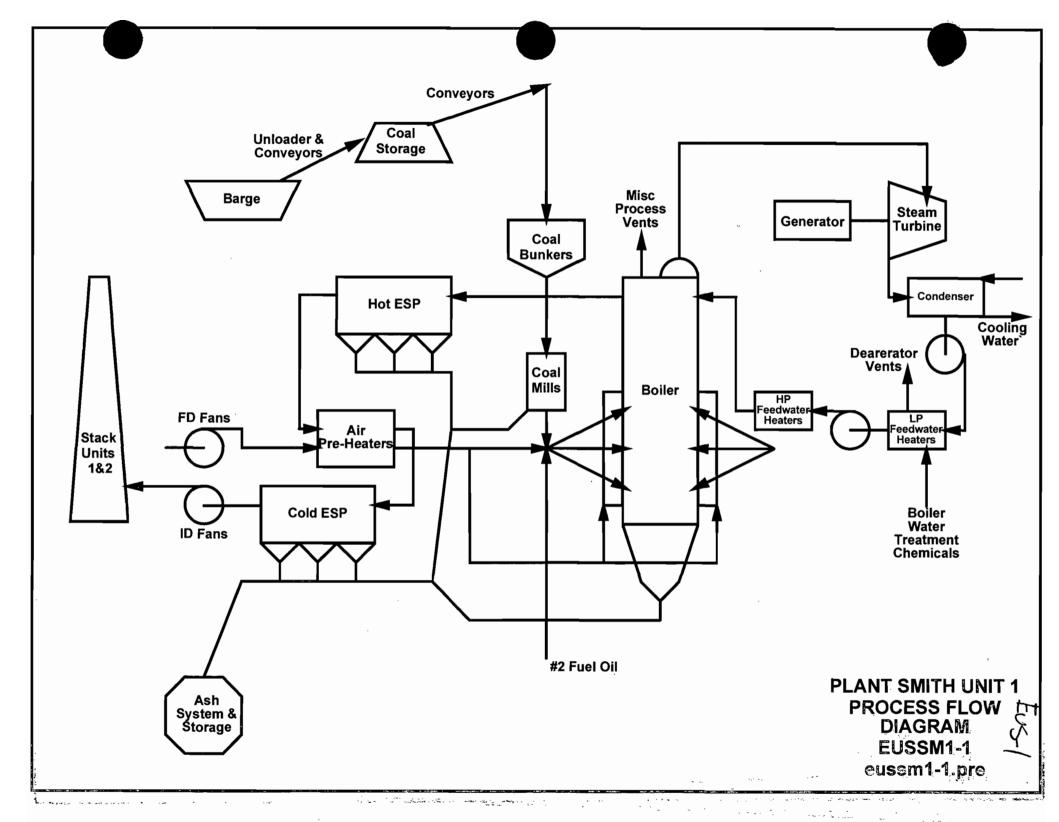
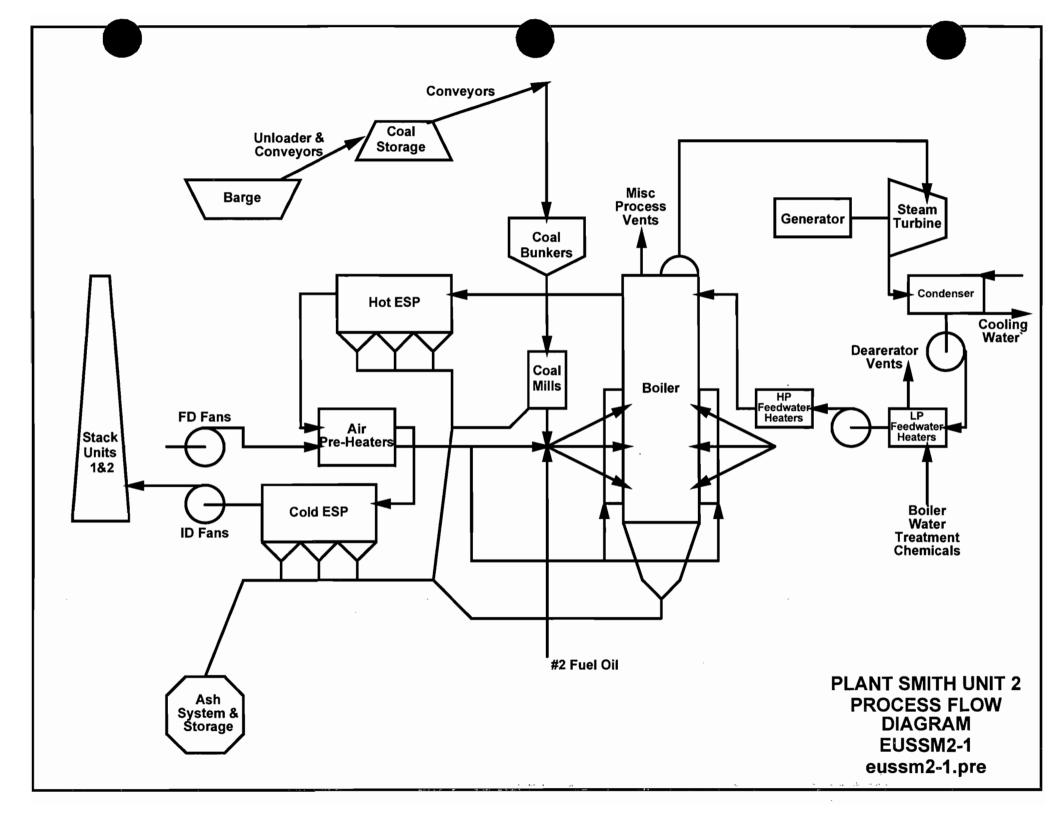
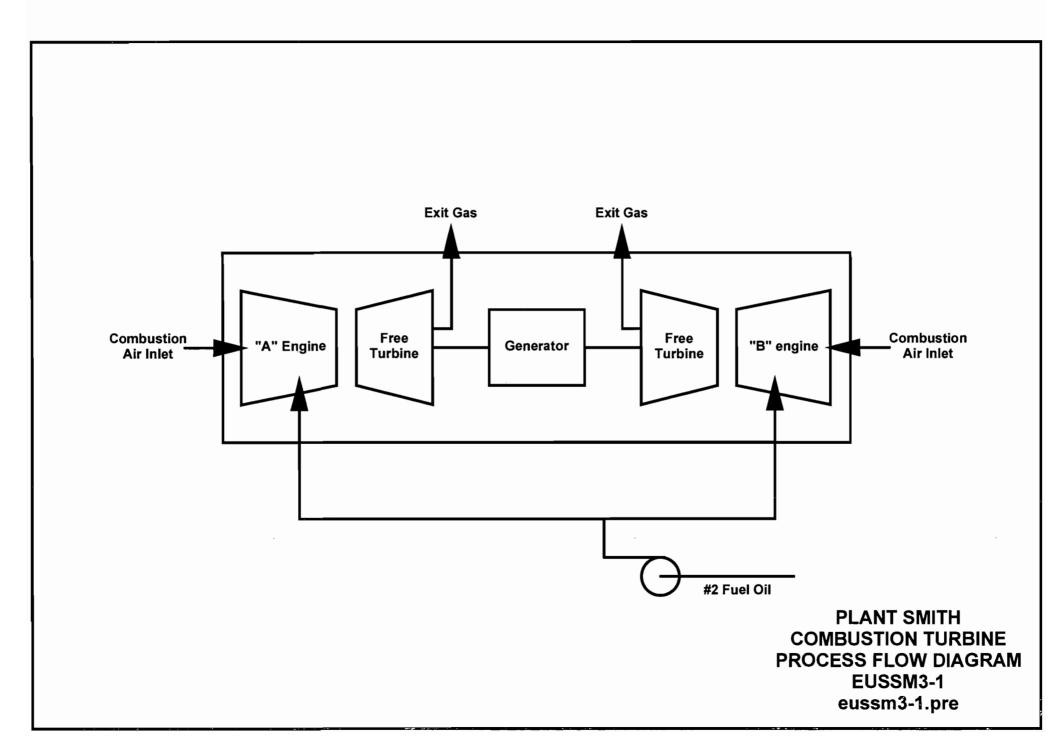
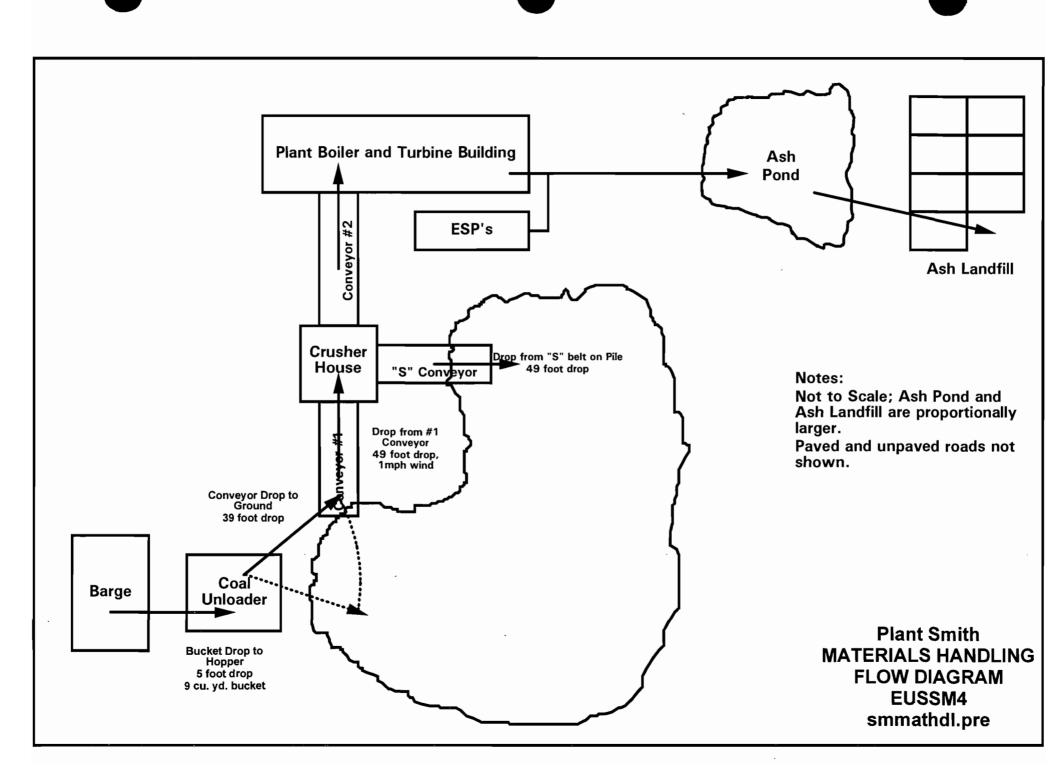
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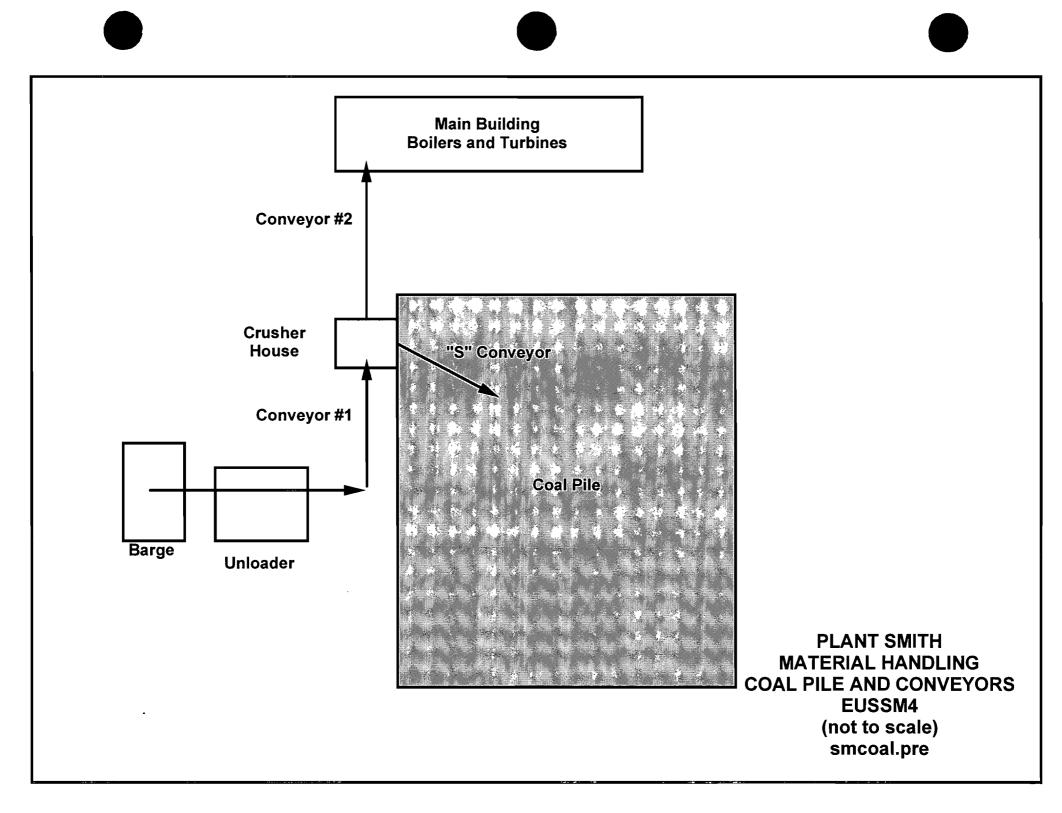
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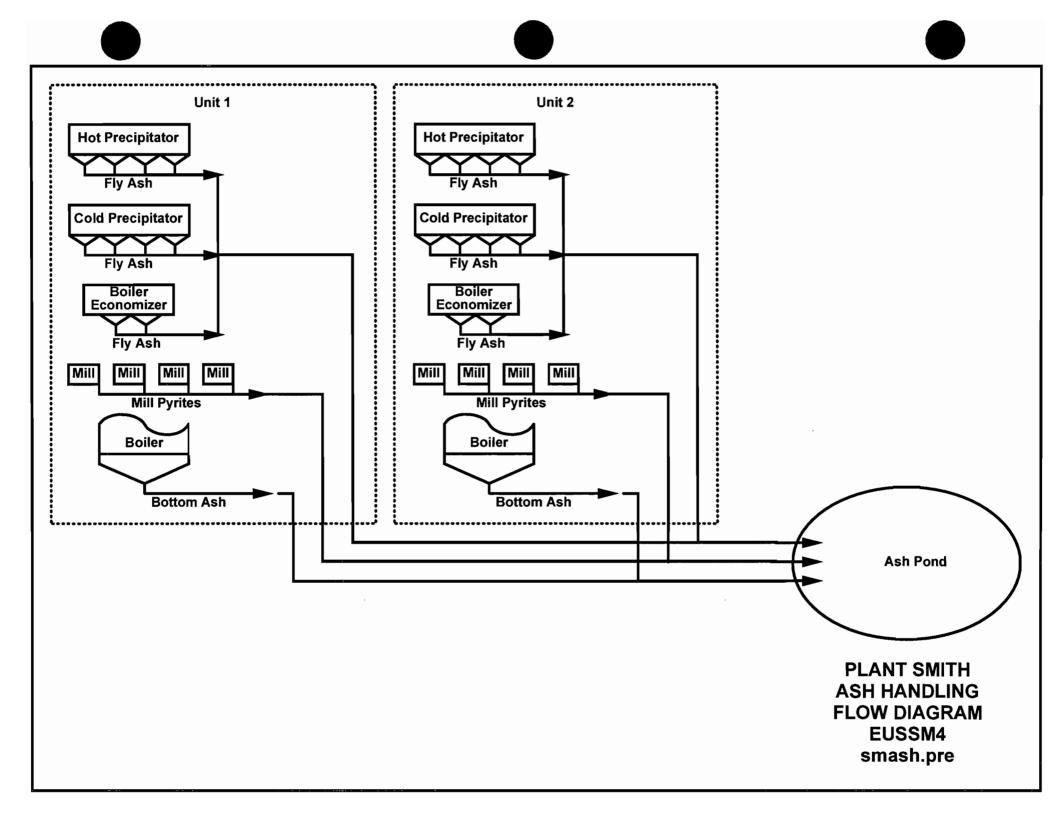


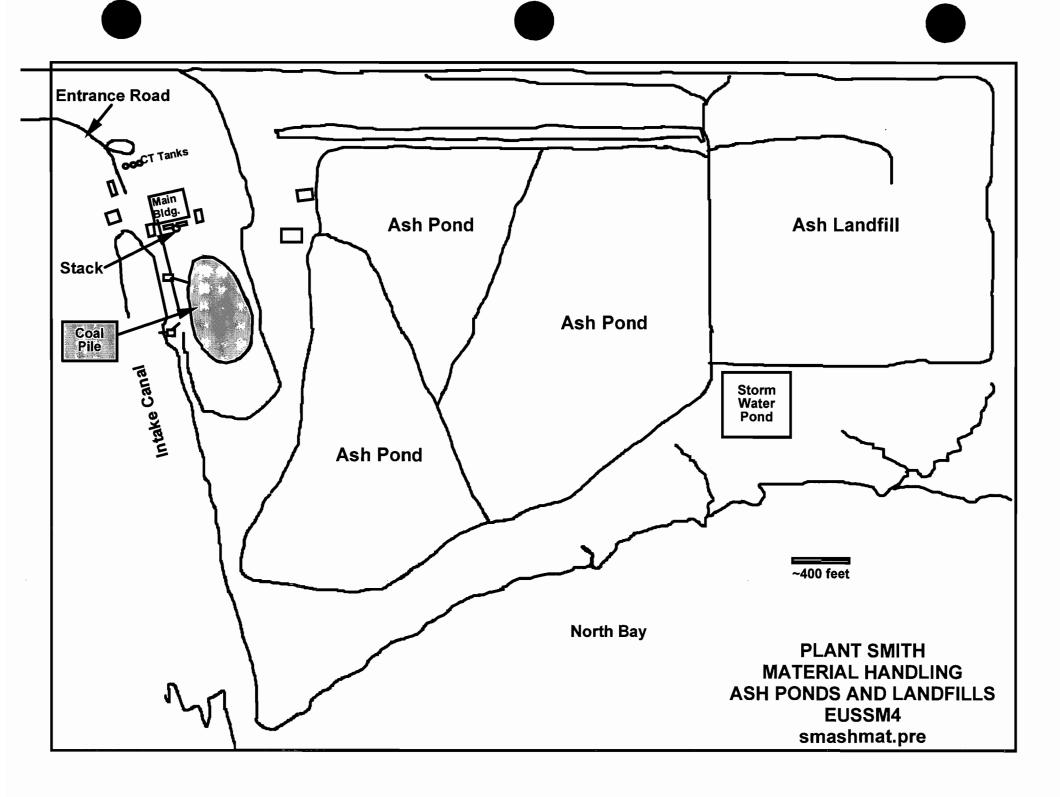


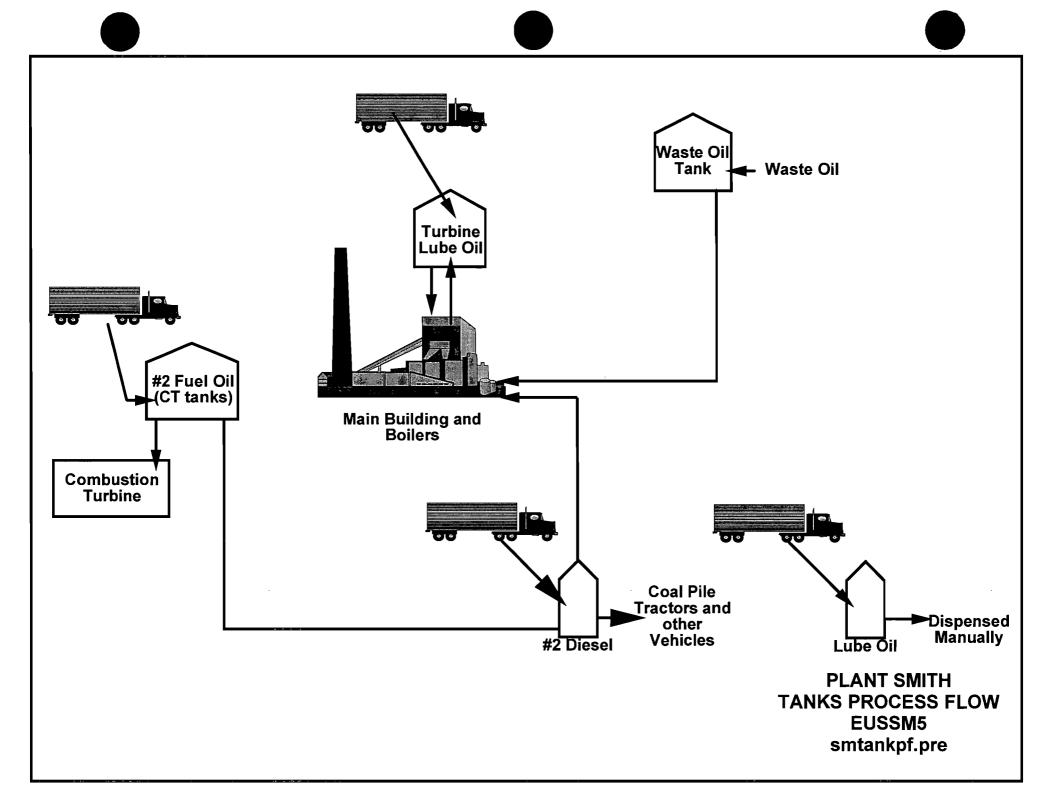


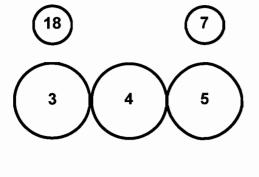












13 14 15

Main Building Turbines and Boilers

68	9	(1)
	10	16
	(11)	
	(12)	

State	Contents	Size
Registration		
#		(gallons)
1	#2 diesel - Lighter Oil	25,000
2	Removed Tank	
3	#2 diesel - CT fuel oil	200,000
4	#2 diesel - CT fuel oil	200,000
5	#2 diesel - CT fuel oil	200,000
6	Lube Oil	1,000
7	Used Oil	2,100
8	Lube Oil	581
9	Lube Oil	560
10	Lube Oil	560
11	Lube Oil	560
12	Lube Oil	560
13	Lube Oil	6,000
14	Lube Oil	6,000
15	Lube Oil	6,000
16	Sulfuric Acid	4,000
17	not used	4,000
18	Waste Oil	560

PLANT SMITH
TANKS PLOT PLAN
(not to scale)
EUSSM5
smtanks.pre

Eus-2

# **Best Available Copy**

# CONSOL Inc.

Projected Typical Quality 1996 for Gulf Power E96-009131 E96-009131

MINE	Rend Lake Met/Stm	Ohio #11
MOISTURE VM FC ASH SULFUR BTU GROSS	12.00 31.59 47.94 8.48 0.97 11634	12.00 37.03 45.29 5.68 2.82 11873
VM (DRY) FC (DRY) ASH (DRY) SUL (DRY) BTU (DRY) BTU (MAF)	35.89 54.47 9.63 1.10 13221 14830	42.08 51.47 6.45 3.20 13492 14422
ULTIMATE ANALYSIS (DRY) CARBON HYDROGEN NITROGEN OXYGEN (DIF) CHLORINE	75.40 4.95 1.72 8.80 0.40	75.53 5.05 1.53 8.15 0.09
MINERAL ANALYSIS (ASH BASIS)		
AI2O3 SIO2 TIO2 Fe2O3 C8O N82O MgO K2O P2O5 SO3 UNDETERMINED (DIF)	24.40 56.46 1.22 9.59 1.50 1.50 1.10 2.65 0.18 1.04 0.36	19.50 43.01 1.09 24.96 3.60 1.02 0.79 2.25 0.13 2.13 1.52
B/A RATIO FOULING FACTOR, RF (B&W) SLAGGING FACTOR, RS (B&W) LB ASH/MM BTU LB SO2/MM BTU	0.20 0.30 0.22 1.67 7.32	0.51 0.52 1.84 4.78 4.74
% 1/4" x 0 % 28M x 0 HGI	45.0 7.5 56	50.1 9.4 53
ASH FUSION TEMPERATURES *F IDT (RED) ST H=W (RED) HT H=1/2 W (RED) FT (RED) IDT (OX) ST H=W (OX) HT H=1/2 W (QX) FT (OX)	2450 2547 2594 2676 2579 2631 2687 2721	1996 2024 2138 2257 2407 2471 2523 2557

Page 1 of 1 Tuesday, May 07, 1996 2:47:96 PM

From: Chet Krell Fax. 412.831-4594 Voice: 412.831-4916

931-4594 Consoline, To: Phil Levelet

CONSOL Inc.
Typical Quality

Mine	Rand Lake	Ohio #11
TRACE ELEMENTS (ppm in coal)		
Arsenic (As)	11.04	2 67
Barium (Ba)	30.35	77.23
Beryllium (Be)	1.24	1.68
Cadmium (Cd)	7 08	0.09
Cobalt (Co)	5.01	4.01
Chromium (Cr)	13.01	13.23
Copper (Cu)	7.47	6.46
Fluorine (F)	<b>59.27</b>	150.53
Mercury (Hg)	0.08	0.07
Lithium (Li)	13.66	4.04
Manganese (Mn)	14.27	16.45
Molybdenum (Mo)	1.73	14.33
Nickel (Ni)	15. <del>6</del> 2	13.25
Lead (Pb)	15. <b>62</b>	4.76
Antimony (Sb)	1.02	0.17
Selenium (Se)	1.67	1.44
Tin (Sn)	0.60	0.46
Thorium (Th)	1.79	1.33
Thallium (TI)	0.27	0.83
Uranium (U)	0.69	3.13
Vanadium (V)	19.32	25.10
Zinc (Zn)	29.99	13.25

LARRY WEBB	From P. LANALLET
Ca. GULF POWER	co 505
Cept. FUEL	Phone # 205 370 - 6604
Fax # 8420 - 6217	1205) 802-0410

07-May-96

97%

# **Best Available Copy**

OLD BEN – FRAN. N.CO. TYPICAL QUALITY SPECS. MINE ANALYSIS E96-009133

### PROXIMATE ANALYSIS, % AS RECEIVED

MOISTURE	12.00
ASH	9.00
SULFUR	2.50
VOLATILE MATTER	34.00
FIXED CARBON	45.00
BTU	11700

# 2

# ULTIMATE ANALYSIS, % DRY BASIS

CARBON	73.40
HYDROGEN	5.10
NITROGEN	1.55
CHLORINE	0.36
SULFUR	2.84
ASH	10.23
OXYGEN, BY DIFF.	6.52

# ASH MINERAL ANALYSIS, % IGN. BASIS

SILICON DIOXIDE	48.22
ALUMINUM OXIDE	21.08
TITANIUM DIOXIDE	1.18
CALCIUM OXIDE	4.44
POTASSIUM OXIDE	2.18
MAGNESIUM OXIDE	0.97
SODIUM OXIDE	1.35
FERRIC OXIDE	16.45
PHOSPHORUS PENTOXIDE	0.27
SULFUR TRIOXIDE	3.70
UNDETERMINED	0.16

# FORMS OF SULFUR, % DRY BASIS

PYRITIC		1.28
SULFATE		0.02
ORGANIC	•	1.54
TOTAL		2.84

# ASH FUSION TEMP'S, REDUCING, FAH.

INITIAL DEFORMATION	2050
SOFTENING	2100
HEMISPHERICAL	2140
FLUID	2300

HARDGR	



# COMMERCIAL TESTING & ENGINEERING CO.

GENERAL OFFICES: 1919 SOUTH HIGHLAND AVE., SUFFE 210-B, LOMBARD, ILLINOIS 60148 • TEL: 708-953-9300 FAX: 708-953-9306

Member of the SGS Group (Société Générale de Surveillance)

February 18, 1994

PITTSBURG & MIDWAY COAL MINING SEBREE MINE P. O. BOX 608 SEBREE KY 42455

Kind of sample Coal reported to us

Sample taken at Sebree Dock

Sample taken by Mechanical Sampler

Date sampled February 1, 1994

Date received February 1, 1994

PLEASE ADDRESS ALL CORRESPONDENCE TO: P.O. BOX 752, HENDERSON, KY 42420

TEL: (502) 827-1187 FAX: (502) 826-0719

Sample identification by

C. T. & E. CO.

Composite of 4 Barges Barge #C 867, C 640, C 777, C 791

Tons: 5987.0\*

\*Tonnage supplied by client

Analysis Report No. 63-47537

<u>analysis of ash</u>	<u>Weight %, ignited basi</u>
<del>-</del>	
Silicon dioxide	47.01
Aluminum oxide	19.71
Titanium dioxide	0.98
Iron oxide	20.34
Calcium oxide	3.70
Magnesium oxide	0.97
Potassium oxide	2.45
Sodium oxide	0.70
Sulfur trioxide	3.80
Phosphorus pentoxide	0.14
Strontium oxide	0.03
Barium oxide	0.07
Manganese oxide	0.10
Undetermined	0.00
	100.00

Silica Value = 65.27 Base:Acid Ratio = 0.42 Taso Temperature = 2391 °F

Type of Ash = BITUMINOUS Fouling Index = 0.29 Slagging Index = 1.36

Respectfully-submitted, TESTING & ENGINEERING CO.

Manager, Henderson Laboratory

E01-101:56



# COMMERCIAL TESTING & ENGINEERING CO.

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February 18, 1994

RESLI.EL

PLEASE ADDRESS ALL CORRESPONDENCE TO: P.O. BOX 752, HENDERSON, KY 42420

TEL: (502) 827-1187 FAX: (502) 826-0719

PITTSBURG & MIDWAY COAL MINING FEB 23 1994

SEBREE MINE P. O. BOX 608 SEBREE KY 42455

P & M COAL MARKETING DEPT.

Sample identification by C. T. & E. CO.

Composite of 4 Barges

Barge #C 867, C 640, C 777, C 791

Tons: 5987.0\*

63-47537

\*Tonnage supplied by client

Kind of sample Coal reported to us

Sample taken at Sebree Dock

Sample taken by Mechanical Sampler

Date sampled February 1, 1994

Date received February 1, 1994

INO	XIMATE ANALYSIS	As Received	Dry Basis	ULTIMATE ANALYSIS	As Received	Dry Basis
	* Moisture	9.22	XXXXX	* Moisture	9.22	XXXXX
	<b>% Ash</b>	10.16	11.19	Carbon	65.76	72.44
	Volatile	35.81	39.45	# Hydrogen	4.72	5.20
	* Fixed Carbon	44.81	49.36	* Nitrogen	1.26	1.39
		100.00	100.00	<b>%</b> Sulfur	2.93	3.23
				* Ash	10.16	11.19
	Btu/lb	11848	13051	<pre>\$ Oxygen(diff)</pre>	<u>5.95</u>	6.55
	* Sulfur	2.93	3.23		100.00	100.00
	MAF Btu		14695			
Alk.	as Sodium Oxide	0.23	0.26	\$ Chlorine	0.07	0.08

Analysis Report No.

FORMS OF SULFUR			FUSION TEMPERATURE OF ASH	, (°F)	
* Pyritic	1.28	1.41		Reducing	Oxidizing
\$ Sulfate	0.01	0.01			
<pre>\$ Organic(diff)</pre>	1.64	1.81	Initial Deformation (IT)	1950	2380
_			Softening (ST)	2070	2450
WATER SOLUBLE ALK.			Hemispherical (HT)	2140	2490
\$ Sodium oxide	0.019	0.021	Fluid (PT)	2250	2560
Potassium oxide	0.005	0.005			

"INDABILITY INDEX = 56 at 2.61 % Moisture

EQUILIBRIUM MOISTURE = 5.1 FREE SWELLING INDEX = 6.0

Respectfully submitted, COMMERCIAL TESTING & ENGINEERING CO.

Manager, Henderson Laboratory





# COMMERCIAL TESTING & ENGINEERING CO.

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Member of the SGS Group (Société Générale de Surveillance)

May 3, 1994

PLEASE ADDRESS ALL CORRESPONDENCE TO: P.O. BOX 752, HENDERSON, KY 42420 TEL: (502) 827-1187 FAX: (502) 826-0719

PITTSBURG & MIDWAY COAL MINING P.O. BOX 6518 ENGLEWOOD CO 80111

Sample identification by C.T. & E. CO.

March 1994 Composite LG&E Shipments

Kind of sample Coal reported to us

Sample taken at Sebree Dock

Sample taken by Mechanical Sampler

Date sampled -----

Date received March 30, 1994

Analysis report no. 63-51435

Material: Coal

Procedure: The samples were prepared according to ASTM, Part 05.05,

Method D3683. The samples were analyzed for trace

elements by Inductively Coupled Plasma Emission Spectro-

scopy.

Arsenic, Selenium, Tin, and Antimony are determined

by graphite furnace atomic absorption.

Mercury was determined by Double Gold Amalgamation Cold

Vapor Atomic Absorption.

Results:

65A/063/94

Results are reported as micrograms per gram (ug/g), on

a dry basis.

Respectfully submitted, COMMERCIAL TESTING & ENGINEERING CO.

Manager, Henderson Laboratory



# COMMERCIAL TESTING & ENGINEERING CO.

GENERAL OFFICES: 1919 SOUTH HIGHLAND AVE., SUITE 210-B, LOMBARD, ILLINOIS 60148 • TEL: 708-953-9300 FAX: 708-953-9306

Member of the SGS Group (Société Générale de Surveillance)

May 3, 1994

PLEASE ADDRESS ALL CORRESPONDENCE TO:
P.O. BOX 752, HENDERSON, KY 42420
TEL: (502) 827-1187 FAX: (502) 826-0719

PITTSBURG & MIDWAY COAL MINING P.O. BOX 6518 ENGLEWOOD CO 80111

Sample identification by C.T. & E. CO.

March 1994 Composite LG&E Shipments

Kind of sample Coal reported to us

Sample taken at Sebree Dock

Sample taken by Mechanical Sampler

Date sampled

Date received March 30, 1994

Analysis report no. 63-51435

#### TRACE ANALYSIS

<u>Parameter</u>	ug/g, dry coal basis
Antimony, Sb	2
Arsenic, As	6
Barium, Ba	42
Beryllium, Be	1.3
Cadmium, Cd	<0.3
Chromium, Cr	18
Cobalt, Co	3
Copper, Cu	7
Lead, Pb	12
Lithium, Li	9
Manganese, Mg	7
Mercury, Hg	0.19
Molybdenum, Mo	<3
Nickel, Ni	12
Selenium, Se	2
Silver, Ag	<0.3
Strontium, Sr	34
Tin, Sn	Respectfully submitted.
Vanadium, V	COMMERCIAL TESTING & ENGINEERING CO.
Zinc, Zn	76 11/10 11/10/2016
Zirconium, Zr	19 Jeff Carrier Self Carrier
DILCONIUM, DI	Manager, Henderson Laboratory

Eus-3

1. Emissions Point No. / Name: Plant Smith Unit 1
2. Manufacturers Name and Model No.: Buell
3. Date of construction for existing sources or date of anticipated start-up for new sources: Placed in service in January 1977
4. Precipitator Data:  a) Precipitator Type:  X Single Stage Low Voltage X Hot Side  Two Stage X High Voltage Cold Side  Other:
<u>b)</u> Efficiency: <u>99.1</u>
<u>c)</u> Flow rate: <u>853,000 acfm</u>
<u>d)</u> Pressure drop:
e) Inlet temperture: 655 degrees
<u>f)</u> Total collection plate area: <u>300,256 ft2</u>
g)_No. of compartments: <u>1</u>
h) No. of electrically separate fields: 5
i) Fan is:UpstreamXDownstream
j)_Cleaning Method: X Plate RappingX_ Plate Vibrating None Washing Other:
k) Gas velocity thru precipitator: 4.7 ft/sec
5. Which process or processes does the electrostatic percipitator control emissions from? Pulverized coal fired steam generator (Tangential fired)

1. Emissions Point No. / Name: Plant Smith Unit 1
2. Manufacturers Name and Model No.: GE ESI
3. Date of construction for existing sources or date of anticipated start-up for new sources: Placed in service in june 1965
4. Precipitator Data:  a) Precipitator Type:  X Single Stage Low Voltage Hot Side  Two Stage X High Voltage X Cold Side Other:
<b>b)</b> Efficiency: 98
<u>c)</u> Flow rate: <u>460,000 acfm</u>
<u>d)</u> Pressure drop:
e) Inlet temperture: 276 degrees
<u>f)</u> Total collection plate area: <u>33,120 ft2</u>
g) No. of compartments: 1
h) No. of electrically separate fields: 4
i) Fan is: Upstream X Downstream
<pre>i) Cleaning Method:</pre> <pre></pre>
k) Gas velocity thru precipitator: 5.69 ft/sec
5. Which process or processes does the electrostatic percipitator control emissions from? Pulverized coal fired steam generator (Tangential fired)

3. Date of construction for existing sources or date of anticipated start-up for new sources: Placed in service in Feburary 1977
A. Precipitator Data:  a) Precipitator Type:  X Single Stage Low Voltage X Hot Side  Two Stage X High Voltage Cold Side  Other:
<b>b)</b> Efficiency: <b>99.1</b>
c) Flow rate: 1,100,000 acfm
<u>d)</u> Pressure drop:
e) Inlet temperture: 670 degrees
f) Total collection plate area: 311,300 ft2
g) No. of compartments: 1
h) No. of electrically separate fields: 5
i) Fan is: Upstream X Downstream
j)_Cleaning Method: X Plate RappingX_ Plate Vibrating None Washing Other:
<b><u>k</u></b> ) Gas velocity thru precipitator: 4.72 ft/sec
5. Which process or processes does the electrostatic percipitator control emission from? Pulverized coal fired steam generator (Tangential fired)

<ol> <li>Manufacturers Name and Model No.: GE ESI</li> <li>Date of construction for existing sources or date of anticipated start-up for new sources: Placed in service in June 1967</li> </ol>
4. Precipitator Data:  a) Precipitator Type:  X Single Stage Low Voltage Hot Side  Two Stage X High Voltage X Cold Side  Other:
b) Efficiency: 98
<u>c)</u> Flow rate: <u>540,000 acfm</u>
<u>d)</u> Pressure drop:
e) Inlet temperture: 280 degrees
f) Total collection plate area: 37260 ft2
g) No. of compartments: 1
h) No. of electrically separate fields: 3
<u>i)</u> Fan is: Upstream <u>X</u> Downstream
j)_Cleaning Method: X Plate Rapping X Plate Vibrating  None  Washing  Other:
k) Gas velocity thru precipitator: 6.25 ft/sec
5. Which process or processes does the electrostatic percipitator control emissions from? Pulverized coal fired steam generator (Tangential Fired)

E.US-4

**Plant Smith** 

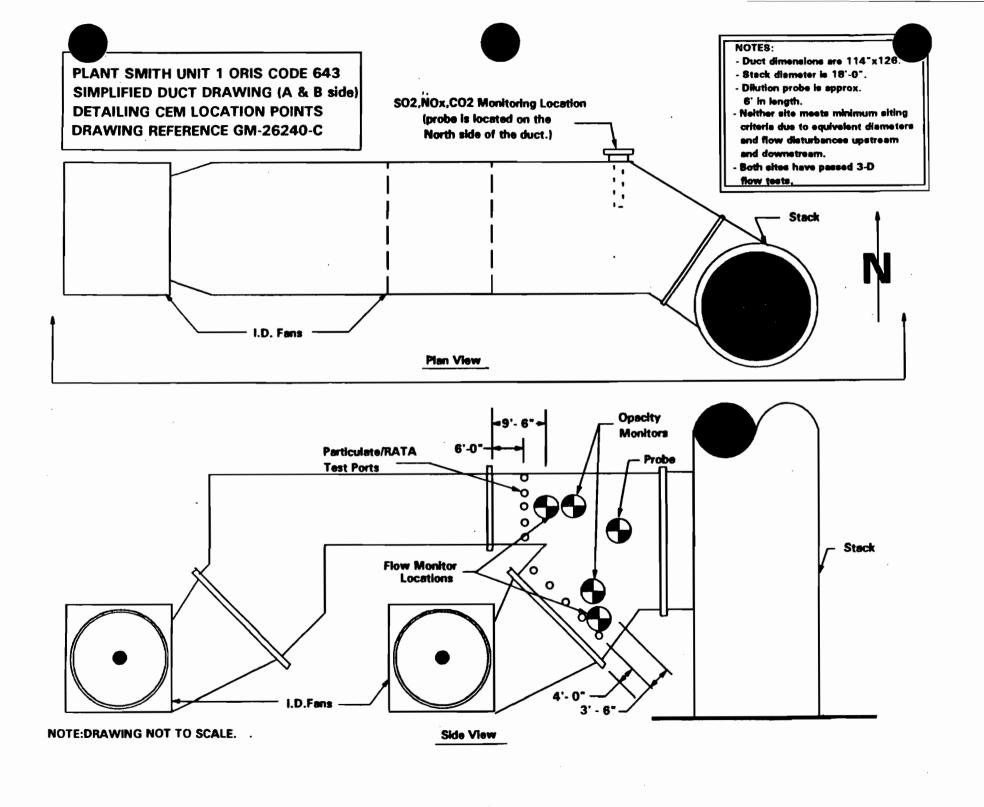
Unit 1

#### 4. SAMPLE POINT LOCATION

The sample point locations and outlet duct schematic are presented in Figure 2.

Method 1 was used for determination of the number and location of sampling points. The minimum number of points (25) required for rectangular stacks was met by sampling a total of 60 points.

Sample Point Locations Figure 2. 126 Бз 114.25 SIDE A Area = 99.98 ft. <sup>2</sup> 126" 126.74° SIDE B Area = 110.9 ft. 2 **22**' **PORTS** A-SIDE STACK **FROM FAN** 126.74° B-SIDE DISTANCE IN NUMBER INCHES 94.5 73.5 3



Eus-5

**Plant Smith** 

Unit 2

# 4. SAMPLE POINT LOCATION

The sample point locations and outlet duct schematic are presented in Figure 2. Method 1 was used for determination of the number and location of sampling points. The minimum number of points (25) required for rectangular stacks was met by sampling a total of 60 points.

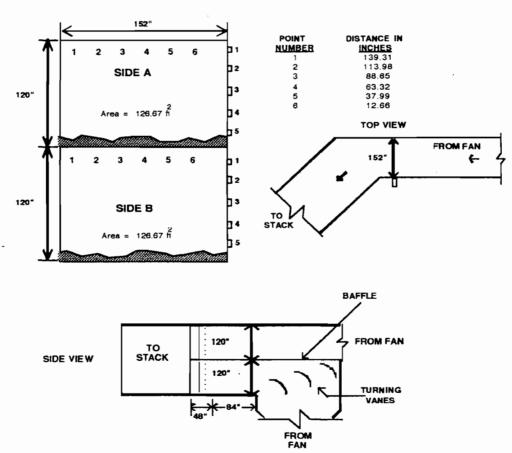
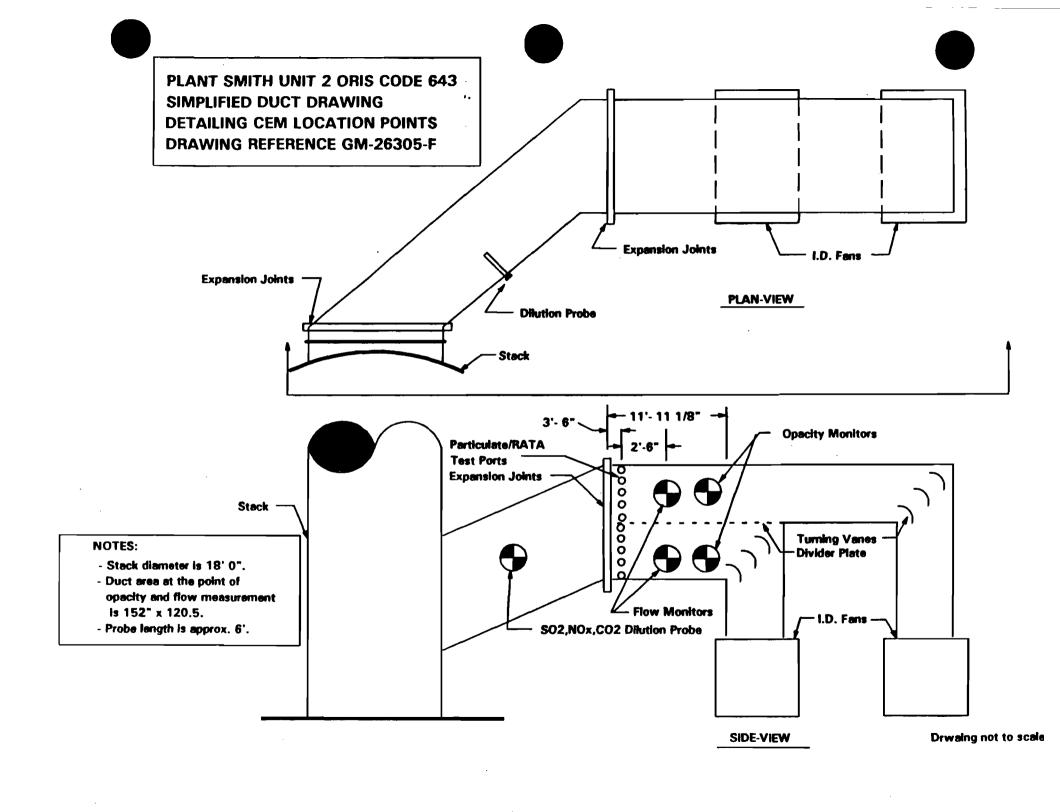
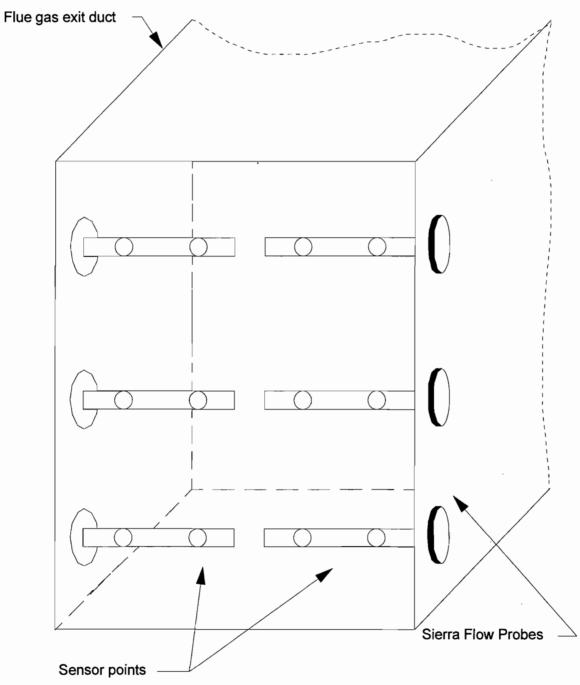


Figure 2. Sample Point Locations

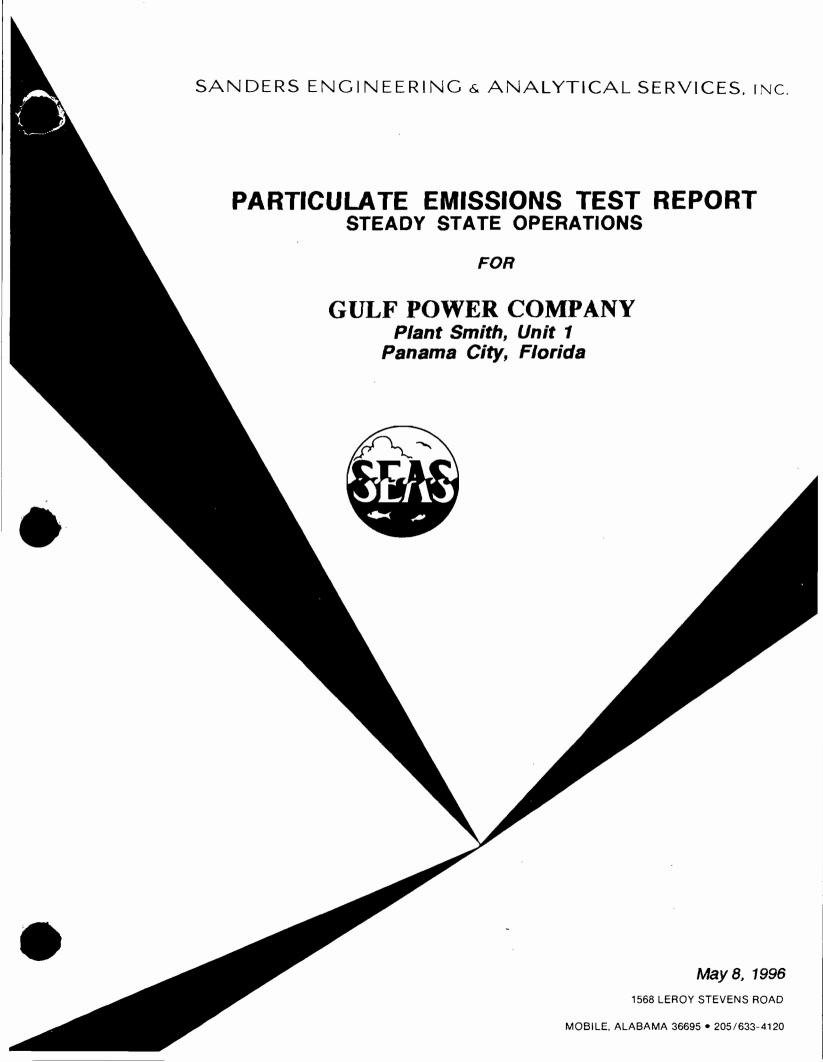


# GULF POWER COMPANY PLANT SMITH ORIS 643 FLOW MONITOR PROBE CONFIGURATION DIAGRAM UNITS 1a & 2a, 2b



Note: Duct area at the point of measurement is 127.19 Sq. Ft. for Unit 2 and 126 Sq. Ft. for Unit 1.

Note: Drawing not to scale.



# TABLE OF CONTENTS

INTRODUCTION	1
SUMMARY AND DISCUSSION OF RESULTS	2
PROCESS DESCRIPTION	4
Source Air Flow	5
Operation During Testing	6
SAMPLE POINT LOCATION	7
PARTICULATE SAMPLING PROCEDURE (EPA	Method 17)
Particulate Sample Recovery	
Particulate Analytical Procedures	
APPENDIX A EQUATIONS AND FIELD DATA	SHEETS11
APPENDIX B SAMPLE CALCULATIONS	12
APPENDIX C QUALITY CONTROL	13
APPENDIX D OPERATIONAL DATA	14

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# **ILLUSTRATIONS**

FIGURE 1.	AIR FLOW SCHEMATIC	5
_		
FIGURE 2.	SAMPLE POINT LOCATIONS	7
FIGURE 3.	PARTICULATE SAMPLING TRAIN	8

#### 1. INTRODUCTION

Sanders Engineering & Analytical Services, Inc. (SEAS), performed particulate emissions testing at Gulf Power Company, Plant Smith, Unit 1, located in Panama City, Florida. The test was conducted on May 8, 1996, during steady state operations. The testing was performed in accordance with the applicable U.S. EPA procedures specified at 40 CFR, Part 60, Appendix A, Methods 1, 2, 3, 4, and 17.

The purpose of the test was to demonstrate compliance with the rules and regulations of the Florida Department of Environmental Protection, and to meet certain requirements contained in the permit to operate issued by the Florida Department of Environmental Protection.

The test was conducted by Mr. Jack Covington, Mr. Dean Holmes, Mr. John Holcombe, and Mr. John Wilson of Sanders Engineering & Analytical Services, Inc., and was coordinated with Mr. John McPherson of Gulf Power Company. The Florida Department of Environmental Protection was notified so that a representative could be present to observe the testing.

The test was conducted in accordance with the rules and regulations of the Florida Department of Environmental Protection. Further discussion of the test methods are included later in the report.

#### 2. SUMMARY AND DISCUSSION OF RESULTS

The results of the particulate emissions testing for the steady state runs, along with the results of the computations, are summarized in Table I. The equations used in the calculation of the results, along with the completed field data sheets, are presented in Appendix A. The sample calculations of the first run are presented in Appendix B. The quality control checks of the equipment used in the sampling program are included in Appendix C.

There were no problems encountered during the performance of the test. The bottom port of side A duct was not sampled due to ash build-up in the duct. One of the other ports was alternately sampled twice on each run to compensate for the port not sampled. At the completion of each run, the filter and probe were removed to a relatively clean, draft-free area for clean-up.

The results of the testing indicate the particulate emission rate during steady state for Plant Smith, Unit 1, is 0.017 LBS/MMBTU. The applicable Florida Department of Environmental Protection rules and regulations require an emission rate of no greater than 0.10 LBS/MMBTU. The results of the testing indicate that the unit is in compliance with the particulate emission condition of the permit to operate issued by the Florida Department of Environmental Protection.

# TABLE I. PARTICULATE EMISSIONS TEST RESULTS GULF POWER COMPANY PLANT SMITH, UNIT 1, STEADY STATE 5/8/96

Title of Run		<u>RUN 1</u>	RUN 2	RUN 3
Sampling Time -Start	Military	0712	1038	•
Sampling Time -Stop	Military	0934	1247	1609
F Factor	SDCF/MMBTU	9820	9820	9820
Plant Load	Megawatts	175.0	175.0	175.0
Static Pressure	In. H2O	1.25	1.25	1.25
Barometric Pressure	In. Hg	30.31	30.31	30.31
Average dH	In. H20	1.07	1.46	1.56
Meter correction		1.038	1.038	1.038
Avg. Meter Temp.	Deg. F	79.9	86.9	88.9
% O2	%	7.2	7.3	7.3
%CO2	%	12.0	12.0	12.0
Volume Metered	ACF	64.800	75.700	77.942
Volume Water	MI	116.5	147.0	161.0
Sampling Time	Minutes	120	120	120
Nozzle Diameter	Inches	0.219	0.234	0.243
Avg. Stack Temp.	Deg. F	315.6	321.8	321.4
Area of Stack	Sq. Feet	210.8800	210.8800	210.8800
Wt. of Part.	Mg.	48.8	31.2	29.1
Number of Points	-	60	60	60
Avg. Sqrt dP	In. H20	0.8357	0.8547	0.8189

# **RESULTS OF COMPUTATIONS**

		RUN 1	RUN 2	RUN 3	<u>Average</u>
Volume of Gas Sampled	SDCF	66.784	77.094	79.102	
H2O vapor in Gas Stream	PERCENT	7.6	8.2	8.7	8.2
Avg. Stack Gas Velocity	FT/SEC	56.0	57.6	55 <u>.</u> 2	56.3
Volumetric Flow Rate	SDCFM	453,093	458,891	437,790	449,925
Volumetric Flow Rate	ACF/M	708,770	728,703	698,713	712,062
Particulate Conc.	Grs/SDCF	0.011	0.006	0.006	0.008
Particulate Conc.	Grs/ACF	0.007	0.004	0.004	0.005
Particulate Mass Rate	Lb/Hr	43.7	24.5	21.3	29.8
Particulate Mass Rate	Lb/MMBtu	0.024	0.013	0.012	0.017
Heat Input	MMBTU/Hr	1814.69	1824.49	1740.60	1793.26
Percent of Isokinetic	%	99.1	98.9	98.6	
Gulf Power Company		3	66	Plant Sm	ith, Unit 1

#### 3. PROCESS DESCRIPTION

The process consists of a steam electric generating unit firing bituminous coal for the production of electric energy. The coal is received by either rail, truck, or barge, and loaded directly onto the conveyor feeding the plant, or onto the stockpile and later loaded onto the conveyor belt transporting the coal to the plant. The coal from the conveyor is loaded into bunkers capable of holding between 24 to 36 hours supply of coal. The coal is then fed to pulverizing mills before being fired in the unit through the burners. Upon combustion of the coal in the fire box, approximately 20 percent of the ash falls to the bottom of the boiler and is removed by the ash removal system. The remaining 80 percent exits with the flue gases through the heat exchange and economizer sections of the furnace, and is collected by electrostatic precipitators.

### 3.1. Source Air Flow

The air flow schematic which depicts the passage of the flue gases exhausted from Plant Smith, Unit 1, is presented in Figure 1.

**ATMOSPHERE** STACK COLDSIDE COLDSIDE OUTLET "A" OUTLET "B" TEST TEST LOCATION LOCATION (TOP DUCT) (BOTTOM DUCT) I.D. I.D. FAN FAN **AMERICAN** STANDARD **PRECIPITATOR** AIR PREHEATER **BUELL PRECIPITATOR BOILER** 

Figure 1. Air Flow Schematic

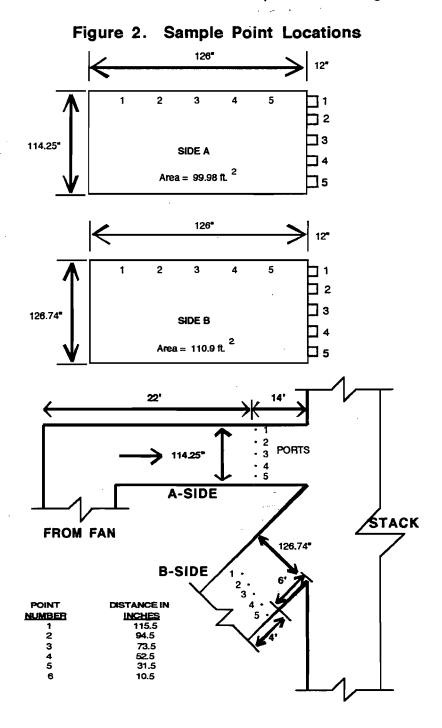
### 3.2. Operation During Testing

The approximate heat input average during steady state operation, as based on F-factor calculations, is 1793.26 million BTU per hour, resulting in the production of approximately 175 megawatts of electricity. Precipitator data supplied by Gulf Power personnel is given in Appendix D.

### 4. SAMPLE POINT LOCATION

The sample point locations and outlet duct schematic are presented in Figure 2.

Method 1 was used for determination of the number and location of sampling points. The minimum riumber of points (25) required for rectangular stacks was met by sampling a total of 60 points.



### 5. PARTICULATE SAMPLING PROCEDURE (EPA Method 17)

The sampling procedure utilized is that specified in 40 <u>CFR</u>, Part 60, Appendix A, Method 17. A brief description of this procedure is as follows:

The first impingers were partially filled with 100 milliliters of deionized water.

The next impinger was left empty to act as a moisture trap. Preweighed 6 to 16 mesh indication silica gel was added to the last impinger. The sampling equipment manufactured by Lear Siegler (Model 100) Sanders or Engineering (Model 200) assembled was as shown in the attached drawing. The system was leak checked by plugging the inlet to the

Figure 3. Particulate Sampling Train **PITOT** MANOMETER NOZZLE FILTER TEMPERATURE DISPLAY PROBE THERMOCOUPLE 100 ml H20 Empty Silica S-TYPE PITOT THERMOCOUPLES Gel ORIFICE VACUUM GAUGE **BYPASS** PUMP ORIFICE DRY GAS **MANOMETER** VALVE METER

nozzle and pulling a 15 inch mercury vacuum. A leakage rate not in excess of 0.02 cubic feet per minute was considered acceptable.

The inside dimensions of the stack liner were measured and recorded. The required number of sampling points were marked on the probe for easy visibility. The range of velocity pressure, the percent moisture, and the temperature of the effluent

gases were determined. From this data, the correct nozzle size and the nomograph multiplication factor were determined.

Crushed ice was placed around the impingers. The nozzle was placed on the first traverse point with the tip pointing directly into the gas stream. The pump was started immediately and the flow was adjusted to isokinetic sampling conditions. After the required time interval had elapsed, the probe was repositioned to the next traverse point and isokinetic sampling was re-established. This was performed for each point until the run was completed. Readings were taken at each point and recorded on the field data sheet. At the conclusion of each run, the pump was turned off and the final readings were recorded.

### 5.1. Particulate Sample Recovery

Care was exercised in moving the collection train to the sample recovery area to minimize the loss of collected sample, or the gain of extraneous particulate matter. The volume of water in the impingers was measured, the silica gel impinger was weighed and recorded on the field data sheet. The nozzle, and all sample-exposed surfaces were washed with reagent grade acetone into a clean sample container. A brush was used to loosen any adhering particulate matter and subsequent washings were placed into the container. The filter was carefully removed from the fritted support and placed in a clean separate sample container. A sample of the acetone used in the washing was saved for a blank laboratory analysis.

### 5.2. Particulate Analytical Procedures

The filter and any loose particulate matter were transferred from the sample container to a clean, tared weighing dish. The filter was placed in a desiccator for at least 24 hours and then weighed to the nearest 0.1 milligram until a constant weight was obtained. The original weight of the filter was deducted, and the weight gain was recorded to the nearest 0.1 milligram.

The wash solution was transferred to a clean, tared beaker. The solution was evaporated to dryness, desiccated to a constant weight, and the weight gain was recorded to the nearest 0.1 milligram.

APPENDIX A EQUATIONS AND FIELD DATA SHEETS

# **EQUATIONS**

1. 
$$P_s = P_{bar}^+ \frac{P_g}{13.6}$$

2. 
$$P_m = P_{bar} + \frac{\overline{\Delta H}}{13.6}$$

3. 
$$V_s = K_p C_p \sqrt{\Delta P} \sqrt{\frac{\overline{T_s}}{M_s P_s}}$$

4. 
$$V_{m(Std)} = K_1 V_m Y$$
 
$$\left[ \frac{p_{bar} + \frac{\overline{\Delta H}}{13.6}}{\overline{T_m}} \right]$$

5. 
$$V_{w(Std)} = 0.04707 V_{ic}$$

6. 
$$B_{ws} = \frac{V_{w (Std)}}{V_{m(Std)} + V_{w (Std)}}$$

7. 
$$M_d = 0.44 (\%CO_2) + 0.32 (\%O_2) + 0.28 (\%N_2 + \%CO)$$

8. 
$$M_s = M_d(1 - B_{ws}) + 18 (B_{ws})$$

9. EA = 
$$\left[\frac{(\%O_2 - 0.5 (\%CO))}{0.264 (\%N_2) - ((\%O_2) - 0.5 (\%CO))}\right] 100$$

10. 
$$Q_a = (V_s) (A_s) (60)$$

11. 
$$Q_s = Q_a (1-B_{ws}) \frac{(528)}{\overline{T_s}} \frac{(P_s)}{29.92}$$

12. 
$$E_H = \left(\frac{PMR}{H_1}\right)$$

13. 
$$E = C_d F_{O_2} \left( \frac{20.9}{20.9 - \%O_2} \right)$$

14. 
$$C_s = 0.0154 \frac{M_n}{V_{m(Std)}}$$

15. 
$$C_{50} = \frac{21 C_s}{21 - [(1.5) (\%O_2) - 0.133 (N_2) - 0.75 (\%CO)]}$$

16. 
$$C_{12} = \frac{C_s (12)}{\% CO_2}$$

17. PMR = 
$$(C_s)(Q_s)\frac{(60)}{7000}$$

18. 
$$V_n = \left[ (0.002669) (V_{1c}) + \frac{V_m Y}{\overline{T}_m} (p_{bar} + \frac{\overline{\Delta H}}{13.6}) \right] \frac{\overline{T}_s}{p_s}$$

19. 
$$I = \frac{100 \text{ V}_n}{(60) \text{ Ø V}_n \text{ A}_n}$$

### **NOMENCLATURE**

 $A_n$  = Cross-sectional area of nozzel, ft <sup>2</sup>

A<sub>s</sub> = Cross sectional area of stack, ft <sup>2</sup>

B<sub>ws</sub> = Wator vapor in the gas stream, proportion by volume (dimensionless)

C<sub>p</sub> = Pitot tube coefficient (dimensionless) (0.84)

C<sub>s</sub> = Particulate concentration, grains/SDCF

C<sub>d</sub> = Particulate concentration, lbs/SDCF

C<sub>12</sub> = Particulate concentration (C<sub>s</sub>adjusted to 12% CO) grains/SDCF

C<sub>50</sub> = Particulate concentration (C <sub>s</sub> adjusted to 50% excess air) grains/SDCF

EA = Excess air, %

E = Emission in lb/mmBTU

E<sub>H</sub> = Emission in lb/mmBTU, based on heat input

H<sub>1</sub> = Total Heat Input, Million BTU per Hour (MMBTU/hr)

I = Percent of isokinetic sampling

 $K_1 = 17.64 \, ^{\circ}\text{R/ inches Hg}$ 

K<sub>p</sub> = Pitot tube constant, 85.49 ft/sec (1b/lb-mole) (in. Hg) (°R) (inc. H<sub>2</sub>O)

M<sub>n</sub> = Total amount of particulate collected, mg

M<sub>d</sub> = Molecular weight of stack gas; dry basis, lb/lb mole

M. = Molecular weight of stack gas; wet basis, lb/lb mole

P<sub>bar</sub> = Barometric pressure at the sampling site, in. Hg

# **NOMENCLATURE** (continued)

 $P_m$  = Meter pressure, in. Hg

P<sub>s</sub> = Absolute stack pressure, in. Hg

Pg = Stack static pressure, in. H<sub>2</sub>O

PMR = Particulate mass rate, lb/Hr

Q<sub>a</sub> = Volumetric flow rate ACFM

Q<sub>s</sub> = Volumetric flow rate SDCFM

V<sub>s</sub> = Average stack gas velocity, ft/sec

 $V_{lc}$  = Total volume of liquid collected in impingers & silica gel, ml

 $V_{m}$  = Volume of gas sample as measured by dry gas meter, ACF

 $V_{m(std)}$  = Volume of gas sample measured by dry gas meter,

corrected to standard conditions, SDCF

 $V_{w(std)}$  = Volume of water vapor in gas sample, corrected to standard conditions, SCF

 $V_n$  = Volume collected at stack conditions through nozzle, ACF

Y = Dry gas meter calibration factor (dimensionless)

 $\Delta H$  = Average pressure difference of orifice, in. H<sub>2</sub>O

 $\Delta P$  = Velocity head of stack gas, in. H<sub>2</sub>O

 $\sqrt{\Delta P}$  = Average of square roots of the velocity pressure, in. H<sub>2</sub>O

Ø = Total sampling time, minutes

%CO2, %O3, N2, %CO - Number % by volume, dry basis, from gas analysis

 $F_{O_2}$  = Oxygen based F factor (9820 SDCF/mmBTU for bituminous coal)

T<sub>s</sub> = Temperature of the stack, °R (° F + 460)



### SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

1568 Leroy Stevens Rd. Mobile, AL 36695 Office: (205) 633-4120 FAX#: (205) 633-2285

### FIELD DATA SHEET

COMPANY _ GUH POWER	Co DATE 5-8-96	METER BOX
PLANT/(UNIT) Sm. + 1	OPERATOR JC	Δ <i>Ha</i> cu. ft. /min.
LOCATION U.7 / Shall	State METHOD 17	PROBE 12'
RUN / SC	RUN Z SS	liner/length  RUN 3
NOZZLE NOMOGRAPH	NOZZLE	NOZZLE
CALIBRATION Km Tm	CALIBRATION	CALIBRATION
PRE POST Noz. Ts	PRE POST	PRE POST
2/9 2/9 H <sub>2</sub> O P <sub>SPM</sub> 2/9 FILTER	234 234 FILTER	1243 1.243
210 219 FILTER 13P8	774	243 :243 FILTER 1264
-219 219	1389	1243 1243 /390
AVERAGE AVERAGE	AVERAGE AVERAGE	AVERAGE AVERAGE
METER READING	METER READING	METER READING
71,200	148,500	127.742
FINAL FINAL	71.800 FINAL	LL9 800
(e,400 INITIAL INITIAL	initial initial 75,700	AT. 942
(,4,806 NET NET	NET NET	NET NET
LEAK CHECK	LEAK CHECK	LEAK CHECK
SYSTEM PITOT	SYSTEM PITOT	SYSTEM PITOT
Pre Post Pre Post	Pre Post Pre Post	Pre Post Pre Post
in. Hg in. Hg impact impact	20 implact implact	20 impact impact
in. Hg in. Hg steric steric	in. Hg in. Hg	in. Hg in. Hg startic static
clm cfm	cim cim	cim cim
VOLUME OF	VOLUME OF	VOLUME OF
LIQUID WATER COLLECTED	LIQUID WATER COLLECTED	LIQUID WATER COLLECTED
IMP. 1 IMP. 2 IMP. 3 IMP. 4	IMP.1 IMP.2 IMP.3 IMP.4	IMP.1 IMP.2 IMP.3 IMP.4
196 100 0 1489. S	FINAL FINAL FINAL FINAL	ZZJ 1/0 0 1533.0  FINAL FINAL FINAL FINAL
100 100 0 14690	100 100 0 1478.0	100 100 0 15050
INITIAL INITIAL INITIAL INITIAL	INITIAL INITIAL INITIAL INITIAL	INITIAL INITIAL INITIAL (123 10 8 8 988
96: 0: 0: 0.5 NET NET NET NET	NET NET NET NET	NET NET NET NET
TOTAL //(a. 3	TOTAL 147.0	TOTAL /(0/20
CAC ANALYOIG		CTATIO
GAS ANALYSIS STATIC	GAS ANALYSIS STATIC	GAS ANALYSIS STATIC
0 <sub>2</sub> 7.2 47.25		O
CO2 /2.0 BAROMETRIC	CO 12.0 BAROMETRIC	CO2 CO2 BAROMETRIC
CO · <u>30.3/</u>	CO	CO <u>-                                   </u>
itt. uð	* ************************************	

Port #		Gas Meter	Vel. Head	Orifice Head	Tempera	ature (F	)				Vac.
		Vol.	ΔΡ	ΔН	Hot, Gas Meter			in. H <sub>g</sub>			
Point #	Time	(cu. ft.)	in. H <sub>2</sub> O	in. H <sub>2</sub> O	Stack	Probe	₿ox	imp.	In	Out	
1-1	6:45	6,450	.45	. 64	322			66	76	26	3
2	:51	7.800	./3	.19	318			64	26	76	2
3	: ८३	8.200	- 3/	.44	321			1	7)	25	2_
4	کک :	9.20	. 57	.81	321	İ		<u></u>	>>	78	3
ک	(57	9 100	. 97	1.41	322			~	))	16	S
6	:59	10.860	1.35	192	323			1	))	76	6
2-1	フ: 0 Z	12.330	. 2-6	ر3،	323			81	71	76	2
2	: 04	13.100	. 28	.40	322			1	<i>)</i>	> 6	2
3	:06	13700	. 28	.40	J22			/	72	26	2
り	:07	14.650	.40	. 56	322			1	<i>)</i> 9	76	3
٤	:/0	15.500	. 72	1.02	322			~	79	76	4
6	:12	16.400	183	2.60	322		·.		79	26	8
3- /	D:15	12.860	. 14	. 19	322			59	80	76	2
2	:17	18.400	. 26	, 37	322				79	))	4
3	:/9	15.200	. 41	.58	324			V	80	7)	3
ን	رے :	20.100	- 58	.83	325			1	80	<i>&gt;&gt;</i>	3
ک	:13	2/.200	. 83	1.18	324			~	80	<b>フフ</b>	્ર
1	124	22200	115	164	324			~	80	١)	3
4-1	>: 28	23.220	.1)	.24	323			160	80	2>	2
2	.30	23,950	.24	.34	324			/	80	カ	2
3	:32	24.600	.72	102	324			\ \	2	>>	2
ب	: 34	25.100	1.23	んりる	325			レ	81	72	7
ک		26.200	<b>419</b>	1.69	325			ن	81	<i>))</i>	8
б	:38	28.300	.83	1.18	323			1	81	2)	S
5-1	7. 41	25.380	、36	.51	323			59	81	<b>)</b> )	5
ک		30.200	123	103	324			٠	81	ン)	5
3	. 45	31.200	1.60	2.27	225			~	81	ン	8
4	:47	33.000	110	1.57	326			~	81	<i>))</i>	8
5		34.300	٠,>১	1.02	325			~	81	<i>)</i>	5
6	i	35,300	. 44	-62	325			V	. F1	<i>)</i> )	3
.7- /		36.300	् ९८	1.34	205			58	83.	18	.5
2	ىي:	37,307	. 25	110	306			V	83	18	٧_

Compa	ny <u>G</u>	4 Pou	e_	Co				Date	5-8	-96
Site _	Sm. 41	Unit	/	5%.14	51. La	→ Run #	/	<i>۲۰۲</i>	Page	Of

Port #		Gas Meter	Vel. Head	Orifice Head	Temper	ature (F	`				Vac.
1010#		Vol.	ΔP	ΔH	Temper	acuse (s	Hot,		Gas Me	ter	in. Ha
Point #	Time	(cu. ft.)	in. H <sub>2</sub> O	in. H <sub>2</sub> O	Stack	Probe	Вох	lmp.	ln	Out	7
<b>3</b> -3	(5)	38.700	. 64	.93	350			60	83	78	5
4	:59	i	.67	.98	307			V	83	18	5
2	8: 01	40.740	, 72	1.05	308			Ü	23	78	5
٤	:03	42.200	. 78	1.13	307	:		1	83	18	S
7-1	:05	42.950	. 37	1.44	306			60	8-3	18	6
2	(6)	44.350	کر ,	1.10	317			/	84	19	5
- 3	:07	45.300	. 67	.98	30)			1	ہنچ	29	2
7	. //	46-800	. > _	1-05	3/3			/	84	75	5
ى	5/3	42.200	٠٧٤	205	313			/	84,	)5	5
4	:15	48.200	. 69	1.00	306			レ	84	29	ح
8-1	8:18	49.600	, 69	1.44	307			81	83	79	7
_ ر	120	50.900	.63	,92	307	•	٠.	U	84	79	5
3	; 22	52.000	. 78	1.13	30)			/	84	29	6
7	: 24	53.00	. 72	1.34	318			~	85	80	6
3	:26	54, 250	,74	1.08	308			1	25	80	5
6	<b>,</b> \2\$	55.300	,92	134	308			)	85	80	7
8-1	8:31	56.6 FO	.67	. 58	308			161	85	80	ح
٦	. 33	57.800	102	1.49	318			~V	85	80	>
د	:35	59.200	- 83	121	308			v	8-5	ρυ	6
У	. 37	60.400	. 7 >	1.12	308			V	86	30	6
ے	:35	61.800	.66	.97	305			1	86	80	ざ
4	:41	62600	.67	. 9P	310			🗸	86	80	6
10-1	: 44	63.800	.81	2.18	309			61	86	80	7
٤	146	64,800	رو،	1.18	عه د و			V	86	80	5
3	:48	66.000	10 L	1.49	309			v	86	20	6
_ ሃ	:50	67.20	, 98	1.43	305			V.	86	ن ح	8
کہ	:25	69.000	. 95	1.39	310			V	86	80	6
6	; 54	69,900	, 95	1.35	310			~	86	80	6
	'.56	71.200									
	-								•		1
			.8357			Check India	ates Tem	perature	s Meet Red	uired Limi	 ts.

Company <u>G. Jf Pawer</u> Co

Date <u>5.8-96</u>

Site <u>5.14 Un, 4 / Steedy</u> 512-80 Run # / Page Of

Gas Vel. Orifice Port # Meter Vac. Head Head Temperature (F) ΔΡ Vol.  $\Delta H$ Hot Gas Meter in. Ha Probe Point # Time (cu. ft.) in. H<sub>2</sub>O in. H<sub>2</sub>O Stack Box Out Imp. ln 9:14 72.800 82 1-1 .42 67 84 9:14 15. 323 73.600 82 83 :16 .// .2/ 329 K7 ۷ 3 :18 .44 82 3 74.300 .24 84 328 3 .35 .65 84 82 4 : 20 75,075 33 O 2 84 82 :22 76.000 . 98 1.82 6 331 6 6 :24 84 82 77.300 145 2.20 Q { { } 61/ 82/37 82 6 2-/ 9:26 79.100 . 37 328 .20 2 . 28 80.500 129 54 330 87 83 :30 80.700 ·5> 8) 83 3 3 -31 330 \_ Y 81.800 \$0 330 8> 3 : 32 - 43 83 5 162 83 6 134 82.450 - 90 330 87 6 3.35 180 8> \$ 11 :36 83.600 330 83 3-1 88 83 9:38 85.440 55 3 .16 .29 329 2 : 41 86. 000 . 26 -48 87 3.33 82 7 3 .36 8> B3 4 :43 86. 900 166 331 FI .6) : 45 87.200 1.25 8 4 4 332 ک . 98 8> 83 フ : 47 89,400 1.82 332 F). 1.25 2.32 6 : 49 90.600 7 331 83 4-1 9,52 91.550 :16 62 83 84 ı3o 330 > 7 :54 92.200 .18. 331 88 84 .33 3 93.300 .99 332 88 84 5 *دی* ، .જ્ 9 88 94,700 1,42 84 ۴ :58 2.64 33 L 10:00 96.100 158 ک 84 2.38 E 332 محوثي \_ 84 2 :02 78:00 . 26 1.78 يحوعم 332 5 5-1 که ; مر 59.100 147 62 90 85 332 .87 90 85 ک Z :00 100,300 . 58 **ハ**ョン 333 3 105 101.300 90 85 ハ3と 73.3 10 2,45 1.25 85 ۴ :11 10 2.700 2.34 333 V 9 90 1.95 :13 104.500 604 334 91 ₽5 8 6 15 106.040 .98 , SZ 37L 91 85 52. 23 1.16 312 7-1 10:18 107.330 .62 : 20 /00.600 155 . 35

Check Indicates Temperatures Meet Required Limits.

52

85

Company Gulf By	~ C6	<u> </u>	Date	5-5-56
Site	Mill Shid	ار المار br>Run #	5 , کزیر b	age Of

310

		Gas	Vel.	Orifice							
Port #		Meter	Head	Head	Temper	ature (F)		Τ	1		Vac.
	-	Vol.	ΔΡ	ΔН		Hot Gas Meter					in. H <sub>g</sub>
Point #	Time	(cu. ft.)	in. H <sub>2</sub> O	in. H <sub>2</sub> O	Stack	Probe	Вох	lmp.	in	Out	
7- 3	10:22	105.200	. 64	LLD	312		_	59	Go	85	7
4	: 24	111.200	.60	1.12	312			<u></u>	90	85	6
ک	: 24	112.200	.6672	1.35	308			· •	90	85	6
-6	: 28	113.500	89	267	311			~	9/	86	7
8-1	10:31	115.230	. 92	172	3/3			258	91	86	5
2	; 33	115.90	- 85	1,55	3/3			<i>i</i>	91	86	7
3	: 35	117.350	.82	1.53	3/3			V	۶1	86	7
4	:35	118.800	1,00	1-88	3/3				91	88	8
5	: 39	120.350	· 76	1.42	3/3			~	91	88	6
6	:41	121.603	103	1.93	313			/	91	86	7
<b>3</b> -)	10:43	123,100	んのと	1.98	3/2			52	91	86	8
2_	:45	124.600	, >>	1.45	3/2			\ \ \	91	88	8
	. 4)	126.100	.72	ک3 ٪	312			L	91	86	2
<b>ب</b>	:49	127.400	-72	1.35	313			1	91	86	)
5	:51	128,500	<b>、</b> ) 2.	1.35	3/3			~	91	86	>
6	: 53	129.800	7.07	1.83	3/4			1	91	86	7
10 /	10:56	131.200	100	1.87	312			54	91	36	5
2	58	132.650	1.03	1.93	3/3			1	51	88	8
_3	11:00	134.250	87	1.63	3/3			V	91	86	8
4	: 5∠.	136.000	.94	1.76	314			/	91	85	8
ک	: 04	137.150	.94	1.76	314			1	91	86	7
6	: 66	138.460	.94	1.76	314			ν	91	86	8
10-1	: 09	140.100	. 84	1.58	313			5,8	31	86	8
کا	is II.	141.400	· F5	1.55	313			V	91	86	2
	:/3	142.850	100	1.88	3/4			V	81	86	7
3	.'ي	143.850	1:08	2.02	315			<b>-</b>	91	86	ノ
ک ا	:12	145 600	1.04	1.95	315			0	92	86	7
6	: 15	147.00	204	1.55	315			· /	92	86	7
	11:21	148,500									

.8568

Company	6.4	Power	Co	-		Date	5-8-5	- 6
Site	Sm. 22 0	10,21	5×26	Stok	Run #	S 2.7'	Page	Of

		Gas	Vel.	Orifice							
Port #		Meter Vol.	Head ∆P	Head ∆H	Tempera	ature (F	) Hot		Gas Me	tor	Vac. in. H₀
Daine #	T				Charate	<b>0</b>	•			T	""   "9
Point #	Time	(cu. ft.)	in. H <sub>2</sub> O	in. H <sub>2</sub> O	Stack	Probe	Box	lmp.	l In	Out	
/ /	12:40	49,800	.30	.66	33/			65	8)	86	2
2	- 42	50.800	./>	.37	33/			~	87	86	3
_3	; 44	51.500	. 20	.44	333		· · · · · ·	U	8>	86	3
4	:46	52.350	. 44	. %	333			~	<i>P</i> >	86	5
کہ	:48	53, 260	. 88	1.92	333			V	88	86	8
6	:50	54.700	1.22	2.66	332			ν	89	86	10
2-/	12:53	56.400	.33	.72	33/_		<del></del>	65	89	86	5
	. 55	57,500	. 23	.50	33/			1	89_	86	4
3	:57	5% 250	, 23	.50	33 2			1	90	86	4
7	:57	59.080	. 36	.78	33 L			U	90	86	5
2_	13:01	60.000	.77	1.68	333			/	90	87	5
6	∴ ₀3	61.000	1.66	3.63	332			~	91	87	15
3-1	13:07	62.870	.33	.72	33/			64	91	87	5
2	:09	63.800	٠ 2 ۶	.63	33 z			1	9/	87	5
3	:1/	64.750	. 29	.63	332			v	91	8>	5
4	:13	65,600	. 41	.89	332			v	91	87	5
ی	٠,٥	66.600	.57	1.24	333			~	9/	87	7
6	:/7	67.800	٠93	2.03	332			~	91	87	9
4-1	13:19	69.280	.18	.39	330			64	91	87	9
2	: 2/	70.000	.27	.58	332			v	91	8>	5
3	: 23	70.900	.82	1.79	332			V	91	87	8.
4	.  રેટ	72.200	417	2.55	333			V	91	87	1/
Š		73.700	1.03	2.25	333			v.	91	8>	11
6	: 29	75.300	. 87	1.90	332			V	92	87	10
5-1	13:31	76.900	. 38	.82	332			60	92	87	6
٤	Ī	78.200	-62	1.35	332			ν··.	92	87	7
3		79.400	. 58	/. Z6	332			V	92	87	7
ソ	: 37	80.450	1.38	3.0/	<i>33</i> 2			/	92	87	14
کہ	T i		1.08	2.35	333			~	92	8>	12
6	:41	83.800	. 82	7.79	332			1	92	87	9
Z- /	13:44	85. 270	.67	1.46	3//			V	92.	8>	7
٤	1	86.500	_12	1.5>	3//			1	92	8)	8

Company	64/6	Pomor	60	•		Date	54
Site Striff	Un.	41	Sholy	5426	Run #	جريز Page	Of

Port #		Gas Meter	Vel. Head	Orifice Head	Temper	ature (F	)				Vac.
	-	Vol.	ΔΡ	ΔН			Hot		Gas Me	ter	in. H <sub>g</sub>
Point #	Time	(cu. ft.)	in. H <sub>2</sub> O	in. H <sub>2</sub> O	Stack	Probe	Вох	Imp.	ln	Out	
7-3	13:48	87.900	. 64	1.39	311			6/	91	8)	8
4	:50	89.120	.67	1.50	310			/	92	87	8
۶	: 52	90,500	.72	1.61	311			. 1	92	87	8
6	: 54	91.800	. 77	1.72	3/0			~	92	87	9
2-1	13:57	93 240	. 83	1.85	311			62	91	87	9
ام	:57	94.500	. 83	1.85	3//			V	91	87	9
ሻ	:01	95.860	- 22	1.72	3//			1	91	8)	9
ሃ	:03	97.360	.92	2.05	311			~	92	87	10
5	: 05	98.830	.67	1.50	311			~	92	87	10
б	: 07	\$100.300	. 92	2.05	311			~	92	87	10
5- I	14:09	101.850	.70	1.56	310			V63	92	87	8
2.	:11	103.140	. 86	1.92	310			V	92	87	9
3	:/3	104.560	.73	1.63	311			1	92	8>	9
7	:15	105.950	.64	1.43	311			1	92	87	8
ک	:17	107.330	. 63	1.41	31/			v	92	87	8
6	:19	108.600	.63	1.41	3//			~	92	8>	8
9~ I	14:21	109.950	.72	1.60	310			62	92	87	9
٤	:23	111.400	1.07	2.39	310			~	92	87	11
3	، ک	112.900	.13	1.63	310			v	92	8>	9
ب	: كِيَ	114.320	. 67	1.50	3//			v	92	۶>	۶
ک	:29	115.500	.20	1.56	3/2			-	92	87	ዖ
6	:31	117.020	. 66	1.48	3//			V	92	8>	9
10-1	14:34	118.320	.82	1.83	3//		_	64	91	87	10
۲	: 36	119.700	1.07	2.39	310			V	91	8>	1/8
3	:38	121.350	1335	<b>4</b> 1.89	3//			v	91	8>	10
- 5	:40	122.870	. 92_	2.05	311			v	91	8>	10
ک	: 42	124,450	1.07	2.39	3//			-	9/	8>	10
6	: 44	125.900	1.06	2.37	311			V	92	87	11.5
	14:46	127.742									

Company	64,2	River	G	-		Date	5-8-58		
Site	Sn. Ah	4.1-61	Stools	State	Run# 3	. كومر . D	ane	Of	

. 8/89

# LABORATORY ANALYSIS & CHAIN OF CUSTODY

COMPANY/PLAN	T: <u>July Pa</u> — DATE OF TEST: -	5-8-94 TYP	De OF TEST:	<mark>/ -</mark> □ м-5 <b>/≾</b> м-	17 DOTHER	
SAMPLE #	RELINQUISHE	D RECEIVED	TIME	DATE	REASON F	FOR CHANGE
3 Fithers	11		1	296	To Luk	
3 F.Hors	6/12	A		5-13	No ch	دران
			-			
	0 1 1 0 1 1					
UNIT #	Italy State		UNIT# -			
		BEAKER # _14_				25.1652 #
RUN #	FILTER # 1388	WASH (ML) 50	RUN #	FILTE	R#	BEAKER #
FINAL MEIOLE	155.2		FIALAL MASS			VVASH (IVIL)
FINAL WEIGHT INITIAL WEIGHT	122.2	65635.3	FINAL WE			
DIFFERENCE	33.0	15.8	DIFFEREN		-	
CORRECTED TOT		48.8		ED TOTAL WI	FIGHT	
_	FILTER#1389	BEAKER # 17		1		BEAKER #
RUN # 2	FILIEN#[33_(	WASH (ML) 47	RUN #	[ [ [ ] [	R#	WASH (ML)
FINAL WEIGHT	149.1	68327.4	FINAL WE	IGHT -		
INITIAL WEIGHT	121.2	68324.1	INITIAL W			
DIFFERENCE	27.9	3.3	DIFFEREN			
CORRECTED TOT	AL WEIGHT	31.2	CORRECT	ED TOTAL WE	EIGHT	
BUN # 3	FILTER #1390	BEAKER # _3 2_	RUN#_	FILTE	R#	BEAKER #
		WASH (ML) 52		_		WASH (ML)
FINAL WEIGHT	148.3	64728.6	FINAL WE	IGHT		
INITIAL WEIGHT	124.6	64723,2	INITIALW			
DIFFERENCE	23.7	5,4	DIFFEREN	NCE		
CORRECTED TOT	AL WEIGHT	29.1	CORRECT	ED TOTAL WE	EIGHT	
RUN #	FILTER #	BEAKER #	WASH SO	LVENT		BEAKER # 49
		WASH (ML)	BLANK (MI		00	WASH (ML) 100
FINAL WEIGHT			FINAL WE	IGHT		65918.9
INITIAL WEIGHT			INITIAL W	EIGHT		65918.9
DIFFERENCE		-	DIFFEREN	NCE		0.0
CORRECTED TOT	TAL WEIGHT	•	CORRECT	ION FACTOR	(MG/ML)	0.0

APPENDIX B SAMPLE CALCULATIONS

```
Input and Constants
     9820 ft
      mm btu
pg := 1.25 in. H20
pbar := 30.31 in. Hg.
Δhavg := 1.07 in. H20
y := 1.038
tm := 79.9 °F
o2 := 7.2
co2 := 12.
vm := 64.8 ft
vlc := 116.5 ml
theta := 120 min
nozdia := 0.219 in.
ts := 315.6 °F
as := 210.88 ft
mn := 48.8 mg
numberofpoints := 60
sqrt\Delta p := 0.8357 in. H20
                        lb in. Hg.
      85.49 1 ft 1 (-----)
                    lb-mole °R in. H2O
                     1 sec
cp := 0.84
```

17.64 °R

in. Hg.

k1 := --

0.000261587 ft

### Calculations

Equation 1

30.4019 in. Hg.

Equation 2

30.3887 in. Hg.

Equation 3

3

66.7835 ft

Equation 4

3

5.48365 ft

Equation 5

bws = ----vmstd + vwstd

0.0758803

min

```
Equation 6
     (0.44 co2 + 0.32 o2 + 0.28 n2) lb
                  lb-mole
30.208 lb
 1b-mole
Equation 7
                    bws 18 lb
ms = md (1 - bws) + ----
                    lb-mole
29.2817 lb
 1b-mole
Equation 8
                    ts
                         0.5
vs = kp cp sqrt\Delta p (----)
                   ms ps
56.0165 ft
   sec
Equation 9
     vs as 60 sec
        min
   No.
708765. ft
   min
Equation 10
     qa (1 - bws) 528 °R ps
       ts 29.92 in. Hg.
453071. ft
```

```
Equation 11
    0.0154 gr mn
      mg vmstd
0.0112531 gr
   3
   ft
Equation 12
     cs qs 60 min
pmr = -----
          7000 gr
     hour -----
            1b
43.7009 lb
  hour
Equation 13
    cs f 20.9 1 lb
   (20.9 - o2) 7000 gr
0.024083 lb
 mm btu
Equation 14
  0.002669 in. Hg. ft vlc vm y pm
                ml °R
                                   tm
```

ps

# Equation 15

99.0655 %

Equation 16

APPENDIX C QUALITY CONTROL

# INITIAL METER CALIBRATION FORM - DGM

	DATE:	12-10-95	E	Box No.	S-100	
Ref. DGM Ser. #	1044453	3 (	Calibrated By		JACK COVIN	GTON
RUN #		1	2	3	4	5
DELTA H (DGM)		0.50	1.00	1.50	2.00	3.00
Y (Ref. DGM) Reference DGM		1.014	1.014	1.014	1.014	1.014
Gas Vol. Initial Gas Vol. Final Meter Box DGM		10.000 15.800	16.400 21.600	22.000 28.000	28.500 34.000	34.600 40.800
Gas Vol. Initial Gas Vol. Final		90.495 96.195	96.775 101.880	102.265 108.140	108.630 114.015	114.610 120.650
Reference DGM Temp. Deg F Initial		A <b>v</b> g. 68	Avg. 69	Avg. 68	A <b>vg.</b> 69	A <b>vg.</b> 70
Deg F Final		69	68	69	70	69
Meter Box DGM Temp. Initial In Temp. Initial Out		68 66	72 68	75 69	78 71	79 71
Temp. Final In Temp. Final Out		72 68	75 69	77 70	79 71	80 72
P Bar IN. Hg		30.08	30.08	30.08	30.08	30.08
Time (sec.)		849	549	524	418	390
Meter Calibration Factor (Y)	-	1.031	1.035	1.040	1.041	1.045
Qm (C.F.M.)		0.418	0.579	0.700	0.803	0.970
Km (Std Pressure)		0.759	0.743	0.733	0.727	0.717
DELTA Ha		1.62	1.68	1.72	1.74	1.78
Average Y (Meter Calib Average Km (Standard Average DELTA Ha of	Pressure)	r			1.038 0.736 1.706	

Y= ≤ .03

Max & Min ≤ .02 from Avg
Final Avg within 5% of Initial Avg
ΔHa = Max & Min ≤ .2 from Avg

# **POST TEST QUALITY ASSURANCE**

Date:	5/16/96	BOX #:	S-100
- Ref. Meter:	1044453	Calibrated By:	JACK COVINGTON

797 / NOV 30 19

15 Sec. 27 5

### **DRY GAS METER**

	Unit	Run 1	Run 2	Run 3
FIELD METER AH	In. H₂O	1.50	1.50	1.50
Initial Gas Volume	Ft.3	56.400	61,700	69.000
, Final Gas Volume	Ft. <sup>3</sup>	61.700	69.000	120.155
<i>Initlal</i> Temp. In	°F	76	76	76
Initial Temp. Out	۴	76	77	78
<i>Final</i> Temp. In	°F	73	73	73
Final Temp. Out	°F	72	72	72
REF. METER Y	Dimensionless	1.014	1.014	1.014
Initial Gas Volume	Ft. <sup>3</sup>	18.540	23.788	31.040
Final Gas Volume	Ft.3	23.788	31.040	81.700
<i>Initial</i> Temp.	°F	77	85	91
<i>Flnal</i> Temp.	°F	73	79	85
Barometric Pressure	In. Hg	30.01	30.01	30.01
Time	sec	465	644	4502
Meter Calibration Factor	Dimensionless	0.999	0.990	0.976
ΔН,	In. H₂O	1.801	1,855	1.898
Average Y	Dimensionless	0.988		
initial Y	Dimensionless	1.038		
Percent Error	%	-4.8	(Allowed 5.0%)	

### **DIFFERENTIAL PRESSURE GAUGE**

Ref. Pressure	Magnehelic	Percent Error					
in H₂O	Pressure in H₂O	(+/- 5%)					
0.00	0.00	0					
0.75	0.76	1.333333333					
0.39	0.39	0					

### **TEMPERATURE SENSOR**

Ref. Temp. (°F)	Thermocouple Temp. (°F)	Percent Error (Allowed 1.5% of Absolute)
280	279	-0.14

#### ARENOID BAROMETER

/// LITOID D/// OINL   D//							
Reference	Test	0.1 Diff.					
Barometer	Barometer Barometer						
	*****						
30.01	30.08	0.07					

# **MAGEHELIC CALIBRATION**

BOX	2879	S-100	C-133	C-175	S-102	S-101	S-103
SER. NO.		91126AM 91	9126A M91	R90125 MR6	R74D	R22D	R20208 A617
RANGE	0-2	0-2	0-2	0-2	0-5	0-2	0-2
REFERENCE READING		FIELD DEV					
0.000		0.00			0.00	0.00	0.00
0.050							
0.150							
0.200							
0.250							
0.450							
0.50	0.50	0.51	0.50	0.51	0.51	0.50	0.50
1.00	0.99	1.01	0.98	1.01	1.01	0.98	1.01
1.30							
1.80	1.80	1.82	1.79	1.82	1.81	1.79	1.82
2.50							
4.50							
5.0							
9.0							
13.0							
22.0							

SIGNATURE: Éducacé de la lacons

DATE: 17-5-95

SER. NO.	10720- AB68	R1061- 6AG48	R5031- SEB76	R1062- 9JA82	R1051- 3MR42	R90124 RI119	
RANGE	0-0.25	0-0.50	0-2	0-5	0-10	0-25	
REFERENCE READING		,	FIELD DE	VICE RE	ADING		
0.000	0.000	0.000	0.000	0.000	0.000	0.000	
0.050	0.050						
0.150	0.150	0.140					
0.200	0.190						
0.250		0.250					
0.450		0.450					
0.50			0.50				
1.00			1.00				
1.30				1.30			
1.80			1.80				
2.50				2.50	2.48		
4.50				4.50			
5.0					5.0	5.0	
9.0					9.02		
13.0						13.0	
22.0						22.0	

SIGNATURE:

DATE:

4.5

Edward R. Hains 12/22/95

SER. NO.	10819- DR2	R1090- 2AG18	R50315- EB93	R1062- 9TA87	30830- AM79	R1072- 2MC5		
RANGE	0-0.25	0-0.50	0-2	0-5	0-10	0-25		
REFERENCE READING	REFERENCE READING FIELD DEVICE READING							
0.000	0.000	0.000	0.00	0.00	: : 0.0	0.0		
0.050	0.050							
0.150	0.155	0.152						
0.200	0.205							
0.250	)	0.256						
0.450		0.456						
0.50			0.52					
1.00			1.04					
1.30				1.32				
1.80			1.83				78	
2.50				2.55	2.49	1		
4.50				4.50				
5.0					4.9	5.2		
9.0					8.8			
13.0						12.9		
22.0						22.0		

SIGNATURE:

Edward A. Wains 12/22/95

DATE:

SER. NO.	R10908AG71 MRR1	R0112642	R10608CF20 CF20	
RANGE	0-0.50	0-2.0	0-10	
REFERENCE READING			CE READING	
0.000	0.00	0.00	0.0	
0.050		1		İ
<b>0</b> .150	0.149	1 1		
0.200			1	1
0.250	0.240		<u>Les</u>	
0.450	0.450			
0.50		0.50	a man to transit	
1.00		0.98		
1.50			1 2	
1.80		1.78		
2.50			2.5	
4.50		4 - 1	<u> </u>	
5.0			5.0	
9.0			9.0	
13.0				
22.0				

SIGNATURE:

DATE:

Edward L. Harris 12/22/95

SER. NO.	R22D	R90051 6GT21	R90101 5CD102
RANGE	0-0.50	0-5	0-25
REFERENCE READING	FIEL	LD DEVICE READIN	IG :
0.000	0.000	0.00	0.0
0.050			-
0.150	0.151		
0.200			7.700
0.250	0.251		1000000
<b>0</b> .450	0.455		
0.50			100000
1.00			6.2386
1.30		1.27	27-270
1.80			
2.50		2.52	1000000
4.50		4.55	
5.0			5.0
9.0			
13.0			13.0
22.0			21.6

SIGNATURE:

DATE:

\_\_\_\_\_

Edward L. (Narris 12/22/95

#### **TEMPERATURE CALIBRATIONS - DEGREES FAHRENHEIT**

REFERENCE DEVICE READING*	0 DEG. F	210 DEG.	420 DEG.	630 DEQ.	840 DEQ.	1050 DEG.	1260 DEG.	1470 DEG.	1680 DEG.	1900 DEG.
2879	0	217	421	630	839	1050	1260	1471	1681	1900
METER BOX #1 C-133 11580	0	212	423	635	842	1053	1264	1475	1679	1910
METER BOX #2 C-175 15962	o	211	423	627	839	1052	1265	1475	1687	1903
METER BOX #5 S-100 15751	2	211	417	628	844	1062	1279	1491	1698	1907
METER BOX #6 S-101 15751	0	210	419	628	839	1058	1255	1473	1691	1900
PORTABLE THERMOCOUPLE # 2 (Blue)	2	209	415	628	837	1053	1260	1468	1679	1908
PORTABLE THERMOCOUPLE #2 (Green)	2	211	417	627	842	1058	1273	1484	1688	1896
PINK T140293	-1	208	415	624	840	1056	1272	1482	1687	1894
PORTABLE THERMOCOUPLE (Yellow)	0	210	419	632	840	1050	1259	1470	1680	1901
PORTABLE THERMOCOUPLE T-105998 (Black)	1	209	416	625	839	1055	1270	1481	1684	1891
METER BOX S-102	-2	209	417	625	837	1049	1259	1462	1658	1890
METER BOX S-103	4	215	423	632	844	1057	1266	1471	1667	1895

DATE:

12-05-95

SIGNATURE: Edward L. Hairis

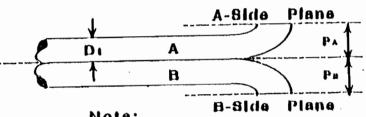
<sup>\*</sup> Reference Device is an Omega Engineering CL505-A calibrated reference thermocouple-potentiometer system.



# SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

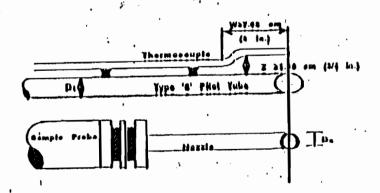
1688 Leray Stevens Rd. Mobile, Al. 86606

Office: (205) 633-4120 FAX4: (205) 633-2265



Nota:

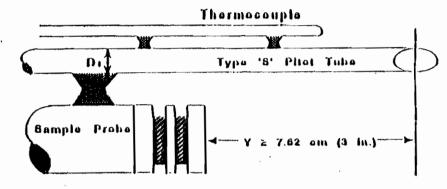
1.05. Di & 1.50 Di



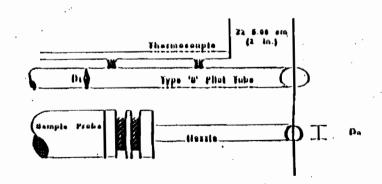
The Pitot used was within the following geometric specifications:

Dt between 0.40 and 0.06 cm (3/16 and 3/6 in.)

 $C_p = 0.84$ 



Minimum pilot-sample probe separation needed to prevent interference



Proper thermocouple placement to prevent interference.

OR

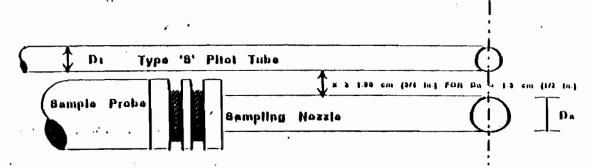


#### SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

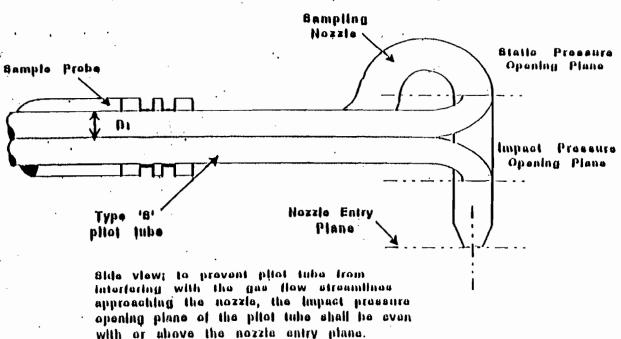
1688 Jeroy Stevens Rd. Office: (205) 639-4120 Mobile, Al. Sti696

FAX4; (206) 633-2266

Proper pitot tube-sampling norrel configuration to prevent aero-dynamic interference; hollonhook type nozzie; centure of nozzie and pitot opening aligned; Di between 0.48 and 0.05 cm (3/16 and 3/8 in.)



Bottom view chowing minimum pitot/nozzle separation

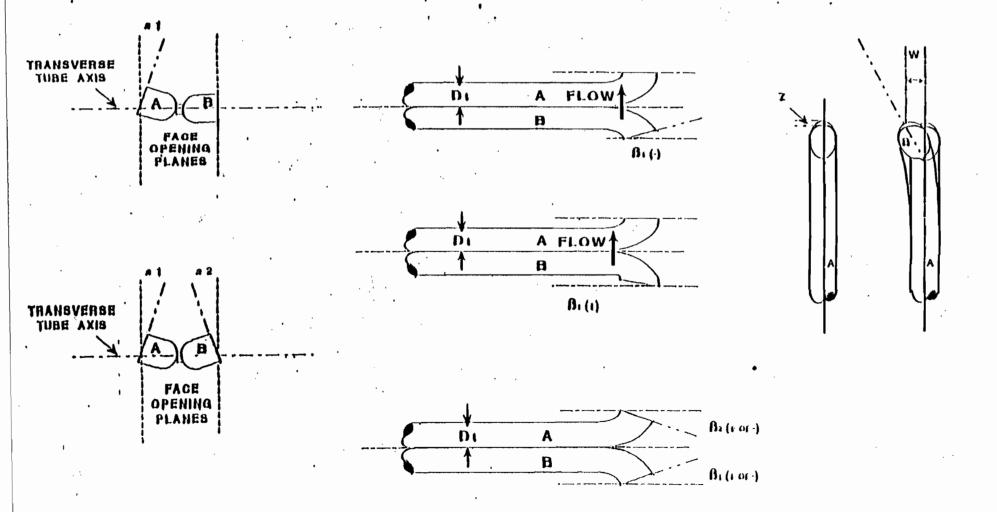




#### SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

1666 Leroy Stevens Rd. Office: (205) 633-4120 Mobile, AL 86606 FAXII; (205) 633-2286

Types of face-opening misalignment that can result from field use or improper construction of type 'S' pitot tubes. These will not affect the baseline value of Cp(s) so long as al and a2 10°, a) and a2 6°, 4 0.32 om (1/8 In.)



APPENDIX D OPERATIONAL DATA

# SMITH ELECTRIC GENERATING PLANT PARTICULATE COMPLIANCE TEST CHRONOLOGY UNIT # 1 STEADY STATE CONDITIONS May 8,1996

RUN # 1	START STOP	6:49 a.m. 8:56 a.m.	No problems noted at beginning of run.  No problems noted at end of run.
RUN # 2	START	9:14 a.m.	No problems noted at beginning of run.
	STOP	11:21 a.m.	No problems noted at end of run.
RUN # 3	START	12:40 p.m.	No problems noted at beginning of run.
	STOP	2:46 p.m.	No problems noted at end of run.

#### SMITH ELECTRIC GENERATING PLANT PARTICULATE COMPLIANCE TEST SIX - MINUTE OPACITY AVERAGES UNIT # 1 STEADY STATE CONDITIONS

May 8, 1996

TIME OF 6 MIN. AVERAGE	OPACITY (%)
(RUN # 1)	(RUN # 1)
6:49 - 6:54	3.6
6:55 - 7:00	3.6
7:01 - 7:06	3.8
7:07 - 7:12	3.6
7:13 - 7:18	3.7
7:19 - 7:24	3.6
7:25 - 7:30	3.6
7:31 - 7:36	3.8
7:37 - 7:42	3.5
7:43 - 7:48	3.8
7:49 - 7:54	3.7
7:55 - 8:00	3.8
8:01 - 8:06	3.9
8:07 - 8:12	3.6
8:13 - 8:18	3.8
8:19 - 8:24	3.6
8:25 - 8:30	3.5
8:31 - 8:36	3.8
8:37 - 8:42	3.5
8:43 - 8:48	3.5
8:49 - 8:54	3.5
8:55 - 8:56	3.6

# SMITH ELECTRIC GENERATING PLANT PARTICULATE COMPLIANCE TEST SIX - MINUTE OPACITY AVERAGES UNIT # 1 STEADY STATE CONDITIONS May 8, 1996

RUN # 2) 3.5
2.5
3.3
3.6
3.4
3.7
3.4
3.6
30.4
2.5
2.6
2.4
2.5
2.5
2.4
3.0
2.5
2.5
2.7
2.4
2.7
2.5
2.9
2.9

# SMITH ELECTRIC GENERATING PLANT PARTICULATE COMPLIANCE TEST SIX - MINUTE OPACITY AVERAGES UNIT # 1 STEADY STATE CONDITIONS May 8, 1996

(RUN # 3)	(RUN # 3)
, , ,	
12:40 - 12:42	1.9
12:43 - 12:48	2.4
12:49 - 12:54	2.4
12:55 - 1:00	2.3
1:01 - 1:06	2.5
1:07- 1:12	2.0
1:13 - 1:18	2.3
1:19 - 1:24	2.2
1:25 - 1:30	2.1
1:31 - 1:36	2.4
1:37 - 1:42	2.1
1:43 - 1:48	2.5
1:49 - 1:54	2.4
1:55 - 2:00	2.6
2:01 - 2:06	2.9
2:07 - 2:12	2.6
2:13 - 2:18	2.7
2:19 - 2:24	2.8
2:25 - 2:30	2.7
2:31 - 2:36	3.1
2:37 - 2:42	2.3
2:43 - 2:46	2.7

GULF POWER COMPANY

PARTICULATE COMPLIANCE TEST

PLANT SMITH

UNIT # CONDITION: (circle one)

Sootblowing Steadystate

RUN NUMBER:

**OPERATIONAL DATA FORM** 

Date:

		MAIN STEAM				PULVERE	ZER MILLS	COAL FLO	W								
RUN #	TIME	<b>PLOW</b>	MEGAWATT	BOILER AIR	(1000 LBS/HR.)			PERCENT 02			PERCENT		LD. FAN A	APS .			
		INDICATOR	LOAD	FLOW		B	C	D		*	В	EMS _	ОРАСПУ	1 A	2 B	3	4
1	06:49	12.2×105	175	1,24106	38.000	33.	37.	37.		2,58	2.18		3.6	185	185		
	08:56	12.24 105	175	1.2816	7.	33	37.	38.		3.12	2.04		3.6	193	185		

Coal Integrator Readings

COMMENTS: START: 06:49 Stop: 21:56

(A) - (15:167 (A) - 006010

(B) - 973135 (B) - 973911

(C) - 176131 (C) - 176885

(D) 222335 (D) 243163

		EMP (F) SEHEATERS		PULVERIZER MILLS TEMPERATURES								
1	2	3	4	1	; ; 2	3	4	5				
					<b>,</b>							
					1							

PCT ATTACHMENT

#### **Best Available Copy**

GULF POWER (	COMPANY	·
PLANT	CAUTH	
UNIT #		
CONDITION: (c	ircle one)	
	Sootblowing	Steadystate
	6)	

RUN NUMBER: 2

Date: 5. 8. 46

OPERATIONAL DATA FORM

		MAIN STEAM				<b>PULVERIZ</b>	ER MILLS	COALFLO	W								
RUN #	TIME	PLOW .	MEGAWATT	BOILER AIR	(1000 LBS/HR.)				PERCEN	T 02	PERCENT		LD. FAN AM	IPS			
		INDICATOR	LOAD	FLOW	Ą	2)	C			A	В	EMS	OPACITY	1	2	3	4
2	09:14	1221105	175	12×106	28. HD3	34.	30.	37		350	228			192	185		
	11:21	1,220,000	175	1,200,000	38 K	31/K	34K	37 K		3.37	250		2.90	195	185		
																	- 1.

00141455555	Coal Inter	grator Readings
COMMENTS:		
	Start:	Star
	A- 006094	D-006908
	B- 972991	B-774759
	O- 176962	0-177657
	D-223247	<u> </u>

	GAS TI	EMP (F)		PULVERIZER MILLS									
	AJR PR	EHEATERS		TEMPERATURES									
1 A	ARIN GASOUT			1	5								
126	169	308	345		¥ .								
		<u> </u>											

PCT ATTACHMENT

GULF PO	OWER CO	MPANY			
PARTIC	ULATE C	OMPLIAN	ICE T	EST	
PLANT_	<u>Sn</u>	niTH			
UNIT #	/				
CONDIT	ION: (circ	cle one)		,	
	:	Sootblowin	ıg 🤇	Steadystate	
RUN NU	MBER:	<u>, 3</u>			
Date:	-5/8/	96			

**OPERATIONAL DATA FORM** 

	MAIN STEAM		` `	PULVERIZER MILLS COAL FLOW				l								
пме	FLOW	MEGAWATT	BOILER AIR	(1000 LBS/HR.)					PERCEN	T 02	PERCENT		LD, FAN AN	IPS		
	INDICATOR	LOAD	FLOW \	A	B	C	Ø		A	В	EMS	OPACITY	1	2	3	4
1240	1,220,000	175	1,110,000	38 K	34 K	35 K	<i>3</i> 8 K		2,90	1.83	2,36	2.00	182	173		
1446	1,220,000	175	1119000	39K	34K	37K	41K		2,90	1.95	2.36	2.90	190	175		
							,						7			
1	240	1NDICATOR 240 1,220,000	1NDICATOR LOAD  240 1,220,000 175	1NDICATOR LOAD FLOW \ 240 1,220,000 175 1,110,000	1ME PLOW MEGAWATT BOILER AIR  INDICATOR LOAD PLOW A  240 1,220,000 175 1,110,000 38, K	IME         FLOW         MEGAWATT         BOILER AIR           INDICATOR         LOAD         FLOW         A         B           240         1,220,000         175         1,110,000         38, K         34 K	IME         FLOW         MEGAWATT         BOILER AIR         (1000 LBS/III)           INDICATOR         LOAD         FLOW         A         B         C           240         1,220,000         175         1,110,000         38,1K         34 K         34 K         35 K	IME         FLOW         MEGAWATT         BOILER AIR         (1000 LBS/HR.)           INDICATOR         LOAD         FLOW         A         B         C         O           240         1/220,000         175         1/110,000         38, K         34 K         35 K         38 K	INDICATOR   LOAD   FLOW   A B C D   C D	IME         FLOW         MEGAWATT         BOILER AIR         (1000 LBS/HR.)           INDICATOR         LOAD         FLOW         A         B         C         D         A           240         1,220,000         175         1,110,000         38,1K         34 K         35 K         38 K         2,96	IME         FLOW         MEGAWATT         BOILER AIR         (1000 LBS/HR.)         PERCEN           INDICATOR         LOAD         FLOW         A         B         C         O         A         B           240         1/220,000         175         1/110,000         38, K         34 K         35 K         38 K         2.96         1.83	IME         FLOW         MEGAWATT         BOILER AIR         (1000 LBS/HR.)         PERCENT 02           INDICATOR         LOAD         FLOW         A         B         C         D         A         B         EMS           240         1/220/000         175         1/110/000         38/K         34 K         35 K         38 K         2.96         1.83         2.36	TIME   FLOW   MEGAWATT   BOILER AIR   (1000 LBS/HR.)   PERCENT 02   PERCENT	TIME   FLOW   MEGAWATT   BOILER AIR   (1000 LBS/HR.)   PERCENT 02   PERCENT	IME         FLOW         MEGAWATT         BOILER AIR         (1000 LBS/HR.)         PERCENT 02         PERCENT         LD. FAN AND ID. F	IME         FLOW         MEGAWATT         BOILER AIR         (1000 LBS/HR.)         PERCENT 02         PERCENT         LD. FAN AMPS           INDICATOR         LOAD         FLOW         A         B         EMS         OPACITY         1         2         3           240         1/220,000         175         1/110,000         38, K         34 K         35 K         38 K         2,96         1,83         2,36         2.00         182         173

COAL INTEGRATOR READINGS

COMMENTS: Gant: Stop:

(A) - 007405 (A) - 008220

(B) - 975194 (B) - 975938

(C) - 178125 (C) - 178835

(D) - 224535 (D) - 725363

GAS TEMP (F)  GAS TEMP (F)  GAS TEMP (F)  GAS TEMP (F)					PULVERIZE TEMPERAT			
A 1	ß 2	A 3	4	1	2	3	4	5
128	172	305	344		ř			
127	170	305	343					

PCT ATTACHMENT

### Precipitator Readings

nit_	# 1	•		Ri	111 #	#1	
Jate	5-8-91		,	Start 4	'ime_	0649	
Load_	175	·	-	Finish T	'ime	2913	
` ,					- ;77		

Load 175	·	-	Finish Ti	nc 2913
Precipitator Cabinet	Primary AMPS	Primary Volts	Secondary MAPS	Secondary Voltage
Start A	37	276	490	47,0
$\mathcal{B}$	28	294	250	46.5
c	100	414	390	46,1
··p	- 101	427	600	41,5
E	124	254	950	42,0
- F	83	285	810	42.9
- G	116	290	930	21,6
Н	105	276	930	28.8
J	9.8	267	950	25.7
R	112	315	930	31.3
L	0	58	00	12.5
<i>γ</i> γ	85	230	780	29.1
Finish				
	50	792	370	46,4
$\mathcal{B}$	39	328	:80	40,1
C	60	299	780	50 , /
ρ	127	407	850	47,3
E	: 13.6	267	1000	42,3
F	83	288	7.70	42.6
6	119	292	960	61,9
H.	115	285	730	28.8
J.		272	990	260
K	130	3J5	.990	31,3
<u></u>	6	58	0	12.5
3800706 M	58	234	720	28.8
3000700				

## SMITITE ELECTRIC GENERATING PLANT

### Precipitator Readings

Load /75			Finish Time 1/39				
Precipi Cabin	1	Primary AMPS	Primary -Volts	Secondary AMPS MA	Secondary Voltage		
Start	A	.32	256	360	46.1 :		
,	B	23	281	_/50	43,2		
	c	91	337	776	49.5		
	·· <i>p</i>	. 94	362	700	46.7		
	E	139	270	1000	42.6		
-	F	81	288	860	43.2		
	G	116	290	950	21,6		
	H -	100	265	990	28,8		
	J.	104	276	960	25,4		
	$\mathcal{K}^{\pm}$	110	324	990	31.1		
	L	6	58	0	12.5		
	M	69	247	- 780	29./		
Finish							
1	- A.	28	243	5/0	44.8		
	$\mathcal{B}$	29	281	190	42.3		
2	C	46	267	510	47.0		
	P	79	335	500	43,2		
	E	138	270	960	41.7		
	F	27	276	830	43.2		
	6	110	276	950	21.3		
	H .	100	265	1000	28.8		
	J	98	265	920	25		
	K.	112	-319	9/0	30,4		
	L	D	58	Ŏ	12.5		
	M	62	231	780	29.1		
3800706	<u> </u>						

# SMITH ELECTRIC GENERATING PLANT

### Precipitator Feadings

nit 1

Date 5-8-96

Load 775

Run # 3

Start Time 1240

Finish Time 1446

oad /7	5		-	Finish Ti	me 1446
Precipi Cabir	1	Primary AMPS	Primary Volts	Secondary AMPS	Secondary Voltage
Start	A	4.3	279	250	43,9
	B	24	276	180	43.9 "
<del></del>	c	. 55	288	640	48.3
	·· <i>D</i>	- 76	33.7	700	45,1
	E	138	270	1130	43.2
-	F	86	290	610	4/,0
-	G	119	288	930	21,3
	H	1/7	288	1050	28.8
	J.	102	272	950	25.4
	K.	112	324	1050	31.6
	L	0	58	0	12,5
,	M	64	234	. 8/0	28,2
Finish	- A.	49	297	400	47.0
	B	18	240	120	42,6
· · ·	<u> </u>	8.5	324	700	49.5
-	P	88	353	610.	44.5
	E	135	267	1050	42.6
-	F	86	290	720	41,7
	G	115	283	960	21,3
	H :	116	281	950	28.2
	J	102	270	930	25.4
	K	112	- 317	1000	31.6
1	h-	7	58		12.5
	. M	62	231	780	31
3800706	5 / '				

Cold Proxyps Inlet

Start IP IP IS US
110 429 830 40.7
Slop 110 429 830 41.0

Outlet

IP VP IS VS

180 34.8

34.8

34.8

34.8

.

.

.

Cold Precips

Start	ΙP	VP	Is	VS
	110	455	830	40,4
Ita	111	432	830	40,7

outlet

15

27

180

Cold Procipe

INLET

<u>VP</u> 417 VS\_ 40.1 40.1 . 820 427 first 109

<u>VS</u> IP 33,5 33.5 dist 27 Linish 37



#### TABLE OF CONTENTS

INTRODUCTION	1
SUMMARY AND DISCUSSION OF RESULTS	2
PROCESS DESCRIPTION	4
Source Air Flow	5
Operation During Testing	6
SAMPLE POINT LOCATION	7
PARTICULATE SAMPLING PROCEDURE (EPA Method 17)	8
Particulate Sample Recovery	9
Particulate Analytical Procedures	10
APPENDIX A EQUATIONS AND FIELD DATA SHEETS	11
APPENDIX B SAMPLE CALCULATIONS	12
APPENDIX C QUALITY CONTROL	13
APPENDIX D OPERATIONAL DATA	14

Sanders Engineering & Analytical Services, In	Sanders	Enaineerina	&	Analytical	Services.	Inc
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Mobile, AL

1	ICT		<b>-</b> T	Δ	BL	FS
_		v		_		

#### ILLUSTRATIONS

FIGURE 1.	AIR FLOW SCHEMATIC	5
-		
FIGURE 2.	SAMPLE POINT LOCATIONS	7
FIGURE 3.	PARTICULATE SAMPLING TRAIN	8

#### 1. INTRODUCTION

Sanders Engineering & Analytical Services, Inc. (SEAS), performed particulate emissions testing at Gulf Power Company, Plant Smith, Unit 1, located in Panama City, Florida. The test was conducted on May 7, 1996, during soot blowing operations. The testing was performed in accordance with the applicable U.S. EPA procedures specified at 40 CFR, Part 60, Appendix A, Methods 1, 2, 3, 4, and 17.

The purpose of the test was to demonstrate compliance with the rules and regulations of the Florida Department of Environmental Protection, and to meet certain requirements contained in the permit to operate issued by the Florida Department of Environmental Protection.

The test was conducted by Mr. Jack Covington, Mr. Dean Holmes, Mr. John Holcombe, and Mr. John Wilson of Sanders Engineering & Analytical Services, Inc., and was coordinated with Mr. John McPherson of Gulf Power Company. The Florida Department of Environmental Protection was notified so that a representative could be present to observe the testing.

The test was conducted in accordance with the rules and regulations of the Florida Department of Environmental Protection. Further discussion of the test methods are included later in the report.

#### 2. SUMMARY AND DISCUSSION OF RESULTS

The results of the particulate emissions testing for the soot blowing runs, along with the results of the computations, are summarized in Table I. The equations used in the calculation of the results, along with the completed field data sheets, are presented in Appendix A. The sample calculations of the first run are presented in Appendix B. The quality control checks of the equipment used in the sampling program are included in Appendix C.

There were no problems encountered during the performance of the test. The bottom port of side A duct was not sampled due to ash build-up in the duct. One of the other ports was alternately sampled twice on each run to compensate for the port not sampled. At the completion of each run, the filter and probe were removed to a relatively clean, draft-free area for clean-up.

The results of the testing indicate the particulate emission rate during soot blowing for Plant Smith, Unit 1, is 0.017 LBS/MMBTU. The applicable Florida Department of Environmental Protection rules and regulations require an emission rate of no greater than 0.30 LBS/MMBTU. The results of the testing indicate that the unit is in compliance with the particulate emission condition of the permit to operate issued by the Florida Department of Environmental Protection.

# TABLE I. PARTICULATE EMISSIONS TEST RESULTS GULF POWER COMPANY PLANT SMITH, UNIT 1, SOOT BLOWING 5/7/96

Title of Run		RUN 1	RUN 2	RUN 3
Sampling Time -Start	Military	0712	1038	1402
Sampling Time -Stop	Military	0934	1247	1609
F Factor	SDCF/MMBTU	9820	9820	9820
Plant Load	Megawatts	173.0	173.0	173.0
Static Pressure	In. H2O	.1.20	1.20	1.20
Barometric Pressure	in. Hg	30.31	30.31	30.31
Average dH	In. H20	0.98	1.37	1.63
Meter correction		1.038	1.038	1.038
Avg. Meter Temp.	Deg. F	79.5	89.7	91.6
% O2	%	8.1	7.8	7.1
%CO2	%	11.0	11.5	12.0
Volume Metered	ACF	65.150	73.440	81.430
Volume Water	MI	136.0	131.5	151.0
Sampling Time	Minutes	120	120	120
Nozzle Diameter	Inches	0.219	0.234	0.243
Avg. Stack Temp.	Deg. F	315.2	323.0	322.8
Area of Stack	Sq. Feet	210.8800	210.8800	210.8800
Wt. of Part.	Mg.	28.3	48.8	37.7
Number of Points		60	60	60
Avg. Sqrt dP	In. H20	0.8114	0.8265	0.8364

#### **RESULTS OF COMPUTATIONS**

		RUN 1	RUN 2	RUN 3	<u>Average</u>
Volume of Gas Sampled	SDCF	67.180	74.397	82.261	
H2O vapor in Gas Stream	PERCENT	8.7	7.7	8.0	8.1
Avg. Stack Gas Velocity	FT/SEC	54.6	55.7	56.4	55.6
Volumetric Flow Rate	SDCFM	436,565	446,006	449,935	444,169
Volumetric Flow Rate	ACF/M	690,988	705,119	713,251	703,119
Particulate Conc.	Grs/SDCF	0.006	0.010	0.007	0.008
Particulate Conc.	Grs/ACF	0.004	0.006	0.004	0.005
Particulate Mass Rate	Lb/Hr	24.3	38.6	27.2	30.0
Particulate Mass Rate	Lb/MMBtu	0.015	0.023	0.015	0.017
Heat Input	MMBTU/Hr	1633.62	1708.07	1815.19	1718.96
Percent of Isokinetic	%	103.4	98.2	99.8	
Gulf Power Company		3	:	Plant Sn	nith. Unit 1

#### 3. PROCESS DESCRIPTION

The process consists of a steam electric generating unit firing bituminous coal for the production of electric energy. The coal is received by either rail, truck, or barge, and loaded directly onto the conveyor feeding the plant, or onto the stockpile and later loaded onto the conveyor belt transporting the coal to the plant. The coal from the conveyor is loaded into bunkers capable of holding between 24 to 36 hours supply of coal. The coal is then fed to pulverizing mills before being fired in the unit through the burners. Upon combustion of the coal in the fire box, approximately 20 percent of the ash falls to the bottom of the boiler and is removed by the ash removal system. The remaining 80 percent exits with the flue gases through the heat exchange and economizer sections of the furnace, and is collected by electrostatic precipitators.

#### 3.1. Source Air Flow

The air flow schematic which depicts the passage of the flue gases exhausted from Plant Smith, Unit 1, is presented in Figure 1.

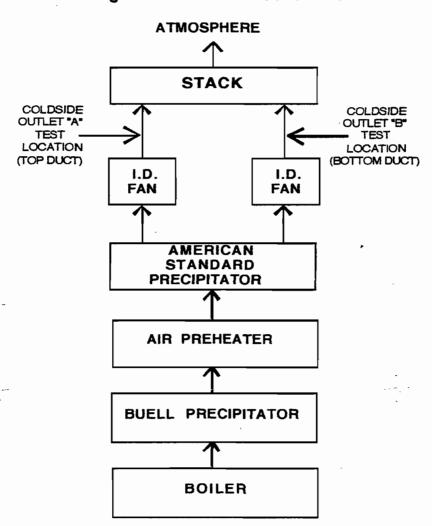


Figure 1. Air Flow Schematic

#### 3.2. Operation During Testing

The approximate heat input average during soot blowing operation, as based on F-factor calculations, is 1718.96 million BTU per hour, resulting in the production of approximately 173 megawatts of electricity. Precipitator data supplied by Gulf Power personnel is given in Appendix D.

#### 5. PARTICULATE SAMPLING PROCEDURE (EPA Method 17)

The sampling procedure utilized is that specified in 40 <u>CFR</u>, Part 60, Appendix A, Method 17. A brief description of this procedure is as follows:

The first impingers were partially filled with 100 milliliters of deionized water.

The next impinger was left empty to act as a moisture trap. Preweighed 6 to 16 mesh indication silica gel was added to the last impinger. The sampling equipment manufactured by Lear Siegler (Model 100) Sanders or Engineering (Model 200) assembled was as shown in the attached drawing. The system was leak checked by plugging the inlet to the

Figure 3. Particulate Sampling Train **PITOT** MANOMETER NOZZLE FILTER TEMPERATURE DISPLAY PRÓBE THERMOCOUPLE 100 ml HO Empty S-TYPE Silica PITOT THERMOCOUPLES Gel ORIFICE VACUUM GAUGE **BYPASS** PUMP ORIFICE DRY GAS **MANOMETER** VALVE METER

nozzle and pulling a 15 inch mercury vacuum. A leakage rate not in excess of 0.02 cubic feet per minute was considered acceptable.

The inside dimensions of the stack liner were measured and recorded. The required number of sampling points were marked on the probe for easy visibility. The range of velocity pressure, the percent moisture, and the temperature of the effluent

gases were determined. From this data, the correct nozzle size and the nomograph multiplication factor were determined.

Crushed ice was placed around the impingers. The nozzle was placed on the first traverse point with the tip pointing directly into the gas stream. The pump was started immediately and the flow was adjusted to isokinetic sampling conditions. After the required time interval had elapsed, the probe was repositioned to the next traverse point and isokinetic sampling was re-established. This was performed for each point until the run was completed. Readings were taken at each point and recorded on the field data sheet. At the conclusion of each run, the pump was turned off and the final readings were recorded.

#### 5.1. Particulate Sample Recovery

Care was exercised in moving the collection train to the sample recovery area to minimize the loss of collected sample, or the gain of extraneous particulate matter. The volume of water in the impingers was measured, the silica gel impinger was weighed and recorded on the field data sheet. The nozzle, and all sample-exposed surfaces were washed with reagent grade acetone into a clean sample container. A brush was used to loosen any adhering particulate matter and subsequent washings were placed into the container. The filter was carefully removed from the fritted support and placed in a clean separate sample container. A sample of the acetone used in the washing was saved for a blank laboratory analysis.

#### 5.2. Particulate Analytical Procedures

The filter and any loose particulate matter were transferred from the sample container to a clean, tared weighing dish. The filter was placed in a desiccator for at least 24 hours and then weighed to the nearest 0.1 milligram until a constant weight was obtained. The original weight of the filter was deducted, and the weight gain was recorded to the nearest 0.1 milligram.

The wash solution was transferred to a clean, tared beaker. The solution was evaporated to dryness, desiccated to a constant weight, and the weight gain was recorded to the nearest 0.1 milligram.

APPENDIX A EQUATIONS AND FIELD DATA SHEETS

#### **EQUATIONS**

1. 
$$P_s = P_{bar} + \frac{P_g}{13.6}$$

2. 
$$P_m = P_{bar} + \frac{\overline{\Delta H}}{13.6}$$

3. 
$$V_s = K_p C_p \sqrt{\Delta P} \sqrt{\frac{\overline{T_s}}{M_s P_s}}$$

4. 
$$V_{m(Std)} = K_1 V_m Y$$
 
$$\left[ \frac{p_{bar} + \frac{\overline{\Delta H}}{13.6}}{\overline{T}_m} \right]$$

5. 
$$V_{w(Std)} = 0.04707 V_{lc}$$

6. 
$$B_{ws} = \frac{V_{w (Std)}}{V_{m(Std)} + V_{w (Std)}}$$

7. 
$$M_d = 0.44 (\%CO_2) + 0.32 (\%O_2) + 0.28 (\%N_2 + \%CO)$$

8. 
$$M_s = M_d(1 - B_{ws}) + 18 (B_{ws})$$

9. EA = 
$$\left[\frac{(\%O_2 - 0.5 (\%CO))}{0.264 (\%N_2) - ((\%O_2) - 0.5 (\%CO))}\right] 100$$

10. 
$$Q_a = (V_s) (A_s) (60)$$

11. 
$$Q_s = Q_a (1-B_{ws}) \frac{(528)}{\overline{T_s}} \frac{(P_s)}{29.92}$$

12. 
$$E_H = \left(\frac{PMR}{H_1}\right)$$

13. 
$$E = C_d F_{O_2} \left( \frac{20.9}{20.9 - \%O_2} \right)$$

14. 
$$C_s = 0.0154 \frac{M_n}{V_{m(Std)}}$$

15. 
$$C_{50} = \frac{21 C_s}{21 - [(1.5) (\%O_2) - 0.133 (N_2) - 0.75 (\%CO)]}$$

16. 
$$C_{12} = \frac{C_s (12)}{\% CO_2}$$

17. PMR = 
$$(C_s)(Q_s)\frac{(60)}{7000}$$

18. 
$$V_n = \left[ (0.002669) (V_{1c}) + \frac{V_m Y}{\overline{T}_m} (p_{bar} + \frac{\overline{\Delta H}}{13.6}) \right] \frac{\overline{T}_s}{p_s}$$

19. 
$$I = \frac{100 \text{ V}_n}{(60) \text{ Ø V} \text{ A}_n}$$

#### **NOMENCLATURE**

A<sub>n</sub> = Cross-sectional area of nozzel, ft <sup>2</sup>

A<sub>s</sub> = Cross sectional area of stack, ft <sup>2</sup>

B<sub>ws</sub> = Wator vapor in the gas stream, proportion by volume (dimensionless)

C<sub>p</sub> = Pitot tube coefficient (dimensionless) (0.84)

C<sub>s</sub> = Particulate concentration, grains/SDCF

C<sub>d</sub> = Particulate concentration, lbs/SDCF

C<sub>12</sub> = Particulate concentration (C<sub>s</sub>adjusted to 12% CO) grains/SDCF

C<sub>50</sub> = Particulate concentration (C <sub>s</sub> adjusted to 50% excess air) grains/SDCF

EA = Excess air, %

E = Emission in lb/mmBTU

E<sub>H</sub> = Emission in lb/mmBTU, based on heat input

H<sub>1</sub> = Total Heat Input, Million BTU per Hour (MMBTU/hr)

I = Percent of isokinetic sampling

 $K_1 = 17.64 \, ^{\circ}\text{R/ inches Hg}$ 

 $K_p$  = Pitot tube constant, 85.49 ft/sec  $\frac{\text{(lb/lb-mole) (in. Hg)}}{\text{(°B) (inc. HeO)}}$ 

M<sub>n</sub> = Total amount of particulate collected, mg

M<sub>d</sub> = Molecular weight of stack gas; dry basis, lb/lb mole

M<sub>s</sub> = Molecular weight of stack gas; wet basis, lb/lb mole

P<sub>bar</sub> = Barometric pressure at the sampling site, in. Hg

#### NOMENCLATURE (continued)

 $P_m$  = Meter pressure, in. Hg

P<sub>s</sub> = Absolute stack pressure, in. Hg

Pg = Stack static pressure, in. H<sub>2</sub>O

PMR = Particulate mass rate, lb/Hr

 $Q_a$  = Volumetric flow rate ACFM

Q<sub>e</sub> = Volumetric flow rate SDCFM

 $V_s$  = Average stack gas velocity, ft/sec

 $V_{lc}$  = Total volume of liquid collected in impingers & silica gel, ml

 $V_m$  = Volume of gas sample as measured by dry gas meter, ACF

V<sub>m(std)</sub> = Volume of gas sample measured by dry gas meter, corrected to standard conditions. SDCF

 $V_{w(std)}$  = Volume of water vapor in gas sample, corrected to standard conditions, SCF

 $V_n$  = Volume collected at stack conditions through nozzle, ACF

Y = Dry gas meter calibration factor (dimensionless)

 $\Delta H$  = Average pressure difference of orifice, in.  $H_2O$ 

 $\Delta P$  = Velocity head of stack gas, in. H<sub>2</sub>O

 $\sqrt{\Delta P}$  = Average of square roots of the velocity pressure, in. H<sub>2</sub>O

Ø = Total sampling time, minutes

%CO, %O, N2, %CO - Number % by volume, dry basis, from gas analysis

 $F_{O2}$  = Oxygen based F factor (9820 SDCF/mmBTU for bituminous coal)

T<sub>s</sub> = Temperature of the stack, °R (° F + 460)



#### SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

1568 Leroy Stevens Rd. Mobile, AL 36695 Office: (205) 633-4120 FAX#: (205) 633-2285

#### FIELD DATA SHEET

COMPANY Gulf Rower		METER BOXS-15 8			
PLANT/(UNIT) _ Sm.+L	OPERATOR	ΔHa, フ Ś cu, ft, /min.			
LOCATION #1 Sout 1	METHOD 12	PROBE 12'			
RUN / 5B	RUN	liner/length			
NOZZLE NOMOGRAPH	NOZZLE	NOZZLE			
CALIBRATION Km Im	CALIBRATION	CALIBRATION			
PRE POST Noz	PRE POST	PRE POST			
2/9 1.2/9 H <sub>2</sub> O PSPM	1234 234 FILTER	242 1.242			
. 2/9 . 2/9 FILTER	1	243 1.243 FILTER			
12/9 12/5 138/	138 234 7382	243 243			
AVERAGE AVERAGE	AVERAGE	AVERAGE AVERAGE			
METER READING	METER READING	METER READING			
148,180 FINAL	TAO, IUO FINAL	103.930 FINAL			
NITIAL INITIAL	46.700 INITIAL	22,800 INITIAL INITIAL			
NOTIAL INITIAL SOLIS NET	73,440 NET	\$1.436			
		,,,,			
LEAK CHECK	LEAK CHECK	LEAK CHECK			
SYSTEM PITOT	SYSTEM PITOT	SYSTEM PITOT			
Pre Post Pre Post	Pre Post Pre Post	Pre Post Pre Post			
in. Hg impact inapact	in. Hg in. Hg impact interact	in. Hg inhoact impact			
· 0/ 0 static static	1002 Startic Static	. 5/ U static static			
cfm cfm	cim • cim	cim i cim i			
VOLUME OF	VOLUME OF	. VOLUME OF			
LIQUID WATER COLLECTED	LIQUID WATER COLLECTED	LIQUID WATER COLLECTED			
IMP. 1 IMP. 2 IMP. 3 IMP. 4	IMP.1 IMP.2 IMP.3 IMP.4	IMP.1; IMP.2; IMP.3; IMP.4			
212 106 0 1697.0	22/ 100 0 1490,0	TINAL FINAL FINAL FINAL			
FINAL FINAL FINAL FINAL	FINAL FINAL FINAL	150 0 1692.0			
INITIAL INITIAL INITIAL	INITIAL INITIAL INITIAL INITIAL	INITIAL INITIAL INITIAL			
112 6 0 18.5	121 0 0 10.5	142010 9,0			
NET NET NET NET TOTAL 134.5	NET NET NET NET TOTAL /31,5	NET NET NET NET TOTAL / ろんろ			
TOTAL 13(g.3	TOTAL	IOTAL			
GAS ANALYSIS STATIC	GAS ANALYSIS STATIC	GAS ANALYSIS STATIC			
0 8.1 7.20	0 7.8 1.20	Q -21 (20)			
o o 11 /)	UC	CO BAROMETRIC			
2	CO BAROMETRIC	3.3.1			
CO	<u>іп. Нд</u>	CO			

PAGE 1 OF \_

		Gas	Vel.	Orifice							
Port #		Meter	Head	Head	Temperature (F)		· · · · · · · · · · · · · · · · · · ·	Vac.			
	:	Vol.	ΔΡ.	ΔΗ		_/	Hot		Gas Me		in. H <sub>g</sub>
Point #	Time	(cu. ft.)	in. H <sub>2</sub> O	in. H <sub>2</sub> O	Stack	Probe	Вох	Imp.	in	Out	· .
1~1	7:12	80.000	ک۲.	.50	318			6-6	74	13	٥
2	:14	80.900	. 24	.34.	318			66	7 7	)}	D
`~3	:16	81.700	. 32	.45	319	<u></u>	-	<u>,, , , , , , , , , , , , , , , , , , ,</u>	17	73	٠ كـ
<u> </u>	:18	82.400	. 56	. 79	320			ز	15.	<i>)</i> }	3
5	: 20	83.400	- 90	1.28	320			1	16	7.3	4.
6	22	84.700	1.48	2.10	320			1	78	73	6.
2-1	7:25	86.350	ن کنوک	.45	318			66	78	23.	3
. 2	:2)	87.000	.32	٠ ٤٢	3/9			~	78	73	٤
ر	29	82.900	-32	45	320	•		/	18	フタ	2
9	:3/	88.600	,42	٠59	320			~	78	74	3
٤	133	89.400	· 18	1.11	320			_	78-	74	3
. 6	: 35	90.600	≥1.66	2.35	320			~	78	14	フ
3-1	>:3)	N.300	28	140	319			22	79	74.	2_
	.739	83,300	3 D	.43	320		-	<u>ノ</u>	75	74	1
3		33,800	.39	کت.	32/			u	79	14.	3
4	143	94.60.0	. 49	. 63	32/			V	29	<i>)</i> 4 .	3
5	: 45	95550	. 66	.94	321			<b>✓</b>	71	14	4
6	:47	96508	1.00	1.42	322			2	80	72	<b>.</b> 3
4-1	7.50	97.900	, 20	.28	3/9		•	60/	80	75	3
٠ ٤	132	98.800	30	.43	320		:	<u>い</u>	80	75	3
3,	. 54	99.700	v 63	. 849	322			1	80	76	4
7	: 56	150.6	1.08	1.53	321			V	80	76	6
3	: 58	101.600	.9)	1.3)	ر 2 و			. ت	80	.76	6
. 6	8.00	103.100	. 86	1.22	ع کے و			v	.80	26	5
5-1	1 .	164,100	. 40	<i>'</i> 2'	323			60	81	26	3
٤		104,950	9,85	130	323			v	81	28	<b>3</b>
}	1 1	106.000		1.49	324			v	81	78	ِ ک
4	:08	17.450	1.15	184	324				81	)6	8
کہ .	1.	105.100	. 86	1,23	324			1	81.	26	7
:6	1.	110.100	. 66	184	324			<b>V</b>	81	26	3
フェノ		111.230	な、	ノロン	30)			7	81.	56	2
. ٠٧		112.200	. 66	.94	308			· ن	81	ンと	2

Check Indicates Temperatures Meet Required Limits.

Company	S.K	Ruan	Co		Date <u> </u>	9-6
Site	Sath	#1		Run #	/ Sa Page	Of

		Gas	Vel.	Orifice							
Port #		Meter	Head	Head	Temper	ature (F	)				Vac.
		Vol.	ΔΡ	ΔΗ -		,	Hot		Gas Met	ter	in. H <sub>g</sub>
Point #	Time	(cu. ft.)	in. H <sub>2</sub> O	in. H <sub>2</sub> O	Stack	Probe ·	Box	Imp.	ln	Out	
7-3	8:34	113.500	. 76	1.08	3/6			63	82	) 9	ے
4	. :34	114.400	. 67	.96	3/0			63	82	. > 9	5
\$	:38	115.500	- 58	.83	309	•			82.	<i>)</i> 9	4
6		116.250	, 54	٠٦٦	307			62	. FZ	7,3	4
7-1	8:43	112900	, )3	1.04	309			/	82	79	4
7	:45	118.900	٠ ) ك	1.03	305			V	82	25	5
3	:47	119 900	. 76	1.09	305			1	55	79	سی
4	: 45	121.300	. 64_	. 9_3	30.8			./	28	2.9	2
2	ري:	122.200	. 60	.8>	309			/	25	۶ (	` ک
6	:23	123.300	.39	<b>₹</b> .5.	305			<b>✓</b>	15	.25	4
8-1	: 56	124.300		<b>٨32</b>	305			60	85	80	6
٤	:58	125.500	:2058	.84	309			<u>,                                     </u>	85	80	6
3	9:00	1.26.500	,74	1.07	309				85	80	t
<b>y</b>	: 02	128.000	· 67_	, 97	3/0	•	.,	1	85	80	ی
٦	: 04	128.950	-6)	.9>	3/1			<u></u>	86	81	2
. 6	. 06	130.100	. 88	1.,27	3/0				86	81	5
9-1	9:09	13/,300	. 23	1.06	309			62	88	81	2
5	:11	13240	. 74	1.07	370'		•	レ.	86	81.	ی
3	:13	133.900	~ 6)	.97	3/0			<b>✓</b>	Pb	81-	<u> </u>
У	; <i>+</i> _5-	7134,700	. 72	104	3/8			ر ز	८ १	5/	2
٠ ح	117	135.900	63	. 9/	310	• •	•	ر بر	86	81	<b>~</b>
6	1/5	136.900	. 58	. 8,2 .	3/1			<i>'</i>	87	82	_5
10~ 1.	:22	137.900	,54	٠ کـح ٠	311			ان	8>	82	2
٦	: 24	138.900	. 90	1.3/	311			V	8)	82	5
٤		140.100	- 85	1.23	311			7	8)	82	7
4	: 28	141.250	- 96	1.39	311			<b>√</b>	8)	82.	6
ک :	. 30	142.600	· \$3.94	135,136	311	-		V.	87	12	>
-6	32	144.000	150	1.45	311			V	8)	82	>
:	:34	145.150									
									•		
						i					

Company	- Gu K	Rwor	66	·		Date	<u>- ی</u>	1-56	
Site	5.11	#/		f	Run #	-/	_Page _	· (	Of

D (		Gas	Vel.	Orifice	T						\\\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
Port #	-	Meter Vol.	Head ΔP	Head ΔH	rempera	ature (F	Hot		Gas Me	ter	Vac. in. H <sub>α</sub>
Point #	Time	(cu. ft.)	in. H <sub>2</sub> O	in. H <sub>2</sub> O	Stack	Probe	Box	lmp.	In	Out	
1-1	10:38	1	.32	-60	325			~	82	85	4
2	:40	47.750	-26	.45	328			16	85	25	4
3	: 42	48.500	. 24	.45	328			<u> </u>	82	85	3
4	:44	i	. 58	1.10 .	330			V	85	85	5
ک	: 46			2,23	330			1	88	85	ے
6	: 118	51.850	1.52	2.88	330			1	88	85	10
2-1	N:58	53.600	. 28	3ک،	32)			56	89	85	ح
2	:53	54,750	. 30	. 56	329		•	V	89	25	4
.3	کـی:	55.500	.3/	-58	329			✓	89	25	*
4	:57	56.300	. 48	-9D	325			~	90	86	4
	: 59	57,300	. 76	1.43	330			~	90	86	5
6	11:07	58.300		3.38	330				90	86	5
3-1	11:03	59 55 0	. 18	134	328			52	50	88	6
ζ	: 05		26	.53	330				96	86	3
3	ره ن	61.200	.50	.94	330			·v	90	86	ۍ
<u>v</u>	.09	62.700	. 60	1.13	331			/	90	86	2
	177		.73	1.3)	33/			<i>\sum_{\cup_{\cip}}\cup_{\cup_{\cup_{\cup_{\cup_{\cup_{\cup_{\cup_{\cup_{\cup_{\cip}}\cup_{\cip}}\cup_{\cip}}\cup_{\cipp}}\cup_{\cipp}\cip}}\cup}\cip}\cup}\cup}\cup_{\cipy}\cipp}\cip}\cip}\cip}\cip\cip}\cip}\cip</i>	90	86	2
6		64.700	. 96	1.80	331			٧ ()	90	26	2
4-1	11 :17	66.000	, 2 2	14/	<i>33,</i>	_		52	82	87	4
	75	66.88"	. 24	.45	73 F			ر ا	92	67	#
3		67,600	. 26	1.42	(ديمونيو		•	✓ <u> </u>	52	8)	6
y		68.900	1,12	2.10	331			v	92	8)	7
ک		\$70.400		2.15	331			V	۶۲	87	9
6	25		. 84	1.57	331	_		<i>\omega</i>	85	82	5
1 1		73.600	. 44	. 82	331			<u>√</u> <u>~</u>	92	87	5
2	(3)		. 62	1.16	332			<i>J</i> .	92	87	5
3		75.200	ングス	2.34	333			U	92	87	
		77.400	1.27	2.38	334			U	92	<i>8</i> )	70
ک		18,500		< S 3				U	92	<i>£7</i>	10
€		86.200	, <i>S</i> 8 . >6	1.08	332 32				92	87	
7-1		31.400	. 16	143	312			5>	93	88	<i>)</i>
<u> </u>	٠ ٤٢	63.000	. • • •	1.18		Charle In al	cates Tem	<u>レ</u>	<u>ح</u> و	£ &-	

Company	En K	Bur	<u>C</u> ,		Date 5-7-9	76
Site	#/ 1	Tool B	in. in.	Run #	Page	Of

		Gas	Vel.	Orifice							
Port #		Meter	Head	Head	Temper	ature (F)		_	Т		Vac.
		Vol.	ΔP	ΔН			Hot		Gas Me	ter	in. H <sub>g</sub>
Point #	Time	(cu. ft.)	in. H <sub>2</sub> O	in. H <sub>2</sub> O	Stack	Probe	Box	lmp.	tn	Out	
2-3	11:47	83.900	.67	1.26	312			5)	94	88	>
4	: 49	85.200	.67	1,26	312			v	94	88	7
	:51	86.300	.30	28	3/3			1	94	88	>
6	:53	82800	. 67	1.29	311			U	94	88	)
8-,	11:36	881503	.79	1.52	3/3			V	93	89	8
2	58	89.703	,53	1.02	312			1	93	89	7
3	12:00	91.100	.82	1.5>	3/3			V	93	89	8
7	. 02	92,200	-87	1.67	3/3			/	93	89	8
٤	: 04	93.750	.80	1.54	3/4			V	53	89	8
6	: ठ-६	95 000	- 96	184	313			~	95	85	8_
8-1	12 :03	96.200	. 28	169	3/3			V	95	85	8
	/0	58.20	٥٤.	-58	213			V	5.7	84	8
	112	95.250	.72	1.38	313			1	94	89	उ
<b>&gt;</b>	. 14	10,600	197	1.86	314			J	94	85	8
	116	101.300	174	1.43	314	•		-	54	87	8
6	-18	102900	.90	1. 23	374			<b>✓</b>	54	85	8
9-1	12:22	103.850	. 67	1.29	313			J	94	PS	2
	124	104.800	. 63	1.21	زرو			/	94	89	7
3	: 26	106.500	153	1.11	1/3			U	94	89	>
У	e 28	107.600	.56	1.07	7/4			V	94	89	)
5	ر. در	108.900	-67	1.25	315			V	94	85	7
6		110.000	٠ >۔	1.46	314	,		V	34	89	8.
/1-/	12:35	111.250	. 52	トノフ	313			٧	94	8 8	V
2		<del></del>	110	2,11	314			ン	94	£5	8
3		114.300	206	2.04	332			\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	54	85	10
4		115.500	108	2.64	332			<i>ا</i> ٠٠٠,	94	89	10
5	: 43	117.200	.83	1.59	332			1	54	65	10
6	: 45	118.600	. 96	1.50	332			~	94	89	18
	12:42	120-140									
		-		_		_					
			, (								

	. 800							
Company _	G. 18 Buoy Co	Date <u> </u>						
Site		Run # Page Of						

Port #		Meter	Llead								1
Point #			Head	Head	Temper	ature (F	i				Vac.
Point #	-	Vol.	ΔΡ	ΔН		2	Hot		Gas Me	ter	in. H <sub>g</sub>
. 511.6 17	Time	(cu. ft.)	in. H <sub>2</sub> O	in. H₂O	Stack	Probe	Вох	lmp.	ln	Out	
1-1	14:02	22500	.18	. 40	329			67	90	50	4
2	:04	23.300	-16	. 35	330			V	90	90	5
3	. 06	24300	,34	,94	33-2		-	1	90	90	6
4	. 00	25.100	134.60	1.31	332			$\nu$	90	90	2
	:10	26,900	.96	2.10	332			/	90	90	9
6	:12	27,900	1,37	3,00	332			V	92	90	9
2~//	14:14	29.200	.92	2.01	33/			59	5 Z_	89	2
١ ك	:16	30.75	.25	154	330			1	92	89	5_
3	:18	31.700	. 3/	.67	332			~	92	89	5
4	: 20	32,700	1348		332			1	92	89	6
5	; 22	33.700	.86	1.89	332			L	92	89	<b>*</b> 9
6	: 24	35,100	1.87	4.09	332			~	92	89	13
3-1	14:27	37.100	.24	دی،	330			V56	93	89	6
٦	:29	38.300	. 28	.61	731			~	93	89	6
3	:3/	39.200	.40	-87	35/			~	93	89	6
y	.'33	40,200	.62	1.36	331			V	93	25	6
5	سى دى.	41.200	. 72	1.57	331			1	93	89	6
6	:37	42.500	入ロト	2,23	33/			L	93	89	E
4-1	i	44.200	.32	.סל.	333			✓	93	89	5
٤	: 42	45.200	.30	.65	333			✓	94	89	2
3	: 44	45.900	-94	Z 06	333			1	94	89	کہ ا
y	: 46	47.70	1.20	2.13	334			U	94	89	2
2	: 48	45.400	1.11	2.43	3 34			1.	94	85	5
6	:50	51.100	.82	V 80	334	-			94	85	5
5-11		52.450	.62	1.35	334			V	94	89	8
٤.	i	53.600	. 65	1.42	334			٠	94	89	8
3	. i	55./50	. 88	1.92	335			/	94	89	8
٦		56.200	1,00	2.20	335			v	94	85	1/
5 /	טדם : 15	57.900	.82	1.29	335			1	94	89	//
6	1	59.500	.51	1/2	334			0	94	89	7
2- /		60.750	.74	1.62	3/3			~	94	89	8
٤	:08	62.200	, 62	1.39	3/2			V	94	89	8

Compa	any _ 6,/	& Poror	G	-			Date <u> </u>	56
	5-31	4.1	. 6	of Buily			3 S.B	
Site	<b>O</b> -1.7.7	<i>3, 11, 7</i>	<b>~</b> 6	557	Run #	3	Page	Of

1		Gas	Vel.	Orifice							
Port #		Meter	Head	Head	Tempera	ature (F		1	<del>-</del>		Vac.
	_	Vol.	ΔΡ	ΔΗ		1	Hot		Gas Me	ter	in. H <sub>g</sub>
Point #	Time	(cu. ft.)	in. H <sub>2</sub> O	in. H <sub>2</sub> O	Stack	Probe	Вох	Imp.	tn	Out	
7~ }	15: 10	63.500	- 58	1.30	313			64	95	90	8
4	1,72	64.800	-72	1.61	3/3			v	95	90	8
ک	:14	66.350	. 24	.53	313			レ	95	90	ے
6	:16	67.100	_ 74	1.65	310			V	95	90	9
8-1	15:19	68.450	.39	.8>	313			162	94	90	6
	; 2/	69,600	- 27	1.73	3/3			1	94	90	8
	; z3	11.150	. 83	1.83	3/3			~	94	90	8
У	:25	72.200	. )>	1.73	313			✓	94	90	æ
5	, 27	13.600	.773	1.73	313			1	54	911	10
1	: 27	75.000	- 22	1.61	3/3			/	94	90	10
9-1	15:32	76.60	ູ∦>	1, 95	3139			060	54	90	10
٦	:34	18. 100	- 72	1.61	3/3			ı	54	.90	10
3	:36	79.100	٠٦٤	1.61	313		'	~	94	90	71
ሃ	138	81-000	.72	1.61	3/3			V	94	90	11
٤	:40	82.500	<b>.69</b>	1.54	313			~	94	50	10
4	:42	83.700	. 20	1.57	3/3			/	94	50	10
9-1		85.400	. 50	3.0/	312			162	94	90	11
ک	٤٤٦	87.100	. 88	197	312			~	94	90	7/
3	: 48	88,800	. 95	2.13	3/3			v	84	90	11
7	:50	90.400	`>2	1.61	314			V	95	90	12
کہ	<i>(5</i> 2	91.350	7.2	1.61	314			V	55	90	10
ć	: 54	93.000	- 73		کـر ج			62	95	50	10
10-1	13:57	94.450	221.15	1-612.58	3/5			<i>J.</i>	95	90	9
2	:35	95,900	1-06	2.37	<i>کا 3</i>			U	95	90	12
	16:01	98,100	1.12	2.5/	315			\ <u>\</u>	95	90	13
4	: 03	99.800	94	2_/0	314			v ·	95	90	12
ک		101.100	. 98	2./9	3/4			L	95	90	12
6	:47	102.400	- 92	z.06	3/5			V62	95	90	n
	16:05	103.930									
		-3									
											·

Company	6,74	Roman lo	-	Date	
Site	Un.7 1	5mill	STA BLUIS	Run # Page Of	

### LABORATORY ANALYSIS & CHAIN OF CUSTODY

COMPANY/PLAN	T: Lule Fo	ewar - Pla	nt Sm	ill	·		
UNIT #:	_ DATE OF TEST: _	5-7-96 TYP	E OF TEST:	□ M-5	Øm-	17 DOTHE	R
SAMPLE #	RELINQUISHE BY	D RECEIVED	TIME	DATE		REASON	FOR CHANGE
3 F. Hees	11	1/6/	Pm	13-5/		To Lis	
3 Wash		4				No chi	.v.o
UNIT #	Sout Blow	ny	UNIT #				
RUN #	FILTER # 1381	BEAKER # 3	RUN#		FILTE	ER#	BEAKER #
		WASH (ML) 30		<del></del>	'		WASH (ML)
FINAL WEIGHT	146.6	644 81.5	FINAL WE	GHT			
INITIAL WEIGHT	121.2	64478.6	INITIAL WE		_		
DIFFERENCE	25.4	2.9	DIFFEREN	ICE			
CORRECTED TO	AL WEIGHT	28.3	CORRECT	ED TOT	AL W	EIGHT	
RUN # 2	FILTER # 1382		RUN #	_	FILTE	R#	BEAKER # WASH (ML)
FINAL WEIGHT	167.6	63106.6	FINAL WE	GLT.	-	<del></del>	
INITIAL WEIGHT	123.1	68/01.3	INITIAL WE	_			
DIFFERENCE	44.5	4.3	DIFFEREN				
CORRECTED TO		48.8	CORRECT	 ED TOT	L W	FIGHT	
	FILTER # 1383	BEAKER # 36	RUN #		1	R#	
		WASH (ML) <u>40</u>					WASH (ML)
FINAL WEIGHT	155.5	67936.6	FINAL WE	GHT		_	
INITIAL WEIGHT	121.5.	67932.9	INITIAL WE	EIGHT			
DIFFERENCE	34.0	3.7	DIFFEREN	CE	_		
CORRECTED TO	AL WEIGHT	37,7	CORRECT	ED TOT	TAL WE	EIGHT	
RUN #	FILTER #	BEAKER #	WASH SOL	VENT			BEAKER #
		WASH (ML)	BLANK (ML	.)			WASH (ML)
FINAL WEIGHT			FINAL WE	GHT			
INITIAL WEIGHT			INITIAL WEIGHT				
DIFFERENCE		-	DIFFEREN	ICE			
CORRECTED TOT	AL WEIGHT		CORRECTION FACTOR (MG/ML)				

APPENDIX B SAMPLE CALCULATIONS

```
Input and Constants
```

9820 ft f := ----mm btu

pg := 1.2 in. H20

pbar := 30.31 in. Hg.

Δhavg := 0.98 in. H20

y := 1.038

tm := 79.5 °F

o2 := 8.1

co2 := 11.

3

vm := 65.15 ft

vlc := 136. ml

theta := 120 min

nozdia := 0.219 in.

ts := 315.2 °F

2

as := 210.88 ft

mn := 28.3 mg

numberofpoints := 60

0.5

sqrtAp := 0.8114 in. H20

lb in. Hg. 0. 85.49 1 ft 1 (-----)

lb-mole °R in. H2O

cp := 0.84

17.64 °R

k1 := ----in. Hg.

0.000261587 ft

Calculations

Equation 1

30.3982 in. Hg.

Equation 2

30.3821 in. Hg.

Equation 3

67.1794 ft

Equation 4

0.04707 ft vlc vwstd = -----

3

6.40152 ft

Equation 5

bws = ----vmstd + vwstd

0.0869997

Equation 7

29.0327 lb ----lb-mole

Equation 8

54.6096 ft -----sec

Equation 9

3 690964. ft ----min

Equation 10

```
Equation 11

0.0154 gr mn

cs = -----
mg vmstd

0.00648741 gr

3
ft

Equation 12

cs qs 60 min

pmr = -----
7000 gr
hour -----
1b
```

Equation 13

0.0148601 lb

mm btu

Equation 14

106.375 ft

### Equation 15

103.424 %

Equation 16

APPENDIX C QUALITY CONTROL

### INITIAL METER CALIBRATION FORM - DGM

	DATE:	12-10-95	Е	Box No. S	-100	
Ref. DGM Ser. #	1044453	•	Calibrated By	, j	ACK COVING	TON
RUN #		1	2	3	4	. 5
DELTA H (DGM)		0.50	1.00	1.50	2.00	3.00
Y (Ref. DGM)		1.014	1.014	1.014	1.014	1.014
Reference DGM Gas Vol. Initial Gas Vol. Final Meter Box DGM	· ·	10.000 15.800	16.400 21.600	22.000 28.000	28.500 34.000	34.600 40.800
Gas Vol. Initial Gas Vol. Final		90.495 96.195	96.775 101.880	102.265 108.140	108.630 114.015	114.610 120.650
Reference DGM Temp. Deg F Initial		Avg. 68.	Avg. 69	Avg. 68	Avg. 69	<b>Avg.</b> 70
Deg F Final		69	68	69	70	69
Meter Box DGM Temp. Initial In Temp. Initial Out		68 66	72 68	75 69	78 71	79 71
Temp. Final In Temp. Final Out		72 68	75 69	77 70	79 71	80 72
P Bar IN. Hg		30.08	30.08	30.08	30.08	30.08
Time (sec.)		849	549	524	418	390
Meter Calibration Factor (Y)		1.031	1.035	1.040	1.041	1.045
Qm (C.F.M.)		0.418	0.579	0.700	0.803	0.970
Km (Std Pressure)	•	0.759	0.743	0.733	0.727	0.717
DELTA Ha		1.62	1.68	1.72	1.74	1.78
Average Y (Meter Cali Average Km (Standam Average DELTA Ha of	d Pressure)	or			1.038 0.736 1.706	

Y= ≤.03 Max & Min ≤.02 from Avg Final Avg within 5% of Initial Avg ΔHa = Max & Min ≤.2 from Avg

### **POST TEST QUALITY ASSURANCE**

Date:	5/16/96	BOX #:	S-100
		i j	
Ref. Meter:	1044453	Calibrated By:	JACK COVINGTON

10 / Step \$6

#### DRY GAS METER

	Unit	Run 1	Run 2	Run 3
FIELD METER AH	In. H₂O	1.50	1.50	1.50
InItial Gas Volume	Ft.3	56.400	61.700	69.000
Final Gas Volume	Ft.³	61.700	69.000	120.155
<i>Initlal</i> Temp. In	°F	76	76	76
<i>Initial</i> Temp. Out		76	77	78
<i>Final</i> Temp. In		73	73	73
<i>Flnal</i> Temp. Out	°F	72	72	72
REF. METER Y	Dimensionless	1.014	1.014	1.014
Initial Gas Volume	Ft.³	18.540	23.788	31.040
<i>Final</i> Gas Volume	Ft.3	23.788	31.040	81.700
<i>Initiai</i> Temp.	°F	77	85	91
<i>Final</i> Temp.	٩F	73	79	85
Barometric Pressure	In. Hg	30.01	30.01	30.01
Time	sec	465	644	4502
Meter Calibration Factor	Dimensionless	0.999	0.990	0.976
ΔН.	In. H₂O	1.801	1,855	1.898
Average Y	Dimensionless	0.988		
initial Y	Dimensionless	1.038		
Percent Error	%	-4.8	(Allowed 5.0%)	

#### **DIFFERENTIAL PRESSURE GAUGE**

PITTETTIALT TEODOTTE GAOGE							
Ref. Pressure	Magnehelic	Percent Error					
in H₂O	Pressure in H₂O	(+/- 5%)					
0.00	0.00	0					
0.75	0.76	1.333333333					
0.39	0.39	0					

### TEMPERATURE SENSOR

Ref. Temp. (°F)	Thermocouple Temp. (°F)	Percent Error (Allowed 1.5% of Absolute)
280	279	-0.14

#### **ARENOID BAROMETER**

Reference	Test	0.1 Diff.
Barometer	Barometer	Allowed
30.01	30.08	0.07

### **MAGEHELIC CALIBRATION**

BOX	2879	S-100	C-133	C-175	S-102	S-101	S-103
SER. NO.		91126AM	9126A	R90125		R22D	R20208
		91	M91_	MR6			A617
RANGE	0-2	0-2	0-2	0-2	0-5	0-2	0-2
REFERENCE							
READING		FIELD DEV	ICE REA	DING			
0.000		0.00	0.00	0.00	0.00	0.00	0.00
0.050							
0.150							
0.200							
0.250							
0.450							
0.50	0.50	0.51	0.50	0.51	0.51	0.50	0.50
1.00	0.99	1.01	0.98	1.01	1.01	0.98	1.01
1.30							
1.80	1.80	1.82	1.79	1.82	1.81	1.79	1.82
2.50							
4.50							
5.0							
9.0							
13.0							
22.0					_		

SIGNATURE:

Edward of Hours

DATE:

12-5-95

SER. NO.	10720- AB68	R1061- 6AG48					
RANGE		0.050	2.2	2.5	0.10	0.05	
REFERENCE	0-0.25	0-0.50	0-2	0-5	0-10	0-25	
READING			FIELD DI	EVICE RE	ADING		
0.000	0.000	0.000	0.0 <b>0</b> 0	0.000	0.000	0.000	
0.050	0.050						
0.150	0.150	0.140					
0.200	0.190						
0.250		0.250					-
0.450		0.450					
0.50			0.50				
1.00			1.00				
1.30				1.30			
1.80			1.80				
2.50				2.50	2.48		
4.50				4.50			
5.0					5.0	5.0	
9.0					9.02		
13.0				-		13.0	
22.0						22.0	

SIGNATURE:

Edward R. Hans 12/22/95

DATE:

	10819-						
RANGE	:DR2	2AG18	EB93	9TA87	:AM79	:2MC5	
	0-0.25	0-0.50	0-2	0-5	0-10	0-25	
REFERENCE READING			FIELD DE	EVICE RE	ADING		
0.000	0.000	0.000	0.00	0.00	0.0	0.0	
0.050	0.050						
0.150	0.155	0.152					
0.200	0.205						
0.250		0.256					
0.450		0.456					
0.50			0.52				
1.00			1.04				
1.30				1.32			
1.80			1.83				
2.50				2.55	2.49		
4.50				4.50			
5.0					4.9	5.2	
9.0					8.8		
13.0						12.9	
22.0						22.0	

SIGNATURE:

Edward A. Wains 12/22/95

DATE:

45

SER. NO.	R10908AG71 MRR1	R0112642	R10608CF20 CF20	
RANGE	0-0.50	0-2.0	0-10	
REFERENCE READING		FIELD DEVICE		
0.000	0.00		0.0	
0.050				
<b>0</b> .150	0.149			
0.200				
0.250	0.240			275
0.450	0.450			
0.50		0.50	-	
1.00		0.98		
1.50				
1.80		1.78		2000
2.50			2.5	
4.50		44	- <del>-</del>	
5.0		F.	5.0-	
9.0			9.0	
13.0				
22.0				

SIGNATURE:

DATE:

Edward L. Harris 12/22/95

SER. NO.	R22D	R90051 6GT21	R90101 5CD102	
RANGE	0-0.50	0-5	:0-25	
REFERENCE READING	FIEL	_D DEVICE READI	NG	
0.000	0.000	0.00	0.0	
0.050				
0.150	0.151			
0.200				
0.250	0.251		100	
0.450	0.455		1000	
0.50				
1.00				
1.30		1.27	\$200000 900000	
1.80				
2.50		2.52	1	
4.50		4.55	-	
5.0			5.0	
9.0				
13.0			13.0	
22.0			21.6	

SIGNATURE:

Edward L. (Namo 12/22/95

DATE:

#### **TEMPERATURE CALIBRATIONS - DEGREES FAHRENHEIT**

4.5484544444

REFERENCE DEVICE READING*	0 DEG. F	210 DEG.	420 DEG.	630 DEG.	840 DEG.	1050 DEG.	1260 DEG.	1470 DEG.	1680 DEG.	1900 DEG.
2879	0	217	421	630	839	1050	1260	1471	1681	1900
METER BOX #1 C-133 11580	0	212	423	635	842	1053	1264	1475	1679	1910
METER BOX #2 C-175 15962	0	211	423	627	839	1052	1265	1475	1687	1903
METER BOX #5 S-100 15751	2	211	417	628	844	1062	1279	1491	1698	1907
METER BOX #6 S-101 15751	0	210	419	628	839	1058	1255	1473	1691	1900
PORTABLE THERMOCOUPLE #2 (Blue)	2	209	415	628	837	1053	1260	1468	1679	1908
PORTABLE THERMOCOUPLE #2 (Green)	2	211	417	627	842	1058	1273	1484	1688	1896
PINK T140293	-1	208	415	624	840	1056	1272	1482	1687	1894
PORTABLE THERMOCOUPLE (Yellow)	0	210	419	632	840	1050	1259	1470	1680	1901
PORTABLE THERMOCOUPLE T-105998 (Black)	1	209	416	625	839	1055	1270	1481	1684	1891
METER BOX S-102	-2	209	41.7	625	837	1049	1259	1462	1658	1890
METER BOX S-103	4	215	423	632	844	1057	1266	1471	1667	1895

DATE:

360 M 40 3.860

12-05-95

SIGNATURE:

TE: Edward L. Harris

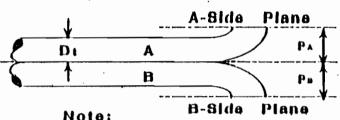
<sup>\*</sup> Reference Device is an Omega Engineering CL505-A calibrated reference thermocouple-potentiometer system.



### SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

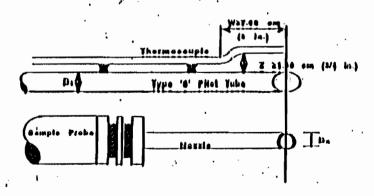
1588 Leroy Slevens Ad. Mobile, AL 86605

Olloo: (206) 833-4120 FAX4: (206) 633-2206

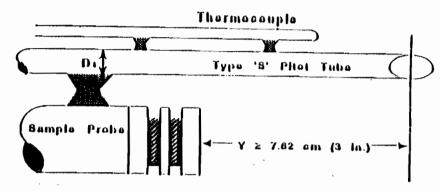


Nota:

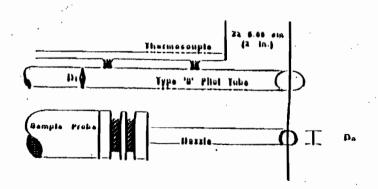
1.05 Di 4 1.50 Di



The Pitot used was willin the following geometric specifications: Dt between 0.48 and 0.06 cm (3/16 and 3/8 in.) . C. = 0.84



Minimum pitot-sample probe caparation needed to prevent Interference



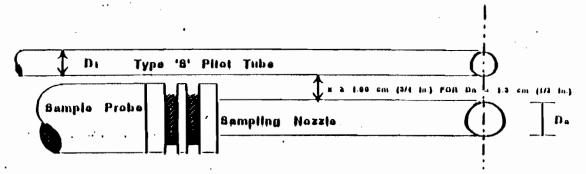
Proper thermocouple, placement to prevent interference.

OR

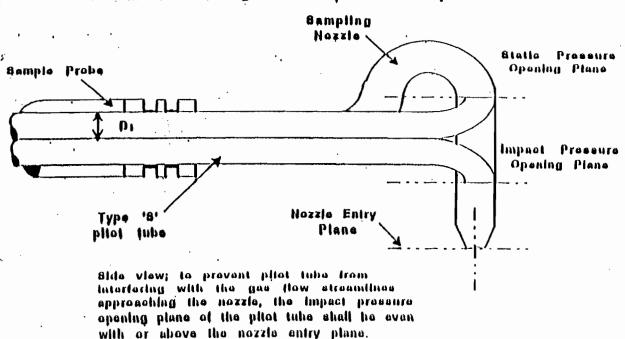


# SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

1588 J. eroy Blevens Rd. Ollice; (205) 633-4120 Mobile, Al. 38896 FAX4; (205) 633-2286 Proper pitot tube-sampling norrel configuration to prevent aero-dynamic intuiterence; bottonhook type norrie; centers of norrie and pitot opening aligned; Ot between 0.48 and 0.85 cm (3/16 and 3/8 in.)



Bottom view showing minimum pitot/nozzie separation

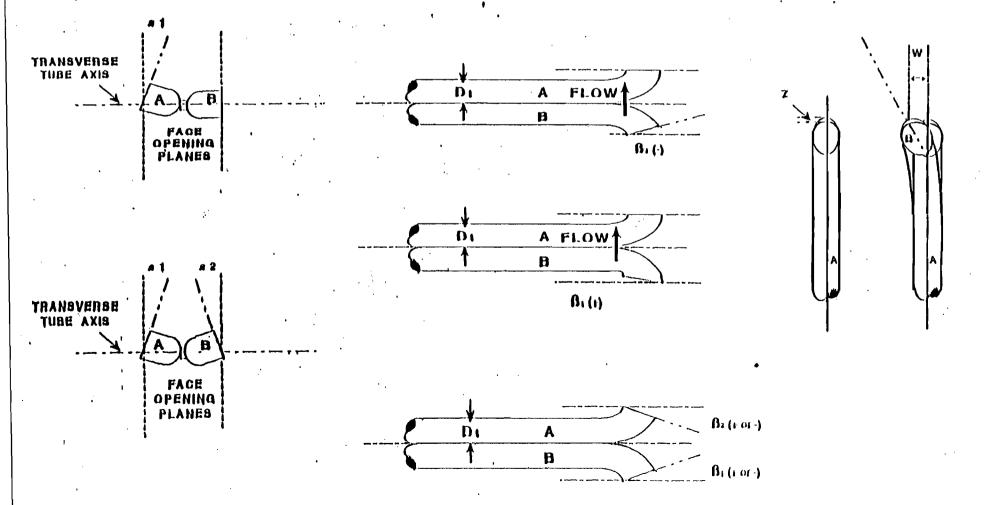




## ANALYTICAL SERVICES, Inc.

1668 Leroy Stevens Fd. Office: (205) 633-4120 Mobile, AL 36696 FAXI; (205) 633-2285

Types of Inco-opening misalignment that can result from field use or improper construction of type 'S' pitot tubes. These will not affect the baseline value of Gp(s) so long as al and a2 10°, at and a2 5°, # 0.32 om (1/8 ln.)



APPENDIX D OPERATIONAL DATA

# SMITH ELECTRIC GENERATING PLANT PARTICULATE COMPLIANCE TEST CHRONOLOGY UNIT # 1 SOOTBLOWING CONDITIONS May 7, 1996

RUN # 1	START STOP	7:12 a.m. 9:34 a.m.	No problems noted at beginning of run.  No problems noted at end of run.
RUN # 2	START	10:38 a.m.	No problems noted at beginning of run.
	STOP	12:47 a.m.	No problems noted at end of run.
RUN # 3	START	2:02 p.m.	No problems noted at beginning of run.
	STOP	4:09 p.m.	No problems noted at end of run.

### SMITH ELECTRIC GENERATING PLANT PARTICULATE COMPLIANCE TEST SIX - MINUTE OPACITY AVERAGES UNIT # 1 SOOT BLOWING CONDITIONS

May 7, 1996

TIME OF 6 MIN. AVERAGE	OPACITY (%)
(RUN # 1)	(RUN # 1)
7:12 - 7:18	3.6
7:19 - 7:24	3.4
7:25 - 7:30	2.8
7:31 - 7:36	10.5
7:37 - 7:42	2.9
7:43 - 7:48	3.5
7:49 - 7:54	3.1
7:55 - 8:00	2.9
8:01 - 8:06	6.2
8:07 - 8:12	6.2
8:13 - 8:18	5.9
8:19 - 8:24	6.1
8:25 - 8:30	5.7
8:31 - 8:36	5.8
8:37 - 8:42	6.6
8:43 - 8:48	5.5
8:49 - 8:54	5.7
8:55 - 9:00	5.4
9:01 - 9:06	3.2
9:07 - 9:12	2.5
9:13 - 9:18	2.9
9:19 - 9:24	2.7
9:25 - 9:30	2.6
9:31 - 9:34	3.2
9:31 - 9:34	3.2

### SMITH ELECTRIC GENERATING PLANT PARTICULATE COMPLIANCE TEST SIX - MINUTE OPACITY AVERAGES UNIT # 1 SOOT BLOWING CONDITIONS

May 7, 1996

(RUN # 2)	(RUN # 2)
10:38 - 10:42	3.4
10:43 - 10:48	3.7
10:49 - 10:54	3.7
10:55 - 11:00	3.6
11:01 - 11:06	3.8
11:07 - 11:12	3.3
11:13 - 11:18	3.9
11:19 - 11:24	3.6
11:25 - 11:30	3.7
11:31 - 11:36	3.7
11:37 - 11:42	3.2
11:43 - 11:48	3.6
11:49 - 11:54	3.4
11:55 - 12:00	3.6
12:01 - 12:06	3.9
12:07 - 12:12	3.2
12:13 - 12:18	3.7
12:19 - 12:24	3.9
12:25 - 12:30	3.6
12:31 - 12:36	4.0
12:37 - 12:42	3.6
12:43 - 12:47	4.0

### SMITH ELECTRIC GENERATING PLANT PARTICULATE COMPLIANCE TEST SIX - MINUTE OPACITY AVERAGES UNIT # 1 SOOT BLOWING CONDITIONS

May 7, 1996

(RUN # 3)	(RUN # 3)
2:02 - 2:06	4.4
2:07 - 2:12	4.0
2:13 - 2:18	4.0
2:19 - 2:24	4.2
2:25 - 2:30	3.8
2:31 - 2:36	4.5
2:37 - 2:42	3.7
2:43 - 2:48	4.4
2:49 - 2:54	4.0
2:55 - 3:00	3.8
3:01 - 3:06	4.3
3:07 - 3:12	4.0
3:13 - 3:18	4.3
3:19 - 3:24	3.8
3:25 - 3:30	3.9
3:31 - 3:36	4.2
3:37 - 3:42	3.7
3:43 - 3:48	4.1
3:49 - 3:54	4.1
3:55 - 4:00	3.7
4:01 - 4:06	4.4
4:07 - 4:09	3.5

### **BEST AVAILABLE COPY**

GULF POWER COMPANY
PARTICULATE COMPLIANCE TEST
PLANT LANSING Smith
UNIT #
CONDITION: (circle one)
Sootblowing Steadystate
RUN NUMBER:
Date: 5 - 7 - 96

**OPERATIONAL DATA FORM** 

0834

		MAIN STEAM				PULVERIZER MILLS COAL FLOW											
RUN #	ттме	PLOW	MEGAWATT	BOILER AIR		(1000 LBS/HR.)			$e^{2R\zeta T}$	407 PERCENT 02			LD, FAN AMPS				
		INDICATOR	LOAD	FLOW	SUA	B	<u>_</u>	9		A	В	EMS	ОРАСПУ	1	2	3	4
1 8	782	1.2016/pM	17300W	90,000	3 <i>800</i> 0	35000	3720	39an		7.93	2.13	~	3.14	182	177		
200	0734	1.25 ppH	173	90,00	36,100	34,000	29000	(10,000		2.91	2.09		3.20	183	180		
		7.		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,							_						

START	END
COMMENTS: 05 997/70	A 998074
B) 965262	D 764 2
0/168501	6 1.1832
D) 21393/	0.2147

		EMP (F)		PULVERIZER MILLS TEMPERATURES							
1	2	3	4	1 2 3 4							
311	339			145	150	146	150				
						<u> </u>					

PCT ATTACHMENT

**OPERATIONAL DATA FORM** 

RUN #	ТІМЕ	MAIN STEAM FLOW	MEGAWATT	BOILER AIR	PULVERIZER MILLS COAL FLOW (1000 LBS/HR.)			EAST	St PERCENT 02		PERCENT	LD, FAN AMPS					
		INDICATOR	LOAD	FLOW						A	В	EMS	ОРАСПУ	1 <i>A</i>	Œ	3	4
2	1038	1.23 PP. 4	173	89000	<i>3899</i> 0	34000	37,0W	41,000		NA	2.21		4.90	183	181		
	1247							,									

	START	END
COMMENTS:	11) 998151	D 999331
	A) 966171	e) 967259
	()119383	c) 170440
	P): 214296	1) 216054

1	GAS TI	EMP (F)		PULVERIZER MILLS									
	AIR PR	EHEATERS	1		TEMPERATURES								
1	2	3	4	1	2	3	4	5					
312	342			142	151	151	147						

PCT ATTACHMENT

### **Best Available Copy**

GULF POWER C	COMPANY	
PARTICULATE (		
PLANT LANSI	ng Smitt	6
UNIT#/_	<del></del>	
CONDITION: (ci	rcle one)	
	Sootblowing	Steadystate
RUN NUMBER:	_3	
Date: _ 5 · 7 - 9	76	

OPERATIONAL DATA FORM

RUN #	тіме	MAIN STEAM FLOW	MEGAWATT	BOILER AIR	PULVERIZER MILLS COAL FLOW (1000 LBS/HR.)			PERCEN	T 02	PERCENT	LD. FAN AMPS						
		INDICATOR	LOAD	<b>FLOW</b>	A	B	C	D		٨	В	EMS	OPACITY	<i>A</i> 1	<i>P</i> ) 2	3	4
3	1402	1.2m1(	173	90,000 PP1+	3,80w	3400	3600	39000		258	<del>2</del> 51		4.0	182	183		
END	1609													,			
				_		-			_								

	START		
COMMENTS	A) 99980/	000636	
	B) 967690	938457	
	C) 170860	171605	
	D) 212-514	017331	

GAS TEMP (F)			PULVERIZER MILLS					
AIR PREHEATERS			TEMPERATURES					
A	B	3	4	/A 1	B	3	0	5
310	348			145	151	150	148	

PCT ATTACHMENT

# GULF POWER COMPANY PARTICULATE COMPLIANCE TEST

PLANT Smith

UNIT # \_\_\_\_\_\_

CONDITION: (circle one)

Sootblowing Steadystate

RUN NUMBER: \_\_\_\_ONE START

Date: 5-7-96

#### PRECIPITATOR READINGS

PRECIPITATOR	PRIMARYIP	PRIMARY	SECONDARY	SECONDARY
CABINET	AMPS	VOLTS	AMPS IS	VOLTS VS
LOCATION				
OUTLET PRECIP	28	13	180	33.8
INLET PRECIP	/o S	425	790	40.4
CAB A	32	254	390	44.2
β	18	249	40	41.4
C	72	339	390	47.6
۵	97	2 <i>88</i>	200	40.4
E	141	265	1020	41.7
F	78	263	820	42.0
6	118	281	910	22.2
Н	1,14	288	1000	29,4
, 5	102	267	1000	25.0
K	109	303	1050	31.0
L	0	58	0	17,2
m	69.	234	780 .	266
g =11				
				:

### **GULF POWER COMPANY** PARTICULATE COMPLIANCE TEST

PLANT Smith

UNIT# 1 ONC

CONDITION: (circle one)

Sootblowing Steadystate

RUN NUMBER: #1 END

Date: 5-7-96

### PRECIPITATOR READINGS

PRECIPITATOR	PRIMARY	PRIMARY	SECONDARY	SECONDARY	
CABINET AMPS		VOLTS	AMPS	VOLTS	
LOCATION					
OUTHET PRECIP	28	15	190	34.5	
inher Precip	109	432	820	40,7	
CAB A	47	261	350	46.4	
$\beta$	6	265	150	41.0	
<	7 <i>5</i>	326	630	47.0	
D	68 A	401	1130	45.4	
0 <i>E</i>	134	<i>₹58</i>	1060	41.4	
F	79	263	850	40.4	
6	/o5	283	990	21.9	
Н	.//2	265	960	28.8	
, <i>T</i>	106	276	960	25.4	
T	///	301	930	30.1	
L	0 -	58	0	17.2	
M	69	225	880	42.3	
ş. ·	-	·			
	•				
·				:	

**GULF POWER COMPANY** PARTICULATE COMPLIANCE TEST

PLANT Smith

UNIT # DNE

CONDITION: (circle one)

Sootblowing Steadystate RUN NUMBER: # 2 START

Date: <u>5-7-96</u>

### PRECIPITATOR READINGS

PRECIPITATOR CABINET	PRIMARY AMPS	PRIMARY VOLTS	SECONDARY AMPS	SECONDARY VOLTS
LOCATION				
outhet	27	15	180	34.5
inher	108	427	820	40.7
A	55	274	160	43.2
B	21	290	120	43.9
C	68	290	780	46.1
۵	609	387	510	42.6
Ē	136	254	110	43.6
F	72	279	770	42.3
6	118	279	980	21.9
)-	107	280	190	29.4
, J	105	276	968	25.4
T	118	310	920	31.6
L	0	58	0	17.2
M	68	243	600	₹6.6
£0				
_				
				:

# **GULF POWER COMPANY** PARTICULATE COMPLIANCE TEST

PLANT Smith

UNIT # ONE

CONDITION: (circle one)

Sootblowing Steadystate RUN NUMBER: Two \$\frac{1}{2}\int\_{NO}\text{\$\frac{1}\{\frac{1}\{\frac{1}\{\frac{1}\{\frac{1}\{\frac{1}\{\frac{1}\{\frac{1}\{\frac{1}\{\frac{1}\{\frac{1}\{\frac

Date: 5-7-96

#### PRECIPITATOR READINGS

PRECIPITATOR  CABINET	PRIMARY AMPS	PRIMARY VOLTS	SECONDARY AMPS	SECONDARY VOLTS
LOCATION	• •			
OUTLET	27	15	190	34.5
INLET	108	429	820	41.0.
Α	34	258	500	47 - 3
B	26	280	150	43.2
(	93	333	880	50.5
۵	44	279	540	47.0
E	133	271	1100	41.4
F	83	272	850	41.7
6	105	274	920	22.3
Н	.101	281	1030	27.6
, J	103	274	950	25,0
H	112	317	950	30.4
L	0	58	0	17.2
m	61	234	770	26.6
4	:			
-		-		
				:

# **GULF POWER COMPANY** PARTICULATE COMPLIANCE TEST

PLANT Smith

UNIT # ONC

CONDITION: (circle one)

Steadystate

Sootblowing START

Date: 5-7-96

## PRECIPITATOR READINGS

PRECIPITATOR  CABINET	PRIMARY AMPS	PRIMARY VOLTS	SECONDARY AMPS	SECONDARY VOLTS
LOCATION				
ONLET	27	15	180	34.5
INLET	108	429	820	41.0
A	45	281	400	46.7
В	28	281	210	42.0
$\subset$	104	323	960	51.7
Ø	8	301	950	47.0
É	139	૨65	1060	41.7
F	74	252	720	42.0
6	122	281	880	21.6
Н	105	267	960	28.5
, 5	103	265	1000	25.7
t	98	300	820	31.6
人	0	58	0	17.2
m	28	238	780	32.6
#73.4m				
			-	:

GULF POWER COMPANY
PARTICULATE COMPLIANCE TEST

PLANT 5minh
UNIT # 1

CONDITION: (circle one)

Sootblowing Steadystate

RUN NUMBER: # 3 FND

Date: 5-7-96

## PRECIPITATOR READINGS

PRECIPITATOR	PRIMARY	PRIMARY	SECONDARY	SECONDARY
CABINET	AMPS	VOLTS	AMPS	SECONDARY VOLTS
1	AMPS	VOLIS	Yikit 2	VOLIS
LOCATION	2.0	_	1 .00	74
outhe1	28	15	180	34.5
INhel	109	429	820	41-0
A	42	225	150	41.4
ß	32	270	160	42.6
C	80	335	220	50.5
D	36	317	780	47.6
D E	134	263	1000	42.0
F	83	283	750.	41.7
6	118	274	960	20.7
Н	104	276	880	27.9
, 5	101	265	920	25.7
r	104	301	930	31.0
7	0	58	0	17.2
h	58	236	790	80.0
(Signer or				
	:			
	-			:



## TABLE OF CONTENTS

INTRODUCTION	1
SUMMARY AND DISCUSSION OF RESULTS	2
PROCESS DESCRIPTION	4
Source Air Flow	5
Operation During Testing	6
SAMPLE POINT LOCATION	7
PARTICULATE SAMPLING PROCEDURE (EPA Method 17)	8
Particulate Sample Recovery	9
Particulate Analytical Procedures	10
APPENDIX A EQUATIONS AND FIELD DATA SHEETS	11
APPENDIX B SAMPLE CALCULATIONS	12
APPENDIX C QUALITY CONTROL	13
APPENDIX D OPERATIONAL DATA	14

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## **ILLUSTRATIONS**

FIGURE 1.	AIR FLOW SCHEMATIC	5
	CANABLE BOINT LOCATIONS	_
FIGURE 2.	SAMPLE POINT LOCATIONS	1
FIGURE 3.	PARTICULATE SAMPLING TRAIN	8

#### 1. INTRODUCTION

Sanders Engineering & Analytical Services, Inc. (SEAS), performed particulate emissions testing at Gulf Power Company, Plant Smith, Unit 2, located in Panama City, Florida. The test was conducted on May 10, 1996, during steady state operations. The testing was performed in accordance with the applicable U.S. EPA procedures specified at 40 CFR, Part 60, Appendix A, Methods 1, 2, 3, 4, and 17.

The purpose of the test was to demonstrate compliance with the rules and regulations of the Florida Department of Environmental Protection, and to meet certain requirements contained in the permit to operate issued by the Florida Department of Environmental Protection.

The test was conducted by Mr. Jack Covington, Mr. Dean Holmes, Mr. John Holcombe, and Mr. John Wilson of Sanders Engineering & Analytical Services, Inc., and was coordinated with Mr. John McPherson of Gulf Power Company. The Florida Department of Environmental Protection was notified so that a representative could be present to observe the testing.

The test was conducted in accordance with the rules and regulations of the Florida Department of Environmental Protection. Further discussion of the test methods are included later in the report.

#### 2. SUMMARY AND DISCUSSION OF RESULTS

The results of the particulate emissions testing for the steady state runs, along with the results of the computations, are summarized in Table I. The equations used in the calculation of the results, along with the completed field data sheets, are presented in Appendix A. The sample calculations of the first run are presented in Appendix B. The quality control checks of the equipment used in the sampling program are included in Appendix C.

There were no problems encountered during the performance of the test. The bottom port of each duct was not sampled due to ash build-up in the duct. One of the other ports was alternately sampled twice on each run to compensate for the port not sampled. At the completion of each run, the filter and probe were removed to a relatively clean, draft-free area for clean-up.

The results of the testing indicate the particulate emission rate during steady state for Plant Smith, Unit 2, is 0.028 LBS/MMBTU. The applicable Florida Department of Environmental Protection rules and regulations require an emission rate of no greater than 0.10 LBS/MMBTU. The results of the testing indicate that the unit is in compliance with the particulate emission condition of the permit to operate issued by the Florida Department of Environmental Protection.

# TABLE I. PARTICULATE EMISSIONS TEST RESULTS GULF POWER COMPANY PLANT SMITH, UNIT 2, STEADY STATE 5/10/96

Title of Run		RUN 1	RUN 2	RUN 3
Sampling Time -Start	Military	0749	1031	1314
Sampling Time -Stop	Military	1010	1240	1522
F Factor	SDCF/MMBTU	9820	9820	9820
Plant Load	Megawatts	200.0	200.0	200.0
Static Pressure	In. H2O	2.25	2.25	2.25
Barometric Pressure	In. Hg	30.22	30.22	30.22
Average dH	In. H20	0.96	1.34	1.52
Meter correction		1.038	1.038	1.038
Avg. Meter Temp.	Deg. F	80.3	86.1	87.9
% O2	%	7.7	7.6	7.9
%CO2	%	12.0	12.0	12.0
Volume Metered	ACF	63.670	74.660	78.275
Volume Water	Mi	126.0	147.0	131.0
Sampling Time	Minutes	120	120	120
Nozzle Diameter	Inches	0.219	0.234	0.243
Avg. Stack Temp.	Deg. F	344.8	346.2	346.5
Area of Stack	Sq. Feet	253.3400	253.3400	253.3400
Wt. of Part.	Mg.	69.9	48.7	61.5
Number of Points		60	60	60
Avg. Sqrt dP	In. H20	0.8117	0.8298	0.8301

#### **RESULTS OF COMPUTATIONS**

		<u>RUN 1</u>	RUN 2	<u>RUN 3</u>	<u>Average</u>
Volume of Gas Sampled	SDCF	65.355	75.898	79.345	
H2O vapor in Gas Stream	PERCENT	8.3	8.4	7.2	8.0
Avg. Stack Gas Velocity	FT/SEC	55.5	56.8	56.7	56.3
Volumetric Flow Rate	SDCFM .	515,376	526,267	531,517	524,386
Volumetric Flow Rate	ACF/M	843,755	863,380	861,598	856,244
Particulate Conc.	Grs/SDCF	0.016	0.010	0.012	0.013
Particulate Conc.	Grs/ACF	0.010	0.006	0.007	0.008
Particulate Mass Rate	Lb/Hr	72.8	44.6	54.4	57.2
Particulate Mass Rate	Lb/MMBtu	0.037	0.022	0.027	0.028
Heat Input	MMBTU/Hr	1988.80	2046.21	2020.01	2018.34
Percent of Isokinetic	%	102.4	102.0	97.9	
O. # D		2		DI 0	-:AL 11-:A 0

#### 3. PROCESS DESCRIPTION

The process consists of a steam electric generating unit firing bituminous coal for the production of electric energy. The coal is received by either rail, truck, or barge, and loaded directly onto the conveyor feeding the plant, or onto the stockpile and later loaded onto the conveyor belt transporting the coal to the plant. The coal from the conveyor is loaded into bunkers capable of holding between 24 to 36 hours supply of coal. The coal is then fed to pulverizing mills before being fired in the unit through the burners. Upon combustion of the coal in the fire box, approximately 20 percent of the ash falls to the bottom of the boiler and is removed by the ash removal system. The remaining 80 percent exits with the flue gases through the heat exchange and economizer sections of the furnace, and is collected by electrostatic precipitators.

## 3.1. Source Air Flow

The air flow schematic which depicts the passage of the flue gases exhausted from Plant Smith, Unit 2, is presented in Figure 1.

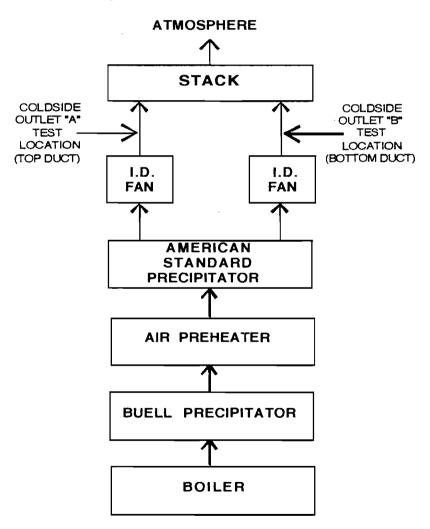


Figure 1. Air Flow Schematic

## 3.2. Operation During Testing

The approximate heat input average during steady state operation, as based on F-factor calculations, is 2018.34 million BTU per hour, resulting in the production of approximately 200 megawatts of electricity. Precipitator data supplied by Gulf Power personnel is given in Appendix D.

#### 4. SAMPLE POINT LOCATION

The sample point locations and outlet duct schematic are presented in Figure 2. Method 1 was used for determination of the number and location of sampling points. The minimum number of points (25) required for rectangular stacks was met by sampling a total of 60 points.

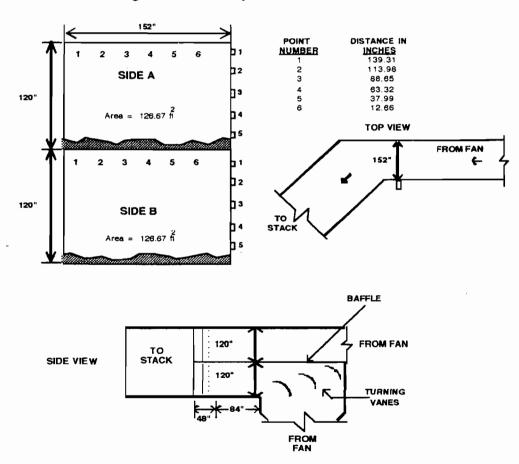


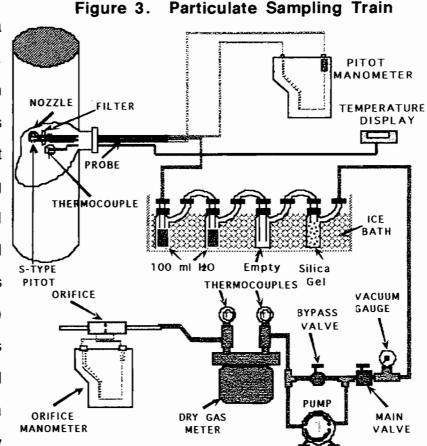
Figure 2. Sample Point Locations

## 5. PARTICULATE SAMPLING PROCEDURE (EPA Method 17)

The sampling procedure utilized is that specified in 40 <u>CFR</u>, Part 60, Appendix A, Method 17. A brief description of this procedure is as follows:

The first impingers were partially filled with 100 milliliters of deionized water.

The next impinger was left empty to act as a moisture trap. Preweighed 6 to 16 mesh indication silica gel was added to the last impinger. The sampling equipment manufactured by Lear Siegler (Model 100) Sanders or Engineering (Model 200) assembled was as shown in the attached drawing. The system was leak checked by plugging the inlet to the



nozzle and pulling a 15 inch mercury vacuum. A leakage rate not in excess of 0.02 cubic feet per minute was considered acceptable.

The inside dimensions of the stack liner were measured and recorded. The required number of sampling points were marked on the probe for easy visibility. The range of velocity pressure, the percent moisture, and the temperature of the effluent

gases were determined. From this data, the correct nozzle size and the nomograph multiplication factor were determined.

Crushed ice was placed around the impingers. The nozzle was placed on the first traverse point with the tip pointing directly into the gas stream. The pump was started immediately and the flow was adjusted to isokinetic sampling conditions. After the required time interval had elapsed, the probe was repositioned to the next traverse point and isokinetic sampling was re-established. This was performed for each point until the run was completed. Readings were taken at each point and recorded on the field data sheet. At the conclusion of each run, the pump was turned off and the final readings were recorded.

#### 5.1. Particulate Sample Recovery

Care was exercised in moving the collection train to the sample recovery area to minimize the loss of collected sample, or the gain of extraneous particulate matter. The volume of water in the impingers was measured, the silica gel impinger was weighed and recorded on the field data sheet. The nozzle, and all sample-exposed surfaces were washed with reagent grade acetone into a clean sample container. A brush was used to loosen any adhering particulate matter and subsequent washings were placed into the container. The filter was carefully removed from the fritted support and placed in a clean separate sample container. A sample of the acetone used in the washing was saved for a blank laboratory analysis.

#### 5.2. Particulate Analytical Procedures

The filter and any loose particulate matter were transferred from the sample container to a clean, tared weighing dish. The filter was placed in a desiccator for at least 24 hours and then weighed to the nearest 0.1 milligram until a constant weight was obtained. The original weight of the filter was deducted, and the weight gain was recorded to the nearest 0.1 milligram.

The wash solution was transferred to a clean, tared beaker. The solution was evaporated to dryness, desiccated to a constant weight, and the weight gain was recorded to the nearest 0.1 milligram.

APPENDIX A EQUATIONS AND FIELD DATA SHEETS

# **EQUATIONS**

1. 
$$P_s = P_{bar}^+ \frac{P_g}{13.6}$$

2. 
$$P_{m} = P_{bar} + \frac{\overline{\Delta H}}{13.6}$$

3. 
$$V_s = K_p C_p \sqrt{\overline{\Delta P}} \sqrt{\frac{\overline{T_s}}{M_s P_s}}$$

4. 
$$V_{m(Std)} = K_1 V_m Y$$
 
$$\begin{bmatrix} \frac{p_{bar} + \frac{\overline{\Delta H}}{13.6}}{\overline{T}_m} \end{bmatrix}$$

5. 
$$V_{w(Std)} = 0.04707 V_{lc}$$

6. 
$$B_{ws} = \frac{V_{w (Std)}}{V_{m (Std)} + V_{w (Std)}}$$

7. 
$$M_d = 0.44 (\%CO_2) + 0.32 (\%O_2) + 0.28 (\%N_2 + \%CO)$$

8. 
$$M_s = M_d(1 - B_{ws}) + 18 (B_{ws})$$

9. EA = 
$$\left[\frac{(\%O_2 - 0.5 (\%CO))}{0.264 (\%N_2) - ((\%O_2) - 0.5 (\%CO))}\right] 100$$

10. 
$$Q_a = (V_s) (A_s) (60)$$

11. 
$$Q_s = Q_a (1-B_{ws}) \frac{(528)}{\overline{T_s}} \frac{(P_s)}{29.92}$$

12. 
$$E_H = \left(\frac{PMR}{H_1}\right)$$

13. 
$$E = C_d F_{O_2} \left( \frac{20.9}{20.9 - \%O_2} \right)$$

14. 
$$C_s = 0.0154 \frac{M_n}{V_{m(Std)}}$$

15. 
$$C_{50} = \frac{21 C_s}{21 - [(1.5) (\%O_2) - 0.133 (N_2) - 0.75 (\%CO)]}$$

16. 
$$C_{12} = \frac{C_s (12)}{\% CO_2}$$

17. PMR = 
$$(C_s)(Q_s)\frac{(60)}{7000}$$

18. 
$$V_n = \left[ (0.002669) (V_{1c}) + \frac{V_m Y}{\overline{T}_m} (p_{bar} + \frac{\overline{\Delta H}}{13.6}) \right] \frac{\overline{T}_s}{p_s}$$

19. 
$$I = \frac{100 \text{ V}_n}{(60) \text{ Ø V}_s \text{ A}_n}$$

## **NOMENCLATURE**

 $A_n$  = Cross-sectional area of nozzel, ft <sup>2</sup>

 $A_s$  = Cross sectional area of stack, ft <sup>2</sup>

B<sub>ws</sub> = Wator vapor in the gas stream, proportion by volume (dimensionless)

 $C_{p}$  = Pitot tube coefficient (dimensionless) (0.84)

C<sub>s</sub> = Particulate concentration, grains/SDCF

C<sub>d</sub> = Particulate concentration, lbs/SDCF

C<sub>12</sub> = Particulate concentration (C<sub>s</sub>adjusted to 12% CO) grains/SDCF

C<sub>50</sub> = Particulate concentration (C <sub>s</sub> adjusted to 50% excess air) grains/SDCF

EA = Excess air, %

E = Emission in lb/mmBTU

E<sub>H</sub> = Emission in Ib/mmBTU, based on heat input

H<sub>1</sub> = Total Heat Input, Million BTU per Hour (MMBTU/hr)

I = Percent of isokinetic sampling

 $K_1 = 17.64 \, ^{\circ}\text{R/ inches Hg}$ 

 $K_p$  = Pitot tube constant, 85.49 ft/sec  $\left[\frac{\text{(lb/lb-mole) (in. Hg)}}{\text{(°R) (inc. H<sub>2</sub>O)}}\right]^{\frac{1}{2}}$ 

 $M_n$  = Total amount of particulate collected, mg

M<sub>d</sub> = Molecular weight of stack gas; dry basis, lb/lb mole

M<sub>e</sub> = Molecular weight of stack gas; wet basis, lb/lb mole

P<sub>bar</sub> = Barometric pressure at the sampling site, in. Hg

# NOMENCLATURE (continued)

 $P_m$  = Meter pressure, in. Hg

P<sub>s</sub> = Absolute stack pressure, in. Hg

P<sub>g</sub> = Stack static pressure, in. H<sub>2</sub>O

PMR = Particulate mass rate, lb/Hr

Q<sub>a</sub> = Volumetric flow rate ACFM

Q<sub>s</sub> = Volumetric flow rate SDCFM

 $V_s$  = Average stack gas velocity, ft/sec

 $V_{lc}$  = Total volume of liquid collected in impingers & silica gel, ml

 $V_m$  = Volume of gas sample as measured by dry gas meter, ACF

 $V_{m(std)}$  = Volume of gas sample measured by dry gas meter,

corrected to standard conditions, SDCF

V<sub>w(std)</sub> = Volume of water vapor in gas sample, corrected to standard conditions, SCF

V<sub>n</sub> = Volume collected at stack conditions through nozzle, ACF

Y = Dry gas meter calibration factor (dimensionless)

 $\Delta H$  = Average pressure difference of orifice, in.  $H_2O$ 

 $\Delta P$  = Velocity head of stack gas, in. H<sub>2</sub>O

 $\sqrt{\Delta P}$  = Average of square roots of the velocity pressure, in. H<sub>2</sub>O

Ø = Total sampling time, minutes

 $\% CO_2$ ,  $\%O_2$ ,  $N_2$ , %CO - Number % by volume, dry basis, from gas analysis

 $F_{O_2}$  = Oxygen based F factor (9820 SDCF/mmBTU for bituminous coal)

 $T_s$  = Temperature of the stack, °R (° F + 460)



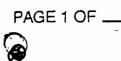
## SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

 1568 Leroy Stevens Rd.
 Office: (205) 633-4120

 Mobile, AL 36695
 FAX#: (205) 633-2285

## FIELD DATA SHEET

	DATE 5-10-96	METER BOX S-100
PLANT/(UNIT)	OPERATOR	Δ <i>Ha</i> 2 <i>S</i>
LOCATION Un. + 2 Stee	ad State METHOD	PROBE /L
RUN / 5.5.	RUN 2 ST	RUN 3 r.s.
NOZZLE NOMOGRAPH	NOZZLE	NOZZLE
PRE POST Noz	CALIBRATION PRE , POST	CALIBRATION PRE , POST
. 2/9 .2/9 HaD PSPM	.234 -234	243 1.243
. 2/9 . 2/9 FILTER	234 . 234 FILTER	243 243 FILTER
.219 -219 1394	1234 134 1395	244 1243 1396
AVERAGE AVERAGE	AVERAGE AVERAGE	AVERAGE AVERAGE
METER READING	METER READING	METER READING
126,070	101, 360	80,625
62.400	26,700	FINAL FINAL  2 400 INITIAL INITIAL
(c) (c) NET	NET NET	TNITIAL INITIAL NET
LEAK CHECK	LEAK CHECK	LEAK CHECK
SYSTEM PITOT Pre Post Pre Post	SYSTEM PITOT Pre Post Pre Post	SYSTEM PITOT Pre Post Pre Post
U 22 impact impact	18 impact impact	✓ 22 impact impact
in. Hg in. Hg static static	in, Hg in, Hg static static	in. Hg in. Hg  / 1006 static static
cim clm	cim cim	ctm ctm
VOLUME OF	VOLUME OF	VOLUME OF
IMP. 1 IMP. 2 IMP. 3 IMP. 4	LIQUID WATER COLLECTED IMP.1 IMP.2 IMP.3 IMP.4	LIQUID WATER COLLECTED IMP. 1 , IMP. 2 , IMP. 3 , IMP. 4
215 100 0 1555.5	224 100 0 1626.0	120 100 0 1600.0
FINAL FINAL FINAL	FINAL FINAL FINAL FINAL	FINAL FINAL FINAL FINAL /UD /UD /UD /UD /S89.49
INITIAL INITIAL INITIAL	INITIAL INITIAL INITIAL	INITIAL INITIAL INITIAL
NET NET NET NET	NET NET NET NET	NET NET NET NET
TOTAL 126.8	TOTAL 147.6	TOTAL
GAS ANALYSIS STATIC	GAS ANALYSIS STATIC	GAS ANALYSIS STATIC
0 7.7 2.65	Q - 2.6 Z 2.5 in. H <sub>2</sub> 0	Q - 2.25 In. H <sub>2</sub> 0
CO <sub>2</sub> BAROMETRIC	CO2 /2.0 BAROMETRIC	CO BAROMETRIC
CO <u> </u>	ح ۲، ۵ CO	CO
in, Hg	in. Hg	



:59 67.500 1,03 6 1.43 336 .74 66 77 f. or 68.735 .53 33>

Vel.

Head

 $\Delta P$ 

in. H<sub>2</sub>O

.47

. 48

. 67

, 52

. 93

Orifice

Head

 $\Delta H$ 

in. H<sub>2</sub>O

.64

کے

.91

1, 25

1.29

Temperature (F)

Stack

335

336

336

336

Probe

Hot

Вох

Imp.

67

 $\nu$ 

Gas

Meter

Vd.

(cu. ft.)

62.450

64.300

65.200

66.250

63.700

Port #

Point #

2-1

2

3

4

ک

Time

7:49

:51

:53

: 55

ری:

Coc/ 1/11 £.55-23

۲	104	69.750	. 66	.9/	33)		\ \	7)	74	3
3	:06	70.900	. 68	. 94	33 >		_	<i>))</i>	74	3
4	:08	71.600	. 72	.99	338		/	) 5	74	3
2	: 10	72,952	. 7 2	· <b>9</b> 9	332		~	FO	74	3
4	: /2	73600	. 62	.86	334		V	80	>4	7
- /	8:16	74.700	.46	.64	338		61	80	74	3
2	: 20	75.740	. 49	. 68	339		-	80	75	4
3	:33		. 66	.92	33 9		~	78 .	7)	3
4	35	27.500	. 88	122	338		56	78	<b>کر</b>	4
ک	; <b>23</b>	78.600	77	1.10	337			80	2>	5
6	. <b>29</b>	79.500	- 96	1.32	337		V	80	27	7
f-1	8:30	80.600	54	.75	337		56	Fö	7)	3
2	: £	81. 800	,50	. ) 2	33 >		-	80	<i>&gt;&gt;</i>	3
٤	۶۶ ن <b>خو</b> :	82.650	. 27	1.10	337		<u>ر</u>	81	78	5
4	: <b>3</b>	83.750	. 83	1.19	33 >		-	82	78	2
ک	45 3	84.850	. 68	.98	337		~	FZ	18	کہ
6	:400	85.800	. 87	1.25	337		/	82	18	2
- /	8:53	87.200	,52	.74	338		54:	82	18	2
٤	کئ	87.950	. 53	- 26	338		J	83	18	2
او	اری	89.500	.28	. 40	339		V	83	28	٦ ا
4	اء ک	88.600	, 37	.53	339		_	83	18	3
ک	9 61	90.500	.26	.37	339		L	83	18	لح
6	:03	91.200	.92	132	346		~	83	28	6
-/	: 07	-94. 32.400	. >۷	1.03	352		5)	83.	7 9	5
۷	: 05	93.300	. 50	1. 29	352		/	8)	19	2
						Check Indicates Tem	perature	s Meet Red	quired Limi	ts.
mpan	v 6	1/8 B	2 Cu				Date	5\/	10-96	
	~ <u> </u>	,, , , , , ,			,					

Comp	any	1/8	Power	Cu			Date _	5-10-96	
Site	5-161	Un: 8	ک ح	tool.	State	Run #	, ۶۰۰۲ ۲۰۰۳ - ۲۰۰۳	age	Of

Vac.

in. Ha

2

4

4

4

3

Gas Meter

m

24

14

75

76

フン

"

Out

74

74

14

ノケ

23

14

24

Port #		Gas	Vel.	Orifice	T	-A (F				_	\/a=
POIL#		Meter Vol.	Head ∆P	Head ∆H	remper	ature (F	Hot	1	Gas Me	ter	Vac. in. H₀
Point #	Time	(cu. ft.)	in. H <sub>2</sub> O	in. H <sub>2</sub> O	Stack	Probe	Box	lmp.	ln	Out	
<i>7~</i> 3	9: 11	94.850	. 27	1. 11	351			56	84	)9	6
4	:13	98.100	. 83	1.19	351			1	84	19	1
5	: 15	97.100	. 96	1.37	351	_		1	F4	) 9	5
6	:/)	98.500	. 98	(.41	35/			1	85	80	6
8-1	9:20	99.500	. 58	.82	352			56	85	80	5
2	:22	100.600	. 68	. 96	352			V	28	80	6
3.	. 24	102.100	. 41	58	352			V	P5	80	4
4	; z6	102.800	. 70	.99	352			/	85	00	7
کہ	: 28	104.500	. 43	.61	352				85	80	کہ
6	.'30	104,900	. 53	.75	352	_		V	P5	80	5
9-1	9:32	105.950	. 5>	.80	35.3			57	85_	Po	5
۷	25:	107.00	. 5>	.80	353			1	85	80	5
3	:37	107.950	- 68	- 96	3628			1	85	80	7
4	:39	108.700	. 87	/. 23	223			V	<b>F</b> S	80	6
ک	:41	110.000	. 93	1.31	353			V	8-2	80	6
6	: 43	111.200	.62	-89	351				85	80	7
2-1	: 45	112.200	.62	.89	323			56	86	81	5
٤	: 47	113.300	.67	. 96	353			-	86	81	2
3	: 49	114,400	. 96	138	352			\ \	86	81	2
5	: 5/	115.500	. 92	1.32	353			V	87	81	6
ک	१८:	116.800	- 5.2	1.32	352			V	8-)	81	2
6	كك :	118.150	. 27	1.10	35/			V	87	81	6
10 - 1	9 58	119.200	. 2)	.39	352			/	8>	8/	5
٤	10:00	120.450	. 16	.23,	35/			V	8>	81	_5
3	: 02	121.450	.28	. 40	353			~	8>	81	حـ
ا بو	:04	122.250	. 68	.9)	353			- در	8>	81	2
ے	: 06	123,700	. 83	1.19	322			/	8)	82	5
6	:08	124,800	<b>3</b> 1.25	1.80	353			1	8)	82	8
	:/8	126070									
		<b>-</b>		_							

.8/155757

Company	- Gulk	Pover	Co			D:	ate 🖊 5~/	0-96
Site	Sn, 81	4-2	54-15	54.40	Run #	/	Page	Of

ور درو

		Gas	Vel.	Orifice							
Port #	]	Meter	Head	Head	Temper	ature (F)	)	1	T		Vac.
		Vol.	ΔΡ	ΔН			Hot		Gas Met	ter	in. H <sub>g</sub>
Point #	Time	(cu. ft.)	in. H <sub>2</sub> O	in. H₂O	Stack	Probe	Вох	lmp.	In	Out	
10-1	10:31	26.700	.42	78	354			66	83	83	4
2	:33	27,600	. 43	.80	353			<u></u>	84	83	4
٤	: 35	28.850	. 22	. 4/	353			<u> </u>	84	83	3
4	:37	29.500	.58	1.09	353			\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	84	83	2
ک	139	30.600	. 52.06	1.73.88	3 2 3	.		<u></u>	84	P3	7
6	:41	31.900	1.22	2.29	१ २६			~	86,	82	5
9-1	10:44	33.500	. 56	1.05	354			1	86	82	6
۷	: 546	34.700	. 52	.97	354			65	86	82	5
ر	: 45	36.600	. 90	1.70	314				86	82	9
4	:50	37.100	. 53	1.75	35 4			64	87	۶۷	8
ک	:52	38500	. 24	1.39	353			\ \cu	.8>	82	8
6	:54	32.000	142	۲-67	35/				チン	82	11
8-1	10:57	41. 520	. 2>	1.44	دد (			61	SS	23	7
Ł	:55	42.800	. 70	ار عد	354			~	88	83	>
3	11:01	44.200	.57	1.07	354			U	88	F3	6
4	: 03	45.300	.57	1.07	225			~	88	84	6
ک	:05	46.350	. 54	1.01	354			~	88	84	6
6	: 07	47,700	, 5 z	. 9>	350			1	ક ક	<i>&amp;</i> 4	6
8-1	11:09	48.500	. 68	1.28	35 O			63	FF	87	>
٤	:11	49,900	. 73	/.37	354				8	8-3	\$
3	:/3	51.150	.52	عه ۶ .	225			~	89	84	6
y	:15	52,300	· 63	1.18	355			V	89	84	6
ک	:77	53, 350	. 58	1.09	354			V	89	84	6
6	: 15	54.400	. 49	. ۶۷	354			سند	89	84	б
<i>)- /</i>		72.600	1.73.92	1.23	35/			56	85	84	ح
٤	:24	57.20	. 94	1.76	353			V	89	84	5
3	: 26	58.300	. 83	1.56	354			V	85	84	9
ን	الإجز	59.900	. 92	123	354			~	89	s4	9
ک	:30	61.400	. 97	1.83	354			~	30	-84	9
6	:32	62,500	. 92	1.23	354				50	84	\$10
5-1	11:37	64.000	٠ ٢٤	1.00	340			58	87.	840	>
۷	:35	65,100	. 44	.84	340			-	₽>	84	j
	·				·	Check Indic					

Company	Ga H	Power	Có			Date	رر ع	10-96
C:+ ±	Sa, 7/	Yait.	 と	54.00	Starke Run :		چ <i>کر</i>	
Site					Kun i	#	_Page _	Or

Gas Vel. Orifice Port # Meter Head Head Temperature (F) Vac. Vol. ΔΡ  $\Delta H$ Gas Meter Hot in. Ha Box Probe Point # Time (cu. ft.) in. H<sub>2</sub>O Out in. H<sub>2</sub>O Stack lmp. In 5-3 1.21 340 57 11:41 66.300 .6-3 88 84 7 1.31 88 :43 67-500 . 68 340 84 7 £40, 8 540 :45 68.900 1.39 85 🏲 84 ک - 72 7 6 :47 70.150 .95 340 890 1.81 84 11:50 71.600 .90 340 56 89 84 6 4-1 . 47 :52 72.5,00 6 340 . 52 1.00 85 84 56 :54 74.100 3 1.48 89 8 · 27. 87 340 85 Е 4 :56 74.850 1.48 84 . 71 343 8 . 62 1.19 84 ک :58 76.750 339 85 6 12:00 77.500 8 1.46 90 84 33 9 . 26 56, > 3-11:03 78.800 33 9 90 84 .58 1.11 339 7 :05 79,900 90 84 . 63 1.21 129 > :01 81.100 .67 339 90 84 ዖ 84 :09 82.300 . B3 1.60 33 9 90 :11 83.600 339 84 ۶ ٦ . 74 1.42 90 4 110. / 7 :13 85,150 .5> 333 90 84 3-1 12:15 86300 . 57 90 1.10 339 7 84 2 84 .64 フ 17 87.350 1.23 90 339 :19 88.500 90 1.42 339 8 کہ .74 28 96 85 4) 4 :21 89.200 339 .82 1.57 2 23 9000 . 23 1.40 339 90 85 ک :25 92,500 2 50 سريح 6 1.11 V . 58 336 90 E 2ーノ 12:28 93.600 .84 85 . 44 338 80 7 1.09 339 90 :30 54.900 、5> 85 6 3 . 66 i/ 90 85 7 :32 95,800 1.27 339 :34 5 7.600 80 85 8 -88 1.69 33 9 8 :36 78.700 1.88 90 85 ک . 58 33 9 8 85 . 94 338 50 :38 99.950 ~ ન 1.81 :40 100,100 101.360

Company	Gul 6	Power	Co				Date 5-10-	56
Site	5414/	Unit 2	Bush	state	Run #	2		Of_

Vel. Gas Orifice Port # Meter Head Vac. Head Temperature (F) Vd. ΔΡ  $\Delta H$ Gas Meter in. Ha Hot Point # Time (cu. ft.) in. H<sub>2</sub>O in. H<sub>2</sub>O Stack Probe Box Imp. Out 68 85 4 .45 338 85 2-1 13:14 2.400 1.50 338 28 1.0) :16 .48 85 4 2 3.300 5 4.500 51 1.14 338 85 85 :18 1.99 86 84 2, 320 . 92 335 > : 20 , 52 ک 1.99 88 84 339 7 : 22 7.300 24 . 90 88 6 f 850 154 338 23 7 13:26 10-400 66 5 . 50 1.08 338 89 84 J · 2 :28 11.600 .54 1.16 338 89 84 54 1.16 2 :30 13.000 338 L 89 23 3 ٠ ۶۶ کہ :32 13.900 1.98 90 85 338 ۶ ک ٠ ۶۶ 5 :34 15.100 2.12 90 85 338 16.250 / 6 . 74 339 9 3 85 7 : 34 2.03 13:39 18.330 *33 S* 5 . 53 1.14 85 20 ۷ :41 19.500 6 85 . 64 1.38 339 90 3 : 43 20.600 .62 1.34 ~ 90 85 6 340 :45 22 200 .66 142 370 85 5 90 :47 23.300 1.47 338 6 . 68 ح 85 6 , 63 33 g :49 24.500 1.36 80 6 25 \$-1 13:52 25.800 2 £ .48 1.03 90 339 85 63 2 :54 27.550 . 83 90 2 .. 43 340 85 6 :56 28.350 1.51 3 340 85 ,70 90 :58 27.500 .82 90 85 . 7 1.27 340 7 5 14:00 31.000 , 68 1.47 339 90 85 6 . 76 2 :02 32.100 1.64 339 28 / 90 5.1 14:05 33,600 . 58 340 62 90 28 6 1.25 97.5 85 6 90 :08 35,100 340 v. . 46 2 :08 36,500 یہ 90 23 .36 .78 340 4 85 :110 37.200 90 .36 78 342 38.000 . 72 1.55 92 85 6 :/3 339 1.86 335 85 L 52 6 18 39.200 , 86 14:18 41.100 .66 **>-** / 1.42 353 6 85 63 90 355 1.)) 20 42.700 .82 50 23

0 8,7

Company	_G_/	8 18.	1er	Co			Da	te_ <i>5-10-</i>	96
Site	34	Va. t	Z	Short	Stabe	Run #	 3	رير. Page	Of

Vel. Gas Orifice Port # Meter Head Head Temperature (F) Vac. Vol.  $\Delta P$  $\Delta H$ Hot Gas Meter in. Ha Вбх Prøbe Point # Time (cu. ft.) in. H<sub>2</sub>O in. H<sub>2</sub>O Stack imp. in Out 1-3 63 : 22 354 90 9 . 92 85 49.250 1.99 85 9 : 24 44.300 354 50 ٠ ۶۷ 1.99 29 354 کہ 80 ۶ 2.03 / 46.000 94 . 26 128 47.200 6 . 83 692 353 90 85 8 7-1 14:30 48,800 1.62 8 کل 353 90 86 25 .86 £S ð 134 50.100 1.86 353 90 85 3 :34 52.100 . 88 190 354 90 8 8 . 96 ٦ 136 53,500 354 90 85 · 7.08 9 5 138 54,900 .54\_ 90 85 2.03 35.3 9 85 6 . 88 1.90 :40 56,000 35 z 91 61 8-1 14:45 57.600 23 • >3 1.57 353 91 7 85 :45 59.300 . 68 51 2 1.47 353 フ 47 60,200 7 3 1.34 91 85 354 62 7 49 61.500 1.66 354 85 .77 91 کہ . 73 89 1.58 :51 62.900 354 91 6 :53 64,200 .52 1.23 85 8 354 91 353 5-1 14.57 65.200 6 ری . 1.23 58 89 81 89 91 6 2 .52 1.12 \_ :59 67,100 36 / 6 L 91 89 3 115:01 68.200 . 83 1. 19 354 85 :03 69.200 91 . 86 1.86 354 89 9 1.79 253 V 91 2 :05 70.900 83 87 8 6 .64 1.38 352 81 101 12.100 89 10-1 15:12 73.500 .69 32 356 91 :12 74.500 - 36 .)) 356 62 91 85 5 \_\_\_\_ :14 75.600 48 1.04 355 89 6 9/ ۴ : 16 76.900 23 1.57 91 88 6 355 10 92 1.99 89 :18 77.850 354 9/ 88 : 20 79 100 . 92 Sö 1. 95 62 10 354 15:22 80.675

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Company Gulf Porson	L0		Date _ 5 \/o - 1	96
Site Smith Unit 2	stoady State	Run #	ے جر <u>جہ</u> Page	Of

# LABORATORY ANALYSIS & CHAIN OF CUSTODY

		sews - Plan			
UNIT #: 2	DATE OF TEST:	5-10-96 TYP	E OF TEST: IM	-5 Жм-17 □отн	ER
SAMPLE #	RELINQUISHE BY	ED RECEIVED BY			N FOR CHANGE
3 F.H.			1	7-41 To L.	5
3 Wz. 4			1/2	No.	/
					<u></u>
				1	
UNIT # 2-	Study St	il	UNIT #		
RUN #	FILTER # <u>1394</u>	BEAKER # 30 WASH (ML) 45	RUN #	FILTER #	BEAKER # WASH (ML)
FINAL WEIGHT	189.1	67081.4	FINAL WEIGHT	г	-
INITIAL WEIGHT	122.6	67078.0	INITIAL WEIGH	न -	
DIFFERENCE	66.5	3.4	DIFFERENCE		
CORRECTED TO	AL WEIGHT	69.9	CORRECTED 1	OTAL WEIGHT	
RUN #	FILTER # 1395	BEAKER # 35 WASH (ML) 45	RUN #	FILTER#	BEAKER # WASH (ML)
FINAL WEIGHT	166.6	68565.4	FINAL WEIGHT	r	
INITIAL WEIGHT	120.9	68562.4	INITIAL WEIGH		
DIFFERENCE	45.7	3.0	DIFFERENCE		
CORRECTED TOT	AL WEIGHT	48.7	CORRECTED 1	OTAL WEIGHT	
RUN # 3	FILTER # <u>1396</u>	BEAKER # 38 WASH (ML) 55	RUN #	FILTER #	BEAKER #
FINAL WEIGHT	177.8	71358.2	FINAL WEIGHT	-	
INITIAL WEIGHT	123.4	71351.1	INITIAL WEIGH		
DIFFERENCE	54.4	7.1	DIFFERENCE		-
CORRECTED TOT	AL WEIGHT	61.5	CORRECTED	OTAL WEIGHT	
RUN #	FILTER #	BEAKER #	WASH SOLVEN	NT .	BEAKER #
		WASH (ML)	BLANK (ML)		WASH (ML)
FINAL WEIGHT			FINAL WEIGHT		
INITIAL WEIGHT			INITIAL WEIGH		
DIFFERENCE			DIFFERENCE		
CORRECTED TOT	AL WEIGHT		CORRECTION	FACTOR (MG/ML)	

APPENDIX B SAMPLE CALCULATIONS

```
Input and Constants
```

9820 ft f := ----mm btu

pg := 2.25 in. H20

pbar := 30.22 in. Hg.

Δhavg := 0.96 in. H20

y := 1.038

tm := 80.3 °F

02 := 7.7

co2 := 12.

3

vm := 63.67 ft

vlc := 126. ml

theta := 120 min

nozdia := 0.219 in.

ts := 344.8 °F

2

as := 253.34 ft

mn := 69.9 mg

numberofpoints := 60

0.5

sqrtAp := 0.8117 in. H20

cp := 0.84

17.64 °R kl := ----in. Hg.

0.000261587 ft

2

Calculations

Equation 1

30.3854 in. Hg.

Equation 2

30.2906 in. Hg.

Equation 3

65.3587 ft

Equation 4

3

3

5.93082 ft

Equation 5

bws = ----vmstd + vwstd

0.0831934

min

#### Equation 11

#### Equation 12

#### Equation 13

0.0365831 lb ----mm btu

#### Equation 14

107.043 ft

#### Equation 15

102.395 %

Equation 16

pmr hi = --e

1988.75 mm btu
----hour

APPENDIX C QUALITY CONTROL

### INITIAL METER CALIBRATION FORM - DGM

	DATE:	12-10-95	E	Box No.	S-100	
Ref. DGM Ser. #	1044453	(	Calibrated By	,	JACK COVIN	GTON
RUN #		1	2	3	4	5
DELTA H (DGM)		0.50	1.00	1.50	2.00	3.00
Y (Ref. DGM)		1.014	1.014	1.014	1.014	1.014
Reference DGM Gas Vol. Initial Gas Vol. Final Meter Box DGM		10.000 15.800	16.400 21.600	22.000 28.000	28.500 34.000	34.600 40.800
Gas Vol. Initial Gas Vol. Final		90.495 96.195	96.775 101.880	102.265 108.140	108.630 114.015	114.610 120.650
Reference DGM Temp. Deg F Initial		Avg. 68	Avg. 69	Avg. 68	A <b>vg.</b> 69	A <b>vg.</b> 70
Deg F Final		69	68	69	70	69
Meter Box DGM Temp. Initial In Temp. Initial Out		68 66	72 68	75 69	78 71	79 71
Temp. Final In Temp. Final Out		72 68	75 69	77 70	79 71	80 72
P Bar IN. Hg		30.08	30.08	30.08	30.08	30.08
Time (sec.)		849	549	524	418	390
Meter Calibration Factor (Y)		1.031	1.035	1.040	1.041	1.045
Qm (C.F.M.)		0.418	0.579	0.700	0.803	0.970
Km (Std Pressure)	•	0.759	0.743	0.733	0.727	0.717
DELTA Ha		1.62	1.68	1.72	1.74	1.78
Average Y (Meter Cali Average Km (Standar Average DELTA Ha of	d Pressure)	r			1.038 0.736 1.706	

Y= ≤ .03

Max & Min ≤ .02 from Avg Final Avg within 5% of Initial Avg ΔHa = Max & Min ≤ .2 from Avg

A. .

#### POST TEST QUALITY ASSURANCE

Date:	5/16/96	BOX #:	S-100
Ref. Meter:	1044453	Calibrated By:	JACK COVINGTON

1 700,000

#### **DRY GAS METER**

	Unit	Run 1	Run 2	Run 3
FIELD METER AH	In. H₂O	1.50	1.50	1.50
Initial Gas Volume	Ft.3	56.400	61.700	69.000
Final Gas Volume	Ft.³	61.700	69.000	120.155
<i>Initial</i> Temp. In	°F	76	76	76
InItIal Temp. Out	°F	76	77	78
<i>Final</i> Temp. In	°F	73	73	73
Final Temp. Out	°F	72	72	72
REF. METER Y	Dimensionless	1.014	1.014	1.014
Initial Gas Volume	Ft.3	18.540	23.788	31.040
Final Gas Volume	Ft.3	23.788	31.040	81.700
<i>Initial</i> Temp.	°F .	77	<b>8</b> 5	91
Final Temp.	۰F	73	79	<b>8</b> 5
Barometric Pressure	In. Hg	30.01	30.01	30.01
Time	sec	465	644	4502
Meter Calibration Factor	Dimensionless	0.999	0.990	0.976
ΔΗ,	In. H₂O	1.801	1.855	1.898
Average Y	Dimensionless	0.988		
initial Y	Dimensionless	1.038		
Percent Error	%	-4.8	(Allowed 5.0%)	

#### **DIFFERENTIAL PRESSURE GAUGE**

Ref. Pressu	re Magnehelic	Percent Error					
in H₂O	Pressure in H₂O	(+/- 5%)					
0.00	0.00	0					
0.75	0.76	1.333333333					
0.39	0.39	0					

#### **TEMPERATURE SENSOR**

Ref. Temp. (°F)	Thermocouple Temp. (°F)	Percent Error (Allowed 1.5% of Absolute)
280	279	-0.14

#### ARENOID BAROMETER

ATENOID BATTOMETER								
Reference	Test	0.1 Diff.						
Barometer	Barometer	Allowed						
30.01	30.08	0.07						

#### **MAGEHELIC CALIBRATION**

BOX	2879	S-100	C-133	C-175	S-102	S-101	S-103
SER. NO.		91126AM 91	9126A M91	R90125 MR6	R74D	R22D	R202 <b>08</b> A617
RANGE	0-2	0-2	0-2	0-2	0-5	0-2	0-2
REFERENCE READING		FIELD DEV	ICE REA		:		_
0.000		0.00	0.00	· 0.00	0.00	0.00	0.00
0.050							
0.150							
0.200							
0.250							
0.450							
0.50	0.50	0.51	0.50	0.51	0.51	0.50	0.50
1.00	0.99	1.01	0.98	1.01	1.01	0.98	1.01
1.30							
1.80	1.80	1.82	1.79	1.82	1.81	1.79	1.82
2.50							
4.50							
5.0							
9.0							10,000
13.0							
22.0							

Éducard d'Alcums

DATE: 17-5-95

SER. NO.	10720- AB68	R1061- 6AG48	R5031- ; SEB76	R1062- 9JA82	R1051- 3MR42	R90124 RI119	-
RANGE	0-0.25		0-2	0-5	0-10	0-25	
REFERENCE READING			FIELD DE	VICE RE	ADING	500	
0.000	0.000	0.000	0.000	0.000	0.000	0.000	
0.050	0.050						
0.150	0.150	0.140					
0.200	0.190						
0.250		0.250				· · · · · · · · · · · · · · · · · · ·	
0.450		0.450				ł	
<b>0</b> .50			0.50				
1.00			1.00				
1.30				1.30		,	
1.80			1.80	•	-	- 1	
2.50				2.50	2.48		
4.50				4.50			
5.0		-	+		5.0	5.0	
9.0					9.02		
13.0						13.0	
22.0						22.0	

Edward R. Hans 12/22/95

DATE:

SER. NO.	10819- DR2	R1090- 2AG18	R50315- EB93	R1062- 9TA87	30830- AM79	R1072- 2MC5	
RANGE	0-0.25	0-0.50	0-2	0-5	0-10	0-25	
REFERENCE READING			FIELD DE	VICE RE	ADING		
0.000	0.000	0.000	0.00	0.00	0.0	0.0	
0.050	0.050						
0.150	0.155	0.152					
0.200	0.205						
0.250		0.256				ļ	
0.450		0.456					
0.50			0.52				
1.00			1.04				
1.30	i			1.32		F	
1.80			1.83				1.0
2.50				2.55	2.49		
4.50				4.50			
5.0					4.9	5.2	
9.0					8.8		3.4
13.0						12.9	
22.0						22.0	

SIGNATURE:

Edward & Wars

DATE: 12/22/95

SER. NO.	R10908AG71 MRR1	R0112642	R10608CF20 CF20	
RANGE	0-0.50	0-2.0	0-10	!
REFERENCE READING	-	FIELD DEVICE	E READING	
0.000	0.00	0.00	0.0	220
0.050				
0.150	0.149			1
0.200				22,27
0.250	0.240		100	
0.450	0.450			200
0.50	<u> Cur mustice annual</u>	0.50		- E.487 100 - E.487 100
1.00		0.98	3	
1.50				
- 1.80		1.78	-	200
2.50			2.5	200
4.50				2000
5.0			5.0	-
9.0			9.0	
13.0				
22.0				1

SIGNATURE:

DATE:

Edward L. Warnis 12/22/95

SER. NO.	R22D	R90051 6GT21	R90101 5CD102
RANGE	0-0.50	0-5	0-25
REFERENCE READING		D DEVICE READII	· · · · · · · · · · · · · · · · · · ·
0.000	0.000	0.00	0.0
0.050			
0.150	0.151	<u> </u>	
0.200			
0.250	0.251		
0.450	0.455		
0.50			
1.00			
1.30		1.27	
1.80			
2.50		2.52	
4.50		4.55	
5.0			5.0
9.0			
13.0			13.0
22.0			21.6

SIGNATURE:

Edward & Warns 12/22/75

DATE:



REFERENCE DEVICE READING*	0 DEG. F	210 DEG.	420 DEG.	630 DEG.	840 DEG.	1050 DEG.	1260 DEG.	1470 DEG.	1680 DEG.	1900 DEG.
2879	0	217	421	630	839	1050	1260	1471	1681	1900
METER BOX #1 C-133 11580	0	212	423	635	842	1053	1264	1475	1679	1910
METER BOX #2 C-175 15962	0	211	423	627	839	1052	1265	1475	1687	1903
METER BOX #5 S-100 15751	2	211	417	628	844	1062	1279	1491	1698	1907
METER BOX #6 S-101 15751	0	210	419	628	839	1058	1255	1473	1691	1900
PORTABLE THERMOCOUPLE #2 (Blue)	2	209	415	628	837	1053	1260	1468	1679	1908
PORTABLE THERMOCOUPLE #2 (Green)	2	211	417	627	842	1058	1273	1484	1688	1896
PINK T140293	-1	208	415	624	840	1056	1272	1482	1687	1894
PORTABLE THERMOCOUPLE (Yellow)	. 0	210	419	632	840	1050	1259	1470	1680	1901
PORTABLE THERMOCOUPLE T-105998 (Black)	1	209	416	625	839	1055	1270	1481	1684	1891
METER BOX S-102	-2	209	417	625	837	1049	1259	1462	1658	1890
METER BOX S-103	4	215	423	632	844	1057	1266	1471	1667	1895

DATE:

12-05-95

SIGNATURE

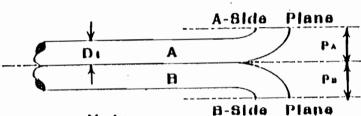
Edward L. Hains

<sup>\*</sup> Reference Device is an Omega Engineering CL505-A calibrated reference thermocouple-potentiometer system.



## SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

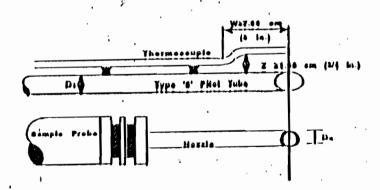
1588 Leroy Stevens Rd. Mobile, Al. 38805 Olflos; (205) 633-4120 FAXI; (205) 633-2265



Note:

1.05 Di & 1.50 Di

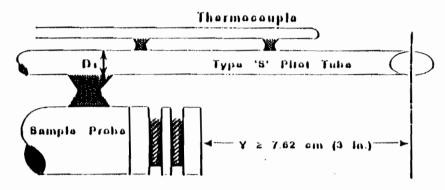
PAH PH



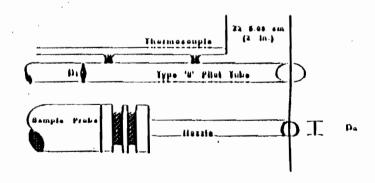
The Pitot used was within the following geometric specifications:

Dt between 0.48 and 0.06 cm (3/18 and 3/8 in.)

 $G_P = 0.84$ 



Minimum pitot-sample probe esparation needed to prevent interference



Proper thermocouple, placement to prevent Interference.

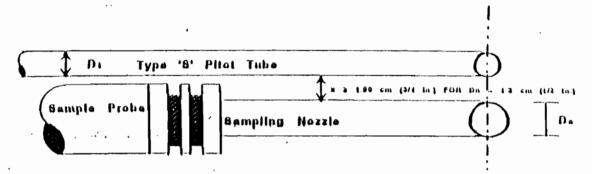
OR



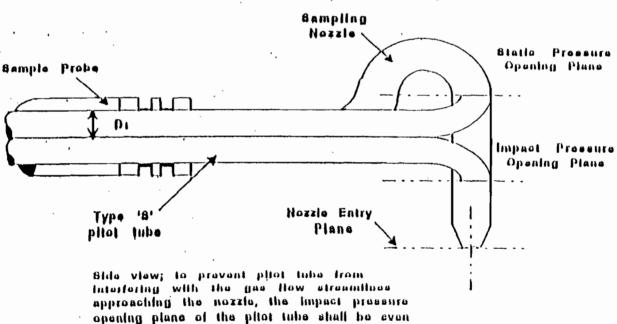
14.4 多次

### SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

1588 | eroy Stevens Rd. Office: (205) 633-4120 Mobile, AL 38606 FAXI; (205) 633-2266 Proper pitot tube-eampling nozzet configuration to prevent sero-dynamic interference; bottonhook type nozzie; centers of nozzie and pitot opening aligned; Dt between 0.48 and 0.95 cm (3/18 and 3/8 in.)



Bottom view showing minimum pitot/nozzie separation



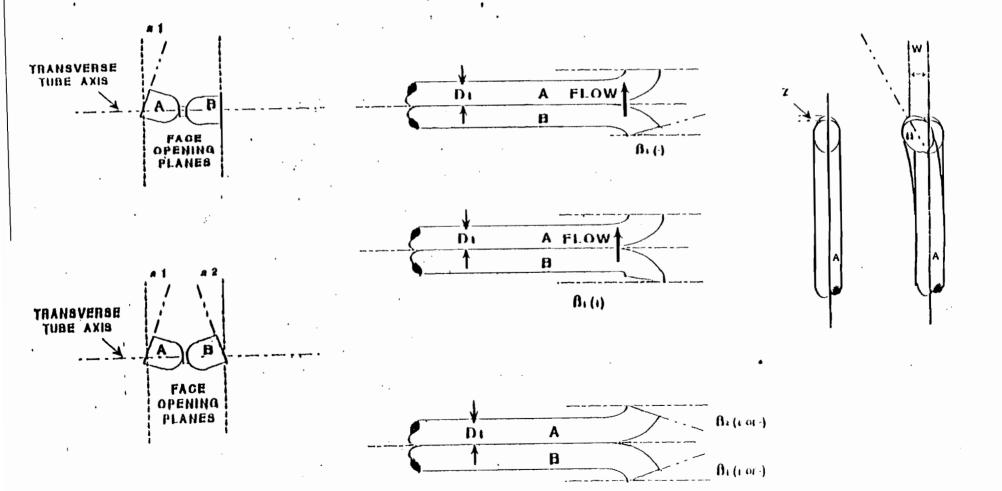
with or above the nozzle entry plane.



## SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

1688 Leroy Stevens Rd. Mobile, AL 38896

Ollios: (205) 633-4120 FAXI; (205) 633-2265 Types of face-opening infallgament that can result from field use or improper construction of type 'S' pitot tubes. There will not affect the baseline value of Gp(s) so long as at and a2< 10°, at and a2< 5°, at 0.32 cm (1/8 in.)



APPENDIX D OPERATIONAL DATA

## SMITH ELECTRIC GENERATING PLANT PARTICULATE COMPLIANCE TEST CHRONOLOGY UNIT # 2 STEADY STATE CONDITIONS May 10,1996

RUN # 1	START	7:49 a.m.	No problems noted at beginning of run.
	STOP	10:10 a.m.	No problems noted at end of run.
RUN # 2	START	10:31 a.m.	No problems noted at beginning of run.
	STOP	12:40 p.m.	No problems noted at end of run.
RUN # 3	START	1:14 p.m.	No problems noted at beginning of run.
	STOP	3:22 p.m.	No problems noted at end of run.

# SMITH ELECTRIC GENERATING PLANT PARTICULATE COMPLIANCE TEST SIX - MINUTE OPACITY AVERAGES UNIT # 2 STEADY STATE CONDITIONS May 10, 1996

TIME OF 6 MIN. AVERAGE	OPACITY (%)
(RUN # 1)	(RUN # 1)
7:49 - 7:54	5.3
7:55 - 8:00	4.8
8:01 - 8:06	5.7
8:07 - 8:12	5.8
8:13 - 8:18	4.9
8:19 - 8:24	5.2
8:25 - 8:30	4.8
8:31 - 8:36	5.3
8:37 - 8:42	6.1
8:43 - 8:48	4.9
8:49 - 8:54	5.4
8:55 - 9:00	5.4
9:01 - 9:06	5.1
9:07 - 9:12	5.4
9:13 - 9:18	4.7
9:19 - 9:24	5.5
9:25 - 9:30	5.0
9:31 - 9:36	5.3
9:37 - 9:42	5.4
9:43 - 9:48	4.7
9:49 - 9:54	5.1
9:55 - 10:00	4.8
10:01 - 10:06	5.2
10:07 - 10:10	5.3

#### SMITH ELECTRIC GENERATING PLANT PARTICULATE COMPLIANCE TEST SIX - MINUTE OPACITY AVERAGES UNIT # 2 STEADY STATE CONDITIONS May 10, 1996

(RUN # 2)	(RUN # 2)
10:31- 10:36	5.0
10:37 - 10:42	5.1
10:43 - 10:48	4.6
10:49 - 10:54	5.0
10:55 - 11:00	4.8
11:01 - 11:06	4.9
11:07 - 11:12	5.1
11:13 - 11:18	4.8
11:19 - 11:24	5.1
11:25 - 11:30	4.7
11:31 - 11:36	4.8
11:37 - 11:42	5.4
11:43 - 11:48	4.6
11:49 - 11:54	5.2
11:55 - 12:00	5.0
12:01 - 12:06	5.1
12:07 - 12:12	5.2
12:13 - 12:18	5.3
12:19 - 12:24	5.1
12:25 - 12:30	5.0
12:31 - 12:36	5.2
12:37 - 12:40	5.6

# SMITH ELECTRIC GENERATING PLANT PARTICULATE COMPLIANCE TEST SIX - MINUTE OPACITY AVERAGES UNIT # 2 STEADY STATE CONDITIONS May 10, 1996

(RUN # 3)	(RUN # 3)
(-222)	(
1:14 - 1:18	5.2
1:19 - 1:24	5.4
1:25 - 1:30	5.7
1:31 - 1:36	5.3
1:37 - 1:42	5.5
1:43 - 1:48	4.8
1:49 - 1:54	5.2
1:55 - 2:00	4.9
2:01 - 2:06	5.1
2:07 - 2:12	5.3
2:13 - 2:18	4.9
2:19 - 2:24	5.7
2:25 - 2:30	5.0
2:31 - 2:36	5.1
2:37 - 2:42	5.4
2:43 - 2:48	4.8
2:49 - 2:54	5.2
2:55 - 3:00	5.0
3:01 - 3:06	5.2
3:07 - 3:12	5.6
3:13 - 3:18	4.7
3:19 - 3:22	5.1

**GULF POWER COMPANY** 

PARTICULATE COMPLIANCE TEST

PLANT Smuth

unit# 2

CONDITION: (circle one)

Sootblowing (

Steadystate

**RUN NUMBER:** 

Date: \_5/10/96

OPERATIONAL DATA FORM

	RUN #	тіме	MAIN STEAM FLOW	MEGAWATT	BOILER AIR		PULVERIZ	ER MILLS (1000 LBS/		W	E	ル PERCEN	T O2	PERCENT	A	LD. FAN AA	<b>APS</b>	_
1			INDICATOR	LOAD	FLOW	A	B	C	D	E	A	В	EMS	OPACITY	1	2	3	4
والمراح	_/*	0749	1486 KIE/H	8 2009	1,360,000	21,000	27,000	27,000	36,000	32,500	4.59	out	4,59	4.76%	260	268		
		3 100	_															
ركاءكم	#1	10:10	1487 kb	201	13 50 000	27000	29000	27000	36000	3300 0	4.59	0 4-1	4.59	4.70	262	268		
,																		

COMMENTS: Start Stop

A 892556 A 893283

B 334589 B 335196

C 826427 C 729059

D 597636 D 392537

E 275/84 E 27/184

\* HITE PUN 1 HAITED 8:72-8:32 DIE TO MILL TRIP.

A 712	GAS TO	EMP (F) 8 1 M IEHEATERS	B out	A	ER MILLS	E		
1	2	3	4	1	2	3	4	5
664	316	672	307	150	150	151	175	150
671	318	680	203'	150	151	150	149	150
				<u> </u>	<u> </u>		ļ	<u> </u>
	L			<u> </u>		<u> </u>		

BEST AVAILABLE COPY

PCT ATTACHMENT

GULF POWER COMPANY
PARTICULATE COMPLIANCE TEST

PLANT \_\_\_\_SMITH

UNIT # \_\_\_\_\_\_\_

CONDITION: (circle one)

Sootblowing Steadystate

RUN NUMBER: / START

Date: 5-10-96

#### PRECIPITATOR READINGS

PRECIPITATOR CABINET	PRIMARY AMPS	PRIMARY VOLTS	SECONDARY AMPS	SECONDARY VOLTS
LOCATION				
A	100	275		
В	100	275		
$\mathcal{C}$	95	310		
D	105	320		
E	100	280		
F	100	<i>305</i>		
G	10.5	. 250		
H	/25	260		
5	110	265		
K	. 20	130		
. 4	105	250		
m	76	255		
INlet	105	545		
	7.6	425		
INTERMediate outlet	68	485		
				:

Hots

Cold

GULF POWER COMPANY
PARTICULATE COMPLIANCE TEST
PLANT SM/TH
UNIT # 2
CONDITION: (circle one)
Sootblowing Steadystate

RUN NUMBER: / 570P

Date: 5-10-96

#### PRECIPITATOR READINGS

PRECIPITATOR  CABINET  LOCATION	PRIMARY AMPS	PRIMARY VOLTS	SECONDARY AMPS	SECONDARY VOLTS
A	100	270		
B	50	265		
С.	100	310		
D	45	255		
E	105	280		
F	100	310		
G	110	260		
H	126	260		
7	110	255		_
K	. 20	145		
	105	255		
m	50	250		
julet	100	545		
Intermediate	86	450		
distint	86 72	465		
				:

Hot

31

**GULF POWER COMPANY** PARTICULATE COMPLIANCE TEST PLANT\_Smith UNIT# 2

Sootblowing

(Steadystate)

RUN NUMBER: 2

CONDITION: (circle one)

Date: 5/10/96

OPERATIONAL DATA FORM

	RUN #	TIME	MAIN STEAM PLOW	MEGAWATT	BOILER AIR			ER MILLS (1000 LBS)	COAL FLO	W	E	PERCEN	T 02	PERCENT	A	LD. FAN AL	(PS	
ار			INDICATOR	LOAD	FLOW	A	D	ς	D	F	A	В	EMS	ОРАСПУ	1	2	3	4
Stari	2	10:31	1484 K/U	202	1365,000	27000	29000	26000	35000	34000	4,63	out	4.68	5.70	۷،3	270		
stot	2	12,40	1482 K/W	202	1365000	27000	29000	21000	34000	33000	_ <b>y</b> .23	,	4.13	5,60	263	270		
	·																	

Coal Integrators COMMENTS: A 893388 8940 48 335312 3360 75 829157 829718 398 670 399498 E 2742.40 275079

754	GAS.	TEMP (F) 8 1 REHEATERS	بل 10 ماداً	A	$\mathcal{B}$	PULVERIZ TEMPERA		E	
1	2	3	4	1	2	3	4	5	
671	318	680	305	150	150	150_	149	150	⇃
	ļ ·	ļ		ļ 	ļ			ļ	4
674	319	685	306	150	150.	150	144	149	┨
	ļ	ļ			ļ		ļ	ļ	┨

PCT ATTACHMENT

**GULF POWER COMPANY** PARTICULATE COMPLIANCE TEST

PLANT SMITH

UNIT# 2

CONDITION: (circle one)

Sootblowing Steadystate

RUN NUMBER: 2 START

Date: <u>5-10-96</u>

#### PRECIPITATOR READINGS

PRECIPITATOR	PRIMARY	PRIMARY	SECONDARY	SECONDARY
CABINET	AMPS	VOLTS	AMPS	VOLTS
LOCATION				
A	100	280		
B	100	300		
	90	300		
D	52	265		
E	105	280		
<i>F</i>	105	300		
Ĵ	110	250		
H	125	270		
T	110	250		
k	. 20	150		
. 4	105	250		
m	72	258		
INCET -	100	540		
Intervente	87	450		
Outlet	64	475		

Hots

Colds

#### **BEST AVAILABLE COPY**

GULF POWER COMPANY							
PARTICULATE COMPLIANCE TEST							
PLANT							
UNIT #2							
CONDITION: (circle one)							
Sootblowing	Steadystate						
RUN NUMBER:							
Date:							
·	_						

#### PRECIPITATOR READINGS

PRECIPITATOR	PRIMARY	PRIMARY	SECONDARY	SECONDARY
CABINET	AMPS	VOLTS	AMPS	VOLTS
LOCATION				
A	150	275		
B	80	265		
0	175	335		
7)	160	310		
ξ.	105	.27/		
<u> </u>	120	310		
	110	360		
: [	115	25,5		
J	115	255		
÷-,	. 20	1.00		
. (	100	972		
M	78	2 50		
1.1:4	1.10			
Internationale	e(v) N 4	4/5/		
11.4/24	1/2	195		

Hots

Cct/2

GULF POWER COMPANY
PARTICULATE COMPLIANCE TEST
PLANT Smith
UNIT# # 2
CONDITION: (circle one)
Sootblowing Steadystate
RUN NUMBER: #3
Date: 5/10/66

**OPERATIONAL DATA FORM** 

	RUN #	тіме	MAIN STEAM PLOW	MEGAWATT	BOILER AIR			ER MILLS (1000 LBS.	COAL FLO	W	E	PERCEN	T 02	PERCENT	A	D LD. FAN AN	/PS		
		·	INDICATOR	LOAD	FLOW	A	B	v	U	Ľ	A	В	EMS	OPACITY	1	2	3	4	]
start	#3	13:14	1486 KW	201	1365006	27000	28000	2,6000	35000	3300 6	4.53	owt	4,53	5,40	7c3	269			5#
					-														
्रोग	#3	15:22	1480 KW	201	1365000	27600	28000	26000	23000	30001	4.31	out	431	5.30	264	269			Ś.

COMMENTS:		PULVERIZER MILLS							
		7 AIR P	87/V REHEATER	B 10	A	В	C TEMPERA	TURES	E
	1	2	3	4	1	2	3	4	5
	672	318	683	30 €	150	150	150	143	1.50
	671	318	683	306	150	150	149	135	148

PCT ATTACHMENT

#### **BEST AVAILABLE COPY**

<b>GULF</b> I	POWER COMPANY	
PARTIC	CULATE COMPLIANCE	TEST
<b>PLANT</b>	Smith	<u>.                                    </u>
UNIT #	<u>,2</u>	
CONDI	TION: (circle one)	and the second
	Sootblowing	Steadystate )
RUN N	UMBER:3 5-la,	1
Date:	5-10-96	

#### PRECIPITATOR READINGS

PRECIPITATOR CABINET	PRIMARY AMPS	PRIMARY VOLTS	SECONDARY AMPS	SECONDARY VOLTS
LOCATION				
$\Delta$	105	280		
B	87	280		
(•	90	300		
0	80	300		
<del>,                                    </del>	105	270		
1	120	326		
24	105	250		
./	125	260		
	100	Z50		
<i>k</i>	. 20	150		
	100	250		
	70	252		
Nation.re a		·		
	100	547		
2 - 6 - 1 - 1 - 1 - 1	87	452		
	60	450		
·				

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PCT ATTACHMENT "A"

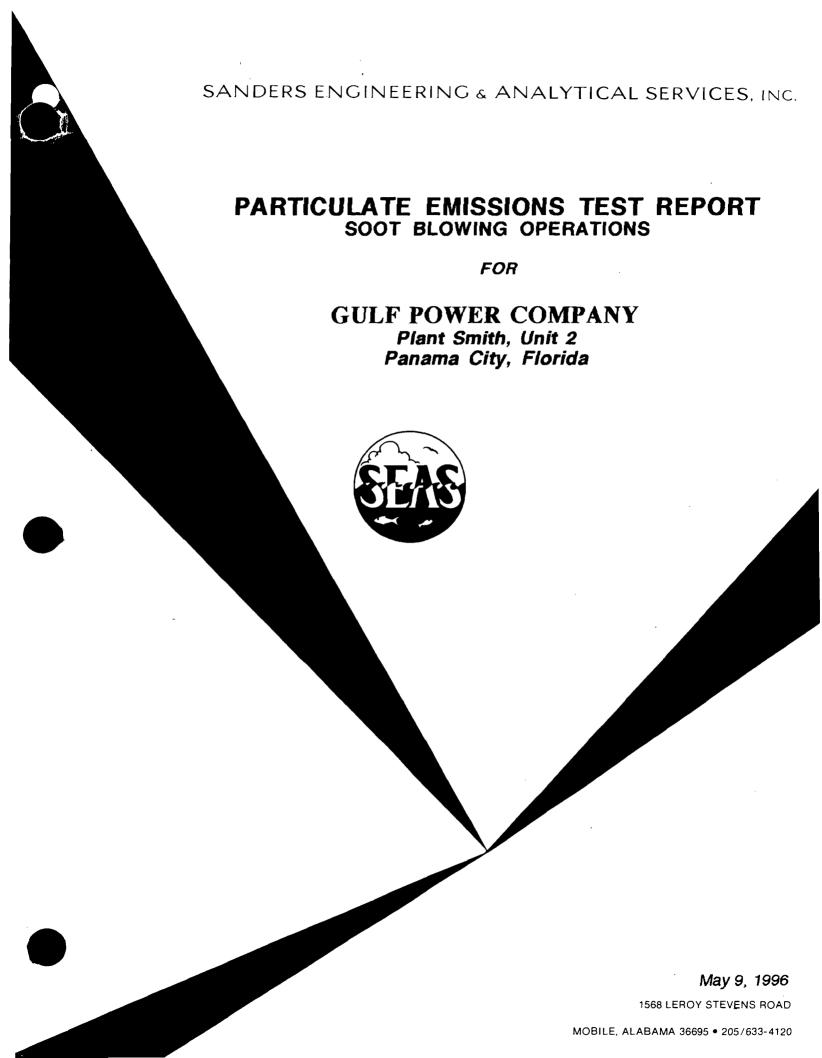
#### **BEST AVAILABLE COPY**

<b>GULF POWER COMPANY</b>	
PARTICULATE COMPLIAN	CE TEST
PLANT	
UNIT #	_
CONDITION: (circle one)	
Sootblowing	steadystate
RUN NUMBER:	<u> </u>
Date: 3.40.96	<del></del>
<del>-</del>	

#### PRECIPITATOR READINGS

PRECIPITATOR	PRIMARY	PRIMARY	SECONDARY	SECONDARY
CABINET	AMPS	VOLTS	AMPS	VOLTS
LOCATION				
	107	280		
2	100	312		
	130	310		
7	140	330		
ine L	1/2	280		
E	130	3/0		
	120	265		
	130	270		<u>-</u>
	120	260		
k	. 20	150		
(	110	260		
jd	72	255		
	<del></del>			
ייי עיפוי				
				_
$i_{i,j}$	104	545		
J. Joyan J. L.	90	450		
Charles San	75	475		
	<u>-</u>			

History.



#### TABLE OF CONTENTS

INTRODUCT	ION	1
SUMMARY A	AND DISCUSSION OF RESULTS	2
PROCESS D	ESCRIPTION	4
Source Air	Flow	5
Operation	During Testing	6
SAMPLE PO	NT LOCATION	7
PARTICULAT	TE SAMPLING PROCEDURE (EPA Method 17)	8
Particulate	Sample Recovery	9
Particulate	Analytical Procedures	10
APPENDIX	A EQUATIONS AND FIELD DATA SHEETS	11
APPENDIX	B SAMPLE CALCULATIONS	12
APPENDIX (	C QUALITY CONTROL	13
APPENDIX	D OPERATIONAL DATA	14

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	•	•			$\sim$

#### **ILLUSTRATIONS**

FIGURE 1.	AIR FLOW SCHEMATIC	5
FIGURE 2.	SAMPLE POINT LOCATIONS	7
FIGURE 3.	PARTICULATE SAMPLING TRAIN	8

#### 1. INTRODUCTION

Sanders Engineering & Analytical Services, Inc. (SEAS), performed particulate emissions testing at Gulf Power Company, Plant Smith, Unit 2, located in Panama City, Florida. The test was conducted on May 9, 1996, during soot blowing operations. The testing was performed in accordance with the applicable U.S. EPA procedures specified at 40 CFR, Part 60, Appendix A, Methods 1, 2, 3, 4, and 17.

The purpose of the test was to demonstrate compliance with the rules and regulations of the Florida Department of Environmental Protection, and to meet certain requirements contained in the permit to operate issued by the Florida Department of Environmental Protection.

The test was conducted by Mr. Jack Covington, Mr. Dean Holmes, Mr. John Holcombe, and Mr. John Wilson of Sanders Engineering & Analytical Services, Inc., and was coordinated with Mr. John McPherson of Gulf Power Company. The Florida Department of Environmental Protection was notified so that a representative could be present to observe the testing.

The test was conducted in accordance with the rules and regulations of the Florida Department of Environmental Protection. Further discussion of the test methods are included later in the report.

#### 2. SUMMARY AND DISCUSSION OF RESULTS

The results of the particulate emissions testing for the soot blowing runs, along with the results of the computations, are summarized in Table I. The equations used in the calculation of the results, along with the completed field data sheets, are presented in Appendix A. The sample calculations of the first run are presented in Appendix B. The quality control checks of the equipment used in the sampling program are included in Appendix C.

There were no problems encountered during the performance of the test. The bottom port of each duct was not sampled due to ash build-up in the duct. One of the other ports was alternately sampled twice on each run to compensate for the port not sampled. At the completion of each run, the filter and probe were removed to a relatively clean, draft-free area for clean-up.

The results of the testing indicate the particulate emission rate during soot blowing for Plant Smith, Unit 2, is 0.050 LBS/MMBTU. The applicable Florida Department of Environmental Protection rules and regulations require an emission rate of no greater than 0.30 LBS/MMBTU. The results of the testing indicate that the unit is in compliance with the particulate emission condition of the permit to operate issued by the Florida Department of Environmental Protection.

## TABLE I. PARTICULATE EMISSIONS TEST RESULTS GULF POWER COMPANY PLANT SMITH, UNIT 2, SOOT BLOWING 5/9/96

Title of Run Sampling Time -Start	Military	RUN 1 0651	RUN 2 0906	<u>RUN_3</u> 1213
Sampling Time -Stop	Military	0858	1115	1510
F Factor	SDCF/MMBTU	9820	9820	9820
Plant Load	Megawatts	200.0	200.0	200.0
Static Pressure	In. H2O	2.25	2.25	2.25
Barometric Pressure	In. Hg	30.32	30.32	30.32
Average dH	In. H20	0.91	1.03	1.28
Meter correction		1.038	1.038	1.0 <b>38</b>
Avg. Meter Temp.	Deg. F	80.1	86.2	81.9
% O2	%	7.4	7.3	7.6
%CO2	%	12.0	12.0	12.0
Volume Metered	ACF	63.240	64.200	71.630
Volume Water	MI	118.5	135.5	130.5
Sampling Time	Minutes	120	120	120
Nozzle Diameter	Inches	0.219	0.234	0.243
Avg. Stack Temp.	Deg. F	342.4	343.5	356.2
Area of Stack	Sq. Feet	253.3400	253.3 <b>400</b>	253.3400
Wt. of Part.	Mg.	97.9	30.1	184.8
Number of Points	J	60	60	60
Avg. Sqrt dP	In. H20	0.7968	0.7377	0.7764

#### **RESULTS OF COMPUTATIONS**

		<u>RUN 1</u>	RUN 2	RUN 3	<u>Average</u>
Volume of Gas Sampled	SDCF	65.149	65.423	73.607	
H2O vapor in Gas Stream	PERCENT	7.9	8.9	7.7	8.2
Avg. Stack Gas Velocity	FT/SEC	54.3	50.4	53.3	52.7
Volumetric Flow Rate	SDCFM	509,543	467,284	492,973	489,933
Volumetric Flow Rate	ACF/M	825,004	765,969	810,368	800,447
Particulate Conc.	Grs/SDCF	0.023	0.007	0.039	0.023
Particulate Conc.	Grs/ACF	0.014	0.004	0.024	0.014
Particulate Mass Rate	Lb/Hr	101.1	28.4	163.4	97.6
Particulate Mass Rate	Lb/MMBtu	0.050	0.015	0.085	0.050
Heat Input	MMBTU/Hr	2010.98	1857.86	1916.76	1928.54
Percent of Isokinetic	%	103.2	99.0	97.9	
Gulf Power Company	3		Plant Smith, Unit 2		

#### 3. PROCESS DESCRIPTION

The process consists of a steam electric generating unit firing bituminous coal for the production of electric energy. The coal is received by either rail, truck, or barge, and loaded directly onto the conveyor feeding the plant, or onto the stockpile and later loaded onto the conveyor belt transporting the coal to the plant. The coal from the conveyor is loaded into bunkers capable of holding between 24 to 36 hours supply of coal. The coal is then fed to pulverizing mills before being fired in the unit through the burners. Upon combustion of the coal in the fire box, approximately 20 percent of the ash falls to the bottom of the boiler and is removed by the ash removal system. The remaining 80 percent exits with the flue gases through the heat exchange and economizer sections of the furnace, and is collected by electrostatic precipitators.

#### 3.1. Source Air Flow

The air flow schematic which depicts the passage of the flue gases exhausted from Plant Smith, Unit 2, is presented in Figure 1.

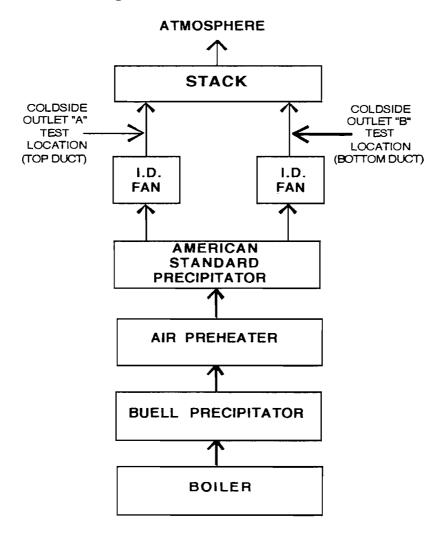


Figure 1. Air Flow Schematic

## 3.2. Operation During Testing

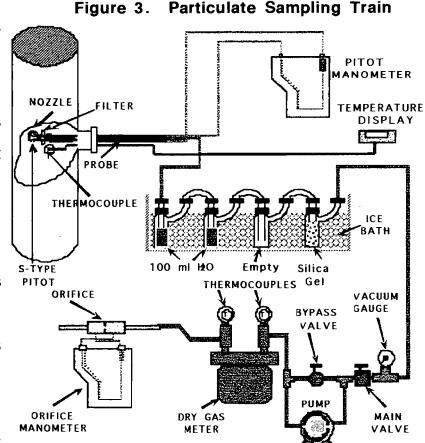
The approximate heat input average during soot blowing operation, as based on F-factor calculations, is 1928.54 million BTU per hour, resulting in the production of approximately 200 megawatts of electricity. Precipitator data supplied by Gulf Power personnel is given in Appendix D.

#### 5. PARTICULATE SAMPLING PROCEDURE (EPA Method 17)

The sampling procedure utilized is that specified in 40 <u>CFR</u>, Part 60, Appendix A, Method 17. A brief description of this procedure is as follows:

The first impingers were partially filled with 100 milliliters of deionized water.

The next impinger was left empty to act as a moisture trap. Preweighed 6 to 16 mesh indication silica gel was added the to last impinger. The sampling equipment manufactured by Lear Siegler (Model 100) or Sanders Engineering (Model 200) assembled was as shown in the attached drawing. The system was leak checked by plugging the inlet to the



nozzle and pulling a 15 inch mercury vacuum. A leakage rate not in excess of 0.02 cubic feet per minute was considered acceptable.

The inside dimensions of the stack liner were measured and recorded. The required number of sampling points were marked on the probe for easy visibility. The range of velocity pressure, the percent moisture, and the temperature of the effluent

gases were determined. From this data, the correct nozzle size and the nomograph multiplication factor were determined.

Crushed ice was placed around the impingers. The nozzle was placed on the first traverse point with the tip pointing directly into the gas stream. The pump was started immediately and the flow was adjusted to isokinetic sampling conditions. After the required time interval had elapsed, the probe was repositioned to the next traverse point and isokinetic sampling was re-established. This was performed for each point until the run was completed. Readings were taken at each point and recorded on the field data sheet. At the conclusion of each run, the pump was turned off and the final readings were recorded.

#### 5.1. Particulate Sample Recovery

Care was exercised in moving the collection train to the sample recovery area to minimize the loss of collected sample, or the gain of extraneous particulate matter. The volume of water in the impingers was measured, the silica gel irripinger was weighed and recorded on the field data sheet. The nozzle, and all sample-exposed surfaces were washed with reagent grade acetone into a clean sample container. A brush was used to loosen any adhering particulate matter and subsequent washings were placed into the container. The filter was carefully removed from the fritted support and placed in a clean separate sample container. A sample of the acetone used in the washing was saved for a blank laboratory analysis.

#### 5.2. Particulate Analytical Procedures

The filter and any loose particulate matter were transferred from the sample container to a clean, tared weighing dish. The filter was placed in a desiccator for at least 24 hours and then weighed to the nearest 0.1 milligram until a constant weight was obtained. The original weight of the filter was deducted, and the weight gain was recorded to the nearest 0.1 milligram.

The wash solution was transferred to a clean, tared beaker. The solution was evaporated to dryness, desiccated to a constant weight, and the weight gain was recorded to the nearest 0.1 milligram.

APPENDIX A EQUATIONS AND FIELD DATA SHEETS

## **EQUATIONS**

1. 
$$P_s = P_{bar}^+ \frac{P_g}{13.6}$$

2. 
$$P_m = P_{bar}^+ \frac{\overline{\Delta H}}{13.6}$$

3. 
$$V_s = K_p C_p \sqrt{\Delta P} \sqrt{\frac{T_s}{M_s P_s}}$$

4. 
$$V_{m(Std)} = K_1 V_m Y$$
 
$$\left[ \frac{p_{bar} + \frac{\overline{\Delta H}}{13.6}}{\overline{T}_m} \right]$$

5. 
$$V_{w(Std)} = 0.04707 V_{lc}$$

6. 
$$B_{ws} = \frac{V_{w (Std)}}{V_{m (Std)} + V_{w (Std)}}$$

7. 
$$M_d = 0.44 (\%CO_2) + 0.32 (\%O_2) + 0.28 (\%N_2 + \%CO)$$

8. 
$$M_s = M_d(1 - B_{ws}) + 18 (B_{ws})$$

9. EA = 
$$\left[ \frac{(\%O_2 - 0.5 (\%CO))}{0.264 (\%N_2) - ((\%O_2) - 0.5 (\%CO))} \right] 100$$

10. 
$$Q_a = (V_s) (A_s) (60)$$

11. 
$$Q_s = Q_a (1-B_{ws}) \frac{(528)}{\overline{T_s}} \frac{(P_s)}{29.92}$$

12. 
$$E_H = \left(\frac{PMR}{H_1}\right)$$

13. 
$$E = C_d F_{O_2} \left( \frac{20.9}{20.9 - \%O_2} \right)$$

14. 
$$C_s = 0.0154 \frac{M_n}{V_{m(Std)}}$$

15. 
$$C_{50} = \frac{21 C_s}{21 - [(1.5) (\%O_2) - 0.133 (N_2) - 0.75 (\%CO)]}$$

16. 
$$C_{12} = \frac{C_s (12)}{\% CO_2}$$

17. PMR = 
$$(C_s)(Q_s)\frac{(60)}{7000}$$

18. 
$$V_n = \left[ (0.002669) (V_{1c}) + \frac{V_m Y}{\overline{T}_m} (p_{bar} + \frac{\overline{\Delta H}}{13.6}) \right] \frac{\overline{T}_s}{p_s}$$

19. 
$$I = \frac{100 \text{ V}_n}{(60) \text{ Ø V}_A}$$

### **NOMENCLATURE**

 $A_n$  = Cross-sectional area of nozzel, ft <sup>2</sup>

A<sub>s</sub> = Cross sectional area of stack, ft<sup>2</sup>

B<sub>ws</sub> = Wator vapor in the gas stream, proportion by volume (dimensionless)

C<sub>p</sub> = Pitot tube coefficient (dimensionless) (0.84)

C<sub>s</sub> = Particulate concentration, grains/SDCF

C<sub>d</sub> = Particulate concentration, lbs/SDCF

C<sub>12</sub> = Particulate concentration (C<sub>s</sub>adjusted to 12% CO) grains/SDCF

C<sub>50</sub> = Particulate concentration (C <sub>s</sub> adjusted to 50% excess air) grains/SDCF

EA = Excess air, %

E = Emission in lb/mmBTU

E<sub>H</sub> = Emission in lb/mmBTU, based on heat input

H<sub>1</sub> = Total Heat Input, Million BTU per Hour (MMBTU/hr)

I = Percent of isokinetic sampling

 $K_1 = 17.64 \, ^{\circ}\text{R/} \text{ inches Hg}$ 

 $K_p$  = Pitot tube constant, 85.49 ft/sec  $\frac{(lb/lb-mole) (in. Hg)}{(°R) (inc. H<sub>2</sub>O)}$ 

M<sub>n</sub> = Total amount of particulate collected, mg

M<sub>d</sub> = Molecular weight of stack gas; dry basis, lb/lb mole

M<sub>e</sub> = Molecular weight of stack gas; wet basis, lb/lb mole

P<sub>bar</sub> = Barometric pressure at the sampling site, in. Hg

### NOMENCLATURE (continued)

 $P_m$  = Meter pressure, in. Hg

P<sub>s</sub> = Absolute stack pressure, in. Hg

P<sub>g</sub> = Stack static pressure, in. H<sub>2</sub>O PMR = Particulate mass rate, lb/Hr

Q<sub>a</sub> = Volumetric flow rate ACFM

Q<sub>s</sub> = Volumetric flow rate SDCFM

 $V_s$  = Average stack gas velocity, ft/sec

V<sub>Ic</sub> = Total volume of liquid collected in impingers & silica gel, ml

 $V_{\rm m}$  = Volume of gas sample as measured by dry gas meter, ACF

 $V_{m(std)}$  = Volume of gas sample measured by dry gas meter, corrected to standard conditions. SDCF

 $V_{w(std)}$  = Volume of water vapor in gas sample, corrected to standard conditions, SCF

 $V_n$  = Volume collected at stack conditions through nozzle, ACF

Y = Dry gas meter calibration factor (dimensionless)

 $\Delta H$  = Average pressure difference of orifice, in. H<sub>2</sub>O

 $\Delta P$  = Velocity head of stack gas, in. H<sub>2</sub>O

 $\sqrt{\Delta P}$  = Average of square roots of the velocity pressure, in. H<sub>2</sub>O

Ø = Total sampling time, minutes

 $\% CO_2$ ,  $\%O_2$ ,  $N_2$ , %CO - Number % by volume, dry basis, from gas analysis

 $F_{O_2}$  = Oxygen based F factor (9820 SDCF/mmBTU for bituminous coal)

T<sub>s</sub> = Temperature of the stack, °R (° F + 460)

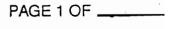


#### SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

1568 Leroy Stevens Rd. Office: (205) 633-4120 Mobile, AL 36695 FAX#: (205) 633-2285

#### FIELD DATA SHEET

		C (577)
COMPANY 64/ Power		
PLANT/(UNIT)	OPERATOR	\( \Delta Ha \) \( \subseteq \text{U. ft. /min.} \)
LOCATION 4.7#2 Son	Blowing METHOD /	PROBE
	RUN	iner/length RUN
RUN / NOMOGRAPH	HUN	HUN
NOZZLE	NOZZLE	NOZZLE
PRE . POST Noz Ts	CALIBRATION PRE , POST	CALIBRATION PRE , POST
2/9 2/9 HO PSPM	234 234	. 243 243
ンゥ ンタ FILTER	234 234 FILTER	.243 FILTER .243 /252
219 211 1391	234 234 139L	243 /393
29 2/9	Z34 234	243 243
AVERAGE AVERAGE	AVERAGE AVERAGE	AVERAGE V AVERAGE
METER READING	METER READING	METER READING
METER READING	557,200	(30.03)
28,700 FINAL	FINAL FINAL	FINAL FINAL
INITIAL	NET NET	NITIAL INITIAL TO A CONTROL OF CO
(3.)40 NET	NET NET	NET NET
LEAK CHECK	LEAK CHECK	LEAK CHECK
SYSTEM PITOT	SYSTEM PITOT	SYSTEM PITOT Pre Post Pre Post
Pre Post Pre Post	Pre Post Pre Post	1/ 10
in. Hg inHg	in. Hg impact impact	in. Hg impact impact
V .003 static static	cim cim staric staric	cim cim static static
cim cim	cim • cim •	cini • cim •
VOLUME OF	VOLUME OF	VOLUME OF
LIQUID WATER COLLECTED		LIQUID WATER COLLECTED
IMP. 1 IMP. 2 IMP. 3 IMP. 4	IMP.1 IMP.2 IMP.3 IMP.4	IMP.1 IMP.2 IMP.3 IMP.4
FINAL FINAL FINAL FINAL	FINAL FINAL FINAL FINAL	FINAL FINAL FINAL FINAL
FINAL FINAL FINAL FINAL	100 100 0 1498.0	100 100 0 148/0
INITIAL INITIAL INITIAL	INITIAL INITIAL INITIAL	INITIAL INITIAL INITIAL
98:10:0:10.5	122:0:0:135	NET NET NET NET
NET NET NET NET TOTAL 118.5	NET NET NET NET TOTAL 135.5	TOTAL 130, S
TOTAL	101AL <u>7883</u>	
GAS ANALYSIS STATIC	GAS ANALYSIS STATIC	GAS ANALYSIS STATIC
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1	- 12 /2	CO BAROMETRIC
•	₹	₹ ?∧ ? x
CO	CO	CO





7	,	>	,
		۲.	$\cup$

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Point #	Time	(cu. ft.)	in. H <sub>2</sub> O	in. H <sub>2</sub> O	Stack	Probe	Box	Imp.	ln	Out	
10-1	6:51	28.700	. 27	.40	350			<u>                                     </u>	)4	73	3
7	:53	29.600	.58	. 8 3	350			65	74	73	3
3	کۍ :	30.700	. 27	. 3 9	352			/	) 4	73	3
4	:57		,5)	. 39	350			1	))	14	3
2	:59		- 94	1.35	350			1	22	74	5
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9~/	7: 04	34.700	. <del>5</del> 2	.75	350			63	27	7.3	3
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کہ	:/2	39.200	٠ ٦٧	1.03	348			L	82	7.5	4
6	:14	40.100	.82	1.18	346			1	82	25	4
8-1	7. 17	41.300	.65	.93	349			62	82	76	4
٤	19	42.400	. 62	. 88	349			/	82	>6	4
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4	: 23	444.300	. 27	1.05	349			1	82	2>	2
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5-1		61.000	, 2)	. 37	336			58	83	29	3
١	158	61.800	. 48	. 56	337	Check Indic			83	79	2

Check Indicates Temperatures Meet Required Limits.

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	C 1/1		/			 s. B.	
Site	Sm. 71	Uni 8			Run # _	Page	Of

		Gas	Vel.	Orifice							
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3	: 38	80.600	. 22	1.01	335			V	84	80	5
4	: 40	81.700	.82	1.15	335			1	84	80	2
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D . "		Gas	Vel.	Orifice	_	. (5					
Port #	1	Meter Vol.	Head ∆P	Head ∆H	empera	ature (F	) Hot		Gas Me	ter	Vac. in. H₀
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3	: 23	502.080	. 46	.85	336			1	87	83	3
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6		517.100	.72	1.33	336			~	88	83	5
5-1	:57	510,300	. کا	.52	33>			59	88	84	3
2	:59	519.100	. 42	.77	338			J .	88	84	_3
3	,	520.200	. 65	1.20	332			~	88	84	5
4		521.450	٠٦٤	/. 33	337				88	84	5_
ک		255-400	• 27	1.42	337			V	88	8-4	2
6		523.500	. 83	۲۲3	33>				88	84	6
フーノ	-	254.800	.64	1.18	349			60	85	84	4
٤	:13	526.000	· 8€,70	7.27	351				F6'	84	4

Check Indicates Temperatures Meet Required Limits.

Compar	ıy	6 Power	Co	<u> </u>		Da	ite <u>5 - 9 -</u>	28
Site	57.24	42.4 2	5002	B/22.2	Run # _	ک	Page	Of

		Gas	Vel.	Orifice	Temperature (F)						
Port #		Meter	Head	Head ∆H	Temper	ature (F			Con Mar	<u> </u>	Vac.
	_	Vol.	ΔP	<u> </u>			Hot	<b>.</b>	Gas Me	Г	in. H <sub>9</sub>
Point #	Time	(cu. ft.)	in. H <sub>2</sub> O	in. H <sub>2</sub> O	Stack	Probe	Box	lmp.	<u>tn</u>	Out	<u> </u>
7-3	î	526.958	. 68	1.23	351			61	89	84	6
4		528.250	. 83	1.51	352			L	89	4 هر	6
ک		529.500	.82	1.49	35/		_	_ ز	89	84	6
6	: 27	530.600	. 80	1.45	351			~	89	84	6
8-1	10:24	531. 950	. 7 7	1-39	35/			V	89	85	6
۲	:26.	533.250	. 56	1.02	352			61	90	85	6
	:28	534. 400	. 42	. 26	35 2			/	90	85	5
4	:30	-53 5. 300	. 44	.80	35 ~			~	90	F5	5
	<b>:3</b> 2	5 6.400	. 42	- > 6	322			_	50	25	ک
ઠ	: 34	532.500	.42	.) 6	350			1	90	85	5
8-1	10:36	538.300	. 60.62	1.12	351			6/	90	85	6
٤	: <i>38</i>	539.800	.52	.94	351			_	50	85	5
3	: 40	540.800	. 42	.76	35 z			/	90	25	5
4	:42	541,450	./3	.24	350			-	90	85	4
ے	:44	542.200	, کد	. 39	351				90	85	4
6	:46	542.900	.34	-62	350			/	90	85	5
9-1	10:45	543.700	, 69	1.31	352			56	50	28	6
٤	: 5/	544.700	.53	.96	353			~	90	85	6
3	٤٤:	545.900	. 5>	1.03	352			v	50	85	6
4	حى:	546.900	. 89	1.61	35 Z			V	90	28	7
کہ	: 57	548 400	. 84	1.52	352			/	50	2.8	7
6			- 58	1.05	350			V	90	85	6
10-1		550.100	、3>	.67	352				90	85	S
٤		551.950	, 3 2	.58	35/			/	90	85	2
3		552.700	, /5	. 27	351			~	90	<i>e</i> 5	3
4	.09		.56	1.01	35/				50	85	3
3	: //	554.200	. 96	1.24	35/			V	90	85	8
6		555,600	4/3	2.05	3510				90	85	8
		557,200									
_		. 👄					-				
	-										
				-					_		
			.1377	1.034		Check India	ates Tem	perature		uired Limi	rts.

			317	1.034	Check Indic	cates Ten	nperatures Meet Require 86.7	ed Limits.
Company	Gulf	Power	<u>~_</u>				Date	9-6
Site	Suith	Unit	2.		Run #	Z	ج.کر Page _	Of

Port #		Gas Meter	Vel. Head	Orifice Head	Temper	ature (F	)				Vac.
		Vol.	ΔΡ	ΔН			Hot	1	Gas Me	ter	in. H <sub>g</sub>
Point #	Time	(cu. ft.)	in. H <sub>2</sub> O	in. H <sub>2</sub> O	Stack	Probe	Вох	lmp.	ln	Out	
10-1	12:13	58.450	،3٤	.68	362			64	80	80	4
۲	: 15	59.450	. //	. 23	363			1	80	80	4
3	: / >	60.450	. 14	.30	363			-	80	80	4
4	:19	61.200	. 34	.74	363			-	86	80	4
کہ	: 2/	62.000	. 88	1.81	363				81	80	2
6	: 23	63,300	. 92	1.90	363				82	80	7
9-1	12:26	64.900	.52	167	361	·		54	82	80	5
2_	:28	66.100	. 52	1.07	36/			\ <u>\</u>	F2	80	5
	: 30	67.100	. 516	1.15	361			~	82	80	
4	: 32	68.400	. 85	1.76	361		•	V	F2	40	7
5	:34	6869.600	. 87	1.79	360			V	82	80	7
4	:36	71.200	- 77	1.59	360			-	86	80	8
9-1	12:38	72.500	. 49	1.01	361			54	86	80	5
ι	:40	73.600	.54	1.11	360			V	86	80	6
3	: 42	14,700	. 60	1.24	360				86	20	ક
<b>3</b> 5°	: 44	16.140	.62	1.28	35 9			V	86	80	6
35"	:46	77.200	.82	1.90	360			59	·F7	81	8
6	: 45	78. 200	. 64	/32	360			~	8)	81	7
8-1	12:52	79.800	. 77	1.59	360			<u></u>	8>	81	7
١	: 54	F1.150	. > 0	1.45	360			1	8)	81	ノ
.3	المحت:	82.600	- 36	. <i>yy</i>	360			1	8)	81	2
4	:58	83.400	. 6.5	1.34	36 0			\ \mathcal{I}	8)	81	7
5	13:00	84.380	۶۷.	1.15	325			/	8)	81	6
6	:02	85.00	.5>	<b>人ノ)</b>	355			1	8>	81	6
7-/	13:33	836.55	.ઇ)	1.38	372			161	80	A2 79	>
ح	22 :	87.800	.68	1.40	373			٠ ر	80	79	2
ا فر	(ى:	89.00	. 68	1.40	3>3		•	1	80	79	7
4	ع ی:	90,200	-88	1.83	377			\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	80	29	8
_5	14:01	91.700	. 96	1.78	3)5			1	82	15	8
4	: 03	33,500	. 86	1.27	365			1	22	75	8
5-/	14:07	94.800	. SZ	1.07	359			58	f2	7 9	6
2_	; 6 <del>9</del>	95600	, 42	.81	356			V	82	) 9	6

Prin 1353

Check Indicates	Temperatures	Meet Required Limits.
-----------------	--------------	-----------------------

Compa	iny Gul	9 Pow	or Ci	_				Date	5-9.96	
Site	Sa. Hl	Unit	Z	5004	010005	Run #	3	<i>s. 8</i> Pa	ge	Of

		Gas	Vel.	Orifice							
Port #		Meter	Head	Head	Tempera	ature (F	)	1			Vac.
		Vol.	ΔΡ	ΔН			Hot		Gas Me	ter	in. H <sub>g</sub>
Point #	Time	(cu. ft.)	in. H₂O	in. H <sub>2</sub> O	Stack	Probe	Box	lmp.	in	Out	ļ
5-3	14: 11	58.450	. 68	1.40	355			60	83	19	6
4	: 13	98.300	. 73	1.50	354			V	83	15	4
2	: 15	59-200	. 52	1.90	361			\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	84	29	8
4	:12	100.800	, 82	1.69	355			<u></u>	84	19	8
4-1	14: 20	102.250	. 46	کې ،	340			55	54	) 9	25
2	:22	103.300	. 46	.95	355			·	84	80	2
	: 24	104.500	. 66	1.36	356			_	84	80	2
4	: 26	105.800	.66	1.36	35/2			-	84	80	2
5	:28	106.900	۲2,	1.10	353	ļ		~	84	80	>
6	:30	108.100	· <del>76</del> 3	1.46,30	८ २६			~	84	80	7
4-1	14:32	109,400	.43	.92	35_3			158	84	80	7
2	: 34	110.400	.47	-97	353			/	84	Po	6
3	: 36	111.500	.66	1.36	353			V	84	80	6
4	: 3 &	112.500	, 20	1.44	351			-	84	80	6
کے	:40	43.700	.52	1.07	347			-	85	80	6
6	:42	114.780	٠ 72	1.49	347			~	85	80	8
3-1	14:45	116.350	.43	. 88	339			5)	28	80	5
2	:40	117.600	٠ ٢ .	1.07	34)			L	85	80	2
3	749	48.200	, 57	1.17	34)			V	28	30	5
4	:5/	119.200	61	1.26	347			/	85	Po	5
ک	.53	120.500	.61	1.26	345			v	85	86	2
6	عے:	121.600	- 48	.99	342			V	85	80	7
2-/		122.650		.86	34/			£75,	85	81	5
i i		123.500		. 95	343			1	85	81	5
3	1	124,500		. 85	344			V	85	81	6
4	: 04	125.800	. 27	L. 59	344			v ·	85	81	6
5	i		,92	1.90	342			/	85	81	6
6			- 87	1.79	342			/	85	81	6
	15:10	130,030									
							_				
		_	- 2 / W	277							

.7764 1.27.7 356-13 Check Indicates Temperatures Meet Required Limits.

81.9

Company 6ulb Power 6 Date 5-9-96

5.0.

Site Run # Page Of

## LABORATORY ANALYSIS & CHAIN OF CUSTODY

COMPANY/PLAN	T: Lule Pa	2007 - flan	it Sm	II.		
		5-9-96 TYP			м-17 □отн	ER
SAMPLE #	RELINQUISHE BY	ED RECEIVED BY	TIME	DATE	REASON	N FOR CHANGE
3 Fifters	JA.		A.	5-12-16	T, L.J.	44
						-
UNIT # 2 -	Soot Blow	ing	UNIT#			
RUN #	FILTER # 1391	BEAKER # <u>/ 0</u> WASH (ML) <u>45</u>	RUN #	_	ILTER#	BEAKER #
FINAL WEIGHT	207.0	63827.3	FINAL WE	IGHT		
INITIAL WEIGHT	122.8	63813,6	INITIAL W	EIGHT		
DIFFERENCE	84.Z	13.7	DIFFEREN	ICE		
CORRECTED TO	AL WEIGHT	97.9	CORRECT	ED TOTAL	WEIGHT	Ī
RUN # 2_	FILTER # 1392	BEAKER # 28 WASH (ML) 40	RUN #	_ F	ILTER#	BEAKER #
FINAL WEIGHT	144.9	67791.8	FINAL WE	IGHT		
INITIAL WEIGHT	121.4	67785.1	INITIAL W			
DIFFERENCE	23.4	6.7	DIFFEREN	ICE		
CORRECTED TOT	AL WEIGHT	30.1	CORRECT	ED TOTAL	WEIGHT	
RUN #_3_	FILTER # 1393	BEAKER # 42 WASH (ML) 50	RUN #	_ F	ILTER#	BEAKER # WASH (ML)
FINAL WEIGHT	291.6	646 60.5	FINAL WE	IGHT		
INITIAL WEIGHT	124.4	64642.9	INITIAL W			
DIFFERENCE	167.2	17.6	DIFFEREN	ICE		
CORRECTED TOT	AL WEIGHT	184.8	CORRECT	ED TOTAL	WEIGHT	
RUN #	FILTER #	BEAKER # WASH (ML)	WASH SOI BLANK (ML			BEAKER # WASH (ML)
FINAL WEIGHT			FINAL WE	IGHT		_
INITIAL WEIGHT			INITIAL WI			
DIFFERENCE			DIFFEREN			
CORRECTED TOT	AL WEIGHT		CORRECT	ION FACT	OR (MG/ML)	1

APPENDIX B SAMPLE CALCULATIONS

```
Input and Constants
```

pg := 2.25 in. H2O

pbar := 30.32 in. Hg.

Δhavg := 0.91 in. H2O

y := 1.038

tm := 80.1 °F

02 := 7.4

co2 := 12.

vm := 63.24 ft

vlc := 118.5 ml

theta := 120 min

nozdia := 0.219 in.

ts := 342.4 °F

2

3

as := 253.34 ft

mn := 97.9 mg

numberofpoints := 60

0.5

sqrt∆p := 0.7968 in. H2O

cp := 0.84

$$n2 = 100 - o2 - co2$$

2

0.000261587 ft

Calculations

Equation 1

30.4854 in. Hg.

Equation 2

30.3869 in. Hg.

Equation 3

65.1479 ft

Equation 4

3

5.57779 ft

Equation 5

vwstd bws = ----vmstd + vwstd

0.0788652

min

```
Equation 6
      (0.44 \text{ co2} + 0.32 \text{ o2} + 0.28 \text{ n2}) \text{ lb}
                    lb-mole
30.216 lb
 1b-mole
Equation 7
                      bws 18 1b
ms = md (1 - bws) + ----
                       lb-mole
29.2526 lb
 lb-mole
Equation 8
                      ts 0.5
vs = kp cp sqrt\Delta p (----)
                     ms ps
54.2764 ft
   sec
Equation 9
     vs as 60 sec
         min
           3
825023. ft
    min
Equation 10
     qa (1 - bws) 528 °R ps
        ts 29.92 in. Hg.
509522. ft
```

```
Equation 11
    0.0154 gr mn
cs = -----
      mg vmstd
0.0231421 gr
   3
   ft
Equation 12
     cs qs 60 min
pmr = -----
        7000 gr
     hour -----
           1b
101.069 lb
  hour
Equation 13
     cs f 20.9 1 lb
e = -----
   (20.9 - o2) 7000 gr
0.0502608 lb
_____
  mm btu
Equation 14
```

3 105.532 ft

## Equation 15

103.234 %

Equation 16

pmr
hi = --e

2010.9 mm btu
----hour

APPENDIX C QUALITY CONTROL

## INITIAL METER CALIBRATION FORM - DGM

1	DATE:	12-10-95	В	Box No.	S-100	
Ref. DGM Ser. #	1044453	3 (	Calibrated By	,	JACK COVIN	GTON
RUN #		1	2	3	4	5
DELTA H (DGM)		0.50	1.00	1.50	2.00	3.00
Y (Ref. DGM) Reference DGM		1.014	1.014	1.014	1.014	1.014
Gas Vol. Initial Gas Vol. Final Meter Box DGM		10.000 15.800	16.400 21.600	22.000 28.000		34.600 40.800
Gas Vol. Initial Gas Vol. Final		90.495 96.195	96.775 101.880	102.265 108.140	108.630 114.015	114.610 120.650
Reference DGM Temp. Deg F Initial		A <b>v</b> g. 68	Avg. 69	Avg. 68	Avg. 69	A <b>vg.</b> 70
Deg F Final		69	68	69	70	69
Meter Box DGM Temp. Initial In Temp. Initial Out		68 66	72 68	75 69	78 71	79 71
Temp. Final In Temp. Final Out		72 68	75 69	77 70	79 71	80 72
P Bar IN. Hg		30.08	30.08	30.08	30.08	30.08
Time (sec.)		849	549	524	418	390
Meter Calibration Factor (Y)		1.031	1.035	1.040	1.041	1.045
Qm (C.F.M.)		0.418	0.579	0.700	0.803	0.970
Km (Std Pressure)	`	0.759	0.743	0.733	0.727	0.717
DELTA Ha		1.62	1.68	1.72	1.74	1.78
Average Y (Meter Calib Average Km (Standard Average DELTA Ha of C	Pressure)	r			1.038 0.736 1.706	

Y= ≤ .03

Alteria.

Max & Min ≤ .02 from Avg
Final Avg within 5% of Initial Avg
ΔHa = Max & Min ≤ .2 from Avg

# POST TEST QUALITY ASSURANCE

Date:	5/16/96	BOX #:	S-100
		_	
Ref. Meter:	1044453	Calibrated By:	JACK COVINGTON

#### DRY GAS METER

	Unit	Run 1	Run 2	Run 3
FIELD METER ΔΗ	In. H₂O	1.50	1.50	1.50
Initial Gas Volume	Ft.³	56.400	61.700	69.000
Final Gas Volume	Ft.³	61.700	69.000	120.155
<i>Initial</i> Temp. In	°F	76	76	76
Initial Temp. Out	°F	76	77	78
<i>Final</i> Temp. In	°F	73	73	73
Final Temp. Out	°F	72	72	72
REF. METER Y	Dimensionless	1.014	1.014	1.014
Initial Gas Volume	Ft. <sup>3</sup>	18.540	23.788	31.040
Final Gas Volume	Ft. <sup>3</sup>	23.788	31.040	81.700
<i>Initial</i> Temp.	°F	77	85	91
<i>Final</i> Temp.	°F	73	79	85
Barometric Pressure	In. Hg	30.01	30.01	30.01
Time	sec	465	644	4502
Meter Calibration Factor	Dimensionless	0.999	0.990	0.976
ΔН,	In. H₂O	1.801	1.855	1.898
Average Y	Dimensionless	0.988		
Initial Y	Dimensionless	1.038		
Percent Error	%	-4.8	(Allowed 5.0%)	

#### **DIFFERENTIAL PRESSURE GAUGE**

Ref. Pressure	Magnehelic	Percent Error
in H₂O	Pressure in H₂O	(+/- 5%)
0.00	0.00	0
0.75	0.76	1.333333333
		·
0.39	0.39	0

#### **TEMPERATURE SENSOR**

Ref. Temp. (°F)	Thermocouple Temp. (°F)	Percent Error (Allowed 1.5% of Absolute)
280	279	-0.14

#### **ARENOID BAROMETER**

Reference	Test	0.1 Diff.						
Barometer	Barometer	Allowed						
30.01	30.08	0.07						
	Barometer	Barometer Barometer						

## **MAGEHELIC CALIBRATION**

BOX	2879	S-100		. C-175	S-102	S-101	S-103
SER. NO.		91126AM 91		R90125 MR6	R74D	Ŗ22D	R202 <b>08</b> A617
RANGE			14191	DAILA			A017
	0-2	0-2	0-2	0-2	0-5	0-2	0-2
REFERENCE READING		FIELD DEV	ICE REA	DING			
0.000		0.00	0.00	0.00	0.00	0.00	0. <b>00</b>
0.050							
0.150					i		
0.200							-
0.250							
0.450							
0.50	0.50	0.51	0.50	0.51	0.51	0.50	0.50
1.00	0.99	1.01	0.98	1.01	1.01	0.98	1.01
1.30							
1.80	1.80	1.82	1.79	1.82	1.81	1.79	1.82
2.50							
4.50							
5.0							
9.0							
13.0							
22.0							

Educad L. Hleans

DATE: 17-5-95

SER. NO.	10720- AB68	R1061- 6AG48	R5031- SEB76	R1062- 9JA82	R1051- 3MR42	R90124 RI119	
RANGE	0-0.25	0-0.50	0-2	0-5	0-10	0-25	
REFERENCE READING			FIELD DE	EVICE RE	ADING		
0.000	0.000	0.000	0.000	0.000	0.000	0.000	
0.050	0.050						
0.150	0.150	0.140					
0.200	0.190						* 1
0.250		0.250					
0.450		0.450					
0.50			0.50		<u>.</u>		
1.00			1.00				7.5
1.30				1.30		-	
1.80			1.80			-	
2.50			,	2.50	2.48		-
4.50				4.50			
5.0					5.0	5.0	
9.0					9.02		
13.0						13.0	
22.0						22.0	

SIGNATURE:

Edward R. Hans 12/22/95

DATE:

SER. NO.	10819- DR2	R1090- 2AG18			30830- AM79	R1072- 2MC5
RANGE	0-0.25	0-0.50	0-2	0-5	0-10	0-25
REFERENCE READING			FIELD DE	VICE RE	ADING	
0.000	0.000	0.000	0.00	0.00	0.0	0.0
0.050	0.050					
0.150	0.155	0.152	,			4
0.200	0.205					
0.250		0.256				
0.450		0.456	1			
0.50			0.52			
1.00			1.04			
1.30				1.32		200
1.80			1.83		1	25
2.50				2.55	2.49	
4.50				4.50		100
5.0					4.9	5.2
9.0					8.8	
13.0						12.9
22.0					,	22.0

SIGNATURE:

Edward L. Wars

DATE:

12/22/95

SER. NO.	R10908AG71 MRR1	R0112642	R10608CF20 CF20	:			
RANGE	: :						
	0-0.50	0-2.0	0-10				
REFERENCE				:			
READING FIELD DEVICE READING							
0.000	0.00	0.00	0.0				
0.050				i de			
0.150	0.149						
0.200				. , , , , , , , , , , , , , , , , , , ,			
0.250	0.240						
0.450	0.450		- 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1				
0.50		0.50					
1.00		0.98					
1.50			* -				
- 1.80		1.78		7			
2.50		**************************************	2.5	22000			
4.50				200			
5.0			5.0	7,7			
9.0			9.0	1 22			
13.0							
22.0							

SIGNATURE:

DATE:

Edward L. Harris 12/22/95

SER. NO.	R22D	R90051	R90101 5CD102					
RANGE	0-0.50	0-5	0-25					
REFERENCE READING FIELD DEVICE READING								
0.000	0.000	0.00	0.0					
0.050								
0.150	0.151							
0.200								
0.250	0.251							
0.450	0.455							
0.50								
1.00								
1.30		1.27	1 200					
1.80								
2.50		2.52	352 2000					
4.50		4.55						
5.0			5.0					
9.0		_						
13.0			13.0					
22.0			21.6					

SIGNATURE:

Edward & Warns
12/22/75

DATE:

#### **TEMPERATURE CALIBRATIONS - DEGREES FAHRENHEIT**

0.000 0.000

REFERENCE DEVICE	0 DEG. F	210 DEG.	420 DEG.	630 DEG.	840 DEG.	1050 DEG.	1260 DEG.	1470 DEG.	1680 DEG.	1900 DEG.
READING*	U DEG. P	210 DEG.	420 DEG.	USU DEG.	040 DEG.	1030 DEG.	1200 DEG.	1470 DEG.	1000 DEG.	1900 DEG.
2879	o	217	421	630	839	1050	1260	1471	1681	1900
METER BOX #1 C-133 11580	0	212	423	635	842	1053	1264	1475	1679	1910
METER BOX #2 C-175 15962	0	211	423	627	839	1052	1265	1475	1687	1903
METER BOX #5 S-100 15751	2	211	417	628	844	1062	1279	1491	1698	1907
METER BOX #6 S-101 15751	0	210	419	628	839	1058	1255	1473	1691	1900
PORTABLE THERMOCOUPLE # 2 (Blue)	2	209	415	628	837	1053	1260	1468	1679	1908
PORTABLE THERMOCOUPLE # 2 (Green)	2	211	417	627	842	1058	1273	1484	1688	1896
PINK T140293	-1	208	415	624	840	1056	1272	1482	1687	1894
PORTABLE THERMOCOUPLE (Yellow)	o	210	419	632	840	1050	1259	1470	1680	1901
PORTABLE THERMOCOUPLE T-105998 (Black)	1	209	416	625	839	1055	1270	1481	1684	1891
METER BOX S-102	-2	209	417	625	837	1049	1259	1462	1658	1890
METER BOX S-103	4	215	423	632	844	1057	1266	1471	1667	1895

DATE:

#19. B. \$15.

12-05-95

SIGNATURE: Edward L. Harris

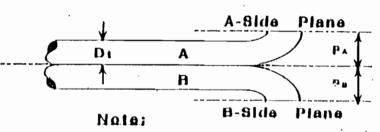
<sup>\*</sup> Reference Device is an Omega Engineering CL505-A calibrated reference thermocouple-potentiometer system.



# SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

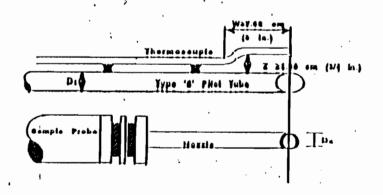
1668 Leroy Stevens Rd. Mobile, Al. 38896

Olllos; (205) 633-4120 FAXI; (206) 633-2266



1.05 Di \$ 1.50 Di

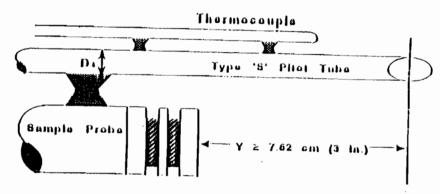
PAR PA



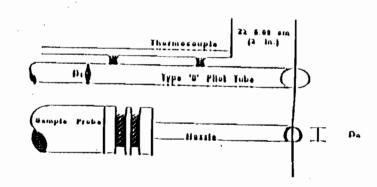
The Pitot used was within the following geometric specifications:

Di between 0.48 and 0.95 cm (3/16 and 3/8 in.)

Cp = 0.84



Minimum pitot-sample probe separation



Proper thermocouple, placement to prevent interference.

OR

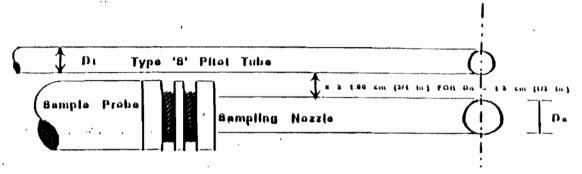


### SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

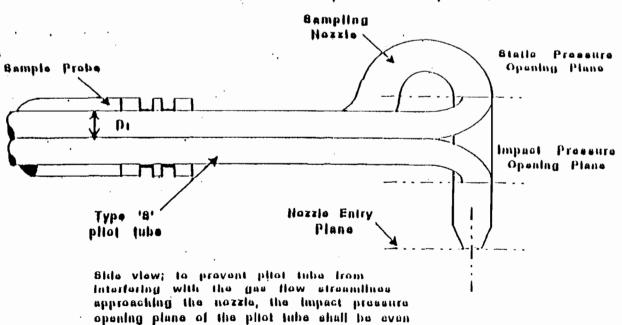
1688 Leray Blavens Rd. Office: (206) 633-4120 Mobile, Al. 36895

. FAX#; (206) 633 2286

Proper pilot tube-sampling norrel configuration to prevent aero-dynamic interference; hattanhaak typs nozzle; centers of nozzle and pitot opening aligned; Di between 0.48 and 0.06 cm (3/16 and 3/8 in.)



Bottom view showing minimum phot/nozzie separation

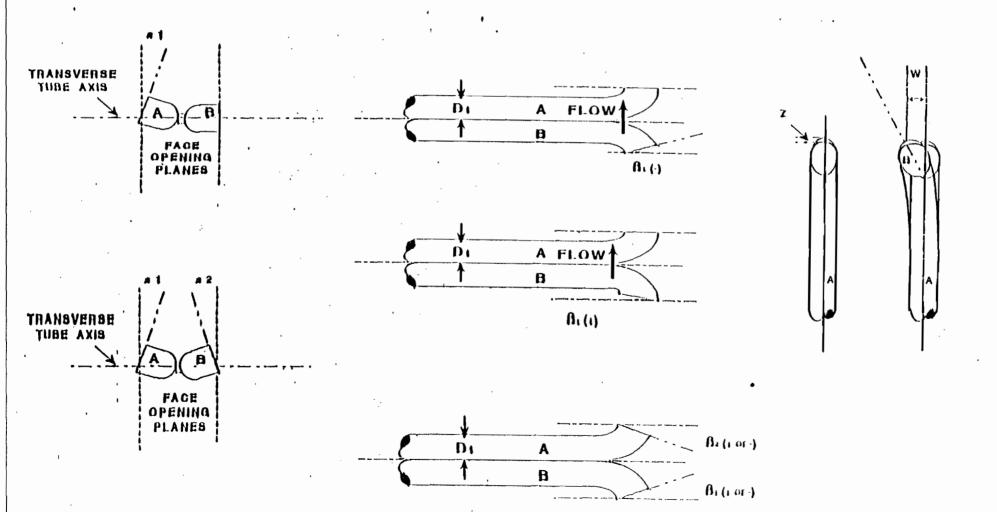


with or above the nozzle entry plane.



## SANDERS ENGINEERING & ANALYTICAL SERVICES, Inc.

1666 Leroy Stevens Nd. Mobile, AL. 36696 Oilloe: (205) 633-4120 FAXI; (205) 633-2265 Types of face-opening misalignment that can result from field use or improper construction of type 'S' pitot tubes. These will not effect the baseline value of Gp(s) so long as all and a2< 10°, all and a2< 6°, s 0.32 cm (1/8 in.)



APPENDIX D OPERATIONAL DATA

# SMITH ELECTRIC GENERATING PLANT PARTICULATE COMPLIANCE TEST CHRONOLOGY UNIT # 2 SOOTBLOWING CONDITIONS May 9, 1996

RUN # 1	START STOP	6:51 a.m. 8:58 a.m.	No problems noted at beginning of run.  No problems noted at end of run.
RUN # 2	START STOP	9:06 a.m. 11:15 a.m.	No problems noted at beginning of run. No problems noted at end of run.
RUN # 3	START STOP START STOP	12:13 p.m. 1:04 p.m. 1:53 p.m. 3:10 p.m.	No problems noted at beginning of run. Temporary stop do to problem with unit. Restarted the run. No problems noted at end of run.

#### SMITH ELECTRIC GENERATING PLANT PARTICULATE COMPLIANCE TEST SIX - MINUTE OPACITY AVERAGES UNIT # 2 SOOT BLOWING CONDITIONS May 9, 1996

TIME OF 6 MIN. AVERAGE	OPACITY (%)
(RUN # 1)	(RUN # 1)
6:51 - 6:54	7.1
6:55 - 7:00	5.9
7:01 - 7:06	6.2
7:07 - 7:12	6.5
7:13 - 7:18	5.7
7:19 - 7:24	6.5
7:25 - 7:30	5.6
7:31 - 7:36	5.8
7:37 - 7:42	12.8
7:43 - 7:48	5.8
7:49 - 7:54	6.0
7:55 - 8:00	5.6
8:01 - 8:06	5.9
8:07 - 8:12	6.0
8:13 - 8:18	5.4
8:19 - 8:24	5.8
8:25 - 8:30	5.6
8:31 - 8:36	6.1
8:37 - 8:42	6.0
8:43 - 8:48	5.4
8:49 - 8:54	5.9
8:55 - 8:58	5.5

#### SMITH ELECTRIC GENERATING PLANT PARTICULATE COMPLIANCE TEST SIX - MINUTE OPACITY AVERAGES UNIT # 2 SOOT BLOWING CONDITIONS May 9, 1996

(RUN # 2)
6.0
5.3
5.9
5.6
5.8
5.7
5.4
5.8
5.5
5.9
5.8
5.2
5.9
5.3
5.6
5.8
5.7
5.9
5.5
5.8
5.9
5.5

# SMITH ELECTRIC GENERATING PLANT PARTICULATE COMPLIANCE TEST SIX - MINUTE OPACITY AVERAGES UNIT # 2

## **SOOT BLOWING CONDITIONS May 9, 1996**

(RUN # 3)
5.6
6.4
5.6
6.0
6.2
5.7
6.2
5.7
6.3
6.7
6.2
6.4
6.3
5.5
6.2
5.7
5.8
6.0
5.6
6.4
5.8
6.0
6.2

OPERATIONAL DATA FORM

		MAIN STEAM				PULVERIZ	ER MILLS	COAL FLO	)W								
RUN #	TIME	PLOW	MEGAWATT	BOILER AIR			(1000 LBS/	HR.)			PERCEN	T 02	PERCENT		LD. FAN AA	1PS	
		INDICATOR	LOAD	FLOW							В	EMS	OPACITY	1	2	3	4
1	0651	1,489,000	200	1,360,000	29 K	24K	27K	30 K	31 K	4,23	DUT	cuT	6.2	<b>2</b> 55	265		
1	0858	1,487,000	200	1,360,000	30 K	25K	29 K	31 K	32K	4.08	7	"	5,9	259	241		
				,,										1			

START 570P

COMMENTS: Q 885725 886488

B 327634 327769

C 820999 721649

D 389163 389899

E 263811 264627

		EMP (F)		PULVERIZER MILLS							
	AIR PR	EHEATERS				TEMPERAT	URES				
14	2 B	3 A	4 B	1	2	3	4	5			
144	136	307	312	でひ	- <u>S</u>	150	147	150			
139	130	306	309	150	150	150	)56	5			
								_			

<b>GULF POWER</b>	COMPANY	
PARTICULATI	E COMPLIANCE	TEST
PLANT	Snith	
UNIT #	2	
CONDITION: (	circle one)	
•	Sootblowing	Steadystate
RUN NUMBER	1:	
Date:	9/96	t

**OPERATIONAL DATA FORM** 

RUN #	тіме	MAIN STEAM FLOW	MEGAWATT	BOILER AIR		PULVERIZ	ER MILLS (1000 LBS/		)W		PERCEN	T 02	PERCENT		LD. FAN AM	IPS	
		INDICATOR	LOAD	FLOW	A	B		a	E	A	В	EMS	ОРАСПУ	1	2	3	4
2	0906	1,487;000	200	1,360,00	31.6	30.2	246	30.4	34.Z	4,08	out	04 T	5.9	259	261		
	1115	1,486,000	202	1360an				30,4	34,0	4.01	11	1.	5.8	258	260		
		7, 7		7 - 7													
														·.			

SHAPT 370P

SHAPT 370P

S86512 888265

327792 328518

821669 822310

389922 390651

264652 265462

911		EMP (F)	人 ·	PULVERIZER MILLS TEMPERATURES							
1	2	3	4	1	2	3	4	5			
139	130	306	309	)49	150	150	156	150			
137	128	306	310	149	150	148	155	149			

PCT ATTACHMENT "

#### **BEST AVAILABLE COPY**

**GULF POWER COMPANY** 

PARTICULATE COMPLIANCE TEST

PLANT Smith

UNIT # \_\_\_\_2

CONDITION: (circle one)

Sootblowing

Steadystate

**RUN NUMBER:** 

Date: 5-9-96

**OPERATIONAL DATA FORM** 

		MAIN STEAM	1			PULVERIZ	ER MILLS	COALFLO	W			•					
RUN #	TIME	FLOW	MEGAWATT	BOILER AIR			(1000 LBS/	HR.)		L	PERCEN	T 02	PERCENT		LD. FAN A	APS	
		INDICATOR	LOAD	FLOW						A	В	EMS	OPACITY	1	2	3	4
3	1213	1,489,000	201	1,35000	31,2	30,4	26,9	30,4	34,4	402	OUT	OUT	6.2	252	268		
100g	01304	<u> </u>									-						
Start	1353																
Stop	1510	1.487.000	202	1.340000	31.3	21.9	26.9	31.0	34.7	4.01	OUT	007	6.0	255	263		
7																	

Start Emp Stop Start 5709 comments: 887593 887908 858188 88633 GAS TEMP (F) 645 **PULVERIZER MILLS** 328834 329135 329-107 329836 AIR PREHEATERS **TEMPERATURES** 822588 822857 (27.095 823474 390971 391272 391540 391973 138 49 265817 266150 266145 266917 138 129 306 309 15 151 151 150

PCT ATTACHMENT

## SMITH ELECTRIC GENERATING PLANT

### Precipitator Readings

nit 2

Date S-9-96

Load 200

Run # 1

Start Time 065/
Finish Time 0858

load 2	00	<u>.</u>		Finish Ti	mc 0828
Precip: Cabin		Primary AMPS	Primary Volts	Secondary  AMPS MA	Secondary Voltage
Start	A	63	272	850	44.2 -
	В	40	238	750	0 "
	c	. 107	364	990	50./
	·· <i>p</i>	OFF			
	E	84	3/5	920	44.2
-	F	60	292	1050	48,5
<u>-</u>	G	. 95	263	950	25.0
	H	100	288	960	28.2
	J.	95	267	910	25.7
	K:	16	146	120	27.6
	L	78	238	850	33.8
··-	M	58	256	500	33.8
Einish					
	- A- :	72	288	700	42,6
•	$ \mathcal{B} $	800	299	5/0	0
· · ·		78	319	920	49
• .	$\mathcal{Q}$	OFF.			
	E	82	308	860	43.9
	F	90	330	1050	47.6
	6	7.7	263	810	24./
	H:	98.	288	890	27.2
	J	82	252	850	25.4
	K .	18	- 155	140	27.2 25.4 27.6
	h	83	243	890	34,(
2000706	M	57	247	490	33,2
3800706					

## SMITIT ELECTRIC GENERATING PLANT

#### Precipitator Readings

nit 2

Oate 5-9-96

Load 300

Run

Stront Tin

Run # 2
Start Time 0706 ---Finish Time

200_			r 1,111,511 - 1.11	;
Precipitator Cabinet	Primary AMPS	Primary Volts	Secondary MAPS	Secondary . Voltage
Start A	62	274	850	44.2.
B	70	285	580	) r
c _	. 110	366	560	47.6
··D	OFF			
E	80	308	960	44.2
- F	109	357	1090	48.0
- G	<del>- 88</del>	256	950	24.2
Н	161	297	960	28.2
ブ	99	257	1000	26.3
R	18.	159	150	27.6
L	77	238	850	33,8
M	57	252	- 490	32.9
Finish				
- A-	83	303	210	42.9
$\mathcal{B}$	48	272	640	٥
·	104	357	990	53,/
<i>D</i>	OFF.	4.5		
E	4/	231	950 350	44.2
· F	95	339		40,4
<u> </u>	97	265	850	24.4
<u> </u>	98	290	950	27.2
J	88	254	810	25
<u> </u>	18	157	1.40	27,6
<u> </u>	81	243	890	33./
3800706 M	57	249	490	33.2

### SMITH ELECTRIC GENERATING PLANT

#### Precipitator Readings

Load 200	>		-	Finish Ti	inc 1510
Precipita Cabinet		Primary AMPS	Primary Volts	Secondary - MAPS	Secondary Voltage
Start	A	88	306	720	42.6
	B	80	301	650	0
	c	108	369	820	48.9
,.	D	OFF			
	E	79	303	820	43.6
	F	52	279	5/0	44.2
- (	<u>G</u>	.95	265	820	24./
	H -	96	288	890	27,6
	ア	94	967	790	25,/
	K	15	144	. 1/0	27.2
	L	81	240	880	33.3
	M	57	249	. 490	33,5
Finish					
	A	80.	303	880	44.1
	B ·	58.	276	430	0
	C	90	342	580	47.3
• .	D	OFF			
, ,	E	75	297	830	43.6
	F	108	353	1030	47.6
	6	87	252	850	24.4
	H .	1:00	392	920	27,2
	J	87	257	910	26.0
	K .	15	146	110	26.9
1	_	88	252	780	33.2
3800706	Ŋ	57	252	490	32.9
3800708					,

Old Procept

Inlet IS IS US 45.8 44 670 45.8 stoot Stop 447

Interediate

VP 450 610 58.6 450

oulet

IS 1/5 700 71.5 1/2 461 71.5 720 461

Solet 55 670 670 447 45.8 44 Start Stope V5 57.7 58.3 580 447 450 610 76 outlest 80 69.1 7/0 453 438 90 665 580 80

· Ester Err - .

That

•

147 590 57.4 147 590 57.4 78 450 590 58.0

outlet.

IP <u>VP</u> IS <u>VS</u> 409 580 66./ 700 70.2 450

start

CULT POWER CONTAINS		Vis	uble Einission	Observa	tion Fo	1111							
SOURCE NAME	SOURCE NAME OBSERVATION DATE START TIME STOP TIME												
PLANT SAITH COMBUTTON TUNDING (SOUTH SMCK)			3/9/96			08:45			09:44				
ADDRESS				SEC					SEC	1	<del>'</del>	<u> </u>	<del>)                                    </del>
4300 Co. ld. 1300			- <del></del>	MIN	0	15	30	45	MIN	0	15	30	45
Southpolt FL. 32409			/	įσ	16	10	10	31	10	10	Jo	10	
CITY	STATE	[4	ZIP	2	LD	10	10	15	32	م ا	10	10	10
SouTHPORT			32401	3	15	15	เอ	10	33	10	12	15	10
PHONE 765-2185	SOURCE	ID NUMB	BER	4			<del>-</del>		34	<del>. •</del>	· · ·		_ <b></b>
PROCESS EQUIPMENT	L	OPERATI	NG MODE		<u> 10</u>	lo	10	10	1	15	l)	12	دی
COMBUSTION TOLOWS		Al A	NW TOTAL	5	vo	ι٥	10	lo	35	12	12	15	パー
CONTROL EQUIPMENT		OPERATI	NG MODE	6	lo	ιo	lo	10	36	15	10	15	15
NONE			<u> </u>	7	15	15		10	37		- 15-		
		can most,		8			しち	<u> </u>		15	12	10	10
		SquALL ST			ι5	15	15	1.5	38	10	10	ı	(0
HEIGHT ABOVE GROUND LEVEL				9	15	15	ι5	15	39	w	13	(2	ιo
START 35 G STOP 35 CT			TOP 45 ft	10	ıs	15	. 15.	ıs	40	10		دا	(0
DISTANCE FROM OBSERVER	l		OBSERVER	11				-	41		13		
DESCRIBE EMISSIONS	START	<u> </u>	TOP NW		15	12	. 12	10	<u>!                                      </u>	وا	10	19	ιο
	STOP ST	TON DU		12	(6	١٠	<u> </u>	18	42	ုပ	10	ုပ	10
EMISSION COLOR			VTINUOUS (X	13	·	10	(0	(2	43	Į.	ເລ	.lo	(2
START DALL STOP DALL			RMITTENT [	14	15	10	. 10	10	44	Lo	(3	(3	12
WATER DROPLETS PRESENT			ET PLUME	15					45			•	
NO X YES	L		ETACHED []		<u>15</u> _	15	15	15		[3		is	15
POINT IN THE PLUME AT WHICH				16	10	10	10	10	46	15	15	15	IJ~
START AT SPACE EXIT	STOP AT	STYCK	ERIT	17	w.	15	15	12	47	12	(5)	(2	در
DESCRIBE BACKGROUND		,		18	LS		15	w	48	15	1)-		ıρ
START CLUME SKY (DUC)	STOP CO	enesky	(BULL)	19		12	. (3						
BACKGROUND COLOR	SKY COM	NOITIONS			ြ	10	10	10	49	12	15	11	15
START BLUL STOPBLEL			TOP (LEAL	20	10	10	. 10	12	50	15	15	15	15
WIND SPEED		RECTION	1	21	ا کی	12-	72	15	51	15	15	10	15
	START O - STOP ON STOP N STOP N			22	15	lo	15	15	52	15	15		15
AMBIENT TEMP		BIEMP	RH.percent	23	<i>⊤ö</i>	•	•	<b>-</b> 1	53				
START 35-73' STOP 35-71		· F	55%		17	15	15	15	<u>:                                      </u>	l3	10	10	12
				24	IJ-	15	15	15	54	w	10	ĮΣ	12
Source Layout Sketch	Draw	North Ar	row	25	เอ	19	į,	10	55	15	20	15	15
	٠٠٠ عويد	<u> </u>		26	10	10	10	10	56	15	20	15	15
	8/	<b>/</b> /		27	•			<del> </del>	57				
I July Street	E Massing	Foint		<del></del> -	(o	.15	LS	10		15	15	15	15
Barry Series	(	•		28	_ما	15	10	10	58	17	15	15	15
	\	\		29	to	10	(O	15	59	lΩ	15	15	15
				30	15	15	10	10	60	lo	15		15
Sun-y Wind _ Plume and =	Observer	Position			_ :			10			_,_	NGS A	
Stack 140°				AVERAGE OPACITY FOR NUMBER OF READINGS ABOVE HIGHEST PERIOD NA 26 % WERE 6									
RANGE OF OPACITY READINGS													
OBSERVER'S NAME (PRINT) STAN HOUSTON													
					OBSERVER'S SIGNATURE DATE								
					10 House 3/13/96								
ORGANIZATION					MIZATION POWER COMPANY								
I HAVE RECEIVED A COPY OF THESE OPACITY OBSERVATIONS				CERTIC	<u>u</u> <u>u</u>	- 401	wer(		WAY	045			
SIGNATURE			D.E.P.				NOV. 15 1995						
TITLE		DATE		VERIFIE						DATE			
				<u></u>									

#### **Plant Smith Startup Procedures**

The steam generators for Units 1 and 2 at Plant Smith are tangentially fired, balanced draft boilers, manufactured by Combustion Engineering. The primary fuel is coal. The auxiliary fuel is #2 fuel oil used for startup and flame stabilization. The startup procedure is basically the same for both Units 1 and 2 and is as follows:

Prior to startup, insure that all personnel and foreign materials are out of the boiler and ductwork before the access and observation doors are closed and secured, including the induced draft (ID) fan and the forced draft (FD) fan and the pulverizers. Strictly follow the hold tag procedures to maintain the highest level of safety. During startups, firing is done by means of the pilots and warm-up oil guns. To insure a maximum safety margin, it is recommended that the air flow in the boiler be at least 30% of full load air flow until the boiler is online. When bringing the unit up to proper pressure and temperature, the saturated steam temperature rise should not exceed 100 degrees per hour for Unit 1 and 200 degrees per hour for Unit 2. Verify the boiler valves are in the startup position. Start the air heaters. Place the cold precipitators in service prior to starting the fans. Start the ID fan then start the FD fan. Adjust the air flow to approximately 30 % of full load air flow which is between 300,000 and 400,000 lbs. per hour. open the fuel oil valves and light off all pilots one band at a time. Unit 1 has four bands o foil guns, and Unit has five bands of oil guns. Allow sufficient time for the furnace area to heat up to burn the larger amount of oil that will be needed as the boiler is fired. Maintain a careful watch on the fires, and add oil guns as needed to maintain the firing rate. After approximately six hours, the steam pressure and temperature will be sufficient enough in the boiler to roll and warm the turbine. This process takes approximately six to twelve hours from the time when a fire is established in the boiler but is dictated directly by ambient temperature, fuel quality, the number of equipment malfunctions encountered during startup, and the turbine warm-up conditions. About thirty minutes before the turbine reaches 3600 rpm, start two coal pulverizers and warm them to operating temperature. After the unit is online, which is referring to the transmission of electrical power to the switchyard for power distribution, one coal pulverizer is placed in service to maintain the steam flow requirements. The hot precipitators are now placed in service. As the oil is decreased to zero, the second pulverizer is placed in service; and as conditions allow, the unit is increased to minimum load. Startup operations are completed when the plant laboratoryman checks the quality of the boiler water and its ancillary equipment and processes and releases the unit for full boiler pressure and electrical generation. Air heater sootblowers are usually blown during the startup period to maintain the cleanliness of the air heaters.

#### Plant Smith Shutdown Procedures

Shutdown operations can be separated into two categories: emergency shutdown or normal shutdown. An emergency shutdown occurs when a piece of equipment fails or an electrical fault occurs within the system and causes the unit to trip off-line. A this point, all of the fuel is immediately taken out of the boiler. The unit is stabilized; and depending on what was at fault, the unit is either left down or the malfunction is corrected, and the unit is brought back on line. A normal controlled shutdown is usually brought about due to load demands within the Southern System and how the units are dispatched. When a unit is requested to shutdown by Central Dispatch, the fuel is slowly restricted to the boiler while the steam pressure is allowed to drop. When all of the fuel has been removed from the boiler, the ID and FD fans are left running to cool the boiler. When the temperature drops to approximately 100 to 125 degrees, the fans are shut down and the precipitator is taken out of service.

An emergency shutdown typically takes from a half hour to several hours, depending on the nature of the emergency and whether the unit is placed back "online" after correcting the equipment malfunction. Atypical normal shutdown takes approximately ten to twelve hours to cool down the boiler and shut down the fans and precipitator. This time period depends on the ambient temperature and the number of equipment malfunctions encountered during shutdown.

## Smith Plant Combustion Turbine Start-up Procedures

The Plant Smith Combustion Turbine (CT) is a simple cycle combustion turbine which utilizes a Pratt and Whitney aircraft engine to produce approximately 40 MW. The primary fuel for the Plant Smith CT is Distillate #2 fuel oil.

The aircraft combustion turbine does not currently employ any hardware for monitoring or control of emissions due to the fact that it is a "peaking" unit. Therefore, the only method for determining excess emissions at present is visual (EPA Method 9 visible emissions tests).

If excess emissions (opacity) are exhibited during startup of the combustion turbine, corrective actions may include changing from automatic to manual operational control or shutting down the unit to investigate the cause of the opacity problem.

The following is a general startup procedure for operation of the Plant Smith Combustion Turbine:

- 1. Check the plenum chamber to ascertain that the air-inlet area to the gas generator compressor is clean, and empty of tools, rags, clothing, and people. Check to ascertain that all plenum chamber entrance doors and hatches are closed and locked. Hold tag procedures are strictly followed to insure the highest level of safety.
- 2. Electric power to the Gas Generator control panel is on.
- 3. The Gas Generator Output Control-is placed in the off position. -The Fuel shutoff valve is placed in the off position.
- 4. The Fuel Booster Pump is placed in the on position
- 5. The Fuel Inlet Pressure Indicator should indicate a minimum of 5 psi
- 6. The Starter Switch is placed in the on position
- 7. Allow the compressor(s) to rotate for 15 seconds for a liquid-fuel generator or 60 seconds for a gaseous-fuel gas generator to completely purge all combustible material from the gas generator, free turbine and the exhaust ducting. With pneumatic starters on liquid-fuel installations, the rpm for the purging will be the normal gas generator starter speed.

When purging is completed, perform the following steps in close sequence:

- 8. Turn the Gas Generator Ignition to the on position
- 9. Turn the Station fuel gas shutoff valve to the open position
- 10. Place the Gas generator output control to minimum and turn the fuel shutoff valve to the open position
- 11. A gas generator "light-up" should be noted within a specified time limit after the fuel shutoff valve is opened. A light-up will be evidenced by a rise in the gas generator turbine discharge temperature. The temperature should peak at some value below the maximum allowable temperature for starting, approximately X degrees F,

- then level off at the normal turbine discharge temperature value for idle. The gas generator will automatically accelerate to idle rpm.
- 12. When the idle rpm is reached, the Starter Switch or Valve is turned to the off position and the gas generator ignition is switched off.
- 13. After a sucessful ignition of the system, the gas turbine engine instruments are closely monitored to determine that the gas generator is operating properly. Startup is complete when the operator determines that all systems are operating ans the load is increased to 40 MW.
- 14. The typical Plant Smith CT takes approximately 10 minutes from the time the CT is energized, but can be directly dicated by ambient air temperature, fuel quality, and the number of equipment malfunctions encountered during startup.

#### Combustion Turbine Shutdown

- 1. Set the Free Turbine RPM Set Point Control to Minimum
- 2. Turn the Gas Generator Output Control to Off or Minimum and turn the Fuel Shutoff Valve to the off position
- 3 Turn Electric Power to the Gas Generator Control Panel to the off position

Smith1EUS1-10 (Alternative Methods of Operation)

# ALTERNATIVE METHODS OF OPERATION LANSING SMITH UNIT 1

- 1. Unit is operated under normal conditions utilizing coal as the primary fuel with supplemental firing of "on specification" used oil at a rate to minimize emissions less than the applicable opacity standard. The amount of used oil to be consumed by the unit is estimated to be less than 50,000 gallons per year.
- 2. Unit is operated under normal conditions utilizing coal as the primary fuel with supplemental firing of "boiler chemical cleaning waste" at a rate of less than 50 gallons per minute to minimize emissions less than the applicable opacity standard.
- 3. Unit is operated under normal conditions utilizing coal as the primary fuel with supplemental firing of "oil contaminated soil" for energy recovery at a rate to minimize emissions less than the applicable opacity standard. The amount of "oil contaminated soil" is estimated to be less than 2500 cubic yards of soil per year.
- 4. Unit is operated under normal conditions utilizing coal as the primary fuel with supplemental firing of #2 oil.
- 5. Unit is operated under normal conditions utilizing subituminous coal as the primary fuel.
- 6. Unit is operated under normal conditions utilizing bituminous coal as the primary fuel.

# ALTERNATIVE METHODS OF OPERATION LANSING SMITH UNIT 2

- 1. Unit is operated under normal conditions utilizing coal as the primary fuel with supplemental firing of "on specification" used oil at a rate to minimize emissions less than the applicable opacity standard. The amount of used oil to be consumed by the unit is estimated to be less than 50,000 gallons per year.
- 2. Unit is operated under normal conditions utilizing coal as the primary fuel with supplemental firing of "boiler chemical cleaning waste" at a rate of less than 50 gallons per minute to minimize emissions less than the applicable opacity standard.
- 3. Unit is operated under normal conditions utilizing coal as the primary fuel with supplemental firing of "oil contaminated soil" for energy recovery at a rate to minimize emissions less than the applicable opacity standard. The amount of "oil contaminated soil" is estimated to be less than 2500 cubic yards of soil per year.
- 4. Unit is operated under normal conditions utilizing coal as the primary fuel with supplemental firing of #2 oil.
- 5. Unit is operated under normal conditions utilizing subituminous coal as the primary fuel.
- 6. Unit is operated under normal conditions utilizing bituminous coal as the primary fuel.



## Florida Department of Environmental Regulation

Northwest District •

160 Governmental Center

Pensacola, Florida 32501-5794

Carol M. Browner, Secretary

Lawton Chiles, Governor

PERMITTEE:

Gulf Power Company

I.D. Number: 10PCY03001401 and 02

Permit/Certification Number: A003-211310

Date of Issue: April 17, 1992

Expiration Date: April 1, 1997

County: Bay

Latitude/Longitude: 30°16'08"N/85°42'02"W

Section/Township/Range: 36/2S/15W Project: Smith Units No. 1 and No. 2

Coal Fired Boilers

This permit is issued under the provisions of Section 403.087, Florida Statutes, and Florida Administrative Code Rules 17-2 and 17-4. The above named applicant, hereinafter called Permittee, is hereby authorized to perform the work or operate the facility shown on the application and approved drawing(s), plans, and other documents attached hereto or on file with the Department and made a part hereof and specifically described as follows:

Operation of Smith Units No. 1 and No. 2, both coal fired boilers, generating 175 and 205 megawatts of electricity for Units No. 1 and No. 2 respectively. Particulate emissions from each Unit are controlled by hot side electrostatic precipitators manufactured by Buell Model BAL 2X34N333-4-3P followed by cold side electrostatic precipitators manufactured by American Standard Series 371, Design 24-9P. Sulfur dioxide emissions are controlled by the sulfur content of the coal used as fuel. Sulfur dioxide, nitrogen dioxide, oxygen and opacity are monitored by continuous emission monitors on each Unit.

Located at the end of County Road 391, north shore of North Bay, 2.5 miles northwest of Lynn Haven.

Specific Condition No. 7 requires logging excess emissions.

Specific Condition No. 8 requires keeping a maintenance log.

Specific Condition No. 9 requires submitting quarterly excess emissions reports.

Specific Condition No. 11 requires annual particulate emissions tests due before the end of September.

Specific Condition No. 12 requires maintenance of a QC program.

Specific Condition No. 14 requires reporting of excess emissions as soon as possible.

Specific Condition No. 15 requires actions taken upon particulate test failures.

Specific Condition No. 18 requires submittal of permit renewal application by February 1, 1997.



I.D. Number: 10PCY03001401 and 02

Permit/Certification Number: A003-211310

Gulf Power Company Date of Issue: April 17, 1992

Expiration Date: April 1, 1997

#### SPECIFIC CONDITIONS:

1. The attached General Conditions are part of this permit.

- 2. The maximum allowable heat inputs are those heat inputs necessary to maintain electrical load output at 110% of the level at which the most recent successful particulate emissions compliance test was conducted for each unit. If the test was conducted at less than 90% of rated capacity of the unit, permittee may operate the unit at loads up to the rated capacity (175 and 205 megawatts for Units No. 1 and No. 2 respectively) for purposes of preparation for testing for up to ten calendar days. The Department shall be advised in writing prior to each testing.
- 3. Particulate emissions shall not exceed 0.1 pounds per million Btu heat input.
- 4. Sulfur dioxide emissions shall not exceed 6.17 pounds per million Btu heat input.
- 5. Visible emissions shall not exceed 40% opacity.
- 6. Excess emissions are defined as:
  - A. Any six-minute average for opacity which exceeds the standard.
  - B. Any 24-hour average for sulfur dioxide which exceeds the standard.
- 7. A log shall be maintained showing the:
  - A. Duration of excess visible emissions and their causes.
  - B. Duration of excess SO2 emissions.
  - 8. A maintenance log of the continuous monitoring system shall be kept showing:
    - A. Time out of service.
    - B. Calibrations and adjustments.
  - 9. A quarterly report of excess emissions shall be submitted within 30 days following the end of each calendar quarter. The report shall consist of each individual exceedance of opacity or SO<sub>2</sub> emissions (Specific Conditions 6 and 7) with duration, magnitude and cause. Any exceedance that is beyond the allowances of FAC Rule 17-2.250 shall be highlighted with note indicating compliance with Specific Condition 14 below.
  - 10. Units 1 and 2 use a common stack. Visible emission violations from this stack shall be attributed to both Units unless opacity meter results show the specific Unit causing the violation.

I.D. Number: 10PCY03001401 and 02

Permit/Certification Number: A003-211310

Gulf Power Company Date of Issue: April 17, 1992

Expiration Date: April 1, 1997

SPECIFIC CONDITIONS:

11. Particulate emissions tests are required to show continuing compliance with the standards of the Department. The test results must provide reasonable assurance that the source is capable of compliance at the permitted maximum operating rate. Tests shall be conducted in accordance with EPA methods 1, 2, 3 and 17. Such tests shall be conducted once per year before the end of September. Results shall be submitted to the Department within 45 days after testing. The Department shall be notified at least 15 days prior to testing to allow witnessing.

12. Continuous  $SO_2$  emission monitoring 24-hour averages are required to demonstrate compliance with the standard of the Department (Specific Condition 4). A valid 24-hour average shall consist of no less than 18 hours of valid data capture per calendar day. In the event that valid data capture is not available, the permittee shall initiate as-fired fuel sampling to demonstrate compliance with the  $SO_2$  emission standard. The as-fired fuel sampling shall be initiated no later than 36 hours after the permittee has verified the problem or no later than 36 hours after the end of the affected calendar day. Fuel sampling shall continue until such time as the valid data capture is restored. In lieu of as-fired fuel sampling the permittee may elect to demonstrate  $SO_2$  emission compliance by the temporary use of a spare  $SO_2$  emission monitor. The spare  $SO_2$  emissions monitor must be installed and collecting data in the same time frame as required above for as-fired fuel sampling.

Maintain a QC program. As a minimum the QC program must include written procedures which should describe in detail complete, step-by-step procedures and operations for each of the following activities:

- 1. Calibration of CEMS.
- 2. CD determination and adjustment of CEMS.
- 3. Preventative maintenance of CEMS (including spare parts inventory).
- 4. Data recording, calculations and reporting.
- 5. Accuracy audit procedures including sampling and analysis methods.
- 6. Program of corrective action for malfunctioning CEMS.
- 13. Excess emissions as stated in Florida Administrative Code Rule 17-2.250 shall be allowed.
- 14. The Department shall be notified as soon as possible (by telephone) of excess emissions that are beyond the allowances of FAC Rule 17-2.250, such as:
- A. Any soot blowing or load changes that cause excess visible emissions for a period longer than three hours, or that exceed 60% opacity (six minute average) more than four times in any one day.
- B. Any malfunction that causes visible emissions for a period longer than two hour in any one day.
- C. A 24-hour average of  $SO_2$  emissions measured by the continuous monitor that exceeds the standard, or daily average  $SO_2$  emissions measured by coal analysis (in the event the permittee chooses) that exceeds the standard.

Immediately upon notification of excess emissions that are beyond the allowances, the permittee shall take the necessary steps to determine the cause and arrange a meeting with the Department within 72 hours to discuss a settlement of the violation with corrective action to avoid recurrence.

I.D. Number: 10PCY03001401 and 02

Permit/Certification Number: A003-211310

Date of Issue: April 17, 1992

Expiration Date: April 1, 1997

#### SPECIFIC CONDITIONS:

Gulf Power Company

15. Immediately upon notification of a particulate test report that fails to demonstrate compliance with the particulate emission limit of 0.1 pounds per million Btu heat input, the permittee shall take necessary steps to determine the cause of the test failure and arrange a meeting with the Department within 72 hours to discuss a settlement of the violation and a schedule for retesting when the cause of the test failure has been determined and corrected.

- 16. An annual operation report (DER Form 17-1.202(6) attached) shall be submitted by March 1 each year. The attached form shall be reproduced by the permittee and used for future annual submittals.
- 17. An application to renew this permit shall be submitted prior to February 1, 1997.
- The permanent source identification numbers for these point sources are: 10PCY03001401 Smith Unit No. 1, and 10PCY03001402 Smith Unit No. 2.

Please cite the appropriate number on all test reports and other correspondence specific to a permitted point source.

19. The Department telephone number for reporting problems, malfunctions or exceedances under this permit is (904) 436-8300, day or night, and for emergencies involving a significant threat to human health or the environment is (904) 488-1320. For routine business, telephone (904) 872-4375 during normal working hours.

Expiration date:

Issued this // day of \_

April 1, 1997

STATE OF FLORIDA DEPARTMENT

OF ENVIRONMENTAL REGULATION

District Director

I.D. Number: 10PCY03001401 and 02

Permit/Certification Number: A003-211310

Gulf Power Company Date of Issue: April 17, 1992

Expiration Date: April 1, 1997

#### GENERAL CONDITIONS:

1. The terms, conditions, requirements, limitations, and restrictions set forth in this permit are "permit conditions", and are binding and enforceable pursuant to Sections 403.141, 403.727, or 403.859 through 403.861, Florida Statutes. The permittee is placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of these conditions.

- 2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.
- 3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Nor does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit does not constitute a waiver of or approval of any other Department permit that may be required for other aspects of the total project which are not addressed in the permit.
- 4. This permit conveys no title to land or water, does not constitute state recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the state. Only the Trustees of the Internal Improvement Trust Fund may express state opinion as to title.
- 5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, or plant life, or property caused by the construction or operation of this permitted source, or from penalties therefore; nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.
- 6. The permittee shall properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed and used by the permittee to achieve compliance with the conditions of this permit, are required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.

I.D. Number: 10PCY03001401 and 02

Permit/Certification Number: A003-211310

Date of Issue: April 17, 1992

Expiration Date: April 1, 1997

#### GENERAL CONDITIONS:

Gulf Power Company

7. The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law, access to the premises, at reasonable times, where the permitted activity is located or conducted for the purpose of:

- a. Having access to and copying any records that must be kept under the conditions of this permit;
- b. Inspecting the facility, equipment, practices, or operations regulated or required under this permit; and,
- c. Sampling or monitoring any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules.

Reasonable time may depend on the nature of the concern being investigated.

- 8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately provide the Department with the following information:
  - a. A description of and cause of noncompliance; and
  - b. The period of noncompliance, including exact dates and times; or, if not corrected, the anticipated time the noncompliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the noncompliance. The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or for revocation of this permit.
- 9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source which are submitted to the Department may be used by the Department as evidence in any enforcement case involving the permitted source arising under the Florida Statutes or Department rules, except where such use is proscribed by Sections 403.73 and 403.111, Florida Statutes. Such evidence shall only be used to the extent it is consistent with Florida Rules of Civil Procedure and appropriate evidentiary rules.

I.D. Number: 10PCY03001401 and 02

Permit/Certification Number: A003-211310

Date of Issue: April 17, 1992

Expiration Date: April 1, 1997

GENERAL CONDITIONS:

Gulf Power Company

10. The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance, provided however, the permittee does not waive any other rights granted by Florida Statutes or Department rules.

- 11. This permit is transferable only upon Department approval in accordance with Florida Administrative Code Rules 17-4.120 and 17-730.300, as applicable. The permittee shall be liable for any noncompliance of the permitted activity until the transfer is approved by the Department.
- 12. This permit is required to be kept at the work site of the permitted activity during the entire period of construction or operation.
- 13. The permittee shall comply with the following:
  - a. Upon request, the permittee shall furnish all records and plans required under Department rules. During enforcement actions, the retention period for all records will be extended automatically unless otherwise stipulated by the Department.
  - b. The permittee shall hold at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation) required by the permit, copies of all reports required by this permit, and records of all data used to complete the application for this permit. These materials shall be retained at least three years from the date of the sample, measurement, report or application unless otherwise specified by Department rule.
  - c. Records of monitoring information shall include:
    - the date, exact place, and time of sampling or measurement;
    - the person responsible for performing the sampling or measurement;
    - the date(s) analyses were performed;
    - the person responsible for performing the analyses;
    - the analytical techniques or methods used; and
    - the results of such analyses.
- 14. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware the relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be corrected promptly.

# STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL PROTECTION NOTICE OF PERMIT ISSUANCE

#### CERTIFIED MAIL

In the matter of an
Application for Permit
By:
Bay County
M. L. Gilchrist
Manager of Fuel and Environmental Affairs
Gulf Power Company
Post Office Box 1151
Pensacola, Florida 32520-0328

Enclosed is Permit Number A003-249657 to Gulf Power Company, issued pursuant to Section 403.087, Florida Statutes.

A person whose substantial interests are affected by this permit may petition for an administrative proceeding (hearing) in accordance with Section 120.57, Florida Statutes. The petition must contain the information set forth below and must be filed (received) in the Office of General Counsel of the Department at 2600 Blair Stone Road, Tallahassee 32399-2400, within 14 days of receipt of this Permit. Petitioner shall mail a copy of the petition to the applicant at the address indicated above at the time of filing. Failure to file a petition within this time period shall constitute a waiver of any right such person may have to request an administrative determination (hearing) under Section 120.57, Florida Statutes.

The Petition shall contain the following information;

- (a) The name, address, and telephone number of each petitioner, the applicant's name and address, the Department Permit File Number and the county in which the project is proposed;
- (b) A statement of how and when each petitioner received notice of the Department's action or proposed action;
- (c) A statement of how each petitioner's substantial interests are affected by the Department's action or proposed action;
  - (d) A statement of the material facts disputed by petitioner, if any;
- (e) A statement of facts which petitioner contends warrant reversal or modification of the Department's action or proposed action;
- (f) A statement of which rules or statutes petitioner contends require reversal or modification of the Department's action or proposed action; and
- (g) A statement of the relief sought by petitioner, stating precisely the action petitioner wants the Department to take with respect to the Department's action or proposed action.
- If a petition is filed, the administrative hearing process is designed to formulate agency action. Accordingly, the Department's final action may be different from the position taken by it in this permit. Persons whose

substantial interests will be affected by any decision of the Department with regard to the application have the right to petition to become a party to the proceeding. The petition must conform to the requirements specified above and be filed (received) within 21 days of receipt of this notice in the Office of General Counsel at the above address of the Department. Failure to petition within the allowed time frame constitutes a waiver of any right such person has to request a hearing under Section 120.57, Florida Statutes, and to participate as a party to this proceeding. Any subsequent intervention will only be at the approval of the presiding officer upon motion filed pursuant to Rule 28-5.207,

This permit is final and effective on the date filed with the Clerk of the Department unless a petition is filed in accordance with the above paragraphs or unless a request for extension of time in which to file a petition is filed within the time specified for filing a petition and conforms to Rule 17-103.070, F.A.C. Upon timely filing of a petition or a request for an extension of time this permit will not be effective until further Order of the Department.

When the Order (Permit) is final, any party to the Order has the right to seek judicial review of the Order pursuant to Section 120.68, Florida Statutes, by the filing of a Notice of Appeal pursuant to Rule 9.110, Florida Rules of Appellate Procedure, with the Clerk of the Department in the Office of General Counsel, 2600 Blair Stone Road, Tallahassee, Florida 32399-2400; and by filing a copy of the Notice of Appeal accompanied by the applicable filing fees with the appropriate District Court of Appeal. The Notice of Appeal must be filed within 30 days from the date the Final Order is filed with the Clerk of the Department.

Executed in Pensacola, Florida.

State of Florida Department of Environmental Protection

**District Director** 

160 Governmental Center Pensacola, Florida 32501-5794 (904) 444-8300

#### CERTIFICATE OF SERVICE

The undersigned duly designated deputy agency clerk hereby certifies that this NOTICE OF PERMIT ISSUANCE and all copies were mailed by certified mail before the close of business on MAY 20, 1994 to the listed persons.

> FILING AND ACKNOWLEDGMENT FILED, on this date, pursuant to §120.52(9), Florida Statutes, with the designated Department clerk, receipt of which is hereby acknowledged.

MSCurle 5/20/44 Clerk Date

Copies furnished to: **DEP Panama City Branch Office** 



# Florida Department of Environmental Protection

Northwest District 160 Governmental Center Pensacola, Florida 32501-5794

Virginia B. Wetherell Secretary

PERMITTEE:

Gulf Power Company

I.D. Number: 10PCY03001403

Permit/Certification Number: A003-249657

Date of Issue: May 19, 1994 Expiration Date: January 15, 1996

County: Bay

Latitude/Longitude: 30°15′58"N/85°41′56"W Project: Two combustion turbines/peaking unit

This permit is issued under the provisions of Section 403.087, Florida Statutes, and Florida Administrative Code Rules 17-296, 17-297 and 17-4. The above named applicant, hereinafter called Permittee, is hereby authorized to perform the work or operate the facility shown on the application and approved drawing(s), plans, and other documents attached hereto or on file with the Department and made a part hereof and specifically described as follows:

Operation of two combustion turbines (A and B) fueled by No. 2 fuel oil (distillate) with a maximum of 0.5% sulfur and a maximum heat input of 542 MMBtu/hour used to drive a single peaking generator.

Operation of this source shall be consistent with the operation permit application dated April 15, 1994.

Located at West Bay in Lynn Haven, Bay County.

Specific Condition No. 2 establishes a maximum allowable operating and testing rate.

Specific Condition No. 4 limits the fuel oil to No. 2 oil with a maximum of 0.5% sulfur by weight.

Specific Condition No. 5 establishes emission limits.

Specific Condition No. 6 establishes compliance testing requirements.

Specific Condition No. 7 requires annual operation reports.

Specific Condition No. 8 requires submission of a Major Air Pollution Source Annual Operation Fee form.

Specific Condition No. 9 requires submission of a Title V permit application.

Gulf Power Company

I.D. Number: 10PCY03001403

Permit/Certification Number: A003-249657

Date of Issue: May 19, 1994

Expiration Date: January 15, 1996

#### SPECIFIC CONDITIONS:

#### <u>General</u>

1. The attached General Conditions are part of this permit (FAC Rule 17-4.160).

#### Operation

- 2. The maximum allowable operating rate is 542 MMBtu per hour. This is the operating rate at which compliance with standards shall be demonstrated. Testing of emissions shall be conducted at 95 to 100% of the manufacturer's rated heat input based on the average ambient air temperature during the test. Compliance shall be determined using the turbine manufacturer's throughput rating for the average ambient temperature by multiplying the permitted emission limit at ISO conditions (59°F and 60% humidity) by the ratio of the tested heat input to the maximum heat input (MMBtu/hr) at ISO conditions. Manufacturer's rating data for correcting heat input and emissions to other temperatures must be submitted to the Department at least 30 days before the first compliance test. Manufacturer's data shall be continually validated by scheduling subsequent annual tests for successive quarters of the year. If it is impracticable to test at capacity, then sources may be tested at less than capacity; if the source is tested at less than capacity, subsequent source operation is limited to 110% of the test load until a new test is conducted. Once the unit is so limited, then operation at higher capacity is allowed for no more than fifteen days for purposes of additional compliance testing to regain the rated capacity in the permit with prior notification to the Department. (FAC Rule 17-4.070)
- 3. The maximum hours of operation are 24 hours/day, 7 days/week, and 52 weeks/year. The Permittee shall maintain an operation log available for Department inspection certifying the total hours of operation annually. (Application dated 04/15/94)
- 4. The maximum sulfur content of the No. 2 fuel oil is limited to 0.5% sulfur by weight. The Permittee shall maintain a log available for Department inspection of the fuel oil sulfur content. (Application dated 04/15/94)

#### **Emissions**

6. The maximum allowable emission limit for each pollutant is as follows:

<u>Pollutant</u>	FAC Rule	Allowable Emissions
VE	17-296.310	20% opacity

Gulf Power Company

I.D. Number: 10PCY03001403

Permit/Certification Number: A003-249657

Date of Issue: May 19, 1994 Expiration Date: January 15, 1996

#### SPECIFIC CONDITIONS:

#### Testing

6. Emissions tests for visible emissions shall be performed between October 1 and November 30, 1998 in accordance with the test methods and frequency indicated, with notification to the Department 15 days prior to testing. The test results must provide reasonable assurance that the source is capable of compliance at the permitted maximum operating rate. For good cause, the Permittee may request an extension of a compliance test due date. However, inadequate planning of testing does not constitute good cause for an extension of the compliance test due date. The test report documentation must be submitted to the Department within 45 days after completion of testing.

<u>Pollutant</u>	<u>Frequency</u>	Test Method	Reference
VE	once/permit	DEP method 9	FAC Rule 17-297

The VE test shall be for a duration of 60 minutes. Test reports shall comply with F.A.C. Rule 17-297.570, Test Reports. The Department can require special compliance tests in accordance with F.A.C. Rule 17-297.340(2).

#### Administrative

- 7. An annual operation report [DEP Form 17-210.900(4) attached] shall be submitted by March 1 each year. The attached form shall be reproduced by the Permittee and used for future annual submittals (FAC Rule 17-210.370).
- 8. In accordance with F.A.C. Rule 17-213, a Major Air Pollution Source Annual Operation Fee Form [DEP Form 17-213.900(11) attached] must be completed and submitted with appropriate fee between January 15 and March 1 of each year. If the Department has not received the fee payment by March 1, the Department shall impose, in addition to the fee, a penalty of 50 percent of the amount of the fee, plus interest on such amount computed in accordance with s.220.807, Florida Statutes. The Department may revoke any major air pollution source operation permit if it finds that the permit holder has failed to pay timely and required annual operation license fee, penalty or interest. The attached form shall be reproduced by the Permittee and used for future annual submittals. The completed form and appropriate fees must be submitted to the Department of Environmental Protection, Title V (Facility I.D. Number), 2600 Blair Stone Road, Tallahassee, Florida 32399-2400.
- 9. An application to renew this permit shall be submitted as required for a Title V permit (FAC Rule 17-210).

Gulf Power Company

I.D. Number: 10PCY03001403

Permit/Certification Number: A003-249657

Date of Issue: May 19, 1994

Expiration Date: January 15, 1996

#### SPECIFIC CONDITIONS:

10. The permanent source identification number for this point source is 10PCY03001403. Please cite this number on all test reports and other correspondence specific to this permitted point source. (FAC Rule 17-297.570)

11. The Department telephone number for reporting problems, malfunctions or exceedances under this permit is (904) 444-8300, day or night, and for emergencies involving a significant threat to human health or the environment is (904) 488-1320. For routine business, use telephone number (904) 872-4375 during normal working hours. (FAC Rule 17-210.700)

**Expiration Date:** 

Issued this 1920ay of May,

January 15, 1996

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL PROTECTION

BOBBY ACOOLE

**District Director** 

Gulf Power Company

I.D. Number: 10PCY03001403

Permit/Certification Number: A003-249657

Expiration Date: January 15, 1996

#### **GENERAL CONDITIONS:**

1. The terms, conditions, requirements, limitations, and restrictions set forth in this permit are "permit conditions", and are binding and enforceable pursuant to Sections 403.141, 403.727, or 403.859 through 403.861, Florida Statutes. The Permittee is placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of these conditions.

- 2. This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.
- 3. As provided in Subsections 403.087(6) and 403.722(5), Florida Statutes, the issuance of this permit does not convey any vested rights or any exclusive privileges. Nor does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state or local laws or regulations. This permit does not constitute a waiver of or approval of any other Department permit that may be required for other aspects of the total project which are not addressed in the permit.
- 4. This permit conveys no title to land or water, does not constitute state recognition or acknowledgment of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the state. Only the Trustees of the Internal Improvement Trust Fund may express state opinion as to title.
- 5. This permit does not relieve the Permittee from liability for harm or injury to human health or welfare, animal, or plant life, or property caused by the construction or operation of this permitted source, or from penalties therefore; nor does it allow the Permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.
- 6. The Permittee shall properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed and used by the Permittee to achieve compliance with the conditions of this permit, are required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.
- 7. The Permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law, access to the premises, at reasonable times, where the permitted activity is located or conducted for the purpose of:
- a. Having access to and copying any records that must be kept under the conditions of this permit;
- b. Inspecting the facility, equipment, practices, or operations regulated or required under this permit; and,

Gulf Power Company

I.D. Number: 10PCY03001403

Permit/Certification Number: A003-249657

Expiration Date: January 15, 1996

#### **GENERAL CONDITIONS:**

c. Sampling or monitoring any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules.

Reasonable time may depend on the nature of the concern being investigated.

- 8. If, for any reason, the Permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the Permittee shall immediately provide the Department with the following information:
  - a. A description of and cause of noncompliance; and
- b. The period of noncompliance, including exact dates and times; or, if not corrected, the anticipated time the noncompliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the noncompliance. The Permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or for revocation of this permit.
- 9. In accepting this permit, the Permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source which are submitted to the Department may be used by the Department as evidence in any enforcement case involving the permitted source arising under the Florida Statutes or Department rules, except where such use is proscribed by Sections 403.73 and 403.111, Florida Statutes. Such evidence shall only be used to the extent it is consistent with Florida Rules of Civil Procedure and appropriate evidentiary rules.
- 10. The Permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance, provided however, the Permittee does not waive any other rights granted by Florida Statutes or Department rules.
- 11. This permit is transferable only upon Department approval in accordance with Florida Administrative Code Rules 17-4.120 and 17-730.300, as applicable. The Permittee shall be liable for any noncompliance of the permitted activity until the transfer is approved by the Department.
- 12. This permit is required to be kept at the work site of the permitted activity during the entire period of construction or operation.
- 13. The Permittee shall comply with the following:
- a. Upon request, the Permittee shall furnish all records and plans required under Department rules. During enforcement actions, the retention period for all records will be extended automatically unless otherwise stipulated by the Department.
- b. The Permittee shall hold at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous

PERMITTEE:

I.D. Number: 10PCY03001403

Permit/Certification Number: A003-249657

Expiration Date: January 15, 1996

# Gulf Power Company

GENERAL CONDITIONS:

# monitoring instrumentation) required by the permit, copies of all reports required by this permit, and records of all data used to complete the

required by this permit, and records of all data used to complete the application for this permit. These materials shall be retained at least three years from the date of the sample, measurement, report or application unless otherwise specified by Department rule.

c. Records of monitoring information shall include:

- the date, exact place, and time of sampling or measurement;

 the person responsible for performing the sampling or measurement;

- the date(s) analyses were performed;

- the person responsible for performing the analyses;

- the analytical techniques or methods used; and

- the results of such analyses.

14. When requested by the Department, the Permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the Permittee becomes aware the relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be corrected promptly.

Guif Power Company 500 Bayfront Parkway Post Office Box 1151 Pensacola, FL 32520 Telephone 904 444-6111



March 13, 1995

the southern electric system

Mr. Ed K. Middleswart
Florida Department of Environmental Protection
Northwest District
160 Governmental Center
Pensacola, Florida 32501-5794

Dear Mr. Middleswart:

RE: PLANT SMITH ENERGY RECOVERY OF OIL CONTAMINATED SOILS

Pursuant to our previous conversations and correspondences regarding the energy recovery of oil contaminated soils at Gulf Power facilities, Gulf Power is preparing to burn for energy recovery and disposal purposes approximately 2500 cubic yards of contaminated soil from a cleanup of the area near the Lansing Smith Combustion Turbine. Treatment of soils in this manner is allowed by Rule 62-775, F.A.C. A Remedial Action Plan (RAP) for this project was submitted to the Waste Management Program of the FDEP Northwest District on February 28 1995. The FDEP Waste Management Facility I.D. number for the project is 038733308 and the Departmental coordinator for the project is Mr. Mike Kennedy, P. G.

Gulf Power conducted testing of the soil for TCLP metals and the results indicates the soil to be non-hazardous. No TCLP analysis of volatile organics was required due to no organics being found in the EPA Method 8010/8020 analyses.

In addition to burning the contaminated soil for energy recovery, the project will use a vapor extraction method to purge soil in the area of contamination. The proposed method will use steam to volatilize the hydrocarbons in inaccessible areas. The soil vapor extraction system will operate with steam for approximately two months and is expected to remove up to 90% of the hydrocarbon contaminates. The system will then operate until the end of the project (approximately 3 years) using ambient air to remove the remaining trace contaminates.

Several weeks ago I discussed this project with Mr. Rick Prusa of your staff and Mr. Prusa and Ms. Carol Melton were instrumental in sending me a list of air

Mr. Ed K. Middleswart March 13, 1995 Page 2

toxics for a preliminary impact determination. An evaluation (TSCREEN and other analytical results) of our proposed method of treatment revealed no ambient air impacts or air toxic concerns.

Attached for your information is a copy of the above referenced analyses and copies of previous correspondences regarding burning soil for energy recovery. Pursuant to the review of all available information, Gulf Power has determined that no revisions are needed to the Lansing Smith air operating permit for the completion of this project. Information regarding the project will be included in the up-coming Title V permit application.

If you have any questions, or if you need further information regarding on the Lansing Smith Soil Treatment Project, please call me at (904)444-6527.

Sincerely,

G. Dwain Waters

Senior Environmental Affairs Specialist

cc: Gulf Power Company

Mr. M. L. Gilchrist

Mr. J. O. Vick

Mr. M. Markey

**FDEP** 

Mr. M. Kennedy, P.G.

[0] Page 1 Date 22-Feb-95

#### "FINAL REPORT FORMAT - SINGLE"

Accession:

502439

Client:

SOUTHERN COMPANY SERVICES

Project Number: N/S
Project Name: PLANT SMITH
Project Location: SOUTHPORT, FL
Test: TCLP HAZARDOUS WASTE EVALUATION, METALS
Matrix: NON-AQUEOUS LEACHATE

QC Level:

Lab Id: 003 Client Sample Id: B113	MW-16 (SOIL)		Sample Date/T Received Date		10-FEB-95 10-FEB-95	1145
Parameters:	Units:	Results:	Rpt Lmts:	Q:	Batch:	Analyst:
SILVER, TCLP (6010) ARSENIC, TCLP (6010) BARIUM, TCLP (6010) CADMIUM, TCLP (6010) CHROMIUM, TCLP (6010) MERCURY, TCLP (7470) LEAD, TCLP (6010) SELENIUM, TCLP (6010)	MG/L MG/L MG/L MG/L MG/L MG/L MG/L MG/L	ND ND 1.2 ND ND ND ND ND	0.01 0.05 0.01 0.005 0.01 0.002 0.05		A6T015 R6T015 B6T015 C6T015 H6T015 M7T012 P6T015 S6T015	JRR JRR JRR JRR JRR SL JRR JRR

Comments:

[0) Page 2 Date 22-Feb-95

"Method Report Summary"

Accession Number: 502439 Client: SOUTHERN COMPANY SERVICES

Project Number: N/S
Project Name: PLANT SMITH
Project Location: SOUTHPORT, FL
Test: TCLP HAZARDOUS WASTE EVALUATION, METALS

Unit: Result: Client Sample Id: Parameter: MG/L 1.2 BARIUM, TCLP (6010) B113 MW-16 (SOIL)

Pensacola, Florida 32514

(904) 474-1001

#### SIGNATURE PAGE

Reviewed by:

Client:

SOUTHERN COMPANY SERVICES

BIRMINGHAM, ALABAMA

Project Name:

M/S

Project Number:

N/S SMITH PLANT

Project Location: Accession Number:

503141

Project Manager:

STEVE BEARCE (SO. CO. SERV, AL), MIKE MARKEY (GULF POWER)

Sampled By:

RICKY HAGENDORFER

ANALYTICAL TECHNOLOGIES, INC. 11 East Olive Road Pensacola, Florida 32514 (904) 474-1001

#### Analysis Report

Analysis: TOTAL PETROLEUM HYDROCARBONS (9073)

Accession: Client: Project Number: Project Name: Project Location:

Department:

503141

SOUTHERN COMPANY SERVICES

The same of the second

N/S N/S

SMITH PLANT SEMI-VOLATILE FUELS

ANALYTICAL TECHNOLOGIES, INC. 11 East Olive Road Pensacola, Florida 32514 (904) 474-100;

> (0) Page 1 Date 03-Mar-95

"FINAL REPORT FORMAT - SINGLE"

Accession: Client:

503141 SOUTHERN COMPANY SERVICES

Project Number: Project Name: Project Location:

N/S N/S

SMITH PLANT

Test:

TOTAL PETROLEUM HYDROCARBONS (9073)
9073 / SW 846, 3rd Edition, September 1986 and Revision 1, July 1992
Extraction by Sonication

Analysis Method: Extraction Method:

Matrix:

SOIL

QC Level:

II

Lab Id:

Sample Date/Time:

01-MAR-95 1245

001 Client Sample Id:

MW-16 SOIL

Received Date:

02-MAR-95

Extraction Date: Analysis Date:

Batch: TPS064

Blank: B

Dry Weight %: 61

03-MAR-95 03-MAR-95

Parameter:

Units:

Results:

Rpt Lmts:

Q:

TOTAL PETROLEUM HYDROCARBON

MG/KG INITIALS

50000 MV

1600

ANALYST

Comments:

ANALYTICAL TECHNOLOGIES, INC.

11 East Olive Road Pensacola, Florida 32514 (904) 474-1001

[0) Page 2 Date 03-Mar-95

"Method Report Summary"

Accession Number: 503141 Client: SOUTHERN COMPANY SERVICES Client:

Client:
Project Number: N/S
Project Name: N/S
Project Location: SMITH PLANT
TOTAL PETROLEUM HYDROCARBONS (9073)

Client Sample Id:

Parameter:

Unit:

Result:

MW-16 SOIL

TOTAL PETROLEUM HYDROCARBON

MG/KG

50000

11 Bast Olive Road Pensacola, Florida 32514 (904) 474-1001 ANALYTICAL TECHNOLOGIES, INC.

Analysis Report

Analysis: VOLATILES (8010-8020)

Accession: Client:

Project Number: Project Name: Project Location: Department:

503141 SOUTHERN COMPANY SERVICES N/S N/S SMITH PLANT GC/VOA

BIS (2-CHLOROISOPROPYL) ETHER

CHLOROACETALDEHYDE CHLOROMETHYLMETHYL ETHER

BROMOBENZENE

ANALYTICAL TECHNOLOGIES, INC. 11 East Olive Road Pensacola, Florida 32514 (904) 474-1001

[0] Page 1 Date 10-Mar-95

#### "FINAL REPORT FORMAT - SINGLE"

503141 Accession: Client: SOUTHERN COMPANY SERVICES Project Number: N/S Project Name: Project Location: N/S SMITH PLANT VOLATILES (8010-8020) 8010/8020/SW 846, 3rd Edition, September 1986 and Revision 1, July 199: Analysis Method: Extraction Method: N/A SOIL Matrix: II QC Level: 001 Sample Date/Time: Lab Id: 01-MAR-95 1245 Client Sample Id: MW-16 SOIL Received Date: 02-MAR-95 Batch: LUS033 Extraction Date: N/A Blank: C Dry Weight %: Analysis Date: 04-MAR-95 Parameter: Units: Results: Rpt Lmts: Q: BENZENE UG/KG ND BROMODICHLOROMETHANE UG/KG ND 2 UG/KG BROMOFORM ND 3 BROMOMETHANE UG/KG ND 3 CARBON TETRACHLORIDE UG/KG 2 ND CHLOROBENZENE UG/KG ND CHLOROETHANE UG/KG MD 8 UG/KG 2-CHLOROETHYLVINYLETHER MD CHLOROFORM UG/KG ND CHLOROMETHANE UG/RG ND DIBROMOCHLOROMETHANE UG/KG ND 1,2-DICHLOROBENZENE UG/KG ND 3 1,3-DICHLOROBENZENE UG/KG ND 1.4-DICHLOROBENZENE UG/KG ND 3 UG/KG UG/KG DICHLORODIFLUOROMETHANE ND 1,1-DICHLOROETHANE 1,2-DICHLOROETHANE 1,1-DICHLOROETHENE ND 222222 UG/KG MD MD 1,2-DICHLOROETHENE (TOTAL) UG/KG ND 1,2-DICHLOROPROPANE UG/KG ND CIS-1,3-DICHLOROPROPENE UG/KG ND TRANS-1, 3-DICHLOROPROPENE UG/KG ND UG/KG 2 ETHYLBENZENE 3 UG/KG ND 8 METHYLENE CHLORIDE METHYL T-BUTYL ETHER 1,1,2,2-TETRACHLOROETHANE TETRACHLOROETHENE UG/KG UG/KG ND 8 ND UG/KG ND 5 UG/KG ND TOLUENE 1,1,1-TRICHLOROETHANE UG/KG ND 1,1,2-TRICHLOROETHANS TRICHLOROETHENS UG/KG ND 3 2 UG/KG ND UG/KG 3 TRICHLOROFLUOROMETHANE ND VINYL CHLORIDE UG/KG ND XYLENES (TOTAL)
BENZYL CHLORIDE
BIS (2-CHLOROETHOXY) METHANE UG/KG 40 3 UG/KG\*\* UG/KG\*\*

8

82

82

5

ND MD

ND

ND

ND

ND

UG/KG\*\*

UG/KG\*\*

UG/KG++

UG/KG\*\*

ANALYTICAL TECHNOLOGIES, INC. 11 Bast Olive Road Pensacola, Florida 32514 (904) 474-1001

[0) Page 2 Date 10-Mar-95

"FINAL REPORT FORMAT - SINGLE"

Accession:

503141

Client:

SOUTHERN COMPANY SERVICES

Project Number: Project Name: Project Location:

N/S

Test:

Analysis Method:

N/S SMITH PLANT VOLATILES (8010-8020) 8010/8020/SW 846, 3rd Edition, September 1986 and Revision 1, July 195

Extraction Method: N/A Matrix: SOIL

Matrix: QC Level:

ΙI

Lab Id: 001 Client Sample Id: MW-16 SOIL		Sample Dar Received		01-MA 02-MA	R-95 1245 R-95
Parameter:	Units:	Results:	Rpt Lm	ts:	Q:
2-CHLOROTOLUENE	UG/KG**	ND	2		
DIBROMOMETHANE	ŬĠ/KG++	ND	8		
1,1,1,2 TETRACHLOROETHANE	UG/KG++	ND	Ž		
1,2,3 TRICHLOROPROPANE	UG/KG++	ND	8		_
1-CHLOROHEXANE	UG/KG++	ND	Š		-
BROMOFLUOROBENZENE (PID)	*REC/SURR	120	34-161		•
BROMOFLUOROBENZENE (ELCD)	REC/SURR	0*	75-137		
ANALYST	INTITALS	ŘB	3 40 1		

Comments:

<sup>\*</sup> SURROGATE OUTSIDE OF ACCEPTANCE LIMITS DUE TO MATRIX INTERFERENCE.

ANALYTICAL TECHNOLOGIES, INC. 11 East Olive Road Pensacola, Florida 32514 (904) 474-1001

[0) Page 3 · Date 10-Mar-95

"Method Report Summary"

Accession Number: 503141
Client: SOUTHERN COMPANY SERVICES Client:
Project Number: N/S
Project Name: N/S
Project Location: SMITH PLANT
VOLATILES (8010-8020)

Client Sample Id:

Parameter:

Unit:

Result:

MW-16 SOIL

ETHYLBENZENE XYLENES (TOTAL) UG/KG UG/KG

40



the southern electric system

March 3, 1993

Mr. Ed K. Middleswart, P.E. Florida Department of Environmental Regulation Northwest District 160 Governmental Center Pensacola, Florida 32501-5794

Dear Mr. Middleswart:

PLANT SMITH ENERGY RECOVERY OF OIL CONTAMINATED SOILS

As discussed with you earlier today, Gulf Power is preparing to burn, for energy recovery, five to seven cubic yards of soil contaminated with "On-specification" used oil from a spill which occurred on February 24, 1993 at Plant Smith. The amount of used oil involved with the spill is approximately 200 gallons and displays no hazardous characteristics under the Resource Conservation and Recovery Act (RCRA) or under the used oil rules.

Upon our discussion, there seems to be no prohibition from Plant Smith recovering energy from this material and using incineration as a method of disposal.

In the interim, the contaminated soil will be maintained in a manner to minimize any further environmental contamination.

If you have any questions or need further information on Gulf Power Company's energy recovery of oil contaminated soils, please call me at (904)-444-6527.

Sincerely,

G. Dwain Waters

Senior Environmental Affairs Specialist

cc: Mr. J. A. Babbitt

Mr. M. L. Gilchrist

Mr. C. R. Lee

Mr. G. N. Terry

Mr. J. A. Tucker

Mr. J. O. Vick

Gulf Power Company 500 Bayfront Parkway Post Office Box 1151 Pensacola, FL 32520-1151 Telephone 904 444-6111



the southern electric system

July 20, 1995

Mr. Ed Middleswart Air Section Florida Department of Environmental Protection 160 Governmental Center Pensacola, Florida 32501

RE: RAP Modification Letter Dated June 12, 1995 **Smith Generating Plant Combustion Turbine Area** FDEP Facility LD. Number 0387-33308

Dear Mr. Middleswart:

Attached please find a copy of a Remedial Action Plan modification letter regarding the Smith Plant remediation project. On May 26, 1995, Rachel Allen and myself met with you regarding air issues on this project. You indicated that you would like to see a copy of the RAP modification request along with the March 13, 1995 letter which was previously issued.

I believe you were copied on the letter dated June 12, 1995, however, a copy could not be located today by your department. Therefore, I am sending another copy of the subject letter for your review. In a conversation with Mr. Darryl Boudreau of the Cleanup Section, he indicated that his section was reviewing the request and that they would be getting with you to discuss the project in the near future.

If you should have any questions regarding this modification or need some additional information, feel free to give me a call at (904) 444-6573.

Sincerely,

Richard "Mike" Markey, P.G.

**Environmental Affairs** 

cc: Gulf Power Company

Rachel Allen

Jim Vick

**Dwain Waters** 

SCS - Birmingham

Steve Bearce

Joel Miller

FDEP - Pensacola Darryl Boudreau

DARM-PER/GEN-27

TO:

District Air Program Administrators County Air Program Administrators Bureau of Air Regulation Engineers

FROM:

Howard L. Rhodes, Director

Division of Air Resources Management

DATE:

July 20, 1995

SUBJECT:

Guidance on Air Requirements for Comprehensive Environmental Response, Compensation and Liability

(CERCLA) Remediation

Pursuant to 40 CFR 300.400(e), CERCLA remediation is exempt from federal, state and local permits provided the action for which the permit would otherwise be required is undertaken as a CERCLA removal and remediation action, and the activity is carried out on-site. On-site is a defined term, specified as "the areal extent of contamination and all suitable areas in very close proximity to the contamination necessary for implementation of the response action." Remediation plans, clean-up plans that are developed by EPA and coordinated with the Division of Waste Management, must address the substantive requirements of the state statutes and rules, including the State Implementation Plan (SIP), even though the remediation is exempt from permitting.

Since EPA develops these plans, it is unlikely that it will overlook the substantive requirements of the air program. However, all air permitting authorities should establish contact with their Division of Waste Management counterparts and be prepared to provide assistance, if needed, in developing or reviewing the plan.

HLR/jb/b

RECEIVED

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DEP/AIR RESOURCES MGMT Fax:904-922-6979

May 29 '96 15:13 P.05/12 Florida Department of

Memorandum

# **Environmental Protection**

DARM-OGG-03 Revised

TO:

Bureau of Waste Cleanup

Bureau of Air Regulation

District Waste Program Administrators
District Air Program Administrators
District Waste Cleanup Supervisors
District Tanks Supervisors

District Tanks Supervisors
Local Program Tank Supervisors
Local Air Program Administrators

FROM:

John M. Ruddell, Director\_\_\_\_

Division of Waste Management

Howard L. Rhodes, Director Augustian of Air Resources Management

DATE:

May 17, 1996

SUBJECT:

Revised Guidance on Air Emissions from Petroleum Cleanup Sites

This guidance replaces the February 27, 1996 Guidance, DARM-OGG-03.

This memorandum provides guidance for evaluation of air emissions that will result from the cleanup of petroleum contaminated sites. This guidance replaces all previous guidance memoranda related to air emissions evaluation and control for groundwater treatment air strippers and vacuum extraction systems at petroleum contaminated sites.

The Bureau of Waste Cleanup is responsible for the cleanup of many petroleum contaminated sites throughout the state. The cleanup systems on these sites will not be identical but will have similarities as far as considerations for air emissions control and evaluation. It is the intent to avoid duplicate efforts by Air and Waste Cleanup program staff in the evaluation of these cleanup systems. Therefore, the staff of the Bureau of Waste Cleanup and contracted local program offices will evaluate air emissions sources from existing and proposed petroleum contaminated site cleanup systems in accordance with the provisions of this memorandum. Provided that systems are designed and operated in accordance with the terms of this memorandum, the Remedial Action Plan Approval Order will serve as evidence that air emissions concerns have been adequately addressed. No separate air permit will be required for the operation of the cleanup system, as long as the procedures outlined in this memo for air emissions evaluation, treatment, and monitoring are followed unless the soil remediation unit is located at a facility that is a Title V source. If the unit is at a Title V source, it should be reported as an emissions unit and should be included in the Title V permit pursuant to Rules 62-213.420 and 440, F.A.C.

It is assumed that air emissions sources associated with petroleum cleanup sites will be temporary in nature, that is, will be operated less than 5 years. The Remedial Action Plan must include an estimate of the site cleanup duration. If the cleanup is projected to last greater than 5 years, the District Air Program Administrator must be contacted to obtain an air permit or an exemption under the provisions of Chapter 62-4, F.A.C.

DEP/AIR RESOURCES MGMT Fax:904-922-6979

May 29 '96 15:14

P.06/12

Revised Guidance on Air Emissions from Petroleum Cleanup Sites May 17, 1996 Page Two

The maximum air emissions from a cleanup site may not exceed 15 pounds per day of volatile organic compounds (VOCs), as determined by EPA Method 18 or other methods with prior approval of the Division of Air Resources Management and the Division of Waste Management. When several technologies are used together on a cleanup site, the air emissions from the multiple sources must be considered together in determining the combined air impacts from the site cleanup activities and the need for air emissions control. The emissions may be determined by direct measurement of the air stream for vapor extraction systems or on the basis of mass transfer of hydrocarbons from water phase to air phase in an air stripper system.

Recent years have seen the development of several new approaches to site cleanup. These processes each have different air emissions potentials and concerns due to the nature of the site cleanup process. A brief description of each process and the air emissions evaluation and control procedures for the process are described individually below.

#### Vapor extraction

Soil vapor extraction (SVE) or vacuum extraction is an accepted and proven technique for removing volatile organic compounds from the unsaturated zone of soils. The process typically involves several screened vacuum extraction lines, installed either vertically or horizontally, that are manifolded together to a single mechanical equipment system. In this technology, a vacuum is applied to the soil matrix to create a negative pressure gradient that causes movement of vapors toward the extraction wells. Vacuum extraction systems, as distinguished from bioventing systems, typically have relatively high vacuums and air flow rates. These systems primarily remediate soil by causing the volatilization of hydrocarbons adsorbed to soil through the induced vacuum and air flow through the soil. These systems are more effective on lighter petroleum products that are composed predominantly of compounds with higher vapor pressures. The remediation typically removes the greatest mass of VOCs and results in highest concentrations of recovered vapors in the first few days or weeks of operation.

The equipment system typically consists of a blower to create a vacuum, a knock out lank to reduce moisture, an air emissions treatment device, and valves, pressure gauges and air flow meters. Several variations of air emissions devices may be used, including activated carbon, catalytic oxidation, thermal oxidation or a biofilter. The type of air emissions treatment equipment selected will depend on anticipated air flow rates and VOC concentrations.

Vacuum extraction systems will generally be proposed where sites have soils excessively contaminated with VOCs. At such sites, due to the relatively high rates of hydrocarbon recovery in the early stages of vacuum extraction system operation, air emissions control at startup is generally mandatory. The Bureau of Waste Cleanup will consider site specific considerations if there are no excessively contaminated soils present or it is determined the petroleum hydrocarbons present will not be readily volatilized. The air emissions treatment device shall continue operation for the first 30 days of the vacuum extraction system operation. At the end of 30 days, air samples of recovered vapors shall be collected from the recovered vapor air stream without the air emissions treatment device. The air emissions, after controls, must be less than 15 pounds per day. Samples shall be collected in a tedlar bag and analyzed by EPA Method 18 or other methods, with prior approval of the Division of Air Resources Management and the Division of Waste Management, to determine total VOC concentrations. The VOC analytical result shall be used to calculate the daily pounds of VOCs recovered based on the measured air flow rate. If the recovered VOCs (including any other emission sources from the site remediation) are less than 15 pounds per day without controls, air emissions

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DEP/AIR RESDURCES MGMT Fax:904-922-6979

May 29 '96 15:14

P. 07/12

Revised Guidance on Air Emissions from Petroleum Cleanup Siles May 17, 1996 Page Three

treatment may be discontinued. If the recovered VOCs are 15 pounds per day or greater, the air emissions control shall continue until subsequent samples demonstrate the VOC air emissions are less than 15 pounds per day.

#### Bioventing

Bioventing is an in-situ remediation technology that uses indigenous microorganisms to biodegrade organic constituents adsorbed to solls in the vadose zone. The activity of the indigenous bacteria is enhanced by inducing flow of air (to supply oxygen for microorganism metabolism) through the unsaturated zone. The system design is similar to a vacuum extraction system in that there will be extraction (or injection) wells manifolded to an equipment system which includes a blower. The system design is different from soil vacuum extraction, however, in that air flow rates are generally much lower and air may be either injected to the unsaturated zone or withdrawn by applying a vacuum. Bioventing is most often used at sites with mid-weight petroleum products such as diesel fuels and jet fuel because lighter fuels such as gasoline tend to volatilize readily and can be removed more rapidly with soil vapor extraction.

Because this process relies on degradation of petroleum hydrocarbons by microorganisms rather than volatilization, air emissions control is not required. To qualify as bioventing and operation without air emissions control, the Remedial Action Plan must demonstrate that the remediation mechanism will be primarily biodegradation and must show that the uncontrolled air emissions are less than 15 pounds per day. This will generally necessitate the performance of a pilot study and subsequent system design (air flow rates) based on respiration rates established from the pilot study. Additionally, if the site is gasoline contaminated, startup air samples shall be obtained to verify no significant recovery of vapors by the system operation.

#### In-situ Sparging

In-situ air sparging is an in-situ remedial technology that reduces concentrations of volatile constituents in petroleum products that are adsorbed to soils in the saturated zone and dissolved in the groundwater. This technology involves the injection of contaminant-free air into the subsurface saturated zone, enabling a phase transfer of hydrocarbons from dissolved state to a vapor phase. The air is then vented through the unsaturated zone. Soil vapor extraction is used in conjunction with in-situ sparging to recover the volatilized hydrocarbons. Air sparging is generally more applicable to the lighter petroleum constituents and therefore most effective on gasoline contaminated sites. There is evidence to show that in-situ bioremediation may also be induced during in-situ sparging, however, for the purpose of this discussion it is assumed that the remediation mechanism is predominantly volatilization of petroleum hydrocarbons. A separate section below describes "biosparging" as a distinct process with different air emissions control considerations.

In-situ sparging systems are required to be operated in conjunction with a soil vapor extraction system and the soil vapor extraction system is required to have an air emissions treatment system at system startup due to the relatively high rates of hydrocarbon recovery in the early stages of in-situ sparging and vacuum extraction system operation. The air emissions treatment device shall continue operation for the first 30 days of the in-situ sparging and vacuum extraction system operation. At the end of 30 days, air samples of recovered vapors shall be collected from the recovered vapor air stream without the air emissions treatment device. The air emissions, after controls, must be less than 15 pounds per day. Samples shall be collected in a tedlar bag and analyzed by EPA Method 18 or other methods with prior approval of the Division of Air Resources Management and the Division of Waste

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May 29 '96 15:15 P. 08/12

Revised Guidance on Emissions from Petroleum Cleanup Sites May 17, 1996 Page Four

Management to determine total VOC concentrations. The VOC analytical result shall be used to calculate the daily pounds of VOCs recovered based on the measured air flow rate. If the recovered VOCs (including any other emissions sources from the site remediation) are less than 15 pounds per day without controls, air emissions treatment may be discontinued. If the recovered VOCs are 15 pounds per day or greater, the air emissions control shall continue until subsequent air samples demonstrate the recovered vapors are less than 15 pounds per day uncontrolled.

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#### Biosparging

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Biosparging is an in-situ remediation technology that uses indigenous microorganisms to biodegrade organic constituents in the saturated zone. In biosparging, air and nutrients (if needed) are injected into the saturated zone to increase the biological activity of the Indigenous microorganisms. The biospagging process is similar to in-situ air sparging. However, while in-situ air sparging removes constituents primarily through volatilization, biosparging promotes biodegradation of constituents rather than volatilization. Biosparging systems will typically have lower air flow rates designed on the basis of providing adequate oxygen supply to optimize biological activity without causing significant volatilization of hydrocarbons.

A biosparging system may be operated along with a bioventing system, a soil vapor extraction system; or with no soll venting system at all. This will depend to a large degree on the extent and nature of contamination of the unsaturated zone. If the extent of contamination to the unsaturated zone is not great enough to warrant any soil remediation system, no soil venting system is required to be operated with blosparging. If the extent of soil contamination warrants a soil remediation system, either vapor extraction or bioventing may be operated in conjunction with biosparging. If a vapor extraction system is proposed, the air emissions control and evaluation procedures described above under "soil vapor extraction" are applicable. If a bioventing system is proposed and the RAP demonstrates that both the blosparging system and bioventing systems will be predominantly bloremediation mechanisms and are designed on the basis of respiration rates of microorganisms, no air emissions control is required if it can be shown that the uncontrolled air emissions are less than 15 pounds per day.

#### Air Stripping of Recovered Groundwater

Air stripping in the context of this memo refers to any process in which dissolved hydrocarbons in recovered groundwater are transferred from dissolved phase to air phase through mechanical processes. The most common types are packed tower air strippers, aeration tanks, or tray-type aerators. Typically the recovery rate of hydrocarbons dissolved in groundwater results in a relatively low air emissions impact compared with the vacuum extraction and in-situ sparging technologies discussed above. The Department's experience is that air stripping of recovered groundwater generally results in relatively low air emissions that do not require treatment. The evaluation is to be based on the concentration of total volatile organic aromatics (VOAs) in recovered groundwater as determined by EPA Method 602. It shall be assumed that the results of the 602 analysis (BETX) represents 10 percent of the total VOCs. Considering the relatively low effluent standards for most treated groundwater disposal options, it should be assumed that all VOCs measured in groundwater are converted to the air phase. The VOC analytical result shall be used to calculate the daily pounds of VOCs recovered based on the design groundwater recovery rate. If the recovered VOCs (including any other emissions sources from the site remediation) are less than 15 pounds per day, air emissions treatment is not necessary. If the recovered VOCs are 15 pounds per day or greater, air emissions treatment shall be required.

P. 09/12

DEP/AIR RESOURCES MGMT Fax:904-922-6979

May 29 '96 15:16

Revised Guidance on Air Emissions from Petroleum Cleanup Sites May 17, 1996 Page Five

If both soil vapor extraction and air stripping of recovered groundwater are operated on a site, it is generally appropriate to use the air emissions control device on the soil vapor extraction system first. Treating the vacuum extraction air emissions alone will generally reduce total air emissions to less than 15 pounds per day of VOCs. The air emission control shall continue until subsequent samples demonstrate the vapor emissions are less than 15 pounds per day.

#### Nuisance considerations

Notwithstanding the evaluation process described above, the RAP shall consider the location of the air emissions sources relative to receptors in the vicinity which could result in odor nuisance, or health concerns due to the direct proximity to the emissions source. If necessary, the RAP shall include recommendations for equipment location, additional exhaust stack height or air emissions treatment to address such concerns.

#### Alternate Air Emissions Evaluation Methods

The pounds/day of VOCs method to determine the need for air emissions treatment is the preferred method. If this evaluation results in a determination that air emissions control equipment is necessary, a supplemental evaluation of ambient air impacts based on plume dispersion modeling may be performed for verification prior to a final decision to provide an air emissions control device. The procedures in Attachment A shall be followed to make this demonstration.

Listed below are the ambient reference concentrations (ARCs) developed by the Division of Air Resources Management (DARM) for some of the petroleum constituents. This table includes both a column for 24 hour ARCs and a column for annual ARCs.

The 24 hour ARC is derived from occupational exposure levels such as the PELs set by OSHA or Threshold Limit Values that are based on the American Conference of Governmental Industrial Hygienists (ACGIH). The DARM has derived an equation to determine the 24 hour ARC values for different petroleum constituents. The equation is: TLV/420 = 24 hr ARC. Please note that these values are only utilized for short term exposures. Any type of air emissions which occur over a longer period of time should be evaluated based on the estimated annual average ambient concentration and compared against the reference values in EPA's Integrated Risk Information System (IRIS) database. Since five years will be the determining factor on whether an air permit is required, the Department will utilize the five year period as a cutoff between the use of a 24 hour ARC or an annual ARC. Any remediat action plan which estimates air emissions over a five year period should use the annual ARC values.

The TSCREEN Model will provide a 1 hour concentration as the default output. This model can also convert to a 24 hour concentration. Therefore, when a Remedial Action Plan proposes an air emission of less than five years, the model output for a 24 hour emission can be compared directly to the table shown below. However, if the Remedial Action Plan estimates air emissions over five years, the TSGREEN model does not convert from a 1 hour average to an annual average. Therefore one must use a conversion factor from a 1 hour average to an annual average and hand calculate these numbers. This conversion factor is 0.08.

This table does not include a 24 hour ARC for MTBE or an annual ARC for naphthalene. One should substitute the value provided and compare this value to that calculated from the TSCREEN

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May 29 '96 15:16

P. 10/12

Revised Guidance on Air Emissions from Petroleum Cleanup Sites May 17, 1996 Page Six

model: For example, the 24 hour ARC for MTBE should be 3000 ug/m3 and the annual ARC for naphthalene should be 119 ug/m3.

With the exception of naphthalene, the polynuclear aromatic hydrocarbons (PAHs) were not included on this table because: (1) There are only two ARC values available; (2) All of the PAHs are semi-volatile organics with a relatively low Henry's Constant. Therefore, the PAHs emitted to the air should be of a low magnitude; (3) The concentrations of PAHs discovered in the soil or the groundwater are typically less than 1 ppm (1000 ppb).

CHEMICALS	24hr ARC ug/m3	annual ARC ug/m3
ben <b>zene</b>	7	0.12
1,2-Dicholroethane	95	0.038
1.2-Dibromoethane (EDB)	71	0.0045
MTBE		3000
ethylbenzene	1033	1000
naphthalene	119	
toluene	448	400
xylene	1033	80

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Attachment

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#### ATTACHMENT "A"

#### MODELING OF AIR EMISSIONS

The Department recommends the use of TSCREEN when determining the appropriate stack height of an air emission and whether air emission controls can be removed from a source of air emissions

#### Purpose of TSCREEN

TSCREEN is an easy-to-use, interactive, menu-driven, point-source screen model. The purpose of TSCREEN is to quickly and easily screen a point source emission to determine the maximum downwind concentration and the location of this maximum concentration. TSCREEN applies to a continuous point source and includes in the model a built-in worst case meteorology. Worst case meteorology is that combination of wind speeds and stability classes that can physically occur and runs all these cases for the "X" direction. It also uses the standard Gaussian equation, the Briggs plume rise and can consider nearby buildings for downwash, and/or account for fencelines.

#### Averaging Times

The default averaging time in the TSCREEN model is 1 hour. The maximum concentration can be calculated for additional averaging times selected from the menu. These times include: 15 minutes, 30 minutes, 3 hours, 8 hours, and 24 hours. To associate the ambient reference concentrations (ARC) developed by the Division of Air Resources Management with the results from TSCREEN, one should use the 24 hour averaging time and compare this to the 24 hour ARC.

#### Model Input

- Aiways use 293° K for the ambient air temperature. An estimate should be made of the expected stack exit gas temperature.
  - The flat terrain should be used for sites in Florida.
  - Always use the rural terrain, except if the site is in the center of a large metropolitan area.
- 4. If a building is within the distance of five times the largest dimension of the building (height, width or length), then the building should be included in the model.
- 5. If a receptor is within close proximity of the stack (e.g., intake to ventilation system), flagging of this receptor should be included.
  - 6. The receptor height for people standing on the ground should be 0.0.
- 7. In most cases use a small value (1.0 meter) for the distance to the outside of the site property unless institutional control of site access is possible.
- 8. The TSCREEN model can only calculate from one source. If there is more than one source one should combine the concentrations and input this data for the more conservative stack (e.g., lower exit temperature, lower velocity, shorter stack), or use the Industrial Source Complex Model.
- 9. The program will calculate the 1 hour maximum concentration in ug/m3. Use the 24 hour averaging time and compare this result to the ambient reference concentrations provided below. If the results show that the emissions are below ARC at the area of greatest impact, then either the stack

DEP/AIR RESDURCES MGMT Fax:904-922-6979

May 29 '96 15:17

P. 12/12

height is appropriate or the air emission control may be discontinued after concurrence from the Department (or local program).

#### Model Output

The SCREEN model output begins with the times and date that the model was run. Next, there is the model name and version number. Following the model name is the run's title and the user input. Next, the output contains a summary of results showing the maximum concentration and the distance to the maximum. Next, there is a list of concentrations for TSCREEN's automated distances. Finally, there is a listing of the cavity concentrations. Note: cavity concentrations are only tisted if the effects of building downwash are being considered. The 24 hour averaging time result is at the end of the model output.

#### How can TSCREEN be obtained?

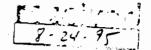
HTSCREEN can be obtained from the EPA's Support Center for Regulatory Air Models (SCRAM) Bulletin Board System (BBS). The telephone number for access by modem is 919/541-5742,

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# Department of



# Environmental Protection

Lawton Chiles Governor Northwest District 160 Governmental Center Pensacola, Florida 32501-5794

Virginia 8 Wethereil Secretary

August 23, 1995

Please voice on melhod 25A.

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Mr. J. O. Vick Supervisor of Environmental Affairs Gulf Power Company Post Office Box 1151 Pensacola, Florida 32520

Dear Mr. Vick:

This is in response to the June 12 Remedial Action Plan (RAP) modification request submitted for your facility, Lansing Smith Generation Plant, Combustion Turbine Area (DEP# 0387-33308), located in Bay County.

We have reviewed the request and have determined that the requested modifications to the RAP are conditionally acceptable and are hereby approved with the following conditions:

- 1. The As-Built drawings may be submitted eight months after the initiation of the RAP, making the drawings due on or before June 24, 1996.
- 2. Quarterly effectiveness reports will be required for the first year of remedial action, with reporting thereafter on a semi-annual basis. The first quarter's report will be due on or before January 24, 1996.
- 3. A bioremediation study will not be required unless bioremediation is deemed necessary after the primary treatment system has been evaluated. If bioremediation is necessary, a plan should be submitted which contains at a minimum, the proposed nutrient mixture, application rate, method of application and the assurances that groundwater and Class II waters of the State will not be impacted.

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Mr. J. O. Vick DEP#0387-33308 Page 2

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4. Soil vapor extraction air emissions treatment will not be required as long as confirmation samples of the emissions are collected and it is shown that they meet state ambient air quality standards. The confirmation sampling shall consist of two daily samples from the first two days of extraction, two weekly samples from the first two weeks and one sample collected a month after startup. If the results indicate that emissions meet standards, then the confirmation sampling shall be considered complete. However, if the sampling results are above standards, then the system will have to be shut down and a treatment system installed.

The above modifications amend our May 19, 1995, RAP approval order. Should you have any questions, please contact Darryl Boudreau, Cleanup Section, at (904) 444-8360.

Sincerely,

Thomas W. Moody, P.E.

Waste Management Program
Administrator

TWM: dbg

cc: Steve Bearce, SCS



# Department of Environmental Protection



Lawton Chiles Governor Northwest District 160 Governmental Center Pensacola, Florida 32501-5794

Virginia B. Wethereil Secretary

Mr. J. O. Vick, Supervisor Environmental Affairs Gulf Power Company Post Office Box 1151 Pensacola, Florida 32520

Dear Mr. Vick:

This is in response to the February 28 Remedial Action Plan (RAP) submitted for your facility, Lansing Smith Generation Plant, Combustion Turbine Area (DEP# 0387-33308), located in Bay County.

We have determined that the actions proposed in the RAP, along with the condition detailed below, provide reasonable assurance that the contaminant concentrations will be reduced to the levels set forth in Chapter 62-770, Florida Administrative Code (FAC). Therefore, pursuant to Rule 62-770.700(3), FAC, the RAP is approved, with the following condition:

Conduct a preliminary study to clarify the final biodegradation phase of remediation and submit a report of the findings to the Department on the first anniversary of the RAP approval.

You are now required to initiate the remedial actions described in the RAP and addendums within two months of receipt of this Order. These remedial actions are to be implemented in accordance with Chapter 62-770, FAC, and shall continue until a cleanup of the contaminated area to the target levels set forth in Rule 62-770.730(5), FAC, is achieved. The effectiveness monitoring program for the groundwater at this site should be conducted as follows:

Sample Source	Parameter**	Frequency	<u>Duration</u>
Recovery Influent	EPA Methods 602 (+ MTBE) & 610	Monthly/ Quarterly	Year One/ Thereafter
Treated Effluent	EPA Methods 602 (+ MTBE) & 610	Weekly/ Monthly/ Quarterly	Month One/ Year One/ Thereafter

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Mr. J. O. Vick Gulf Power Company DEP# 0387~33308 Page two

Background: MW-15 Downgradient: MW-3*, MW-3D*, MW-14* and MW-16*	EPA Methods 602 (+ MTBE) & 610	Monthly/ Quarterly	Year One/ Theseafter
Downgradient: MW-9A	EPA Methods 602 (+ MTBE) & 610	Annual	During Remediation
MW-1,2,3,3D,4,7,7A, 8,8A,9,9A,10,11,12 13,14,15 & 16	GroundWater Elevations Depth and Total Volume of Free Product	Monthly/ Quarterly	Year One/ Thereafter

\*Replacement wells after soil excavation

\*\*Equivalent methods listed in Rule 62-770.600(8)(b) are
acceptable.

Water quality should be sampled after free product has been eliminated.

The soil effectiveness monitoring should be conducted as follows:

Sample Source	<u>Parameters</u>	Frequency	Duration
Vapor Effluent	EPA Method TO3 or 18	Monthly:	Two Month Minimum
Soils	OVA Headspace Analysis	Quarterly	During Remediation

The soil remediation must continue until the clean soil criteria in the enclosed Petroleum Cleanup Program Guidelines ESS-4 and ESS-5 are met.

The results of the above analyses should be submitted to the Department in the form of quarterly reports. The reports should include water levels, total volume of recovered groundwater, downtime for recovery wells, laboratory reports with the chain of custody and applicable summary tables and maps.

You are also required to submit record drawings ("as-built" drawings) of the treatment systems within four months of receipt of this Order. These drawings must be sealed by a professional engineer.

Gulf Power Company 500 Bayfront Parkway Post Office Box 1151 Pensacola. FL 32520-1151 Telephone 904 444-6111



August 10, 1995

the southern electric system

Mr. Ed K. Middleswart
Florida Department of Environmental Protection
Northwest District
160 Governmental Center
Pensacola, Florida 32501-5794

Dear Mr. Middleswart:

RE: PLANT SMITH ENERGY RECOVERY OF OIL CONTAMINATED SOILS

Pursuant to my conversation with Bob Kriegel of your staff on August 7, 1995 and our previous correspondences regarding the energy recovery of oil contaminated soils at Gulf Power facilities, Gulf Power is preparing to burn for energy recovery and disposal purposes approximately 90 cubic yards of contaminated soil from a cleanup of the area near the Lansing Smith Used Oil Tank. The amount of "on-specification" used oil involved in the spill is approximately 853 gallons and displays no hazardous characteristics under the Resource Conservation and Recovery Act (RCRA) or under the used oil rules.

Upon my conversation with Bob Kriegel and our previous discussions, there seems to be no prohibition from Plant Smith recovering energy from this material and using incineration as a method of disposal.

In the interim, the contaminated soil will be maintained in a manner to minimize any further environmental contamination.

If you have any questions or need further information on Gulf Power Company's energy recovery or oil contaminated soils, please call me at (904) 444-6527.

Sincerely.

G. Dwain Waters

Air Programs Coordinator

See Distribution List

Mr. Ed. K. Middleswart August 10, 1995 Page two

# **DISTRIBUTION LIST**

# Gulf Power Company Mr. M. L. Gilchrist

Mr. J. O. Vick

Mr. M. Markey

Mr. S. H. Houston

Mr. J. A. Babbitt



August 24, 1993

Mr. Ed K. Middleswart, P.E. Florida Department of Environmental Protection Northwest District 160 Governmental Center Pensacola, Florida 32501-5794

Dear Mr. Middleswart:

#### OIL CONTAMINATED MATERIALS

On August 18, 1993, Andy Allen of your staff and I discussed current regulations covering energy recovery of oil contaminated soils. Pursuant to those discussions, I agreed to document to the department Gulf's current understanding of recycling requirements and overview our present practices.

Recently, Gulf Power has made several notifications to the waste and air sections of FDEP regarding energy recovery operations concerning oil contaminated soils at Plants Smith and Scholz. Florida regulations currently exempt operations of this type for electric utility sources as long as the material is considered non-hazardous and the material is handled in a responsible manner. In lieu of continuing the process of making courteous notifications, the Department and Gulf have reached an agreement that no further notification is needed for small de-minus operations. Operations involving major cleanup operations will continue to be noticed by Gulf for monitoring purposes. For example, Gulf Power is preparing a Contamination Assessment Report (CAR) for a situation at Plant Smith. Energy recovery of this type of material will be managed on a case by case basis as part of an approved cleanup plan.

If you have any questions or need further information, please call me at (904) 444-6527.

Sincerely,

Dwain Waters

Senior Environmental Affairs Specialist

cc: Florida Department of Environmental Protection
Mike Kennedy

#### Gulf Power Company

M. L. Gilchrist

J. A. Tucker

J. O. Vick



## UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

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HAS TOURTHAND STREET IN E ATHANTA (GETRISHA 3.365)

#### PHASE I ACID RAIN PERMIT

Issued to: Gulf Power Company-Lansing Smith

Operated by: Gulf Power Company

Effective: January 1, 1995 to December 31, 1999

### **Summary of Previous Actions**

This page will be replaced to document new EPA actions each time a new action is taken by the Agency. The following actions have been taken:

 Draft permit, including SO<sub>2</sub> compliance plan, issued for public comment (See page 1) November 4, 1994

2. SO<sub>2</sub> portion of permit finalized and issued

December 27, 1994

3. Permit revised to activate the conditional SO<sub>2</sub> Substitution Plan for Units 1 and 2, issued as an administrative amendment (See page 3 and 4)

February 14, 1995

4. Permit revised to include a draft nitrogen oxides
Emissions Averaging Plan for Units 1 and 2, issued for
public comment on the NO<sub>x</sub> portion only, consistent
with 40 CFR part 76 (as promulgated on April 13, 1995)
(see page 3(a) and 4(a) and the NO<sub>x</sub> compliance plan)

September 21, 1995

### **Best Available Copy**



#### UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

#### REGION 4

345 DOUR FLAND STREET IN E A CLANTA MEDRICIA 30365

Plant Name: Lansing Smith

State: Florida ORIS Code: 0643

#### **Present Action**

5. Permit revised to deactivate and terminate the SO<sub>2</sub> substitution plan for Units 1 and 2 and to terminate the NO<sub>x</sub> averaging plan for Units 1 and 2, issued as an administrative amendment (See page 3, 3(a), 4, and 4(a) and the SO<sub>2</sub> and NO<sub>x</sub> compliance plans)

Signature

Date

Winston A. Smith Director, Air, Pesticides and Toxics Management Division U.S. Environmental Protection Agency, Region 4 345 Courtland Street, N.E. Atlanta, Georgia 30365

Telephone: (404) 347-3043 Facsimile: (404) 347-5207

Page 3

Plant Name: Lansing Smith

State: Florida ORIS Code: 0643 Boiler ID#: 0001

### Phase I SO<sub>2</sub> Allowance Allocation

	1995	1996	1997	1998	1999
Table 1 40 CFR 73.10	N/A	N/A	N/A	N/A	N/A
Phase I Extension 40 CFR 72.42	N/A	N/A	N/A	N/A	N/A
Substitution 40 CFR 72.41	N/A	N/A	N/A	N/A	N/A
Reduced Utilization 40 CFR 72.43	N/A	N/A	N/A	N/A	N/A

Comments, notes and justifications regarding permit decisions, and changes made to the permit application forms during the review process:

See changes made to the Permit Application form on Statement of Basis, page 2.

Consistent with the Partial Settlement Agreement in Environmental Defense Fund v. Carol M. Browner, No. 93-1203 (executed on May 4, 1994):

1. EPA approves the termination of a substitution plan for this unit for 1995-1999 in which it was designated as a substitution unit for Gulf Power Company-Crist Unit 7, a Phase I unit. In this plan, Lansing Smith Unit 2, Crist Unit 4 and Unit 5, and Scholz Unit 1 and Unit 2 were also designated as substitution units by the Phase I unit.

R. SCOTT DAVIS

Permit Reviewer

Signature

Page 3(a)

Plant Name: Lansing Smith

State: Florida
ORIS Code: 0643
Boiler ID#: 0001

NO<sub>x</sub> Compliance Plan

R. SCOTT DAVIS

Permit Reviewer

K. Scott Dowio

Signature

12-11-95

Date

Page 4

Plant Name: Lansing Smith

State: Florida

ORIS Code: 0643 Boiler ID#: 0002

### Phase I SO<sub>2</sub> Allowance Allocation

	1995	1996	1997	1998	1999
Table 1 40 CFR 73.10	N/A	N/A	N/A	N/A	N/A
Phase I Extension 40 CFR 72.42	N/A	N/A	N/A	N/A	N/A
Substitution 40 CFR 72.41	N/A	N/A	N/A	N/A	N/A
Reduced Utilization 40 CFR 72.43	N/A	N/A	N/A	· <b>N/A</b>	N/A

Comments, notes and justifications regarding permit decisions, and changes made to the permit application forms during the review process:

See changes made to the Permit Application form on Statement of Basis, page 2.

Consistent with the Partial Settlement Agreement in Environmental Defense Fund v. Carol M. Browner, No. 93-1203 (executed on May 4, 1994):

1. EPA approves the termination of a substitution plan for this unit for 1995-1999 in which it was designated as a substitution unit for Gulf Power Company-Crist Unit 7, a Phase I unit. In this plan, Lansing Smith Unit 1, Crist Unit 4 and Unit 5, and Scholz Unit 1 and Unit 2 were also designated as substitution units by the Phase I unit.

R. SCOTT DAVIS

Permit Reviewer

Signature

Date

Page 4(a)

Plant Name: Lansing Smith

State: Florida ORIS Code: 0643 Boiler ID#: 0002

 $NO_x$  Compliance Plan

R. SCOTT DAVIS

Permit Reviewer

. feel Dor

Signature

12-11-95

Date

# Phase II Permit Application

Compliance

Page 1

For more information, see instructions and refer to 40 CFR 72.30 and 72.31 and Chapter 62-214, F.A.C.

This submission is: 🗷 New 🔲 Revised

STEP 1 Identify the source by plant name, State, and ORIS code from NADB

	 	 _	
Lansing Smith		FL State	643 ORIS Code

STEP 2
Enter the boiler ID#
from NADB for each
affected unit, and
indicate whether a
repowering plan is
being submitted for
the unit by entering
"yes" or "no" at
column c. For new
units, enter the requested information
in columns d and e

	Pla	an .			
•	ь		d		
Boiler ID#	Unit Will Hold Allow- ences in	c Repowering Plan	New Units	e New Units	
Ances in Accordance with 40 CFR 72.9(c)(1)			Commence Operation Data	Monitor Certification Deadline	
1	Yes	No		-	
2	Yes	No			
	Yes				
	Yee				
	Yee				
	Yee .				
	Yes				
	Yes	<u></u>			
	Yes				
	Yee				
	Yee				
			+		

STEP 3
Check the box if the response in column c of Step 2 is "Yes" for any unit

For each unit that will be repowered, the Repowering Extension Plan form is included and the Repowering Technology Petition form has been submitted or will be submitted by June 1, 1997.

DEP Form No. 62-210.900(1)(e) - Form Effective: 7-1-95 STEP 4
Read the standard requirements and certification, enter the name of the designated representative, and signand date

#### Standard Requirements

#### Permit Requirements.

- (1) The designated representative of each Acid Rain source and each Acid Rain unit at the source shall:
  (i) Submit a complete Acid Rain part application (including a compliance plan) under 40 CFR part 72, Rules 62-214.320 and 330, F.A.C. in accordance with the deadlines specified in Rule 62-214.320, F.A.C.; and
  - (ii) Submit in a timely manner any supplemental information that the permitting authority determines is necessary in order to review an Acid Rain part application and issue or dany an Acid Rain particular.
- (2) The owners and operators of each Aoid Rain source and each Acid Rain unit at the source shall;

   (i) Operate the unit in compliance with a complete Acid Rain part application or a superseding Aoid Rain part issued by the permitting authority; and
   (ii) Have an Acid Rain Part.

#### Monitoring Requirements.

- (1) The owners and operators and, to the extent applicable, designated representative of each Acid Rain source and each Acid Rain unit at the source shall comply with the monitoring requirements as provided in 40 CFR part 75, and Rule 62-214.420, F.A.C.
- (2) The emissions measurements recorded and reported in accordance with 40 CFR part 75 shall be used to determine compliance by the unit with the Acid Rain emissions limitations and emissions reduction requirements for sulfur dioxide and nitrogen oxides under the Acid Rain Program.
- (3) The requirements of 40 CFR part 75 shall not affect the responsibility of the owners and operators to monitor emissions of other pollutants or other emissions characteristics at the unit under other applicable requirements of the Act and other provisions of the operating permit for the source.

#### Sulfur Dioxide Requirements.

- (1) The owners and operators of each source and each Acid Rain unit at the source shall:
  - (i) Hold allowances, as of the allowance transfer deadline, in the unit's compliance subaccount (after deductions under 40 CFR 73.34(c)) not less than the total annual emissions of sulfur dioxide for the previous calendar year from the unit; and
  - (ii) Comply with the applicable Acid Rain emissions limitations for sulfur dioxide.
- (2) Each ton of sulfur dioxide emitted in excess of the Acid Rain emissions limitations for sulfur dioxide shall constitute a separate violation of the Act.
- (3) An Acid Rain unit shall be subject to the requirements under paragraph (1) of the sulfur dioxide requirements as follows:
  - (i) Starting January 1, 2000, an Acid Rain unit under 40 CFR 72.6(a)(2); or
  - (ii) Starting on the later of January 1, 2000 or the deadline for monitor certification under 40 CFR part 75, an Acid Rain unit under 40 CFR 72.8(a)(3).
- (4) Allowances shall be held in, deducted from, or transferred among Allowence Trecking System accounts in accordance with the Acid Rain Program.
- accounts in accordance with the Acid Kain Program.

  (5) An allowance shall not be deducted in order to comply with the requirements under paragraph (1)(i)
- of the sulfur dioxide requirements prior to the calendar year for which the allowance was allocated, (6) An allowance allocated by the Administrator under the Acid Rein Program is a limited authorization to emit sulfur dioxide in accordance with the Acid Rein Program. No provision of the Acid Rein Program, the Acid Rein permit, or the written examption under 40 CFR 72.7 and 72.8 and no provision of law shall be construed to limit the authority of the United States to terminate or
- ismit such authorization.

  (7) An allowance allocated by the Administrator under the Acid Rain Program does not constitute a property right.

Nitrogen Oxides Requirements. The owners and operators of the source and each Acid Rain unit at the source shall comply with the applicable Acid Rain emissions limitation for nitrogen oxides.

#### Excess Emissions Requirements.

- (1) The designated representative of an Acid Rain unit that has excess emissions in any calendar year shall eutimit a proposed offset plan, as required under 40 CFR part 77.
- (2) The owners and operators of an Acid Rain unit that has excess emissions in any calendar year shall: (i) Pay without demand the pensity required, and pay upon demand the interest on that pensity, as required by 40 CFR part 77; and
  - (ii) Comply with the terms of an approved offset plan, as required by 40 CFR part 77.

#### Recordkeeping and Reporting Requirements.

- (1) Unless otherwise provided, the owners and operators of the source end each Acid Rein unit at the source shall keep on site at the source each of the following documents for a period of 5 years from the date the document is created. This period may be extended for cause, at any time prior to the end of 5 years, in writing by the Administrator or permitting authority:
  - (i) The certificate of representation for the designated representative for the source and each Acid Rain unit at the source and all documents that demonstrate the truth of the statements in the certificate of representation, in accordance with Rule 62-214,350, F.A.C.; provided that the certificate and documents shall be retained on site at the source beyond such 5-year period until such documents are superseded because of the submission of a new certificate of representation changing the designated representative;
  - (ii) All emissions monitoring information, in accordance with 40 CFR part 75;
  - (iii) Copies of all reports, compliance certifications, and other submissions and all records made or required under the Acid Rain Program; and,

DEP Form No. 62-210.900(1)(a) - Form Effective: 7-1-95

#### Recordkeeping and Reporting Requirements (cont.)

- (iv) Copies of all documents used to complete an Acid Rain part application and any other submission under the Acid Rain Program or to demonstrate compliance with the requirements of the Acid Rain Program.
- (2) The designated representative of an Acid Rain source and each Acid Rain unit at the source shall eubmit the reports and compliance certifications required under the Acid Rain Program, including those under 40 CFR part 72 subpart I and 40 CFR part 75.

#### Liability.

- (1) Any person who knowingly violates any requirement or prohibition of the Acid Rain Program, e complete Acid Rain part application, an Acid Rain part, or e written exemption under 40 CFR 72.7 or 72.8, including any requirement for the payment of any penalty owed to the United States, shall be subject to enforcement pursuant to section 113(c) of the Act.
- (2) Any person who knowingly makes a false, material statement in any record, submission, or report under the Acid Rain Program shall be subject to criminal enforcement pursuant to section 113(c) of the Act and 18 U.S.C. 1001.
- (3) No parmit revision shall excuse any violation of the requirements of the Acid Rain Program that occurs prior to the date that the revision takes effect.
- (4) Each Acid Rain source and each Acid Rain unit shall meet the requirements of the Acid Rain Program.
  (5) Any provision of the Acid Rain Program that applies to an Acid Rain source (including a provision applicable to the designated representative of an Acid Rain source) shall slee apply to the owners and operators of such source and of the Acid Rain units at the source.
- (6) Any provision of the Acid Rain Program that applies to an Acid Rain unit (including a provision applicable to the designated representative of an Acid Rain unit) shall also apply to the owners and operators of such unit. Except as provided under 40 CFR 72.44 (Phase II repowering extension plane), and except with regard to the requirements applicable to units with a common stack under 40 CFR part 75 (including 40 CFR 75.16, 75.17, and 75.18), the owners and operators and the designated representative of one Acid Rain unit shall not be liable for any violation by any other Acid Rain unit of which they are not owners or operators or the designated representative and that is located at a source of which they are not owners or operators or the designated representative.
- (7) Each violation of a provision of 40 CFR parts 72, 73, 75, 77, and 78 by an Acid Rein source or Acid Rain unit, or by an owner or operator or designated representative of such source or unit, shall be a separate violation of the Act.

Effect on Other Authorities. No provision of the Acid Rain Program, an Acid Rain part application, an Acid Rain part, or a written examption under 40 CFR 72.7 or 72.8 shall be construed as:

- (1) Except as expressly provided in title IV of the Act, exempting or excluding the owners and operators and, to the extent applicable, the designated representative of an Acid Rein source or Acid Rein unit from compliance with any other provision of the Act, including the provisions of title I of the Act relating to applicable National Ambient Air Quality Standards or State Implementation Plans;
- (2) Limiting the number of allowances a unit can hold; provided, that the number of allowances held by the unit shall not affect the source's obligation to comply with any other provisions of the Act;
- (3) Requiring a change of any kind in any State law regulating electric utility rates and charges, affecting any State law regarding such State regulation, or limiting such State regulation, including any prudance review requirements under such State law;
- (4) Modifying the Federal Power Act or affecting the authority of the Federal Energy Regulatory Commission under the Federal Power Act; or,
- (5) Interfaring with or impairing any program for competitive bidding for power supply in a State in which such program is established.

#### Certification

am authorized to make this submission on cenall of the owners end operators of the Acid Rain source or Acid Rain units for which the submission is made. I certify under penalty of lew that I have personally examined, and am familiar with, the statements and information submitted in this document and all its attachments. Based on my inquiry of those individuals with primary responsibility for obtaining the information, I certify that the statements and information are to the best of my knowledge and belief true, accurate, and complete. I am ewere that there are significant penalties for submitting false statements and information, including the possibility of fine or imprisonment.

Name M. L. Gilchrist

Signature MALLLAND Dete 12/8/95

DEP Form No. 62-210.900(1)(a) - Form

Effective: 7-1-95

STEP 5 (optional)
Enter the source AIRS
and FINDS identification
numbers, if known

<b>ن</b> غ			
	_	 	
FINDS		 	

This submission is: New

3915 Code

State FL

# **SEPA**

# Certificate of Representation

XX Revised

For more information, see instructions and refer to 40 CFR 72.24

Ment Name Smith Electric Generating Plant

Pege

STEP 1 identify the source by plant name, State, and ORIS.code from NADS

STEP 2 Enter requested information for the designated representative

STEP 3
Enter requested
information for the
alternate designated
representative
(optional)

STEP 4 Complete Step 5, read the certifications and sign and date Name
Frederick D. Kuester

Address

2992 West Beach Boulevard
P. O. Box 4079
Gulfport, MS 39502

Phone Number (601) 65-5964

Fex Number (601) 865-5873

Name M. L. Gilchrist

Address

Gulf Power Company
P. O. Box 1151
Pensacola, FL 32520-0328

Phone Number (904) 444-6236

Fest Number (904) 444-6705

I cartify that I was selected as the designated representative or attenues designated representative, as applicable, by an agreement binding on the owners and sparature of the affected source and each effected unit at the source.

I contify that I have given notice of the egreement, selecting me as the designated representative or alternate designated representative, as applicable for the effected source and each effected unit at the source identified in this contificate of representation, daily for a period of one week in a newspaper of general circulation in the area where the source is located or in a State publication designed to give general public notice.

I certify that I have all necessary authority to carry out my duties and responsibilities under the Acid Rein Program on behalf of the owners and operators of the affected source and of each affected unit at the source and that each such owner and operator shall be fully bound by my actions, inections, or submissions.

I certify that I shall shide by any fiduciary responsibilities imposed by the agreement by which I was selected as designated representative, as applicable.

I certify that the owners and operators of the effected source and of each effected unit at the source shall be bound by any order issued to me by the Administrator, the permitting authority, or a court regarding the source or unit.

Where there are multiple helders of a legal or equitable title to, or a leasehold interest in, on affected unit, a where a utility or industrial customer purchases power from an affected unit under life-of-the-unit, firm pow contractual errangements, I certify that:

I have given a written notice of my selection as the designated representative or alternate designated representative, as applicable, and of the agreement by which I was selected to each owner and operator of the affected source and of each effected unit at the source; and

Allowances and the proceeds of transactions involving allowances will be deemed to be held or distributed in proportion to each holder's legal, equitable, lessehold, or contractual reservation or entitlement or, if such multiple holders have expressly provided for a different distribution of allowances contract, that allowances and the proceeds of transactions involving allowances will be deemed to be he or distributed in accordance with the contract.

The egreement by which I was selected as the atternate designated representative includes a procedure for the owners and operators of the source and effected units at the source to authorize the atternate designat representative to act in lieu of the designated representative.

## **BEST AVAILABLE COPY**

Cemficate .	Page
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Smith Electric Generating Plant Plant Name from \$169 11

#### Coruffcation

am authorized to make this submission on buhelf of the awners and operators of the affected source or effected units for which the submission is mede. I coreft, under penalty of law that I have personally examined, and am familiar with, the determents and inferringion submitted in this document and all its aximines, end am remains with, the statements ere: inversional autorities in this document end as its statements. Based on my inquery of നിർമു നൽത്തിന്റെ with parmery responsibility for obtaining the information, I carefully that the statements and information are the best of my knowledge and belief true, accurate, and complete. I am aware that there are againable penalties for submitting false statements and information or conting required statements and information or conting required statements and information or conting required statements and information or conting required statements and information or conting required statements.

Signature identification representative)	12/21/44 Dete
Signature (alternate)	062/21/84

STEP S Provide the name of every owner and operator of the source and each affected unit at the source, identify the units they own and/or operate by boiler IDS from NADS. For owners only, identify each state or local utility regulatory sutherity with owner

Name	Gulf Powe	r Compa	ny		2 Owner	X Operator	
100	100 2	100	100	100	100	100	
150	10 <i>8</i>	100	108	100	100	100	
Regulatory Authorities Florida Public Service Commission							

Neme					☐ Owner	Operator
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160	100	TAY JA TOMA CAN A PROMISE		100	100	100
Reguiater	Authorides					
	71771					

Nemo						Operator
100	150	108	194	10#	10#	100
104		100	100	100	100	10#
Regulatory Au	itharkás)	and an are				

Monag	2° 2 21° 400 1		Owner			
10:7	: :C <i>0</i>	100	100	100	100	100
:0e	10#	100	10#	100	10#	100