Methyl Ethyl Ketone	46,000	
1,1,1-Trichloroethane	24,000	
Carbon Tetrachloride	24,000	
Trichloroethene	730	
Toluene	860	
1,3-Dichlorobenzene	680	
1,2-Dichlorobenzene	4,900	
Flow	60	(gpm)
Pheno1	146,000	
pН	5.0-10.0	(su)
	Methylene Chloride Methyl Ethyl Ketone 1,1,1-Trichloroethane Carbon Tetrachloride Trichloroethene Toluene 1,3-Dichlorobenzene 1,2-Dichlorobenzene Flow Phenol	Methylene Chloride 170,000 Methyl Ethyl Ketone 46,000 1,1,1-Trichloroethane 24,000 Carbon Tetrachloride 24,000 Trichloroethene 730 Toluene 860 1,3-Dichlorobenzene 680 1,2-Dichlorobenzene 4,900 Flow 60 Phenol 146,000

1.3.2.3 Treatment Plant No. 3

<u>Material</u>	Concentration (ug/1)
Toluene	5,500
1,1-Dichloroethylene	2,500
Methylene Chloride	85,000
1,1,1-Trichloroethane	68,000
Trichloroethylene	830
1,2-Dichloroethane	1,800
Flow	50 (gpm)
рН	5.0-10.0 (su)

1.3.3 Performance

The carbon filters shall be designed in conjunction with the air strippers (Treatment Plant Nos. 2 and 3) to remove 90 percent of the listed pollutants, see Section 11145 - "Air Stripping Columns."

1.4 DELIVERY, STORAGE, AND HANDLING MATERIALS

1.4.1 Delivery and Storage

Inspect materials delivered to site for damage; unload and store with minimum handling. Store materials on-site in enclosures or under protective coverings. Protect materials not suitable for outdoor storage to prevent damage during periods of inclement weather, including subfreezing temperatures, precipitation, and high winds. Store materials susceptible to deterioration by direct sunlight under cover and avoid damage due to high temperatures. Do not store materials directly on ground. If special precautions are required, prominently and legibly stencil instructions for such precautions on outside of equipment or its crating. Store and protect materials according to manufacturer recommendations.

1.4.2 Handling

Handle carbon filters in such a manner as to ensure delivery to final location in sound, undamaged condition. Take special care not to damage interior and exterior surfaces of carbon filters, and associated supports and pipe coatings or linings. Make satisfactory repairs to damaged material(s) at no cost to Government. Carry and do not drag materials. Handle carbon filters according to manufacturers information.

1.5 QUALITY ASSURANCE

1.5.1 Inspection

Examine each component of carbon filters for compliance with requirements specified in PART 2 - PRODUCTS. Redesign or modification of equipment to comply with specified requirements, or necessary redesign or modification following failure to meet specified requirements, shall receive particular attention for adequacy and suitability. This element of inspection shall encompass visual examinations and dimensional measurements. Noncompliance with specified requirements, or presence of one or more defects preventing or lessening maximum efficiency of separator operation, shall constitute cause for rejection.

PART 2 - PRODUCTS

- 2.1 Three carbon adsorption systems will be supplied as shown. All three systems will be by the same manufacturer. Each activated carbon filter system shall comprise a complete operating system, including, but not limited to the following:
- 2.1.1 Two downflow carbon filters, all required piping and valves and the initial supply of carbon for each adsorber.

- 2.1.1.1 The carbon filters shall be factory assembled and shipped attached to a prefabricated skid with all piping and controls.
- 2.1.1.2 Each adsorber unit shall be designed to hold 10,000 to 20,000 pounds of granular activated carbon as shown in the Carbon Column Schedules.
- 2.1.1.3 The internal under drain system shall be conically shaped with side slopes of a minimum of 45 degrees to aid in removal of spent carbon, and shall be designed to evenly distribute water flow without "Tunneling" occurring within the adsorber.
- 2.1.1.3.1 The under drain system shall be perforated and designed to retain the granular activated carbon while allowing the passage of water at a minimal head loss.
- 2.1.1.3.2 The under drain system shall be designed to evenly distribute the water flow to ensure complete use of all of the carbon.
- 2.1.1.4 Adsorber tanks shall include a manway for maintenance and inspection access.
- 2.1.1.5 Adsorber tanks shall include sampling ports on the influent and effluent sides of the tanks for ease of monitoring the performance of the carbon.
- 2.1.1.6 The under drain system shall be designed so that >99 percent of the spent carbon can be removed without requiring the tank to be opened.
- 2.1.1.7 The maximum pressure drop with the adsorbers operated in series shall be 20 psi.
- 2.1.2 All piping shall be provided, including:
- 2.1.2.1 Carbon discharge and fill piping, valves and fittings.
- 2.1.2.2 Vent and safety relief piping, vent piping shall be separated from other piping.
- 2.1.2.3 Piping, valves and fittings to operate the two carbon absorbers either independently, in series with the option of having either absorber as the lead absorber in the series, or in parallel.
- 2.1.2.4 Air distribution piping, valves, fittings, filters, pressure regulators and water piping, etc., for use of compressed air and water to transfer carbon from vessel to a standard truck trailer.
- 2.1.2.5 All piping shall be factory installed on a prefabricated skid prior to being shipped.
- 2.1.2.6 All piping supplied with the Activated Carbon Filter system shall be constructed of carbon steel. The piping, valves and fittings used in transferring carbon shall be polypropylene lined.

2.1.3 10,000 to 20,000 pounds of granular activated carbon shall be provided and installed with each absorber as shown on the equipment schedule. Carbon type shall be as specified below. A different type of carbon may be used upon approval.

2.1.3.1 Granular Activated Carbon Description

The liquid phase activated carbon shall be virgin, granular and manufactured from bituminous coal. The liquid phase activated carbon shall conform to the following specifications:

Iodine No. (minimum)	900	
Abrasion No. (minimum)	75	
Effective Size	0.8 - 0.9 mm	
Screen Analysis on 8 mesh (maximum %) through 30 mesh (maximum %)	15 4	
Water Soluble Ash (maximum %)	1	
Moisture, as packed (maximum %)	2	
Phosphate (maximum %)	1	

The vapor phase activated carbon shall be virgin, granular and manufactured from bituminous coal. The vapor phase carbon shall conform to the following specifications:

Iodine No. (minimum)	1,050
Carbon Tetrachloride Adsorption, Minimum, Weight %	60
Ash, Maximum %	8
Moisture (as packed), Maximum, %	2
Hardness Number, Minimum	90
Apparent Density (Bulk Density, Dense Packing), g/cc, Minimum	0.47
Screen Analysis on 6 mesh (maximum % retained) on 16 mesh (maximum % retained)	5.0 5.0

The delivered activated carbon must be accompanied by an analysis sheet certifying compliance with the specifications.

- 2.2 Carbon transfer shall be by pneumatic slurry truck.
- 2.2.1 Water piping, valves, fittings, and an eductor, suitable for connection to the nonpotable water supply must be supplied with the carbon adsorbers for use during loading and unloading.
- 2.2.2 Carbon transfer piping shall be fitted with four inch quick-disconnect coupling to facilitate loading and unloading of carbon from standard truck trailers.
- 2.3 The manufacturer of the carbon adsorption system must also manufacture the specified carbon and must be able to remove and reactivate the spent carbon from the adsorber and supply and load fresh carbon into the adsorber on a fee basis. The manufacturer shall provide an estimated price, with their equipment bid, for the removal, transport and reactivation of the spent carbon. Separate prices shall be provided for the liquid phase and vapor phase carbons.
- 2.3.1 The manufacturer's carbon reactivation facility must have a fully authorized RCRA Part B Permit.
- 2.3.2 The manufacturer of the carbon adsorption systems must also manufacture and supply the air stripping systems specified in Section 11145, "Air Stripping Columns."

2.4 PAINTING

- 2.4.1 For exterior coating see Section 11000, "Process Equipment General Requirements."
- 2.4.2 Vessel interiors shall be shop coated as follows:
- 2.4.2.1 All welds and any other sharp edges shall be ground smooth, and all imperfections such as skip welds, delaminations, scabs, silvers and slag corrected prior to abrasive blasting. All surfaces are to be degreased prior to sandblasting. The adsorber internal surface shall be blasted to a white metal surface (SSPC-SP5) to provide an anchor pattern in the metal corresponding to approximately 20 to 25 percent of the film thickness of the coating.
- 2.4.2.2 Immediately after sandblasting, the interior surface shall be coated with the first multi-pass spray coat of light gray Plasite 7156 HAR Abrasion-Resistant Protective Coating per manufacturer's instructions to produce a 5 to 6 mil dry film thickness. Similar coatings may be used with Engineer's approval.
- 2.4.2.3 The second multi-pass spray coat shall be applied per manufacturer's instructions to produce a finished coating of 10 to 12 mil dry film thickness for immersion service.

PART 3 - EXECUTION

3.1 INSTALLATION

- 3.1.1 The activated carbon filters and accessory equipment shall be installed as indicated and as recommended by the manufacturer.
- 3.1.2 Equipment delivered to the site in advance of installation shall be stored per the manufacturer's requirements.
- 3.1.3 Make all connections required to make the Activated Carbon Filter system fully operational.
- 3.2 FIELD INSPECTION SERVICES
- 3.2.1 As specified in Section 01400, "Contractor Quality Control (CQC) System."
- 3.2.2 Inspection

See Article 1.5.1 of this Section.

3.2.3 Field Representatives

Provide manufacturers field representative for technical direction of startup and testing of activated carbon columns and for training of operating personnel.

3.2.4 Start-Up and Testing

Manufacturer's field representative shall inspect and test unit and certify that the installation has been performed in accordance with manufacturer's recommendations and that the system is ready for operation by others. Inspection shall consider, but not be limited to, the following:

- a. Soundness (without cracked or otherwise damaged parts).
- b. Completeness in all details, as specified.
- c. Correctness of settling alignment, set points and relative arrangement of each component.
- 3.2.5 Hydraulically test all tanks and fittings both before shipping the carbon filters and after installing the carbon filters to ensure that no leakage occurs.
- 3.2.6 Test under operating conditions to ensure that the carbon filters operate as specified.

-- End of Section --