



Lawton Chiles  
Governor

# Florida Department of Environmental Protection

Twin Towers Office Building  
2600 Blair Stone Road  
Tallahassee, Florida 32399-2400

Virginia B. Wetherell  
Secretary

August 18, 1993

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

Mr. Jeffrey Pardue, C.E.P., Manager-Environmental Programs  
Florida Power Corporation  
Post Office Box 14042  
St. Petersburg, Florida 33733

Dear Mr. Pardue:

The Department received your request for extension of the construction permit referenced below. The permit is amended as shown.

**Permit No. AC09-162037, PSD-FL-139 - Crystal River Cooling Towers**

Current Expiration Date: October 1, 1993

**New Expiration Date: December 1, 1993**

This letter shall become an attachment to this permit.

A person whose substantial interests are affected by the Department's proposed permitting decision may petition for an administrative proceeding (hearing) in accordance with Section 120.57, Florida Statutes. The petition must contain the information set forth below and must be filed (received) in the Office of General Counsel of the Department at 2600 Blair Stone Road, Tallahassee, Florida 32399-2400. Petitions filed by the permit applicant and the parties listed below must be filed within 14 days of receipt of this intent. Petitions filed by other persons must be filed within 14 days of publication of the public notice or within 14 days of their receipt of this intent, whichever first occurs. Petitioner shall mail a copy of the petition to the applicant at the address indicated above at the time of filing. Failure to file a petition within this time period shall constitute a waiver of any right such person may have to request an administrative determination (hearing) under Section 120.57, Florida Statutes.

The Petition shall contain the following information:

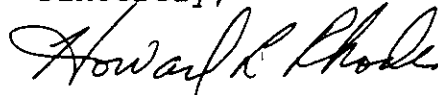
- (a) The name, address, and telephone number of each petitioner, the applicant's name and address, the Department Permit File Number and the county in which the project is proposed;

Mr. Jeffrey Pardue  
August 18, 1993  
Page Two

- (b) A statement of how and when each petitioner received notice of the Department's action or proposed action;
- (c) A statement of how each petitioner's substantial interests are affected by the Department's action or proposed action;
- (d) A statement of the material facts disputed by Petitioner, if any;
- (e) A statement of facts which petitioner contends warrant reversal or modification of the Department's action or proposed action;
- (f) A statement of which rules or statutes petitioner contends require reversal or modification of the Department's action or proposed action; and
- (g) A statement of the relief sought by petitioner, stating precisely the action wants the Department to take with respect to the Department's action or proposed action.

If a petition is filed, the administrative hearing process is designed to formulate agency action. Accordingly, the Department's action may be different from the position taken by it in this intent. Persons whose substantial interests will be affected by any decision of the Department with regard to the application have the right to petition to become a party to the proceeding. The petition must conform to the requirements specified above and be filed (received) within 14 days of receipt of this intent in the Office of General Counsel at the above address of the Department. Failure to petition within the allowed time frame constitutes a waiver of any right such person has to request a hearing under Section 120.57, F.S., and to participate as a party to this proceeding. Any subsequent intervention will only be at the approval of the presiding officer upon motion filed pursuant to Rule 28-5.207, F.A.C.

Sincerely,



Howard L. Rhodes  
Director  
Division of Air Resources  
Management

HLR/JR/bb

cc: B. Thomas SWD  
J. Harper, EPA  
J. Bunyak, NPS

P 230 524 386



# Receipt for Certified Mail

No Insurance Coverage Provided  
Do not use for International Mail  
(See Reverse)

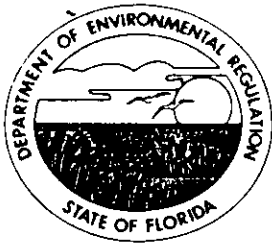
PS Form 3800, June 1991

Sent to <b>Mr. Jeffrey Pardue, C.E.P.</b>	
Street and No. <b>P. O. Box 14042</b>	
P.O., State and ZIP Code <b>St. Petersburg, FL 33733</b>	
Postage	\$
Certified Fee	
Special Delivery Fee	
Restricted Delivery Fee	
Return Receipt Showing to Whom & Date Delivered	
Return Receipt Showing to Whom Date, and Addressee's Address	
TOTAL Postage & Fees	\$
Postmark or Date <b>Mailed: 8/25/93 AC 09-162307 PSD-FL-139</b>	

<b>SENDER:</b> • Complete items 1 and/or 2 for additional services. • Complete items 3, and 4a & b. • Print your name and address on the reverse of this form so that we can return this card to you. • Attach this form to the front of the mailpiece, or on the back if space does not permit. • Write "Return Receipt Requested" on the mailpiece below the article number. • The Return Receipt will show to whom the article was delivered and the date delivered.		I also wish to receive the following services (for an extra fee): 1. <input type="checkbox"/> Addressee's Address 2. <input type="checkbox"/> Restricted Delivery Consult postmaster for fee.	
3. Article Addressed to: <b>Mr. Jeffrey Pardue, C.E.P.</b> <b>Florida Power Corporation</b> <b>Post Office Box 14042</b> <b>St. Petersburg, Florida 33733</b>		4a. Article Number <b>P 230 524 386</b>	
5. Signature (Addressee) 		4b. Service Type <input type="checkbox"/> Registered <input type="checkbox"/> Insured <input checked="" type="checkbox"/> Certified <input type="checkbox"/> COD <input type="checkbox"/> Express Mail <input type="checkbox"/> Return Receipt for Merchandise	
6. Signature (Agent) 		7. Date of Delivery <b>AUG 27 1993</b>	
		8. Addressee's Address (Only if requested and fee is paid)	
PS Form 3811, December 1991 U.S. GPO: 1992-323-402 <b>DOMESTIC RETURN RECEIPT</b>			

Is your RETURN ADDRESS completed on the reverse side?

Thank you for using Return Receipt Service



## Florida Department of Environmental Regulation

Twin Towers Office Bldg. • 2600 Blair Stone Road • Tallahassee, Florida 32399-2400

Lawton Chiles, Governor

Carol M. Browner, Secretary

March 19, 1993

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

Mr. Scott Osbourn, H2G  
Florida Power Corporation  
3201 34th Street, South  
St. Petersburg, Florida 33711

162037

Dear Mr. Osbourn:

RE: Request for Material Related to Testing and Research While  
Firing Used Tires as a Supplement to Coal at the Crystal  
River Facility

Based on your request, we are enclosing information related to the testing and research of used tires being fired as a supplement to coal. Also, there is a requirement that the request and proposed testing protocol be sealed by a registered Florida P.E., who will also oversee the activity; in addition, there is a \$250.00 amendment processing fee required.

If there are any questions, please call Mr. Preston Lewis at (904)488-1344 or write to me at the above address.

Sincerely,

C. H. Fancy, P.E.  
Chief  
Bureau of Air Regulation

CHF/rbm

Enclosures

**SENDER:**

Complete items 1 and/or 2 for additional services.  
 Complete items 3 and 4a & b.  
 Print your name and address on the reverse of this form so that we can return this card to you.  
 Attach this form to the front of the mailpiece, or on the back if space does not permit.  
 Write "Return Receipt Requested" on the mailpiece below the article number.  
 The Return Receipt Fee will provide you the signature of the person delivered to and the date of delivery.

1. ☐ Addressee's Address  
 2. ☐ Restricted Delivery  
 Consult postmaster for fee.

3. Article Addressed to:  
 Scott Osbourn, H2G  
 FIA Power Corp  
 3201 34th St. S.  
 St. Pete, FL 33711

4a. Article Number  
 P 062 921 979

4b. Service Type  
☐ Registered ☐ Insured  
☒ Certified ☐ COD  
☐ Express Mail ☐ Return Receipt for Merchandise

7. Date of Delivery  
 3/19/93

5. Signature (Addressee)  
 [Signature]

6. Signature (Agent)  
 [Signature]

8. Addressee's Address (Only if requested and fee is paid)

PS Form 3811, November 1990 • U.S. GPO: 1991-287-086 **DOMESTIC RETURN RECEIPT**

P 062 921 979



**Receipt for  
Certified Mail**

No Insurance Coverage Provided  
 Do not use for International Mail  
 (See Reverse)

PS Form 3800, June 1991

Sent to Scott Osbourn	
Street and No. FIA Power Corp	
P.O. Box and ZIP Code St. Pete, FL	
Postage	\$
Certified Fee	
Special Delivery Fee	
Restricted Delivery Fee	
Return Receipt Showing to Whom & Date Delivered	
Return Receipt Showing to Whom, Date, and Addressee's Address	
TOTAL Postage & Fees	\$
Postmark or Date CRF	3-19-93

Example

## TEST PROTOCOL FOR WHOLE TIRE DERIVED FUEL TEST BURN

The following sections describe the test methods and the protocol to be used to evaluate the emission changes that may occur as a result of burning whole tires in the cement kilns.

### Coal/Tire Derived Fuel Burning Test Series

- A. Up to 40 percent heat input to the kiln will be whole tire derived fuel with the balance using coal.
- B. Test series will require ~~two~~ two to three days to complete
- C. Data to be monitored to document kiln operation:
  - Coal feed rate (tons/hr)
  - Tire feed rate (tons/hr)
  - Raw meal rate (tons/hr)
  - Clinker generation (tons/hr)
  - Coal end oxygen (percent)
  - Coal end temperature (°F)
- D. Data to be monitored to document ESP operation:
  - Primary voltage
  - Primary current
  - Secondary voltage
  - Secondary current
- E. Feed analysis to be monitored:
  - Tire analysis (ultimate)
  - Coal analysis (ultimate)
  - Raw meal analysis (SO<sub>3</sub>, K, Na, Cl)
  - Clinker analysis (SO<sub>3</sub>, K, Na, Cl)
- F. Metals to be monitored on:
  - Tires (Cr, Pb, Hg, As)
  - Coal (Cr, Pb, Hg, As)
  - Raw meal (Standard metals, Cr, Pb, Hg, As)
  - Clinker (Standard metals, Cr, Pb, Hg, As)

G. Emission Measurements

<u>Pollutant</u>	<u>Method</u>
Particulate Matter	EPA 5
Sulfur Dioxide	EPA 6
Oxygen/Carbon Dioxide	EPA 3 or 3A
Carbon Monoxide	EPA 10
Nitrogen Oxides	EPA 7E
Total Hydrocarbons	EPA 25A
Stack Gas Moisture	EPA 4
Stack Gas Flow	EPA 2
Metals	EPA Multi-metals Train

Baseline Period Series

- A. Burn 100 percent coal in the kiln
- B. Test series will require two to three days to complete
- C. Data to be monitored to document kiln operation:
- Coal feed rate (tons/hr)
  - Raw meal rate (tons/hr)
  - Clinker generation (tons/hr)
  - Coal end oxygen (percent)
  - Coal end temperature (°F)
- D. Data to be monitored to document ESP operation:
- Primary voltage
  - Primary current
  - Secondary voltage
  - Secondary current
- E. Feed analysis to be monitored:
- Coal analysis (ultimate)
  - Raw meal analysis (SO<sub>3</sub>, K, Na, Cl)
  - Clinker analysis (SO<sub>3</sub>, K, Na, Cl)
- F. Metals to be monitored on:
- Coal (Cr, Pb, Hg, As)
  - Raw meal (Standard metals, Cr, Pb, Hg, As)
  - Clinker (Standard metals, Cr, Pb, Hg, As)

G. Emission Measurements

<u>Pollutant</u>	<u>Method</u>
Particulate Matter	EPA 5
Sulfur Dioxide	EPA 6
Oxygen/Carbon Dioxide	EPA 3 or 3A
Carbon Monoxide	EPA 10
Nitrogen Oxides	EPA 7E
Total Hydrocarbons	EPA 25A
Stack Gas Moisture	EPA 4
Stack Gas Flow	EPA 2
Metals	EPA Multi-metals Train



PERMITTEE:  
Mr. Jerry O'Hare, President  
Evergreen Technology, Inc.  
1700 E. Las Olas Blvd., Penthouse  
Ft. Lauderdale, Florida 33301

I.D. NUMBER: 50/BRO/06/2159  
PERMIT/CERTIFICATION NUMBER: AC 06-221883  
DATE OF ISSUE: MAR - 9 1993  
EXPIRATION DATE: June 1, 1993

*Example*

SPECIFIC CONDITIONS:

The emission measurements to be conducted are summarized in the following table. This summary includes the parameters that will be measured, the test method that will be used, the number of runs per test and the duration of each run. The results of the testing will be analyzed and submitted to the Department in a report that satisfies all requirements of Rule 17-297, FAC.

Constituent	Test Method	No. of Runs per Test	No. of Tests	Duration of Each Test Run
Particulate Matter	Front half of EPA Method 29 (Multi-metals Train)	3	1	1-hr
Visible Emissions	EPA Method 9	3	1	1-hr
Metals	EPA Method 29 (Multi-metals Train)	3	1	1-hr
Chromium				
Lead				
Zinc				
Nickel				
Aluminum				
Cadmium				
Volatile Organics	VOST (SW846-0030)	3	1	30-mins
Benzene				
Toulene				
Xylene				
Ethylbenzene				
Total VOCs	EPA Method 25A	3(1)	(3)	1-hr
Sulfur Dioxide	EPA Method 6C	3(1)	(3)	1-hr
Nitrogen Oxides	EPA Method 7E	3(1)	(3)	1-hr
Carbon Monoxide	EPA Method 10	3(1)	(3)	1-hr
Stack Gas Flow	EPA Method 2	3(2)	(3)	1-hr
Stack Gas Moisture	EPA Method 4	3(2)	(3)	1-hr
Stack Gas O <sub>2</sub> /CO <sub>2</sub>	EPA Method 3/3A	3(2)	(3)	1-hr

(1) Measurements will be made concurrent with EPA Method 29 tests.

(2) Measured in conjunction with EPA Method 29 tests.

Stack tests and visible emissions testing shall be performed concurrently.

(3) These measurements will be determined during each demonstration burn.

SOURCE PSD RECORD

15:44:53

FACIL: OWN: FLORIDA POWER COR N/L: NORTH OF CRYSTAL LAST PSD UPDATED: 10/10/91

# SRC: 013 MAJOR FAC: Y CITY: CRYSTAL RIVER STATUS: A = ACTIVE

SRC DESC: FOUR COOLING TOWERS FOR UNITS # 1,2, & 3 AT CRYSTAL

PERMIT/PPS#: AC09 - 162037

MAJOR SRC:

STATUS: C = CONSTRCT

NSPS:

NESHAP:

111D:

PSD: 139

NAA/NSR:

RACT:

\*\*\*\*\*

BASELINE EMISSIONS INFORMATION

\*\*\*\*\*

PSD INCREMENT CONSUMING/EXPANDING: C (C,E,N)

SO2: SHORT TERM: \_\_\_\_\_ . \_\_\_\_\_ (LB/HR) ANNUAL: \_\_\_\_\_ . \_\_\_\_\_ (TON/YR)

PM: SHORT TERM: 00200 . 2000 (LB/HR) ANNUAL: 00432 . 5000 (TON/YR)

NO2: SHORT TERM: \_\_\_\_\_ . \_\_\_\_\_ (LB/HR) ANNUAL: \_\_\_\_\_ . \_\_\_\_\_ (TON/YR)

ISSUE DATE: 08 / 29 / 90

LAST PSD PERMIT: DATE: ../../.. NUMBER: 136

COMMENTS: FOUR\_HELPING\_COOLING\_TOWERS[\_TOTAL\_36\_STACKS\_]\_ARE\_\_\_\_\_  
DESIGNED\_TO\_COOL\_ABOUT\_687,000\_GPM\_OF\_WATER\_FROM\_102.4\_F\_\_\_\_\_  
TO\_91\_F.\_THERE\_ARE\_NO\_SO2\_OR\_NOX\_EMISSIONS\_\_\_\_\_

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

MORE PSD ON FILE? YES

ACTION TAKEN: \_ TRANSMIT HERE: \_

AIR034 40TPA09000413

AIR PROGRAM INFORMATION SYSTEM

10/10/91

SOURCE SCC RECORD

15:56:35

FACIL: OWN: FLORIDA POWER COR N/L: NORTH OF CRYSTAL SCC UPDATED: 10/10/91  
# SRC: 013 MAJOR FAC: Y CITY: CRYSTAL RIVER FAC STATUS: A = ACTIVE  
SOURC DESC: FOUR COOLING TOWERS FOR UNITS # 1,2, & 3 AT CRYSTAL RIVER  
PERMIT/PPS: AC09 - 162037 MAJOR SRC: . SRC STATUS: C = CONSTRCT  
NSPS: ... NESHAP: ... 111D: ... PSD: 139 NAA/NSR: ... RACT: ...

SCC NO: 3 - 12 - 999 - 99 31299999  
DESCRIP: MACHINERY MISCELLANEOUS NOT CLASSIFIED SEE COMMENT

MAX HOURLY RATE: ---- . ---- HOURLY RATE LIMIT: ---- . ----  
EST ANNUAL RATE: ----- ANNUAL RATE LIMIT: -----  
RATE UNITS: TONS PROCESSED  
MAX: % S: \_ . \_ \_ % ASH: \_ \_ . \_ MMBTU/UNITS ABOVE: ----- %S LIMIT: \_ . \_ \_  
ACTUAL FOR AOR YEAR: .. ANNUAL RATE/UNITS ABOVE: .....  
AVG: % S: . . . . % ASH: . . . . MMBTU/UNITS ABOVE: .....

COMMENTS: -----

MORE SOURCE SCC'S ON FILE? NO

ACTION TAKEN: \_ TRANSMIT HERE: \_

LAST UPDATED: 10/11/91

FACIL: OWN: FLORIDA POWER COR N/L: NORTH OF CRYSTAL  
# SRC: 013 MAJOR FAC: Y CITY: CRYSTAL RIVER STATUS: A = ACTIVE  
SRC DESC: FOUR COOLING TOWERS FOR UNITS # 1,2, & 3 AT CRYSTAL RIVER  
PERMIT/PPS: AC09 - 162037 MAJOR SRC: . STATUS: C = CONSTRCT  
NSPS: ... NESHAP: ... 111D: ... PSD: 139 NAA/NSR: ... RACT: ...

\*\*\*\*\* OPERATING SCHEDULE INFORMATION \*\*\*\*\*

TYPICAL OPERATING SCHEDULE: 24 (HR/DAY) 7 (DAY/WK) 25 (WK/YR)  
TYPICAL % OPERATION BY SEASON: -- (DJF) 20 (MAM) 50 (JJA) 30 (SON)  
PERMITTED OPERATING SCHEDULE: 24 (HR/DAY) 7 (DAY/WK) 25 (WK/YR) 4320 (HR/YR)  
AOR YR: .. OPERATING SCHEDULE: .. (HR/DAY) . (DAY/WK) .. (WK/YR) .... (HR/YR)

\*\*\*\*\* OPERATING RATE INFORMATION \*\*\*\*\*

MAX HEAT INPUT RATE: ----- (MMBTU/HR) FOR BOILERS  
MAX PROCESS RATE: 0735000 UNITS: GPM  
MAX PRODUCTION RATE: ----- UNITS: -----

ACTION TAKEN: \_ TRANSMIT HERE: \_

AIRO33 4

AIRO33 40TPA09000413

AIR PROGRAM INFORMATION SYSTEM  
SOURCE EMISSION POINT RECORD

10/11/91  
09:36:47

FACIL: OWN: FLORIDA POWER COR N/L: NORTH OF CRYSTAL SRC LAST UPDATED: 10/11/91  
# SRC: 013 MAJOR FAC: Y CITY: CRYSTAL RIVER STATUS: A = ACTIVE  
SRC DESC: FOUR COOLING TOWERS FOR UNITS # 1,2, & 3 AT CRYSTAL RIVER  
PERMIT/PPS #: AC09 - 162037 MAJOR SRC: . STATUS: C = CONSTRCT  
NSPS: ... NESHAP: ... 111D: ... PSD: 139 NAA/NSR: ... RACT: ...

\*\*\*\*\* EMISSION POINT INFORMATION \*\*\*\*\*

EMISSION POINT TYPE: 4 = POINTS REGULATED SEPERATELY  
STACK HEIGHT: 053 (FT) EXIT DIA: 34 . 5 (FT) EXIT TEMP: 0102 (F)  
ACTUAL VOLUME FLOW RATE: 1461135 (ACFM) DRY STANDARD FLOW RATE: ----- (DSCFM)  
EXIT VEL: 0026 (FT/SEC) NONSTK EMIS HT: 50 (FT) BLDG HT: ----- WD: ----- (FT)  
POINT UTM: EAST: 333 . 75 (KM) NORTH: 3204 . 05 (KM) GEP STK HT: ----- (FT)  
COMMENT: THERE ARE 9 CELLS PER TOWER [ 36 STACKS TOTAL ]

\*\*\*\*\* CONTROL EQUIPMENT INFORMATION \*\*\*\*\*

CONTROL A: HIGH EFF. DRIFT ELIMINATORS

CONTROL B: -----

CAPITAL COST: A \$ 500000 B \$ ANNUALIZED CONTROL COST: \$ -----

ACTION TAKEN: A

AIR040 40TFA09000413 PM

AIR PROGRAM INFORMATION SYSTEM  
SOURCE POLLUTANT RECORD

10/11/91  
09:47:44

FACIL: OWN: FLORIDA POWER COR N/L: NORTH OF CRYSTAL POLL UPDATED: 10/11/91  
# SRC: 013 MAJOR FAC: Y CITY: CRYSTAL RIVER FAC STATUS: A = ACTIVE  
SOURC DESC: FOUR COOLING TOWERS FOR UNITS # 1,2, & 3 AT CRYSTAL RIVER  
PERMIT/PPS: AC09-162037 MAJOR SRC: . SRC STATUS: C = CONSTRCT  
NSPS: ... NESHAP: ... 111D: ... PSD: 139 NAA/NSR: ... RACT: ...

\*\*\*\*\* POLLUTANT/CONTROL INFORMATION \*\*\*\*\* PM

POLLUTANT ID: PM = PARTICULATE MATTER % EFF: 99 . 8  
PRI: 099 = MISC CONTROL DEVICES SEC: \_\_\_ = .....

\*\*\*\*\* EMISSION INFORMATION \*\*\*\*\*

EMISSION FACTOR: 0200 . 200000 UNITS: PPH REF: 500[2][D]4  
POTENTIAL EMISSION: 00202 . 2000 (LB/HR) 000432 . 5000 (TON/YR)  
ESTIMATED EMISSION: ----- . ----- (TON/YR) EST CODE: \_ = .....  
ACTUAL EMISSION: ..... . .... (TON/YR) AOR CODE: . AOR YR: ..  
ALLOWABLE EMISSION: ----- . ----- (LB/HR) ----- . ----- (TON/YR)  
ALLOWABLE EMISSION: ----- . ----- ( ) OTHER UNIT  
REGULATION CODE: ----- = ..... CEM?: \_ (Y OR N)  
TEST FREQUENCY: \_ = ..... FREQUENCY BASE DATE: \_\_ / \_\_ / \_\_  
COMMENT: CONSTRUCTION COMPLETED BY 1993  
MORE SOURCE POLLUTANTS ON FILE? YES ACTION TAKEN: \_ TRANSMIT HERE: \_