



KOOGLER & ASSOCIATES, INC.
ENVIRONMENTAL SERVICES

4014 NW 13th STREET
GAINESVILLE, FL 32609-1923
352/377-5822 • FAX/377-7158

676-10-01
October 27, 2010

Via UPS Ground

RECEIVED

OCT 29 2010

BUREAU OF
AIR REGULATION

FDEP Tallahassee Office
Twin Towers Office Building
2600 Blair Stone Road
Tallahassee, FL 32399-2400

Subject: *RTO Destruction Efficiency Test*
 Exteria Building Products, LLC
 Miami, Dade County, Florida
 Permit No. 0250407-013-AV

To Whom It May Concern:

Please find enclosed a copy of our test report representing testing conducted at the subject facility on September 17, 2010. The signed Responsible Official Certification will be forwarded under separate cover. If you have any questions or concerns, please do not hesitate to call our office.

Respectfully submitted,

KOOGLER AND ASSOCIATES, INC.

Kim Hasko
Office Manager

/kh

Enclosures: Report

RTO DESTRUCTION EFFICIENCY TEST

COATING LINE NO. 2

Exteria Building Products, LLC.
Miami-Dade County, Florida

Permit No. 0250407-013-AV

Test Date: September 17, 2010

Report Date: October 27, 2010

Responsible Official Certification:

I certify that, based upon information and belief formed after reasonable inquiry, the statements and information in the attached documents are true, accurate and complete.

Signature

10/28/2010

Date

Stefan Schwarz / Vice-President of Engineering

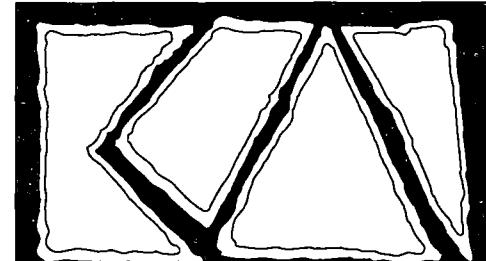
Name / Title

**RTO DESTRUCTION EFFICIENCY TEST
COATING LINE NO. 2**

**Exteria Building Products, LLC
Miami-Dade County, Florida**

Permit No.: 0250407-013-AV

Test Date: September 17, 2010
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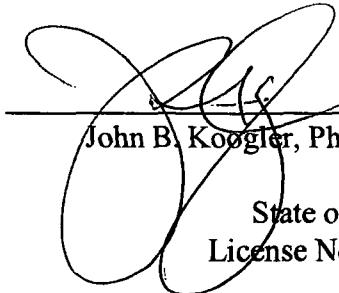
Stefan Schwarz / Vice-President of Engineering

Name / Title

676-10-01



To the best of my knowledge, all applicable field and analytical procedures comply with the Florida Department of Environmental Protection requirements and all test data and plant operating data are true and correct.


John B. Koogler, Ph.D., P.E.
State of Florida
License No. 12925

October 27, 2010

Date

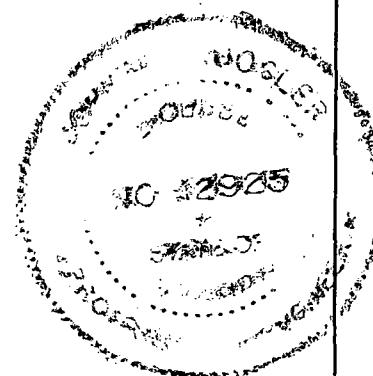


TABLE OF CONTENTS

1.0	INTRODUCTION.....	1
1.1	Test Summary	2
1.2	Regulatory Requirements	2
2.0	SAMPLING LOCATIONS	5
2.1	RTO Inlet	5
2.2	RTO Stack.....	5
3.0	SAMPLING PROCEDURES	6
4.0	SUMMARY OF RESULTS.....	7
5.0	CONCLUSION.....	9

APPENDIX



1.0 INTRODUCTION

Koogler and Associates, Inc. of Gainesville, Florida conducted VOC destruction efficiency tests on the RTO on Coating Line No. 2 (EU-004) at Exteria Building Products, LLC (Exteria) in Miami, Miami-Dade County, Florida. The testing was conducted on September 17, 2010.

Exteria is a manufacturing facility producing polypropylene (a thermoplastic Polyolefin – TPO) siding and shingles used for architectural and construction applications. The products are manufactured, coated and packaged at the facility for shipping off site. The facility is permitted by FDEP Permit No. 0250407-013-AV. The facility is also subject to the National Emission Standards for Hazardous Air Pollutants (NESHAP), 40 CFR 63, Subpart PPPP, *Surface Coating of Plastic Parts and Products*, for compliance and standards of performance including HAP emission limits, Continuous Parameter Monitoring System (CPMS) requirements and emissions capture and control demonstrations.

The Coating Line No. 2 consists of three continuous coating spray booths, two touch-up booths, and an electric curing oven. Solvent-based coatings are utilized in the process. The air stream extracted from Spray Booths of Line No. 1 and No. 2 pass through a common regenerative thermal oxidizer (RTO). The RTO uses natural gas as a fuel or supplemental fuel to create and maintain an operating

temperature of 1500-1700°F. The RTO design destruction efficiency for VOCs is 97 percent.

1.1 Test Summary

The VOC destruction efficiency tests of the RTO were conducted on September 17, 2010 with only Line No. 2 operating; a standard Exteria production scenario. The testing was designed to demonstrate high destruction efficiencies that meet permit conditions with low RTO operating temperatures due to lower VOC input. The destruction efficiency was determined by simultaneously measuring the mass of VOCs entering the RTO and the mass VOC emission rate from the RTO using EPA Method 25A measurements. Under the typical worst case operating scenario on September 17, 2010, the VOC destruction efficiency of the RTO averaged 98.39 percent at an average RTO chamber temperature of 1544°F.

1.2 Regulatory Requirements

Requirements for Performance Tests

40 CFR 63.4564 states:

(a) You must conduct each performance test required by § 63.4560 according to the requirements in § 63.7(e) (1) and under the conditions in this section, unless you obtain a waiver of the performance test according to the provisions in § 63.7(h).

(1) Representative coating operation operating conditions. You must conduct the performance test under representative operating conditions for the coating

operation. Operations during periods of startup, shutdown, or malfunction and during periods of non operation do not constitute representative conditions. You must record the process information that is necessary to document operating conditions during the test and explain why the conditions represent normal operation.

Testing performed on September 17, 2010 was conducted at representative coating application conditions as required by 40 CFR 63.4564(a)(1). Regenerative thermal oxidizer destruction efficiency tests were conducted at a low fuel input condition representing the worst-case mode of operation common to Exteria. The capture tests were not required. The coating application rates (gallons/hour) recorded during the tests are representative of daily application rates and are reported herein. These rates are comparable to those recorded daily in production logs.

(2) Representative emission capture system and add-on control device operating conditions. You must conduct the performance test when the emission capture system and add-on control device are operating at a representative flow rate, and the add-on control device is operating at a representative inlet concentration. You must record information that is necessary to document emission capture system and add-on control device operating conditions during the test and explain why the conditions represent normal operation.

40 CFR 63.4564(a)(2) requires that the emission capture system and add-on controls be operated at representative conditions as well. The capture system utilized at Exteria is designed to capture volatile organic components used as

carriers in the coatings. Coating Line No. 1 capture equipment consists of conveyor enclosures with exhaust fans and enclosed spray booths with exhaust fans. Coating Line No. 2 capture equipment consists of conveyor enclosures with exhaust fans, an open conveyor section with down-draft evacuation, and enclosed spray booths with exhaust fans. All fans and enclosures were operated at representative conditions typical of daily operations. The solvent concentrations in the air stream to the RTO during testing were representative of typical concentrations as well. This can be validated by comparing the reduction and application rates of coatings used during testing with the reduction and application rates recorded daily. General flow rates to the oxidizer were recorded during testing. Parametric Flow Monitoring System data has been included in the Appendix of this report for Coating Line 2.

The air-solvent mixtures collected in the capture systems are ducted to a common regenerative thermal oxidizer (RTO) where high temperature oxidation occurs, destroying the solvents and converting them to carbon dioxide and water. The oxidizer was operated in a manner typical of daily operations. The temperatures observed and recorded during the testing were representative of those recorded during daily operations. This can be validated by comparing test temperatures to those recorded on days during which similar rates of coatings were applied.

2.0 SAMPLING LOCATIONS

2.1 RTO Inlet

The inlet to the RTO is a 44-inch diameter duct with two sampling ports located at 90 degrees to one another. The ports are 13.1 diameters downstream and 7.0 diameters upstream of flow disturbance. Gas flow rate measurements and VOC concentration measurements were made through these ports in accordance with EPA Methods 1, 2, 3, and 25A. The moisture content of the gas streams was determined using wet-bulb/dry-bulb psychrometry.

2.2 RTO Stack

The stack exhausting the RTO is 42 inches in diameter. Two sampling ports are located at 90 degrees to one another in this stack. Gas flow rate measurements and VOC concentration measurements were made through these ports in accordance with EPA Methods 1, 2, 3, and 25A. The moisture content of the gas streams was determined using EPA Method 4.

3.0 SAMPLING PROCEDURES

The VOC destruction efficiency tests on the RTO were determined while Line No. 2 only was operating. The VOC destruction efficiency was determined by simultaneously measuring the mass (lb/hr) VOC flow rates at the inlet and outlet of the RTO. Three 60-minute test runs constituted the VOC destruction efficiency test. The VOC concentrations measured at both locations were reported as propane. No conversions were required based on solvent types or response factors as the RTO inlet and outlet measurements were both made using the same methodology and the destruction efficiency was calculated as a function of the two similar measurements.

The total gas flow rates at the inlet and outlet of the RTO were measured in accordance with EPA Methods 1, 2, and 3. The moisture content of the inlet gas stream was determined using wet-bulb/dry-bulb psychrometry and the moisture content of the outlet gas stream was determined in accordance with EPA Method 4. The VOC concentrations at both locations were simultaneously measured in accordance with EPA Method 25A.

All field data sheets and calculations associated with the VOC destruction efficiency test are included in the Appendix of this report.

4.0 SUMMARY OF RESULTS

A frequent operating condition of the Exteria coating process is to use only Line No. 2 to meet specific product orders and order scheduling. As a result, the destruction efficiency tests were conducted on the RTO on September 17, 2010 with only Line No. 2 (EU-004) operating. All three test runs were 60-minutes in duration.

The Material Use Records, including the VOC content of the coatings and thinners are included in the Appendix of this report. The average coating use during the September 17, 2010 test period averaged 31.7 gallons per hour.

The VOC destruction efficiency of the RTO was determined by simultaneously measuring the mass of VOCs (lb/hr) at the inlet and outlet of the RTO in accordance with EPA Method 25A. The data for the September 17, 2010 test period is summarized in Table 1.

During the period of testing, the VOC concentration at the inlet of the RTO averaged 1557 ppm (V/V), reported as propane and the VOC mass rate averaged 210 lb/hr, reported as propane. At the outlet of the RTO, the VOC concentration averaged 24.0 ppm (V/V, as propane) and the mass emission rate averaged 3.32 lb/hr. These data demonstrate a VOC destruction efficiency of 98.39 percent (based on

VOC mass) with destruction efficiencies ranging from 98.14 percent to 98.91 percent. These data are summarized in Table 1.

The results of the testing conducted on September 17, 2010 demonstrate that the RTO destruction efficiency is greater than the required 97 percent DE (Permit No. 0250407-013-AV, Specific Condition B.4(b)).

5.0 CONCLUSION

The Exteria facility is subject to the National Emission Standards for Hazardous Air Pollutants (NESHAP), 40 CFR 63, Subpart PPPP, *Surface Coating of Plastic Parts and Products*, for compliance and standards of performance including HAP emission limits, Continuous Parameter Monitoring System (CPMS) requirements and emissions capture and control demonstrations. The facility is also subject to FDEP Permit Nos. 0250407-013-AV. The Exteria coating operation has demonstrated compliance with all of the requirements of the above cited NESHAP performance standards and the conditions of the FDEP Title V and Air Construction permits. The RTO Destruction Efficiency, during the September 17, 2010 period of testing with Line No. 2 operating, averaged 98.39 percent. The destruction efficiency exceeds the required 97 percent destruction efficiency of Permit No. 0250407-013-AV, Specific Condition B.4(b).

Based upon the results presented herein, it can be concluded that during the period of testing on September 17, 2010, the Exteria facility was operating in compliance with the emission limiting standards set forth in Permit No. 0250407-013-AV.

Table 1
RTO Destruction Efficiency Test

Exteria Building Products Miami, Florida RTO Destruction Efficiency Test Coating Line No. 2 September 17, 2010									
Run No.	RTO Inlet				RTO Outlet				VOC Destruction Efficiency (2) (%)
	Temp. (F°)	Flow (1) (scfm)	Total Hydrocarbon as Propane	Temp. (F°)	Flow (1) (scfm)	Total Hydrocarbon as Propane			
1	93.0	20101	1359	187	194	20632	24.6	3.48	98.14
2	95.0	19360	1581	210	203	20731	27.7	3.94	98.12
3	96.0	19727	1732	234	174	18962	19.6	2.54	98.91
Avg.	94.7	19729	1557	210	190	20108	24.0	3.32	98.39

(1) Standard cubic feet per minute; wet basis

(2) Based on hydrocarbon masses at RTO inlet and outlet. DE%=(Inlet-lb/hr)-(Outlet-lb/hr)/(Inlet-lb/hr)x100



A

P

P

E

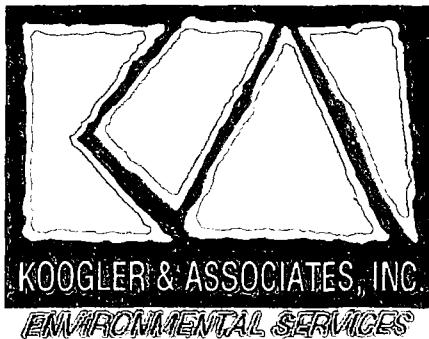
N

D

I

X

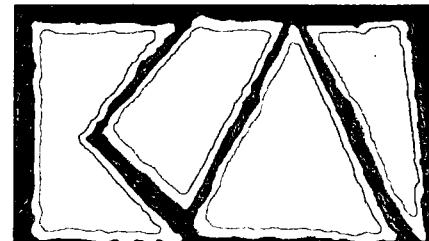
- A. Coating Line 2 RTO Destruction Efficiency Tests 09/17/2010**
 - A-1 Calculations**
 - A-2 Gas Flow Inlet/Outlet**
 - A-3 THC Monitoring Data**
 - A-4 Field Data Sheets**
- B. Plant Operating Data**
 - B-1 Plant Operating Logs and RTO Temperatures**
 - B-2 Coatings MSDS**
- C. Flow Sampling Equipment Calibration Information**
- D. Calibration Gas Certifications**
- E. Project Participants**



A-1

Coating Line 2 RTO
Destruction Efficiency Tests
09/17/2010

CALCULATIONS



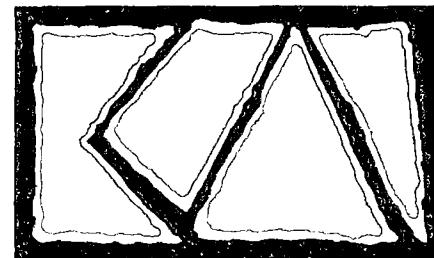
KOOGLER & ASSOCIATES, INC.
ENVIRONMENTAL SERVICES

A-2

Coating Line 2 RTO
Destruction Efficiency Tests
09/17/2010

G
A
S
F
L
O
W

INLET/OUTLET



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ENVIRONMENTAL SERVICES

Summary of Flow Data

Exteria Building Products, LLC.		Location: Miami, FL			
Source:	Line No. 2, RTO	Date: September 17, 2010			
Flow		Temperature		Moisture	
Run / Location	(acfm)	(scfm)	(dscfm)	(F°)	(%)
Run 1 IN	21,271	20,101	19,500	93	2.99
Run 1 OUT	25,604	20,632	20,005	194	3.04
Run 2 IN	20,561	19,360	18,794	95	2.92
Run 2 OUT	26,064	20,731	20,093	203	3.07
Run 3 IN	20,989	19,727	19,159	96	2.88
Run 3 OUT	22,781	18,962	18,362	174	3.16

Company: Exteria Building Products, LLC.
Source: RTO Outlet

Location: Miami, FL
Date: September 17, 2010

Test Basis: FLOW RATE
Meter Box Y 0.995
Barometric Pressure 29.9 Pb(in-Hg)

78

EPA Method 4 (Stack Gas Moisture Fraction Calculation)

Date	Run No.	Initial Meter Reading	Final Meter Reading	Total Meter Volume (ft ³)	Condensate Gain in Impingers (ml)	Silica Gel Weight Gain (g)	Total Moisture Gain Vlc (ml)	Gas Meter Temperature (oF)	Delta H (in-H ₂ O)	Standard Dry-gas Volume Vm (ft ³)	Standard Water Vapor Vol. Vw(ft ³)	Stack Moisture (%)
	1	493	535.548	42.55	19	9	28	74	1.6	42.00	1.32	3.04
	2	536	579.880	43.88	21	8	29	77.3	1.6	43.05	1.37	3.07
	3	579.994	624.068	44.07	22	8	30	77.6	1.6	43.21	1.41	3.16
	4			0.00			0			0.00	0.00	#DIV/0!
	5			0.00			0			0.00	0.00	#DIV/0!
	6			0.00			0			0.00	0.00	#DIV/0!
	7			0.00			0			0.00	0.00	#DIV/0!
	8			0.00			0			0.00	0.00	#DIV/0!
	9			0.00			0			0.00	0.00	#DIV/0!

$$Vm(\text{Stnd}) = 17.6471 * Vm * Y * ((Pb + (dH/13.6)) / (Tm + 460))$$

$$Vw(\text{Stnd}) = 0.0471 * Vlc$$

$$Bws = (Vw(\text{Stnd}) / (Vm(\text{Stnd}) + Vw(\text{Stnd})))$$

Bws @ Sat = Vap. Pressure of H₂O @ Dew Point Temp/Ps

Company: Exteria Building Products, LLC. Location: Miami, FL
 Source: RTO Inlet Coating Line No. 2 Date: September 17, 2010
 Run: 1 Filename:
 Points: 24 Test start:
 Sqrt.Dp= 0.5777 Test End:
 T(s)_{avg.}= 93.00

Stack Parameters					
Data Point	Velocity Head	Gas Temp.			
1	0.25	93	Pb =	29.9	in Hg
2	0.32	93	Ps =	-3.9	in H ₂ O
3	0.32	93	%O ₂ =	20.8	%
4	0.35	93	%CO ₂ =	0.0	%
5	0.37	93	%Moist =	2.99	%
6	0.39	93	Stack Dia=	44	in
7	0.37	93	or		
8	0.36	93	Stack L =	0	in
9	0.36	93	Stack W =	0	in
10	0.37	93	PPM CO =	0	ppm
11	0.32	93	PPM NOx =	0	ppm
12	0.31	93	PPM SO ₂ =	0	ppm
13	0.30	93	PPM THC =		ppm
14	0.34	93	Vm =	0	ft ³
15	0.35	93	dH =	0	in H ₂ O
16	0.37	93	Tm =	0	F
17	0.38	93	Y =	0	
18	0.40	93	Vlc =	0	ml
19	0.38	93			
20	0.35	93			
21	0.35	93			
22	0.25	93			
23	0.25	93			
24	0.24	93			
25	0.00	0			

Company: Exteria Building Products, LLC. Location: Miami, FL
Source: RTO Inlet Date: September 17, 2010
Run: 1 Filename:

Flow:

Stack area = 10.56 ft^2
vs = 33.57 FT/SEC
Q = 21,271 acfm - not corrected
Q(stnd) = 19,500 dscfm - both temperature and moisture corrected
Q(moist) = 20,423 dcfm - only moisture corrected
Q(temp) = 20,101 scfm - only temperature corrected

Moisture

Vm(Std) = 0
Vw(Std) = 0
Bws = #DIV/0! Lower Bws
Bws @sat = 0.09288752 Value used
Percent Moist = 2.99

Emission Rates:

CO = 0.0000 lb/hr
NOx = 0.0000 lb/hr as NO2
SO2 = 0.0000 lb/hr
THC = 0.0000 lb/hr as Propane

EQUATIONS REFERENCES :

Round Stack Area = $(\pi * (\text{Stack Dia}/12)^2)/4$
Square Stack Area = $(\text{Stack L}/12) * (\text{Stack W}/12)$
 $M_d = (.44 * \%CO_2) + (.32 * \%O_2) + (.28 * (100 - (\%CO_2 + \%O_2)))$
 $M_s = (M_d * (1 - \%Moist)) + (18 * \%Moist)$
 $P(\text{stack}) = P_b + (P_s/13.6)$
 $vs = (85.49) * (0.85) * (\sqrt{D_p}) * (\sqrt{(T(s) + 460) / (M_s * P(\text{stack}))})$
 $Q = vs * A_s * 60$
 $Q(\text{stnd}) = Q * (1 - \%Moist) * (528 / (T_s + 460)) * (P(\text{stack}) / 29.92)$
 $V_m(\text{Stnd}) = 17.6471 * V_m * Y * ((P_b + (dH/13.6)) / (T_m + 460))$
 $V_w(\text{Stnd}) = 0.0471 * V_{lc}$
 $Bws = (V_w(\text{Stnd}) / (V_m(\text{Stnd}) + V_w(\text{Stnd})))$
Bws @ Sat = Vap. Pressure of H₂O @ Dew Point Temp/Ps
CO (lb/hr) = $((\text{PPM CO}) * Q(\text{stnd}) * 28.01 * 60) / (385 * 10^6)$
NOx (lb/hr) = $((\text{PPM NOx}) * Q(\text{stnd}) * 46.006 * 60) / (385 * 10^6)$
SO2 (lb/hr) = $((\text{PPM SO2}) * Q(\text{stnd}) * 64.0648 * 60) / (385 * 10^6)$
THC (lb/hr) = $((\text{PPM THC}) * Q(\text{temp}) * 44.0965 * 60) / (385 * 10^6)$

Company: Exteria Building Products, LLC.
 Source: RTO Outlet Coating Line No. 2
 Run: 1
 Points: 24
 Sqrt.Dp= 0.7046
 T(s)_{avg}= 194.38

Location: Miami, FL
 Date: September 17, 2010
 Filename:
 Test start:
 Test End:

Stack Parameters					
Data Point	Velocity Head	Gas Temp.			
1	0.22	209	Pb =	29.9 in Hg	
2	0.40	219	Ps =	-0.25 in H2O	
3	0.28	237	%O2 =	20.8 %	
4	0.32	248	%CO2 =	0.0 %	
5	0.40	250	%Moist =	3.0 %	
6	0.42	262	Stack Dia=	42 in	
7	0.65	205	or		
8	0.76	193	Stack L =	0 in	
9	0.79	174	Stack W =	0 in	
10	0.73	173	PPM CO =	0 ppm	
11	0.45	172	PPM NOx =	0 ppm	
12	0.29	169	PPM SO2 =	0 ppm	
13	0.35	220	PPM THC =	0 ppm	
14	0.36	231	Vm =	0 ft3	
15	0.38	233	dH =	0 in H2O	
16	0.40	188	Tm =	0 F	
17	0.35	183	Y =	0	
18	0.55	168	Vlc =	0 ml	
19	0.72	161			
20	0.77	174			
21	0.78	151			
22	0.68	149			
23	0.73	148			
24	0.55	148			
25	0.00	0			

Company: Exteria Building Products, LLC. Location: Miami, FL
Source: RTO Outlet Date: September 17, 2010
Run: 1 Filename:

Flow:

Stack area = 9.62 ft^2
vs = 44.35 FT/SEC
Q = 25,604 acfm - not corrected
Q(stnd) = 20,005 dscfm - both temperature and moisture corrected
Q(moist) = 24,793 dcfm - only moisture corrected
Q(temp) = 20,632 scfm - only temperature corrected

Moisture

Vm(Std) = 0
Vw(Std) = 0
Bws = #DIV/0! Lower Bws
Bws @sat = 0 Value used
Percent Moist = 3.04

Emission Rates:

CO = 0.0000 lb/hr
NOx = 0.0000 lb/hr as NO2
SO2 = 0.0000 lb/hr
THC = 0.0000 lb/hr as Propane

EQUATIONS REFERENCES :

Round Stack Area = $(\pi * (\text{Stack Dia}/12)^2)/4$
Square Stack Area = $(\text{Stack L}/12) * (\text{Stack W}/12)$
 $M_d = (.44 * \%CO_2) + (.32 * \%O_2) + (.28 * (100 - (\%CO_2 + \%O_2)))$
 $M_s = (M_d * (1 - \%Moist)) + (18 * \%Moist)$
 $P(\text{stack}) = P_b + (P_s/13.6)$
 $vs = (85.49) * (0.85) * (\sqrt{D_p} * \sqrt{(T(s) + 460) / (M_s * P(\text{stack}))})$
 $Q = vs * A_s * 60$
 $Q(\text{stnd}) = Q * (1 - \%Moist) * (528 / (T_s + 460)) * (P(\text{stack}) / 29.92)$
 $V_m(\text{Stnd}) = 17.6471 * V_m * Y * ((P_b + (dH/13.6)) / (T_m + 460))$
 $V_w(\text{Stnd}) = 0.0471 * V_{lc}$
 $Bws = (V_w(\text{Stnd}) / (V_m(\text{Stnd}) + V_w(\text{Stnd})))$
 $Bws @ Sat = \text{Vap. Pressure of H}_2\text{O} @ \text{Dew Point Temp/Ps}$
 $CO (\text{lb/hr}) = ((\text{PPM CO}) * Q(\text{stnd}) * 28.01 * 60) / (385 * 10^6)$
 $NOx (\text{lb/hr}) = ((\text{PPM NO}_x) * Q(\text{stnd}) * 46.006 * 60) / (385 * 10^6)$
 $SO2 (\text{lb/hr}) = ((\text{PPM SO}_2) * Q(\text{stnd}) * 64.0648 * 60) / (385 * 10^6)$
 $THC (\text{lb/hr}) = ((\text{PPM THC}) * Q(\text{temp}) * 44.0965 * 60) / (385 * 10^6)$

Company: Exteria Building Products, LLC.
 Source: RTO Inlet Coating Line No. 2
 Run: 2
 Points: 24
 Sqrt.Dp= 0.5574
 T(s)_{avg}= 95.00

Location: Miami, FL
 Date: September 17, 2010
 Filename:
 Test start:
 Test End:

Stack Parameters					
Data Point	Velocity Head	Gas Temp.			
1	0.21	95	Pb =	29.9	in Hg
2	0.25	95	Ps =	-3.9	in H ₂ O
3	0.30	95	%O ₂ =	20.8	%
4	0.35	95	%CO ₂ =	0.0	%
5	0.36	95	%Moist =	2.92	%
6	0.38	95	Stack Dia=	44	in
7	0.37	95	or		
8	0.36	95	Stack L =	0	in
9	0.31	95	Stack W =	0	in
10	0.28	95	PPM CO =	0	ppm
11	0.26	95	PPM NOx =	0	ppm
12	0.23	95	PPM SO ₂ =	0	ppm
13	0.26	95	PPM THC =	0	ppm
14	0.29	95	V _m =	0	ft ³
15	0.33	95	dH =	0	in H ₂ O
16	0.36	95	T _m =	0	F
17	0.38	95	Y =	0	
18	0.40	95	V _{lc} =	0	ml
19	0.37	95			
20	0.38	95			
21	0.35	95			
22	0.31	95			
23	0.25	95			
24	0.19	95			
25	0.00	0			

Company: Exteria Building Products, LLC. Location: Miami, FL
Source: RTO Inlet Date: September 17, 2010
Run: 2 Filename:

Flow:

vs =	32.45	FT/SEC	As =	10.56	ft^2
Q =	20,561	acf m -	not corrected		
Q(stnd) =	18,794	dscfm -	both temperature and moisture corrected		
Q(moist) =	19,756	dcfm -	only moisture corrected		
Q(temp) =	19,360	scfm -	only temperature corrected		

Moisture

Vm(Std) =	0	Bws = #DIV/0! Lower Bws
Vw(Std) =	0	Bws @sat = 0.09835129 Value used

Percent Moist = 2.92

Emission Rates: CO = 0.0000 lb/hr
NOx = 0.0000 lb/hr as NO2
SO2 = 0.0000 lb/hr
THC = 0.0000 lb/hr as Propane

EQUATIONS REFERENCES :

Round Stack Area = $(\pi * (\text{Stack Dia}/12)^2)/4$
Square Stack Area = $(\text{Stack L}/12) * (\text{Stack W}/12)$
 $M_d = (.44 * \%CO_2) + (.32 * \%O_2) + (.28 * (100 - (\%CO_2 + \%O_2)))$
 $M_s = (M_d * (1 - \%Moist)) + (18 * \%Moist)$
 $P(\text{stack}) = P_b + (P_s/13.6)$
 $vs = (85.49) * (0.85) * (\sqrt{D_p}) * (\sqrt{(T_s + 460) / (M_s * P(\text{stack}))})$
 $Q = vs * A_s * 60$
 $Q(\text{stnd}) = Q * (1 - \%Moist) * (528 / (T_s + 460)) * (P(\text{stack}) / 29.92)$
 $V_m(\text{Stnd}) = 17.6471 * V_m * Y * ((P_b + (dH/13.6)) / (T_m + 460))$
 $V_w(\text{Stnd}) = 0.0471 * V_{lc}$
 $Bws = (V_w(\text{Stnd}) / (V_m(\text{Stnd}) + V_w(\text{Stnd})))$
 $Bws @ \text{Sat} = \text{Vap. Pressure of H}_2\text{O} @ \text{Dew Point Temp/Ps}$
 $CO (\text{lb/hr}) = ((\text{PPM CO}) * Q(\text{stnd}) * 28.01 * 60) / (385 * 10^6)$
 $NOx (\text{lb/hr}) = ((\text{PPM NO}_x) * Q(\text{stnd}) * 46.006 * 60) / (385 * 10^6)$
 $SO2 (\text{lb/hr}) = ((\text{PPM SO}_2) * Q(\text{stnd}) * 64.0648 * 60) / (385 * 10^6)$
 $THC (\text{lb/hr}) = ((\text{PPM THC}) * Q(\text{temp}) * 44.0965 * 60) / (385 * 10^6)$

Company: Exteria Building Products, LLC.
 Source: RTO Outlet Coating Line No. 2
 Run: 2
 Points: 24
 Sqrt.Dp= 0.7126
 T(s)_{avg.}= 203.00

Location: Miami, FL
 Date: September 17, 2010
 Filename:
 Test start:
 Test End:

Stack Parameters					
Data Point	Velocity Head	Gas Temp.			
1	0.19	211	Pb =	29.9	in Hg
2	0.40	215	Ps =	-0.25	in H ₂ O
3	0.27	218	%O ₂ =	20.8	%
4	0.28	221	%CO ₂ =	0.0	%
5	0.30	229	%Moist =	3.07	%
6	0.41	240	Stack Dia=	42	in
7	0.59	225	or		
8	0.74	214	Stack L =	0	in
9	0.87	210	Stack W =	0	in
10	0.82	193	PPM CO =	0	ppm
11	0.43	185	PPM NO _x =	0	ppm
12	0.40	176	PPM SO ₂ =	0	ppm
13	0.35	166	PPM THC =	0	ppm
14	0.39	166	V _m =	0	ft ³
15	0.31	178	dH =	0	in H ₂ O
16	0.32	183	T _m =	0	F
17	0.30	188	Y =	0	
18	0.27	192	V _{lc} =	0	ml
19	0.59	203			
20	0.85	220			
21	1.00	207			
22	1.10	211			
23	0.92	205			
24	0.88	216			
25	0.00	0			

Company: Exteria Building Products, LLC. Location: Miami, FL
 Source: RTO Outlet Date: September 17, 2010
 Run: 2 Filename:

Flow:

vs =	45.15	FT/SEC	As =	9.62	ft^2
Q =	26,064	acf m -	not corrected		
Q(stnd) =	20,093	dscfm -	both temperature and moisture corrected		
Q(moist) =	25,231	dcfm -	only moisture corrected		
Q(temp) =	20,731	scfm -	only temperature corrected		

Moisture

Vm(Std) =	0	Bws = #DIV/0!	Lower Bws
Vw(Std) =	0	Bws @sat =	0 Value used

Percent Moist = 3.07

Emission Rates:	CO =	0.0000	lb/hr
	NOx =	0.0000	lb/hr as NO2
	SO2 =	0.0000	lb/hr
	THC =	0.0000	lb/hr as Propane

EQUATIONS REFERENCES :

Round Stack Area = $(\pi * (\text{Stack Dia}/12)^2)/4$
 Square Stack Area = $(\text{Stack L}/12) * (\text{Stack W}/12)$
 $M_d = (.44 * \% \text{CO}_2) + (.32 * \% \text{O}_2) + (.28 * (100 - (\% \text{CO}_2 + \% \text{O}_2)))$
 $M_s = (M_d * (1 - \% \text{Moist})) + (18 * \% \text{Moist})$
 $P(\text{stack}) = P_b + (P_s/13.6)$
 $vs = (85.49) * (0.85) * (\text{Sqrt. Dp}) * (\text{Sqrt}[(T(s) + 460)/(M_s * P(\text{stack}))])$
 $Q = vs * As * 60$
 $Q(\text{stnd}) = Q * (1 - \% \text{Moist}) * (528/(T_s + 460)) * (P(\text{stack})/29.92)$
 $V_m (\text{Stnd}) = 17.6471 * V_m * Y * ((P_b + (dH/13.6)) / (T_m + 460))$
 $V_w (\text{Stnd}) = 0.0471 * V_{lc}$
 $Bws = (V_w(\text{Stnd}) / (V_m(\text{Stnd}) + V_w(\text{Stnd})))$
 $Bws @ Sat = \text{Vap. Pressure of H}_2\text{O} @ \text{Dew Point Temp/Ps}$
 $CO (\text{lb/hr}) = ((\text{PPM CO}) * Q(\text{stnd}) * 28.01 * 60) / (385 * 10^6)$
 $NOx (\text{lb/hr}) = ((\text{PPM NOx}) * Q(\text{stnd}) * 46.006 * 60) / (385 * 10^6)$
 $SO2 (\text{lb/hr}) = ((\text{PPM SO2}) * Q(\text{stnd}) * 64.0648 * 60) / (385 * 10^6)$
 $THC (\text{lb/hr}) = ((\text{PPM THC}) * Q(\text{temp}) * 44.0965 * 60) / (385 * 10^6)$

Company: Exteria Building Products, LLC.
 Source: RTO Inlet Coating Line No. 2
 Run: 3
 Points: 24
 Sqrt.Dp= 0.5686
 T(s)_{avg.}= 96.00

Location: Miami, FL
 Date: September 17, 2010
 Filename:
 Test start:
 Test End:

Stack Parameters					
Data Point	Velocity Head	Gas Temp.			
1	0.31	96	Pb =	29.9	in Hg
2	0.30	96	Ps =	-3.9	in H ₂ O
3	0.32	96	%O ₂ =	20.8	%
4	0.33	96	%CO ₂ =	0	%
5	0.33	96	%Moist =	2.88	%
6	0.35	96	Stack Dia=	44	in
7	0.35	96	or		
8	0.35	96	Stack L =	0	in
9	0.33	96	Stack W =	0	in
10	0.26	96	PPM CO =	0	ppm
11	0.22	96	PPM NOx =	0	ppm
12	0.22	96	PPM SO ₂ =	0	ppm
13	0.70	96	PPM THC =	0	ppm
14	0.32	96	V _m =	0	ft ³
15	0.34	96	dH =	0	in H ₂ O
16	0.36	96	T _m =	0	F
17	0.36	96	Y =	0	
18	0.37	96	V _{lc} =	0	ml
19	0.36	96			
20	0.35	96			
21	0.30	96			
22	0.30	96			
23	0.23	96			
24	0.22	96			
25	0.00	0			

Company: Exteria Building Products, LLC. Location: Miami, FL
Source: RTO Inlet Date: September 17, 2010
Run: 3 Filename:

Flow:

vs =	33.13	FT/SEC	As =	10.56	ft^2
Q =	20,989	acf m -	not corrected		
Q(stnd) =	19,159	dscfm -	both temperature and moisture corrected		
Q(moist) =	20,175	dcfm -	only moisture corrected		
Q(temp) =	19,727	scfm -	only temperature corrected		

Moisture

Vm(Std) =	0	Bws = #DIV/0! Lower Bws
Vw(Std) =	0	Bws @sat = 0.10118111 Value used

Percent Moist = 2.88

Emission Rates: CO = 0.0000 lb/hr
NOx = 0.0000 lb/hr as NO2
SO2 = 0.0000 lb/hr
THC = 0.0000 lb/hr as Propane

EQUATIONS REFERENCES :

$$\text{Round Stack Area} = (\pi * (\text{Stack Dia}/12)^2)/4$$

$$\text{Square Stack Area} = (\text{Stack L}/12) * (\text{Stack W}/12)$$

$$Md = (.44 * \% \text{CO}_2) + (.32 * \% \text{O}_2) + (.28 * (100 - (% \text{CO}_2 + \% \text{O}_2)))$$

$$Ms = (Md * (1 - \% \text{Moist})) + (18 * \% \text{Moist})$$

$$P(\text{stack}) = Pb + (Ps/13.6)$$

$$vs = (85.49) * (0.85) * (\text{Sqrt. Dp}) * (\text{Sqrt}[(T(s) + 460)/(Ms * P(\text{stack}))])$$

$$Q = vs * As * 60$$

$$Q(\text{stnd}) = Q * (1 - \% \text{Moist}) * (528 / (Ts + 460)) * (P(\text{stack}) / 29.92)$$

$$Vm(\text{Stnd}) = 17.6471 * Vm * Y * ((Pb + (dH/13.6)) / (Tm + 460))$$

$$Vw(\text{Stnd}) = 0.0471 * Vlc$$

$$Bws = (Vw(\text{Stnd}) / (Vm(\text{Stnd}) + Vw(\text{Stnd})))$$

$$Bws @ Sat = \text{Vap. Pressure of H}_2\text{O} @ \text{Dew Point Temp/Ps}$$

$$CO (\text{lb/hr}) = ((\text{PPM CO}) * Q(\text{stnd}) * 28.01 * 60) / (385 * 10^6)$$

$$NOx (\text{lb/hr}) = ((\text{PPM NOx}) * Q(\text{stnd}) * 46.006 * 60) / (385 * 10^6)$$

$$SO2 (\text{lb/hr}) = ((\text{PPM SO2}) * Q(\text{stnd}) * 64.0648 * 60) / (385 * 10^6)$$

$$THC (\text{lb/hr}) = ((\text{PPM THC}) * Q(\text{temp}) * 44.0965 * 60) / (385 * 10^6)$$

Company: Exteria Building Products, LLC.
 Source: RTO Outlet Coating Line No. 2
 Run: 3
 Points: 24
 Sqrt.Dp= 0.6370
 T(s)_{avg.}= 173.50

Location: Miami, FL
 Date: September 17, 2010
 Filename:
 Test start:
 Test End:

Stack Parameters						
Data Point	Velocity Head	Gas Temp.				
1	0.34	213	Pb =	29.9	in Hg	
2	0.34	191	Ps =	-0.25	in H ₂ O	
3	0.33	174	%O ₂ =	20.8	%	
4	0.31	167	%CO ₂ =	0	%	
5	0.30	158	%Moist =	3.16	%	
6	0.37	154	Stack Dia=	42	in	
7	0.55	150		or		
8	0.67	149	Stack L =	0	in	
9	0.75	149	Stack W =	0	in	
10	0.72	150	PPM CO =	0	ppm	
11	0.59	152	PPM NOx =	0	ppm	
12	0.52	153	PPM SO ₂ =	0	ppm	
13	0.20	231	PPM THC =	0	ppm	
14	0.19	205	V _m =	0	ft ³	
15	0.21	207	dH =	0	in H ₂ O	
16	0.22	197	T _m =	0	F	
17	0.24	195	Y =	0		
18	0.29	190	V _{lc} =	0	ml	
19	0.49	195				
20	0.49	157				
21	0.62	159				
22	0.57	152				
23	0.50	154				
24	0.34	162				
25	0.00	0				

Company: Exteria Building Products, LLC. Location: Miami, FL
 Source: RTO Outlet Date: September 17, 2010
 Run: 3 Filename:

Flow:

vs =	39.46 FT/SEC	As =	9.62 ft^2
Q =	22,781 acfm -	not corrected	
Q(stnd) =	18,362 dscfm -	both temperature and moisture corrected	
Q(moist) =	22,031 dcfm -	only moisture corrected	
Q(temp) =	18,962 scfm -	only temperature corrected	

Moisture

Vm(Std) =	0	Bws = #DIV/0! Lower Bws
Vw(Std) =	0	Bws @sat = 0.67837693 Value used

Percent Moist = 3.16

Emission Rates:	CO =	0.0000	lb/hr
	NOx =	0.0000	lb/hr as NO2
	SO2 =	0.0000	lb/hr
	THC =	0.0000	lb/hr as Propane

EQUATIONS REFERENCES :

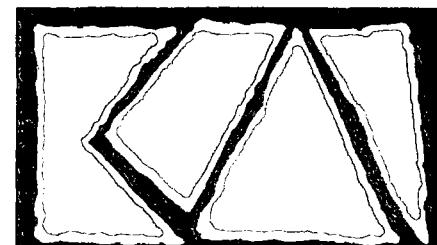
Round Stack Area = $(\pi * (\text{Stack Dia}/12)^2)/4$
 Square Stack Area = $(\text{Stack L}/12) * (\text{Stack W}/12)$
 $M_d = (.44 * \%CO_2) + (.32 * \%O_2) + (.28 * (100 - (\%CO_2 + \%O_2)))$
 $M_s = (M_d * (1 - \%Moist)) + (18 * \%Moist)$
 $P(\text{stack}) = P_b + (P_s/13.6)$
 $vs = (85.49) * (0.85) * (\text{Sqrt.} D_p) * (\text{Sqrt}[(T(s) + 460)/(M_s * P(\text{stack}))])$
 $Q = vs * A_s * 60$
 $Q(\text{stnd}) = Q * (1 - \%Moist) * (528/(T_s + 460)) * (P(\text{stack})/29.92)$
 $V_m (\text{Stnd}) = 17.6471 * V_m * Y * ((P_b + (dH/13.6)) / (T_m + 460))$
 $V_w (\text{Stnd}) = 0.0471 * V_{lc}$
 $Bws = (V_w(\text{Stnd}) / (V_m(\text{Stnd}) + V_w(\text{Stnd})))$
 $Bws @ \text{Sat} = \text{Vap. Pressure of H}_2\text{O} @ \text{Dew Point Temp/Ps}$
 $CO (\text{lb/hr}) = ((\text{PPM CO}) * Q(\text{stnd}) * 28.01 * 60) / (385 * 10^6)$
 $NOx (\text{lb/hr}) = ((\text{PPM NOx}) * Q(\text{stnd}) * 46.006 * 60) / (385 * 10^6)$
 $SO2 (\text{lb/hr}) = ((\text{PPM SO2}) * Q(\text{stnd}) * 64.0648 * 60) / (385 * 10^6)$
 $THC (\text{lb/hr}) = ((\text{PPM THC}) * Q(\text{temp}) * 44.0965 * 60) / (385 * 10^6)$

A-3

Coating Line 2 RTO
Destruction Efficiency Tests
09/17/2010

THC

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KOOGLER & ASSOCIATES, INC.
ENVIRONMENTAL SERVICES

Exteria Building Products

Miami, Florida

Coating Line No. 2

Run 1

RTO Destruction Efficiency Test

Date & Time	THC	CH4	NMHC	
9/17/2010 8:18	0.50	1.64	0.00	<< Zero Air Inlet
9/17/2010 8:19	3.00	201.26	0.00	THC CH4 NMHC
9/17/2010 8:20	746.02	448.11	10.99	1.75 101.45 0.0
9/17/2010 8:21	3207.75	240.03	15.15	
9/17/2010 8:22	2935.05	18.94	12.69	<< 2935 Propane Inlet
9/17/2010 8:23	2937.56	47.48	9.28	THC CH4 NMHC
9/17/2010 8:24	2487.24	204.67	8.71	2936.3 33.2 12.7
9/17/2010 8:25	1033.72	323.49	14.58	<< 1017 Propane Inlet
9/17/2010 8:26	1028.72	356.31	20.27	THC CH4 NMHC
9/17/2010 8:27	783.55	354.42	18.56	1031.2 339.9 14.6
9/17/2010 8:28	513.36	505.05	17.80	<< 513.4 Propane Inlet
9/17/2010 8:29	513.36	505.05	20.64	THC CH4 NMHC
9/17/2010 8:30	315.72	134.34	23.67	513.4 505.1 17.8
9/17/2010 8:31	-2.00	66.67	10.99	<< Zero Air Inlet
9/17/2010 8:32	-2.00	192.17	10.42	THC CH4 NMHC
9/17/2010 8:33	50.54	343.69	14.58	-2.00 129.42 10.7
9/17/2010 8:34	158.11	355.05	19.32	
9/17/2010 8:35	163.11	1.64	15.91	
9/17/2010 8:36	170.62	0.63	5.11	
9/17/2010 8:37	173.12	0.25	2.65	
9/17/2010 8:38	173.12	0.00	1.89	
9/17/2010 8:39	165.62	0.13	1.33	
9/17/2010 8:40	163.11	0.00	0.76	<< Zero Air Outlet
9/17/2010 8:41	165.62	0.00	0.57	THC CH4 NMHC
9/17/2010 8:42	165.62	0.00	0.38	164.37 0.00 0.7
9/17/2010 8:43	165.62	104.55	12.88	
9/17/2010 8:44	163.11	124.24	114.39	
9/17/2010 8:45	165.62	122.10	115.15	
9/17/2010 8:46	165.62	104.29	109.85	
9/17/2010 8:47	168.12	104.80	101.33	
9/17/2010 8:48	170.62	104.80	101.33	<< 100.5 Propane Outlet
9/17/2010 8:49	168.12	97.73	101.33	THC CH4 NMHC
9/17/2010 8:50	170.62	73.74	78.03	169.4 101.3 101.3
9/17/2010 8:51	200.64	55.05	54.74	
9/17/2010 8:52	218.15	54.67	52.65	
9/17/2010 8:53	218.15	52.67	51.89	<< 49.9 Propane Outlet
9/17/2010 8:54	215.65	52.42	52.65	THC CH4 NMHC
9/17/2010 8:55	275.69	39.90	52.08	216.9 52.5 52.3
9/17/2010 8:56	370.76	12.50	26.89	
9/17/2010 8:57	273.19	10.86	10.80	
9/17/2010 8:58	238.17	10.73	9.77	<< 9.97 Propane Outlet
9/17/2010 8:59	208.15	10.73	9.77	CH4 NMHC THC
9/17/2010 9:00	198.14	10.86	9.77	223.2 10.7 9.8
9/17/2010 9:01	188.13	7.45	9.47	
9/17/2010 9:02	293.21	2.65	3.98	
9/17/2010 9:03	305.71	0.00	0.95	
9/17/2010 9:04	238.17	0.00	0.00	<< Zero Air Outlet
9/17/2010 9:05	203.14	0.00	0.00	THC CH4 NMHC
			220.65	0.00 0.0

	<u>INLET</u>		<u>OUTLET</u>
9/17/2010 10:04	1704.19	1.14	40.91 << Start Run 1
9/17/2010 10:05	1654.16	1.26	44.70
9/17/2010 10:06	1521.57	1.01	22.35
9/17/2010 10:07	1526.57	1.39	23.11
9/17/2010 10:08	1486.54	1.26	30.49
9/17/2010 10:09	1474.03	0.76	37.12
9/17/2010 10:10	1446.51	1.14	31.44
9/17/2010 10:11	1401.48	1.14	21.97
9/17/2010 10:12	1431.50	1.01	24.81
9/17/2010 10:13	1439.01	1.14	25.38
9/17/2010 10:14	1413.99	1.14	15.91
9/17/2010 10:15	1406.48	1.39	16.67
9/17/2010 10:16	1406.48	1.77	24.43
9/17/2010 10:17	1388.97	2.15	30.30
9/17/2010 10:18	1434.00	1.26	28.03
9/17/2010 10:19	1426.50	1.01	17.99
9/17/2010 10:20	1373.96	1.01	22.54
9/17/2010 10:21	1383.97	1.01	22.35
9/17/2010 10:22	1366.46	1.01	15.72
9/17/2010 10:23	1388.97	1.14	14.02
9/17/2010 10:24	1418.99	3.03	23.86
9/17/2010 10:25	1386.47	2.65	39.21
9/17/2010 10:26	1366.46	1.52	25.38
9/17/2010 10:27	1356.45	1.01	16.67
9/17/2010 10:28	1378.97	1.01	20.64
9/17/2010 10:29	1351.45	0.63	21.21
9/17/2010 10:30	1338.94	0.63	17.05
9/17/2010 10:31	1368.96	1.01	12.69
9/17/2010 10:32	1361.45	13.26	19.51
9/17/2010 10:33	1358.95	6.82	65.72
9/17/2010 10:34	1318.92	1.14	26.71
9/17/2010 10:35	1381.47	1.14	17.42
9/17/2010 10:36	1388.97	1.14	18.37
9/17/2010 10:37	1348.94	1.14	27.08
9/17/2010 10:38	1366.46	0.76	33.33
9/17/2010 10:39	1313.92	1.01	14.96
9/17/2010 10:40	1276.39	10.35	15.53
9/17/2010 10:41	1306.41	11.74	52.46
9/17/2010 10:42	1288.90	1.52	33.52
9/17/2010 10:43	1283.90	1.01	17.42
9/17/2010 10:44	1311.42	1.01	16.48
9/17/2010 10:45	1261.38	1.14	22.73
9/17/2010 10:46	1298.91	1.14	39.21
9/17/2010 10:47	1283.90	1.01	16.10
9/17/2010 10:48	1273.89	11.24	14.77
9/17/2010 10:49	1253.88	29.04	35.99
9/17/2010 10:50	1266.39	2.15	37.12
9/17/2010 10:51	1298.91	1.14	17.05
9/17/2010 10:52	1298.91	1.01	14.39
9/17/2010 10:53	1261.38	1.39	19.32
9/17/2010 10:54	1273.89	1.39	34.09
9/17/2010 10:55	1271.39	1.14	20.46
9/17/2010 10:56	1286.40	3.91	14.02

	<u>In</u>		<u>Out</u>	
9/17/2010 10:57	1286.40	37.00	23.49	
9/17/2010 10:58	1288.90	5.68	36.17	
9/17/2010 10:59	1296.41	1.39	15.53	
9/17/2010 11:00	1303.91	1.14	13.45	
9/17/2010 11:01	1286.40	1.77	18.18	
9/17/2010 11:02	1243.87	2.78	27.08	
9/17/2010 11:03	1241.37	1.01	23.11	
9/17/2010 11:04	1263.89	1.01	13.45 << End Run 1	
9/17/2010 11:05	1268.89	22.85	16.29	
9/17/2010 11:06	1266.39	10.48	34.47	
9/17/2010 11:07	1276.39	0.76	8.33	
9/17/2010 11:08	1251.38	0.00	2.84	
9/17/2010 11:09	1226.36	0.00	1.33	
9/17/2010 11:10	1218.85	0.00	0.76	
9/17/2010 11:11	963.68	0.00	0.00 << Zero Air Outlet	
9/17/2010 11:12	700.99	0.00	0.00 THC CH4 NMHC	
9/17/2010 11:13	535.88	0.13	0.00 832.33 0.00 0.0	
9/17/2010 11:14	443.31	0.00	0.00	
9/17/2010 11:15	385.77	2.78	0.00	
9/17/2010 11:16	353.25	11.24	4.92	
9/17/2010 11:17	323.23	11.24	9.28 << 9.97 Propane Outlet	
9/17/2010 11:18	305.71	11.24	9.28 THC CH4 NMHC	
9/17/2010 11:19	240.67	11.24	9.47 314.5 11.2 9.3	
9/17/2010 11:20	13.01	164.27	9.47	
9/17/2010 11:20	13.01	164.27	9.47	
9/17/2010 11:21	8.01	190.40	8.33 << Zero Air Inlet	
9/17/2010 11:22	3.00	25.38	3.22 THC CH4 NMHC	
9/17/2010 11:23	503.35	105.43	7.01 5.50 107.89 5.8	
9/17/2010 11:24	1026.22	206.19	14.96 << 1017 Propane Inlet	
9/17/2010 11:25	1026.22	162.25	15.72 THC CH4 NMHC	
			1026.2 184.2 15.0	

Run 1 Average Concentration	Inlet	Outlet	
	THC ppm	NMHC ppm	
	1358.8	24.6	

Exteria Building Products

Miami, Florida

Coating Line No. 2 I N O U T Run 2**RTO Destruction Efficiency Test**

Date & Time	THC	CH4	NMHC
9/17/2010 11:53	1173.82	67.68	24.81 << Start Run 2
9/17/2010 11:54	1253.88	43.18	76.71
9/17/2010 11:55	1263.89	3.54	46.59
9/17/2010 11:56	1303.91	3.66	26.71
9/17/2010 11:57	1323.93	48.61	33.71
9/17/2010 11:58	1371.46	11.11	45.08
9/17/2010 11:59	1356.45	2.65	27.08
9/17/2010 12:00	1378.97	1.77	24.05
9/17/2010 12:01	1373.96	30.93	34.47
9/17/2010 12:02	1346.44	81.31	61.17
9/17/2010 12:03	1391.47	1.77	53.98
9/17/2010 12:04	1386.47	1.26	23.30
9/17/2010 12:05	1464.03	184.72	32.39
9/17/2010 12:06	1549.08	93.69	56.63
9/17/2010 12:07	1581.61	1.52	22.54
9/17/2010 12:08	1576.60	1.14	20.08
9/17/2010 12:09	1621.64	3.16	27.65
9/17/2010 12:10	1616.63	28.03	43.37
9/17/2010 12:11	1639.15	4.04	53.79
9/17/2010 12:12	1699.19	1.14	17.24
9/17/2010 12:13	1641.65	1.39	26.14
9/17/2010 12:14	1676.67	1.39	41.67
9/17/2010 12:15	1641.65	0.76	24.43
9/17/2010 12:16	1669.17	1.14	13.64
9/17/2010 12:17	1666.67	1.14	18.18
9/17/2010 12:18	1684.18	0.76	28.60
9/17/2010 12:19	1671.67	0.63	41.48
9/17/2010 12:20	1639.15	0.88	14.58
9/17/2010 12:21	1646.65	1.26	17.05
9/17/2010 12:22	1656.66	1.14	27.84
9/17/2010 12:23	1671.67	0.63	25.57
9/17/2010 12:24	1691.68	0.63	11.36
9/17/2010 12:25	1694.19	1.01	10.04
9/17/2010 12:26	1691.68	0.51	19.32
9/17/2010 12:27	1681.68	0.38	29.36
9/17/2010 12:28	1694.19	0.63	15.72
9/17/2010 12:29	1691.68	0.63	10.80
9/17/2010 12:30	1666.67	1.14	18.18
9/17/2010 12:31	1586.61	0.25	25.76
9/17/2010 12:32	1664.17	0.51	11.17
9/17/2010 12:33	1696.69	0.88	6.63
9/17/2010 12:34	1686.68	0.76	11.36
9/17/2010 12:35	1711.70	0.13	19.70
9/17/2010 12:36	1614.13	0.13	15.91
9/17/2010 12:37	1686.68	0.76	7.01
9/17/2010 12:38	1616.63	1.14	18.56
9/17/2010 12:39	1644.15	0.51	109.09

	<u>In</u>		<u>Out</u>	
9/17/2010 12:40	1644.15	0.25	16.86	
9/17/2010 12:41	1611.63	0.51	6.06	
9/17/2010 12:42	1594.12	1.14	6.25	
9/17/2010 12:43	1654.16	0.13	11.74	
9/17/2010 12:44	1651.66	0.13	15.91	
9/17/2010 12:45	1604.12	0.51	5.68	
9/17/2010 12:46	1639.15	0.63	4.92	
9/17/2010 12:47	1591.61	0.51	155.30	
9/17/2010 12:48	1664.17	0.13	62.50	
9/17/2010 12:49	1614.13	0.25	6.06	
9/17/2010 12:50	1621.64	0.63	4.17	
9/17/2010 12:51	1639.15	0.25	5.87	
9/17/2010 12:52	1611.63	0.13	15.53	
9/17/2010 12:53	1629.14	0.13	5.11 << End Run 2	
9/17/2010 12:54	1659.16	8.97	3.79	
9/17/2010 12:55	1566.60	21.47	92.80	
9/17/2010 12:56	1671.67	0.13	84.28	
9/17/2010 12:57	1421.50	0.13	2.65	
9/17/2010 12:58	1036.23	0.13	0.57	
9/17/2010 12:59	793.56	0.13	0.00 << Zero Air Outlet	
9/17/2010 13:00	623.44	0.13	0.00	THC CH4 NMHC
9/17/2010 13:01	518.36	3.28	0.00	708.50 0.13 0.0
9/17/2010 13:02	465.83	11.49	5.30	
9/17/2010 13:03	430.80	11.36	9.47 << 9.97 Propane Outlet	
9/17/2010 13:04	393.28	11.36	9.47	THC CH4 NMHC
9/17/2010 13:05	385.77	11.36	9.47	412.0 11.4 9.5
9/17/2010 13:06	25.52	29.80	9.47	
9/17/2010 13:07	10.51	27.53	3.03 << Zero Air Inlet	
9/17/2010 13:08	8.01	2.90	0.57	THC CH4 NMHC
9/17/2010 13:09	583.41	5.56	2.46	9.26 15.21 1.8
9/17/2010 13:10	1021.22	50.76	5.49 << 1017 Propane Inlet	
9/17/2010 13:11	1021.22	36.49	7.58	THC CH4 NMHC
				1021.2 43.6 5.5

Run 2 Average Concentration	Inlet THC ppm 1580.8	Outlet NMHC ppm 27.7
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Exteria Building Products
Miami, Florida
Coating Line No. 2 In Out **Run 3**

RTO Destruction Efficiency Test

Date & Time	THC	CH4	NMHC
9/17/2010 13:34	1163.82	51.26	6.25 << Start Run 3
9/17/2010 13:35	1348.94	109.72	15.34
9/17/2010 13:36	1476.53	7.20	23.11
9/17/2010 13:37	1541.58	1.89	21.21
9/17/2010 13:38	1636.65	1.64	6.63
9/17/2010 13:39	1659.16	25.38	10.23
9/17/2010 13:40	1704.19	24.62	28.79
9/17/2010 13:41	1764.24	0.88	19.13
9/17/2010 13:42	1566.60	1.39	10.80
9/17/2010 13:43	1629.14	1.26	10.42
9/17/2010 13:44	1634.14	0.25	16.29
9/17/2010 13:45	1694.19	0.51	23.86
9/17/2010 13:46	1706.70	1.01	6.06
9/17/2010 13:47	1706.70	1.39	5.87
9/17/2010 13:48	1691.68	1.39	40.91
9/17/2010 13:49	1721.71	0.13	39.39
9/17/2010 13:50	1731.71	0.63	10.23
9/17/2010 13:51	1781.75	1.01	5.87
9/17/2010 13:52	1726.71	0.38	8.71
9/17/2010 13:53	1806.77	0.13	18.37
9/17/2010 13:54	1811.77	0.25	8.71
9/17/2010 13:55	1724.21	0.63	3.98
9/17/2010 13:56	1854.30	1.14	49.24
9/17/2010 13:57	1789.25	0.13	99.24
9/17/2010 13:58	1779.25	0.13	10.80
9/17/2010 13:59	1739.22	0.63	4.92
9/17/2010 14:00	1784.25	0.63	4.74
9/17/2010 14:01	1746.72	0.13	12.50
9/17/2010 14:02	1751.73	0.13	10.61
9/17/2010 14:03	1769.24	0.25	4.17
9/17/2010 14:04	1796.76	0.51	21.97
9/17/2010 14:05	1814.27	0.25	137.69
9/17/2010 14:06	1894.33	0.00	14.58
9/17/2010 14:07	1829.28	0.25	5.87
9/17/2010 14:08	1761.73	0.51	3.98
9/17/2010 14:09	1754.23	0.13	5.68
9/17/2010 14:10	1751.73	0.00	7.39
9/17/2010 14:11	1774.24	0.13	3.98
9/17/2010 14:12	1749.22	0.38	2.65
9/17/2010 14:13	1761.73	0.63	108.90
9/17/2010 14:14	1726.71	0.51	41.67
9/17/2010 14:15	1794.26	0.13	6.63
9/17/2010 14:16	1824.28	0.63	3.60
9/17/2010 14:17	1771.74	0.63	3.41
9/17/2010 14:18	1806.77	0.63	7.20
9/17/2010 14:19	1836.79	0.63	3.41
9/17/2010 14:20	1821.78	0.63	2.84

InOut

9/17/2010 14:21	1856.80	0.63	67.61	
9/17/2010 14:22	1766.74	0.63	60.04	
9/17/2010 14:23	1816.77	0.63	8.14	
9/17/2010 14:24	1744.22	0.63	4.55	
9/17/2010 14:25	1781.75	0.63	2.65	
9/17/2010 14:26	1764.24	0.63	6.25	
9/17/2010 14:27	1776.74	0.63	4.17	
9/17/2010 14:28	1686.68	0.63	3.03	
9/17/2010 14:29	1681.68	0.63	32.39	
9/17/2010 14:30	1816.77	0.63	61.55	
9/17/2010 14:31	1756.73	0.63	8.52	
9/17/2010 14:32	1791.75	0.63	4.17	
9/17/2010 14:33	1709.20	0.63	2.84	
9/17/2010 14:34	1759.23	0.63	10.04 << End Run 3	
9/17/2010 14:35	1751.73	0.63	8.71	
9/17/2010 14:36	1471.53	0.63	3.22	
9/17/2010 14:37	1123.79	0.63	1.14	
9/17/2010 14:38	826.08	0.76	0.57	
9/17/2010 14:39	703.49	0.63	0.00 << Zero Air Outlet	
9/17/2010 14:40	613.43	0.76	0.00	THC CH4 NMHC
9/17/2010 14:41	550.89	2.15	0.00	658.46 0.69 0.0
9/17/2010 14:42	500.85	8.84		3.22
9/17/2010 14:43	493.35	11.74		7.96
9/17/2010 14:44	438.31	11.87	9.47	<< 9.97 Propane Outlet
9/17/2010 14:45	410.79	11.49	9.47	THC CH4 NMHC
9/17/2010 14:46	20.51	7.32	9.47	424.5 11.7 9.5
9/17/2010 14:47	10.51	2.40		2.46
9/17/2010 14:48	3.00	2.27	2.84	<< Zero Air Inlet
9/17/2010 14:49	-7.01	0.13	0.57	THC CH4 NMHC
9/17/2010 14:50	1033.72	0.13	0.57	-2.00 1.20 1.7
9/17/2010 14:51	1028.72	0.13	0.57	<< 1017 Propane Inlet
				THC CH4 NMHC
				1031.2 0.1 0.6

Run 3 Average Concentration	Inlet THC ppm	Outlet NMHC ppm
	1731.5	19.6

Analyzer Calibration Calculations Summary
Method 25A

EPA Protocol Gas Analyzer Calibration Data						
Instrument Range Setting {ppmv} 0 to 500						
Cylinder ID #	Calibration Gas	Conc. (ppmv)	Run No.	Date/Time	Response through Train System Loop (ppmv)	3% max Drift (% of span)(1)
55-110554182-1	Zero	0.00	R1-Pre	9/17/2010 9:04	0.00	
CC-56671	Methane	10.6	R1-Pre	9/17/2010 8:56	10.73	
CC-165357	Methane	52.3	R1-Pre	9/17/2010 8:53	52.55	
CC-56231	Methane	103.8	R1-Pre	9/17/2010 8:48	101.26	
55-110554182-1	Zero	0	R1-Pre	9/17/2010 9:04	0.00	
55-110554182-1	Zero	0.00	R1-Post	9/17/2010 11:11	0.00	0.00
CC-56671	Methane	10.6	R1-Pre	9/17/2010 8:53	10.73	
CC-56671	Methane	10.6	R1-Post	9/17/2010 11:19	11.24	0.49
55-110554182-1	Zero	0.00	R2-Pre	9/17/2010 11:11	0.00	
55-110554182-1	Zero	0.00	R2-Post	9/17/2010 12:59	0.13	0.12
CC-56671	Methane	10.6	R2-Pre	9/17/2010 11:19	11.24	
CC-56671	Methane	10.6	R2-Post	9/17/2010 13:03	11.36	0.61
55-110554182-1	Zero	0.00	R3-Pre	9/17/2010 12:59	0.13	
55-110554182-1	Zero	0.00	R3-Post	9/17/2010 14:39	0.69	0.67
CC-56671	Methane	10.6	R3-Pre	9/17/2010 13:03	11.36	
CC-56671	Methane	10.6	R3-Post	9/17/2010 14:44	11.68	0.43
Total Test Period Zero and Mid-level Drift						
55-110554182-1	Zero	0.00	R1-Pre*	9/17/2010 9:04	0.00	
55-110554182-1	Zero	0.00	R3-Post	9/17/2010 14:39	0.69	0.55
CC-56671	Methane	10.6	R1-Pre*	9/17/2010 8:53	10.73	
CC-56671	Methane	10.6	R3-Post	9/17/2010 14:44	11.68	0.91

Analyzer; Themo Environmental Instruments , available ranges (0-75, 750, 7500ppm)

(1) Method 25A, Section 8.4/9.0/13.0

Span; For calculation purposes is equal to the highest (rounded-up) calibration gas used.

Method 25A, Section 7.1.2-7.1.5

Cal. Gas ppm	% of Range
10.6	2.12
52.3	10.46
103.8	20.76

Method 25A, Section 8.4

	Response	Actual	$y=m(x)+b$	
zero	0.00	0.0	51.0	predicted mid level
Span	101.3	103.8	10.3	predicted low level
slope	0.976	=m		
y-int	0.000	=b	-2.91	mid % difference
R^2	1.000		-3.69	low % difference
	certified conc. =x			
	predicted conc. =Y			

Mid gas Differences 5% max.

Analyzer Calibration Calculations Summary
Method 25A

EPA Protocol Gas Analyzer Calibration Data						
Instrument Range Setting {ppmv} 0 to 500						
Cylinder ID #	Calibration Gas	Conc. (ppmv)	Run No.	Date/Time	Response through Train System Loop (ppmv)	3% max Drift (% of span)(1)
55-110554182-1	Zero	0.00	R1-Pre	9/17/2010 9:04	0.00	
CC-56671	NMHC	10.0	R1-Pre	9/17/2010 8:58	9.77	
CC-165357	NMHC	49.9	R1-Pre	9/17/2010 8:53	52.27	
CC-56231	NMHC	100.5	R1-Pre	9/17/2010 8:48	101.33	
55-110554182-1	Zero	0	R1-Pre	9/17/2010 9:04	0.00	
55-110554182-1	Zero	0.00	R1-Post	9/17/2010 11:11	0.00	0.00
CC-56671	NMHC	10.0	R1-Pre	9/17/2010 8:53	9.77	
CC-56671	NMHC	10.0	R1-Post	9/17/2010 11:17	9.28	-0.49
55-110554182-1	Zero	0.00	R2-Pre	9/17/2010 11:11	0.00	
55-110554182-1	Zero	0.00	R2-Post	9/17/2010 12:59	0.00	0.00
CC-56671	NMHC	10.0	R2-Pre	9/17/2010 11:17	9.28	
CC-56671	NMHC	10.0	R2-Post	9/17/2010 13:03	9.47	-0.30
55-110554182-1	Zero	0.00	R3-Pre	9/17/2010 12:59	0.00	
55-110554182-1	Zero	0.00	R3-Post	9/17/2010 14:39	0.00	0.00
CC-56671	NMHC	10.0	R3-Pre	9/17/2010 13:03	9.47	
CC-56671	NMHC	10.0	R3-Post	9/17/2010 14:44	9.47	0.19
	Total Test Period Zero and Mid-level Drift					
55-110554182-1	Zero	0.00	R1-Pre*	9/17/2010 9:04	0.00	
55-110554182-1	Zero	0.00	R3-Post	9/17/2010 14:39	0.00	0.00
CC-56671	NMHC	10.0	R1-Pre*	9/17/2010 8:53	9.77	
CC-56671	NMHC	10.0	R3-Post	9/17/2010 14:44	9.47	-0.30

Analyzer; Thermo Environmental Instruments , available ranges (0-75, 750, 7500ppm)

(1) Method 25A, Section 8.4/9.0/13.0

Span; For calculation purposes is equal to the highest (rounded-up) calibration gas used.

Method 25A, Section 7.1.2-7.1.5

Cal. Gas ppm	% of Range
10.0	1.99
49.9	9.98
100.5	20.10

Method 25A, Section 8.4

	Response	Actual	y=m(x)+b	
zero	0.00	0.0	50.3	predicted mid level
Span	101.3	100.5	10.1	predicted low level
slope	1.008	=m		
y-int	0.000	=b		
R^2	1.000			
	certified conc. =x		Mid gas Differences 5% max.	
	predicted conc. =Y		-3.93	mid % difference
			2.83	low % difference

Analyzer Calibration Calculations Summary
Method 25A

EPA Protocol Gas Analyzer Calibration Data						
Instrument Range Setting {ppmv} 0 to 10000						
Cylinder ID #	Calibration Gas	Conc. (ppmv)	Run No.	Date/Time	Response through Train System Loop (ppmv)	3% max Drift (% of span)(1)
55-110554182-1	Zero	0.00	R1-Pre	9/17/2010 8:31	-2.00	
CC-92919	THC	513.4	R1-Pre	9/17/2010 8:28	513.36	
CC-251816	THC	1017.0	R1-Pre	9/17/2010 8:25	1031.22	
CC-185119	THC	2935.0	R1-Pre	9/17/2010 8:22	2936.31	
55-110554182-1	Zero	0	R1-Pre	9/17/2010 8:31	-2.00	
55-110554182-1	Zero	0.00	R1-Post	9/17/2010 11:21	5.50	0.26
CC-251816	THC	1017.0	R1-Pre	9/17/2010 8:25	1031.22	
CC-251816	THC	1017.0	R1-Post	9/17/2010 11:24	1026.22	-0.17
55-110554182-1	Zero	0.00	R2-Pre	9/17/2010 11:21	5.50	
55-110554182-1	Zero	0.00	R2-Post	9/17/2010 13:07	9.26	0.38
CC-251816	THC	1017.0	R2-Pre	9/17/2010 11:24	1026.22	
CC-251816	THC	1017.0	R2-Post	9/17/2010 13:10	1021.22	-0.34
55-110554182-1	Zero	0.00	R3-Pre	9/17/2010 13:07	9.26	
55-110554182-1	Zero	0.00	R3-Post	9/17/2010 14:48	-2.00	-0.26
CC-251816	THC	1017.0	R3-Pre	9/17/2010 13:10	1021.22	
CC-251816	THC	1017.0	R3-Post	9/17/2010 14:50	1031.22	0.17
Total Test Period Zero and Mid-level Drift						
55-110554182-1	Zero	0.00	R1-Pre*	9/17/2010 8:31	-2.00	
55-110554182-1	Zero	0.00	R3-Post	9/17/2010 14:48	-2.00	-0.38
CC-251816	THC	1017.0	R1-Pre*	9/17/2010 8:25	1031.22	
CC-251816	THC	1017.0	R3-Post	9/17/2010 14:50	1031.22	0.00

Analyzer; JUM Model 300-1

, available ranges (0-10, 100, 1000,10000 ppm)

(1) Method 25A, Section 8.4/9.0/13.0

Span; For calculation purposes is equal to the highest (rounded-up) calibration gas used.

Method 25A, Section 7.1.2-7.1.5

Cal. Gas ppm	% of Range
513.4	5.13
1017.0	10.17
2935.0	29.35

Method 25A, Section 8.4

	Response	Actual	y=m(x)+b
zero	-2.00	0.0	1016.1 predicted mid level
Span	2936.3	2935.0	512.0 predicted low level
slope	1.001	=m	Mid gas Differences 5% max.
y-int	-2.001	=b	-1.48 mid % difference
R^2	1.000		-0.27 low % difference
	certified conc. =x		
	predicted conc. =Y		

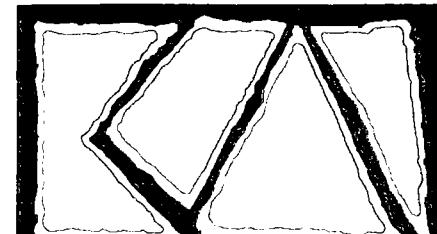
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Coating Line 2 RTO
Destruction Efficiency Tests
09/17/2010

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KOOGLER & ASSOCIATES, INC.
ENVIRONMENTAL SERVICES

KOOGLER AND ASSOCIATES, INC.
INSTRUMENTAL GAS SAMPLING FIELD DATA RECORD

PLANT	Exteria			DATE	9/17/10		
LOCATION	Miami, FL			EMISSION UNIT	RTO inlet + outlet		
TEST(s)	VOC Destruction Efficiency			SYSTEM LEAK CHECK (Limit 1 inHg/2min)			
				Init. VAC inHg	10	Final VAC inHg	10
INSTRUMENT RANGE (R) (0-XXX)				Calibration Gas Certified Concentration Value			
Instrument	Available R	Selected R	Teloger Vdc	Test	Zero / Mid-Gas	Mid-Gas	High-Gas(span)
NOx (M7E)				NOx (M7E)			
SO2 (M6C)				SO2 (M6C)			
CO (M10)				CO (M10)			
THC (M25A)	0-10,000	0-10,100	10,0	THC (M25A)	Zero Air	513.4	1017 / 2135
NMHC	0-			NMHC	Zero Air	9.97 / 49.4	103.8
O2 (M3A)				O2 (M3A)			
CO2 (M3A)				CO2 (M3A)			
TIME	Action / Comment			TIME	Action / Comment		
08:16	Zero air on inlet			11:27	1017 prop = 1028		
08:18	Zero air = 3.0			11:53	Start Run #2		
08:20	2435 prop on			12:53	End Run #2 Zero air on outlet		
08:22	2435 prop = 2955			12:58	CH ₄ = 0.3 / NMHC = 0.4		
08:24	1017 prop on			13:00	9.97 prop on		
08:25	1017 prop = 1033			13:03	CH ₄ = 11.4 / NMHC = 9.5		
08:27	513.4 prop on			13:05	Zero air on inlet		
08:28	513.4 prop = 515			13:07	Zero air = 13		
08:30	Zero air on			13:09	1017 prop on		
08:31	Zero air = 05			13:10	1017 = 1033		
08:33	Zero air on outlet			13:34	Start Run #3		
08:38	CH ₄ = 0 NMHC = 1.14			14:34	End Run #3 N ₂ on outlet		
08:41	103.8 / 100.5 NMHC 0.0 on			14:39	CH ₄ = 0.63 / NMHC = 0		
08:47	CH ₄ = 100.8 / NMHC = 101.5			14:41	9.97 prop on		
08:49	52.3 CH ₄ / 49.9 NMHC on			14:44	CH ₄ = 11.7 / NMHC = 9.5		
08:53	CH ₄ = 57.7 / NMHC = 51.9			14:45	Zero air on inlet		
08:55	10.0 CH ₄ / 9.97 NMHC on			14:47	Zero air = 10		
08:58	CH ₄ = 10.7 / NMHC = 9.8			14:49	1017 prop on		
09:00	Zero air on			14:51	1017 prop = 1028		
09:04	CH ₄ = 0.10 NMHC = 0.0						
10:05	Start Run #1						
11:04	End Run #1 Zero air on outlet						
11:11	CH ₄ = 0 / NMHC = 0						
11:14	9.97 prop on						
11:17	CH ₄ = 11.4 / NMHC = 9.5						
11:19	Zero air on inlet						
11:21	THC = 8.0						
11:23	1017 prop on						

98.91 Avg

(3)

98.39

3 r Avg

Multiple Methods Data Sheet

Plant: Exteria - RTO outlet moisture

Sample Location: Miami, FL

Control Type: RTO

Sample Type: Moisture

Date: 9/17/16

Run No.: 1

Time Start: 10:04

Time End: 11:04

Sample Time: 5/12

min/point 60 Total Mins.

Dry Bulb: °F Wet Bulb: °F VP@DP:

Bar. Pres: 29.90 "Hg Stack Pres: "Hg Ps: "H₂O

Moisture: 3 % FDA: Gas Density Factor:

Temp: °F Wind Direction: Wind Speed:

Weather: Scott Thermocouple Readout: KA-9

Sample Box No.: — Meter Box No.: KA-9

Meter Y: 0.995 @ Delta H: Pitot Corr.:

Nozzle Diameter: — inches Probe Length: 555 feet

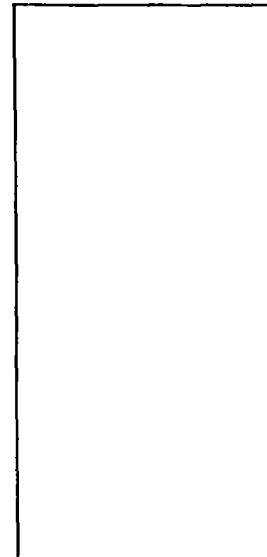
Probe Heater Setting: — Nomograph Cf: AH

Stack Dimensions: 42" inches

Stack Area: ft²

Effective Stack Area: ft²

Stack Height: 230' ft



Material Processing Rate:

Final Gas Meter Reading: 535,548 ft³

Initial Gas Meter Reading: 493,000 ft³

Total Metered Gas Volume: 42,548 ft³

Condensate Gain in Impingers: 19 mL

Weight Gain in Silica Gel: 9 g

Total Moisture Gain: 28 mL

Silica Gel Container No.: 25

Filter Number: —

Leak Check - Meter Box:

Initial: 0,000 cfm @ 6 inches Hg

Final: cfm @ inches Hg

Leak Check - Pitot Tubes:

Impact 3 "H₂O for 15 sec Stable, Leak

Static 3 "H₂O for 15 sec Stable, Leak

Test Conducted By: G. Haven K. Ulmer

O₂: % CO₂: %

Stack Test Observers: —

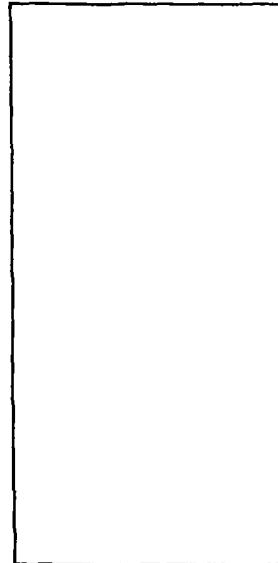
Port and Traverse Point No.	Distance from Inside Stack Wall (in.)	Clock Time	Gas Meter Reading (ft ³)	Stack Velocity Head (H ₂ O)	Meter Orifice Pressure Difference (H ₂ O)		Stack Gas Temp (°F)	Sample Box Temp (°F)	Last Impinger Temp (°F)	Meter Temp (°F)	Vacuum on Sample Train ("Hg)	Oxygen Meter Reading (%O ₂)
					Calculated	Actual						
1-1	0	493.0			1.6	1.6	—	57	68	2		
2	5							45	69	2		
3	10	99.8						47	70	2		
4	15							49	72	2		
5	20							50	73	2		
6	25							50	73	2		
7	30							50	74	2		
8	35							51	76	2		



Multiple Methods Data Sheet

Plant: Exteria RTO outlet

Sample Location:	<u>Miami, FL</u>		
Control Type:	<u>RTO</u>		
Sample Type:	<u>Moisture</u>		
Date:	<u>9/17/10</u>	Run No.:	<u>2</u>
Time Start:	<u>11:53</u>	Time End:	
Sample Time:	<u>5/17</u>	min/point	<u>60</u>
Dry Bulb:	°F	Wet Bulb:	°F VP@DP:
Bar. Pres:	<u>29.90</u> "Hg	Stack Pres:	"Hg Ps: "H ₂ O
Moisture:	<u>3</u> %	FDA:	Gas Density Factor:
Temp:	<u>88</u> °F	Wind Direction:	Wind Speed:
Weather:	<u>Scatt.</u>	Thermocouple Readout:	<u>KA-9</u>
Sample Box No.:	Meter Box No.:	<u>KA-9</u>	
Meter Y: <u>0.995</u>	@ Delta H: <u>1.59</u>	Pitot Corr.:	
Nozzle Diameter:	— inches	Probe Length:	<u>5.55</u> feet
Probe Heater Setting:	Nomograph Cf:	<u>ΔH</u>	
Stack Dimensions:	<u>42"</u>	inches	
Stack Area:		ft ²	
Effective Stack Area:		ft ²	
Stack Height:	<u>≈ 30'</u>	ft	



Material Processing Rate:

Final Gas Meter Reading:	<u>579878</u>	ft ³
Initial Gas Meter Reading:	<u>536000</u>	ft ³
Total Metered Gas Volume:	<u>43.878</u>	ft ³
Condensate Gain in Impingers:	<u>21</u>	mL
Weight Gain in Silica Gel:	<u>8</u>	g
Total Moisture Gain:	<u>29</u>	mL
Silica Gel Container No.:	<u>2</u>	
Filter Number:		

Leak Check - Meter Box:

Initial:	<u>0.000</u> cfm @	<u>7</u>	inches Hg
Final:	<u>0.000</u> cfm @	<u>5</u>	inches Hg

Leak Check - Pitot Tubes:

Impact 3 "H₂O for 15 sec: Stable, Leak
Static 3 "H₂O for 15 sec: Stable, Leak

Test Conducted By: G. Haven K. Ulmer
O₂: % CO₂: %
Stack Test Observers:

Port and Traverse Point No.	Distance from Inside Stack Wall (in.)	Clock Time	Gas Meter Reading (ft ³)	Stack Velocity Head (H ₂ O)	Meter Orifice Pressure Difference (H ₂ O)		Stack Gas Temp (°F)	Sample Box Temp (°F)	Last Impinger Temp (°F)	Meter Temp (°F)	Vacuum on Sample Train ("Hg)	Oxygen Meter Reading (%O ₂)
					Calculated	Actual						
1-1	0	36.0	7	1.6	1.6	1.6	72	73	3	52	75	3
2	5	39.4	/	/	/	/	50	73	3	52	75	3
3	16	43.0	/	/	/	/	52	74	3	52	74	3
4	15	46.8	/	/	/	/	52	74	3	51	77	3
5	20	50.4	/	/	/	/	52	74	3	51	77	3
6	25		/	/	/	/	51	77	3	50	78	3
7	30	57.7	/	/	/	/	51	77	3	77.3	Avg MT	
8	35	61.3	/	/	/	/	50	78	3			



Multiple Methods Data Sheet

Plant: Exteria RTC outlet

Sample Location: Miami, FL

Control Type: RTD

Sample Type: Moisture

Date: 9/17/10 Run No.: 3

Time Start: 13:34 Time End: 14:34

Sample Time: 5/17 min/point 60 Total Mins.

Dry Bulb: °F Wet Bulb: °F VP@DP:

Bar. Pres: 29.90 "Hg Stack Pres: "Hg Ps: "H₂O

Moisture: 3 % FDA: Gas Density Factor:

Temp: 89 °F Wind Direction: Wind Speed:

Weather: 50%T Thermocouple Readout: 14.9

Sample Box No.: Meter Box No.: 89 RA-9

Meter Y: 0.995 @ Delta H: 0.95 Pitot Corr.: 0.84

Nozzle Diameter: — inches Probe Length: 55 feet

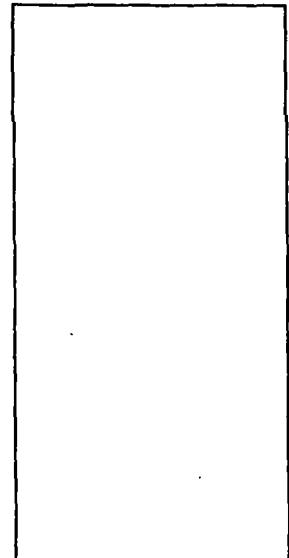
Probe Heater Setting: Nomograph Cf: AH

Stack Dimensions: 42" inches

Stack Area: ft²

Effective Stack Area: ft²

Stack Height: 30 ft



Material Processing Rate:

Final Gas Meter Reading: 624,668 ft³

Initial Gas Meter Reading: 579,994 ft³

Total Metered Gas Volume: 44,07 ft³

Condensate Gain in Impingers: 22 mL

Weight Gain in Silica Gel: 8 g

Total Moisture Gain: 30 mL

Silica Gel Container No.: AAA

Filter Number:

Leak Check - Meter Box:

Initial: 0.000 cfm @ 7 inches Hg

Final: 0.00 cfm @ 5 inches Hg

Leak Check - Pitot Tubes:

Impact 3 "H₂O for 15 sec: Stable, Leak

Static 3 "H₂O for 15 sec: Stable, Leak

Umbilical: KAK-100

Thermocouple

Probe No. —

Pitot Tube: —

Test Conducted By: G. Haver K. Ulmer

O₂: % CO₂: %

Stack Test Observers:

Port and Traverse Point No.	Distance from Inside Stack Wall (in.)	Clock Time	Gas Meter Reading (ft ³)	Stack Velocity Head (H ₂ O)	Meter Orifice Pressure Difference (H ₂ O)		Stack Gas Temp (°F)	Sample Box Temp (°F)	Last Impinger Temp (°F)	Meter Temp (°F)	Vacuum on Sample Train ("Hg)	Oxygen Meter Reading (%O ₂)
					Calculated	Actual						
1-1	0	79.9			1.6	1.6				72	75	3
2	5									52	76	3
3	10	87.5								47	76	3
4	15	91.1								48	77	3
5	20									48	77	3
6	25	98.4								48	77	3
7	30	102.0								49	78	3
8	35	105.7								49	78	3

77.4 ANG
MT



KOOGLER & ASSOCIATES, INC.
Traverse Data Sheet and Cyclonic Flow Check

Source/Plant Identification: Exteria
Location/Site: Miami, FL

Date: 9/17/10
Stack Unit: RTO outlet

RTO outlet
~~KA-SS11 PK~~
~~KAR60TC~~

Stack Diameter: 42 inches

Pitot Corr. Factor: — (Default=0.84)

Barometric Pressure: 29.90 inches Hg

Technician ID: G.H K.U

Pitot Tube Leak Check: Stable @ 3"

			Time : Run #1		Time : Run #2		Time : Run #3			
Point Number	Distance From Stack	Cyclonic Check	Stack Pressure:	-0.125	Stack Pressure:	-0.25	Stack Pressure:	-0.25	Stack Pressure:	
		Null Angle	Traverse No.		Traverse No.		Traverse No.		Traverse No.	
Total	per port	Wall	Ventile	△ P (in Hg)	Temp. F	△ P (in Hg)	Temp. F	△ P (in Hg)	Temp. F	△ P (in Hg)
1	1			0.22	209	0.19	211	0.34	213	
2	2			0.24	214	0.24	215	0.34	191	
3	3			0.28	237	0.27	218	0.33	174	
4	4			0.32	248	0.28	221	0.31	167	
5	5			0.40	250	0.30	229	0.30	158	
6	6			0.42	242	0.41	240	0.37	154	
7	1			0.45	215	0.54	225	0.55	150	
8	2			0.74	193	0.74	214	0.67	149	
9	3			0.74	174	0.87	210	0.75	149	
10	4			0.73	173	0.82	193	0.72	150	
11	5			0.45	172	0.43	185	0.59	152	
12	6			0.29	169	0.40	176	0.52	153	
13	1			0.35	220	0.35	166	0.20	231	
14	2			0.36	231	0.39	166	0.19	205	
15	3			0.38	233	0.31	178	0.21	207	
16	4			0.40	188	0.32	183	0.22	197	
17	5			0.35	163	0.38	188	0.21	195	
18	6			0.55	168	0.27	192	0.29	190	
19	1			0.72	161	0.55	203	0.49	195	
20	2			0.77	174	0.85	220	0.69	157	
21	3			0.78	151	1.0	207	0.62	159	
22	4			0.68	149	1.1	211	0.57	152	
23	5			0.73	148	0.92	205	0.50	154	
24	6			0.55	148	0.88	216	0.34	162	

T_w = Wet bulb temp.
 T_w °F : — T_w °F : ← T_w °F : — T_w °F :
 CO₂ % : 0.0 CO₂ % : 0.0 CO₂ % : 0.0 CO₂ % :
 O₂ % : 20.8 O₂ % : 20.8 O₂ % : 20.8 O₂ % :

KOOGLER & ASSOCIATES, INC.
 Traverse Data Sheet and Cyclonic Flow Check

Source/Plant Identification: Exteria

Date: 9/17/10

Location/Site: Miami, FL

Stack Unit: RTO inlet

<p style="margin: 0;">RTO Inlet</p> <p style="margin: 0; font-size: small; transform: rotate(-15deg);">KA-5510 KAK-60</p>	<p>Stack Diameter: _____ Ft. <u>44</u> inches</p> <p>Pitot Corr. Factor: <u>0.84</u> (Default=0.84)</p> <p>Barometric Pressure: <u>29.90</u> inches Hg</p> <p>Technician ID: <u>GH</u> <u>RJ</u></p> <p>Pitot Tube Leak Check: <u>Stable @ 3"</u></p>
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		Point Number	Distance From Stack	Cyclonic Check	Time : Run #1		Time : Run #2		Time : Run #3		Time :	
Total	per port				Null Angle	Traverse No.	Stack Pressure: -3.9	Traverse No.	Stack Pressure: -3.9	Traverse No.	Stack Pressure:	Traverse No.
		Wall	Vehicle	△ P (in Hg)	Temp. F	△ P (in Hg)	Temp. F	△ P (in Hg)	Temp. F	△ P (in Hg)	Temp. F	
1	1			0.25	93	0.21	95	0.31	96			
2	2			0.32	93	0.25	95	0.30	96			
3	3			0.32	93	0.30	95	0.32	96			
4	4			0.35	93	0.35	95	0.33	96			
5	5			0.37	93	0.36	95	0.33	96			
6	6			0.39	93	0.38	95	0.35	96			
7	1			0.37	93	0.37	95	0.35	96			
8	2			0.36	93	0.36	95	0.35	96			
9	3			0.36	93	0.31	95	0.33	96			
10	4			0.37	93	0.28	95	0.26	96			
11	5			0.32	93	0.24	95	0.22	96			
12	6			0.31	93	0.23	95	0.22	96			
13	1			0.30	93	0.26	95	0.27	96			
14	2			0.34	93	0.29	95	0.32	96			
15	3			0.35	93	0.33	95	0.34	96			
16	4			0.37	93	0.36	95	0.36	96			
17	5			0.38	93	0.38	95	0.36	96			
18	6			0.40	93	0.40	95	0.37	96			
19	1			0.38	93	0.37	95	0.36	96			
20	2			0.35	93	0.38	95	0.35	96			
21	3			0.35	93	0.35	95	0.30	96			
22	4			0.25	93	0.31	95	0.30	96			
23	5			0.25	93	0.25	95	0.23	96			
24	6			0.24	93	0.19	95	0.22	96			

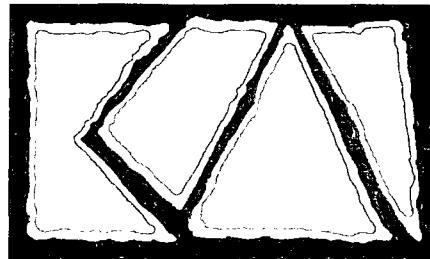
T_w = Wet bulb temp.

T _w °F:	80.0	T _w °F:	80.0	T _w °F:	80.0	T _w °F:	
CO ₂ %:	0.0	CO ₂ %:	0.0	CO ₂ %:	0.0	CO ₂ %:	
O ₂ %:	20.8	O ₂ %:	20.8	O ₂ %:	20.8	O ₂ %:	

B-1

Plant Operating Data

**PLANT
OPERATING
LOGS
A
N
D
RTO
TEMPERATURES**



KOOGLER & ASSOCIATES, INC.
ENVIRONMENTAL SERVICES

Nailite International, Inc
Facility ID: 0250407

2010 Destruction Efficiency Testing Matrix
Friday 09/17/2010-Destruction Testing

*****LINE 2*****

Trial 1 Line 2*		Color Code	Panel	Tentative start time
Booth 1	tbd	Cape Cod Gray	scrap	8:00 a.m.-9:10 a.m.

Trial 2 Line 2*		Color Code	Panel	Tentative start time
Booth 1	tbd	Cape Cod Gray	scrap	9:40 a.m.-10:50 a.m.

Trial 3 Line 2*		Color Code	Panel	Tentative start time
Booth 1	tbd	Cape Cod Gray	scrap	11:20 a.m.-12:30 a.m.

***applied at very low mileage**

scrap material stored in Gravity rack 18

Nailite International, Inc
Facility ID: 0250407

2010 Capture and Destruction Testing Notes

- 1) Each trial will run for approximately 1 hour and 10 minutes
- 2) **(3) Destruction effeciency test trials will be conducted on Friday 09/17/2010 -L1- lowest temp/worst case scenario**
- 3) The paint line must not stop at any point during the timed trial
- 4) Any reduction or modifications to the coatings must be recorded
- 5) Paintline personnel must be ready at the appointed trial times
- 6) Breaks will be given in between trial runs but no interuptions will be permitted during the trials.
- 7) Coating usage measurements must be made in the paint kitchen just before the test begins and just after the test finishes.
- 8) Any adjustments made to the coating must be recorded
- 9) **No painting on Line 1 during day shift on Friday 09/17/2010**
- 10) **Fans for both lines must be left on at all times-even when only 1 line is being tested**
- 11) Scrap coatings may be used for destruction trials on Tuesday 09/17/2010

Test 1

Gallons of Booth 1 paint used**	21.00
Gallons of toluene used	9.00
Gallons of hisol used	0.00
Gallons of acetone used	0.00
Total fluid applied	30.00
average RTO combustion chamber temperature	1529

Test 2

Gallons of Booth 1 paint used**	16.90
Gallons of toluene used	9.10
Gallons of hisol used	0.00
Gallons of acetone used	0.00
Total fluid applied	26.00
average RTO combustion chamber temperature	1544

Test 3

Gallons of Booth 1 paint used**	22.62
Gallons of toluene used	16.38
Gallons of hisol used	0.00
Gallons of acetone used	0.00
Total fluid applied	39.00
average RTO combustion chamber temperature	1560

** Cape Cod Gray used-see MSDS

Nailite International, Inc
Facility ID: 0250407

2010 Destruction Efficiency Testing

Friday 09/17/2010

Trial 1

Paint Line 2

Product Name: Cape Cod Gray

Booth #	1
Nailite Coating Name*	Cape Cod Gray
Nailite Color Number	tbd
Manufacturer	Strathmore
Begin Trial Time	10:05
End Trial Time	11:05
Begin Trial Volume (Reduced Paint-gal)	54
End Trial Volume (Reduced Paint-gal)	24
Volume of Reduced Paint Used-gal	30
Cut Ratio (expressed as % solvent)	30
Cut Ratio (expressed as % paint)	70
% Toluene used as % of total reducer	100
% Hisol used as % of total reducer	0
% Acetone used as % of total reducer	0
Volume of Paint used (nonreduced)	21
Volume of Reducer-Toluene	9
Volume of Reducer-Hisol Used	0
Volume of Reducer-Acetone	0

*See attached MSDS for coating information, VOC composition etc.

PAINT LINE 2 SUMMARY PAINT LINE 2 SUMMARY PAINT LINE 2 SUMMARY

Gallons of Booth 1 paint used**	21.00
Gallons of toluene used	9.00
Gallons of hisol used	0.00
Gallons of acetone used	0.00
Total fluid applied	30.00

Time	eZtrend QXe - gas on/off	eZtrend QXe - p2 run mode	eZtrend QXe - p1 ave. comb temp.
Fri Sep 17 2010 10:05:07.5000	-0.48	2.0864	1544
Fri Sep 17 2010 10:05:15.0000	-0.48	2.0857	1544
Fri Sep 17 2010 10:05:22.5000	-0.48	2.0861	1544
Fri Sep 17 2010 10:05:37.5000	-0.48	2.0864	1544
Fri Sep 17 2010 10:05:45.0000	-0.48	2.0864	1544
Fri Sep 17 2010 10:05:52.5000	-0.48	2.0861	1544
Fri Sep 17 2010 10:06:07.5000	-0.48	2.0861	1544
Fri Sep 17 2010 10:06:15.0000	-0.48	2.0861	1544
Fri Sep 17 2010 10:06:22.5000	-0.48	2.0857	1543
Fri Sep 17 2010 10:06:37.5000	-0.48	2.0864	1543
Fri Sep 17 2010 10:06:45.0000	-0.48	2.0867	1543
Fri Sep 17 2010 10:06:52.5000	-0.48	2.0864	1543
Fri Sep 17 2010 10:07:07.5000	-0.48	2.0851	1543
Fri Sep 17 2010 10:07:15.0000	-0.48	2.0861	1543
Fri Sep 17 2010 10:07:22.5000	-0.48	2.0861	1543
Fri Sep 17 2010 10:07:37.5000	-0.48	2.0861	1543
Fri Sep 17 2010 10:07:45.0000	-0.48	2.0864	1543
Fri Sep 17 2010 10:07:52.5000	-0.48	2.0864	1543
Fri Sep 17 2010 10:08:07.5000	-0.48	2.0861	1543
Fri Sep 17 2010 10:08:15.0000	-0.48	2.0861	1543
Fri Sep 17 2010 10:08:22.5000	-0.48	2.0857	1544
Fri Sep 17 2010 10:08:37.5000	-0.48	2.0861	1544
Fri Sep 17 2010 10:08:45.0000	-0.48	2.0861	1544
Fri Sep 17 2010 10:08:52.5000	-0.48	2.0861	1544
Fri Sep 17 2010 10:09:07.5000	-0.48	2.0864	1544
Fri Sep 17 2010 10:09:15.0000	-0.48	2.0857	1544
Fri Sep 17 2010 10:09:22.5000	5.006	2.0864	1543
Fri Sep 17 2010 10:09:37.5000	-0.48	2.0861	1543
Fri Sep 17 2010 10:09:45.0000	-0.48	2.0857	1543
Fri Sep 17 2010 10:09:52.5000	-0.48	2.0861	1543
Fri Sep 17 2010 10:10:07.5000	-0.48	2.0867	1543
Fri Sep 17 2010 10:10:15.0000	-0.48	2.0847	1543
Fri Sep 17 2010 10:10:22.5000	-0.48	2.0864	1542
Fri Sep 17 2010 10:10:37.5000	-0.48	2.0861	1542
Fri Sep 17 2010 10:10:45.0000	-0.48	2.0861	1542
Fri Sep 17 2010 10:10:52.5000	-0.48	2.0861	1542
Fri Sep 17 2010 10:11:07.5000	-0.48	2.0861	1542
Fri Sep 17 2010 10:11:15.0000	-0.48	2.0857	1542
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Fri Sep 17 2010 10:12:07.5000	-0.48	2.0861	1541
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Fri Sep 17 2010 10:12:22.5000	-0.48	2.0864	1541
Fri Sep 17 2010 10:12:37.5000	-0.48	2.0861	1541
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Fri Sep 17 2010 10:13:15.0000	-0.48	2.0857	1541
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Fri Sep 17 2010 10:13:37.5000	-0.48	2.0857	1540
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Fri Sep 17 2010 10:15:37.5000	-0.48	2.0861	1536
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Fri Sep 17 2010 10:16:37.5000	-0.48	2.0874	1536
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Fri Sep 17 2010 10:20:15.0000	-0.48	2.0864	1533
Fri Sep 17 2010 10:20:22.5000	-0.48	2.0861	1533
Fri Sep 17 2010 10:20:37.5000	-0.48	2.0857	1533
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Fri Sep 17 2010 10:22:37.5000	-0.48	2.0861	1531
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Fri Sep 17 2010 10:25:22.5000	-0.48	2.0857	1530
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Fri Sep 17 2010 10:48:37.5000	-0.48	2.0898	1524
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Fri Sep 17 2010 10:49:22.5000	-0.48	2.0841	1524
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Fri Sep 17 2010 10:49:45.0000	-0.48	2.0847	1524
Fri Sep 17 2010 10:49:52.5000	-0.48	2.0851	1524
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Fri Sep 17 2010 10:50:37.5000	-0.48	2.0827	1523
Fri Sep 17 2010 10:50:45.0000	-0.48	2.0861	1523
Fri Sep 17 2010 10:50:52.5000	-0.48	2.0894	1523
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Fri Sep 17 2010 10:51:22.5000	-0.48	2.0851	1523
Fri Sep 17 2010 10:51:37.5000	-0.48	2.0857	1523
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Fri Sep 17 2010 10:51:52.5000	-0.48	2.0861	1523
Fri Sep 17 2010 10:52:07.5000	-0.48	2.0851	1523
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Fri Sep 17 2010 10:52:22.5000	-0.48	2.0821	1524
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Fri Sep 17 2010 10:53:07.5000	-0.48	2.0827	1524
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Fri Sep 17 2010 10:53:22.5000	-0.48	2.0827	1525
Fri Sep 17 2010 10:53:37.5000	-0.48	2.0894	1525
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Fri Sep 17 2010 10:54:07.5000	-0.48	2.0797	1525
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Fri Sep 17 2010 10:54:22.5000	5.006	2.0898	1524
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Fri Sep 17 2010 10:55:37.5000	-0.48	2.0877	1523
Fri Sep 17 2010 10:55:45.0000	-0.48	2.0857	1523
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Fri Sep 17 2010 10:57:22.5000	-0.48	2.0861	1524
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Fri Sep 17 2010 10:57:52.5000	-0.48	2.0861	1524
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Fri Sep 17 2010 10:58:15.0000	-0.48	2.0908	1524
Fri Sep 17 2010 10:58:22.5000	5.005	2.0867	1523
Fri Sep 17 2010 10:58:37.5000	5.006	2.0864	1523
Fri Sep 17 2010 10:58:45.0000	-0.48	2.0861	1523
Fri Sep 17 2010 10:58:52.5000	-0.48	2.0877	1523
Fri Sep 17 2010 10:59:07.5000	-0.48	2.0908	1523
Fri Sep 17 2010 10:59:15.0000	-0.48	2.0814	1523
Fri Sep 17 2010 10:59:22.5000	-0.48	2.0831	1523
Fri Sep 17 2010 10:59:37.5000	-0.48	2.0857	1523
Fri Sep 17 2010 10:59:45.0000	-0.48	2.0891	1523
Fri Sep 17 2010 10:59:52.5000	-0.48	2.0877	1523
Fri Sep 17 2010 11:00:07.5000	-0.48	2.0867	1523
Fri Sep 17 2010 11:00:15.0000	-0.48	2.0864	1523
Fri Sep 17 2010 11:00:22.5000	-0.48	2.0867	1524
Fri Sep 17 2010 11:00:37.5000	-0.48	2.0894	1524
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Fri Sep 17 2010 11:01:15.0000	-0.48	2.0867	1524
Fri Sep 17 2010 11:01:22.5000	-0.48	2.0827	1525
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Fri Sep 17 2010 11:01:52.5000	-0.48	2.0831	1525
Fri Sep 17 2010 11:02:07.5000	-0.48	2.0837	1525
Fri Sep 17 2010 11:02:15.0000	-0.48	2.0837	1525
Fri Sep 17 2010 11:02:22.5000	-0.48	2.0851	1524
Fri Sep 17 2010 11:02:37.5000	5.006	2.0877	1524
Fri Sep 17 2010 11:02:45.0000	-0.48	2.0837	1524
Fri Sep 17 2010 11:02:52.5000	-0.48	2.0837	1524
Fri Sep 17 2010 11:03:07.5000	-0.48	2.0861	1524
Fri Sep 17 2010 11:03:15.0000	-0.48	2.0827	1524
Fri Sep 17 2010 11:03:22.5000	-0.48	2.0911	1523
Fri Sep 17 2010 11:03:37.5000	-0.48	2.0841	1523
Fri Sep 17 2010 11:03:45.0000	-0.48	2.0864	1523

Fri Sep 17 2010 11:03:52.5000	-0.48	2.0811	1523
Fri Sep 17 2010 11:04:07.5000	-0.48	2.0898	1523
Fri Sep 17 2010 11:04:15.0000	-0.48	2.0867	1523
Fri Sep 17 2010 11:04:22.5000	-0.48	2.0894	1524
Fri Sep 17 2010 11:04:37.5000	-0.48	2.0881	1524
Fri Sep 17 2010 11:04:45.0000	-0.48	2.0881	1524
Fri Sep 17 2010 11:04:52.5000	-0.48	2.0861	1524
Fri Sep 17 2010 11:05:07.5000	-0.48	2.0841	1524
Fri Sep 17 2010 11:05:15.0000	-0.48	2.0877	1524
Fri Sep 17 2010 11:05:22.5000	-0.48	2.0851	1524
Fri Sep 17 2010 11:05:37.5000	-0.48	2.0898	1524
Fri Sep 17 2010 11:05:45.0000	5.006	2.0844	1524
Fri Sep 17 2010 11:05:52.5000	5.006	2.0851	1524
average			1529

Nailite International, Inc
Facility ID: 0250407

2009 Destruction Efficiency Testing

Friday 09/17/2010

Trial 2

Paint Line 2

Product Name: Cape Cod Gray

Booth #	1
Nailite Coating Name*	Cape Cod Gray
Nailite Color Number	tbd
Manufacturer	Strathmore
Begin Trial Time	12:00
End Trial Time	1:00
Begin Trial Volume (Reduced Paint-gal)	71
End Trial Volume (Reduced Paint-gal)	45
Volume of Reduced Paint Used-gal	26
Cut Ratio (expressed as % solvent)	35
Cut Ratio (expressed as % paint)	65
% Toluene used as % of total reducer	100
% Hisol used as % of total reducer	0
% Acetone used as % of total reducer	0
Volume of Paint used (nonreduced)	16.9
Volume of Reducer-Toluene	9.1
Volume of Reducer-Hisol Used	0
Volume of Reducer-Acetone	0

*See attached MSDS for coating information, VOC composition etc.

PAINT LINE 2 SUMMARY PAINT LINE 2 SUMMARY PAINT LINE 2 SUMMARY

Gallons of Booth 1 paint used**	16.90
Gallons of toluene used	9.10
Gallons of hisol used	0.00
Gallons of acetone used	0.00
Total fluid applied	26.00

Time	eZtrend QXe - gas on/off	eZtrend QXe - p2 run mode	eZtrend QXe - p1 ave. comb temp.
Fri Sep 17 2010 12:00:07.5000	-0.48	2.0978	1520
Fri Sep 17 2010 12:00:15.0000	-0.48	2.0931	1520
Fri Sep 17 2010 12:00:22.5000	-0.48	2.075	1519
Fri Sep 17 2010 12:00:37.5000	-0.48	2.0426	1519
Fri Sep 17 2010 12:00:45.0000	-0.48	2.072	1519
Fri Sep 17 2010 12:00:52.5000	-0.48	2.067	1519
Fri Sep 17 2010 12:01:07.5000	-0.48	2.053	1519
Fri Sep 17 2010 12:01:15.0000	-0.48	2.0831	1519
Fri Sep 17 2010 12:01:22.5000	-0.48	2.0804	1520
Fri Sep 17 2010 12:01:37.5000	-0.48	2.0827	1520
Fri Sep 17 2010 12:01:45.0000	-0.48	2.0851	1520
Fri Sep 17 2010 12:01:52.5000	-0.48	2.0934	1520
Fri Sep 17 2010 12:02:07.5000	-0.48	2.1005	1520
Fri Sep 17 2010 12:02:15.0000	-0.48	2.0894	1520
Fri Sep 17 2010 12:02:22.5000	-0.48	2.1108	1522
Fri Sep 17 2010 12:02:37.5000	-0.48	2.0861	1522
Fri Sep 17 2010 12:02:45.0000	-0.48	2.0847	1522
Fri Sep 17 2010 12:02:52.5000	-0.48	2.0767	1522
Fri Sep 17 2010 12:03:07.5000	-0.48	2.1215	1522
Fri Sep 17 2010 12:03:15.0000	-0.48	2.1302	1522
Fri Sep 17 2010 12:03:22.5000	-0.48	2.0587	1521
Fri Sep 17 2010 12:03:37.5000	-0.48	2.1075	1521
Fri Sep 17 2010 12:03:45.0000	5.003	2.0837	1521
Fri Sep 17 2010 12:03:52.5000	-0.48	2.0864	1521
Fri Sep 17 2010 12:04:07.5000	-0.48	2.071	1521
Fri Sep 17 2010 12:04:15.0000	-0.48	2.1145	1521
Fri Sep 17 2010 12:04:22.5000	-0.48	2.0981	1521
Fri Sep 17 2010 12:04:37.5000	-0.48	2.1008	1521
Fri Sep 17 2010 12:04:45.0000	-0.48	2.1198	1521
Fri Sep 17 2010 12:04:52.5000	-0.48	2.0874	1521
Fri Sep 17 2010 12:05:07.5000	-0.48	2.0847	1521
Fri Sep 17 2010 12:05:15.0000	-0.48	2.0807	1521
Fri Sep 17 2010 12:05:22.5000	-0.48	2.0857	1523
Fri Sep 17 2010 12:05:37.5000	-0.48	2.0781	1523
Fri Sep 17 2010 12:05:45.0000	-0.48	2.0837	1523
Fri Sep 17 2010 12:05:52.5000	-0.48	2.1018	1523
Fri Sep 17 2010 12:06:07.5000	-0.48	2.0757	1523
Fri Sep 17 2010 12:06:15.0000	-0.48	2.054	1523
Fri Sep 17 2010 12:06:22.5000	-0.48	2.0948	1525
Fri Sep 17 2010 12:06:37.5000	-0.48	2.0717	1525
Fri Sep 17 2010 12:06:45.0000	-0.48	2.1135	1525
Fri Sep 17 2010 12:06:52.5000	-0.48	2.1382	1525
Fri Sep 17 2010 12:07:07.5000	-0.48	2.1165	1525
Fri Sep 17 2010 12:07:15.0000	-0.48	2.0908	1525
Fri Sep 17 2010 12:07:22.5000	-0.48	2.0951	1526
Fri Sep 17 2010 12:07:37.5000	-0.48	2.1122	1526
Fri Sep 17 2010 12:07:45.0000	-0.48	1.9891	1526
Fri Sep 17 2010 12:07:52.5000	-0.48	2.0707	1526
Fri Sep 17 2010 12:08:07.5000	-0.48	2.0948	1526
Fri Sep 17 2010 12:08:15.0000	-0.48	2.1205	1526
Fri Sep 17 2010 12:08:22.5000	-0.48	2.1175	1525
Fri Sep 17 2010 12:08:37.5000	-0.48	2.0663	1525
Fri Sep 17 2010 12:08:45.0000	-0.48	2.1065	1525
Fri Sep 17 2010 12:08:52.5000	-0.48	2.0951	1525
Fri Sep 17 2010 12:09:07.5000	-0.48	2.0811	1525
Fri Sep 17 2010 12:09:15.0000	-0.48	2.1021	1525
Fri Sep 17 2010 12:09:22.5000	-0.48	2.0908	1526
Fri Sep 17 2010 12:09:37.5000	-0.48	2.1376	1526
Fri Sep 17 2010 12:09:45.0000	-0.48	2.0928	1526

Fri Sep 17 2010 12:09:52.5000	-0.48	2.075	1526
Fri Sep 17 2010 12:10:07.5000	-0.48	2.1269	1526
Fri Sep 17 2010 12:10:15.0000	-0.48	2.1095	1526
Fri Sep 17 2010 12:10:22.5000	-0.48	2.07	1528
Fri Sep 17 2010 12:10:37.5000	-0.48	2.077	1528
Fri Sep 17 2010 12:10:45.0000	-0.48	2.0841	1528
Fri Sep 17 2010 12:10:52.5000	-0.48	2.0921	1528
Fri Sep 17 2010 12:11:07.5000	-0.48	2.068	1528
Fri Sep 17 2010 12:11:15.0000	-0.48	2.0984	1528
Fri Sep 17 2010 12:11:22.5000	-0.48	2.0981	1529
Fri Sep 17 2010 12:11:37.5000	-0.48	2.0837	1529
Fri Sep 17 2010 12:11:45.0000	-0.48	2.1068	1529
Fri Sep 17 2010 12:11:52.5000	-0.48	2.1051	1529
Fri Sep 17 2010 12:12:07.5000	-0.48	2.0877	1529
Fri Sep 17 2010 12:12:15.0000	-0.48	2.0653	1529
Fri Sep 17 2010 12:12:22.5000	-0.48	2.0844	1529
Fri Sep 17 2010 12:12:37.5000	-0.48	2.0857	1529
Fri Sep 17 2010 12:12:45.0000	-0.48	2.0861	1529
Fri Sep 17 2010 12:12:52.5000	-0.48	2.0931	1529
Fri Sep 17 2010 12:13:07.5000	-0.48	2.1215	1529
Fri Sep 17 2010 12:13:15.0000	-0.48	2.0964	1529
Fri Sep 17 2010 12:13:22.5000	-0.48	2.069	1530
Fri Sep 17 2010 12:13:37.5000	-0.48	2.1138	1530
Fri Sep 17 2010 12:13:45.0000	-0.48	2.0567	1530
Fri Sep 17 2010 12:13:52.5000	-0.48	2.0674	1530
Fri Sep 17 2010 12:14:07.5000	-0.48	2.0851	1530
Fri Sep 17 2010 12:14:15.0000	-0.48	2.0984	1530
Fri Sep 17 2010 12:14:22.5000	-0.48	2.0978	1533
Fri Sep 17 2010 12:14:37.5000	-0.48	2.0988	1533
Fri Sep 17 2010 12:14:45.0000	-0.48	2.0787	1533
Fri Sep 17 2010 12:14:52.5000	-0.48	2.0864	1533
Fri Sep 17 2010 12:15:07.5000	-0.48	2.0911	1533
Fri Sep 17 2010 12:15:15.0000	-0.48	2.1005	1533
Fri Sep 17 2010 12:15:22.5000	-0.48	2.0657	1535
Fri Sep 17 2010 12:15:37.5000	-0.48	2.0687	1535
Fri Sep 17 2010 12:15:45.0000	-0.48	2.075	1535
Fri Sep 17 2010 12:15:52.5000	-0.48	2.0791	1535
Fri Sep 17 2010 12:16:07.5000	-0.48	2.061	1535
Fri Sep 17 2010 12:16:15.0000	-0.48	2.0928	1535
Fri Sep 17 2010 12:16:22.5000	-0.48	2.1078	1535
Fri Sep 17 2010 12:16:37.5000	-0.48	2.1138	1535
Fri Sep 17 2010 12:16:45.0000	-0.48	2.0754	1535
Fri Sep 17 2010 12:16:52.5000	-0.48	2.1138	1535
Fri Sep 17 2010 12:17:07.5000	-0.48	2.0807	1535
Fri Sep 17 2010 12:17:15.0000	-0.48	2.0831	1535
Fri Sep 17 2010 12:17:22.5000	-0.48	2.0998	1535
Fri Sep 17 2010 12:17:37.5000	-0.48	2.0289	1535
Fri Sep 17 2010 12:17:45.0000	-0.48	2.0767	1535
Fri Sep 17 2010 12:17:52.5000	-0.48	2.0068	1535
Fri Sep 17 2010 12:18:07.5000	-0.48	2.0767	1535
Fri Sep 17 2010 12:18:15.0000	-0.48	2.1312	1535
Fri Sep 17 2010 12:18:22.5000	-0.48	2.1108	1537
Fri Sep 17 2010 12:18:37.5000	-0.48	2.0891	1537
Fri Sep 17 2010 12:18:45.0000	-0.48	2.0095	1537
Fri Sep 17 2010 12:18:52.5000	-0.48	2.2128	1537
Fri Sep 17 2010 12:19:07.5000	-0.48	2.1506	1537
Fri Sep 17 2010 12:19:15.0000	-0.48	2.0419	1537
Fri Sep 17 2010 12:19:22.5000	-0.48	1.9664	1538
Fri Sep 17 2010 12:19:37.5000	-0.48	2.0978	1538
Fri Sep 17 2010 12:19:45.0000	-0.48	2.068	1538

Fri Sep 17 2010 12:19:52.5000	-0.48	2.0754	1538
Fri Sep 17 2010 12:20:07.5000	-0.48	2.1005	1538
Fri Sep 17 2010 12:20:15.0000	-0.48	2.0831	1538
Fri Sep 17 2010 12:20:22.5000	-0.48	2.1299	1538
Fri Sep 17 2010 12:20:37.5000	-0.48	2.0754	1538
Fri Sep 17 2010 12:20:45.0000	-0.48	1.9423	1538
Fri Sep 17 2010 12:20:52.5000	-0.48	2.06	1538
Fri Sep 17 2010 12:21:07.5000	-0.48	2.071	1538
Fri Sep 17 2010 12:21:15.0000	-0.48	2.0122	1538
Fri Sep 17 2010 12:21:22.5000	-0.48	2.1071	1539
Fri Sep 17 2010 12:21:37.5000	-0.48	2.1158	1539
Fri Sep 17 2010 12:21:45.0000	-0.48	2.1346	1539
Fri Sep 17 2010 12:21:52.5000	-0.48	2.1282	1539
Fri Sep 17 2010 12:22:07.5000	-0.48	2.072	1539
Fri Sep 17 2010 12:22:15.0000	-0.48	2.0687	1539
Fri Sep 17 2010 12:22:22.5000	-0.48	2.1175	1541
Fri Sep 17 2010 12:22:37.5000	-0.48	2.0884	1541
Fri Sep 17 2010 12:22:45.0000	-0.48	2.0734	1541
Fri Sep 17 2010 12:22:52.5000	-0.48	2.074	1541
Fri Sep 17 2010 12:23:07.5000	-0.48	2.0727	1541
Fri Sep 17 2010 12:23:15.0000	-0.48	2.0988	1541
Fri Sep 17 2010 12:23:22.5000	-0.48	2.0724	1543
Fri Sep 17 2010 12:23:37.5000	-0.48	2.0687	1543
Fri Sep 17 2010 12:23:45.0000	-0.48	2.1055	1543
Fri Sep 17 2010 12:23:52.5000	-0.48	2.0898	1543
Fri Sep 17 2010 12:24:07.5000	-0.48	2.0938	1543
Fri Sep 17 2010 12:24:15.0000	-0.48	2.0898	1543
Fri Sep 17 2010 12:24:22.5000	-0.48	2.0944	1543
Fri Sep 17 2010 12:24:37.5000	-0.48	2.0831	1543
Fri Sep 17 2010 12:24:45.0000	-0.48	2.1085	1543
Fri Sep 17 2010 12:24:52.5000	-0.48	2.0971	1543
Fri Sep 17 2010 12:25:07.5000	-0.48	2.1978	1543
Fri Sep 17 2010 12:25:15.0000	-0.48	2.1376	1543
Fri Sep 17 2010 12:25:22.5000	-0.48	2.0877	1543
Fri Sep 17 2010 12:25:37.5000	-0.48	2.1075	1543
Fri Sep 17 2010 12:25:45.0000	-0.48	2.0195	1543
Fri Sep 17 2010 12:25:52.5000	-0.48	2.071	1543
Fri Sep 17 2010 12:26:07.5000	-0.48	2.1158	1543
Fri Sep 17 2010 12:26:15.0000	-0.48	2.0647	1543
Fri Sep 17 2010 12:26:22.5000	-0.48	2.0814	1544
Fri Sep 17 2010 12:26:37.5000	-0.48	2.0938	1544
Fri Sep 17 2010 12:26:45.0000	-0.48	2.0884	1544
Fri Sep 17 2010 12:26:52.5000	-0.48	2.0567	1544
Fri Sep 17 2010 12:27:07.5000	-0.48	2.0496	1544
Fri Sep 17 2010 12:27:15.0000	-0.48	2.0837	1544
Fri Sep 17 2010 12:27:22.5000	-0.48	2.0951	1546
Fri Sep 17 2010 12:27:37.5000	-0.48	2.0684	1546
Fri Sep 17 2010 12:27:45.0000	-0.48	2.0898	1546
Fri Sep 17 2010 12:27:52.5000	-0.48	2.0864	1546
Fri Sep 17 2010 12:28:07.5000	-0.48	2.0938	1546
Fri Sep 17 2010 12:28:15.0000	-0.48	2.0914	1546
Fri Sep 17 2010 12:28:22.5000	-0.48	2.061	1546
Fri Sep 17 2010 12:28:37.5000	-0.48	2.0827	1546
Fri Sep 17 2010 12:28:45.0000	-0.48	2.0934	1546
Fri Sep 17 2010 12:28:52.5000	-0.48	2.072	1546
Fri Sep 17 2010 12:29:07.5000	-0.48	2.0934	1546
Fri Sep 17 2010 12:29:15.0000	-0.48	2.0189	1546
Fri Sep 17 2010 12:29:22.5000	-0.48	2.0145	1546
Fri Sep 17 2010 12:29:37.5000	-0.48	2.0657	1546
Fri Sep 17 2010 12:29:45.0000	-0.48	2.1078	1546

Fri Sep 17 2010 12:29:52.5000	-0.48	2.0443	1546
Fri Sep 17 2010 12:30:07.5000	-0.48	2.0968	1546
Fri Sep 17 2010 12:30:15.0000	-0.48	2.1192	1546
Fri Sep 17 2010 12:30:22.5000	-0.48	2.1165	1547
Fri Sep 17 2010 12:30:37.5000	-0.48	2.1055	1547
Fri Sep 17 2010 12:30:45.0000	-0.48	2.065	1547
Fri Sep 17 2010 12:30:52.5000	-0.48	1.9878	1547
Fri Sep 17 2010 12:31:07.5000	-0.48	1.965	1547
Fri Sep 17 2010 12:31:15.0000	-0.48	2.0911	1547
Fri Sep 17 2010 12:31:22.5000	-0.48	2.1529	1550
Fri Sep 17 2010 12:31:37.5000	-0.48	2.064	1550
Fri Sep 17 2010 12:31:45.0000	-0.48	2.07	1550
Fri Sep 17 2010 12:31:52.5000	-0.48	2.1289	1550
Fri Sep 17 2010 12:32:07.5000	-0.48	2.0088	1550
Fri Sep 17 2010 12:32:15.0000	-0.48	2.062	1550
Fri Sep 17 2010 12:32:22.5000	-0.48	2.0617	1550
Fri Sep 17 2010 12:32:37.5000	-0.48	2.0182	1550
Fri Sep 17 2010 12:32:45.0000	-0.48	2.0229	1550
Fri Sep 17 2010 12:32:52.5000	-0.48	2.0971	1550
Fri Sep 17 2010 12:33:07.5000	-0.48	2.1352	1550
Fri Sep 17 2010 12:33:15.0000	-0.48	2.0249	1550
Fri Sep 17 2010 12:33:22.5000	-0.48	2.1533	1550
Fri Sep 17 2010 12:33:37.5000	-0.48	2.0791	1550
Fri Sep 17 2010 12:33:45.0000	-0.48	2.046	1550
Fri Sep 17 2010 12:33:52.5000	-0.48	1.9617	1550
Fri Sep 17 2010 12:34:07.5000	-0.48	2.2285	1550
Fri Sep 17 2010 12:34:15.0000	-0.48	2.163	1550
Fri Sep 17 2010 12:34:22.5000	-0.48	2.0122	1550
Fri Sep 17 2010 12:34:37.5000	-0.48	2.0847	1550
Fri Sep 17 2010 12:34:45.0000	-0.48	2.0811	1550
Fri Sep 17 2010 12:34:52.5000	-0.48	2.1509	1550
Fri Sep 17 2010 12:35:07.5000	-0.48	2.1031	1550
Fri Sep 17 2010 12:35:15.0000	-0.48	2.1901	1550
Fri Sep 17 2010 12:35:22.5000	-0.48	2.2439	1552
Fri Sep 17 2010 12:35:37.5000	-0.48	2.0339	1552
Fri Sep 17 2010 12:35:45.0000	-0.48	2.0687	1552
Fri Sep 17 2010 12:35:52.5000	-0.48	2.0353	1552
Fri Sep 17 2010 12:36:07.5000	-0.48	2.1356	1552
Fri Sep 17 2010 12:36:15.0000	-0.48	2.0215	1552
Fri Sep 17 2010 12:36:22.5000	-0.48	2.1994	1552
Fri Sep 17 2010 12:36:37.5000	-0.48	2.1025	1552
Fri Sep 17 2010 12:36:45.0000	-0.48	1.9921	1552
Fri Sep 17 2010 12:36:52.5000	-0.48	2.0704	1552
Fri Sep 17 2010 12:37:07.5000	-0.48	2.2175	1552
Fri Sep 17 2010 12:37:15.0000	-0.48	2.1235	1552
Fri Sep 17 2010 12:37:22.5000	-0.48	2.0587	1552
Fri Sep 17 2010 12:37:37.5000	-0.48	2.1372	1552
Fri Sep 17 2010 12:37:45.0000	-0.48	2.0493	1552
Fri Sep 17 2010 12:37:52.5000	-0.48	2.0851	1552
Fri Sep 17 2010 12:38:07.5000	-0.48	2.2382	1552
Fri Sep 17 2010 12:38:15.0000	-0.48	2.1927	1552
Fri Sep 17 2010 12:38:22.5000	-0.48	2.1376	1553
Fri Sep 17 2010 12:38:37.5000	-0.48	2.0202	1553
Fri Sep 17 2010 12:38:45.0000	-0.48	2.1015	1553
Fri Sep 17 2010 12:38:52.5000	-0.48	2.1924	1553
Fri Sep 17 2010 12:39:07.5000	-0.48	2.0493	1553
Fri Sep 17 2010 12:39:15.0000	-0.48	2.1523	1553
Fri Sep 17 2010 12:39:22.5000	-0.48	2.1376	1554
Fri Sep 17 2010 12:39:37.5000	-0.48	2.1546	1554
Fri Sep 17 2010 12:39:45.0000	-0.48	2.1038	1554

Fri Sep 17 2010 12:39:52.5000	-0.48	2.1302	1554
Fri Sep 17 2010 12:40:07.5000	-0.48	2.0249	1554
Fri Sep 17 2010 12:40:15.0000	-0.48	2.1212	1554
Fri Sep 17 2010 12:40:22.5000	-0.48	2.0286	1555
Fri Sep 17 2010 12:40:37.5000	-0.48	2.168	1555
Fri Sep 17 2010 12:40:45.0000	-0.48	2.1446	1555
Fri Sep 17 2010 12:40:52.5000	-0.48	2.1422	1555
Fri Sep 17 2010 12:41:07.5000	-0.48	2.2335	1555
Fri Sep 17 2010 12:41:15.0000	-0.48	2.2897	1555
Fri Sep 17 2010 12:41:22.5000	-0.48	2.1489	1554
Fri Sep 17 2010 12:41:37.5000	-0.48	2.0476	1554
Fri Sep 17 2010 12:41:45.0000	-0.48	2.069	1554
Fri Sep 17 2010 12:41:52.5000	-0.48	2.0647	1554
Fri Sep 17 2010 12:42:07.5000	-0.48	1.9092	1554
Fri Sep 17 2010 12:42:15.0000	-0.48	2.1927	1554
Fri Sep 17 2010 12:42:22.5000	-0.48	1.8109	1555
Fri Sep 17 2010 12:42:37.5000	-0.48	2.1091	1555
Fri Sep 17 2010 12:42:45.0000	-0.48	2.2409	1555
Fri Sep 17 2010 12:42:52.5000	-0.48	2.156	1555
Fri Sep 17 2010 12:43:07.5000	-0.48	2.0249	1555
Fri Sep 17 2010 12:43:15.0000	-0.48	2.0898	1555
Fri Sep 17 2010 12:43:22.5000	-0.48	2.1947	1556
Fri Sep 17 2010 12:43:37.5000	-0.48	2.167	1556
Fri Sep 17 2010 12:43:45.0000	-0.48	1.9122	1556
Fri Sep 17 2010 12:43:52.5000	-0.48	2.063	1556
Fri Sep 17 2010 12:44:07.5000	-0.48	2.1446	1556
Fri Sep 17 2010 12:44:15.0000	-0.48	2.2088	1556
Fri Sep 17 2010 12:44:22.5000	-0.48	2.1837	1557
Fri Sep 17 2010 12:44:37.5000	-0.48	1.9814	1557
Fri Sep 17 2010 12:44:45.0000	-0.48	2.2971	1557
Fri Sep 17 2010 12:44:52.5000	-0.48	2.2064	1557
Fri Sep 17 2010 12:45:07.5000	-0.48	2.2038	1557
Fri Sep 17 2010 12:45:15.0000	-0.48	1.9025	1557
Fri Sep 17 2010 12:45:22.5000	-0.48	2.2847	1556
Fri Sep 17 2010 12:45:37.5000	-0.48	2.1285	1556
Fri Sep 17 2010 12:45:45.0000	-0.48	2.0473	1556
Fri Sep 17 2010 12:45:52.5000	-0.48	2.075	1556
Fri Sep 17 2010 12:46:07.5000	-0.48	1.8992	1556
Fri Sep 17 2010 12:46:15.0000	-0.48	2.2619	1556
Fri Sep 17 2010 12:46:22.5000	-0.48	2.0914	1556
Fri Sep 17 2010 12:46:37.5000	-0.48	2.0583	1556
Fri Sep 17 2010 12:46:45.0000	-0.48	2.1005	1556
Fri Sep 17 2010 12:46:52.5000	-0.48	2.2108	1556
Fri Sep 17 2010 12:47:07.5000	-0.48	2.0653	1556
Fri Sep 17 2010 12:47:15.0000	-0.48	1.967	1556
Fri Sep 17 2010 12:47:22.5000	-0.48	1.9567	1558
Fri Sep 17 2010 12:47:37.5000	-0.48	2.0964	1558
Fri Sep 17 2010 12:47:45.0000	-0.48	2.0951	1558
Fri Sep 17 2010 12:47:52.5000	-0.48	2.05	1558
Fri Sep 17 2010 12:48:07.5000	-0.48	2.0105	1558
Fri Sep 17 2010 12:48:15.0000	-0.48	2.0637	1558
Fri Sep 17 2010 12:48:22.5000	-0.48	2.1101	1559
Fri Sep 17 2010 12:48:37.5000	-0.48	2.0667	1559
Fri Sep 17 2010 12:48:45.0000	-0.48	1.8403	1559
Fri Sep 17 2010 12:48:52.5000	-0.48	2.1105	1559
Fri Sep 17 2010 12:49:07.5000	-0.48	2.1198	1559
Fri Sep 17 2010 12:49:15.0000	-0.48	1.9935	1559
Fri Sep 17 2010 12:49:22.5000	-0.48	2.1998	1558
Fri Sep 17 2010 12:49:37.5000	-0.48	2.0209	1558
Fri Sep 17 2010 12:49:45.0000	-0.48	1.9563	1558

Fri Sep 17 2010 12:49:52.5000	-0.48	2.1282	1558
Fri Sep 17 2010 12:50:07.5000	-0.48	2.2232	1558
Fri Sep 17 2010 12:50:15.0000	-0.48	2.1399	1558
Fri Sep 17 2010 12:50:22.5000	-0.48	2.0359	1558
Fri Sep 17 2010 12:50:37.5000	-0.48	2.0486	1558
Fri Sep 17 2010 12:50:45.0000	-0.48	2.0971	1558
Fri Sep 17 2010 12:50:52.5000	-0.48	2.2278	1558
Fri Sep 17 2010 12:51:07.5000	-0.48	2.2225	1558
Fri Sep 17 2010 12:51:15.0000	-0.48	2.0493	1558
Fri Sep 17 2010 12:51:22.5000	-0.48	2.0717	1560
Fri Sep 17 2010 12:51:37.5000	-0.48	2.1426	1560
Fri Sep 17 2010 12:51:45.0000	-0.48	1.9597	1560
Fri Sep 17 2010 12:51:52.5000	-0.48	2.0359	1560
Fri Sep 17 2010 12:52:07.5000	-0.48	2.1249	1560
Fri Sep 17 2010 12:52:15.0000	-0.48	2.0864	1560
Fri Sep 17 2010 12:52:22.5000	-0.48	2.0891	1560
Fri Sep 17 2010 12:52:37.5000	-0.48	2.0978	1560
Fri Sep 17 2010 12:52:45.0000	-0.48	2.0757	1560
Fri Sep 17 2010 12:52:52.5000	-0.48	2.16	1560
Fri Sep 17 2010 12:53:07.5000	-0.48	2.074	1560
Fri Sep 17 2010 12:53:15.0000	-0.48	2.0229	1560
Fri Sep 17 2010 12:53:22.5000	-0.48	2.0791	1559
Fri Sep 17 2010 12:53:37.5000	-0.48	2.0429	1559
Fri Sep 17 2010 12:53:45.0000	-0.48	1.9881	1559
Fri Sep 17 2010 12:53:52.5000	-0.48	2.2559	1559
Fri Sep 17 2010 12:54:07.5000	-0.48	2.0055	1559
Fri Sep 17 2010 12:54:15.0000	-0.48	2.1389	1559
Fri Sep 17 2010 12:54:22.5000	-0.48	2.0837	1558
Fri Sep 17 2010 12:54:37.5000	-0.48	2.0078	1558
Fri Sep 17 2010 12:54:45.0000	-0.48	2.0667	1558
Fri Sep 17 2010 12:54:52.5000	-0.48	2.1931	1558
Fri Sep 17 2010 12:55:07.5000	-0.48	2.1386	1558
Fri Sep 17 2010 12:55:15.0000	-0.48	2.2258	1558
Fri Sep 17 2010 12:55:22.5000	-0.48	1.9744	1558
Fri Sep 17 2010 12:55:37.5000	-0.48	2.1867	1558
Fri Sep 17 2010 12:55:45.0000	-0.48	2.0506	1558
Fri Sep 17 2010 12:55:52.5000	-0.48	2.071	1558
Fri Sep 17 2010 12:56:07.5000	-0.48	2.2165	1558
Fri Sep 17 2010 12:56:15.0000	-0.48	2.1275	1558
Fri Sep 17 2010 12:56:22.5000	-0.48	2.05	1556
Fri Sep 17 2010 12:56:37.5000	-0.48	1.9323	1556
Fri Sep 17 2010 12:56:45.0000	-0.48	2.0961	1556
Fri Sep 17 2010 12:56:52.5000	-0.48	2.2068	1556
Fri Sep 17 2010 12:57:07.5000	-0.48	2.1613	1556
Fri Sep 17 2010 12:57:15.0000	-0.48	2.1964	1556
Fri Sep 17 2010 12:57:22.5000	-0.48	1.9456	1553
Fri Sep 17 2010 12:57:37.5000	-0.48	2.2369	1553
Fri Sep 17 2010 12:57:45.0000	-0.48	2.2476	1553
Fri Sep 17 2010 12:57:52.5000	-0.48	2.0249	1553
Fri Sep 17 2010 12:58:07.5000	-0.48	1.9918	1553
Fri Sep 17 2010 12:58:15.0000	-0.48	1.9918	1553
Fri Sep 17 2010 12:58:22.5000	-0.48	2.162	1550
Fri Sep 17 2010 12:58:37.5000	-0.48	2.1145	1550
Fri Sep 17 2010 12:58:45.0000	-0.48	2.1095	1550
Fri Sep 17 2010 12:58:52.5000	4.982	1.9828	1550
Fri Sep 17 2010 12:59:07.5000	-0.48	1.9373	1550
Fri Sep 17 2010 12:59:15.0000	-0.48	1.9931	1550
Fri Sep 17 2010 12:59:22.5000	-0.48	2.1687	1547
Fri Sep 17 2010 12:59:37.5000	5.005	2.0861	1547
Fri Sep 17 2010 12:59:45.0000	-0.48	1.9527	1547

Fri Sep 17 2010 12:59:52.5000	-0.48	2.075	1547
Fri Sep 17 2010 13:00:07.5000	5.009	2.0684	1547
Fri Sep 17 2010 13:00:15.0000	5.005	1.9543	1547
Fri Sep 17 2010 13:00:22.5000	-0.48	2.1058	1544
Fri Sep 17 2010 13:00:37.5000	-0.48	2.0841	1544
Fri Sep 17 2010 13:00:45.0000	-0.48	2.1208	1544
Fri Sep 17 2010 13:00:52.5000	5.013	2.0874	1544
average			1544

Nailite International, Inc
Facility ID: 0250407

2010 Destruction Efficiency Testing

Friday 09/17/2010

Trial 3

Paint Line 2

Product Name: Cape Cod Gray

Booth #	1
Nailite Coating Name*	Cape Cod Gray
Nailite Color Number	tbd
Manufacturer	Strathmore
Begin Trial Time	1:34
End Trial Time**	2:34
Begin Trial Volume (Reduced Paint-gal)	45
End Trial Volume (Reduced Paint-gal)	6
Volume of Reduced Paint Used-gal	39
Cut Ratio (expressed as % solvent)	42
Cut Ratio (expressed as % paint)	58
% Toluene used as % of total reducer	100
% Hisol used as % of total reducer	0
% Acetone used as % of total reducer	0
Volume of Paint used (nonreduced)	22.62
Volume of Reducer-Toluene	16.38
Volume of Reducer-Hisol Used	0
Volume of Reducer-Acetone	0

*See attached MSDS for coating information, VOC composition etc.

PAINT LINE 2 SUMMARY PAINT LINE 2 SUMMARY PAINT LINE 2 SUMMARY

Gallons of Booth 1 paint used**	22.62
Gallons of toluene used	16.38
Gallons of hisol used	0.00
Gallons of acetone used	0.00
Total fluid applied	39.00

Time	eZtrend QXe - gas on/off	eZtrend QXe - p2 run mode	eZtrend QXe - p1 ave. comb temp.
Fri Sep 17 2010 13:34:00.0000	-0.48	2.0867	1513
Fri Sep 17 2010 13:34:10.0000	-0.48	2.0831	1513
Fri Sep 17 2010 13:34:20.0000	-0.48	2.0857	1514
Fri Sep 17 2010 13:34:30.0000	-0.48	2.0814	1514
Fri Sep 17 2010 13:34:40.0000	-0.48	2.0821	1514
Fri Sep 17 2010 13:34:50.0000	-0.48	2.0857	1514
Fri Sep 17 2010 13:35:00.0000	-0.48	2.0891	1514
Fri Sep 17 2010 13:35:10.0000	-0.48	2.0837	1514
Fri Sep 17 2010 13:35:20.0000	-0.48	2.0861	1517
Fri Sep 17 2010 13:35:30.0000	-0.48	2.0807	1517
Fri Sep 17 2010 13:35:40.0000	-0.48	2.0891	1517
Fri Sep 17 2010 13:35:50.0000	-0.48	2.0847	1517
Fri Sep 17 2010 13:36:00.0000	-0.48	2.0827	1517
Fri Sep 17 2010 13:36:10.0000	-0.48	2.0861	1517
Fri Sep 17 2010 13:36:20.0000	-0.48	2.0884	1519
Fri Sep 17 2010 13:36:30.0000	-0.48	2.0841	1519
Fri Sep 17 2010 13:36:40.0000	-0.48	2.0851	1519
Fri Sep 17 2010 13:36:50.0000	-0.48	2.0861	1519
Fri Sep 17 2010 13:37:00.0000	-0.48	2.0867	1519
Fri Sep 17 2010 13:37:10.0000	-0.48	2.0861	1519
Fri Sep 17 2010 13:37:20.0000	-0.48	2.0851	1521
Fri Sep 17 2010 13:37:30.0000	-0.48	2.0864	1521
Fri Sep 17 2010 13:37:40.0000	-0.48	2.0841	1521
Fri Sep 17 2010 13:37:50.0000	-0.48	2.0861	1521
Fri Sep 17 2010 13:38:00.0000	-0.48	2.0861	1521
Fri Sep 17 2010 13:38:10.0000	-0.48	2.0874	1521
Fri Sep 17 2010 13:38:20.0000	-0.48	2.0857	1521
Fri Sep 17 2010 13:38:30.0000	-0.48	2.0837	1521
Fri Sep 17 2010 13:38:40.0000	-0.48	2.0877	1521
Fri Sep 17 2010 13:38:50.0000	-0.48	2.0861	1521
Fri Sep 17 2010 13:39:00.0000	-0.48	2.0857	1521
Fri Sep 17 2010 13:39:10.0000	-0.48	2.0851	1521
Fri Sep 17 2010 13:39:20.0000	-0.48	2.0864	1523
Fri Sep 17 2010 13:39:30.0000	-0.48	2.0857	1523
Fri Sep 17 2010 13:39:40.0000	-0.48	2.0861	1523
Fri Sep 17 2010 13:39:50.0000	-0.48	2.0851	1523
Fri Sep 17 2010 13:40:00.0000	-0.48	2.0861	1523
Fri Sep 17 2010 13:40:10.0000	-0.48	2.0877	1523
Fri Sep 17 2010 13:40:20.0000	-0.48	2.0857	1525
Fri Sep 17 2010 13:40:30.0000	-0.48	2.0851	1525
Fri Sep 17 2010 13:40:40.0000	-0.48	2.0864	1525
Fri Sep 17 2010 13:40:50.0000	-0.48	2.0867	1525
Fri Sep 17 2010 13:41:00.0000	-0.48	2.0867	1525
Fri Sep 17 2010 13:41:10.0000	-0.48	2.0861	1525
Fri Sep 17 2010 13:41:20.0000	-0.48	2.0857	1527
Fri Sep 17 2010 13:41:30.0000	-0.48	2.0867	1527
Fri Sep 17 2010 13:41:40.0000	-0.48	2.0864	1527
Fri Sep 17 2010 13:41:50.0000	-0.48	2.0864	1527
Fri Sep 17 2010 13:42:00.0000	-0.48	2.0864	1527
Fri Sep 17 2010 13:42:10.0000	-0.48	2.0861	1527
Fri Sep 17 2010 13:42:20.0000	-0.48	2.0844	1528
Fri Sep 17 2010 13:42:30.0000	-0.48	2.0864	1528
Fri Sep 17 2010 13:42:40.0000	-0.48	2.0877	1528
Fri Sep 17 2010 13:42:50.0000	-0.48	2.0831	1528
Fri Sep 17 2010 13:43:00.0000	-0.48	2.0877	1528
Fri Sep 17 2010 13:43:10.0000	-0.48	2.0851	1528
Fri Sep 17 2010 13:43:20.0000	-0.48	2.0864	1531
Fri Sep 17 2010 13:43:30.0000	-0.48	2.0884	1531
Fri Sep 17 2010 13:43:40.0000	-0.48	2.0864	1531
Fri Sep 17 2010 13:43:50.0000	-0.48	2.0867	1531
Fri Sep 17 2010 13:44:00.0000	-0.48	2.0841	1531

Fri Sep 17 2010 13:44:10.0000	-0.48	2.0867	1531
Fri Sep 17 2010 13:44:20.0000	-0.48	2.0867	1534
Fri Sep 17 2010 13:44:30.0000	-0.48	2.0867	1534
Fri Sep 17 2010 13:44:40.0000	-0.48	2.0864	1534
Fri Sep 17 2010 13:44:50.0000	-0.48	2.0857	1534
Fri Sep 17 2010 13:45:00.0000	-0.48	2.0857	1534
Fri Sep 17 2010 13:45:10.0000	-0.48	2.0851	1534
Fri Sep 17 2010 13:45:20.0000	-0.48	2.0874	1536
Fri Sep 17 2010 13:45:30.0000	-0.48	2.0867	1536
Fri Sep 17 2010 13:45:40.0000	-0.48	2.0857	1536
Fri Sep 17 2010 13:45:50.0000	-0.48	2.0844	1536
Fri Sep 17 2010 13:46:00.0000	-0.48	2.0864	1536
Fri Sep 17 2010 13:46:10.0000	-0.48	2.0851	1536
Fri Sep 17 2010 13:46:20.0000	-0.48	2.0864	1536
Fri Sep 17 2010 13:46:30.0000	-0.48	2.0861	1536
Fri Sep 17 2010 13:46:40.0000	-0.48	2.0841	1536
Fri Sep 17 2010 13:46:50.0000	-0.48	2.0857	1536
Fri Sep 17 2010 13:47:00.0000	-0.48	2.0861	1536
Fri Sep 17 2010 13:47:10.0000	-0.48	2.0851	1536
Fri Sep 17 2010 13:47:20.0000	-0.48	2.0867	1537
Fri Sep 17 2010 13:47:30.0000	-0.48	2.0874	1537
Fri Sep 17 2010 13:47:40.0000	-0.48	2.0884	1537
Fri Sep 17 2010 13:47:50.0000	-0.48	2.0844	1537
Fri Sep 17 2010 13:48:00.0000	-0.48	2.0861	1537
Fri Sep 17 2010 13:48:10.0000	-0.48	2.0861	1537
Fri Sep 17 2010 13:48:20.0000	-0.48	2.0867	1540
Fri Sep 17 2010 13:48:30.0000	-0.48	2.0851	1540
Fri Sep 17 2010 13:48:40.0000	-0.48	2.0841	1540
Fri Sep 17 2010 13:48:50.0000	-0.48	2.0864	1540
Fri Sep 17 2010 13:49:00.0000	-0.48	2.0867	1540
Fri Sep 17 2010 13:49:10.0000	-0.48	2.0857	1540
Fri Sep 17 2010 13:49:20.0000	-0.48	2.0867	1541
Fri Sep 17 2010 13:49:30.0000	-0.48	2.0851	1541
Fri Sep 17 2010 13:49:40.0000	-0.48	2.0867	1541
Fri Sep 17 2010 13:49:50.0000	-0.48	2.0867	1541
Fri Sep 17 2010 13:50:00.0000	-0.48	2.0861	1541
Fri Sep 17 2010 13:50:10.0000	-0.48	2.0851	1541
Fri Sep 17 2010 13:50:20.0000	-0.48	2.0861	1541
Fri Sep 17 2010 13:50:30.0000	-0.48	2.0867	1541
Fri Sep 17 2010 13:50:40.0000	-0.48	2.0861	1541
Fri Sep 17 2010 13:50:50.0000	-0.48	2.0857	1541
Fri Sep 17 2010 13:51:00.0000	-0.48	2.0874	1541
Fri Sep 17 2010 13:51:10.0000	-0.48	2.0857	1541
Fri Sep 17 2010 13:51:20.0000	-0.48	2.0851	1543
Fri Sep 17 2010 13:51:30.0000	-0.48	2.0874	1543
Fri Sep 17 2010 13:51:40.0000	-0.48	2.0857	1543
Fri Sep 17 2010 13:51:50.0000	-0.48	2.0867	1543
Fri Sep 17 2010 13:52:00.0000	-0.48	2.0851	1543
Fri Sep 17 2010 13:52:10.0000	-0.48	2.0857	1543
Fri Sep 17 2010 13:52:20.0000	-0.48	2.0831	1545
Fri Sep 17 2010 13:52:30.0000	-0.48	2.0857	1545
Fri Sep 17 2010 13:52:40.0000	-0.48	2.0837	1545
Fri Sep 17 2010 13:52:50.0000	-0.48	2.0857	1545
Fri Sep 17 2010 13:53:00.0000	-0.48	2.0864	1545
Fri Sep 17 2010 13:53:10.0000	-0.48	2.0857	1545
Fri Sep 17 2010 13:53:20.0000	-0.48	2.0857	1548
Fri Sep 17 2010 13:53:30.0000	-0.48	2.0867	1548
Fri Sep 17 2010 13:53:40.0000	-0.48	2.0864	1548
Fri Sep 17 2010 13:53:50.0000	-0.48	2.0864	1548
Fri Sep 17 2010 13:54:00.0000	-0.48	2.0861	1548
Fri Sep 17 2010 13:54:10.0000	-0.48	2.0861	1548
Fri Sep 17 2010 13:54:20.0000	-0.48	2.0857	1548

Fri Sep 17 2010 13:54:30.0000	-0.48	2.0857	1548
Fri Sep 17 2010 13:54:40.0000	-0.48	2.0851	1548
Fri Sep 17 2010 13:54:50.0000	-0.48	2.0861	1548
Fri Sep 17 2010 13:55:00.0000	-0.48	2.0847	1548
Fri Sep 17 2010 13:55:10.0000	-0.48	2.0851	1548
Fri Sep 17 2010 13:55:20.0000	-0.48	2.0867	1549
Fri Sep 17 2010 13:55:30.0000	-0.48	2.0864	1549
Fri Sep 17 2010 13:55:40.0000	-0.48	2.0851	1549
Fri Sep 17 2010 13:55:50.0000	-0.48	2.0861	1549
Fri Sep 17 2010 13:56:00.0000	-0.48	2.0861	1549
Fri Sep 17 2010 13:56:10.0000	-0.48	2.0851	1549
Fri Sep 17 2010 13:56:20.0000	-0.48	2.0861	1551
Fri Sep 17 2010 13:56:30.0000	-0.48	2.0857	1551
Fri Sep 17 2010 13:56:40.0000	-0.48	2.0867	1551
Fri Sep 17 2010 13:56:50.0000	-0.48	2.0867	1551
Fri Sep 17 2010 13:57:00.0000	-0.48	2.0857	1551
Fri Sep 17 2010 13:57:10.0000	-0.48	2.0864	1551
Fri Sep 17 2010 13:57:20.0000	-0.48	2.0857	1553
Fri Sep 17 2010 13:57:30.0000	-0.48	2.0864	1553
Fri Sep 17 2010 13:57:40.0000	-0.48	2.0861	1553
Fri Sep 17 2010 13:57:50.0000	-0.48	2.0864	1553
Fri Sep 17 2010 13:58:00.0000	-0.48	2.0864	1553
Fri Sep 17 2010 13:58:10.0000	-0.48	2.0864	1553
Fri Sep 17 2010 13:58:20.0000	-0.48	2.0861	1554
Fri Sep 17 2010 13:58:30.0000	-0.48	2.0857	1554
Fri Sep 17 2010 13:58:40.0000	-0.48	2.0861	1554
Fri Sep 17 2010 13:58:50.0000	-0.48	2.0847	1554
Fri Sep 17 2010 13:59:00.0000	-0.48	2.0861	1554
Fri Sep 17 2010 13:59:10.0000	-0.48	2.0857	1554
Fri Sep 17 2010 13:59:20.0000	-0.48	2.0861	1554
Fri Sep 17 2010 13:59:30.0000	-0.48	2.0857	1554
Fri Sep 17 2010 13:59:40.0000	-0.48	2.0851	1554
Fri Sep 17 2010 13:59:50.0000	-0.48	2.0861	1554
Fri Sep 17 2010 14:00:00.0000	-0.48	2.0857	1554
Fri Sep 17 2010 14:00:10.0000	-0.48	2.0861	1554
Fri Sep 17 2010 14:00:20.0000	-0.48	2.0864	1557
Fri Sep 17 2010 14:00:30.0000	-0.48	2.0857	1557
Fri Sep 17 2010 14:00:40.0000	-0.48	2.0847	1557
Fri Sep 17 2010 14:00:50.0000	-0.48	2.0864	1557
Fri Sep 17 2010 14:01:00.0000	-0.48	2.0867	1557
Fri Sep 17 2010 14:01:10.0000	-0.48	2.0861	1557
Fri Sep 17 2010 14:01:20.0000	-0.48	2.0867	1559
Fri Sep 17 2010 14:01:30.0000	-0.48	2.0867	1559
Fri Sep 17 2010 14:01:40.0000	-0.48	2.0857	1559
Fri Sep 17 2010 14:01:50.0000	-0.48	2.0864	1559
Fri Sep 17 2010 14:02:00.0000	-0.48	2.0861	1559
Fri Sep 17 2010 14:02:10.0000	-0.48	2.0867	1559
Fri Sep 17 2010 14:02:20.0000	-0.48	2.0861	1560
Fri Sep 17 2010 14:02:30.0000	-0.48	2.0874	1560
Fri Sep 17 2010 14:02:40.0000	-0.48	2.0851	1560
Fri Sep 17 2010 14:02:50.0000	-0.48	2.0857	1560
Fri Sep 17 2010 14:03:00.0000	-0.48	2.0861	1560
Fri Sep 17 2010 14:03:10.0000	-0.48	2.0844	1560
Fri Sep 17 2010 14:03:20.0000	-0.48	2.0857	1560
Fri Sep 17 2010 14:03:30.0000	-0.48	2.0864	1560
Fri Sep 17 2010 14:03:40.0000	-0.48	2.0861	1560
Fri Sep 17 2010 14:03:50.0000	-0.48	2.0867	1560
Fri Sep 17 2010 14:04:00.0000	-0.48	2.0861	1560
Fri Sep 17 2010 14:04:10.0000	-0.48	2.0851	1560
Fri Sep 17 2010 14:04:20.0000	-0.48	2.0861	1562
Fri Sep 17 2010 14:04:30.0000	-0.48	2.0851	1562
Fri Sep 17 2010 14:04:40.0000	-0.48	2.0857	1562

Fri Sep 17 2010 14:04:50.0000	-0.48	2.0864	1562
Fri Sep 17 2010 14:05:00.0000	-0.48	2.0861	1562
Fri Sep 17 2010 14:05:10.0000	-0.48	2.0841	1562
Fri Sep 17 2010 14:05:20.0000	-0.48	2.0864	1564
Fri Sep 17 2010 14:05:30.0000	-0.48	2.0844	1564
Fri Sep 17 2010 14:05:40.0000	-0.48	2.0847	1564
Fri Sep 17 2010 14:05:50.0000	-0.48	2.0857	1564
Fri Sep 17 2010 14:06:00.0000	-0.48	2.0847	1564
Fri Sep 17 2010 14:06:10.0000	-0.48	2.0851	1564
Fri Sep 17 2010 14:06:20.0000	-0.48	2.0867	1564
Fri Sep 17 2010 14:06:30.0000	-0.48	2.0847	1564
Fri Sep 17 2010 14:06:40.0000	-0.48	2.0851	1564
Fri Sep 17 2010 14:06:50.0000	-0.48	2.0861	1564
Fri Sep 17 2010 14:07:00.0000	-0.48	2.0867	1564
Fri Sep 17 2010 14:07:10.0000	-0.48	2.0874	1564
Fri Sep 17 2010 14:07:20.0000	-0.48	2.0867	1564
Fri Sep 17 2010 14:07:30.0000	-0.48	2.0867	1564
Fri Sep 17 2010 14:07:40.0000	-0.48	2.0857	1564
Fri Sep 17 2010 14:07:50.0000	-0.48	2.0851	1564
Fri Sep 17 2010 14:08:00.0000	-0.48	2.0844	1564
Fri Sep 17 2010 14:08:10.0000	-0.48	2.0847	1564
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Fri Sep 17 2010 14:08:40.0000	-0.48	2.0874	1566
Fri Sep 17 2010 14:08:50.0000	-0.48	2.0864	1566
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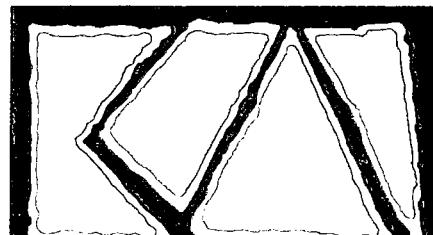
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average			1560

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Plant Operating Data

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KOOGLER & ASSOCIATES, INC.
ENVIRONMENTAL SERVICES

MATERIAL SAFETY DATA SHEET

PLASTICEL (E35-0142) L2H CAPE COD GRAY

Page: 1
5/18/2006

PRODUCT NAME: PLASTICEL (E35-0142) L2H CAPE COD GRAY
PRODUCT CLASS: ACRYLIC COATING
PRODUCT CODE: E35-0184

HMIS CODES:H F R P

=====SECTION I - MANUFACTURER IDENTIFICATION=====

MANUFACTURER'S NAME: STRATHMORE PRODUCTS, INC.
ADDRESS 1970 WEST FAYETTE STREET

P.O. BOX 151
SYRACUSE, NY 13201

EMERGENCY PHONE DAY: 315-488-5401

NIGHT: FOR HEALTH - POISON CONTROL CENTER: 315/476-4766
FOR SPILLS - CHEMTEL: 1-800/255-3924

DATE OF PREPARATION: 5/18/2006

TIME OF PREPARATION: 09:41:59

REVISION DATE: 02/03/06

=====SECTION II - HAZARDOUS INGREDIENTS/SARA III INFORMATION=====

REPORTABLE COMPONENTS	CAS NUMBER	VAPOR PRESSURE mm Hg @ TEMP	RANGE PERCENT
* TOLUENE ACGIH TLV: 50 PPM OSHA PEL: 200 PPM	109-89-9	38	68 20-30%
+ TITANIUM DIOXIDE ACGIH TLV: 10 MG/M3 OSHA PEL: 15 MG/M3	13463-67-7		
- MYL ACETATE ACGIH TLV: 200 PPM OSHA PEL: 200 PPM	79-20-9	228	20°C 10-20%
* XYLENE ACGIH TLV: 100.0 PPM OSHA PEL: 100.0 PPM	1330-20-7	9.5	5-15%
+ AMORPHOUS SILICA ACGIH TLV: 10.0 MG/M3 OSHA PEL: 6.0 MG/M3	61790-53-2		
* ETHYLBENZENE ACGIH TLV: 100 PPM OSHA PEL: 100 PPM	100-41-4	7.1	68 0-2%
CARBON BLACK ACGIH TLV: 3.5 MG/M3 OSHA PEL: 3.5 MG/M3	1333-86-4		

SARA 313 INFORMATION:

* Indicates toxic chemical(s) subject to the reporting requirements of section 313 of Title III and of 40 CFR 372.

+ Indicates component(s) considered nuisance dust(s) in their dry form.

FOOTNOTE:

*N/A

=====SECTION III - PHYSICAL/CHEMICAL CHARACTERISTICS=====

BOILING RANGE OF SEC. III: 135°F - 279°F WEIGHT per GALLON: 9.87 lb/gal
VAPOR DENSITY: HEAVIER THAN AIR

VAPORATION RATE: SLOWER THAN ETHER
V.O.C.: 4.14 lb/gal

% SOLIDS BY VOLUME: 35.3

=====SECTION IV - FIRE AND EXPLOSION HAZARD DATA=====

DOT CATEGORY:

MATERIAL SAFETY DATA SHEET

PLASTICEL (E35-0142) L2H CAPE COD GRAY

Page: 2
5/18/2006

D LABEL, FLAMMABLE, LESS THAN 100°F.

FLASH POINT : 10°F METHOD USED: SETA FLASH
FLAMMABLE LIMITS IN AIR BY VOLUME-LOWER: 1.0

EXTINGUISHING MEDIA:
FOAM, DRY CHEMICAL OR CARBON DIOXIDE EXTINGUISHERS.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

EXTREMELY FLAMMABLE. VAPORS MAY SPREAD LONG DISTANCES AND IGNITE EXPLOSIVELY. KEEP CONTAINERS TIGHTLY CLOSED. ISOLATE FROM HEAT, ELECTRICAL EQUIPMENT, SPARKS AND OPEN FLAMES. CLOSED CONTAINERS MAY EXPLODE OR RUPTURE WHEN EXPOSED TO EXTREME HEAT. DO NOT APPLY TO HOT SURFACES. AVOID BREATHING GASES, VAPORS, FUMES OR DECOMPOSITION PRODUCTS DURING A FIRE. OVEREXPOSURE TO DECOMPOSITION PRODUCTS MAY CAUSE A HEALTH HAZARD. SYMPTOMS MAY NOT BE IMMEDIATELY APPARENT. OBTAIN MEDICAL ATTENTION.

SPECIAL FIREFIGHTING PROCEDURES:

KEEP CONTAINERS TIGHTLY CLOSED. ISOLATE FROM HEAT, SPARKS, ELECTRICAL EQUIPMENT AND OPEN FLAME. AVOID BREATHING GASES, VAPORS, FUMES OR DECOMPOSITION PRODUCTS DURING A FIRE. PERSONNEL INVOLVED IN A FIRE SHOULD WEAR FULL PROTECTIVE EQUIPMENT, INCLUDING SELF-CONTAINED RESPIRATORY EQUIPMENT. WATER SPRAY MAY BE USED TO COOL UNRUPTURED CLOSED CONTAINERS TO PREVENT PRESSURE BUILDUP AND POSSIBLE AUTOIGNITION OR EXPLOSION WHEN EXPOSED TO EXTREME HEAT. IF WATER IS USED, FOG NOZZLES ARE PREFERABLE.

=====SECTION V - HEALTH HAZARD DATA=====

RESHOLD LIMIT VALUE: SEE SECTION II

INHALATION HEALTH RISKS AND SYMPTOMS OF ACUTE EXPOSURE:

INHALATION OF VAPORS OR SPRAY MISTS CAN CAUSE IRRITATION OF THE RESPIRATORY TRACT OR ACUTE NERVOUS SYSTEM DEPRESSION CHARACTERIZED BY HEADACHE, DIZZINESS, STAGGERING GAIT, CONFUSION, UNCONSCIOUSNESS OR COMA. OVEREXPOSURE TO VAPORS OR SPRAY MISTS CAN CAUSE EYE AND SKIN IRRITATION.

EYE CONTACT HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

EYE CONTACT WITH LIQUID MAY BE SEVERELY IRRITATING AND MAY CAUSE CORNEAL DAMAGE IF THE EYE IS NOT FLUSHED OUT IMMEDIATELY WITH WATER.

SKIN CONTACT HEALTH RISKS AND SYMTOMS OF EXPOSURE:

BRIEF CONTACT WITH SKIN MAY CAUSE SLIGHT TO MODERATE IRRITATION AND POSSIBLY DRYING OF THE SKIN.

REPEATED OR PROLONGED SKIN CONTACT MAY CAUSE DRYING AND DEFATTING OF THE SKIN, WHICH MAY LEAD TO DERMATITIS.

INGESTION HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

MAY BE HARMFUL IF SWALLOWED. SWALLOWING MAY CAUSE GASTROINTESTINAL IRRITATION, NAUSEA, DIARRHEA, VOMITING AND POSSIBLY NARCOSIS. ASPIRATION OF MATERIAL INTO THE LUNGS CAN CAUSE PNEUMONITIS, WHICH CAN BE FATAL.

CHRONIC HEALTH HAZARDS:

REPEATED OR PROLONGED OCCUPATIONAL EXPOSURE TO VAPORS FROM SOLVENT(S) CONTAINED IN THIS PRODUCT MAY AFFECT THE CENTRAL NERVOUS SYSTEM AND CAUSE RESPIRATORY IRRITATION, RESULTING IN POSSIBLE LUNG DAMAGE, AND MAY CAUSE LIVER AND KIDNEY DAMAGE.

NOTE: A CASE EFFECT SHOWED ACTIVE LIVER & KIDNEY DYSFUNCTION AT EXTREMELY HIGH LEVELS OF EXPOSURE TO XYLENE AND TOLUENE.

MATERIAL SAFETY DATA SHEET

PLASTICEL (E35-0142) L2H CAPE COD GRAY

Page: 3
5/18/2006

NOTE: REPORTS HAVE ASSOCIATED REPEATED AND PROLONGED OCCUPATIONAL OVEREXPOSURE TO SOLVENTS WITH PERMANENT BRAIN AND NERVOUS SYSTEM DAMAGE. INTENTIONAL MISUSE BY DELIBERATELY CONCENTRATING AND INHALING THE CONTENTS MAY BE HARMFUL OR FATAL.

CARCINOGENICITY:

THIS PRODUCT CONTAINS ETHYLBENZENE, CLASSIFIED BY IARC AS A GROUP 2B CARCINOGEN - POSSIBLY CARCINOGENIC TO HUMANS. THERE IS INADEQUATE EVIDENCE IN HUMANS BUT SUFFICIENT EVIDENCE IN EXPERIMENTAL ANIMALS FOR THE CARCINOGENICITY OF ETHYLBENZENE.

THIS MATERIAL CONTAINS CARBON BLACK. EPIDEMIOLOGICAL STUDIES OF WORKERS IN THE CARBON BLACK PRODUCING INDUSTRIES OF NORTH AMERICA AND WESTERN EUROPE SHOW NO EVIDENCE OF CLINICALLY SIGNIFICANT ADVERSE HEALTH EFFECTS DUE TO OCCUPATIONAL EXPOSURE TO CARBON BLACK. IN ITS MONOGRAPH VOLUME 65, ISSUED APRIL 1996, THE INTERNATIONAL AGENCY FOR RESEARCH ON CANCER (IARC) REEVALUATED CARBON BLACK AND CONCLUDED THAT "THERE IS INADEQUATE EVIDENCE IN HUMANS FOR THE CARCINOGENICITY OF CARBON BLACK".

CARBON BLACKS SUPPLIED BY OUR DOMESTIC SUPPLIERS CONTAIN LESS THAN 0.1% OF ADSORBED PAH'S (POLYNUCLEAR AROMATIC HYDROCARBONS). IN NON-ADSORBED FORM, SOME PAH'S HAVE BEEN FOUND TO BE CARCINOGENS IN ANIMAL STUDIES. NO CARCINOGENIC EFFECT, HOWEVER, HAS BEEN OBSERVED IN HUMANS DUE TO CARBON BLACK. CHRONIC INFLAMMATION, LUNG FIBROSIS AND LUNG TUMORS HAVE BEEN OBSERVED IN SOME RATS EXPERIMENTALLY EXPOSED, FOR LONG PERIODS OF TIME, TO EXCESSIVE CONCENTRATIONS OF CARBON BLACK AND SEVERAL OTHER INSOLUBLE FINE DUST PARTICLES. TUMORS HAVE NOT BEEN OBSERVED IN OTHER ANIMAL SPECIES (i.e., MOUSE AND HAMSTER) UNDER SIMILAR CIRCUMSTANCES AND STUDY CONDITIONS. MANY RESEARCHERS CONDUCTING RAT INHALATION STUDIES BELIEVE THAT THESE EFFECTS MOST LIKELY RESULT FROM THE MASSIVE ACCUMULATION OF SMALL DUST PARTICLES IN THE LUNG WHICH OVERWHELM THE NATURAL LUNG CLEARANCE MECHANISMS, KNOWN AS "LUNG OVERLOAD" PHENOMENON, RATHER THAN FROM A SPECIFIC CHEMICAL EFFECT OF THE DUST PARTICLES IN THE LUNG.

MANY INHALATION TOXICOLOGISTS BELIEVE THAT THE TUMOR RESPONSE OBSERVED IN THE REFERENCED RAT STUDIES IS SPECIES SPECIFIC AND DOES NOT RELATE TO HUMAN EXPOSURE. HOWEVER, THE IARC EVALUATION IN MONOGRAPH 65 CONCLUDED THAT "THERE IS SUFFICIENT EVIDENCE IN EXPERIMENTAL ANIMALS FOR THE CARCINOGENICITY OF CARBON BLACK". BASED ON THIS EVALUATION, ALONG WITH THEIR EVALUATION OF INADEQUATE CARCINOGENICITY IN HUMANS, IARC'S OVERALL EVALUATION IS THAT "CARBON BLACK IS POSSIBLY CARCINOGENIC TO HUMANS (GROUP 2B)".

CARBON BLACK HAS NOT BEEN LISTED AS A CARCINOGEN BY NTP (NATIONAL TOXICOLOGY PROGRAM) OR OSHA (OCCUPATIONAL SAFETY & HEALTH ADMINISTRATION). NIOSH (THE NATIONAL INSTITUTE OF SAFETY AND HEALTH) CRITERIA DOCUMENT ON CARBON BLACK RECOMMENDS THAT ONLY CARBON BLACKS WITH PAH LEVELS GREATER THAN 0.1% BE CONSIDERED SUSPECT CARCINOGENS.

EMERGENCY FIRST AID PROCEDURES:

INHALATION: REMOVE TO FRESH AIR. IF BREATHING HAS STOPPED, GIVE MOUTH-TO-MOUTH RESUSCITATION AND KEEP WARM AND QUIET. IF BREATHING IS DIFFICULT, GIVE OXYGEN. GET MEDICAL HELP IMMEDIATELY. SPLASH (EYES): FLUSH IMMEDIATELY WITH COPIOUS QUANTITIES OF WATER FOR 15 MINUTES AND TAKE TO A PHYSICIAN FOR DEFINITIVE MEDICAL TREATMENT. SPLASH (SKIN): REMOVE CONTAMINATED CLOTHING AND WASH AFFECTED AREA WITH SOAP AND WATER. IF IRRITATION PERSISTS, SEE A PHYSICIAN.

IF SWALLOWED, CALL A PHYSICIAN OR POISON CONTROL CENTER IMMEDIATELY AND GET MEDICAL HELP. DO NOT INDUCE VOMITING UNLESS DIRECTED BY MEDICAL PERSONNEL. NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON.

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE:

EXPOSURE MAY AGGRAVATE PRE-EXISTING SKIN, EYE AND RESPIRATORY DISORDERS.

=====SECTION VI - REACTIVITY DATA=====

STABILITY:

BLE

CONDITIONS TO AVOID:

EXCESSIVE HEAT, SPARKS AND OPEN FLAME.

INCOMPATIBILITY (MATERIALS TO AVOID):

AVOID STRONG OXIDIZING AGENTS, STRONG ACIDS, STRONG ALKALINE MATERIALS AND BASES.

MATERIAL SAFETY DATA SHEET

PLASTICEL (E35-0142) L2H CAPE COD GRAY

Page: 4
5/18/2006

HAZARDOUS DECOMPOSITION OR BYPRODUCTS:

DECOMPOSITION MAY PRODUCE SMOKE, ACRID FUMES, CARBON DIOXIDE AND/OR CARBON MONOXIDE, AND POSSIBLY OTHER TOXIC VAPORS.

DECOMPOSITION MAY ALSO PRODUCE TOXIC ACRYLIC MONOMER.

HAZARDOUS POLYMERIZATION:

WILL NOT OCCUR.

=====SECTION VII - PRECAUTIONS FOR SAFE HANDLING AND USE=====

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:

REMOVE ALL SOURCES OF IGNITION (FLAMES, HOT SURFACES AND ELECTRICAL, STATIC OR FRICTION SPARKS). AVOID BREATHING VAPORS. WEAR APPROPRIATE PROTECTIVE EQUIPMENT. VENTILATE AREA. ADD INERT ABSORBENT AND REMOVE TO APPROPRIATE CONTAINER FOR DISPOSAL WITH NON-SPARKING TOOLS. KEEP OUT OF SEWERS, STORM DRAINS, SURFACE WATER AND SOIL.

WASTE DISPOSAL METHOD:

DISPOSE IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL REGULATIONS. INCINERATE IN APPROVED FACILITY. DO NOT INCINERATE CLOSED CONTAINERS.

=====SECTION VIII - CONTROL MEASURES=====

RESPIRATORY PROTECTION:

PRODUCT IS APPLIED BY BRUSH, ROLLER COAT, OR DIP IN OUTDOOR OR OPEN AREAS WITH UNRESTRICTED VENTILATION, AND WHERE THE TLV'S DO NOT EXCEED THOSE SHOWN IN SECTION II, RESPIRATORY EQUIPMENT MAY NOT BE NECESSARY. IF EYE WATERING, HEADACHES OR DIZZINESS ARE EXPERIENCED WEAR RESPIRATORY PROTECTION (NIOSH TC23 RESPIRATOR OR EQUIVALENT) OR LEAVE AREA. IF PRODUCT IS APPLIED BY SPRAY APPLICATION, A NIOSH APPROVED MECHANICAL FILTER RESPIRATOR DESIGNED TO REMOVE AIRBORNE PARTICLES OF OVERSPRAY DURING APPLICATION SHOULD BE WORN. IN RESTRICTED VENTILATION AREAS, WHERE THE TLV'S CAN EXCEED THOSE SHOWN IN SECTION II, A NIOSH APPROVED RESPIRATOR WITH CHEMICAL/MECHANICAL FILTERS DESIGNED TO REMOVE A COMBINATION OF PARTICULATE AND VAPORS SHOULD BE WORN. IN CONFINED AREAS, USE A NIOSH APPROVED AIRLINE RESPIRATOR OR HOOD.

VENTILATION:

SOLVENT VAPORS ARE HEAVIER THAN AIR AND TEND TO ACCUMULATE AT LOWER LEVELS ALONG THE FLOOR. VAPORS MAY SPREAD LONG DISTANCES AND MAY CAUSE A FLASH FIRE. PREVENT BUILD-UP OF VAPORS. ELIMINATE ANY SOURCE OF IGNITION DURING USE AND UNTIL VAPORS ARE GONE. PROVIDE GENERAL DILUTION OR LOCAL EXHAUST VENTILATION IN VOLUME AND PATTERN TO KEEP TLV OF MOST HAZARDOUS INGREDIENT IN SECTION II BELOW ACCEPTABLE LIMIT, LEL IN SECTION IV BELOW STATED LIMIT, AND TO REMOVE DECOMPOSITION PRODUCTS DURING WELDING OR FLAME CUTTING ON SURFACES COATED WITH THIS PRODUCT.

PROTECTIVE GLOVES:

SOLVENT RESISTANT GLOVES ARE REQUIRED FOR PROLONGED OR REPEATED CONTACT WITH LIQUID.

EYE PROTECTION:

IF A SPLASHING HAZARD EXISTS OR IF THERE IS POTENTIAL EYE CONTACT, WEAR SAFETY EYEWEAR SUCH AS CHEMICAL GOGGLES OR FACE SHIELDS TO PREVENT CONTACT OF LIQUID WITH EYES. EYE FLUSHING EQUIPMENT SHOULD BE IMMEDIATELY AVAILABLE.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT:

WEAR APPROPRIATE PROTECTIVE OUTERWEAR TO PROTECT AGAINST CLOTHING CONTAMINATION AND PROLONGED SKIN CONTACT. WHEN NECESSARY, WEAR CHEMICAL AND/OR SOLVENT RESISTANT BOOTS TO PROTECT FEET AND SHOES FROM CONTAMINATION. REMOVE AND WASH CONTAMINATED CLOTHING BEFORE REUSE. DISCARD CONTAMINATED SHOES THAT CANNOT BE THOROUGHLY CLEANED BEFORE REUSE. WASH HANDS BEFORE EATING, SMOKING OR USING RESTROOM.

MATERIAL SAFETY DATA SHEET

PLASTICEL (E35-0142) L2H CAPE COD GRAY

Page: 5
5/18/2006

=====SECTION IX - SPECIAL PRECAUTIONS=====

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING:

DO NOT STORE ABOVE 120 DEG F. DO NOT STORE OR USE NEAR HEAT, SPARKS, OR OPEN FLAME. KEEP CONTAINERS TIGHTLY COVERED AND UPRIGHT TO PREVENT LEAKAGE. STORE LARGE QUANTITIES IN BUILDINGS DESIGNED AND PROTECTED FOR STORAGE OF FLAMMABLE LIQUIDS.

OTHER PRECAUTIONS:

DANGER - EXTREMELY FLAMMABLE. KEEP AWAY FROM HEAT, SPARKS AND OPEN FLAME. VAPORS MAY SPREAD LONG DISTANCES AND MAY CAUSE A FLASH FIRE. PREVENT BUILDUP OF VAPORS. ELIMINATE ANY SOURCE OF IGNITION DURING USE AND UNTIL VAPORS ARE GONE. WHEN POURING/TRANSFERRING THIS MATERIAL TO ANOTHER CONTAINER OR EQUIPMENT, GROUND ALL CONTAINERS AND EQUIPMENT AS STATIC ELECTRICITY MAY IGNITE VAPORS. VAPORS HARMFUL. MAY CAUSE IRRITATION TO EYES, NOSE, THROAT, SKIN AND RESPIRATORY TRACT. PROLONGED OR REPEATED CONTACT OF LIQUID OR BREATHING OF VAPORS OR MISTS MAY CAUSE DELAYED AND SERIOUS INJURY. USE ONLY WITH ADEQUATE VENTILATION. AVOID BREATHING VAPORS OR SPRAY MIST. AVOID CONTACT WITH EYES AND SKIN. DO NOT TAKE INTERNALLY. DO NOT SAND, FLAME CUT, BRAZE OR WELD DRY COATING WITHOUT A NIOSH APPROVED RESPIRATOR OR SUFFICIENT VENTILATION. DUST FROM OVERSPRAY OR SANDING THE PAINT FILM IS POTENTIALLY IGNITABLE (EXPOSIVE) WHEN SUSPENDED IN AIR AND SHOULD BE KEPT AWAY FROM HEAT, SPARKS, FLAME, STATIC ELECTRICITY OR ANY OTHER TYPE OF IGNITION SOURCES.
NOTICE: REPORTS HAVE ASSOCIATED REPEATED AND PROLONGED OCCUPATIONAL OVEREXPOSURE TO SOLVENTS WITH PERMANENT BRAIN AND NERVOUS SYSTEM DAMAGE. INTENTIONAL MISUSE BY DELIBERATELY CONCENTRATING AND INHALING CONTENTS MAY BE HARMFUL OR FATAL.

SPECIAL PRECAUTIONS:

/A

MISCELLANEOUS PRECAUTIONS:

WARNING - EMPTY CONTAINERS MAY CONTAIN PRODUCT RESIDUE, INCLUDING FLAMMABLE OR EXPLOSIVE VAPORS. DO NOT CUT, PUNCTURE OR WELD ON OR NEAR CONTAINER. ALL LABEL WARNINGS MUST BE OBSERVED UNTIL THE CONTAINER HAS BEEN CLEANED OR RECONDITIONED.

=====SECTION X - DISCLAIMER=====

SARA 313 INFORMATION:

N/A

FOOTNOTE:

USER'S RESPONSIBILITY: THE RESPONSIBILITY TO PROVIDE A SAFE WORKPLACE REMAINS WITH THE USER. THE USER SHOULD CONSIDER THE HEALTH HAZARDS AND SAFETY INFORMATION CONTAINED HEREIN AS A GUIDE AND SHOULD TAKE THOSE PRECAUTIONS REQUIRED IN AN INDIVIDUAL OPERATION TO INSTRUCT EMPLOYEES AND DEVELOP WORK PRACTICE PROCEDURES FOR A SAFE WORK ENVIRONMENT. IT IS THE RESPONSIBILITY OF THE USER TO COMPLY WITH ALL APPLICABLE FEDERAL, STATE AND LOCAL LAWS AND REGULATIONS.
TO THE BEST OF OUR KNOWLEDGE, THE INFORMATION CONTAINED HEREIN IS ACCURATE. HOWEVER, STRATHMORE PRODUCTS, INC., ASSUMES NO LIABILITY WHATSOEVER FOR THE ACCURACY, RELIABILITY OR COMPLETENESS OF THE INFORMATION CONTAINED HEREIN. FINAL DETERMINATION OF SUITABILITY OF ANY MATERIAL IS THE SOLE RESPONSIBILITY OF THE USER. SINCE THE CONDITIONS OF HANDLING AND USE ARE BEYOND OUR CONTROL, WE MAKE NO GUARANTEE OF RESULTS, AND ASSUME NO LIABILITY FOR DAMAGES INCURRED BY USE OF THIS MATERIAL. ALL MATERIALS MAY PRESENT UNKNOWN HEALTH AND SAFETY HAZARDS AND SHOULD BE USED WITH CAUTION. ALTHOUGH CERTAIN HAZARDS ARE DESCRIBED HEREIN, WE CANNOT GUARANTEE THAT THESE ARE THE ONLY HAZARDS WHICH EXIST.

**ASHLAND
SAFETY DATA SHEET**

TOLUENE 20054

Page: 1
Revision Date: 09/22/2008
Print Date: 1/13/2009
MSDS Number: R0000565
Version: 5.1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Ashland P.O. Box 2219 Columbus, OH 43216	Regulatory Information Number Telephone Emergency telephone	1-800-325-3751 614-790-3333 1-800-ASHLAND (1-800-274-5263)
Product name	TOLUENE	
Product code	20054	
Product Use Description	SOLVENT	

2. HAZARDS IDENTIFICATION**Emergency Overview**

Appearance: liquid., colourless

WARNING! FLAMMABLE LIQUID AND VAPOR. MAY AFFECT THE CENTRAL NERVOUS SYSTEM CAUSING DIZZINESS, HEADACHE OR NAUSEA. HARMFUL IF INHALED. MAY BE HARMFUL IF INHALED OR SWALLOWED. MAY CAUSE EYE IRRITATION. PROLONGED OR REPEATED CONTACT MAY DRY THE SKIN AND CAUSE IRRITATION AND BURNS. PROLONGED OR REPEATED CONTACT MAY DRY SKIN AND CAUSE IRRITATION.

Potential Health Effects**Routes of exposure**

Inhalation, Skin absorption, Skin contact, Eye Contact, Ingestion

Eye contact

Can cause eye irritation. Symptoms include stinging, tearing, redness, and swelling of eyes.

Skin contact

May cause mild skin irritation. Prolonged or repeated contact may dry the skin. Symptoms may include redness, burning, drying and cracking of skin, and skin burns. Passage of this material into the body through the skin is possible, but it is unlikely that this would result in harmful effects during safe handling and use.

Ingestion

**ASHLAND
SAFETY DATA SHEET**

TOLUENE 20054

Page: 2
Revision Date: 09/22/2008
Print Date: 1/13/2009
MSDS Number: R0000565
Version: 5.1

Swallowing small amounts of this material during normal handling is not likely to cause harmful effects. Swallowing large amounts may be harmful. This material can get into the lungs during swallowing or vomiting. This results in lung inflammation and other lung injury.

Inhalation

Breathing of vapor or mist is possible. Breathing small amounts of this material during normal handling is not likely to cause harmful effects. Breathing large amounts may be harmful. Symptoms are not expected at air concentrations below the recommended exposure limits, if applicable (see Section 8.).

Aggravated Medical Condition

Preexisting disorders of the following organs (or organ systems) may be aggravated by exposure to this material: Upper respiratory tract, Skin, lung (for example, asthma-like conditions), kidney, Central nervous system, auditory system, Individuals with preexisting heart disorders maybe more susceptible to arrhythmias (irregular heartbeats) if exposed to high concentrations of this material.

Symptoms

Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include: metallic taste, stomach or intestinal upset (nausea, vomiting, diarrhea), irritation (nose, throat, airways), central nervous system excitation (giddiness, liveliness, light-headed feeling) followed by central nervous system depression (dizziness, drowsiness, weakness, fatigue, nausea, headache, unconsciousness) and other central nervous system effects, temporary changes in mood and behavior, Weakness, Lack of coordination, confusion, irregular heartbeat, coma, and death

Target Organs

Prolonged intentional toluene abuse may lead to damage to many organ systems having effects on: central and peripheral nervous systems, vision, hearing, liver, kidneys, heart and blood. Such abuse has been associated with brain damage characterized by disturbances in gait, personality changes and loss of memory. Comparable central nervous system effects have not been shown to result from occupational exposure to toluene. Prolonged intentional toluene abuse may lead to hearing loss progressing to deafness. In addition, while noise is known to cause hearing loss in humans, it has been suggested that workers exposed to organic solvents, including toluene, along with noise may suffer greater hearing loss than would be expected from exposure to noise alone. Overexposure to this material (or its components) has been suggested as a cause of the following effects in laboratory animals: mild, reversible liver effects, mild, reversible kidney effects, respiratory tract damage (nose, throat, and airways), effects on hearing,

**ASHLAND
SAFETY DATA SHEET****TOLUENE 20054**

Page: 3
Revision Date: 09/22/2008
Print Date: 1/13/2009
MSDS Number: R0000565
Version: 5.1

central nervous system damage. Overexposure to this material (or its components) has been suggested as a cause of the following effects in humans: kidney damage

Carcinogenicity

This material is not expected to cause cancer in humans since it did not cause cancer in laboratory animals. This material is not listed as a carcinogen by the International Agency for Research on Cancer (IARC), the National Toxicology Program (NTP), or the Occupational Safety and Health Administration (OSHA).

Reproductive hazard

Toluene may be harmful to the human fetus based on positive test results with laboratory animals. Case studies show that prolonged intentional abuse of toluene during pregnancy can cause birth defects in humans.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Concentration
TOLUENE	108-88-3	>=90-<=100%

4. FIRST AID MEASURES**Eyes**

If symptoms develop, immediately move individual away from exposure and into fresh air. Flush eyes gently with water for at least 15 minutes while holding eyelids apart; seek immediate medical attention.

Skin

Remove contaminated clothing. Wash exposed area with soap and water. If symptoms persist, seek medical attention. Launder clothing before reuse.

Ingestion

Seek medical attention. If individual is drowsy or unconscious, do not give anything by mouth; place individual on the left side with the head down. Contact a physician, medical facility, or poison control center for advice about whether to induce vomiting. If possible, do not leave individual unattended.

Inhalation

**ASHLAND
SAFETY DATA SHEET**

TOLUENE 20054

Page: 4
Revision Date: 09/22/2008
Print Date: 1/13/2009
MSDS Number: R0000565
Version: 5.1

If symptoms develop, move individual away from exposure and into fresh air. If symptoms persist, seek medical attention. If breathing is difficult, administer oxygen. Keep person warm and quiet; seek immediate medical attention.

Notes to physician

Hazards: Inhalation of high concentrations of this material, as could occur in enclosed spaces or during deliberate abuse, may be associated with cardiac arrhythmias. Sympathomimetic drugs may initiate cardiac arrhythmias in persons exposed to this material. This material is an aspiration hazard. Potential danger from aspiration must be weighed against possible oral toxicity (See Section 2 - Swallowing) when deciding whether to induce vomiting.

Treatment: No information available.

5. FIRE-FIGHTING MEASURES**Suitable extinguishing media**

Foam, Carbon dioxide (CO₂), Dry chemical

Hazardous combustion products

carbon dioxide and carbon monoxide, Hydrocarbons

Precautions for fire-fighting

Material is volatile and readily gives off vapors which may travel along the ground or be moved by ventilation and ignited by pilot lights, flames, sparks, heaters, smoking, electric motors, static discharge or other ignition sources at locations near the material handling point. Never use welding or cutting torch on or near drum (even empty) because product (even just residue) can ignite explosively. Wear full firefighting turn-out gear (full Bunker gear), and respiratory protection (SCBA). Use water spray to cool fire exposed containers and structures until fire is out if it can be done with minimal risk. Avoid spreading burning liquid with water used for cooling purposes.

Flammability Class for Flammable Liquids

Flammable Liquid Class IB

6. ACCIDENTAL RELEASE MEASURES**Personal precautions**

For personal protection see section 8. Eliminate all ignition sources (flares, flames including pilot lights, electrical sparks). Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed. Stop spill at

**ASHLAND
SAFETY DATA SHEET****TOLUENE 20054**

Page: 5
Revision Date: 09/22/2008
Print Date: 1/13/2009
MSDS Number: R0000565
Version: 5.1

source. Prevent from entering drains, sewers, streams or other bodies of water. Prevent from spreading. If runoff occurs, notify authorities as required. Pump or vacuum transfer spilled product to clean containers for recovery. Absorb unrecoverable product. Transfer contaminated absorbent, soil and other materials to containers for disposal.

Environmental precautions

Prevent run-off to sewers, streams or other bodies of water. If run-off occurs, notify proper authorities as required, that a spill has occurred.

Methods for cleaning up

Absorb liquid on vermiculite, floor absorbent or other absorbent material.

7. HANDLING AND STORAGE**Handling**

Containers of this material may be hazardous when emptied. Since emptied containers retain product residues (vapor, liquid, and/or solid), all hazard precautions given in the data sheet must be observed. Static ignition hazard can result from handling and use. Electrically bond and ground all containers, personnel and equipment before transfer or use of material. Special precautions may be necessary to dissipate static electricity for non-conductive containers. Use proper bonding and grounding during product transfer as described in National Fire Protection Association document NFPA 77. Hydrocarbon solvents are basically non-conductors of electricity and can become electrostatically charged during mixing, filtering or pumping at high flow rates. If this charge reaches a sufficiently high level, sparks can form that may ignite the vapors of flammable liquids. Warning. Sudden release of hot organic chemical vapors or mists from process equipment operating at elevated temperature and pressure, or sudden ingress of air into vacuum equipment, may result in ignitions without the presence of obvious ignition sources. Published "autoignition" or "ignition" temperature values cannot be treated as safe operating temperatures in chemical processes without analysis of the actual process conditions. Any use of this product in elevated temperature processes should be thoroughly evaluated to establish and maintain safe operating conditions.

Storage

Store in a cool, dry, ventilated area away from sources of heat, moisture, and incompatible substances. Store out of direct sunlight.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Exposure Guidelines**

ASHLAND
SAFETY DATA SHEET

TOLUENE 20054

 Page: 6
 Revision Date: 09/22/2008
 Print Date: 1/13/2009
 MSDS Number: R0000565
 Version: 5.1

TOLUENE		108-88-3
ACGIH	time weighted average	20 ppm
NIOSH	Recommended exposure limit (REL):	100 ppm
NIOSH	Recommended exposure limit (REL):	375 mg/m ³
NIOSH	Short term exposure limit	150 ppm
NIOSH	Short term exposure limit	560 mg/m ³
OSHA Z2	time weighted average	200 ppm
OSHA Z2	Ceiling Limit Value:	300 ppm
OSHA Z2	Maximum concentration:	500 ppm

General advice

These recommendations provide general guidance for handling this product. Personal protective equipment should be selected for individual applications and should consider factors which affect exposure potential, such as handling practices, chemical concentrations and ventilation. It is ultimately the responsibility of the employer to follow regulatory guidelines established by local authorities.

Exposure controls

Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below TLV(s). Explosion-proof ventilation system is acceptable.

Eye protection

Chemical splash goggles in compliance with OSHA regulations are advised; however, OSHA regulations also permit other type safety glasses. Consult your safety representative.

Skin and body protection

To prevent repeated or prolonged skin contact, wear impervious clothing and boots.

Wear resistant gloves such as:
polyvinyl alcohol

Respiratory protection

If workplace exposure limit(s) of product or any component is exceeded (see exposure guidelines), a NIOSH-approved air supplied respirator is advised in absence of proper environmental control. OSHA regulations also permit other NIOSH respirators (negative pressure type) under specified conditions (see your industrial hygienist). Engineering or administrative controls should be implemented to reduce exposure.

ASHLAND
SAFETY DATA SHEET

TOLUBNE 20054

Page: 7
Revision Date: 09/22/2008
Print Date: 1/13/2009
MSDS Number: R0000565
Version: 5.1

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	liquid
Form	Liquid
Colour	colourless
Odour	hydrocarbon-like
Boiling point/boiling range	110.60 °C / 231.1 °F
Melting point/range	-138.8 °F / -94.9 °C
pH	No data
Flash point	39.99 °F / 4.44 °C, Closed Cup
Evaporation rate	2.00 (N-Butyl Acetate)
Explosion limits	1.27 % (V) 7 % (V)
Vapour pressure	3.78 kPa @ 77 °F / 25 °C
Vapour density	3.1 (AIR=1)
Density	0.87 g/cm ³ @ 68.00 °F / 20.00 °C 7.25 lb/gal @ 68 °F / 20 °C
Solubility	negligible in water
Partition coefficient: n-octanol/water	No data
log Pow	2.73
Autoignition temperature	896 °F / 480 °C

10. STABILITY AND REACTIVITY**Stability**

Stable.

Conditions to avoid**Incompatible products**

Strong acids, Strong oxidizing agents

Hazardous decomposition products

carbon dioxide and carbon monoxide, Hydrocarbons

Hazardous reactions

Product will not undergo hazardous polymerization.

Thermal decomposition

No data

ASHLAND
SAFETY DATA SHEET

TOLUENE 20054

Page: 8
Revision Date: 09/22/2008
Print Date: 1/13/2009
MSDS Number: R0000565
Version: 5.1

11. TOXICOLOGICAL INFORMATION**Acute oral toxicity**

TOLUENE	LD 50 Rat: 2,600 - 7,500 mg/kg
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Acute inhalation toxicity

TOLUENE	LC 50 Rat: 8000 ppm, 4 h
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Acute dermal toxicity

TOLUENE	LD 50 Rabbit: 12,124 mg/kg
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12. ECOLOGICAL INFORMATION**Aquatic toxicity****Acute and Prolonged Toxicity to Fish**

No data

Acute Toxicity to Aquatic Invertebrates

No data

Environmental fate and pathways

No data

13. DISPOSAL CONSIDERATIONS**Waste disposal methods**

Destroy by incineration in accordance with applicable regulations. For assistance with your waste management needs - including disposal, recycling and waste stream reduction, contact Ashland Distribution's Environmental Services Group at 800-637-7922.

14. TRANSPORT INFORMATION**IMDG:**

UN1294, TOLUENE 3, II

IATA_P:

ASHLAND
SAFETY DATA SHEET**TOLUENE 20054**

Page: 9
Revision Date: 09/22/2008
Print Date: 1/13/2009
MSDS Number: R0000565
Version: 5.1

UN1294, Toluene 3, II**IATA_C:****UN1294, Toluene 3, II****CFR_ROAD:****UN1294, Toluene 3, II****CFR_RAIL:****UN1294, Toluene 3, II****CFR_INWTR:****UN1294, Toluene 3, II****IMDG_ROAD:****UN1294, TOLUENE 3, II****IMDG_RAIL:****UN1294, TOLUENE 3, II**

Dangerous goods descriptions (if indicated above) may not reflect package size, quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

15. REGULATORY INFORMATION**California Prop. 65**

WARNING! This product contains a chemical known in the State of California to cause cancer.

BENZBNE

WARNING! This product contains a chemical known in the State of California to cause birth defects or other reproductive harm.

TOLUENE**BENZBNE**

WARNING! This product contains a chemical known in the State of California to cause cancer.

BENZBNE

SARA Hazard Classification **Fire Hazard**
 Acute Health Hazard

SARA 313 Component(s)**TOLUENE****108-88-3****0**

ASHLAND
SAFETY DATA SHEET

TOLUENB 20054

Page: 10
Revision Date: 09/22/2008
Print Date: 1/13/2009
MSDS Number: R0000565
Version: 5.1

TOLUENE 108-88-3 99%

Reportable quantity - Product
US. EPA CERCLA Hazardous Substances (40 CFR 302) 1000 lbs

Reportable quantity - Components
TOLUBNB 108-88-3 1000 lbs

	Health	Flammability	Reactivity	Other
HMIS	1*	3	0	
NFPA	2	3	0	

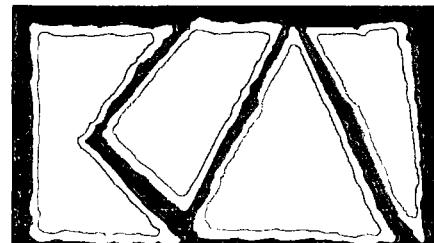
16. OTHER INFORMATION

The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. This MSDS has been prepared by Ashland's Environmental Health and Safety Department (1-800-325-3751).

**FLOW
SAMPLING
EQUIPMENT**

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INFORMATION



**KOOGLER & ASSOCIATES, INC.
ENVIRONMENTAL SERVICES**



Pitot Tube Calibration Measurements

Pitot Tube Identification Number: KA - SSIII

Date Calibrated: 4/11/10

Pitot Tube Assembly Level: Yes No

Pitot Tube Openings Damaged: Yes No If yes, please explain: _____

$$D_{tA} = 0.371 \text{ in. } (D_{tA} = 0.1875 - 0.3750 \text{ in.})$$

$$D_{tB} = 0.372 \text{ in. } (D_{tB} = 0.1875 - 0.3750 \text{ in.})$$

$$\alpha_A = 3.0^\circ (< 10^\circ) \quad \alpha_B = 2.0^\circ (< 10^\circ)$$

$$\beta_A = 2.0^\circ (< 5^\circ) \quad \beta_B = 3.0^\circ (< 5^\circ)$$

$$\gamma = 1.0^\circ, \theta = 1.0^\circ$$

$$P_A = 0.467 \quad (P_A = 1.05 D_t \text{ to } 1.50 D_t)$$

$$P_B = 0.466 \quad (P_B = 1.05 D_t \text{ to } 1.50 D_t)$$

$$P_A + P_B = A = 0.933 \quad [A = 2x(1.05 D_t \text{ to } 1.50 D_t)]$$

$$Z = A \sin \gamma = 0.016 \text{ in. } (< 0.125 \text{ in.})$$

$$W = A \sin \theta = 0.016 \text{ in. } (< 0.031 \text{ in.})$$

Comments: All measurements O.K.

Calibration required? Yes No

Calibrated by:

Post Test Thermocouple Calibration

Date:

9/20/10

Plant Name:

Exteria Building Products, LLC

Location:

Miami, FL

Source:

RTO Inlet + Outlet

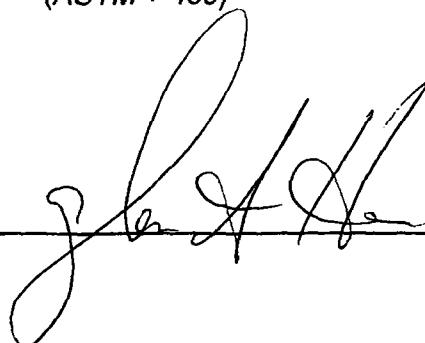
Thermocouple Readout No.	KA-9
Umbilical Cord No.	KAK-100
Switch Box No.	KA-9
Thermocouple No.	KAK-60
Average Stack Temperature °F	± 95° in, ± 190° out
* Observed Mercury in Glass (ASTM) °F	88°
Observed Thermocouple Reading °F	88°

* Per Alternative Method 2 Thermocouple Calibration Procedure (ALT-011)

Percent Difference $\frac{(ASTM + 460) - (Thermo + 460) \times 100}{(ASTM + 460)}$ = 0%

Tolerance ± 2 °F

Signature:



KOOGLER & ASSOCIATES, Inc.
THERMOCOUPLE CALIBRATION

Probe ID	"K" TYPE									Average % Δ	Average Δ (F°)		
	Ice			Ambient			Hot Oil						
	NIST (F°)	Probe (F°)	% Δ	NIST (F°)	Probe (F°)	% Δ	NIST (F°)	Probe (F°)	% Δ				
KAK-5	36	37	-2.8	74	73	1.4	406	404	0.5	-0.3	-0.3		
KAK-8	38	39	-2.6	74	74	0.0	405	406	-0.2	-1.0	-1.0		
KAK-9	36	37	-2.8	74	73	1.4	406	408	-0.5	-0.6	-0.6		
KAK-10	36	36	0.0	92	91	1.1	405	407	-0.5	0.2	0.2		
KAK-11	33	32	3.0	92	91	1.1	402	402	0.0	1.4	1.4		
KAK-14	34	34	0.0	85	84	1.2	395	395	0.0	0.4	0.4		
KAK-20	34	34	0.0	85	84	1.2	399	400	-0.3	0.3	0.3		
KAK-35	36	36	0.0	74	74	0.0	401	401	0.0	0.0	0.0		
KAK-36	34	36	-5.9	86	84	2.3	402	406	-1.0	-1.5	-1.5		
KAK-50	36	37	-2.8	86	86	0.0	401	401	0.0	-0.9	-0.9		
KAK-51	36	37	-2.8	74	72	2.7	403	404	-0.2	-0.1	-0.1		
KAK-52	35	37	-5.7	86	85	1.2	401	400	0.2	-1.4	-1.4		
KAK-60	36	36	0.0	86	85	1.2	404	404	0.0	0.4	0.4		
KAK-61	36	37	-2.8	86	85	1.2	399	401	-0.5	-0.7	-0.7		
KAK-62	34	35	-2.9	86	85	1.2	400	402	-0.5	-0.8	-0.8		
KAK-63A	36	37	-2.8	85	84	1.2	398	398	0.0	-0.5	-0.5		
KAK-63	36	36	0.0	84	84	0.0	401	402	-0.2	-0.1	-0.1		
KAK-64	36	37	-2.8	85	84	1.2	400	401	-0.3	-0.6	-0.6		
KAK-65	36	34	5.6	86	86	0.0	397	399	-0.5	1.7	1.7		
KAK-70	36	36	0.0	85	85	0.0	400	401	-0.3	-0.1	-0.1		
KAK-71	36	37	-2.8	84	84	0.0	394	395	-0.3	-1.0	-1.0		
KAK-72A	34	34	0.0	86	85	1.2	394	393	0.3	0.5	0.5		
KAK-72	34	33	2.9	86	85	1.2	393	393	0.0	1.4	1.4		
KAK-75	34	34	0.0	86	85	1.2	400	401	-0.3	0.3	0.3		
KAK-78	36	36	0.0	86	86	0.0	396	397	-0.3	-0.1	-0.1		
KAK-80	36	36	0.0	86	85	1.2	396	396	0.0	0.4	0.4		
KAK-111	36	36	0.0	84	83	1.2	397	398	-0.3	0.3	0.3		
KAK-110	34	33	2.9	85	84	1.2	401	403	-0.5	1.2	1.2		
KAK-112	36	37	-2.8	85	85	0.0	397	398	-0.3	-1.0	-1.0		
Secondary Standard Thermocouple with Hand Held OMEGA (HH 509 R) s/n 51001062													
KAK # 1	35	37	-5.7	84	83	1.2	406	408	-0.5	-1.7	-1.7		
KAK # 2	36	36	0.0	84	84	0.0	402	402	0.0	0.0	0.0		

DATE: 6/23-24/2009

TESTER: J. Langston, C. Enwall

**FIELD DATA SHEET: POST-TEST DRY GAS METER CALIBRATION
USING CRITICAL ORIFICES**

**Koogler & Associates
Environmental Services**

- 1) Select one critical orifice to calibrate the dry gas meter which approximates the test average delta H range.
- 2) Record barometric pressure before and after calibration procedure.
- 3) Run at tested vacuum (from Orifice Calibration Report), for a period of time necessary to achieve a minimum total volume of 5 cubic feet.
- 4) Record readings in outlined boxes below.

COMPANY: External Building Products, LLC
 SOURCE: RTD Outlet
 TEST DATE: 9/20/10
 METER Y: 0.995
 AVG. DELTA H: 1.59

METER SERIAL #:	<u>KA9</u>
CRITICAL ORIFICE SERIAL #:	<u>1376</u>
INITIAL	FINAL
BAROMETRIC PRESSURE (in Hg): <u>30.28</u> <u>30.28</u>	

RUN	ORIFICE NO.	K' FACTOR (AVG)	TESTED VACUUM (in Hg)	DGM READINGS (FT ³)		ORIFICE	TEMPERATURES °F		ELAPSED TIME (MIN)	DGM ΔH (in H ₂ O)
				INITIAL	FINAL		DGM	INITIAL		
1	17	0.4452	18	624.972	632.417	80	77.9	79.7	13	0.94
2	17	0.4452	18	632.417	638.755	80	79.7	80.9	11	0.94
3	17	0.4452	18	638.755	648.556	80	80.9	82.2	17	0.94

Test Conducted by: Ryan Meyer
 Signature: ~~Ryan Meyer~~
 Date: 9/20/10



POST-TEST DRY GAS METER CALIBRATION USING CRITICAL ORIFICES

- 1) Select one critical orifice to calibrate the dry gas meter which represents the observed operating range.
- 2) Record barometric pressure before and after calibration procedure.
- 3) Run at tested vacuum (from Orifice Calibration Report), for a period of time necessary to achieve a minimum total volume of 5 cubic feet.
- 4) Record readings in outlined boxes below, other columns are automatically calculated.

COMPANY: Exteria Building Products, LLC

SOURCE: RTO Outlet

DATE: 9/20/10

PRETEST Y: 0.995

METER SERIAL #: KA9

CRITICAL ORIFICE SERIAL #: 1376

	INITIAL	FINAL	AVG (P_{bar})
BAROMETRIC PRESSURE (in Hg):	30.28	30.28	30.28

RUN NO.	ORIFICE NO.	K' FACTOR (AVG)	TESTED VACUUM (in Hg)	DGM READINGS (FT')			TEMPERATURES °F			ELAPSED TIME (MIN)	DGM ΔH (in H ₂ O)	(1) V _m (STD)	(2) V _{cr} (STD)	(3) Y	(4) ΔH@	
				INITIAL	FINAL	NET (V _m)	ORIFICE	DGM INITIAL	DGM FINAL							
1	17	0.4452	18	624.972	632.417	7.445	80	77.9	79.7	79	13.0	0.94	7.40	7.54	1.019	1.570
2	17	0.4452	18	632.417	638.755	6.338	80	79.7	80.9	80	11.0	0.94	6.28	6.38	1.016	1.570
3	17	0.4452	18	638.755	648.556	9.801	80	80.9	82.2	82	17.0	0.94	9.69	9.86	1.018	1.570
AVG = 1.018																

USING THE CRITICAL ORIFICES AS CALIBRATION STANDARDS:

The following equations are used to calculate the standard volumes of air passed through the DGM, V_m (std), and the critical orifice, V_{cr} (std), and the DGM calibration factor, Y. These equations are automatically calculated in the spreadsheet above.

$$(1) \quad V_m(\text{std}) = K_1 V_m Y \left[\frac{P_{bar} + (\Delta H / 136)}{T_m} \right]$$

$$(2) \quad V_{cr}(\text{std}) = K \left[\frac{P_{bar} \theta}{\sqrt{T_{amb}}} \right]$$

$$(3) \quad Y = \frac{V_{cr}(\text{std})}{V_m(\text{std})}$$

$$(4) \quad \Delta H @ = \left(\frac{0.75 * \theta}{V_{cr}(\text{std})} \right)^2 * \Delta H$$

**Koogler & Associates
Environmental Services**

METHOD 5 DRY GAS METER CALIBRATION USING CRITICAL ORIFICES

- 1) Select three critical orifices to calibrate the dry gas meter which bracket the expected operating range.
- 2) Record barometric pressure before and after calibration procedure.
- 3) Run at tested vacuum (from Orifice Calibration Report), for a period of time necessary to achieve a minimum total volume of 5 cubic feet.
- 4) Record data and information in the GREEN cells, YELLOW cells are calculated.

**Koogler & Associates
Environmental Services**

DATE:		METER SERIAL #:		BAROMETRIC PRESSURE (in Hg):			INITIAL	FINAL	AVG (P _{bar})	IF Y VARIATION EXCEEDS 2.00%, ORIFICE SHOULD BE RECALIBRATED						
METER PART #:		CRITICAL ORIFICE SET SERIAL #:					30.18	30.18	30.18							
ORIFICE #	RUN #	K' FACTOR (AVG)	TESTED VACUUM (in Hg)	DGM READINGS (FT ³)			TEMPERATURES °F			ELAPSED TIME (MIN) θ	DGM ΔH (in H ₂ O)	(1) V _m (STD)	(2) V _{cr} (STD)	(3) Y	VARIATION (%)	ΔH _Θ
				INITIAL	FINAL	NET (V _m)	Orifice	INITIAL	FINAL	DGM AVG						
17	1	0.4452	19	788.009	793.786	5.777	69	69	70	69.5	10.00	0.94	5.8251	5.8435	1.003	1.58
	2	0.4452	19	793.786	795.454	5.668	68.5	70	70	70	9.80	0.94	5.7098	5.7294	1.003	1.56
	3	0.4452	19	795.454	804.664	5.210	68.5	70	70	70	9.00	0.94	5.2484	5.2616	1.003	1.56
22	1	0.5836	19	809.624	814.978	5.354	68	70	70	70	7.00	1.65	5.4028	5.3671	0.993	1.59
	2	0.5836	19	814.978	820.225	5.347	68	70	71	70.5	7.00	1.65	5.3908	5.3671	0.995	1.59
	3	0.5836	19	820.325	825.681	5.356	68	71	71	71	7.00	1.65	5.3948	5.3671	0.995	1.59
26	1	0.7005	19	831.080	835.696	4.616	68	71	71	71	5.00	2.4	4.6577	4.6016	0.988	1.61
	2	0.7005	19	835.696	841.228	5.532	68	71	71	71	5.00	2.4	5.3820	5.5219	0.989	1.61
	3	0.7005	19	841.228	845.844	4.616	68	71	71	71	5.00	2.4	4.6577	4.6016	0.988	1.61
												Avg =	0.988	0.988	0.70	

USING THE CRITICAL ORIFICES AS CALIBRATION STANDARDS:

The following equations are used to calculate the standard volumes of air passed through the DGM, V_m (std), and the critical orifice, V_{cr} (std), and the DGM calibration factor, Y. These equations are automatically calculated in the spreadsheet above.

AVERAGE DRY GAS METER CALIBRATION FACTOR, Y = **0.995**

AVERAGE ΔH_Θ = **1.59**

$$(1) \quad V_{m(\text{std})} = K_1 * V_m * \frac{P_{\text{bar}} + (\Delta H / 13.6)}{T_m}$$

= Net volume of gas sample passed through DGM, corrected to standard conditions

K₁ = 17.64 °R/in. Hg (English), 0.3858 °K/mm Hg (Metric)

T_m = Absolute DGM avg. temperature (°R - English, °K - Metric)

$$(2) \quad V_{cr(\text{std})} = K' * \frac{P_{\text{bar}} * \Theta}{\sqrt{T_{\text{amb}}}}$$

= Volume of gas sample passed through the critical orifice, corrected to standard conditions

T_{amb} = Absolute ambient temperature (°R - English, °K - Metric)

$$(3) \quad Y = \frac{V_{cr(\text{std})}}{V_{m(\text{std})}}$$

K' = Average K' factor from Critical Orifice Calibration

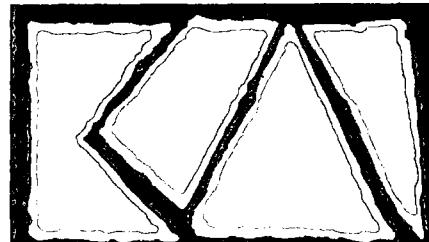
= DGM calibration factor

$$\Delta H_{\Theta} = \left(\frac{0.75 \theta}{V_{cr(\text{std})}} \right) \Delta H \left(\frac{V_{m(\text{std})}}{V_m} \right)$$

D

CALIBRATION
GAS

CERTIFICATIONS



KOOGLER & ASSOCIATES, INC.
ENVIRONMENTAL SERVICES



CERTIFICATE OF BATCH ANALYSIS

AIR - ULTRA ZERO

Part Number:	AI UZ15A	Reference Number:	55-110554182-1
Cylinder Analyzed:	R1031090 Y	Cylinder Volume:	146 Cubic Feet
Laboratory:	ASO - Jacksonville - FL	Cylinder Pressure:	2000 PSIG
Analysis Date:	Nov 20, 2008	Valve Outlet:	590
Lot #:	55-110554182-1		

ANALYTICAL RESULTS

Component	Requested Purity	Certified Concentration
CO + CO2	< 1 PPM	0.1 PPM
THC	< 0.1 PPM	<LDL 0.1 PPM
Percent Oxygen	20-22 %	20.00 %
Moisture	< 2 PPM	0.1 PPM

Cylinders In Batch:

CC 216820, CC 51653, CC- 19887, CC182528, CC194805, CC194919, CC201524, CC220983, SG868282NB, SGC553537

Notes:

Impurities verified against analytical standards traceable to NIST by weight and/or analysis.

Signature On File

QA Approval

Liquid Technology Corporation

Industry Leader in Specialty Gases, Equipment and Service

Certificate of Analysis

- EPA PROTOCOL GAS -

<u>Customer</u>	<u>Koogler & Associates (Gainesville, Florida)</u>
<u>Date</u>	<u>May 27, 2008</u>
<u>Delivery Receipt</u>	<u>DR-21700</u>
<u>Gas Standard</u>	<u>100.0 ppm Methane, 100.0 ppm Propane/N2 - EPA PROTOCOL</u>
<u>Final Analysis Date</u>	<u>May 22, 2008</u>
<u>Expiration Date</u>	<u>May 22, 2011</u>
<u>Component</u>	<u>Methane, Propane</u>
<u>Balance Gas</u>	<u>Nitrogen</u>

Analytical Data:

DO NOT USE BELOW 150 psig

EPA Protocol, Section No. 2.2, Procedure G-1

Reported Concentrations

Methane: 103.8 ppm +/- 1.0 ppm

Propane: 100.5 ppm +/- 1.0 ppm

Nitrogen: Balance

Reference Standards:

SRM/GMIS:	GMIS	GMIS
Cylinder Number:	CC-125496	CC-166582
Concentration:	91.0 ppm Methane/N2	103.2 ppm Propane/Nitrogen
Expiration Date:	March 04, 2012	May 02, 2012

Certification Instrumentation

Component:	Methane	Propane
Make/Model:	HP5890-II	HP-5890II
Serial Number:	3336A59393	3336A59393
Principal of Measurement:	GC-FID	GC-FID
Last Calibration:	May 08, 2008	May 02, 2008

Cylinder Data

Cylinder Serial Number:	CC-56231	Cylinder Outlet:	CGA 350
Cylinder Volume:	140 Cubic Feet	Cylinder Pressure:	2000 psig, 70°F
Analytical Uncertainty and NIST Traceability are in compliance with EPA-600/R-97/121.			

Certified by:



Date:

May 27, 2008

Unmatched Excellence

Liquid Technology Corporation

Industry Leader in Specialty Gases, Equipment and Service

Certificate of Analysis - EPA PROTOCOL GAS -

<u>Customer</u>	Koogler & Associates (Gainesville, Florida)
<u>Date</u>	May 27, 2008
<u>Delivery Receipt</u>	DR-21700
<u>Gas Standard</u>	50.0 ppm Methane, 50.0 ppm Propane/N2 - EPA PROTOCOL
<u>Final Analysis Date</u>	May 22, 2008
<u>Expiration Date</u>	May 22, 2011
<u>Component</u>	Methane, Propane
<u>Balance Gas</u>	Nitrogen

Analytical Data:

DO NOT USE BELOW 150 psig

EPA Protocol, Section No. 2.2, Procedure G-1

Reported Concentrations
Methane: 52.3 ppm +/- 0.52 ppm
Propane: 49.9 ppm +/- 0.49 ppm
Nitrogen: Balance

Reference Standards:

SRM/GMIS:	GMIS	GMIS
Cylinder Number:	CC-125480	CC-166570
Concentration:	49.5 ppm Methane/N2	50.92 ppm Propane/Nitrogen
Expiration Date:	March 04, 2012	June 17, 2009

Certification Instrumentation

Component:	Methane	Propane
Make/Model:	HP5890-II	HP-5890II
Serial Number:	3336A59393	3336A59393
Principal of Measurement:	GC-FID	GC-FID
Last Calibration:	May 08, 2008	May 02, 2008

Cylinder Data

Cylinder Serial Number:	CC-165357	Cylinder Outlet:	CGA-350
Cylinder Volume:	140 Cubic Feet	Cylinder Pressure:	2000 psig, 70°F
Analytical Uncertainty and NIST Traceability are in compliance with EPA-600/R-97/121.			

Certified by:

May 27, 2008

[Signature]
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Industry Leader in Specialty Gases, Equipment and Service

Certificate of Analysis - EPA PROTOCOL GAS -

<u>Customer</u>	<u>Koogler & Associates (Gainesville, Florida)</u>
<u>Date</u>	<u>May 27, 2008</u>
<u>Delivery Receipt</u>	<u>DR-21700</u>
<u>Gas Standard</u>	<u>10.0 ppm Methane, 10.0 ppm Propane/N2 - EPA PROTOCOL</u>
<u>Final Analysis Date</u>	<u>May 22, 2008</u>
<u>Expiration Date</u>	<u>May 22, 2011</u>
<u>Component</u>	<u>Methane, Propane</u>
<u>Balance Gas</u>	<u>Nitrogen</u>

Analytical Data: DO NOT USE BELOW 150 psig
EPA Protocol, Section No. 2.2, Procedure G-1

Reported Concentrations
Methane: 10.6 ppm +/- 0.10 ppm
Propane: 9.97 ppm +/- 0.09 ppm
Nitrogen: Balance

Reference Standards:

SRM/GMIS:	1659a	1666b
Cylinder Number:	FF-28598	XF-003868B
Concentration:	9.863 ppm Methane/N2	9.83 ppm Propane/Nitrogen
Expiration Date:	April 01, 2009	December 01, 2009

Certification Instrumentation

Component:	Methane	Propane
Make/Model:	HP5890-II	HP-5890II
Serial Number:	3336A59393	3336A59393
Principal of Measurement:	GC-FID	GC-FID
Last Calibration:	May 08, 2008	May 02, 2008

Cylinder Data

Cylinder Serial Number:	CC-56671	Cylinder Outlet:	CGA 350
Cylinder Volume:	140 Cubic Feet	Cylinder Pressure:	2000 psig, 70°F
Analytical Uncertainty and NIST Traceability are in compliance with EPA-600/R-97/121.			

Certified by:

Date: May 27, 2008



Unmatched Excellence

Liquid Technology Corporation

Industry Leader in Specialty Gases, Equipment and Service

Certificate of Analysis - EPA PROTOCOL GAS -

<u>Customer</u>	Koogler & Associates (Gainesville, Florida)
<u>Date</u>	May 27, 2008
<u>Delivery Receipt</u>	DR-21700
<u>Gas Standard</u>	500.0 ppm CO, 500.0 ppm Propane/Nitrogen-EPA PROTOCOL
<u>Final Analysis Date</u>	May 27, 2008
<u>Expiration Date</u>	May 27, 2011
<u>Components</u>	Carbon Monoxide, Propane
<u>Balance Gas</u>	Nitrogen

Analytical Data: DO NOT USE BELOW 150 psig
EPA Protocol, Section No. 2.2, Procedure G-1

Replicate Concentrations
Carbon Monoxide: 510.5 ppm +/- 5.1 ppm
Propane: 513.4 ppm +/- 5.1 ppm
Nitrogen: Balance

Reference Standards:

SRM/GMIS:	GMIS/GMIS	GMIS
Cylinder Number:	CC-166528/CC-115896	CC-166431
Concentration:	496.3 ppm CO/755.8 ppm CO/N2	494.8 ppm Propane/Nitrogen
Expiration Date	04/06/09 - 08/11/09	05/02/12

Certification Instrumentation

Component:	Carbon Monoxide	Propane
Make/Model:	Nicolet - NEXUS 470	HP5890 -II
Serial Number:	AEP990001\$4	3336A59393
Principal of Measurement:	FTIR	GC (FID)
Last Calibration:	May 01, 2008	May 02, 2008

Cylinder Data

Cylinder Serial Number:	CC-92919	Cylinder Outlet:	CGA 350
Cylinder Volume:	140 Cubic Feet	Cylinder Pressure:	2000 psig, 70°F

Analytical Uncertainty and NIST Traceability are in compliance with EPA-600/R-97/121.

Certified by:
Date:


Mike
May 27, 2008

Unmatched Excellence

Liquid Technology Corporation

Industry Leader in Specialty Gases, Equipment and Service

Certificate of Analysis - EPA PROTOCOL GAS -

Customer Koogler & Associates (Gainesville, Florida)
Date October 30, 2008
Delivery Receipt DR-22922
Gas Standard 1000 ppm Propane, 1000 ppm CO/Nitrogen - EPA PROTOCOL
Final Analysis Date October 30, 2008
Expiration Date October 30, 2011

Component Propane, Carbon Monoxide
Balance Gas Nitrogen

Analytical Data: DO NOT USE BELOW 150 psig
EPA Protocol, Section No. 2.2, Procedure G-1

Reported Concentrations

Propane: 1017.0 ppm +/- 10 ppm

Carbon Monoxide: 1002.1 ppm +/- 10 ppm

Nitrogen: Balance

Reference Standards:

SRM/GMIS:	GMIS	GMIS
Cylinder Number:	CC-231417	CC-159055
Concentration:	1003.9 ppm C3H8/Nitrogen	999.5 ppm CO/Nitrogen
Expiration Date:	04/07/10	08/18/09

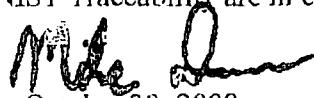
Certification Instrumentation

Component:	Propane	Carbon Monoxide
Make/Model:	HP5890-II	Nicolet - NEXUS 470
Serial Number:	3336A59393	AEP99000154
Principal of Measurement:	GC-FID	FTIR
Last Calibration:	October 02, 2008	October 23, 2008

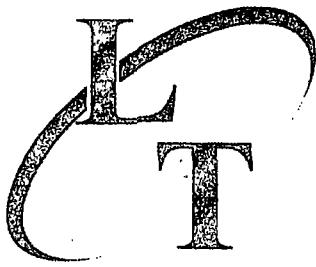
Cylinder Data

Cylinder Serial Number:	CC-251816	Cylinder Outlet:	CGA 350
Cylinder Volume:	140 Cubic Feet	Cylinder Pressure:	2000 psig, 70°F
Analytical Uncertainty and NIST Traceability are in compliance with EPA-600/R-97/121.			

Certified by:

Date: 
October 30, 2008

Unmatched Excellence



LIQUID TECHNOLOGY CORPORATION
"INDUSTRY LEADER IN SPECIALTY GASES"

Certificate of Analysis
- EPA PROTOCOL GAS -

Customer Koogler & Associates (Gainesville, FL)
Date May 25, 2010
Delivery Receipt DR-29409
Gas Standard 1500 ppm CO, 3000 ppm Propane/Nitrogen-EPA PROTOCOL
Final Analysis Date May 25, 2010
Expiration Date May 25, 2013

Components Carbon Monoxide, Propane
Balance Gas Nitrogen

Analytical Data:

EPA Protocol, Section No. 2.2, Procedure G-1

DO NOT USE BELOW 150 psig

Replicate Concentrations

Carbon Monoxide: 1470 ppm +/- 14 ppm

Propane: 2935 ppm +/- 29 ppm

Nitrogen: Balance

Reference Standards:

SRM/GMIS:	GMIS	GMIS
Cylinder Number:	CC-166608	CC-166425
Concentration:	1539.7 ppm CO	2493.7 ppm C3H8
Expiration Date	01/12/12	11/30/11

Certification Instrumentation

Component:	Carbon Monoxide	Propane
Make/Model:	Nicolet - NEXUS 470	Agilent 7890A
Serial Number:	AEP99000154	CN10736166
Principal of Measurement:	FTIR	GC (FID)
Last Calibration:	May 06, 2010	April 26, 2010

Cylinder Data

Cylinder Serial Number:	CC-185119	Cylinder Outlet:	CGA 350
Cylinder Volume:	140 Cubic Feet	Cylinder Pressure:	2000 psig, 70°F

Analytical Uncertainty and NIST Traceability are in compliance with EPA-600/R-97/121.

Certified by:

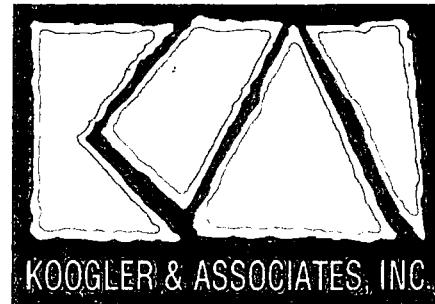
Mike Duncan

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"UNMATCHED EXCELLENCE"

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PROJECT PARTICIPANTS



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Koogler and Associates, Inc.

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