

**TEST REPORT**  
**on**  
**EXHAUST EMISSIONS**  
**from a**  
**COOPER BESSEMER 8W330C2 COMPRESSOR ENGINE**  
**at**  
**FLORIDA GAS TRANSMISSION'S**  
**COMPRESSOR STATION NO. 16**  
**BROOKER, BRADFORD COUNTY, FLORIDA**

Prepared For  
**FLORIDA GAS TRANSMISSION COMPANY**  
April 1992

Prepared by



**Cubix**  
**Corporation**

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## INTRODUCTION

One Cooper Bessemer 8W330C2 compressor engine was tested to determine the quantity of emissions released into the atmosphere. The tests were conducted on March 23, 1992 at Compressor Station No. 16 located near Brooker, in Bradford County, Florida. This compressor station is owned and operated by Florida Gas Transmission Company (an affiliate of Enron).


The tests were conducted to determine the unit's compliance status with regard to the Florida Department of Environmental Regulation's Permit No. AC 04-189454.

Quantities of nitrogen oxides (NO<sub>x</sub>), carbon monoxide (CO), nonmethane hydrocarbon emissions (VOC), and other combustion products were determined in the exhaust stack of the engine. The tests followed the procedures set forth in the Code of Federal Regulations, Title 40, Part 60, Appendix A, Methods 1, 2, 3, 3a, 4, 7e, 9, 10, 18, 19, 25 and 25a, ASTM D-3246, and the American Gas Association's Carbon Balance Method\*. All field testing was conducted by Cubix Corporation of Austin, Texas. The laboratory analyses for VOC concentrations and total sulfur in the fuel were conducted by Clean Air Engineering of Palatine, Illinois and Southern Petroleum Labs of Houston, Texas, respectively.

This test report has been reviewed and approved for submittal to the FDER by the following representatives:

\*NOTE: Additional test methods (3a, 18, 25a, 19 and carbon balance) were done for comparison purposes. Florida Gas intends to formally request that Methods 3 and 25 be replaced by Methods 3a and 25a.

  
\_\_\_\_\_  
Florida Gas Transmission Co.

  
\_\_\_\_\_  
Cubix Corporation

**Table 1**  
**Background Data**

<u>Source Owner/Operator:</u>	<b>Florida Gas Transmission Co.</b> 601 South Lake Destiny Drive Maitland, Florida 32751 (407) 875-5816 TEL (407) 875-5896 FAX Attn: Allan Weatherford
<u>Testing Organization</u>	<b>Cubix Corporation</b> 9225 Lockhart Hwy Austin, Texas 78747 (512) 243-0202 TEL (512) 243-0222 FAX Attn: Lowell Faulkner
<u>Test Participants:</u>	<b>Florida Gas Transmission Co.</b> Allan Weatherford Fred Griffin  <b>Cooper Bessemer</b> Carl McCluney  <b>FDER</b> Stan Mazur Shannon Baruch  <b>Cubix Corporation</b> Lowell Faulkner Rick Krenzke Joe Rudyk
<u>Test Date:</u>	March 23, 1992
<u>Location:</u>	near Brooker in Bradford County, Florida
<u>Process Description:</u>	Cooper Bessemer compressor engine
<u>Sampling Points:</u>	Exhaust stack of compressor engine (See Appendix A)

Regulatory Application:

Florida Department of  
Environmental Regulation Permit  
No. AC 04-189454

Required Test Methods:

EPA Method 1 for traverse point layout  
EPA Method 2 for stack gas velocity  
EPA Method 3 for O<sub>2</sub> and CO<sub>2</sub>  
concentrations  
EPA Method 4 for moisture content  
EPA Method 7e for NO<sub>x</sub> concentrations  
EPA Method 9 for opacity observations  
EPA Method 10 for CO concentrations  
EPA Method 25 for VOC concentration  
ASTM D-3246 for indirect measurement  
of SO<sub>2</sub> emissions

Alternate Test Methods:  
(conducted for  
comparison purposes)

EPA Method 3a for CO<sub>2</sub> and O<sub>2</sub>  
concentrations  
Stoichiometric calculation of moisture  
content  
EPA Method 18 for VOC portion of  
THC concentration  
EPA Method 19 for calculation of stack  
flow rate  
EPA Method 25a for THC concentration  
AGA Carbon Balance Method for stack  
flow rate calculation

## SUMMARY OF RESULTS

One Cooper Bessemer 8W330C2 compressor engine was tested to determine the quantity of emissions vented to the atmosphere. The emission measurements reported herein result from tests conducted on March 23, 1992 at Compressor Station No. 16 located near Brooker, in Bradford County, Florida. The purpose of these tests was to determine the compliance status of this engine with regard to the FDER permit.

The permit required that tests be conducted for NO<sub>x</sub>, O<sub>2</sub>, CO<sub>2</sub>, CO, nonmethane hydrocarbons (i.e. VOC), SO<sub>2</sub>, and opacity. These parameters were measured throughout three 1-hour test runs on this engine while operating at full load and full speed.

The results from these three test runs are presented in Table 2. This table includes the operating data and ambient conditions for each test run. The measured concentrations of NO<sub>x</sub>, CO, O<sub>2</sub>, CO<sub>2</sub>, VOC, and the stack flow rates are presented in the same units and using the same test methods listed in the permit. The calculated mass emission rates of NO<sub>x</sub>, CO, and VOC are presented in terms of lbs/hr, TPY, and g/hp-hr for comparison with the permit limits.

The sulfur content of the fuel provided an indirect measurement of SO<sub>2</sub> emissions. The SO<sub>2</sub> emission rate is calculated from the total sulfur in the fuel and the estimated fuel flow as based on the Florida Gas provided horsepower.

The average emissions over the three test runs for NO<sub>x</sub> were found to be 5.40 lbs/hr, 23.6 tons/yr, and 0.61 g/hp-hr. By comparison, permit limits are 17.6 lbs/hr, 77.2 tons/yr, and 2.0 g/hp-hr. CO emissions averaged 10.6 lbs/hr, 46.3 tons/yr, and 1.19 g/hp-hr and are limited by the permit to 22.0 lbs/hr, 96.6 tons/yr, and 2.5 g/hp-hr. The tons/yr emission rates are based on 8760 hrs/year operation of the engine.

The total sulfur content of the fuel was determined via laboratory analysis by Southern Petroleum Labs of Houston, Texas. The result of that analysis is contained in Appendix H and show that the fuel contained 0.071 grains/100 DSCF. The permit limits the sulfur content of the fuel to 10

grains/100 DSCF. The mass emission rate of SO<sub>2</sub> presented in Table 2 was calculated from the estimated fuel flow to the engine assuming that all sulfur in the fuel was oxidized to SO<sub>2</sub>. The SO<sub>2</sub> emission rate based on this calculation averaged 0.0031 lbs/hr or 0.014 tons/yr. The permit limits for SO<sub>2</sub> mass emissions are 0.75 lbs/hr and 3.3 tons/yr.

Nonmethane hydrocarbon (i.e. VOC) concentrations were measured as required by the permit using EPA Method 25. Table 2 contains the results of those measurements. The average VOC emissions using Method 25 were 6.40 lbs/hr, 28.0 tons/yr, and 0.72 g/hp-hr. The permit limits nonmethane hydrocarbon emissions to 8.8 lbs/hr, 38.6 tons/yr, and 1.0 g/hp-hr.

It is Cubix's belief that the applicability of using EPA Method 25 on this type of source is questionable. Method 25 results are affected by CO<sub>2</sub> and moisture interferences, both of which are present in percent levels in engine exhaust. These interferences would be expected to cause a high bias of the VOC concentration measurements. Even under ideal circumstances (i.e. measurements made from a matrix of air containing little or no CO<sub>2</sub> or moisture), the minimum detection limit of this method is 50 ppmv as compared to a minimum detection limit of <1.0 ppmv using other EPA test methods. For this reason, Cubix chose to also conduct VOC testing on this source using alternate, more appropriate methods.

Appendix I contains the results of these engine tests using alternate test methods. The alternate methods provided for a continuous measurement of total hydrocarbon concentrations (THC) using EPA Method 25a. The nonmethane portion of the THC was measured periodically during each test run using an on-site gas chromatograph as per EPA Method 18.

Examination of the data in Appendix I shows that the VOC emissions using the alternate methods averaged 3.03 lbs/hr (13.3 tons/yr and 0.34 g/hp-hr). When compared with the data obtained from Method 25, one can see that the CO<sub>2</sub> and moisture interferences may have biased the VOC concentrations high. In addition, the alternate methods are much less labor intensive, which eliminates a lot of the possibility of human error from the field or lab personnel.

Other alternate methods test results presented in Appendix I include the use of EPA Method 3a for O<sub>2</sub> and CO<sub>2</sub> concentrations rather than the Orsat procedure of EPA Method 3. Since turbulent, pulsating, engine exhaust can sometimes produce questionable flow rate results using a pitot tube, the exhaust flow rates were calculated stoichiometrically using two

methods: (1) EPA Method 19 F-factors and (2) American Gas Association's Carbon Balance Method. Appendix I contains data that compares the flow rate results using these methods with those using the pitot tube traverse techniques of EPA Methods 1-4. The moisture content was also calculated stoichiometrically and compared with that obtained using EPA Method 4.

Appendix I shows that the instrumental techniques of EPA Method 3a provide more precision in measuring O<sub>2</sub> and CO<sub>2</sub> concentrations than the Orsat procedures of Method 3. When the proper analyzer range is used, EPA Method 3a provides a precision of tenfold that of EPA Method 3, even under the best of circumstances (i.e. no human error in performing Orsat). In addition, the *Quality Assurance* section of this report shows that EPA Method 3a results can be directly traced to various QA procedures including certified calibration gases and instrument linearity and interference tests. EPA Method 3 provides for no quality assurance procedures to ensure the accuracy of the results.

Data showing the use of stoichiometric calculations for determination of stack flow rate (i.e. F-factors and carbon balance) as well as for the stack moisture content included in Appendix I demonstrates that alternate methods are in agreement with the pitot tube traverse technique. During all three test runs on this engine, the moisture content obtained from stoichiometric calculations showed agreement within 10% of that obtained using EPA Method 4. The flow rate determination using F-factors agreed with the pitot tube measurements within 10%, averaged over the three test runs, and the carbon balance provided agreement within 5%.

Cubix's purpose in performing the additional testing on this unit in order to provide the data included in Appendix I is threefold:

(1) The unofficial VOC data provides alternate results to consider with regard to the compliance status of the unit. As stated earlier, Cubix believes that the data obtained from the alternate methods is more accurate than that obtained from the permit required test method.

(2) It is hoped that the data included in Appendix I can be used to allow for alternate test methods to be used on future emission tests on similar sources.

(3) The stoichiometric flow rate data included in Appendix I helps to verify the reasonableness of the results obtained from the pitot tube measurements of the exhaust flow.

Examples of any calculations necessary for presentation of the results of this section of the report or the alternate data contained in Appendix I are available in Appendix B of this report. Field data sheets and chain of



custody records is presented in Appendix A as is the Method 25 laboratory analysis results. The strip chart records on which the instrumental analyses were recorded are provided in Appendix E and the chromatograms used for the Method 18 analyses can be found in Appendix F.

Opacity observation results and the certification for the technician performing the visible emission readings are contained in Appendix G. The permit stipulated that visible emissions shall not exceed 10%. No opacity was observed throughout the three 1-hour tests.



## PROCESS DESCRIPTION

Florida Gas Transmission Co. owns and operates Compressor Station No. 16 located near Brooker, Florida. This plant uses engines to compress natural gas to allow for transportation in the main pipeline system. This compressor station is a part of a system developed by Florida Gas Transmission Company to allow the transport of natural gas from reserves in Texas to the Florida market.

The engine tested is a Cooper Bessemer 8W330C2 compressor engine bearing the serial number 49117. The engine is rated at 4000 BHP. It is a lean burn, high air/fuel ratio engine including a precombustion chamber on each cylinder, main chamber mixture regulation, and a variable timing spark control responsive to speed, torque, and air temperature.

The engine emissions are vented to the atmosphere through a 23.0" ID exhaust pipe at approximately 45 feet above grade. Two sample ports were installed in a straight horizontal section of the exhaust pipe between the engine and the silencer. The ports met EPA Method 1 criteria with regard to location. A field diagram of the sampling location can be found in Appendix A.

## ANALYTICAL TECHNIQUE

The sampling and analysis procedures used during these tests conform in principle with the methods outlined in the Code of Federal Regulations, Title 40, Part 60, Appendix A, Methods 1, 2, 3, 3a, 4, 7e, 9, 10, 18, 19, 25, and 25a, ASTM D-3246, and AGA's carbon balance method for flow rate measurement. Table 3 provides a description of the analyzers used for the instrumental portion of the tests.

Figure 1 depicts the sample system used for the tests. A stainless steel probe was inserted into the sample port of the stack. The gas sample was continuously pulled through the probe and transported via 3/8 inch heat-traced Teflon® tubing to the mobile laboratory located at ground level. To prevent the possibility of condensation of heavier hydrocarbons, the sample was then delivered to the THC analyzer and gas chromatograph portion of the sample manifold via a stainless steel/Teflon® diaphragm pump through more heat-traced sample line (i.e. wet sample). The remaining sample then passed through a stainless steel minimum-contact condenser designed to dry it. The dry sample returned to the sample manifold. From the manifold, the sample was partitioned to the NO<sub>x</sub>, CO, O<sub>2</sub>, and CO<sub>2</sub> analyzers through glass and stainless steel rotameters that controlled the flow rate of the sample.

Figure 1 shows that the sample system was also equipped with a separate path through which a calibration gas could be delivered to the probe and back through the entire sampling system. This allowed for convenient performance of system bias checks as required by the testing methods.

All instruments were housed in an air conditioned trailer-mounted mobile laboratory. Gaseous calibration standards were provided in aluminum cylinders with the concentrations certified by the vendor. EPA Protocol No. 1 was used to determine the cylinder concentrations where applicable (i.e. NO<sub>x</sub> calibration gases).

All data from the continuous monitoring instruments were recorded on two synchronized 3-pen strip chart recorders (Soltec Model 1243). These recorders were operated at a chart speed of 30 centimeters/hour, recording over a 25-centimeter width. Strip chart records can be found in Appendix E of this report.

EPA Method 1 was used to determine the velocity traverse point locations. The stack diagram of Appendix A shows that the sample ports did meet the location criteria set forth by the method. The sample ports were located approximately 4 diameters downstream and 12 diameters upstream of the nearest flow disturbances.

EPA Method 2 was used to measure the stack gas velocity. A pitot tube and inclined manometer were used to measure the head pressure at each of sixteen traverse points. The stack temperature was determined with a K-type thermocouple and digital thermometer. Cubix checked for cyclonic flow during the first test run and found that none existed.

The stack gas analyses for CO<sub>2</sub> and O<sub>2</sub> concentrations were performed in accordance with procedures set forth in EPA Method 3. An Orsat device was used on a bag sample collected throughout each test run. Instrumental analyses (NDIR) as per EPA Method 3a were also used for O<sub>2</sub> and CO<sub>2</sub> concentrations due to the greater accuracy and precision provided by the instruments. The CO<sub>2</sub> analyzer was based on the principle of infrared absorption; and, the O<sub>2</sub> analyzer operated on a paramagnetic cell. The data presented in *Summary of Results* contains the O<sub>2</sub> and CO<sub>2</sub> concentrations obtained from EPA Method 3. Appendix I makes use of the data obtained from EPA Method 3a.

EPA Method 4 was used to measure the moisture content of the stack during each test run. An impinger train was used in conjunction with a calibrated dry gas meter. The sample used for the moisture determination was taken from the heat traced-line upstream of the condensor (see *Figure I*). The moisture content was also estimated stoichiometrically using the combustion moisture, excess air dilution, and ambient humidity in the combustion air. The velocity template in Appendix I shows that the agreement was greater than 90% between stack moisture measurement methods. All calculations involved in the *Summary of Results* make use of the moisture measurements obtained from EPA Method 4.

Means, in addition to EPA Methods 1-4, were also employed to obtain the stack gas flow rate. The F-factor calculations of EPA Method 19 provided results that were approximately 10% higher than those obtained by the pitot tube measurement. AGA's carbon balance technique yielded results only 2% higher than those of EPA Methods 1-4. Both of these methods use stoichiometric relationships based on the estimated fuel flow, fuel composition, and excess air concentration for calculation of the

stack flow rates. The *Summary of Results* uses the pitot tube values in all calculations to be consistent with the permit provisions. However, the alternate methods provided for a check of the pitot tube traverse results.

EPA Method 7e was used to determine concentrations of NO<sub>x</sub>. A chemiluminescence cell analyzer was used. The NO<sub>x</sub> mass emission rates were calculated as if all the NO<sub>x</sub> were in the form of NO<sub>2</sub>. This approach corresponds to EPA's convention. However, it tends to overestimate the actual stack NO<sub>x</sub> mass emission rates, since the majority of the NO<sub>x</sub> is in the form of NO which is less dense (i.e. lbs of emissions per ppmv concentration) than the NO<sub>2</sub> form of NO<sub>x</sub>. This gives a worst case scenario of NO<sub>x</sub> emissions.

Opacity was determined via EPA Method 9. A one-hour opacity test run was performed concurrently with each gaseous compliance test run. The observer was certified with EPA in Florida. Appendix G provides the observer's field data sheets as well as Method 9 certification documentation.

CO emission concentrations were quantified in accordance with procedures set forth in EPA Method 10. A continuous nondispersive infrared (NDIR) analyzer was used for this purpose. This analyzer was equipped with a gas correlation filter which also removes any interference from CO<sub>2</sub>, or other combustion products.

The non-methane portion of the hydrocarbon emissions (i.e. VOC) were determined using EPA Method 25 as required by the permit. Clean Air Engineering of Palatine, Illinois provided the sample system apparatus for Cubix's sample collection. A Clean Air Engineering Model 2610 instrument was used for the sample collection.

A gaseous sample was pulled under a vacuum through a heated probe and filter to a trap/tank assembly. The trap was immersed in dry ice to remove moisture and heavier hydrocarbons. The remaining sample was then collected in the tank. The tank started with a vacuum of approximately 30 in. Hg and the sample rate was set such that the vacuum was nearly depleted at the end of each one-hour test run. Each one-hour test run coincided with the other gaseous analyses. The field data sheets involved with the sample collection of this measurement are included in Appendix A. Following sample collection, the tanks and traps were packed in dry ice and shipped to Clean Air Engineering where the laboratory analyses for nonmethane hydrocarbon concentrations were performed. The data presented in *Summary of Results* reflects the VOC measurements

taken using this technique.

VOC concentrations were also quantified during each test run using EPA Methods 25a and 18. Cubix feels that these test methods provide more accurate results on this type of source than does Method 25. The unofficial data contained in Appendix I summarizes the results obtained using these alternate methods.

Total hydrocarbon concentrations were determined continuously throughout each test run using an flame ionization detector (FID). This instrument was calibrated before and after each test run using methane standards of a known concentration. Therefore, the response of this instrument is based on methane equivalents.

During each test run, a minimum of two shots were taken on a gas chromatograph as per the procedures of EPA Method 18. The chromatograms contained in Appendix F show that the methane concentration of the THC was separated on the unit to allow for the determination of the VOC portion of the THC. A Hewlett Packard 5890 gas chromatograph equipped with a flame ionization detector and a 1cc sample loop was operated with a temperature program of 40°C for 1 min. and an increase of 15°C per minute until 150°C was reached. The Chrompack PoraPlot Q capillary column head pressure was maintained at 8 psi. The hydrogen and air flows to the detector were maintained at 10 psi and 20 psi respectively. This instrument was calibrated on methane standards before and after each test run.

One fuel sample was taken at this compressor station and analyzed via ASTM D-3246 to determine the total sulfur content of the fuel. By assuming that all of the sulfur in the fuel was oxidized to SO<sub>2</sub>, the SO<sub>2</sub> mass emission rate can be calculated from the fuel flow to the engine. The fuel flow to the engine was estimated based on the horsepower value provided by Florida Gas, the heating value of the fuel, and an assumed heat efficiency (i.e. BTU/hp-hr) for an engine of this type. The fuel analysis was conducted by Southern Petroleum Labs of Houston, Texas and a copy of that report is contained in Appendix H.

Cubix personnel collected ambient absolute pressure, temperature and humidity data. A sling psychrometer was used to determine temperature and humidity conditions. An aircraft-type aneroid barometer (altimeter) was used to measure absolute atmospheric pressure.

During the tests, the engine and compressor operational data was

collected by Florida Gas personnel and is presented in Appendix A. Key operational data collected include compressor discharge pressures, compressor suction pressures, engine manifold pressure, engine speed, timing, and horsepower. Florida Gas also provided a recent fuel composition analysis to allow for the calculation of the heating values and F-factors.

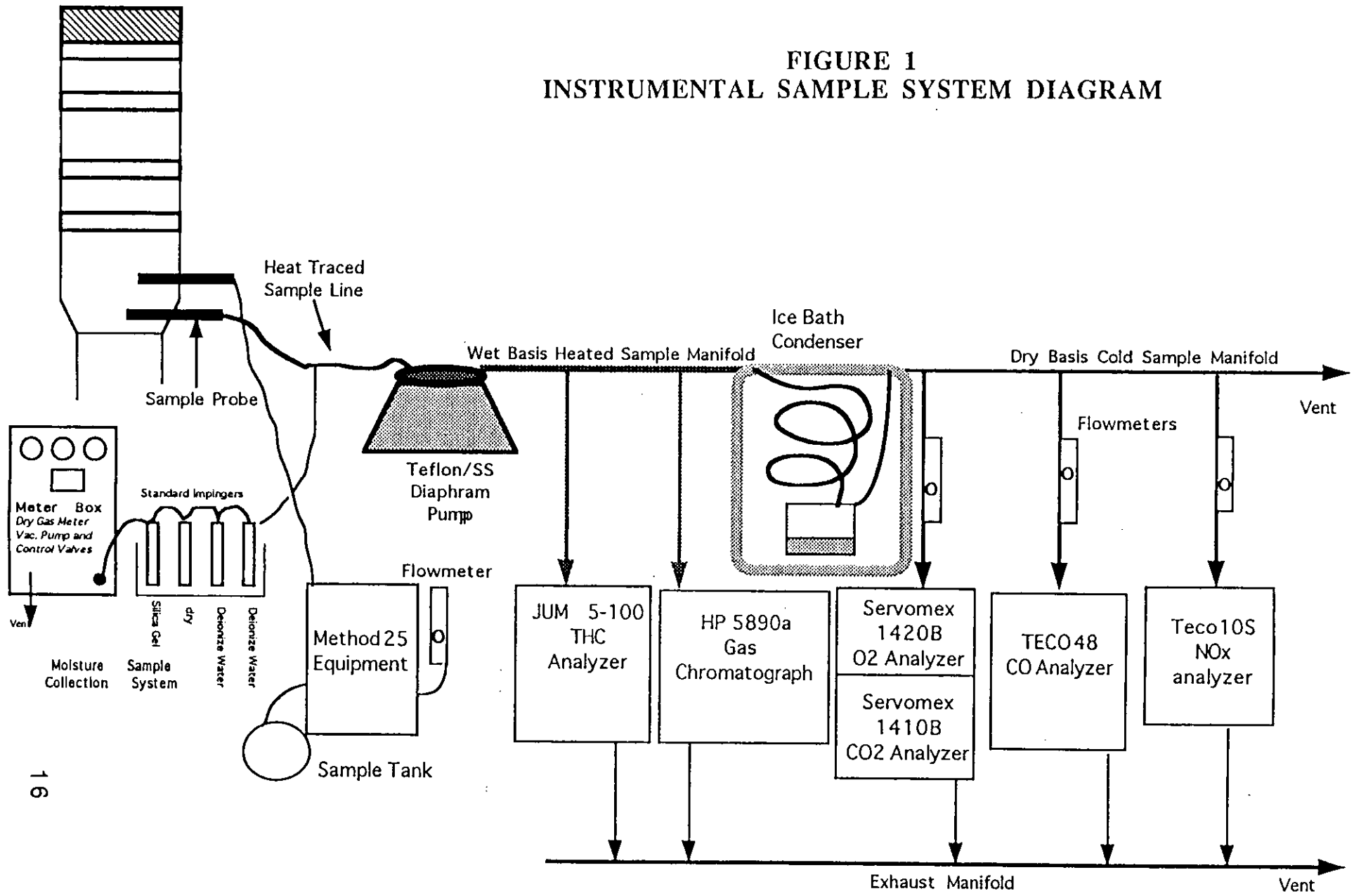


**TABLE 3**  
**ANALYTICAL INSTRUMENTATION**

<u>Parameter</u>	<u>Model and Manufacturer</u>	<u>Common Use Ranges</u>	<u>Sensitivity</u>	<u>Response Time (sec.)</u>	<u>Detection Principle</u>
NO <sub>x</sub>	TECO 10S	0-10 ppm 0-100 ppm 0-200 ppm 0-500 ppm 0-1,000 ppm 0-5,000 ppm	0.1ppm	1.7	Thermal reduction of NO <sub>2</sub> to NO. Chemiluminescence of reaction of NO with O <sub>3</sub> . Detection by PMT. Inherently linear for listed ranges.
CO	TECO 48	0-10 ppm 0-20 ppm 0-50 ppm 0-100 ppm 0-200 ppm 0-500 ppm 0-1000 ppm	0.1ppm	10	Infrared absorption, gas filter correlation detector, micro-processor based linearization.
CO <sub>2</sub>	Servomex 1410 B	0-4% 0-20%	0.02%	30	Infrared absorption, analog linearization.
O <sub>2</sub>	Servomex 1420 B	0-10% 0-25 %	0.1%	15	Paramagnetic cell, inherently linear.
THC	JUM Model 5-100	0-10, 0-100, 0-1000, 0-10000 0-100000 ppm	0.2 ppm	5.0	Flame ionization of hydrocarbons inherently linear over 2 orders of magnitude.
VOC	HP 5890A	0-10, 0-100 ppm	0.5 ppm	na	Flame ionization of hydrocarbons inherently linear over 2 orders of magnitude.

**NOTE:** Higher ranges available by sample dilution.  
Other ranges available via signal attenuation.

FIGURE 1  
INSTRUMENTAL SAMPLE SYSTEM DIAGRAM



## QUALITY ASSURANCE ACTIVITIES

A number of quality assurance activities were undertaken before, during, and after this testing project. This section of the report combined with the documentation in Appendices C and D describe each of those activities.

Each instrument's response was checked and adjusted in the field prior to the collection of data via multi-point calibration. The instrument's linearity was checked by first adjusting the its zero and span responses to zero (nitrogen) and an upscale calibration gas in the range of the expected concentrations. The instrument response was then challenged with other calibration gases of known concentration and accepted as being linear if the response of the other calibration gases agreed within  $\pm 2$  percent of range of the predicted values. (The response of the infrared absorption type CO and CO<sub>2</sub> analyzers is electronically linearized.). The strip chart excerpts that present the results of the multi-point linearity test are provided in Appendix C.

Before and after each test run, the analyzers were checked for zero and span drift. This allowed each test run to be bracketed by calibrations and documents the precision of the data just collected. The criterion for acceptable data is that the instrument drift is no more than 2 percent of the full scale response. The quality assurance worksheets in Appendix E summarize all multipoint calibration checks and zero to span checks performed during the tests. These worksheets (as prepared from the strip chart records of Appendix E) show that no drifts in excess of 2 percent existed.

Interference response tests on the instruments were conducted by the instrument vendors and Cubix Corporation on the NO<sub>x</sub>, CO, CO<sub>2</sub>, and O<sub>2</sub> analyzers. The sum of the interference responses for H<sub>2</sub>O, CO, SO<sub>2</sub>, CO<sub>2</sub> and O<sub>2</sub> (as appropriate for each analyzer) are less than 2 percent of the applicable full scale span value. The instruments used for the tests meet the performance specifications for EPA Methods 3a, 7e, and 10. The results of the interference tests are available in Appendix C of this report.

The residence time of the sampling and measurement system was

estimated using the pump flow rate and the sampling system volume. The pump's rated flow is 0.8 SCFM at 5 psig. The sampling system volume is 0.13 scf. Therefore, the sample residence time is approximately 10 seconds.

The NO<sub>x</sub> and O<sub>2</sub> sampling and analysis system was checked for response time per the procedures outlined in EPA's Method 20. The average NO<sub>x</sub> analyzer's response times were 0.61 minutes upscale and 0.65 minutes downscale. The O<sub>2</sub> analyzer's response times were 0.76 minutes (46 seconds) upscale and 0.88 minutes (53 seconds) downscale. The results of these response time tests are contained in Appendix C.

The sampling systems were leak checked by demonstrating that a vacuum greater than 10" Hg (21 in. Hg actual) could be held for at least 1 minute with a decline of less than 1" Hg. A leak test was conducted after the sample system was set up and before the system was dismantled (i.e. after testing was completed). This test was conducted to ensure that ambient air had not diluted the sample. Any leakage detected prior to the tests was repaired and another leak check conducted before testing commenced. No leaks were found during the post test leak checks.

The moisture train and Method 25 sample systems were leak checked independently of the gaseous sample system before and after each individual test run. These leak checks were performed in accordance with EPA Methods 4 and 25 to ensure that the sample was not diluted by ambient air. No leaks were detected.

The absence of leaks in the sampling system was also verified by a system bias check. The sampling system's integrity was tested by comparing the responses of the NO<sub>x</sub> analyzer to a calibration gas introduced via two paths. The first path was into the analyzer via the zero/span calibration manifold. The second path was to introduce a calibration gas into the sample system at the sample probe. Any difference in the instrument responses by these two methods was attributed to sampling system bias or leakage. NO<sub>x</sub> was used for this bias check because it is the most reactive of the compounds measured. The bias check was also conducted using methane standards on the THC analyzer. The criteria for acceptance is agreement within 2% of the full scale range of the analyzer. Examination of the strip chart excerpts and Instrumental Analysis Quality Assurance Data worksheet in Appendix C show that the analyzer response via both sample paths agreed within 2% in all cases.

The efficiency of the NO<sub>2</sub> to NO converter in the NO<sub>x</sub> analyzer was checked by having the analyzer sample a mixture of NO in N<sub>2</sub> standard gas and zero air from a Tedlar® bag. When this bag is mixed and exposed to sunlight, the NO is oxidized to NO<sub>2</sub> over approximately a 30-minute period. If the NO<sub>x</sub> instrument's converter is 100% efficient, then the NO<sub>x</sub> response does not decrease as the NO in the bag is converted to NO<sub>2</sub>. The criterion for acceptability is a demonstrated NO<sub>x</sub> converter efficiency greater than 90%. The strip chart excerpts that demonstrate the converter efficiency test are available in Appendix C. The above mentioned quality assurance worksheet of Appendix C also summarizes the results of the converter efficiency test.

The control gases used to calibrate the instruments were analyzed and certified by the compressed gas vendors to  $\pm 1\%$  accuracy for NO<sub>x</sub> and O<sub>2</sub>, and to  $\pm 2\%$  accuracy for the remaining gases. EPA Protocol No. 1 was used, where applicable (i.e. NO<sub>x</sub> gases), to assign the concentration values traceable to the National Bureau of Standards, Standard Reference Materials (SRM's). The gas calibration sheets as prepared by the vendor are contained in Appendix D.

The pitot tube tips used during the testing were visually inspected to ensure that they met the criteria of EPA Method 2. The pitot tubes were also wind tunnel tested and the results of those tests are contained in Appendix D. The pitot tube lines were leak checked in the field each time connection to the manometer was made in accordance with EPA Method 2 guidelines.

The dry gas meter used for the moisture train was calibrated prior to testing in accordance with EPA Method 4. A standard dry gas meter traceable to NIST was used for this calibration. Calibration certification documentation of the dry gas meter can be found in Appendix D.

Appendix D also contains calibration data on the altimeter and digital thermometer used during this testing.

The observer for the opacity measurements was certified in Florida as per EPA Method 9. The certification for the observer can be found in Appendix G.

Two Method 25 audit samples were provided by EPA at another compressor station during this series of compressor station tests. These audit samples were collected using the same equipment and techniques used during this test. The laboratory analysis of these audits were conducted

concurrently with the sample analyses. The results of the audit samples are included in Appendix C.

Cubix collected and reported the enclosed test data in accordance with the procedures and quality assurance activities described in this test report. Cubix makes no warranty as to the suitability of the test methods. Cubix also assumes no liability relating to the interpretation and use of the test data.

**APPENDIX A:  
FIELD DATA SHEETS AND  
OPERATIONAL DATA**

## SIGN IN SHEET

JOB NAME: Florida Gas Station # 16 DATE: 3 / 23 / 92  
 LOCATION: Near Brookley, Florida PERMIT # AC-04-189.45  
 SOURCE(S): Cooper Engine ASD-FL-161  
 PARTICIPANTS: Cubix Corporation  
FGT

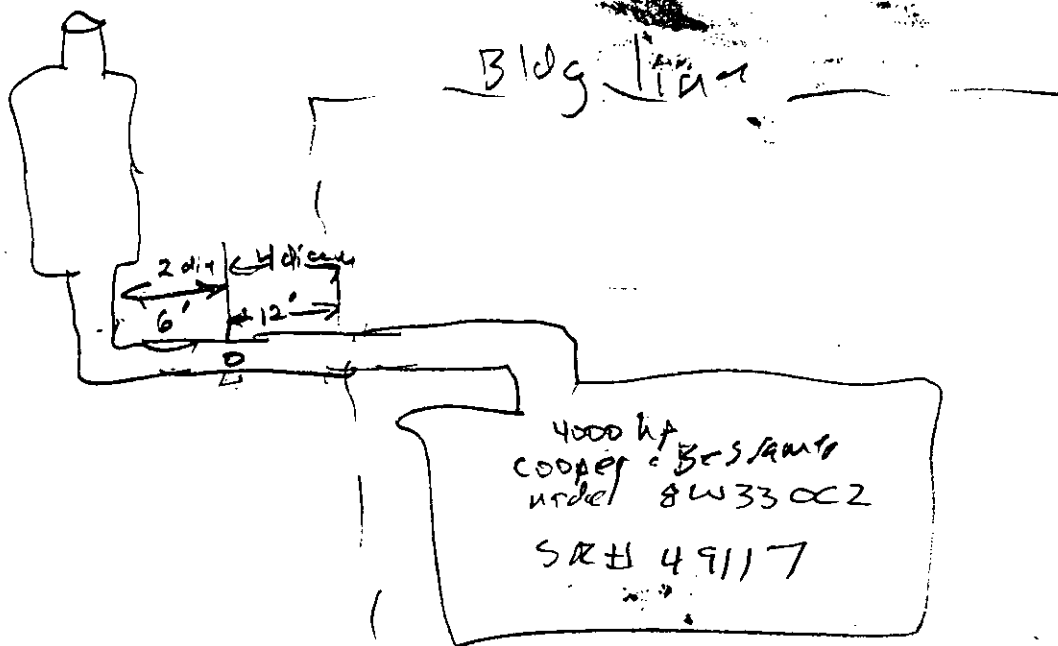
NAME:	AFFILIATION:	PHONE NUMBER:
RICK J. FRENZKE	CUBIX CORP.	512-243-0202
ALLAN WEATHERFORD	FLA. GAS	407 875-5800
FRED GRIFFIN	" "	" " "
STAN MAZUR	FLA. DER. - JACKSONVILLE <sup>2</sup>	(904) 448-4310
SHANNON BARUCH	FLA. DER. - GAINESVILLE	(904) 336-2095
Lowell Faulken	CUBIX	512 243 0202
JOE Rudy / -	"	512 243 0202



# Circular Stack Sampling Traverse Point Layout (EPA Method 1)

Date: 3/23/92 Port + Stack ID: 47 in.  
 Plant: Brookly FGT Port Extension 12 in.  
 Source: Cooper - Bessner Engine Stack ID: 35 in.  
 Technician(s): LE R & J Stack Area 6.69 ft<sup>2</sup>  
 Total Req'd Traverse Pts. 16  
 No. of Traverse Pts. 8 /diam.  
 No. of Traverse Pts. 8 /port

Stack Diagram (Side View showing major unit components, dimensions and nearest upstream & downstream flow disturbances)



Traverse Point Number	Length Factor (% of diameter)				Distance from Reference Point (inches)
	4	6	8	12	
1	6.7	4.4	3.2	2.1	<u>1.1</u>
2	25.0	14.6	10.5	8.2	<u>3.7</u>
3	75.0	29.6	19.4	11.8	<u>6.8</u>
4	93.3	70.4	32.3	17.7	<u>11.3</u>
5		85.4	67.7	25.0	<u>23.7</u>
6		95.6	80.6	35.6	<u>28.2</u>
7			89.5	64.4	<u>31.3</u>
8			96.8	75.0	<u>33.9</u>
9				82.3	_____
10				88.2	_____
11				93.3	_____
12				97.9	_____

# MOISTURE AND VELOCITY FIELD DATA SHEETS

Date: 3/23/92  
 Plant/Operator: FGT/B, 00 feed  
 Source: COOPER EXPLOR  
 Technicians: L F J R R K  
 Atm. Pres. 29.69 in. Hg (Pb)  
 Test Run # C-1

Dry Gas Meter ID: Anderson  
 Dry Gas Meter Factor: 9904 (Kd)  
 Pitot Tube #/Type: 107 / 574P  
 Pitot Tube Factor: .221 (Kp)  
 Static Pres. 1.43 in. H<sub>2</sub>O (Pg)  
 Average Stack Temp. 503 °F (Ts)

Pre-test Leak check	0 ft.3/min at 22 in. Hg Vacuum	Impinger #	Contents	Initial Weight	Final Weight
0/9		1	H <sub>2</sub> O	563.8	580.4
Post-test Leak check	0 ft.3/min at 23 in. Hg Vacuum	2	H <sub>2</sub> O	590.8	593.7
		3	MT	473.0	473.8
		4	SILICA	706.4	714.2
		5			
		6			
		Totals	<del>                    </del>	2334	2362.1

### Moisture Train

	Initial	Final
Time:	1550	1647
Meter Reading (ft <sup>3</sup> or L)	722.403	746.585
Meter Temp. (°F)	75	110
Sample Box #	TR 7 Box	
O <sub>2</sub> %	16.2 %	
CO <sub>2</sub> %	2.8 %	

### Pitot Tube Traverse/Stack Temp./Angle

Traverse Pt.	South			North		
	ΔP (" H <sub>2</sub> O)	°F	β	ΔP (" H <sub>2</sub> O)	°F	β
1	1.1			1.0		
2	1.3			1.2		
3	1.3			1.3		
4	1.3			1.2		
5	1.3			1.3		
6	1.3			1.2		
7	1.2			1.1		
8	1.1			1.1		
9						
10						
11						
12						

Orsat ↑  
Results

Pitot Leak Check  
 (+) 3.2" for 60 sec. - no leaks (OK)  
 (-) 3.3" for 60 sec. - 0.01" in 60 sec. (OK)

RJK

# MOISTURE AND VELOCITY FIELD DATA SHEETS

Date: 3-23-92  
 Plant/Operator: FGT/BROOKER  
 Source: CB Unit #6  
 Technicians: RK, JR, LF  
 Atm. Pres. 29.69 in.Hg(Pb)  
 Test Run # C-2

Dry Gas Meter ID: Anderson  
 Dry Gas Meter Factor: .9904 (Kd)  
 Pitot Tube #/Type: #107 S type  
 Pitot Tube Factor: .84 (Kp)  
 Static Pres. 4.3 in.H<sub>2</sub>O(Pg)  
 Average Stack Temp: 503 °F(Ts)

Pre-test Leak check	ft.3/min at in. Hg Vacuum	Impinger #	Contents	Initial Weight	Final Weight
<u>OK</u>	<u>22</u>	1	<u>H<sub>2</sub>O</u>	<u>580.4</u>	<u>595.1</u>
		2	<u>H<sub>2</sub>O</u>	<u>593.7</u>	<u>596.0</u>
Post-test Leak check	ft.3/min at in. Hg Vacuum	3	<u>Dry</u>	<u>473.8</u>	<u>476.5</u>
<u>OK</u>	<u>2</u>	4	<u>SG</u>	<u>714.2</u>	<u>719.7</u>
		5			
		6			
		Totals		<u>2362.1</u>	<u>2387.3</u>

### Moisture Train

	Initial	Final
Time:	<u>1702</u>	<u>1756</u>
Meter Reading (ft <sup>3</sup> or L)	<u>746.68</u>	<u>769.23</u>
Meter Temp. (°F)	<u>100°</u>	<u>125°</u>
Sample Box #	<u>T 7 B 0 1</u>	
O <sub>2</sub> %	<u>16.00</u>	
CO <sub>2</sub> %	<u>3.00</u>	

### Pitot Tube Traverse/Stack Temp./Angle

Traverse Pt.	N			S		
	ΔP (" H <sub>2</sub> O)	°F	B	ΔP (" H <sub>2</sub> O)	°F	B
1	<u>.95</u>			<u>.91</u>		
2	<u>1.1</u>			<u>1.2</u>		
3	<u>1.2</u>			<u>1.3</u>		
4	<u>1.3</u>			<u>1.3</u>		
5	<u>1.2</u>			<u>1.3</u>		
6	<u>1.1</u>			<u>1.2</u>		
7	<u>1.2</u>			<u>1.2</u>		
8	<u>1.1</u>			<u>1.1</u>		
9						
10						
11						
12						

GREAT  
 results

# MOISTURE AND VELOCITY FIELD DATA SHEETS

Date: 3-23-92  
 Plant/Operator: FGT-BROOKER  
 Source: CB Unit #6  
 Technicians: RK, JR, LF  
 Atm. Pres. 29.72 in.Hg(Pb)  
 Test Run # 0-3

Dry Gas Meter ID: Anderson  
 Dry Gas Meter Factor: 1.9904 (Kd)  
 Pitot Tube #/Type: #107 S-Type  
 Pitot Tube Factor: .84 (Kp)  
 Static Pres. 1.49 in.H<sub>2</sub>O(Pg)  
 Average Stack Temp. 504 °F(Ts)

*Leak Check = 0.01 @ 24"*

Pre-test Leak check	ft.3/min at in. Hg Vacuum	Impinger #	Contents	Initial Weight	Final Weight
<i>OK</i>	<i>0.01 @ 24"</i>	1	<i>H<sub>2</sub>O</i>	<i>597.9</i>	<i>612.5</i>
Post-test Leak check	<i>0</i> ft.3/min at in. Hg Vacuum <i>23</i>	2	<i>H<sub>2</sub>O</i>	<i>595.9</i>	<i>598.2</i>
		3	<i>Empty</i>	<i>459.4</i>	<i>460.1</i>
		4	<i>SB</i>	<i>715.0</i>	<i>721.2</i>
		5			
		6			
		Totals	<del>                    </del>	<i>2368.2</i>	<i>2392</i>

### Moisture Train

	Initial	Final
Time:	<i>1837</i>	<i>1921</i>
Meter Reading (13 or L)	<i>771.270</i>	<i>793.175</i>
Meter Temp. (°F)	<i>98</i>	<i>112</i>
Sample Box #	<i>75 7 B or 85 at</i>	
O <sub>2</sub> %	<i>16.0</i>	
CO <sub>2</sub> %	<i>3.0</i>	

### Pitot Tube Traverse/Stack Temp./Angle

Traverse Pt.	<i>S</i>			<i>N</i>		
	ΔP (" H <sub>2</sub> O)	°F	B	ΔP (" H <sub>2</sub> O)	°F	B
1	<i>1.0</i>			<i>.82</i>		
2	<i>1.1</i>			<i>1.1</i>		
3	<i>1.2</i>			<i>1.1</i>		
4	<i>1.3</i>			<i>1.2</i>		
5	<i>1.2</i>			<i>1.1</i>		
6	<i>1.2</i>			<i>1.2</i>		
7	<i>1.1</i>			<i>1.2</i>		
8	<i>1.2</i>			<i>1.1</i>		
9						
10						
11						
12						

Brooker Compressor Station--Moisture, Molecular Weight, Stack Flow Rate

Operator/Plant Florida Gas Brooker Compressor Station  
 Location Bradford County, Florida  
 Source Cooper Bessamer Compressor  
 Technicians RK,LF,JR

Test Run No.	C-1	C-2	C-3
<b>Stack Moisture &amp; Molecular Wt. via EPA Method 4</b>			
CO2 (%)	2.80	3.00	3.00
O2 (%)	16.20	16.00	16.00
Beginning Meter Reading (ft3)	722.803	746.680	771.270
Ending Meter Reading (ft3)	746.585	769.230	793.175
Beginning Impinger Wt. (g)	2334	2362.1	2368.2
Ending Impinger Wt. (g)	2362.1	2387.3	2392
Dry Gas Meter Factor (Kd)	0.9904	0.9904	0.9904
Dry Gas Meter Temperature (°F begin)	75	100	98
Dry Gas Meter Temperature (°F end)	110	125	112
Atmospheric Pressure (in Hg, abs.)	29.68	29.69	29.72
Stack Gas Moisture (% volume)	5.60	5.50	5.28
Dry Gas Fraction	0.944	0.945	0.947
Stack Gas Molecular Wt. (lbs/lb-mole)	28.47	28.51	28.53
<b>Stack Flow Rate via Pitot Tube</b>			
Pitot Tube Factor	0.84	0.84	0.84
ΔP #1	1.10	0.95	1.00
ΔP #2	1.30	1.10	1.10
ΔP #3	1.30	1.20	1.20
ΔP #4	1.30	1.30	1.30
ΔP #5	1.30	1.20	1.20
ΔP #6	1.30	1.10	1.20
ΔP #7	1.20	1.20	1.10
ΔP #8	1.10	1.10	1.20
ΔP #9	1.00	0.91	0.82
ΔP #10	1.20	1.20	1.10
ΔP #11	1.30	1.30	1.10
ΔP #12	1.20	1.30	1.20
ΔP #13	1.30	1.30	1.10
ΔP #14	1.20	1.20	1.20
ΔP #15	1.10	1.20	1.20
ΔP #16	1.10	1.10	1.10
Sum of Square Root of ΔP's	17.6	17.3	17.0
Number of Traverse Points	16	16	16
Average Square Root of ΔP's	1.10	1.08	1.06
Average Temperature (°F)	503	503	504
Static Pressure (in. H2O)	0.43	0.43	0.49
Stack Diameter (in.)	35	35	35
Stack Area (ft2)	6.68	6.68	6.68
Stack Velocity (ft/min)	5044	4954	4879
Stack Flow,wet (ACFM)	33701	33098	32602
Stack Flow,dry (SCFH)	1.04E+06	1.02E+06	1.01E+06

### Volatile Organic Carbon by Method 25

Client: <u>Florida GAS TRANS</u>	Project #: <u>0</u>
Plant: <u>Brooker #16</u>	Sample Location: <u>Center of stack</u>
Operator: <u>JR, RK, LF</u>	Date: <u>3-23-92</u>
Run Number: <u>01</u>	Sample ID: _____
Tank Number: <u>AT 121 ✓</u>	Trap Number: <u>V3 X-27</u>
Sampling Train ID#: _____	% CO2: <u>2.98</u>
Side: Left / Right: <u>SAMPLE 1</u>	% H2O: <u>5.04</u>
Start Time: <u>1525</u>	Stop Time: <u>1626</u>

Pressure Readings	Tank Vacuum		Barometric Pressure mm Hg / in Hg	Ambient Temperature C / F
	Manometer mm Hg / in Hg	Gauge mm Hg / in Hg		
Pre Test	27.90	28.80	29.68	71
Post Test	7.50	8.50	29.69	72

Leak Rate	Tank (in Hg)		Trap black ball reading
	Allowed	Actual	
Pre Test	.52	.23	0
Post Test	.52	.02	0

$\Delta P = .01 \frac{F \cdot P_b \cdot t}{V_t}$   
 $\Delta P$  = Pressure Change (in Hg)  
 $F$  = Sampling Flow Rate (cc/min) 35  
 $P_b$  = Barometric Pressure (in Hg) 29.8  
 $t$  = Leak Check Time Period (min) 5 min  
 $V_t$  = Sample Train Volume (cc); approx 100 cc

Clock Time	Gauge Vacuum (in Hg)	Flowmeter Setting (silver ball)	Probe Temp C/F	Filter Temp C/F	Notes
1526	28.80	35 cc	265	265	START
1531	27.50	20	265	265	
1536	26.80	18	265	265	Frozen line
1541	26.80	35	265	265	
1546	25.20	25	265	265	line open
1551	23.80	35	265	265	Flow steady
1556	20.30	32	265	265	
1601	18.00	35	265	265	
1606	16.20	35	265	265	
1611	14.60	33	266	265	
1616	12.80	30	265	265	Adjust flow
1621	10.20	30	265	265	lube oil
1626	8.50	28	265	265	through out stack



### Volatile Organic Carbon by Method 25

Client: <u>Florida GAS Trans</u>	Project #: _____
Plant: <u>Brooker #16</u>	Sample Location: _____
Operator: <u>HR, LF, RK</u>	Date: <u>3/23/92</u>
Run Number: <u>C-2</u>	Sample ID: _____
Tank Number: <u>4T108</u>	Trap Number: <u>X-17</u> <i>used before</i>
Sampling Train ID#: _____	% CO2: <u>2.91</u>
Side: Left / Right: <u>Sample - 1</u>	% H2O: <u>5.07</u>
Start Time: _____	Stop Time: _____

Pressure Readings	Tank Vacuum		Barometric Pressure mm Hg / in Hg	Ambient Temperature C/F
	Manometer mm Hg / in Hg	Gauge mm Hg / in Hg		
Pre Test	<u>27.90</u>	<u>28.90</u>	<u>29.69</u>	<u>72</u>
Post Test	<u>5.5</u>	<u>6.5</u>	<u>29.72</u>	<u>68</u>

Leak Rate	Tank (in Hg)		Trap black ball reading
	Allowable	Actual	
Pre Test	<u>1.04</u>	<u>0</u>	<u>0</u>
Post Test	<u>1.04</u>	<u>0.2</u>	<u>0</u>

$$\Delta P = .01 \frac{F P_b \theta}{V_t} = \frac{.01 \cdot 35 \cdot 29.69}{100} = 10$$

$\Delta P$  = Pressure Change (in Hg)  
 $F$  = Sampling Flow Rate cc / min  
 $P_b$  = Barometric Pressure (in Hg)  
 $\theta$  = Leak Check Time Period (min)  
 $V_t$  = Sample Train Volume (cc); approx 100 cc

Clock Time	Gauge Vacuum (in Hg)	Flowmeter Setting (silver ball)	Probe Temp C/F	Filter Temp C/F	Notes
1713	28.50	35	265	265	Start
1718	27.20	35	265	265	
1723	26.10	33	265	265	
1728	24.00	30	265	265	
1733	21.90	30	265	265	
1738	19.90	30	265	265	Adjust Flow
1743	17.20	35	265	265	
1748	14.60	33	265	263	
1753	12.30	30	265	265	
1758	10.20	38	265	265	Adjust Flow
1703	8.90	33	265	265	
1708	7.50	28	265	265	
1712	6.5	20	265	265	



## Volatile Organic Carbon by Method 25

Client: <u>Florida Gas</u>	Project #: _____
Plant: <u>Brooker</u>	Sample Location: <u>STACK</u>
Operator: <u>JR L F, RK</u>	Date: <u>3/23/92</u>
Run Number: <u>C-3</u>	Sample ID: _____
Tank Number: <u>4Y-182</u>	Trap Number: <u>0-15</u>
Sampling Train ID#: _____	% CO <sub>2</sub> : <u>2.87</u>
Side: Left / Right: <u>Sample 1</u>	% H <sub>2</sub> O: <u>4.93</u>
Start Time: <u>1833</u>	Stop Time: <u>1933</u>

Pressure Readings	Tank Vacuum		Barometric Pressure mm Hg / In Hg	Ambient Temperature C/F
	Manometer mm Hg / In Hg	Gauge mm Hg / In Hg		
Pre Test	27.90	29.20	29.72	68°
Post Test	5.90	6.00	29.78	66°

Leak Rate	Tank * (In Hg)		Trap black ball reading
	Allowable	Actual	
Pre Test	1.0402	0	0
Post Test	1.0423	0	0

$$\Delta P = .01 \frac{F P_b \theta}{V_t}$$

$\Delta P$  = Pressure Change (in Hg)

F = Sampling Flow Rate cc / min

P<sub>b</sub> = Barometric Pressure (in Hg)

$\theta$  = Leak Check Time Period (min)

V<sub>t</sub> = Sample Train Volume (cc); approx 100 cc

Clock Time	Gauge Vacuum (In Hg)	Flowmeter Setting (silver ball)	Probe Temp C/F	Filter Temp C/F	Notes
1833	29.20	35	267	264	START
1838	27.30	33	267	265	
1843	25.40	35	266	264	
1848	23.60	33	266	264	
1853	21.50	35	267	264	
1858	19.40	33	266	265	
1903	16.00	35	265	263	
1908	14.20	33	266	264	
1913	12.70	30	267	265	
1918	10.90	28	267	266	Adjust Flow
1923	8.90	35	267	266	
1928	7.60	33	267	266	
1933	6.00	30	268	266	





4334

CHAIN OF CUSTODY RECORD

PROJ. NO.		PROJECT NAME			NO. OF CONTAINERS	REMARKS				
DEPT. NO.		SAMPLERS: (Signature)								
8151		Cubix Corp.			008	BLANK VALUE (ppmv)				
		Joseph Rudyk								
LAB NO.	SAMPLE NO.	DATE	TIME	SAMPLE LOCATION						
	C-1	3/26/92	830	Trap # B35	3.0					Melbourne - Fla. GAS ✓
	C-2	3/17/92	1530	B53	4.5					MUNSON - Fla. GAS ✓
	C-5	3/27/92		B233	1.3					Melbourne
	C-2	3/24/92	1130	C1	2.4					Silver Springs - Fla. GAS ✓
	C-1	3/19/92	900	C3	3.5					Quincy - Fla. GAS ✓
	Audit 2	3/26/92		C7	0.8					Melbourne
	C-3	3/29/92	1120	C10	6.6					Perry - Fla. GAS ✓
	C-3	3/17/92	1643	C13	3.6					MUNSON - Fla. GAS ✓
	<del>C-3</del>	<del>3/22</del>		<del>C15</del>	<del>3.6</del>					<del>BROOKER</del>
	C-2	3/16/92	955	C37	0.8					Melbourne - Fla. GAS ✓
	C-2	3/18	1300	Room	4.3					Coating with C-PEGT
				Room	1.2					
				Room	2.5					
	<u>C-2</u>	<u>3/22</u>		<u>X1</u>	<u>2.6</u>					<u>Brookwood</u>
	C-1	3/20/92	830	X10	2.5					Perry - Fla. GAS ✓
Relinquished by: (Signature)	Date / Time	Received by: (Signature)	Date / Time	Relinquished by: (Signature)	Date / Time	Received by: (Signature)				
<i>[Signature]</i>	4/1/92 1142	<i>[Signature]</i>								
Relinquished by: (Signature)	Date / Time	Received by: (Signature)	Date / Time	Relinquished by: (Signature)	Date / Time	Received by: (Signature)				
Relinquished by: (Signature)	Date / Time	Received for Laboratory by:	Date / Time							
REMARKS:										



Clean Air Engineering

500 W. Wood Street  
 Palatine, IL 60067  
 708/991-3300

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CHAIN OF CUSTODY RECORD

PROJ. NO.		PROJECT NAME				NO. OF CONTAINERS	REMARKS				
DEPT. NO.		SAMPLERS: (Signature)									
8151		Cubix Corp				CO <sub>2</sub>	BLANK VALUE (ppmv)				
		Joseph Rudyk									
LAB NO.	SAMPLE NO.	DATE	TIME	SAMPLE LOCATION							
→	C-2	3/20/92	1000	Trap #	X13	Brook	1.8				Perry - Fla. GAS ✓
					X14		0.9				
					X16		2.3				
					X23		2.6				Melbourne
	<del>C-1</del>	<del>3/25/92</del>			<del>X27</del>	<del>Brook</del>	<del>1.8</del>				<del>13 Brook</del>
					X28		8.0				
	C-3	3/24/92	1100		X32		3.3				Melbourne - Fla. GAS ✓
	C-1	3/24/92	1000		X48		9.0				Silver Springs - Fla. GAS ✓
	C-4	3/27/92			X4		2.3				Melbourne
	C-3	3/19/92	1135		N2		5.6				Quincy - Fla. GAS ✓
	C-3	3/24/92	1310		N4		3.0				Silver Spring - Fla. GAS ✓
					N7		2.1				
	C-6	3/27/92			N8		2.6				Melbourne
	C-1	3/17/92	1425		N15		8.7				Munson - Fla GAS ✓
	C-1	3/24/92	1100		N19		3.0				Carville Fla GAS ✓
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Relinquished by: (Signature)		Date / Time		Received by: (Signature)	
[Signature]		4/1/92 142		[Signature]		[Signature]		[Signature]		[Signature]	
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Relinquished by: (Signature)		Date / Time		Received by: (Signature)	
[Signature]		[Signature]		[Signature]		[Signature]		[Signature]		[Signature]	
Relinquished by: (Signature)		Date / Time		Received for Laboratory		Date / Time					
[Signature]		[Signature]		[Signature]		[Signature]					
REMARKS:											



500 W. Wood Street  
Palatine, IL 60067  
708/991-3300

4337

CHAIN OF CUSTODY RECORD

PROJ. NO.		PROJECT NAME			NO. OF CONTAINERS	REMARKS	
DEPT. NO.		SAMPLERS: (Signature)					
8151		Cubix, Corp			NHHC BLACK VALVE (PHVC)		
		Joseph Rudyk					
LAB NO.	SAMPLE NO.	DATE	TIME	SAMPLE LOCATION			
	Audit-2	3/26/92		TANK # 4T107		0.1	Melbourne
	C-2	3/23/92	17:30	4T108		0.1	Brooker - Fla. GAS ✓
	C-1	3/20/92	09:30	4T114		0.2	Quincy - Fla. GAS ✓
	C-6	3/21/92		4T119		0.7	Melbourne
	C-11	3/23/92	15:26	4T121		0.1	Brooker - Fla. GAS ✓
	Audit 1	3/26/92		4T127		0.4	Melbourne
	C-1	3/19/92	29:00	4T128		0.2	Quincy - Fla. GAS ✓
				4T149		0.9	Melbourne
				4T159		1.1	Quincy - Fla. GAS ✓
	C-3	3/19/92	11:55	4T177		1.1	Quincy - Fla. GAS ✓
	C-3	3/23/92	18:33	4T182		0.1	Brooker - Fla. GAS ✓
	C-3	3/24/92	13:10	4T187		1.5	Silver Springs, Fla. GAS ✓
	C-4	3/27/92		4T193	0.2	Melbourne	
	C-1	3/26/92	28:30	4T194	0.1	Melbourne - Fla. GAS ✓	
	C-5	3/27/92		4T197	0.1	Melbourne	
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Date / Time	
[Signature]		4/1/92 12:2		LAB 412 Tom Grossman			
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Date / Time	
[Signature]				[Signature]			
Relinquished by: (Signature)		Date / Time		Received for Laboratory Use		Date / Time	
[Signature]				[Signature]			
REMARKS:							



Table of Carbon Concentration for Method 25.  
 Samples collected by Cubix Corp. at Florida  
 Gas & Trans on 3/23/92 and reported on 4/30/92.

Source	Sample - Run ID #	Carbon Concentration			
		Total (Mc) (mg/dscm)	Total (C) (ppmv)	Conden- sible (Ccm) (ppmv)	Noncon- densible (Ctm) (ppmv)
BROOKER STATION	C-1	86.2	172.6	131.0	41.7
	C-2	48.1	96.4	52.8	43.6
	C-3	91.4	183.0	137.4	45.6

Compiled By: *Richard Jay* On: 5-1-92

Approved By: *D.C.* On: 5/1/92



Job No. 8160  
 Client Cubix  
 Disk/File 8160C  
 Page No. 2

Plant: Florida Gas & Trans.  
 Sample Loc. Brooker Station  
 (In/Out) Centroid  
 Date 3/23/92

Preliminary Data-----

Run No.	C-1	C-2	C-3
Tank No.	4T121	4T108	4T182
Trap No.	X27	X13	C15
Tank Volume V(cc)	4040	4021	4011

Field Data-----

PTI (mm Hg)	-709	-709	-708
TTI (F)	71	68	68
PbI (mm Hg)	753	755	755
PT (mm Hg)	-191	-150	-150
TT (F)	72	66	66
Pb (mm Hg)	753	756	756

Noncondensable Organics-----

PT(Lab) (mm Hg)	-204	-150	-142
TT(Lab) (F)	78	78	78
Pb(Lab) (mm Hg)	746	745	745
PTF (mm Hg)	920	930	1032
TTF (F)	78	78	78
PbF (mm Hg)	746	745	745
Ba (ppmv C)	0.1	0.1	0.1
Ctm 1 (ppmv C)	12.8	15.1	14.3
Ctm 2 (ppmv C)	12.5	14.9	16.1
Ctm 3 (ppmv C)	14.3	15.0	13.9
Avg. Ctm (ppmv C)	13.2	15.0	14.8
RSD Ctm (%)	7.3	0.7	7.9

Condensable Organics-----

ICV Tank No.	4T240	4T66	4T232
ICV Tank, Vv (cc)	4265	4036	4280
PFI (mm Hg)	-736	-734	-738
TFI (F)	78	78	78
PbFI (mm Hg)	746	745	745
PF (mm Hg)	920	920	920
TF (F)	78	78	78
PbFf (mm Hg)	746	745	745
Bt (ppmv C)	1.8	2.3	3.6
Ccm 1 (ppmv C)	42.1	20.6	47.9
Ccm 2 (ppmv C)	40.4	20.4	47.7
Ccm 3 (ppmv C)	39.9	20.2	47.9
Avg. Ccm (ppmv C)	40.8	20.4	47.8
RSD Ccm (%)	2.8	1.0	0.2

Total Gaseous Nonmethane Organics (TGNMO)=====

Vs (cc)	2734	2976	2964
Dil. Factor (Non)	3.181	2.923	3.107
Dil. Factor (Con)	3.358	2.917	3.106
Ct (ppmv C)	41.7	43.6	45.6
Cc (ppmv C)	131.0	52.8	137.4
Ct+Cc= C (ppmv C)	172.6	96.4	183.0
Mc (mg C/dscm)	86.2	48.1	91.4



DATE 3-23-92  
UNIT NO. 1606

ENGINE/COMPRESSOR PERFORMANCE  
EMISSION & PERFORMANCE TEST FORM

STATION 16-BROOKER  
STA. EL. 100

	1	2	3	4	5	TEST NO		
	4000	4000	4000	4200	4200	4200	4200	4200
POWER END ANALYSIS	110° 330RPM	110 330	110 330	95° 330	95 330			
ENGINE SPEED - RPM	328	328	328	328	328			
IGN. TIMING - BTDC	3°	3	3	3	3			
AMP - PSIG / <del>Hg</del> PSI	14.3	14.1	14.1	15.1	15.9			
AMT - F	106 <del>108</del>	106 <del>107</del>	110 <del>108</del>	95 <del>95</del>	95 <del>95</del>			
FUEL STATIC PR. - PSIA	<del>55.5</del>							
FUEL DIFF. - "H2O								
FUEL TEMP. - F								
FMP - PSIG	55.5	55.2	54.9	58.0	57.6			
FUEL FLOW - SCFH								
AMBIENT TEMP. - F	68°	68°	66°	63°	60°			
<del>CO</del> PCC	48.4	48	47.8	51.0	50.3			
<del>CO</del> ppm Exhaust Temp	663°	666°	670	658	659			
<del>CO2</del>								
<del>NO</del> ppm TIME	4:17 PM	5:15 PM	6:20 PM	7:13 PM	7:54 PM			
<del>NO2</del> ppm Turbo Inlet Vac H <sub>2</sub> O	4.3"	4.3"	4.2"	4.5"	4.5			
THC - (ppmv as C1)								
Turbo RPM	10,260	10,230	10,190					

COMPRESSOR END ANALYSIS								
LOADING STEP	5	5	4	<del>5</del>	4			
SUCTION PRESSURE - PSIG	695	700	702	700	700			
SUCTION TEMP. - F	44°	44°	42°	42°	42°			
DISCHARGE PRESSURE-PSIG	940	945	948	950	948			
DISCHARGE TEMP. - F	87°	85°	89°	84°	85°			
COMPRESSOR FLOW - MMCFD								
TESTED BHP	4030	4028	4000	4204	4200			
TESTED TORQUE - %	100.5	100.5	100.0	105.0	105.1			
SFC - BTU/BHP-HR								

4010  
100.5

**APPENDIX B:  
EXAMPLE CALCULATIONS**

## MOISTURE CONTENT

refers to test run C-1

$$V_1 = \text{initial dry gas meter reading} = 722.803 \text{ ft}^3$$

$$V_2 = \text{final dry gas meter reading} = 746.585 \text{ ft}^3$$

$$V_{\text{net}} = \text{total gas sample volume collected (ft}^3\text{)}$$

$$= V_2 - V_1$$

$$= 746.585 - 722.803 = 23.782 \text{ ft}^3$$

$$M_1 = \text{initial weight of impinger train} = 2334 \text{ g}$$

$$M_2 = \text{final weight of impinger train} = 2362.1 \text{ g}$$

$$\text{MWC} = \text{total weight gain of all impingers (g)}$$

$$= M_2 - M_1 = 2362.1 - 2334$$

$$= 28.1 \text{ g}$$

$$K_d = \text{dry gas meter factor (unitless)} = 0.9904$$

$$V_{\text{corrected}} = V_{\text{net}} \times K_d = x$$

$$= 23.782 \times 0.9904 = 23.554 \text{ ft}^3$$

1.335 liters weighs 1 gram at standard conditions

499.4 = Gas constant

$$P_{\text{bar}} = \text{barometric pressure (in Hg)} = 29.68$$

$$T = \text{temperature of gas DGM (F}^\circ\text{)} = 92.5$$

$F_w$  = moisture fraction by volume

volume H<sub>2</sub>O collected in impingers

= vol. H<sub>2</sub>O collected + volume gas dry gas collected

MWC x 1.335

$$= (\text{MWC} \times 1.335) + (((V_{\text{cor}} \times P_{\text{bar}}) / (T + 460)) \times 499.4)$$

$$= \frac{(28.1 \times 1.335)}{(28.1 \times 1.335) + (((23.554 \times 29.68) / (92.5 + 460)) \times 499.4)}$$

$$= 0.056 \text{ moisture}$$



## MOLECULAR WEIGHT

refers to test run C-1

$$MW_{H_2O} = \text{molecular wt of } H_2O = 18 \text{ lb/lb-mole}$$

$$MW_{CO_2} = \text{molecular wt of } CO_2 = 44 \text{ lb/lb-mole}$$

$$MW_{O_2} = \text{molecular wt of } O_2 = 32 \text{ lb/lb-mole}$$

$$MW_{N_2} = \text{molecular wt of } N_2 = 28 \text{ lb/lb-mole}$$

$$C_{CO_2} = \text{concentration of } CO_2 = 2.8 \text{ (from Orsat)}$$

$$C_{O_2} = \text{concentration of } O_2 = 16.2 \text{ (from Orsat)}$$

$$C_{N_2} = \text{concentration of } N_2 = 1 - (C_{CO_2} + C_{O_2}) = 0.81$$

$$F_w = \text{moisture fraction} = 0.056$$

$$F_d = \text{dry gas fraction} = 1 - F_w = 0.944$$

MW = molecular weight of stack gas (lb/lb-mole)

$$= \text{wt of } H_2O + \text{wt. of } CO_2 + \text{wt. of } O_2 + \text{wt. of } N_2$$

$$= (MW_{H_2O} \times F_w) + (F_d \times ((MW_{CO_2} \times C_{CO_2}) + (MW_{O_2} \times C_{O_2}) + (MW_{N_2} \times C_{N_2})))$$

$$= (18 \times 0.056) + (0.944 \times ((44 \times 0.028) + (32 \times 0.162) + (28 \times 0.81)))$$

$$= 28.47 \text{ lb/lb-mole}$$

## STACK GAS VELOCITY AND FLOW RATE

refers to test run C-1

$$\begin{aligned}K_p &= \text{pitot tube factor} = .84 \\ \Delta P &= \text{pressure difference in stack as measured (in. H}_2\text{O)} \\ (\sqrt{\Delta P})_{\text{avg}} &= \text{average of square root of } \Delta P\text{'s} = 1.0974 \\ T_s &= \text{stack temperature} = 503 \text{ F}^\circ = 963 \text{ R}^\circ \\ P_b &= \text{atmospheric pressure (in Hg)} = 29.68 \\ P_g &= \text{stack static pressure (in. H}_2\text{O)} = 0.43 \\ P_s &= \text{absolute stack pressure} \\ &= P_b + (P_g \times .0735 \text{ in.Hg / in.H}_2\text{O}) = 29.71 \text{ in. Hg}\end{aligned}$$

$$V = \text{stack velocity (ft/min)}$$

$$\begin{aligned}&= 5128 \times K_p \times (\sqrt{\Delta P})_{\text{avg}} \times \sqrt{(T_s / (P_s \times MW))} \\ &= 5128.8 \times .84 \times 1.0974 \times \sqrt{(963 / (29.71 \times 28.47))} \\ &= 5044 \text{ ft/min}\end{aligned}$$

$$Q_a = \text{stack flow rate (ft}^3\text{/min)}$$

$$\begin{aligned}&= V \times A, \text{ where } A = \text{area of stack} = 6.68 \text{ ft}^2 \\ &= 5044 \times 6.68 = 33700 \text{ ft}^3\text{/min}\end{aligned}$$

$$Q_d = \text{stack flow rate on dry basis at standard conditions (SCFH)}$$

$$\begin{aligned}&= Q_a \times 1059 \times (P_s / T_s) \times F_d \\ &= 33700 \times 1059 \times (29.71 / 963) \times 0.944 \\ &= 1.04 \times 10^6 \text{ SCFH}\end{aligned}$$

**FLOW RATE DETERMINATION BY F-FACTOR (EPA Method 19)**  
refers to test run C-1

$$\begin{aligned} Q_f &= \text{estimated fuel flow} = 30757 \text{ SCF/hr} \\ F_{\text{BTU}} &= \text{heating value of gas} = 1022 \text{ BTU/SCF} \\ F &= \text{O}_2 \text{ F factor} = 8636 \text{ SCF/MMBTU} \\ \text{CO}_2 &= \text{concentration of O}_2 = 16.0 \%(\text{from analyzer}) \end{aligned}$$

$$\begin{aligned} Q_d &= \text{stack flow rate on dry basis at standard conditions (SCFH)} \\ &= Q_f \times F_{\text{BTU}} \times 10^{-6} \times F \times 20.9 / (20.9 - \text{CO}_2) \\ &= 30757 \times 1022 \times 10^{-6} \times 8636 \times 20.9 / (20.9 - 16.0) \\ &= 1.16 \times 10^6 \text{ SCFH} \end{aligned}$$

With CO<sub>2</sub> F-factor (i.e. F=1022), same calculation is used except for final term.....

$$\begin{aligned} Q_d &= Q_f \times F_{\text{BTU}} \times 10^{-6} \times F \times 100/C_{\text{CO}_2} \\ &= 30757 \times 1022 \times 10^{-6} \times 1022 \times 100/2.92 \\ &= 1.10 \times 10^6 \text{ SCFH} \end{aligned}$$

\* For calculation of f-factor and heating value of fuels, see Appendix H.

## MASS EMISSION RATES

refers to test run C-1

$\text{NO}_x$  = concentration of  $\text{NO}_x$  = 42.6 ppmv

CO = observed concentration of CO = 145 ppmv

VOC = observed concentration via EPA Method 25 and 18  
= 74.2 ppmv

1 SCF  $\text{NO}_x$  =  $11.94 \times 10^{-8}$  lbs

1 SCF CO =  $7.26 \times 10^{-8}$  lbs

1 SCF C1(methane) =  $4.15 \times 10^{-8}$  lbs

Qd = stack flow rate =  $1.04 \times 10^6$  SCFH

$E_{\text{NO}_x}$  = mass emission rate of  $\text{NO}_x$  (lb/hr)

$$= \text{NO}_x \times \text{Qd} \times 11.94 \times 10^{-8}$$

$$E_{\text{NO}_x} = 42.6 \times 1.04 \times 10^6 \times 11.94 \times 10^{-8}$$

$$E_{\text{NO}_x} = 5.29 \text{ lb/hr}$$

$$E_{\text{CO}} = 11.0 \text{ lb/hr}$$

$$E_{\text{VOC}} = 3.2 \text{ lb/hr}$$

HP = engine horsepower = 4030 hp

454 g = 1.0 lb

$$E_{\text{NO}_x} \text{ (g/hp-hr)} = E_{\text{NO}_x} \times 454 / \text{HP}$$
$$= 5.29 \times 454 / 4030$$

$$E_{\text{NO}_x} \text{ (g/hp-hr)} = 0.6 \text{ g/hp-hr}$$

$$E_{\text{CO}} \text{ (g/hp-hr)} = 1.23 \text{ g/hp-hr}$$

$$E_{\text{VOC}} \text{ (g/hp-hr)} = 0.36 \text{ g/hp-hr}$$

## Stack Gas Flow Rate via AGA Carbon Balance Method

Refers to Test Run #C-1

$$\begin{aligned} Q_f &= \text{fuel flow} = 30757 \text{ SCF/hr} \\ C_f &= \text{carbon content of fuel (from fuel analysis)} = 1.022 \\ C_e &= \text{exhaust gas carbon content} \\ &= \text{CO} + \text{THC (as C1)} + \text{CO}_2 \\ &= (145 + 890) / 10000 + 2.92 = 3.0235 \% \end{aligned}$$

$$\begin{aligned} Q &= \text{stack flow rate} \\ &= Q_f \times C_f \times 100 / C_e \\ &= 30757 \times 1.022 \times 100 / 3.0235 \\ &= 1.04 \times 10^6 \text{ SCFH} \end{aligned}$$

## SO2 Emission Rate from Fuel Analysis

Refers to Test Run #C-1

S = sulfur content of fuel = 0.071 grains/100 DSCF

7000 grains = 1.0 lb

Q<sub>f</sub> = 30757 SCF/hr

SO<sub>2</sub> = mass emission rate of SO<sub>2</sub>

= S / 100 / 7000 x Q<sub>f</sub>

= .071 / 100 / 7000 x 30757

= <0.0031 lbs/hr

## Moisture Content via Stoichiometry

Refers to test run #1

H = Ambient humidity (via psychrometer) = 0.0097 lb/lb air

O<sub>2</sub> = O<sub>2</sub> concentration in stack = 16.0%

F = wet basis O<sub>2</sub> F-factor (from fuel calcs)  
= 10641 DSCF/MMBTU

FW = moisture F-factor = 2006 SCF of H<sub>2</sub>O/MMBTU

CM = combustion moisture % at 0% O<sub>2</sub>  
=  $F_w / F \times 100 = 2006 / 10641 \times 100$   
= 18.86 %

F<sub>w</sub> = moisture content

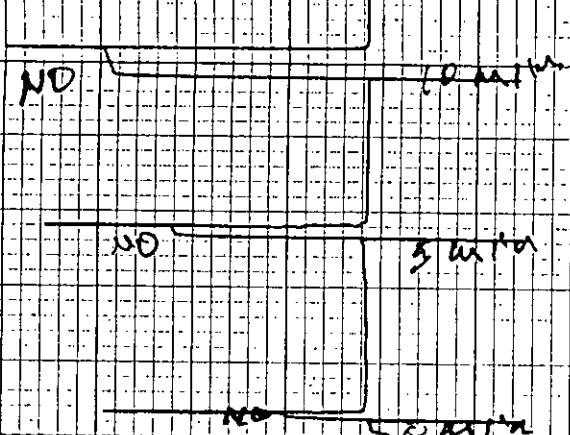
=  $(CM \times (20.9 - O_2) / 20.9) + (H \times 64.3)$   
=  $(18.86 \times (20.9 - 16.0) / 20.9) + (.0097 \times 64.3)$   
= 5.04 %

**APPENDIX C:  
QUALITY ASSURANCE ACTIVITIES**



MULTIPOINT LIQUIDITY CHECK  
MULTIPOINT AS S UNANWE ACTIVITIES  
603123/507  
FLORIDA GAS TRANSMISSION STATION  
BROOKER COMPRESSOR STATION

12/10/01  
0-1000 PPM  
0-1000 PPM  
0-200  
0-200  
0-200



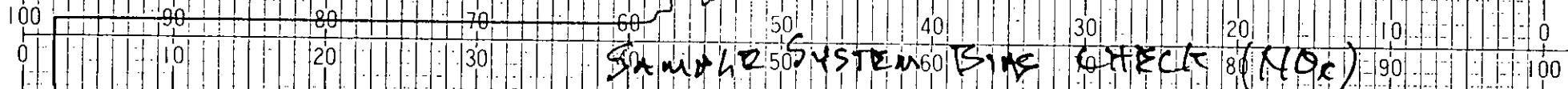
888.1 NOx  
in air

780cm

NOx CONVERTER EFFICIENCY TEST

406.4 NOx thru probe

406.4 NOx direct



157.7 NOx

150 CO

3.99 O2

406.4 NOx

401 CO

2.98 O2

888.7 NOx

2.98 O2

12.99 O2

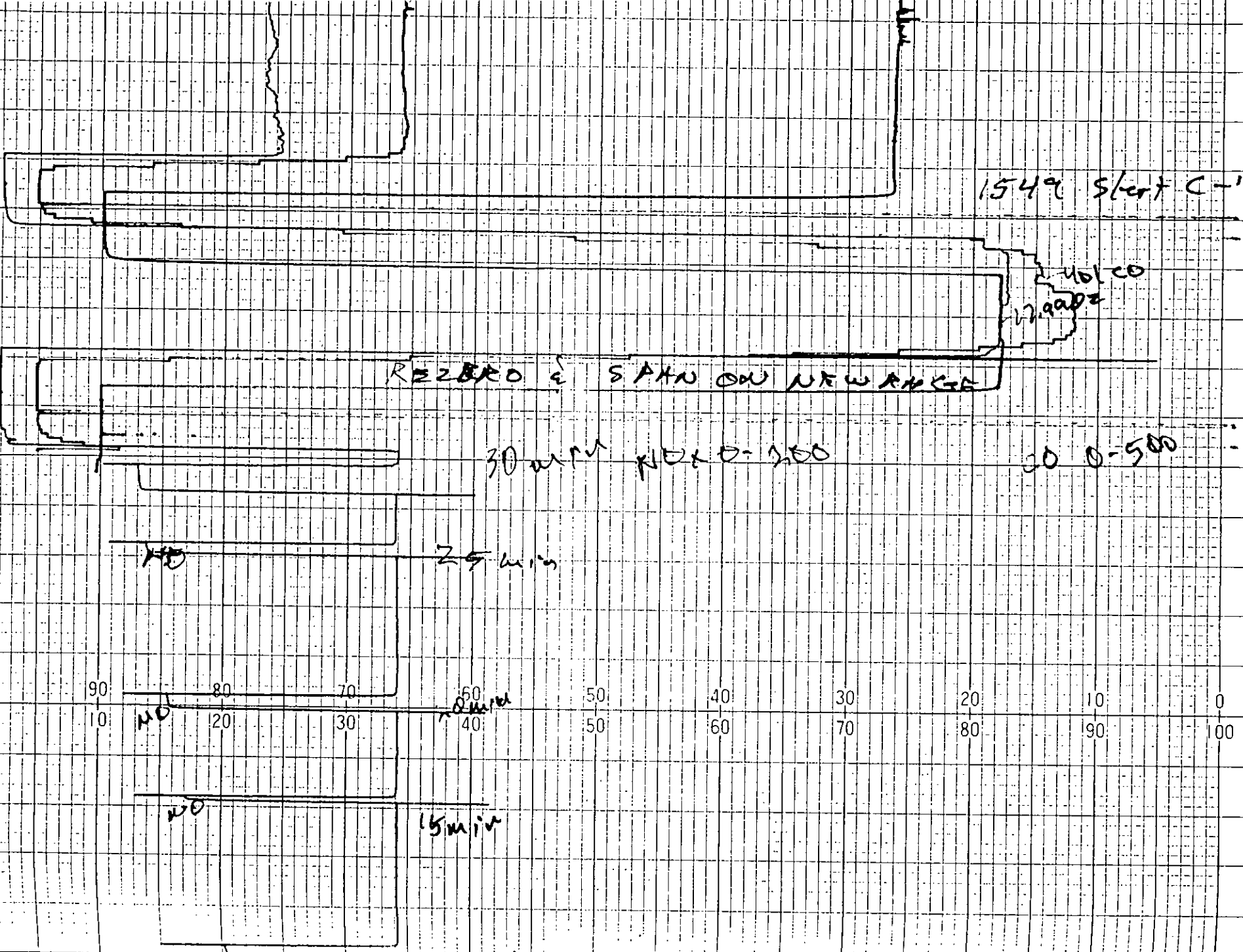
(6334)

O. RN2-01-25-20M

760cm (6334)

CHART NO. RN2-01-25-20M

Charts-Inc



100 90 80 70 60 50 40 30 20 10 0

0 10 20 30 40 50 60 70 80 90 100

NO 10 MIN

NO. SAMPLE SYSTEM Bids CHECK  
(AFTER TEST)

157000 540120

CO<sub>2</sub>  
CO<sub>2</sub>

CO<sub>2</sub>

1904 FWD C-3

660cm

100	90	80	70	60	50	40	30
0	10	20	30	40	50	60	70

NO<sub>2</sub> = 45.0  
 CO = 13.9  
 O<sub>2</sub> = 16.0

(6334)

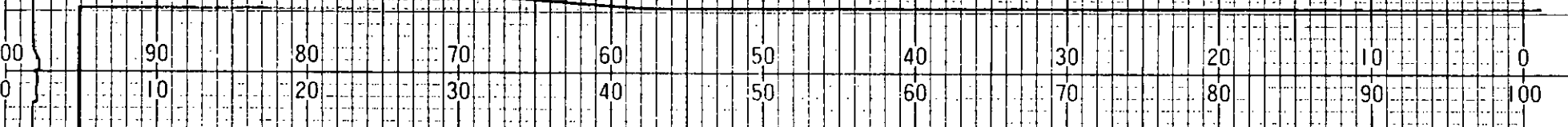
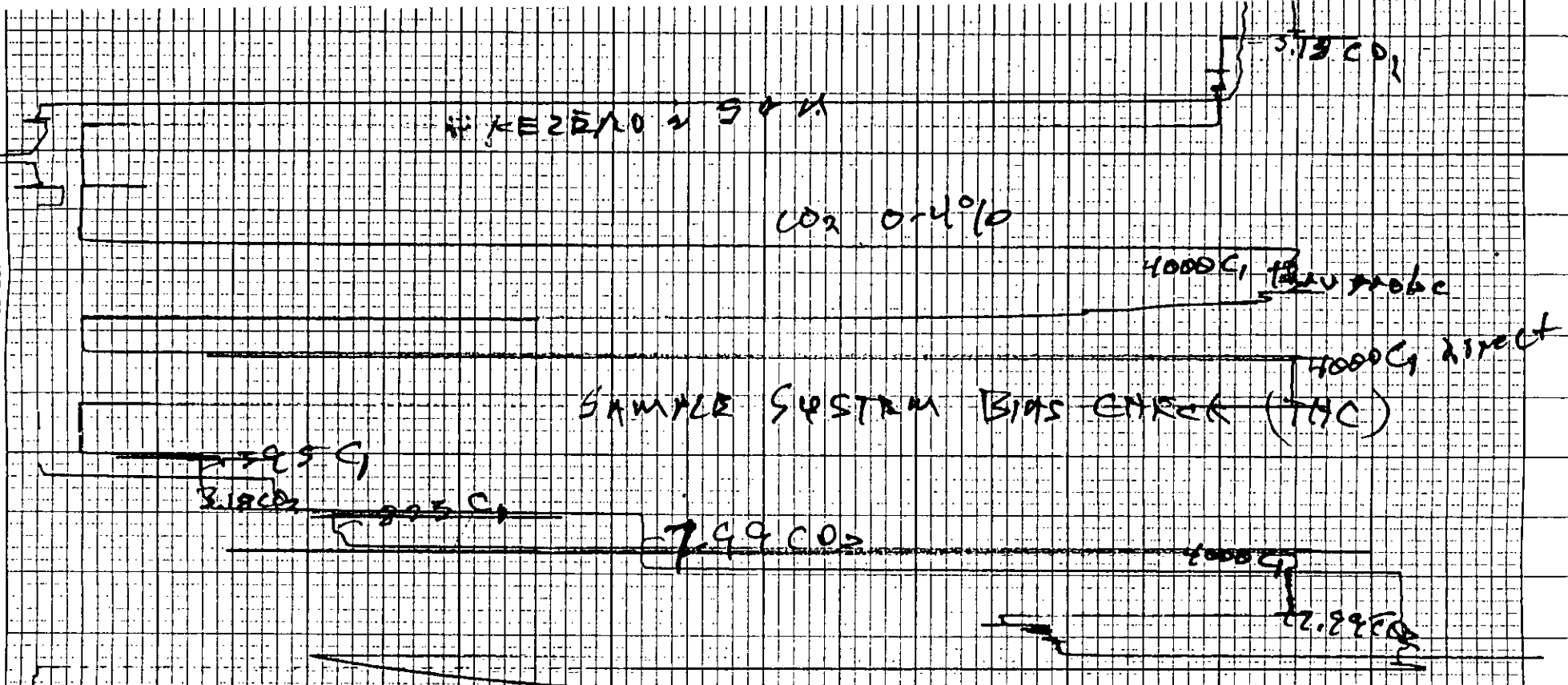
CHART NO. RN2-01-25-20M

(6334)

CHART NO. RN2-01-25-20M

Charts-Inc

1160cm



INITIAL RANGES

CO<sub>2</sub> 0-20%

TIC 0-5000 μM  
(as C<sub>1</sub>)

MULTI POINT LINEARITY CHECK

QUALITY ASSURANCE ACTIVITIES

3/23/92

FLORIDA GAS TRANSMISSION

PROGRAM IN OPERATION STATION

CO<sub>2</sub>

TTC Sample System Bias check  
End of test

TTC

1904 RW C-3

CO<sub>2</sub> = 2.87  
TTC = 93.5

100 90 80 70 60 50 40 30 20 10 0  
0 10 20 30 40 50 60 70 80 90 100

10605 (6334)

CHART NO. RN2-01-25-20M

Quality Assurance Worksheet: Brooker Compressor Station

	CERTIFIED GAS INPUT		INITIAL CALIBRATION & LINEARITY CHECK		TEST RUN #C1	ZERO and SPAN CALIBRATION CHECK		TEST RUN #C2	ZERO and SPAN CALIBRATION CHECK		TEST RUN #C3	ZERO and SPAN CALIBRATION CHECK	
	Concentration (% or ppm)	Target (% Chart)	Initial (% Chart)	Difference (% Chart)		Final (% Chart)	Drift (% Chart)		Final (% Chart)	Drift (% Chart)		Final (% Chart)	Drift (% Chart)
<b>NOx</b>					Avg. ppm			Avg. ppm			Avg. ppm		
zero	0.0	2.0	2.0	0.0	42.6	2.0	0.0	44.2	2.1	0.1	45.6	2.2	0.2
low	157.7	17.8	17.3	-0.5	% Chart	81.1	0.3	% Chart	80.5	-0.3	% Chart	82.1	1.3
mid	406.4	42.6	42.0	-0.6	23.3	n.a.	n.a.	24.1	n.a.	n.a.	24.8	n.a.	n.a.
high	888.1	90.8	91.2	0.4		n.a.	n.a.		n.a.	n.a.		n.a.	n.a.
full scale	1000.0				200.0			200.0			200.0		
<b>CO</b>					Avg. ppm			Avg. ppm			Avg. ppm		
zero	0.0	5.0	5.0	0.0	145.0	5.0	0.0	144.0	5.2	0.2	137.0	5.0	0.0
low	150.0	20.3	20.5	0.2	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.
mid	401.0	45.3	46.2	0.9	34.0	85.6	0.4	33.8	83.4	-1.8	32.4	85.2	0.0
high	918.0	96.5	97.2	0.7		n.a.	n.a.		n.a.	n.a.		n.a.	n.a.
full scale	1000.0				500.0			500.0			500.0		
<b>O2</b>					Avg. %			Avg. %			Avg. %		
zero	0.0	10.0	9.9	-0.1	16.00	10.3	0.3	15.95	10.0	0.0	16.00	10.0	0.0
low	3.99	26.0	25.9	-0.1	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.
mid	7.98	41.9	42.5	0.6	74.0	n.a.	n.a.	73.8	n.a.	n.a.	74.0	n.a.	n.a.
high	17.90	81.6	82.1	0.5		81.9	0.3		81.8	0.2		81.9	0.3
full scale	25.0				25.0			25.0			25.0		
<b>CO2</b>					Avg. %			Avg. %			Avg. %		
zero	0.0	2.0	2.2	0.2	2.92	2.2	0.2	2.91	2.2	0.2	2.87	2.2	0.2
low	3.18	17.8	17.9	0.1	% Chart	81.3	-0.2	% Chart	81.4	-0.1	% Chart	81.3	-0.2
mid	7.99	42.0	17.9	-24.1	75.0	n.a.	n.a.	74.8	n.a.	n.a.	73.8	n.a.	n.a.
high	17.99	92.0	92.0	0.1		n.a.	n.a.		n.a.	n.a.		n.a.	n.a.
full scale	20				4.0			4.0			4.0		
<b>THC</b>					Avg. ppmv			Avg. ppmv			Avg. ppmv		
zero	0.0	5.0	5.0	0.0	890	5.1	0.1	885	5.0	0.0	935	5.2	0.2
low	395	12.9	12.9	0.0	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.
mid	823	21.5	21.7	0.2	22.8	n.a.	n.a.	22.7	n.a.	n.a.	23.7	n.a.	n.a.
high	4000	85.0	85.0	0.0		85.9	0.9		84.0	-1.0		84.8	-0.2
full scale	5000.00				5000.0			5000			5000		

TR 7

INTERFERENCE RESPONSE TEST

Environmental Instruments Division

108 South Street  
Hopkinton, Massachusetts 01748  
(617) 435-5321

DATE OF TEST JAN 20, 1992

ANALYZER TYPE 10AAS RANGE 0-25PPM SERIAL NO. 105-19481-184

<u>TEST GAS TYPE</u>	<u>CONCENTRATION PPM</u>	<u>ANALYZER OUTPUT RESPONSE</u>	<u>% OF SPAN</u>
<u>CO</u>	<u>500</u>	<u>2.1 PPM</u>	<u>4.1%</u>
<u>CO<sub>2</sub></u>	<u>201</u>	<u>2.1 PPM</u>	<u>4.1%</u>
<u>CO<sub>2</sub></u>	<u>10%</u>	<u>2.1 PPM</u>	<u>4.1%</u>
<u>O<sub>2</sub></u>	<u>20.9%</u>	<u>2.1 PPM</u>	<u>4.1%</u>



# Continuous Emission Analyzer Interference Response Tests

Date: 7/8/88  
 Technician: KRB/MM

Analyzer Type: Thermo Environmental  
 Analyzer Model: Model 48 Gas Filter Correlation Analyzer  
 Serial Number: 48-23576-210  
 Analyzer Test Range: 0-20 ppm v

Test Gas		Analyzer Response		Response Ratio
Type Gas	Concentration	Concentration <small>ppm v</small>	% of Range	
Air	CO Free	0.0	N/A	
CO <sub>2</sub> /O <sub>2</sub>	4% / 18%	0.0	↓	0.000
CO <sub>2</sub> /O <sub>2</sub>	12% / 18%	-0.2		-0.017 / -0.025
CO <sub>2</sub> /O <sub>2</sub>	21% / 13%	-0.3		-0.014 / -0.100
Air	Dry	0.4		CO Impurity?
NO <sub>x</sub>	176 ppm v	0.4		0.002
NO <sub>x</sub>	3030 ppm v	0.4		0.0001
SO <sub>2</sub>	401 ppm v	-0.2		0.0005
Propene	240 ppm v	0.4		0.002

↑  
 all interferences are  
 negligible





Response Time Data Sheet

Date: 3/24/89

Plant: Austin Office

Technician: MM/DC

Sample Manifold Press.: 6 psi

Sample Line Length: 140 ft.

Pump Model No.: G-3 Dia-pump

Analyzer: NO<sub>x</sub> Analyzer

Oxygen Analyzer

Model: TECO 10AR

Teledyne 320 AX

Range: 0-1000 ppm

0-25%

Span Gas: 900 ppm NO<sub>x</sub>

Air = 20.9% O<sub>2</sub>

Upscale Response .65 min

.72 min

.60

.75

.60

.80

Average .61 min

.76 min

Downscale Response .65 min

.90 min

.65

.90

.65

.85

Average .65 min

.88 min

Comments: 3/8" Sample line  
Igloo Condenser

Instrumental Analysis  
Quality Assurance Data

Date: 3/23/92  
 Plant: FGT Brooker Compressor Station  
 Technician: CRK JR

**NOx Analyzer: NO2 to NO Converter Efficiency Test**

NO Calibration Gas: 888.1 ppm  
 Diluent Gas: Air (20.9% oxygen)

	NOx Concentration (ppm)	% Decrease from Initial Concentration	NO Concentration (ppm)
Initial Concentration	<u>322</u>	<u>N.A.</u>	<u>280</u>
10 minute Concentration	<u>322</u>	<u>0</u>	<u>182</u>
20 minute Concentration	<u>320</u>	<u>.6</u>	<u>135</u>
30 minute Concentration	<u>320</u>	<u>1.2</u>	<u>110</u>

**Sampling System Bias Check**

Analysis	Calibration Gas Concentration (ppm)	Full Scale Span (ppm)	Direct Calibration Response (ppm)	Thru-Probe Sample System Response (ppm)	System Calibration Bias (% of Span)
Zero Gas	<del>406.4</del>	<del>1000</del>			
NOx before test	<u>406.4</u>	<u>1000</u>	<u>408</u>	<u>402</u>	<u>-0.6%</u>
SO2					
THC before test	<u>4000</u>	<u>5000</u>	<u>3990</u>	<u>3980</u>	<u>-0.2%</u>
NOx after test	<u>157.7</u>	<u>200</u>	<u>159.8</u>	<u>158</u>	<u>-0.9%</u>
THC after test	<u>4000</u>	<u>5000</u>	<u>4000</u>	<u>4000</u>	<u>0%</u>

$$\% \text{ Calibration Bias} = \frac{(\text{Thru-Probe Response}) - (\text{Direct Calibration Response})}{\text{Full Scale Span}} \times 100 *$$

\* NOTE: Equation per EPA Method 6C (40 CFR 60, Appendix A)

Table of Carbon Concentration for Method 25.  
 Audit samples collected by Cubix Corp. at Fl.  
 Gas & Trans on 3/26/92 and reported on 4/30/92.

Source	Sample - Run ID #	Carbon Concentration			
		Total (Mc) (mg/dscm)	Total (C) (ppmv)	Conden- sible (Ccm) (ppmv)	Noncon- densible (Ctm) (ppmv)
AUDITS	#470A	110.7	221.8	89.3	132.5
	#470B	806.8	1615.9	131.8	1484.1

Compiled By: *Skipped Guy* On: 5-1-92

Approved By: *S.C.* On: 5/1/92



Job No. 8160  
Client Cubix  
Disk/File 8160  
Page No. 2

Plant: Florida Gas & Trans  
Sample Loc. Audits  
(In/Out)  
Date 3/26/92

Preliminary Data-----

Run No.	Audit #473B	Audit #473A
Tank No.	4T128	4T107
Trap No.	X23	C7
Tank Volume V(cc)	4033	4010

Field Data-----

PTI (mm Hg)	-711	-709
TTI (F)	85	82
PbI (mm Hg)	760	760
PT (mm Hg)	0	0
TT (F)	82	78
Pb (mm Hg)	760	760

Noncondensibles Organics-----

PT(Lab) (mm Hg)	24	4
TT(Lab) (F)	78	78
Pb(Lab) (mm Hg)	734	734
PTF (mm Hg)	924	920
TTF (F)	78	78
PbF (mm Hg)	734	734
Ba (ppmv C)	0.2	0.1
Ctm 1 (ppmv C)	56.3	642.8
Ctm 2 (ppmv C)	56.7	627.8
Ctm 3 (ppmv C)	56.9	639.3
Avg. Ctm (ppmv C)	56.6	636.6
RSD Ctm (%)	0.5	1.2

Condensibles Organics-----

ICV Tank No.	4T143	4T266
ICV Tank, Vv (cc)	4047	4270
PFI (mm Hg)	-720	-722
TFI (F)	78	78
PbFI (mm Hg)	734	734
PF (mm Hg)	1840	940
TF (F)	78	78
PbFf (mm Hg)	734	734
Bt (ppmv C)	2.6	0.8
Ccm 1 (ppmv C)	26.6	52.1
Ccm 2 (ppmv C)	27.2	53.9
Ccm 3 (ppmv C)	27.2	53.7
Avg. Ccm (ppmv C)	27.0	53.2
RSD Ccm (%)	1.3	1.9

Total Gaseous Nonmethane Organics (TGNMO)=====

Vs (cc)	3678	3675
Dil. Factor (Non)	2.348	2.332
Dil. Factor (Con)	3.658	2.513
Ct (ppmv C)	132.5	1484.1
Cc (ppmv C)	89.3	131.8
Ct+Cc= C (ppmv C)	221.8	1615.9
Mc (mg C/dscm)	110.7	806.8



**APPENDIX D:  
CALIBRATION CERTIFICATIONS**



Customer :  
 CUBIX CORPORATION  
 1713 FORT VIEW ROAD  
 AUSTIN, TX. 78704

\*\*\* CERTIFICATE OF ANALYSIS - EPA PROTOCOL GASES \*\*\*  
 PERFORMED ACCORDING TO SECTION 3.0.4  
 Certified Per Traceability Protocol # 1 Procedure # 61  
 File # PDB133  
 Certified Accuracy 1% NBS Traceable

Expiration Date : 7-28-92  
 Cylinder Number : ALK-016031  
 Cylinder Pressure 1900 psig

ANALYZED. CYLINDER	REFERENCE STD	INSTRUMENTATION			ANALYTICAL PRINCIPLE		
COMPONENT	CERTIFIED CONC.	SRM # (CRM #)	CYLINDER NUMBER	CONC.	INSTR/MODEL/SERIAL	LAST CALIBRATION DATE	ANALYTICAL PRINCIPLE
NITRIC OXIDE	888.1 PPM	2631 GHIS*	FF-16175 HA-6840	2854 PPM 971.6 PPM	BECKMAN 951A	1-8-91	CHEMILUMINESCENCE
BALANCE GAS : NITROGEN							
NITROGEN DIOXIDE	5.82 PPM ( FROM SECOND ANALYSIS )						

EPA PROTOCOL

FIRST ANALYSIS				DATE : 1-21-91	SECOND ANALYSIS				DATE : 1-28-91	CALIBRATION CURVE			1 <sup>st</sup> DEGREE			
ZERO	TEST	RESULTS	REFERENCE		ZERO	TEST	RESULTS	REFERENCE		SRM #	CONC.	SPLIT	VM	FITTED	PERCENT	
(uV)	(uV)	PPM	GAS CONC. (uV)		(uV)	(uV)	PPM	GAS CONC. (uV)		(CRM #)	PPM	PT (X)	(uV)	VALUE	ERROR	
0.00	30.50	889.5	2854 PPM	98.00	2854	0.00	30.40	886.6	2854 PPM	98.00	2854	100	98.00	2854	0.00	
0.00	30.50	889.5	98.00	2854	0.00	30.40	886.6	98.00	2854		1428	50	49.00	1428	-0.00	
0.00	30.50	889.5	98.00	2854	0.00	30.40	886.6	98.00	2854		971.6	34	33.10	965.2	-0.66	
					0.00	30.40	886.6	98.00	2854		489.0	17	16.80	490.8	0.38	
					0.00	30.60 NOX	892.5				0.0000	0	0.00	0.0000	0.00	
												0		0.0000	0.00	
												0		0.00	0.00	
CALCULATED RESULTS	889.5				CALCULATED RESULTS	886.6										
	889.5					886.6										
	889.5					886.6		892.5 PPM NOX			16866	489.0	LOW	16.80	490.8	0.38
AVERAGE :	889.5 PPM				AVERAGE :	886.6 PPM					N/A	971.6	GHIS*	33.10	965.2	-0.66

\* GHIS - GAS MANUFACTURER'S INTERNAL STANDARD

Analyst: *Paul P. Doran* Approved By: *J. Shapiro*

The only liability of this Company for gas which fails to comply with this analysis shall be replacement thereof by the Company without extra cost.

Our Project # : 520006  
 Your P.O. # : 91004  
 Expiration Date : 8-18-92  
 Cylinder Number : AAL-9912  
 Cylinder Pressure : 1900 psig

Customer :  
 CUBIX CORPORATION  
 1713 FORT VIEW ROAD  
 AUSTIN, TX. 78704

\*\*\* CERTIFICATE OF ANALYSIS - EPA PROTOCOL BASED \*\*\*  
 PERFORMED ACCORDING TO SECTION 3.0.4  
 Certified Per Traceability Procedure # 81  
 Protocol # 1  
 File # P08274  
 Certified Accuracy 1 % NBS Traceable

COMPONENT	CERTIFIED CONC.	REFERENCE STD			GAS ANALYZER		ANALYTICAL PRINCIPLE
		SRM # (CRM #)	CYLINDER NUMBER	CONC.	MAKE/MODEL	LAST CALIBRATION DATE	
NITRIC OXIDE	157.7 PPM	1685	AAL-9851	236.0 PPM	BECKMAN	12-4-90	CHEMILUMINESCENCE
		6M18	AAL-14484	145.3 PPM	951A		
		1684	ALN-003623	97.28 PPM			
BALANCE GAS : NITROGEN							
NITROGEN DIOXIDE	1.77 PPM						

CERTIFIED EPA PROTOCOL

FIRST ANALYSIS				DATE : 2-11-91	SECOND ANALYSIS				DATE : 2-18-91	CALIBRATION CURVE 2 <sup>nd</sup> DEGREE					
ZERO GAS (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC. (mV)	RESULTS PPM	ZERO GAS (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC. (mV)	RESULTS PPM	SRM # (CRM #)	CONC. PPM	SPLIT PT (%)	DVM (mV)	FITTED VALUE	PERCENT ERROR
0.00	53.30	157.4	236.0 PPM	80.00	236.0	0.00	53.50	158.0	236.0 PPM	80.00	236.0	100	80.00	236.0	-0.00
0.00	53.30	157.4	80.00	236.0	0.00	53.50	158.0	80.00	236.0		207.6	88	70.50	208.1	0.23
0.00	53.30	157.4	80.00	236.0	0.00	53.50	158.0	80.00	236.0		145.3	62	49.10	145.1	-0.17
					0.00	54.10 NOX	159.8		236.0	1684	97.28	41	33.00	97.54	0.27
											0.0000	0	0.00	0.0000	0.00
												0		0.00	0.00
												0		0.00	0.00
CALCULATED RESULTS	157.4	157.4			CALCULATED RESULTS	158.0	158.0								
	157.4					158.0			159.8 PPM NOX	1684	97.28	LOW	33.00	97.54	0.27
AVERAGE : 157.4 PPM					AVERAGE : 158.0 PPM					1685	236.0	HIGH	80.00	236.0	-0.00

Shipped from : Scott Michigan  
 Our Project # : 532228  
 Your P.O. # : 92 0000  
 Expiration Date : 7-21-93  
 Cylinder Number : AAL5112  
 Cylinder Pressure : 1900 psig  
 1 of 1 Component(s)

Customer :  
 CUBIX CORPORATION  
 9225 LOCKHART HWY  
 AUSTIN TX 78747

\*\*\* CERTIFICATE OF ANALYSIS - EPA FID/ULC GASES \*\*\*  
 PERFORMED ACCORDING TO SECTION 3.0.4  
 Certified For Traceability Procedure # 61  
 Protocol # 1  
 File # PD-2143  
 Certified Accuracy 1% NBS traceable

ANALYZED COMPONENT	CYLINDER CERTIFIED CONC.	REFERENCE SRM # (CRM #)	STD CYLINDER NUMBER	CONC.	INSTRUMENTATION		ANALYTICAL PRINCIPLE
					INSTR./MODEL/SERIAL #	LAST CALIBRATION DATE	
COBALT OXIDE	406.4 PPM	1687	ALH-014665	965.5 PPM	BECKMAN 951A	1-15-92	CHEMILUMINESCENCE
		1685	ALH-008700	250.3 PPM	270-0828998		
PURGE GAS : NITROGEN							
OXYGEN DIOXIDE 0.00 PPM (FROM SECOND ANALYSIS)							

FIRST ANALYSIS			DATE : 1-15-92			SECOND ANALYSIS			DATE : 1-21-92			CALIBRATION CURVE 1 ST DEGREE					
TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC.	ZERO (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC.	ZERO (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC.	RESULTS PPM	SRM # (CRM #)	CONC. PPM	SPLIT PT (%)	DVM (mV)	FITTED VALUE	PERCENT ERROR
40.70	406.9	965.5 PPM	96.50	965.5	0.00	40.60	405.9	965.5 PPM	96.50	965.5	1684B	965.5	100	96.50	965.5	0.00	
40.70	406.9		96.50	965.5	0.00	40.60	405.7		96.50	748.0	77	75.00	750.3	0.30			
40.70	406.9		96.50	965.5	0.00	40.60	405.7		96.50	395.0	41	39.60	395.9	0.22			
			96.50	965.5	0.00	40.60	405.7		96.50	1685	250.3	26	25.10	250.7	0.16		
			96.50	965.5	0.00	40.60	405.7		96.50	0.0000	0	0.0000	0.0000	0.00			
			96.50	965.5	0.00	40.60	405.7		96.50	0.0000	0	0.0000	0.0000	0.00			
CALCULATED RESULTS			406.9			CALCULATED RESULTS			405.9								
AVERAGE :			406.9 PPM			AVERAGE :			405.9 PPM								
												1685 250.3 LOW 25.10 250.7 0.16					
												1684B 965.5 HIGH 96.50 965.5 0.00					

The only liability of this Company for gas which fails to comply with this analysis shall be replacement thereof by the Company without extra cost.

5 - GAS MANUFACTURER'S INTERNAL STANDARD

Analyst :

*J. P. Davis*

Approved By :

*J. Shapiro*



# Scott Specialty Gases, Inc.

FAX: 713-644-0244  
PHONE: 713-644-4820

3714 LAPAS DRIVE, HOUSTON, TEXAS 77023

6/03/91

JBIX CORPORATION  
225 LOCKHART

PROJECT #: 04-11057  
PO #: 91105

JSTIN  
EVUN JANCK

TX 78747-0000

CYLINDER #: ALM006621

ANALYTICAL ACCURACY: +-1%

COMPONENT	REQUESTED CONCENTRATION	ANALYSIS 1 (MOLES) U/M
MONOXIDE	150.0 PPM	150. PPM
ETHYLENE	80.0 PPM	79.7 PPM
	BALANCE	BALANCE

ANALYTICAL METHOD: GRAV.MASTER GAS

DATE OF ANALYSIS: 6/03/91

ANALYST: John P. McCullough  
ANALYST

APPROVED BY: [Signature]  
SUPERVISOR

COPY

FILED



# Scott Specialty Gases, Inc.

3714 LAFAS DRIVE, HOUSTON, TX 77023-0000  
PHONE: 713-644-4820 FAX: 713-644-0244

10/17/91

CUBIX CORPORATION  
9225 LOCKHART HWY

PROJECT #: 04-13936  
PO #: 910523

AUSTIN

TX 78747-0000

CYLINDER #: AAL9308

ANALYTICAL ACCURACY: +-1%

COMPONENT	REQUESTED CONCENTRATION	ANALYSIS 1 ( MOLES) U/M
MON MONOXIDE	400.0 PPM	401. PPM
ANE	400.0 PPM	395. PPM
ROGEN	BALANCE	BALANCE

ANALYTICAL METHOD: ACUBLEND MASTER

DATE OF ANALYSIS: 10/17/91

ANALYST: John R. Waller  
ANALYST

APPROVED BY: [Signature]  
SUPERVISOR



# Scott Specialty Gases, Inc.

9714 LAPAS DRIVE, HOUSTON, TX 77023-0000  
PHONE: 713-644-2820 FAX: 713-644-0244

10/22/91

CUBIX CORPORATION  
9225 LOCKHART HWY

PROJECT #: 04-18836  
PO #: 910505

AUSTIN TX 78747-0000

CYLINDER #: AAL13971

ANALYTICAL ACCURACY: +/-1%

COMPONENT	REQUESTED CONCENTRATION	ANALYSIS 1 ( MOLES) U/M
NITROGEN MONOXIDE	910.0 PPM	918. PPM
ETHYLENE	820.0 PPM	823. PPM
ARGON	BALANCE	BALANCE

NOTES: EXP: 11/92

ANALYTICAL METHOD: ACUBLEND MASTER

DATE OF ANALYSIS: 10/22/91

ANALYST:

*[Handwritten signature]*  
ANALYST

APPROVED BY:

*[Handwritten signature]* 10/23  
SUPERVISOR

FILED

7 OFFICE BOX 908  
CORTE, TEXAS 77571  
TELEPHONE: (713) 471-2544

RECEIVED JAN 17 1992

WILSON OXYGEN AND SUPPLY CO.  
2801 MONTOPOLIS  
AUSTIN, TX 78760

Date 1-8-92  
Our Invoice # 104-63230  
Your P.O. # 04312  
Lot No. \_\_\_\_\_

Attention:

Below are the results of the analysis you requested, as reported by our laboratory. Results are in volume percent, unless otherwise indicated.

LABORATORY REPORT ON GAS ANALYSIS

IR

	CYL. # MIXTURE REQ.	ANALYSIS
ON IDE	SX-23633	3.20%      3.18% ± .02
EN		18.00%     17.9% ± .02
OGEN		BALANCE    BALANCE

IR

	CYL. # MIXTURE REQ.	ANALYSIS
	SX-23625	8.00%      7.98% ± .02
		8.00%      7.98% ± .02
		BALANCE    BALANCE

IR

	CYL. # MIXTURE REQ.	ANALYSIS
ON IDE	SX-23652	18.00%     17.99% ± .02
EN		4.00%      3.99% ± .02
OGEN		BALANCE    BALANCE

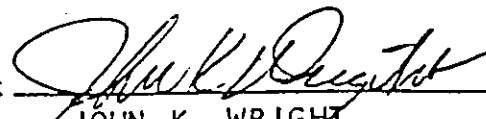
	CYL. # MIXTURE REQ.	ANALYSIS

ACCEPTED BY

  
\_\_\_\_\_

WILSON OXYGEN

Analyst

  
JOHN K. WRIGHT



# Scott Specialty Gases

a division of  
Scott Environmental Technology, Inc.



3714 LAPAS DRIVE, HOUSTON, TEXAS 77023. (713) 644-4820. FAX 644-0244

CUBIX CORPORATION  
P.O. BOX 5083  
AUSTIN, TX. 78763

Date: MARCH 1, 1990  
Our Project No.: 0403425  
Your P.O. No.: 90035

Gentlemen:

Thank you for choosing Scott for your Specialty Gas needs. The analyses for the gases ordered, as reported by our laboratory, are listed below. Results are in volume percent, unless otherwise indicated.

## ANALYTICAL REPORT

Cyl No.	Analytical Accuracy	WT%	Concentration
AAL17750	±1%		

Cyl No.	Analytical Accuracy	Concentration

Cyl No.	Analytical Accuracy	Concentration

Cyl No.	Analytical Accuracy	Concentration

Analyst John Lempe

Approved By [Signature]

The only liability of this Company for gas which fails to comply with this analysis shall be replacement thereof by the company without extra cost.

CERTIFIED REFERENCE MATERIALS    EPA PROTOCOL GASES  
ACUBLEND\*    CALIBRATION & SPECIALTY GAS MIXTURES    PURE GASES  
ACCESSORY PRODUCTS    CUSTOM ANALYTICAL SERVICES

TROY, MICHIGAN / SAN BERNARDINO, CALIFORNIA / HOUSTON, TEXAS / BATON ROUGE, LOUISIANA / AUSTIN, TEXAS  
SOUTH PLAINFIELD, NEW JERSEY / FREMONT, CALIFORNIA / WAKEFIELD, MASSACHUSETTS / LONGMONT, COLORADO



METER BOX DRY GAS METER and ORIFICE CALIBRATION

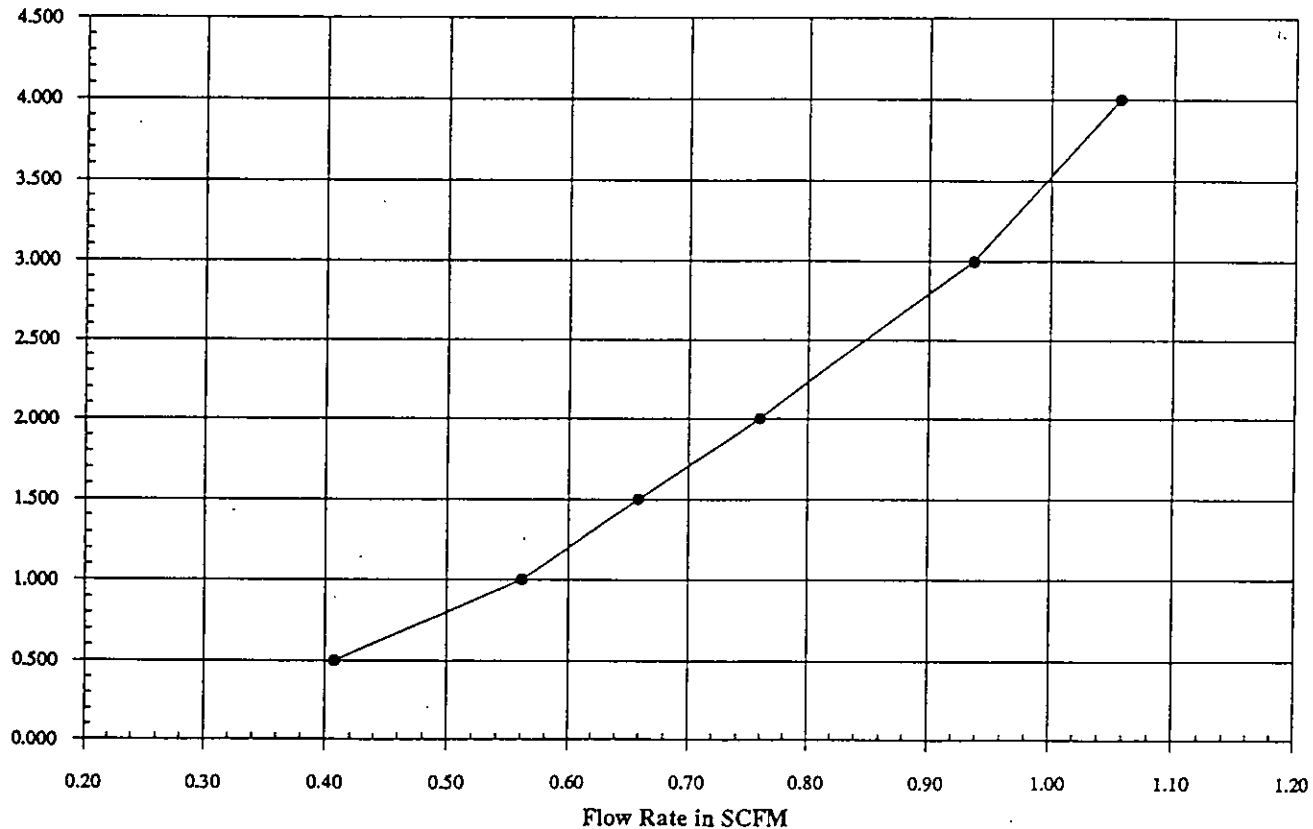
8/2/91

Test Meter ID P164240  
 Make & Model American Singer  
 Calibration Factor 0.998

Callb. Date: 12/27/90  
 Location: 1713 Fortview, Austin, Tx  
 Technician: DH,U,JB  
 No: 1286-3061  
 Pressure: 29.32

Meter Reading (H2O)	Elapsed Time (min.)	Meter Box				Standard Test Meter				Calculated Meter Factor (Kd)	Calculated ΔH@ 0.75 SCFM (" H2O)
		Starting Reading ft3	Ending Reading ft3	Starting Avg. Temp. °F	Ending Avg. Temp. (°F)	Starting Reading (ft3)	Ending Reading (ft3)	Starting Avg. Temp. (°F)	Ending Avg. Temp. (°F)		
50	10.00	43.095	47.310	77	86	0.000	4.080	72	72	0.9821	1.704
00	10.00	47.310	53.164	86	97	4.080	9.695	72	72	0.9899	1.767
50	10.00	53.164	60.138	97	109	9.695	16.300	72	73	0.9956	1.880
00	10.00	60.138	68.398	109	114	16.300	23.900	73	73	0.9797	1.868
00	10.00	68.398	78.344	114	120	23.900	33.287	73	73	1.0121	1.820
00	10.00	78.344	89.968	120	124	33.287	43.872	73	72	0.9834	1.888
Averages:				101	108			73	73	0.9904	1.845

Differential Pressure vs. Flow Rate Calibration Curve Andersen 8/91



# Trailer #7 Altimeter

ALTIMETER SCALE ERROR					
PART NO. <u>5934P-1A.83</u>			SERIAL NO. <u>3H909</u>		
ALTIMETER PRESSURE					
TEST PT (FT)	INDICATOR READINGS AT + 25 °C	TEST PT (FT)	INDICATOR READINGS AT + 25 °C	TEST PT (FT)	INDICATOR READINGS AT + 25 °C
-1000	0	8,000	-45	30,000	
0 0	-20	10,000	-50	35,000	
500	-15	12,000	-70	40,000	
1000	-10	14,000	-70	45,000	
1500	-15	16,000	-65	50,000	
2000	-15	18,000	-50	55,000	
3000	-25	20,000	-45	60,000	
4000	-25	22,000		70,000	
6000	-30	25,000		80,000	

BFG/C9102

COMPONENT ALTIMETER

PART NO. 5934P-1A.83

SERIAL NO. 3H909

MFG. UNITED

WORK ORDER # K0687

Overhaul

Repair

Bench Check & Test

The Aircraft Appliance Identified above was overhauled, repaired, or bench tested (as per block marked) and inspected, in accordance with current Federal Aviation Administration Regulations, and is approved for return to service. Details of this component are on file at this repair station.

Joy Luscomb  
AUTHORIZED SIGNATURE

FEB 11 1992

DATE

Pitot Tube Calibration Sheet

Date: 10/23/91  
 Technician: JB  
 Calibration pitot tube  
 Type: std  
 Size (OD): 1/4"  
 ID number: 450  
 Cp (std): 0.99  
 S-Type pitot tube  
 Size (OD): 3/8"  
 ID Number: 207

A-Side Calibration			
$\Delta p$ std in H2O	$\Delta p$ s in H2O	Cp(s)	DEV
0.675	0.930	0.843	0.003
0.675	0.925	0.846	0.006
0.670	0.925	0.843	0.003
0.545	0.750	0.844	0.004
0.545	0.755	0.841	0.001
0.550	0.750	0.848	0.008
0.250	0.350	0.837	0.003
0.250	0.355	0.831	0.009
0.245	0.350	0.828	0.012
<b>A-Side Averages</b>		<b>0.840</b>	<b>0.005</b>

B-Side Calibration			
$\Delta p$ std in H2O	$\Delta p$ s in H2O	Cp(s)	DEV
0.670	0.930	0.840	0.003
0.670	0.925	0.843	0.001
0.675	0.925	0.846	0.002
0.560	0.775	0.842	0.002
0.560	0.770	0.844	0.001
0.555	0.770	0.840	0.003
0.225	0.310	0.843	0.000
0.225	0.305	0.850	0.007
0.220	0.305	0.841	0.002
<b>B-Side Averages</b>		<b>0.843</b>	<b>0.002</b>

Average DEV =	0.004	must be less $\leq$ 0.01
Cp(s) from Side A - Cp(s) from Side B =	0.003	must be less $\leq$ 0.01

# TEL-TRU MANUFACTURING. CO.

408 ST. PAUL STREET ROCHESTER, NY 14605 USA

## CERTIFICATE OF CALIBRATION

TEL-TRU ORDER NO. <b>23832</b>	LINE NUMBER <b>111</b>	TICKET NO.	ORDER REC WK NO. <b>43</b>	SHIP BY WK NO. <b>47</b>
CUSTOMER NUMBER <b>2-52845000</b>	CUSTOMER P.O. NO. <b>910537</b>		MANUFACTURING NO. <b>Stock</b>	
QUANTITY <b>4</b>	ITEM NUMBER <b>34100260</b>	DESCRIPTION <b>BT300R 2.5" Stem 25/125F</b>		
TOLERANCE OF ±1% OF RANGE: EX. 0-200°F = ±2°F		THERMOMETERS CALIBRATED AGAINST MASTER PRECISION THERMOMETERS, DIRECTLY TRACEABLE TO NATIONAL BUREAU OF STANDARDS.		

TAG NUMBER	CALIBRATING TEMPERATURE										
	-40°F	0°F	50°F	100°F	140°F	160°F	200°F	220°F	295°F	400°F	750°F
	-40°C	-17.8°C	10°C	37.8°C	60°C	71°C	93°C	104°C	146°C	204°C	399°C
1			50 <sup>o</sup> F / 100 <sup>o</sup> F								
2			50 <sup>o</sup> F / 100 <sup>o</sup> F								
3			50 <sup>o</sup> F / 100 <sup>o</sup> F								
4			50 <sup>o</sup> F / 100 <sup>o</sup> F								

DATE: **10-25-91**      TESTED BY: **BL**      CHECKED BY:

**APPENDIX E:  
STRIP CHART RECORDS**

**NO<sub>x</sub>, O<sub>2</sub>, CO**

# MULTI-POINT LINEARITY CHECK

## QUALITY ASSURANCE ACTIVITIES

603123/92

### FLORIDA GAS TRANSMISSION BROOKER COMPRESSION STATION

Initial Range  
 NO<sub>2</sub> 0-1000 PPM  
 CO 0-250 PPM  
 O<sub>2</sub> 0-25%

NO

10 min

NO

5 min

NO

5 min

780cm

# NOR COMPUTED EFFICIENCY TEST

406.4 NOR thru probe

406.4 NOR direct

SAMPLE SYSTEMS BIAS CHECK (NOR)

100 90 80 70 60 50 40 30 20 10 0

0 10 20 30 40 50 60 70 80 90 100

157.7 NOR

150 CO

3.9907

406.4 NOR

401 CO

2.9802

333.7 NOR

2.918 CO

12.99

(6334)

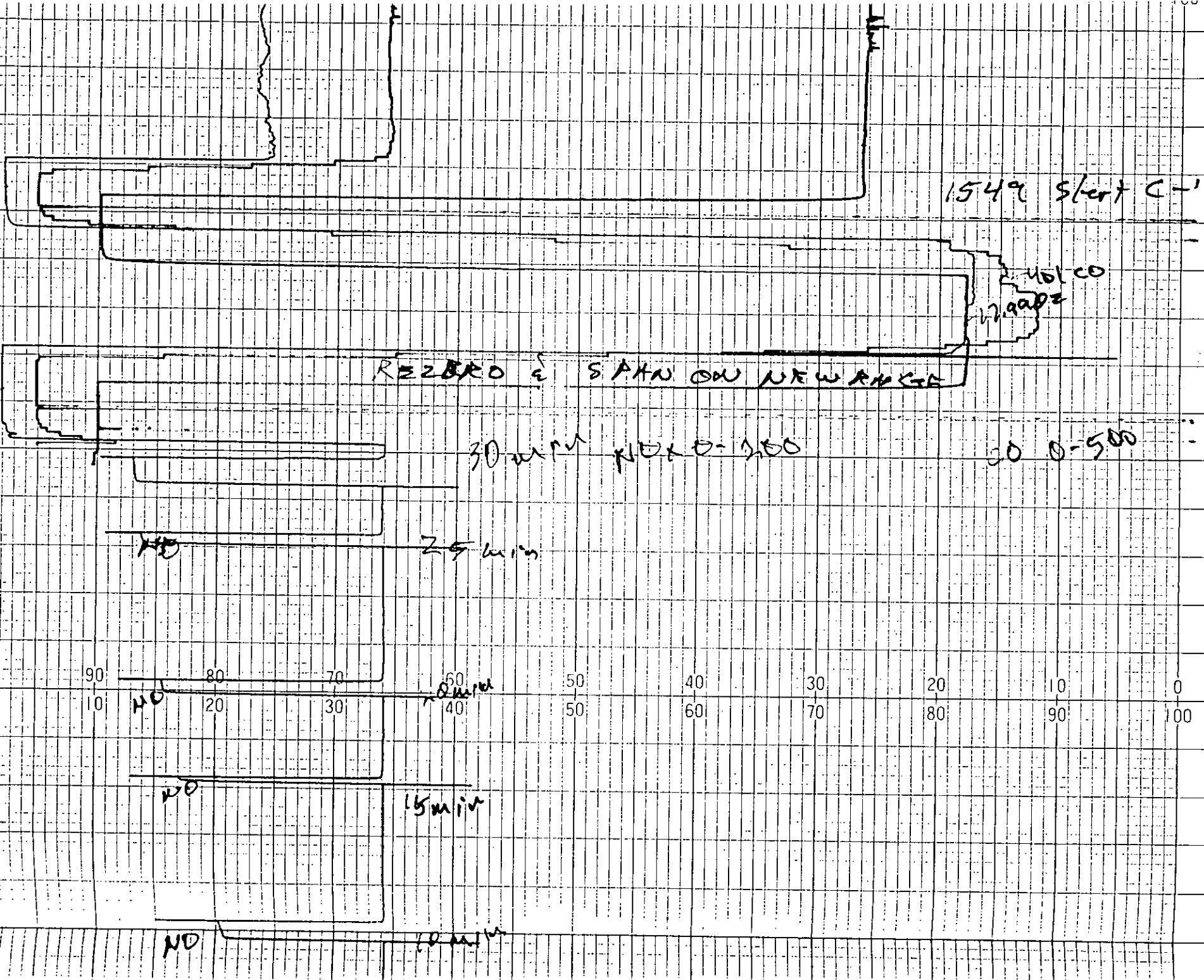
IO RN2-01-25-20M



760cm (6334)

CHART NO. RN2-01-25-20M

Charts, Inc.



740cm

NOF = 24.0  
CO = 14.5  
O<sub>2</sub> = 16.0

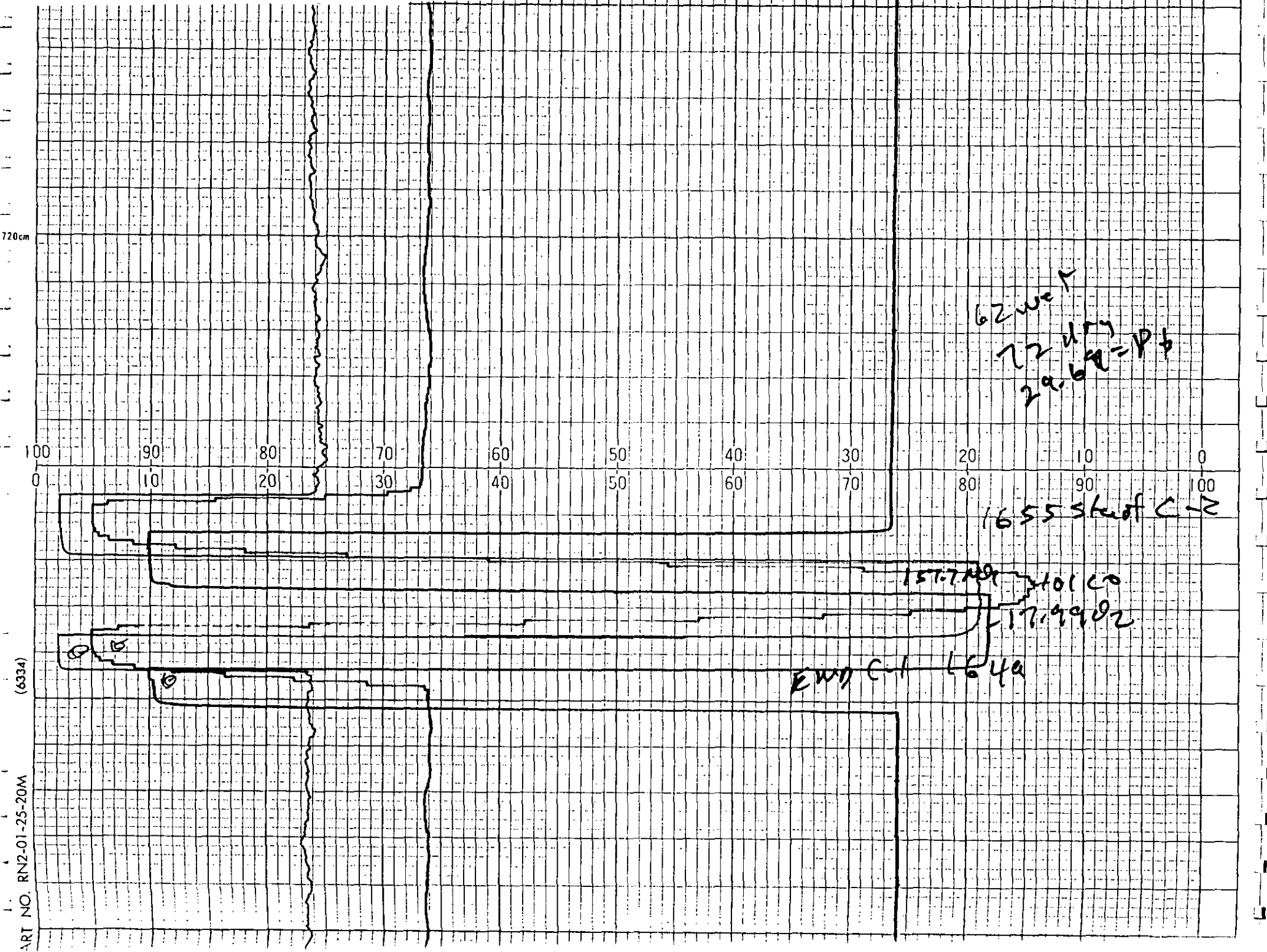
100 90 80 70 60 50 40 30 20 10 0  
0 10 20 30 40 50 60 70 80 90 100

power out

power out

wet 62  
dry 71  
Pb = 29.68

100 90 80 70 60 50 40 30 20 10 0  
0 10 20 30 40 50 60 70 80 90 100



62 wet  
 22 dry  
 29.6% = P5

1655 sk of C-2

157.740  
 17.9902

EWD C-1 640

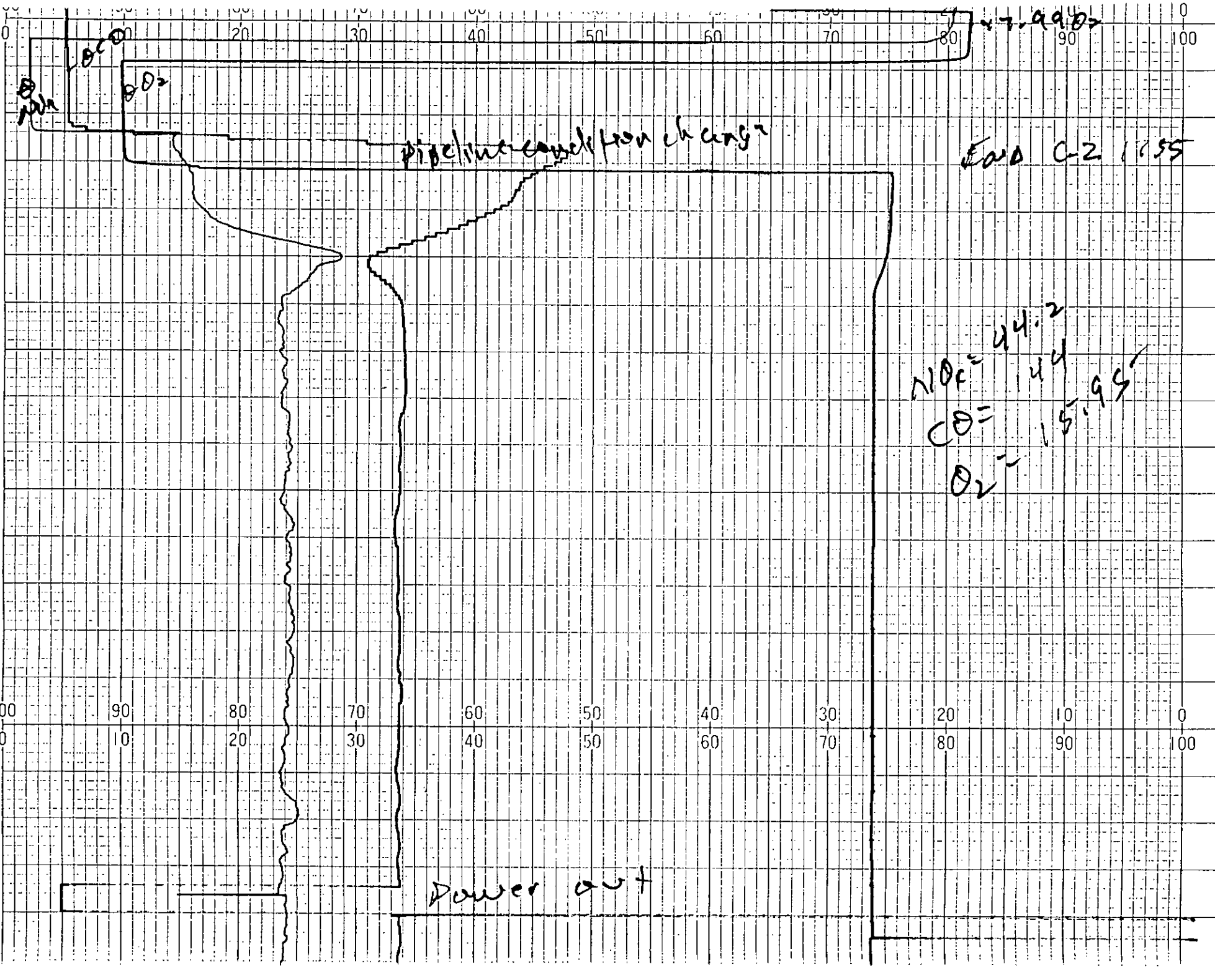
720cm

100 90 80 70 60 50 40 30 20 10 0  
 0 10 20 30 40 50 60 70 80 90 100

(6334)

ART NO. RN2-01-25-20M

Charts, Inc. CHART NO. RN2-01-25-20M / UUS (6334)



pipeline completion change

End C-2 1155

$NOF = 44.2$   
 $CO = 44$   
 $O_2 = 15.95$

Power out

v. 7. 99. 02

0.00

0.02

100  
0  
60cm

100 90 80 70 60 50 40 30 20 10 0  
0 10 20 30 40 50 60 70 80 90 100

58 wet  
68 dry  
P<sub>ave</sub> = 29.72

start C-3 1804

40100

197.2 201

47.990

100 90 80 70 60 50 40 30 20 10 0  
0 10 20 30 40 50 60 70 80 90 100

1000

800

800

NO. SAMPLE SYSTEM BIAS CHECK  
(AFTER TEST)

157000 540100

CO<sub>2</sub>  
CO<sub>2</sub>

CO<sub>2</sub>

1904 END C-3

660cm

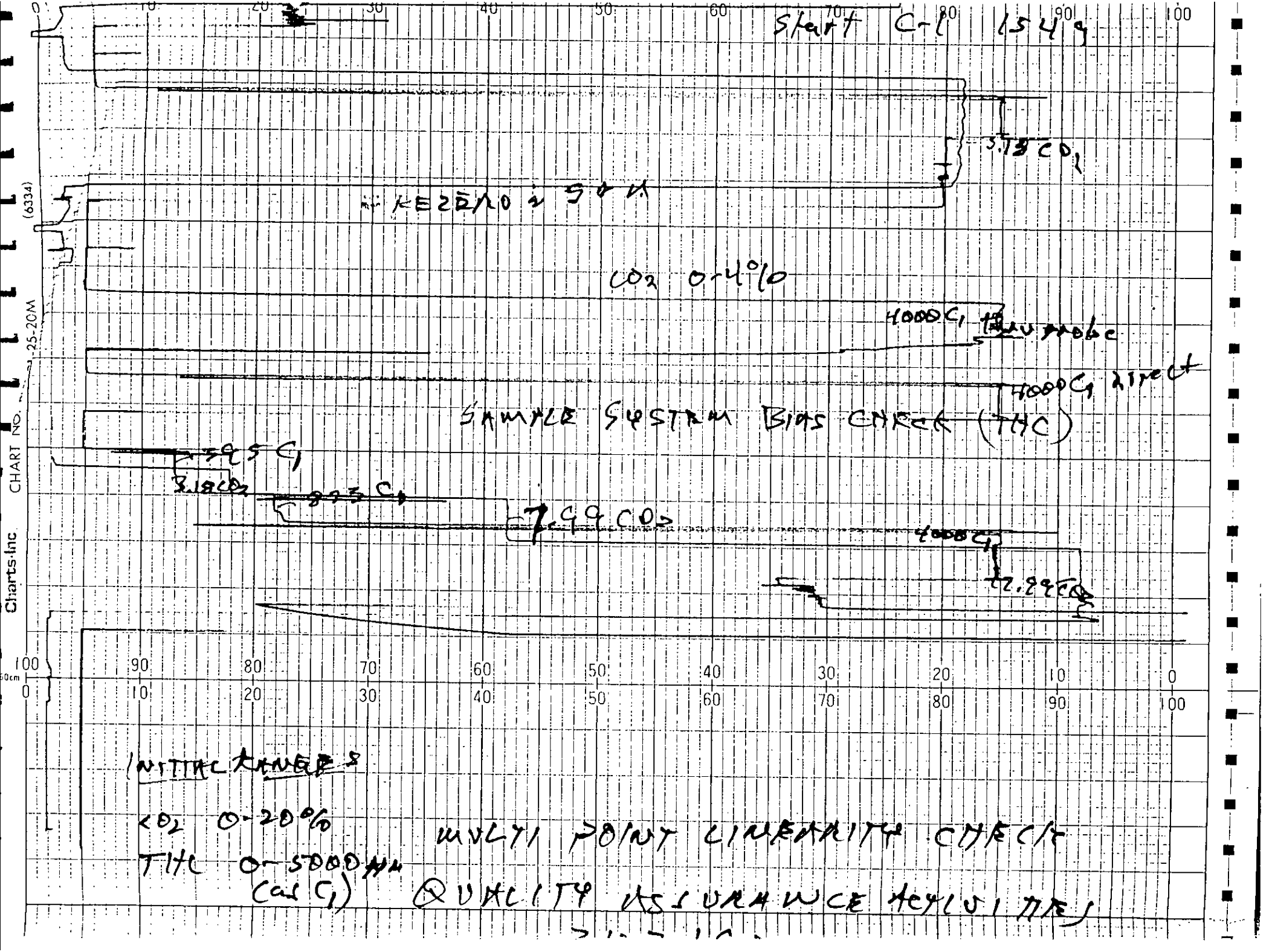
100	90	80	70	60	50	40	30	0
0	10	20	30	40	50	60	70	100

NO<sub>2</sub> = 45.6  
 CO<sub>2</sub> = 13.7  
 O<sub>2</sub> = 16.0

(6334)

CHART NO. RN2-01-25-20M

**CO<sub>2</sub>, THC**





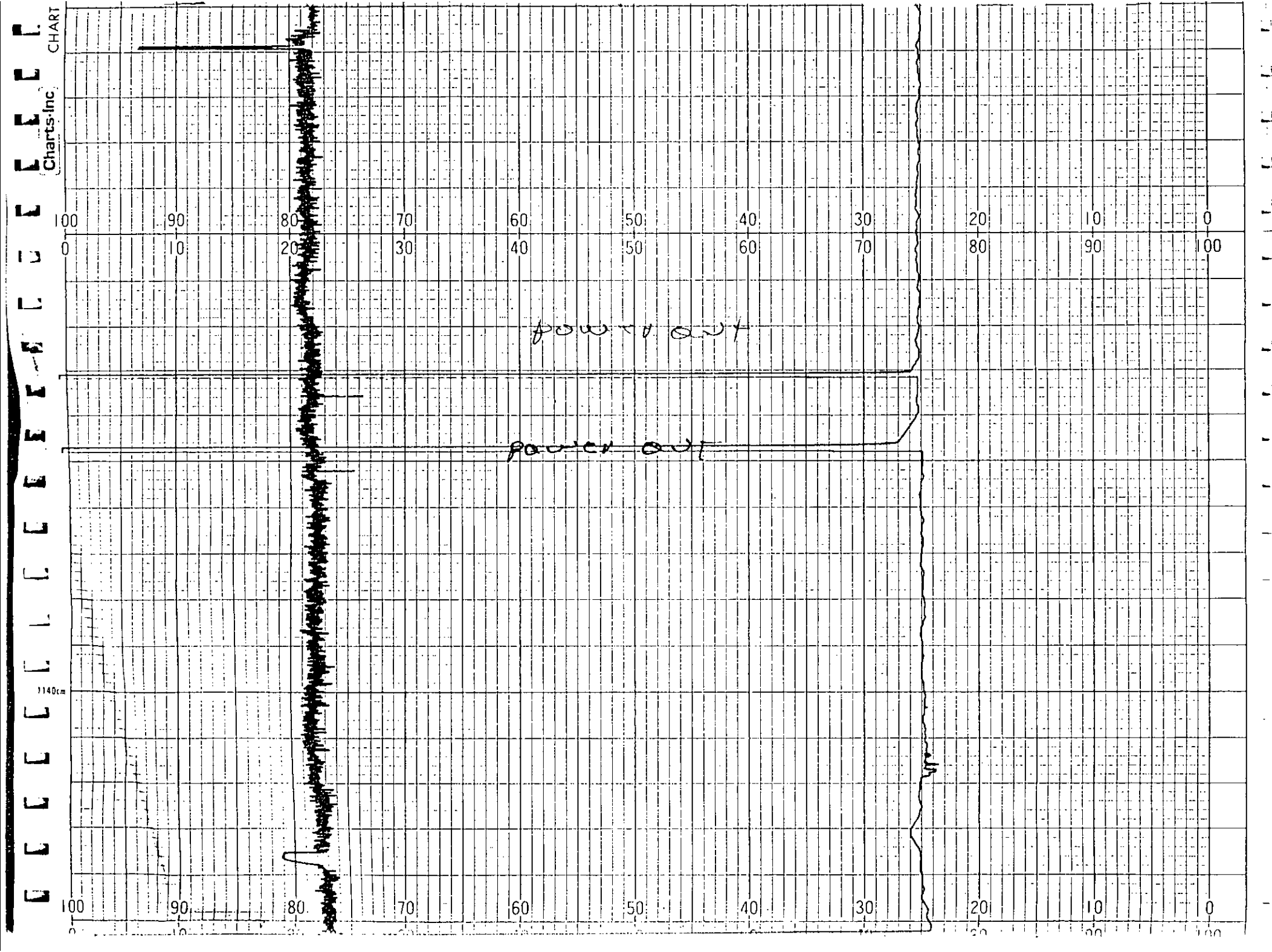
100 90 80 70 60 50 40 30 20 10 0  
0 10 20 30 40 50 60 70 80 90 100

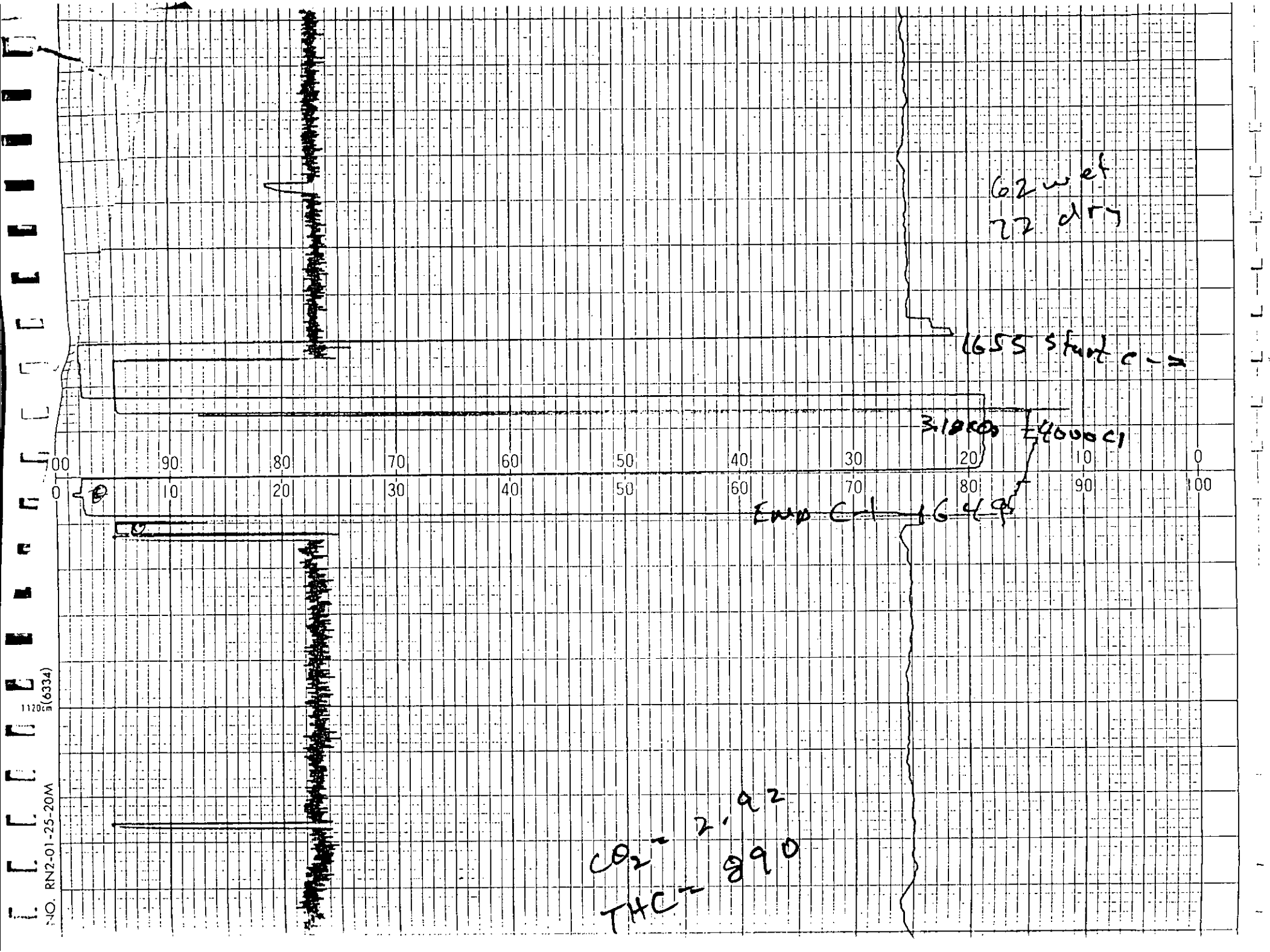
power out

power out

1140cm

100 90 80 70 60 50 40 30 20 10 0  
0 10 20 30 40 50 60 70 80 90 100

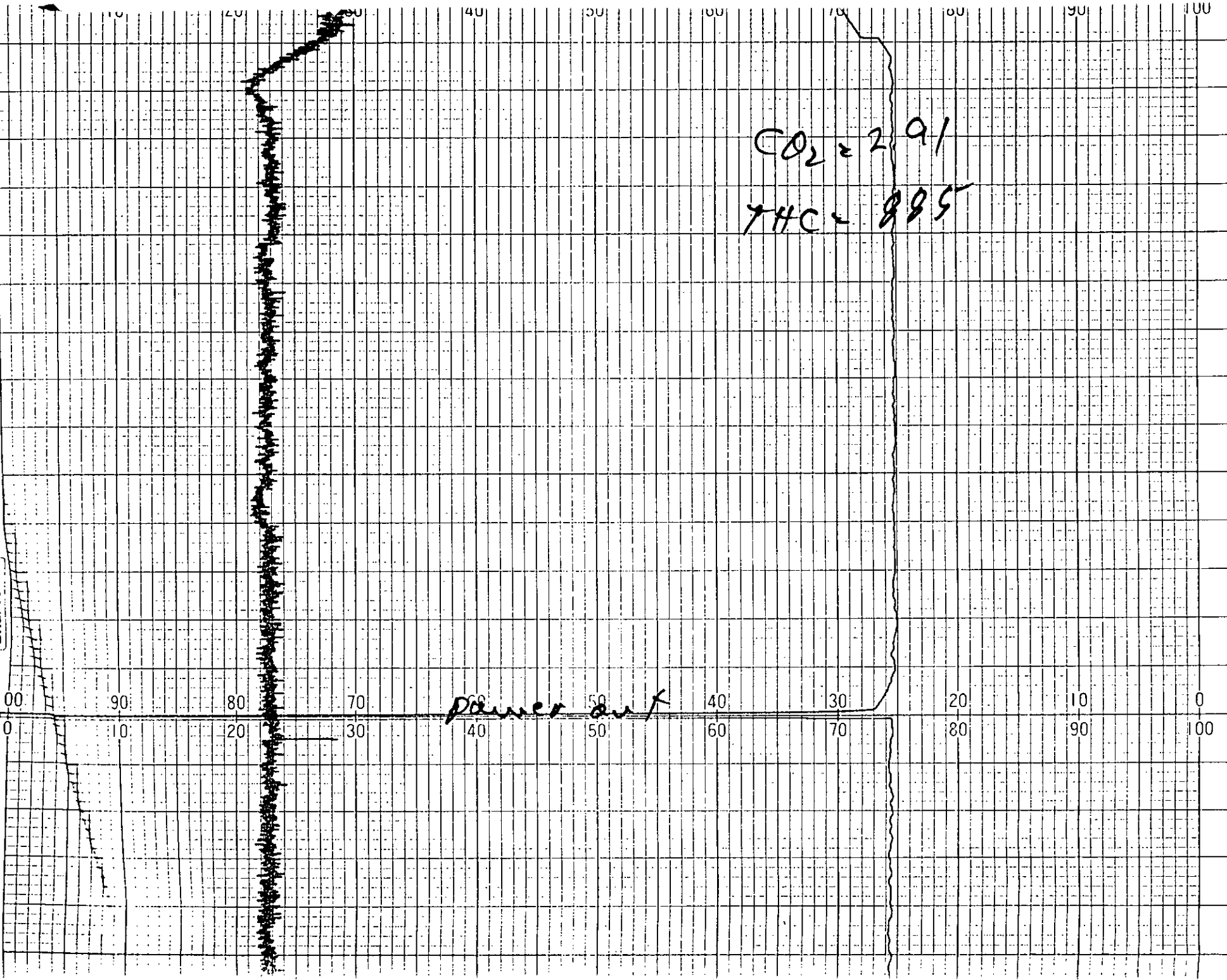




11205 (6334)

NO. RN2-01-25-20M

Charts-Inc  
CHART NO. RN2-01-25-20M  
(6334)



$CO_2 = 2.91$   
THC = 885

Power out

100 90 80 70 60 50 40 30 20 10 0  
0 10 20 30 40 50 60 70 80 90 100

100 90 80 70 60 50 40 30 20 10 0  
0 10 20 30 40 50 60 70 80 90 100



1080cm

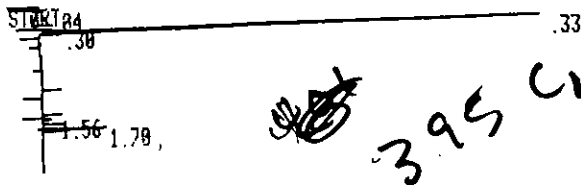
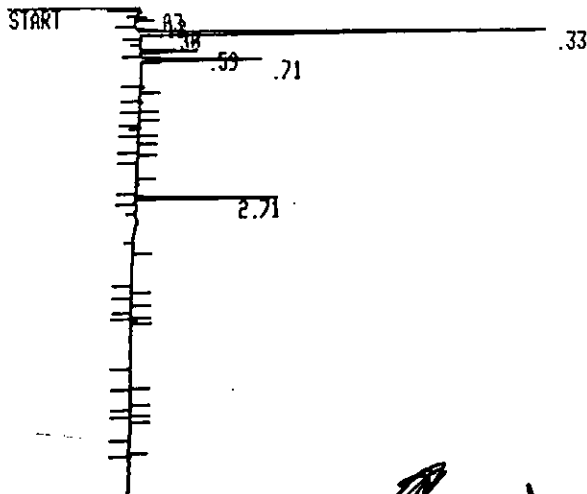
pipelac condition change

END C-2 1755

100 90 80 70 60 50 40 30 20 10 0  
0 10 20 30 40 50 60 70 80 90 100



## **APPENDIX F CHROMATOGRAMS**



RUN # 1  
 WORKFILE ID: A  
 WORKFILE NAME:

AREA%	RT	AREA TYPE	AR/HT	AREA%
0.04	0.04	1404 BB	0.081	4.022
0.30	0.30	253 D PY	0.015	0.725
0.33	0.33	32252 D VB	0.015	92.389
1.56	1.56	125 D PB	0.014	0.358
1.70	1.70	875 D BB	0.015	2.507

TOTAL AREA= 34909  
 MUL FACTOR= 1.0000E+00

\*\*\*\*\* LOOP DOWN \*\*\*\*\*

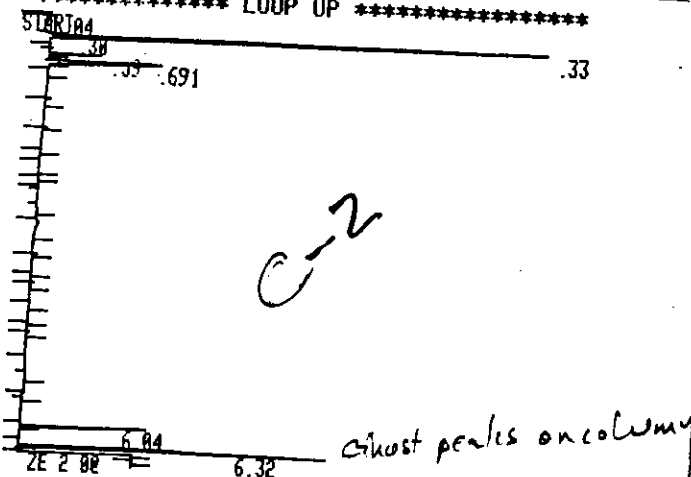
RUN # 3  
 WORKFILE ID: C  
 WORKFILE NAME:

AREA%	RT	AREA TYPE	AR/HT	AREA%
0.03	0.03	686 PV	0.051	0.962
0.12	0.12	320 D VB	0.025	0.449
0.30	0.30	278 PV	0.015	0.390
0.33	0.33	64538 D VB	0.015	90.473 C1
0.59	0.59	1033 D PB	0.019	1.448
0.71	0.71	2429 D PB	0.021	3.406
2.71	2.71	2049 D PB	0.015	2.873

TOTAL AREA= 71325  
 MUL FACTOR= 1.0000E+00

7.87% V0C

\*\*\*\*\* LOOP UP \*\*\*\*\*

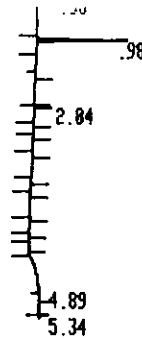
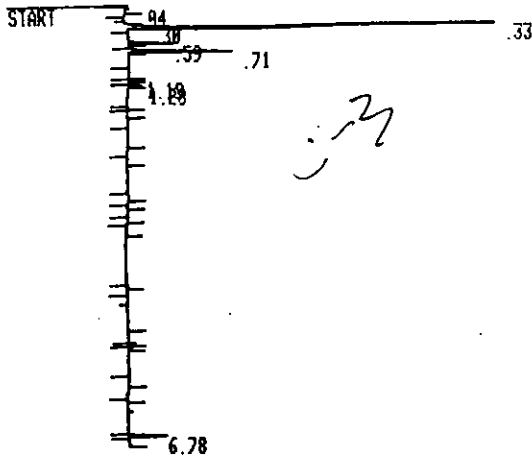


RUN # 2  
 WORKFILE ID: C  
 WORKFILE NAME:

AREA%	RT	AREA TYPE	AR/HT	AREA%
0.04	0.04	1499 BP	0.093	2.006
0.30	0.30	253 D PY	0.014	0.339
0.33	0.33	62388 D VB	0.015	83.493 C1
0.59	0.59	968 D PB	0.019	1.296
0.69	0.69	1560 BY	0.015	2.088
0.71	0.71	2182 D VB	0.020	2.920
6.04	6.04	1046 D PB	0.015	2.471
6.32	6.32	4026 D BB	0.015	5.308

TOTAL AREA= 74722  
 MUL FACTOR= 1.0000E+00

7.02% V0C



3014 C<sup>33</sup>

RUN # 5  
WORKFILE ID: C  
WORKFILE NAME:

AREA%	RT	AREA TYPE	AR/HT	AREA%
0.04	1460	BB	0.095	3.896
0.30	271	D PV	0.017	0.723
0.33	32344	D VB	0.015	86.381
0.98	1415	D BB	0.016	3.776
2.04	220	D BB	0.015	0.587
4.89	1633	BV	0.544	4.357
5.34	135	D BB	0.013	0.360

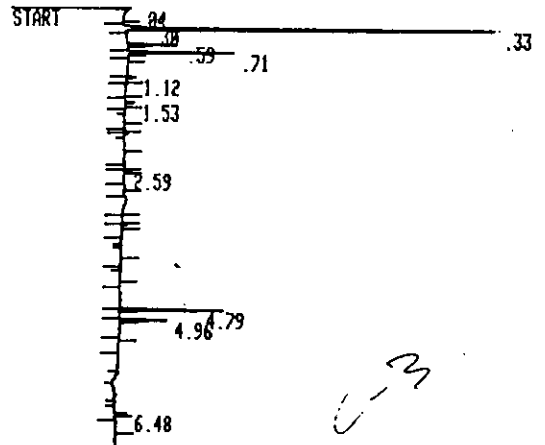
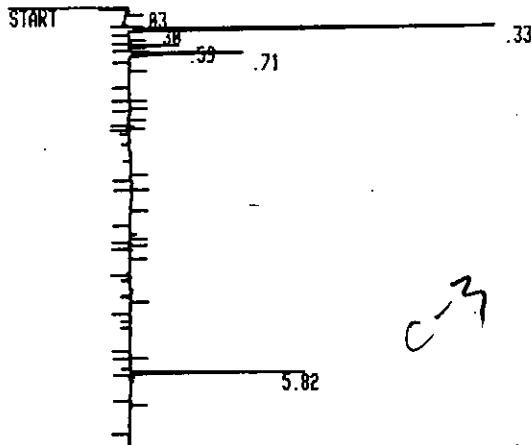
TOTAL AREA= 37478  
MUL FACTOR= 1.0000E+00

RUN # 7  
WORKFILE ID: C  
WORKFILE NAME:

5.58% VOC

AREA%	RT	AREA TYPE	AR/HT	AREA%
<del>0.04</del>	<del>887</del>	<del>PD</del>	<del>0.048</del>	<del>1.019</del>
0.30	303	D PV	0.016	0.449
0.33	62196	D VB	0.015	92.239 C 1
0.59	940	D BB	0.019	1.394
0.71	2369	D BB	0.022	3.513
1.19	163	D PB	0.014	0.242
1.28	206	D PB	0.015	0.306
6.78	563	D BB	0.015	0.838

TOTAL AREA= 67429  
MUL FACTOR= 1.0000E+00



C-3

RUN # 6  
WORKFILE ID: C  
WORKFILE NAME:

8.70% VOC

AREA%	RT	AREA TYPE	AR/HT	AREA%
<del>0.04</del>	<del>1402</del>	<del>BB</del>	<del>0.087</del>	<del>1.922</del>
<del>0.30</del>	<del>285</del>	<del>D PV</del>	<del>0.016</del>	<del>0.391</del>
0.33	64873	D VB	0.015	88.941 C 1
0.59	1063	D PB	0.020	1.457
0.71	2417	D PB	0.021	3.314
1.12	200	D BB	0.019	0.274
1.53	168	D PB	0.016	0.230
2.59	109	D PB	0.013	0.149
4.79	1516	D BB	0.015	2.078
4.96	710	D PB	0.016	0.973
6.48	196	D PB	0.016	0.269

TOTAL AREA= 72939

RUN # 8  
WORKFILE ID: C  
WORKFILE NAME:

8.48% VOC

AREA%	RT	AREA TYPE	AR/HT	AREA%
<del>0.03</del>	<del>494</del>	<del>BB</del>	<del>0.039</del>	<del>0.684</del>
<del>0.30</del>	<del>275</del>	<del>D BV</del>	<del>0.015</del>	<del>0.381</del>
0.33	65411	D VB	0.015	90.541 C 1
0.59	969	D BB	0.018	1.341
0.71	2500	D BB	0.021	3.460
5.82	2596	D PB	0.016	3.593



**APPENDIX G**  
**OPACITY OBSERVATIONS**

# VISIBLE EMISSIONS EVALUATOR

*This is to certify that*

*Rick J. Kremyke*

*met the specifications of Federal Reference Method 9 and qualified as a visible emissions evaluator. Maximum deviation on white and black smoke did not exceed 7.5% opacity and no single error exceeding 15% opacity was incurred during the certification test conducted by Eastern Technical Associates of Raleigh, North Carolina. This certificate is valid for six months from date of issue.*

*Thomas Rose*  
President

*Will [Signature]*  
Vice President

*David B. Savage, Jr.*  
Program Manager

*232749*  
Certificate Number

*Orlando*  
Location

*February 26, 1992*  
Date of Issue

VISIBLE EMISSION OBSERVATION FORM

SOURCE NAME			OBSERVATION DATE				START TIME			STOP TIME			
Florida Gas BROOKER Comp. St. #6			3/23/92				1530			1630			
ADDRESS			SEC		M		SEC		M				
P.O. Box 8			M	0	15	30	45	M	0	15	30	45	
3 miles North of Brooker on Hwy 235			1	0	0	0	0	31	0	0	0	0	
CITY	STATE	ZIP	2	0	0	0	0	32	0	0	0	0	
Brooker	Florida	32622-0088	3	0	0	0	0	33	0	0	0	0	
PHONE	SOURCE ID NUMBER (Ser. #)		4	0	0	0	0	34	0	0	0	0	
904-485-1211	Unit #6 (49117)		5	0	0	0	0	35	0	0	0	0	
PROCESS EQUIPMENT		OPERATING MODE		6	0	0	0	0	36	0	0	0	
CB Model 8W-330C2		Full load		7	0	0	0	0	37	0	0	0	
CONTROL EQUIPMENT		OPERATING MODE		8	0	0	0	0	38	0	0	0	
NA		NA		9	0	0	0	0	39	0	0	0	
DESCRIBE EMISSION POINT			10	0	0	0	0	40	0	0	0	0	
Exhaust Stack of Comp. Engine			11	0	0	0	0	41	0	0	0	0	
HEIGHT ABOVE GROUND LEVEL		HEIGHT RELATIVE TO OBSERVER		12	0	0	0	0	42	0	0	0	
65'		x 60'		13	0	0	0	0	43	0	0	0	
DISTANCE FROM OBSERVER		DIRECTION FROM OBSERVER		14	0	0	0	0	44	0	0	0	
150'		NE		15	0	0	0	0	45	0	0	0	
DESCRIBE EMISSIONS.			16	0	0	0	0	46	0	0	0	0	
None Visible			17	0	0	0	0	47	0	0	0	0	
EMISSION COLOR		PLUME TYPE: CONTINUOUS <input checked="" type="checkbox"/>		18	0	0	0	0	48	0	0	0	
None Visible		FUGITIVE <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>		19	0	0	0	0	49	0	0	0	
WATER DROPLETS PRESENT		IS WATER DROPLET PLUME ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/>		20	0	0	0	0	50	0	0	0	
NO <input checked="" type="checkbox"/> YES <input type="checkbox"/>				21	0	0	0	0	51	0	0	0	
AT WHAT POINT IN THE PLUME WAS OPACITY DETERMINED			22	0	0	0	0	52	0	0	0	0	
Exit of exhaust stack			23	0	0	0	0	53	0	0	0	0	
DESCRIBE BACKGROUND			24	0	0	0	0	54	0	0	0	0	
Sky			25	0	0	0	0	55	0	0	0	0	
BACKGROUND COLOR		SKY CONDITIONS		26	0	0	0	0	56	0	0	0	
gray/Blue		40% Dark Clouds		27	0	0	0	0	57	0	0	0	
WIND SPEED		WIND DIRECTION		28	0	0	0	0	58	0	0	0	
x 10-15 MPH		NNW		29	0	0	0	0	59	0	0	0	
AMBIENT TEMP.		WET BULB TEMP.		RELATIVE HUMIDITY		30	0	0	0	0	0	0	
71		62				AVERAGE OPACITY FOR HIGHEST PERIOD		NUMBER OF READINGS ABOVE % WERE					
						0		0 % WERE 0					
SOURCE LAYOUT SKETCH			DRAW NORTH ARROW										
<p>The sketch shows a vertical line representing the emission point. To the left, an arrow labeled 'WIND' points towards the emission point. Below the emission point, a horizontal line is labeled 'SUN SHADOW LINE' with a 70-degree angle indicated. At the bottom, a point is labeled 'OBSERVERS POSITION'. A north arrow is drawn to the right of the emission point.</p>			<p>Range of opacity readings: MINIMUM 0, MAXIMUM 0</p> <p>Observer's Name (Print): RICK J. KRENZKE</p> <p>Observer's Signature: <i>Rick J. Krenzke</i> DATE: 3-23-92</p> <p>Organization: CUBIN CORP.</p> <p>I have received a copy of these opacity observations</p> <p>Certified by: <i>Eastern Tech. Assoc.</i> DATE: 2-27-92</p> <p>Verified by: _____ DATE: _____</p>										
COMMENTS			<p>NO emission visible from IC engine.</p>										
SIGNATURE			DATE										
TITLE			DATE										

VISIBLE EMISSION OBSERVATION FORM

SOURCE NAME			OBSERVATION DATE				START TIME		STOP TIME					
Florida Gas Broker Comp. St #16			3/23/92				1635		1735					
ADDRESS			sec				sec							
P.O. Box 8			M	0	15	30	45	M	0	15	30	45		
3 miles north of Brookton on Hwy 235			1	0	0	0	0	31	0	0	0	0		
CITY	STATE	ZIP	2	0	0	0	0	32	0	0	0	0		
BROOKER,	Florida	32622-0008	3	0	0	0	0	33	0	0	0	0		
PHONE	SOURCE ID NUMBER		4	0	0	0	0	34	0	0	0	0		
904-485-1211	Unit #6 (Ser. # 49117)		5	0	0	0	0	35	0	0	0	0		
PROCESS EQUIPMENT	OPERATING MODE		6	0	0	0	0	36	0	0	0	0		
CB Model 8W-330C2	Full Load		7	0	0	0	0	37	0	0	0	0		
CONTROL EQUIPMENT	OPERATING MODE		8	0	0	0	0	38	0	0	0	0		
NA	NA		9	0	0	0	0	39	0	0	0	0		
DESCRIBE EMISSION POINT			10	0	0	0	0	40	0	0	0	0		
Exhaust Stack of Comp. Engine			11	0	0	0	0	41	0	0	0	0		
HEIGHT ABOVE GROUND LEVEL	HEIGHT RELATIVE TO OBSERVER		12	0	0	0	0	42	0	0	0	0		
65'	≈ 60'		13	0	0	0	0	43	0	0	0	0		
DISTANCE FROM OBSERVER	DIRECTION FROM OBSERVER		14	0	0	0	0	44	0	0	0	0		
150'	NE		15	0	0	0	0	45	0	0	0	0		
DESCRIBE EMISSIONS			16	0	0	0	0	46	0	0	0	0		
None Visible			17	0	0	0	0	47	0	0	0	0		
EMISSION COLOR	PLUME TYPE: CONTINUOUS <input checked="" type="checkbox"/>		18	0	0	0	0	48	0	0	0	0		
None Visible	FUGITIVE <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>		19	0	0	0	0	49	0	0	0	0		
WATER DROPLETS PRESENT	IS WATER DROPLET PLUME ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/>		20	0	0	0	0	50	0	0	0	0		
NO <input checked="" type="checkbox"/> YES <input type="checkbox"/>			21	0	0	0	0	51	0	0	0	0		
AT WHAT POINT IN THE PLUME WAS OPACITY DETERMINED			22	0	0	0	0	52	0	0	0	0		
Exit of exhaust stack			23	0	0	0	0	53	0	0	0	0		
DESCRIBE BACKGROUND			24	0	0	0	0	54	0	0	0	0		
Sky			25	0	0	0	0	55	0	0	0	0		
BACKGROUND COLOR	SKY CONDITIONS		26	0	0	0	0	56	0	0	0	0		
White/Blue	30% Clouds		27	0	0	0	0	57	0	0	0	0		
WIND SPEED	WIND DIRECTION		28	0	0	0	0	58	0	0	0	0		
≈ 10-15 MPH	NNW		29	0	0	0	0	59	0	0	0	0		
AMBIENT TEMP.	WET BULB TEMP.	RELATIVE HUMIDITY	30	0	0	0	0	60	0	0	0	0		
72	61		SOURCE LAYOUT SKETCH			DRAW NORTH ARROW								
<p>The sketch shows an emission point at the top, connected by a vertical line to the observer's position at the bottom. A north arrow is in the upper right. A wind arrow points from the left. A sun shadow line is drawn from the observer's position, forming a triangle with the vertical line. The angle between the vertical line and the shadow line is marked as 70°.</p>			AVERAGE OPACITY FOR HIGHEST PERIOD			NUMBER OF READINGS ABOVE								
			0			0 % WERE 0								
			RANGE OF OPACITY READINGS			0 MINIMUM MAXIMUM 0								
			OBSERVER'S NAME (PRINT)			Rick J. Krenzke								
			OBSERVER'S SIGNATURE			Rick J. Krenzke						DATE		
												3-23-92		
			ORGANIZATION			CUBIX CORP								
			I HAVE RECEIVED A COPY OF THESE OPACITY OBSERVATIONS			CERTIFIED BY						DATE		
						State of Florida by ETA						2-27-92		
			SIGNATURE			VERIFIED BY						DATE		
TITLE														

VISIBLE EMISSION OBSERVATION FORM

SOURCE NAME			OBSERVATION DATE				START TIME			STOP TIME			
Florida Gas - Brooker Comp. ST. # 16			3/23/92				1740			1840			
ADDRESS			sec				sec			sec			
P.O. Box 8			M	0	15	30	45	M	0	15	30	45	
3 miles north of Brooker, on Hwy 235			1	0	0	0	0	31	0	0	0	0	
CITY	STATE	ZIP	2	0	0	0	0	32	0	0	0	0	
Brooker	Florida	32622-0008	3	0	0	0	0	33	0	0	0	0	
PHONE	SOURCE ID NUMBER		4	0	0	0	0	34	0	0	0	0	
904-485-1211	Unit #6 (4A, 17)		5	0	0	0	0	35	0	0	0	0	
PROCESS EQUIPMENT	OPERATING MODE		6	0	0	0	0	36	0	0	0	0	
CB Model 8W-330C2	Full Load		7	0	0	0	0	37	0	0	0	0	
CONTROL EQUIPMENT	OPERATING MODE		8	0	0	0	0	38	0	0	0	0	
NA	NA		9	0	0	0	0	39	0	0	0	0	
DESCRIBE EMISSION POINT			10	0	0	0	0	40	0	0	0	0	
Exhaust Stack of Comp. Engine			11	0	0	0	0	41	0	0	0	0	
HEIGHT ABOVE GROUND LEVEL	HEIGHT RELATIVE TO OBSERVER		12	0	0	0	0	42	0	0	0	0	
65'	60		13	0	0	0	0	43	0	0	0	0	
DISTANCE FROM OBSERVER	DIRECTION FROM OBSERVER		14	0	0	0	0	44	0	0	0	0	
150'	NE		15	0	0	0	0	45	0	0	0	0	
DESCRIBE EMISSIONS			16	0	0	0	0	46	0	0	0	0	
None Visible			17	0	0	0	0	47	0	0	0	0	
EMISSION COLOR	PLUME TYPE: CONTINUOUS <input checked="" type="checkbox"/>		18	0	0	0	0	48	0	0	0	0	
None Visible	FUGITIVE <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>		19	0	0	0	0	49	0	0	0	0	
WATER DROPLETS PRESENT	IS WATER DROPLET PLUME ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/>		20	0	0	0	0	50	0	0	0	0	
NO <input checked="" type="checkbox"/> YES <input type="checkbox"/>			21	0	0	0	0	51	0	0	0	0	
AT WHAT POINT IN THE PLUME WAS OPACITY DETERMINED			22	0	0	0	0	52	0	0	0	0	
Exit of exhaust stack			23	0	0	0	0	53	0	0	0	0	
DESCRIBE BACKGROUND			24	0	0	0	0	54	0	0	0	0	
5 by			25	0	0	0	0	55	0	0	0	0	
BACKGROUND COLOR	SKY CONDITIONS		26	0	0	0	0	56	0	0	0	0	
Blue	Clear		27	0	0	0	0	57	0	0	0	0	
WIND SPEED	WIND DIRECTION		28	0	0	0	0	58	0	0	0	0	
~ 15-20	NNW		29	0	0	0	0	59	0	0	0	0	
AMBIENT TEMP.	WET BULB TEMP.	RELATIVE HUMIDITY	30	0	0	0	0	60	0	0	0	0	
72	62		AVERAGE OPACITY FOR HIGHEST PERIOD			NUMBER OF READINGS ABOVE 0 % WERE 0							
SOURCE LAYOUT SKETCH			DRAW NORTH ARROW			RANGE OF OPACITY READINGS			0 MINIMUM MAXIMUM 0				
						OBSERVER'S NAME (PRINT) Rick J. Krenzke			OBSERVER'S SIGNATURE Rick J. Krenzke				
COMMENTS No Visible Emission			ORGANIZATION Cubix CORP.			DATE 3/23/92							
I HAVE RECEIVED A COPY OF THESE OPACITY OBSERVATIONS			CERTIFIED BY State of Florida by STA			DATE 2/27/92							
SIGNATURE TITLE DATE			VERIFIED BY DATE										

**APPENDIX H:  
FUEL ANALYSES  
AND CALCULATIONS**

DATE: 03/23/92      ANALYSIS TIME: 345      STREAM SEQUENCE: 12  
 TIME: 17:55      CYCLE TIME: 360      STREAM#: 2  
 ANALYZER#: 2      MODE: RUN      CYCLE START TIME: 17:49

COMP NAME	COMP CODE	MOLE %	GAL/MCF**	B.T.U.*	SP. GR.*
HEXANE	151	0.011	0.0049	0.58	0.0004
PROPANE	152	0.252	0.0694	6.36	0.0038
I-BUTANE	153	0.019	0.0062	0.62	0.0004
N-BUTANE	154	0.010	0.0032	0.33	0.0002
IPENTANE	155	1618.69-6	0.0006	0.06	0.0000
NPENTANE	156	.000000	0.0000	0.00	0.0000
NITROGEN	157	0.443	0.0000	0.00	0.0043
METHANE	158	96.481	0.0000	976.67	0.5344
CO2	159	0.744	0.0000	0.00	0.0113
ETHANE	160	2.038	0.5452	36.15	0.0212
TOTALS		100.000	0.6295	1020.77	0.5760

@ 14.730 PSIA DRY & UNCORRECTED FOR COMPRESSIBILITY

\* @ 14.730 & 60 DEG. F

COMPRESSIBILITY FACTOR (1/Z) = 1.0021  
 DRY B.T.U. @ 14.730 PSIA & 60 DEG. F CORRECTED FOR (1/Z) = 1022.9  
 REAL SPECIFIC GRAVITY = 0.5769  
 UNNORMALIZED TOTAL = 100.01  
 ANALOG INPUT CHANNEL 1 = H 2 S 140 = .18264  
 ANALOG INPUT CHANNEL 2 = WATER 144 = 2.9113

ACTIVE ALARMS

DNE

*Sulphur 01*

*1022*  
*9636*  
*18.86*  
*2.2301*  
*1022*



CERTIFICATE OF ANALYSIS NUMBER 199906

SAMPLE IDENT.: BOOKER COMPOSITE STATION DATE: APRIL 08, 1992  
FLORIDA GAS TRANS.  
A-1 COOPER ENGINE FUEL P. O. NO.: 92143  
03/23/92 @ 11:00

FOR: CUBIX CORPORATION  
9225 LOCKHART HIGHWAY  
AUSTIN, TEXAS 78747

ATTN: MR. JOE RUDYK

-----

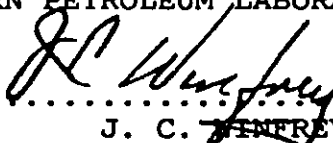
ASTM D-3246  
TOTAL SULFUR ANALYSIS

1.2 ppm by wt.

0.071 Grains/100 cu. ft. by vol.

0.127 Grains/100 cu. ft. by wt.

SOUTHERN PETROLEUM LABORATORIES, INC.

  
.....  
J. C. WINFREY



Fuel Calculations

Client: Florida Gas  
 Sample ID: Brooker Station Fuel Gas

**CALCULATION OF DENSITY AND HEATING VALUE**

Component	% Volume	Molecular Wt.	Density (lb/ft3)	% volume		Component Gross Btu/lb	Weight Fract. Btu	Gross Heating Value (Btu/SCF)	Volume Fract. Btu
				x	Density				
Hydrogen		2.016	0.0053	0.00000	0.0000	61100	0.00	325	0
Oxygen		32.000	0.0846	0.00000	0.0000	0	0.00	0	
Nitrogen	0.4430	28.016	0.0744	0.00033	0.7470	0	0.00	0	0
CO2	0.7440	44.01	0.117	0.00087	1.9730	0	0.00	0	0
CO		28.01	0.074	0.00000	0.0000	4347	0.00	322	0
Methane	96.4810	16.041	0.0424	0.04091	92.7199	23879	22140.60	1013	977.35
Ethane	2.0380	30.067	0.0803	0.00164	3.7092	22320	827.90	1792	36.521
Ethylene		28.051	0.0746	0.00000	0.0000	21644	0.00	1614	0
Propane	0.2520	44.092	0.1196	0.00030	0.6831	21661	147.97	2590	6.5268
propylene		42.077	0.111	0.00000	0.0000	21041	0.00	2336	0
Isobutane	0.0190	58.118	0.1582	0.00003	0.0681	21308	14.52	3363	0.639
n-butane	0.0100	58.118	0.1582	0.00002	0.0359	21257	7.62	4016	0.4016
Isobutene		56.102	0.148	0.00000	0.0000	20840	0.00	3068	0
Isopentane	0.0016	72.144	0.1904	0.00000	0.0070	21091	1.47	4008	0.0649
n-pentane		72.144	0.1904	0.00000	0.0000	21052	0.00	3993	0
n-hexane	0.0110	86.169	0.2274	0.00003	0.0567	20940	11.87	4762	0.5238
H2S		34.076	0.0911	0.00000	0.0000	7100	0.00	647	0
total	100.00	Average Density 0.04412		100.0000		Gross Heating Value Btu/lb 23152		Gross Heating Value Btu/SCF 1022	
		Specific Gravity 0.57673							

**CALCULATION OF F FACTORS**

Component	Mol. Wt.	C Factor	H Factor	% volume	Fract. Wt.	Weight Percents				
						Carbon	Hydrogen	Nitrogen	Oxygen	Sulfur
Hydrogen	2.016	0	1	0.00	0.0000	0	0			
Oxygen	32	0	0	0.00	0.0000				0	
Nitrogen	28.016	0	0	0.44	12.4111	0	0	0.744094988		
CO2	44.01	0.272273	0	0.74	32.7434	0.53449963	0		1.4272	
CO	28.01	0.42587	0	0.00	0.0000	0	0		0	
Methane	16.041	0.75	0.25	96.48	1547.6517	69.5909913	23.196997			
Ethane	30.067	0.8	0.2	2.04	61.2765	2.93902167	0.7347554			
Ethylene	28.051	0.85714	0.14286	0.00	0.0000	0	0			
Propane	44.092	0.81818	0.18182	0.25	11.1112	0.54503918	0.12112			
Propene	42.077	0.85714	0.14286	0.00	0.0000	0	0			
Isobutane	58.118	0.82759	0.17247	0.02	1.1042	0.05478959	0.0114182			
n-butane	58.118	0.82759	0.17247	0.01	0.5812	0.02883662	0.0060096			
Isobutene	56.102	0.85714	0.14286	0.00	0.0000	0	0			
Isopentane	72.144	0.83333	0.16667	0.00	0.1168	0.00583444	0.0011669			
n-pentane	72.144	0.83333	0.16667	0.00	0.0000	0	0			
n-hexane	86.169	0.83721	0.16279	0.01	0.9479	0.04757696	0.009251			
H2S	34.08	0	0	0.00	0.0000	0	0			0
Totals				99.99962	1667.9440	73.7465894	24.08	0.744094988	1.4272	0

CALCULATED VALUES		
O2 F Factor (dry)	8636	DSCF of Exhaust/MM Btu of Fuel Burned @ 0% excess air
O2 F Factor (wet)	10643	SCF of Exhaust/MM Btu of Fuel Burned @ 0% excess air
Moisture F Factor	2007	SCF of Water/MM Btu of Fuel Burned @ 0% excess air
Combust. Moisture Fo	18.86	volume % water in flue gas @ 0% excess air
VOC Portion of fuel	2.33	fuel factor (dimensionless)
CO2 F Factor	1022	%
		DSCF of CO2/MM Btu of Fuel Burned @ 0% excess air

**APPENDIX I:  
ALTERNATIVE COMPLIANCE  
TEST DATA**

Brooker Compressor Station--Unofficial Data

Operator/Plant Florida Gas Brooker Compressor Station  
 Location Bradford County, Florida  
 Source Cooper Bessamer Compressor  
 Technicians RK,LF,JR

Test Run No.	C-1	C-2	C-3
Date	3/23/92	3/23/92	3/23/92
Start Time	15:49	16:55	18:04
Stop Time	16:49	17:55	19:04
<b>Engine/Compressor Operation</b>			
Engine Speed (rpm)	328	328	328
Ignition Timing (°BTDC)	3	3	3
Air Manifold Pressure (psig)	14.3	14.1	14.1
Air Manifold Temperature (°F)	106/108	106/107	110/108
Estimated Fuel Flow AT 7800 BTU/hp-hr (SCFH)	30757	30742	30528
Fuel Manifold Pressure (psig)	55.5	55.2	54.9
Pre-Combustion Chamber (psig)	48.5	48	47.8
Exhaust Temperature (°F)	663	666	670
Turbo Inlet Vacuum ( in. H2O)	4.3	4.3	4.2
Turbo rpm	10260	10230	10190
Pockets Open Out of 16	5	5	4
Suction Pressure (psig)	695	700	702
Suction Temperature (°F)	44	44	42
Discharge Pressure (psig)	940	945	948
Discharge Temperature (°F)	87	85	89
Engine Load (BHP)	4030	4028	4000
Torque (%)	100.5	100.5	100
<b>Ambient Conditions</b>			
Atmospheric Pressure (in. Hg)	29.68	29.69	29.72
Temperature (°F) : Dry bulb	71	72	68
(°F) Wet bulb	62	62	58
Humidity (lb/lb air)	0.0097	0.0095	0.0079
<b>Measured Emissions</b>			
NOx (ppmv)	42.6	44.2	45.6
CO (ppmv)	145	144	137
O2 via Method 3a (%)	16.0	16.0	16.0
CO2 via Method 3a (%)	2.92	2.91	2.87
THC via EPA Method 25a (ppmv, wet)	890	885	935
VOC via EPA Method 18 (% of THC)	7.87%	7.02%	7.52%
VOC i.e. non methane via EPA 18 (ppmv, wet)	70.0	62.1	70.3
VOC via Methods 25a and 18 (ppmv, dry)	74.2	65.7	74.2
SO2 in fuel (grains/100 DSCF)	0.071	0.071	0.071
<b>Stack Volumetric Flow Rates</b>			
via Pitot Tube (SCFH, dry)	1.04E+06	1.02E+06	1.01E+06
<b>Calculated Emission Rates (via pitot tube)</b>			
NOx (lbs/hr)	5.29	5.40	5.50
CO (lbs/hr)	11.0	10.7	10.1
VOC (lbs/hr)	3.20	2.79	3.11
SO2 (lbs/hr)	0.0031	0.0031	0.0031
NOx (tons/yr)	23.2	23.6	24.1
CO (tons/yr)	48.0	46.9	44.0
VOC (tons/yr)	14.0	12.2	13.6
SO2 (tons/yr)	0.0137	0.0137	0.0136
NOx (g/hp-hr)	0.60	0.61	0.62
CO (g/hp-hr)	1.23	1.21	1.14
VOC (g/hp-hr)	0.36	0.31	0.35

Brooker Compressor Station--Unofficial Data

Operator/Plant Florida Gas Brooker Compressor Station  
 Location Bradford County, Florida  
 Source Cooper Bessamer Compressor  
 Technicians RK,LF,JR

Test Run No.	C-1	C-2	C-3
<b>Stack Moisture &amp; Molecular Wt. via EPA Method 4</b>			
CO2 (%)	2.92	2.91	2.87
O2 (%)	16.00	15.95	16.00
Beginning Meter Reading (ft3)	722.803	746.680	771.270
Ending Meter Reading (ft3)	746.585	769.230	793.175
Beginning Impinger Wt (g)	2334	2362.1	2368.2
Ending Impinger Wt. (g)	2362.1	2387.3	2392
Dry Gas Meter Factor (Kd)	0.9904	0.9904	0.9904
Dry Gas Meter Temperature (°F begin)	75	100	98
Dry Gas Meter Temperature (°F end)	110	125	112
Atmospheric Pressure (in Hg, abs.)	29.68	29.69	29.72
Stack Gas Moisture (% volume)	5.60	5.50	5.28
Dry Gas Fraction	0.944	0.945	0.947
Stack Gas Molecular Wt. (lbs/lb-mole)	28.48	28.49	28.51
<b>Stack Moisture &amp; Molecular Wt. via Stoichiometry</b>			
Fuel Moisture Content (vol % @ 0% O2)	18.86	18.86	18.86
Moisture Content (vol %)	5.04	5.07	4.93
Difference between methods	10%	8%	7%
<b>Stack Flow Rate via Pitot Tube</b>			
Pitot Tube Factor	0.84	0.84	0.84
ΔP #1	1.10	0.95	1.00
ΔP #2	1.30	1.10	1.10
ΔP #3	1.30	1.20	1.20
ΔP #4	1.30	1.30	1.30
ΔP #5	1.30	1.20	1.20
ΔP #6	1.30	1.10	1.20
ΔP #7	1.20	1.20	1.10
ΔP #8	1.10	1.10	1.20
ΔP #9	1.00	0.91	0.82
ΔP #10	1.20	1.20	1.10
ΔP #11	1.30	1.30	1.10
ΔP #12	1.20	1.30	1.20
ΔP #13	1.30	1.30	1.10
ΔP #14	1.20	1.20	1.20
ΔP #15	1.10	1.20	1.20
ΔP #16	1.10	1.10	1.10
Sum of Square Root of ΔP's	17.6	17.3	17.0
Number of Traverse Points	16	16	16
Average Square Root of ΔP's	1.10	1.08	1.06
Average Temperature (°F)	503	503	504
Static Pressure (in. H2O)	0.43	0.43	0.49
Stack Diameter (in.)	35	35	35
Stack Area (ft2)	6.68	6.68	6.68
Stack Velocity (ft/min)	5043	4955	4881
Stack Flow,wet (ACFM)	33695	33107	32613
Stack Flow,dry (SCFH)	1.04E+06	1.02E+06	1.01E+06
<b>Stack Flow Rate via EPA Method 19</b>			
Fuel Flow to Engine (SCFH)	30757	30742	30528
Fuel Heating Value (BTU/SCF)	1022	1022	1022
Fuel O2 F-Factor (DSCFH/MMBTU)	8636	8636	8636
Fuel CO2 F-Factor (DSCFH/MMBTU)	1022	1022	1022
Stack Flow, dry via O2 F-factor (SCFH)	1.16E+06	1.15E+06	1.15E+06
Stack Flow, dry via CO2 F-factor (SCFH)	1.10E+06	1.10E+06	1.11E+06
Difference between O2 F-factor and pitot tube	11%	12%	14%
Difference between CO2 F-factor and pitot tube	6%	8%	10%
<b>Stack Flow Rate via Carbon Balance</b>			
Fuel Carbon Content	1.022	1.022	1.022
Exhaust Carbon Content	3.02	3.01	2.98
Stack Flow, dry via carbon balance (SCFH)	1.04E+06	1.04E+06	1.05E+06
Difference between carbon balance and pitot tube	0%	2%	4%

**TEST REPORT**  
on  
**EXHAUST EMISSIONS**  
from two  
**DRESSER RAND 412KVSr COMPRESSOR ENGINES**  
at  
**FLORIDA GAS TRANSMISSION'S**  
**COMPRESSOR STATION NO. 19**  
**MELBOURNE, BREVARD COUNTY, FLORIDA**

Prepared For  
**FLORIDA GAS TRANSMISSION COMPANY**  
April 1992

Prepared by



9225 Lockhart Hwy., Austin, Texas 78747  
(512) 243-0202 FAX (512) 243-0222

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## INTRODUCTION

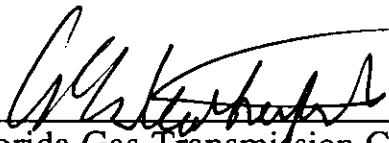
Two Dresser Rand 412KVSR compressor engines were tested to determine the quantity of emissions released into the atmosphere. The tests were conducted on March 26-27, 1992 at Compressor Station No. 19 located near Melbourne, in Brevard County, Florida. This compressor station is owned and operated by Florida Gas Transmission Company (an affiliate of Enron).

The tests were conducted to determine the units' compliance status with regard to the Florida Department of Environmental Regulation's Permit No. AC 05-189665.

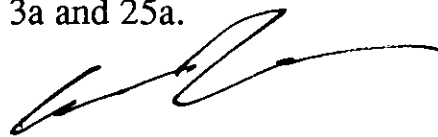
Quantities of nitrogen oxides (NO<sub>x</sub>), carbon monoxide (CO), nonmethane hydrocarbon emissions (VOC), and other combustion products were determined in the exhaust stack of each engine. The tests followed the procedures set forth in the Code of Federal Regulations, Title 40, Part 60, Appendix A, Methods 1, 2, 3, 3a, 4, 7e, 9, 10, 18, 19, 25 and 25a, ASTM D-3246, and the American Gas Association's Carbon Balance Method\*. All field testing was conducted by Cubix Corporation of Austin, Texas. The laboratory analyses for VOC concentrations and total sulfur in the fuel were conducted by Clean Air Engineering of Palatine, Illinois and Southern Petroleum Labs of Houston, Texas, respectively.

This test report has been reviewed and approved for submittal to the FDER by the following representatives:

\*NOTE: Additional test methods (3a, 18, 25a, 19 and carbon balance) were done for comparison purposes. Florida Gas intends to formally request that Methods 3 and 25 be replaced by Methods 3a and 25a.



Florida Gas Transmission Co.



Cubix Corporation

I N T E R O F F I C E   M E M O R A N D U M

**Date:** 04-Aug-1993 12:11 EST  
**From:** William Leffler TAL  
LEFFLER W  
**Dept:** Air Resources Management  
**Tel No:** 904/488-1344 222-3146  
**SUNCOM:** 278-1344 291-9520

**TO:** See Below

**Subject:** Florida GAS Transmission Co Compliance Issues Phone Conf.

I have set up a "call in conference" for today August 4, 1993 at 3:00 eastern daylight saving time.

Possible agenda items:

1. Sufficiency of test notice?
2. Can we rely on the April 12 test reports by CUBIX as demonstrating compliance? Were they reviewed by the Districts?
3. What effect is the PSD requirement of reporting compliance within 180 days of completion?
4. When were the compressors substantially complete?
5. What is the effect of long term operation at fuel consumption rates that exceed those allowed by the construction permits?
6. What is the status of the application to extend the construction permits?
7. What is the status of the applications for operating permits?
8. What is the effect of our failure to take enforcement on the excess fuel consumption indicated in the April 92 test reports?
9. Technical problems with testing procedure... with contractor?
- 10 Participation in Alan Weatehrford's proposed technical resolution conference.

Conference call in Number for suncom is 292-6555  
for non suncom (904)922-6555  
confirmation number is 10g0804

**Distribution:**

<b>TO:</b> Clair Fancy TAL	( FANCY C )
<b>TO:</b> Jim Pennington TAL	( PENNINGTON J )
<b>TO:</b> Mike Harley TAL	( HARLEY M )
<b>TO:</b> Teresa Heron TAL	( HERON T )
<b>TO:</b> Bob Leetch JAX	( LEETCH B @ A1 @ JAX1 )
<b>TO:</b> Shannon Baruch GNSV	( BARUCH S )
<b>TO:</b> Charles Collins ORL	( COLLINS C @ A1 @ ORL1 )
<b>TO:</b> Caroline Shine ORL	( SHINE C @ A1 @ ORL1 )
<b>TO:</b> Thomas Tittle WPB	( TITTLE T )
<b>TO:</b> Isidore Goldman WPB	( GOLDMAN I )
<b>TO:</b> Carolyn Salmon PEN	( SALMON C @ A1 @ PNS1 )
<b>TO:</b> Robert Kriegel PEN	( KRIEGEL R @ A1 @ PNS1 )
<b>TO:</b> Benjamin_m	( BENEFIELD_D @ A1 @ JAX1 )



I N T E R O F F I C E   M E M O R A N D U M

**Date:** 04-Aug-1993 12:11 EST  
**From:** William Leffler TAL  
LEFFLER W  
**Dept:** Air Resources Management  
**Tel No:** 904/488-1344 222-3146  
**SUNCOM:** 278-1344 291-9520

**TO:** See Below

**Subject:** Florida GAS Transmission Co Compliance Issues Phone Conf.

I have set up a "call in conference" for today August 4, 1993 at 3:00 eastern daylight saving time.

Possible agenda items:

1. Sufficiency of test notice?
2. Can we rely on the April 12 test reports by CUBIX as demonstrating compliance? Were they reviewed by the Districts?
3. What effect is the PSD requirement of reporting compliance within 180 days of completion?
4. When were the compressors substantially complete?
5. What is the effect of long term operation at fuel consumption rates that exceed those allowed by the construction permits?
6. What is the status of the application to extend the construction permits?
7. What is the status of the applications for operating permits?
8. What is the effect of our failure to take enforcement on the excess fuel consumption indicated in the April 92 test reports?
9. Technical problems with testing procedure... with contractor?
- 10 Participation in Alan Weatehrford's proposed technical resolution conference.

Conference call in Number for suncom is 292-6555  
for non suncom (904)922-6555  
confirmation number is 10g0804

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<b>TO:</b> Robert Kriegel PEN	( KRIEGEL R @ A1 @ PNS1 )
<b>TO:</b> Benjamin_m	( BENEFIELD_D @ A1 @ JAX1 )

**Table 1**  
**Background Data**

<u>Source Owner/Operator:</u>	<b>Florida Gas Transmission Co.</b> 601 South Lake Destiny Drive Maitland, Florida 32751 (407) 875-5816 TEL (407) 875-5896 FAX Attn: Allan Weatherford
<u>Testing Organization</u>	<b>Cubix Corporation</b> 9225 Lockhart Hwy Austin, Texas 78747 (512) 243-0202 TEL (512) 243-0222 FAX Attn: Lowell Faulkner
<u>Test Participants:</u>	<b>Florida Gas Transmission Co.</b> Allan Weatherford Fred Griffin  <b>FDER</b> Garry Kuberski  <b>Dresser Rand</b> David Anderson  <b>Cubix Corporation</b> Lowell Faulkner Rick Krenzke Joe Rudyk
<u>Test Date:</u>	March 26-27, 1992
<u>Location:</u>	near Melbourne in Brevard County, Florida
<u>Process Description:</u>	2 Dresser Rand compressor engines
<u>Sampling Points:</u>	Exhaust stack of each compressor engine (See Appendix A)

Regulatory Application:

Florida Department of  
Environmental Regulation Permit  
No. AC 05-189665

Required Test Methods:

EPA Method 1 for traverse point layout  
EPA Method 2 for stack gas velocity  
EPA Method 3 for O<sub>2</sub> and CO<sub>2</sub>  
concentrations  
EPA Method 4 for moisture content  
EPA Method 7e for NO<sub>x</sub> concentrations  
EPA Method 9 for opacity observations  
EPA Method 10 for CO concentrations  
EPA Method 25 for VOC concentration  
ASTM D-3246 for indirect measurement  
of SO<sub>2</sub> emissions

Alternate Test Methods:  
(conducted for  
comparison purposes)

EPA Method 3a for CO<sub>2</sub> and O<sub>2</sub>  
concentrations  
Stoichiometric calculation of moisture  
content  
EPA Method 18 for VOC portion of  
THC concentration  
EPA Method 19 for calculation of stack  
flow rate  
EPA Method 25a for THC concentration  
AGA Carbon Balance Method for stack  
flow rate calculation

## SUMMARY OF RESULTS

Two Dresser Rand 412KVSR compressor engines were tested to determine the quantity of emissions vented to the atmosphere. The emission measurements reported herein result from tests conducted on March 26-27, 1992 at Compressor Station No. 19 located near Melbourne, in Brevard County, Florida. The purpose of these tests was to determine the compliance status of these engines with regard to the FDER permit.

The permit required that tests be conducted for NO<sub>x</sub>, O<sub>2</sub>, CO<sub>2</sub>, CO, nonmethane hydrocarbons (i.e. VOC), SO<sub>2</sub>, and opacity. These parameters were measured throughout three 1-hour test runs on each engine while operating at their rated horsepower of full load and full speed.

The results from these three test runs on Engines 1 and 2 are presented in Tables 2 and 3, respectively. These tables include the operating data and ambient conditions for each test run. The measured concentrations of NO<sub>x</sub>, CO, O<sub>2</sub>, CO<sub>2</sub>, VOC, and the stack flow rates are presented in the same units and using the same test methods listed in the permit. The calculated mass emission rates of NO<sub>x</sub>, CO, and VOC are presented in terms of lbs/hr, TPY, and g/hp-hr for comparison with the permit limits.

The sulfur content of the fuel provided an indirect measurement of SO<sub>2</sub> emissions. The SO<sub>2</sub> emission rate is calculated from the total sulfur in the fuel and the measured fuel flow as based on the Florida Gas provided horsepower.

On Engine 1, the average emissions over the three test runs for NO<sub>x</sub> were found to be 7.97 lbs/hr, 34.9 tons/yr, and 1.34 g/hp-hr. Engine 2 NO<sub>x</sub> emissions averaged 4.56 lbs/hr, 19.9 tons/yr, and 0.79 g/hp-hr. By comparison, permit limits are 11.0 lbs/hr, 48.3 tons/yr, and 2.0 g/hp-hr per engine. The tons/yr emission rates are based on 8760 hrs/year operation of the engines.

CO emissions averaged 11.9 lbs/hr, 52.3 tons/yr, and 2.0 g/hp-hr on Engine 1 and 11.8 lbs/hr, 51.7 tons/yr, and 2.06 g/hp-hr. CO emissions are limited by the permit to 15.4 lbs/hr, 67.6 tons/yr, and 2.8 g/hp-hr on each engine.

The total sulfur content of the fuel was determined via laboratory analysis by Southern Petroleum Labs of Houston, Texas. The result of that analysis is contained in Appendix H and show that the fuel contained 0.107 grains/100 DSCF. The permit limits the sulfur content of the fuel to 10 grains/100 DSCF. The mass emission rates of SO<sub>2</sub> presented in Tables 2 and 3 were calculated from the measured fuel flow to the engines assuming that all sulfur in the fuel was oxidized to SO<sub>2</sub>. The SO<sub>2</sub> emission rate based on this calculation averaged 0.0026 lbs/hr or 0.011 tons/yr on Engine 1 and 0.0031 lbs/hr and 0.014 tons/yr on Engine 2. The permit limits for SO<sub>2</sub> mass emissions are 0.51 lbs/hr and 2.2 tons/yr.

Nonmethane hydrocarbon (i.e. VOC) concentrations were measured as required by the permit using EPA Method 25. Tables 2 and 3 contain the results of those measurements. The average VOC emissions using Method 25 on Engine 1 were 13.5 lbs/hr, 59.2 tons/yr, and 2.27 g/hp-hr. The laboratory results for the Method 25 analyses contained in Appendix A note that a laboratory leak on the analysis of the sample from test run C-2 could have biased that number high. If that measurement is not included in the average emissions, Engine 1 emissions averaged 7.85 lbs/hr, 34.4 tons/yr, and 1.32 g/hp-hr. Engine 2 VOC emissions averaged 6.05 lbs/hr, 26.5 tons/yr, and 1.05 g/hp-hr over the three test runs. The permit limits nonmethane hydrocarbon emissions to 9.4 lbs/hr, 41.0 tons/yr, and 1.7 g/hp-hr.

It is Cubix's belief that the applicability of using EPA Method 25 on this type of source is questionable. Method 25 results are affected by CO<sub>2</sub> and moisture interferences, both of which are present in percent levels in engine exhaust. These interferences would be expected to cause a high bias of the VOC concentration measurements. Even under ideal circumstances (i.e. measurements made from a matrix of air containing little or no CO<sub>2</sub> or moisture), the minimum detection limit of this method is 50 ppmv as compared to a minimum detection limit of <1.0 ppmv using other EPA test methods. For this reason, Cubix chose to also conduct VOC testing on this source using alternate, more appropriate methods.

Appendix I contains the results of these engine tests using alternate test methods. The alternate methods provided for a continuous measurement of total hydrocarbon concentrations (THC) using EPA Method 25a. The nonmethane portion of the THC was measured periodically during each test run using an on-site gas chromatograph as per EPA Method 18.

Examination of the data in Appendix I shows that the VOC emissions using the alternate methods averaged 1.61 lbs/hr (7.03 tons/yr and 0.27 g/hp-hr) on Engine 1. Engine 2 average VOC emissions were 2.29 lbs/hr, 10.1 tons/yr, and 0.40 g/hp-hr. When compared with the data obtained from Method 25, one can see that the CO<sub>2</sub> and moisture interferences may have biased the VOC concentrations high. In addition, the alternate methods are much less labor intensive, which eliminates a lot of the possibility of human error from the field or lab personnel.

Other alternate methods test results presented in Appendix I include the use of EPA Method 3a for O<sub>2</sub> and CO<sub>2</sub> concentrations rather than the Orsat procedure of EPA Method 3. Since turbulent, pulsating, engine exhaust can sometimes produce questionable flow rate results using a pitot tube, the exhaust flow rates were calculated stoichiometrically using two methods: (1) EPA Method 19 F-factors and (2) American Gas Association's Carbon Balance Method. Appendix I contains data that compares the flow rate results using these methods with those using the pitot tube traverse techniques of EPA Methods 1-4. The moisture content was also calculated stoichiometrically and compared with that obtained using EPA Method 4.

Appendix I shows that the instrumental techniques of EPA Method 3a provide more precision in measuring O<sub>2</sub> and CO<sub>2</sub> concentrations than the Orsat procedures of Method 3. When the proper analyzer range is used, EPA Method 3a provides a precision of tenfold that of EPA Method 3, even under the best of circumstances (i.e. no human error in performing Orsat). In addition, the *Quality Assurance* section of this report shows that EPA Method 3a results can be directly traced to various QA procedures including certified calibration gases and instrument linearity and interference tests. EPA Method 3 provides for no quality assurance procedures to ensure the accuracy of the results.

Data showing the use of stoichiometric calculations for determination of stack flow rate (i.e. F-factors and carbon balance) as well as for the stack moisture content included in Appendix I demonstrates that alternate methods are in agreement with the pitot tube traverse technique. During all three test runs on both engines, the moisture content obtained from stoichiometric calculations showed agreement within 10% of that obtained using EPA Method 4. The flow rate determination using F-factors and carbon balance agreed with the pitot tube measurements within 10%, averaged over the three test runs on Engine 2. The agreement on Engine 1 was poor, indicating a faulty fuel flow meter as can be seen from a comparison of the fuel consumption for both engines at the same loads.

Cubix's purpose in performing the additional testing on this unit in order to provide the data included in Appendix I is threefold:

(1) The unofficial VOC data provides alternate results to consider with regard to the compliance status of the unit. As stated earlier, Cubix believes that the data obtained from the alternate methods is more accurate than that obtained from the permit required test method.

(2) It is hoped that the data included in Appendix I can be used to allow for alternate test methods to be used on future emission tests on similar sources.

(3) The stoichiometric flow rate data included in Appendix I helps to verify the reasonableness of the results obtained from the pitot tube measurements of the exhaust flow.

Examples of any calculations necessary for presentation of the results of this section of the report or the unofficial data contained in Appendix I are available in Appendix B of this report. Field data sheets and chain of custody records is presented in Appendix A as is the Method 25 laboratory analysis results. The strip chart records on which the instrumental analyses were recorded are provided in Appendix E and the chromatograms used for the Method 18 analyses can be found in Appendix F.

Opacity observation results and the certification for the technician performing the visible emission readings are contained in Appendix G. The permit stipulated that visible emissions shall not exceed 10%. No opacity was observed throughout the three 1-hour tests on both engines.

**TABLE 2  
ENGINE 1  
SUMMARY OF RESULTS**

<b>Operator/Plant</b>	Florida Gas Melbourne Compressor Station
<b>Location</b>	Brevard County, Florida
<b>Source</b>	Dresser-Rand Compressor Engine
<b>Technicians</b>	RK,LF,JR

Test Run No.	C-1	C-2	C-3
Engine ID No.	1	1	1
Date	3/26/92	3/26/92	3/26/92
Start Time	08:36	09:45	10:51
Stop Time	09:36	10:45	11:51
<b>Engine/Compressor Operation</b>			
Engine Speed (rpm)	361	361	361
Ignition Timing (°BTDC)	13	13	13
Air Manifold Pressure (psig)	10.1	10.2	10.1
Air Manifold Temperature (°F)	130	131	130
Fuel Flow (SCFH)	16730	16730	16730
Fuel Manifold Pressure (psig)	32.8	32.8	32.8
Fuel Manifold Temperature (°F)	61	61	61
Pre-Combustion Chamber Pressure (psig)	20.4	20.3	20.3
Post Turbo Temperature (°F)	714	713	717
Turbo (rpm x 100)	116/167	166/168	168/167
After Cooler Water Temperature (°F)	129	129	n.a.
Pockets Open	17	17	17
Suction Pressure (psig)	700	694	698
Suction Temperature (°F)	59	67	66
Discharge Pressure (psig)	952	950	951
Discharge Temperature (°F)	114	113	111
Engine Load (BHP)	2708	2708	2708
Torque (%)	101	101	101
<b>Ambient Conditions</b>			
Atmospheric Pressure (in. Hg)	29.96	29.99	29.99
Temperature (°F) : Dry bulb	69	74	81
(°F) Wet bulb	63	65	70
Humidity (lb/lb air)	0.0107	0.0109	0.0128
<b>Measured Emissions</b>			
NOx (ppmv)	136	141	147
CO (ppmv)	342	345	355
O2 via EPA Method 3 (vol %)	12.0	12.0	12.0
CO2 via EPA Method 3 (vol %)	5.0	5.0	5.0
VOC via EPA Method 25 (ppmv)	433.4	1267.5	366.2
SO2 in fuel (grains/100 DSCF)	0.107	0.107	0.107
<b>Stack Volumetric Flow Rates</b>			
via Pitot Tube (SCFH, dry)	4.69E+05	4.72E+05	4.76E+05
<b>Calculated Emission Rates (via pitot tube)</b>			
NOx (lbs/hr)	7.62	7.95	8.35
CO (lbs/hr)	11.7	11.8	12.3
VOC (lbs/hr)	8.45	24.85	7.24
SO2 (lbs/hr)	0.0026	0.0026	0.0026
NOx (tons/yr)	33.4	34.8	36.6
CO (tons/yr)	51.1	51.8	53.8
VOC (tons/yr)	37.0	108.8	31.7
SO2 (tons/yr)	0.011	0.011	0.011
NOx (g/hp-hr)	1.28	1.33	1.40
CO (g/hp-hr)	1.96	1.98	2.06
VOC (g/hp-hr)	1.42	4.17	1.21



**TABLE 3  
ENGINE 2  
SUMMARY OF RESULTS**

<b>Operator/Plant</b>	Florida Gas Melbourne Compressor Station
<b>Location</b>	Brevard County, Florida
<b>Source</b>	Dresser-Rand Compressor Engine
<b>Technicians</b>	RK,LF,JR

<b>Test Run No.</b>	<b>C-4</b>	<b>C-5</b>	<b>C-6</b>
Engine ID No.	2	2	2
Date	3/27/92	3/27/92	3/27/92
Start Time	10:23	11:28	12:34
Stop Time	11:23	12:28	13:34
<b>Engine/Compressor Operation</b>			
Engine Speed (rpm)	360	360	361
Ignition Timing (°BTDC)	14	13	13
Air Manifold Pressure (psig)	10.6	10.4	10.4
Air Manifold Temperature (°F)	129	130	130
Fuel Flow (SCFH)	20639	20578	20490
Fuel Manifold Pressure (psig)	34.4	33	33
Fuel Manifold Temperature (°F)	63	63	64
Pre-Combustion Chamber Pressure (psig)	21.2	21.2	21.2
Post Turbo Temperature (°F)	708	709	708
Turbo (rpm x 100)	169/171	170/171	170/170
After Cooler Water Temperature (°F)	123	126	123
Pockets Open	17	17	17
Suction Pressure (psig)	700	698	695
Suction Temperature (°F)	66	66	66
Discharge Pressure (psig)	941	941	945
Discharge Temperature (°F)	109	106	115
Engine Load (BHP)	2617	2625	2594
Torque (%)	102	102	101
<b>Ambient Conditions</b>			
Atmospheric Pressure (in. Hg)	30.11	30.12	30.10
Temperature (°F) :			
Dry bulb	77	81	81
Wet bulb	61	64	63
Humidity (lb/lb air)	0.0075	0.0085	0.0078
<b>Measured Emissions</b>			
NOx (ppmv)	66	79	92
CO (ppmv)	334	340	339
O2 via EPA Method 3 (vol %)	12.5	12.5	12.5
CO2 via EPA Method 3 (vol %)	5.0	4.8	4.8
VOC via EPA Method 25 (ppmv)	261.1	317.5	329.5
SO2 in fuel (grains/100 DSCF)	0.107	0.107	0.107
<b>Stack Volumetric Flow Rates</b>			
via Pitot Tube (SCFH, dry)	4.82E+05	4.74E+05	4.88E+05
<b>Calculated Emission Rates (via pitot tube)</b>			
NOx (lbs/hr)	3.80	4.50	5.37
CO (lbs/hr)	11.7	11.7	12.0
VOC (lbs/hr)	5.22	6.25	6.68
SO2 (lbs/hr)	0.0032	0.0031	0.0031
NOx (tons/yr)	16.6	19.7	23.5
CO (tons/yr)	51.2	51.3	52.7
VOC (tons/yr)	22.9	27.4	29.3
SO2 (tons/yr)	0.014	0.014	0.014
NOx (g/hp-hr)	0.66	0.78	0.94
CO (g/hp-hr)	2.03	2.03	2.11
VOC (g/hp-hr)	0.91	1.08	1.17

## PROCESS DESCRIPTION

Florida Gas Transmission Co. owns and operates Compressor Station No. 19 located near Melbourne, Florida. This plant uses engines to compress natural gas to allow for transportation in the main pipeline system. This compressor station is a part of a system developed by Florida Gas Transmission Company to allow the transport of natural gas from reserves in Texas to the Florida market.

The engines tested are identical Dresser Rand 412KVSR compressor engines. The serial numbers for Engines 1 and 2 are 229AP and 228AP, respectively. The engines are rated at 2600 BHP. They are lean burn, high air/fuel ratio engines including a precombustion chamber on each cylinder, main chamber mixture regulation, and a variable timing spark control responsive to speed, torque, and air temperature.

The engine emissions are vented to the atmosphere through 23.5" ID exhaust pipes on each at approximately 45 feet above grade. Two sample ports were installed in a straight horizontal section of each exhaust pipe between the engine and the silencer. The ports met EPA Method 1 criteria with regard to location. A field diagram of the sampling location can be found in Appendix A.

## ANALYTICAL TECHNIQUE

The sampling and analysis procedures used during these tests conform in principle with the methods outlined in the Code of Federal Regulations, Title 40, Part 60, Appendix A, Methods 1, 2, 3, 3a, 4, 7e, 9, 10, 18, 19, 25, and 25a, ASTM D-3246, and AGA's carbon balance method for flow rate measurement. Table 4 provides a description of the analyzers used for the instrumental portion of the tests.

Figure 1 depicts the sample system used for the tests. A stainless steel probe was inserted into the sample port of the stack. The gas sample was continuously pulled through the probe and transported via 3/8 inch heat-traced Teflon® tubing to the mobile laboratory located at ground level. To prevent the possibility of condensation of heavier hydrocarbons, the sample was then delivered to the THC analyzer and gas chromatograph portion of the sample manifold via a stainless steel/Teflon® diaphragm pump through more heat-traced sample line (i.e. wet sample). The remaining sample then passed through a stainless steel minimum-contact condenser designed to dry it. The dry sample returned to the sample manifold. From the manifold, the sample was partitioned to the NO<sub>x</sub>, CO, O<sub>2</sub>, and CO<sub>2</sub> analyzers through glass and stainless steel rotameters that controlled the flow rate of the sample.

Figure 1 shows that the sample system was also equipped with a separate path through which a calibration gas could be delivered to the probe and back through the entire sampling system. This allowed for convenient performance of system bias checks as required by the testing methods.

All instruments were housed in an air conditioned trailer-mounted mobile laboratory. Gaseous calibration standards were provided in aluminum cylinders with the concentrations certified by the vendor. EPA Protocol No. 1 was used to determine the cylinder concentrations where applicable (i.e. NO<sub>x</sub> calibration gases).

All data from the continuous monitoring instruments were recorded on two synchronized 3-pen strip chart recorders (Soltec Model 1243). These recorders were operated at a chart speed of 30 centimeters/hour, recording over a 25-centimeter width. Strip chart records can be found in Appendix E of this report.

EPA Method 1 was used to determine the velocity traverse point locations. The stack diagram of Appendix A shows that the sample ports did meet the location criteria set forth by the method. The sample ports were located approximately 5 diameters downstream and 53 diameters upstream of the nearest flow disturbances.

EPA Method 2 was used to measure the stack gas velocity. A pitot tube and inclined manometer were used to measure the head pressure at each of sixteen traverse points. The stack temperature was determined with a K-type thermocouple and digital thermometer. Cubix checked for cyclonic flow during the first test run on each engine and found that none existed.

The stack gas analyses for CO<sub>2</sub> and O<sub>2</sub> concentrations were performed in accordance with procedures set forth in EPA Method 3. An Orsat device was used on a bag sample collected throughout each test run. Instrumental analyses (NDIR) as per EPA Method 3a were also used for O<sub>2</sub> and CO<sub>2</sub> concentrations due to the greater accuracy and precision provided by the instruments. The CO<sub>2</sub> analyzer was based on the principle of infrared absorption; and, the O<sub>2</sub> analyzer operated on a paramagnetic cell. The data presented in *Summary of Results* contains the O<sub>2</sub> and CO<sub>2</sub> concentrations obtained from EPA Method 3. Appendix I makes use of the data obtained from EPA Method 3a.

EPA Method 4 was used to measure the moisture content of the stack during each test run. An impinger train was used in conjunction with a calibrated dry gas meter. The sample used for the moisture determination was taken from the heat traced-line upstream of the condensor (see *Figure 1*). The moisture content was also estimated stoichiometrically using the combustion moisture, excess air dilution, and ambient humidity in the combustion air. The velocity template in Appendix I shows that the agreement was greater than 90% between stack moisture measurement methods. All calculations involved in the *Summary of Results* make use of the moisture measurements obtained from EPA Method 4.

Means, in addition to EPA Methods 1-4, were also employed to obtain the stack gas flow rate. The F-factor calculations of EPA Method 19 provided results that were approximately 10% less than those obtained by the pitot tube measurement. On Engine 2, AGA's carbon balance technique yielded results approximately 15% lower than those of EPA Methods 1-4. Both of these methods use stoichiometric relationships based

on the estimated fuel flow, fuel composition, and excess air concentration for calculation of the stack flow rates. The stoichiometric techniques used on Engine 1, yielded results over 30% lower than the pitot tube results. Comparison of the fuel consumption of the identical engines at equal loads show that the poor agreement between flow rate measurement techniques on Engine 1 can be attributed to a faulty fuel meter. The *Summary of Results* uses the pitot tube values in all calculations to be consistent with the permit provisions. However, the alternate methods provided for a check of the pitot tube traverse results.

EPA Method 7e was used to determine concentrations of NO<sub>x</sub>. A chemiluminescence cell analyzer was used. The NO<sub>x</sub> mass emission rates were calculated as if all the NO<sub>x</sub> were in the form of NO<sub>2</sub>. This approach corresponds to EPA's convention. However, it tends to overestimate the actual stack NO<sub>x</sub> mass emission rates, since the majority of the NO<sub>x</sub> is in the form of NO which is less dense (i.e. lbs of emissions per ppmv concentration) than the NO<sub>2</sub> form of NO<sub>x</sub>. This gives a worst case scenario of NO<sub>x</sub> emissions.

Opacity was determined via EPA Method 9. A one-hour opacity test run was performed concurrently with each gaseous compliance test run. The observer was certified with EPA in Florida. Appendix G provides the observer's field data sheets as well as Method 9 certification documentation.

CO emission concentrations were quantified in accordance with procedures set forth in EPA Method 10. A continuous nondispersive infrared (NDIR) analyzer was used for this purpose. This analyzer was equipped with a gas correlation filter which also removes any interference from CO<sub>2</sub>, or other combustion products.

The non-methane portion of the hydrocarbon emissions (i.e. VOC) were determined using EPA Method 25 as required by the permit. Clean Air Engineering of Palatine, Illinois provided the sample system apparatus for Cubix's sample collection. A Clean Air Engineering Model 2610 instrument was used for the sample collection.

A gaseous sample was pulled under a vacuum through a heated probe and filter to a trap/tank assembly. The trap was immersed in dry ice to remove moisture and heavier hydrocarbons. The remaining sample was then collected in the tank. The tank started with a vacuum of approximately 30 in. Hg and the sample rate was set such that the vacuum was nearly depleted at the end of each one-hour test run. Each one-hour

test run coincided with the other gaseous analyses. The field data sheets involved with the sample collection of this measurement are included in Appendix A. Following sample collection, the tanks and traps were packed in dry ice and shipped to Clean Air Engineering where the laboratory analyses for nonmethane hydrocarbon concentrations were performed. The data presented in *Summary of Results* reflects the VOC measurements taken using this technique.

VOC concentrations were also quantified during each test run using EPA Methods 25a and 18. Cubix feels that these test methods provide more accurate results on this type of source than does Method 25. The unofficial data contained in Appendix I summarizes the results obtained using these alternate methods.

Total hydrocarbon concentrations were determined continuously throughout each test run using an flame ionization detector (FID). This instrument was calibrated before and after each test run using methane standards of a known concentration. Therefore, the response of this instrument is based on methane equivalents.

During each test run, a minimum of two shots were taken on a gas chromatograph as per the procedures of EPA Method 18. The chromatograms contained in Appendix F show that the methane concentration of the THC was separated on the unit to allow for the determination of the VOC portion of the THC. A Hewlett Packard 5890 gas chromatograph equipped with a flame ionization detector and a 1cc sample loop was operated with a temperature program of 40°C for 1 min. and an increase of 15°C per minute until 150°C was reached. The Chrompack PoraPlot Q capillary column head pressure was maintained at 8 psi. The hydrogen and air flows to the detector were maintained at 10 psi and 20 psi respectively. This instrument was calibrated on methane standards before and after each test run.

One fuel sample was taken at this compressor station and analyzed via ASTM D-3246 to determine the total sulfur content of the fuel. By assuming that all of the sulfur in the fuel was oxidized to SO<sub>2</sub>, the SO<sub>2</sub> mass emission rate can be calculated from the fuel flow to the engine. The fuel flow to the engine was estimated based on the horsepower value provided by Florida Gas, the heating value of the fuel, and an assumed heat efficiency (i.e. BTU/hp-hr) for an engine of this type. The fuel analysis was conducted by Southern Petroleum Labs of Houston, Texas and a copy of that report is contained in Appendix H.

Cubix personnel collected ambient absolute pressure, temperature and humidity data. A sling psychrometer was used to determine temperature and humidity conditions. An aircraft-type aneroid barometer (altimeter) was used to measure absolute atmospheric pressure.

During the tests, the engine and compressor operational data was collected by Florida Gas personnel. Key operational data collected include compressor discharge pressures, compressor suction pressures, engine manifold pressure, engine speed, timing, and horsepower. Florida Gas also provided a recent fuel composition analysis to allow for the calculation of the heating values and F-factors.

**TABLE 4**  
**ANALYTICAL INSTRUMENTATION**

<u>Parameter</u>	<u>Model and Manufacturer</u>	<u>Common Use Ranges</u>	<u>Sensitivity</u>	<u>Response Time (sec.)</u>	<u>Detection Principle</u>
NO <sub>x</sub>	TECO 10S	0-10 ppm 0-100 ppm 0-200 ppm 0-500 ppm 0-1,000 ppm 0-5,000 ppm	0.1ppm	1.7	Thermal reduction of NO <sub>2</sub> to NO. Chemiluminescence of reaction of NO with O <sub>3</sub> . Detection by PMT. Inherently linear for listed ranges.
CO	TECO 48	0-10 ppm 0-20 ppm 0-50 ppm 0-100 ppm 0-200 ppm 0-500 ppm 0-1000 ppm	0.1ppm	10	Infrared absorption, gas filter correlation detector, micro-processor based linearization.
CO <sub>2</sub>	Servomex 1410 B	0-4% 0-20%	0.02%	30	Infrared absorption, analog linearization.
O <sub>2</sub>	Servomex 1420 B	0-10% 0-25 %	0.1%	15	Paramagnetic cell, inherently linear.
THC	JUM Model 5-100	0-10, 0-100, 0-1000, 0-10000 0-100000 ppm	0.2 ppm	5.0	Flame ionization of hydrocarbons inherently linear over 2 orders of magnitude.
VOC	HP 5890A	0-10, 0-100 ppm	0.5 ppm	na	Flame ionization of hydrocarbons inherently linear over 2 orders of magnitude.

**NOTE:** Higher ranges available by sample dilution.  
Other ranges available via signal attenuation.





## QUALITY ASSURANCE ACTIVITIES

A number of quality assurance activities were undertaken before, during, and after this testing project. This section of the report combined with the documentation in Appendices C and D describe each of those activities.

Each instrument's response was checked and adjusted in the field prior to the collection of data via multi-point calibration. The instrument's linearity was checked by first adjusting the its zero and span responses to zero (nitrogen) and an upscale calibration gas in the range of the expected concentrations. The instrument response was then challenged with other calibration gases of known concentration and accepted as being linear if the response of the other calibration gases agreed within  $\pm 2$  percent of range of the predicted values. (The response of the infrared absorption type CO and CO<sub>2</sub> analyzers is electronically linearized.). The strip chart excerpts that present the results of the multi-point linearity test are provided in Appendix C.

Before and after each test run, the analyzers were checked for zero and span drift. This allowed each test run to be bracketed by calibrations and documents the precision of the data just collected. The criterion for acceptable data is that the instrument drift is no more than 2 percent of the full scale response. The quality assurance worksheets in Appendix E summarize all multipoint calibration checks and zero to span checks performed during the tests. These worksheets (as prepared from the strip chart records of Appendix E) show that no drifts in excess of 2 percent existed.

Interference response tests on the instruments were conducted by the instrument vendors and Cubix Corporation on the NO<sub>x</sub>, CO, CO<sub>2</sub>, and O<sub>2</sub> analyzers. The sum of the interference responses for H<sub>2</sub>O, CO, SO<sub>2</sub>, CO<sub>2</sub> and O<sub>2</sub> (as appropriate for each analyzer) are less than 2 percent of the applicable full scale span value. The instruments used for the tests meet the performance specifications for EPA Methods 3a, 7e, and 10. The results of the interference tests are available in Appendix C of this report.

The residence time of the sampling and measurement system was

estimated using the pump flow rate and the sampling system volume. The pump's rated flow is 0.8 SCFM at 5 psig. The sampling system volume is 0.13 scf. Therefore, the sample residence time is approximately 10 seconds.

The NO<sub>x</sub> and O<sub>2</sub> sampling and analysis system was checked for response time per the procedures outlined in EPA's Method 20. The average NO<sub>x</sub> analyzer's response times were 0.61 minutes upscale and 0.65 minutes downscale. The O<sub>2</sub> analyzer's response times were 0.76 minutes (46 seconds) upscale and 0.88 minutes (53 seconds) downscale. The results of these response time tests are contained in Appendix C.

The sampling systems were leak checked by demonstrating that a vacuum greater than 10" Hg (21 in. Hg actual) could be held for at least 1 minute with a decline of less than 1" Hg. A leak test was conducted after the sample system was set up and before the system was dismantled (i.e. after testing was completed). This test was conducted to ensure that ambient air had not diluted the sample. Any leakage detected prior to the tests was repaired and another leak check conducted before testing commenced. No leaks were found during the post test leak checks.

The moisture train and Method 25 sample systems were leak checked independently of the gaseous sample system before and after each individual test run. These leak checks were performed in accordance with EPA Methods 4 and 25 to ensure that the sample was not diluted by ambient air. No leaks were detected.

The absence of leaks in the sampling system was also verified by a system bias check. The sampling system's integrity was tested by comparing the responses of the NO<sub>x</sub> analyzer to a calibration gas introduced via two paths. The first path was into the analyzer via the zero/span calibration manifold. The second path was to introduce a calibration gas into the sample system at the sample probe. Any difference in the instrument responses by these two methods was attributed to sampling system bias or leakage. NO<sub>x</sub> was used for this bias check because it is the most reactive of the compounds measured. The bias check was also conducted using methane standards on the THC analyzer. The criteria for acceptance is agreement within 2% of the full scale range of the analyzer. Examination of the strip chart excerpts and Instrumental Analysis Quality Assurance Data worksheet in Appendix C show that the analyzer response via both sample paths agreed within 2% in all cases.

The efficiency of the NO<sub>2</sub> to NO converter in the NO<sub>x</sub> analyzer was checked by having the analyzer sample a mixture of NO in N<sub>2</sub> standard gas and zero air from a Tedlar® bag. When this bag is mixed and exposed to sunlight, the NO is oxidized to NO<sub>2</sub> over approximately a 30-minute period. If the NO<sub>x</sub> instrument's converter is 100% efficient, then the NO<sub>x</sub> response does not decrease as the NO in the bag is converted to NO<sub>2</sub>. The criterion for acceptability is a demonstrated NO<sub>x</sub> converter efficiency greater than 90%. The strip chart excerpts that demonstrate the converter efficiency test are available in Appendix C. The above mentioned quality assurance worksheet of Appendix C also summarizes the results of the converter efficiency test.

The control gases used to calibrate the instruments were analyzed and certified by the compressed gas vendors to  $\pm 1\%$  accuracy for NO<sub>x</sub> and O<sub>2</sub>, and to  $\pm 2\%$  accuracy for the remaining gases. EPA Protocol No. 1 was used, where applicable (i.e. NO<sub>x</sub> gases), to assign the concentration values traceable to the National Bureau of Standards, Standard Reference Materials (SRM's). The gas calibration sheets as prepared by the vendor are contained in Appendix D.

The pitot tube tips used during the testing were visually inspected to ensure that they met the criteria of EPA Method 2. The pitot tubes were also wind tunnel tested and the results of those tests are contained in Appendix D. The pitot tube lines were leak checked in the field each time connection to the manometer was made in accordance with EPA Method 2 guidelines.

The dry gas meter used for the moisture train was calibrated prior to testing in accordance with EPA Method 4. A standard dry gas meter traceable to NIST was used for this calibration. Calibration certification documentation of the dry gas meter can be found in Appendix D.

Appendix D also contains calibration data on the altimeter and digital thermometer used during this testing.

The observer for the opacity measurements was certified in Florida. The certification for the observer can be found in Appendix G.

Two Method 25 audit samples were provided by EPA at this site. These audit samples were collected using the same equipment and techniques used during this test. The laboratory analysis of these audits were conducted concurrently with the sample analyses. The results of the audit samples are included in Appendix C.

Cubix collected and reported the enclosed test data in accordance with the procedures and quality assurance activities described in this test report. Cubix makes no warranty as to the suitability of the test methods. Cubix also assumes no liability relating to the interpretation and use of the test data.

**APPENDIX A:  
FIELD DATA SHEETS**

SIGN IN SHEET

JOB NAME: FLORIDA Coves

DATE: 3 / 26 / 92

LOCATION: MELBOURNE

PERMIT # AV05-189665

SOURCE(S): Dresser Road Engines (2)

PARTICIPANTS: Cubix Corporation

F&T

Dressed

F&R

PLEASE PRINT

NAME:

AFFILIATION:

PHONE NUMBER:

LAWRENCE FALKNER

CUBIX

512 243 0202

David Anderson

Dresser-Rand

(607) 937-2128

RICK J. KRENZKE

Cubix CORP.

512-243-0202

Joe Rudyk

" "

" "

GARRY KUBERSKI

FLORIDA DER.

407-894-7555

ALLAN Weatherford

F&T

Fred Griffin

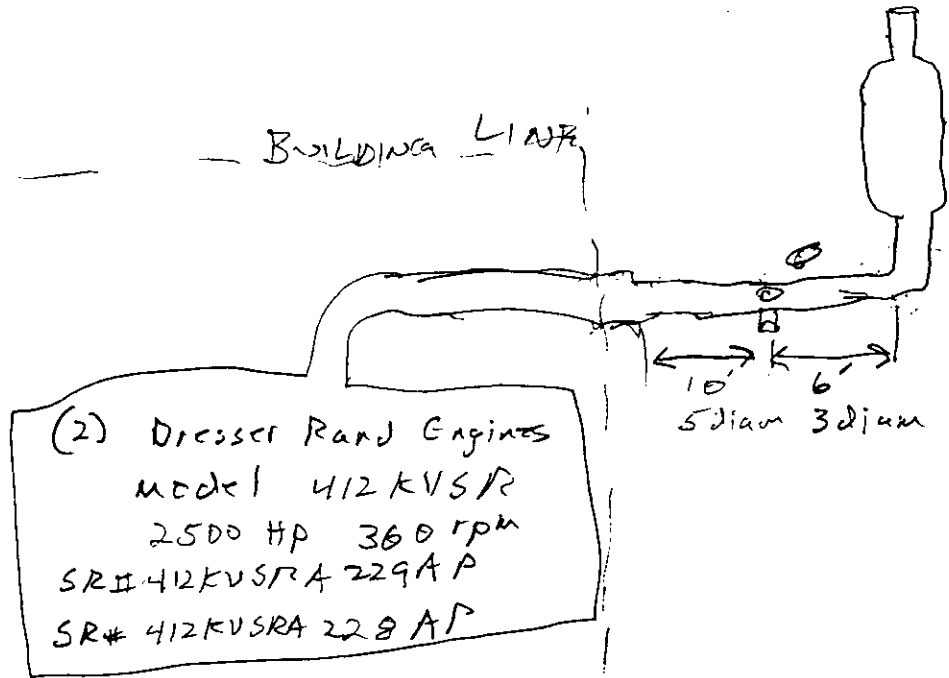
F&T

# Circular Stack Sampling Traverse Point Layout (EPA Method 1)

Date: 2-26-92  
 Plant: EGT / McLain's Inc  
 Source: 2 Dresser Rand Engines  
 Technician(s): LFRK SR

Port + Stack ID: 31 1/2 in.  
 Port Extension 8 in.  
 Stack ID: 23 1/2 in.  
 Stack Area 3.012 ft<sup>2</sup>  
 Total Req'd Traverse Pts. 16  
 No. of Traverse Pts. 8 /diam.  
 No. of Traverse Pts. 8 /port

**Stack Diagram** (Side View showing major unit components, dimensions and nearest upstream & downstream flow disturbances)



Traverse Point Number	Length Factor (% of diameter)				Distance from Reference Point (inches)
	Number of traverse pts./diameter				
	4	6	8	12	
1	6.7	4.4	3.2	2.1	<u>0.75 = 1.0</u>
2	25.0	14.6	10.5	8.2	<u>2.55</u>
3	75.0	29.6	19.4	11.8	<u>4.6</u>
4	93.3	70.4	32.3	17.7	<u>7.6</u>
5		85.4	67.7	25.0	<u>15.9</u>
6		95.6	80.6	35.6	<u>18.9</u>
7			89.5	64.4	<u>21.0</u>
8			96.8	75.0	<u>22.7 ← 22.5</u>
9				82.3	_____
10				88.2	_____
11				93.3	_____
12				97.9	_____



# MOISTURE AND VELOCITY FIELD DATA SHEETS

st. #19

Date: 3-26-92 Dry Gas Meter ID: Anderson # 12863061  
 Plant/Operator: FGT/Melbourne St. Dry Gas Meter Factor: .9904 (Kd)  
 Source: Dresser 412 KUSR Recip Unit # Pitot Tube #/Type: #107 S-type  
 Technicians: RK, LF, JR Pitot Tube Factor: .84 (Kp)  
 Atm. Pres. 29.96 in. Hg(Pb) Static Pres. + 2.0 in. H<sub>2</sub>O(Pg)  
 Test Run # C-1 Average Stack Temp. 652 °F(Ts)

Pre-test Leak check	Flow	Impinger #	Contents	Initial Weight	Final Weight
<u>OK</u>	<u>0</u> ft.3/min at <u>23</u> in. Hg Vacuum	1	<u>H<sub>2</sub>O</u>	<u>608.4</u>	<u>659.4</u>
		2	<u>H<sub>2</sub>O</u>	<u>608.6</u>	<u>594.4</u>
Post-test Leak check	<u>0</u> ft.3/min at <u>26</u> in. Hg Vacuum	3	<u>MT</u>	<u>459.7</u>	<u>462.1</u>
<u>OK</u>		4	<u>SG</u>	<u>778.4</u>	<u>786.4</u>
		5			
		6			
		Totals	<del>XXXXXXXXXX</del>		

## Moisture Train

	Initial	Final
Time:	<u>0837</u>	<u>936</u>
Meter Reading (ft <sup>3</sup> or L)	<u>913.010</u>	<u>938.500</u>
Meter Temp. (°F)	<u>72</u>	<u>134</u>
Sample Box #		
O <sub>2</sub> %		<u>13.0</u>
CO <sub>2</sub> %		<u>5.0</u>

## Pitot Tube Traverse/Stack Temp./Angle

Traverse Pt.	Bottom			Side		
	ΔP (" H <sub>2</sub> O)	°F	β	ΔP (" H <sub>2</sub> O)	°F	β
1	<u>1.1</u>			<u>1.5</u>		
2	<u>1.3</u>			<u>1.5</u>		
3	<u>1.4</u>			<u>1.6</u>		
4	<u>1.3</u>			<u>1.6</u>		
5	<u>1.5</u>			<u>1.5</u>		
6	<u>1.5</u>			<u>1.5</u>		
7	<u>1.5</u>			<u>1.6</u>		
8	<u>1.4</u>			<u>1.6</u>		
9						
10						
11						
12						

↑ Onsite Results ↑

# MOISTURE AND VELOCITY FIELD DATA SHEETS

Date: 3-26-92  
 Plant/Operator: EGT/Melbourne  
 Source: Durom 412 KUSR #1  
 Technicians: RK, LF, JR  
 Atm. Pres. 29.99 in.Hg(Pb)  
 Test Run # C-2

Dry Gas Meter ID: Anderson # 12863061  
 Dry Gas Meter Factor: .9904 (Kd)  
 Pitot Tube #/Type: #107 S-type  
 Pitot Tube Factor: .84 (Kp)  
 Static Pres. +1.8 in.H2O(Pg)  
 Average Stack Temp. 662 °F(Ts)

Pre-test Leak check	ft.3/min at in. Hg Vacuum	Impinger #	Contents	Initial Weight	Final Weight
<u>OK</u>	<u>0</u> <u>25</u>	1	H <sub>2</sub> O	659.4	692.7
<u>OK</u>	<u>0</u> <u>24</u>	2	H <sub>2</sub> O	594.4	597.8
		3	MT	462.1	463.3
		4	SG	786.4	792.6
		5			
		6			
		Totals	<del>XXXXXXXXXX</del>		

### Moisture Train

	Initial	Final
Time:	<u>955</u>	<u>1040</u>
Meter Reading (ft <sup>3</sup> or L)	<u>24035</u>	<u>5961880</u>
Meter Temp. (°F)	<u>8.5</u>	<u>121</u>
Sample Box #	<u>TR 730R</u>	
O <sub>2</sub> %	<u>12.0</u>	
CO <sub>2</sub> %	<u>5.0</u>	

### Pitot Tube Traverse/Stack Temp./Angle

Traverse Pt.	ΔP (" H <sub>2</sub> O)	°F	B	ΔP (" H <sub>2</sub> O)	°F	B
1	<u>1.6</u>			<u>1.3</u>		
2	<u>1.6</u>			<u>1.5</u>		
3	<u>1.6</u>			<u>1.4</u>		
4	<u>1.4</u>			<u>1.4</u>		
5	<u>1.6</u>			<u>1.5</u>		
6	<u>1.7</u>			<u>1.5</u>		
7	<u>1.6</u>			<u>1.5</u>		
8	<u>1.5</u>			<u>1.5</u>		
9						
10						
11						
12						

# MOISTURE AND VELOCITY FIELD DATA SHEETS

Date: 3-26-92  
 Plant/Operator: FGT/Melbourne  
 Source: Dresser 412 KUSR #1  
 Technicians: RK, LF, JR  
 Atm. Pres. 29.99 in. Hg (Pb)  
 Test Run # C-3

Dry Gas Meter ID: Anderson #12863061  
 Dry Gas Meter Factor: .9904 (Kd)  
 Pitot Tube #/Type: #107 S-type  
 Pitot Tube Factor: .84 (Kp)  
 Static Pres. + 2.0 in. H<sub>2</sub>O (Pg)  
 Average Stack Temp. 669 °F (Ts)

Pre-test Leak check	ft.3/min at in. Hg Vacuum	Impinger #	Contents	Initial Weight	Final Weight
<u>OK</u>	<u>0</u> ft.3/min at <u>24</u> in. Hg Vacuum	1	H <sub>2</sub> O	692.7	720.9
		2	H <sub>2</sub> O	594.4	602.8
		3	MT	462.1	464.4
		4	SG	786.4	789.4
		5			
		6			
		Totals	<del>XXXXXXXXXX</del>		

### Moisture Train

	Initial	Final
Time:	<u>11:00am</u>	<u>1150</u>
Meter Reading (ft <sup>3</sup> or L)	<u>962.200</u>	<u>985.750</u>
Meter Temp. (°F)	<u>118</u>	<u>141</u>
Sample Box #	<u>TR 7 Box</u>	
O <sub>2</sub> %	<u>12.0</u>	
CO <sub>2</sub> %	<u>5.0</u>	

onset results

### Pitot Tube Traverse/Stack Temp./Angle

Traverse Pt.	<u>B</u>			<u>S</u>		
	ΔP (" H <sub>2</sub> O)	°F	β	ΔP (" H <sub>2</sub> O)	°F	β
1	<u>1.2</u>			<u>1.5</u>		
2	<u>1.5</u>			<u>1.6</u>		
3	<u>1.5</u>			<u>1.7</u>		
4	<u>1.5</u>			<u>1.5</u>		
5	<u>1.4</u>			<u>1.5</u>		
6	<u>1.6</u>			<u>1.6</u>		
7	<u>1.6</u>			<u>1.6</u>		
8	<u>1.5</u>			<u>1.6</u>		
9						
10						
11						
12						

Melbourne Compressor Station--Moisture, Molecular Weight, Stack Flow Rate

**Operator/Plant** Florida Gas Melbourne Compressor Station  
**Location** Brevard County, Florida  
**Source** Dresser-Rand Compressor Engine  
**Technicians** RK,LF,JR

Test Run No.	C-1	C-2	C-3
<b>Stack Moisture &amp; Molecular Wt. via EPA Method 4</b>			
CO2 (%)	5.0	5.0	5.0
O2 (%)	12.0	12.0	12.0
Beginning Meter Reading (ft3)	913.010	940.350	962.200
Ending Meter Reading (ft3)	938.500	961.880	985.750
Beginning Impinger Wt (g)	2455.1	2502.3	2535.6
Ending Impinger Wt. (g)	2502.3	2546.4	2577.5
Dry Gas Meter Factor (Kd)	0.9904	0.9904	0.9904
Dry Gas Meter Temperature (°F begin)	72	85	118
Dry Gas Meter Temperature (°F end)	134	121	141
Atmospheric Pressure (in Hg. abs.)	29.96	29.99	29.99
Stack Gas Moisture (% volume)	8.59	9.40	8.63
Dry Gas Fraction	0.914	0.906	0.914
Stack Gas Molecular Wt. (lbs/lb-mole)	28.31	28.22	28.31
<b>Stack Flow Rate via Pitot Tube</b>			
Pitot Tube Factor	0.84	0.84	0.84
ΔP #1	1.10	1.60	1.20
ΔP #2	1.30	1.60	1.50
ΔP #3	1.40	1.60	1.50
ΔP #4	1.30	1.40	1.50
ΔP #5	1.50	1.60	1.40
ΔP #6	1.50	1.70	1.60
ΔP #7	1.50	1.60	1.60
ΔP #8	1.40	1.50	1.50
ΔP #9	1.50	1.30	1.50
ΔP #10	1.50	1.50	1.60
ΔP #11	1.60	1.40	1.70
ΔP #12	1.60	1.40	1.50
ΔP #13	1.50	1.50	1.50
ΔP #14	1.50	1.50	1.60
ΔP #15	1.60	1.50	1.60
ΔP #16	1.60	1.50	1.60
Sum of Square Root of ΔP's	19.3	19.7	19.7
Number of Traverse Points	16	16	16
Average Square Root of ΔP's	1.21	1.23	1.23
Average Temperature (°F)	652	662	669
Static Pressure (in. H2O)	2	1.8	2
Stack Diameter (in.)	23.5	23.5	23.5
Stack Area (ft2)	3.01	3.01	3.01
Stack Velocity (ft/min)	5944	6084	6116
Stack Flow,wet (ACFM)	17905	18325	18423
Stack Flow,dry (SCFH)	4.69E+05	4.72E+05	4.76E+05

# MOISTURE AND VELOCITY FIELD DATA SHEETS

Date: 3-27-92 Dry Gas Meter ID: Anderson #12863061  
 Plant/Operator: FGT/Melbourne #19 Dry Gas Meter Factor: .9904 (Kd)  
 Source: Dresser 412 KUSE Pitot Tube #/Type: #107 S-Type  
 Technicians: RK, LF, JR Pitot Tube Factor: .84 (Kp)  
 Atm. Pres. 30.12 in.Hg(Pb) Static Pres. +2.1 in.H<sub>2</sub>O(Pg)  
 Test Run # C-4 Average Stack Temp. 670 °F(Ts)

Pre-test Leak check	0.0 ft.3/min at 25 in. Hg Vacuum	Impinger #	Contents	Initial Weight	Final Weight
OK		1	H <sub>2</sub> O	582.0	607.1
Post-test Leak check	0.0 ft.3/min at 23" in. Hg Vacuum	2	H <sub>2</sub> O	602.8	622.2
		3	MT	464.4	465.6
		4	SG	799.4	806.2
		5			
		6			
		Totals	<del>                    </del>		

### Moisture Train

	Initial	Final
Time:	1020	1124
Meter Reading (ft <sup>3</sup> or L)	985.405	1013.728
Meter Temp. (°F)	83	120
Sample Box #	TR 7 BOX	
O <sub>2</sub> %	12.5	
CO <sub>2</sub> %	5.0	

*Orsat*

### Pitot Tube Traverse/Stack Temp./Angle

Traverse Pt.	B		S		B
	ΔP (" H <sub>2</sub> O)	°F	ΔP (" H <sub>2</sub> O)	°F	
1	1.6		1.3		
2	1.7		1.7		
3	1.4		1.6		
4	1.4		1.6		
5	1.5		1.5		
6	1.6		1.5		
7	1.6		1.7		
8	1.6		1.6		
9					
10					
11					
12					

# MOISTURE AND VELOCITY FIELD DATA SHEETS

Date: 3-27-92 Dry Gas Meter ID: Anderson #12863061  
 Plant/Operator: FGT/Melbourne #19 Dry Gas Meter Factor: .9904 (Kd)  
 Source: Dresser 412 KUSR Pitot Tube #/Type: #107 S-Type  
 Technicians: AK, LF, JR Pitot Tube Factor: .84 (Kp)  
 Atm. Pres. 30.12 in.Hg(Pb) Static Pres. + 2.0 in.H2O(Pg)  
 Test Run # C-5 Average Stack Temp. 667 °F(Ts)

Pre-test Leak check	0.0 ft.3/min at in. Hg Vacuum Ⓢ 24"	Impinger #	Contents	Initial Weight	Final Weight
OK		1	H <sub>2</sub> O	607.1	637.8
		2	H <sub>2</sub> O	622.2	627.0
Post-test Leak check	0.0 ft.3/min at in. Hg Vacuum Ⓢ 22.5"	3	MT	465.6	466.5
		4	SG	955.2	961.4
		5			
		6			
		Totals	<del>XXXXXXXXXX</del>		

### Moisture Train

	Initial	Final
Time:	1140	1235
Meter Reading (ft <sup>3</sup> or L)	013.90	035.880
Meter Temp. (°F)	115	118
Sample Box #	TR 7	
O <sub>2</sub> %	12.5	
CO <sub>2</sub> %	4.8	

DRSAT

### Pitot Tube Traverse/Stack Temp./Angle

Traverse Pt.	B			S		
	ΔP (" H <sub>2</sub> O)	°F	β	ΔP (" H <sub>2</sub> O)	°F	β
1	1.2			1.2		
2	1.6			1.7		
3	1.5			1.5		
4	1.5			1.5		
5	1.6			1.4		
6	1.6			1.5		
7	1.7			1.5		
8	1.8			1.5		
9						
10						
11						
12						

# MOISTURE AND VELOCITY FIELD DATA SHEETS

Date: 3-27-92 Dry Gas Meter ID: Anderson #12863061  
 Plant/Operator: F&T - Melbourne #17 Dry Gas Meter Factor: .9904 (Kd)  
 Source: Dresser 412 KUSR Pitot Tube #/Type: #107 S-Type  
 Technicians: RK, LF, JR Pitot Tube Factor: .84 (Kp)  
 Atm. Pres. 30.12 in.Hg(Pb) Static Pres. + 2.1 in.H<sub>2</sub>O(Pg)  
 Test Run # C-6 Average Stack Temp. 672 °F(Ts)

Pre-test Leak check	0.0 ft.3/min at in. Hg Vacuum ⊙ 25"	Impinger #	Contents	Initial Weight	Final Weight
OK		1	H <sub>2</sub> O	637.8	669.5
Post-test Leak check	0 ft.3/min at in. Hg Vacuum 25	2	H <sub>2</sub> O	627.0	631.1
OK		3	MT	466.5	467.2
		4	SG	961.4	964.1
		5			
		6			
		Totals	X		

### Moisture Train

	Initial	Final
Time:	1240	1335
Meter Reading (ft <sup>3</sup> or L)	35900	5861
Meter Temp. (°F)	118	126
Sample Box #		
O <sub>2</sub> %	12.5	
CO <sub>2</sub> %	4.8	

### Pitot Tube Traverse/Stack Temp./Angle

Traverse Pt.	B			S		
	ΔP (" H <sub>2</sub> O)	°F	β	ΔP (" H <sub>2</sub> O)	°F	β
1	1.6			1.3		
2	1.8			1.6		
3	1.7			1.6		
4	1.6			1.5		
5	1.5			1.6		
6	1.6			1.6		
7	1.7			1.5		
8	1.8			1.5		
9						
10						
11						
12						

orsat  
Results

Melbourne Compressor Station--Moisture, Molecular Weight, Stack Flow Rate

Operator/Plant Florida Gas Melbourne Compressor Station  
 Location Brevard County, Florida  
 Source Dresser-Rand Compressor Engine  
 Technicians RK,LF,JR

Test Run No.	C-4	C-5	C-6
<b>Stack Moisture &amp; Molecular Wt. via EPA Method 4</b>			
CO2 (%)	5.00	4.80	4.80
O2 (%)	12.50	12.50	12.50
Beginning Meter Reading (ft3)	985.405	13.900	35.900
Ending Meter Reading (ft3)	1013.728	35.880	58.610
Beginning Impinger Wt (g)	2448.6	2650.1	2692.7
Ending Impinger Wt. (g)	2501.1	2692.7	2731.9
Dry Gas Meter Factor (Kd)	0.9904	0.9904	0.9904
Dry Gas Meter Temperature (°F begin)	83	115	118
Dry Gas Meter Temperature (°F end)	120	118	126
Atmospheric Pressure (in Hg, abs.)	30.11	30.12	30.1
Stack Gas Moisture (% volume)	8.53	9.10	8.26
Dry Gas Fraction	0.915	0.909	0.917
Stack Gas Molecular Wt. (lbs/lb-mole)	28.34	28.24	28.34
<b>Stack Flow Rate via Pitot Tube</b>			
Pitot Tube Factor	0.84	0.84	0.84
ΔP #1	1.60	1.20	1.60
ΔP #2	1.70	1.60	1.80
ΔP #3	1.40	1.50	1.70
ΔP #4	1.40	1.50	1.60
ΔP #5	1.50	1.60	1.50
ΔP #6	1.60	1.60	1.60
ΔP #7	1.60	1.70	1.70
ΔP #8	1.60	1.80	1.80
ΔP #9	1.30	1.20	1.30
ΔP #10	1.70	1.70	1.60
ΔP #11	1.60	1.50	1.60
ΔP #12	1.60	1.50	1.50
ΔP #13	1.50	1.40	1.60
ΔP #14	1.50	1.50	1.60
ΔP #15	1.70	1.50	1.50
ΔP #16	1.60	1.50	1.50
Sum of Square Root of ΔP's	19.9	19.7	20.2
Number of Traverse Points	16	16	16
Average Square Root of ΔP's	1.25	1.23	1.26
Average Temperature (°F)	670	667	672
Static Pressure (in. H2O)	2.1	2	2.1
Stack Diameter (in.)	23.5	23.5	23.5
Stack Area (ft2)	3.01	3.01	3.01
Stack Velocity (ft/min)	6165	6088	6245
Stack Flow,wet (ACFM)	18570	18338	18811
Stack Flow,dry (SCFH)	4.82E+05	4.74E+05	4.88E+05



## Volatile Organic Carbon by Method 25

Client: FLORIDA GAS  
 Plant: MILWAUKEE STATION  
 Operator: JR LR RK  
 Run Number: C-1  
 Tank Number: 4T-194  
 Sampling Train ID#: ~~2610~~ 2610  
 Side: Left / Right: #1  
 Start Time: 8:30

Project #: \_\_\_\_\_  
 Sample Location: ENGINE 1  
 Date: 3-26-92  
 Sample ID: C-1  
 Trap Number: B3.5  
 % CO2: 5.0  
 % H2O: ~~8.6~~ 8.6  
 Stop Time: 9:30

Pressure Readings	Tank Vacuum		Barometric Pressure mm Hg / in Hg	Ambient Temperature C/F
	Manometer mm Hg / in Hg	Gauge mm Hg / in Hg		
Pre Test	28.00	29.70	29.96	69
Post Test	6.60	7.50	29.99	72

Leak Rate	Tank (in Hg)		Trap black ball reading
	Allowable	Actual	
Pre Test	1.0496	0	0
Post Test	1.0497	0	0

$$\Delta P = .01 \frac{F P_b \theta}{V_t} = .01 \frac{35 \times 29.96 \times 10}{100}$$

$\Delta P$  = Pressure Change (in Hg)  
 $F$  = Sampling Flow Rate cc / min  
 $P_b$  = Barometric Pressure (in Hg)  
 $\theta$  = Leak Check Time Period (min)  
 $V_t$  = Sample Train Volume (cc); approx 100 cc

Clock Time	Gauge Vacuum (in Hg)	Flowmeter Setting (silver ball)	Probe Temp C/F	Filter Temp C/F	Notes
830	28.70	35	263	265	
835	27.50	35	263	265	
840	25.40	35	263	265	
845	23.20	35	264	265	
850	21.10	35	264	265	
855	19.00	35	265	266	
900	17.00	30	265	266	
905	15.80	28	265	266	Adjust Flow
910	13.70	33	266	266	
915	12.30	30	267	267	
920	11.20	25	267	265	Adjust Flow
925	10.20	37	267	265	
930	7.50	29	267	265	



### Volatile Organic Carbon by Method 25

Client: <u>Florida Gas Trans</u>	Project #: _____
Plant: <u>Melbourne #</u>	Sample Location: <u>ENGINE 1</u>
Operator: <u>JR LF RK</u>	Date: <u>3-26-92</u>
Run Number: <u>C-2</u>	Sample ID: <u>C-2</u>
Tank Number: <u>4 T-103</u>	Trap Number: <u>C-37</u>
Sampling Train ID#: <u>C-2612</u>	% CO2: <u>5</u>
Side: Left / Right: <u>SAMPLE 1</u>	% H2O: <u>9.4</u>
Start Time: <u>955</u>	Stop Time: <u>1055</u>

Pressure Readings	Tank Vacuum		Barometric Pressure mm Hg / in Hg	Ambient Temperature C/F
	Manometer mm Hg / in Hg	Gauge mm Hg / in Hg		
Pre Test	28.00	29.40	29.99	73
Post Test	6.40	7.20	29.99	78

Leak Rate	Tank* (In Hg)		Trap black ball reading
	Allowable	Actual	
Pre Test	1.0496	0	0
Post Test	1.0496	0	0

$\Delta P = .01 \frac{F P_b \theta}{V_t}$   
 $\Delta P$  = Pressure Change (in Hg)  
 $F$  = Sampling Flow Rate cc / min  
 $P_b$  = Barometric Pressure (in Hg)  
 $\theta$  = Leak Check Time Period (min)  
 $V_t$  = Sample Train Volume (cc); approx 100 cc

Clock Time	Gauge Vacuum (In Hg)	Flowmeter Setting (silver ball)	Probe Temp C/F	Filter Temp C/F	Notes
955	28.60	35	265	265	Start
1000	27.70	35	266	266	
1005	25.60	35	267	266	
1010	23.60	30	267	267	Adjust Flow
1015	21.50	35	267	267	
1020	19.20	35	267	267	
1025	17.10	35	267	267	
1030	15.80	33	267	267	
1035	14.20	30	267	267	
1040	13.70	28	267	267	
1045	12.80	25	267	267	Adjust Flow
1050	9.90	37	267	267	
1055	7.00	35	267	267	
<del>1055</del>					



### Volatile Organic Carbon by Method 25

Client: <u>Fla GAS TRANS</u>	Project #:
Plant: <u>Melbourne # 19</u>	Sample Location: <u>Engine 1</u>
Operator: <u>SR, LF, RK</u>	Date: <u>3-26-92</u>
Run Number: <u>C-31</u>	Sample ID: <u>C-3</u>
Tank Number: <u>4T41</u>	Trap Number: <u>X-32</u>
Sampling Train ID#: <u>2610</u>	% CO2: <u>5.0</u>
Side: Left / Right: <u>SAMPLE-1</u>	% H2O: <u>9.0</u>
Start Time: <u>1100</u>	Stop Time: <u>1200</u>

Pressure Readings	Tank Vacuum		Barometric Pressure	Ambient Temperature
	Manometer mm Hg / in Hg	Gauge mm Hg / in Hg	mm Hg / in Hg	C/F
Pre Test	28.20	29.00	29.99	78
Post Test	6.40	6.50	30.00	84

Leak Rate	Tank* (in Hg)		Trap black ball reading
	Allowable	Actual	
Pre Test	1.0496	0	0
Post Test	1.050	0	0

$$\Delta P = .01 \frac{F P_b \phi}{V_t}$$
 $\Delta P$  = Pressure Change (in Hg)  
 $F$  = Sampling Flow Rate cc / min  
 $P_b$  = Barometric Pressure (in Hg)  
 $\phi$  = Leak Check Time Period (min)  
 $V_t$  = Sample Train Volume (cc); approx 100 cc

Clock Time	Gauge Vacuum (in Hg)	Flowmeter Setting (silver ball)	Probe Temp C/F	Filter Temp C/F	Notes
1100	28.20	35	267	267	
1105	27.10	33	267	267	
1110	26.20	30	267	267	
1115	24.80	30	267	267	
1120	22.90	35	267	267	
1125	20.80	33	267	267	
1130	18.00	30	267	267	
1135	16.40	28	267	267	Adjust Flow
1140	14.00	35	267	267	
1145	12.30	33	267	267	
1150	10.50	35	267	267	
1155	8.70	35	267	267	
1200	6.20	33	267	267	



### Volatile Organic Carbon by Method 25

Client: <u>Florida GAS TRANS</u>	Project #: _____
Plant: <u>Melbourne</u>	Sample Location: <u>Engine - 2</u>
Operator: <u>SR, LF, RK</u>	Date: <u>3/27/92</u>
Run Number: <u>C-4</u>	Sample ID: <u>C-4</u>
Tank Number: <u>4 T 193</u>	Trap Number: <u>X-Y</u>
Sampling Train ID#: <u>2610</u>	% CO2: <u>5.0</u>
Side: Left / Right: <u>Sample - 1</u>	% H2O: <u>8.5</u>
Start Time: <u>1017</u>	Stop Time: <u>1117</u>

Pressure Readings	Tank Vacuum		Barometric Pressure mm Hg / in Hg	Ambient Temperature C / F
	Manometer mm Hg / in Hg	Gauge mm Hg / in Hg		
Pre Test	27.90	28.00	30.11	69
Post Test	5.30	5.20	30.12	76

Leak Rate	Tank * (in Hg)		Trap black ball reading
	Allowable	Actual	
Pre Test	1.05	0	0
Post Test	1.05	0	0

$$\Delta P = .01 \frac{F P_b \emptyset}{V_t}$$

$\Delta P$  = Pressure Change (in Hg)  
 $F$  = Sampling Flow Rate cc / min  
 $P_b$  = Barometric Pressure (in Hg)  
 $\emptyset$  = Leak Check Time Period (min)  
 $V_t$  = Sample Train Volume (cc); approx 100 cc

Clock Time	Gauge Vacuum (in Hg)	Flowmeter Setting (silver ball)	Probe Temp C / F	Filter Temp C / F	Notes
1017	27.80	35	267	268	
1022	25.50	33	267	267	
1027	23.90	30	267	268	
1032	22.80	28	267	269	
1037	21.20	25	267	268	Adjust Flow
1042	19.80	35	267	268	
1047	17.40	35	267	268	
1052	15.20	33	267	268	
1057	13.10	35	267	268	
1102	11.40	35	267	268	
1107	9.20	33	267	268	
1112	7.30	30	267	268	
1117	5.40	35	267	268	



### Volatile Organic Carbon by Method 25

Client: <u>Florida GAS</u>	Project #: <u>Engine 2</u>
Plant: <u>Melbourne</u>	Sample Location: <u>Stack</u>
Operator: <u>IR LF BK</u>	Date: <u>3-27-92</u>
Run Number: <u>C2 C-5</u>	Sample ID: _____
Tank Number: <u>4 T 197</u>	Trap Number: <u>B 233</u>
Sampling Train ID#: <u>2610</u>	% CO2: <u>4.9</u>
Side: Left / Right: <u>Sample-1</u>	% H2O: <u>0.1</u>
Start Time: <u>1120</u>	Stop Time: <u>1220</u>

Pressure Readings	Tank Vacuum		Barometric Pressure mm Hg / in Hg	Ambient Temperature C / F
	Manometer mm Hg / in Hg	Gauge mm Hg / in Hg		
Pre Test	28.00	29.00	30.12	82
Post Test	3.40	3.80	30.12	82

Leak Rate	Tank * (in Hg)		Trap black ball reading
	Allowable	Actual	
Pre Test	1.05	0	0
Post Test	1.05	0	0

$\Delta P = .01 \frac{F P_b \alpha}{V_t}$   
 $\Delta P$  = Pressure Change (in Hg)  
 $F$  = Sampling Flow Rate cc / min  
 $P_b$  = Barometric Pressure (in Hg)  
 $\alpha$  = Leak Check Time Period (min)  
 $V_t$  = Sample Train Volume (cc); approx 100 cc

Clock Time	Gauge Vacuum (in Hg)	Flowmeter Setting (silver ball)	Probe Temp C / F	Filter Temp C / F	Notes
1120	27.90	35	267	265	
1125	25.90	35	267	266	
1130	23.80	35	267	266	
1135	21.90	35	267	266	
1140	19.80	35	267	267	
1145	17.60	35	267	267	
1150	15.50	35	267	268	
1155	13.70	35	267	268	
1200	11.80	35	267	269	
1205	9.90	35	267	269	
1210	7.70	35	267	271	
1215	5.80	35	267	271	
1220	3.90	35	267	271	



volatile Organic Carbon by Method 25

Client: <u>Florida GAS TRANS</u>	Project #: _____
Plant: <u>Melbourne</u>	Sample Location: <u>Stack Eng 2</u>
Operator: <u>SR, LF, RK</u>	Date: <u>3/27/92</u>
Run Number: <u>0-6</u>	Sample ID: _____
Tank Number: <u>4T-119</u>	Trap Number: <u>NO 8</u>
Sampling Train ID#: _____	% CO2: <u>4.8</u>
Side: Left / Right: <u>Sample-1</u>	% H2O: <u>8.3</u>
Start Time: <u>1230</u>	Stop Time: <u>1330</u>

Pressure Readings	Tank Vacuum		Barometric Pressure mm Hg / in Hg	Ambient Temperature C/F
	Manometer mm Hg / in Hg	Gauge mm Hg / in Hg		
Pre Test	27.90	29.50	30.12	82
Post Test	4.90	5.20	30.12	84

Leak Rate	Tank * (in Hg)		Trap black ball reading
	Allowable	Actual	
Pre-Test	1.05	0	0
Post Test	1.05	0	0

$$\Delta P = .01 \frac{F P_b \theta}{V_t}$$
 ΔP = Pressure Change (in Hg)  
 F = Sampling Flow Rate cc / min  
 P<sub>b</sub> = Barometric Pressure (in Hg)  
 θ = Leak Check Time Period (min)  
 V<sub>t</sub> = Sample Train Volume (cc); approx 100 cc

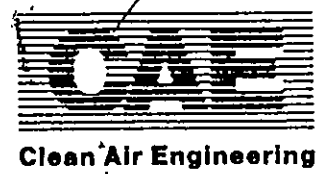
Clock Time	Gauge Vacuum (in Hg)	Flowmeter Setting (silver ball)	Probe Temp C/F	Filter Temp C/F	Notes
1230	29.00	35	267	267	
1235	27.20	35	267	267	
1240	25.00	35	267	267	
1245	23.30	35	267	267	
1250	21.40	35	267	267	
1255	19.60	35	267	267	
1300	17.90	35	267	267	
1305	15.60	35	267	267	
1310	13.40	35	267	267	
1315	11.50	35	267	267	
1320	9.40	35	267	267	
1325	7.30	35	267	267	
1330	5.00	35	267	267	



4335

CHAIN OF CUSTODY RECORD

PROJ. NO.		PROJECT NAME				NO. OF CONTAINERS	REMARKS				
DEPT. NO.		SAMPLERS: (Signature)									
8151		Cubix Corp				CO <sub>2</sub>	BLANK VALUE (ppmV)				
		Joseph Rudyk									
LAB NO.	SAMPLE NO.	DATE	TIME	SAMPLE LOCATION							
→	C-2	3/20/92	1000	Trap # X13 % Brooker		1.8					Perry - Fla. GAS ✓
				X14		0.9					
				X16		2.3					
	Audit-1	3/26/92		X23		2.6					Melbourne
				X27		1.8					
				X28		8.0					
	C-3	3/24/92	1100	X32		3.3					Melbourne - Fla. GAS ✓
	C-1	3/24/92	1000	X48		9.0					Silver Springs - Fla. GAS ✓
	C-4	3/27/92		X4		2.3					Melbourne
	C-3	3/19/92	1135	N2		5.6					Quincy - Fla. GAS ✓
	C-3	3/24/92	1310	N4		3.0					Silver Spring - Fla. GAS ✓
				N7		2.1					
	C-6	3/27/92		N8		2.6					Melbourne
	C-1	3/17/92	1425	N15		8.7					Munson - Fla. GAS ✓
	C-1	3/28/92	1100	N19		3.0					Carrollville - Fla. GAS ✓
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Relinquished by: (Signature)		Date / Time		Received by: (Signature)	
[Signature]		4/1/92 142		[Signature]		[Signature]		[Signature]		[Signature]	
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Relinquished by: (Signature)		Date / Time		Received for Laboratory		Date / Time					
[Signature]		[Signature]		[Signature]		[Signature]					
REMARKS:											



500 W. Wood Street  
Palatine, IL 60067  
708/991-3300

4337

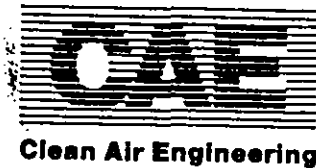
CHAIN OF CUSTODY RECORD

PROJ. NO.		PROJECT NAME				NO. OF CONTAINERS	REMARKS				
DEPT. NO.		SAMPLERS: (Signature)									
LAB NO.	SAMPLE NO.	DATE	TIME	SAMPLE LOCATION							
8151		Cubix, Corp				N/AHC BLANK VALUE (PHVC)					
		Joseph Rudyk									
	Audit 2	3/26/92		TANK # 4T107	0.1					Melbourne	
	C-2	3/27/92	11:13	4T108	0.1					Brooker - Fla. GAS ✓	
	C-1	3/26/92	8:30	4T114	0.2					Perry - Fla. GAS ✓	
	C-6	3/27/92	15	4T119	0.7					Melbourne	
	C-1	3/23/92	15:26	4T121	0.1					Brooker - Fla. GAS ✓	
				4T127	0.4						
	Audit 1	3/26/92		4T128	0.2					Melbourne	
	C-1	3/19/92	9:00	4T149	0.9					Quincy - Fla. GAS ✓	
				4T159	1.1						
	C-3	3/19/92	11:35	4T177	1.1					Quincy - Fla. GAS ✓	
	C-3	3/23/92	18:33	4T182	0.1					Brooker - Fla. GAS ✓	
	C-3	3/24/92	13:10	4T187	1.5					Silver Springs - Fla. GAS ✓	
	C-4	3/27/92		4T193	0.2					Melbourne	
	C-1	3/26/92	8:30	4T194	0.1					Melbourne - Fla. GAS ✓	
	C-5	3/27/92		4T197	0.1					Melbourne	
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REMARKS:											



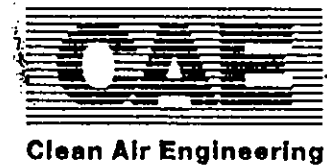


PROJ. NO.		PROJECT NAME				NO. OF CONTAINERS	REMARKS				
DEPT. NO.											
8151		Cubix Corp				NHHc BLANK VALUE (PHVC)					
SAMPLERS: (Signature)		Joseph Rudyk									
LAB NO.	SAMPLE NO.	DATE	TIME	SAMPLE LOCATION							
				TANK # 4T206	1.1						
	C-2	3/19/92	1020	4T210	0.7				Quincy - Fla GAS ?		
				4T217	0.4						
	C-2	3/17/92	1530	4T222	0.0				MUNSON - Fla GAS ✓		
	C-1	3/17/92	1425	4T238	1.6				MUNSON - Fla GAS ✓		
	C-1	3/18/92	1100	4T248	0.3				Caryville Fla GAS ✓		
	C-3	3/17/92	1643	4T254	0.1				MUNSON - Fla GAS ✓		
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Relinquished by: (Signature)		Date / Time		Received by: (Signature)	
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Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Relinquished by: (Signature)		Date / Time		Received by: (Signature)	
[Signature]		[Signature]		[Signature]		[Signature]		[Signature]		[Signature]	
Relinquished by: (Signature)		Date / Time		Received for Laboratory by:		Date / Time					
[Signature]		[Signature]		[Signature]		[Signature]					
REMARKS:											



500 W. Wood Street  
 Palatine, IL 60067  
 708/991-3300

PROJ. NO.		PROJECT NAME			NO. OF CONTAINERS	REMARKS				
DEPT. NO.		SAMPLERS: (Signature)								
8151		Cubix Corp			002	BLANK VALUE (PPMVC) WHITE BLANK VALUE (PPMVC)				
Joseph Rudyk										
LAB NO.	SAMPLE NO.	DATE	TIME	SAMPLE LOCATION						
	C-2	3/17/92	1020	TAP # N20	1.9					Quincy - Fla GAS ✓
	C-3	3/18/92	1325	N21	1.8					Caryville - Fla GAS ✓
				VWR	0.9					
	C-2	3/18/92	1210	TANK # 4T19	0.0					Caryville - Fla GAS ✓
	C-3	3/18/92	1325	4T22	0.0					Caryville - Fla GAS ✓
				4T29	1.8					
	C-3	3/26/92	1100	4T41	2.1					Melbourne - Fla GAS ✓
				4T66	0.1					
				4T71	0.0					
	C-2	3/24/92	1130	4T80	0.6					Silver Springs - Fla GAS ✓
	C-3	3/20/92	1120	4T81	0.2					Perry - Fla GAS ✓
	C-1	3/24/92	1000	4T89	0.7					Silver Springs - Fla GAS ✓
	C-2	3/20/92	1000	4T91	0.1					Perry - Fla GAS ✓
	C-2	3/26/92	955	4T103	0.5					Melbourne - Fla GAS ✓
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Date / Time		Received by: (Signature)		
[Signature]		4/1/92 11:42		[Signature]						
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Date / Time		Received by: (Signature)		
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Relinquished by: (Signature)		Date / Time		Received for Laboratory by:		Date / Time				
[Signature]				[Signature]						
REMARKS:										

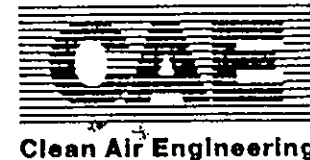


500 W. Wood Street  
 Palatine, IL 60067  
 708/991-3300

4334

CHAIN OF CUSTODY RECORD

PROJ. NO.		PROJECT NAME				NO. OF CONTAINERS	REMARKS				
DEPT. NO.											
8151		Cubix Corp.				008 BLANK VALUE (SPRINK)					
SAMPLERS: (Signature)		Joseph Rudyk									
LAB NO.	SAMPLE NO.	DATE	TIME	SAMPLE LOCATION							
	C-1	3/26/92	830	TAP # B35	3.0					Melbourne - Fla. GAS ✓	
	<del>C-2</del>	<del>3/17/92</del>	<del>1530</del>	<del>B53</del>	<del>4.5</del>					<del>MUNSON - Fla. GAS ✓</del>	
	<del>C-5</del>	<del>3/24/92</del>		<del>B233</del>	<del>1.3</del>					<del>Melbourne</del>	
	C-2	3/24/92	1130	C1	2.4					Silver Springs - Fla. GAS ✓	
	<del>C-1</del>	<del>3/19/92</del>	<del>900</del>	<del>C3</del>	<del>3.5</del>					<del>Quincy - Fla. GAS ✓</del>	
	<del>Audit 2</del>	<del>3/2/92</del>		<del>C7</del>	<del>0.8</del>					<del>Melbourne</del>	
	C-3	3/29/92	1120	C10	6.6					Perry - Fla. GAS ✓	
	C-3	3/17/92	1643	C13	3.6					MUNSON - Fla. GAS ✓	
	<del>C-3</del>			<del>C75</del>	<del>3.6</del>					<del>Brooker</del>	
	C-2	3/26/92	955	C37	0.8					Melbourne - Fla. GAS ✓	
	<del>C-2</del>	<del>3/18</del>	<del>1300</del>	<del>Room</del>	<del>1.3</del>					<del>Carney with C - PGM</del>	
				Room	1.2						
				Room	2.5						
				X1	2.6						
	C-1	3/20/92	830	X10	2.5					Perry - Fla. GAS ✓	
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Relinquished by: (Signature)		Date / Time		Received by: (Signature)	
[Signature]		4/1/92 1:42		[Signature]		[Signature]		[Signature]		[Signature]	
Relinquished by: (Signature)		Date / Time		Received by: (Signature)		Relinquished by: (Signature)		Date / Time		Received by: (Signature)	
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Relinquished by: (Signature)		Date / Time		Received for Laboratory by:		Date / Time					
[Signature]		[Signature]		[Signature]		[Signature]					
REMARKS:											



500 W. Wood Street  
Palatine, IL 60067  
708/991-3300

Table of Carbon Concentration for Method 25.  
 Samples collected by Cubix Corp. at Florida  
 Gas & Trans on 3/26/92 and reported on 4/30/92.

Source	Sample - Run ID #	Carbon Concentration			
		Total (Mc) (mg/dscm)	Total (C) (ppmv)	Conden- sible (Ccm) (ppmv)	Noncon- densible (Ctm) (ppmv)
MELBUORNE STATION	C-1	216.4	433.4	419.1	14.4
	C-2 *	632.8	1267.5	1255.6	11.9
	C-3	182.9	366.2	361.4	4.9

Compiled By: *Shirley Jay* On: 5-1-92

Approved By: *S.I.* On: 5/2/92 Page 1

\* Sample leaked during preparation, which could cause high results.



Job No. 8160  
 Client Cubix  
 Disk/File 8160M1  
 Page No. 2

Plant: Florida Gas & Trans.  
 Sample Loc. Melbourne Station  
 (In/Out) Engine #1  
 Date 3/26/92

Preliminary Data-----

Run No.	C-1	C-2	C-3
Tank No.	4T194	4T103	4T41
Trap No.	B35	C37	X32
Tank Volume V(cc)	4034	4016	4022

Field Data-----

PTI (mm Hg)	-711	-711	-716
TTI (F)	69	73	78
PbI (mm Hg)	761	762	762
PT (mm Hg)	-168	-163	-163
TT (F)	72	78	84
Pb (mm Hg)	762	762	762

Noncondensable Organics-----

PT(Lab) (mm Hg)	-202	-200	-192
TT(Lab) (F)	77	77	77
Pb(Lab) (mm Hg)	743	743	743
PTF (mm Hg)	936	922	948
TTF (F)	77	77	77
PbF (mm Hg)	743	743	743
Ba (ppmv C)	0.1	0.5	2.1
Ctm 1 (ppmv C)	4.4	4.4	3.7
Ctm 2 (ppmv C)	5.3	4.8	4.0
Ctm 3 (ppmv C)	4.7	4.0	3.3
Avg. Ctm (ppmv C)	4.8	4.4	3.7
RSD Ctm (%)	9.5	9.1	9.6

Condensable Organics-----

ICV Tank No.	4T5	4T224	4T120
ICV Tank, Vv (cc)	4008	4262	4043
PFI (mm Hg)	-736	-734	-728
TFI (F)	77	77	77
PbFI (mm Hg)	743	743	743
PF (mm Hg)	924	922	920
TF (F)	77	77	77
PbFf (mm Hg)	743	743	743
Bt (ppmv C)	3.0	0.8	3.3
Ccm 1 (ppmv C)	141.1	381.2	124.0
Ccm 2 (ppmv C)	143.5	387.8	121.4
Ccm 3 (ppmv C)	141.0	398.4	118.2
Avg. Ccm (ppmv C)	141.9	389.1	121.2
RSD Ccm (%)	1.0	2.2	2.4

Total Gaseous Nonmethane Organics (TGNMO)=====

Vs (cc)	2866	2841	2839
Dil. Factor (Non)	3.059	3.047	3.101
Dil. Factor (Con)	3.018	3.233	3.065
Ct (ppmv C)	14.4	11.9	4.9
Cc (ppmv C)	419.1	1255.6	361.4
Ct+Cc= C (ppmv C)	433.4	1267.5	366.2
Mc (mg C/dscm)	216.4	632.8	182.9



Table of Carbon Concentration for Method 25.  
 Samples collected by Cubix Corp. at Florida  
 Gas & Trans on 3/27/92 and reported on 4/30/92.

Source	Sample - Run ID #	Carbon Concentration			
		Total (Mc) (mg/dscm)	Total (C) (ppmv)	Conden- sible (Ccm) (ppmv)	Noncon- densible (Ctm) (ppmv)
MELBUORNE STATION	C-4	130.4	261.1	192.6	68.4
	C-5	158.5	317.5	254.5	63.1
	C-6	164.5	329.5	264.9	64.6

Compiled By: *Strifed Gray* On: 5-1-92

Approved By: *B.C.* On: 5/1/92 Page 1



Job No. 8160  
 Client Cubix  
 Disk/File 8160M2  
 Page No. 2

Plant: Florida Gas & Trans.  
 Sample Loc. Melbourne Station  
 (In/Out) Engine #2  
 Date 3/27/92

Preliminary Data-----

Run No.	C-4	C-5	C-6
Tank No.	4T193	4T197	4T119
Trap No.	XY	B233	NO 8
Tank Volume V(cc)	4006	3967	4043

Field Data-----

PTI (mm Hg)	-709	-711	-709
TTI (F)	69	82	82
PbI (mm Hg)	765	765	765
PT (mm Hg)	-135	-86	-124
TT (F)	76	82	84
Pb (mm Hg)	765	765	765

Noncondensable Organics-----

PT(Lab) (mm Hg)	-162	-134	-164
TT(Lab) (F)	78	77	77
Pb(Lab) (mm Hg)	750	750	750
PTF (mm Hg)	926	928	930
TTF (F)	77	77	77
PbF (mm Hg)	750	750	750
Ba (ppmv C)	0.2	0.1	0.7
Ctm 1 (ppmv C)	24.8	23.7	22.4
Ctm 2 (ppmv C)	22.9	23.2	22.2
Ctm 3 (ppmv C)	23.3	23.2	24.0
Avg. Ctm (ppmv C)	23.7	23.4	22.9
RSD Ctm (%)	4.2	1.2	4.3

Condensable Organics-----

ICV Tank No.	4T188	4T252	4T80
ICV Tank, Vv (cc)	3971	4260	4047
PFI (mm Hg)	-740	-740	-740
TFI (F)	78	77	77
PbFI (mm Hg)	750	750	750
PF (mm Hg)	920	922	930
TF (F)	77	77	77
PbFf (mm Hg)	750	750	750
Bt (ppmv C)	2.3	1.3	2.6
Ccm 1 (ppmv C)	68.8	88.8	92.9
Ccm 2 (ppmv C)	69.9	89.0	91.9
Ccm 3 (ppmv C)	68.8	89.3	95.4
Avg. Ccm (ppmv C)	69.2	89.0	93.4
RSD Ccm (%)	0.9	0.3	1.9

Total Gaseous Nonmethane Organics (TGNMO)=====

Vs (cc)	2979	3179	3017
Dil. Factor (Non)	2.917	2.710	2.914
Dil. Factor (Con)	2.881	2.900	2.917
Ct (ppmv C)	68.4	63.1	64.6
Cc (ppmv C)	192.6	254.5	264.9
Ct+Cc= C (ppmv C)	261.1	317.5	329.5
Mc (mg C/dscm)	130.4	158.5	164.5



**APPENDIX B:  
EXAMPLE CALCULATIONS**



## MOISTURE CONTENT

refers to test run C-1

$$\begin{aligned}V_1 &= \text{initial dry gas meter reading} = 913.010 \text{ft}^3 \\V_2 &= \text{final dry gas meter reading} = 938.500 \text{ft}^3 \\V_{\text{net}} &= \text{total gas sample volume collected (ft}^3\text{)} \\&= V_2 - V_1 \\&= 938.5 - 913.01 = 25.49 \text{ft}^3\end{aligned}$$

$$\begin{aligned}M_1 &= \text{initial weight of impinger train} = 2455.1 \text{g} \\M_2 &= \text{final weight of impinger train} = 2502.3 \text{g}\end{aligned}$$

$$\begin{aligned}\text{MWC} &= \text{total weight gain of all impingers (g)} \\&= M_2 - M_1 = 2502.3 - 2455.1 \\&= 47.2 \text{g}\end{aligned}$$

$$K_d = \text{dry gas meter factor (unitless)} = 0.9904$$

$$\begin{aligned}V_{\text{corrected}} &= V_{\text{net}} \times K_d = x \\&= 25.49 \times 0.9904 = 25.245 \text{ft}^3\end{aligned}$$

1.335 liters weighs 1 gram at standard conditions  
499.4 = Gas constant

$$P_{\text{bar}} = \text{barometric pressure (in Hg)} = 29.96$$

$$T = \text{temperature of gas DGM (F}^\circ\text{)} = 103$$

$F_w$  = moisture fraction by volume

$$= \frac{\text{volume H}_2\text{O collected in impingers}}{\text{vol. H}_2\text{O collected} + \text{volume gas dry gas collected}}$$

$$\begin{aligned}&= \frac{\text{MWC} \times 1.335}{(\text{MWC} \times 1.335) + (((V_{\text{cor}} \times P_{\text{bar}}) / (T + 460)) \times 499.4)} \\&= \frac{(47.2 \times 1.335)}{(47.2 \times 1.335) + (((25.245 \times 29.96) / (103 + 460)) \times 499.4)} \\&= 0.086 \text{ moisture}\end{aligned}$$

## MOLECULAR WEIGHT

refers to test run C-1

$MW_{H_2O}$  = molecular wt of  $H_2O$  = 18 lb/lb-mole

$MW_{CO_2}$  = molecular wt of  $CO_2$  = 44 lb/lb-mole

$MW_{O_2}$  = molecular wt of  $O_2$  = 32 lb/lb-mole

$MW_{N_2}$  = molecular wt of  $N_2$  = 28 lb/lb-mole

$C_{CO_2}$  = concentration of  $CO_2$  = 5.0(from Orsat)

$C_{O_2}$  = concentration of  $O_2$  = 12.0(from Orsat)

$C_{N_2}$  = concentration of  $N_2$  =  $1 - (C_{CO_2} + C_{O_2}) = 0.83$

$F_w$  = moisture fraction = 0.0860

$F_d$  = dry gas fraction =  $1 - F_w = 0.914$

MW = molecular weight of stack gas (lb/lb-mole)

= wt of  $H_2O$  + wt. of  $CO_2$  + wt. of  $O_2$  + wt. of  $N_2$

$$= (MW_{H_2O} \times F_w) + (F_d \times ((MW_{CO_2} \times C_{CO_2}) + (MW_{O_2} \times C_{O_2}) + (MW_{N_2} \times C_{N_2})))$$

$$= (18 \times 0.0860) + (0.914 \times ((44 \times 0.050) + (32 \times 0.120) + (28 \times 0.83)))$$

$$= 28.31 \text{ lb/lb-mole}$$

## STACK GAS VELOCITY AND FLOW RATE

refers to test run C-1

$$\begin{aligned}K_p &= \text{pitot tube factor} = .84 \\ \Delta P &= \text{pressure difference in stack as measured (in. H}_2\text{O)} \\ (\sqrt{\Delta P})_{\text{avg}} &= \text{average of square root of } \Delta P\text{'s} = 1.208 \\ T_s &= \text{stack temperature} = 652 \text{ F}^\circ = 1112 \text{ R}^\circ \\ P_b &= \text{atmospheric pressure (in Hg)} = 29.96 \\ P_g &= \text{stack static pressure (in. H}_2\text{O)} = 2.0 \\ P_s &= \text{absolute stack pressure} \\ &= P_b + (P_g \times .0735 \text{ in.Hg / in.H}_2\text{O}) = 30.107 \text{ in. Hg}\end{aligned}$$

$$V = \text{stack velocity (ft/min)}$$

$$\begin{aligned}&= 5128.8 \times K_p \times (\sqrt{\Delta P})_{\text{avg}} \times \sqrt{(T_s / (P_s \times MW))} \\ &= 5128.8 \times .84 \times 1.208 \times \sqrt{(1112 / (30.107 \times 28.31))} \\ &= 5944.43 \text{ ft/min}\end{aligned}$$

$$Q_a = \text{stack flow rate (ft}^3\text{/min)}$$

$$\begin{aligned}&= V \times A, \text{ where } A = \text{area of stack} = 3.01 \text{ ft}^2 \\ &= 5944.43 \times 3.012 = 17904.62 \text{ ft}^3\text{/min}\end{aligned}$$

$$Q_d = \text{stack flow rate on dry basis at standard conditions (SCFH)}$$

$$\begin{aligned}&= Q_a \times 1059 \times (P_s / T_s) \times F_d \\ &= 17904.62 \times 1059 \times (30.107 / 1112) \times 0.914 \\ &= 4.69 \times 10^5 \text{ SCFH}\end{aligned}$$

**FLOW RATE DETERMINATION BY F-FACTOR (EPA Method 19)**  
refers to test run C-1

$$\begin{aligned}Q_f &= \text{estimated fuel flow} = 16730 \text{ SCF/hr} \\F_{BTU} &= \text{heating value of gas} = 1022 \text{ BTU/SCF} \\F &= \text{O}_2 \text{ F factor} = 8635 \text{ SCF/MMBTU} \\C_{O_2} &= \text{concentration of O}_2 = 12.20 \%(\text{from analyzer})\end{aligned}$$

$$\begin{aligned}Q_d &= \text{stack flow rate on dry basis at standard conditions (SCFH)} \\&= Q_f \times F_{BTU} \times 10^{-6} \times F \times 20.9 / (20.9 - C_{O_2}) \\&= 16730 \times 1022 \times 10^{-6} \times 8635 \times 20.9 / (20.9 - 12.20) \\&= 3.55 \times 10^5 \text{ SCFH}\end{aligned}$$

With CO<sub>2</sub> F-factor (i.e. F=1022), same calculation is used except for final term.....

$$\begin{aligned}Q_d &= Q_f \times F_{BTU} \times 10^{-6} \times F \times 100/C_{CO_2} \\&= 16730 \times 1022 \times 10^{-6} \times 1022 \times 100/5.04 \\&= 3.47 \times 10^5 \text{ SCFH}\end{aligned}$$

\* For calculation of f-factor and heating value of fuels, see Appendix H.

## MASS EMISSION RATES

refers to test run C-1

NO<sub>x</sub> = concentration of NO<sub>x</sub> = 136 ppmv

CO = observed concentration of CO = 342 ppmv

VOC = observed concentration via EPA Method 25 and 18  
= 43.0 ppmv

1 SCF NO<sub>x</sub> =  $11.94 \times 10^{-8}$  lbs

1 SCF CO =  $7.26 \times 10^{-8}$  lbs

1 SCF C1(methane) =  $4.15 \times 10^{-8}$  lbs

Q<sub>d</sub> = stack flow rate =  $4.69 \times 10^5$  SCFH

E<sub>NO<sub>x</sub></sub> = mass emission rate of NO<sub>x</sub> (lb/hr)

$$= \text{NO}_x \times \text{Qd} \times 11.94 \times 10^{-8}$$

$$E_{\text{NO}_x} = 136 \times 4.69 \times 10^5 \times 11.94 \times 10^{-8}$$

$$E_{\text{NO}_x} = 7.61 \text{ lb/hr}$$

$$E_{\text{CO}} = 11.64 \text{ lb/hr}$$

$$E_{\text{VOC}} = 0.836 \text{ lb/hr}$$

HP = engine horsepower = 2708 hp

454 g = 1.0 lb

$$E_{\text{NO}_x} (\text{g/hp-hr}) = E_{\text{NO}_x} \times 454 / \text{HP}$$
$$= 7.61 \times 454 / 2708$$

$$E_{\text{NO}_x} (\text{g/hp-hr}) = 1.275 \text{ g/hp-hr}$$

$$E_{\text{CO}} (\text{g/hp-hr}) = 1.95 \text{ g/hp-hr}$$

$$E_{\text{VOC}} (\text{g/hp-hr}) = 0.140 \text{ g/hp-hr}$$

## Stack Gas Flow Rate via AGA Carbon Balance Method

Refers to Test Run #C-1

$$\begin{aligned} Q_f &= \text{fuel flow} = 16730 \text{ SCF/hr} \\ C_f &= \text{carbon content of fuel (from fuel analysis)} = 1.023 \\ C_e &= \text{exhaust gas carbon content} \\ &= \text{CO} + \text{THC (as C1)} + \text{CO}_2 \\ &= (342 + 1242) / 10000 + 5.04 = 5.198 \% \end{aligned}$$

$$\begin{aligned} Q &= \text{stack flow rate} \\ &= Q_f \times C_f \times 100 / C_e \\ &= 16730 \times 1.023 \times 100 / 5.198 \\ &= 3.29 \times 10^5 \text{ SCFH} \end{aligned}$$

## SO2 Emission Rate from Fuel Analysis

Refers to Test Run #C-1

S = sulfur content of fuel = 0.107 grains/100 DSCF

7000 grains = 1.0 lb

Q<sub>f</sub> = 16730 SCF/hr

SO<sub>2</sub> = mass emission rate of SO<sub>2</sub>

= S / 100 / 7000 x Q<sub>f</sub>

= 0.107 / 100 / 7000 x 16730

= 0.0026 lbs/hr

## Moisture Content via Stoichiometry

Refers to test run #1

H = Ambient humidity (via psychrometer) = 0.0107 lb/lb air

O<sub>2</sub> = O<sub>2</sub> concentration in stack = 12.20%

F = wet basis O<sub>2</sub> F-factor (from fuel calcs)

= 10643 SCF/MMBTU

FW = moisture F-factor = 2008 SCF of H<sub>2</sub>O/MMBTU

CM = combustion moisture % at 0% O<sub>2</sub>

=  $F_w / F \times 100 = 2008 / 10643 \times 100$

= 18.86 %

Fw = moisture content

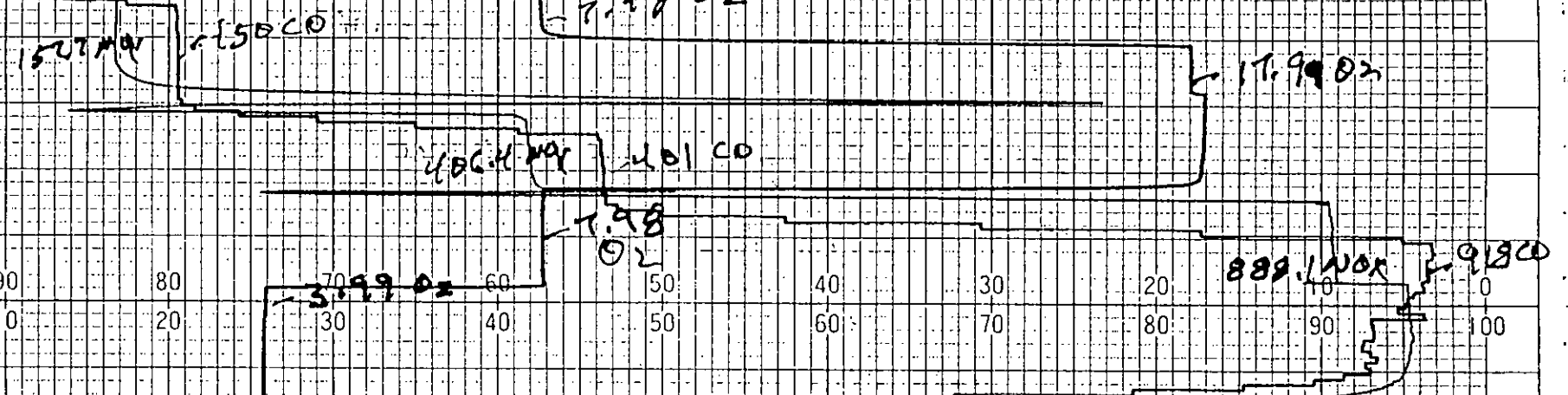
=  $(CM \times (20.9 - O_2) / 20.9) + (H \times 64.3)$

=  $(18.86 \times (20.9 - 12.20) / 20.9) + (.0107 \times 64.3)$

= 8.54%



**APPENDIX C:  
QUALITY ASSURANCE ACTIVITIES**



QUALITY ASSURANCE ACTIVITIES  
 FLORIDA GAS TRANSMISSION  
 MELBOURNE COMPRESSOR STATION  
 3/25/92

no

15 min

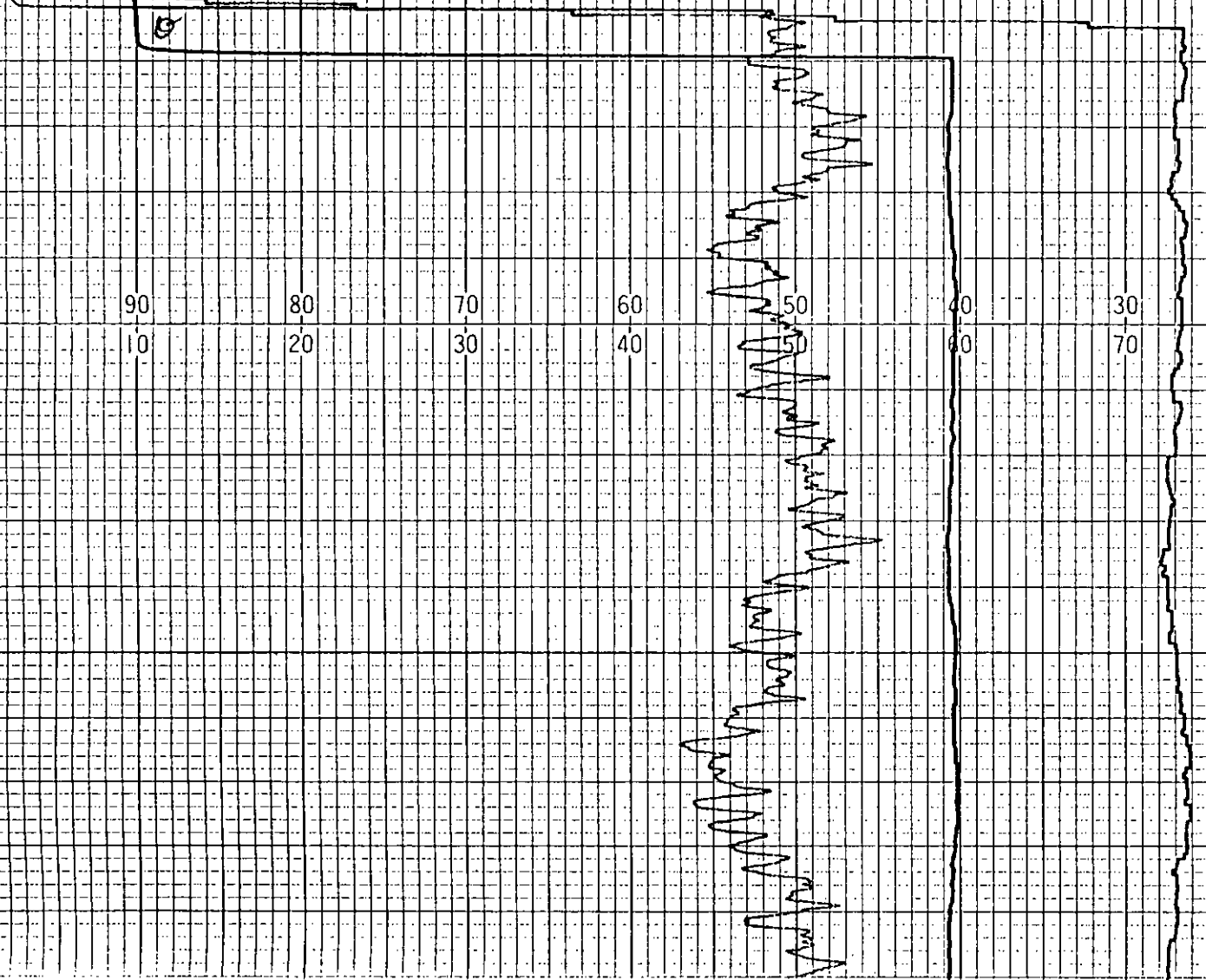
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50 min

12 min

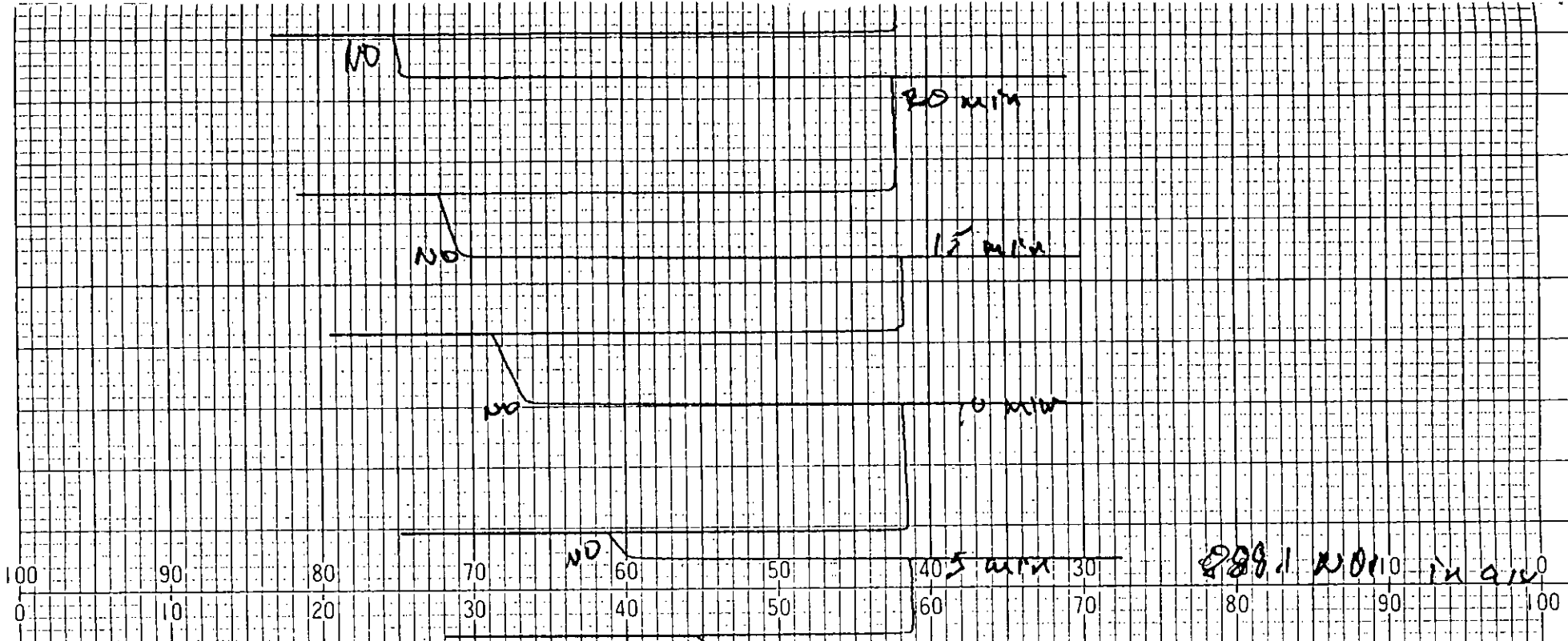
NO. RN2-01-25-20M  
60 (6334)

157.7 NO<sub>x</sub> thru  
 NO<sub>x</sub> CAMPER SYSTEM BIAS CHECK  
 (AFTER TEST)  
 157.7 NO<sub>x</sub> thru  
 157.7 NO<sub>x</sub> thru  
 157.7 NO<sub>x</sub> thru



NO C-6 1334

NO<sub>x</sub> = 92.0  
 CO = 33.9  
 O<sub>2</sub> = 12.5

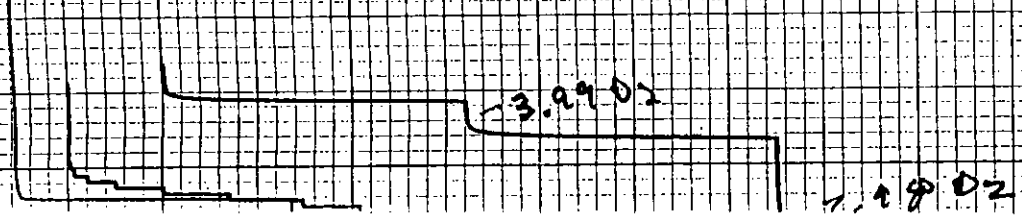


NO CONVERTER EFFICIENCY DIRECT

NO.1 NO.1 PROBE

NO.1 NO.1 DIRECT

SAMPLE SYSTEM ISMS CHERIC (NO.1)



400cm (6334)

ART NO. RN2-01-25-20M

(6334)

CHART NO. RN2-01-25-20M

Charts Inc

100 90 80 70 60 50 40 30 20 10 0  
 0 10 20 30 40 50 60 70 80 90 100

380cm

ENGINE #1

3/26/62

NDK 0-500  
LB 0-500

cl start 836

406-4201

17990

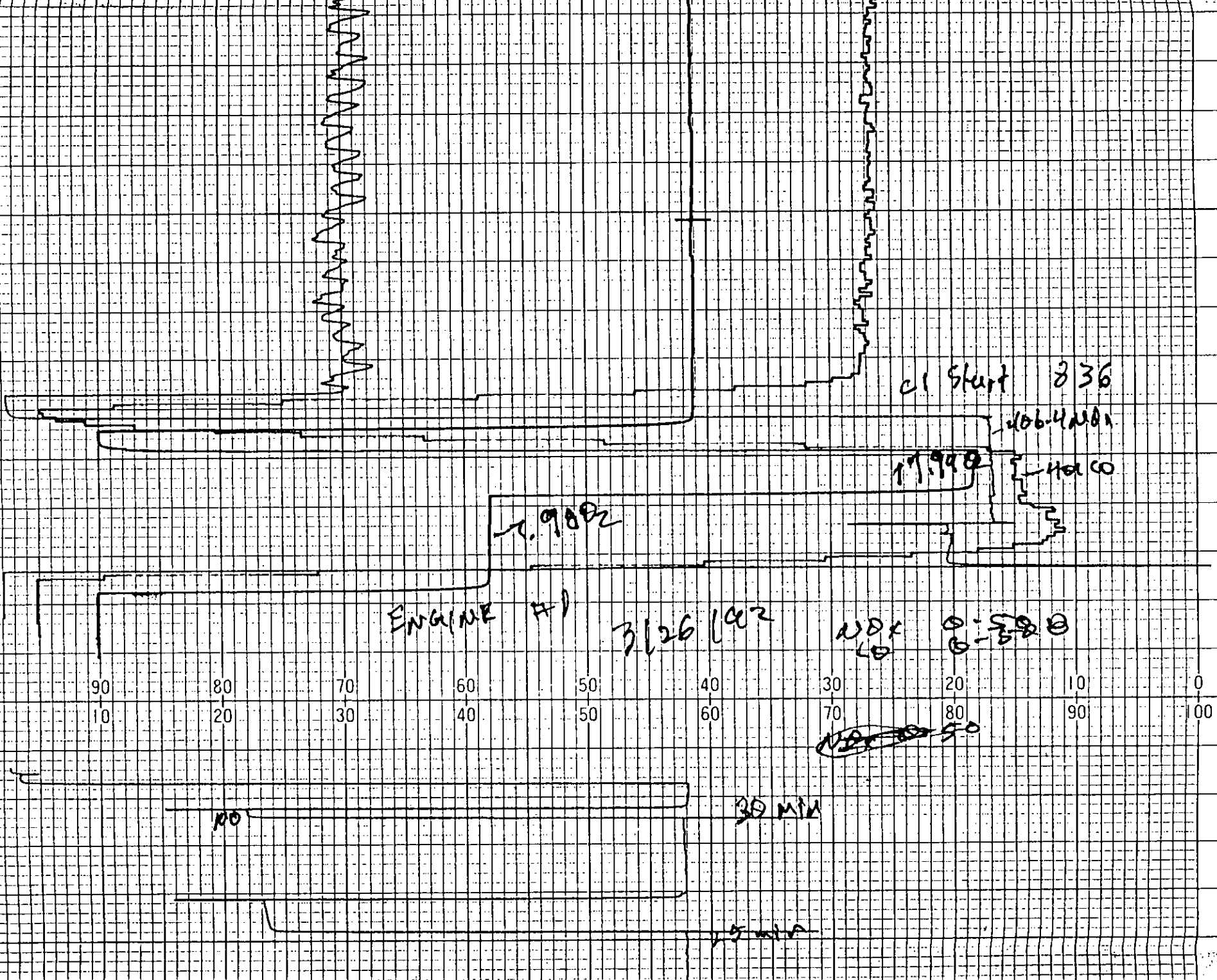
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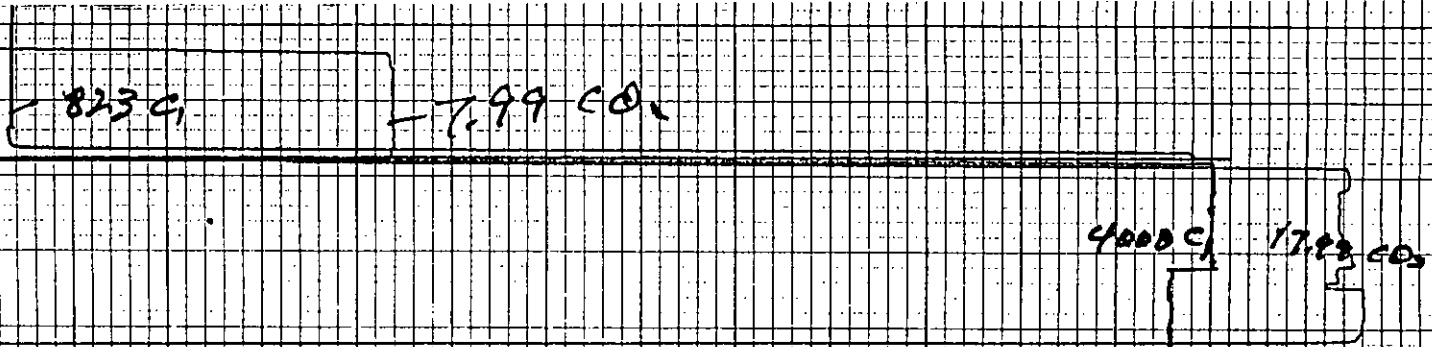
1.9002

100

30 MIN

15 MIN





MULTI POINT LINEARITY CHECK

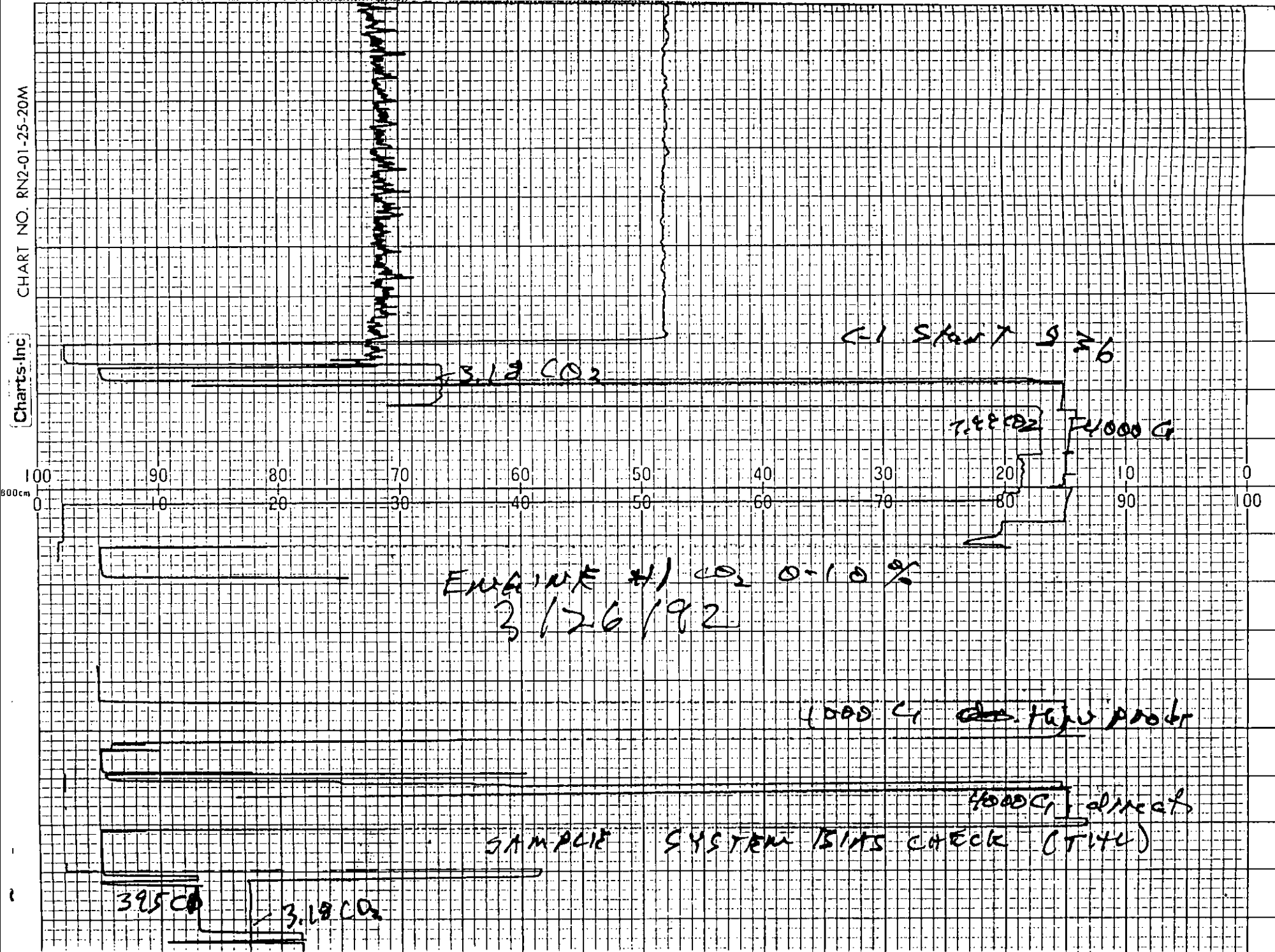
CO<sub>2</sub> @ TMC

Initial Ranges  
 CO<sub>2</sub> = 0-20%  
 TMC = 0-5000 ppm  
 (Cal. C<sub>1</sub>)

QUALITY ASSURANCE ACTIVITIES

FLORIDA GAS TRANSMISSION  
 MELBOURNE COMPRESSOR STATION

3/25/92



13.13002

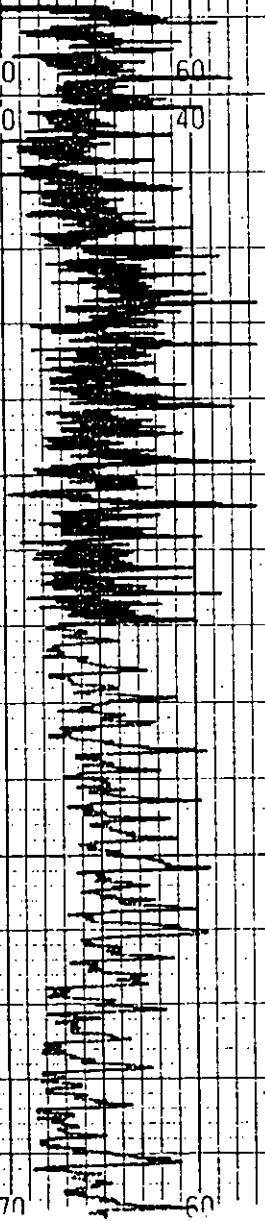
4000 Ci through  
2.99 CO<sub>2</sub>  
4000 Ci direct

THC SAMPLE SYSTEM BIAS CHECK  
CALIBRATION

END C-6

13340

100 90 80 70 60 50 40 30 20 10 0  
0 10 20 30 40 50 60 70 80 90 100



CO<sub>2</sub> = 4.82  
THC = 1.525

Charts-Ins. CHART NO. RN2-01-25-20M (6334)

100 90 80 70 60 50 40 30 20 10 0



Quality Assurance Worksheet: Melbourne Compressor Station

	CERTIFIED GAS INPUT		INITIAL CALIBRATION & LINEARITY CHECK		TEST RUN #C1	ZERO and SPAN CALIBRATION CHECK		TEST RUN #C2	ZERO and SPAN CALIBRATION CHECK		TEST RUN #C3	ZERO and SPAN CALIBRATION CHECK	
	Concentration (% or ppm)	Target (% Chart)	Initial (% Chart)	Difference (% Chart)		Final (% Chart)	Drift (% Chart)		Final (% Chart)	Drift (% Chart)		Final (% Chart)	Drift (% Chart)
<b>NOx</b>					Avg. ppm			Avg. ppm			Avg. ppm		
zero	0.0	2.0	2.0	0.0	136.0	2.3	0.3	141.0	2.0	0.0	147.0	2.2	0.2
low	157.7	17.8	17.8	0.0	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.
mid	406.4	42.6	41.9	-0.7	29.2	81.6	-1.7	30.2	83.4	0.1	31.4	84.0	0.7
high	888.1	90.8	90.7	-0.1		n.a.	n.a.		n.a.	n.a.		n.a.	n.a.
full scale	1000.0				500.0			500.0			500.0		
<b>CO</b>					Avg. ppm			Avg. ppm			Avg. ppm		
zero	0.0	5.0	5.0	0.0	342.0	5.0	0.0	345.0	5.0	0.0	355.0	5.0	0.0
low	150.0	20.3	20.6	0.3	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.
mid	401.0	45.3	46.3	1.0	73.4	85.6	0.4	74.0	85.2	0.0	76.0	85.4	0.2
high	918.0	96.5	96.5	0.0		n.a.	n.a.		n.a.	n.a.		n.a.	n.a.
full scale	1000.0				500.0			500.0			500.0		
<b>O2</b>					Avg.%			Avg.%			Avg.%		
zero	0.0	10.0	10.0	0.0	12.20	10.0	0.0		10.1	0.1	11.90	10.1	0.1
low	3.99	26.0	26.1	0.1	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.
mid	7.98	41.9	42.5	0.6	58.8	42.3	0.4	10.0	42.4	0.5	57.6	42.3	0.4
high	17.90	81.6	82.1	0.5		82.0	0.4		82.0	0.4		82.0	0.4
full scale	25.0				25.0			25.0			25.0		
<b>CO2</b>					Avg.%			Avg.%			Avg.%		
zero	0.0	2.0	2.0	0.0	5.04	2.2	0.2	5.10	2.0	0.0	5.08	2.0	0.0
low	3.18	17.8	17.4	-0.4	% Chart	33.0	-0.8	% Chart	33.2	-0.6	% Chart	33.0	-0.8
mid	7.99	42.0	41.9	-0.1	52.4	82.9	1.0	53.0	81.4	-0.5	52.8	81.2	-0.7
high	17.99	92.0	91.8	-0.1		n.a.	n.a.		n.a.	n.a.		n.a.	n.a.
full scale	20				10.0			10.0			10.0		
<b>THC</b>					Avg. ppmv			Avg. ppmv			Avg. ppmv		
zero	0.0	5.0	5.0	0.0	1135	5.0	0.0	1195	5.0	0.0	1140	6.8	1.8
low	395	12.9	13.1	0.2	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.
mid	823	21.5	21.8	0.3	27.7	n.a.	n.a.	28.9	n.a.	n.a.	27.8	n.a.	n.a.
high	4000	85.0	85.0	0.0		84.4	-0.6		85.7	0.7		86.7	1.7
full scale	5000				5000			5000			5000		

Quality Assurance Worksheet: Melbourne Compressor Station

	CERTIFIED GAS INPUT		TEST RUN #C4	ZERO and SPAN CALIBRATION CHECK		TEST RUN #C5	ZERO and SPAN CALIBRATION CHECK		TEST RUN #C6	ZERO and SPAN CALIBRATION CHECK	
	Concentration (% or ppm)	Target (% Chart)		Final (% Chart)	Drift (% Chart)		Final (% Chart)	Drift (% Chart)		Final (% Chart)	Drift (% Chart)
NOx			Avg. ppm			Avg. ppm			Avg. ppm		
zero	0.0	2.0	66.0	2.0	0.0	79.4	1.8	-0.2	92.0	2.1	0.1
low	157.7	17.8	% Chart	n.a.	n.a.	% Chart	81.6	0.8	% Chart	81.0	0.2
mid	406.4	42.6	15.2	81.4	-1.9	41.7	n.a.	n.a.	48.0	n.a.	n.a.
high	888.1	90.8		n.a.	n.a.		n.a.	n.a.		n.a.	n.a.
full scale	1000.0		500.0			200.0			200.0		
CO			Avg. ppm			Avg. ppm			Avg. ppm		
zero	0.0	5.0	334.0	5.0	0.0	340.0	5.0	0.0	339.0	5.0	0.0
low	150.0	20.3	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.
mid	401.0	45.3	71.8	85.4	0.2	73.0	85.4	0.2	72.8	85.5	0.3
high	918.0	96.5		n.a.	n.a.		n.a.	n.a.		n.a.	n.a.
full scale	1000.0		500.0			500.0			500.0		
O2			Avg.%			Avg.%			Avg.%		
zero	0.0	10.0	12.53	10.0	0.0	12.48	10.0	0.0	12.50	10.0	0.0
low	3.99	26.0	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.
mid	7.98	41.9	60.1	42.3	0.4	59.9	42.3	0.4	60.0	42.2	0.3
high	17.90	81.6		82.2	0.6		82.2	0.6		82.1	0.5
full scale	25.0		25.0			25.0			25.0		
CO2			Avg.%			Avg.%			Avg.%		
zero	0.0	2.0	4.85	2.0	0.0	4.74	2.0	0.0	4.82	2.1	0.1
low	3.18	17.8	% Chart	32.9	-0.9	% Chart	32.8	-1.0	% Chart	33.1	-0.7
mid	7.99	42.0	50.5	83.2	1.3	49.4	81.6	-0.3	50.2	81.2	-0.7
high	17.99	92.0		n.a.	n.a.		n.a.	n.a.		n.a.	n.a.
full scale	20		10.0			10.0			10.0		
THC			Avg. ppmv			Avg. ppmv			Avg. ppmv		
zero	0.0	5.0	1350	5.0	0.0	1550	5.0	0.0	1525	5.0	0.0
low	395	12.9	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.	% Chart	n.a.	n.a.
mid	823	21.5	32.0	n.a.	n.a.	36.0	n.a.	n.a.	35.5	n.a.	n.a.
high	4000	85.0		84.7	-0.3		86.1	1.1		86.0	1.0
full scale	5000		5000			5000			5000		

TR 7

INTERFERENCE RESPONSE TEST

Environmental Instruments Division

108 South Street  
Hopkinton, Massachusetts 01748  
(617) 435-5321

DATE OF TEST JAN 20, 1992

ANALYZER TYPE 10AAS RANGE 0-25PPM

SERIAL NO. 105-19481-184

TEST GAS TYPE

CONCENTRATION PPM

ANALYZER  
OUTPUT RESPONSE

% OF SPAN

CO

500

2.1 PPM

5.1%

CO<sub>2</sub>

201

2.1 PPM

2.1%

CO<sub>2</sub>

10%

2.1 PPM

2.1%

O<sub>2</sub>

20.9%

2.1 PPM

2.1%

# Continuous Emission Analyzer Interference Response Tests

Date: 7/8/88  
 Technician: KRB/MM

Analyzer Type: Thermo Environmental  
 Analyzer Model: Model 48 Gas Filter Correlation Analyzer  
 Serial Number: 48-23576-210  
 Analyzer Test Range: 0-20 ppmv

Test Gas		Analyzer Response		Response Ratio
Type Gas	Concentration	Concentration ppmv	% of Range	
Air	CO Free	0.0	N/A	
CO <sub>2</sub> /O <sub>2</sub>	4% / 18%	0.0		0.000
CO <sub>2</sub> /O <sub>2</sub>	12% / 8%	-0.2		-0.017 / -0.025
CO <sub>2</sub> /O <sub>2</sub>	21% / 3%	-0.3		-0.014 / -0.100
Air	Dry	0.4		CO Impurity?
NO <sub>x</sub>	176 ppmv	0.4		0.002
NO <sub>x</sub>	3030 ppmv	0.4		0.0001
SO <sub>2</sub>	401 ppmv	-0.2		0.0005
Propene	240 ppmv	0.4		0.002

↑  
 all interferences are  
 negligible





Response Time Data Sheet

Date: 3/14/89

Plant: Austin Office

Technician: MM/DC

Sample Manifold Press: 6 psi

Sample Line Length: 140 ft.

Pump Model No.: 6-3 Dia-pump

Analyzer: NOx Analyzer

Oxygen Analyzer

Model: TECO 10AR

Teladyne 320 AX

Range: 0-1000 ppm

0-25%

Span Gas: 900 ppm NO<sub>2</sub>

Air = 20.9% O<sub>2</sub>

Upscale Response .65 min

.72 min

.60

.75

.60

.80

Average .61 min

.76 min

Downscale Response .65 min

.90 min

.65

.90

.65

.85

Average .65 min

.88 min

Comments:

3/8" Sample line  
Igloo Condenser

## Instrumental Analysis Quality Assurance Data

Date: 5/25/92  
 Plant: FGT MELBOURNE COMPRESSION STATION  
 Technician: LFJR R/c

### NOx Analyzer: NO2 to NO Converter Efficiency Test

NO Calibration Gas: 688±1 ppm  
 Diluent Gas: Air (20.9% oxygen)

	NOx Concentration (ppm)	% Decrease from Initial Concentration	NO Concentration (ppm)
Initial Concentration	<u>568</u>	<u>n.a.</u>	<u>425</u>
10 minute Concentration	<u>563</u>	<u>0.9</u>	<u>370</u>
20 minute Concentration	<u>559</u>	<u>1.6</u>	<u>230</u>
30 minute Concentration	<u>558</u>	<u>1.8</u>	<u>199</u>

### Sampling System Bias Check

Analysis	Calibration Gas Concentration (ppm)	Full Scale Span (ppm)	Direct Calibration Response (ppm)	Thru-Probe Sample System Response (ppm)	System Calibration Bias (% of Span)
Zero Gas	_____	_____	_____	_____	_____
<i>for</i> NOx	<u>406.4</u>	<u>1000</u>	<u>408.0</u>	<u>405.0</u>	<u>-0.3%</u>
S02	_____	_____	_____	_____	_____
<i>for</i> NOx	<u>157.7</u>	<u>200</u>	<u>158</u>	<u>158</u>	<u>0%</u>
<i>for</i> THC	<u>4000</u>	<u>5000</u>	<u>4600</u>	<u>4000</u>	<u>0%</u>
<i>for</i> THC	<u>4000</u>	<u>5000</u>	<u>4050</u>	<u>3925</u>	<u>-2.5%</u>

$$\% \text{ Calibration Bias} = \frac{(\text{Thru-Probe Response}) - (\text{Direct Calibration Response})}{\text{Full Scale Span}} \times 100 *$$

\* NOTE: Equation per EPA Method 6C (40 CFR 60, Appendix A)



Table of Carbon Concentration for Method 25.  
 Audit samples collected by Cubix Corp. at Fl.  
 Gas & Trans on 3/26/92 and reported on 4/30/92.

Source	Sample - Run ID #	Carbon Concentration			
		Total (Mc) (mg/dscm)	Total (C) (ppmv)	Conden- sible (Ccm) (ppmv)	Noncon- densible (Ctm) (ppmv)
AUDITS	#470A	110.7	221.8	89.3	132.5
	#470B	806.8	1615.9	131.8	1484.1

Compiled By: *Richard Gray* On: 5-1-92

Approved By: *o.c.* On: 5/1/92



Job No. 8160  
 Client Cubix  
 Disk/File 8160  
 Page No. 2

Plant: Florida Gas & Trans  
 Sample Loc. Audits  
 (In/Out)  
 Date 3/26/92

Preliminary Data-----

Run No.	Audit #473B	Audit #473A
Tank No.	4T128	4T107
Trap No.	X23	C7
Tank Volume V(cc)	4033	4010

Field Data-----

PTI (mm Hg)	-711	-709
TTI (F)	85	82
PbI (mm Hg)	760	760
PT (mm Hg)	0	0
TT (F)	82	78
Pb (mm Hg)	760	760

Noncondensable Organics-----

PT(Lab) (mm Hg)	24	4
TT(Lab) (F)	78	78
Pb(Lab) (mm Hg)	734	734
PTF (mm Hg)	924	920
TTF (F)	78	78
PbF (mm Hg)	734	734
Ba (ppmv C)	0.2	0.1
Ctm 1 (ppmv C)	56.3	642.8
Ctm 2 (ppmv C)	56.7	627.8
Ctm 3 (ppmv C)	56.9	639.3
Avg. Ctm (ppmv C)	56.6	636.6
RSD Ctm (%)	0.5	1.2

Condensable Organics-----

ICV Tank No.	4T143	4T266
ICV Tank, Vv (cc)	4047	4270
PFI (mm Hg)	-720	-722
TFI (F)	78	78
PbFI (mm Hg)	734	734
PF (mm Hg)	1840	940
TF (F)	78	78
PbFf (mm Hg)	734	734
Bt (ppmv C)	2.6	0.8
Ccm 1 (ppmv C)	26.6	52.1
Ccm 2 (ppmv C)	27.2	53.9
Ccm 3 (ppmv C)	27.2	53.7
Avg. Ccm (ppmv C)	27.0	53.2
RSD Ccm (%)	1.3	1.9

Total Gaseous Nonmethane Organics (TGNMO)=====

Vs (cc)	3678	3675
Dil. Factor (Non)	2.348	2.332
Dil. Factor (Con)	3.658	2.513
Ct (ppmv C)	132.5	1484.1
Cc (ppmv C)	89.3	131.8
Ct+Cc= C (ppmv C)	221.8	1615.9
Mc (mg C/dscm)	110.7	806.8



**APPENDIX D:  
CALIBRATION CERTIFICATIONS**



# Scott Specialty Gases

a division of  
Scott Environmental Technology, Inc.

1290 COMBERMERE STREET, TROY, MICHIGAN 48084 (313) 589-2950

Customer :  
CUBIX CORPORATION  
1713 FORT VIEW ROAD  
AUSTIN, TX. 78704

\*\*\* CERTIFICATE OF ANALYSIS - EPA PROTOCOL BASES \*\*\*  
PERFORMED ACCORDING TO SECTION 3.0.4  
Certified Per Traceability Procedure # 81  
Protocol # 1 File # POB274  
Certified Accuracy 1 % NBS Traceable

Shipped From : Scott Michigan  
Our Project # : 520006  
Your P.O. # : 91004  
Expiration Date : 8-18-92  
Cylinder Number AAL-9912  
Cylinder Pressure 1900 psig

COMPONENT	CERTIFIED CONC.	REFERENCE STD			GAS ANALYZER		ANALYTICAL PRINCIPLE
		SRM # (CRM #)	CYLINDER NUMBER	CONC.	MAKE/MODEL	LAST CALIBRATION DATE	
NITRIC OXIDE	157.7 PPM	1685	AAL-9851	236.0 PPM	BECKMAN 951A	12-4-90	CHEMILUMINESCENCE
		6MIS†	AAL-14484	145.3 PPM			
		1684	ALM-003623	97.28 PPM			
BALANCE GAS : NITROGEN							
NITROGEN DIOXIDE	1.77 PPM						

EPA PROTOCOL

FIRST ANALYSIS			DATE : 2-11-91			SECOND ANALYSIS			DATE : 2-18-91			CALIBRATION CURVE 2 nd DEGREE					
ZERO GAS (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC.	RESULTS (mV)	PPM	ZERO GAS (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC.	RESULTS (mV)	PPM	SRM # (CRM #)	CONC. PPM	SPLIT PT (%)	DVM (mV)	FITTED VALUE	PERCENT ERROR
0.00	53.30	157.4	236.0 PPM	80.00	236.0	0.00	53.50	158.0	236.0 PPM	80.00	236.0	1685	236.0	100	80.00	236.0	-0.00
0.00	53.30	157.4	80.00	236.0	236.0	0.00	53.50	158.0	80.00	236.0	236.0		207.6	88	70.50	208.1	0.23
0.00	53.30	157.4	80.00	236.0	236.0	0.00	53.50	158.0	80.00	236.0	236.0		145.3	62	49.10	145.1	-0.17
						0.00	54.10 NOX	159.8				1684	97.28	41	33.00	97.54	0.27
													0.0000	0	0.00	0.0000	0.00
													0			0.00	0.00
													0			0.00	0.00
CALCULATED RESULTS	157.4	157.4				CALCULATED RESULTS	158.0	158.0				1684	97.28	LOW	33.00	97.54	0.27
	157.4						158.0	159.8 PPM NOX				1685	236.0	HIGH	80.00	236.0	-0.00
AVERAGE :	157.4 PPM					AVERAGE :	158.0 PPM										

† 6MIS - GAS MANUFACTURER'S INTERNAL STANDARD. The responsibility of this Company for gas which fails to comply with this analysis shall be replacement thereof by the Company without extra cost.

*Handwritten signatures and initials*



# Scott Specialty Gases

a division of  
Scott Environmental Technology, Inc.

1290 COMBERMERE STREET, TROY, MICHIGAN 48084 (313) 589-2950

Shipped From : Scott Michigan

Our Project # : 532228

Your P.O. # : 92 0000

Expiration Date : 7-21-93

Cylinder Number : AAL5112

Cylinder Pressure : 1900 psig

1 of 1 Component(s)

Customer :

CUBIX CORPORATION  
9225 LOCKHART HWY  
AUSTIN TX 78747

\*\*\* CERTIFICATE OF ANALYSIS - EPA PROTOCOL GASES \*\*\*

PERFORMED ACCORDING TO SECTION 3.0.4

Certified For Traceability  
Protocol # 1

Procedure # G1

File # PO-2143

Certified Accuracy : 1 % NBS Traceable

ANALYZED CYLINDER

REFERENCE STD

INSTRUMENTATION

COMPONENT	CERTIFIED CONC.	SRM # (CRM #)	CYLINDER NUMBER	CONC.	INSTR/MODEL/SERIAL #	LAST CALIBRATION DATE	ANALYTICAL PRINCIPLE
NITRIC OXIDE	406.4 PPM	1687	ALM-014665	965.5 PPM	BECKMAN	1-15-92	CHEMILUMINESCENCE
		1685	ALM-006700	250.3 PPM	951A 270-082899B		

BALANCE GAS : NITROGEN

NITROGEN DIOXIDE 0.00 PPM (FROM SECOND ANALYSIS)

FIRST ANALYSIS			DATE : 1-15-92			SECOND ANALYSIS			DATE : 1-21-92			CALIBRATION CURVE			1 ST DEGREE		
ZERO GAS (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC.	RESULTS (mV)	PPM	ZERO GAS (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC.	RESULTS (mV)	PPM	SRM # (CRM #)	CONC. PPM	SPLIT PT (%)	DVM (mV)	FITTED VALUE	PERCENT ERROR
0.00	40.70	406.9	965.5 PPM	96.50	965.5	0.00	40.60	405.9	965.5 PPM	96.50	965.5	1684B	965.5	100	96.50	965.5	0.00
0.00	40.70	406.9	96.50	965.5		0.00	40.60	405.9	96.50	965.5			748.0	77	75.00	750.3	0.30
0.00	40.70	406.9	96.50	965.5		0.00	40.60	405.9	96.50	965.5			395.0	41	39.60	395.9	0.22
						0.00	40.50	405.7		96.50	965.5	1685	250.3	26	25.10	250.7	0.16
						0.00	40.60	405.9					0.0000			0.0000	0.00
													0			0.00	0.00
												1685	250.3	LOW	25.10	250.7	0.16
												1684B	965.5	HIGH	96.50	965.5	0.00

CALCULATED RESULTS  
406.9  
406.9  
406.9  
AVERAGE : 406.9 PPM

CALCULATED RESULTS  
405.9  
405.9  
405.9  
AVERAGE : 405.9 PPM

The only liability of this Company for gas which fails to comply with this analysis shall be replacement thereof by the Company without extra cost.

OTHER GAS MANUFACTURER'S INTERNAL STANDARD

Analyst :

Approved By :

*F. P. Davis*  
*F. H. Davis*



1290 COMBERMERE STREET, TROY, MICHIGAN 48084 (313) 589-2950

Our Project #: 519062

Your P.D. #: 90347

Expiration Date: 7-28-92

Cylinder Number: ALK-016031

Cylinder Pressure 1900 psig

Customer: CUBIX CORPORATION  
1713 FORT VIEW ROAD  
AUSTIN, TX. 78704

\*\*\* CERTIFICATE OF ANALYSIS - EPA PROTOCOL GASES \*\*\*  
PERFORMED ACCORDING TO SECTION 3.0.4  
Certified Per Traceability Procedure # 61  
Protocol # 1  
File # P08133  
Certified Accuracy 1% NBS Traceable

ANALYZED. CYLINDER	REFERENCE STD	INSTRUMENTATION			ANALYTICAL PRINCIPLE		
COMPONENT	CERTIFIED CONC.	SRM # (CRM #)	CYLINDER NUMBER	CONC.	INSTR/MODEL/SERIAL #	LAST CALIBRATION DATE	ANALYTICAL PRINCIPLE
NITRIC OXIDE	888.1 PPM	2631 GHIS*	FF-16175 HA-6840	2854 PPM 971.6 PPM	BECKMAN-951A	1-8-91	CHEMILUMINESCENCE
BALANCE GAS: NITROGEN							
NITROGEN DIOXIDE	5.82 PPM (FROM SECOND ANALYSIS)						

CERTIFIED EPA PROTOCOL

FIRST ANALYSIS				DATE: 1-21-91	SECOND ANALYSIS				DATE: 1-28-91	CALIBRATION CURVE				1 st DEGREE					
ZERO GAS (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC. (mV)	ZERO GAS (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC. (mV)	ZERO GAS (mV)	TEST GAS (mV)	RESULTS PPM	REFERENCE GAS CONC. (mV)	SRM # (CRM #)	CONC. PPM	SPLIT PT (%)	DVR (mV)	FITTED VALUE	PERCENT ERROR		
0.00	30.50	889.5	2854 PPM 98.00	0.00	30.40	886.6	2854 PPM 98.00	0.00	30.50	889.5	98.00	2631	2854	100	98.00	2854	0.00		
0.00	30.50	889.5	98.00	0.00	30.40	886.6	98.00	0.00	30.40	886.6	98.00		1428	50	49.00	1428	-0.00		
0.00	30.50	889.5	98.00	0.00	30.40	886.6	98.00	0.00	30.40	886.6	98.00		971.6	34	33.10	965.2	-0.66		
				0.00	30.60 NOX	892.5							489.0	17	16.80	490.8	0.38		
													0.0000	0	0.00	0.0000	0.00		
													0			0.0000	0.00		
													0			0.00	0.00		
CALCULATED RESULTS	889.5			CALCULATED RESULTS	886.6														
	889.5				886.6														
	889.5				886.6		892.5 PPM NOX					16866	489.0	LOW	16.80	490.8	0.38		
AVERAGE:	889.5 PPM			AVERAGE:	886.6 PPM														
													N/A			971.6 GHIS*	33.10	965.2	-0.66

\* GHIS - GAS MANUFACTURER'S INTERNAL STANDARD

Analyst: *Lou P. Doran* Approved By: *J. Shapiro*

The only liability of this Company for gas which fails to comply with this analysis shall be replacement thereof by the Company without extra cost.



# Scott Specialty Gases, Inc.

FAX: 713-644-0244  
PHONE: 713-644-4820

3714 LAPAS DRIVE, HOUSTON, TEXAS 77023

6/03/91

CUBIX CORPORATION  
9225 LOCKHART

PROJECT #: 04-11057  
PO #: 91105

AUSTIN  
KEVUN JANCK

TX 78747-0000

CYLINDER #: ALM006621

ANALYTICAL ACCURACY: +-1%

COMPONENT	REQUESTED CONCENTRATION	ANALYSIS 1 ( MOLES) U/M
ON MONOXIDE	150.0 PPM	150. PPM
ANE	80.0 PPM	79.7 PPM
OGEN	BALANCE	BALANCE

ANALYTICAL METHOD: GRAV.MASTER GAS

DATE OF ANALYSIS: 6/03/91

ANALYST:

ANALYST

APPROVED BY:

SUPERVISOR



# Scott Specialty Gases, Inc.

3714 LAPAS DRIVE, HOUSTON, TX 77023-0000  
PHONE: 713-644-4820 FAX: 713-644-0244

10/17/91

CUBIX CORPORATION  
9225 LOCKHART HWY

PROJECT #: 04-13936  
PO #: 910523

AUSTIN

TX 78747-0000

CYLINDER #: AAL9308

ANALYTICAL ACCURACY: +-1%

COMPONENT	REQUESTED CONCENTRATION	ANALYSIS 1 (MOLES) U/M
RBON MONOXIDE	400.0 PPM	401. PPM
ETHANE	400.0 PPM	395. PPM
TROGEN	BALANCE	BALANCE

ANALYTICAL METHOD: ACUBLEND MASTER

DATE OF ANALYSIS: 10/17/91

ANALYST: John R. Waller  
ANALYST

APPROVED BY: [Signature]  
SUPERVISOR





# Scott Specialty Gases, Inc.

9714 LAPAS DRIVE, HOUSTON, TX 77023-0000  
PHONE: 713-644-4820 FAX: 713-644-0244

10/22/91

CUBIX CORPORATION  
9225 LOCKHART HWY

PROJECT #: 04-13836  
PO #: 910505

AUSTIN

TX 78747-0000

CYLINDER #: AAL13971

ANALYTICAL ACCURACY: +-1%

COMPONENT	REQUESTED CONCENTRATION	ANALYSIS 1 ( MOLES) U/M
CARBON MONOXIDE	910.0 PPM	916. PPM
ETHANE	820.0 PPM	823. PPM
NITROGEN	BALANCE	BALANCE

NOTES: EXP: 11/92

ANALYTICAL METHOD: ACUBLEND MASTER

DATE OF ANALYSIS: 10/22/91

ANALYST:

*[Handwritten Signature]*  
ANALYST

APPROVED BY:

*[Handwritten Signature]* 10/23  
SUPERVISOR

FILED



# Scott Specialty Gases

a division of  
Scott Environmental Technology, Inc.



3714 LAPAS DRIVE, HOUSTON, TEXAS 77023. (713) 644-4820. FAX 644-0244

CUBIX CORPORATION  
P.O. BOX 5083  
AUSTIN, TX. 78763

Date: MARCH 1, 1990  
Our Project No.: 0403425  
Your P.O. No.: 90035

Gentlemen:

Thank you for choosing Scott for your Specialty Gas needs. The analyses for the gases ordered, as reported by our laboratory, are listed below. Results are in volume percent, unless otherwise indicated.

### ANALYTICAL REPORT

Cyl No.	Analytical Accuracy	Concentration
<u>AAL17750</u>	<u>±1%</u>	
Component	WI%	Concentration
CARBON MONOXIDE		4000 PPM
METHANE		4000 PPM
NITROGEN		BALANCE
NBS TRACEABLE BY WEIGHT		

Cyl No.	Analytical Accuracy	Concentration
_____	_____	
Component	WI%	Concentration

Cyl No.	Analytical Accuracy	Concentration
_____	_____	
Component	WI%	Concentration

Cyl No.	Analytical Accuracy	Concentration
_____	_____	
Component	WI%	Concentration

Analyst John Lempe

Approved By [Signature]

The only liability of this Company for gas which fails to comply with this analysis shall be replacement thereof by the company without extra cost.

CERTIFIED REFERENCE MATERIALS    EPA PROTOCOL GASES  
ACUBLEND®    CALIBRATION & SPECIALTY GAS MIXTURES    PURE GASES  
ACCESSORY PRODUCTS    CUSTOM ANALYTICAL SERVICES

TROY, MICHIGAN / SAN BERNARDINO, CALIFORNIA / HOUSTON, TEXAS / BATON ROUGE, LOUISIANA / AUSTIN, TEXAS  
SOUTH PLAINFIELD, NEW JERSEY / FREMONT, CALIFORNIA / WAKEFIELD, MASSACHUSETTS / LONGMONT, COLORADO



World Leader in Specialty Gases & Equipment

POST OFFICE BOX 908  
LA PORTE, TEXAS 77571  
TELEPHONE: (713) 471-2544

RECEIVED JAN 17 1992

WILSON OXYGEN AND SUPPLY CO.  
2801 MONTOPOLIS  
AUSTIN, TX 78760

Date 1-8-92

Our Invoice # 104-63230

Your P.O. # 04312

Lot No. \_\_\_\_\_

Gentlemen:

Below are the results of the analysis you requested, as reported by our laboratory. Results are in volume percent, unless otherwise indicated.

LABORATORY REPORT ON GAS ANALYSIS

IR

CYL. #  
MIXTURE REQ. SX-23633 ANALYSIS

CARBON DIOXIDE	3.20%	3.18% ± .02
OXYGEN	18.00%	17.9% ± .02
NITROGEN	BALANCE	BALANCE

IR

CYL. #  
MIXTURE REQ. SX-23625 ANALYSIS

	8.00%	7.98% ± .02
	8.00%	7.98% ± .02
	BALANCE	BALANCE

IR

CYL. #  
MIXTURE REQ. SX-23652 ANALYSIS

CARBON DIOXIDE	18.00%	17.99% ± .02
OXYGEN	4.00%	3.99% ± .02
NITROGEN	BALANCE	BALANCE

CYL. #  
MIXTURE REQ. ANALYSIS

ACCEPTED BY

WILSON OXYGEN

Analyst

JOHN K. WRIGHT

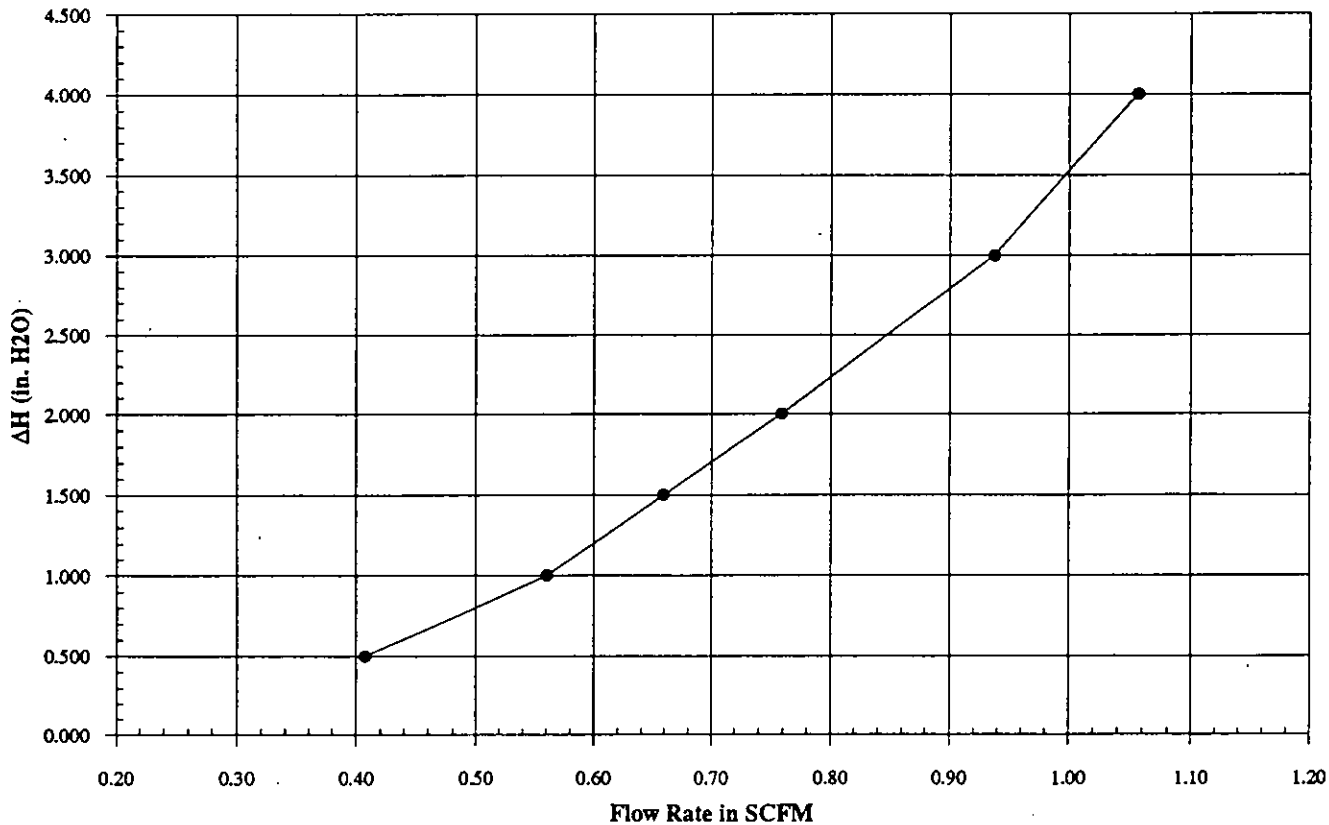
METER BOX DRY GAS METER and ORIFICE CALIBRATION

Date: 8/2/91  
 Prev. Calib. Date: 12/27/90  
 Location: 1713 Fortview, Austin, Tx  
 Technician: DH,LJ,JB  
 Meter No: 1286-3061  
 Atm. Pressure: 29.32

Test Meter ID P164240  
 Make & Model American Singer  
 Calibration Factor 0.998

Orifice Meter Setting $\Delta H$ (in. H <sub>2</sub> O)	Elapsed Time (min.)	Meter Box				Standard Test Meter				Calculated Meter Factor (Kd)	Calculated $\Delta H @ 0.75$ SCFM (" H <sub>2</sub> O)
		Starting Reading ft <sup>3</sup>	Ending Reading ft <sup>3</sup>	Starting Avg. Temp. °F	Ending Avg. Temp. (°F)	Starting Reading (ft <sup>3</sup> )	Ending Reading (ft <sup>3</sup> )	Starting Avg. Temp. (°F)	Ending Avg. Temp. (°F)		
0.50	10.00	43.095	47.310	77	86	0.000	4.080	72	72	0.9821	1.704
1.00	10.00	47.310	53.164	86	97	4.080	9.695	72	72	0.9899	1.767
1.50	10.00	53.164	60.138	97	109	9.695	16.300	72	73	0.9956	1.880
2.00	10.00	60.138	68.398	109	114	16.300	23.900	73	73	0.9797	1.868
3.00	10.00	68.398	78.344	114	120	23.900	33.287	73	73	1.0121	1.820
4.00	10.00	78.344	89.968	120	124	33.287	43.872	73	72	0.9834	1.888
Averages:				101	108			73	73	0.9904	1.845

Differential Pressure vs. Flow Rate Calibration Curve Andersen 8/91



Pitot Tube Calibration Sheet

Date: 10/22/91

Technician: JB

Calibration pitot tube

Type: std

Size (OD): 1/4"

ID number: 450

Cp (std): 0.99

S-Type pitot tube

Size (OD): 1/4"

ID Number: 107

<b>A-Side Calibration</b>			
$\Delta p$ std in H2O	$\Delta p$ s in H2O	Cp(s)	DEV
0.640	0.895	0.837	0.002
0.640	0.900	0.835	0.004
0.635	0.890	0.836	0.003
0.415	0.575	0.841	0.002
0.420	0.580	0.842	0.003
0.415	0.570	0.845	0.006
0.210	0.290	0.842	0.003
0.205	0.285	0.840	0.001
0.205	0.290	0.832	0.007
<b>A-Side Averages</b>		<b>0.839</b>	<b>0.003</b>

<b>B-Side Calibration</b>			
$\Delta p$ std in H2O	$\Delta p$ s in H2O	Cp(s)	DEV
0.205	0.290	0.832	0.003
0.205	0.285	0.840	0.004
0.205	0.285	0.840	0.004
0.430	0.600	0.838	0.003
0.435	0.605	0.839	0.004
0.430	0.605	0.835	0.001
0.625	0.885	0.832	0.003
0.625	0.890	0.830	0.006
0.630	0.890	0.833	0.002
<b>B-Side Averages</b>		<b>0.835</b>	<b>0.003</b>

Average DEV =	0.003	must be less $\leq$ 0.01
Cp(s) from Side A - Cp(s) from Side B =	0.004	must be less $\leq$ 0.01

# Trailer #7 Altimeter

ALTIMETER SCALE ERROR					
PART NO. <u>5934P-1A.83</u>			SERIAL NO. <u>3H909</u>		
ALTIMETER PRESSURE					
TEST PT (FT)	INDICATOR READINGS AT + 25 °C	TEST PT (FT)	INDICATOR READINGS AT + 25 °C	TEST PT (FT)	INDICATOR READINGS AT + 25 °C
-1000	0	8,000	-45	30,000	
0 0	-20	10,000	-50	35,000	
500	-15	12,000	-70	40,000	
1000	-10	14,000	-70	45,000	
1500	-15	16,000	-65	50,000	
2000	-15	18,000	-50	55,000	
3000	-25	20,000	-45	60,000	
4000	-25	22,000		70,000	
6000	-30	25,000		80,000	

BFG/C9102

COMPONENT ALTIMETER

PART NO. 5934P-1A.83

SERIAL NO. 3H909

MFG. UNITED

WORK ORDER # K0687

Overhaul
  Repair
  Bench Check & Test

The Aircraft Appliance identified above was overhauled, repaired, or bench tested (as per block marked) and inspected, in accordance with current Federal Aviation Administration Regulations, and is approved for return to service. Details of this component are on file at this repair station.

  
 AUTHORIZED SIGNATURE

FEB 11 1992

DATE



**APPENDIX E:  
STRIP CHART RECORDS**



**NO<sub>x</sub>, O<sub>2</sub>, CO**

ND

20 MIN

ND

15 MIN

ND

10 MIN

ND

5 MIN

98.1% NO<sub>x</sub> in air

ND

NO<sub>x</sub> CONVERTER EFFICIENCY CHECK

406.4 NO<sub>x</sub> thru probe

406.4 NO<sub>x</sub> direct

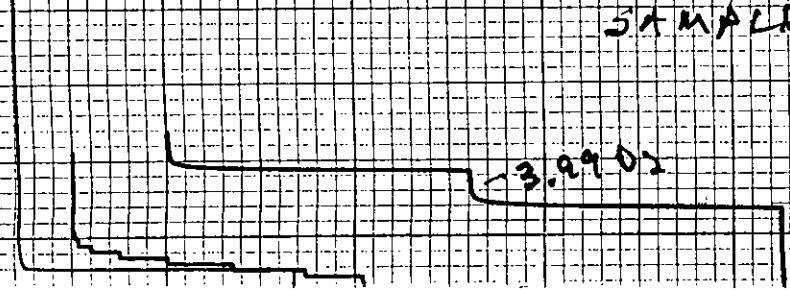
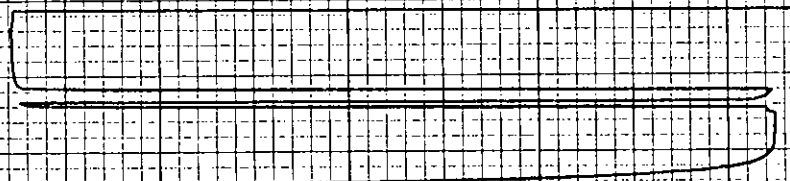
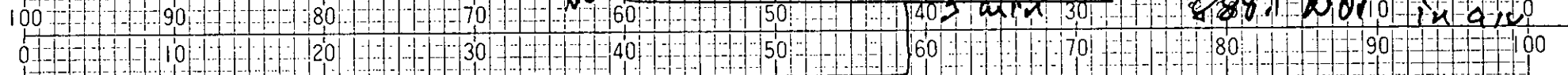
SAMPLE SYSTEM BIAS CHECK (NO<sub>x</sub>)

3.9902

7.9902

400cm (6334)

PART NO. RN2-01-25-20M

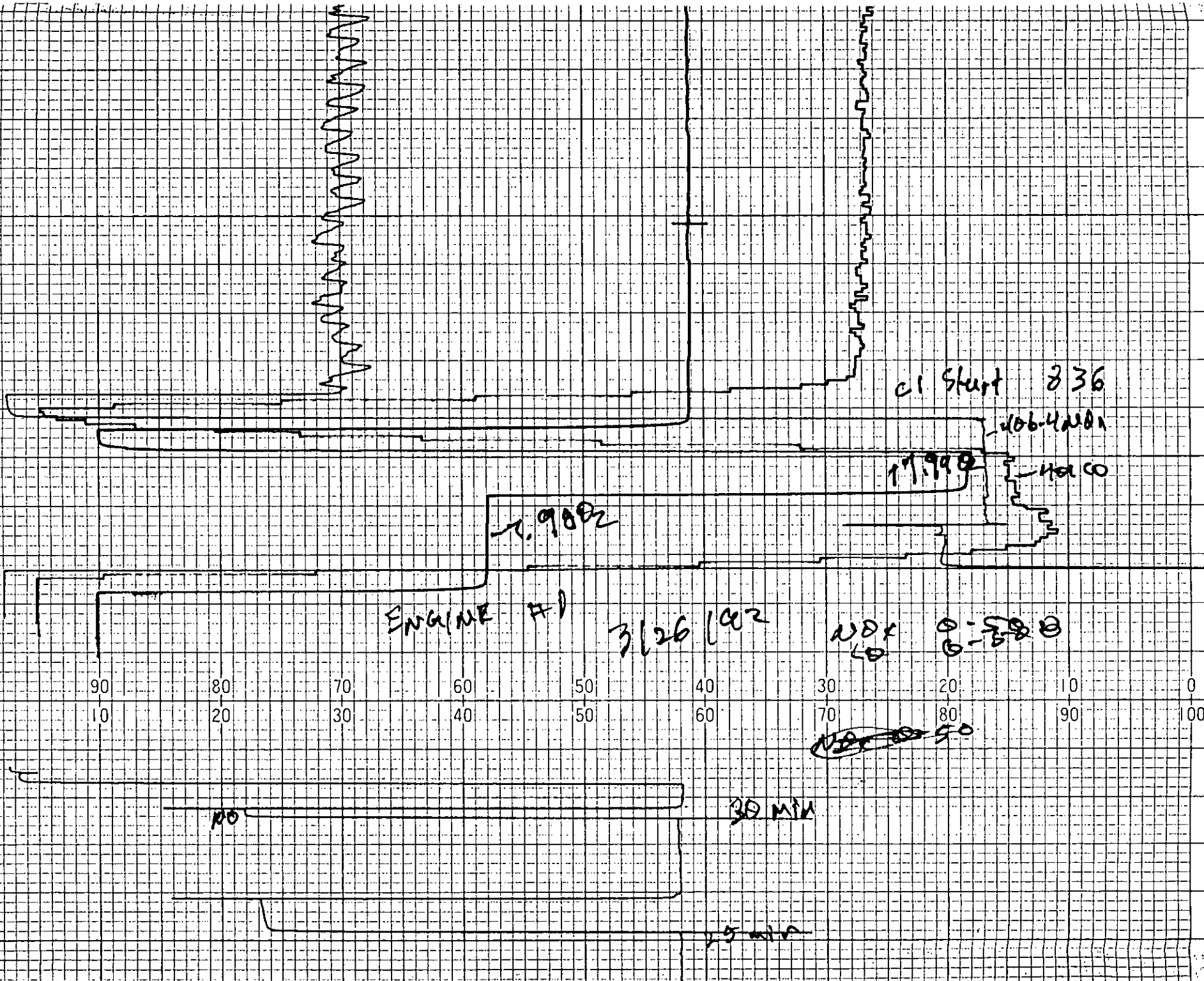


(6334)

CHART NO. RN2-01-25-20M

Charts Inc

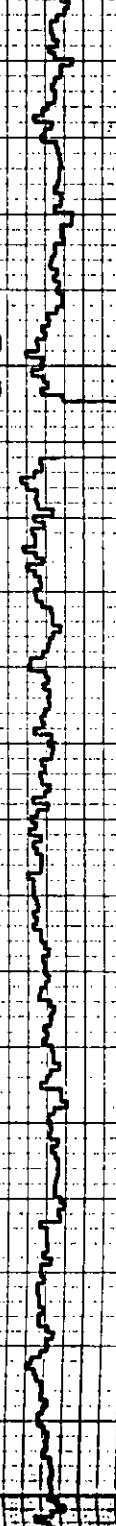
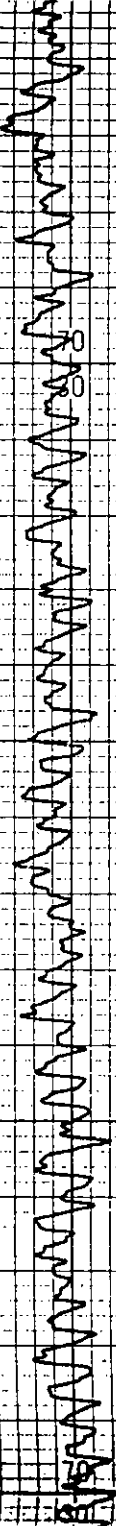
380cm



CHAI

Charts-Inc

100 90 80 60 50 40 30 20 10 0  
 0 10 20 40 50 60 70 80 90 100



inadequate  
cut 4/2

NO<sub>2</sub> = 1.36  
 CO = 3.42  
 O<sub>2</sub> = 12.2

360cm

100 90 80 60 50 40 30 20 10 0  
 0 10 20 40 50 60 70 80 90 100

100 90 80 60 50 40 30 20 10 0  
0 10 20 30 40 50 60 70 80 90 100

mass bone plugged in

gas start c-2

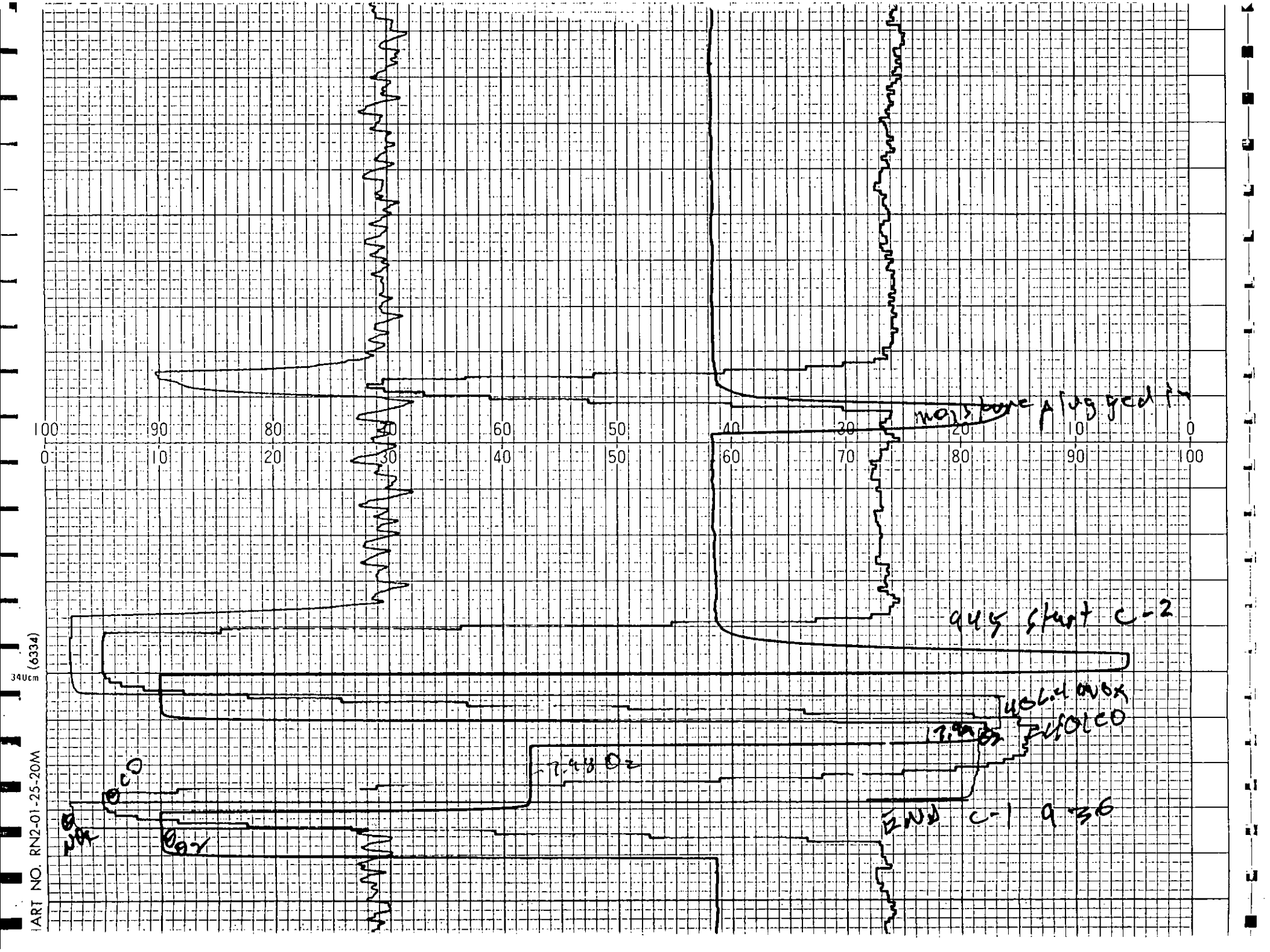
used over  
pivoted

7.48 Oz

END C-1 9 36

0.00  
0.00

0.00



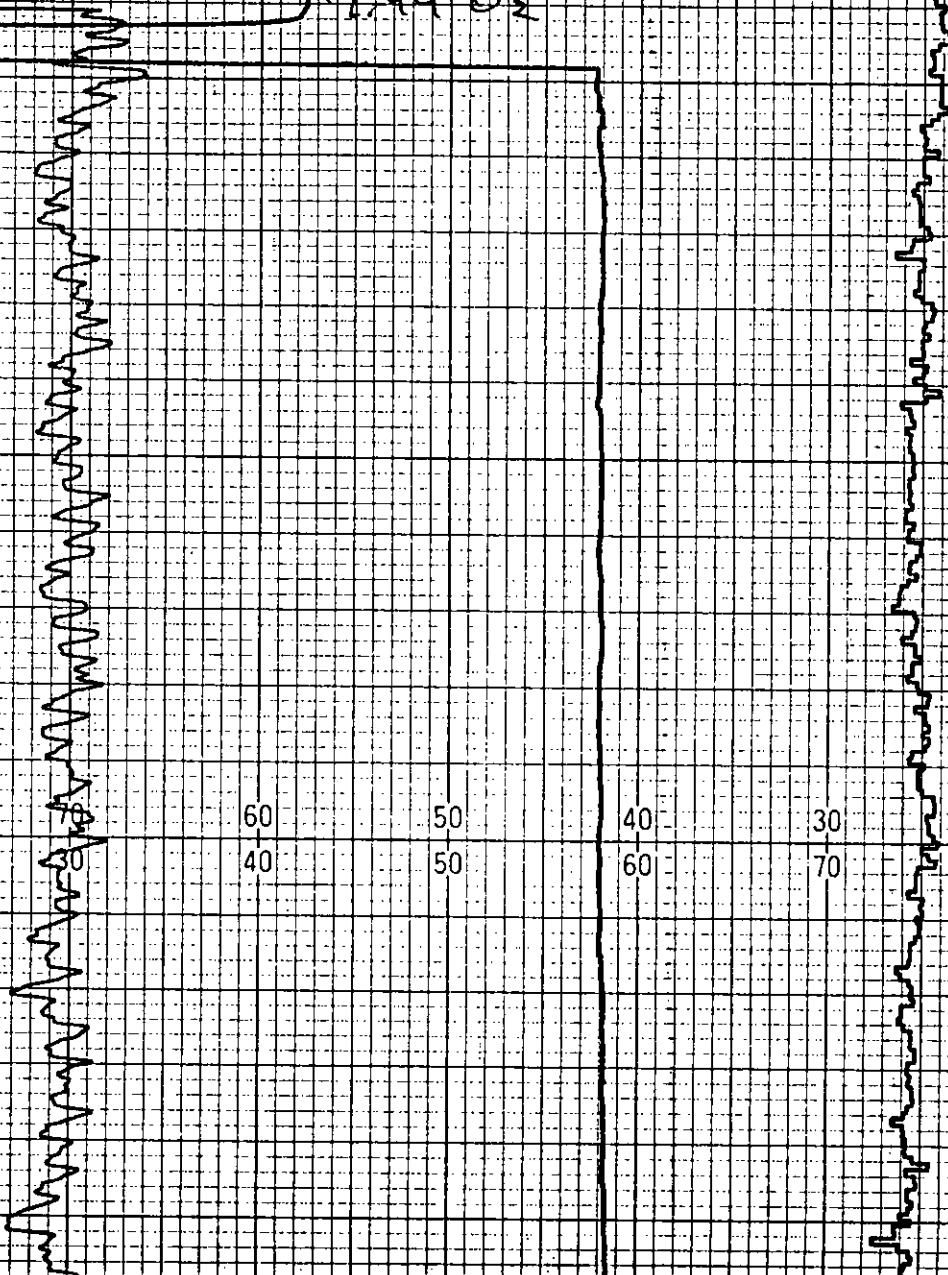
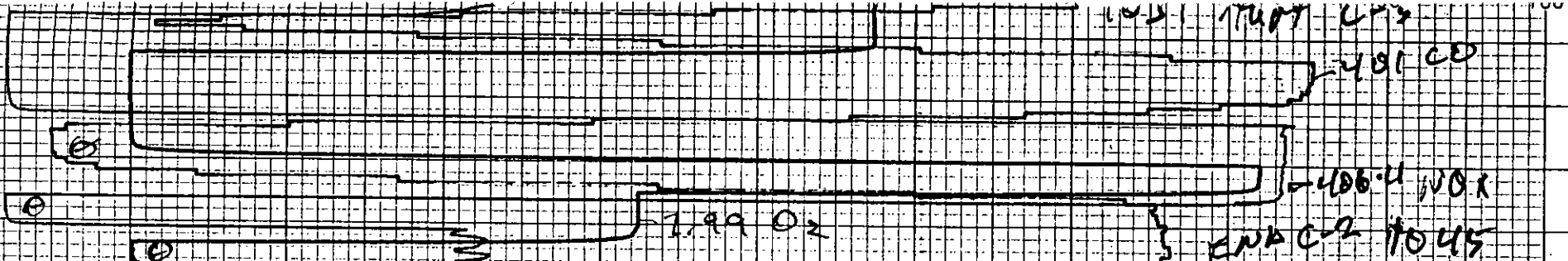
(6334)

CHART NO. RN2-01-25-20M

Charts-Inc

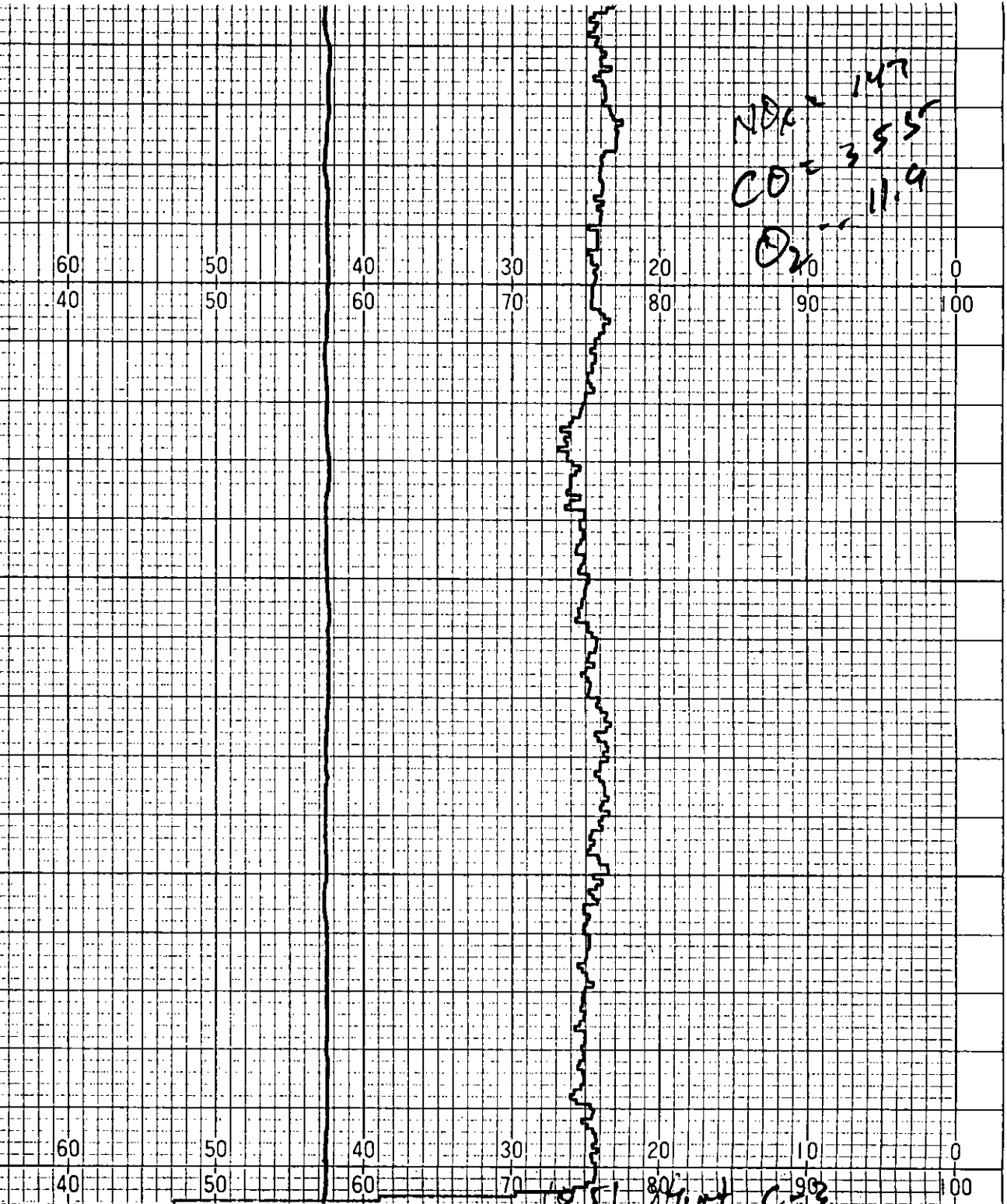
320cm

100 90 80 60 50 40 30 20 10 0  
0 10 20 40 50 60 70 80 90 100



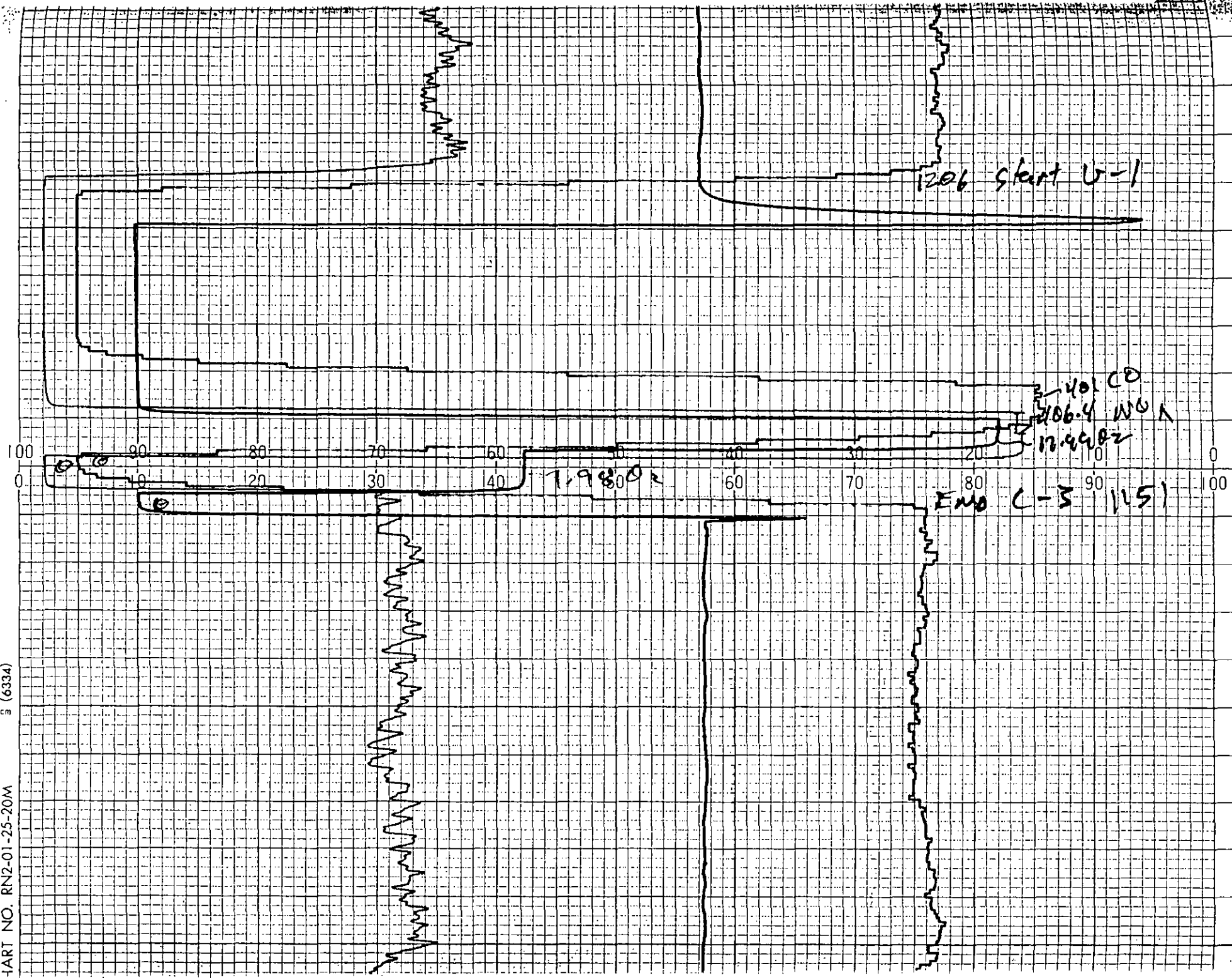
NO<sub>x</sub> = 141  
CO = 345  
O<sub>2</sub> = 12.0

300cm



NDC = 147  
CO = 355  
O<sub>2</sub> = 11.9

7/1/92



1206 start U-1

401 CO  
1206.4 WGA  
12.990z

1980z

Emo (-3 145)



3127191

ENGINE 2

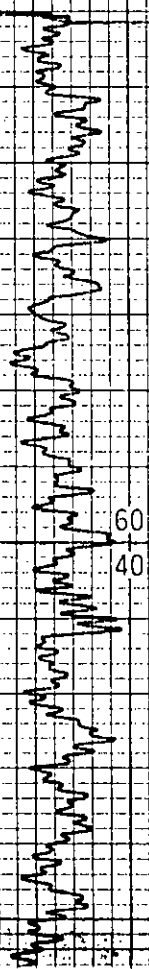
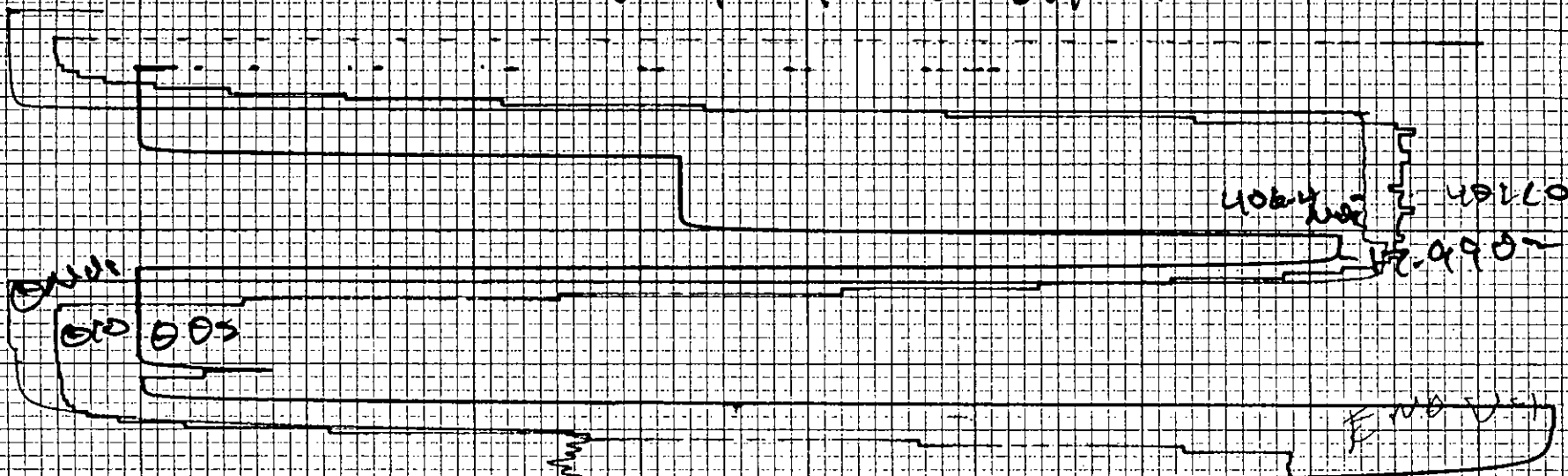
10123 Start C-1100

(6334)

CHART NO. RN2-01-25-20M

Charts, Inc.

260cm



$CO_2 = 11.7$   
 $CO = 367$   
 $O_2 = 11.7$

02-15

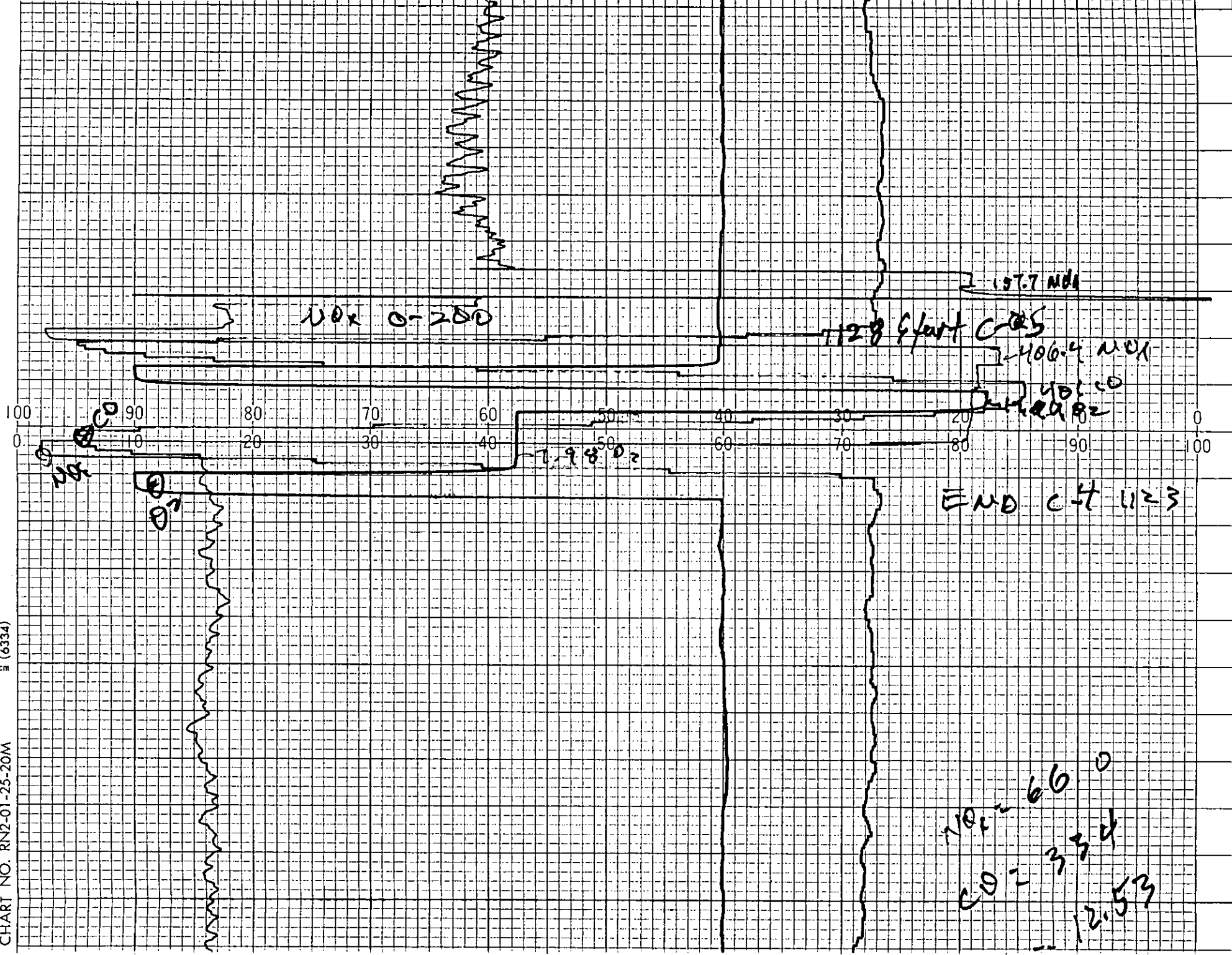
100 90 80 70 60 50 40 30 20 10 0  
0 10 20 30 40 50 60 70 80 90 100

240cm

100 90 80 70 60 50 40 30 20 10 0  
0 10 20 30 40 50 60 70 80 90 100

180 3 5 6 7 8 9 10 11 12 13 14 15



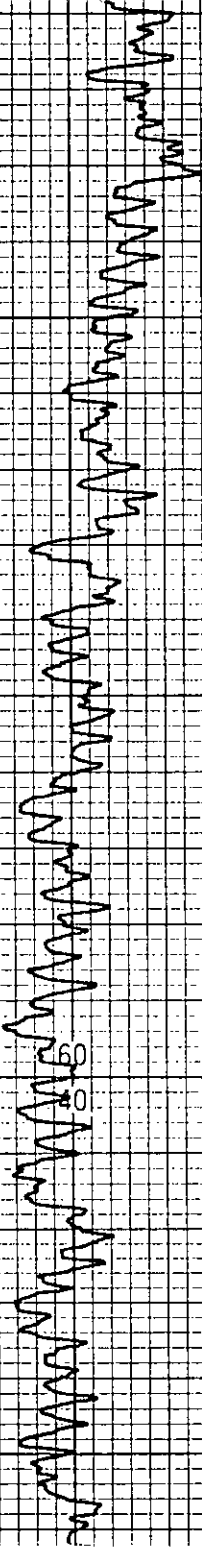


(6334)

CHART NO. RN2-01-25-20M

Chart's Inc

260cm



NO<sub>x</sub> = 79.4  
CO = 340  
O<sub>2</sub> = 12.48

100 90 80 70 60 50 40 30 20 10 0  
0 10 20 30 40 50 60 70 80 90 100



180cm

100

0

CH

NO. RN2-01-25-20M (6334) 160cm

157.7 No. thru  
prob. for

# NO<sub>2</sub> Sampler System Bias Check (AFTER TEST)

157.7 No. thru  
prob. for  
NO<sub>2</sub> CO

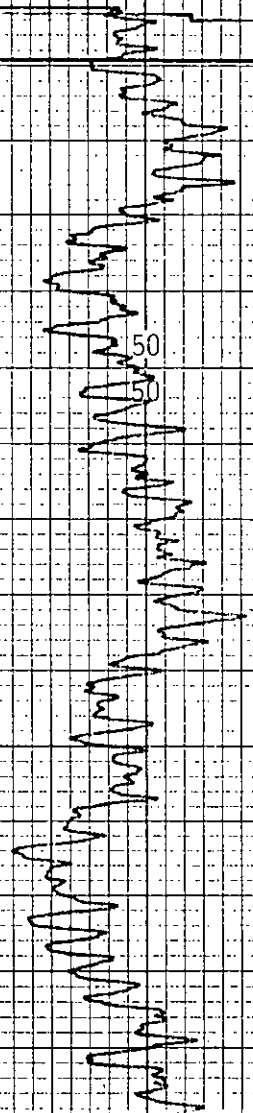
7.98 O<sub>2</sub>

END C-6 1334

000

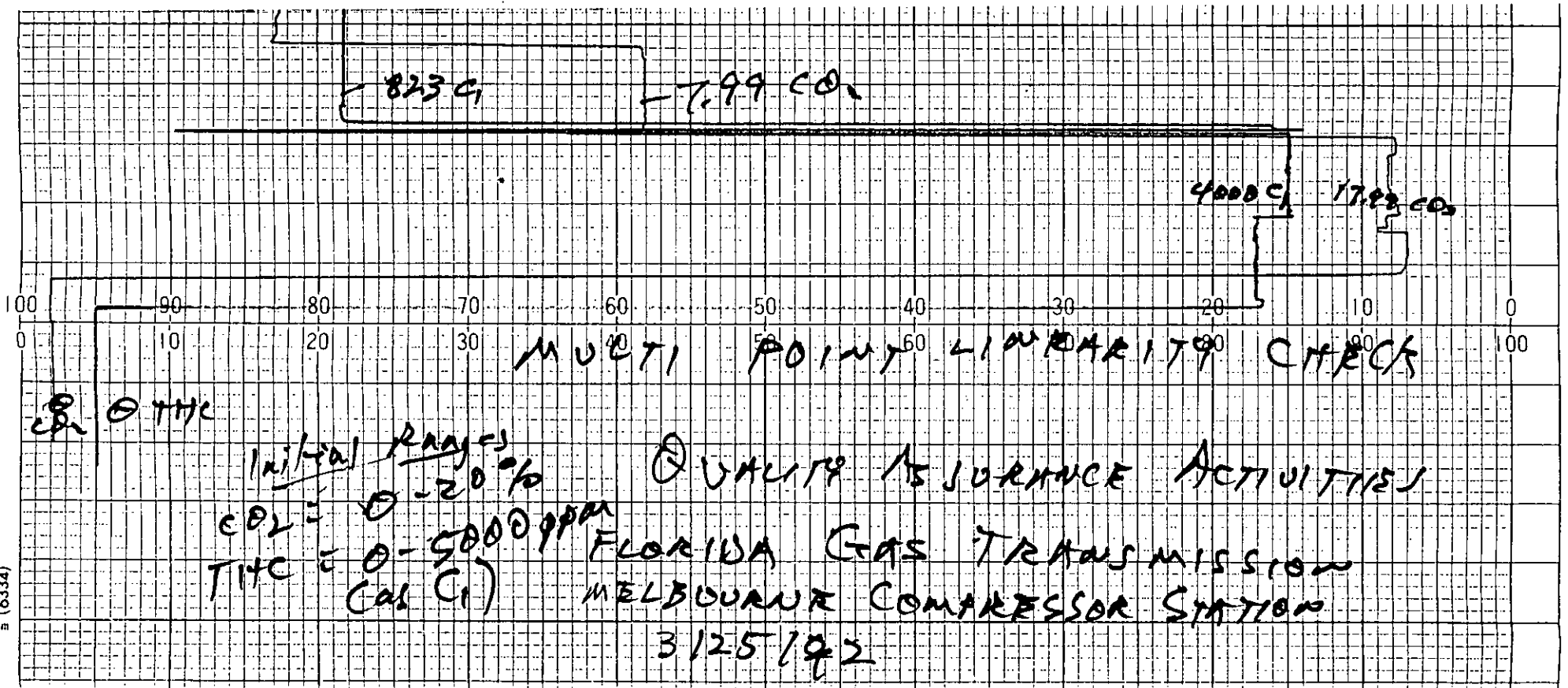
9

100 90 80 70 60 50 40 30 20 10 0  
0 10 20 30 40 50 60 70 80 90 100



NO<sub>2</sub> = 92.0  
CO = 339  
AD = 12.5

**CO<sub>2</sub>, THC**



(6334)

820cm



800cm

Vertical handwritten notes on the left side of the chart, possibly describing the test conditions or equipment used.

C1 Start 9:56

3.12 CO<sub>2</sub>

7.42 CO<sub>2</sub>

4000 Ci

ENGINE #1 CO<sub>2</sub> 0-10%  
3/26/92

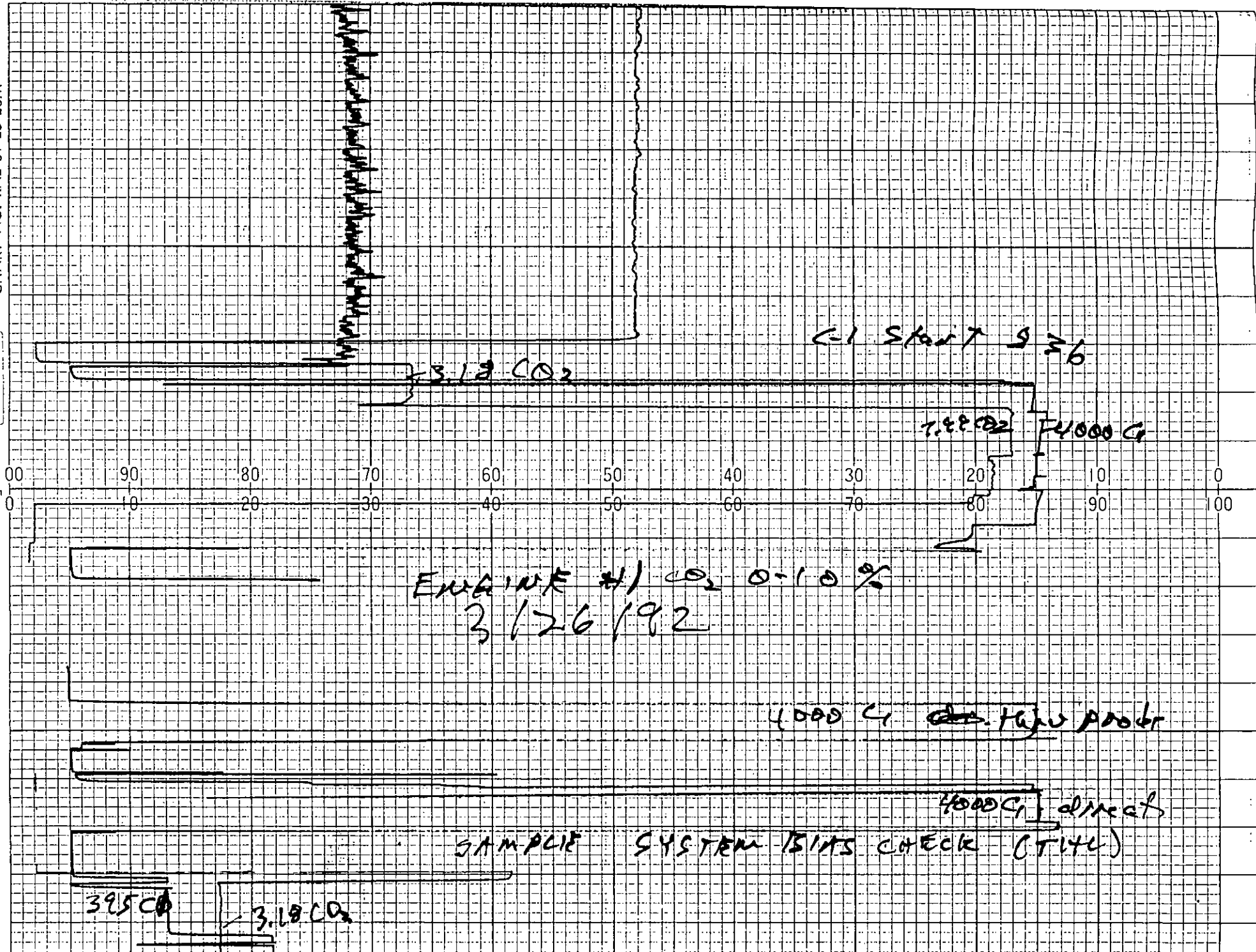
4000 Ci ~~as~~ fujo probe

4000 Ci direct

SAMPLE SYSTEM BIAS CHECK (TITL)

395 CO<sub>2</sub>

3.18 CO<sub>2</sub>

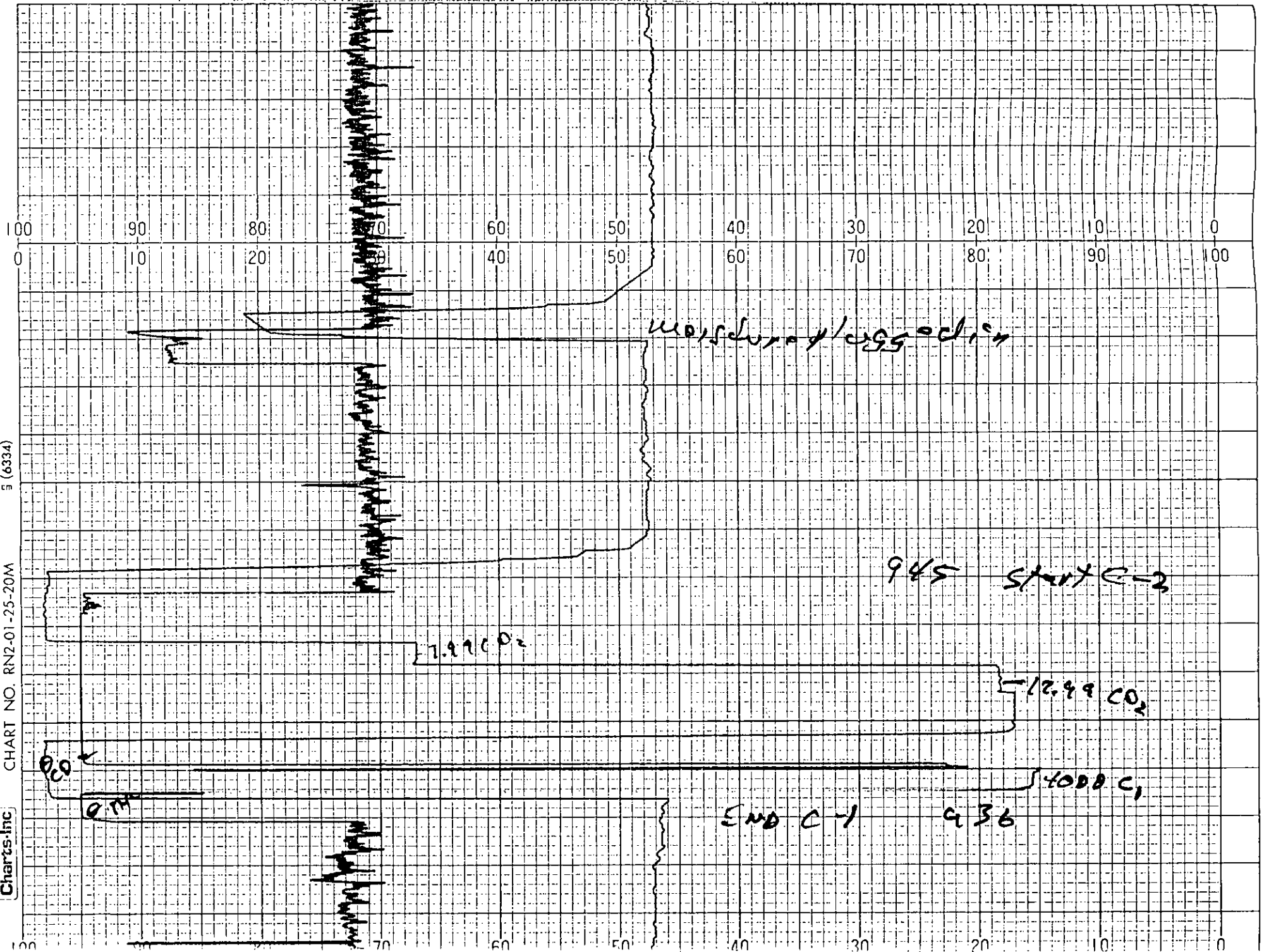


Handwritten vertical text, possibly a name or identifier, running down the center of the page.

CO<sub>2</sub> = 5.04  
TMC = 1175

780cm

(6334)

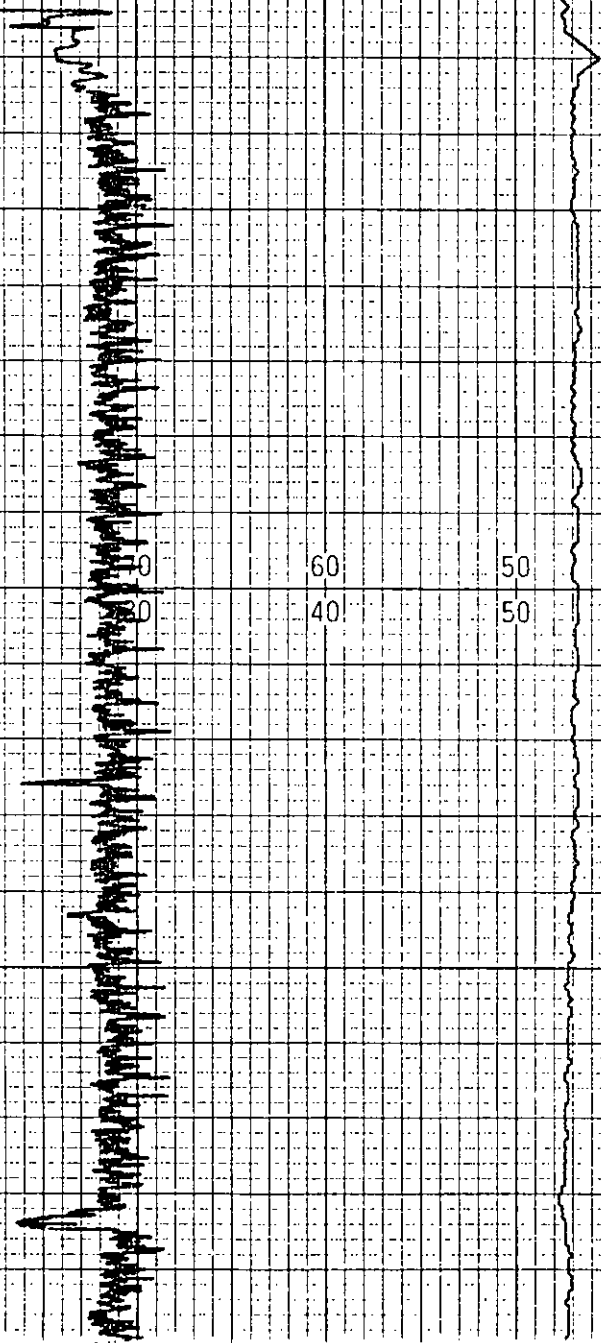


-3.18 CO<sub>2</sub>

17.9 CO<sub>2</sub>

4000 C,  
FLOW ADJ

END C-2 10 45



CO<sub>2</sub> = 5.10

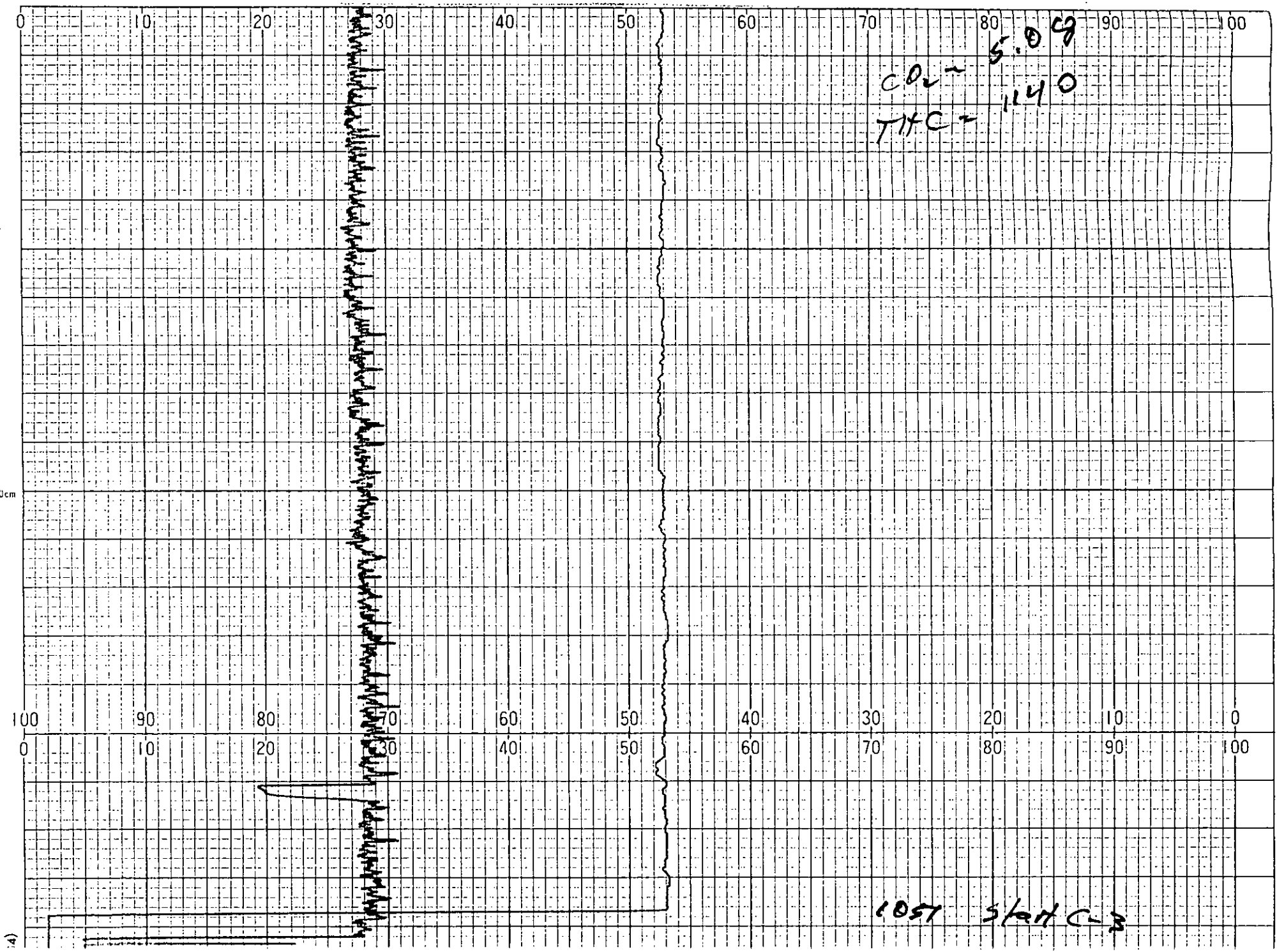
THC = 119.5

Handwritten notes and a vertical line on the left side of the grid, possibly representing a data series or a specific measurement.

CO<sub>2</sub> ~ 5.09  
TTC ~ 1140

1057 Start C-3

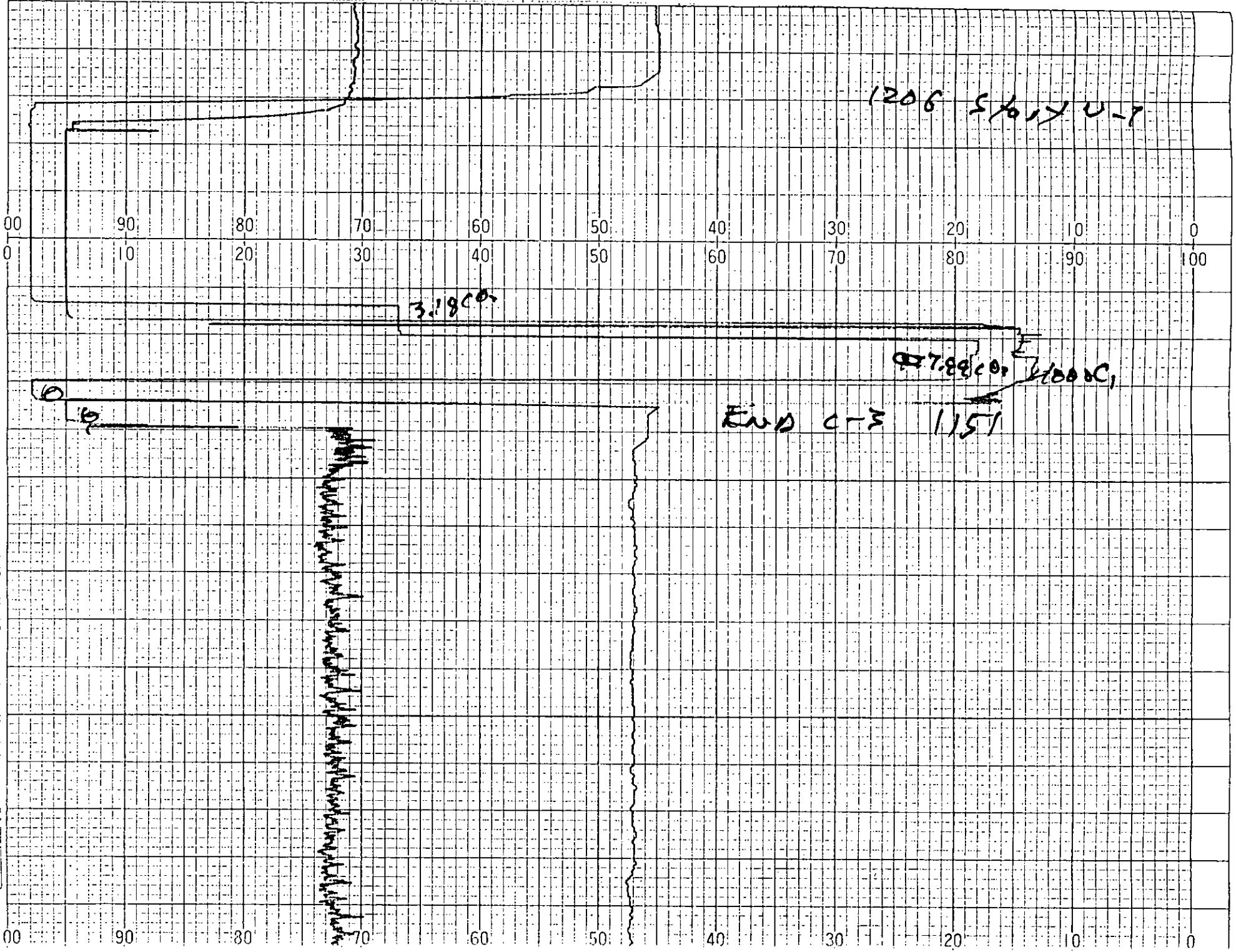
720cm



(6334)

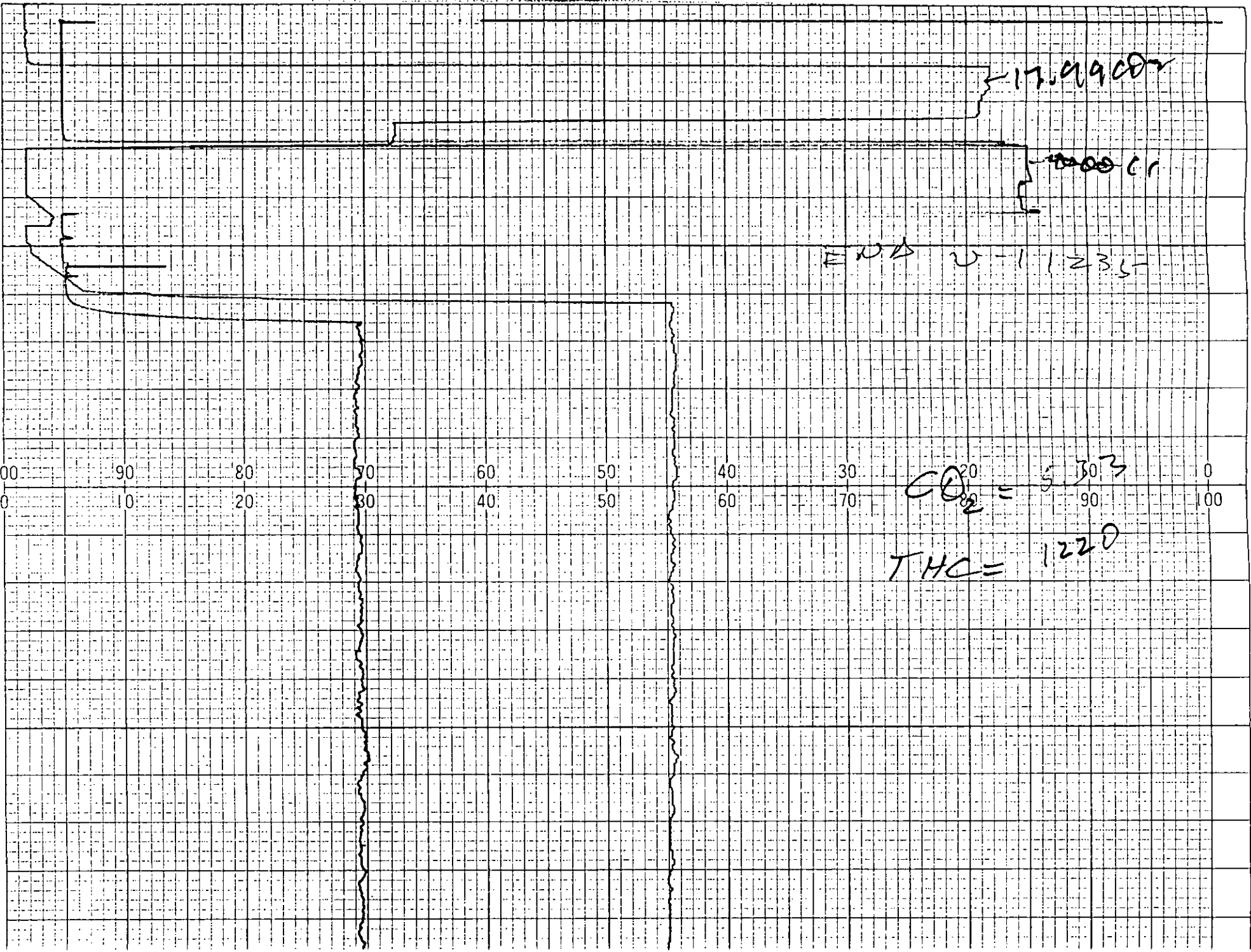
CHART NO. RN2-01-25-20M

Charts Inc.



100 90 80 70 60 50 40 30 20 10 0

0 10 20 30 40 50 60 70 80 90 100



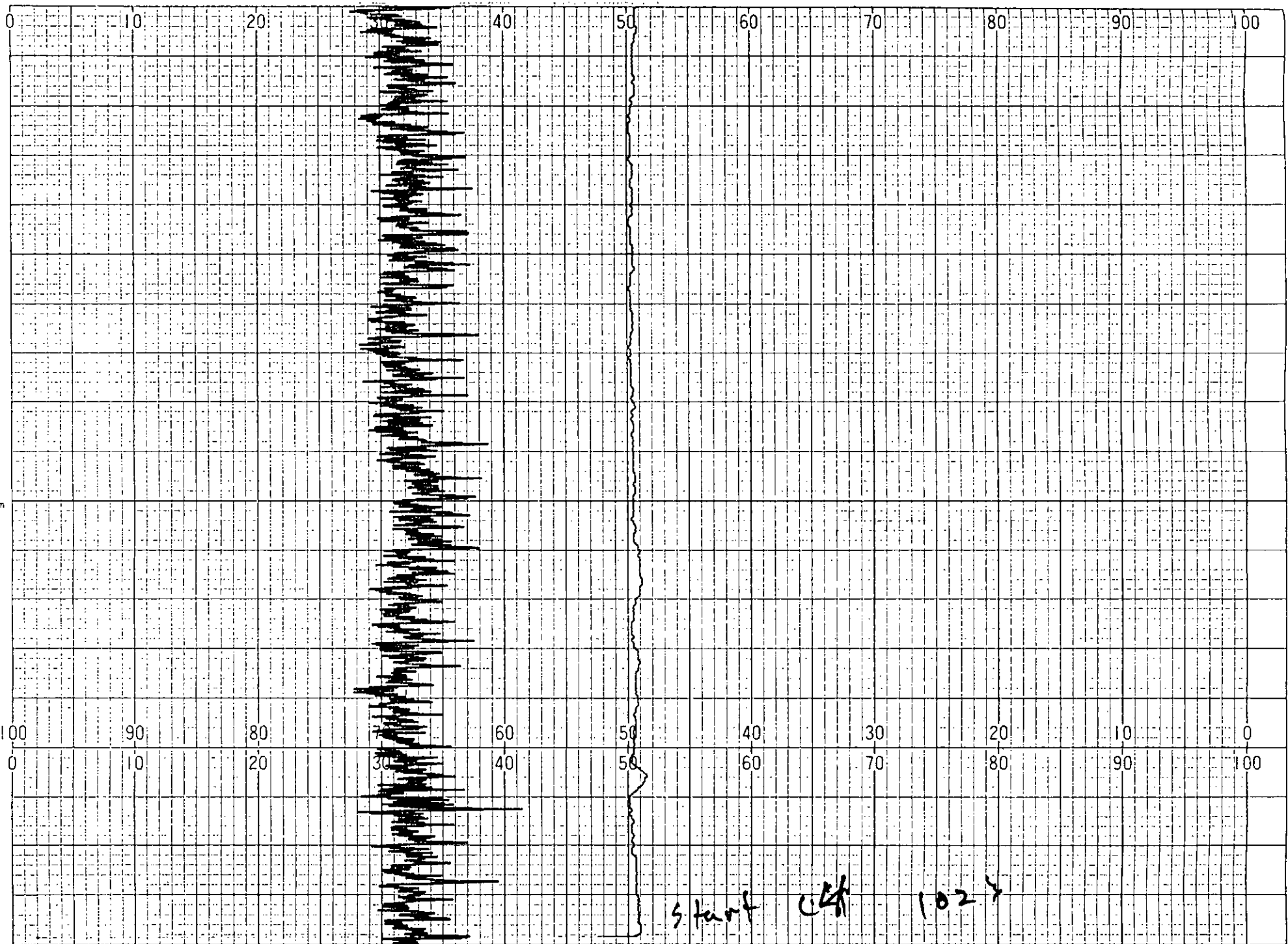
17.9900

1000

END 11235

CO<sub>2</sub> = 5303

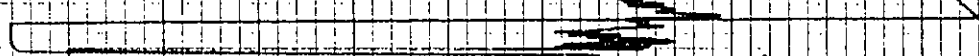
THC = 1220



start of 1024  
 2127.91 ~~2~~ NGC 1418 2



100 90 80 70 60 50 40 30 20 10 0  
0 10 20 30 40 50 60 70 80 90 100



5.18 CO<sub>2</sub>

1129 Start C-5

7.99 CO<sub>2</sub> - 4000 s,  
5000 s



END C-5 1123

CO<sub>2</sub> = 4.95  
TYC = 1350

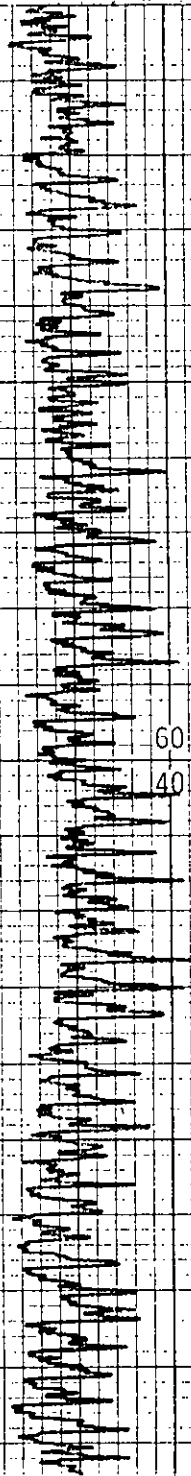
(6334)  
840cm

CHART NO. RN2-01-25-20M

[Charts, Inc.]

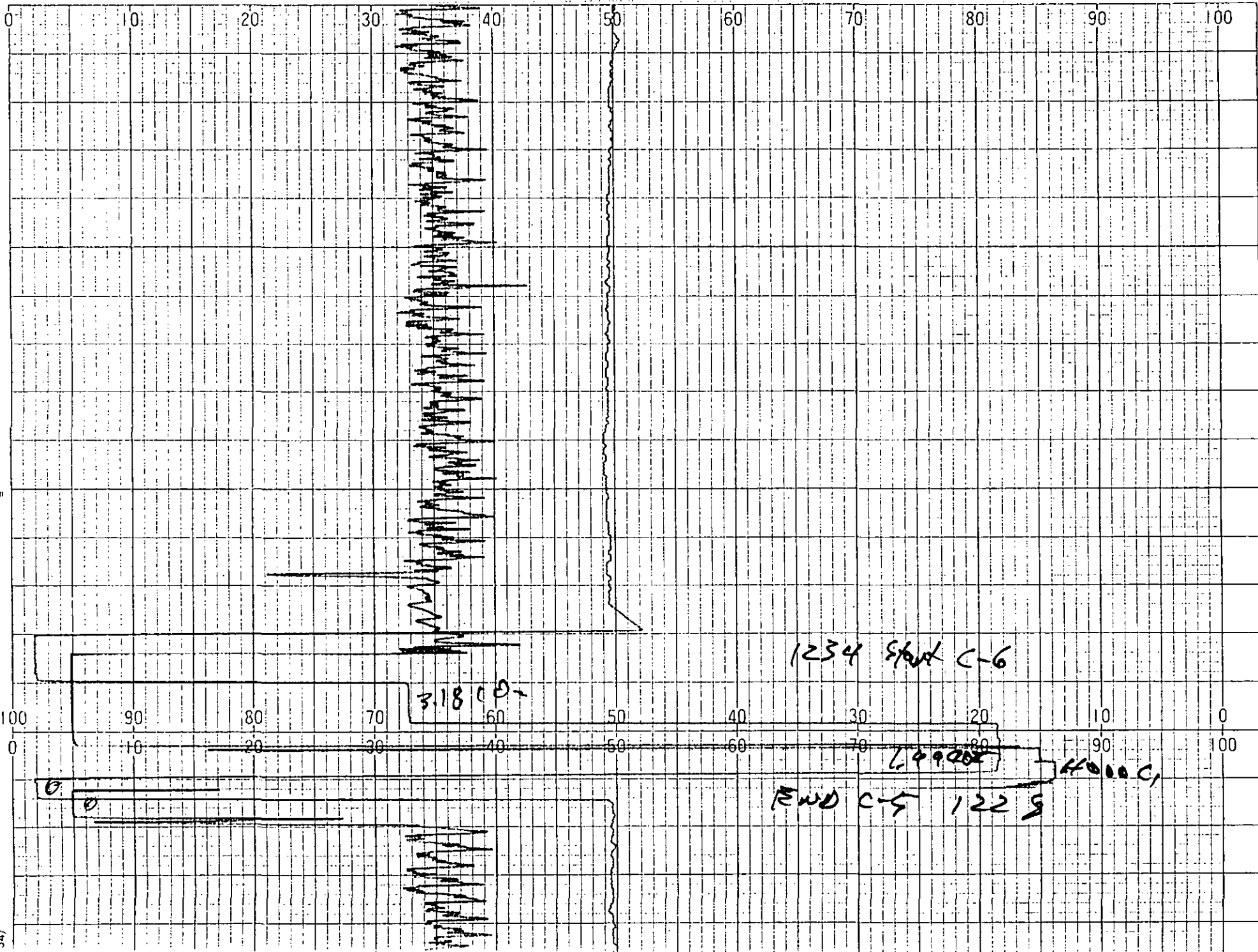
100 90 80 70 60 50 40 30 20 10 0

6.29 cm



$CO_2 = 4.24$   
 $TAC = 155$

100 90 80 70 60 50 40 30 20 10 0  
0 10 20 30 40 50 60 70 80 90 100



13.13 CO<sub>2</sub>

4000 Ci through

299 CO<sub>2</sub>

4000 Ci direct

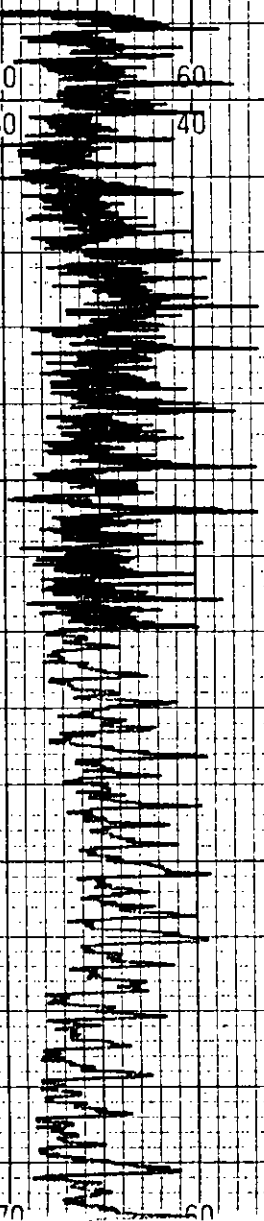
THE SAMPLE SYSTEM BIAS CHECK  
(AFTER TEST)

END C-6

13340

0

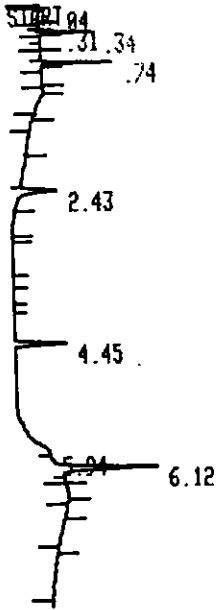
100 90 80 70 60 50 40 30 20 10 0  
0 10 20 30 40 50 60 70 80 90 100



CO<sub>2</sub> = 4.82  
TIC = 1.525

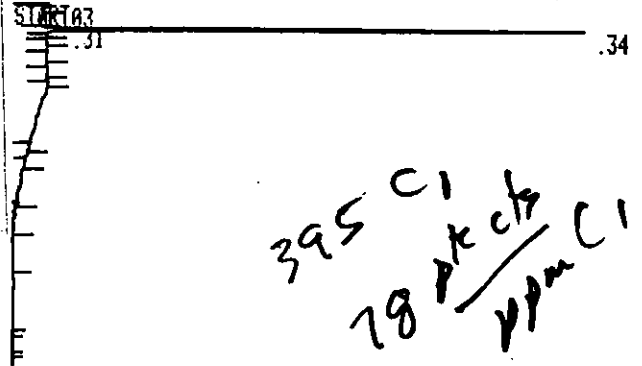
Charts-Inc. CHART NO. RN2-01-25-20M (6334)

**APPENDIX F**  
**CHROMATOGRAMS**



CT-C6

*29 pte count  
ppm C1*



*395 C1  
29 pte count  
ppm C1*

RUN # 88  
WORKFILE ID: C  
WORKFILE NAME:

MAR/26/92 08:37:57

AREA%	RT	AREA	TYPE	AR/HT	AREA%
	0.04	1319	PB	0.069	9.666
	0.31	238	D PY	0.016	1.744
	0.34	762	D VB	0.016	5.584 <i>C1</i>
	0.74	1345	D PB	0.021	9.856 <i>C2</i>
	2.43	2027	BB	0.061	14.854 <i>C3</i>
	4.45	2613	PV	0.051	19.148 <i>C4</i>
	5.94	59	PV	0.012	0.432
	6.12	5283	VV	0.057	38.2 <i>C5</i>

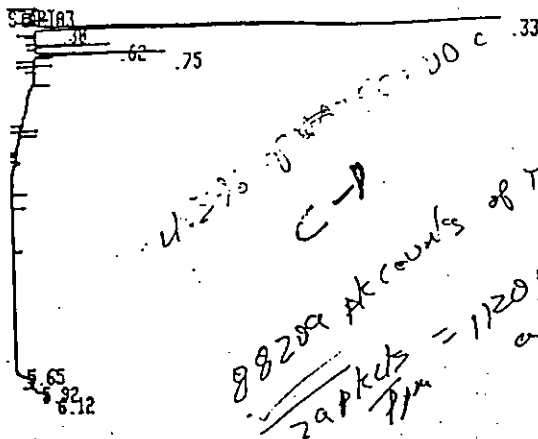
TOTAL AREA= 13646  
MUL FACTOR= 1.0000E+00

RUN # 89  
WORKFILE ID: C  
WORKFILE NAME:

MAR/26/92 08:51:22

AREA%	RT	AREA	TYPE	AR/HT	AREA%
	0.03	659	PB	0.038	2.091
	0.31	212	PV	0.015	0.673
	0.34	30649	D VB	0.015	97.237

TOTAL AREA= 31520  
MUL FACTOR= 1.0000E+00

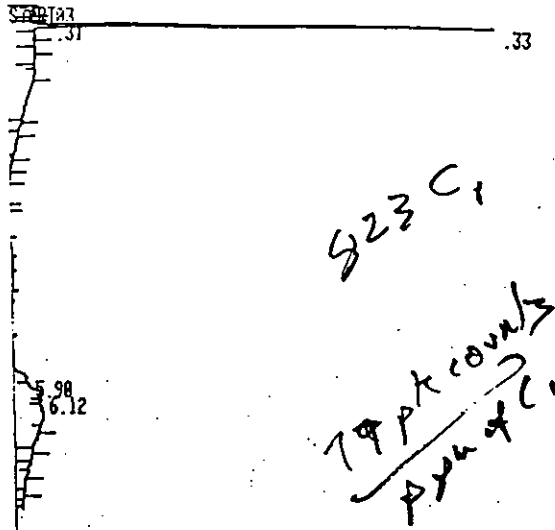


RUN # 91  
 WORKFILE ID: C  
 WORKFILE NAME:

AREA#	AREA TYPE	AR/HT	AREA#
0.83	682 PV	0.038	0.649
0.30	233 D PV	0.013	0.222
0.33	83683 D VB	0.015	79.626 <sup>C1</sup>
0.62	1499 D PP	0.019	1.426 <sup>C2</sup>
0.75	3027 D PB	0.022	2.888 <sup>C2</sup>
5.65	2184 VV	0.213	2.878
5.92	5796 VV	0.194	5.515 <sup>4.403</sup>
6.12	7991 I VH	0.176	7.604 <sup>pkts</sup>

TOTAL AREA= 105090  
 MUL FACTOR= 1.0000E+00

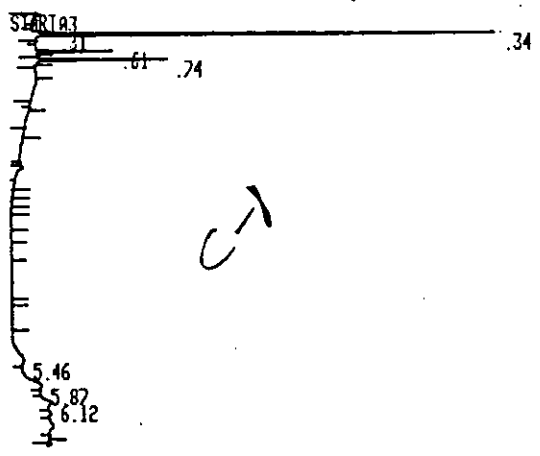
7.42% used



RUN # 90  
 WORKFILE ID: C  
 WORKFILE NAME:

AREA#	AREA TYPE	AR/HT	AREA#
0.83	791 PV	0.045	1.087
0.31	217 D PV	0.016	0.298
0.33	65083 D VB	0.015	89.485
5.90	2133 PV	0.143	2.930
6.12	4572 VV	0.190	6.281

TOTAL AREA= 72796  
 MUL FACTOR= 1.0000E+00

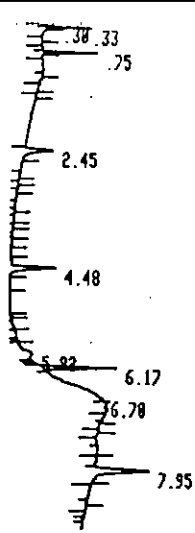


RUN # 93  
 WORKFILE ID: C  
 WORKFILE NAME:

AREA#	AREA TYPE	AR/HT	AREA#
0.83	1602 BV	0.083	1.664
0.31	131 PV	0.010	0.136
0.34	84513 D VB	0.015	87.800 <sup>C1</sup>
0.61	1585 D PB	0.019	1.647
0.74	3181 D BB	0.022	3.305
5.46	515 PP	0.121	0.535
5.87	1666 PV	0.118	1.731 <sup>C1</sup>
6.12	3863 VV	0.163	3.102

TOTAL AREA= 96256  
 MUL FACTOR= 1.0000E+00

5.85% used



RUN # 97  
 WORKFILE ID: C  
 WORKFILE NAME:  
 MAR/26/92 10:23:05

AREA#	RT	AREA TYPE	AR/HT	AREA#
0.03	633	PV	0.037	2.838
0.30	204	D BY	0.016	0.915
0.33	821	D VB	0.016	3.681
0.75	1334	D PB	0.022	5.981
2.45	1998	PB	0.060	8.957
4.48	2964	BV	0.056	13.298
5.92	1425	PP	0.137	6.388
6.17	4059	PV	0.045	18.197
6.70	4140	VV	0.286	18.560
7.95	4728	PB	0.074	21.196

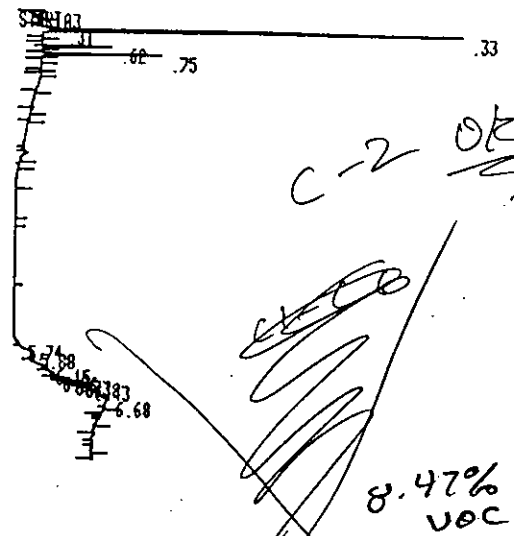
TOTAL AREA= 22306  
 MUL FACTOR= 1.0000E+00



RUN # 94  
 WORKFILE ID: C  
 WORKFILE NAME:  
 MAR/26/92 09:44:32

AREA#	RT	AREA TYPE	AR/HT	AREA#
0.03	954	PB	0.053	33.380
0.31	410	D PV	0.017	14.346
0.34	1446	D VB	0.015	50.595
5.50	48	PP	0.027	1.600
5.88	0	PP	0.000	0.000
6.65	0	PV	0.000	0.000

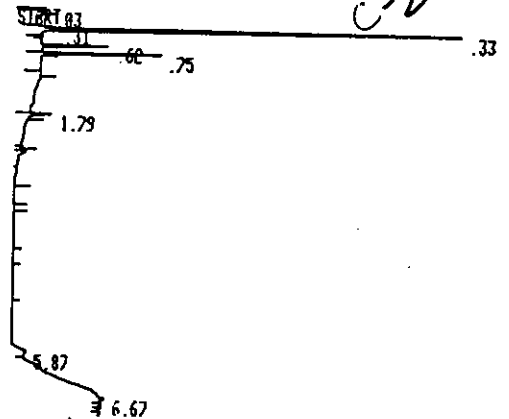
TOTAL AREA= 2858  
 MUL FACTOR= 1.0000E+00



RUN # 96  
 WORKFILE ID: C  
 WORKFILE NAME:  
 MAR/26/92 10:10:15

AREA#	RT	AREA TYPE	AR/HT	AREA#
0.03	599	PV	0.035	0.995
0.31	235	D PV	0.014	0.234
0.33	84018	D VB	0.015	83.511
0.62	1479	D PB	0.018	1.470
0.75	3843	D PB	0.022	3.025
5.74	0	PP	0.000	0.000
5.88	877	PP	0.099	0.872
6.15	470	PV	0.057	0.467
6.26	688	VP	0.088	0.684
6.33	588	PV	0.038	0.585
6.38	492	VV	0.021	0.489
6.43	1016	VV	0.037	1.010
6.60	7102	VV	0.274	2.059

TOTAL AREA= 100610  
 MUL FACTOR= 1.0000E+00

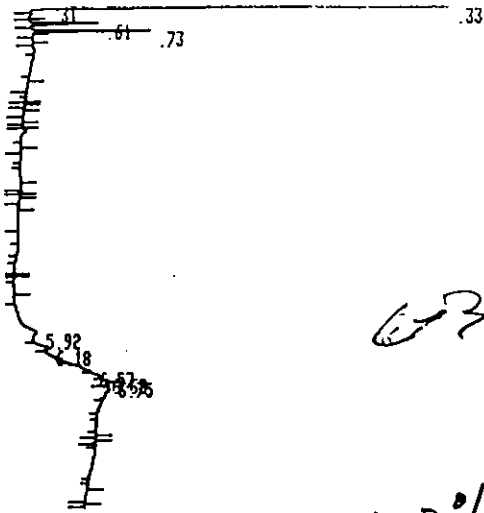


RUN # 95  
 WORKFILE ID: C  
 WORKFILE NAME:  
 MAR/26/92 09:58:00

AREA#	RT	AREA TYPE	AR/HT	AREA#
0.03	460	PB	0.030	0.303
0.31	165	D PV	0.011	0.109
0.33	84745	D VB	0.015	55.064
0.62	1431	D PB	0.019	0.943
0.75	2983	D PB	0.022	1.966
1.79	728	D BB	0.020	0.480
5.87	6810	VV	0.242	4.489
6.67	54378	VV	0.457	35.846

TOTAL AREA= 151700  
 MUL FACTOR= 1.0000E+00

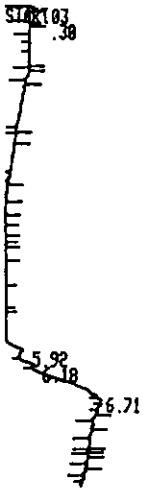




RUN # 100 MAR/26/92 11:12:22  
 WORKFILE ID: C  
 WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
<del>0.83</del>	<del>921</del>	<del>PV</del>	<del>0.056</del>	<del>1.028</del>
<del>0.31</del>	<del>60</del>	<del>PV</del>	<del>0.085</del>	<del>0.067</del>
0.33	81941 D	VB	0.015	91.471
0.61	1410 D	PB	0.018	1.574
0.73	3006 D	PB	0.022	3.356
<del>5.92</del>	<del>456</del>	<del>PP</del>	<del>0.044</del>	<del>0.309</del>
<del>6.18</del>	<del>645</del>	<del>PP</del>	<del>0.077</del>	<del>0.728</del>
6.57	431	PV	0.061	0.481
6.68	569	VV	0.082	0.635
<del>6.75</del>	<del>142</del>	<del>VB</del>	<del>0.028</del>	<del>0.169</del>

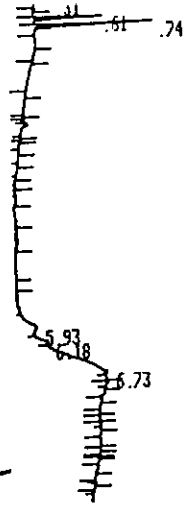
TOTAL AREA= 89581  
 MUL FACTOR= 1.0000E+00



RUN # 98 MAR/26/92 10:39:11  
 WORKFILE ID: C  
 WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
0.83	594	PB	0.036	5.255
0.30	314 D	BB	0.021	2.778
5.92	1139	PP	0.107	10.077
6.18	327	PV	0.050	2.893
6.71	8929	VV	0.280	78.997

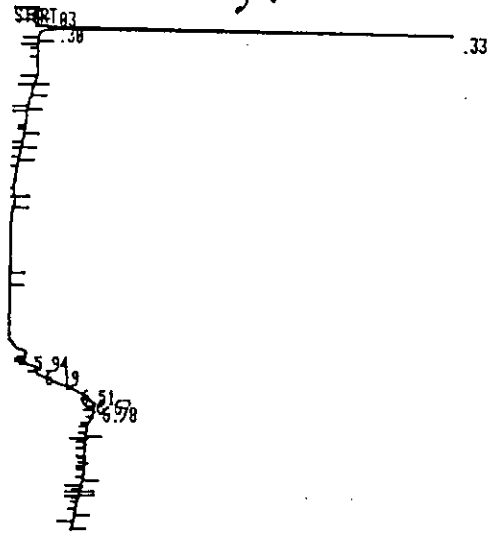
TOTAL AREA= 11303  
 MUL FACTOR= 1.0000E+00



RUN # 101 MAR/26/92 11:27:41  
 WORKFILE ID: C  
 WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
<del>0.83</del>	<del>776</del>	<del>BB</del>	<del>0.064</del>	<del>0.815</del>
<del>0.31</del>	<del>217 D</del>	<del>PV</del>	<del>0.014</del>	<del>0.228</del>
0.33	83845 D	VB	0.015	88.079
0.61	1434 D	BB	0.018	1.506
0.74	2994 D	BB	0.022	3.145
<del>5.92</del>	<del>1244</del>	<del>PP</del>	<del>0.142</del>	<del>1.307</del>
<del>6.18</del>	<del>284</del>	<del>PP</del>	<del>0.044</del>	<del>0.298</del>
<del>6.73</del>	<del>4399</del>	<del>PV</del>	<del>0.257</del>	<del>4.621</del>

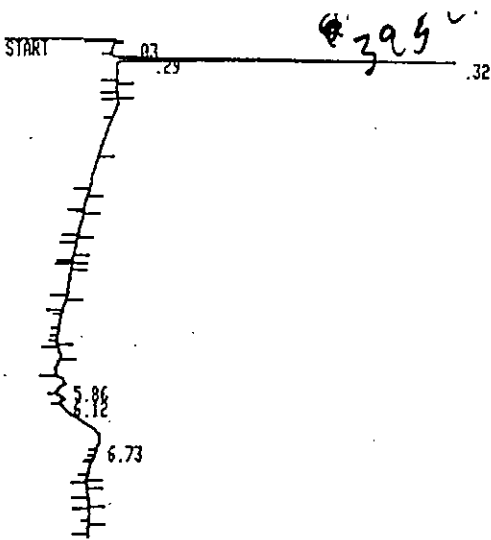
TOTAL AREA= 95193  
 MUL FACTOR= 1.0000E+00



RUN # 99 MAR/26/92 18:54:19  
 WORKFILE ID: C  
 WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
0.83	616	PV	0.040	1.284
0.30	0	PP	0.000	0.000
0.33	29539 D	PB	0.015	61.565
5.94	1265	PV	0.131	2.637
6.19	732	PV	0.070	1.526
6.51	4249	VV	0.129	8.856
6.67	6036	VV	0.141	12.580
6.78	5543	VV	0.125	11.553

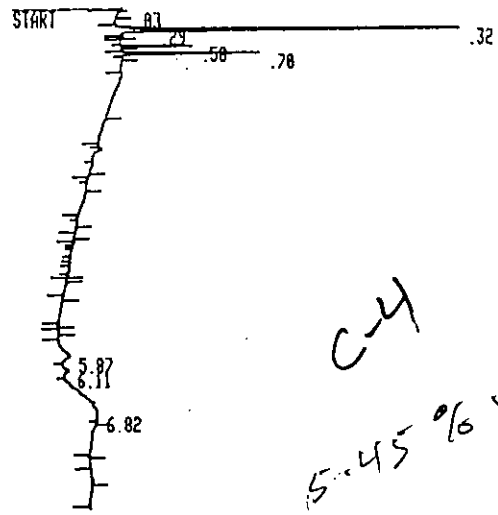
TOTAL AREA= 47980  
 MUL FACTOR= 1.0000E+00



RUN # 124                      MAR/27/92 18:33:35  
 WORKFILE ID: C  
 WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
	0.03	2024 BP	0.076	4.531
	0.29	530 D PV	0.015	1.186
	0.32	24021 D VB	0.015	53.770
	5.86	1660 BP	0.154	3.716
	6.12	685 PV	0.082	1.533
	6.73	15754 VV	0.467	35.264

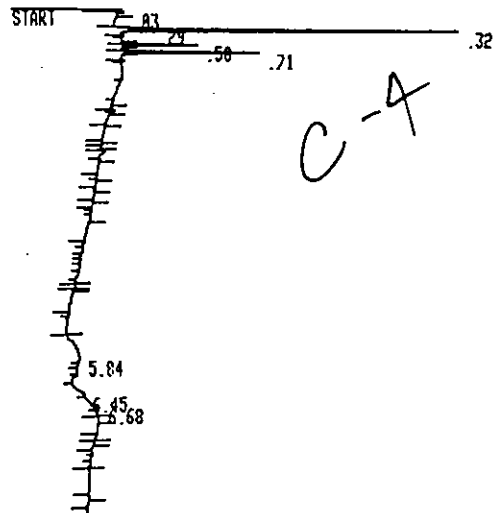
TOTAL AREA= 44674  
 MUL FACTOR= 1.0000E+00



RUN # 125                      MAR/27/92 10:49:20  
 WORKFILE ID: C  
 WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
	0.03	1200 PB	0.046	1.232
	0.29	420 D PV	0.013	0.431
	0.32	83291 D VB	0.015	85.586
	0.58	1484 D PB	0.018	1.524
	0.70	3315 D BV	0.021	3.403
	5.87	1551 PV	0.141	1.592
	6.11	612 VP	0.084	0.628
	6.82	5537 PV	0.439	5.684

TOTAL AREA= 97410  
 MUL FACTOR= 1.0000E+00



RUN # 127                      MAR/27/92 11:22:03  
 WORKFILE ID: C  
 WORKFILE NAME:

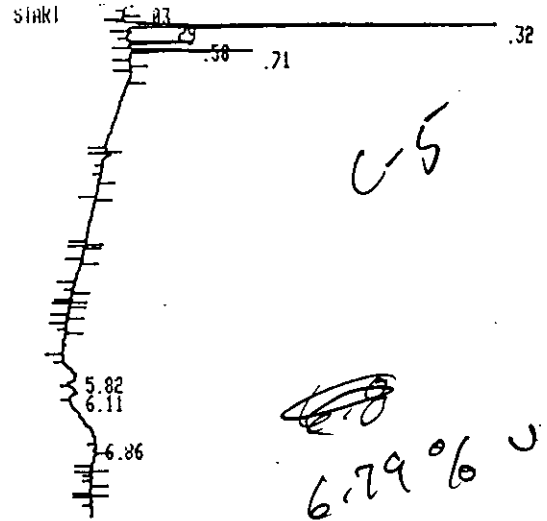
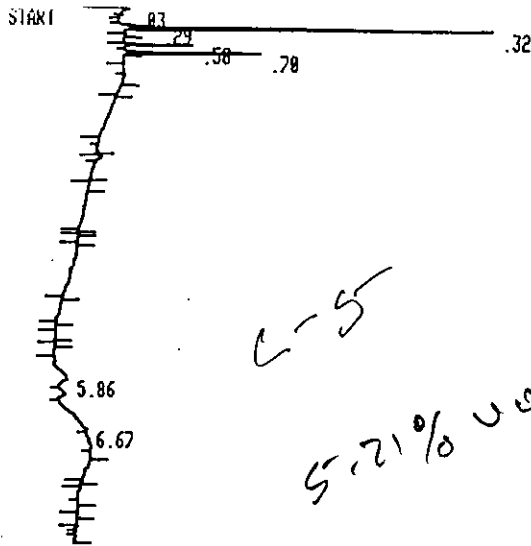
AREA#	RT	AREA TYPE	AR/HT	AREA#
	0.03	1020 PB	0.038	1.054
	0.29	592 D PV	0.016	0.612
	0.32	85326 D VB	0.015	88.142
	0.58	1569 D BB	0.018	1.621
	0.71	3329 D BB	0.021	3.439
	5.84	3883 PV	0.270	4.011
	6.45	299 PV	0.059	0.389
	6.68	787 VV	0.085	0.813

TOTAL AREA= 96805  
 MUL FACTOR= 1.0000E+00

C-4  
 5.45% UOC

C-4

6.55% UOC

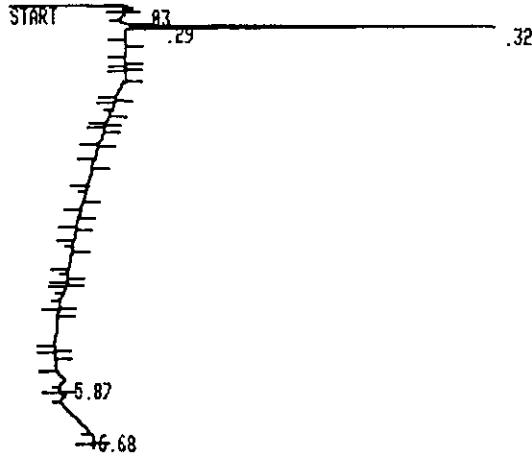


RUN # 129 MAR/27/92 11:55:43  
 WORKFILE ID: C  
 WORKFILE NAME:

AREA%	RT	AREA TYPE	AR/HT	AREA%
<del>0.83</del>	<del>1473</del>	<del>PV</del>	<del>0.053</del>	<del>1.784</del>
<del>0.29</del>	<del>437</del>	<del>D PV</del>	<del>0.014</del>	<del>0.586</del>
0.32	74771	D VB	0.015	86.519
0.58	1390	D BV	0.019	1.608
0.78	3137	D VB	0.022	3.630
<del>5.86</del>	<del>2282</del>	<del>BV</del>	<del>0.194</del>	<del>2.641</del>
<del>6.67</del>	<del>2932</del>	<del>PV</del>	<del>0.216</del>	<del>3.393</del>

TOTAL AREA= 86422  
 MUL FACTOR= .1 0000E+00

*395 C1*



RUN # 128 MAR/27/92 11:36:24  
 WORKFILE ID: C  
 WORKFILE NAME:

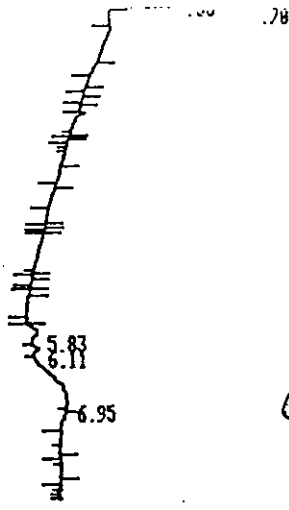
AREA%	RT	AREA TYPE	AR/HT	AREA%
0.83	773	PB	0.031	2.912
0.29	554	D PV	0.016	2.087
0.32	22966	D VB	0.015	86.507
5.87	885	BV	0.118	3.334
6.68	1370	PV	0.235	5.161

TOTAL AREA= 26548  
 MUL FACTOR= 1.0000E+00

RUN # 130 MAR/27/92 12:18:09  
 WORKFILE ID: C  
 WORKFILE NAME:

AREA%	RT	AREA TYPE	AR/HT	AREA%
<del>0.83</del>	<del>1261</del>	<del>PV</del>	<del>0.043</del>	<del>1.589</del>
<del>0.29</del>	<del>478</del>	<del>D PV</del>	<del>0.015</del>	<del>0.592</del>
0.32	68018	D VB	0.015	85.690
0.58	1151	D PB	0.017	1.450
0.71	2730	D BB	0.021	3.439
<del>5.82</del>	<del>2064</del>	<del>PV</del>	<del>0.172</del>	<del>2.600</del>
6.11	1078	VP	0.119	1.358
<del>6.86</del>	<del>2605</del>	<del>PV</del>	<del>0.388</del>	<del>3.202</del>

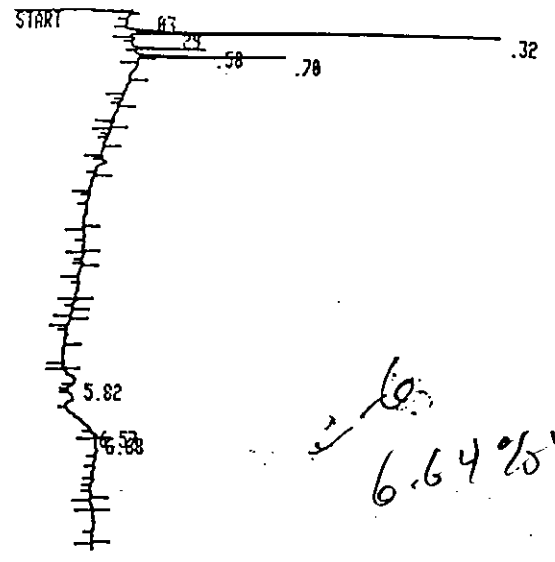
TOTAL AREA= 79377  
 MUL FACTOR= 1.0000E+00



RUN # 132 MAR/27/92 12:50:23  
 WORKFILE ID: C  
 WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
<del>0.03</del>	<del>958</del>	<del>PB</del>	<del>0.041</del>	<del>1.090</del>
<del>0.29</del>	<del>449</del>	<del>D PV</del>	<del>0.014</del>	<del>0.511</del>
0.32	75106	D VB	0.015	85.462
0.58	1422	D PB	0.019	1.618
0.70	3111	D BB	0.021	3.540
<del>5.83</del>	<del>1327</del>	<del>PP</del>	<del>0.139</del>	<del>1.567</del>
<del>6.11</del>	<del>508</del>	<del>PP</del>	<del>0.069</del>	<del>0.570</del>
6.95	4951	PV	0.635	5.634

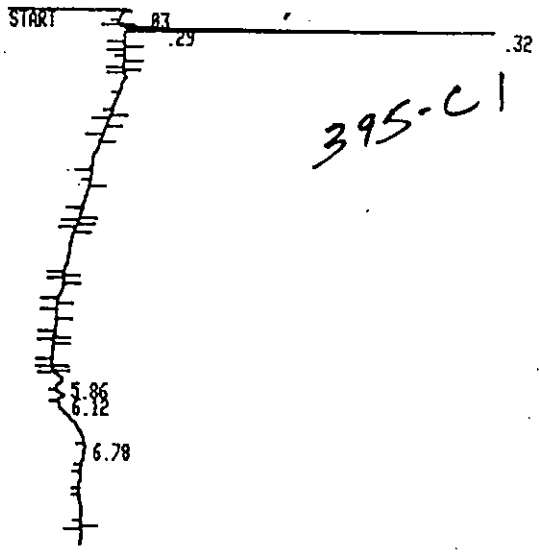
TOTAL AREA= 87882  
 MUL FACTOR= 1.0000E+00



RUN # 133 MAR/27/92 13:11:44  
 WORKFILE ID: C  
 WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
<del>0.03</del>	<del>1642</del>	<del>PV</del>	<del>0.057</del>	<del>1.816</del>
<del>0.29</del>	<del>435</del>	<del>D PV</del>	<del>0.014</del>	<del>0.503</del>
0.32	80600	D VB	0.015	89.240
0.58	1362	D VV	0.018	1.507
0.70	3343	D VB	0.022	3.698
<del>5.82</del>	<del>1897</del>	<del>BY</del>	<del>0.148</del>	<del>2.098</del>
<del>6.57</del>	<del>643</del>	<del>PV</del>	<del>0.129</del>	<del>0.711</del>
6.68	386	VB	0.068	0.427

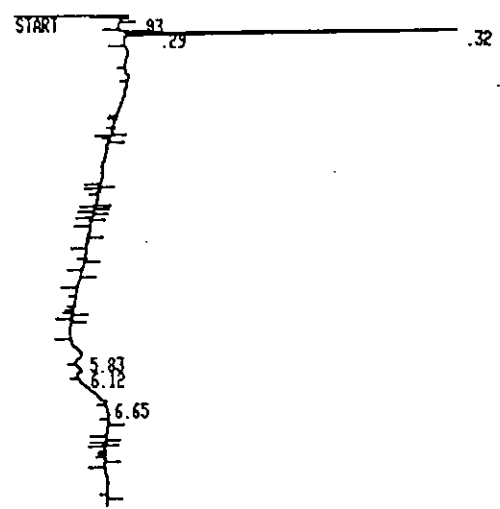
TOTAL AREA= 90400  
 MUL FACTOR= 1.0000E+00



RUN # 131 MAR/27/92 12:34:34  
 WORKFILE ID: C  
 WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
0.03	1998	PV	0.073	5.757
0.29	579	D PV	0.016	1.668
0.32	22762	D VB	0.015	65.581
5.86	1246	BP	0.130	3.590
6.12	597	PV	0.075	1.720
6.78	7526	VV	0.353	21.684

TOTAL AREA= 34708  
 MUL FACTOR= 1.0000E+00



RUN # 135 MAR/27/92 13:31:30  
 WORKFILE ID: C  
 WORKFILE NAME:

AREA#	RT	AREA TYPE	AR/HT	AREA#
0.03	1015	PB	0.039	3.400
0.29	608	D BV	0.017	2.036
0.32	22564	D VB	0.015	75.576
5.83	1848	BY	0.181	6.190
6.12	739	VP	0.099	2.475
6.65	3882	PV	0.204	10.323

TOTAL AREA= 29856  
 MUL FACTOR= 1.0000E+00

**APPENDIX G**  
**OPACITY OBSERVATIONS**

# VISIBLE EMISSIONS EVALUATOR

*This is to certify that*

*Rick J. Kremyke*

*met the specifications of Federal Reference Method 9 and qualified as a visible emissions evaluator. Maximum deviation on white and black smoke did not exceed 7.5% opacity and no single error exceeding 15% opacity was incurred during the certification test conducted by Eastern Technical Associates of Raleigh, North Carolina. This certificate is valid for six months from date of issue.*

*Thomas Rose*  
President

*Will [Signature]*  
Vice President

*David B. Savage, Jr.*  
Program Manager

*232749*  
Certificate Number

*Orlando*  
Location

*February 26, 1992*  
Date of Issue

VISIBLE EMISSION OBSERVATION FORM

SOURCE NAME <b>Florida Gas - Melbourne St. #19</b>			OBSERVATION DATE <b>3-27-92</b>				START TIME <b>10:15</b>				STOP TIME <b>11:15</b>						
ADDRESS <b>3400 Ranch Road</b>			SEC				SEC										
			M	0	15	30	45	M	0	15	30	45					
			1	0	0	0	0	31	0	0	0	0					
CITY <b>W. Melbourne</b>		STATE <b>FL</b>	ZIP <b>32904-3514</b>														
PHONE <b>407-723-8998</b>		SOURCE ID NUMBER <b>Unit #2</b>															
PROCESS EQUIPMENT <b>Dresser 412 KUSE Full Load</b>			OPERATING MODE <b>Full Load</b>														
CONTROL EQUIPMENT <b>NA</b>			OPERATING MODE <b>NA</b>														
DESCRIBE EMISSION POINT <b>Exhaust Stack of Recip Engine</b>																	
HEIGHT ABOVE GROUND LEVEL <b>65'</b>			HEIGHT RELATIVE TO OBSERVER <b>39'</b>														
DISTANCE FROM OBSERVER <b>150'</b>			DIRECTION FROM OBSERVER <b>North</b>														
DESCRIBE EMISSIONS <b>No VE's</b>																	
EMISSION COLOR <b>NO VE'S</b>			PLUME TYPE: CONTINUOUS <input checked="" type="checkbox"/>														
			FUGITIVE <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>														
WATER DROPLETS PRESENT <b>NO</b> <input checked="" type="checkbox"/> YES <input type="checkbox"/>			IS WATER DROPLET PLUME ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/>														
AT WHAT POINT IN THE PLUME WAS OPACITY DETERMINED <b>Exit of exhaust stack</b>																	
DESCRIBE BACKGROUND <b>Sky</b>																	
BACKGROUND COLOR <b>Blue</b>			SKY CONDITIONS <b>Clear</b>														
WIND SPEED <b>5-10 mph</b>			WIND DIRECTION <b>East</b>														
AMBIENT TEMP.		WET BULB TEMP.		RELATIVE HUMIDITY													
SOURCE LAYOUT SKETCH												DRAW NORTH ARROW					
COMMENTS												AVERAGE OPACITY FOR HIGHEST PERIOD <b>0</b>		NUMBER OF READINGS ABOVE <b>0</b> % WERE <b>0</b>			
RANGE OF OPACITY READINGS <b>0</b> MINIMUM <b>0</b> MAXIMUM																	
OBSERVER'S NAME (PRINT) <b>Rick J. Krenzke</b>																	
OBSERVER'S SIGNATURE <i>Rick J. Krenzke</i>										DATE <b>3-27-92</b>							
ORGANIZATION <b>Cubix Corp.</b>																	
I HAVE RECEIVED A COPY OF THESE OPACITY OBSERVATIONS												CERTIFIED BY <b>State of FL by EPA</b>		DATE <b>2-27-92</b>			
SIGNATURE			DATE			VERIFIED BY			DATE								

VISIBLE EMISSION OBSERVATION FORM

SOURCE NAME <i>Florida Gas - Melbourne St. # A</i>				OBSERVATION DATE <i>3-27-92</i>				START TIME <i>1130</i>				STOP TIME <i>1230</i>			
ADDRESS <i>3400 Ranch Road</i>				SEC M				SEC M				SEC M			
				0 15 30 45				0 15 30 45				0 15 30 45			
CITY <i>W. Melbourne</i>				STATE <i>FL</i>				ZIP <i>32904-3514</i>				1			
PHONE <i>407-723-8998</i>				SOURCE ID NUMBER <i>Unit #2</i>				2				3			
PROCESS EQUIPMENT <i>Dresser 412 KUSA</i>				OPERATING MODE <i>Full Load</i>				3				4			
CONTROL EQUIPMENT <i>NA</i>				OPERATING MODE <i>NA</i>				4				5			
DESCRIBE EMISSION POINT <i>Exhaust Stack of Recip. Engine</i>				HEIGHT ABOVE GROUND LEVEL <i>65'</i>				HEIGHT RELATIVE TO OBSERVER <i>59'</i>				5			
DISTANCE FROM OBSERVER <i>150'</i>				DIRECTION FROM OBSERVER <i>North</i>				6				7			
DESCRIBE EMISSIONS <i>No VE's</i>				EMISSION COLOR <i>No VE's</i>				PLUME TYPE: CONTINUOUS <input checked="" type="checkbox"/>				8			
								FUGITIVE <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>				9			
WATER DROPLETS PRESENT NO <input checked="" type="checkbox"/> YES <input type="checkbox"/>				IS WATER DROPLET PLUME ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/>				10				11			
AT WHAT POINT IN THE PLUME WAS OPACITY DETERMINED <i>Exit of Exhaust Stack</i>				DESCRIBE BACKGROUND <i>Sky</i>				12				13			
BACKGROUND COLOR <i>Blue</i>				SKY CONDITIONS <i>Clear</i>				14				15			
WIND SPEED <i>5-10 mph</i>				WIND DIRECTION <i>East</i>				16				17			
AMBIENT TEMP.				WET BULB TEMP.				RELATIVE HUMIDITY				18			
SOURCE LAYOUT SKETCH				DRAW NORTH ARROW				19				20			
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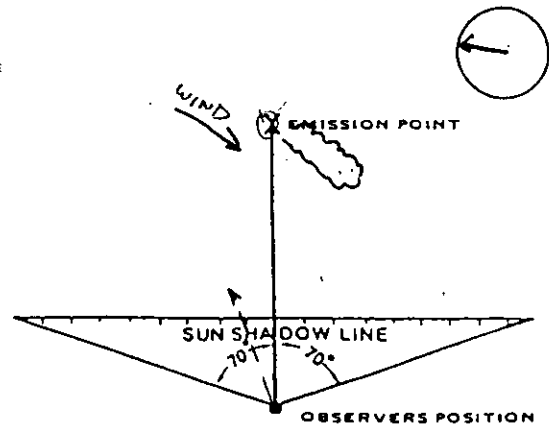


VISIBLE EMISSION OBSERVATION FORM

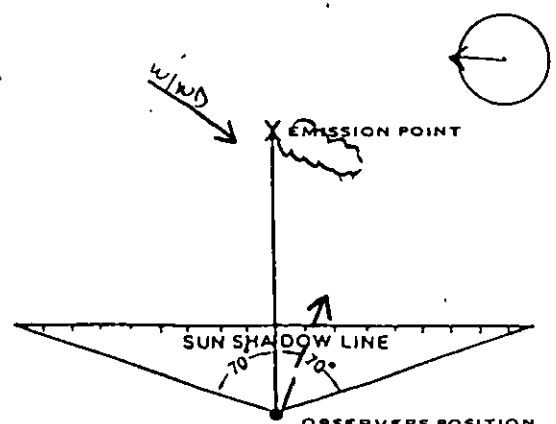
SOURCE NAME <i>Florida Gas - Melbourne St. #19</i>			OBSERVATION DATE <i>3-27-92</i>				START TIME <i>1245</i>				STOP TIME <i>1345</i>										
ADDRESS <i>3400 Ranch Road</i>											sec M	0	15	30	45	sec M	0	15	30	45	
CITY <i>W. Melbourne</i>			STATE <i>FL</i>		ZIP <i>32904-3514</i>						1	0	0	0	0	31	0	0	0	0	
PHONE <i>407-723-8998</i>			SOURCE ID NUMBER <i>Unit #2</i>								2	0	0	0	0	32	0	0	0	0	
PROCESS EQUIPMENT <i>Dresser 412 KUSR</i>			OPERATING MODE <i>Full Load</i>								3	0	0	0	0	33	0	0	0	0	
CONTROL EQUIPMENT <i>NA</i>			OPERATING MODE <i>NA</i>								4	0	0	0	0	34	0	0	0	0	
DESCRIBE EMISSION POINT <i>Exhaust Stack of Recip. Engine</i>											5	0	0	0	0	35	0	0	0	0	
HEIGHT ABOVE GROUND LEVEL <i>65'</i>			HEIGHT RELATIVE TO OBSERVER <i>59'</i>								6	0	0	0	0	36	0	0	0	0	
DISTANCE FROM OBSERVER <i>150'</i>			DIRECTION FROM OBSERVER <i>East</i>								7	0	0	0	0	37	0	0	0	0	
DESCRIBE EMISSIONS <i>No VE's</i>											8	0	0	0	0	38	0	0	0	0	
EMISSION COLOR <i>NO VE's</i>			PLUME TYPE: CONTINUOUS <input checked="" type="checkbox"/> FUGITIVE <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>								9	0	0	0	0	39	0	0	0	0	
WATER DROPLETS PRESENT <i>NO</i> <input checked="" type="checkbox"/> YES <input type="checkbox"/>			IS WATER DROPLET PLUME ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/>								10	0	0	0	0	40	0	0	0	0	
AT WHAT POINT IN THE PLUME WAS OPACITY DETERMINED <i>Exit of Exhaust Stack</i>											11	0	0	0	0	41	0	0	0	0	
DESCRIBE BACKGROUND <i>Sky</i>											12	0	0	0	0	42	0	0	0	0	
BACKGROUND COLOR <i>Blue</i>			SKY CONDITIONS <i>Clear</i>								13	0	0	0	0	43	0	0	0	0	
WIND SPEED <i>5-10 MPH</i>			WIND DIRECTION <i>East</i>								14	0	0	0	0	44	0	0	0	0	
AMBIENT TEMP.		WET BULB TEMP.		RELATIVE HUMIDITY								15	0	0	0	0	45	0	0	0	0
SOURCE LAYOUT SKETCH DRAW NORTH ARROW											16	0	0	0	0	46	0	0	0	0	
											17	0	0	0	0	47	0	0	0	0	
COMMENTS											18	0	0	0	0	48	0	0	0	0	
RANGE OF OPACITY READINGS MINIMUM <i>0</i> MAXIMUM <i>0</i>											19	0	0	0	0	49	0	0	0	0	
OBSERVER'S NAME (PRINT) <i>RICK J. KRENZKE</i>											20	0	0	0	0	50	0	0	0	0	
OBSERVER'S SIGNATURE <i>Rick J. Krenzke</i>											21	0	0	0	0	51	0	0	0	0	
DATE <i>3-27-92</i>											22	0	0	0	0	52	0	0	0	0	
ORGANIZATION <i>Cubix Corp.</i>											23	0	0	0	0	53	0	0	0	0	
I HAVE RECEIVED A COPY OF THESE OPACITY OBSERVATIONS											24	0	0	0	0	54	0	0	0	0	
SIGNATURE			CERTIFIED BY <i>State of FL. by STA</i>								25	0	0	0	0	55	0	0	0	0	
TITLE			DATE <i>2-27-92</i>								26	0	0	0	0	56	0	0	0	0	
DATE			VERIFIED BY								27	0	0	0	0	57	0	0	0	0	
DATE			DATE								28	0	0	0	0	58	0	0	0	0	



VISIBLE EMISSION OBSERVATION FORM

SOURCE NAME <b>Florida Gas - Melbourne St. #19</b>			OBSERVATION DATE <b>3-26-92</b>				START TIME <b>955</b>				STOP TIME <b>1055</b>					
ADDRESS <b>3400 Ranch Road</b>							SEC M	0	15	30	45	SEC M	0	15	30	45
CITY <b>West Melbourne</b>		STATE <b>FL</b>		ZIP <b>32904-3518</b>			1	0	0	0	0	31	0	0	0	0
PHONE <b>407-723-8978</b>		SOURCE ID NUMBER <b>Unit #1</b>					2	0	0	0	0	32	0	0	0	0
PROCESS EQUIPMENT <b>Dresser Model 412 KUSR</b>			OPERATING MODE <b>Full Load</b>				3	0	0	0	0	33	0	0	0	0
CONTROL EQUIPMENT <b>NA</b>			OPERATING MODE <b>NA</b>				4	0	0	0	0	34	0	0	0	0
DESCRIBE EMISSION POINT <b>Exhaust of recip. Engine</b>							5	0	0	0	0	35	0	0	0	0
HEIGHT ABOVE GROUND LEVEL <b>65'</b>			HEIGHT RELATIVE TO OBSERVER <b>59'</b>				6	0	0	0	0	36	0	0	0	0
DISTANCE FROM OBSERVER <b>130'</b>			DIRECTION FROM OBSERVER <b>East</b>				7	0	0	0	0	37	0	0	0	0
DESCRIBE EMISSIONS <b>No VE's</b>							8	0	0	0	0	38	0	0	0	0
EMISSION COLOR <b>No VE's</b>			PLUME TYPE: CONTINUOUS <input checked="" type="checkbox"/> FUGITIVE <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>				9	0	0	0	0	39	0	0	0	0
WATER DROPLETS PRESENT <b>NO <input checked="" type="checkbox"/> YES <input type="checkbox"/></b>			IS WATER DROPLET PLUME ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/>				10	0	0	0	0	40	0	0	0	0
AT WHAT POINT IN THE PLUME WAS OPACITY DETERMINED <b>Exit of Exhaust Stack</b>							11	0	0	0	0	41	0	0	0	0
DESCRIBE BACKGROUND <b>Sky</b>							12	0	0	0	0	42	0	0	0	0
BACKGROUND COLOR <b>Blue</b>			SKY CONDITIONS <b>Clear 0-10% Clouds</b>				13	0	0	0	0	43	0	0	0	0
WIND SPEED <b>10 mph</b>			WIND DIRECTION <b>N</b>				14	0	0	0	0	44	0	0	0	0
AMBIENT TEMP.		WET BULB TEMP.		RELATIVE HUMIDITY			15	0	0	0	0	45	0	0	0	0
SOURCE LAYOUT SKETCH DRAW NORTH ARROW 							16	0	0	0	0	46	0	0	0	0
							17	0	0	0	0	47	0	0	0	0
							18	0	0	0	0	48	0	0	0	0
							19	0	0	0	0	49	0	0	0	0
							20	0	0	0	0	50	0	0	0	0
							21	0	0	0	0	51	0	0	0	0
							22	0	0	0	0	52	0	0	0	0
							23	0	0	0	0	53	0	0	0	0
							24	0	0	0	0	54	0	0	0	0
							25	0	0	0	0	55	0	0	0	0
26	0	0	0	0	56	0	0	0	0							
27	0	0	0	0	57	0	0	0	0							
28	0	0	0	0	58	0	0	0	0							
29	0	0	0	0	59	0	0	0	0							
30	0	0	0	0	60	0	0	0	0							
AVERAGE OPACITY FOR HIGHEST PERIOD <b>0</b>							NUMBER OF READINGS ABOVE <b>0</b> % WERE <b>0</b>									
COMMENTS							RANGE OF OPACITY READINGS <b>0</b> MINIMUM <b>0</b> MAXIMUM									
OBSERVER'S NAME (PRINT) <b>Rick J. Kruszka</b>							OBSERVER'S SIGNATURE <b>Rick J. Kruszka</b>									
I HAVE RECEIVED A COPY OF THESE OPACITY OBSERVATIONS							DATE <b>3-26-92</b>									
SIGNATURE <b>State of FL by ETA</b>							DATE <b>2-27-92</b>									
TITLE							DATE									

VISIBLE EMISSION OBSERVATION FORM

SOURCE NAME <b>Florida Gas - Melbourne St. #17</b>			OBSERVATION DATE <b>3-26-92</b>				START TIME <b>1105</b>		STOP TIME <b>1205</b>			
ADDRESS <b>3400 Ranch Road</b>			10C M	0	15	30	45	10C M	0	15	30	45
CITY <b>W. Melbourne</b>			STATE <b>FL</b>		ZIP <b>32904-3518</b>		1	31	0	0	0	0
PHONE <b>407-723-8998</b>		SOURCE ID NUMBER <b>Unit #1</b>		2	0	0	0	32	0	0	0	0
PROCESS EQUIPMENT <b>Dresser Model 412 KVR</b>		OPERATING MODE <b>Full</b>		3	0	0	0	33	0	0	0	0
CONTROL EQUIPMENT <b>NA</b>		OPERATING MODE <b>NA</b>		4	0	0	0	34	0	0	0	0
DESCRIBE EMISSION POINT <b>Exhaust stack of Recip engine</b>			5	0	0	0	0	35	0	0	0	0
HEIGHT ABOVE GROUND LEVEL <b>65'</b>		HEIGHT RELATIVE TO OBSERVER <b>59'</b>		6	0	0	0	36	0	0	0	0
DISTANCE FROM OBSERVER <b>120 ft</b>		DIRECTION FROM OBSERVER <b>East</b>		7	0	0	0	37	0	0	0	0
DESCRIBE EMISSIONS <b>NO UE's</b>			8	0	0	0	0	38	0	0	0	0
EMISSION COLOR <b>NO UE's</b>		PLUME TYPE: CONTINUOUS <input checked="" type="checkbox"/>		9	0	0	0	39	0	0	0	0
WATER DROPLETS PRESENT <b>NO <input checked="" type="checkbox"/></b>		IS WATER DROPLET PLUME ATTACHED <input type="checkbox"/>		10	0	0	0	40	0	0	0	0
AT WHAT POINT IN THE PLUME WAS OPACITY DETERMINED <b>Exit of exhaust stack</b>			11	0	0	0	0	41	0	0	0	0
DESCRIBE BACKGROUND <b>SKY</b>			12	0	0	0	0	42	0	0	0	0
BACKGROUND COLOR <b>Blue</b>		SKY CONDITIONS <b>Clear 10% cloud cover</b>		13	0	0	0	43	0	0	0	0
WIND SPEED <b>10 mph</b>		WIND DIRECTION <b>North</b>		14	0	0	0	44	0	0	0	0
AMBIENT TEMP.	WET BULB TEMP.	RELATIVE HUMIDITY		15	0	0	0	45	0	0	0	0
SOURCE LAYOUT SKETCH 			DRAW NORTH ARROW		16	0	0	0	46	0	0	0
COMMENTS			17	0	0	0	0	47	0	0	0	0
RANGE OF OPACITY READINGS 0 MINIMUM 0 MAXIMUM			18	0	0	0	0	48	0	0	0	0
OBSERVER'S NAME (PRINT) <b>RICK J. KRENZKE</b>			19	0	0	0	0	49	0	0	0	0
OBSERVER'S SIGNATURE <i>Rick J. Krenzke</i>			20	0	0	0	0	50	0	0	0	0
ORGANIZATION <b>Cubitt Corp.</b>			21	0	0	0	0	51	0	0	0	0
I HAVE RECEIVED A COPY OF THESE OPACITY OBSERVATIONS			22	0	0	0	0	52	0	0	0	0
SIGNATURE			23	0	0	0	0	53	0	0	0	0
TITLE			24	0	0	0	0	54	0	0	0	0
DATE			25	0	0	0	0	55	0	0	0	0
DATE			26	0	0	0	0	56	0	0	0	0
DATE			27	0	0	0	0	57	0	0	0	0
DATE			28	0	0	0	0	58	0	0	0	0
DATE			29	0	0	0	0	59	0	0	0	0
DATE			30	0	0	0	0	60	0	0	0	0
CERTIFIED BY <b>State of Florida by EPA</b>			AVERAGE OPACITY FOR HIGHEST PERIOD 0	NUMBER OF READINGS ABOVE 0 % WERE 0	0	0	0	0	0	0	0	0
VERIFIED BY			0	0	0	0	0	0	0	0	0	0

**APPENDIX H:  
FUEL ANALYSES**

Fuel Calculations: Melbourne Station

Client: Florida Gas  
 Sample ID: Melbourne Engine Fuel Gas

**CALCULATION OF DENSITY AND HEATING VALUE**

Component	% Volume	Molecular Wt.	Density (lb/ft3)	% volume		Component Gross Btu/lb	Weight Fract.	Gross Heating Value (Btu/SCF)	Volume Fract. Btu
				x Density	weight %				
Hydrogen		2.016	0.0053	0.00000	0.0000	61100	0.00	325	0
Oxygen		32.000	0.0846	0.00000	0.0000	0	0.00	0	
Nitrogen	0.4380	28.016	0.0744	0.00033	0.7402	0	0.00	0	0
CO2	0.6730	44.01	0.117	0.00079	1.7885	0	0.00	0	0
CO		28.01	0.074	0.00000	0.0000	4347	0.00	322	0
Methane	96.6170	16.041	0.0424	0.04097	93.0493	23879	22219.24	1013	978.73
Ethane	2.0120	30.067	0.0803	0.00162	3.6698	22320	819.09	1792	36.055
Ethylene		28.051	0.0746	0.00000	0.0000	21644	0.00	1614	0
Propane	0.2210	44.092	0.1196	0.00026	0.6004	21661	130.05	2590	5.7239
propylene		42.077	0.111	0.00000	0.0000	21041	0.00	2336	0
Isobutane	0.0150	58.118	0.1582	0.00002	0.0539	21308	11.49	3363	0.5045
n-butane	0.0084	58.118	0.1582	0.00001	0.0302	21257	6.42	4016	0.3378
Isobutene		56.102	0.148	0.00000	0.0000	20840	0.00	3068	0
Isopentane	0.0013	72.144	0.1904	0.00000	0.0058	21091	1.22	4008	0.0536
n-pentane		72.144	0.1904	0.00000	0.0000	21052	0.00	3993	0
n-hexane	0.0120	86.169	0.2274	0.00003	0.0620	20940	12.98	4762	0.5714
H2S		34.076	0.0911	0.00000	0.0000	7100	0.00	647	0

total	100.00	Average Density 0.04403		100.0000	Gross Heating Value Btu/lb 23200		Gross Heating Value Btu/SCF 1022	
		Specific Gravity 0.57550						

**CALCULATION OF F FACTORS**

Component	Mol. Wt.	C Factor	H Factor	% volume	Fract. Wt.	Weight Percents				
						Carbon	Hydrogen	Nitrogen	Oxygen	Sulfur
Hydrogen	2.016	0	1	0.00	0.0000	0	0			
Oxygen	32	0	0	0.00	0.0000				0	
Nitrogen	28.016	0	0	0.44	12.2710	0	0	0.737239547		
CO2	44.01	0.272273	0	0.67	29.6187	0.48450626	0		1.2937	
CO	28.01	0.42587	0	0.00	0.0000	0	0		0	
Methane	16.041	0.75	0.25	96.62	1549.8333	69.8352407	23.278414			
Ethane	30.067	0.8	0.2	2.01	60.4948	2.90761195	0.726903			
Ethylene	28.051	0.85714	0.14286	0.00	0.0000	0	0			
Propane	44.092	0.81818	0.18182	0.22	9.7443	0.47899316	0.1064431			
Propene	42.077	0.85714	0.14286	0.00	0.0000	0	0			
Isobutane	58.118	0.82759	0.17247	0.02	0.8718	0.04334565	0.0090332			
n-butane	58.118	0.82759	0.17247	0.01	0.4888	0.02430535	0.0050652			
Isobutene	56.102	0.85714	0.14286	0.00	0.0000	0	0			
Isopentane	72.144	0.83333	0.16667	0.00	0.0965	0.00483168	0.0009664			
n-pentane	72.144	0.83333	0.16667	0.00	0.0000	0	0			
n-hexane	86.169	0.83721	0.16279	0.01	1.0340	0.05201099	0.0101132			
H2S	34.08	0	0	0.00	0.0000	0	0			0
Totals				99.99775	1664.4533	73.8308458	24.14	0.737239547	1.2937	0

CALCULATED VALUES		
O2 F Factor (dry)	8635	DSCF of Exhaust/MM Btu of Fuel Burned @ 0% excess air
O2 F Factor (wet)	10643	SCF of Exhaust/MM Btu of Fuel Burned @ 0% excess air
Moisture F Factor	2008	SCF of Water/MM Btu of Fuel Burned @ 0% excess air
Combust. Moisture Fo	18.87	volume % water in flue gas @ 0% excess air
VOC Portion of fuel	2.27	%
CO2 F Factor	1022	DSCF of CO2/MM Btu of Fuel Burned @ 0% excess air

8635  
1022  
18.87  
2.27  
1022  
P.2

ANALYSIS

DATE: 03/26/92 ANALYSIS TIME: 345 STREAM SEQUENCE: 12  
 TIME: 09:31 CYCLE TIME: 360 STREAM#: 2  
 ANALYZER#: 2 MODE: RUN CYCLE START TIME: 09:25

COMP NAME	COMP CODE	MOLE %	GAL/MCF**	B.T.U.*	SP. GR.*
HEXANE +	151	.00.012	0.0055	0.64	0.0004
PROPANE	152	.00.221	0.0610	5.58	0.0034
-BUTANE	153	.00.015	0.0049	0.49	0.0003
-BUTANE	154	8411.06-6	0.0027	0.28	0.0002
PENTANE	155	1337.68-6	0.0005	0.05	0.0000
PENTANE	156	.000000	0.0000	0.00	0.0000
NITROGEN	157	0.438	0.0000	0.00	0.0042
ETHANE	158	96.617	0.0000	978.06	0.5352
O2	159	.00.673	0.0000	0.00	0.0102
ETHANE	160	.02.013	0.5385	35.71	0.0209
TOTALS		100.000	0.6129	1020.80	0.5748

@ 14.730 PSIA DRY & UNCORRECTED FOR COMPRESSIBILITY

@ 14.730 & 60 DEG. F

COMPRESSIBILITY FACTOR (1/Z) = 1.0021  
 DRY B.T.U. @ 14.730 PSIA & 60 DEG. F CORRECTED FOR (1/Z) = 1022.9  
 REAL SPECIFIC GRAVITY = 0.5757  
 UNNORMALIZED TOTAL = 100.01  
 ANALOG INPUT CHANNEL 1 = H2S 140 = .30898  
 ANALOG INPUT CHANNEL 2 = WATER 144 = 2.6366

ACTIVE ALARMS

END



CERTIFICATE OF ANALYSIS NUMBER 199907

SAMPLE IDENT.: MELBOURNE STATION 1380      DATE: APRIL 08, 1992  
FLORIDA GAS TRANS.  
ENGINE FUEL GAS      P. O. NO.: 92143  
FUEL LINE L.F.  
03/26/92 @ 10:30

FOR: CUBIX CORPORATION  
9225 LOCKHART HIGHWAY  
AUSTIN, TEXAS 78747

ATTN: MR. JOE RUDYK

-----  
ASTM D-3246  
TOTAL SULFUR ANALYSIS

1.8 ppm by wt.

0.107 Grains/100 cu. ft. by vol.

0.190 Grains/100 cu. ft. by wt.

SOUTHERN PETROLEUM LABORATORIES, INC.

*J. C. Winfrey*  
.....  
J. C. WINFREY



**APPENDIX I:  
ALTERNATIVE COMPLIANCE  
TEST DATA**

Melbourne Compressor Station--Engine 1--Unofficial Data

Operator/Plant Florida Gas Melbourne Compressor Station  
 Location Brevard County, Florida  
 Source Dresser-Rand Compressor Engine  
 Technicians RK,LF,JR

Test Run No.	C-1	C-2	C-3
Engine ID No.	1	1	1
Date	3/26/92	3/26/92	3/26/92
Start Time	08:36	09:45	10:51
Stop Time	09:36	10:45	11:51
<b>Engine/Compressor Operation</b>			
Engine Speed (rpm)	361	361	361
Ignition Timing (°BTDC)	13	13	13
Air Manifold Pressure (psig)	10.1	10.2	10.1
Air Manifold Temperature (°F)	130	131	130
Fuel Flow (SCFH)	16730	16730	16730
Fuel Manifold Pressure (psig)	32.8	32.8	32.8
Fuel Manifold Temperature (°F)	61	61	61
Pre-Combustion Chamber Pressure (psig)	20.4	20.3	20.3
Post Turbo Temperature (°F)	714	713	717
Turbo (rpm x 100)	116/167	166/168	168/167
After Cooler Water Temperature (°F)	129	129	n.a.
Pockets Open	17	17	17
Suction Pressure (psig)	700	694	698
Suction Temperature (°F)	59	67	66
Discharge Pressure (psig)	952	950	951
Discharge Temperature (°F)	114	113	111
Engine Load (BHP)	2708	2708	2708
Torque (%)	101	101	101
<b>Ambient Conditions</b>			
Atmospheric Pressure (in. Hg)	29.96	29.99	29.99
Temperature (°F) :			
Dry bulb	69	74	81
Wet bulb	63	65	70
Humidity (lb/lb air)	0.0107	0.0109	0.0128
<b>Measured Emissions</b>			
NOx (ppmv)	136	141	147
CO (ppmv)	342	345	355
O2 via Method 3a (%)	12.2	12.0	11.9
CO2 via Method 3a (%)	5.04	5.10	5.08
THC via EPA Method 25a (ppmv, wet)	1135	1195	1140
VOC via EPA Method 18 (% of THC)	6.65%	7.10%	5.61%
VOC i.e. non methane via EPA 18 (ppmv, wet)	75.5	84.8	64.0
VOC via Methods 25 and 18 (ppmv, dry)	82.6	93.6	70.0
SO2 in fuel (grains/100 DSCF)	0.107	0.107	0.107
<b>Stack Volumetric Flow Rates</b>			
via Pitot Tube (SCFH, dry)	4.69E+05	4.72E+05	4.76E+05
<b>Calculated Emission Rates (via pitot tube)</b>			
NOx (lbs/hr)	7.62	7.95	8.35
CO (lbs/hr)	11.7	11.8	12.3
VOC (lbs/hr)	1.61	1.83	1.38
SO2 (lbs/hr)	0.0026	0.0026	0.0026
NOx (tons/yr)	33.4	34.8	36.6
CO (tons/yr)	51.1	51.8	53.8
VOC (tons/yr)	7.0	8.0	6.1
SO2 (tons/yr)	0.011	0.011	0.011
NOx (g/hp-hr)	1.28	1.33	1.40
CO (g/hp-hr)	1.96	1.98	2.06
VOC (g/hp-hr)	0.27	0.31	0.23

## Melbourne Compressor Station--Engine 1--Unofficial Data

Operator/Plant Florida Gas Melbourne Compressor Station  
 Location Brevard County, Florida  
 Source Dresser-Rand Compressor Engine  
 Technicians RK,LF,JR

Test Run No.	C-1	C-2	C-3
<b>Stack Moisture &amp; Molecular Wt. via EPA Method 4</b>			
CO2 (%)	5.04	5.10	5.08
O2 (%)	12.20	12.00	11.90
Beginning Meter Reading (ft3)	913.010	940.350	962.200
Ending Meter Reading (ft3)	938.500	961.880	985.750
Beginning Impinger Wt (g)	2455.1	2502.3	2535.6
Ending Impinger Wt. (g)	2502.3	2546.4	2577.5
Dry Gas Meter Factor (Kd)	0.9904	0.9904	0.9904
Dry Gas Meter Temperature (°F begin)	72	85	118
Dry Gas Meter Temperature (°F end)	134	121	141
Atmospheric Pressure (in Hg, abs.)	29.96	29.99	29.99
Stack Gas Moisture (% volume)	8.59	9.40	8.63
Dry Gas Fraction	0.914	0.906	0.914
Stack Gas Molecular Wt. (lbs/lb-mole)	28.32	28.23	28.32
<b>Stack Moisture &amp; Molecular Wt. via Stoichiometry</b>			
Fuel Moisture Content (vol % @ 0% O2)	18.87	18.87	18.87
Moisture Content (vol % at stack)	8.54	8.73	8.95
Difference between methods	0%	7%	4%
<b>Stack Flow Rate via Pitot Tube</b>			
Pitot Tube Factor	0.84	0.84	0.84
ΔP #1	1.10	1.60	1.20
ΔP #2	1.30	1.60	1.50
ΔP #3	1.40	1.60	1.50
ΔP #4	1.30	1.40	1.50
ΔP #5	1.50	1.60	1.40
ΔP #6	1.50	1.70	1.60
ΔP #7	1.50	1.60	1.60
ΔP #8	1.40	1.50	1.50
ΔP #9	1.50	1.30	1.50
ΔP #10	1.50	1.50	1.60
ΔP #11	1.60	1.40	1.70
ΔP #12	1.60	1.40	1.50
ΔP #13	1.50	1.50	1.50
ΔP #14	1.50	1.50	1.60
ΔP #15	1.60	1.50	1.60
ΔP #16	1.60	1.50	1.60
Sum of Square Root of ΔP's	19.3	19.7	19.7
Number of Traverse Points	16	16	16
Average Square Root of ΔP's	1.21	1.23	1.23
Average Temperature (°F)	652	662	669
Static Pressure (in. H2O)	2	1.8	2
Stack Diameter (in.)	23.5	23.5	23.5
Stack Area (ft2)	3.01	3.01	3.01
Stack Velocity (ft/min)	5943	6082	6115
Stack Flow,wet (ACFM)	17901	18320	18420
Stack Flow,dry (SCFH)	4.69E+05	4.72E+05	4.76E+05
<b>Stack Flow Rate via EPA Method 19</b>			
Fuel Flow to Engine (SCFH)	16730	16730	16730
Fuel Heating Value (BTU/SCF)	1022	1022	1022
Fuel O2 F-Factor (DSCFH/MMBTU)	8635	8635	8635
Fuel CO2 F-Factor (DSCFH/MMBTU)	1022	1022	1022
Stack Flow, dry via O2 F-factor (SCFH)	3.55E+05	3.47E+05	3.43E+05
Stack Flow, dry via CO2 F-factor (SCFH)	3.47E+05	3.43E+05	3.44E+05
Difference between O2 F-factor and pitot tube	24%	27%	28%
Difference between CO2 F-factor and pitot tube	26%	27%	28%
<b>Stack Flow Rate via Carbon Balance</b>			
Fuel Carbon Content	1.021	1.021	1.021
Exhaust Carbon Content	5.19	5.25	5.23
Stack Flow, dry via carbon balance (SCFH)	3.29E+05	3.25E+05	3.27E+05
Difference between carbon balance and pitot tube (%)	30%	31%	31%

Melbourne Compressor Station--Engine 2--Unofficial Data

Operator/Plant Florida Gas Melbourne Compressor Station  
 Location Brevard County, Florida  
 Source Dresser-Rand Compressor Engine  
 Technicians RK,LF,JR

Test Run No.	C-4	C-5	C-6
Engine ID No.	2	2	2
Date	3/27/92	3/27/92	3/27/92
Start Time	10:23	11:28	12:34
Stop Time	11:23	12:28	13:34
<b>Engine/Compressor Operation</b>			
Engine Speed (rpm)	360	360	361
Ignition Timing (°BTDC)	14	13	13
Air Manifold Pressure (psig)	10.6	10.4	10.4
Air Manifold Temperature (°F)	129	130	130
Fuel Flow (SCFH)	20639	20578	20490
Fuel Manifold Pressure (psig)	34.4	33	33
Fuel Manifold Temperature (°F)	63	63	64
Pre-Combustion Chamber Pressure (psig)	21.2	21.2	21.2
Post Turbo Temperature (°F)	708	709	708
Turbo (rpm x 100)	169/171	170/171	170/170
After Cooler Water Temperature (°F)	123	126	123
Pockets Open	17	17	17
Suction Pressure (psig)	700	698	695
Suction Temperature (°F)	66	66	66
Discharge Pressure (psig)	941	941	945
Discharge Temperature (°F)	109	106	115
Engine Load (BHP)	2617	2625	2594
Torque (%)	102	102	101
<b>Ambient Conditions</b>			
Atmospheric Pressure (in. Hg)	30.11	30.12	30.10
Temperature (°F) : Dry bulb	77	81	81
(°F) Wet bulb	61	64	63
Humidity (lb/lb air)	0.0075	0.0085	0.0078
<b>Measured Emissions</b>			
NOx (ppmv)	66	79	92
CO (ppmv)	334	340	339
O2 via Method 3a (%)	12.5	12.5	12.5
CO2 via Method 3a (%)	4.85	4.74	4.82
THC via EPA Method 25a (ppmv, wet)	1350	1550	1525
VOC via EPA Method 18 (% of THC)	6.00%	6.25%	8.92%
VOC i.e. non methane via EPA 18 (ppmv, wet)	81.0	96.9	136.0
VOC via Methods 25a and 18 (ppmv, dry)	88.6	106.6	148.3
SO2 in fuel (grains/100 DSCF)	0.107	0.107	0.107
<b>Stack Volumetric Flow Rates</b>			
via Pitot Tube (SCFH, dry)	4.82E+05	4.74E+05	4.88E+05
<b>Calculated Emission Rates (via pitot tube)</b>			
NOx (lbs/hr)	3.80	4.50	5.37
CO (lbs/hr)	11.7	11.7	12.0
VOC (lbs/hr)	1.77	2.10	3.01
SO2 (lbs/hr)	0.0032	0.0031	0.0031
NOx (tons/yr)	16.6	19.7	23.5
CO (tons/yr)	51.2	51.3	52.7
VOC (tons/yr)	7.8	9.2	13.2
SO2 (tons/yr)	0.014	0.014	0.014
NOx (g/hp-hr)	0.66	0.78	0.94
CO (g/hp-hr)	2.03	2.03	2.11
VOC (g/hp-hr)	0.31	0.36	0.53

## Melbourne Compressor Station--Engine 2--Unofficial Data

Operator/Plant Florida Gas Melbourne Compressor Station  
 Location Brevard County, Florida  
 Source Dresser-Rand Compressor Engine  
 Technicians RK,LF,JR

Test Run No.	C-4	C-5	C-6
<b>Stack Moisture &amp; Molecular Wt. via EPA Method 4</b>			
CO2 (%)	4.85	4.74	4.82
O2 (%)	12.53	12.48	12.50
Beginning Meter Reading (ft3)	985.405	13.900	35.900
Ending Meter Reading (ft3)	1013.728	35.880	58.610
Beginning Impinger Wt (g)	2448.6	2650.1	2692.7
Ending Impinger Wt. (g)	2501.1	2692.7	2731.9
Dry Gas Meter Factor (Kd)	0.9904	0.9904	0.9904
Dry Gas Meter Temperature (°F begin)	83	115	118
Dry Gas Meter Temperature (°F end)	120	118	126
Atmospheric Pressure (in Hg, abs.)	30.11	30.12	30.10
Stack Gas Moisture (% volume)	8.53	9.10	8.26
Dry Gas Fraction	0.915	0.909	0.917
Stack Gas Molecular Wt. (lbs/lb-mole)	28.31	28.23	28.34
<b>Stack Moisture &amp; Molecular Wt. via Stoichiometry</b>			
Fuel Moisture Content (vol % @ 0% O2)	18.87	18.87	18.87
Moisture Content (vol % at stack)	8.04	8.15	8.09
Difference between methods	6%	10%	2%
<b>Stack Flow Rate via Pitot Tube</b>			
Pitot Tube Factor	0.84	0.84	0.84
ΔP #1	1.60	1.20	1.60
ΔP #2	1.70	1.60	1.80
ΔP #3	1.40	1.50	1.70
ΔP #4	1.40	1.50	1.60
ΔP #5	1.50	1.60	1.50
ΔP #6	1.60	1.60	1.60
ΔP #7	1.60	1.70	1.70
ΔP #8	1.60	1.80	1.80
ΔP #9	1.30	1.20	1.30
ΔP #10	1.70	1.70	1.60
ΔP #11	1.60	1.50	1.60
ΔP #12	1.60	1.50	1.50
ΔP #13	1.50	1.40	1.60
ΔP #14	1.50	1.50	1.60
ΔP #15	1.70	1.50	1.50
ΔP #16	1.60	1.50	1.50
Sum of Square Root of ΔP's	19.9	19.7	20.2
Number of Traverse Points	16	16	16
Average Square Root of ΔP's	1.25	1.23	1.26
Average Temperature (°F)	670	667	672
Static Pressure (in. H2O)	2.1	2	2.1
Stack Diameter (in.)	23.5	23.5	23.5
Stack Area (ft2)	3.01	3.01	3.01
Stack Velocity (ft/min)	6168	6089	6245
Stack Flow,wet (ACFM)	18577	18341	18810
Stack Flow,dry (SCFH)	4.82E+05	4.74E+05	4.88E+05
<b>Stack Flow Rate via EPA Method 19</b>			
Fuel Flow to Engine (SCFH)	20639	20578	20490
Fuel Heating Value (BTU/SCF)	1022	1022	1022
Fuel O2 F-Factor (DSCFH/MMBTU)	8635	8635	8635
Fuel CO2 F-Factor (DSCFH/MMBTU)	1022	1022	1022
Stack Flow, dry via O2 F-factor (SCFH)	4.55E+05	4.51E+05	4.50E+05
Stack Flow, dry via CO2 F-factor (SCFH)	4.44E+05	4.53E+05	4.44E+05
Difference between O2 F-factor and pitot tube	6%	5%	8%
Difference between CO2 F-factor and pitot tube	8%	4%	9%
<b>Stack Flow Rate via Carbon Balance</b>			
Fuel Carbon Content	1.021	1.021	1.021
Exhaust Carbon Content	5.02	4.93	5.01
Stack Flow, dry via carbon balance (SCFH)	4.20E+05	4.26E+05	4.18E+05
Difference between carbon balance and pitot tube	13%	10%	14%