#### STATE OF FLORIDA

# DEPARTMENT OF ENVIRONMENTAL REGULATION

TWIN TOWERS OFFICE BUILDING 2600 BLAIR STONE ROAD TALLAHASSEE, FLORIDA 32301-8241



BOB GRAHAM GOVERNOR VICTORIA J. TSCHINKEL SECRETARY

August 21, 1986

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

Mr. James D. Phillips
Director of Engineering Development
NASA-DF-EMS
John F. Kennedy Space Center
Kennedy Space Center, Florida 32899



DER

OCT 1 5 1987 **BAOM** 

Dear Mr. Phillips:

Re: Modification of Conditions, Space Shuttle Solid Rocket Booster Facility

The department has reviewed your letter, dated August 11, 1986, which requested an extension of the expiration date of the permits to construct a space shuttle solid rocket booster facility. This request is acceptable and the expiration dates of the following permits are changed from January 31, 1987 to December 31, 1987.

Per	rmit Number	<u>Title</u>
 AC AC	05-099458 05-099447 05-099438 05-099445 05-099440 05-099092 05-099457	TVC/CAT Testing MSA-2 Spray Cells Nos. 1 and 2 Small Parts Refurbishment & Detergent Wash Ordnance Ablative Mixing TPS Closeout MSA Cure Cells Nos. 1 and 2 TVC Phosphoric Acid Bath Chemical Stripping TVC Hot Fire Test Topcoat Spray Cell TVC Tube and Hose Freon Flush TPS Equipment Cleaning MSA-2 Mixing Surface Preparation Paint Cells 1 and 2 Small Parts Refurbishment/Paint Curing Bostik and Rustoleum Paint/Seal TVC Final Clean Conformal Coating/Etching IEA Greasing of Connectors
	,	

Mr. James D. Phillips Page Two August 21, 1986

Please notify the department, prior resuming operation, of any changes in the design of the solid rocket booster facility that will result in an increase of emissions.

A copy of this letter must be attached to the referenced construction permits and shall become a part of each permit.

# Attachment to be Incorporated:

Mr. J. D. Phillips letter dated August 11, 1986.

Sincerely,

Victoria 6. Tschinkel

Secretary

VJT/ks

cc: Tom Sawicki

National Aeronautics and Space Administration

John F. Kennedy Space Center Kennedy Space Center Fiorida 32899



AUG 1 1 1986

Reply to Atthlof

DF-EMS

Dept. of Environmental Regulation Attn: Mr. Clair H. Fancy Deputy Chief, Bureau of Air Quality Twin Towers Office Bldg. 2600 Blair Stone Road Tallahassee, FL 32301-8241



Subject: SRB-ARF Air Construction Permits Extension

Construction delays and the Challenger accident have greatly altered our schedules for the activation of the facilities containing the subject permits. We must therefore ask for an extension of the following permits to December 31, 1987.

Permit Number	<u>Title</u>
AC05-099444	TVC/CAT Testing
AC05-099436	MSA-2 Spray Cells Nos. 1 and 2
AC05-094091	Small Parts Refurbishment & Detergent Wash
AC05-099448	Oranance Ablative Mixing
AC05-099439	TPS Closeout
AC05-099437	MSA Cure Cells Nos. 1 and 2
AC05-099442	TVC Phosphoric Acid Bath
AC05-099458	Chemical Stripping
AC05-099447	TVC Hot Fire Test
AC05-099438	Topcoat Spray Cell
ACG5-099445	TVC Tube and Hose Freon Flush
AC05-099440	TPS Equipment Cleaning
AC05-094092	MSA-2 Mixing
AC05-099457	Surface Preparation Paint Cells 1 and 2
	Small Parts Refurbishment/Paint Curing
AC05-099454 ·	<u></u>
ACG5-099449	TVC Final Clean
AC05-099450	Conformal Coating/Etching
AC05-099452	IEA Greasing of Connectors

Any questions concerning this request should be directed to Mr. Mario Busacca of the Environmental Management Staff at 305 867-4049.

James D. Phillips

Director of Engineering Development

NO INSURANCE COVERAGE PROVIDED— NOT FOR INTERNATIONAL MAIL (See Reverse) SENT TO
Mr. Peter A. Minderman
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	Kennedy Space (	Center, FL 32899			
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#### STATE OF FLORIDA

# DEPARTMENT OF ENVIRONMENTAL REGULATION

TWIN TOWERS OFFICE BUILDING 2600 BLAIR STONE ROAD TALLAHASSEE, FLORIDA 32301-8241



BOB GRAHAM GOVERNOR VICTORIA J. TSCHINKEL SECRETARY

June 7, 1985

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

Mr. Peter A. Minderman Director of Engineering Development NASA - DF-EMS Kennedy Space Center, Florida 32899

Dear Mr. Minderman:

Re: Modification of Conditions Permit No. AC 05-73084 and No. AC 05-65458

The department received your May 16, 1985 letter which requested the referenced permits to construct a solid rocket refurbishment sub-assembly facility be extended. This request is acceptable and the expiration dates are changed as noted below.

# Expiration Date

From: June 30, 1985

To: September 30, 1985

#### Attachment to be Incorporated

Mr. P. A. Minderman's letter, dated May 16, 1985.

A copy of this letter must be attached to the referenced construction permits and shall become a part of each permit.

Sincerely,

victoria J. Tschinkel

Secretary

VJT/rw

Attachment: May 16, 1985 letter

cc: Charles Collins, DER, St. Johns River District

Mario Busacca, NASA

State of Florida
DEPARTMENT OF ENVIRONMENTAL REGULATION

# INTEROFFICE MEMORANDUM

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Reply Optional [ ]	Reply Required [ ]	Info. Only [ ]
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Office of the Secretary

TO: Victoria J. Tschinkel

FROM: Clair Fancy

DATE: June 6, 1985

SUBJ: Construction Permit Extension

State Permits: No. AC 05-65458 and No. AC 05-73084

JUN 1 2 1985

CHF/TH/rw

**BAQM** 

National Aeronautics and Space Administration

John F. Kennedy Space Center Kennedy Space Center, Florida 32899 DER

MAY 23 1985

**BAQM** 



Reply to Attn of

DF-EMS

MAY 1 6 1985

Dept. of Environmental Regulation Attn: Mr. Clair Fancy, Deputy Chief, Bureau of Air Quality Permitting Division 2600 Blair Stone Road Tallahassee, FL 32301

Subject: Construction permits, AC05-73084, "Solid Rocket

Refurbishment Facility" and AC05-65458, "Solid Rocket Refurbishment and Subassembly Facility Five Curing

Booths"

On September 28, 1984, we received extensions to the subject permits until June 30, 1984, to allow for completion of modifications to these facilities to make them operational. Since that time several additional modifications have been identified as being required for proper operations. These modifications are described in the attached drawings, and will make this facility operational as described in the original permit applications.

In order to complete these modifications and perform the required emissions testing, we will require an additional extension on each permit until September 30, 1985.

This letter constitutes a formal request for permit extension. If you have any questions concerning either of these permit applications, please contact Mr. Mario Busacca at 305 867-4049.

Peter A. Minderman

Director of Engineering Development

Enclosures

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#### STATE OF FLORIDA

# DEPARTMENT OF ENVIRONMENTAL REGULATION

TWIN TOWERS OFFICE BUILDING 2600 BLAIR STONE ROAD TALLAHASSEE, FLORIDA 32301-8241



BOB GRAHAM GOVERNOR VICTORIA J. TSCHINKEL SECRETARY

September 28, 1984

Peter A. Minderman Director of Engineering Development KSC, NASA Headquarters Building Kennedy Space Center, Florida 32899

Dear Mr. Minderman:

We are in receipt of your request for an extension of the expiration date of the construction permits, AC 05-65458 and AC 05-73084. An extension is granted subject to the following condition:

The applicant will demonstrate compliance with the conditions of the construction permits and submit complete applications for operating permits to the Department's St. Johns River District Office prior to ninety (90) days of the expiration of the construction permits. The permittee may continue to operate in compliance with all terms of the construction permit until the expiration date or issuance of an operating permit.

To allow replacement of steam pipes and testing and submission of monitoring data prior to issuing an operating permit, the permit extension dates are as follows:

FROM

ŝ

TO

November 30, 1984

June 30, 1985

This letter must be attached to your permits, No. AC 05-65458 and AC 05-73084, and shall become a part of these permits.

Sincerely,

Victoria J. Tschinkel Secretary

VJT/agh

Cc: Charles M. Collins, DER St. Johns River District Kirby K. Key, NASA Mario Busacca, NASA T. A. Paris, Clark Engineers-Scientists

Protecting Florida and Your Quality of Life

State of Florida
DEPARTMENT OF ENVIRONMENTAL REGULATION

# INTEROFFICE MEMORANDUM

For Routing To District Offices And/Or To Other Than The Addressee			
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OCT 2 1984

TO: Victoria J. Tschinkel

FROM: C. H. Fancy

DATE: October 1, 1984

SUBJ: Construction Permit Extension

State Permits No. AC 05-65468 and AC 05-73084

Attached for your approval and signature is a letter extending the expiration date of the above referenced Air Construction permits for Kennedy Space Center.

CF/pa

Attachment

Bellakomos

#### STATE OF FLORIDA

# DEPARTMENT OF ENVIRONMENTAL REGULATION

ST. JOHNS RIVER DISTRICT

3319 MAGUIRE BOULEVARD SUITE 232 ORLANDO, FLORIDA 32803-3767



BOB GRAHAM GOVERNOR

VICTORIA J. TSCHINKEL SECRETARY

> A. ALEXANDER, DISTRICT MANAGER

September 14, 1984

Peter A. Minderman
Director of Engineering
Development
KSC, NASA
Headquarters Building
Kennedy Space Center, Florida

OSJ-AP-84-0329

Dear Mr. Minderman:

Brevard County - AP Solid Rocket Refubishment Facility - AC05-73084 Five (5) Curing Booths - AC05-65458

We are in reciept of your September 6, 1984 letter requesting modification to the referenced construction permits. We are forwarding your letter to the Bureau of Air Quality Management in Tallahassee for processing since all construction permits issued out of the BAQM must be modified by same.

Regarding emission testing, since the present configuration does not meet design standards, such tests at this time can not be accepted.

Sincerely,

a. T. Sawicki, P.E.

Air Engineering

ame

ATS:rce

cc: Bill Thomas-w/enclosure

Fertension granted - letter mailed 9/28/84. to June 85 Lillian Gack DEK SEP 18 1984

BAQM

National Aeronautics and Space Administration

John F. Kennedy Space Center Kennedy Space Center. Florida 32899



Tor Tory

Reply to Attn of:

DF-EMS

Dept. of Environmental Regulation Attn: Mr. Charles M. Collins

3319 Maguire Blvd.

Suite 232

Orlando, FL 32803

Subject: Construction Permits, ACO5-73084, "Solid Rocket

Refurbishment Facility" and ACO5-65458, "Solid Rocket Refurbishment and Subassembly Facility Five (5) Curing

SEP

6 1984

Booths"

The subject permits require the submittal of monitoring data prior to issuing an operating permit. We have recently identified a problem with the modifications being implemented under Permit ACO5-65458. Improperly sized and rated steam transmission pipes were installed in the newly constructed cure cells. These new cells will not be operable for high temperature curing until these pipes are replaced. The earliest anticipated completion date of these modifications is January 1985. This will considerably delay the testing called for in the permits. These cells however, can be used as ambient cure cells for part of the refurbishment operation without a change in the overall emissions. We propose therefore, to conduct the emissions testing in the present configuration, if you find this acceptable.

In either case, an extension to the <u>existing permits</u> will be required as the existing expiration date is November 30, 1984. If we may conduct testing in the present configuration, we require an extension until January 31, 1985. If we must wait until the piping modifications are complete, we require an extension until April 30, 1985.

This letter constitutes a formal request for permit extension based on the above information. Please notify Mr. Kirby Key of the Environmental Management Staff (867-4049) of your determination as soon as possible so we may provide for the emissions testing in a timely manner.

Peter A. Minderman

Director of Engineering Development

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STATE OF FLORIDA

# DEPARTMENT OF ENVIRONMENTAL REGULATION

TWIN TOWERS OFFICE BUILDING 2600 BLAIR STONE ROAD TALLAHASSEE, FLORIDA 32301-8241



BOB GRAHAM GOVERNOR VICTORIA J. TSCHINKEL SECRETARY

July 16, 1984

CERTIFIED MAIL-RETURN RECEIPT REQUESTED

Mr. Peter A. Minderman Director of Engineering Development KSC, NASA Headquarters Building Kennedy Space Center, Florida 32899

Dear Mr. Minderman:

Enclosed are Permit Numbers AC 05-65458 and AC 05-73084, dated July 5, 1984, to the National Aeronautics and Space Administration (NASA), issued pursuant to Section 403, Florida Statutes.

Acceptance of these permits constitutes notice and agreement that the department will periodically review these permits for compliance, including site inspections where applicable, and may initiate enforcement actions for violation of the conditions and requirements thereof.

Sincerely,

C. H. Faney, P.E.

Deputy Chief

Bureau of Air Quality
Management

CHF/pa

Enclosure

CC: T. A. Paris, Clark Engineers-Scientists
 Kirby K. Key, NASA
 Charles Collins, DER St. Johns River District

## Final Determination

National Aeronautics and Space Administration John F. Kennedy Space Center Kennedy Space Center, Florida

State Permit Numbers:

Curing booths AC 05-65458
Refurbishment and Subassembly Facility AC 05-73084

Florida Department of Environmental Regulation Bureau of Air Quality Management Central Air Permitting

#### Final Determination

The National Aeronautics and Space Administration's (NASA) applications for permits to construct a Space Shuttle Solid Rocket Booster Refurbishment Facility at Kennedy Space Center in Brevard County, Florida have been reviewed by the Bureau of Air Quality Management. Public notice of the Department's Intent to Issue the construction permits was published in the Today newspaper on Thursday, May 24, 1984.

Copies of the preliminary determination have been available for public inspection at the Department's St. Johns River District Office in Orlando and the Bureau of Air Quality Management in Tallahassee.

There were no letters of response as a result of the public notice period.

The final action of the Department will be to issue the permits as noticed in the public review process.

#### STATE OF FLORIDA

# DEPARTMENT OF ENVIRONMENTAL REGULATION

TWIN TOWERS OFFICE BUILDING 2600 BLAIR STONE ROAD TALLAHASSEE, FLORIDA 32301-8241



BOB GRAHAM GOVERNOR VICTORIA J. TSCHINKEL SECRETARY

PERMITTEE:

National Aeronautics and Space Administration (NASA) DF-EMS Kennedy Space Center, Florida Permit Number: AC 05-65458
Expiration Date: November 30, 1984
County: Brevard

Latitude/Longitude: 28°35'05 "N/ 80°39'04 "W

Project: Solid Rocket Refurbishment and Subassembly Facility five (5) curing booths

This permit is issued under the provisions of Chapter(s) 403
, Florida Statutes, and Florida Administrative Code Rule(s)

17-2 and 17-4
. The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawing(s), plans, and other documents attached hereto or on file with the department and made a part hereof and specifically described as follows:

For the construction of five (5) new cure booths added to the existing Solid Rocket Booster Subassembly and Refurbishment Facility at the Vehicle Assembly Building, KSC, in Brevard County, Florida.

Construction shall be in accordance with the following permit application, plans, documents, attachments and drawings except as otherwise noted on pages 5 through 7, Specific Conditions.

#### Attachments:

- 1. Application to construct Air Pollution Sources, DER Form 17-1.122(16).
- 2. Incompleteness letters of August 25, 1983, November 4, 1983, and February 17, 1984.
- 3. NASA's letters of October 6, 1983, January 20, 1984 (Clark-Engineers report), and March 12, 1984 (Responses to technical discrepancies).

I. D. Number: Permit Number: AC 05-65458 Expiration Date: November 30, 1984

#### GENERAL CONDITIONS:

- 1. The terms, conditions, requirements, limitations, and restrictions set forth herein are "Permit Conditions" and as such are binding upon the permittee and enforceable pursuant to the authority of Sections 403.161, 403.727, or 403.859 through 403.861, Florida Statutes. The permittee is hereby placed on notice that the department will review this permit periodically and may initiate enforcement action for any violation of the "Permit Conditions" by the permittee, its agents, employees, servants or representatives.
- 2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the department.
- 3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Nor does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit does not constitute a waiver of or approval of any other department permit that may be required for other aspects of the total project which are not addressed in the permit.
- 4. This permit conveys no title to land or water, does not constitute state recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the state. Only the Trustees of the Internal Improvement Trust Fund may express state opinion as to title.
- 5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, plant or aquatic life or property and penalties therefore caused by the construction or operation of this permitted source, nor does it allow the permittee to cause pollution in contravention of Florida Statutes and department rules, unless specifically authorized by an order from the department.

PERMITTEE:
NASA
DF-EMS
Kennedy Space Center, FL
GENERAL CONDITIONS:

I. D. Number: Permit Number: AC 05-65458 Expiration Date:November 30, 1984

- 6. The permittee shall at all times properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed or used by the permittee to achieve compliance with the conditions of this permit, as required by department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by department rules.
- 7. The permittee, by accepting this permit, specifically agrees to allow authorized department personnel, upon presentation of credentials or other documents as may be required by law, access to the premises, at reasonable times, where the permitted activity is located or conducted for the purpose of:
  - Having access to and copying any records that must be kept under the conditions of the permit;
  - b. Inspecting the facility, equipment, practices, or operations regulated or required under this permit; and
  - c. Sampling or monitoring any substances or parameters at any location reasonably necessary to assure compliance with this permit or department rules.

Reasonable time may depend on the nature of the concern being investigated.

- 8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately notify and provide the department with the following information:
  - a. a description of and cause of non-compliance; and
  - b. the period of noncompliance, including exact dates and times; or, if not corrected, the anticipated time the noncompliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the noncompliance.

I. D. Number: Permit Number: AC 05-65458 Expiration Date: November 30, 1984

#### GENERAL CONDITIONS:

The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the department for penalties or revocation of this permit.

- 9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source, which are submitted to the department, may be used by the department as evidence in any enforcement case arising under the Florida Statutes or department rules, except where such use is proscribed by Sections 403.73 and 403.111, Florida Statutes.
- 10. The permittee agrees to comply with changes in department rules and Florida Statutes after a reasonable time for compliance, provided however, the permittee does not waive any other rights granted by Florida Statutes or department rules.
- 11. This permit is transferable only upon department approval in accordance with Florida Administrative Code Rules 17-4.12 and 17-30.30, as applicable. The permittee shall be liable for any non-compliance of the permitted activity until the transfer is approved by the department.
- 12. This permit is required to be kept at the work site of the permitted activity during the entire period of construction or operation.
- 13. This permit also constitutes:
  - ( ) Determination of Best Available Control Technology (BACT)
  - ( ) Determination of Prevention of Significant Deterioration (PSD)
  - ( ) Compliance with New Source Performance Standards.
- 14. The permittee shall comply with the following monitoring and record keeping requirements:
  - a. Upon request, the permittee shall furnish all records and plans required under department rules. The retention period for all records will be extended automatically, unless otherwise stipulated by the department, during the course of any unresolved enforcement action.

PERMITTEE:
NASA
DF-EMS
Kennedy Space Center, FL
GENERAL CONDITIONS:

I. D. Number: Permit Number: AC 05-65458 Expiration Date:November 30, 1984

- b. The permittee shall retain at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation), copies of all reports required by this permit, and records of all data used to complete the application for this permit. The time period of retention shall be at least three years from the date of the sample, measurement, report or application unless otherwise specified by department rule.
- c. Records of monitoring information shall include:
  - the date, exact place, and time of sampling or measurements;
  - the person responsible for performing the sampling or measurements;
  - the date(s) analyses were performed;
  - the person responsible for performing the analyses;
  - the analytical techniques or methods used; and
  - the results of such analyses.
- 15. When requested by the department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the department, such facts or information shall be submitted or corrected promptly.

#### SPECIFIC CONDITIONS:

- 1. This facility shall be allowed to operate continuously (8760 hrs per year).
- 2. Not more than 36 solid rocket boosters will be refurbished during any 12 month period unless a new application for permit to construct is submitted and approved by the Department.
- 3. Total VOC emissions from the refurbishment of 36 space shuttle solid rocket boosters shall not exceed 87 tons per year for both sources (permits AC 05-65458 and AC 05-73084).

I. D. Number: Permit Number: AC 05-65458 Expiration Date:November 30, 1984

#### SPECIFIC CONDITIONS:

- 4. The amount of chemical compounds used in the overall solid rocket booster refurbishment processes shall not exceed the quantities listed in Table 3 of the preliminary determination.
- 5. Visible emissions shall not exceed 5% opacity during any 6 minute period. Compliance with this standard shall be determined by EPA Method 9. Visual Determination of the Opacity of Emissions from Stationary Sources as described in Appendix A of 40 CFR 60.
- 6. Compliance with the VOC emission standard will be determined by monitoring these pollutants (perchloroethylene, PERCL and methylene chloride, MECL). Sampling will be conducted continuously (24 hours per day) for a total of twenty days. Concentration data and calculated mass emission rate will be reported. Thereafter, compliance with the VOC emission limitations will be maintained based on the VOC inventory. Measured concentrations shall be as proposed on page A-4 of the application number AC 05-64548.
- 7. No objectionable odors are allowed from this facility.
- 8. The applicant will demonstrate compliance with the conditions of the construction permit and submit a complete application for an operating permit the Department's St. Johns River District office prior to 90 days of the expiration of the construction permit. The permittee may continue to operate in compliance with all terms of the construction permit until the expiration date or issuance of an operating permit.
- 9. Upon obtaining an operating permit, the applicant will be required to submit annual reports on the actual operation and emission of the facility. Quarterly material balance reports (24-hour) shall be required and sent to the Department's St. Johns River District Office to assess emissions and maintain VOC inventory. The quantity of flights performed during that quarter shall be included in the report. Visible emissions test shall be performed in an annual basis.
- 10. Construction shall reasonably conform to the plans submitted in the application.
- 11. The applicant shall report any delay in construction and completion of this project to the Department's St. Johns River District Office.

Permit Number AC 05-65458
Expiration Date:November 30, 1984

#### SPECIFIC CONDITIONS:

- 12. Reasonable precautions to prevent fugitive particulate emissions during construction such as coating or spraying road and construction sites will be taken by the applicant.
- 13. This facility shall comply with the provisions and requirements of the attached the general conditions.

Issued this 5 day of fully, 1984

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

VICTORIA J. TSCHANKEL, Secretary

pages attached.

#### STATE OF FLORIDA

# DEPARTMENT OF ENVIRONMENTAL REGULATION

TWIN TOWERS OFFICE BUILDING 2600 BLAIR STONE ROAD TALLAHASSEE, FLORIDA 32301-8241



BOB GRAHAM GOVERNOR VICTORIA J. TSCHINKEL SECRETARY

PERMITTEE:
National Aeronautics and
Space Administration (NASA)
DF-EMS
Kennedy Space Center, Florida
32899

Permit Number: AC 05-73084
Expiration Date:November 30, 1984
County: Brevard
Latitude/Longitude: 28°35'05 "N/
80°39'04 "W
Project: Solid Rocket Refurbishment
and Subassembly Facilities

This permit is issued under the provisions of Chapter(s) 403
, Florida Statutes, and Florida Administrative Code Rule(s)

17-2 and 17-4
. The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawing(s), plans, and other documents attached hereto or on file with the department and made a part hereof and specifically described as follows:

For the construction/operation of the Space Shuttle Solid Subassembly and Refurbishment Facility at the Vehicle Assembly Building, KSC, in Brevard County, Florida.

Construction shall be in accordance with the following permit application, plans, documents, attachments and drawings except as otherwise noted on pages 5 through 7, Specific Conditions.

#### Attachments:

- 1. Application to construct Air Pollution Sources, DER Form 17-1.122(16).
- 2. Incompleteness letters of August 25, 1983, November 4, 1983, and February 17, 1984.
- 3. NASA's letters of October 6, 1983, January 20, 1984 (Clark-Engineers report), and March 12, 1984 (Responses to technical discrepancies).

Page 1 of 7

I. D. Number: Permit Number: AC 05-73084 Expiration Date:November 30, 1984

#### **GENERAL CONDITIONS:**

- 1. The terms, conditions, requirements, limitations, and restrictions set forth herein are "Permit Conditions" and as such are binding upon the permittee and enforceable pursuant to the authority of Sections 403.161, 403.727, or 403.859 through 403.861, Florida Statutes. The permittee is hereby placed on notice that the department will review this permit periodically and may initiate enforcement action for any violation of the "Permit Conditions" by the permittee, its agents, employees, servants or representatives.
- 2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the department.
- 3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Nor does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit does not constitute a waiver of or approval of any other department permit that may be required for other aspects of the total project which are not addressed in the permit.
- 4. This permit conveys no title to land or water, does not constitute state recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the state. Only the Trustees of the Internal Improvement Trust Fund may express state opinion as to title.
- 5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, plant or aquatic life or property and penalties therefore caused by the construction or operation of this permitted source, nor does it allow the permittee to cause pollution in contravention of Florida Statutes and department rules, unless specifically authorized by an order from the department.

PERMITTEE:
NASA
DF-EMS
Kennedy Space Center, FL
GENERAL CONDITIONS:

I. D. Number: Permit Number: AC 05-73084 Expiration Date:November 30, 1984

- 6. The permittee shall at all times properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed or used by the permittee to achieve compliance with the conditions of this permit, as required by department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by department rules.
- 7. The permittee, by accepting this permit, specifically agrees to allow authorized department personnel, upon presentation of credentials or other documents as may be required by law, access to the premises, at reasonable times, where the permitted activity is located or conducted for the purpose of:
  - a. Having access to and copying any records that must be kept under the conditions of the permit;
  - Inspecting the facility, equipment, practices, or operations regulated or required under this permit; and
  - c. Sampling or monitoring any substances or paraméters at any location reasonably necessary to assure compliance with this permit or department rules.

Reasonable time may depend on the nature of the concern being investigated.

- 8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately notify and provide the department with the following information:
  - a. a description of and cause of non-compliance; and
  - b. the period of noncompliance, including exact dates and times; or, if not corrected, the anticipated time the noncompliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the noncompliance.

I. D. Number: Permit Number: AC 05-73084 Expiration Date: November 30, 1984

#### GENERAL CONDITIONS:

The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the department for penalties or revocation of this permit.

- 9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source, which are submitted to the department, may be used by the department as evidence in any enforcement case arising under the Florida Statutes or department rules, except where such use is proscribed by Sections 403.73 and 403.111, Florida Statutes.
- 10. The permittee agrees to comply with changes in department rules and Florida Statutes after a reasonable time for compliance, provided however, the permittee does not waive any other rights granted by Florida Statutes or department rules.
- 11. This permit is transferable only upon department approval in accordance with Florida Administrative Code Rules 17-4.12 and 17-30.30, as applicable. The permittee shall be liable for any non-compliance of the permitted activity until the transfer is approved by the department.
- 12. This permit is required to be kept at the work site of the permitted activity during the entire period of construction or operation.
- 13. This permit also constitutes:
  - ( ) Determination of Best Available Control Technology (BACT)
  - ( ) Determination of Prevention of Significant Deterioration (PSD)
  - ( ) Compliance with New Source Performance Standards.
- 14. The permittee shall comply with the following monitoring and record keeping requirements:
  - a. Upon request, the permittee shall furnish all records and plans required under department rules. The retention period for all records will be extended automatically, unless otherwise stipulated by the department, during the course of any unresolved enforcement action.

PERMITTEE:
NASA
DF-EMS
Kennedy Space Center, FL
GENERAL CONDITIONS:

I. D. Number: Permit Number: AC 05-73084 Expiration Date:November 30, 1984

- b. The permittee shall retain at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation), copies of all reports required by this permit, and records of all data used to complete the application for this permit. The time period of retention shall be at least three years from the date of the sample, measurement, report or application unless otherwise specified by department rule.
- c. Records of monitoring information shall include:
  - the date, exact place, and time of sampling or measurements;
  - the person responsible for performing the sampling or measurements;
  - the date(s) analyses were performed;
  - the person responsible for performing the analyses;
  - the analytical techniques or methods used; and
  - the results of such analyses.
- 15. When requested by the department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the department, such facts or information shall be submitted or corrected promptly.

#### SPECIFIC CONDITIONS:

- 1. This facility shall be allowed to operate continuously (8760 hrs per year).
- 2. Not more than 36 solid rocket boosters will be refurbished during any 12 month period unless a new application for permit to construct is submitted and approved by the Department.
- 3. Total VOC emissions from the refurbishment of 36 space shuttle solid rocket boosters shall not exceed 87 tons per year for both sources (permits AC 05-65458 and AC 05-73084).

I. D. Number: Permit Number: AC 05-73084 Expiration Date:November 30, 1984

#### SPECIFIC CONDITIONS:

- 4. The amount of chemical compounds used in the overall solid rocket booster refurbishment processes shall not exceed the quantities listed in Table 3 of the preliminary determination.
- 5. Visible emissions shall not exceed 5% opacity during any 6 minute period. Compliance with this standard shall be determined by EPA Method 9. Visual Determination of the Opacity of Emissions from Stationary Sources as described in Appendix A of 40 CFR 60.
- 6. Compliance with the VOC emission standard will be determined by monitoring these pollutants (perchloroethylene, PERCL and methylene chloride, MECL). Sampling will be conducted continuously (24 hours per day) for a total of twenty days. Concentration data and calculated mass emission rate will be reported. Thereafter, compliance with the VOC emission limitations will be maintained based on the VOC inventory. Measured concentrations shall be as proposed on page A-4 of the application number AC 05-64548.
- 7. No objectionable odor are allowed from this facility.
- 8. The applicant will demonstrate compliance with the conditions of the construction permit and submit a complete application for an operating permit the Department's St. Johns River. District office prior to 90 days of the expiration of the construction permit. The permittee may continue to operate in compliance with all terms of the construction permit until the expiration date or issuance of an operating permit.
- 9. Upon obtaining an operating permit, the applicant will be required to submit annual reports on the actual operation and emission of the facility. Quarterly material balance reports (24-hour) shall be required and sent to the Department's St. Johns River District Office to assess emissions and maintain VOC inventory. The quantity of flights performed during that quarter shall be included in the report. Visible emissions test shall be performed in an annual basis.
- 10. Construction shall reasonably conform to the plans submitted in the application.
- 11. The applicant shall report any delay in construction and completion of this project to the Department's St. Johns River District Office.

Permit Number AC 05-73084 Expiration Date: November 30, 1984

#### SPECIFIC CONDITIONS:

- 12. Reasonable precautions to prevent fugitive particulate emissions during construction such as coating or spraying road and construction sites used by contractor will be taken by the applicant.
- 13. This facility shall comply with the provisions and requirements of the attached the general conditions.

Issued this 3 day of fuly, 1984

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL REGULATION

VICTORIA J. TSCHINKEL, Secretary

\_\_\_\_ pages attached.

State of Florida
DEPARTMENT OF ENVIRONMENTAL REGULATION

## INTEROFFICE MEMORANDUM

For Routing To District Offices And/Or To Other Than The Addressee			
То:	Loctn.:		
То:	Loctn.:		
To:	Loctn.:		
From:	Date:		
Reply Optional [ ]	Reply Required [ ] Info. Only [ ]		
Date Due:	Date Due:		

TO: Victoria J. Tschinkel

FROM: Clair Fancy (

DATE: July 3, 1984

SUBJ: Approval of Attached Air Construction Permits

Attached for your approval and signature are two Air Construction Permits for which the applicant is the National Aeronautics and Space Administration (NASA). The permits are for the construction of a space shuttle solid rocket booster refurbishment facility at the Kennedy Space Center in Brevard County, Florida.

Day 90, after which the permits would be issued by default, is July 18, 1984.

The Bureau recommends your approval and signature.

CF/pa

Attachment

National Aeronautics and Space Administration

John F. Kennedy Space Center Kennedy Space Center, Florida 32899



Reply to Attn of:

DF-EMS

MAY 3 1 1984

Florida Dept. of Environmental Regulation Attn: Mr. C. H. Fancy, P.E. Deputy Chief, Bureau of Air Quality Management Twin Towers Office Bldg. 2600 Blair Stone Road Tallahassee, FL 32301-8241



Subject: Public Notice - Proposed Permits for the Construction of a Space

Shuttle Solid Rocket Booster Refurbishment Facility at

Kennedy Space Center

As requested by you in your letter of May 8, 1984, we implemented public notice process for a permit to construct a Space Shuttle Solid Rocket Booster Refurbishment Facility at Kennedy Space Center. The "Notice of Proposed Agency Action" was published on May 24, 1984.

Arrangements were made to have proof of public notice mailed directly to you by the publisher, however, we are also forwarding to you an affidavit to insure notification.

If you need further assistance or information for processing the application, please call Mr. Kirby Key at 305 867-4049.

100

Peter A. Minderman

Director of Engineering Development

Enclosure



# BEST AVAILABLE COPY CAPE PUBLICATIONS, INC.

# The Times

Published Weekly on Wednesday

# THE TRIBUNE

Published Weekly on Wednesday

# TODAY

Published Daily

STATE OF FLORIDA COUNTY OF BREVARD

Before the undersianed authority	personally appeared Linda L. Spicer
who on oath says that he/she is_	Legal Advertising Clerk
	_, a newspaper published in Brevard County
Florida; that the attached copy of Legal Notice	
Permits to NASA, Spa	the matter of ce Shuttle solid rocket boos
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	ODAY NEWSPAPER
in the issues ofMa	y 24, 1984
the post office in <b>COCOA</b> , one year next preceeding the fir vertisement; and affiant further sa person, firm or corporation any d	published in said Brevard County, Florida is been entered as second class mail matter at said Brevard County, Florida for a period of rst publication of the attached copy of ad- ays that he has neither paid nor promised any discount, rebate, commission or refund for the ment for publication in said newspaper.
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# STAR-ADVOCATE

· Published Westle on Wadnesday

MOTICE OF PROPOSED

Island AGENCY ACTION

This Department of Environmental Regulation gives notice of
its, intent to issue permits to
NASA, Kennedy Souce Center for
the construction of a space shull
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determination of best available
control technology (BACT) was

affected, by the Depointment stromback permitted, decision may refund to be affected and with the second to the stromback and the second to th

The applications, technical evaluations and department in tenture, available for public in spection during normal business. Shous, 8 500 a.m. Jo 5:00 p.m. Monday through Friday, excepted holidays, at the following locations:

CieR Bureau of Air Ocality Management 2600 Blair Stone Road Lallahassee Florida 1730

DE'S St. Johns River District - 3319 Moodine Hlvd., Suite 23

Comments on this action shall be submitted in writing to this thomas of the Taliahassee office the state of t

112 R 08988-- 1 F--- 5/24, 1984, Th

ERANGHEG BRANGHEG No. 0156504

RECEIPT FOR CERTIFIED MAIL

NO INSURANCE COVERAGE PROVIDED— NOT FOR INTERNATIONAL MAIL (See Reverse)

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PS Form	SENDER: Complete items 1, 2, and 3.  Add your address in the "RETURN TO" space on reverso.	
3311, Jan, 1979	1. The following service is requested (check-one.)  Show to whom and date delivered	
	(CONSULT POSTMASTER FOR FEES)	
RETURN RECEIPT	2. ARTICLE ADDRESSED TO: Mr. Peter A. Minderman NASA, Headquarters Bldg. Kennedy Space Center, FL 3289 3. ARTICLE DESCRIPTION: REGISTERED NO. CERTIFIED NO. INSURED NO.	99
•	0156504	
REGISTERED, INSURED AND CERTIFIED	I have received the article described above.  BIGNATURE   Addressee   Authorized agent  A. DATE OF DELIVERY   POSTMARK  S. ADDRESS (Complete only if requested)	
CERTIFIED MAIL	6. UNABLE TO DELIVER BECAUSE: CLERK'S INITIALS	

#### STATE OF FLORIDA

# DEPARTMENT OF ENVIRONMENTAL REGULATION

TWIN TOWERS OFFICE BUILDING 2600 BLAIR STONE ROAD TALLAHASSEE, FLORIDA 32301-8241



BOB GRAHAM GOVERNOR VICTORIA J. TSCHINKEL SECRETARY

May 8, 1984

CERTIFIED MAIL-RETURN RECEIPT REQUESTED

Mr. Peter A. Minderman Director of Engineering Development KSC, NASA Headquarters Building Kennedy Space Center, Florida 32899

Dear Mr. Minderman:

Attached is one copy of the Technical Evaluation and Preliminary Determination, and proposed permits for the construction of a space shuttle solid rocket booster refurbishment facility and five new cure booths at the Kennedy Space Center, Brevard County, Florida.

Before final action can be taken on your proposed permits, you are required by Florida Administrative Code Rule 17-1.62(3) to publish the attached Notice of Proposed Agency Action in the legal advertising section of a newspaper of general circulation in Brevard County no later than fourteen days after receipt of this letter. The department must be provided with proof of publication within seven days of the date the notice is published. Failure to publish the notice may be grounds for denial of the permits.

The Preliminary Determinations and proposed permits constitute a proposed action of the department and are subject to administrative hearing under the provisions of Chapter 120, Florida Statutes, if requested within fourteen days from receipt of this letter. Any petition for hearing must comply with the requirements of Florida Administrative Code Rule 28-5.201 and be filed with the Office of General Counsel, Florida Department of Environmental Regulation, Twin Towers Office Building, 2600 Blair Stone Road, Tallahassee, Florida 32301. Failure to file a request for hearing within fourteen days shall constitute a waiver of your right to a hearing. Filing is deemed complete upon receipt by the Office of General Counsel.

Mr. Peter A. Minderman May 8, 1984 Page Two

Please submit, in writing, any comments which you wish to have considered concerning the department's proposed action to Mr. Bill Thomas of the Bureau of Air Quality Management.

Sincerely,

C. H. Farcy, P.E.

Deputy Chief

Bureau of Air Quality Management

CHF/TH/pa

Attachments

cc: T. A. Paris, Clark Engineers-Scientists Kirby K. Key, NASA Charles Collins, DER St. Johns River District

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